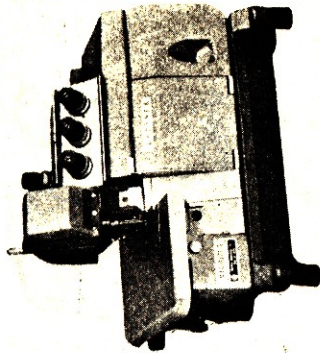
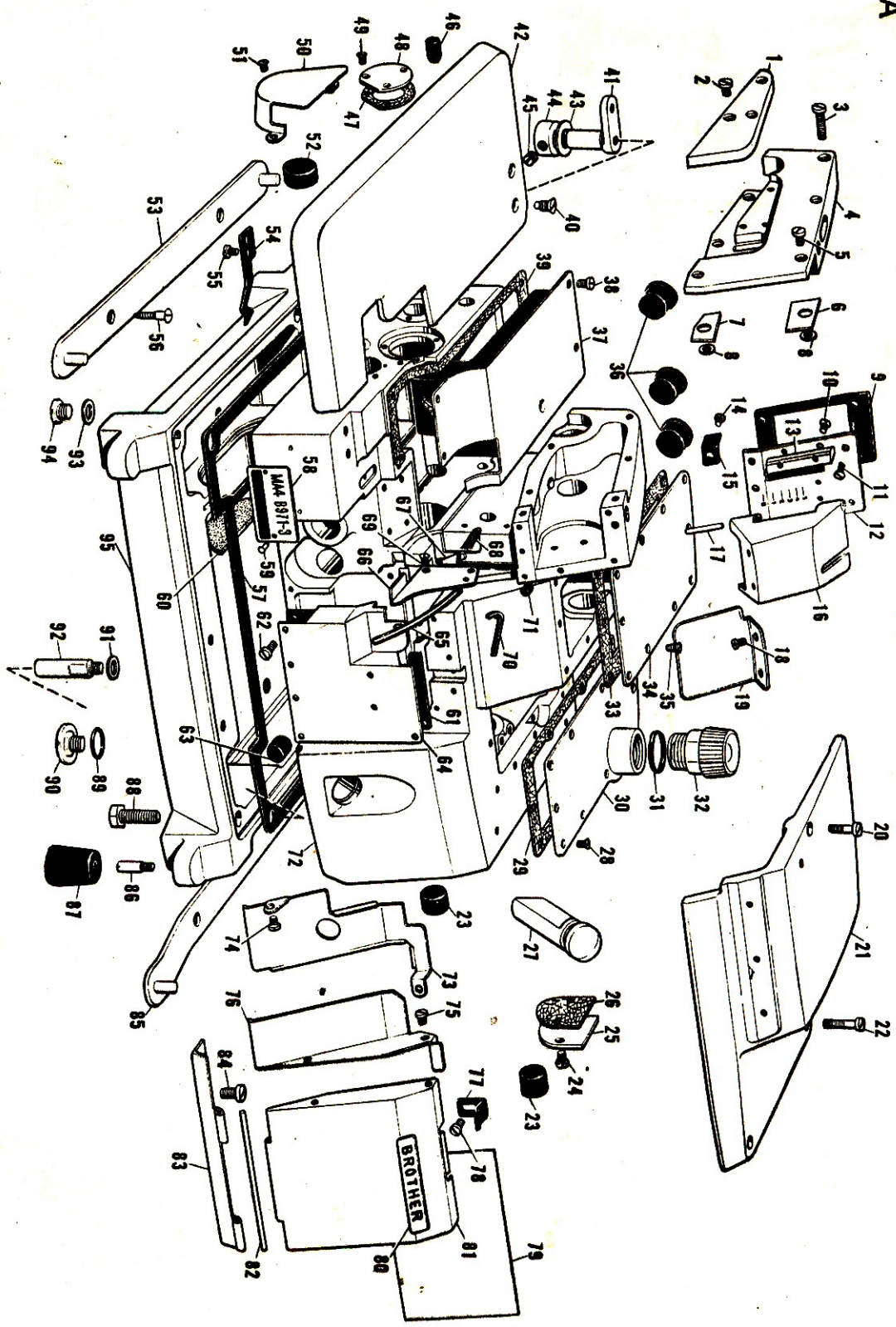


MA4-B971



A



PARTS LIST for M44-B971

B971-A3

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
A-1	Shield for A-4	1 pce.	140035-0-01		A-46	Oil Cap	1 pce.	104832-0-01	
A-2	Set Screw for A-1	3 pcs.	100541-0-03		A-47	Packing for A-48	1 pce.	140187-0-00	
A-3	Set Screw SM 4 3/4" x 20 for A-4	2	009682-0-11		A-48	Cover for Feed Shaft Bushing (Left)	1 pce.	140188-0-01	
A-4	Cover for Needle Driving Mechanism	1 pce.	140034-0-01		A-49	Flat Head Screw for A-50	3 pcs.	102538-0-06	
A-5	Set Screw for A-4	4 pcs.	100541-0-03		A-50	Cover for G-56	1 pce.	140296-0-01	
A-6	Cover Packing (Upper) for A-4	1 pce.	140036-0-01		A-51	Set Screw for A-50	2 pcs.	100185-0-04	
A-7	Cover Packing (Lower) for A-4	1 pce.	140152-0-01		A-52	Oil Cap 20 3/4" x 10	1 pce.	140066-0-01	
A-8	Washer for A-4	2 pcs.	110735-0-01		A-53	Cushion Base (Left)	1 pce.	140075-0-01	
A-9	Face Plate Packing	1 pce.	140043-0-01		A-54	Stopper Spring for A-42	1 pce.	140062-0-01	
A-10	Flat Head Screw for A-11	2 pcs.	102843-0-04		A-55	Set Screw for A-54	2 pcs.	100185-0-03	
A-11	Flat Head Screw for A-12	5 pcs.	102843-0-04		A-56	Round Head Screw 4.5 x 16	4 pcs.	631451-6-03	
A-12	Face Plate	1 pce.	140042-0-01		A-57	Bottom Plate Packing	1 pce.	140069-0-01	
A-13	Hinge for A-16	1 pce.	140039-0-01		A-58	Model Plate	1 pce.	140786-0-01	
A-14	Set Screw for A-15	1 pce.	100242-0-02		A-59	Pin for A-58	2 pcs.	116231-0-01	
A-15	Stopper Spring for A-16	1 pce.	140041-0-01		A-60	Oil Filter	1 pce.	140070-0-01	
A-16	Needle Tread Take-up Cover	1 pce.	140038-0-01	140037-0-01	A-61	Packing for A-64	1 pce.	140038-0-01	
A-17	Pin for A-11	2 pcs.	140040-0-01		A-62	Set Screw for A-64	5 pcs.	100185-0-04	
A-18	Set Screw for A-19	2 pcs.	100130-0-01		A-63	Oil Cap	1 pce.	104832-0-01	
A-19	Eye Guard	1 pce.	140913-0-01		A-64	Inside Cover	1 pce.	140050-0-01	
A-20	Set Screw for A-21	1 pce.	104215-0-01		A-65	Oil Pipe	1 pce.	140762-0-01	
A-21	Top Cover	1 pce.	140027-0-01		A-66	Cloth Guide	1 pce.	140044-0-01	
A-22	Set Screw for A-21	2 pcs.	102124-0-02		A-67	Oil Receiver	1 pce.	140761-0-01	
A-23	Oil Cap 1 3/4" x 10	2 pcs.	140065-0-01		A-68	Wick 6 x 6	1 pce.	140417-0-00	
A-24	Set Screw for A-25	2 pcs.	100185-0-03		A-69	Flat Head Screw for A-66	2 pcs.	100185-0-04	
A-25	Cover for Needle Shaft Bushing (Right)	1 pce.	140109-0-01		A-70	Oil Guide	1 pce.	140769-0-01	
A-26	Packing for A-25	1 pce.	140110-0-00		A-71	Oil Cap 6 3/4" x 10	1 pce.	140421-0-01	
A-27	Oil Gauge	1 pce.	140064-0-01		A-72	Body	1 pce.	140026-0-01	
A-28	Flat Head Screw for A-30	10 pcs.	107272-0-02		A-73	Loop Cover (A)	1 pce.	140059-0-01	
A-29	Packing for Dust Cover (Right)	1 pce.	140031-0-00		A-74	Set Screw for A-73	2 pcs.	100185-0-04	
A-30	Dust Cover (Right)	1 pce.	140030-0-01		A-75	Set Screw for A-76	2 pcs.	100185-0-04	
A-31	Packing for A-32	1 pce.	140033-0-01		A-76	Loop Cover (B)	1 pce.	140058-0-01	
A-32	Cap for Oil Feeding Hole	1 pce.	140032-0-01		A-77	Stopper Spring for A-81	1 pce.	140057-0-01	
A-33	Packing for Dust Cover (Left)	1 pce.	140029-0-00		A-78	Set Screw for A-77	1 pce.	100185-0-04	
A-34	Dust Cover (Left)	1 pce.	140028-0-01		A-79	Threading Diagram for Five Threads	1 pce.	140790-0-01	
A-35	Flat Head Screw for A-34	10 pcs.	107272-0-02		A-80	Threading Diagram for Four Threads	1 pce.	140791-0-01	
A-36	Oil Cap	3 pcs.	104449-0-01		A-81	Front Cover	1 pce.	140796-0-01	
A-37	Cover for Feed Mechanism	1 pce.	140045-0-01		A-82	Pin for A-83	1 pce.	140054-0-01	
A-38	Set Screw for A-37	4 pcs.	100137-0-02		A-83	Hinge for Front Cover	1 pce.	140055-0-01	
A-39	Packing for A-37	1 pce.	140048-0-00		A-84	Set Screw for A-83	2 pcs.	100644-0-03	
A-40	Flat Head Screw for A-42	2 pcs.	100032-0-01		A-85	Cushion Base (Right)	1 pce.	140072-0-01	
A-41	Cloth Head Suppoter	1 pce.	140728-0-01	140727-0-01	A-86	Set Pin for Cushion	4 pcs.	140077-0-01	
A-42	Cloth Plate	1 pce.	140060-0-01		A-87	Cushion	4 pcs.	140071-0-01	
A-43	Washer for A-44	1 pce.	141183-0-00		A-88	Hexagonal Bolt SM 7.94 28 x 22	4 pcs.	017822-2-13	
A-44	Set Collar for A-41	1 pce.	113688-0-01		A-89	Rubber Packing for A-95	1 pce.	109203-0-01	
A-45	Set Screw for A-44	2 pcs.	101706-0-01						

PARTS LIST for MA4-B971

Part
No.

Name of Parts

Q'ty

Parts No.

Assembly
No.

Ref.
No.

Name of Parts

Q'ty

Parts No.

Assembly
No.

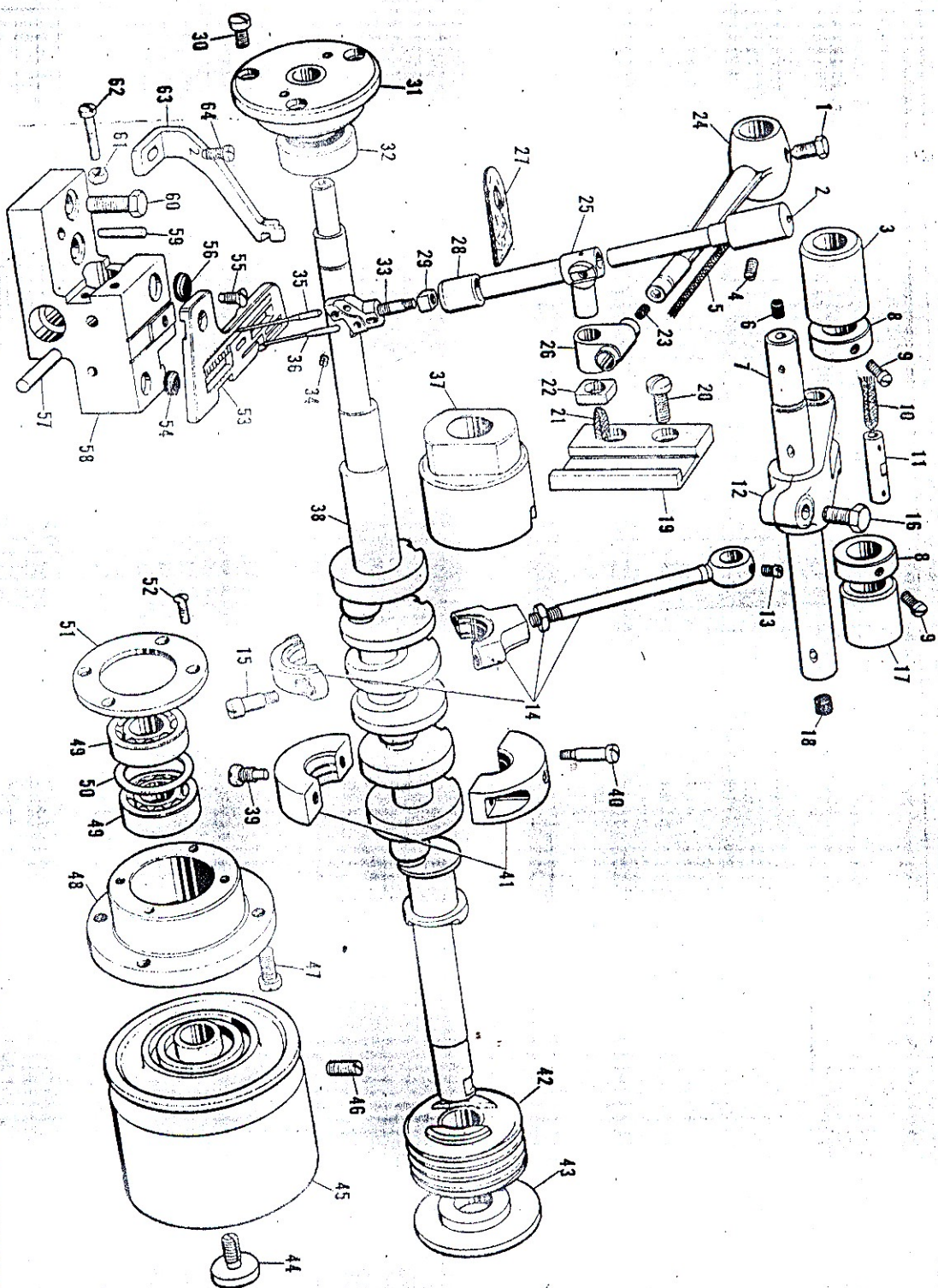
B971-A3

90
91
92
93
94
95

Set Screw for A-89
Washer for A-92
Body Leg
Packing
Oil Draining Screw
Oil Pan

1 pce. 110641-0-01
4 pce. 140753-0-00
4 140037-0-01
1 pce. 112348-0-01
1 112467-0-01
1 140068-0-01

B

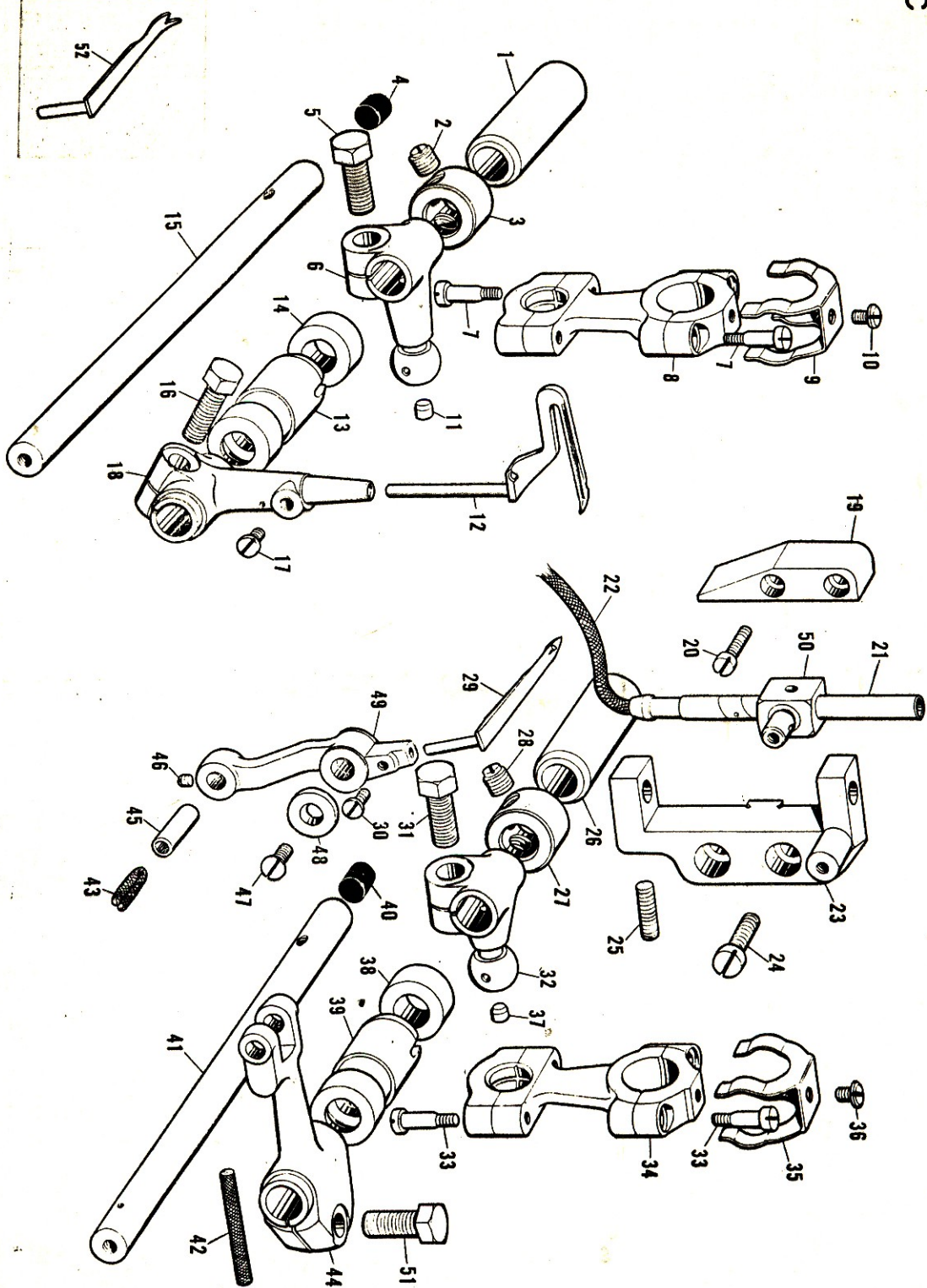


PARTS LIST for MA4-B971

B971-B5

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
B-1	Set Screw for B-24	1 pce.	140095-0-01		B-46	Set Screw for B-45	2 pcs.	100016-0-03	
B-2	Needle Bar Bushing (Upper)	1 "	140097-0-01		B-47	Set Screw for B-48	4 "	100368-0-02	
B-3	Needle Shaft Bushing (Left)	1 "	140093-0-01		B-48	Bearing Case	1 pce.	110670-0-00	
B-4	Set Screw for B-3	1 "	100260-0-01		B-49	Bearing 6001	2 pcs.	110671-0-00	
B-5	Wick 6x6 (56)	1 "	140418-0-00		B-50	Thrust Washer	1 pce.	110672-0-00	
B-6	Oil Cap 3.3φx5	1 "	140326-0-01		B-51	Bearing Cover	1 "	110673-0-00	
B-7	Needle Shaft	1 "	140090-0-01		B-52	Set Screw for B-51	4 pcs.	107244-0-01	
B-8	Set Collar for B-7	2 pcs.	140092-0-01		B-53	Needle Plate 3-A5	1 pce.	140107-0-01	
B-9	Set Screw for B-8	4 "	100366-0-01		B-54	Cloth Plate Cushion (A)	1 "	140106-0-01	
B-10	Wick 6x6 (52)	1 pce.	140320-0-00		B-55	Set Screw for B-53	1 "	100032-0-01	
B-11	Pin for B-12	1 "	140088-0-01		B-56	Cloth Plate Cushion (B)	1 "	111486-0-01	
B-12	Needle Arm Driving Lever	1 "	140089-0-01		B-57	Dowel Pin	1 "	140063-0-01	
B-13	Set Screw for B-14	1 "	100366-0-01	140086-0-01	B-58	Needle Plate Support Bracket	1 "	140105-0-01	
B-14	Needle Arm Driving Crank Assembly	1 "	140087-0-01		B-59	Taper Pin 3.5x24	1 "	107351-0-01	
B-15	Set Screw for B-14	2 pcs.	110686-0-01		B-60	Hexagonal Bolt SM 6.35-28x20	2 pcs.	017782-0-14	
B-16	Hexagonal Bolt SM 6.35-40x14	1 pce.	017771-4-10		B-61	Nut for B-62	1 pce.	106129-0-01	
B-17	Needle Shaft Bushing (Right)	1 "	140091-0-00		B-62	Set Screw for B-58	1 "	101552-0-01	
B-18	Oil Cap 6.3φx5	1 "	140327-0-01		B-63	Overclock Stitch Needle Guard	1 "	140108-0-02	
B-19	Needle Bar Guide	1 "	105079-0-01		B-64	Set Screw for B-63	1 "	100185-0-03	
B-20	Set Screw for B-19	2 pcs.	100541-0-01						
B-21	Wick 4x4 (30)	1 pce.	140415-0-00						
B-22	Slide Block for B-19	1 "	105078-0-01						
B-23	Oil Cap 3.3φx5	1 "	140326-0-01						
B-24	Needle Arm	1 "	140094-0-01						
B-25	Needle Bar	1 "	140098-0-01						
B-26	Needle Bar Connector	1 "	140996-0-01						
B-27	Felt for B-28	1 "	140425-0-01						
B-28	Needle Bar Bushing (Lower)	1 "	140099-0-01						
B-29	Nut for B-33	1 "	140100-0-01						
B-30	Set Screw for B-31	3 pcs.	100185-0-03						
B-31	Bearing Case (Left)	1 pce.	140079-0-01						
B-32	Bearing 6200 DD	1 "	072620-0-40						
B-33	Needle Clamp (3mm)	1 "	140101-0-00	140736-0-01					
B-34	Set Screw for B-33	2 pcs.	117666-0-01						
B-35	Needle DMx13	1 pce.	140104-0-11						
B-36	Needle DCx1	1 "	112297-0-11						
B-37	Crank Shaft Bushing (Left)	1 "	140080-0-00						
B-38	Crank Shaft	1 "	140078-0-01						
B-39	Set Screw for B-41	1 "	110668-0-01						
B-40	Set Screw for B-41	2 pcs.	110667-0-01						
B-41	Crank Shaft Bushing (Intermediate)	1 pce.	140082-0-00	140081-0-01					
B-42	Worm	1 "	140300-0-01						
B-43	Oil Rejector	1 "	140084-0-00						
B-44	Cap Screw for B-45	1 "	140180-0-01						
B-45	Pulley	1 "	140085-0-01						

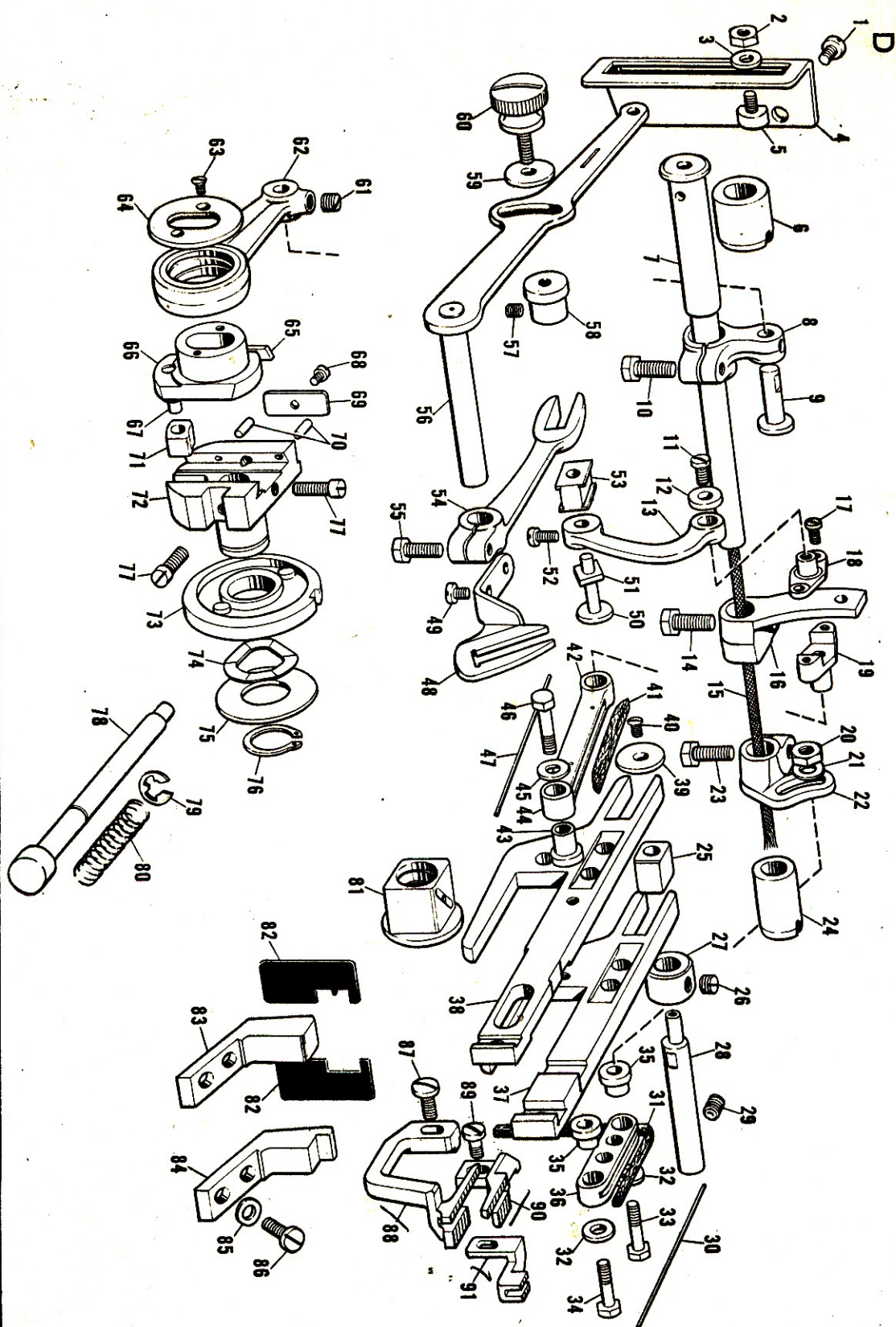
C



PARTS LIST for MA4-B971

B971-C7

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
C-1	Connecting Rod Bushing (Rear)	1 pce.	140116-0-00		C-46	Set Screw for C-45	1 pce.	104651-0-01	
C-2	Set Screw for C-3	2 pcs.	100289-0-01	180323-0-01	C-47	Flat Head Screw SM 3.57-40×6	1 "	003670-6-14	
C-3	Set Collar	1 pce.	116778-0-01		C-48	Washer for C-49	1 "	140127-0-01	
C-4	Oil Cap 6.3φ×5	1 "	140327-0-01		C-49	Over Loopier Holder	1 "	140121-0-01	140128-0-01
C-5	Hexagonal Bolt SM 6.35-40×14	1 "	017771-4-12		C-50	Over Loopier Holder Slide Block	1 "	140122-0-01	
C-6	Under Loopier Supporter	1 "	140130-0-01		C-51	Hexagonal Bolt SM 6.35-40×14	1 "	017771-4-12	
C-7	Set Screw for C-8	4 pcs.	110702-0-01	140129-0-01	C-52	Spreader	1 "	140911-0-01	
C-8	Looper Connecting Rod	1 pce.	140112-0-00						
C-9	Looper Connecting Rod Stopper	1 "	110074-0-01						
C-10	Set Screw for C-9	1 "	105034-0-02						
C-11	Oil Cap 3.5φ×3	1 "	140708-0-00						
C-12	Under Loopier	1 "	140132-0-01						
C-13	Connecting Rod Bushing (Front)	1 "	140118-0-00						
C-14	Thrust Collar for C-15	1 "	140117-0-01						
C-15	Shaft for C-6	1 "	140414-0-01						
C-16	Hexagonal Bolt SM 5.56-32×14	1 "	017751-4-13						
C-17	Set Screw for C-12	1 "	111443-0-01						
C-18	Under Loopier Holder	1 "	140131-0-01						
C-19	Guide for C-22	1 "	140114-0-00						
C-20	Set Screw for C-19	2 pcs.	105827-0-01						
C-21	Over Loopier Holder Guide Shaft	1 "	140124-0-01						
C-22	Wick 6×6 (90)	1 "	140419-0-00						
C-23	Supporting Block for C-21	1 "	140125-0-01						
C-24	Set Screw SM 4.76-32×10	2 pcs.	009711-0-13						
C-25	Set Screw for C-21	1 pce.	106069-0-01						
C-26	Connecting Rod Bushing (Rear)	1 "	140116-0-00						
C-27	Set Collar for C-26	1 "	116778-0-01						
C-28	Set Screw for C-27	2 pcs.	100289-0-03	180323-0-01					
C-29	Over Loopier	1 pce.	140126-0-01						
C-30	Set Screw for C-29	1 "	111443-0-01						
C-31	Hexagonal Bolt SM 6.35-40×14	1 "	017771-4-12						
C-32	Over Loopier Supporter	1 "	140113-0-01						
C-33	Set Screw for C-34	4 pcs.	110702-0-01	140111-0-01					
C-34	Looper Connecting Rod	1 pce.	140112-0-00						
C-35	Looper Connecting Rod Stopper	1 "	110704-0-01						
C-36	Set Screw for C-35	1 "	105034-0-02						
C-37	Oil Cap 3.5φ×3	1 "	140708-0-00						
C-38	Thrust Collar for C-41	1 "	140117-0-01						
C-39	Connecting Rod Bushing (Front)	1 "	140118-0-00						
C-40	Oil Cap 6.3φ×5	1 "	140327-0-01						
C-41	Shaft for C-32	1 "	140115-0-01						
C-42	Wick 6×6 (27)	1 "	140416-0-00						
C-43	Wick 6×6 (32)	1 "	140417-0-00						
C-44	Over Loopier Driving Lever	1 "	140119-0-01						
C-45	Pin for C-49	1 "	140120-0-01						

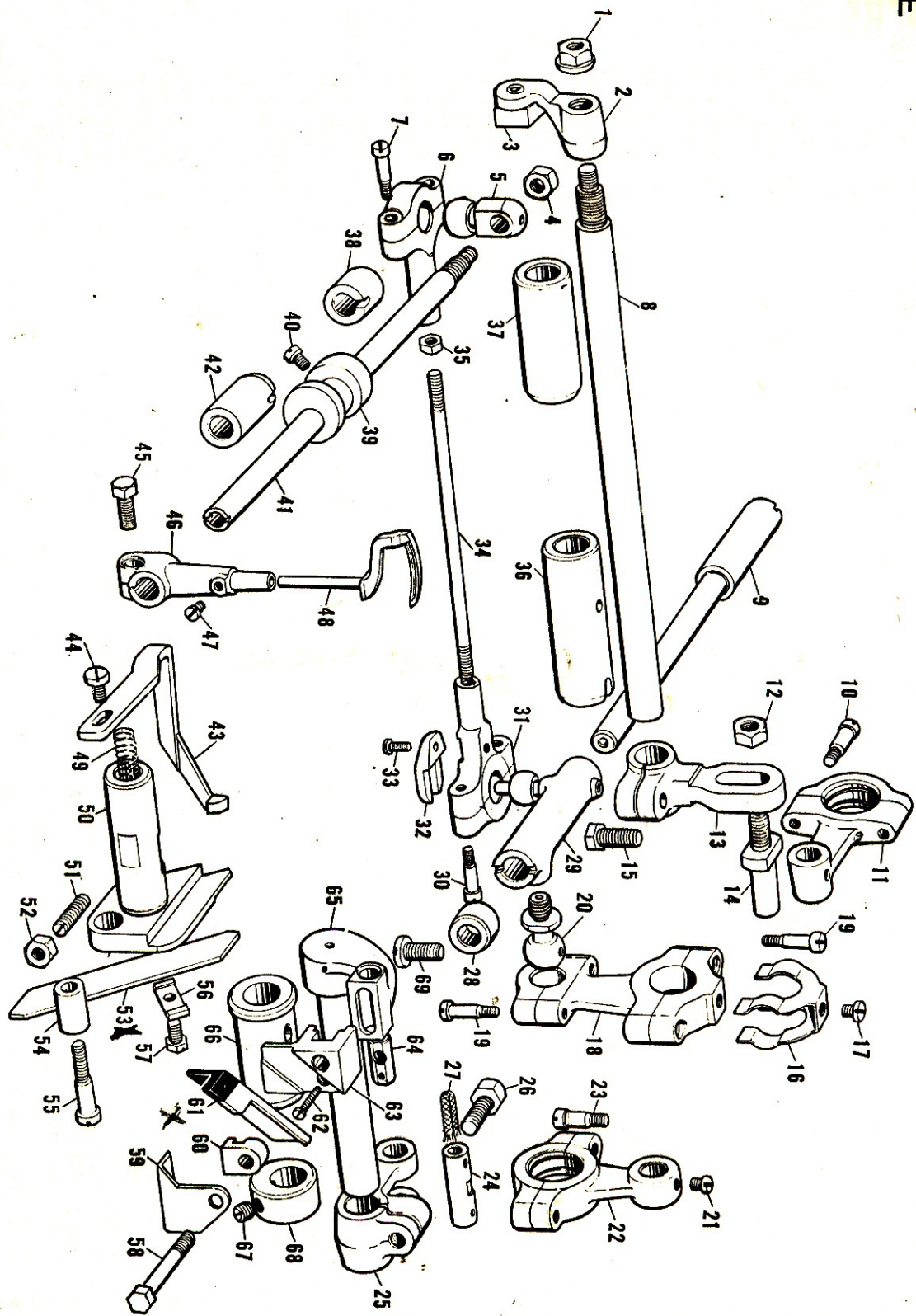


PARTS LIST for MA4-B971

B971-D9

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
D-1	Set Screw for D-4	2 pcs.	100541-0-02		D-47	Steel Wire 0.32×70	1 pce.	140774-0-00	
D-2	Nut for D-5	2 "	110161-0-04		D-48	Guide for D-51	1 "	140222-0-01	
D-3	Washer for D-2	2 "	113431-0-02		D-49	Set Screw for D-48	2 pcs.	100137-0-02	
D-4	Differential Switch Control	1 pce.	140228-0-01		D-50	Differential Feed Link Shaft (Lower)	1 pce.	140220-0-01	
D-5	Stopper Screw for D-4	2 pcs.	140229-0-01		D-51	Differential Feed Link Slide Block	1 "	140221-0-01	
D-6	Feed Shaft Bushing (Left)	1 pce.	140185-0-00		D-52	Set Screw for D-50	1 "	105649-0-01	
D-7	Feed Shaft	1 "	140184-0-01		D-53	Slide Block for D-54	1 "	140223-0-01	
D-8	Feed Arm	1 "	140179-0-01		D-54	Differential Feed Link Lever	1 "	140224-0-01	
D-9	Pin for D-8	1 "	140178-0-01		D-55	Hexagonal Bolt SM 6.35-40×14	1 "	017771-4-12	
D-10	Hexagonal Bolt SM 6.35-40×14	1 "	140177-4-12		D-56	Differential Feed Adjusting Lever	1 "	140775-0-01	
D-11	Set Screw for D-13	1 "	100185-0-03		D-57	Set Screw for D-58	1 "	100539-0-03	
D-12	Washer for D-13	1 "	102707-0-02		D-58	Bushing for D-56	1 "	140226-0-01	
D-13	Differential Feed Adjusting Ring	1 "	140218-0-01		D-59	Washer for D-60	1 "	116662-0-01	
D-14	Hexagonal Bolt SM 6.35-40×12	1 "	101771-2-12		D-60	Set Screw for D-56	1 "	140227-0-01	
D-15	Wick 6×6 (135)	1 "	140420-0-00		D-61	Set Screw for D-62	1 "	100251-0-01	
D-16	Differential Feed Arm	1 "	140212-0-01		D-62	Feed Rod	1 "	140175-0-01	
D-17	Set Screw for D-18	2 pcs.	109836-0-01		D-63	Set Screw for D-64	2 pcs.	111104-0-01	
D-18	Cap for D-19	1 pce.	140214-0-01	140211-0-01	D-64	Feed Rod Presser Plate	1 pce.	140176-0-01	
D-19	Differential Feed Adjuster	1 "	140213-0-01		D-65	Gib	1 "	140166-0-00	
D-20	Nut for D-33	1 "	107556-0-02		D-66	Eccentric Wheel	1 "	140163-0-01	
D-21	Washer for D-20	1 "	100579-0-02		D-67	Adjusting Pin for D-66	1 "	140164-0-01	
D-22	Main Feed Arm	1 "	140205-0-01		D-68	Set Screw for D-69	1 "	104767-0-02	
D-23	Hexagonal Bolt SM 6.35-40×12	1 "	101771-2-12		D-69	Gib Holder Plate	1 "	140168-0-01	
D-24	Feed Shaft Bushing (Right)	1 "	140186-0-00		D-70	Gib Holder Pin	2 pcs.	140167-0-00	
D-25	Feed Bar Guide Block	1 "	110762-0-00		D-71	Slide Block for D-72	1 pce.	140165-0-01	
D-26	Set Screw for D-27	2 pcs.	101706-0-01		D-72	Eccentric Wheel Holder	1 "	140169-0-01	
D-27	Set Collar for D-28	1 pce.	104521-0-01	181995-0-01	D-73	Eccentric Wheel Adjusting Cam (3.6mm)	1 "	140170-0-01	
D-28	Feed Bar Guide Block Shaft	1 "	140202-0-01		D-74	Ripple Type Spring	1 "	140173-0-01	
D-29	Set Screw for D-28	1 "	105163-0-01		D-75	Spring Presser Ring	1 "	140174-0-01	
D-30	Steel Wire 0.32×100	1 "	140773-0-00		D-76	Stop Ring	1 "	048170-1-43	
D-31	Felt for D-36	1 "	140771-0-01		D-77	Set Screw for D-72	2 pcs.	100025-0-01	
D-32	Washer for D-33	2 pcs.	140208-0-01		D-78	Feed Adjusting Shaft	1 pce.	140182-0-01	
D-33	Feed Link Shaft (Large)	1 pce.	140217-0-01		D-79	Stop Ring 109574	1 "	109574-0-01	
D-34	Main Feed Link Shaft (small)	1 "	140210-0-01		D-80	Feed Adjusting Spring	1 "	140183-0-01	
D-35	Main Feed Link Bushing	2 pcs.	140207-0-01		D-81	Feed Lifting Slide Block	1 "	140196-0-00	
D-36	Main Feed Link	1 pce.	140209-0-01		D-82	Oil Receptor for Feed Bar	2 pcs.	140770-0-01	
D-37	Main Feed Bar	1 "	140190-0-01		D-83	Feed Bar Guide (Left)	1 pce.	140198-0-01	
D-38	Differential Feed Bar	1 "	140191-0-01	140189-0-01	D-84	Feed Bar Guide (Right)	1 "	140197-0-01	
D-39	Slide Plate for D-25	1 "	140203-0-01		D-85	Washer for D-86	4 pcs.	403387-0-01	
D-40	Round Head Screw SM 3.18-40×7	1 "	005660-7-13		D-86	Set Screw for D-84	4 "	107407-0-02	
D-41	Felt for D-44	1 "	140772-0-01		D-87	Set Screw for D-88	1 pce.	107407-0-02	
D-43	Differential Feed Link Bushing	1 "	140216-0-01		D-88	Differential Feed Dog	1 "	140194-0-01	
D-44	Differential Feed Link	1 "	140215-0-01		D-89	Set Screw for D-90	1 "	140193-0-01	
D-45	Washer for D-44	1 "	140208-0-01		D-90	Main Feed Dog	1 "	140192-0-01	
D-46	Feed Link Shaft (Large)	1 "	140217-0-01		D-91	Chain Feed (3.6mm)	1 "	140195-0-01	

E

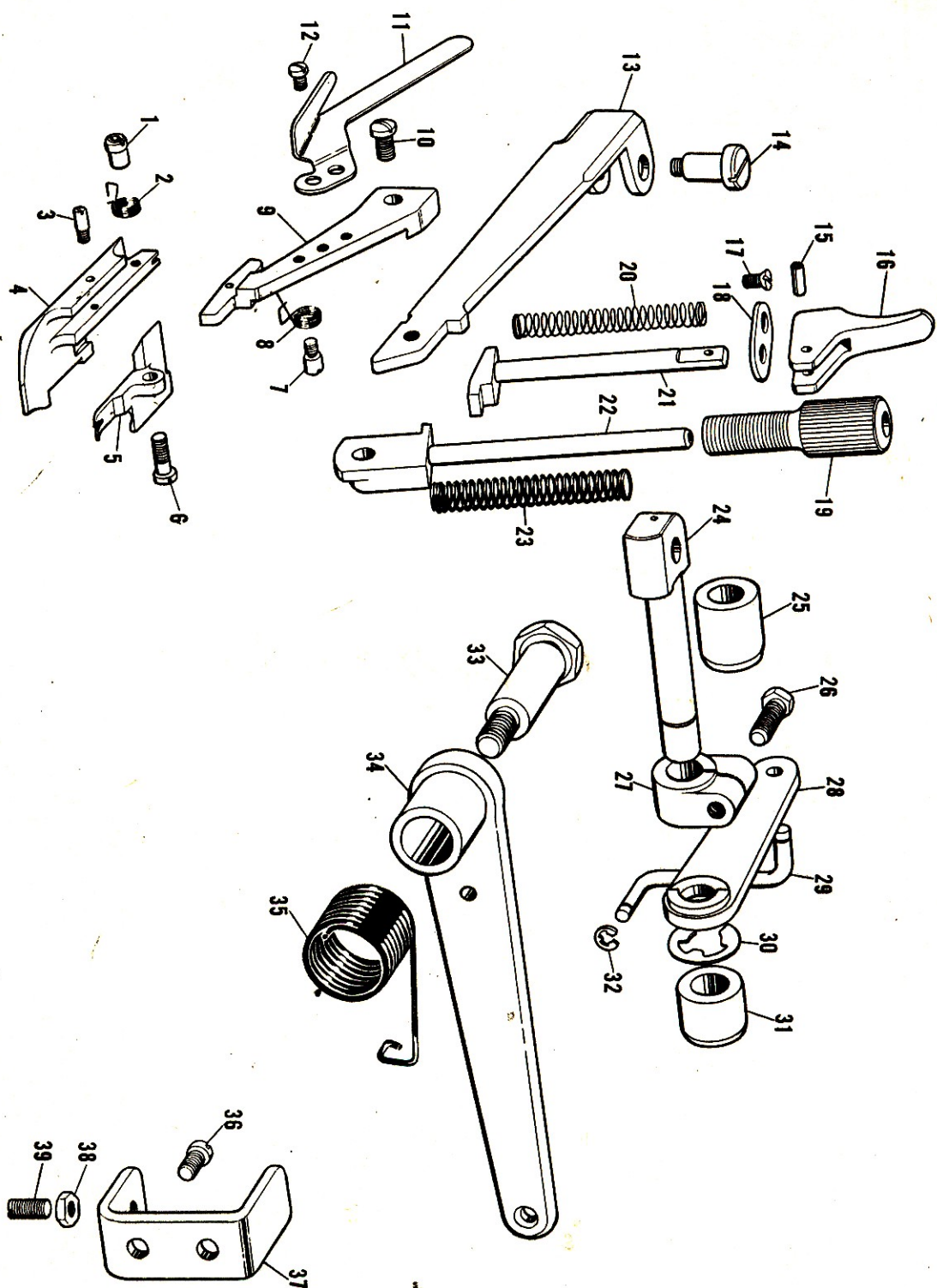


PARTS LIST for MA4-B971

B971-E11

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
E-1	Nut for E-2	1 pce.	110778-0-01		E-44	Set Screw for E-43	1 pce.	100541-0-02	
E-2	Lengthwise Feed Lever for Chain Stitch	1	140153-0-01		E-45	Hexagonal Bolt SM 5.56-32×14	1	017751-4-13	
E-3	Slide Block for E-2	1	140313-0-01		E-46	Chain Stitch Looper Holder	1	140160-0-01	
E-4	Nut for E-5	1	100176-0-01		E-47	Set Screw for E-48	1	111443-0-01	
E-5	Connecting Lever (Left)	1	140142-0-01		E-48	Chain Stitch Looper	1	140161-0-01	
E-6	Connecting Lever Rod (Left)	1	140143-0-00	140141-0-01	E-49	Lower Knife Holder Spring	1	140246-0-01	
E-7	Set Screw for E-6	2 pcs.	110702-0-01		E-50	Lower Knife Holder	1	140244-0-01	
E-8	Lengthwise Feed Lever Shaft for Chain Stitch	1 pce.	140142-0-01		E-51	Set Screw for E-50	1	110230-0-01	
E-9	Connecting Lever Shaft	1	140138-0-01		E-52	Nut for E-51	1	105234-0-01	
E-10	Set Screw for E-11	2 pcs.	110686-0-01		E-53	Lower Knife	1	118527-0-01	*
E-11	Lengthwise Feed Driving Rod for Chain Stitch	1 pce.	140145-0-00		E-54	Lower Knife Holder Guide	1	140247-0-01	
E-12	Hexagonal Nut SM 6.35-40×12	1	021770-1-03		E-55	Set Screw for E-54	1	104215-0-01	
E-13	Driving Lever for E-6	1	140148-0-01		E-56	Lower Knife Holding Plate	1	117515-0-01	
E-14	Pin for E-11	1	140146-0-01		E-57	Set Screw for E-56	1	117516-0-01	
E-15	Hexagonal Bolt SM 6.35-40×12	1	017771-2-10		E-58	Set Screw for E-63	1	140243-0-01	
E-16	Looper Connecting Rod Stopper	1	110704-0-01		E-59	Upper Knife Clamp	1	140241-0-01	
E-17	Set Screw for E-16	1	106034-0-02		E-60	Upper Knife Fastener	1	140240-0-01	
E-18	Looper Connecting Rod	1	140112-0-00		E-61	Upper Knife	1	140242-0-01	*
E-19	Set Screw for E-18	4 pcs.	110702-0-01	140133-0-01	E-62	Set Screw for E-63	1	140239-0-01	
E-20	Ball Joint for E-18	1 pce.	140134-0-01		E-63	Upper Knife Holding Block	1	140237-0-01	
E-21	Set Screw for E-22	1	100366-0-01		E-64	Nut for E-63	1	140238-0-01	
E-22	Upper Knife Driving Rod	1	140231-0-00		E-65	Upper Knife Driving Arm	1	140234-0-01	
E-23	Set Screw for E-22	2 pcs.	110686-0-01		E-66	Bushing for E-65	1	140235-0-00	
E-24	Pin for E-21	1 pce.	140232-0-01	140230-0-01	E-67	Set Screw SM 5.56-32×6	2 pcs.	013750-6-14	
E-25	Upper Knife Driving Lever	1	140233-0-01		E-68	Set Collar for E-65	1 pce.	140236-0-01	
E-26	Hexagonal Bolt SM 6.35-40×14	1	017771-4-12						
E-27	Wfck 6×6 (44)	1	140317-0-00						
E-28	Thrust Collar	1	140139-0-01						
E-29	Connecting Lever (Right)	1	140136-0-01	140135-0-01					
E-30	Set Screw for E-31	2 pcs.	110702-0-01						
E-31	Connecting Lever Rod (Right)	1 pce.	140137-0-00						
E-32	Guide for E-31	1	110720-0-01						
E-33	Set Screw for E-22	1	100080-0-03						
E-34	Connecting Bar for E-31, 36	1	140140-0-01						
E-35	Hexagonal Nut SM 4.76-32	1	022710-1-03						
E-36	Bushing (Right) for E-8	1	140150-0-00						
E-37	Bushing (Left) for E-8	1	140151-0-00						
E-38	Bushing (Rear) for E-41	1	140158-0-00						
E-39	Lengthwise Feed Cam for Chain Stitch	1	140156-0-01						
E-40	Set Screw for E-39	2 pcs.	104908-0-01						
E-41	Lengthwise Feed Shaft	1 pce.	140157-0-01						
E-42	Bushing (Front) for E-41	1	140159-0-00						
E-43	Chain Stitch Needle Guard (3mm)	1	140912-0-01						

F

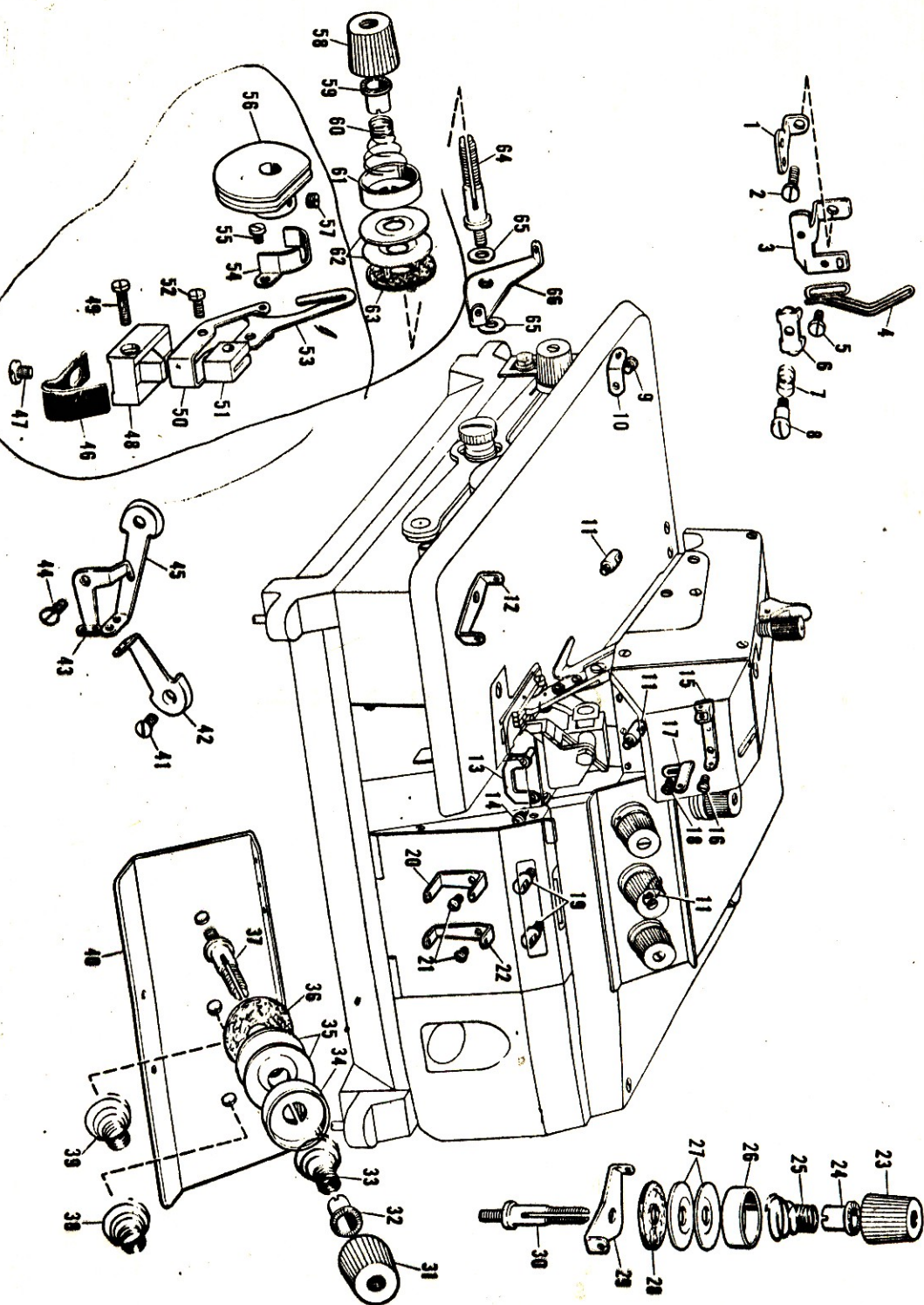


PARTS LIST for MA4-B971

B971-F13

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Pars - No.	Assembly No.
F-1	Screw Nut for F-6	1 pce.	140273-0-01						
F-2	Spring for F-5	1 "	140275-0-01						
F-3	Set Screw for F-4	1 "	140270-0-01						
F-4	Presser Foot (Front)	1 "	140269-0-01						
F-5	Presser Foot (Back)	1 "	140271-0-01						
F-6	Set Screw for F-5	1 "	140272-0-01	140268-0-01					
F-7	Set Screw for F-8	1 "	140276-0-01						
F-8	Spring for F-4	1 "	140274-0-01						
F-9	Sib-presser Arm	1 "	140266-0-01						
F-10	Set Screw for F-9	1 "	100541-0-03						
F-11	Trimming Knife	1 "	140181-0-01						
F-12	Set Screw for F-11	2 pcs.	100130-0-01						
F-13	Main Presser Bar	1 pce.	140265-0-01						
F-14	Stud Screw for F-13	1 "	140267-0-01						
F-15	Spring Pin AW 2x8	1 "	047200-8-47						
F-16	Presser Bar Lifter	1 "	140252-0-01						
F-17	Flat Gead Screw for F-18	1 "	102843-0-01						
F-18	Washer for F-16	1 "	140253-0-01						
F-19	Presser Foot Adjusting Screw	1 "	140249-0-01						
F-20	Spring for F-21	1 "	140255-0-01						
F-21	Presser Bar Lifting Shaft	1 "	140254-0-01						
F-22	Presser Bar	1 "	140250-0-01						
F-23	Presser Bar Spring	1 "	140251-0-01						
F-24	Presser Arm Shaft	1 "	140264-0-01						
F-25	Bushing for F-24	1 "	140263-0-00						
F-26	Hexagonal Bolt SM 6.35-40x14	1 "	017771-4-12						
F-27	Set Collar for F-24	1 "	140261-0-01						
F-28	Presser Foot Lifter Inside Lever	1 "	140260-0-01						
F-29	Presser Foot Lifter Ring	1 "	140259-0-01						
F-30	Stop Ring	1 "	048080-3-46						
F-31	Bushing (Right) for F-24	1 "	140262-0-00						
F-32	Stop Ring	2 pcs.	048030-3-46						
F-33	Presser Foot Lifter Lever Stud	1 pce.	140257-0-01						
F-34	Presser Foot Lifter Lever	1 "	140256-0-01						
F-35	Spring for F-34	1 "	140258-0-01						
F-36	Set Screw for F-37	2 pcs.	100541-0-03						
F-37	Adjuster for F-34	1 pce.	140277-0-01						
F-38	Nut for F-39	1 "	110161-0-03						
F-39	Stopper Screw for F-34	1 "	106069-0-01						

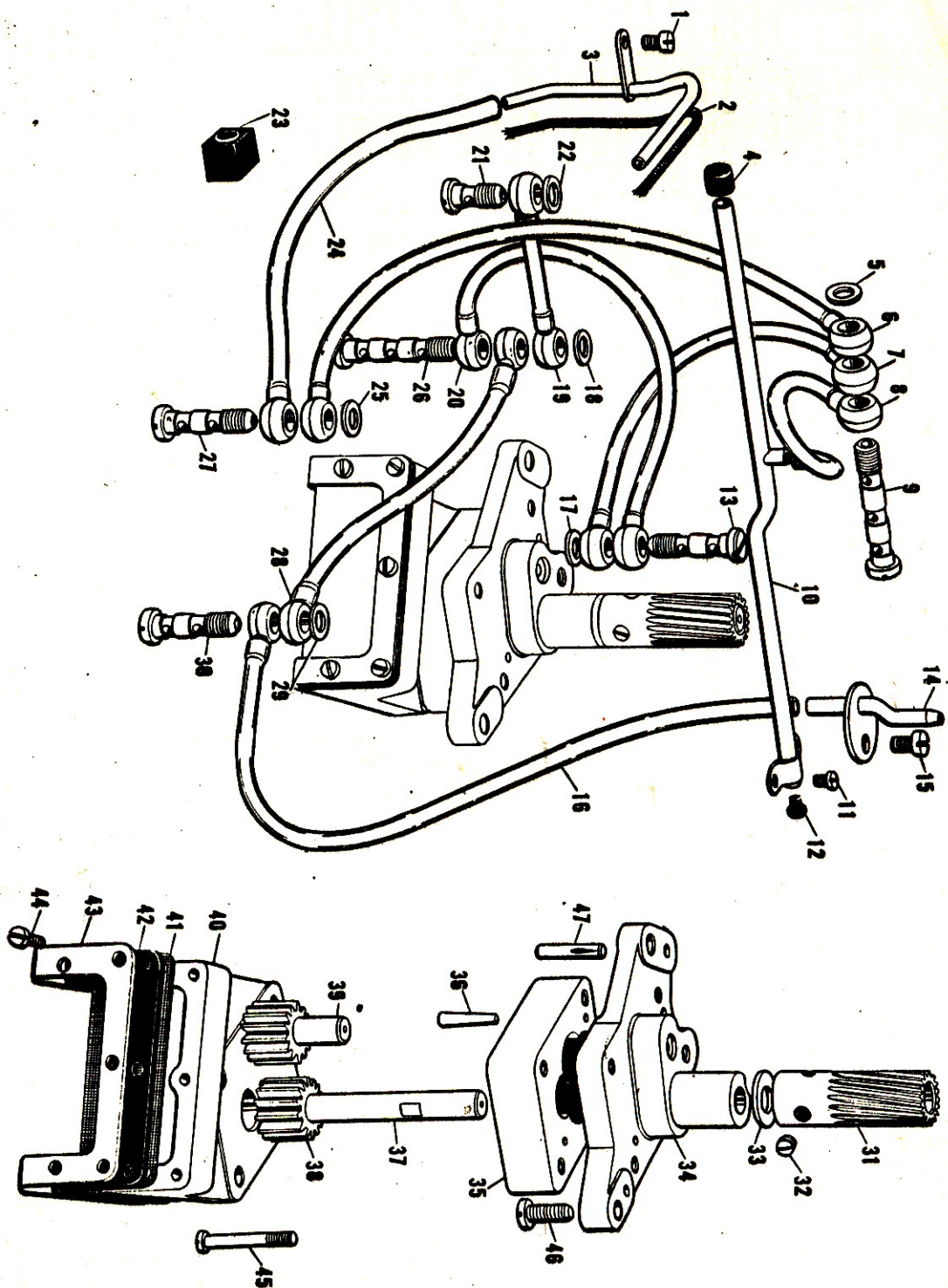
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PARTS LIST for MA4-B971

B971-G15

Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
G-1	Needle Thread Guide (B)	1 pce.	140103-0-01		G-44	Set Screw for G-43, 45	1 pce.	100137-0-04	
G-2	Set Screw for G-1, 3	1 ♀	100185-0-01		G-45	Looper Thread Take-up (Left)	1 ♀	140287-0-01	
G-3	Needle Thread Take-up Supporter	1 ♀	140102-0-01		G-46	Spring Plate for G-50	1 ♀	140295-0-01	
G-4	Needle Thread Take-up	1 ♀	140280-0-00		G-47	Set Screw for G-46	1 ♀	107491-0-02	
G-5	Set screw for G-4	1 ♀	403865-0-02		G-48	Bracket for G-50	1 ♀	140293-0-01	
G-6	Needle Thread Guard	1 ♀	112300-0-01	+	G-49	Set Screw SM 3.57-40×16	1 ♀	009671-6-03	
G-7	Needle Thread Guard Spring	1 ♀	112299-0-01		G-50	Thread Guide for Chain Stitch Looper	1 ♀	140294-0-01	
G-8	Stud Screw for G-6	1 ♀	112301-0-01		G-51	Holder for G-53	1 ♀	140292-0-01	
G-9	Set Screw for G-10	1 ♀	100185-0-04		G-52	Set Screw for G-53	1 ♀	100137-0-04	
G-10	Thread Guide (A) for Chain Stitch Looper	1 ♀	140289-0-01		G-53	Thread Handler for Chain Stitch Looper	1 ♀	140291-0-01	
G-11	Looper Thread Guide	3 pcs.	140281-0-01		G-54	Thread Protector	1 ♀	140299-0-01	
G-12	Under Looper Thread Guide (A)	1 pce.	140284-0-01		G-55	Set Screw for G-54 SM 3.18-40×3.5	2 pcs.	009669-3-13	
G-13	Over Looper Thread Guide (B)	1 ♀	140283-0-01		G-56	Chain Stitch Looper Take-up	1 pce.	140290-0-01	
G-14	Set Screw for G-13	1 ♀	100185-0-04		G-57	Set Screw for G-56	2 pcs.	102716-0-03	
G-15	Needle Thread Guide (A)	1 ♀	140279-0-01		G-58	Thread Tension Adjusting Screw	1 pce.	110816-0-01	
G-16	Set Screw for G-15	1 ♀	403865-0-02		G-59	Tension Spring Washer	1 ♀	105228-0-01	
G-17	Needle Thread Guide for Chain Stitch	1 ♀	140298-0-01		G-60	Chain Stitch Thread Tension Adjusting Spring	1 ♀	110821-0-01	
G-18	Set Screw for G-17	1 ♀	100137-0-03		G-61	Tension Disc Washer	1 ♀	109814-0-01	
G-19	Looper Thread Guide	2 pcs.	140281-0-01		G-62	Tension Disc	2 pcs.	108721-0-01	
G-20	Over Looper Thread Guide (A)	1 pce.	140282-0-01		G-63	Felt for G-62	1 pce.	110832-0-01	
G-21	Set Screw for G-20, 22	1 ♀	100185-0-04		G-64	Looper Thread Tension Control Stud	1 ♀	110820-0-01	
G-22	Under Looper Thread Guide (A)	1 ♀	140284-0-01		G-65	Packing for G-66	1 ♀	140756-0-01	
G-23	Thread Tension Adjusting Screw	1 ♀	110816-0-01		G-66	Chain Stitch Thread Guide Plate	1 ♀	110813-0-01	
G-24	Tension Spring Washer	1 ♀	105228-0-01						
G-25	Needle Thread Tension Adjusting Spring	1 ♀	110815-0-01						
G-26	Tension Disc Washer	1 ♀	109814-0-01						
G-27	Tension Disc	2 pcs.	108721-0-01						
G-28	Felt for G-27	1 pce.	110832-0-01						
G-29	Needle Thread Guide Plate	1 ♀	110813-0-01						
G-30	Looper Thread Tension Control Stud	1 ♀	110820-0-01						
G-31	Thread Tension Adjusting Screw	3 pcs.	110816-0-01						
G-32	Tension Spring Washer	3 ♀	105228-0-01						
G-33	Needle Thread Tension Adjusting Spring	1 pce.	110815-0-01						
G-34	Tension Disc Washer	3 pcs.	109814-0-01						
G-35	Tension Disc	6 ♀	108721-0-01						
G-36	Felt for G-35	3 ♀	110832-0-01						
G-37	Looper Thread Tension Control Stud	3 ♀	110820-0-01						
G-38	Under Looper Thread Tension Adjusting Spring	1 pce.	110822-0-01						
G-39	Over Looper Thread Tension Adjusting Spring	1 ♀	110821-0-01						
G-40	Thread Guide Plate	1 ♀	140278-0-01						
G-41	Flat Head Screw SM 3.57-40×6	1 ♀	003670-6-14						
G-42	Looper Thread Take-up (Right)	1 ♀	140286-0-01						
G-43	Under Looper Thread Guide (B)	1 ♀	140285-0-01						



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Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
H-1	Set Screw for H-3	1 pce.	100185-0-03		H-46	Set Screw for H-34	2 pcs.	105173-0-03	
H-2	Wick 4x4 (95)	2 pce.	140767-0-00		H-47	Pin 3x16 for H-34	2 "	508693-0-01	
H-3	Oil Pipe for Feed Rod	1 pce.	140764-0-01						
H-4	Oil Cap	1 "	140325-0-01						
H-5	Packing for H-9	1 "	112348-0-01						
H-6	Vinyl Tube (A) 6φx230	1 "	140780-0-01						
H-7	Vinyl Tube (A) 6φx230	1 "	140780-0-01						
H-8	Vinyl Tube (B) 6φx180	1 "	140781-0-01						
H-9	Oil Feeding Pipe (A)	1 "	112351-0-01						
H-10	Main Oil Pipe	1 "	140321-0-01						
H-11	Set Screw for H-10	2 pcs.	100185-0-03						
H-12	Oil Cap	1 pce.	104833-0-01						
H-13	Oil Feeding Pipe (B)	1 "	112364-0-01						
H-14	Pilot Pipe	1 "	140314-0-01						
H-15	Set Screw for H-14	1 "	100541-0-01						
H-16	Vinyl Tube (C) 6φx230	1 "	140782-0-01						
H-17	Packing for H-13	1 "	112348-0-01						
H-18	Packing for H-26	1 "	112348-0-01						
H-19	Vinyl Tube (D) 6φx50	1 "	140778-0-01						
H-20	Vinyl Tube (A) 6φx230	1 "	140780-0-01						
H-21	Oil Feeding Screw	1 "	112359-0-01						
H-22	Packing for H-21	1 "	112348-0-01						
H-23	Tube Holder for H-24	1 "	140760-0-01						
H-24	Vinyl Tube (B) 6φx180	1 "	140781-0-01						
H-25	Packing for H-27	1 "	112348-0-01						
H-26	Oil Feeding Pipe (A)	1 "	112351-0-01						
H-27	Oil Feeding Pipe (B)	1 "	112364-0-01						
H-28	Vinyle tube (2) 6φx80	1 "	140779-0-01						
H-29	Packing for H-30	1 "	112348-0-01						
H-30	Oil Feeding Pipe (B)	1 "	112364-0-01						
H-31	Worm Wheel	1 "	140301-0-00						
H-32	Set Screw for H-31	2 pcs.	100260-0-01						
H-33	Washer for H-31	1 pce.	107153-0-01						
H-34	Pump Body	1 "	140306-0-00						
H-35	Pump Case	1 "	140307-0-00						
H-36	Taper Pin 3x18 for H-35	2 pcs.	046301-8-20						
H-37	Main Pump Gear Shaft	1 pce.	140303-0-01						
H-38	Main Pump Gear	1 "	140305-0-01						
H-39	Subordinate Pump Gear Shaft	1 "	140469-0-01						
H-40	Pump Cover	1 "	140308-0-00						
H-41	Oil Filter Net	1 "	140309-0-00						
H-42	Pump Cover Packing	1 "	140310-0-01						
H-43	Oil Filter Flange	1 "	140311-0-00						
H-44	Set Screw for H-43	9 pcs.	100185-0-03						
H-45	Set Screw for H-40	4 "	140312-0-01						