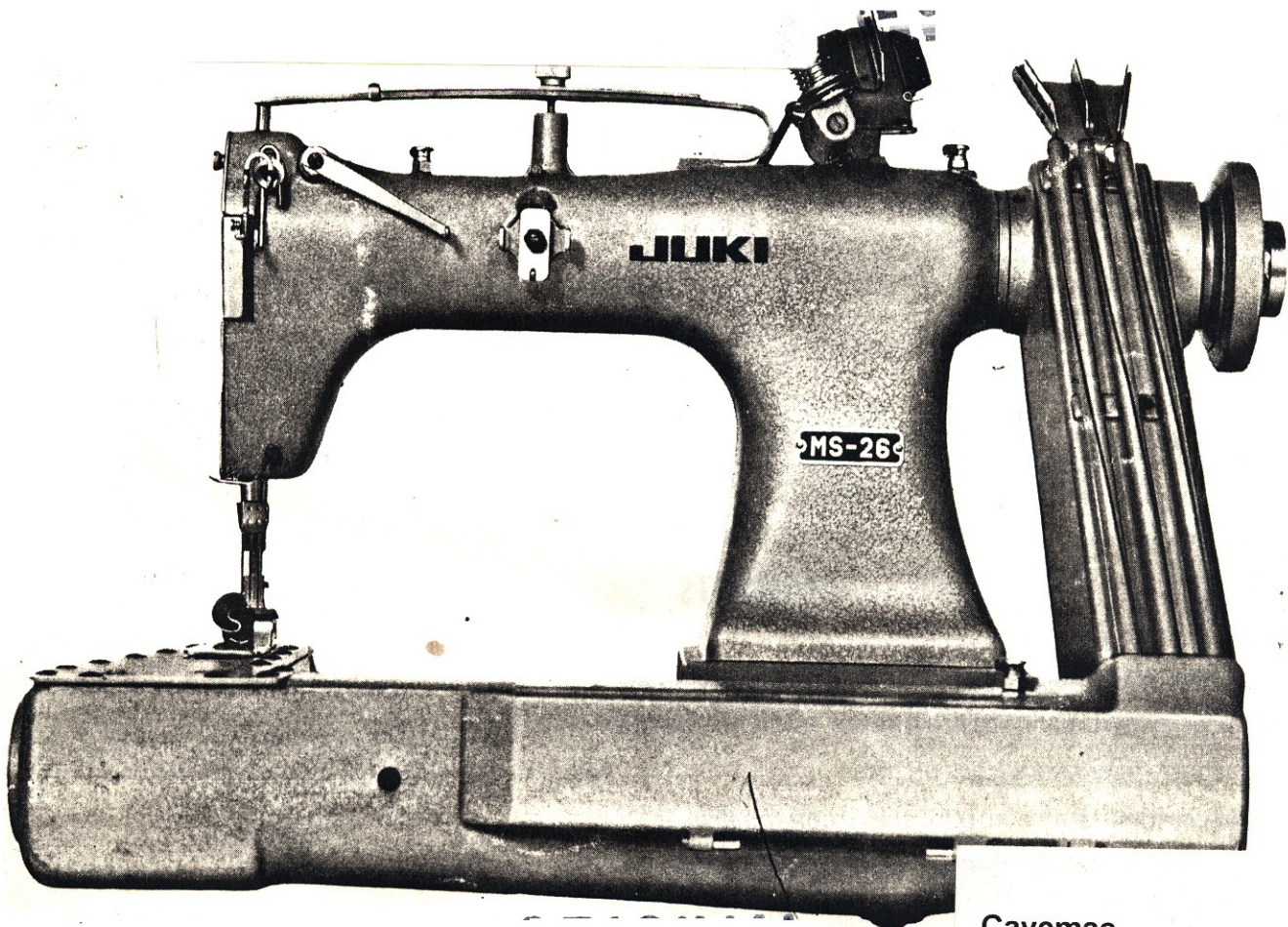


JUKI

model **MS-26**

High Speed, Tubular Shape, Three-Needle
Lap Seam Felling Industrial Sewing Machine

PARTS * BOOK



TOKYO JUKI INDUSTRIAL

Cavemac

Controle do Acervo de Catálogos

Identificação	321
Edição	ÚNICA
Conteúdo	JUKI MS-26

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HOW TO MAKE USE OF THIS PARTS BOOK

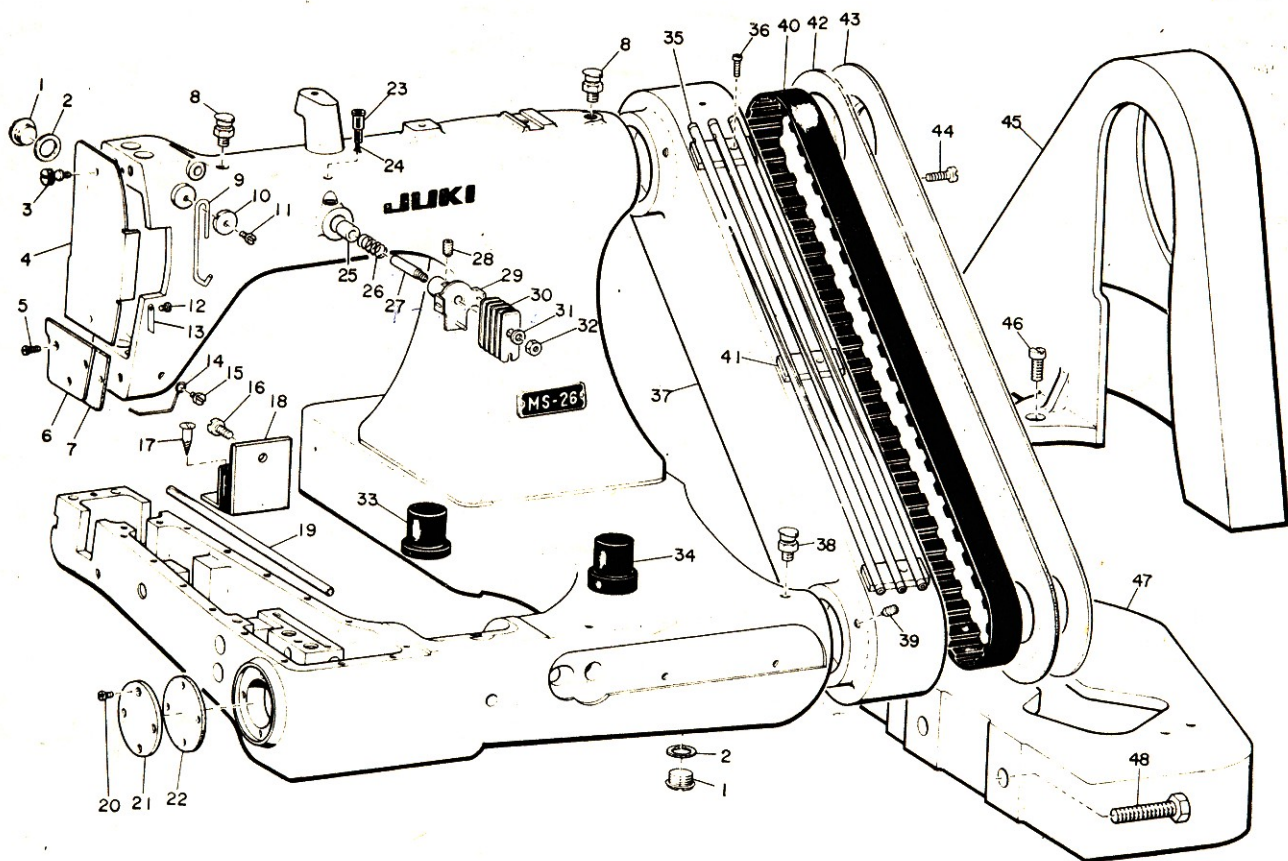
1. This is a consolidated PARTS BOOK of Model MS-26
2. This book is divided, as a principle, into various sections according to the functions of parts and also contains illustrations to assist you visually.

For example, if you want some parts for the MAIN SHAFT COMPONENTS, just refer to the section on "MAIN SHAFT COMPONENTS" etc.
3. The figures on the illustrations indicate the corresponding numbers on the Book
4. On bits and pieces parts such as screws, etc. the illustration shows only a representative one and so for the required quantity of these parts, refer to the BOOK.

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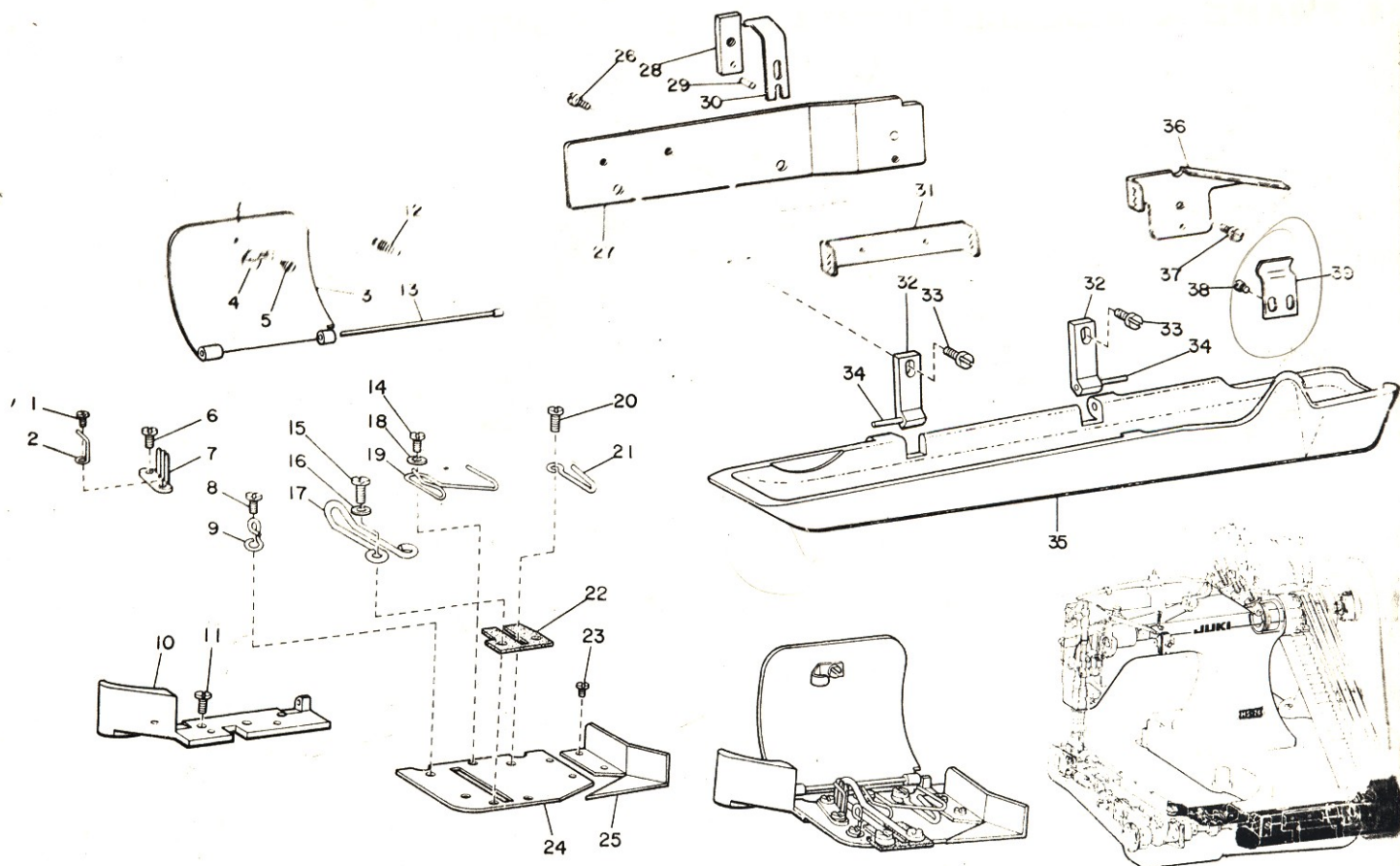
1. FRAME & MISCELLANEOUS COVERS COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-1139-019-000	Oil reservoir plug screw	2
2	B-1140-019-000	Washer	2
3	B-3106-019-000	Screw, for face plate, upper	1
4	B-3101-026-000	Face plate, upper	1
5	SS-1090920-SP	Screw, for face plate, lower	3
6	B-3102-026-000	Face plate, lower	1
7	B-3103-026-000	Gasket	1
8	B-1155-019-000	Oil cup	2
9	B-1903-026-000	Thread take-up tension lever	1
10	B-1904-019-000	Washer	1
11	SS-6090630-SP	Screw	1
12	SS-7060310-SP	Screw, for face plate pawl spring	1
13	B-3104-019-000	Face plate pawl spring	1
14	B-1414-019-000	Needle bar thread guide	1
15	SS-7090710-SP	Screw	1
16	SS-6151440-SN	Screw (A), for rubber cushion	1
17	SK-3552000-SC	Screw (B), for rubber cushion	2
18	B-1148-019-000	Rubber cushion	2
19	B-1157-019-000	Looper thread tube (C)	1
20	SS-6090620-SP	Screw, for bushing cover	4
21	B-1805-019-000	Bed rotary shaft front bushing cover	1
22	B-1806-019-000	Gasket	1
23	B-1156-026-000	Oil cup, for needle thread	1
24	B-1157-026-000	Oil wick	1
25	B-1145-026-000	Nipper stud wearing sleeve	1

Ref. No.	Part No.	Description	Amt. Req.
26	B-1144-026-000	Nipper stud spring	1
27	B-1143-026-000	Needle thread tension nipper	1
28	SS-6151220-SP	Screw	1
29	B-1140-026-0A0	Needle thread tension nipper body & guide assembly	1
30	B-2413-019-000	Needle thread tension nipper tension plate	1
31	WP-0480856-SP	Washer, for nipper stud	1
32	NS-6110420-SP	Nut, for nipper stud	1
33	B-1152-019-000	Rubber cushion (B)	1
34	B-1156-019-000	Rubber cushion (C)	1
35	B-2412-026-000	Thread tube bushing	6
36	SS-4091010-SP	Screw, for thread tube seat	3
37	B-1110-026-000	Sprocket wheel cover	1
38	B-1155-019-000	Oil cup	1
39	SS-8660610-TP	Screw, for sprocket wheel cover	2
40	B-1219-019-000	Timing belt	1
41	B-2409-026-0A0	Looper thread tube assembly	3
42	B-1117-019-000	Sprocket wheel cover gasket	1
43	B-1111-019-000	Sprocket wheel cover plate	1
44	SS-7151210-SP	Screw	2
45	B-1104-019-000	Belt guard	1
46	SS-6151440-SP	Screw	2
47	B-1105-019-000	Bed extension	1
48	SS-9284043-CP	Screw	2

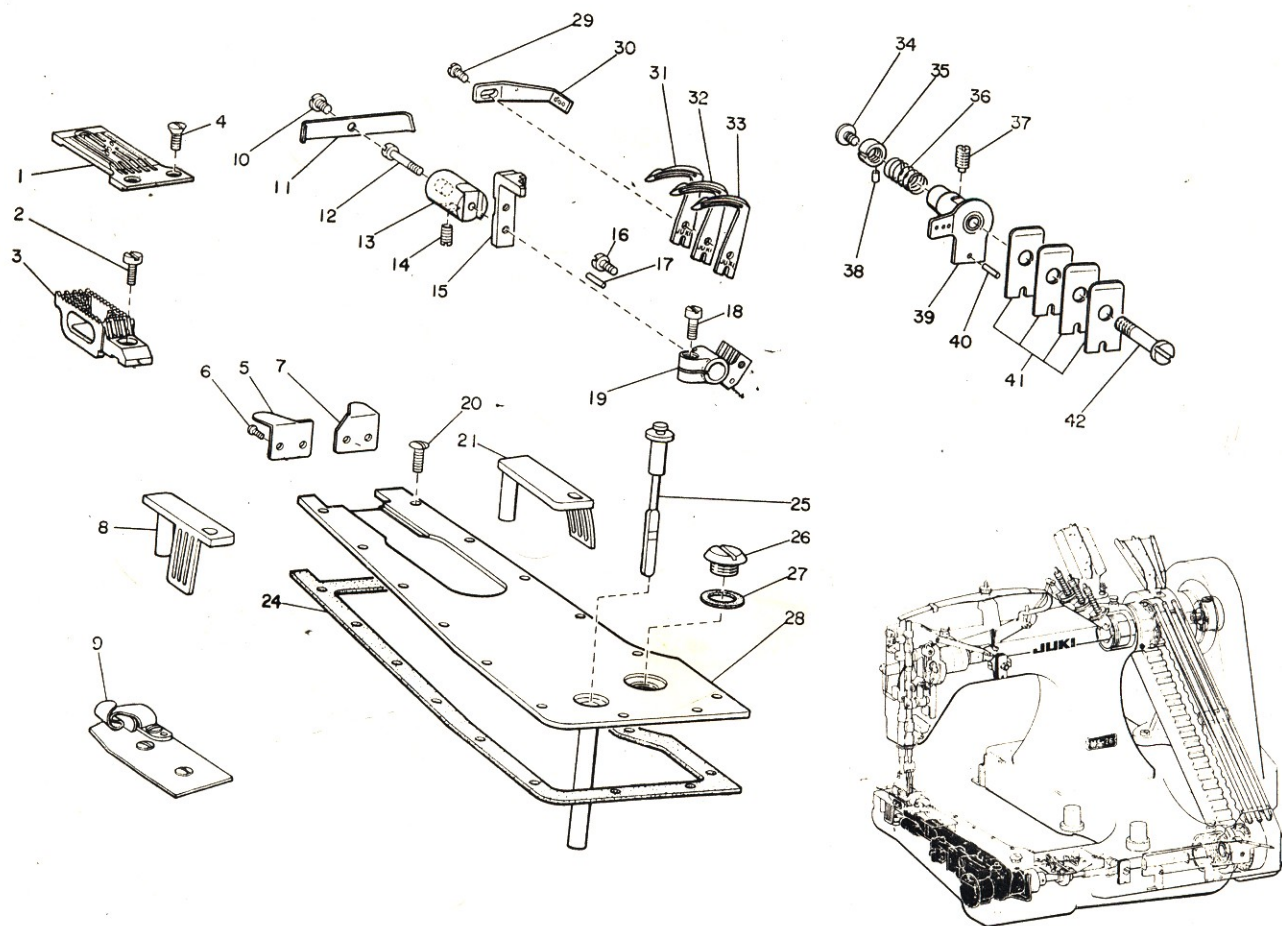
2. THREAD TAKE-UP & LOOPER THREAD TENSION COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	SS-6060210-SP	Screw (E), for looper thread guide (E)	1
2	B-2212-038-000	Looper thread guide (E)	1
3	B-2207-026-000	Looper thread take-up cover	1
4	B-2208-019-000	Looper thread take-up cover spring	1
5	SS-6060210-SP	... Screw	1
6	SS-7090710-SP	Screw (F), for looper thread guide (F)	1
7	B-2216-026-000	Looper thread guide (F)	1
8	SS-6060340-SP	Screw (D), for looper thread guide (D)	1
9	B-2213-019-000	Looper thread guide (D)	1
10	B-2203-019-000	Looper thread take-up stripper plate bracket	1
11	SS-3090510-SP	... Screw	1
12	B-2226-019-000	Looper thread take-up cover pin locking screw stud	1
13	B-2224-019-000	Looper thread take-up cover pin	1
14	SS-7090710-SP	Screw (A), for looper thread guide (A)	1
15	SS-7090530-SP	Screw (B), for looper thread guide (B)	1
16	WP-0371016-SP	... Washer	2
17	B-2212-026-000	Looper thread guide (B)	1
18	WP-0371016-SP	Washer, for looper thread guide (C)	1
19	B-2212-019-000	Looper thread guide (C)	1
20	SS-7090710-SP	... Screw	1

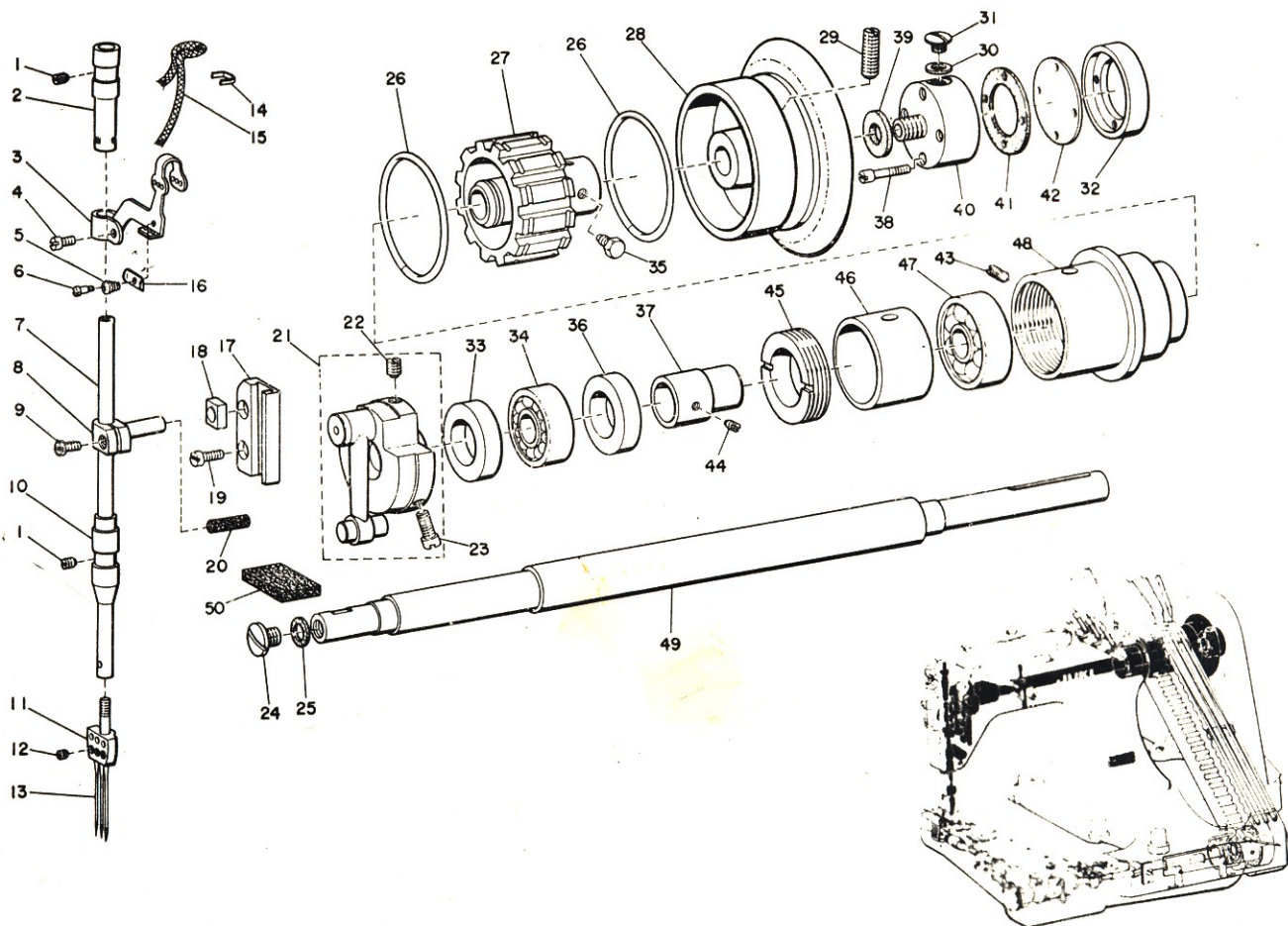
Ref. No.	Part No.	Description	Amt. Req.
21	B-2211-026-000	Looper thread guide (A)	1
22	B-2213-038-000	Looper thread guide (C) cushion	1
23	SS-6060340-SP	Screw, for thread guard	2
24	B-2201-019-000	Looper thread take-up stripper plate	1
25	B-2202-019-000	... Thread guard	1
26	SS-2060310-SP	Screw, for looper thread guide plate (A)	2
27	B-2414-026-000	Looper thread guide plate base	1
28	B-1144-019-000	Looper thread tube cover spring reinforcing plate	1
29	B-2419-019-000	Looper thread tube cover spring pin	1
30	B-1143-019-000	Looper thread tube cover spring (B)	1
31	B-2413-026-A00	Looper thread guide plate (A)	1
32	B-1114-019-000	Looper thread tube cover hinge	2
33	SS-7091110-SP	... Screw	2
34	B-1115-019-000	... Pin	2
35	B-1113-019-000	Looper thread tube cover	1
36	B-2413-026-B00	Looper thread guide plate (B)	1
37	SS-3090710-TP	Screw, for tube cover spring (B)	1
38	SS-7060610-SP	Screw, for tube cover spring (A)	2
39	B-1141-019-000	Looper thread tube cover spring (A)	1

3. LOOPER MECHANISM COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1108-026-F00	Throat plate (F)	1	25	B-1134-019-000	Bed oil gauge	1
2	SS-7621040-SP	Screw, for feed dog	1	26	B-1139-019-000	Bed oil drain plug screw	1
3	B-1604-026-A00	Feed dog	1	27	B-1140-019-000	Washer	1
4	SS-2110920-TP	Screw, for throat plate	3	28	B-1116-026-0A0	Bed cover assembly	1
5	B-1131-026-B00	Chain cutter blade (B)	1	29	SS-6080710-SP	Screw, for looper thread eyelet	1
6	SS-3060710-SP	Screw	2	30	B-2510-026-000	Looper thread eyelet	1
7	B-1130-026-A00	Chain cutter blade (A)	1	31	B-2515-026-F00	Looper (C)	1
8	B-1125-026-0A0	Looper gate assembly, left	1	32	B-2514-026-000	Looper (B)	1
9	B-9100-026-FA0	Lap seam feller assembly(1/4)	1	33	B-2513-026-F00	Looper (A)	1
10	SS-7090710-SP	Screw, for looper gate retaining spring	1	34	SS-5090710-SP	Cap screw, for tension regulating screw	1
11	B-1127-026-000	Looper gate retaining spring	1	35	B-2414-019-000	Nut, for tension regulating screw	1
12	SS-7092360-SP	Screw, for needle guard	1	36	B-2415-019-000	Looper thread tension spring	1
13	B-2509-019-000	Needle guard holder	1	37	SS-8151150-SP	Set screw, for tension body	1
14	SS-8150410-SP	Screw	1	38	B-2411-019-000	Position pin, for regulating screw nut	1
15	B-2507-026-000	Needle guard	1	39	B-2412-019-0A0	Looper thread tension body & thread guide assembly	1
16	B-2518-026-000	Screw, for looper	1	40	B-1142-026-000	Tension plate position pin	1
17	B-2517-026-000	Looper support pin	1	41	B-2413-019-000	Looper thread tension plate	2
18	SS-6111040-SP	Clamp screw, for looper holder	1	42	B-2416-019-000	Tension regulating screw	1
19	B-2516-026-000	Looper holder	1				
20	SS-5091020-SP	Screw, for bed cover	4				
21	B-1122-026-0A0	Looper gate assembly, right	1				
24	B-1119-026-000	Bed cover gasket	1				

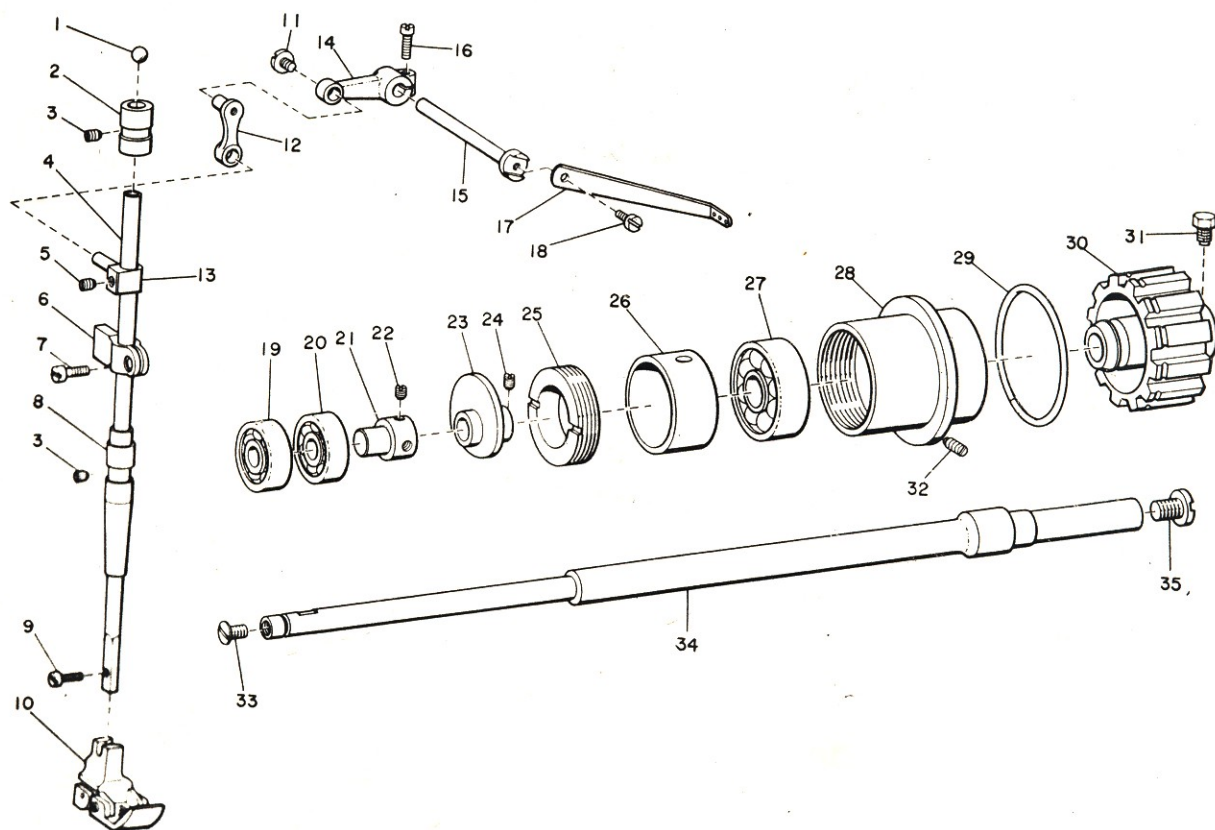
4. NEEDLE BAR & ARM ROTARY SHAFT COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	SS-8150410-SP	Screw, for needle bar bushing	2
2	B-1402-026-000	Needle bar upper bushing	1
3	B-1901-026-000	Thread take-up	1
4	SS-6090570-TP	... Clamp screw	1
5	B-1910-019-000	... Tension spring	1
6	SD-0280410-SL	... Screw stud	1
7	B-1401-026-000	Needle bar	1
8	B-1409-019-000	Needle bar connection	1
9	SS-7090910-SP	... Clamp screw	1
10	B-1404-026-000	Needle bar lower bushing	1
11	B-1406-026-F00	Needle holder	1
12	SS-8110310-SP	... Screw	3
13	MTV-500 #1900	Needle	3
14	B-1419-026-000	Oil wick retainer	2
15	CQ-202000000	Needle bar bushing oil wick	1
16	B-1906-026-000	Thread take-up tension plate	1
17	B-1412-038-000	Needle bar connection slide block guide	1
18	B-1411-019-000	Needle bar connection slide block	1
19	SS-7120910-SP	Clamp screw, for slide block guide	1
20	B-1418-019-000	Roller felt, for needle bar connection	1
21	B-1207-026-0A0	Counterweight assembly	1
22	SS-8660410-SP	Screw, for needle bar connecting link pin	2
23	SS-6151220-SP	Screw, for counter weight	2
24	SS-7740740-SP	Arm rotary shaft screw	1
25	B-1222-019-000	... Washer	1
26	B-1214-019-000	Sprocket ring	2
27	B-1211-019-000	Sprocket wheel (A)	1

Ref. No.	Part No.	Description	Amt. Req.
28	B-1215-026 000	Hand wheel	1
29	SS-8152030 SP	... Screw	2
30	B-3508-019 000	Washer, for oil plug screw	1
31	SS-5660440-SP	Oil cup body oil plug screw	1
32	B-3504-019-000	Oil cup body cap retainer	1
33	B-1221-019-000	Arm rotary shaft ball bearing thrust collar (B)	1
34	B-1218-019-000	Arm rotary shaft front ball bearing	1
35	SS-9150860 SK	Screw, for sprocket wheel	2
36	B-1220-019-000	Arm rotary shaft ball bearing thrust collar (A)	1
37	B-1222-026-000	Arm rotary shaft eccentric	1
38	SS-6092120 SP	Screw, for oil cup body cap retainer	4
39	B-3505-019 000	Oil cup gasket	1
40	B-3501-019-000	Oil cup body	1
41	B-3503-019-000	Oil cup body cap gasket	1
42	B-3502-019-000	Oil cup body cap	1
43	SS-8701140 SP	Screw, for ball bearing case	1
44	SS-8150410 SP	Screw, for eccentric	2
45	B-1205-019-000	Arm rotary shaft ball bearing case nut	1
46	B-1204-019-000	Arm rotary shaft ball bearing spacing collar	1
47	B-1202-019-000	Arm rotary shaft rear ball bearing	1
48	B-1203-019-000	Arm rotary shaft ball bearing case	1
49	B-1201-026-000	Arm rotary shaft	1
50	B-3510-019-000	Oil return felt	1

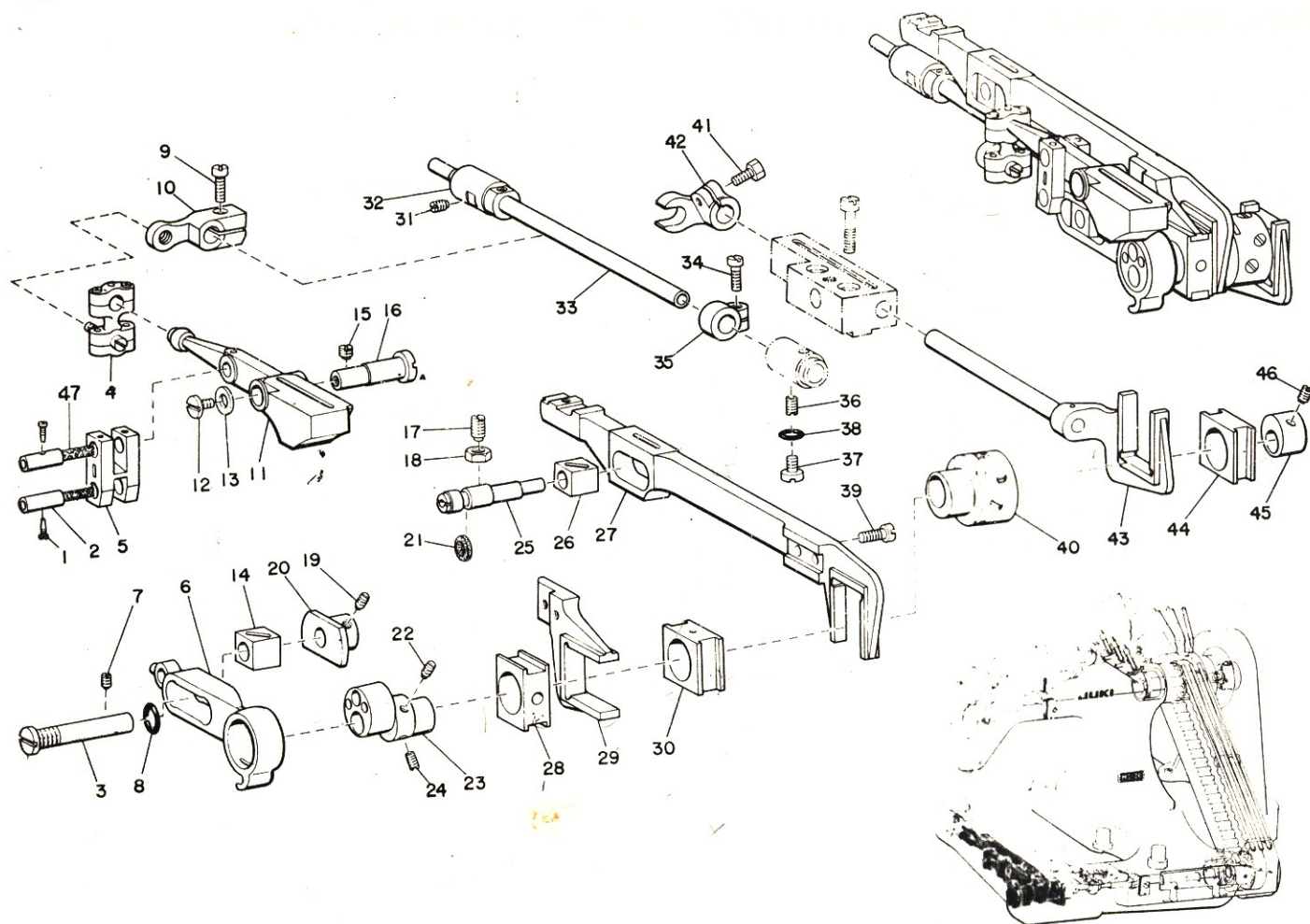
5. PRESSER BAR & BED ROTARY SHAFT COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-1506-019-000	Presser bar steel ball	1
2	B-1502-019-000	Presser bar upper bushing	1
3	SS-8150310-SP	... Screw	2
4	B-1501-019-000	Presser bar	1
5	SS-8150410-SP	Screw, for	1
6	B-1504-019-000	Presser bar lifting bracket	1
7	SS-7111110-TP	... Clamp screw	1
8	B-1503-026-000	Presser bar lower bushing	1
9	SS-7091110-SP	Screw, for presser foot	1
10	B-1507-026-FA0	Presser foot assembly	1
11	SS-5090710-SP	Screw, for connecting link	1
12	B-1161-026-000	Tension release lever shaft crank connecting link	1
13	B-1159-026-000	... Bracket	1
14	B-1162-026-000	Tension release lever shaft crank	1
15	B-1164-026-000	Tension release lever shaft	1
16	SS-4091010-SP	Clamp screw, for crank	1
17	B-1165-026-000	Tension release lever	1
18	SS-7090710-SP	... Screw	1
19	B-1802-019-000	Bed rotary shaft ball bearing, front	1
20	B-1803-019-000	Bed rotary shaft ball bearing, intermediate	1
21	B-1808-019-000	... Sleeve	1
22	SS-8110320-SP	... Screw	1
23	B-2210-019-000	Looper thread take-up	1
24	SS-8660330-SP	... Screw	1

Ref. No.	Part No.	Description	Amt. Req.
25	B-1205-019-000	Screw, for spacing collar	1
26	B-1811-019-000	Bed rotary shaft ball bearing spacing collar	1
27	B-1202-019-000	Bed rotary shaft ball bearing, rear	1
28	B-1810-026-000	Bed rotary shaft ball bearing case	1
29	B-1214-019-000	Sprocket ring	1
30	B-1212-019-000	Sprocket wheel (B)	1
31	SS-9150860-SP	... Screw	4
32	SS-8701140-SP	Screw, for ball bearing case	1
33	SS-7110830-SP	Bed rotary shaft screw, front	1
34	B-1801-026-000	Bed rotary shaft	1
35	SS-7161040-SP	Bed rotary shaft screw, rear	1

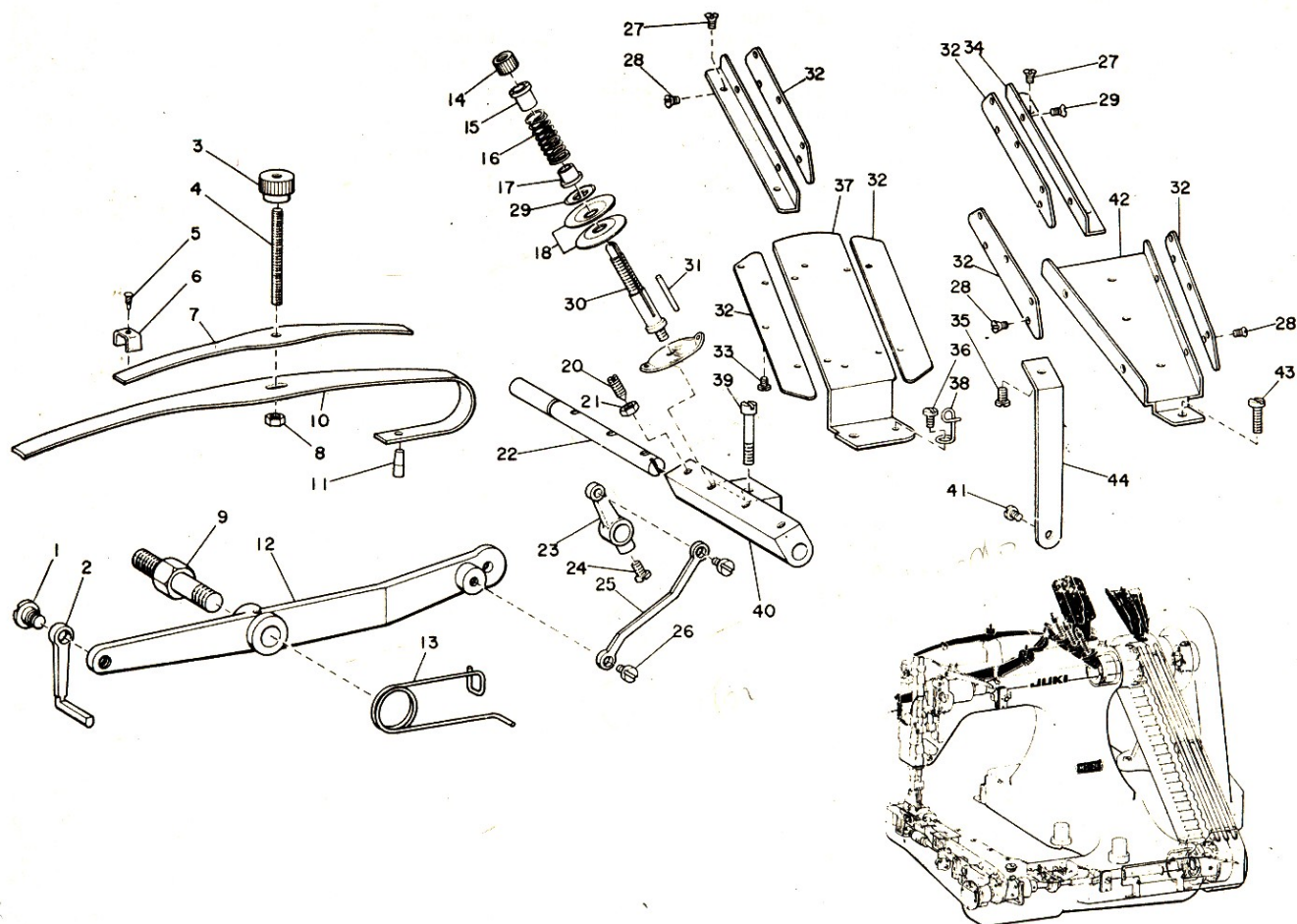
6. FEED & LOOPER DRIVING MECHANISM COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-2117-019-000	Screw, for connecting link pin	2
2	B-2116-019-000	Feed rocker connecting link pin	2
3	B-2106-026-000	Feed rocker & looper avoid lever slide block pin	1
4	B-2109-019-0A0	Feed rocker connecting rod assembly	1
5	B-2115-019-000	Feed rocker connecting link	1
6	B-2101-026-000	Feed rocker & looper avoid lever	1
7	SS-8150410-SP	Screw, for slide block pin	1
8	RO-0952001-00	Rubber ring, for slide block pin	1
9	SS-7111110-TP	Clamp screw, for connecting	1
10	B-2123-026-000	Feed rocker connecting rod crank	1
11	B-2102-026-000	Feed rocker	1
12	SS-8150710-SP	Screw, for feed rocker shaft	1
13	B-2122-019-000	Washer	1
14	B-2105-019-000	Feed rocker & looper avoid lever slide block	1
15	SS-7110830-SP	Clamp screw, for feed rocker shaft	1
16	B-2107-019-000	Feed rocker shaft	1
17	SS-8151150-SP	Screw, for feed bar hinge pin	1
18	NS-6150320-SP	Nut	1
19	SS-8110510-SP	Screw, for slide block stopper	2
20	B-2108-026-000	Feed rocker & looper avoid lever slide block stopper	1
21	B-1617-019-000	Feed bar hinge pin washer (gasket)	1
22	SS-8660610-TP	Screw (A), for eccentric	1

Ref. No.	Part No.	Description	Amt. Req.
23	B-2103-026-000	Feed rocker eccentric	1
24	SS-8660410-SP	Screw (B)	1
25	B-1608-026-000	Feed bar hinge pin	1
26	B-1610-026-000	Feed bar hinge pin slide block	1
27	B-1601-026-000	Feed bar	1
28	B-1607-019-000	Feed lifting forked connection slide block	1
29	B-1602-019-000	Feed lifting forked connection	1
30	B-1606-019-000	Feed bar slide block	1
31	SS-8151150-SP	Screw, for front bushing	1
32	B-2502-019-000	Looper rocker shaft front bushing	1
33	B-2501-026-000	Looper rocker shaft	1
34	SS-7111110-TP	Screw, for thrust collar	1
35	B-2505-019-000	Looper rocker shaft thrust collar	1
36	SS-8150410-SP	Screw, for rear bushing	1
37	SS-7150740-SP	Plug screw, for rear bushing	1
38	RO-0402001-00	Rubber ring	1
39	SS-7111110-TP	Screw, for feed lifting forked connection	2
40	B-1611-019-0A0	Feed eccentric body assembly	1
41	SS-9111010-SP	Clamp screw, for bracket	1
42	B-2002-026-000	Looper avoiding shaft bracket	1
43	B-2001-026-0A0	Looper avoiding shaft assembly	1
44	B-1607-019-000	Looper avoiding shaft slide block	1
45	B-2006-019-000	Looper avoid eccentric	1
46	SS-8110410-TP	Screw	2
47	CQ-2020000-00	Oil wick	2

7. THREAD TENSION & PRESSER LIFTER COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	SD-0790431-SP	Hinge pin, for bracket lifter	1
2	B-2322-019-000	Presser bar lifting bracket lifter	1
3	B-2326-019-000	Presser regulating screw nut (B)	1
4	B-2324-019-000	Pressure regulating screw	1
5	B-1161-012-000	Presser bar spring retaining pin	1
6	B-2330-019-000	Presser bar spring retainer	1
7	B-2329-019-000	Presser bar spring, upper	1
8	NS-6120310-SP	Pressure regulating screw nut (A)	1
9	B-3701-019-000	Hinge screw, for lifting lever	1
10	B-2327-019-000	Presser bar spring, lower	1
11	B-2328-019-000	Presser bar spring pin	1
12	B-2319-019-000	Presser bar lifting lever	1
13	B-2321-019-000	Presser bar lifting lever spring	1
14	B-2314-019-000	Tension regulating thumb nut	3
15	B-2312-019-000	Tension spring bushing (B)	3
16	B-2311-019-000	Tension spring	3
17	B-2313-019-000	Tension spring bushing (A)	3
18	B-3126-012-000	Tension disc	6
19	B-2306-019-000	Tension thread guide	3
20	SS-8111160-SP	Screw, for tension releasing shaft	1
21	NS-6110310-SP	... Nut	1
22	B-2303-026-000	Tension releasing shaft	1

Ref. No.	Part No.	Description	Amt. Req.
23	B-2317-019-000	Tension releasing shaft crank	1
24	SS-7110710-SP	... Screw	1
25	B-2315-019-000	Tension releasing shaft crank connecting link	1
26	SD-0450211-SP	... Hinge screw	2
27	SS-5060410-SP	Screw, for thread guide	4
28	SS-2060510-SP	Screw, for thread guide	8
29	B-3132-012-000	Tension releasing disc	3
30	B-2307-019-000	Tension post	3
31	B-2310-019-000	Tension releasing pin	3
32	B-2402-019-000	Thread guide	6
33	SS-5060410-SP	... Screw	4
34	B-2405-026-000	Thread guide bracket	2
35	SS-7090520-SP	Screw (B), for bracket support	1
36	SS-7090510-SP	Screw, for thread eyelet	1
37	B-2431-026-000	Thread guide mounting bracket	1
38	B-2421-019-000	Thread eyelet (needle thread)	1
39	SS-4622340-SP	Screw, for tension bracket	1
40	B-2301-026-000	Tension bracket	1
41	SS-4091010-SP	Screw (A), for bracket support	1
42	B-2401-026-000	Thread guide bracket (looper thread)	1
43	SS-7090710-SP	... Screw	1
44	B-2406-026-000	Thread guide bracket support (looper thread)	1

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