

JUKI

LK-1850

EDIÇÃO 5

LK-1850 SERIES No.1



High Speed 1-Needle Cylinder Bed Lockstitch
Bar Tacking Industrial Sewing Machine
高速一本針本縫筒形門止めミシン

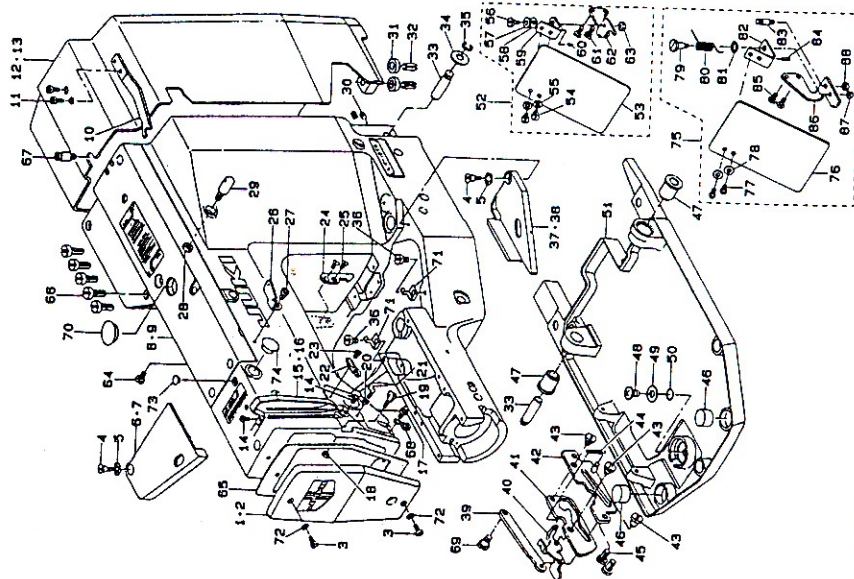
LK-1850
Series

PARTS LIST

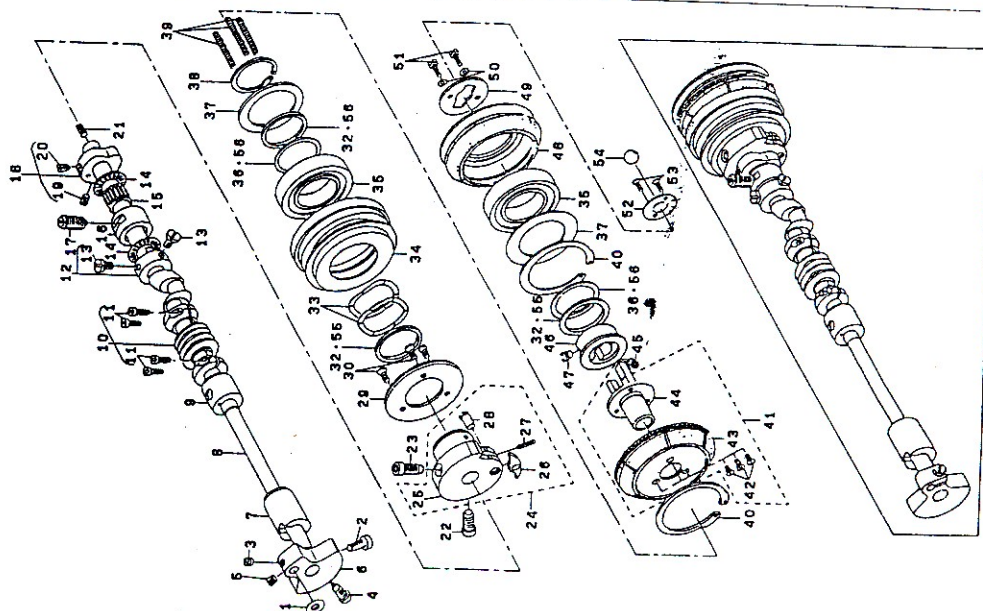
29171600

No.1069-02

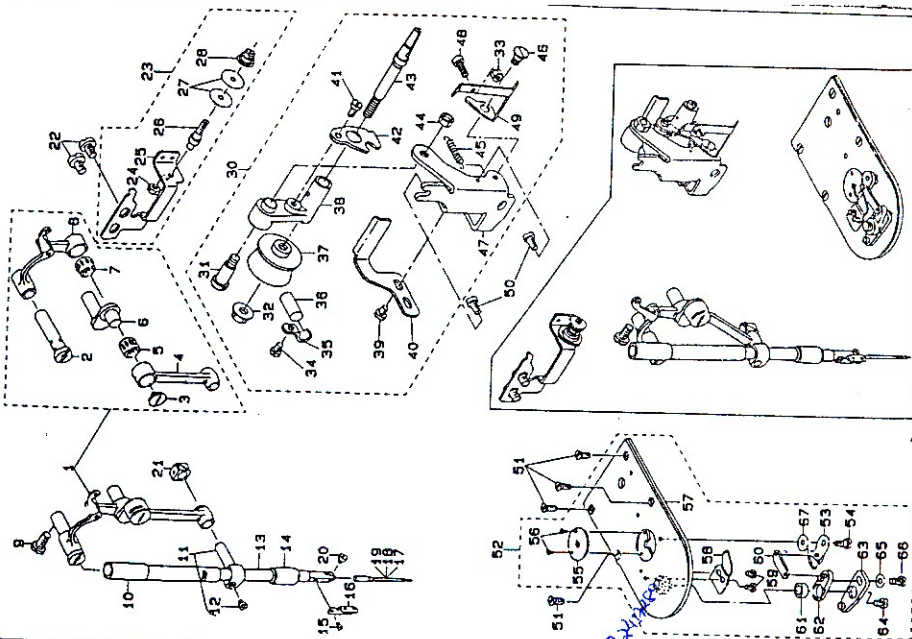
1. FRAME & MISCELLANEOUS COVER COMPONENTS 頭部外装関係



2. MAIN SHAFT COMPONENTS 上軸関係



3. NEEDLE BAR COMPONENTS 針棒関係



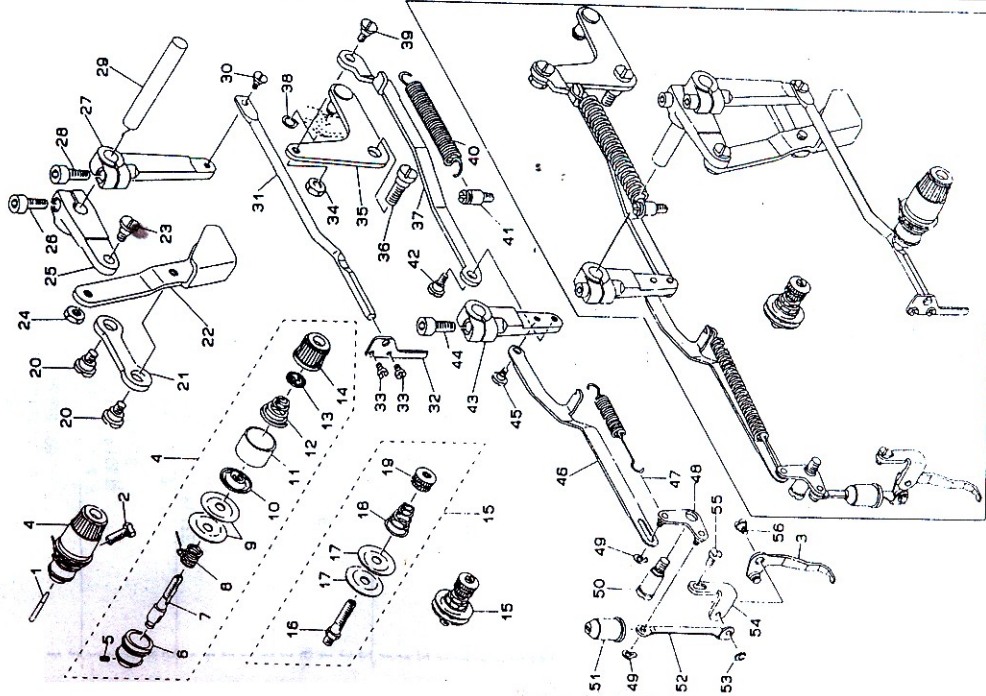
REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		135-20457	FACE PLATE ASH.	1
2		135-20452	FACE PLATE ASH.	1
3		SS-411015-SP	SCREW 11/64-40 L=10	2
4		SS-064071-SP	SCREW 1/4-40 L=4.5	2
5		SS-064071-SP	SCREW 1/4-40 L=4.5	2
6		SS-064071-SP	SCREW 1/4-40 L=4.5	2
7		SS-333399	RED COVER B	1
8		SS-333399	RED COVER B	1
9		SS-333399	RED COVER B	1
10		SS-333399	RED COVER B	1
11		SS-411015-SP	SCREW 11/64-40 L=7	2
12		SS-411015-SP	SCREW 11/64-40 L=7	2
13		SS-411015-SP	SCREW 11/64-40 L=7	2
14		SS-411015-SP	SCREW 11/64-40 L=7	2
15		SS-411015-SP	SCREW 11/64-40 L=7	2
16		SS-411015-SP	SCREW 11/64-40 L=7	2
17		SS-411015-SP	SCREW 11/64-40 L=7	2
18		SS-411015-SP	SCREW 11/64-40 L=7	2
19		SS-411015-SP	SCREW 11/64-40 L=7	2
20		SS-411015-SP	SCREW 11/64-40 L=7	2
21		SS-411015-SP	SCREW 11/64-40 L=7	2
22		SS-411015-SP	SCREW 11/64-40 L=7	2
23		SS-411015-SP	SCREW 11/64-40 L=7	2
24		SS-411015-SP	SCREW 11/64-40 L=7	2
25		SS-411015-SP	SCREW 11/64-40 L=7	2
26		SS-411015-SP	SCREW 11/64-40 L=7	2
27		SS-411015-SP	SCREW 11/64-40 L=7	2
28		SS-411015-SP	SCREW 11/64-40 L=7	2
29		SS-411015-SP	SCREW 11/64-40 L=7	2
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40		SS-411015-SP	SCREW 11/64-40 L=7	2
41		SS-411015-SP	SCREW 11/64-40 L=7	2
42		SS-411015-SP	SCREW 11/64-40 L=7	2
43		SS-411015-SP	SCREW 11/64-40 L=7	2
44		SS-411015-SP	SCREW 11/64-40 L=7	2
45		SS-411015-SP	SCREW 11/64-40 L=7	2
46		SS-411015-SP	SCREW 11/64-40 L=7	2
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52		SS-411015-SP	SCREW 11/64-40 L=7	2
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79		SS-411015-SP	SCREW 11/64-40 L=7	2
80		SS-411015-SP	SCREW 11/64-40 L=7	2
81		SS-411015-SP	SCREW 11/64-40 L=7	2
82		SS-411015-SP	SCREW 11/64-40 L=7	2

REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		B1223-771-000	NEEDLE ROD CRANK WASHER	1
2		SS-6151412-TP	SCREW 15/64-28 L=14	1
3		SS-6060530-TP	SCREW 1/4-40 L=4.5	1
4		SS-6061712-TP	SCREW 9/32-28 L=10.5	1
5		SS-8660610-TP	SCREW 1/4-40 L=6	1
6		B1202-280-000	COUNTER WEIGHT	1
7		135-03206	UPPER SHAFT FRONT METAL	1
8		135-03206	UPPER SHAFT INNER METAL	1
9		135-03107	MAIN SHAFT	1
10		135-10367	UPPER SHAFT	1
11		SS-7111410-TP	SCREW 11/64-40 L=14	1
12		SS-1501114-TH	THRUST COLLAR ASH. D=15 H=10.8	(4)
13		SS-6061110-SP	UPPER SHAFT THIRST BEARING	(2)
14		B1211-980-000	UPPER SHAFT THIRST BEARING	(2)
15		B1208-980-000	MAIN SHAFT NEEDLE BEARING B	1
16		B1207-980-000	UPPER SHAFT REAR METAL	1
17		B1210-980-000	SET SCREW	1
18		135-03453	THREAD CUTTING CUM ASH.	1
19		SS-8661012-TP	SCREW	1
20		SS-8661212-TP	SCREW	1
21		SS-8151230-SP	SCREW 15/64-28 L=12	1
22		SS-6741512-TP	SCREW 3/8-28 L=14.5	1
23		SS-0742012-TP	SCREW 3/8-28 L=19.5	1
24		135-03562	STOP-MOTION CUM ASH.	1
25		135-03562	STOP-MOTION CUM ASH.	1
26		135-03562	STOP-MOTION CUM ASH.	1
27		B1215-980-000	STOP MOTION CAN LATCH	(1)
28		B1217-280-000	SAFETY PLATE STOPPER SPRING	(1)
29		135-03602	PI N	(1)
30		135-03750	HIGH SPEED CLUTCH PLATE ASH.	(1)
31		SS-2110820-TP	SCREW 11/64-40 L=8.5	2
32		135-04006	SPACER	1
33		135-03909	SPRING	1
34		135-04204	BEARING D=35X62	1
35		SS-1350002-00	SHIM	2
36		135-04007	WASHER	6
37		135-04303	RETAINING RING 32.2	1
38		AC-2221517-MP	SLOW SPEED PULLEY SPRING	2
39		135-04105	RETAINING RING 66.2	3
40		AC-6022018-MP	PULLEY ASH.	1
41		135-04451	PULLEY	1
42		SS-1110640-TP	SCREW 11/64-40 L=5.5	(3)
43		135-04402	PULLEY	1
44		135-04501	PULLEY	(1)
45		SS-8660612-TP	SCREW 1/4-40 L=6	(1)
46		135-04600	SLOW SPEED PULLEY SHAFT	1
47		SS-8661112-TP	SCREW 1/4-40 L=11	1
48		135-04709	SLOW SPEED PULLEY	1
49		135-04808	SLOW SPEED PULLEY PLATE	1
50		SS-0451040-TP	SCREW 11/64-40 L=5.5	2
51		SS-7111120-TP	SCREW	2
52		135-05003	BALL RETAINER	1
53		SS-2000710-TP	SCREW 9/64-40 L=7.2	2
54		B1253-980-000	STOP-MOTION BALL	1
55		135-05201	PULLEY SCAPER	1
56		135-05102	REGULATOR SHIM	3

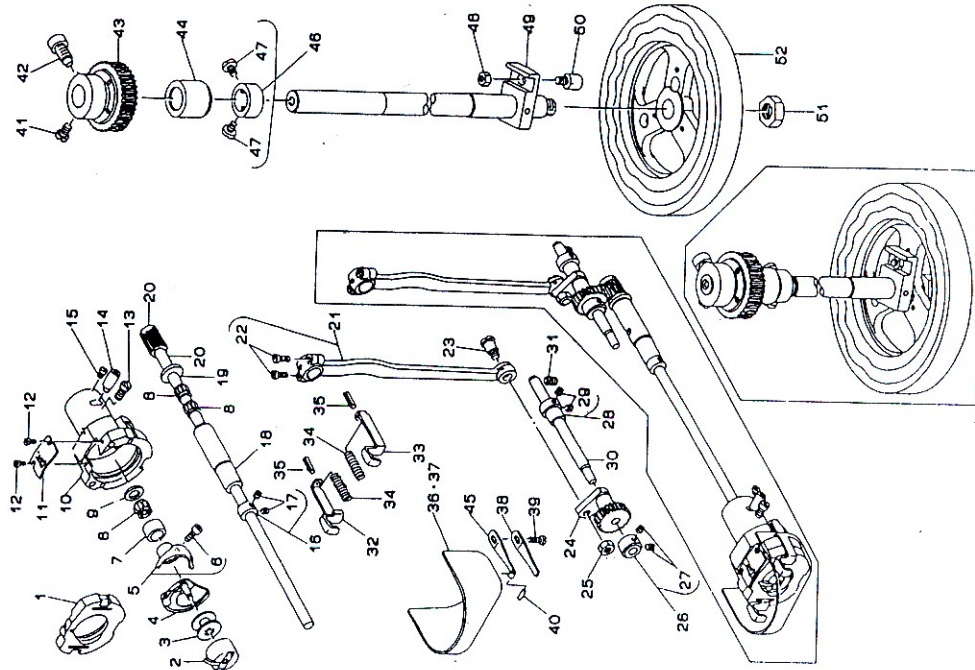
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4		SS-064071-SP	SCREW 1/4-40 L=4.5	2
5		SS-064071-SP	SCREW 1/4-40 L=4.5	2
6		SS-333399	RED COVER B	1
7		SS-333399	RED COVER B	1
8		SS-333399	RED COVER B	1
9		SS-333399	RED COVER B	1
10		SS-411015-SP	SCREW 11/64-40 L=7	2
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74		SS-411015-SP	SCREW 11/64-40 L=7	2
75		SS-411015-SP	SCREW 11/64-40 L=7	2
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77		SS-411015-SP	SCREW 11/64-40 L=7	2
78		SS-411015-SP	SCREW 11/64-40 L=7	2
79		SS-411015-SP	SCREW 11/64-40 L=7	2
80		SS-411015-SP	SCREW 11/64-40 L=7	2
81		SS-411015-SP	SCREW 11/64-40 L=7	2
82		SS-411015-SP	SCREW 11/64-40 L=7	2

Note #01.....SELECTIVE PART
 #02.....SPECIAL ORDER PART
 #03.....FOR DOMESTIC USE
 #04.....EXPORT (EXCEPT JE)

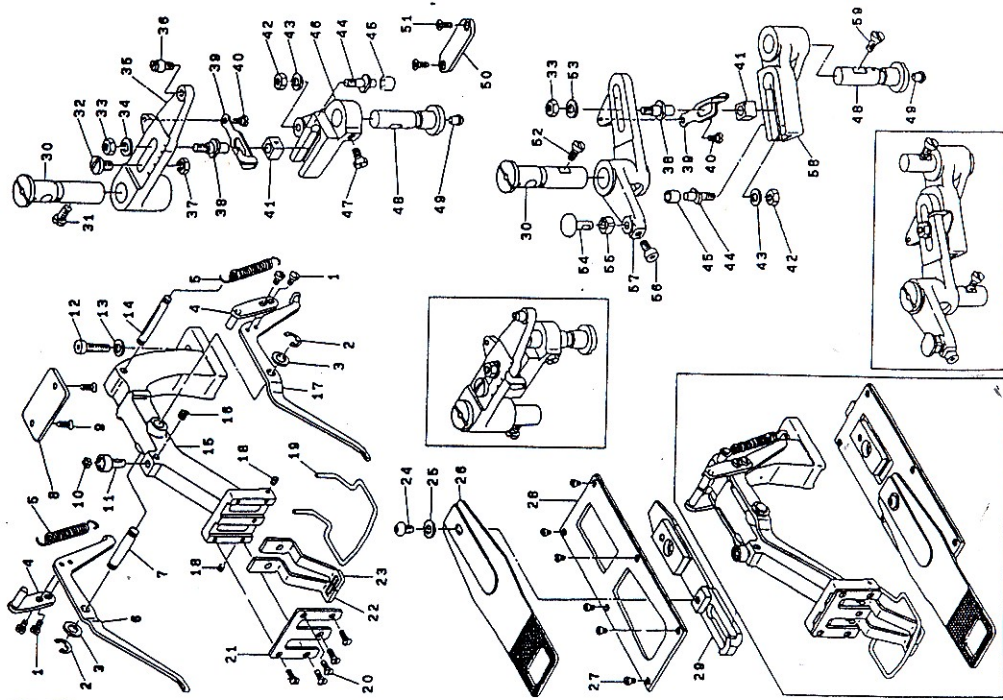
4 THREAD TENSION RELEASE COMPONENTS
糸調子関係



5. SHUTTLE DRIVER SHAFT COMPONENTS
下軸関係



6. FEED MECHANISM COMPONENTS
送り関係



REF. NO	PART NO.	DESCRIPTION	QTY
1	B2303-280-000	TENSION RELEASE PIN	1
2	SS-9151740-CP	SCREW 15/64-28 L=17	1
3	B2101-280-0A0	WIPER ARM.	1
4	B2302-280-0A0	SECOND THREAD TENSION ARM.	1
5	SS-8020610-SP	SCREW 9/64-40 L=5.9	(1)
6	B2313-280-000	THREAD TENSION ROD, LARGE	(1)
7	B2322-280-000	SECOND THREAD TENSION ROD	(1)
8	B312-761-000	THREAD TAKE-UP SPRING	(1)
9	B3126-012-000	THREAD TENSION DISK	(2)
10	B3132-552-000	THREAD TENSION DISK PRESSER	(1)
11	B3114-232-000	THREAD TENSION DISK PRESSER	(1)
12	B3120-125-000	ROTATING STOPPER	(1)
13	B3119-771-000	THREAD TENSION NUT	(1)
14	B1115-232-0A0	FIRST THREAD TENSION ARM.	(1)
15	B3123-352-000	THREAD TENSION ROD	(1)
16	B3126-012-000	THREAD TENSION DISK	(2)
17	B1115-232-000	FIRST THREAD TENSION SPRING	(1)
18	B3126-012-000	THREAD TENSION NUT	(1)
19	SD-1000401-SP	HINGE SCREW D=10 H=4	2
20	135-06006	CONNECTING LINK	1
21	135-06100	LOVERING FOOT	1
22	SD-0700601-SP	HINGE SCREW D=7.94 H=6	1
23	NS-6150310-SP	NUT 15/64-28	1
24	135-06217	LOVERING ARM	1
25	135-06217	LOVERING ARM	1
26	SM-6061802-TP	SCREW M6 L=18	1
27	135-13114	TENSION RELEASE ARM	1
28	SM-6061802-TP	SCREW M6 L=18	1
29	135-06308	SHAFT	1
30	SD-0530221-SP	HINGE SCREW D=5.3 H=2.2	1
31	135-13205	TENSION RELEASE BAR	1
32	135-13304	THREAD TENSION ARM	1
33	SS-7090020-TP	SCREW 9/64-40 L=0.1	2
34	NS-6150310-SP	NUT 15/64-28	1
35	135-06852	LOVERING CONNECTING LEVER ARM.	1
36	SD-0901201-TP	HINGE SCREW D=9 H=3.2	1
37	135-06805	LOVERING CONNECTING RING	1
38	RC-0740811-KP	C-RING	1
39	SD-0720331-SP	HINGE SCREW D=7.24 H=3.3	1
40	135-06704	TENSION SPRING	1
41	B3411-771-000	SPRING PACK	1
42	SD-0640391-TP	HINGE SCREW D=6.35 H=3.9	1
43	135-06415	CONNECTING ARM	1
44	SM-0061802-TP	SCREW M6 L=18	1
45	SD-0530221-SP	HINGE SCREW D=5.3 H=2.2	1
46	135-09500	WIPER CONNECTING LINK	1
47	135-09708	SPRING	1
48	135-09855	WIPER CONNECTING ARM ARM.	1
49	RC-0470611-KF	RETAINING RING 4.7	1
50	B2102-280-000	WIPER CONNECTING SCREW	2
51	135-09807	OIL SHIELD CAP	1
52	135-09609	WIPER CONNECTING PLATE	1
53	B1229-232-000	SNAP RING	1
54	B2102-280-000	WIPER INSTALLING PLATE	1
55	SS-4110815-SP	SCREW 11/64-40 L=8	1
56	SD-0640211-SP	HINGE SCREW D=6.35 H=2.1	1

REF. NO	PART NO.	DESCRIPTION	QTY
1	B1817-280-0A0	INNER HOOK PRESSER ARM.	1
2	B1828-080-0A0	BOBBIN CASE ARM.	1
3	B1827-280-000	BOBBIN	1
4	B1818-280-000	INNER HOOK	1
5	B1812-080-0A0	DRIVER ARM.	1
6	SS-6121212-TP	SCREW 3/16-28 L=12.0	(1)
7	B1813-080-000	SHUTTLE NEEDLE OUTER RING	1
8	B1411-804-800	NEEDLE DRIVING LEVER BEARING B	3
9	VP-0952616-SD	WASHER 9.5X14.8X2.6	1
10	B1814-080-000	SHUTTLE	1
11	B1815-080-000	SHUTTLE UPPER SPRING	1
12	SS-6060410-TP	SCREW 3/32-56 L=3.5	2
13	SS-6151220-SP	SCREW 15/64-28 L=11.5	1
14	B1819-280-000	SHUTTLE RACE ADJUSTING SHAFT	1
15	SS-6110480-SP	SCREW 11/64-40 L=4.3	1
16	CS-080081C-SH	THRUST COLLAR ARM. D=8.0 V=8	1
17	SS-8110520-TP	SCREW 11/64-40 L=4.5	(2)
18	135-08403	LOWER SHAFT REAR METAL	1
19	B1808-080-000	LOWER SHAFT THRUST WASHER	1
20	135-08153	LOWER SHAFT GEAR A ARM.	1
21	135-08155	CRANK ROD ARM.	1
22	SS-7111110-TP	SCREW 11/64-40 L=10.5	(2)
23	SD-0801021-TP	HINGE SCREW D=8 H=10.2	1
24	B1809-980-000	OSCILLATOR	1
25	NS-6660430-SP	NUT 1/4-40	1
26	CS-079101A-SH	THRUST COLLAR ARM. D=7.94 V=10	1
27	SS-8110520-TP	SCREW 11/64-40 L=4.5	(2)
28	B1804-280-0A0	THRUST COLLAR ARM.	1
29	SS-8110520-TP	SCREW 11/64-40 L=4.5	(2)
30	135-08205	OSCILLATING SHAFT	1
31	SS-8150822-TP	SCREW 15/64-28 L=8	1
32	B1821-280-000	INNER HOOK PRESSER, LEFT	1
33	B1820-280-000	INNER HOOK PRESSER, RIGHT	1
34	B1823-280-000	INNER HOOK PRESSER SPRING	2
35	PS-0250182-KH	SPRING PIN 2.5X18	2
36	135-08551	CYLINDER ARM CAP ARM.	1
37	138-16855	CYLINDER ARM CAP	1
38	135-08908	HOOK COVER PRESSER SPRING B	1
39	SS-6111140-SP	SCREW 11/64-40 L=11	1
40	135-08700	HOOK COVER PRESSER SPRING PIN	1
41	SS-0601110-SP	SCREW 1/4-40 L=11	1
42	SS-0742012-TP	SCREW 3/8-28 L=19.5	1
43	135-10458	WORK WHEEL ARM.	1
44	135-10201	WORK WHEEL SHAFT BUSHING	1
45	135-08809	HOOK COVER PRESSER SPRING A	1
46	CS-180121A-SH	THRUST COLLAR ARM. D=18 V=12	(2)
47	SS-6660710-TP	SCREW 1/4-40 L=7	1
48	SS-6600511-SP	NUT 1/4	1
49	135-10151	WORK WHEEL SHAFT ARM.	1
50	135-10208	CAN GUIDE PIN	1
51	NS-6300810-SP	NUT 9/16-20	1
52	135-10607	FEED CAN	1

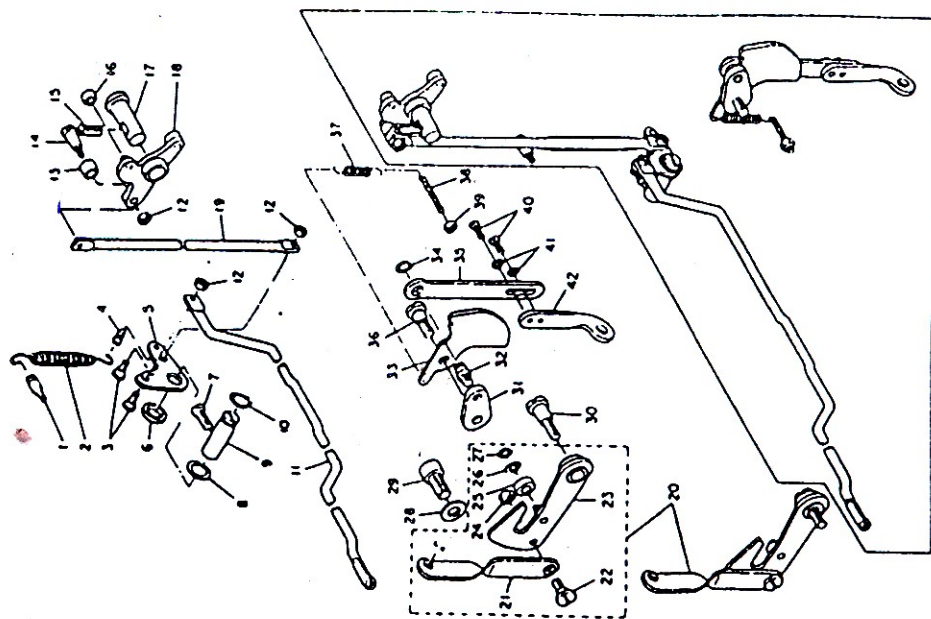
Note (注記) #01.....SELECTIVE PART
#02.....FOR URBAN WHITE

Note (注記) #01.....SELECTIVE PART
#02.....STANDARD PART

LK-1800 SERIES NO.1

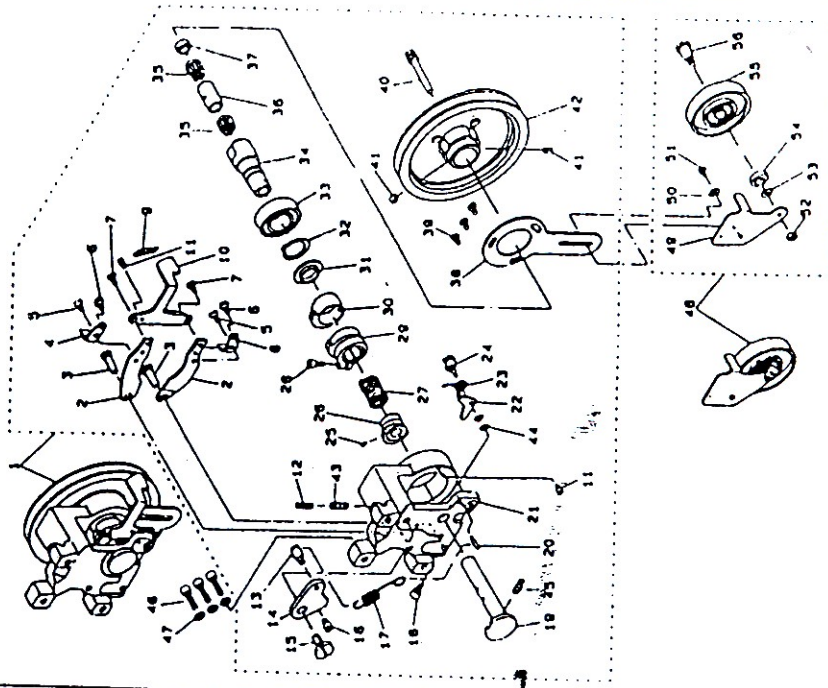
7. THREAD TRIMMING COMPONENTS

糸切り関係



8. PEDAL PRESSURE DECREASING UNIT COMPONENTS

圧減装置関係

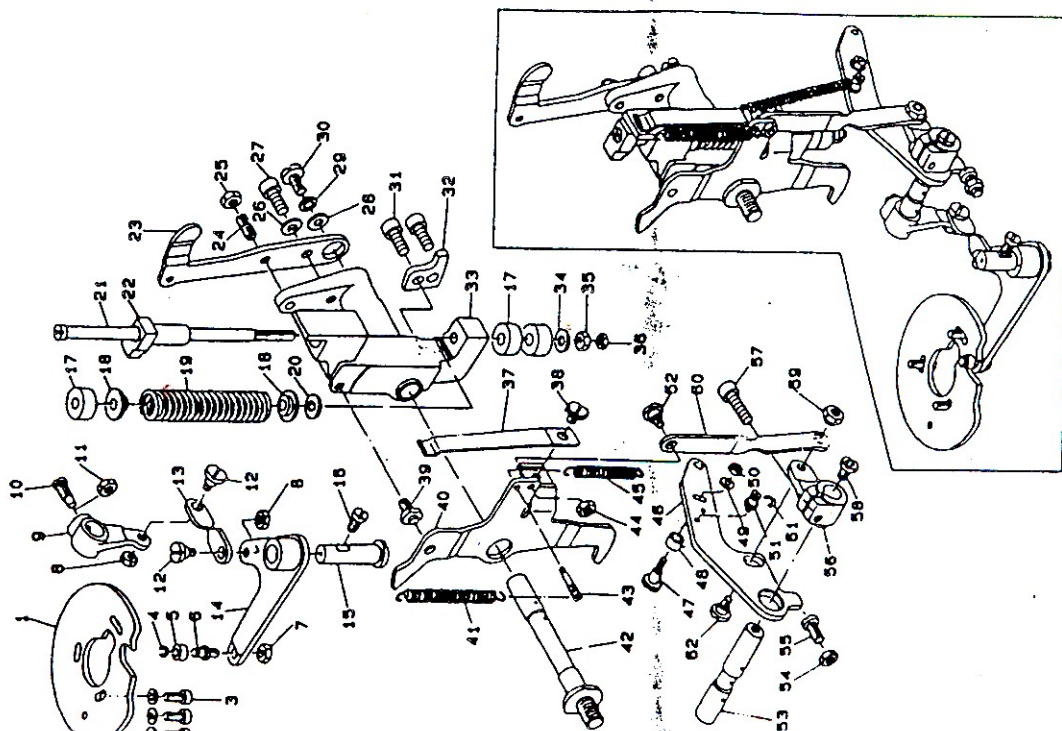


REF. NO	NOTE	PART NO.	D E S C R I P T I O N	QTY
1		81504-135-000	TENSION SPRING RACE 8	1
2		82110-140-000	TENSION SPRING	1
3		50-040205-TP	RIDGE SCREW D= 0.5 N= 3	2
4		81110-240-000	THREAD CUTTING LINE SPRING RAC	1
5		135-15002	THREAD CUTTING LINE	1
6		135-15300	THREAD CUTTING RING	1
7		55-8151440-SP	SCREW 15/84-28 L=16	1
8		135-15300	THREAD CUTTING LINE WASHER	1
9		135-15300	THREAD CUTTING LINE SHAFT	1
10		EC-1001011-SP	RETAINING RING 10.2	1
11		135-15304	CONNECTING ROD, LARGE	1
12		85-81120110-SP	SCREW 3/16-28	1
13		135-14310	ROLLER	1
14		50-0651301-TP	RIDGE SCREW D=0.5 N=13	1
15		55-8081350-SP	SCREW 3/32-28 L=18	1
16		82404-280-000	THREAD CUTTING CAR ROLLER	1
17		135-14104	CAN STUD	1
18		135-14004	THREAD CUTTING CAR COMPL	1
19		135-14006	CONNECTING ROD, SMALL	1
20		135-07254	LOWERING LINE ASM	1
21		135-07009	LOWERING LINE	1
22		50-070402-TP	RIDGE SCREW D= 7.84 N= 4	1
23		135-07157	LOWERING LEVER ASM	1
24		85-81503110-SP	SCREW 15/84-28	1
25		135-07105	ROLLER	1
26		135-07504	WASHER	1
27		82815-240-000	STOP RING	1
28		85-81502810-SP	WASHER 8.8224.012.6	1
29		55-8741512-TP	SCREW 3/8-28 L=14.5	1
30		50-0801101-SP	RIDGE SCREW D= 8 N=11	1
31		135-14500	AUXILIARY LEVER	1
32		135-14008	SHAFT	1
33		135-14001	THREAD TRIMMING AUXILIARY CAN	1
34		EC-0760816-10	RETAINING RING	1
35		135-14007	CONNECTING PLATE A	1
36		50-070402-TP	RIDGE SCREW 9-7.84 N=8	1
37		135-15600	SPRING	1
38		81848-181-000	TENSION SPRING ADJUSTING SCREW	1
39		85-8110420-SP	BUT 11/84-40	1
40		55-2110810-TP	SCREW 11/84-40 L= 8.5	2
41		85-8140450-SP	WASHER 4.824.410.8	2
42		135-14708	CONNECTING PLATE A	1

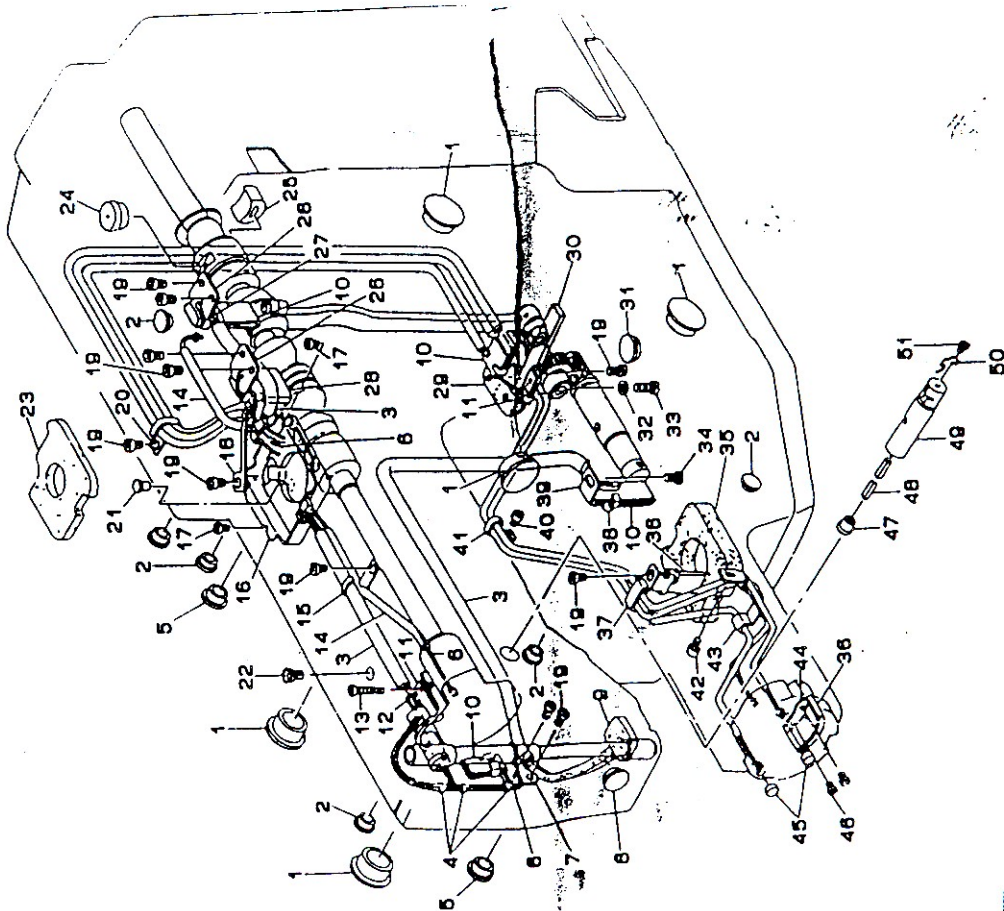
REF. NO	NOTE	PART NO.	D E S C R I P T I O N	QTY
1		135-23184	PRESSURE DECREASING DEVICE	1
2		135-24004	PRESSURE DECREASING LEVER	1
3		135-25100	STUD	1
4		135-24707	LEVER LATCH A	1
5		55-2110828-TP	SCREW 11/84-40 L= 8.5	1
6		55-2110810-TP	SCREW 11/84-40 L= 8.5	1
7		50-040321-SP	RIDGE SCREW D= 8.35 N= 3.2	1
8		135-24408	LEVER LATCH B	1
9		135-25001	SPRING	1
10		135-24005	PRESSURE DECREASING LEVER LINE	1
11		81110-280-000	THREAD CUTTING LINE SPRING RAC	1
12		55-8150110-SP	SCREW 15/84-28 L=7	1
13		WAT-40118500	SUSPENSION PIN	1
14		135-25005	AUXILIARY CAN	1
15		50-0720331-SP	RIDGE SCREW D= 7.24 L= 3.3	1
16		55-8110710-TP	SCREW 11/84-40 L= 8.5	1
17		135-25704	SPRING	1
18		54-8081002-TP	SCREW W= L=10	1
19		135-23152	PRESSURE DECREASING SHAFT ASM	1
20		85-0300182-EM	SPRING PLE 3118	1
21		135-23121	PRESSURE DECREASING BUT FLAME	1
22		135-24364	ROTATION PREVENTING LATCH ASM	1
23		135-24414	SPRING	1
24		50-0600321-SP	RIDGE SCREW D= 8 N= 3.2	1
25		55-8020818-SP	SCREW 3/16-32 L=8	1
26		135-24277	DECREASING CLUTCH ASM	1
27		135-23804	CLUTCH SPRING	1
28		54-6051202-TP	SCREW W310.8 L=12	1
29		135-24129	INNER SLEEVE	1
30		135-24004	OUTER SLEEVE	1
31		135-23815	OUTER SLEEVE GUIDE	1
32		85-1450001-EP	SNAP RING 18.5	1
33		51-1200003-00	BEARING D=2042	1
34		135-23428	SHAFT	1
35		51-1200001-00	BEARING D=12315	1
36		135-23519	COLLAR A	1
37		135-23000	COLLAR B	1
38		135-25308	TOLER PULLEY INSTALLING PLATE	1
39		55-8110810-TP	SCREW 11/84-40 L=4	1
40		135-25407	SCREW	1
41		55-8150422-TP	SCREW 15/84-28 L=4	1
42		135-23212	DRIVING PULLEY	1
43		55-8151550-SP	SCREW 15/84-28 L=15	1
44		85-8150480-50	WASHER 4.8111.542	1
45		55-8020350-SP	SCREW 3/16-32 L= 8.0	1
46		54-6002002-TP	SCREW W= L=20	1
47		85-8021018-50	WASHER 8.251321	1
48		135-12254	TOLER PULLEY ASM	1
49		135-12108	TOLER PULLEY BEACET	1
50		85-8021015-50	WASHER 8.251311	1
51		55-8150760-54	SCREW 15/84-28 L=0.5	1
52		45-8150310-SP	BUT 15/84-28	1
53		85-8150310-50	WASHER 0.1318.542	1
54		85-8150310-50	TENSION RING	1
55		135-12252	TOLER PULLEY ASM	1
56		50-1201501-SP	RIDGE SCREW D=12 W=15	1

7027c

9. STOP-MOTION MECHANISM COMPONENTS 遮断制御関係



10. LUBRICATION MECHANISM COMPONENTS 給油関係

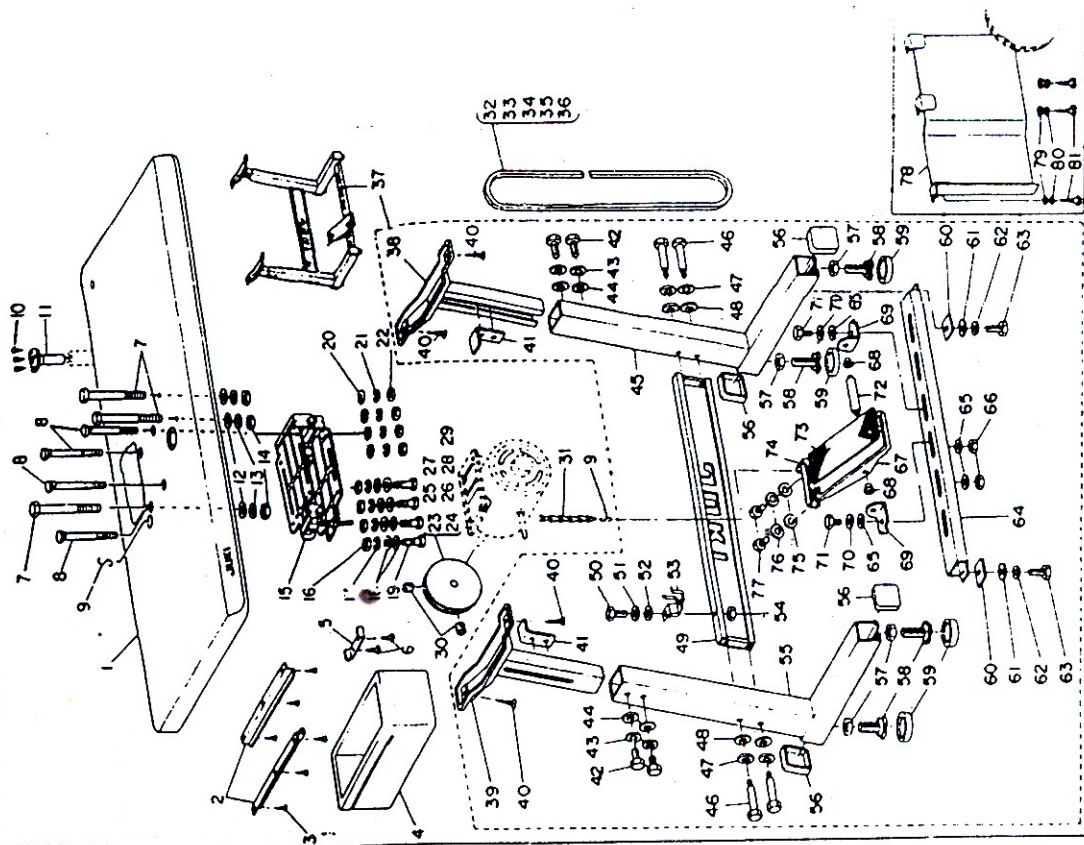


REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		135-22008	STOP-MOTION REGULATING CAN	1
2		VP-0408050-SP	WASHER 4.8X8.4X0.8	3
3		SS-6121212-TP	SCREW 3/16-28 L=12.0	3
4		RC-0470611-KP	RETAINING RING 4.7	1
5		135-22268	ROLLER	1
6		135-22107	ROLLER SHAFT	1
7		NS-6150430-SP	NUT 15/64-28	1
8		NS-6150430-SP	NUT 15/64-28	2
9		135-21505	STOP-MOTION ARM B	1
10		SS-6881720-TP	SCREW 9/32-28 L=16.5	1
11		NS-6880320-SP	NUT 9/32-28	1
12		SD-0800402-TP	HINGE SCREW D= 8 H= 4	2
13		135-21804	STOP-MOTION LINK	1
14		135-21760	LEVER ARM	1
15		135-21901	REGULATING LEVER STUD	1
16		SS-7151120-SP	SCREW 15/64-28 L=11	1
17		B2608-280-000	RUBBER CUSHION	3
18		B2607-280-000	VASHER	2
19		B2606-280-000	PRESSURE SPRING	1
20		VP-0751576-SD	WASHER 7.5X19X1.5	1
21		B2605-372-000	STOP-MOTION PLUNGER ROD	1
22		135-37501	STOP-MOTION HOOK	1
23		135-20309	PULLEY PRESSING PLATE	1
24		SS-6151780-SP	SCREW 15/64-28 L=17.0	1
25		NS-6150430-SP	NUT 15/64-28	1
26		VP-0621016-SD	WASHER 6.2X13X1	1
27		SW-6081402-TP	SCREW M6 L=14	1
28		VP-0612056-SD	WASHER 6.1X18.5X2	1
29		VS-0641560-KR	SPRING WASHER 6.4X11.9X1.5	1
30		SS-7151330-SP	SCREW 15/64-28 L=13.0	1
31		SS-6081402-TP	SCREW M6 L=14	2
32		135-20705	SAFETY PLATE	1
33		135-20119	STOP-MOTION LEVER	1
34		VP-0751576-SD	WASHER 7.5X19X1.5	1
35		NS-6080410-SP	NUT 9/32-28	1
36		NS-6080410-SP	NUT 9/32-28	1
37		135-20606	STOP-MOTION LEVER PLATE SPRING	1
38		SS-5680740-SP	SCREW 9/32-28 L= 6.8	1
39		135-20515	GUIDE PIN	1
40		135-20408	DRIVING PLATE	1
41		135-20804	TENSION SPRING	1
42		135-20809	STOP-MOTION LEVER SHAFT	1
43		135-22305	STARTING SPRING RACK	1
44		NS-6150310-SP	NUT 15/64-28	1
45		135-21307	TENSION SPRING	1
46		135-21216	STARTING LEVER	1
47		SD-0840801-TP	HINGE SCREW D= 6.35 H= 8.0	1
48		135-22809	SLIDE ROLLER	1
49		VP-0480856-SP	WASHER 4.8X8.4X0.8	1
50		NS-6110350-SP	NUT 11/64-40	1
51		B3413-552-000	SUSPENSION SCREW	1
52		SD-0800402-TP	HINGE SCREW D= 8 H= 4	1
53		135-21406	STOP-MOTION ARM SHAFT	1
54		NS-6150310-SP	NUT 15/64-28	1
55		SS-6151140-SP	SCREW 15/64-28 L=14	1
56		135-21125	STOP-MOTION ARM A	1
57		SM-6062002-TP	SCREW M6 L=20	1
58		SS-4150915-SP	SCREW 15/64-28 L=9	1
59		135-21090	NUT	1
60		135-20803	STOP-MOTION CONNECTING LEVER	1
61		RE-0400000-KO	E-SHAPED SHAP RING (4MM)	1
62		SD-0800352-SP	HINGE SCREW D= 8 H= 3.5	1

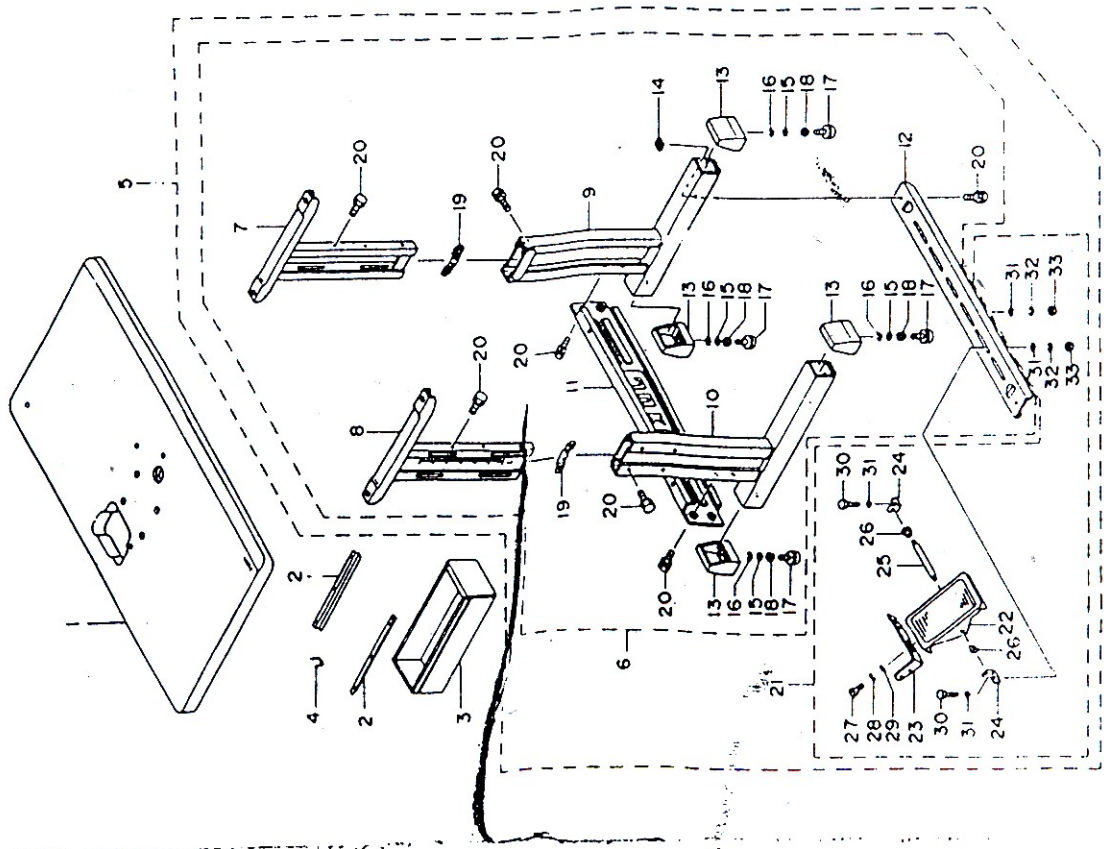
REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		TA-2100904-RO	RUBBER PLUG	5
2		TA-1050504-RO	RUBBER PLUG	6
3		BP-6000000-00	VINYL PIPE	0.7
4		B1419-026-000	OIL VICK PRESSER	3
5		TA-1250408-RO	RUBBER PLUG	2
6		CQ-2522000-00	OIL VICK	4.7
7		B3506-280-000	OIL VICK PRESSER	1
8		TA-1250408-RO	RUBBER PLUG	1
9		B3507-280-000	OIL FELT	1
10		B3508-280-000	NEEDLE ROD CRANK LUBRICATING	4
11		B3518-280-000	BALANCE LUBRICATING	2
12		B3508-280-000	BALANCE LUBRICATING PLATE	2
13		SS-6092120-SP	SCREW 9/64-40 L=21.2	1
14		BP-3000001-00	VINYL TUBE	1
15		135-30001	UPPER SHAFT FRONT METAL OIL VI	2.5
16		135-29805	LUBRICATING TANK	1
17		SS-4090515-SP	SCREW 9/64-40 L=5	2
18		B3500-761-000	OIL VICK HOLDER	1
19		SS-4110715-SP	SCREW 11/64-40 L=7	11
20		135-30208	LUBRICATING OIL VICK STOPPER	1
21		TA-0750704-RO	RUBBER PLUG	1
22	#01	135-01408	SILICON OIL POURING HOLE	1
23		135-29804	LUBRICATING TANK FELT	1
24		B3503-980-000	GREASE CAP	1
25		135-28708	REAR METAL RUSH	1
26		B3512-280-000	CRANK ROD LUBRICATING PLATE	2
27		135-29201	CRANK LUBRICATING FELT	1
28		135-29102	OIL FELT	1
29		135-28500	OSCILLATOR LUBRICATING PLATE	1
30		B3515-280-000	OSCILLATOR LUBRICATING FELT	1
31		TA-1450404-RO	RUBBER PLUG D=14.5 L=4	1
32		VP-0621016-SD	WASHER 6.2X13X1	1
33		SS-6111140-SP	SCREW 11/64-40 L=11	1
34		SS-4110515-SP	SCREW 11/64-40 L=5	1
35		B3502-280-000	LUBRICATING TANK FELT	1
36		B3504-280-000	SHUTTLE FELT	2
37		135-28807	HOOK OIL VICK STOPPER A	1
38		B3541-012-000	OIL VICK	1
39		135-29706	OIL FELT HOLDER	1
40		SS-4110515-SP	SCREW 11/64-40 L=5	1
41		B3523-980-000	OIL VICK PIPE STOPPER	1
42		SM-6040802-TP	SCREW M4 L=6	1
43		135-28906	HOOK OIL VICK STOPPER B	1
44		B3505-280-000	SHUTTLE LUBRICATING PLATE	1
45		135-28807	SHUTTLE PACKING	2
46		SS-6080440-SP	SCREW 9/64-40 L= 4.0	2
47	#01	TA-1050504-RO	RUBBER PLUG	1
48	#01	135-01705	SILICON OIL FELT	1
49	#01	135-01309	SILICON OIL PIPE	1
50	#01	B1127-280-000	SILICON OIL THREAD GUIDE	1
51	#01	SS-4110515-SP	SCREW 11/64-40 L=5	1

Note (注記) #01.....SPECIAL ORDER PART

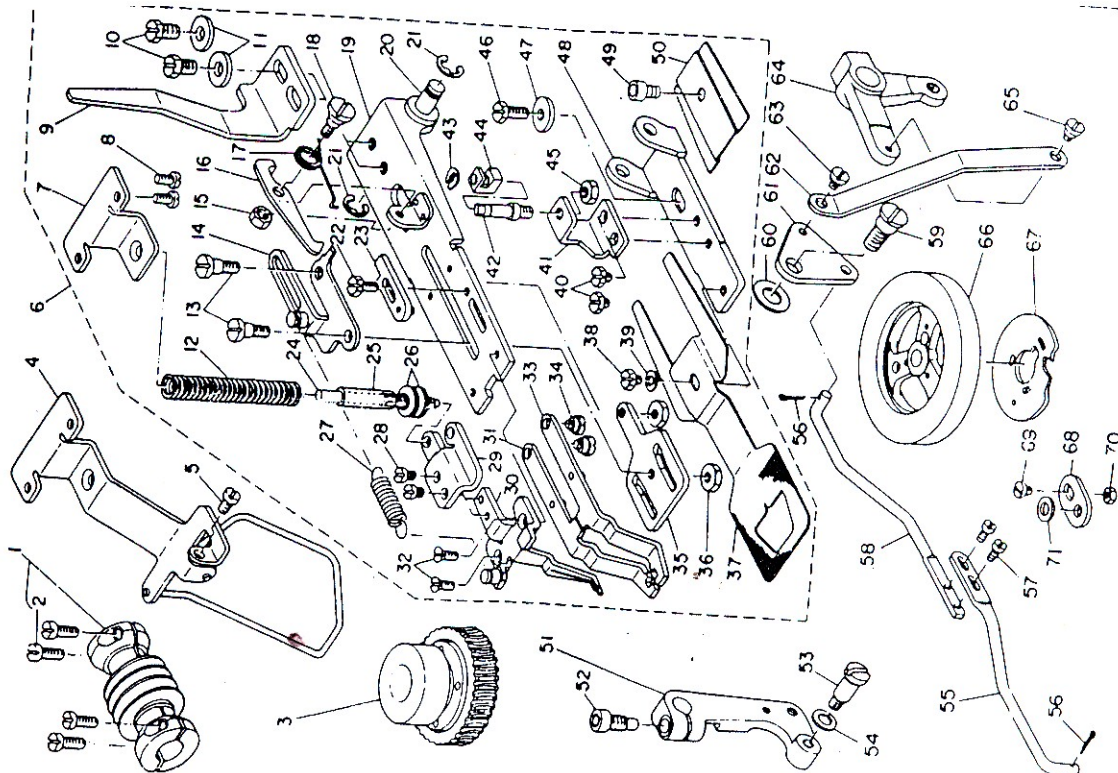
11. TABLE COMPONENTS 脚卓関係



12. TABLE COMPONENTS (For Urban White) 脚卓関係 (アーバンホワイト用)



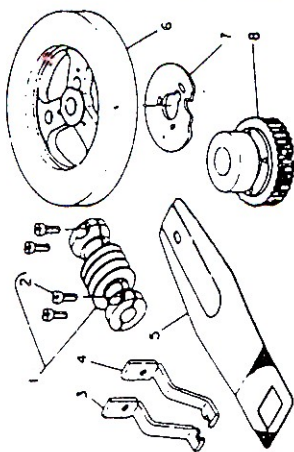
13. LK-1850 SERIES SUBCLASS
LK-1850 シリーズサブクラス
(1) LK-1852-1



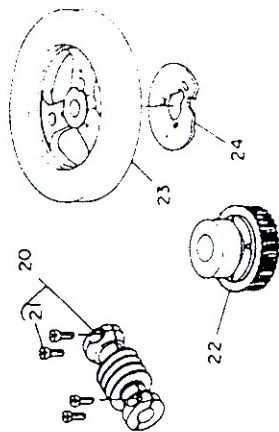
1	135-10862	WORM ASM.	(1)
2	SS-7111410-TP	SCREW 11/64-40 L=14	(1)
3	135-10853	FEED CAM DRIVING WHEEL ASM.	(1)
4	135-41750	FINGER GUARD ASM.	(1)
5	SS-7111120-SP	SCREW 11/64-40 L=10.5	(1)
6	135-40752	WORK CLAMP FOOT BRACKET ASM.	(1)
7	135-41602	WORK CLAMP FOOT SPRING HOLDER	(1)
8	SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
9	135-41604	WORK CLAMP FOOT LIFTING PLATE	(1)
10	SS-0151120-CP	SCREW 15/64-28 L=11	(1)
11	VP-0812516-SD	WASHER 0.1X15.2X2.5	(1)
12	D2529-232-D00	PRESSER SPRING	(1)
13	D2545-232-D00	HINGE SCREW	(1)
14	D2513-232-DA0	BRACKET GUIDE ASM.	(1)
15	MS-6110530-SP	NUT 11/64-40	(1)
16	D2509-232-D00	STATIONING LATCH	(1)
17	D2512-232-D00	TORSION SPRING	(1)
18	D2511-232-D00	SCREW	(1)
19	D2504-282-AB0-A	KNOB FOOT MOUNT BASE ASM.	(1)
20	D2502-232-D00	SHAFT BLOCK SHAFT	(1)
21	RE-0700000-K0	SHAFT RING 7	(1)
22	SS-9110920-CP	SCREW 11/64-40 L=9	(1)
23	D2516-232-DA0	WORK CLAMP FOOT REGULATOR	(1)
24	D2528-232-D00	SHAFT	(1)
25	D2527-232-D00	SLEEVE	(1)
26	B3117-352-000	THREAD TENSION POST NUT	(1)
27	D2515-232-D00	TORSION SPRING	(1)
28	SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
29	135-41107	WORK CLAMP FOOT SPRING HOLDER	(1)
30	135-41057	CLAMP GUIDE FOOT ASM.	(1)
31	D2520-232-DA0	WORK CLAMP FOOT (LEFT) ASM.	(1)
32	SS-1110840-TP	SCREW 11/64-40 L=5.5	(1)
33	D2521-232-DA0	WORK CLAMP FOOT (RIGHT) ASM.	(1)
34	SD-0550271-TP	HINGE SCREW D= 5.50 H= 2.7	(1)
35	D2518-232-D00	WORK CLAMP FOOT PLATE CAN	(1)
36	MS-6120480-SP	NUT 3/16-28	(1)
37	135-41503	FEED PLATE	(1)
38	SS-9110460-CP	SCREW 11/64-40 L=4	(1)
39	VP-0501016-SD	WASHER 5X10.5X1	(1)
40	SS-8110460-CP	SCREW 11/64-40 L=4	(1)
41	135-40802	SHAFT BRACKET BASE	(1)
42	135-40901	STATIONING BLOCK SHAFT	(1)
43	D2548-232-D00	SNAP RING FOR CONNECTING ROD	(1)
44	D2507-232-D00	STATIONING BLOCK	(1)
45	MS-6150310-SP	NUT 15/64-28	(1)
46	SS-9151120-CP	SCREW 15/64-28 L=11	(1)
47	VP-0812518-SD	WASHER 0.1X15.2X2.5	(1)
48	135-40703	WORK CLAMP FOOT BRACKET ASM.	(1)
49	SN-6060802-TP	SCREW M6 L=8	(1)
50	135-41206	WORK CLAMP FOOT PLATE COVER	(1)
51	135-41313	CONNECTING ARM	(1)
52	SN-6061802-TP	SCREW M6 L=18	(1)
53	SD-1201501-SP	HINGE SCREW D=12 H=15	(1)
54	VP-0651056-SH	WASHER 6.5X11X1	(1)
55	135-40804	DRIVING BAR	(1)
56	PD-0201000-08	SPLIT PIN	(1)
57	SS-7090010-SP	SCREW 9/64-40 L=0	(1)
58	135-40505	DRIVING BAR A	(1)
59	SD-0900701-TP	HINGE SCREW D= 9 H= 7	(1)
60	135-40406	WASHER	(1)
61	135-40307	LEVER	(1)
62	135-40208	LINK	(1)
63	SD-0940321-SP	HINGE SCREW D= 6.35 H= 3.2	(1)
64	135-40109	STOP-MOTION REGULATING ARM B	(1)
65	SD-0830241-SP	HINGE SCREW D= 6.35 H= 2.4	(1)
66	135-41800	FEED CAM	(1)
67	135-38301	STOP-MOTION REGULATING CAM	(1)
68	135-47807	FEED STOP WASHER	(1)
69	SS-0900510-SP	SCREW 9/64-40 L=5	(1)
70	MS-6080310-SP	NUT 9/64-40	(1)
71	VP-0012060-SP	WASHER 6.1X11X2	(1)

Note 1 注記 1#01...STANDARD PART
#02...SELECTIVE PART

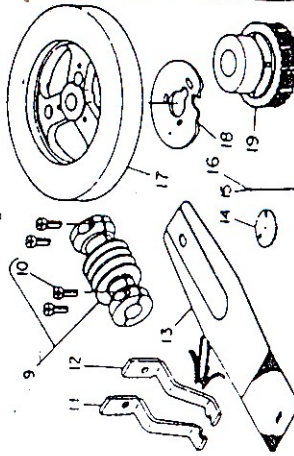
(2) LK-1852-2



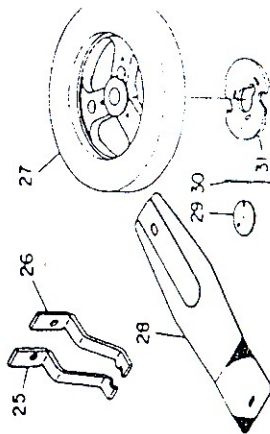
(4) LK-1852-5



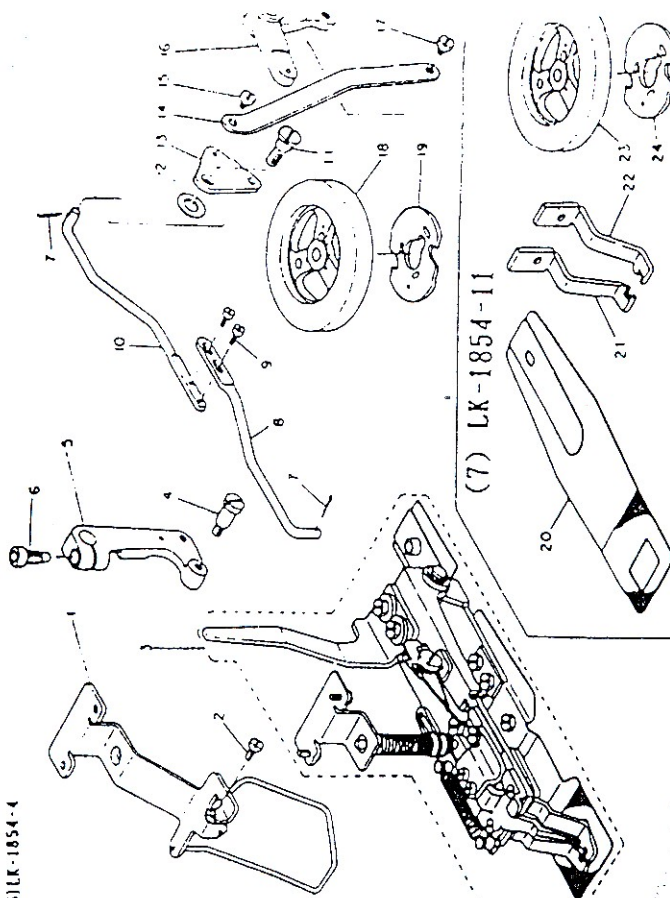
(3) LK-1852-3



(5) LK-1854-6



(6) LK-1854-4
(6) LK-1854-4



(6)LK-1854-4 TAIL OF EYELET BUTTONHOLE BAR TACKING MACHINE (21 STITCHES)
21針小門止めミシン

REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1	#01	135-41750	FINGER GUARD ASM.	1
2	#01	SS-7111120-SP	SCREW 11/64-40 L=10.5	1
3	#02	135-40752	WORK CLAMP FOOT BRACKET ASM.	1
4	SD-0791271-SP	HINGE SCREW D= 7.94 H=12.7		1
5	135-41313	CONNECTING ARM		1
6	SN-0061802-TP	SCREW M6 L=18		1
7	PD-0201000-08	SPLIT PIN		2
8	135-40094	DRIVING BAR 8		1
9	SS-7090610-SP	SCREW 9/64-40 L=6		2
10	135-40505	HINGE BAR A		1
11	SD-0900701-TP	HINGE SCREW D= 9 H= 7		1
12	135-40406	WASHER		1
13	135-40307	LEVER		1
14	135-40208	LINK		1
15	SD-0040321-SP	HINGE SCREW D= 6.35 H= 3.2		1
16	135-40109	STOP-MOTION REGULATING ARM 8		1
17	SD-0040241-SP	HINGE SCREW D= 6.35 H= 2.4		1
18	135-41900	FEED CAN		1
19	135-39200	STOP-MOTION REGULATING CAN		1
(7)LK-1854-11 SMALL BAR TACKING MACHINE (21 STITCHES) 21針小門止めミシン				
20	135-42303	FEED PLATE		1
21	135-42402	WORK CLAMP FOOT, RIGHT		1
22	135-42501	WORK CLAMP FOOT, LEFT		1
23	135-41709	FEED CAN		1
24	135-39200	STOP-MOTION REGULATING CAN		1
Note (注記) #01.....STANDARD PART #02.....THE PARTS INCLUDED IN THE KIT ARE THE SAME AS THOSE FOR LK-1852-1. =ALL PARTS OTHER THAN THE ABOVE ARE SAME AS THOSE INCLUDED IN LK-1850 STANDARD MODEL.				

(2)LK-1852-2 SMALL BAR TACKING MACHINE (28 STITCHES)
28針小門止めミシン

REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1	135-10882	WORK ASM.		1
2	SS-7111410-TP	SCREW 11/64-40 L=14		(4)
3	135-42402	WORK CLAMP FOOT, RIGHT		1
4	135-42501	WORK CLAMP FOOT, LEFT		1
5	135-42303	FEED PLATE		1
6	135-41800	FEED CAN		1
7	135-38301	STOP-MOTION REGULATING CAN		1
8	135-10953	FEED CAN DRIVING WHEEL ASM.		1
(3)LK-1852-3 KNOT GOODS BAR TACKING MACHINE (28 STITCHES) 28針メリヤス門止めミシン				
9	135-10882	WORK ASM.		1
10	SS-7111410-TP	SCREW 11/64-40 L=14		(4)
11	135-42915	WORK CLAMP FOOT, RIGHT		1
12	135-43012	WORK CLAMP FOOT, LEFT		1
13	135-42816	CLOTH PRESSER PLATE		1
14	D2426-282-C00	NEEDLE HOLE GUIDE		1
15	MDP-50081100	NEEDLE DPX5 #11		1
16	MC-2005007-50	NEEDLE 134 75		1
17	135-42709	FEED CAN		1
18	135-38301	STOP-MOTION REGULATING CAN		1
19	135-10953	FEED CAN DRIVING WHEEL ASM.		1
(4)LK-1852-5 LARGE SIZE BAR TACKING MACHINE (28 STITCHES) 28針大門止めミシン				
20	135-10882	WORK ASM.		1
21	SS-7111410-TP	SCREW 11/64-40 L=14		(4)
22	135-10953	FEED CAN DRIVING WHEEL ASM.		1
23	135-43202	FEED CAN		1
24	135-38301	STOP-MOTION REGULATING CAN		1
(5)LK-1854-6 KNOT GOODS BAR TACKING MACHINE (21 STITCHES) 21針メリヤス門止めミシン				
25	135-42915	WORK CLAMP FOOT, RIGHT		1
26	135-43012	WORK CLAMP FOOT, LEFT		1
27	135-43103	FEED CAN		1
28	135-42816	CLOTH PRESSER PLATE		1
29	D2426-282-C00	NEEDLE HOLE GUIDE		1
30	MDP-50081100	NEEDLE DPX5 #11		1
31	135-39200	STOP-MOTION REGULATING CAN		1

Note (注記) =ALL PARTS OTHER THAN THE ABOVE ARE SAME AS THOSE INCLUDED IN LK-1850 STANDARD MODEL.