

High-speed 1-Needle, Overedging Industrial Sewing Machine

MO-6704S-0E4

High-speed 2-Needle, Overedging Industrial Sewing Machine

MO-6714S-BE6

High-speed Safety Stitch Industrial Sewing Machine

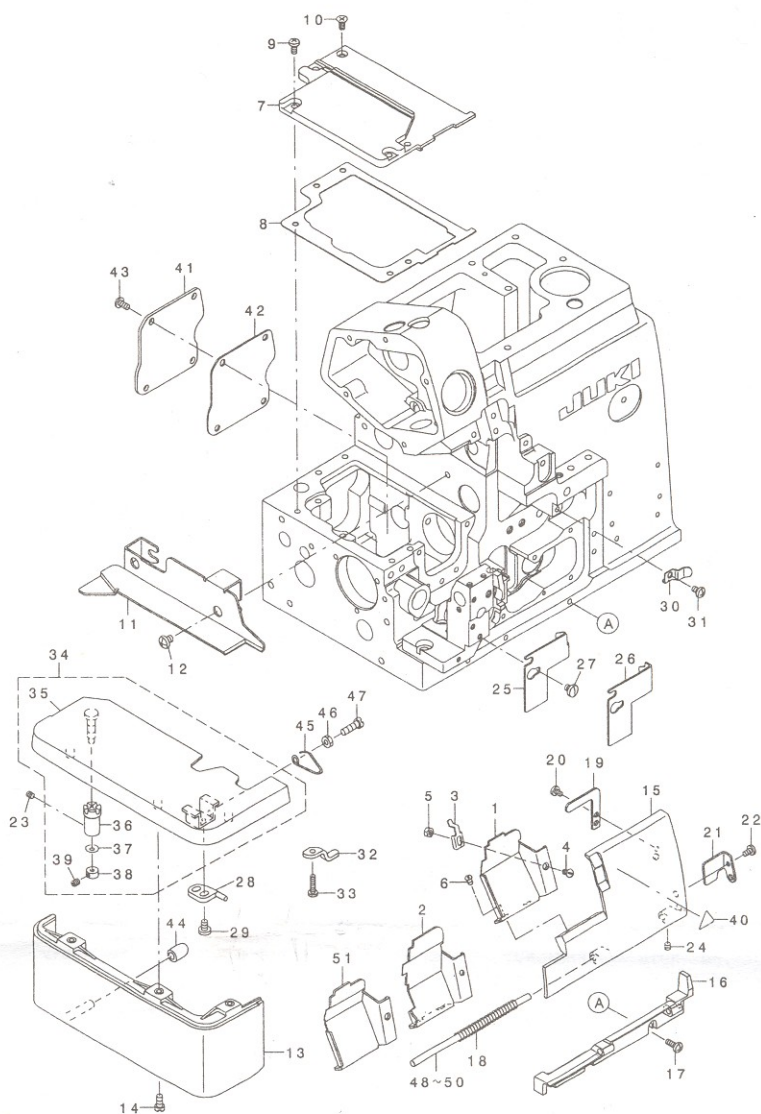
MO-6716S-DE4

29352408

No.1326-02

PARTS LIST

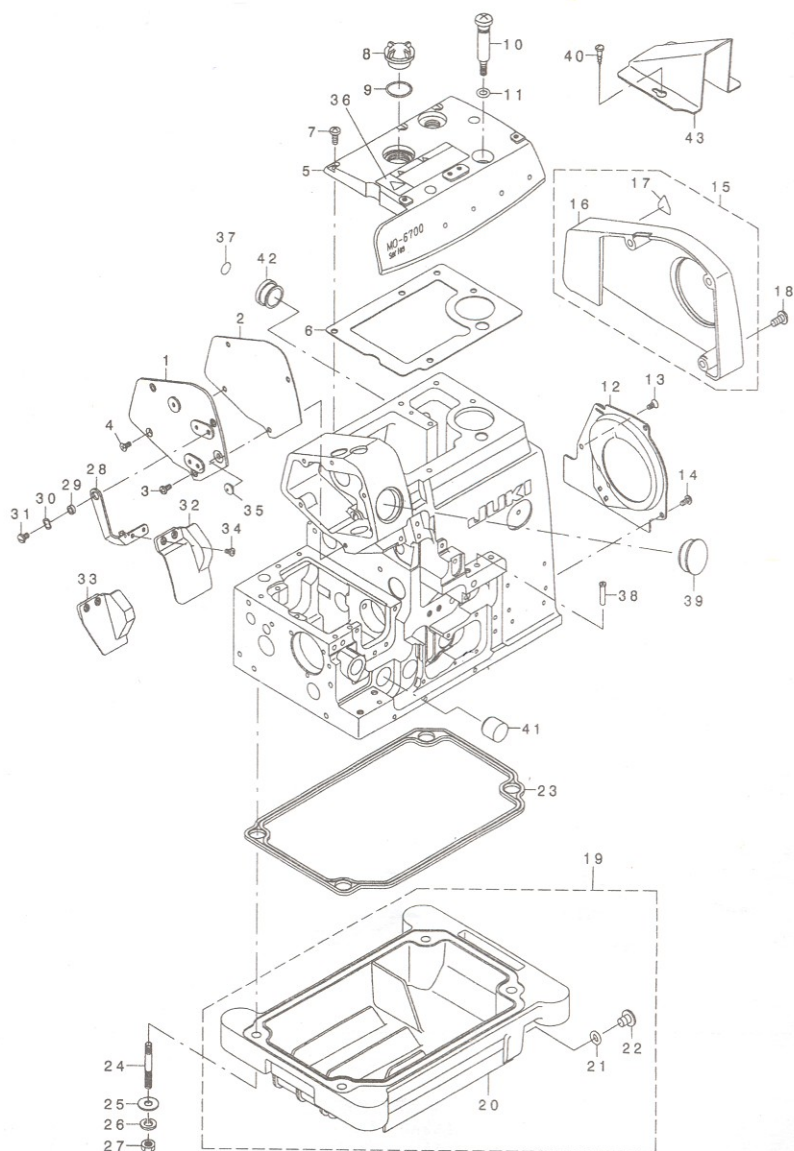
1. MISCELLANEOUS COVER COMPONENTS (1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty.
1	#04	131-04005	CLOTH WASTE COVER	1
2	#02	131-04203	CLOTH WASTE COVER	1
3		131-02405	CROTH WASTE COVER STOPPER	1
4		SS-2090520-SL	SCREW 9/64-40 L=5	1
5		NS-6090310-SN	NUT 9/64-40	1
6		SS-3090610-SP	SCREW 9/64-40 L=6	2
7		132-00704	FEED MECHANISM COVER	1
8		132-00803	FEED MECHANISM COVER GASKET	1
9		SM-4040855-SP	SCREW	4
10		SM-1040801-SC	SCREW M4X0.7 L=8	1
11		123-42101	CLOTH BASE SIDE COVER	1
12		SS-4120615-SP	SCREW 3/16-28 L=6	2
13		131-03809	CLOTH BASE COVER	1
14		SS-4091015-SP	SCREW 9/64-40 L=10	2
15		131-00904	LOOPER COVER	1
16		131-00805	LOOPER COVER BRACKET	1
17		SM-4041055-SP	SCREW M4 L=10	3
18		131-01209	LOOPER COVER SPRING	1
19		131-01407	LOOPER COVER PRESSER PLATE	1
20		SS-7090530-SP	SCREW 9/64-40 L= 4.5	1
21		131-01001	LOOPER COVER GUIDE PLATE	1
22		SS-7090610-SP	SCREW 9/64-40 L=6	1
23		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
24		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
25	#01	131-01506	CLOTH WASTE COVER , LEFT	1
26	#02	131-01605	CLOTH WASTE COVER , LEFT	1
27		SS-7110510-SP	SCREW 11/64-40 L=5	2
28		121-03305	CLOTH BASE SWITCH-TYPE STOPPER	1
29		SS-7110710-SP	SCREW 11/64-40 L=7	2
30		131-01308	LOOPER COVER PRESSER SPRING	1
31		SM-4040655-SP	SCREW M4 L=6	1
32		131-01803	CROTH BASE SUPPORT PLATE	1
33		SS-7091410-SP	SCREW 9/64-40 L=13.5	1
34		131-03650	CLOTH BASE CMPL.	1
35		131-02058	CLOTH BASE ASH.	(1)
36		131-01902	CLOTH BASE ECCENTRIC BUSHING	(1)
37		WZ-0420350-KP	DISC SPRING	(1)
38		131-72903	CLOTH BASE HINGE SHAFT COLLAR	(1)
39		SM-8040302-TP	SETSCREW	(1)
40		CM-3002000-Q1	ATTENTION SEAL	1
41		132-01504	ADJUSTING HOLE COVER	1
42		132-01603	ADJUSTING HOLE COVER GASKET	1
43		SM-4040855-SP	SCREW	4
44		131-04302	CLOTH BASE COVER RUBBER PLUG	1
45		131-02207	CLOTH BASE SWITCH-TYPE SPRING	1
46		NS-6110420-SP	NUT 11/64-40	1
47		SS-6111440-SP	SCREW 11/64-40 L=14.0	1
48	#03	132-40007	LOOPER COVER HINGE SHAFT A	1
49	#03	132-40106	LOOPER COVER HINGE SHAFT B	1
50	#03	132-40205	LOOPER COVER HINGE SHAFT C	1
51	#05	131-04104	CLOTH WASTE COVER	1

Note #01....FOR MO-6704S,MO-6714S
 #02....FOR MO-6716S
 #03....SELECTIVE PARTS
 #04....FOR MO-6704S,MO-6714S
 (EXCEPT TYPE SH)
 #05....FOR MO-6704S,MO-6714S
 (FOR TYPE SH)

2. MISCELLANEOUS COVER COMPONENTS (2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-00209	SIDE COVER	1
2		132-00308	SIDE COVER GASKET	1
3		SM-4040855-SP	SCREW	3
4		SM-1040801-SC	SCREW M4X0.7 L=8	1
5		132-00506	UPPER COVER	1
6		132-00605	UPPER COVER GASKET	1
7		SM-4051255-SP	SCREW M5 L=12.	5
8		229-24708	OIL SIGHT WINDOW	1
9		131-70006	RUBBER RING	1
10		131-04500	OIL DRAIN SCREW	1
11		131-70204	RUBBER RING	1
12		132-01009	COOLING FAN PLATE	1
13		SM-1040801-SC	SCREW M4X0.7 L=8	1
14		SM-4040855-SP	SCREW	2
15		132-01454	BELT COVER ASM.	1
16		132-01405	BELT COVER	(1)
17		CM-3002000-A1	CAUTION LABEL(16)	(1)
18		SS-4151215-SP	SCREW 15/64-28 L=12	3
19		131-02553	OIL RESERVOIR ASM.	1
20		131-02504	OIL RESERVOIR	(1)
21		131-70105	RUBBER RING	(1)
22		131-71004	DRAIN SCREW	(1)
23		131-02603	OIL RESERVOIR GASKET	1
24		131-03908	SCREW STUD	4
25		WP-0751576-SD	WASHER 7.5X19X1.5	4
26		WS-0822010-KP	SPRING WASHER 8.2X15X2	4
27		NS-6680410-SP	NUT 9/32-28	4
28		132-01108	SAFETY PLATE BRACKET	1
29		131-04807	SAFETY PLATE BRACKET COLLAR	1
30		WZ-0850302-KO	WAVED WASHER 8.5X12.5X0.3	1
31		SS-5110710-SP	SCREW 11/64-40 L=7	1
32	#02	132-01306	SAFETY PLATE	1
33	#01	132-01207	SAFETY PLATE	1
34		SS-7090611-SL	SCREW 9/64-40 L=6.1	2
35		132-04003	SAFETY PLATE BUSH	1
36		CM-3002001-B1	SAFETY LABEL 12	1
37		229-01805	GROUND MARK	1
38		131-02900	THREAD GUIDE, LARGE	2
39		107-53309	WINDOW PLATE RUBBER PLUG	1
40		SK-3412001-SE	WOOD SCREW D=4.1 L=20	2
41	#01	TA-1871602-R0	RUBBER PLUG	1
42		TA-2050805-R0	RUBBER PLUG	1
43		131-60700	BELT COVER (B)	1

Note #01....FOR MO-6704S,MO-6714S
#02....FOR MO-6716S

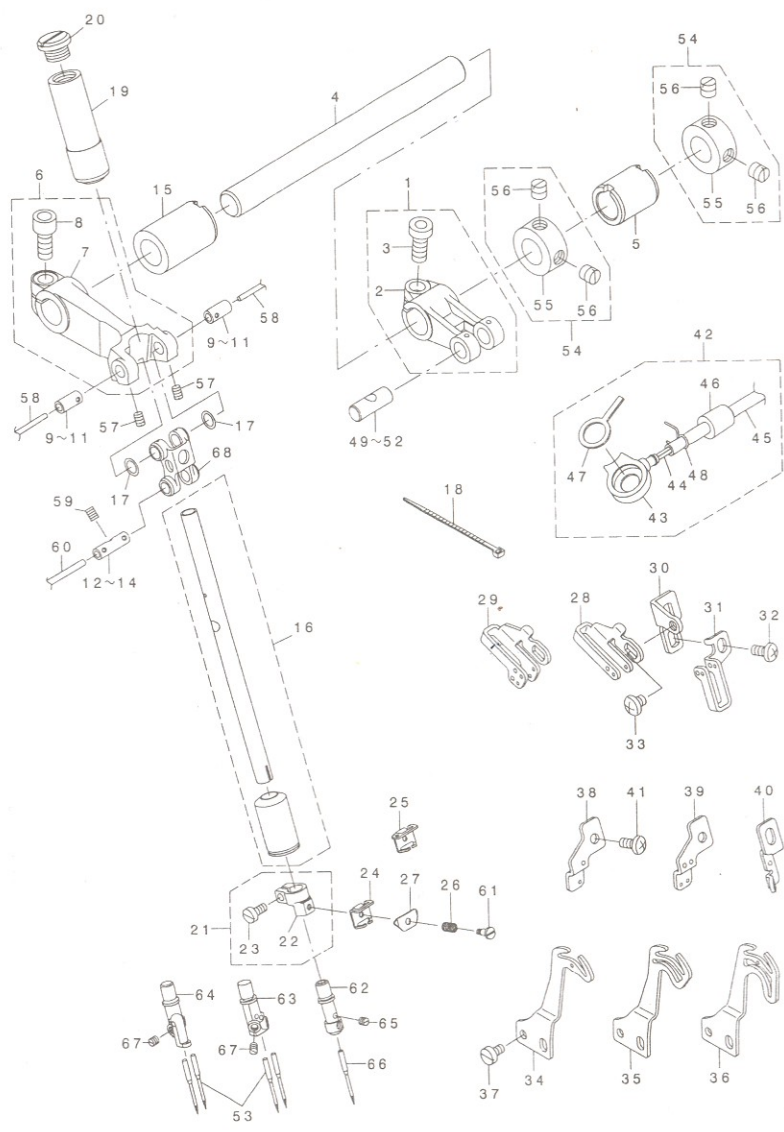
This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered 1 through 47, and a callout 'A' is used for specific fasteners. The assembly is shown in a disassembled state to show the relationship between components. Key sub-assemblies are highlighted with dashed boxes: a bracket assembly (23, 28, 29), a central shaft assembly (1, 2, 3, 17, 18), a bearing housing (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 27), a coupling or joint (30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40), and a lever or arm (43, 44, 46, 47). The diagram shows the shaft (1) passing through various bearings and seals, with the coupling (30) attached to the end. The lever (43) is shown with its pivot (44) and fasteners (46, 47). The bearing housing (4) is shown with its cover (6) and various fasteners (7, 13, 14, 15, 16, 27). The coupling (30) is shown with its fasteners (31, 32, 33, 34, 35, 36, 37, 38, 39, 40). The lever (43) is shown with its pivot (44) and fasteners (46, 47). The diagram also shows various other components like seals (21, 22, 25), washers (41), and fasteners (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 23, 24, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 46, 47).

1		400-23235	MAIN SHAFT ASM.	1
2		400-23234	MAIN SHAFT (300)	(1)
3		SS-5080212-TP	SCREW 1/8-44 L=2	(5)
4		131-07602	HANDWHEEL (A)	1
5		SS-8151150-TP	SCREW 15/64-28 L=10.5	2
6		131-07800	THRUST COLLAR	1
7		SM-4050855-SP	SCREW M5 L=8	3
8		131-08402	COOLING FAN	1
9		131-08501	CRANKSHT OIL SHIELD	1
10		131-07701	HANDWHEEL	1
11		SS-7111810-TP	SCREW 11/64-40 L=18.	3
12		SS-9681610-TP	SCREW 9/32-28 L=16	1
13		WP-0764016-SP	WASHER	1
14		131-70303	RUBBER RING	1
15		WZ-2640310-KH	WAVED WASHER 26.4X33.9X3.5	1
16		B1211-804-000	BALL BEARING B	1
17		B1212-704-000	BEARING RETAINER	1
18		B1211-804-000	BALL BEARING B	1
19		132-05406	CRANKSHAFT BUSHING C	1
20		131-04906	OIL ADJUSTING BAR	1
21	#01	B1215-804-000	BALL BEARING D	1
22	#02	SB-1100003-00	BALL BEARING	1
23	#01	131-08006	CRANKSHAFT BUSHING D	1
24	#02	131-08105	CRANKSHAFT BUSHING D	1
25		131-08204	CRANKSHAFT BUSHING GASKET	1
26		SM-4040855-SP	SCREW	3
27		131-08303	BEARING HOLDING PLATE	1
28		121-09153	CONNECTING ROD ASM.	1
29		SS-7111810-TP	SCREW 11/64-40 L=18	2
30		121-22362	UPPER LOOPER ROD ASM.	1
31		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
32		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
33		SM-6061202-TP	SCREW M6 L=12	(1)
34	#01	121-23360	LOWER LOOPER ROD ASM., A	1
35		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
36		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
37		SM-6061202-TP	SCREW M6 L=12	(1)
38	#02	121-20150	LOWER LOOPER ROD ASM., B	1
39		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
40		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
41		400-17824	LOOPER LOD STOPPER	4
42		SS-6081210-TP	SCREW 1/8-44 L=12	2
43		121-32155	KNIFE DRIVING ROD ASM.	1
44		SS-7111810-TP	SCREW 11/64-40 L=18	2
45		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
46		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
47		400-17714	BALANCER	1

Note #01....FOR MO-6704S,MO-6714S
#02....FOR MO-6716S

*FOR NO.28,30,34,38,43,ORDER FOR
SET ONLY CAN BE ACCEPTED

4. NEEDLE DRIVING SHAFT COMPONENTS

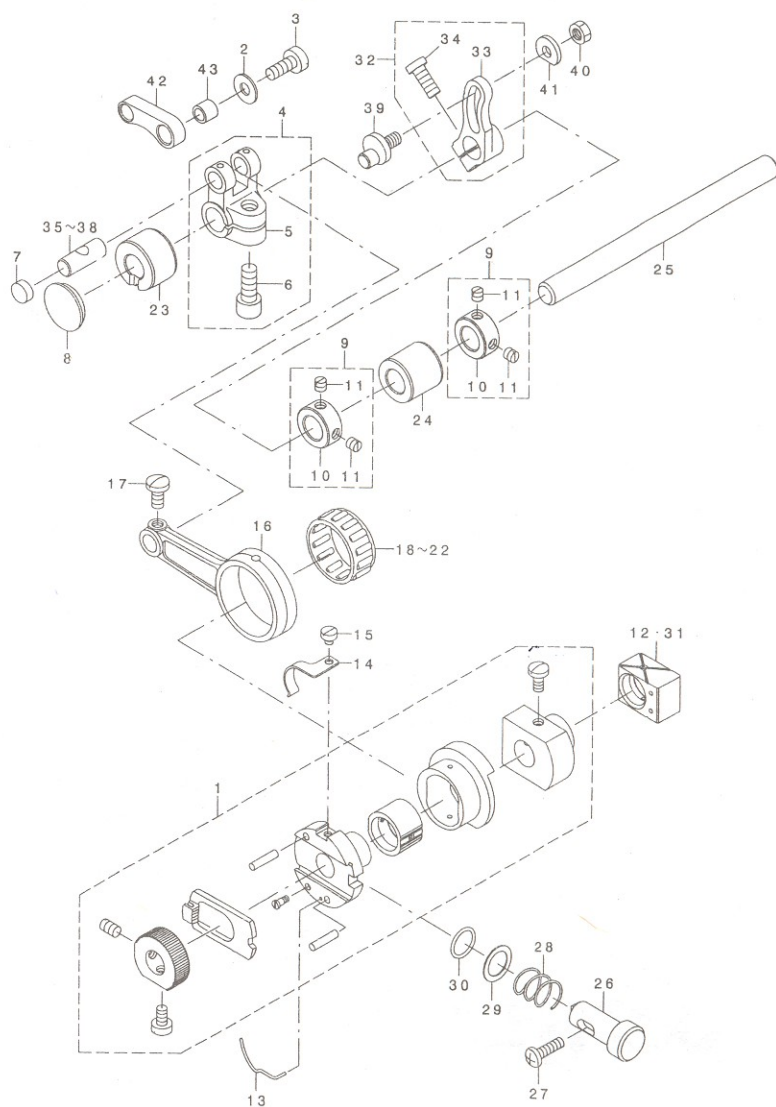


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-10556	FEED FORKED CRANK ASM.	1
2		131-10507	NEEDLE DRIVING BRANCH CRANK	(1)
3		SM-6061402-TP	SCREW M6 L=14	(1)
4		131-10606	NEEDLE DRIVING SHAFT	1
5		131-10101	BUSHING, REAR	1
6		132-09853	NEEDLE DRIVING ARM ASM.	1
7		132-09804	NEEDLE DRIVING ARM	(1)
8		SM-6061402-TP	SCREW M6 L=14	(1)
9	#07	132-09101	NEEDLE DRIVING ARM PIN A	2
10	#07	132-09200	NEEDLE DRIVING ARM PIN B	2
11	#07	132-09309	NEEDLE DRIVING ARM PIN C	2
12	#07	132-09408	NEEDLE DRIVING PIN A	1
13	#07	132-09507	NEEDLE DRIVING PIN B	1
14	#07	132-09606	NEEDLE DRIVING PIN C	1
15		131-10002	BUSHING, REAR	1
16		132-08350	NEEDLE ROD (A) ASM.	1
17		132-08103	NEEDLE DRIVING LINK WASHER	2
18		EA-9500801-00	CABLE BAND	1
19		132-09705	NEEDLE ROD BUSHING, UPPER	1
20		132-07808	NEEDLE ROD BUSHING CAP SCREW	1
21		131-10259	NEEDLE CLAMP HOLDER ASM.	1
22		131-10200	NEEDLE CLAMP HOLDER	(1)
23		SS-6080720-SP	SCREW 1/8-44 L=7	(1)
24	#01	131-10705	NEEDLE THREAD PRESSER GUIDE A	1
25	#02	131-10804	NEEDLE THREAD PRESSER GUIDE B	1
26		131-10903	NEEDLE THREAD PRESSER SPRING	1
27		131-11000	NEEDLE THREAD PRESSER PLATE A	1
28	#03	132-08806	NEEDLE THREAD GUIDE	1
29	#04	132-08905	THREAD GUIDE, 2-NEEDLE	1
30		132-08707	NEEDLE THREAD GUIDE BASE	1
31	#02	131-11109	THREAD GUIDE, CHAIN LOOPER	1
32		SM-4040855-SP	SCREW	2
33		SS-4110515-SP	SCREW 11/64-40 L=5	1
34	#05	131-11208	NEEDLE THREAD TAKE-UP LEVER	1
35	#04	131-11307	TAKE-UP LEVER, 2-NEEDLE	1
36	#02	131-11406	TAKE-UP LEVER, CHAIN LOOP	1
37		SS-6090670-TP	SCREW 9/64-40 L=6	2
38	#03	131-11505	NEEDLE THREAD BALANCE GUIDE	1
39	#04	131-11604	TAKE-UP LEVER GUIDE, 2-NEEDLE	1
40	#02	131-11703	TAKE-UP LEVER GUIDE, CHAIN LOOP	1
41		SM-4040855-SP	SCREW	1
42		132-08459	ONCE THROUGH OIL PIPE ASM.	1
43		132-08509	ONCE THROUGH OIL COVER	(1)
44		CQ-2000000-00	OIL WICK	(0.8)
45		236-30007	TUBE	(0.39)
46		132-44009	ONCE THROUGH OIL PIPE BUSHING	(1)
47		132-08608	ONCE THROUGH OIL FELT	(1)
48		131-42609	PIPE CLAMP	(1)
49	#07	131-22007	FEED BRANCH CRANK PIN A	1
50	#07	131-22106	FEED BRANCH CRANK PIN B	1
51	#07	131-22205	FEED BRANCH CRANK PIN C	1
52	#07	131-22304	FEED BRANCH CRANK PIN D	1
53	#06	MDC-270B1100	NEEDLE DCX27 #11	2
54		131-72754	THRUST COLLAR ASM.	2
55		131-72705	THRUST COLLAR	(1)
56		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
57		SS-8090530-TP	SCREW 9/64-40 L= 5.0	2
58		CQ-2020000-00	OIL WICK	0.09
59		SS-8090530-TP	SCREW 9/64-40 L= 5.0	1
60		CQ-2520000-00	OIL WICK	0.04
61		SD-0280401-SL	HINGE SCREW D=2.8 H=4	1
62	#05	131-75005	NEEDLE CLAMP, 1-NEEDLE	1
63	#04	122-56905	NEEDLE CLAMP, 2-NEEDLE(BE6)	1
64	#02	122-57002	CHAIN LOOPER NEEDLE CLAMP, DEA	1
65	#05	SS-8080310-TP	SCREW 1/8-44 L=2.8	1
66	#05	MDC-270B1100	NEEDLE DCX27 #11	1
67	#06	SS-8080310-TP	SCREW 1/8-44 L=2.8	2
68		132-08004	NEEDLE DRIVING LINK	1

Note #01....FOR MO-6704S,MO-6714S
 #02....FOR MO-6716S
 #03....FOR MO-6704S,MO-6716S
 #04....FOR MO-6714S
 #05....FOR MO-6704S
 #06....FOR MO-6714S,MO-6716S
 #07....SELECTIVE PARTS

*FOR NO.16,ORDER FOR SET ONLY CAN BE ACCEPTED

5. FEED MECHANISM COMPONENTS (1)

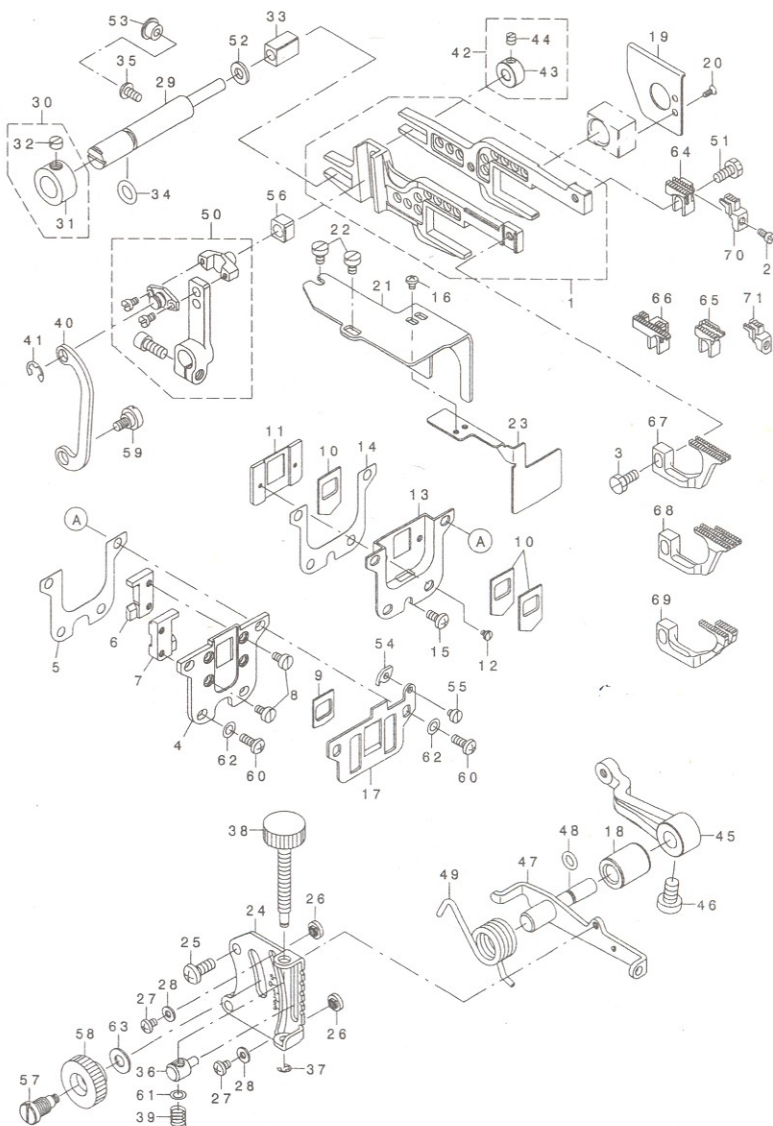


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-18054	FEED ECCENTRIC BODY ASM.	1
2		131-20605	WASHER	1
3		SS-6121220-TP	SCREW 3/16-28 L=11.5	1
4		131-22452	FEED BRANCH CRANK ASM.	1
5		131-22403	FEED BRANCH CRANK	(1)
6		SM-6061402-TP	SCREW M6 L=14	(1)
7		TA-1030402-R0	RUBBER PLUG D=10.3 L=4	1
8		TA-2050416-R0	RUBBER PLUG	1
9		131-72556	FEED SHAFT THRUST COLLAR ASM.	2
10		131-72507	FEED SHAFT THRUST COLLAR	(1)
11		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(2)
12	#01	132-17807	SLIDE BLOCK A	1
13		131-22502	RATCHET PAWL SPRING	1
14		131-19300	RATCHET GEAR SPRING	1
15		SS-6080320-SP	SCREW 1/8-44 L= 2.5	1
16		131-18708	FEED CRANK ROD	1
17		SS-7110910-TP	SCREW 11/64-40 L= 8.5	1
18	#01	121-16604	NEEDLE BEARING	1
19	#01	121-16703	NEEDLE BEARING B	1
20	#01	121-16802	NEEDLE BEARING.,C.	1
21	#01	121-16901	NEEDLE BEARING.,D.	1
22	#01	121-17008	NEEDLE BEARING.,E.	1
23		131-19409	FEED SHAFT METAL , FRONT	1
24		131-19508	FEED SHAFT METAL , REAR	1
25		131-19607	FEED SHAFT	1
26		132-16809	PUSH BUTTON SHAFT	1
27		SM-4041455-SH	SCREW M4 L=14	1
28		132-16601	PUSH BUTTON SPRING	1
29		132-16700	PUSH BUTTON SHAFT WASHER	1
30		132-44108	RUBBER RING	1
31	#01	132-17906	SLIDE BLOCK B	1
32		131-19953	MAIN FEED ARM ASM.	1
33		131-19904	MAIN FEED ARM	(1)
34		SM-6051202-TP	SCREW M5X0.8 L=12	(1)
35	#01	131-22007	CRANK PIN A	1
36	#01	131-22106	CRANK PIN B	1
37	#01	131-22205	CRANK PIN C	1
38	#01	131-22304	CRANK PIN D	1
39		131-19706	MAIN FEED ARM PIN	1
40		NS-6620320-SP	NUT 3/16-32	1
41		131-20001	WASHER B	1
42		131-19805	MAIN FEED LINK	1
43		B1620-804-000	PIN COLLAR	1

Note #01....SELECTIVE PARTS

*FOR NO.1,ORDER FOR SET ONLY CAN BE ACCEPTED

6. FEED MECHANISM COMPONENTS (2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-15157	FEED ROCKER ASM.	1
2		SS-4080620-TP	SCREW 1/8-44 L=6	1
3		SS-9111010-SP	SCREW 11/64-40 L=9.5	1
4		132-15306	RUBBER CASE	1
5		132-15405	RUBBER CASE GASKET	1
6		132-15504	FEED BAR SUPPORT , RIGHT	1
7		132-15603	FEED BAR SUPPORT , LEFT	1
8		SS-6090620-TP	SCREW	4
9		121-18303	DUST-PROOF RUBBER	1
10		121-18204	OIL SHIELD RUBBER	3
11		132-15702	RUBBER HOLDING PLATE	1
12		SS-7060310-SP	SCREW 3/32-56 L=3	2
13		132-15900	OIL SHIELD CASE	1
14		132-16007	OIL SHIELD CASE GASKET	1
15		SM-4040855-SP	SCREW	1
16		SM-4030455-SP	SCREW	2
17		132-15801	THROAT PLATE SUPPORT	1
18		131-22700	ADJUSTING SHAFT METAL	1
19		132-16106	OIL SHIELD PLATE	1
20		SS-1060610-SP	SCREW 3/32-56 L=5.5	2
21		132-16205	FEED CAM OIL SHIELD PLATE	1
22		SM-6040600-SP	SCREW M4 L=6	2
23		132-16304	OIL SHIELD PLATE	1
24		131-22809	DIFFERENTIAL FEED GRADUATION	1
25		SM-4051255-SP	SCREW .M5 L=12	2
26		131-21405	ADJUSTING STOPPER	2
27		SS-4090515-SP	SCREW 9/64-40 L=5	2
28		WP-0371016-SD	WASHER 3.7X8X1	2
29		131-20902	SUPPORT SHAFT	1
30		131-21058	HRUST COLLAR ASM.	1
31		131-21009	HRUST COLLAR	(1)
32		SS-8660330-SP	SCREW 1/4-40 L= 3.0	(1)
33		131-20803	SLIDE BLOCK	1
34		131-70204	RUBBER RING	1
35		SM-4040855-SP	SCREW	1
36		132-17708	DIFFERENTIAL FEED BLOCK	1
37		RE-0300000-KO	E-RING 3	1
38		132-13012	ADJUSTING SCREW	1
39		131-23302	DIFFERENTIAL FEED SCREW SPRING	1
40		131-21306	ADJUSTING LINK	1
41		RE-0500000-KO	E-RING 5	1
42		131-21256	SUPPORT SHAFT COLLAR ASM.	1
43		131-21207	SUPPORT SHAFT COLLAR	(1)
44		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(1)
45		131-21900	DIFFERENTIAL FEED ROCKER	1
46		SS-6661110-SP	SCREW 1/4-40 L=11	1
47		132-17351	ROCKER SHAFT ASM.	1
48		131-70501	RUBBER RING	1
49		131-21603	ADJUSTING LEVER SPRING	1
50		132-18052	DIFFERENTIAL FEED ARM ASM.	1
51		SS-9111050-SP	SCREW 11/64-40 L=9.5	1
52		131-21108	WASHER	1
53		TA-0800504-R0	PLUG D=8 L=4.5	1
54		132-00902	FEED MECHANISM COVER PRESSER	1
55		SS-6080340-SP	SCREW 1/8-44 L=2.9	1
56		132-18102	SLIDE BLOCK	1
57		132-17401	DIFFERENTIAL FEED HINGE SCREW	1
58		132-17500	DIFFERENTIAL FEED LOCK NUT	1
59		SD-0720271-SP	HINGE SCREW D=7.2 H=2.7	1
60		SM-4041055-SP	SCREW M4 L=10	4
61		WP-0460556-SD	WASHER 4.6X7.5X0.5	1
62		WP-0480856-SP	WASHER 4.8X8.4X0.8	4
63		WP-0621016-SD	WASHER 6.2X13X1	1
64	#03	131-91606	MAIN FEED DOG	1
65	#04	119-49807	MAIN FEED DOG (F-25)	1
66	#02	131-92406	MAIN FEED DOG	1
67	#03	131-92802	DIFFERENTIAL FEED DOG	1
68	#04	131-93206	DIFFERENTIAL FEED DOG	1
69	#02	131-93602	DIFFERENTIAL FEED DOG	1
70	#01	131-91309	AUXILIARY FEED DOG	1
71	#02	131-91408	AUXILIARY FEED DOG	1

Note #01....FOR MO-6704S,MO-6714S

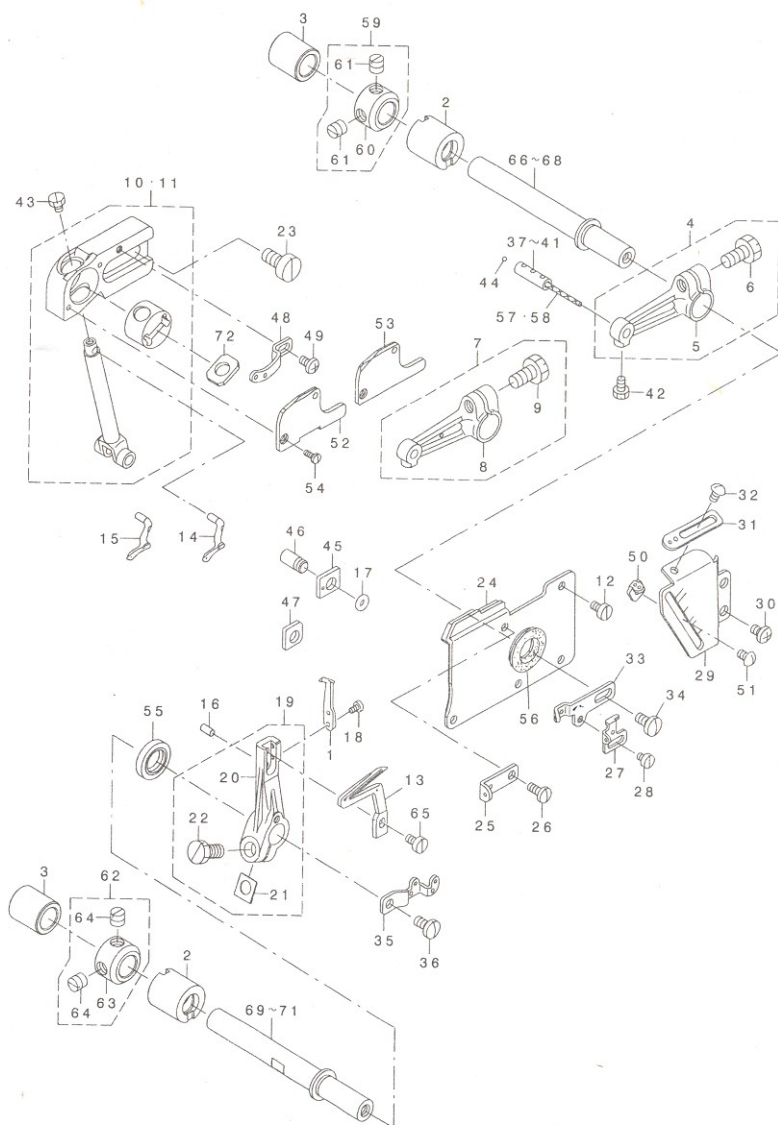
#02....FOR MO-6716S

#03....FOR MO-6704S

#04....FOR MO-6714S

*FOR NO.1,50,ORDER FOR SET ONLY CAN BE ACCEPTED

7. UPPER & LOWER LOOPER COMPONENTS

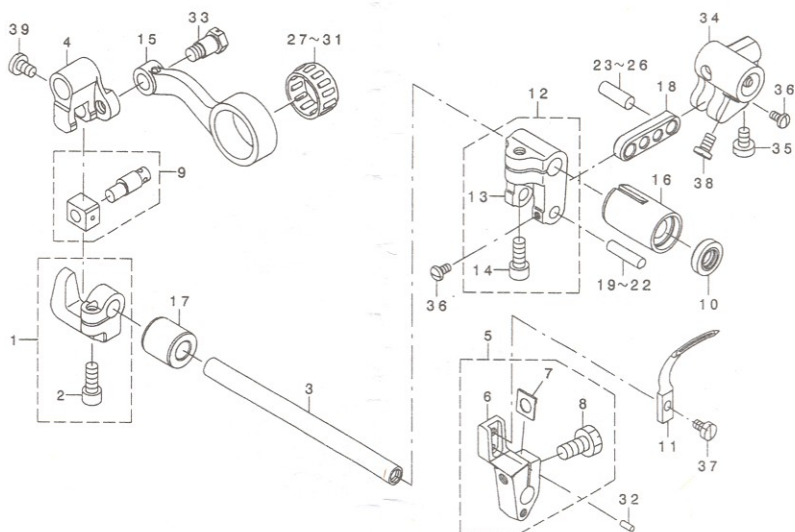


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		118-90001	TRAVELING NEEDLE GUARD	1
2		132-22609	LOOPER SHAFT FRONT BUSHING	2
3		132-22708	LOOPER SHAFT REAR BUSHING	2
4	#01	131-31057	UPPER LOOPER ARM A ASM.	1
5		131-31008	UPPER LOOPER ARM A	(1)
6		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
7	#02	131-31156	UPPER LOOPER ARM B ASM.	1
8		131-31107	UPPER LOOPER ARM B	(1)
9		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
10	#01	400-15637	GUIDE SUPPORT ASM.	1
11	#02	400-16841	GUIDE SUPPORT B ASM	1
12		SS-6090630-TP	SCREW 9/64-40 L=6	4
13		119-99307	LOWER LOOPER	1
14	#01	118-88104	UPPER LOOPER	1
15	#02	121-76004	UPPER LOOPER	1
16		PS-0300062-KH	SPRING PIN 3X6	1
17		131-70600	RUBBER RING	1
18		SS-6060440-TP	SCREW 3/32-56 L=3.5	2
19		131-32550	LOWER LOOPER SUPPORT ARM ASM.	1
20		131-32501	LOWER LOOPER SUPPORT ARM	(1)
21		131-29309	WASHER	(1)
22		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
23		SM-6061200-SP	SCREW M6 L=12	2
24		121-23659	OIL SHIELD PLATE ASM.	1
25		123-40600	UPPER LOOPER THREAD GUIDE	1
26		SS-7090850-SP	SCREW 9/64-40 L=8	1
27		123-40709	LOWER LOOPER THREAD TAKE-UP	1
28		SS-6080410-SP	SCREW 1/8-44 L=4	1
29		132-22401	LOOPER THREAD TAKE-UP COVER	1
30		SM-4040655-SP	SCREW M4 L=6	2
31		123-40303	THREAD GUIDE, RIGHT	1
32		SS-3090610-SP	SCREW 9/64-40 L=6	1
33		123-40402	THREAD TAKE-UP, RIGHT	1
34		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
35		123-40907	LOWER THREAD TAKE-UP LEFT	1
36		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
37	#03	131-31206	UPPER LOOPER HOLDER PIN A	1
38	#03	131-31305	UPPER LOOPER HOLDER PIN B	1
39	#03	131-31404	UPPER LOOPER HOLDER PIN C	1
40	#03	131-31503	UPPER LOOPER HOLDER PIN D	1
41	#03	131-31602	UPPER LOOPER HOLDER PIN E	1
42		SS-9090610-TP	SCREW 9/64-40 L=5.5	1
43		SS-9090410-TP	SCREW	1
44		131-31701	OIL WICK STOPPER BALL	1
45	#04	131-31909	GUIDE SUPPORT GAUGE	1
46		131-31800	GAUGE FIXING PIN	1
47	#05	131-32006	GUIDE SUPPORT GAUGE	1
48		123-40501	THREAD GUIDE, UPPER	1
49		SS-4090615-SP	SCREW 9/64-40 L=6	1
50		123-40808	THREAD GUIDE	1
51		SS-3090610-SP	SCREW 9/64-40 L=6	1
52	#01	132-22203	UPPER LOOPER GAUGE COVER	1
53	#02	132-22302	UPPER LOOPER GAUGE COVER B	1
54		SS-7060610-SP	SCREW 3/32-56 L= 5.5	2
55		400-10804	OIL SEAL RING	1
56		131-32709	UPPER LOOPER SHAFT RUBBER RING	1
57		CQ-2000000-00	OIL WICK	0.04
58		CQ-2020000-00	OIL WICK	0.04
59	#04	131-72853	THRUST COLLAR ASM.	2
60		131-72804	THRUST COLLAR	(1)
61		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
62	#05	131-72853	THRUST COLLAR ASM.	1
63		131-72804	THRUST COLLAR	(1)
64		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
65		SS-6090620-TP	SCREW	1
66	#03	132-21403	UPPER LOOPER GUIDE A	1
67	#03	132-21502	UPPER LOOPER GUIDE B	1
68	#03	132-21601	UPPER LOOPER GUIDE C	1
69	#03	132-21700	UPPER LOOPER GUIDE A	1
70	#03	132-21809	UPPER LOOPER GUIDE B	1
71	#03	132-21908	UPPER LOOPER GUIDE C	1
72		400-11234	DUST SEALING FELT	1

Note #01....FOR MO-6704S,MO-6716S
#02....FOR MO-6714S
#03....SELECTIVE PARTS
#04....FOR MO-6704S,MO-6714S
#05....FOR MO-6716S

*FOR NO.10,11,ORDER FOR SET ONLY CAN BE ACCEPTED

8. CHAIN LOOPER COMPONENTS (FOR MO-6716S)

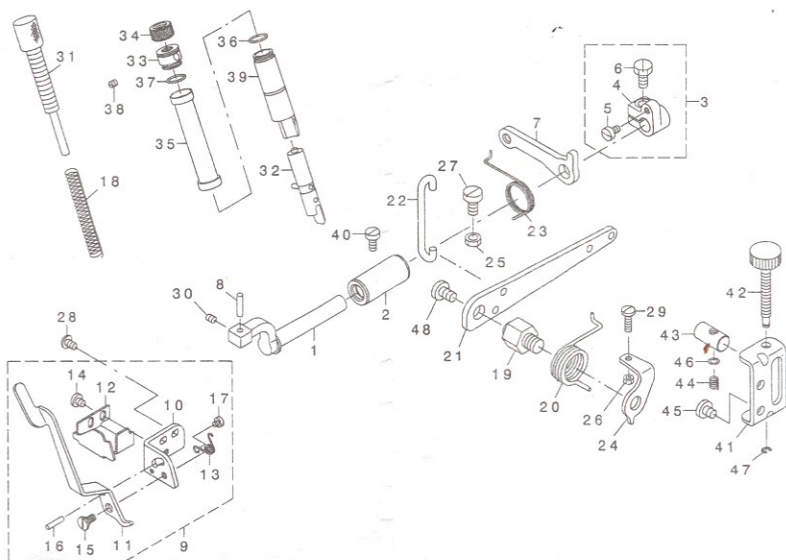


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-29853	BRACKET	1
2		SM-6051202-TP	SCREW M5X0.8 L=12	1
3		131-26909	CHAIN LOOPER SHAFT	1
4		131-26008	FRONT-AND-REAR ARM	1
5		131-29952	CHAIN LOOPER DRIVING ARM ASM.	1
6		131-29903	CHAIN LOOPER DRIVING ARM	(1)
7		131-29309	WASHER	(1)
8		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
9		131-26354	SLIDE BLOCK PIN ASM.	1
10		400-10805	OIL SEAL RING	1
11		121-20705	CHAIN LOOPER	1
12		131-25950	CHAIN LOOPER DRIVING ARM ASM.	1
13		131-25901	CHAIN LOOPER DRIVING ARM	(1)
14		SM-6051202-TP	SCREW M5X0.8 L=12	(1)
15		132-20009	CHAIN LOOPER ROD	1
16		131-28103	BUSHING, FRONT	1
17		131-27006	BUSHING, REAR	1
18		131-27105	CHAIN LOOPER SHAFT DRIV. LINK	1
19	#01	131-26503	PIN, LONG A	1
20	#01	131-26602	PIN, LONG B	1
21	#01	131-26701	PIN, LONG C	1
22	#01	131-26800	PIN, LONG D	1
23	#01	131-27204	PIN, SHORT A	1
24	#01	131-27303	PIN, SHORT B	1
25	#01	131-27402	PIN, SHORT C	1
26	#01	131-27501	PIN, SHORT D	1
27	#01	B2119-816-A00	BEARING A	1
28	#01	B2119-816-B00	BEARING B	1
29	#01	B2119-816-C00	BEARING C	1
30	#01	B2119-816-D00	BEARING D	1
31	#01	B2119-816-E00	BEARING E	1
32		PS-0250062-KH	SPRING PIN 2.5X6	1
33		SD-0720803-TH	STEP-SCREW D=7.24 H=8	1
34		121-21612	DRIVING BALL ARM BRACKET	1
35		SS-6110710-TP	SCREW 11/64-40 L= 6.5	1
36		SS-4080620-TP	SCREW 1/8-44 L=6	2
37		SS-6090620-TP	SCREW	1
38		SS-6110710-TP	SCREW 11/64-40 L= 6.5	2
39		SS-7110720-TP	SCREW 11/64-40 L=7	1

Note #01....SELECTIVE PARTS

*FOR NO.9,ORDER FOR SET ONLY CAN BE ACCEPTED

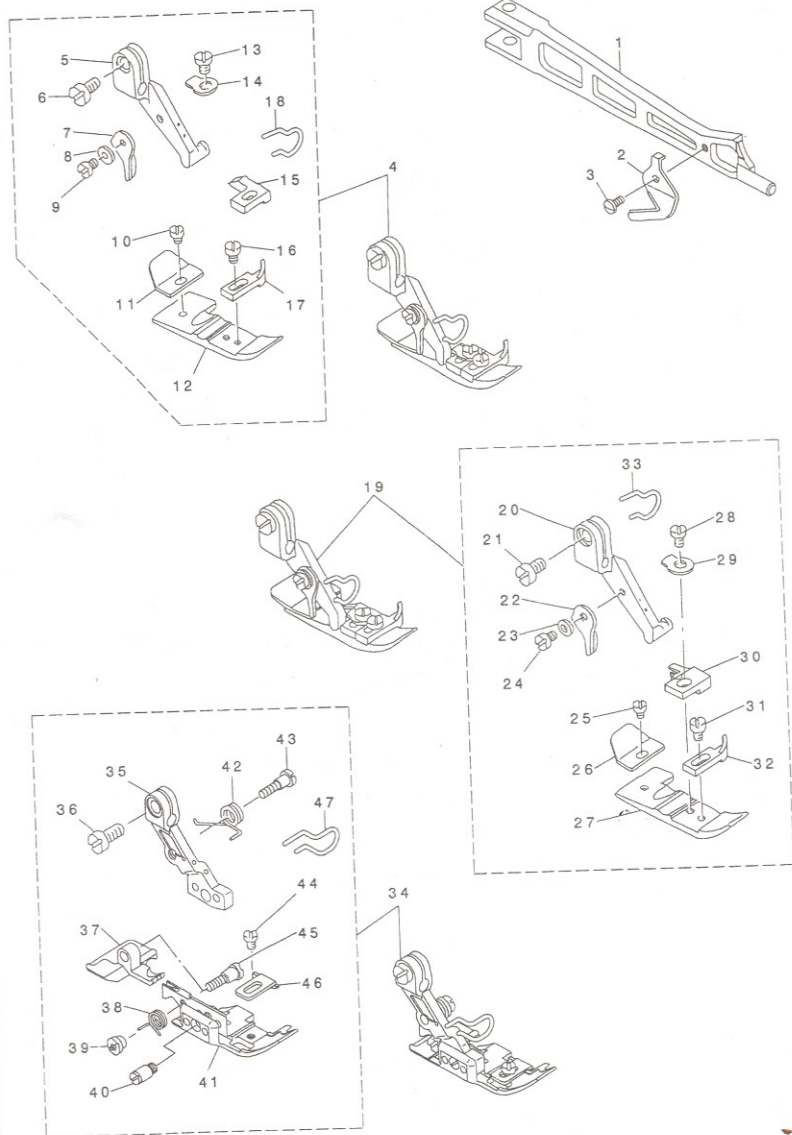
9. PRESSER FOOT COMPONENTS (1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-15001	PRESSER FOOT SHAFT	1
2		131-15100	PRESSER FOOT SHAFT BUSHING	1
3		131-15258	THRUST ARM ASM.	1
4		131-15209	THRUST ARM	(1)
5		SS-6110710-TP	SCREW 11/64-40 L= 6.5	(1)
6		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
7		131-16801	LIFTING ARM	1
8		131-15407	PRESSER FOOT ARM HINGE SHAFT	1
9		131-15753	PRESSER LIFTING LEVER BASE ASM	1
10		131-15803	PRESSER LIFTING LEVER BASE	(1)
11		131-15902	PRESSER LIFTING LEVER	(1)
12		131-16009	PRESSER ARM STOPPER	(1)
13		131-16108	PRESSER FOOT LIFTING SPRING	(1)
14		SS-7110510-SP	SCREW 11/64-40 L=5	(2)
15		SD-0640241-SP	HINGE SCREW D= 6.35 H= 2.4	(1)
16		PS-0300142-KH	SPRING PIN 0.3 X 14	(1)
17		SS-6080340-SP	SCREW 1/8-44 L=2.9	(1)
18		131-16207	PRESSER FOOT SPRING	1
19		131-17007	PRESSER LIFTING LEVER SCREW	1
20		131-16306	PRESSER LIFTING LEVER SPRING	1
21		131-16900	PRESSER LIFTING LEVER	1
22		131-16405	PRESSER LIFTING HOOK	1
23		131-16504	LIFTING LEVER ARM SPRING	1
24		131-16603	PRESSER LIFTING LEVER SPRING	1
25		NM-6060003-SC	NUT M6	1
26		NS-6110420-SP	NUT 11/64-40	1

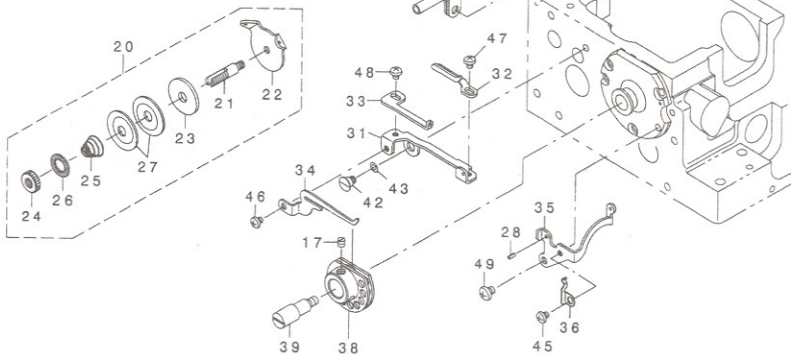
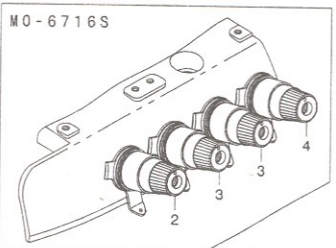
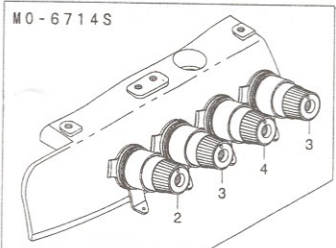
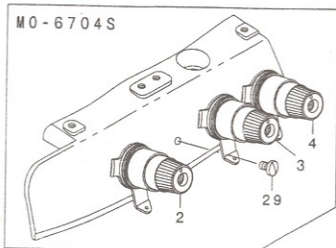
27	SM-6061200-SP	SCREW M6 L=12	1
28	SS-7110840-SP	SCREW 11/64-40 L=7.8	2
29	SS-7111410-TP	SCREW 11/64-40 L=14	1
30	SS-8110520-TP	SCREW 11/64-40 L= 4.5	1
31	132-12600	PRESSER REGULATOR SCREW	1
32	131-15654	PRESSER BAR ASM.	1
33	122-88700	PRESSER REGULATOR SCREW WASHER	1
34	131-17106	PRESSER REGULATOR NUT	1
35	132-12709	PRESSER BAR COVER	1
36	131-70402	RUBBER RING	2
37	131-70402	RUBBER RING	1
38	SM-8040402-TP	SCREW M4X0.7 L=4	1
39	132-12501	PRESSER BAR BUSHING	1
40	SS-6121020-SP	SCREW 3/16-28 L= 9.5	1
41	132-12808	ADJUSTING BASE	1
42	132-13012	ADJUSTING SCREW	1
43	132-12915	ADJUSTING BLOCK	1
44	131-23302	ADJUSTING SPRING	1
45	SS-7150740-SP	SCREW 15/64-28 L=7	2
46	WP-0460556-SD	WASHER 4.6X7.5X0.5	1
47	RE-0300000-KO	E-RING 3	1
48	SS-7161040-SP	SCREW 1/4-24 L= 9.5	1

10. PRESSER FOOT COMPONENTS (2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		122-53829	PRESSER FOOT ARM	1
2		131-16702	THREAD TRIMMER	1
3		SS-7060510-SP	SCREW 3/32-56 L=4.8	1
4	#01	118-76166	PRESSER FOOT ASM.	1
5		118-72009	PRESSER FOOT HINGE	(1)
6		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
7		B1530-804-000	STOPPER	(1)
8		WP-0250516-SD	WASHER 2.5X6X0.5	(1)
9		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(1)
10		SS-6060210-SP	SCREW 3/32-56 L= 1.9	(1)
11		B1511-814-000	REAR PRESSER FOOT	(1)
12		B1507-804-C00	PRESSER FOOT	(1)
13		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
14		B1508-804-00B	SPRING	(1)
15		B1509-804-C00	STITCH TONGUE	(1)
16		SS-6060440-TP	SCREW 3/32-56 L=3.5	(1)
17		B1510-814-000	CURL GUARD	(1)
18		131-78306	FINGER GUIDE	(1)
19	#02	118-76869	PRESSER FOOT ASM.	1
20		118-72009	PRESSER FOOT HINGE	(1)
21		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
22		B1530-804-000	STOPPER	(1)
23		WP-0250516-SD	WASHER 2.5X6X0.5	(1)
24		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(1)
25		SS-6060210-SP	SCREW 3/32-56 L= 1.9	(1)
26		B1511-814-000	REAR PRESSER FOOT	(1)
27		B1507-814-00P	PRESSER FOOT	(1)
28		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
29		B1508-804-00B	SPRING	(1)
30		B1509-814-00P	STITCH TONGUE	(1)
31		SS-6060440-TP	SCREW 3/32-56 L=3.5	(1)
32		B1510-814-000	CURL GUARD	(1)
33		131-78306	FINGER GUIDE	(1)
34	#03	121-53763	PRESSER FOOT ASM.	1
35		121-56907	PRESSER FOOT HINGE	(1)
36		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
37		121-64802	REAR PRESSER FOOT	(1)
38		121-67805	SPRING, FOR REAR PRESSER FOOT	(1)
39		B1513-816-000	NUT, FOR REAR PRESSER FOOT	(1)
40		121-67409	HINGE PIN	(1)
41		121-62202	PRESSER FOOT	(1)
42		121-67607	PRESSER FOOT ARM SPRING	(1)
43		121-67508	HINGE SCREW	(1)
44		SS-6060340-SP	SCREW 3/32-56 L= 2.5	(1)
45		B1514-816-000	SCREW	(1)
46		121-67706	PRESSER FOOT	(1)
47		131-78405	FINGER GUIDE	(1)

Note #01....FOR MO-6704S
 #02....FOR MO-6714S
 #03....FOR MO-6716S



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-25008	CENTER THREAD GUIDE	1
2		131-37559	THREAD TENSION SPRING COMPL.	1
3	#01	131-38359	THREAD TENSION SPRING COMPL.	1
4		131-38656	THREAD TENSION SPRING COMPL.	1
5		131-37807	THREAD TENSION SPRING, RED	(1)
6		131-38508	THREAD TENSION SPRING, YELLOW	(1)
7		131-38805	THREAD TENSION SPRING, BLUE	(1)
8		131-37708	THREAD TENSION KNOB, RED	(1)
9		131-38409	THREAD TENSION KNOB, YELLOW	(1)
10		131-38706	THREAD TENSION KNOB, BLUE	(1)
11		131-38904	THREAD TENSION BAR	(1)
12		131-37609	THREAD TENSION DISK PRESSER	(1)
13		131-37906	SPRING BUSHING	(1)
14		131-38102	THREAD TENSION SPRING FELT	(1)
15		131-38201	THREAD TENSION DISK	(2)
16		131-38003	THREAD TENSION RUBBER WASHER	(2)
17	#04	SS-8110410-TP	SCREW 11/64-40 L= 3.5	2
18	#02	132-25107	TESION DISK THREAD GUIDE	3
19	#03	132-25107	TESION DISK THREAD GUIDE	4
20	#04	131-39555	THREAD TENSION POST CONPL.	1
21		131-40009	THREAD TENSION POST	(1)
22		131-39605	TESION DISK THREAD GUIDE	(1)
23		131-39902	THREAD TENSION SPRING FELT	(1)
24		131-39803	THREAD TENSION NUT	(1)
25		131-39704	THREAD TENSION SPRING	(1)
26		229-21407	ROTATION STOPPER	(1)
27		131-38201	THREAD TENSION DISK	(2)
28	#04	PS-0200052-KH	SPRING PIN 2.3X5	1
29	#02	SS-7110710-SL	SCREW 11/64-40 L=7.0	1
30		SS-4110615-SP	SCREW 11/64-40 L=6	2
31	#04	131-28202	THREAD CAM THREAD GUIDE BASE	1
32	#04	131-28301	THREAD CAM THREAD GUIDE A	1
33	#04	131-28400	THREAD CAM THREAD GUIDE B	1
34	#04	131-28509	LOWER THREAD CAM HOOK	1
35	#04	131-28608	LOWER THREAD GUIDE	1
36	#04	131-28707	THREAD GUIDE BASE SPRING	1
37	#04	131-28905	LOOPER THREAD CAM COMPL.	1
38	#04	131-29457	LOWER THREAD CAM COMPL.	1
39	#04	B2202-816-000	SHAFT	1
40	#04	131-29101	LOWER THREAD CONDUIT GUIDE	1
41	#04	131-29200	MOUNTING BRACKET	1
42	#04	SD-0600341-TP	HINGE SCREW D=6.0 H=3.4	1
43	#04	WZ-0640312-KO	WAVED WASHER	1
44	#04	SM-4050855-SP	SCREW M5 L=8	1
45	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
46	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
47	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
48	#04	SS-4090415-SP	SCREW 9/64-40 L=4	1
49	#04	SS-4110515-SP	SCREW 11/64-40 L=5	1
50	#04	SS-5150510-SP	SCREW 15/64-28 L=5	1

Note #01....FOR MO-6704S(1 PC. IS USED.)
FOR MO-6714S,MO-6916S
(2 PC. ARE USED.)

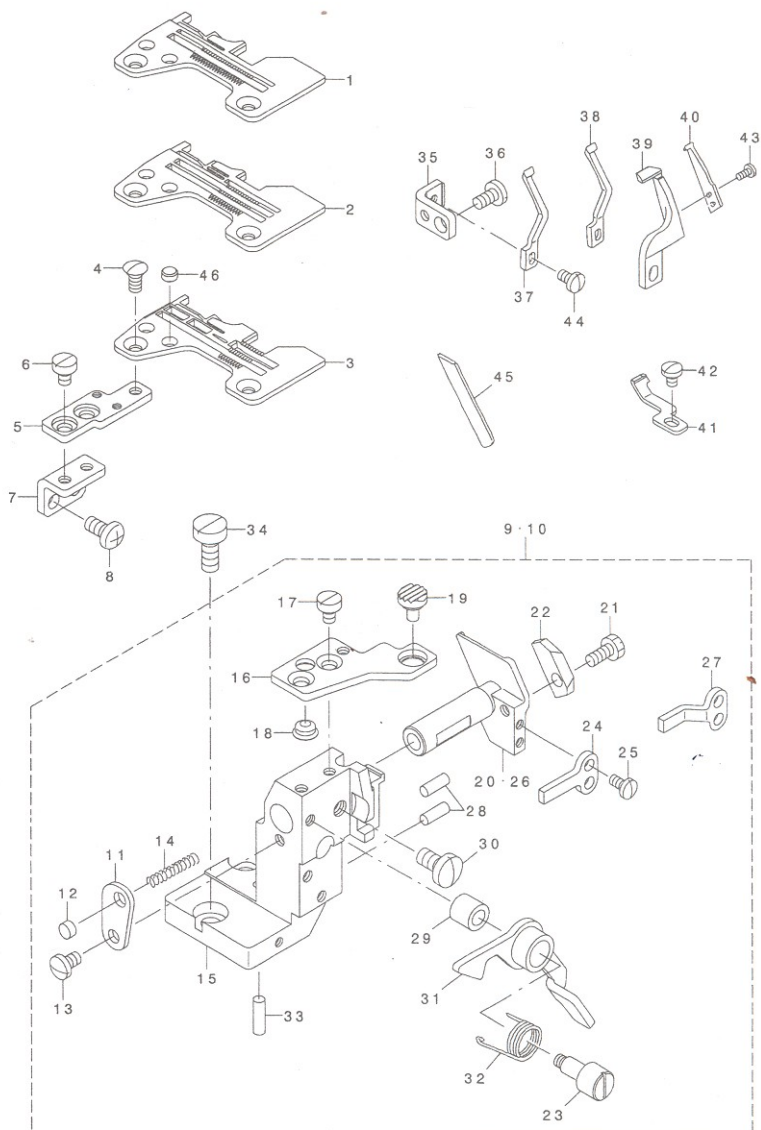
#02....FOR MO-6704S

#03....FOR MO-6714S,MO-6716S

#04....FOR MO-6716S

MO-6700S SERIES No.2

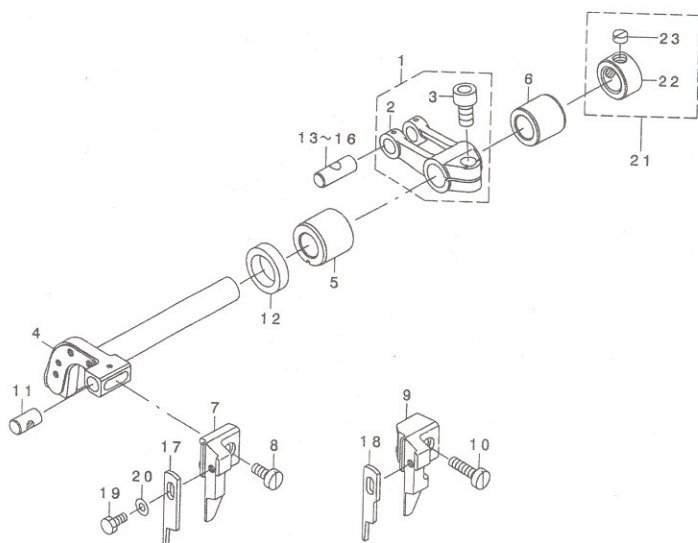
12. LOWER KNIFE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	R4200-J6E-D00	THROAT PLATE	1
2	#02	R4305-J6E-E00	THROAT PLATE	1
3	#03	R4508-J6E-D00	THROAT PLATE	1
4		SS-2110910-SL	SCREW 11/64-40 L=9	2
5		131-51204	THROAT PLATE BASE B	1
6		SS-6110610-TP	SCREW 11/64-40 L=6	2
7		122-88908	THROAT PLATE BASE B SUPPORT	1
8		SM-4051055-SP	SCREW	2
9	#04	123-47167	LOWER KNIFE BRACKET ASM.	1
10	#03	123-47266	LOWER KNIFE BRACKET ASM.	1
11		121-33211	SPRING STOPPER	(1)
12		118-06304	PLUG	(1)
13		SS-7110720-SP	SCREW 11/64-40 L=7	(1)
14		118-46607	SPRING	(1)
15		121-32619	LOWER KNIFE BRACKET	(1)
16		121-02208	THROAT PLATE BASE A	(1)
17		SS-6110610-TP	SCREW 11/64-40 L=6	(2)
18		121-03701	RUBBER PLUG B	(1)
19		132-35304	RUBBER PLUG A	(1)
20	#04	121-32700	LOWER KNIFE SLIDE STUD	(1)
21		SS-9111010-SP	SCREW 11/64-40 L=9.5	(1)
22		121-33104	LOWER KNIFE PRESSER PLATE	(1)
23		121-02810	LEVER SHAFT	(1)
24	#04	121-32908	ROTATING STOPPER	(1)
25		SS-7090710-SP	SCREW 9/64-40 L= 6.8	(2)
26	#03	121-32809	LOWER KNIFE SLIDE STUD	(1)
27	#03	121-33005	ROTATING STOPPER	(1)
28		118-46805	HOLDER PIN	(2)
29		121-03107	RUBBER PLUG	(1)
30		SS-7151120-SP	SCREW 15/64-28 L=11	(1)
31		121-02950	LEVER ASM.	(1)
32		118-02006	LEVER SPRING	(1)
33		118-46805	HOLDER PIN	(1)
34		SS-6151440-SP	SCREW 15/64-28 L=14	2
35		131-51105	NEEDLE HOLDER SUPPORT	1
36		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
37	#01	118-90100	NEEDLE GUARD	1
38	#02	118-90308	NEEDLE GUARD	1
39	#03	120-15301	NEEDLE HOLDER	1
40	#03	120-15400	NEEDLE HOLDER	1
41	#03	121-77903	NEEDLE HOLDER	1
42	#03	SS-7090510-SP	SCREW 9/64-40 L= 4.6	1
43	#03	SS-7060510-SP	SCREW 3/32-56 L=4.8	2
44		SS-7090610-SP	SCREW 9/64-40 L=6	1
45		131-50701	LOWER KNIFE	1
46		131-02702	THROAT PLATE COVER	2

Note #01....FOR MO-6704S
 #02....FOR MO-6714S
 #03....FOR MO-6716S
 #04....FOR MO-6704S, MO-6714S

13. UPPER KNIFE COMPONENTS



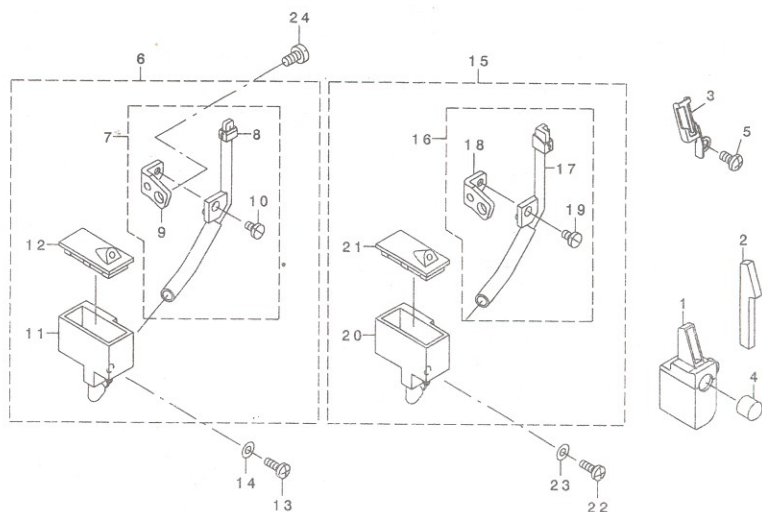
REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-47558	FEED FORKED ARM ASM.	1
2		131-47509	FEED FORKED ARM	(1)
3		SM-6061402-TP	SCREW M6 L=14	(1)
4		131-51303	KNIFE DRIVING ARM SHAFT	1
5		131-50909	BUSHING, FRONT	1
6		131-51006	BUSHING, REAR	1
7	#01	131-47400	PLAIN KNIFE SUPPORT A	1
8	#01	SS-6111040-SP	SCREW 11/64-40 L= 9.5	1
9	#02	131-47301	PLAIN KNIFE SUPPORT	1
10	#02	SS-6111610-SP	SCREW 11/64-40 L=16	1
11		131-50800	UPPER KNIFE GUIDE SHAFT	1
12		115-66809	OIL SEAL	1
13	#03	131-22007	CRANK PIN A	1
14	#03	131-22106	CRANK PIN B	1
15	#03	131-22205	CRANK PIN C	1
16	#03	131-22304	CRANK PIN D	1
17	#01	131-50503	PLAIN KNIFE	1
18	#02	131-50602	PLAIN KNIFE	1
19		SS-9090823-TP	BOLT 9/64-40 L=8	1
20		WP-0370316-SD	WASHER 3.7X8X0.3	1
21		CS-111101H-SH	THRUST COLLAR ASM.	1
22		CS-1111019-SH	THRUST COLLAR D=11.11 W=10	(1)
23		SS-8660330-SP	SCREW 1/4-40 L= 3.0	(1)

Note #01....FOR MO-6704S,MO-6714S

#02....FOR MO-6716S

#03....SELECTIVE PARTS

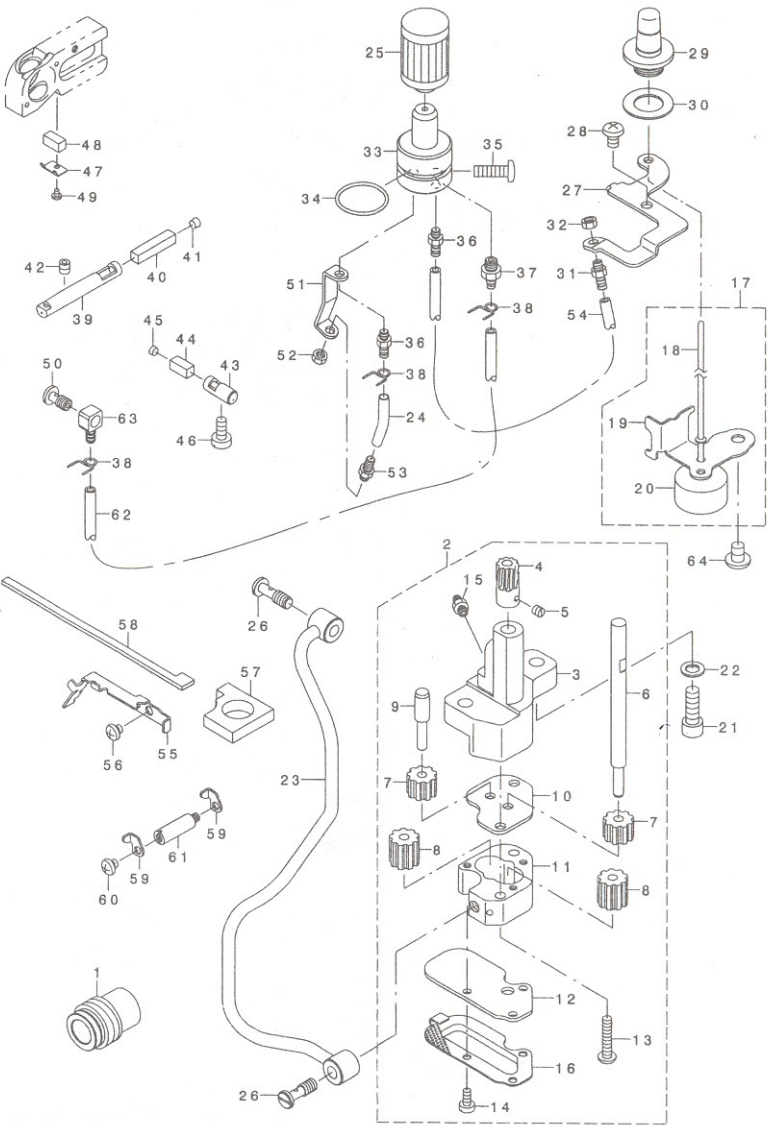
14. NEEDLE COOLING MECHANISM COMPONENTS (FOR SH)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-63456	SILICON TANK ASM.	1
2		131-63803	NEEDLE THREAD FELT	1
3		131-63902	NEEDLE THREAD FELT PRESSER	1
4		TA-0950806-R0	RUBBER PLUG	1
5		SM-4040855-SP	SCREW	1
6	#01	131-62557	NEEDLE COOLER UNIT ASM. (OVER)	1
7		131-62565	NEEDLE COOLER UNIT COMPL.	(1)
8		131-62573	NEEDLE COOLER UNIT ASM. (OVER)	(1)
9		131-62805	NEEDLE COOLER SUPPORT	(1)
10		SS-7090610-SP	SCREW 9/64-40 L=6	(1)
11		131-62904	TANK	(1)
12		131-63001	TANK COVER	(1)
13		SS-4091015-SP	SCREW 9/64-40 L=10	1
14		WP-0371026-SD	WASHER 3.7X7X1	1
15	#02	131-63159	NEEDLE COOLER UNIT ASM. (INTER)	1
16		131-63167	NEEDLE COOLER COMPL. (INTER)	(1)
17		131-63175	NEEDLE COOLER ASM. (INTER)	(1)
18		131-62805	NEEDLE COOLER SUPPORT	(1)
19		SS-7090610-SP	SCREW 9/64-40 L=6	(1)
20		131-62904	TANK	(1)
21		131-63001	TANK COVER	(1)
22		SS-4091015-SP	SCREW 9/64-40 L=10	1
23		WP-0371026-SD	WASHER 3.7X7X1	1
24		SS-7110840-SP	SCREW 11/64-40 L=7.8	1

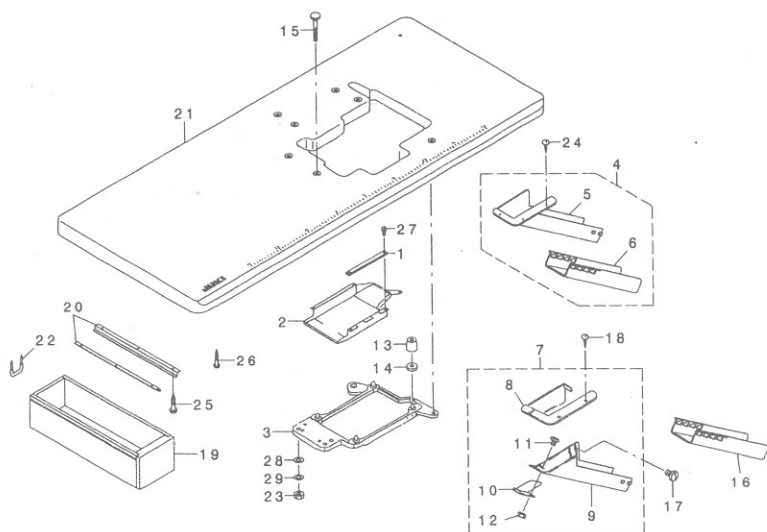
Note #01....FOR MO-6704S, MO-6714S
 #02....FOR MO-6716S

15. LUBRICATION MECHANISM COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		132-30305	WORM	1
2		400-18044	OIL PUMP ASM	1
3		123-15909	OIL PUMP	(1)
4		122-56103	WORM GEAR	(1)
5		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(2)
6		119-18109	GEAR PUMP SHAFT LARGE	(1)
7		B3534-352-000	PINION GEAR	(2)
8		118-40303	OIL PUMP PINION	(2)
9		123-17004	GEAR PUMP SHAFT	(1)
10		123-16006	PINION SPACER	(1)
11		123-16105	CASING	(1)
12		400-16762	PUMP COVER	(1)
13		SS-4112215-SP	SCREW 11/64-40 L=22	(2)
14		SS-6090810-SP	SCREW 9/64-40 L= 7.5	(3)
15		SQ-1110401-MZ	CONNECTING SCREW	(1)
16		400-16763	PUMP NET	(1)
17		132-29356	FLOAT ASM.	1
18		121-29904	OIL GAUGE BAR	(1)
19		132-29307	FLOAT SUPPORT	(1)
20		121-29805	FLOAT	(1)
21		SM-6061802-TP	SCREW M6 L=18	2
22		WP-0651056-SD	WASHER 6.5X11X1	2
23		132-28655	LUBRICATION MECHANISM PIPE ASM	1
24		BP-3000001-OR	VINYL PIPE	0.03
25		131-42500	CARTRIDGE FILTER	1
26		SQ-1150454-SD	CONNECTING SCREW	2
27		131-43805	EXHAUST PORT SUPPORT	1
28		SM-4050855-SP	SCREW	1
29		131-43300	OIL GAUGE	1
30		131-44001	OIL GAUGE GASKET	1
31		SQ-1110451-MZ	CONNECTING SCREW	1
32		NS-6110310-SP	NUT 11/64-40	1
33		131-42955	FILTER GUIDE ASM.	1
34		131-70808	RUBBER RING	1
35		SM-4051601-SC	SCREW M5X0.8 L=16	1
36		SQ-1110451-MZ	CONNECTING SCREW	2
37		SQ-1150451-MZ	CONNECTING SCREW	1
38		131-42609	OIL TUBE HOLDER	3
39		131-44100	OILING PIN	1
40		131-44209	OIL FELT	1
41		TA-0400301-MO	PLUG D=4X4.5 L=3	1
42		SM-8050502-TP	SCREW M5 L=5	1
43		131-43417	UPPER LOOPER OILING PIN	1
44		131-43508	OIL FELT	1
45		132-30107	UPPER LOOPER OILING PIN PLUG	1
46		SS-6121020-SP	SCREW 3/16-28 L= 9.5	1
47		131-43607	OIL FELT PRESSER	1
48		131-43706	OIL FELT	1
49		SS-7060310-SP	SCREW 3/32-56 L=3	1
50		SQ-1150441-SD	CONNECTING SCREW	1
51		132-29208	WORM EXHAUST PORT GUIDE	1
52		NS-6110310-SP	NUT 11/64-40	1
53		SQ-1110451-MZ	CONNECTING SCREW	1
54		236-30007	TUBE	0.17
55		132-28804	OIL FELT GUIDE	1
56		310-18005	SCREW	2
57		132-29109	OIL FELT B	1
58		132-29406	OIL FELT A	1
59		132-28903	OIL FELT PRESSER	2
60		310-18005	SCREW	1
61		132-29000	FELT PRESSER SPACER	1
62		BP-3000001-OR	VINYL PIPE	0.29
63		SQ-0000451-MZ	CONNECTING SCREW	1
64		SM-4060801-SE	SCREW	1

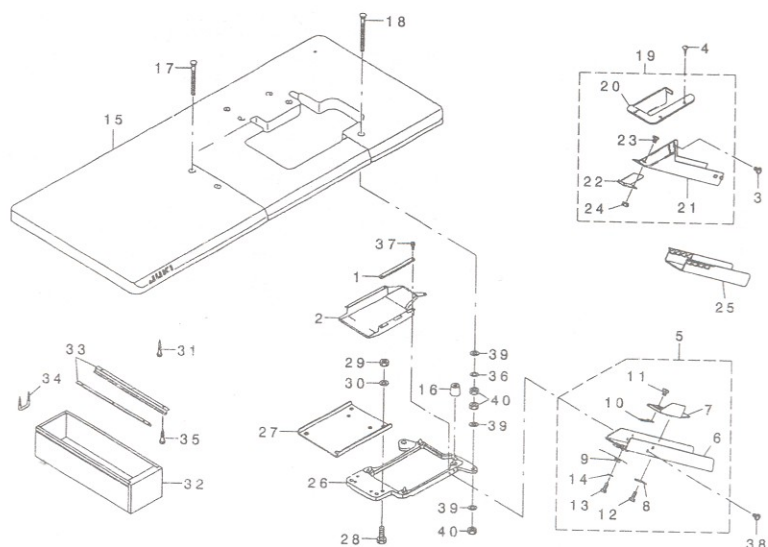
16. SEMI-SUNKEN TYPE TABLE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-61005	CASE SPONGE	1
2		131-60908	COOLING FAN CASE	1
3		131-61153	FRAME SUPPORT PLATE ASM.	1
4	#01	123-41954	CLOTH WASTE CHUTE ASM.	1
5		123-41905	CLOTH WASTE CHUTE (SEMI-SUNKEN)	(1)
6		123-41806	CLOTH WASTE CHUTE	(1)
7	#02	131-55759	CLOTH WASTE CHUTE ASM.	1
8		131-55601	CLOTH WASTE CHUTE INLET	(1)
9		131-55700	CLOTH WASTE CHUTE, UPPER	(1)
10		131-55502	CHUTE SUPPORT	(1)
11		SS-5090610-SP	SCREW 9/64-40 L=6	(3)
12		NS-6090310-SP	NUT 9/64-40	(3)
13		131-55403	DUST-PROOF RUBBER	4
14		131-56500	DUST-PROOF RUBBER SPACER	4
15		131-55007	HOLDING PLATE BOLT	4
16	#02	123-41806	CLOTH WASTE CHUTE	1
17	#02	SS-5110710-SP	SCREW 11/64-40 L=7	2
18	#02	SK-2351600-SC	WOOD SCREW D=3.5 L=16	3
19		111-55108	DRAWER	1
20		111-55207	DRAWER SUPPORT	2
21		119-59400	TABLE (SEMI-SUNKEN)	1
22		D8204-555-D00	DRAWER STOPPER	1
23		NS-6240630-SE	NUT 3/8-18	4
24	#01	SK-2351600-SC	WOOD SCREW D=3.5 L=16	3
25		SK-3311500-SC	WOOD SCREW D=3.1 L=15	6
26		SK-3513200-SC	WOOD SCREW D=5.1 L=32	4
27		SS-6090630-TP	SCREW 9/64-40 L=6	5
28		WP-1002036-SE	WASHER 10X21X2	4
29		WS-1002560-KR	SPRING WASHER 10X18X2.5	4

Note #01....EXCEPT JE
#02....FOR JE

17. FULLY-SUNKEN TYPE TABLE COMPONENTS

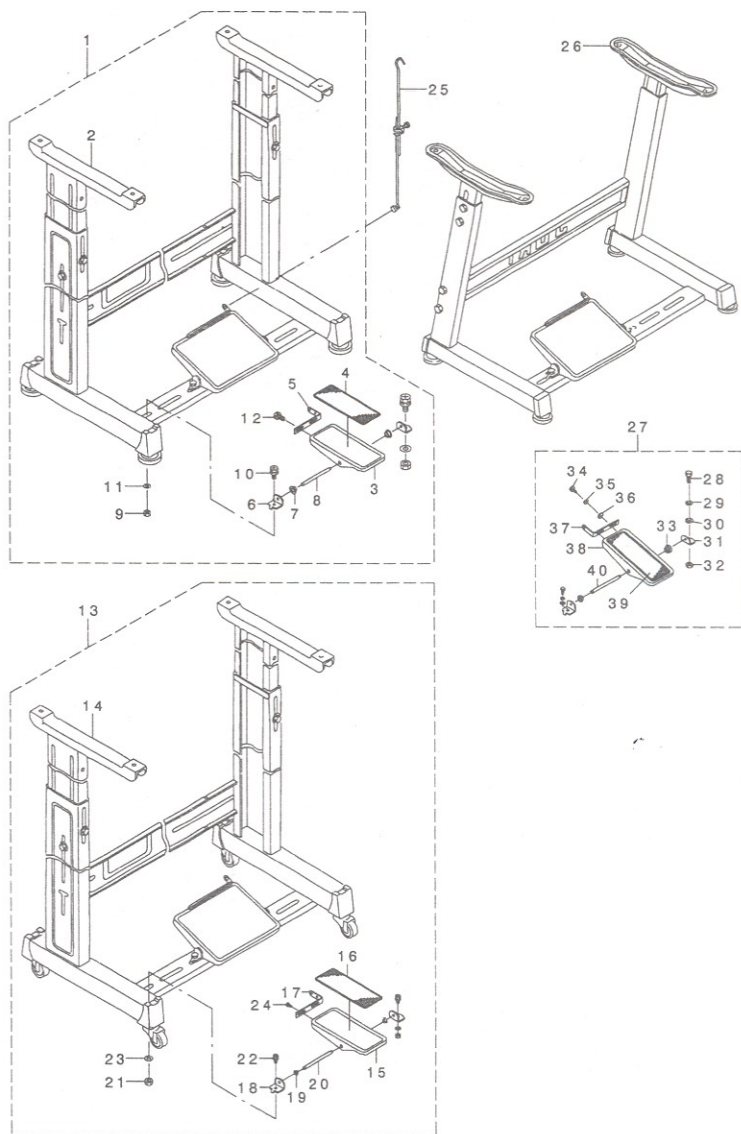


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-61005	CASE SPONGE	1
2		131-60908	COOLING FAN CASE	1
3	#02	SS-5110710-SP	SCREW 11/64-40 L=7	2
4	#02	SK-2351600-SC	WOOD SCREW D=3.5 L=16	3
5	#01	131-55858	CLOTH WASTE CHUTE ASM.	1
6		131-56203	CLOTH WASTE CHUTE	(1)
7		131-56302	CLOTH WASTE CHUTE INLET	(1)
8		131-55908	CHUTE INLET LEVER	(1)
9		131-56005	CHUTE INLET SPRING	(1)
10		131-56104	CHUTE INLET RUBBER	(1)
11		SS-6090420-SP	SCREW 9/64-40 L= 4.0	(2)
12		ST-6030821-0A	SCREW D=3-24 L=8	(2)
13		ST-6030821-0A	SCREW D=3-24 L=8	(1)
14		WP-0370316-SD	WASHER 3.7X8X0.3	(1)
15		119-59558	TABLE ASM.	1
16		131-55403	DUST-PROOF RUBBER	4
17		131-55106	HOLDING PLATE BOLT C	2
18		131-55205	HOLDING PLATE BOLT D	2
19	#02	131-55759	CLOTH WASTE CHUTE ASM.	1
20		131-55601	CLOTH WASTE CHUTE INLET	(1)
21		131-55700	CLOTH WASTE CHUTE, UPPER	(1)
22		131-55502	CHUTE SUPPORT	(1)
23		SS-5090610-SP	SCREW 9/64-40 L=6	(3)
24		NS-6090310-SP	NUT 9/64-40	(3)
25	#02	123-41806	CLOTH WASTE CHUTE	1
26		131-61153	FRAME SUPPORT PLATE ASM.	1
27		131-55304	FRAME HOLDING PLATE COUPLING	1
28		SM-9082513-CF	SCREW M8 L=25	4
29		NM-6080600-SM	NUT M8	4
30		WP-0850002-SC	WASHER 8.5X18X1.6	4
31		SK-3513200-SC	WOOD SCREW D=5.1 L=32	4
32		111-55108	DRAWER	1

33	111-55207	DRAWER SUPPORT	2
34	D8204-555-D00	DRAWER STOPPER	1
35	SK-3311500-SC	WOOD SCREW D=3.1 L=15	6
36	WS-1002560-KR	SPRING WASHER 10X18X2.5	4
37	SS-6090630-TP	SCREW 9/64-40 L=6	5
38	#01 SS-5110710-SP	SCREW 11/64-40 L=7	2
39	WP-1002036-SE	WASHER 10X21X2	12
40	NS-6240630-SE	NUT 3/8-18	12

Note #01....EXCEPT JE
#02....FOR JE

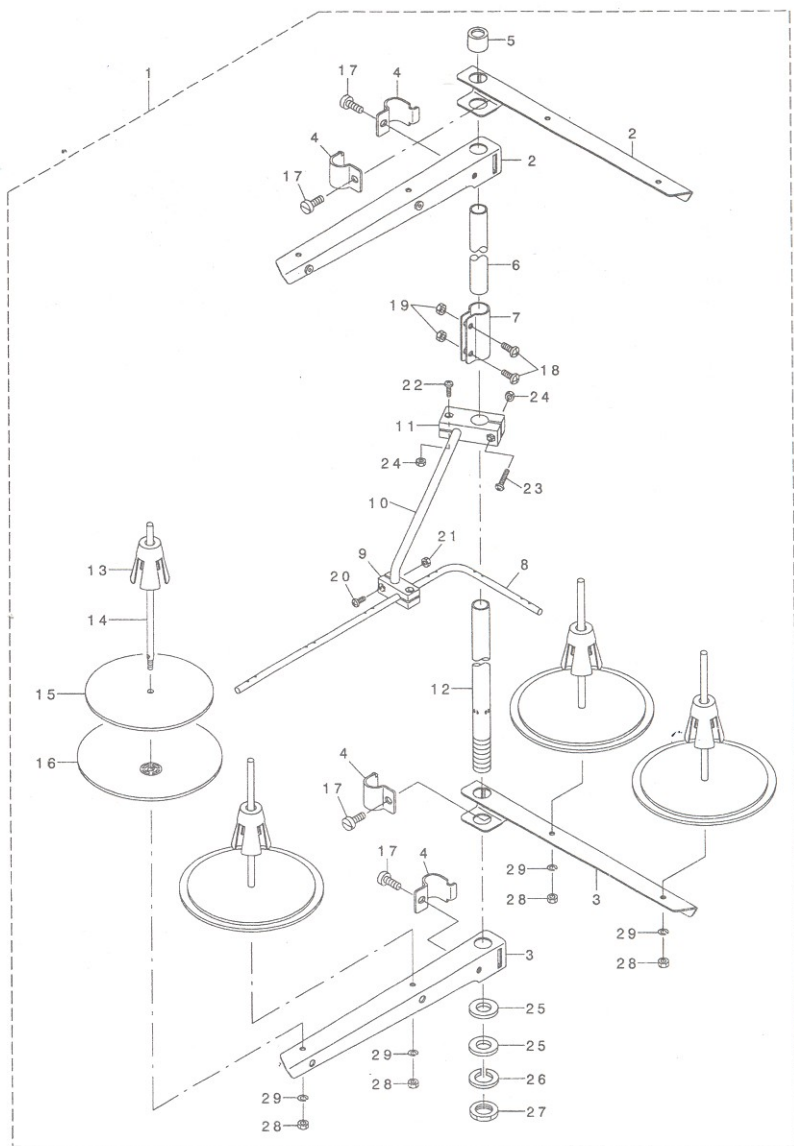
18. STAND COMPONENTS (Z · T)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		119-60655	T STAND JUNCTION	1
2		111-57567	T LEG JUNCTION	(1)
3		GPF-06060000	PEDAL	(1)
4		GPF-06070000	PEDAL MAT	(1)
5		GPF-06080000	PEDAL ADJUSTING PLATE	(1)
6		111-59001	PEDAL SHAFT BRACKET	(2)
7		D8113-555-B00	PEDAL BUSHING	(2)
8		B8153-771-000	PEDAL CONNECTING ROD	(1)
9		NM-6080001-SE	NUT M8	(2)
10		SL-9082091-SE	WASHER HEXAGONAL BOLT	(2)
11		WP-0871602-SE	WASHER 8.7X18X1.6	(2)
12		SL-9061291-SE	WASHER HEXAGONAL BOLT M6 L=12	(2)
13		119-60754	T STAND JUNCTION(WITH CASTER)	1
14		111-59365	T STAND JUNCTION	(1)
15		GPF-06060000	PEDAL	(1)
16		GPF-06070000	PEDAL MAT	(1)
17		GPF-06080000	PEDAL ADJUSTING PLATE	(1)
18		111-59001	PEDAL SHAFT BRACKET	(2)
19		D8113-555-B00	PEDAL BUSHING	(2)
20		B8153-771-000	PEDAL CONNECTING ROD	(1)
21		NM-6080001-SE	NUT M8	(2)
22		SL-9082091-SE	WASHER HEXAGONAL BOLT	(2)
23		WP-0871602-SE	WASHER 8.7X18X1.6	(2)
24		SL-9061291-SE	WASHER HEXAGONAL BOLT M6 L=12	(2)
25		B7114-012-0A0	MOTOR CONNECTING ROD ASM.	1
26		111-51065	Z LEG JUNCTION (B)	1
27		B8151-771-0A0	PEDAL ASM.	1
28		SM-9082023-SE	SCREW M8 L=20	(2)
29		WS-0861410-KR	SPRING WASHER 8.6X15X1.4	(2)
30		WP-0871602-SE	WASHER 8.7X18X1.6	(4)
31		111-51909	PEDAL SHAFT BRACKET	(2)
32		NM-6080721-SE	NUT M8	(2)
33		D8113-555-B00	PEDAL BUSHING	(2)
34		SM-9061203-SE	SCREW M6 L=12	(2)
35		WS-0621210-KR	SPRING WASHER 6.2X11.4X1.2	(2)
36		WP-0671016-SE	WASHER 6.7X13X1	(2)
37		112-46600	PEDAL ADJUSTING PLATE	(1)
38		112-46501	PEDAL	(1)
39		B8152-771-000	PEDAL MAT	(1)
40		B8153-771-000	PEDAL CONNECTING ROD	(1)

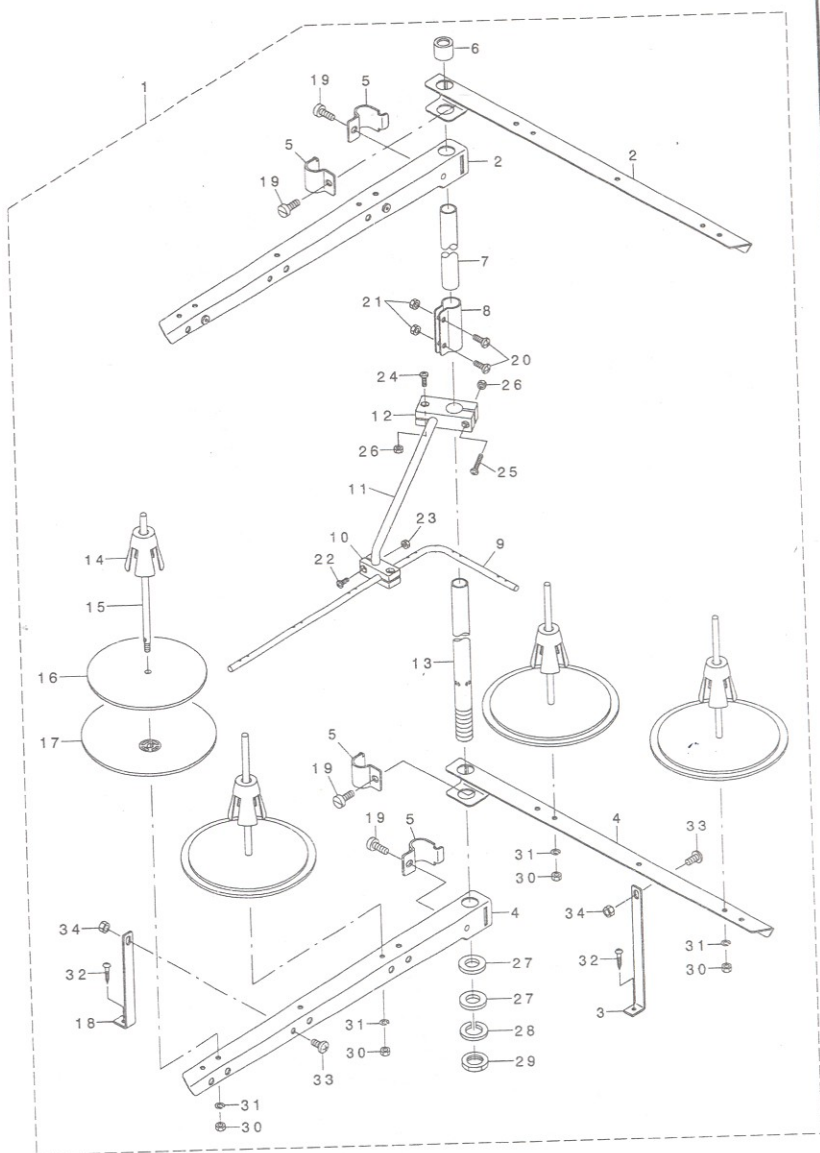
MO-6700S SERIES No.2

19. THREAD STAND COMPONENTS (FOR MO-6704S, MO-6714S)

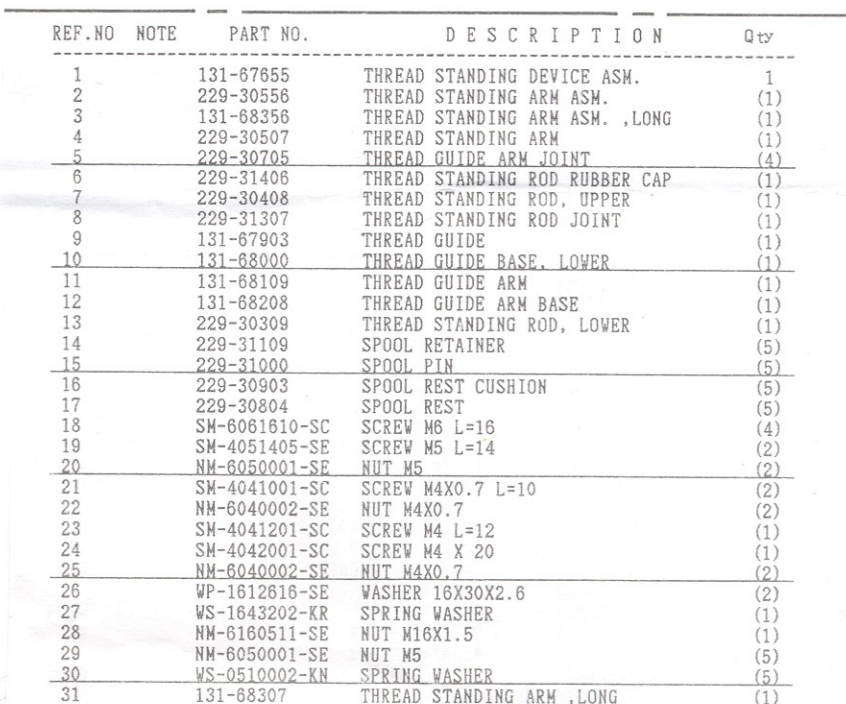


REF.NO	NOTE	PART NO.	D E S C R I P T I O N	Qty
1		131-67556	THREAD STANDING DEVICE ASM.	1
2		229-30556	SPOOL REST ARM ASM.	(2)
3		229-30507	SPOOL REST ARM	(2)
4		229-30705	THREAD GUIDE ARM JOINT	(4)
5		229-31406	THREAD STANDING ROD RUBBER CAP	(1)
6		229-30408	THREAD STANDING ROD, UPPER	(1)
7		229-31307	THREAD STANDING ROD JOINT	(1)
8		131-67903	THREAD STANDING THREAD GUIDE	(1)
9		131-68000	THREAD STANDING GUIDE BASE	(1)
10		131-68109	THREAD STANDING GUIDE ARM	(1)
11		131-68208	THREAD STANDING GUIDE ARM BASE	(1)
12		229-30309	THREAD STANDING ROD, LOWER	(1)
13		229-31109	SPOOL RETAINER	(4)
14		229-31000	SPOOL PIN	(4)
15		229-30903	SPOOL REST CUSHION	(4)
16		229-30804	SPOOL REST	(4)
17		SM-6061610-SC	SCREW M6 L=16	(4)
18		SM-4051405-SE	SCREW M5 L=14	(2)
19		NM-6050001-SE	NUT M5	(2)
20		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
21		NM-6040002-SE	NUT M4X0.7	(2)
22		SM-4041201-SC	SCREW M4 L=12	(1)
23		SM-4042001-SC	SCREW M4 X 20	(1)
24		NM-6040002-SE	NUT M4X0.7	(2)
25		WP-1612616-SE	WASHER 16X30X2.6	(2)
26		WS-1643202-KR	SPRING WASHER	(1)
27		NM-6160511-SE	NUT M16X1.5	(1)
28		NM-6050001-SE	NUT M5	(4)
29		WS-0510002-KN	SPRING WASHER	(4)

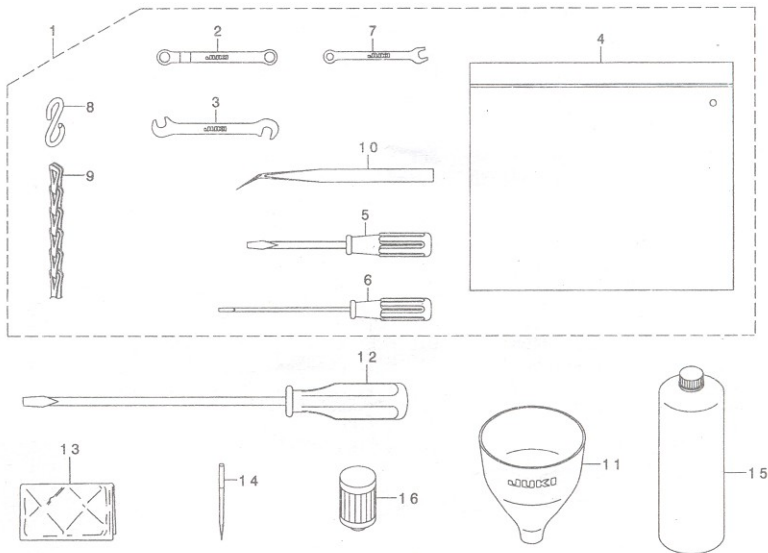
20. THREAD STAND COMPONENTS (MO-6704S, MO-6714S SPECIAL ORDER PARTS)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-67754	THREAD STANDING DEVICE ASM.	1
2		131-68851	THREAD STANDING ARM ASM. ,LONG	(2)
3		131-68505	THREAD GUIDE ARM B	(1)
4		131-68802	THREAD STANDING ARM ,LONG	(2)
5		229-30705	THREAD GUIDE ARM JOINT	(4)
6		229-31406	THREAD STANDING ROD RUBBER CAP	(1)
7		229-30408	THREAD STANDING ROD, UPPER	(1)
8		229-31307	THREAD STANDING ROD JOINT	(1)
9		131-67903	THREAD GUIDE	(1)
10		131-68000	THREAD GUIDE BASE ,LOWER	(1)
11		131-68109	THREAD GUIDE ARM	(1)
12		131-68208	THREAD GUIDE ARM BASE	(1)
13		229-30309	THREAD STANDING ROD, LOWER	(1)
14		229-31109	SPOOL RETAINER	(4)
15		229-31000	SPOOL PIN	(4)
16		229-30903	SPOOL REST CUSHION	(4)
17		229-30804	SPOOL REST	(4)
18		131-68406	THREAD STANDING ARM SUPPORT, A	(1)
19		SM-6061610-SC	SCREW M6 L=16	(4)
20		SM-4051405-SE	SCREW M5 L=14	(2)
21		NM-6050001-SE	NUT M5	(2)
22		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
23		NM-6040002-SE	NUT M4X0.7	(2)
24		SM-4041201-SC	SCREW M4 L=12	(1)
25		SM-4042001-SC	SCREW M4 X 20	(1)
26		NM-6040002-SE	NUT M4X0.7	(2)
27		WP-1612616-SE	WASHER 16X30X2.6	(2)
28		WS-1643202-KR	SPRING WASHER	(1)
29		NM-6160511-SE	NUT M16X1.5	(1)
30		NM-6050001-SE	NUT M5	(4)
31		WS-0510002-KN	SPRING WASHER	(4)
32		SK-3382001-SE	SCREW D=3.8 L=20	(2)
33		SM-4061201-SE	SCREW M6 L=12	(2)
34		NM-6060001-SE	NUT M6	(2)

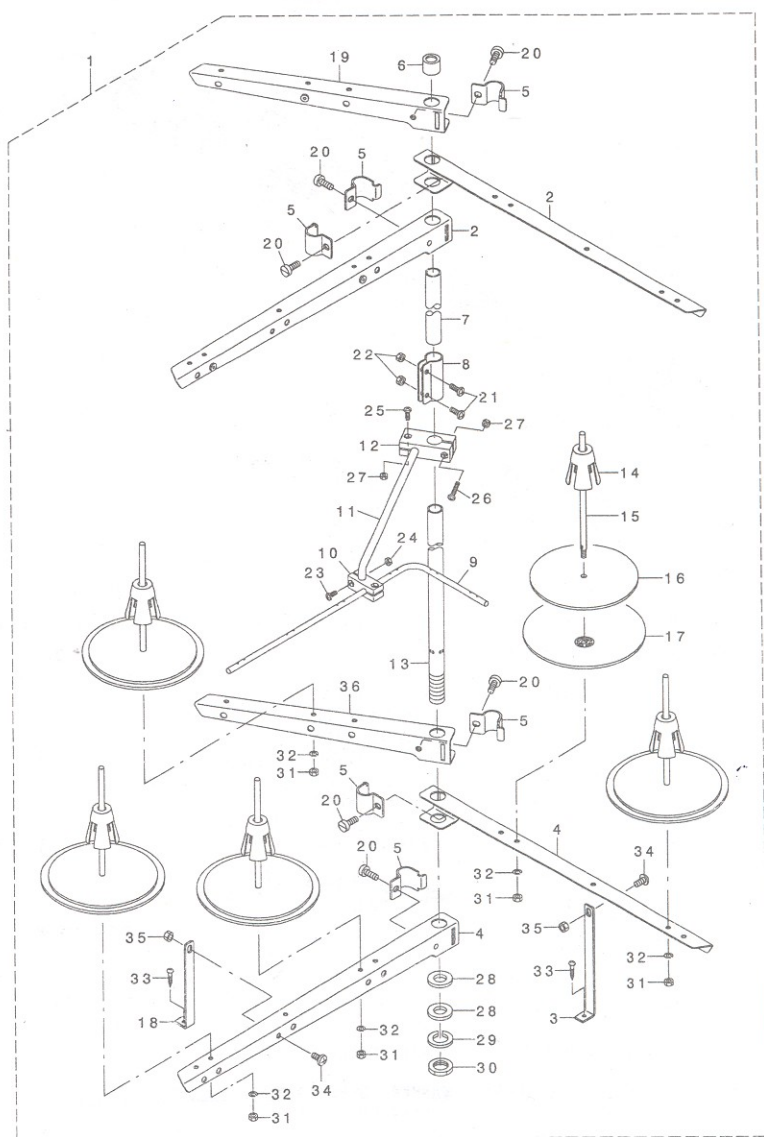


24. ACCESSORIES PARTS COMPONENTS



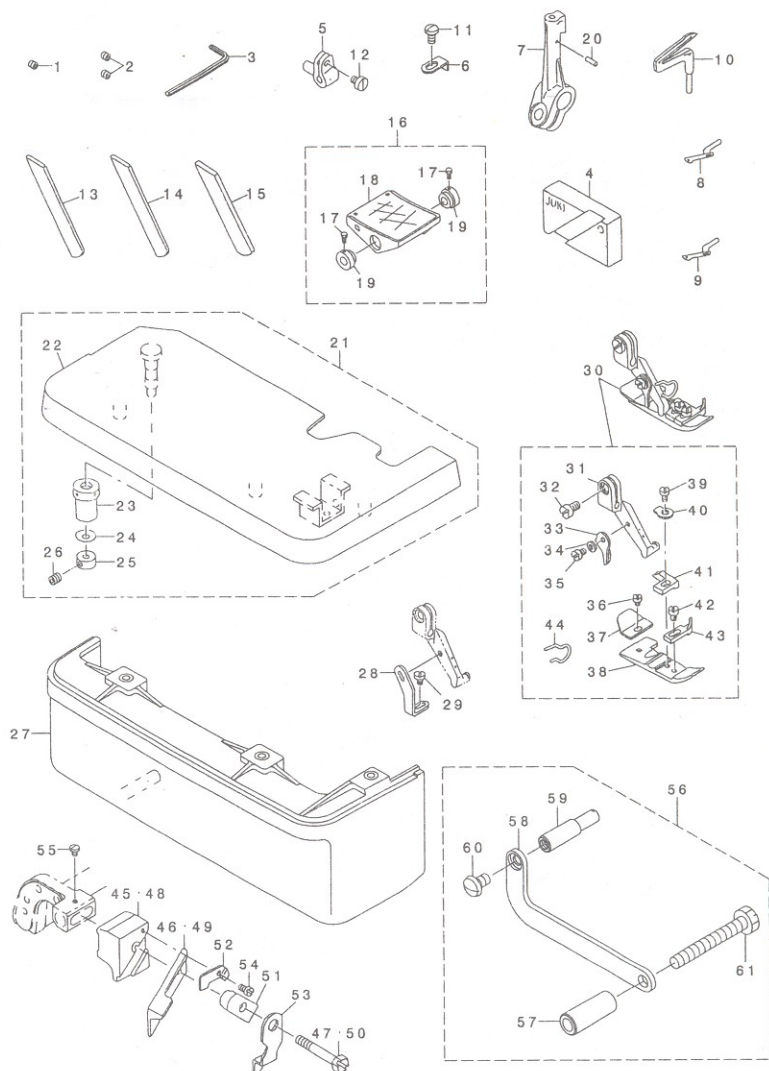
REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-60858	ACCESSORIE BAG ASM.	1
2		131-60007	RING SPANNER	(1)
3		131-60205	PIN SPANNER	(1)
4		229-32800	ACCESSORIE BAG	(1)
5		229-33105	SCREW DRIVER,MIDDLE	(1)
6		123-47308	SCREW DRIVER (SMALL)	(1)
7		131-60106	SPANNER (5X6)	(1)
8		131-60304	S SHAPED HOOK	(2)
9		131-60403	CHAIN	(1)
10		122-88403	TWEEZERS	(1)
11		131-60601	FUNNEL	1
12		229-33006	SCREW DRIVER,LARGE	1
13		229-33303	VINYL COVER	1
14		MDC-270B1104	NEEDLE DCX27 #11-4EA.	1
15		MML-018900CA	JUKI MACHINE OIL 18	1
16		131-42500	CARTRIDGE FILTER	1

22. THREAD STAND COMPONENTS (MO-6716S SPECIAL ORDER PARTS)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		131-67853	THREAD STANDING DEVICE ASM.	1
2		131-68851	THREAD STANDING ARM ASM. ,LONG	(2)
3		131-68505	THREAD STANDING ARM SUPPORT B	(1)
4		131-68802	THREAD STANDING ARM ,LONG	(2)
5		229-30705	THREAD GUIDE ARM JOINT	(6)
6		229-31406	THREAD STANDING ROD RUBBER CAP	(1)
7		229-30408	THREAD STANDING ROD, UPPER	(1)
8		229-31307	THREAD STANDING ROD JOINT	(1)
9		131-67903	THREAD STANDING THREAD GUIDE	(1)
10		131-68000	THREAD GUIDE BASE, LOWER	(1)
11		131-68109	THREAD GUIDE ARM BASE	(1)
12		131-68208	THREAD GUIDE ARM BASE	(1)
13		229-30309	THREAD STANDING ROD, LOWER	(1)
14		229-31109	SPOOL RETAINER	(5)
15		229-31000	SPOOL PIN	(5)
16		229-30903	SPOOL REST CUSHION	(5)
17		229-30804	SPOOL REST	(5)
18		131-68406	THREAD STANDING ARM SUPPORT A	(1)
19		131-68950	THREAD STANDING ARM A ASM.	(1)
20		SM-6061610-SC	SCREW M6 L=16	(6)
21		SM-4051405-SE	SCREW M5 L=14	(2)
22		NM-6050001-SE	NUT M5	(2)
23		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
24		NM-6040002-SE	NUT M4X0.7	(2)
25		SM-4041201-SC	SCREW M4 L=12	(1)
26		SM-4042001-SC	SCREW M4 X 20	(1)
27		NM-6040002-SE	NUT M4X0.7	(2)
28		WP-1612616-SE	WASHER 16X30X2.6	(2)
29		WS-1643202-KR	SPRING WASHER	(1)
30		NM-6160511-SE	NUT M16X1.5	(1)
31		NM-6050001-SE	NUT M5	(5)
32		VS-0510002-KN	SPRING WASHER	(5)
33		SK-3382001-SE	SCREW D=3.8 L=20	(2)
34		SM-4061201-SE	SCREW M6 L=12	(2)
35		NM-6060001-SE	NUT M6	(2)
36		131-68901	THREAD STANDING ARM A	(1)

23. SPECIAL ORDER PARTS COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	SS-8080322-TP	SCREW 1/8-44 L=3.2	1
2	#02	SS-8080322-TP	SCREW 1/8-44 L=3.2	2
3		B9112-804-000	SPANNER	1
4		119-96907	LOWER KNIFE GAUGE	1
5		115-44707	UPPER LOOPER SUPPORT ARM	1
6	#03	118-98103	PRESSER FOOT AUXILIARY PLATE	1
7		121-23709	LOWER LOOPER SUPPORT ARM	1
8	#04	B2519-804-000	UPPER LOOPER	1
9	#05	B2519-814-000	UPPER LOOPER	1
10		B2521-804-000	LOWER LOOPER	1
11	#03	SS-4080620-TP	SCREW 1/8-44 L=6	1
12		SS-6080410-SP	SCREW 1/8-44 L=4	1
13		118-47605	LOWER KNIFE	1
14		119-64509	CERAMIC LOWER KNIFE	1
15		119-92005	LOWER KNIFE	1
16		119-65753	PEDAL ASM.	1
17		SM-9061203-SE	SCREW M6 L=12	(2)
18		119-65704	PEDAL	(1)
19		119-65803	PEDAL THRUST COLLAR	(2)
20		PS-0200062-KH	SPRING PIN 2X6	1
21	#06	121-05458	CLOTH PLATE ASM.	1
22		121-04550	CLOTH PLATE ASM.	(1)
23		115-01301	ECCENTRIC BUSHING	(1)
24		WZ-0420350-KP	DISC SPRING	(1)
25		CS-0400671-SD	THRUST HOLDER	(1)
26		SM-8040302-TP	SETSCREW	(1)
27	#06	119-49104	CLOTH BASE COVER	1
28	#03	B1539-804-000	PRESSER FOOT FIXING PLATE	1
29	#03	SS-6060410-TP	SCREW 3/32-56 L= 3.5	1
30	#05	121-52468	PRESSER FOOT., (FINGER GUARD).	1
31		118-72009	PRESSER FOOT HINGE	(1)
32		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
33		B1530-804-000	STOPPER	(1)
34		WP-0250516-SD	WASHER 2.5X6X0.5	(1)
35		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(1)
36		SS-6060210-SP	SCREW 3/32-56 L= 1.9	(1)
37		B1511-814-000	REAR PRESSER FOOT	(1)

REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	SS-8080322-TP	SCREW 1/8-44 L=3.2	1
2	#02	SS-8080322-TP	SCREW 1/8-44 L=3.2	2
3		B9112-804-000	SPANNER	1
4		119-96907	LOWER KNIFE GAUGE	1
5		115-44707	UPPER LOOPER SUPPORT ARM	1
6	#03	118-98103	PRESSER FOOT AUXILIARY PLATE	1
7		121-23709	LOWER LOOPER SUPPORT ARM	1
8	#04	B2519-804-000	UPPER LOOPER	1
9	#05	B2519-814-000	UPPER LOOPER	1
10		B2521-804-000	LOWER LOOPER	1
11	#03	SS-4080620-TP	SCREW 1/8-44 L=6	1
12		SS-6080410-SP	SCREW 1/8-44 L=4	1
13		118-47605	LOWER KNIFE	1
14		119-64509	CERAMIC LOWER KNIFE	1
15		119-92005	LOWER KNIFE	1
16		119-65753	PEDAL ASM.	(2)
17		SM-9061203-SE	SCREW M6 L=12	(2)
18		119-65704	PEDAL	(1)
19		119-65803	PEDAL THRUST COLLAR	(2)
20		PS-0200062-KH	SPRING PIN 2X6	1
21	#06	121-05458	CLOTH PLATE ASM.	1
22		121-04550	CLOTH PLATE ASM.	(1)
23		115-01301	ECCENTRIC BUSHING	(1)
24		WZ-0420350-KP	DISC SPRING	(1)
25		CS-0400671-SD	THRUST HOLDER	(1)
26		SM-8040302-TP	SETSCREW	(1)
27	#06	119-49104	CLOTH BASE COVER	1
28	#03	B1539-804-000	PRESSER FOOT FIXING PLATE	1
29	#03	SS-6060410-TP	SCREW 3/32-56 L= 3.5	1
30	#05	121-52468	PRESSER FOOT..(FINGER GUARD).	1
31		118-72009	PRESSER FOOT HINGE	(1)
32		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
33		B1530-804-000	STOPPER	(1)
34		WP-0250516-SD	WASHER 2.5X6X0.5	(1)
35		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(1)
36		SS-6060210-SP	SCREW 3/32-56 L= 1.9	(1)
37		B1511-814-000	REAR PRESSER FOOT	(1)
38		B1507-814-00P	PRESSER FOOT	(1)
39		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
40		B1508-804-00B	SPRING	(1)
41		121-60008	STITCH TONGUE	(1)
42		SS-6060440-TP	SCREW 3/32-56 L=3.5	(1)
43		B1510-814-000	CURL GUARD	(1)
44		131-78306	FINGER GUARD	(1)
45	#03	115-98000	UPPER KNIFE SUPPORT	1
46	#03	118-45807	UPPER KNIFE	1
47	#03	SS-9111610-SP	SCREW 11/64-40 L=16	1
48	#06	118-45500	UPPER KNIFE SUPPORT	1
49	#06	118-45906	UPPER KNIFE	1
50	#06	SS-9112310-SP	SCREW 11/64-40 L=23	1
51	#06	115-65504	UPPER KNIFE PRESSER PLATE	1
52		115-65702	WASHER	1
53		118-48405	UPPER KNIFE COVER	1
54		SS-4060310-SP	SCREW 3/32-56 L=2.5	1
55		SS-4060310-SP	SCREW 3/32-56 L=2.5	1
56		400-25294	SYNCHRONIZER STOPPER ASM.	1
57		400-11758	SYNCHRONIZER BASE COLLAR	(1)
58		400-11757	SYNCHRONIZER STOPPER BASE	(1)
59		400-22255	SYNCHRONIZER STOPPER	(1)
60		SS-5120810-SP	SCREW	(1)
61		SS-9154540-SP	SCREW 15/64-28 L=45	(1)

Note #01....FOR MO-6704S
 #02....FOR MO-6714S,MO-6716S
 #03....FOR MO-6704S,MO-6714S
 #04....FOR MO-6704S,MO-6716S
 #05....FOR MO-6714S
 #06....FOR MO-6716S

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