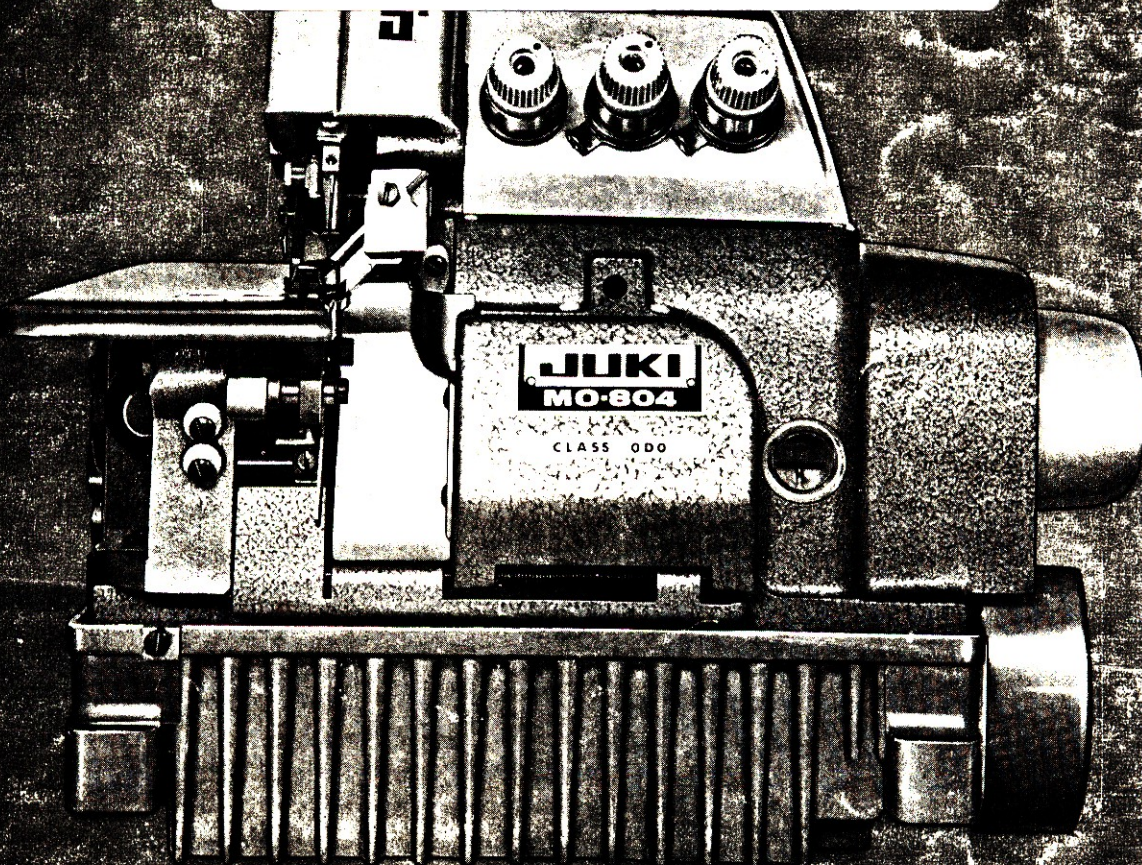


JUKI®

model **MO-804**

Super Speed Straight Needle Overedging
Industrial Sewing Machine

PARTS * BOOK



MADE IN JAPAN - ORIGINAL

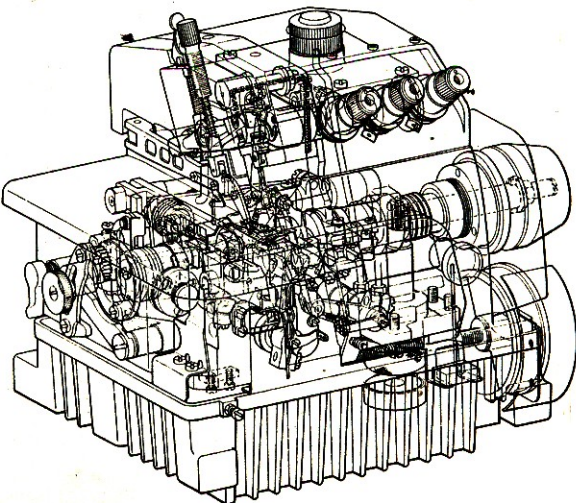
TOKYO JUKI INDUSTRIAL CO., LTD.

HOW TO MAKE USE OF THIS PARTS BOOK

- 1. This is a consolidated PARTS BOOK OF MODEL MO-804.
- 2. This book is divided, as a principle, into various sections according to the functions of parts and also contains illustrations to assist you visually.
For example, if you want some parts for the CRANK SHAFT COMPONENTS, just refer to the section on "CRANK SHAFT COMPONENTS" etc.
- 3. The figures on the illustrations indicate the corresponding numbers on the LIST.
- 4. On bits and pieces parts such as screws, etc. the illustration shows only a representative one and so for the required quantity of these parts, refer to the LIST.
- 5. Parts marked with * on the "Ref. No." or "Ref. No." column, mean these parts are one complete assembly unit.
- 6. The parts under "Amt. Req." column circled by O are parts included in the one assembly unit which is marked with * just above these parts.
- 7. When placing your order, please specify your order by the assembly unit number marked with * under the "Ref. No." column. However, parts whose "Ref. No." column are not circled by O can be sold as a single part unit even though the "Amt. Req." column figure is circled by O.

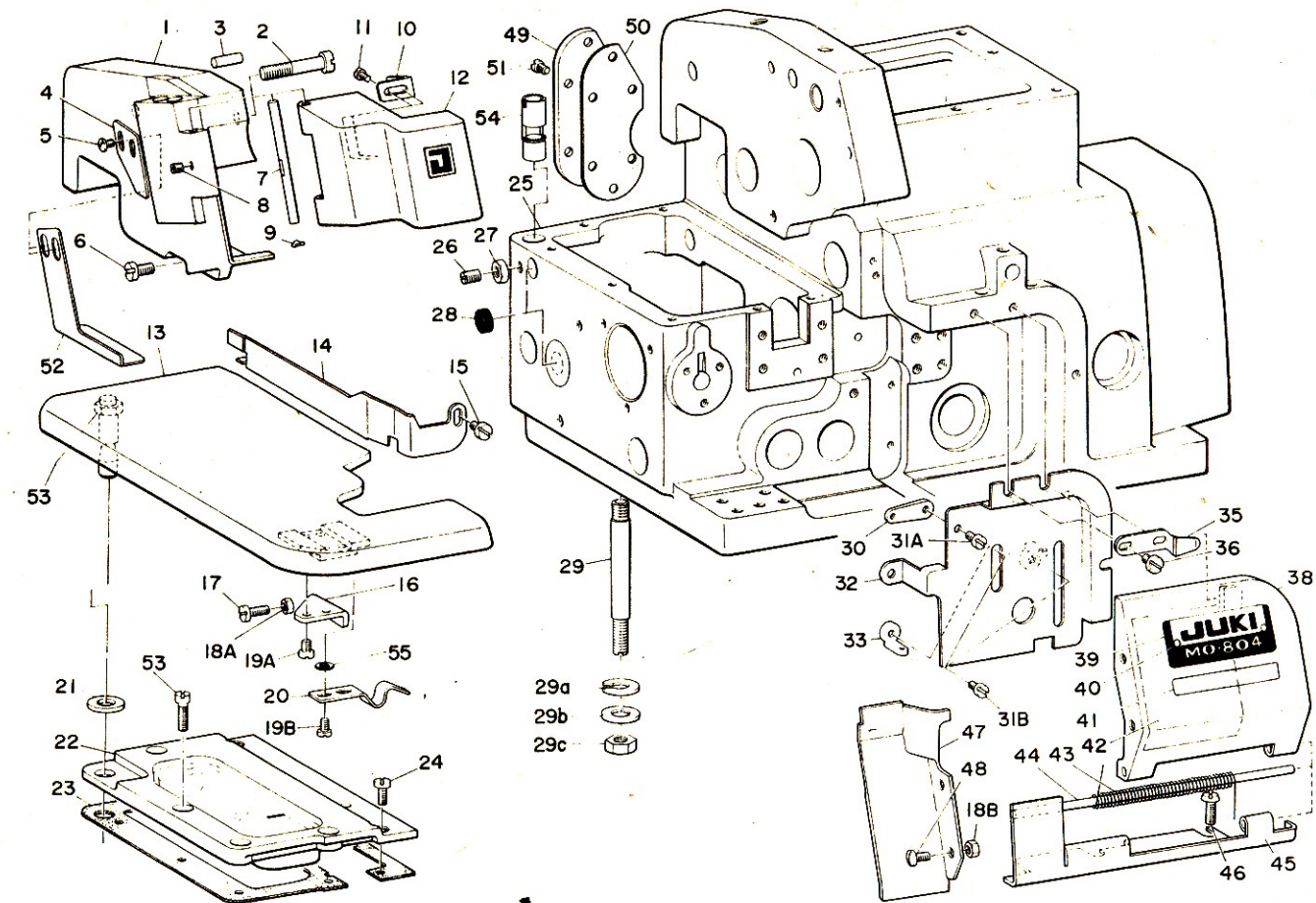
FOR EXAMPLE

Ref. No.	Part No.	Description	Amt. Req.
1	*B-1111-111-0A0	name of part	1 Means one assembly unit
2	B-1111-111-000	" "	① Means this is included in the above B-111-111-0A0 assembly unit. (This part can be sold as a single unit)
③	B-1112-111-000	name of part	① Means this part is included in the above B-1111-111-0A0 assembly unit. (This part can not be sold as a single unit)



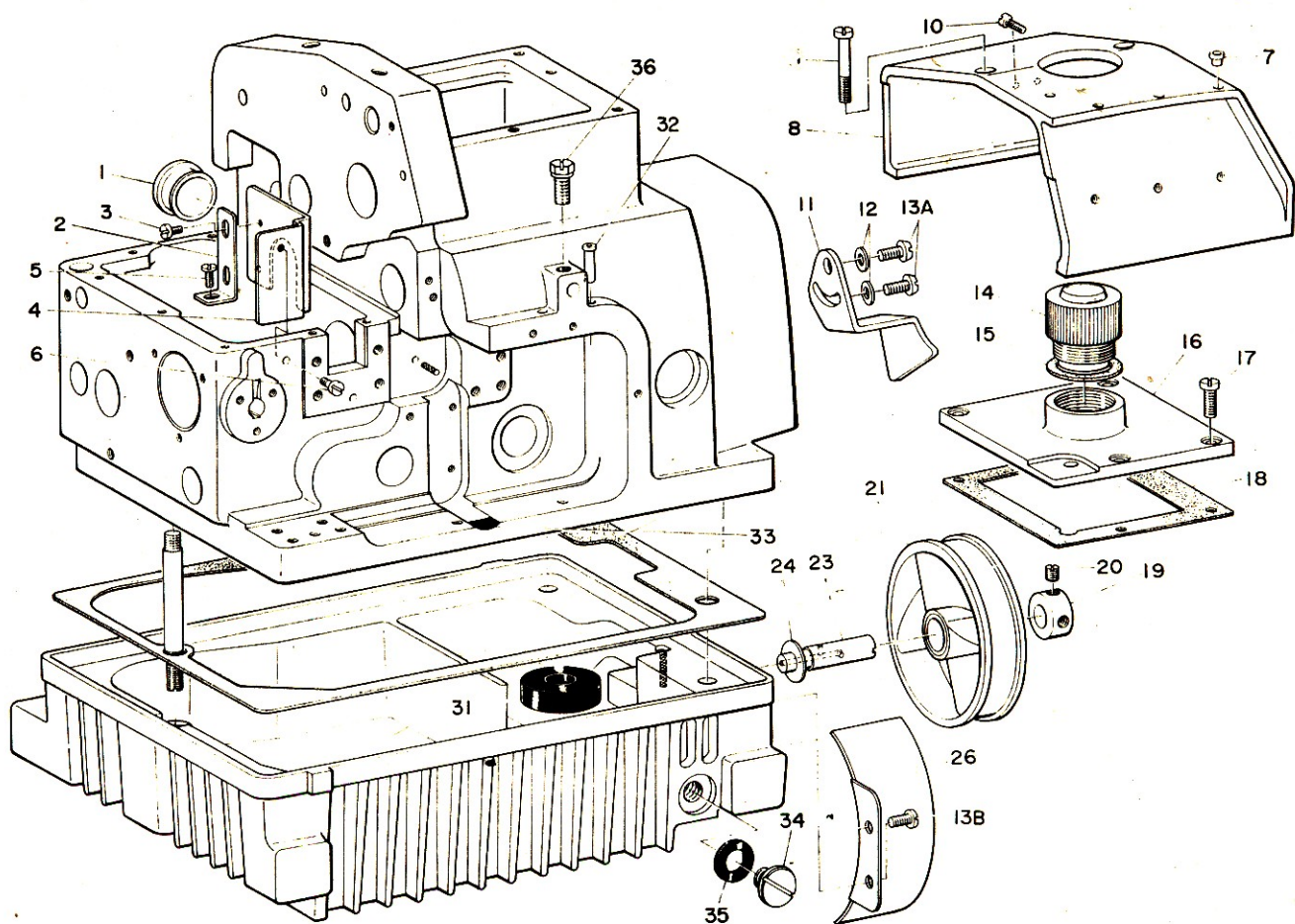
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1. FRAME COMPONENTS



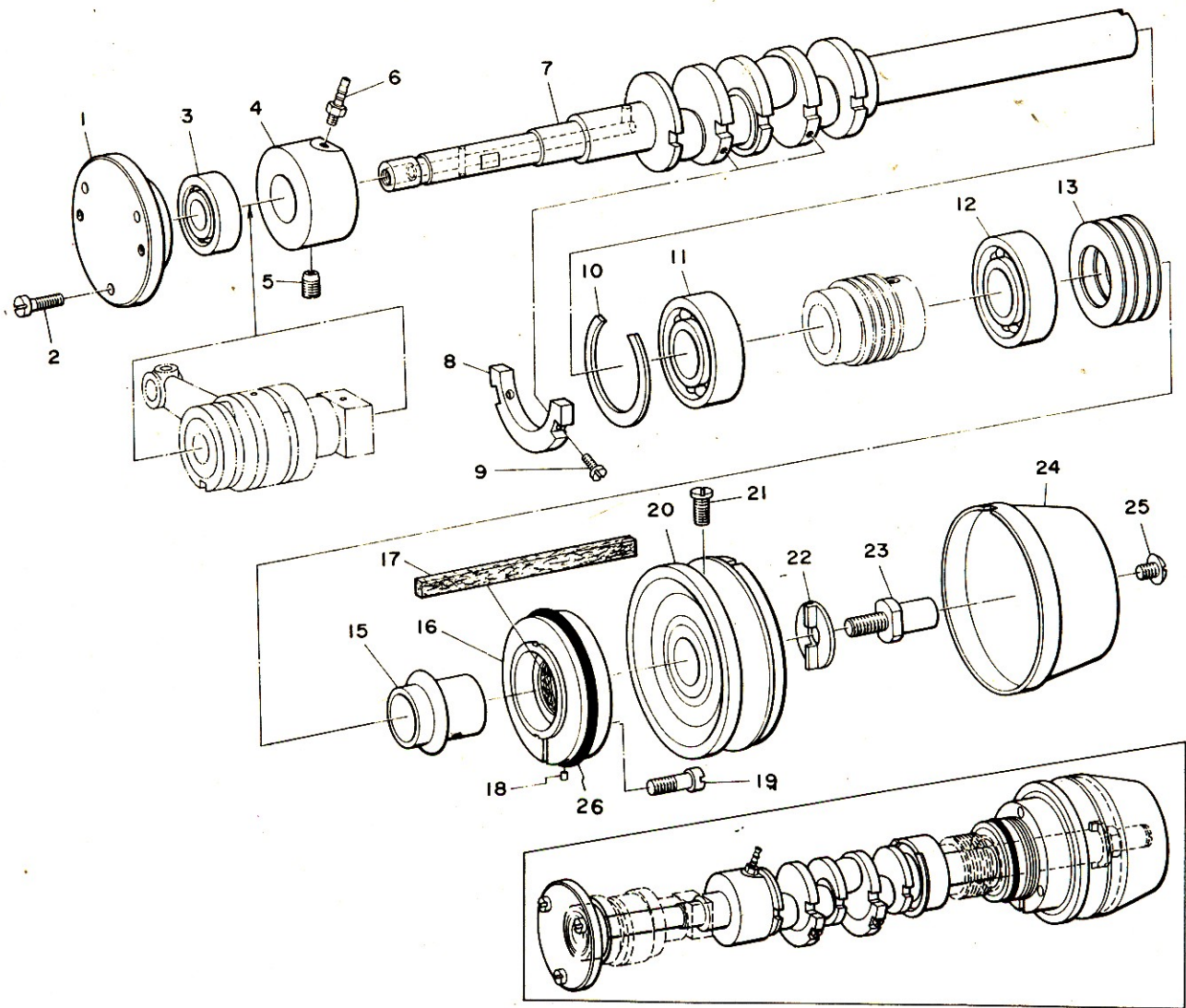
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1102-804-000	Side cover	1	29	B-1123-804-000A	Frame screw stud	3
2	SS-6153040-SP	... Screw B	2	29a	WS-0822010-KP	... Spring washer	3
3	B-1505-804-000	... Knock pin	1	29b	WP-0751576-SD	... Washer	3
4	B-1522-804-000	Presser stopper	1	29c	NS-6680410-SP	... Nut	3
5	SS-7091110-SP	... Screw	2	30	B-1128-804-000	Upper looper thread guide	1
6	SS-6121010-SP	Screw, side cover (A)	1	31A	SS-6090630-SP	... Screw	1
7	B-1131-804-000	Front cover hinge pin	1	32	B-1133-804-000	Looper intermediate cover	1
8	SS-8090410-SP	... Screw	1	33	B-1129-804-000	Looper thread guide	2
9	WZ-0430310-00	Corrugated washer, for front cover	1	31B	SS-6090630-SP	... Screw	2
10	B-1132-804-000	Front cover spring	1	35	B-1122-804-000	Plate spring, for stopper	1
11	SS-6080410-SP	... Screw	2	36	SS-6090630-SP	Screw, for looper intermediate cover	4
12	B-1130-804-000	Front cover	1	38	B-1119-804-000	Looper cover asm.	1
13	B-1112-804-0A0	Cloth plate asm.	1	39	B-1127-804-000	Model plate	1
14	B-1111-804-000	Cloth plate side cover	1	40	B-1136-804-000	... Rivet	2
15	SS-4090610-SP	... Screw	1	41	BMO-CLASS0-01	Subclass model plate	1
16	B-1117-804-000	Cloth plate stopper	1	42	B-1138-804-000	Thread passing diagram	1
17	SS-7091110-SP	... Screw	1	43	B-1140-804-000	Looper cover spring	1
18A	NS-6090310-SP	... Nut	1	44	B-1113-352-000	Looper cover hinge pin	1
19A	SS-7090520-SP	... Set screw	2	45	B-1118-804-000	Looper cover hinge bracket	1
20	B-1115-804-000A	... Spring	1	46	SS-6121050-SP	... Screw	2
19B	SS-7090520-SP	... Screw	2	47	B-1121-804-000	Chip guard cover	1
21	B-1116-804-000	Cloth plate washer	1	48	NS-6090310-SO	... Nut	2
22	B-1108-804-0A0	Feed mechanism cover plate asm.	1	18B	SS-5090610-SP	... Screw	2
23	B-1110-804-000	... Gasket	1	49	B-1144-804-000	Cover	1
24	SS-7090910-SP	... Screw	6	50	B-1145-804-000	... Gasket	1
53	SS-6091210-TP	... Screw	1	51	SS-4090610-SP	... Screw	6
25	B-1101-804-000	Frame	1	52	B-1148-804-000	Cloth slide plate	1
26	SS-8120740-SP	Screw, for cloth plate hinge	1	53	NS-6700320-SP	Nut, for cloth plate hinge	1
27	NS-6120310-SP	... Nut	1	54	B-1151-804-000	Eccentric bush, for cloth plate hinge	1
28	B-1125-804-000	Rubber cap, for bushing	2	55	WP-0371016-SD	Spring washer, for cloth plate stopper	2

2. FRAME & OIL RESERVOIR COMPONENTS



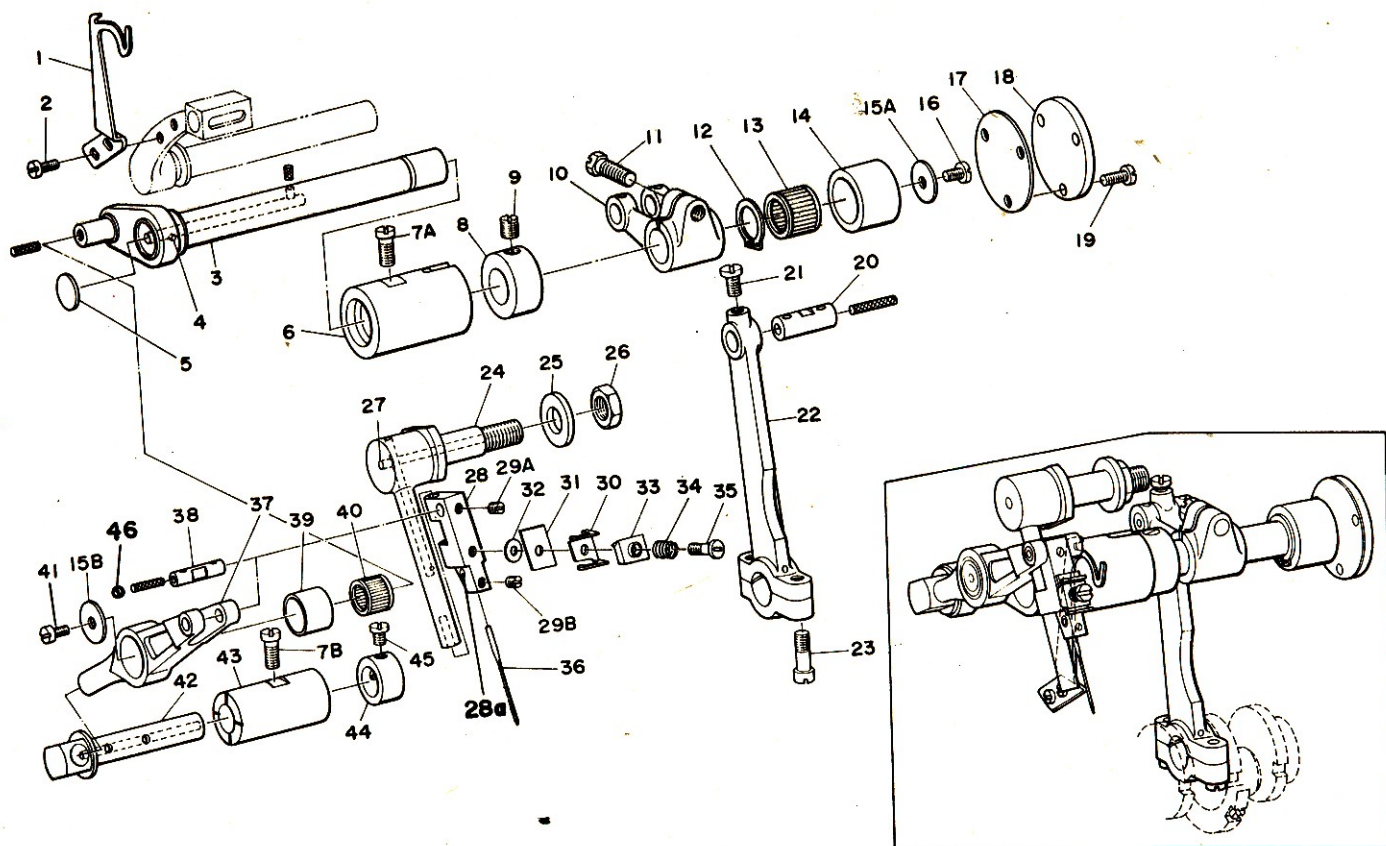
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1166-122-000	Rubber cap	1	17	SS-6121210-SP	... Screw	4
2	B-1142-804-000	Oil shield retaining plate	1	18	B-1104-804-000	... Gasket	1
3	SS-7090530-SP	... Screw	2	19	B-8221-804-000	Screw collar, for fan shaft	1
4	B-1141-804-000	oil shield	1	20	SS-8150510-TP	... Screw	2
5	SS-7090710-SP	... Screw (B)	1	21	B-8217-804-0A0	Cooling fan asm.	1
6	SS-7090910-SP	... Screw (A)	1	23	B-8216-804-000	... Shaft	1
7	B-1124-804-000	Thread guide (small)	3	24	B-8220-804-000	... Retainer	1
8	B-1107-804-000	Frame cover	1	26	B-8222-804-000	Cooling fan cover	1
9	SS-6122510-SP	... Screw	2	13B	SS-6121050-SP	... Screw	2
10	SS-7110710-SP	Screw, for Eslen solution tank	2	27	B-8214-804-000	Oil reservoir	1
11	B-1135-804-000	Belt guide plate	1	28	B-8215-804-000	... Gasket	1
12	WP-0501016-SD	... Washer	2	31	B-8228-125-000	Magnet	1
13A	SS-6121050-SP	... Screw	2	32	B-1150-804-000	Thread guide, large	2
14	B-1105-804-000	Oiling hole plug screw	1	33	B-1147-804-000	Rubber cap	1
15	B-1106-804-000	... Gasket	1	34	SS-6741010-SP	Oil drain cap screw	1
16	B-1103-804-000	Top lid	1	35	B-8219-125-000	... Gasket	1
				36	SS-9151210-TP	Set screw, for attachment	1

3. CRANKSHAFT COMPONENTS



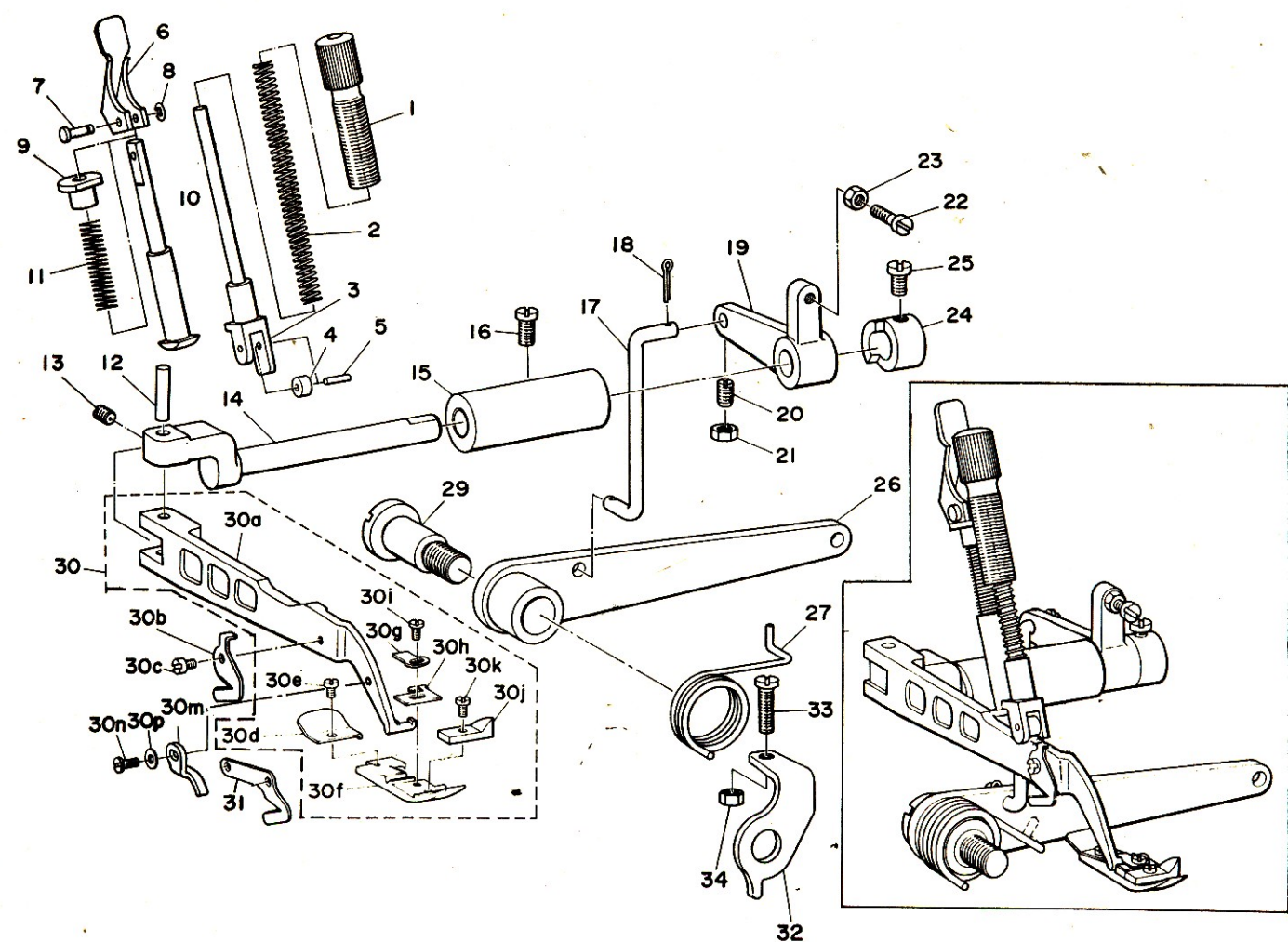
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1214-804-000	Crankshaft D bushing	1	15	B-1208-804-000	Crankshaft slinger	1
2	SS-6090810-SP	... Screw	3	16	B-1206-804-0A0	Counter spring retainer A	1
3	B-1215-804-000	... Ball bearing D	1	26	RO-4453001-00	Rubber ring	1
4	B-1213-804-000A	Crankshaft C bushing	1	17	B-1207-804-000	... Felt	1
5	SS-8120740-SP	... Screw	1	18	TA-0290301-MO	Oil plug	1
6	SQ-1090401-MZ	... Oil tube connecting screw	1	19	SS-6121610-TP	... Screw	3
*	B-1201-804-0A0A	Crankshaft asm. (No. 7, 8 page No. 1,2,2A,6,28,10 page No. 37,38)	1	20	B-1203-804-000	Hand wheel	1
7	B-1201-804-000A	Crankshaft	①	21	SS-7120910-SP	... Screw	1
8	B-1217-804-000	... Counterweight	2	22	B-1204-804-000	... Stopper	1
9	SS-6080810-SP	... Screw	4	23	B-1205-804-000	Shaft, for hand wheel cover	1
10	B-1212-804-000	Ball bearing retainer	1	24	B-1202-804-000	Hand wheel cover	1
11	B-1211-804-000	Crankshaft ball bearing B	1	25	SS-5110710-SP	... Screw	1
12	B-1210-804-000	Crankshaft ball bearing A	1				
13	B-1209-804-000	Counter spring	4				

4. NEEDLE CLAMP COMPONENTS



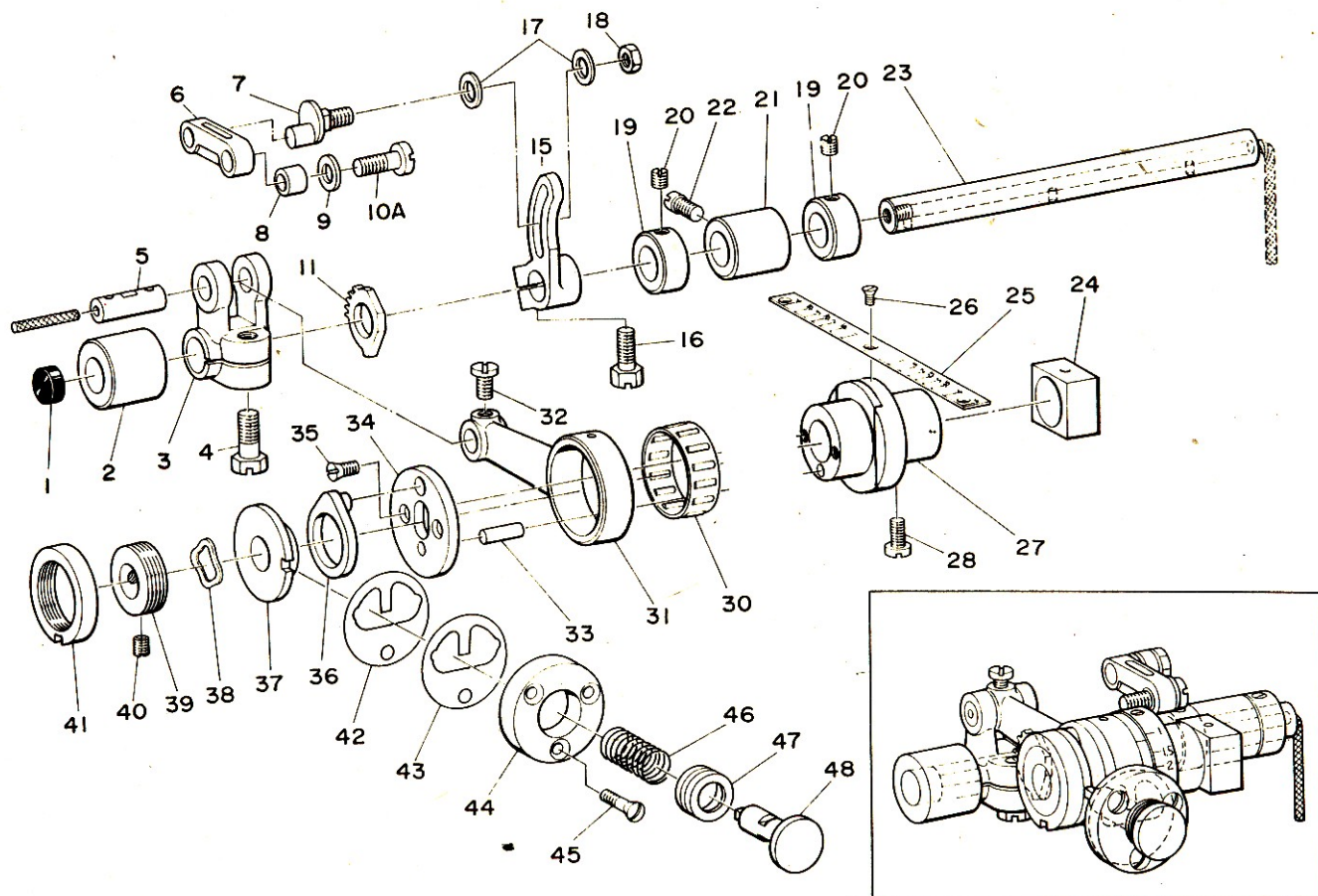
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1428-804-000	Thread take-up lever	1	28A	B-1420-804-000	Needle clamp bush	1
2	SS-4080620-TP	... Screw	2	29A	SS-8080310-TP	Screw, for needle clamp driving lever pin	1
3	B-1409-804-000	Needle clamp driving shaft	1	30	B-1425-804-000	Chain needle thread tension disc	1
4	TA-0180401-MO	... Oil seal plug	1	31	B-1426-804-000	... Tension spring	1
5	B-1414-804-000	... Rubber plug	1	32	WP-0371016-SD	... Washer	1
6	B-1403-804-000	... Bushing, front	1	33	B-1423-804-000	... Upper plate	1
7A	SS-6121020-SP	... Screw	1	34	B-1424-804-000	Tension spring, for thread take-up lever	1
8	CS-1201011-SH	... Thrust collar	2	35	B-1427-804-000	... Hinge screw	1
9	SS-8660610-TP	... Screw	1	36	MDC-270B1100	Needle (DC x27 #11)	1
10	B-1402-804-000	... Crank	1	29B	SS-8080310-TP	... Screw	2
11	SS-9151210-TP	... Clamp screw	1	37	B-1410-804-000	Needle clamp driving lever	1
12	B-1406-804-000	... Stop ring	1	38	B-1422-804-A00	... Pin A (0.008~0.006)	1
13	B-1404-804-A00	... Bearing A (0~-0.002)	1		B-1422-804-B00	... Pin B (0.006~0.004)	1
	B-1404-804-B00	... Bearing B (-0.002~-0.004)	1		B-1422-804-C00	... Pin C (0.004~0.002)	1
	B-1404-804-C00	... Bearing C (-0.004~-0.006)	1	39	B-1412-804-000	... Outer sleeve	1
14	B-1405-804-000	... Outer sleeve	1	40	B-1411-804-A00	... Bearing A (0~-0.002)	1
15A	B-1413-804-000	... Washer	1		B-1411-804-B00	... Bearing B (-0.002~-0.004)	1
16	SS-6090630-SP	... End screw	1		B-1411-804-C00	... Bearing C (-0.004~-0.006)	1
17	B-1408-804-000	Gasket, for outer sleeve	1	41	SS-6090420-SP	... Screw	1
18	B-1407-804-000	Cover, for outer sleeve	1	15B	B-1413-804-000	... Washer	1
19	SS-7090910-SP	... Screw	3	42	B-1416-804-000	... Shaft	1
20	B-1612-804-A00	Pin A, for crank (0.016~0.011)	1	43	B-1417-804-000	... Bushing	1
	B-1612-804-B00	Pin B, for crank (0.011~0.006)	1	7B	SS-8151550-SP	... Screw	1
	B-1612-804-C00	Pin C, for crank (0.006~0.001)	1	44	B-1418-804-000	... Collar	1
21	SS-7110710-SP	... Screw	1	45	SS-6110420-TP	... Screw	2
22	B-1401-804-000	Connecting rod, for crank	1	46	B-1432-804-000	... Pin cover	2
23	SD-0460701-TP	... Screw	2				
24	B-1421-804-000	Needle clamp guide shaft	1				
25	WP-0850002-SD	... Washer	1				
26	NS-6700420-SP	... Nut	1				
27	TA-0290301-MO	... Oil seal plug	1				
28	B-1419-804-000	Needle clamp	1				

5. PRESSER FOOT COMPONENTS



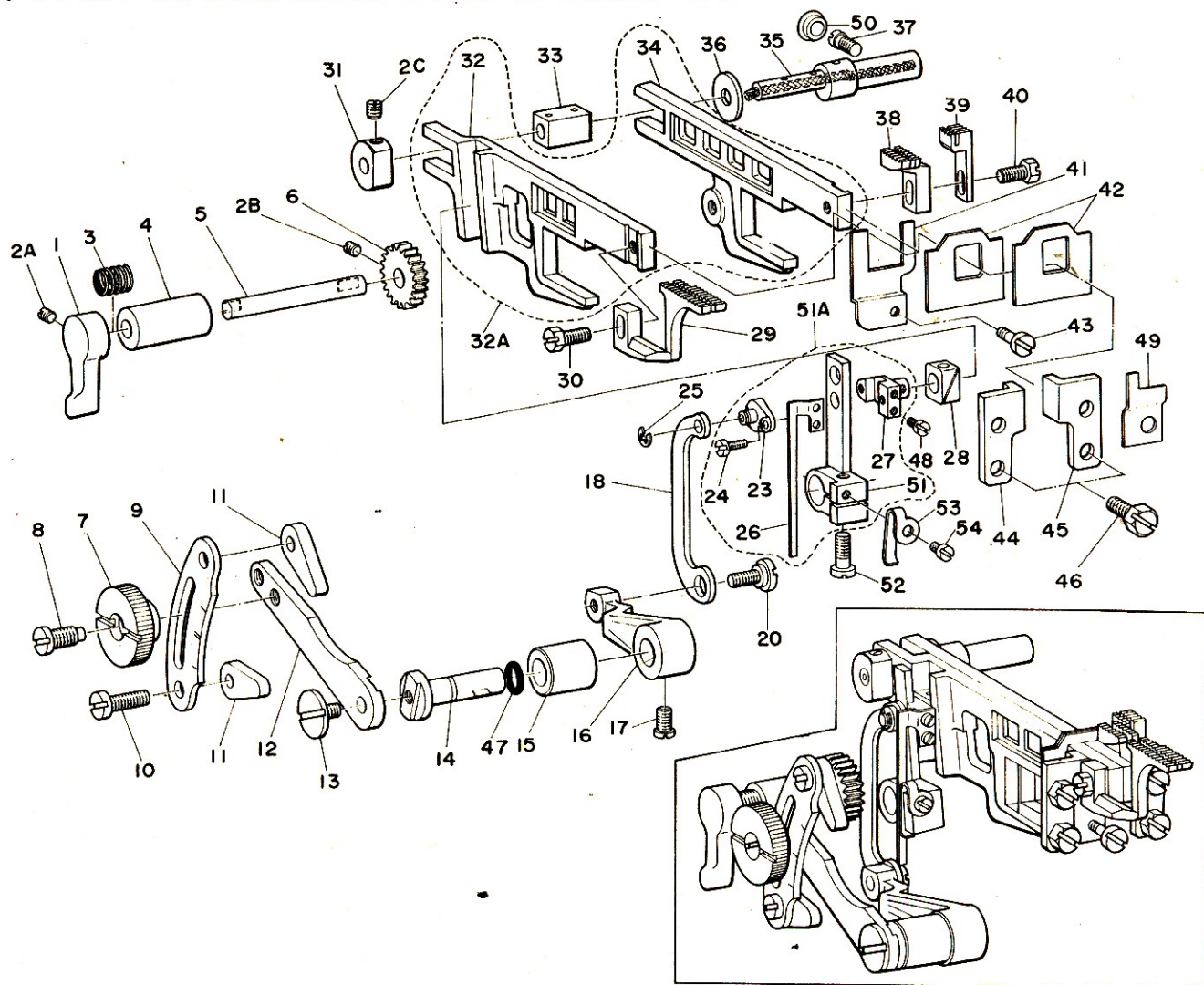
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1516-804-000A	Presser spring regulator	1	26	B-1523-804-0A0	Presser foot lifting lever	1
2	B-1515-804-000A	Presser spring	1	27	B-1526-804-000	... Spring	1
3	B-1512-804-0A0	Presser bar	1	29	B-1525-804-000	... Hinge screw	1
4	B-1514-804-000	... Roller	1	*30	B-1507-804-0A0	Presser foot asm.	1
5	B-1513-804-000	... Pin	1	30a	B-1506-804-000	Presser foot arm	①
6	B-1518-804-000	Presser foot release lever	1	30b	B-1528-804-000A	Thread trimmer (new number)	1
7	B-1519-804-000	... Pin	1	30c	SS-5060410-SP	... Screw	1
8	RE-0200000-KO	... Snap ring	1	30d	B-1511-804-000	Presser foot, rear	①
9	B-1521-804-000	... Bracket	1	30e	SS-6060340-SP	... Screw	①
10	B-1517-804-000	Presser foot lifting bar	1	30f	B-1507-804-000	Presser foot (A)	①
11	B-1520-804-000	... Spring	1	30g	B-1508-804-000	Presser foot set spring	①
12	B-1505-804-000	Presser arm hinge shaft	1	30h	B-1509-804-000	Stitch tongue	①
13	SS-8110510-SP	... Screw	1	30i	SS-7080510-SP	... Screw	①
14	B-1501-804-000	Presser foot shaft	1	30j	B-1510-804-000	Curly guard	①
15	B-1502-804-000	... Bushing	1	30k	SS-6060410-TP	... Screw	①
16	SS-6120740-SP	... Screw	1	30m	B-1530-804-000	Presser foot stopper	1
17	B-1527-804-000	Presser foot lifting hook	1	30n	SS-7060610-SP	... Screw	1
18	PD-0201000-OB	... Split cotter pin	2	30p	WP-0250516-SD	... Washer	1
19	B-1503-804-000	Presser foot lifting arm	1	(31)	B-1528-804-000	Thread trimmer (old number)	1
20	SS-6121050-SP	... Stopper	1	32	B-1529-804-000	Presser foot lifting lever stopper	1
21	NS-6120310-SP	... Nut	1	33	SS-7111410-SP	... Screw	1
22	SS-7091110-SP	Presser foot lifter stopper	1	34	NS-6110310-SP	... Nut	1
23	NS-6090310-SP	... Nut	1				
24	B-1504-804-000	Presser foot shaft collar	1				
25	SS-7110710-SP	... Screw	2				

6. FEED MECHANISM COMPONENTS (1)



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1125-804-000	Rubber cap	1	*27	B-1601-804-0A0A	Feed eccentric body	1
2	B-1614-804-000	Feed rocker shaft bushing, front	1	34	B-1603-804-000	Feed eccentric cover	①
3	B-1611-804-000	Feed forked crank	1	28	SS-7110740-TP	... Screw	2
4	SS-9151210-TP	... Screw	1	30	B-1609-804-A00	... Bearing A (0~-0.002)	
5	B-1612-804-A00	... Pin A (0.016~0.011)			B-1609-804-B00	... Bearing B (-0.002~-0.004)	
	B-1612-804-B00	... Pin B (0.011~0.006)			B-1609-804-C00	... Bearing C (-0.004~-0.006)	1
	B-1612-804-C00	... Pin C (0.006~0.001)	1	31	B-1610-804-000	Feed forked crank connecting rod	1
6	B-1619-804-000	Main feed link	1	32	SS-7110710-SP	Screw, for feed forked crank pin	1
7	B-1617-804-000	Pin, for main feed rocker	1	33	B-1608-804-000	Pin, feed eccentric cover	1
8	B-1620-804-000	... Collar	1	34	B-1603-804-000	Feed eccentric cover	1
9	B-2107-816-000	Washer, for main feed link	1	35	SS-1080620-SP	... Screw	2
10	SS-6121220-TP	Screw, for collar	1	36	B-1604-804-000	Feed eccentric adjusting ring	1
11	B-1635-804-000	Stopper cam, for differential feed	1	37	B-1605-804-000	Feed adjusting cam	1
15	B-1616-804-000A	Main feed rocker	1	38	WZ-1052010-KP	... Spring washer	1
16	SS-9121210-TP	... Screw	1	39	B-1607-804-000	Lock screw	1
17	B-1618-804-000	... Washer	2	40	SS-8110520-TP	... Screw	2
18	NS-6120310-SP	... Pin set nut	1	41	B-1606-804-000	Lock nut	1
19	CS-0950817-SH	Thrust collar, for feed rocker shaft	2	42	B-1654-804-000	Push button plate spring (A)	1
20	SS-8110410-SP	... Screw	4	43	B-1655-804-000	Push button plate spring (B)	1
21	B-1615-804-000	Feed rocker shaft bushing, rear	1	44	B-1651-804-000	Push button support	1
22	SS-6121020-SP	... Screw	1	45	SS-2091220-SP	... Screw	3
23	B-1613-804-000	Feed rocker shaft	1	46	B-1652-804-000	Push button spring	1
24	B-1623-804-000	Feed lifting block	1	47	B-1653-804-000	... Support	1
25	B-1659-804-000	Feed graduation	1	48	B-1650-804-000	Push button stud	1
26	SS-2060510-SP	... Screw	3				

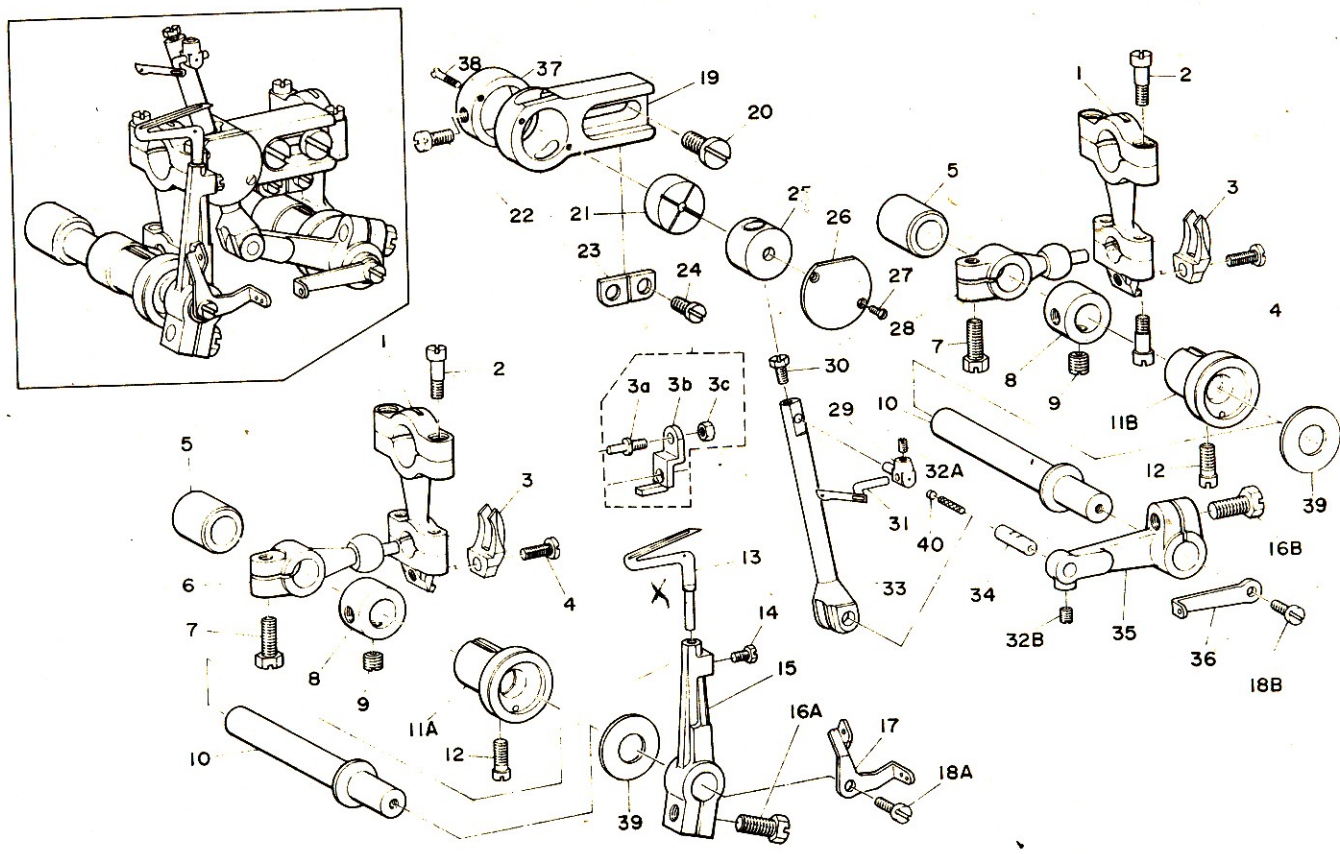
7. FEED MECHANISM COMPONENTS (2)



Ref. No.	Part No.	Description	Amt. Req.
1	B-1639-804-000	Differential feed stopper lever	1
2A	SS-8110510-SP	. . . Screw	1
3	B-1639-051-000	. . . Reverse spring	1
4	B-1638-804-000	Differential feed stopper shaft bushing	1
5	B-1637-804-000	Differential feed stopper shaft	1
6	B-1636-804-000	Differential feed stopper gear	1
2B	SS-8110510-SP	. . . Screw	1
7	B-1647-804-000	Differential feed lock nut	1
8	B-1646-804-000	. . . Stud	1
9	B-1648-804-000	Differential feed graduation	1
10	SS-7121410-SP	. . . Screw	2
11	B-1649-804-000	Stopper, for adjusting lever	2
12	B-1644-804-000	Differential feed adjusting lever	1
13	SS-7120760-SP	. . . Screw	1
14	B-1643-804-000A	Differential feed rocker shaft	1
47	RO-0601501-00	. . . Rubber ring	1
15	B-1645-804-000A	. . . Bushing	1
16	B-1642-804-000A	Differential feed rocker	1
17	SS-7120910-SP	. . . Screw	1
18	B-1640-804-000	Differential feed drive link	1
19	NS-6110420-SP	. . . Nut (not in use)	(1)
20	B-1641-804-000	. . . Bushing	1
21	WP-0501016-SD	. . . Washer	1
22	SS-6111620-SP	. . . Screw	1
52	SS-6121220-TP	. . . Screw	1
53	B-1634-804-000	Stopper spring, for differential feed	1
54	SS-6080410-SP	. . . Screw	1

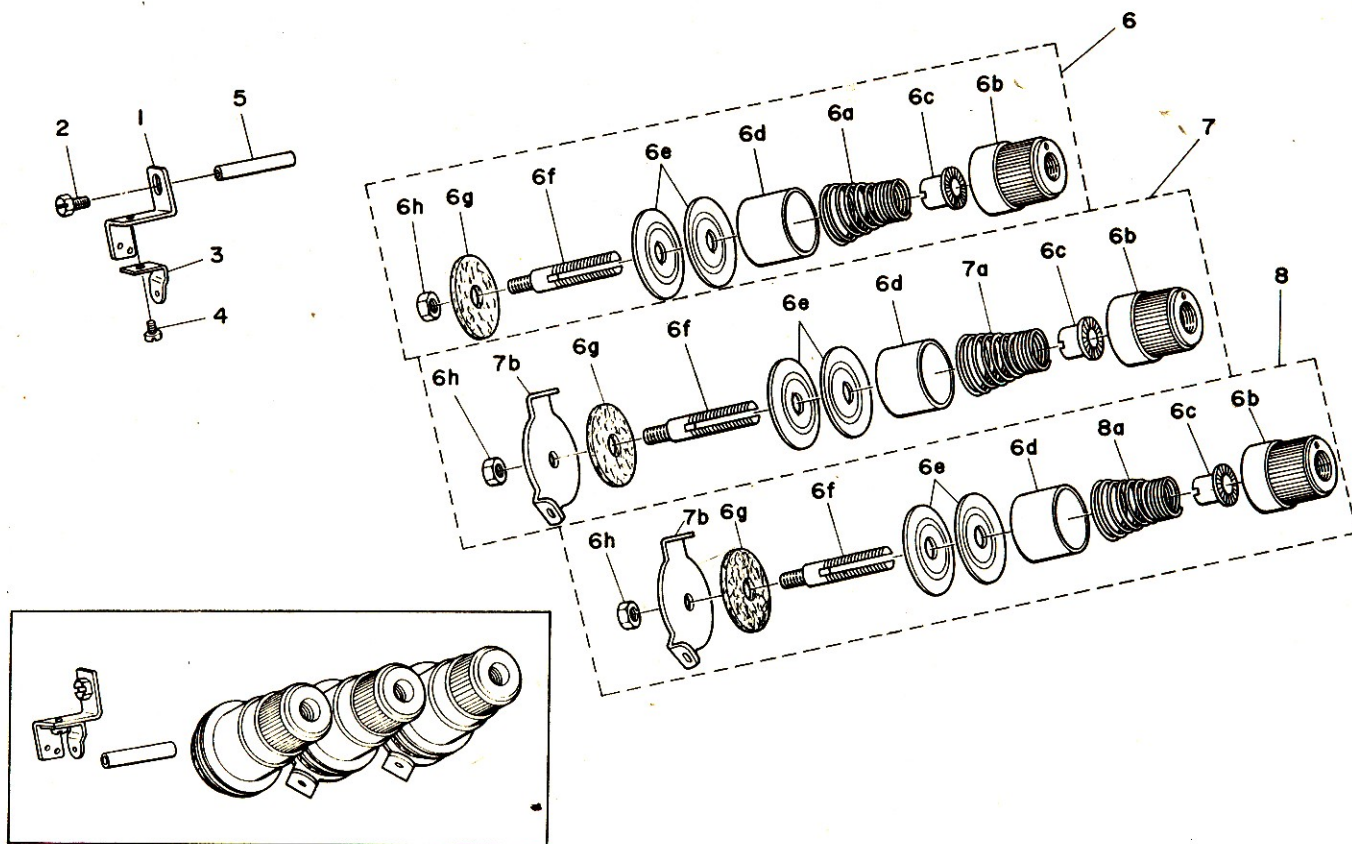
Ref. No.	Part No.	Description	Amt. Req.
51A	B-1632-804-0A0	Differential feed rocker asm.	1
51	B-1632-804-000	Differential feed rocker	(1)
23	B-1631-804-000	Cover, for driving stud	(1)
24	SS-6080410-SP	. . . Screw	(2)
26	B-1633-804-000	Differential feed stopper plate	(1)
27	B-1630-804-000	Differential feed driving stud	(1)
48	SS-7060310-SP	. . . Screw	2
25	RE-0300000-KO	Snap ring	1
28	B-1663-804-000	. . . Slide block	1
29	B-1657-804-000	Differential feed dog	1
30	SS-9111010-SP	. . . Screw	1
31	B-1627-804-000	Collar, for feed bar shaft	1
2C	SS-8110510-SP	. . . Screw	1
32A	B-1621-804-0A0	Differential feed, bar asm.	1
32	B-1622-804-000	Differential feed bar	(1)
34	B-1621-804-000	Main feed bar	(1)
33	B-1624-804-000	. . . Slide block	1
35	B-1625-804-000	Feed bar shaft	1
36	B-1626-804-000	. . . Washer	1
37	SS-6121020-SP	. . . Screw	1
50	B-1146-804-000	7 ϕ Rubber cap	1
38	B-1656-804-000	Main feed dog	1
39	B-1658-804-000	Auxiliary feed dog	1
40	SS-9111050-SP	. . . Screw	1
41	B-1660-804-000	Presser plate, for shield	1
42	B-1661-804-000	Oil shield	2
43	SS-6090910-SP	Screw, for presser plate	1
44	B-1628-804-000	Feed bar support, left	1
45	B-1629-804-000A	Feed bar support, right	1

8. UPPER & LOWER LOOPER SHAFT COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-2501-804-000A	Looper shaft connecting rod (in crankshaft asm.)	②	37	B-2524-804-000	... Ring	1
2	SD-0460701-TP	... Clamp screw (in crankshaft asm.)	⑧	38	SS-1061610-SP	... Screw	2
3	B-2526-804-000	... Stopper	2	25	B-2512-804-000A	Upper looper guide	1
4	SS-7091110-TP	... Set screw	2	26	B-2515-804-000	... Screw	1
3a	B-2505-804-000	... Pin (obsoleted)	2	27	SS-2060510-SP	... Screw	2
3b	B-2504-804-000	... Stopper (obsoleted)	2	30	SS-9090610-TP	Screw, for upper looper holder	1
3c	NS-6090310-SP	... Nut (not in use)	2	33	B-2517-804-000A	Upper looper holder connection	1
4	SS-9111020-TP	... Screw (not in use)	2	20	SS-6151440-SP	Screw, for guide retainer	2
5	B-2509-804-000	Looper shaft bushing, rear	2	23	B-2511-804-000A	Supporting plate, guide retainer	1
6	B-2503-804-000	Lower looper shaft driving ball arm (in crankshaft asm.)	①	24	SS-6120740-SP	... Screw	2
7	SS-9121210-TP	... Screw	1	28	B-2502-804-000A	Upper looper shaft driving ball arm (in crankshaft asm.)	①
8	CS-1031219-SH	Thrust collar, for looper shaft	2		B-2502-804-000	Upper looper shaft driving ball arm (old number)	(1)
9	SS-8660530-TP	... Screw	4	7	SS-9121210-TP	... Screw	1
10	B-2506-804-000	Looper shaft	2	29	B-2518-804-000	Upper looper holder	1
11A	B-2508-804-000A	... Bushing, front	1	31	B-2519-804-000	Upper looper	1
11B	B-2507-804-000A	... Bushing, front	1	32A	SS-8080410-TP	... Screw	1
12	SS-6121020-SP	... Screw	2	34	B-1422-804-A00	Pin A, for upper looper shaft driving arm (0.008~0.006)	
13	B-2521-804-000	Lower looper	1		B-1422-804-B00	Pin B, for upper looper shaft driving arm (0.006~0.004)	
14	SS-9090610-TP	... Screw	1		B-1422-804-C00	Pin C, for upper looper shaft driving arm (0.004~0.002)	1
15	B-2520-804-000	... Holder	1	32A	SS-8080410-TP	... Screw	1
16A	SS-9151210-TP	... Clamp screw	1	35	B-2516-804-000	Upper looper shaft driving arm	1
17	B-2522-804-000	... Thread take-up (A)	1	16B	SS-9151210-TP	... Clamp screw	1
18A	SS-7091110-TP	... Screw	1	36	B-2523-804-000	Upper looper thread take-up (B)	1
19	B-2510-804-000A	Upper looper guide retainer	1	18B	SS-7091110-TP	... Screw	1
21	B-2514-804-000A	Upper looper guide presser	1	39	B-2525-804-000	Cover, for looper shaft bushing	2
22	SS-7110810-SP	... Screw	1	40	B-1432-804-000	Cap, for upper looper shaft driving arm	1

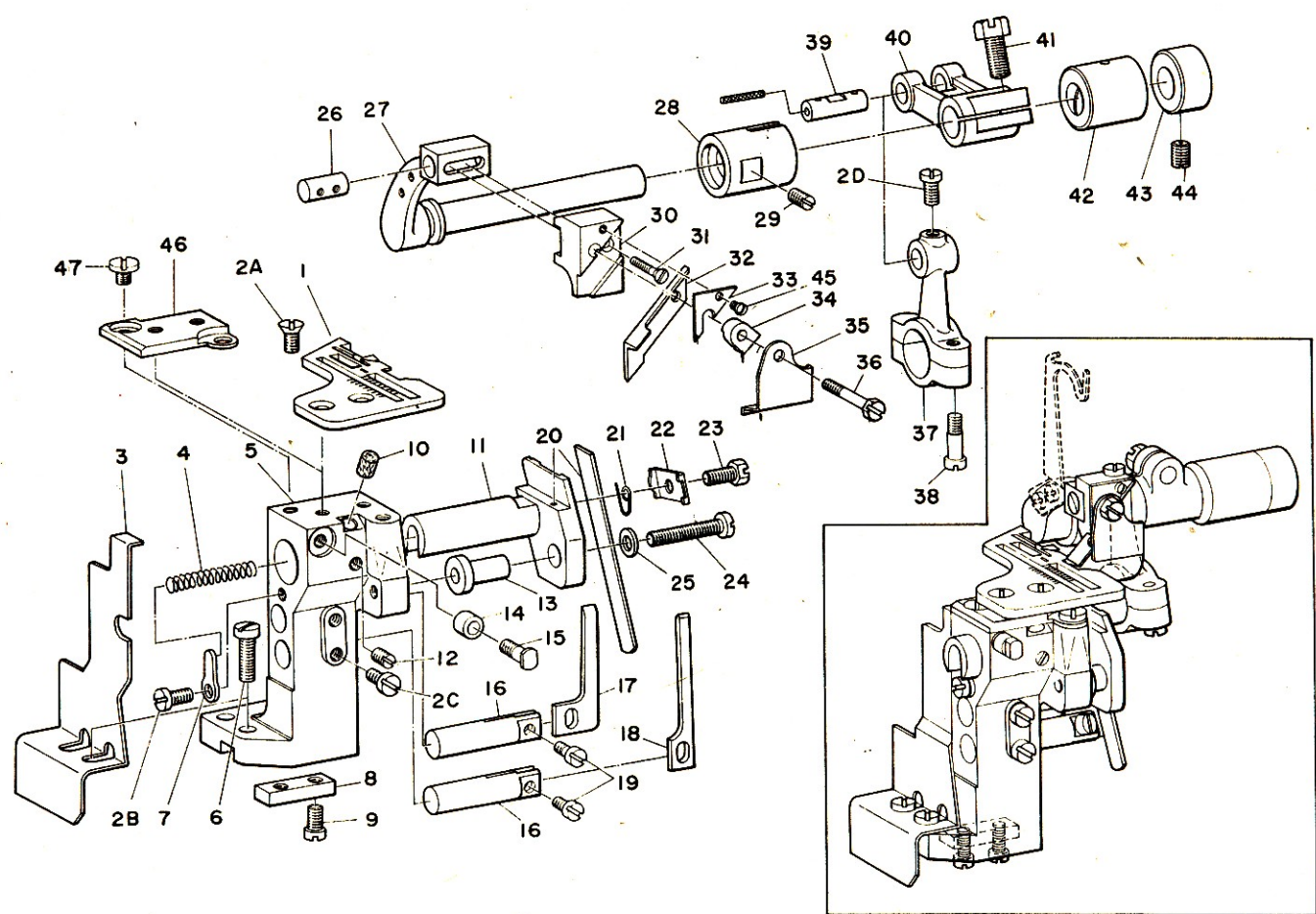
9. THREAD TENSION COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-3110-804-000	Needle thread take-up guide	1
3	B-3111-804-000	Thread take-up intermediate guide	①
4	SS-5060410-SP	... Screw	①
2	SS-9090640-SP	Screw, for take-up guide	1
5	B-3109-804-000	Needle thread guide tube	1
*6	B-3101-804-0A0	Needle thread tension post asm.	1
6a	B-3101-804-000	Needle thread tension spring	①
6b	B-3106-804-000	Thread tension nut	①
6c	B-3112-804-000	Tension spring bushing	①
6d	B-3107-804-000	Tension disc presser tube	①
6e	B-3126-012-000	Thread tension disc	②
6f	B-3105-804-000	Thread tension post	①
6g	B-3120-352-000	Thread tension spring felt	①
6h	NS-6110310-SP	Lock nut, for tension post	①
*7	B-3130-804-0A0	Upper looper thread tension post asm.	①
7a	B-3103-804-000	Upper looper thread tension spring	①

Ref. No.	Part No.	Description	Amt. Req.
7b	B-3108-804-000	Tension disc thread guide	①
6b	B-3106-804-000	Thread tension nut	①
6c	B-3112-804-000	Tension spring bushing	①
6d	B-3107-804-000	Tension disc presser tube	①
6e	B-3126-012-000	Thread tension disc	②
6f	B-3105-804-000	Thread tension post	①
6g	B-3120-352-000	Thread tension spring felt	①
6h	NS-6110310-SP	Lock nut, for tension post	①
*8	B-3102-804-0A0	Lower looper thread tension post asm.	1
8a	B-3102-804-000	Lower looper thread tension spring	①
7b	B-3108-804-000	Tension disc thread guide	①
6b	B-3106-804-000	Thread tension nut	①
6c	B-3112-804-000	Tension spring bushing	①
6d	B-3107-804-000	Tension disc presser tube	①
6e	B-3126-012-000	Thread tension disc	②
6f	B-3105-804-000	Thread tension post	①
6g	B-3120-352-000	Thread tension spring felt	①
6h	NS-6110310-SP	Lock nut, for tension post	①

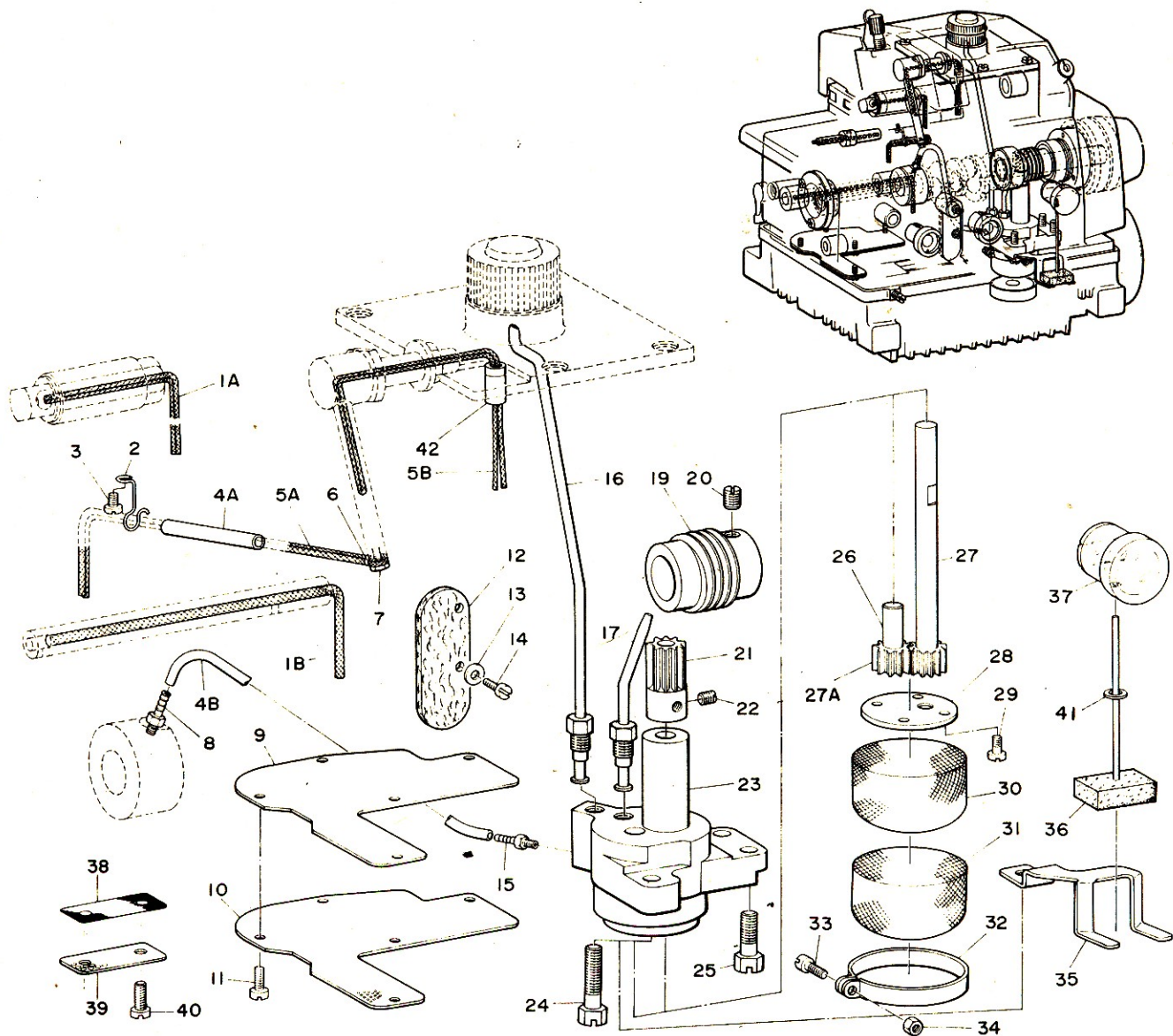
10. UPPER & LOWER KNIFE COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-1134-804-000A	Throat plate	1
2A	SS-2110920-TP	... Screw	2
3	B-1143-804-000	Lower looper cover	1
*	B-4112-804-0A0B	Lower knife support bracket	1
4	B-1205-372-000	Spring, for slide stud	1
5	B-4112-804-000B	Lower knife support bracket	1
7	B-4114-804-000	Lower knife spring stopper	1
2B	SS-7110710-SP	... Screw	1
10	B-4128-352-000	Felt, for bracket	1
11	B-4113-804-000	Lower knife slide stud	1
12	SS-8150510-SP	... Screw	1
13	B-4115-804-000	... Rotation stopper	1
14	B-4122-804-000	Roller, for cloth plate stopper	1
15	B-4123-804-000	... Stud	3
6	SS-7121410-SP	... Screw	1
20	B-4118-804-000	Lower knife	1
21	B-4116-804-000	... Side spring	1
22	B-4117-804-000	... Presser plate	1
23	SS-9111013-SP	... Screw	1
24	SS-7112420-SP	Screw, for rotation stopper	1
25	WP-0480856-SP	... Washer	1
8	B-4127-352-000	Guide, for lower knife support bracket	2
9	SS-7110910-SP	... Screw	2
16	B-4119-804-000	Needle guard shaft	2
2C	SS-7110710-SP	... Screw	2
17	B-4121-804-000	Needle guard (A)	1
18	B-4120-804-000	Needle guard (B)	1
19	SS-4090810-SP	... Screw	2

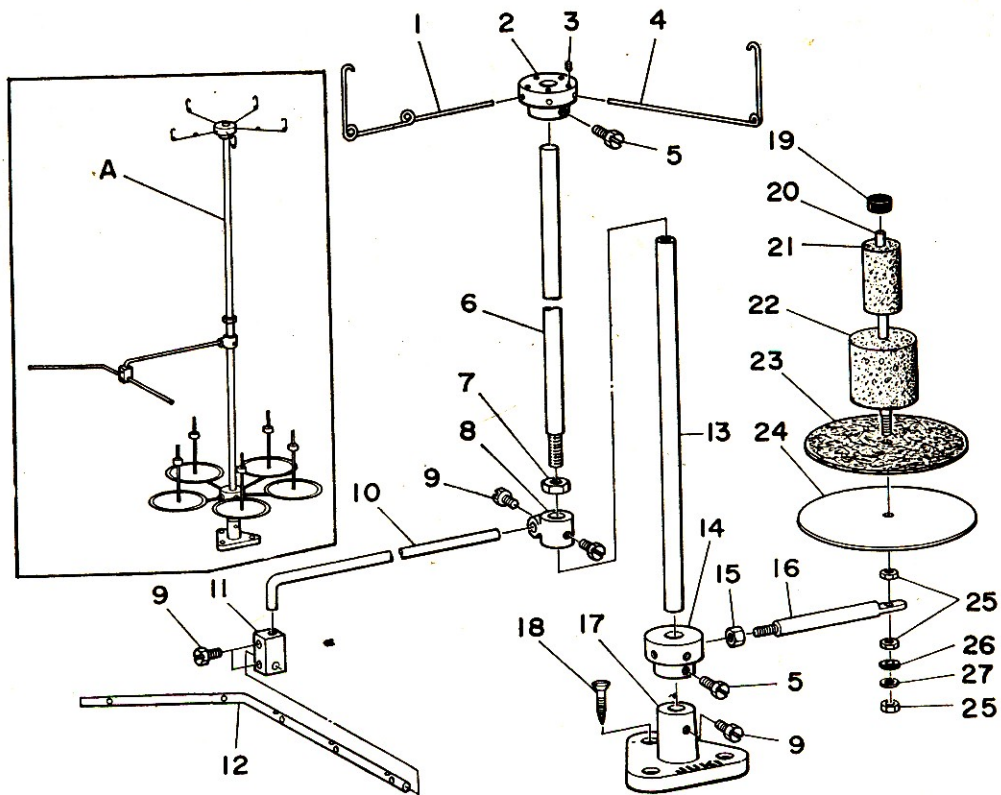
Ref. No.	Part No.	Description	Amt. Req.
26	B-4110-804-000	Guide shaft, for upper knife	1
27	B-4103-804-000	Upper knife driving arm shaft	1
28	B-4104-804-000	... Bushing, front	1
29	SS-8120740-SP	... Screw	1
30	B-4106-804-0A0	Upper knife support asm.	1
33	B-4109-804-000	Washer, for upper knife presser plate	1
45	SS-4060310-SP	... Screw	1
31	SS-1060910-SP	... Screw	1
32	B-4111-804-00A	Upper knife (A)	1
34	B-4107-804-000	Upper knife presser plate	1
35	B-4108-804-000	Upper knife guide	1
36	SS-9091810-SP	Screw, for upper knife presser plate	1
37	B-4101-804-000	Upper knife driving arm (in crankshaft asm.)	1
38	SD-0460701-TP	... Clamp screw (in crankshaft asm.)	2
39	B-1403-352-000	Pin, for upper knife driving arm arm	1
2D	SS-7110710-SP	... Screw	1
40	B-4102-804-000	Upper knife driving arm	1
41	SS-9151210-TP	... Clamp screw	1
42	B-4105-804-000	Rear bushing, for upper knife driving arm shaft	1
43	CS-0951019-SH	Thrust collar, for upper knife driving arm shaft	1
44	SS-8150710-SP	... Screw	2
46	B-4125-804-000	Throat plate base	1
47	SS-6110610-TP	... Screw	2

11. OIL LUBRICATION MECHANISM COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1A	CQ-3030000-00	3 oil wick	1	*	B-3501-804-0A0	Lubricating oil pump asm.	1
(2)	B-1430-804-000	Oil return wick holder (obsoleted)	(1)	21	B-3513-804-000	Worm gear	①
(3)	SS-7090520-SP	. . . Screw (obsoleted)	(1)	23	B-3501-804-000	Lubricating oil pump	①
(4A)	BP-3000000-000	3 vinyl tube (obsoleted)	(1)	26	B-3504-352-000	Oil pump shaft (small)	①
(5A)	CQ-2020000-00	2 oil wick (obsoleted)	(1)	27	B-3503-352-000	Oil pump shaft (large)	①
(6)	B-1431-804-000	Oil wick winding (obsoleted)	(1)	27A	B-3534-352-000	Pinion, for pump	②
(7)	SD-0360101-SP	Plug screw (obsoleted)	(1)	28	B-3518-804-000	Oil pump bottom plate	①
1B	CQ-3030000-00	3 oil wick	1	16	B-3510-804-0A0	Oil sprinkle pipe	1
4B	BP-3000000-00	3 vinyl tube	1	17	B-3506-804-0A0	Oil pipe	1
8	SQ-1090401-MZ	Oil tube connecting screw	1	29	SS-6090650-SP	. . . Screw	4
9	B-3509-804-000	Filter paper	1	30	B-3519-804-000	Oil filter screen (A)	1
10	B-3508-804-000	. . . Retainer	1	31	B-3520-804-000	Oil filter screen (B)	1
11	SS-4090610-SP	 Screw	5	32	B-3517-804-000	. . . Retainer	1
5B	CQ-2020000-00	2 oil wick	1	33	SS-6091210-SP	 Screw	1
12	B-3514-804-000	Oil felt, for upper looper shaft driving arm	1	34	NS-6090310-SP	 Nut	1
13	WP-0371016-SD	. . . Washer	2	35	B-3505-804-000	Float rotation stopper	1
14	SS-6090620-SP	. . . Screw	2	*36	B-3502-804-0A0	Float asm.	1
15	SQ-1110403-MZ	Oil tube connecting screw	1	41	B-3534-012-000	. . . Spacer	①
22	SS-8110410-SP	. . . Screw	2	37	B-3507-804-000	Oil sight window	1
19	B-3503-804-000	Worm	1	38	B-3521-804-000	Oil filter screen, front	1
20	SS-8150710-SP	. . . Screw	1	39	B-3522-804-000	. . . Retainer	1
24	SS-9152130-CP	Screw (B), for pump	2	40	SS-6090630-SP	. . . Screw	2
25	SS-9151630-CP	Screw (A), for pump	1	42	BP-500000000	5φ vinyl tube	1

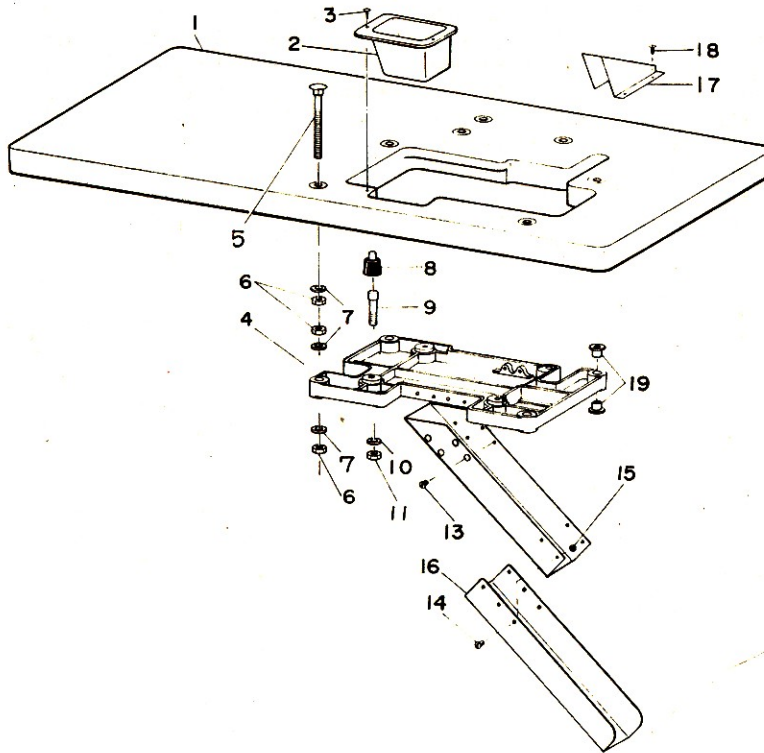
12. THREAD STAND COMPONENTS



Ref. No.	Part No.	Description	Am't. Req.
*A	B-3301-804-0A0	Thread stand complete	①
1	B-3314-804-000	Thread guide, upper (B)	②
2	B-3312-804-000	Thread guide bracket, upper	②
3	SS-9090640-SP	. . . Screw	⑤
4	B-3313-804-000	Thread guide, upper (A)	③
5	SS-9151630-CP	Screw (large)	②
6	B-3303-804-000	Spool rest rod, upper	①
7	NM-6080001-SD	. . . Nut	①
8	B-3308-804-000	Thread guide bracket, lower	①
9	SS-9150730-SP	Screw (small)	⑤
10	B-3309-804-000	Thread guide arm	①
11	B-3310-804-000	Lower thread guide holder	①
12	B-3311-804-000	Lower thread guide	①
13	B-3302-804-000	Spool rest rod, lower	①
14	B-3304-804-000	Spool rest bracket	①
15	NS-6150540-SP	Nut, for spool rest arm	⑤

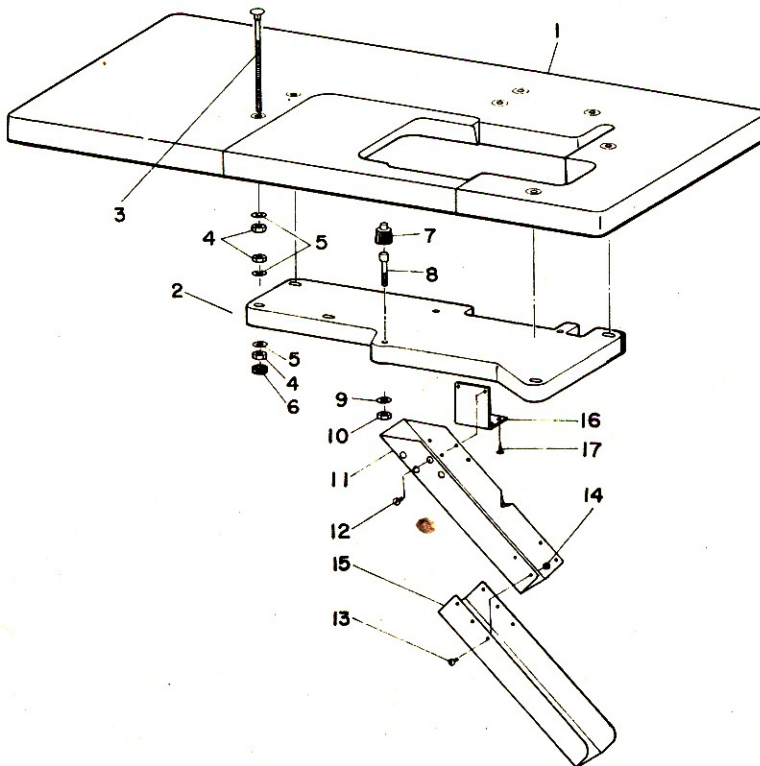
Ref. No.	Part No.	Description	Amt. Req.
16	B-3305-804-000	Spool rest arm	(5)
17	B-3301-804-000	Spool stand	(1)
18	SK-1512500-SC	. . . Screw	(3)
19	B-3315-804-000	Rubber stopper	(10)
20	B-3307-804-000	Spool pin	(5)
21	B-3313-357-000	Spool supporting moltprene, small	(5)
22	B-3312-357-000	Spool supporting moltprene, large	(5)
23	B-3311-012-000	Spool rest cushion	(5)
24	B-3306-804-000	Spool rest (5)	(5)
25	NS-6120310-SP	Nut, for spool pin	(15)
26	WP-0501016-SC	. . . Washer	(5)
27	WS-0521010-KN	. . . Spring washer	(5)

13. FLAT TYPE TABLE COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-8201-804-000	Table, flat type	1
2	B-8208-804-000A	Cloth waste chute inlet	1
3	SK-2352500-SC	. . . Screw	2
4	B-8202-804-000A	Frame support plate, flat type	1
5	B-8211-804-000	. . . Bolt	4
6	NS-6240630-SP	. . . Nut	12
7	WP-1102016-SC	. . . Washer	12
8	B-8209-804-0A0	Vibration absorbing rubber asm.	4
9	B-8212-804-000	Oil reservoir supporting stud	4
10	WP-0651056-SD	. . . Washer	8
11	NS-6160520-SP	. . . Nut	8
12	B-8206-804-000A	Cloth waste chute, upper	1
13	SS-5110740-SP	. . . Screw	6
14	SS-3090610-SP	. . . Connecting screw	4
15	NS-6090310-SP	. . . Connecting nut	4
16	B-8207-804-000A	Cloth waste chute, lower	1
17	B-9111-804-000	Velt cover	1
18	SK-3412000-SC	. . . Screw	3
19	B-8203-804-000	Frame support plate bush	8

14. SUNKEN TYPE TABLE COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-8201-816-000	Table, sunken type	1
2	B-8203-816-000	Frame support plate sunken type	1
3	B-8204-816-000	. . . Bolt	4
4	NS-6240630-SP	. . . Nut	12
5	WP-1102016-SC	. . . Washer	12
6	B-8213-804-000	Belt cap	4
7	B-8209-804-0A0	Vibration absorbing rubber asm.	4
8	B-8212-804-000	Oil reservoir supporting stud	4
9	WP-0651056-SD	. . . Washer	8
10	NS-6160520-SP	. . . Nut	8
11	B-8206-816-000	Cloth waste chute, upper	1
12	SS-6110480-SP	. . . Screw	6
13	SS-3090610-SP	. . . Connecting screw	4
14	NS-6090310-SP	. . . Connecting nut	4
15	B-8207-804-000A	Cloth waste chute, lower	1
16	B-8208-816-000	Cloth waste chute base	1
17	SK-3552500-SC	. . . Screw	4

15. NUMERICAL INDEX OF PARTS

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