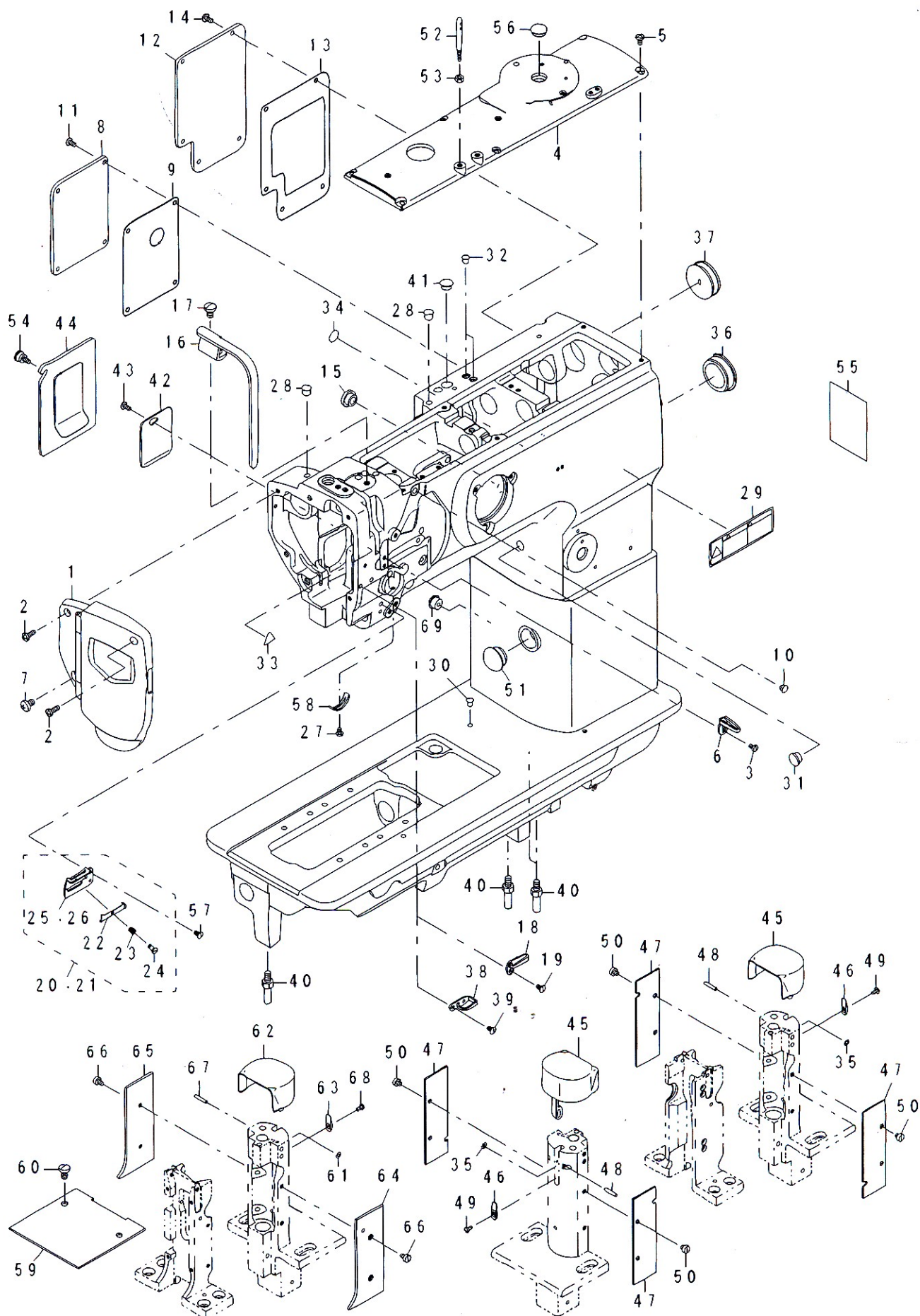


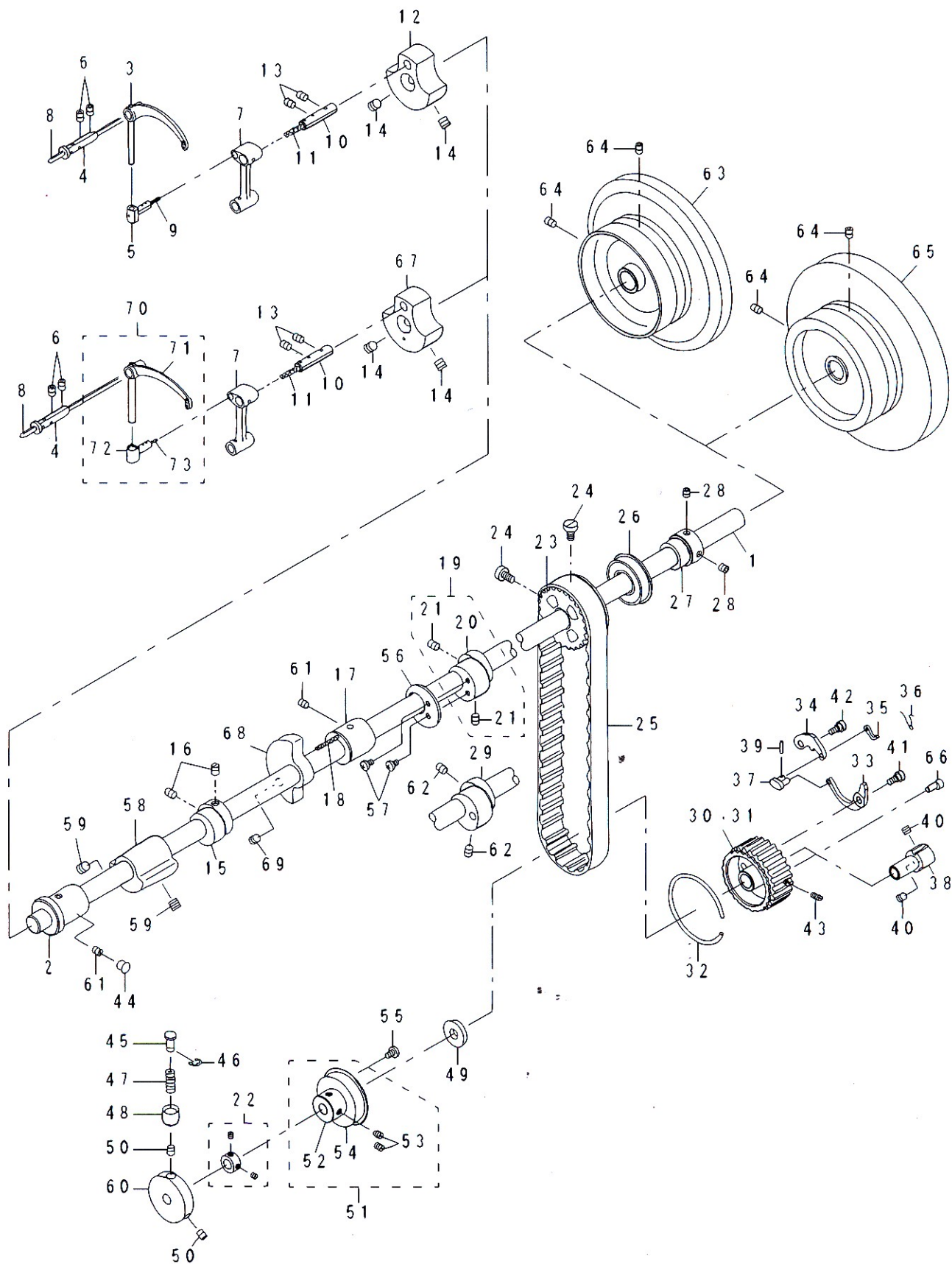
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PLC-1760

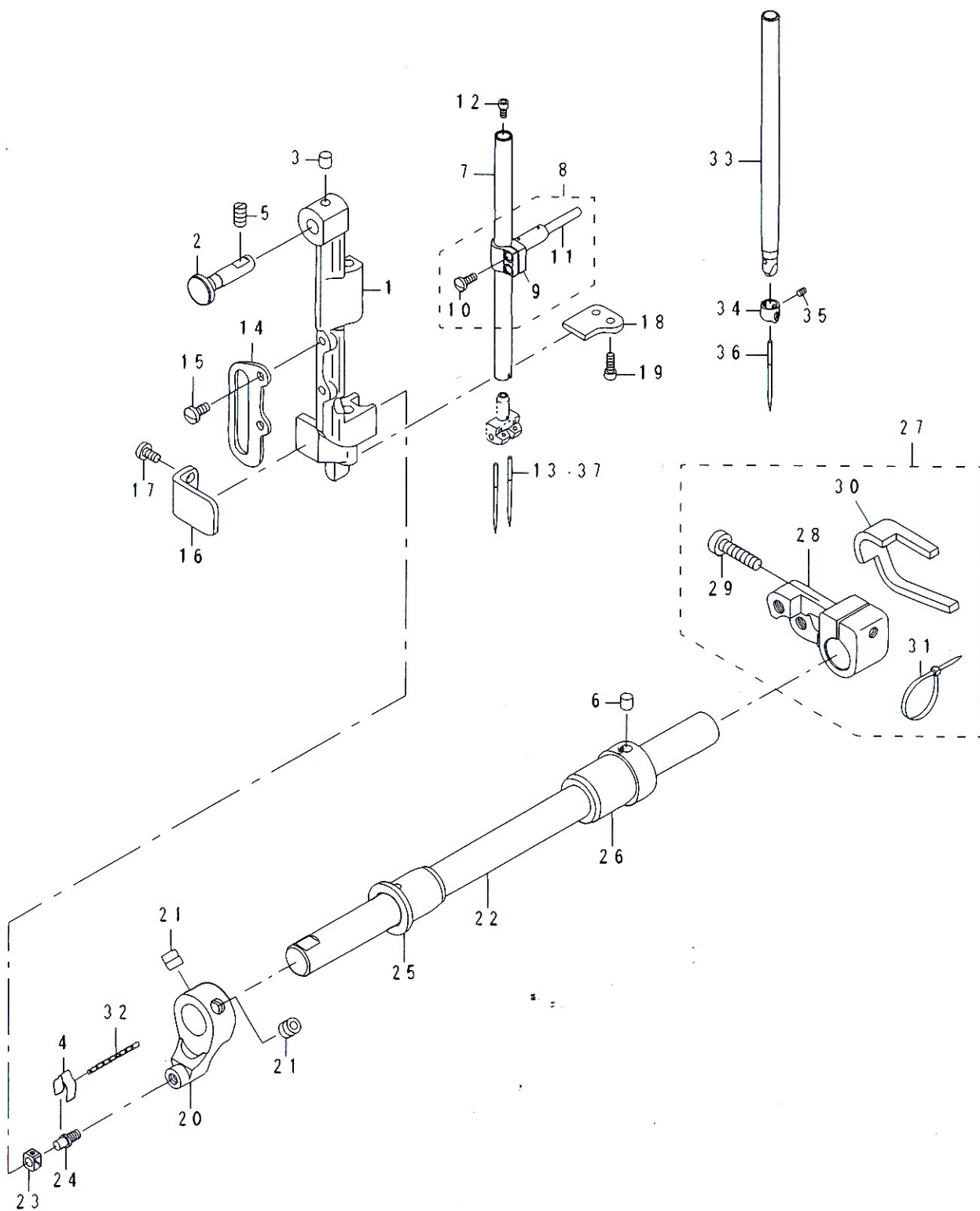


No	note	Parts No.	DESCRIPTION	Qty
1		400-16798	FACE PLATE ASM.	1
2		SS-4111215-SP	SCREW 11/64-40 L=12	2
3		SS-5090610-SP	SCREW 9/64-40 L=6	1
4		213-31301	TOP COVER B	1
5		SS-4110815-SP	SCREW 11/64-40 L=8	6
6		213-55805	THREAD GUIDE	1
7		SS-4150915-SP	SCREW 15/64-28 L=9	1
8	02	214-37108	WINDOW PLATE E	1
9	02	214-37306	WINDOW PLATE E PACKING	1
10		TA-0620504-R0	CAP	2
11	02	SS-4110815-SP	SCREW 11/64-40 L=8	4
12		213-31806	WINDOW PLATE B	1
13		213-32002	WINDOW PLATE PACKING B	1
14		SS-4110815-SP	SCREW 11/64-40 L=8	5
15		TA-1250504-R0	RUBBER PLUG	1
16		213-31608	BALANCE COVER	1
17		SS-7150910-TP	SCREW 15/64-28 L=9	1
18	03	101-01400	THREAD GUIDE C	1
19	03	SS-2090710-TP	SCREW 9/64-40 L=7.2	1
20	04	214-08554	THREAD GUIDE ASM.	1
21	01	400-39838	THREAD GUIDE PLATE ASM.	1
22		179-12106	NEEDLE THREAD PRESSER PLATE	(1)
23		B1132-521-000	THREAD PRESSER PLATE SPRING	(1)
24		SD-0380551-SL	HINGE SCREW D= 3.80 H= 5.5	(1)
25	04	214-08505	THREAD GUIDE PLATE	(1)
26	01	400-39839	THREAD GUIDE PLATE	(1)
27		SS-7090520-TP	SCREW 9/64-40 L= 4.5	1
28		TA-0750704-R0	RUBBER PLUG	2
29		CM-3002001-B1	SAFETY LABEL 12	1
30		TA-0550604-R0	RUBBER PLUG	1
31		TA-1050504-R0	RUBBER PLUG	1
32		TA-0550604-R0	RUBBER PLUG	2
33		CM-3002000-01	ATTENTION SEAL	1
34		229-01805	GROUND MARK	1
35	04	WZ-0320290-UZ	WASHER 3.2X6.5X0.15	2
36		226-19100	CAP	1
37		102-01200	RUBBER PLUG	1
38	02	B1129-051-000	FRAME THREAD GUIDE, UPPER	1
39	02	SS-2090710-TP	SCREW 9/64-40 L=7.2	1
40		226-02601	BED SCREW STUD	4
41		TA-1050504-R0	RUBBER PLUG	1
42		213-32309	SIDE COVER	1
43		SS-4110815-SP	SCREW 11/64-40 L=8	1
44	03	213-31756	WINDOW PLATE A ASM.	1
45	04	400-38688	HOOK COVER ASM.	2
46	04	400-17269	SLIDE PLATE	2
47	04	400-17316	HOOK SHAFT SADDLE COVER	4
48	04	400-38691	HOOK COVER HINGE SHAFT	2
49	04	SS-4080620-TP	SCREW 1/8-44 L=6	2
50		SS-6110480-SP	SCREW 11/64-40 L=4.3	8
51		TA-2100904-R0	RUBBER PLUG	1
52		B1114-517-000	NEEDLE THREAD GUIDE PIN	1
53		NS-6620310-SP	NUT 3/16-32	1
54	03	213-31202	SETSCREW	1
55		400-19114	LUBRICATION SUPPLEMENT	1
56	03	TA-1450404-R0	RUBBER PLUG D=14.5 L=4	1
57		SS-2090710-TP	SCREW 9/64-40 L=7.2	1
58		R3138-512-000	TAKE-UP SPRING ADJUSTING PLATE	1
59	01	400-39831	BED COVER	1
60	01	SM-4061001-SB	SCREW M6 L=10	2
61	01	WZ-0320290-UZ	WASHER 3.2X6.5X0.15	1
62	01	400-38688	HOOK COVER ASM.	1
63	01	400-17269	SLIDE PLATE	1
64	01	400-17264	FEED LEVER BASE COVER A	1
65	01	400-17265	FEED LEVER BASE COVER B	1
66	01	SS-6090620-SP	SCREW 9/64-40 L=6	4
67	01	400-38691	HOOK COVER HINGE SHAFT	1
68	01	SS-4080620-TP	SCREW 1/8-44 L=6	1
69	*	TA-1100604-R0	PLUG	1

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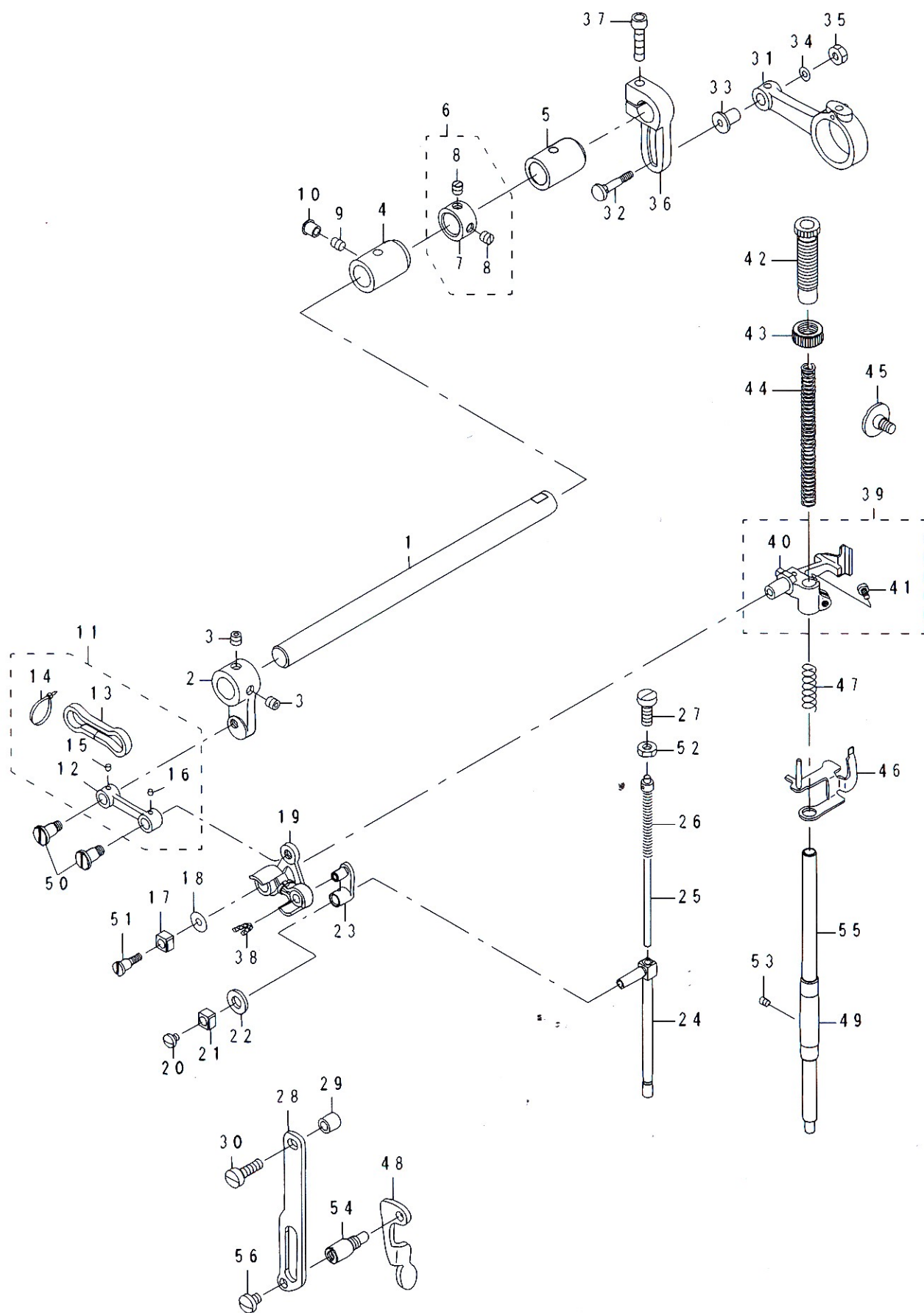


No	note	Parts No.	DESCRIPTION	Qty
1		213-32705	UPPER SHAFT	1
2		213-33000	UPPER SHAFT FRONT METAL	1
3	03	230-01001	THREAD TAKE-UP LEVER	1
4		B1906-051-000	TAKE-UP LEVER PIN	1
5	03	213-33307	BALANCE SLIDE SHAFT	1
6		SS-8150822-TP	SCREW 15/64-28 L=8	2
7		400-38704	NEEDLE BAR CRANK ROD	1
8		CO-3030000-00	OIL WICK	0.2
9	03	CO-2020000-00	OIL WICK	0.03
10		B1210-051-000	NEEDLE BAR CRANK PIN	1
11		CO-5050000-00	OIL WICK	0.03
12	03	213-32507	COUNTER WEIGHT (A) (36MM)	1
13		SS-8150822-TP	SCREW 15/64-28 L=8	2
14		SM-8080812-TP	SCREW M8X8	2
15	03	213-39502	UPPER FEED CAM (3.5)	1
16	03	SS-8660810-TP	SCREW 1/4-40 L=8	2
17		213-33109	UPPER SHAFT INNER METAL	1
18		CO-2020000-00	OIL WICK	0.2
19	03	213-36557	ECCENTRIC CAM A ASM	1
20	03	213-36508	ECCENTRIC CAM A	(1)
21	03	SS-8660810-TP	SCREW 1/4-40 L=8	(2)
22		CS-0950810-SH	THRUST COLLAR ASM. D=9.5 W=8	1
23		400-38692	UPPER SPROCKET	1
24		SS-6661110-SP	SCREW 1/4-40 L=11	2
25		400-38694	TIMING BELT (960)	1
26		B1203-512-000	BUSHING. REAR	1
27		214-02300	UPPER SHAFT BEARING HOOK	1
28		SM-8060602-TP	SCREW M6X6	2
29	02	400-19905	TRIANGULAR CAM A	1
30	01	400-38703	LOWER SPROCKET	1
31	01	213-87501	LOWER SPROCKET	1
32		B1214-019-000	SPROCKET RING	1
33		213-87709	SAFETY CLUTCH SPRING	1
34		213-87600	SAFETY CLUTCH HOOK	1
35		B1308-055-000	SAFETY CLUTCH COUNTER-HOOK	1
36		B1309-055-000	COUNTER-HOOK SPRING	1
37		B1310-055-000	SAFETY CLUTCH SMALL LINK	1
38		213-87808	SAFETY BASE	1
39		B1311-055-000	SAFETY CLUTCH SMALL LINK PIN	1

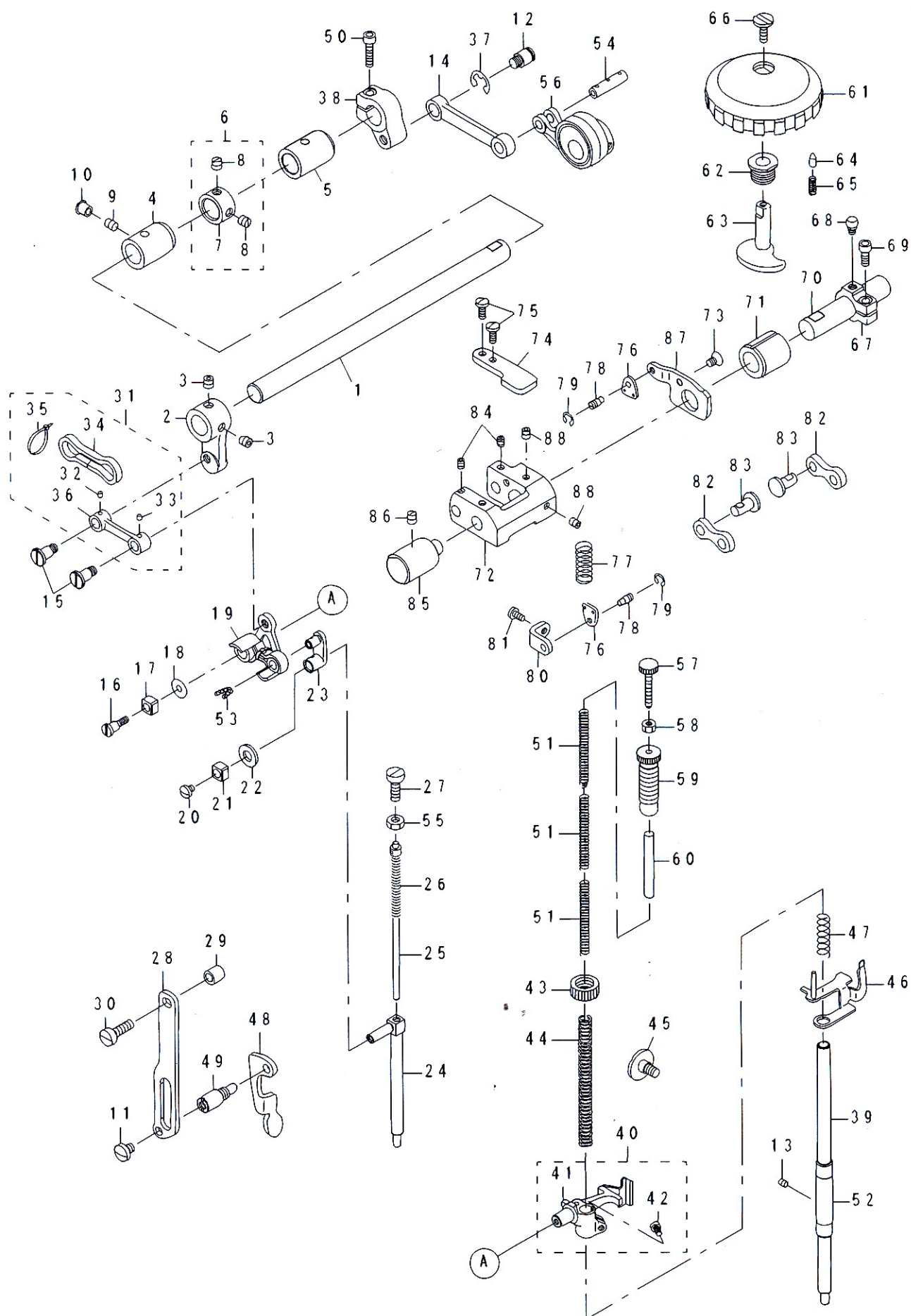


No	note	Parts No.	DESCRIPTION	Qty
1		230-02009	NEEDLE BAR FRAME	1
2		214-05204	HINGE STUD	1
3		228-14909	FELT	1
4		B1437-051-000	OIL WICK RETAINER	1
5		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
6		228-14909	FELT	1
7	04	214-51408	NEEDLE BAR	1
8		B1411-057-0A0	NEEDLE BAR CLAMP ASM.	1
9		B1411-057-000	NEEDLE BAR CONNECTION	(1)
10		SS-7090910-SP	SCREW 9/64-40 L= 8.5	(2)
11		B1412-051-000	FELT	(1)
12	04	SM-6030602-TP	SCREW M3X0.5 L=6	1
13	*02	MC-3210014-00	NEEDLE 134-35 #140	2
14		214-38007	UPPER FEED BAR GUIDE	1
15		SS-7110910-TP	SCREW 11/64-40 L= 8.5	2
16		213-88400	ROCKING BASE GUIDE	1
17		SS-7110830-SP	SCREW 11/64-40 L= 7.5	2
18		213-38603	ROCKING BASE GUIDE (B)	1
19		SS-6091022-TP	SCREW	2
20		213-38801	ROCKING FRONT ARM	1
21		SM-8080802-TP	SCREW	2
22		213-38900	ROCKING SHAFT	1
23		B1414-232-000	SQUARE BLOCK	1
24		B1410-771-000	STUD	1
25		213-39304	ROCKING SHAFT FRONT METAL	1
26		400-27746	BUSHING REAR	1
27		400-39270	ROCKING REAR ARM ASM.	1
28		400-39269	ROCKING REAR ARM	(1)
29		SS-6152440-SP	SCREW 15/64-28 L=23.5	(1)
30		230-62102	ROCKING REAR ARM FELT	(1)
31		EA-9500B01-00	CABLE BAND	(2)
32		CO-2020000-00	OIL WICK	0.05
33	01	B1401-246-000	NEEDLE BAR	1
34	01	400-39836	NEEDLE BAR THREAD RACK	1
35	*01	SS-8080410-TP	SCREW 1/8-44 L=3.5	1
36	01	MC-3210013-00	NEEDLE 134-35 #130	1
37	03	MC-3210020-00	NEEDLE 134-35 #200	2

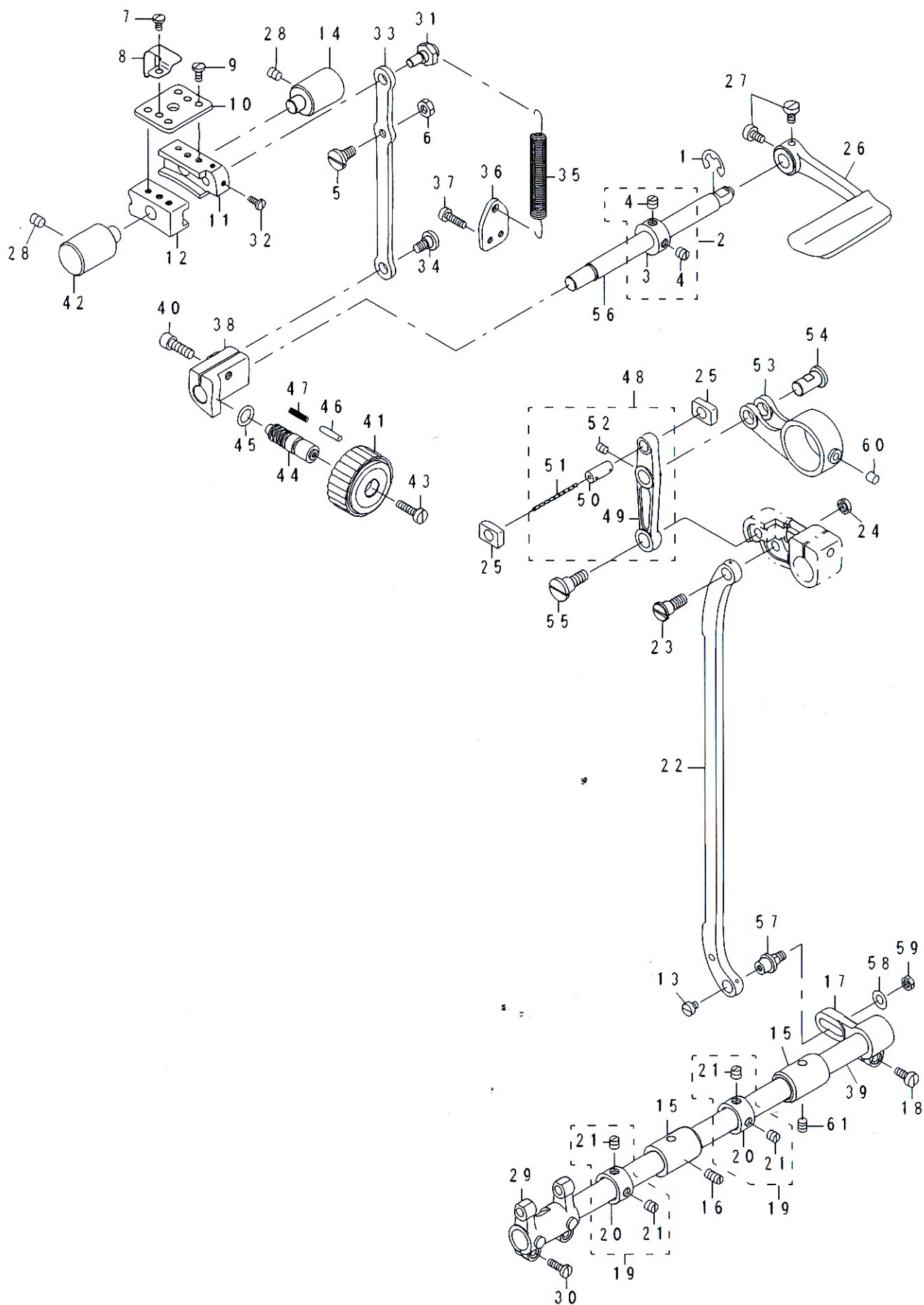
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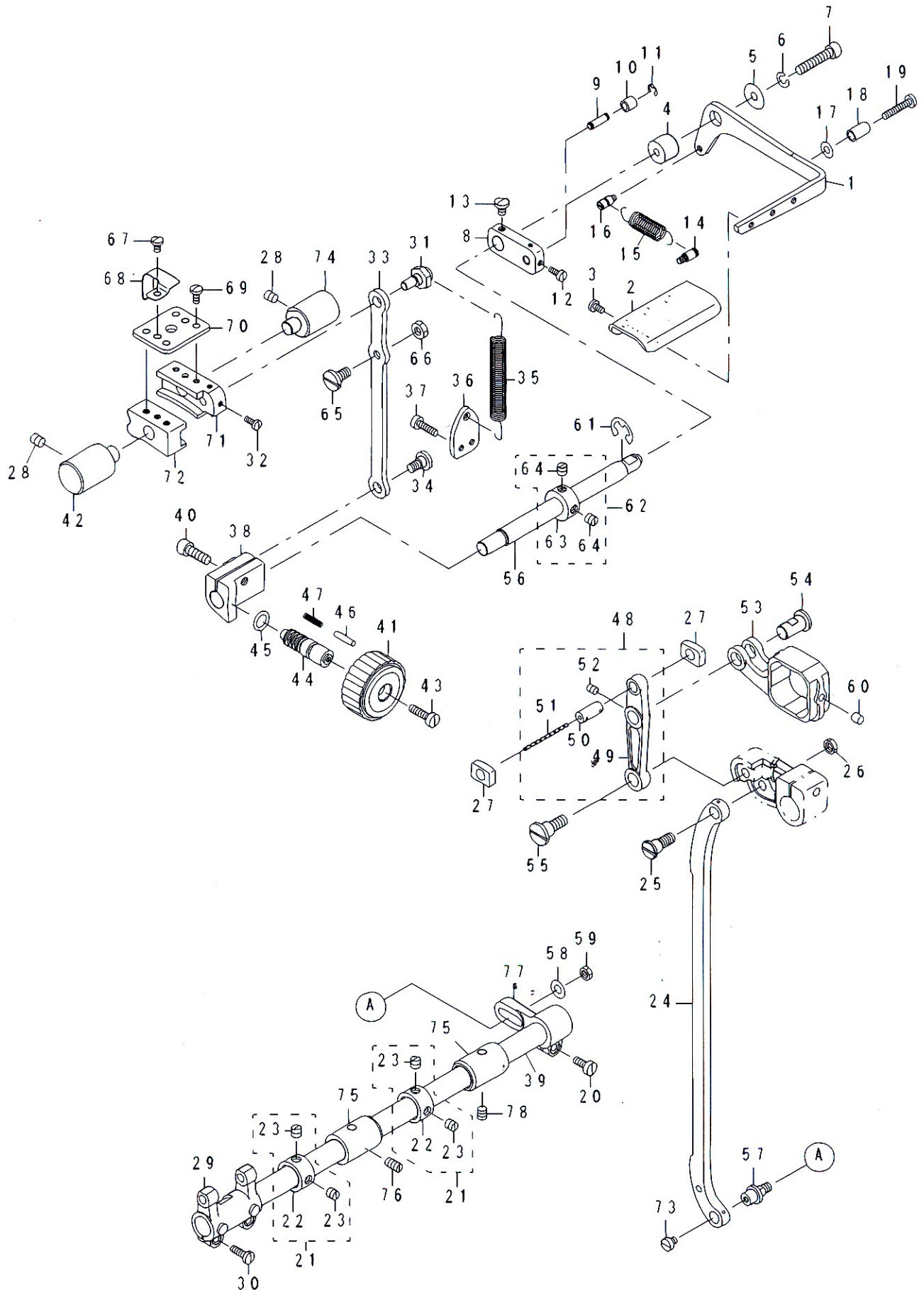
No	note	Parts No.	DESCRIPTION	Qty
1		213-40401	UPPER FEED SHAFT	1
2		213-40500	UPPER FEED FRONT ARM	1
3		SS-8660612-TP	SCREW 1/4-40 L=6	2
4		400-39326	FRONT METAL	1
5		213-78302	FEED SHAFT METAL	1
6		229-04155	MAIN SHAFT THRUST COLLAR ASM.	1
7		229-04106	MAIN SHAFT THRUST COLLAR	(1)
8		SS-8660610-TP	SCREW1/4-40 L=6	(2)
9		SS-8150710-TP	SCREW15/64-28 L=7	1
10		TA-0750704-R0	RUBBER PLUG	1
11		400-33027	UPPER FEED LINK ASM.	1
12		400-33026	UPPER FEED LINK	(1)
13		213-47109	FELT	(1)
14		FA-9500B00-00	CLIP CV-70S	(2)
15		CO-3000000-F0	OIL FELT	(0.03)
16		CO-3000000-F0	OIL FELT	(0.03)
17		B1414-555-000	SLIDE BLOCK	1
18		WP-0501046-SC	WASHER 5 X 13 X 1	1
19		400-33029	TRIANGULAR LEVER ASM.	1
20		SS-7110510-SP	SCREW11/64-40 L=5	1
21		B1414-555-000	SLIDE BLOCK	1
22		105-09701	FELT	1
23		400-18341	WALKING BAR DRIVING LINK	1
24		400-33033	WALKING BAR B	1
25		B1467-053-0A0	WALKING BAR ASM.	1
26		B1468-053-000	WALKING BAR SPRING	1
27		SS-6151780-SP	SCREW 15/64-28 L=17.0	1
28		214-06509	UPPER FEED GUIDE PLATE	1
29		262-25201	ROLLER	1
30		SS-6151920-SP	SCREW 15/64-28 L=19.0	1
31		213-40104	UPPER FEED ROD	1
32		D1456-055-B00	HINGE SCREW	1
33		D1455-055-B00	CONNECTING STUD	1
34		WP-0482086-SD	WASHER 4.8X11.5X2	1
35		NS-6110530-SP	NUT 11/64-40	1
36		214-37900	UPPER FEED REAR ARM	1
37		SM-6062502-TP	SCREW M6 L=25	1
38		CO-2520000-00	OIL WICK	0.02
39		400-39265	PRESSURE BAR HOLDER ASM.	1
40		400-39266	PRESSURE BAR HOLDER C	(1)
41		SS-7110910-TP	SCREW 11/64-40 L= 8.5	(1)
42		213-40906	PRESSER ADJUSTING SCREW	1
43		229-07604	PRESSER SPRING REGULATOR NUT	1
44		R1502-246-000	PRESSER SPRING	1
45		400-38705	PRESSURE BAR HOLDER GUIDE	1
46		400-17276	THREAD RELEASE PLATE COMPL.	1
47		B1462-053-000	THREAD RELEASE SPRING	1
48		214-06103	PRESSER LIFTER LEVER	1
49		229-07109	PRESSER BAR BUSHING, LOWER	1
50		400-18340	SCREW	2
51		400-18339	SCREW	1
52		NS-6150430-SP	NUT 15/64-28	1
53		SS-8110520-TP	SCREW 11/64-40 L= 4.5	1
54		214-06608	GUIDE PLATE SPACER	1
55		214-51505	PRESSER BAR	1
56		SS-7150740-SP	SCREW15/64-28 L=7	1



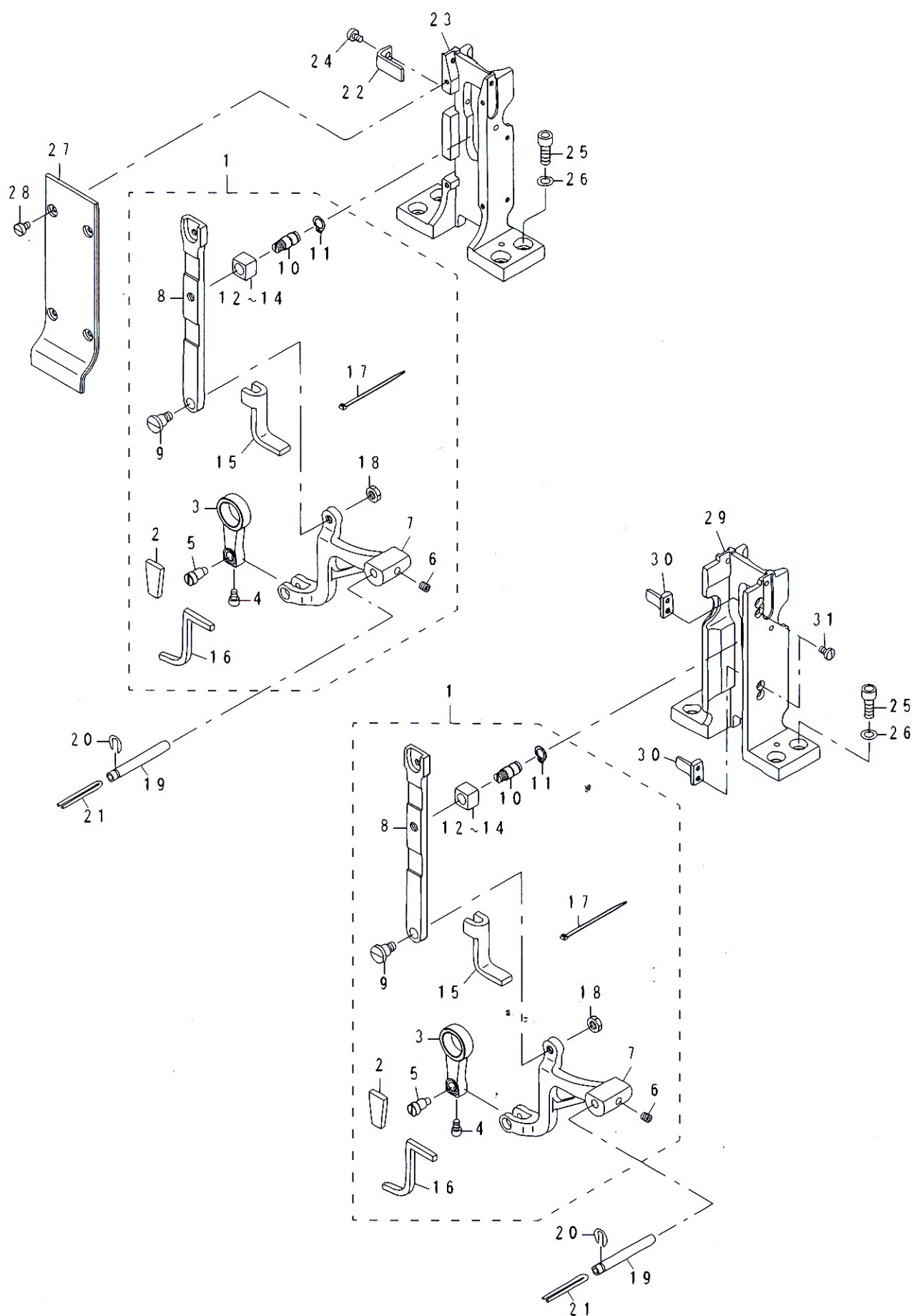
No	note	Parts No.	DESCRIPTION	Qty
1		213-40401	UPPER FEED SHAFT	1
2		213-40500	UPPER FEED FRONT ARM	1
3		SS-8660612-TP	SCREW 1/4-40 L=6	2
4		400-39326	FRONT METAL	1
5		213-78302	FEED SHAFT METAL	1
6		229-04155	MAIN SHAFT THRUST COLLAR ASM.	1
7		229-04106	MAIN SHAFT THRUST COLLAR	(1)
8		SS-8660610-TP	SCREW1/4-40 L=6	(2)
9		SS-8150710-TP	SCREW15/64-28 L=7	1
10		TA-0750704-R0	RUBBER PLUG	1
11		SS-7150740-SP	SCREW15/64-28 L=7	1
12		210-48707	HINGE SCREW	1
13		SS-8110520-TP	SCREW 11/64-40 L=4.5	1
14		213-40005	UPPER FEED LINK (B)	1
15		400-18340	SCREW	2
16		400-18339	SCREW	1
17		B1414-555-000	SLIDE BLOCK	1
18		WP-0501046-SC	WASHER 5X14X1	1
19		400-33029	TRIANGULAR LEVER ASM.	1
20		SS-7110510-SP	SCREW11/64-40 L=5	1
21		B1414-555-000	SLIDE BLOCK	1
22		105-09701	FELT	1
23		400-18341	WALKING BAR DRIVING LINK	1
24		400-33033	WALKING BAR B	1
25		B1467-053-0A0	WALKING BAR ASM.	1
26		B1468-053-000	WALKING BAR SPRING	1
27		SS-6151780-SP	SCREW 15/64-28 L=17.0	1
28		214-06509	UPPER FEED GUIDE PLATE	1
29		262-25201	ROLLER	1
30		SS-6151920-SP	SCREW 15/64-28 L=19.0	1
31		400-33027	UPPER FEED LINK ASM.	1
32		CO-3000000-F0	OIL FELT	(0.03)
33		CO-3000000-F0	OIL FELT	(0.03)
34		213-47109	FELT	(1)
35		EA-9500B00-00	CLIP CV-70S	(2)
36		400-33026	UPPER FEED LINK	(1)
37		RE-0800000-K0	E-SHAPED SNAP RING (8MM)	1
38		213-40302	UPPER FEED REAR ARM (B)	1
39		214-51505	PRESSER BAR	1
40		400-39265	PRESSURE BAR HOLDER ASM.	1
41		400-39266	PRESSURE BAR HOLDER C	(1)
42		SS-7110910-TP	SCREW 11/64-40 L=8.5	(1)
43		229-07604	PRESSER SPRING REGULATOR NUT	1
44		B1502-246-000	PRESSER SPRING	1
45		400-38705	PRESSURE BAR HOLDER GUIDE	1
46		400-17276	THREAD RELEASE PLATE COMPL.	1
47		B1462-053-000	THREAD RELEASE SPRING	1
48		214-06103	PRESSER LIFTER LEVER	1
49		214-06608	GUIDE PLATE SPACER	1
50		SM-6052002-TP	SCREW M5 L=20	1
51		210-06002	ADJUST SPRING B	3
52		229-07109	PRESSER BAR BUSHING, LOWER	1
53		CO-2520000-00	OIL WICK	0.02
54		107-13808	CONNECTION LINK PIN B	1
55		NS-6150430-SP	NUT 15/64-28	1
56		107-13766	ECCENTRIC ROD (SET)	1
57		210-06507	ADJUST SCREW B	1
58		NS-6110530-SP	NUT 11/64-40	1
59		210-06408	ADJUST SCREW A	1
60		213-42407	GUIDE SHAFT	1
61		107-74305	VERTICAL DIAL	1
62		107-15100	VERTICAL DIAL SHAFT BUSHING	1
63		107-15001	VERTICAL ADJUSTING CAM	1
64		107-15704	VERTICAL DIAL PIN	1
65		B1526-527-00G	SPRING	1
66		SS-6110630-TP	SCREW11/64-40 L=6	1
67		213-41607	VERTICAL ADJUSTING ARM	1
68		107-15308	PIN	1
69		SM-6051202-TP	SCREW M5X0.8 L=12	1
70		213-41508	VERTICAL CHANGE BASE SHAFT	1
71		107-18203	FEED SHAFT FRONT METAL	1
72		107-14202	VERTICAL CHANGE BELT	1
73		SM-1050801-SR	SCREW M5 L=8	1
74		213-39700	UPPER FEED STOPPER PLATE (B)	1
75		SS-7111120-TP	SCREW	2
76		107-13501	SPRING HOOK	2
77		107-16504	VERTICAL SHAFT SPRING	1
78		B3418-552-000	CONNECTING ROD HINGE SCREW	2
79		RE-0500000-K0	E-RING	2
80		213-39809	UPPER FEED DOG SPRING HOOK	1
81		SS-7110830-SP	SCREW 11/64-40 L=7.5	1
82		107-14509	CONNECTION LINK B	2
83		107-14608	CONNECTION LINK B SUPPORT PIN	2
84		SM-8050602-TP	SCREW M5 L=6	2
85		213-37803	FEED ADJUSTING BASE SUPPORT	1
86		SS-8150710-SP	SCREW15/64-28 L=7	1
87		213-39601	UPPER FEED STOPPER PLATE (A)	1
88		SM-8050602-TP	SCREW M5 L=6	2



No	note	Parts No.	DESCRIPTION	Qty
1		RE-0900000-K0	E-RING 9	1
2		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	1
3		CS-1201011-SH	THRUST COLLAR D=12 W=10	(1)
4		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
5		SD-0800402-TP	HINGE SCREW D= 8 H= 4	1
6		NS-6150430-SP	NUT 15/64-28	1
7		SS-7110710-SP	SCREW 11/64-40 L=7	1
8		400-38712	FELT HOLDER	1
9		SS-7110910-TP	SCREW 11/64-40 L= 8.5	4
10		214-07408	FITTING PLATE	1
11		214-07200	FEED ADJUSTING BASE	1
12		400-38711	FEED ADJUSTING BASE B	1
13		SS-6110520-TP	SCREW 11/64-40 L=4.5	1
14		213-37803	FEED ADJUSTING BASE SUPPORT	1
15		213-78302	FEED SHAFT METAL	2
16		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
17		B3025-141-H00-A	CONNECTING ARM	1
18		SS-6121210-SP	SCREW 3/16-28 L=12	1
19		229-04155	MAIN SHAFT THRUST COLLAR ASM.	2
20		229-04106	MAIN SHAFT THRUST COLLAR	(1)
21		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
22		400-39307	FEED REGULATOR CONNECTING ROD	1
23		SD-0900701-TP	HINGE SCREW D= 9 H= 7	1
24		NS-6680320-SP	NUT 9/32-28	1
25		214-07309	SQUARE BLOCK	2
26		213-88004	REVERSE FEED ROCK SHAF	1
27		SS-6120930-TP	SCREW 3/16-28 L=9	2
28		SS-8150822-TP	SCREW 15/64-28 L=8	2
29		213-64104	FEED ROCKER	1
30		SS-7111410-TP	SCREW 11/64-40 L=14	2
31		213-37902	ECCENTRIC PIN	1
32		SS-7090910-TP	SCREW 9/64-40 L= 8.5	2
33		213-37308	FEED ADJUSTING ROD	1
34		SD-0800402-TP	HINGE SCREW D= 8 H= 4	1
35		213-37605	SPRING	1
36		213-38009	SPRING HOOK	1
37		SS-6111610-SP	SCREW 11/64-40 L=16	2
38		213-37209	FEED ADJUSTING A	1
39		226-09408	FEED ROCK SHAFT	1
40		SM-6061802-TP	SCREW M6 L=18	1
41		213-36805	FEED DIAL A	1
42		214-30400	FEED ADJUSTER SUPPORT	1
43		SS-6121860-SP	SCREW 3/16-28 L=18	1
44		229-11804	FEED REGULATOR SCREW	1
45		RO-0922702-00	RUBBER RING	1
46		229-12000	FEED REGULATOR PIN	1
47		229-12109	FEED REGULATOR PIN SPRING	1
48		213-36656	FEED LINK ASM.	1
49		213-36607	FEED LINK	(1)
50		400-09103	CONNECTING FORKED LINK PIN	(1)
51		CQ-2020000-00	OIL WICK	(0.04)
52		SM-8050612-TP	SCREW M5X6	1
53		213-36706	FEED ROD A	1
54		213-38207	FEED LINK PIN	1
55		SD-1000801-SH	HINGE SCREW D=10 H=8	1
56		213-36300	BACKWARD FEED LEVER SHAFT	1
57		213-78203	FEED ROCK SHAFT HINGE SCREW	1
58		WP-0650876-SD	WASHER 6.5X13X0.8	1
59		NS-6150310-SP	NUT 15/64-28	1
60		213-87402	FELT	1
61		SS-8150710-TP	SCREW 15/64-28 L=7	1

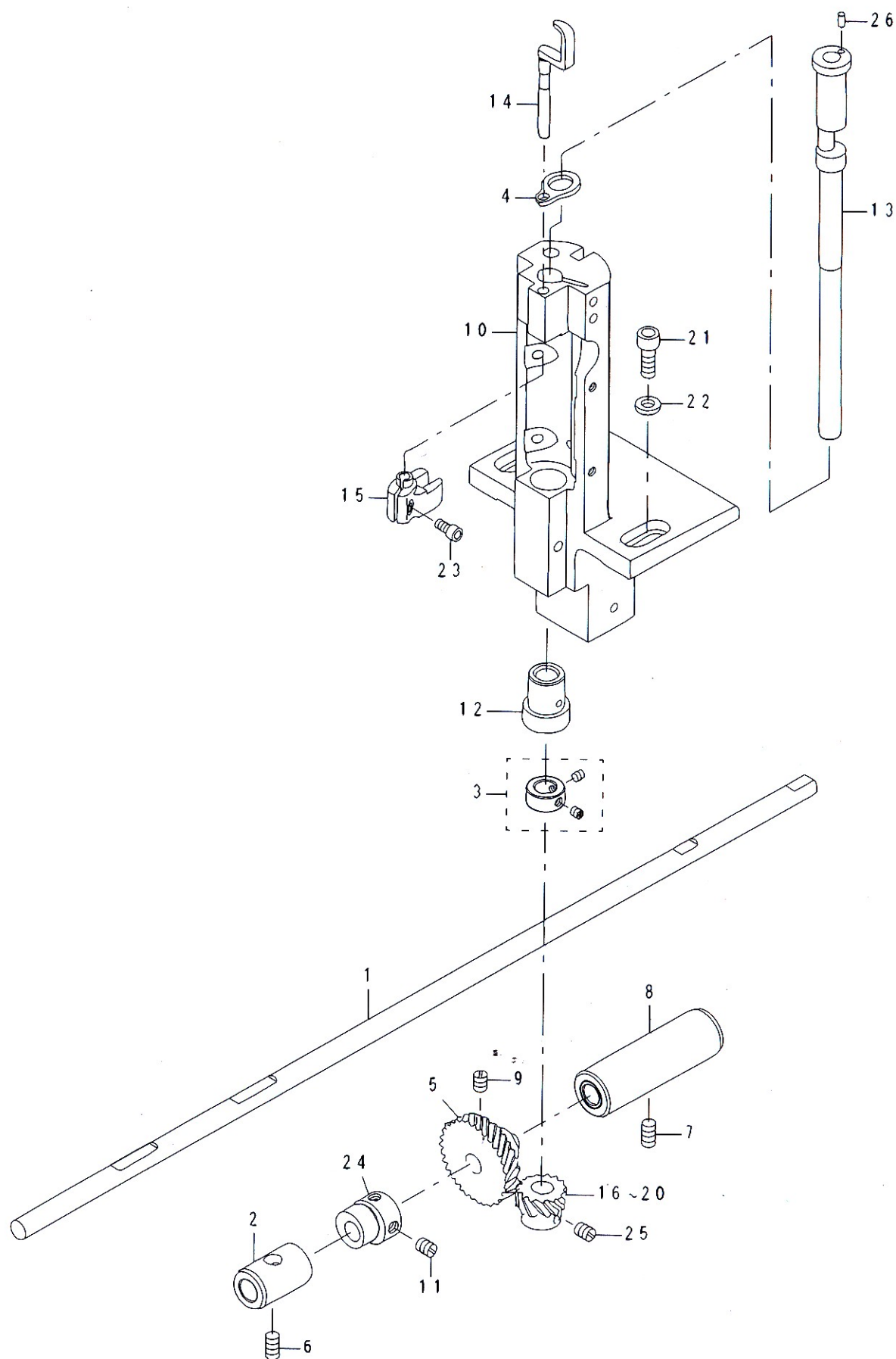


No	note	Parts No.	DESCRIPTION	Qty
1		213-37001	BACKWARD FEED LEVER B	1
2		213-37100	BACKWARD FEED PRESSER PLATE	1
3		SS-7110710-SP	SCREW11/64-40 L=7	3
4		213-52901	BACKWARD FEED LINK FULCRUM	1
5		WP-0612056-SD	WASHER 6.1X18.5X2	1
6		WS-0610002-KP	SPRING WASHER	1
7		SS-6153012-TP	SCREW 15/64-28	1
8		400-39454	CHANGE BASE	1
9		D2461-481-C00	CONNECTING PIN	1
10		260-23200	FEED CAM ROLL	1
11		RE-0400000-K0	E-RING 4	1
12		SS-6090910-SP	SCREW 9/64-40 L=9	2
13		SS-7120710-SP	SCREW 3/16-28 L=7	2
14		101-20004	SPRING SUSPENSION	1
15		137-89201	TENSION SPRING	1
16		112-72614	FEED SPRING HOOK	1
17		WP-0502616-SD	WASHER	1
18		229-52501	BACK LEVER STOPPER	1
19		SS-7112420-SP	SCREW11/64-40 L=24	1
20		SS-6121210-SP	SCREW3/16-28 L=12	1
21		229-04155	MAIN SHAFT THRUST COLLAR ASM.	2
22		229-04106	FEED LEVER SUPPORT	(1)
23		SS-8660610-TP	FEED LEVER BASE	(2)
24		400-39307	SCREW 9/64-40 L= 6.8	1
25		SD-0900701-TP	HINGE SCREW D= 9H= 7	1
26		NS-6680320-SP	WASHER 6.5X11X1	1
27		214-07309	FEED DRIVING SLIDE BLOCK	2
28		SS-8150822-TP	SCREW 15/64-28 L=8	2
29		213-64104	FEED ROCKER	1
30		SS-7111410-TP	SCREW11/64-40 L=14	2
31		213-37902	ECCENTRIC PIN	1
32		SS-7090910-TP	SCREW 9/64-40 L= 8.5	2
33		213-37308	FEED ADJUSTING ROD	1
34		SD-0800402-TP	HINGE SCREW D= 8H= 4	1
35		400-38901	SPRING B	1
36		213-38009	SPRING HOOK	1
37		SS-6111610-SP	SCREW 11/64-40 L=16	2
38		230-56104	FEED REGULATOR (P=12)	1
39		226-09408	FEED ROCK SHAFT	1
40		SM-6061802-TP	SCREW M6 L=18	1
41		230-56203	FEED DIAL (C)	1
42		214-30400	FEED ADJUSTER SUPPORT	1
43		SS-6121860-SP	SCREW 3/16-28 L=18	1
44		229-11804	FEED REGULATOR SCREW	1
45		RO-0922702-00	RUBBER RING	1
46		229-12000	FEED REGULATOR PIN	1
47		229-12109	FEED REGULATOR PIN SPRING	1
48		213-36656	FEED LINK ASM.	1
49		213-36607	FEED LINK	(1)
50		400-09103	CONNECTING FORKED LINK PIN	(1)
51		CQ-2020000-00	OIL WICK	(0.04)
52		SM-8050612-TP	SCREW M5X6	(1)
53		400-11400	FEED ROD (C)	1
54		213-38207	FEED LINK PIN	1
55		SD-1000801-SH	HINGE SCREW D=10 H=8	1
56		213-36409	BACKWARD FEED LEVER SHAFT B	1
57		213-78203	FEED ROCK SHAFT HINGE SCREW	1
58		WP-0650876-SD	WASHER6.5X13X0.8	1
59		NS-6150310-SP	NUT 15/64-28	1
60		213-87402	FELT	1
61		RE-0900000-K0	E-RING 9	1
62		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	1
63		CS-1201011-SH	THRUST COLLAR D=12 W=10	(1)
64		SS-8660610-TP	SCREW1/4-40 L=6	(2)
65		SD-0800402-TP	HINGE SCREW D= 8 H= 4	1
66		NS-6150430-SP	NUT 15/64-28	1
67		SS-7110710-SP	SCREW11/64-40 L=7	1
68		400-38712	FELT HOLDER	1
69		SS-7110910-TP	SCREW 11/64-40 L= 8.5	4
70		214-07408	FITTING PLATE	1
71		214-07200	FEED ADJUSTING BASE	1
72		400-38711	FEED ADJUSTING BASE B	1
73		SS-6110520-TP	SCREW11/64-40 L=4.5	1
74		213-37803	FEED ADJUSTING BASE SUPPORT	1
75		213-78302	FEED SHAFT METAL	2
76		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
77		B3025-141-H00-A	CONNECTING ARM	1
78		SS-8150710-TP	SCREW15/64-28 L=7	1



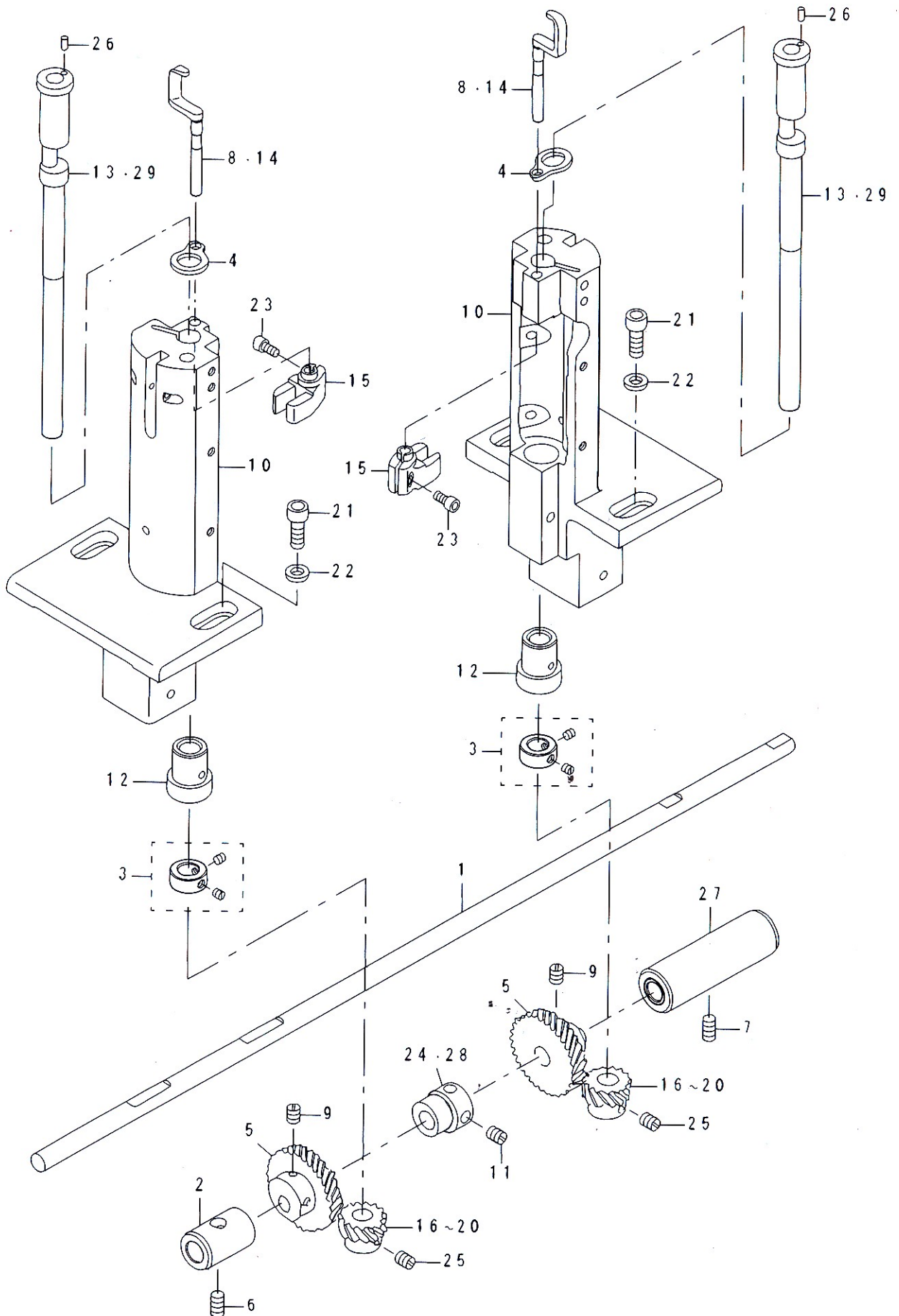
No	note	Parts No.	DESCRIPTION	Qty
1		400-38859	FEED BAR ASM.	1
2		400-38968	FELT (D)	(1)
3		232-00801	VERTICAL FEED LINK	(1)
4		SS-6090612-TP	SCREW 9/64-40 L=6	(1)
5		232-00900	VERTICAL FEED LINK SHAFT	(1)
6		SM-8050502-TP	SCREW M5 L=5	(1)
7		230-56005	FEED BASE	(1)
8		400-39257	FEED LEVER	(1)
9		400-39015	FEED LEVER SCREW	(1)
10		230-09509	FEED LEVER SHAFT	(1)
11		RC-0740811-KP	C-RING	(1)
12	01	135-16703	SLIDE BLOCK B	(1)
13	01	135-16604	SLIDE BLOCK A	(1)
14	01	135-19202	SLIDE BLOCK	(1)
15		400-38709	FELT A	(1)
16		400-38967	FELT (C)	(1)
17		EA-9500B01-00	CABLE BAND	(6)
18		NS-6150310-SP	NUT 15/64-28	(1)
19		B1604-012-000-A	FEED BAR SHAFT	1
20		RE-0500711-KP	SNAP RING 5	1
21		CO-2020000-00	OIL WICK	0.14
22	02	230-36304	FEED LEVER SUPPORT	2
23	02	400-38981	FEED LEVER BASE	1
24	02	SS-6090630-TP	SCREW 9/64-40 L=6	2
25		SM-6081602-TP	SCREW M6 L=16	4
26		WP-0612076-SP	WASHER 6.1X11X2	4
27	02	400-17263	FEED LEVER BASE COVER	1
28	02	SS-6090630-SP	SCREW 9/64-40 L=6	4
29	03	400-38707	FEED LEVER BASE	1
30	03	400-17317	FEED LEVER SUPPORT	2
31	03	SS-7090710-SP	SCREW 9/64-40 L= 6.8	4

01...SELECTIVE PARTS / 02...FOR PLC-1710 / 03...FOR PLC-1760,PLC-1760L /



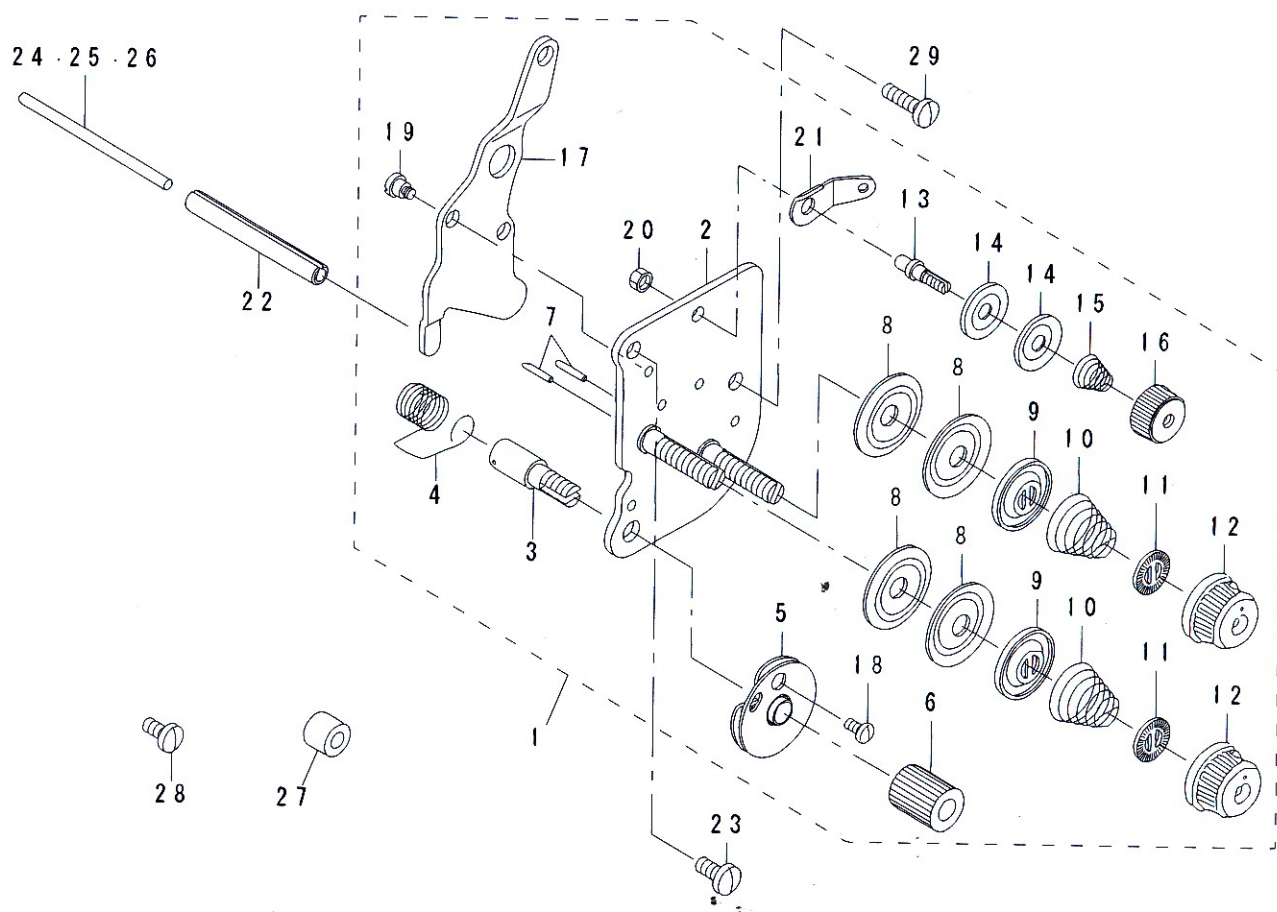
No	note	Parts No.	DESCRIPTION	Qty
1		400-38695	HOOK DRIVING SHAFT	1
2		214-27307	LOWER SHAFT METAL . REAR	1
3		CS-095081A-SH	THRUST COLLAR ASM. D=9.53 W=8	1
4		230-04708	HOOK SHAFT SPACER	1
5		B1816-512-000	HOOK DRIVING SHAFT. LARGE	1
6		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
7		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
8		400-38697	BUSHING INTERMEDIATE ASM.	1
9		SS-8660810-TP	SCREW 1/4-40 L=8	2
10		400-38867	HOOK SHAFT BASE	1
11		SS-8150710-TP	SCREW 15/64-28 L=7	2
12		213-34701	HOOK SHAFT LOWER METAL	1
13		230-04609	HOOK SHAFT	1
14		400-39822	OPENER	1
15		230-04906	OPENER GUIDE ARM	1
16	01	101-12001	HOOK SHAFT GEAR. A	1
17	01	101-12100	HOOK SHAFT GEAR. B	1
18	01	101-12209	HOOK SHAFT GEAR. C	1
19	01	101-11904	HOOK SHAFT GEAR	1
20	01	400-29634	HOOK SHAFT SCREW GEAR	1
21		SM-6061602-TP	SCREW M6 L=16	2
22		WP-0612076-SP	WASHER 6.1X11X2	2
23		SM-6040802-TP	SCREW M4X0.7 L=8	1
24		230-24409	VERTICAL FEED CAM (1.5)	1
25		SS-8660530-TP	SCREW 1/4-40 L= 4.5	3
26		PH-0300062-C0	PIN	1

01...SELECTIVE PARTS /



No	note	Parts No.	DESCRIPTION	Qty
1		400-38895	HOOK DRIVING SHAFT	1
2		214-27307	LOWER SHAFT METAL REAR	1
3		CS-095081A-SH	THRUST COLLAR ASM. D=9.53 W=8	2
4		230-04708	HOOK SHAFT SPACER	2
5		B1816-512-000	HOOK DRIVING SHAFT, LARGE	2
6		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
7		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
8	02	400-39822	OPENER	2
9		SS-8660810-TP	SCREW 1/4-40 L=8	4
10		400-38867	HOOK SHAFT BASE	2
11		SS-8150710-TP	SCREW 15/64-28 L=7	2
12		213-34701	HOOK SHAFT LOWER METAL	2
13	02	230-04609	HOOK SHAFT	2
14	03	400-38829	OPENER	2
15		230-04906	OPENER GUIDE ARM	2
16	01	101-12001	HOOK SHAFT GEAR, A	2
17	01	101-12100	HOOK SHAFT GEAR, B	2
18	01	101-12209	HOOK SHAFT GEAR, C	2
19	01	101-11904	HOOK SHAFT GEAR	2
20	01	400-29634	HOOK SHAFT SCREW GEAR	2
21		SM-6061602-TP	SCREW M6 L=16	4
22		WP-0612076-SP	WASHER 6.1X11X2	4
23		SM-6040802-TP	SCREW M4X0.7 L=8	2
24	02	230-24409	VERTICAL FEED CAM (1.5)	1
25		SS-8660530-TP	SCREW 1/4-40 L= 4.5	6
26		PH-0300062-C0	PIN	2
27		400-38697	BUSHING INTERMEDIATE ASM.	1
28	03	400-38856	VERTICAL FEED CAM(2.0)	1
29	03	400-38902	HOOK SHAFT (60L)	2

01...SELECTIVE PARTS / 02...FOR PLC-1760 / 03...FOR PLC-1760L /



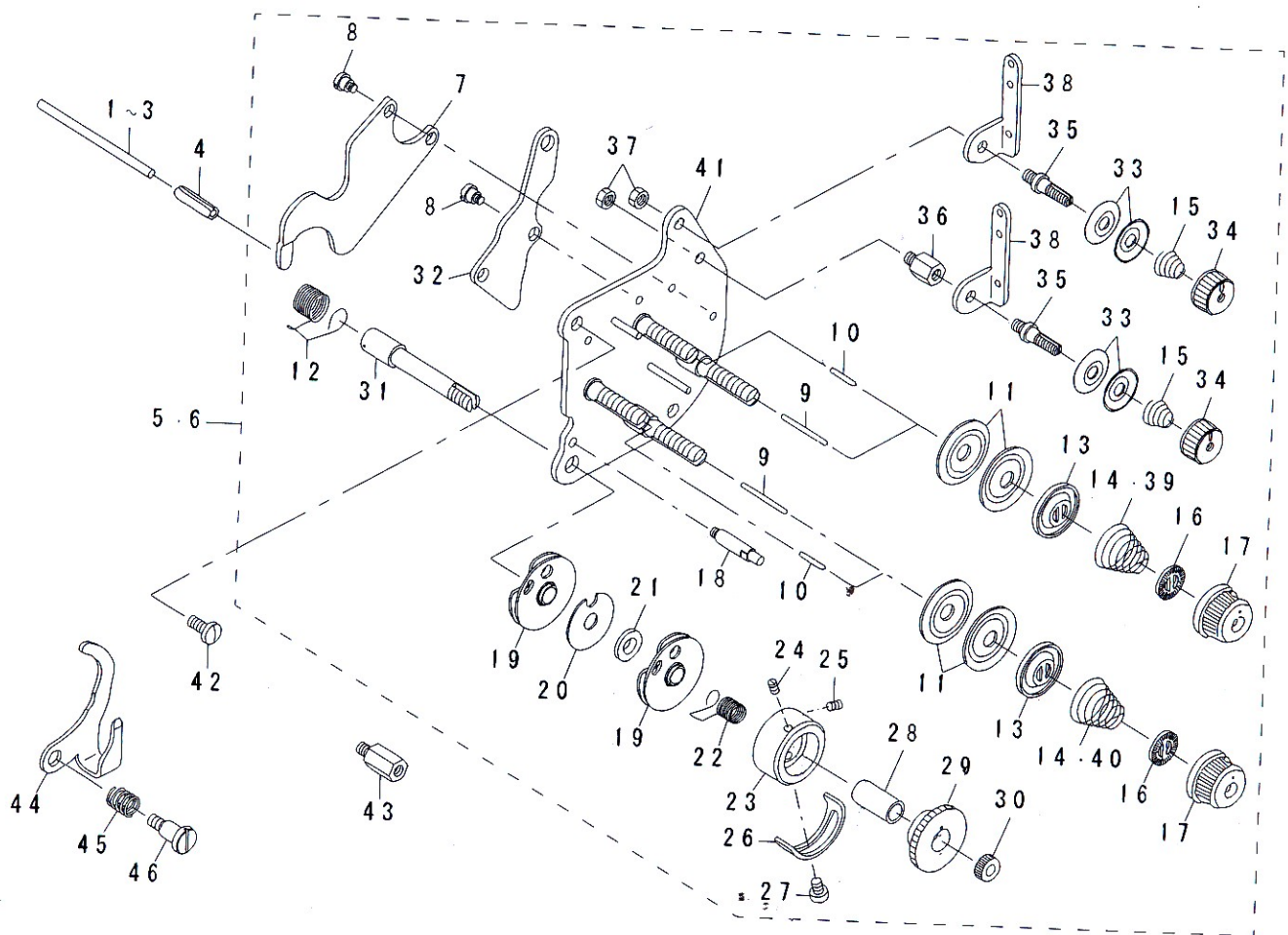
No	note	Parts No.	DESCRIPTION	Qty
1		400-39837	THREAD TENSION ASM.	1
2		214-41050	TENSION POST COMPL.	(1)
3		103-20109	SCREW STUD	(1)
4		B3128-051-000	THREAD TAKE-UP SPRING. A	(1)
5		B3137-051-0A0	TAKE-UP SPRING GUIDE DISC ASM.	(1)
6		103-20208	THREAD TENSION STUD NUT	(1)
7		226-18201	TENSION RELEASE PIN. A	(2)
8		B3126-012-000	THREAD TENSION DISK	(4)
9		226-17906	THREAD TENSION DISK PRESSER	(2)
10		B3129-526-000	TENSION SPRING (1.2)	(2)
11		B3120-125-000	ROTATING STOPPER	(2)
12		119-56802	THREAD TENSION KNOB. BLUE	(2)
13		101-24204	THREAD TENSION POST. A	(1)
14		107-41106	FIRST THREAD TENSION PLATE	(2)
15		110-45101	THREAD TENSION SPRING	(1)
16		110-72402	THREAD TENSION NUT	(1)
17		214-41100	TENSION RELEASE PLATE	(1)
18		SS-4080610-SP	SCREW 1/8-44 L=6.4	(1)
19		SD-0470281-SP	HINGE SCREWD=4.7 H=2.8	(2)
20		NS-6110310-SP	NUT.11/64-40	(1)
21		D3162-555-B00	THREAD GUIDE	(1)
22		PS-0600502-KP	SPRING PIN	1
23		SS-7110910-TP	SCREW 11/64-40 L= 8.5	1
24	01	213-48206	TENSION RELEASE BAR	1
25	01	103-21107	TENSION RELEASE BAR	1
26	01	230-06406	TENSION RELEASE BAR	1
27		113-15108	COLLAR	1
28	*	SS-7110830-SP	SCREW 11/64-40 L= 7.5	1
29	*	SS-7111410-TP	SCREW11/64-40 L=14	1

01...SELECTIVE PARTS /

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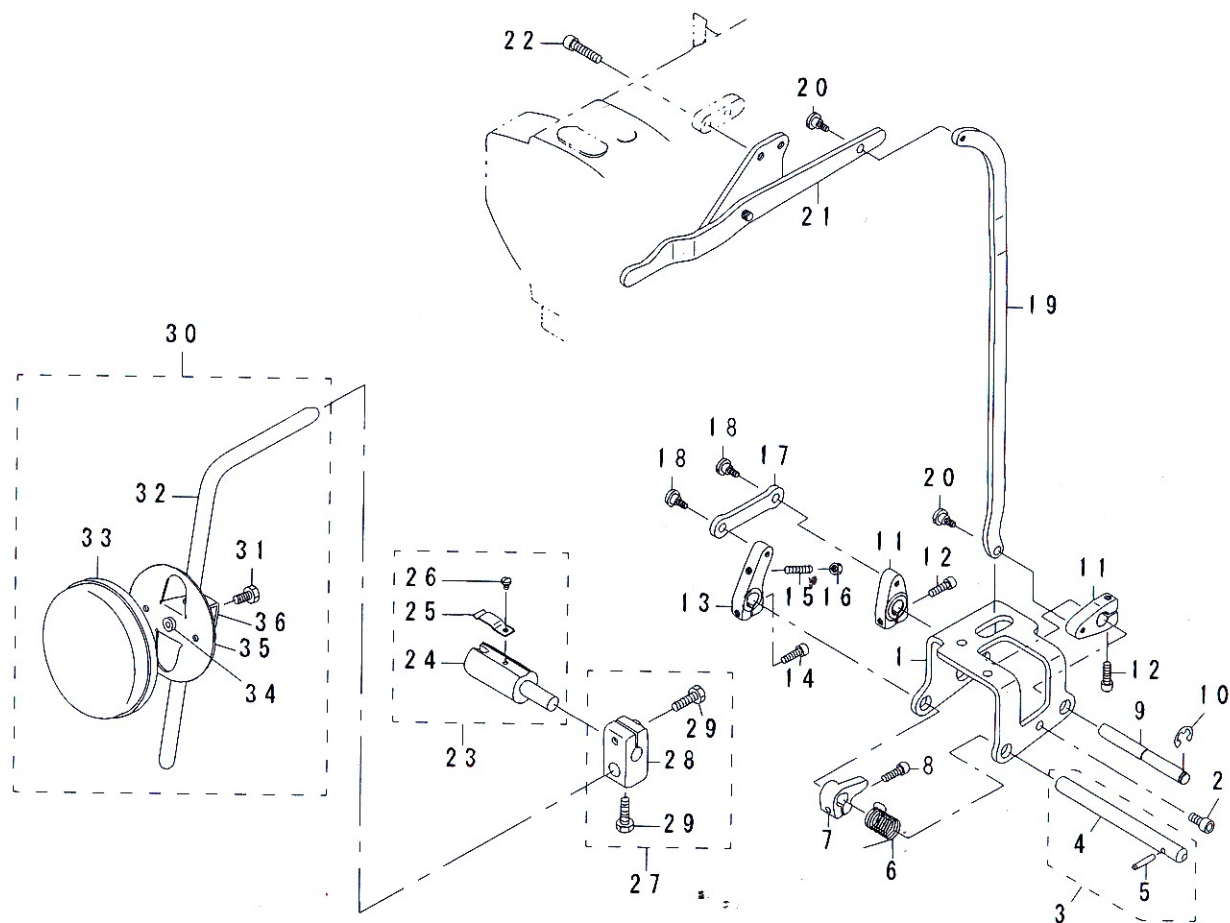
PLC-1760

12.THREAD TENSION COMPONENTS (FOR PLC-1760,PLC-1760L)

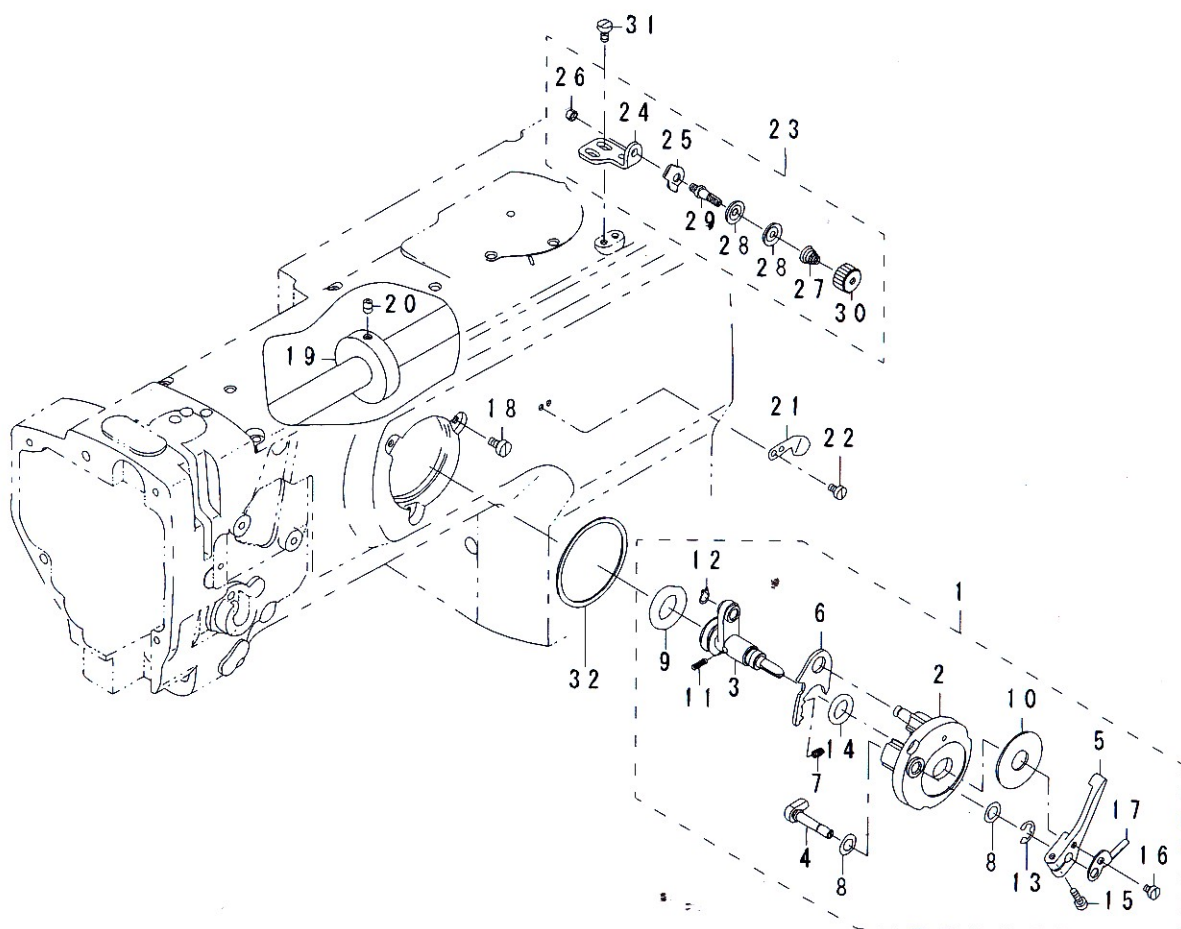


No	note	Parts No.	DESCRIPTION	Qty
1	01	230-06406	TENSION RELEASE BAR	1
2	01	213-48206	TENSION RELEASE BAR	1
3	01	103-21107	TENSION RELEASE BAR	1
4		PS-0600502-KP	SPRING PIN	1
5	02	400-39263	THREAD TENSION ASM.	1
6	03	400-39264	THREAD TENSION ASM. (60L)	1
7		400-17283	TENSION RELEASE LEVER A	1
8		SD-0470281-SP	HINGE SCREWD=4.7 H=2.8	(1)
9		400-17282	TENSION RELEASE PIN B	(4)
10		226-18201	TENSION RELEASE PIN A	(2)
11		B3126-012-000	THREAD TENSION DISK	(2)
12		B3128-051-000	THREAD TAKE-UP SPRING	(8)
13		226-17906	THREAD TENSION DISK PRESSER	(1)
14	02	B3129-526-000	TENSION SPRING (1.2)	(4)
15		110-45101	THREAD TENSION SPRING	(4)
16		B3120-125-000	ROTATING STOPPER	(2)
17		119-56802	THREAD TENSION KNOB. BLUE	(4)
18		B3143-527-000	TAKE-UP SPRING GUIDE STUD	(4)
19		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM.	(1)
20		B3142-527-000	TAKE-UP SPRING GUIDE PLATE	(2)
21		B3139-527-000	COLLAR	(1)
22		B3128-527-000	THREAD TAKE-UP SPRINGB	(1)
23		226-17609	THREAD TENSION POST	(1)
24		226-18904	SET SCREW	(1)
25		226-18904	SET SCREW	(1)
26		B3138-527-000	ADJUSTING PLATEB	(1)
27		SS-7090520-SP	SCREW 9/64-40 L= 4.5	(1)
28		B3141-527-000	PRESSER COLLAR	(1)
29		B3125-527-000	TAKE-UP SPRING GUIDE	(1)
30		B3125-012-000	THREAD TENSION NUT	(1)
31		101-24501	THREAD TAKE-UP SPRING STUD	(1)
32		400-17284	TENSION RELEASE LEVER B	(1)
33		107-41106	FIRST THREAD TENSION PLATE	(1)
34		110-72402	THREAD TENSION NUT	(4)
35		101-24204	THREAD TENSION POST. A	(2)
36		400-17279	SPACER	(2)
37		NS-6110310-SP	NUT 11/64-40	(1)
38		107-03205	FIRST THREAD TENSION GUIDE	(2)
39	03	B3129-053-000	TENSION SPRING	(2)
40	03	210-59100	THREAD TENSION SPRING	(2)
41		400-17280	THREAD TENSION BASE COMPL.	(2)
42		SS-7110910-TP	SCREW11/64-40 L=7	(1)
43		400-38752	THREAD TENSION STUD	2
44	04	400-40559	TENSION RELEASE PLATE	1
45	04	400-40558	SPRING	1
46	04	SD-0640851-SP	STEP-SCREW	1

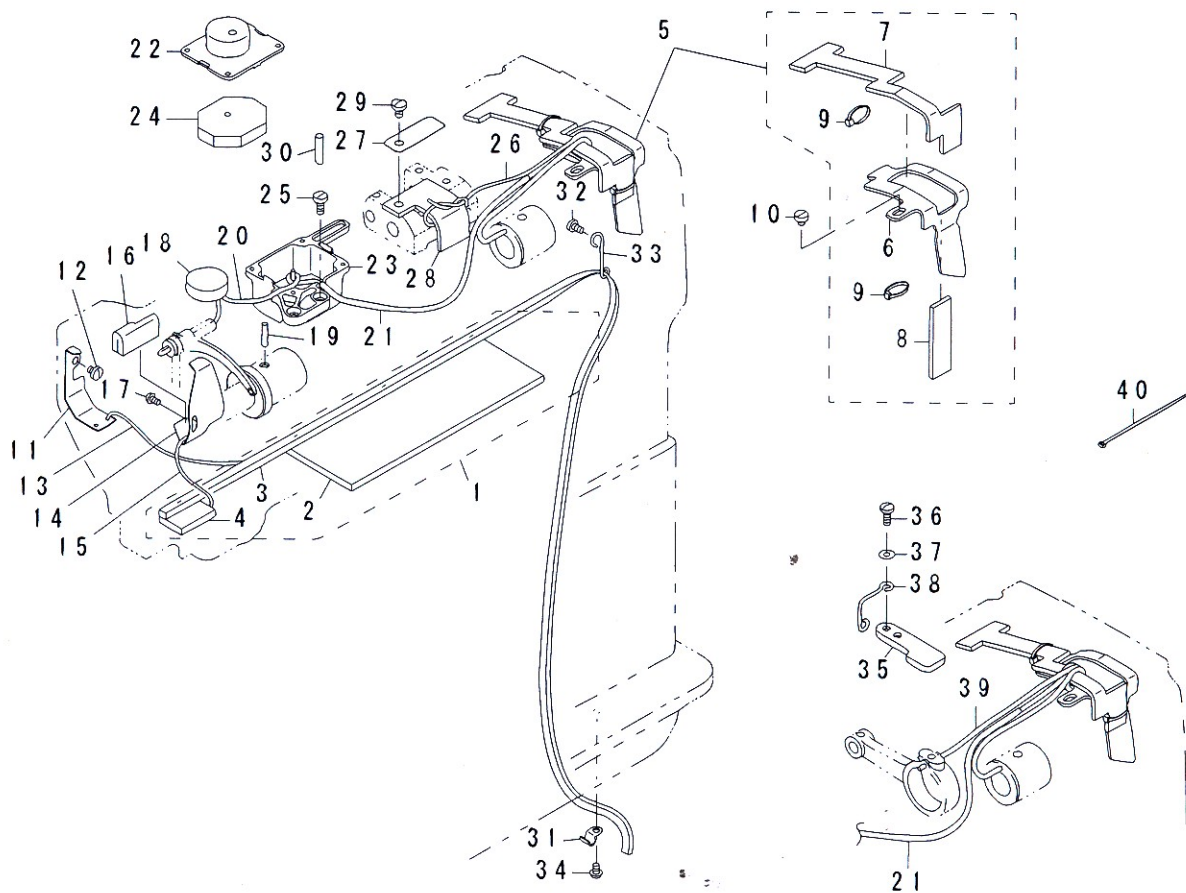
01...SELECTIVE PARTS / 02...FOR PLC-1760 / 03...FOR PLC-1760L / 04...OPTIONAL PARTS (FOR PLC-1760) /



No	note	Parts No.	DESCRIPTION	Qty
1		213-43207	KNEE LIFTER SHAFT BASIS	1
2		SM-6061202-TP	SCREW M6 L=12	3
3		213-42555	KNEE LIFTER SHAFT A ASM.	1
4		213-42506	KNEE LIFTER SHAFT A	(1)
5		213-42605	KNEE LIFTER SHAFT PIN	(1)
6		213-43702	KNEE LIFTER SHAFT A SPRING	1
7		213-43801	KNEE LIFTER SPRING RACK	1
8		SM-6051602-TP	SCREW M5X0.8 L=16	1
9		213-42704	KNEE LIFTER SHAFT B	1
10		RE-0800000-K0	E-SHAPED SNAP RING (8MM)	1
11		213-43009	KNEE LIFTER LEVER B	2
12		SM-6051602-TP	SCREW M5X0.8 L=16	2
13		213-42803	KNEE LIFTER LEVER A	1
14		SM-6051602-TP	SCREW M5X0.8 L=16	1
15		SM-8052502-TP	SCREW M5X0.8 L=25	1
16		NM-6050001-SD	NUT M5X0.8	1
17		213-42902	KNEE LIFTER LINK	1
18		SD-0700451-TP	HINGE SCREW D=7 H=4.5	2
19		400-17274	KNEE LIFTER CONNECTING ROD	1
20		SD-0700451-TP	HINGE SCREW D=7 H=4.5	2
21		213-43355	KNEE LIFTER LEVER ASM.	1
22		SM-6062502-TP	SCREW M6 L=25	2
23		228-63252	KNEE LIFTER JOINT ASM.	1
24		228-63203	KNEE LIFTER JOINT	(1)
25		B3428-521-000	PRESSER SPRING	(1)
26		SS-7090510-SP	SCREW 9/64-40 L= 4.6	(1)
27		229-32453	BRACKET ASM.	1
28		229-32404	BRACKET	(1)
29		229-34707	SCREW	(2)
30		213-43157	KNEE PRESS PLATE ASM.	1
31		SM-9061203-SE	SCREW M6 L=12	(1)
32		213-43108	KNEE PRESS LEVER	(1)
33		229-34509	KNEE PAD PLATE COVER	(1)
34		229-34400	KNEE PAD PLATE RUBBER	(1)
35		229-34202	KNEE PAD PLATE	(1)
36		229-34301	KNEE PAD PLATE SUPPORT	(1)

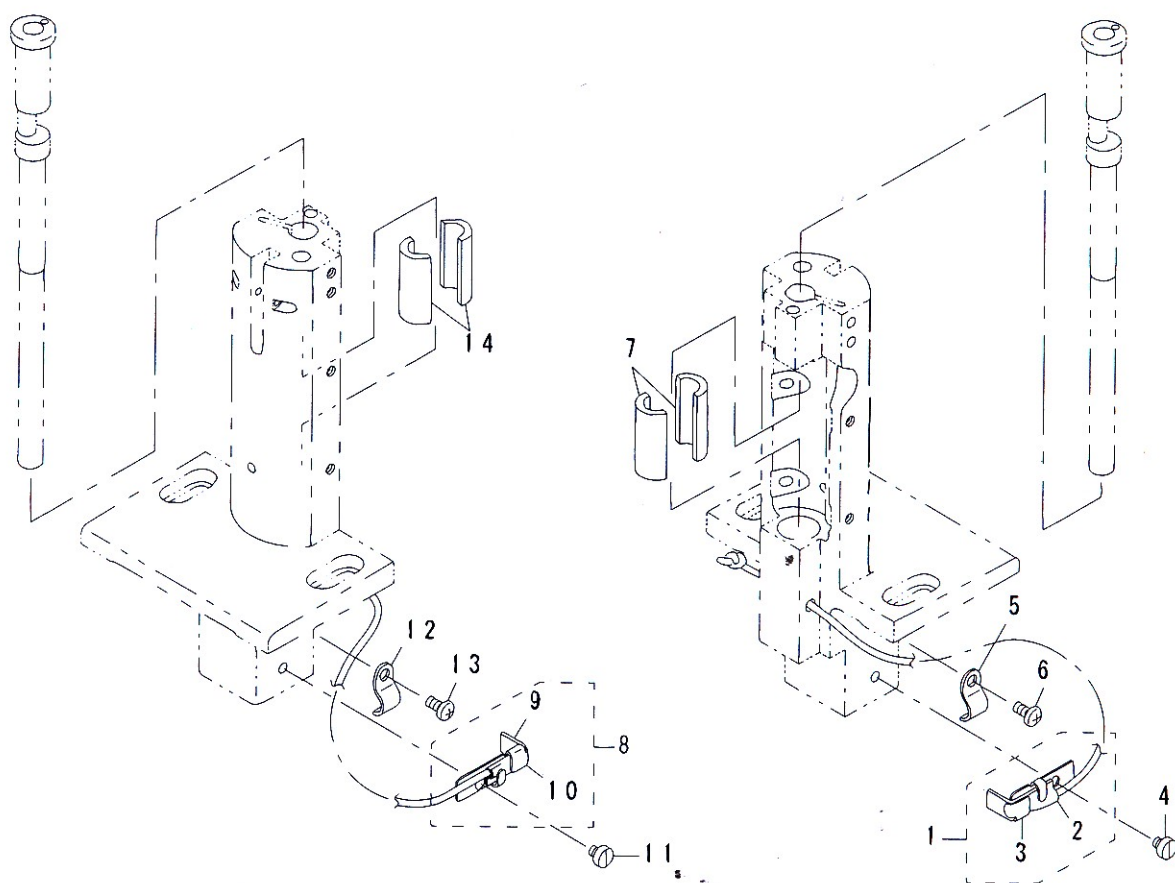


No	note	Parts No.	DESCRIPTION	Qty
1		213-57967	BOBBIN DEVICE ASM.	1
2		225-37658	BOBBIN FITTING BASIS COMPL.	(1)
3		213-57959	BOBIN SHAFT COMPL.	(1)
4		225-38151	BOBBIN CAM SHAFT COMPL.	(1)
5		236-36202	BOBBIN LEVER	(1)
6		213-56001	ADJUSTING PLATE	(1)
7		B1529-890-00C-A	PRESSUR FOOT SPRING	(1)
8		106-18304	VERTICAL ROLLER WASHER	(2)
9		213-58205	BOBBIN FRICTION GEAR	(1)
10		B3205-210-000	CUSHION	(1)
11		B1148-555-000	SPRING	(1)
12		RC-0560711-KP	RETAINING RING	(1)
13		RE-0500000-K0	E-RING	(1)
14		RO-0922702-00	RUBBER RING	(1)
15		SS-7091410-SP	SCREW 9/64-40 L=13.5	(1)
16		SS-6090520-SP	SCREW 9/64-40 L= 5.0	(1)
17		145-12503	BOBBIN ADJUSTING PLATE	(1)
18		SS-6110810-TP	SCREW 11/64-40 L=8	3
19		107-04807	BOBBIN FRICTION WHEEL	1
20		SM-8050602-TP	SCREW M5 L=6	2
21		105-02300	THREAD CUTTER	1
22		SS-6090620-TP	SCREW	2
23		213-55755	LOWER THREAD GUIDE ASM.	1
24		213-55706	FITTING BASE	(1)
25		D3162-555-B00	THREAD GUIDE	(1)
26		NS-6110310-SP	NUT 11/64-40	(1)
27		D3168-555-H0B	TENSION SPRING NO.1	(1)
28		B3214-047-000	BOBBIN WINDER TENSION DISC	(2)
29		213-78708	THREAD TENSION POST	(1)
30		110-72402	THREAD TENSION NUT	(1)
31		SM-6040800-SP	SCREW	2
32		225-38706	PACKING	1



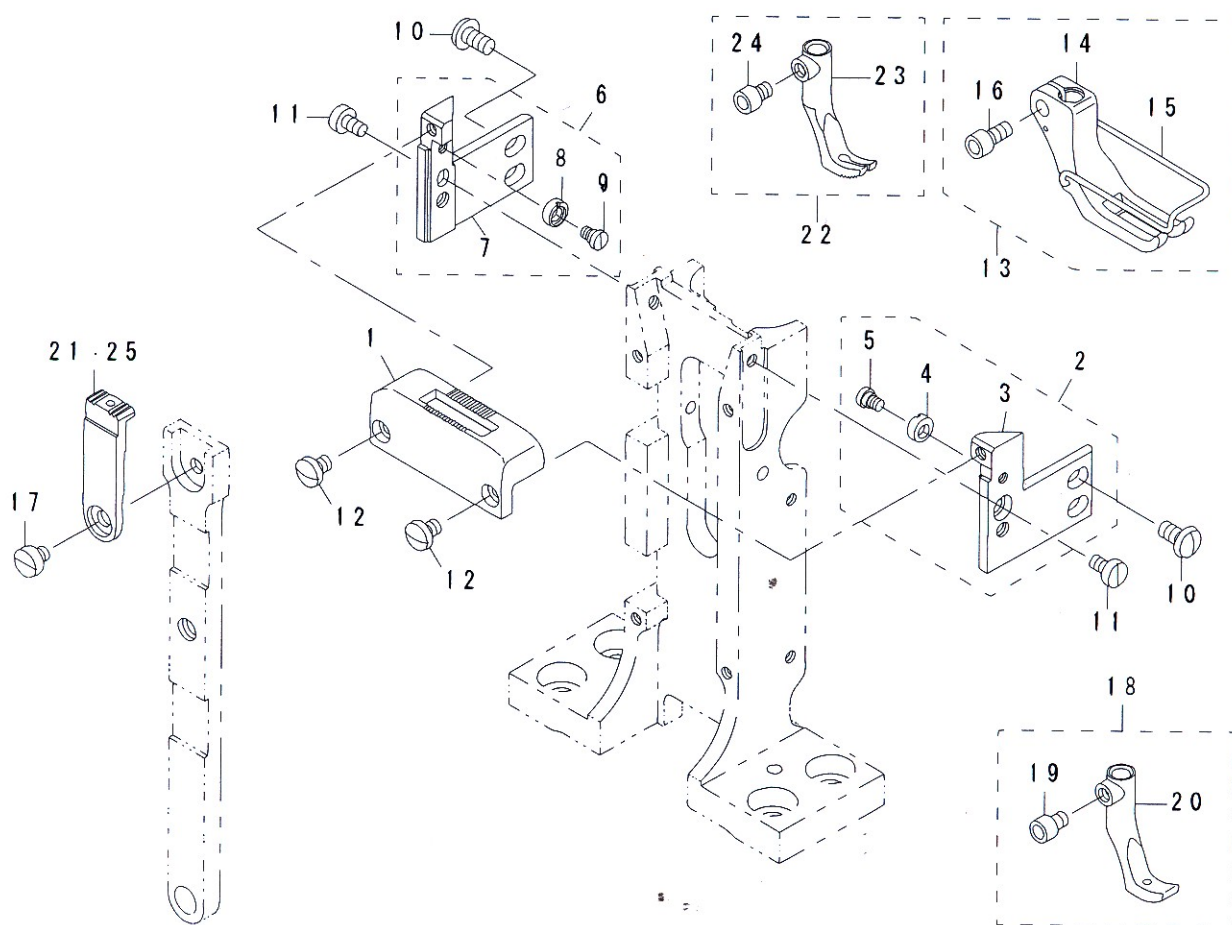
No	note	Parts No.	DESCRIPTION	Qty
1	*	400-42648	ARM ONCE THROUGH FELT ASM.	1
2		213-45707	ARM ONCE THROUGH FELT A	(1)
3	*	400-42647	ARM ONCE THROUGH FELT	(1)
4		213-45905	FACE ONCE THROUGH FELT	(1)
5		213-46358	FELT SUPPORT ASM.	1
6		213-46309	FELT SUPPORT	(1)
7		213-46507	FEED CHANGE FELT	(1)
8		213-46408	FELT	(1)
9		EA-9500B00-00	CLIP CV-70S	(2)
10		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
11		213-40708	UPPER FEED OIL BAR PLATE	1
12		SS-7110510-SP	SCREW 11/64-40 L=5	1
13		CO-2020000-00	OIL WICK	0.2
14		213-47000	TAKE-UP OIL PLATE	1
15		CO-2020000-00	OIL WICK	0.2
16		213-47208	TAKE-UP LUBRICATION FELT	1
17		SS-3090610-SP	SCREW 9/64-40 L=6	1
18		213-46002	FELT	1
19		B1412-051-000	FELT	1
20		CO-2520000-00	OIL WICK	0.55
21		BT-0500300-EA	OIL TUBE	0.17
22		214-07507	OIL TANK A	1
23		214-07606	OIL TANK B	1
24		214-07705	FELT	2
25		SS-6111010-SP	SCREW 11/64-40 L= 9.5	2
26	02	CO-2020000-00	OIL WICK	0.15
27	02	213-46101	LUBRICATION FELT PRESSER	1
28	02	213-46200	MUTUAL VERTICAL CHANGE FELT	1
29	02	SS-7120760-SP	SCREW 3/16-28 L= 7.0	1
30		PS-0500202-KP	SPRING PIN 5X20	1
31		B3508-512-000	OIL FELT HOLDER	1
32		SS-7110710-SP	SCREW 11/64-40 L=7	1
33	*	226-20504	OIL WICK HOLDER	1
34		SS-4110615-SP	SCREW 11/64-40 L=6	1
35	01	213-39700	UPPER FEED STOPPER PLATE (B)	1
36	01	SS-7111120-TP	SCREW	2
37	01	WP-0450801-SD	WASHER 4.5X10X0.8	1
38	01	226-20504	OIL WICK HOLDER	1
39	01	CO-2020000-00	OIL WICK	0.2
40		EA-9500B01-00	CABLE BAND	1

01...FOR PLC-1710.PLC-1760 / 02...FOR PLC-1760L /



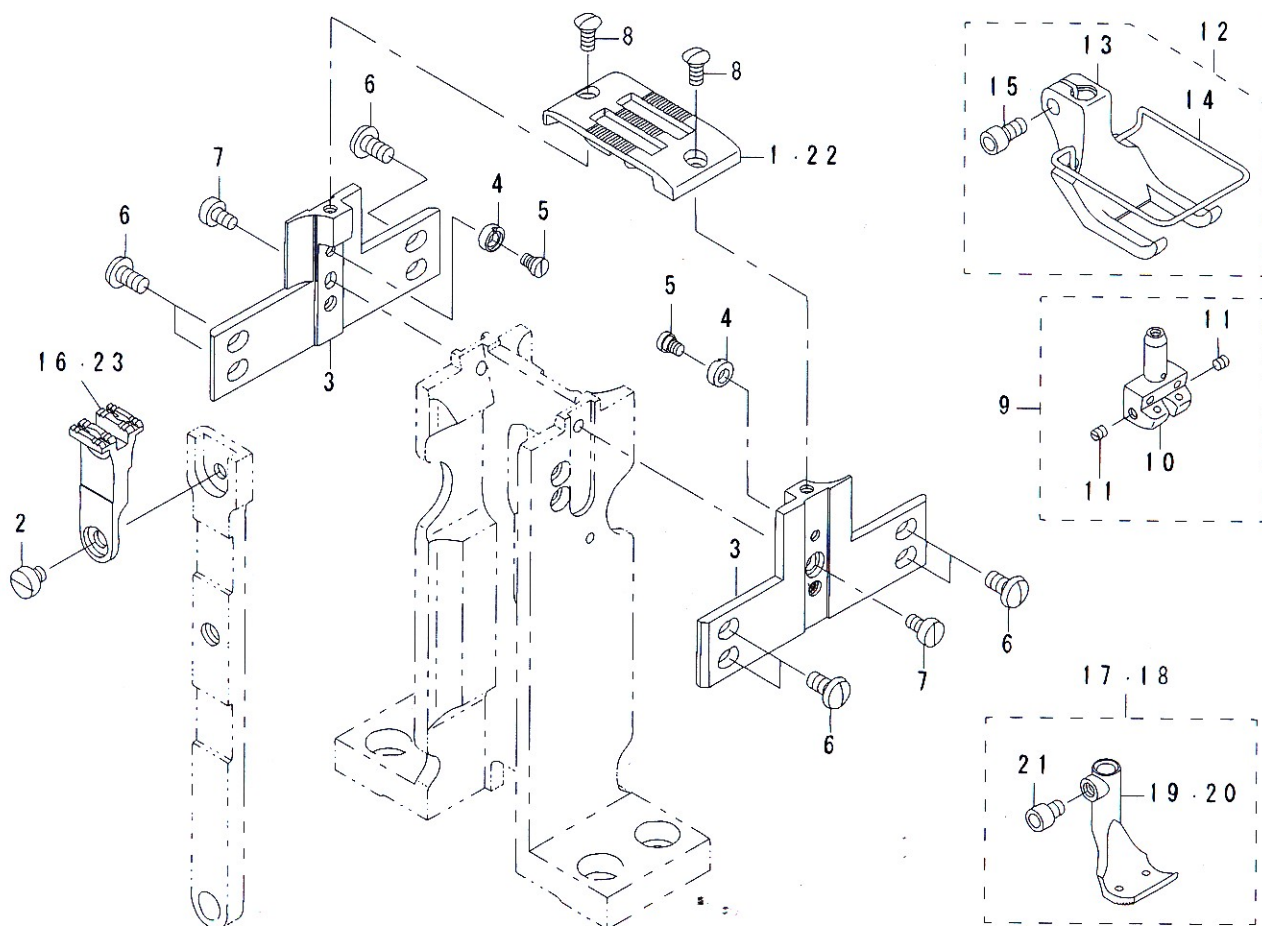
No	note	Parts No.	DESCRIPTION	Qty
1		400-38728	VILENE HOLDER ASM.	1
2		400-38729	OIL WICK ASM.	(1)
3		400-38730	VILENE HOLDER	(1)
4		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
5		D2611-555-B00-A	CABLE HOLDER	1
6		SS-4110815-SP	SCREW 11/64-40 L=8	1
7		213-45905	FACE ONCE THROUGH FELT	2
8	01	400-38728	VILENE HOLDER ASM.	1
9		400-38729	OIL WICK ASM.	(1)
10		400-38730	VILENE HOLDER	(1)
11	01	SS-6110480-SP	SCREW 11/64-40 L=4.3	1
12	01	D2611-555-B00-A	CABLE HOLDER	1
13	01	SS-4110815-SP	SCREW 11/64-40 L=8	1
14	01	213-45905	FACE ONCE THROUGH FELT	2

01...FOR PLC-1760,PLC-1760L /



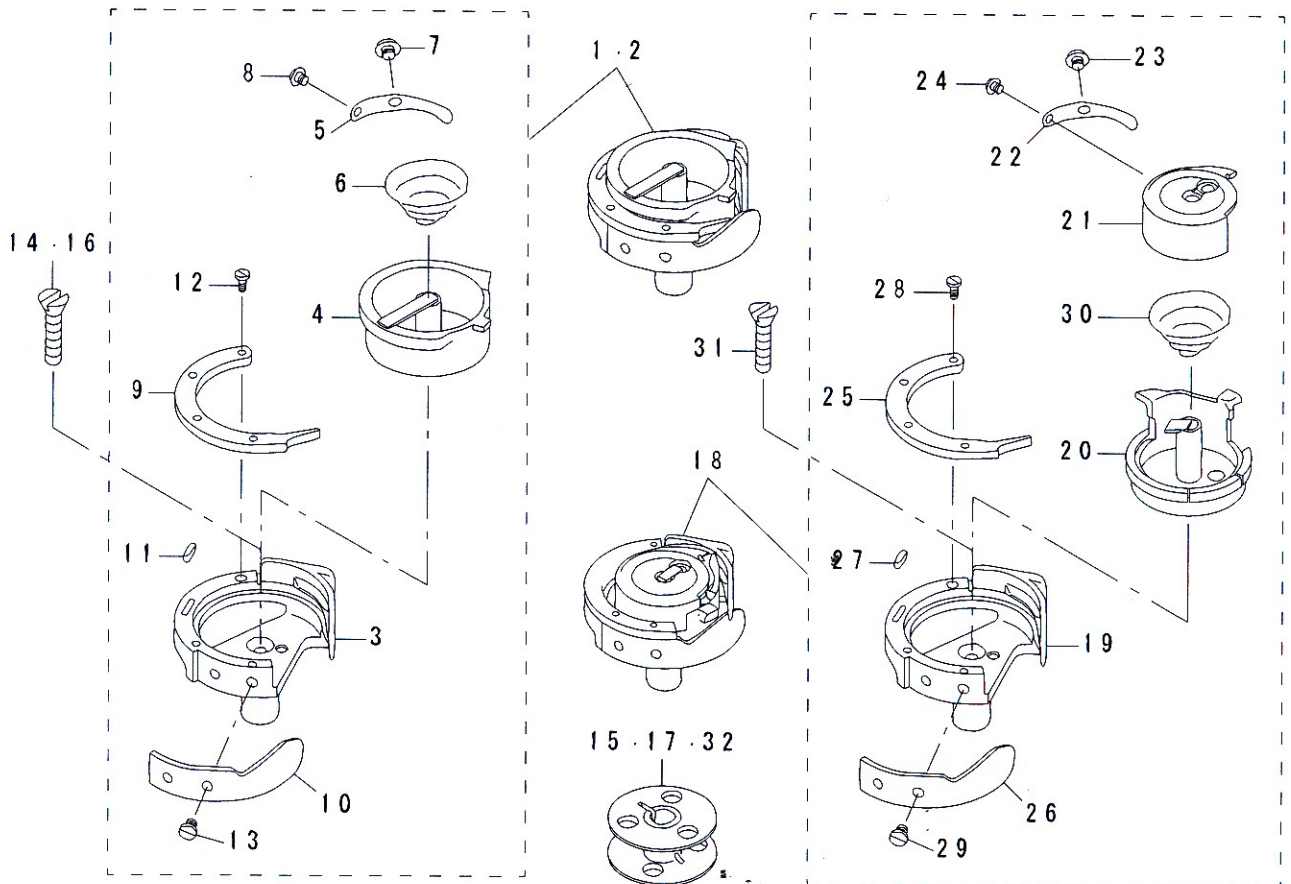
No	note	Parts No.	DESCRIPTION	Qty
1		400-38970	THROAT PLATE	1
2		400-38972	THROAT PLATE HOLDER A ASM	1
3		400-38974	THROAT PLATE HOLDER A	(1)
4		230-07503	ECCENTRIC ROLLER	(1)
5		230-07602	HINGE SCREW	(1)
6		400-38976	THROAT PLATE HOLDER B ASM	1
7		400-38977	THROAT PLATE HOLDER B	(1)
8		230-07503	ECCENTRIC ROLLER	(1)
9		230-07602	HINGE SCREW	(1)
10		SS-5110810-SP	SCREW 11/64-40 L=8	4
11		SS-6090620-SP	SCREW 9/64-40 L=6	2
12		SS-7090530-SP	SCREW 9/64-40 L= 4.5	2
13		400-17286	PRESSER FOOT ASM	1
14		400-17287	PRESSER FOOT	(1)
15		107-13402	FINGER AUXILIARY COVER	(1)
16		SM-6040802-TP	SCREW M4X0.7 L=8	(1)
17		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
18		214-44559	PRESSER INNER FOOT ASM	1
19		SM-6040552-TP	SCREW M4 L=4.5	(1)
20		214-44500	PRESSER INNER FOOT	(1)
21		400-38971	FEED	1
22	01	400-40295	FEED FOOT ASM	1
23		400-40296	FEED FOOT	(1)
24		SM-6040552-TP	SCREW M4 L=4.5	(1)
25	01	400-40294	FEED	1

01...OPTIONAL PARTS /



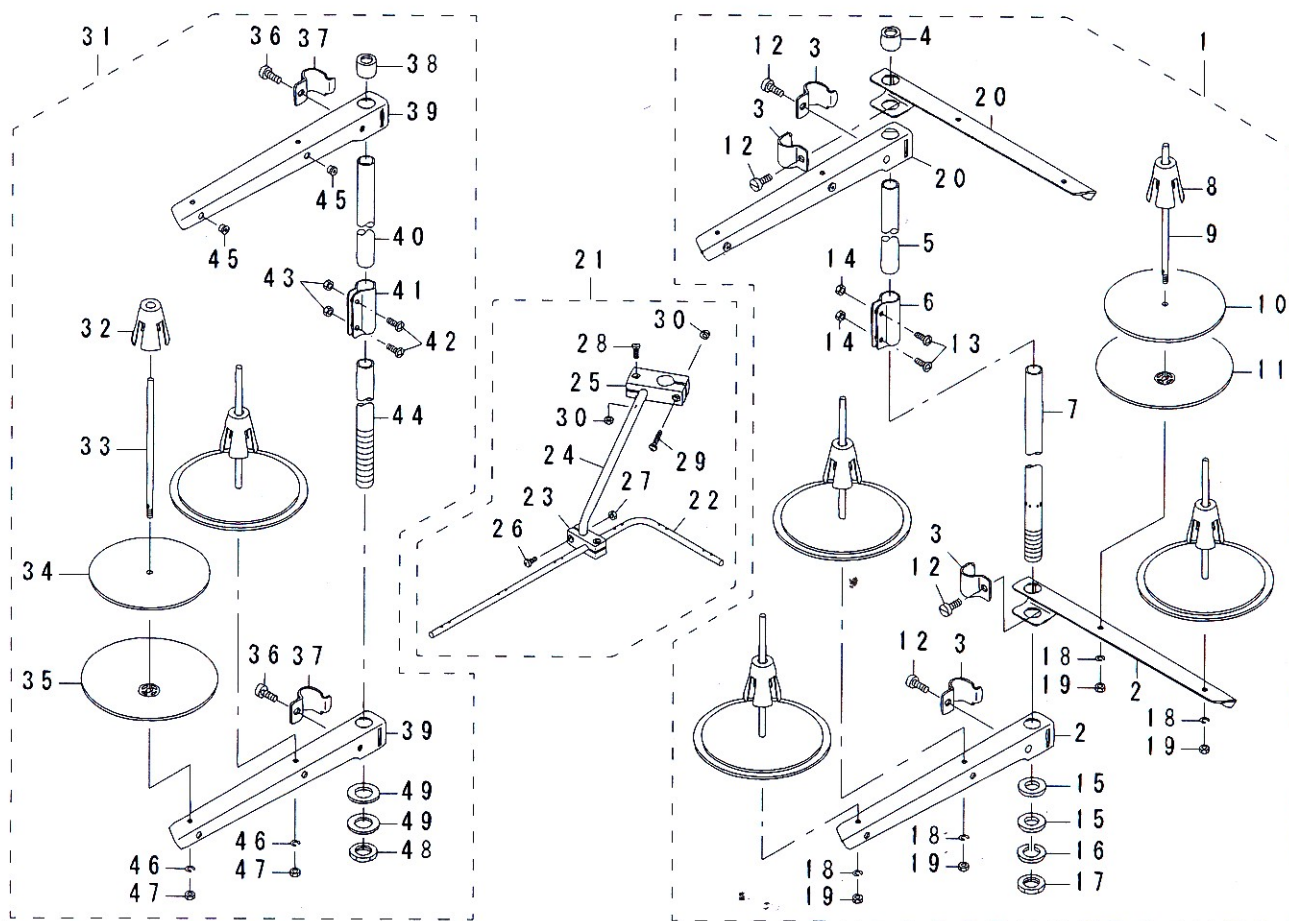
No	note	Parts No.	DESCRIPTION	Qty
1	01	400-38994	NEEDLE PLATE (10MM)	1
2		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
3		400-38787	THROAT PLATE HOLDER(10MM)	2
4		230-07503	ECCENTRIC ROLLER	2
5		230-07602	HINGE SCREW	2
6		SS-5110810-SP	SCREW 11/64-40 L=8	8
7		SS-6090620-SP	SCREW 9/64-40 L=6	2
8		SS-2090810-SP	SCREW 9/64-40 L= 7.5	2
9		400-38774	NEEDLE CLAMP(10MM)ASM	1
10		400-38775	NEEDLE CLAMP(10MM)	(1)
11		SS-8080310-TP	SCREW 1/8-44 L=2.8	(2)
12		400-38795	PRESSER FOOT(10MM)ASM	1
13		400-38796	PRESSER FOOT(10MM)	(1)
14		400-38794	FINGER GURDE(10-12MM)	(1)
15		SM-6040802-TP	SCREW M4X0.7 L=8	(1)
16	01	400-39007	FEED (3.8-2.4)(10MM)	1
17	01	400-38842	FEED FOOT(10MM)ASM	1
18	02	400-38898	FEED FOOT(10MM 60L)ASM	(1)
19	01	400-38843	FEED FOOT(10MM)	(1)
20	02	400-38899	FEED FOOT(10MM 60L)	(1)
21		SM-6040552-TP	SCREW M4 L=4.5	(1)
22	02	400-38893	THROAT PLATE(10MM 60L)	1
23	02	400-38897	FEED(10MM 60L)	1

01...FOR PLC-1760 / 02...FOR PLC-1760L /



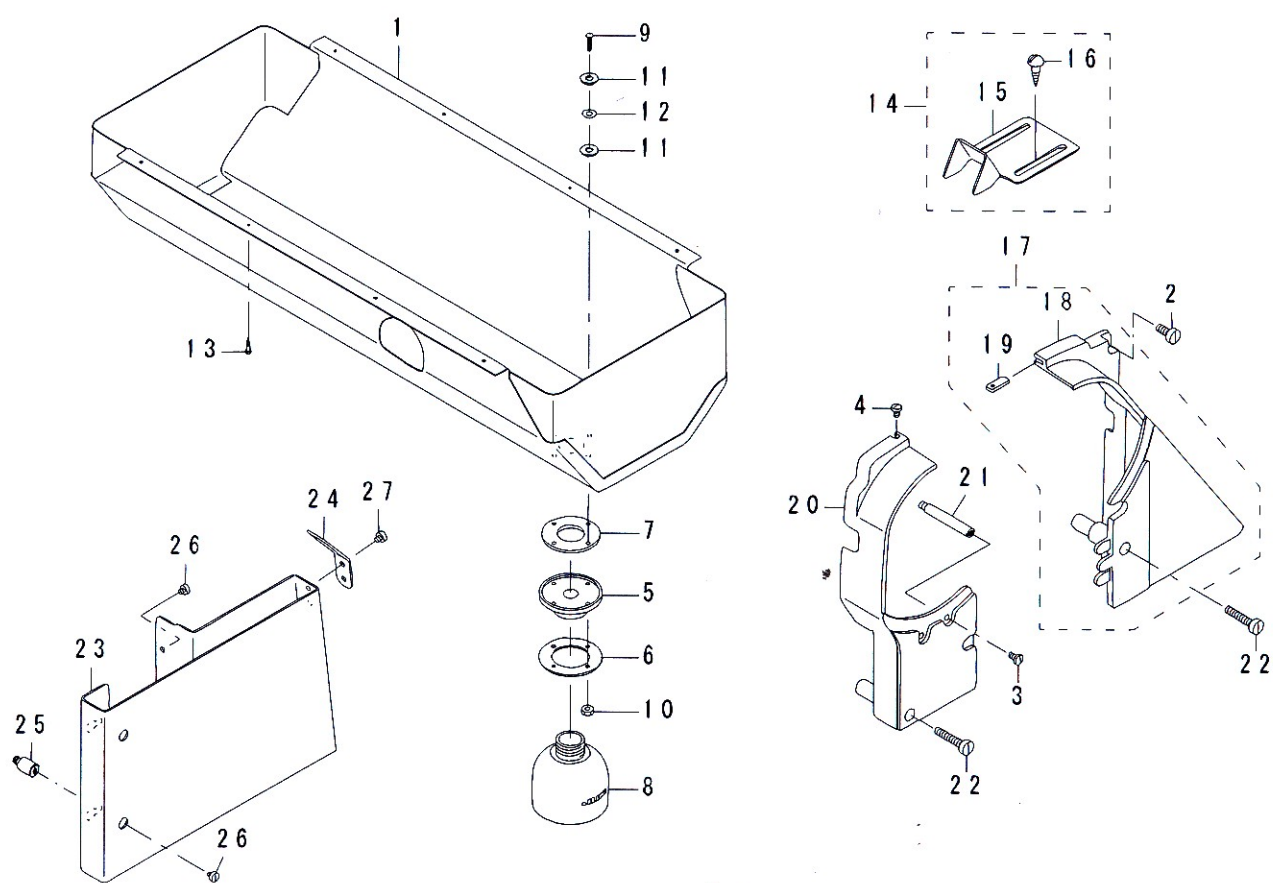
No	note	Parts No.	DESCRIPTION	Qty
1	01	400-39010	HOOK ASM	1
2	02	400-39010	HOOK ASM	2
3		400-38732	HOOK	(1)
4		400-39887	INNER HOOK	(1)
5		214-42207	TENSION SPRING	(1)
6		107-23500	IDLING PREVENTION SPRING	(1)
7		214-32000	ADJUSTING SCREW	(1)
8		107-23401	TENSION SPRING SETSCREW	(1)
9		230-26008	INNER HOOK PRESSER WITH HORN	(1)
10		230-58506	NEEDLE GUIDE	(1)
11		230-26404	FELT	(1)
12		107-23104	PRESSER SETSCREW	(3)
13		228-14008	SCREW	(2)
14	01	SS-1092810-SP	SCREW 9/64-40 L=25.4	1
15	01	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	1
16	02	SS-1092810-SP	SCREW 9/64-40 L=25.4	2
17	02	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	2
18	03	400-38870	HOOK ASM (60L)	2
19		400-38732	HOOK	(1)
20		400-38868	INNER HOOK	(1)
21		400-38869	CAP	(1)
22		230-58605	TENSION SPRING	(1)
23		214-32000	ADJUSTING SCREW	(1)
24		214-32109	ADJUSTING SPRING SCREW	(1)
25		230-26008	INNER HOOK PRESSER WITH HORN	(1)
26		230-58506	NEEDLE GUIDE	(1)
27		230-26404	FELT	(1)
28		107-23104	PRESSER SETSCREW	(3)
29		228-14008	SCREW	(2)
30		107-23500	IDLING PREVENTION SPRING	(1)
31	03	SS-1092810-SP	SCREW 9/64-40 L=25.4	2
32	03	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	2

01...FOR PLC-1710 / 02...FOR PLC-1760 / 03...FOR PLC-1760L /



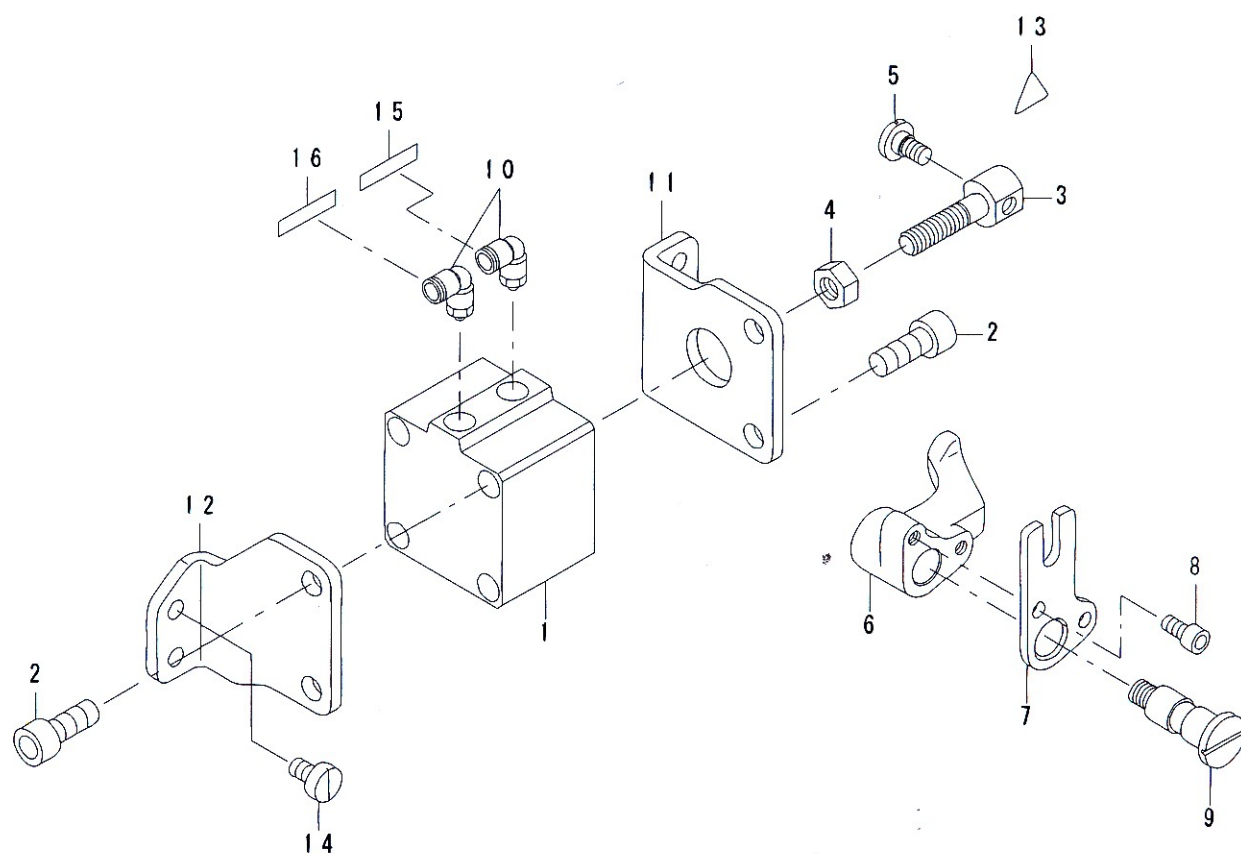
No	note	Parts No.	DESCRIPTION	Qty
1	02	269-10158	THREAD STANDING DEVICE ASM.	1
2		229-30507	SPOOL REST ARM	(2)
3		229-30705	THREAD GUIDE ARM JOINT	(4)
4		229-31406	SPOOL REST ROD RUBBER CAP	(1)
5		229-30408	SPOOL REST ROD. UPPER	(1)
6		229-31307	SPOOL REST ROD JOINT	(1)
7		229-30309	SPOOL REST ROD. LOWER	(1)
8		229-31109	SPOOL RETAINER	(4)
9		229-31000	SPOOL PIN	(4)
10		229-30903	SPOOL REST CUSHION	(4)
11		229-30804	SPOOL REST	(4)
12		SM-6061610-SC	SCREW M6 L=16	(4)
13		SM-4051405-SE	SCREW M5 L=14	(2)
14		NM-6050001-SE	NUT M5	(2)
15		WP-1612616-SE	WASHER 16X30X2.6	(2)
16		WS-1643202-KR	SPRING WASHER	(1)
17		NM-6160511-SE	NUT M16X1.5	(1)
18		NM-6050001-SE	NUT M5	(4)
19		WS-0510002-KN	SPRING WASHER	(4)
20		229-30556	THREAD STANDING ARM ASM.	(2)
21		269-10059	THREAD GUIDE ARM ASM.	1
22		131-67903	THREAD STANDING THREAD GUIDE	(1)
23		131-68000	THREAD GUIDE BASE. LOWER	(1)
24		131-68109	THREAD GUIDE ARM BASE	(1)
25		131-68208	THREAD GUIDE ARM BASE	(1)
26		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
27		NM-6040002-SE	NUT M4X0.7	(2)
28		SM-4041201-SC	SCREW M4 L=12	(1)
29		SM-4042001-SC	SCREW M4 X 20	(1)
30		NM-6040002-SE	NUT M4X0.7	(2)
31	01	229-30358	THREAD STAND ASM.	1
32		229-31109	SPOOL RETAINER	(2)
33		229-31000	SPOOL PIN	(2)
34		229-30903	SPOOL REST CUSHION	(2)
35		229-30804	SPOOL REST	(2)
36		SM-6061610-SC	SCREW M6 L=16	(2)
37		229-30705	THREAD GUIDE ARM JOINT	(2)
38		229-31406	SPOOL REST ROD RUBBER CAP	(1)
39		229-30507	SPOOL REST ARM	(2)
40		229-30408	SPOOL REST ROD. UPPER	(1)
41		229-31307	SPOOL REST ROD JOINT	(1)
42		SM-4051405-SE	SCREW M5 L=14	(2)
43		NM-6050001-SE	NUT M5	(2)
44		229-30309	SPOOL REST ROD. LOWER	(1)
45		229-31208	THREAD GUIDE	(2)
46		WS-0510002-KN	SPRING WASHER	(2)
47		NM-6050001-SE	NUT M5	(2)
48		NM-6160511-SE	NUT M16X1.5	(1)
49		WP-1702600-S0	WASHER17X30X2.6	(2)

01...FOR PLC-1710 / 02...FOR PLC-1760.PLC-1760L /

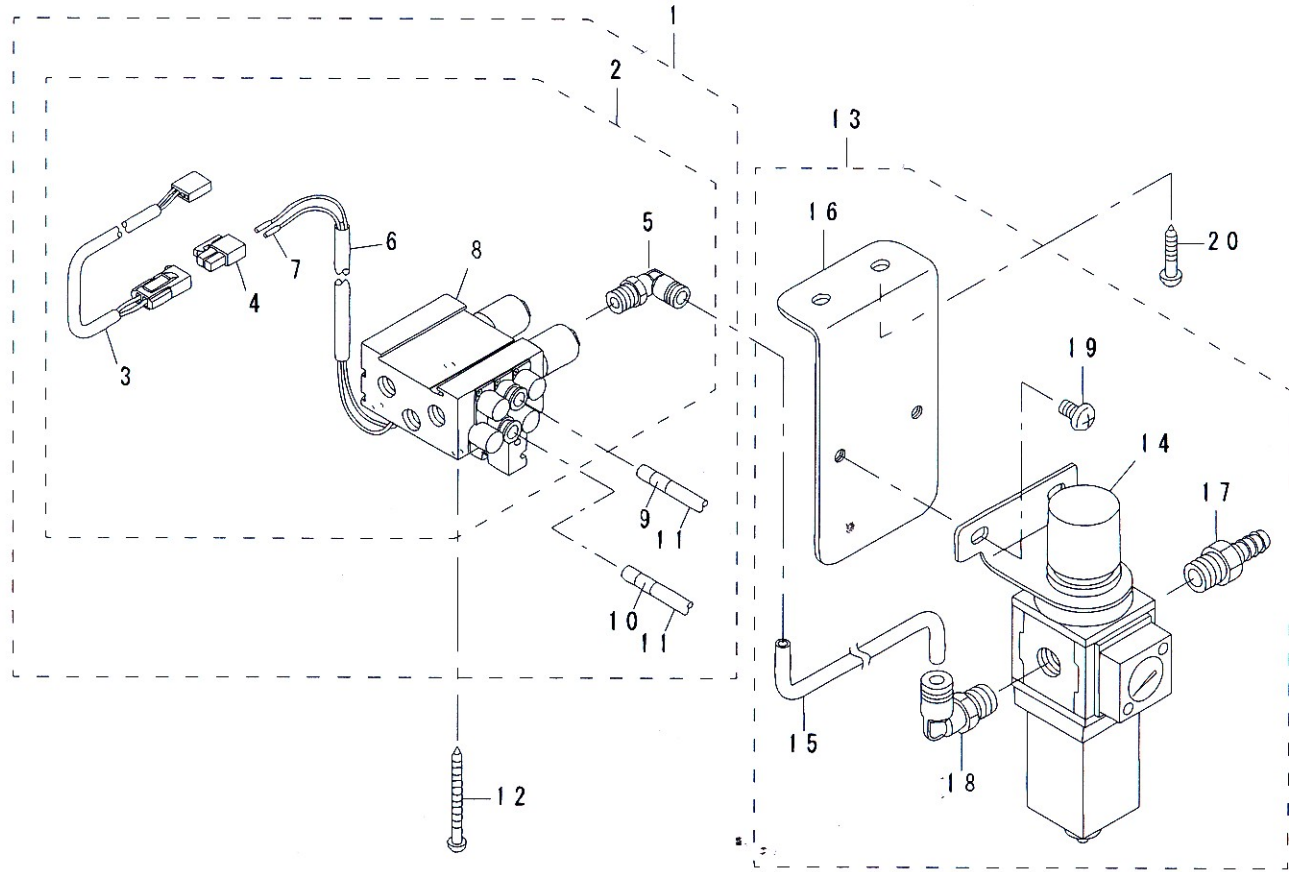


No	note	Parts No.	DESCRIPTION	Qty
1		213-51457	OIL RESERVOIR ASM.	1
2		SS-6151440-SP	SCREW15/64-28 L=14	1
3		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
4		SS-5110740-TP	SCREW 11/64-40 L=6.5	1
5		400-25299	OIL POT JOINT	1
6		213-79003	OIL MANAGEMENT WASHER	1
7		B8112-220-000	OIL SEAL	1
8		400-25300	OIL POT	1
9		SM-3031401-SE	SCREW M3X0.5 L=14	4
10		NM-6030001-SC	NUT M3	4
11		107-48101	OIL REMOVING SETSCREW PACKING	8
12		WP-0320501-SC	WASHER M3	4
13		SK-3241601-SC	WOOD SCREW D=2.4 L=16	8
14		107-55254	BELT COVER C.ASM. (FOR JE)	1
15		107-55205	BELT COVER C(JE)	(1)
16		SK-3482500-SC	WOOD SCREW D=4.8 L=25	(2)
17		213-51150	BELT COVER ASM. (RIGHT)	1
18		213-51101	BELT COVER (RIGHT)	(1)
19		213-51002	BELT COVER AUXILIARY PLATE	(1)
20		213-51200	BELT COVER (LEFT)	1
21		D8232-241-E00	BELT COVER SUPPORT A	1
22		SS-6153040-SP	SCREW15/64-28 L=30	2
23		400-38823	BELT COVER (UNDER)	1
24		400-17309	BELT COVER LID	1
25		400-38824	BELT COVER STUD	2
26		SS-6110480-SP	SCREW 11/64-40 L=4.3	4
27		SS-6110480-SP	SCREW 11/64-40 L=4.3	2

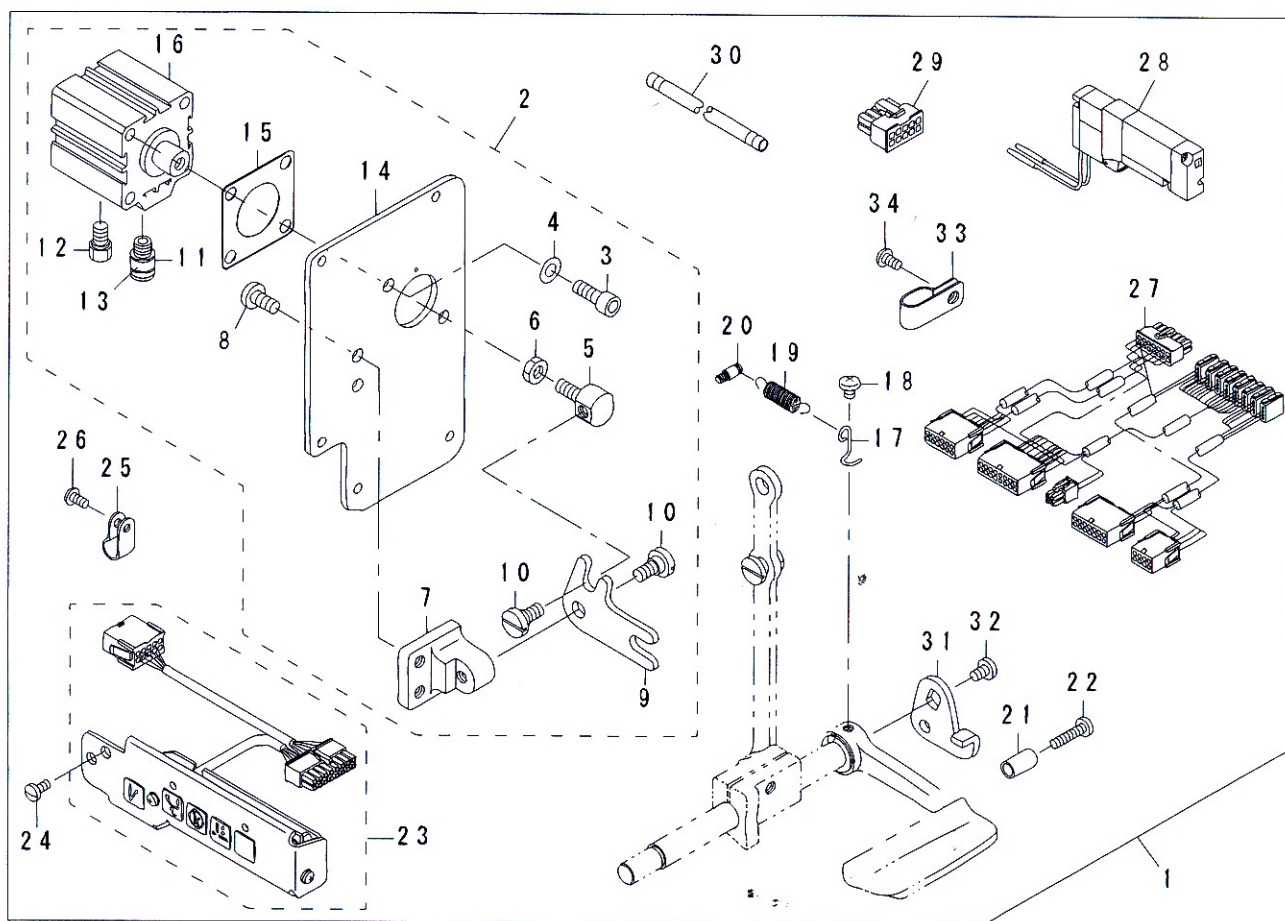
01...FOR PLC-1710 / 02...FOR PLC-1760.PLC-1760L /



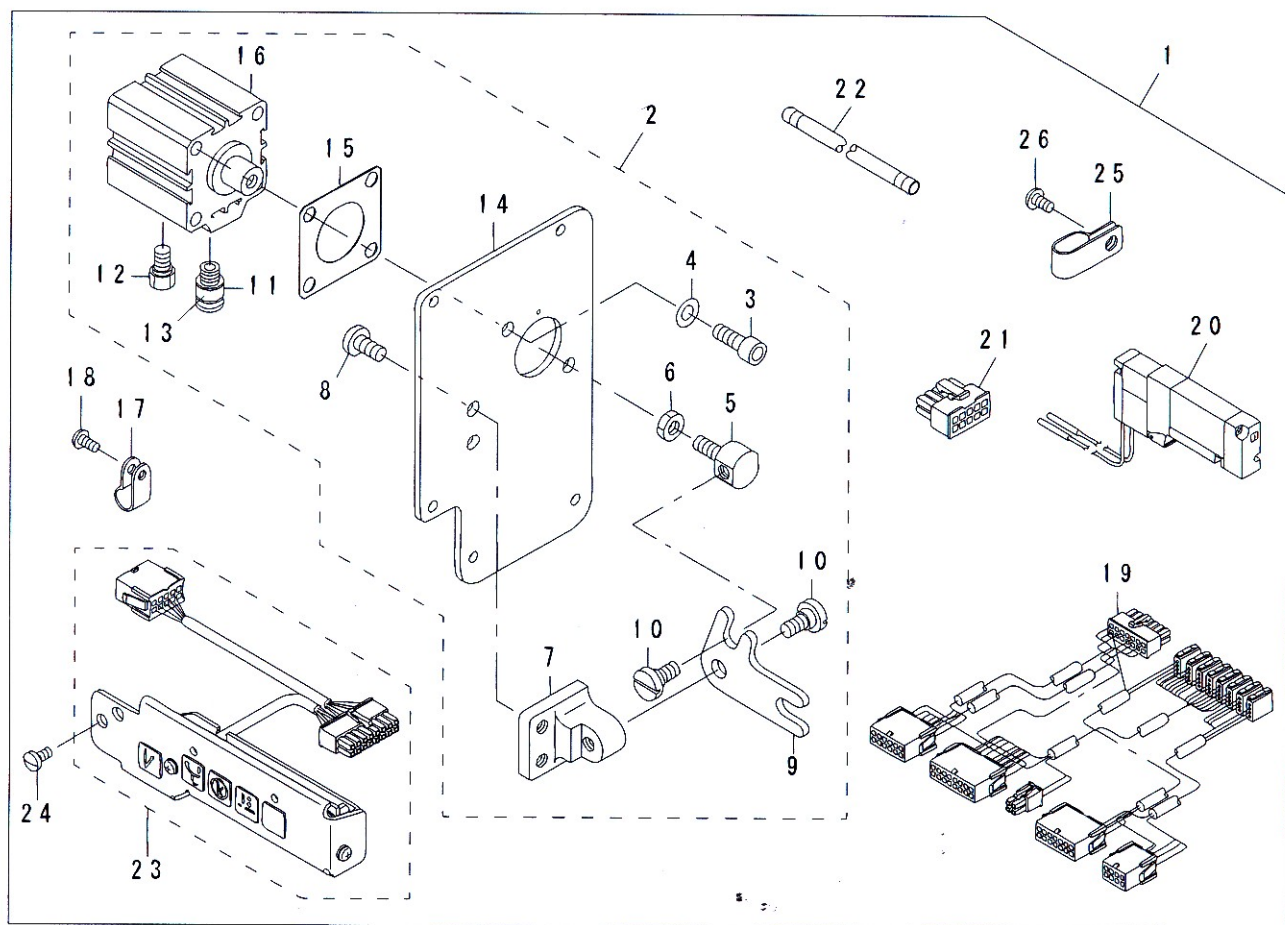
No	note	Parts No.	DESCRIPTION	Qty
1		PA-4001501-00	AIR CYLINDER	1
2		SM-6082002-SP	SCREW M8 L=20	4
3		213-56506	CYLINDER CONNECTING SCREW	1
4		NM-6080001-SE	NUT M8	1
5		SD-0720331-SP	HINGE SCREW D= 7.24 H= 3.3	1
6		213-88509	PRESSER LIFTER LEVER A	1
7		213-56803	PRESSER LIFTER LEVER B	1
8		SM-6051002-TP	SCREW M5X0.8 L=10	2
9		213-56704	SHAFT	1
10		PJ-3040651-02	ELBOW	2
11		213-56308	CYLINDER STAY(FRONT)	1
12		213-56407	CYLINDER STAY(REAR)	1
13		CM-3002000-01	ATTENTION SEAL 16	1
14		SS-6151040-SP	SCREW15/64-28 L=10	4
15		HX-0029500-0A	WIRE MARK(2)	1
16		HX-0029500-0B	WIRE MARK(3)	1



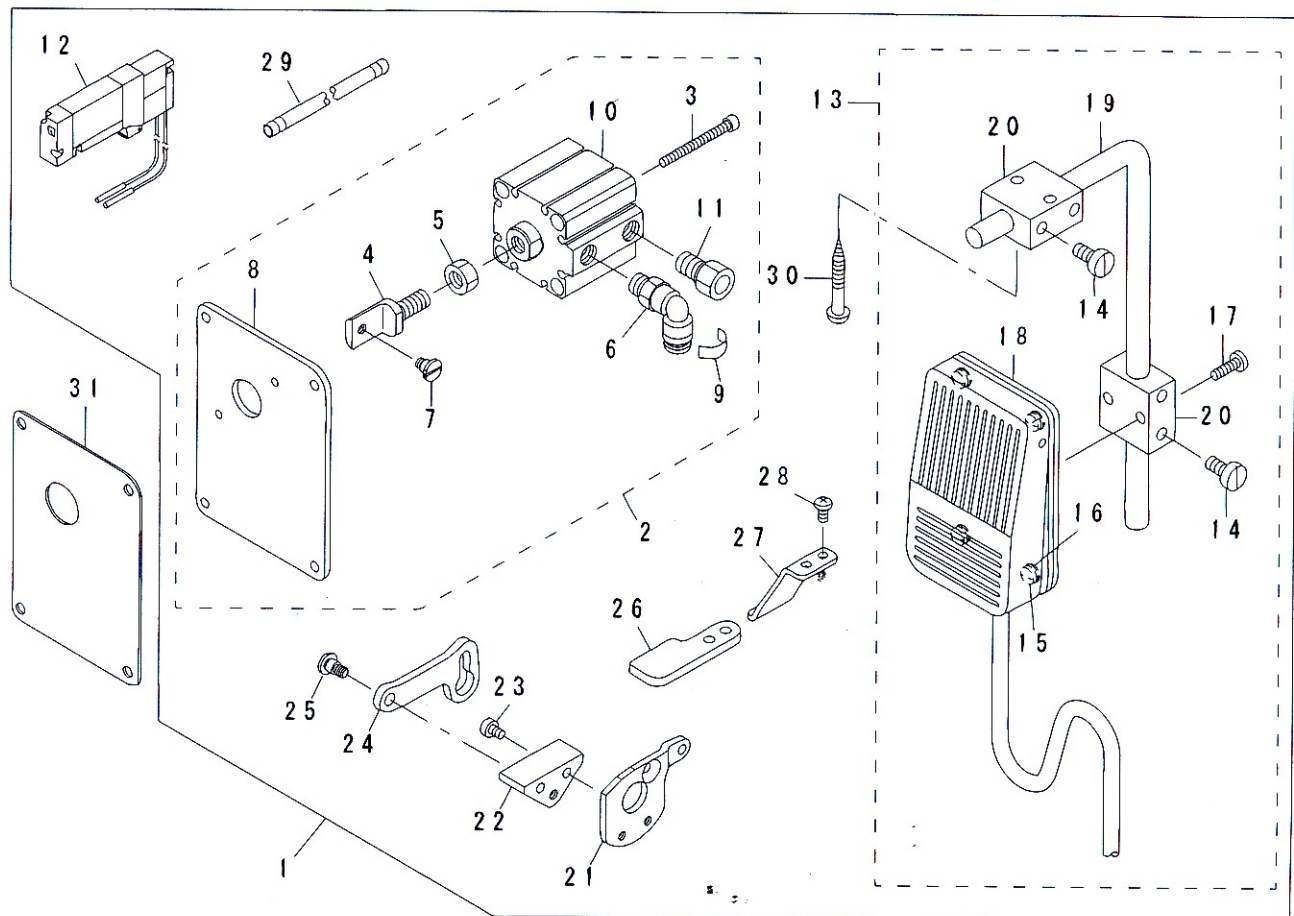
No	note	Parts No.	DESCRIPTION	Qty
1		400-38906	AIR APPRATUS(P)ASM.	1
2		400-38905	ELECTROMAGNETIC VALVE(P)ASM.	(1)
3		400-25359	AK CORD ASM.	(1)
4		HK-0346100-20	2-POLE NYLON PLUG	(1)
5		GAK-29010000	ELBOW B	(1)
6		GAK-A1503000	INSULATION TUBE	(0.2)
7		HK-0346400-0A	TERMINAL FEMALE	(2)
8		400-38904	MAGNETIC VALVE(P)	(1)
9		HX-0029500-0A	WIRE MARK(2)	(3)
10		HX-0029500-0B	WIRE MARK(3)	(3)
11		BT-0600401-EB	TUBE	(2)
12		SK-3415001-SE	SCREW D=4.1 L=50	4
13		400-38722	FILTER REGULATOR ASM.	1
14		PF-0552170-A0	FILTER REGULATOR	(1)
15		BT-0600401-EB	TUBE	(1)
16		400-38723	FILTER REGULATOR MOUNTING PLAT	(1)
17		GAK-29011000	NIPPLE	(1)
18		GAK-29009000	ELBOW	(1)
19		SM-4061001-SB	SCREW M6 L=10	(2)
20		SK-3482501-SE	WOOD SCREW D=4.8 L=25	2



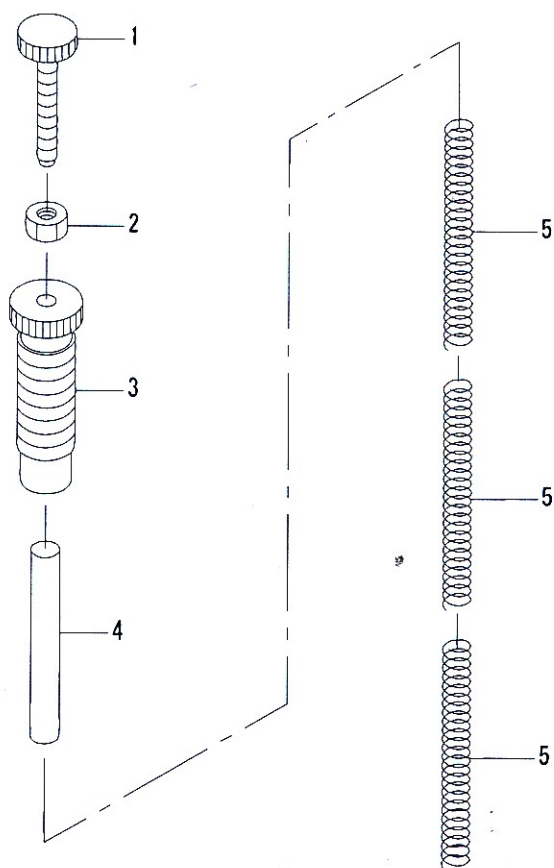
No	note	Parts No.	DESCRIPTION	Qty
1		400-40415	OPTIONAL PARTS (BT)	1
2		400-40660	WINDOW PLATE ASM.	1
3		SM-6061602-TP	SCREW M6 L=16	(2)
4		WP-0641601-SD	WASHER M6	(2)
5		213-48602	CYLINDER CONNECTING SCREW	(1)
6		NM-6060003-SC	NUT M6	(1)
7		213-48503	FITTING BASE	(1)
8		SS-7151210-SP	SCREW 15/64-28 L=12	(2)
9		213-48701	BACKWARD FEED LINK	(1)
10		SD-0800352-SP	HINGE SCREW D= 8H= 3.5	(2)
11		PJ-3010651-04	HALF UNION	(1)
12		PX-0151010-00	MUFFLER	(1)
13		HX-0029500-00	WIRE MARK(1)	(1)
14	*	400-43357	WINDOW PLATE H	(1)
15		213-49105	CYLINDER PACKING	(1)
16		PA-3201502-00	JIG CYLINDER	(1)
17		226-56003	SPRING SUSPENSION	1
18		SS-4120615-SP	SCREW 3/16-28 L=6	1
19		262-26209	SPRING	1
20		101-20004	SPRING SUSPENSION	1
21		229-52501	BACK LEVER STOPPER	1
22		SS-7111810-SP	SCREW 11/64-40 L=18	1
23		400-24849	5RANGE SWITCH ASM.	1
24		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
25		HX-0012300-0A	CABLE CLIP	3
26		SS-4110815-SP	SCREW 11/64-40 L=8	3
27		400-24864	RELAY CORD E ASM.	1
28		400-40419	ELECTORMAGNETIC VALVE (1) ASM.	1
29		HK-0346101-00	10P CONNECTOR	1
30		400-40671	AIR HOSE ASM. (BT)	1
31		226-56102	REVERSE FEED LINK (1)	1
32		SS-7120760-SP	SCREW 3/16-28 L= 7.0	1
33	*	D2112-555-B00	CORD HOLDER, LARGE	2
34	*	SS-6111140-SP	SCREW 11/64-40 L=11	2



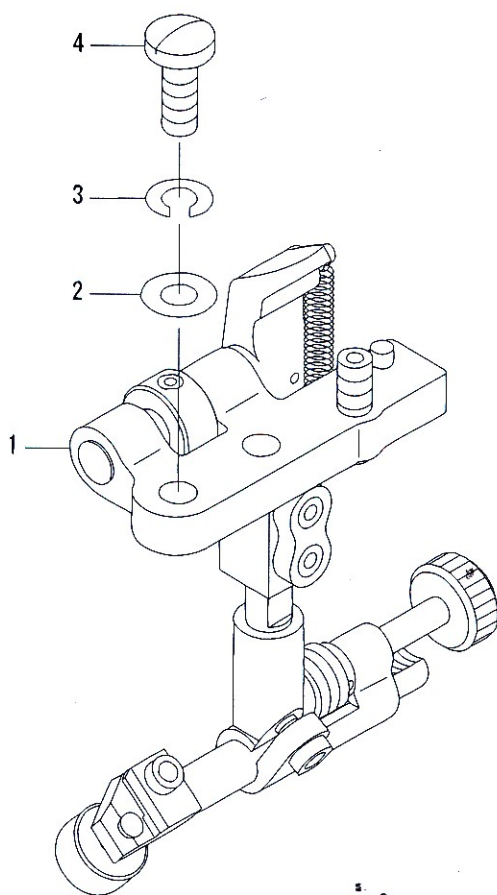
No	note	Parts No.	DESCRIPTION	Qty
1		400-40469	OPTIONAL PARTS (BT)	1
2		400-40660	WINDOW PLATE ASM.	1
3		SM-6061602-TP	SCREW M6 L=16	(2)
4		WP-0641601-SD	WASHER M6	(2)
5		213-48602	CYLINDER CONNECTING SCREW	(1)
6		NM-6060003-SC	NUT M6	(1)
7		213-48503	FITTING BASE	(1)
8		SS-7151210-SP	SCREW15/64-28 L=12	(2)
9		213-48701	BACKWARD FEED LINK	(1)
10		SD-0800352-SP	HINGE SCREW D= 8H= 3.5	(2)
11		PJ-3010651-04	HALF UNION	(1)
12		PX-0151010-00	MUFFLER	(1)
13		HX-0029500-00	WIRE MARK(1)	(1)
14		400-43357	WINDOW PLATE H	(1)
15		213-49105	CYLINDER PACKING	(1)
16		PA-3201502-00	JIG CYLINDER	(1)
17		HX-0012300-0A	CABLE CLIP	3
18		SS-4110815-SP	SCREW 11/64-40 L=8	3
19		400-24864	RELAY CORD E ASM.	1
20		400-40419	ELECTORMAGNETIC VALVE (1) ASM.	1
21		HK-0346101-00	10P CONNECTOR	1
22		400-40671	AIR HOSE ASM. (BT)	1
23		400-24849	5RANGE SWITCH ASM.	1
24		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
25	*	D2112-555-B00	CORD HOLDER. LARGE	2
26	*	SS-6111140-SP	SCREW11/64-40 L=11	2



No	note	Parts No.	DESCRIPTION	Qty
1		400-40416	OPTIONAL PARTS (DL)	1
2		400-40663	WINDOW PLATE ASM.	1
3		SM-6044002-TP	SCREW	(2)
4		214-38403	CYLINDER CONNECTING SCREW	(1)
5		NM-6080721-SE	NUT M8	(1)
6		PJ-3040651-02	ELBOW	(1)
7		SD-0600403-TP	HINGE SCREW	(1)
8		214-37207	WINDOW PLATE F	(1)
9		HX-0029500-0C	WIRE MARK(4)	(1)
10		PA-3202001-00	JIG CYLINDER	(1)
11		PX-0151010-00	MUFFLER	(1)
12		400-40420	ELECTROMAGNETIC VALVE (4) ASM.	1
13		400-25036	KNEE SWITCH ASM.	1
14		SS-6151220-SP	SCREW 15/64-28 L=11.5	(4)
15		SS-7110710-SL	SCREW 11/64-40 L=7.0	(4)
16		WP-0480856-SP	WASHER 4.8X8.4X0.8	(4)
17		SS-7111410-SP	SCREW 11/64-40 L=14	(2)
18		GAK-A14040A0	KNEE SWITCH A ASM.	(1)
19		MAT-80231T00	DRIVING BAR T002	(1)
20		MAT-80230T00	KNEE SWITCH SUPPORT BASE	(2)
21		214-38106	STOPPER PLATE B	1
22		214-38601	MUTUAL VERTICAL LINK SPASER	1
23		SS-6110610-TP	SCREW 11/64-40 L=6	2
24		214-38502	MUTUAL VERTICAL LINK	1
25		SD-0600454-TP	SHOULDER SCREW	1
26		214-38205	UPPER FEED STOPPER PLATE	1
27		214-38700	MUTUAL VERTICAL LINK SUPPORT	1
28		SS-4110815-SP	SCREW 11/64-40 L=8	2
29		400-40672	AIR HOSE ASM. (DL)	1
30		SK-3514000-SC	WOOD SCREW D=5.1 L=40	2
31		214-37306	WINDOW PLATE E PACKING	1



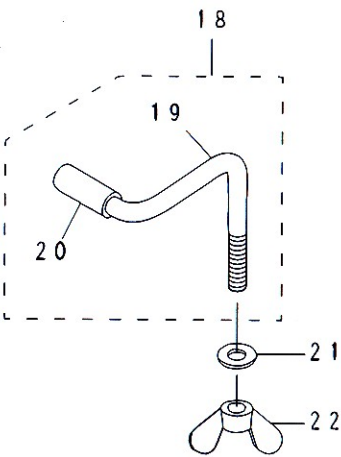
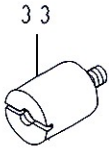
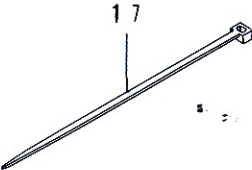
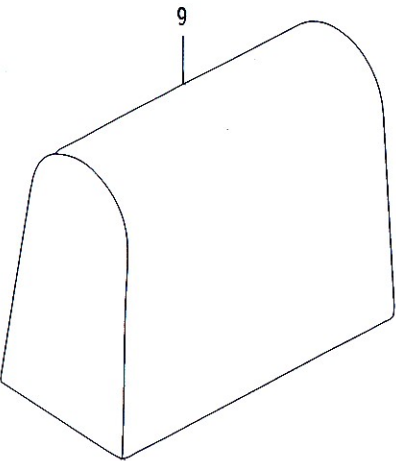
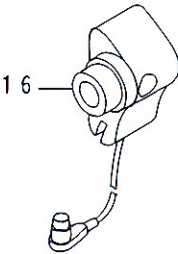
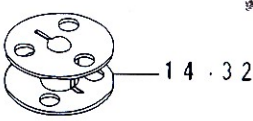
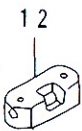
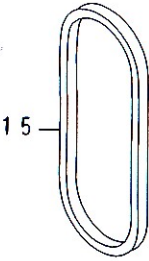
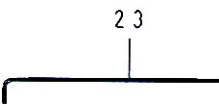
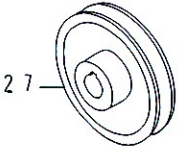
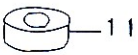
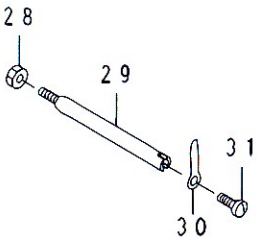
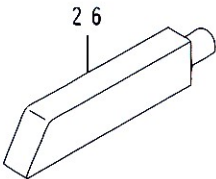
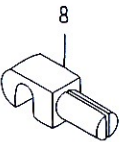
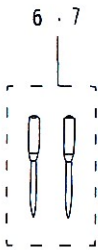
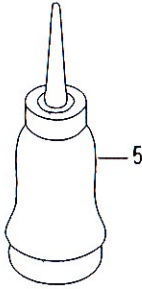
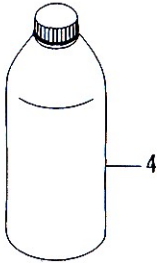
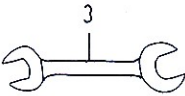
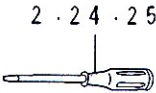
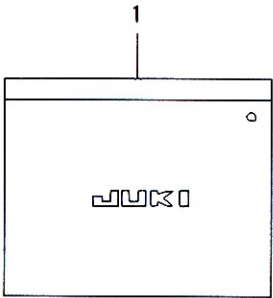
No	note	Parts No.	DESCRIPTION	Qty
1		210-06507	ADJUST SCREW B	1
2		NS-6110530-SP	NUT 11/64-40	1
3		210-06408	ADJUST SCREW A	1
4		213-42407	GUIDE SHAFT	1
5		210-06002	ADJUST SPRING B	3





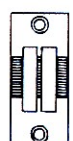
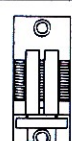
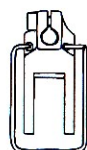
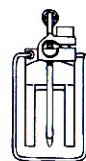
PLC-1760
28.SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)

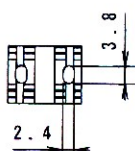
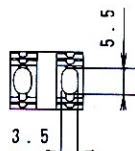
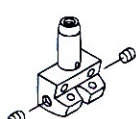
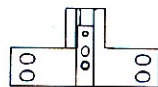
No	note	Parts No.	DESCRIPTION	Qty
1		MAH-152010A0	RULER	1
2		WP-0621016-SD	WASHER 6.2X13X1	2
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	2
4		SS-7151610-SP	SCREW 15/64-28 L=16	2

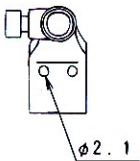
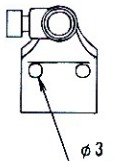
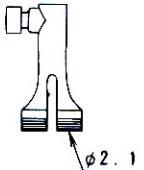
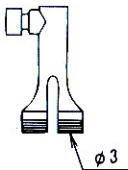


No	note	Parts No.	DESCRIPTION	Qty
1		B9101-552-000	ACCESSORY BOX	1
2		229-33006	SCREW DRIVER,LARGE	1
3		B9113-012-000	WRENCH (9X10)	1
4		MDF-RX2700C0	NEW DEFRIX OIL NO.2(700CC)	1
5		J1067-000-000	OILER	1
6	04	MC-3210020-02	NEEDLE 134-35 #200-2	1
7	*05	MC-3210014-02	NEEDLE 134-35 #140-2	1
8		B8213-012-000	BED HINGE CONNECTION	2
9		105-29808	COVER	1
10	01	B8206-012-000	FELT CUSHION	4
11	01	B8209-012-000	RUBBER CUSHION	4
12	01	105-29600	WASHER	2
13	01	105-39906	SET NAIL	8
14	06	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	2
15	02	MTJ-VH00530A	V BELT 53INCH	1
16	02	400-26920	SYNCHRONIZER ASM	1
17	02	EA-9500B01-00	CABLE BAND	3
18		400-38827	BED CLAMP STICK ASM.	1
19		400-38828	BED CLAMP STICK	(1)
20		BT-1200801-EF	TUBE	(0.03)
21		WP-0841601-SC	WASHER 8.4X17.4X1.6	1
22		NM-9080001-SC	NUT	1
23	06	107-77407	WRENCH 2.5MM	1
24		B9110-012-000	SCREW DRIVER, MIDDLE	1
25		B9111-012-000	SCREW DRIVER, SMALL	1
26		105-28800	FRAME SUPPORT BAR	1
27	*02	MTS-P00700C0	MOTOR PULLEY ASM. P.C.D.70	1
28	02	NS-6150430-SP	NUT 15/64-28	1
29	02	D7101-245-E00	SYNCHRONIZER HOLDER STUD	1
30	02	B9109-246-000	DETECTOR SUPPORT PLATE	1
31	02	SS-7110710-SP	SCREW11/64-40 L=7	1
32	03	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	1
33	*02	B8404-352-000	BELT COVER SUPPORT STUD	2

01...HEAD ONLY.HEAD AND MOTOR DELIVERY ONLY / 02...OPTIONAL PARTS (FOR PLC-1760L) / 03...FOR PLC-1710 / 04...FOR PLC-1760L / 05...FOR PLC-1710,PLC-1760 / 06...FOR PLC-1760,PLC-1760L /

PLC-1760	○				○		○		○	
PLC-1760L			○				○		○	
NEEDLE GAUGE SIZE	THROAT PLATE				THROAT PLATE FOR LOWER TAPE ATTACHING		PRESSER FOOT ASM.		PRESSER FOOT WITH GUIDE ASM.	
針 幅	針 板				下テープ付用針板		押え足(組)		ガイド付き押え足(組)	
	 Stitch length 縫ピッチ: 9mm		 Stitch length 縫ピッチ: 12mm		 Stitch length 縫ピッチ: 9mm					
mm	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.
6	1	400-38996	-	-	6	400-39004	10	400-38800	14	400-38810
8	2	400-38995	-	-	7	400-39001	11	400-38797	15	400-38808
10	3	400-38994	5	400-38893	8	400-38999	12	400-38795	16	400-38806
12	4	400-38993	-	-	9	400-38997	13	400-38792	17	400-38802

PLC-1760	○				○		○	
PLC-1760L			○		○		○	
NEEDLE GAUGE SIZE	FEED				NEEDLE CLAMP ASM.		THROAT PLATE HOLDER	
針 幅	送 り				針留 (組)		針板受け	
								
mm	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.
6	18	400-39009	-	-	23	400-38778	27	400-38791
8	19	400-39008	-	-	24	400-38776	28	400-38789
10	20	400-39007	22	400-38897	25	400-38774	29	400-38787
12	21	400-39006	-	-	26	400-38772	30	400-38785

PLC-1760	○				○			
PLC-1760L			○				○	
NEEDLE GAUGE SIZE	FEED FOOT ASM.				FEED FOOT FOR GUIDE			
針 幅	送り足(組)				ガイド用送り足			
								
mm	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.	Ref. No	Part No.
6	31	400-38846	-	-	36	400-38854	-	-
8	32	400-38844	-	-	37	400-38852	-	-
10	33	400-38842	35	400-38898	38	400-38850	40	400-39271
12	34	400-38840	-	-	39	400-38848	-	-

No	note	Parts No.	DESCRIPTION	Qty
1		400-38996	THROAT PLATE(6MM)	1
2		400-38995	THROAT PLATE(8MM)	1
3		400-38994	THROAT PLATE(10MM)	1
4		400-38993	THROAT PLATE(12MM)	1
5		400-38893	THROAT PLATE(10MM 60L)	1
6		400-39004	THROAT PLATE(6MM)ASM.	(1)
7		400-39001	THROAT PLATE(8MM)ASM.	(1)
8		400-38999	THROAT PLATE(10MM)ASM.	(1)
9		400-38997	THROAT PLATE(12MM)ASM.	(1)
10	01	400-38800	PRESSER FOOT(6MM)ASM.	(1)
11	01	400-38797	PRESSER FOOT(8MM)ASM.	(1)
12		400-38795	PRESSER FOOT(10MM)ASM.	(1)
13	01	400-38792	PRESSER FOOT(12MM)ASM.	(1)
14	01	400-38810	PRESSER FOOT WITH GUIDE(6MM)AS	(1)
15	01	400-38808	PRESSER FOOT WITH GUIDE(8MM)AS	(1)
16		400-38806	PRESSER FOOT WITH GUIDE(10MM)A	(1)
17	01	400-38802	PRESSER FOOT WITH GUIDE(12MM)A	(1)
18		400-39009	FEED(6MM)	1
19		400-39008	FEED(8MM)	1
20		400-39007	FEED(10MM)	1
21		400-39006	FEED(12MM)	1
22		400-38897	FEED(10MM 60L)	1
23	01	400-38778	NEEDLE CLAMP(6MM)ASM.	(1)
24	01	400-38776	NEEDLE CLAMP(8MM)ASM.	(1)
25		400-38774	NEEDLE CLAMP(10MM)ASM.	(1)
26	01	400-38772	NEEDLE CLAMP(12MM)ASM.	(1)
27	01	400-38791	THROAT PLATE HOLDER(6MM)	1
28	01	400-38789	THROAT PLATE HOLDER(8MM)	1
29		400-38787	THROAT PLATE HOLDER(10MM)	1
30	01	400-38785	THROAT PLATE HOLDER(12MM)	1
31		400-38846	FEED FOOT(6MM)ASM.	(1)
32		400-38844	FEED FOOT(8MM)ASM.	(1)
33		400-38842	FEED FOOT(10MM)ASM.	(1)
34		400-38840	FEED FOOT(12MM)ASM.	(1)
35		400-38898	FEED FOOT(10MM 60L)ASM.	(1)
36		400-38854	FEED FOOT FOR GUIDE(6MM)ASM.	(1)
37		400-38852	FEED FOOT FOR GUIDE(8MM)ASM.	(1)
38		400-38850	FEED FOOT FOR GUIDE(10MM)ASM.	(1)
39		400-38848	FEED FOOT FOR GUIDE(12MM)ASM.	(1)
40		400-39271	FEED FOOT FOR GUIDE(10MM 60L)	(1)

01...FOR PLC-1760 /