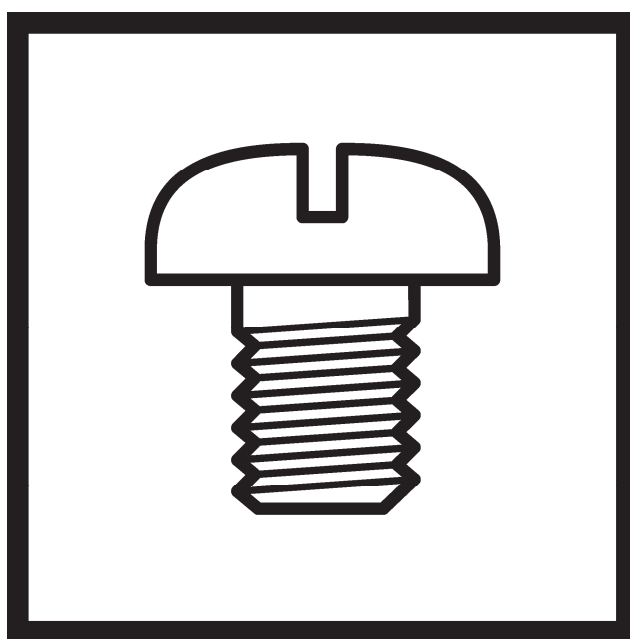


S-6200A

零件手册
PARTS BOOK

内置伺服电机自动切线平缝机

SINGLE NEEDLE STRAIGHT LOCK STITCHER
WITH THREAD TRIMMER

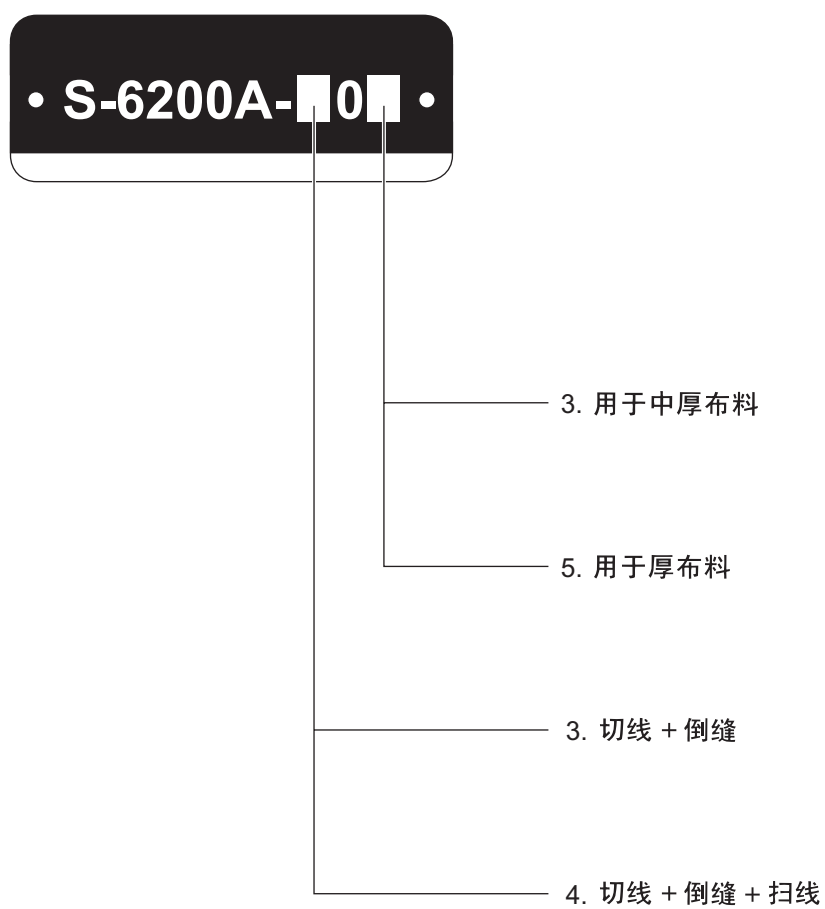


brother®

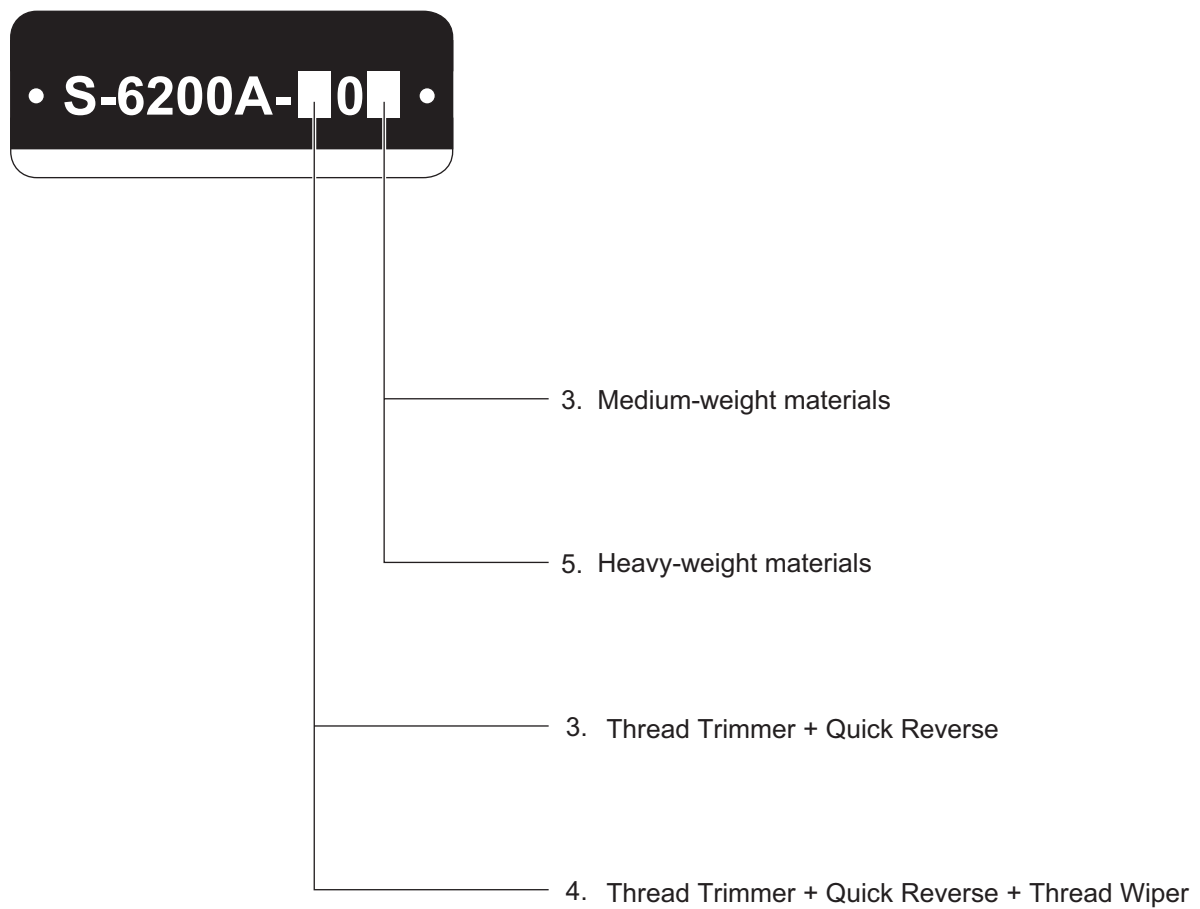
最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



Description of model plate



零件手册的使用说明

- 1. 本手册是根据截止至2009年6月的资料为基准而编制的。
- 2. 零部件设计若有变动，恕不另行通知。
- 3. 以组件为单位供应的零部件是用虚线框出。
- 4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件,详细请见零件清单。

目 录

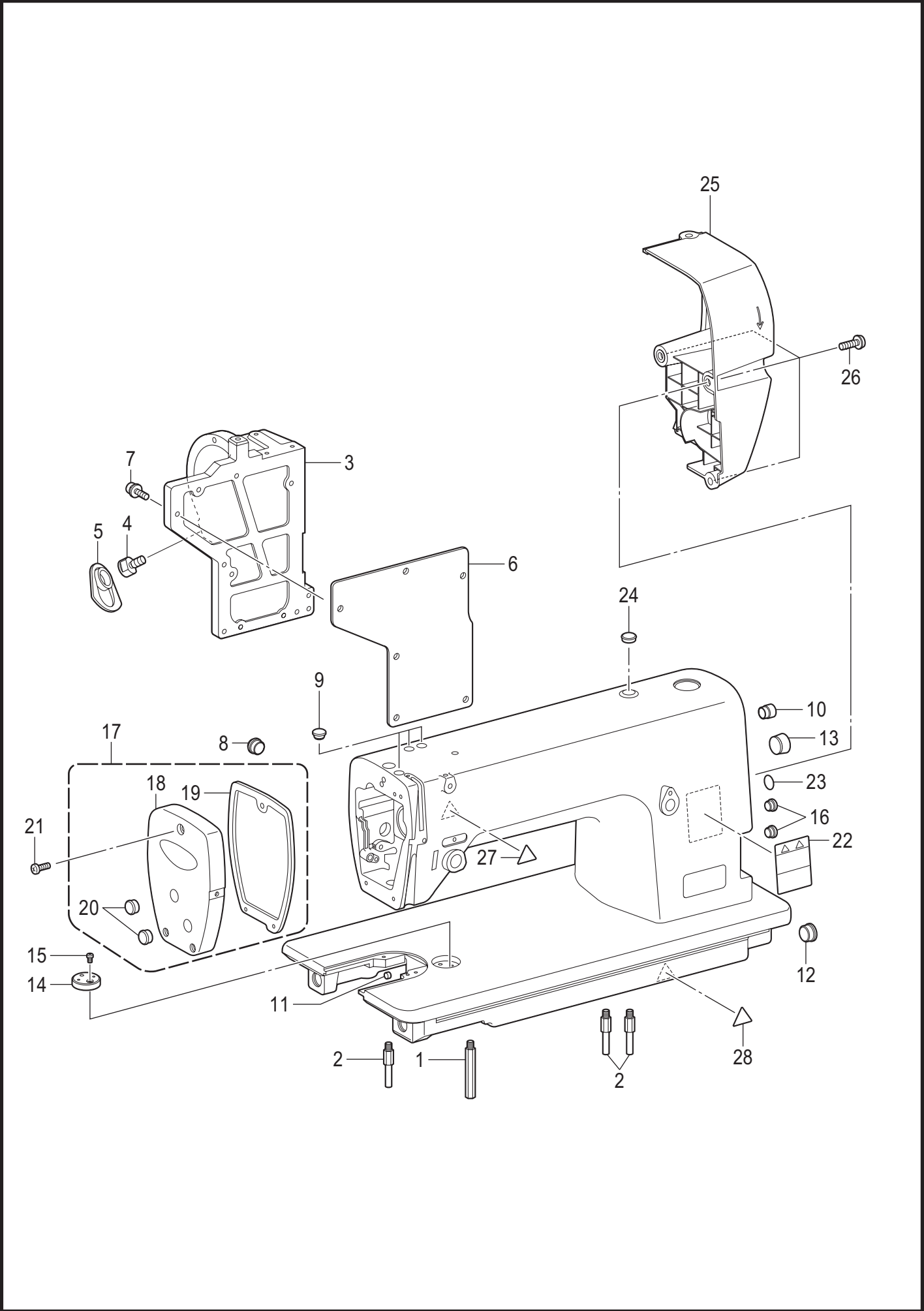
A. 机体部分	1
B. 针杆和挑线杆装置	3
C. 压脚装置	5
D. 送料装置	7
E. 膝控提升装置	11
F. 倒缝装置	13
G. 旋梭装置	15
H. 供油润滑装置	17
J. 穿线装置	21
K. 绕线装置	23
L. 切线装置	25
M. 松线装置	27
N. 扫线装置 (-40□零部件或选购件)	29
P1. 控制箱和马达装置	31
P2. 控制箱装置	33
P3. 控制箱装置	35
Q. 倒缝开关装置	37
R. 电气部品装置	39
Z. 附件	41
Wa. 警告标签	43
Ga. 工模具一览表	44
索引	45

Notes for using this parts book

1. This list was prepared based on information available in June 2009.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

CONTENTS

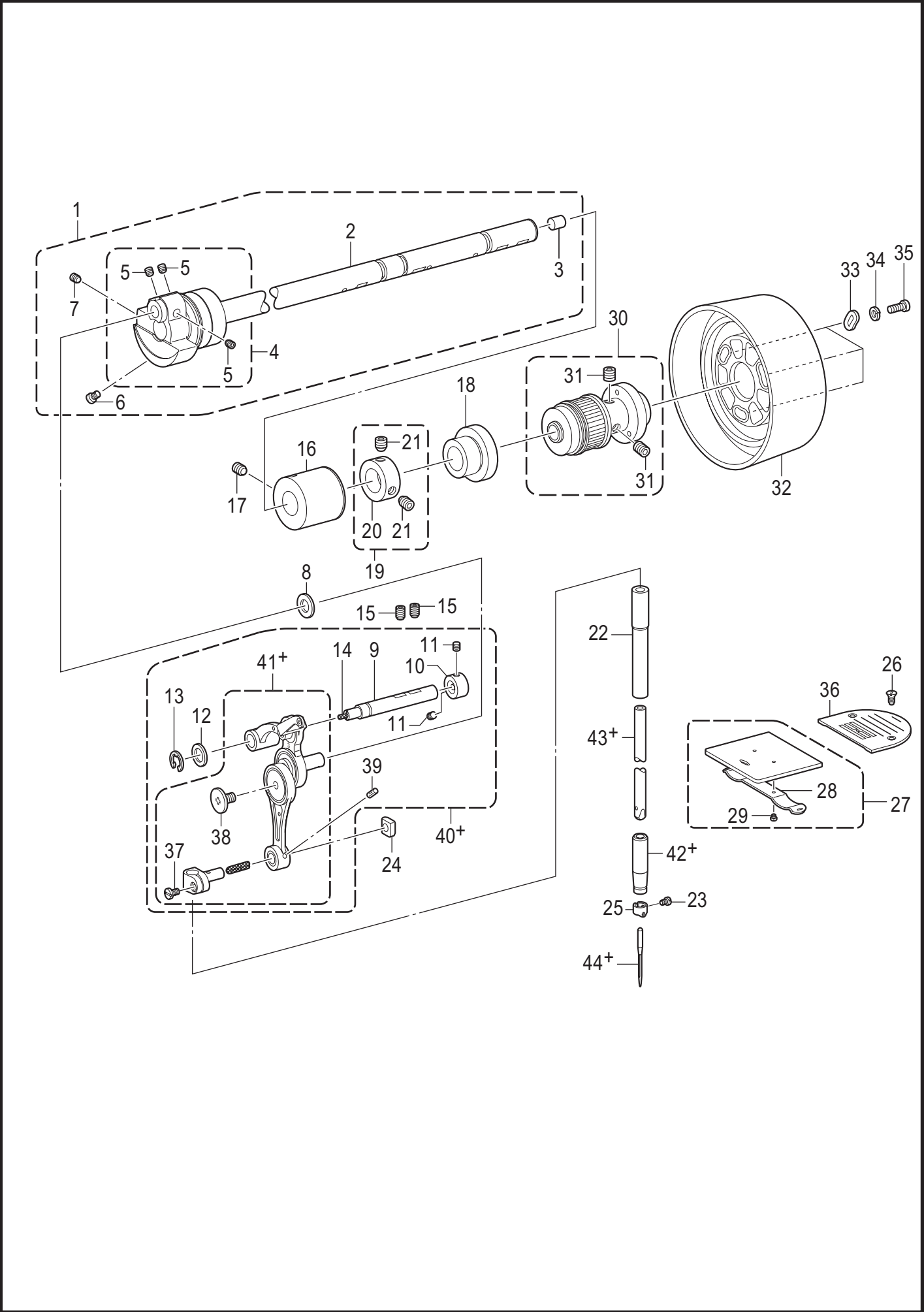
A. Machine body	1
B. Needle bar and thread take-up mechanism	3
C. Presser foot mechanism	5
D. Feed mechanism	7
E. Knee lifter mechanism	11
F. Quick reverse mechanism	13
G. Rotary hook mechanism	15
H. Lubrication	17
J. Threading mechanism	21
K. Bobbin winder mechanism.....	23
L. Thread trimmer mechanism	25
M. Tension release mechanism	27
N. Thread wiper mechanism (-40[] or Option parts)	29
P1. Control box and motor mechanism.....	31
P2. Control box mechanism.....	33
P3. Control box mechanism.....	35
Q. Quick reverse switch mechanism.....	37
R. Power supply equipment mechanism.....	39
Z. Accessories	41
Wa. Warning labels	43
Ga. Gauge parts list	44
Index	45



A. 机体部分 / Machine body

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	104829121	1	机壳长支撑杆	BED LEG, L	
2	104830121	3	机壳短支撑杆	BED LEG, S	
3	SB0570001	1	马达座	MOTOR BRACKET	
4	SB0728001	1	支撑螺钉	HEAD REST	
5	SB0727001	1	支撑螺钉橡皮	RUBBER CUSHION	
6	SB0626001	1	侧板垫片	REAR COVER PACKING	
7	SB0625001	7	螺钉(带垫圈) M5X20	SCREW PAN (S/P W) M5X20	
8	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
9	104450101	3	橡皮塞 8	RUBBER CAP, 8	
10	104832001	1	橡皮塞 10.7	RUBBER CAP, 10.7	
11	142274101	1	橡皮塞 4.2	RUBBER CAP, 4.2	
12	108520001	1	橡皮塞 19.8	RUBBER CAP, 19.8	
13	104451101	1	橡皮塞 23.9	RUBBER CAP, 23.9	
14	SA8137001	1	定位板	RULER PLATE	
15	062670612	1	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	
16	104450101	2	橡皮塞 8	RUBBER CAP, 8	
17	SA8138001	1	面板组件	FACE PLATE ASSY	
18	SA8139001	1	面板	FACE PLATE	
19	SA8140001	1	面板垫片	FACE PLATE PACKING	
20	104449001	2	橡皮塞 15.5	RUBBER CAP, 15.5	
21	062671212	3	螺钉 SM3.57-40X12	SCREW PAN SM3.57-40X12	
22	SA9826001	1	操作注意标签	LABEL CAUTION	
23	S37060021	1	接地标记	LABEL, GROUNDING	
24	150607000	1	橡皮塞 32.8	RUBBER CAP, 32.8	
25	SB0599001	1	皮带轮罩	PULLEY COVER	
26	SB0629001	3	螺钉(带垫圈) SM5.95X14	SCREW PAN (S/P W) SM5.95X14	
27	SA9957001	1	警告标记	INJURY MARK	
28	SA9957002	1	警告标记	INJURY MARK	

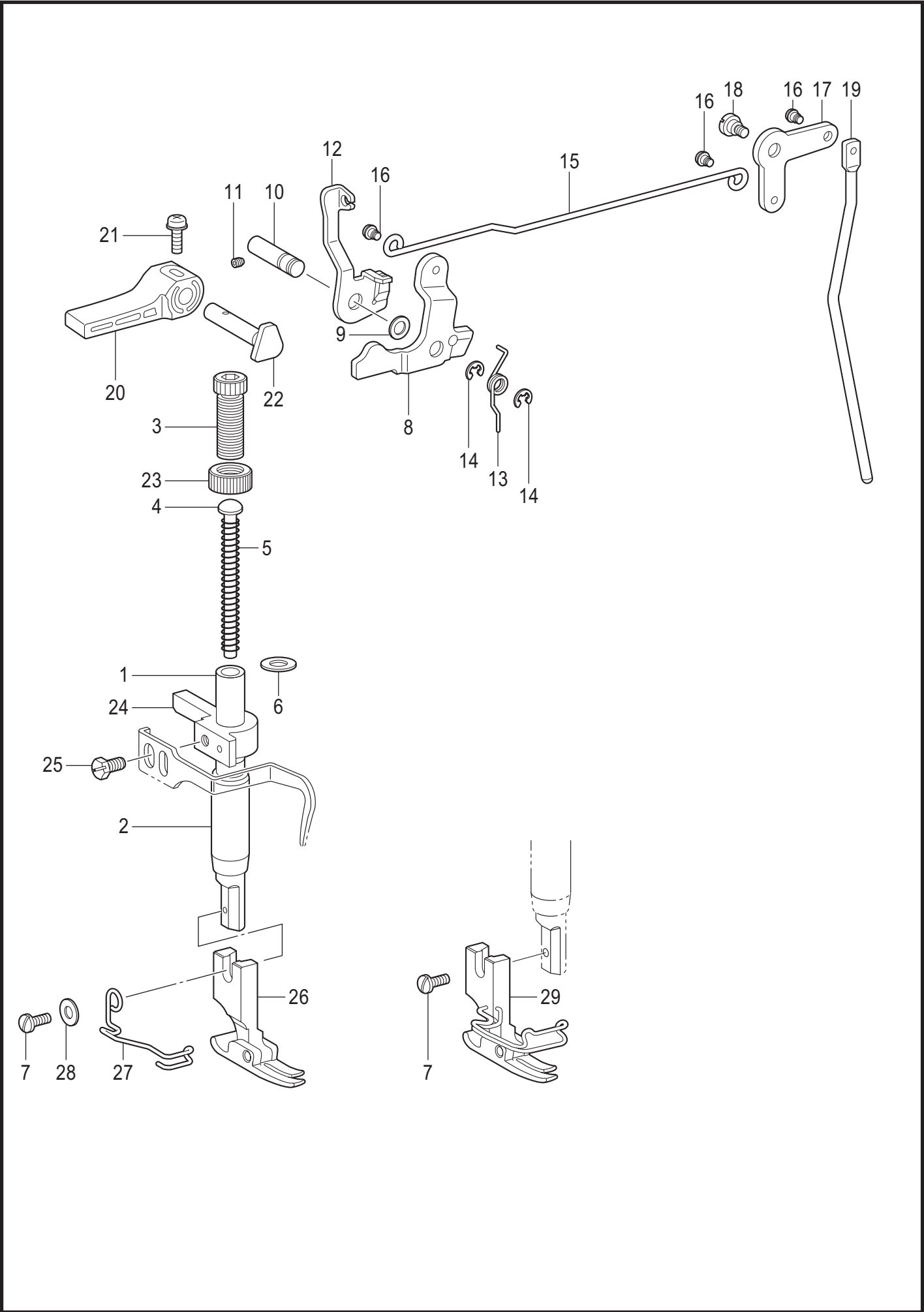
B . 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0571001	1	上轴组件	UPPER SHAFT ASSY	
2	SB0572001	1	上轴	UPPER SHAFT	
3	156641001	1	橡皮塞 7.4	RUBBER CAP, 7.4	
4	SA8143002	1	挑线杆曲柄组件	THREAD TAKE-UP CRANK ASSY	
5	014770632	3	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
6	104464001	1	螺钉 SM7.14-28	SCREW, SM7.14-28	
7	014771032	1	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
8	SA8145001	1	垫圈	WASHER	
9	SA1124001	1	挑线杆支撑轴	THREAD TAKE-UP SUPPORT SHAFT	
10	SA1125001	1	紧圈	SET SCREW COLLAR	
11	012400432	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
12	SA2161001	1	垫圈	WASHER	
13	048060342	1	挡圈 E6	RETAINING RING E6	
14	S32958000	1	油线	WICK	
15	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10	
16	SA8146001	1	上轴轴套 M	UPPER SHAFT BUSH M	
17	014760632	1	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
18	SB0725001	1	上轴右轴套	UPPER SHAFT BUSH R	
19	SA8147001	1	紧圈组件	SET SCREW COLLAR ASSY	
20	147763121	1	上轴紧圈	SET SCREW COLLAR	
21	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
22	SA8148001	1	针杆轴套 U	NEEDLE BAR BUSH U	
23	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18	
24	102630021	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
25	151594001	1	针杆过线环	NEEDL BAR THREAD GUIDE	
26	100032004	2	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
27	180018151	1	推板组件	SLIDE PLATE ASSY	
28	114561001	1	推板簧	SPRING, PLATE	
29	122771051	2	螺钉 SM2.38	SCREW, SM2.38	
30	SB0724001	1	同步轮 U 组件	TIMING PULLEY U UNIT	
31	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
32	SB0576001	1	手轮	PULLEY	
33	SA9452001	3	手轮垫圈	PULLEY WASHER	
34	028050246	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
35	062501016	3	螺钉 M5X10	SCREW PAN M5X10	
36	* P.44	1	针板	NEEDLE PLATE	
37	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7	
38	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L	
39	SA8436001	1	油毡	FELT	
40+	SA8017001	1	<用于-□03> 针杆连杆总组件	<For -□03> NEEDLE BAR CONNECTING ROD UNIT	
41+	SA8018001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY	
42+	SA8149001	1	针杆轴套 D	NEEDLE BAR BUSH D	
43+	S58891001	1	针杆 DB <用于DB针>	NEEDLE BAR, DB <For DB needle>	
43+	S58892001	1	针杆 DP <用于DP针>	NEEDLE BAR, DP <For DP needle>	
40+	SA8023001	1	<用于-□05> 针杆连杆总组件	<For -□05> NEEDLE BAR CONNECTING ROD UNIT	
41+	SA8024001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY	
42+	SA8182001	1	针杆轴套 D	NEEDLE BAR BUSH D	
43+	SA8183001	1	针杆	NEEDLE BAR	
44+	* P.41	1	机针	NEEDLE	

C . 压脚装置 / Presser foot mechanism



C. 压脚装置 / Presser foot mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	111466121	1	压紧杆	PRESSER BAR	
2	SA8151001	1	压紧杆轴套	PRESSER BAR BUSH	
3	S31012021	1	调压螺钉	PRESSER ADJUSTING SCREW	
4	SA7607101	1	弹簧导杆	SPRING GUIDE	
5	141728001	1	压杆弹簧	PRESSER BAR SPRING	
6	140407021	1	垫圈	WASHER	
7	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10	
8	145580001	1	膝控提升左杠杆	LIFTER LEVER, P-BAR	
9	109763022	1	垫圈	WASHER	
10	SA8152001	1	膝控提升杆短轴	PRESSER BAR LIFTER SHAFT	
11	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
12	S02546302	1	松线架	TENSION RELEASE PLATE	
13	S46736001	1	弹簧	W-CLAMP LIFTER LEVER SPRING	
14	048040342	2	挡圈 E4	RETAINING RING E4	
15	SA8154001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
16	145478101	3	轴位螺钉 SM4.76	SHOULDER SCREW, SOCKET SM4.76	
17	145479022	1	膝控提升杠杆	KNEE LIFTER LEVER	
18	145480121	1	轴位螺钉 SM6.35	SHOULDER SCREW, SM6.35	
19	S02548021	1	膝控提升连杆	KNEE LIFTER BAR	
20	S31006021	1	抬压脚扳手	LIFTING LEVER	
21	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW, PAN (S/P W) M3.5X12	
22	S31952021	1	压紧杆扳手曲柄	PRESSER BAR LIFTER CRANK	
23	S31013021	1	调压锁紧螺母	PRESSER ADJUSTING NUT	
24	S00879121	1	压紧杆导架	PRESSER BAR GUIDE BRACKET	
25	142403001	1	螺钉 SM5.95-28X10	BOLT, (CP) SM5.95-28X10	
			<使用螺钉固定护指器>	<Finger guard screwed type>	
26	* P.44	1	压脚组件	PRESSER FOOT ASSY	
27	150384101	1	护指器	FINGER GUARD	
28	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
			<护指器一体式>	<Finger guard integral type>	
29	* P.44	1	压脚组件	PRESSER FOOT ASSY W/F-G	

This diagram is an exploded view of a mechanical assembly, likely a suspension or steering component. It features numerous numbered parts and sub-assemblies indicated by dashed boxes. The parts are distributed across the diagram as follows:

- Top Left:** A sub-assembly containing parts 75, 76, and 77. Below it are parts 30, 24, 28, 25, 26, and 27.
- Top Center:** A dashed box containing parts 84, 85, and 89+.
- Top Right:** A sub-assembly containing parts 81, 86+, and 87+. To its right are parts 2, 3, and 8.
- Middle Left:** A sub-assembly containing parts 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- Middle Right:** A sub-assembly containing parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- Bottom Left:** A sub-assembly containing parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- Bottom Center:** A sub-assembly containing parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
- Bottom Right:** A sub-assembly containing parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

7

D. 送料装置 / Feed mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	S02554021	1	送布连杆	LEVEL FEED CONNECTING ROD	
2	156948021	1	送布连杆挡圈	HOLDER	
3	108960002	2	螺钉 SM3.57	SCREW, FLAT SM3.57	
4	S05898121	1	针距调节组件	LEVEL FEED REGULATOR ASSY	
5	156950220	1	针距调节器	LEVEL FEED REGULATOR	
6	156951021	2	曲柄连杆短销	FEED LINK STUD	
7	014680632	2	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
8	156952021	1	曲柄短连杆组件	FEED ROCKER LINK ASSY	
9	156954021	1	曲柄长连杆组件	FEED ROCKER ARM LINK ASSY	
10	156956021	1	曲柄长连杆销	LINK SHAFT	
11	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW, SM3.57-40X4.5	
12	156957120	1	送布曲柄	FEED ROCKER ARM	
13	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14	
14	156958021	1	送布曲柄销	FEED ROCK ARM SHAFT	
15	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
16	158021122	1	针距调节器连杆组件	F-REGULATOR CONNECT. ROD ASSY	
17	156966121	1	偏心销	PIN	
18	048060342	1	挡圈 E6	RETAINING RING E6	
19	120990001	1	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8	
20	156967121	1	针距调节轴 L	FEED REGULATOR SHAFT, L	
21	118734021	1	针距调节器短轴	FEED REGULATOR SHAFT	
22	118735021	1	垫圈	WASHER	
23	014760632	2	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
24	156969121	1	针距座	FEED REGULATOR	
25	156970021	1	针距座铰链轴	FEED REGULATOR SHAFT	
26	S02556021	1	垫圈	WASHER	
27	048070342	1	挡圈 E7	RETAINING RING E7	
28	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10	
29	151308121	1	连杆轴 12.5	STUD, 12.5	
30	S47264001	1	固定螺钉 SM4.37-40X4	SET SCREW, SOCKET (CP) SM4.37	
31	S02557120	1	倒缝操纵杆曲柄	LEVER	
32	S07959001	1	螺钉 SM4.76-32X14	BOLT, SOCKET SM4.76-32X14	
33	151308121	1	连杆轴 12.5	STUD, 12.5	
34	S47264001	1	固定螺钉 SM4.37-40X4	SET SCREW, SOCKET (CP) SM4.37	
35	SA8186001	1	倒缝操纵杆组件	REVERSE STITCHING LEVER ASSY	
36	S02561001	1	拉簧销	SPRING HOOK PIN	
37	S33681001	1	倒缝操纵轴	SHAFT, R-LEVER	
38	147504221	1	挡圈	SPACER	
39	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
40	048080342	1	挡圈 E8	RETAINING RING E8	
41	S33680001	1	O型密封圈	O RING	
42	062670712	3	螺钉 SM3.57-40X7	SCREW PAN SM3.57-40X7	
43	S02562021	1	拉簧钉	SPRING HOOK	
44	S02563001	1	复位簧	SPRING, EXTENSION	
45	153132020	1	尼龙管 L=13.5	NYLON TUBE, L=13.5	
46	145502021	1	定位销	POSITIONING PIN	
47	100328001	1	止动销弹簧	NOTCH SPRING	
48	S02568121	1	送布轴	FEED ROCKER SHAFT	
49	S31014020	1	轴套 19.3	BUSH 19.3	
50	156243021	1	送布轴轴套垫圈	THRUST RING	
51	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15	
52	SA8157001	1	紧圈组件	SET SCREW COLLAR ASSY	
53	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
54	156244020	1	牙架曲柄	FEED ROCKER BRACKET ARM	
55	062681212	2	螺钉 SM4.37-40X12	SCREW PAN SM4.37-40X12	
56	S02569121	1	牙架组件	FEED BAR ASSY	
57	S02573020	1	垫圈	WASHER	
58	SA8767001	1	牙架销	FEED BAR STUD	
59	158722021	1	垫圈 4.2	WASHER PLAIN 4.2	
60	120990001	2	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8	
61	100080004	2	螺钉 SM3.18-44X6.5	SCREW, SM3.18-44X6.5	
62	S02574121	1	抬牙轴	FEED LIFTING ROCKER SHAFT	
63	S31014020	1	轴套 19.3	BUSH 19.3	

This diagram is an exploded view of a mechanical assembly, likely a suspension or steering component. It features numerous numbered parts and dashed boxes indicating sub-assemblies. The parts are numbered as follows:

- 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89+

The diagram shows the following sub-assemblies indicated by dashed boxes:

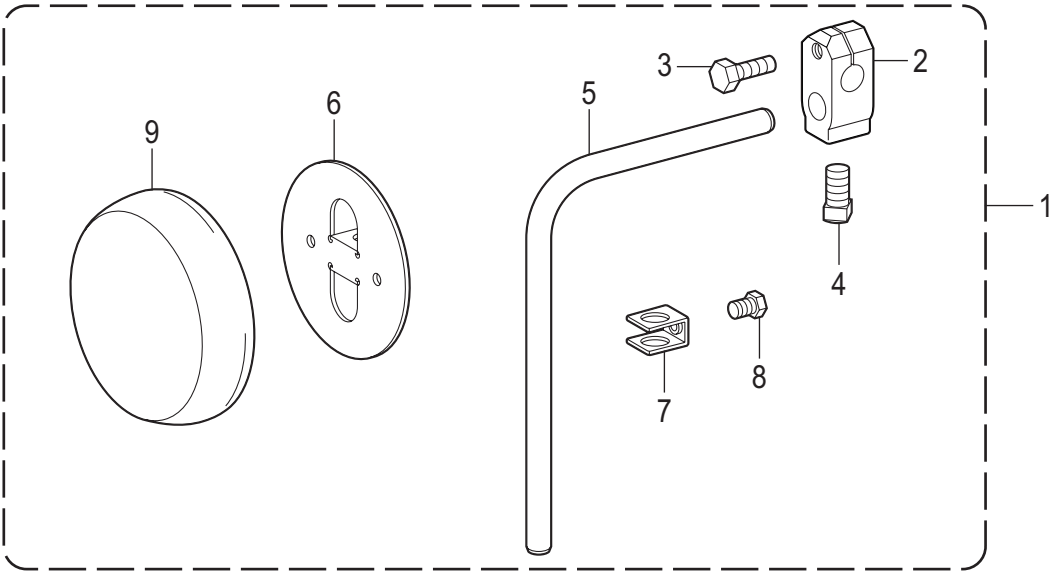
- Sub-assembly 89+ (Parts 84, 85)
- Sub-assembly 86+ (Part 81)
- Sub-assembly 88+ (Parts 82, 83, 87, 88)
- Sub-assembly 4 (Parts 4, 5, 6, 7, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89+)
- Sub-assembly 35 (Parts 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89+)
- Sub-assembly 69 (Parts 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89+)

The diagram illustrates the assembly sequence and the relative positions of the components. The main assembly is shown in the center, with various sub-assemblies and individual parts arranged around it. The exploded view allows for a clear understanding of the component layout and the order of assembly.

9

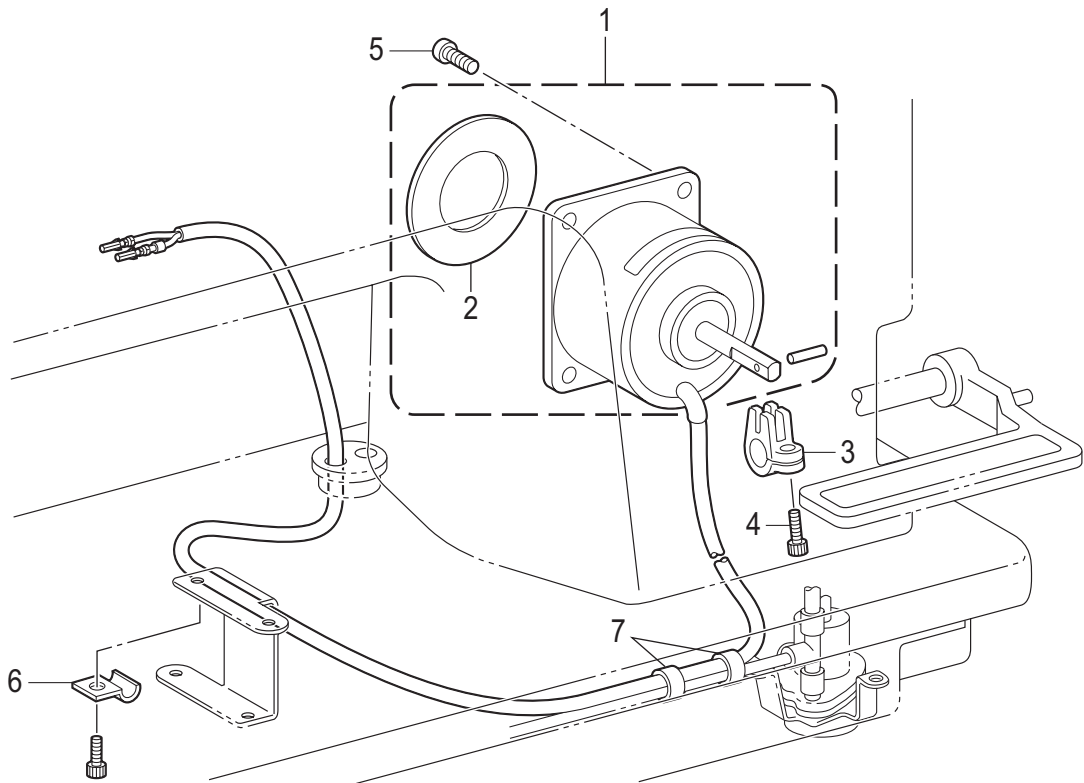
D. 送料装置 / Feed mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
64	156243021	1	送布轴轴套垫圈	THRUST RING	
65	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15	
66	180322021	1	抬压叉组件	FEED LIFTING ARM ASSY	
67	062681412	1	螺钉 SM4.37-40X14	SCREW PAN SM4.37-40X14	
68	SA8157001	1	紧圈组件	SET SCREW COLLAR ASSY	
69	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
70	S02575020	1	抬牙曲柄	F-LIFTING ROCK SHAFT CRANK	
71	062711212	1	螺钉 SM4.76-32X12	SCREW PAN SM4.76-32X12	
72	147509021	1	轴位螺钉 SM7.14	SHOULDER SCREW, SM7.14	
73	104689002	1	螺母 SM7.14	NUT 7.14	
74	118758021	1	抬牙连杆	CONNECTING ROD, V-FEEDING	
75	159690021	1	上轴紧圈挡板	FEED CAM STOPPER	
76	062670412	1	螺钉 SM3.57-40X4	SCREW PAN SM3.57-40X4	
77	S02578121	1	倒缝操纵杆限位板	REVERSE STITCHING LEVER PLATE	
78	100511023	1	螺拴SM4.76	SCREW, SM4.76	
79	S04228001	1	针距座拉簧环	SPRING HOOK	
80	* P.44	1	送布牙	FEED DOG	
81	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10	
82	S21514221	1	螺钉SM4.76	SCREW SM4.76	
83	108549001	1	O形圈	O RING	
84	014760632	2	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
85	047200642	1	弹簧销 AW2	PIN SPRING ROLL AW2	
86+	SA8155001	1	<用于-□03> 水平偏心轮(带螺钉)	<For -□03> LEVEL FEED ECCENTRIC WHEEL W/S	
87+	S02558201	1	拉簧	EXTENSION SPRING	
88+	S31015021	1	针距标盘组件	STITCH LENGTH DIAL ASSY	
89+	SA8158101	1	上下偏心轮组件	F-LIFT ECCENTRIC WHEEL W/SCREW	
86+	SA8184001	1	<用于-□05> 水平偏心轮(带螺钉)	<For -□05> LEVEL FEED ECCENTRIC WHEEL W/S	
87+	S03818101	1	拉簧H	EXTENSION SPRING, H	
88+	S31018021	1	针距标盘组件	STITCH LENGTH DIAL ASSY 5	
89+	SA8185001	1	上下偏心轮组件	F-LIFT ECCENTRIC WHEEL W/SCREW	



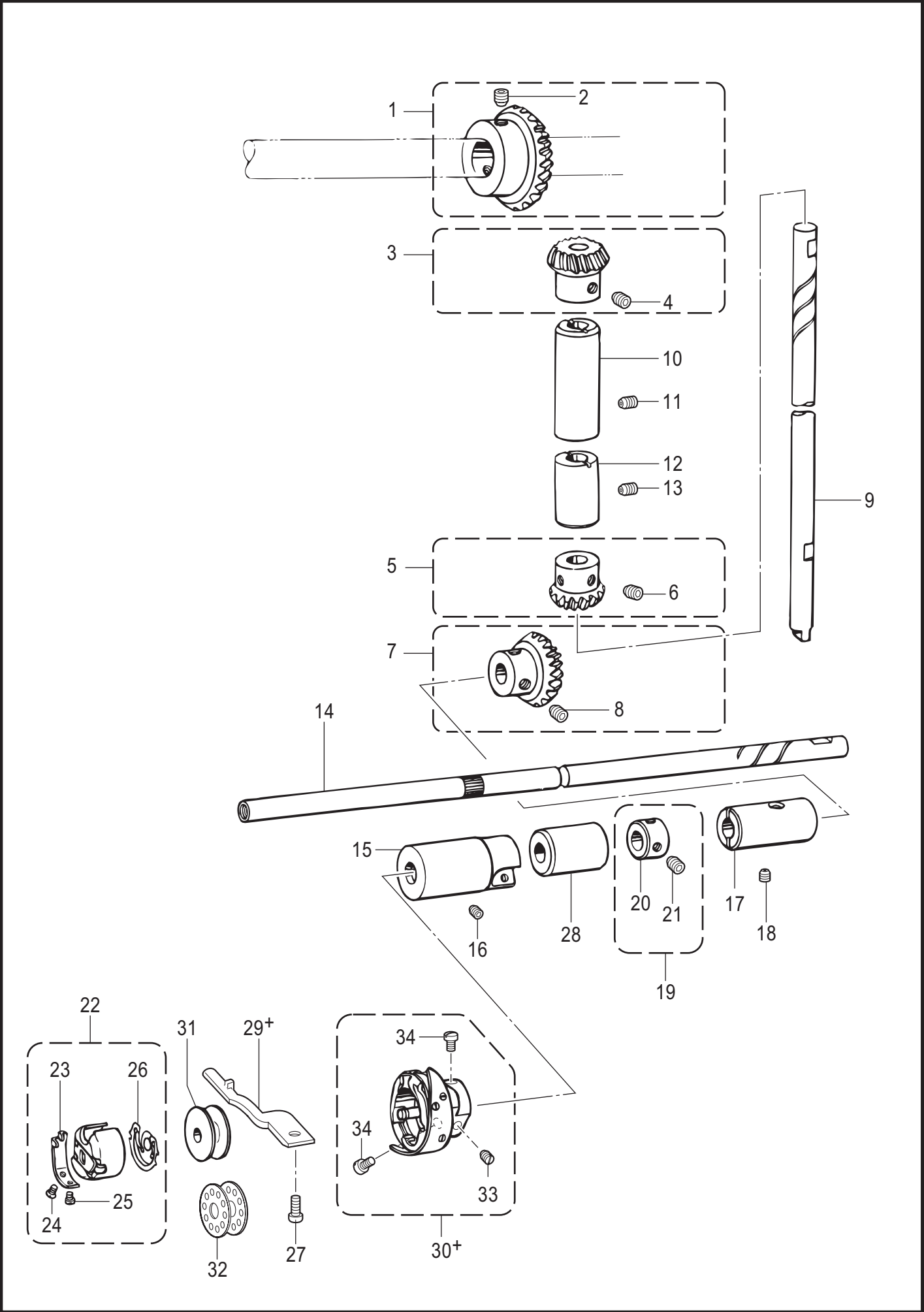
E. 膝控提升装置 / Knee lifter mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	S35821021	1	膝控碰块组件	KNEE LIFTER ASSY	
2	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
3	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94	
4	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20	
5	104619022	1	膝控碰块弯杆	KNEE LIFTER BAR	
6	S34756021	1	膝控碰块	KNEE LIFTER PLATE	
7	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
8	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8	
9	S31885001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	



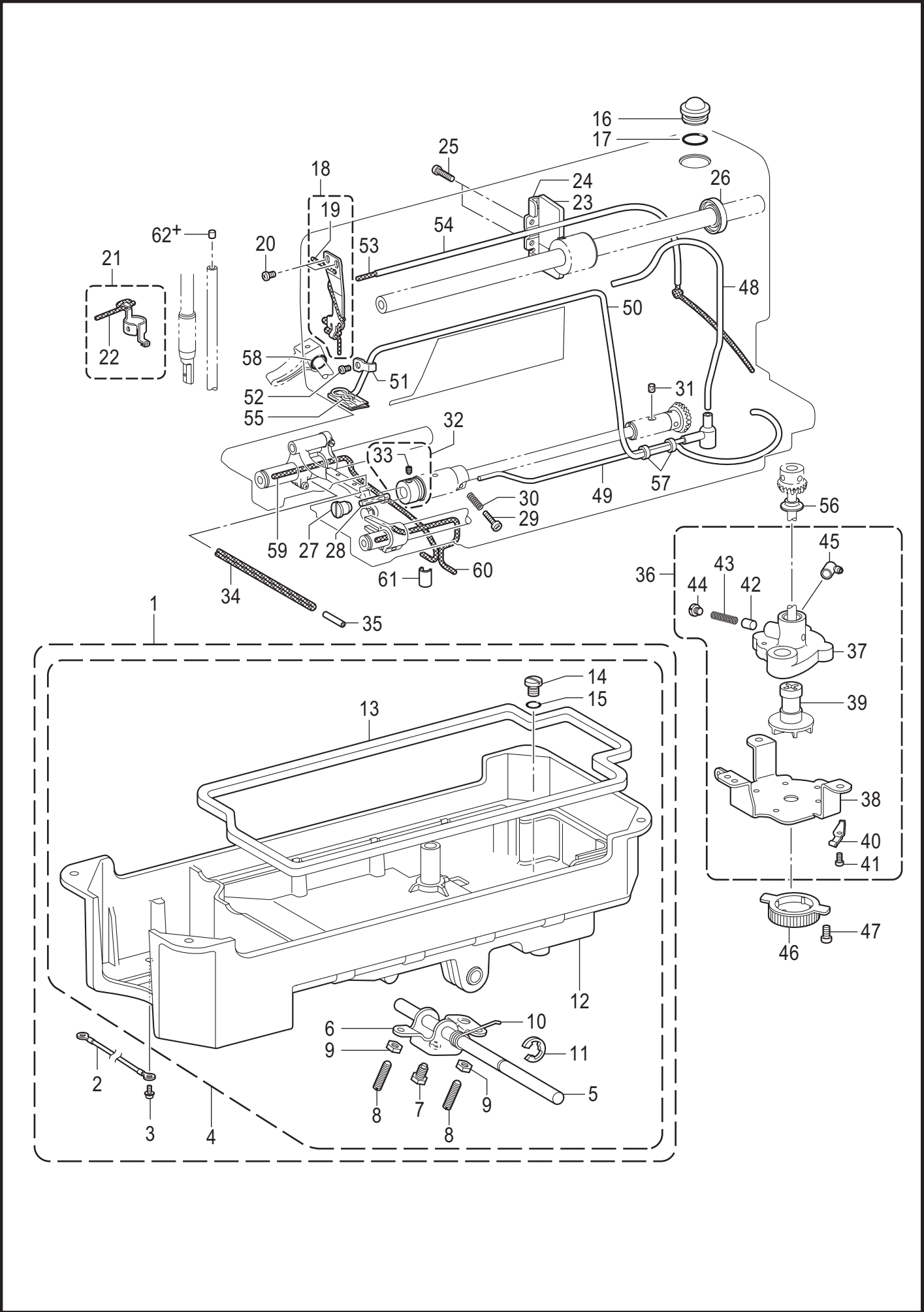
F. 倒缝装置 / Quick reverse mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0648001	1	倒缝电磁铁组件	QUICK REVERSE SOLENOID ASSY	
2	157981000	1	衬垫	CUSHION	
3	S02600000	1	电磁铁拨叉	SOLENOID LEVER	
4	S07959001	1	螺钉 SM4.76-32X14	BOLT, SOCKET SM4.76-32X14	
5	062711012	4	螺钉 SM4.76-32X10	SCREW PAN SM4.76-32X10	
6	140647121	1	电线固定夹	CORD HOLDER	
7	146253000	2	固定圈	TUBE	



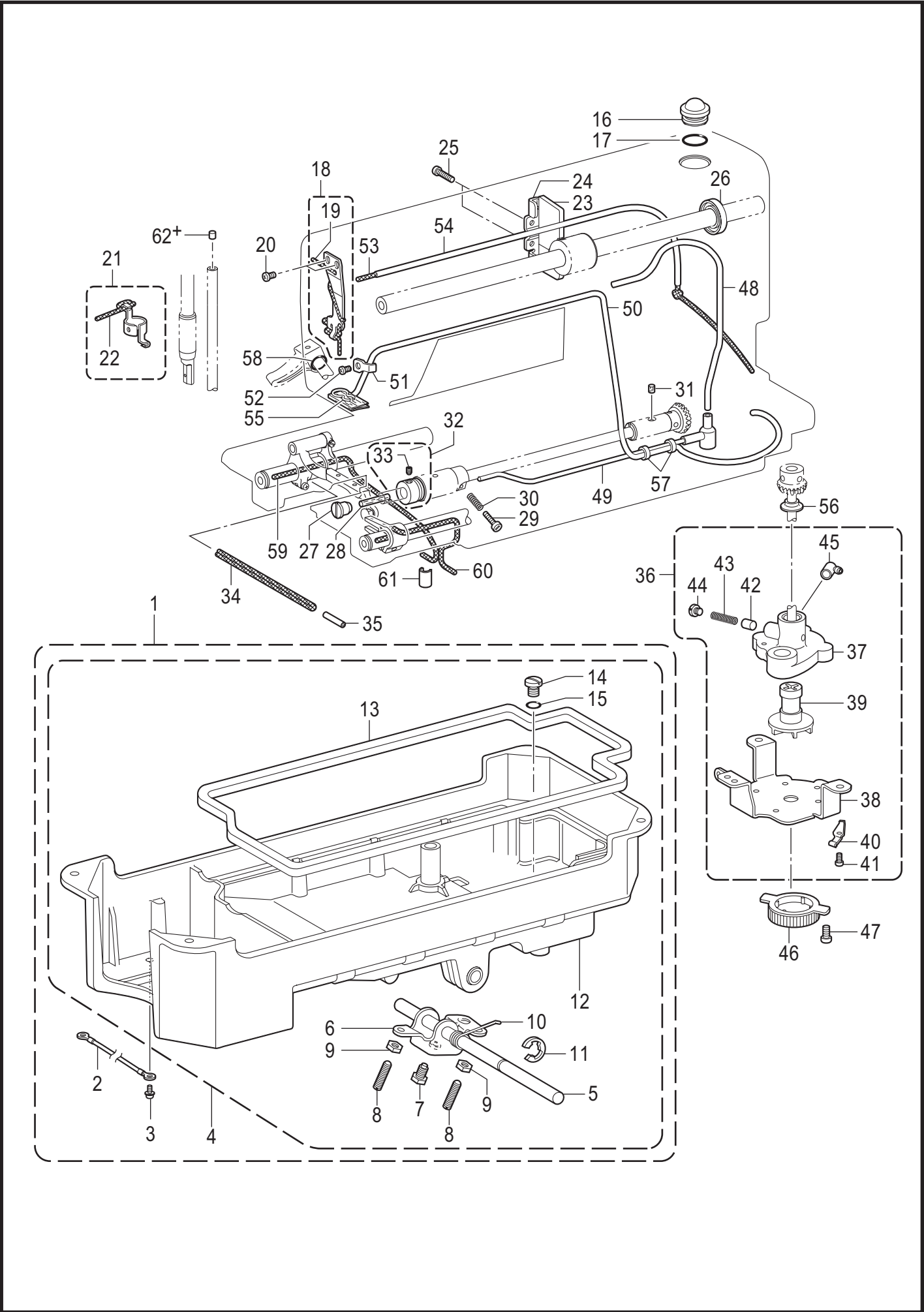
G. 旋梭装置 / Rotary hook mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SA8159001	1	上轴伞齿轮组件	UPPER SHAFT BEVEL GEAR ASSY	
2	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
3	SA8160001	1	竖轴伞齿轮组件 U	VERTICAL BEVEL GEAR ASSY U	
4	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
5	SA8161001	1	竖轴伞齿轮组件 D	VERTICAL BEVEL GEAR ASSY D	
6	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
7	SA8162001	1	下轴伞齿轮组件	LOWER SHAFT BEVEL GEAR ASSY	
8	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
9	145516021	1	竖轴	VERTICAL SHAFT	
10	142708020	1	竖轴上轴套	VERTICAL SHAFT BUSH, U	
11	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10	
12	S31026020	1	竖轴下轴套	VERTICAL SHAFT BUSH, D	
13	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10	
14	154552021	1	下轴	LOWER SHAFT	
15	118761021	1	下轴左轴套	LOWER SHAFT BUSH, L	
16	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
17	104520020	1	下轴右轴套	LOWER SHAFT BUSH, R	
18	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
19	SA8163001	1	紧圈组件	SET SCREW COLLAR ASSY	
20	104521021	1	下轴紧圈	SET SCREW COLLAR	
21	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
22	S06573001	1	梭心套组件	BOBBIN CASE ASSEMBLY	
23	183388001	1	旋芯套调整簧片	TENSION SPRING	
24	183389001	1	旋芯套调整螺钉	ADJUSTING SCREW	
25	183390001	1	固定螺钉	SET SCREW	
26	S06594001	1	空转防止弹簧	SPRING, ANTI-SPIN	
27	062681212	1	螺钉 SM4.37-40X12	SCREW PAN SM4.37-40X12	
28	S31027020	1	下轴中轴套	LOWER SHAFT BUSH, M	
29+	S02602021	1	<用于-□03> 旋梭定位钩	<For -□03> HOOK STOPPER	
30+	SA1931001	1	旋梭盒组件 SA1895	ROTARY HOOK ASSY, W/BOX SA1895	
31	146290021	1	梭芯	BOBBIN	
29+	159324021	1	<用于-□05> 旋梭定位钩	<For -□05> HOOK STOPPER	
30+	SA7688101	1	盒装旋梭组件 SA7689	ROTARY HOOK ASSY W/BOX	
32	117132001	1	梭芯	BOBBIN	
33	SB0806001	1	固定螺钉 SM4.46	SET SCREW SM4.46	
34	SB0807001	2	固定螺钉 SM4.46	SET SCREW SM4.46	



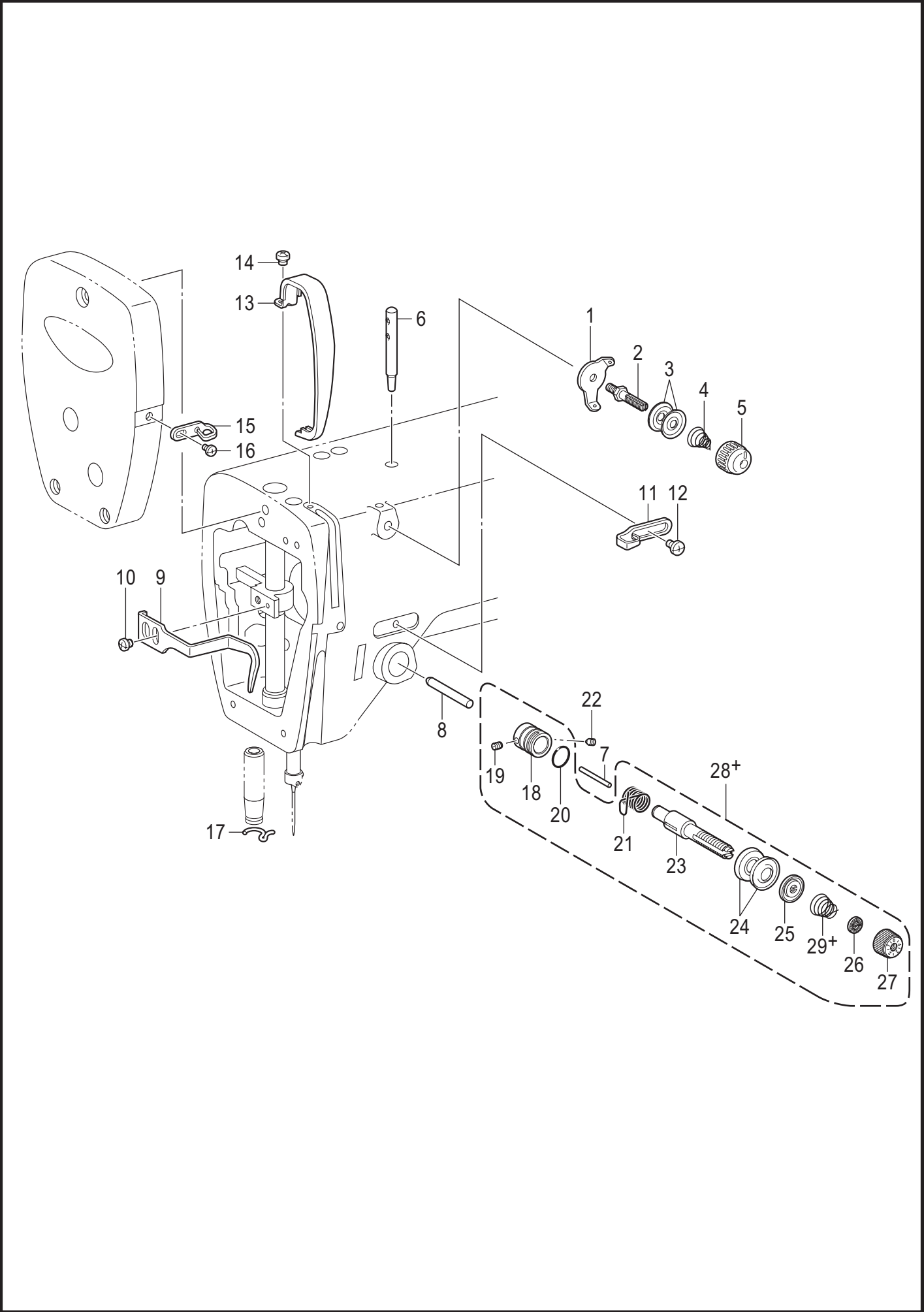
H. 供油润滑装置 / Lubrication

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0628001	1	油盘总组件	OIL PAN UNIT	
2	SA9943001	1	接地线	EARTH CORD	
3	0A5400806	1	螺栓(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
4	183496421	1	油盘组件	OIL PAN ASSY	
5	146036121	1	膝控横轴	KNEE LIFTER SHAFT	
6	S09635021	1	膝控限位架	KNEE LIFTER	
7	146367021	1	螺钉 SM5.95	BOLT, SM5.95	
8	104885121	2	螺钉 SM5.95-28X24	SET SCREW, SM5.95-28X24	
9	100022004	2	螺母 SM5.95	NUT, SM5.95	
10	S15889021	1	复位弹簧	TWIST SPRING	
11	146293001	1	挡圈 E10	RETAINING RING, E10	
12	149580521	1	油盘	OIL PAN	
13	146040001	1	油盘密封垫	PACKING	
14	140518021	1	螺钉 SM7.94X10	SCREW, SM7.94X10	
15	081007070	1	O形圈 P7	O RING P7	
16	S02606020	1	油窗	OIL GAUGE WINDOW	
17	081014670	1	O形圈 PW14	O RING PW14	
18	SA8164001	1	油线夹组件 U	WICK HOLDER U ASSY	
19	SA8166001	1	油线 2X2	WICK	
20	062670616	2	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	
21	SA8167101	1	油线夹组件 D	WICK HOLDER D ASSY	
22	SA8169001	1	油线 2X2	WICK	
23	SA8170001	1	油线挡板	OIL STOPPER PLATE	
24	SA8171001	1	油线挡板支架	OIL STOPPER PLATE SUPORT	
25	062671612	2	螺钉 SM3.57-40X16	SCREW PAN SM3.57-40X16	
26	SB0726001	1	油封	OIL SEAL	
27	109173101	1	油孔螺钉 SM4.37-40	OIL HOLE CAP SCREW, SM4.37-40	
28	145751001	1	油毡	FELT	
29	145534001	1	调节螺钉 SM4.37-40X19	ADJUSTING SCREW, SM4.37-40X19	
30	116794001	1	调节弹簧	SPRING, COMPRESSION	
31	107155001	1	油毡	FELT	
32	S06684021	1	下轴防油圈配件	OIL REJECTOR ASSY	
33	014680432	2	螺钉 SM4.37-40X4	SET SCREW SOCKET SM4.37-40X4	
34	S40017000	1	油线 L=360	WICK L=360	
35	S40016001	1	油管 2X25	OIL TUBE, 2X25	
36	183850101	1	油泵组件	PUMP BODY ASSY	
37	S32348001	1	油泵体	PUMP BODY	
38	144869102	1	油泵支架	PUMP LEG	
39	148849001	1	油泵叶轮	PUMP PROPELLER	
40	144874001	2	弹簧板	SPRING	
41	062670812	4	螺钉 SM3.57-40X8	SCREW PAN SM3.57-40X8	
42	144875001	1	柱塞	PLUNGER	
43	144876001	1	柱塞弹簧	SPRING, COMPRESSION	
44	112467002	1	螺钉 SM6.35X5	SCREW, SM6.35X5	
45	144878001	1	回油嘴 B	OIL TUBE JOINT, B	
46	144872121	1	油泵滤油盖	PUMP FILTER	
47	062680812	3	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8	
48	S03592120	1	上输油管	OIL TUBE, U	
49	S32349021	1	输油管组件 D	OIL TUBE ASSY, D	
50	145543021	1	回油管组件	TUBE ASSY	
51	SA8172001	1	油管夹	TUBE HOLDER	
52	062670616	1	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	
53	SA8173001	1	油线	WICK	
54	SA8174001	1	油管	OIL TUBE	
55	145737021	1	滤油毡压簧	FELT SUPPORT	
56	146196001	1	油封	OIL STOPPER	
57	146253000	2	固定圈	TUBE	
58	081004070	1	O形圈 P4	O RING P4	
59	S43669000	1	油线 8L=320	WICK, 8 L=320	
60	S08003000	1	油线 L=380	WICK, L=380	
61	S08004021	1	油线夹	WICK SUPPORT	



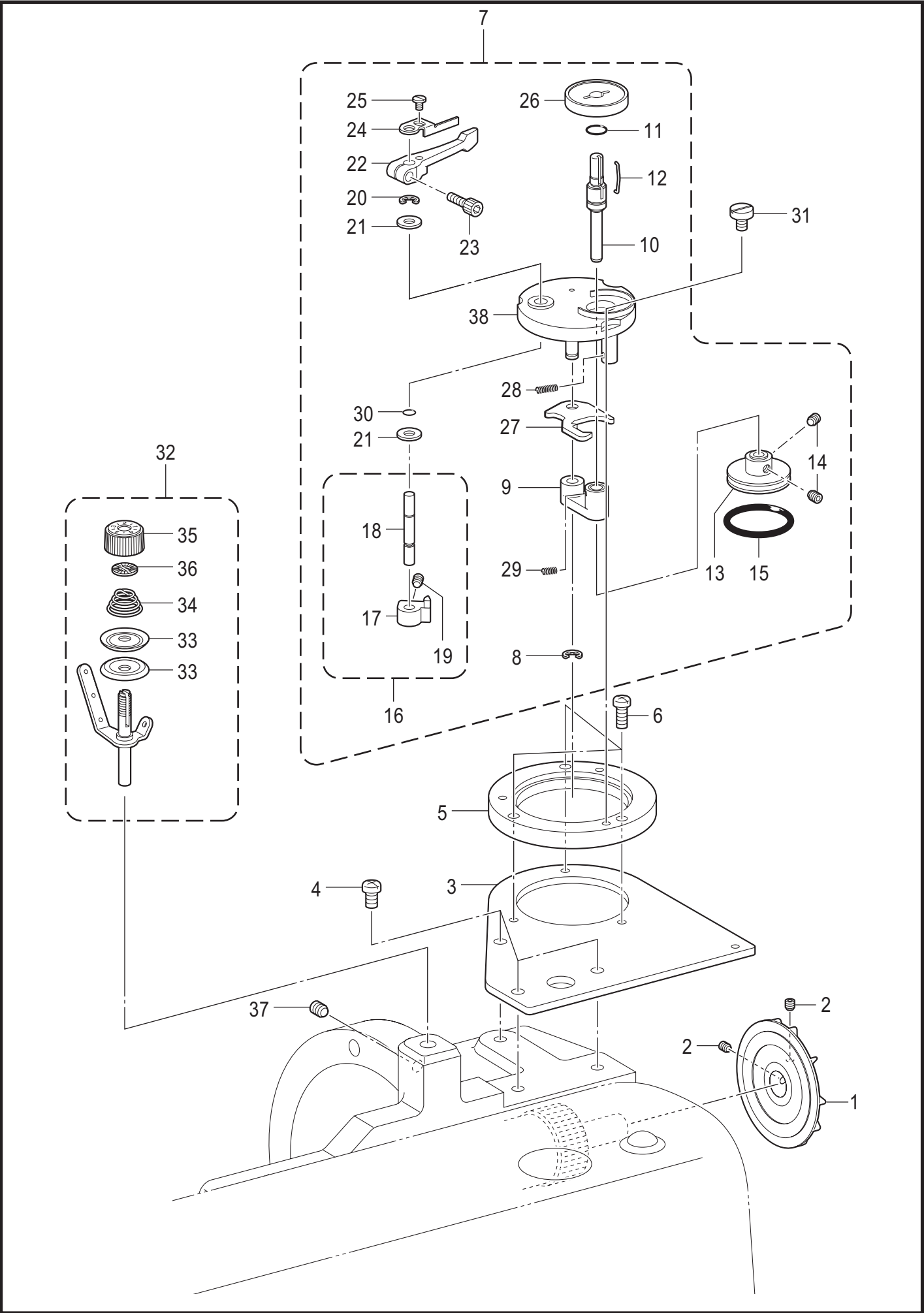
H. 供油润滑装置 / Lubrication

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
62+	S04630000	1	<用于-□03> 针杆软木塞	<For -□03> NEEDLE BAR CORK	
62+	111863001	1	<用于-□05> 针杆塞	<For -□05> NEEDLE BAR CORK	



J. 穿线装置 / Threading mechanism

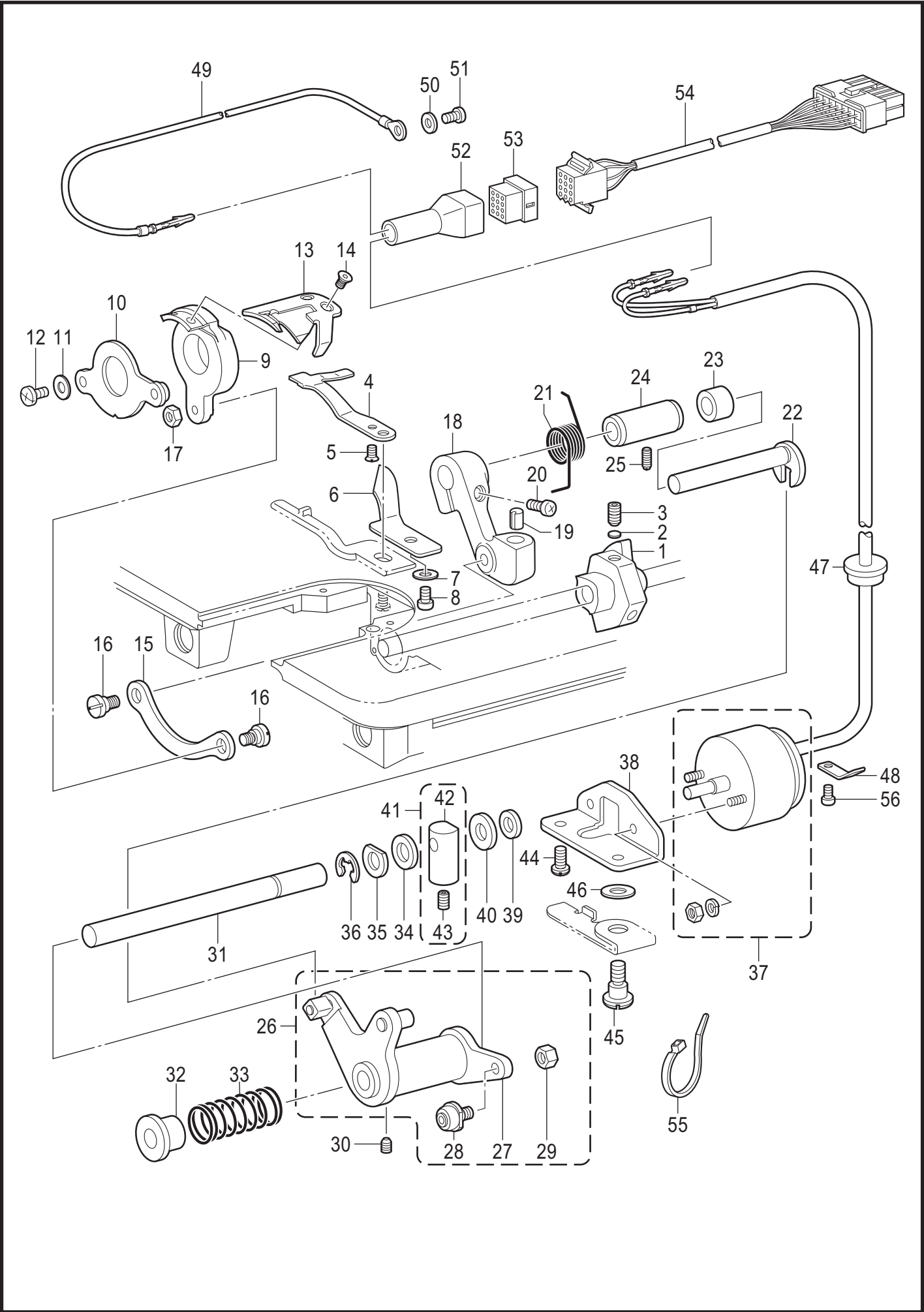
REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SA2362001	1	小夹线过线器	THREAD GUIDE	
2	S45563001	1	夹线螺杆	THREAD GUIDE TENSION STUD	
3	144504001	2	导向盘	THREAD GUIDE DISC	
4	SA2358101	1	小夹线弹簧 B	PRE-TENSION SPRING B	
5	SA6167001	1	线调节螺母	THREAD TENSION NUT	
6	147557101	1	过线杆	SPOOL PIN	
7	150551020	1	松线销	TENSION RELEASE PIN	
8	SA8178001	1	松线杆	TENSION RELEASE STUD	
9	SA8177001	1	线导向	THREAD GUIDE P-BAR BRACKET	
10	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8	
11	145522101	1	机壳线勾 R	ARM THREAD GUIDE, R	
12	S19056001	1	螺钉SM3.57-40X6	SCREW, BIND SM3.57-40X6	
13	S58910001	1	挑线杆罩	THREAD TAKE-UP COVER	
14	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8	
15	S02617001	1	面板线钩	FACE PLATE THREAD GUIDE	
16	060670612	1	螺钉 SM3.57-40X6	SCREW BIND SM3.57-40X6	
17	100573001	1	针杆线钩	THREAD GUIDE, D	
18	S40938001	1	夹线杆托架	THREAD TENSION BRACKET	
19	100402004	1	固定螺钉 SM3.57	SET SCREW, SM3.57	
20	114294001	1	O形密封圈	O-RING	
21	S02620401	1	挑线弹簧	THREAD TAKE-UP SPRING	
22	S55976001	1	固定螺钉SM5.95	SET SCREW, SM5.95	
23	116922001	1	夹线螺杆	TENSION STUD	
24	145446021	2	夹线盘	DISC, TENSION	
25	159805001	1	夹线压盘	TENSION DISC PRESSER	
26	S12441001	1	止动垫圈	WASHER	
27	S31032001	1	压线螺母	TENSION NUT	
28+	S55654421	1	<用于-□03> 夹线器组件	<For -□03> THREAD TENSION BRACKET ASSY	
29+	104525101	1	夹线弹簧	TENSION SPRING	
28+	S55655421	1	<用于-□05> 夹线器组件	<For -□05> THREAD TENSION BRACKET ASSY	
29+	S04632101	1	夹线弹簧	TENSION SPRING	



K. 绕线装置 / Bobbin winder mechanism

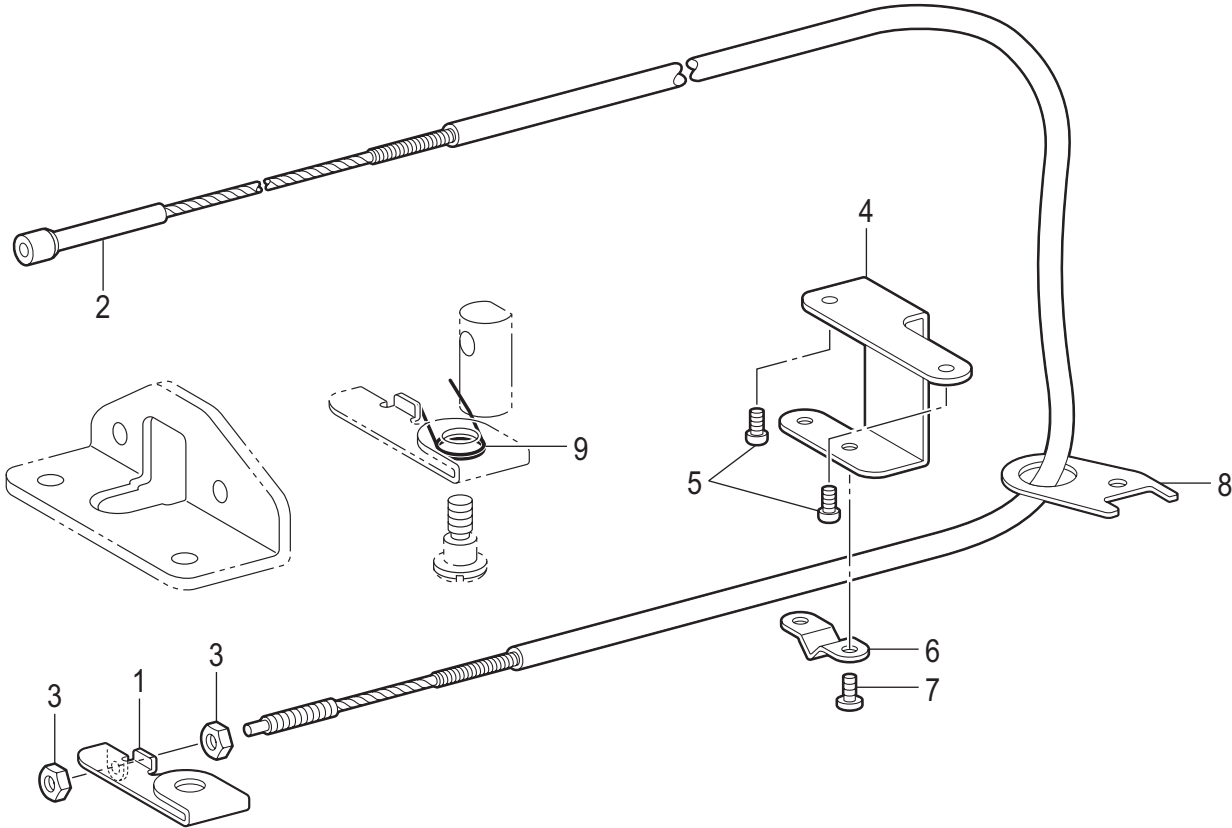
REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0579001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
2	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	SB0580001	1	绕线器组件安装板	BOBBIN WINDER UNIT PLATE	
4	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
5	SB0581001	1	绕线器组件垫圈	BOBBIN WINDER UNIT SPACER	
6	062501216	3	螺钉 M5X12	SCREW PAN M5X12	
7	SA1971401	1	绕线器组件	BOBBIN WINDER UNIT	
8	048040342	1	挡圈 E4	RETAINING RING, E4	
9	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
10	SA8511101	1	绕线轴	BOBBIN WINDER SHAFT	
11	108549001	1	O形圈	O RING	
12	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
13	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
14	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
15	SA8503001	1	橡皮塞	RUBBER RING	
16	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
17	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
18	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
19	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
20	048040342	1	挡圈 E4	RETAINING RING E4	
21	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
22	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
23	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
24	SA1985001	1	梭芯夹	BOBBIN PRESSER	
25	S23418002	1	螺钉 M4X5	SCREW M4X5	
26	SA8510101	1	梭芯座	BOBBIN SUPPORT	
27	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
28	SA1990101	1	弹簧	SPRING	
29	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
30	SA2190001	1	O形密封圈 SS5	O RING, SS5	
31	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
32	SB0582001	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
33	145446002	2	夹线盘	DISC, TENSION	
34	SA9855001	1	夹线弹簧	TENSION SPRING	
35	S31032001	1	压线螺母	TENSION NUT	
36	S12441001	1	止动垫圈	WASHER	
37	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
38	SA8982101	1	绕线器底座	BOBBIN WINDER BASE	

L . 切线装置 / Thread trimmer mechanism



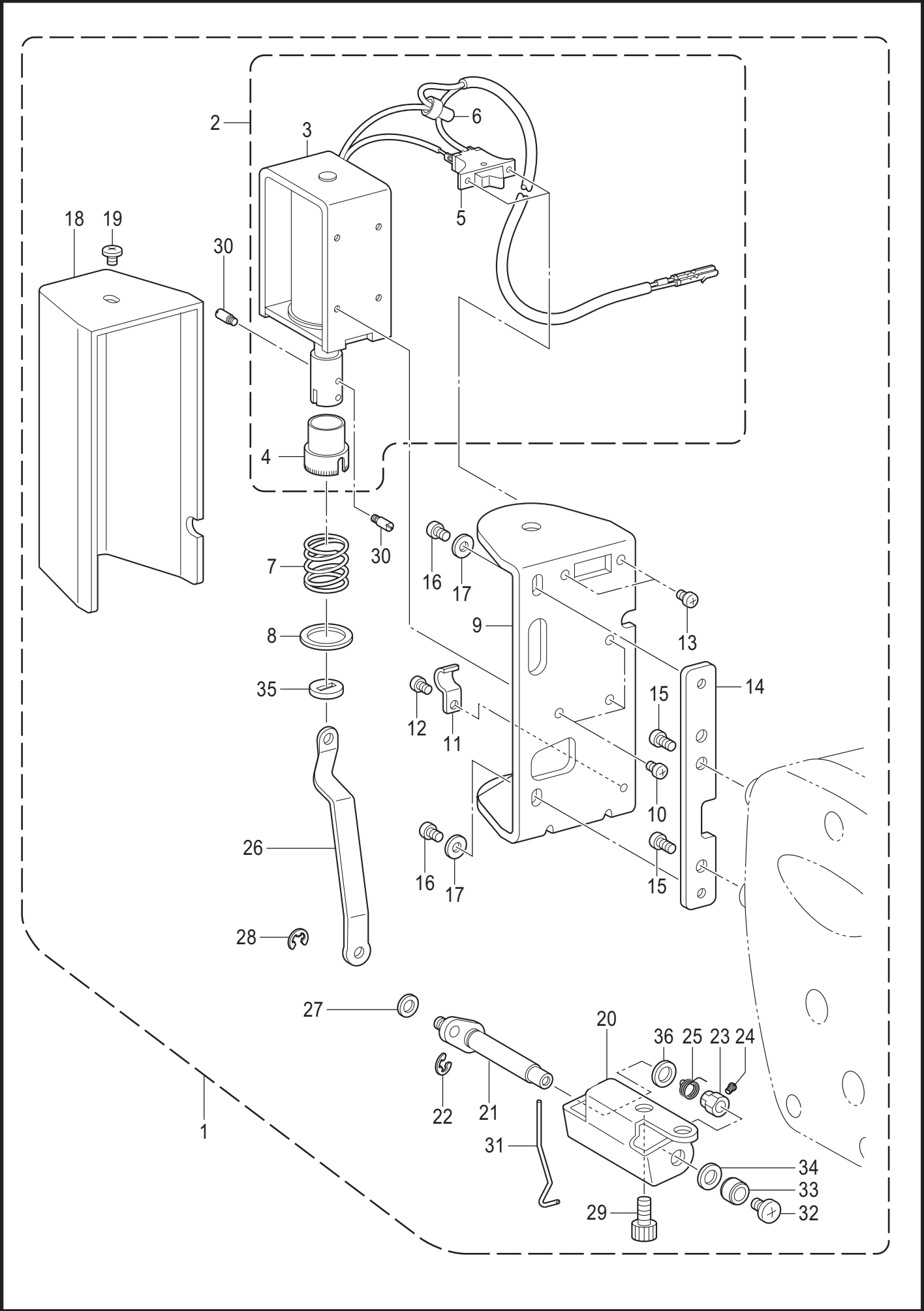
L. 切线装置 / Thread trimmer mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	S00337021	1	切线凸轮	THREAD TRIMMER CAM	
2	154567020	2	衬垫 5.3	SPACER, 5.3	
3	014771032	2	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
4	S02637101	1	固定刀	FIXED KNIFE	
5	102843004	1	平头螺钉 SM3.57	SCREW, FLAT SM3.57	
6	S02643001	1	分线器	LOWER THREAD FINGER	
7	100645003	1	垫圈	WASHER	
8	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8	
9	154570001	1	刀架	MOVABLE KNIFE HOLDER	
10	154571001	1	刀架压板组件	KNIFE HOLDER PRESSER ASSY	
11	100645003	2	垫圈	WASHER	
12	060681212	2	螺钉 SM4.37-40X12	SCREW BIND SM4.37-40X12	
13	S02645001	1	动刀	MOVABLE KNIFE	
14	148537101	2	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
15	154576023	1	刀架连杆	THREAD TRIMMER CONNECTING ROD	
16	151987022	2	轴位螺钉 SM4.37	SHOULDER SCREW, SM4.37	
17	102571003	1	螺母 SM4.37	NUT, SM4.37	
18	SA8245001	1	切线杆	TREAD TRIMMER LEVER	
19	SA7285101	1	手杆定位	LEVER STOPPER	
20	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14	
21	154579001	1	弹簧	SPRING	
22	S02647021	1	切刀驱动曲柄轴	FORKED SHAFT	
23	S02648021	1	曲柄轴套	COLLAR	
24	154581021	1	叉轴轴套	FORKED SHAFT BUSH	
25	121007001	1	螺钉 SM4.37	SCREW	
26	S58962101	1	切线凸轮杆总组件	THREAD TRIMMER CAM LEVERUNIT	
27	S58963001	1	切线凸轮杆组件	THREAD TRIMMER CAM LEVER ASSY	
28	SA2258101	1	碾轮轴C组件	ROLLER SHAFT, C ASSY	
29	105234003	1	螺母 SM4.37	NUT SM4.37	
30	014770632	1	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6	
31	154593221	1	切刀驱动轴	THREAD TRIMMER CAM LEVER SHAFT	
32	154594020	1	挡圈	COLLAR	
33	154595001	1	切线凸轮复位弹簧	SPRING, EXTENSION	
34	154596000	1	减震垫圈	CUSHION	
35	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
36	048060342	1	挡圈 E6	RETAINING RING E6	
37	SB0649001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
38	154598021	1	切线电磁铁架	THREAD TRIMMER SOLENOID BASE	
39	154599020	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
40	S02652021	1	垫圈	WASHER	
41	S23836021	1	电磁驱动臂组件	SOLENOID LEVER ASSY	
42	S02654021	1	松线驱动臂	SOLENOID LEVER	
43	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
44	110201001	1	螺钉 SM6.35	SCREW, SM6.35	
45	S02655022	1	轴位螺钉 SM6.35	SHOULDER SCREW, SM6.35	
46	155559021	1	平垫圈	WASHER PLAIN	
47	146020001	1	电线衬套	CORD BUSH	
48	S02657121	1	油线夹板	CORD HOLDER	
49	S02682001	1	地线组件	GROUND WIRE ASSY	
50	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
51	062670612	1	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	
52	S03815001	1	插头套6	CONNECTOR CAP, 6	
53	153969000	1	尼龙接头 12P	NYLON CONNECTOR, 12P	
54	SB0650001	1	电磁铁电线	SOLENOID HARNESS	
55	S04159000	2	线夹 1M	BAND 1M	
56	062670612	1	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	



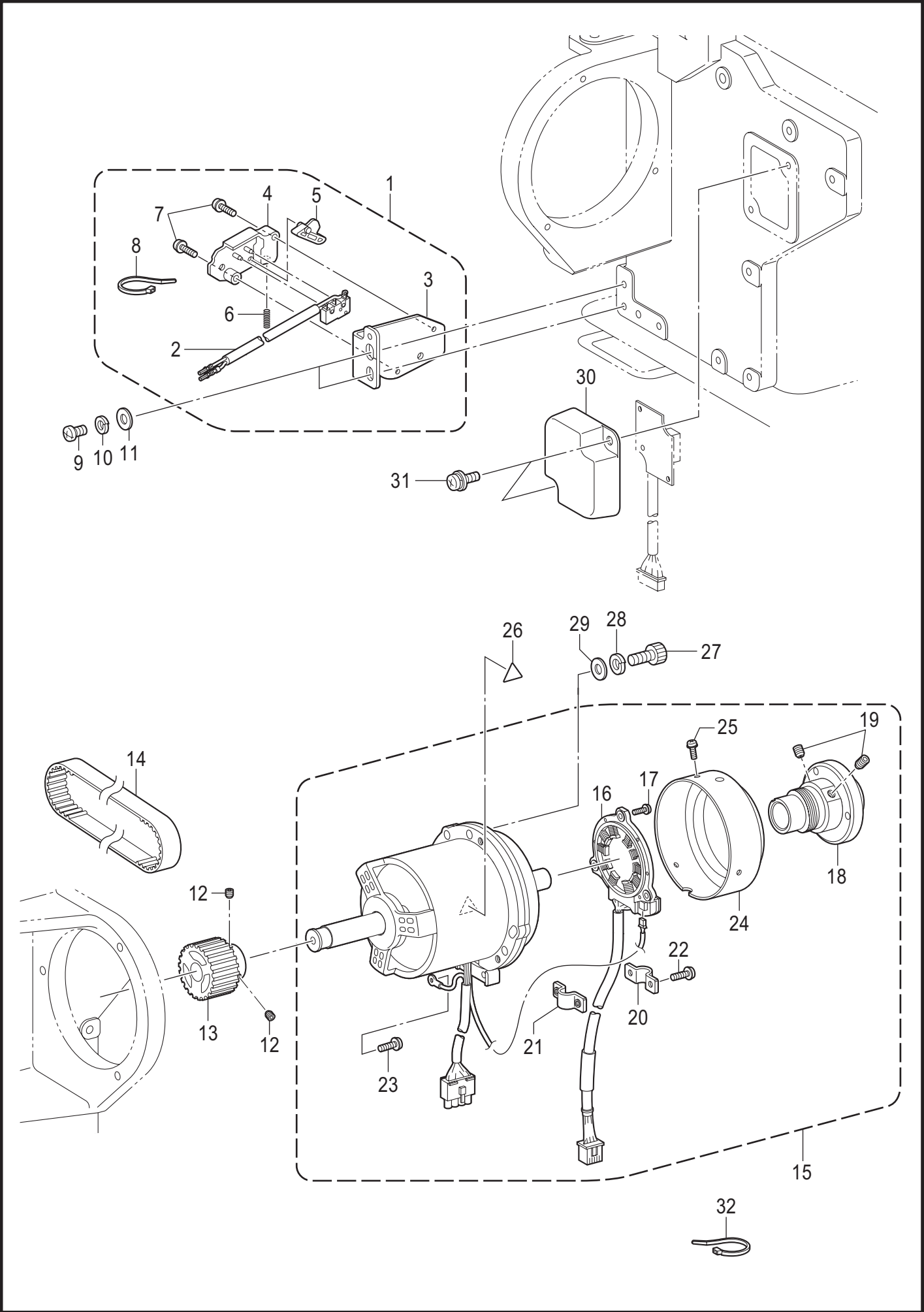
M. 松线装置 / Tension release mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	S02658000	1	松线座	TENSION RELEASE LEVER	
2	S02659201	1	松线钢绳	TENSION RELEASE WIRE	
3	110161004	2	螺母 SM4.76	NUT, SM4.76	
4	154606021	1	松线钢绳座D	WIRE HOLDER, D	
5	062670812	2	螺钉 SM3.57-40X8	SCREW PAN SM3.57-40X8	
6	154607121	1	钢绳固定板D	WIRE HOLDER, D	
7	060670612	2	螺钉 SM3.57-40X6	SCREW BIND SM3.57-40X6	
8	155347021	1	钢绳导向板	TENSION RELEASE WIRE GUIDE	
9	S03670101	1	松线复位弹簧	SPRING	



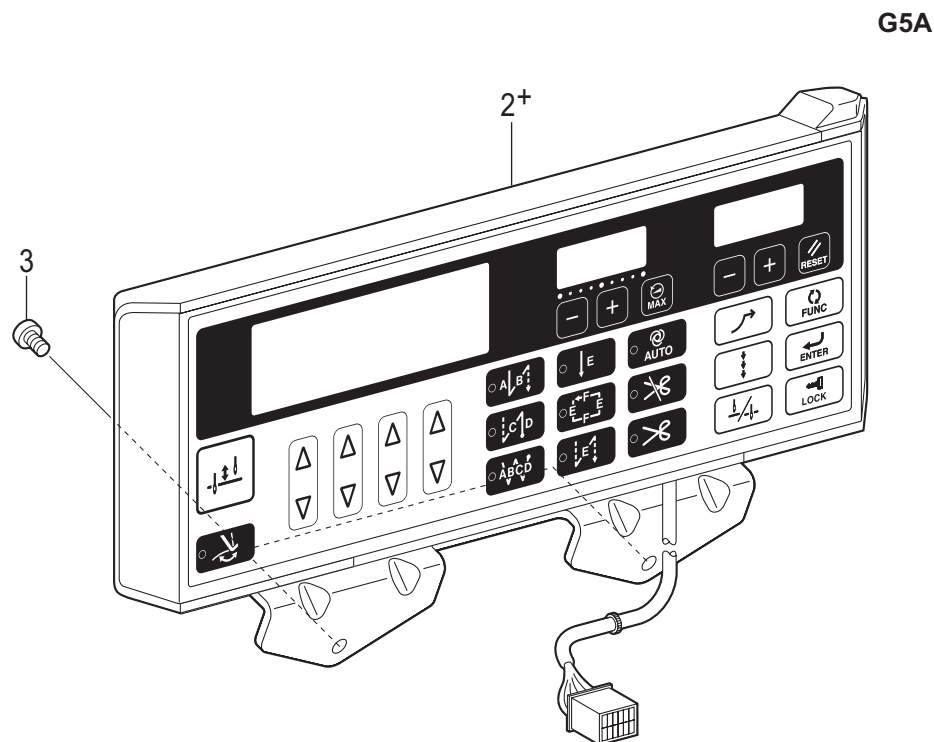
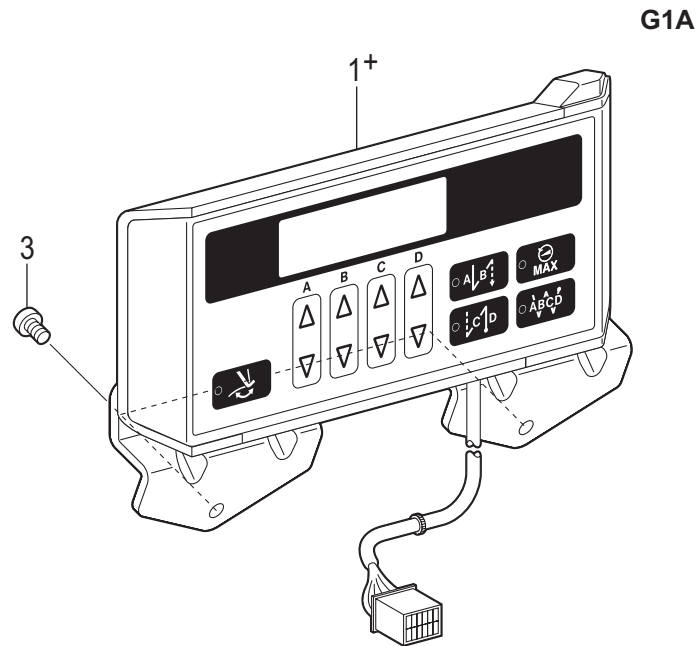
N. 扫线装置 (-40□零部件或选购件) / Thread wiper mechanism (-40□ or Option parts)

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0751001	1	扫线装置组件	THREAD WIPER DEVICE ASSY	
2	SB0652001	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	
3	S41203051	1	挡线电磁铁	THREAD WIPER SOLENOID	
4	S41204050	1	橡皮塞	PLUNGER RUBBER	
5	S02664051	1	挡线开关	THREAD WIPER SWITCH	
6	S02665050	1	电线接头	TERMINAL CONNECTOR	
7	S41206001	1	挡线弹簧	THREAD WIPER SPRING	
8	S41205001	1	平垫圈	WASHER, PLAIN	
9	S25449321	1	电磁铁安装板	SOLENOID SETTING PLATE	
10	062300616	3	螺钉 M3X6	SCREW PAN M3X6	
11	140647121	1	电线固定夹	CORD HOLDER	
12	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
13	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
14	S33609121	1	电磁铁安装架	SOLENOID SETTING BASE	
15	062681012	2	螺钉 SM4.37-40X10	SCREW PAN SM4.37-40X10	
16	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
17	026040236	2	平垫圈 M4	WASHER PLAIN M 4	
18	S33610121	1	电磁铁罩	SOLENOID COVER	
19	060400616	1	螺钉 M4X6	SCREW BIND M4X6	
20	S02672022	1	挡线轴架	THREAD WIPER SUPPORT	
21	S25452021	1	挡线曲柄轴组件	THREAD WIPER CRANK ASSY	
22	048040342	1	挡圈 E4	RETAINING RING E4	
23	S25454021	1	螺纹紧圈	SET SCREW COLLAR	
24	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5	
25	S02678001	1	挡线弹簧	WIPER SPRING	
26	SA8189001	1	挡线连杆	THREAD WIPER LINK	
27	110735022	1	垫圈	WASHER	
28	048030342	1	挡圈 E3	RETAINING RING E3	
29	S59890001	2	螺栓SM4.37-40X8	BOLT, SOCKET SM4.37-40X8	
30	S25456021	2	柱塞销	PLUNGER PIN	
31	S02681101	1	挡线钩	THREAD WIPER	
32	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
33	146288021	1	挡线轴挡圈	THREAD WIPER STUD COLLAR	
34	025750132	1	平垫圈 S 5.56	WASHER PLAIN S SM5.56	
35	S41207000	1	橡皮垫圈	SPACER RUBBER	
36	149097000	1	消音垫	SILENT SHEET	



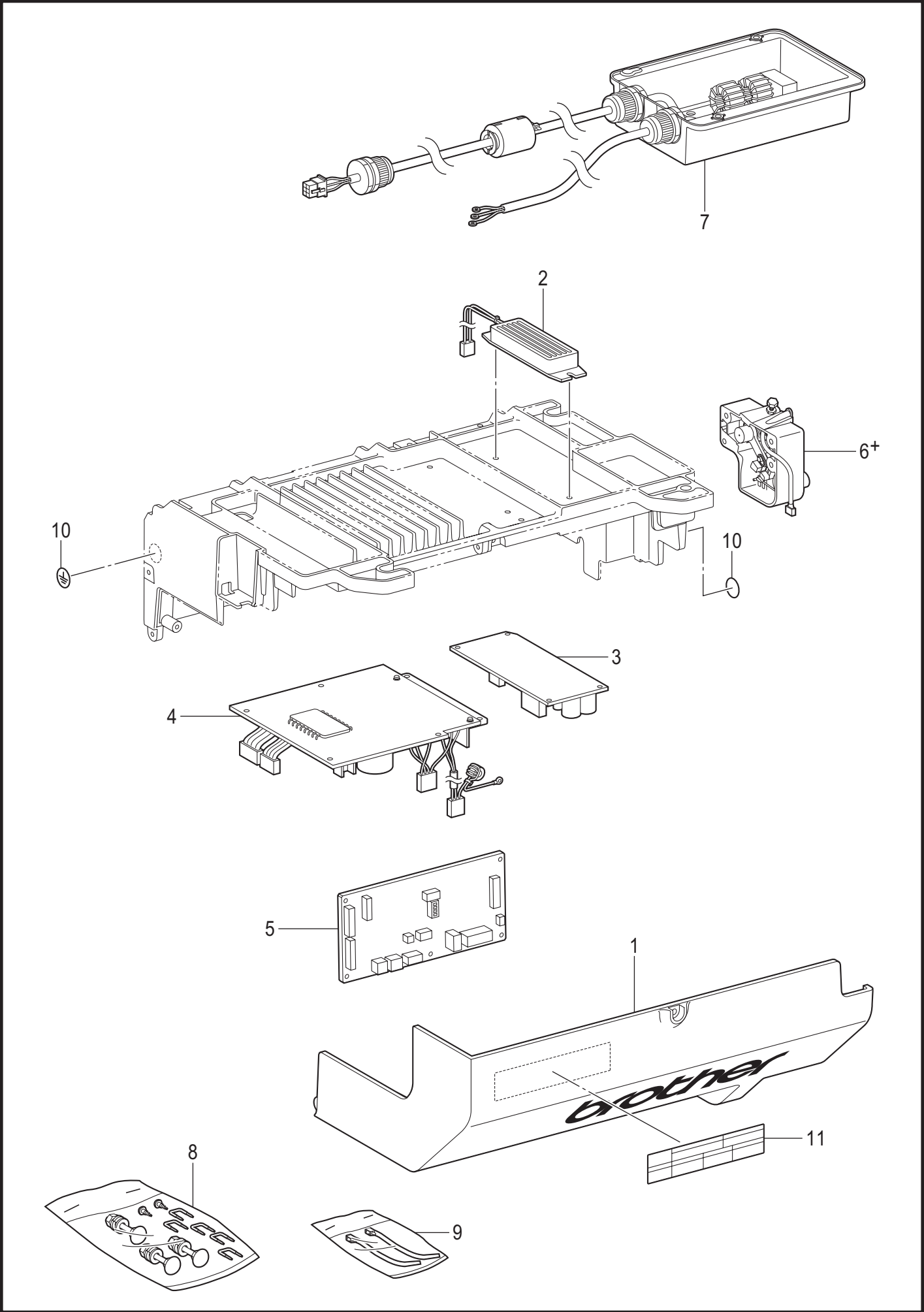
P1. 控制箱和马达装置 / Control box and motor mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0586001	1	安全开关组件	SAFETY SWITCH ASSY	
2	SA7325001	1	微处理开关组件	MICRO SWITCH ASSY	
3	SB0587001	1	安全开关板	SAFETY SWITCH PLATE	
4	SA9865001	1	开关基座	SAFETY SWITCH BASE	
5	SA9866001	1	开关手柄	SAFETY SWITCH LEVER	
6	SA9867001	1	开关弹簧	SAFETY SWITCH SPRING	
7	SA7293001	2	螺栓(带垫圈) M3X12	SCREW PAN (S/P W) M3X12	
8	S04159000	1	线夹1M	BAND 1M	
9	062501216	2	螺钉 M5X12	SCREW PAN M5X12	
10	028050246	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
11	026050136	2	平垫圈 S5	WASHER PLAIN S 5	
12	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
13	SB0588001	1	同步轮 M	TIMING PULLEY M	
14	SB0589001	1	同步皮带	TIMING BELT	
15	SB0796001	1	备用马达(6200)组件	MOTOR 6200 SUPPLY	
16	SA9437001	1	传感定子组件	RESOLVER STATOR ASSY	
17	0A4301206	3	螺栓(带垫圈) M3X12DA	SCREW PAN (S/P WASHER) M3X12	
18	SA9443001	1	手轮保持架(S)组件	PULLEY HOLDER S ASSY	
19	012501032	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
20	SA9447001	1	线夹A	CORD HOLDER A	
21	SA9448001	1	线夹B	CORD HOLDER B	
22	0A4401606	2	螺栓(带垫圈) M4X16DA	SCREW PAN (S/P WASHER) M4X16	
23	0A4401006	1	螺栓(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
24	SA9449001	1	传感定子罩	RESOLVER COVER	
25	0A4300806	3	螺栓(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
26	SB0827001	1	高温标志	HIGH TEMP LABEL	
27	S36491001	3	螺栓 M5X25	BOLT SOCKET M5X25	
28	028050246	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
29	026050136	3	平垫圈 S5	WASHER PLAIN S 5	
30	SA9760001	1	头部检出台 #4	HEAD DETECTOR BASE #4	
31	0A4501206	2	螺栓(带垫圈) M5X12DA	SCREW PAN (S/P WASHER) M5X12	
32	S04159000	2	线夹1M	BAND 1M	



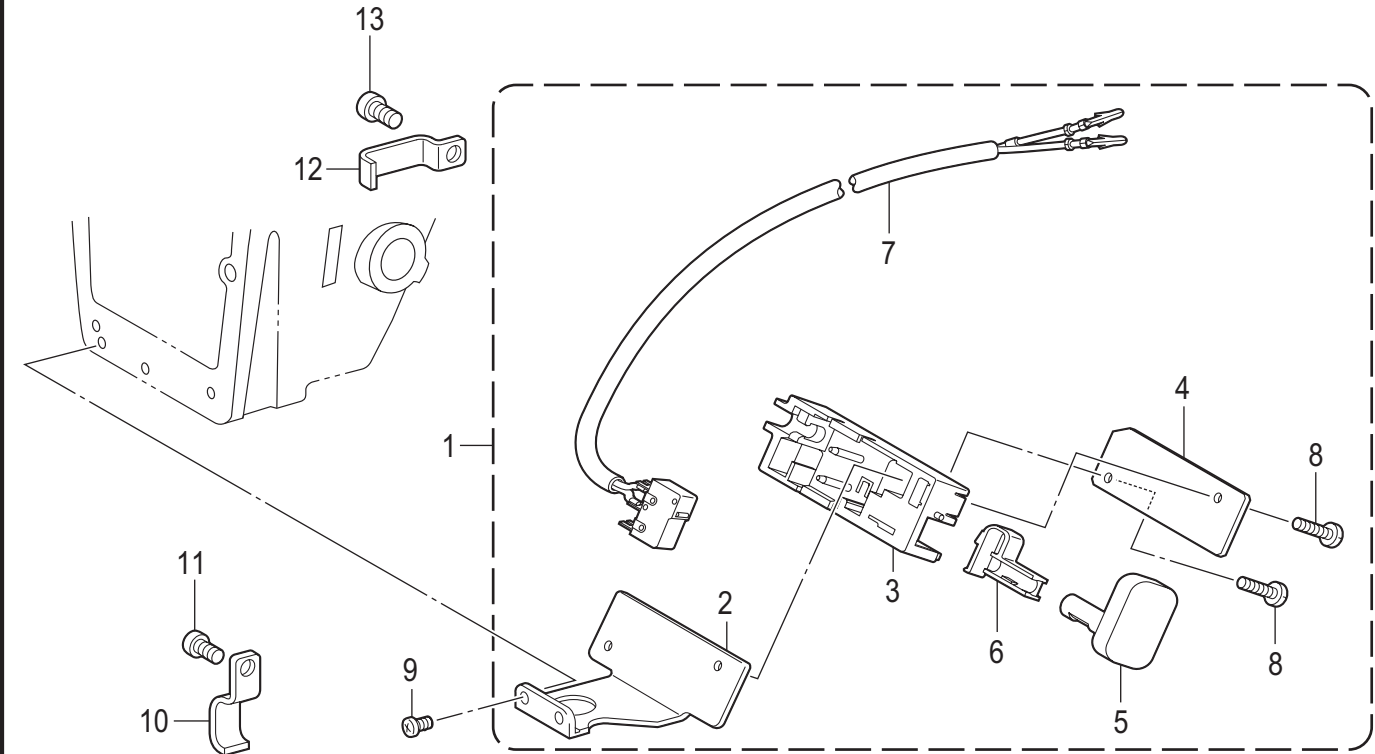
P2. 控制箱装置 / Control box mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1+	BMP206A-0000000-CG1A		<用于中国> G1A操作盘(CH)	<For China only> G-1A-PANEL-CHINA	
1+	BMP206A-0000000-EG1A		<用于欧洲> G1A操作盘(EU)	<For Europe only> G-1A-PANEL-EU	
1+	BMP206A-0000000-0G1A		<用于一般出口> G1A操作盘	<For General export> G-1A-PANEL	
2+	BMP206A-0000000-CG5A		<用于中国> G5A操作盘(CH)	<For China only> G-5A-PANEL-CHINA	
2+	BMP206A-0000000-0G5A		<用于一般出口> G5A操作盘	<For General export> G-5A-PANEL	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	



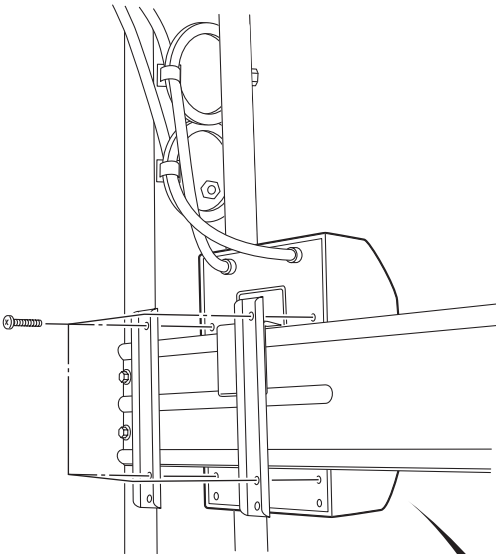
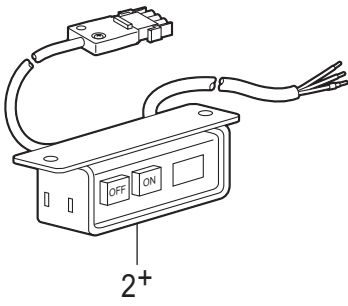
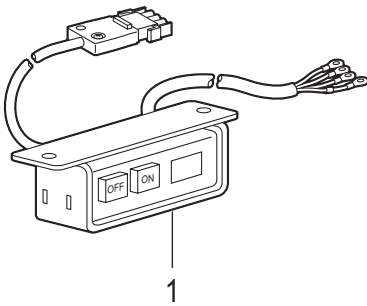
P3. 控制箱装置 / Control box mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SA9546001	1	箱盖7200C	BOX COVER 7200C	
2	SA9549001	1	电阻组件 R60/220	CEMENT RESISTOR ASSY 60/220	
3	SA9727001	1	SW电源基板组件	SW POWER PCB ASSY	
4	SA9553001	1	D基板组件(驱动用)	D PCB ASSY	
5	SA9575101	1	S基板组件(控制用)	S PCB ASSY	
6+	SA9587001	1	<前和后各一档规格> 踏板控制器组件(日本规格)	<Type forward 1 step, backward 1 step> TREADLE UNIT -DM	
6+	SA9602001	1	<前和后各二挡规格> 踏板控制器组件(海外规格)	<Type forward 2 step, backward 2 step> TREADLE UNIT -EX	
7	SA9559001	1	<用于欧洲> CE滤波器组件	<For Europe> CE FILTER BOX ASSY	
8	J04210101	1	螺钉一组 M8X65	BOLT ASSY SQUARE M8X65	
9	SA9894001	1	电线固定夹组件	REPEATE CABLE TIE ASSY	
10	S37060001	2	接地标记	LABEL, GROUNDING	
11	SA9725001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36 X 150	



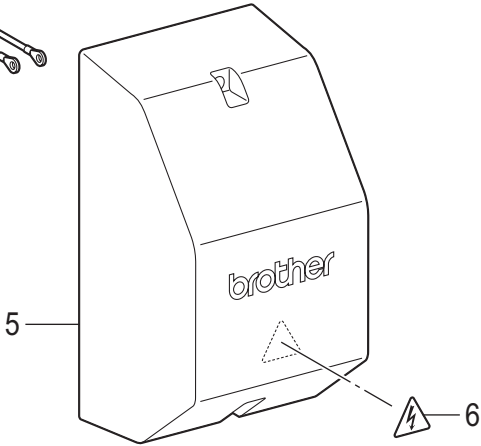
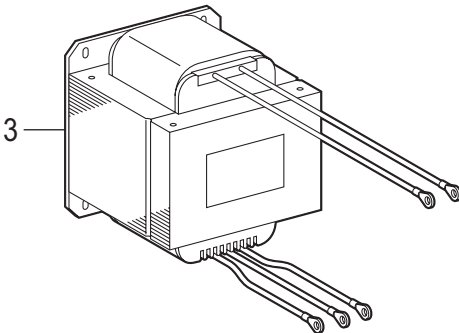
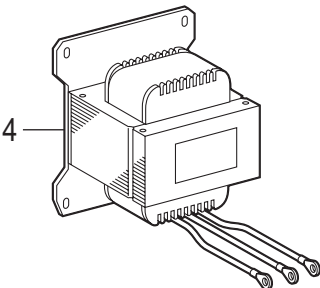
Q. 倒缝开关装置 / Quick reverse switch mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SB0651001	1	倒缝调节器组件	REVERSE ACTUATOR ASSY	
2	SA8191001	1	倒缝开关支架	REVERSE SWITCH SUPPORT	
3	SA7295001	1	倒缝开关安装架	REVERSE SWITCH BRACKET	
4	SA8192001	1	倒缝开关盖	REVERSE SWITCH COVER	
5	SA4098201	1	按钮	ACTUATOR	
6	SA4099001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
7	SB0653001	1	倒缝开关组件	REVERSE SWITCH ASSY	
8	002301203	2	螺钉 M3X12	SCREW, PAN M3X12	
9	062670612	2	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	
10	SA8193001	2	电线夹 U2	CORD HOLDER U2	
11	062670612	2	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6	
12	SA1394101	1	线夹U3	CORD HOLDER U3	
13	062500816	1	螺钉 M5X8	SCREW PAN M5X8	



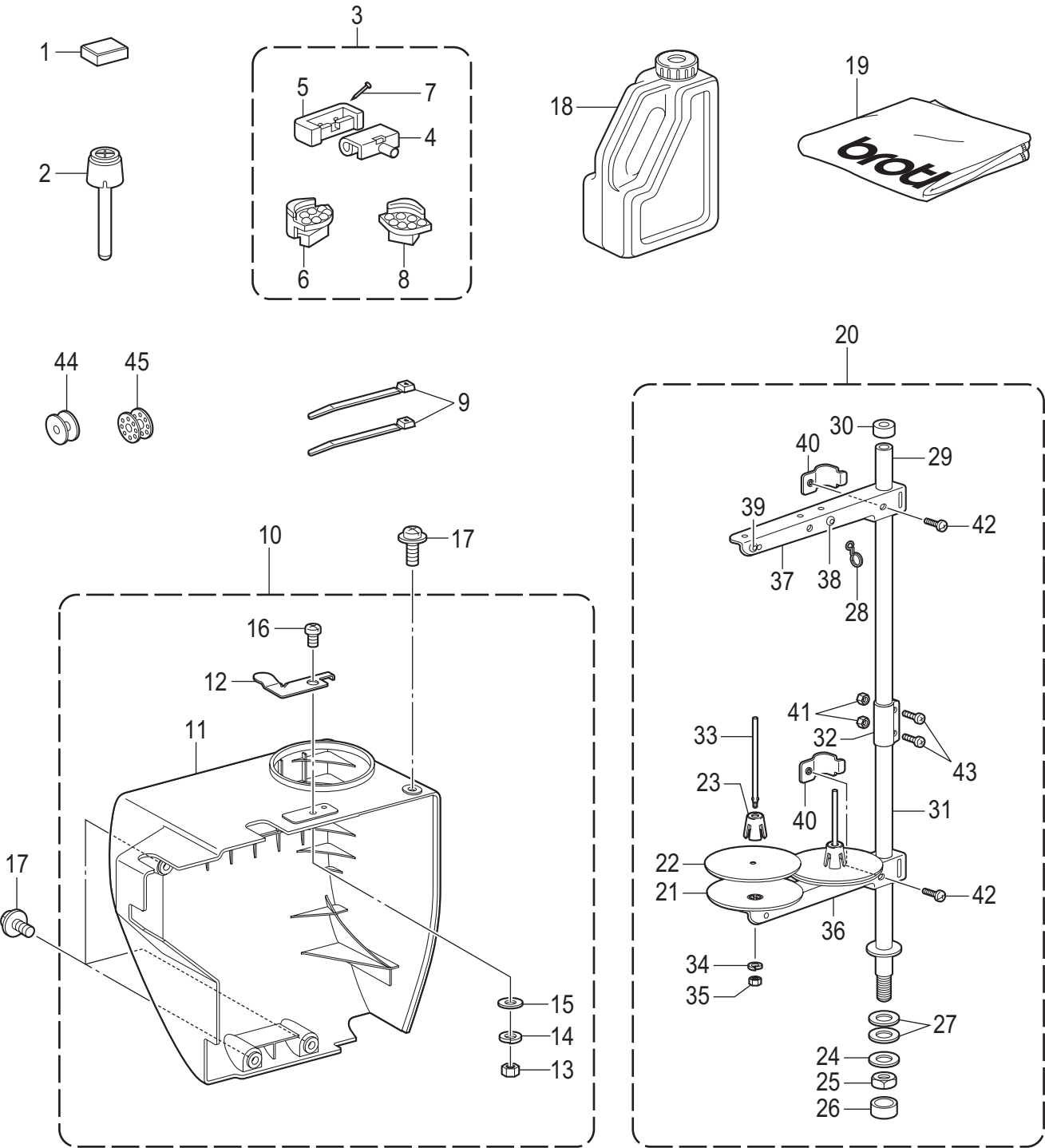
< 用于 三相 380V / 400V
For Three phase 380V / 400V >

< 用于 单相 100V / 110V
For Single phase 100V / 110V >

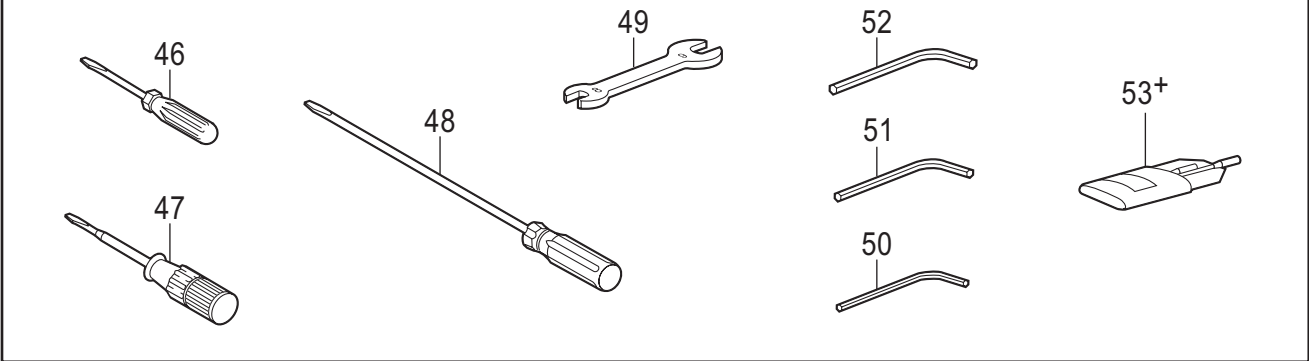


R. 电气部品装置 / Power supply equipment mechanism

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	SA9831001	1	<用于三相 220V AC> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> < For USA, Canada and Mexico > POWER SWITCH ASSY SJT#2	
2+	SA9535001	1	<单相 220V AC用> <用于一般亚洲> 电源开关组件CCC	<For Single phase 220V AC> < For General of Asia > POWER SUPPLY SWITCH ASSY CCC	
2+	BMP3010-0000001-3S00	1	<用于单相 220V AC> <用于中国> 电源开关组件 CCC#2	<For Single phase 220V AC> < For China > POWER SUPPLY SWITCH ASSY CCC#2	
3	SA9923001	1	<用于单相 100V/110V> 变压器100/110/220V	<For Single phase 100V/110V> TRANSFORMER 100/110/220V	
4	SA9901001	1	<用于三相 380V/400V> 变压器400/230V	<For Three phase 380V/400V> TRANSFORMER 400/230V	
5	SA9896001	1	变压器罩盖	TR BOX COVER	
6	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	



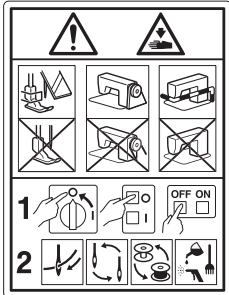
< 选购件 / Option parts >



Z. 附件 / Accessories

REF.NO	CODE	Q'TY	零部件名称	NAME OF PARTS	RM
1	112525020	1	磁块	MAGNET	
2	S09634020	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
3	S80028221	1	铰链组件	RUBBER HINGE ASSY	
4	143882021	2	机头铰链	HEAD HINGE	
5	143910029	2	机头铰链套	RUBBER CUSHION	
6	S55367201	2	机头防震垫块	HEAD CUSHION	
7	109714020	4	钉	NAIL	
8	S55367202	2	机头防震垫块	HEAD CUSHION	
9	S04159000	2	线夹1M	BAND 1M	
10	SB0596001	1	马达罩盖组件	MOTOR COVER ASSY	
11	SB0597001	1	马达罩盖	MOTOR COVER	
12	SB0598001	1	切刀	KNIFE	
13	021500316	1	六角螺母 M5	NUT 3 M5	
14	028050246	1	弹簧垫圈 2-5	WASHER SPRING 2-5	
15	026050136	1	平垫圈 S5	WASHER PLAIN S 5	
16	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
17	SA9977001	4	螺钉 M5X12	SCREW, PAN M5X12	
18	S35822221	1	油罐	OIL TANK	
19	S35732021	1	机头罩	HEAD COVER	
20	S02763602	1	线架组件 2DR	COTTON STAND ASSY 2DR	
21	S51283001	2	垫圈	SPOOL STAND BASE	
22	150182000	2	线盘软垫	SPOOL MAT	
23	S51282101	2	线轴缓冲架	SPOOL CUSHION	
24	150206002	1	平垫圈 16	WASHER PLAIN 16	
25	SA6629001	1	螺母 M16	NUT M16	
26	150174000	1	线架支撑管套	COLUMN CAP	
27	S01005000	2	橡皮垫圈	RUBBER WASHER	
28	S02747101	1	弹簧	SPRING	
29	150172003	1	线架支撑管	COLUMN PIPE	
30	150174000	1	线架支撑管套	COLUMN CAP	
31	156112003	1	线架撑管 D	COLUMN PIPE D	
32	SA6606001	1	线架管接头	COLUMN JOINT	
33	150179002	2	线轴 B	SPOOL SHAFT B	
34	028050244	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
35	021500104	2	螺母 M5	NUT 1 M5	
36	SA6607001	1	过线架 2	SPOOL HOLDER 2	
37	SA6607001	1	过线架 2	SPOOL HOLDER 2	
38	150183000	2	过线管套	THREAD HANGER BASE	
39	142990001	2	过线架上过线管	THREAD BUSH	
40	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
41	021500104	2	螺母 M5	NUT 1 M5	
42	062061604	2	螺钉 M6X16	SCREW PAN M6X16	
43	062501404	2	螺钉 M5X14	SCREW PAN M5X14	
			<用于-□03>	<For -□03>	
44	146290021	1	梭芯	BOBBIN	
			<用于-□05>	<For -□05>	
45	117132001	1	梭芯	BOBBIN	
			<选购件>	<OPTION PARTS>	
46	142443101	1	小起子 1.9X52	SCREW-DRIVER, 1.9X52	
47	118837021	1	起子 3.4X70	SCREW-DRIVER, 3.4X70	
48	101572101	1	起子 5.5X190	SCREW-DRIVER 5.5X190	
49	100887021	1	双头扳手 8X9	WRENCH, 8X9	
50	142002001	1	内六角扳手 2	HEXAGONAL WRENCH, 2	
51	154125001	1	内六角扳手 2.5	HEXAGONAL WRENCH, 2.5	
52	142721001	1	内六角扳手 3	HEXAGONAL WRENCH, 3	
			<DB X 1 >	<DB X 1 >	
53+	SA8256011	1	机针组 (2枚) #11	NEEDLE 2PIECE ASSY 100265.....<#11>	
53+	SA8256014	1	机针组 (2枚) #14	NEEDLE 2PIECE ASSY 100265.....<#14>	
53+	SA8256022	1	机针组 (2枚) #22	NEEDLE 2PIECE ASSY 100265.....<#22>	
			<DP X 5 >	<DP X 5 >	
53+	SA8257011	1	机针组 (2枚) #11	NEEDLE 2PIECE ASSY 107415.....<#11>	
53+	SA8257014	1	机针组 (2枚) #14	NEEDLE 2PIECE ASSY 107415.....<#14>	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SA9725-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label, caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	高温标志 High temp label	L=16	SB0827-001
	接地标记 Label, grounding	φ 12	S37060-001

Ga . 工模具一览表 / Gauge parts list

规格 / Specification	出口国 / Destination	针板 / Needle plate		送布牙 / Feed dog	压脚组件 / Presser foot assy
		记号 / Mark			
-□03	一般出口国、中国/ For General export & China	E18	111859301	111860121	153037221
	土耳其/ For Turkey	B18 无倒角	145971101	S02742001	S36902001
-□05	一般出口国、中国/ For General export & China	H26	150792101	150793021	150789121
	土耳其/ For Turkey	H26	150792101	150793021	S36903001

S-6200A-Ga

索引 / Index

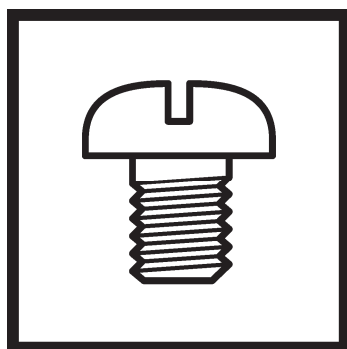
CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
002301203	Q - 8	38	048150142	D - 65	10	100887021	Z - 49	42	142002001	Z - 50	42
012400432	B - 11	4	060400516	N - 32	30	101572101	Z - 48	42	142274101	A - 11	2
012400636	K - 14	24	060400616	N - 19	30	102571003	L - 17	26	142403001	C - 25	6
012500536	K - 19	24	060501016	K - 4	24	102630021	B - 24	4	142443101	Z - 46	42
	K - 37	24	060670612	J - 16	22	102843004	L - 5	26	142708020	G - 10	16
012501032	P1 - 19	32		M - 7	28	104449001	A - 8	2	142721001	Z - 52	42
014680432	H - 33	18	060681212	L - 12	26		A - 20	2	142990001	Z - 39	42
014680632	C - 11	6	062061604	Z - 42	42	104450101	A - 9		143882021	Z - 4	42
	D - 7	8	062300616	N - 10	30		A - 16	2	143910029	Z - 5	42
	D - 15	8		N - 12	30	104451101	A - 13	2	144458001	D - 11	8
	G - 16	16		N - 13	30	104464001	B - 6	4	144504001	J - 3	22
	G - 18	16	062400616	N - 16	30	104520020	G - 17	16	144869102	H - 38	18
	L - 43	26	062500816	P2 - 3	34	104521021	G - 20	16	144872121	H - 46	18
014760632	B - 17	4		Q - 13	38	104525101	J - 29+	22	144874001	H - 40	18
	D - 23	8	062501016	B - 35	4	104619022	E - 5	12	144875001	H - 42	18
	D - 84	10		Z - 16	42	104689002	D - 73	10	144876001	H - 43	18
014761030	B - 15	4	062501216	K - 6	24	104829121	A - 1	2	144878001	H - 45	18
	D - 28	8		P1 - 9	32	104830121	A - 2	2	145446002	K - 33	24
	D - 81	10	062501404	Z - 43	42	104832001	A - 10	2	145446021	J - 24	22
	G - 11	16	062670412	D - 76	10	104885121	H - 8	18	145478101	C - 16	6
	G - 13	16	062670612	A - 15	2	105234003	L - 29	26	145479022	C - 17	6
014770632	B - 5	4		L - 51	26	107155001	H - 31	18	145480121	C - 18	6
	B - 21	4		L - 56	26	108520001	A - 12	2	145502021	D - 46	8
	D - 53	8		Q - 9	38	108549001	D - 83	10	145516021	G - 9	16
	D - 69	10		Q - 11	38		K - 11	24	145522101	J - 11	22
	G - 2	16	062670616	H - 20	18	108960002	D - 3	8	145534001	H - 29	18
	G - 4	16		H - 52	18	109173101	H - 27	18	145543021	H - 50	18
	G - 6	16	062670712	D - 42	8	109714020	Z - 7	42	145580001	C - 8	6
	G - 8	16	062670812	H - 41	18	109763022	C - 9	6	145737021	H - 55	18
	G - 21	16		M - 5	28	110087021	E - 8	12	145751001	H - 28	18
	L - 30	26	062671212	A - 21	2	110161004	M - 3	28	145971101	Ga	44
014771032	B - 7	4	062671612	H - 25	18	110201001	L - 44	26	146020001	L - 47	26
	L - 3	26	062680812	H - 47	18	110367001	L - 35	26	146036121	H - 5	18
018401236	K - 23	24		J - 10	22	110735022	N - 27	30	146039121	E - 2	12
021500104	Z - 35	42		J - 14	22	111466121	C - 1	6	146040001	H - 13	18
	Z - 41	42		L - 8	26	111859301	Ga	44	146196001	H - 56	18
021500316	Z - 13	42	062681012	N - 15	30	111860121	Ga	44	146253000	F - 7	14
025060136	K - 21	24	062681212	D - 55	8	111863001	H - 62+	20		H - 57	18
025100132	D - 39	8		G - 27	16	112467002	H - 44	18	146288021	N - 33	30
025350132	C - 28	6	062681412	D - 67	10	112525020	Z - 1	42	146290021	G - 31	16
	L - 50	26	062711012	F - 5	14	114294001	J - 20	22		Z - 44	42
025750132	N - 34	30	062711212	D - 71	10	114561001	B - 28	4	146293001	H - 11	18
026040236	N - 17	30	062711412	D - 13	8	114967021	E - 7	12	146367021	H - 7	18
026050136	P1 - 11	32		L - 20	26	116794001	H - 30	18	147504221	D - 38	8
	P1 - 29	32	081004070	H - 58	18	116922001	J - 23	22	147509021	D - 72	10
	Z - 15	42	081007070	H - 15	18	117132001	G - 32	16	147557101	J - 6	22
028050244	Z - 34	42	081014670	H - 17	18		Z - 45	42	147763121	B - 20	4
028050246	B - 34	4	0A4300806	P1 - 25	32	118734021	D - 21	8	148537101	L - 14	26
	P1 - 10	32	0A4301206	P1 - 17	32	118735021	D - 22	8	148849001	H - 39	18
	P1 - 28	32	0A4401006	P1 - 23	32	118758021	D - 74	10	149097000	N - 36	30
	Z - 14	42	0A4401606	P1 - 22	32	118761021	G - 15	16	149580521	H - 12	18
047200642	D - 85	10	0A4501206	P1 - 31	32	118837021	Z - 47	42	150172003	Z - 29	42
048030342	N - 28	30	0A5400806	H - 3	18	120990001	D - 19	8	150174000	Z - 26	42
048040342	C - 14	6	100022004	H - 9	18		D - 60	8		Z - 30	42
	K - 8	24	100032004	B - 26	4	121007001	L - 25	26	150179002	Z - 33	42
	K - 20	24	100080004	D - 61	8	122771051	B - 29	4	150182000	Z - 22	42
	N - 22	30	100328001	D - 47	8	140004001	B - 37	4	150183000	Z - 38	42
048060342	B - 13	4	100402004	J - 19	22	140407021	C - 6	6	150206002	Z - 24	42
	D - 18	8	100463021	E - 3	12	140518021	H - 14	18	150384101	C - 27	6
	L - 36	26	100511023	D - 78	10	140553102	B - 23	4	150551020	J - 7	22
048070342	D - 27	8	100573001	J - 17	22	140647121	F - 6	14	150607000	A - 24	2
048080342	D - 40	8	100645003	L - 7	26		N - 11	30	150789121	Ga	44
048150142	D - 51	8		L - 11	26	141728001	C - 5	6	150792101	Ga	44

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
150793021	Ga	44	BMP206A-0000000-CG5A			S06594001	G - 26	16	S41207000	N - 35	30
151308121	D - 29	8	P2 - 2+	34		S06684021	H - 32	18	S43669000	H - 59	18
	D - 33	8	BMP206A-0000000-EG1A			S07959001	D - 32	8	S45563001	J - 2	22
151594001	B - 25	4	P2 - 1+	34			F - 4	14	S46736001	C - 13	6
151987022	L - 16	26	BMP3010-0000001-3S00			S08003000	H - 60	18	S47264001	D - 30	8
153037221	Ga	44	R - 2+	40		S08004021	H - 61	18		D - 34	8
153132020	D - 45	8	J04210101	P3 - 8	36	S09634020	Z - 2	42	S51282101	Z - 23	42
153969000	L - 53	26	S00337021	L - 1	26	S09635021	H - 6	18	S51283001	Z - 21	42
154125001	Z - 51	42	S00879121	C - 24	6	S12441001	J - 26	22	S55367201	Z - 6	42
154552021	G - 14	16	S01005000	Z - 27	42		K - 36	24	S55367202	Z - 8	42
154567020	L - 2	26	S02546302	C - 12	6	S13385001	C - 7	6	S55654421	J - 28+	22
154570001	L - 9	26	S02548021	C - 19	6	S15889021	H - 10	18	S55655421	J - 28+	22
154571001	L - 10	26	S02554021	D - 1	8	S19056001	J - 12	22	S55976001	J - 22	22
154576023	L - 15	26	S02556021	D - 26	8	S21514221	D - 82	10	S58891001	B - 43+	4
154579001	L - 21	26	S02557120	D - 31	8	S23418002	K - 25	24	S58892001	B - 43+	4
154581021	L - 24	26	S02558201	D - 87+	10	S23651001	B - 31	4	S58910001	J - 13	22
154593221	L - 31	26	S02561001	D - 36	8		K - 2	24	S58962101	L - 26	26
154594020	L - 32	26	S02562021	D - 43	8		P1 - 12	32	S58963001	L - 27	26
154595001	L - 33	26	S02563001	D - 44	8	S23836021	L - 41	26	S59890001	N - 29	30
154596000	L - 34	26	S02568121	D - 48	8	S25279101	N - 24	30	S80028221	Z - 3	42
154598021	L - 38	26	S02569121	D - 56	8	S25449321	N - 9	30	SA1124001	B - 9	4
154599020	L - 39	26	S02573020	D - 57	8	S25452021	N - 21	30	SA1125001	B - 10	4
154606021	M - 4	28	S02574121	D - 62	8	S25454021	N - 23	30	SA1394101	Q - 12	38
154607121	M - 6	28	S02575020	D - 70	10	S25456021	N - 30	30	SA1931001	G - 30+	16
155347021	M - 8	28	S02578121	D - 77	10	S31006021	C - 20	6	SA1971401	K - 7	24
155559021	L - 46	26	S02600000	F - 3	14	S31012021	C - 3	6	SA1981301	K - 16	24
156112003	Z - 31	42	S02602021	G - 29+	16	S31013021	C - 23	6	SA1982101	K - 17	24
156243021	D - 50	8	S02606020	H - 16	18	S31014020	D - 49	8	SA1983201	K - 18	24
	D - 64	10	S02617001	J - 15	22		D - 63	8	SA1984001	K - 22	24
156244020	D - 54	8	S02620401	J - 21	22	S31015021	D - 88+	10	SA1985001	K - 24	24
156641001	B - 3	4	S02637101	L - 4	26	S31018021	D - 88+	10	SA1990101	K - 28	24
156948021	D - 2	8	S02643001	L - 6	26	S31026020	G - 12	16	SA1992101	K - 31	24
156950220	D - 5	8	S02645001	L - 13	26	S31027020	G - 28	16	SA2161001	B - 12	4
156951021	D - 6	8	S02647021	L - 22	26	S31032001	J - 27	22	SA2190001	K - 30	24
156952021	D - 8	8	S02648021	L - 23	26		K - 35	24	SA2258101	L - 28	26
156954021	D - 9	8	S02652021	L - 40	26	S31885001	E - 9	12	SA2358101	J - 4	22
156956021	D - 10	8	S02654021	L - 42	26	S31952021	C - 22	6	SA2362001	J - 1	22
156957120	D - 12	8	S02655022	L - 45	26	S32348001	H - 37	18	SA2422001	B - 38	4
156958021	D - 14	8	S02657121	L - 48	26	S32349021	H - 49	18	SA4098201	Q - 5	38
156966121	D - 17	8	S02658000	M - 1	28	S32958000	B - 14	4	SA4099001	Q - 6	38
156967121	D - 20	8	S02659201	M - 2	28	S33609121	N - 14	30	SA6167001	J - 5	22
156969121	D - 24	8	S02664051	N - 5	30	S33610121	N - 18	30	SA6606001	Z - 32	42
156970021	D - 25	8	S02665050	N - 6	30	S33680001	D - 41	8	SA6607001	Z - 36	42
157981000	F - 2	14	S02672022	N - 20	30	S33681001	D - 37	8		Z - 37	42
158021122	D - 16	8	S02678001	N - 25	30	S34756021	E - 6	12	SA6609001	Z - 40	42
158722021	D - 59	8	S02681101	N - 31	30	S35732021	Z - 19	42	SA6629001	Z - 25	42
159324021	G - 29+	16	S02682001	L - 49	26	S35820021	E - 4	12	SA7285101	L - 19	26
159690021	D - 75	10	S02742001	Ga	44	S35821021	E - 1	12	SA7293001	P1 - 7	32
159805001	J - 25	22	S02747101	Z - 28	42	S35822221	Z - 18	42	SA7295001	Q - 3	38
180018151	B - 27	4	S02763602	Z - 20	42	S36491001	P1 - 27	32	SA7325001	P1 - 2	32
180322021	D - 66	10	S03592120	H - 48	18	S36902001	Ga	44	SA7607101	C - 4	6
183388001	G - 23	16	S03670101	M - 9	28	S36903001	Ga	44	SA7688101	G - 30+	16
183389001	G - 24	16	S03815001	L - 52	26	S37060001	P3 - 10	36	SA8017001	B - 40+	4
183390001	G - 25	16	S03818101	D - 87+	10		Wa	43	SA8018001	B - 41+	4
183496421	H - 4	18	S04159000	L - 55	26	S37060021	A - 23	2	SA8023001	B - 40+	4
183850101	H - 36	18		P1 - 8	32	S39051001	C - 21	6	SA8024001	B - 41+	4
BMP206A-0000000-0G1A				P1 - 32	32	S40016001	H - 35	18	SA8137001	A - 14	2
P2 - 1+	34			Z - 9	42	S40017000	H - 34	18	SA8138001	A - 17	2
BMP206A-0000000-0G5A			S04228001	D - 79	10	S40938001	J - 18	22	SA8139001	A - 18	2
P2 - 2+	34		S04630000	H - 62+	20	S41203051	N - 3	30	SA8140001	A - 19	2
BMP206A-0000000-CG1A			S04632101	J - 29+	22	S41204050	N - 4	30	SA8143002	B - 4	4
P2 - 1+	34		S05898121	D - 4	8	S41205001	N - 8	30	SA8145001	B - 8	4
			S06573001	G - 22	16	S41206001	N - 7	30	SA8146001	B - 16	4

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SA8147001	B - 19	4	SA9575101	P3 - 5	36						
SA8148001	B - 22	4	SA9587001	P3 - 6+	36						
SA8149001	B - 42+	4	SA9602001	P3 - 6+	36						
SA8151001	C - 2	6	SA9725001	P3 - 11	36						
SA8152001	C - 10	6		Wa	43						
SA8154001	C - 15	6	SA9727001	P3 - 3	36						
SA8155001	D - 86+	10	SA9760001	P1 - 30	32						
SA8157001	D - 52	8	SA9826001	A - 22	2						
	D - 68	10		Wa	43						
SA8158101	D - 89+	10	SA9831001	R - 1	40						
SA8159001	G - 1	16	SA9855001	K - 34	24						
SA8160001	G - 3	16	SA9865001	P1 - 4	32						
SA8161001	G - 5	16	SA9866001	P1 - 5	32						
SA8162001	G - 7	16	SA9867001	P1 - 6	32						
SA8163001	G - 19	16	SA9894001	P3 - 9	36						
SA8164001	H - 18	18	SA9896001	R - 5	40						
SA8166001	H - 19	18	SA9901001	R - 4	40						
SA8167101	H - 21	18	SA9914001	R - 6	40						
SA8169001	H - 22	18		Wa	43						
SA8170001	H - 23	18	SA9923001	R - 3	40						
SA8171001	H - 24	18	SA9943001	H - 2	18						
SA8172001	H - 51	18	SA9957001	A - 27	2						
SA8173001	H - 53	18		Wa	43						
SA8174001	H - 54	18	SA9957002	A - 28	2						
SA8177001	J - 9	22		Wa	43						
SA8178001	J - 8	22	SA9977001	Z - 17	42						
SA8182001	B - 42+	4	SB0570001	A - 3	2						
SA8183001	B - 43+	4	SB0571001	B - 1	4						
SA8184001	D - 86+	10	SB0572001	B - 2	4						
SA8185001	D - 89+	10	SB0576001	B - 32	4						
SA8186001	D - 35	8	SB0579001	K - 1	24						
SA8189001	N - 26	30	SB0580001	K - 3	24						
SA8191001	Q - 2	38	SB0581001	K - 5	24						
SA8192001	Q - 4	38	SB0582001	K - 32	24						
SA8193001	Q - 10	38	SB0586001	P1 - 1	32						
SA8245001	L - 18	26	SB0587001	P1 - 3	32						
SA8256011	Z - 53+	42	SB0588001	P1 - 13	32						
SA8256014	Z - 53+	42	SB0589001	P1 - 14	32						
SA8256022	Z - 53+	42	SB0596001	Z - 10	42						
SA8257011	Z - 53+	42	SB0597001	Z - 11	42						
SA8257014	Z - 53+	42	SB0598001	Z - 12	42						
SA8436001	B - 39	4	SB0599001	A - 25	2						
SA8503001	K - 15	24	SB0625001	A - 7	2						
SA8507001	K - 13	24	SB0626001	A - 6	2						
SA8508001	K - 9	24	SB0628001	H - 1	18						
SA8509001	K - 29	24	SB0629001	A - 26	2						
SA8510101	K - 26	24	SB0648001	F - 1	14						
SA8511101	K - 10	24	SB0649001	L - 37	26						
SA8512101	K - 27	24	SB0650001	L - 54	26						
SA8767001	D - 58	8	SB0651001	Q - 1	38						
SA8982101	K - 38	24	SB0652001	N - 2	30						
SA9437001	P1 - 16	32	SB0653001	Q - 7	38						
SA9443001	P1 - 18	32	SB0724001	B - 30	4						
SA9447001	P1 - 20	32	SB0725001	B - 18	4						
SA9448001	P1 - 21	32	SB0726001	H - 26	18						
SA9449001	P1 - 24	32	SB0727001	A - 5	2						
SA9452001	B - 33	4	SB0728001	A - 4	2						
SA9535001	R - 2+	40	SB0751001	N - 1	30						
SA9546001	P3 - 1	36	SB0796001	P1 - 15	32						
SA9549001	P3 - 2	36	SB0806001	G - 33	16						
SA9553001	P3 - 4	36	SB0807001	G - 34	16						
SA9559001	P3 - 7	36	SB0827001	P1 - 26	32						
SA9563001	K - 12	24									

MEMO



零件手册
PARTS BOOK

BROTHER INDUSTRIES, LTD. <http://www.brother.com/>
1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

©2009 Brother Industries, Ltd. All Rights Reserved.

S-6200A
SB0778-001.C/E
2009.06.B (1)