

ERETA - ELETTRONICA

电脑直驱平缝机

**DIRECT-DRIVE COMPUTERIED
LOCKSTITCH SEWING MACHINE**

**零件样本
使用说明书**

**OPERATION MANUAL
PARTS BOOK**

零件手册

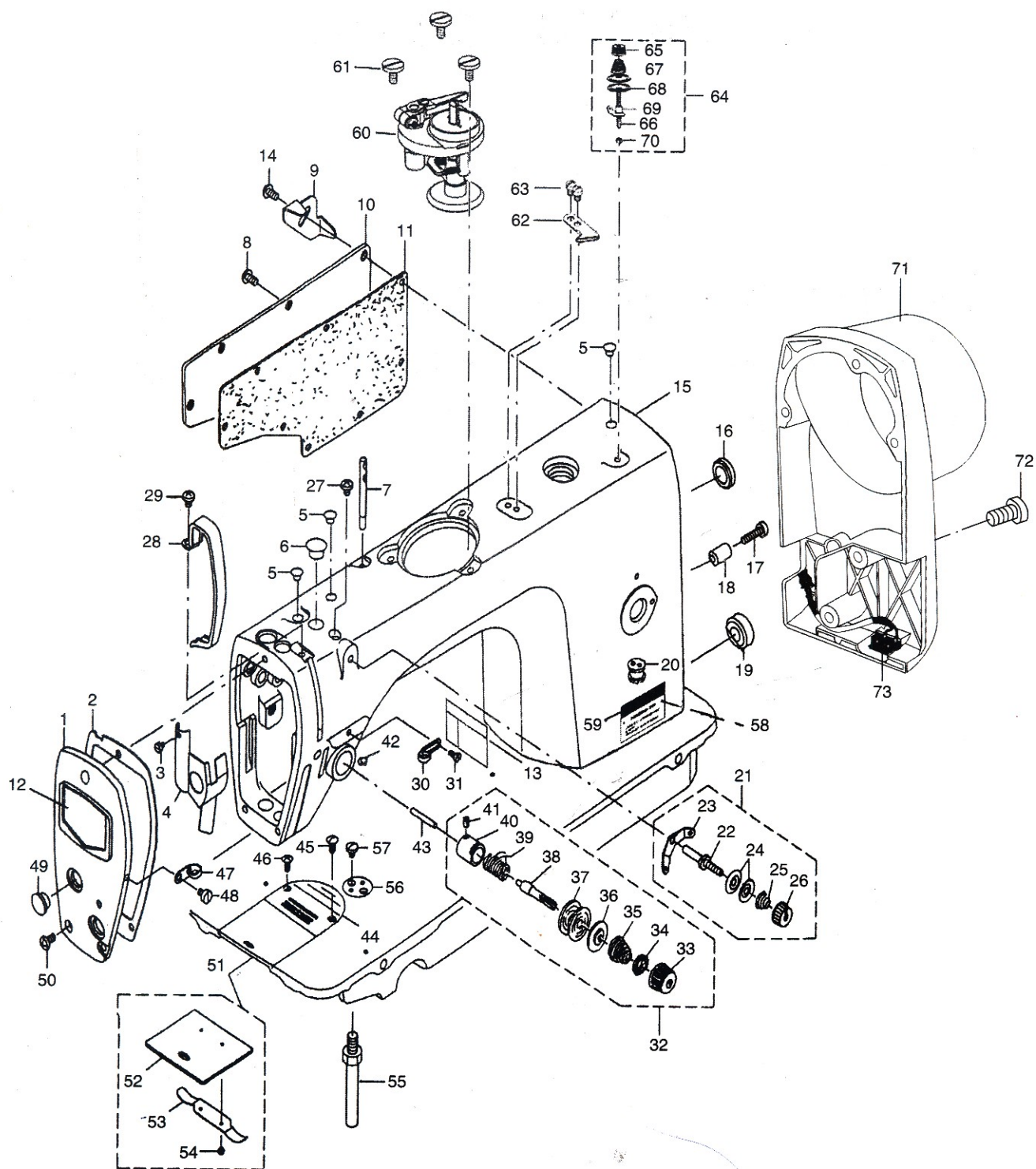
PARTS BOOK

选购零件部件时，请注明序号，件号。

**Please confirm the relative applications Ref. No, part No.
when buying the parts.**

1.机壳 · 外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

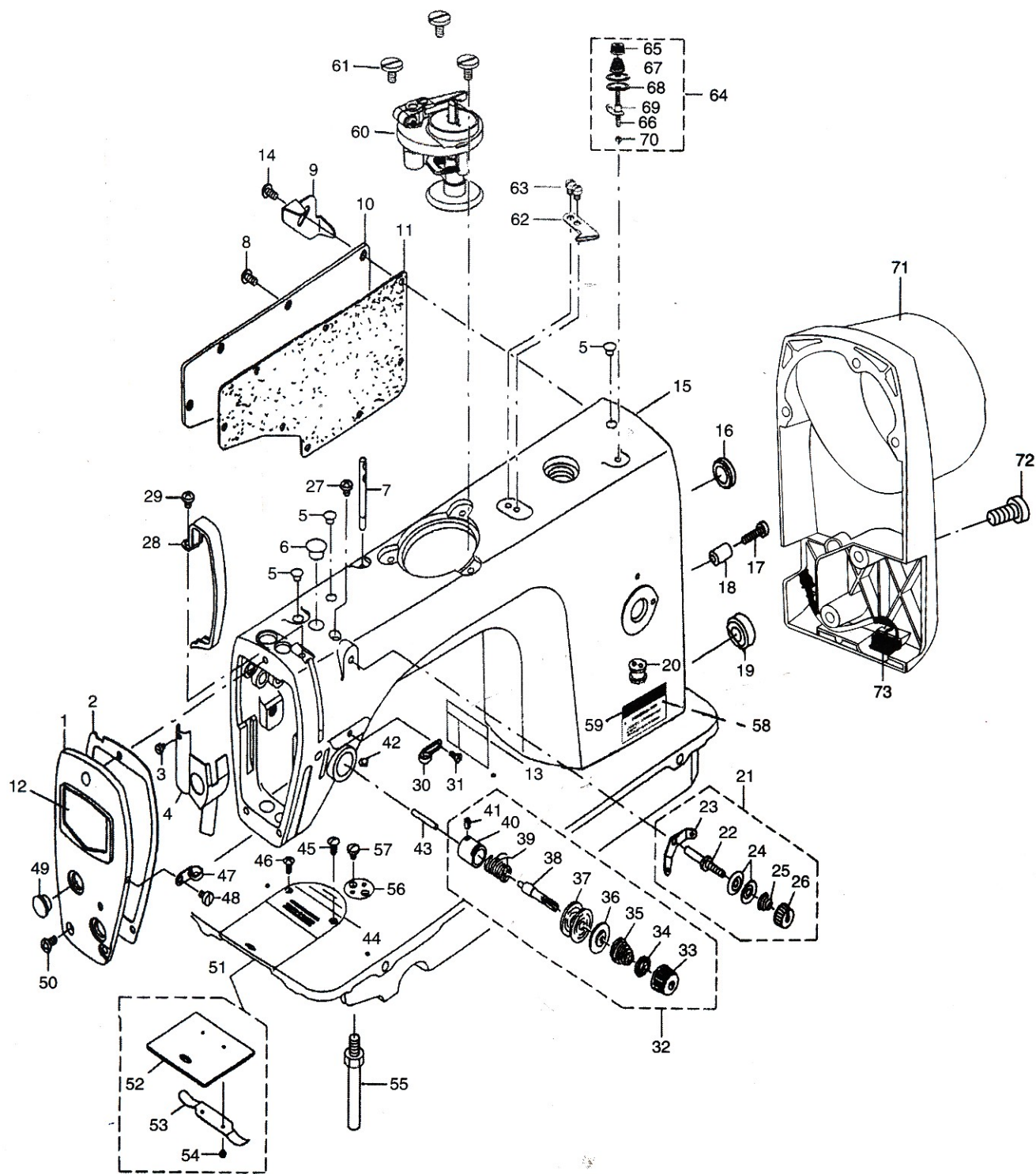


1.机壳·外装部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	102.01-01-P	面板	Face plate	1	
2	102.01-02-P	面板垫	Face plate agsket	1	
3	02-608440421-1	防油板螺钉	Screw 1/8x44 L=4	1	
4	102.01-04	面板防油板部件	Arm oil shifld asm.	1	
5	102.01-05	挑线连杆销螺孔塞	Rubber plug	3	
6	102.01-06	针杆曲柄螺孔塞	Rubber plug	1	
7	102.01-07	过线柱	Thread guide rod	1	
8	02-412280923-1	后窗板螺钉	Screw 3/16x28 L=9	7	
9	102.01-09	导线夹板	Cord holder	1	
10	102.01-10	后窗板	Side plate	1	
11	102.01-11	后窗板垫	Gasket	1	
12	102.01-12	面板装饰片	Face plate	1	
13	102.01-13	安全指示牌	Safety label	1	
14	02-412281423-1	后窗板螺钉	Screw 3/16x28 L=14	3	
15	102.01-15-P	机壳	Machine cover	1	
16	102.01-16	送料调节器孔塞	Rubber plug	1	
17	02-512281821-1	倒缝限套紧固螺钉	Screw 3/16x28 L=18	1	
18	102.01-18	倒缝限位套	Reverse feed lever stopper	1	
19	102.01-19	下轴盲孔塞	Rubber plug	1	
20	102.01-20	导线过线套	Magnet cord rubber	1	
21	101.01-21	调线夹线器组件	Thread tension asm.	1	
22	101.01-22	调线夹线螺钉	Thread tension post	1	
23	101.01-23	调线过线板	Thread tension guide	1	
24	101.01-24	小夹线板	Thread tension disk	2	
25	101.01-25	小夹线簧	Thread tension spring	1	
26	101.01-26	小夹线螺母	Thread tension nut	1	
27	02-412280623-1	小夹线器组件螺钉	Screw 3/16x28 L=6	1	
28	102.01-28	挑线杆防护罩	Thread take-up lever cover	1	
29	02-412280623-1	挑线杆护罩螺钉	Screw 3/16x28 L=6	1	
30	102.01-30	右线钩	Arm thread guide Right	1	
31	02-611400621-1	右线钩螺钉	Screw 11/64x40 L=6	1	
32	101.01-32	夹线器组件	Thread tension asm.	1	
33	101.01-33	夹线螺母	Tension nut	1	
34	101.01-34	夹线制动板	Rotating stopper	1	
35	101.01-5	夹线簧	Tension spring	1	
36	101.01-36	夹线板	Thread tension disk presser	1	
37	101.01-37	夹线板	Thread tension disk	2	
38	101.01-38	夹线螺钉	Tension post	1	
39	101.01-39	挑线簧	Take-up spring	1	
40	101.01-40	挑线簧调节座	Tension post socket	1	
41	02-909400421-1	夹线螺钉紧固螺钉	Screw 9/64x40 L=5.5	1	
42	02-815280711-1	夹线器螺钉	Screw 15/64x28 L=7	1	
43	101.01-43	松线钉	Tension releasing	1	
44	101.01-44	针板	Throat plate	1	
45	02-211400621-1	针板螺钉	Screw 11/64x40 L=6	1	
46	02-211400623-1	针板螺钉	Screw 11/64x40 L=6	1	

1.机壳·外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

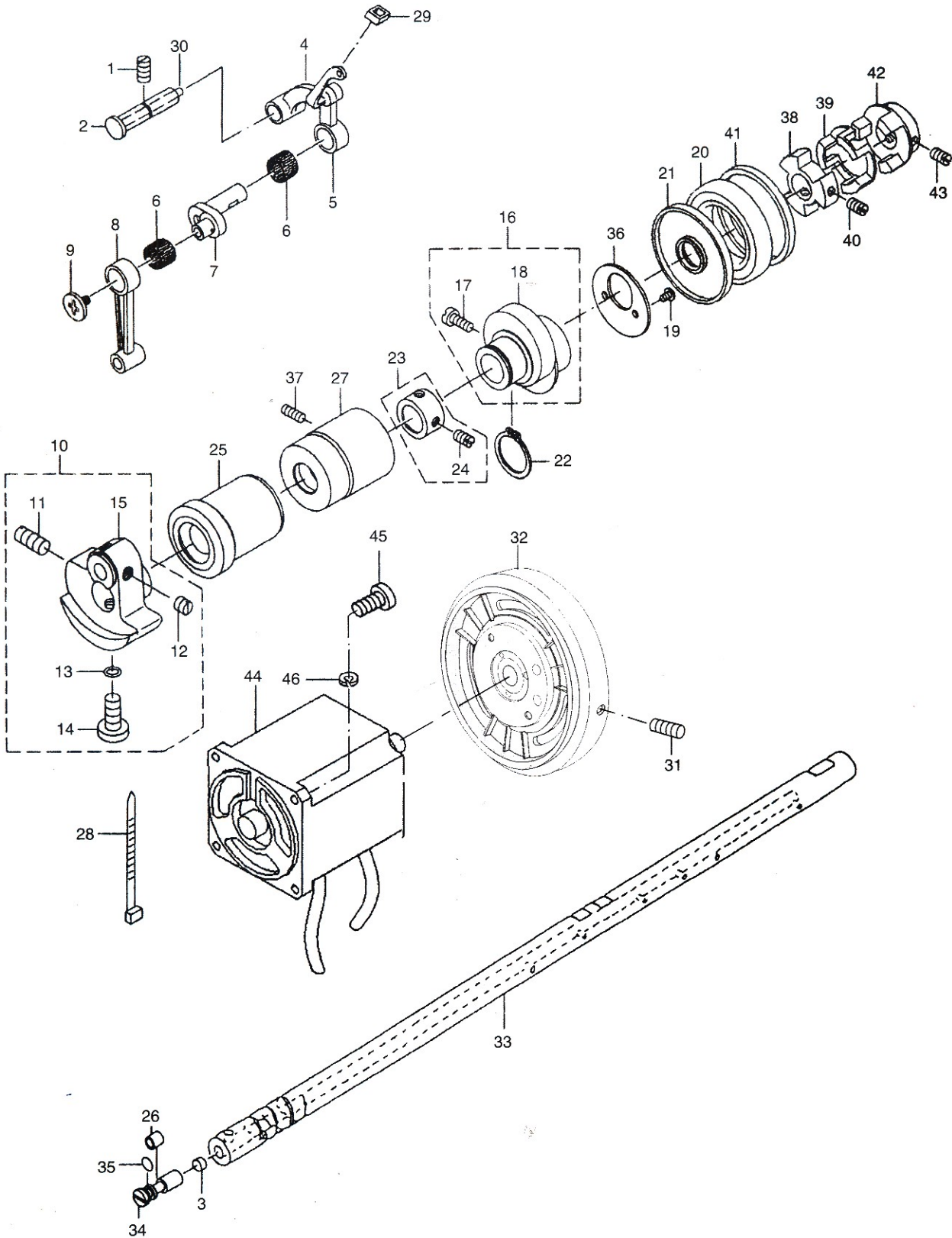


1.机壳 · 外装部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
47	101.01-47	左线钩	Arm thread guide Left	1	
48	02-611400621-1	左线钩螺钉	Screw 11/64x40 L=6	1	
49	101.01-49	面板调节螺孔塞	Ribber plug	2	
50	02-412280923-1	面板螺钉	Screw 3/16x28 L=9	3	
51	101.01-51	推板部件	Slide plate asm.	1	
52	101.01-52	推板	Slide plate	1	
53	101.01-53	推板簧	Bed slide spring	1	
54	02-606560221-3	推板簧螺钉	Screw 3/32x56 L=2.2	2	
55	102.01-55	底板支柱	Bed screw stud	4	
56	101.01-61	夹边器	Ruler stopper	1	
57	02-911400611-1	夹边器螺钉	Screw 11/64x40 L=6	2	
58	101.01-63	型号牌铆钉	Pole	2	
59	102.01-64-P	型号牌	Model plate	1	
60	102.09-32	张线器组件	Bobbin base	1	
61	102.09-33	绕线器螺钉	Screw	3	
62	102.09-34	切刀	Knife	1	
63	102.09-35	绕线器割线刀螺钉	Knife screw	2	
64	102.09-36	夹线器组件	Thread tension asm.	1	
65	102.09-36-01	夹线螺母	Tension nut	1	
66	102.09-36-02	夹线螺钉	Tension post	1	
67	102.09-36-03	夹线弹簧	Tension spring	1	
68	102.09-36-04	夹线板	Thread tension disk presser	2	
69	102.09-36-05	过线板	Thread tension guide	1	
70	102.09-36-06	夹线螺母 (下)	Tension nut	1	
71	102.11-34	电机罩壳	Motor cover	1	
72	102.11-35	电机罩紧固螺钉	screw	3	
73	102.11-36	保护开关	Protects the switch	1	

2.上轴 · 挑线部件

MAIN SHAFT&THREAD-UP LEVER COMPONENTS

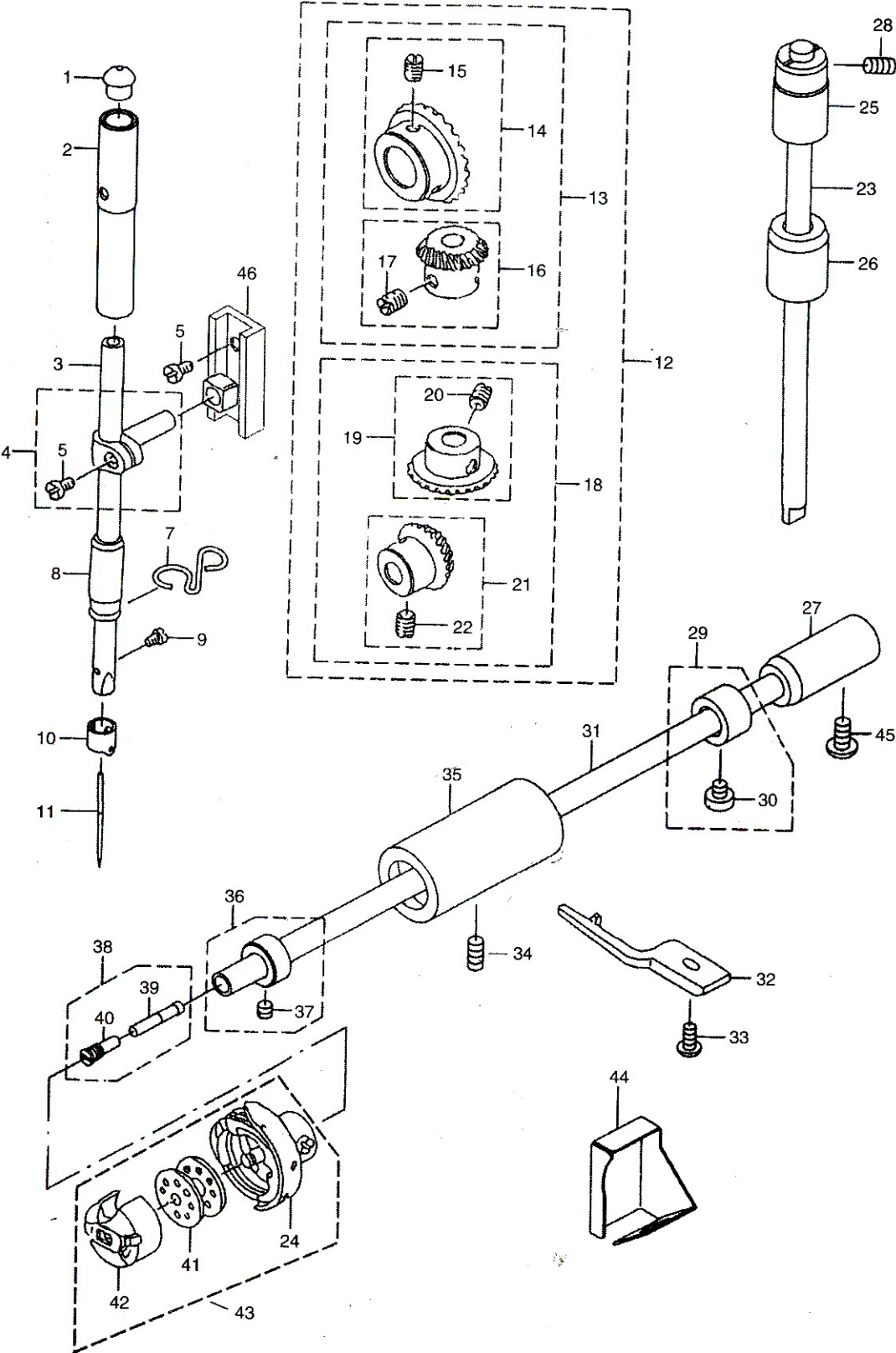


2.上轴·挑线部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	02-815281151-1	挑线连杆销螺钉	Screw 15/64x28 L=10.5	1	
2	101.02-02	挑线连杆销	Thread take-up crank shaft	1	
3	101.02-03	曲柄油量限制毡	Roller felt	1	
4	101.02-04	挑线连杆	Thread take-up lever	1	
5	101.02-05	挑线连杆分组件	Thread take-up lever asm.	1	
6	101.02-06	挑线杆滚针轴承	Needle bearing	2	
7	101.02-07	挑线曲柄部件	Needle bar crank	1	
8	101.02-08	针杆连杆	Needle bar crank rod	1	
9	101.02-09	挑线曲柄左旋螺钉	Left screw 9/64x40 L=4.8	1	
10	102.02-10	针杆曲柄组件	Counter weight asm.	1	
11	02-818281651-1	针杆曲柄紧固螺钉	Screw 9/32x28 L=16	1	
12	02-816400611-1	挑线曲柄定位螺钉	Screw 1/4x40 L=6	2	
13	101.02-13	定位螺钉O型圈	Rubber ring	1	
14	02-418281651-1	针杆曲柄定位螺钉	Screw 9/32x28 L=15.5	1	
15	102.02-15	针杆曲柄	Counter weight	1	
16	101.02-16	送料偏心轮组件	Feed drive eccentric cam asm.	1	
17	02-516401111-1	送料偏心轮螺钉	Screw 1/4x40 L=11	2	
18	101.02-18	送料偏心轮	Feed drive eccentric cam	1	
19	02-409400623-1	送料偏心轮盖板螺钉	Screw 9/64x40 L=6	2	
20	102.02-20	轴承	Needle bearing	1	
21	102.02-21	上轴油封	Oil seal	1	
22	101.02-22	抬牙连杆轴挡圈	Snap ring	1	
23	102.02-23	上轴挡圈组件	Thrust collar asm.	1	
24	02-816400611-1	上轴挡圈螺钉	Screw 1/4x40 L=6	2	
25	101.02-25	上轴前轴套	Main shaft front bushing asm.	1	
26	101.02-26	曲柄油量调节销	Oil adjusting collar	1	
27	102.02-27	上轴中轴套	Bushing,intermediate	1	
28	101.02-28	电线夹	Cable band	1	
29	101.02-29	橡皮套	Rubber	1	
30	101.02-30	挑线连杆销毛毡	Thread take-up crank shaft felt	1	
31	02-815281051-1	手轮螺钉	Screw 15/64x28 L=10	1	
32	102.02-34	手轮	Hand wheel	1	
33	102.02-38	上轴	Main shaft	1	
34	101.02-40	上轴油量调节销	Oil amount adjusting pin	1	
35	101.02-41	上轴油量调节销O型圈	Rubber ring	1	
36	101.02-42	送料偏心轴盖板	Thrust collar	1	
37	102.02-43	上轴中轴套螺钉	Screw	1	
38	102.02-44	连轴器(A)	Connect block A	1	
39	102.02-45	连轴器橡胶圈	Connect rubber A	1	
40	102.02-46	连轴器螺钉	Screw	3	
41	102.02-47	轴承垫	Needle bearing plate	1	
42	102.02-48	连轴器(B)	Connect block B	1	
43	102.02-49	连轴器(B)固定螺钉	Screw	3	
44	102.11-36	直驱电机组件	Motor asm.	1	
45	102.11-37	电机安装螺钉	Screw	4	
46	102.11-38	电机安装螺钉垫片	Washer	4	

3.针杆·竖轴·下轴部件

NEEDLE BAR, UPRIGHT SHAFT&HOOK DRIVING SHAFT COMPONENTS

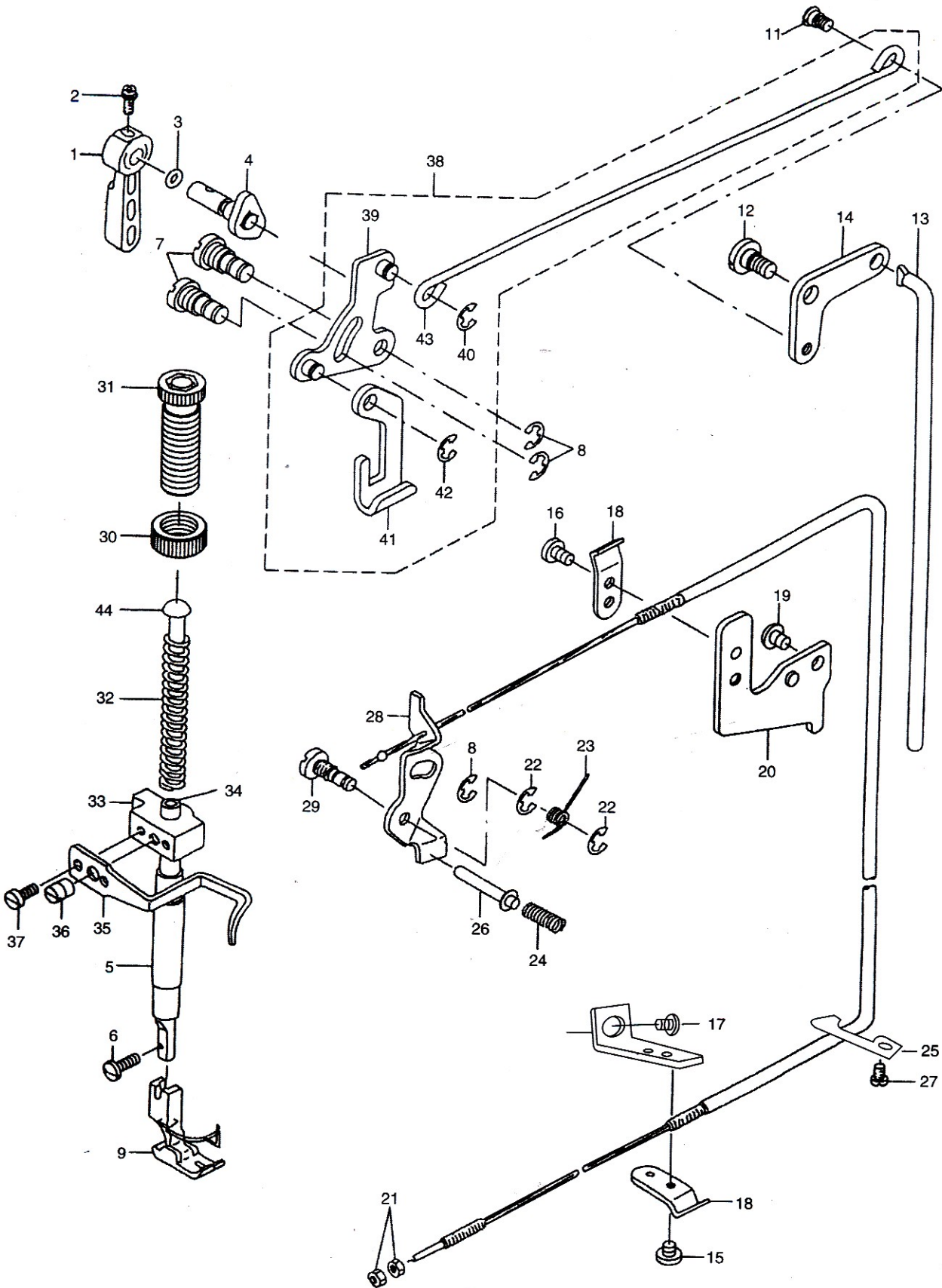


3.针杆·竖轴·下轴部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	102.03-01	针杆上孔塞	Cap	1	
2	102.03-02	针杆上套	Needle bar bushing upper	1	
3	102.03-03	针杆	Needle bar	1	
4	102.03-04	针杆连接柱组件	Needle rod holder asm.	1	
5	02-509400821-1	针杆连接柱螺钉	Screw 9/64x40 L=7.5	3	
6	102.03-06	针杆连接柱滑块	Slide block	1	
7	102.03-07	针杆下套线钩	Needle bar thread guide	1	
8	102.03-08	针杆下套	Needle bar bushing, lower	1	
9	02-508440521-1	机针螺钉	Screw 1/8x44 L=4.8	1	
10	102.03-10	针杆线钩	Needle bar thread guide	1	
11	101.03-11	机针	Needle DBX1 #14	1	
12	101.03-12	伞齿轮组件	Gear&pinion asm.	1	
13	101.03-13	上齿轮组件	Gear&pinion asm., upper	1	
14	101.03-14	上轴伞齿轮组件	Gear asm.	1	
15	02-816400811-1	伞齿轮螺钉	Screw 1/4x40 L=8	2	
16	101.03-16	竖轴上伞齿轮组件	Pinion asm.	1	
17	02-816400811-1	伞齿轮螺钉	Screw 1/4x40 L=8	2	
18	101.03-18	下齿轮组件	Gear&pinion asm., lower	1	
19	101.03-19	竖轴下齿轮组件	Gear asm.	1	
20	02-816400811-1	伞齿轮螺钉	Screw 1/4x40 L=8	2	
21	101.03-21	下轴伞齿轮组件	Pinion asm.	1	
22	02-816400811-1	伞齿轮螺钉	Screw 1/4x40 L=8	2	
23	102.03-23	竖轴	Upright shaft	1	
24	101.03-24	旋梭	Hook asm.	1	
25	102.03-25	竖轴上轴套	Upright shaft bushing, upper	1	
26	102.03-26	竖轴下轴套	Upright shaft bushing, lower	1	
27	102.03-27	下轴后轴套	Bushing rear	1	
28	02-812280711-1	竖轴上套紧固螺钉	Screw 3/16x28 L=7	1	
29	102.03-29	下轴挡圈组件	Thrust collar asm.	1	
30	02-511400511-1	下轴挡圈螺钉	Screw 11/64x40 L=5	2	
31	102.03-31	下轴	Lower shaft	1	
32	101.03-32	旋梭定位钩	Bobbin case holder	1	
33	02-511401021-1	旋梭定位钩螺钉	Screw 11/64x40 L=9.5	1	
34	02-812280711-1	下轴前轴套螺钉	Screw 3/16x28 L=7	1	
35	102.03-35	下轴前轴套	Lower shaft front metal	1	
36	101.03-36	下轴挡油圈组件	Thrust collar asm	1	
37	02-811400411-1	下轴挡油圈螺钉	Screw 11/64x40 L=3.5	2	
38	101.03-38	下轴限油组件	Oil seal screw asm.	1	
39	101.03-39	下轴限油芯	Oil wick	1	
40	101.03-40	下轴限油螺钉	Oil seal screw	1	
41	101.03-41	梭心	Bobbin	1	
42	101.03-42	梭壳	Bobbin case	1	
43	101.03-43	旋梭梭壳组件	Hook bobbin case asm.	1	
44	101.03-44	挡油罩	Oil shield	1	
45	02-612281311-1	下轴后轴套螺钉	Screw 3/16x28 L=13	1	
46	101.03-46	针杆连接柱滑块座	Slide block base	1	

4.压杆部件

HAND LIFTER COMPONENTS

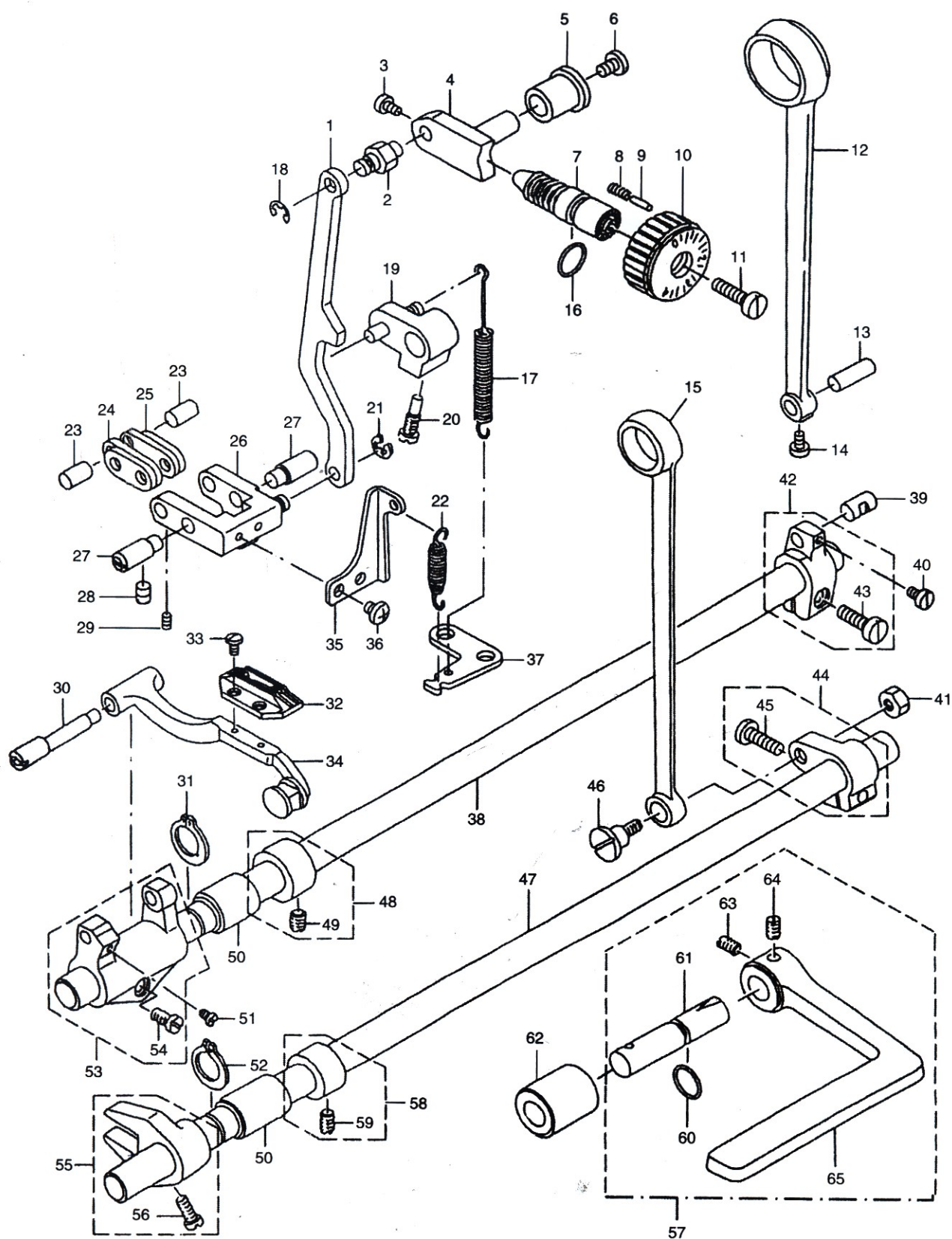


4.压杆部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	101.04-01	压脚扳手	Hand lifter	1	
2	02-509401023-1	压脚扳手螺钉	Screw 9/64x40 L=10	1	
3	101.04-03	压脚扳手轴O型圈	Rubber ring	1	
4	102.04-04	压脚扳手凸轮部件	Hand lifter cam asm.	1	
5	102.04-05	压杆轴套	Presser bar bushing lower	1	
6	02-409400821-1	活压脚螺钉	Screw 9/64x40 L=8	1	
7	102.04-07	前杠杆螺纹销	Link shaft	2	
8	101.04-08	螺纹销开口挡圈	E-ring 5	3	
9	101.04-09	活压脚部件	Presser foot asm.	1	
10	102.04-10	下压线底板	Wire holder bracket, lower	1	
11	102.04-11	抬压脚拉杆螺钉	Hinge screw	1	
12	102.04-12	后杠杆轴拉螺钉	Hinge screw	1	
13	102.04-13	抬压脚顶杆	Knee lifter connecting rod	1	
14	102.04-14	抬压脚后杠杆	Lifting lever link	1	
15	02-411400521-1	下压板紧固螺钉	Screw 11/64x40 L=5	1	
16	02-411400521-1	上压板紧固螺钉	Screw 11/64x40 L=5	1	
17	02-515281521-1	下压板组件紧固螺钉	Screw 15/64x28 L=14.5	1	
18	102.04-18	拉线活压板	Wire holder	2	
19	02-412280623-1	上压板组件紧固螺钉	Screw 3/16x28 L=6	1	
20	102.04-20	上压线底板	Wire holder bracket, upper	1	
21	04-612320400-1	拉线钮距调节螺母	Nut 3/16x32	2	
22	101.04-22	螺纹销开口挡圈	E-ring 5	2	
23	101.04-23	松线顶板复位簧	Tension release return spring	1	
24	102.04-24	松线辅订弹簧	Thread release pin spring	1	
25	102.04-25	软管右挡板	Wire cable holder	1	
26	102.04-26	松线辅钉	Tension release supporting pin	1	
27	02-412280623-1	右挡板紧固螺钉	Screw 3/16x28 L=6	1	
28	102.04-28	松线顶板	Thread tension release wire	1	
29	102.04-29	松线顶板螺纹销	Tension release shaft	1	
30	102.04-30	调压螺母	Presser adjusting screw nut	1	
31	102.04-31	调压螺钉	Presser spring regulator	1	
32	102.04-32	调压簧	Presser adjusting spring	1	
33	102.04-33	压杆导架	Presser bar guide bracket	1	
34	101.04-35	压杆	Presser bar	1	
35	102.04-36	缓线调节钩	Presser bar thread guide	1	
36	02-816400811-1	压杆导架螺钉	Screw 1/4x40 L=8	1	
37	02-509400821-1	缓线调节钩螺钉	Screw 9/64x40 L=8	2	
38	102.04-39	前杠杆组件	Knee lifting cross rod asm	1	
39	102.04-40	抬压脚前杠杆部件	Hand lifter link	1	
40	102.04-41	拉杆开口挡圈	E-ring 5	1	
41	102.04-42	压脚升降板	Lifting lever	1	
42	102.04-43	升降板连接开口挡圈	E-ring 5	1	
43	102.04-44	抬压脚拉杆	Knee lifting cross rod	1	
44	102.04-45	调压导杆	Presser guide bar	1	

5.送料部件

FEED MECHANISM COMPONENTS

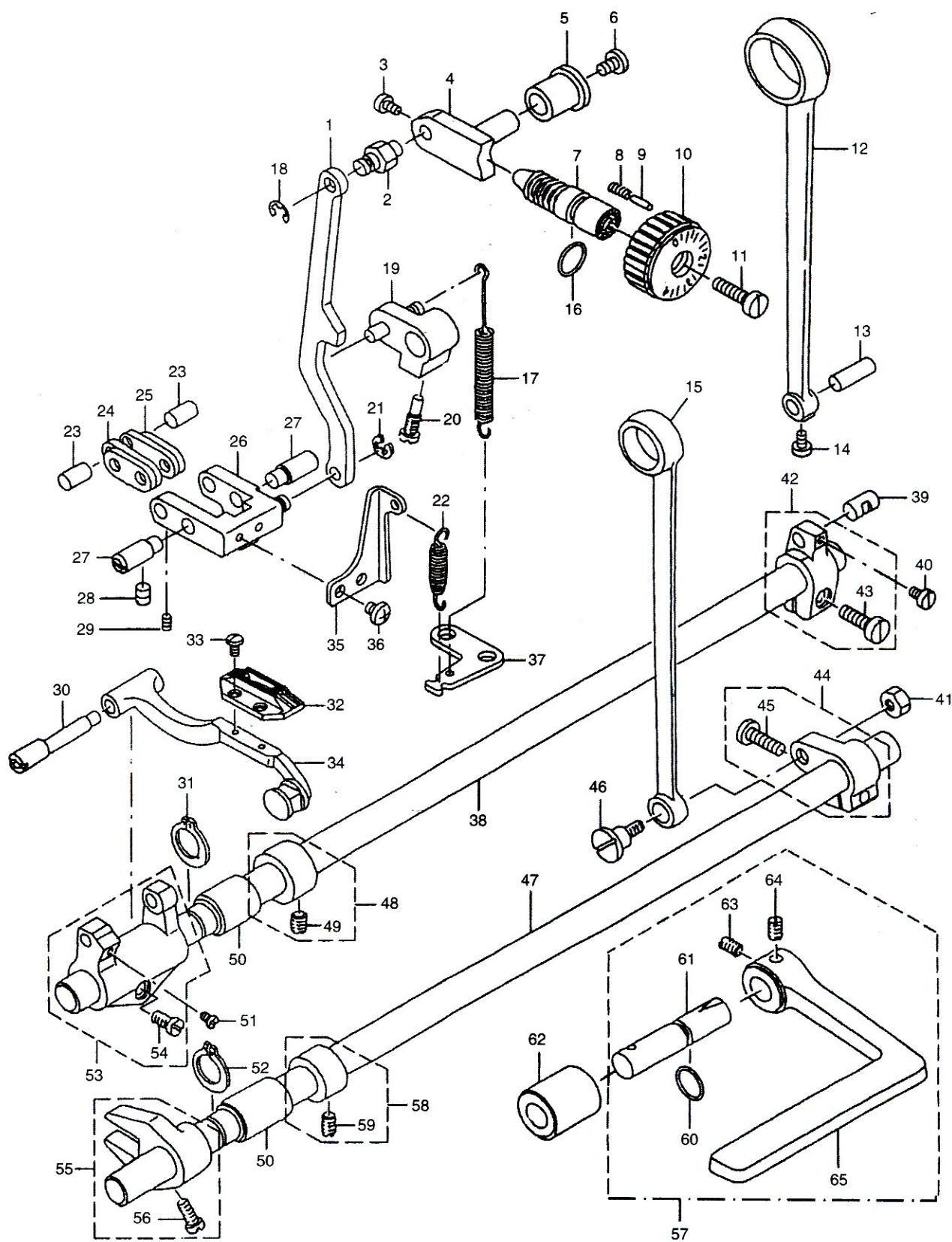


5.送料部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	102.05-01	倒送料连杆	Feed adjust rod	1	
2	102.05-02	倒送料连杆销	Feed regulator pin	1	
3	02-509400621-1	连杆销螺钉	Screw 9/64x40 L=6	2	
4	101.05-04	送料调节器	Feed regulator	1	
5	101.05-05	送料调节器轴套	Feed regulator bushing	1	
6	02-312280721-1	送料调节器紧固螺钉	Screw 3/16x28 L=7	1	
7	102.05-07	送料调节螺栓	Feed regulator screw	1	
8	102.05-08	送料距锁合簧	Spring	1	
9	102.05-09	送料距锁合销	Feed adjust pin	1	
10	102.05-10	送料距旋钮	Feed dial	1	
11	02-512281821-1	送料距旋钮螺钉	Screw 3/16x28 L=18	1	
12	102.05-12	送料连杆	Rocker shaft connecting rod	1	
13	102.05-13	送料连杆销	Walking foot long pin	1	
14	02-809400424-1	送料连杆螺钉	Screw 9/64x40 L=4	1	
15	102.05-15	抬牙连杆	Connecting rod	1	
16	102.05-16	送料调节螺栓O型圈	Rubber ring	1	
17	102.05-17	摆动板座复位簧	Feed reverse spring	1	
18	101.05-18	倒送料连杆销挡圈	E-ring 5	1	
19	102.05-19	倒送料曲柄组件	Feed reverse arm asm.	1	
20	102.05-20	倒送料曲柄螺钉	Screw	1	
21	101.05-21	倒送料连杆挡圈	E-ring 5	1	
22	102.05-22	倒送料拉簧	Spring	1	
23	102.05-23	短摆动板连接销	Walking foot short pin	2	
24	102.05-24	送料长摆动板	Connecting link long pin	2	
25	102.05-25	送料短摆动板	Connecting link short pin	2	
26	102.05-26	送料摆动板座组件	Feed adjust link asm.	1	
27	102.05-27	送料摆动板座左右销	Adjusting link fulcrum shaft	2	
28	02-815280711-1	左右销螺钉	Screw 15/64x28 L=7	2	
29	02-809400424-1	连杆销螺钉	Screw 9/64x40 L=4	2	
30	102.05-30	牙架销	Feed bar shaft	1	
31	102.05-31	送料轴轴用挡圈	Retaining ring	1	
32	101.05-32	送料牙	Feed dog I	1	
33	02-608440621-1	送料牙螺钉	Screw 1/8x44 L=6	2	
34	102.05-34	牙架部件	Feed bar asm.	1	
35	101.05-35	摆动板座复位板	Adjusting link spring guide	1	
36	02-411400523-1	复位板紧固螺钉	Screw 11/64x40 L=5	2	
37	102.05-37	拉簧固定板	Feed spring hood	1	
38	102.05-38	送料轴	Feed rocker shaft	1	
39	102.05-39	送料曲柄销	Walking foot middle pin	1	
40	02-509400621-1	曲柄销螺钉	Screw 9/64x40 L=6	1	
41	04-618280400-1	抬牙连杆轴位螺母	Nut 9/32x28	1	
42	101.05-42	送料曲柄组件	Feed rocker shaft crank asm.	1	
43	02-412281621-1	送料曲柄螺钉	Screw 3/16x28 L=15.5	1	
44	102.05-44	抬牙后曲柄组件	Lifting rocker asm.	1	
45	02-412281421-1	抬牙后曲柄螺钉	Screw 3/16x28 L=14	1	
46	102.05-46	抬牙连杆轴位螺钉	Hinge screw	1	

5.送料部件

FEED MECHANISM COMPONENTS

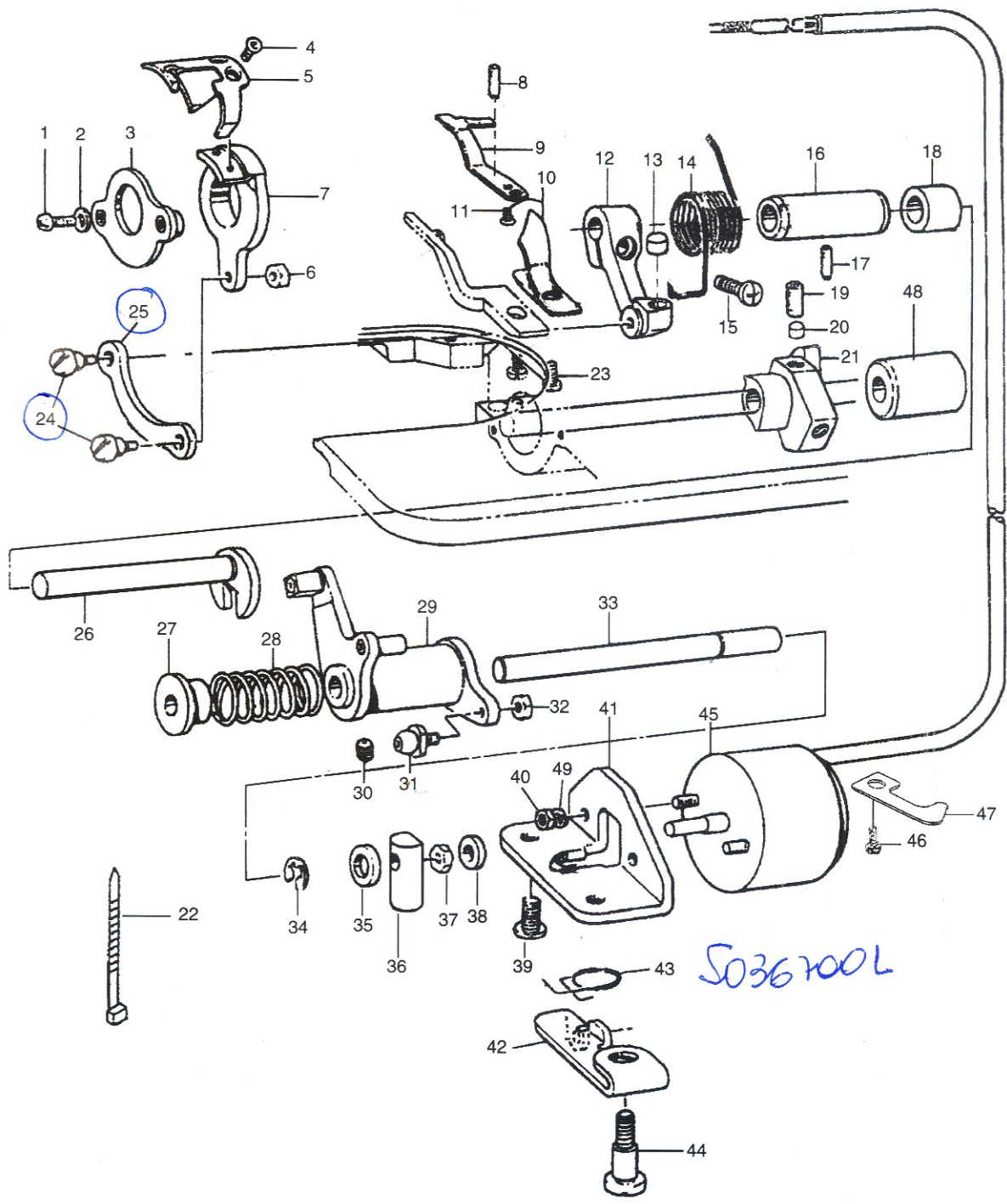


5.送料部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
47	102.05-47	抬牙轴	Feed driving shaft	1	
48	102.05-48	抬牙轴挡圈组件	Thrust collar asm.	1	
49	02-816400611-1	送料轴挡圈螺钉	Screw 1/4x40 L=6	1	
50	102.05-49	送料轴前轴套	Feed rocker shaft bushing	2	
51	02-411400721-1	牙架销螺钉	Screw 11/64x40 L=7	2	
52	102.05-50	抬牙轴轴用挡圈	Retaining ring	1	
53	102.05-51	牙架座组件	Feed bar crank asm.	1	
54	02-412281421-1	牙架座螺钉	Screw 3/16x28 L=14	1	
55	102.05-52	抬牙叉曲柄组件	Driving shaft crank asm.	1	
56	02-511401121-1	抬牙叉曲柄螺钉	Screw 11/64x40 L=10.5	1	
57	102.05-59	倒送料扳手组件	Reverse feed control lever asm.	1	
58	102.05-61	抬牙轴挡圈	Thrust collar asm.	1	
59	02-816400611-1	抬牙轴挡圈螺钉	Screw 1/4x40 L=6	2	
60	102.05-63	倒送料轴O型圈	Rubber ring	1	
61	102.05-64	倒送料轴	Feed reverse shaft	1	
62	102.05-65	倒送料轴轴套	Feed lever metal	1	
63	02-816400911-1	倒送料扳手螺钉	Screw 1/4x40 L=8.5	1	
64	02-816401041-1	倒送料扳手定位螺钉	Screw 1/4x40 L=10	1	
65	102.05-68	倒送料扳手	Reverse feed control lever	1	

6.自动切线部件

THREAD TRIMMER COMPONENTS

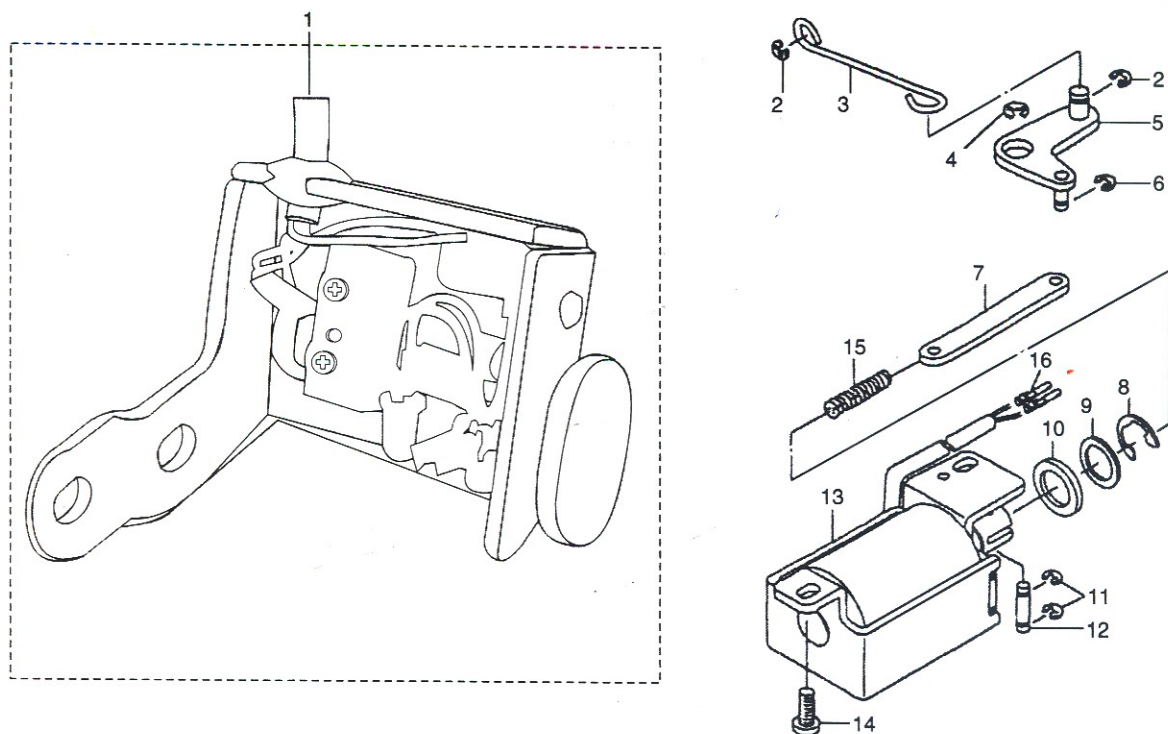


6.自动切线部件

序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	101.13-02	螺钉SM11/64"x40 L=12	Screw SM11/64x40 L=12	2	
2	101.13-10	牙架座螺钉垫圈	Washer	2	
3	101.13-07	刀架压板组件	Partiality shank asm.	1	
4	101.13-08	活动刀固定螺钉	Screw	2	
5	101.13-03	活动刀	Motorial knife	1	
6	101.13-04	螺母 SM11/64"x40	Nut SM11/64x40	1	
7	101.06-06	剪线刀架	Knife bracket	1	
8	02-206560321-1	定刀调节螺钉	Screw	1	
9	101.13-12	割线刀	Secant knife	1	
10	101.13-05	护针片	Protect needle patch	1	
11	101.13-06	螺钉 SM9/64"x40 L=4	Screw SM9/64x40 L=4	1	
12	02-611401021-1	曲柄	Thread shear rock arm	1	
13	101.06-13	驱动曲柄止动块	Positioning block	1	
14	101.06-14	弹簧	Spring	1	
15	101.06-15	螺钉 SM3/16"x32 L=14	Screw SM3/16x32 L=14	2	
16	02-409400523-1	切线轴套	Thread shear cam rock arm assy	1	
17	101.06-17	螺钉 SM11/64"x40	Screw SM11/64x40	1	
18	101.06-18	驱动曲柄轴衬套	Short bush	1	
19	101.06-19	螺钉 SM1/4"x40 L=10	Screw SM1/4x40 L=10	1	
20	02-916400611-1	凸轮顶柱	Pole	2	
21	101.06-21	凸轮	Thread shear cam	1	
22	02-811400511-1	尼龙扎带	Bale band	1	
23	101.06-23	螺钉 SM9/64"x40 L=5	Screw SM9/64x40 L=5	1	
24	101.06-24	连杆螺钉 SM11/64"x40 L=5.5	Screw SM11/64x40 L=5.5	2	
25	101.06-25	连杆	Knife shaft connecting rod	1	
26	101.06-26	切线凸轮曲柄轴	Thread shear rock arm shaft	1	
27	101.06-7	扭簧端盖	Spring cover	1	
28	02-611400621-1	弹簧	Spring	1	
29	101.06-29	剪线驱动组件	Thread shear rock arm shaft	1	
30	101.06-30	螺钉 SM11/64"x40	Screw SM11/64x40	1	
31	101.06-31	滚柱	Roll shaft assy	1	
32	101.06-32	螺母	Nut	1	
33	101.06-33	轴	Thread shear shaft	1	
34	101.06-34	挡圈	Retaining ring	1	
35	101.06-35	电磁铁缓冲垫	Magnetic plug cushion mat	1	
36	101.06-36	切线电磁铁顶销	Magnetic plug pin	1	
37	101.06-37	螺母 SM1/4"x40	Nut SM1/4x40	1	
38	101.06-38	垫圈	Washer	1	
39	101.06-39	油泵安装螺钉	Screw	1	
40	101.06-40	螺母 M4	Nut M4	2	
41	101.06-41	切线磁铁支架	Magnetic plug cushion mat	1	
42	02-409400623-1	松线座	Thread loose seat	1	
43	101.06-43	弹簧	Spring	1	
44	101.06-44	螺钉 SM1/4"x28 L=13	Screw SM1/4x28 L=13	1	
45	101.06-45	剪线电磁铁组件	Magnetic plug	1	
46	101.06-46	螺钉 SM15/64"x28 L=14.5	Screw SM15/64x28 L=14.5	1	
47	02-415280923-1	旋梭供油管压板	Electrical plug breacker washer	1	
48	101.06-48	下轴中套	Bushing, lower shaft	1	
49	101.06-49	垫圈 4.5x8x0.5	Washer 4.5x8x0.5	2	

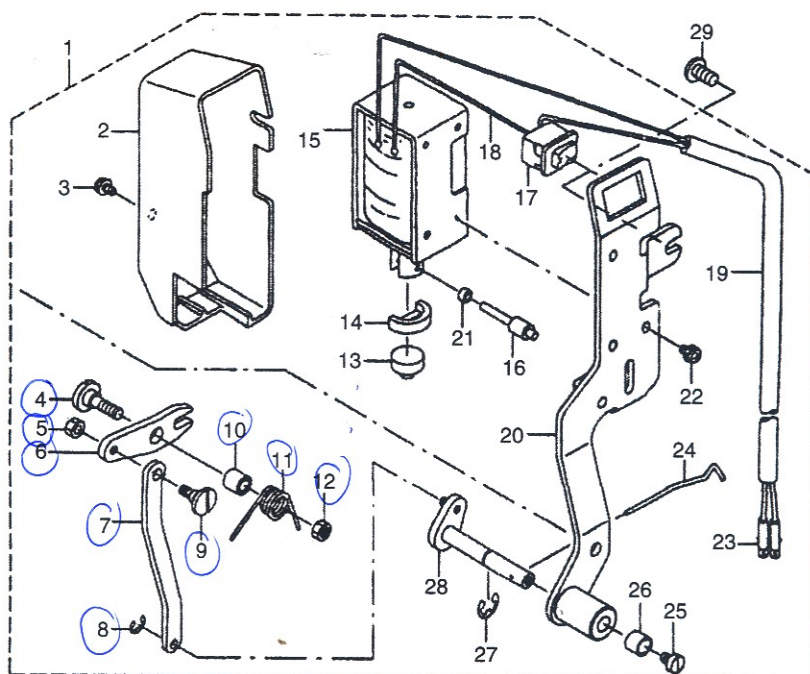
7.自动倒缝部件

AUTOMATIC REVERSE FEED COMPONENTS



8.拨线部件

WIPER COMPONENTS



7.自动倒缝部件

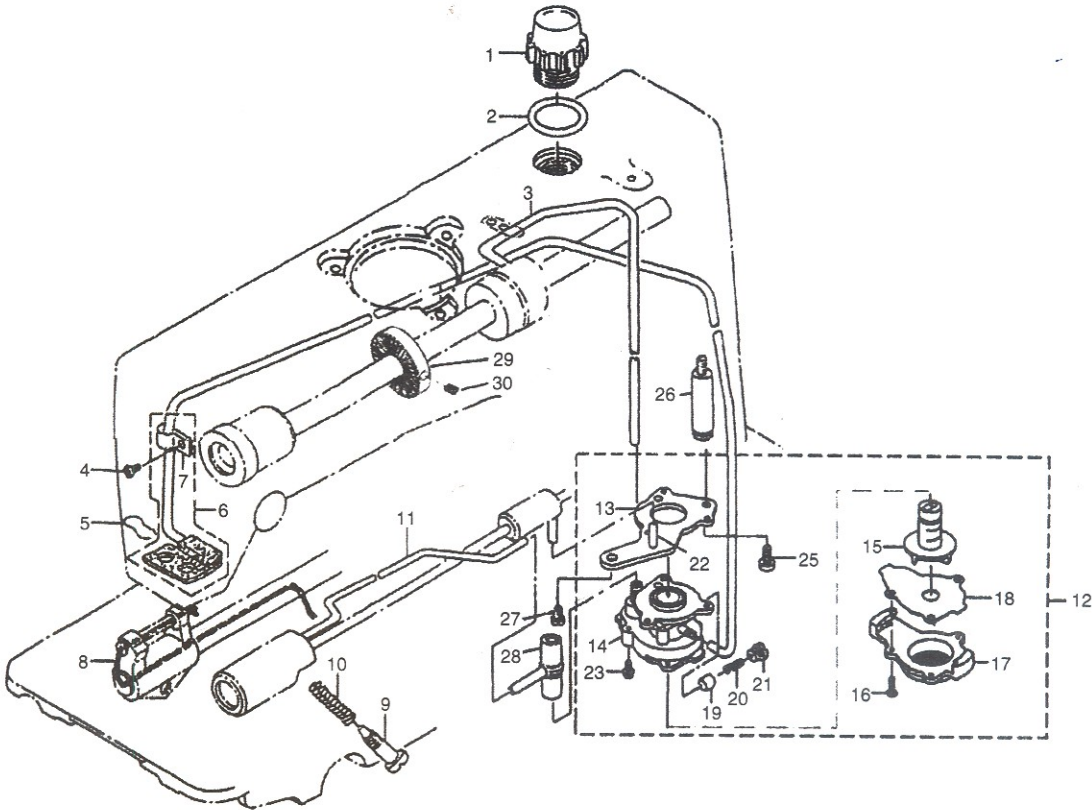
序号 Ref. No.	件 号 Part No.	名 称	Description	数 量 Qty	备 注 Note
1	101.07-01	自动倒缝开关组件	Reverse feed switch asm.	1	
2	101.07-02	拉杆挡圈	E-ring 5	2	
3	101.07-03	自动倒缝拉杆	Reverse feed connecting shaft	1	
4	101.07-04	油泵连接柱挡圈	E-ring 9	1	
5	101.07-05	倒缝曲柄组件	Connecting arm asm.	1	
6	101.07-06	倒缝曲柄销挡圈	E-ring 4	1	
7	101.07-07	倒缝铁芯连杆	Reverse feed connecting link	1	
8	101.07-08	倒缝铁芯挡圈	E-ring 20	1	
9	101.07-09	垫片	Washer 16x24x2.6	1	
10	101.07-10	橡胶垫片	Rubber plunger	1	
11	101.07-11	连接销卡簧	E-ring 4	2	
12	101.07-12	倒缝铁芯连接销	Plunger arm pin	1	
13	101.07-13	倒缝电磁铁	Reverse feed magnet asm.	1	
14	101.07-14	电磁铁紧固螺钉	Screw 15/64x28 L=12	2	
15	101.07-15	自动倒缝部件安装螺钉	Screw 3/16x28 L=9	1	
16	101.07-16	连杆定位簧	Plunger spring	1	

8.拨线部件

1	101.08-01	拨线部件	Wiper asm.	1	
2	101.08-02	拨线支架壳	Wiper cover	1	
3	101.08-03	拨线壳紧固螺钉	Screw M3	1	
4	101.08-04	传动板轴位螺钉	Hinge screw	1	
5	101.08-05	螺母	Nut 9/64x40	1	
6	101.08-06	拨线传动板	Wiper link A	1	
7	101.08-07	拨线拉杆	Wiper link B	1	
8	101.08-08	挡圈	E-ring	1	
9	101.08-09	拉杆轴位连接螺钉	Wiper link B,hinge screw	1	
10	101.08-10	传动板滚柱	Wiper hinge screw collar	1	
11	101.08-11	传动板复位簧	Wiper spring	1	
12	101.08-12	传动板轴位螺母	Nut 11/64x40	1	
13	101.08-13	铁芯定位垫	Wiper rubber A	1	
14	101.08-14	铁芯月牙垫	Wiper rubber B	1	
15	101.08-15	拨线电磁铁组件	Wiper solenoid	1	
16	101.08-16	传动销	Wiper solenoid shaft	1	
17	101.08-17	开关	Power switch	1	
18	101.08-18	导线	Electric wire	1	
19	101.08-19	导线管	2-core cabtyre cord	1	
20	101.08-20	拨线座组件	Wiper base asm	1	
21	101.08-21	传动销螺母	Wiper link collar	1	
22	101.08-22	电磁铁紧固螺钉	Screw	3	
23	101.08-23	插针	pin contact	2	
24	101.08-24	拨线杆	Wiper	1	
25	101.08-25	拨线杆紧固螺钉	Screw 9/64x40 L=5	1	
26	101.08-26	拨线杆紧固套	Wiper collar	1	
27	101.08-27	拨线驱动轴挡圈	E-ring	1	
28	101.08-28	拨线驱动轴组件	Wiper driving shaft asm	1	
29	02-412280921-1	拨线座紧固螺钉	Screw 3/16x28 L=9	2	

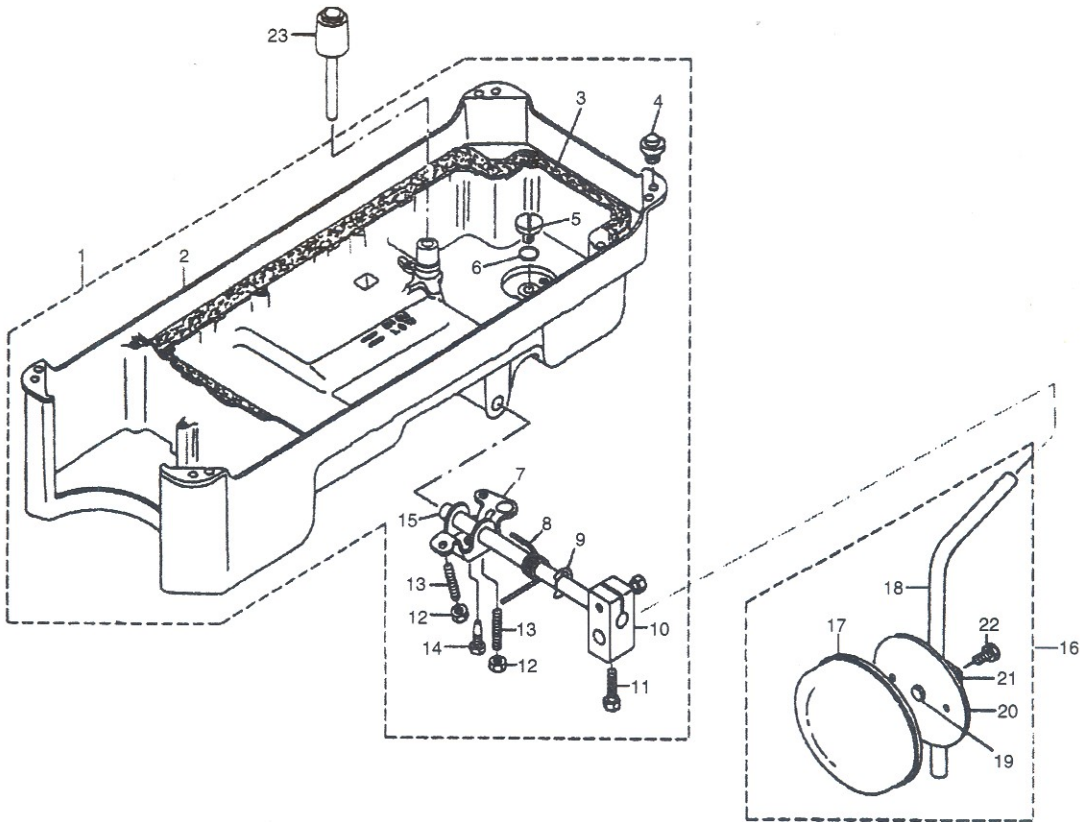
9. 润滑部件

OIL LUBRICATION COMPONENTS



10. 油盘部件

OIL RESERVOIR COMPONENTS



9. 润滑部件

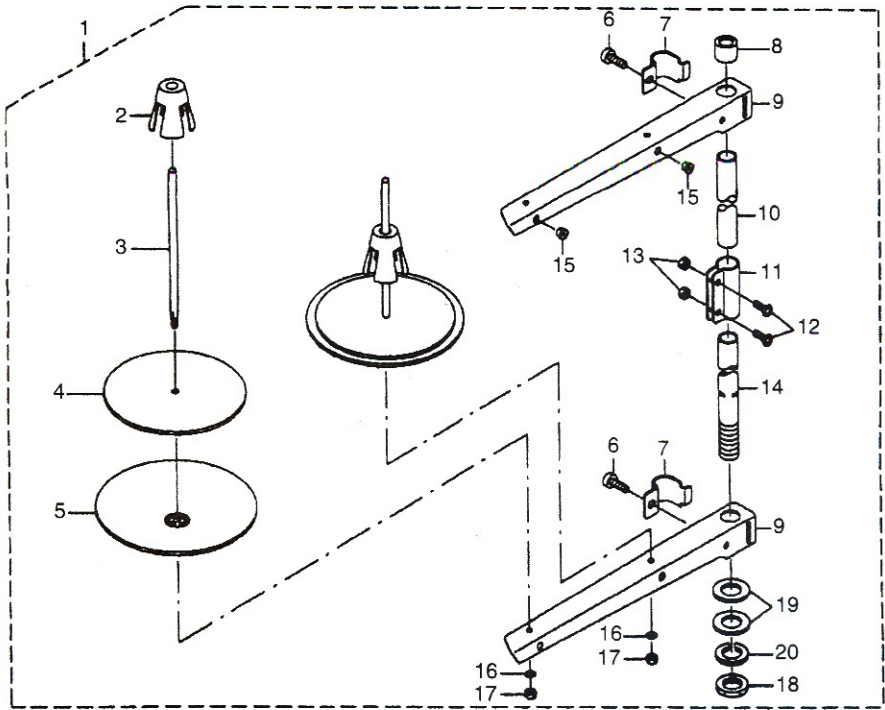
序号 Ref. NO.	件 号 Part NO.	名 称	Description	数 量 Qty	备 注 Note
1	102.09-01	油窗	Oil sight window	1	
2	102.09-02	油窗O型圈	Rubber ring	1	
3	102.09-03	上轴供油管	Main shaft oil tube	1	
4	02-412280623-1	回油管夹螺钉	Screw 3/16x28 L=6	1	
5	102.09-05	回油毡夹	Oil felt presser	1	
6	102.09-06	回油管组件	Oil return tube asm	1	
7	102.09-07	回油管夹	Holder	1	
8	101.09-08	送料轴油线	Oil wick	1	
9	102.09-09	旋梭油量调节螺钉	Oil adjusting screw	1	
10	102.09-10	旋梭油量调节簧	Spring	1	
11	102.09-11	旋梭供油管	Oil tube	1	
12	101.09-12	油泵部件	Lubricating oil pump asm	1	
13	101.09-13	油泵安装板	Oil pump installing base	1	
14	101.09-14	油泵体	Oil pump	1	
15	101.09-15	油泵叶轮	Oil pump impeller	1	
16	101.09-16	油泵盖螺钉	Screw D=3 L=10	3	
17	101.09-17	油泵盖	Lubricating oil pump cover	1	
18	101.09-18	油泵叶轮托板	Oil pump impeller cover	1	
19	101.09-19	回油柱塞	Plunger	1	
20	101.09-20	柱塞簧	Plunger spring	1	
21	101.09-21	柱塞螺钉	Plunger screw	1	
22	101.09-22	下轴供油管	Hook driving shaft oil tube	1	
23	101.09-23	油泵安装螺钉	Screw M3 L=8	3	
24	02-611401021-1	螺柱连接螺钉	Screw 11/64x40 L=9.5	1	
25	101.09-26	油泵连接螺柱	Oil pump support, large	1	
26	02-615281221-1	油泵螺钉	Screw 15/64x28 L=12	1	
27	101.09-28	供油管接头	Rubber joint	1	
28	102.09-37	绕线器驱动轮	Bobbin pulley	1	
29	102.09-38	绕线器驱动轮螺钉	Screw	2	

10. 油盘部件

1	101.10-01	油盘部件	Oil reservoir asm	1	
2	101.10-02	油盘	Oil reservoir	1	
3	101.10-03	油盘垫	Oil reservoir gasket	1	
4	101.10-04	机头座垫	Rubber cushion	4	
5	02-620240721-1	排油孔螺钉	Screw 5/16x24 L=7	1	
6	101.10-06	排油孔螺钉O型圈	Rubber ring	1	
7	101.10-07	抬压脚双向曲柄	Knee lifting rotating arm	1	
8	101.10-08	双向曲柄扭簧	Spring	1	
9	101.10-09	抬压脚轴开口挡圈	E-ring 10	1	
10	101.10-10	抬压脚操纵杆节头	Vertical shaft fitting arm	1	
11	101.10-11	操纵杆节头螺钉	Screw	2	
12	101.10-12	双向曲柄限位调节螺母	Nut M6	2	
13	101.10-13	双向曲柄限位调节螺钉	Screw M6 L=30	2	
14	101.10-14	双向曲柄螺钉	Screw M6 L=17.5	1	
15	101.10-15	抬压脚轴	Knee press cross shaft	1	
16	101.10-16	操纵杆部件	Knee pan plate asm	1	
17	101.10-17	操纵杆软垫	Knee pan plate cover	1	
18	101.10-18	操纵杆	Knee pan upright shaft	1	
19	101.10-19	操纵杆垫	Knee pan plate rubber	1	
20	101.10-20	操纵板	Knee pan plate	1	
21	101.10-21	操纵杆节头	Knee pan plate support	1	
22	101.10-22	节头螺钉	Screw M6 L=12	1	
23	101.10-23	抬压脚顶销	Knee lifter push rod	1	

11.过线架部件

THREAD STAND COMPONENTS



12.附件

ACCESSORIES

