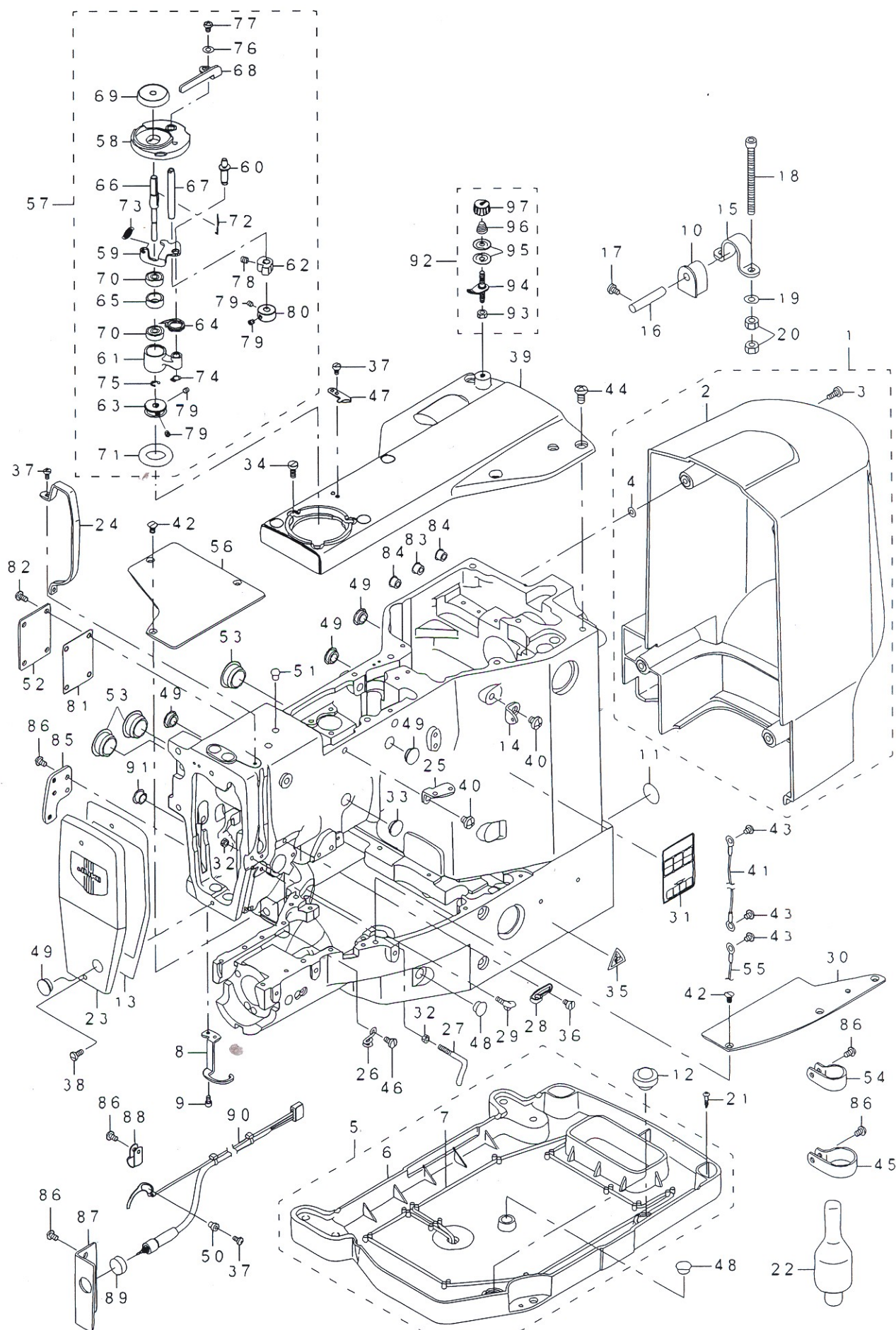


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LK-1910/LK-1920

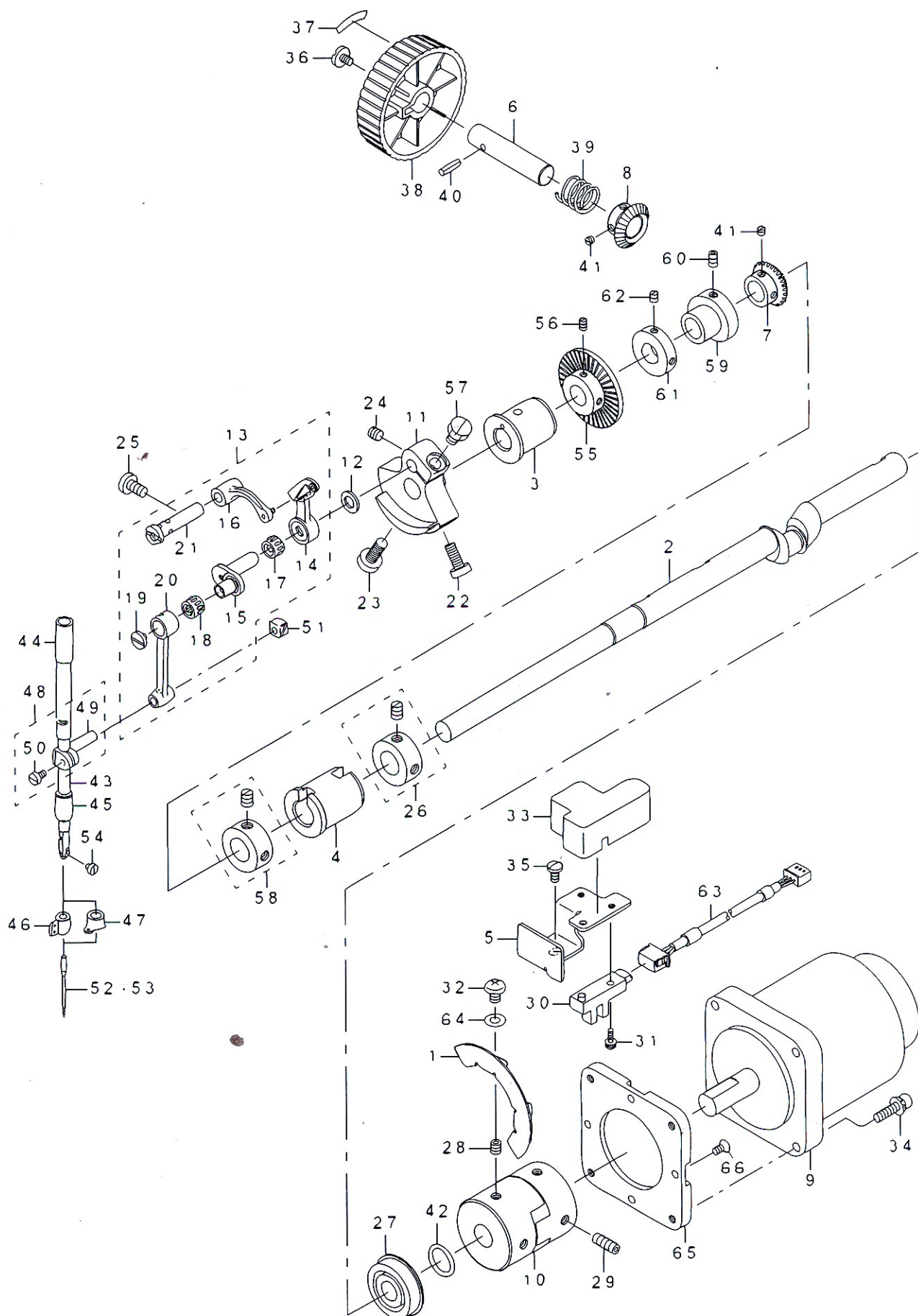


No	note	Parts No.	DESCRIPTION	Qty
1		14100457	MOTOR COVER ASM.	1
2		14100408	MOTOR COVER	(1)
3		SS6111140SP	SCREW 11/64-40 L=11	(4)
4		M8002430000	STOPPER	(4)
5		14100754	OIL PAN ASM.	1
6		14100705	OIL PAN	(1)
7		CQ252200000	OIL WICK	(1)
8	#03	14201602	FINGER GUARD(1910)	1
9	#03	SS6090612TP	SCREW 9/64-40 L=6	2
10		B1115210D00	HINGE RUBBER	2
11		22901805	GROUND MARK	2
12		B1116210D00	FRAME SUPPORT RUBBER	2
13		13502307	FACE PACKING	1
14		40010414	THREAD GUIDE NO.1	1
15		B1111210D00	BED HINGE	2
16		B2707761000	HINGE STUD	2
17		SS7110730SP	SCREW 11/64-40 L= 6.5	2
18		SM6067552TP	HEXAGONAL-HOLE BOLT M6 L=75	4
19		WP0651646SC	WASHER	4
20		NM6060001SC	NUT M6	8
21		SK3382001SE	SCREW D=3.8 L=20	4
22		14101208	HEAD SUPPORT BAR	1
23		26211755	FACE COVER ASM.	1
24		26211607	BALANCE COVER	1
25		26211904	THREAD GUIDE PLATE	1
26		26212100	ARM THREAD GUIDE B	1
27		B1125215P00	L-SHAPED THREAD GUIDE	1
28		22920508	ARM THREAD GUIDE A	1
29		B3114771000	THREAD GUIDE	1
30		14200901	BED COVER B	1
31		CM301200002	SAFETY LABEL L	1
32		NS6090310SP	NUT 9/64-40	2
33	#02	TA1250406R0	RUBBER PLUG D=12.5 L=4	1
34		SS6111140SP	SCREW 11/64-40 L=11	3
35		CM300200002	CAUTION LABEL(25)	3
36		SS6110610TP	SCREW 11/64-40 L=6	1
37		SS4090715SP	SCREW 9/64-40 L=7	4
38		SS4111015SP	SCREW 11/64-40 L=10	2
39		14100309	TOP COVER	1
40		SS4150715SP	SCREW 15/64-28 L=7	2
41		14115653	HEAD GROUND CABLE B ASM.	1
42		SS1110840SP	SCREW 11/64-40 L=8	6
43		SS4110515SP	SCREW 11/64-40 L=5	3
44		SS4151215SP	SCREW 15/64-28 L=12	6
45		HX00150000N	CABLE CLIP	1
46		SS7110840SP	SCREW 11/64-40 L=7.8	1
47		10502300	THREAD CUTTER	1
48		TA1050504R0	RUBBER PLUG	2
49		TA1250406R0	RUBBER PLUG D=12.5 L=4	5
50		B2703210000	BUSHING	1
51		TA0550604R0	RUBBER PLUG	1
52		B1123210D00	COVER	1
53		TA2100904R0	RUBBER PLUG	3
54		HX00150000J	CLIP	1
55		M90195800A0	EARTH CABLE ASM.	1
56		14200802	BED COVER A	1
57		40026746	BOBBIN WINDER UNIT	1
58		26260109	BTW BASE	(1)
59		26260208	BTW CAM PLATE	(1)
60		26260307	BTW BASE SHAFT	(1)
61		26260406	BTW SHAFT BASE	(1)
62		26260505	BTW CAM LEVER	(1)
63		40026730	BTW WHEEL	(1)
64		40011144	BTW TORSION SPRING	(1)
65		26260802	BTW BEARING SPACER	(1)
66		26260901	BTW SHAFT	(1)
67		26261008	BTW LEVER SHAFT	(1)
68		26261107	BTW LEVER	(1)
69		26261206	BTW SPACER	(1)
70		26261305	BTW BEARING	(2)
71		A321600100A	RUBBER RING	(1)
72		26261602	BOBBIN SPRING	(1)
73		26261701	BTW SPRING	(1)
74		RC0560711KP	RETAINING RING	(1)
75		RE0400000K0	E-RING 4	(1)
76		WP0450826SC	WASHER 4.5X10X0.8	(1)
77		SM5040655SN	SCREW	(1)
78		SM8050502TP	SCREW M5 L=5	(1)
79		SM8040412TP	SET SCREW M4 L=4	(4)
80		40026745	COLLAR	(1)
81		B1125210D00	COVER GASKET	1
82		SS4110815SP	SCREW 11/64-40 L=8	4
83	#02	TA0850604R0	RUBBER PLUG	1
84	#01	TA0850604R0	RUBBER PLUG	2
85		14201305	EYE GUARD INSTALLING PLATE	1
86		SS4110715SP	SCREW 11/64-40 L=7	9
87		14220503	SWITCH INSTALLING PLATE	1
88		HX00150000C	CABLE CLIP	3
89		HA001690010	SWITCH	1
90		14220750	SWITCH CABLE ASM.	1



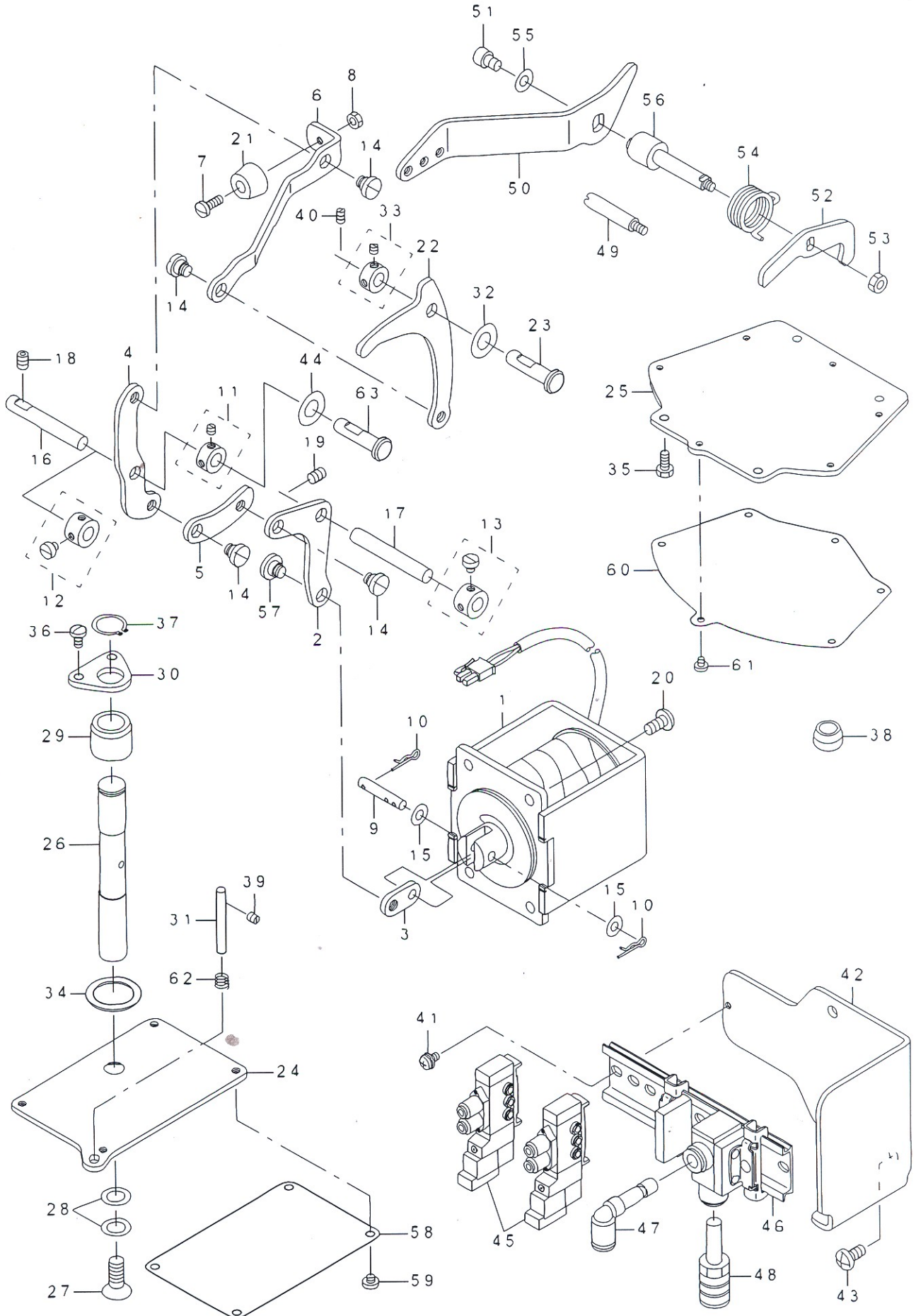
No	note	Parts No.	DESCRIPTION	Qty
91	#02	TA1050504R0	RUBBER PLUG	1
92		14113468	BOBBIN THREAD TENSION ASM.	1
93		NS6110310SP	NUT 11/64-40	(1)
94		14113450	BOBBIN THREAD TENSION ROD ASM.	(1)
95		B3126012000	THREAD TENSION DISK	(2)
96		D7133555B00	CONNECTING ROD SPRING	(1)
97		11072402	THREAD TENSION NUT	(1)

1...#01FOR LK-19△OSA HA / 2...#02FOR LK-1920 / 3...#03FOR LK-1910 / 4... / 1...#01FOR LK-19△OSA HA / 2...#02FOR LK-1920 / 3...#03FOR LK-1910 / 4...
/ 1...#01FOR LK-19△OSS SA / 2...#02FOR LK-19△OHS HA / 3...#03FOR LK-1920 / 4... / 1...#01FOR LK-19△OSA HA / 2...#02FOR LK-1920 / 3...#03FOR LK-1910
/ 4... /



No	note	Parts No.	DESCRIPTION	Qty
1		14102404	MAIN SHAFT SLIT PLATE	1
2		14102107	MAIN SHAFT	1
3		B1202210000	BUSHING FRONT	1
4		B1203215000	BUSHING INNER	1
5		14102503	SENSOR INSTALLING BASE	1
6		26500306	HAND PULLEY SHAFT	1
7		14102701	HAND PULLEY GEAR A	1
8		14102800	HAND PULLEY GEAR B	1
9		40053326	SERVO MOTOR 550W	1
10		B1231210D00	COUPLING	1
11		B1206210D00	COUNTER WEIGHT	1
12		B1223771000	NEEDLE ROD CRANK WASHER	1
13		B1901210DC0	LINK THREAD TAKE-UP	1
14		B1901210DA0	THREAD TAKE-UP LEVER COMPL	(1)
15		B1407210D00	NEEDLE BAR CRANK	(1)
16		B1903210000	THREAD TAKE-UP CRANK	(1)
17		B1905541000	NEEDLE BUSHING	(1)
18		B1411804000	NEEDLE DRIVING LEVER BEARING	(1)
19		B1903552000	LEFT SCREW	(1)
20		B1404280000	NEEDLE BAR CRANK ROD	(1)
21		B1904280000	BALANCE CRANK PIN	(1)
22		SS6151412TP	SCREW 15/64-28 L=14	1
23		SS6681712TP	SCREW 9/32-28 L=16.5	1
24		SS8660610TP	SCREW 1/4-40 L=6	1
25		SS7151120SP	SCREW 15/64-28 L=11	1
26		22904155	MAIN SHAFT THRUST COLLAR ASM.	1
27		G1216870000	UPPER SHAFT REAR BEARING	1
28		SM8060612TP	SCREW M6 L=6	2
29		SM8061612TP	SCREW M6X16	2
30		HD002230000	PHOTO SENSOR	1
31		SL4041291SC	SCREW M4 L=12	1
32		SM4060801SE	SCREW	2
33		14114508	MAIN SHAFT SENSOR COVER	1
34		SL6052092TN	SCREW	4
35		SS7110840SP	SCREW 11/64-40 L=7.8	1
36		A1230500000A	HANDWHEEL SETSCREW	1
37		B1144210000	REVOLVING DIRECTION LABEL	1
38		B1212210D00	PULLEY	1
39		GAF01007000	SPRING	1
40		PS0400142KH	SPRING PIN 4X14	1
41		SS8110310SP	SCREW 11/64-40 L= 2.8	4
42		RO154240100	RUBBER RING	1
43		B1401210000	NEEDLE BAR	1
44		26203208	NEEDLE ROD METAL	1
45		B1403280000	NEEDLE ROD LOWER METAL	1
46	#01	B1405210000	THREAD GUIDE A	1
47	#02	B1406210000	THREAD GUIDE	1
48		B14115520A0	NEEDLE BAR CONNECTING ASM.	1
49		B1411552000	NEEDLE BAR CLAMP	(1)
50		SS6090670TP	SCREW 9/64-40 L=6	(1)
51		B1414232000	SQUARE BLOCK	1
52	#01	MDP500B1400	NEEDLE DPX5 #14	1
53	#02	MDP170B1800	NEEDLE DPX17 #18	1
54		SS7080510TP	SCREW 1/8-44 L=4.5	1
55		40026917	BOBBIN WINDER DRIVING WHEEL	1
56		SM8040600SP	SCREW 11/64-40 L=15.5	2
57		SS9661230CP	SCREW 1/4-40 L=12	1
58		CS147121ESH	THRUST COLLAR ASM.D=14.72 W=12	1
59	#03	14206502	INTERMEDIATE CAM	1
60	#03	SM8050812TP	SCREW M5X8	2
61	#03	14208607	INTERMEDIATE CAM STOPPER	1
62	#03	SS8110510SP	SCREW 11/64-40 L=5	2
63		14115356	MAIN SHAFT SENSOR CABLE ASM.	1
64		WS0610002KN	SPRING WASHER 6.1X12.2X1.5	2
65		40045548	MOTOR INSTALLING BRACKET	1
66		SS1110840SP	SCREW 11/64-40 L=8	4

1...#01FOR LK-19△OSS SA / 2...#02FOR LK-19△OHS HA / 3...#03FOR LK-1920 / 4... /

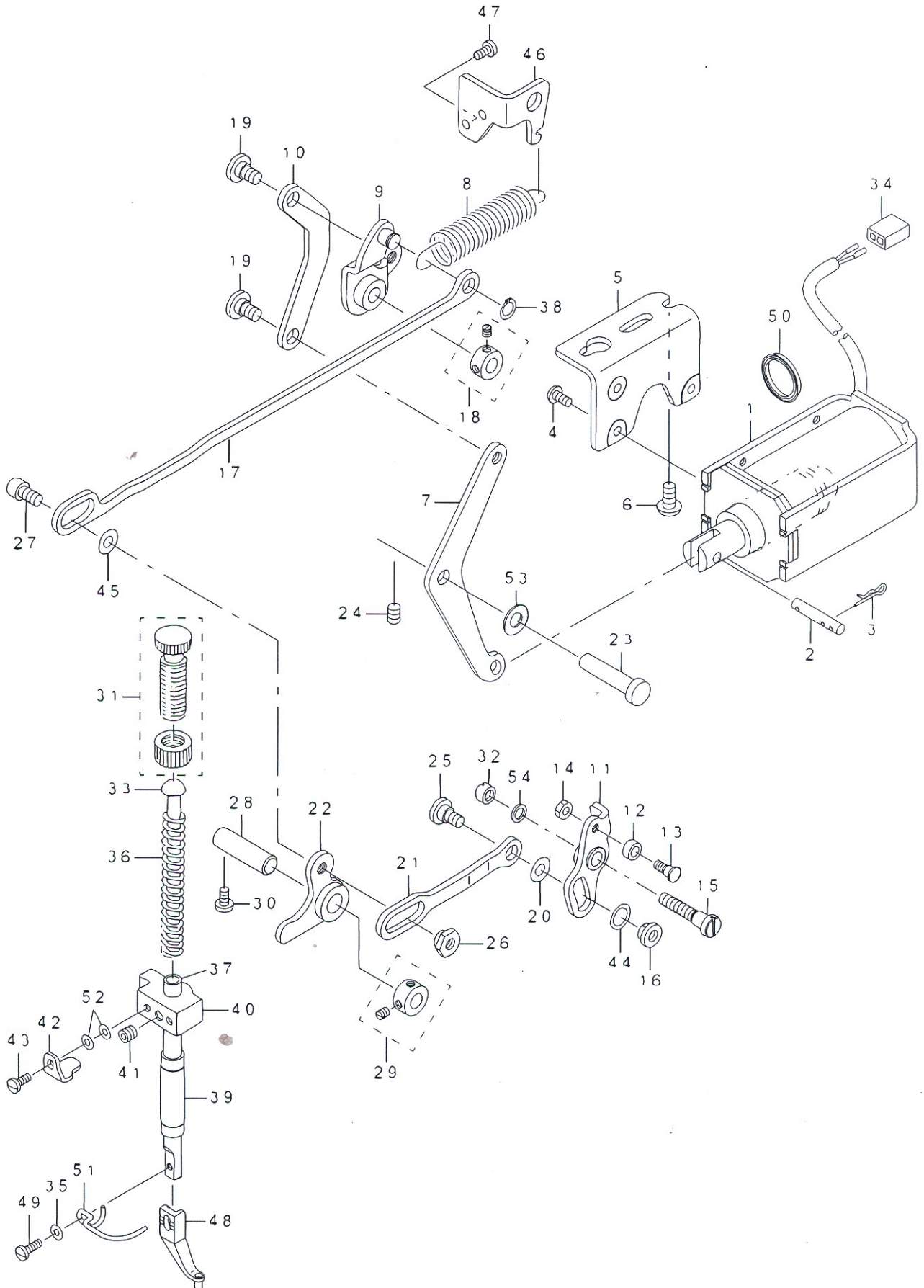




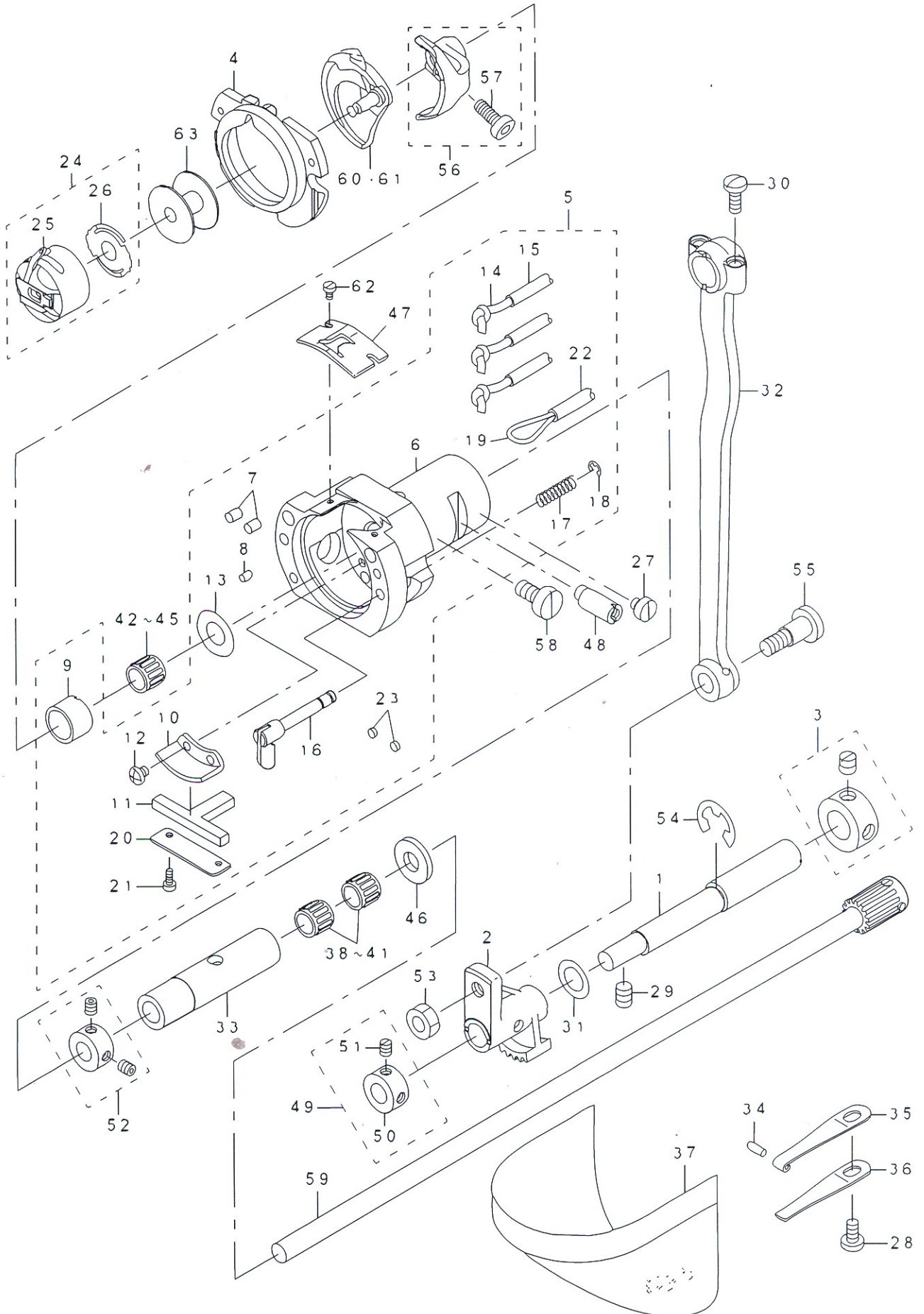
LK-1910/LK-1920/
3.PRESSER LIFTER & MANUAL PEDAL COMPONENTS

No	note	Parts No.	DESCRIPTION	Qty
1	#01	14104152	PRESSER LIFTING SOLENOID ASM.	1
2	#01	14203301	LINK D	1
3	#01	14104707	SOLENOID LINK	1
4	#01	14203103	LINK B	1
5	#01	14203202	LINK C	1
6	#01	14203004	LINK A	1
7	#01	SS7111120TP	SCREW	1
8	#01	NS6110310SP	NUT 11/64-40	1
9	#01	B1513210D00	MAGNET PIN	1
10	#01	B1515210D00	PIN	2
11	#07	22917058	THRUST COLLAR ASM. FRONT	1
12	#03	22917157	THRUST COLLAR ASM. REAR	1
13	#01	22917157	THRUST COLLAR ASM. REAR	1
14	#01	SD0800341SP	HINGE SCREW D=8 H=3.4	4
15	#01	WP0560860SE	WASHER 5.6X12X0.8	2
16	#05	14203509	LINK B FULCRUM SHAFT	1
17	#01	14203509	LINK B FULCRUM SHAFT	1
18	#04	SS8150822TP	SCREW 15/64-28 L=8	2
19	#01	SS8150822TP	SCREW 15/64-28 L=8	2
20	#01	SS4151215SP	SCREW 15/64-28 L=12	4
21	#01	14204200	STOPPER RUBBER	1
22	#01	14203400	LINK E	1
23	#01	14204309	LINK FULCRUM SHAFT	1
24	#01	14203608	PRESSER PLATE	1
25	#02	14203806	PRESSER PLATE(AIR)	1
26	#01	14204002	SHAFT	1
27	#01	B1516210D00	SCREW	1
28	#01	B1530210D00	PRESSER PLATE SHEET WASHER	2
29		B1702155000	BUSHING REAR	1
30	#01	14204101	SHAFT GUIDE	1
31	#01	GNP01330000	CONTROL PIN	1
32	#01	B1208019000	WASHER	1
33	#01	22917058	THRUST COLLAR ASM. FRONT	1
34	#01	B1220771000	THRUST WASHER A	1
35	#02	SS91111010SP	SCREW 11/64-40 L=9.5	4
36	#01	SS7110840SP	SCREW 11/64-40 L=7.8	2
37	#01	RC0150001KP	RETAINING RING 13.8	1
38	#02	TA1550902R0	PLUG	1
39	#01	SS8110510SP	SCREW 11/64-40 L=5	1
40	#01	SS8150822TP	SCREW 15/64-28 L=8	1
41	#02	SL4041291SC	SCREW M4 L=12	2
42	#02	14204911	FITTING BASE	1
43	#02	SS4151215SP	SCREW 15/64-28 L=12	2
44	#06	B1223771000	NEEDLE ROD CRANK WASHER	1
45	#02	PV150209000	5 PORT SOLENOID VALVE	2
46	#02	PV915005000	SOLENOID VALVE INSTALLING BASE	1
47	#02	PJ304060001	ELBOW	1
48	#02	PX050003000	SILENCER	1
49	#01	22924005	PUMP BODY STRUT	1
50	#01	14205009	MANUAL PEDAL LINK A	1
51	#01	SM6060802TP	SCREW M6 L=8	1
52	#01	14205108	MANUAL PEDAL LINK B	1
53	#01	NM6050001SP	NUT M5	1
54	#01	14205207	MANUAL PEDAL RETURN SPRING	1
55	#01	WP0641601SC	WASHER	1
56	#01	B1701210D00	LOWERING LEVER SHAFT	1
57	#01	SD0800331TH	HINGE SCREW D=8 H=3.25	1
58	#01	14203707	PRESSER PLATE SHEET	1
59	#01	SS7110340SP	SCREW 11/64-40 L=3.2	4
60	#02	14203905	PRESSER PLATE SHEET	1
61	#02	SS7090410SP	SCREW 9/64-40 L=3.5	6
62	#01	12210803	SPRING	1
63	#06	14204309	LINK FULCRUM SHAFT	1

1...#01FOR LK-19△0SS HS / 2...#02FOR LK-19△0SA HA / 3...#03FOR LK-1920SA HA / 4...#04EXCEPT LK-1910SA HA / 5...#05FOR LK-1920 / 6...#06FOR LK-1910SS HS / 7...#07FOR LK-1920SS HS / 8... /

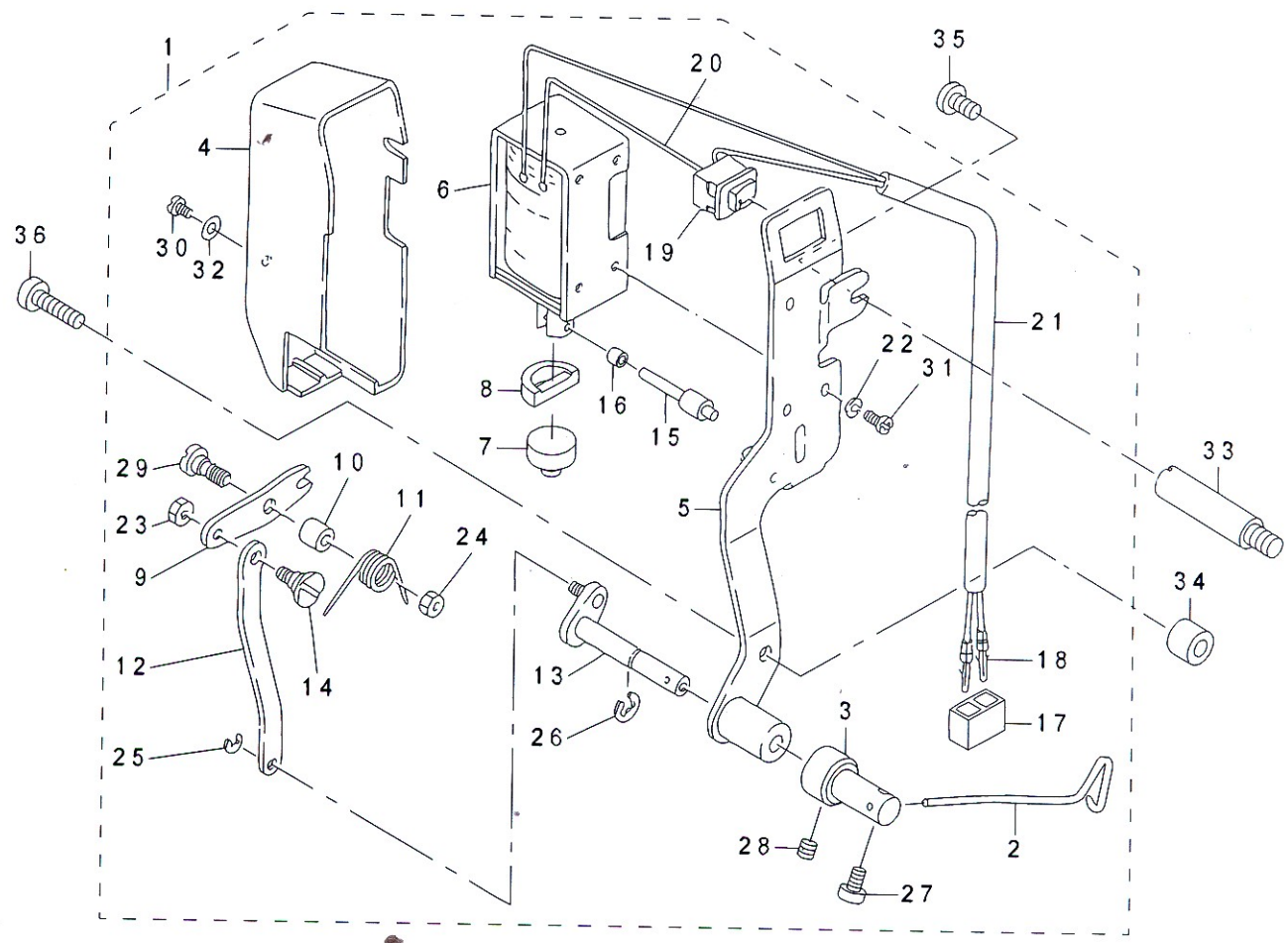


No	note	Parts No.	DESCRIPTION	Qty
1		14209001	SOLENOID	1
2		B1513210D00	MAGNET PIN	1
3		B1515210D00	PIN	2
4		SS4110815SP	SCREW 11/64-40 L=8	3
5		14207807	SOLENOID INSTALLING PLATE	1
6		SS4151215SP	SCREW 15/64-28 L=12	2
7		14207609	LINK C	1
8		14208201	SPRING	1
9		14207252	LINK A COMPL	1
10		14207500	LINK B	1
11		14206650	DRIVE ARM COMPL	1
12		D2587L8WB00	ROLLER	1
13		14209308	INNER PRESSER ROLLER SHAFT	1
14		NS6110420SP	NUT 11/64-40	1
15		40031323	HINGE SCREW	1
16		B1633210D00	ADJUSTING NUT	1
17		40025746	LINK	1
18		22917058	THRUST COLLAR ASM. FRONT	1
19		SD0800341SP	HINGE SCREW D=8 H=3.4	2
20		WP0612066SP	WASHER 6.1X11X2	1
21		14206908	ROD	1
22		14207054	LINK COMPL	1
23		14204309	LINK FULCRUM SHAFT	1
24		SS8150822TP	SCREW 15/64-28 L=8	1
25		SD0800431SP	HINGE SCREW D= 8 H= 4.3	1
26		26227702	NUT	1
27		SS6151142TP	SCREW 15/64-28 L=10.5	1
28		PH1000332SH	PIN 10X33	1
29		CS100081CSP	THRUST COLLAR ASM	1
30		SS7110810SP	SCREW 11/64-40 L= 8.0	1
31		22907554	PRESSER SPRING REGULATOR ASM	1
32		40031324	NUT	1
33		14208409	PRESSER GUIDE BAR	1
34		HK03461002E	CONNECTOR	1
35		WP0371016SD	WASHER 3.7X8X1	1
36		14208300	SPRING	1
37		26502906	INNER PRESSER ROD	1
38		RC0740811KP	C-RING	1
39		40014007	PRESSER BAR BUSHING LOWER	1
40		11006004	PRESSER BAR GUIDE BRACKET	1
41		SS8660612TP	SCREW 1/4-40 L=6	1
42		14208508	GUIDE BRACKET SUPPORT PLATE	1
43		SS7091110TP	SCREW 9/64-40 L=10.5	1
44		WP0951016SP	WASHER 9.53X15X1	1
45		WP0600816SP	WASHER	1
46		40022462	RETURN SPRING HOOK	1
47		SS7110840SP	SCREW 11/64-40 L=7.8	2
48		B1601210D00A	INTERMEDIATE PRESSER A	1
49		SS7091110TP	SCREW 9/64-40 L=10.5	1
50		B1652210D00	GASKET	1
51		B1634210D00	FINGER GUARD	1
52		WP0371016SD	WASHER 3.7X8X1	2
53		B1223771000	NEEDLE ROD CRANK WASHER	1
54		WP0621026SP	WASHER 6.2X9.5X1	1



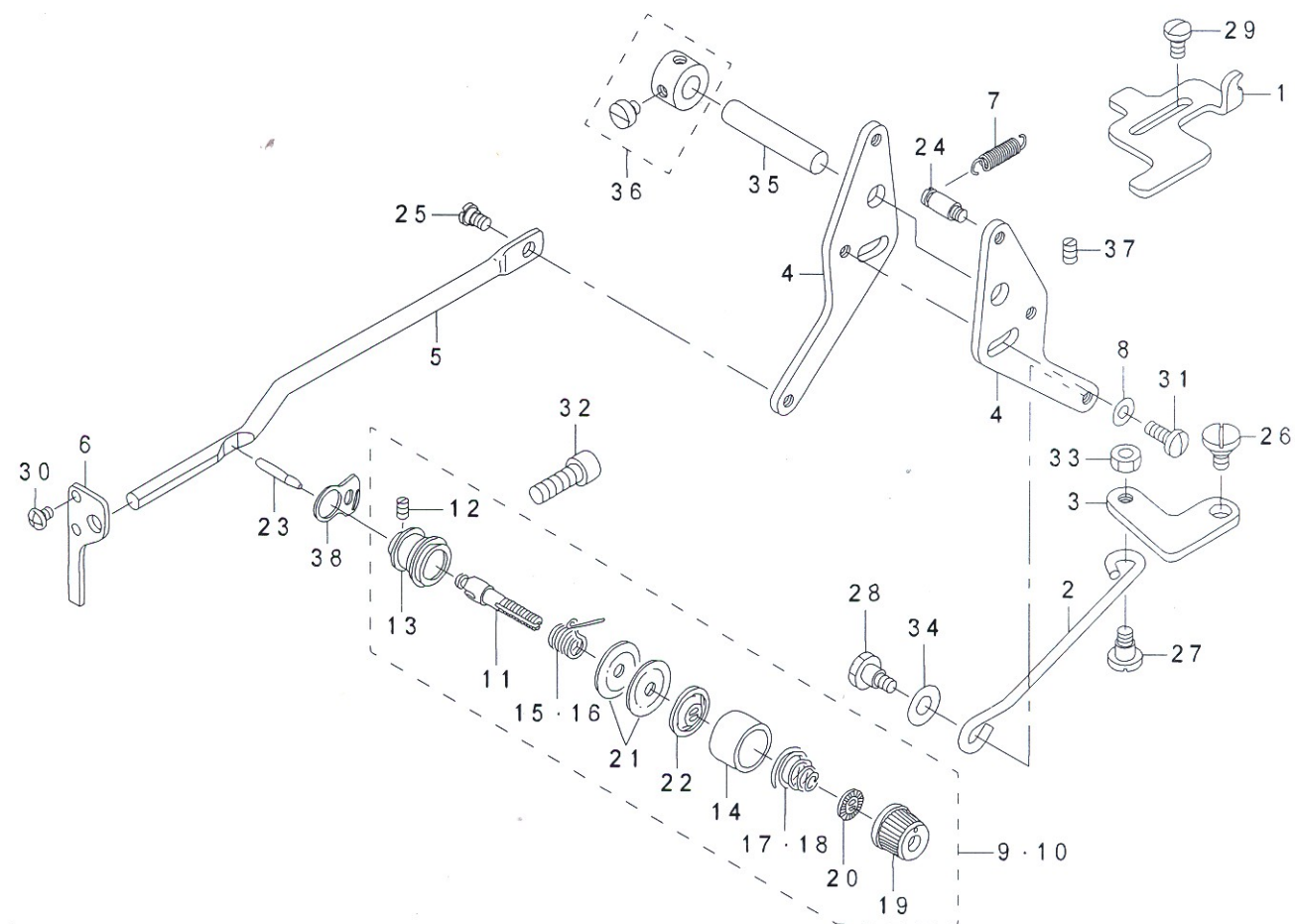
No	note	Parts No.	DESCRIPTION	Qty
1		B1836210D00	OSCILLATING ECCENTRIC SHAFT	1
2		14106702	OSCILLATOR	1
3		CS1201010SH	THRUST COLLAR ASM. D=12 W=10	1
4		14103352	INNER HOOK PRESSER ASM. B	1
5		14103758	SHUTTLE ASM.	1
6		14103006	SHUTTLE	(1)
7		B1820210D00	SHUTTLE OIL FELT A	(2)
8		B1821210D00	SHUTTLE OIL FELT B	(1)
9		14106405	SHUTTLE NEEDLE OUTER RING	(1)
10		B3505280000	SHUTTLE LUBRICATING PLATE	(1)
11		14103907	SHUTTLE ONCE THROUGH OIL FELT	(1)
12		SS4090415SP	SCREW 9/64-40 L=4	(2)
13		WP0952616SD	WASHER 9.5X14.8X2.6	(1)
14		CQ202000000	OIL WICK	(1.06)
15		23630007	TUBE	(1.59)
16		26501858	INNER-HOOK-PRESSER ASM.	(.99)
17		B1822215P00	INNER HOOK PRESSER SPRING	(2)
18		RE0300000K0	E-RING 3	(2)
19		CQ200000000	OIL WICK	(.43)
20		14104004	ONCE THROUGH OIL FELT PRESSER	(1)
21		SS6060410TP	SCREW 3/32-56 L= 3.5	(2)
22		BT0500300FA	OIL TUBE	(.19)
23		13529607	SHUTTLE PACKING	(2)
24		B1828210DAA	BOBBIN CASE ASM.	1
25		B1828210DOA	BOBBIN CASE	(1)
26		B1808210D00	SPRING	(1)
27		SS6110480SP	SCREW 11/64-40 L=4.3	1
28		SS7110840SP	SCREW 11/64-40 L=7.8	1
29		SS8150822TP	SCREW 15/64-28 L=8	2
30		SS7111110TP	SCREW 11/64-40 L=10.5	2
31		10523504	WASHER	1
32		B1802210D00	CRANK ROD	1
33		14106306	LOWER SHAFT METAL REAR	1
34		13508700	HOOK COVER PRESSER SPRING PIN	1
35		26221101	HOOK COVER PRESSER SPRING A	1
36		26221200	HOOK COVER PRESSER SPRING B	1
37		13816855	CYLINDER ARM CAP	1
38	#03	SB30800100A	BEARING	2
39	#03	SB30800100B	BEARING	2
40	#03	SB30800100C	BEARING	2
41	#03	SB30800100D	BEARING	2
42	#03	SB30800100A	BEARING	1
43	#03	SB30800100B	BEARING	1
44	#03	SB30800100C	BEARING	1
45	#03	SB30800100D	BEARING	1
46		B1808980000	LOWER SHAFT THRUST WASHER	1
47		26222109	SHUTTLE UPPER SPRING	1
48		26222208	SHUTTLE RACE ADJUSTING SHAFT	1
49		CS100081CSP	THRUST COLLAR ASM.	1
50		CS1000811SP	THRUST COLLAR	(1)
51		SS8110520TP	SCREW 11/64-40 L= 4.5	(2)
52		CS080081CSH	THRUST COLLAR ASM. D=8.0 W=8	1
53		NS6660430SP	NUT 1/4-40	1
54		RE0900000K0	E-RING 9	1
55		SD0801021TP	HINGE SCREW D= 8 H=10.2	1
56		40060888	SHUTTLE DRIVER ASM	1
57		SS6121212TP	SCREW 3/16-28 L=12.0	(1)
58		SS6151220SP	SCREW 15/64-28 L=11.5	1
59		14106256	LOWER SHAFT GEAR ASM.	1
60	#01	B1818210DOA	SHUTTLE	1
61	#02	B1818210DOB	SHUTTLE H	1
62		SS6060410TP	SCREW 3/32-56 L= 3.5	2
63		B1806210D00	BOBBIN	1

1...#01FOR LK-19△0SS SA / 2...#02FOR LK-19△0HS HA / 3...#03SELECTIVE PARTS / 4... /





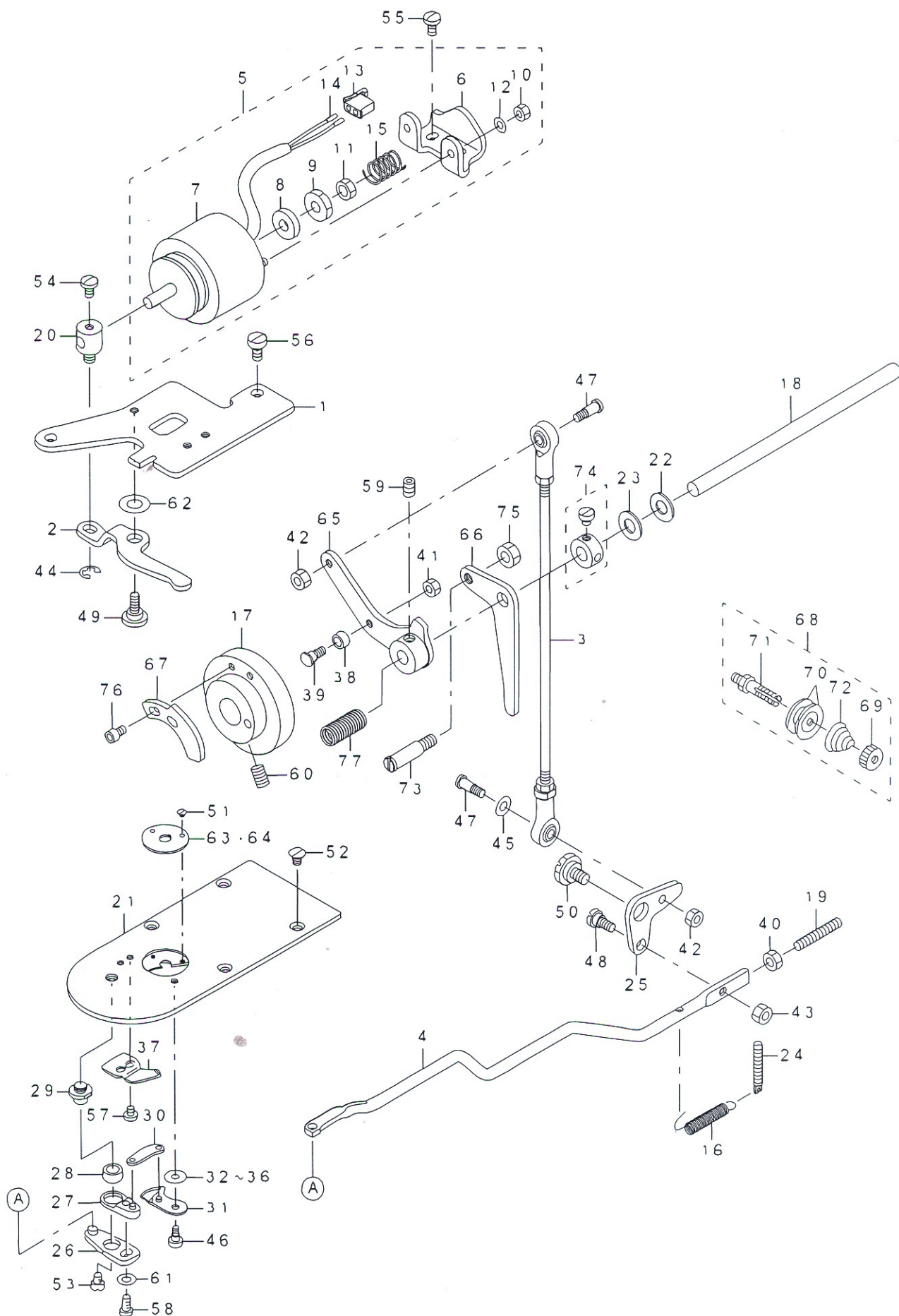
No	note	Parts No.	DESCRIPTION	Qty
1		14211551	WIPER ASM.	1
2		B2107210D0A	P WIPER	(1)
3		14211502	WIPER SHAFT CAP	(1)
4		22955504	WIPER COVER	(1)
5		40034676	WIPER BASE ASM	(1)
6		11110301	WIPER SOLENOID	(1)
7		22955900	WIPER RUBBER A	(1)
8		22956007	WIPER RUBBER B	(1)
9		22956106	WIPER LINK A	(1)
10		22956205	WIPER HINGE SCREW COLLAR	(1)
11		B2130210D00	WIPER SPRING	(1)
12		22956403	WIPER LINK B	(1)
13		11111051	WIPER DRIVING SHAFT ASM.	(1)
14		22956908	WIPER LINK B.HINGE SCREW	(1)
15		22957104	WIPER SOLENOID SHAFT	(1)
16		22957203	WIPER LINK COLLAR	(1)
17		HK034610020	2-POLE NYLON PLUG	(1)
18		HK03464000B	PIN CONTACT	(2)
19		HA006000000	SWITCH	(1)
20		HW200390000	ELECTRIC WIRE	(.04)
21		HW500070000	2-CORE CABTYRE CORD	(1.6)
22		WS0310002KR	SPRING WASHER 3.1X5.9X0.7	(3)
23		NS6090310SP	NUT .9/64-40	(1)
24		NS6110310SP	NUT 11/64-40	(1)
25		RE0250000K0	E-RING 2.5	(1)
26		RE0500000K0	E-RING	(1)
27		SS6090620TP	SCREW	(1)
28		SS8110422TP	SCREW 11/64-40 L=4	(1)
29		SD0650321TP	HINGE SCREW D=6.5 H=3.2	(1)
30		SM4030601SN	SCREW M3 X 6	(1)
31		SM4030601SN	SCREW M3 X 6	(3)
32		WP0320501SC	WASHER M3	(1)
33		22924005	PUMP BODY STRUT	1
34		11315108	COLLAR	1
35		SS7110840SP	SCREW 11/64-40 L=7.8	1
36		SS6111610SP	SCREW 11/64-40 L=16	1





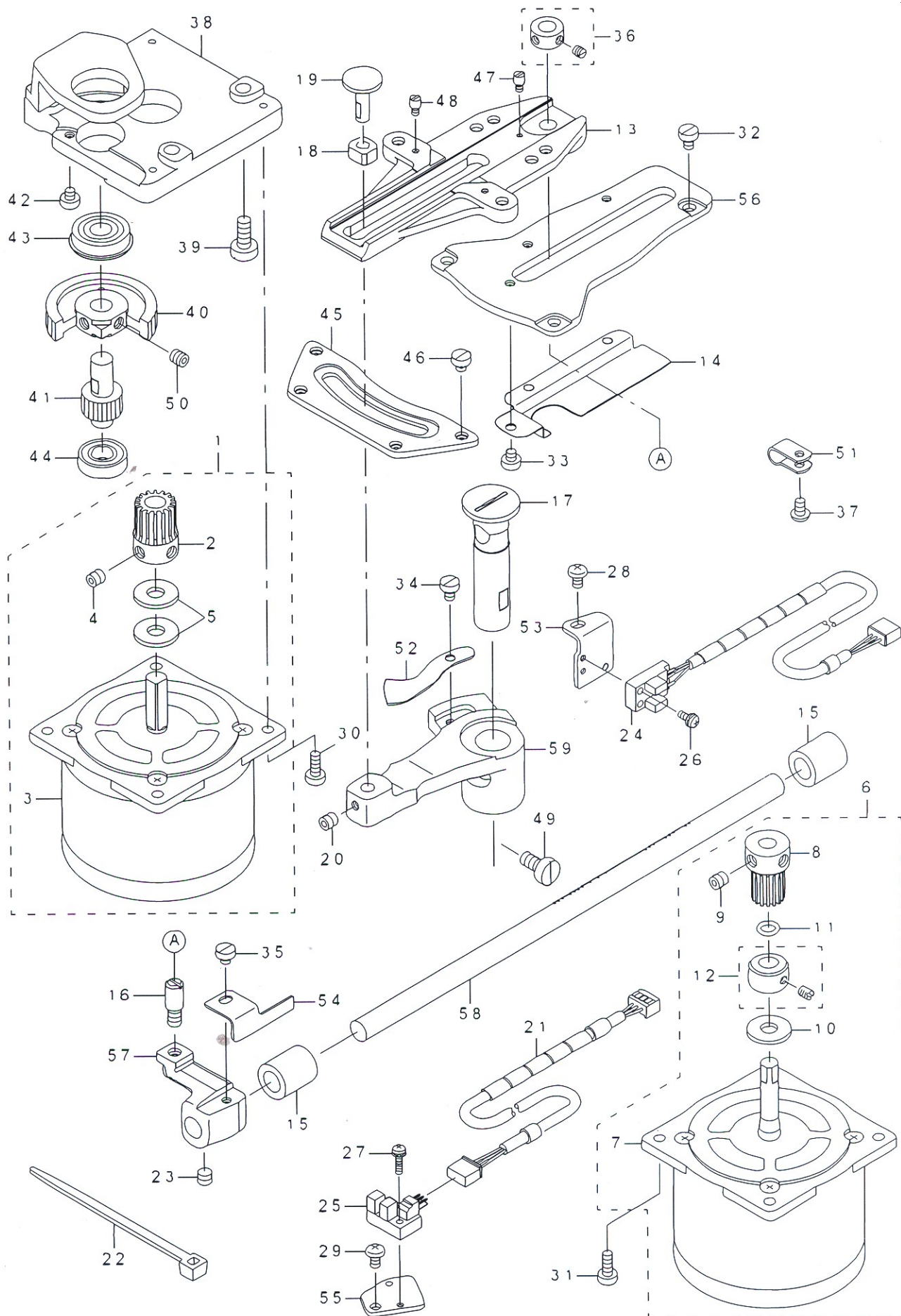
No	note	Parts No.	DESCRIPTION	Qty
1		14107502	STOPPER	1
2		14107700	CONNECTING BAR	1
3		B2304210D00	TENSION RELEASE LINK	1
4		26500900	TENSION RELEASE ADJUSTING ARM	2
5		26501304	TENSION RELEASE BAR	1
6		26218404	THREAD TENSION ARM	1
7		B2545280000	PRESSURE SPRING	1
8		WP0482086SD	WASHER 4.8X11.5X2	1
9	#01	B23022800A0	SECOND THREAD TENSION ASM	1
10	#02	B23022050A0	TENSION CONTROLLER NO.2 ASM	1
11		B2302280000	SECOND THREAD TENSION ROD	(1)
12		SS8090610SP	SCREW 9/64-40 L=5.9	(1)
13		B2313280000	THREAD TENSION ROD LARGE	(1)
14		B3107804000	THREAD TENSION DISK PRESSER	(1)
15		B3112761000	THREAD TAKE-UP SPRING	(1)
16		D3112L4BB00	TAKE-UP SPRING (HEAVY)	(1)
17		B3114232000	THREAD TENSION SPRING	(1)
18		B3129053000	TENSION SPRING	(1)
19		B3119771000	THREAD TENSION NUT	(1)
20		B3120125000	ROTATING STOPPER	(1)
21		B3126012000	THREAD TENSION DISK	(2)
22		B3132552000	THREAD TENSION DISK PRESSER	(1)
23		B2303280000	TENSION RELEASE PIN	1
24		26229302	SUSPENSION SCREW	1
25		SD0530221SP	HINGE SCREW D= 5.3 H= 2.2	1
26		SD0720321TP	HINGE SCREW	1
27		SD0640391TP	HINGE SCREW D= 6.35 H= 3.9	1
28		SD0640482SP	HINGE SCREW D= 6.35 H= 4.8	1
29		SS6110810TP	SCREW 11/64-40 L=8	2
30		SS4090515SP	SCREW 9/64-40 L=5	2
31		SS7111120TP	SCREW	1
32		SS6151812TP	SCREW 15/64-28 L=18	1
33		NS6120310SP	NUT 3/16-28	1
34		WP0651056SD	WASHER 6.5X11X1	1
35		40009290	HINGE STUD	1
36		22917157	THRUST COLLAR ASM. REAR	1
37		SS8110510SP	SCREW 11/64-40 L=5	1
38		B2702210000	GUIDE PLATE	1

1...#01FOR LK-19△OSS SA / 2...#02FOR LK-19△OHS HA / 3... /

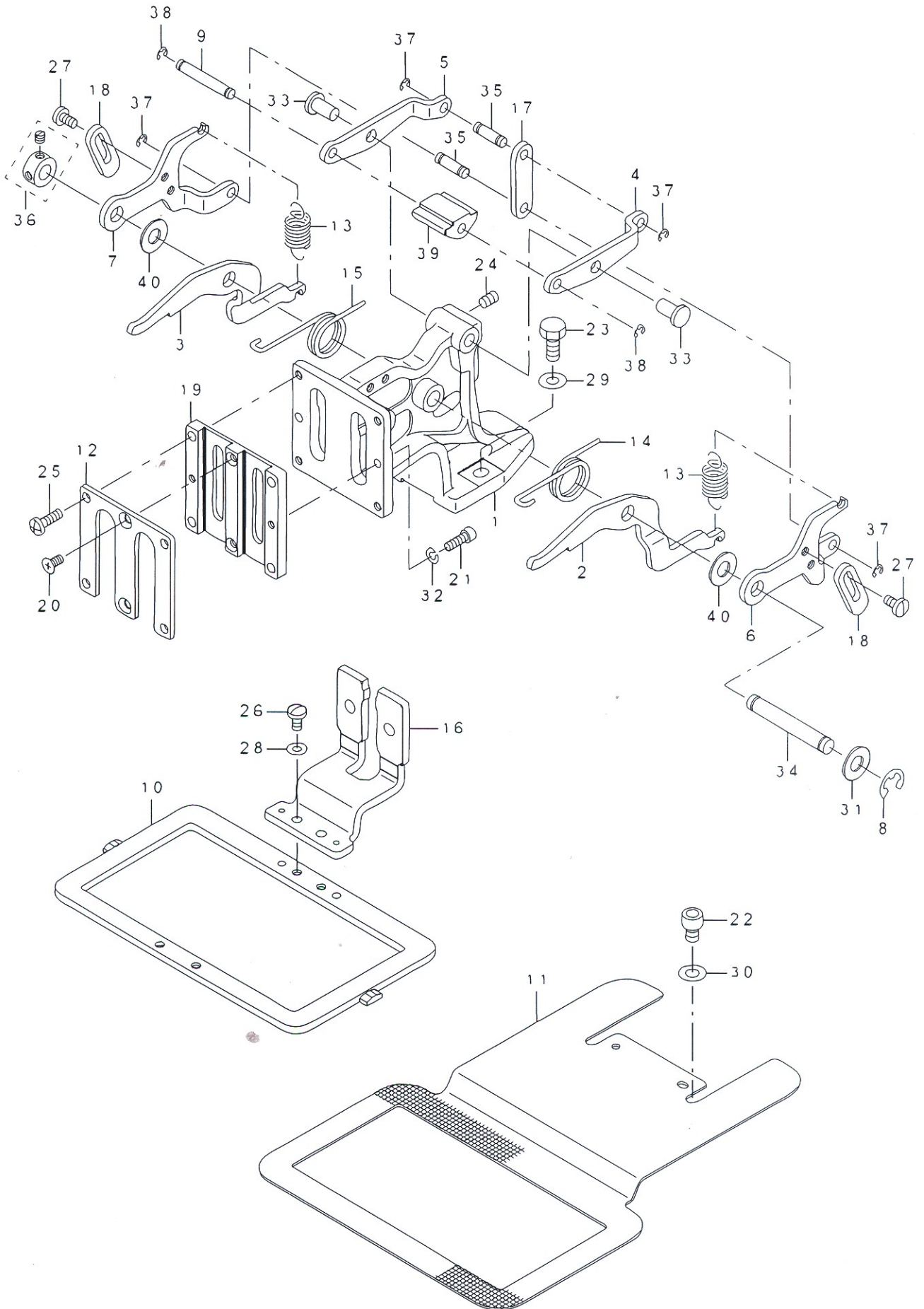


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1		26501205	CAM FOLLOWER STOPPER	1
2		14108500	SOLENOID ARM	1
3		14108609	CONNECTING ROD	1
4		26501908	CONNECTING BAR	1
5		14108955	THREAD TRIMMING SOLENOID ASM.	1
6		14108807	SOLENOID INSTALLING BASE	(1)
7		14108906	SOLENOID FOR THREAD TRIMMING	(1)
8		11043304	SOLENOID RUBBER	(1)
9		NS6660410SH	NUT	(1)
10		NM6040000SN	NUT M4	(2)
11		NS6660430SP	NUT 1/4-40	(1)
12		WP0450000SD	WASHER 4.5X8X0.5	(2)
13		HK03461002D	HOUSING	(1)
14		HK034640000	PIN CONTACT	(2)
15		B1652704000	SPRING	(1)
16		14109300	THREAD TRIM LINK SPRING	1
17		B2401210D00	THREAD TRIMMER CAM	1
18		B2408210D00	THREAD TRIMMER SHAFT	1
19		SM8053002TP	SCREW M5 L=30	1
20		22951008	SOLENOID PIN	1
21		14213003	NEEDLE PLATE	1
22		B1223771000	NEEDLE ROD CRANK WASHER	1
23		B1116804000	CLOTH PLATE WASHER	1
24		26226506	SPRING HOOK	1
25		B2411210000	THREAD TRIMMER LINK	1
26		B24142800A0	THREAD CUTTER LEVER ASM. LARGE	1
27		B24152800A0	THREAD CUTTER LEVER ASM. SMALE	1
28		B2416280000	THREAD CUTTING LEVER RING	1
29		B2417280000	THREAD CUTTER LEVER SHAFT	1
30		B2418280000	MOVING KNIFE LINK	1
31		B24212800A0	MOVING KNIFE ASM.	1
32	#01	B242328000A	MOVING KNIFE WASHER A	1
33	#01	B242328000B	MOVING KNIFE WASHER B	1
34	#01	B242328000C	MOVING KNIFE WASHER C	1
35	#01	B242328000D	MOVING KNIFE WASHER D	1
36	#01	B242328000E	MOVING KNIFE WASHER E	1
37		B2424280000	FIXING KNIFE	1
38		D2587L8WB00	ROLLER	1
39		D2588L8WB00	ROLLER SHAFT	1
40		NM6050001SP	NUT M5	1
41		NS6110420SP	NUT 11/64-40	1
42		NS6110420SP	NUT 11/64-40	2
43		NS6120310SP	NUT 3/16-28	1
44		RE0500000K0	E-RING	1
45		WP0501016SD	WASHER 5X10.5X1	1
46		SD05000091TP	HINGE SCREW D= 5.0 H= 0.9	1
47		SD0500803TP	HINGE SCREW D=5 H=8	2
48		SD0650305TP	HINGE SCREW D= 6.5 H= 3	1
49		SD0790311TP	HINGE SCREW D= 7.94 H= 3.1	1
50		SD1100301TP	HINGE SCREW H=11 W=3	1
51		SS1060210TP	SCREW 3/32-56 L=2.2	2
52		SS1110640TP	SCREW 11/64-40 L= 5.5	4
53		SS6110430TP	SCREW 11/64-40 L= 4.0	1
54		SS7110740TP	SCREW 11/64-40 L=7	1
55		SS7110840SP	SCREW 11/64-40 L=7.8	2
56		SS6120930SP	SCREW 3/16-28 L=9	2
57		SS7090410SP	SCREW 9/64-40 L= 3.5	2
58		SS7110740TP	SCREW 11/64-40 L=7	1
59		SS8150822TP	SCREW 15/64-28 L=8	1
60		SS8661012TP	SCREW	2
61		WP0450846SP	WASHER	1
62		WP0553216SD	WASHER	1
63	#02	D2426284M00	NEEDLE HOLE GUIDE	1
64	#03	14109607	NEEDLE HOLE GUIDE	1
65		14109250	CAM FOLLOWER ASM.	1
66		14107601	THREAD RELEASE ARM	1
67		B2312210D00	TENSION RELEASE NOTCH	1
68		26218651	FIRST THREAD TENSION ASM.	1
69		22928808	NUT	(1)
70		22921506	THREAD TENSION DISK	(2)
71		26220400	THREAD TENSION ROD	(1)
72		26218602	FIRST THREAD TENSION SPRING	(1)
73		26500504	TENSION RELEASE ARM PIN	1
74		CS080081BSH	THRUST COLLAR ASM. D=8.0 W=8	1
75		NS6150310SP	NUT 15/64-28	1
76		SM6040602TP	SCREW M4 L=6	2
77		B2617771000	TRIPPING LEVER TENSION SPRING	1

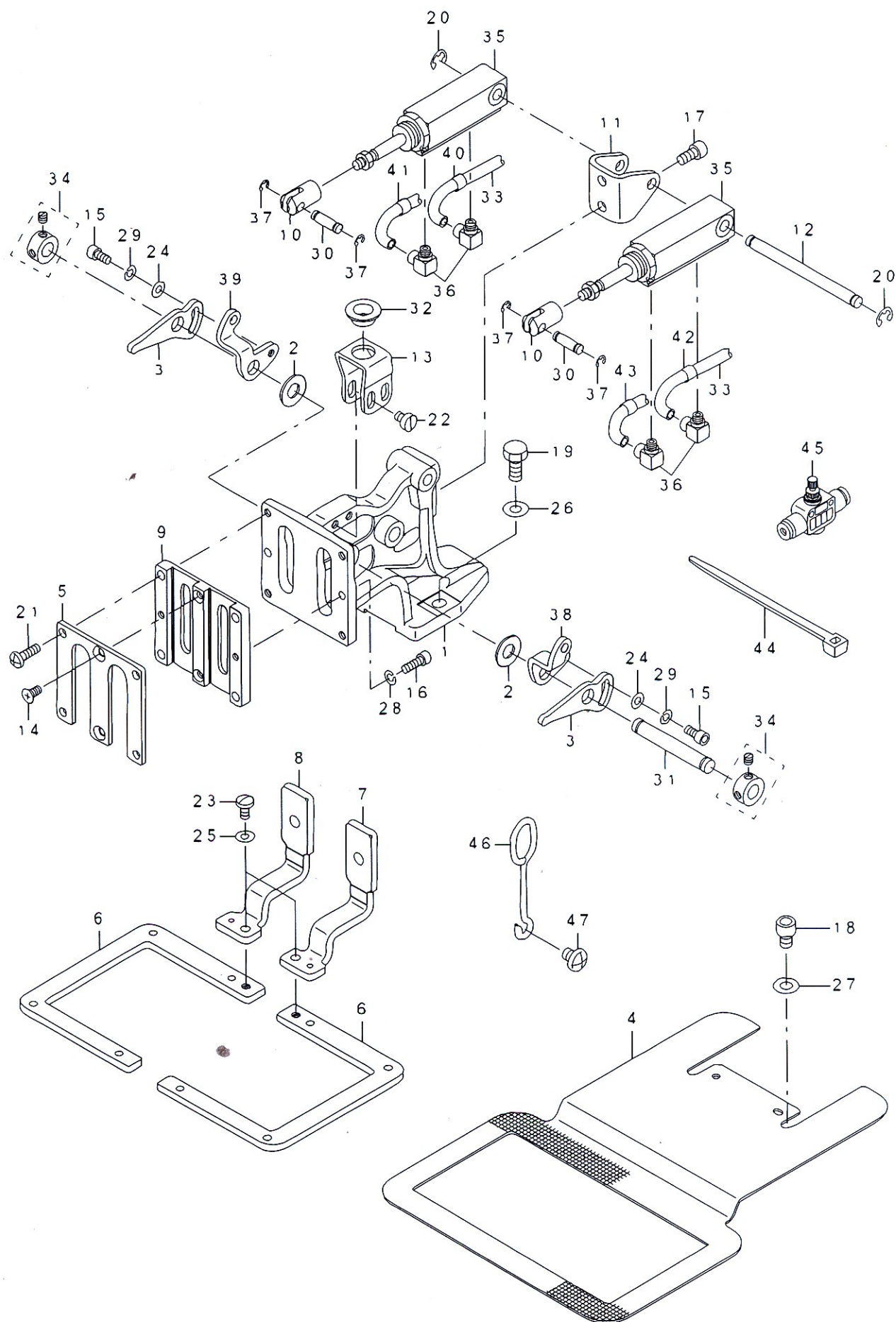
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No	note	Parts No.	DESCRIPTION	Qty
1		14216352	CROSSFEED MOTOR ASM.	1
2		26501403	CROSSFEED GEAR	(1)
3		14216303	CROSSFEED STEPPING MOTOR	(1)
4		SM8060612TP	SCREW M6 L=6	(2)
5		14112502	RUBBER WASHER	(2)
6		14216469	VERTICAL FEED MOTOR ASM.	1
7		14216410	LENGTHWISE STEPPING MOTOR	(1)
8		26501502	VERTICAL FEED GEAR	(1)
9		SM8060612TP	SCREW M6 L=6	(2)
10		14112502	RUBBER WASHER	(1)
11		RO069180100	RUBBER RING	(1)
12		CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8	(1)
13		14214019	CLOTH FEED PLATE	1
14		14215701	CLOTH FEED SUPPORT PLATE COVER	1
15		B2509704000	BUSHING REAR	2
16		B1456057000	HINGE SCREW	1
17		14214506	CROSSFEED FULCRUM SHAFT	1
18		B1414232000	SQUARE BLOCK	1
19		26223305	SLIDE BLOCK STUD	1
20		SM8060612TP	SCREW M6 L=6	1
21		14221352	Y SENSOR CABLE ASM.	1
22		EA9500B0100	CABLE BAND	1
23		SS8660612TP	SCREW 1/4-40 L=6	2
24		14221451	CROSSFEED ZERO SENSOR ASM.	1
25		HD00057000A	PHOTO SENSOR	1
26		SL4030881SC	SCREW M3X8	2
27		SL4031291SC	SCREW M3X12	1
28		SS4110715SP	SCREW 11/64-40 L=7	1
29		SS4110715SP	SCREW 11/64-40 L=7	1
30		SS6111140SP	SCREW 11/64-40 L=11	4
31		SS6111140SP	SCREW 11/64-40 L=11	4
32		SS6110610TP	SCREW 11/64-40 L=6	3
33		SS7110410SP	SCREW 11/64-40 L=4	1
34		SS6110610TP	SCREW 11/64-40 L=6	1
35		SS6110480SP	SCREW 11/64-40 L=4.3	1
36		CS079073BSH	THRUST COLLAR	1
37		SS4110715SP	SCREW 11/64-40 L=7	2
38		14215057	MOTOR BASE COMPL.	1
39		SS6151440SP	SCREW 15/64-28 L=14	3
40		14215404	CROSSFEED GEAR (LARGE)	1
41		14215305	CROSSFEED GEAR (SMALL)	1
42		SS6110480SP	SCREW 11/64-40 L=4.3	1
43		SB110001300	BEARING	1
44		SB110000900	BEARING	1
45		14214308	CROSSFEED SLIDE PLATE	1
46		SS6110420TP	SCREW 11/64-40 L=4.8	4
47		B151902600G	HINGE STUD	1
48		B151902600G	HINGE STUD	2
49		SS6151220SP	SCREW 15/64-28 L=11.5	1
50		SM8060612TP	SCREW M6 L=6	2
51		HX00150000B	CABLE CLIP	1
52		14214712	CROSSFEED SENSOR UNIT	1
53		14214803	CROSSFEED SENSOR FITTING BASE	1
54		14216006	VERTICAL FEED SENSOR SLIT	1
55		40028986	SENSOR INSTALLING BASE	1
56		14215602	CLOTH FEED SUPPORT PLATE	1
57		14215909	VERTICAL FEED ARM	1
58		14216204	VERTICAL FEED SHAFT	1
59		14214605	CROSSFEED ARM	1

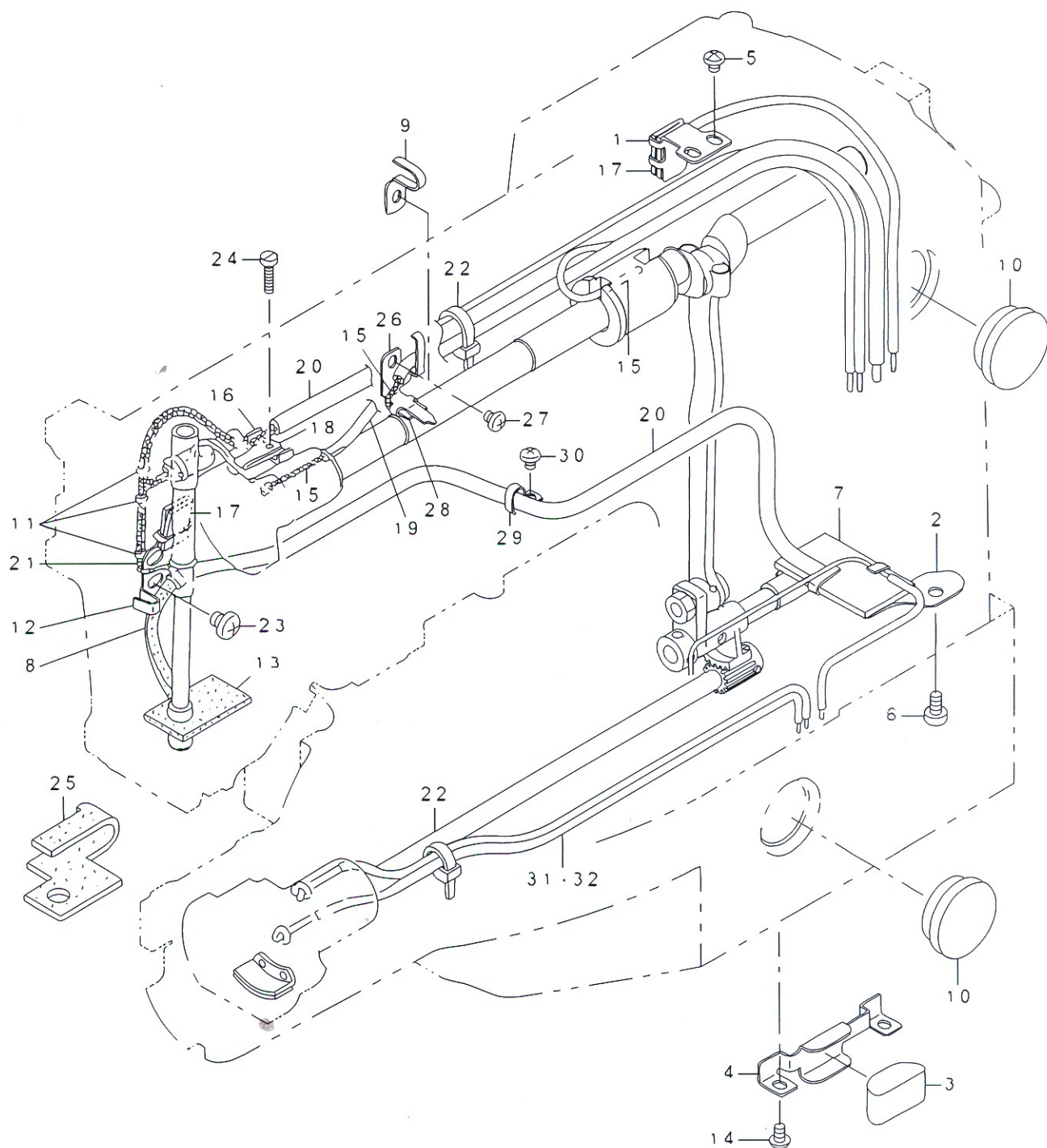


No	note	Parts No.	DESCRIPTION	Qty
1		14216501	CLOTH FEED BASE	1
2		14217004	CLOTH PRESSER HOOK RIGHT	1
3		14217103	CLOTH PRESSER HOOK LEFT	1
4		B2577210D00	FEED BRACKET UPPER LINK RIGHT	1
5		B2578210D00	FEED BRACKET UPPER LINK LEFT	1
6		B2574210D00	SUPPORT LINK RIGHT	1
7		B2575210D00	SUPPORT LINK LEFT	1
8		RE0700000K0	E-RING 7	1
9		B2573210D00	SLIDER SHAFT	1
10		B2553210D00	FEEDING FRAME	1
11		14218002	LOWER PLATE	1
12		B2572210D00	WORK CLAMP FOOT PLATE COVER	1
13		14216808	SPRING	2
14		B2581210D00	SPRING RIGHT	1
15		B2582210D00	SPRING LEFT	1
16		14217764	WORK CLAMP FOOT COMPL.	1
17		B2576210D00	FEED BRACKET LINK	1
18		B2580210D00	LINK STOPPER	2
19		B2610210D00	WORK CLAMP FOOT PLATE	1
20		SM1040801SP	SCREW M4X0.7 L=8	2
21		SM6041202TP	SCREW M4X0.7 L=12	2
22		SM6060802TP	SCREW M6 L=8	2
23		SM9061403CP	SCREW M6 L=14	2
24		SM8050812TP	SCREW M5X8	2
25		SS4111415SP	SCREW 11/64-40 L=14	4
26		SS7110840SP	SCREW 11/64-40 L=7.8	2
27		SS7110840SP	SCREW 11/64-40 L=7.8	4
28		WP0480856SP	WASHER 4.8X8.4X0.8	2
29		WP0621016SD	WASHER 6.2X13X1	2
30		WP0621016SD	WASHER 6.2X13X1	2
31		B255728000C	WASHER	1
32		WS0410002KP	SPRING WASHER	2
33		B1626555000	FEED REGULATOR CONNECTING ROD	2
34		D2502232D00	SHAFT BLOCK SHAFT	1
35		MAT80114T00	PLUNGER PIN	2
36		22917058	THRUST COLLAR ASM. FRONT	1
37		RE0300000K0	E-RING 3	4
38		RE0300000K0	E-RING 3	2
39		B2579210D00A	SLIDER	1
40		13540406	WASHER	2





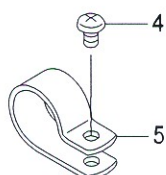
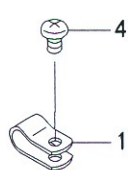
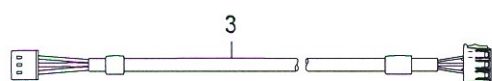
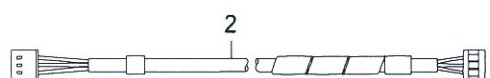
No	note	Parts No.	DESCRIPTION	Qty
1		14216501	CLOTH FEED BASE	1
2		B255728000C	WASHER	2
3		14217202	HOOK A	2
4		14218002	LOWER PLATE	1
5		B2572210D00	WORK CLAMP FOOT PLATE COVER	1
6		B2554210D00	FEEDING FRAME	2
7		14217855	WORK CLAMP FOOT COMPL RIGHT	1
8		14217954	WORK CLAMP FOOT COMPL LEFT	1
9		B2610210D00	WORK CLAMP FOOT PLATE	1
10		B2566210D00	CYLINDER KNUCKLE	2
11		B2567210D00	CYLINDER INSTALLING BASE	1
12		B2561210D00	CYLINDER SHAFT	1
13		14217509	SLIDER BASE	1
14		SM1040801SP	SCREW M4X0.7 L=8	2
15		SM6040802TP	SCREW M4X0.7 L=8	2
16		SM6041202TP	SCREW M4X0.7 L=12	2
17		SM6051002TP	SCREW M5X0.8 L=10	2
18		SM6060802TP	SCREW M6 L=8	2
19		SM9061403CP	SCREW M6 L=14	2
20		RE0500000K0	E-RING	2
21		SS4111415SP	SCREW 11/64-40 L=14	4
22		SS6110610TP	SCREW 11/64-40 L=6	4
23		SS7110840SP	SCREW 11/64-40 L=7.8	2
24		WP0450000SD	WASHER 4.5X8X0.5	2
25		WP0480856SP	WASHER 4.8X8.4X0.8	2
26		WP0621016SD	WASHER 6.2X13X1	2
27		WP0621016SD	WASHER 6.2X13X1	2
28		WS0410002KP	SPRING WASHER	2
29		WS0410002KP	SPRING WASHER	2
30		B1626220000	CYLINDER PIN	2
31		D2502232D00	SHAFT BLOCK SHAFT	1
32		F2193172000	PT EV PP METAL	1
33		BT0400251EB	URETHANE HOSE BLACK	2.4
34		22917058	THRUST COLLAR ASM. FRONT	2
35		PA1602006A0	AIR CYLINDER	2
36		PJ046052503	HOSE ELBOW	4
37		RE0300000K0	E-RING 3	4
38		14217301	HOOK B RIGHT	1
39		14217400	HOOK B LEFT	1
40		B471122000D	AIR TUBE LABEL J04 LEFT	1
41		B471122000C	AIR TUBE LABEL J03 LEFT	1
42		B471122000H	AIR TUBE LABEL J04 RIGHT	1
43		B471122000G	AIR TUBE LABEL J03 RIGHT	1
44		FA9500B0100	CABLE BAND	3
45		PC012401000	SPEED CONTROLLER	2
46	#01	B3403761000	PRESSER BAR LIFTING ROD	1
47	#01	SS4150715SP	SCREW 15/64-28 L=7	1



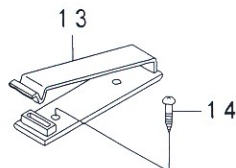
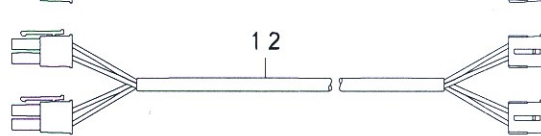
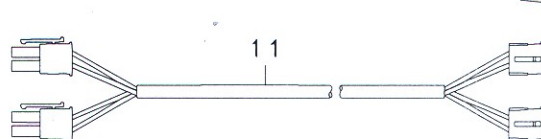
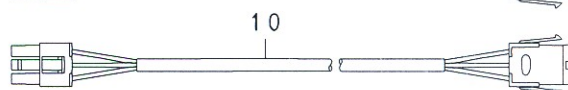
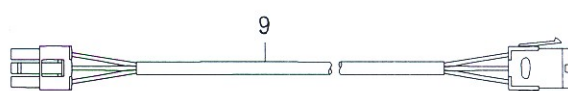
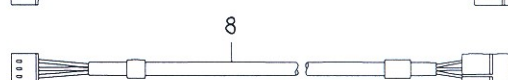
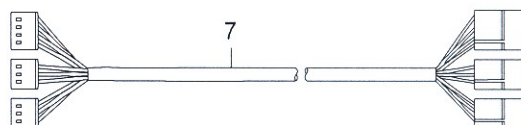
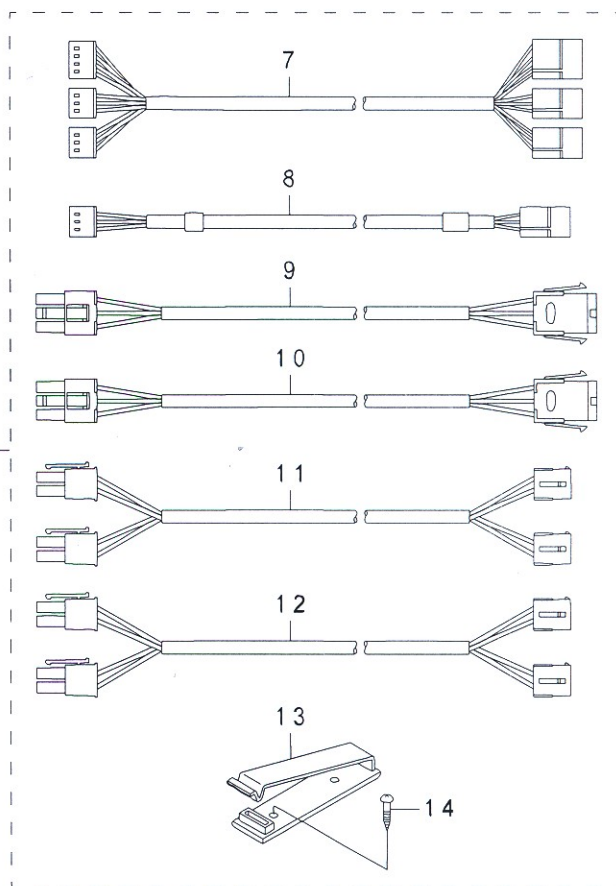


No	note	Parts No.	DESCRIPTION	Qty
1		14114102	CLUTCH ROD OIL SHIELD	1
2		14114904	LOWER SHAFT OIL SHIELD	1
3		14114300	OIL FELT	1
4		14114409	FELT PRESSER	1
5		SS4110515SP	SCREW 11/64-40 L=5	2
6		SS6120930SP	SCREW 3/16-28 L=9	1
7		B3509210D00	OIL FELT	1
8		B3541012000	OIL WICK	51
9	#01	B3523980000	OIL WICK PIPE STOPPER	1
10		B3501210000	OIL GAUGE	2
11		26230706	OIL WICK PRESSER	3
12		14219513	LUBRICATION PLATE	1
13	#01	14114607	FACE FELT	1
14		SS4110715SP	SCREW 11/64-40 L=7	2
15		CQ200000000	OIL WICK	1.8
16		26231407	BALANCE LUBRICATING PLATE	1
17		B3509280000	NEEDLE ROD CRANK LUBRICATING	2
18		B3518280000	BALANCE LUBRICATING	1
19		23630007	TUBE	7
20		BP600000000	VINYL PIPE	67
21		CQ252200000	OIL WICK	1.6
22		FA950080100	CABLE BAND	2
23		SS4150715SP	SCREW 15/64-28 L=7	2
24		SS6092120SP	SCREW 9/64-40 L=21.2	1
25	#02	14219604	OIL FELT	1
26	#02	14219711	LUBRICATION PLATE	1
27	#02	SS4110515SP	SCREW 11/64-40 L=5	1
28	#02	B3518280000	BALANCE LUBRICATING	1
29		26231902	OIL WICK PIPE STOPPER	1
30		SS4110515SP	SCREW 11/64-40 L=5	1
31		CQ202000000	OIL WICK	1.06
32		BP300000100	VINYL TUBE	7

1...#01FOR LK-1910 / 2...#02FOR LK-1920 / 3... /



6

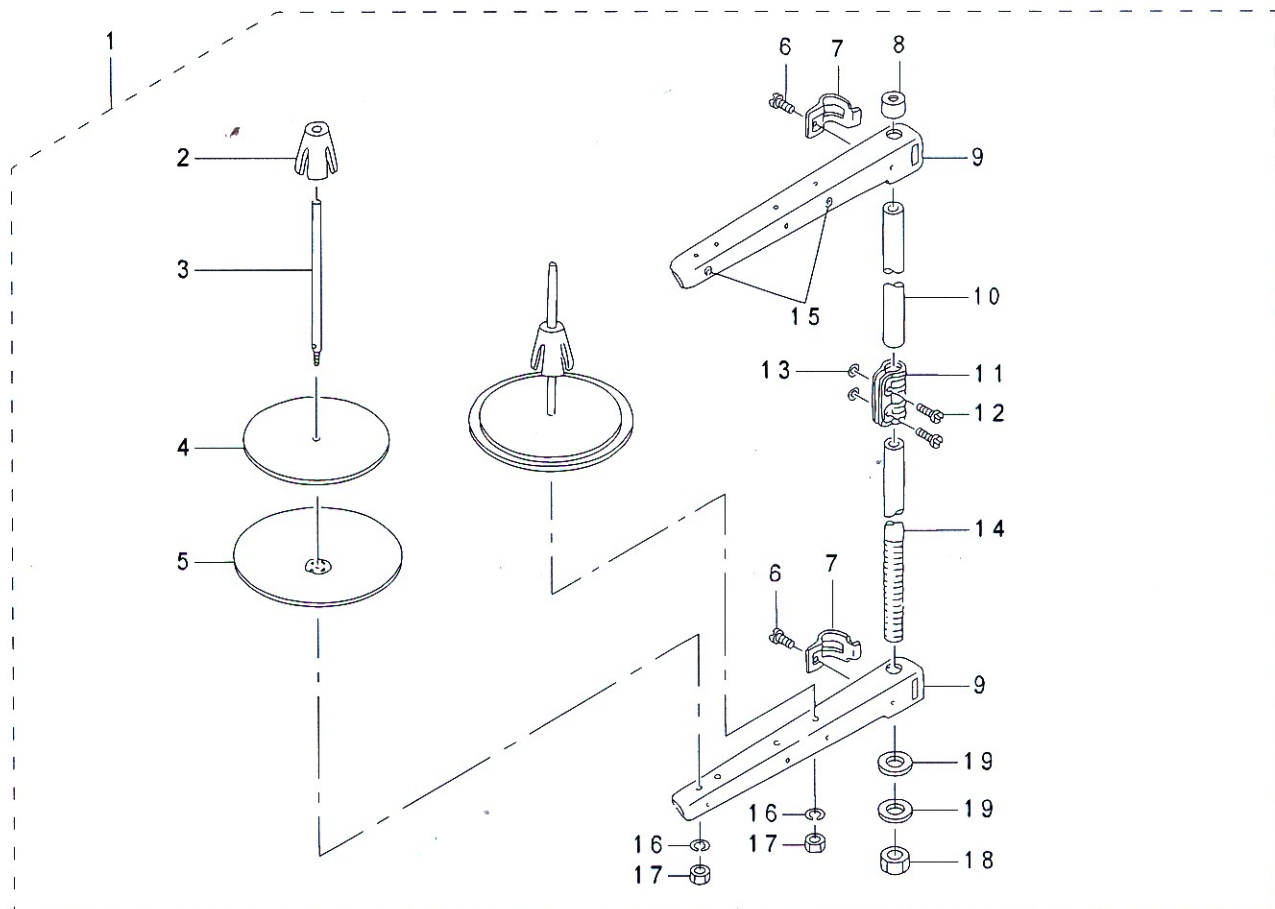




LK-1910/LK-1920/
13.SENSOR & EXTENSION CABLE COMPONENTS

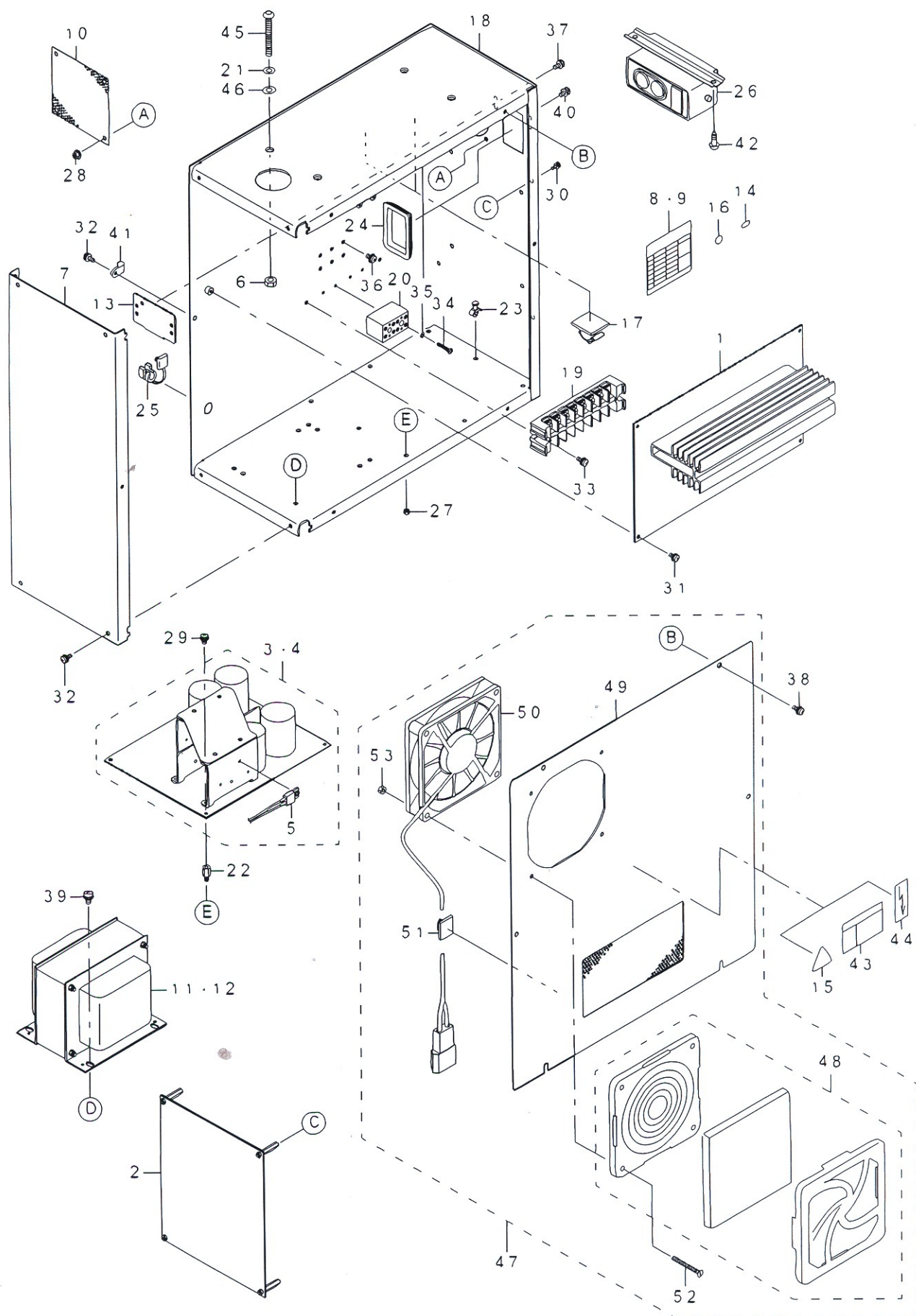
No	note	Parts No.	DESCRIPTION	Qty
1	#03	HX00150000B	CABLE CLIP	1
2		14221352	Y SENSOR CABLE ASM	1
3		14115356	MAIN SHAFT SENSOR CABLE ASM	1
4		SS4110715SP	SCREW 11/64-40 L=7	1
5	#02	HX00150000J	CLIP	1
6	#01	M85985920A0	EXTENSION CABLE MAS.ASM	1
7		M90445920A0	SENSOR EXTENSION CABLE ASM	(1)
8		M90475900A0	SENSOR EXTENSION CABLE ASM	(1)
9		M90415900A0	EXTENSION CABLE ASM	(1)
10		M90425900A0	EXTENSION CABLE ASM	(1)
11		M90435900A0	SOLENOID EXTENSION CABLE ASM	(1)
12		M90435920A0	SOLENOID EXTENSION CABLE A ASM	(1)
13		M964051000A	CABLE CLIP	(1)
14		SK3382001SE	SCREW D=3.8 L=20	(2)

1...#01FOR JUS / 2...#02FOR LK-1910 / 3...#03FOR LK-1920 30 / 4... /



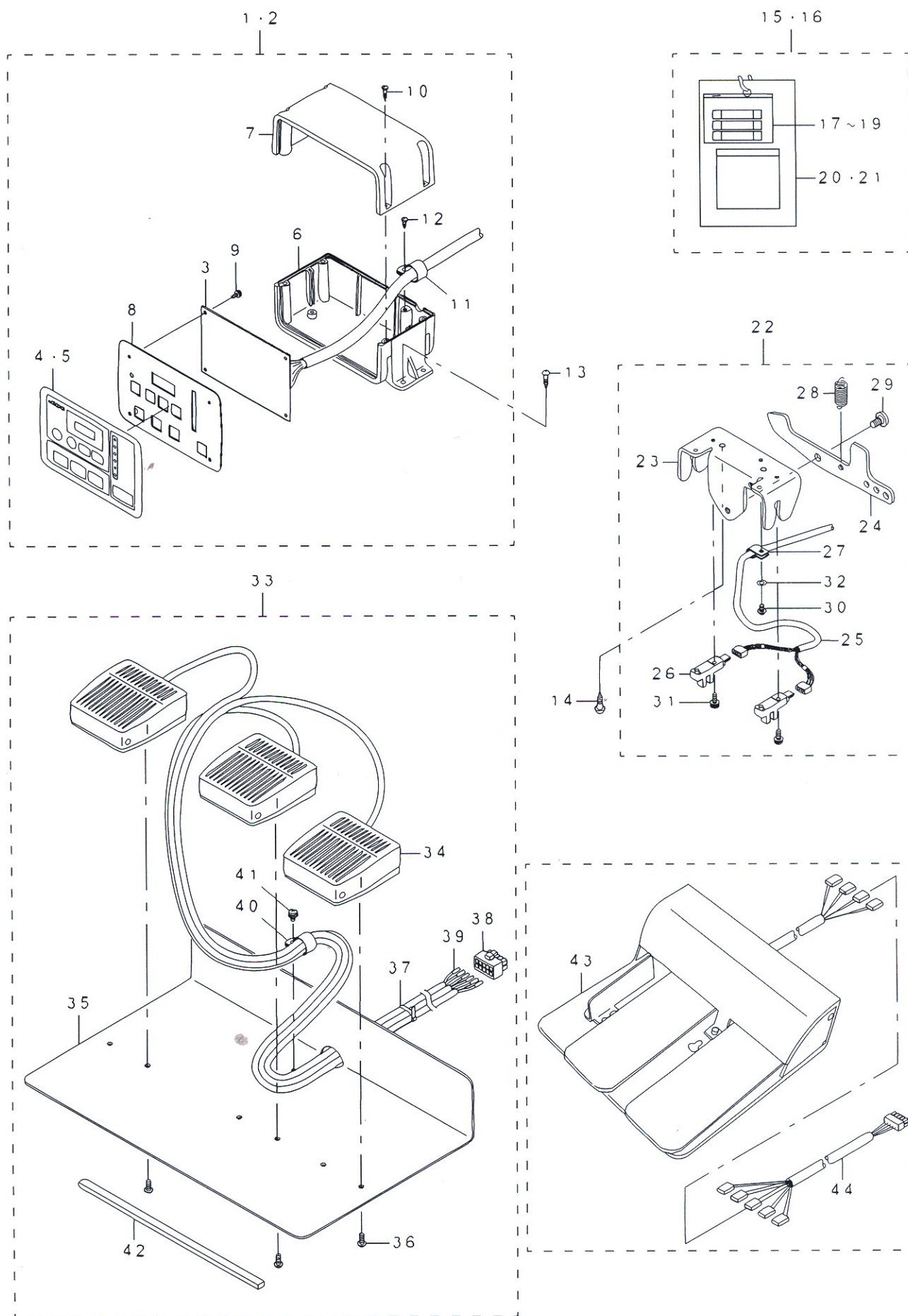


No	note	Parts No.	DESCRIPTION	Qty
1		22930358	THREAD STAND ASM.	1
2		22931109	SPOOL RETAINER	(2)
3		22931000	SPOOL PIN	(2)
4		22930903	SPOOL REST CUSHION	(2)
5		22930804	SPOOL REST	(2)
6		SM6061610SC	SCREW M6 L=16	(2)
7		22930705	THREAD GUIDE ARM JOINT	(2)
8		22931406	SPOOL REST ROD RUBBER CAP	(1)
9		22930507	SPOOL REST ARM	(2)
10		22930408	SPOOL REST ROD UPPER	(1)
11		22931307	SPOOL REST ROD JOINT	(1)
12		SM4051405SE	SCREW M5 L=14	(2)
13		NM6050001SE	NUT M5	(2)
14		22930309	SPOOL REST ROD LOWER	(1)
15		22931208	THREAD GUIDE	(2)
16		WS0510002KN	SPRING WASHER	(2)
17		NM6050001SE	NUT M5	(2)
18		NM6160511SE	NUT M16X1.5	(1)
19		WP1702600S0	WASHER 17X30X2.6	(2)



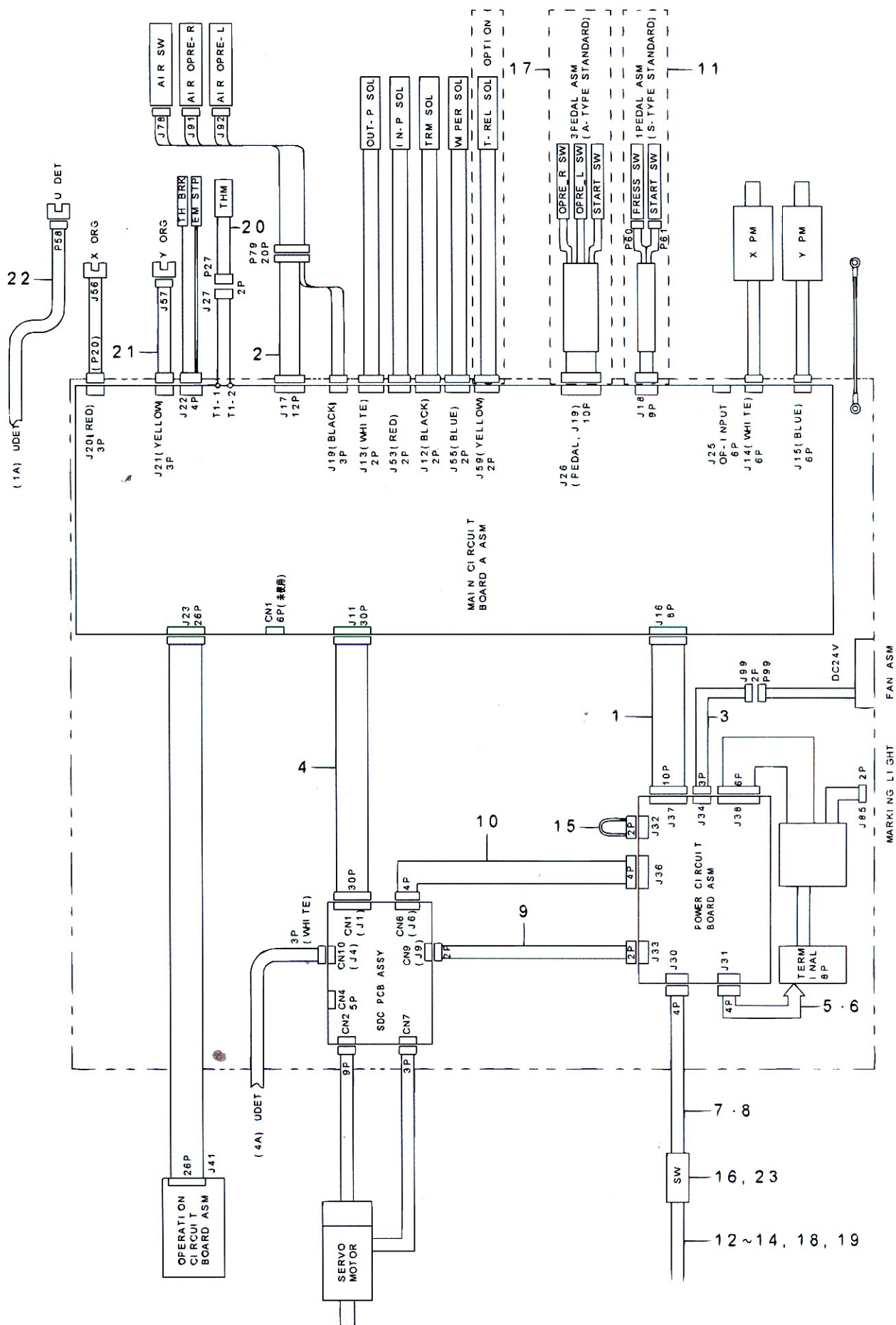
No	note	Parts No.	DESCRIPTION	Qty
1		M8601592AA0	MAIN CIRCUIT BOARD A ASM.	1
2		40055170	SDC PCB ASSY	1
3	#01	M86045900C0	POWER CIRCUIT BOARD ASM.	1
4	#02	M8604590AC0	POWER CIRCUIT BOARD A ASM.	1
5		M89105900A0	THERMOSTAT ASM.	(1)
6		NM6060001SC	NUT M6	4
7		M1003590000	CONTROL BOX PANEL	1
8	#01	M300359000A	SEAL A	1
9	#02	M300258000B	SEAL B	1
10		M1004581000	VENTILATION COVER	1
11	#01	M8901592AA0	TRANSFORMER A ASM.	1
12	#02	M8901592BA0	TRANSFORMER B ASM.	1
13		17845009	CORD FITTING PLATE	1
14	#02	CM200100001	PE MARK LABEL	1
15	#02	CM300100001	LABEL	1
16		E9567319000	EARTH MARK	1
17		E9609603000	STICKER (LARGE)	2
18		M1001590000	CONTROL BOX	1
19	#01	HK026650080	TERMINAL BASE 8P	1
20	#02	HK054250040	TERMINAL BASE	2
21		WS0610002KN	SPRING WASHER 6.1X12.2X1.5	4
22		HX00056000B	SPACER	4
23		HX00147000C	SPACER	4
24		HX004070000	BUSH	1
25		HX004100000	BUSH	1
26	#05	HA004250000	SWITCH	1
27		NM3034000SF	FLANGE NUT	4
28		NM3040520SF	FLANGE NUT M4	4
29		SL4030681SF	SCREW M3 L=6	4
30		SL4030891SC	SCREW M3X8	4
31		SL4040881SF	SCREW M4 L=8	4
32		SL4041091SC	SCREW M4 L=10	7
33	#01	SL4041081SF	SCREW M4 L=10	2
34	#02	SM4031851SR	SCREW	4
35	#02	WS0310702KS	SPRING WASHER	4
36		SL4040681SC	COMBINATION SCREW M4 X 8	4
37		SL4041091SC	SCREW M4 L=10	2
38		SL4041091SC	SCREW M4 L=10	6
39		SL4051091SC	SCREW M5X0.8 L=10	4
40		SL4041091SC	SCREW M4 L=10	4
41		HX00123000B	CABLE CLIP	1
42	#05	SK3482001SE	WOOD SCREW D=4.8 L=20	2
43	#03	CM300100101	DANGER LABEL (SMALL)	1
44	#04	G6705152U0A	LABEL	1
45		SM3065052TC	SCREW	4
46		WP0651001SC	WASHER	4
47		M85205920A0	FAN COVER ASM.	1
48		HM000630010	FILTER	(1)
49		M10025920A0	CONTROL BOX COVER ASM.	(1)
50		M85105810A0	FAN ASM.	(1)
51		E9607603000	STICKER (SMALL)	(1)
52		SM1044050SM	SCREW M4X0.7 L=40	(4)
53		NM3040520SF	FLANGE NUT M4	(4)

1...#01FOR 100V~200V / 2...#02FOR 380V / 3...#03FOR 100~200V(USE IN JAPAN) / 4...#04FOR 100~200V(EXPORT) / 5...#05EXCEPT JE / 6... /



No	note	Parts No.	DESCRIPTION	Qty
1	#01	M8510592AA0	OPERATION BOX A ASM.	1
2	#02	M8510592BA0	OPERATION BOX B ASM.	1
3		M86065920A0	OPERATION CIRCUIT BOARD ASM.	(1)
4	#01	M300259200A	OP. PANEL SHEET(JAPANESE)	(1)
5	#02	M300259200B	OP. PANEL SHEET(ENGLISH PICT)	(1)
6		M1010590000	OPERATION BOX A	(1)
7		M1011590000	OPERATION BOX B	(1)
8		M1012592000	OPERATION PANEL PLATE	(1)
9		SL4030881SF	SCREW M3 L=8	(4)
10		ST40316110R	TAPPING SCREW D=3 L=16	(4)
11		EA9502B0500	CABLE CLIP	(1)
12		SV4031006SR	SCREW M3 L=10	(1)
13		SK3382001SE	SCREW D=3.8 L=20	4
14		SK3482001SE	WOOD SCREW D=4.8 L=20	2
15	#03	M85995900A0	ACCESSORIES PART ASM.	1
16	#04	M8599590AA0	ACCESSORIES PART A ASM.	1
17		HF001301000	TIMING LAG FUSE	(1)
18		HF0041080P0	FUSE 8A	(1)
19		F8523304000	FUSE 10A	(1)
20	#03	M300451100A	VOLTAGE INDICATION CARD A	(1)
21	#04	M3003580000	VOLTAGE INDICATION CARD B	(1)
22		M85205900A0	1-PEDAL ASM.	1
23		M1030590000	PEDAL SWITCH FRAME	(1)
24		M1031590000	PEDAL SWITCH LEVER	(1)
25		M90115900A0	PEDAL SWITCH CABLE ASM.	(1)
26		HD002230000	PHOTO SENSOR	(2)
27		HX001230000	CABLE CLIP	(1)
28		B2583210D00	SPRING	(1)
29		SD0800331TH	HINGE SCREW D=8 H=3.25	(1)
30		SM4040601SC	SCREW M4X0.7 L=6	(1)
31		SL4041291SC	SCREW M4 L=12	(2)
32		WP0430801SC	WASHER 4.3X9X0.8	(1)
33	#05	M85215800A0	3-PEDAL ASM.	1
34		HA004260000	FOOT SWITCH	(3)
35		M1016580000	SW. MOUNT PLATE B	(1)
36		ST5041051SN	SCREW	(6)
37		EA9500B0100	CABLE BAND	(4)
38		HK034610100	10P CONNECTOR	(1)
39		HK034640000	PIN CONTACT	(6)
40		EA9502B0500	CABLE CLIP	(1)
41		SL4040881SF	SCREW M4 L=8	(1)
42		GPK26002000	PEDAL BASE RUBBER	(1)
43	#05	GPK470010AB	3-PEDAL ASM.	1
44	#05	M90255800A0	PEDAL SW.TRANSFER CABLE ASM.	1

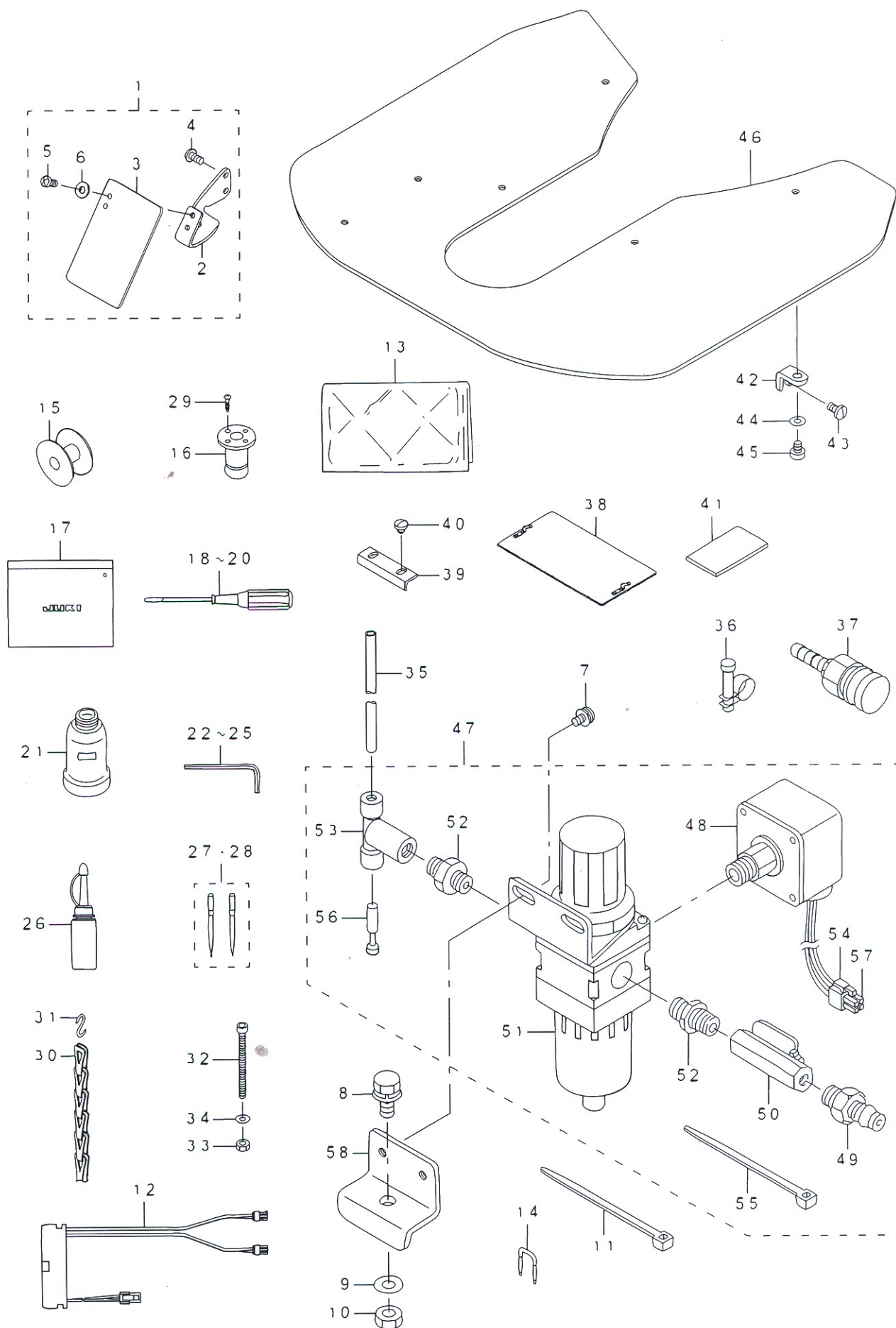
1...#01FOR USE IN JAPAN / 2...#02FOR EXPORT / 3...#03FOR 100~200V / 4...#04FOR 380V / 5...#05FOR LK-19△0SA HA / 6... /





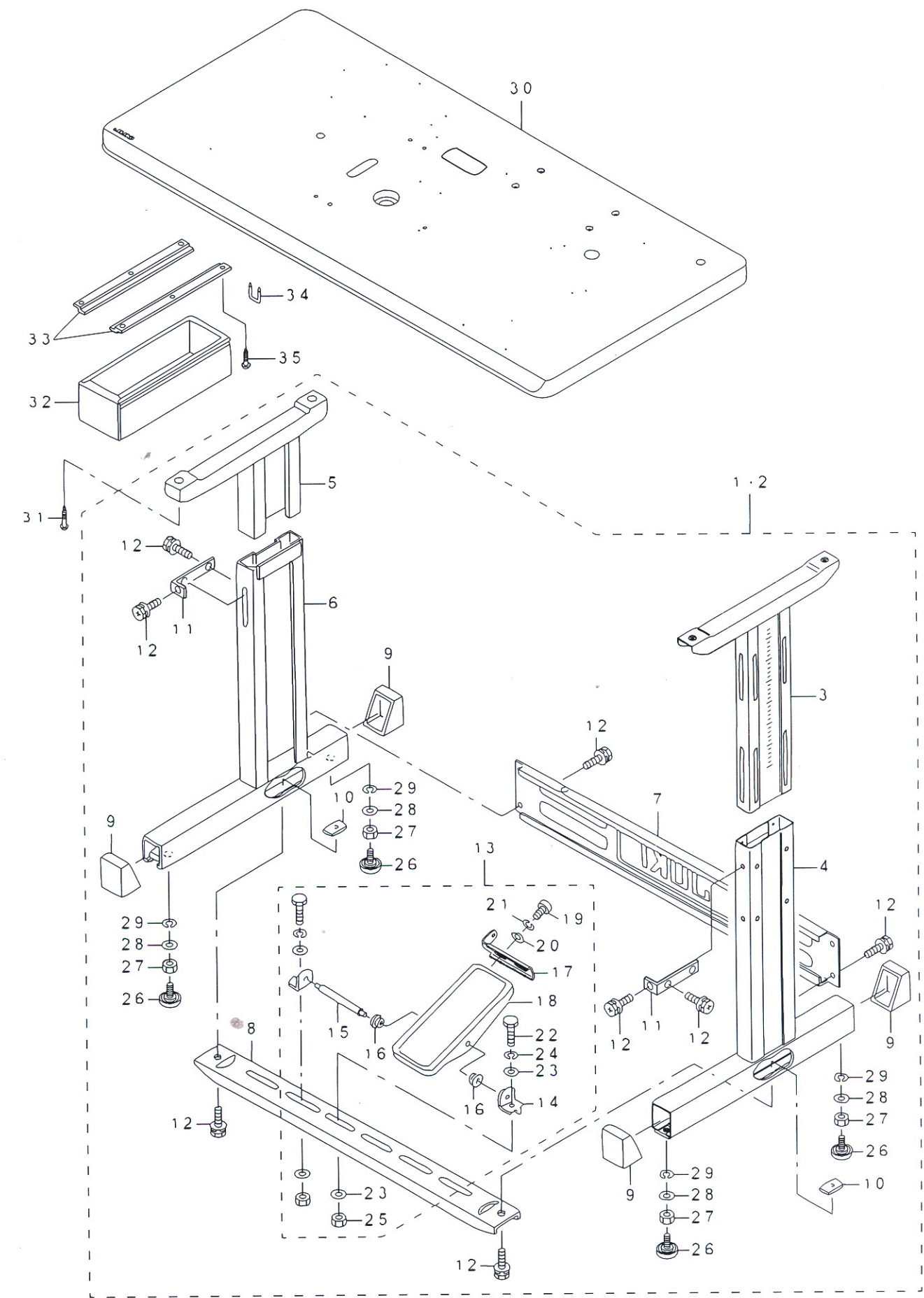
No	note	Parts No.	DESCRIPTION	Qty
1		M90015900A0	MAIN POWER CORD ASM.	1
2	#08	M90145920A0	SOLENOID VALVE RELAY CABLE ASM.	1
3		M90105810A0	FAN CONNECTING CORD ASM.	1
4		M90085800A0	SERVO SIGNAL CORD ASM.	1
5	#01	M90205800A0	TRANSFORMER POWER CORD ASM.	1
6	#02	M9020580AA0	TRANSFORMER POWER CORD ASM.A	1
7	#01	M90225900A0	POWER CORD ASM.	1
8	#02	M90235900A0	POWER CORD A ASM.	1
9		M90025800A0	SERVO POWER CORD ASM.B	1
10		M90315900A0	SERVO POWER CORD ASM.A	1
11		M85205900A0	1-PEDAL ASM.	1
12	#03	M90175800A0	POWER CABLE ASM.	1
13	#04	M90285800A0	POWER CABLE ASM.	1
14	#05	M90245800A0	POWER CABLE ASM.100V	1
15	#06	M90215800A0	VOLTAGE TRANSFER CORD ASM.	1
16	#07	HA004250000	SWITCH	1
17	#08	M85215800A0	3-PEDAL ASM.	1
18	#09	M90355800A0	POWER SOURCE CORD ASM.	1
19	#09	M90345800A0	GROUND CORD ASM.	1
20		M89105920A0	THERMOSTAT ASM.	1
21		14221352	Y SENSOR CABLE ASM.	1
22		14115356	MAIN SHAFT SENSOR CABLE ASM.	1
23	#04	HA00303000A	SWITCH	1

1...#01FOR 100~200V / 2...#02FOR 380V / 3...#03FOR 100~200V(3-PHASE) / 4... 380V(FOR EXPORT) / 5...#04FOR MC-592-△M / 6...#05FOR 1-PHASE /
7...#06FOR 100 110 120V / 8...#07EXCEPT MC-592-△M / 9...#08FOR LK-19△0SA HA / 10...#09FOR 100V(FOR USE IN JAPAN) / 11... /



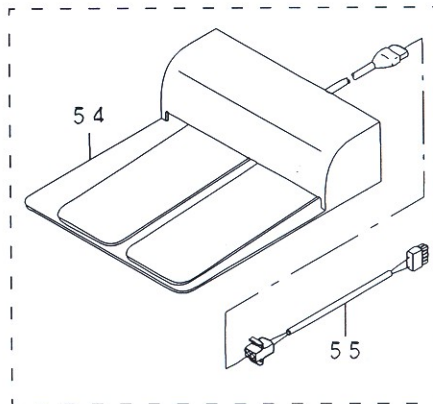
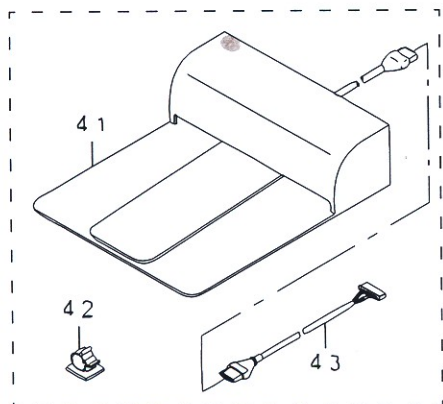
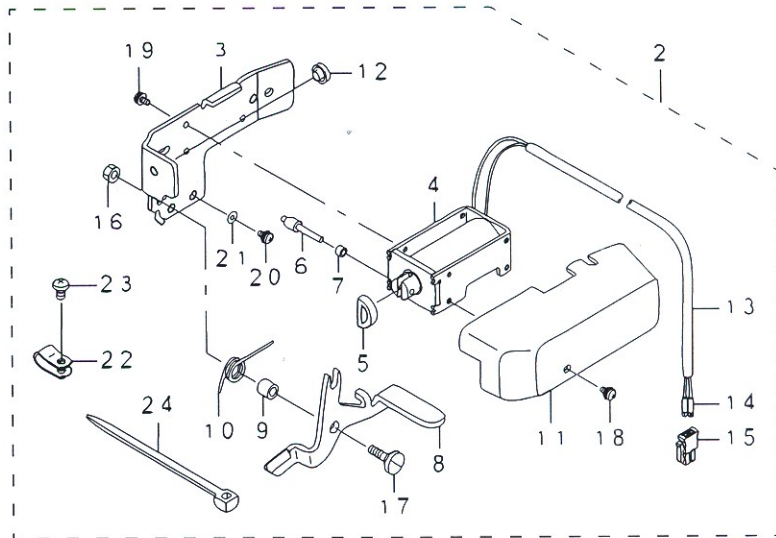
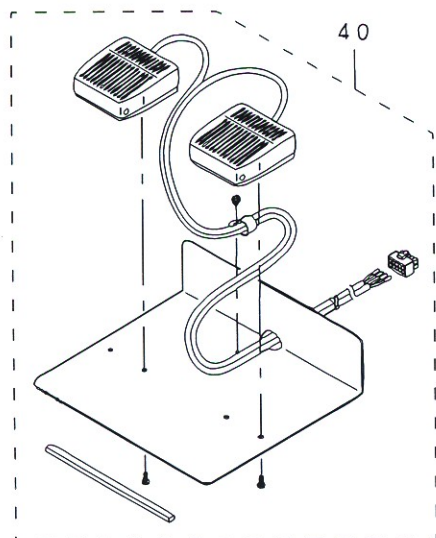
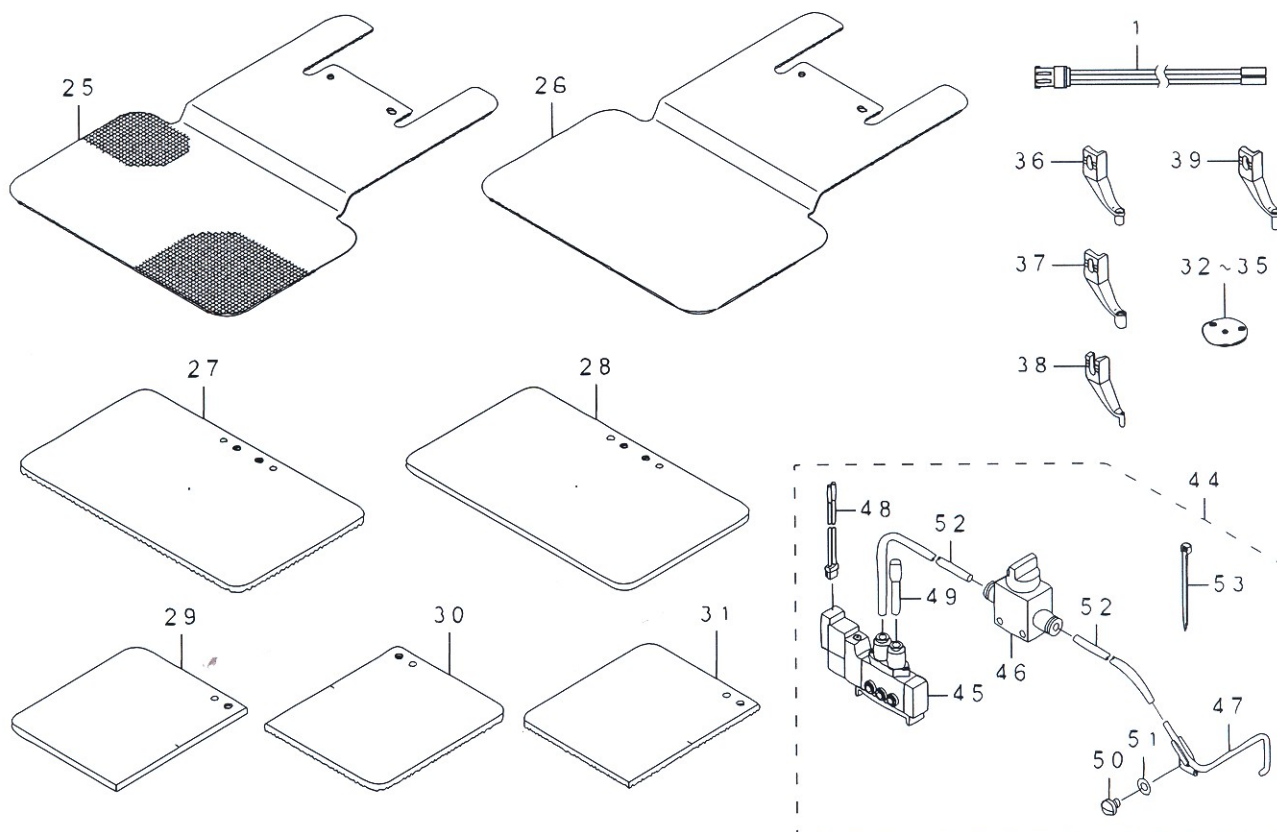
No	note	Parts No.	DESCRIPTION	Qty
1		40052806	SAFETY PLATE ASM	1
2		40051987	SAFETY PLATE BASE	(1)
3		26037200	SAFETY PLATE	(1)
4		SS4110715SP	SCREW 11/64-40 L=7	(2)
5		SM4040655SP	SCREW M4 L=6	(2)
6		WP0450801SD	WASHER 4.5X10X0.8	(2)
7	#04	SL4051091SC	SCREW M5X0.8 L=10	2
8	#04	SL9082093SE	SCREW	1
9	#04	WP0871602SE	WASHER 8.7X18X1.6	1
10	#04	NM6080721SE	NUT M8	1
11	#04	FA9500B0100	CABLE BAND	5
12	#04	14204853	SOLENOID VALVE CABLE ASM.	1
13		26234005	VINYL COVER	1
14		MAO11532000	CORD STAPLE	10
15		B1806210D00	BOBBIN	1
16		B8202205000	OIL MANAGEMENT	1
17		22932800	ACCESSORIE BAG	1
18		22933006	SCREW DRIVER LARGE	1
19		22933105	SCREW DRIVER MIDDLE	1
20		22933204	SCREW DRIVER SMALL	1
21		B9121012000	OIL CAN	1
22		B9140372000	HEXAGONAL WRENCH SMALL	1
23		10038909	HEXAGONAL WRENCH	1
24		J106600000D	HEXAGONAL WRENCH KEY	1
25		GCT02906000	HEXAGONAL SPANNER	1
26		B91212200A0	OILER (CONTAINING NO.2 OIL)	1
27	#01	MDP500B1402	NEEDLE DPX5#14-2	1
28	#02	MDP170B1802	NEEDLE DPZ17#18-2	1
29		SK3311601SE	WOOD SCREW D=3.1 L=16	4
30	#03	26037903	CHAIN	2
31	#03	13160304	S SHAPED HOOK	4
32		SM6067552TP	HEXAGONAL-HOLE BOLT M6 L=75	1
33		NM6060001SC	NUT M6	1
34		WP0651646SC	WASHER	1
35	#04	BT0600401EB	TUBE	1
36	#04	PB000010000	HOSE BAND	1
37	#04	PJ309520001	SOCKET	1
38	#03	B2557210DA0	PLASTIC BLANK PLATE ASM.	1
39	#03	B2592210000	PLASTIC PLATE STOPPER	1
40	#03	SS7110340SP	SCREW 11/64-40 L= 3.2	2
41		B2564215000	SPONGE	1
42		B1113223C00	COVER SUPPORTER	4
43		SS7110840SP	SCREW 11/64-40 L=7.8	4
44		WP0520656SA	WASHER 5.2X9.5X0.6	4
45		SS6110610TP	SCREW 11/64-40 L=6	4
46		14223010	NEEDLE PLATE SUPPORT COVER	1
47	#04	B47152150A0	FILTER REGULATOR ASM.	1
48		G8124270000	AIR PRESSUE SWITCH	(1)
49		PJ309005203	QUICK JOINT PLUG	(1)
50		G5430116000	AIR COCK	(1)
51		PF0552040B0	FILTER REGULATOR	(1)
52		PJ030520001	RING JOINT (NIPPLE)	(2)
53		PJ305065202	TEE	(1)
54		HK034610040	HOUSING	(1)
55		FA9500B0100	CABLE BAND	(5)
56		PX950009000	PLUG	(1)
57		HK034640000	PIN CONTACT	(3)
58	#04	B8211206000	FILTER INSTALLING PLATE	1

1...#01FOR LK-19△OSS SA / 2...#02FOR LK-19△OHS HA / 3...#03FOR LK-19△OSS HS / 4...#04FOR LK-19△OSA HA / 5... /



No	note	Parts No.	DESCRIPTION	Qty
1	#01	14222053	T-STAND COMPL.(SOLENOID TYPE)	1
2	#02	14222152	T-STAND COMPL.(AIR TYPE)	1
3		14118152	UPPER STAND ASM.RIGHT	(1)
4		14118251	STAND ASM.RIGHT	(1)
5		B8101210AAB	UPPER STAND ASM.	(1)
6		B8105210AAA	STAND ASM.	(1)
7		11158300	STAND SIDE SUPPORT	(1)
8		11158409	STAND SIDE SUPPORT	(1)
9		11158607	RUBBER CAP	(4)
10		17007402	NUT	(2)
11		11158516	UPPER STAND PLATE	(2)
12		SL9082091SE	WASHER HEXAGONAL BOLT	(12)
13	#01	13817754	Z-STAND PEDAL ASM.	(2)
14		11159001	PEDAL SHAFT BRACKET	(2)
15		B8153771000	PEDAL CONNECTING ROD	(1)
16		D8113555B00	PEDAL BUSHING	(2)
17		GPF06080000	PEDAL ADJUSTING PLATE	(1)
18		GPF060600A0	PEDAL ASM.	(1)
19		SM9061203SE	SCREW M6 L=12	(2)
20		WP0671016SE	WASHER 6.7X13X1	(2)
21		WS0621210KR	SPRING WASHER 6.2X11.4X1.2	(2)
22		SM9082023SE	SCREW M8 L=20	(2)
23		WP0871602SE	WASHER 8.7X18X1.6	(4)
24		WS0861410KR	SPRING WASHER 8.6X15X1.4	(2)
25		NM6080721SE	NUT M8	(2)
26		B81085550A0	ADJUSTING SCREW ASM. WITH CAP	(4)
27		NM6120001SE	NUT M12	(4)
28		WP1302501SE	WASHER M12	(4)
29		WS1253010KN	SPRING WASHER 12.5X21.5X3	(4)
30		14117519	UPRIGHT TABLE	1
31		SK3513201SE	WOOD.SCREW D=5.1 L=32	4
32		11155108	DRAWER	1
33		11155207	DRAWER SUPPORT	2
34		D8204555D00	DRAWER STOPPER	1
35		SK3311601SE	WOOD.SCREW D=3.1 L=16	6

1...#01FOR LK-19△0SS HS / 2...#02FOR LK-19△0SA HA / 3... /



No	note	Parts No.	DESCRIPTION	Qty
1		14204754	SOLENOID VALVE CONNECTOR ASM.	1
2		14224760	DISK-RAISING DEVICE ASM.	1
3		14224703	DISK-RAISING BASE	(1)
4		11110301	WIPER SOLENOID	(1)
5		11110509	WIPER RUBBER B	(1)
6		11112000	WIPER SOLENOID PIN	(1)
7		11111804	WIPER LINK COLLAR	(1)
8		14224802	DISK RAISING LEVER	(1)
9		11110707	WIPER HINGE SCREW COLLAR	(1)
10		11110806	WIPER SPRING	(1)
11		11072709	WIPER COVER	(1)
12		12258000	BUSH	(1)
13		HW500070000	2-CORE CABTYRE CORD	(1.75)
14		HK034640000	PIN CONTACT	(2)
15		HK034610020	2-POLE NYLON PLUG	(1)
16		NS6110310SP	NUT 11/64-40	(1)
17		SD0650321TP	HINGE SCREW D=6.5 H=3.2	(1)
18		SL4030681SC	SCREW M3 L=6	(3)
19		SL4030681SC	SCREW M3 L=6	(2)
20		SS4110915SP	SCREW 11/64-40 L=9	(2)
21		WP0480856SP	WASHER 4.8X8.4X0.8	(2)
22		HX00150000B	CABLE CLIP	(2)
23		SS4110715SP	SCREW 11/64-40 L=7	(3)
24		FA9500B0200	CABLE BAND 150	1
25		14224000	LOWER PLATE BLANK	1
26		14224109	LOWER PLATE BLANK	1
27		B2553210D0A	FEEDING FRAME BLANK	1
28		B2553210D0B	FEEDING FRAME BLANK	1
29		B2554210D0A	FEEDING FRAME BLANK	1
30		B2554210D0B	FEEDING FRAME BLANK RIGHT	1
31		B2554210D0C	FEEDING FRAME BLANK LEFT	1
32		D2426282C00	NEEDLE HOLE GUIDE	1
33		14224307	NEEDLE HOLE GUIDE D=2	1
34		B242628000D	NEEDLE HOLE GUIDE D	1
35		D2426MMCK0C	NEEDLE PLATE NEEDLE HOLE GUIDE	1
36		B1601210D0BA	INTERMEDIATE PRESSER B	1
37		B1601210D0CA	INTERMEDIATE PRESSER C	1
38		B1601210D0E	INNER PRESSER E	1
39		B1601210D0FA	INTERMEDIATE PRESSER F	1
40		M85205800A0	2-PEDAL ASM.	1
41		GPK570010B0	PEDAL SWITCH ASM.	2
42		F9607603000	STICKER (SMALL)	1
43		M90135900A0	PK57 TRANSFER CABLE ASM.	1
44		14225056	NEEDLE COOLER ASM.	(1)
45		PV150209000	5 PORT SOLENOID VALVE	(1)
46		PV010011000	VALVE	(1)
47		B47202150A0	NEEDLE COOLER UNION	(1)
48		14204754	SOLENOID VALVE CONNECTOR ASM.	(1)
49		PX500014000	PLUG	(1)
50		SS7110510SP	SCREW 11/64-40 L=5	(1)
51		WP0450000SD	WASHER 4.5X8X0.5	(2)
52		BT0400251EB	URETHANE HOSE BLACK	(3)
53		HX002330000	CLIP	1
54		M85905130AA	PEDAL SWITCH ASM.	1
55		M90315800A0	2-PEDAL CONNECTING CORD ASM.	1

As to the place changed, refer to the corresponding Rev. No.
When previous parts (Obsoloted part) and new parts (Added parts) are
not interchangeable with each other:
In this case, even obsoloted parts (D.) can be ordered with the
obsoloted part number, so select the parts with changed dates and
place your orders.

変更箇所は、該当 Rev. No. 版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

29320108

No. 1243-08 Rev. No.

* A: Added parts 追加部品 / D: Obsoloted parts 削除部品 / E: Erratum 訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D 07	2	11	100-04109	A 08	2	11	229-01805
D 07	2	14	137-86306	A 08	2	14	400-10414
D 07	2	23	138-16764	A 08	2	23	262-11755
D 07	2	25	B1111-232-000	A 08	2	25	262-11904
D 07	2	26	B1124-280-000	A 08	2	26	262-12100
D 07	2	28	110-18504	A 08	2	28	229-20508
D 07	2	30	CM-3002001-01				
D 07	2	31	CM-3002001-A1	A 08	2	31	CM-3012000-02
D 07	2	34	CM-3002000-B2				
D 07	2	45	HX-0015000-0L	A 08	2	45	HX-0015000-0N
D 07	2	54	HX-0015000-0H	A 08	2	54	HX-0015000-0J
D 07	4	9	B1230-210-D00	A 08	4	9	400-53326
D 07	4	26	CS-147121A-SH	A 08	4	26	229-04155
D 07	4	34	SS-7111410-TP	A 08	4	34	SL-6052092-TN
D 07	4	44	B1402-280-000	A 08	4	44	262-03208
				A 08	4	65	400-45548
				A 08	4	66	SS-1110840-SP
D 07	6	11	CS-079073A-SH	A 08	6	11	229-17058
D 07	6	12	CS-079101A-SH	A 08	6	12	229-17157
D 07	6	13	CS-079101A-SH	A 08	6	13	229-17157
D 07	6	29	B1604-141-H00	A 08	6	29	B1702-155-000
D 07	6	33	CS-079073A-SH	A 08	6	33	229-17058
D 07	6	49	113-92107	A 08	6	49	229-24005
D 07	8	18	CS-079073A-SH	A 08	8	18	229-17058
D 07	8	26	135-21000	A 08	8	26	262-27702
D 07	8	31	110-71602				
D 07	8	32	110-71701				
				A 08	8	31	229-07554
D 07	8	39	144-34906	A 08	8	39	400-14007
D 07	8	46	141-04608	A 08	8	46	400-22462
D 07	10	47	B1815-980-000	A 08	10	47	262-22109
				A 08	10	56	400-60888
D 07	10	62	B1812-210-D00				
D 07	11	4	110-72709	A 08	11	4	229-55504
D 07	11	7	111-10400	A 08	11	7	229-55900
D 07	11	8	111-10509	A 08	11	8	229-56007

[illegible]