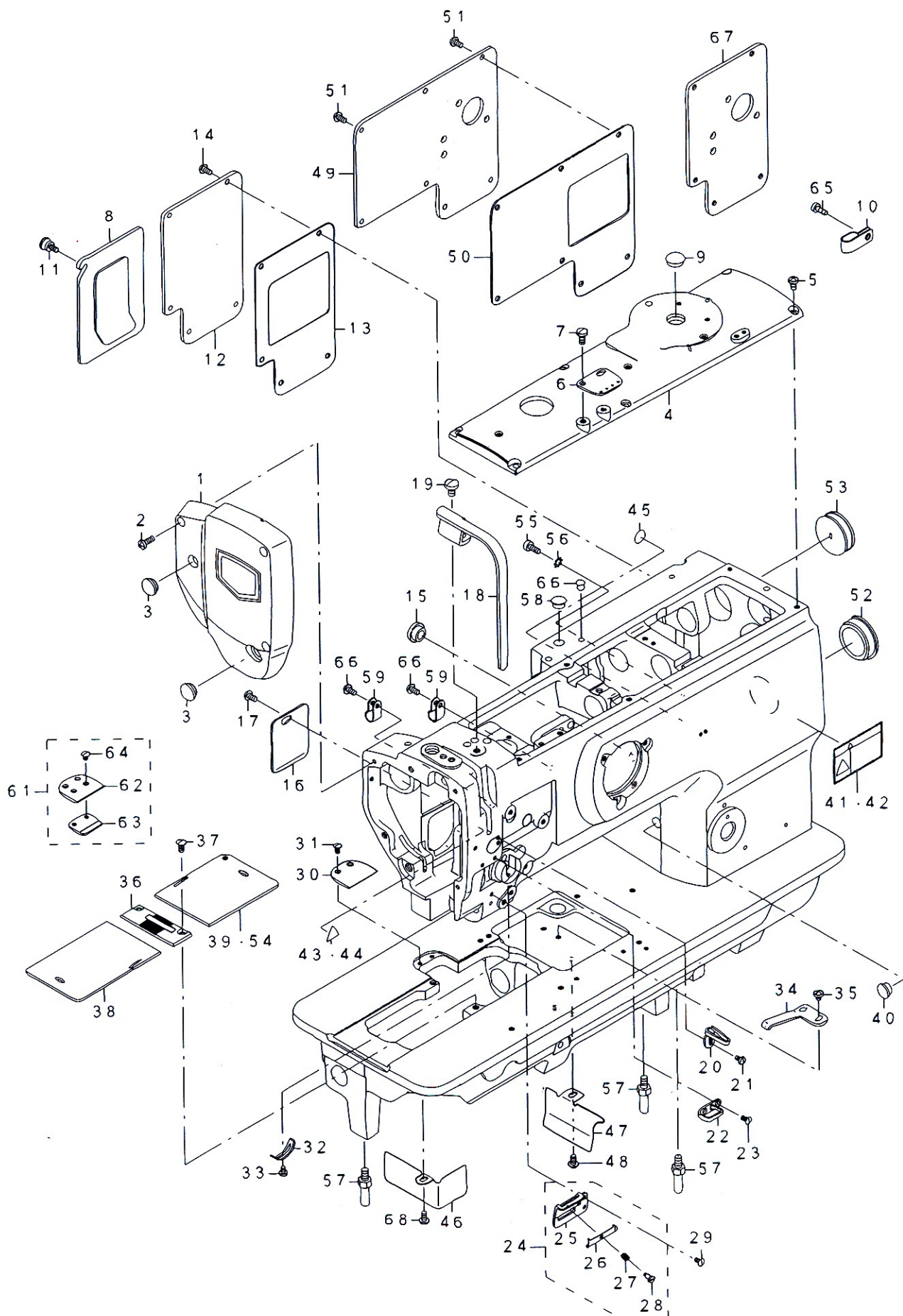


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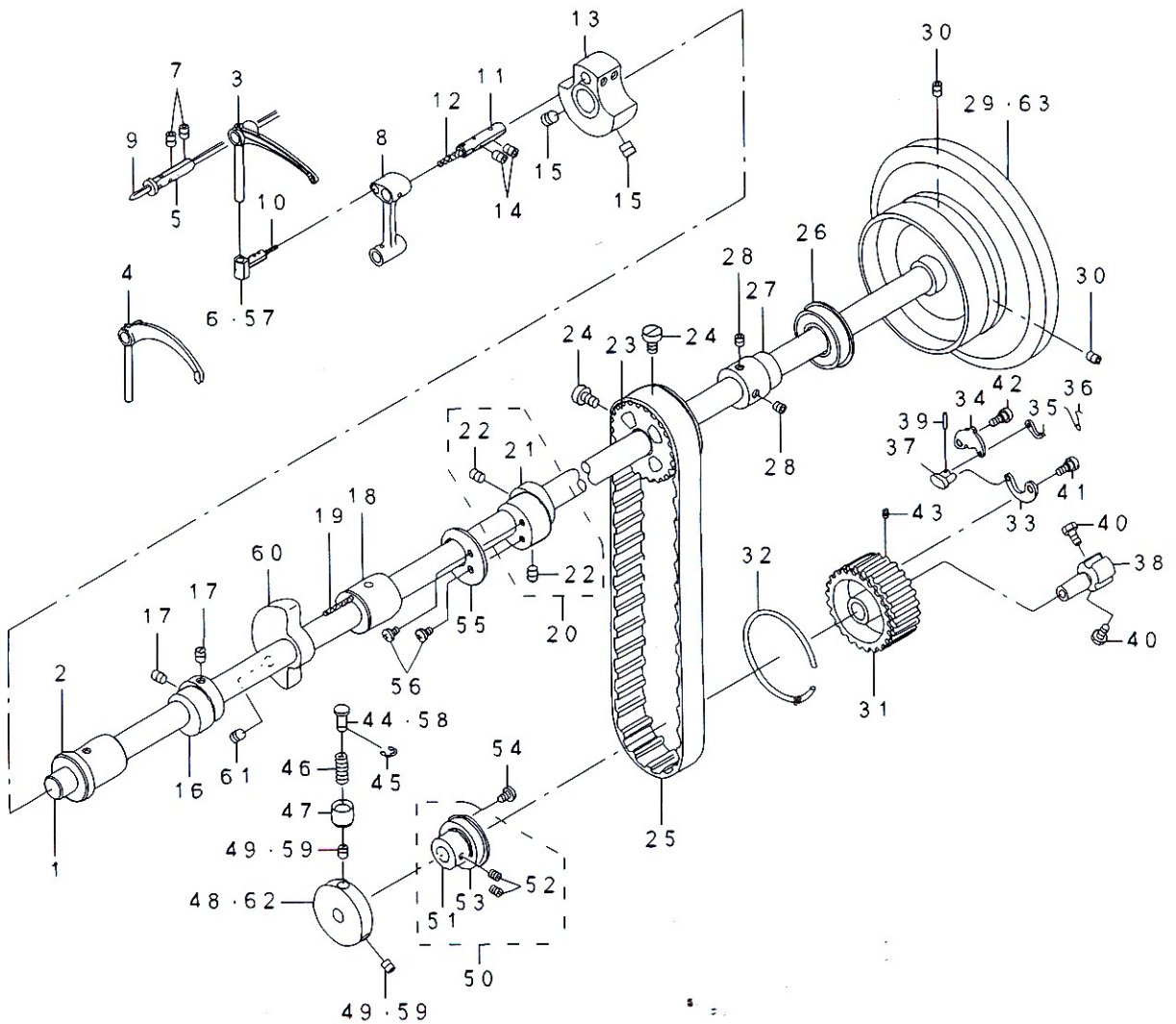
LU-1510

LU-1510-7



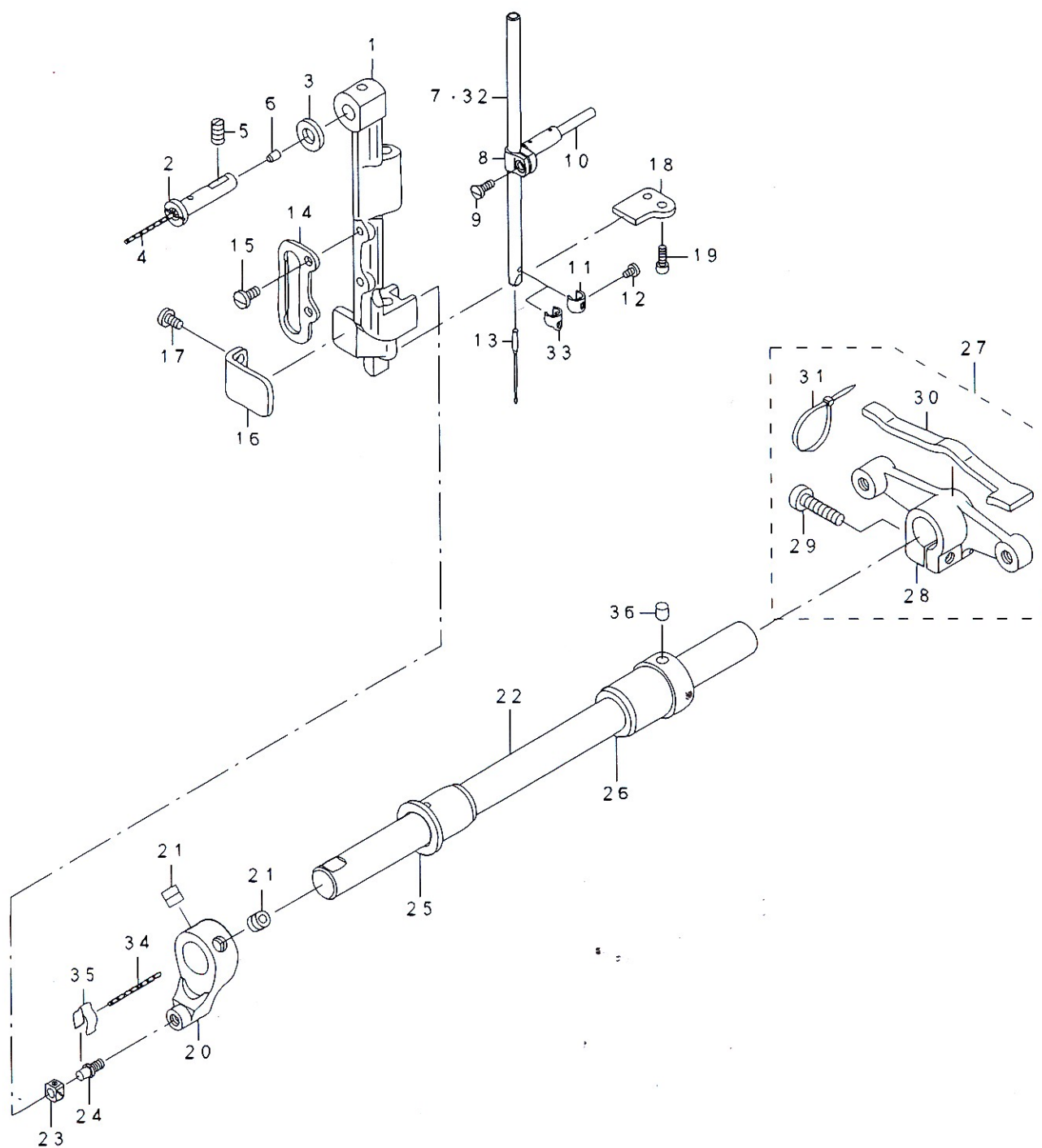
No	note	Parts No.	DESCRIPTION	Qty
1		213-31558	FACE PLATE ASM.	1
2		SS-4111215-SP	SCREW 11/64-40 L=12	3
3		TA-1250406-R0	RUBBER PLUG D=12.5 L=4	2
4		213-31301	TOP COVER B	1
5		SS-4110815-SP	SCREW 11/64-40 L=8	6
6		213-55904	ARM THREAD GUIDE	1
7		SS-7621040-SP	SCREW3/16-32 L= 9.5	2
8	01	213-31756	WINDOW PLATE A ASM.	1
9	01	TA-1450404-R0	RUBBER PLUG D=14.5 L=4	1
10	02	D2112-555-B00	CORD HOLDER, LARGE	1
11	01	213-31202	SETSCREW	1
12	01	213-31806	WINDOW PLATE B	1
13	01	213-32002	WINDOW PLATE PACKING B	1
14	01	SS-4110815-SP	SCREW 11/64-40 L=8	5
15		TA-1250504-R0	RUBBER PLUG	1
16		213-32309	SIDE COVER	1
17		SS-4110815-SP	SCREW 11/64-40 L=8	1
18		213-31608	BALANCE COVER	1
19		SS-7150910-TP	SCREW15/64-28 L=9	1
20		213-55805	THREAD GUIDE	1
21		SS-5090610-SP	SCREW9/64-40 L=6	1
22		B1129-051-000	FRAME THREAD GUIDE, UPPER	1
23		SS-2090710-TP	SCREW 9/64-40 L=7.2	2
24	*	214-08554	THREAD GUIDE ASM.	1
25	*	214-08505	THREAD GUIDE PLATE	(1)
26		179-12106	NEEDLE THREAD PRESSER PLATE	(1)
27		B1132-521-000	THREAD PRESSER PLATE SPRING	(1)
28		SD-0380551-SL	HINGE SCREW D= 3.80 H= 5.5	(1)
29		SS-2090710-TP	SCREW 9/64-40 L=7.2	1
30		226-51202	AUXILIARY COVER	1
31		SS-2090710-TP	SCREW 9/64-40 L=7.2	2
32		B3138-512-000	TAKE-UP SPRING ADJUSTING PLATE	1
33		SS-7090520-TP	SCREW 9/64-40 L= 4.5	1
34		B1111-563-000	BED SLIDE SPRING	1
35		SS-4110515-SP	SCREW 11/64-40 L=5	2
36		B1109-563-000	THROAT PLATE	1
37		SS-2110920-TP	SCREW 11/64-40 L=8.5	2
38		213-49600	SLIDING PLATE (LEFT)	1
39	01	213-49709	SLIDING PLATE (RIGHT)	1
40		TA-1050504-R0	RUBBER PLUG	1
41	03	CM-3002001-01	SAFETY LABEL 1(SMALL)	1
42	04	CM-3002001-A1	SAFETY LABEL 3 (SMALL)	1
43	03	CM-3002000-B1	LABEL(16)	1
44	04	CM-3002000-01	ATTENTION SEAL	1
45		100-04109	GROUND MARK	1
46		213-32200	OIL SHIELD (LEFT)	1
47	01	228-77609	DUST COVER	1
48	01	SS-4110815-SP	SCREW 11/64-40 L=8	1
49	02	213-31905	WINDOW PLATE C	1
50	02	213-32101	WINDOW PLATE PACKING C	1
51	02	SS-4110815-SP	SCREW 11/64-40 L=8	7
52		226-19100	CAP	1
53		102-01200	RUBBER PLUG	1
54	02	213-49808	THREAD CUTTING SLIDING PLATE	1
55	02	SS-6111140-SP	SCREW11/64-40 L=11	1
56	02	WT-0530002-KS	TOOTHED WASHER D=5.3	1
57		226-02601	BED SCREW STUD	3
58		TA-1050504-R0	RUBBER PLUG	1
59	02	HX-0012300-0A	CABLE CLIP	2
60	02	SS-4110815-SP	SCREW 11/64-40 L=8	2
61	01	232-08556	AUXILIARY COVER ASM.	1
62		232-08507	AUXILIARY COVER	(1)
63		232-08606	SIDEING PLATE SUPPORT	(1)
64		SS-2090520-SL	SCREW 9/64-40 L=5	(2)
65	02	SS-6111140-SP	SCREW11/64-40 L=11	1
66	02	TA-0550604-R0	RUBBER PLUG	1
67	05	213-48909	WINDOW PLATE D	1
68	*	SS-4110815-SP	SCREW 11/64-40 L=8	1

01...FOR LU-1510 / 02...FOR LU-1510-7 / 03...FOR JAPAN / 04...EXCEPT JAPAN / 05...OPTIONAL PARTS /



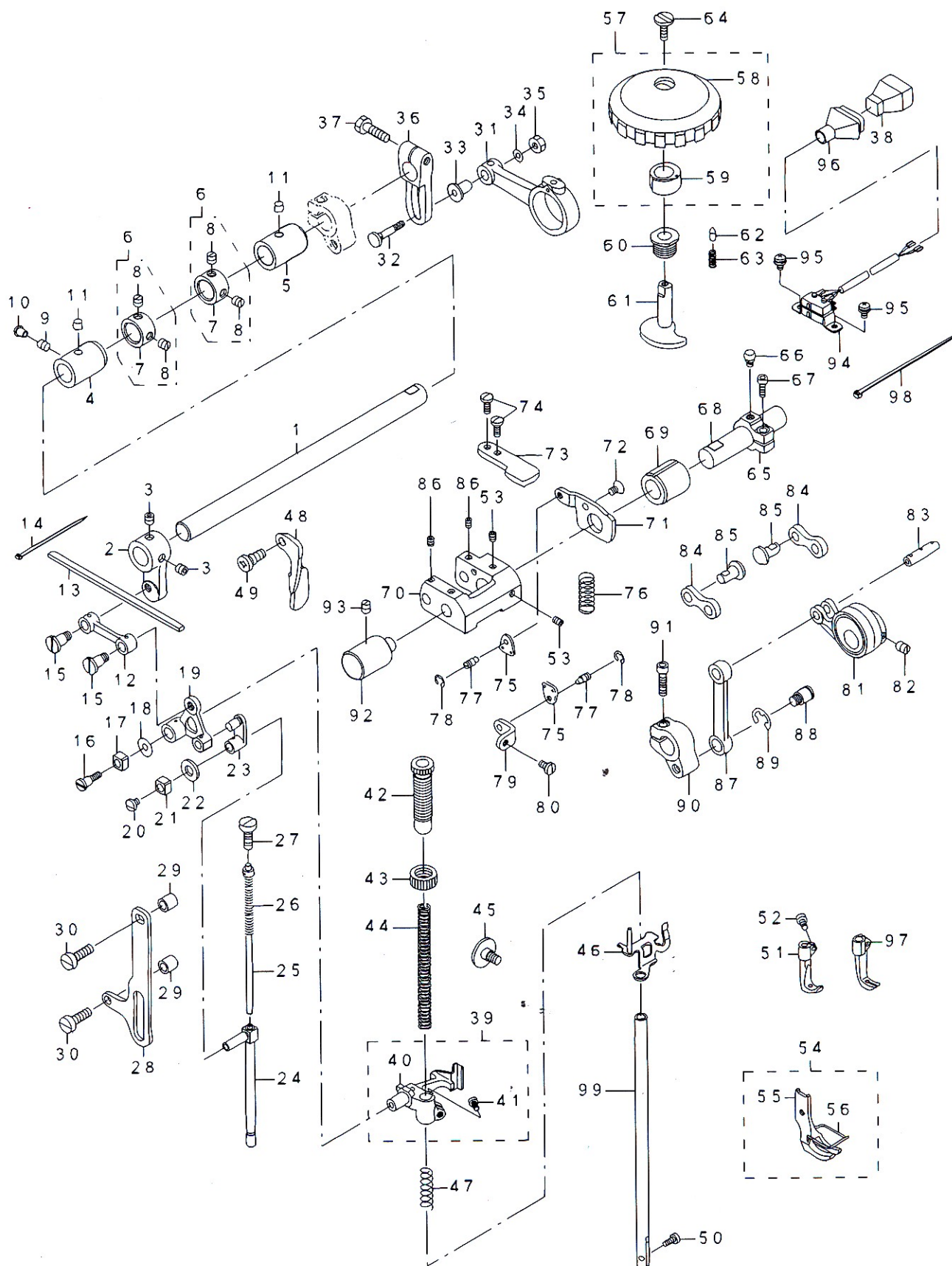
No	note	Parts No.	DESCRIPTION	Qty
1		213-32705	UPPER SHAFT	1
2		213-33000	UPPER SHAFT FRONT METAL	1
3	02	213-33208	BALANCE	1
4	01	B1905-563-000	THREAD TAKE-UP LEVER ASM.	1
5		B1906-051-000	TAKE-UP LEVER PIN	1
6	01	B1907-051-000	TAKE-UP LEVER THRUST PIN	1
7		SS-8150822-TP	SCREW 15/64-28 L=8	2
8		213-39106	NEEDLE BAR CRANK ROD	1
9		CQ-3030000-00	OIL WICK	0.45
10		CQ-2020000-00	OIL WICK	0.03
11		B1210-051-000	NEEDLE BAR CRANK PIN	1
12		CQ-5050000-00	OIL WICK	0.03
13		213-32507	COUNTER WEIGHT (A) (36MM)	1
14		SS-8150822-TP	SCREW 15/64-28 L=8	2
15		SM-8080812-TP	SCREW M8X8	2
16	01	213-39502	UPPER FEED CAM (3.5)	1
17		SS-8660810-TP	SCREW 1/4-40 L=8	2
18		213-33109	UPPER SHAFT INNER METAL	1
19		CQ-2020000-00	OIL WICK	0.15
20		213-36557	ECCENTRIC CAM A ASM.	1
21		213-36508	ECCENTRIC CAM A	(1)
22		SS-8660810-TP	SCREW 1/4-40 L=8	(2)
23		226-04904	UPPER SPROCKET	1
24		SS-6661110-SP	SCREW 1/4-40 L=11	2
25		226-04300	TIMING BELT	1
26		B1203-512-000	BUSHING, REAR	1
27		107-04906	UPPER SHAFT BEARING HOOK	1
28		SM-8060602-TP	SCREW M6X6	2
29	02	213-32804	FLYWHEEL	1
30		SS-8150822-TP	SCREW 15/64-28 L=8	2
31		213-33505	LOWER SPROCKET	1
32		B1214-019-000	SPROCKET RING	1
33		B1305-055-000-A	SAFETY CLUTCH SPRING	1
34		B1307-055-000	SAFETY CLUTCH HOOK	1
35		B1308-055-000	SAFETY CLUTCH COUNTER-HOOK	1
36		B1309-055-000	COUNTER-HOOK SPRING	1
37		B1310-055-000	SAFETY CLUTCH SMALL LINK	1
38		105-03605	SAFETY BASE	1
39		B1314-055-000	SAFETY CLUTCH SMALL LINK PIN	1
40		SS-6661110-SP	SCREW 1/4-40 L=11	2
41		SD-0640322-TP	HINGE SCREW D= 6.35 H= 3.2	1
42		SD-0640322-TP	HINGE SCREW D= 6.35 H= 3.2	1
43		SS-8090540-SP	SCREW 9/64-40 L=5	1
44	01	B1312-563-000-A	SAFETY CLUTCH PUSH BUTTON	1
45		RE-0500000-K0	E-RING	1
46		B1639-051-000	SPRING	1
47		B1313-055-000	SAFETY CLUTCH KNOB SLEEVE	1
48	01	213-33703	SAFETY CLUTCH DISC	1
49	01	SS-8150710-TP	SCREW 15/64-28 L=7	2
50		226-11651	THRUST COLLAR ASM. B	1
51		226-11602	THRUST COLLAR. B	(1)
52		SS-8661030-SP	SCREW 1/4-40 L=10	(2)
53		SB-1200002-00	BEARING 20X42	(1)
54		SS-7120760-SP	SCREW 3/16-28 L= 7.0	2
55		213-53008	HORIZONTAL FEED CAM COVER	1
56		SS-7110710-SP	SCREW 11/64-40 L=7	2
57	02	213-33307	BALANCE SLIDE SHAFT	1
58	02	213-33802	SAFETY CLUTCH PUSH BUTTON	1
59	02	SS-8660530-TP	SCREW 1/4-40 L= 4.5	2
60	01	213-33406	BALANCER	1
61	01	SS-8151550-SP	SCREW 15/64-28 L=15	2
62	02	213-33901	SAFETY CLUTCH DISC	1
63	*01	213-34008	FLYWHEEL	1

01...FOR LU-1510 / 02...FOR LU-1510-7 /

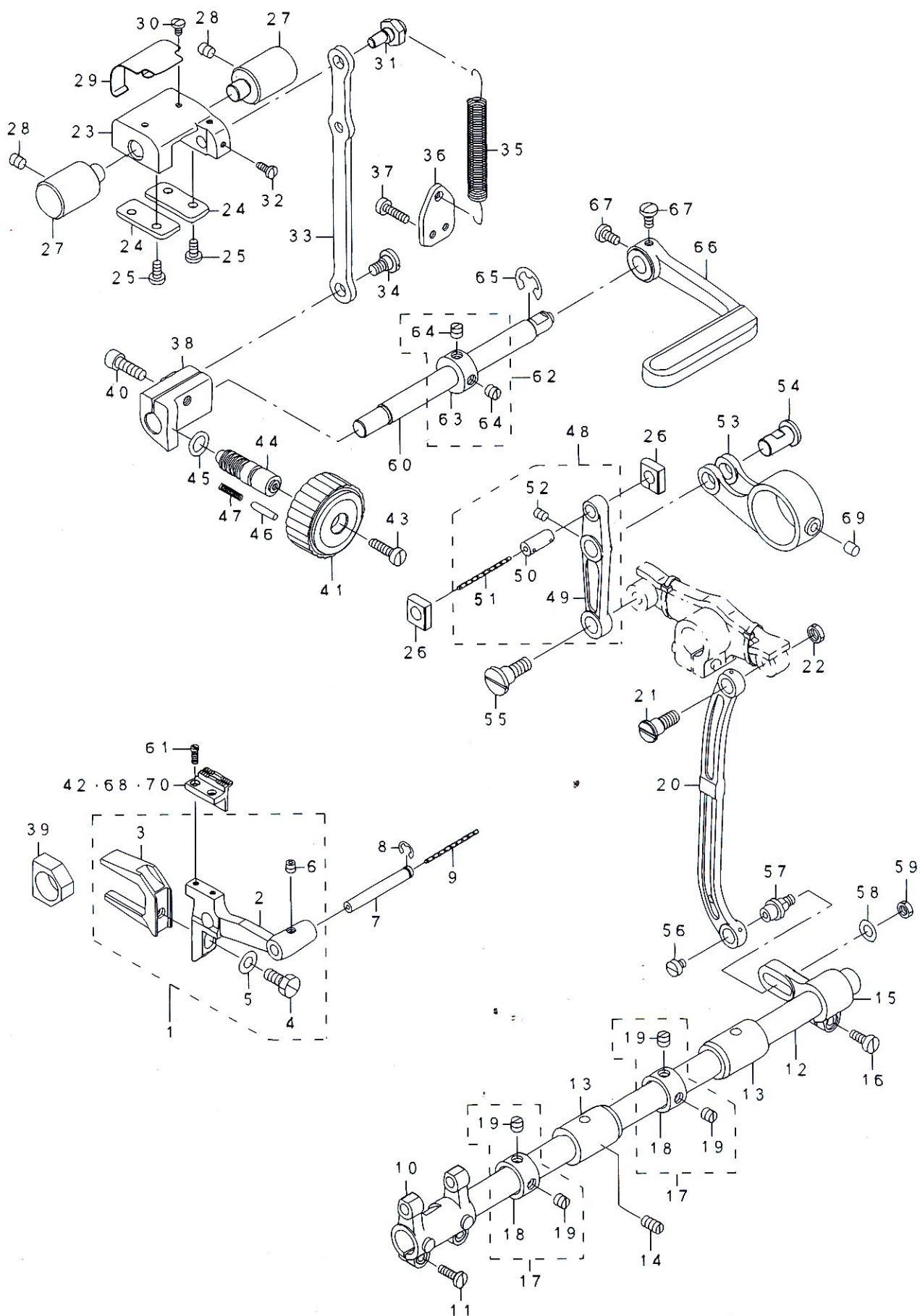


No	note	Parts No.	DESCRIPTION	Qty
1		B1420-563-000	NEEDLE BAR FRAME	1
2		213-39403	HINGE STUD	1
3		B1853-512-00C-A	HOOK SHAFT WASHER, C	1
4		CQ-2020000-00	OIL WICK	0.05
5		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
6		TA-0370601-M0	PLUG D=3.9X4 L=6	1
7	01	B1401-053-000	NEEDLE BAR	1
8		B1411-053-000	NEEDLE BAR CONNECTION	1
9		SS-7090910-SP	SCREW 9/64-40 L= 8.5	1
10		B1412-051-000	FELT	1
11	01	103-08609	THREAD GUARD	1
12		SS-7080510-TP	SCREW 1/8-44 L= 4.5	1
13		MC-3720016-00	NEEDLE SY3355 160	1
14		B1467-563-000	UPPER FEED BAR GUIDE	1
15		SS-7110910-TP	SCREW 11/64-40 L= 8.5	2
16		213-38702	ROCKING BASE GUIDE	1
17		SS-7110830-SP	SCREW 11/64-40 L= 7.5	2
18		213-38603	ROCKING BASE GUIDE (B)	1
19		SS-6091022-TP	SCREW	2
20		213-38801	ROCKING FRONT ARM	1
21		SM-8080802-TP	SCREW	2
22		213-38900	ROCKING SHAFT	1
23		B1414-232-000	SQUARE BLOCK	1
24		B1410-771-000	STUD	1
25		213-39304	ROCKING SHAFT FRONT METAL	1
26		213-39205	ROCKING SHAFT REAR METAL	1
27		213-39056	ROCKING REAR ARM ASM.	1
28		213-39007	ROCKING REAR ARM	(1)
29		SS-6152440-SP	SCREW 15/64-28 L=23.5	(1)
30		213-47406	ROCKING REAR ARM FELT	(1)
31		EA-9500B01-00	CABLE BAND	(2)
32	02	213-38405	NEEDLE BAR THREAD RACK	1
33	02	213-38504	NEEDLE BAR THREAD RACK	1
34	02	CQ-2020000-00	OIL WICK	0.05
35	02	B1437-051-000	OIL WICK RETAINER	1
36		228-14909	FELT	1

01...FOR LU-1510 / 02...FOR LU-1510-7 /

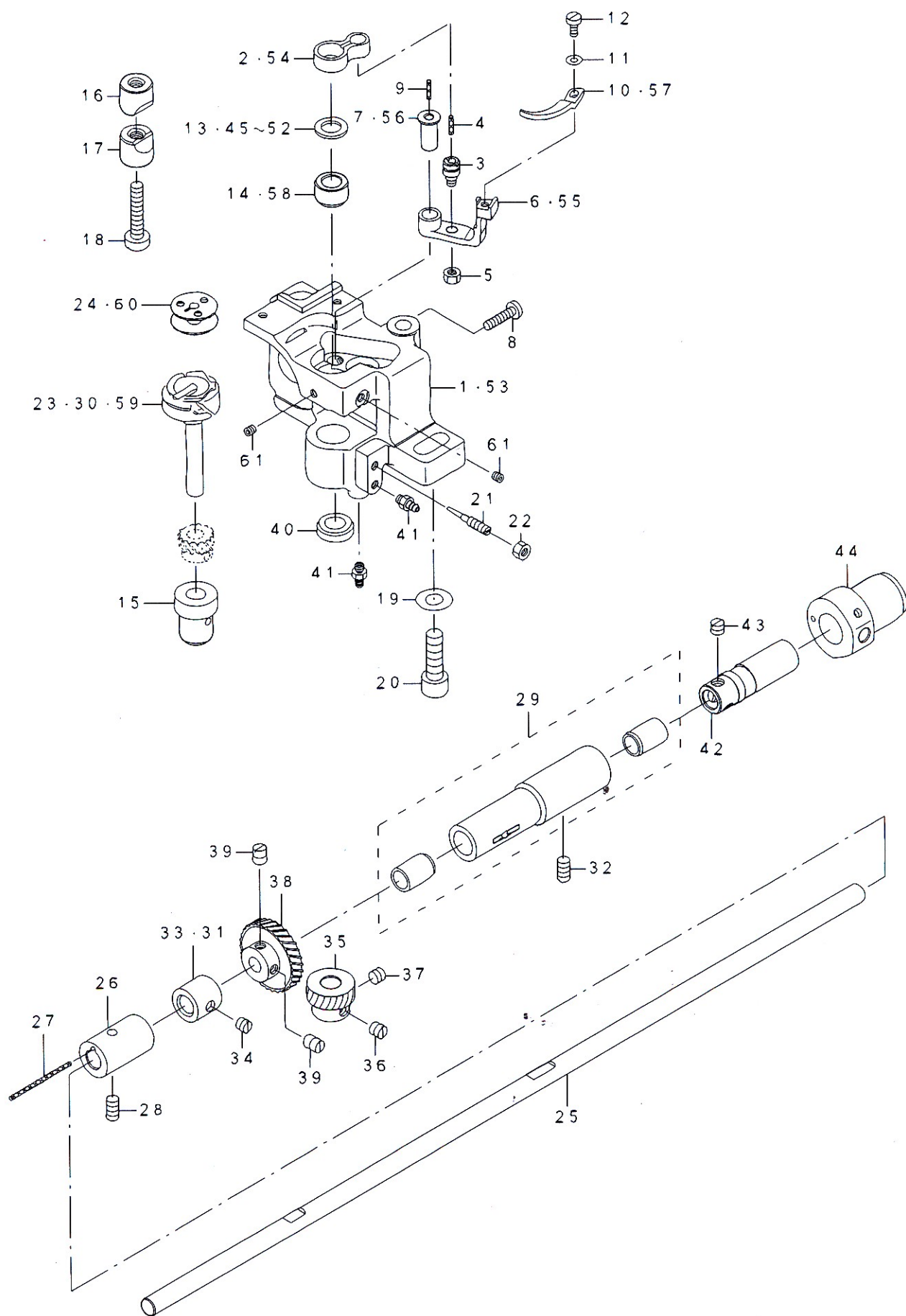


No	note	Parts No.	DESCRIPTION	Qty
1		213-40401	UPPER FEED SHAFT	1
2		213-40500	UPPER FEED FRONT ARM	1
3		SS-8660612-TP	SCREW 1/4-40 L=6	2
4		213-41904	FRONT METAL	1
5		213-78302	FEED ROCK SHAFT METAL	1
6		229-04155	MAIN SHAFT THRUST COLLAR ASM.	2
7		229-04106	MAIN SHAFT THRUST COLLAR	(1)
8		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
9		SS-8150710-SP	SCREW 15/64-28 L=7	1
10		TA-0550604-R0	RUBBER PLUG	1
11		228-14909	FELT	2
12		213-39908	UPPER FEED LINK	1
13		213-47109	FELT	1
14		EA-9500800-00	CLIP CV-70S	2
15		B3016-141-H00	HINGE SCREW. B	2
16		SD-0640701-SP	HINGE SCREW D=6.35 H=7	1
17		B1414-555-000	SLIDE BLOCK	1
18		WP-0501046-SC	WASHER 5 X 13 X 1	1
19		213-40807	TRIANGULAR LEVER	1
20		SS-7110510-SP	SCREW 11/64-40 L=5	1
21		B1414-555-000	SLIDE BLOCK	1
22		105-09701	FELT	1
23		B1465-053-000	WALKING BAR DRIVING LINK	1
24		B1466-563-000	WALKING BAR	1
25		B1467-053-0A0	WALKING BAR ASM.	1
26		B1468-053-000	WALKING BAR SPRING	1
27		SS-6151780-SP	SCREW 15/64-28 L=17.0	1
28		213-41300	UPPER FEED GUIDE PLATE	1
29		135-14310	ROLLER	2
30		SS-6151920-SP	SCREW 15/64-28 L=19.0	2
31	01	213-40104	UPPER FEED ROD	1
32	01	D1456-055-B00	HINGE SCREW	1
33	01	D1455-055-B00	CONNECTING STUD	1
34	01	WP-0482086-SD	WASHER 4.8X11.5X2	1
35	01	NS-6110530-SP	NUT 11/64-40	1
36	01	213-40203	UPPER FEED REAR ARM	1
37	01	SM-9062250-SC	SCREW M6 L=22	1
38	02	GBC-02621000	15-POLE PLUG. WHITE	1
39		213-41052	PRESSER BAR HOLDER ASM.	1
40		213-41003	PRESSER BAR HOLDER	(1)
41		SS-7110910-TP	SCREW 11/64-40 L= 8.5	(1)
42		213-40906	PRESSER ADJUSTING SCREW	1
43		B1511-555-000	NUT	1
44		B1502-246-000	PRESSER SPRING	1
45		SD-0800481-SP	HINGE SCREW D= 8H= 4.9	1
46		213-41151	THREAD RELEASE HOLDING PLATE	1
47		B1462-053-000	THREAD RELEASE SPRING	1
48		213-43504	PRESSER LIFTER LEVER	1
49		110-06509	LINK SHAFT	1
50		SS-6090910-TP	SCREW 9/64-40 L=9	1
51		B1470-241-H00	WALKING FOOT	1
52		B1471-241-H00	SCREW	1
53	02	SM-8050602-TP	SCREW M5 L=6	2
54		B1525-241-HA0	PRESSER FOOT ASM.	1
55		B1525-241-H00	PRESSER FOOT	(1)
56		103-37905	FINGER GUARD	(1)
57	02	107-74354	UPPER AND LOWER DIAL ASM.	1
58		107-74305	VERTICAL DIAL	(1)
59		107-74404	VERTICAL CAM	(1)
60	02	107-15100	VERTICAL DIAL SHAFT BUSHING	1
61	02	107-15001	VERTICAL ADJUSTING CAM	1
62	02	107-15704	VERTICAL DIAL PIN	1
63	02	B1526-527-00G	SPRING	1
64	02	SS-6110630-TP	SCREW 11/64-40 L=6	1
65	02	213-41607	VERTICAL ADJUSTING ARM	1
66	02	107-15308	PIN	1
67	02	SM-6051402-TP	SCREW M5X0.8 L=14	1
68	02	213-41508	VERTICAL CHANGE BASE SHAFT	1
69	02	107-18203	FEED SHAFT FRONT METAL	1
70	02	107-14202	VERTICAL CHANGE BELT	1
71	02	213-39601	UPPER FEED STOPPER PLATE (A)	1
72	02	SM-1050801-SR	SCREW M5 L=8	1
73		213-39700	UPPER FEED STOPPER PLATE (B)	1
74		SS-7111120-TP	SCREW	2
75	02	107-13501	SPRING HOOK	2
76	02	107-16504	VERTICAL SHAFT SPRING	1
77	02	B3416-552-000	CONNECTING ROD HINGE SCREW	2
78	02	RE-0500000-K0	E-RING	2
79	02	213-39809	UPPER FEED DOG SPRING HOOK	1
80	02	SS-7110830-SP	SCREW 11/64-40 L= 7.5	1
81	02	107-13766	ECCENTRIC ROD (SET)	1
82	02	SS-8660810-TP	SCREW 1/4-40 L=8	2
83	02	107-13808	CONNECTION LINK PIN B	1
84	02	107-14509	CONNECTION LINK B	2
85	02	107-14608	CONNECTION LINK B SUPPORT PIN	2
86	02	SM-8050602-TP	SCREW M5 L=6	2
87	02	213-40005	UPPER FEED LINK (B)	1
88	02	210-48707	HINGE SCREW	1
89	02	RE-0800000-K0	E-SHAPED SNAP RING (8MM)	1
90	02	213-40302	UPPER FEED REAR ARM (B)	1



No	note	Parts No.	DESCRIPTION	Qty
1		213-36052	FEED BASE ASM. (A)	1
2		213-36003	FEED BASE	(1)
3		101-07902	FEED BAR FORK	(1)
4		SS-9151440-CP	SCREW 15/64-28 L=14	(1)
5		WP-0621016-SD	WASHER 6.2X13X1	(1)
6		SM-8050502-TP	SCREW M5 L=5	(1)
7		B1604-012-000-A	FEED BAR SHAFT	1
8		RE-0500711-KP	SNAP RING 5	1
9		CQ-2020000-00	OIL WICK	0.14
10		213-64104	FEED ROCKER	1
11		SS-7111410-SP	SCREW 11/64-40 L=14	2
12		226-09408	FEED ROCK SHAFT	1
13		213-78302	FEED ROCK SHAFT METAL	2
14		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
15		B3025-141-H00-A	CONNECTING ARM	1
16		SS-6121210-TP	SCREW 3/16-28 L=12	1
17		229-04155	MAIN SHAFT THRUST COLLAR ASM.	2
18		229-04106	MAIN SHAFT THRUST COLLAR	(1)
19		SS-8680610-TP	SCREW 1/4-40 L=6	(2)
20		102-05201	NEEDLE BAR FRAME ROD	1
21		SD-0900701-TP	HINGE SCREW D= 9H= 7	1
22		NS-6680320-SP	NUT 9/32-28	1
23		213-37506	FEED ADJUSTING BASE	1
24		213-37704	FEED ADJUSTING BASE COVER	2
25		SS-7110910-TP	SCREW 11/64-40 L= 8.5	4
26		213-37407	SQUARE BLOCK	2
27		213-37803	FEED ADJUSTING BASE SUPPORT	2
28		SS-8150822-TP	SCREW 15/64-28 L=8	2
29		213-38306	FELT SUPPORT	1
30		SS-7090610-SP	SCREW 9/64-40 L=6	2
31		213-37902	ECCENTRIC PIN	1
32		SS-7090910-TP	SCREW 9/64-40 L= 8.5	2
33		213-37308	FEED ADJUSTING ROD	1
34		SD-0800402-TP	HINGE SCREW D= 8H= 4	1
35		213-37605	SPRING	1
36		213-38009	SPRING HOOK	1
37		SS-6111610-SP	SCREW 11/64-40 L=16	2
38		213-37209	FEED ADJUSTING A	1
39		B1610-512-000	FEED DRIVING SLIDE BLOCK	1
40		SM-6061802-TP	SCREW M6 L=18	1
41		213-36805	FEED DIAL A	1
42	01	213-49303	FEED DOG (2.5X7.2)	1
43		SS-6121860-SP	SCREW 3/16-28 L=18	1
44		110-09909	FEED REGULATOR SCREW	1
45		RO-0922702-00	RUBBER RING	1
46		110-52701	PIN	1
47		229-12109	FEED REGULATOR PIN SPRING	1
48		213-36656	FEED LINK ASM.	1
49		213-36607	FEED LINK	(1)
50		B1418-761-000	CONNECTING FORKED LINK PIN	(1)
51		CQ-2020000-00	OIL WICK	(0.04)
52		SM-8050612-TP	SCREW M5X6	(1)
53		213-36706	FEED ROD A	1
54		213-38207	FEED LINK PIN	1
55		SD-1000801-SH	HINGE SCREW D=10 H=8	1
56		SS-6110520-TP	SCREW 11/64-40 L=4.5	1
57		213-78203	FEED ROCK SHAFT HINGE SCREW	1
58		WP-0650876-SD	WASHER 6.5X13X0.8	1
59		NS-6150310-SP	NUT 15/64-28	1
60		213-36300	BACKWARD FEED LEVER SHAFT	1
61		B1611-055-000	SCREW FEED ROCK SHAF	2
62		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	1
63		CS-1201011-SH	THRUST COLLAR D=12 W=10	(1)
64		SS-8680610-TP	SCREW 1/4-40 L=6	(2)
65		RE-0900000-K0	E-RING 9	1
66		226-10505	REVERSE FEED CONTROL LEVER	1
67	01	SS-6120930-TP	SCREW 3/16-28 L=9	2
68	02	213-49204	FEED DOG (2.5X3.5)	1
69		228-14909	FELT	1
70	*03	B1613-563-E00	FEED DOG	1

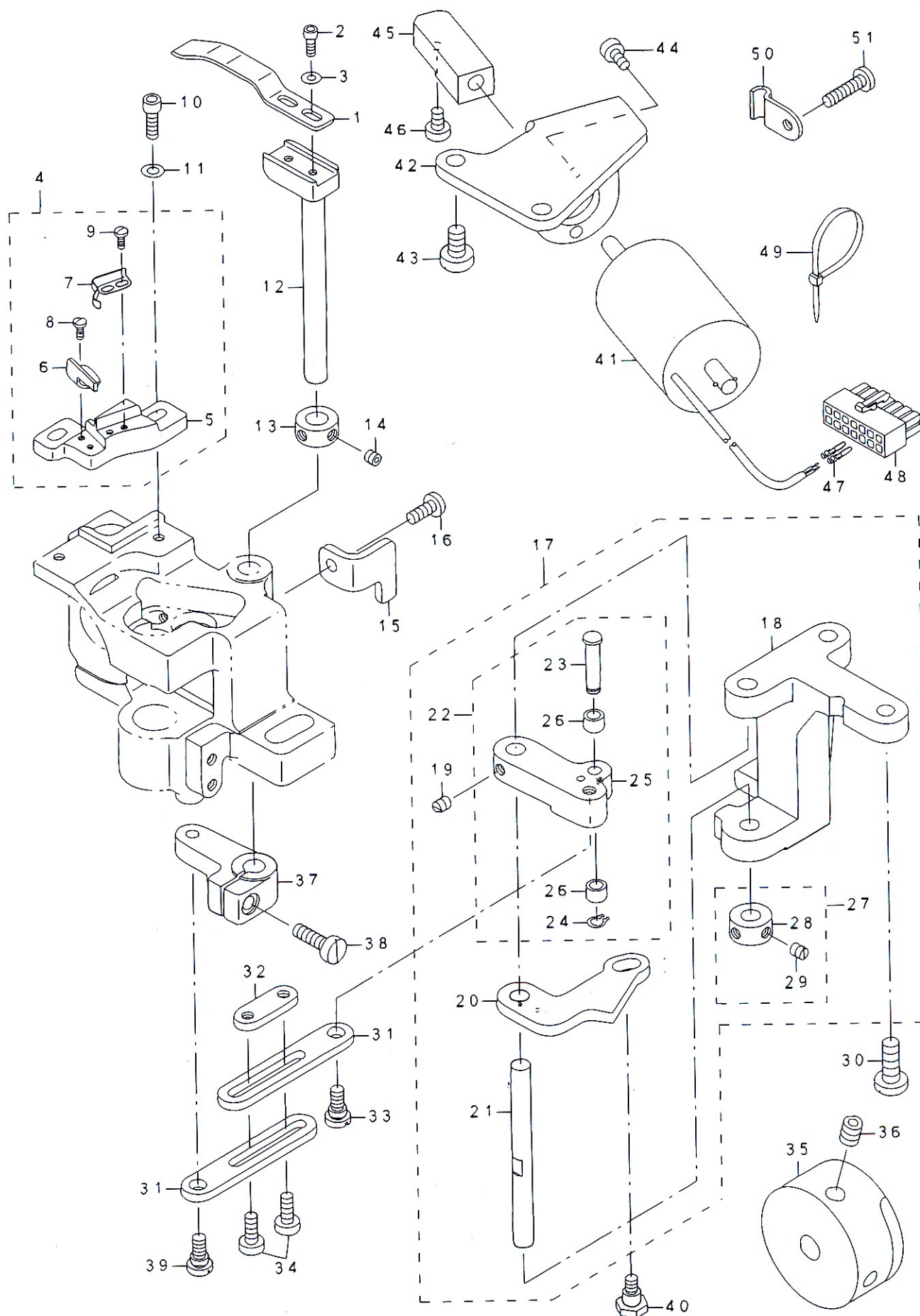
01...FOR LU-1510 / 02...FOR LU-1510.LU-1510-7 / ... (OPTIONAL PARTS) / 03...FOR LU-1510-7 # ... (OPTIONAL PARTS) /



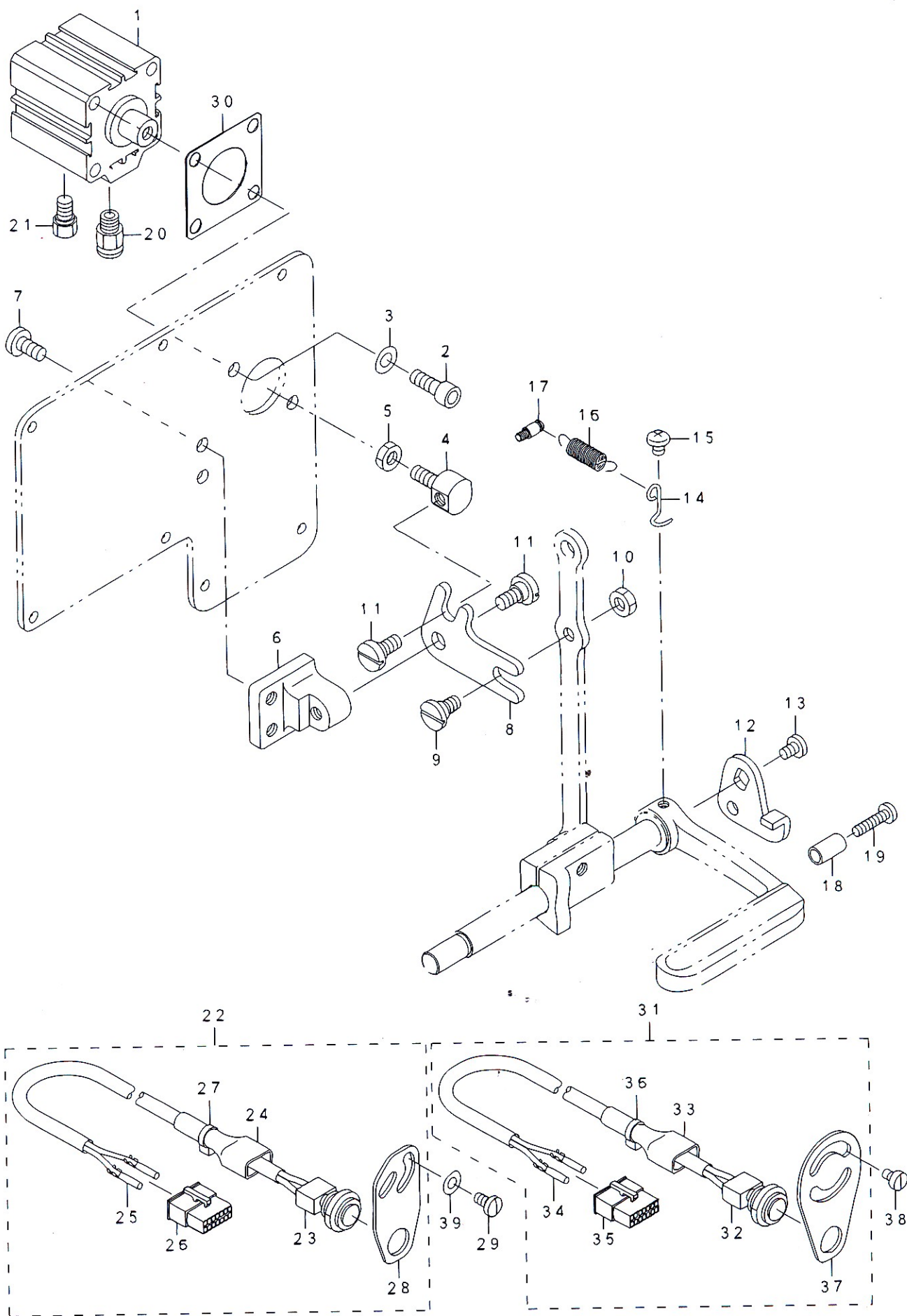
No	note	Parts No.	DESCRIPTION	Qty
1	02	213-35203	SHAFT BASE (RIGHT)	1
2	02	213-34909	INNER HOOK GUIDE LINK	1
3		B1821-051-000	CRANK SCREW STUD	1
4		CO-2020000-00	OIL WICK	0.01
5		NS-6110420-SP	NUT 11/64-40	1
6	02	213-35500	GUIDE ARM (FOR THREAD CUTTING)	1
7	02	213-35708	INNER HOOK GUIDE ARM SHAFT	1
8		SS-7111810-TP	SCREW 11/64-40 L=18	1
9		CO-2020000-00	OIL WICK	0.01
10	02	213-35807	INNER HOOK GUIDE	1
11		WP-0371016-SD	WASHER 3.7X8X1	1
12		SS-6090810-SP	SCREW 9/64-40 L= 7.5	1
13	02	101-11102	THRUST WASHER 1.3	1
14	02	213-78401	HOOK SHAFT UPPER METAL	1
15		213-34701	HOOK SHAFT LOWER METAL	1
16		101-09908	SADDLE INSTALLING BLOCK UPPER	1
17		101-12407	SADDLE INSTALLING BLOCK LOWER	1
18		SS-6153040-SP	SCREW 15/64-28 L=30	1
19		WP-0850002-SP	WASHER 8.5X18X1.6	1
20		SM-6082502-TP	SCREW M8 L=25	1
21		B1834-512-000-A	OIL ADJUSTING SCREW	1
22		NS-6110420-SP	NUT 11/64-40	1
23	02	213-34552	THREAD CUTTING HOOK ASM.	1
24	02	213-34800	ALUMINUM BOBBIN WITH KNURL	1
25		213-33604	LOWER SHAFT	1
26		B1802-563-000-A	HOOK DRIVING SHAFT FRONT METAL	1
27		CO-2020000-00	OIL WICK	0.04
28		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
29		B1803-515-0A0	BUSHING ASM. INTERMEDIATE	1
30	05	B1830-563-BA0	HOOK ASM. FOR EXTREME THICK T.	1
31	04	B1840-051-000	FEED DRIVING ECCENTRIC	1
32		SS-8151150-TP	SCREW 15/64-28 L=10.5	1
33		213-78104	VERTICAL FEED CAM	1
34		SS-8150510-TP	SCREW 15/64-28 L= 4.7	1
35		B1817-051-000	HOOK DRIVING SHAFT GEAR SMALL	1
36		SS-8660670-SP	SCREW 1/4-40 L= 6.1	1
37		SS-8660530-TP	SCREW 1/4-40 L= 4.5	1
38		B1816-051-000	HOOK DRIVING SHAFT GEAR LARGE	1
39		SS-8660810-TP	SCREW 1/4-40 L=8	2
40		TA-1750502-R0	RUBBER PLUG D=17.5 L=5	1
41		SO-1110401-MZ	CONNECTING SCREW	2
42		226-11909	OIL PUMP SHAFT	1
43		SS-8660530-TP	SCREW 1/4-40 L= 4.5	3
44		226-11701	PLUNGER BUSHING B	1
45	01	101-09700	THRUST WASHER A	1
46	01	101-09809	THRUST WASHER B	1
47	01	101-10906	BUSHING THRUST 1.1	1
48	01	101-11003	THRUST WASHER 1.2	1
49	01	101-11201	THRUST WASHER F	1
50	01	101-12506	THRUST WASHER 1.6	1
51	01	101-12605	THRUST WASHER 1.7	1
52	01	101-12704	THRUST WASHER 1.8	1
53	03	213-35104	HOOK SHAFT BASE (RIGHT)	1
54	03	B1820-563-000	BOBBIN CASE OPENING LEVER LINK	1
55	03	B1822-563-000	BOBBIN CASE OPENING LEVER CRAN	1
56	03	B1823-051-000	OPENING LEVER CRANK PIN	1
57	03	B1824-563-000	BOBBIN CASE OPENING LEVER	1
58	03	213-78500	HOOK SHAFT UPPER METAL	1
59	03	B1830-563-0A0	VERTICAL-AXIS SEWING HOOK ASM.	1
60	03	B9117-563-000	BOBBIN	1
61		SS-8110422-TP	SCREW 11/64-40 L=4	2

01...SELECTIVE PARTS / 02...FOR LU-1510-7 / 03...FOR LU-1510 / 04...OPTIONAL PARTS(FOR LU-1510) / 05...FOR THICK THREAD(OPTION) / ALL...L PARTS EXCEPT

NOTES ARE COMMON. / 注...記以外の部品は、全て共通です。 /

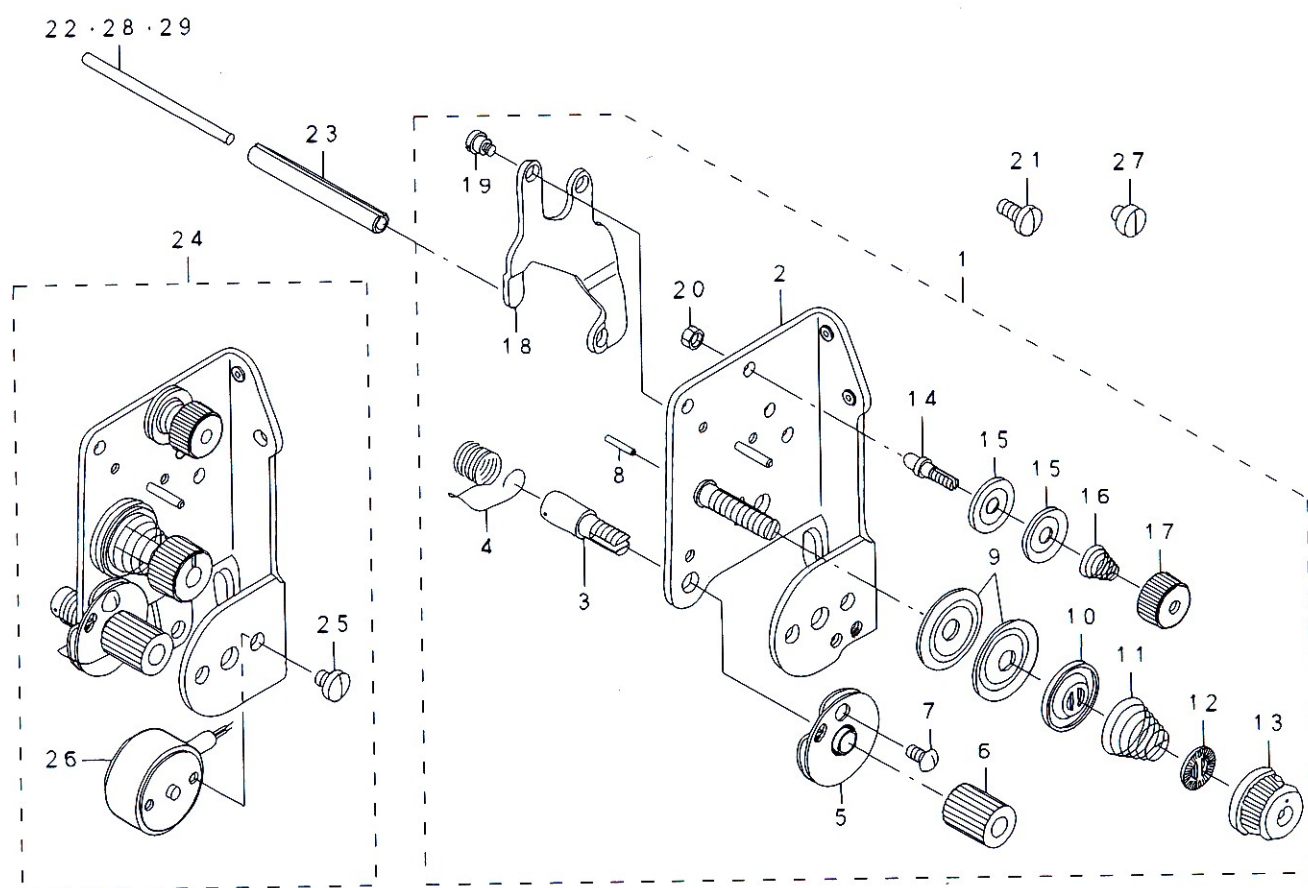


No	note	Parts No.	DESCRIPTION	Qty
1		107-26305	MOVING KNIFE	1
2		SM-6030802-TP	SCREW M3X0.5 L=8	2
3		WP-0320501-SC	WASHER M3	2
4		213-54857	FIXED KNIFE BASIS ASM.	1
5		213-54808	FIXED KNIFE BASIS	(1)
6		107-26404	FIXED KNIFE	(1)
7		107-26909	CLAMP SPRING	(1)
8		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(2)
9		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(2)
10		SM-6041202-TP	SCREW M4X0.7 L=12	2
11		WP-0430800-SC	WASHER M4	2
12		213-54907	MOVING KNIFE SHAFT	1
13		CS-0790731-SH	THRUST COLLAR	1
14		SS-8110422-TP	SCREW 11/64-40 L=4	2
15		213-54501	THREAD CUTTING STOPPER (RIGHT)	1
16		SS-7111120-SP	SCREW 11/64-40 L=10.5	1
17		213-53750	VERTICAL FITTING BASIS ASM.	1
18		213-53701	VERTICAL FITTING BASIS	(1)
19		SS-8110510-SP	SCREW 11/64-40 L=5	(2)
20		213-54006	THREAD CUTTING DRIVING PLATE	(1)
21		101-16804	SHAFT	(1)
22		213-53859	THREAD CUTTING ROLLER ARM	(1)
23		213-53909	CAM ROLLER SHAFT	(1)
24		D2430-555-B00	SNAP RING	(1)
25		213-53800	THREAD CUTTING ROLLER ARM	(1)
26		D2427-555-B00-B	CAM ROLLER	(2)
27		CS-070081B-SH	THRUST COLLAR ASM D=7 W=8	(1)
28		CS-0700811-SH	THRUST COLLAR D=7 W=8	(1)
29		SS-8110510-SP	SCREW 11/64-40 L=5	(2)
30		SS-7151610-SP	SCREW 15/64-28 L=16	2
31		213-54105	CONNECTING PLATE	2
32		213-54204	STOPPING PLATE	1
33		SD-0640325-SP	HINGE SCREW	1
34		SS-6111140-SP	SCREW 11/64-40 L=11	2
35		213-53602	THREAD CUTTING CAM	1
36		SS-8660612-TP	SCREW 1/4-40 L=6	2
37		213-54402	ROCKING ARM	1
38		SS-6121610-TP	SCREW 3/16-28 L=15.5	1
39		SD-0640325-SP	HINGE SCREW	1
40		SD-0640482-SP	HINGE SCREW D= 6.35 H= 4.8	1
41		213-55102	THREAD CUTTING SOLENOID	1
42		213-54600	SOLENOID FITTING PLATE	1
43		SS-6151040-SP	SCREW 15/64-28 L=10	2
44		SM-6040802-TP	SCREW M4X0.7 L=8	2
45		213-54709	SOLENOID CONNECTING PLATE	1
46		SS-6110710-TP	SCREW 11/64-40 L= 6.5	2
47		HK-0346400-0B	PIN CONTACT	2
48		HK-0346101-40	HOUSING 14P	1
49		EA-9500B01-00	CABLE BAND	1
50		226-20801	PIPE HOLDER	1
51		SS-7111810-TP	SCREW 11/64-40 L=18	1



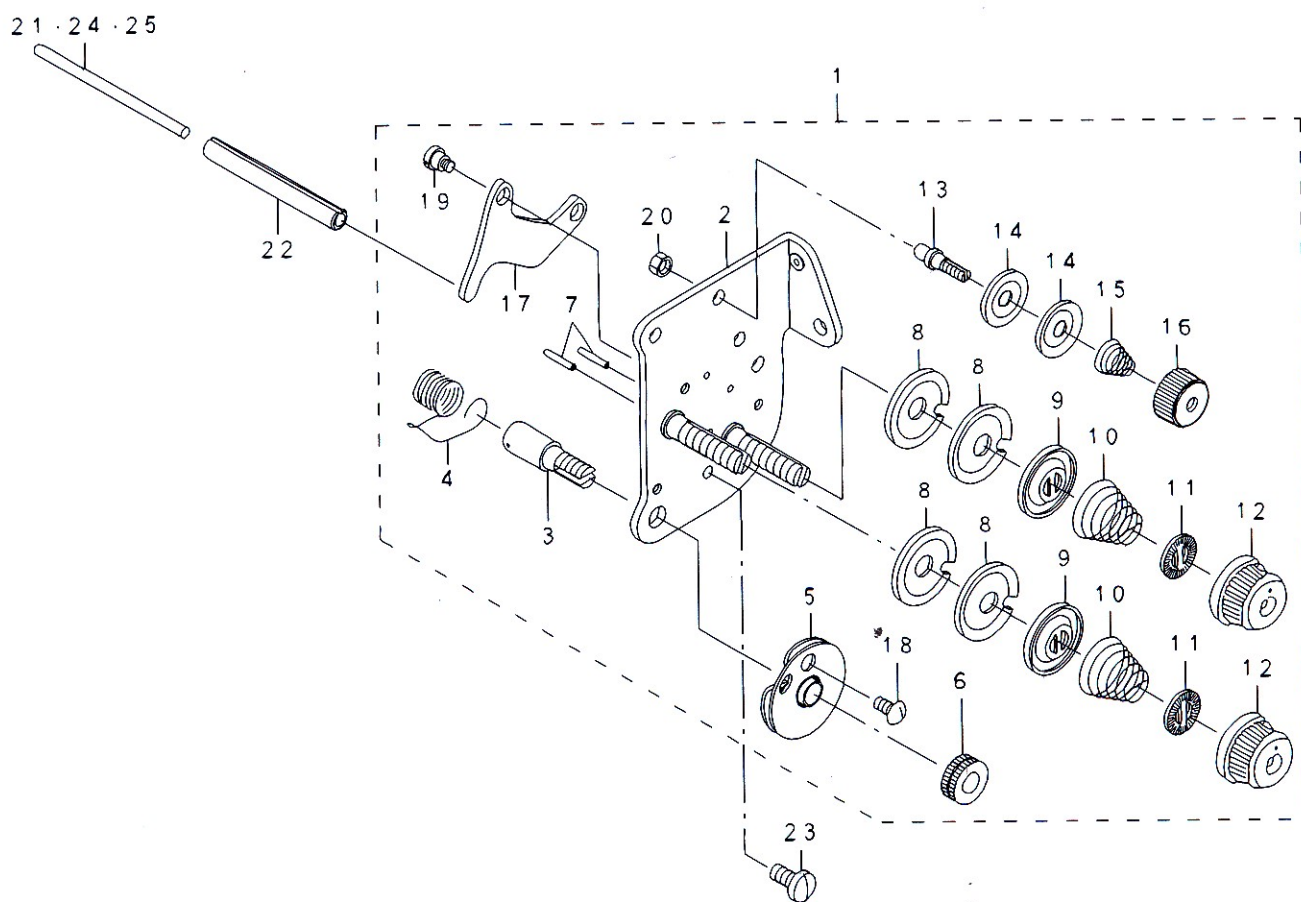
No	note	Parts No.	DESCRIPTION	Qty
1		PA-3201502-00	JIG CYLINDER	1
2		SM-6061602-TP	SCREW M6 L=16	2
3		WP-0641601-SD	WASHER M6	2
4		213-48602	CYLINDER CONNECTING SCREW	1
5		NM-6060003-SC	NUT M6	1
6		213-48503	FITTING BASE	1
7		SS-7151210-SP	SCREW 15/64-28 L=12	2
8		213-48701	BACKWARD FEED LINK	1
9		SD-0800402-TP	HINGE SCREW D= 8H= 4	1
10		NS-6150430-SP	NUT 15/64-28	1
11		SD-0800352-SP	HINGE SCREW D= 8H= 3.5	2
12		226-56102	REVERSE FEED LINK. (1)	1
13		SS-7120760-SP	SCREW 3/16-28 L= 7.0	1
14		226-56003	SPRING SUSPENSION	1
15		SS-4120615-SP	SCREW 3/16-28 L=6	1
16		135-15606	SPRING	1
17		101-20004	SPRING SUSPENSION	1
18		111-00500	REVERSE FEED LEVER STOPPER	1
19		SS-7111810-SP	SCREW 11/64-40 L=18	1
20		PJ-3010651-04	HALF UNION	1
21		PX-0151010-00	MUFFLER	1
22	02	213-48859	TOUCH BUCK SWITCH ASM.	1
23		D1680-141-EA0	TOUCH BUCK SWITCH ASM.	(1)
24		MAT-81126T00	2-POLE PLUG COVER	(1)
25		HK-0346400-0B	PIN CONTACT	(2)
26		HK-0346101-40	HOUSING 14P	(1)
27		EA-9500B00-00	CLIP CV-70S	(1)
28		213-48800	SWITCH FITTING PLATE	(1)
29	02	SS-7110840-SP	SCREW 11/64-40 L=7.8	2
30		213-49105	CYLINDER PACKING	1
31	01	213-49055	TOUCH BUCK SWITCH B ASM.	1
32		D1680-141-EA0	TOUCH BUCK SWITCH ASM.	(1)
33		MAT-81126T00	2-POLE PLUG COVER	(1)
34		HK-0346400-0B	PIN CONTACT	(2)
35		HK-0346101-40	HOUSING 14P	(1)
36		EA-9500B00-00	CLIP CV-70S	(1)
37		213-49006	SWITCH FITTING PLATE B	(1)
38	01	SS-6110610-TP	SCREW 11/64-40 L=6	2
39		WP-0501016-SD	WASHER 5X10.5X1	2

01...FOR JAPAN / 02...EXCEPT JAPAN /



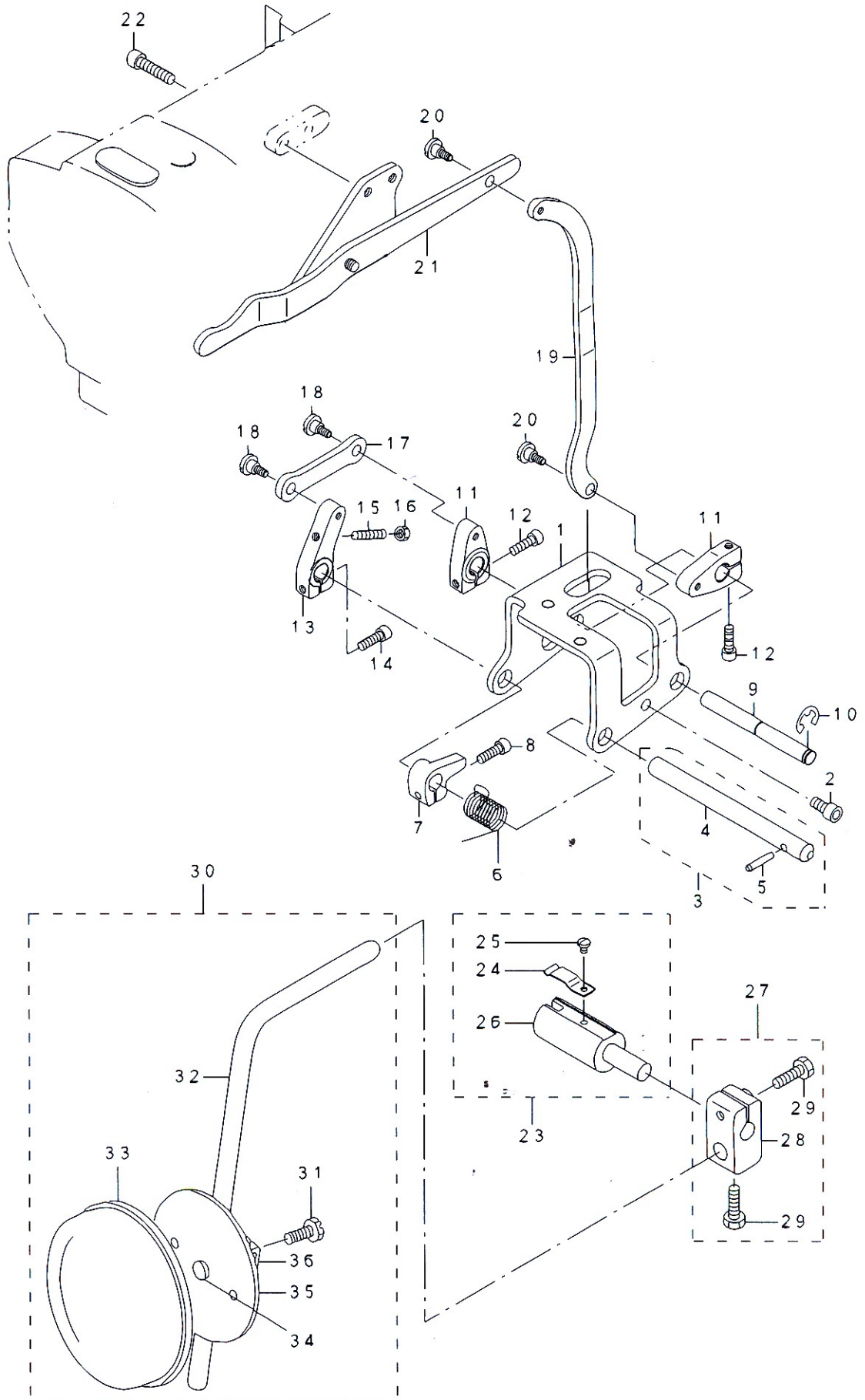
No	note	Parts No.	DESCRIPTION	Qty
1		213-77668	THREAD TENSION ASM.	1
2		213-77650	TENSION POST BASE COMPL	(1)
3		103-20109	SCREW STUD	(1)
4		213-78807	TENSION SPRING	(1)
5		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM.	(1)
6		103-20208	THRED TENSION STUD NUT	(1)
7		SS-3090710-TP	SCREW 9/64-40 L=7	(1)
8		B3127-051-000	TENSION RELEASE PIN. SHORT	(2)
9		B3126-012-000	THREAD TENSION DISK	(1)
10		226-17906	THREAD TENSION DISK PRESSER	(1)
11		B3129-053-000	TENSION SPRING	(1)
12		B3120-125-000	ROTATING STOPPER	(1)
13		119-56802	THREAD TENSION KNOB. BLUE	(1)
14		101-24204	THREAD TENSION POST. A	(2)
15		107-41106	FIRST THREAD TENSION PLATE	(1)
16		D3168-555-H0B	TENSION SPRING NO.1	(1)
17		110-72402	THREAD TENSION NUT	(1)
18		213-78005	THREAD TENSION RELEASE PLATE	(2)
19		SD-0470281-SP	HINGE SCREWD=4.7 H=2.8	(1)
20		NS-6110310-SP	NUT 11/64-40	2
21		SS-7110910-TP	SCREW 11/64-40 L= 8.5	1
22	01	230-06406	TENSION RELEASE BAR	1
23		PS-0600502-KP	SPRING PIN	1
24		213-47950	THREAD TENSION ASM.	(2)
25		SS-7110570-SP	SCREW 11/64-40 L= 4.8	(1)
26		103-20703	TENSION RELEASE SOLENOID	1
27		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
28	01	213-48206	TENSION RELEASE BAR	1
29	01	103-21107	TENSION RELEASE BAR	1

01...SELECTIVE PARTS /

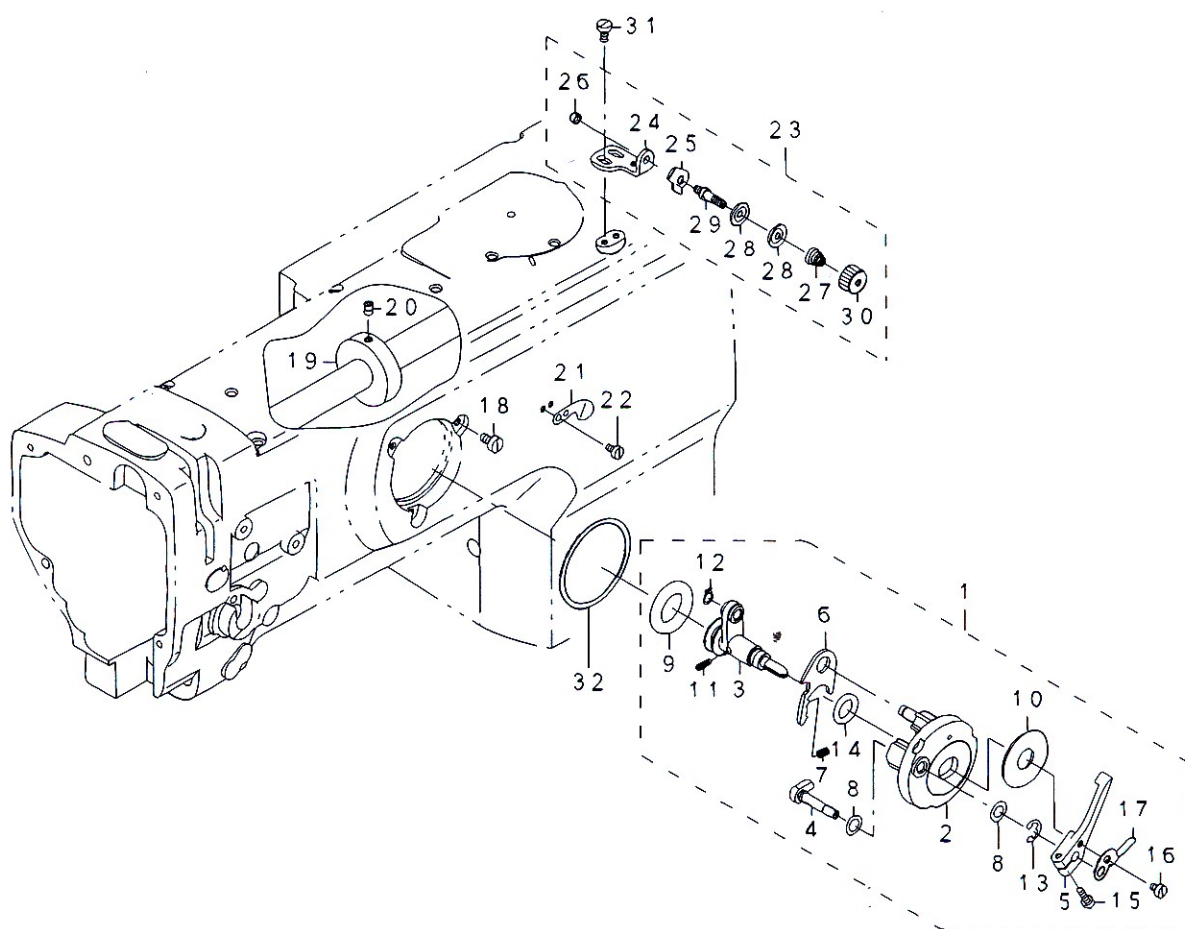


No	note	Parts No.	DESCRIPTION	Qty
1		213-77569	THREAD TENSION ASM.	1
2		213-77551	TENSION POST COMPL.	(1)
3		103-20109	SCREW STUD	(1)
4		213-78807	TENSION SPRING	(1)
5		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM.	(1)
6		B3125-012-000	THREAD TENSION NUT	(1)
7		226-18201	TENSION RELEASE PIN. A	(2)
8		B3126-051-000	TENSION DISC	(4)
9		226-17906	THREAD TENSION DISK PRESSER	(2)
10		B3129-526-000	TENSION SPRING (1.2)	(2)
11		B3120-125-000	ROTATING STOPPER	(2)
12		119-56802	THREAD TENSION KNOB. BLUE	(2)
13		101-24204	THREAD TENSION POST. A	(1)
14		107-41106	FIRST THREAD TENSION PLATE	(2)
15		110-45101	THREAD TENSION SPRING	(1)
16		110-72402	THREAD TENSION NUT	(1)
17		B3134-521-000	TENSION RELEASE LEVER	(1)
18		SS-3090710-TP	SCREW 9/64-40 L=7	(1)
19		SD-0470281-SP	HINGE SCREWD=4.7 H=2.8	(2)
20		NS-6110310-SP	NUT 11/64-40	(1)
21	01	230-06406	TENSION RELEASE BAR	1
22		PS-0600502-KP	SPRING PIN	1
23		SS-7110910-TP	SCREW 11/64-40 L= 8.5	2
24	01	213-48206	TENSION RELEASE BAR	1
25	01	103-21107	TENSION RELEASE BAR	1

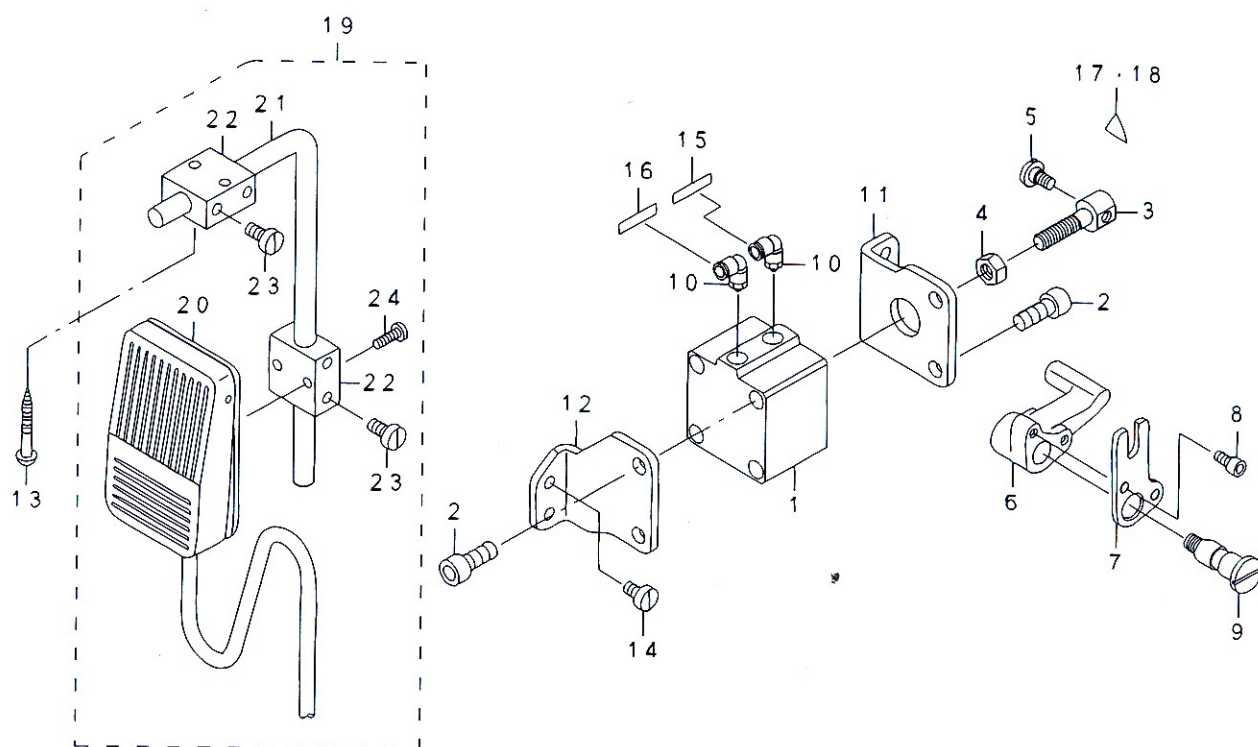
01...SELECTIVE PARTS /



No	note	Parts No.	DESCRIPTION	Qty
1		213-43207	KNEE LIFTER SHAFT BASIS	1
2		SM-6061202-TP	SCREW M6 L=12	3
3		213-42555	KNEE LIFTER SHAFT A ASM.	1
4		213-42506	KNEE LIFTER SHAFT A	(1)
5		213-42605	KNEE LIFTER SHAFT P/N	(1)
6		213-43702	KNEE LIFTER SHAFT A SPRING	1
7		213-43801	KNEE LIFTER SPRING RACK	1
8		SM-6051602-TP	SCREW M5X0.8 L=16	1
9		213-42704	KNEE LIFTER SHAFT B	1
10		RF-0800000-K0	E-SHAPED SNAP RING (8MM)	1
11		213-43009	KNEE LIFTER LEVER B	2
12		SM-6051602-TP	SCREW M5X0.8 L=16	2
13		213-42803	KNEE LIFTER LEVER A	1
14		SM-6051602-TP	SCREW M5X0.8 L=16	1
15		SM-8052502-TP	SCREW M5X0.8 L=25	1
16		NM-6050001-SD	NUT M5X0.8	1
17		213-42902	KNEE LIFTER LINK	1
18		SD-0700451-TP	HINGE SCREW D=7 H=4.5	2
19		213-43405	KNEE LIFTER CONNECTING PLATE	1
20		SD-0700451-TP	HINGE SCREW D=7 H=4.5	2
21		213-43355	KNEE LIFTER LEVER ASM.	1
22		SM-6062502-TP	SCREW M6 L=25	2
23		228-63252	KNEE LIFTER JOINT ASM.	1
24		B3428-521-000	PRESSER SPRING	(1)
25		SS-7090510-SP	SCREW 9/64-40 L=4.6	(1)
26		228-63203	KNEE LIFTER JOINT	(1)
27	*	229-32453	BRACKET ASM.	1
28	*	229-32404	BRACKET	(1)
29	*	229-34707	SCREW	(2)
30		213-43157	KNEE PRESS PLATE ASM.	1
31		SM-9061203-SE	SCREW M6 L=12	(1)
32		213-43108	KNEE PRESS LEVER	(1)
33		229-34509	KNEE PAD PLATE COVER	(1)
34		229-34400	KNEE PAD PLATE RUBBER	(1)
35		229-34202	KNEE PAD PLATE	(1)
36		229-34301	KNEE PAD PLATE SUPPORT	(1)

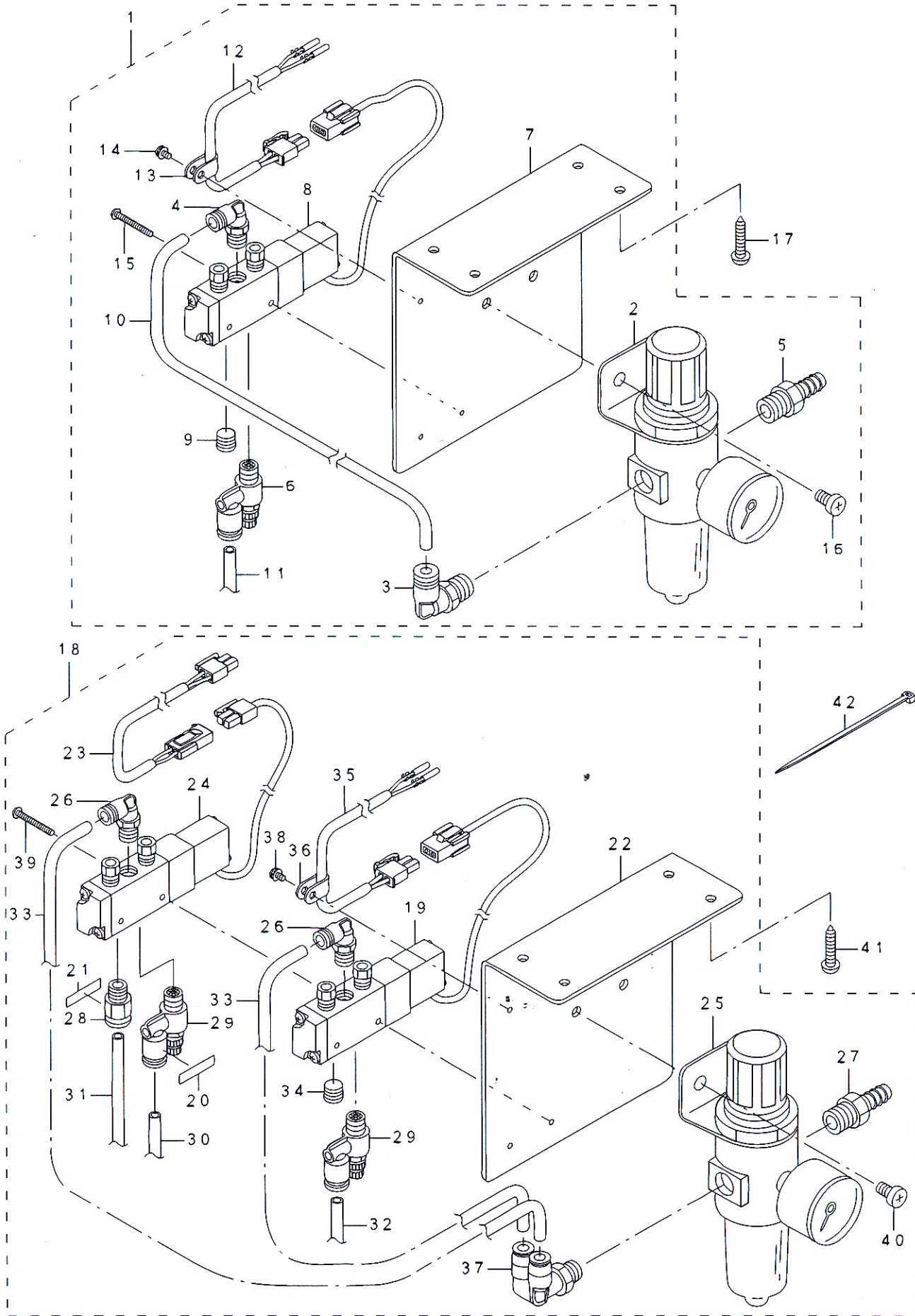


No	note	Parts No.	DESCRIPTION	Qty
1	*	213-57967	BOBBIN DEVICE ASM.	1
2		225-37658	BOBBIN FITTING BASIS COMPL.	(1)
3	*	213-57959	BOBIN SHAFT COMPL.	(1)
4		225-38151	BOBBIN CAM SHAFT COMPL.	(1)
5		236-36202	BOBBIN LEVER	(1)
6	*	213-56001	ADJUSTING PLATE	(1)
7		B1529-890-00C-A	PRESSUR FOOT SPRING	(1)
8		106-18304	VERTICAL ROLLER WASHER	(2)
9		A3216-001-00A	RUBBER RING	(1)
10		B3205-210-000	CUSHION	(1)
11		B1148-555-000	SPRING	(1)
12		RC-0560711-KP	RETAINING RING	(1)
13		RE-0500000-K0	E-RING	(1)
14		RO-0922702-00	RUBBER RING	(1)
15		SS-7091410-SP	SCREW 9/64-40 L=13.5	(1)
16		SS-6090520-SP	SCREW 9/64-40 L= 5.0	(1)
17		145-12503	BOBBIN ADJUSTING PLATE	(1)
18		SS-6110810-TP	SCREW 11/64-40 L=8	3
19		107-04807	BOBBIN FRICTION WHEEL	1
20		SM-8050602-TP	SCREW M5 L=6	2
21		105-02300	THREAD CUTTER	1
22		SS-6090620-SP	SCREWS9/64-40 L=6	2
23		213-55755	LOWER THREAD GUIDE ASM.	1
24		213-55706	FITTING BASE	(1)
25		D3162-555-B00	THREAD GUIDE	(1)
26		NS-6110310-SP	NUT 11/64-40	(1)
27		D3168-555-H0B	TENSION SPRING NO.1	(1)
28		B3214-047-000	BOBBIN WINDER TENSION DISC	(2)
29		213-78708	THREAD TENSION POST	(1)
30		110-72402	THREAD TENSION NUT	(1)
31		SM-6040800-SP	SCREW	2
32		225-38706	PACKING	1

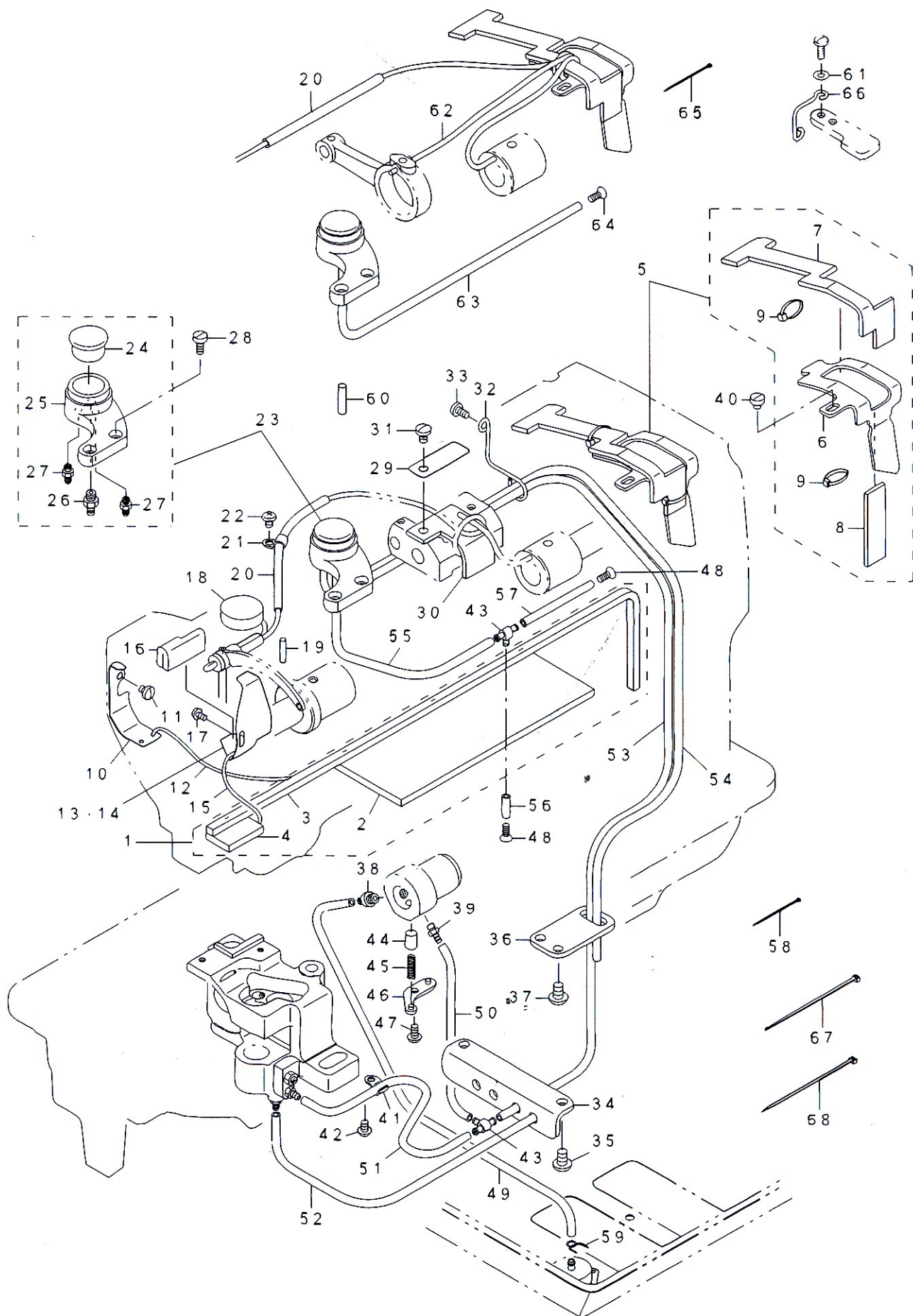


No	note	Parts No.	DESCRIPTION	Qty
1		PA-4001501-00	AIR CYLINDER	1
2		SM-6082002-TP	SCREW M8 L=20	4
3		213-56506	CYLINDER CONNECTING SCREW	1
4		NM-6080001-SE	NUT M8	1
5		SD-0720331-SP	HINGE SCREW D= 7.24 H= 3.3	1
6		213-56605	LEVER A	1
7		213-56803	LEVER B	1
8		SM-6051002-TP	SCREW M5X0.8 L=10	2
9		213-56704	SHAFT	1
10		PJ-3040651-02	ELBOW	2
11		213-56308	CYLINDER STAY(FRONT)	1
12		213-56407	CYLINDER STAY(REAR)	1
13		SK-3514000-SC	WOOD SCREW D=5.1 L=40	2
14		SS-6151040-SP	SCREW15/64-28 L=10	4
15		HX-0029500-00	WIRE MARK(1)	1
16		HX-0029500-0A	WIRE MARK(2)	1
17	01	CM-3002000-B1	LABEL(16)	1
18	02	CM-3002000-01	ATTENTION SEAL	1
19		GAK-A14040D0	KNEE SWITCH B ASM.	1
20		GAK-A14040B0	KNEE SWITCH B ASM.	(1)
21		MAT-80231T00	DRIVING BAR. T002	(1)
22		MAT-80230T00	KNEE SWITCH SUPPORT BASE	(2)
23		SS-6151220-SP	SCREW 15/64-28 L=11.5	(4)
24		SS-7111410-SP	SCREW11/64-40 L=14	(2)

01...FOR JAPAN / 02...EXCEPT JAPAN /

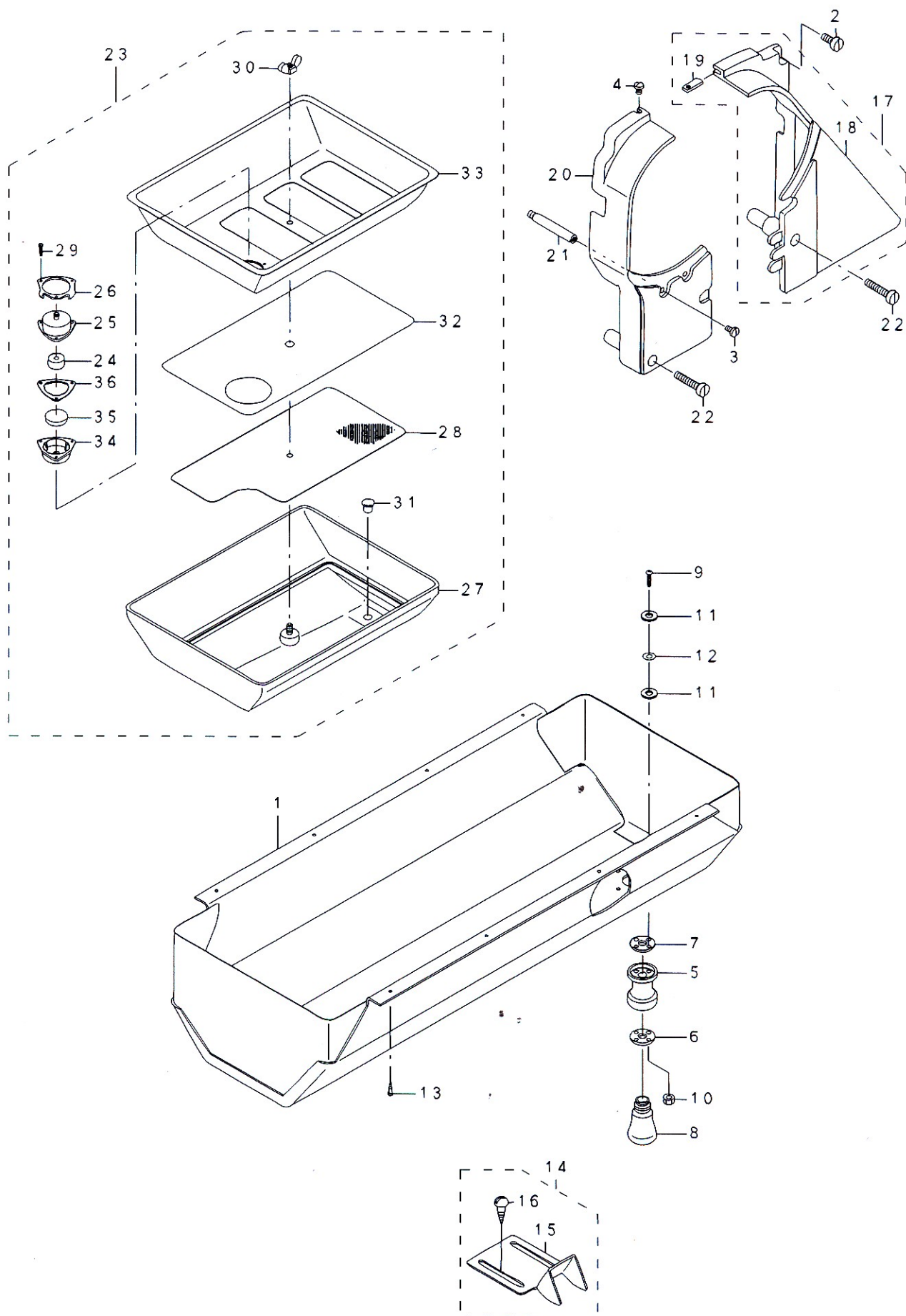


No	note	Parts No.	DESCRIPTION	Qty
1		231-05554	AIR COMPONENTS ASM.	1
2		GAK-29007000	FILTER REGULATOR	(1)
3		GAK-29009000	ELBOW	(1)
4		GAK-29010000	ELBOW B	(1)
5		GAK-29011000	NIPPLE	(1)
6		GAK-29016000	SPEED CONTROLLER	(1)
7		GAK-A1401000	SOLENOID VALVE MOUNTING PLATE	(1)
8		GAK-A17040A0	SOLENOID VALVE ASM.	(1)
9		GHP-03511000	PLUG 1/8	(1)
10		BT-0600401-EB	TUBE	(0.18)
11		BT-0600401-FB	TUBE	(1.3)
12		GAK-A17050A0	CORD ASM.	(1)
13		HX-0012300-00	CABLE CLIP	(1)
14		SL-4030691-SC	SCREW M3X6	(1)
15		SM-4032501-SB	SCREW M3X0.5 L=25.0	(2)
16		SM-4061001-SB	SCREW M6 L=10	(2)
17		SK-3482500-SC	WOOD SCREW D=4.8 L=25	4
18		GAK-A17010A0	AIR COMPONENTS ASM.	1
19		GAK-A17040A0	SOLENOID VALVE ASM.	(1)
20		HX-0029500-00	WIRE MARK(1)	(1)
21		HX-0029500-0A	WIRE MARK(2)	(1)
22		GAK-A1401000	SOLENOID VALVE MOUNTING PLATE	(1)
23		GAK-A14020A0	CORD ASM.	(1)
24		GAK-A14030A0	SOLENOID VALVE ASM.	(1)
25		GAK-29007000	FILTER REGULATOR	(1)
26		GAK-29010000	ELBOW B	(2)
27		GAK-29011000	NIPPLE	(1)
28		GAK-29015000	JOINT A	(1)
29		GAK-29016000	SPEED CONTROLLER	(2)
30		BT-0600401-EB	TUBE	(1.3)
31		BT-0600401-EB	TUBE	(1.3)
32		BT-0600401-FB	TUBE	(1.3)
33		BT-0600401-EB	TUBE	(0.18)
34		GHP-03511000	PLUG 1/8	(1)
35		GAK-A17050A0	CORD ASM.	(1)
36		HX-0012300-0A	CABLE CLIP	(1)
37		PJ-3090652-02	JOINT	(1)
38		SL-4030691-SC	SCREW M3X6	(1)
39		SM-4034001-SN	SCREW M3 L=40	(2)
40		SM-4061001-SB	SCREW M6 L=10	(2)
41		SK-3482500-SC	WOOD SCREW D=4.8 L=25	4
42		FA-9500B01-00	CABLE BAND	3

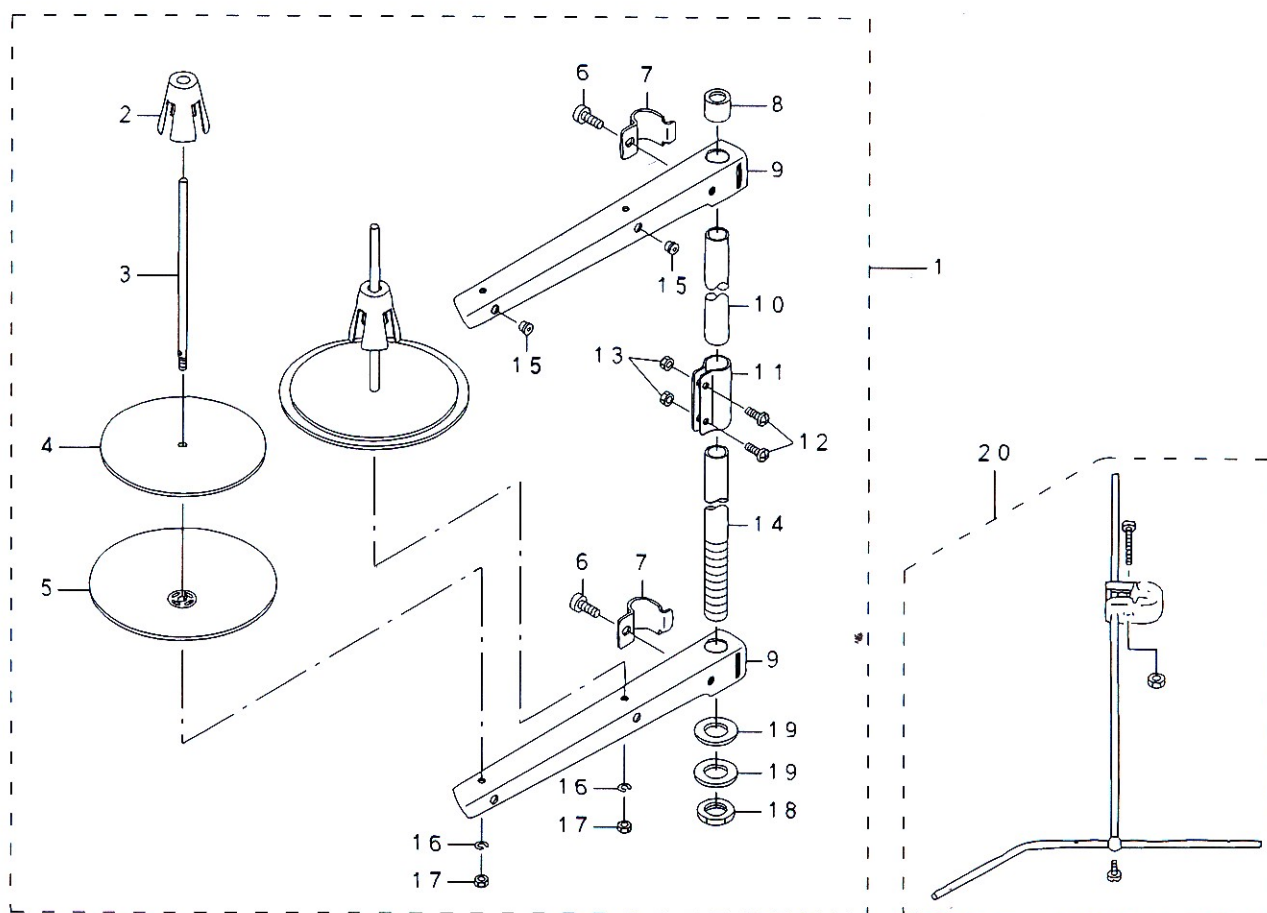


No	note	Parts No.	DESCRIPTION	Qty
1		213-45756	ARM ONCE THROUGH OIL FELT ASM.	1
2		213-45707	ARM ONCE THROUGH FELT A	(1)
3		213-45806	FELT B	(1)
4		213-45905	FACE ONCE THROUGH FELT	(1)
5		213-46358	FELT SUPPORT ASM	1
6		213-46309	FELT	(1)
7		213-46507	FEED CHANGE FELT	(1)
8		213-46408	FELT	(1)
9		EA-9500B00-00	CLIP CV-70S	(2)
10		213-40708	UPPER FEED OIL BAR PLATE	1
11		SS-7110510-SP	SCREW 11/64-40 L=5	1
12		CQ-2020000-00	OIL WICK	0.2
13	01	B1140-051-000	TAKE-UP OIL SPLASHER	1
14	02	213-47000	TAKE-UP OIL PLATE	1
15		CQ-2020000-00	OIL WICK	0.2
16		213-47208	TAKE-UP LUBRICATION FELT	1
17		SS-3090610-SP	SCREW 9/64-40 L=6	1
18		213-46002	FELT	1
19		B1412-051-000	FELT	1
20		BT-0600402-EA	OIL TUBE	0.12
21		B3538-112-000	OIL RETURN TUBE HOLDER	1
22		SS-4110615-SP	SCREW 11/64-40 L=6	1
23		213-45657	ARM OIL TANK ASM.	1
24		B3520-586-000	OIL SIGHT WINDOW	(1)
25		213-45608	ARM OIL TANK	(1)
26		SO-1110401-MZ	CONNECTING SCREW	(1)
27		SO-1150451-MZ	CONNECTING SCREW	(2)
28		SS-6111010-SP	SCREW 11/64-40 L=9.5	2
29	02	213-46101	LUBRICATION FELT PRESSER	1
30	02	213-46200	MUTUAL VERTICAL CHANGE FELT	1
31	02	SS-7120760-SP	SCREW 3/16-28 L=7.0	1
32		213-46606	PIPE SUPPORT	1
33		SS-7110830-SP	SCREW 11/64-40 L=7.5	1
34		213-45103	LUBRICATION BRACKET	1
35		SS-4150915-SP	SCREW 15/64-28 L=9	2
36		213-45202	OIL PIPE STAY	1
37		SS-4150915-SP	SCREW 15/64-28 L=9	2
38		SO-1150451-MZ	CONNECTING SCREW	1
39		SO-1110401-MZ	CONNECTING SCREW	1
40		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
41		B3538-112-000	OIL RETURN TUBE HOLDER	1
42		SS-4110615-SP	SCREW 11/64-40 L=6	1
43		137-65607	OIL CONNEC. ARM	2
44		B3534-155-000	PLUNGER	1
45		B1214-038-000	PLUNGER SPRING	1
46		B3524-552-000	PLUNGER THRUST PLATE	1
47		SS-4110815-SP	SCREW 11/64-40 L=8	1
48		SM-2041001-SB	SCREW M4X0.7 L=10	2
49		236-30007	TUBE	0.36
50		236-30007	TUBE	0.08
51		236-30007	TUBE	0.22
52		236-30007	TUBE	0.35
53		236-30007	TUBE	0.58
54		236-30007	TUBE	0.46
55	02	236-30007	TUBE	0.13
56	02	236-30007	TUBE	0.02
57	02	236-30007	TUBE	0.06
58		EA-9500B00-00	CLIP CV-70S	15
59		101-26803	OIL TUBE HOLDER	1
60	01	PS-0500202-KP	SPRING PIN 5X20	1
61	01	WP-0450801-SD	WASHER 4.5X10X0.8	1
62	01	CQ-2020000-00	OIL WICK	0.2
63	01	BT-0500300-EA	OIL TUBE	0.2
64	01	SM-2041001-SB	SCREW M4X0.7 L=10	1
65	01	EA-9500B00-00	CLIP CV-70S	1
66	01	226-20504	OIL WICK HOLDER	1
67		EA-9500B01-00	CABLE BAND	1
68	*	A4078-550-00A	CLIP BAND	1

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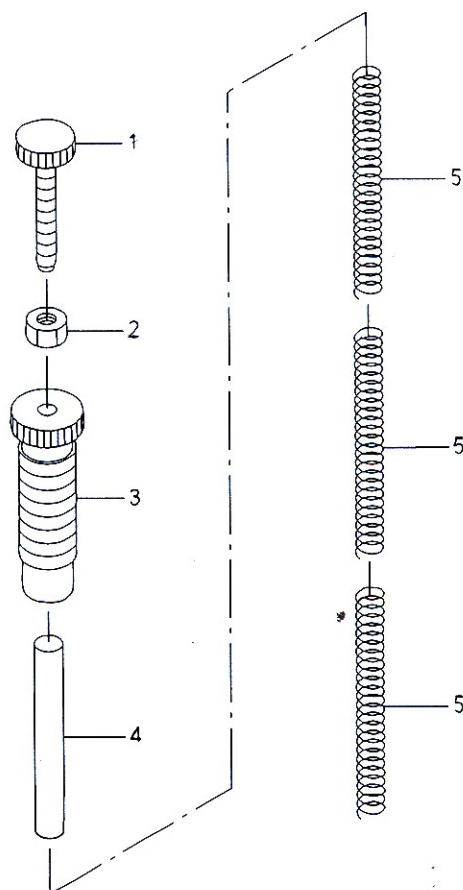


No	note	Parts No.	DESCRIPTION	Qty
1		213-51457	OIL RESERVOIR ASM.	
2		SS-6151440-SP	SCREW 15/64-28 L=14	1
3		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
4		SS-5110740-TP	SCREW 11/64-40 L=6.5	1
5		B8202-205-000	OIL MANAGEMENT	1
6		B8111-220-000	WASHER	1
7		B8112-220-000	OIL SEAL	1
8		B9121-012-000	OIL CAN	1
9		SM-3031401-SE	SCREW M3X0.5 L=14	1
10		NM-6030001-SC	NUT M3	4
11		107-48101	OIL REMOVING SETSCREW PACKING	4
12		WP-0320501-SC	WASHER M3	8
13		SK-3241601-SC	WOOD SCREW D=2.4 L=16	4
14		107-55254	BELT COVER C ASM. (FOR JE)	8
15		107-55205	BELT COVER C/JE	1
16		SK-3482500-SC	WOOD SCREW D=4.8 L=25	(1)
17		213-51150	BELT COVER ASM. (RIGHT)	(2)
18		213-51101	BELT COVER (RIGHT)	1
19		213-51002	BELT COVER AUXILIARY PLATE	(1)
20		213-51200	BELT COVER (LEFT)	(1)
21		D8232-241-E00	BELT COVER SUPPORT A	1
22		SS-6153040-SP	SCREW 15/64-28 L=30	1
23		213-45350	OIL TANK ASM.	2
24		107-27303	FILTER	1
25		107-27204	FILTER CAP	(1)
26		107-53002	FILTER PLATE	(1)
27		213-45301	OIL TANK	(1)
28		213-46804	COVER(LOWER)	(1)
29		SM-6021000-TP	SCREW	(1)
30		NM-9050001-SC	WING NUT M5X0.8	(3)
31		TA-0800704-R0	RUBBER PLUG	(1)
32		213-46903	FILTER	(1)
33		213-46705	COVER(REAR)	(1)
34		213-45509	FILTER CASE	(1)
35		B8228-125-000	OIL RESERVOIR MAGNET	(1)
36		107-39209	FILTER PACKING	(1)



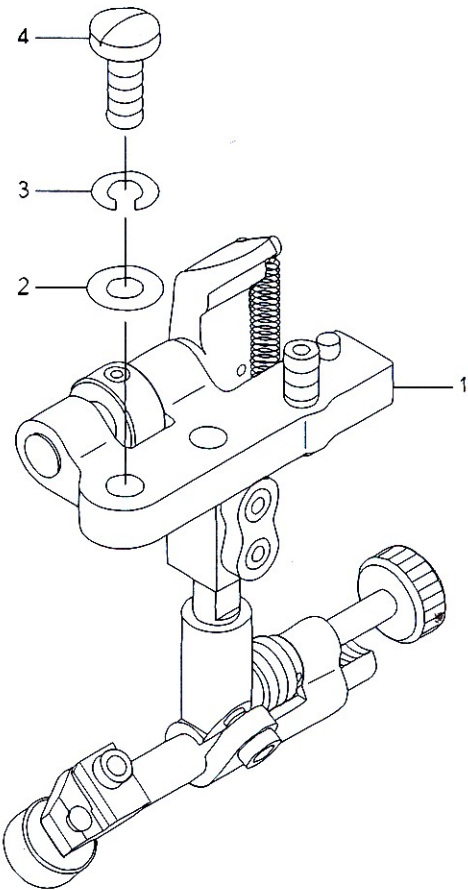
No	note	Parts No.	DESCRIPTION	Qty
1		229-30358	THREAD STAND ASM.	1
2		229-31109	SPOOL RETAINER	(2)
3		229-31000	SPOOL PIN	(2)
4		229-30903	SPOOL REST CUSHION	(2)
5		229-30804	SPOOL REST	(2)
6		SM-6061610-SC	SCREW M6 L=16	(2)
7		229-30705	THREAD GUIDE ARM JOINT	(2)
8		229-31406	SPOOL REST ROD RUBBER CAP	(1)
9		229-30507	SPOOL REST ARM	(2)
10		229-30408	SPOOL REST ROD. UPPER	(1)
11		229-31307	SPOOL REST ROD JOINT	(1)
12		SM-4051405-SE	SCREW M5 L=14	(2)
13		NM-6050001-SE	NUT M5	(2)
14		229-30309	SPOOL REST ROD. LOWER	(1)
15		229-31208	THREAD GUIDE	(2)
16		WS-0510002-KN	SPRING WASHER	(2)
17		NM-6050001-SE	NUT M5	(2)
18		NM-6160511-SE	NUT M16X1.5	(1)
19		WP-1702600-S0	WASHER17X30X2.6	(2)
20	01	B3309-704-0A0	THREAD GUIDE ARM ASM.	1

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No	note	Parts No.	DESCRIPTION	Qty
1		210-06507	ADJUST SCREW B	1
2		NS-6110530-SP	NUT 11/64-40	1
3		210-06408	ADJUST SCREW A	1
4		213-42407	GUIDE SHAFT	1
5		210-06002	ADJUST SPRING B	3

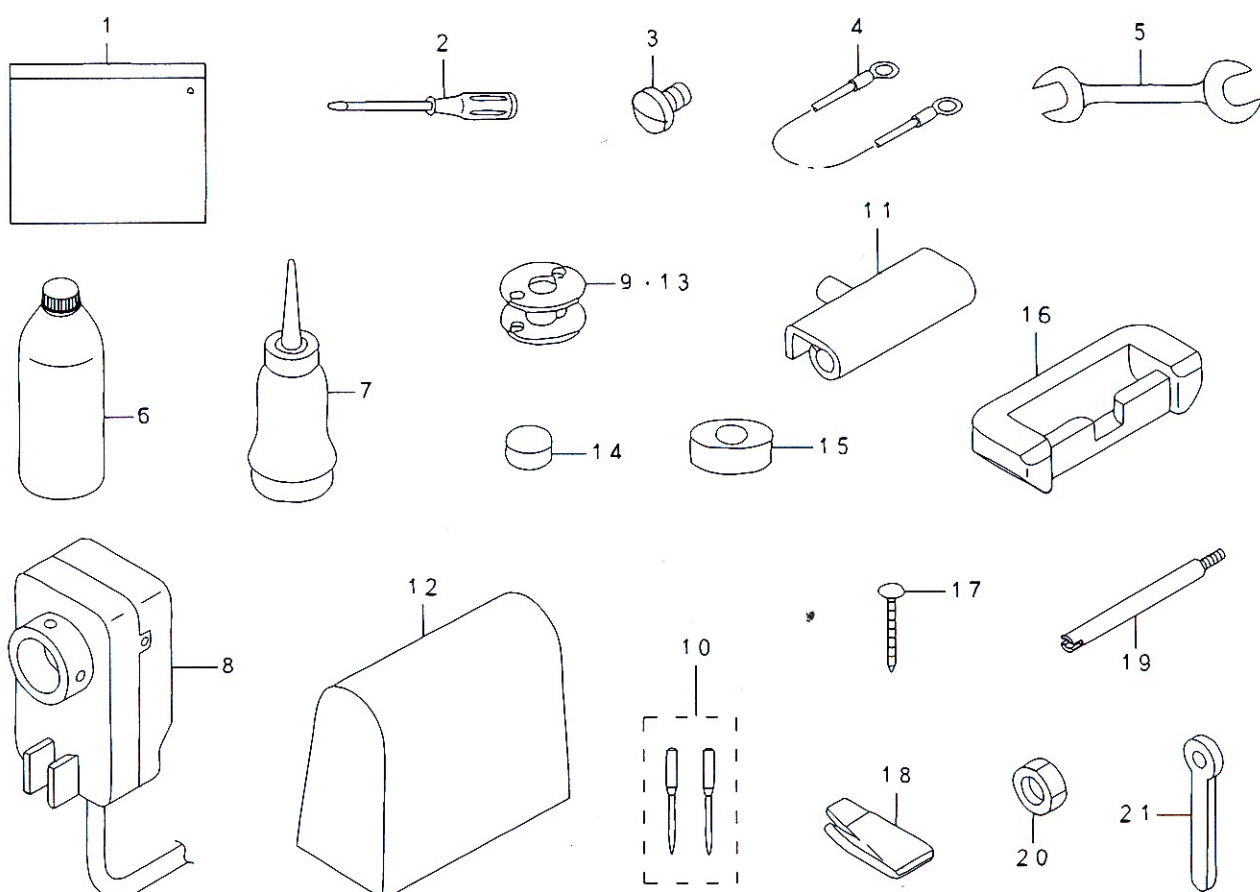




LU-1510/LU-1510-7

19.SUSPENSION SQUARE (OPTION) COMPONENTS

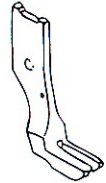
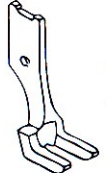
No	note	Parts No.	DESCRIPTION	Qty
1		MAH-152010A0	RULER	1
2		WP-0621016-SD	WASHER 6.2X13X1	2
3		WS-0610002-KN	SPRING WASHER 6.1X12.2X1.5	2
4		SS-7151610-SP	SCREW 15/64-28 L=16	2



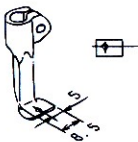
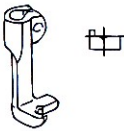
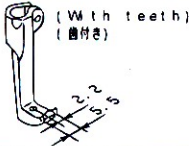
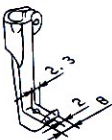
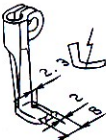
No	note	Parts No.	DESCRIPTION	Qty
1	*	214-13158	ACCESSORY BOX	1
2		229-33006	SCREW DRIVER,LARGE	1
3	02	SS-7110710-SP	SCREW 11/64-40 L=7	1
4	02	107-41759	GROUND WIRE ASM.	1
5		B9113-012-000	WRENCH (9X10)	1
6		MDF-RX2700C0	NEW DEFRIX OIL NO.2(700CC)	1
7		J1067-000-000	OILER	1
8	02	MSC-M80000A0	SYNCHRONIZER ASM.	1
9	01	B9117-563-000	BOBBIN	1
10		MC-3720016-02	NEEDLE SY3355 #160-2	1
11		B8213-125-AA0	HINGE ASM.	2
12		105-29808	COVER	1
13	02	213-34800	ALUMINUM BOBBIN WITH KNURL	1
14		B8206-012-000	FELT CUSHION	4
15		B8209-012-000	RUBBER CUSHION	4
16		110-75801	RUBBER SPACER	2
17		B8210-012-000	CUSHION SET NAIL	8
18	02	107-42203	FIXED SURGICAL KNIFE GAUGE	1
19	02	D7101-245-E00	SYNCHRONIZER HOLDER STUD	1
20	02	NS-6150430-SP	NUT 15/64-28	1
21	02	B9109-246-000	DETECTOR SUPPORT PLATE	1

01...FOR LU-1510 / 02...FOR LU-1510-7 /

For piping
パイピング用

Item	Walking foot		Item	Presser foot	
品名	中足		品名	外足	
	 (Commonly used for every size of presser foot) (各サイズ共用)				
	Ref. No.	Part No.	Ref. No.	Part No.	
	1	B1478-245-000	Size (mm)	12	B1530-245-0AC
			4.4mm(5/32)	13	B1530-245-0AD
			4.8mm(3/16)	14	B1530-245-0AF
					
	Size (mm)	Ref. No.	Size (mm)	Ref. No.	Part No.
	4.4mm(5/32)	2	4.4mm(5/32)	17	B1531-245-0AC
	4.8mm(3/16)	3	4.8mm(3/16)	18	B1531-245-0AD
	6.4mm(1/4)	4	6.4mm(1/4)	19	B1531-245-0AF
					
	Size (mm)	Ref. No.	Size (mm)	Ref. No.	Part No.
	4.4mm(5/32)	6	4.4mm(5/32)	21	B1527-245-0AC
	4.8mm(3/16)	7	4.8mm(3/16)	22	B1527-245-0AD
	6.4mm(1/4)	8	6.4mm(1/4)	23	B1527-245-0AF
	 (With teeth) (歯付き)			 (With teeth) (歯付き)	
	Ref. No.	Part No.	Ref. No.	Part No.	
	11	103-38309	26	B1525-563-SA0	

No	note	Parts No.	DESCRIPTION	Qty
1		B1478-245-000	INNER PRESSER	1
2		B1478-245-000	INNER PRESSER	1
3		B1479-245-00D	CENTER PRESSER FOOT 3/16	1
4		B1479-245-00F	BACK CUT INNER PRESSER 1/4	1
5		B1479-245-00H	BACK CUT INNER PRESSER 5/16	1
6		B1474-245-00C	INNER PRESSER 5/32	1
7		B1474-245-00D	INNER PRESSER (BLADE) 3/16	1
8		B1474-245-00F	WALKING FOOT, F	1
9		B1474-245-00H	INNER PRESSER 5/16	1
10		B1474-245-00K	CENTER PRESSER FOOT 3/8	1
11		103-38309	UPPER FEED FOOT	1
12		B1530-245-0AC	OUTER PRESSER ASM. 5/32	1
13		B1530-245-0AD	OUTER PRESSER FOOT ASM. 3/16	1
14		B1530-245-0AF	OUTER PRESSER FOOT 1/4 ASM.	1
15		B1530-245-0AH	OUTER PRESSER FOOT ASM. (5/16)	1
16		B1530-245-0AK	OUTER PRESSER FOOT ASM. (3/8)	1
17		B1531-245-0AC	OUTER PRESSER ASM. 5/32	1
18		B1531-245-0AD	OUTER PRESSER FOOT ASM. 3/16	1
19		B1531-245-0AF	OUTER PRESSER ASM. 1/4	1
20		B1531-245-0AH	FEEDING FRAME 5/16 ASM.	1
21		B1527-245-0AC	OUTER PRESSER FOOT ASM. 5/32	1
22		B1527-245-0AD	FEEDING FRAME 3/16 ASM.	1
23		B1527-245-0AF	OUTER PRESSER ASM. 1/4	1
24		B1527-245-0AH	OUTER PRESSER FOOT ASM. 5/16	1
25		B1527-245-0AK	OUTER PRESSER FOOT ASM. 3/8	1
26		B1525-563-SA0	PRESSER FOOT ASM.	1

Item	Walking foot	Presser foot
品名	中足	外足
		 (With teeth) (歯付き) テープ付け用 FOR BINDING
Ref. No.	1	6
Part No.	MAQ-09307000	MAQ-093080A0
		
Ref. No.	2	
Part No.	MAN-10452000	
	 (With teeth) (歯付き)	 (With teeth) (歯付き)
Ref. No.	3	7
Part No.	B1476-245-00A	B1529-245-00A
		
Ref. No.	4	8
Part No.	103-25306	103-25157
		

Item	Walking foot	Presser foot
品名	中足	外足
		
Ref. No.	10	11
Part No.	B1470-245-000	B1524-245-0A0

Item	Feed driving eccentric	
品名	上下送りカム	
		
Ref. No.	12	13
Part No.	B1840-051-000	213-78104

No	note	Parts No.	DESCRIPTION	Qty
1		MAQ-09307000	WALKING FOOT	1
2		MAN-10452000	UPPER FEED FOOT	1
3		B1476-245-00A	INNER PRESSER	1
4		103-25306	WALKING FOOT	1
5		103-26205	UPPER FEED FOOT	1
6		MAQ-093080A0	PRESSER FOOT ASM.	1
7		B1529-245-0AA	OUTER PRESSER FOOT ASM. RIGHT	1
8		103-25157	PRESSER FOOT ASM.	1
9		103-26304	PRESSER FOOT	1
10		B1470-245-000	WALKING FOOT	1
11		B1524-245-0A0	PRESSER FOOT ASM.	1
12		B1840-051-000	FEED DRIVING ECCENTRIC	1
13		213-78104	FEED DRIVING ECCENTRIC	1