

COMPUTER HIGH SPEED LOCKSTITCHSEWING MACHINE

Donnap

使用说明书&零件样本

OPERATION INSTRUCTION
& PARTS BOOK

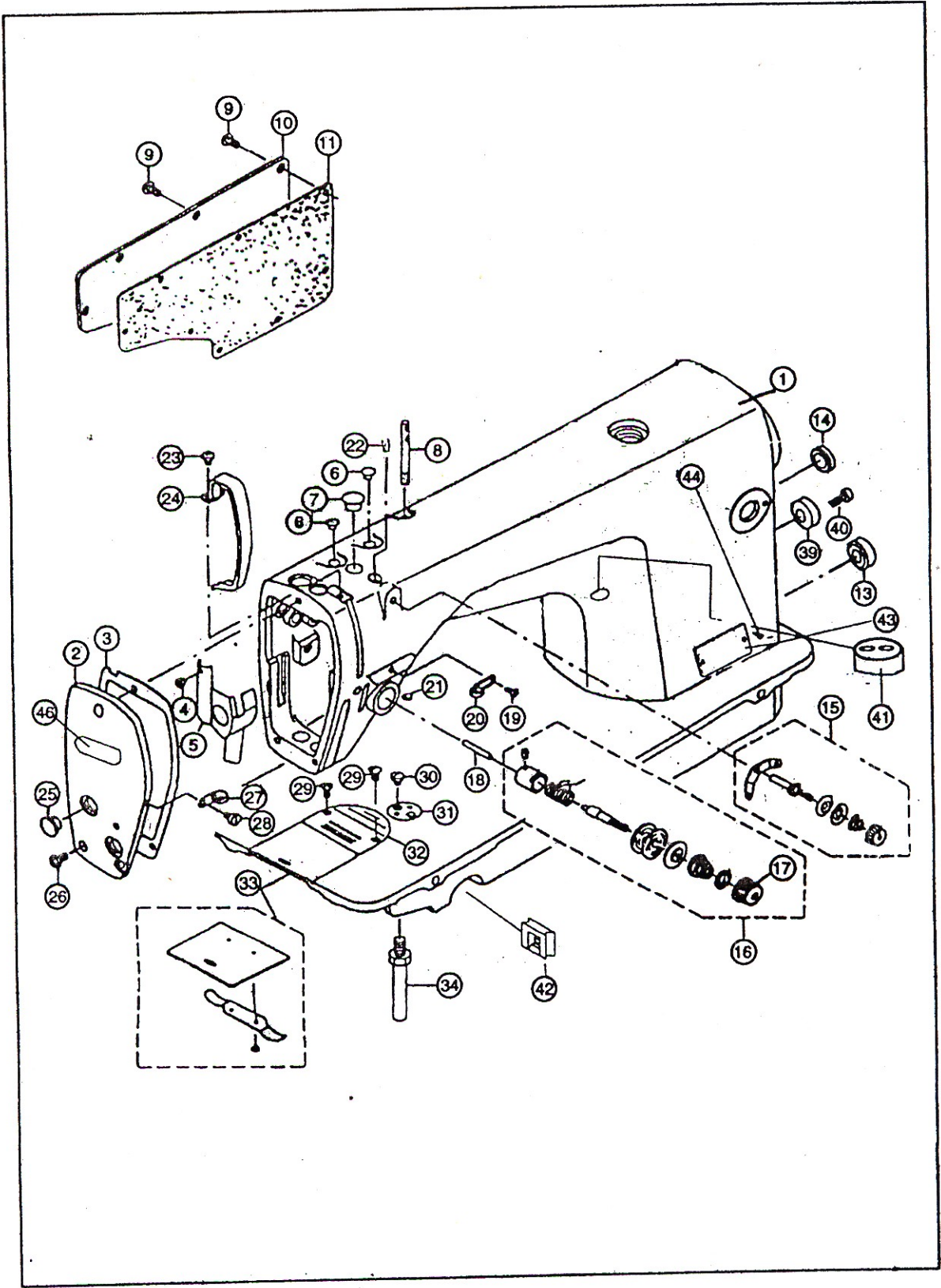
LM128-3DY

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零件样本

Atlas of parts

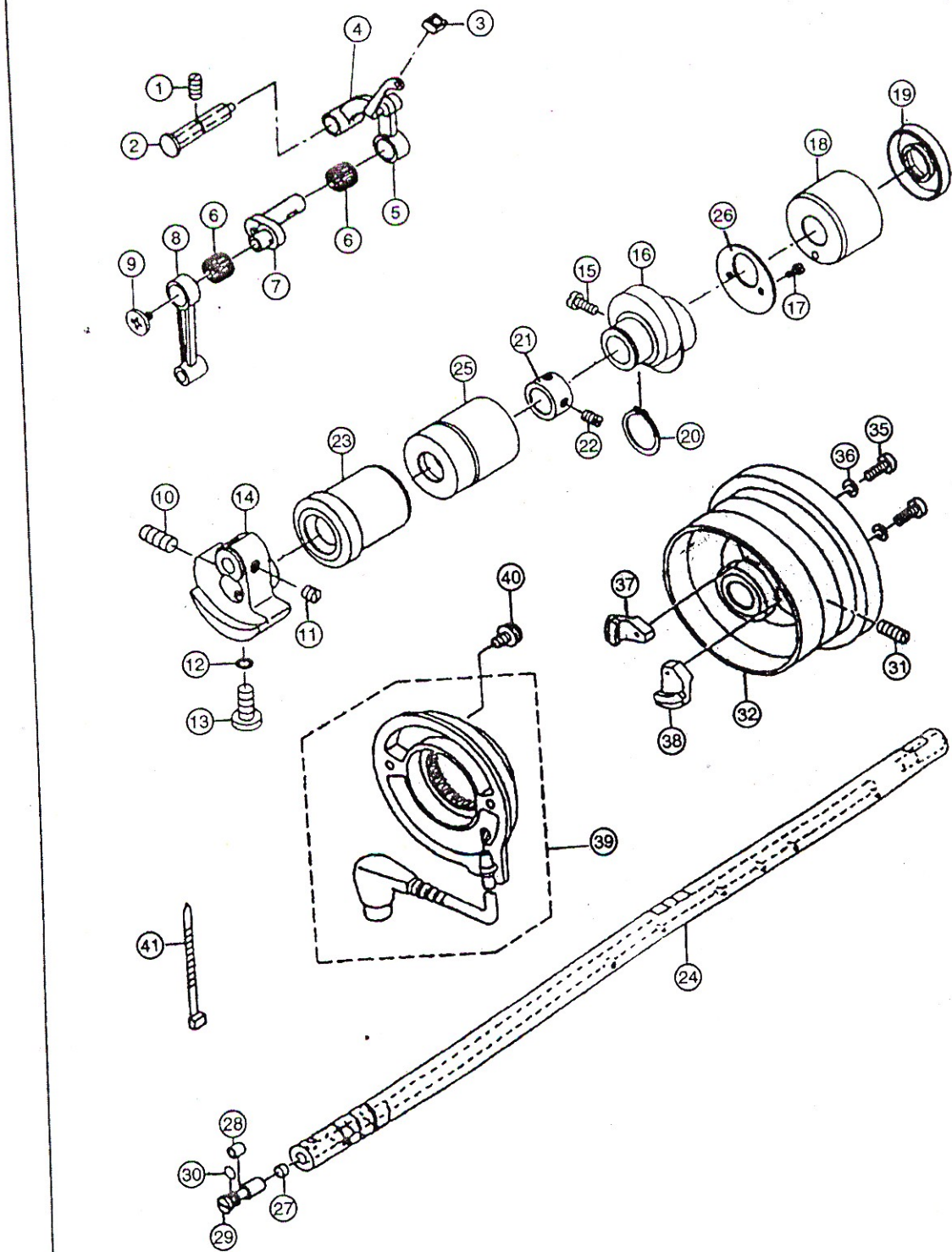
1、机壳部件/BODY PARTS



1、机壳部件/BODY PARTS

序号	零件名称	零件编码	NAME	数量	备注
1	机壳组件	10211000	MISCELLANEOVS COVER COMPONENTS	1	
2	面板	10110003	FACE PLATE ASM	1	
3	面板垫付	10110004	FACE PLATE AGSKET	1	
4	防油板螺钉	10060020	SCREW 1/8-44 L=4	1	SM1/8×44 L=4
5	防油板	10060018	ARM OIL SHIFLD ASM	1	
6	挑线连杆销螺孔塞	10110035	RUBBER PLUG	2	
7	针杆曲柄螺孔塞	10110033	RUBBER PLUG	1	
9	后窗板螺钉	10010006	SCREW 3/16-28 L=9	8	SM3/16×28 L=9
10	后窗板	10010004	SIDE PLATE	1	
11	后窗板垫	10010005	GASKET	1	
13	下轴盲孔塞	10110034	RUBBER PLUG	1	
14	送料调节器孔塞	10110030	RUBBER PLUG	1	
15	小过线器组件	10115000	THREAD TENSION ASM	1	
16	夹线器组件	10114000	THREAD TENSION ASM	1	
17	夹线螺母	10112006	THREAD TENSION NUT	1	
18	松线钉	10110014	TENSION RELEASING	1	
19	右线勾螺钉	10110017	SCREW	1	
20	右线勾	10030016	ARM THREAD GUIDE A	1	
21	夹线器螺钉	10020009	SCREW15/64-28 L=7	1	SM15/64×28 L=7
22	小夹线器螺钉	10130001	SCREW3/16-28 L=6	1	SM3/16×28 L=6
23	挑线杆护罩螺钉	10020030	SCREW3/16-29 L=6	1	SM3/16×28 L=6
24	挑线杆护罩	10120004	THREAD TAKE-UP LEVE COVER	1	
25	面板调节螺孔塞	10110031	RUBBER PLUG D=12.5 L=4	2	
26	面板螺钉	10110008	SCREW3/16-28 L=9	3	SM3/16×28 L=9
27	左线勾	10030018	ARM THREAD GUIDE B	1	
28	左线勾螺钉	10110017	SCREW11/64-40 L=6	1	SM11/64×40 L=6
29	针板螺钉(A)	10050062	SCREW11/64-40 L=8.5	1	SM11/64×40 L=8.5
30	附件板螺钉	10110009	SCREW11/64-40 L.5	2	SM11/64×40 L=5
31	附件板	10110013	RULER STOPPER	1	
32	针板	10110015	THROAT PLATE (I)	1	
33	推板组件	10052000	SLIDE PLATE ASM	1	
34	底板支柱	10010003	BED SCREW STUD	4	
39	止动圈	10210002	REVERSE FEED LEVER STOPPER	1	
40	止动圈紧固螺钉	10210003	SCREW 3/16-28 L=9	1	SM3/16×28 L=9
41	导线孔塞	10210004	MAGNET CORD RUBBER	1	
42	橡皮轴衬	10210005	RUBBER PLATE	1	
43	型号牌	10210008	MOdel plate	1	
44	铆钉	10010002	Rivet	4	
45	商标牌	10010018	Brand plate	1	
46	面板装饰牌	10110010	Decorative plate	1	

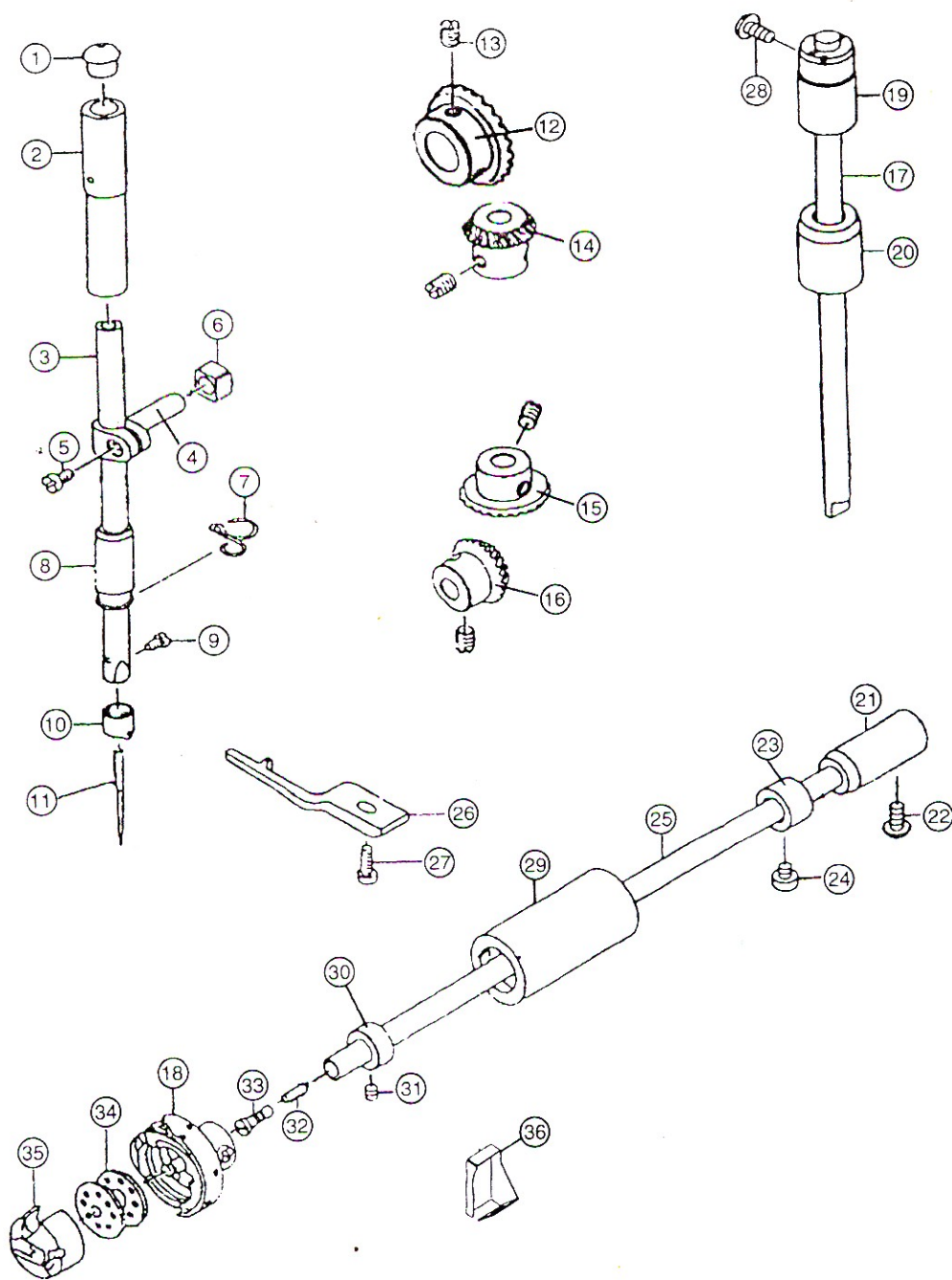
2、上轴以及挑线部件/MAIN SHAFT AND THREAD TAKE-UP ASM



2、上轴以及挑线部件/MAIN SHAFT AND THREAD TAKE-UP ASM

序号	零件名称	零件编码	NAME	数量	备注
1	挑线连杆销螺钉	10020027	SCREW 15/64-28 L=10.5	1	SM15/64 × 28 L=10.5
2	挑线连杆销	10020025	THREAD TAKE-UP CRANK SHAFT ASM	1	
3	挑线连杆销防油套	10020023	RUBBER	1	
4	挑线连杆	10020033	THREAD TAKE-UP LEVER ASM	1	
5	挑线杆体	10020022	THREAD TAKE-UP LEVER ASM	1	
6	挑线杆滚针轴承	10020024	NEEDLE BEARING	1	
7	挑线曲柄	10020020	NEEDLE BAR CRANK	1	
8	针杆连杆	10030001	NEEDLE BAR CRANK ROD	2	
9	挑线曲柄左旋螺钉	10020028	LEFT SCREW	1	
10	针杆曲柄紧固螺钉	10020018	SCREW 9/32-28 L=16	1	SM9/32 × 28 L=16
11	挑线曲柄定位螺钉	10020007	SCREW 1/4-40 L=6	2	SM1/4 × 40 L=6
12	定位螺钉O型圈子	10020014	RUBBER RING	1	
13	针杆曲柄定位螺钉	10020016	SCREW 9/32-28 L=16	1	SM9/32 × 28 L=16
14	针杆曲柄	10020015	COUNTER WEGTHT	1	
15	送料偏心轮螺钉	10050028	SCREW 1/4-40 L=11	2	SM1/4 × 40 L=14
16	送料偏心轮	10050027	FEED DRIVE ECCENTRIC CAM	1	
17	偏心轮盖板螺钉	10050030	SCREW 9/64-40 L=6	2	SM9/64 × 40 L=6
18	上轴后轴套	10020005	MAIN SHAFT BUSHING READ	1	
19	上轴油封	10021000	OIL SEAL	1	
20	拍牙连杆轴用挡圈	10050077	SNAP RING	1	
21	上轴紧圈	10020006	THRUST COLLAR ASM	1	
22	上轴紧圈螺钉	10020007	SCREW 9/64-40 L=6	2	SM9/64 × 40 L=6
23	上轴前套	10020010	MAIN SHAFT FRONT BUSHING	1	
24	上轴	10120001	MAIN SHAFT	1	
25	上轴中轴套	10020008	BUSHING INTERMEDIATE	1	
26	偏心轮盖板	10050029	THRUST COLLAR	1	
27	曲柄油量限制毡	10020011	ROLLER FELT	1	
28	曲柄油量调节销套	10020013	OIL ADJUSTING COLLAR	1	
29	曲柄油量调节销	10020012	OIL AMOUNT ADJUSTING PIN	1	
30	曲柄油量调节销O型圈	10020014	RUBBER RING	1	
31	上轮螺钉	10020002	SCREW 15/64-28 L=15	2	SM15/64 × 28 L=15
32	上轮	10120002	HAND WHEEL ASM	1	
35	定位磁座螺钉	10221002	SCREW 11/64-40 L=12	2	
36	定位磁座垫圈	10221003	WASHER 4.5x10x0.8	2	SM11/64 × 40 L=12
37	定位磁座组 (A)	10221004	MAGNET FITTING BASE A ASM	1	
38	定位磁座组 (B)	10221005	MAGNET FITTING BASE B ASM	1	
39	感应线圈	10220001	DYNAMO STATOR	1	
40	感应线圈螺钉	10010006	SCREW SM3/16x28 L=9	2	SM3/16 × 28 L=9
41	线夹	10220003	CABLEBAND	1	

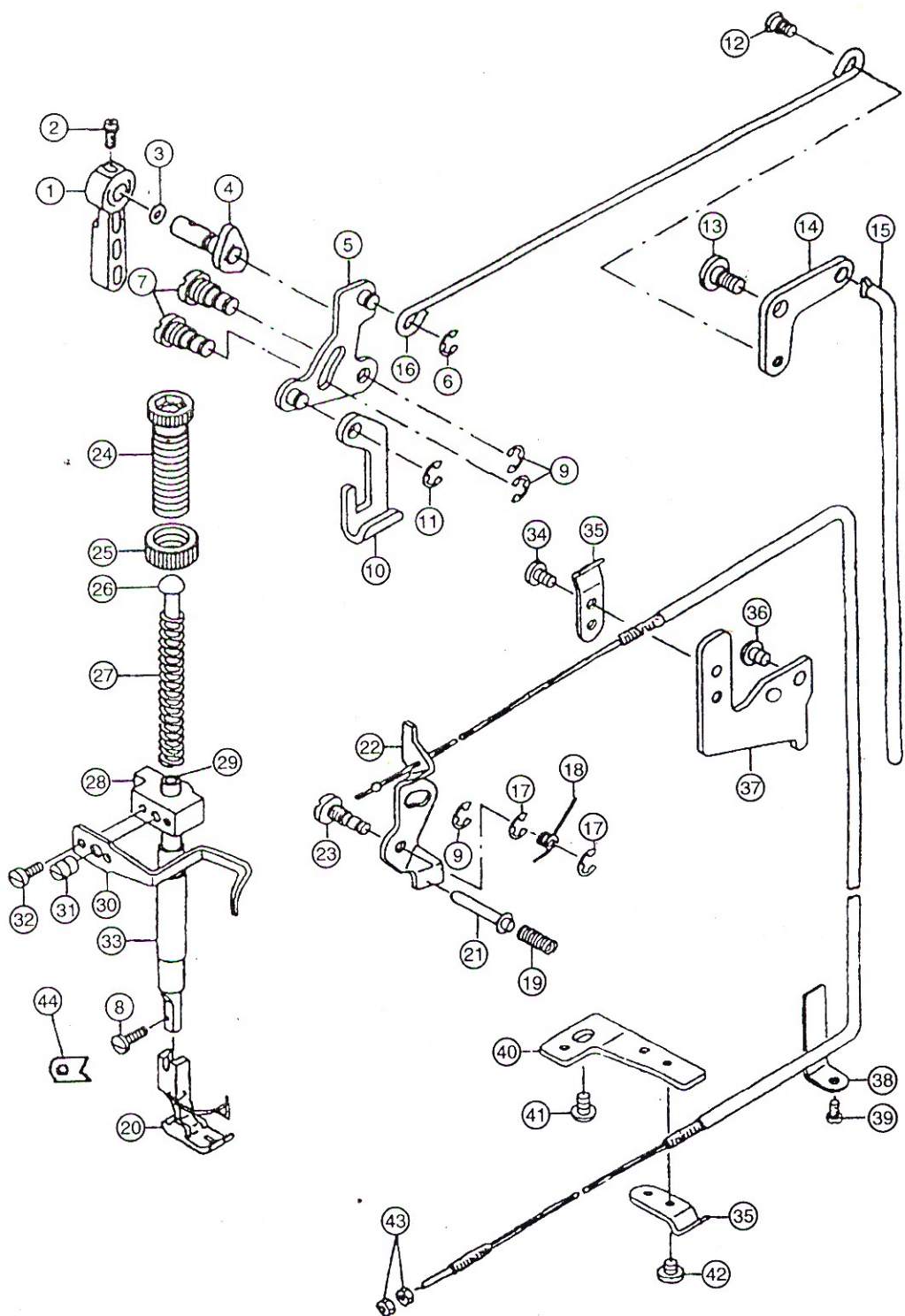
3、针杆、竖轴以及旋梭部件/NEEDLE BAR, UPPER SHAFT AND HOOK ASM



3、针杆、竖轴以及旋梭部件/NEEDLE BAR, UPPER SHAFT AND HOOK ASM

序号	零件名称	零件编码	NAME	数量	备注
1	针杆上轴套孔塞	10030007	CAP	1	
2	针杆上轴套	10030006	NEEDLE BAR BUSHING UPPER	1	
3	针杆	10130003	NEEDLE BAR	1	
4	针杆连接柱	10030002	NEEDLE ROD HOLDER ASM	1	
5	针杆连接柱螺钉	10030004	SCREW 9/64 × 40 L=6	1	SM9/64 × 40 L=6
6	针杆连接柱滑块	10030005	SLIDE BLOCK	1	
7	针杆下轴套线勾	10030009	NEEDLE BAR THREAD GUIDE	1	
8	针杆下轴套	10030008	NEEDLE BAR BUSHING LOWER	1	
9	支针螺钉	10030012	SCREW 1/8 × 44 L=4.5	1	SM1/8 × 44 L=4.5
10	针杆线勾	10030011	NEEDLE BAR THREAD GUIDE	1	
11	机针	10030013	NEEDLE DB × 1 #14	1	DB × 1 #14
12	上轴伞齿轮	10131001	GEAR & PINION ASM UPPER	1	
13	伞齿轮螺钉	10050019	SCREW 1/4 × 40 L=8	2	SM1/4 × 40 L=8
14	竖轴上伞齿轮	10131002	PINION ASM	1	
15	竖轴下伞齿轮	10131003	GEAR ASM LARGE	1	
16	下轴伞齿轮	10131004	PINION ASM	1	
17	竖轴	10050024	UPRIGHT SHAFT	1	
18	旋梭	10230001	HOOK ASM	1	
19	竖轴上轴套	10050022	UPPRING SHAFT BUSHING LOWER	1	
20	竖轴下轴套	10050021	UPPRING SHAFT BUSHING LOWER	1	
21	下轴后轴套	10050014	BUSHING READ	1	
22	下轴后轴套螺钉	10010006	SCREW 3/16 × 28 L=28	1	SM3/16 × 28 L=28
23	下轴紧圈	10050016	THRUST COLLAR ASM	1	
24	下轴紧圈螺钉	10050017	SCREW 1/64 × 40 L=4.6	2	SM11/64 × 40 L=4.8
25	下轴	10050007	LOWER SHAFT	1	
26	旋梭定位勾	10050005	BOBBIN CASE HOLDER	1	
27	旋梭定位勾螺钉	10050006	SCREW 11/64 × 40 L=9.5	1	SM11/64 × 40 L=9.5
28	竖轴上轴套螺钉	10050023	SCREW 12/64 × 28 L=9	1	
29	下轴前轴套	10050012	LOWER SHAFT FRONT METAL	1	
30	下轴挡油圈	10050010	THRUST COLLAR ASM	1	
31	下轴挡油圈螺钉	10050011	SCREW 11/64 × 40 L=3.5	2	SM11/64 × 40 L=3.5
32	下轴油芯	10050009	OIL WICK	1	
33	下轴限油螺钉	10050008	OIL SEAL SCREW	1	
34	梭芯	10150006	BOBBIN	1	
35	梭子	10230002	BOBBIN CASE ASM	1	
36	下轴套挡油罩	10230003	OIL SHIELD	1	

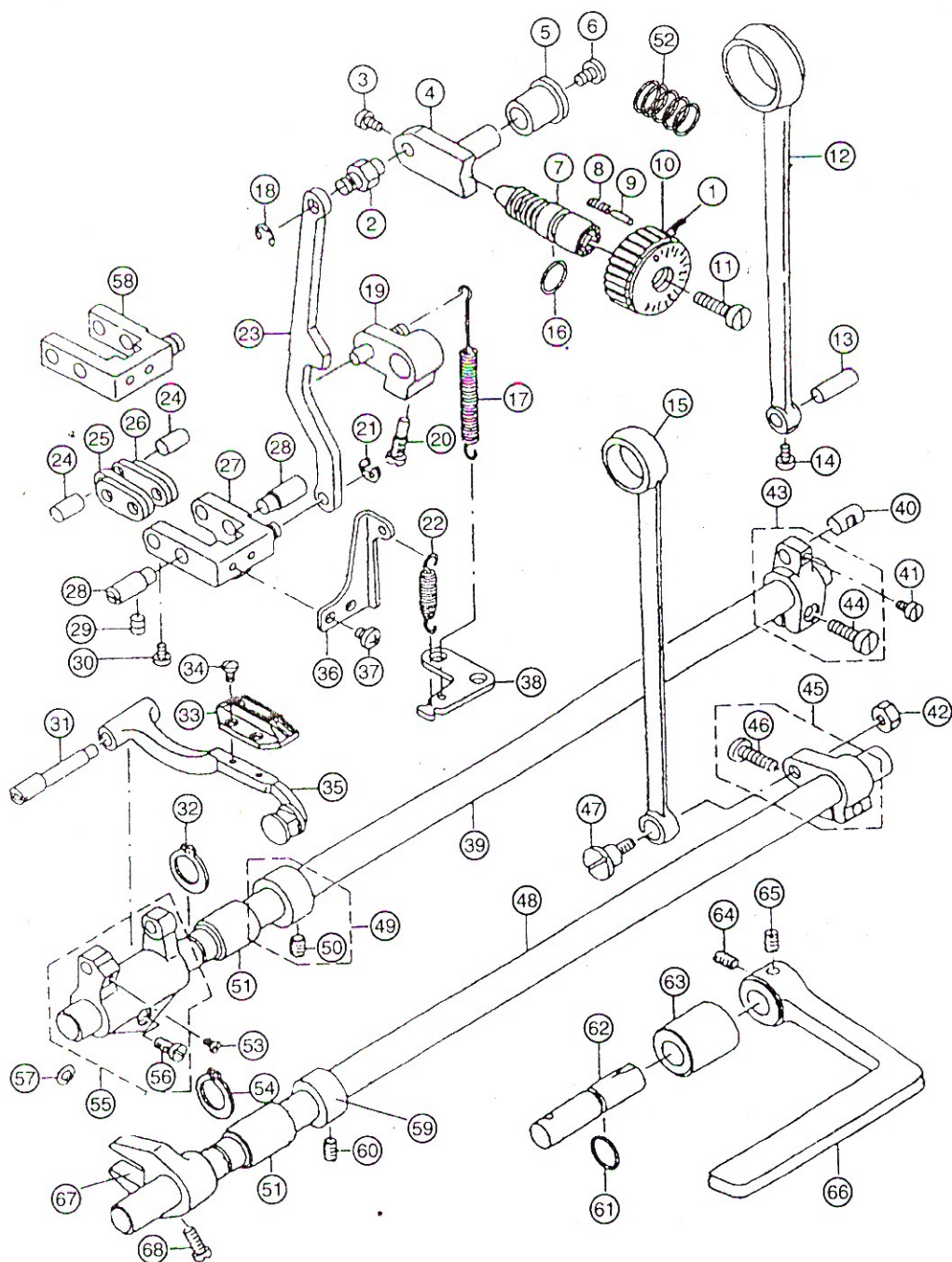
4、压脚扳手部件/HARD LIFTER ASM



4、压脚扳手部件/HARD LIFTER ASM

序号	零件名称	零件编码	NAME	数量	备注
1	压脚扳手	10040013	HAND LIFTER	1	
2	压脚扳手螺钉	10040014	SCREW	1	
3	压脚扳手轴O型圈	10040016	RUBBER RING	1	
4	压脚扳手凸轮	10040015	HAND LIFTER CAM ASM	1	
5	抬压脚前杠杆部件	10040018	HAND LIFTER LINK	1	
6	拉杆开口挡圈	10040027	E-RING	1	
7	前杠杆螺纹销	10040019	LINK SHAFT	1	
8	压脚螺钉	10040012	SCREW 9/64-40 L=10.5	1	SM9/64×40 L=10.5
9	螺纹肖开口挡圈	10040020	E-RING	3	
10	压脚升降板	10040017	LIFTING LEVER	1	
11	降板连接特制开口挡圈	10040021	E-RING	1	
12	抬压脚拉杆螺钉	10040030	HINGE SCREW	1	
13	后杠杆轴位螺钉	10040029	HINGE SCREW D=7.24 H=3.3	1	
14	抬压脚后杠杆	10040028	LIFTING LEVER LINK	1	
15	抬压脚顶杆	10040031	KNEE LIFTER CONNECTING ROD	1	
16	抬压脚拉杆	10040026	KNEE LIFTING CROSS ROD	1	
17	螺纹肖开口挡圈	10040020	E-RING	2	
18	松线顶板复位弹簧	10040025	TENSION RELEASE RETURN SPRING	1	
19	松线轴钉弹簧	10030034	THREAD RELEASE PIN SPRING	1	
20	压脚组件	10041000	PRESSER FOOT ASM	1	
21	松线轴钉	10030031	TENSION RELEASE SUPPORTING PIN	1	
22	松线顶板	10040022	THREAD TENSION RELEASE WIRE	1	
23	松线顶板螺纹销	10040023	TENSION RELEASE SHAFT	1	
24	调压调钉	10040001	PRESSER SPRING REGULATOR	1	
25	调压螺母	10040002	PRESSER ADJUSTING SCREW NUT	1	
26	调压导杆	10040003	PRESSER GUIDE BAR	1	
27	调压弹簧	10040004	PRESSER ADJUSTING SPRING	1	
28	压杆导架	10040006	PRESSER BAR GUIDE BRACKET	1	
29	压杆	10040005	PRESSER BAR	1	
30	缓线调节勾	10040008	PRESSER BAR THREAD GUIDE	1	
31	压杆导架螺钉	10040007	SCREW 1/4-40 L=8	1	SM1/4×40 L=8
32	缓线调节勾螺钉	10040009	SCREW 9/64-40 L=9	2	SM9/64×40 L=9
33	压杆轴套	10040010	PRESSER BAR BUSHING LOWER	1	
34	松线顶板钢绳夹板螺钉1	10050058	SCREW 11/64-40 L=7	1	SM11/64×40 L=8
35	松线顶板钢绳夹板1	10240002	WIRE HOLDER A	2	
36	传动钢绳固定板螺钉	10020030	SCREW 3/16-28 L=6	1	SM3/16×28 L=6
37	传动钢绳固定板	10240004	WIRE HOLDER BRACKET UPPER	1	
38	松线顶板传动钢绳夹板2	10240005	WIRE CABLE HOLDER	1	
39	松线顶板传动钢绳夹板螺钉2	10020030	SCREW 3/16-28 L=6	1	SM3/16×28 L=6
40	传动钢绳座	10240007	WIRE HOLDER BRACKET LOWER	1	
41	传动钢绳座紧固螺钉	10061002	SCREW 15/64-28 L=9	1	SM15/64×28 L=9
42	松线顶板传动钢绳夹板螺钉3	10030017	SCREW 11/64-40 L=4	1	SM11/64×28 L=4
43	螺母	10240010	NUT	2	SM3/16×28
44	压脚割线刀	10140001	KNIFE	1	

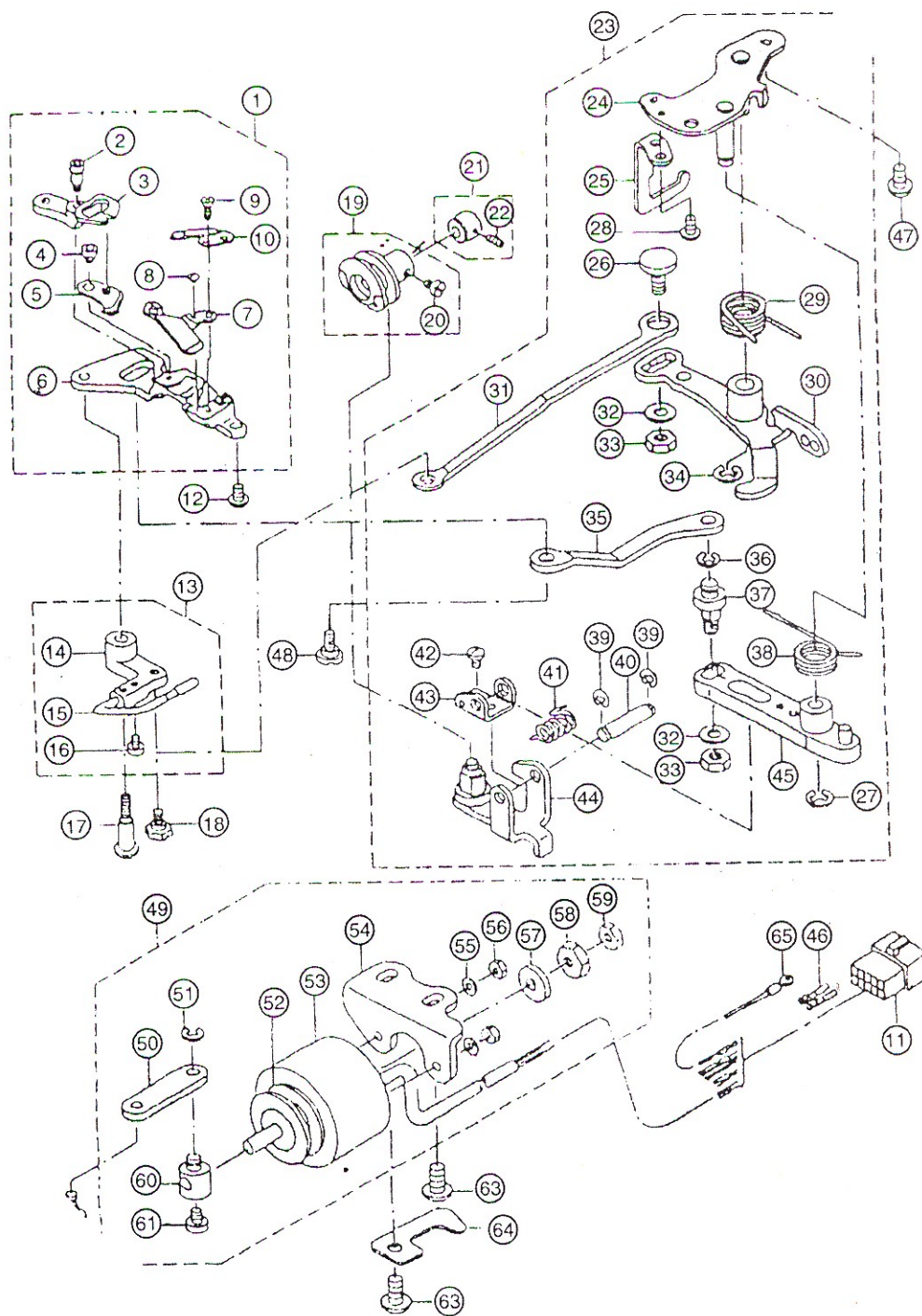
5、送布机构部件/FEED ASM



5、送布机构部件/FEED ASM

序号	零件名称	零件编码	NAME	数量	备注
1	针距旋钮锁紧板	10150003	LOCK LEVER	1	
2	倒送料连杆肖	10050089	FEED REGULATOR PIN	1	
3	倒送料连杆肖螺钉	10050090	SCREW 3/16-40 L=6	2	SM9/64×40 L=6
4	送料调节器	10050086	FEED REGULATOR	1	
5	送料调节器轴套	10050087	FEED REGULATOR BUSHING	1	
6	送料调节器轴端螺钉	10050088	SCREW 3/16-28 L=7	1	
7	送料调节器螺栓	10150002	FEED REGULATOR SCREW	1	
8	送料距锁合簧	10050085	SPRING	1	
9	送料距锁合肖	10050084	FEED ADJUST PIN	1	
10	送料距旋钮	10050001	FEEL LIAL	1	
11	送料距旋钮螺钉	10050081	SCREW 3/16-40 L=6	1	SM3/16×40 L=6
12	送料连杆	10050031	ROCKER SHAFT CONNECTING	1	
13	送料连杆肖	10050032	WALKING FOOT PIN C	1	
14	送料连杆肖螺钉	10050030	SCREW 3/16-40 L=6	1	SM9/64×40 L=6
15	拾牙连杆	10050074	CONNECTING ROD	1	
16	送料调节器螺栓(O)型圈	10050083	RUBBER RING	1	
17	倒送料簧	10050101	FEED REVERSE SPRING	1	
18	倒送料连杆挡圈	10050092	E-RING	1	
19	倒送料曲柄部件	10050000	FEED REVERSE ARM ASM	1	
20	倒送料曲柄螺钉	10050100	SCREW	1	
21	倒送料连杆挡圈	10050092	E-RING	1	
22	摆动杆座复位簧	10050105	SPRING	1	
23	倒送料连杆	10050001	FEED REGULATOR CONNECTING ROD	1	
24	送料摆动板连接肖	10050036	WALKING FOOT PIN A	2	
25	送料短摆动板	10050035	CONNECTING LINK B	2	
26	送料长摆动板	10050034	CONNECTING LINK A	2	
27	送料摆动板左销	10150006	ADJUSTING LINK FULCRUM SHAFT A	1	
28	送料摆动板座右销	10050041	ADJUSTING LINK FULCRUM SHAFT A	2	
29	左右销螺钉	10020027	SCREW 15/64-28 L=7	2	SM15/64×28 L=7
30	连接销螺钉	10050037	SCREW 9/64-40 L=6	2	SM9/64×40 L=6
31	牙架肖	10050057	FEED BAR SHAFT	1	
32	送料(拾牙)轴轴用挡圈	10050048	RETAINING RING 13.8	1	D=13.8
33	送布牙	10150001	FEEL DOG	1	
34	送布牙螺钉	10050060	SCREW 1/8-44 L=6	2	SM1/8×44 L=6
35	牙架组件	10050000	FEED BAR ASM	1	
36	摆动板座复位板	10050105	ADJUSTING LINK SPRING GUIDE	1	
37	复位板螺钉	10050104	SCREW 11/64-40 L=5	2	SM11/64×40 L=5
38	拉簧固定板	10050102	FEED SPRING HOOK	1	
39	送料轴	10050047	FEED ROCKER SHAFT	1	
40	送料曲柄肖	10050044	WALKING FOOT PIN B	1	
41	送料曲柄螺钉	10050045	SCREW 9/64-40 L=6	1	SM9/64×40 L=6
42	拾牙连杆轴位螺母	10050076	NUT 9/32-28	1	SM9/32×28
43	送料曲柄	10050043	FEED ROCKER SHAFT CRANK ASM	1	
44	送料曲柄螺钉	10050046	SCREW 3/16-28 L=14	1	SM3/16×28 L=14
45	拾牙曲柄	10050072	FEED ARM COMPL	1	
46	拾牙曲柄螺钉	10050073	SCREW 3/16-28 L=15.5	1	SM3/16×28 L=15.5
47	拾牙连杆轴位螺钉	10050075	HINGE SCREW D=10 H=8	1	D=10H=8
48	拾牙轴	10050049	FEED DRIVING SHAFT	1	
49	送料轴紧圈	10050049	THRUST COLLAR ASM	1	D=14.22W=12
50	送料轴紧圈螺钉	10020007	SCREW 1/4-40 L=6	2	SM1/4×40 L=6
51	送料轴前轴套	10050051	FEED ROCKER SHAFT BUSHING	2	
52	锁紧板弹簧	10150004	SPRING	1	
53	牙架肖螺钉	10050058	SCREW 11/64-40 L=7	1	SM11/64×40 L=7
54	拾牙轴用挡圈	10050049	RETAINING RING 13.8	1	
55	牙架座	10050053	FEED BAR CRANK ASM	1	
56	牙架座螺钉	10050054	SCREW 3/16-28 L=14	1	SM3/16×28 L=14
57	牙架座螺钉垫圈	10050055	WASHER 4.8 8.4 2.8	1	4.8×8.4×0.8
58	送料摆动板座	10050061	WALKING FOOT ADJUSTING LINK	1	
59	拾牙轴挡圈	10050049	THRUST COLLAR ASM	1	
60	拾牙轴紧圈螺钉	10020007	SCREW 1/4-40 L=6	1	SM1/4×40 L=6
61	倒送料轴O型圈	10050094	RUBBER RING	1	
62	倒送料轴	10050093	FEED REVERSE SHAFT	1	
63	倒送料轴轴套	10050095	FEED LEVER METAL	1	
64	倒送料扳手螺钉	10020009	SCREW	1	
65	倒送料扳手定位螺钉	10050097	SCREW	1	
66	倒送料扳子	10050096	REVERSE FEED CONTROL LEVER	1	
67	拾牙叉	10050067	DRIVING SHAFT CRANK ASM	1	
68	拾牙叉螺钉	10050268	SCREW 11/64-40 L=10.5	1	SM11/64×40 L=10.5

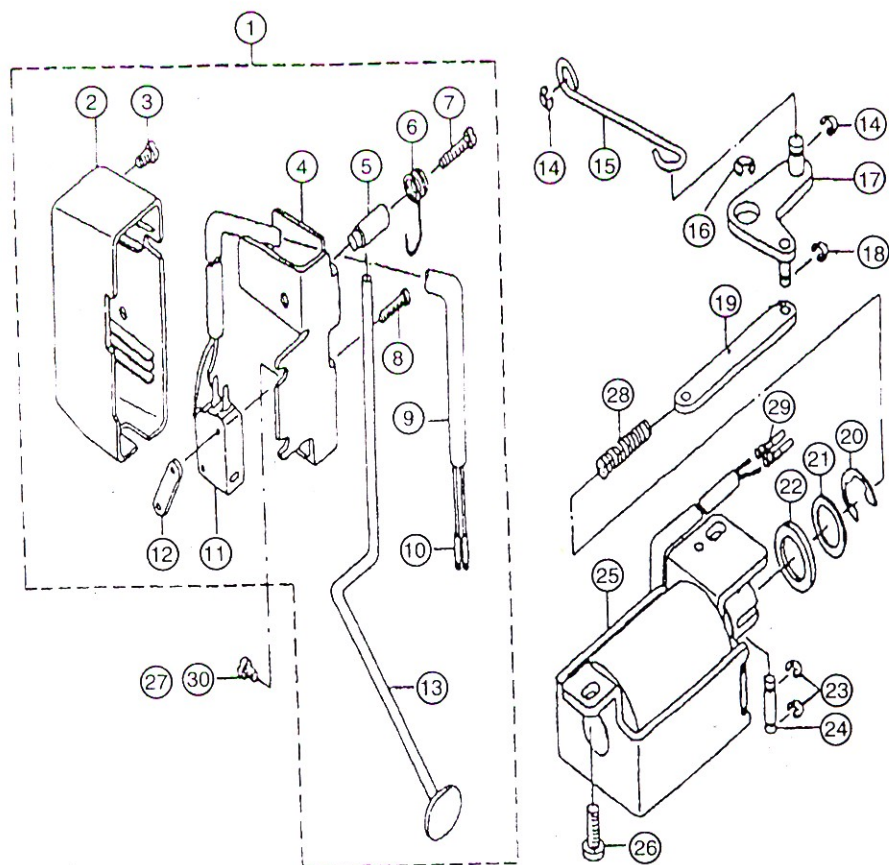
6、自动切线装置部件/AUTOMATIC THREAD TRIMMER COMPONENTS



6、自动切线装置部件/AUTOMATIC THREAD TRIMMER COMPONENTS

序号	零件名称	零件编码	NAME	数量	备注
1	切刀组件	10261000	KNIFE UNIT	1	
2	摆动臂螺钉	10261001	HINGE SCREW D=4.6 H=7	1	D=4.6 H=7
3	摆动臂	10261002	FORKED BASE FOR KNIFE	1	
4	活动刀臂螺钉	10261003	MOVING KNIFE HINGE SCREW	1	
5	活动刀臂	10261004	MOVING KNIFE ASM	1	
6	切刀座	10261005	KNIFE MOUNTING BASE	1	
7	护线板	10261006	THREAD GUIDE FOR KNIFE	1	
8	护线板螺钉	10261007	SCREW 3/32-56 L=2.3	1	SM3/32×56 L=2.3
9	固定刀片螺钉	10261008	SCREW 1/8-44 L=6	2	SM1/8×44 L=6
10	固定刀片	10261009	COUNTER KNIFE	1	
11	端子接头	10260001	HOUSING 14P	1	
12	切刀座螺钉	10260002	SCREW 11/64-40 L=7	1	SM11/64×40 L=7
13	压线勾组件	10262000	PICKER ARM ASM	1	
14	压线勾座	10262001	PICKER ARM	1	
15	压线勾	10262002	THREAD TAKE-UP PICKER ASM	1	
16	压线勾螺钉	10262003	SCREW 9/64-40 L=5	2	SM9/64×40 L=5
17	压线勾座螺钉	10260003	HINGE SCREW D=6.35 H=14.5	1	D=6.35 H=14.5
18	压线勾拉杆左螺钉	10260004	HINGE SCREW D=6.35 H=2.7	1	D=6.35 H=2.7
19	切线凸轮	10260005	THREAD TRIMMER CAM ASM	1	
20	切线凸轮螺钉	10250006	SCREW 11/64-40 L=6	2	SM11/64×40 L=6
21	切线凸轮紧固圈	10260007	CAM COLLAR ASM	1	
22	切线凸轮紧固螺钉	10260008	SCREW 11/64-40 L=4.5	2	SM11/64×40 L=4.5
23	切刀驱动组件	10263100	THREAD TRIMMER DRIVING UNIT	1	
24	切刀驱动底座	10263101	BASE PLATE ASM	1	
25	安全护钩	10263001	DRIVING ARM STOPPE	1	
26	压线勾拉杆右螺钉	10263002	PICKER LINK PIN	1	
27	切刀驱动摆动臂挡圈	10263003	E-RING 6	1	E6
28	安全护钩螺钉	10263004	SCREW 11/64-40 L=7	2	SM11/64×40 L=7
29	压线勾摆动臂弹簧	10263005	CLUTCH SPRING	1	
30	压线勾摆动臂	10263200	CLUTCH PLATE ASM	1	
31	压线勾拉杆	10263006	PICKER LINK	1	
32	压线勾拉杆右螺钉垫圈	10263007	WASHER	1	
33	压线勾拉杆右螺钉螺母	10263008	NUT 15/64-28	1	SM15/64×28
34	压线勾摆动臂垫圈	10263003	E-RING 6	1	E6
35	活动刀片连杆	10263009	MOVING KNIFE LINK	1	
36	活动刀片连杆挡圈	10263010	E-RING	1	
37	活动刀片连杆连接肖	10263011	MOVING KNIFE LINK PIN	1	
38	切刀驱动摆动臂弹簧	10263012	KNIFE RETURN SPRING B	1	
39	切线凸轮滚柱架销挡圈	10263013	E-RING 4	2	E4
40	切线凸轮滚柱架销	10263014	ROLLER FULCRUM SHAFT	1	
41	切线凸轮滚柱架销弹簧	10263015	ROLLER FULCRUM SPRING	1	
42	弹簧架螺钉	10263016	SCREW 9/64-40 L=6	1	SM9/64×40 L=6
43	弹簧架	10263017	ROLLER ARM BRACKET	1	
44	切线凸轮滚柱架组件	10263300	ROLLER ARM ASM	1	
45	切刀驱动摆动臂	10263401	KNIFE DRIVING ARM ASM	1	
46	端子	10263018	PIN CONTACT	2	
47	切刀驱动组件螺钉	10263019	SCREW 15/64-28 L=9	2	SM15/64×28 L=9
48	活动刀片连杆左螺钉	10263020	HINGE SCREW D=6.35 H=6.3	1	D=6.35 H=6.3
49	切线磁力线圈组件	10264000	SOLENOID UNIT	1	
50	切线磁力线圈连杆	10264001	CLUTCH LINK	1	
51	切线磁力线圈连接柱挡圈	10264002	E-RING	1	
52	缓冲垫	10264003	SOLENOID UBBER A	1	
53	切线磁力线圈	10264004	THREAD TRIMMER SOLENOID	1	
54	切线磁力线圈安装架	10264005	SOLENOID BASE	1	
55	切线磁力线圈安装架垫圈	10264006	WASHER 4.5×8×0.5	2	4.5×8×0.5
56	切线磁力线圈安装架螺母	10264007	NUT M4	2	M4
57	橡胶垫圈	10264008	SOLENOID RUBBER	1	
58	切线磁力线圈调节螺母(大)	10264009	NUT	1	
59	切线磁力线圈调节螺母(小)	10264010	NUT 1/4-40	1	
60	切线磁力线圈连接柱	10264011	SOLENOID PIN	1	
61	切线磁力线圈连接柱螺钉	10030017	SCREW 11/64-40 L=6.5	1	SM11/64×40 L=6.5
62	切线磁力线圈连杆螺钉	10264013	HINGE SCREW D=6 H=3.6	1	D=6 H=3.6
63	切线磁力线圈安装架螺钉	10264014	SCREW 15/64-28 L=12	2	SM15/64×28 L=12
64	线夹	10264015	TUBE HOLDER LOWER	1	
65	地线组件	10265000	GROUND WIRE ASM	1	

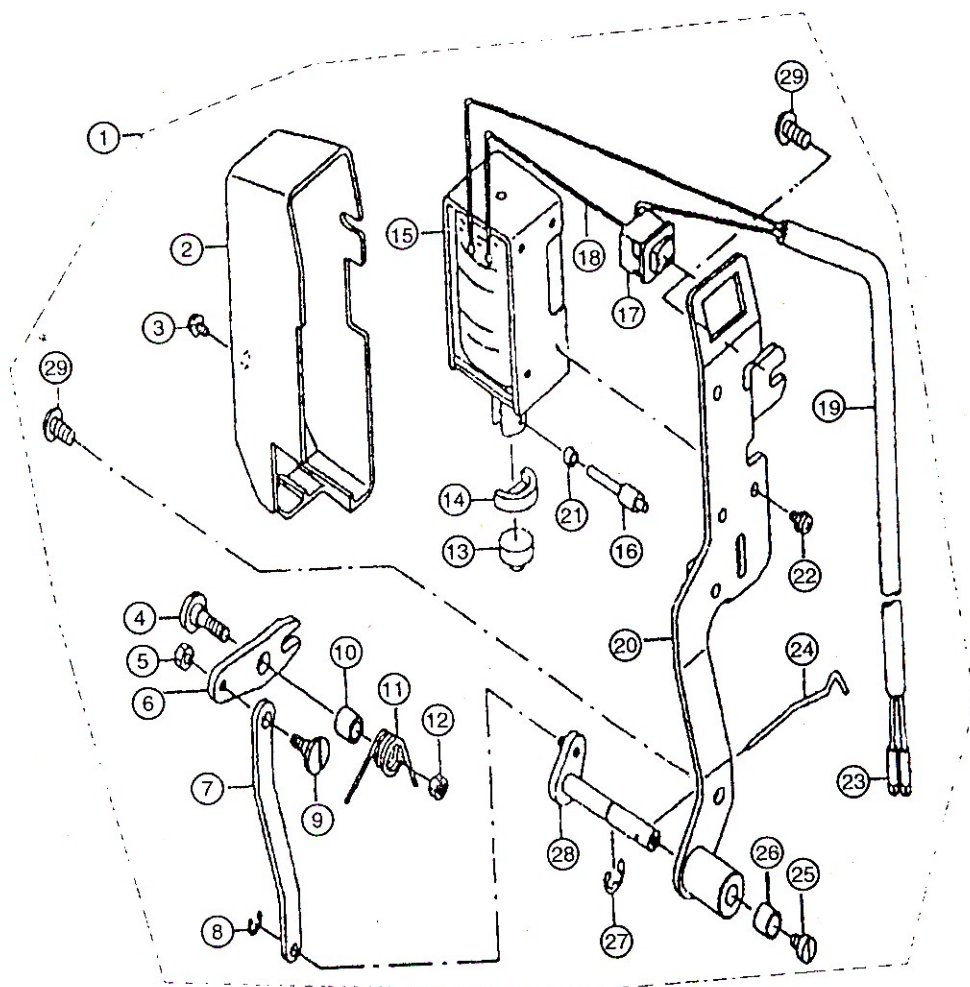
7、自动倒缝装置部件/AUTOMATIC REVERSE FEED COMPONENTS



7、自动倒缝装置部件/AUTOMATIC REVERSE FEED COMPONENTS

序号	零件名称	零件编码	NAME	数量	备注
1	自动倒缝装置组件	10271000	REVERSE FEED SWITCH ASM	1	
2	防护盖	10271001	REVERSE FEED SWITCH COVER	1	
3	防护盖螺钉	10271002	SCREW M4 L=6	1	M4 L=6
4	自动倒缝装置基座	10271003	REVERSE FEED SWITCH BASE	1	
5	倒缝操纵杆轴	10271004	REVERSE FEED SWITCH SHAFT	1	
6	倒缝操纵杆轴弹簧	10271005	REVERSE FEED SWITCH SPRING	1	
7	倒缝操纵杆轴螺钉	10271006	SCREW M4 L=16	1	M4 L=16
8	微动开关固定螺钉	10271007	SCREW M3 L=15	2	M3 L=15
9	微动开关电缆	10271008	2-CORE CABTYRE CORD	1	
10	端子	10271009	PIN CONTACT	2	
11	微动开关	10271010	MICROSWITCH	1	
12	微动开关固定板	10271011	SWITCH HOLDING PLATE	1	
13	倒缝操纵杆	10271012	REVERSE FEED SWITCH LEVER	1	
14	倒顺连杆挡圈	10270001	E-RING 5	2	E5
15	倒顺连杆	10270002	REVERSE FEED CONNECTING SHAFT	1	
16	倒顺摆动臂挡圈	10270003	E-RING 9	1	E9
17	倒顺摆动臂组件	10272100	CONNECTING ARM ASM	1	
18	倒顺磁力线圈连杆挡圈	10270004	E-RING 4	1	E4
19	倒顺磁力线圈连杆	10270006	REVERSE FEED CONNECTING LINK	1	
20	倒顺磁力线圈挡圈	10270007	E-RING 12	1	E12
21	倒顺磁力线圈垫圈	10270008	WASHER 16x24x2.6	1	16x24x2.6
22	倒顺磁力线圈橡胶垫圈	10270009	RUBBER PLUNGER	1	
23	倒顺磁力线圈连接肖挡圈	10270010	E-RING 4	2	E4
24	倒顺磁力线圈连接肖	10270011	PLUNGER ARM PIN	1	
25	倒顺磁力线圈	10270012	REVERSE FEED MAGNET ASM	1	
26	倒顺磁力线圈螺钉	10061004	SCREW 15/64-28 L=12	2	SM15/64 × 28 L=12
27	自动倒缝装置螺钉 (长)	10010006	SCREW 3/16-28 L=9	1	SM3/16 × 28 L=9
28	倒顺磁力线圈弹簧	10270015	PLUNGER SPRING	1	
29	端子	10271009	PIN CONTACT	2	
30	自动倒缝装置螺钉 (短)	10020030	SCREW 3/16-28 L=6	1	SM3/16 × 28 L=6

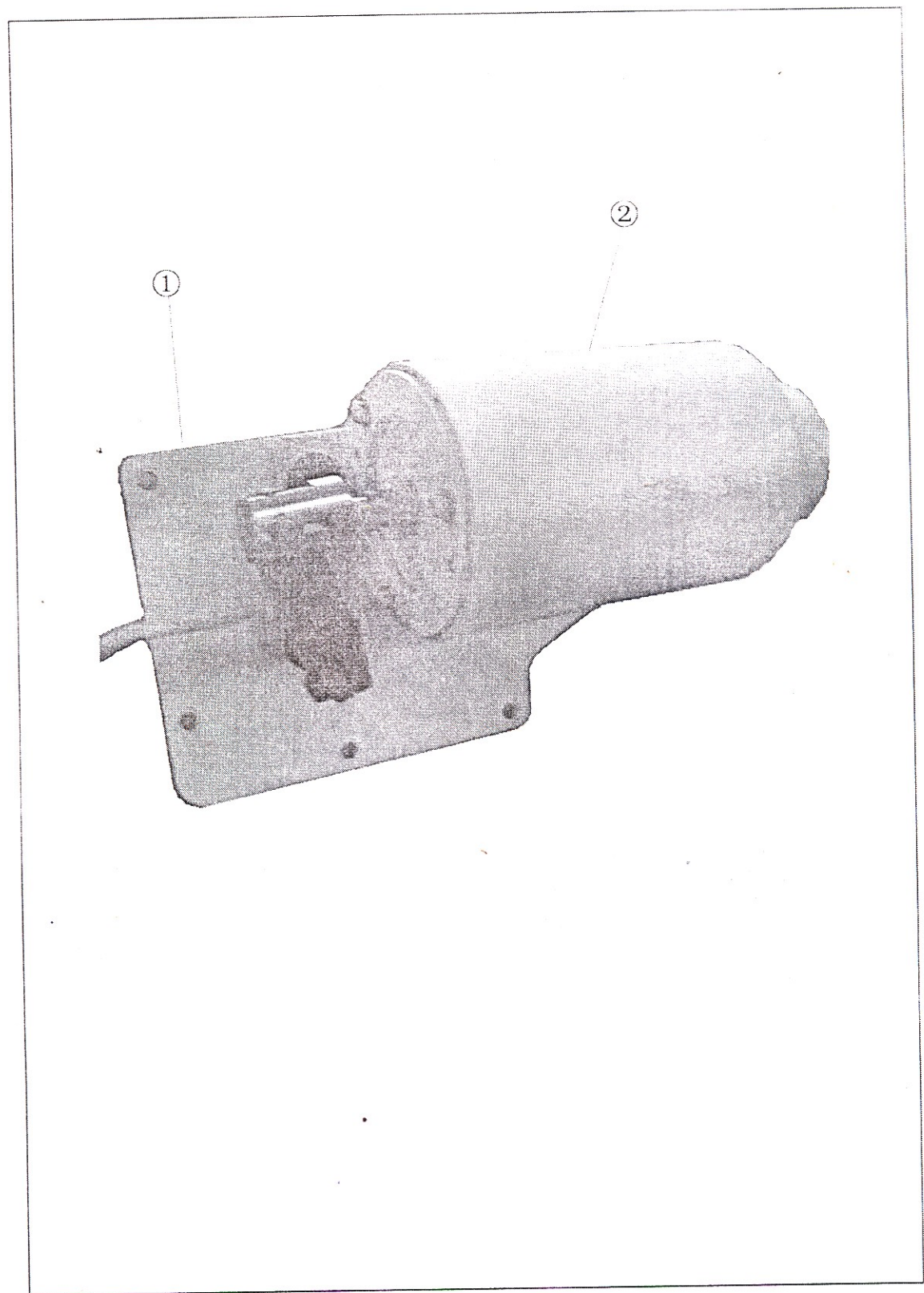
8、拔线装置/WIPER ASM



8、拔线装置/WIPER ASM

序号	零件名称	零件编码	NAME	数量	备注
1	拔线装置组件	10280000	WIPER ASM	1	
2	拔线装置护盖	10280001	WIPER COVER	1	
3	拔线装置护盖螺钉	10280002	SCREW M3	1	M3
4	拔线杆杠杆螺钉	10280003	HINGE SCREW D=6.5 H=3.2	1	D=6.5 H=3.2
5	拔线杆连杆螺钉螺母	10280004	NUT 9/64-40	1	SM9/64×40
6	拔线杆杠杆	10280005	WIPER LINK A	1	
7	拔线杆连杆	10280006	WIPER LINK B	1	
8	拔线杆连杆挡圈	10280007	E-RING 2.5	1	E2.5
9	拔线杆连杆螺钉	10280008	WIPER LINK B HINGE SCREW	1	
10	拔线杆杠杆定位环	10280009	WIPER HINGE SCREW COLLAR	1	
11	拔线杆扭簧	10280010	WIPER SPRING	1	
12	拔线杆杠杆螺钉螺母	10280011	NUT 11/64-40	1	SM11/64×40
13	拔线磁力线圈缓冲垫 (A)	10280012	WIPER RUBBER A	1	
14	拔线磁力线圈缓冲垫 (B)	10280013	WIPER RUBBER B	1	
15	拔线磁力线圈	10280014	WIPER SOLENOID	1	
16	拔线杆杠杆销	10280015	WIPER SOLENOID SHAFT	1	
17	拔线开关	10280016	POWER SWITCH	1	
18	拔线开关电线	10280017	ELECTRIC WIRE	1	
19	拔线开关二芯电缆	10280018	2-CORE CABTYRE CORD	1	
20	拔线装置座	10280019	WIPER BASE ASM	1	
21	拔线杆杠杆滚柱	10280020	WIPER LINK COLLAR	1	
22	拔线磁力线圈固定螺钉	10280021	SCREW	3	
23	端子	10280022	PIN CONTACT	2	
24	拔线杆	10280023	WIPER	1	
25	拔线杆曲柄螺钉	10280024	SCREW 9/64-40 L=5	1	SM9/64×28 L=5
26	拔线杆定位环	10280025	WIPER COLLAR	1	
27	拔线杆曲柄挡圈	10280026	E-RING	1	
28	拔线杆曲柄	10280027	WIPER DRIVING SHAFT ASM	1	
29	拔线装置螺钉	10010006	SCREW 3/16-28 L=9	2	SM3/16×28 L=9

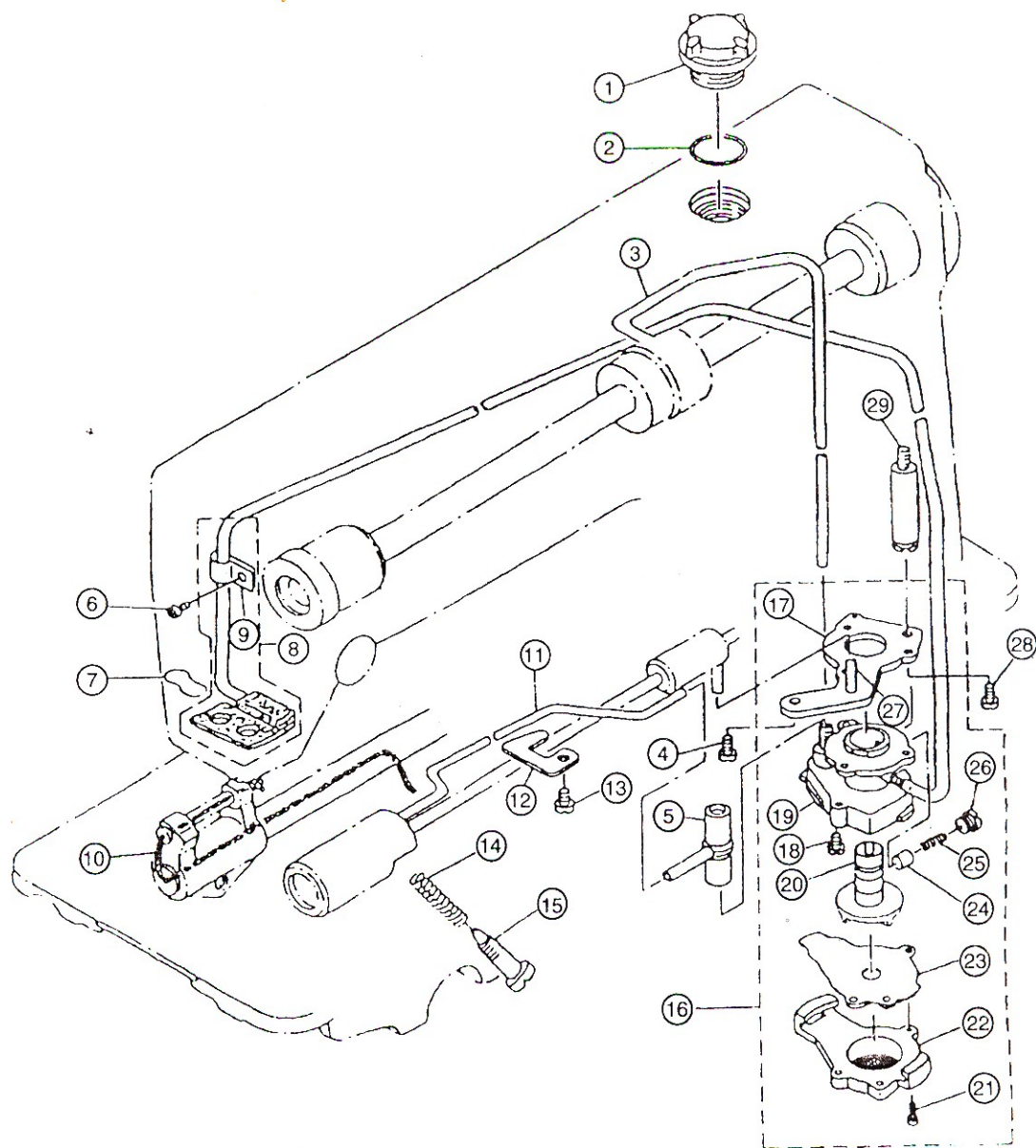
9、自动抬压脚部件/AUTO LIFT ASM



9、自动抬压脚部件/AUTO LIFT ASM

序号	零件名称	零件编码	数量	备 注
1	后窗板	10010004	1	
2	电磁铁组件	10091000	1	

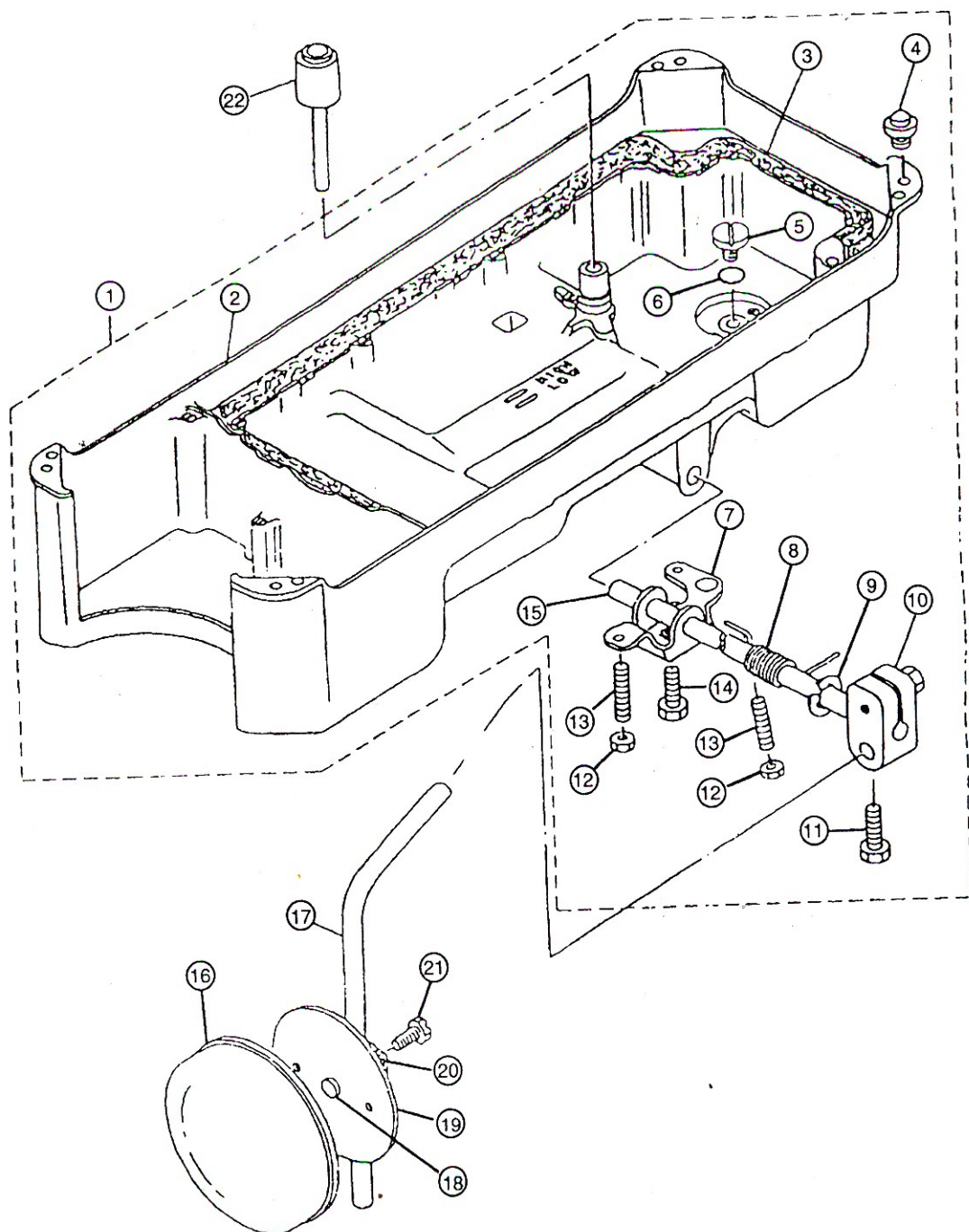
10、润滑部件/LUBRICATING



10、润滑部件/LUBRICATING

序号	零件名称	零件编码	NAME	数量	备注
1	油窗	10090010	OIL SIGHT WINDOW	1	
2	油窗O型圈	10090011	RUBBER RING	1	
3	上轴供油管	10090004	MAIN SHAFT OIL TUBE	1	
4	油泵螺钉	10091012	SCREW 15/64-28 L=9	1	SM15/64 × 28 L=9
5	供油管接头	10091013	RUBBER JOINT	1	
6	回油管夹螺钉	10020030	SCREW 3/16-28 L=6	1	SM3/16 × 28 L=6
7	回油管油毡夹	10090017	OIL FELT PRESSER	1	
8	回油除尘毡	10090015	ANTI DUST TUBE HOLDER	1	
9	回油管夹	10090013	HOLDER	1	
10	油线	10090019	OIL WICK	1	
11	旋梭供油管	10090005	OIL TUBE	1	
12	旋梭供油管压板	10090008	TUBE HOLDER (LOWER)	1	
13	压板螺钉	10090009	SCREW 15/64-28 L=9	1	SM15/64 × 28 L=9
14	旋梭油量调节簧	10090007	SPRING	1	
15	旋梭油量调节螺钉	10090006	OIL ADJUSTING SCREW	1	
16	油泵部件	10091000	LUBRICATING OIL PUMP ASM	1	
17	油泵安装板	10091001	OIL PUMP INSTALLING BASE	1	
18	油泵连接螺钉	10091012	SCREW M3 L=8	3	M3 L=8
19	油泵壳体	10091003	OIL PUMP	1	
20	油泵叶轮	10091005	OIL PUMP IMPELLER	1	
21	油泵壳体螺钉	10091008	SCREW D=3 L=10	3	
22	油泵盖	10091007	LUBRICATING OIL PUMP COVER	1	
23	叶轮托板	10091006	OIL PUMP IMPELLER COVER	1	
24	回油柱塞	10091009	PLUNGER	1	
25	柱塞弹簧	10091010	PLUNGER SPRING	1	
26	柱塞螺钉	10091011	PLUNGER SCREW	1	
27	下轴供油接头	10091013	HOOK DRIVING SHAFT OIL TUBE	1	
28	油泵固定螺钉	10050006	SCREW 11/64-40 L=9.5	1	SM11/64 × 40 L=9.5
29	油泵固定螺柱	10290001	OIL PUMP SUPPORT	1	

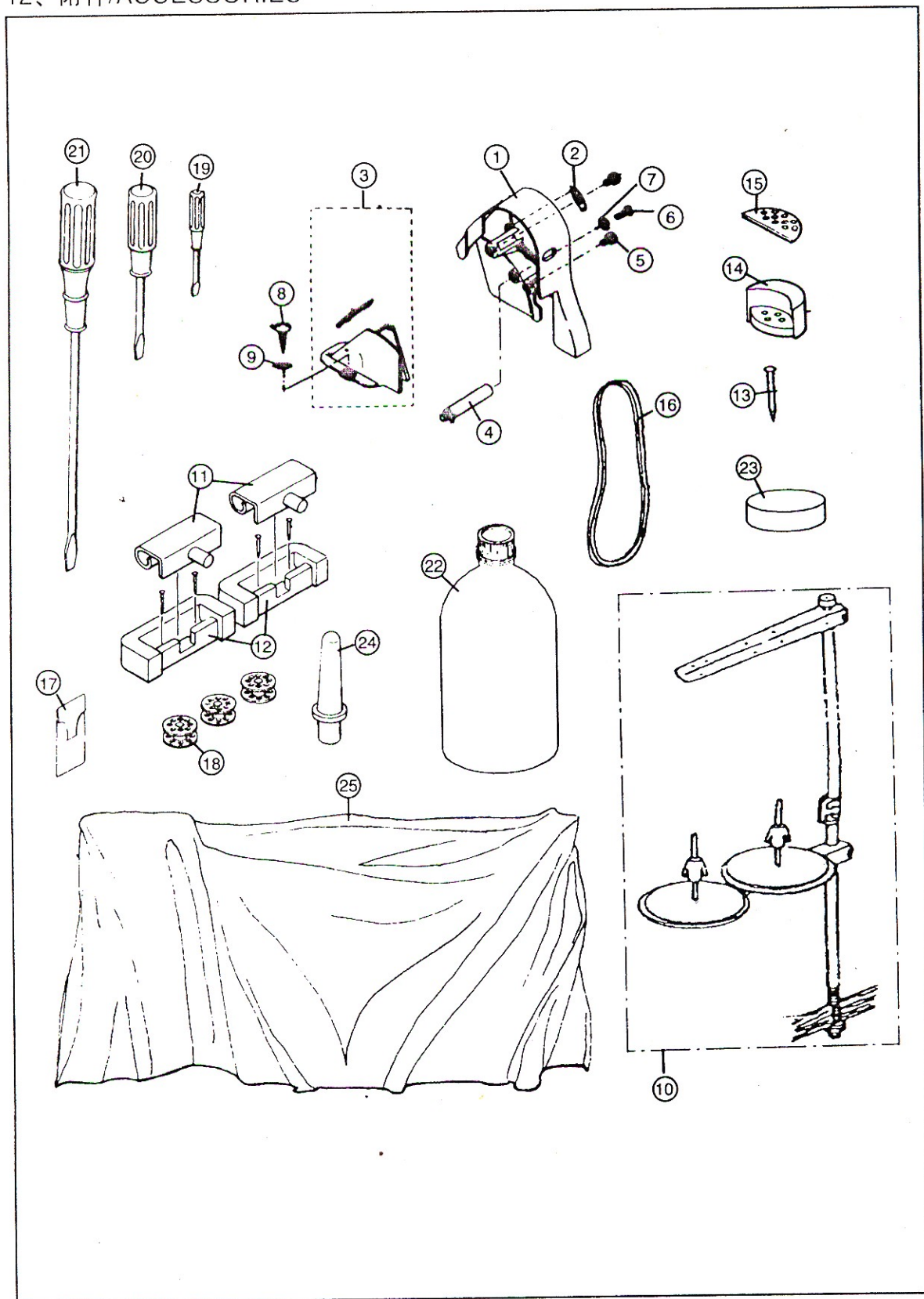
11、油盘部件/OIL RESERVOIR COMPONENTS



11、油盘部件/OIL RESEROIR COMPONENTS

序号	零件名称	零件编码	NAME	数量	备注
1	油盘部件	100A1000	OIL RESERVOIR ASM	1	
2	油盘	100A1001	OIL RESERVOIR	1	
3	油盘垫	100A1002	OIL RESERVOIR GASKET	1	
4	机头座垫	100A1003	RUBBER CUSHION	4	
5	排油孔螺钉	10020031	SCREW 5/16-24 L=7	1	SM15/64×24 L=7
6	排油孔螺钉(O)型圈	100A1005	RUBBER RING	1	
7	抬压脚双向曲柄	100A0006	KNEE LIFTING ROTATING ARM	1	
8	双向曲柄扭簧	100A0010	SPRING	1	
9	抬压脚轴开口挡圈	100A0012	E-RING 10	1	
10	抬压脚操纵杆接头	100A0013	VERTICAL SHAFT FITTING ARM	1	
11	操纵杆接头螺钉	100A0014	SCREW	2	M6 L=20
12	双向曲柄限位螺母	100A0008	NUT M6	2	M6
13	双向曲柄限位螺钉	100A0009	SCREW M6 L=30	2	M6 L=30
14	双向曲柄螺钉	100A0007	SCREW M6 L=17.5	1	M6 L=17.5
15	抬压脚轴	100A0011	KNEE PRESS CROSS SHAFT	1	
16	操纵杆软垫	100A0018	KNEE PAD PLATE COVER	1	
17	操纵杆	100A0016	KNEE PAD UPRIGHT SHAFT	1	
18	操纵杆垫	100A0019	KNEE PAD PLATE RUBBER	1	
19	操纵板	100A0017	KNEE PAD PLATE	1	
20	操纵杆接头	100A0020	KNEE PAD PLATE SUPPORT	1	
21	接头螺钉	100A0021	SCREW M6 L=12	1	M6 L=12
22	抬压脚顶销	100A0005	KNEE LIFTER PUSH ROD	1	

12、附件/ACCESSORIES



12、附件/ACCESSORIES

序号	零件名称	零件编码	NAME	数量	备注
1	上轮上皮带罩	10181000	BELT COVER A	1	
2	上皮带罩螺孔盖	10181001	BELT COVER CAP	1	
3	上轮下皮带罩组件	10181002	BELT COVER COMPL	1	
4	上皮带罩支柱	10181003	BELT COVER SUPPORT	1	
5	上皮带紧固螺钉	10181004	BELT COVER A SCREW	2	
6	上皮带支柱螺钉	10181005	SCREW 3/16-28 L=14	1	SM3/16×28 L=14
7	上皮带支柱垫圈	10181006	WASHER 5×10.5×1	1	5×10.5×1
8	下皮带罩安装木螺钉	10181007	WOOD SCREW D=4.1 L=20	5	D=4.1 L=20
9	木螺钉垫片	10080007	WASHER 4.5×10×0.8	2	4.5×10×0.8
10	线架部件	10083300	THREAD STAND ASM	1	
11	机头铰链	10080001	MACHINE HINGE PLATE ASM	2	
12	机头铰链座	10080002	MACHINE HINGE PLATE	2	
13	机头连接勾座钉	10080003	WOOD SCREW	6	
14	机头防震垫(大)	10080003	OIL RESERVOIR RUBBER CUSHION	2	
15	机头防震垫(小)	10080002	OIL RESERVOIR RUBBER CUSHION	2	
16	V型皮带	10080020	MACHINE DRIVING BELT	1	
17	机针	10080012	NEEDLE	4	DB×1 14#
18	梭芯	10080016	BOBBIN	3	
19	螺钉起子(小)	10080015	SCREW DRIVER SMALL	1	
20	螺钉起子(中)	10080014	SCREW DRIVER MEDIUM	1	
21	螺钉起子(大)	10080013	SCREW DRIVER LARGE	1	
22	大油壶	10080019	OIL RESERVOIR ASM	1	
23	磁铁	10070001	MAGNET	1	
24	机头撑杆	10080018	MACHINE REST PIN	1	
25	机头罩	10080017	MACHINE HEAD COVER	1	