

JUKI

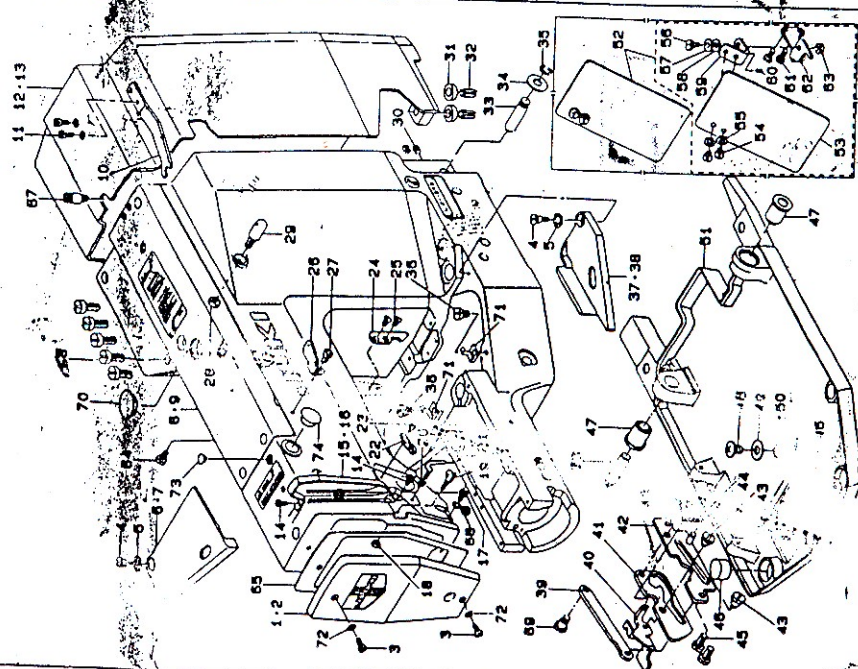
LK-1850

EDIÇÃO
02

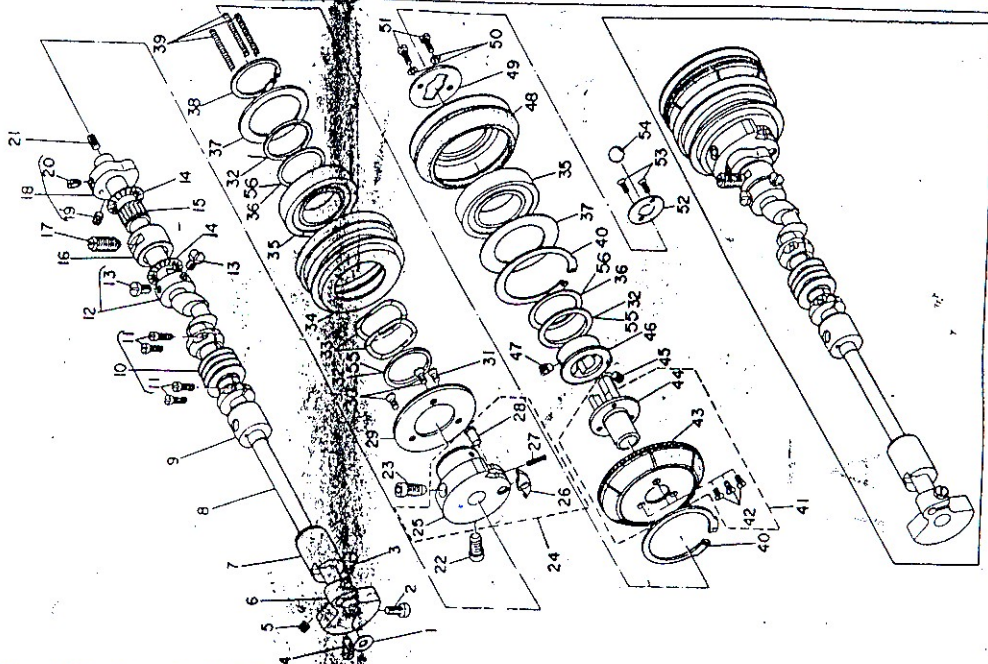
High I-Needle Cylinder Bed Lockstitch
Bar Tacking Industrial Sewing Machine
高速一本針本縫筒形止めミシン
LK-1850
Series

29171600
No. 1069-00

COMPONENTS



2. MAIN SHAFT COMPONENTS



ORIGINAL

3. NEEDLE BAR COMPONENTS 針棒關係

[illegible]

REF. NO	PART NO.	DESCRIPTION	QTY
1	13-02457	FACE PLATE ASH.	1
2	13-03152	FACE PLATE ASH.	1
3	4111015-SP	SCREW 11/64-40 L=10	2
4	4111015-SP	HINGE SCREW D=6.35 H=4.7	2
5	4111015-KP	WASHER 6.4X10X0.3	2
6	13-03200	BEAD COVER 8	2
7	13-03200	BEAD COVER 8	2
8	13-03200	TOP COVER	1
9	13-03200	TOP COVER	1
10	13-03200	TOP COVER	1
11	SS-4110815-SP	SCREW 11/64-40 L=8	2
12	135-01101	BELT COVER	1
13	135-01101	BELT COVER	1
14	SS-4080715-SP	SCREW 9/64-40 L=7	2
15	135-05805	BEAD FITTING HOOR	2
16	135-05805	BEAD FITTING HOOR	2
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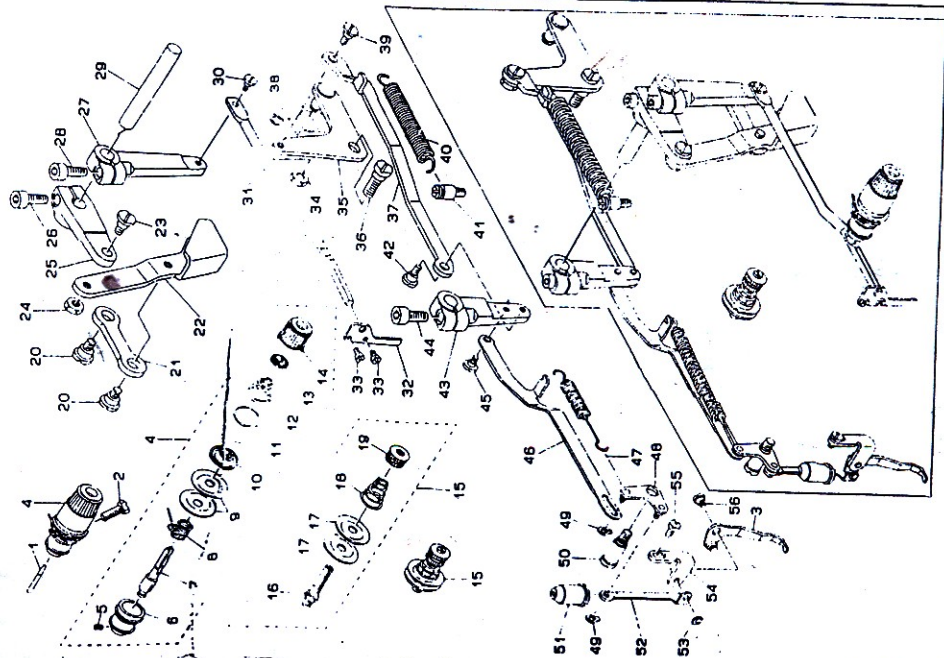
REF. NO	PART NO.	DESCRIPTION	QTY
1	B1223-771-030	NEEDLE ROD CRANK WASHER	1
2	SS-8151412-TP	SCREW 15/64-28 L=14	1
3	SS-9861230-CP	SCREW 1/4-40 L=12	1
4	SS-9861712-TP	SCREW 9/32-28 L=16.5	1
5	SS-8680910-TP	SCREW 1/4-40 L=6	1
6	B1202-280-000	COUNTER WEIGHT	1
7	135-03206	UPPER SHAFT FRONT METAL	1
8	135-03107	MAIN SHAFT	1
9	135-03305	UPPER SHAFT INNER METAL	1
10	135-10387	FOR ASH.	1
11	SS-7111410-TP	SCREW 11/64-40 L=14	(4)
12	CS-1501111A-TH	THRUST COLLAR-ASH D=15 V=10.8	(1)
13	SS-8681110-SP	SCREW 1/4-40 L=11	(2)
14	B1211-980-000	UPPER SHAFT THRUST BEARING	2
15	B1208-880-000	MAIN SHAFT NEEDLE BEARING B	2
16	B1207-980-000	UPPER SHAFT REAR METAL	1
17	B1210-980-000	SET SCREW	1
18	135-03453	THREAD CUTTING CHW ASH.	1
19	SS-8681012-TP	SCREW	1
20	SS-8681212-TP	SCREW	(1)
21	SS-8151230-SP	SCREW 15/64-28 L=12	(1)
22	SS-8741512-TP	SCREW 3/8-28 L=14.5	1
23	SS-8742012-TP	SCREW 3/8-28 L=19.5	1
24	135-03552	STOP-MOTION CAN ASH.	1
25	135-03503	STOP-MOTION CAN	(1)
26	B1215-980-000	STOP MOTION CAN LATCH	(1)
27	B1217-980-000	SAFETY PLATE STOPPER SPRING	(1)
28	135-03602	PIV	(1)
29	135-03750	HIGH SPEED CLUTCH PLATE ASH.	1
30	SS-2110820-TP	SCREW 11/64-40 L=8.5	2
31	SS-1110840-TP	SCREW 11/64-40 L=5.5	3
32	135-04006	SPACER	1
33	135-03809	SPRING	2
34	135-04204	HIGH SPEED PULLEY	2
35	SS-1350002-00	BEARING D=35X62	2
36	135-04907	SHIM	6
37	135-04303	WASHER	2
38	PC-3221517-KP	RETAINING RING 32.2	1
39	135-04105	SLOW SPEED PULLEY SPRING	3
40	EC-8622018-KP	RETAINING RING 66.2	2
41	135-04451	PULLEY ASH.	1
42	SS-1110840-TP	SCREW 11/64-40 L=5.5	(3)
43	135-04402	PULLEY	(1)
44	135-04501	PULLEY SHAFT	(1)
45	SS-8680812-TP	SCREW 1/4-40 L=6.0	1
46	135-04600	SLOW SPEED PULLEY SHAFT	1
47	SS-8681112-TP	SCREW 1/4-40 L=11	1
48	135-04709	SLOW SPEED PULLEY	1
49	SS-1110840-TP	SLOW SPEED PULLEY PLATE	1
50	SS-0451040-TP	SCREW WASHER 4.5X8.5X1	2
51	SS-7111210-TP	SCREW	2
52	135-05003	BALL RETAINER	1
53	SS-2080710-TP	SCREW 9/64-40 L=7.2	2
54	B1253-980-000	STOP-MOTION BALL	1
55	135-05201	PULLEY SPACER	3
56	135-05102	REGULATOR SHIM	6

Note (注意) #01.....SELECTIVE PART
#02.....UP TO 6 PCS OF THIS PLATE ARE USED AS REQUIRED.

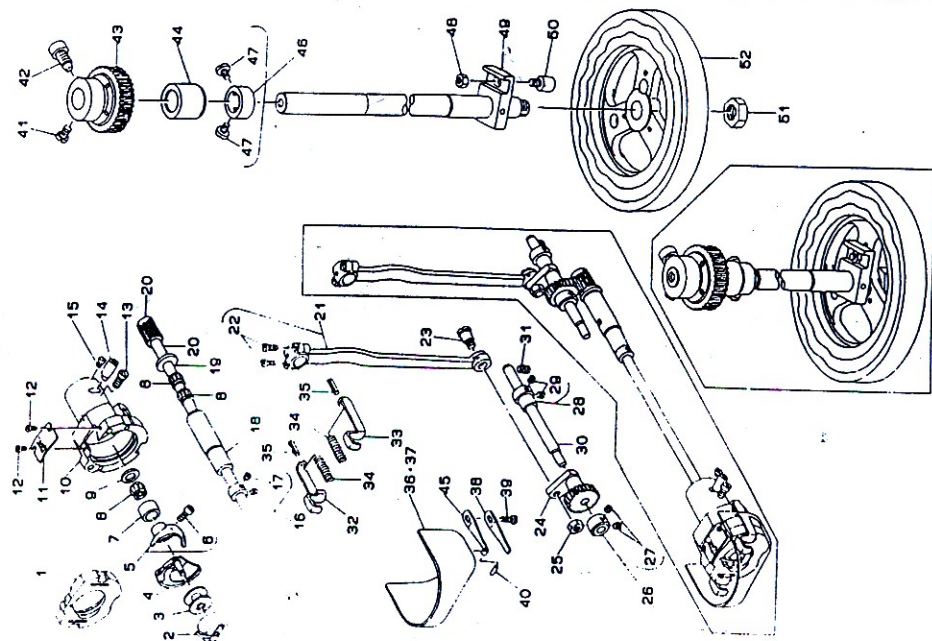
REF. NO	PART NO.	DESCRIPTION	QTY
1	B1901-280-080	LINK BALANCE ASH.	1
2	B1904-280-000	BALANCE CRANK PIN	(1)
3	B1903-352-000	LEFT SCREW	(1)
4	B1404-280-000	NEEDLE BAR CRANK ROD	(1)
5	B1401-804-000	NEEDLE DRIVING LEVER BEARING C	(1)
6	B1203-280-000	NEEDLE ROD CRANK	(1)
7	B1905-541-800	NEEDLE BEARING	(1)
8	B1901-280-040	BALANCE ASH.	(1)
9	SS-71151120-SP	SCREW 15/64-28 L=11	1
10	B1402-280-000	NEEDLE ROD METAL	1
11	B1411-552-040	NEEDLE ROD HOLDER ASH.	(1)
12	SS-609670-TP	SCREW 9/64-40 L=6	(1)
13	B1401-280-000	NEEDLE BAR	(1)
14	B1403-280-000	NEEDLE ROD LOWER METAL	1
15	SS-2000510-SP	SCREW 3/32-58 L=4.5	1
16	B1405-280-000	NEEDLE BAR THREAD GUIDE	1
17	MDP-50081400	NEEDLE DPX5 #14	1
18	MDP-50081500	NEEDLE DPX5 #16	1
19	MC-2005010-00	NEEDLE #100	1
20	SS-0803140-SP	SCREW 1/8-34 L=3.0	1
21	B1414-232-000	SQUARE BLOCK	1
22	SS-4150915-SP	SCREW 15/64-28 L=9	2
23	135-28850	THREAD GUIDE BRACKET ASH.	(1)
24	MS-6110310-SP	NUT 11/64-40	(1)
25	135-28801	THREAD GUIDE BRACKET	(1)
26	B3219-232-000	ROBBIN VINDER TENSION POST	(1)
27	B3214-047-000	ROBBIN VINDER TENSION DISC	(2)
28	B3218-232-000	ROBBIN VINDER TENSION SPRING	(1)
29	B3218-047-000	ROBBIN VINDER TENSION NUT	(1)
30	135-28157	ROBBIN VINDER ASH.	(1)
31	SD-0791503-SP	HINGE SCREW D=7.94 H=15	(1)
32	MS-6150310-SP	NUT 15/64-28	(1)
33	WP-0651056-SD	WASHER 6.511X11	(1)
34	SS-7110510-SP	SCREW 11/64-40 L=5	(1)
35	B3210-280-000	ROBBIN VINDER BRAKE PRESSURE P	(1)
36	B3209-280-000	ROBBIN VINDER WHEEL	(1)
37	135-28405	ROBBIN VINDER WHEEL	(1)
38	135-28207	ROBBIN VINDER SPINDLE BUSHING	(1)
39	SS-7110510-SP	SCREW 11/64-40 L=5	(1)
40	135-28800	ROBBIN VINDER BELT SUPPORT	(1)
41	SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
42	135-26504	ROBBIN VINDER TRIP LATCH	(1)
43	135-28306	ROBBIN VINDER SPINDLE	(1)
44	MS-6150310-SP	NUT 15/64-28	(1)
45	135-28292	SPRING	(1)
46	MS-6110310-SP	NUT 11/64-40	(1)
47	135-28108	ROBBIN VINDER BASE	(1)
48	B3208-280-000	ROBBIN VINDER ADJUSTING SCREW	(1)
49	MS-6110530-SP	NUT 11/64-40	(1)
50	SD-0720183-SP	HINGE SCREW D=7.24 H=1.9	(1)
51	SS-4110915-SP	SCREW 11/64-40 L=9	(1)
52	SS-1110840-TP	SCREW 11/64-40 L=5.5	2
53	SS-1110840-TP	SCREW 11/64-40 L=5.5	4
54	135-15558	NEEDLE PLATE ASH.	(1)
55	B2428-280-000	NEEDLE PLATE NEEDLE GUIDE	(1)
56	SS-1000210-TP	SCREW 3/32-56 L=2.2	(1)
57	135-15554	NEEDLE PLATE ASH.	(1)
58	B2424-280-000	FIXING KNIFE	(1)
59	SS-7090410-SP	SCREW 9/64-40 L=3.5	(2)
60	B2418-280-000	MOVING KNIFE LINK	(1)
61	B2416-280-000	THREAD CUTTING LEVER RING	(1)
62	135-38808	THREAD CUTTER LEVER SMALL	(1)
63	B2414-280-040	THREAD CUTTER LEVER ASH., LRG	(1)
64	SS-6110430-TP	SCREW 11/64-40 L=4.0	(1)
65	WP-0450848-SP	WASHER	(2)
66	SS-7110740-TP	SCREW 11/64-40 L=7	(1)
67	B2423-280-000	MOVING KNIFE WASHER C	(1)
68	B2421-280-040	MOVING KNIFE ASH.	(1)
69	SD-0500091-TP	HINGE SCREW D=5.0 H=0.9	(1)

Note (注意) #01.....SELECTIVE PART
#02.....SPECIAL ORDER PART
#03.....FOR DOMESTIC USE
#04.....STANDARD PART (EXCEPT JET)

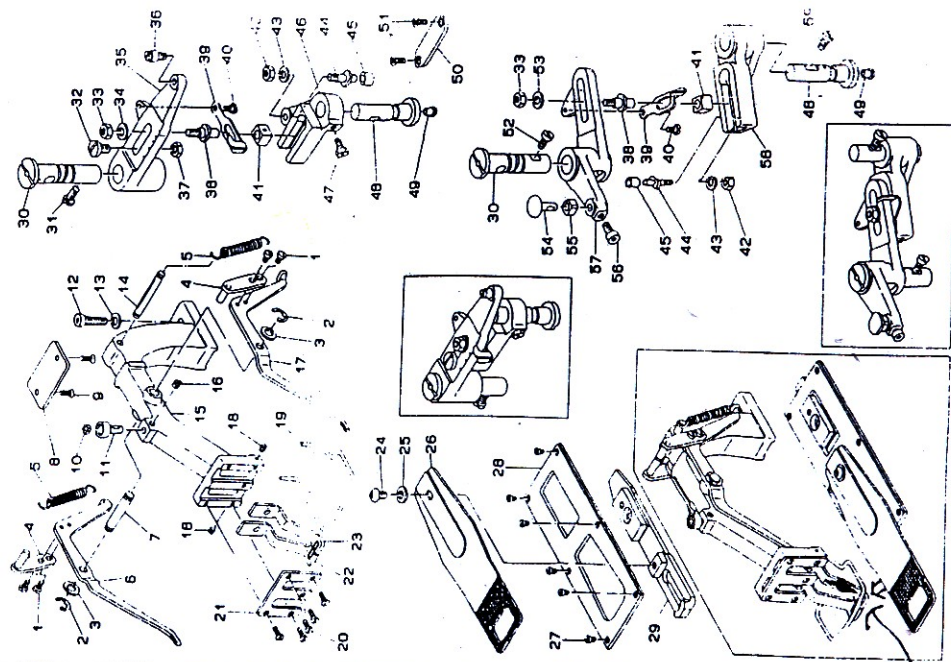
4. THREAD TENSION RELEASE COMPONENTS 糸調子関係



5. SHUTTLE DRIVER SHAFT COMPONENTS 下軸関係



6. FEED MECHANISM COMPONENTS 送り関係

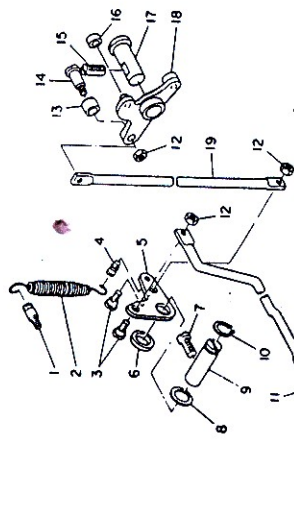


REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		SS-711074-1	SCREW 11/64-40 L=7	4
2		RE-070000-K0	SNAP RING 7	2
3		B2557-280-00C	WASHER	2
4	#01	135-18352	LEVER DRIVING PLATE ASM.	2
5		135-18352	LEVER DRIVING PLATE ASM.	2
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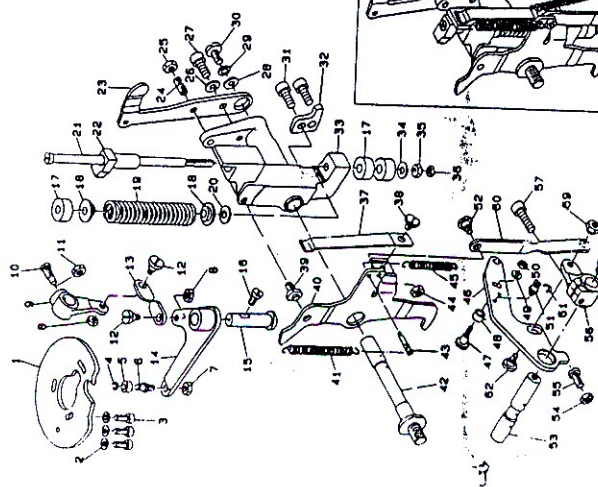
Note (注記) #01.....SELECTIVE PART
#02.....STANDARD PART

Jurif Ravele

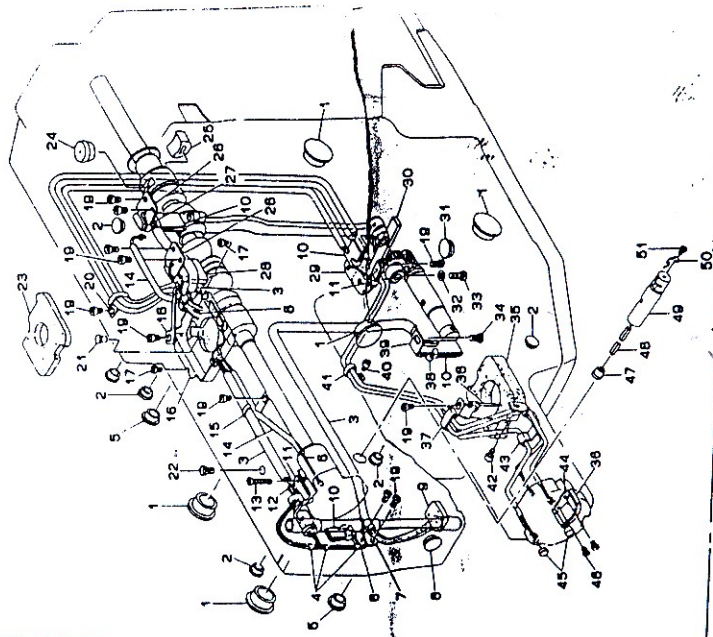
米切り関係



遮断制御関係



和油關係



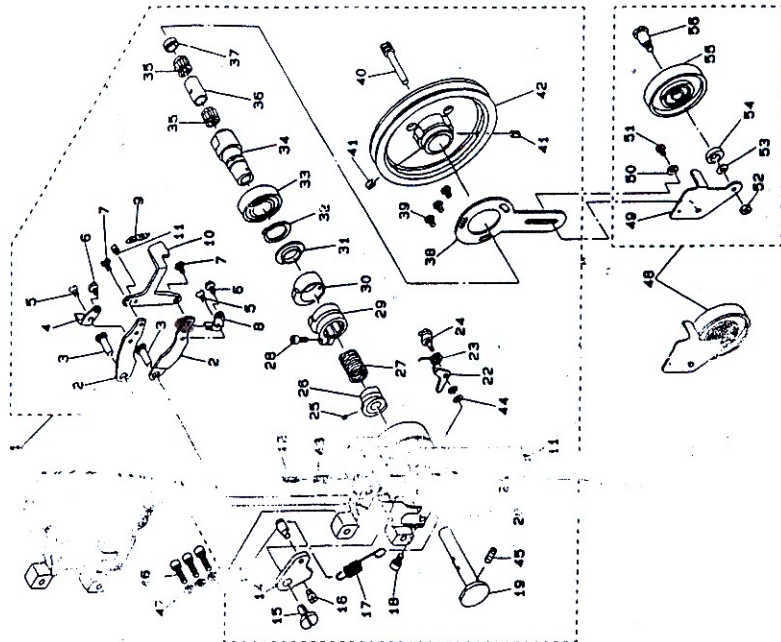
REF. NO	PART NO	DESCRIPTION	QTY
1	135-22008	STOP-MOTION REGULATING CAM	1
2	VP-0480856-SP	VASHER 4.8X6.4X0.8	3
3	SS-6121212-TP	SCREW 3/16-28 L=12.0	1
4	RC-0470811-AP	RETAINING RING 4.7	1
5	135-22208	ROLLER	1
6	135-22107	ROLLER SHAFT	1
7	MS-6150430-SP	NUT 15/64-28	1
8	MS-6150430-SP	NUT 15/64-28	1
9	135-21505	STOP-MOTION ARM 8	2
10	SS-608120-TP	SCREW 9/32-28 L=10.5	1
11	MS-6080320-TP	NUT 9/32-28	1
12	SD-0800402-TP	RING SCREW D= 8 H= 4	1
13	135-21804	STOP-MOTION LINK	2
14	135-21700	LEVER ASH	1
15	SS-711120-SP	SCREW 15/64-28 L=11	1
16	SD-0800-000	WASHER CUSHION	2
17	SD-0800-000	WASHER CUSHION	2
18	SD-0800-000	WASHER CUSHION	2
19	SD-0800-000	WASHER CUSHION	2
20	SD-0800-000	WASHER CUSHION	2
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61	SD-0800-000	WASHER CUSHION	2
62	SD-0800-000	WASHER CUSHION	2

REF. NO	PART NO	DESCRIPTION	QTY
1	81500-317-000	TENSION SPRING RACK 8	1
2	82100-317-000	TENSION SPRING RACK 8	1
3	83000-317-000	TENSION SPRING RACK 8	1
4	84000-317-000	TENSION SPRING RACK 8	1
5	85000-317-000	TENSION SPRING RACK 8	1
6	86000-317-000	TENSION SPRING RACK 8	1
7	87000-317-000	TENSION SPRING RACK 8	1
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11	91000-317-000	TENSION SPRING RACK 8	1
12	92000-317-000	TENSION SPRING RACK 8	1
13	93000-317-000	TENSION SPRING RACK 8	1
14	94000-317-000	TENSION SPRING RACK 8	1
15	95000-317-000	TENSION SPRING RACK 8	1
16	96000-317-000	TENSION SPRING RACK 8	1
17	97000-317-000	TENSION SPRING RACK 8	1
18	98000-317-000	TENSION SPRING RACK 8	1
19	99000-317-000	TENSION SPRING RACK 8	1
20	100000-317-000	TENSION SPRING RACK 8	1
21	101000-317-000	TENSION SPRING RACK 8	1
22	102000-317-000	TENSION SPRING RACK 8	1
23	103000-317-000	TENSION SPRING RACK 8	1
24	104000-317-000	TENSION SPRING RACK 8	1
25	105000-317-000	TENSION SPRING RACK 8	1
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27	107000-317-000	TENSION SPRING RACK 8	1
28	108000-317-000	TENSION SPRING RACK 8	1
29	109000-317-000	TENSION SPRING RACK 8	1
30	110000-317-000	TENSION SPRING RACK 8	1
31	111000-317-000	TENSION SPRING RACK 8	1
32	112000-317-000	TENSION SPRING RACK 8	1
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41	121000-317-000	TENSION SPRING RACK 8	1
42	122000-317-000	TENSION SPRING RACK 8	1
43	123000-317-000	TENSION SPRING RACK 8	1
44	124000-317-000	TENSION SPRING RACK 8	1
45	125000-317-000	TENSION SPRING RACK 8	1
46	126000-317-000	TENSION SPRING RACK 8	1
47	127000-317-000	TENSION SPRING RACK 8	1
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49	129000-317-000	TENSION SPRING RACK 8	1
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51	131000-317-000	TENSION SPRING RACK 8	1
52	132000-317-000	TENSION SPRING RACK 8	1
53	133000-317-000	TENSION SPRING RACK 8	1
54	134000-317-000	TENSION SPRING RACK 8	1
55	135000-317-000	TENSION SPRING RACK 8	1
56	136000-317-000	TENSION SPRING RACK 8	1
57	137000-317-000	TENSION SPRING RACK 8	1
58	138000-317-000	TENSION SPRING RACK 8	1
59	139000-317-000	TENSION SPRING RACK 8	1
60	140000-317-000	TENSION SPRING RACK 8	1
61	141000-317-000	TENSION SPRING RACK 8	1
62	142000-317-000	TENSION SPRING RACK 8	1

Note (注記) *01.....SPECIAL ORDER PART

8. PED L PRESSURE DECREASING UNIT COMPONENTS

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REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		135-23186	PRESSURE DECREASING DEVICE	1
2		135-23068	PRESSURE DECREASING LEVER	(2)
3		135-25100	SPRING	(2)
4		135-24707	LEVER LATCH A	(1)
5		SS-2110820-TP	SCREW 11/64-40 L=8.5	(1)
6		SS-7110810-TP	SCREW 11/64-40 L=8.5	(1)
7		SD-0040321-SP	HINGE SCREW D=6.35 H=3.2	(2)
8		135-24806	LEVER LATCH B	(1)
9		135-25601	SPRING	(1)
10		135-24805	PRESSURE DECREASING LEVER LINK	(1)
11		B1110-280-000	THREAD CUTTING LINK SPRING RAC	(2)
12		SS-8150710-SP	SCREW 15/64-28 L=7	(1)
13		MAT-80116500	SUSPENSION PIN	(1)
14		135-25605	AUXILIARY CAM	(1)
15		SD-0720331-SP	HINGE SCREW D=7.24 H=3.3	(1)
16		SS-6110710-TP	SCREW 11/64-40 L=6.5	(1)
17		135-25704	SPRING	(1)
18		SM-0081002-TP	SCREW M6 L=10	(2)
19		PS-03352	PRESSURE DECREASING SHAFT ASM.	(1)
20		PS-03352	PRESSURE DECREASING SHAFT ASM.	(1)
21		135-23121	PRESSURE DECREASING UNIT FRAME	(1)
22		135-24368	ROTATION PREVENTING LATCH ASM.	(1)
23		135-24418	SPRING	(1)
24		SD-0000321-SP	HINGE SCREW D=6 H=3.2	(1)
25		SS-8020010-SP	SCREW 3/10-32 L=6	(1)
26		135-24277	DECREASING CLUTCH ASM.	(1)
27		135-23908	CLUTCH SPRING	(1)
28		SM-6051202-TP	SCREW M5X0.8 L=12	(1)
29		135-24120	INNER SLEEVE	(1)
30		135-24004	OUTER SLEEVE	(1)
31		135-23915	OUTER SLEEVE GUIDE	(1)
32		RC-1850001-AP	SNAP RING 18.5	(1)
33		SS-1200003-00	BEARING D=20X42	(1)
34		135-23428	SHAFT	(1)
35		SS-1200011-00	BEARING D=12X15	(1)
36		135-23816	COLLAR A	(1)
37		135-23816	COLLAR B	(1)
38		135-23908	INNER PULLEY INSTALLING PLATE	(1)
39		SS-6110810-TP	SCREW 11/64-40 L=8	(1)
40		135-25407	SCREW 15/64-28 L=8	(1)
41		SS-8150422-TP	DRIVING PULLEY	(1)
42		135-23212	SCREW 15/64-28 L=15	(1)
43		SS-8151550-SP	VASHER 4.8X11.5X2	(1)
44		VP-0482086-SD	VASHER 4.8X11.5X2	(1)
45		SS-8020850-SP	SCREW 3/10-32 L=8.0	(1)
46		SM-0062002-TP	SCREW M6 L=20	(1)
47		VP-0021010-SD	VASHER 6.2X13X1	(1)
48		135-32254	IDLER PULLEY ASM.	(1)
49		135-32106	IDLER PULLEY BRACKET	(1)
50		VP-0021010-SD	VASHER 6.2X13X1	(1)
51		SS-8150760-SN	SCREW 15/64-28 L=0.5	(1)
52		MS-8150310-SP	NUT 15/64-28	(1)
53		VP-0012056-SD	VASHER 6.1X18.5X2	(1)
54		B7810-980-000	TENSION RING	(1)
55		135-32202	IDLER PULLEY ASM.	(1)
56		SD-1201501-SP	HINGE SCREW D=12 H=15	(1)

11. TABLE COMPONENTS

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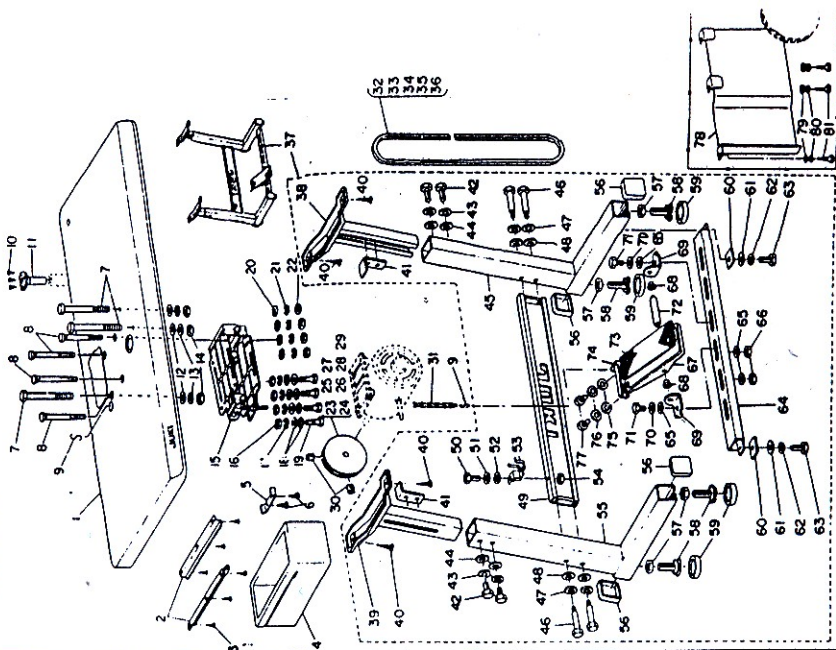
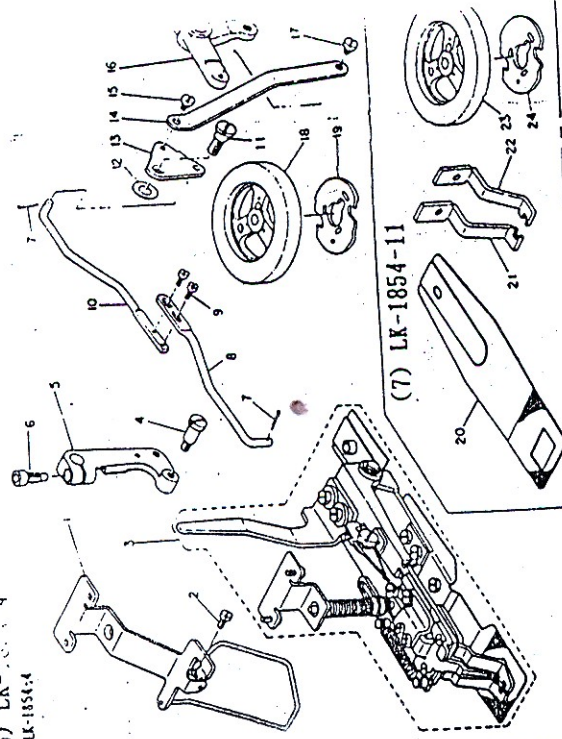


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(6) LK-1854-4
161LK-1854-4



(7) LK-1854-11

(6) LK-1854-4 TAIL OF EYELET BUTTONHOLE BAR TACKING MACHINE (21 STITCHES)
21 針目付メシン

REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1	#01	135-41750	FINGER GUARD ASM.	1
2	#01	SS-7111120-SP	SCREW 11/64-40 L=10.5	1
3	#02	135-40752	WORK CLAMP FOOT BRACKET ASM.	1
4		SD-0791271-SP	HINGE SCREW D= 7.94 H=12.7	1
5		135-41313	CONNECTING ARM	1
6		SH-6061802-TP	SCREW M6 L=18	2
7		PD-0201000-0B	SPLIT PIN	1
8		135-40804	DRIVING BAR B	1
9		SS-7090610-SP	SCREW 9/64-40 L=6	2
10		135-40505	DRIVING BAR A	1
11		SP-0900701-TP	HINGE SCREW D= 9 H= 7	1
12		135-40406	VASHER	1
13		135-40307	LEVER	1
14		135-40208	LINK	1
15		SD-0640321-SP	HINGE SCREW D= 6.35 H= 3.2	1
16		135-40109	STOP-MOTION REGULATING ARM B	1
17		SD-0640241-SP	HINGE SCREW D= 6.35 H= 2.4	1
18		135-41909	FEED CAN	1
19		135-39200	STOP-MOTION REGULATING CAN	1
(7) LK-1854-11 SMALL BAR TACKING MACHINE (21 STITCHES) 21 針目付メシン				
20		135-42303	FEED PLATE	1
21		135-42402	WORK CLAMP FOOT, RIGHT	1
22		135-42501	WORK CLAMP FOOT, LEFT	1
23		135-41909	FEED CAN	1
24		135-39200	STOP-MOTION REGULATING CAN	1

Note 1. 1401... STANDARD PART
#02... THE PARTS INCLUDED IN THE KIT
ARE THE SAME AS THOSE FOR
LK-1852-1.
=ALL PARTS OTHER THAN THE ABOVE ARE SAME AS THOSE. U
IN LK-1850 STANDARD MODEL.

REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		135-41102	TABLE	1
2		B204-012-000	DRIVEN SUPPORT	2
3		SE-3311600-SC	WOOD SCREW D=3.1 L=16	6
4		B203-553-800	DRAWER	2
5		B203-012-000	DRAWER STOPPER	2
6		SE-3482500-SC	WOOD SCREW D=4.8 L=25	3
7		SS-0188830-SP	SCREW 18/64-28 L=88	2
8		WJ-42500000	WOODING HOOT	2
9		WJ-42500000	WOODING HOOT	2
10		WJ-42500000	WOODING HOOT	2
11		B203-771-000	WOODING HOOT	2
12		WJ-0812056-SD	WASHER 8.2111.4	1
13		WJ-0812056-SD	WASHER 8.2111.512	1
14		WJ-0812056-SD	WASHER 8.2111.512	1
15		WJ-0812056-SD	WASHER 8.2111.512	1
16		WJ-0812056-SD	WASHER 8.2111.512	1
17		WJ-0812056-SD	WASHER 8.2111.512	1
18		WJ-0812056-SD	WASHER 8.2111.512	1
19		WJ-0812056-SD	WASHER 8.2111.512	1
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77		WJ-0812056-SD	WASHER 8.2111.512	1
78		WJ-0812056-SD	WASHER 8.2111.512	1
79		WJ-0812056-SD	WASHER 8.2111.512	1
80		WJ-0812056-SD	WASHER 8.2111.512	1
81		WJ-0812056-SD	WASHER 8.2111.512	1

Note (単位) #01... FOR 50HZ 2300SPM
#02... FOR 50HZ 2000SPM
#03... FOR 50HZ 1800SPM
#04... FOR 50HZ 1600SPM
#05... FOR 50HZ 1400SPM
#06... SPECIAL ORDER PART

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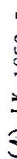
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(9) 100 + 0 = 0



(A) 1,000



(F) 11 1050 2



2. 3-4-5

QTY	ITEM NO	DESCRIPTION	QTY
1	135-10882	WREN ASH	1
2	SS-7111410-TP	SCREW 11/64-40 L=14	2
3	135-10953	FEED C-H DRIVING WHEEL ASH.	1
4	#01 135-41750	FINGER GUARD ASH	1
5	#01 135-711120-SP	SCREW 11/64-40 L=10.5	1
6	135-40752	WREN CLAMP FOOT BRACKET ASH.	1
7	135-41802	WREN CLAMP FOOT SPRING HOLDER	1
8	SS-7110840-SP	SCREW 11/64-40 L=7.8	1
9	135-114404	WREN CLAMP FOOT LIFTING PLATE	1
10	SS-218120-CP	SCREW 15/64-28 L=1	1
11	NP-0612516-30	WASHER O. 1X15-2X2.5	1
12	D2569-232-000	PRESSER SPRING	1
13	#02 D2545-232-00A	HINGE SCREW	1
14	D2513-232-D40	BRACKET GUIDE ASH.	1
15	KS-6110530-SP	NUT 11/64-40	1
16	D2509-232-000	STATIONING LATCH	1
17	D2512-232-000	TORSION SPRING	1
18	D2511-232-000	SCREW	1
19	D2504-282-AB0-A	KNOB FOOT MOUNT BASE ASH.	1
20	D2502-232-000	SHAFT FOOT SHAFT	1

1. The first group of students (Group A) was assigned to read the text and identify the main idea of each paragraph. They were then asked to write a short summary of the text in their own words.

23	D2510-232-0A0	WORK CLAMP FOOT REGULATOR	(1)
24	D2528-232-000	SHAFT	(1)
25	D2527-232-000	SLEEVE	(1)
26	B3117-352-000	THREAD TENSION POST NUT	(2)
27	D2515-232-000	TORSION SPRING	(1)
28	SS-7110840-SP	SCREW 11/84-40 L=7.8	(1)
29	135-41107	WORK CLAMP FOOT SPRING HOLDER	(1)
30	135-41057	CLAMP GUIDE FOOT ASH	(1)
31	D2500-232-0A0	WORK CLAMP FOOT LEFT ASH	(1)
32	SS-7110840-SP	SCREW 11/84-40 L= 5.5	(2)
33	D2521-232-0A0	WORK CLAMP FOOT (RIGHT) ASH.	(1)
34	SP-0650271-TP	HINGE SCREW D= 5.50 H= 2.7	(2)
35	D2518-232-000	WORK CLAMP FOOT PLATE CAN	(1)
36	KS-0120480-SP	NUT 3/16-28	(2)
37	135-41503	FEED PLATE	(1)
38	SS-7110400-CP	SCREW 11/84-40 L=4	(1)
39	VP-0501018-SP	VASHER 5X10-5X1	(1)
40	SS-8150400-CP	SCREW 11/84-40 L=4	(1)
41	135-40802	SHAFT BRACKET BASE	(2)
42	135-40991	STATIONING BLOCK	(1)
43	D2548-232-000	SNAP RING FOR CONNECTING ROD	(1)
44	D2507-232-000	STATIONING BLOCK	(1)
45	KS-8150310-SP	NUT 15/84-28	(1)
46	SS-9151120-CP	SCREW 15/84-28 L=11	(1)
47	VP-0612518-SD	VASHER 6.1X15.2X2.5	(1)
48	135-40703	WORK CLAMP FOOT BRACKET ASH.	(1)
49	KS-8060802-TP	SCREW M=6	(1)
50	135-41208	WORK CLAMP FOOT PLATE COVER	(1)
51	135-41313	CONNECTING ARM	(1)
52	SN-6081802-TP	SCREW M=18	1
53	SN-1201501-SP	HINGE SCREW D=12 H=15	1
54	VP-0651056-SH	VASHER 6.5X11X1	1
55	135-40804	DRIVING BAR	1
56	PD-0201000-08	SPLIT PIN	2
57	SS-7090010-SP	SCREW 9/64-40 L=6	2
58	135-40505	DRIVING BAR	1
59	SP-0608701-TP	HINGE SCREW D= 9 H= 7	1
60	135-40406	VASHER	1
61	135-40307	LEVER	1
62	135-40208	LINK	1
63	SN-0640321-SP	HINGE SCREW D= 0.35 H= 3.2	1
64	135-40109	STOP-NOTION REGULATING ARM 8	1
65	SN-0640241-SP	HINGE SCREW D= 6.35 H= 2.4	1
66	135-41600	FEED CAN	1
67	135-38301	STOP-NOTION REGULATING CAN	1
68	135-47807	FEED STOP VASHER	1
69	SS-060510-SP	SCREW 9/64-40 L=5	1
70	KS-0080310-SP	NUT 9/64-40	1
71	VP-0612008-SP	VASHER 6.1X11X2	1

883...FOW 504Z 18045PM. 604Z 20005PM
FOW FOW 604Z 18045PM

804....FOX HUNT 1800/20H
805....FOX SLOW SPEED
806....SPECIAL ORDER PART

2. 3-4-5

QTY	ITEM NO	DESCRIPTION	QTY
1	135-10882	WREN ASH	1
2	SS-7111410-TP	SCREW 11/64-40 L=14	2
3	135-10953	FEED C-H DRIVING WHEEL ASH.	1
4	#01 135-41750	FINGER GUARD ASH	1
5	#01 135-711120-SP	SCREW 11/64-40 L=10.5	1
6	135-40752	WREN CLAMP FOOT BRACKET ASH.	1
7	135-41802	WREN CLAMP FOOT SPRING HOLDER	1
8	SS-7110840-SP	SCREW 11/64-40 L=7.8	1
9	135-114404	WREN CLAMP FOOT LIFTING PLATE	1
10	SS-218120-CP	SCREW 15/64-28 L=1	1
11	NP-0612516-30	WASHER O. 1X15-2X2.5	1
12	D2569-232-000	PRESSER SPRING	1
13	#02 D2545-232-00A	HINGE SCREW	1
14	D2513-232-D40	BRACKET GUIDE ASH.	1
15	KS-6110530-SP	NUT 11/64-40	1
16	D2509-232-000	STATIONING LATCH	1
17	D2512-232-000	TORSION SPRING	1
18	D2511-232-000	SCREW	1
19	D2504-282-AB0-A	KNOB FOOT MOUNT BASE ASH.	1
20	D2502-232-000	SHAFT FOOT SHAFT	1

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23	D2510-232-0A0	WORK CLAMP FOOT REGULATOR	(1)
24	D2528-232-000	SHAFT	(1)
25	D2527-232-000	SLEEVE	(1)
26	B3117-352-000	THREAD TENSION POST NUT	(2)
27	D2515-232-000	TORSION SPRING	(1)
28	SS-7110840-SP	SCREW 11/84-40 L=7.8	(1)
29	135-41107	WORK CLAMP FOOT SPRING HOLDER	(1)
30	135-41057	CLAMP GUIDE FOOT ASH	(1)
31	D2500-232-0A0	WORK CLAMP FOOT LEFT ASH	(1)
32	SS-7110840-SP	SCREW 11/84-40 L= 5.5	(2)
33	D2521-232-0A0	WORK CLAMP FOOT (RIGHT) ASH.	(1)
34	SP-0650271-TP	HINGE SCREW D= 5.50 H= 2.7	(2)
35	D2518-232-000	WORK CLAMP FOOT PLATE CAN	(1)
36	KS-0120480-SP	NUT 3/16-28	(2)
37	135-41503	FEED PLATE	(1)
38	SS-7110400-CP	SCREW 11/84-40 L=4	(1)
39	VP-0501018-SP	VASHER 5X10-5X1	(1)
40	SS-8150400-CP	SCREW 11/84-40 L=4	(1)
41	135-40802	SHAFT BRACKET BASE	(2)
42	135-40991	STATIONING BLOCK	(1)
43	D2548-232-000	SNAP RING FOR CONNECTING ROD	(1)
44	D2507-232-000	STATIONING BLOCK	(1)
45	KS-8150310-SP	NUT 15/84-28	(1)
46	SS-9151120-CP	SCREW 15/84-28 L=11	(1)
47	VP-0612518-SD	VASHER 6.1X15.2X2.5	(1)
48	135-40703	WORK CLAMP FOOT BRACKET ASH.	(1)
49	KS-8060802-TP	SCREW M=6	(1)
50	135-41208	WORK CLAMP FOOT PLATE COVER	(1)
51	135-41313	CONNECTING ARM	(1)
52	SN-6081802-TP	SCREW M=18	1
53	SN-1201501-SP	HINGE SCREW D=12 H=15	1
54	VP-0651056-SH	VASHER 6.5X11X1	1
55	135-40804	DRIVING BAR	1
56	PD-0201000-08	SPLIT PIN	2
57	SS-7090010-SP	SCREW 9/64-40 L=6	2
58	135-40505	DRIVING BAR	1
59	SP-0608701-TP	HINGE SCREW D= 9 H= 7	1
60	135-40406	VASHER	1
61	135-40307	LEVER	1
62	135-40208	LINK	1
63	SN-0640321-SP	HINGE SCREW D= 0.35 H= 3.2	1
64	135-40109	STOP-NOTION REGULATING ARM 8	1
65	SN-0640241-SP	HINGE SCREW D= 6.35 H= 2.4	1
66	135-41600	FEED CAN	1
67	135-38301	STOP-NOTION REGULATING CAN	1
68	135-47807	FEED STOP VASHER	1
69	SS-060510-SP	SCREW 9/64-40 L=5	1
70	KS-0080310-SP	NUT 9/64-40	1
71	VP-0612008-SP	VASHER 6.1X11X2	1

883...FOW 504Z 18045PM. 604Z 20005PM
FOW FOW 604Z 18045PM

804.....FOX BUNG. 1800/2400
805.....FOX SLOW-SPEED
806.....SPECIAL ORDER PART
