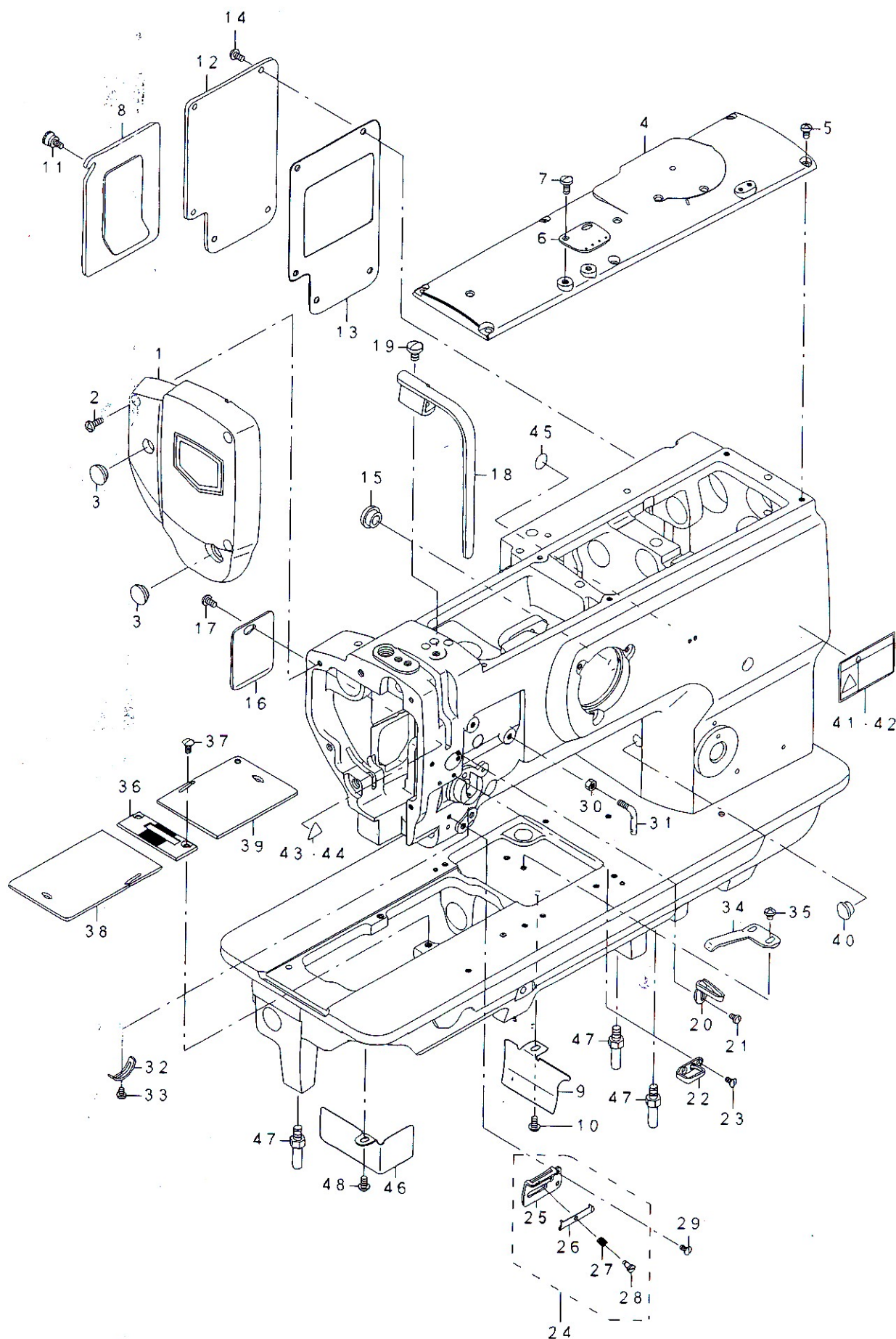


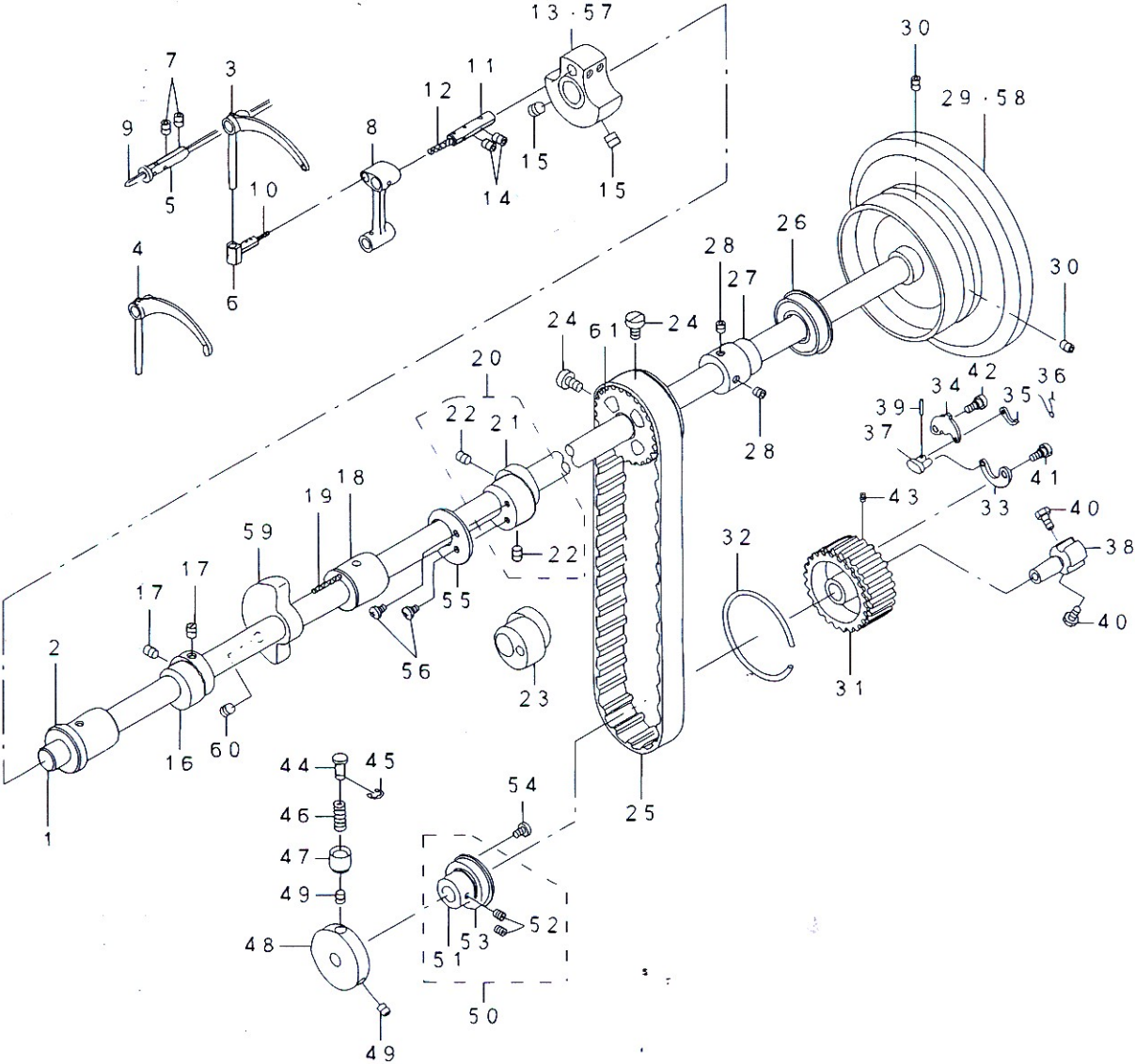
**JUKI**

**LU-1508/LU-1508H**



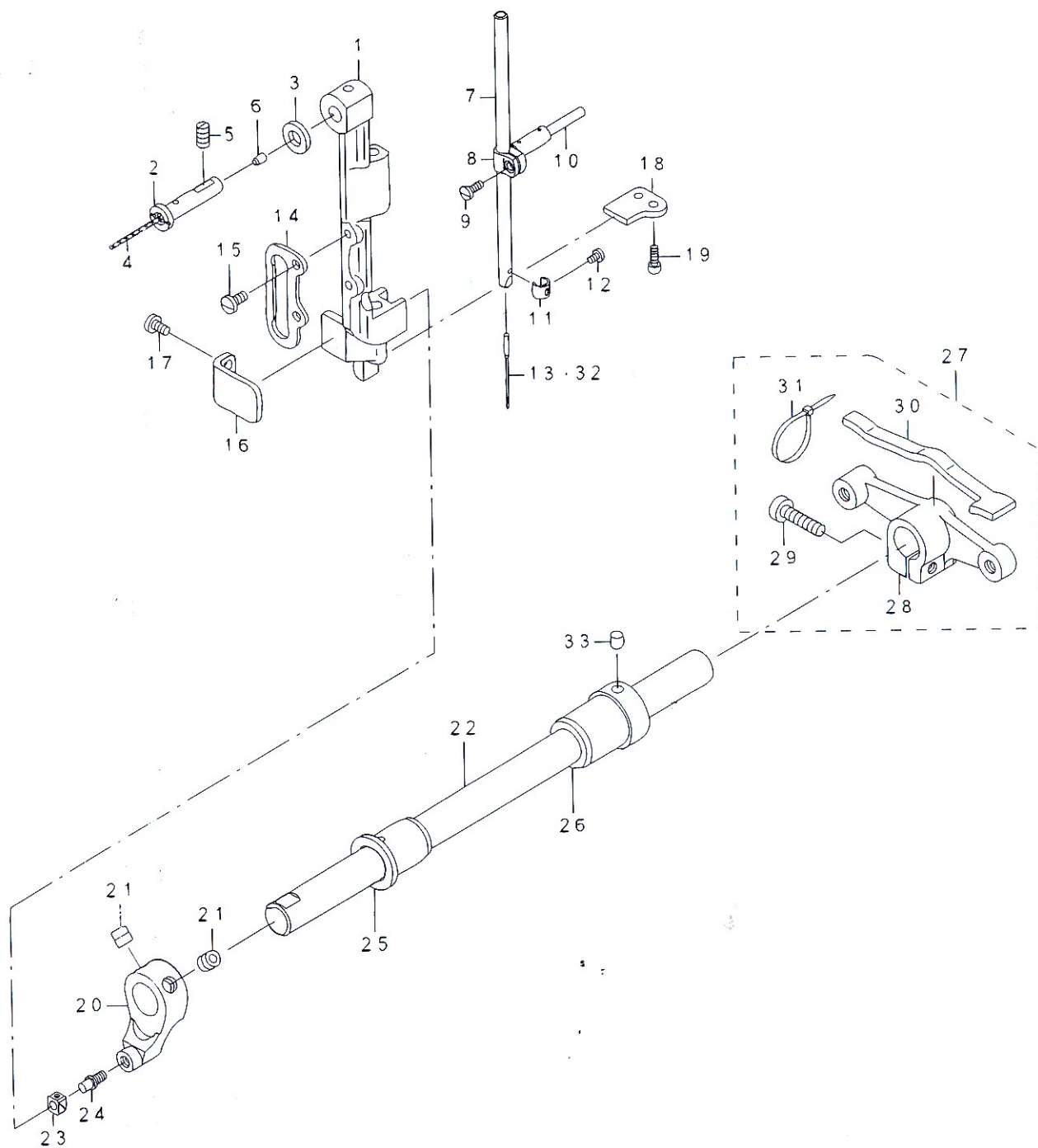
| No | note | Parts No.     | DESCRIPTION                    | Qty |
|----|------|---------------|--------------------------------|-----|
| 1  |      | 213-31558     | FACE PLATE ASM.                | 1   |
| 2  |      | SS-4111215-SP | SCREW 11/64-40 L=12            | 3   |
| 3  |      | TA-1250406-R0 | RUBBER PLUG D=12.5 L=4         | 2   |
| 4  |      | 213-31400     | TOP COVER A                    | 1   |
| 5  |      | SS-4110815-SP | SCREW 11/64-40 L=8             | 6   |
| 6  |      | 213-55904     | ARM THREAD GUIDE               | 1   |
| 7  |      | SS-7621040-SP | SCREW3/16-32 L= 9.5            | 2   |
| 8  |      | 213-31756     | WINDOW PLATE A ASM.            | 1   |
| 9  |      | 228-77609     | DUST COVER                     | 1   |
| 10 |      | SS-4110815-SP | SCREW 11/64-40 L=8             | 2   |
| 11 |      | 213-31202     | SETSCREW                       | 1   |
| 12 |      | 213-31806     | WINDOW PLATE B                 | 1   |
| 13 |      | 213-32002     | WINDOW PLATE PACKING B         | 1   |
| 14 |      | SS-4110815-SP | SCREW 11/64-40 L=8             | 5   |
| 15 |      | TA-1250504-R0 | RUBBER PLUG                    | 1   |
| 16 |      | 213-32309     | SIDE COVER                     | 1   |
| 17 |      | SS-4110815-SP | SCREW 11/64-40 L=8             | 1   |
| 18 |      | 213-31608     | BALANCE COVER                  | 1   |
| 19 |      | SS-7150910-TP | SCREW15/64-28 L=9              | 1   |
| 20 | 01   | 213-55805     | THREAD GUIDE                   | 1   |
| 21 |      | SS-5090610-SP | SCREW9/64-40 L=6               | 1   |
| 22 |      | B1129-051-000 | FRAME THREAD GUIDE, UPPER      | 1   |
| 23 |      | SS-2090710-TP | SCREW 9/64-40 L=7.2            | 2   |
| 24 | *    | 214-08554     | THREAD GUIDE ASM.              | 1   |
| 25 | *    | 214-08505     | THREAD GUIDE PLATE             | (1) |
| 26 |      | 179-12106     | NEEDLE THREAD PRESSER PLATE    | (1) |
| 27 |      | B1132-521-000 | THREAD PRESSER PLATE SPRING    | (1) |
| 28 |      | SD-0380551-SL | HINGE SCREW D= 3.80 H= 5.5     | (1) |
| 29 |      | SS-2090710-TP | SCREW 9/64-40 L=7.2            | 1   |
| 30 |      | NS-6110420-SP | NUT 11/64-40                   | 1   |
| 31 |      | B1114-232-000 | FRAME THREAD EYELET, UPPER     | 1   |
| 32 |      | B3138-512-000 | TAKE-UP SPRING ADJUSTING PLATE | 1   |
| 33 |      | SS-7090520-TP | SCREW 9/64-40 L= 4.5           | 1   |
| 34 |      | B1111-563-000 | BED SLIDE SPRING               | 1   |
| 35 |      | SS-4110515-SP | SCREW 11/64-40 L=5             | 2   |
| 36 |      | B1109-563-000 | THROAT PLATE                   | 1   |
| 37 |      | SS-2110820-TP | SCREW 11/64-40 L=8.5           | 2   |
| 38 |      | 213-49600     | SLIDING PLATE (LEFT)           | 1   |
| 39 |      | 213-49709     | SLIDING PLATE (RIGHT)          | 1   |
| 40 |      | TA-1050504-R0 | RUBBER PLUG                    | 1   |
| 41 | 02   | CM-3002001-01 | SAFETY LABEL_1(SMALL)          | 1   |
| 42 | 03   | CM-3002001-A1 | SAFETY LABEL_3 (SMALL)         | 1   |
| 43 | 02   | CM-3002000-B1 | LABEL(16)                      | 1   |
| 44 | 03   | CM-3002000-01 | ATTENTION SEAL                 | 1   |
| 45 |      | 100-04109     | GROUND MARK                    | 1   |
| 46 |      | 213-32200     | OIL SHIELD (LEFT)              | 1   |
| 47 |      | 226-02601     | BED SCREW STUD                 | 3   |

01...FOR LU-1508 / 02...FOR JAPAN / 03...EXCEPT JAPAN /



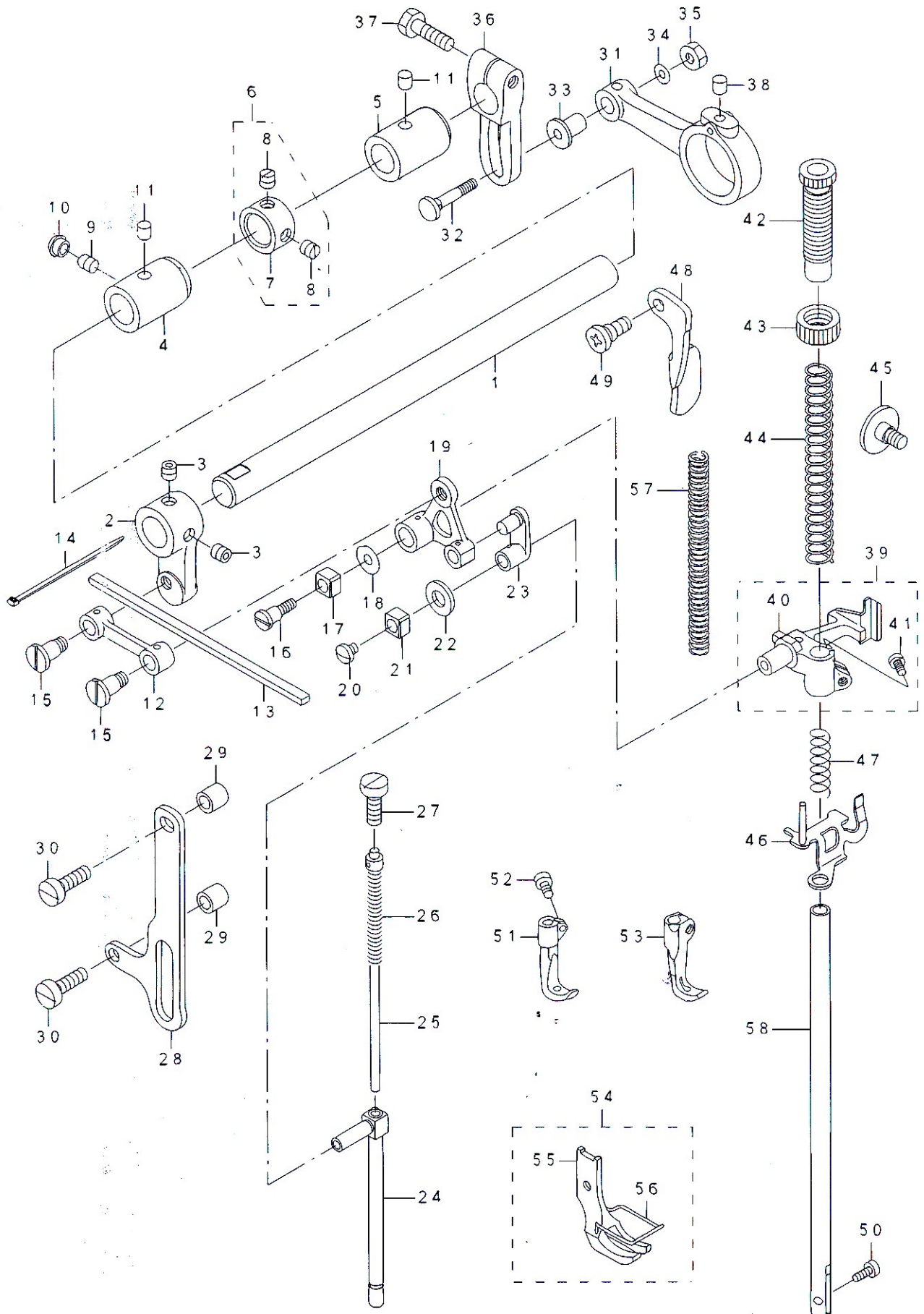
| No | note | Parts No.       | DESCRIPTION                  | Qty  |
|----|------|-----------------|------------------------------|------|
| 1  |      | 213-32705       | UPPER SHAFT                  | 1    |
| 2  |      | 213-33000       | UPPER SHAFT FRONT METAL      | 1    |
| 3  | 01   | B1905-563-000   | THREAD TAKE-UP LEVER ASM.    | 1    |
| 4  | 02   | B1905-241-H00   | THREAD TAKE-UP LEVER         | 1    |
| 5  |      | B1906-051-000   | TAKE-UP LEVER PIN            | 1    |
| 6  |      | B1907-051-000   | TAKE-UP LEVER THRUST PIN     | 1    |
| 7  |      | SS-8150822-TP   | SCREW 15/64-28 L=8           | 2    |
| 8  |      | 213-39106       | NEEDLE BAR CRANK ROD         | 1    |
| 9  |      | CQ-3030000-00   | OIL WICK                     | 0.45 |
| 10 |      | CQ-2020000-00   | OIL WICK                     | 0.03 |
| 11 |      | B1210-051-000   | NEEDLE BAR CRANK PIN         | 1    |
| 12 |      | CQ-5050000-00   | OIL WICK                     | 0.03 |
| 13 | 01   | 213-32507       | COUNTER WEIGHT (A) (36MM)    | 1    |
| 14 |      | SS-8150822-TP   | SCREW 15/64-28 L=8           | 2    |
| 15 |      | SM-8080812-TP   | SCREW M8X8                   | 2    |
| 16 |      | 213-39502       | UPPER FEED CAM (3.5)         | 1    |
| 17 |      | SS-8660810-TP   | SCREW 1/4-40 L=8             | 2    |
| 18 |      | 213-33109       | UPPER SHAFT INNER METAL      | 1    |
| 19 |      | CQ-2020000-00   | OIL WICK                     | 0.15 |
| 20 |      | 213-36557       | ECCENTRIC CAM A ASM          | 1    |
| 21 | 01   | 213-36508       | ECCENTRIC CAM A              | (1)  |
| 22 |      | SS-8660810-TP   | SCREW 1/4-40 L=8             | (2)  |
| 23 | 02   | 213-52505       | TRIANGULAR CAM               | 1    |
| 24 |      | SS-6661110-SP   | SCREW 1/4-40 L=11            | 2    |
| 25 |      | 226-04300       | TIMING BELT                  | 1    |
| 26 |      | B1203-512-000   | BUSHING REAR                 | 1    |
| 27 |      | 107-04906       | UPPER SHAFT BEARING HOOK     | 1    |
| 28 |      | SM-8060602-TP   | SCREW M6X6                   | 2    |
| 29 | *01  | 213-34008       | FLYWHEEL                     | 1    |
| 30 |      | SS-8150822-TP   | SCREW 15/64-28 L=8           | 2    |
| 31 |      | 213-33505       | LOWER SPROCKET               | 1    |
| 32 |      | B1214-019-000   | SPROCKET RING                | 1    |
| 33 |      | B1305-055-000-A | SAFETY CLUTCH SPRING         | 1    |
| 34 |      | B1307-055-000   | SAFETY CLUTCH HOOK           | 1    |
| 35 |      | B1308-055-000   | SAFETY CLUTCH COUNTER-HOOK   | 1    |
| 36 |      | B1309-055-000   | COUNTER-HOOK SPRING          | 1    |
| 37 |      | B1310-055-000   | SAFETY CLUTCH SMALL LINK     | 1    |
| 38 |      | 105-03605       | SAFETY BASE                  | 1    |
| 39 |      | B1314-055-000   | SAFETY CLUTCH SMALL LINK PIN | 1    |
| 40 |      | SS-6661110-SP   | SCREW 1/4-40 L=11            | 2    |
| 41 |      | SD-0640322-TP   | HINGE SCREW D= 6.35 H= 3.2   | 1    |
| 42 |      | SD-0640322-TP   | HINGE SCREW D= 6.35 H= 3.2   | 1    |
| 43 |      | SS-8090540-SP   | SCREW 9/64-40 L=5            | 1    |
| 44 |      | B1312-563-000-A | SAFETY CLUTCH PUSH BUTTON    | 1    |
| 45 |      | RE-0500000-K0   | E-RING                       | 1    |
| 46 |      | B1639-051-000   | SPRING                       | 1    |
| 47 |      | B1313-055-000   | SAFETY CLUTCH KNOB SLEEVE    | 1    |
| 48 |      | 213-33703       | SAFETY CLUTCH DISC           | 1    |
| 49 |      | SS-8150710-TP   | SCREW 15/64-28 L=7           | 2    |
| 50 |      | 226-11651       | THRUST COLLAR ASM. B         | 1    |
| 51 |      | 226-11602       | THRUST COLLAR B              | (1)  |
| 52 |      | SS-8661030-SP   | SCREW 1/4-40 L=10            | (2)  |
| 53 |      | SB-1200002-00   | BEARING 20X42                | (1)  |
| 54 |      | SS-7120760-SP   | SCREW 3/16-28 L= 7.0         | 2    |
| 55 |      | 213-53008       | HORIZONTAL FEED CAM COVER    | 1    |
| 56 |      | SS-7110710-SP   | SCREW 11/64-40 L=7           | 2    |
| 57 | 02   | 213-32606       | COUNTER WEIGHT (B) (38MM)    | 1    |
| 58 | 02   | 213-32903       | FLYWHEEL                     | 1    |
| 59 | 01   | 213-33406       | BALANCER                     | 1    |
| 60 | 01   | SS-8151550-SP   | SCREW 15/64-28 L=15          | 2    |
| 61 |      | 226-04904       | UPPER SPROCKET               | 1    |

01...FOR LU-1508 / 02...FOR LU-1508H /



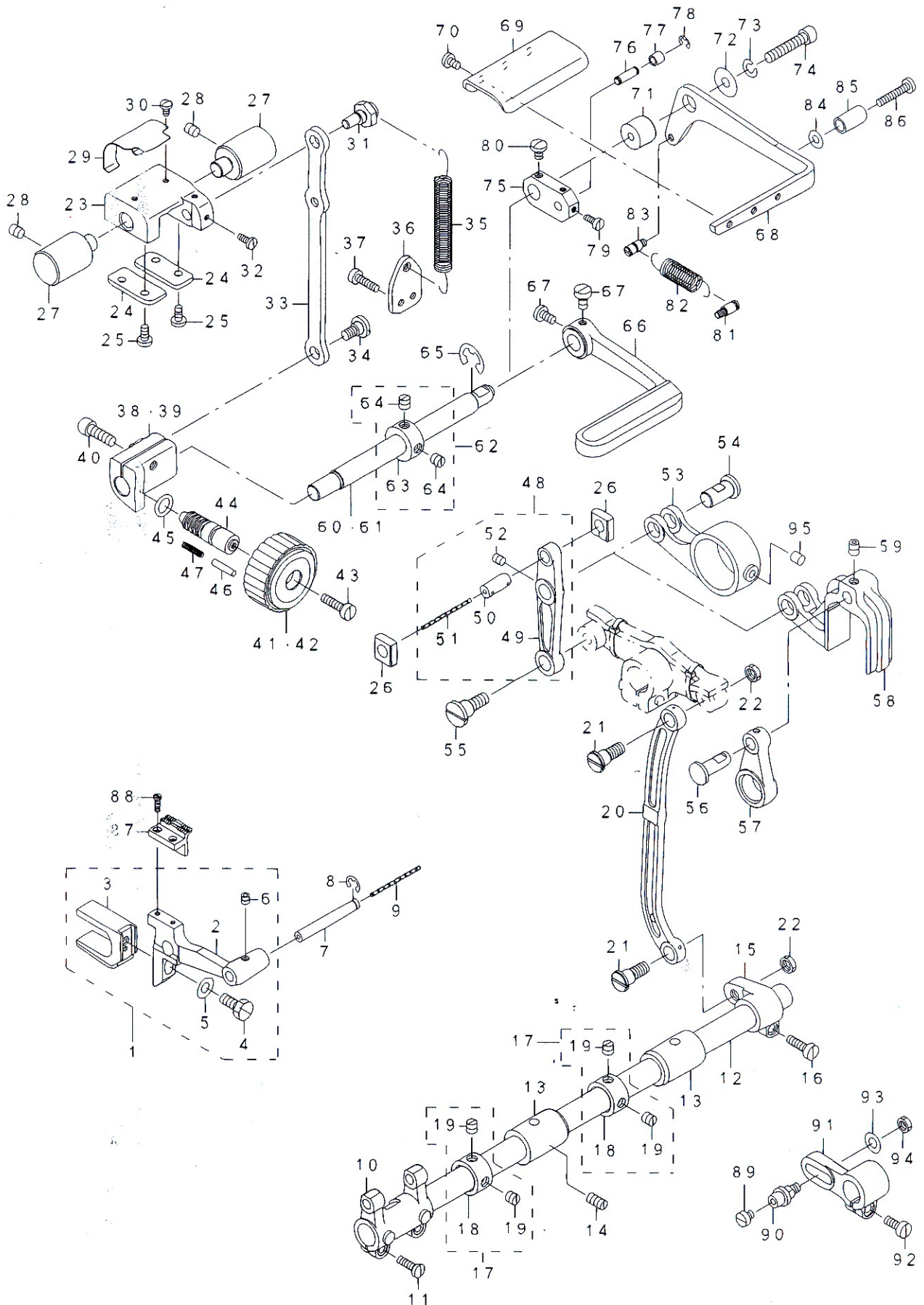
| No | note | Parts No.       | DESCRIPTION               | Qty  |
|----|------|-----------------|---------------------------|------|
| 1  |      | B1420-563-000   | NEEDLE BAR FRAME          | 1    |
| 2  |      | 213-39403       | HINGE STUD                | 1    |
| 3  |      | B1853-512-00C-A | HOOK SHAFT WASHER C       | 1    |
| 4  |      | CQ-2020000-00   | OIL WICK                  | 0.05 |
| 5  |      | SS-8151150-TP   | SCREW 15/64-28 L=10.5     | 1    |
| 6  |      | TA-0370601-M0   | PLUG D=3.9X4 L=6          | 1    |
| 7  |      | B1401-053-000   | NEEDLE BAR                | 1    |
| 8  |      | B1411-053-000   | NEEDLE BAR CONNECTION     | 1    |
| 9  |      | SS-7090910-SP   | SCREW 9/64-40 L= 8.5      | 1    |
| 10 |      | B1412-051-000   | FELT                      | 1    |
| 11 |      | 103-08609       | THREAD GUARD              | 1    |
| 12 |      | SS-7080510-TP   | SCREW 1/8-44 L=4.5        | 1    |
| 13 |      | MC-3720016-00   | NEEDLE SY3355 160         | 1    |
| 14 |      | B1467-563-000   | UPPER FEED BAR GUIDE      | 1    |
| 15 |      | SS-7110910-TP   | SCREW 11/64-40 L= 8.5     | 2    |
| 16 |      | 213-38702       | ROCKING BASE GUIDE        | 1    |
| 17 |      | SS-7110830-SP   | SCREW 11/64-40 L= 7.5     | 2    |
| 18 |      | 213-38603       | ROCKING BASE GUIDE (B)    | 1    |
| 19 |      | SS-6091022-TP   | SCREW                     | 2    |
| 20 |      | 213-38801       | ROCKING FRONT ARM         | 1    |
| 21 |      | SM-8080802-TP   | SCREW                     | 2    |
| 22 |      | 213-38900       | ROCKING SHAFT             | 1    |
| 23 |      | B1414-232-000   | SQUARE BLOCK              | 1    |
| 24 |      | B1410-771-000   | STUD                      | 1    |
| 25 |      | 213-39304       | ROCKING SHAFT FRONT METAL | 1    |
| 26 |      | 213-39205       | ROCKING SHAFT REAR METAL  | 1    |
| 27 |      | 213-39056       | ROCKING REAR ARM ASM.     | (1)  |
| 28 |      | 213-39007       | ROCKING REAR ARM          | (1)  |
| 29 |      | SS-6152440-SP   | SCREW 15/64-28 L=23.5     | (1)  |
| 30 |      | 213-47406       | ROCKING REAR ARM FELT     | (2)  |
| 31 |      | FA-9500801-00   | CABLE BAND                | (1)  |
| 32 | 01   | MC-0190R16-00   | NEEDLE 190R #160          | 1    |
| 33 |      | 228-14909       | FELT                      | 1    |

01...FOR LU-1508H /



| No | note | Parts No.     | DESCRIPTION                   | Qty |
|----|------|---------------|-------------------------------|-----|
| 1  |      | 213-40401     | UPPER FEED SHAFT              | 1   |
| 2  |      | 213-40500     | UPPER FEED FRONT ARM          | 1   |
| 3  |      | SS-8660612-TP | SCREW 1/4-40 L=6              | 2   |
| 4  |      | 213-41904     | FRONT METAL                   | 1   |
| 5  |      | 213-78302     | FEED ROCK SHAFT METAL         | 1   |
| 6  |      | 229-04155     | MAIN SHAFT THRUST COLLAR ASM. | 1   |
| 7  |      | 229-04106     | MAIN SHAFT THRUST COLLAR      | (1) |
| 8  |      | SS-8660610-TP | SCREW 1/4-40 L=6              | (2) |
| 9  |      | SS-8150710-SP | SCREW 15/64-28 L=7            | 1   |
| 10 |      | TA-0750404-R0 | PLUG D=7.5 L=3.5              | 1   |
| 11 |      | 228-14909     | FELT                          | 2   |
| 12 |      | 213-39908     | UPPER FEED LINK               | 1   |
| 13 |      | 213-47109     | FELT                          | 1   |
| 14 |      | EA-9500B00-00 | CLIP CV-70S                   | 2   |
| 15 |      | B3016-141-H00 | HINGE SCREW B                 | 2   |
| 16 |      | SD-0640701-SP | HINGE SCREW D=6.35 H=7        | 1   |
| 17 |      | B1414-555-000 | SLIDE BLOCK                   | 1   |
| 18 |      | WP-0501046-SC | WASHER 5 X 13 X 1             | 1   |
| 19 |      | 213-40807     | TRIANGULAR LEVER              | 1   |
| 20 |      | SS-7110510-SP | SCREW 11/64-40 L=5            | 1   |
| 21 |      | B1414-555-000 | SLIDE BLOCK                   | 1   |
| 22 |      | 105-09701     | FELT                          | 1   |
| 23 |      | B1465-053-000 | WALKING BAR DRIVING LINK      | 1   |
| 24 |      | B1466-563-000 | WALKING BAR                   | 1   |
| 25 |      | B1467-053-0A0 | WALKING BAR ASM.              | 1   |
| 26 |      | B1468-053-000 | WALKING BAR SPRING            | 1   |
| 27 |      | SS-6151780-SP | SCREW 15/64-28 L=17.0         | 1   |
| 28 |      | 213-41300     | UPPER FEED GUIDE PLATE        | 1   |
| 29 |      | 135-14310     | ROLLER                        | 2   |
| 30 |      | SS-6151920-SP | SCREW 15/64-28 L=19.0         | 2   |
| 31 |      | 213-40104     | UPPER FEED ROD                | 1   |
| 32 |      | D1456-055-B00 | HINGE SCREW                   | 1   |
| 33 |      | D1455-055-B00 | CONNECTING STUD               | 1   |
| 34 |      | WP-0482086-SD | WASHER 4.8X11.5X2             | 1   |
| 35 |      | NS-6110530-SP | NUT 11/64-40                  | 1   |
| 36 |      | 213-40203     | UPPER FEED REAR ARM           | 1   |
| 37 |      | SM-9062250-SC | SCREW M6 L=22                 | 1   |
| 38 |      | 228-14909     | FELT                          | 1   |
| 39 |      | 213-41052     | PRESSER BAR HOLDER ASM.       | 1   |
| 40 |      | 213-41003     | PRESSER BAR HOLDER            | (1) |
| 41 |      | SS-7110910-TP | SCREW 11/64-40 L= 8.5         | (1) |
| 42 |      | 213-40906     | PRESSER ADJUSTING SCREW       | 1   |
| 43 |      | B1511-555-000 | NUT                           | 1   |
| 44 |      | B1502-246-000 | PRESSER SPRING                | 1   |
| 45 |      | SD-0800481-SP | HINGE SCREW D= 8H= 4.9        | 1   |
| 46 |      | 213-41151     | THREAD RELEASE HOLDING PLATE  | 1   |
| 47 |      | B1462-053-000 | THREAD RELEASE SPRING         | 1   |
| 48 |      | 213-43504     | PRESSER LIFTER LEVER          | 1   |
| 49 |      | 110-06509     | LINK SHAFT                    | 1   |
| 50 |      | SS-6090910-TP | SCREW 9/64-40 L=9             | 1   |
| 51 |      | B1470-241-H00 | WALKING FOOT                  | 1   |
| 52 |      | B1471-241-H00 | SCREW                         | 1   |
| 53 | 02   | 213-50004     | UPPER FEED FOOT               | 1   |
| 54 |      | B1525-241-HA0 | PRESSER FOOT ASM.             | 1   |
| 55 |      | B1525-241-H00 | PRESSER FOOT                  | (1) |
| 56 |      | 103-37905     | FINGER GUARD                  | (1) |
| 57 | 01   | B1510-141-H00 | PRESSER SPRING                | 1   |
| 58 |      | B1501-241-H00 | PRESSER BAR                   | 1   |

01...OPTIONAL PARTS / 02...OPTIONAL PARTS(FOR THICK THREAD) /



| No | note | Parts No.       | DESCRIPTION                   | Qty    |
|----|------|-----------------|-------------------------------|--------|
| 1  |      | 213-36052       | FEED BASE ASM. (A)            | 1      |
| 2  |      | 213-36003       | FEED BASE                     | (1)    |
| 3  |      | B1604-051-000   | FEED BAR SLIDE FORK           | (1)    |
| 4  |      | SS-9151440-CP   | SCREW 15/64-28 L=14           | (1)    |
| 5  |      | WP-0621016-SD   | WASHER 6.2X13X1               | (1)    |
| 6  |      | SM-8050502-TP   | SCREW M5 L=5                  | (1)    |
| 7  |      | B1604-012-000-A | FEED BAR SHAFT                | 1      |
| 8  |      | RE-0500711-KP   | SNAP RING 5                   | 1      |
| 9  |      | CQ-2020000-00   | OIL WICK                      | 0.14   |
| 10 |      | 213-64104       | FEED ROCKER                   | 1      |
| 11 |      | SS-7111410-SP   | SCREW 11/64-40 L=14           | 2      |
| 12 |      | 226-09408       | FEED ROCK SHAFT               | 1      |
| 13 |      | 213-78302       | FEED ROCK SHAFT METAL         | 2      |
| 14 |      | SS-8151150-TP   | SCREW 15/64-28 L=10.5         | 1      |
| 15 |      | 226-09309       | FEED ROCKER SHAFT CRANK       | 1      |
| 16 |      | SS-6121610-TP   | SCREW 3/16-28 L=15.5          | 1      |
| 17 |      | 229-04155       | MAIN SHAFT THRUST COLLAR ASM. | 2      |
| 18 |      | 229-04106       | MAIN SHAFT THRUST COLLAR      | (1)    |
| 19 |      | SS-8660610-TP   | SCREW 1/4-40 L=6              | (2)    |
| 20 |      | 102-05201       | NEEDLE BAR FRAME ROD          | 1      |
| 21 |      | SD-0900701-TP   | HINGE SCREW D= 9H= 7          | 2      |
| 22 |      | NS-6680320-SP   | NUT 9/32-28                   | 2      |
| 23 |      | 213-37506       | FEED ADJUSTING BASE           | 1      |
| 24 |      | 213-37704       | FEED ADJUSTING BASE COVER     | 2      |
| 25 |      | SS-7110910-TP   | SCREW 11/64-40 L= 8.5         | 4      |
| 26 |      | 213-37407       | SQUARE BLOCK                  | 2      |
| 27 |      | 213-37803       | FEED ADJUSTING BASE SUPPORT   | 2      |
| 28 |      | SS-8150822-TP   | SCREW 15/64-28 L=8            | 2      |
| 29 |      | 213-38306       | FELT SUPPORT                  | 1      |
| 30 |      | SS-7090610-SP   | SCREW 9/64-40 L=6             | 2      |
| 31 |      | 213-37902       | ECCENTRIC PIN                 | 1      |
| 32 |      | SS-7090910-TP   | SCREW 9/64-40 L= 8.5          | 2      |
| 33 |      | 213-37308       | FEED ADJUSTING ROD            | 1      |
| 34 |      | SD-0800402-TP   | HINGE SCREW D= 8H= 4          | 1      |
| 35 |      | 213-37605       | SPRING                        | 1      |
| 36 |      | 213-38009       | SPRING HOOK                   | 1      |
| 37 |      | SS-6111610-SP   | SCREW 11/64-40 L=16           | 2      |
| 38 | 01   | 213-37209       | FEED ADJUSTING A              | 1      |
| 39 | 02   | 213-38108       | FEED ADJUSTING B              | 1      |
| 40 |      | SM-6061802-TP   | SCREW M6 L=18                 | 1      |
| 41 | 01   | 213-36805       | FEED DIAL A                   | 1      |
| 42 | 02   | 213-36904       | FEED DIAL B                   | 1      |
| 43 |      | SS-6121860-SP   | SCREW 3/16-28 L=18            | 1      |
| 44 |      | 110-09909       | FEED REGULATOR SCREW          | 1      |
| 45 |      | RO-0922702-00   | RUBBER RING                   | 1      |
| 46 |      | 110-52701       | PIN                           | 1      |
| 47 |      | 229-12109       | FEED REGULATOR PIN SPRING     | 1      |
| 48 |      | 213-36656       | FEED LINK ASM.                | 1      |
| 49 |      | 213-36607       | FEED LINK                     | (1)    |
| 50 |      | B1418-761-000   | CONNECTING FORKED LINK PIN    | (1)    |
| 51 |      | CQ-2020000-00   | OIL WICK                      | (0.04) |
| 52 |      | SM-8050612-TP   | SCREW M5X6                    | (1)    |
| 53 | 01   | 213-36706       | FEED ROD A                    | 1      |
| 54 |      | 213-38207       | FEED LINK PIN                 | 1      |
| 55 |      | SD-1000801-SH   | HINGE SCREW D=10 H=8          | 1      |
| 56 | 02   | 213-52703       | FEED TRIANGULAR CAM PIN       | 1      |
| 57 | 02   | 100-83202       | REAR CRANK                    | 1      |
| 58 | 02   | 213-52604       | FEED TRIANGULAR CAM ROD       | 1      |
| 59 | 02   | SS-8150822-TP   | SCREW 15/64-28 L=8            | 1      |
| 60 | 01   | 213-36300       | BACKWARD FEED LEVER SHAFT     | 1      |
| 61 | 02   | 213-36409       | BACKWARD FEED LEVER SHAFT B   | 1      |
| 62 |      | CS-1201010-SH   | THRUST COLLAR ASM. D=12 W=10  | 1      |
| 63 |      | CS-1201011-SH   | THRUST COLLAR D=12 W=10       | (1)    |
| 64 |      | SS-8660610-TP   | SCREW 1/4-40 L=6              | (2)    |
| 65 |      | RE-0900000-K0   | E-RING 9                      | 1      |
| 66 | 01   | 226-10505       | REVERSE FEED CONTROL LEVER    | 1      |
| 67 | 01   | SS-6120930-TP   | SCREW 3/16-28 L=9             | 2      |
| 68 | 02   | 213-37001       | BACKWARD FEED LEVER B         | 1      |
| 69 | 02   | 213-37100       | BACKWARD FEED PRESSER PLATE   | 1      |
| 70 | 02   | SS-7110710-SP   | SCREW 11/64-40 L=7            | 3      |
| 71 | 02   | 213-52901       | BACKWARD FEED LINK FULCRUM    | 1      |
| 72 | 02   | WP-0612056-SD   | WASHER 6.1X18.5X2             | 1      |
| 73 | 02   | WS-0610002-KP   | SPRING WASHER                 | 1      |
| 74 | 02   | SS-6153012-TP   | SCREW 15/64-28                | 1      |
| 75 | 02   | 213-52802       | CHANGE BASE                   | 1      |
| 76 | 02   | D2461-481-C00   | CONNECTING PIN                | 1      |
| 77 | 02   | B2507-372-000   | CAM ROLL                      | 1      |
| 78 | 02   | RE-0400000-K0   | E-RING 4                      | 1      |
| 79 | 02   | SS-6090910-SP   | SCREW 9/64-40 L=9             | 2      |
| 80 | 02   | SS-7120710-SP   | SCREW 3/16-28 L=7             | 1      |
| 81 | 02   | 101-20004       | SPRING SUSPENSION             | 1      |
| 82 | 02   | 137-89201       | TENSION SPRING                | 1      |
| 83 | 02   | 112-72614       | FEED SPRING HOOK              | 1      |
| 84 | 02   | WP-0502616-SD   | WASHER                        | 1      |
| 85 | 02   | 111-00500       | REVERSE FEED LEVER STOPPER    | 1      |
| 86 | 02   | SS-7112420-SP   | SCREW 11/64-40 L=24           | 1      |
| 87 |      | 213-49303       | FEED DOG (2.5X7.2)            | 1      |
| 88 |      | B1611-055-000   | SCREW                         | 2      |
| 89 | 03   | SS-6110520-TP   | SCREW 11/64-40 L=4.5          | 1      |
| 90 | 03   | 101-22000       | CONNECTING PIN                | 1      |

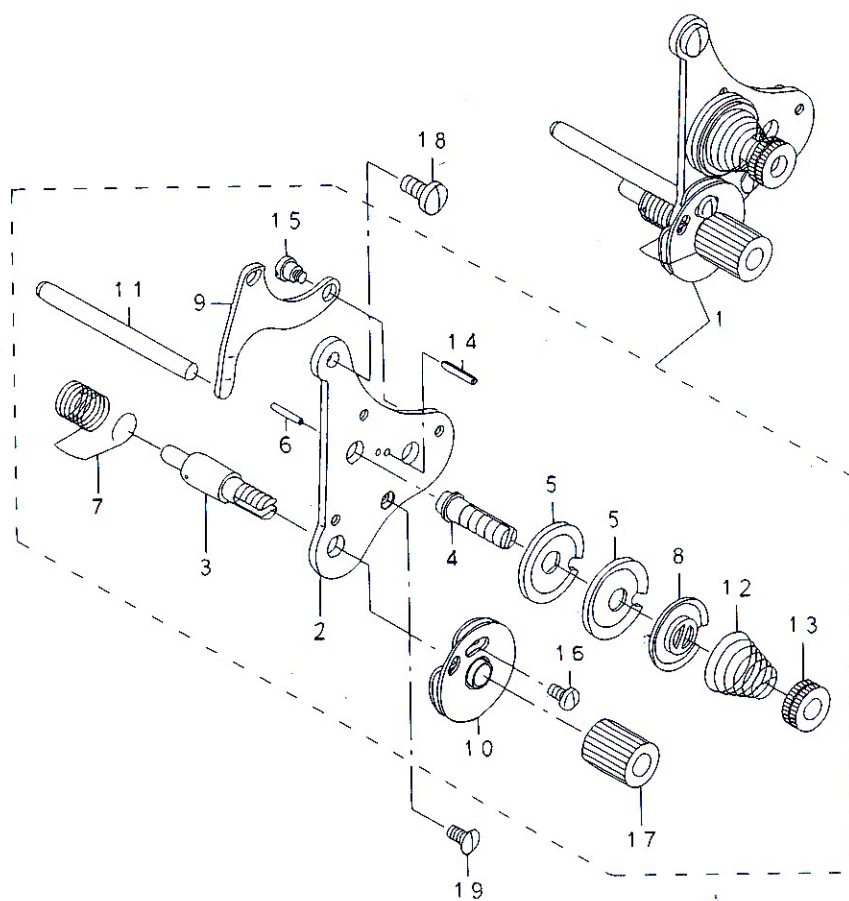
| No | note | Parts No.       | DESCRIPTION       | Qty |
|----|------|-----------------|-------------------|-----|
| 91 | 03   | B3025-141-H00-A | CONNECTING ARM    | 1   |
| 92 | 03   | SS-6121210-TP   | SCREW3/16-28 L=12 | 1   |
| 93 | 03   | WP-0650876-SD   | WASHER6.5X13X0.8  | 1   |
| 94 | 03   | NS-6150310-SP   | NUT 15/64-28      | 1   |
| 95 |      | 228-14909       | FELT              | 1   |

01...FOR LU-1508 / 02...FOR JAPAN / 03...EXCEPT JAPAN / 01...FOR LU-1508 / 02...FOR LU-1508H / 01...FOR LU-1508H / 01...OPTIONAL PARTS / 02...OPTIONAL PARTS(FOR THICK THREAD) / 01...FOR LU-1508 / 02...FOR LU-1508H / 03...OPTIONAL PARTS / 01...FOR LU-1508H(THICK THREAD) / 02...OPTIONAL PARTS / 03...SELECTIVE PARTS / 01...FOR LU-1508 / 02...FOR LU-1508H / 03...OPTIONAL PARTS /

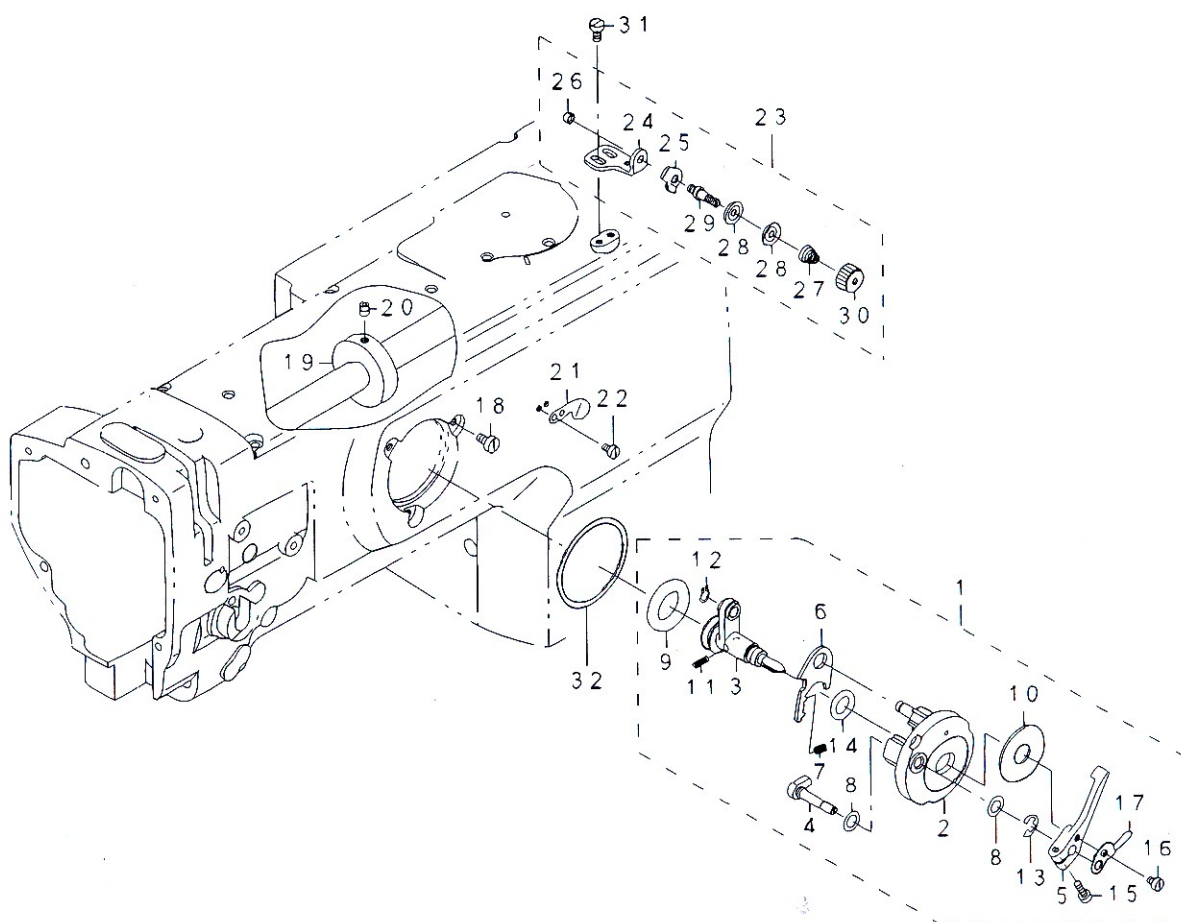


| No | note | Parts No.       | DESCRIPTION                    | Qty  |
|----|------|-----------------|--------------------------------|------|
| 1  |      | 213-35005       | HOOK SHAFT BASE (RIGHT)        | 1    |
| 2  |      | B1820-563-000   | BOBBIN CASE OPENING LEVER LINK | 1    |
| 3  |      | B1821-051-000   | CRANK SCREW STUD               | 1    |
| 4  |      | CO-2020000-00   | OIL WICK                       | 0.01 |
| 5  |      | NS-6110420-SP   | NUT 11/64-40                   | 1    |
| 6  |      | B1822-563-000   | BOBBIN CASE OPENING LEVER CRAN | 1    |
| 7  |      | B1823-051-000   | OPENING LEVER CRANK PIN        | 1    |
| 8  |      | SS-7111810-SP   | SCREW 11/64-40 L=18            | 1    |
| 9  |      | CO-2020000-00   | OIL WICK                       | 0.01 |
| 10 |      | B1824-563-000   | BOBBIN CASE OPENING LEVER      | 1    |
| 11 |      | WP-0371016-SD   | WASHER 3.7X8X1                 | 1    |
| 12 |      | SS-6090810-SP   | SCREW 9/64-40 L= 7.5           | 1    |
| 13 | 03   | 101-11102       | THRUST WASHER 1.3              | 1    |
| 14 |      | 213-78500       | HOOK SHAFT UPPER METAL         | 1    |
| 15 |      | 213-34701       | HOOK SHAFT LOWER METAL         | 1    |
| 16 |      | 101-09908       | SADDLE INSTALLING BLOCK, UPPER | 1    |
| 17 |      | 101-12407       | SADDLE INSTALLING BLOCK, LOWER | 1    |
| 18 |      | SS-6153040-SP   | SCREW15/64-28 L=30             | 1    |
| 19 |      | WP-0850002-SP   | WASHER 8.5X18X1.6              | 1    |
| 20 |      | SM-6082502-TP   | SCREW M8 L=25                  | 1    |
| 21 |      | B1843-563-000   | OIL ADJUSTING SCREW            | 1    |
| 22 |      | NS-6110420-SP   | NUT 11/64-40                   | 1    |
| 23 |      | B1830-563-0A0   | VERTICAL-AXIS SEWING HOOK ASM. | 1    |
| 24 |      | B9117-563-000   | BOBBIN                         | 1    |
| 25 |      | 213-33604       | LOWER SHAFT                    | 1    |
| 26 |      | B1802-563-000-A | HOOK DRIVING SHAFT FRONT METAL | 1    |
| 27 |      | CO-2020000-00   | OIL WICK                       | 0.04 |
| 28 |      | SS-8151150-TP   | SCREW 15/64-28 L=10.5          | 1    |
| 29 |      | B1803-515-0A0   | BUSHING ASM.. INTERMEDIATE     | 1    |
| 30 | 01   | B1830-563-BA0   | HOOK ASM. FOR EXTREME THICK T  | 1    |
| 31 | 02   | B1840-051-00A   | VERTICAL FEED CAM              | 1    |
| 32 |      | SS-8151150-TP   | SCREW 15/64-28 L=10.5          | 1    |
| 33 |      | B1840-051-000   | FEED DRIVING ECCENTRIC         | 1    |
| 34 |      | SS-8150510-TP   | SCREW 15/64-28 L= 4.7          | 1    |
| 35 |      | B1817-051-000   | HOOK DRIVING SHAFT GEAR, SMALL | 1    |
| 36 |      | SS-8660670-SP   | SCREW1/4-40L= 6.1              | 1    |
| 37 |      | SS-8660530-TP   | SCREW1/4-40L= 4.5              | 1    |
| 38 |      | B1816-051-000   | HOOK DRIVING SHAFT GEAR, LARGE | 1    |
| 39 |      | SS-8660810-TP   | SCREW 1/4-40 L=8               | 2    |
| 40 |      | SS-8110422-TP   | SCREW11/64-40 L=4              | 2    |
| 41 | 03   | 101-09700       | THRUST WASHER, A               | 1    |
| 42 | 03   | 101-09809       | THRUST WASHER, B               | 1    |
| 43 | 03   | 101-10906       | BUSHING THRUST 1.1             | 1    |
| 44 | 03   | 101-11003       | THRUST WASHER 1.2              | 1    |
| 45 | 03   | 101-11201       | THRUST WASHER, F               | 1    |
| 46 | 03   | 101-12506       | THRUST WASHER 1.6              | 1    |
| 47 | 03   | 101-12605       | THRUST WASHER 1.7              | 1    |
| 48 | 03   | 101-12704       | THRUST WASHER 1.8              | 1    |

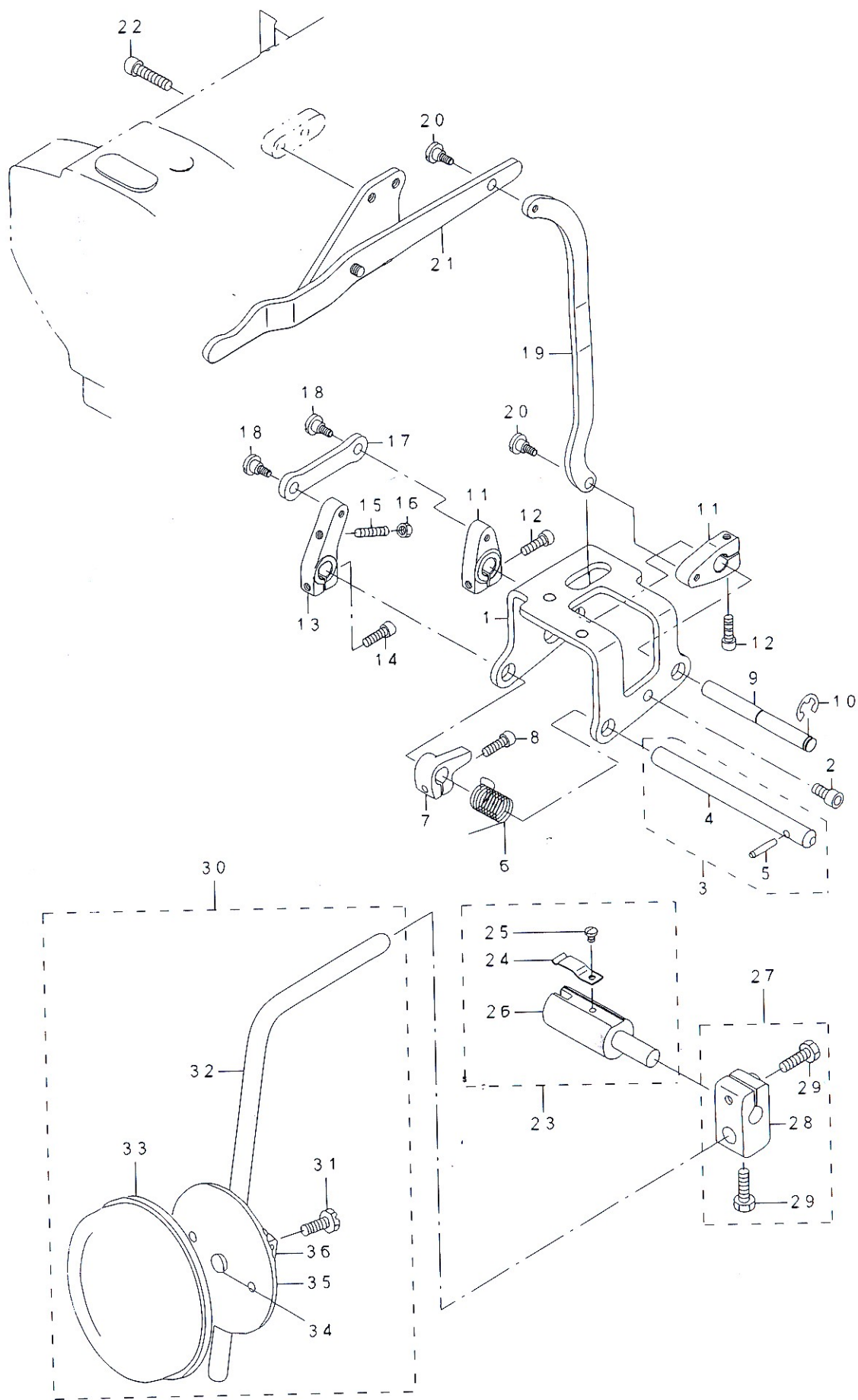
01...FOR LU-1508H(THICK THREAD) / 02...OPTIONAL PARTS / 03...SELECTIVE PARTS /



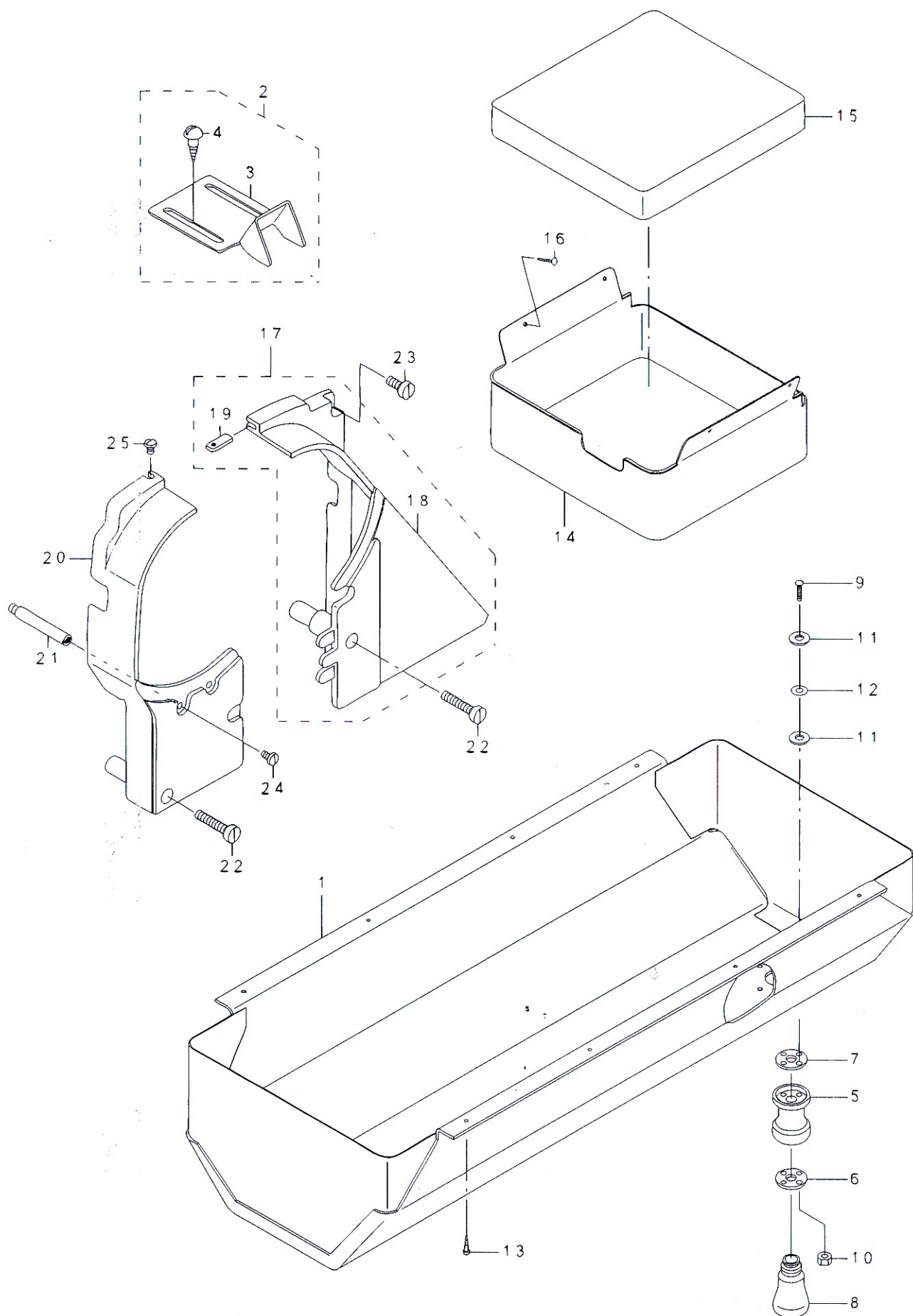
| No | note | Parts No.     | DESCRIPTION                    | Qty |
|----|------|---------------|--------------------------------|-----|
| 1  |      | 213-48156     | THREAD TENSION ASM.            | 1   |
| 2  |      | B3121-512-000 | TENSION CONTROLLER BASE        | (1) |
| 3  |      | B3123-051-000 | TAKE-UP SPRING STUD            | (1) |
| 4  |      | B3124-051-000 | TENSION STUD                   | (1) |
| 5  |      | B3126-051-000 | TENSION DISC                   | (1) |
| 6  |      | B3127-051-000 | TENSION RELEASE PIN. SHORT     | (2) |
| 7  |      | B3128-520-000 | TENSION SPRING                 | (1) |
| 8  |      | B3132-051-000 | TENSION DISC HOLDER            | (1) |
| 9  |      | B3134-051-000 | TENSION RELEASE LEVER          | (1) |
| 10 |      | B3137-051-0A0 | TAKE-UP SPRING GUIDE DISC ASM. | (1) |
| 11 |      | B3122-053-000 | TENSION RELEASE BAR            | (1) |
| 12 |      | B3129-053-000 | TENSION SPRING                 | (1) |
| 13 |      | B3125-012-000 | THREAD TENSION NUT             | (1) |
| 14 |      | PS-0200122-K0 | SPRING PIN 2.0X12              | (1) |
| 15 |      | SD-0470281-SP | HINGE SCREWD=4.7 H=2.8         | (1) |
| 16 |      | SS-4080610-SP | SCREW 1/8-44 L=6.4             | (2) |
| 17 |      | 103-20208     | THRED TENSION STUD NUT         | (1) |
| 18 |      | SS-7110910-TP | SCREW 11/64-40 L= 8.5          | (1) |
| 19 |      | SS-2090710-TP | SCREW 9/64-40 L=7.2            | 1   |



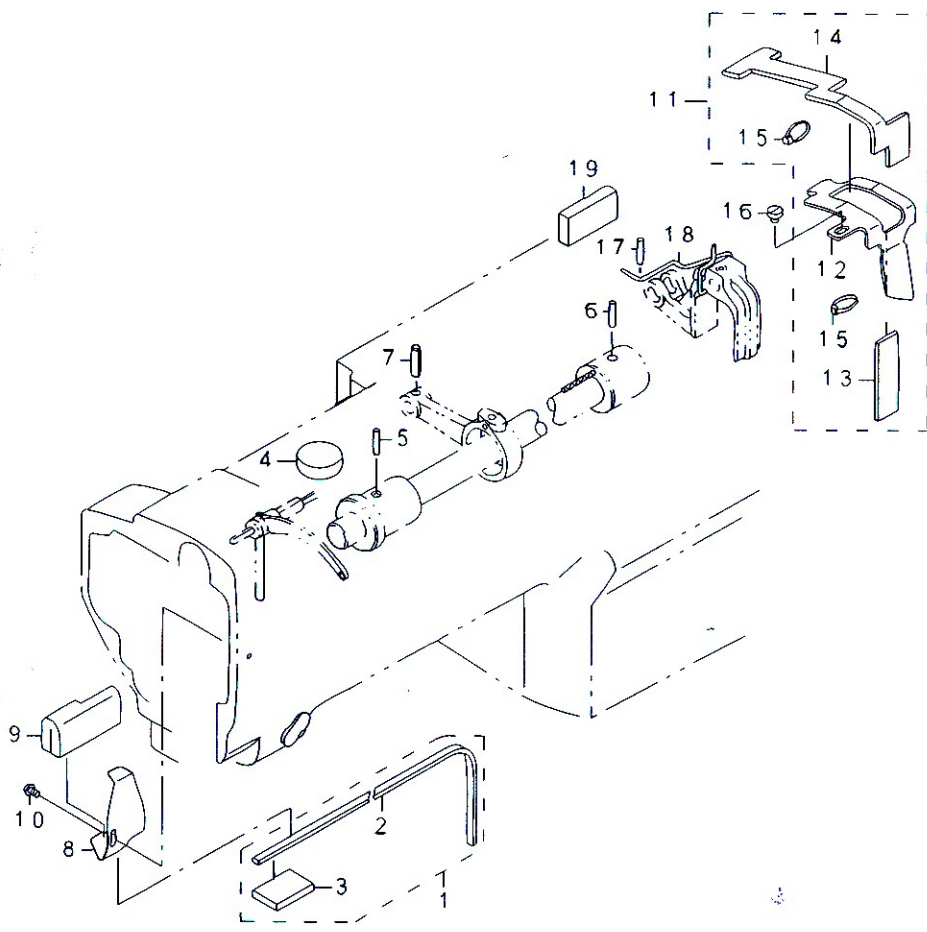
| No | note | Parts No.       | DESCRIPTION                 | Qty |
|----|------|-----------------|-----------------------------|-----|
| 1  | *    | 213-57967       | BOBBIN DEVICE ASM.          | 1   |
| 2  |      | 225-37658       | BOBBIN FITTING BASIS COMPL. | (1) |
| 3  | *    | 213-57959       | BOBIN SHAFT COMPL.          | (1) |
| 4  |      | 225-38151       | BOBBIN CAM SHAFT COMPL.     | (1) |
| 5  |      | 236-36202       | BOBBIN LEVER                | (1) |
| 6  | *    | 213-56001       | ADJUSTING PLATE             | (1) |
| 7  |      | B1529-890-00C-A | PRESSUR FOOT SPRING         | (1) |
| 8  |      | 106-18304       | VERTICAL ROLLER WASHER      | (2) |
| 9  |      | A3216-001-00A   | RUBBER RING                 | (1) |
| 10 |      | B3205-210-000   | CUSHION                     | (1) |
| 11 |      | B1148-555-000   | SPRING                      | (1) |
| 12 |      | RC-0560711-KP   | RETAINING RING              | (1) |
| 13 |      | RE-0500000-K0   | E-RING                      | (1) |
| 14 |      | RO-0922702-00   | RUBBER RING                 | (1) |
| 15 |      | SS-7091410-SP   | SCREW 9/64-40 L=13.5        | (1) |
| 16 |      | SS-6090520-SP   | SCREW 9/64-40 L= 5.0        | (1) |
| 17 |      | 145-12503       | BOBBIN ADJUSTING PLATE      | (1) |
| 18 |      | SS-6110810-TP   | SCREW 11/64-40 L=8          | 3   |
| 19 |      | 107-04807       | BOBBIN FRICTION WHEEL       | 1   |
| 20 |      | SM-8050602-TP   | SCREW M5 L=6                | 2   |
| 21 |      | 105-02300       | THREAD CUTTER               | 1   |
| 22 |      | SS-6090620-SP   | SCREW 9/64-40 L=6           | 2   |
| 23 |      | 213-55755       | LOWER THREAD GUIDE ASM.     | 1   |
| 24 |      | 213-55706       | FITTING BASE                | (1) |
| 25 |      | D3162-555-B00   | THREAD GUIDE                | (1) |
| 26 |      | NS-6110310-SP   | NUT 11/64-40                | (1) |
| 27 |      | D3168-555-H0B   | TENSION SPRING NO.1         | (1) |
| 28 |      | B3214-047-000   | BOBBIN WINDER TENSION DISC  | (2) |
| 29 |      | 213-78708       | THREAD TENSION POST         | (1) |
| 30 |      | 110-72402       | THREAD TENSION NUT          | (1) |
| 31 |      | SM-6040800-SP   | SCREW                       | 2   |
| 32 | *    | 225-38706       | PACKING                     | 1   |



| No | note | Parts No.     | DESCRIPTION                  | Qty |
|----|------|---------------|------------------------------|-----|
| 1  |      | 213-43207     | KNEE LIFTER SHAFT BASIS      | 1   |
| 2  |      | SM-6061202-TP | SCREW M6 L=12                | 3   |
| 3  |      | 213-42555     | KNEE LIFTER SHAFT A ASM.     | 1   |
| 4  |      | 213-42506     | KNEE LIFTER SHAFT A          | (1) |
| 5  |      | 213-42605     | KNEE LIFTER SHAFT PIN        | (1) |
| 6  |      | 213-43702     | KNEE LIFTER SHAFT A SPRING   | 1   |
| 7  |      | 213-43801     | KNEE LIFTER SPRING RACK      | 1   |
| 8  |      | SM-6051602-TP | SCREW M5X0.8 L=16            | 1   |
| 9  |      | 213-42704     | KNEE LIFTER SHAFT B          | 1   |
| 10 |      | RE-0800000-K0 | E-SHAPED SNAP RING (8MM)     | 1   |
| 11 |      | 213-43009     | KNEE LIFTER LEVER B          | 2   |
| 12 |      | SM-6051602-TP | SCREW M5X0.8 L=16            | 2   |
| 13 |      | 213-42803     | KNEE LIFTER LEVER A          | 1   |
| 14 |      | SM-6051602-TP | SCREW M5X0.8 L=16            | 1   |
| 15 |      | SM-8052502-TP | SCREW M5X0.8 L=25            | 1   |
| 16 |      | NM-6050001-SD | NUT M5X0.8                   | 1   |
| 17 |      | 213-42902     | KNEE LIFTER LINK             | 1   |
| 18 |      | SD-0700451-TP | HINGE SCREW D=7 H=4.5        | 2   |
| 19 |      | 213-43405     | KNEE LIFTER CONNECTING PLATE | 1   |
| 20 |      | SD-0700451-TP | HINGE SCREW D=7 H=4.5        | 2   |
| 21 |      | 213-43355     | KNEE LIFTER LEVER ASM.       | 1   |
| 22 |      | SM-6062502-TP | SCREW M6 L=25                | 2   |
| 23 |      | 228-63252     | KNEE LIFTER JOINT ASM.       | 1   |
| 24 |      | B3428-521-000 | PRESSER SPRING               | (1) |
| 25 |      | SS-7090510-SP | SCREW 9/64-40 L= 4.6         | (1) |
| 26 |      | 228-63203     | KNEE LIFTER JOINT            | (1) |
| 27 | *    | 229-32453     | BRACKET ASM.                 | 1   |
| 28 | *    | 229-32404     | BRACKET                      | (1) |
| 29 | *    | 229-34707     | SCREW                        | (2) |
| 30 |      | 213-43157     | KNEE PRESS PLATE ASM.        | 1   |
| 31 |      | SM-9061203-SE | SCREW M6 L=12                | (1) |
| 32 |      | 213-43108     | KNEE PRESS LEVER             | (1) |
| 33 |      | 229-34509     | KNEE PAD PLATE COVER         | (1) |
| 34 |      | 229-34400     | KNEE PAD PLATE RUBBER        | (1) |
| 35 |      | 229-34202     | KNEE PAD PLATE               | (1) |
| 36 |      | 229-34301     | KNEE PAD PLATE SUPPORT       | (1) |

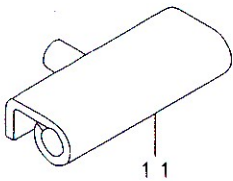
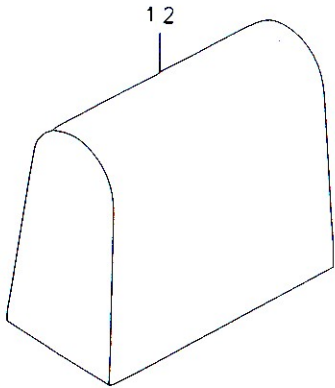
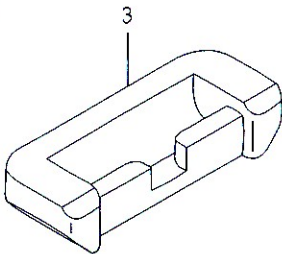
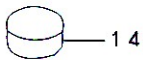
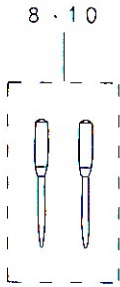
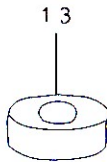
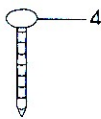
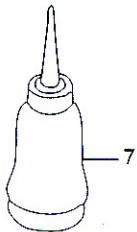
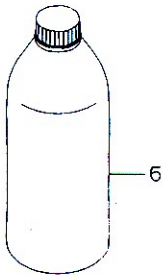
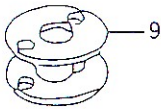
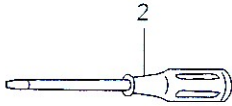
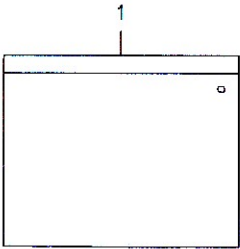


| No | note | Parts No.     | DESCRIPTION                   | Qty |
|----|------|---------------|-------------------------------|-----|
| 1  |      | 213-51457     | OIL RESERVOIR ASM.            | 1   |
| 2  |      | 107-55254     | BELT COVER C ASM. (FOR JE)    | 1   |
| 3  |      | 107-55205     | BELT COVER C(JE)              | (1) |
| 4  |      | SK-3482500-SC | WOOD SCREW D=4.8 L=25         | (2) |
| 5  |      | B8202-205-000 | OIL MANAGEMENT                | 1   |
| 6  |      | B8111-220-000 | WASHER                        | 1   |
| 7  |      | B8112-220-000 | OIL SEAL                      | 1   |
| 8  |      | B9121-012-000 | OIL CAN                       | 1   |
| 9  |      | SM-3031401-SE | SCREW M3X0.5 L=14             | 4   |
| 10 |      | NM-6030001-SC | NUT M3                        | 4   |
| 11 |      | 107-48101     | OIL REMOVING SETSCREW PACKING | 8   |
| 12 |      | WP-0320501-SC | WASHER M3                     | 4   |
| 13 |      | SK-3241601-SC | WOOD SCREW D=2.4 L=16         | 8   |
| 14 |      | B1839-563-000 | OIL RECEIVING COVER           | 1   |
| 15 |      | B1841-563-000 | OIL DRIP FELT                 | 1   |
| 16 |      | B8210-012-000 | CUSHION SET NAIL              | 4   |
| 17 |      | 213-51150     | BELT COVER ASM. (RIGHT)       | 1   |
| 18 |      | 213-51101     | BELT COVER (RIGHT)            | (1) |
| 19 |      | 213-51002     | BELT COVER AUXILIARY PLATE    | (1) |
| 20 |      | 213-51200     | BELT COVER (LEFT)             | 1   |
| 21 |      | D8232-241-F00 | BELT COVER SUPPORT A          | 1   |
| 22 |      | SS-6153040-SP | SCREW 15/64-28 L=30           | 2   |
| 23 |      | SS-6151440-SP | SCREW 15/64-28 L=14           | 1   |
| 24 |      | SS-7110840-SP | SCREW 11/64-40 L=7.8          | 1   |
| 25 |      | SS-5110740-TP | SCREW 11/64-40 L= 6.5         | 1   |



| No | note | Parts No.     | DESCRIPTION              | Qty  |
|----|------|---------------|--------------------------|------|
| 1  |      | 213-45855     | FELT (ASM.)              | 1    |
| 2  |      | 213-45806     | FELT B                   | (1)  |
| 3  |      | 213-45905     | FACE ONCE THROUGH FELT   | (1)  |
| 4  |      | 213-46002     | FELT                     | 1    |
| 5  |      | B1412-051-000 | FELT                     | 1    |
| 6  |      | B3517-009-000 | OIL FELT REAR            | 2    |
| 7  |      | PS-0500202-KP | SPRING PIN 5X20          | 1    |
| 8  |      | B1140-051-000 | TAKE-UP OIL SPLASHER     | 1    |
| 9  |      | 213-47208     | TAKE-UP LUBRICATION FELT | 1    |
| 10 |      | SS-3090610-SP | SCREW 9/64-40 L=6        | 1    |
| 11 | 02   | 213-46358     | FELT SUPPORT ASM.        | 1    |
| 12 |      | 213-46309     | FELT                     | (1)  |
| 13 |      | 213-46408     | FELT                     | (1)  |
| 14 |      | 213-46507     | FEED CHANGE FELT         | (1)  |
| 15 |      | FA-9500B00-00 | CLIP CV-70S              | (2)  |
| 16 |      | SS-6110480-SP | SCREW 11/64-40 L=4.3     | 1    |
| 17 | 01   | B1412-051-000 | FELT                     | 1    |
| 18 | 01   | CO-2020000-00 | OIL WICK                 | 0.21 |
| 19 | 01   | 213-47307     | GREASE RETAINING         | 1    |

01...FOR LU-1508H / 02...FOR LU-1508 /

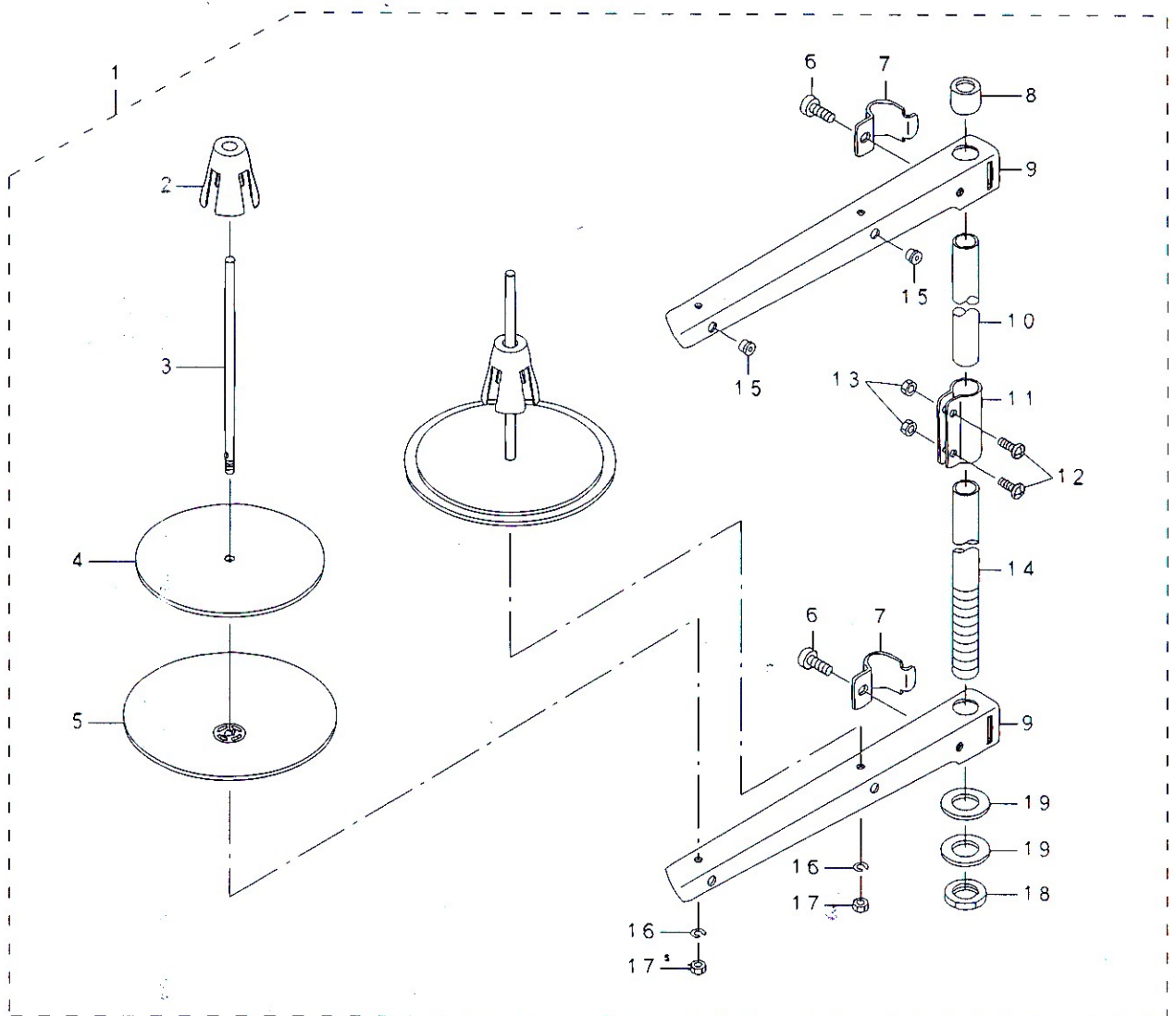




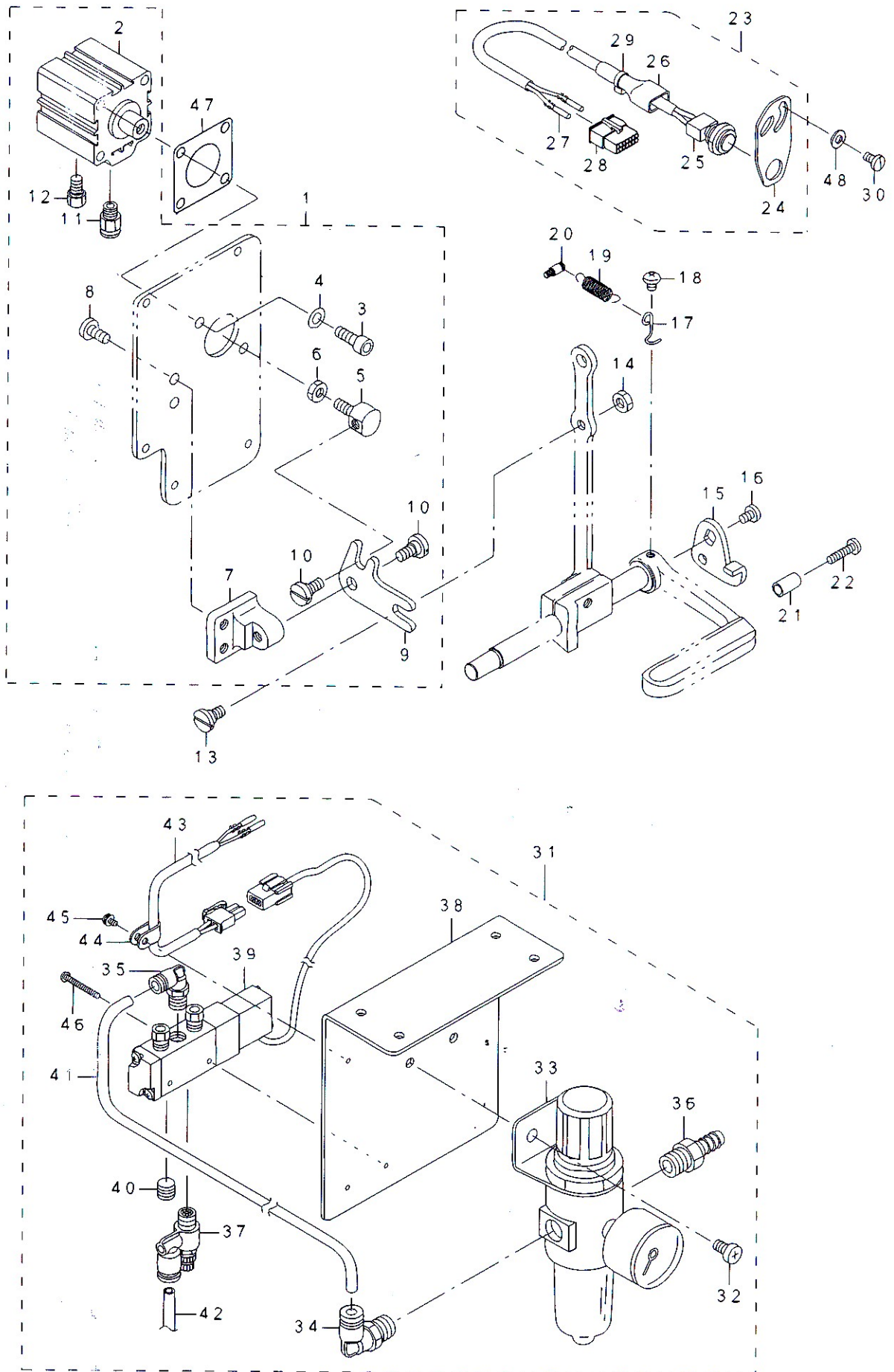
LU-1508/LU-1508H  
12.ACCESSORIES PARTS COMPONENTS

| No | note | Parts No.     | DESCRIPTION                | Qty |
|----|------|---------------|----------------------------|-----|
| 1  |      | 214-13158     | ACCESSORY BAG ASM.         | 1   |
| 2  |      | 229-33006     | SCREW DRIVER LARGE         | 1   |
| 3  |      | 110-75801     | RUBBER SPACER              | 2   |
| 4  |      | B8210-012-000 | CUSHION SET NAIL           | 8   |
| 5  |      | B9113-012-000 | WRENCH (9X10)              | 1   |
| 6  |      | MDF-RX2700C0  | NEW DEFRIX OIL NO.2(700CC) | 1   |
| 7  |      | B9121-012-0A0 | OILER ASM.                 | 1   |
| 8  | 02   | MC-0190R16-02 | NEEDLE 190R #160-2         | 1   |
| 9  |      | B9117-563-000 | BOBBIN                     | 1   |
| 10 |      | MC-3720016-02 | NEEDLE SY3355 #160-2       | 1   |
| 11 |      | B8213-125-AA0 | HINGE ASM.                 | 2   |
| 12 | 01   | 105-29808     | COVER                      | 1   |
| 13 |      | B8209-012-000 | RUBBER CUSHION             | 4   |
| 14 |      | B8206-012-000 | FELT CUSHION               | 4   |

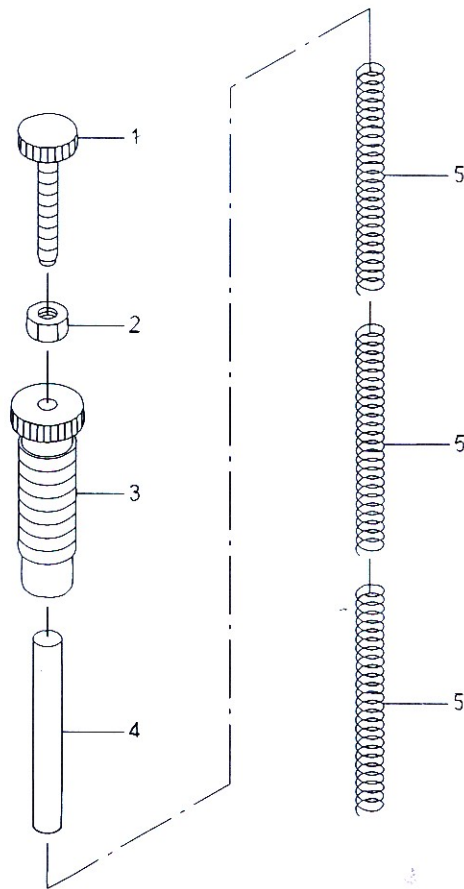
01...EXCEPT JAPAN / 02...FOR LU-1508H /



| No | note | Parts No.     | DESCRIPTION               | Qty |
|----|------|---------------|---------------------------|-----|
| 1  |      | 229-30358     | THREAD STAND ASM          | 1   |
| 2  |      | 229-31109     | SPOOL RETAINER            | (2) |
| 3  |      | 229-31000     | SPOOL PIN                 | (2) |
| 4  |      | 229-30903     | SPOOL REST CUSHION        | (2) |
| 5  |      | 229-30804     | SPOOL REST                | (2) |
| 6  |      | SM-6061610-SC | SCREW M6 L=16             | (2) |
| 7  |      | 229-30705     | THREAD GUIDE ARM JOINT    | (2) |
| 8  |      | 229-31406     | SPOOL REST ROD RUBBER CAP | (1) |
| 9  |      | 229-30507     | SPOOL REST ARM            | (2) |
| 10 |      | 229-30408     | SPOOL REST ROD UPPER      | (1) |
| 11 |      | 229-31307     | SPOOL REST ROD JOINT      | (1) |
| 12 |      | SM-4051405-SE | SCREW M5 L=14             | (2) |
| 13 |      | NM-6050001-SE | NUT M5                    | (2) |
| 14 |      | 229-30309     | SPOOL REST ROD LOWER      | (1) |
| 15 |      | 229-31208     | THREAD GUIDE              | (2) |
| 16 |      | WS-0510002-KN | SPRING WASHER             | (2) |
| 17 |      | NM-6050001-SF | NUT M5                    | (2) |
| 18 |      | NM-6160511-SF | NUT M16X1.5               | (1) |
| 19 |      | WP-1702600-S0 | WASHER17X30X2.6           | (2) |



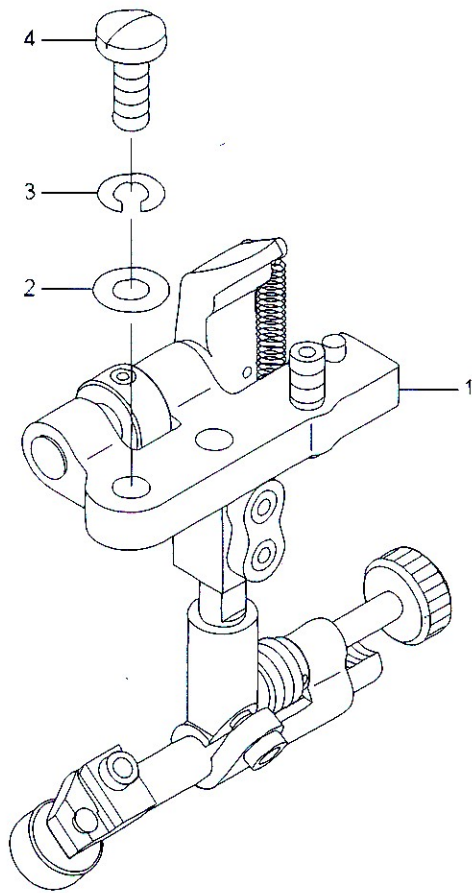
| No | note | Parts No.     | DESCRIPTION                   | Qty    |
|----|------|---------------|-------------------------------|--------|
| 1  |      | 213-48958     | WINDOW PLATE ASM.             | 1      |
| 2  |      | PA-3201502-00 | JIG CYLINDER                  | (1)    |
| 3  |      | SM-6061602-TP | SCREW M6 L=16                 | (2)    |
| 4  |      | WP-0641601-SD | WASHER M6                     | (2)    |
| 5  |      | 213-48602     | CYLINDER CONNECTING SCREW     | (1)    |
| 6  |      | NM-6060003-SC | NUT M6                        | (1)    |
| 7  |      | 213-48503     | FITTING BASE                  | (1)    |
| 8  |      | SS-7151210-SP | SCREW 1/5/64-28 L=12          | (2)    |
| 9  |      | 213-48701     | BACKWARD FEED LINK            | (1)    |
| 10 |      | SD-0800352-SP | HINGE SCREW D= 8H= 3.5        | (2)    |
| 11 |      | PJ-3010651-04 | HALF UNION                    | (1)    |
| 12 |      | PX-0151010-00 | MUFFLER                       | (1)    |
| 13 |      | SD-0800402-TP | HINGE SCREW D= 8H= 4          | 1      |
| 14 |      | NS-6150430-SP | NUT 15/64-28                  | 1      |
| 15 |      | 226-56102     | REVERSE FEED LINK. (1)        | 1      |
| 16 |      | SS-7120760-SP | SCREW 3/16-28 L= 7.0          | 1      |
| 17 |      | 226-56003     | SPRING SUSPENSION             | 1      |
| 18 |      | SS-4120615-SP | SCREW 3/16-28 L=6             | 1      |
| 19 |      | 135-15606     | SPRING                        | 1      |
| 20 |      | 101-20004     | SPRING SUSPENSION             | 1      |
| 21 |      | 111-00500     | REVERSE FEED LEVER STOPPER    | 1      |
| 22 |      | SS-7111810-SP | SCREW 11/64-40 L=18           | 1      |
| 23 |      | 213-48859     | TOUCH BUCK SWITCH ASM.        | 1      |
| 24 |      | 213-48800     | SWITCH FITTING PLATE          | (1)    |
| 25 |      | D1680-141-FA0 | TOUCH BUCK SWITCH ASM         | (1)    |
| 26 |      | MAT-81126T00  | 2-POLE PLUG COVER             | (1)    |
| 27 |      | HK-0346400-0B | PIN CONTACT                   | (2)    |
| 28 |      | HK-0346101-40 | HOUSING 14P                   | (1)    |
| 29 |      | EA-9500B01-00 | CABLE BAND                    | (1)    |
| 30 |      | SS-7110840-SP | SCREW 11/64-40 L=7.8          | 2      |
| 31 |      | 231-05554     | AIR COMPONENTS ASM.           | 1      |
| 32 |      | SM-4061001-SB | SCREW M6 L=10                 | (2)    |
| 33 |      | GAK-29007000  | FILTER REGULATOR              | (1)    |
| 34 |      | GAK-29009000  | ELBOW                         | (1)    |
| 35 |      | GAK-29010000  | ELBOW B                       | (1)    |
| 36 |      | GAK-29011000  | NIPPLE                        | (1)    |
| 37 |      | GAK-29016000  | SPEED CONTROLLER              | (1)    |
| 38 |      | GAK-A1401000  | SOLENOID VALVE MOUNTING PLATE | (1)    |
| 39 |      | GAK-A17040A0  | SOLENOID VALVE ASM.           | (1)    |
| 40 |      | GHP-03511000  | PLUG 1/8                      | (1)    |
| 41 |      | BT-0600401-EB | TUBE                          | (0.18) |
| 42 |      | BT-0600401-EB | TUBE                          | (1.3)  |
| 43 |      | GAK-A17050A0  | CORD ASM.                     | (1)    |
| 44 |      | HX-0012300-00 | CABLE CLIP                    | (1)    |
| 45 |      | SL-4030691-SC | SCREW M3X6                    | (1)    |
| 46 |      | SM-4032501-SB | SCREW M3X0.5 L=25.0           | (1)    |
| 47 |      | 213-49105     | CYLINDER PACKING              | (2)    |
| 48 |      | WP-0501016-SD | WASHER 5X10.5X1               | 1      |
|    |      |               |                               | 2      |





LU-1508/ LU-1508H  
15.OPTIONAL PARTS (ADDITIONAL SPRING FOR PRESSER BAR)COMPONENTS

| No | note | Parts No.     | DESCRIPTION     | Qty |
|----|------|---------------|-----------------|-----|
| 1  |      | 210-06507     | ADJUST SCREW B  | 1   |
| 2  |      | NS-6110530-SP | NUT 11/64-40    | 1   |
| 3  |      | 210-06408     | ADJUST SCREW A  | 1   |
| 4  |      | 213-42407     | GUIDE SHAFT     | 1   |
| 5  |      | 210-06002     | ADJUST SPRING B | 3   |

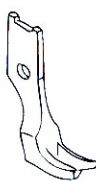




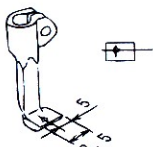
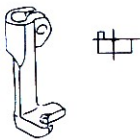
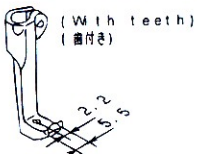
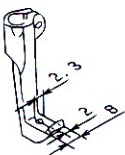
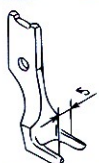
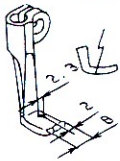
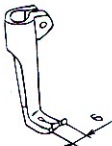
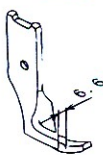
LU-1508/LU-1508H  
16.SUSPENSION SQUARE (OPTION) COMPONENTS

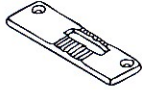
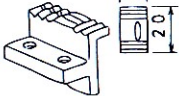
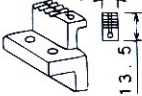
| No | note | Parts No.     | DESCRIPTION                | Qty |
|----|------|---------------|----------------------------|-----|
| 1  |      | MAH-152010A0  | RULER                      | 1   |
| 2  |      | WP-0621016-SD | WASHER 6.2X13X1            | 2   |
| 3  |      | WS-0610002-KN | SPRING WASHER 6.1X12.2X1.5 | 2   |
| 4  |      | SS-7151610-SP | SCREW 15/64-28 L=16        | 2   |

For piping  
パイピング用

| Item | Walking foot                                                                                                                                                                                        |             | Item                                                                                                                                                                           | Presser foot  |               |               |               |               |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------|---------------|---------------|---------------|
| 品名   | 中足                                                                                                                                                                                                  |             | 品名                                                                                                                                                                             | 外足            |               |               |               |               |
|      | <br>(Commonly used for every size of presser foot)<br>(各サイズ共用)                                                     |             | <br>     |               |               |               |               |               |
|      |                                                                                                                                                                                                     | Ref. No.    |                                                                                                                                                                                | Part No.      | Size (mm)     | Ref. No.      | Part No.      |               |
|      |                                                                                                                                                                                                     | 1           |                                                                                                                                                                                | B1478-245-000 | 4.4mm(5/32)   | 12            | B1530-245-0AC |               |
|      |                                                                                                                                                                                                     |             |                                                                                                                                                                                |               | 4.8mm(3/16)   | 13            | B1530-245-0AD |               |
|      |                                                                                                                                                                                                     |             |                                                                                                                                                                                |               | 6.4mm(1/4)    | 14            | B1530-245-0AF |               |
|      |                                                                                                                                                                                                     |             |                                                                                                                                                                                |               | 7.9mm(5/16)   | 15            | B1530-245-0AH |               |
|      |                                                                                                                                                                                                     |             |                                                                                                                                                                                |               | 9.5mm(3/8)    | 16            | B1530-245-0AK |               |
|      | <br>                              |             | <br>     |               |               |               |               |               |
|      |                                                                                                                                                                                                     | Size (mm)   |                                                                                                                                                                                | Ref. No.      | Part No.      | Size (mm)     | Ref. No.      | Part No.      |
|      |                                                                                                                                                                                                     | 4.4mm(5/32) |                                                                                                                                                                                | 2             | B1478-245-000 | 4.4mm(5/32)   | 17            | B1531-245-0AC |
|      |                                                                                                                                                                                                     | 4.8mm(3/16) |                                                                                                                                                                                | 3             | B1479-245-00D | 4.8mm(3/16)   | 18            | B1531-245-0AD |
|      |                                                                                                                                                                                                     | 6.4mm(1/4)  |                                                                                                                                                                                | 4             | B1479-245-00F | 6.4mm(1/4)    | 19            | B1531-245-0AF |
|      |                                                                                                                                                                                                     | 7.9mm(5/16) |                                                                                                                                                                                | 5             | B1479-245-00H | 7.9mm(5/16)   | 20            | B1531-245-0AH |
|      |                                                                                                                                                                                                     |             | 9.5mm(3/8)                                                                                                                                                                     |               |               |               |               |               |
|      | <br>                          |             | <br> |               |               |               |               |               |
|      |                                                                                                                                                                                                     | Size (mm)   |                                                                                                                                                                                | Ref. No.      | Part No.      | Size (mm)     | Ref. No.      | Part No.      |
|      |                                                                                                                                                                                                     | 4.4mm(5/32) |                                                                                                                                                                                | 6             | B1474-245-00C | 4.4mm(5/32)   | 21            | B1527-245-0AC |
|      |                                                                                                                                                                                                     | 4.8mm(3/16) |                                                                                                                                                                                | 7             | B1474-245-00D | 4.8mm(3/16)   | 22            | B1527-245-0AD |
|      |                                                                                                                                                                                                     | 6.4mm(1/4)  |                                                                                                                                                                                | 8             | B1474-245-00F | 6.4mm(1/4)    | 23            | B1527-245-0AF |
|      |                                                                                                                                                                                                     | 7.9mm(5/16) |                                                                                                                                                                                | 9             | B1474-245-00H | 7.9mm(5/16)   | 24            | B1527-245-0AH |
|      |                                                                                                                                                                                                     |             | 9.5mm(3/8)                                                                                                                                                                     | 25            | B1527-245-0AK |               |               |               |
|      | <br>(With teeth)<br>(歯付き)<br> |             | <br>(With teeth)<br>(歯付き)                                                                 |               |               |               |               |               |
|      |                                                                                                                                                                                                     | Ref. No.    |                                                                                                                                                                                | Part No.      | Ref. No.      | Part No.      |               |               |
|      |                                                                                                                                                                                                     | 11          |                                                                                                                                                                                | 103-38309     | 26            | B1525-563-SA0 |               |               |

| No | note | Parts No.     | DESCRIPTION                    | Qty |
|----|------|---------------|--------------------------------|-----|
| 1  |      | B1478-245-000 | INNER PRESSER                  | 1   |
| 2  |      | B1478-245-000 | INNER PRESSER                  | 1   |
| 3  |      | B1479-245-00D | CENTER PRESSER FOOT 3/16       | 1   |
| 4  |      | B1479-245-00F | BACK CUT INNER PRESSER 1/4     | 1   |
| 5  |      | B1479-245-00H | BACK CUT INNER PRESSER 5/16    | 1   |
| 6  |      | B1474-245-00C | INNER PRESSER 5/32             | 1   |
| 7  |      | B1474-245-00D | INNER PRESSER (BLADE) 3/16     | 1   |
| 8  |      | B1474-245-00F | WALKING FOOT, F                | 1   |
| 9  |      | B1474-245-00H | INNER PRESSER 5/16             | 1   |
| 10 |      | B1474-245-00K | CENTER PRESSER FOOT 3/8        | 1   |
| 11 |      | 103-38309     | UPPER FEED FOOT                | 1   |
| 12 |      | B1530-245-0AC | OUTER PRESSER ASM. 5/32        | 1   |
| 13 |      | B1530-245-0AD | OUTER PRESSER FOOT ASM. 3/16   | 1   |
| 14 |      | B1530-245-0AF | OUTER PRESSER FOOT 1/4 ASM.    | 1   |
| 15 |      | B1530-245-0AH | OUTER PRESSER FOOT ASM. (5/16) | 1   |
| 16 |      | B1530-245-0AK | OUTER PRESSER FOOT ASM. (3/8)  | 1   |
| 17 |      | B1531-245-0AC | OUTER PRESSER FOOT ASM. (5/32) | 1   |
| 18 |      | B1531-245-0AD | OUTER PRESSER FOOT ASM. 3/16   | 1   |
| 19 |      | B1531-245-0AF | OUTER PRESSER ASM. 1/4         | 1   |
| 20 |      | B1531-245-0AH | FEEDING FRAME 5/16 ASM.        | 1   |
| 21 |      | B1527-245-0AC | OUTER PRESSER FOOT ASM. 5/32   | 1   |
| 22 |      | B1527-245-0AD | FEEDING FRAME 3/16 ASM.        | 1   |
| 23 |      | B1527-245-0AF | OUTER PRESSER ASM. 1/4         | 1   |
| 24 |      | B1527-245-0AH | OUTER PRESSER FOOT ASM. 5/16   | 1   |
| 25 |      | B1527-245-0AK | OUTER PRESSER FOOT ASM. 3/8    | 1   |
| 26 |      | B1525-563-SA0 | PRESSER FOOT ASM.              | 1   |

| Item     | Walking foot                                                                                               | Presser foot                                                                                                                        |
|----------|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| 品名       | 中足                                                                                                         | 外足                                                                                                                                  |
|          |                           | <br>(With teeth)<br>(歯付き)<br>テープ付け用<br>FOR BINDING |
| Ref. No. | 1                                                                                                          | 7                                                                                                                                   |
| Part No. | MAQ-09307000                                                                                               | MAQ-093080A0                                                                                                                        |
|          |                           |                                                                                                                                     |
| Ref. No. | 2                                                                                                          |                                                                                                                                     |
| Part No. | MAN-10452000                                                                                               |                                                                                                                                     |
|          | <br>(With teeth)<br>(歯付き) | <br>(With teeth)<br>(歯付き)                          |
| Ref. No. | 3                                                                                                          | 8                                                                                                                                   |
| Part No. | B1476-245-00A                                                                                              | B1529-245-0AA                                                                                                                       |
|          |                         |                                                  |
| Ref. No. | 4                                                                                                          | 9                                                                                                                                   |
| Part No. | 103-25306                                                                                                  | 103-25157                                                                                                                           |
|          |                         |                                                  |
| Ref. No. | 5                                                                                                          | 10                                                                                                                                  |
| Part No. | 103-26205                                                                                                  | 103-26304                                                                                                                           |
|          |                         |                                                  |
| Ref. No. | 6                                                                                                          | 11                                                                                                                                  |
| Part No. | B1470-245-000                                                                                              | B1524-245-0A0                                                                                                                       |

| Item     | Throat plate                                                                                                                                                | Feed dog                                                                                           |
|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 品名       | 針板                                                                                                                                                          | 送り歯                                                                                                |
|          | バイピング用<br>FOR PIPING<br><br>                                              | 8.5<br>20<br>   |
|          | Ref. No. 12                                                                                                                                                 | 14                                                                                                 |
| Part No. | B1109-562-A00                                                                                                                                               | B1613-562-A00                                                                                      |
|          | テーパ付け用<br>FOR BINDING<br>(最大縫い長さ 7mm)<br>(MAX. Stitch length 7mm)<br><br> | 6.4<br>13.5<br> |
|          | Ref. No. 13                                                                                                                                                 | 15                                                                                                 |
| Part No. | B1109-563-C00                                                                                                                                               | B1613-563-C00                                                                                      |

| Item     | Feed driving eccentric                                                              |                                                                                      |
|----------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 品名       | 上下送りカム                                                                              |                                                                                      |
|          |  |  |
| Ref. No. | 16                                                                                  | 17                                                                                   |
| Part No. | B1840-051-000                                                                       | 213-78104                                                                            |

| No | note | Parts No.     | DESCRIPTION                    | Qty |
|----|------|---------------|--------------------------------|-----|
| 1  |      | MAQ-08307000  | WALKING FOOT                   | 1   |
| 2  |      | MAN-10452000  | UPPER FEED FOOT                | 1   |
| 3  |      | B1476-245-00A | INNER PRESSER                  | 1   |
| 4  |      | 103-25306     | WALKING FOOT                   | 1   |
| 5  |      | 103-26205     | UPPER FEED FOOT                | 1   |
| 6  |      | B1470-245-000 | WALKING FOOT                   | 1   |
| 7  |      | MAQ-093080A0  | PRESSER FOOT ASM.              | 1   |
| 8  |      | B1529-245-0AA | OUTER PRESSER FOOT ASM., RIGHT | 1   |
| 9  |      | 103-25157     | PRESSER FOOT ASM.              | 1   |
| 10 |      | 103-26304     | PRESSER FOOT                   | 1   |
| 11 |      | B1524-245-0A0 | PRESSER FOOT ASM.              | 1   |
| 12 |      | B1109-562-A00 | THROAT PLATE (WIDE)            | 1   |
| 13 |      | B1109-563-C00 | THROAT PLATE                   | 1   |
| 14 |      | B1613-562-A00 | FEED (WIDE)                    | 1   |
| 15 |      | B1613-563-C00 | FEED DOG C                     | 1   |
| 16 |      | B1840-051-000 | FEED DRIVING ECCENTRIC         | 1   |
| 17 |      | 213-78104     | FEED DRIVING ECCENTRIC         | 1   |