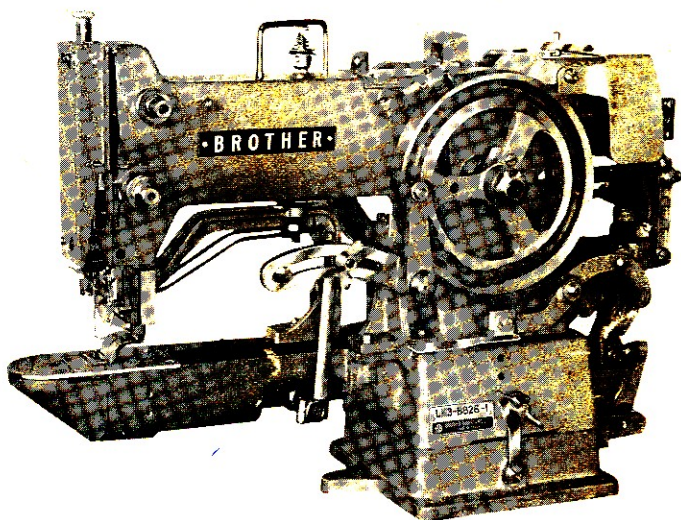


PARTS BOOK

FOR

BROTHER LK3-B826, B828



ESCANTADO

Please clarify Ref. No. and
Parts No. as well as parts name
When you place an order.

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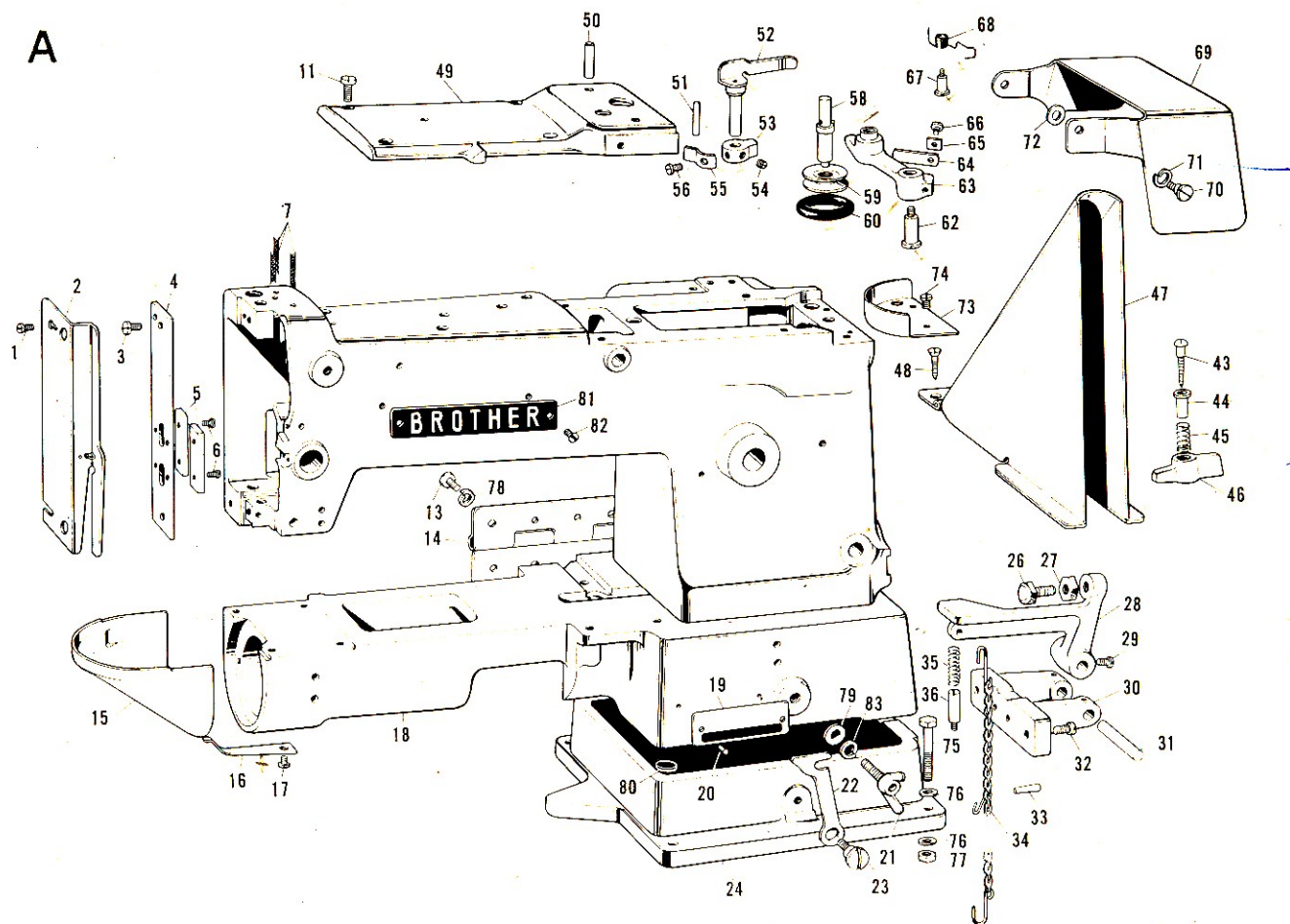
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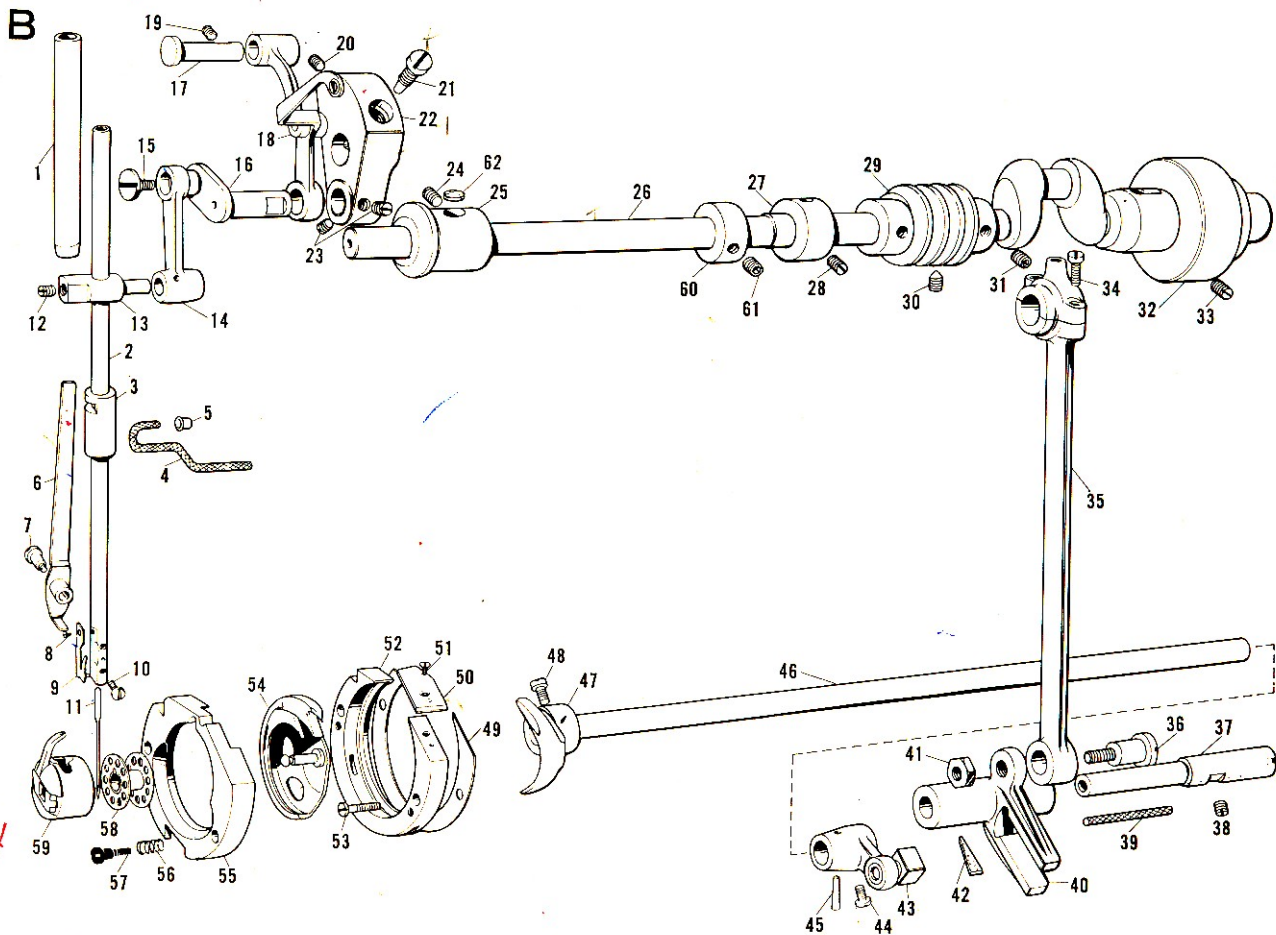
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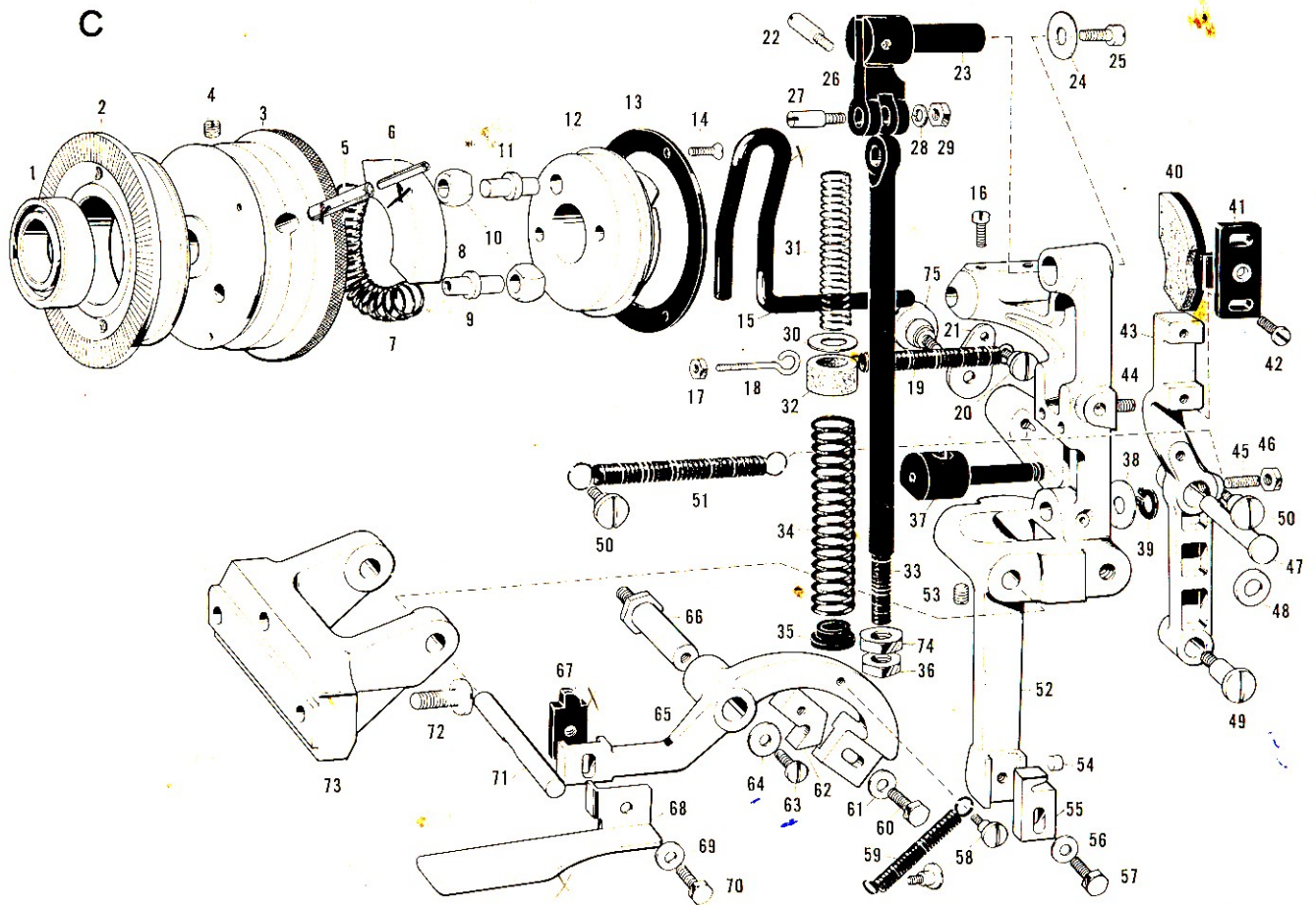


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A-2	Face Plate Assembly	1 "	116835-0-01		A-53	Bobbin Winder Pawl	1 "	142566-0-01	
A-3	Screw	2 pcs.	009780-8-12		A-54	Screw	1 "	140577-0-01	
A-4	Needle Bar Guide Plate	1 pce.	117310-0-01		A-55	Stopper for Bobbin Presser	1 "	111950-0-01	
A-5	Needle Bar Guide	2 pcs.	117309-0-10	117526-0-01	A-56	Screw	1 "	101531-0-03	
A-6	Screw	4 "	009680-8-12		A-58	Bobbin Winder Shaft	1 "	118391-0-01	
A-7	12x12 Wick	3 "	115383-0-01		A-59	Bobbin Winder Wheel	2 pcs.	111946-0-02	
A-11	Screw	4 "	009761-2-13		A-60	Rubber Ring	1 pce.	120448-0-01	
A-13	Screw	8 "	009781-4-13		A-62	Stud Screw	1 "	104212-0-02	
A-14	Bed Hinge Assembly	1 pce.	116824-0-01		A-63	Bobbin Winder Shaft Holding Bracket	1 "	111941-0-01	118387-0-01
A-15	Shuttle Race Cover Assembly	1 "	115442-0-01		A-64	Elastic Plate	1 "	111942-0-01	
A-16	Spring	1 "	115446-0-01		A-65	Washer	1 "	111943-0-01	
A-17	Screw	1 "	009680-7-13		A-66	Set Screw	1 "	100080-0-01	
A-18	Arm Bed Assembly	1 "	115377-0-01		A-67	Stud Screw	1 "	103317-0-01	
A-19	Model Plate	1 "			A-68	Spring	1 "	118390-0-01	
A-20	Knock Pin	2 pcs.	116231-0-01		A-69	Pulley Cover	1 "	118392-0-01	
A-21	Wing Screw	1 pce.	115390-0-01		A-70	Screw	2 pcs.	115559-0-01	
A-22	Bed Supporter Hook	1 "	115388-0-01		A-71	Spring Washer	2 "	028060-1-40	
A-23	Stud Screw	1 "	115389-0-01		A-72	Washer	2 "	118236-0-00	
A-24	Bed Base	1 "	115385-0-01		A-73	Daster Plate	1 pce.	118386-0-01	
A-26	Bolt	1 "	115585-0-01		A-74	Saster Screw	2 pcs.	100242-0-04	
A-27	Nut	1 "	022840-3-03		A-75	Bolt	4 "	144543-0-01	
A-28	Starting Lever	1 "	115584-0-01		A-76	Washer	8 "	025060-2-32	
A-29	Screw	1 "	009761-0-13		A-77	Nut	4 "	021060-1-02	
A-30	Starting Lever Holder	1 "	115583-0-01		A-78	Washer	8 "	028770-2-43	
A-31	Starting Lever Shaft	1 "	115586-0-00		A-79	Washer	1 pce.	025080-2-33	
A-32	Screw	2 pcs.	009761-4-13		A-80	Rubber Cushion	4 pcs.	141026-0-00	
A-33	Taper Pin for A-30	2 "	046302-5-20		A-81	Name Plate	1 pce.	112547-0-01	
A-34	Starting Lever Connecting Chain (B)	1 pce.	106812-0-01		A-82	Screw	2 pcs.	102731-0-02	
A-35	Starting Lever Spring	1 "	115587-0-01		A-83	Spring Washer	1 pce.	028080-2-43	
A-36	Starting Lever Spring Stud	1 "	115588-0-01						
A-43	Screw	2 pcs.	031482-5-03						
A-44	Collar	2 "	115541-0-01						
A-45	Spring	2 "	115382-0-01						
A-46	Belt Guard Setter	2 "	115528-0-01						
A-47	Belt Cover Assembly	1 pce.	181044-0-01						
A-48	Screw	2 pcs.	033351-3-03						
A-49	Arm Cover	1 pce.	118388-0-01						
A-50	Spring Pin	1 "	047502-8-42	118387-0-01					
A-51	Pin	1 "	107331-0-01						



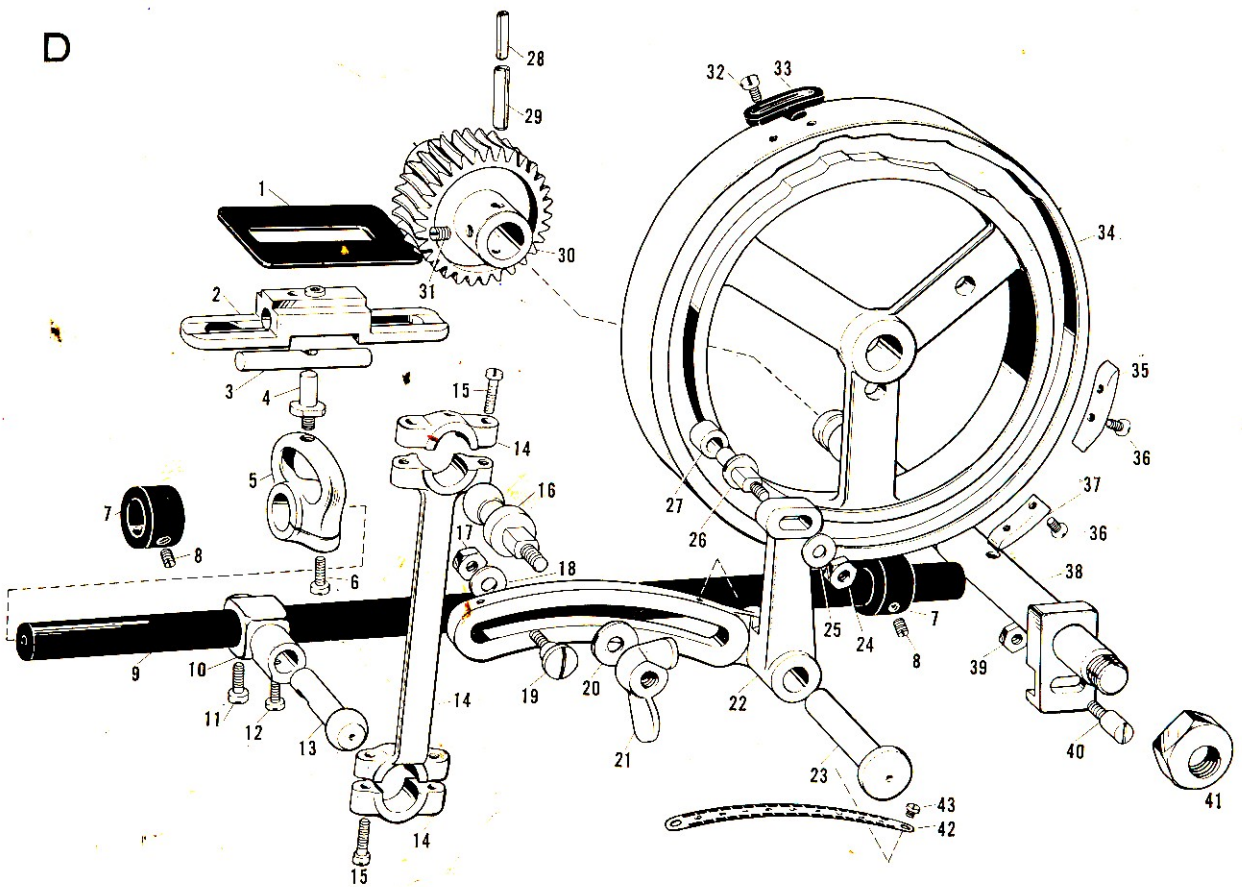
Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
B-1	Needle Bar Bushing Upper	1 pce.	111463-0-01	181000-0-01	B-37	Oscillating Rock Shaft	1 pce.	115433-0-01	180505-0-01
B-2	Needle Bar	1 "	115401-0-01		B-38	Screw	1 "	013760-8-10	
B-3	Needle Bar Bushing Lower	1 "	115402-0-01		B-39	Wick	1 "	115515-0-01	
B-4	Wick 4x4	1 "	109405-0-01		B-40	Oscillating Rock Body	1 "	115432-0-01	
B-5	Wick Stopper	1 "	109993-0-01		B-41	Nut	1 "	104689-0-01	
B-6	Nipper Fastening Plate	1 "	115403-0-01		B-42	(Fel Felt)	1 "	115434-0-01	
B-7	Stud Screw	1 "	115404-0-01		B-43	Slide Block Assembly	1 "	115435-0-01	
B-8	Screw	1 "	102626-0-05		B-44	Screw	1 "	100388-0-03	
B-9	Thread Nipper Spring	1 "	115489-0-01		B-45	Taper Pin	1 "	046301-6-20	
B-10	Screw	1 "	009679-3-14		B-46	Shuttle Driver Shaft	1 "	115438-0-01	
B-11	Needle LQx5	1 "			B-47	Shuttle Driver	1 "	115612-0-01	
B-12	Screw	1 "	013710-7-13		B-48	Screw	2 pcs.	009710-7-13	
B-13	Needle Bar Clamp	1 "			B-49	Shuttle Race Washer			
B-14	Needle Bar Crank Rod	1 "			B-50	Shuttle Race Thread Guide	1 pce.		
B-15	Screw	1 "	100253-0-01		B-51	Screw	1 "	100105-0-04	
B-16	Needle Bar Crank	1 "			B-52	Shuttle Race	1 "		
B-17	Stud	1 "			B-55	Shuttle Race Ring	1 "		
B-18	Thread Take-up Lever	1 "			B-56	Presser Spring	1 "	105832-0-01	
B-19	Screw	1 "	013761-2-10		B-57	Screw	1 "	105831-0-01	
B-20	Screw	1 "	013780-7-10		B-53	Screw	2 pcs.	105827-0-01	
B-21	Stud Screw	1 "	100250-0-01	181003-0-01	B-54	Shuttle Hook	1 pce.	116827-0-01	
B-22	Counter Weight	1 "	115395-0-00		B-58	Bobbin	1 "	100117-0-01	
B-23	Screw	2 pcs.	101706-0-01		B-59	Bobbin Case	1 "	116828-0-01	
B-24	Screw	1 pce.	013761-2-10		B-60	Collar	1 "	117671-0-02	
B-25	Upper Shaft Bushing Left	1 "	115392-0-00		B-61	Screw	2 pcs.	012770-6-22	
B-26	Upper Shaft	1 "	115391-0-01		B-62	Felt	1 pce.	140560-0-01	
B-27	Upper Shaft Bushing Intermediate	1 "	115393-0-00						
B-28	Screw	1 "	013761-2-10						
B-29	Worm	1 "							
B-30	Screw	2 pcs.	118853-0-01						
B-31	Screw	4 "	014750-6-22						
B-32	Upper Shaft Bushing Right	1 pce.	115394-0-00						
B-33	Screw	1 "	013761-2-10						
B-34	Screw	2 pcs.	107428-0-01						
B-35	Crank Rod	1 pce.							
B-36	Stud Screw	1 "	115431-0-01						

C



Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
C-1	Ball Bearing	1 pce.	072600-4-80		C-44	Screw	1 pce.	013760-6-10	
C-2	Idle Pulley	1 "	118384-0-01		C-45	Screw	1 "	013761-2-10	
C-3	Drive Pulley	1 "		182353-0-01	C-46	Nut	1 "	021760-3-02	
C-9	Roller Shaft (B)	1 "			C-47	Brake Lever Guide Stud	1 "	115569-0-01	
C-4	Screw	1 "	014760-6-22		C-48	Washer	1 "	025080-1-32	
C-5	Spring Pin	1 "	047502-2-42		C-49	Stud Screw	1 "	115567-0-11	115538-0-01
C-6	Spring Pin	1 "	047302-2-42		C-52	Clutch Lever	1 "	115539-0-01	
C-7	Plunge Spring	1 "	115426-0-02		C-54	Clutch Lever Bushing	1 "	115553-0-01	
C-8	Plunge Spring Holber	1 "	115427-0-01		C-55	Clutch Lever Pawl	1 "	115540-0-01	
C-10	Roller	2 pcs.	115423-0-01		C-56	Washer	1 "	025060-2-32	
C-11	Roller Shaft (A) for Stop Cam	1 pce.		182330-0-01	C-57	Bolt	1 "	017762-0-12	
C-12	Stop Cam	1 "			C-50	Stud Screw	2 pcs.	115389-0-01	
C-13	Stop Cam Ring	1 "	115429-0-01		C-51	Brake Spring	1 pce.	115570-0-01	
C-14	Screw	3 pcs.	117348-0-01		C-53	Screw	1 "	013760-8-10	
C-16	Screw	2 "	013761-2-12		C-58	Stud Screw	2 pcs.	115559-0-01	
C-17	Nut	1 pce.	021670-2-03		C-59	Clutch Tripping Lever Spring	1 pce.	115580-0-01	
C-18	Hook	1 "	106505-0-01		C-60	Bolt	1 "	017761-6-13	
C-19	Clutch Lever Spring	1 "	115560-0-01		C-61	Washer	1 "	025770-2-33	
C-20	Stud Screw	1 "	115559-0-01		C-62	Clutch Stopper Pawl	1 "	115577-0-01	
C-15	Belt Shifter	1 "	115554-0-01		C-65	Clutch Tripping Lever	1 "	115573-0-01	115572-0-01
C-21	Adjusting Plate	1 "	115558-0-02		C-67	Tripping Dog	1 "	115575-0-01	
C-22	Clutch Stopper Holder Stud	1 "	115544-0-01		C-68	Hand Stop Lever	1 "	115574-0-01	
C-23	Clutch Stopper Holder	1 "	115542-0-01		C-69	Washer	1 "	025770-2-33	
C-24	Washer	1 "	025060-3-33		C-70	Bolt	1 "	017761-2-13	
C-25	Screw	1 "	009761-2-13		C-63	Screw	1 "	009760-8-13	
C-26	Clutch Stopper	1 "	143941-0-01		C-64	Washer	1 "	025060-3-33	
C-27	Clutch Stopper Stud	1 "	115546-0-01		C-66	Stud Screw	1 "	115579-0-01	
C-28	Spring Washer	1 "	028050-2-40		C-71	Clutch Lever Shaft	1 "	115555-0-00	
C-29	Nut	1 "	021710-2-02		C-72	Screw	3 pcs.	009872-2-13	
C-30	Washer	1 "	025100-1-32		C-73	Clutch Lever Bracket	1 pce.	115556-0-01	
C-31	Stopper Spring (B)	1 "	115551-0-01	115538-0-01	C-74	Nut	1 "	100075-0-04	
C-32	Felt	1 "	115550-0-01		C-75	Stud Screw	1 "	115519-0-01	
C-33	Stopper Adjusting Spring Shaft	1 "	115547-0-01						
C-34	Stopper Spring (A)	1 "	115548-0-01						
C-35	Washer	1 "	115549-0-01						
C-36	Nut	1 "	021860-2-03						
C-37	Holder	1 "	115552-0-01						
C-38	Washer	1 "	025100-1-32						
C-39	Stop Ring	1 "	048100-1-40						
C-40	Brake Shoe	1 "	115564-0-01						
C-41	Brake Shoe Guide Plate	1 "	115562-0-01						
C-42	Screw	2 pcs.	009681-0-12						
C-43	Brake Lever	1 pce.	115561-0-01						

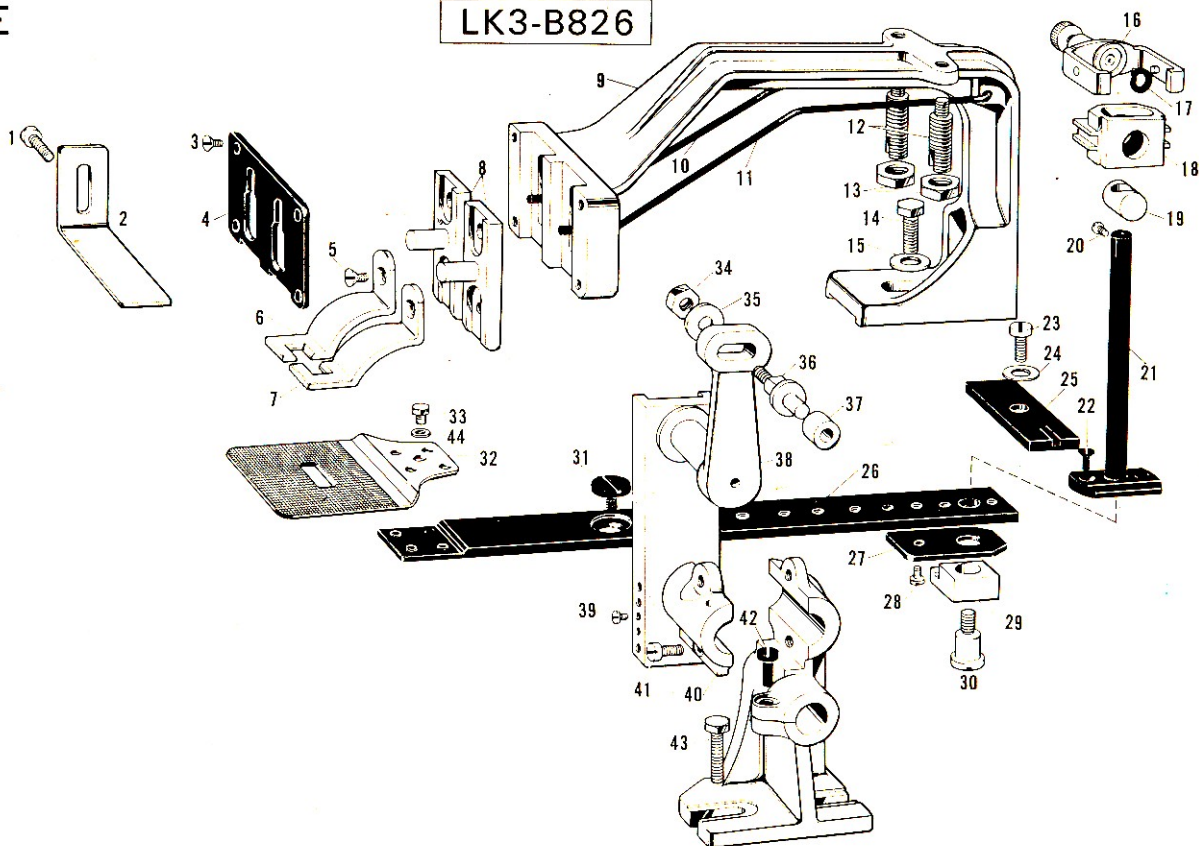
D



Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
D-1	Feed Across Ring Cover	1 pce.	115502-0-01		D-28	Spring Pin 3×32	1 pce.	047302-2-42	
D-2	Feed Across Ring Guide	1 "	115500-0-01		D-29	Spring Pin 5×32	1 "	047503-2-42	
D-3	Feed Across Ring Guide Shaft	1 "	115501-0-01		D-30	Worm Wheel	1 "		
D-4	Feed Across Ring Stud	1 "	115499-0-01		D-31	Screw	1 "	014760-6-22	
D-5	Feed Across Ring	1 "	115498-0-01		D-32	Screw	2 pcs.	009670-5-13	
D-6	Screw	1 "	009711-4-13		D-33	Stop Tripping Segment	1 pce.	115451-0-01	
D-7	Collar	2 pcs.	115496-0-01		D-34	Feed Cam	1 "		
D-8	Screw	4 "	140557-0-01		D-35	Thread Nipper Tripping Segment (B)	1 "		
D-9	Feed Across Shaft	1 pce.	115495-0-01		D-36	Screw	4 pcs.	140555-0-01	
D-10	Ball Stud Bracket	1 "	115497-0-01		D-37	Thread Nipper Tripping Segment (A)	1 pce.		
D-11	Screw	1 "	009711-0-13		D-38	Worm Wheel Shaft	1 "	115448-0-01	
D-12	Screw	1 "	009680-7-13		D-39	Nut	1 "	021760-3-03	
D-13	Lower Ball Stud	1 "	115465-0-01		D-40	Stud Screw	1 "	115449-0-01	
D-14	Feed Across Rod	1 "	115462-0-01		D-41	Nut	1 "	105844-0-03	
D-15	Screw	4 pcs.	009681-4-14		D-42	Feed Across Indicator	1 "	142122-0-01	
D-16	Upper Ball Stud	1 pce.	115463-0-01	115461-0-01	D-43	Screw	2 pcs.	101275-0-04	
D-20	Washer	1 "	142216-0-01						
D-21	Wing Nut	1 "	115464-0-01						
D-17	Nut	1 "	021780-2-03						
D-18	Washer	1 "	025770-2-33						
D-19	Stud Screw	1 "	115389-0-01						
D-22	Feed Across Regulator	1 "	115456-0-01	115455-0-01					
D-24	Nut	1 "	107498-0-01						
D-25	Washer	1 "	025770-2-33						
D-26	Roller Stud	1 "	115457-0-01						
D-27	Roller	1 "	105872-0-01						
D-23	Feed Across Regulator Shaft	1 "	115460-0-01						

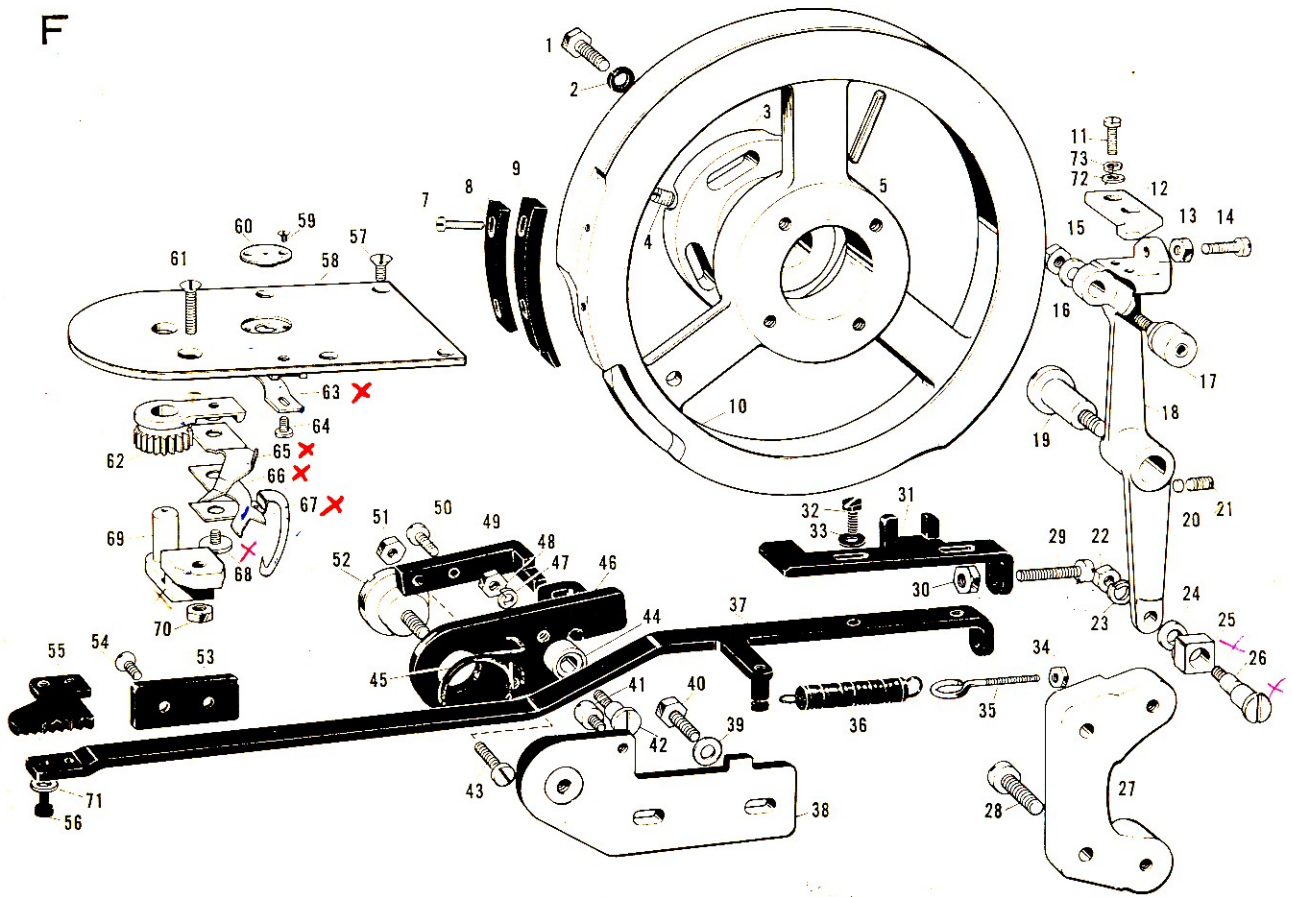
E

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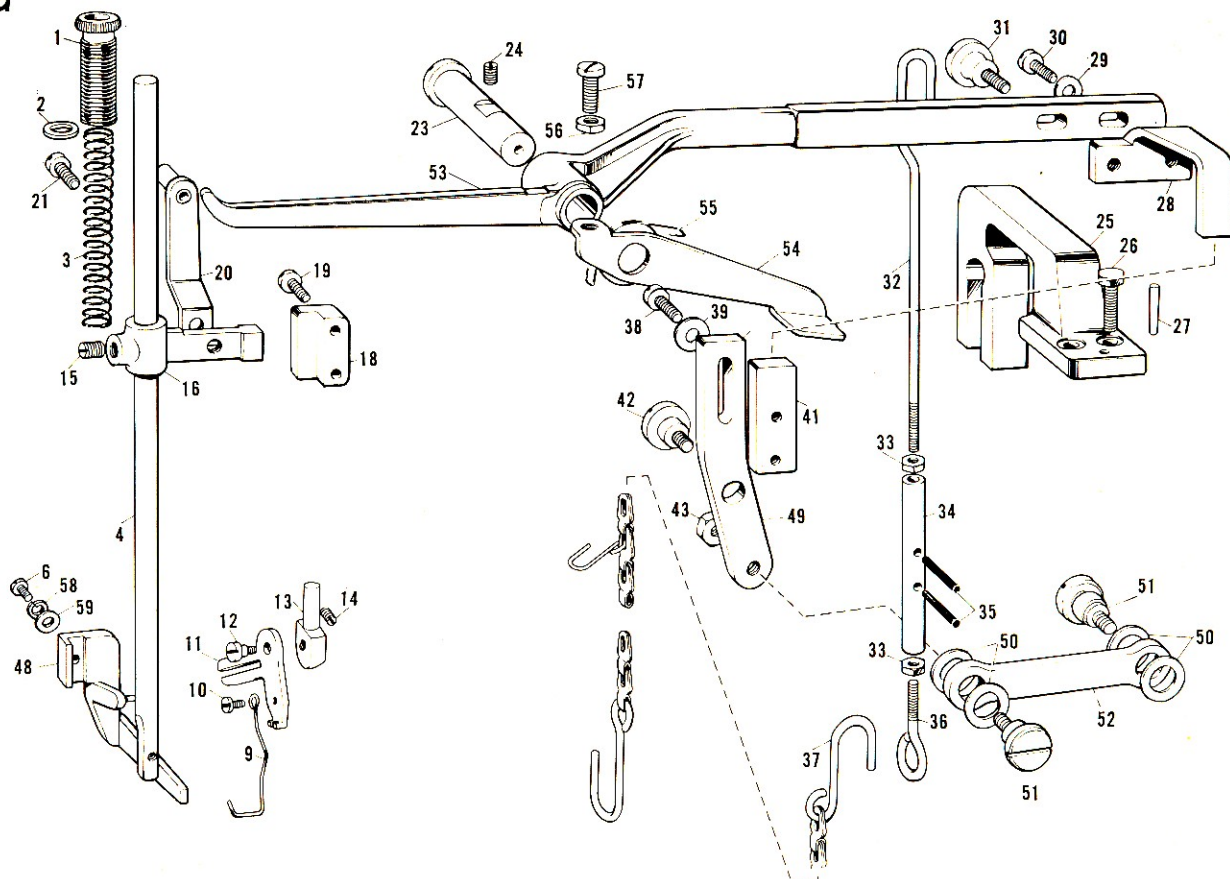
Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
E-1	Screw	2 pcs.	009710-7-13		E-17	Spring Washer	1 pce.	028050-2-40	
E-2	Presser Arm Guide	1 pce.	115414-0-01		E-18	Feed Lengthwise Adjuster	1 "	115470-0-01	
E-3	Screw	4 pcs.	107038-0-11		E-19	Screw	1 "	115471-0-01	
E-4	Work Clamp Guide Plate	1 pce.	115482-0-11		E-23	Feed Lengthwise Adjusting Shaft	1 "	009761-0-13	
E-5	Screw	2 pcs.	117143-0-01		E-24	Washer	1 "	025060-2-33	
E-6	Work Clamp (left)	1 pce.			E-25	Block Guide Plate	1 "	115494-0-01	
E-7	Work Clamp (right)	1 "			E-31	Screw	1 "	115503-0-01	
E-8	Work Clamp Set Plate	2 pcs.	115481-0-01		E-34	Nut	1 "	107498-0-01	
E-9	Presser Arm	1 pce.	115477-0-01		E-35	Washer	1 "	025770-2-33	
E-10	Work Clamp Spring (left)	1 "	115484-0-11		E-36	Roller Shaft	1 "	115469-0-01	115466-0-01
E-11	Work Clamp Spring (right)	1 "	115483-0-01		E-37	Roller	1 "	105872-0-01	
E-12	Screw	2 pcs.	115485-0-01		E-38	Feed Lengthwise Regulator	1 "	115468-0-01	
E-13	Nut	2 "	100075-0-03		E-39	Screw	1 "	403865-0-01	
E-14	Bolt	1 pce.	017761-4-13		E-40	Feed Bracket	1 "	115467-0-01	
E-15	Washer	1 "	025770-2-33		E-41	Screw	2 pcs.	009711-0-13	
E-20	Screw	1 "	403865-0-01		E-42	Screw	1 pce.	013760-6-10	
E-21	Feed Regulator Post	1 "	115490-0-01		E-43	Bolt	2 pcs.	017761-6-13	
E-22	Screw	2 pcs.	102538-0-02						
E-26	Feed Plate Carrier	1 pce.	115486-0-01						
E-27	Set Plate	1 "	115491-0-01						
E-28	Screw	1 "	009670-6-13						
E-29	Feed Lengthwise Block	1 "	115492-0-01						
E-30	Stud Screw	1 "	115493-0-01						
E-32	Feed Plate	1 "							
E-33	Bolt	1 "	145831-0-01						
E-44	Washer	1 "							
E-16	Holder	1 "	115472-0-01						

F



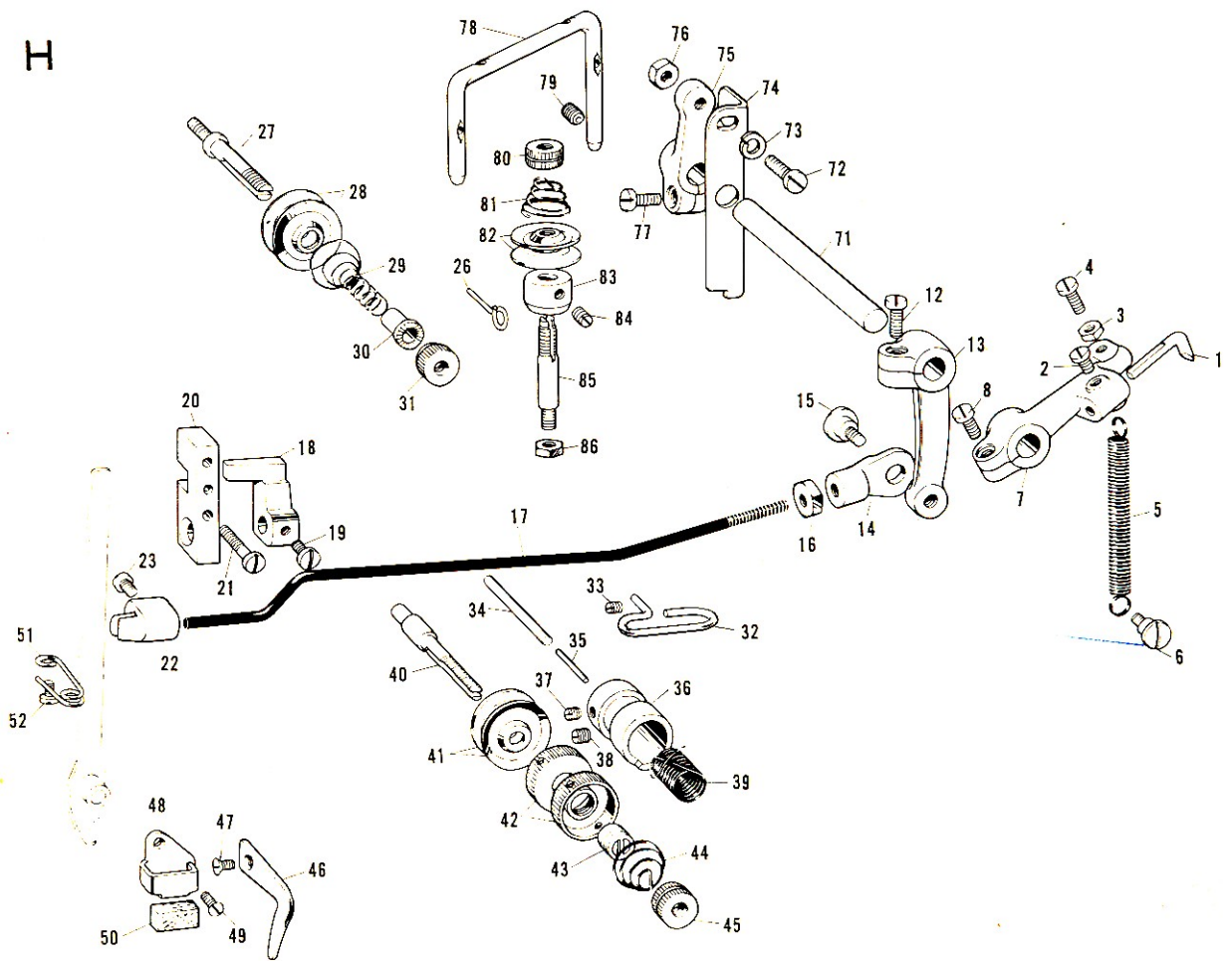
Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
F-1	Bolt	4 pcs.	017782-0-13		F-42	Stud Screw	1 pce.	115488-0-01	
F-2	Spring Washer	4 "	028770-2-40		F-43	Screw	1 "	009681-4-13	
F-3	Knife Cam Setting Plate	1 pce.	115454-0-01		F-44	Ball Block Operating Roller	1 "	115445-0-01	
F-4	Screw	1 "	013760-8-10		F-45	Spring	1 "	115592-0-01	
F-5	Spring Pin 5x32	1 "	047503-2-42		F-46	Knife Operating Lever	1 "	115408-0-01	
F-7	Screw	2 pcs.	009661-4-12		F-47	Spring Washer	1 "	028050-2-40	116833-0-01
F-8	Knife Guide (B)	1 pce.			F-48	Nut	1 "	021710-2-03	
F-9	Knife Guide (A)	1 "			F-49	Knife Operating Lever Pawl	1 "	115415-0-01	
F-10	Knife Cam	1 "			F-50	Screw	1 "	009681-0-13	
F-11	Screw	2 pcs.	107732-0-01		F-51	Nut	1 "	021086-2-02	
F-12	Vertical Knife Lever Pawl	1 pce.			F-52	Stud Screw	1 "	115598-0-01	
F-13	Nut	1 "	022680-3-02		F-53	Guide Plate Knife Bar	1 "	115517-0-01	
F-14	Screw	1 "	009681-4-13	181004-0-01	F-54	Screw	2 pcs.	100032-0-04	
F-18	Vertical Knife Lever	1 "			F-57	Knife Bar	1 pce.	115511-0-01	
F-72	Washer	2 pcs.	105161-0-03		F-55	Knife Bar Rack	1 "	115512-0-01	
F-73	Spring Washer	2 "	028040-1-43		F-56	Screw	2 pcs.	009670-8-13	116834-0-01
F-15	Nut	1 pce.	021750-3-03		F-71	Washer	2 "	105161-0-03	
F-16	Washer	1 "	025750-2-33		F-57	Screw	4 "	100032-0-01	
F-17	Roller	1 "	180804-0-01		F-58	Needle Plate	1 pce.	105968-0-01	
F-22	Nut	1 "	021760-2-03		F-59	Screw	2 pcs.	105970-0-01	
F-23	Spring Washer	1 "	028060-2-40	116832-0-01	F-60	Needle Hole Insert	1 pce.		
F-24	Washer	1 "	115507-0-01		F-61	Screw	1 "	105955-0-01	
F-25	Vertical Knife Lever Slide Block	1 "	115506-0-01		F-62	Knife Carrier Position	1 "		
F-26	Stud Screw	1 "	115508-0-01		F-69	Pinion Stud Bracket Assembly	1 "		181021-0-01
F-19	Screw	1 "	115510-0-01		F-63	Fixed Knife	1 "	115582-0-01	
F-20	Washer	1 "	107793-0-00		F-64	Screw	1 "	105034-0-01	
F-21	Screw	1 "	013760-7-10		F-65	Lower Thread Cutting Knife	1 "	115578-0-01	
F-27	Vertical Knife Lever Bracket	1 "	115509-0-01		F-66	Upper Thread Cutting Knife	1 "	115581-0-01	
F-28	Screw	2 pcs.	009841-6-13		F-67	Thread Retainer	1 "	115474-0-01	
F-29	Screw	1 pce.	009762-0-13		F-68	Screw	1 "	105965-0-02	
F-30	Nut	1 "	022760-3-03		F-70	Nut	1 "	021680-2-02	
F-31	Knife Bar Adjusting Plate	1 "	115513-0-01						
F-32	Screw	2 pcs.	117363-0-01						
F-33	Washer	2 "	025710-1-32						
F-34	Nut	1 pce.	021670-2-03						
F-35	Hook	1 "	115516-0-01						
F-36	Knife Bar Pulling Spring	1 "	115603-0-01						
F-39	Washer	2 pcs.	025770-2-33						
F-40	Bolt	2 "	017781-4-13						
F-38	Guide Plate	1 pce.	115518-0-01						
F-41	Knife Motion Stopper	1 "	115601-0-01						

G



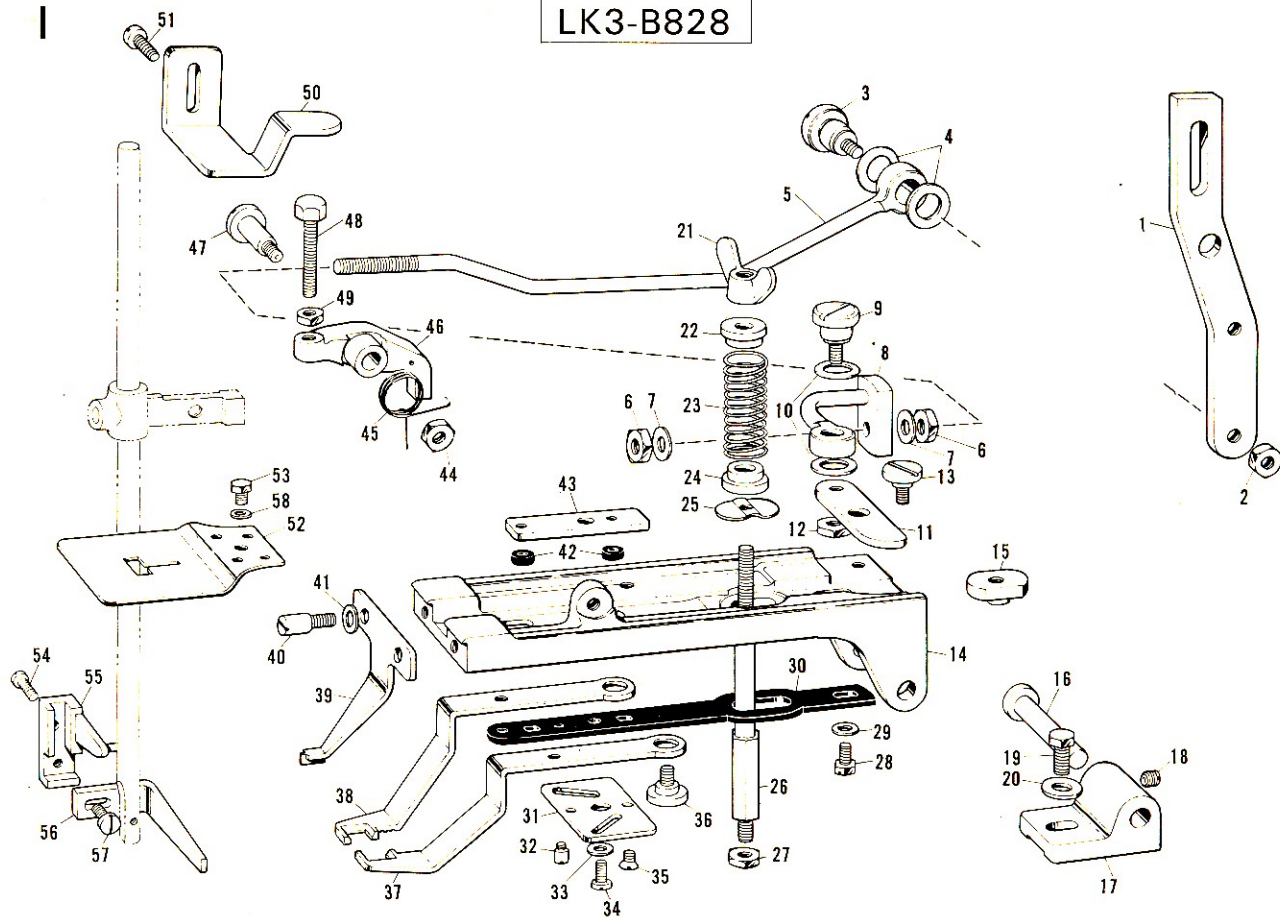
Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
G- 1	Presser Adjusting Screw	1 pce.	100496-0-01		G-36	Hook	1 pce	115537-0-01	
G- 2	Presser Spring Washer	1 "	141099-0-01		G-37	Lifting Lever Connecting Chain (A)	1 "	105333-0-01	
G- 3	Presser Spring	1 "	100280-0-01		G-38	Screw	2 pcs.	009761-2-13	
G- 4	Presser Bar	1 "	103013-0-01		G-39	Washer	2 "	025060-2-33	
G- 6	Screw	1 "	009671-0-13		G-41	Lifting Stop Lever Pawl	1 pce.	115534-0-01	
G- 9	Thread Reciprocater	1 "	115591-0-01		G-42	Stud Screw	1 "	115602-0-01	
G-10	Screw	1 "	009639-4-14		G-43	Nut	1 "	021760-2-02	
G-11	Thread Reciprocating Arm	1 "	115590-0-01	115589-0-01	G-48	Work Clamp Lifter Holder	1 "	118577-0-01	
G-12	Stud Screw	1 "	106011-0-01		G-49	Lifting Stop Lever	1 "	115533-0-01	
G-13	Thread Reciprocating Stud	1 "	106008-0-01		G-50	Washer	4 pcs.	118236-0-00	
G-14	Screw	1 "	013711-0-10		G-51	Stud Screw	2 "	115519-0-01	
G-15	Screw	1 "	013780-8-10		G-52	Lifting Stop Lever Connector	1 pce.	118235-0-01	
G-16	Presser Bar Guide	1 "	115521-0-01		G-53	Lifting Lever	11 "	115529-0-01	
G-18	Presser Bar Guide Plate	1 "	115525-0-01		G-54	Nipper Driver	1 "	118199-0-01	
G-19	Screw	2 pcs.	009681-2-13		G-55	Spring	1 "	118202-0-01	
G-20	Presser Bar Lifting Arm	1 pce.	115625-0-01		G-56	Nut	1 "	021760-3-03	
G-21	Screw	1 "	009710-7-13		G-57	Screw	1 "	009761-4-13	
G-23	Lifting Lever Guide Stud	1 "	115530-0-01		G-58	Spring Washer	1 "	028040-2-43	
G-24	Screw	1 "	014760-6-22		G-59	Washer	1 "	025350-3-33	
G-25	Lifting Lever Guide	1 "	115531-0-01						
G-26	Bolt	2 pcs.	017761-6-13						
G-27	Washer	2 "	028060-2-42						
G-28	Lifting Lever Stopper	1 pce.	115532-0-01						
G-29	Washer	1 "	025060-3-33						
G-30	Screw	1 "	009761-4-13						
G-31	Stud Screw	1 "	115514-0-01						
G-32	Presser Bar Connecting Bar	1 "	115458-0-01						
G-33	Nut	2 pcs.	021710-2-03						
G-34	Adjusting Rod	1 pce.	115459-0-01						
G-35	Spring Pin	2 pcs.	047302-2-42						

H



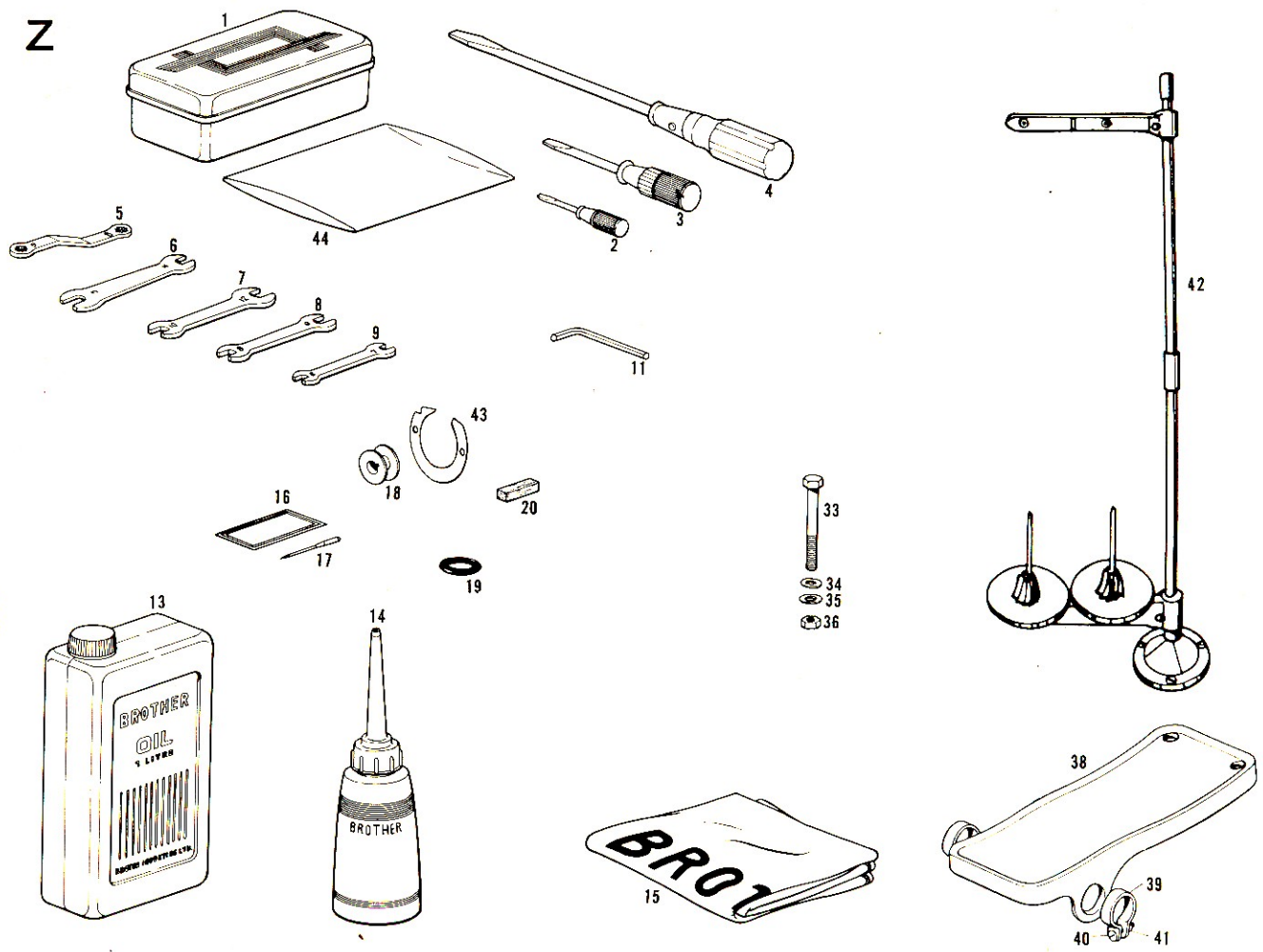
Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
H-1	Nipper Operating Lever Pawl	1 pce.	115407-0-01		H-44	Tension Spring	1 pce.		
H-2	Screw	1 "	009680-6-13		H-45	Tension Control Nut	1 "	100136-0-01	180868-0-01
H-3	Nut	1 "	021710-2-03		H-38	Screw	1 "	013760-8-10	
H-4	Screw	1 "	009712-0-13		H-46	Thread Guide Plate	1 "	115595-0-01	
H-5	Spring	1 "	115412-0-01		H-47	Screw	1 "	108960-0-03	
H-6	Stud Screw	1 "	115559-0-01		H-48	Arm Thread Guide	1 "	117770-0-01	
H-7	Nipper Operating Lever	1 "	115406-0-01		H-49	Screw	1 "	108960-0-03	
H-8	Screw	1 "	009711-2-13		H-50	Felt	1 "	117771-0-01	
H-12	Screw	1 "	009711-2-13		H-51	Arm Thread Guide Lower	1 "	115610-0-01	
H-13	Nipper Operating Connecting Lever	1 "	115409-0-01		H-52	Screw	1 "	009660-6-13	
H-14	Joint	1 "	104842-0-01		H-71	Nipper Operating Lever Shaft	1 "	115410-0-01	
H-15	Stud Screw	1 "	106149-0-02		H-72	Screw	1 "	009711-4-13	
H-16	Nut	1 "	021710-2-03		H-73	Spring Washer	1 "	028050-2-40	
H-17	Nipper Operating Connecting Rod	1 "	115416-0-01		H-74	Nipper Adjusting Plate	1 "	118201-0-01	
H-18	Thread Tension Release	1 "	115419-0-01		H-75	Nipper Adjusting Lever	1 "	118200-0-01	
H-19	Screw	1 "	009670-4-13		H-76	Nut	1 "	021710-2-03	
H-20	Nipper Operating Connecting Rod Bracket	1 "	115418-0-01		H-77	Screw	1 "	009711-2-13	
H-21	Screw	2 pcs.	009671-6-13		H-78	Top Cover Thread Guide	1 "	118406-0-01	
H-22	Nipper Fasteng Plate Pusher	1 pce.	115417-0-01		H-79	Screw	1 "	013710-7-13	
H-23	Screw	1 "	009670-6-13		H-80	Tension Control Nut	1 "	100136-0-01	
H-26	Thread Guide	1 "	115606-0-01		H-81	Tension Spring	1 "	104525-0-01	
H-27	Sub Tension Stud	1 "	110820-0-01		H-82	Tension Disc	2 pcs.	108721-0-01	
H-28	Tension Disc	2 pcs.	108721-0-01		H-83	Tension Stud Collar	1 pce.	118405-0-01	
H-29	Sub Tension Spring	1 pce.	115958-0-01		H-84	Screw	2 pcs.	100388-0-03	
H-30	Sub Tension Washer	1 "	144105-0-00		H-85	Tension Stud	1 pce.	118404-0-01	
H-31	Sub Tension Control Nut	1 "	105230-0-01		H-86	Nut	1 "	021780-3-03	
H-32	Arm Thread Guide Upper	1 "	115571-0-01						
H-33	Screw	1 "	013660-6-10						
H-34	Tension Release Guide Pin	1 "	115600-0-01						
H-35	Thread Tension Release Pin	1 "	115599-0-00						
H-36	Thread Tension Bracket	1 "							
H-37	Screw	1 "	104649-0-01						
H-39	Check Spring	1 "							
H-40	Thread Tension Stud	1 "							
H-41	Thread Tension Disc	2 pcs.		180868-0-01					
H-42	Knob	1 pce.							
H-43	Screw	1 "							

LK3-B828



Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
I-1	Lifting Stop Lever	1 pce.	118237-0-01		I-35	Screw	2 pcs.	117143-0-01	
I-2	Nut	1 "	021760-2-02		I-36	Stud Screw	2 "	118244-0-01	
I-3	Stud Screw	2 pcs.	115519-0-01		I-37	Work Clamp (Right)	1 pce.	118249-0-01	
I-4	Washer	2 "	118236-0-00		I-38	Work Clamp (Left)	1 "	118250-0-01	118314-0-01
I-5	Work Clamp Connecting Bar	1 pce.	118238-0-01		I-39	Button Hole Guide	1 "	118253-0-01	With Ref. No.
I-6	Nut	2 pcs.	021760-2-03		I-40	Screw	2 pcs.	118254-0-01	E-20, E-21
I-7	Washer	2 "	025060-2-33		I-41	Washer	2 "	109763-0-01	E-22, E-26
I-8	Work Clamp Adjusting Bar	1 pce.	118239-0-01		I-42	Collar	2 "	118247-0-01	E-27, E-28
I-9	Stud Screw	1 "	115519-0-01		I-43	Stop Position Adjusting Plate	1 pce.	118248-0-01	E-29, E-30
I-10	Washer	2 pcs.	118236-0-00		I-44	Nut	1 "	021760-3-03	
I-12	Nut	1 pce.	021760-2-02		I-45	Stop Lever Spring	1 "	118258-0-01	
I-11	Work Clamp Lever	1 "	118243-0-01		I-46	Stop Lever	1 "	118256-0-01	
I-13	Screw	1 "	118244-0-01		I-47	Stud Screw	1 "	118257-0-01	
I-14	Presser Arm	1 "	118240-0-01		I-48	Screw	1 "	118259-0-01	
I-15	Slide Block	1 "	118245-0-01		I-49	Nut	1 "	021680-3-03	
I-16	Presser Arm Holding Shaft	1 "	118242-0-01		I-50	Stop Lever Presser	1 "	118265-0-01	
I-17	Presser Arm Holder	1 "	118241-0-01		I-51	Screw	2 pcs.	009710-7-13	
I-18	Screw	1 "	013710-7-13		I-52	Feed Plate	1 pce.	118255-0-01	
I-19	Bolt	1 "	017761-2-13		I-53	Bolt	1 "	145831-0-01	
I-20	Washer	1 "	510032-0-01		I-54	Screw	1 "	009671-0-13	
I-21	Wing Nut	1 "	118262-0-01	118314-0-01	I-55	Work Clamp Bracket	1 "	115527-0-01	
I-22	Collar	1 "	118263-0-01	With Ref. No.	I-56	Work Clamp Lifter	1 "	115526-0-01	
I-23	Presser Spring	1 "	118260-0-01	E-20, E-21	I-57	Screw	1 "	009710-8-13	
I-24	Collar	1 "	118263-0-01	E-22, E-26	I-58	Washer	1 "	025710-1-32	
I-25	Washer	1 "	118264-0-01	E-27, E-28					
I-26	Presser Spring Adjusting Bar	1 "	118261-0-01	E-29, E-30					
I-27	Nut	1 "	021760-3-03						
I-28	Screw	1 "	117363-0-01						
I-29	Washer	1 "	025710-1-32						
I-30	Feed Plate Carrier	1 "	118246-0-01						
I-31	Work Clamp Guide Plate	1 "	118251-0-01						
I-32	Screw	2 pcs.	118252-0-01						
I-33	Washer	2 "	025710-1-32						
I-34	Screw	2 "	009681-0-13						

Z



Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of parts	Q'ty	Parts No.	Assembly No.
Z-1	Accessory Box	1 pce.	110436-0-01		Z-35	Washer	4 pcs.	025060-3-32	
Z-2	Screwdriver 2.6×40	1 "	122738-0-01		Z-36	Nut	4 "	021060-1-02	
Z-3	Screwdriver 5.5×75	1 "	122739-0-01		Z-38	Foot Pedal	2 "	117437-0-01	
Z-4	Screwdriver 6.4×204	1 "	100472-0-01		Z-39	Foot Pedal Stopper	2 "	116016-0-01	
Z-5	Spanner 8×9	1 "	105343-0-01		Z-40	Screw	4 "	001401-4-16	
Z-6	Wrench 14×17	1 "	116715-0-01		Z-41	Nut	4 "	021400-1-06	
Z-7	Wrench 10×12	1 "	107780-0-01		Z-42	Cotton Stand	1 set.	142972-0-01	
Z-8	Wrench 8×9	1 "	100887-0-01		Z-43	Shuttle Race Washer		112828-0-00	B826-(1.3A,3B,5A,5B),B828
Z-9	Wrench 6×7	1 "	107779-0-01		Z-43	"		117426-0-00	B826-(1.3B,5B)
Z-11	Allen Wrench (3mm)	1 "	142721-0-01		Z-44	Head Cover	1 "	111196-0-01	
Z-13	Oil	1 "	145277-0-03						
Z-14	Oiler	1 "	114483-0-01						
Z-15	Head Cover	1 "	144226-0-01						
Z-16	Needle Bag	1 "	108920-0-01						
Z-17	Needle	5 pcs.							
Z-18	Bobbin	5 "	100117-0-01						
Z-19	Rubber Ring	1 pce.	120448-0-01						
Z-20	Felt	1 "	117771-0-01						
Z-33	Bolt	4 pcs.	144543-0-01						
Z-34	Washer	4 "	025060-2-32						

DIFFERENT PARTS LIST

Ref. No.	Name of parts	Sub-Class	LK3-B826;1	LK3-B826-3A	LK3-B826-3B	LK3-B826-5A	LK3-B826-5B	LK3-B828-A	LK3-B828-B
A-19	Model plate		143302001	143234001		143235001		143237001	
B-11, Z-17	Needle		105771016	105771011	105771016	105771011	105771016	105771014	
B-29	Worm		115420001	117502001		115420001		117502001	115420001
B-49	Shuttle race washer		117426000	117426000	117426000	117426000		117426000	
D-30	Worm wheel		115447001	117503001		115447001		117503001	115447001
D-32~D-37	Feed cam assembly		116830001	117489001		118272001		118277001	118272001
D-34	Feed cam		115450001	117490001		118205001		118207001	118205001
D-35	Thread nipper tripping segment (B)		115568001	117492001		115568001		117492001	115568001
D-37	Thread nipper tripping segment (A)		115452001	117491001		115452001		117491001	115452001
E-3~E-33, E-44	Presser arm assembly		115476001	118530001		117524001			
E-6	Work clamp (left)		115479001	118532001		117498001			
E-7	Work clamp (right)		115478001	118531001		117497001			
E-32	Feed plate		115487001	118533001		117499001			
E-44	Washer		025710132	113431002		025710132			
F-7~F-10	Knife cam assembly		116830001	117493001	118273001	117493001	118273001	117493001	118273001
F-8	Knife guide (B)		115597001	117496001	115597001	117496001	115597001	117496001	115597001
F-9	Knife guide (A)		115596001	117495001	115596001	117495001	115596001	117495001	115596001
F-10	Knife cam		115453001	117494001	118206001	117494001	118206001	117494001	118206001
F-58~F-60	Needle plate assembly		182374001	182097001		182374001		182097001	
F-60	Needle hole insert		118872001	105966000		118872001		105966000	
Z-43	Shuttle race washer		1 pce.	2 pcs.	1 pce.	2 pcs.		1 pce.	

PARTS BOOK FOR BROTHER LK3-B826, B828

There are wrong points in the parts book, so correct them as shown at below.

Page	Wrong			Right		
	Ref. No.	Name of Parts	Parts No.	Ref. No.	Name of Parts	Parts No.
3	A-24	Bed Base	115385-0-01	A-24	Bed Base	115385-1-01
	A-29	Screw	009761-0-13	A-29	Screw	009761-0-12
	A-47	Belt Cover Assembly	181044-0-01	A-47	Belt Cover Assembly	118867-0-01
	A-54	Screw	140577-0-01	A-54	Screw	104908-0-04
	A-64	Elastic Plate	111942-0-01	A-64	Elastic Plate	149191-0-01
	A-71	Spring Washer	028060-1-40	A-71	Washer	028060-2-42
	A-74	Saster Screw	100242-0-04	A-74	Screw	009670-5-12
4	B-12	Screw	013710-7-13	B-12	Screw	013710-7-12
	B-44	Screw	100388-0-03	B-44	Screw	013680-6-12
	B-61	Screw	012770-6-22	B-61	Screw	014770-6-22
	C-16	Screw	013761-2-12	C-16	Screw	013761-4-12
5	C-24	Washer	025060-3-33	C-24	Washer	025060-3-32
	C-25	Screw	009761-2-13	C-25	Screw	009761-2-12
	C-40	Brake Shoe	115564-0-01	C-40, 41	Brake Shoe Assembly	149237-0-01
	C-41	Brake Shoe Guide Plate	115562-0-01			
	C-49	Stud Screw	115567-0-11	C-49	Stud Screw	115567-0-01
6	D-8	Screw	140557-0-01	D-8	Screw	104908-0-04
	D-27	Roller	105872-0-01	D-27	Roller	147187-0-01
	D-28	Spring Pin 3X32	047302-2-42	D-28	Pin	047303-2-42
	E-3	Screw	107038-0-11	E-3	Screw	107038-0-01
7	E-4	Work Clamp Guide Plate	115482-0-11	E-4	Work Clamp Guide Plate	115482-0-01
	E-5	Screw	117143-0-01	E-5	Screw	117143-0-02
	E-8	Work Clamp Set Plate	115481-0-01	E-8	Work Clamp Set Plate Assembly	149235-0-01
	E-9	Presser Arm	115477-0-01	E-9	Presser Arm	115477-1-01
	E-10	Work Clamp Spring (left)	115484-0-11	E-10	Work Clamp Spring, Left	115484-0-01
	E-14	Bolt	017761-4-13	E-14	Bolt	017761-4-12
	E-20	Screw	403865-0-01	E-20	Screw	009660-4-12
	E-16	Holder	115472-0-01	E-16	Holder Assembly	149236-0-01
	E-23	Feed Lengthwise Adjusting Shaft	009761-0-13	E-23	Screw	009761-0-12
	E-37	Roller	105872-0-01	E-37	Roller	147187-0-01
	E-39	Screw	403865-0-01	E-39	Screw	009660-4-12
8	F-1	Bolt	017782-0-13	F-1	Bolt	017782-0-12
	F-11	Screw	107732-0-01	F-11	Screw	009671-0-13
	F-18	Vertical Knife Lever		F-18	Vertical Knife Lever	115504-0-01
	F-73	Spring Washer	028040-1-43	F-73	Washer	028040-2-43
	F-17	Roller	180804-0-01	F-17	Roller	181025-0-01
	F-23	Spring Washer	028060-2-40	F-23	Washer	028060-2-42
	F-50	Screw	009681-0-13	F-50	Screw	009681-0-12
	F-51	Nut	021086-2-02	F-51	Nut	021680-2-02
	F-57	Screw	100032-0-01	F-57	Screw	100032-0-03
	F-59	Screw	105970-0-01	F-59	Screw	147845-0-01
10	H-19	Screw	009670-4-13	H-19	Screw	009670-6-13
	H-27	Sud Tension Stud	110820-0-01	H-27	Tension Stud	113740-0-01
	H-28	Tension Disc	108721-0-01	H-28	Tension Disc	145446-0-01
	H-29	Sud Tension Spring	115958-0-01	H-29	Lower Thread Tension Bracket	105278-0-00
	H-37	Screw	104649-0-01	H-37	Screw	013679-4-12
	H-47	Screw	108960-0-03	H-47	Set Screw	108960-0-04
	H-49	Screw	108960-0-03	H-49	Set Screw	108960-0-04
	H-79	Screw	013710-7-13	H-79	Screw	013710-7-12
	H-82	Tension Disc	108721-0-01	H-82	Tension Disc	145446-0-01
	H-84	Screw	100388-0-03	H-84	Screw	013680-6-12
11	I-18	Screw	013710-7-13	I-18	Screw	013710-7-12
	I-34	Screw	009681-0-13	I-34	Screw	009681-0-12
12	Z-2	Screw driver 2.6X40	122738-0-01	Z-2	Screw Driver	142443-0-01
	Z-3	Screw driver 5.5X75	122739-0-01	Z-3	Screw Driver	118837-0-01
	Z-4	Screw driver 6.4X204	100472-0-01	Z-4	Screw Driver	101572-1-01
	Z-35	Washer	025060-3-32	Z-35	Washer	115947-0-01
	Z-38	Foot Pedal	117437-0-01	Z-38	Foot Pedal	147623-0-01
	Z-42	Cotton Stand	142972-0-01	Z-42	Cotton Stand Assembly	150150-0-01

118-826, 828
195826-0-02-A
March, 1977.