

CT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

**MODEL
RP003**



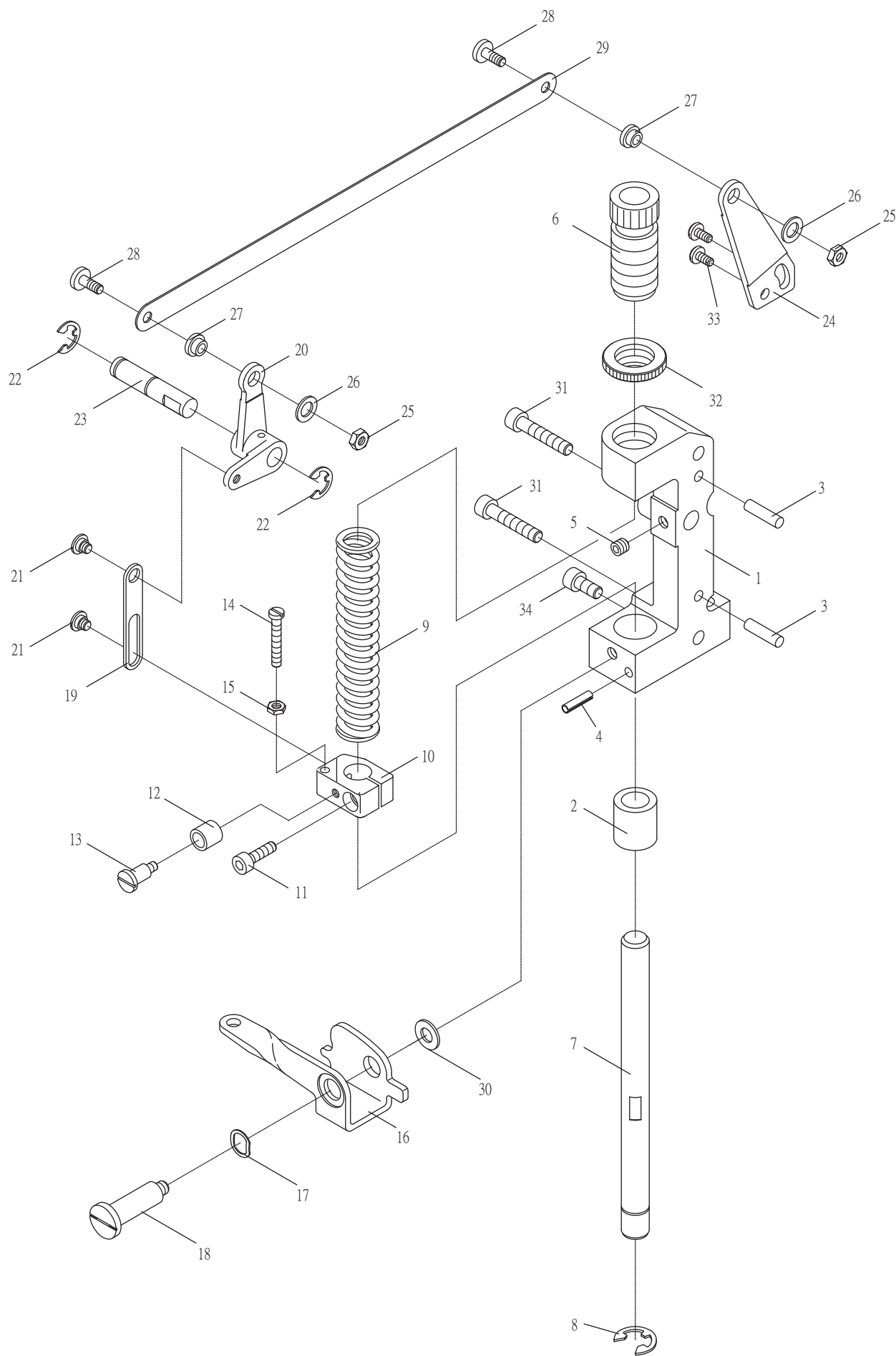
**THREAD TRIMMING SYSTEM FOR
CYLINDER BED INTERLOCK MACHINES**

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
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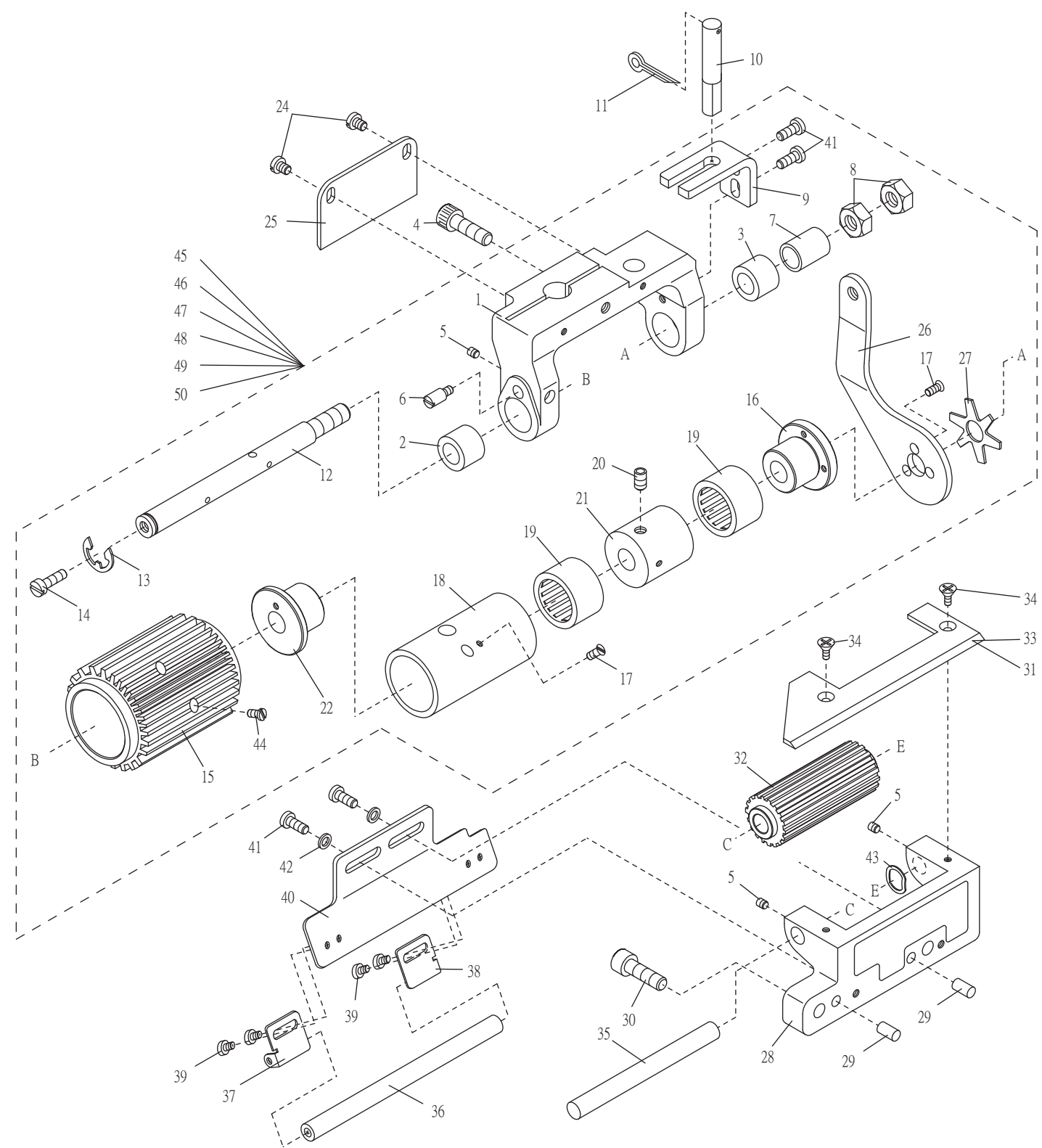
1. RP001/RP01A/RP003 輔助拖輪 Puller Mechanism For RP001/RP01A/RP003



1. RP001/RP01A/RP003 輔助拖輪 Puller Mechanism For RP001/RP01A/RP003

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	4RP0010101	機架 Upper Feed Roller Bracket -----	1
2	4RP0010102	軸襯 Roller Press Bar Bushing -----	1
3	4RP0010103	定位梢 Knock Pin -----	2
4	90SP0416	止動梢 Stop Pin -----	1
5	8MN06400500A	螺絲 Screw (CT0513 M6-1*5) -----	1
6	4RP0010106	調壓螺椿 Spring Regulator -----	1
7	4RP0010107	軸 Upper Feed Rrller Press Bar -----	1
8	90ER100	扣環 Retaining Ring -----	1
9	4RP0010109	壓力彈簧 Roller Press Spring -----	1
10	4RP0010110	彈簧座 Roller Press Bar Bracket -----	1
11	8MM05321609A	螺絲 Screw (RP0111 M5-0.8*16) -----	1
12	4RP0010112	套管 Lifting Lever Sleeve -----	1
13	8SB44401510G	螺椿 Stud (RP0113 11/64"-40*14.6) -----	1
14	8SB44403006A	螺絲 Screw (RP0114 11/64"*30) -----	1
15	8SA44400307A	螺帽 Nut (SH0914 11/64"-40*2.5) -----	1
16	4RP0010116	揚昇手柄 Upper Feed Roller Lifting Lever -----	1
17	90WW105	波形墊圈 Corrugated Washer -----	1
18	8MB06403516G	螺椿 Stud (RP0118 M6-1*35) -----	1
19	4RP0010119	吊桿 Lifter Connecting Plate -----	1
20	4RP0010120	吊臂 Right Upper Feed Roller Arm -----	1
21	8SB48320510G	螺絲 Screw (RP0121 3/16"-32*5) -----	2
22	90ER080	扣環 Retaining Ring -----	2
23	4RP0010123	軸 Upper Feed Roller Lifter Pin -----	1
24	4RP0010124	吊臂 Left Upper Feed Roller Arm -----	1
25	8SA44400307A	螺帽 Nut (SH0914 11/64"*2.5)-----	2
26	2100000526	墊圈 Washer -----	2
27	4RP0010127	隔環 Spacer -----	2
28	8SB44401110B	螺絲 Screw (RP0128 11/64"-40*11) -----	2
29	4RP0010129	拉桿 Lifter Connecting Plate -----	1
30	2100000645	墊圈 Washer -----	1
31	8MM06403210B	螺絲 Screw (RP0131 M6-1*32) -----	2
32	4RP0010132	螺帽 Nut -----	1
33	8MC95300808E	螺絲 Screw (CT0138 M4.5-0.75*8) -----	2
34	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	1

2.RP01A / RP003 / RP006 輔助拖輪 Puller Mechanism For RP01A / RP003 / Rp006



	A 組 A-TYPE	B 組 B-TYPE	C 組 C-TYPE	D 組 D-TYPE	E 組 E-TYPE	F 組 F-TYPE
序號	45	46	47	48	49	50
	4RP01AA0245	4RP01AA0246	4RP01AA0247	4RP01AA0248	4RP01AA0249	4RP01AA0250
15	4RP01A0215-30	4RP01A0215-26	4RP01A0215-24	4RP01A0215-20	4RP01A0215-0	2200050113(50) 齒
32	4RP0010232-15	4RP0010232-13	4RP0010232-12	4RP0010232-10	4RP0010232-0	2200050114(25) 齒

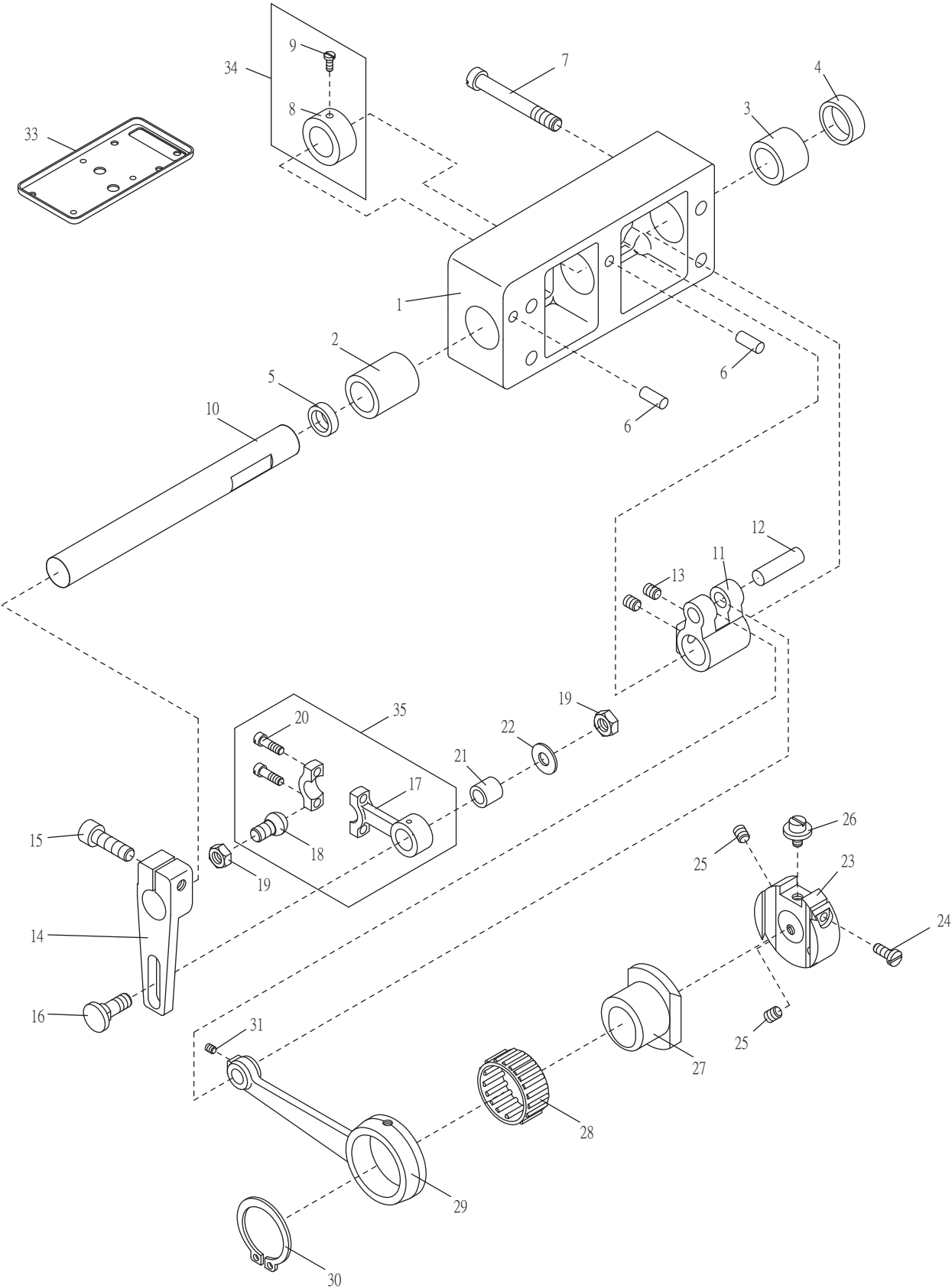
2.RP01A / RP003 / RP006 輔助拖輪 Puller Mechanism For RP01A / RP003 / Rp006

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	4RP0010201	主動輪座 Upper Feed RollerYoke -----	1
2	4RP0010202	軸襯 Left Clutch Driving Shaft Bushing -----	1
3	4RP0010203	軸襯 Right Clutch Driving Shaft Bushing -----	1
4	8MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	1
5	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	4
6	4RP0010206	止動梢 Stop Pin -----	1
7	4RP0010207	襯套 Clutch Tension Sleeve -----	1
8	8MA08500613A	螺帽 Nut (RP0208 M8-1.25*6) -----	2
9	4RP0010209	導軌 Yoke Guide-----	1
10	4RP0010210	軸 Yoke Pin -----	1
11	4RP0010211	開口梢 Cotter Pin -----	1
12	4RP01A0212	主動輪軸 Clutch Driving Shaft -----	1
13	90ER090	扣環 Retaining Ring -----	1
14	8MB05320710A	螺絲 Screw (M5-0.8*7) -----	1
15	-----	主動輪 Upper Feed Roller (See Left Page) -----	1
16	4RP01A0216	離合器 Clutch -----	1
17	8SF36400606A	螺絲 Screw (RP0217 9/64"-40*7)-----	6
18	4RP01A0218	套筒 Clutch Sleeve -----	1
19	90NB2026161	單向滾針軸承 Roller Bearing (HF2016)-----	2
20	8MN06400600A	螺絲 Screw (CT0918 M6-1*6) -----	1
21	4RP01A0221	隔環 Clutch Spacer -----	1
22	4RP01A0222	離合器 Clutch -----	1
23	-----	-----	-
24	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
25	4RP0010245	蓋板 Lower Feed Roller Cover -----	1
26	4RP0010226	拉柄 Clutch Driving Lever -----	1
27	4RP0010227	星形壓環 Clutch Tension Spring -----	1
28	4RP0010228	從動輪座 Lower Feed Roller Support -----	1
29	4RP0010103	定位梢 Knock Pin -----	2
30	8MM06401210A	螺絲 Screw (FT1103 M6-1*12)-----	2
**31	4RP0030233	蓋板 Lower Feed Roller Cover -----	1
32	-----	從動輪 Lower Feed Roller (See Left Page) -----	1
*33	4RP0010233	蓋板 Lower Feed Roller Cover -----	1
34	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	2
35	4RP0010235	從動輪軸 Lower feed Roller Shaft -----	1
36	4RP0010236	輔助滾柱 Supplementary Roller -----	1
37	4RP0010237	滾柱架(左) Left Supplementary Roller Stay -----	1
38	4RP0010238	滾柱架(右) Ringt Supplementary Roller Stay -----	1
39	8SC32440406A	螺絲 Screw (RP0239 1/8"-44*4)-----	4
40	4RP0010240	滾柱座 Supplementary Roller Support -----	1
41	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	4
42	4RP0010126	墊圈 Washer -----	2
43	4RP0010243	波形墊圈 Corrugated Washer -----	1
44	8SB36400606K	螺絲 Screw (RP10244 9/64"-40*5.8)-----	3
45	4RP01AA0245	主動輪組 Upper Feed Roller Asm. (See Left Page) -----	1
46	4RP01AA0246	主動輪組 Upper Feed Roller Asm. (See Left Page) -----	1
47	4RP01AA0247	主動輪組 Upper Feed Roller Asm. (See Left Page) -----	1
48	4RP01AA0248	主動輪組 Upper Feed Roller Asm. (See Left Page) -----	1
49	4RP01AA0249	主動輪組 Upper Feed Roller Asm. (See Left Page) -----	1
50	4RP01AA0250	主動輪組 Upper Feed Roller Asm. (See Left Page) -----	1

*: RP01A 用 (For RP01A) [CT65 機型用 (For CT65 Model)]

**: RP003 RP006 用 (For RP003 RP006) [CT80/CT90 機型用 (For CT80/CT90 Model)]

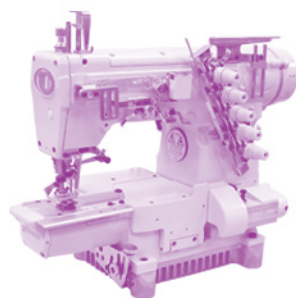
3. RP001/RP01A/RP003/RP004/RP006 輔助拖輪
Puller Mechanism For RP001/RP01A/RP003/RP004/RP006



3. RP001/RP01A/RP003/RP004/RP006 輔助拖輪

Puller Mechanism For RP001/RP01A/RP003/RP004/RP006

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4RP0010301	軸承座 Upper Feed Roller Shaft Bracket -----	1
2	4RP0010302	軸襯 Left Roller Shaft Bushing -----	1
3	4RP0010303	軸襯 Right Roller Shaft Bushing -----	1
4	22000002451	孔塞 Seal Plug (白色)-----	1
5	4RP0010305	油封 Oil Seal -----	1
6	4RP0010103	定位梢 Knock Pin -----	2
7	8MM06403510B	螺絲 Screw(RP0307 M6-1*35) -----	4
8	4RP0010308	定位環 Collar -----	1
9	8SN44400400E	螺絲 Screw(SH0104 11/64"-40*4) -----	2
10	4RP0010310	軸 Upper Feed Roller Shaft -----	1
11	4RP0010311	曲柄 Upper Feed Roller Shaft Lever -----	1
12	4RP0010312	曲柄梢 Upper Feed Roller Driving Rod Pin -----	1
13	8MN06400600A	螺絲 Screw(CT0918 M6-1*6) -----	2
14	4RP0010314	拉臂 Upper Feed Roller Arm -----	1
15	8MM06402010A	螺絲 Screw(SH0444 M6-1*20) -----	1
16	4RP0010316	連桿梢 Uper Feed Roller Lever Pin -----	1
17	4RP0010317	連桿 Upper Feed Roller Lever Rod -----	1
18	4RP0010318	球狀接頭 Ball Stud -----	1
19	8SA64400409B	螺帽 Nut(RP0319 1/4"-40*4) -----	2
20	8SB36401106B	螺絲 Screw(RP0320 9/64"-40*11) -----	2
21	4RP0010321	襯套 Upper Feed Roller Lever Rod Bushing-----	1
22	2210001007	墊圈 Washer (FT1007)-----	1
23	4RP0010323	滑軌 Upper Feed Roller Regulator -----	1
24	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	1
25	8MN05320500E	螺絲 Screw(CT0903 M5-0.8*5) -----	2
26	4RP0010326	調整螺樁 Adjusting Stud -----	1
27	4RP0010327	滑塊 Upper Feed Roller Eccentric -----	1
28	90NB252913	滾針軸承 Roller Bearing -----	1
29	4RP0010329	連桿 Upper Feed Roller Driving Rod -----	1
30	2200001106	扣環 Retaining Ring -----	1
31	8MN03200500A	螺絲 Screw(RP0331 M3-0.5*5) -----	1
32	-----	-----	-
33	4RP0010333	承油盤 Oil Receiver -----	1
34	4RP001A0334	定位環組 Collar Asm -----	1
35	4RP001A0335	連桿組 Upper Feed Roller Lever Rod Asm -----	1



CT8000-0-356M
General Plain Seaming



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