

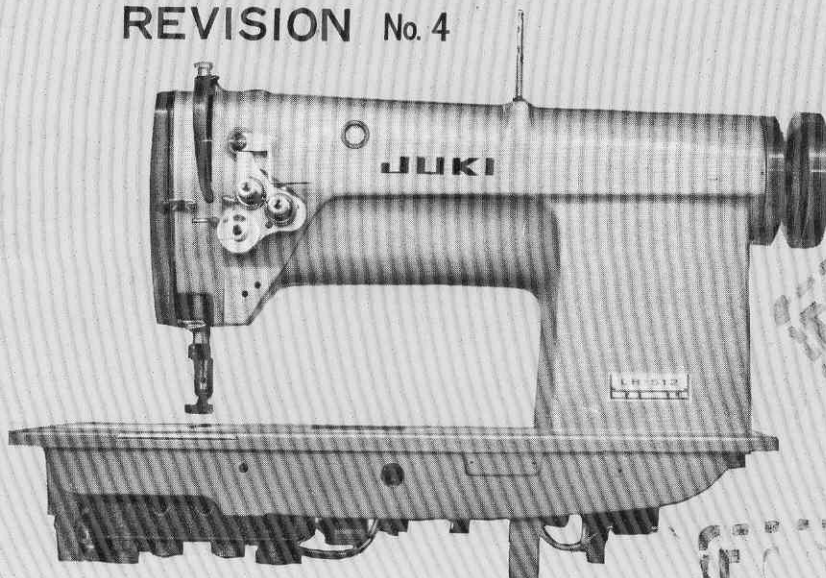
JUKI®

model **LH-512-515**

High Speed, Two-needle, Needle feed,
Lockstitch Industrial Sewing Machine

PARTS * BOOK

REVISION No. 4



TOKYO JUKI INDUSTRIAL

Cavemac

Controle do Acervo de Catálogos

Identificação	335
Edição	ÚNICA
Conteúdo	JUKI LH-512

00000335



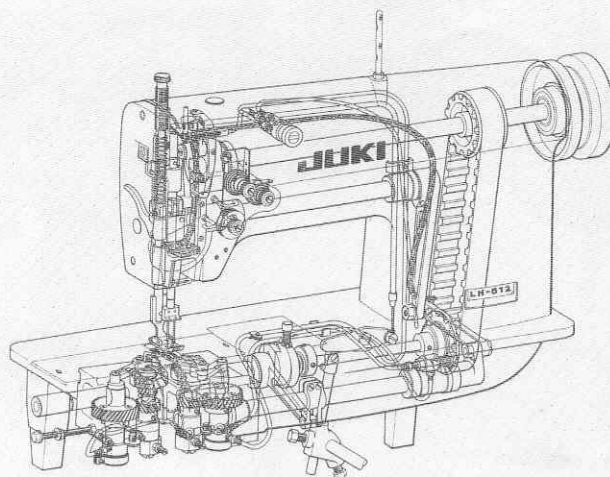
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HOW TO MAKE USE OF THIS PARTS BOOK

1. This is a consolidated PARTS LIST of Model LH-512-515.
2. This list is divided, as a principle, into various sections according to the functions of parts and also contains illustrations to assist you visually.
For example, if you want some parts for the NEEDLE BAR FRAME & MAIN SHAFT COMPONENTS, just refer to the section on "NEEDLE BAR FRAME & MAIN SHAFT COMPONENTS" etc.
3. The figures on the illustrations indicate the corresponding numbers on the BOOK.
4. On bits and pieces parts such as screws, etc. the illustration shows only a representative one and so for the required quantity of these parts, refer to the BOOK.
5. Parts marked with * on the "Ref. No. column, mean these parts are one complete assembly unit.
6. The parts under "Amt. Req." column circled by ○ are parts included in the one assembly unit which is marked with * just above these parts.
7. When placing your order, please specify your order by the assembly unit number marked with * under the "Ref. No." column.

FOR EXAMPLE

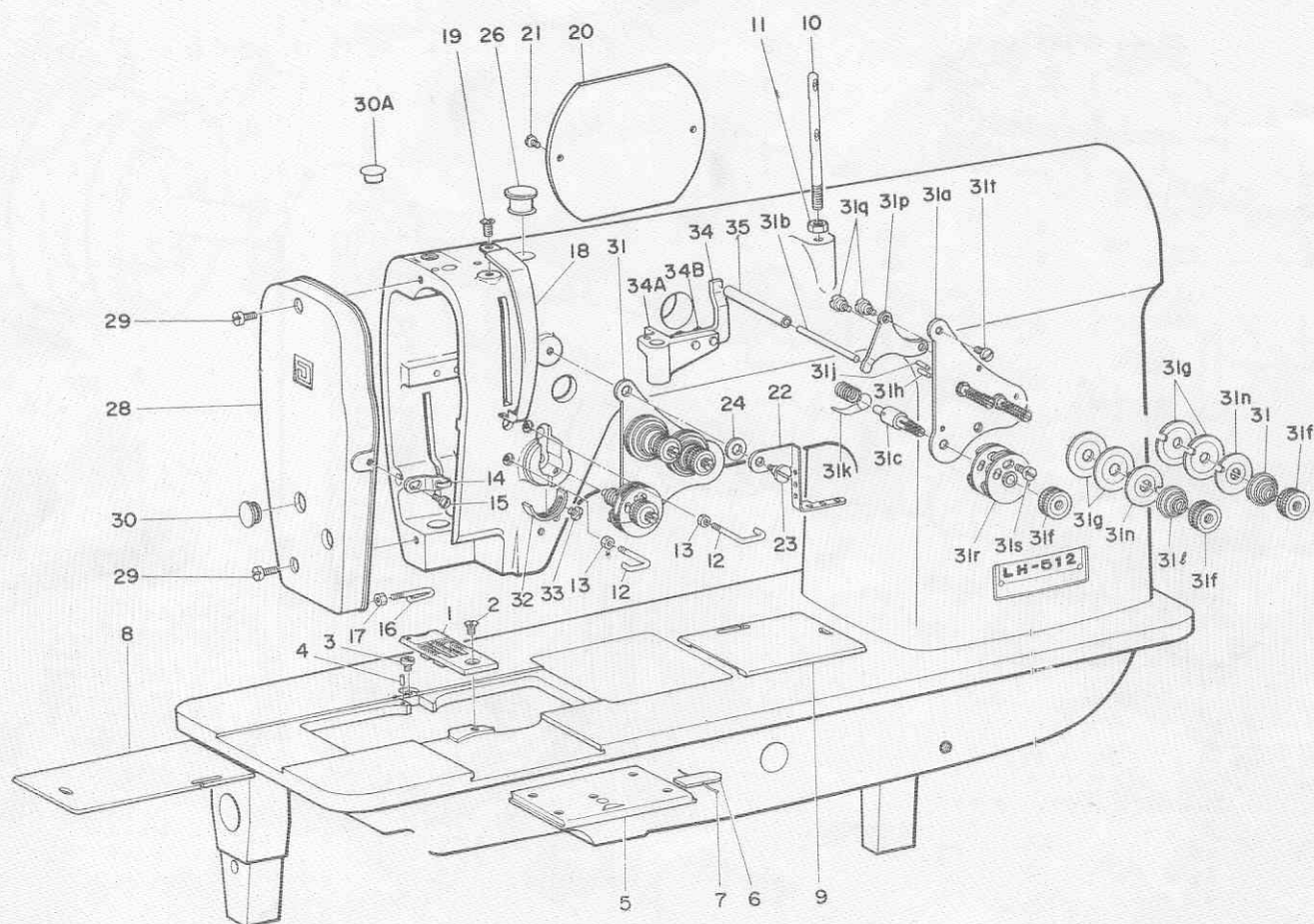
Ref. No.	Part No.	Description	Amt. Req.
*1	B-1111-111-0A0	name of part	1 Means one assembly unit
2	B-1111-111-000	" "	① Means this is included in the above B-111-111-0A0 assembly unit. (This part can be sold as a single unit)



CONTENTS

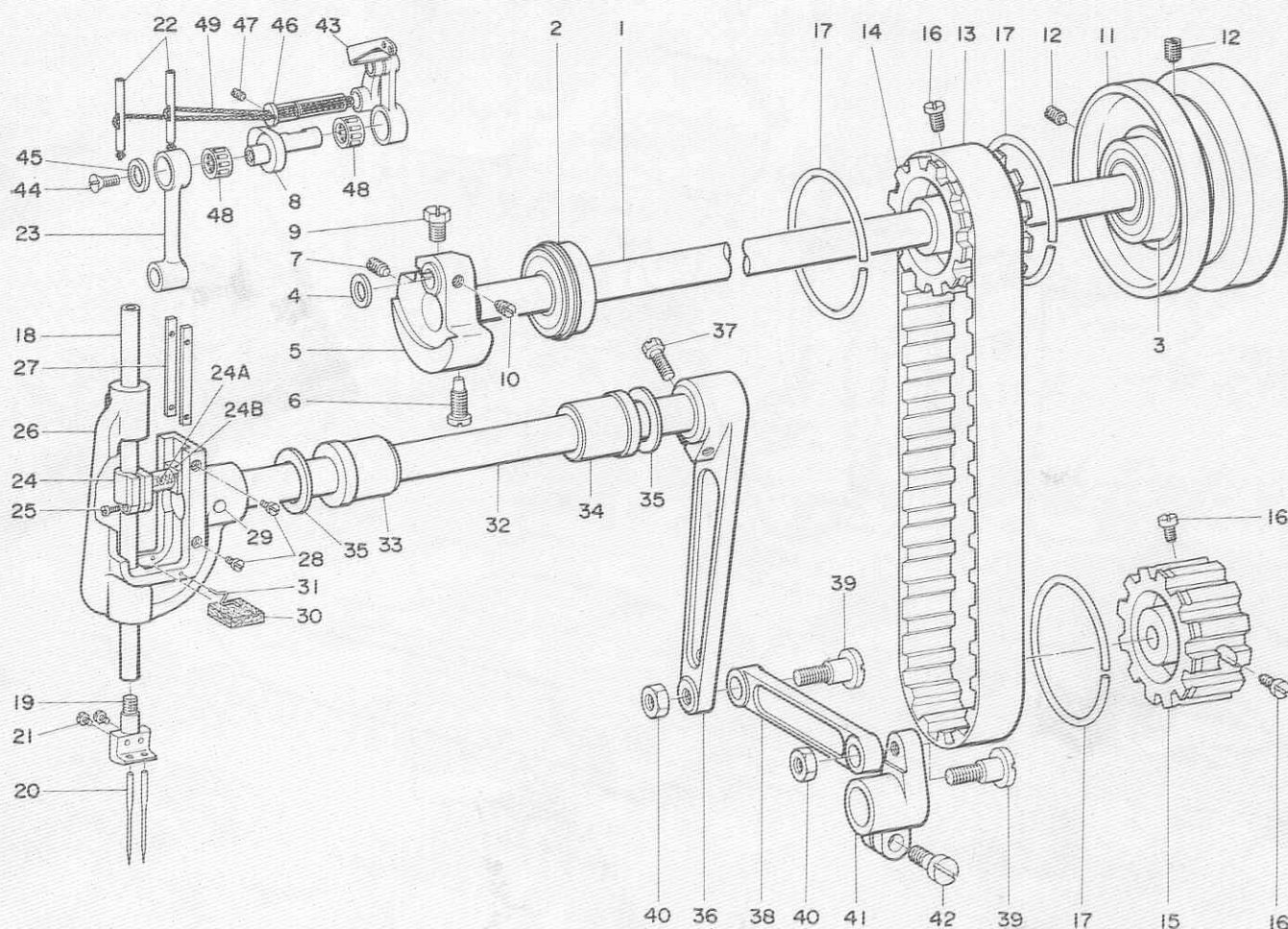
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1. FRAME & MISCELLANEOUS COVERS COMPONENTS



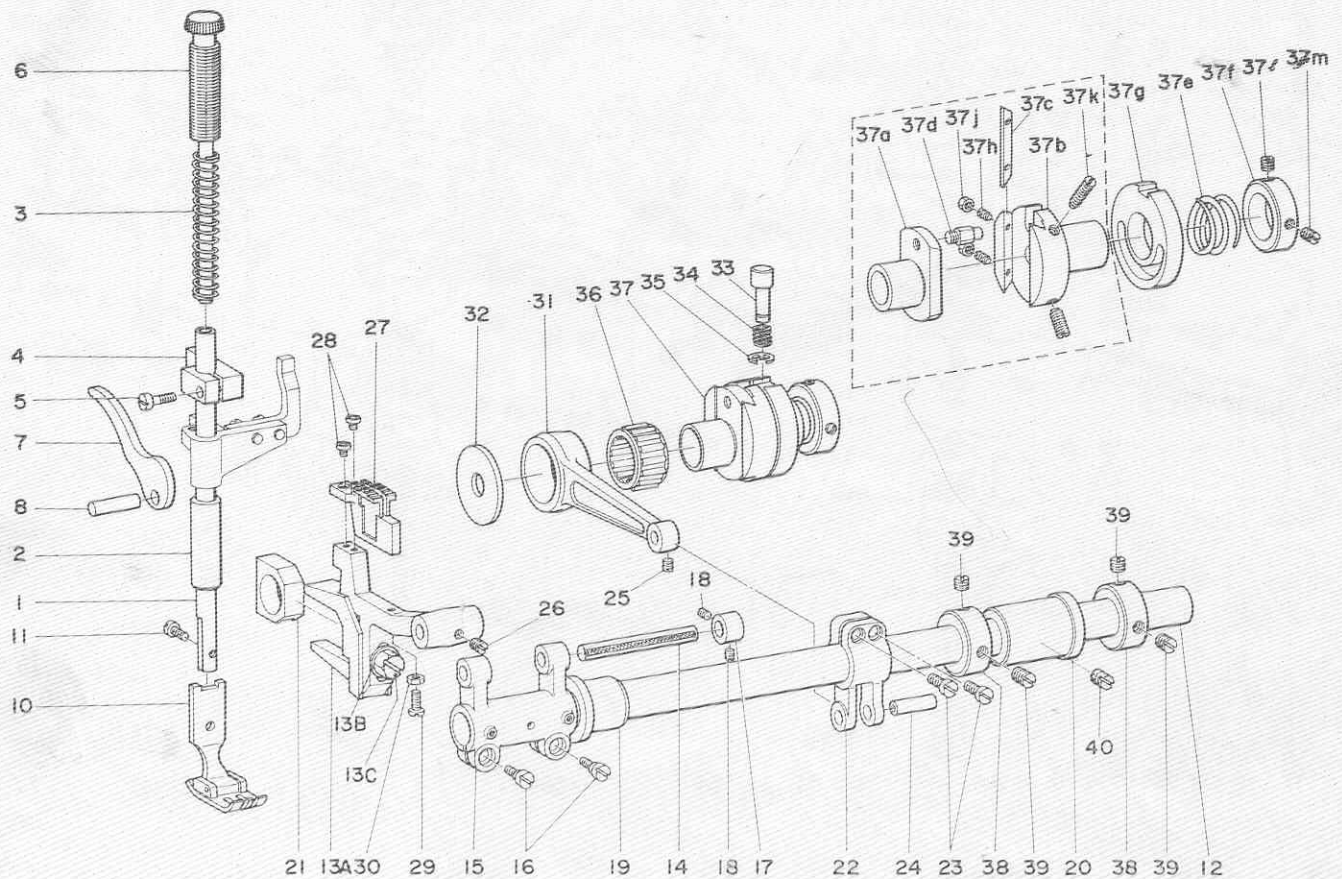
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1109-512-D00	Throat plate 3/16"	1	*31	B-3121512-0A0	Thread tension controller asm.	1
2	SS-2110920-TP	. . . Screw	1	31a	B-3121-512-000	Thread tension controller base	(1)
3	SS-6090630-SP	Screw, for throat plate guide	1	31b	B-3122-512-000	Bar, for tension release lever	(1)
4	B-1104-051-000	Pin, for throat plate	1	31c	B-3123-512-000	Thread take-up spring stud	(1)
*5	B-1110-051-0A0	Bed slide, front	1	31f	B-3125-012-000	Thread tension post nut	(3)
6	B-1111-051-00A	. . . Stopper	(1)	31g	B-3126-051-000	Thread tension disc	(4)
7	B-1111-051-00B	. . . Spring	(1)	31h	B-3127-512-000	Thread tension release pin (B)	(1)
8	B-1112-512-C00	Bed slide, left	1	31j	B-3127-051-000	Thread tension release pin	(1)
9	B-1113-512-C00	Bed slide, right	1	31k	B-3128-512-000	Thread take-up spring	(1)
10	B-1114-051-000	Needle thread guide pin	1	31l	B-1115-232-000	Thread tension spring	(2)
11	NS-6620310-SP	. . . Nut	1	31n	B-3132-051-000	Thread tension release washer	(2)
12	B-1118-512-000A	Thread guide (A)	2	31p	B-3134-051-000	Thread tension release lever	(1)
13	B-1132-512-000	. . . Nut	2	31q	SD-0470281-SP	. . . Screw	(2)
14	B-1119-127-000	Thread guide (B)	1	*31r	B-3137-512-0A0	Thread take-up spring guide asm.	(2)
15	SS-7090610-SP	. . . Screw	1	31s	SS-6081210-SP	. . . Screw	(1)
16	B-1121-512-000	Frame thread guide	1	31t	SS-2090710-SP	Screw, for controller base	1
17	NS-6060310-SP	. . . Nut	1	32u	B-3138-512-000	Thread take-up spring adjusting plate	1
18	B-1123-552-000A	Thread take-up lever cover	1				
19	SS-7110510-SP	. . . Screw	1	33	SS-7090520-SP	. . . Screw	1
20	B-1130-027-000	Side plate	1	34	B-3140-512-000	Thread tension release plate	1
21	SS-2090710-SP	. . . Screw	2	34A	B-3141-512-000	. . . Base	1
22	B-1131-512-000	L-shaped thread guide	1	34B	SS-4110910-TP	. . . Screw	2
23	SD-0600271-SP	. . . Hinge screw	1	35	PS-0600402-00	Tube, for tension release bar	1
24	B-3125-155-000	. . . Spring washer	1				
26	B-1164-012-000	Rubber plug	1				
28	B-1103-512-000	Face plate	1				
29	SS-7111120-SP	. . . Screw	2				
30	B-1179-552-000	. . . Rubber plug	2				
30A	B-1187-552-000	Rubber plug	1				

2. NEEDLE BAR FRAME & MAIN SHAFT COMPONENTS



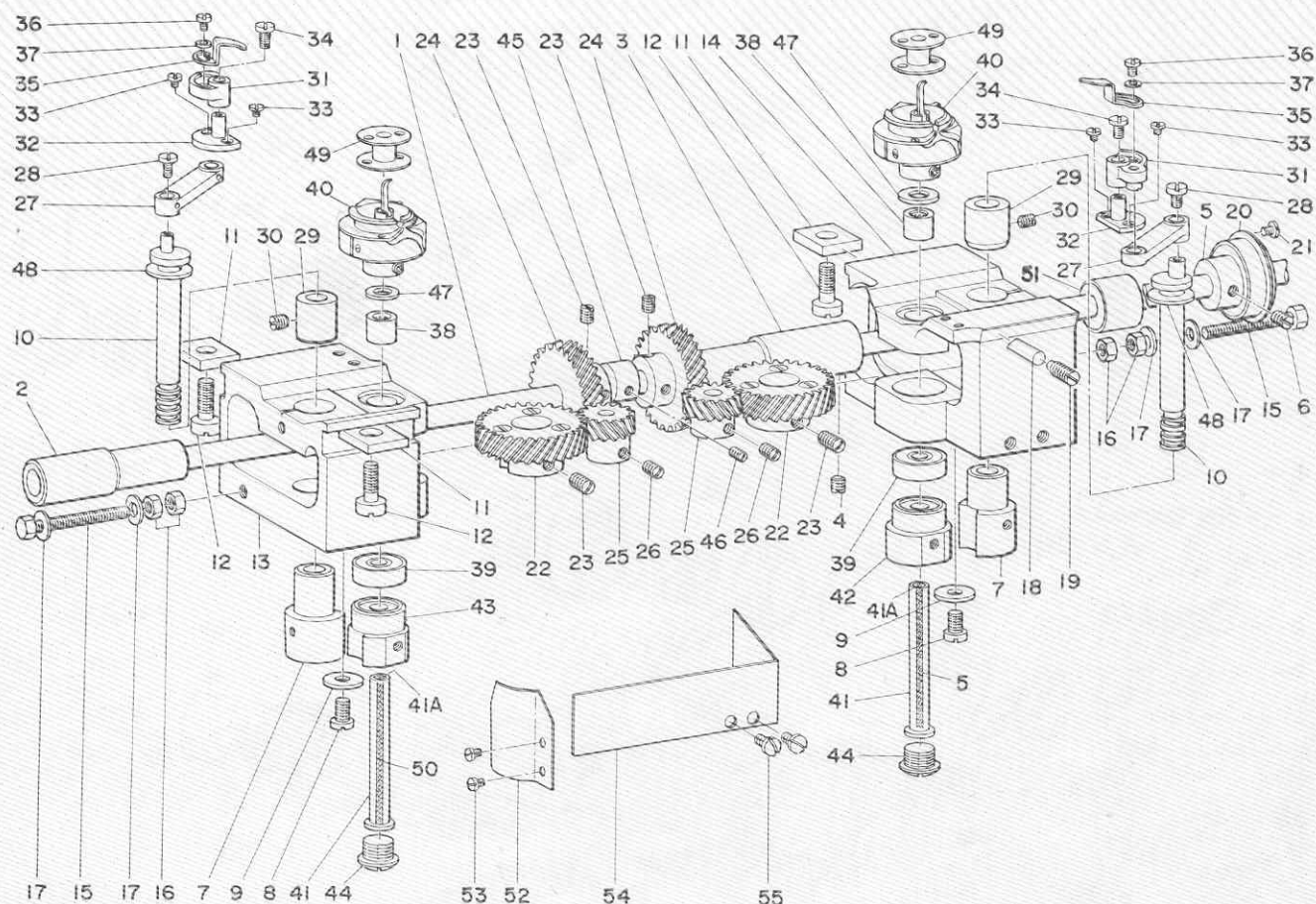
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1201-512-000	Main shaft	1	26	B-1420-512-000	Needle bar frame	1
2	B-1202-512-000	... Bearing, front	1	27	B-1421-512-000	... Guide	2
3	B-1203-512-000	... Bearing, rear	1	28	SS-7060610-SP	... Screw	4
4	B-2529-352-000	Thrust washer, for counterweight	1	29	PT-0602700-SO	... Pin	1
5	B-1206-512-000	Counterweight	1	30	B-1422-512-000	... Felt	1
6	SS-7681650-TP	... Screw (A)	1	31	B-1440-512-000	... Retainer	1
7	SS-8681650-TP	... Screw (B)	1	32	B-1424-512-000	... Rock shaft	1
8	B-1209-512-0A0	Needle bar crank	1	33	B-1606-512-000	... Bushing, front	1
9	SS-9661230-SP	... Screw (A)	1	34	B-1608-512-000	... Bushing, rear	1
10	SS-8660610-TP	... Screw (B)	1	35	B-1438-512-000	... Thrust washer	2
11	B-1217-512-000	Hand wheel	1	36	B-1430-512-000	... Driving arm	1
12	SS-8151550-SP	... Screw	2	37	SS-9152130-SP	... Clamp screw	1
13	B-1301-051-000	Timing belt	1	38	B-1431-512-000	... Driving rod	1
14	B-1302-512-000	Sprocket wheel, upper	1	39	SD-1020961-SP	... Hinge screw	2
15	B-1303-512-000	Sprocket wheel, lower	1	40	NS-6680410-SP	... Nut	2
16	SS-6661110-SP	... Screw	4	41	B-1433-512-000	... Driving rod crank	1
17	B-1214-019-000	Sprocket wheel ring	3	42	SS-6151440-SP	... Clamp screw	1
18	B-1401-512-000	Needle bar	1	43	B-1901-512-0A0	Thread take-up lever assembly	1
19	B-1402-051-D00	Needle clamp 3/16"	1	44	B-1903-552-000	... Screw, left hand	①
20	MDP-700B1100	Needle (DPx7 #11, 135x7)	2			(in No. 8)	
21	SS-6090410-TP	... Screw	2	45	B-1910-552-000	... Washer	①
22	B-1407-512-000	Oil tube	2			(in No. 8)	
23	B-1408-512-000	Needle bar link	1	46	B-1904-541-000	... Pin	1
24	B-1411-512-000	Needle bar connection	1	47	SS-8151550-SP	... Screw	1
24A	B-1412-051-000	... Felt	1	48	B-1905-541-B00	... Needle bearing	2
24B	B-1437-512-000	... Slide block	1	49	CQ-252000000	... Oil wick	2
25	SS-7090910-SP	... Screw	1				

3. PRESSER BAR & FEED ROCK SHAFT COMPONENTS



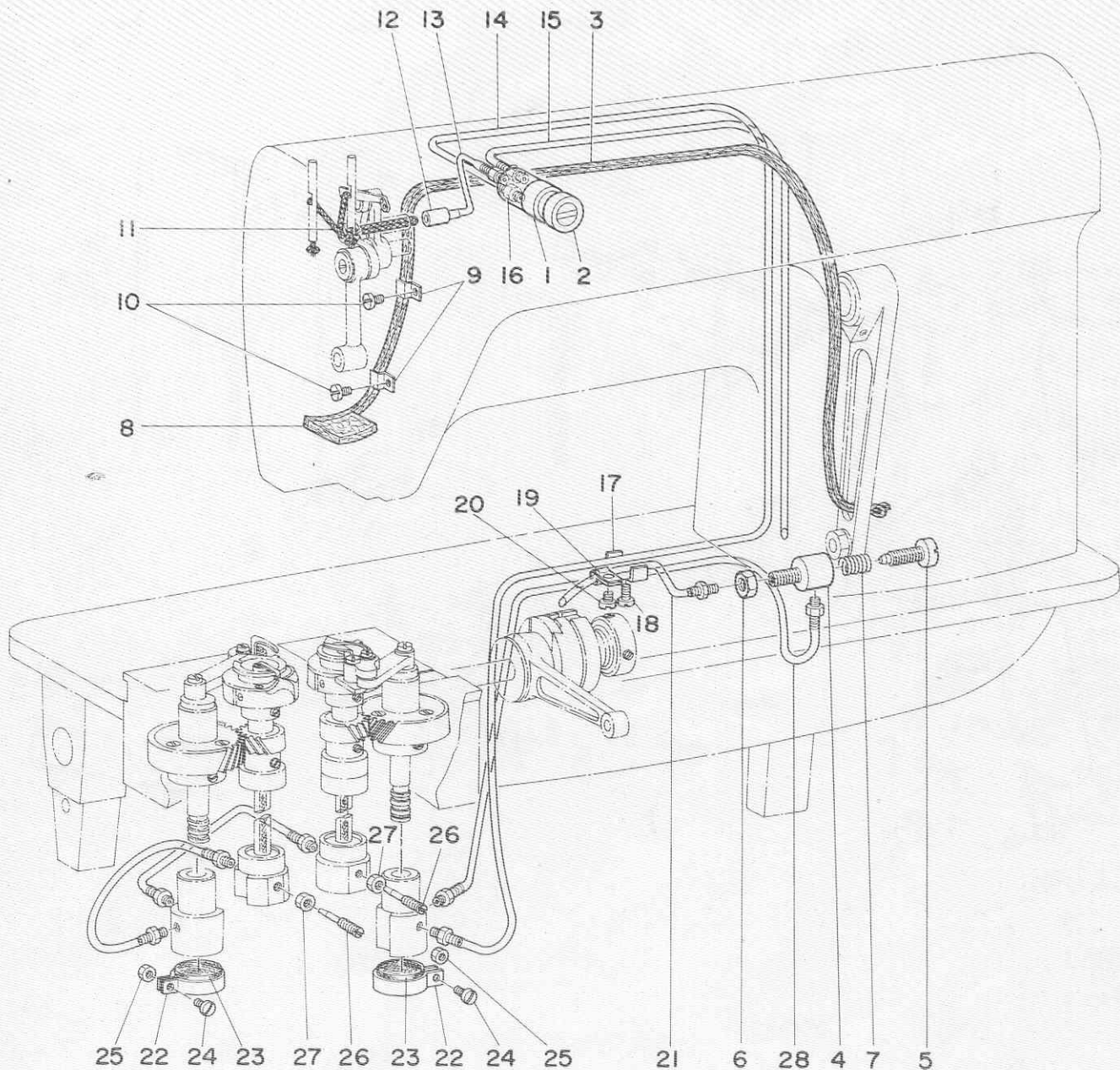
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1501-581-000	Presser bar	1	26	SS-8620610-TP	Feed bar shaft set screw	1
2	B-1510-155-000	... Bushing, lower	1	27	B-1613-512-D00	Feed dog (3/16")	1
3	B-1505-227-000A	... Spring	1	28	SS-5680752-TP	... Screw	2
4	B-1507-512-000	... Guide bracket	1	29	SS-6081810-SP	... Adjusting screw	1
5	SS-7111310-SP	... Screw	1	30	NS-6080210-SP	... Adjusting nut	1
6	B-1509-581-0A0	Presser spring regulator	1	31	B-1614-512-000	Feed rock shaft crank connecting rod	1
7	B-1512-012-000	Hand lifter	1	32	B-1627-512-000	... Thrust washer	1
8	PS-0600241-00	... Shaft	1	33	B-1636-055-000	Feed eccentric adjusting knob	1
10	B-1524-512-DA0	Presser foot (3/16")	1	34	B-1639-051-000	... Spring	1
11	SS-6090910-TP	... Screw	1	35	RE-0500000-K0	... Snap ring	1
12	B-1601-512-000	Feed rock shaft	1	36	B-1660-512-B00	Crank connecting rod needle bearing	1
*13	B-1602-512-0A0	Feed bar assembly	1	*37	B-1620-512-0A0	Feed eccentric complete	1
13A	B-1604-512-000	Feed bar slide fork	①	37a	B-1620-512-000	Feed eccentric	①
13C	SS-9151440-CP	... Screw	①	37b	B-1621-055-000	Feed eccentric body	①
13B	WP-0621016-SD	... Washer	①	37c	B-1622-057-000	Friction plate	①
14	B-1604-012-000	Feed bar shaft	1	37d	B-1623-057-000	Feed adjusting screw	①
15	B-1603-155-000	Feed rocker	1	37h	B-1642-057-000	Screw, for friction plate	②
16	SS-7111310-TP	... Clamp screw	2	37j	NS-6080210-SP	Nut, for friction plate	②
17	CS-0640863-SH	Feed bar shaft thrust collar	1	37k	SS-8151550-SP	Screw, for feed eccentric body	②
18	SS-8110510-SP	... Screw	2	37e	B-1624-055-000	Feed eccentric body spring	1
19	B-1606-512-000	Bushing, front for feed rock shaft	1	37f	B-1625-057-000	... Retaining collar	1
20	B-1608-512-000	Bushing, rear for feed rock shaft	1	37g	B-1626-512-000	Feed eccentric guide	1
21	B-1610-512-000	Feed driving slide block	1	37l	SS-8110510-SP	Retaining collar set screw (A)	1
22	B-1402-352-000	Feed rock shaft crank	1	37m	SS-8110750-SP	Retaining collar set screw (B)	1
23	SS-6621220-SP	... Clamp screw	2	38	CS-1701010-SZ	Thrust collar, for feed rock shaft	2
24	B-1403-352-000	... Connecting shaft	1	39	SS-8150750-SP	... Screw	4
25	SS-8110510-SP	... Screw	1	40	SS-8681130-SP	Screw, for No. 20	1

4. VERTICAL-AXIS SEWING HOOK & HOOK DRIVING SHAFT



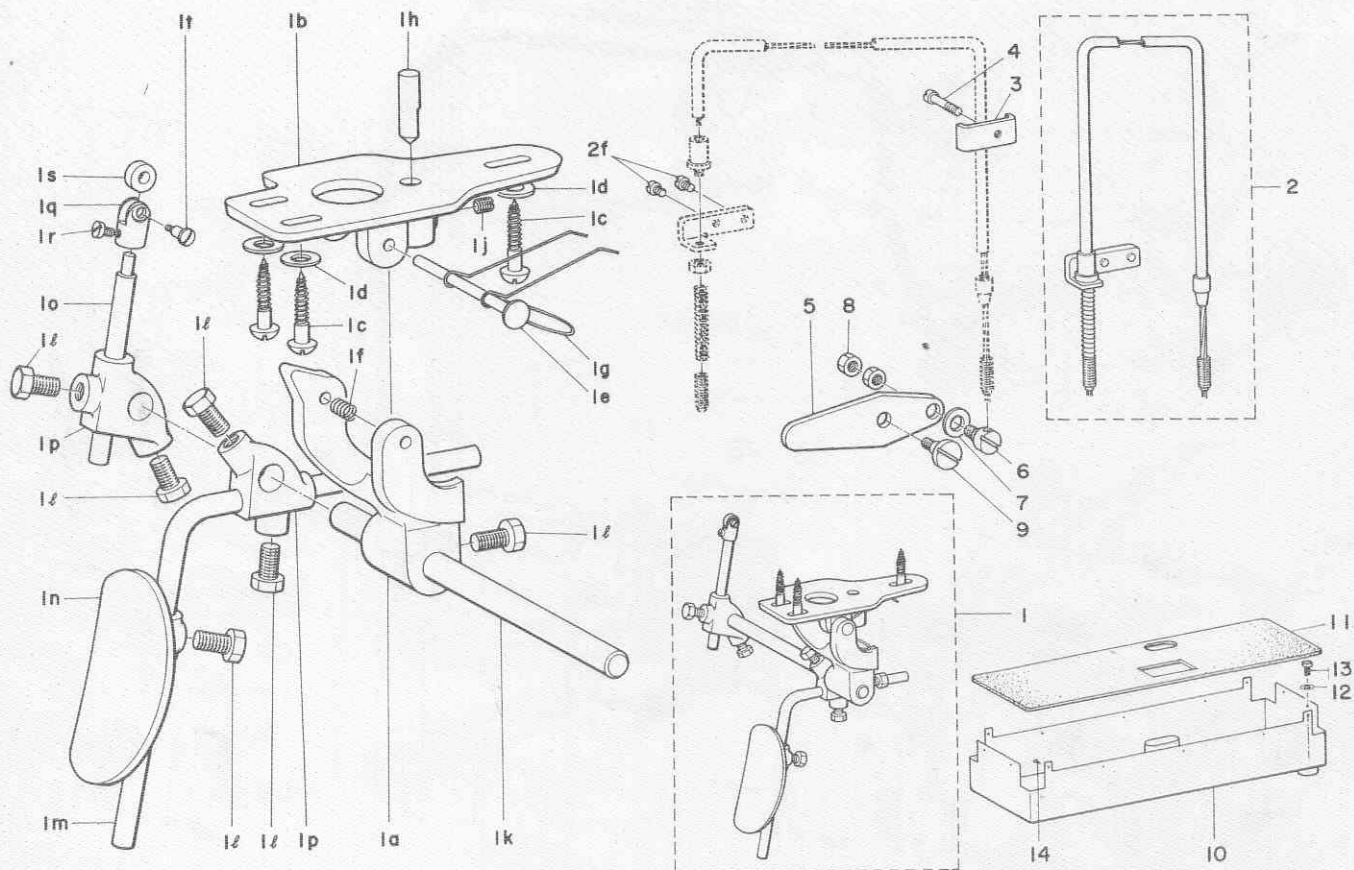
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1801-512-000	Hook driving shaft	1	27	B-1820-512-000	Bobbin case opening lever link	2
2	B-1802-512-0A0	. . . Bushing asm., front	1	28	SS-6080610-TP	. . . Thrust screw	2
3	B-1803-512-0A0	. . . Bushing asm., intermediate	1	29	B-1821-512-000	Upper bushing, for lubricating shaft	2
4	SS-8150710-SP	 Screw	1	30	SS-8150710-SP	. . . Screw	2
5	B-1804-512-000	. . . Thrust collar	1	*31	B-1822-512-0A0	Bobbin case opening lever base	2
6	SS-8150710-SP	 Screw	2	32	B-1823-512-000	Bobbin case opening lever stud	2
7	B-1805-512-000	Bushing, for lubricating shaft	2	33	SS-6080320-SP	. . . Screw	4
8	SS-7150940-SP	. . . Screw	2	34	SS-6080610-TP	. . . End screw	2
9	WP-0612516-SD	. . . Washer	2	35	B-1824-512-000A	Bobbin case opening lever	2
10	B-1806-512-000	Lubricating shaft	2	36	SS-6080410-SP	. . . Screw	2
11	B-1809-512-000	Stopper, for hook driving shaft saddle	3	37	WP-0330500-0E	. . . Washer	2
12	SS-6201940-SP	Screw, for hook driving shaft saddle	3	38	B-1826-512-000A	Hook shaft needle bearing	2
13	B-1810-512-000A	Hook driving shaft saddle, left	1	39	B-1827-512-000	Hook shaft bearing	2
14	B-1811-512-000A	Hook driving shaft saddle, right	1	40	B-1830-512-0A0	Vertical-axis sewing hook asm.	2
15	SS-9154540-SP	. . . Adjust screw	2	41	B-1831-512-000	Sewing hook shaft	2
16	NS-6150310-SP	 Nut	4	41A	B-1808-552-000	. . . Oil wick screw	2
17	WP-0621016-SD	 Washer	4	42	B-1832-512-000	. . . Bushing, right	1
18	B-1843-512-000	. . . Thrust washer, right	1	43	B-1833-512-000	. . . Bushing, left	1
19	SS-8681650-TP	 Screw	1	44	SS-5820540-SP	. . . End screw	2
20	B-1813-512-000	Hook shaft bearing	1	45	B-1840-512-000	Feed driving eccentric	1
21	SS-5110810-SP	. . . Thrust screw	1	46	SS-8150510-TP	. . . Screw	1
22	B-1814-512-0A0	Lubricating shaft gear asm.	2	47	B-1853-512-00B	Washer, for sewing hook shaft, (B)	2
23	SS-8660810-TP	. . . Screw	8	48	B-1854-512-00B	Washer, for lubricating shaft, (B)	2
24	B-1816-512-000	Hook driving shaft, large	2	49	B-9117-051-000	Bobbin	2
25	B-1817-512-000	Hook driving shaft, small	2	50	CQ-3030000-00	Oil wick	2
26	SS-8660610-TP	. . . Screw	4	51	B-1807-512-000	Bushing (B), intermediate	1
				52	B-1852-512-000	Oil-preventing plate, for sewing hook shaft	1
				53	SS-6080410-SP	. . . Screw	2
				54	B-1856-512-000	Oil-preventing plate, large	1
				55	SS-5150510-SP	. . . Screw	2

5. OIL LUBRICATION MECHANISM COMPONENTS



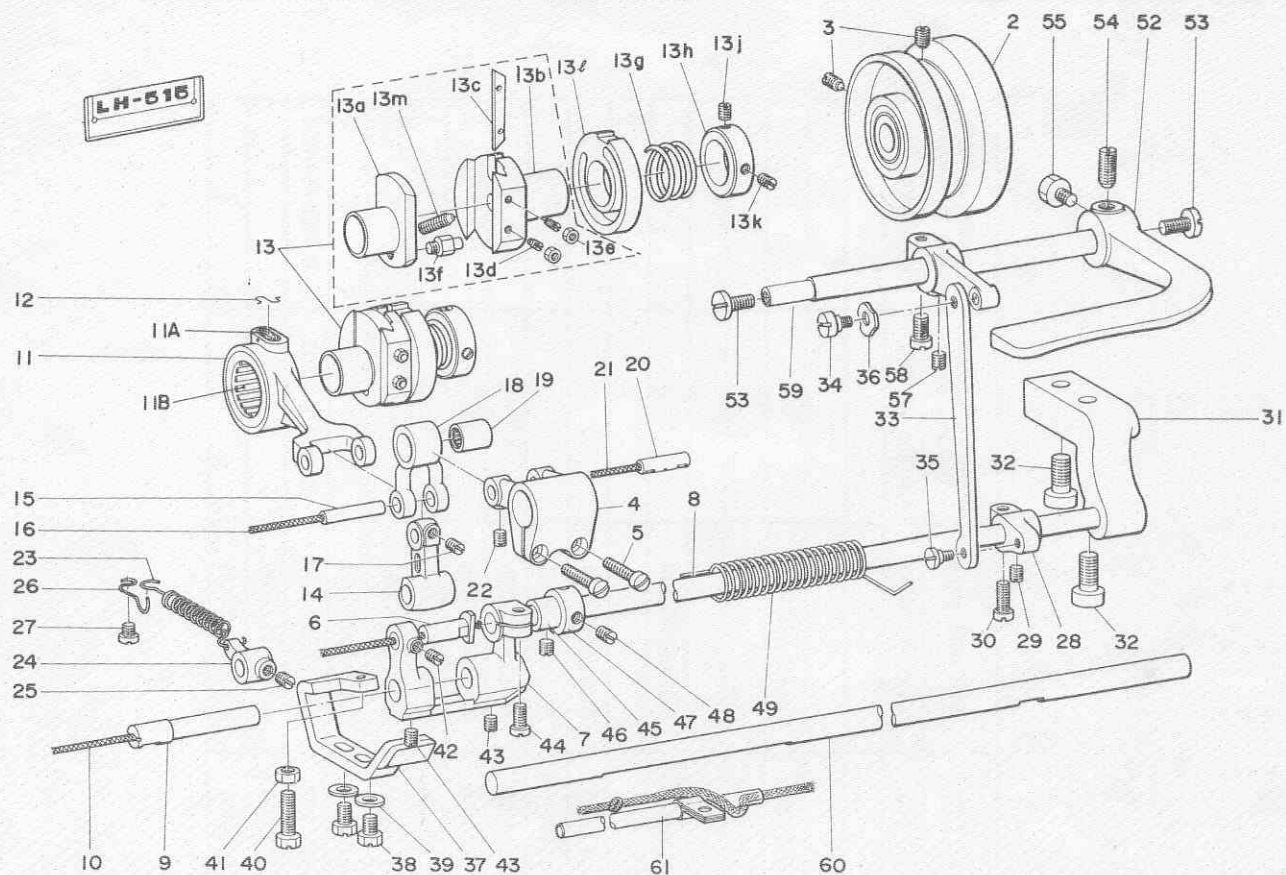
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-3501-512-000	Oil tank	1	16	SQ-1110401-MZ	Oil tube connecting screw	11
2	B-1135-352-000	Oil gauge	1	17	B-3505-512-000	Oil tube holder	1
3	B-3541-012-000	Oil return wick (A)	1	18	SS-7111310-SP	... Screw	1
4	B-3502-512-000	Oil adjusting base	1	19	B-3536-122-000	Oil tube holder (B)	1
5	B-3503-512-000	Oil adjusting screw	1	20	SS-7110710-SP	... Screw	1
6	NS-6700420-SP	Oil adjusting nut	1	21	BP-3000000-00	Oil tube, for feed eccentric	1
7	B-1144-026-000	Oil adjusting spring	1	22	B-1850-512-000	Lubricating shaft bushing holder	2
8	B-3510-512-000	Oil return wick B	1	23	B-1851-512-000	... Filter screen	2
9	B-3508-512-000	Oil return wick holder	2	24	SS-7090910-SP	... Screw	2
10	SS-7110710-SP	... Screw	2	25	NS-6090310-SP	... Nut	2
11	CQ-252000000	Oil wick, for thread take-up lever	2	26	B-1834-512-000	Oil adjusting screw, for hook shaft	2
12	B-1907-512-000	Oil shaft	1	27	NS-6110310-SP	... Adjusting nut	2
13	BP-3000000-00	Oil tube	1	28	BP-3000000-00	Oil tube	1
14	BP-3000000-00	Oil tube, for oil gauge	1				
15	BP-3000000-00	Oil return tube, for oil gauge	1				

6. KNEE LIFTER COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
*1	B-3419-512-0A0	Knee lifter assembly	1	*2	B-3410-512-0A0	Presser foot lifting wire asm.	1
1a	B-3402-512-000	Knee lifting rod bracket	①	2f	SS-4090810-SP	... Screw	2
1b	B-3401-027-000	Knee lifter base	①	3	B-3418-512-000	... Presser plate	1
1c	SK-3623200-SC	... Screw	③	4	SS-6092120-SP	... Screw	1
1d	WP-0851216-SC	... Washer	③	5	B-3409-512-000	Bell crank	1
1e	B-3408-027-000	... Shaft	①	6	B-3412-512-000	... Screw	1
1f	B-3404-027-000	... Spring	①	7	WP-0621016-SD	... Washer	1
1g	B-3409-027-000	Knee lifting rod spring	①	8	NS-6150310-SP	... Nut	2
1h	B-3411-027-000	Stopper pin, for base	①	9	SD-0720331-SP	... Hinge screw	1
1j	SS-8150710-SN	... Screw	①	10	B-8217-512-000	Oil reservoir	1
1k	B-3420-512-000	Knee lifting rod	①	11	B-8218-512-000	... Oil drip felt	1
1l	SS-9201813-CN	... Bolt	⑥	12	B-8219-125-000	Oil drain cap gasket	1
1m	B-3403-027-000	Knee lifter plate rod	①	13	SS-6741010-SP	Oil drain cap screw	1
1n	B-3407-027-000	Knee press plate	①	14	B-8209-012-000	Nail	14
1o	B-3425-512-000A	Knee lifting bar	①				
1p	B-3424-512-000	Adjusting bracket	②				
1q	B-3416-051-000	Lifting bar roller holder	①				
1r	SS-7110510-SP	... Screw	①				
1s	B-3417-051-000	Lifting bar roller	①				
1t	SD-0550801-SP	... Stud	①				

7. EXCLUSIVE PARTS FOR LH-515



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
2	B-1217-515-000	Hand wheel	1	24	B-1647-122-000	... Suspension (A)	1
3	SS-8151550-SP	... Screw	2	25	SS-8150710-SP	... Screw	1
*4	B-1616-515-0A0	Feed rock shaft crank	1	26	B-1659-562-000	... Suspension (B)	1
5	SS-7111410-SP	... Clamp screw	②	27	SS-4091010-SP	... Screw	1
6	B-1642-515-000	Feed regulating arm pin	1	28	B-1654-515-000	Feed changing arm	1
7	B-1640-515-000	Feed regulating arm	1	29	SS-8150710-SP	... Screw	1
8	B-1641-515-000	... Shaft	1	30	SS-6121210-SP	... Clamp screw	1
9	B-1644-515-000	Feed regulating pin	1	31	B-1655-515-000	Feed changing shaft base	1
10	CQ-3030000-00	... Oil wick	1	32	SM-6081542-CP	... Screw	2
11	B-1614-562-000	Crank connecting rod	1	33	B-1657-515-000	Feed regulating rod	1
11A	B-1702-012-000	... Felt	1	34	SD-0600321-SP	... Hinge screw (A)	1
11B	B-1627-562-000	... Needle bearing	1	35	SD-0600271-SP	... Hinge screw (B)	1
12	B-1213-012-000	... Felt retainer	1	36	WZ-0641510-KP	... Screw	1
*13	B-1620-562-0A0	Feed eccentric complete	1	37	B-1667-515-000	Feed limiting plate	1
13a	B-1620-057-000	Feed eccentric	①	38	SS-9121340-CP	... Screw	2
13b	B-1621-055-000	Feed eccentric body	①	39	WP-0480856-SP	... Washer	2
13c	B-1622-057-000	Friction plate	①	40	SS-9111820-SP	... Adjusting screw	1
13d	B-1642-057-000	... Screw	②	41	NS-6110530-SP	... Nut	1
13e	NS-6080210-SP	... Nut	②	42	SS-8110520-TP	Screw, for feed regulating arm pin	1
13f	B-1623-057-000	Feed adjusting screw	①	43	SS-8110750-SP	Screw, for feed regulating pin	2
13m	SS-8151550-SP	Screw, for feed eccentric body	②	44	SS-7151210-SP	Clamp screw, for feed regulating arm	1
13g	B-1624-055-000	Feed eccentric body spring	1	45	B-1643-562-000	Bushing, for feed regulating arm shaft	1
13h	B-1625-057-000	... Retaining collar	1	46	SS-8110510-SP	... Screw	1
13j	SS-8110510-SP	... Screw (A)	1	47	B-1668-515-000	Thrust collar, for spring	1
13k	SS-8110750-SP	... Screw (B)	1	48	SS-8660530-TP	... Screw	2
13l	B-1626-562-000	Feed eccentric guide	1	49	B-1666-515-000	Feed regulating spring	1
14	B-1645-562-000	Feed regulating link	1	52	B-1624-555-000	Reverse feed control lever	1
15	B-1646-562-000	... Shaft	1	53	SS-7620750-SP	... End screw	2
16	CQ-3030000-00	... Oil wick	1	54	SS-8660970-TP	... Screw (A)	1
17	SS-8110750-SP	... Screw	1	55	SS-9660720-SP	... Screw (B)	1
18	B-1647-562-000	Feed regulating forks link	1	56	B-1629-555-000	Arm, for feed regulating rod	1
19	B-1664-562-000	... Needle bearing	1	57	SS-8150710-SP	... Screw	1
20	B-1648-562-000	Connecting shaft, for feed rock shaft crank	1	58	SS-6121210-SP	... Clamp screw	1
21	CQ-3030000-00	... Oil wick	1	59	B-1660-515-000	Reverse feed control lever shaft	1
22	SS-8110520-TP	... Screw	2	60	B-1801-515-000	Hook driving shaft	1
23	B-2007-232-000	Tension spring	1	61	B-3504-515-0A0	Oil tube	1

8. LH-512-515 EXCHANGING GAUGE SETS

Needle gauge	Needle clamp	Throat plate	Presser foot	Feed dog	Bed slide, left	Bed slide, right	Hook driving shaft bushing, front	Hook driving shaft bushing, intermediate
3/32"	B-1402-051-A00	B-1109-512-A00	B-1524-512-AA0	B-1613-512-A00	B-1112-512-B00	B-1113-512-B00	*B-1802-051-000	*B-1804-051-000
1/8"	B-1402-051-B00	B-1109-512-B00	B-1524-512-BA0	B-1613-512-B00	"	"	"	"
5/32"	B-1402-051-C00	B-1109-512-C00	B-1524-512-CA0	B-1613-512-C00	"	"	"	"
*3/16"	*B-1402-051-D00	*B-1109-512-D00	*B-1524-512-DA0	*B-1613-512-D00	*B-1112-512-C00	*B-1113-512-C00	"	"
7/32"	B-1402-051-E00	B-1109-512-E00	B-1524-512-EA0	B-1613-512-E00	"	"	"	"
1/4"	B-1402-051-F00	B-1109-512-F00	B-1524-512-FA0	B-1613-512-F00	"	"	"	"
9/32"	B-1402-051-G00	B-1109-512-G00	B-1524-512-GA0	B-1613-512-G00	B-1112-512-D00	B-1113-512-D00	"	"
5/16"	B-1402-051-H00	B-1109-512-H00	B-1524-512-HA0	B-1613-512-H00	"	"	"	"
3/8"	B-1402-051-K00	B-1109-512-K00	B-1524-512-KA0	B-1613-512-K00	B-1112-512-E00	B-1113-512-E00	"	"
1/2"	B-1402-051-L00	B-1109-512-L00	B-1524-512-LA0	B-1613-512-L00	B-1112-512-F00	B-1113-512-F00	"	"
5/8"	B-1402-051-M00	B-1109-512-M00	B-1524-512-MA0	B-1613-512-M00	B-1112-512-G00	B-1113-512-G00	"	"
3/4"	B-1402-051-N00	B-1109-512-N00	B-1524-512-NA0	B-1613-512-N00	B-1112-512-H00	B-1113-512-H00	"	"
7/8"	B-1402-051-P00	B-1109-512-P00	B-1524-512-PA0	B-1613-512-P00	B-1112-512-J00	B-1113-512-J00	"	"
1"	B-1402-051-Q00	B-1109-512-Q00	B-1524-512-QA0	B-1613-512-Q00	B-1112-512-K00	B-1113-512-K00	"	"
1-1/8"	B-1402-051-R00	B-1109-512-R00	B-1524-512-RA0	B-1613-512-R00	B-1112-512-L00	B-1113-512-L00	"	"
1-1/4"	B-1402-051-S00	B-1109-512-S00	B-1524-512-SA0	B-1613-512-S00	B-1112-512-M00	B-1113-512-M00	B-1802-051-B00	B-1804-051-B00
1-3/8"	B-1402-051-T00	B-1109-512-T00	B-1524-512-TA0	B-1613-512-T00	B-1112-512-N00	B-1113-512-N00	"	"
1-1/2"	B-1402-051-U00	B-1109-512-U00	B-1524-512-UA0	B-1613-512-U00	B-1112-512-P00	B-1113-512-P00	"	"

(Note); Above * marks indicate standard parts

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