

SH7000

Ver.2.0 2003.07

NO. SH6302-1-03-07

Kingtex[®]

SERIES

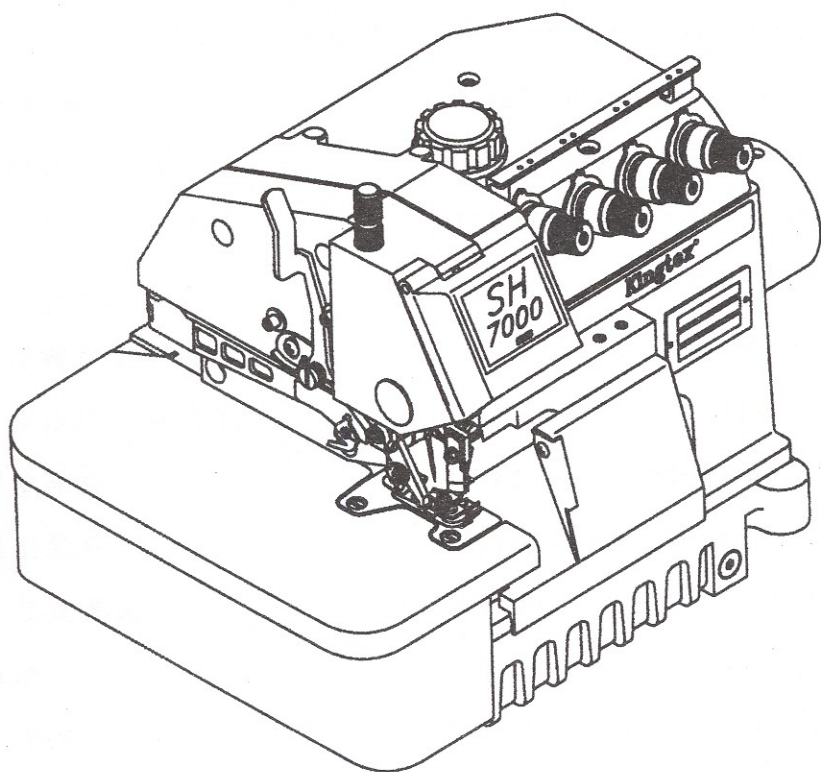
MODEL

SH7003

SH7004

SH7005

SH7006



POCKET BAGS SEAMING PARTS LIST



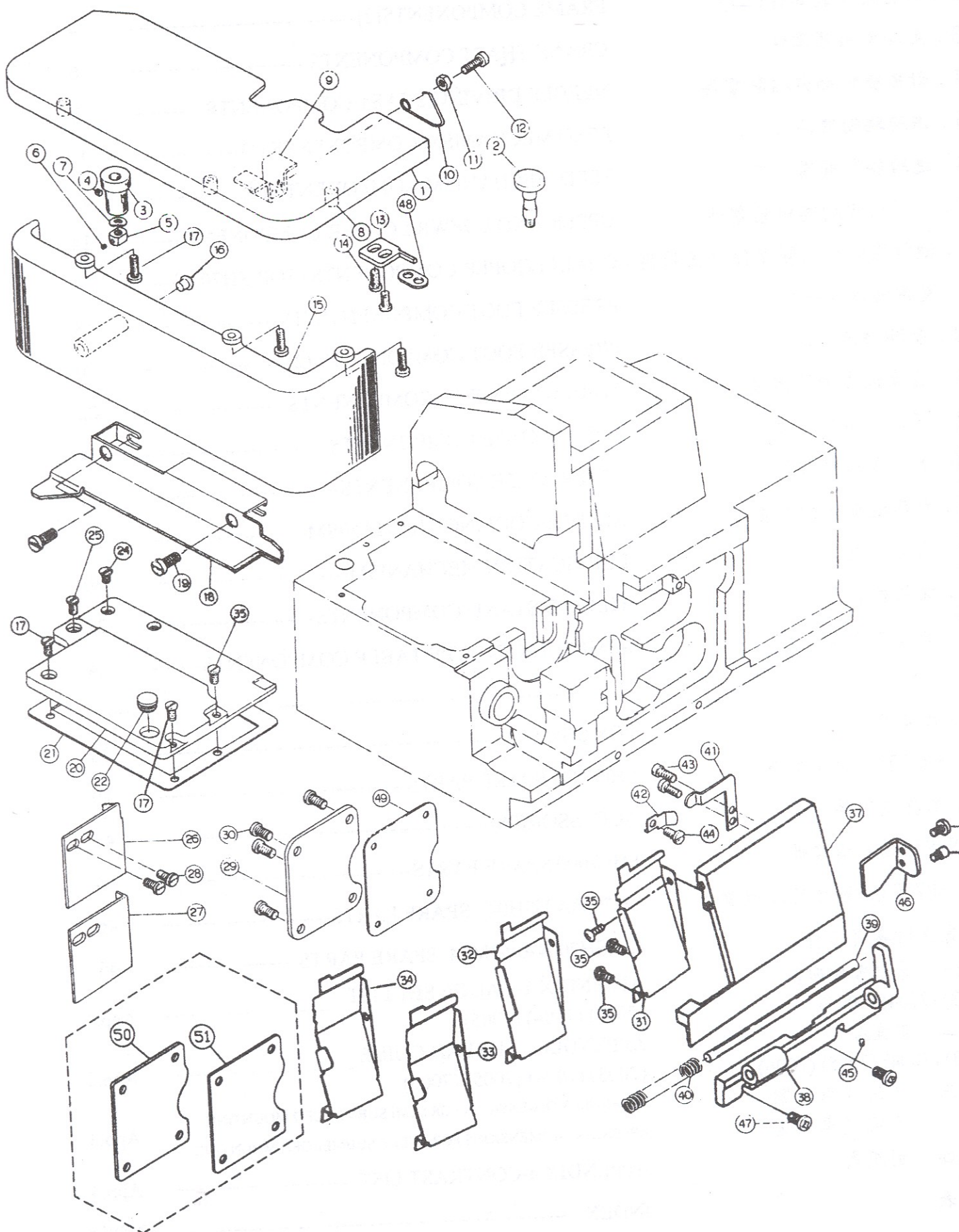
精機機械股份有限公司

CHING CHI MACHINE CO., LTD.

<http://www.kingtexsewing.com.tw>

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1. 本體與外裝零件(一) FRAME COMPONENT(一)



2. 本體與外裝零件(二)

FRAME COMPONENT(二)

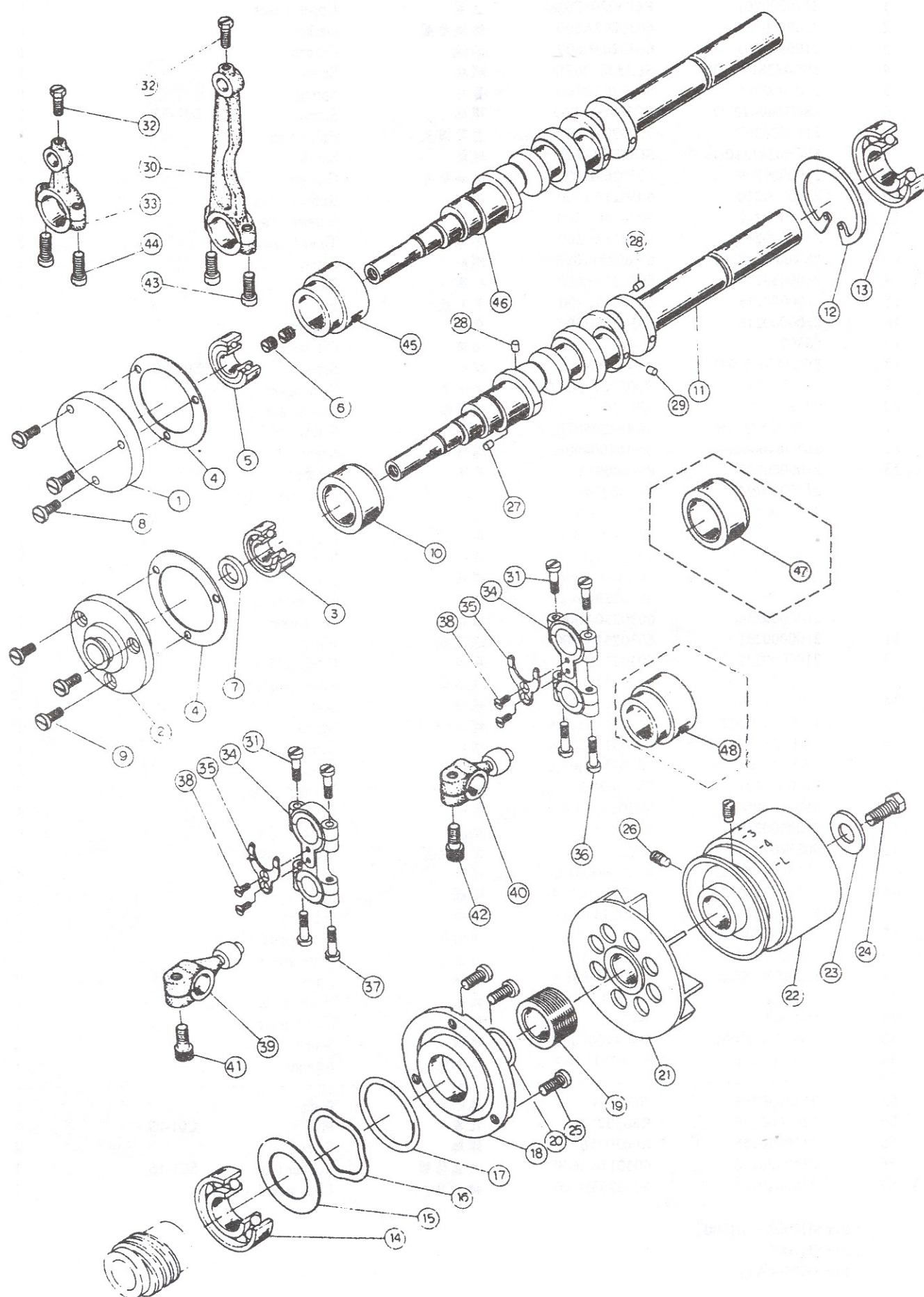
序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Req
1	2110000201	R6030201D200	上蓋	Upper cover	1
2	2100000202	6030202A600	防漏墊圈	Gasket	1
3	2100000203	6030203B600	油鏡	Oil cap	1
4	8SC48281208D	SC48281208D	螺絲	Screw	3
5	2100000205	6030205D700	簧片	Spring	1
6	8SC36400707D	SC36400707D	螺絲	Screw	1
7	2110000207	7030207D600	皮帶護蓋	Belt cover	1
8	8SC60281310D	SC60281310D	螺絲	Screw	3
9	2100000209	6030209H700	防漏墊片	Gasket	1
10	2100000210	6030210A600	孔塞	Rubber Plug	1
11	2100000210	6030210A600	孔塞	Rubber Plug	1
12	2100000212	6030212C300	導線	Thread Guide	2
13	8SK60281109B	SK60281109B	螺絲	Screw	1
14	2100030214	6030214A600	孔塞	Plug	1
15	2100000215	6030215L700	羊毛氈	Felt	1
16	2100000216	6030216B700	墊片	Washer	1
17	66807	6707	油線	Oil wick	1
18	8SC44400907D	SC44400907D	螺絲	Screw	1
19	2110000219	R6030219A200	左側蓋	Side cover	1
20	90SP0410	SP0410	彈簧銷	Spring pin	1
21	8SB48282507B	SB48282507B	螺絲	Screw	4
22	8SN36400400E	SN36400400E	螺絲	Screw	1
23	2100000223	PW040912	墊圈	Washer	1
24	2110000224	R6030224C200	針棒護蓋	Face Plate cover	1
25	2100000225	6030225D300	軸	Pin	1
26	2110000226	R6030226B600	護目蓋	Safety plate	1
27	2100000227	6030227G300	螺帽	Nut	2
28	8SC36400606D	SC36400606D	螺絲	Screw	2
29	2100000229	6030229C200	油盤	Oil reservoir	1
30	2100000230	6030230A600	油封	Oil gasket	1
31	2100000231	6030231M700	過濾布	Filter	1
32	2100000232	6030232B700	壓板	Cord holder	1
33	2100000233	6030233D600	濾油盤	Filter reservoir	1
34	8WF03130807A	WF03130807A	螺絲	Screw	1
35	8WF03130807A	WF03130807A	螺絲	Screw	1
36	8WF03130807A	WF03130807A	螺絲	Screw	1
37	8WF03130807A	WF03130807A	螺絲	Screw	2
38	2100000223	PW040912	墊圈	Washer	2
39	8MG06405000B	MG06405000B	螺帽	Bolts	4
40	2100000240	PW081820	墊圈	Washer	4
41	90SW070	SW207	彈簧墊圈	Spring washer	4
42	8MA06400612A	MA06400612A	螺帽	Nut	4
43	8SM95281017A	SM95281017A	螺絲	Screw	1
44	2100000244	6030244A600	油封	Oil ring	1
45	2100050245	6050245B700	補強片	Chip guard Cover	1
46	2100030246	6030246B700	補強片	Chip guard Cover	1
47	8SB48280808A	SB48280808A	螺絲	Screw	2
48	66478-2	6478-1	銘板	Name plate	1
49	66478-1	6478-2	銘板	Name plate	1
50	8SN44400700E	SN44400700E	螺絲	Screw	1
51	2100000251	6030251L700	羊毛氈	Sponge	1
52	-----	-----	-----	-----	-----
53	2110000253	7030253	輔助板	Plate	1
54	2200000109	R6030217	孔塞	Plug	1
55	2110000255	R6030256	螺絲	Screw	2
56	2100000116	6030116A600	減震橡膠	Rubber Plug	1
57	2100040257	6030253B700	補強片	Chip guard Cover	1

.1 For SH7003、SH7004

.2 For SH7005

.3 For SH7004A53

3.主軸與相關零件 CRANK SHAFT COMPONENTS



3.主軸與相關零件

CRANK SHAFT COMPONENTS

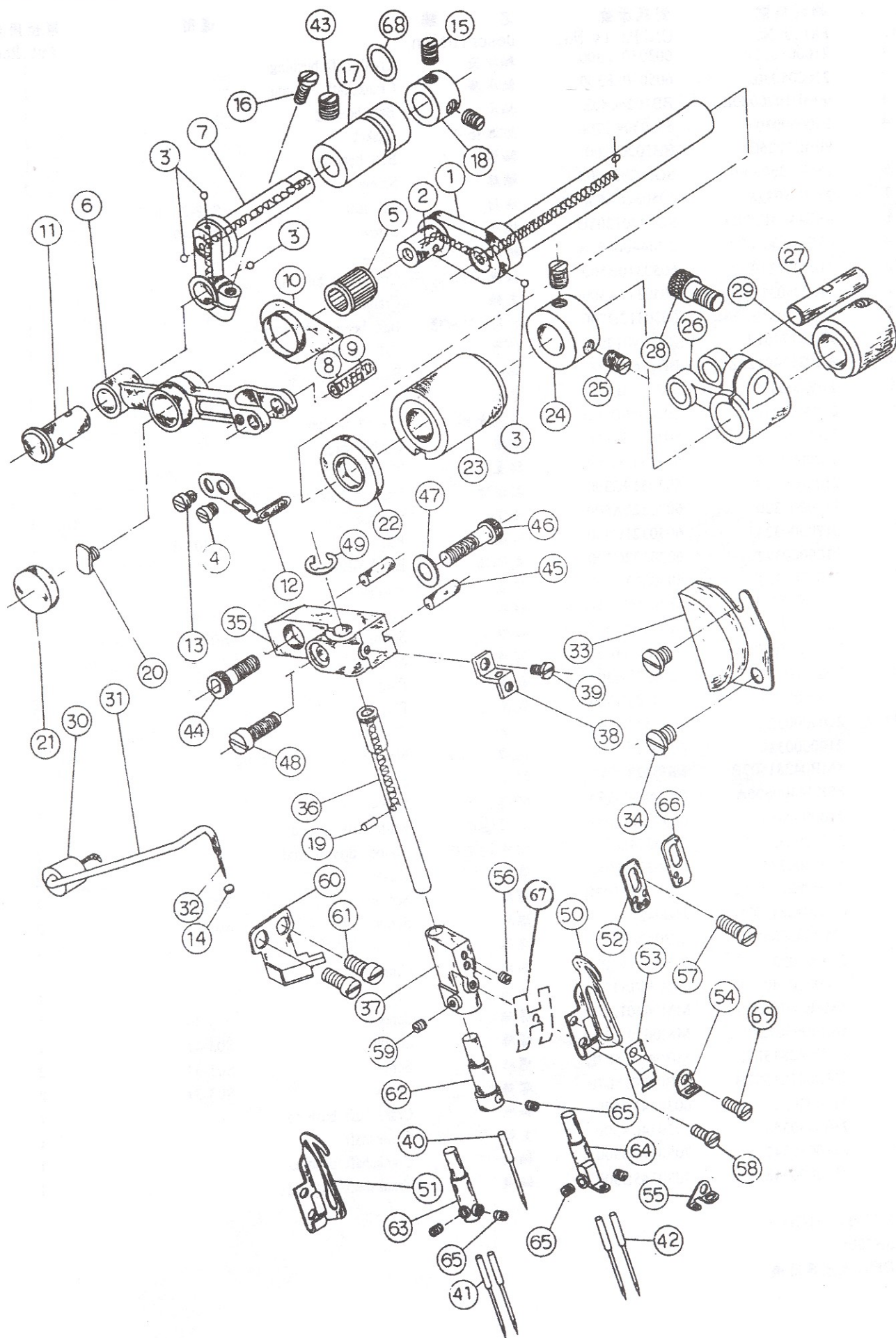
序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
.1 1	2100030301	6030301F300	軸承座	Crankshaft bushing	1
.2 2	2100050302	6050302F300	軸承座	Crankshaft bushing	1
.2 3	90BB1026080Z	BB1026080Z	軸承	Ball bearing	1
4	2100000304	6030304G700	防漏墊片	Gasket	2
.1 5	90BB102608	BB10260800	軸承	Ball bearing	1
.1 6	8SG60280700A	SG60280700A	螺絲	Screw	2
.2 7	2100050826	6050826A600	油封	Oil seal	1
.1 8	8SC44401208D	SC44401208D	螺絲	Screw	3
.2 9	8SB44400807A	SB44400807A	螺絲	Screw	3
.2 10	2100050310	6050310B500	軸襯	Crankshaft bushing	1
.2 11	2100050311	6050311A300	主軸	Crankshaft	1
12	2100000312	6030312D700	孔用C型扣環	Ball bearing retainer	1
13	90BB174012	BB17401200	軸承	Ball bearing	1
14	90BB1740120Z	BB1740120Z	軸承	Ball bearing	1
15	2100000315	6030315D700	墊圈	Washer	1
16	2100000316	6030316D700	波型墊圈	Waved washer	1
17	2100000317	6030317A600	油環	Rubber ring	1
18	2100000318	6030318C200	鋁蓋	Thrust holder	1
19	2100000319	6030319C300	定位環	Position lock ring	1
20	2100000320	6030320A600	油環	Oil seal	1
21	2120000323	6030321C200	風扇	Fan	1
22	2100000322	6030322C200	皮帶輪	Hand wheel	1
23	2100000323	6030323B700	墊圈	Washer	1
24	8SK60281510B	SK60281510B	螺絲	Screw	1
25	8SC48281208D	SC48281208D	螺絲	Screw	3
26	8SG60288506A	SI60281000B	螺絲	Screw	2
27	2100000327	6030327H300	孔塞	Plug	1
28	2100000328	6030328H300	孔塞	Plug	2
29	2100000329	6030329H300	孔塞	Plug	1
30	2100000330	6030330D100	連桿	Needle bar connecting	1
31	8MB04281507B	MB04281507B	螺絲	Screw	4
32	8SK44400606A	SK44400606A	螺絲	Screw	2
33	2100000333	6030333D100	上刀連桿	Knife driving rod	1
34	2100000334	6030334D100	結線鉤連桿	Looper driving rod	2
35	2100000335	6030335D300	導軌	Guide	2
36	8MB04281507B	MB04281507B	螺絲	Screw	2
37	8MB04281507B	MB04281507B	螺絲	Screw	2
38	8MB03200505K	MB03200505K	螺絲	Screw	4
.1 39	2100030339	6030339A100	曲柄	Crank	1
40	2100000340	6030340A100	曲柄	Crank	1
.1 41	8MM06301210A	MM06301210A	螺絲	Screw	1
42	8MM06301210A	MM06301210A	螺絲	Screw	1
43	8MB04281507B	MB04281507B	螺絲	Screw	2
44	8MB04281507B	MB04281507B	螺絲	Screw	2
.1 45	2100030345	6030345B500	軸襯	Crankshaft bushing	1
.1 46	2100030346	6030346A300	主軸	Crankshaft	1
.3 47	2110050347	7050310B500	軸襯	Crankshaft bushing	1
.3 48	2110000348	7030345B500	軸襯	Crankshaft bushing	1

.1 For SH7003、SH7004

.2 For SH7005

.3 For OEM 大陸專用機

4. 針棒驅動軸與相關零件 NEEDLE DRIVING SHAFT COMPONENTS



4. 針棒驅動軸與相關零件

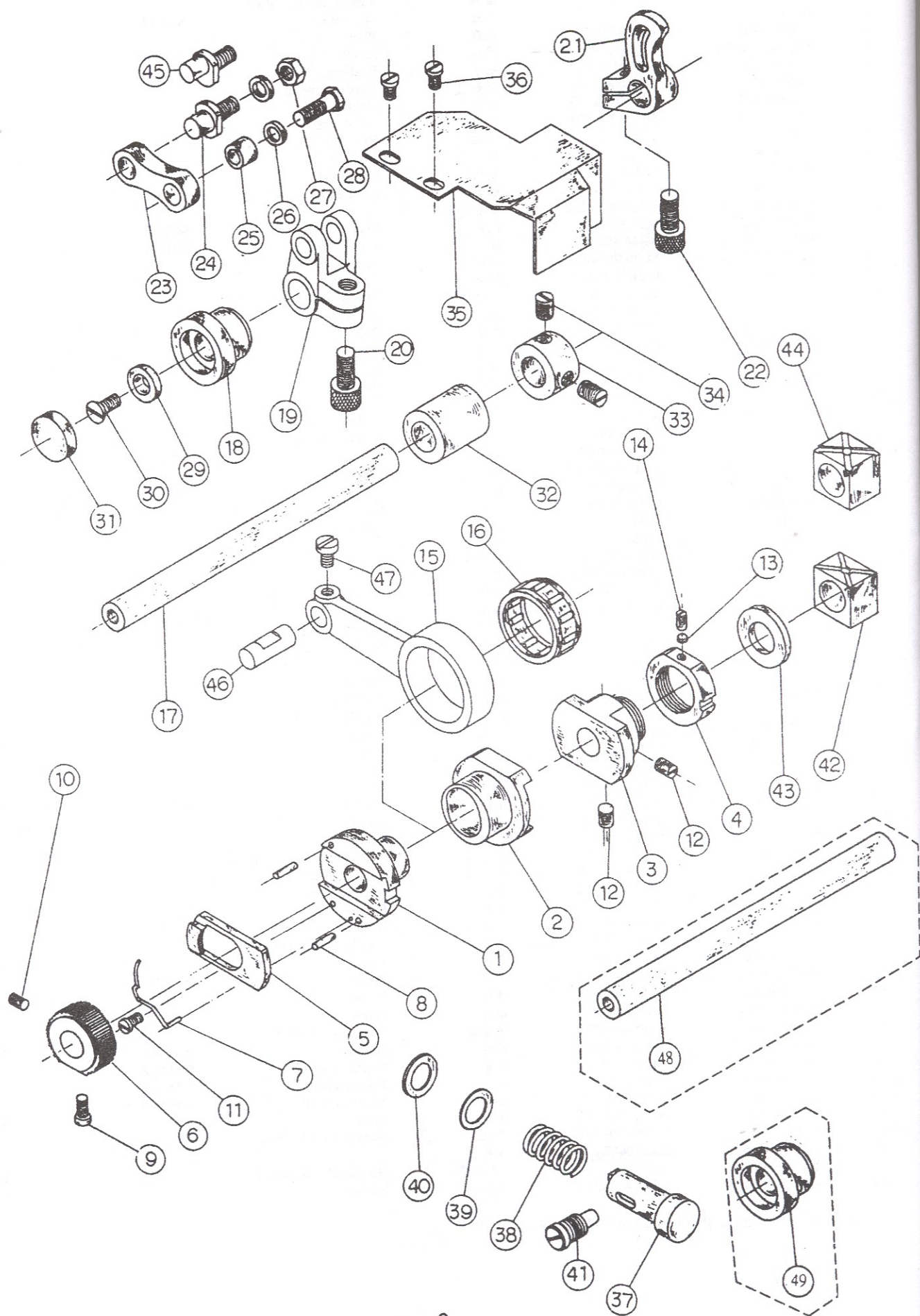
NEEDLE DRIVING SHAFT COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2100000401	6030401A100	曲軸	Needle driving shaft	1
2	66807	6707	油線	Oil wick	1
3	2100000403	6030403H300	孔塞	Plug	4
4	8SB24560405A	SB24560405A	螺絲	Screw	1
5	90NB091213	NB09121300	軸承	Bushing	1
6	2100000406	6030406A100	擺動臂	Needle driving lever	1
7	2100000407	6030407A100	曲柄	Holder	1
8	2100000408	6030408A300	樞銷	Crank pin	1
9	66807	6707	油線	Oil wick	1
10	2100000410	6030410D700	聚油片	Oil shield	1
11	2100000411	6030411A300	樞梢	Crank pin	1
12	2100000412	6030412D700	驅動架	Needle thread presser	1
13	8SB24560405A	SB24560405A	螺絲	Screw	1
14	2100000327	6030327H300	孔塞	Plug	1
15	8SN44400400E	SN44400400E	螺絲	Screw	2
16	8SC36401006D	SC36401006D	螺絲	Screw	1
17	2100000417	6030417G300	軸襯	Bushing	1
18	2100000418	6030418D300	定位環	Thrust collar	1
19	2100000419	6030619L700	油線	Oil wick	1
20	2100000420	6030420D300	螺絲	Bolt	1
21	2100000421	6030421D700	護蓋	Cover	1
22	2100000422	6030422A600	油封	Oil seal	1
23	2100000423	6030423G300	軸襯	Bushing	1
24	2100000424	6030424D300	定位環	Thrust collar	1
25	8SG56320500A	SG56320500A	螺絲	Screw	2
26	2100000426	6030426A100	曲柄	Forked crank	1
27	2100000427	6030427A300	樞銷	Pin	1
28	8MM06301210A	MM06301210A	螺絲	Screw	1
29	2100000429	6030429G300	軸襯	Bushing	1
30	2100000430	6030430A600	孔塞	Oil wick cover bushing	1
31	66791	6691	油管	Oil tube	1
32	66806	6706	油線	Oil wick	1
33	2100000433	6030433B700	防塵蓋	Cover	1
34	8SC44400508D	SC44400508D	螺絲	Screw	2
35	2100000435	6030435B200	針棒支持臂	Needle Bar Base	1
36	2100000436	6030436A300	針棒	Needle bar	1
37	2100000437	6030437D100	針留座	Needle clamp base	1
38	2100000438	6030438B700	腳座	Needle thread guide	1
39	8SB36400406A	SB36400406A	螺絲	Screw	1
40	66732-11	DC27XX	針	Needle	1
41	66732-11	DC27XX	針	Needle	2
42	66732-11	DC27XX	針	Needle	2
43	8SG60280700A	SG60280700A	螺絲	Screw	1
44	8MM06402010A	MM06402010A	螺絲	Screw	1
45	90ST0414	ST0414	銷	Pin	2
46	8MM06402310A	MM06402310A	螺絲	Screw	1
47	2100000323	6030323B700	墊圈	Washer	1
48	8SB48281208A	SB48281208A	螺絲	Screw	1
49	90ER070	ER07	E形扣環	Retainer E	1
50	2100130450	6030450D700	揚線環	Needle thread take-up lever	1
51	2100000451	6030451D700	揚線環	Needle thread take-up lever	1
52	2100040452	6040452B700	導線	Needle thread guide	1
53	2100000453	6030453N700	簧片	Presser spring	1
54	2100030454	6030454B700	導線	Needle thread guide	1
55	2100050455	6030455B700	導線	Needle thread guide	1
56	8SG36400400A	SG36400400A	螺絲	Screw	1
57	8SB36400406A	SB36400406A	螺絲	Screw	1
58	8SB32440405A	SE32440405A	螺絲	Screw	1
59	8SN44400400E	SN44400400E	螺絲	Screw	1
60	2100000460	6030460B700	集油杯	Oil reservoir asm	1
61	8SB36400406A	SB36400406A	螺絲	Screw	2
62	-----	NC603033	針留	Needle clamp	1
63	-----	NC604022	針留	Needle clamp	1
64	-----	NC605032	針留	Needle clamp	1
65	8SH32440300A	SH32440300A	螺絲	Screw	1
66	2100030466	6030472B700	導線	Needle thread guide	5
67	-----	R6030467	停用		1
68	2100000468	6030467	0型油環	Needle clamp base cover	1
69	8SB32440505A	SB32440505A	螺絲	Screw	1

1 For SH7003 3 For SH7005 2 For SH7004 4 For SH7013

5. 進給驅動機構(一)

FEED MECHANISM COMPONENTS



5. 進給驅動機構(一)

FEED MECHANISM COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2100000501	6030501A300	偏心輪	Eccentric	1
2	2100000502	6030502A300	偏心輪	Eccentric	1
3	2100000503	6030503A300	緊迫環	Press ring	1
4	2100000504	6030504B300	緊迫螺帽	Nut	1
5	2100000505	6030505B700	離合板	Ratchet pawl	1
6	2100000506	6030506A300	棘齒輪	Ratchet gear	1
7	2100000507	6030507A800	彈簧	Ratchet pawl spring	1
8	90SP0308	SP0308	彈簧銷	Spring pin	2
9	8SB44400706F	SB44400706F	螺絲	Screw	1
10	8SN44400400E	SN44400400E	螺絲	Screw	1
11	8SB24560604B	SB24560604B	螺絲	Screw	1
12	8SN44400400E	SN44400400E	螺絲	Screw	2
13	2100000513	6030513E700	銅塞	Plug	1
14	8SN32440300E	SN32440300E	螺絲	Screw	1
15	2100000515	6030515A100	連桿	Crank rod	1
16	90NB222610	NB22261000	軸承	Bearing	1
17	2100000517	6030517A300	軸	Rocker Shaft	1
18	2100000518	6030518G300	軸襯	Rocker shaft bushing	1
19	2100000519	6030519A100	曲柄	Crank	1
20	8MM06301210A	MM06301210A	螺絲	Screw	1
21	2100000521	6030521A100	曲柄	Main feed rocker	1
22	8MM06301210A	MM06301210A	螺絲	Screw	1
23	2100000523	6030523 E200	連桿	Main feed link	1
24	2100000524	6030524A300	曲柄銷	Crank Pin	1
25	2100000525	6030525A300	隔環	Collar	1
26	2100000526	6030526B700	墊圈	Washer	2
27	8SA48320409B	SA48320409B	螺帽	Nut	1
28	8SK48321207C	SK48321207C	螺絲	Screw	1
29	2100000529	6030529B700	墊圈	Washer	1
30	8SE36400806A	SE36400806B	螺絲	Screw	1
31	2100000531	6030531A600	孔塞	Rubber plug	1
32	2100000532	6030532G300	軸襯	Bushing	1
33	2100000533	6030533D300	定位環	Thrust collar	1
34	8SG56320500A	SH56320500A	螺絲	Screw	2
35	2100000535	6030535B700	防油蓋	Cover	1
36	8SC36400707D	SC36400707D	螺絲	Screw	2
37	2100000537	6030537D300	止動銷	Push button stud	1
38	2100000538	6030538A800	彈簧	Spring	1
39	2100000539	6030539D700	墊圈	Washer	1
40	2100000540	6030540L700	羊毛氈	Felt	1
41	8SB60281507D	SB60281507D	螺絲	Bolt	1
42	2100050542	6050542G300	滑塊	Slide Block	1
43	2100000543	6030543B700	墊圈	Washer	1
44	2100030544	6030544G300	滑塊	Slide Block	1
45	2100430545	6030545A300	曲柄銷	Crank Pin	1
46	2100000546	6030546A300	樞梢	Crank Pin	1
47	8SK44400606A	SK44400606A	螺絲	Screw	1
48	2110000548	7030517A300	軸	Rocker Shaft	1
49	2110000549	7030518G300	軸襯	Rocker shaft bushing	1

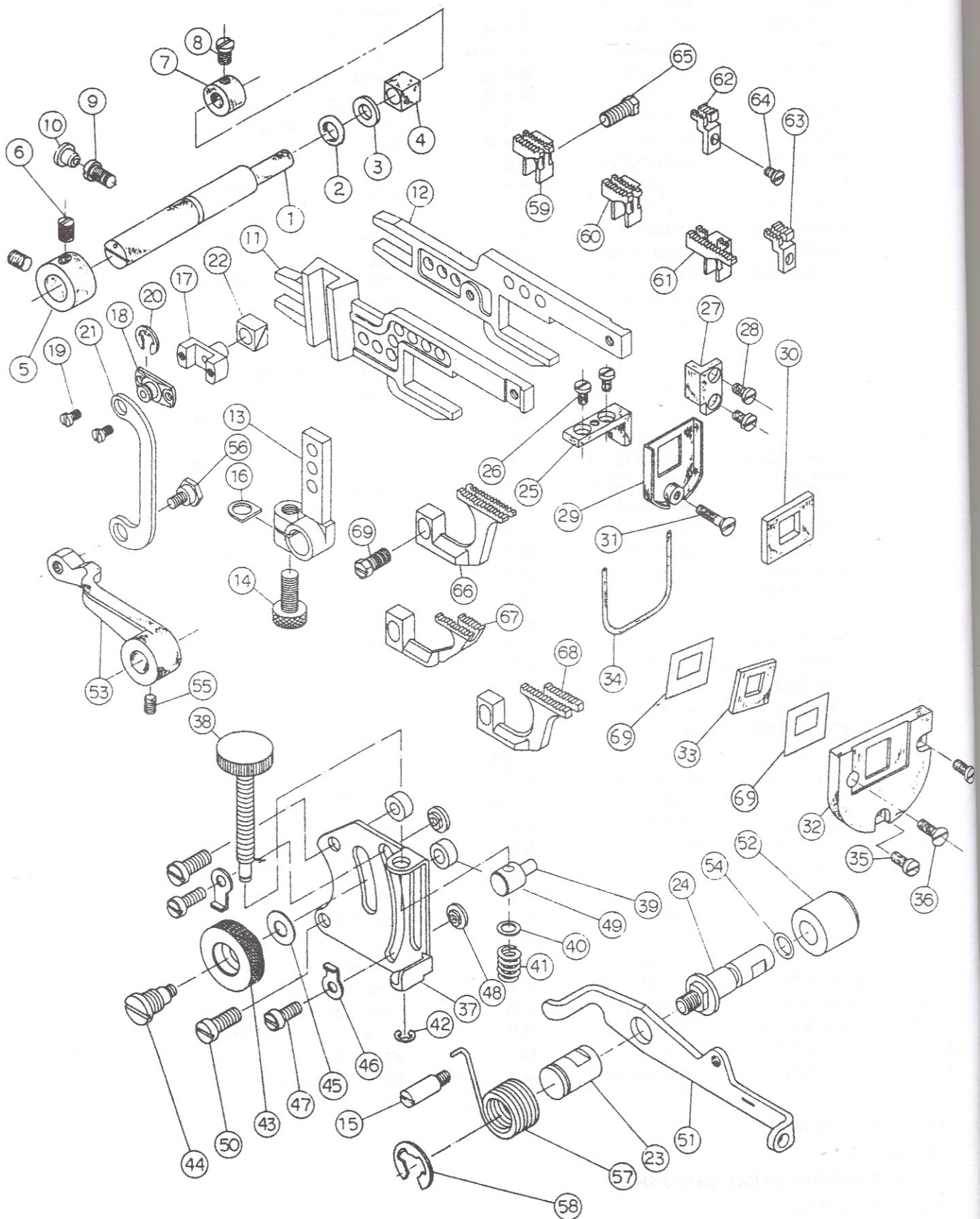
.1 For SH7003 · SH7004

.2 For SH7005

.3 For SH7043 SH7044 SH7045 SH7013 SH7075

.4 For OEM 大陸專用機

6. 進給驅動機構(二) FEED MECHANISM COMPONENTS



6. 進給驅動機構(二)

FEED MECHANISM COMPONENTS

序號	物料編號	對應原號	名稱	通用	單位用量
Ref.No.	Parts.No.	Old Parts.No.	Description		Amt. Req
1	2100000601	6030601A300	調整桿	Feed bar shaft	1
2	90OR080	ORP08	油環	Rubber ring	1
3	2100000603	6030603B700	墊圈	Washer	1
4	2100000604	6030604A400	滑塊	Slide block	1
5	2100000605	6030605D300	定位環	Collar	1
6	8SG56320500A	SG56320500A	螺絲	Screw	2
7	2100000607	6030607D300	定位環	Collar	1
8	8SB44400706A	SB44400706A	螺絲	Screw	1
9	8SB44400706A	SB44400706A	螺絲	Screw	1
10	2100000610	6030610A600	孔塞	Plug	1
11	2100000611	6030611A100	驅動架	Main feed bar	1
12	2100000612	6030612A100	驅動架	Differential feed bar	1
13	2100000613	6030613A100	導軌	Differential feed rocker	1
14	8MM06301210A	MM06301210A	螺絲	Screw	1
15	8SB48280606M	SB48280606M	螺絲	Stopper Screw	1
16	2100000616	6030616B700	墊圈	Washer	1
17	2100000617	6030617A100	滑塊	Slide block	1
18	2100000618	6030618A100	滑塊	Slide block	1
19	8SB32440505K	SB32440505A	螺絲	Screw	2
20	90ER050	ER05	E形扣環	Retainer E	1
21	2100000621	6030621B700	連桿	Link	1
22	2100000622	6030622A400	滑塊	Slide block	1
23	2100000623	6030623B300	螺帽	Nut	1
24	2100000624	6030624B300	螺絲	Hinge Screw	1
25	2100000625	6030625A400	導軌	Feed bar support	1
26	8SC36400706D	SC36400706D	螺絲	Screw	2
27	2100000627	6030627B700	導軌	Feed bar support	1
28	8SB36400505A	SB36400505A	螺絲	Screw	2
29	2100000629	6030629B700	油封座	Rubber cover	1
30	2100000630	6030630F600	油封	Rubber	1
31	8SE36401107A	SE36401107A	螺絲	Screw	1
32	2100000632	6030632C200	防漏蓋	Rubber case	1
33	2100000633	6030633F600	外活動油封	Rubber	1
34	2100000634	6030634A600	防漏橡膠	Rubber ring	1
35	8SC36400806D	SC36400806D	螺絲	Screw	2
36	8SE36401107A	SE36401107A	螺絲	Screw	1
37	2100000637	6030637B700	差動刻記板	Differential Feed	1
38	2100000638	6030638D300	調整螺絲	Adjusting screw	1
39	2100000639	6030639C300	微調定位銷	Differential feed block	1
40	2100000640	6030640B700	墊圈	Washer	1
41	2100000641	6030641A800	彈簧	Spring	1
42	90ER030	ER03	E形扣環	Retainer E	1
43	2100000643	6030643C300	螺帽	Lock nut	1
44	2100000644	6030644C300	螺絲	Hinge screw	1
45	2100000645	6030645B700	墊圈	Washer	1
46	2100000646	6030646B700	墊圈	Washer	2
47	8SC36400606D	SC36400606D	螺絲	Screw	2
48	2100000648	6030648D300	螺帽	Nut	2
49	2100000649	6030649D300	墊圈	Washer	2
50	8SC48281208D	SC48281208D	螺絲	Screw	2
51	2100000651	6030651B700	調節桿	Rocker shaft	1
52	2100000652	6030652A500	軸襯	Bushing	1
53	2100000653	6030653B200	連結臂	Differential feed rocker	1
54	90OR050	ORP05	油環	Rubber ring	1
55	8SN60280800E	SN60280800E	螺絲	Screw	1
56	8SK44400609E	SK44400609E	螺絲	Hinge screw	1
57	2100000657	6030657A800	彈簧	Spring	1
58	90ER090	ER09	E形扣環	Retainer E	1
1. 59	-----	FD60821	送布齒	Differential feed dog	1
2. 60	-----	FD60971	送布齒	Differential feed dog	1
3. 61	-----	FD60828	送布齒	Differential feed dog	1
4. 62	-----	AF60871	送布齒	Auxiliary feed dog	1
3. 63	-----	AF60874	送布齒	Auxiliary feed dog	1
64	8SB32440705A	SB32440705A	螺絲	Screw	1
65	8SK44400907A	SK44400907A	螺絲	Screw	2
1. 66	-----	DF8040T	送布齒	Main feed dog	1
3. 67	-----	DF85209	送布齒	Main feed dog	1
2. 68	-----	DF814BE	送布齒	Main feed dog	1
69	2100000669	6030669	墊片	Washer	2

.1 For SH7003

.2 For SH7004

.3 For SH7005

.4 For SH7003、SH7004

2

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor component. The parts are numbered 1 through 58. The diagram shows the following components and their assembly relationships:

- Shaft (1):** The central rotating component, shown in two positions.
- End Bearings (2, 3, 4, 5, 6, 7, 8):** Various bearing components that support the shaft.
- Motor/Actuator (9):** A long cylindrical component at the bottom.
- Internal Housing (10):** A central component with internal features, including a rotor (11) and various internal pins and washers (12-19, 21-24, 26-29, 31-32, 34-36, 38-40, 42-43, 45-46, 48-50, 52-55).
- External Housing (13):** A larger component that encloses the internal parts.
- Mounting Brackets (14, 15, 16, 17, 18, 20, 22, 23, 25, 27, 28, 30, 33, 35, 37, 39, 41, 44, 47, 49, 51, 53, 54, 56, 57, 58):** Various structural components, including a large base plate (13), mounting brackets (14, 15, 16, 17, 18, 20, 22, 23, 25, 27, 28, 30, 33, 35, 37, 39, 41, 44, 47, 49, 51, 53, 54, 56, 57, 58), and a handle (47).

The diagram uses standard mechanical drawing conventions, including dashed lines to show hidden internal features and leader lines to identify each numbered part.

7.上下結線鉤與相關零件

UPPER AND LOWER LOOPER COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
.1	1	2100030701	6030701A300 軸	Upper looper shaft	2
	2	2100000702	6030702G300 軸襯	Bushing	1
	3	2100000703	6030703D300 定位環	Thrust collar	3
	4	2100000704	6030704G300 軸襯	Bushing	1
	5	2100000705	6030705B700 墊圈	Washer	1
	6	8SK44400907A	SK44400907A 螺絲	Screw	1
	7	2100000707	6030707G300 軸襯	Bushing	1
	8	2100000708	6030708A600 油封	Rubber ring	2
.3	9	2100050709	6050709A300 軸	Lower looper shaft	1
.2	10	2100030710	6030710A100 曲柄	Crank	1
.4	11	2100040711	6030711A100 曲柄	Crank	1
	12	8SK60281307F	SK60281307F 螺絲	Screw	1
	13	8SB36400505A	SB36400505A 螺絲	Screw	1
	14	2100000714	6030714D100 擺動臂	Lower looper support arm	1
	15	2100000715	6030715B700 墊圈	Washer	1
	16	8SK60281007F	SK60281007F 螺絲	Screw	1
	17	90SP0206	SP0206 彈簧梢	Spring pin	1
	18	-----	NG600900 導針	Travelling needle guide	1
	19	8SB32440405A	SB32440405A 螺絲	Screw	3
	20	2100000720	6030720B700 導線	Looper thread take-up	1
	21	8SC44400808D	SB44400808D 螺絲	Screw	2
	22	2100000722	6030722B700 防塵蓋	Oil shield plate	1
	23	2100000723	6030723A600 油封	Oil seal	1
	24	2100000724	6030724B700 導線	Thread guide	1
	25	2100000725	6030725B700 導線	Looper thread take up	1
	26	2100000726	6030726B700 導線	Thread take up	1
	27	8SC32440406A	SC32440406A 螺絲	Screw	1
	28	2100000728	6030728B700 導線	Lower looper thread guide	1
	29	8SB36400406A	SB36400406A 螺絲	Screw	1
	30	2100000730	6030730B700 導線	Looper thread take up cover	1
	31	2100000731	6030731A900 導線	Thread guide	1
	32	8SC44400907D	SC44400907D 螺絲	Screw	2
	33	2100000733	6030733E200 軸承座	Guide support	1
	34	2100000734	6030734H300 擺動軸承	Lever guide	1
	35	2110000735	7030735A900 擺動軸	Upper looper lever	1
	36	2100000736	6030736A300 曲柄銷	Pin	1
	37	66807	6707 油線	Oil wick	1
	38	2117000738	S7030738 螺絲	Screw	1
	39	2100000739	6030739B700 擋片	Guide cover	1
	40	2100000740	6030740B700 墊圈	Washer	1
	41	2100000741	6030741B700 導線	Thread guide	1
	42	8SC36400707D	SC36400707D 螺絲	Screw	1
	43	8SB60281609A	SE60281609A 螺絲	Screw	1
.5	44	-----	UL603880 結線鉤	Upper looper	2
.6	45	-----	UL603881 結線鉤	Upper looper	1
.7	46	-----	UL604883 結線鉤	Upper looper	1
	47	-----	LL603884 下結線鉤	Lower looper	1
	48	8SC36400606D	SC36400606D 螺絲	Screw	1
.2	49	2100030749	6030749B700 定位片	Stopper	1
	50	2100000750	6030750D300 定位銷	Pin	1
	51	90OR040	ORP04 油環	Rubber ring	1
.4	52	2100040752	6040752B700 定位片	Stopper	1
	53	8SC36401007D	SC36401007D 螺絲	Screw	5
	54	8SN44400400E	SN44400400E 螺絲	Screw	6
.8	55	2100040755	6040755B700 定位片	Stopper	1
	56	2100000756	6030756G300 軸襯	Bushing	1
	57	-----	-----	-----	-----
	58	8SB32440705A	SB32440505A 螺絲	Screw	1

.1 For SH7003、SH7004

.2 For SH7003、SH7005

.3 For SH7005

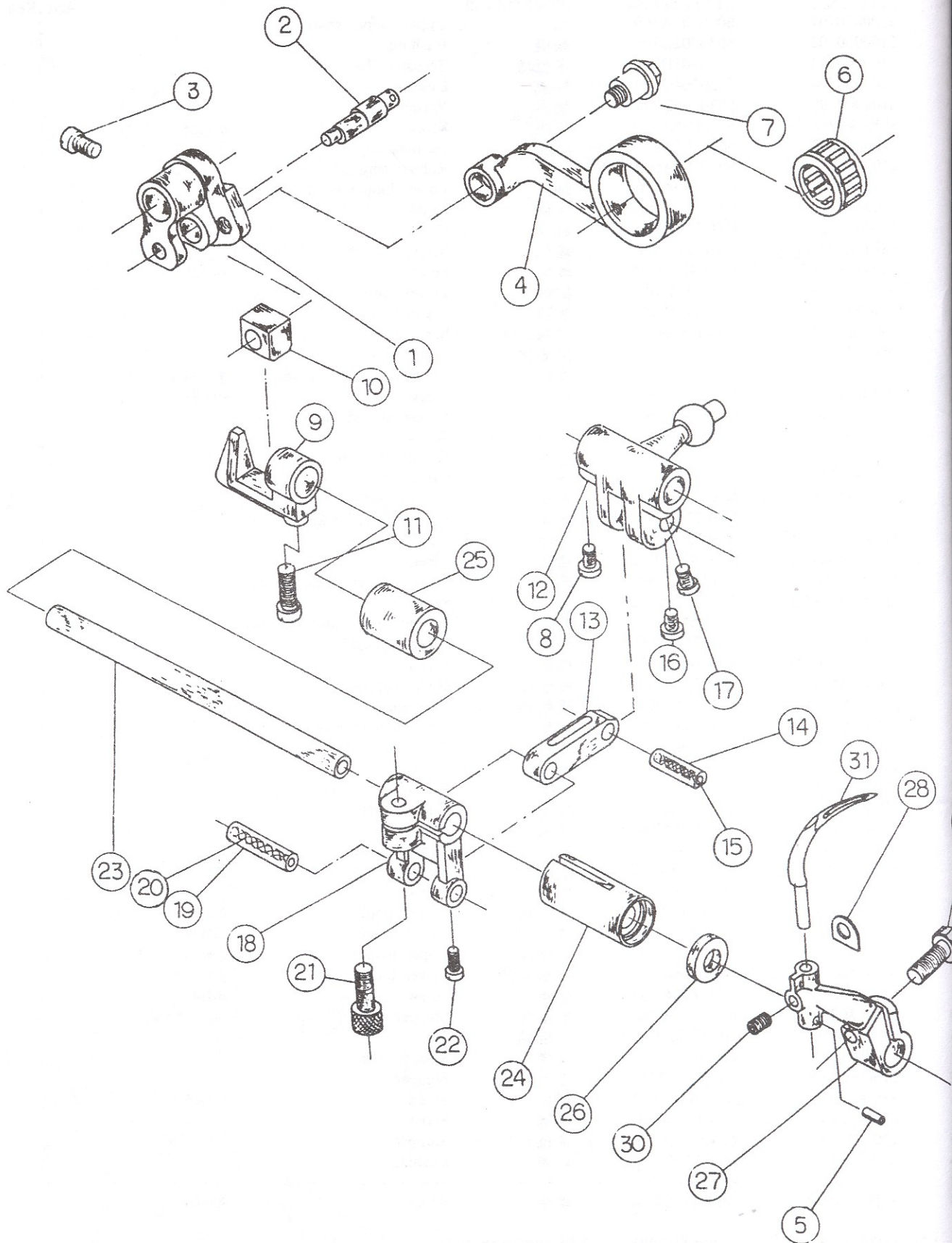
.4 For SH7004

.5 For SH7003、SH7005(Needle #8~#13)

.6 For SH7003、SH7005(Needle #14~#20)
and SH7004(Needle #6~#8).7 For SH7003、SH7005(Needle #21)
and SH7004(Needle #9~#16)

.8 For SH7004 A53

8.鏈結線鉤與相關零件 CHAIN LOOPER COMPONENTS(FOR SH7005)



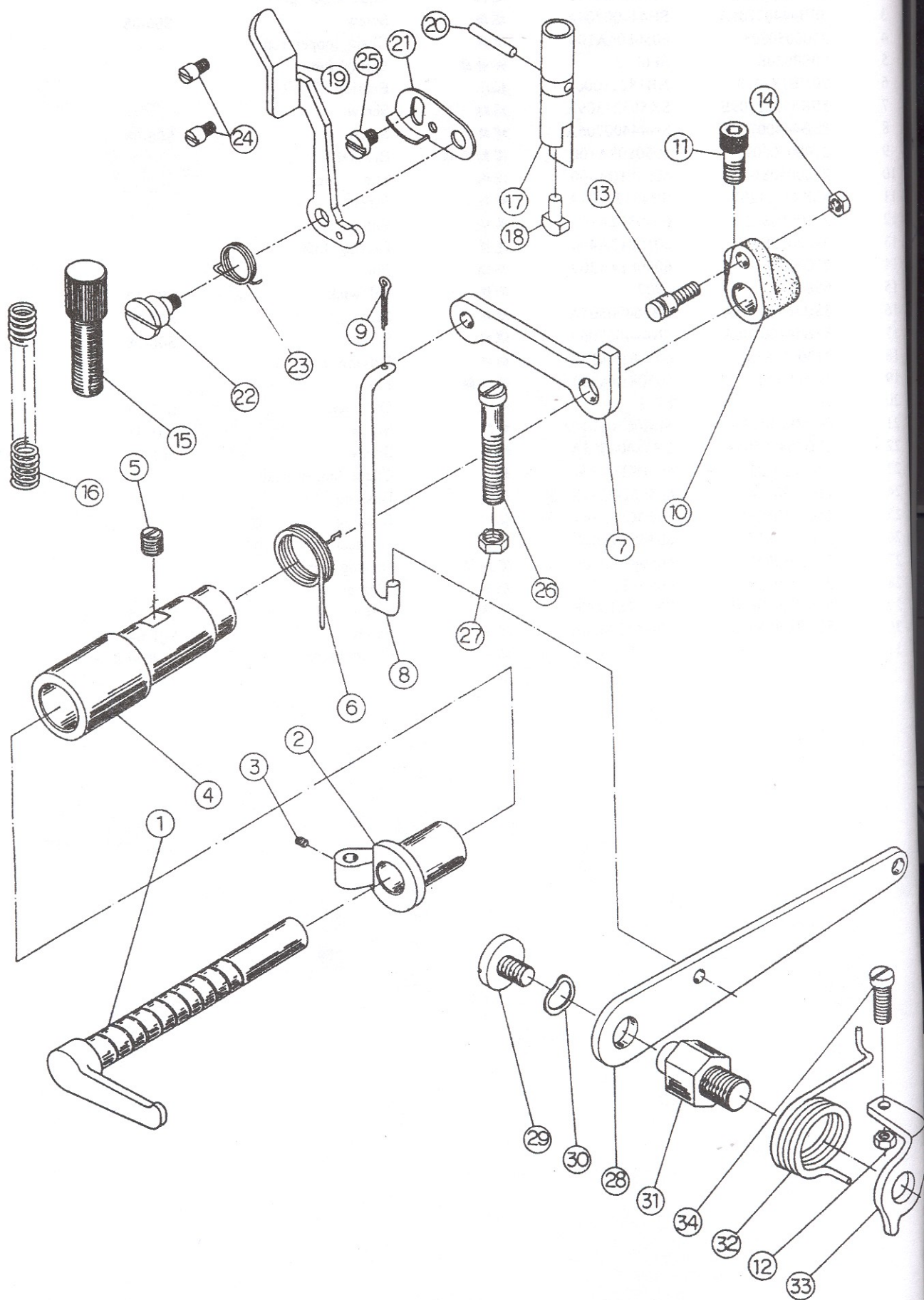
8.鏈結線鉤與相關零件

CHAIN LOOPER COMPONENTS (FOR SH7005)

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2100050801	6050801A100	擺動臂	Chain looper shaft slide arm	1
2	2100050802	6050802A300	曲軸	Slide block pin	1
3	8SB44400706A	SB44400706A	螺絲	Screw	1
4	2100050804	6050804A100	連桿	Chain looper rod	1
5	90SP0208	SP0208	彈簧銷	Spring Pin	1
6	90NB182210	NB18221000	軸承	Bearing	1
7	8SK56321309E	SK56321309E	螺絲	Screw	1
8	8SB44400706A	SN44400706A	螺絲	Screw	1
9	2100050809	6050809A100	擺動接頭	Bracket	1
10	2100050810	6050810A400	滑塊	Slide block	1
11	8SK48321207A	SB48321207A	螺絲	Screw	1
12	2100050812	6050812A100	曲柄	Ball stud	1
13	2100050813	6050813A400	連桿	Driving link	1
14	2100050814	6050814A300	樞銷	Pin	1
15	66807	6707	油線	Oil wick	1
16	8SB36400505A	SB36400505A	螺絲	Screw	1
17	8SB44400706A	SN44400706A	螺絲	Screw	1
18	2100050818	6050818A100	曲柄	Driving arm	1
19	2100050819	6050819A300	曲柄銷	Pin	1
20	66807	6707	油線	Oil wick	1
21	8MM06301210A	MM06301210A	螺絲	Screw	1
22	8SB36400505A	SB36400505A	螺絲	Screw	1
23	2100050823	6050823A300	軸	Chain looper shaft	1
24	2100050824	6050824G300	軸襯	Bushing	1
25	2100050825	6050825G300	軸襯	Bushing	1
26	2100050826	6050826A600	油封	Oil seal	1
27	2100050827	6050827D100	擺動臂	Driving arm	1
28	2100050828	6050828B700	墊圈	Washer	1
29	8SK60281007F	SK60281007F	螺絲	Screw	1
30	8SN44400400E	SN44400400E	螺絲	Screw	1
31	-----	CL605294	結勾	Chain looper	1

參照附表一

9.壓腳機構(一) PRESSER FOOT COMPONENTS



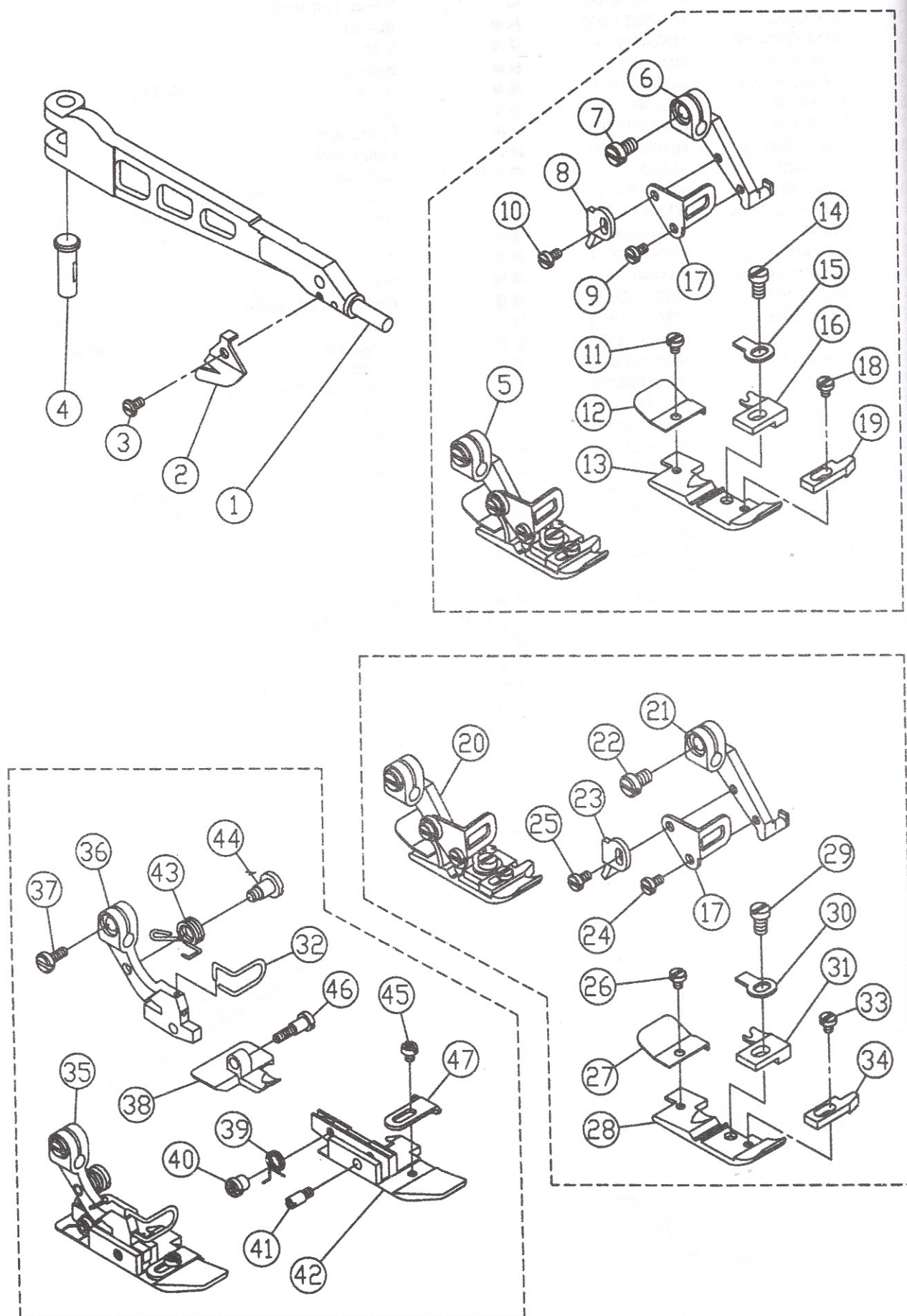
9.壓腳機構(一)

PRESSER FOOT COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Rea
1	2100000901	6030901A100	軸	Presser foot shaft	1
2	2100000902	6030902 E200	軸襯	Bushing	1
3	8MN04280400E	MN04280400E	螺絲	Screw	1
4	2100000904	6030904F300	軸襯	Bushing	1
5	8SG60280700A	SG60280700A	螺絲	Screw	1
6	2100000906	6030906A800	彈簧	Spring	1
7	2100000907	6030907B700	曲柄	Lifting arm	1
8	2100000908	6030908B800	掛鉤	Lifting hook	1
9	90SL0220	SL0220	開口銷	Split pin	1
10	2100000910	6030910A100	曲柄	Presser foot Shaft Thrust arm	1
11	8MM06301210A	MM06301210A	螺絲	Screw	1
12	8SA44400307A	SA44400307A	螺帽	Nut	1
13	8SB44401705J	SB44401705J	螺絲	Screw	1
14	8SA44400307A	SA44400307A	螺帽	Nut	1
15	2110000915	7030915D300	螺格	Presser Spring regulator	1
16	2100000916	6030916A800	彈簧	Spring	1
17	2100000917	6030917A300	壓桿	Presser bar	1
18	2100000918	6030918D600	壓子	Plunger	1
19	2110000919	7030919B700	板手	Presser foot lifting lever	1
20	90SP0318	SP0318	彈簧銷	Spring Pin	1
21	2110000921	7030921B700	墊片	Base	1
22	2100000922	6030922D300	螺格	Lifting lever screw	1
23	2100000923	6030923A800	彈簧	Spring	1
24	8SB36400505M	SB36400505M	螺絲	Screw	2
25	8SC44400508D	SC44400508D	螺絲	Screw	1
26	8SK60283608G	SK60283608G	螺絲	Screw	1
27	8SA60280309A	SA60280309A	螺帽	Nut	1
28	2100000928	6030928B700	連桿	Lifting lever	1
29	8SC64240916C	SC64240916C	螺絲	Screw	1
30	90WW105	6030930D700	波型墊圈	Waved washer	1
31	2100000931	6030931D300	螺格	Lifting lever screw	1
32	2100000932	6030932A800	彈簧	Spring	1
33	2100000933	6030933B700	止動片	stopper	1
34	8SK44401307A	SK44401307A	螺絲	Screw	1

10. 壓腳機構(二)

PRESSER FOOT COMPONENTS



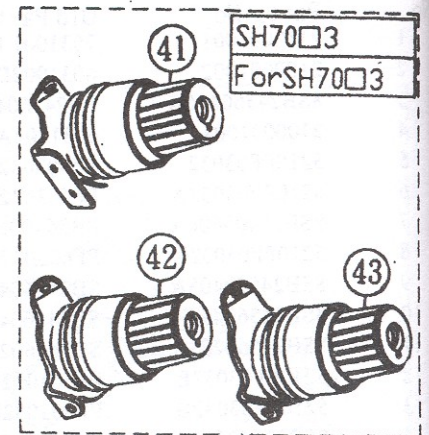
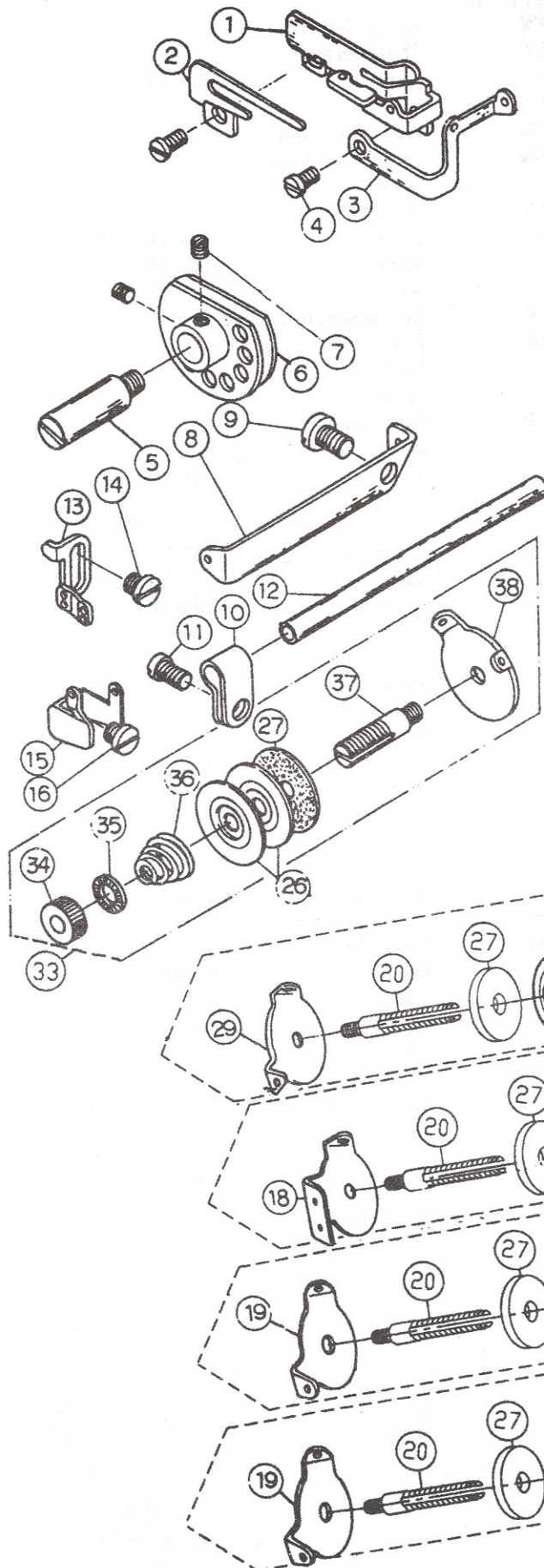
10.壓腳機構(二)

PRESSER FOOT COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Rea
1	2110001001	7031001 E200	壓腳臂	Presser foot arm	1
2	2100001002	6031002D700	切線刀	Thread teimmer	1
3	8SB24560405A	SB24560405A	螺絲	Screw	1
4	2100001004	6031004A300	樞銷	Pin	1
5	5210PF03032	PF603032	壓腳組	Presser foot asm	1
6	5210PF03032A	PF603032A	壓腳柄	Presser foot hinge	1
7	8SB36400606A	SB36400606A	螺絲	Screw	1
8	5210PF03032F	PF603032F	止動片	Stopper	1
9	8SB24560405A	SB24560405A	螺絲	Screw	1
10	8SB24560405A	SB24560405A	螺絲	Screw	1
11	8SB24560205A	SB24560205A	螺絲	Screw	1
12	5210PF03032E	PF603032E	後壓腳	Rear presser foot	1
13	5210PF03032B	PF603032B	壓腳底	Presser foot	1
14	8SB32440505A	SB32440505A	螺絲	Screw	1
15	5210PF03032G	PF603032G	定位片	Spring	1
16	5210PF03032C	PF603032C	線環舌	Stitch tongue	1
17	5210PF03032H	PF603032H	護指環	Collar	1
18	8SB24560405A	SB24560405A	螺絲	Screw	1
19	5210PF03032D	PF603032D	定規	Curl guard	1
20	5210PF04A32	PF604A32	壓腳組	Presser foot asm	1
21	5210PF03032A	PF603032A	壓腳柄	Presser foot hinge	1
22	8SB36400606A	SB36400606A	螺絲	Screw	1
23	5210PF03032F	PF603032F	止動片	Stopper	1
24	8SB24560405A	SB24560405A	螺絲	Washer	1
25	8SB24560405A	SB24560405A	螺絲	Screw	1
26	8SB24560205A	SB24560205A	螺絲	Screw	1
27	5210PF04A32E	PF604A32E	後壓腳	Rear presser foot	1
28	5210PF04A32B	PF604A32B	壓腳底	Presser foot	1
29	8SB32440505A	SB32440505A	螺絲	Screw	1
30	5210PF03032G	PF603032G	定位片	Spring	1
31	5210PF04A32C	PF604A32C	線環舌	Stitch tongue	1
32	5210PF05C32H	PF605C32H	護指環	Collar	1
33	8SB24560405A	SB24560405A	螺絲	Screw	1
34	5210PF03032D	PF603032D	定規	Curl guard	1
35	5210PF05C32	PF605C32	壓腳組	Presser foot asm	1
36	5210PF05A32A	PF605A32A	壓腳柄	Presser foot hinge	1
37	8SB36400606A	SB36400606A	螺絲	Screw	1
38	5210PF05C32C	PF605C32C	後壓腳	Rear presser foot	1
39	5210PF05A32F	PF605A32F	彈簧	Spring	1
40	5210PF05A32G	PF605A32G	螺帽	Nut	1
41	8SH24560303C	SH24560303C	螺樁	Hinge pin	1
42	5210PF05C32B	PF605C32B	壓腳底	Hinge type presser foot	1
43	5210PF05D53E	PF605D53E	彈簧	Spring	1
44	8SB32440807E	SB32440807E	螺絲	Screw	1
45	8SB24560305A	SB24560305A	螺絲	Screw	1
46	8SB24561105E	SB24561105E	螺樁	Screw	1
47	5210PF05A32D	PF605A32D	定規	Auxiliary stopper	1

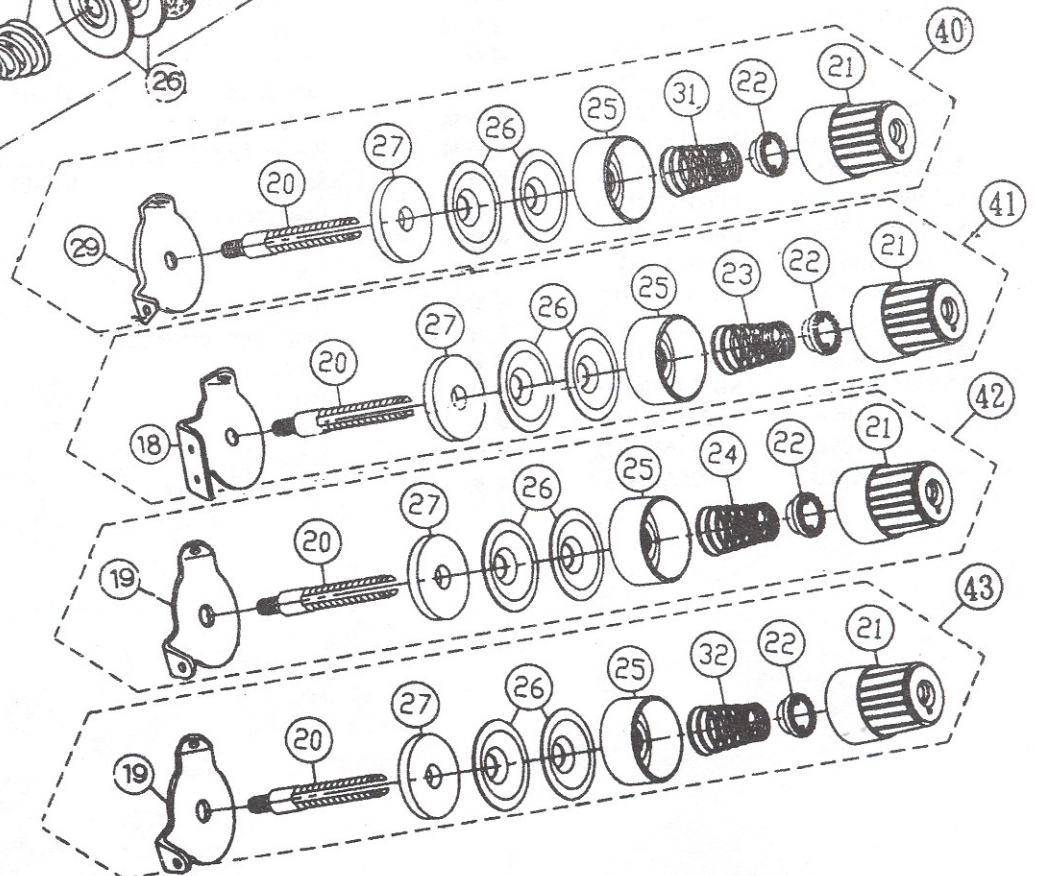
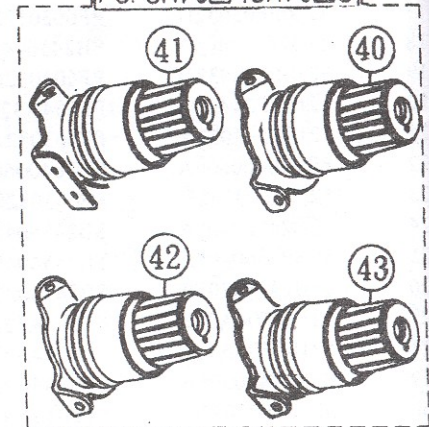
11. 縫線張力調節機構

THREAD TENSION COMPONENTS



SH70□3
ForSH70□3

SH70□4 SH70□5用
ForSH70□4SH70□5



11. 縫線張力調節機構

THREAD TENSION COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Rea
.1 1	2100051101	6051101B700	導線	Chain looper thread guide	1
.1 2	2100051102	6051102B700	導線	Hook	1
.1 3	2100051103	6051103B700	導線	Chain looper thread guide	1
.1 4	8SC36400806D	SC36400806D	螺絲	Screw	1
.1 5	2100051105	6051105D300	螺絲	S06-35	2
.1 6	2100051106	6051106B700	螺絲	Stud	1
.1 7	8SN44400400E	SN44400400E	張力變換凸輪	Thread cam	1
.1 8	2100051108	6051105B700	螺絲	Screw	2
.1 9	8SC60281310D	SC60281310D	導線	Thread guide	1
.1 10	2100051110	6051110B700	螺絲	Screw	1
.1 11	8SC44400907D	SC44400907D	固定夾	Mounting bracket	1
.1 12	2100051112	6051112D300	螺絲	Screw	1
.1 13	2100001113	6031113B700	導線管	Thread guide tube	1
.1 14	8SC44400808D	SC44400808D	導線	Needle thread guide	1
.1 15	2100051115	6051115B700	螺絲	Screw	1
.1 16	8SC44400808D	SC44400808D	導線	Needle thread guide	1
.2 17	-----	6031101A	螺絲	Screw	1
.18	2110001118	R6031118B700	張力控制組	Thread tension spring asm	1
.19	2100001119	6031119B700	導線	Thread guide	2
.20	2100001120	6031120C300	導線	Thread guide	4
.21	2100001121	6031121D600	螺絲	Stud	7
.22	2100001122	6031122D600	調節螺帽	Nut	7
.23	2100001123	6031123A800	套管	Bushing	7
.24	2100001124	6031124A800	彈簧	Spring(Red)	2
.25	2100001125	6031125D600	彈簧	Spring(Green)	1
.26	2100001126	6031126D700	彈簧座	Spring tube	7
.27	2100001127	6031127L700	張力盤	Tension disc	16
.3 28	-----	6041102A	減震墊	Felt	8
.3 29	2110041129	R6041129B700	張力控制組	Tension controller asm	1
.30	8SE44400707A	R6031140	導線	Thread guide	1
.3 31	2100041131	6041131A800	螺絲	Screw	2
.32	2100001132	6051132A800	彈簧	Spring(Yellow)	2
.1 33	210A0051136	6051103A	彈簧	Spring(Blue)	2
.1 34	2100051134	6051134D300	張力控制組	Tension controller asm	1
.1 35	2100051135	6051135B700	調節螺帽	Nut	1
.1 36	2100051136	6051136A800	止滑墊圈	Tension disc stopper	1
.1 37	2100051137	6051137C300	彈簧	Spring	1
.1 38	2100051138	6051138B700	螺絲	Stud	1
.39	2110001139	R6031139	導線	Thread guide	1
.40	210A0001131	-----	導線	Thread guide	1
.4 41	210A0001123	-----	張力控制器	Tension controller asm	1
.4 42	210A0001124	-----	張力控制器	Tension controller asm	2
.4 43	210A0001132	-----	張力控制器	Tension controller asm	2
			張力控制器	Tension controller asm	2

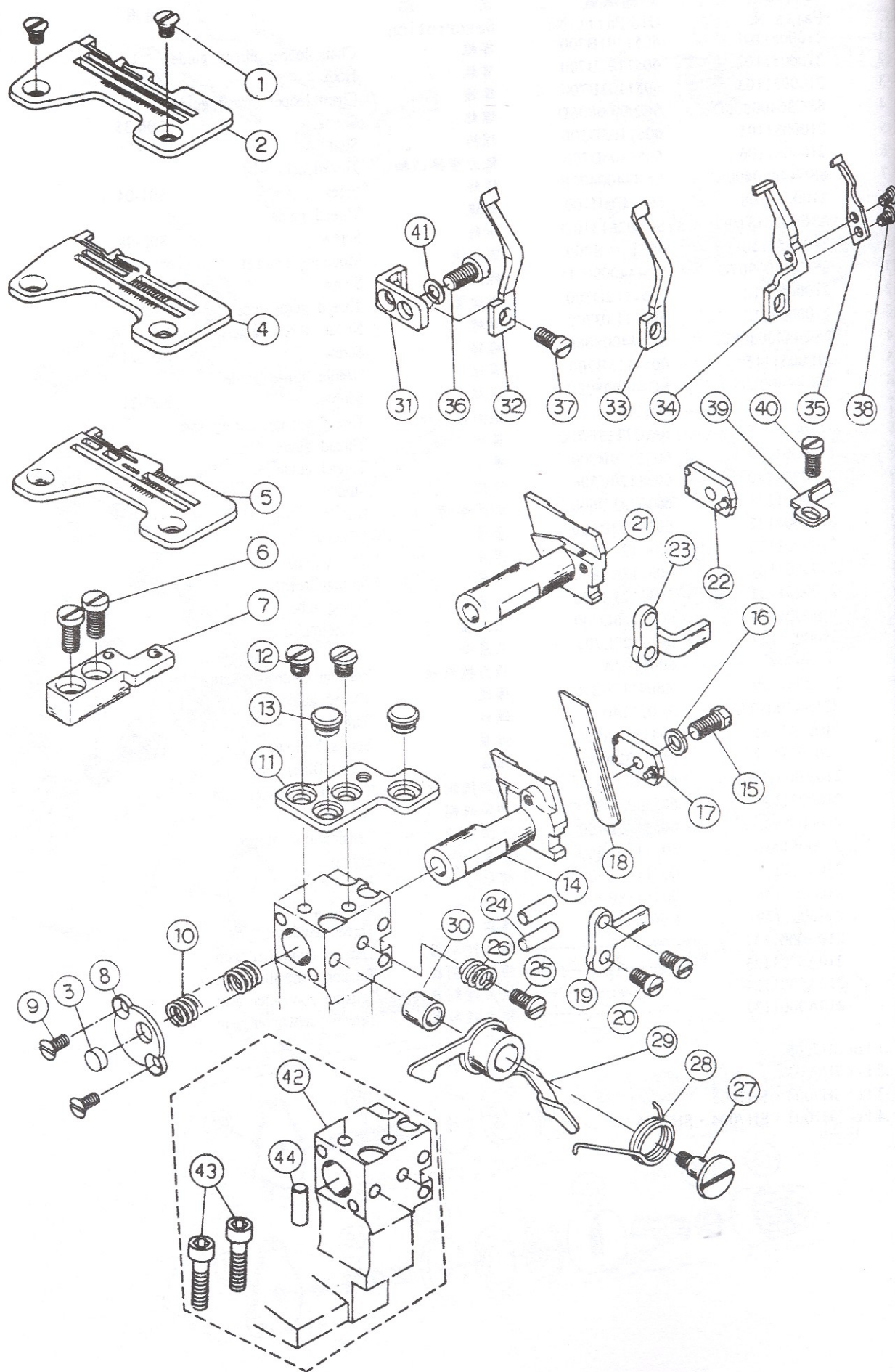
.1 For SH7005

.2 For SH7003

.3 For SH7004、SH7005

.4 For SH7003、SH7004、SH7005

12. 下刀與相關零件 LOWER KNIFE COMPONENTS



12. 下刀與相關零件

LOWER KNIFE COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Rea
1	8SE44400707A	SE44400707A	螺絲	S11-30	2
.1 2	-----	TP603032	針板	Throat plate	參照附表一
3	2100001203	6031241D600	緩衝墊	Plug	1
.2 4	-----	TP604A32	針板	Throat plate	參照附表一
.3 5	-----	TP605C32	針板	Throat plate	參照附表一
6	8SC48281208D	SC48281208D	螺絲	Screw	S02-04
7	2100001207	6031207B400	後針板座	Throat plate base	1
8	2100001208	6031208B700	擋片	Spring stopper	1
9	8SE36400806A	SE36400806A	螺絲	Screw	S05-30
10	2100001210	6031210A800	彈簧	Spring	1
11	2100001211	6031211B700	前針板座	Throat plate base	1
12	8SB44400608K	SB44400608K	螺絲	Screw	S01-28
13	2100001213	6031213A600	防震墊	Rubber plug	2
.4 14	2100031214	6031214 E200	下刀座	Lower knife holder	1
15	8SK44400907A	SK44400907A	螺絲	Screw	S06-65
16	2100000526	PW051015	墊圈	Washer	W1
.4 17	2100031217	6031217 E200	壓板	Presser plate	1
18	2100001218	6031218P700	下刀	Lower knife	1
.4 19	2100031219	6031219B700	導片	Rotating stopper	1
20	8SC36400806D	SC36400806D	螺絲	Screw	S06-35
.3 21	2100051221	6051221 E200	下刀座	Lower knife holder	1
.3 22	2100051222	6031222 E200	壓板	Presser plate	1
.3 23	2100051223	6051223B700	導片	Rotating stopper	1
24	90ST0414	ST0413	定位銷	Holder pin	S04-45
25	8SC44401008A	SC44401008A	螺絲	Screw	1
26	2100001226	6031226A800	彈簧	Spring	1
27	8SB44401614G	SB44401614G	螺絲	Hinge Screw	1
28	2100001228	6031228A800	彈簧	Lever spring	1
29	2100001229	6031229B700	板手	Lever	1
30	2100001230	6031230A600	防震橡膠	Rubber plug	1
31	2100001231	6031231B700	腳座	Needle guide holder	1
.1 32	2100031232	6031232 E200	導針	Needle guide	1
.2 33	2100041233	6031233 E200	導針	Needle guide	1
.3 34	2100051234	6051234 E200	導針	Needle guide	1
.3 35	2100051235	6051235 E200	導針	Needle guide	1
36	8SK44401307A	SK44401307A	螺絲	Screw	S09-34
37	8SK36400707G	SK36400707G	螺絲	Screw	1
.3 38	8SB32440405A	SB32440405A	螺絲	Screw	S04-58
.3 39	2100051239	6051239 E200	導針	Needle guide	1
.3 40	8SB36400506A	SB36400506A	螺絲	Screw	1
41	2100001241	PW051008	墊圈	Washer	W2
.5 42	2110001242	7031242A200	下刀台座	Knife holder supper	1
.5 43	8MM06402010A	MM06402010A	螺絲	Screw	S04-44
.5 44	90ST0414	ST0413	定位銷	Holder pin	S04-45

.1 For SH7003

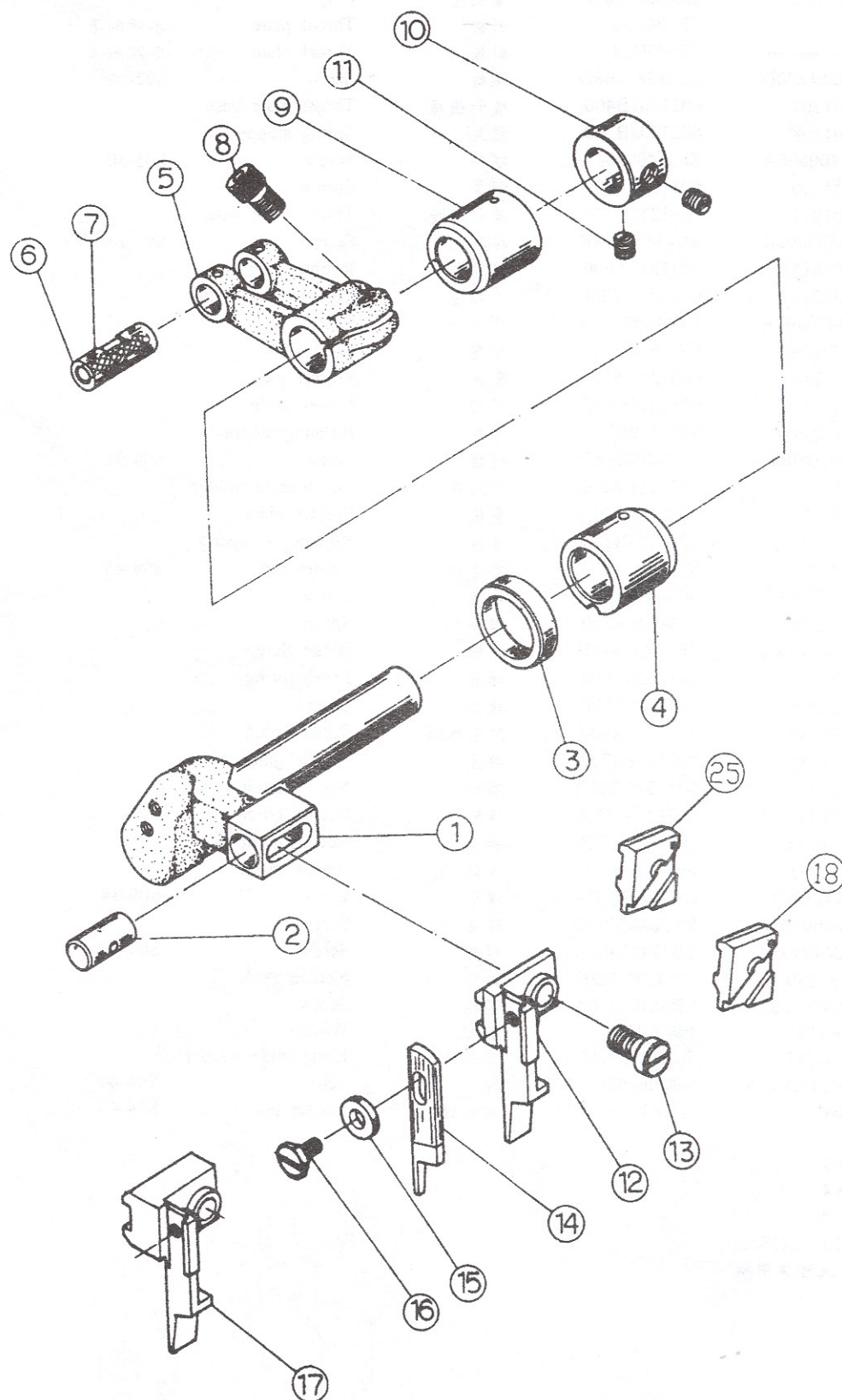
.2 For SH7004

.3 For SH7005

.4 For SH7003、SH7004

.5 For OEM 大陸專用機

13. 上刀與相關零件 UPPER KNIFE COMPONENTS



13. 上刀與相關零件

UPPER KNIFE COMPONENTS

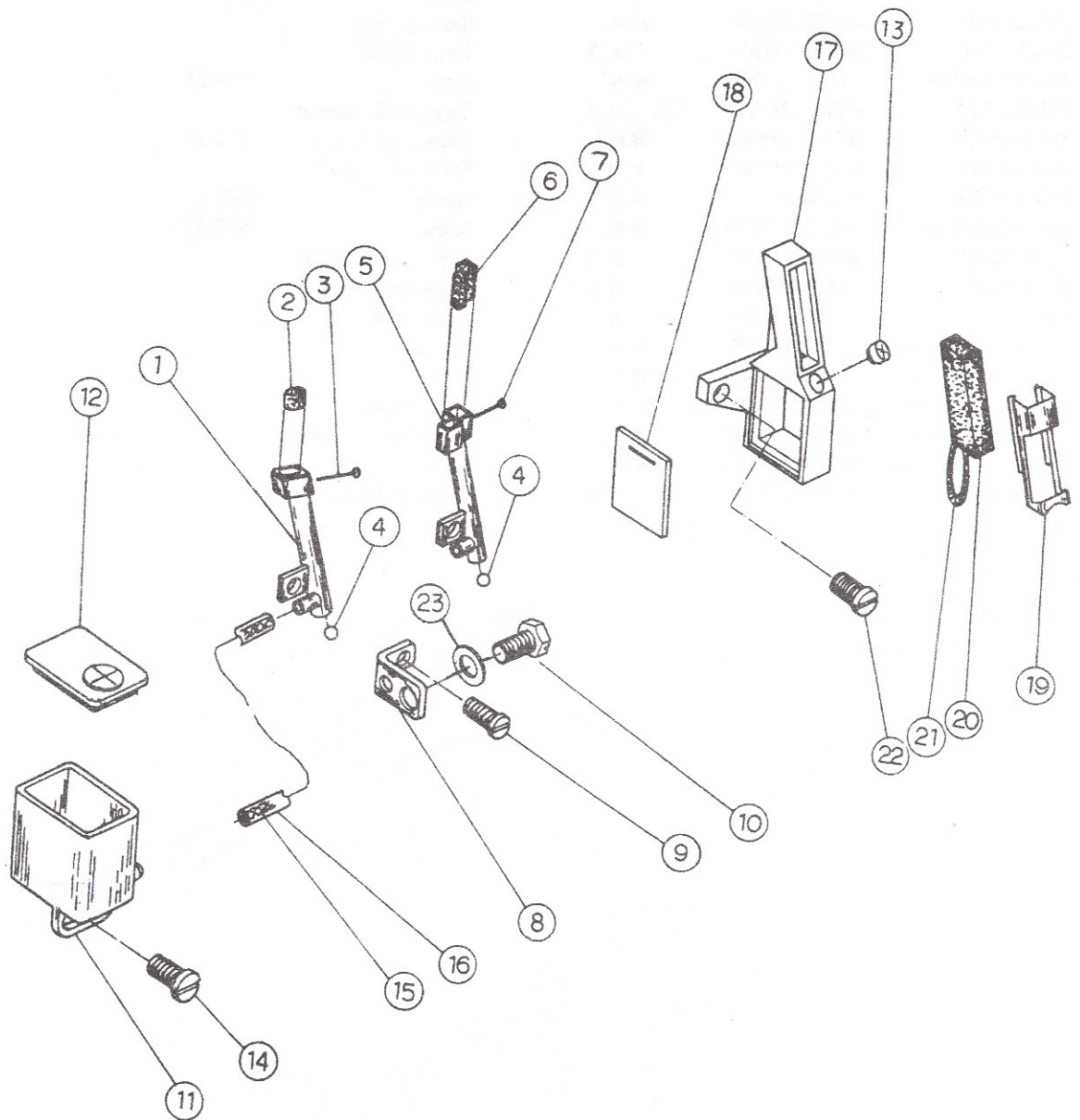
序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Rea
1	2100001301	6031301A100	上刀柄	Knife driving arm	1
2	2100001302	6031302B300	銷	Pin	1
3	2100001303	6031303A600	油封	Oil seal	1
4	2100001304	6031304G300	軸襯	Bushing	1
5	2100001305	6031305A100	曲柄	Crank	1
6	2100000427	6030427A300	樞銷	Crank pin	1
7	66807	6707	油線	Oil wick	1
8	8MM06301210A	MM06301210A	螺絲	Screw	1
9	2100001309	6031309G300	軸襯	Bushing	1
10	2100001310	6031310D300	定位環	Thrust collar	1
11	8SG56320500A	SG56320500A	螺絲	Screw	1
.1 12	2100031312	6031312E200	上刀座	Upper knife support	2
13	8SC44401008A	SC44401008A	螺絲	Screw	1
14	2100001314	6031314D700	上刀	Knife	1
15	2100000223	PW040912	墊圈	Washer	1
16	8SK36400707G	SK36400707G	螺絲	Screw	1
.2 17	2100051317	6051317E200	上刀台	Upper knife support	1
.3 18	2100051318	6051318D100	上刀台	Angle knife holder	1
19	-----	6051319C500	上刀	Angle knife	1
20	-----	6051320B700	墊片	Washer	1
21	-----	SB24560304A	螺絲	Screw	1
22	-----	6051322A500	楔片	Presser plate	1
23	-----	6051323B700	護片	Angle knife cover	1
24	-----	SK44402306G	螺絲	Screw	1
.1 25	2100031325	6041325D100	上刀台	Angle knife holder	1

.1 For SH7003.SH7004

.2 For SH7005

.3 For SHG7005

14. 針與縫線冷卻裝置 NEEDLE COOLING MECHANISM



14. 針與縫線冷卻裝置

NEEDLE COOLING MECHANISM

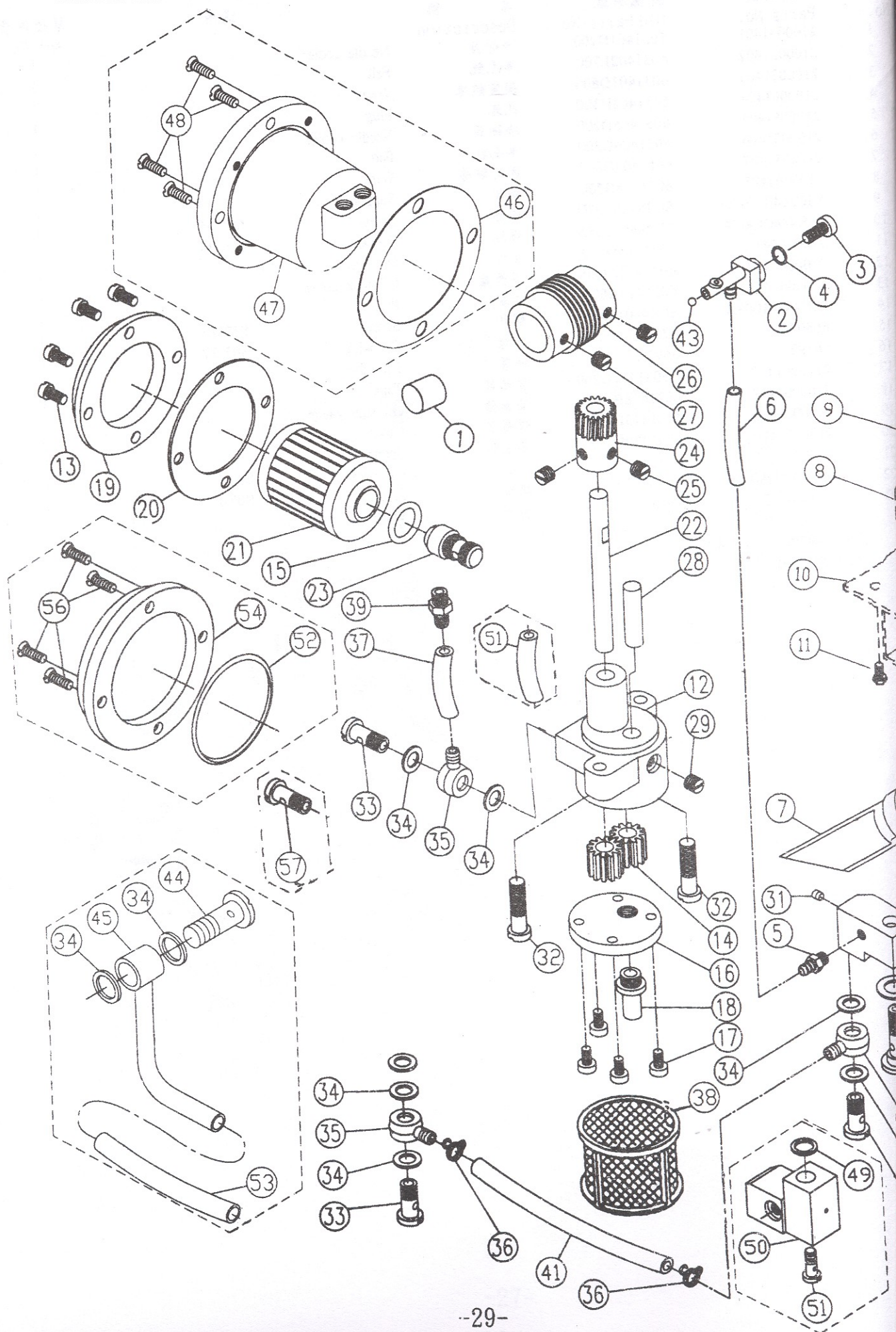
序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Reqd.
.1 1	2100031401	6031401D200	冷卻器	Needle cooler	1
.1 2	2100031402	6031402L700	羊毛氈	Felt	1
.1 3	2100031403	6031403D800	固定鋼線	Wire	1
4	2100001404	6031404H300	孔塞	Plug	1
.2 5	2100051405	6051405D200	冷卻器	Needle cooler	1
.2 6	2100051406	6051406D200	羊毛氈	Felt	1
.2 7	2100051407	6051407D800	固定鋼線	Wire	1
8	2100001408	6031408B700	腳座	Support	1
9	8SC36400707D	SC36400707D	螺絲	Screw	S01-35
10	8SK44401307A	SK44401307A	螺絲	Screw	S09-34
11	2100001411	6031411D200	油杯	Oil tank	1
12	2100001412	6031412A600	油壺蓋	Oil tank cover	1
13	2100001413	6031413A600	油塞	Plug	1
14	8SC44401008A	SC44401008A	螺絲	Screw	S12-25
15	66807	6707	油線	Oil wick	S02-17
16	66792	6692	油管	Oil tube	1
17	2110001417	R6031417D200	蓄油器	Tank	1
18	2100001418	6031418B600	油面鏡	Oil sign gauge	1
19	2100001419	6031419D700	彈簧蓋	Cover	1
20	2100001420	6031420L700	羊毛氈	Sponge	1
21	66807	6707	油線	Oil wick	S02-17
22	8SC44400808D	SC44400808D	螺絲	Screw	S07-21
23	2100001423	PW051007	墊圈	Washer	1

.1 For SH7003、SH7004

.2 For SH7005

15. 潤滑系統

LUBRICATION MECHANISM



15. 潤滑系統

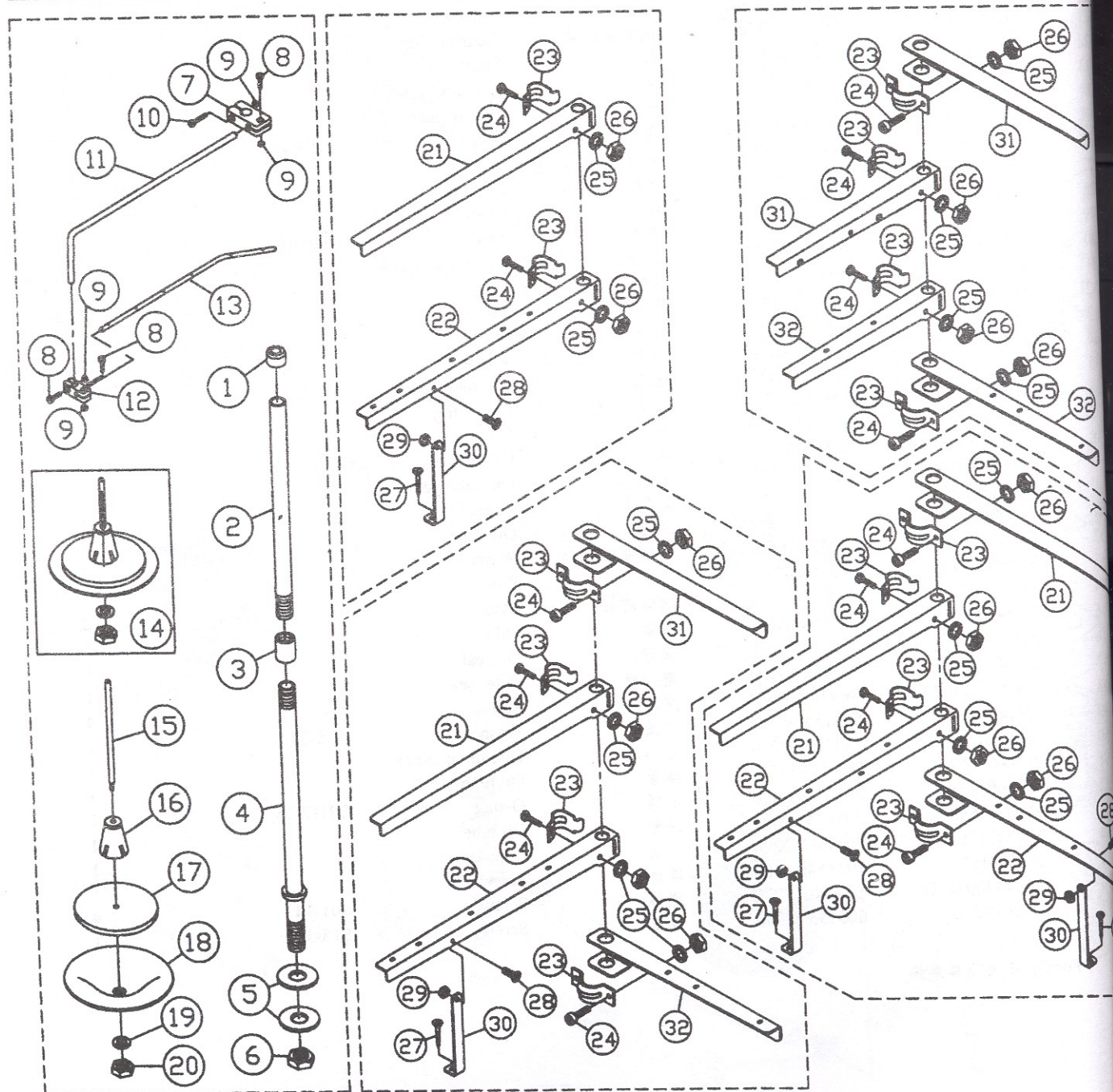
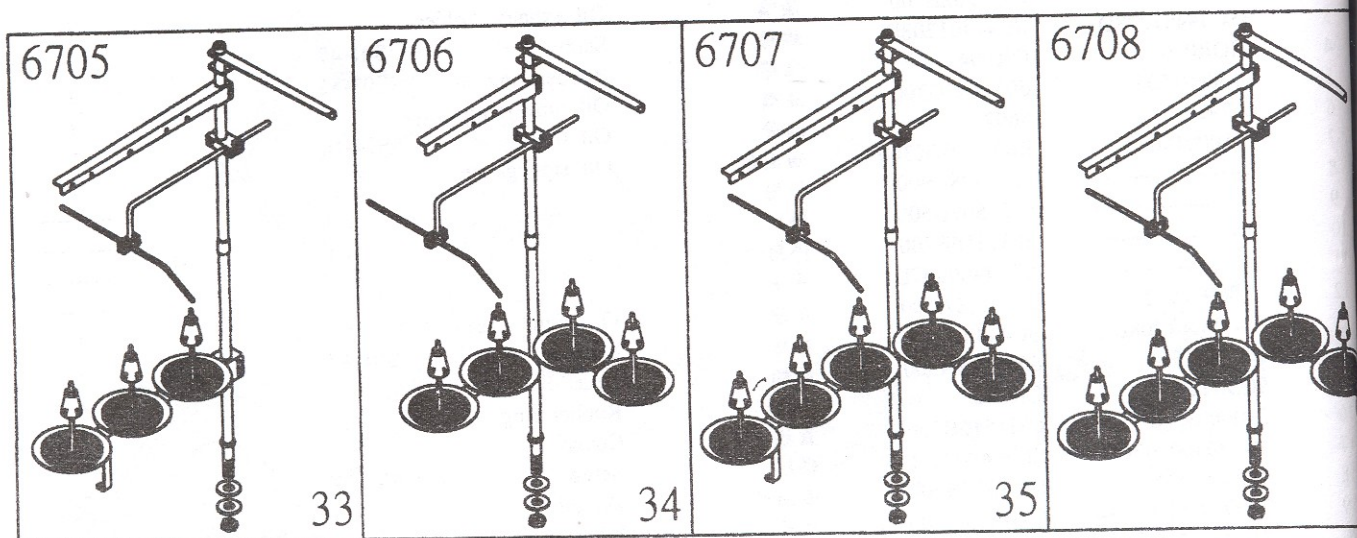
LUBRICATION MECHANISM

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Req
1	2100001501	6031501	防塵泡棉	Bushing	1
2	2100001502	6031502B700	油嘴	Oil exhaust holder	1
3	8SC44401208D	SC44401208D	螺絲	Screw S01-47	1
4	90OR040	ORP04	油環	Rubber ring S07-51	1
5	2100001505	6031505G300	油嘴	Oil tube joint	1
6	66792	6692	油管	Oil tube S14-16	1
7	2110001507	R6031507K300	油面鏡	Oil sign gauge	1
8	-----	6031508C900	停用		-----
9	-----	6031509D600	停用		-----
10	-----	6031510B700	停用		-----
11	-----	SC44400907D	停用		-----
12	2100001512	6031512A200	泵座	Oil pump base	1
13	8SC44401208D	SC44401208D	螺絲	Screw S01-47	4
14	2100001514	6031514A500	齒輪	Gear	2
15	90OR120	ORP12	油環	Rubber ring	4
16	2100001516	6031516B700	蓋板	Cover	1
17	8SC36400707D	SC36400707D	螺絲	Screw S01-35	4
18	2100001518	6031518B700	吸油管	Oil tube	1
19	2100001519	6031519D200	外蓋	Filter cover	1
20	2100001520	6031520D200	油封	Filter seat	1
21	2100001521	6031521G700	紙質過濾器	Cartridge filter	1
22	2100001522	6031522A300	軸	Shaft	1
23	2100001523	6031523G300	油嘴	Oil tube joint	1
24	2100001524	6031524B300	蝸母	Worm gear	1
25	8SG56320500A	SG56320500A	螺絲	Screw S04-25	2
26	2100001526	6031526A300	蝸桿	Worm	1
27	8SN56320500E	SN56320500E	螺絲	Screw	2
28	2100001528	6031528A300	軸	Shaft	1
29	8SB44400807A	SB44400807A	螺絲	Screw S03-09	1
30	2100001530	6031530D200	分油座	Distribute block	1
31	2100001531	6031531H300	孔塞	Plug	1
32	8SB48282009B	SB48282009B	螺絲	Screw	2
33	2100001533	6031533C300	螺絲	Screw	3
34	2100001534	6031534E600	墊圈	Washer	7
35	2100001535	6031535D600	油嘴	Oil tube joint	3
36	2100001536	6031536B800	油管扣環	Snap ring	2
37	2100001537	6031537A600	油管	Oil tube	1
38	2100001538	6031544	油網	Oil grid	1
39	2100001539	6031539G300	油嘴	Oil tube joint	1
40	2100001540	6031540G300	螺絲	Screw	1
41	2100001541	6031541A600	油管	Oil tube	1
42	2100001542	6031542E600	防漏墊圈	Washer	1
43	2100001543	6031543D600	孔塞	Plug	1
44	2120001220	212015017	迴路螺絲	Stud	2
45	2110001545	7031523A600	油管	Oil tube	1
46	2110001546	7031545A600	油封	Oil seal	1
47	2110001547	7031520D200	濾心座	Filter seat	1
48	8SE44401407A	SE44401407A	螺絲	Screw	4
49	2100001534	6031534E600	墊圈	Washer S15-34	1
50	2110001550	7031530D200	分油座	Distribute block	1
51	2110001551	7031537D200	油管	Oil tube	1
52	2120001215	7031544A600	油環	O-ring UH12-15	1
53	2110001553	7031541A600	油管	Oil tube	1
54	2110001554	7031519D200	外蓋	Filter cover	1
55	2110001555	7031540G300	螺絲	Screw	1
56	8SC44400807D	SC44400807D	螺絲	Screw S01-14	4
57	2100001533	6031533C300	螺絲	Screw S15-33	1

.1 For OEM 大陸專用機

16. 線架裝置

THREAD STAND COMPONENTS



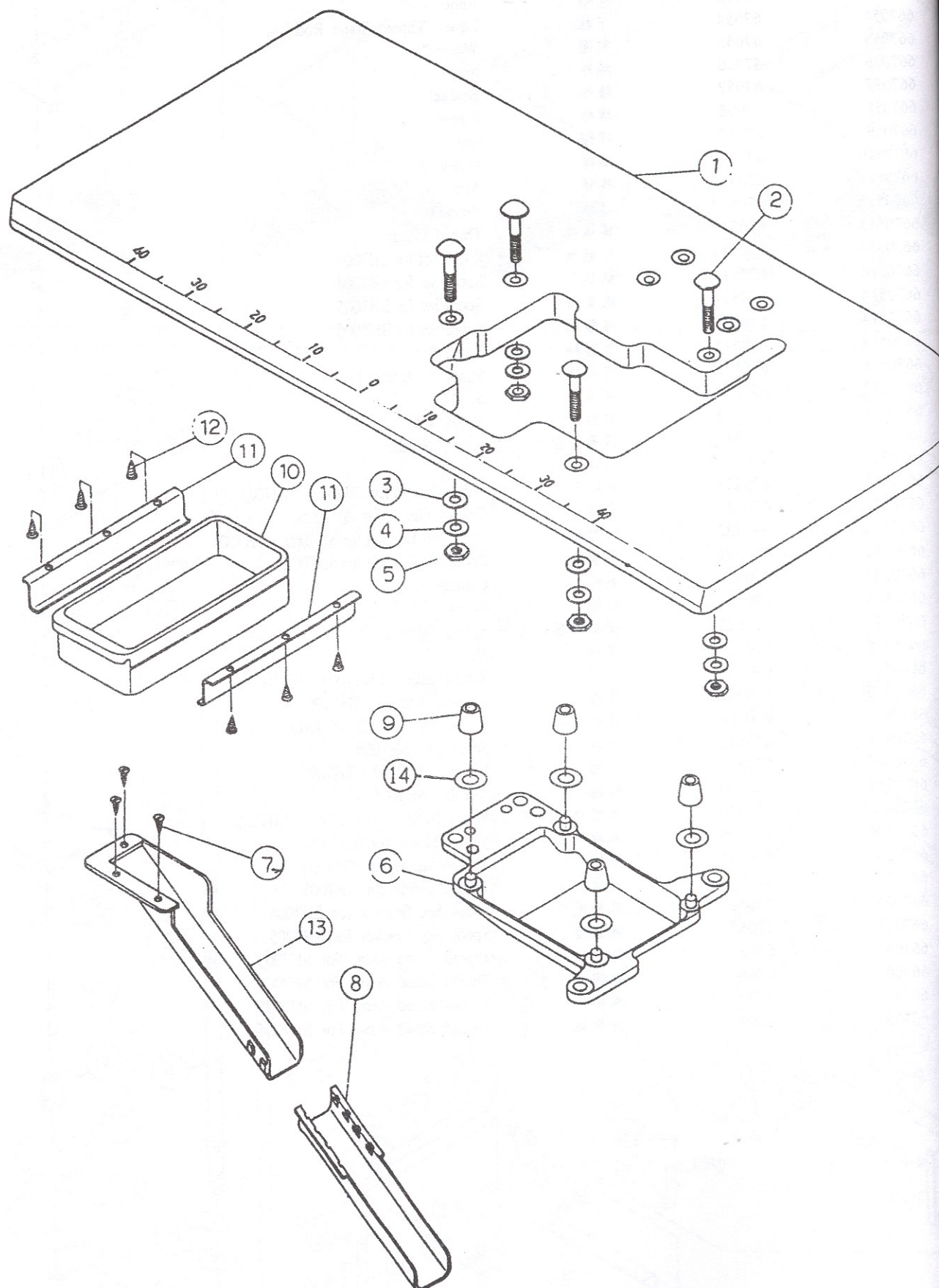
16. 線架裝置

THREAD STAND COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Req
1	667051	67051	柱帽	Rod cup	1
2	667052	67052	上柱	Upper Thread Stand Rod	1
3	667053	67053	接頭	Joint	1
4	667054	67054	下柱	Lower Thread Stand Rod	1
5	667055	67055	墊圈	Washer	2
6	667056	67056	螺帽	Nut	1
7	667057	67057	接頭	Bracket	1
8	667058	67058	螺絲	Screw	3
9	667059	67059	螺帽	Nut	4
10	6670510	670510	螺絲	Screw	1
11	6670511	670511	旋臂	Arm	1
12	6670512	670512	接頭	Bracket	1
13	6670513	670513	導線桿	Thread Guide	1
14	6670514	670514	線盤組	Spool Set for SH7003	3
	6670514	670514	線盤組	Spool Set for SH7004	4
	6670514	670514	線盤組	Spool Set for SH7005	5
	6670514	670514	線盤組	Spool Set for SH7006	6
15	6670515	670515	線盤軸	Spool Pin	1
16	6670516	670516	定心錐	Spool Retaining Fig	1
17	6670517	670517	緩衝墊	Seat	1
18	6670518	670518	線盤	Spool Tray	1
19	6670519	670519	彈簧墊圈	Spring Washer	1
20	6670520	670520	螺帽	Nut	1
21	6670521	670521	導線臂	Thread Guide for SH7003、SH7005	1
	6670521	670521	導線臂	Thread Guide for SH7006	2
22	6670522	670522	線盤座	Spool Set Bracket for SH7003、SH7005	1
	6670522	670522	線盤座	Spool Set Bracket for SH7006	2
23	6670523	670523	夾板	Clamp	2
24	6670524	670524	螺絲	Screw	1
25	6670525	670525	彈簧墊圈	Spring Washer	1
26	6670526	670526	螺帽	Nut	1
27	6670527	670527	撐桿	Support Rod for SH7003、SH7005	1
	6670527	670527	撐桿	Support Rod for SH7006	2
28	6670528	670528	螺絲	Screw for SH7003、SH7005	1
	6670528	670528	螺絲	Screw for SH7006	2
29	6670529	670529	螺帽	Nut for SH7003、SH7005	1
	6670529	670529	螺帽	Nut for SH7006	2
30	6670530	670530	木螺絲	Wood Screw for SH7003、SH7005	1
	6670530	670530	木螺絲	Wood Screw for SH7006	2
31	6670531	670531	導線	Thread Guide for SH7004	2
	6670531	670531	導線	Thread Guide for SH7005	1
32	667061	67061	線盤座	Spool Set Bracket for SH7004	2
	667072	67052	線盤座	Spool Set Bracket for SH7005	1
33	66705	6705	線架組	Thread Stand Asm. For SH7003	1
34	66706	6706	線架組	Thread Stand Asm. For SH7004	1
35	66707	6707	線架組	Thread Stand Asm. For SH7005	1
36	66708	6708	線架組	Thread Stand Asm. For SH7006	1

17. 半沉式車板裝置

SEMI-SUNKEN TYPE TABLE COMPONENTS



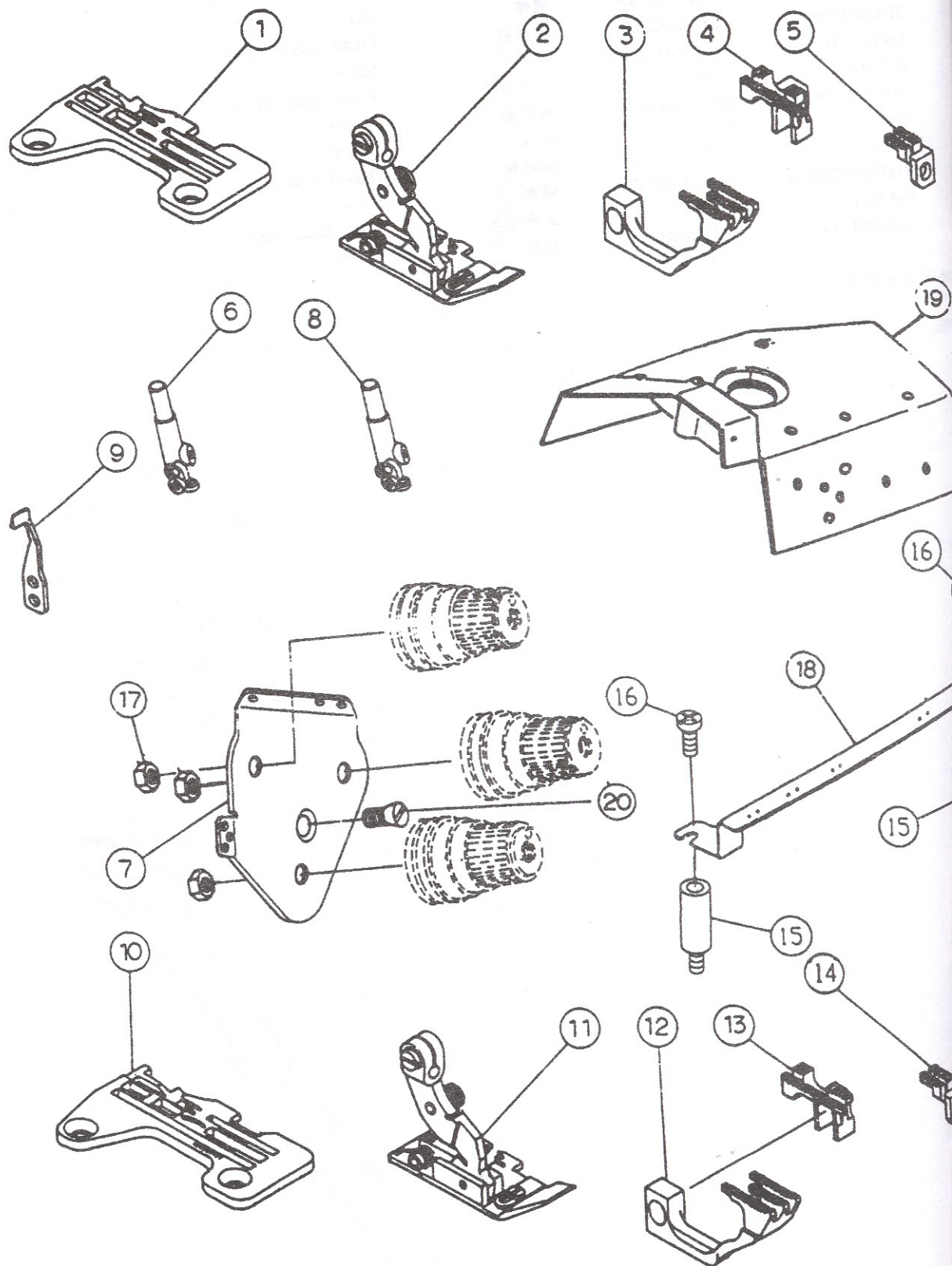
17. 半沉式車板裝置

SEMI-SUNKEN TYPE TABLE COMPONENTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	66813-1	6813-1	車板	Table	1
2	2100001702	6031702D200	螺絲	Screw	4
3	90PW100	6031703B700	墊圈	Washer	4
4	90PW1001	6031704B700	墊圈	Washer	4
5	8MA10160714A	SA10160714A	螺帽	Nut	4
6	2100001706	6031706C200	托底板	Frame support plate	1
7	8WF03131706A	WF03131706A	螺絲	Screw	3
8	66820-2	6742	下導布屑	Waste chute, lower	1
9	2100001709	6031709A600	防震墊	Rubber	4
10	66751	6751	抽屜	Drawer	1
11	66752	6752	抽屜架	Drawer support	2
12	8WF05142207A	WF05142207A	螺絲	Screw	6
13	66820-1	6741	上導布屑	Waste chute, upper	1
14	2100001714	6031714B700	墊圈	Washer	4

• 僅供歐洲國家使用

19. 六線用
FOR SH7006



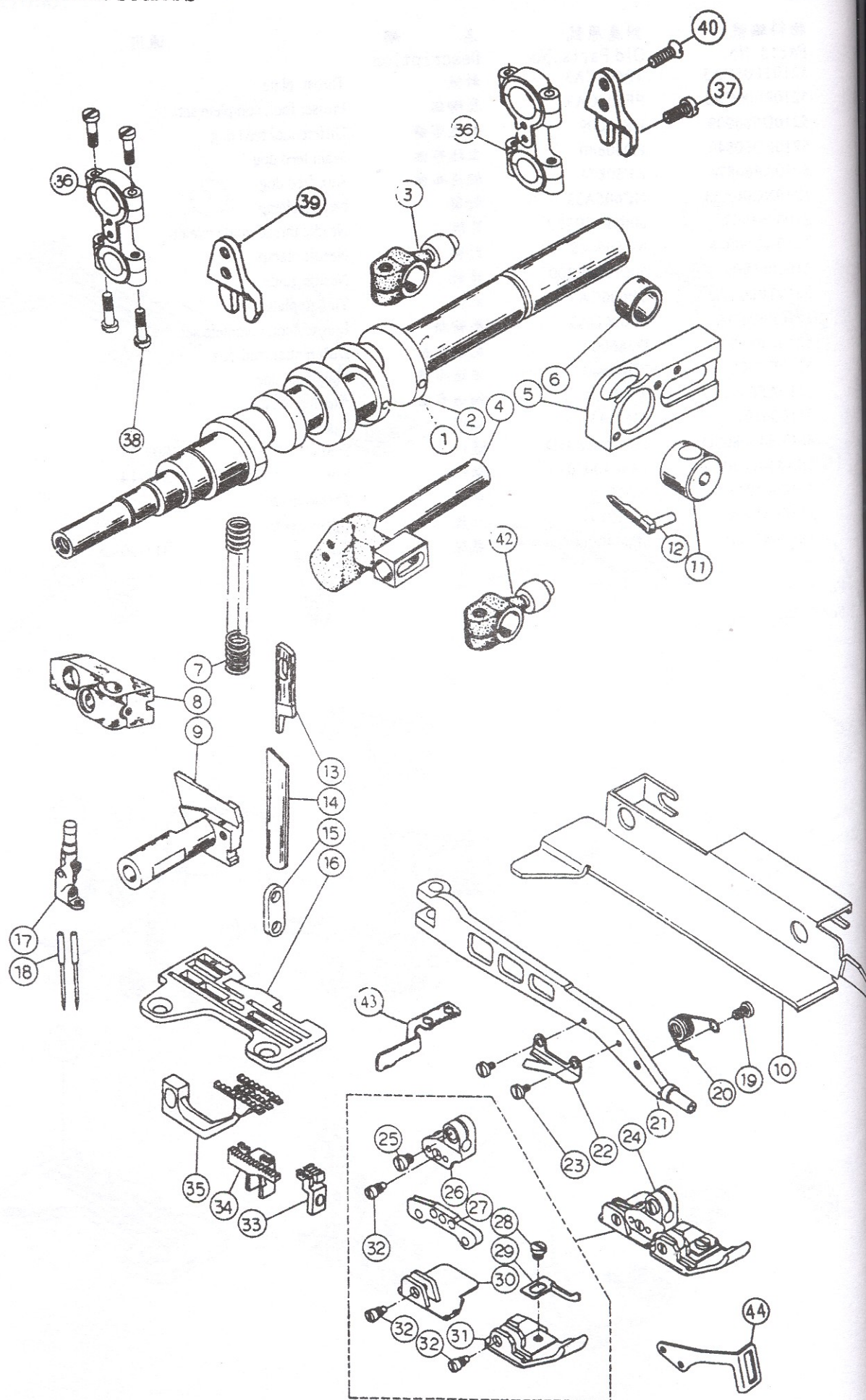
19. 六線用
FOR SH7006

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Req
.1 1	5210TP06CA3	TP606CA3	針板	Throat plate	1
.1 2	5210PF06CA3	PF606CA3	壓腳組	Presser foot, complete set	1
.1 3	5210DF86009	DF86009	副送布齒	Differential feed dog	1
.1 4	5210FD60840	FD60840	主送布齒	Main feed dog	1
5	5210AF60874	AF60874	輔送布齒	Aux feed dog	1
.1 6	5210NC06A33	NC606A33	針留	Needle clamp	1
7	2100061907	6061907B700	導線	Needle thread guide eyelet	1
.2 8	5210NC06048	NC606048	針留	Needle clamp	1
9	2100061909	6061909E200	導針	Needle guide	1
.2 10	5210TP06CA3	TP606CA3	針板	Throat plate	1
.2 11	5210PF06DA3	PF606DA3	壓腳組	Presser foot, complete set	1
.2 12	5210DF86009	DF86009	副送布齒	Differential feed dog	1
.2 13	5210FD60840	FD60840	主送布齒	Main feed dog	1
14	5210AF60874	AF60874	輔送布齒	Aux feed dog	1
15	2110061915	70619151	隔環	Spacer	2
16	8SC44400808D	SC44400808D	螺絲	Screw	2
17	8SA44400307A	SA44400307A	螺帽	Nut	3
18	2110061918	7061918	導線	Thread guide	1
19	2110061919	70619191	上蓋	Upper cover	1
20	8SF44400607C	SF44400607C	螺絲	Screw	1

.1 For 7006CA33

.2 For 7006DA33

20.SHG7000 更換零件 SH7000SPARE PARTS

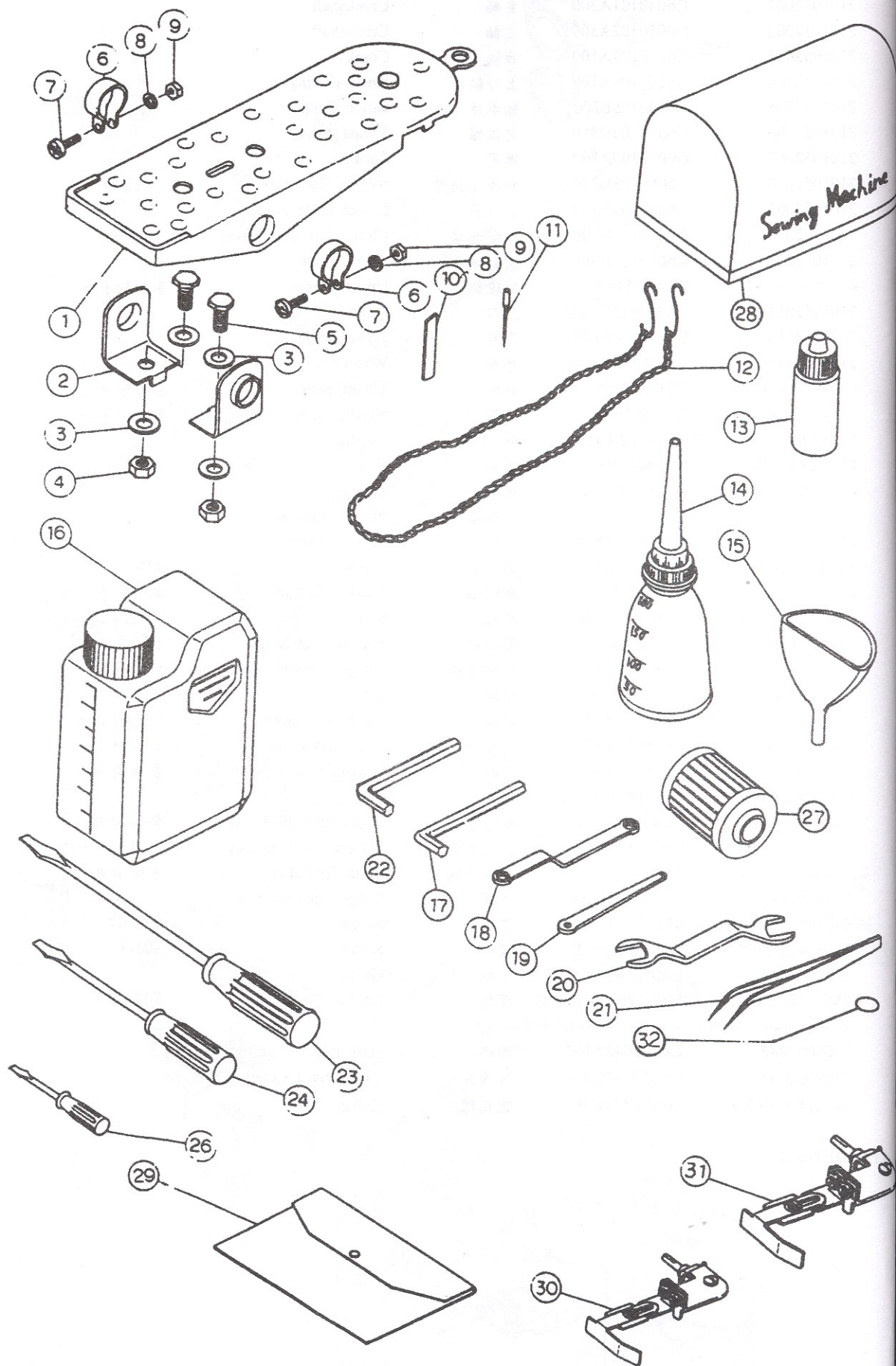


20.SHG7000 更換零件
SH7000SPARE PARTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2101042001	G6040101A300	主軸	Crankshaft	1
2	2101052002	G6050102A300	主軸	Crankshaft	1
3	2101052003	G6050103A100	曲柄	Crank	1
4	2101052004	G6050104A100	上刀柄	Knife driving	1
5	2101052005	G6050105E200	軸承座	Guide Support	1
6	2101052006	G6050106D300	定位環	Thrust collar	1
7	2101052007	G6050107A800	彈簧	Spring	1
8	2101052008	G6050108B200	針棒支持臂	Needle Bar Base	1
9	2101052009	G6050109E200	下刀座	Lower knife holder	1
10	2101002010	G6030118B700	布板側擋	Cloth plate side cover	1
11	2101052011	G6050111H300	擺動軸承	Lever guide	1
12	-----	GUL605150	結線鉤	Upper looper	1
13	2101052013	G6050113C500	上刀	Knife	1
14	2101052014	G6050114P700	下刀	Lower knife	1
15	2101052015	G6050115B700	墊片	Washer	1
16	-----	GTP605D63	針板	Throst plate	1
17	-----	GNC605048	針留	Needle clame	1
18	66733-64	TV64 (B-64)	針	Needle	2
19	8SC32440406A	SC32440406A	螺絲	Screw	1
20	2101052020	G6050120A800	彈簧	Spring	1
21	2111052021	G7052021	壓腳柄	Presser foot arm	1
22	2101052022	G6050122D700	切線刀	Thread trimmer	1
23	8SB24560405A	SB24560405A	螺絲	Screw	2
24	-----	GPF605D63	壓腳組	Presser foot arm	1
25	8SC36400706D	SC36400706D	螺絲	Screw	1
26	-----	GPF605D63A	壓腳柄	Presser foot hinge	1
27	-----	GPF605D63D	壓腳連桿	Hinged Presser foot hing	1
28	8SC32440406A	SC32440406A	螺絲	Screw	1
29	-----	GPF605D53E	定規	Auxiliary stopper	1
30	-----	GPF605D63C	後壓腳	Rear Presser foot	1
31	-----	GPF605D63B	壓腳底	Hinged type presser foot	1
32	8SB32440604D	PFG605D53H16	螺絲	Screw	3
33	-----	AF60876	輔送布齒	Differential feed dog	1
34	-----	FD60283	主送布齒	Differential feed dog	1
35	-----	DF28403	副送布齒	Main feed dog	1
36	2101052036	G6050136C100	連桿	Looper driving rod	2
37	8MB03200606K	MB03200606K	螺絲	Screw	2
38	8MB04281507B	MB04281507B	螺絲	Screw	8
39	2101052039	G6050140A100	導軌	Guide	2
40	8MB03200505K	MB03200505K	螺絲	Screw	2
41	-----	-----	-----	-----	-----
42	2101002042	G6032042A100	曲柄	Ball stud	1
43	2101052043	G6050143B700	補強片	Chip guard Cover	1
44	5210PF-GD63H	GPF605D63H	護指環	Collar	1

• For SHG7004

21. 工具及附件 ACCESSORIES



21. 工具及附件

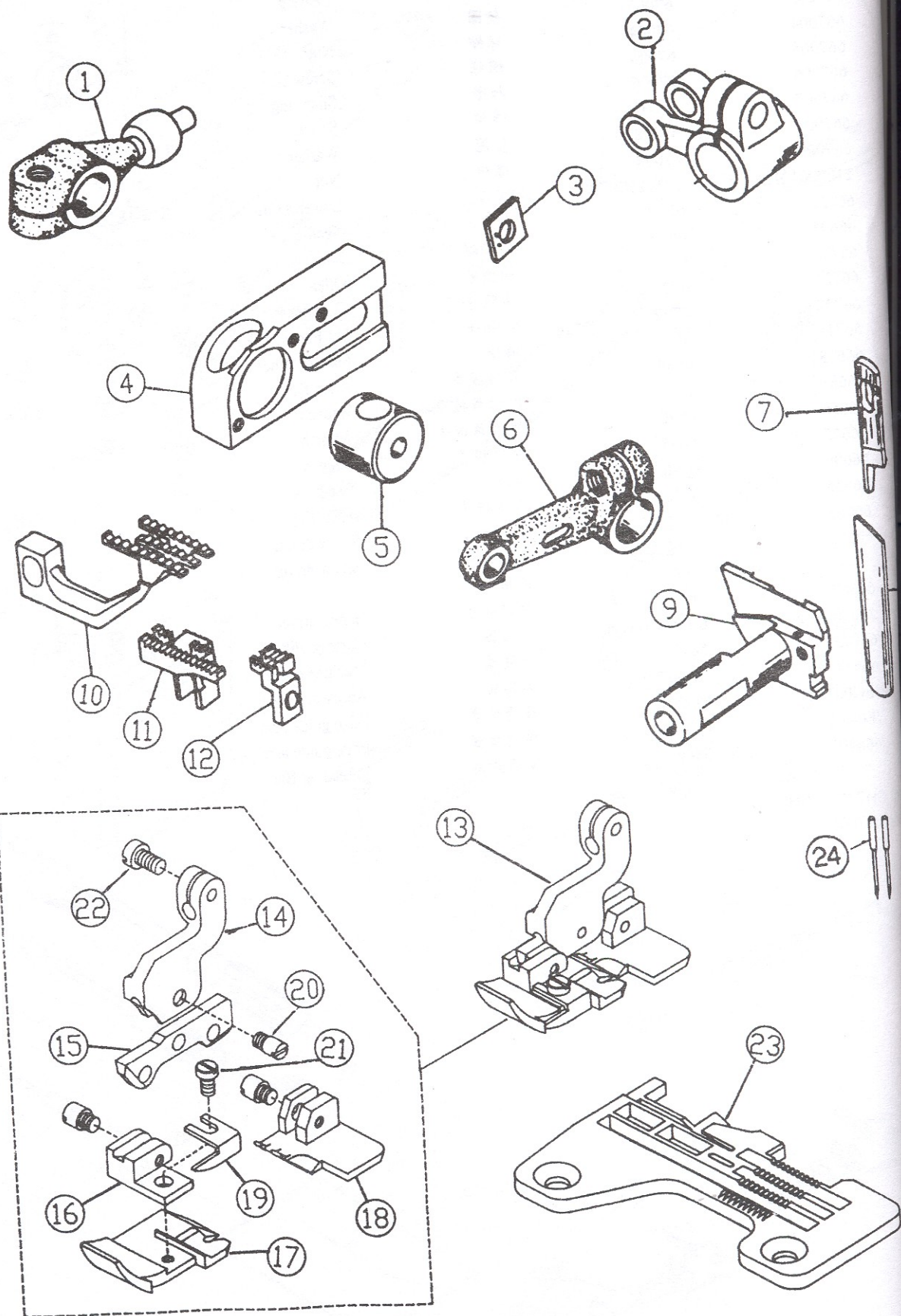
ACCESSORIES

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt. Req
1	667001	67001	踏	Pedal	1
2	667002	67002	樞軸	Bearing	2
3	667003	67003	墊圈	Washer	4
4	667004	67004	螺帽	Nut	2
5	667005	67005	螺絲	Screw	2
6	667006	67006	扣環	Snap ring	2
7	667007	67007	螺絲	Screw	2
8	667008	67008	墊圈	Washer	2
9	667009	67009	螺帽	Nut	2
10	2100001218	6031218P700	下刀	Lower Knife	1
11	66732	6732	針	Needle	10
12	66695	6695	傳動鏈	Chain	1
13	66720	6720	油壺	Oiler	1
14	66721	6721	油瓶	Container	1
15	66722	6722	油漏斗	Oil Funnel	1
16	66715	6715	油罐	Oil Container	1
17	66638	6635	六角扳手	Allen Key	1
18	66655	6655	內六角扳手	Wrench	1
19	66656	6656	內六角扳手	Wrench	1
20	66625	6625	開口扳手	Wrench	1
21	66690	6690	夾子	Tweezers	1
22	66635	6636	六角扳手	Allen Key	1
23	66665	6665	平口起子	Screw driver	1
24	66666	6666	平口起子	Screw driver	1
25	-----	6639	停用		-----
26	66667	6667	平口起子	Screw driver	1
27	2100001521	6031521G700	濾油器	Cartridge Filter	1
28	66845	6845	防塵蓋	Machine cover	1
29	66831	Am-6751	工具袋	Accessories bag	1
.1 30	/EG001	EG001	導邊裝置	Edge guide asm	1
.2 31	/EG002	REG001	導邊裝置	Edge guide asm	1
.2 32	66840	6840	穿線鋼絲	Threading Bar	1

.1 For SH7003、SH7004

.2 For SH7005

22. SHE7000 更換零件 SHE7000 SPARE PARTS



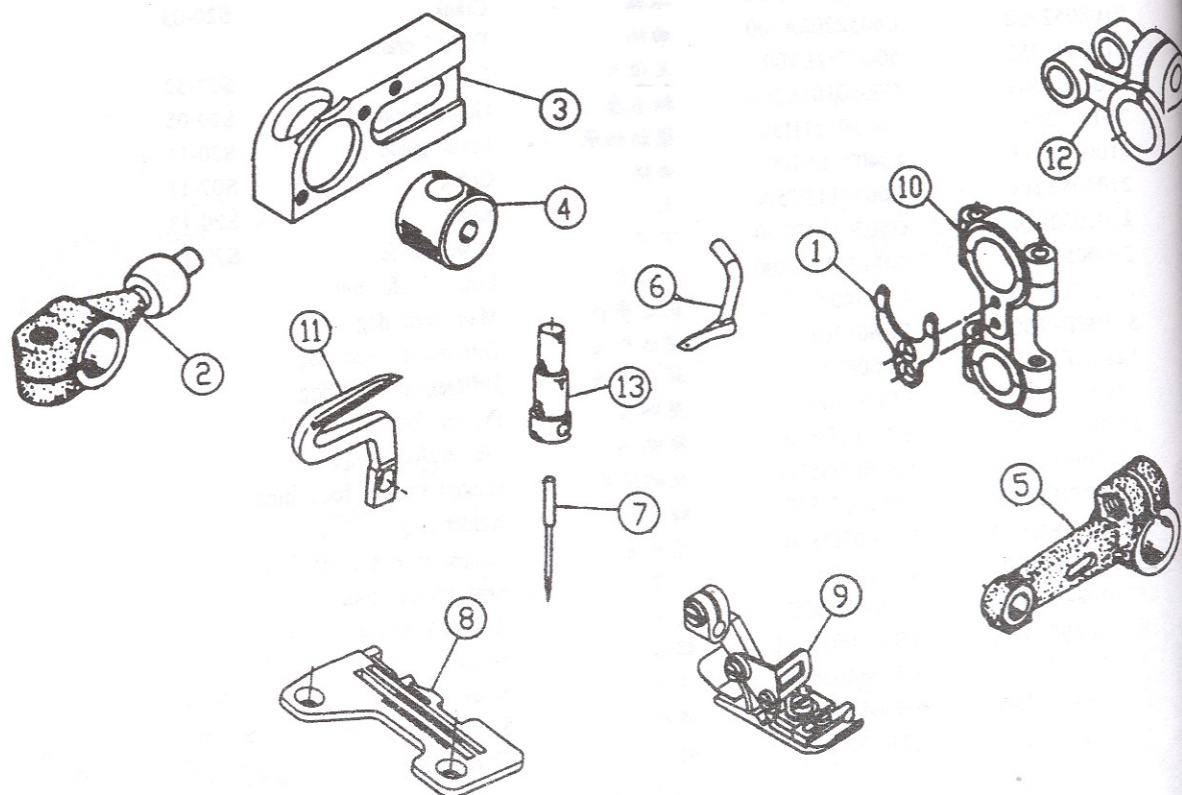
22. SHE7000更換零件

SHE7000 SPARE PARTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2101052003	G6050103A100	球軸	Crank	S20-03
2	2108052202	E6052202A100	曲柄	Forked crank	1
3	2100040752	6040752B700	定位片	Stopper	S07-52
4	2101052005	G6050105E200	軸承座	Guide Support	S20-05
5	2101052011	G6050111H300	擺動軸承	Lever guide	S20-11
6	2100040711	6040711A100	曲柄	Crank	S07-11
7	2101052013	G6050113C500	上刀	Kinfe	S20-13
8	2101052014	G6050114P700	下刀	Lower knife	S20-14
9	2100052209	60512211 E200	下刀台	Lower knife holder	1
10	5210DF85407	DF85407	副送布齒	Main feed dog	1
11	5210FD08301	FD608301	主送布齒	Differential feed dog	1
12	5210AF60873	AF60873	輔送布齒	Differential feed dog	1
13	5210PF-ED53	EPF605D53	壓腳組	Presser foot arm	1
14	5210PF-ED53A	EPF605D53A	壓腳柄	Presser foot hinge	1
15	5210PF-ED53D	EPF605D53D	壓腳連桿	Hinged Presser food hing	1
16	5210PF-ED53F	EPF605D53F	腳座	Holder	1
17	5210PF-ED53B	EPF605D53B	壓腳底	Hinged type presser foot	1
18	5210PF-ED53C	EPF605D53C	後壓腳	Rear Presser foot	1
19	5210PF-ED53E	EPF605D53E	定規	Auxiliary stopper	1
20	8SB36400304M	SB36400304M	螺絲	Screw	3
21	8SB32440505A	SB32440505A	螺絲	Screw	S10-14
22	8SB36400606A	SB36400606A	螺絲	Screw	S10-07
23	5210TP-ED53	ETP605D53	針板	Throat plate	1

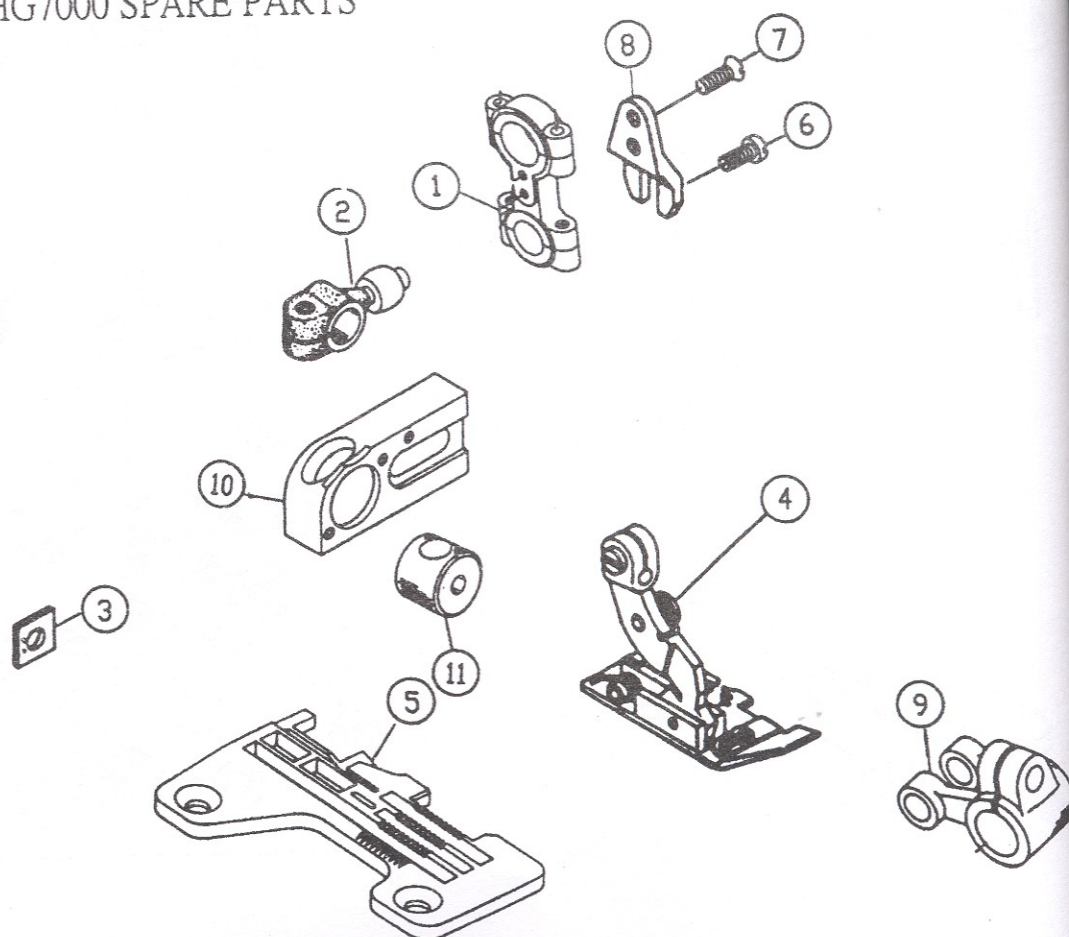
23. (SH7003A)粗線用專用零件

SH7003A053H04 SPARE PARTS



24. 寬邊用專用零件

參照 (20) SHG7000 SPARE PARTS



23.(SH7003A)粗線用專用零件

SH7003A053H04 SPARE PARTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2100000335	6030335D300	導軌	Guide	1
2	2101052003	G6050103A100	曲柄	Crank	1
3	2101052005	G6050105E200	軸承座	Guide support	1
4	2101052011	G6050111H300	擺動軸承	Lever guide	1
5	2100040711	6040711A100	曲柄	Crank	1
6	5210UL10550	GUL605150	結線鉤	Upper Looper	1
7	66732-16	DC2716	針	Noodle	1
8	5210TP3053A	TP603053A	針板	Throat plate	1
9	5210PF03052	PF603052	壓腳組(修)	Presser Foot asm	1
10	2101052036	G6050136C100	連桿	Looper driving rod	1
11	5210LL60485	LL604885	下結線鉤	Lower looper	1
12	2108052202	E6052202A100	曲柄	Forked crank	1
13	-----	NC603033	針留(修)	Needle clamp	1

24. 寬邊用專用零件

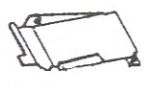
參照 (20) SHG7000 SPARE PARTS

(24)SH7004A063M14 SPARE PARTS

序號 Ref.No.	物料編號 Parts.No.	對應原號 Old Parts.No.	名稱 Description	通用	單位用量 Amt.Req
1	2101052036	G6050136C100	連桿	Looper driving rod	1
2	2101052003	G6050103A100	曲柄	Crank	1
3	2100040752	6030752B700	定位片	Stopper	1
4	5210PF04A63	PF604A63	壓腳組	Presser foot asm	1
5	5210TP04A63	TP604A63	針板	Throat plate	1
6	8MB03200606K	MB03200606K	螺絲	Screw	1
7	8MF03200505K	MF03200505K	螺絲	Screw	1
8	2101052039	G6050140A100	導軌	Guide	1
9	2108052202	E6052202A100	曲柄	Crank	1
10	2101052005	G6050105E200	軸承座	Guide Support	1
11	2101052011	G6050111H300	擺動軸承	Lever guide	1

SH7003 系列機型主要更換零件

List of Main Spare Parts for SH7003

更 換 機 型 Main Parts Models 零件							
SH7002-032-M02	5210TP03032	5210PF03032	5210DG03032	5210UL60386	5210LL60384	2110030131	5210NC03033
SH7003-032-M04	5210TP03032	5210PF03032	5210DG03032	5210UL60380	5210LL60384	2110030131	5210NC03033
SH7003-052-M04	5210TP03052	5210PF03052	5210DG03032	5210UL60380	5210LL60384	2110040132	5210NC03033
SH7003-062-M04	5210TP03062	5210PF03062	5210DG03032	5210UL60380	5210LL60384	2110040132	5210NC03033
SH7003-053-H04	5210TP03053	5210PF03052	5210DG03053	5210UL60380	5210LL60384	2110040132	5210NC03033
SH7003-063-H04	5210TP03063	5210PF03062	5210DG03053	5210UL60380	5210LL60384	2110040132	5210NC03033
SH7013-032-L05	5210TP03032	5210PF13032	5210DG03032	5210UL60380	5210LL60384	2110030131	5210NC03033
SH7023-032-M04	5210TP23032	5210PF03032	5210DG03032	5210UL60380	5210LL60384	2110030131	5210NC03033
SH7023-053-H04	5210TP23053	5210PF03052	5210DG03053	5210UL60380	5210LL60384	2110040132	5210NC03033
SH7043-033-M04	5210TP43033	5210PF43033	5210DG43033	5210UL60380	5210LL60384	2110030131	5210NC03033
SH7083-053-H04	5210TP03053	5210PF83053	5210DG03053	5210UL60380	5210LL60384	2110040132	5210NC03033
SH70B2-022-F02	5210TPB3022	5210PFB3022	5210DG03032	5210UL60386	5210LL60384	2110030131	5210NC03033
SH70B3-022-L04	5210TPB3022	5210PFB3022	5210DG03032	5210UL60380	5210LL60384	2110030131	5210NC03033

SH7004 系列機型 主要更換零件

List of Main Spare Parts for SH7004

更換零件 Main Parts 機型 Models	Throat plate	Presser foot asm	Feed dog asm	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide
SH7004-A32-M14	5210TP04A32	5210PF04A32	5210DG04A32	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7004-A42-M14	5210TP04A42	5210PF04A32	5210DG04A32	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7004-A33-M14	5210TP04A33	5210PF04A32	5210DG04A33	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7004-A43-M14	5210TP04A43	5210PF04A32	5210DG04A33	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7004-A53-M14	5210TP04A53	5210PF04A32	5210DG04A33	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7004-B33-M14	5210TP04B33	5210PF04B33	5210DG04B33	5210NC04022	5210UL60480	5210LL60384	2110040132	5210NG04904
SH7004-B53-H12	5210TP04B53	5210PF04B33	5210DG04B33	5210NC04022	5210UL60480	5210LL60384	2110040132	5210NG04904
SH7024-A43-M14	5210TP24A43	5210PF04A32	5210DG04A33	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7044-A33-M14	5210TP44A33	5210PF44A33	5210DG43033	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7064-A32-M14	5210TP04A32	5210PF64A32	5210DG04A32	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7074-A43-M14	5210TP44A33	5210PF74A43	5210DG43033	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7084-A43-H14	5210TP04A43	5210PF84A43	5210DG04A33	5210NC04022	5210UL60483	5210LL60384	2110040132	5210NG04903
SH7094-A43-M14	5210TP94A43	5210PF94A43	5210DG94A43	5210NC04022	5210UL60482	5210LL60485	2110040132	5210NG04903
SH70D4-A32-M14	5210TPD4A32	5210PFD4A32	5210DG04A32	5210NC04022	5210UL60483	5210LL60484	2110040132	5210NG04903

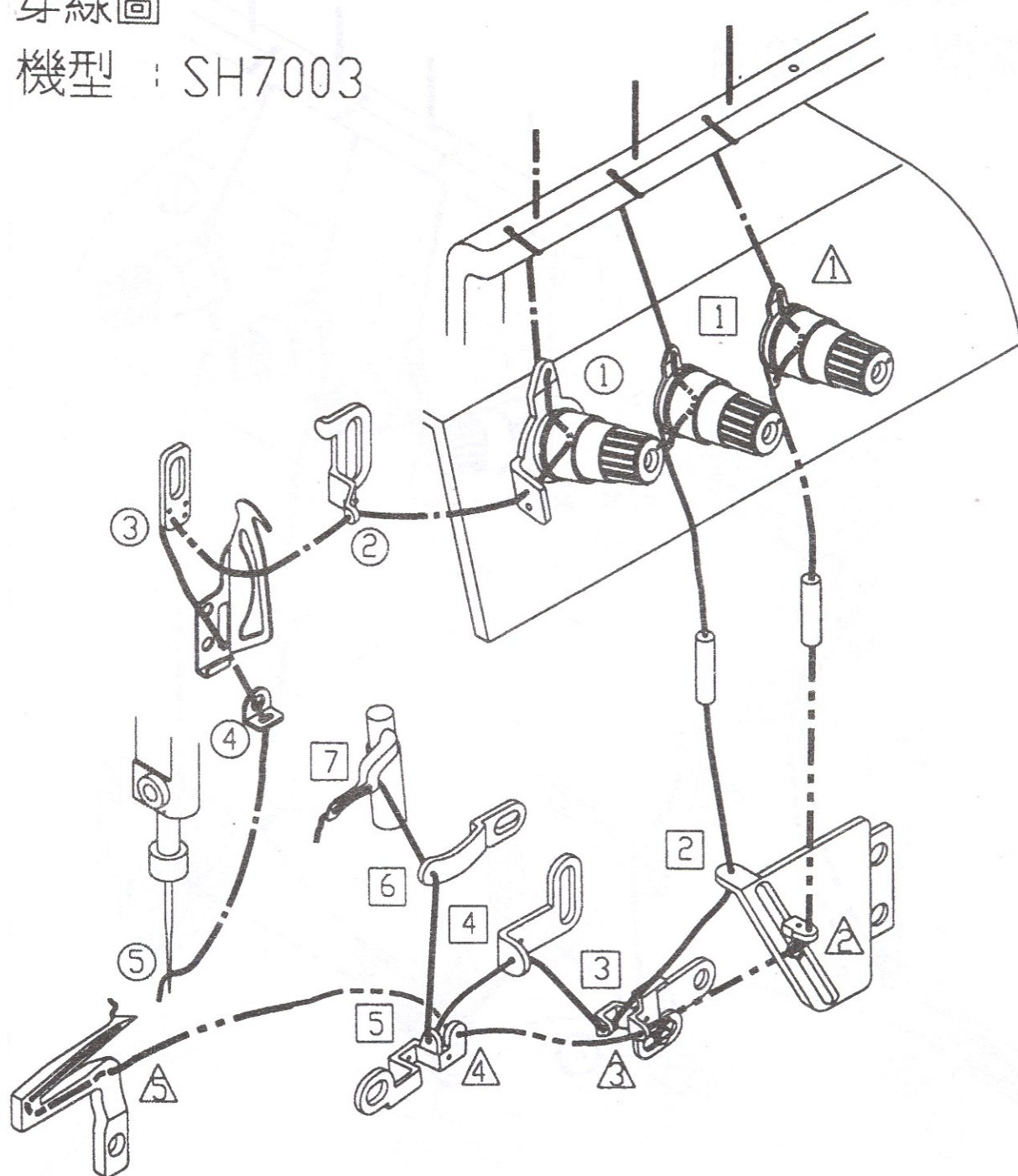
SH7005 系列機型主要更換零件

List of Main Spare Parts for SH7005

更換零件 Main Parts 機型 Models	Throat plate	Presser foot asm	Feed dog asm	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide	Needle guide	Needle guide
SH7005-A32-M16	5210TP05A32	5210PF05A32	5210DG05A32	5210NC05020	5210UUL60380	5210LL60384	2110050133	5210NG05905	5210NG05906	5210NG05907
SH7005-C32-M16	5210TP05C32	5210PF05C32	5210DG05C32	5210NC05032	5210UUL60380	5210LL60384	2110050133	5210NG05905	5210NG05906	5210NG05907
SH7005-C52-M16	5210TP05C52	5210PF05C32	5210DG05C32	5210NC05032	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7005-C62-M16	5210TP05C62	5210PF05C32	5210DG05C32	5210NC05032	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7005-C53-M16	5210TP05C53	5210PF05C32	5210DG05C53	5210NC05032	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7005-D53-L16	5210TP05D53	5210PF05D53	5210DG05C53	5210NC05048	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7005-D53-H16	5210TP05D53	5210PF05D53	5210DG05D53	5210NC05048	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7005-D63-H16	5210TP05D63	5210PF05D53	5210DG05D53	5210NC05048	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7045-D53-H16	5210TP45D53	5210PF45D53	5210DG45C53	5210NC05048	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7045-D53-M16	5210TP45C53	5210PF45C53	5210DG45C53	5210NC05032	5210UUL60380	5210LL60384	2110050133	5210NG05905	5210NG05906	5210NG05907
SH7055-C32-M16	5210TP55C32	5210PF55C32	*5210DG05C32	5210NC05032	5210UUL60380	5210LL60384	2110050133	5210NG05905	5210NG05906	5210NG05907
SH7065-C32-M16	5210TP05C32	5210PF65C32	5210DG05C32	5210NC05032	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7075-C53-M16	5210TP75C53	5210PF75C53	5210DG45C53	5210NC05032	5210UUL60380	5210LL60384	2110050134	5210NG05905	5210NG05906	5210NG05907
SH7034-D03-M45	5210TP34D03	5210PF34D03	5210DG34D03	5210NC05048			4BD1770125	5210NG05905	5210NG05910	5210NG816FC
SH7006-CA33-M43	5210TP06CA3	5210PF06CA3	5210DG05C53	5210NC06032	5210UUL60483	5210LL60384	2110050134	5210NG05905	5210NG05908	5210NG05907
SH7006-DA33-M43	5210TP06DA3	5210PF06DA3	5210DG05C53	5210NC06048	5210UUL60483	5210LL60384	2110050134	5210NG05905	5210NG05908	5210NG05907

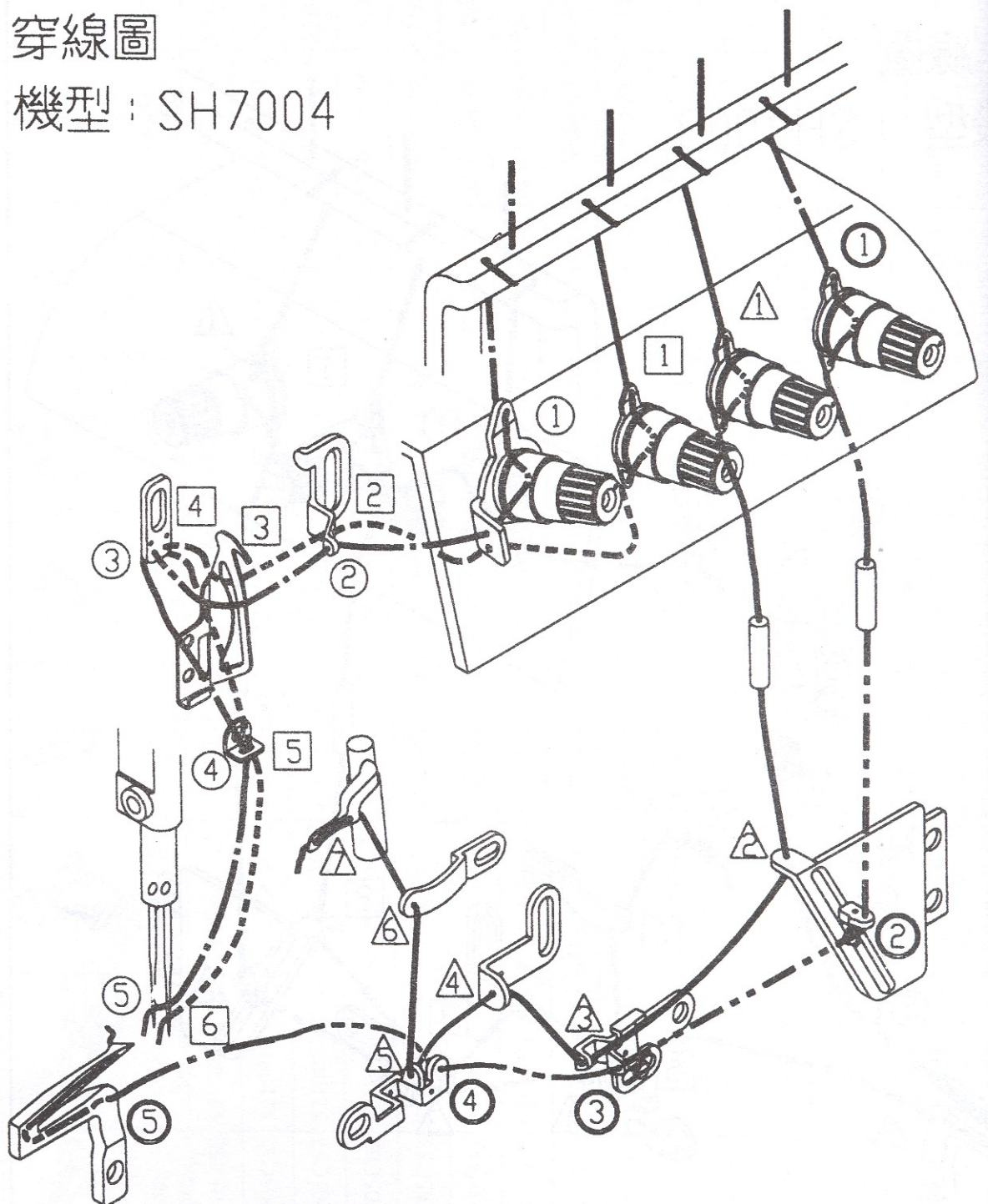
穿線圖

機型：SH7003



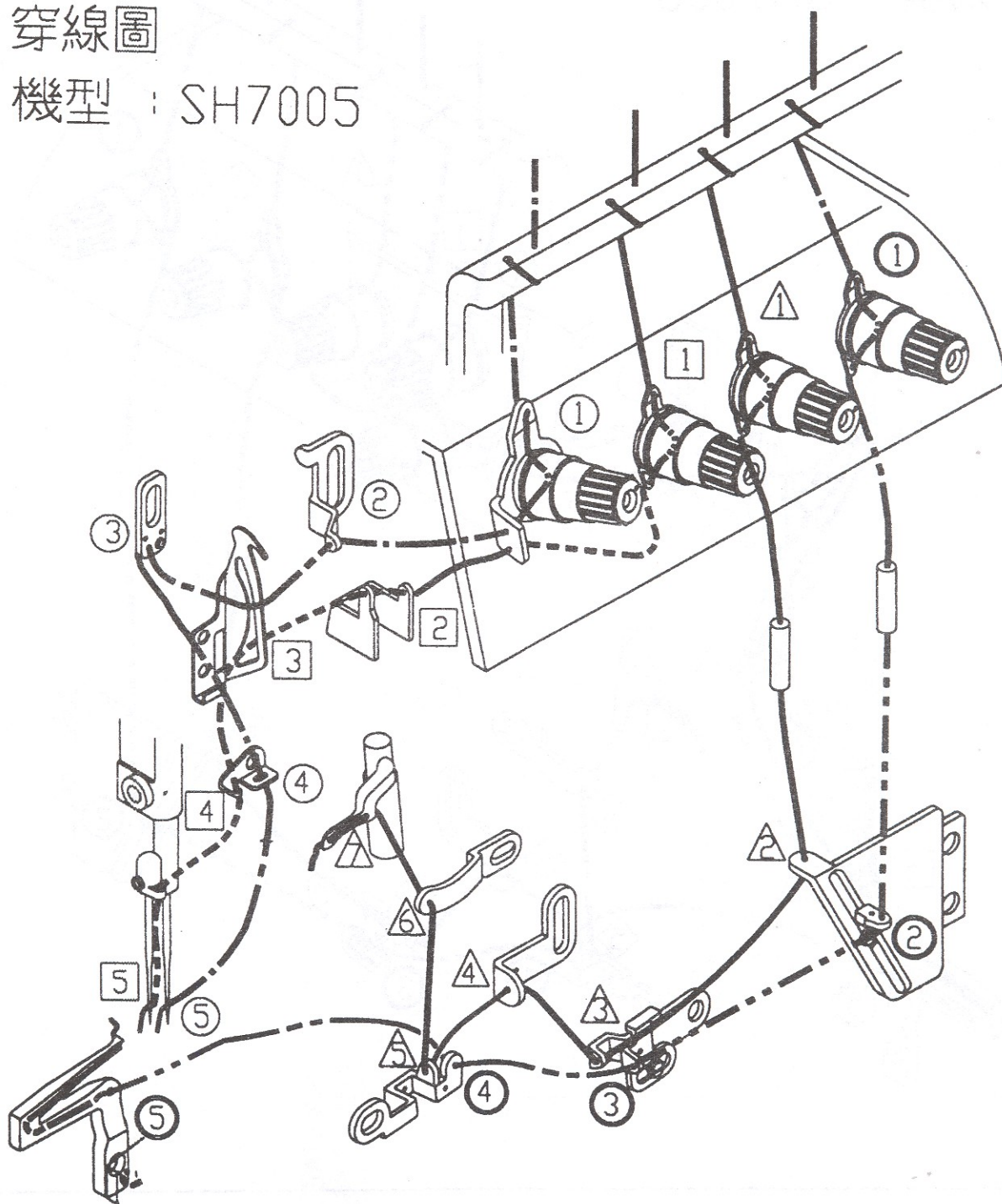
機型：SH7004

機型：SH7004



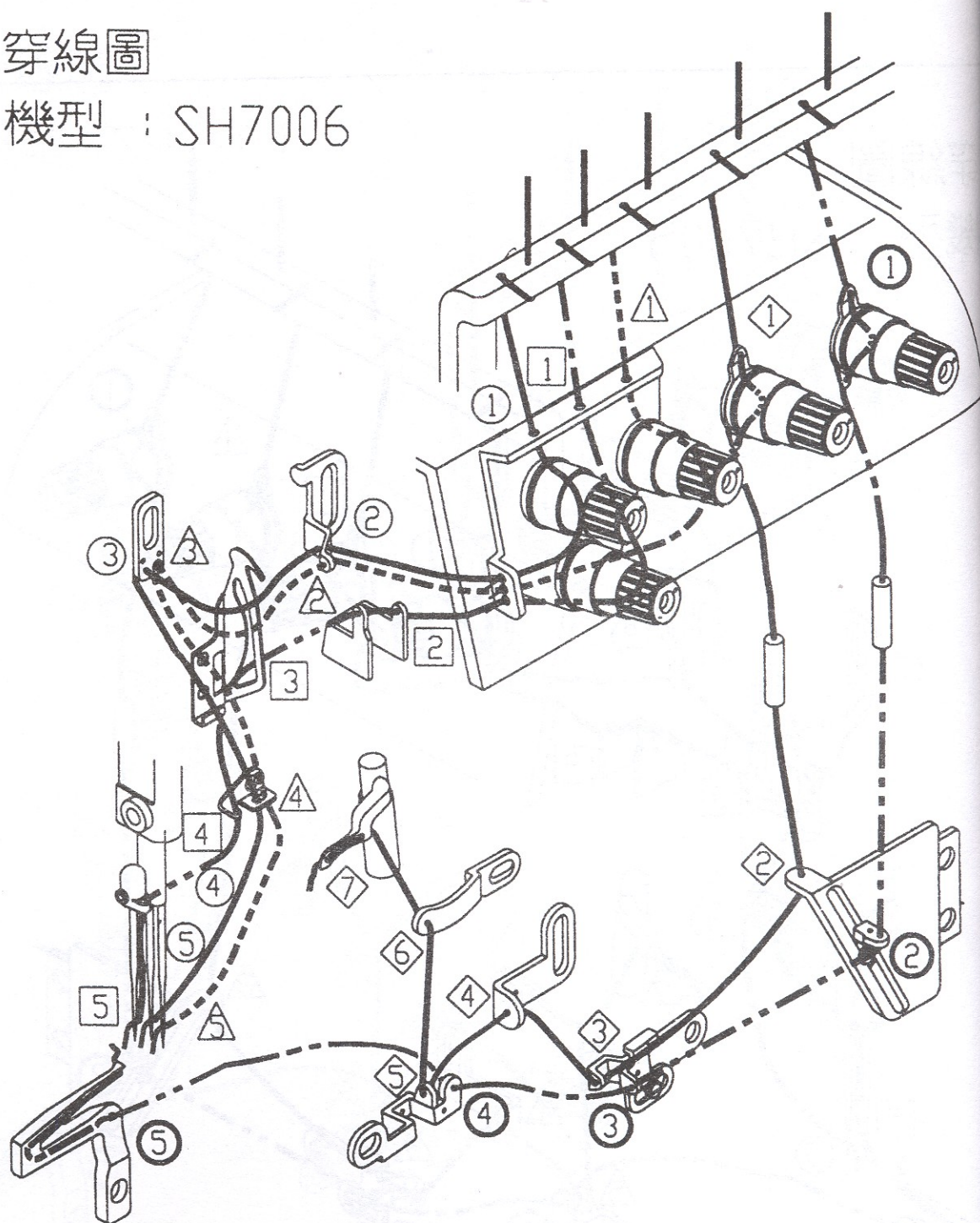
穿線圖

機型 : SH7005



穿線圖

機型 : SH7006



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 CHING CHI MACHINE CO., LTD

Cat.No.UH6302-3-03-07

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First edition;issued in 2003/7 2.0版 2003年 7 月

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