

JUKI®

High-speed, 1-Needle, Variable Top-feed, Overlock Machine
for Extra Heavy-weight Materials

MO-6904J-0F6

High-speed, 2-Needle, Variable Top-feed, Overlock Machine
for Extra Heavy-weight Materials

MO-6914J-CH6

High-speed, Variable Top-feed, Safety Stitch Machine
for Extra Heavy-weight Materials

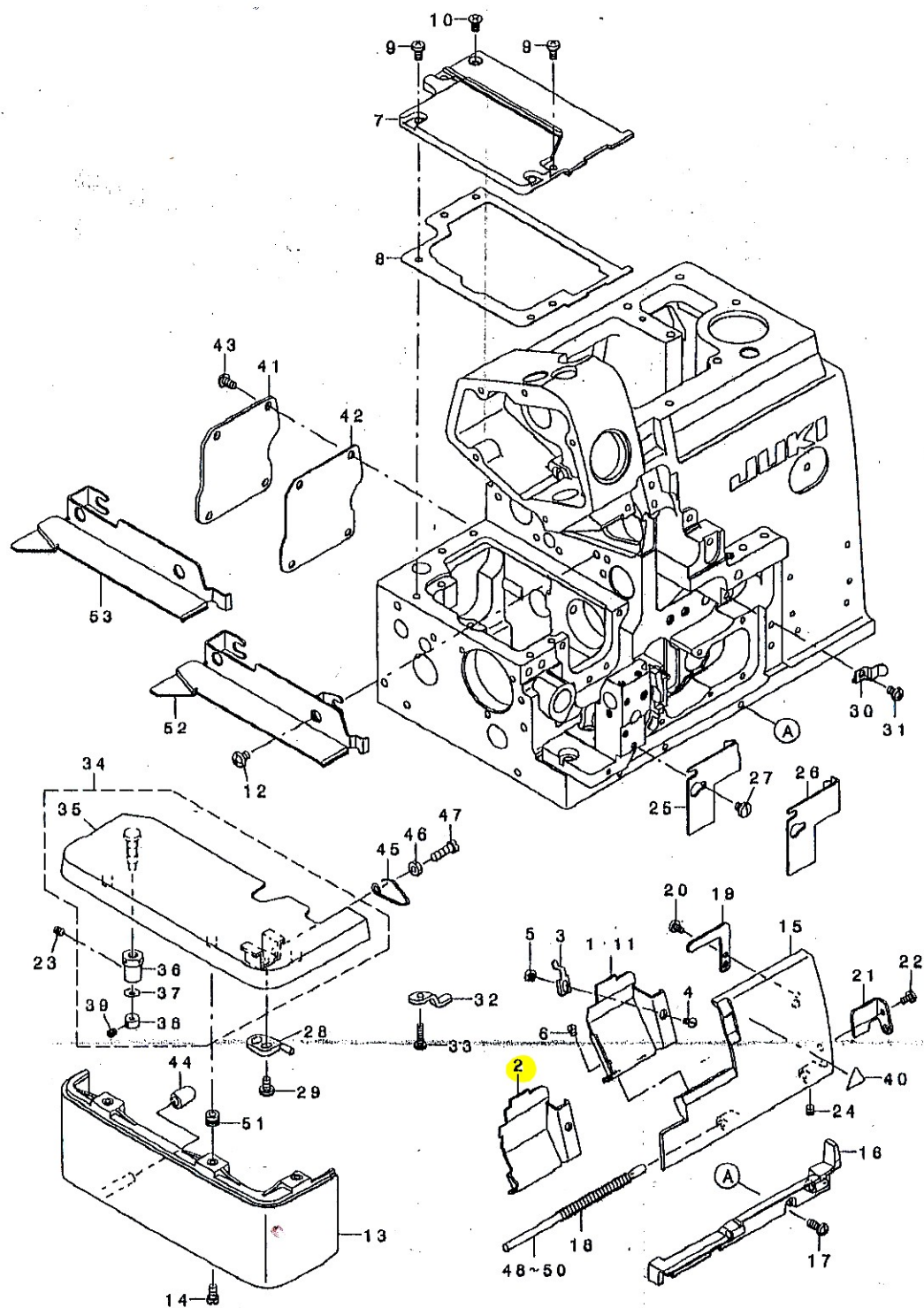
MO-6916J-FH6

PARTS LIST

29362803

No.1374-00

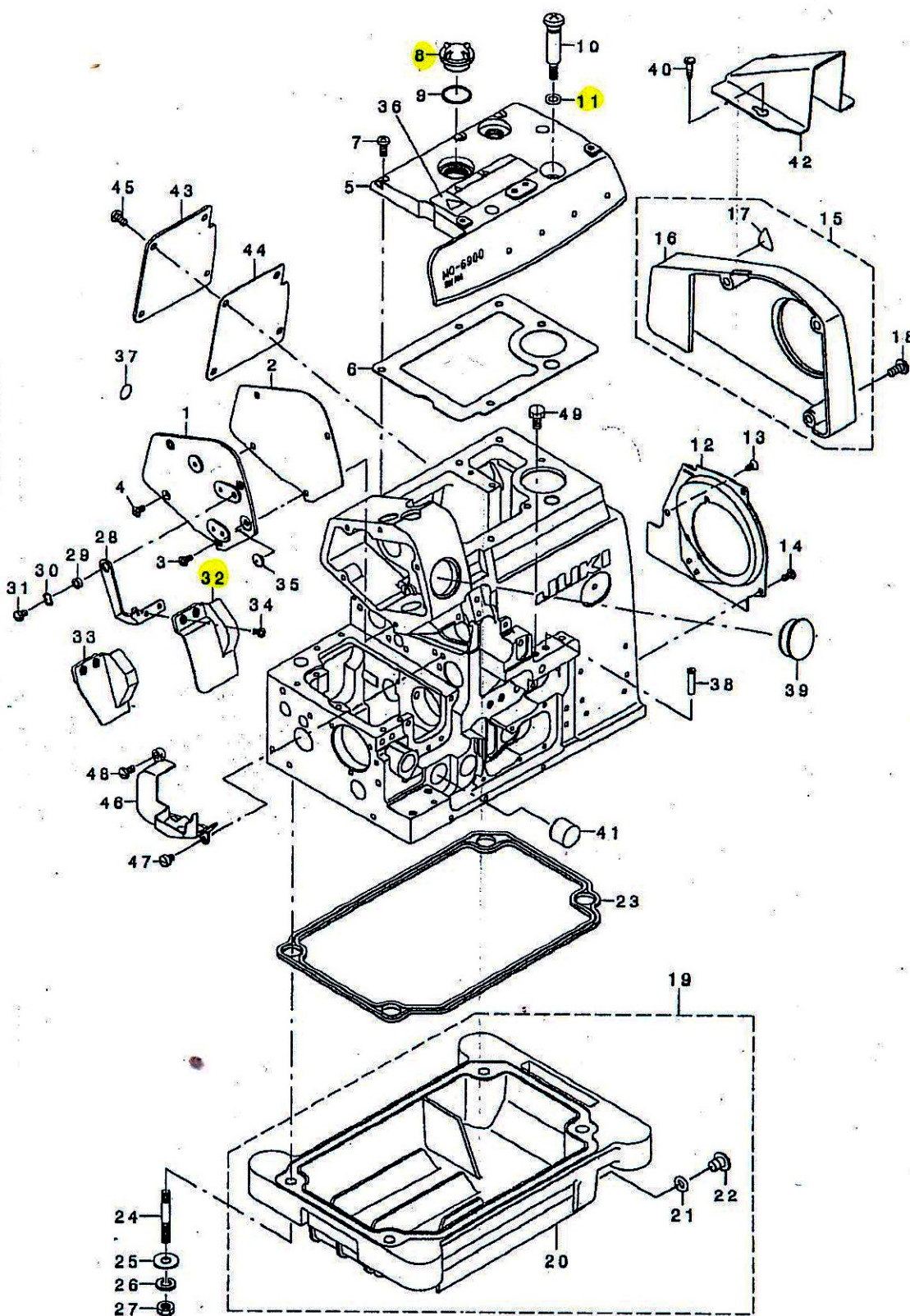
1. MISCELLANEOUS COVER COMPONENTS (1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#04	121-47203	CLOTH WASTE COVER	1
2	#02	123-79608	CLOTH WASTE COVER (FOR 16.43)	1
3		131-02405	CROTH WASTE COVER STOPPER	1
4		SS-2090520-SL	SCREW 9/64-40 L=5	1
5		NS-6090310-SN	NUT 9/64-40	1
6		SS-3090610-SP	SCREW 9/64-40 L=6	2
7		132-00704	FEED MECHANISM COVER	1
8		132-00803	FEED MECHANISM COVER GASKET	1
9		SM-4040855-SP	SCREW	4
10		SM-1040801-SC	SCREW M4X0.7 L=8	1
11	#05	123-88500	CLOTH WASTE COVER	1
12		SS-4120615-SP	SCREW 3/16-28 L=6	2
13		131-03809	CLOTH BASE COVER	1
14		SS-4091015-SP	SCREW 9/64-40 L=10	2
15		131-00904	LOOPER COVER	1
16		131-00805	LOOPER COVER BRACKET	1
17		SM-4041055-SP	SCREW M4 L=10	3
18		131-01209	LOOPER COVER SPRING	1
19		131-01407	LOOPER COVER PRESSER PLATE	1
20		SS-7090530-SP	SCREW 9/64-40 L= 4.5	1
21		131-01001	LOOPER COVER GUIDE PLATE	1
22		SS-7090610-SP	SCREW 9/64-40 L=6	1
23		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
24		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
25	#01	131-01506	CLOTH WASTE COVER , LEFT	1
26	#02	131-01605	CLOTH WASTE COVER , LEFT	1
27		SS-7110510-SP	SCREW 11/64-40 L=5	2
28		121-03305	CLOTH BASE SWITCH-TYPE STOPPER	1
29		SS-7110710-SP	SCREW 11/64-40 L=7	2
30		131-01308	LOOPER COVER PRESSER SPRING	1
31		SM-4040655-SP	SCREW M4 L=6	1
32		131-01803	CROTH BASE SUPPORT PLATE	1
33		SS-7091410-SP	SCREW 9/64-40 L=13.5	1
34		121-05359	CLOTH BASE ASM.	1
35		121-02752	CLOTH BASE ASM.	(1)
36		115-01301	ECCENTRIC BUSHING	(1)
37		WZ-0420350-KP	DISC SPRING	(1)
38		CS-0400671-SD	THRUST HOLDER	(1)
39		SM-8040302-TP	SETSCREW	(1)
40		CM-3002000-01	ATTENTION SEAL	1
41		132-01504	ADJUSTING HOLE COVER	1
42		132-01803	ADJUSTING HOLE COVER GASKET	1
43		SM-4040855-SP	SCREW	4
44		131-04302	CLOTH BASE COVER RUBBER PLUG	1
45		131-02207	CLOTH BASE SWITCH-TYPE SPRING	1
46		NS-6110420-SP	NUT 11/64-40	1
47		SS-6111440-SP	SCREW 11/64-40 L=14.0	1
48	#03	132-40007	LOOPER COVER HINGE SHAFT A	1
49	#03	132-40106	LOOPER COVER HINGE SHAFT B	1
50	#03	132-40205	LOOPER COVER HINGE SHAFT C	1
51		131-03700	CLOTH BASE COVER BUSHING	3
52	#01	123-85258	CLOTH PLATE SIDE COVER	1
53	#02	123-85357	CLOTH PLATE SIDE COVER	1

Note #01....FOR MO-6904J, MO-6914J
 #02....FOR MO-6916J
 #03....SELECTIVE PARTS
 #04....FOR MO-6904J
 #05....FOR MO-6914J

2. MISCELLANEOUS COVER COMPONENTS (2)

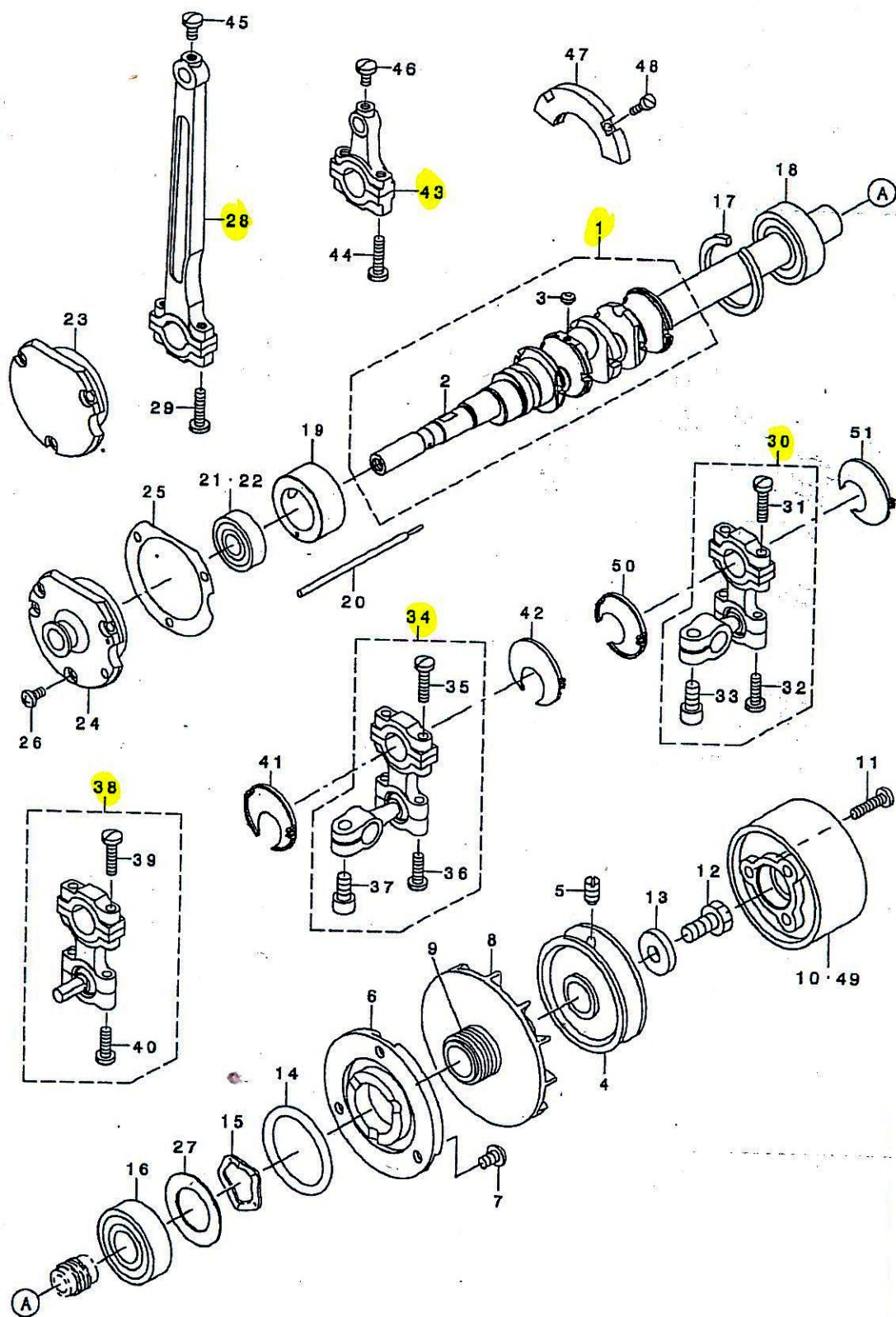


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-00209	SIDE COVER	1
2		132-00308	SIDE COVER GASKET	1
3		SM-4040855-SP	SCREW	3
4		SM-1040801-SC	SCREW M4X0.7 L=8	1
5		132-00407	UPPER COVER	1
6		132-00605	UPPER COVER GASKET	1
7		SM-4051255-SP	SCREW M5 L=12.	5
8		229-24708	OIL SIGHT WINDOW	1
9		131-70006	RUBBER RING	1
10		131-04500	OIL DRAIN SCREW	1
11		131-70204	RUBBER RING	1
12		132-01009	COOLING FAN PLATE	1
13		SM-1040801-SC	SCREW M4X0.7 L=8	1
14		SM-4040855-SP	SCREW	2
15		132-01454	BELT COVER ASM.	1
16		132-01405	BELT COVER	(1)
17		CM-3002000-A1	CAUTION LABEL (16)	(1)
18		SS-4151215-SP	SCREW 15/64-28 L=12	3
19		131-02553	OIL RESERVOIR ASM.	1
20		131-02504	OIL RESERVOIR	(1)
21		131-70105	RUBBER RING	(1)
22		131-71004	DRAIN SCREW	(1)
23		131-02603	OIL RESERVOIR GASKET	1
24		131-03908	SCREW STUD	4
25		WP-0751576-SD	WASHER 7.5X19X1.5	4
26		WS-0822010-KP	SPRING WASHER 8.2X15X2	4
27		NS-6680410-SP	NUT 9/32-28	4
28		132-01108	SAFETY PLATE BRACKET	1
29		131-04807	SAFETY PLATE BRACKET COLLAR	1
30		WZ-0850302-KO	WAVED WASHER 8.5X12.5X0.3	1
31		SS-5110710-SP	SCREW 11/64-40 L=7	1
32	#02	132-01306	SAFETY PLATE	1
33	#01	132-01207	SAFETY PLATE	1
34		SS-7090611-SL	SCREW 9/64-40 L=6.1	2
35		132-04003	SAFETY PLATE BUSH	1
36		CM-3002001-B1	SAFETY LABEL 12	1
37		229-01805	GROUND MARK	1
38		131-02900	THREAD GUIDE, LARGE	2
39		107-53309	WINDOW PLATE RUBBER PLUG	1
40		SK-3412001-SE	WOOD SCREW D=4.1 L=20	2
41	#01	TA-1871602-RO	RUBBER PLUG	1
42		131-60700	BELT COVER (B)	1
43		132-70400	REAR COVER	1
44		132-70509	REAR COVER GASKET	1
45		SM-4051055-SP	SCREW	4
46		312-00504	UPPER FEED COVER	1
47		SS-6110610-TP	SCREW 11/64-40 L=6	1
48		SS-7110910-TP	SCREW 11/64-40 L= 8.5	1
49		SS-9151210-TP	SCREW 15/64-28 L=11.8	1

Note #01....FOR MO-6904J,MO-6914J

#02....FOR MO-6916J

3. CRANKSHAFT COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-05554	CRANKSHAFT ASM.	1
2		132-05505	CRANKSHAFT	(1)
3		SS-5080212-TP	SCREW 1/8-44 L=2	(5)
4		120-02606	HANDWHEEL A	1
5		SS-8151150-TP	SCREW 15/64-28 L=10.5	2
6		131-07800	THRUST COLLAR	1
7		SM-4050855-SP	SCREW M5 L=8	3
8		118-11619	COOLING FAN	1
9		131-08501	CRANKSHFT OIL SHIELD	1
10	#04	119-56505	HANDWHEEL C	1
11		SS-7111810-TP	SCREW 11/64-40 L=18	3
12		SS-9681610-TP	SCREW 9/32-28 L=16	1
13		WP-0764016-SP	WASHER	1
14		131-70303	RUBBER RING	1
15		WZ-2640310-KH	WAVED WASHER 26.4X33.9X3.5	1
16		131-08600	CRANKSHAFT BALL BEARING B	1
17		B1212-704-000	BEARING RETAINER	1
18		131-08600	CRANKSHAFT BALL BEARING B	1
19		132-05406	CRANKSHAFT BUSHING C	1
20		131-04906	OIL ADJUSTING BAR	1
21	#01	131-08808	CRANKSHAFT BALL BEARING D	1
22	#02	131-08907	CRANKSHAFT BALL BEARING D	1
23	#01	131-08006	CRANKSHAFT BUSHING D	1
24	#02	131-08105	CRANKSHAFT BUSHING D	1
25		121-08403	CRANKSHAFT BUSHING D GASKET	1
26		SM-4040855-SP	SCREW	3
27		131-08303	BEARING HOLDING PLATE	1
28		123-72603	CONNECTING ROD	1
29		SS-7111810-TP	SCREW 11/64-40 L=18	2
30		123-75051	UPPER LOOPER ARM ASM.	1
31		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
32		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
33		SM-6061202-TP	SCREW M6 L=12	(1)
34	#01	123-75150	LOWER LOOPER ARM A ASM.	1
35		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
36		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
37		SM-6061202-TP	SCREW M6 L=12	(1)
38	#02	123-75259	LOWER LOOPER ARM B ASM.	1
39		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
40		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
41		132-20801	LOOPER ROD CENTER REST, LEFT	1
42		132-20900	LOOPER ROD CENTER REST, RIGHT	1
43		121-32106	KNIFE DRIVING ROD	1
44		SS-7111810-TP	SCREW 11/64-40 L=18	2
45		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
46		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
47		132-05901	BALANCER	1
48		SS-6081210-TP	SCREW 1/8-44 L=12	2
49	#03	120-25706	FLYWHEEL (C)	1
50		132-21007	LOOPER ROD CENTER REST, LEFT	1
51		132-21106	LOOPER ROD CENTER REST, RIGHT	1

Note #01....FOR MO-6904J, MO-6914J
#02....FOR MO-6916J
#03....FOR MO-6904J, MO-6916J
#04....FOR MO-6914J

*FOR BALL HOLDER ASM. ,ORDER FOR SET
ONLY CAN BE ACCEPTED.

REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-10556	FEED FORKED CRANK ASM.	1
2		131-10507	NEEDLE DRIVING BRANCH CRANK	(1)
3		SM-6061402-TP	SCREW M6 L=14	(1)
4		131-10606	NEEDLE DRIVING SHAFT	1
5		122-80301	BUSHING, REAR	1
6		132-07956	NEEDLE DRIVING ARM ASM.	1
7		132-07907	NEEDLE DRIVING ARM	(1)
8		SM-6061402-TP	SCREW M6 L=14	(1)
9	#01	132-09101	NEEDLE DRIVING ARM PIN A	2
10	#01	132-09200	NEEDLE DRIVING ARM PIN B	2
11	#01	132-09309	NEEDLE DRIVING ARM PIN C	2
12	#01	132-09408	NEEDLE DRIVING PIN A	1
13	#01	132-09507	NEEDLE DRIVING PIN B	1
14	#01	132-09606	NEEDLE DRIVING PIN C	1
15		131-10002	BUSHING, REAR	1
16		132-10158	NEEDLE ROD (C) ASM.	1
17		132-10109	NEEDLE ROD (C)	(1)
18		132-07709	NEEDLE ROD BUSHING, LOWER	(1)
19		132-07600	NEEDLE HOLDER BUSHING, UPPER	1
20		132-07808	NEEDLE ROD BUSHING CAP SCREW	1
21		EA-9500B01-00	CABLE BAND	1
22		123-04309	NEEDLE CLAMP HOLDER	1
23		SS-6080720-SP	SCREW 1/8-44 L=7	1
24		123-04408	NEEDLE THREAD PRESSER GUIDE A	1
25	#02	MDO-500S2100	DOX5 S #21S	2
26		131-10903	NEEDLE THREAD PRESSER SPRING	1
27		123-04507	NEEDLE THREAD PRESSER PLATE	1
28	#03	132-08806	NEEDLE THREAD GUIDE	1
29	#04	132-08905	THREAD GUIDE, 2-NEEDLE	1
30		132-08707	NEEDLE THREAD GUIDE BASE	1
31	#02	123-86603	THREAD GUIDE, CHAIN LOOPER	1
32		SM-4040855-SP	SCREW	2
33		SS-4110515-SP	SCREW 11/64-40 L=5	1
34	#05	123-04002	NEEDLE THREAD BALANCE	1
35	#04	123-04101	TAKE-UP LEVER, 2-NEEDLE	1
36	#02	123-86504	TAKE-UP LEVER, CHAIN LOOPER	1
37		SS-6090670-TP	SCREW 9/64-40 L=6	2
38	#03	132-10208	NEEDLE THREAD BALANCE GUIDE	1
39	#04	132-10307	TAKE-UP LEVER GUIDE, 2-NEEDLE	1
40	#02	123-72405	CHAIN LOOP	1
41		SM-4040855-SP	SCREW	1
42		132-72554	ONCE THROUGH OIL PIPE ASM.	1
43		132-72505	ONCE THROUGH OIL COVER	(1)
44		CQ-2000000-00	OIL WICK	(0.24)
45		236-30007	TUBE	(0.02)
46		132-08608	ONCE THROUGH OIL FELT	(1)
47		132-44009	ONCE THROUGH OIL PIPE BUSHING	(1)
48		132-08103	NEEDLE DRIVING LINK WASHER	2
49	#01	131-22007	FEED BRANCH CRANK PIN A	1
50	#01	131-22106	FEED BRANCH CRANK PIN B	1
51	#01	131-22205	FEED BRANCH CRANK PIN C	1
52	#01	131-22304	FEED BRANCH CRANK PIN D	1
53	#04	MDO-500S1800	DOX5 S #18S	2
54		131-72754	THRUST COLLAR ASM.	2
55		131-72705	THRUST COLLAR	(1)
56		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
57		SS-8090530-TP	SCREW 9/64-40 L= 5.0	2
58		CQ-2020000-00	OIL WICK	0.09
59		SS-8090530-TP	SCREW 9/64-40 L= 5.0	1
60		CQ-2520000-00	OIL WICK	0.04
61		SD-0280401-SL	HINGE SCREW D=2.8 H=4	1
62	#05	132-55005	NEEDLE CLAMP, 1-NEEDLE	1
63	#04	132-55104	NEEDLE CLAMP, 2-NEEDLE	1
64	#02	132-55203	CHAIN LOOPER NEEDLE CLAMP	1
65	#05	SS-8080310-TP	SCREW 1/8-44 L=2.8	1
66	#05	MDO-500S2100	DOX5 S #21S	1
67	#06	SS-8080310-TP	SCREW 1/8-44 L=2.8	2
68		132-08004	NEEDLE DRIVING LINK	1

Note #01....SELECTIVE PARTS

#02....FOR MO-6916J

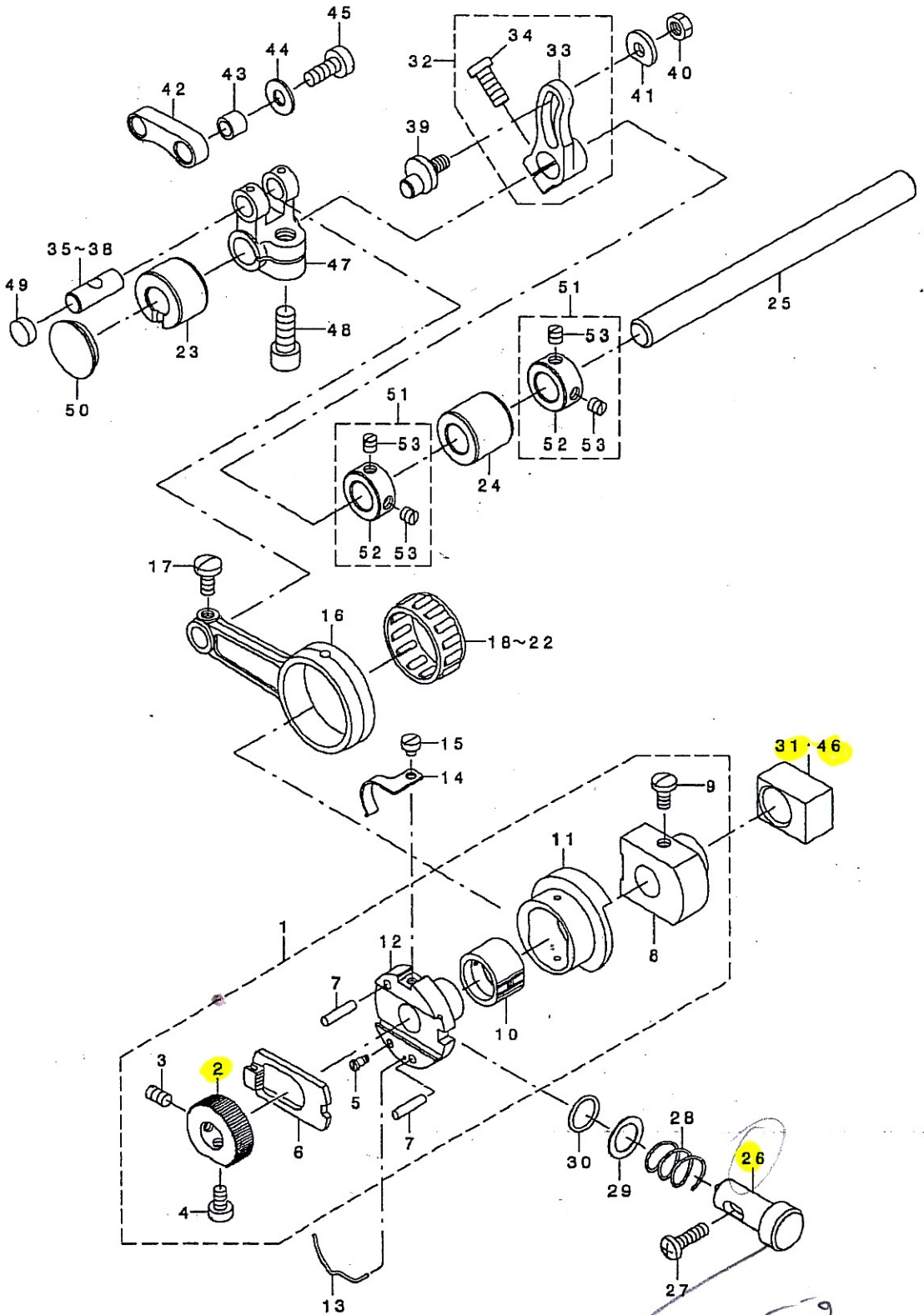
#03....FOR MO-6904J, MO-6916J

#04....FOR MO-6914J

#05....FOR MO-6904J

#06....FOR MO-6914J, MO-6916J

5. FEED MECHANISM COMPONENTS (1)

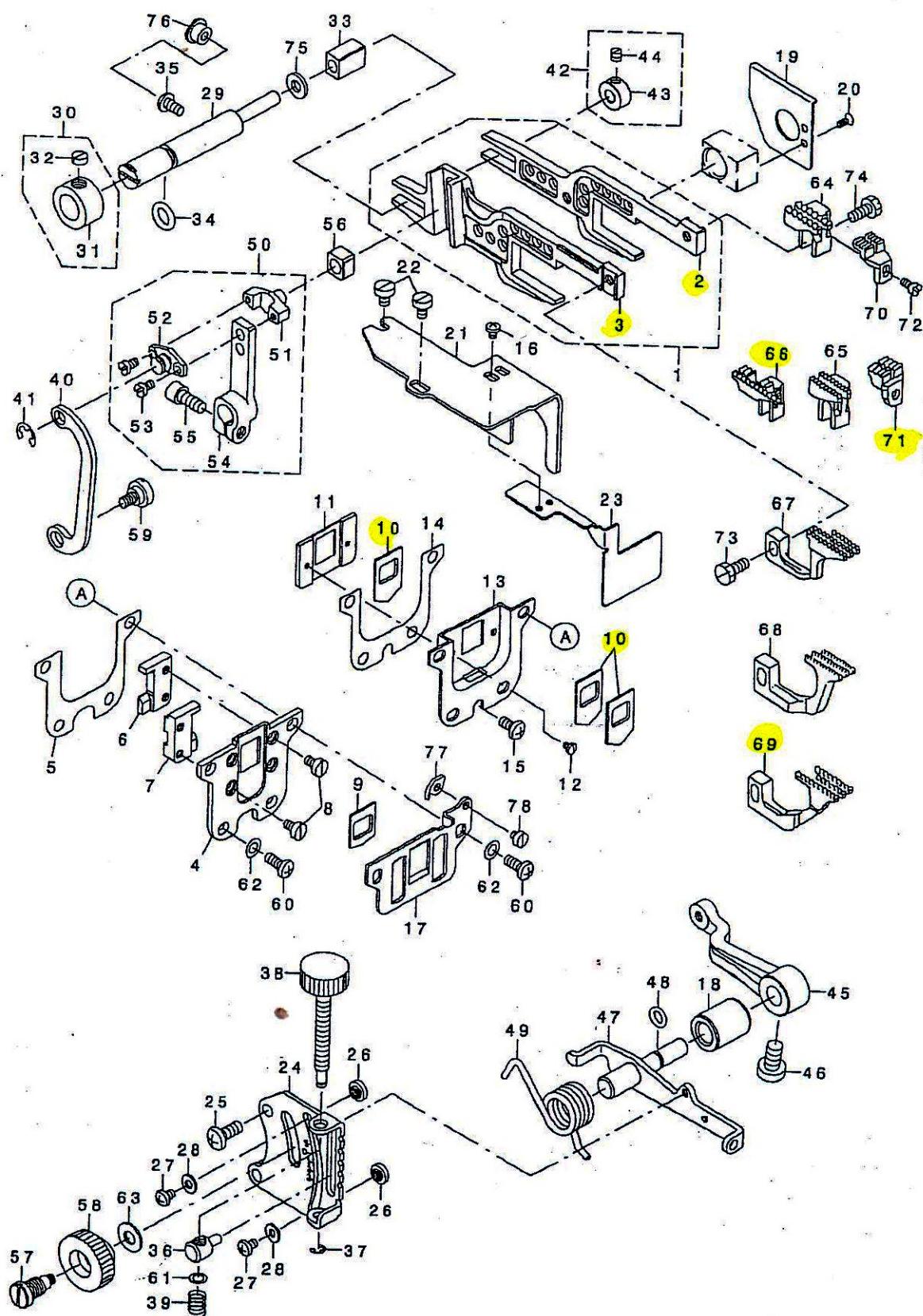


Below

REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		121-16174	FEED ECCENTRIC BODY ASM.	1
2		121-18808	RATCHET GEAR	(1)
3		SS-8110750-SP	SCREW 11/64-40 L= 6.5	(1)
4		SS-6110710-TP	SCREW 11/64-40 L= 6.5	(1)
5		SD-0260271-SP	HINGE SCREW D= 2.60 H= 2.7	(1)
6		B1604-704-000	RATCHET PAWL	(1)
7		PS-0300132-KH	SPRING PIN 3X13	(2)
8		121-16117	FEED ECCENTRIC BODY	(1)
9		SS-7110810-SP	SCREW 11/64-40 L= 8.0	(2)
10		121-16307	FEED CAM BLOCK	(1)
11		121-16216	FEED CAM	(1)
12		121-16406	FEED ADJUSTING CAM	(1)
13		131-22502	RATCHET PAWL SPRING	1
14		131-19300	RATCHET GEAR SPRING	1
15		SS-6080320-SP	SCREW 1/8-44 L= 2.5	1
16		131-18708	FEED CRANK ROD	1
17		SS-7110910-TP	SCREW 11/64-40 L= 8.5	1
18	#01	121-16604	NEEDLE BEARING	1
19	#01	121-16703	NEEDLE BEARING B	1
20	#01	121-16802	NEEDLE BEARING..C.	1
21	#01	121-16901	NEEDLE BEARING..D.	1
22	#01	121-17008	NEEDLE BEARING..E.	1
23		131-19409	FEED SHAFT METAL , FRONT	1
24		131-19508	FEED SHAFT METAL , REAR	1
25		131-19607	FEED SHAFT	1
26		132-16809	PUSH BUTTON SHAFT	1
27		SM-4041455-SN	SCREW M4 L=14	1
28		132-16601	PUSH BUTTON SPRING	1
29		132-16700	PUSH BUTTON SHAFT WASHER	1
30		132-44108	RUBBER RING	1
31	#01	132-17906	SLIDE BLOCK B	1
32		131-19953	MAIN FEED ARM ASM.	1
33		131-19904	MAIN FEED ARM	(1)
34		SM-6051202-TP	SCREW M5X0.8 L=12	(1)
35	#01	131-22007	CRANK PIN A	1
36	#01	131-22106	CRANK PIN B	1
37	#01	131-22205	CRANK PIN C	1
38	#01	131-22304	CRANK PIN D	1
39		131-19706	MAIN FEED ARM PIN	1
40		NS-6620320-SP	NUT 3/16-32	1
41		131-20001	WASHER B	1
42		131-19805	MAIN FEED LINK	1
43		B1620-804-000	PIN COLLAR	1
44		131-20605	WASHER	1
45		SS-6121220-TP	SCREW 3/16-28 L=11.5	1
46	#01	132-17807	SLIDE BLOCK A	1
47		121-19210	FORKED CRANK	(1)
48		SM-6061402-TP	SCREW M6 L=14	(1)
49		TA-1030402-R0	RUBBER PLUG D=10.3 L=4	1
50		TA-2050416-R0	RUBBER PLUG	1
51		131-72556	FEED SHAFT THRUST COLLAR ASM.	2
52		131-72507	FEED SHAFT THRUST COLLAR	(1)
53		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(2)

Note #01....SELECTIVE PARTS

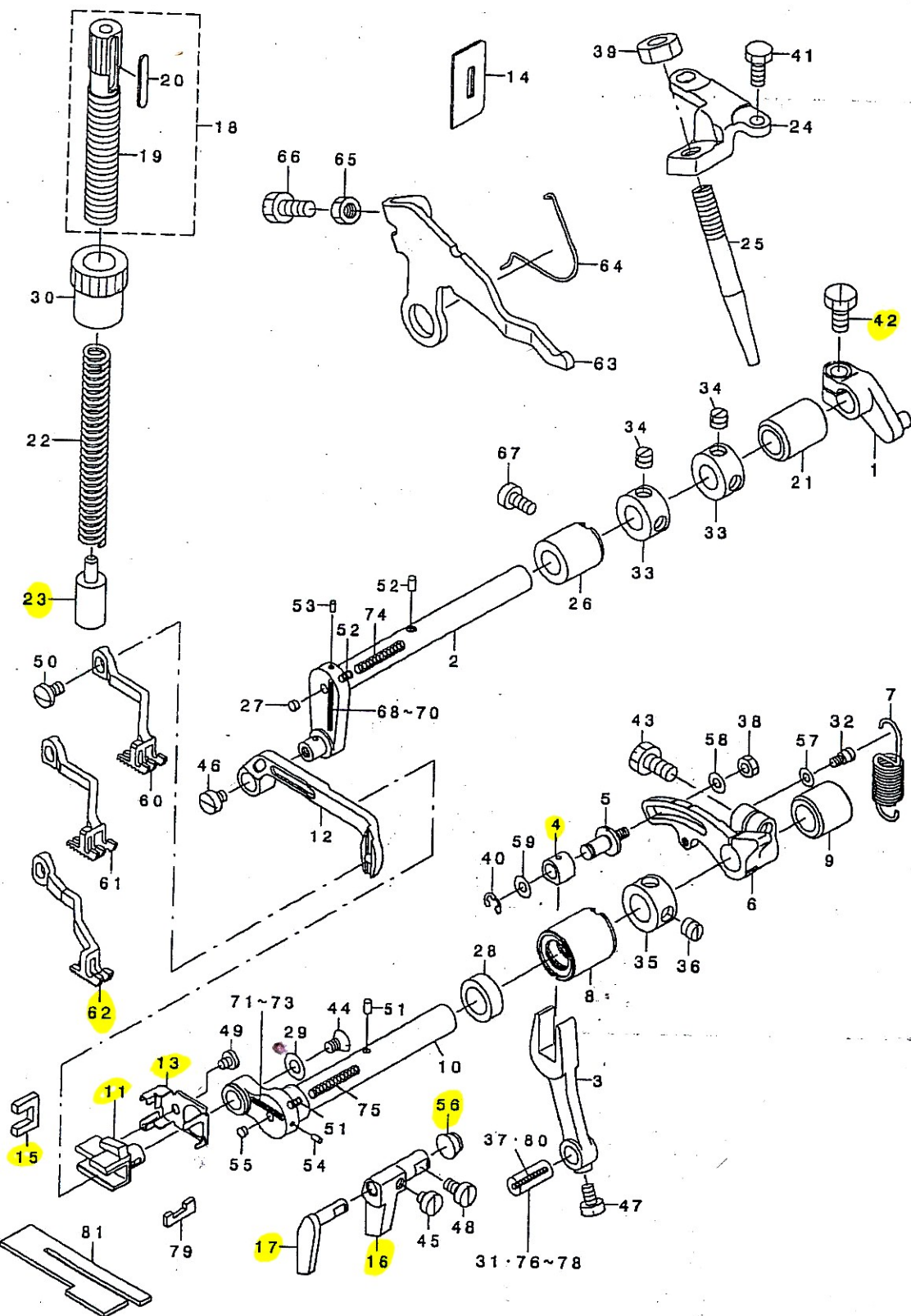
6. FEED MECHANISM COMPONENTS (2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-15157	FEED ROCKER ASM.	1
2		132-15108	MAIN FEED BAR	(1)
3		132-15207	DIFFERENTIAL FEED BAR	(1)
4		132-15306	RUBBER CASE	1
5		132-15405	RUBBER CASE GASKET	1
6		132-15504	FEED BAR SUPPORT , RIGHT	1
7		132-15603	FEED BAR SUPPORT , LEFT	1
8		SS-6090620-TP	SCREW	4
9		121-18303	DUST-PROOF RUBBER	1
10		121-18204	OIL SHIELD RUBBER	3
11		132-15702	RUBBER HOLDING PLATE	1
12		SS-7060310-SP	SCREW 3/32-56 L=3	2
13		132-15900	OIL SHIELD CASE	1
14		132-18007	OIL SHIELD CASE GASKET	1
15		SM-4040855-SP	SCREW	1
16		SM-4030455-SP	SCREW	2
17		132-17104	THROAT PLATE SUPPORT	1
18		131-22700	ADJUSTING SHAFT METAL	1
19		132-16106	OIL SHIELD PLATE	1
20		SS-1060610-SP	SCREW 3/32-56 L=5.5	2
21		132-16205	FEED CAM OIL SHIELD PLATE	1
22		SM-6040600-SP	SCREW M4 L=6	2
23		132-16304	OIL SHIELD PLATE	1
24		131-22809	DIFFERENTIAL FEED GRADUATION	1
25		SM-4051255-SP	SCREW M5 L=12	2
26		131-21405	ADJUSTING STOPPER	2
27		SS-4090515-SP	SCREW 9/64-40 L=5	2
28		WP-0371016-SD	WASHER 3.7X8X1	2
29		131-20902	SUPPORT SHAFT	1
30		131-21058	HRUST COLLAR ASM.	1
31		131-21009	HRUST COLLAR	(1)
32		SS-8660330-SP	SCREW 1/4-40 L= 3.0	(1)
33		131-20803	SLIDE BLOCK	1
34		131-70204	RUBBER RING	1
35		SM-4040855-SP	SCREW	1
36		132-17708	DIFFERENTIAL FEED BLOCK	1
37		RE-0300000-KO	E-RING 3	1
38		132-13012	ADJUSTING SCREW	1
39		131-23302	DIFFERENTIAL FEED SCREW SPRING	1
40		131-21306	ADJUSTING LINK	1
41		RE-0500000-KO	E-RING 5	1
42		131-21256	SUPPORT SHAFT COLLAR ASM.	1
43		131-21207	SUPPORT SHAFT COLLAR	(1)
44		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(1)
45		131-21900	DIFFERENTIAL FEED ROCKER	1
46		SS-6661110-SP	SCREW 1/4-40 L=11	1
47		132-17351	ROCKER SHAFT ASM.	1
48		131-70501	RUBBER RING	1
49		131-21603	ADJUSTING LEVER SPRING	1
50		132-18052	DIFFERENTIAL FEED ARM ASM.	1
51		118-25304	DIFFERENTIAL FEED PIN	(1)
52		118-26401	DIFFERENTIAL FEED PIN COVER	(1)
53		SS-6080410-SP	SCREW 1/8-44 L=4	(2)
54		132-18003	DIFFERENTIAL FEED ARM	(1)
55		SM-6051202-TP	SCREW M5X0.8 L=12	(1)
56		132-18102	SLIDE BLOCK	1
57		132-17401	DIFFERENTIAL FEED HINGE SCREW	1
58		132-17500	DIFFERENTIAL FEED LOCK NUT	1
59		SD-0720271-SP	HINGE SCREW D=7.2 H=2.7	1
60		SM-4041055-SP	SCREW M4 L=10	4
61		WP-0460556-SD	WASHER 4.6X7.5X0.5	1
62		WP-0480856-SP	WASHER 4.8X8.4X0.8	4
63		WP-0621016-SD	WASHER 6.2X13X1	1
64	#03	117-01604	MAIN FEED DOG	1
65	#04	120-13306	MAIN FEED DOG	1
66	#02	123-82503	MAIN FEED DOG	1
67	#03	117-00507	DIFFERENTIAL FEED DOG	1
68	#04	120-13405	SUB FEED DOG	1
69	#02	115-28403	DIFFERENTIAL FEED DOG	1
70	#01	116-51809	AUXILIARY FEED DOG	1
71	#02	115-28502	AUXILIARY FEED DOG	1
72		SS-4080620-TP	SCREW 1/8-44 L=6	1
73		SS-9111010-SP	SCREW 11/64-40 L=9.5	1
74		SS-9111050-SP	SCREW 11/64-40 L=9.5	1
75		131-21108	WASHER	1
76		TA-0800504-R0	PLUG D=8 L=4.5	1
77		132-00902	FEED MECHANISM COVER PRESSER	1
78		SS-6080340-SP	SCREW 1/8-44 L=2.9	1

Note #01....FOR MO-6904J,MO-6914J
#02....FOR MO-6916J
#03....FOR MO-6904J
#04....FOR MO-6914J

7. UPPER FEED MECHANISM COMPONENTS (1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		123-09100	HORIZONTAL ARM C	1
2		123-09209	HORIZONTAL SHAFT	1
3		123-09308	VERTICAL ROD	1
4		123-09407	VERTICAL SLIDE BLOCK	1
5		123-09506	VERTICAL ADJUST PIN	1
6		123-09605	ADJUST ARM	1
7		123-09704	ADJUST ARM SPRING	1
8		132-77405	SHAFT METAL, FRONT	1
9		123-09902	VERTICAL SHAFT REAR METAL	1
10		123-10009	SHAFT	1
11		132-76308	UPPER FEED SLIDE BLOCK	1
12		132-76209	UPPER FEED BAR	1
13		132-76704	OIL THROWER RUBBER PRESSER	1
14		123-06007	LIFTER RUBBER	1
15		123-10504	FEED BAR FELT	1
16		132-76407	GUIDE A	1
17		132-76506	GUIDE B	1
18		123-10850	ADJUST SCREW ASM.	1
19		123-10801	ADJUST SCREW	(1)
20		123-10900	ADJUST SCREW PLATE	(1)
21		123-08409	METAL, REAR	1
22		123-11007	UPPER PRESSER SPRING	1
23		123-11106	UPPER PRESSER SLIDE BLOCK	1
24		123-12203	SHAFT SCREW BACE	1
25		123-12302	SHAFT SCREW	1
26		123-08300	METAL, FRONT	1
27		TA-0340201-R0	PLUG D=3.4X3.9 L=S	1
28		115-66809	OIL SEAL	1
29		119-13407	SLIDE BLOCK WASHER	1
30		119-14405	NUT	1
31	#01	B1612-804-C00	CRANK PIN C	1
32		B2024-771-000	SUSPENSION SCREW	1
33		CS-1001011-SH	THRUST COLLAR	2
34		SS-8660530-TP	SCREW 1/4-40 L= 4.5	2
35		CS-1111019-SH	THRUST COLLAR D=11.11 W=10	1
36		SS-8660330-SP	SCREW 1/4-40 L= 3.0	1
37		CQ-2020000-00	OIL WICK	0.04
38		NM-6040000-SN	NUT M4	1
39		NM-6080011-SF	NUT M8	1
40		RE-0400000-K0	E-RING 4	1
41		SM-9051203-CP	SCREW M5 L=12	2
42		SM-9061250-TP	SCREW M6 L=12	1
43		SM-9061250-TP	SCREW M6 L=12	1
44		SS-2110710-TP	SCREW 11/64-40 L=7	1
45		SS-6110420-TP	SCREW 11/64-40 L=4.8	1
46		SS-6110520-TP	SCREW 11/64-40 L=4.5	1
47		SS-6110710-TP	SCREW 11/64-40 L= 6.5	1
48		SS-6110820-TP	SCREW 11/64-40 L=8	1
49		SS-7090410-SP	SCREW 9/64-40 L= 3.5	1
50		SS-7110740-TP	SCREW 11/64-40 L=7	1
51		B3525-704-000	OIL FELT	2
52		B3525-704-000	OIL FELT	2
53		TA-0180401-M0	NEEDLE COOLER PLUG CAP	1
54		TA-0180401-M0	NEEDLE COOLER PLUG CAP	1
55		TA-0340201-R0	PLUG D=3.4X3.9 L=S	1
56		TA-0800501-R0	PLUG D=8X8.2 L=5	1
57		WP-0371036-SD	WASHER 3.7X6X1	1
58		WP-0451028-SH	WASHER	1
59		WP-0621016-SH	WASHER	1
60	#02	123-88807	UPPER FEED DOG	1
61	#03	123-88906	UPPER FEED DOG	1
62	#04	123-89003	TOP FEED DOG	1
63		123-05405	UPPER FEED DOG LIFTER B	1
64		123-05504	UPPER FEED DOG LIFTER B SPRING	1
65		NS-6150430-SP	NUT 15/64-28	1
66		SS-9151220-SR	SCREW 15/64-28 L=12	1
67		SS-6121020-SP	SCREW 3/16-28 L= 9.5	1
68	#01	123-16402	OIL WICK(VERTICAL A)	1
69	#01	123-16501	OIL WICK(VERTICAL B)	1
70	#01	123-16600	OIL WICK(VERTICAL C)	1
71	#01	123-16709	OIL WICK(VERTICAL A)	1
72	#01	123-16808	OIL WICK(VERTICAL B)	1
73	#01	123-16907	OIL WICK(VERTICAL C)	1
74		123-17103	OIL WICK(HORIZONTAL)	1
75		123-17202	OIL WICK (HORIZONTAL)	1
76	#01	B1612-804-A00	CRANK PIN (A)	1
77	#01	B1612-804-B00	CRANK PIN (B)	1
78	#01	B1612-804-D00	CRANK PIN (D)	1
79		132-77207	FELT	1
80		CQ-2520000-00	OIL WICK	0.04
81		132-76803	ONCE THROUGH OIL FELT A	1

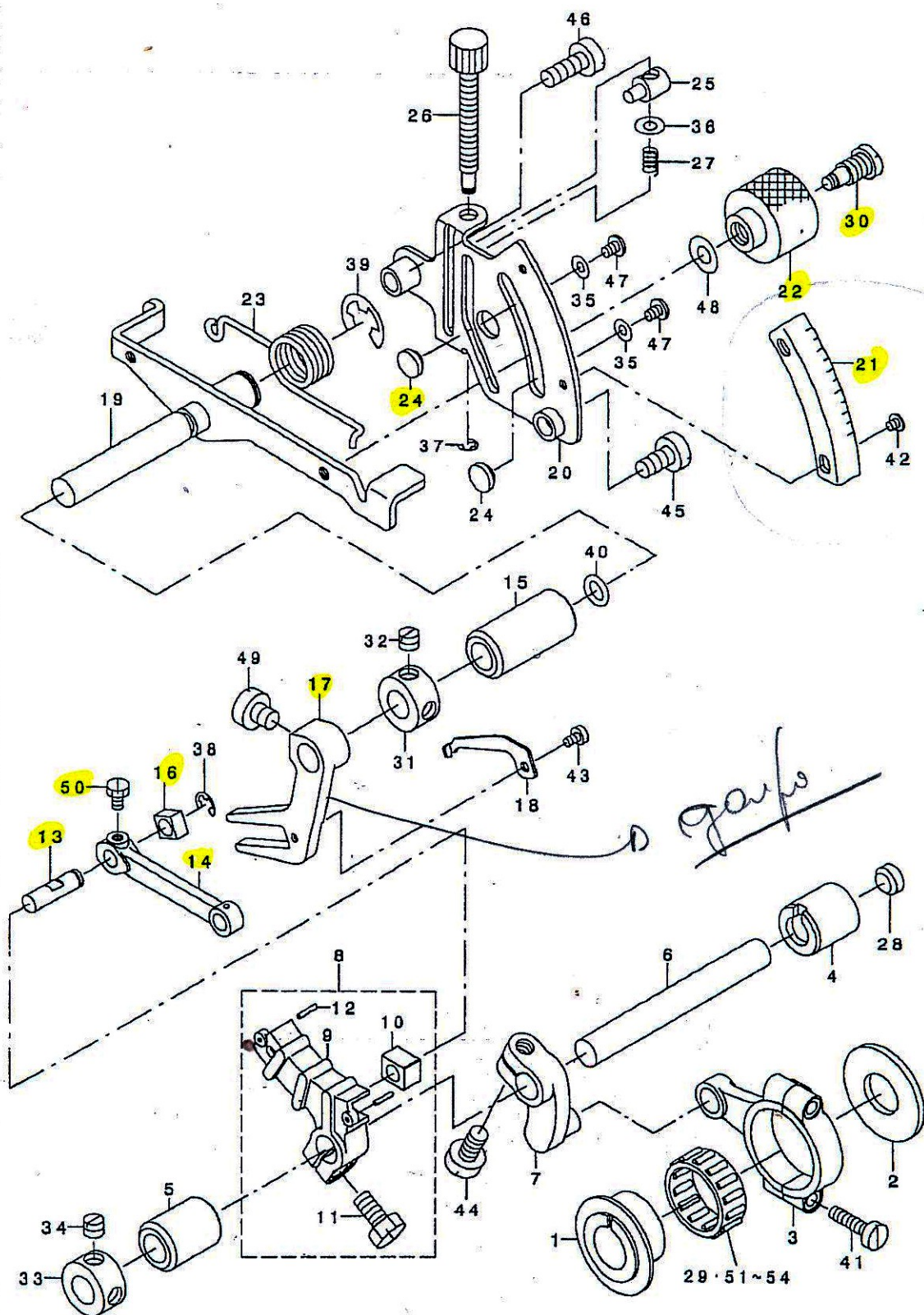
Note #01....SELECTIVE PARTS

#02....FOR MO-6904J

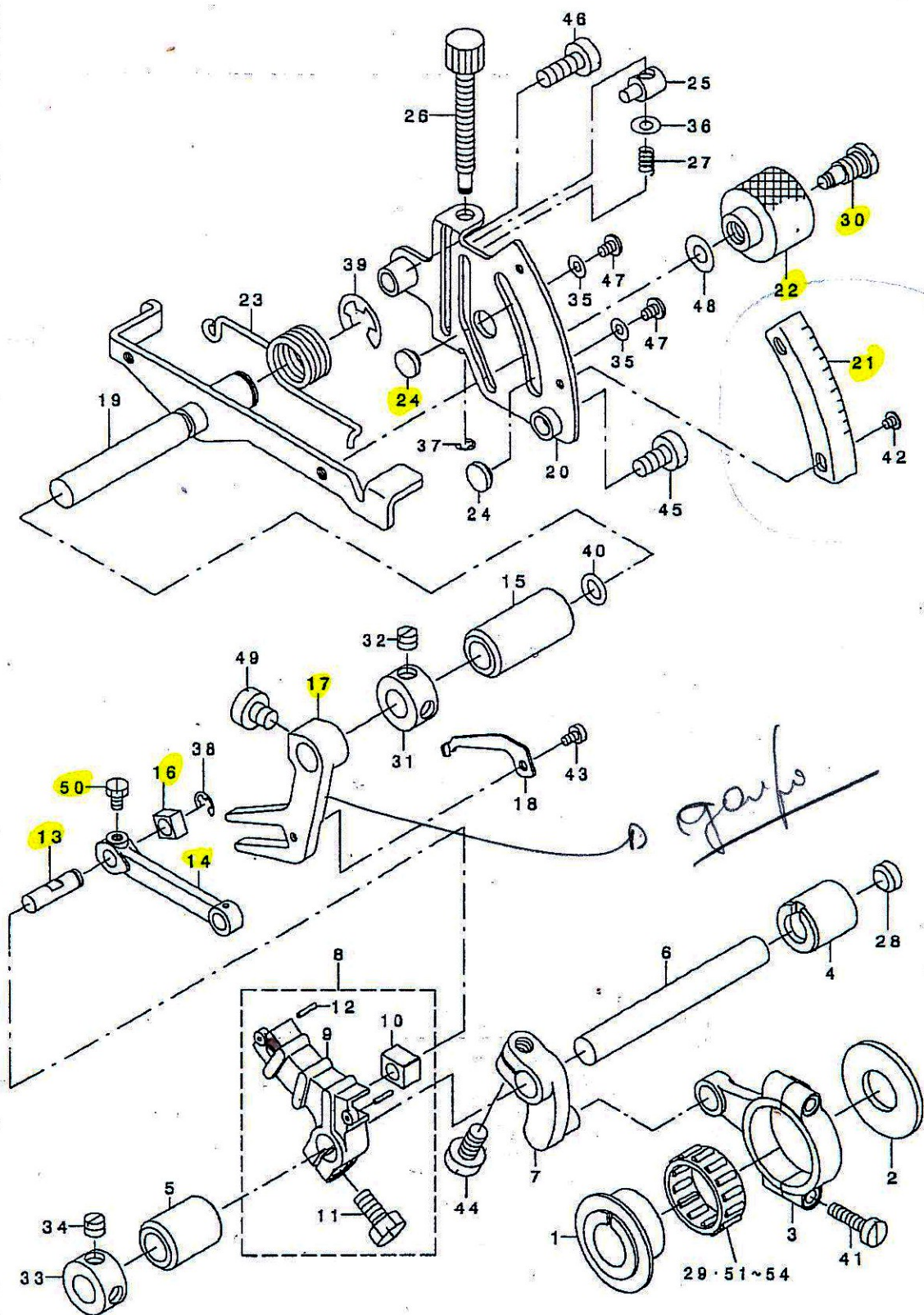
#03....FOR MO-6914J

#04....FOR MO-6916J

8. UPPER FEED MECHANISM COMPONENTS (2)



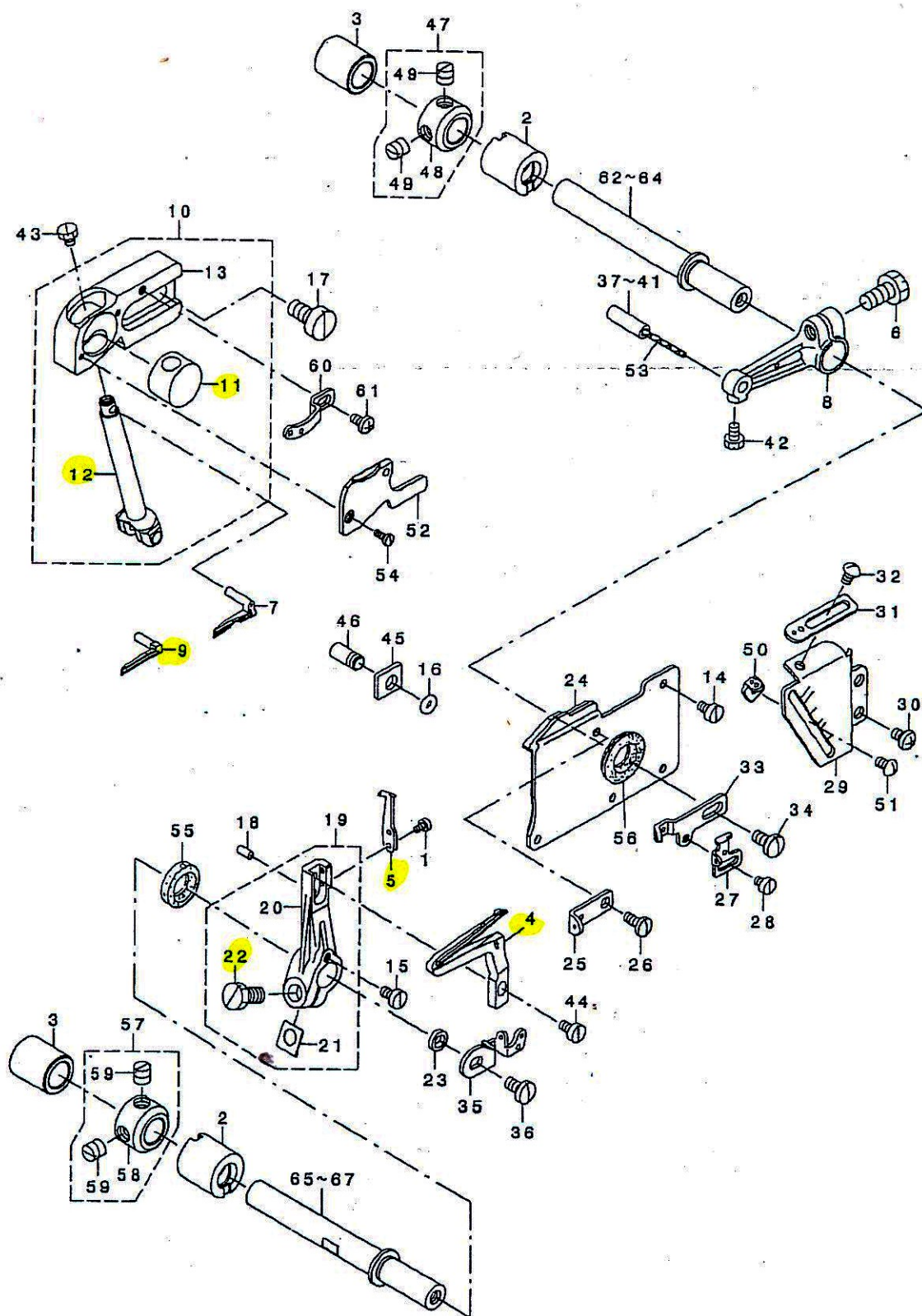
8. UPPER FEED MECHANISM COMPONENTS (2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		123-08003	HORIZONTAL FEED CAM	1
2		123-08102	CAM SPACER	1
3		123-08201	HORIZONTAL ROD	1
4		123-08300	METAL, FRONT	1
5		123-08409	METAL, REAR	1
6		123-08508	HORIZONTAL DRIVING SHAFT	1
7		123-08607	HORIZONTAL ARM A	1
8		123-08755	HORIZONTAL ARM B ASM.	1
9		123-08706	HORIZONTAL ARM B	(1)
10		123-08805	HORIZONTAL SLIDE BLOCK A	(1)
11		SM-9061250-TP	SCREW M6 L=12	(1)
12		PS-0150082-KH	SPRING PIN	(2)
13		123-08904	HORIZONTAL FEED PIN	1
14		123-09001	VERTICAL FEED LINK	1
15		123-11205	METAL	1
16		123-11304	HORIZONTAL SLIDE BLOCK B	1
17		123-11403	VERTICAL FORKED ARM	1
18		123-11502	HORIZONTAL BRANCH STOPPER	1
19		123-11650	ADJUSTING SHAFT ASM.	1
20		123-11809	UPPER FEED SCALE PLATE	1
21		123-11908	UPPER FEED GRADUATION B	1
22		123-12005	UPPER FEED LOCK NUT	1
23		123-12104	UPPER FEED LEVER SPRING	1
24		115-29005	STOPPER	2
25		118-26005	DIFFERENTIAL FEED BLOCK	1
26		118-26104	DIFFERENTIAL FEED SCREW	1
27		118-26203	SPRING	1
28		118-98400	RUBBER PLUG B	1
29	#01	121-16703	NEEDLE BEARING B	1
30		B1646-704-Q00-A	DIFFERENTIAL FEED HINGE SCREW	1
31		CS-1001011-SH	THRUST COLLAR	1
32		SS-8660530-TP	SCREW 1/4-40 L= 4.5	1
33		CS-1001011-SH	THRUST COLLAR	1
34		SS-8660530-TP	SCREW 1/4-40 L= 4.5	1
35		WP-0371016-SD	WASHER 3.7X8X1	2
36		WP-0460556-SD	WASHER 4.6X7.5X0.5	1
37		RE-0300000-KO	E-RING 3	1
38		RE-0400000-KO	E-RING 4	1
39		RE-0900000-KO	E-RING 9	1
40		RO-0681901-00	RUBBER RING	1
41		SS-7111810-TP	SCREW 11/64-40 L=18	2
42		SM-0030301-SN	SCREW	2
43		SM-6030510-SC	SCREW M3X0.5 L=5	1
44		SM-9061250-TP	SCREW M6 L=12	1
45		SM-6061210-SC	SCREW M6 L=12	1
46		SM-6061610-SC	SCREW M6 L=16	1
47		SS-4090515-SP	SCREW 9/64-40 L=5	2
48		WP-0621016-SD	WASHER 6.2X13X1	1
49		SS-6660710-TP	SCREW 1/4-40 L=7	1
50		SS-9090610-TP	SCREW 9/64-40 L=5.5	1
51	#01	121-16604	NEEDLE BEARING., A	1
52	#01	121-16802	NEEDLE BEARING., C.	1
53	#01	121-16901	NEEDLE BEARING., D.	1
54	#01	121-17008	NEEDLE BEARING., E.	1

Note #01....SELECTIVE PARTS

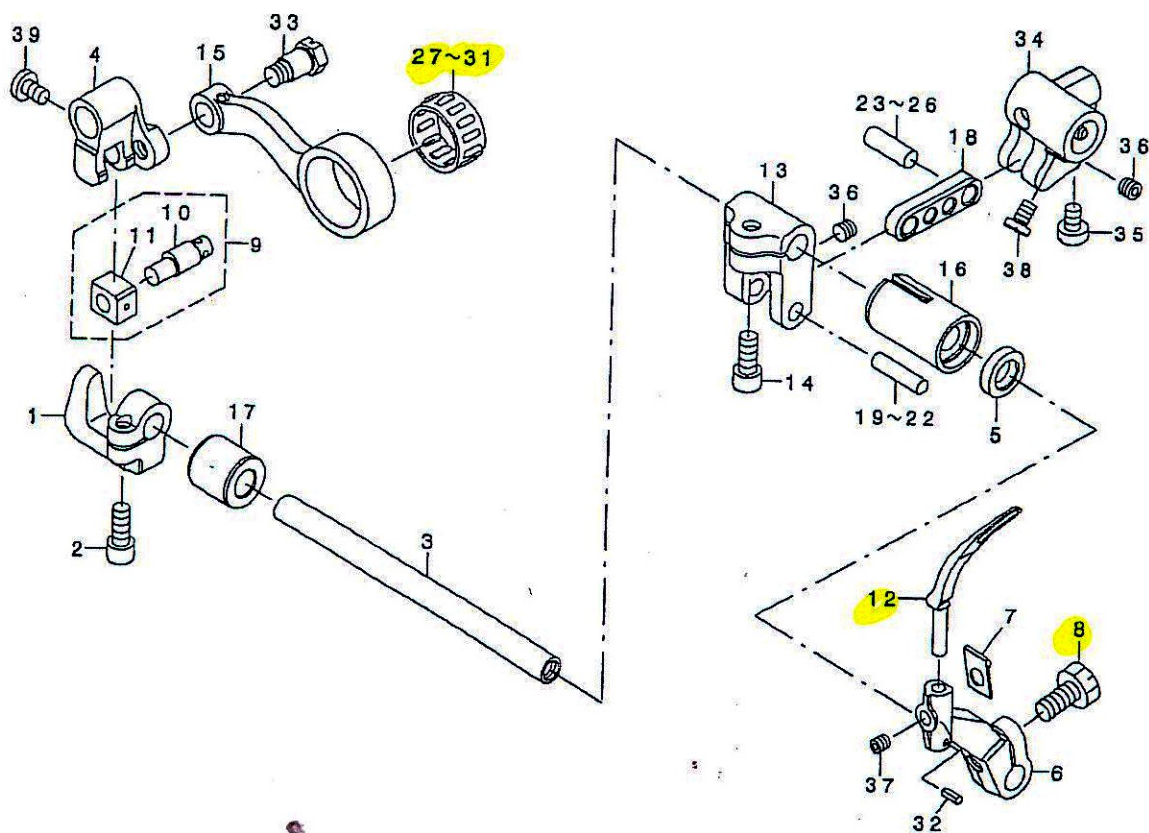
9. UPPER & LOWER LOOPER COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		SS-6080440-TP	SCREW 3/32-56 L=3.5	2
2		121-22511	LOOPER SHAFT FRONT BUSHING	2
3		132-22708	LOOPER SHAFT REAR BUSHING	2
4		123-84202	LOWER LOOPER	1
5		118-90001	TRAVELING NEEDLE GUARD	1
6		SS-9151210-TP	SCREW 15/64-28 L=11.8	1
7	#02	123-83600	UPPER LOOPER	1
8		132-21304	UPPER LOOPER ARM	1
9	#01	123-83501	UPPER LOOPER	1
10		132-23656	UPPER SUPPORT ASM.	1
11		132-22005	UPPER LOOPER GUIDE	(1)
12		132-23805	UPPER LOOPER HOLDER B	(1)
13		132-23904	UPPER LOOPER GUIDE SUPPORT	(1)
14		SS-6090630-TP	SCREW 9/64-40 L=6	4
15		SS-6090630-TP	SCREW 9/64-40 L=6	1
16		131-70600	RUBBER RING	1
17		SM-6061200-SP	SCREW M6 L=12	2
18		PS-0300062-KH	SPRING PIN 3X6	1
19		131-32550	LOWER LOOPER SUPPORT ARM ASM.	1
20		131-32501	LOWER LOOPER SUPPORT ARM	(1)
21		131-29309	WASHER	(1)
22		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
23		131-32600	COLLAR	1
24		123-75952	OIL SHIELD ASM.	1
25		123-40600	UPPER LOOPER THREAD GUIDE	1
26		SS-7090850-SP	SCREW 9/64-40 L=8	1
27		123-40709	LOWER LOOPER THREAD TAKE-UP	1
28		SS-6080410-SP	SCREW 1/8-44 L=4	1
29		132-22401	LOOPER THREAD TAKE-UP COVER	1
30		SM-4040655-SP	SCREW M4 L=6	2
31		123-40303	THREAD GUIDE, RIGHT	1
32		SS-3090610-SP	SCREW 9/64-40 L=6	1
33		123-40402	THREAD TAKE-UP, RIGHT	1
34		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
35		123-75705	LOOPER THREAD TAKE-UP, LEFT	1
36		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
37	#03	B1422-804-A00	PIN (A)	1
38	#03	B1422-804-B00	PIN (B)	1
39	#03	B1422-804-C00	PIN (C)	1
40	#03	B1422-804-D00	PIN (D)	1
41	#03	B1422-804-E00	PIN (E)	1
42		SS-9090610-TP	SCREW 9/64-40 L=5.5	1
43		SS-9090410-TP	SCREW	1
44		SS-6090620-TP	SCREW	1
45		115-45100	GAUGE	1
46		131-31800	GAUGE FIXING PIN	1
47	#04	131-72853	THRUST COLLAR ASM.	2
48		131-72804	THRUST COLLAR	(1)
49		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
50		123-40808	THREAD GUIDE	1
51		SS-3090610-SP	SCREW 9/64-40 L=6	1
52		132-24001	UPPER LOOPER GUIDE COVER	1
53		CQ-2020000-00	OIL WICK	0.05
54		SS-7060610-SP	SCREW 3/32-56 L= 5.5	2
55		B2508-704-000	OIL SEAL	1
56		B2530-704-000	UPPER LOOPER SHAFT RUBBER RING	1
57	#05	131-72853	THRUST COLLAR ASM.	1
58		131-72804	THRUST COLLAR	(1)
59		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
60		123-40501	THREAD GUIDE, UPPER	1
61		SS-4090615-SP	SCREW 9/64-40 L=6	1
62	#03	132-21403	UPPER LOOPER SHAFT A	1
63	#03	132-21502	UPPER LOOPER SHAFT B	1
64	#03	132-21601	UPPER LOOPER SHAFT C	1
65	#03	132-21700	UPPER LOOPER SHAFT A	1
66	#03	132-21809	UPPER LOOPER SHAFT B	1
67	#03	132-21908	UPPER LOOPER SHAFT C	1

Note #01....FOR MO-6904J,MO-6916J
 #02....FOR MO-6914J
 #03....SELECTIVE PARTS
 #04....FOR MO-6904J,MO-6914J
 #05....FOR MO-6916J

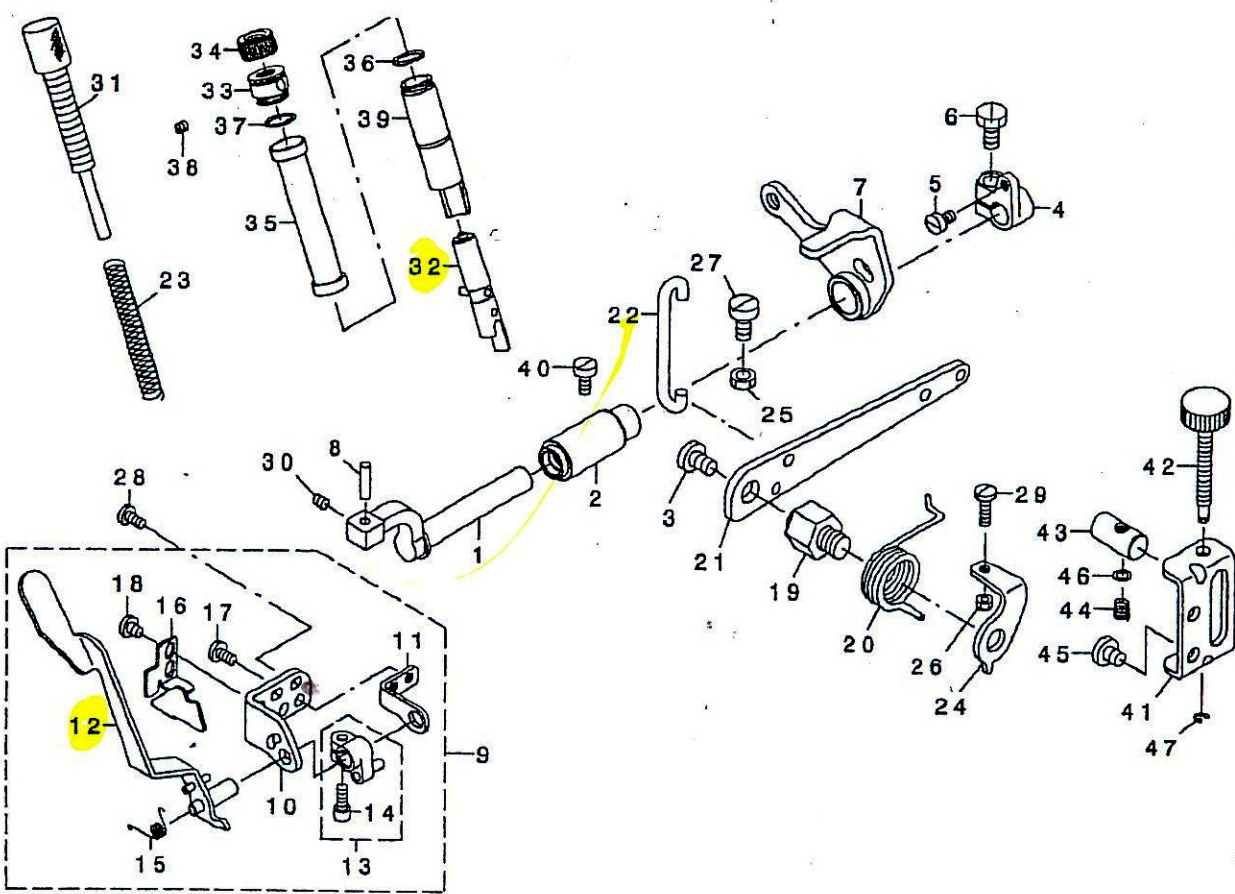
0. CHAIN LOOPER COMPONENTS (FOR MO-6916J)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		123-42309	BRACKET	1
2		SM-6051202-TP	SCREW M5X0.8 L=12	1
3		131-26909	CHAIN LOOPER SHAFT	1
4		131-26008	FRONT-AND-REAR ARM	1
5		B2525-352-000	OIL SEAL RING	1
6		118-29314	CHAIN LOOPER DRIVING ARM	1
7		131-29309	WASHER	1
8		SS-9151210-TP	SCREW 15/64-28 L=11.8	1
9		131-26354	SLIDE BLOCK PIN ASM.	1
10		131-26206	CHAIN LOOPER SLIDE BLOCK PIN	(1)
11		131-26305	CHAIN LOOPER SLIDE BLOCK	(1)
12		123-84400	CHAIN LOOPER	1
13		123-74104	DRIVING ARM	1
14		SM-6051202-TP	SCREW M5X0.8 L=12	1
15		132-20009	CHAIN LOOPER ROD	1
16		131-28103	BUSHING, FORNT	1
17		131-27006	BUSHING, REAR	1
18		123-74203	DRIVING LINK	1
19	#01	131-26503	PIN , LONG A	1
20	#01	131-26602	PIN , LONG B	1
21	#01	131-26701	PIN , LONG C	1
22	#01	131-26800	PIN , LONG D	1
23	#01	131-27204	PIN , SHORT A	1
24	#01	131-27303	PIN , SHORT B	1
25	#01	131-27402	PIN , SHORT C	1
26	#01	131-27501	PIN , SHORT D	1
27	#01	B2119-816-A00	BEARING A	1
28	#01	B2119-816-B00	BEARING B	1
29	#01	B2119-816-C00	BEARING C	1
30	#01	B2119-816-D00	BEARING D	1
31	#01	B2119-816-E00	BEARING E	1
32		PS-0200062-KH	SPRING PIN 2X6	1
33		SD-0720803-TH	STEP-SCREW D=7.24 H=8	1
34		132-20108	DRIVING BALL ARM BRACKET	1
35		SM-8050602-TP	SCREW M5 L=6	1
36		SM-8050402-TP	SCREW	2
37		SS-8110422-TP	SCREW 11/64-40 L=4	1
38		SS-6110710-TP	SCREW 11/64-40 L= 6.5	2
39		SS-7110720-TP	SCREW 11/64-40 L=7	1

Note #01....SELECTIVE PARTS

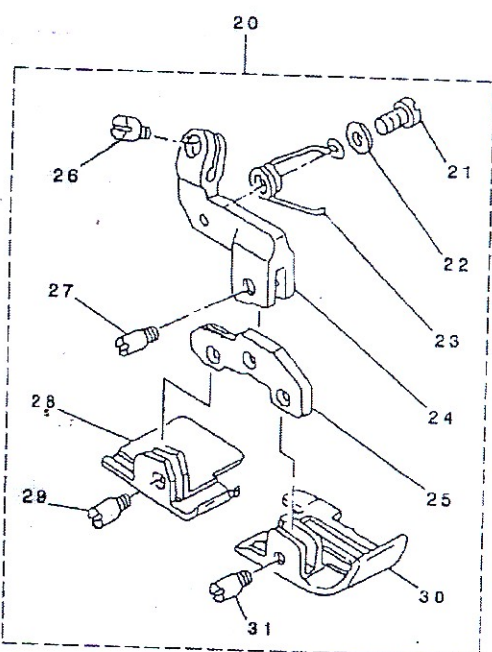
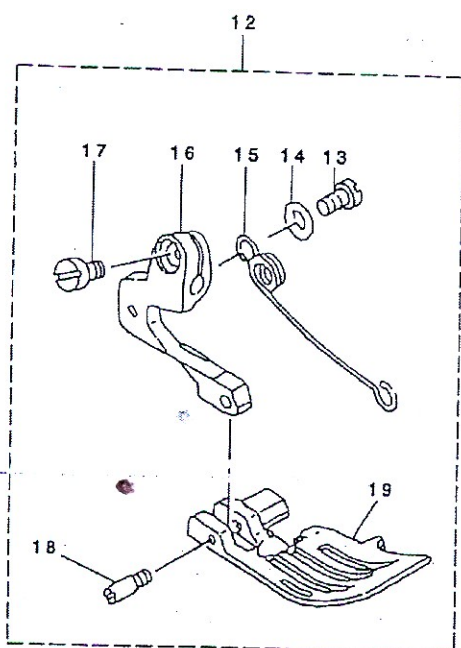
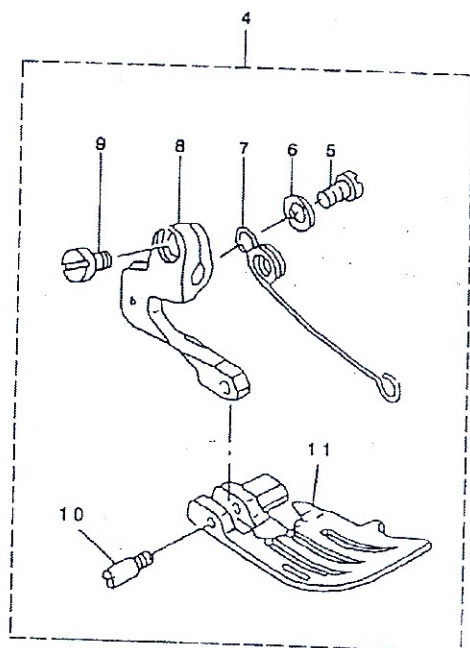
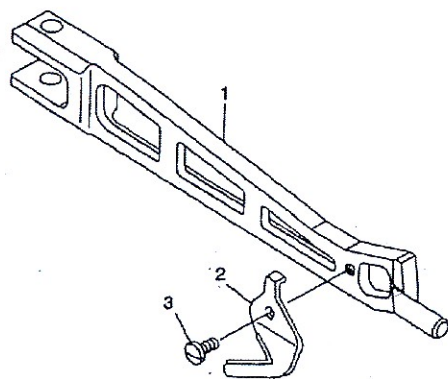
11. PRESSER FOOT COMPONENTS (1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		121-13205	PRESSER FOOT SHAFT	1
2		132-73701	PRESSER FOOT SHAFT BUSHING	1
3		SS-7161040-SP	SCREW 1/4-24 L= 9.5	1
4		121-13817	PRESSER FOOT SHAFT THRUST ARM	1
5		SS-6110710-TP	SCREW 11/64-40 L= 6.5	1
6		SS-9151210-TP	SCREW 15/64-28 L=11.8	1
7		123-05256	PRESSER LIFTING ARM ASM.	1
8		131-15407	PRESSER FOOT ARM HINGE SHAFT	1
9		123-06155	FOOT LIFTING LEVER STAND ASM.	1
10		123-06106	FOOT LIFTING LEVER STAND A	(1)
11		123-06205	FOOT LIFTING LEVER STAND B	(1)
12		123-06353	FOOT LIFTING LEVER JUNCTION	(1)
13		123-06551	UPPER FEED DOG LIFTER A ASM.	(1)
14		SS-6111052-TP	SCREW	(1)
15		123-06601	SPRING	(1)
16		123-06700	PRESSER ARM STOPPER	(1)
17		SS-7110840-SP	SCREW 11/64-40 L=7.8	(2)
18		SS-7110510-SP	SCREW 11/64-40 L=5	(2)
19		131-17007	PRESSER LIFTING LEVER SCREW	1
20		131-16306	PRESSER LIFTING LEVER SPRING	1
21		131-16900	PRESSER LIFTING LEVER	1
22		123-06809	LIFTING HOOK	1
23		131-16207	PRESSER FOOT SPRING	1
24		131-16603	PRESSER LIFTING LEVER SPRING	1
25		NM-6060003-SC	NUT M6	1
26		NS-6110420-SP	NUT 11/64-40	1
27		SM-6061200-SP	SCREW M6 L=12	1
28		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
29		SS-7111410-TP	SCREW 11/64-40 L=14	1
30		SS-8110520-TP	SCREW 11/64-40 L= 4.5	1
31		132-12600	PRESSER REGULATOR SCREW	1
32		123-05850	PRESSER BAR ASM.	1
33		122-88700	PRESSER REGULATOR SCREW WASHER	1
34		131-17106	PRESSER REGULATOR NUT	1
35		132-12709	PRESSER BAR COVER	1
36		131-70402	RUBBER RING	2
37		131-70402	RUBBER RING	1
38		SM-8040402-TP	SCREW M4X0.7 L=4	1
39		132-13301	PRESSER BAR BUSHING	1
40		SS-6121020-SP	SCREW 3/16-28 L= 9.5	1
41		132-12808	ADJUSTING BASE	1
42		132-13012	ADJUSTING SCREW	1
43		132-12915	ADJUSTING BLOCK	1
44		131-23302	ADJUSTING SPRING	1
45		SS-7150740-SP	SCREW 15/64-28 L=7	2
46		WP-0460556-SD	WASHER 4.6X7.5X0.5	1
47		RE-0300000-K0	E-RING 3	1

12. PRESSER FOOT COMPONENTS (2)

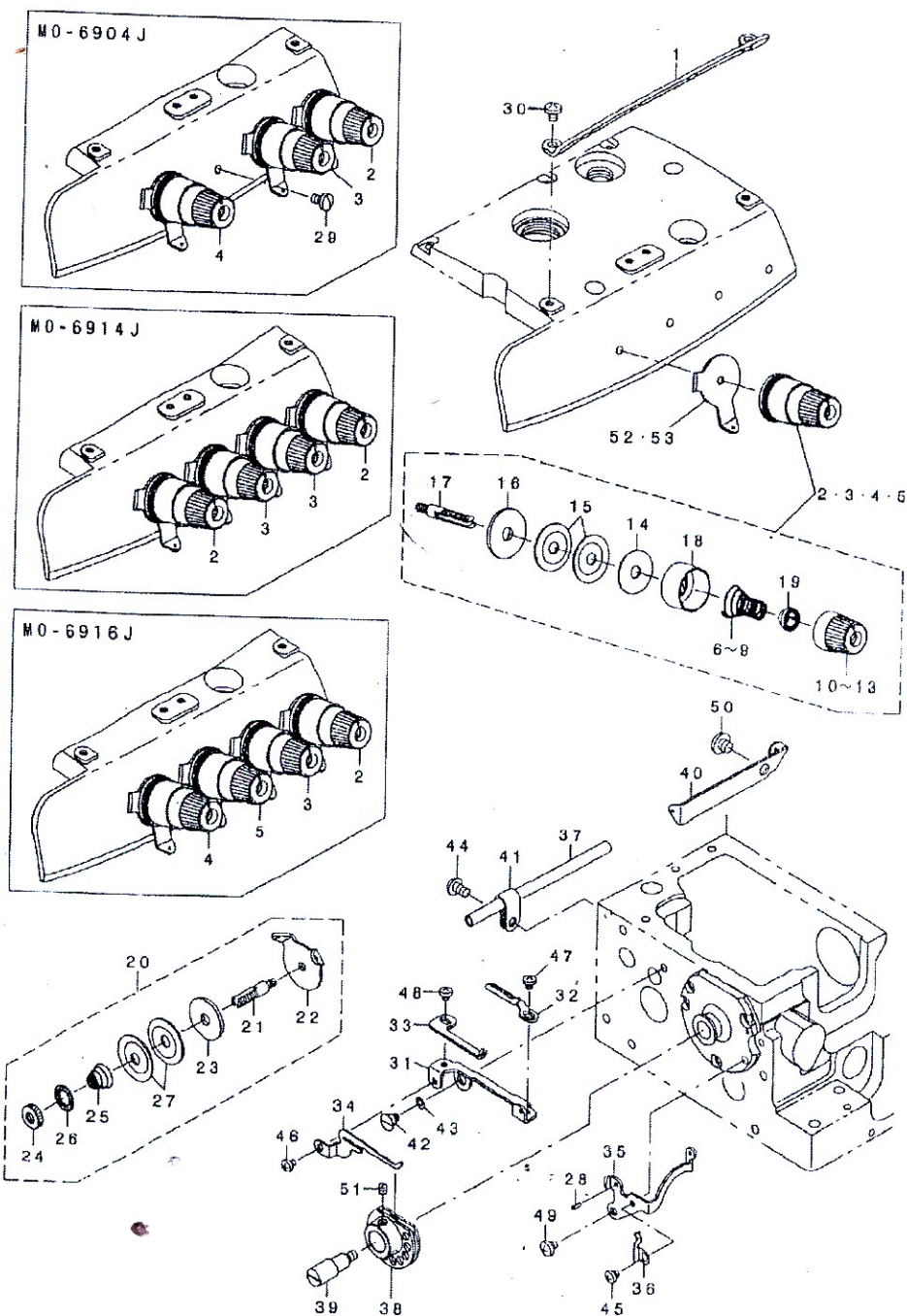
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REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		123-05611	PRESSER FOOT ARM	1
2		131-16702	THREAD TRIMMER	1
3		SS-7080510-SP	SCREW 3/32-56 L=4.8	1
4	#01	120-22950	PRESSER FOOT ASM.	1
5		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
6		WP-0371026-SD	WASHER 3.7X7X1	(1)
7		119-30906	PRESSER FOOT SPRING	(1)
8		119-25104	PRESSER FOOT HINGE	(1)
9		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
10		119-30609	HINGE PIN	(1)
11		120-22901	PRESSER FOOT	(1)
12	#02	120-12555	PRESSER ASM.	1
13		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
14		WP-0371026-SD	WASHER 3.7X7X1	(1)
15		119-30906	PRESSER FOOT SPRING	(1)
16		119-25104	PRESSER FOOT HINGE	(1)
17		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
18		119-30609	HINGE PIN	(1)
19		120-12506	PRESSER FOOT	(1)
20	#03	120-23255	PRESSER FOOT ASM.	1
21		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
22		WP-0371026-SD	WASHER 3.7X7X1	(1)
23		119-29403	PRESSER FOOT SPRING	(1)
24		120-24303	HINGE ARM	(1)
25		120-24402	PRESSER FOOT HINGE	(1)
26		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
27		120-24501	HINGE PIN	(1)
28		120-23305	REAR PRESSER FOOT	(1)
29		120-24501	HINGE PIN	(1)
30		120-23206	FRONT PRESSER FOOT	(1)
31		120-24501	HINGE PIN	(1)

Note #01....FOR MO-6904J
 #02....FOR MO-6914J
 #03....FOR MO-6916J
 #04....FOR MO-6904J, MO-6914J

13. THREAD TENSION COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-25008	CENTER THREAD GUIDE	1
2	#01	131-37559	THREAD TENSION SPRING COMPL.	1
3	#01	131-38359	THREAD TENSION SPRING COMPL.	1
4	#05	131-40355	THREAD TENSION SPRING COMPL.	1
5	#04	131-40652	THREAD TENSION SPRING COMPL.	1
6		131-37807	THREAD TENSION SPRING, RED	(1)
7		131-38508	THREAD TENSION SPRING, YELLOW	(1)
8		131-40504	THREAD TENSION SPRING, GREEN	(1)
9		131-40207	THREAD TENSION SPRING, PURPLE	(1)
10		131-37708	THREAD TENSION KNOB, RED	(1)
11		131-38409	THREAD TENSION KNOB, YELLOW	(1)
12		131-40405	THREAD TENSION KNOB, GREEN	(1)
13		131-40108	THREAD TENSION KNOB, PURPLE	(1)
14		131-38102	THREAD TENSION SPRING FELT	(1)
15		131-38201	THREAD TENSION DISK	(2)
16		131-38003	THREAD TENSION RUBBER WASHER	(1)
17		131-38904	THREAD TENSION BAR	(1)
18		131-37609	THREAD TENSION DISK PRESSER	(1)
19		131-37906	SPRING BUSHING	(1)
20	#04	131-39555	THREAD TENSION POST COMPL.	1
21		131-40009	THREAD TENSION POST	(1)
22		131-39805	TESION DISK THREAD GUIDE	(1)
23		131-39902	THREAD TENSION SPRING FELT	(1)
24		131-39803	THREAD TENSION NUT	(1)
25		131-39704	THREAD TENSION SPRING	(1)
26		229-21407	ROTATION STOPPER	(1)
27		131-38201	THREAD TENSION DISK	(2)
28	#04	PS-0200052-KH	SPRING PIN 2.3X5	1
29	#02	SS-7110710-SL	SCREW 11/64-40 L=7.0	1
30		SS-4110615-SP	SCREW 11/64-40 L=6	2
31	#04	131-28202	THREAD CAM THREAD GUIDE BASE	1
32	#04	131-28301	THREAD CAM THREAD GUIDE A	1
33	#04	131-28400	THREAD CAM THREAD GUIDE B	1
34	#04	131-28509	LOWER THREAD CAM HOOK	1
35	#04	131-28608	LOWER THREAD GUIDE	1
36	#04	131-28707	THREAD GUIDE BASE SPRING	1
37	#04	B2401-816-000	LOOPER THREAD GUIDE TUBE	1
38	#04	131-29457	LOWER THREAD CAM COMPL.	1
39	#04	131-30000	LOWER THREAD CAM SHAFT	1
40	#04	131-29101	LOWER THREAD CONDUIT GUIDE	1
41	#04	B3113-352-000	MOUNTING BRACKET	1
42	#04	SD-0600341-TP	HINGE SCREW D=6.0 H=3.4	1
43	#04	WZ-0640312-K0	WAVED WASHER	1
44	#04	SM-4050855-SP	SCREW M5 L=8	1
45	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
46	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
47	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
48	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
49	#04	SS-4110515-SP	SCREW 11/64-40 L=5	1
50	#04	SS-5150510-SP	SCREW 15/64-28 L=5	1
51	#04	SS-8110410-TP	SCREW 11/64-40 L= 3.5	2
52	#02	132-25107	TESION DISK THREAD GUIDE	3
53	#03	132-25107	TESION DISK THREAD GUIDE	4

Note #01....FOR MO-6904J,MO-6916J

(1 PC. IS USED.)

FOR MO-6914J(2 PC. ARE USED.)

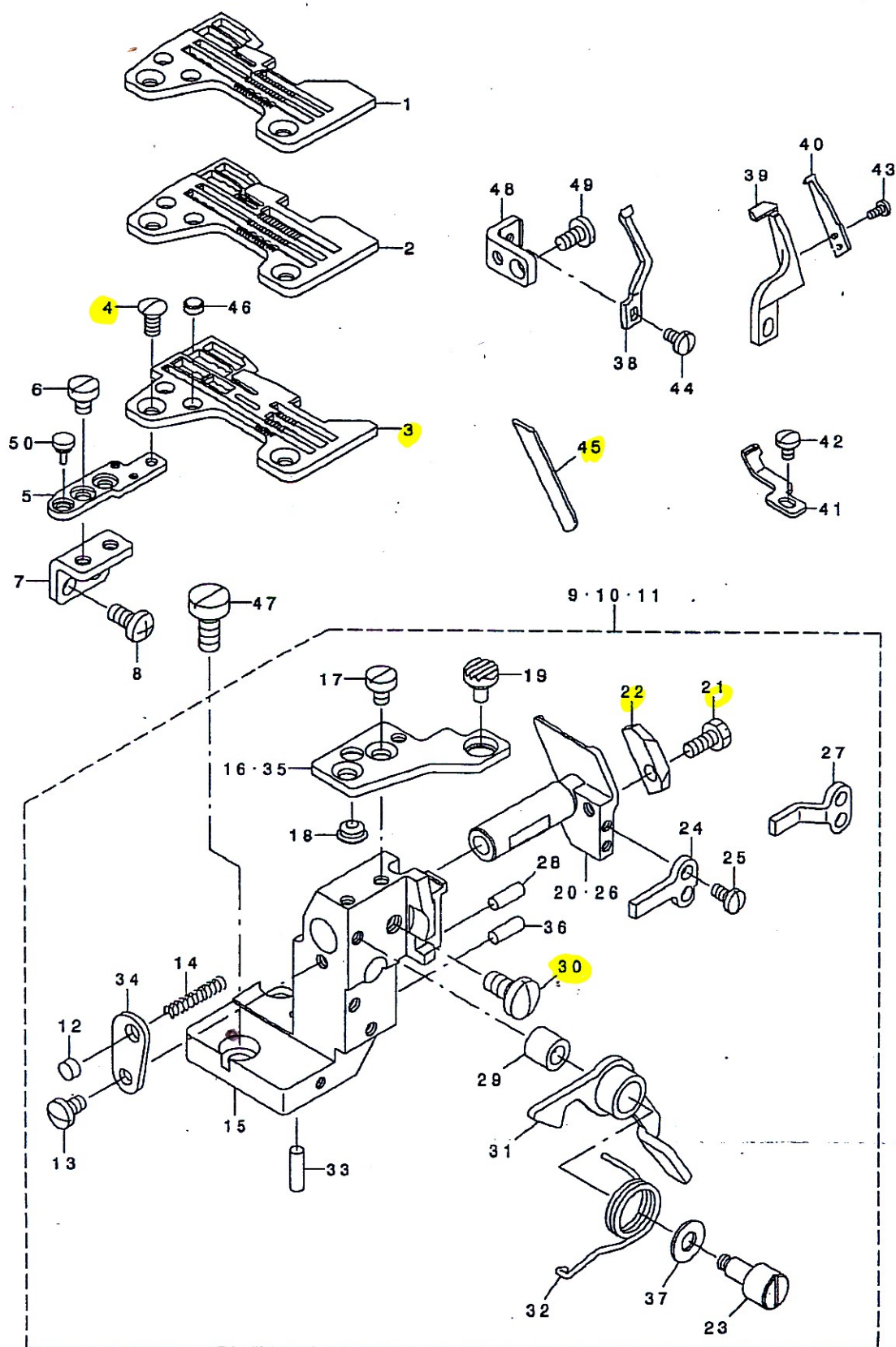
#02....FOR MO-6904J

#03....FOR MO-6914J,MO-6916J

#04....FOR MO-6916J

#05....FOR MO-6904J,MO-6916J

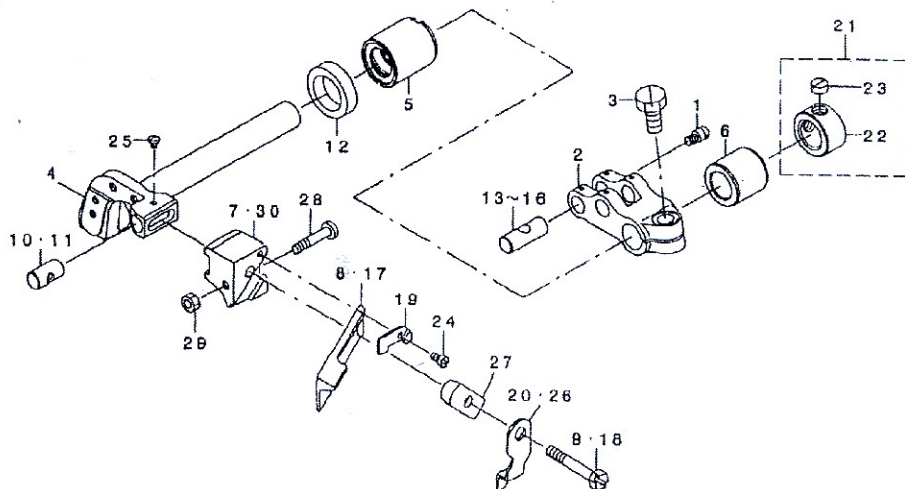
14. LOWER KNIFE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	R4300-J6F-L00	THROAT PLATE	1
2	#02	R4306-J6H-J00	THROAT PLATE	1
3	#03	R4612-J6H-L00	THROAT PLATE	1
4		SS-2110910-SL	SCREW 11/64-40 L=9	2
5		118-48603	THROAT PLATE BASE C	1
6		SS-6110610-TP	SCREW 11/64-40 L=6	2
7		123-78303	THROAT PLATE BASE B RETAINER	1
8		SM-4051055-SP	SCREW	2
9	#01	123-77560	LOWER KNIFE BRACKET ASM.	1
10	#02	123-77552	LOWER KNIFE BRACKET ASM.	1
11	#03	123-77586	LOWER KNIFE BRACKET ASM.	1
12		118-06304	PLUG	(1)
13		SS-7110720-SP	SCREW 11/64-40 L=7	(1)
14		118-46607	SPRING	(1)
15		121-32619	LOWER KNIFE BRACKET	(1)
16	#01	121-02208	THROAT PLATE BASE A	(1)
17		SS-6110610-TP	SCREW 11/64-40 L=6	(2)
18		121-03701	RUBBER PLUG B	(1)
19		121-03602	RUBBER PLUG A	(1)
20	#04	121-32700	LOWER KNIFE SLIDE STUD	(1)
21		SS-9111010-SP	SCREW 11/64-40 L=9.5	(1)
22		123-77602	LOWER KNIFE PRESSER	(1)
23		123-78204	LEVER SHAFT	(1)
24	#04	123-77701	ROTATING STOPPER	(1)
25		SS-7090710-SP	SCREW 9/64-40 L= 6.8	(2)
26	#03	123-77800	LOWER KNIFE SLIDE SHAFT	(1)
27	#03	123-77909	ROTATING STOPPER	(1)
28		118-46805	HOLDER PIN	(1)
29		121-03107	RUBBER PLUG	(1)
30		SS-7151120-SP	SCREW 15/64-28 L=11	(1)
31		121-02950	LEVER ASM.	(1)
32		123-78006	SPRING	(1)
33		121-33708	HOLDER PIN	(1)
34		121-33211	SPRING STOPPER	(1)
35	#05	123-78105	THROAT PLATE BASE A	(1)
36		121-33708	HOLDER PIN	(1)
37		WP-0621036-SP	WASHER	(1)
38	#04	120-15509	NEEDLE GUARD	1
39	#03	120-15301	NEEDLE HOLDER	1
40	#03	120-15400	NEEDLE HOLDER	1
41	#03	123-84509	NEEDLE HOLDER	1
42	#03	SS-7090510-SP	SCREW 9/64-40 L= 4.6	1
43	#03	SS-7060510-SP	SCREW 3/32-56 L=4.8	2
44		SS-7090610-SP	SCREW 9/64-40 L=6	1
45		115-66502	LOWER KNIFE	1
46		131-02702	THROAT PLATE COVER	2
47		SS-6151440-SP	SCREW 15/64-28 L=14	2
48		131-51105	NEEDLE HOLDER SUPPORT	1
49		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
50		118-04606	RUBBER PLUG	1

Note #01....FOR MO-6904J
 #02....FOR MO-6914J
 #03....FOR MO-6916J
 #04....FOR MO-6904J,MO-6914J
 #05....FOR MO-6914J,MO-6916J

15. UPPER KNIFE COMPONENTS

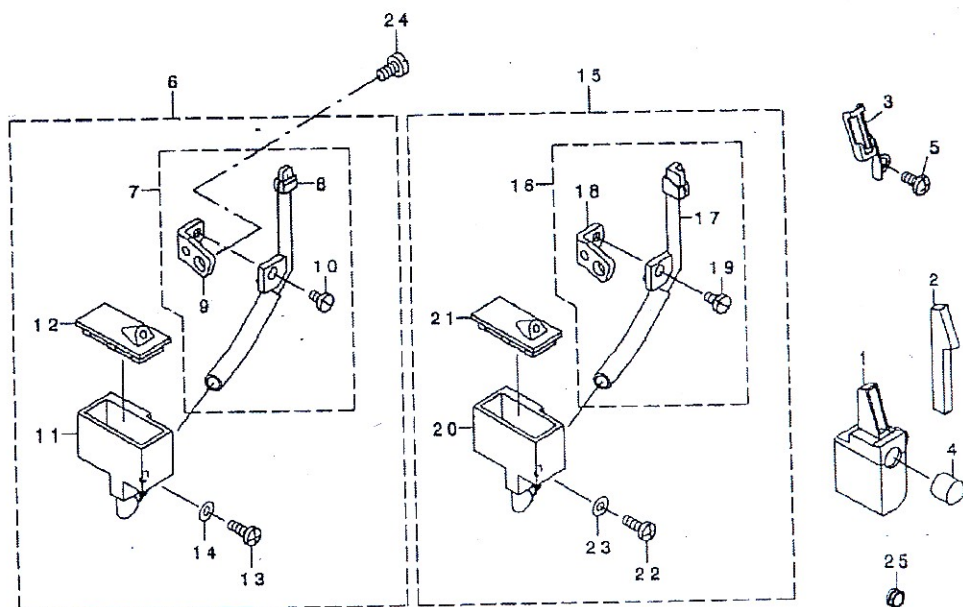


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		B2024-771-000	SUSPENSION SCREW	1
2		123-18002	UPPER KNIFE DRIVING ARM	1
3		SM-9061250-TP	SCREW M6 L=12	1
4		123-18101	KNIFE ARM SHAFT	1
5		132-77405	BUSHING, FRONT	1
6		131-51006	BUSHING, REAR	1
7	#01	115-98000	UPPER KNIFE SUPPORT	1
8	#02	115-65900	UPPER KNIFE	1
9	#01	SS-9111810-SP	SCREW 11/64-40 L=16	1
10	#02	120-19105	UPPER KNIFE GUIDE SHAFT	1
11	#01	131-50800	UPPER KNIFE GUIDE SHAFT	1
12		115-66809	OIL SEAL	1
13	#03	131-22007	CRANK PIN A	1
14	#03	131-22106	CRANK PIN B	1
15	#03	131-22205	CRANK PIN C	1
16	#03	131-22304	CRANK PIN D	1
17	#01	B4111-804-00E	UPPER KNIFE	1
18	#02	SS-9112420-TP	SCREW 11/64-40 L=24	1
19		115-65702	WASHER	1
20	#04	115-65603	UPPER KNIFE COVER	1
21		131-72655	THRUST COLLAR ASM.	1
22		131-72608	THRUST COLLAR	(1)
23		SS-8660330-SP	SCREW 1/4-40 L= 3.0	(2)
24		SS-4060310-SP	SCREW 3/32-56 L=2.5	1
25		SS-4060310-SP	SCREW 3/32-56 L=2.5	1
26	#05	118-48405	UPPER KNIFE COVER	1
27		115-65504	UPPER KNIFE PRESSER PLATE	1
28	#02	SS-7091810-SP	SCREW 9/64-40 L=17.5	1
29	#02	NS-6090310-SP	NUT 9/64-40	1
30	#02	120-19006	UPPER KNIFE SUPPORT	1

Note #01....FOR MO-6904J,MO-6914J
#02....FOR MO-6916J
#03....SELECTIVE PARTS
#04....FOR MO-6904J,MO-6916J
#05....FOR MO-6914J

16. NEEDLE COOLING MECHANISM COMPONENTS

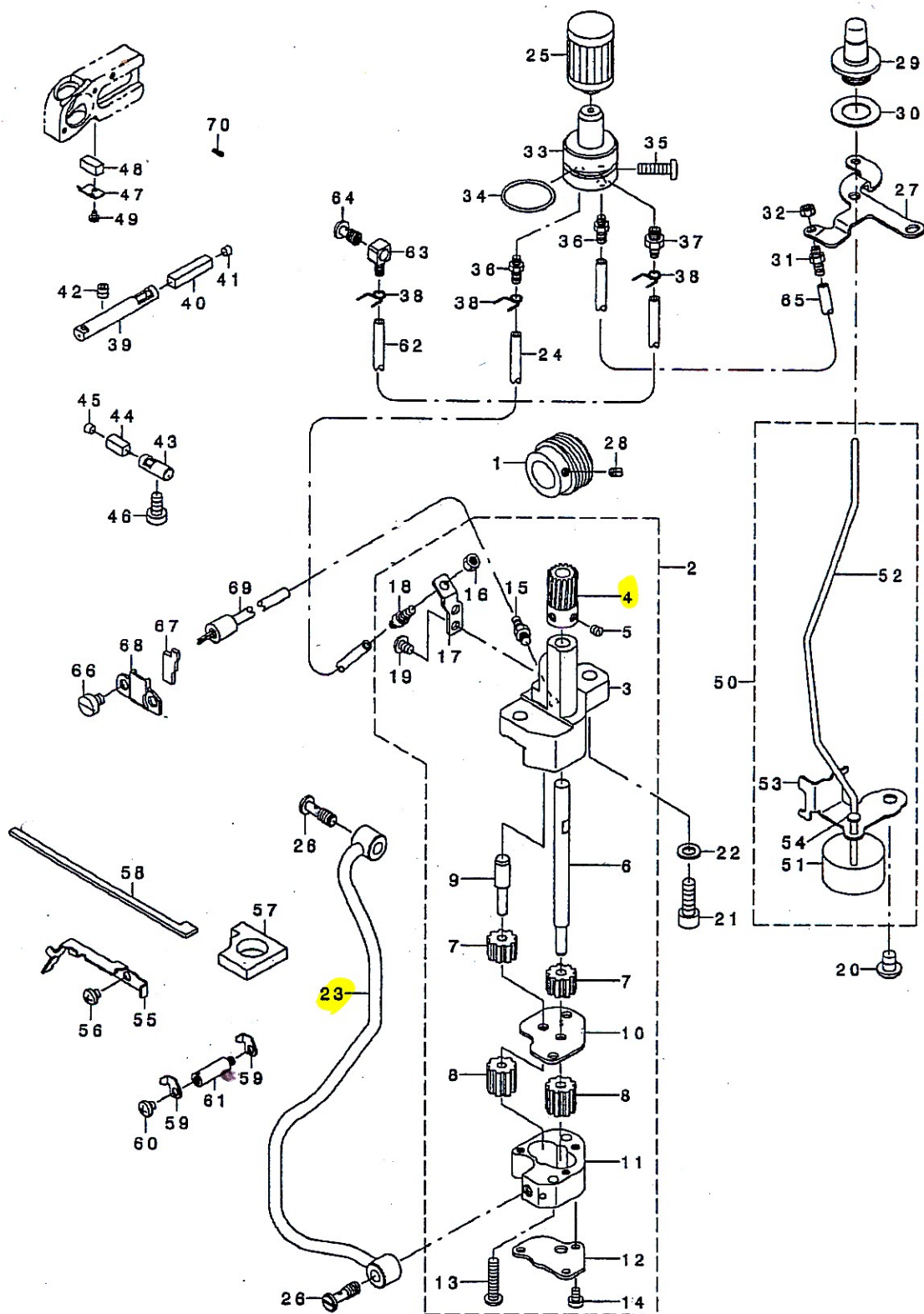
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REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-63456	SILICON TANK ASM.	1
2		131-63803	NEEDLE THREAD FELT	1
3		131-63902	NEEDLE THREAD FELT PRESSER	1
4		TA-0950806-R0	RUBBER PLUG	1
5		SM-4040855-SP	SCREW	1
6	#01	131-62557	NEEDLE COOLER UNIT ASM. (OVER)	1
7		131-62565	NEEDLE COOLER UNIT COMPL.	(1)
8		131-62573	NEEDLE COOLER UNIT ASM. (OVER)	(1)
9		131-62805	NEEDLE COOLER SUPPORT	(1)
10		SS-7090610-SP	SCREW 9/64-40 L=6	(1)
11		131-62904	TANK	(1)
12		131-63001	TANK COVER	(1)
13		SS-4091015-SP	SCREW 9/64-40 L=10	(1)
14		WP-0371026-SD	WASHER 3.7X7X1	(1)
15	#02	131-63159	NEEDLE COOLER UNIT ASM. (INTER)	1
16		131-63167	NEEDLE COOLER COMPL. (INTER)	(1)
17		131-63175	NEEDLE COOLER ASM. (INTER)	(1)
18		131-62805	NEEDLE COOLER SUPPORT	(1)
19		SS-7090610-SP	SCREW 9/64-40 L=6	(1)
20		131-62904	TANK	(1)
21		131-63001	TANK COVER	(1)
22		SS-4091015-SP	SCREW 9/64-40 L=10	(1)
23		WP-0371026-SD	WASHER 3.7X7X1	(1)
24		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
25		131-63704	BUSHING	1

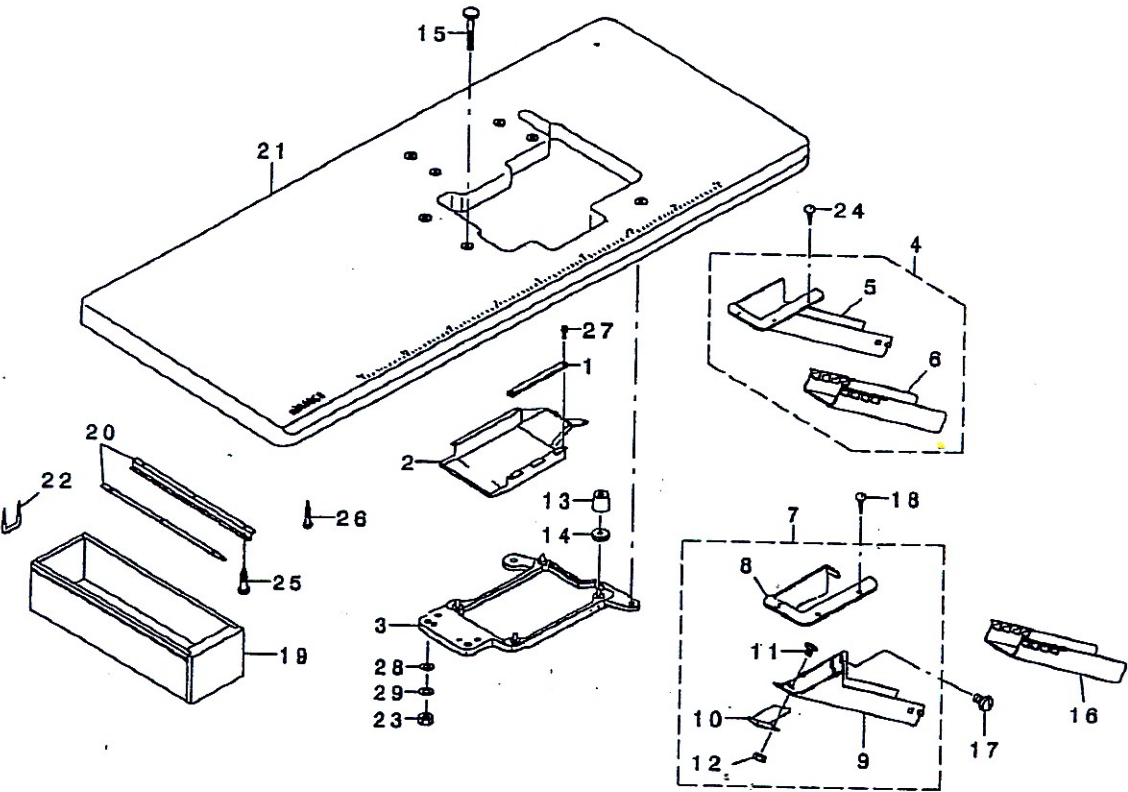
Note #01....FOR MO-6904J,MO-6914J
#02....FOR MO-6916J

17. LUBRICATION MECHANISM COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		123-15008	WORM	1
2		122-93957	LUBRICATING PUMP BODY ASM.	1
3		123-15909	OIL PUMP	(1)
4		122-56103	WORM GEAR	(1)
5		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(2)
6		119-18109	GEAR PUMP SHAFT LARGE	(1)
7		B3534-352-000	PINION GEAR	(2)
8		118-40303	OIL PUMP PINION	(2)
9		123-17004	GEAR PUMP SHAFT	(1)
10		123-16006	PINION SPACER	(1)
11		123-16105	CASING	(1)
12		123-16204	COVER	(1)
13		SS-4112215-SP	SCREW 11/64-40 L=22	(2)
14		SS-6090650-SP	SCREW 9/64-40 L=6	(3)
15		SQ-1110401-MZ	CONNECTING SCREW	(1)
16		NS-6110310-SP	NUT 11/64-40	(1)
17		121-29318	CONNECTING SCREW BRACKET	(1)
18		SQ-1110451-MZ	CONNECTING SCREW	(1)
19		SS-4110615-SP	SCREW 11/64-40 L=6	(2)
20		SM-4060801-SF	SCREW	1
21		SM-6061802-TP	SCREW M6 L=18	2
22		WP-0651056-SD	WASHER 6.5X11X1	2
23		132-28655	LUBRICATION MECHANISM PIPE ASM	1
24		236-30007	TUBE	0.21
25		118-43208	CARTRIDGE FILTER	1
26		SQ-1150454-SD	CONNECTING SCREW	2
27		123-15800	OILING EXIT SUPPORT	1
28		SS-8110520-TP	SCREW 11/64-40 L= 4.5	1
29		131-43300	OIL GAUGE	1
30		131-44001	OIL GAUGE GASKET	1
31		SQ-1110451-MZ	CONNECTING SCREW	1
32		NS-6110310-SP	NUT 11/64-40	1
33		131-42955	FILTER GUIDE ASM.	1
34		131-70808	RUBBER RING	1
35		SM-4051601-SC	SCREW M5X0.8 L=16	1
36		SQ-1110451-MZ	CONNECTING SCREW	2
37		SQ-1150451-MZ	CONNECTING SCREW	1
38		131-42609	OIL TUBE HOLDER	3
39		131-44100	OILING PIN	1
40		121-30407	OIL FELT	1
41		TA-0400301-MO	PLUG D=4X4.5 L=3	1
42		SM-8050502-TP	SCREW M5 L=5	1
43		131-43417	OILING PIN	1
44		121-30605	OIL FELT	1
45		132-30107	OIL PLUG	1
46		SS-6121020-SP	SCREW 3/16-28 L= 9.5	1
47		132-30008	OIL FELT PRESSER	1
48		121-30803	OIL FELT	1
49		SS-7060310-SP	SCREW 3/32-56 L=3	1
50		132-75151	FLOAT ASM.	1
51		132-75102	FLOAT	(1)
52		132-75003	OIL GAUGE BAR	(1)
53		132-29307	FLOAT SUPPORT	(1)
54		132-75201	FLOAT GUIDE BAR	(1)
55		132-28804	OIL FELT GUIDE	1
56		310-18005	SCREW	2
57		132-29109	OIL FELT B	1
58		132-29406	OIL FELT A	1
59		132-28903	OIL FELT PRESSER	2
60		310-18005	SCREW	1
61		132-29000	FELT PRESSER SPACER	1
62		BP-3000001-OR	VINYL PIPE	0.28
63		SQ-0000451-MZ	CONNECTING SCREW	1
64		SQ-1150441-SD	CONNECTING SCREW	1
65		236-30007	TUBE	0.17
66		SS-6120620-TP	SCREW	2
67		132-76902	ONCE THROUGH OIL FELT B	1
68		132-77009	ONCE THROUGH COVER	1
69		132-77157	ONCE THROUGH PIPE ASM.	1
70		CQ-2020000-00	OIL WICK	0.06

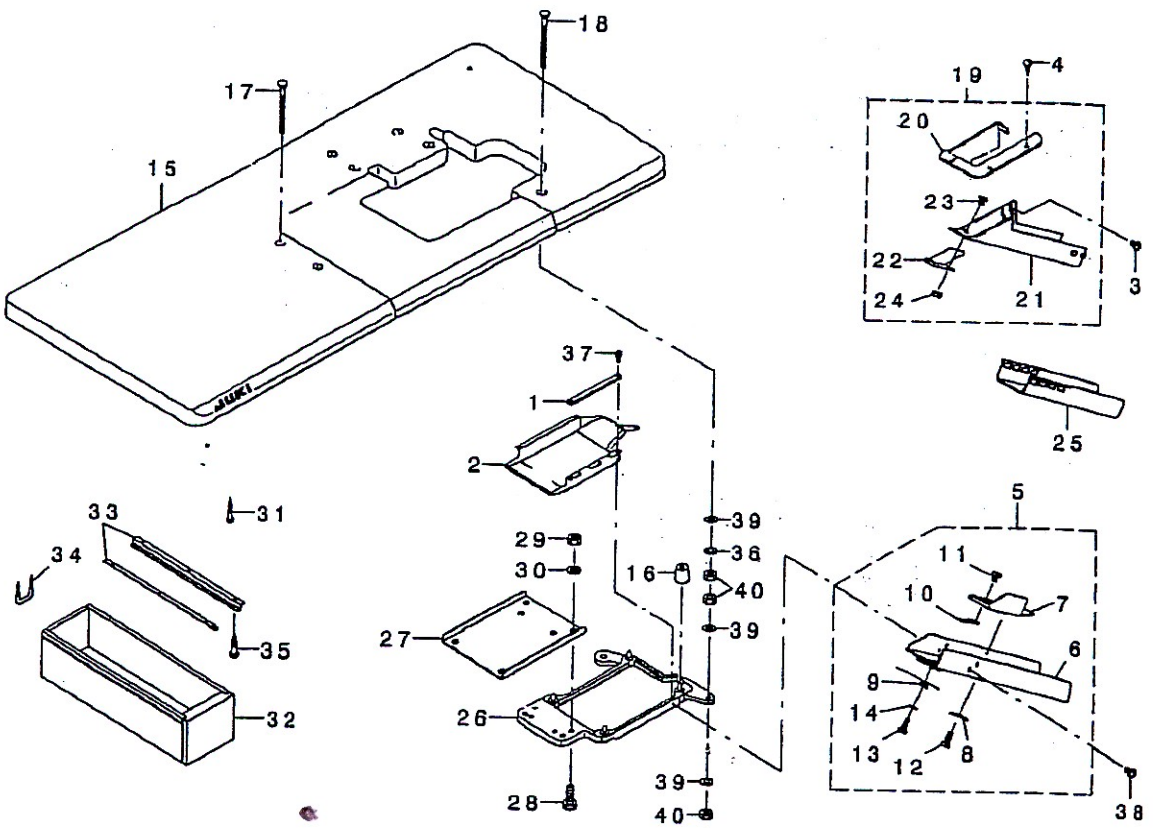
18. SEMI-SUNKEN TYPE TABLE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		118-50815	CASE SPONGE	1
2		118-49411	COOLING FAN CASE	1
3		118-49361	FRAME SUPPORT PLATE ASM.	1
4	#01	123-41954	CLOTH WASTE CHUTE ASM.	1
5		123-41905	CLOTH WASTE CHUTE (SEMI-SUNKEN)	(1)
6		123-41806	CLOTH WASTE CHUTE	(1)
7	#02	131-55759	CLOTH WASTE CHUTE ASM.	1
8		131-55601	CLOTH WASTE CHUTE INLET	(1)
9		131-55700	CLOTH WASTE CHUTE, UPPER	(1)
10		131-55502	CHUTE SUPPORT	(1)
11		SS-5090610-SP	SCREW 9/64-40 L=6	(3)
12		NS-6090310-SP	NUT 9/64-40	(3)
13		131-55403	DUST-PROOF RUBBER	4
14		131-56500	DUST-PROOF RUBBER SPACER	4
15		131-55007	HOLDING PLATE BOLT	4
16	#02	123-41806	CLOTH WASTE CHUTE	1
17	#02	SS-5110710-SP	SCREW 11/64-40 L=7	2
18	#02	SK-2351600-SC	WOOD SCREW D=3.5 L=16	3
19		111-55108	DRAWER	1
20		111-55207	DRAWER SUPPORT	2
21		119-59400	TABLE (SEMI-SUNKEN)	1
22		D8204-555-D00	DRAWER STOPPER	1
23		NS-6240630-SE	NUT 3/8-18	4
24	#01	SK-2351600-SC	WOOD SCREW D=3.5 L=16	3
25		SK-3311500-SC	WOOD SCREW D=3.1 L=15	6
26		SK-3513200-SC	WOOD SCREW D=5.1 L=32	4
27		SS-6090630-TP	SCREW 9/64-40 L=6	5
28		WP-1002036-SE	WASHER 10X21X2	4
29		WS-1002560-KR	SPRING WASHER 10X18X2.5	4

Note #01....EXCEPT JE
#02....FOR JE

19. FULLY-SUNKEN TYPE TABLE COMPONENTS

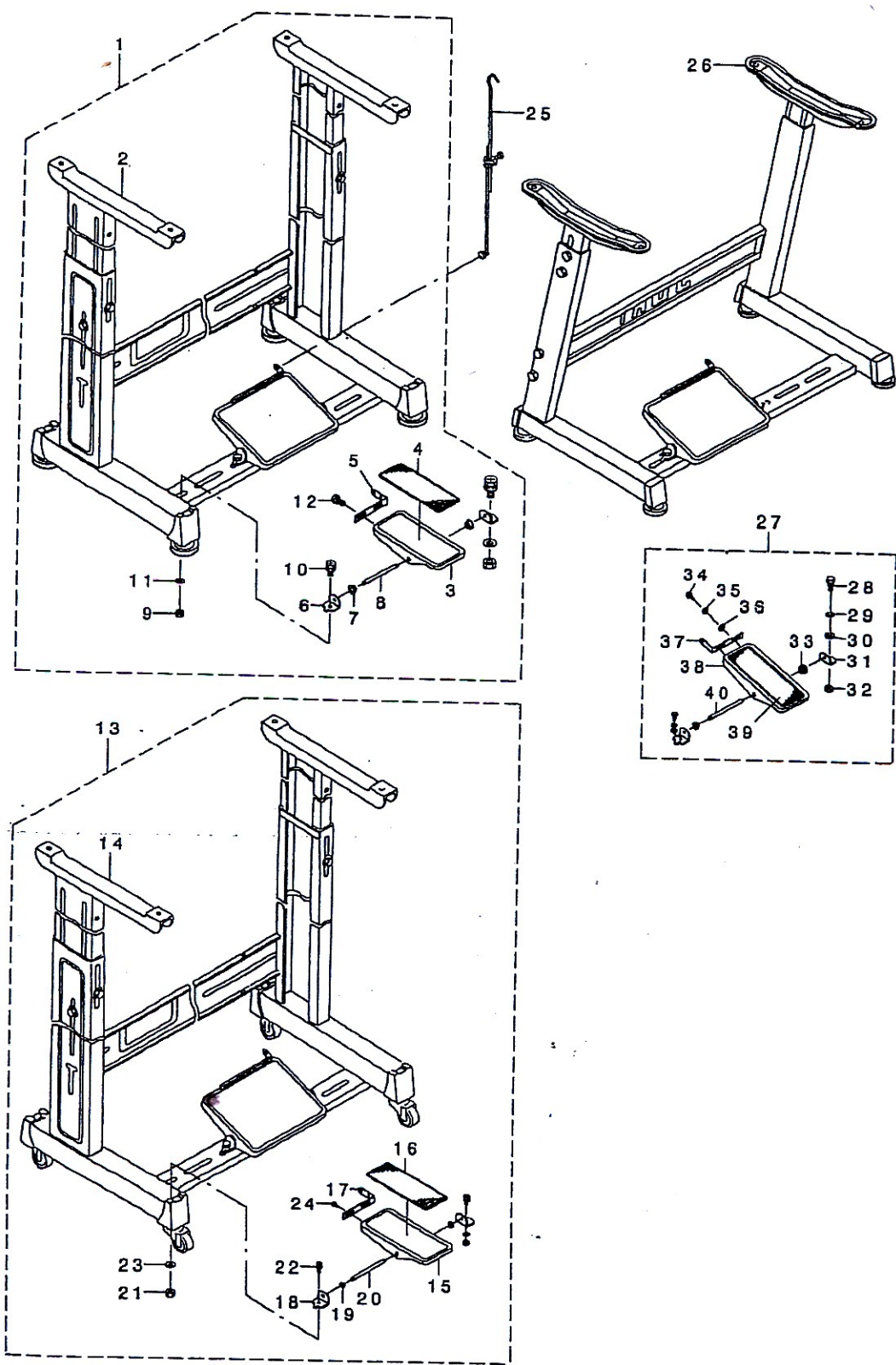


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		118-50815	CASE SPONGE	1
2		118-49411	COOLING FAN CASE	1
3	#02	SS-5110710-SP	SCREW 11/64-40 L=7	2
4	#02	SK-2351600-SC	WOOD SCREW D=3.5 L=16	3
5	#01	131-55858	CLOTH WASTE CHUTE ASM.	1
6		131-56203	CLOTH WASTE CHUTE	(1)
7		131-56302	CLOTH WASTE CHUTE INLET	(1)
8		131-55908	CHUTE INLET LEVER	(1)
9		131-56005	CHUTE INLET SPRING	(1)
10		131-56104	CHUTE INLET RUBBER	(1)
11		SS-6090420-SP	SCREW 9/64-40 L= 4.0	(2)
12		ST-6030821-0A	SCREW D=3-24 L=8	(2)
13		ST-6030821-0A	SCREW D=3-24 L=8	(1)
14		WP-0370316-SD	WASHER 3.7X8X0.3	(1)
15		119-59558	TABLE ASM.	1
16		131-55403	DUST-PROOF RUBBER	4
17		131-55106	HOLDING PLATE BOLT C	2
18		131-55205	HOLDING PLATE BOLT D	2
19	#02	131-55759	CLOTH WASTE CHUTE ASM.	1
20		131-55601	CLOTH WASTE CHUTE INLET	(1)
21		131-55700	CLOTH WASTE CHUTE, UPPER	(1)
22		131-55502	CHUTE SUPPORT	(1)
23		SS-5090610-SP	SCREW 9/64-40 L=6	(3)
24		NS-6090310-SP	NUT 9/64-40	(3)
25	#02	123-41806	CLOTH WASTE CHUTE	1
26		118-49361	FRAME SUPPORT PLATE ASM.	1
27		131-55304	FRAME HOLDING PLATE COUPLING	1
28		SM-9082513-CF	SCREW M8 L=25	4
29		NM-6080600-SM	NUT M8	4
30		WP-0850002-SC	WASHER 8.5X18X1.6	4
31		SK-3513200-SC	WOOD SCREW D=5.1 L=32	4
32		111-55108	DRAWER	1
33		111-55207	DRAWER SUPPORT	2
34		D8204-555-D00	DRAWER STOPPER	1
35		SK-3311500-SC	WOOD SCREW D=3.1 L=15	6
36		WS-1002560-KR	SPRING WASHER 10X18X2.5	4
37		SS-6090630-TP	SCREW 9/64-40 L=6	5
38	#01	SS-5110710-SP	SCREW 11/64-40 L=7	2
39		WP-1002036-SE	WASHER 10X21X2	12
40		NS-6240630-SE	NUT 3/8-18	12

Note #01....EXCEPT JE

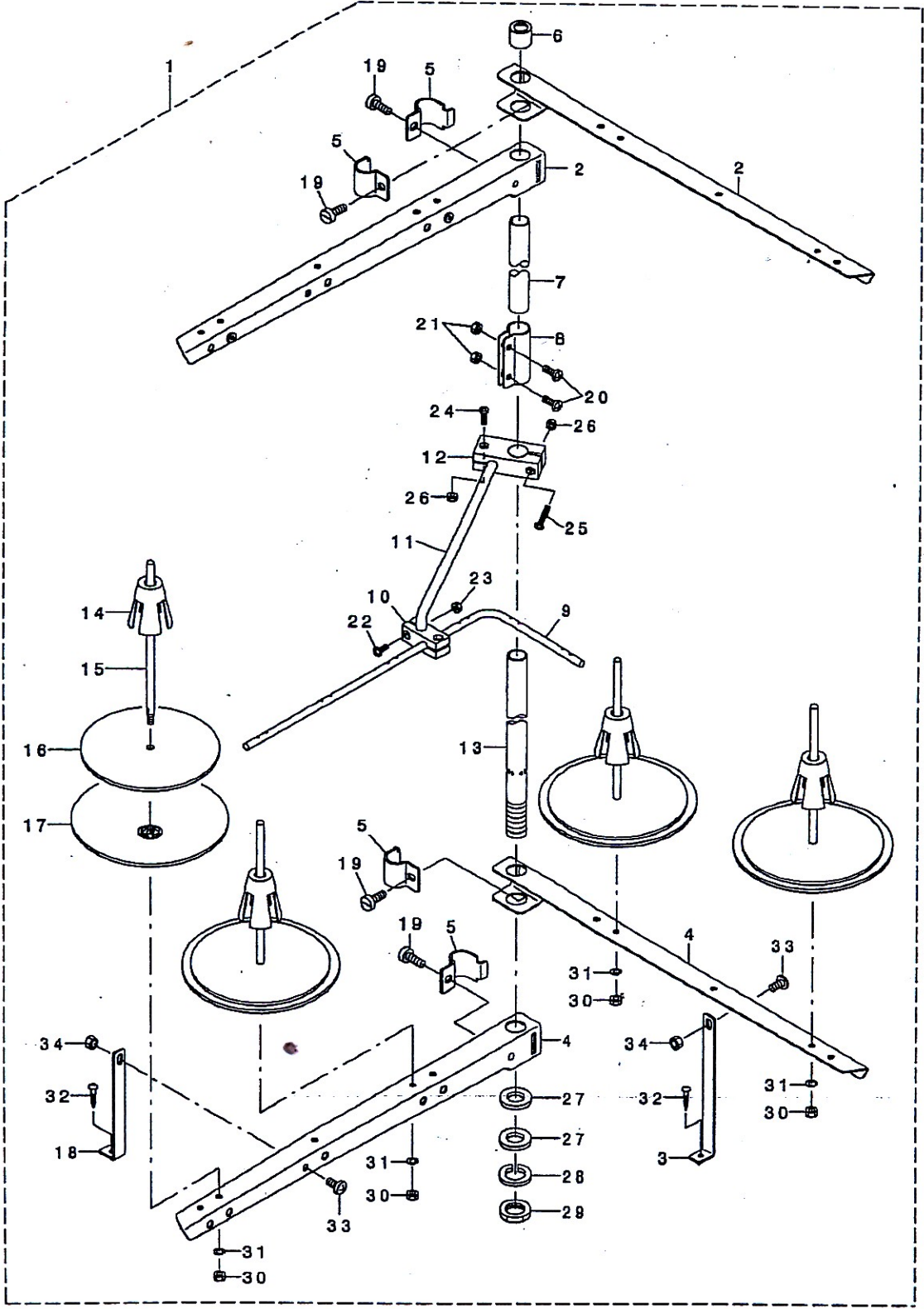
#02....FOR JE

20. STAND COMPONENTS (Z · T)



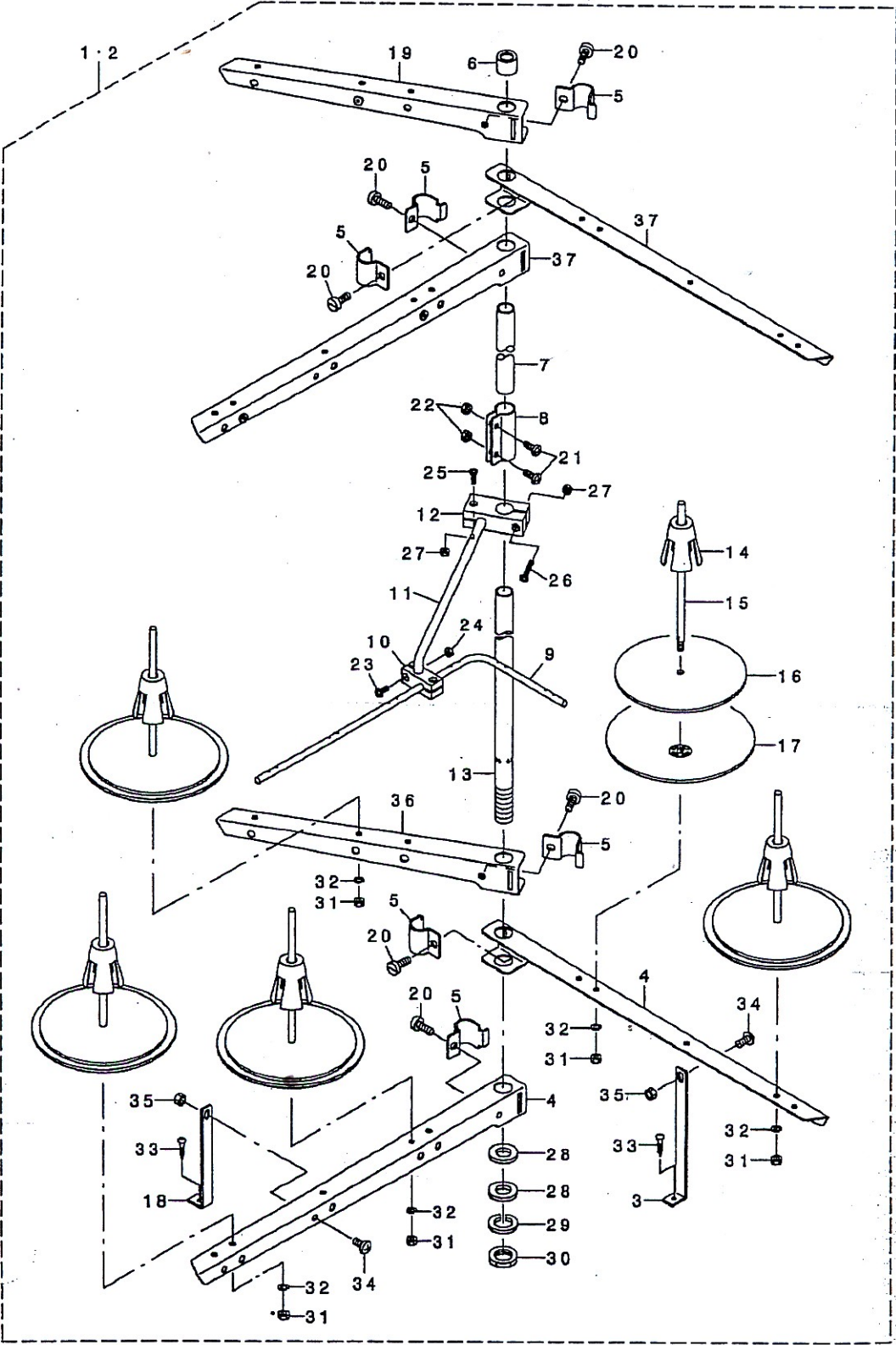
REF.NO	NOTE	PART NO.	D E S C R I P T I O N	Qty
1		119-60655	T STAND JUNCTION	1
2		111-57567	T LEG JUNCTION	(1)
3		GPF-06060000	PEDAL	(1)
4		GPF-06070000	PEDAL MAT	(1)
5		GPF-06080000	PEDAL ADJUSTING PLATE	(1)
6		111-59001	PEDAL SHAFT BRACKET	(2)
7		D8113-555-B00	PEDAL BUSHING	(2)
8		B8153-771-000	PEDAL CONNECTING ROD	(1)
9		NM-6080001-SE	NUT M8	(2)
10		SL-9082091-SE	WASHER HEXAGONAL BOLT	(2)
11		WP-0871602-SE	WASHER 8.7X18X1.6	(2)
12		SL-9061291-SE	WASHER HEXAGONAL BOLT M6 L=12	(2)
13		119-60754	T STAND JUNCTION (WITH CASTER)	1
14		111-59365	T STAND JUNCTION	(1)
15		GPF-06060000	PEDAL	(1)
16		GPF-06070000	PEDAL MAT	(1)
17		GPF-06080000	PEDAL ADJUSTING PLATE	(1)
18		111-59001	PEDAL SHAFT BRACKET	(2)
19		D8113-555-B00	PEDAL BUSHING	(2)
20		B8153-771-000	PEDAL CONNECTING ROD	(1)
21		NM-6080001-SE	NUT M8	(2)
22		SL-9082091-SE	WASHER HEXAGONAL BOLT	(2)
23		WP-0871602-SE	WASHER 8.7X18X1.6	(2)
24		SL-9061291-SE	WASHER HEXAGONAL BOLT M6 L=12	(2)
25		B7114-012-0A0	MOTOR CONNECTING ROD ASM.	1
26		111-51065	Z LEG JUNCTION (B)	1
27		B8151-771-0A0	PEDAL ASM.	1
28		SM-9082023-SE	SCREW M8 L=20	(2)
29		WS-0861410-KR	SPRING WASHER 8.6X15X1.4	(2)
30		WP-0871602-SE	WASHER 8.7X18X1.6	(4)
31		111-51909	PEDAL SHAFT BRACKET	(2)
32		NM-6080721-SE	NUT M8	(2)
33		D8113-555-B00	PEDAL BUSHING	(2)
34		SM-9061203-SE	SCREW M6 L=12	(2)
35		WS-0621210-KR	SPRING WASHER 6.2X11.4X1.2	(2)
36		WP-0671016-SE	WASHER 6.7X13X1	(2)
37		112-46600	PEDAL ADJUSTING PLATE	(1)
38		112-46501	PEDAL	(1)
39		B8152-771-000	PEDAL MAT	(1)
40		B8153-771-000	PEDAL CONNECTING ROD	(1)

21. THREAD STAND COMPONENTS
(FOR MO-6904J,MO-6914J)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-67754	THREAD STANDING DEVICE ASM.	1
2		131-68851	THREAD STANDING ARM ASM. ,LONG	(2)
3		131-68505	THREAD GUIDE ARM B	(1)
4		131-68802	THREAD STANDING ARM ,LONG	(2)
5		229-30705	THREAD GUIDE ARM JOINT	(4)
6		229-31406	THREAD STANDING ROD RUBBER CAP	(1)
7		229-30408	THREAD STANDING ROD, UPPER	(1)
8		229-31307	THREAD STANDING ROD JOINT	(1)
9		131-67903	THREAD GUIDE	(1)
10		131-68000	THREAD GUIDE BASE ,LOWER	(1)
11		131-68109	THREAD GUIDE ARM	(1)
12		131-68208	THREAD GUIDE ARM BASE	(1)
13		229-30309	THREAD STANDING ROD, LOWER	(1)
14		229-31109	SPOOL RETAINER	(4)
15		229-31000	SPOOL PIN	(4)
16		229-30903	SPOOL REST CUSHION	(4)
17		229-30804	SPOOL REST	(4)
18		131-68406	THREAD STANDING ARM SUPPORT, A	(1)
19		SM-6061610-SC	SCREW M6 L=16	(4)
20		SM-4051405-SE	SCREW M5 L=14	(2)
21		NM-6050001-SE	NUT M5	(2)
22		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
23		NM-6040002-SE	NUT M4X0.7	(2)
24		SM-4041201-SC	SCREW M4 L=12	(1)
25		SM-4042001-SC	SCREW M4 X 20	(1)
26		NM-6040002-SE	NUT M4X0.7	(2)
27		WP-1612616-SE	WASHER 16X30X2.6	(2)
28		WS-1643202-KR	SPRING WASHER	(1)
29		NM-6160511-SE	NUT M16X1.5	(1)
30		NM-6050001-SE	NUT M5	(4)
31		WS-0510002-KN	SPRING WASHER	(4)
32		SK-3382001-SE	SCREW D=3.8 L=20	(2)
33		SM-4061201-SE	SCREW M6 L=12	(2)
34		NM-6060001-SE	NUT M6	(2)

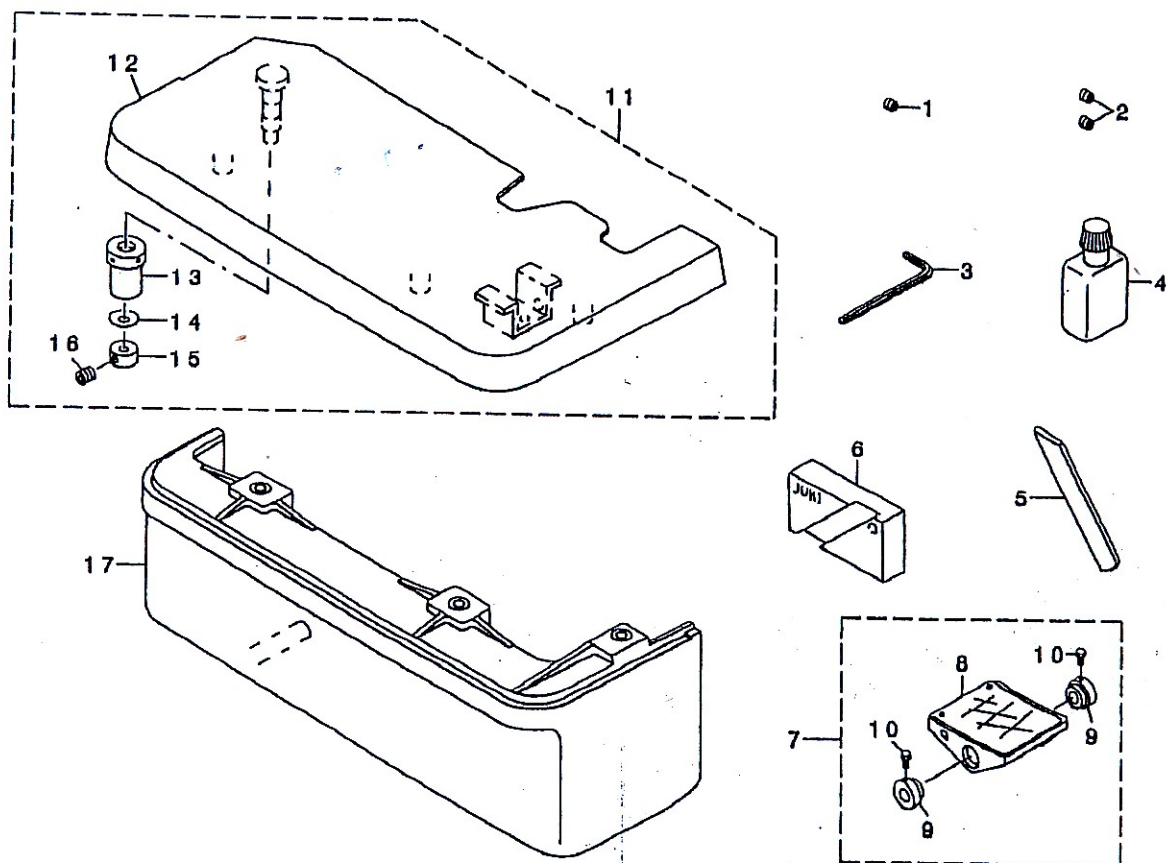
22. THREAD STAND COMPONENTS (FOR MO-6916J)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	131-67853	THREAD STANDING DEVICE ASM.	1
2	#02	131-68752	THREAD STANDING DEVICE ASM.	1
3		131-68505	THREAD STANDING ARM SUPPORT B	(1)
4		131-68802	THREAD STANDING ARM ,LONG	(2)
5		229-30705	THREAD GUIDE ARM JOINT	(6)
6		229-31406	THREAD STANDING ROD RUBBER CAP	(1)
7		229-30408	THREAD STANDING ROD, UPPER	(1)
8		229-31307	THREAD STANDING ROD JOINT	(1)
9		131-67903	THREAD STANDING THREAD GUIDE	(1)
10		131-68000	THREAD GUIDE BASE, LOWER	(1)
11		131-68109	THREAD GUIDE ARM BASE	(1)
12		131-68208	THREAD GUIDE ARM BASE	(1)
13		229-30309	THREAD STANDING ROD, LOWER	(1)
14		229-31109	SPOOL RETAINER	(5)
15		229-31000	SPOOL PIN	(5)
16		229-30903	SPOOL REST CUSHION	(5)
17		229-30804	SPOOL REST	(5)
18		131-68406	THREAD STANDING ARM SUPPORT A	(1)
19		131-68950	THREAD STANDING ARM A ASM.	(1)
20		SM-6061610-SC	SCREW M6 L=16	(6)
21		SM-4051405-SE	SCREW M5 L=14	(2)
22		NM-6050001-SE	NUT M5	(2)
23		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
24		NM-6040002-SE	NUT M4X0.7	(2)
25		SM-4041201-SC	SCREW M4 L=12	(1)
26		SM-4042001-SC	SCREW M4 X 20	(1)
27		NM-6040002-SE	NUT M4X0.7	(2)
28		WP-1612616-SE	WASHER 16X30X2.6	(2)
29		WS-1643202-KR	SPRING WASHER	(1)
30		NM-6160511-SE	NUT M16X1.5	(1)
31		NM-6050001-SE	NUT M5	(5)
32		WS-0510002-KN	SPRING WASHER	(5)
33		SK-3382001-SE	SCREW D=3.8 L=20	(2)
34		SM-4061201-SE	SCREW M6 L=12	(2)
35		NM-6060001-SE	NUT M6	(2)
36		131-68901	THREAD STANDING ARM A	(1)
37		131-68851	THREAD STANDING ARM ASM. ,LONG	(2)

Note #01....FOR JE
#02....EXCEPT JE

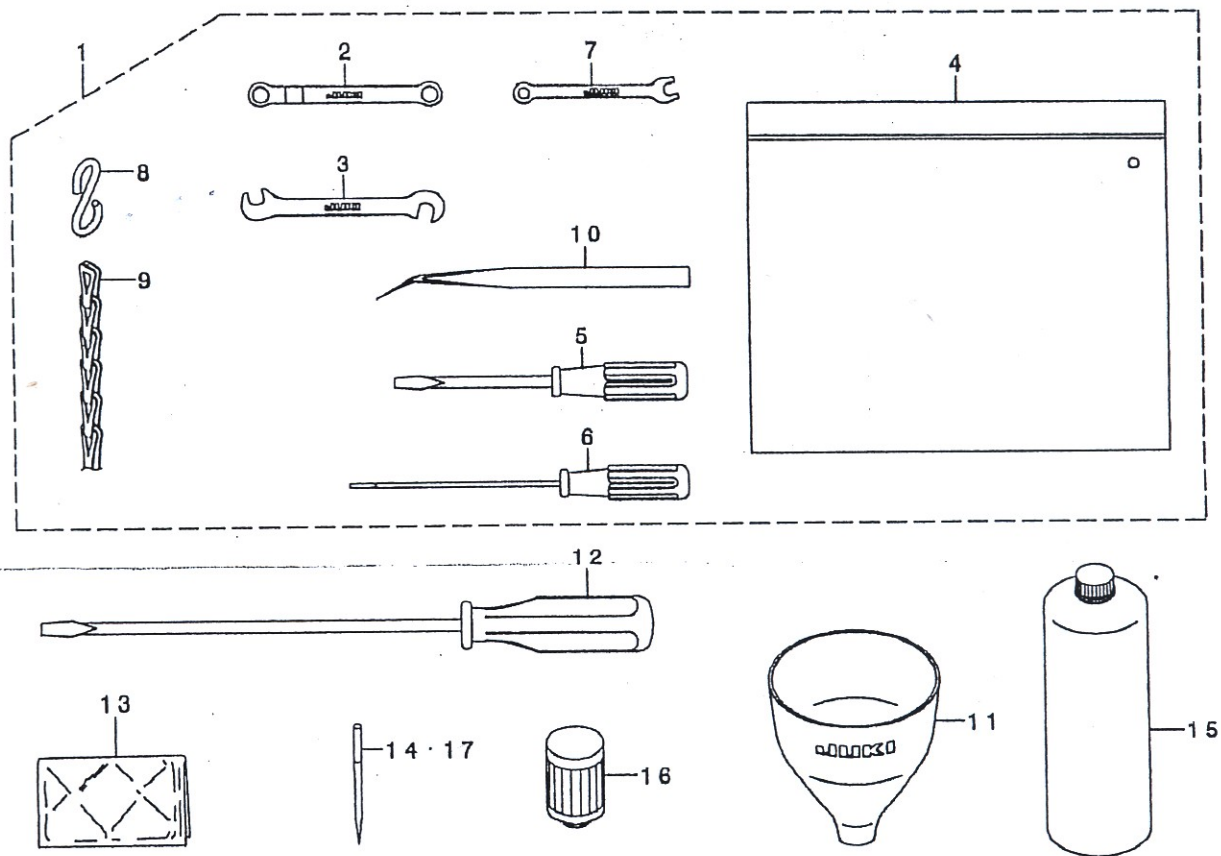
23. SPECIAL ORDER PARTS COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	SS-8080322-TP	SCREW 1/8-44 L=3.2	1
2	#02	SS-8080322-TP	SCREW 1/8-44 L=3.2	2
3		B9112-804-000	SPANNER	1
4		B9135-123-0B0	SILICON OIL LUBRICANT (30CC)	1
5		120-05302	SINTERED LOWER KNIFE	1
6		119-98907	LOWER KNIFE GAUGE	1
7		119-65753	PEDAL ASM.	1
8		119-65704	PEDAL	(1)
9		119-65803	PEDAL THRUST COLLAR	(2)
10		SM-9061203-SE	SCREW M6 L=12	(2)
11	#03	121-05458	CLOTH PLATE ASM.	1
12		121-04550	CLOTH PLATE ASM.	(1)
13		115-01301	ECCENTRIC BUSHING	(1)
14		WZ-0420350-KP	DISC SPRING	(1)
15		CS-0400671-SD	THRUST HOLDER	(1)
16		SM-8040302-TP	SETSCREW	(1)
17	#03	119-49104	CLOTH BASE COVER	1

Note #01....FOR MO-6904J
 #02....FOR MO-6914J,MO-6916J
 #03....FOR MO-6916J

24. ACCESSORIES PARTS COMPONENTS

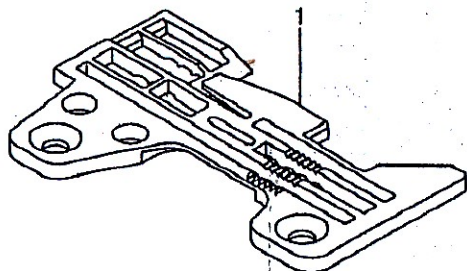


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-60858	ACCESSORIE BAG ASM.	1
2		131-60007	RING SPANNER	(1)
3		131-60205	PIN SPANNER	(1)
4		229-32800	ACCESSORIE BAG	(1)
5		229-33105	SCREW DRIVER,MIDDLE	(1)
6		123-47308	SCREW DRIVER (SMALL)	(1)
7		131-60106	SPANNER (5X6)	(1)
8		131-60304	S SHAPED HOOK	(2)
9		131-60403	CHAIN	(1)
10		122-88403	TWEEZERS	(1)
11		131-60601	FUNNEL	1
12		229-33008	SCREW DRIVER,LARGE	1
13		229-33303	VINYL COVER	1
14	#01	MDO-500S2104	NEEDLE DOX5(ステッチャ) #21S-4	1
15		MML-Q18900CA	JUKI MACHINE OIL 18	1
16		118-43208	CARTRIDGE FILTER	1
17	#02	MDO-500S1804	NEEDLE DOX5(ステッチャ) #18S-4	1

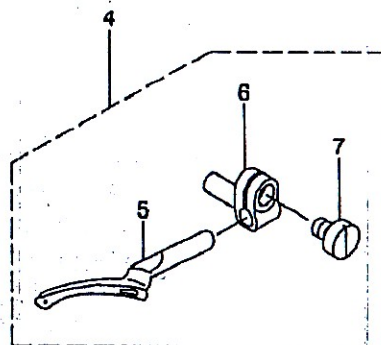
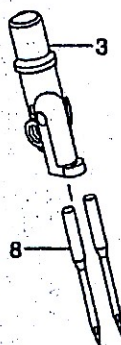
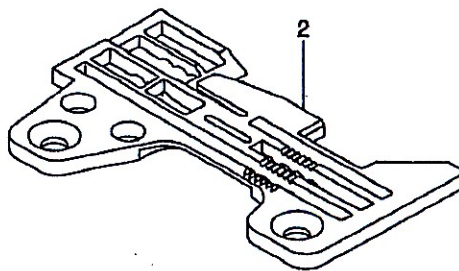
Note #01....FOR MO-6904J,MO-6916J
#02....FOR MO-6914J

25. SUBCLASSES

(1) M0-6916J-FF6-700



(2) M0-6916J-FF6-70Q



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		R4612-J6F-L00	THROAT PLATE	1
2		R4612-J6F-G0A	THROAT PLATE	1
3		400-12200	CHAIN LOOPER NEEDLE CLAMP	1
4		119-93656	UPPER LOOPER ASM.	1
5		119-93607	UPPER LOOPER	(1)
6		115-44707	UPPER LOOPER SUPPORT ARM	(1)
7		SS-6080410-SP	SCREW 1/8-44 L=4	(1)
8		MDC-270B1600	NEEDLE DCX27 #16	2