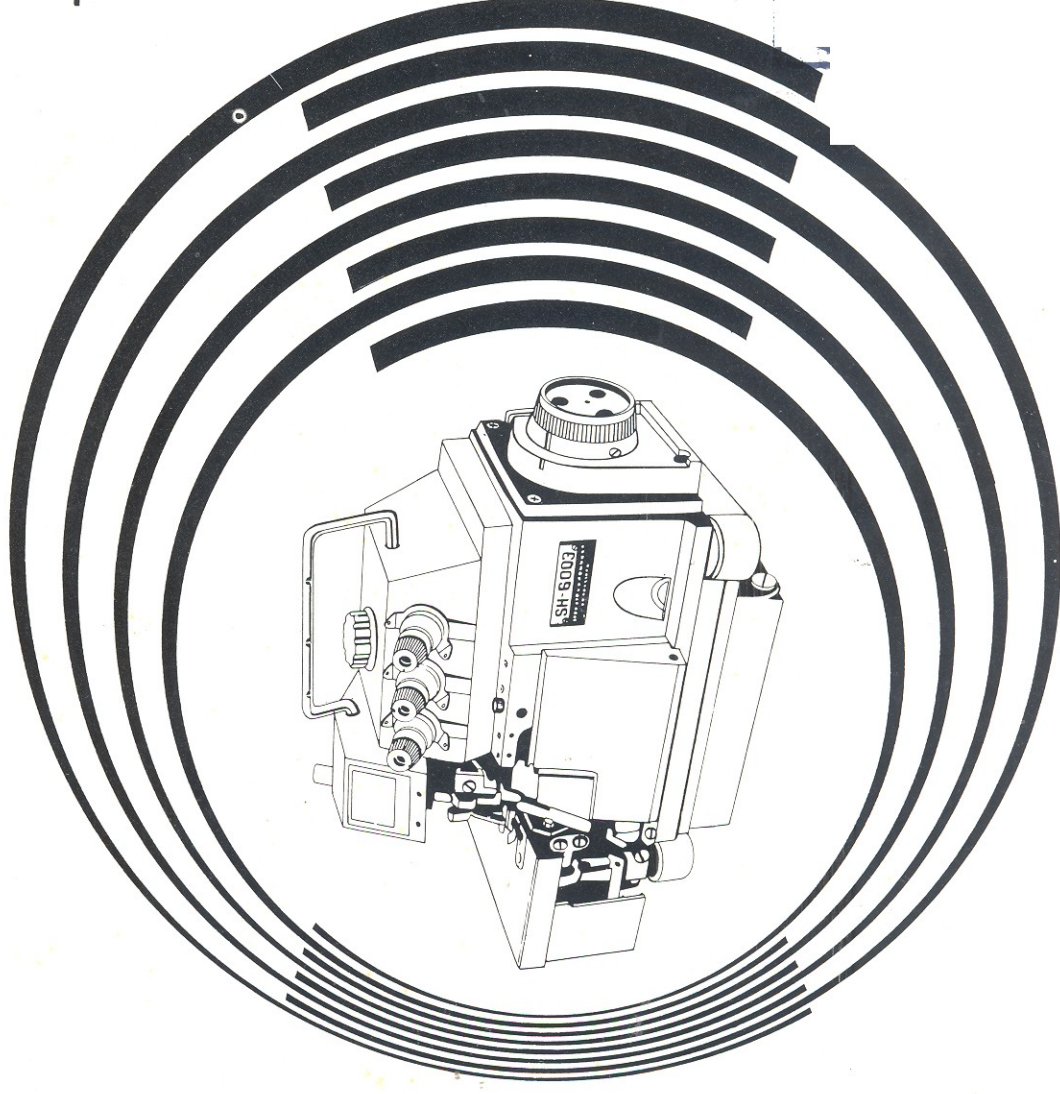


SUPER HIGH SPEED STRAIGHT NEEDLE OVERLOCK SEWING MACHINES PARTS LIST

MODEL SH6000N
SERIES

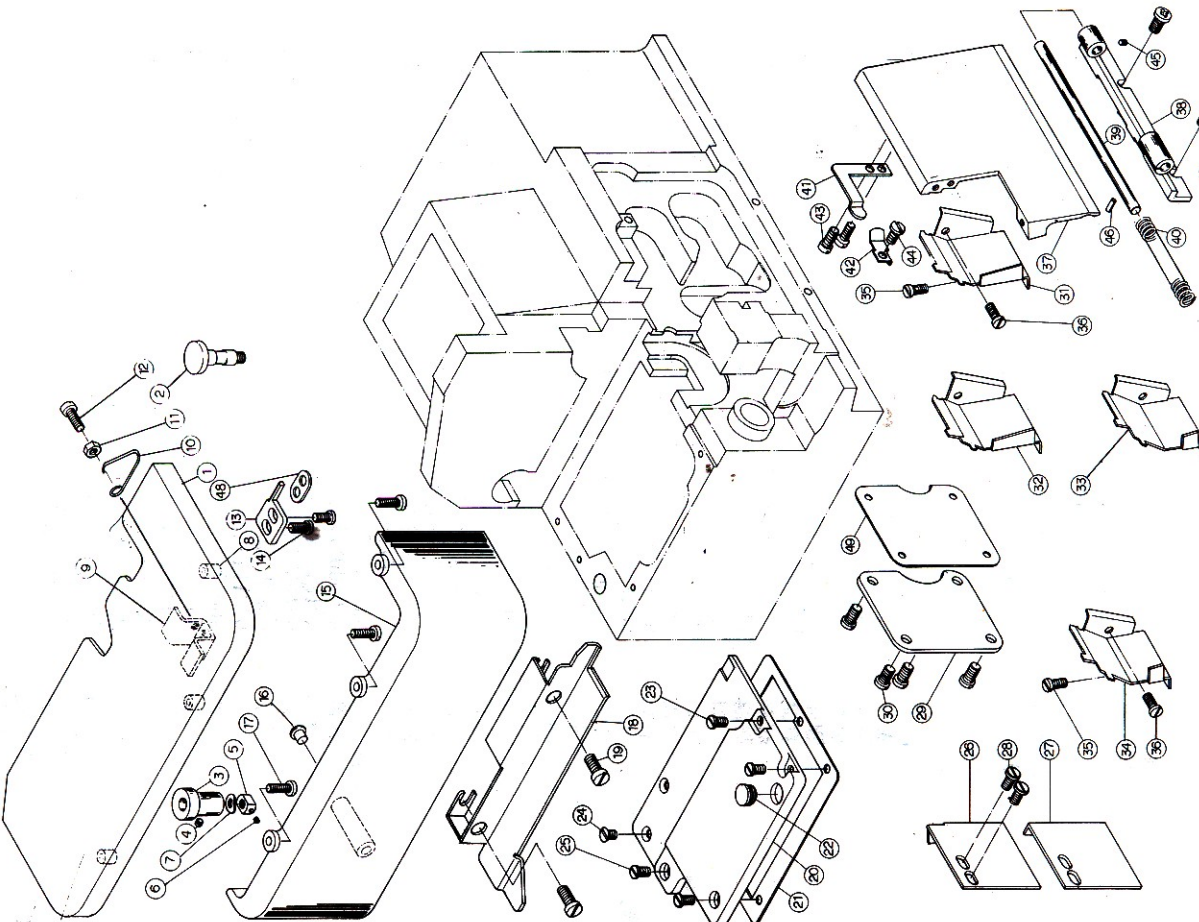


1994年11月 修訂版
REVISION

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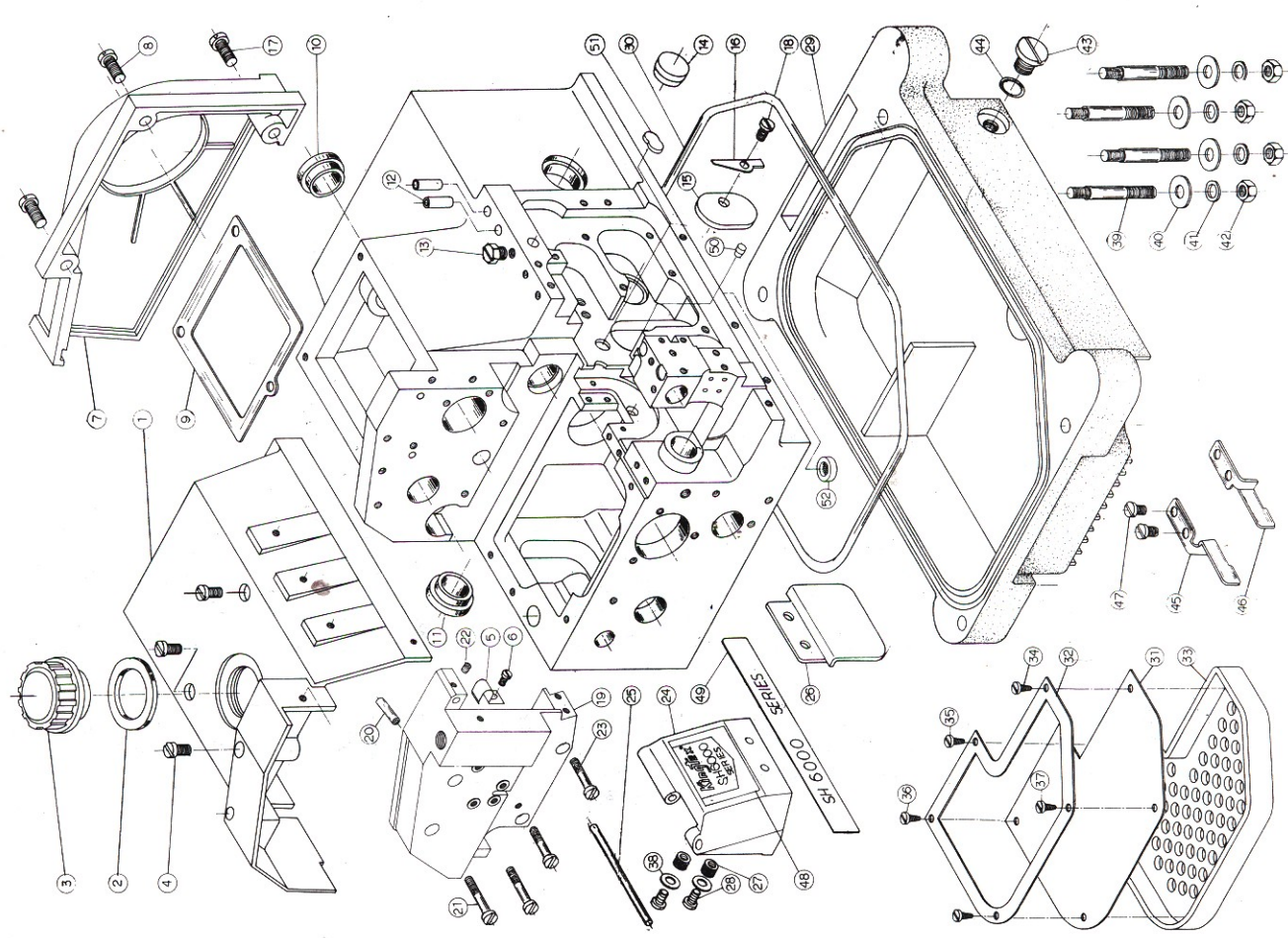
本體與外裝零件(一)



編號	名稱
1	Cloth plate asm
2	Cloth plate hinge stud
3	Eccentric bushing
4	Screw
5	Nut
6	Screw
7	Waved washer
8	Collar
9	Stopper base
10	Spring
11	Nut
12	Screw
13	Stopper
14	Screw
15	Clothplate cover
16	Rubber plug
17	Screw
18	Cloth plate side cover
19	Screw
20	Feed mechanism cover
21	Gasket
22	Rubber plug
23	Screw
24	Screw
25	Screw
26	Chip guard cover left
27	Chip guard cover left
28	Screw
29	Cover
30	Screw
31	Chip guard cover
32	Chip guard cover
33	Chip guard cover
34	Chip guard cover
35	Screw
36	Screw
37	Looper cover
38	Looper cover bracket
39	Looper cover hinge pin
40	Spring
41	Looper cover presser plate
42	Looper cover presser spring
43	Screw
44	Screw
45	Screw
46	Spring pin
47	Screw
48	Washer
49	Gasket
• 1	For SH6003
• 2	For SH6004
• 3	For SH6005- ☐ 3 ☐
• 4	For SH6005- ☐ 5 ☐

圖	號	名	稱	數	量
	6030101C700	布板		1	
	6030102B300	樞軸		1	
	6030103A500	偏心套	管	1	
	SX44400400A	螺絲		1	
	6030105D300	螺絲		1	
	SA32440300A	螺絲		1	
	6030107D700	波形墊	圈	1	
	6030108E300	隔環		3	
	6030109C700	鎖扣座		1	
	6030110A800	彈簧		1	
	SA44400407A	螺絲		1	
	SB44401407A	螺絲		1	
	6030113B700	鎖扣		1	
	SJ44400907M	螺絲		2	
	6030115D600	板架		1	
	6030116A600	減震橡膠		1	
	SJ36401307M	螺絲		3	
	6030118B700	布板側檔		1	
	SB48280808A	螺絲		2	
	6030120C200	左上蓋		1	
	6030121G700	防漏墊片		1	
	6030122A600	減震橡膠		1	
	SJ36400707M	螺絲		1	
	SF36400907A	螺絲		1	
	SJ36401007M	螺絲		3	
	6030126B700	面蓋側檔		1	
	6050127B700	面蓋側檔		1	
	SE44400608L	螺絲		2	
	6030129B700	背蓋		1	
	SJ44400907M	螺絲		4	
	6030131B700	導布屑		1	
	6040132B700	導布屑		1	
	6050133B700	導布屑		1	
	6050134B700	導布屑		1	
	SJ36400707M	螺絲		1	
	SJ36400707M	螺絲		1	
	6030137C200	面蓋		1	
	6030138C200	樞銷座		1	
	6030139D300	樞銷		1	
	6030140A800	彈簧		1	
	6030141D700	定位鉤		1	
	6030142D700	定位扣		1	
	SJ36400606M	螺絲		2	
	SJ44400907M	螺絲		1	
	SN44400400A	螺絲		1	
	SP0208	彈簧銷		1	
	SJ44400907M	螺絲		2	
	6030148B700	墊圈		1	
	6030149G700	防漏墊片		1	

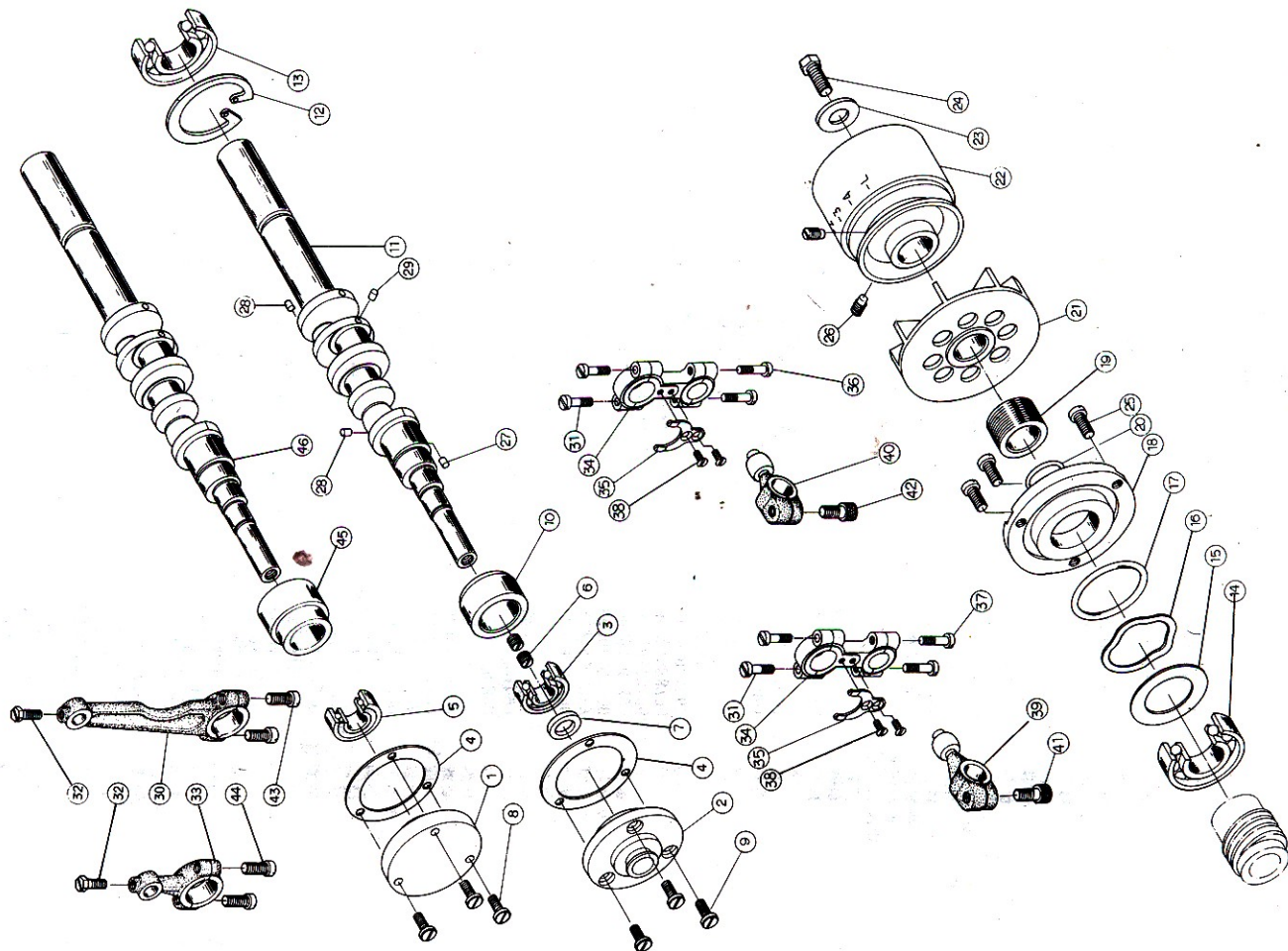
(2) FRAME COMPONENTS (2)
本體與外裝零件(口)



圖號	名稱	數量
6030201D200	上蓋	1
6030202A600	防漏墊圈	1
6030203B600	油鏡	1
SJ48281208M	螺絲	3
6030205D700	簧片	1
SJ36400707M	螺絲	1
6030207D600	皮帶護蓋	1
SJ60281310M	螺絲	2
6030209G700	防漏墊片	1
6030210A600	孔塞	1
6030210A600	孔塞	1
6030212C300	導線	2
SK60281109B	螺絲	1
6030214A600	孔塞	1
6030215L700	羊毛氈	1
6030216B700	墊片	1
SJ60281310M	螺絲	1
SI44400907M	螺絲	1
6030219A200	左側銷	1
SP0410	定位銷	1
SB48282507B	螺絲	1
SN36400400A	螺絲	2
SB48282507B	螺絲	1
6030224D600	針	1
6030225D300	樞軸護蓋	1
6030226B600	樞軸蓋	1
6030227G300	護目蓋	1
SI36400606M	螺絲	1
6030229C200	油盤	1
6030230A600	油封	1
6030231M700	過紙	1
6030232B700	壓板	1
6030233D600	濾油盤	1
WF03130807A	螺絲	2
WF03130807A	螺絲	2
WF03130807A	螺絲	2
PW040912	墊圈	4
6030239D300	螺絲	4
PW081802	彈簧墊圈	8
SW207	彈簧	1
SA64200612A	螺帽	1
6030243C300	螺絲	1
ORP10	油封	1
6050245B700	補強片	1
6030246B700	補強片	1
SB48280808A	螺絲	1
6236	銘板	1
6237	銘板	1
6030250H300	銘板	1
6030251L700	銘板	1
6030252D600	羊毛氈	1
	小油網	1

(3) CRANK SHAFT COMPONENTS

主軸與相關零件



編號

- 1 1 Crankshaft bushing
- 2 1 Crankshaft bushing
- 2 3 Ball bearing
- 4 Gasket
- 1 5 Ball bearing
- 1 6 Screw
- 2 7 Oil seal
- 1 8 Screw
- 2 9 Screw
- 2 10 Crankshaft bushing
- 2 11 Crankshaft
- 12 Ball bearing retainer
- 13 Ball bearing
- 14 Ball bearing
- 15 Washer
- 16 Waved washer
- 17 Rubber ring
- 18 Thrust holder
- 19 Position lock ring
- 20 Oil seal
- 21 Fan
- 22 Hand wheel
- 23 Washer
- 24 Screw
- 25 Screw
- 26 Screw
- 27 Plug
- 28 Plug
- 29 plug
- 30 Needle bar connecting rod
- 31 Screw
- 32 Screw
- 33 Knife driving rod
- 34 Looper driving rod
- 35 Guide
- 36 Screw
- 37 Screw
- 38 Screw
- 1 39 Crank
- 1 40 Crank
- 41 Screw
- 42 Screw
- 43 Screw
- 44 Screw
- 1 45 Crankshaft bushing
- 1 46 Crankshaft
- 1 For SH6003、SH6004
- 2 For SH6005

圖號

- 6030301B100
- 6050302B100
- BB1026080Z
- 6030304G700
- BB10260800
- SH60280400A
- 6030307A600
- SJ44401208M
- SB44400807A
- 6050310B500
- 6050311A300
- 6030312D700
- BB17401200
- BB1740120Z
- 6030315D700
- 6030316D700
- 6030317A600
- 6030318C200
- 6030319D300
- 6030320A600
- 6030321C200
- 6030322C200
- 6030323B700
- SK60281610B
- SJ48281208M
- SI60281000B
- 6030327H300
- 6030328H300
- 6030329H300
- 6030330D100
- MC04071507A
- SK44400606A
- 6030333D100
- 6030334D100
- 6030335D700
- MC04071507A
- MC04071507A
- MF03050606A
- 6030339A100
- 6030340A100
- MM60751210A
- MM60751210A
- MC04071507A
- MC04071507A
- 6030345B500
- 6030346A300

名稱

- 軸承座
- 軸承座
- 軸承
- 防漏墊片
- 軸承
- 螺絲
- 油封
- 螺絲
- 螺絲
- 軸襯
- 主軸
- 孔用 C 型扣環
- 軸承
- 墊圈
- 波型墊圈
- 油環
- 鋁蓋
- 定位環
- 油環
- 風扇
- 皮帶輪
- 墊圈
- 螺絲
- 螺絲
- 螺絲
- 孔塞
- 孔塞
- 孔塞
- 針桿連桿
- 螺絲
- 螺絲
- 上刀連桿
- 結線鉤連桿
- 導軌
- 螺絲
- 螺絲
- 螺絲
- 球軸
- 球軸
- 螺絲
- 螺絲
- 螺絲
- 螺絲
- 主軸

數量

- 1
- 1
- 1
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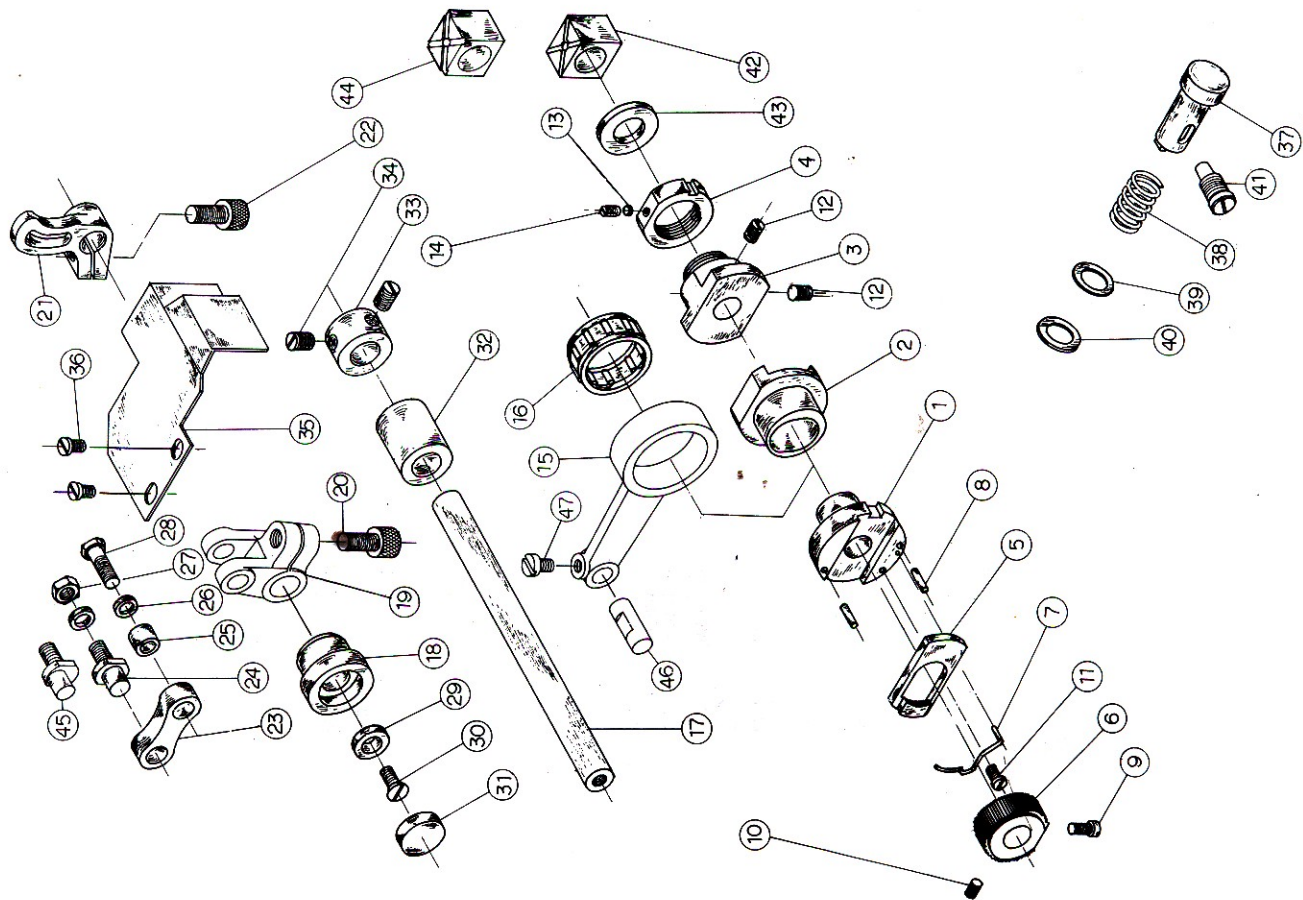
針棒驅動軸與相關零件



編 號	名 稱	圖 號	數 量
1	Needle driving shaft	6030401A100	1
2	Oil wick	6707	1
3	Plug	6030403G300	5
4	Bushing	6030404F700	1
5	Needle driving lever	NB09121300	1
6	Holder	6030406A100	1
7	Crank pin	6030407A100	1
8	Oil wick	6030408A300	1
9	Oil shield	6707	1
10	Crank pin	6030410D700	1
11	Needle thread presser	6030411A300	1
12	Screw	6030412D700	1
13	Plug	SB24560405A	2
14	Screw	6030327H300	2
15	Screw	SN44400400A	2
16	Screw	SJ364011006M	2
17	Bushing	6030417G300	1
18	Thrust collar	6030418D300	1
19	Oil wick	6030619L700	1
20	Bolt	6030420D300	1
21	Cover	6030421D700	1
22	Oil seal	6030422G300	1
23	Bushing	6030423B500	1
24	Thrust collar	6030424D300	1
25	Screw	SH56320500A	1
26	Forked crank	6030426A100	1
27	Pin	6030427A300	1
28	Screw	MM60751210A	1
29	Bushing	6030429G300	1
30	Oil wick cover bushing	6030430A609	2
31	Oil tube	6691	1
32	Oil wick	6706	1
33	Cover	6030433B700	1
34	Screw	SJ44400508M	2
35	Needle Bar Base	6030435B200	1
36	Needle bar	6030436A300	1
37	Needle clamp base	6030437D100	1
38	Needle thread guide	6030438B700	1
39	Screw	SE36400406L	1
40	Needle	DC27XX	2
41	Needle	DC27XX	2
42	Needle	SH60280700A	1
43	Screw	MM60102010A	1
44	Screw	ST0414	1
45	Pin	MM60102210A	1
46	Screw	6030323B700	1
47	Washer	SB48281208M	1
48	Screw	ER07	1
49	Retainer E	6030450B700	1
50	Needle thread take-up lever	6030451D700	1
51	Needle thread take-up lever	6040452B700	1
52	Needle thread guide	6030453B700	1
53	Presser spring	6030454B700	1
54	Needle thread guide	6050455B700	1
55	Needle thread guide	SH36400400A	2
56	Screw	SE36400406L	2
57	Screw	SE32440405L	1
58	Screw	SN44400400A	1
59	Screw	6030460B700	1
60	Oil reservoir asm	SE36400406L	2
61	Screw	NC603033	1
62	Needle clamp	NC604022	1
63	Needle clamp	NC605032	1
64	Needle clamp	NC605032	1
65	Needle thread guide	6030472B700	5

(5) FEED MECHANISM COMPONENTS

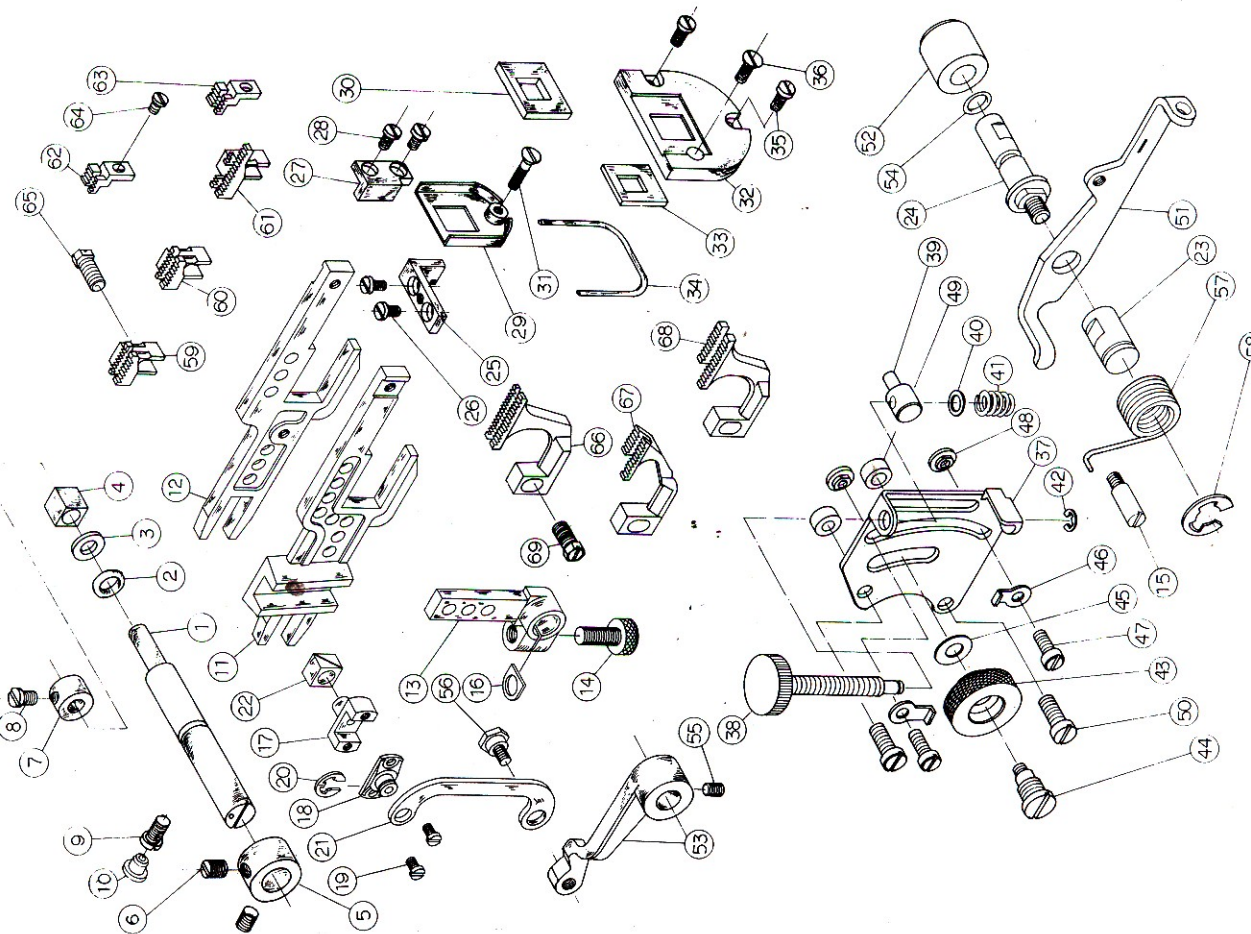
進給驅動機構(-)



圖號	名稱	數量
6030501A300	偏心輪	1
6030502A300	偏心輪	1
6030503A300	緊迫環	1
6030504A300	緊迫螺帽	1
6030505B700	離合板	1
6030506A300	棘齒輪	1
6030507A800	彈簧	1
SP0310	彈簧銷	2
SB44400706F	螺絲	1
SN44400400A	螺絲	1
SB24560604B	螺絲	1
SN44400400A	螺絲	1
6030513E700	銅塞	2
SN32440300A	螺絲	1
6030515A100	連桿	1
NB22261000	軸承	1
6030517A300	軸	1
6030518G300	軸	1
6030519A100	曲柄	1
MM60751210A	螺絲	1
6030521A100	曲柄	1
MM60751210A	螺絲	1
6030523E200	連桿	1
6030524A300	曲柄銷	1
6030525A300	隔環	2
PW051015	墊圈	1
SA48320309B	螺絲	1
SK48321207C	螺絲	1
6030529B700	墊圈	1
SF36400607B	螺絲	1
6030531A600	孔塞	1
6030532G300	軸襯	1
6030533D300	定位環	1
SH56320500A	螺絲	2
6030535B700	防油蓋	1
SJ36400707M	螺絲	1
6030537D300	止動銷	1
6030538A800	彈簧	1
6030539D700	墊圈	1
6030540L700	羊毛氈	1
SB60281507D	螺絲	1
6050542G300	滑塊	1
6030543B700	墊圈	1
6030544G300	滑塊	1
6030545A300	曲柄梢	1
6030546A300	曲柄梢	1
SB44400807A	螺絲	1

- 1 For SH6003、SH6004
- 2 For SH6005
- 3 For SH6043 SH6044 SH6075

進給驅動機構(二)



編	號	名稱	數量
1		Feed bar shaft	1
2		Rubber ring	1
3		Washer	1
4		Slide block	1
5		Collar	1
6		Screw	2
7		Collar	1
8		Screw	1
9		Screw	1
10		Plug	1
11		Main feed bar	1
12		Differential feed bar	1
13		Differential feed rocker	1
14		Screw	1
15		Stopper Screw	1
16		Washer	1
17		Slide block	1
18		Slide block	1
19		Screw	1
20		Retainer E	1
21		Link	1
22		Slide block	1
23		Nut	1
24		Hinge Screw	1
25		Feed bar support	1
26		Screw	1
27		Feed bar support	1
28		Screw	1
29		Rubber cover	1
30		Rubber	1
31		Screw	1
32		Rubber case	1
33		Rubber	1
34		Rubber ring	1
35		Screw	1
36		Screw	1
37		Differential Feed Graduation	1
38		Adjusting screw	1
39		Differential feed block	1
40		Washer	1
41		Spring	1
42		Retainer E	1
43		Lock nut	1
44		Hinge screw	1
45		Washer	1
46		Washer	1
47		Screw	1
48		Nut	1
49		Washer	1
50		Screw	1
51		Rocker shaft	1
52		Bushing	1
53		Differential feed rocker	1
54		Rubber ring	1
55		Screw	1
56		Hinge screw	1
57		Spring	1
58		Retainer E	1
59	1 59	Differential feed dog	1
60	2 60	Differential feed dog	1
61	3 61	Differential feed dog	1
62	4 62	Auxiliary feed dog	1
63	3 63	Auxiliary feed dog	1
64		Screw	1
65		Screw	1
66	1 66	Main feed dog	1
67	3 67	Main feed dog	1
68	2 68	Main feed dog	1
69		Screw	1

編號

圖號

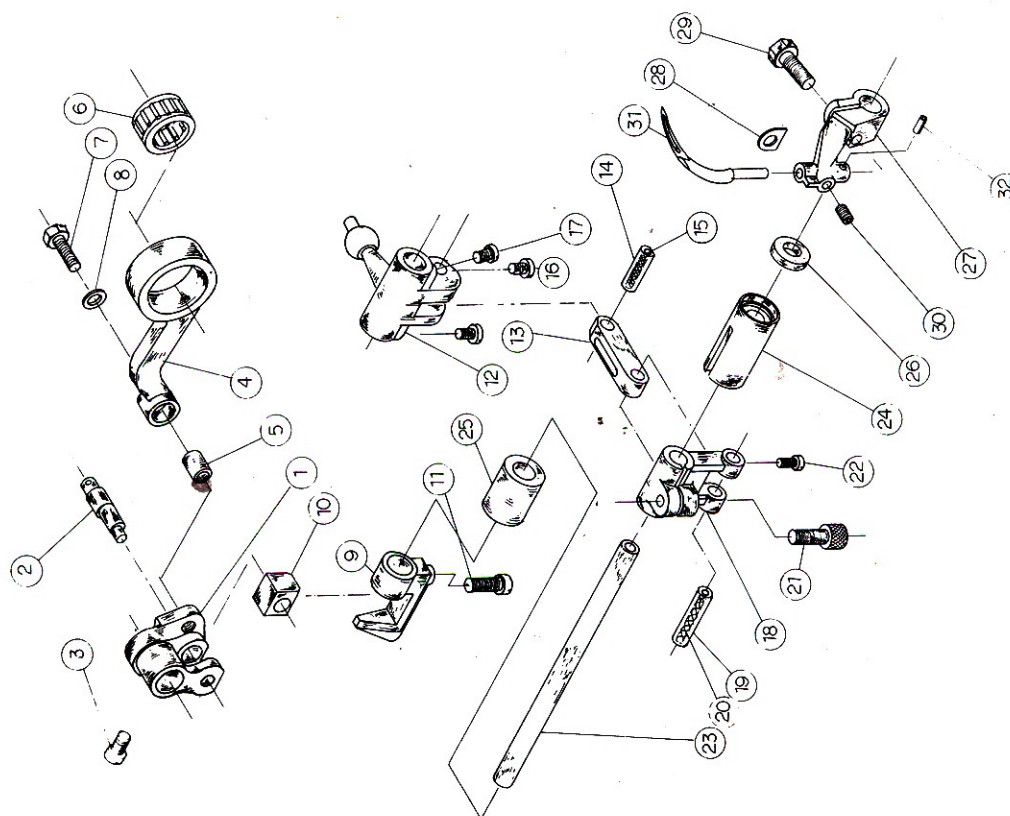
名稱

數量

1	Upper looper shaft	6030701A300	軸	2
2	Bushing	6030702G300	軸襯	2
3	Thrust collar	6030703D300	定位環	2
4	Bushing	6030704G300	軸襯	1
5	Washer	6030705B700	墊圈	2
6	Screw	SK44400907A	螺絲	2
7	Bushing	6030707G300	軸襯	1
8	Rubber ring	6030708A600	油封	2
9	Lower looper shaft	6050709A300	軸	1
10	Crank	6030710A100	曲柄	1
11	Crank	6040711A100	曲柄	1
12	Screw	SK60281207F	螺絲	2
13	Screw	SB36400505A	螺絲	1
14	Lower looper support arm	6030714D100	擺動臂	1
15	Washer	6030715B700	墊圈	1
16	Screw	SK60281007F	螺絲	1
17	Spring pin	SP0206	彈簧銷	1
18	Travelling needle guide	6030718E200	導針	1
19	Screw	SE32440405L	螺絲	2
20	Looper thread take-up	6030720B700	導線	1
21	Screw	SJ44400907M	螺絲	1
22	Oil shield plate	6030722B700	防塵蓋	1
23	Oil seal	6030723A600	油封	1
24	Thread guide	6030724B700	導線	1
25	Looper thread take up	6030725B700	導線	1
26	Thread take up	6030726B700	導線	1
27	Screw	SC32440406A	螺絲	1
28	Lower looper thread guide	6030728B700	導線	1
29	Screw	SE36400406L	螺絲	1
30	Looper thread take up cover	6030730B700	導線	1
31	Thread guide	6030731A900	導線	1
32	Screw	SJ44400907M	螺絲	2
33	Guide support	6030733E200	軸承座	1
34	Lever guide	6030734H300	擺動軸承	1
35	Upper looper lever	6030735A100	擺動軸	1
36	Pin	6030736A300	擺動	1
37	Oil wick	6707	棉紗	1
38	Screw	SK44400505D	螺絲	1
39	Guide cover	6030739B700	螺絲	1
40	Screw	SE32440405L	螺絲	2
41	Thread guide	6030741B700	導線	1
42	Screw	SJ36400707M	螺絲	1
43	Screw	SE60281609L	螺絲	2
44	Upper looper	UL603880	結線鉤	1
45	Upper looper	UL603881	結線鉤	1
46	Upper looper	UL604883	結線鉤	1
47	Lower looper	LL603884	下結線鉤	1
48	Screw	SJ36400606M	螺絲	1
49	Stopper	6030749B700	定位片	1
50	Pin	6030750D300	定位銷	1
51	Rubber ring	ORP04	油環	1
52	Stopper	6040752B700	定位片	1
53	Screw	SJ36401007M	螺絲	5
54	Screw	SN44400400A	螺絲	4
55	Stopper	6040755B700	定位定	1
1	For SH6003	SH6004	• 5 For SH6003 SH6005 (Needle # 8~#13)	
2	For SH6003	SH6005	• 6 For SH6003 SH6005 (Needle #14~#20)	
3	For SH6005		and SH6004 (Needle # 6~# 8)	
4	For SH6004		• 7 For SH6003 SH6005 (Needle #21) and SH6004 (Needle # 9~#16)	
8	For SH6004		• 8 For SH6004 A43	

(8) CHAIN LOOPER COMPONENTS (FOR SH6005)

鏈結線鈎與相關零件 (五線用)



編號	圖號	名稱	數量
1	6050801A100	擺動臂	1
2	6050802A300	曲軸	1
3	SB44400706A	螺絲	1
4	6050804A100	連桿	1
5	6050805A300	隔環	1
6	NB18221000	軸承	1
7	SK48321307C	螺絲	1
8	PW051007	墊圈	1
9	6050809A100	驅動座	1
10	6050810A400	滑塊	1
11	SB48321207A	螺絲	1
12	6050812A100	球軸	1
13	6050813A400	連桿	1
14	6050814A300	樞銷	1
15	6707	油線	1
16	SB36400505A	螺絲	1
17	SN44400400A	螺絲	2
18	6050818A100	曲柄	1
19	6050819A300	曲柄銷	1
20	6707	油線	1
21	MM60751210A	螺絲	1
22	SB36400505A	螺絲	1
23	6050823A300	軸	1
24	6050824G300	軸襯	1
25	6050825G300	軸襯	1
26	6050826A600	油封	1
27	6050827D100	擺動臂	1
28	6050828B700	墊圈	1
29	SK60281007F	螺絲	1
30	SN44400400A	螺絲	1
31	CL605294	結鈎	1
32	SP0208	彈簧銷	1

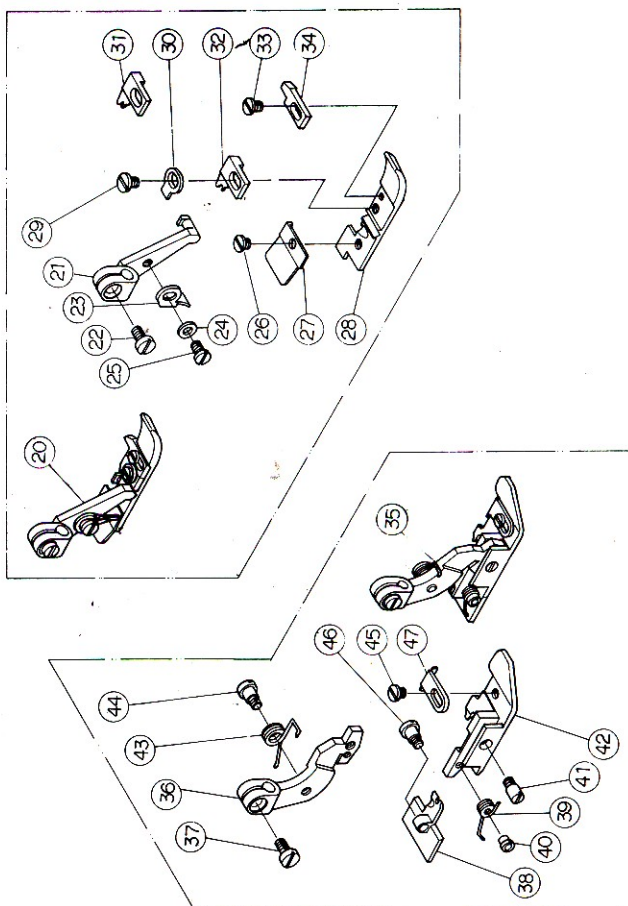
壓脚機構(一)



數
稱

止動片 螺絲

壓脚機構(二)

10

縫線張力調節機構



• 3 For SH6004、SH6005

下刀與相關零件



Screw

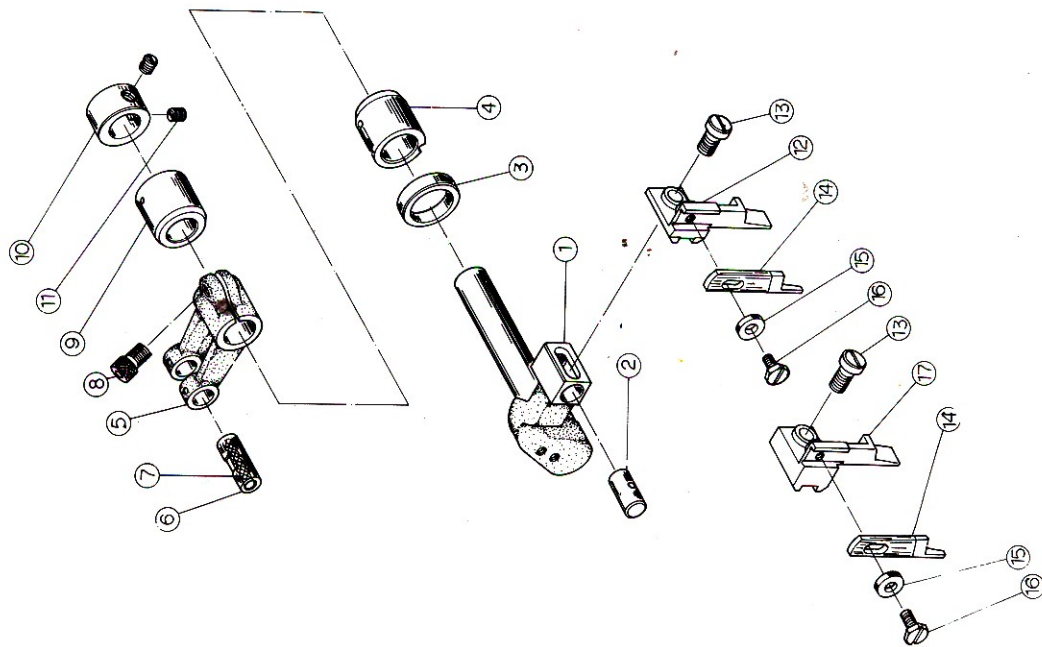
1	Screw
• 1	Throat plate
3	Plug
• 2	Throat plate
• 3	Throat plate
6	Screw
7	Throat plate base
8	Spring stopper
9	Screw
10	Spring
11	Throat plate base
12	Screw
13	Rubber plug
• 4	Lower knife holder
15	Screw
16	Washer
• 4	Presser plate
17	Presser plate
18	Lower knife
• 4	Rotating stopper
19	Rotating stopper
20	Screw
• 3	Lower knife holder
21	Lower knife holder
• 3	Presser plate
22	Presser plate
• 3	Rotating stopper
23	Rotating stopper
24	Holder pin
25	Screw
26	Spring
27	Hinge Screw
28	Lever spring
29	Lever
30	Rubber plug
31	Needle guide holder
• 1	Needle guide
32	Needle guide
• 2	Needle guide
33	Needle guide
• 3	Needle guide
34	Needle guide
• 3	Needle guide
35	Needle guide
36	Screw
37	Screw
• 3	Screw
38	Screw
• 3	Needle guide
39	Needle guide
• 3	Screw
40	Screw

1	For	SH6003
2	For	SH6004
3	For	SH6005
4	For	SH6003、SH6004

圖	號	名	稱	數	量
SF	44400607C	螺絲		2	
TP	603032	針板		1	
60	312031300	孔塞		2	
TP	604A32	針板		1	
TP	605C32	針板		1	
SJ	48281208M	螺絲		2	
60	31207B400	後針板座		1	
60	31208B700	擋片		1	
SF	36400607B	螺絲		2	
60	31210A800	彈簧		1	
60	31211B700	前針板座		1	
SE	4400608L	螺絲		2	
60	31213A600	防震墊		2	
60	31214E200	下刀台		1	
SK	44400907A	螺絲		1	
PW	051015	墊圈		1	
60	31217B700	楔片		1	
60	31218P700	下刀		1	
60	31219P700	導片		1	
SJ	36400806M	螺絲		2	
60	512221E200	下刀台		1	
60	51222B700	楔子		1	
60	51223B700	導片		1	
ST	0414	定位銷		2	
SC	44401008A	螺絲		1	
60	31226A800	彈簧		1	
SB	44401614G	螺椿		1	
60	31228A800	彈簧		1	
60	31229B700	板手		1	
60	31230A600	防震橡膠		1	
60	31231B700	腳座		1	
60	31232E200	導針	<NG603901>	1	
60	31233E200	導針	<NG604903>	1	
60	31233E200	導針	<NG605905>	1	
60	51234E200	導針	<NG605906>	1	
60	51235E200	螺絲		1	
SK	44401307A	螺絲		1	
SK	36400807A	螺絲		1	
SE	32440405L	螺絲		2	
60	51239E200	導針	<NG605907>	1	
SF	36400406L	螺絲		1	

Q3 UPPER KNIFE COMPONENTS

上刀與相關零件



編號

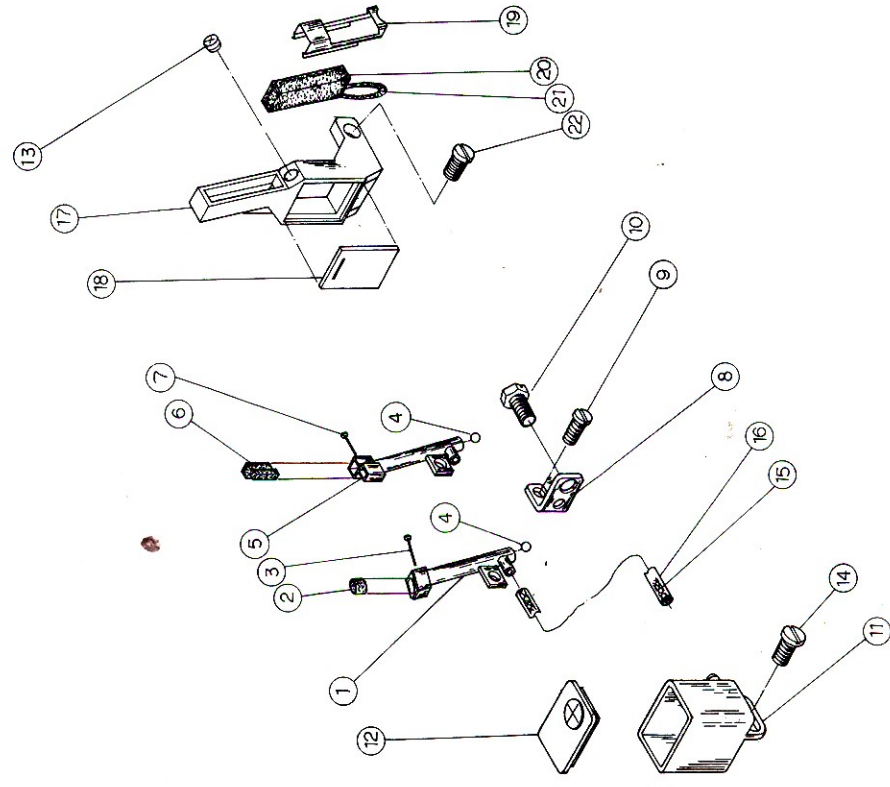
圖號

名稱

數量

1	Knife driving arm	6031301A100	上刀柄	1
2	Pin	6031302D300	銷	1
3	Oil seal	6031303A600	油封	1
4	Bushing	6031304G300	軸襯	1
5	Crank	6031305A100	曲柄	1
6	Crank pin	6030427A300	樞銷	1
7	Oil wick	6707	油線	1
8	Screw	MM60751210A	螺絲	1
9	Bushing	6031309G300	軸襯	1
10	Thrust collar	6031310D300	定位環	1
11	Screw	SH56320500A	螺絲	2
12	Upper knife support	6031312E200	上刀台	1
13	Screw	SC44401008A	螺絲	2
14	Knife	6031314C500	上刀	1
15	Washer	PW040912	墊圈	2
16	Screw	SK36400807A	螺絲	2
17	Upper knife support	6051317E200	上刀台	1
1	For SH6003、SH6004			
2	For SH6005			

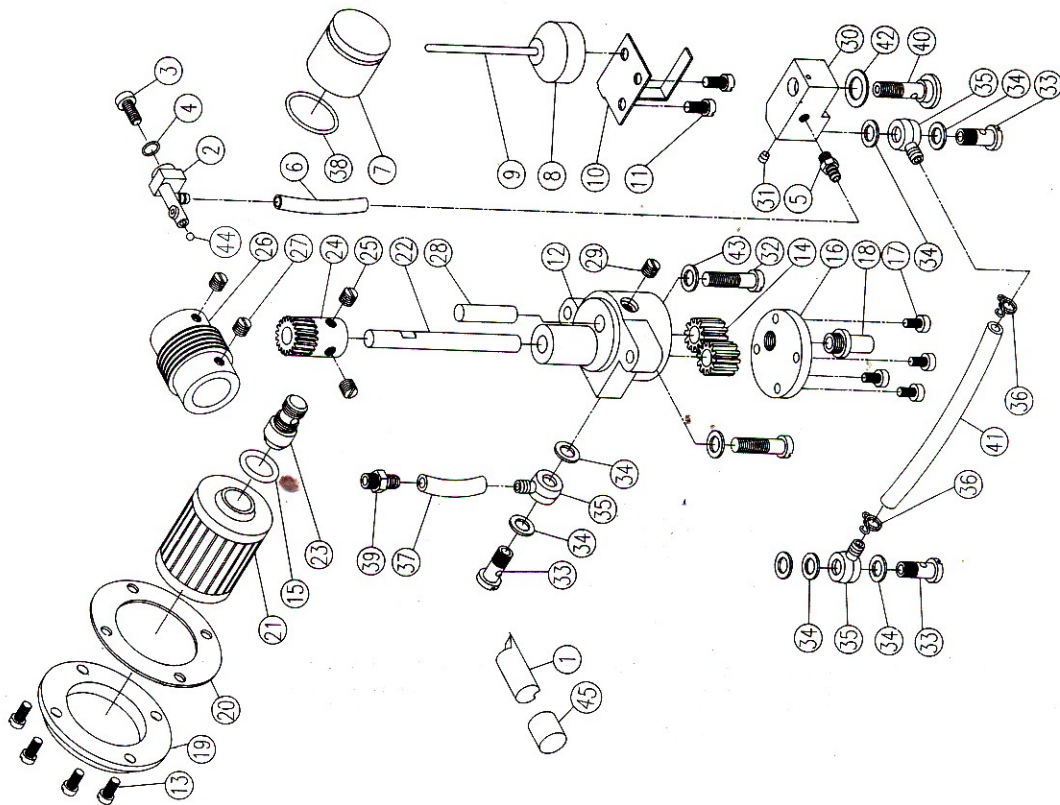
(14) NEEDLE COOLING MECHANISM
針與縫線冷却裝置



圖號	名稱	數量
6031401D200	冷却器	1
6031402L700	羊毛氈	1
6031403D800	固定鋼線	1
6031404E300	孔塞	2
6051405D200	冷却器	1
6051406D200	羊毛氈	1
6051407D800	固定鋼線	1
6031408B700	腳座	1
SK36400807A	螺絲	1
SK44401307A	螺絲	1
6031411D200	油壺	1
6031412A600	油壺蓋	1
6031413A600	孔塞	1
SC44401008A	螺絲	1
6707	油線	1
6692	油管	1
6031417D200	蓄油器	1
6031418B600	油位鏡	1
6031419D700	彈簧蓋	1
6031420L700	羊毛氈	1
6707	油線	1
SJ36400707M	螺絲	1
SB44400807A	螺絲	1

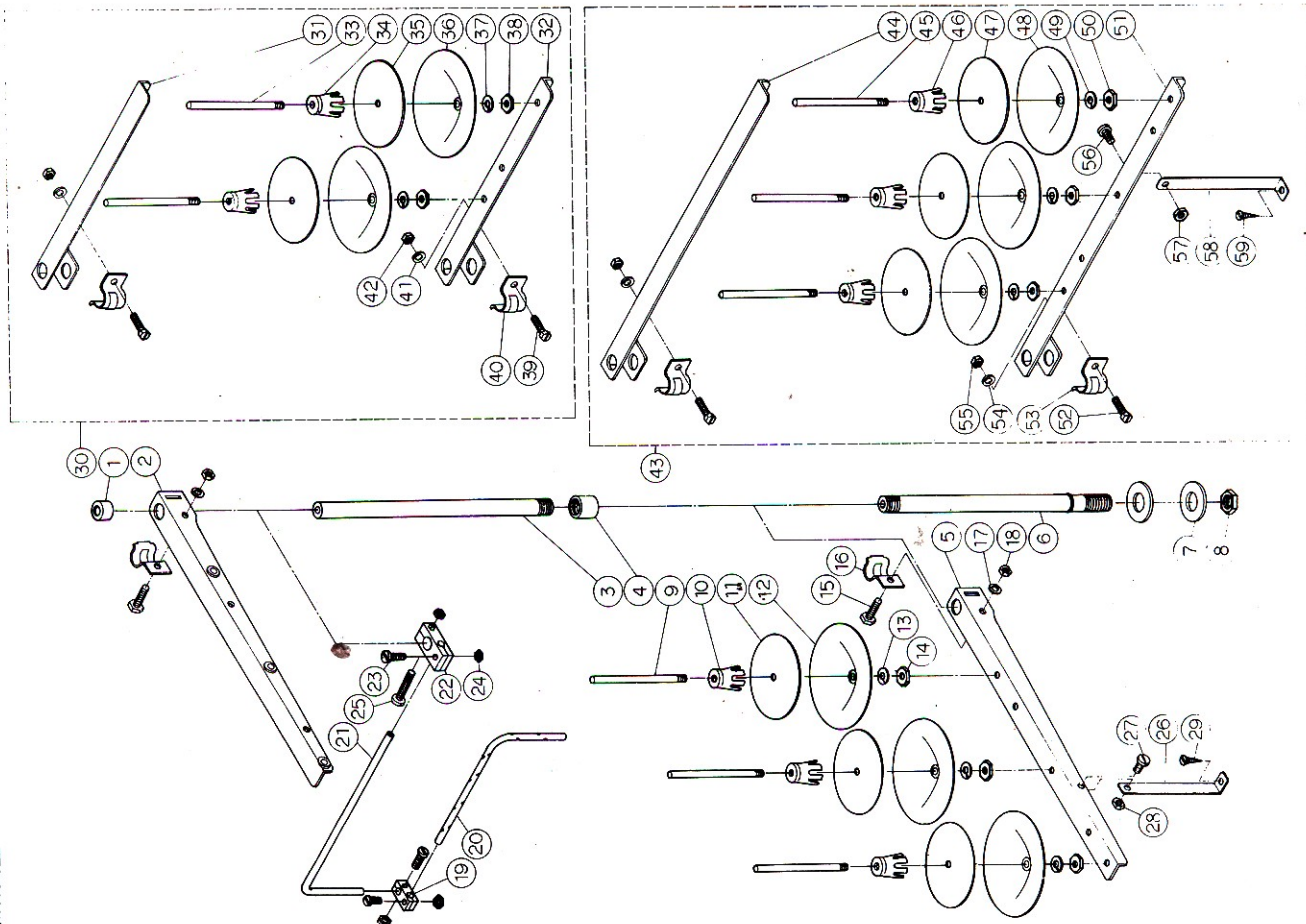
• 1 For SH6003、SH6004
• 2 For SH6005

潤滑系統



編 號	圖 號	名 稱
1	Bushing	回油嘴
2	Oil exhaust holder	支架
3	Screw	螺絲
4	Rubber ring	油環
5	Oil tube joint	油嘴
6	Oil tube	油管
7	Oil sign gauge	油面鏡
8	Float	浮標
9	Indicator	油面計
10	Indicator support	浮標座
11	Screw	螺絲
12	Oil pump base	泵座
13	Screw	螺絲
14	Gear	齒輪
15	Rubber ring	油環
16	Cover	蓋板
17	Screw	螺絲
18	Oil tube	吸油管
19	Filter cover	外蓋
20	Gasket	防漏墊片
21	Cartridge filter	濾油器
22	Shaft	齒輪軸
23	Oil tube joint	油嘴
24	Worm gear	蝸輪
25	Screw	螺絲
26	Worm	蝸桿
27	Screw	螺絲
28	Shaft	軸
29	Screw	螺絲
30	Distribute block	分油器
31	Plug	孔塞
32	Screw	螺絲
33	Screw	螺絲
34	Washer	墊圈
35	Oil tube joint	油嘴
36	Snap ring	油管扣環
37	Oil tube	油管
38	Oil seal	油環
39	Oil tube joint	油嘴
40	Screw	螺絲
41	Oil tube	油管
42	Washer	墊圈
43	Washer	墊圈
44	Plug	孔塞

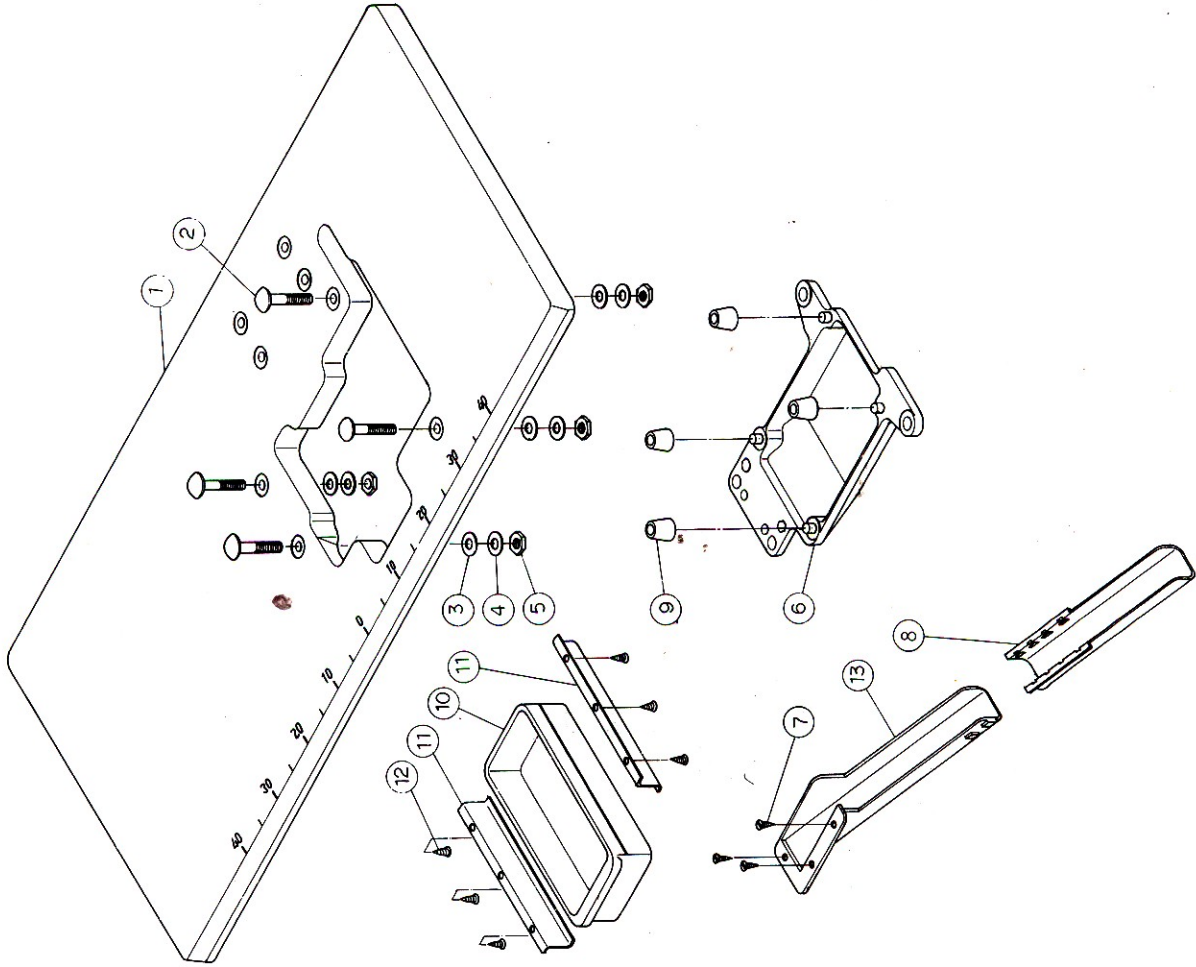
00 THREAD STAND COMPONENTS 線架裝置



編號	圖號	名稱	數量
1	64511	Rod cap	1
2	64512	Thread guide bracket	1
3	64513	Thread stand upper rod	1
4	64514	Joint	1
5	64515	Spool pin bracket	1
6	64516	Thread stand lower rod	1
7	64517	Washer	1
8	64518	Nut	2
9	64519	Spool pin	3
10	645110	Spool retaining fin	3
11	645111	Spool rest cushion	3
12	645112	Spool rest	3
13	645113	Washer	3
14	645114	Nut	3
15	645115	Screw	2
16	645116	Clamp plate	2
17	645117	Spring washer	2
18	645118	Nut	2
19	645119	Holder	1
20	645120	Thread guide bar	1
21	645121	Thread guide bar rod	1
22	645122	Rod Bracket	1
23	645123	Screw	1
24	645124	Nut	1
25	645125	Screw	1
26	645126	Clamp plate	1
27	645127	Screw	1
28	645128	Nut	1
29	645129	Screw	1
30	645130	Thread stand asm	1
31	645131	Thread guide bracket	1
32	645132	Spool pin bracket	2
33	645133	Spool pin	2
34	645134	Spool retaining fin	2
35	645135	Spool rest cushion	2
36	645136	Spool rest	2
37	645137	Washer	2
38	645138	Nut	2
39	645139	Screw	2
40	645140	Clamp plate	2
41	645141	Spring washer	2
42	645142	Nut	2
43	645143	Thread stand asm	1
44	645144	Thread guide bracket	1
45	645145	Spool pin	3
46	645146	Spool retaining fin	3
47	645147	Spool rest cushion	3
48	645148	Spool rest	3
49	645149	Washer	3
50	645150	Nut	3
51	645151	Spool pin bracket	3
52	645152	Screw	3
53	645153	Clamp plate	3
54	645154	Spring washer	3
55	645155	Nut	3
56	645156	Screw	3
57	645157	Nut	3
58	645158	Clamp plate	3
59	645159	Screw	3

• 1 For SH6004
• 2 For SH6006

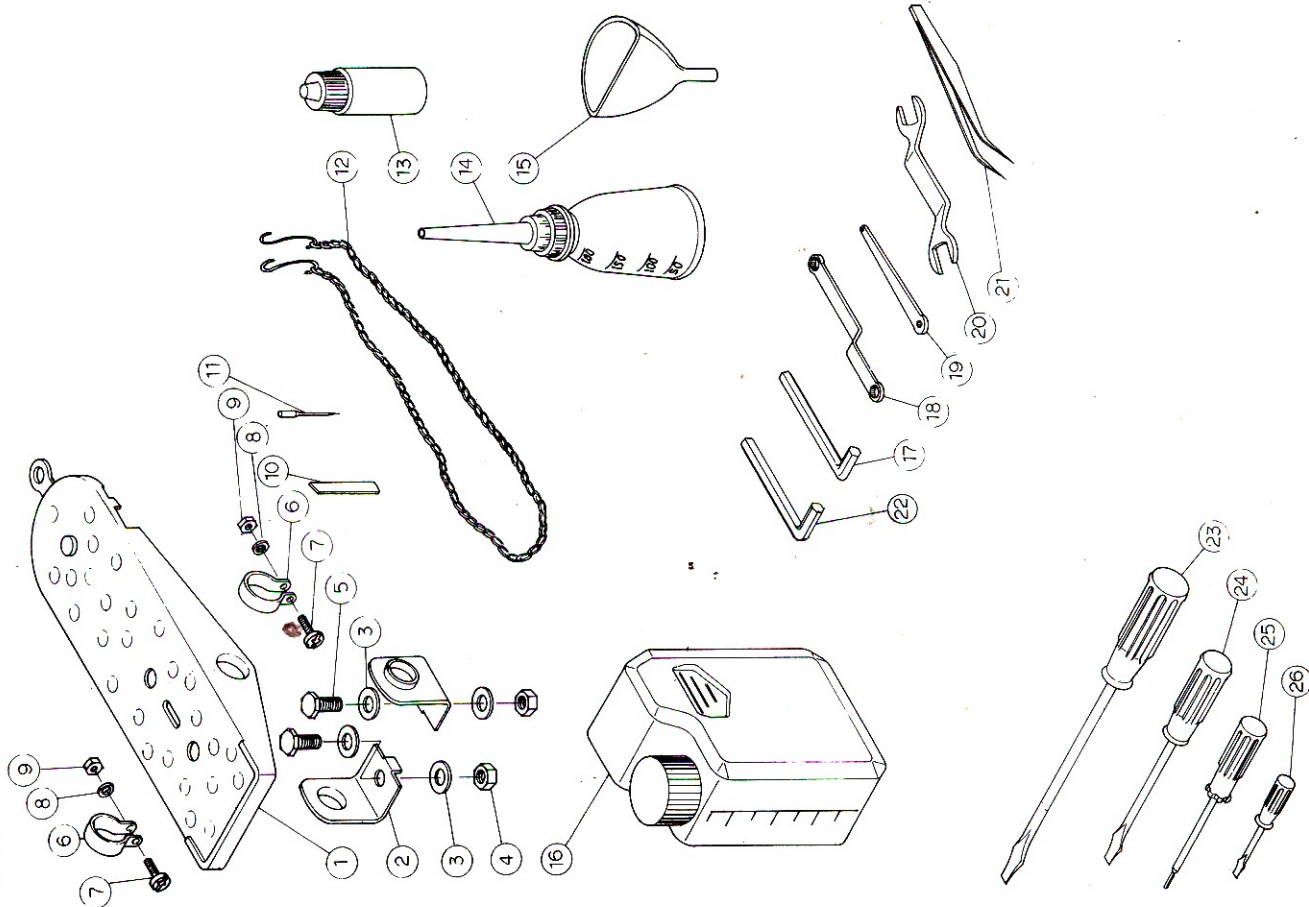
車板裝置



編號	圖號	名稱	數量
1	Table	車板	1
2	Screw	螺絲	4
3	Washer	墊圈	4
4	Washer	墊圈	4
5	Nut	螺帽	4
6	Frame support plate	托底板	1
7	Screw	螺絲	3
8	Waste chute, lower	下導布屑	1
9	Rubber	防震墊	4
10	Drawer	抽屜	1
11	Drawer support	抽屜架	2
12	Screw	螺絲	6
13	Waste chute, upper	上導布屑	1

18 ACCESSORIES

工具及附件



編號	圖號	名稱	數量
1	6541	踏板	1
2	65411	樞軸	2
3	65412	墊圈	4
4	CA64280408A	螺帽	2
5	CE64281008A	螺絲	2
6	65413	扣環	2
7	CJ64281008A	螺絲	2
8	65414	墊圈	2
9	CA64280408M	螺帽	2
10	65415	下刀	1
11	DC27×11	針	10
12	6521	傳動鏈	1
13	6571	油壺	1
14	6572	油瓶	1
15	6761	油漏斗	1
16	6561	油罐	1
17	6771	六角板手	1
18	6406	內六角板手	1
19	6407	內六角板手	1
20	6396	開口板手	1
21	6511	夾子	1
22	6772	六角板手	1
23	6451	平口起子	1
24	6452	平口起子	1
25	6782	六角起子	1
26	6453	平口起子	1

編 號

圖

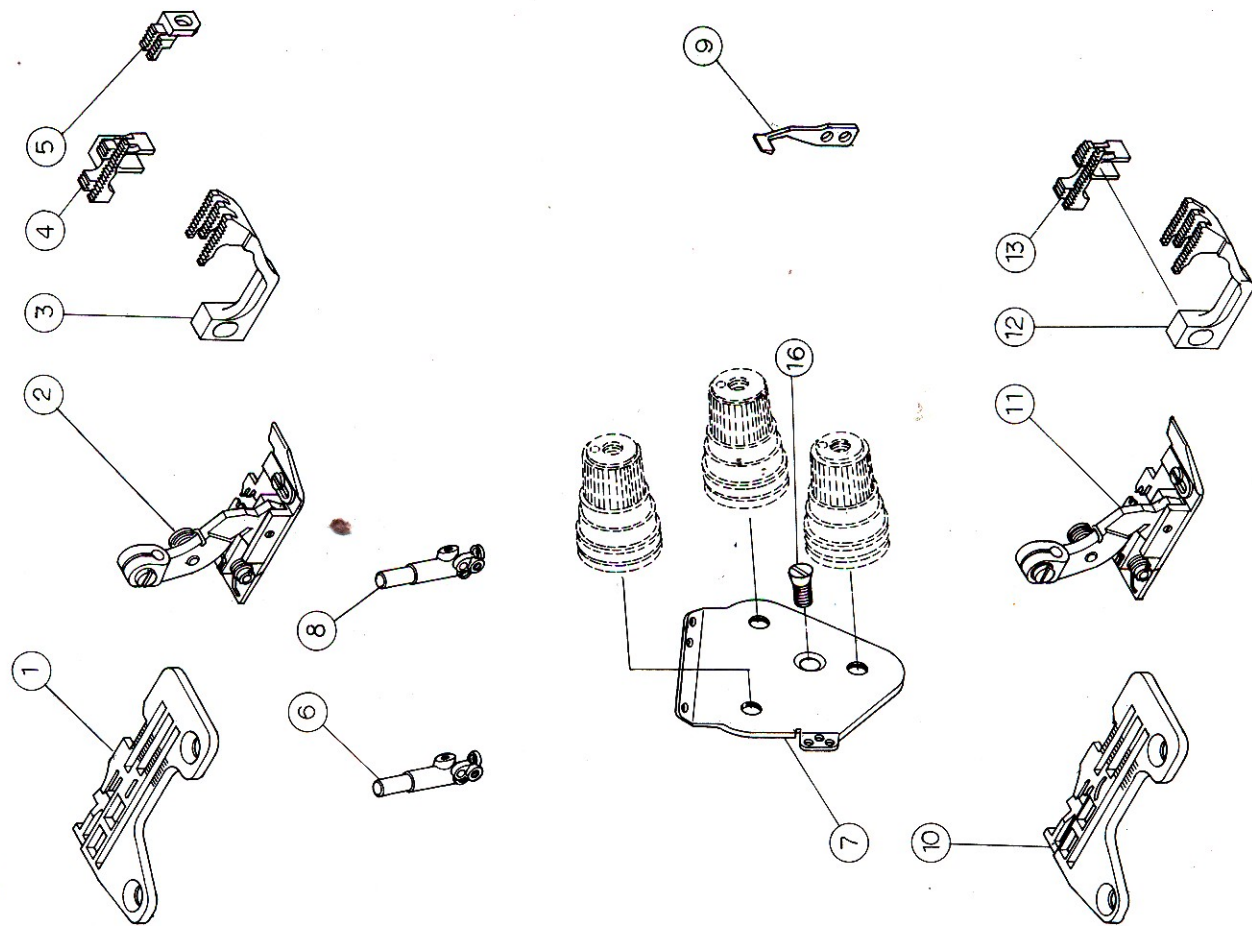
號

名

稱

數 量

• 1	1	Throat plate	TP606CA3	針板	1
• 1	2	Presser foot complete set	PF606CA3	壓腳組	1
• 1	3	Differential feed dog	DF86009	送布齒	1
• 1	4	Main feed dog	FD60823	送布齒	1
	5	Aux feed dog	AF60874	送布齒	1
• 1	6	Needle clamp	NC606032	針留	1
	7	Needle thread guide eyelet	6061907B700	導線	1
• 2	8	Needle clamp	NC606048	針留	1
	9	Needle guide	6061909E200	導針 <NG606908>	1
• 2	10	Throat plate	TP606DA3	針板	1
• 2	11	Presser foot, complete set	PF606DA3	壓腳組	1
• 2	12	Differential feed dog	DF86009	送布齒	1
• 2	13	Main feed dog	FD60840	送布齒	1
	14	Aux. feed dog	AF60874	送布齒	1
	• 1	For 6006CA3			
	• 2	For 6006DA3			



SHG 6000 更换零件



名	稱	數	量
一	...	...	...
二	...	...	...
三	...	...	...
四	...	...	...
五	...	...	...
六	...	...	...
七	...	...	...
八	...	...	...
九	...	...	...
十	...	...	...

-20-

List of Main Spare Parts for SH6003

更換機型 Main Models	Throat plate	Presser foot asm	presser foot hinge	Presser foot	Stitch tongue	Main feed dog	Differential feed dog	Auxiliary feed dog	Upper looper	Lower looper	Chip guard cover	Needle clamp
SH6002-032-M02	TP603032	PF603032	PF603032A	PF603032B	PF603032C	FD60821	DF8040T	AF60871	UL603886	LL603884	6030131 B700	NC603033
SH6003-032-M04	TP603032	PF603032	PF603032A	PF603032B	PF603032C	FD60821	DF8040T	AF60871	UL603880	LL603884	6030131 B700	NC603033
SH6003-052-M04	TP603052	PF603052	PF603032A	PF604B33B	PF603052C	FD60821	DF8040T	AF60871	UL603880	LL603884	6040132 B700	NC603033
SH6003-062-M04	TP603062	PF603062	PF603032A	PF604B33B	PF603052C	FD60821	DF8040T	AF60871	UL603880	LL603884	6040132 B700	NC603033
SH6003-053-H04	TP603053	PF603052	PF603032A	PF604B33B	PF603052C	FD60822	DF85100	AF60871	UL603880	LL603884	6040132 B700	NC603033
SH6003-063-H04	TP603063	PF603062	PF603032A	PF604B33B	PF603052C	FD60822	DF85100	AF60871	UL603880	LL603884	6040132 B700	NC603033
SH6013-032-L05	TP603032	PF613032	PF603032A	PF613032B	PF613032C	FD60821	DF8040T	AF60871	UL603880	LL603884	6030131 B700	NC603033
SH6023-032-M04	TP623032	PF603032	PF603032A	PF603032B	PF603032C	FD60821	DF8040T	AF60871	UL603880	LL603884	6030131 B700	NC603033
SH6023-053-H04	TP623053	PF603052	PF603032A	PF604B33B	PF623053C	FD60822	DF85100	AF60871	UL603880	LL603884	6040132 B700	NC603033
SH6043-033-M04	TP643033	PF643033	PF603032A	PF643033B	PF603032C	FD60834	DF814BL	AF60871	UL603880	LL603884	6030131 B700	NC603033
SH6083-053-H04	TP603053	PF683053	PF683053A	PF683053B	PF603052C	FD60822	DF85100	AF60871	UL603880	LL603884	6040132 B700	NC603033
SH60B2-022-F02	TP6B3022	PF6B3022	PF603032A	PF603032A	PF6B3022C	FD60821	DF8040T	AF60870	UL603886	LL603884	6030131 B700	NC603033
SH60B3-022-L04	TP6B3022	PF6B3022	PF603032A	PF603032B	PF6B3022C	FD60821	DF8040T	AF60870	UL603880	LL603884	6030131 B700	NC603033
SH60C3-032-M04	TP6C3032										6039131 B700	NC603033

List of Main Spare Parts for SH 6004

更換零件 機型 Models	Throat plate	Presser foot asm	Presser foot hinge	Presser foot	Stitch tongue	Main feed dog	Differ- ential feed dog	Auxili- ary feed dog	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide
SH6004-A32-M14	TP604A32	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60971	DF814BE	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6004-A42-M14	TP604A42	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60971	DF814BE	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6004-A33-M14	TP604A33	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6004-A43-M14	TP604A43	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6004-A53-M14	TP604A53	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6004-B33-M14	TP604B33	PF604B33	PF603032A	PF604B33B	PF604B33C	FD60825	DF90706	AF60872	NC604026	UL604880	LL603884	6040132 B700	NG604904
SH6004-B53-H12	TP604B53	PF604B33	PF603032A	PF604B33B	PF604B33C	FD60825	DF90706	AF60872	NC604026	UL604880	LL603884	6040132 B700	NG604904
SH6024-A43-M14	TP604A43	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6044-A33-M14	TP644A33	PF644A33	PF603032A	PF643033B	PF604A32C	FD60834	DF814BL	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6064-A32-M14	TP604A32	PF664A32	PF664A32A	PF664A32B		FD60971	DF814BE	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6074-A43-M14	TP644A33	PF674A43	PF664A32A	PF664A32B		FD60834	DF814BL	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6084-A43-H14	TP604A43	PF684A43	PF683053A	PF684A43B	PF684A43C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903
SH6094-A43-M14	TP694A43	PF694A43	PF603032A	PF604A32B	PF604A32C	FD60824A	DF86504A	AF60871	NC604022	UL604882	LL604885	6040132 B700	NG604903
SH60D4-A32-M14	TP6D4A32	PF6D4A32	PF664A32A	PF6D4A32B		FD60971	DF814BE	AF60871	NC604022	UL604883	LL604884	6040132 B700	NG604903
SHG6094-A43-H14	TP694A43	PF694A43	PF603032A	PF604A32B	PF604A32C	FD60824A	DF86504A	AF60871	NC604022	GUL604152	LL604885	6040132 B700	NG604903

List of Main Spare Parts for SH6005

Main Parts 更換機型零件 Models	Throat plate	Presser foot asm	Presser foot hinge	Presser foot	Rear presser foot	Main feed dog	Differ- ential feeddog	Auxil- iary feeddog	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide	Needle guide	Needle guide
SH6005-A32-M16	TP605A32	PF605A32	PF605A32A	PF605A32B	PF605A32C	FD60826	DF85209	AF60873	NC605020	UL603880	LL603884	6050133 B700	NG605905	NG605906	NG605907
SH6005-C32-M16	TP605C32	PF605C32	PF605A32A	PF605C32B	PF605C32C	FD60828	DF85209	AF60874	NC605032	UL603880	LL603884	6050133 B700	NG605905	NG605906	NG605907
SH6005-C52-M16	TP605C52	PF605C32	PF605A32A	PF605C32B	PF605C32C	FD60828	DF85209	AF60874	NC605032	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6005-C62-M16	TP605C62	PF605C32	PF605A32A	PF605C32B	PF605C32C	FD60828	DF85209	AF60874	NC605032	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6005-C53-M16	TP605C53	PF605C32	PF605A32A	PF605C32B	PF605D53C	FD60840	DF86009	AF60874	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6005-D53-L16	TP605D53	PF605D53	PF605D53A	PF605D53B	PF605D53C	FD60840	DF86009	AF60874	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6005-D53-H16	TP605D53	PF605D53	PF605D53A	PF605D53B	PF605D53C	FD60830	DF85407	AF60873	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6005-D63-H16	TP605D63	PF605D53	PF605D53A	PF605D53B	PF605D53C	FD60830	DF85407	AF60873	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6045-D63-M16	TP645D53	PF645D53	PF605A32A	PF645D53B	PF605D53C	FD60841	DF85902	AF60874	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6045-C53-M16	TP605C53	PF645C53	PF605A32A	PF645C53B	PF605C32C	FD60841	DF85902	AF60874	NC605032	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6055-C32-M16	TP655C32	PF655C32	PF605A32A	PF605C32B	PF605C32C	FD60828	DF85209A	AF60874	NC605032	UL603880	LL603884	6050133 B700	NG605905	NG605906	NG605907
SH6065-C32-M16	TP605C32	PF665C32	PF665C32A	PF665C32B		FD60828	DF85209	AF60874	NC605032	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6075-C53-M16	TP605C53	PF675C53	PF665C32A	PF665C32B		FD60841	DF85902	AF60874	NC605032	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
SH6034-D03-M45	TP634D03	PF634D03	PF634D03A	PF634D03B		FD60842	DF86108	AF60875	NC605048			BD0133 B700	NG605905	NG605910	NG816FC
SH6006-CA33-M43	TP606CA3	PF606CA3	PF605A32A	PF606CA3B	PF605C32C	FD60840	DF86009	AF60874	NC606032	UL603880	LL603884	6050134 B700	NG605905	NG605908	NG605907
SH6006-DA33-M43	TP606DA3	PF606DA3	PF605D53A	PF606CA3B	PF605C32C	FD60840	DF86009	AF60874	NC606048	UL603880	LL603884	6050134 B700	NG605905	NG605908	NG605907
SH6005-D53-H16	GTP605D63	GPF605D63	GPF605D63A	GPF605D63B	GPF605D63C	FD60283	DF28403	AF60876	NC605048	GUL605150	LL603884	6050134 B700	NG605905	NG605906	NG605907

PATTERN PAPER FOR TABLE CUT-OUT
(SEMI-SUBMERGED INSTALLATION)

