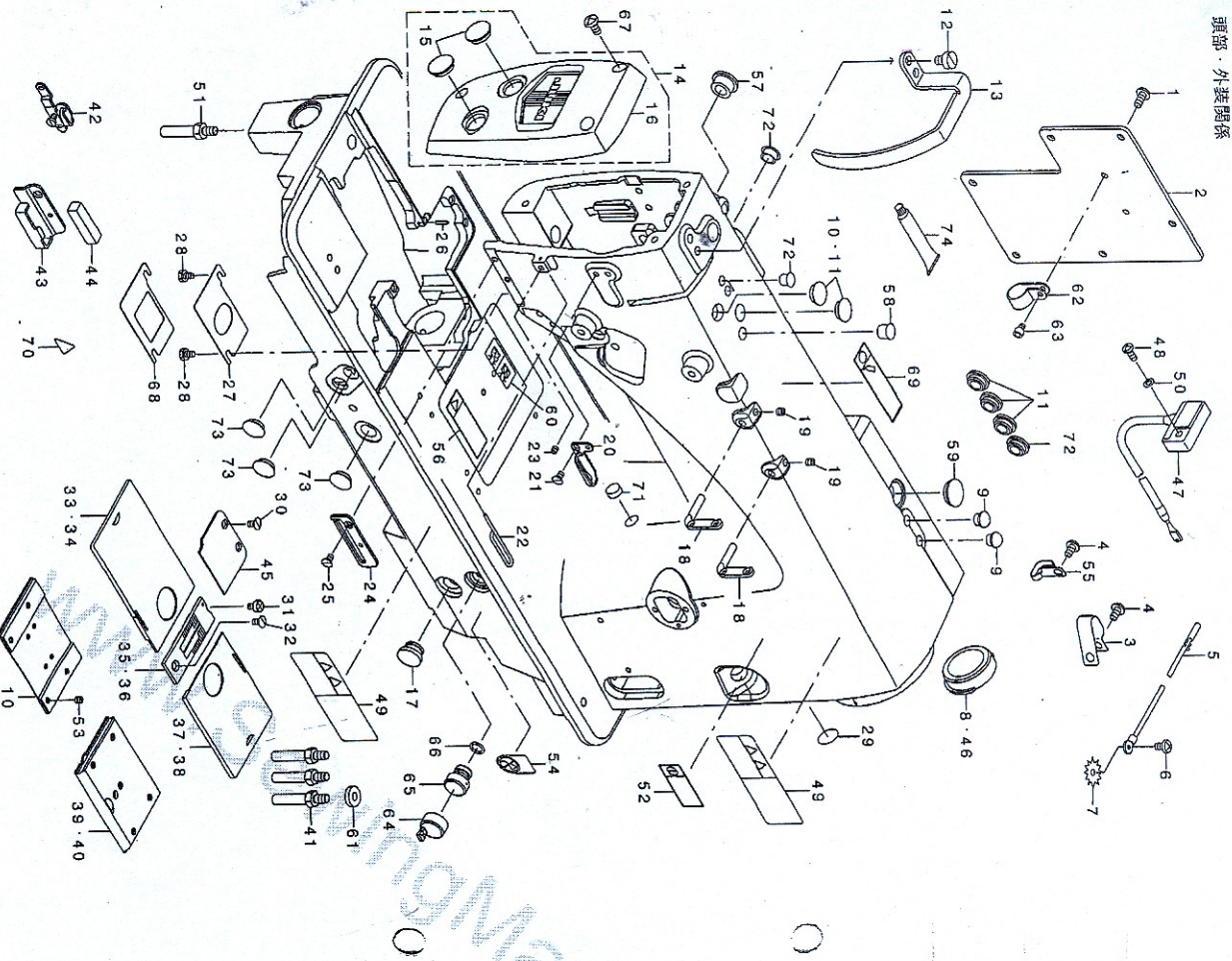


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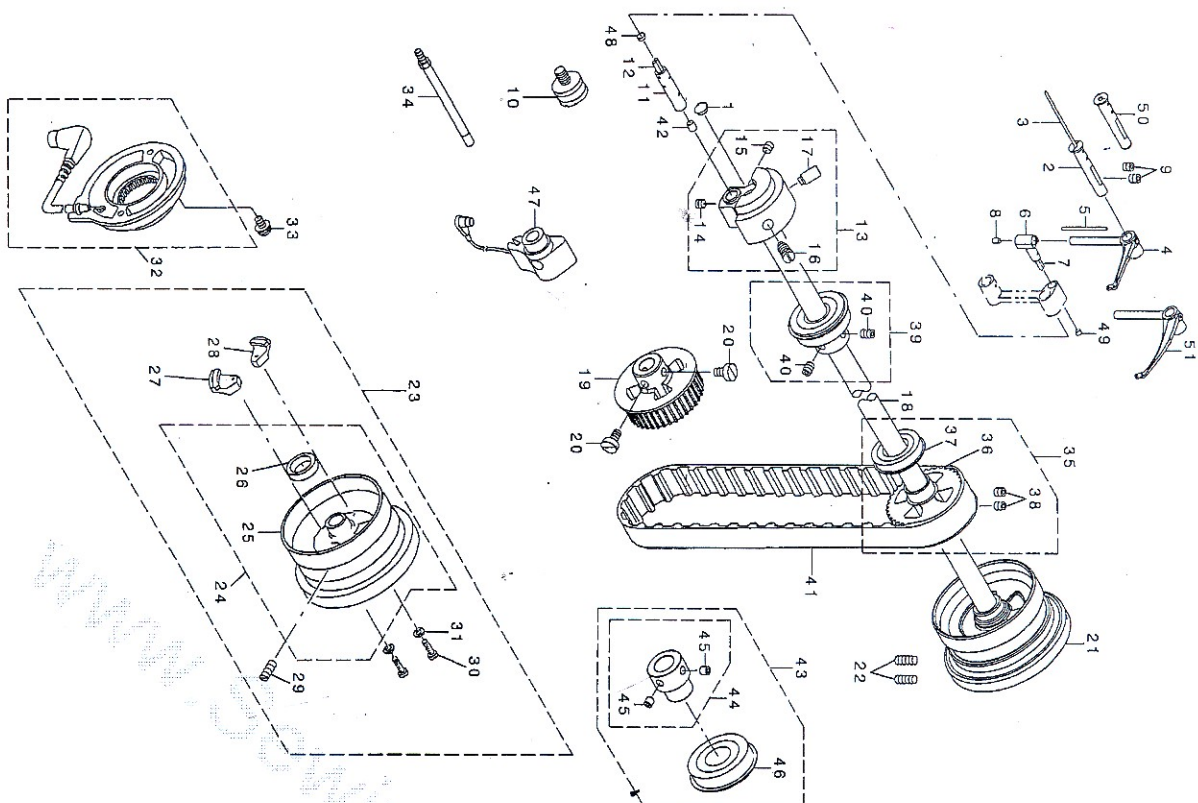
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1. FRAME & MISCELLANEOUS COVER COMPONENTS 頭部・外装関係



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		SM-1031-55-SP	SCREW M5 L=14	6
2		SM-1031-55-SP	REAR PLATE	1
3		SM-1031-55-SP	CORRO HOLDER, LARGE	3
4		SM-4604085-8P	SCREW	4
5		SM-4604085-8P	SCREW	4
6		SM-4604085-8P	SCREW	4
7		SM-4604085-8P	SCREW	4
8		SM-4604085-8P	SCREW	4
9		SM-4604085-8P	SCREW	4
10		SM-4604085-8P	SCREW	4
11		SM-4604085-8P	SCREW	4
12		SM-4604085-8P	SCREW	4
13		SM-4604085-8P	SCREW	4
14		SM-4604085-8P	SCREW	4
15		SM-4604085-8P	SCREW	4
16		SM-4604085-8P	SCREW	4
17		SM-4604085-8P	SCREW	4
18		SM-4604085-8P	SCREW	4
19		SM-4604085-8P	SCREW	4
20		SM-4604085-8P	SCREW	4
21		SM-4604085-8P	SCREW	4
22		SM-4604085-8P	SCREW	4
23		SM-4604085-8P	SCREW	4
24		SM-4604085-8P	SCREW	4
25		SM-4604085-8P	SCREW	4
26		SM-4604085-8P	SCREW	4
27		SM-4604085-8P	SCREW	4
28		SM-4604085-8P	SCREW	4
29		SM-4604085-8P	SCREW	4
30		SM-4604085-8P	SCREW	4
31		SM-4604085-8P	SCREW	4
32		SM-4604085-8P	SCREW	4
33		SM-4604085-8P	SCREW	4
34		SM-4604085-8P	SCREW	4
35		SM-4604085-8P	SCREW	4
36		SM-4604085-8P	SCREW	4
37		SM-4604085-8P	SCREW	4
38		SM-4604085-8P	SCREW	4
39		SM-4604085-8P	SCREW	4
40		SM-4604085-8P	SCREW	4
41		SM-4604085-8P	SCREW	4
42		SM-4604085-8P	SCREW	4
43		SM-4604085-8P	SCREW	4
44		SM-4604085-8P	SCREW	4
45		SM-4604085-8P	SCREW	4
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47		SM-4604085-8P	SCREW	4
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49		SM-4604085-8P	SCREW	4
50		SM-4604085-8P	SCREW	4
51		SM-4604085-8P	SCREW	4
52		SM-4604085-8P	SCREW	4
53		SM-4604085-8P	SCREW	4
54		SM-4604085-8P	SCREW	4
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60		SM-4604085-8P	SCREW	4
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62		SM-4604085-8P	SCREW	4
63		SM-4604085-8P	SCREW	4
64		SM-4604085-8P	SCREW	4
65		SM-4604085-8P	SCREW	4
66		SM-4604085-8P	SCREW	4
67		SM-4604085-8P	SCREW	4
68		SM-4604085-8P	SCREW	4
69		SM-4604085-8P	SCREW	4
70		SM-4604085-8P	SCREW	4
71		SM-4604085-8P	SCREW	4
72		SM-4604085-8P	SCREW	4
73		SM-4604085-8P	SCREW	4
74		SM-4604085-8P	SCREW	4

2. MAIN SHAFT & THREAD TAKE-UP COMPONENTS 上軸・天押関係



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		TA-0750404-R0	PLUG D-7.5 L=3.5	1
2	#04	226-05307	THREAD TAKE-UP LEVER PIN	1
3		CC-2020000-00	OIL WICK	0.15
4	#04	400-24093	THREAD TAKE-UP LEVER C	1
5		CC-2020000-00	OIL WICK	0.04
6		400-22878	TAKE-UP LEVER THRUST PIN	1
7		CC-2520000-00	OIL WICK	0.02
8		228-10907	RUBBER PLUG	1
9		SK-8060612-TP	SCREEN M6 L=6	2
10	#03	226-22401	SYNCHRO FINGER	1
11		400-29964	NEEDLE BAR CRANK PIN	1
12		CC-3030000-00	OIL WICK	0.02
13		400-31864	ASSY COUNTER WEIGHT	1
14		SK-8060552-TP	SCREEN M6 L=5	1
15		SK-8060612-TP	SCREEN M6 L=6	1
16		400-04171	COUNTER WEIGHT SCREEN	1
17		SK-8081652-TP	SCREEN M6 L=16	1
18		400-24436	MAINSHAFT	1
19		400-28117	LOWER SPROCKET	1
20		SK-8061150-TP	SCREEN M6 L=11	2
21	#01	400-32387	HAND WHEEL	1
22	#01	SK-8061550-TP	SCREEN M6 L=15	2
23	#02	400-32383	COMP. HAND WHEEL TRIM	1
24		400-32394	ASSY HAND WHEEL TRIM	1
25		400-27099	HAND WHEEL	1
26		HA002-110-000	GENERATOR MOTOR	1
27		400-17624	MAGNET FITTING BASE A ASM.	1
28		400-17625	MAGNET FITTING BASE B ASM.	1
29		SK-8061550-TP	SCREEN M6 L=15	1
30		SS-6111210-SP	SCREEN 11/64-40 L=12	1
31		WP-0450301-SD	WASHER 4.5X10X0.8	1
32		228-37965	DYNAMO STATOR	1
33		SL-4051001-WZ	SENSOR SUPPORT SHAFT ASM.	1
34		400-32142	ASSY MAINSHAFT BEARING 2	1
35		400-28048	MAIN SHAFT SPROCKET	1
36		400-28116	BEARING	1
37		SB-120025-09	SCREEN M6 L=6	1
38		SK-8060612-TP	SCREEN M6 L=6	1
39		400-29027	ASSY MAINSHAFT BEARING	1
40		SK-8060612-TP	SCREEN M6 L=6	1
41		400-28682	TIMING BELT	1
42		TA-0490601-R0	PLUG D=4.5X5.5 L=6	1
43		400-29049	ASSY MAINSHAFT BEARING 3	1
44		400-33667	BEARING RUSH C ASM.	1
45		SK-8060812-TP	SCREEN M6 L=8	1
46		SS-120020-00	BEARING	1
47	#03	400-26920	SYNCHRONIZER ASM.	1
48		TA-0500301-R0	PLUG 5X5.8 L=3	1
49		TA-0370301-R0	PLUG D=3.7X4.4 L=3	1
50	#05	400-46212	THREAD TAKE UP LEVER PIN	1
51	#05	400-43322	THREAD TAKE UP LEVER PIN	1

NOTE (REF.)

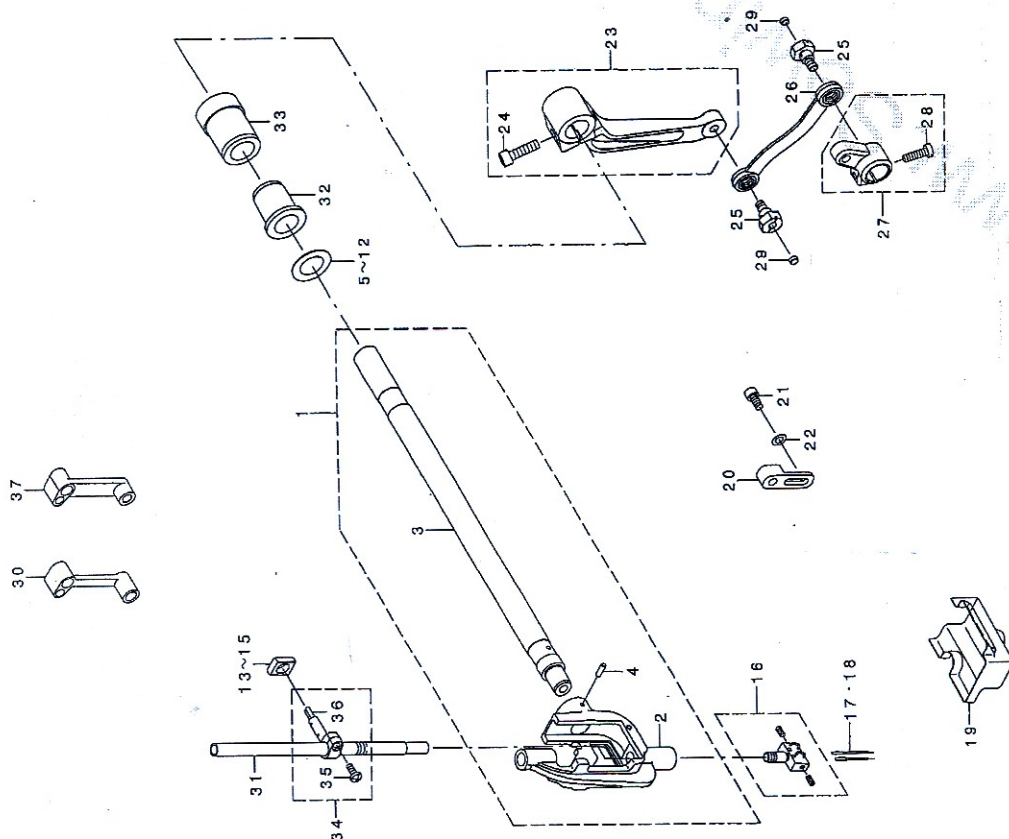
- #01...FOR LH-3568
- #02...FOR LH-3568-7
- #03...OPTIONAL PARTS (FOR LH-3568)
- #04...FOR LH-3528, LH-3528-7
- #05...FOR LH-3578, LH-3578-7
- LH-3568, LH-3568-7
- LH-3568用
- オプション品(LH-3568用)
- LH-3528, LH-3528-7
- LH-3568, LH-3568-7
- LH-3578, LH-3578-7
- LH-3568, LH-3568-7

REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		400-26395	NEEDLE BAR ROCKING BASE ASM.	1
2		400-26394	NEEDLE BAR ROCKING BASE	(1)
3		400-25329	NEEDLE BAR SHAFT	(1)
4		PT-0502700-S0	TAPERED PIN	(1)
5		#03 226-06206	SPACER Y	1
6		#03 226-06305	SPACER Z	1
7		#03 226-07600	SPACER A	1
8		#03 226-07709	SPACER B	1
9		#03 B1438-512-R00	WASHER 17.1X28X1.5	1
10		#03 226-07808	SPACER D	1
11		#03 226-07807	SPACER E	1
12		#03 226-06404	SPACER F	1
13		#03 232-04506	ROCKING ROD SQUARE BLOCK A	1
14		#03 232-04605	ROCKING ROD SQUARE BLOCK B	1
15		#03 232-04704	ROCKING ROD SQUARE BLOCK C	1
16		#05 400-26035	ASSY NEEDLE CLAMP (1/4)	1
17		#03 MDP-50081400	NEEDLE DPX5 #14	2
18		#03 MDP-50082100	NEEDLE DPX5 #21	2
19		226-06800	OIL GUARD RUBBER	1
20		#01 400-28666	ROCKING ROD FIXING BLOCK	1
21		#01 SM-6051002-TP	SCREW M5X0.8 L=10	2
22		#01 WF-0550800-SP	WASHER 5.5X10X0.8	2
23		400-33669	ASSY REAR ARM	1
24		SM-6062502-TP	SCREW M6 L=25	(1)
25		400-26482	SHOULDER SCREW	2
26		400-32124	DRIVING ROD ASM.	1
27		400-28853	ASSY DRIVING ARM	1
28		SM-6061600-SP	SCREW M5 L=16	(1)
29		131-02702	THROAT PLATE COVER	2
30		#02 400-30037	NEEDLE BAR CRANK ROD	1
31		400-28031	NEEDLE BAR	1
32		400-23568	BUSHING	1
33		400-23569	BUSHING	1
34		400-31862	ASSY NEEDLE BAR CONNECTION	1
35		SM-4041055-SP	SCREW	1
36		CA-2520000-00	OIL WICK	(0.04)
37		#04 400-30038	NEEDLE BAR CRANK ROD	1

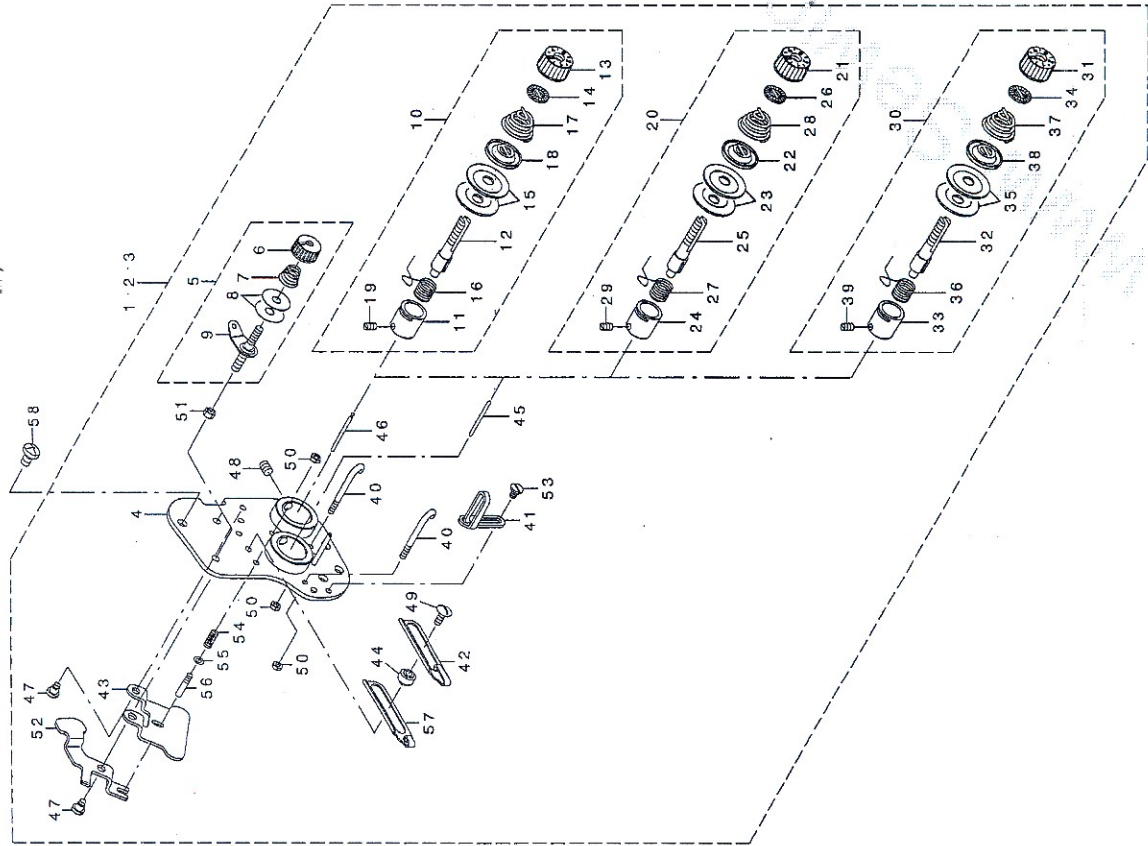
NOTE (注記)
 #01... FOR LH-3528
 #02... FOR LH-3528, LH-3528-7
 #03... SELECTIVE PARTS
 #04... FOR LH-3578, LH-3578-7
 #05... EXCHANGING GAUGE PARTS
 (SEE P. 38, 39, 42, 43)

LH-3528用
 LH-3528, LH-3528-7用
 選択部品
 LH-3578, LH-3578-7用
 交換ゲージ部品
 (38, 39, 42, 43ページを
 ご参照下さい。)

3. NEEDLE BAR COMPONENTS (1) (FOR LH-3528, 3528-7, 3578, 3578-7)
 針棒関係 (1) (LH-3528, 3528-7, 3578, 3578-7用)



5. TENSION POST COMPONENTS (1) (FOR LH-3528,3528-7,3578,3578-7)
糸調子関係 (1) (LH-3528,3528-7,3578,3578-7用)



REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	QTY.
1	#01	400-32707	COMP. THREAD TENSION 28S	1
2	#02	400-32708	COMP. THREAD TENSION 28S	1
3	#03	400-32709	COMP. THREAD TENSION 28A	1
4		400-28250	ASSY. TENSION BASE PLATE	(1)
5		400-52366	ASSY. TENSION TENSION	(2)
6		110-72402	THREAD TENSION NUT	(1)
7		229-45505	THREAD TENSION SPRING	(1)
8		R3214-047-000	BOBBIN WINDER TENSION DISC	(1)
9		225-29473	BOBBIN TENSION TENSION ROD ASH.	(1)
10	#01	400-56698	THREAD TENSION ASH.	(1)
11		229-45307	THREAD TENSION POST BASE	(1)
12		400-25162	THREAD TENSION POST	(1)
13		236-26005	THREAD TENSION NUT	(1)
14		229-21407	ROTATION STOPPER	(1)
15		229-21906	THREAD TENSION DISK	(1)
16	☆	229-21605	THREAD TAKE-UP SPRING	(1)
17		229-21704	THREAD TENSION SPRING, A	(1)
18		229-21803	DISK STOPPER	(1)
19		SS-8090670-SP	SCREW 9/64-40 L=5.5	(1)
20	#02	400-25161	ASSY. TENSION TENSION G	(1)
21		236-26005	THREAD TENSION NUT	(1)
22		229-21803	DISK STOPPER	(1)
23		229-21506	THREAD TENSION DISK	(1)
24		229-45307	THREAD TENSION POST BASE	(1)
25		400-25162	THREAD TENSION POST	(1)
26		229-21407	ROTATION STOPPER	(1)
27	☆	229-21605	THREAD TAKE-UP SPRING	(1)
28		229-62005	THREAD TENSION SPRING	(1)
29		SS-8090670-SP	SCREW 9/64-40 L=5.5	(1)
30	#03	236-27436	THREAD TENSION ASH. 1F	(1)
31		236-26005	THREAD TENSION NUT	(1)
32		R3115-552-000	TENSION POST	(1)
33		R3111-126-000	TENSION POST SOCKET	(1)
34		R3120-125-000	ROTATING STOPPER	(1)
35		R3126-012-000	THREAD TENSION DISK	(1)
36	☆	D3128-555-000	TAKE-UP SPRING	(1)
37		D3129-555-000	THREAD TENSION SPRING	(1)
38		R3132-552-000	THREAD TENSION DISK PRESSER	(1)
39		SS-8090670-SP	SCREW 9/64-40 L=5.5	(1)
40		R3118-512-000-A	THREAD GUIDE A	(2)
41		400-60693	THREAD GUIDE UPPER A	(1)
42		400-60840	THREAD TAKE UP GUIDE B	(1)
43		400-34660	DISK RELEASE PLATE	(1)
44		232-03300	THREAD GUIDE COLLAR	(2)
45		R3118-552-P00	TENSION RELEASING PIN	(1)
46		R3118-552-100	TENSION RELEASING PIN 1	(1)
47		SB-0470316-TP	SHOULDER SCREW D=4.7 H=3.1	(3)
48		SM-8050612-TP	SCREW MEX6	(2)
49		SS-5091020-SP	SCREW 9/64-40 L=9.5	(2)
50		NS-6080210-SP	NUT 1/8-44	(2)
51		NS-6110310-SP	NUT 11/64-40	(2)
52		400-34840	RELEASE LEVER	(1)
53		SS-6080520-SP	SCREW 9/64-40 L=5.0	(1)
54		400-06222	PRESSER PLATE ADJUSTING SPRING	(1)
55		WP-0350516-SD	WASHER 3.5X6X0.5	(1)
56		400-15699	SPRING GUIDE	(1)
57		400-60689	THREAD TAKE UP GUIDE	(1)
58		SM-4050855-SP	SCREW	2

NOTE (注記)

#01.....TYPE S.F.

#02.....TYPE G

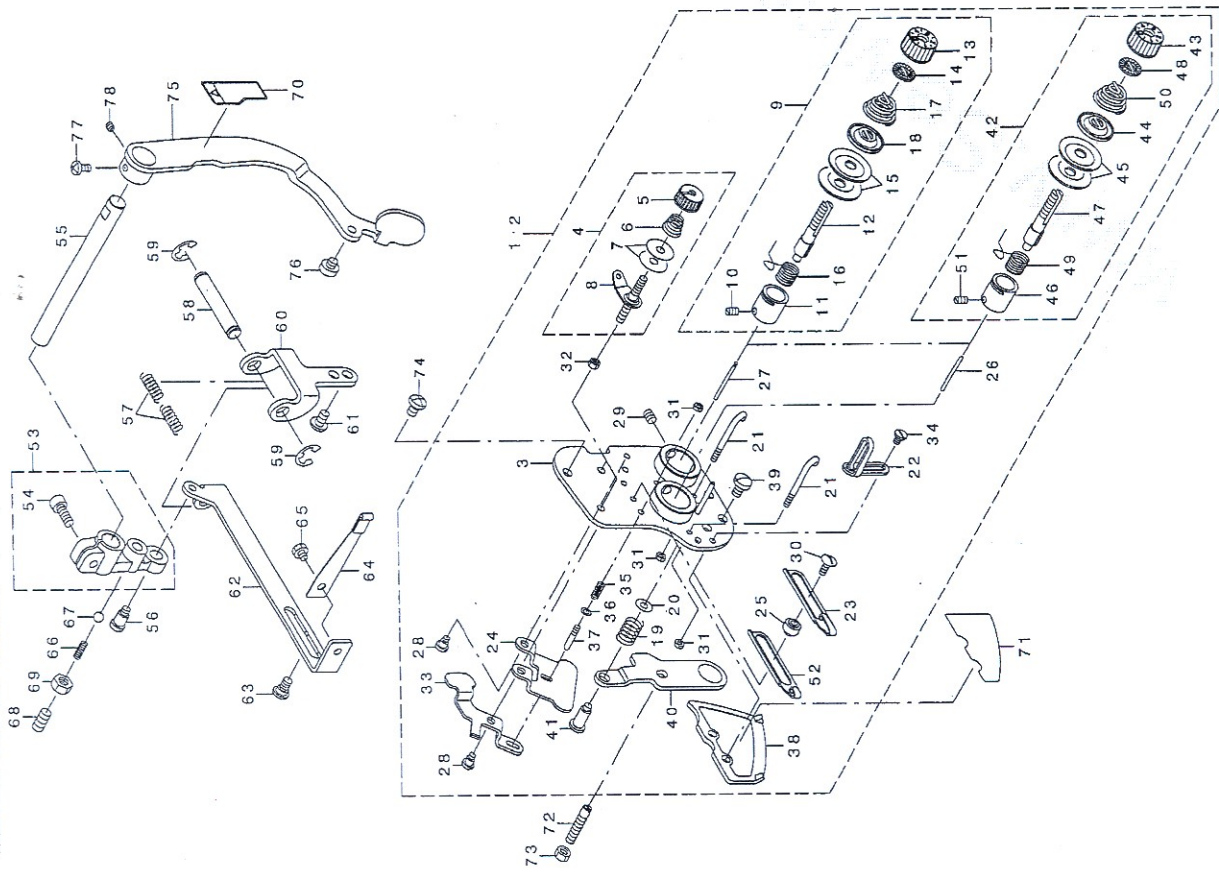
#03.....TYPE A

S.F.仕様

G仕様

A仕様

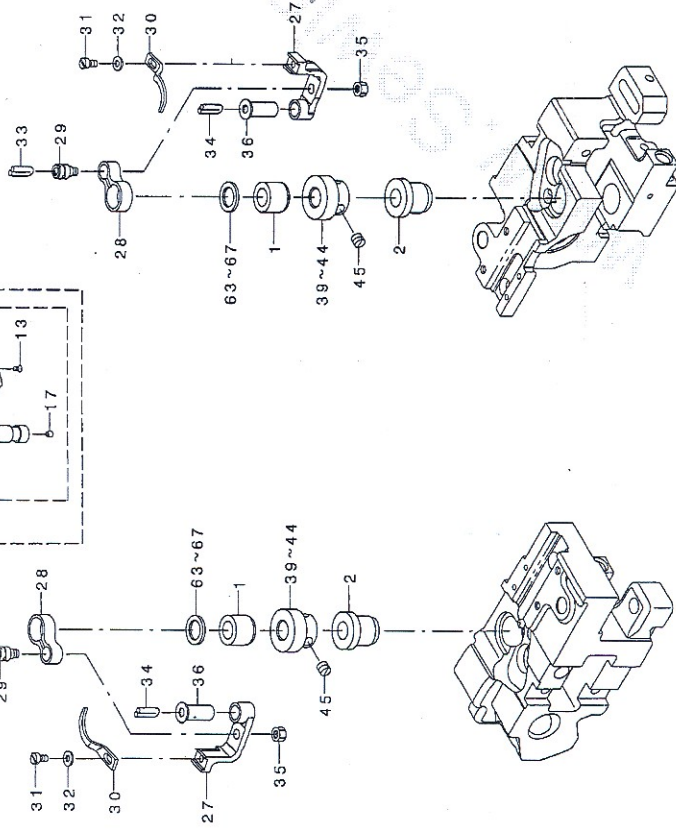
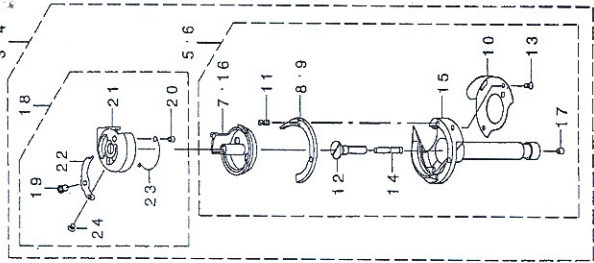
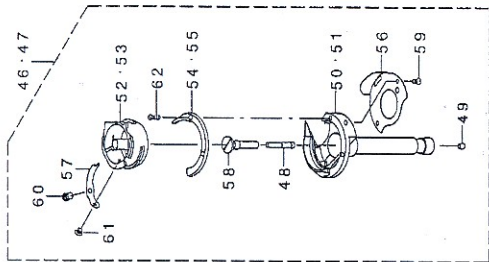
6. TENSION POST COMPONENTS (2) (FOR LH-3568, 3568-7, 3588, 3588-7)
糸調子関係 (2) (LH-3568, 3568-7, 3588, 3588-7用)



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1	=01	400-32710	COMP. THREAD TENSION GBS	1
2	=02	400-32711	COMP. THREAD TENSION GBS	1
3		400-32712	COMP. THREAD TENSION GBS	1
4		400-32713	COMP. THREAD TENSION GBS	1
5		110-72402	ASSY. THREAD TENSION	(1) (110-72402)
6		229-35505	THREAD TENSION NUT	9 (110-72402)
7		83214-047-000	ROBIN WINDER TENSION DISC	(1) (110-72402)
8		229-25473	ROBIN WINDER TENSION ROD ASM.	(1) (110-72402)
9		400-32714	COMP. THREAD TENSION GBS	(1) (110-72402)
10	=01	SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
11		229-45307	THREAD TENSION POST BASE	(1) (110-72402)
12		229-21209	THREAD TENSION POST	(1) (110-72402)
13		236-26005	THREAD TENSION NUT	(1) (110-72402)
14		229-21407	ROTATION STOPPER	(1) (110-72402)
15		229-21407	ROTATION STOPPER	(1) (110-72402)
16		229-21407	ROTATION STOPPER	(1) (110-72402)
17	=01	SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
18		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
19		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
20		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
21		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
22		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
23		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
24		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
25		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
26		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
27		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
28		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
29		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
30		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
31		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
32		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
33		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
34		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
35		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
36		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
37		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
38		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
39		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
40		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
41		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
42		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
43		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
44		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
45		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
46		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
47		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
48		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
49		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
50		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
51		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
52		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
53		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
54		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
55		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
56		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
57		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
58		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
59		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
60		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
61		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
62		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
63		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
64		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
65		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
66		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
67		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
68		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
69		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
70		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
71		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
72		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
73		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
74		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
75		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
76		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
77		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)
78		SS-8006570-SP	SCREW 9/64-40 L=5.5	14 (110-72402)

NOTE (注記)
=01...TYPE S
=02...TYPE G

7. HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3528,3528-7,3568,3568-7用)
 釜・下軸関係 (1) (LH-3528,3528-7,3568,3568-7用)



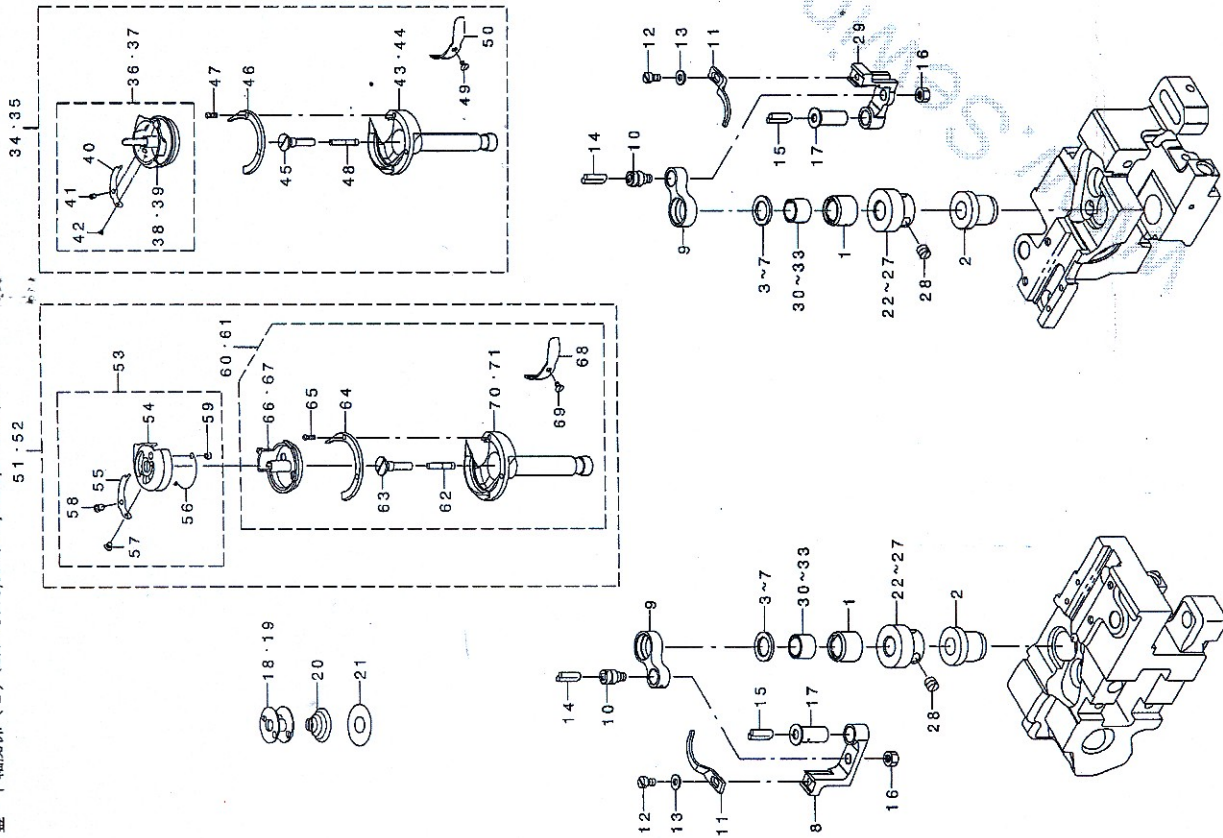
REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		400-42121	HOOK UPPER BUSH	2
2		400-28491	HOOK LOWER BUSH	2
3☆		400-36684	ASSY-CAP HOOK	2
4☆		400-36685	ASSY-CAP HOOK TRIM	2
5		400-59784	HOOK EXCEPT CAP	(1)
6		400-39785	HOOK TRIM EXCEPT CAP	(1)
7		400-39391	CAP INNERHOOK	(1)
8		400-39391	HOOK GIB	(1)
9		400-36689	HOOK GIB TRIM	(1)
10		226-12303	NEEDLE POSITIONER	(1)
11		101-12803	SCREW	(2)
12		400-12085	OIL PLUG	(1)
13		101-12802	SCREW	(2)
14		110-15906	OIL WICK	(1)
15		101-15906	OUTER HOOK TRIM	(1)
16		226-12303	NEEDLE POSITIONER	(1)
17		TA-0290301-M0	PLUG	(1)
18		226-88154	ROBBIN CASE ASSH	(1)
19		226-12907	TENSION ADJUSTING SCREW	(1)
20		SS-6560150-SH	SCREW 3/32-80 L=1.3	(1)
21		226-88105	ROBBIN CASE	(1)
22		226-88402	TENSION ADJUSTING SPRING	(1)
23☆		226-88204	SPRING	(1)
24		101-10500	TENSION SPRING INSTALLING SCREW	(1)
25☆		101-11508	SPRING	(1)
26☆		226-53802	SHEET	2
27		1822-051-000	OPENING LEVER CRANK	2
28		1820-563-000	ROBBIN CASE OPENING LEVER LINK	2
29		1821-051-000	CRANK SCREW STUD	2
30		226-13509	ROBBIN CASE OPENING LEVER	2
31		WP-027016-SD	WICK 3/64-40 L=7.5	2
32		CO-2020000-00	OIL WICK	2
33		CO-2020000-00	OIL WICK	2
34		NS-6110420-SP	NUT 11/64-40	0.3
35		1823-051-000	OPENING LEVER CRANK PIN	2
36		39117-051-000	ROBBIN	2
37☆		406	HARD ALUMINITE ROBBIN	2
38☆		407 102-10805	HOOK SHAFT GEAR-E	2
39		400-40549	HOOK SHAFT GEAR-F	2
40		401 400-40550	HOOK SHAFT GEAR-A	2
41		401 400-28560	HOOK SHAFT GEAR-B	2
42		401 400-28561	HOOK SHAFT GEAR-C	2
43		401 400-28562	HOOK SHAFT GEAR-D	2
44		401 400-28563	HOOK SHAFT GEAR-E	2
45☆		200-80650-TP	ASSY-RATCH HOOK TRIM	2
46☆		404 400-36683	PLUG	2
47☆		405 110-15906	OIL WICK	2
48		TA-0290301-M0	OUTER HOOK	(1)
49		400-36685	OUTER HOOK TRIM	(1)
50		404 400-36687	SWING HOOK	(1)
51		404 226-12105	RATCH INNER HOOK TRIM	(1)
52		400-36688	HOOK GIB	(1)
53		404 226-12204	HOOK GIB TRIM	(1)
54		400-36689	NEEDLE POSITIONER	(1)
55		226-12303	ROBBIN CASE TENSION SPRING	(1)
56		226-12402	OIL PLUG	(1)
57		400-12085	SCREW	(1)
58		101-12802	TENSION ADJUSTING SCREW	(1)
59		101-15906	TENSION SPRING INSTALLING SCREW	(1)
60		101-12803	SCREW	(1)
61		401 226-14002	THRUST WASHER A	2
62		401 226-14101	THRUST WASHER B	2
63		401 226-14101	THRUST WASHER C	2
64		401 226-14200	SPACER	2
65		401 101-12505	THRUST WASHER 1.7	2
66		401 101-12704	THRUST WASHER 1.8	2
67		401 101-12704	THRUST WASHER 1.8	2

選択部品
 LH-3568用
 LH-3568-7用
 LH-3528用
 LH-3528-7用
 LH-3568用
 LH-3568-7用
 LH-3528用
 LH-3528-7用
 LH-3568用
 LH-3568-7用

NOTE (注記)
 #01.....SELECTIVE PARTS
 #02.....FOR LH-3568
 #03.....FOR LH-3568-7
 #04.....FOR LH-3528
 #05.....FOR LH-3528-7
 #06.....FOR LH-3568
 #07.....FOR LH-3528-7, LH-3568-7
 #08.....FOR LH-3568, LH-3568-7

8. HOOK & HOOK DRIVING SHAFT COMPONENTS (2) (FOR LH-3578, 3578-7, 3588, 3588-7)

釜・下軸部係 (2) (LH-3578, 3578-7, 3588, 3588-7用)



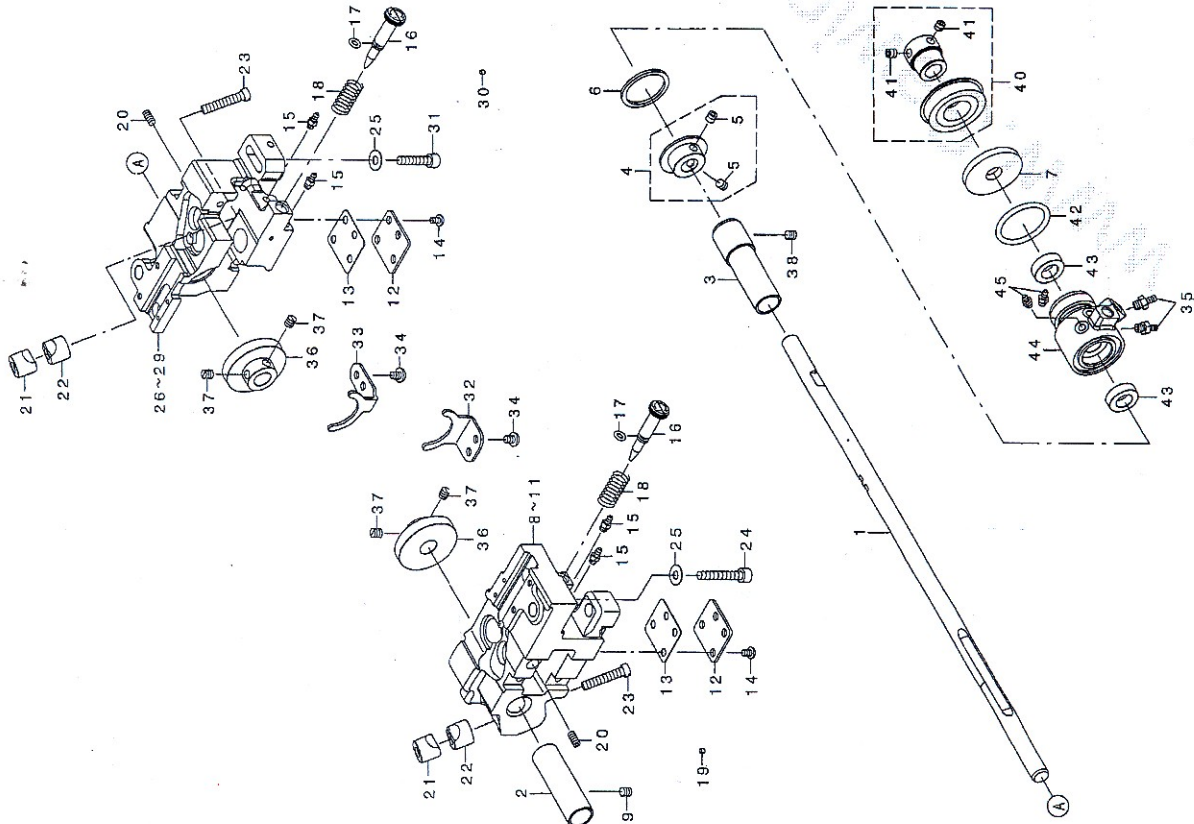
REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		400-50003	HOOK SHAFT BUSH A	2
2		400-28491	HOOK LOWER BUSH	2
3		201-1011201	THRUST WASHER, F	2
4		201-101-03809	THRUST WASHER, B	2
5		201-101-12506	THRUST WASHER, 1.6	2
6		201-101-11003	THRUST WASHER, 1.2	2
7		201-101-11102	THRUST WASHER, 1.3	2
8		228-13109	OPENING LEVER CRANK	1
9		228-13000	ROBBIN CASE OPENING LEVER LINK	2
10		400-57351	CRANK SCREW STUD	2
11		SS-6090810-TP	OPENING LEVER	2
12		WP-0371018-SB	SCREW 9/64-40 L=7.5	2
13		CQ-2020000-00	WASHER 3.7X3X1	2
14		QZ-2020000-00	OIL WICK	0.3
15		SS-11765-40	YUT 11765-40	0.3
16		SS-11765-40	YUT 11765-40	0.3
17		SS-11765-40	YUT 11765-40	0.3
18		SS-11765-40	YUT 11765-40	0.3
19		SS-11765-40	YUT 11765-40	0.3
20		SS-11765-40	YUT 11765-40	0.3
21		SS-11765-40	YUT 11765-40	0.3
22		SS-11765-40	YUT 11765-40	0.3
23		SS-11765-40	YUT 11765-40	0.3
24		SS-11765-40	YUT 11765-40	0.3
25		SS-11765-40	YUT 11765-40	0.3
26		SS-11765-40	YUT 11765-40	0.3
27		SS-11765-40	YUT 11765-40	0.3
28		SS-11765-40	YUT 11765-40	0.3
29		SS-11765-40	YUT 11765-40	0.3
30		SS-11765-40	YUT 11765-40	0.3
31		SS-11765-40	YUT 11765-40	0.3
32		SS-11765-40	YUT 11765-40	0.3
33		SS-11765-40	YUT 11765-40	0.3
34		SS-11765-40	YUT 11765-40	0.3
35		SS-11765-40	YUT 11765-40	0.3
36		SS-11765-40	YUT 11765-40	0.3
37		SS-11765-40	YUT 11765-40	0.3
38		SS-11765-40	YUT 11765-40	0.3
39		SS-11765-40	YUT 11765-40	0.3
40		SS-11765-40	YUT 11765-40	0.3
41		SS-11765-40	YUT 11765-40	0.3
42		SS-11765-40	YUT 11765-40	0.3
43		SS-11765-40	YUT 11765-40	0.3
44		SS-11765-40	YUT 11765-40	0.3
45		SS-11765-40	YUT 11765-40	0.3
46		SS-11765-40	YUT 11765-40	0.3
47		SS-11765-40	YUT 11765-40	0.3
48		SS-11765-40	YUT 11765-40	0.3
49		SS-11765-40	YUT 11765-40	0.3
50		SS-11765-40	YUT 11765-40	0.3
51		SS-11765-40	YUT 11765-40	0.3
52		SS-11765-40	YUT 11765-40	0.3
53		SS-11765-40	YUT 11765-40	0.3
54		SS-11765-40	YUT 11765-40	0.3
55		SS-11765-40	YUT 11765-40	0.3
56		SS-11765-40	YUT 11765-40	0.3
57		SS-11765-40	YUT 11765-40	0.3
58		SS-11765-40	YUT 11765-40	0.3
59		SS-11765-40	YUT 11765-40	0.3
60		SS-11765-40	YUT 11765-40	0.3
61		SS-11765-40	YUT 11765-40	0.3
62		SS-11765-40	YUT 11765-40	0.3
63		SS-11765-40	YUT 11765-40	0.3
64		SS-11765-40	YUT 11765-40	0.3
65		SS-11765-40	YUT 11765-40	0.3
66		SS-11765-40	YUT 11765-40	0.3
67		SS-11765-40	YUT 11765-40	0.3
68		SS-11765-40	YUT 11765-40	0.3
69		SS-11765-40	YUT 11765-40	0.3
70		SS-11765-40	YUT 11765-40	0.3
71		SS-11765-40	YUT 11765-40	0.3

NOTE (注記)

- 701... SELECTIVE PARTS
- 702... FOR LH-3578, LH-3588
- 703... FOR LH-3578-7, LH-3588-7
- 704... FOR LH-3578
- 705... FOR LH-3578-7
- 706... FOR LH-3588
- 707... FOR LH-3588-7
- 708... FOR LH-3588, LH-3588-7

9. HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

釜・下軸関係 (3)



REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	QTY.
1		400-28271	LOWER SHAFT	1
2		400-28851	LOWER SHAFT BUSH-F	1
3		400-30915	LOWER SHAFT BUSH-M	1
4		400-31351	ASSY-LOWER SHAFT COLLAR	1
5		SM-8060612-TP	SCREW M6 L=6	(2)
6		400-13061	THRUST WASHER	1
7		236-18804	OIL SEAL	1
8	#01	400-34969	HOOK SHAFT BASE L	1
9	#02	400-34971	HOOK SHAFT BASE L-TRIM	1
10	#03	400-43921	L-HOOK SHAFT BASE-L	1
11	#04	400-43923	L-HOOK SHAFT BASE-L-TRIM	1
12		400-22589	BOTTOM COVER	2
13		400-22590	BOTTOM COVER GASKET	2
14		SM-4050855-SP	SCREW	8
15		SM-2050453-MZ	CONNECTING SCREW	4
16		400-42141	OIL ADJUSTING SCREW	2
17		RO-0442401-00	RUBBER RING	2
18		400-29570	OIL ADJUSTING SPRING	2
19		TA-0290301-M0	PLUG	6
20		SM-8051002-TP	SCREW M5 L=10	2
21		101-08908	SADDLE INSTALLING BLOCK, UPPER	2
22		101-12407	SADDLE INSTALLING BLOCK, LOWER	2
23		SS-6153040-SP	SCREW 15/64-28 L=30	2
24		SM-6063750-SP	SCREW M6 L=37	1
25		WP-0621046-SP	WASHER	2
26	#01	400-34970	HOOK SHAFT BASE R	1
27	#02	400-34972	HOOK SHAFT BASE R-TRIM	1
28	#03	400-43922	L-HOOK SHAFT BASE-R	1
29	#04	400-43924	L-HOOK SHAFT BASE-R-TRIM	1
30		TA-0290301-M0	PLUG	6
31		SM-6062500-SP	SCREW M6 L=25	1
32		400-28485	GEAR GUIDE, L	1
33		400-28496	GEAR GUIDE, R	1
34		SM-4050655-SP	SCREW M5 L=6	4
35		SM-2050451-MZ	CONNECTING SCREW	2
36		400-28489	LOWER SHAFT GEAR	2
37		SM-8060610-TP	SCREW M6 L=6	4
38		SM-8060612-TP	SCREW M6 L=6	1
39		SM-8060612-TP	SCREW M6 L=6	1
40		400-28656	ASSY-LOWER SHAFT BEARING	1
41		SM-8060612-TP	SCREW M6 L=6	(2)
42		RO-2573501-00	O-RING	1
43		228-88507	OIL SEAL	2
44		400-11947	LOWER PLUNGER BUSH	1
45		SM-2050453-MZ	CONNECTING SCREW	2

NOTE (注記)

#01...FOR LH-3528, LH-3568

#02...FOR LH-3528-7, LH-3568-7

#03...FOR LH-3578, LH-3588

#04...FOR LH-3578-7, LH-3588-7

LH-3528, LH-3568用

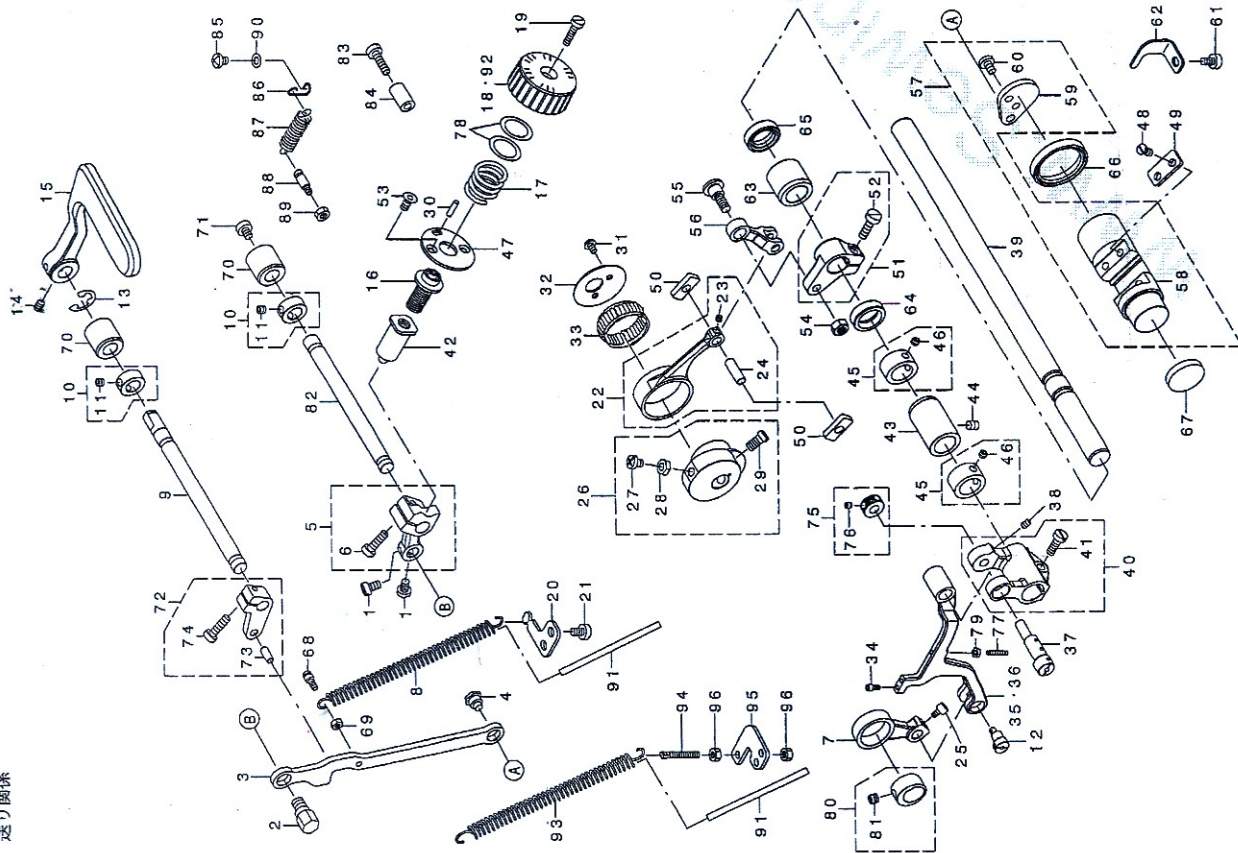
LH-3528-7, LH-3568-7用

LH-3578, LH-3588用

LH-3578-7, LH-3588-7用

10. FEED MECHANISM COMPONENTS

送り関係



REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	Q. Y.
1		SR-0050800-SF	SCREW M5 L=8	2
2		400-28293	FEED REGULATOR ROD PIN	1
3		400-28294	FEED REGULATOR ROD PIN	1
4		SR-0050800-SF	SCREW M5 L=8	2
5		400-28854	ASSY FEED REGULATOR	1
6		SR-0051600-SF	SCREW M5 L=16	1
7		400-11835	VERTICAL FEED LINK	1
8		400-11836	VERTICAL FEED LINK	1
9		400-28286	REVERSE FEED SHAFT	1
10		400-32269	THRUST COLLAR	1
11		SR-0050412-TP	SCREW M5 L=4	2
12		400-11837	VERTICAL FEED LINK	1
13		400-11838	VERTICAL FEED LINK	1
14		SR-0050602-TP	SCREW M5 L=6	2
15		400-33895	REVERSE FEED LEVER	1
16		235-33904	FEED ADJUSTING SCREW	1
17		400-34448	FEED DIAL	1
18		400-34433	FEED DIAL	1
19		SS-6121860-SF	SCREW 3/16-28 L=18	1
20		400-29079	SPRING BRACKET	1
21		400-29079	SPRING BRACKET	1
22		SR-0050412-TP	SCREW M5 L=4	2
23		SR-0050412-TP	SCREW M5 L=4	2
24		SR-0050412-TP	SCREW M5 L=4	2
25		SR-0050412-TP	SCREW M5 L=4	2
26		SR-0050412-TP	SCREW M5 L=4	2
27		SR-0050412-TP	SCREW M5 L=4	2
28		SR-0050412-TP	SCREW M5 L=4	2
29		SR-0050412-TP	SCREW M5 L=4	2
30		SR-0050412-TP	SCREW M5 L=4	2
31		SR-0050412-TP	SCREW M5 L=4	2
32		SR-0050412-TP	SCREW M5 L=4	2
33		SR-0050412-TP	SCREW M5 L=4	2
34		SR-0050412-TP	SCREW M5 L=4	2
35		SR-0050412-TP	SCREW M5 L=4	2
36		SR-0050412-TP	SCREW M5 L=4	2
37		SR-0050412-TP	SCREW M5 L=4	2
38		SR-0050412-TP	SCREW M5 L=4	2
39		SR-0050412-TP	SCREW M5 L=4	2
40		SR-0050412-TP	SCREW M5 L=4	2
41		SR-0050412-TP	SCREW M5 L=4	2
42		SR-0050412-TP	SCREW M5 L=4	2
43		SR-0050412-TP	SCREW M5 L=4	2
44		SR-0050412-TP	SCREW M5 L=4	2
45		SR-0050412-TP	SCREW M5 L=4	2
46		SR-0050412-TP	SCREW M5 L=4	2
47		SR-0050412-TP	SCREW M5 L=4	2
48		SR-0050412-TP	SCREW M5 L=4	2
49		SR-0050412-TP	SCREW M5 L=4	2
50		SR-0050412-TP	SCREW M5 L=4	2
51		SR-0050412-TP	SCREW M5 L=4	2
52		SR-0050412-TP	SCREW M5 L=4	2
53		SR-0050412-TP	SCREW M5 L=4	2
54		SR-0050412-TP	SCREW M5 L=4	2
55		SR-0050412-TP	SCREW M5 L=4	2
56		SR-0050412-TP	SCREW M5 L=4	2
57		SR-0050412-TP	SCREW M5 L=4	2
58		SR-0050412-TP	SCREW M5 L=4	2
59		SR-0050412-TP	SCREW M5 L=4	2
60		SR-0050412-TP	SCREW M5 L=4	2
61		SR-0050412-TP	SCREW M5 L=4	2
62		SR-0050412-TP	SCREW M5 L=4	2
63		SR-0050412-TP	SCREW M5 L=4	2
64		SR-0050412-TP	SCREW M5 L=4	2
65		SR-0050412-TP	SCREW M5 L=4	2
66		SR-0050412-TP	SCREW M5 L=4	2
67		SR-0050412-TP	SCREW M5 L=4	2
68		SR-0050412-TP	SCREW M5 L=4	2
69		SR-0050412-TP	SCREW M5 L=4	2
70		SR-0050412-TP	SCREW M5 L=4	2
71		SR-0050412-TP	SCREW M5 L=4	2
72		SR-0050412-TP	SCREW M5 L=4	2
73		SR-0050412-TP	SCREW M5 L=4	2
74		SR-0050412-TP	SCREW M5 L=4	2
75		SR-0050412-TP	SCREW M5 L=4	2
76		SR-0050412-TP	SCREW M5 L=4	2
77		SR-0050412-TP	SCREW M5 L=4	2
78		SR-0050412-TP	SCREW M5 L=4	2
79		SR-0050412-TP	SCREW M5 L=4	2
80		SR-0050412-TP	SCREW M5 L=4	2
81		SR-0050412-TP	SCREW M5 L=4	2
82		SR-0050412-TP	SCREW M5 L=4	2
83		SR-0050412-TP	SCREW M5 L=4	2
84		SR-0050412-TP	SCREW M5 L=4	2
85		SR-0050412-TP	SCREW M5 L=4	2
86		SR-0050412-TP	SCREW M5 L=4	2
87		SR-0050412-TP	SCREW M5 L=4	2
88		SR-0050412-TP	SCREW M5 L=4	2
89		SR-0050412-TP	SCREW M5 L=4	2
90		SR-0050412-TP	SCREW M5 L=4	2
91		SR-0050412-TP	SCREW M5 L=4	2

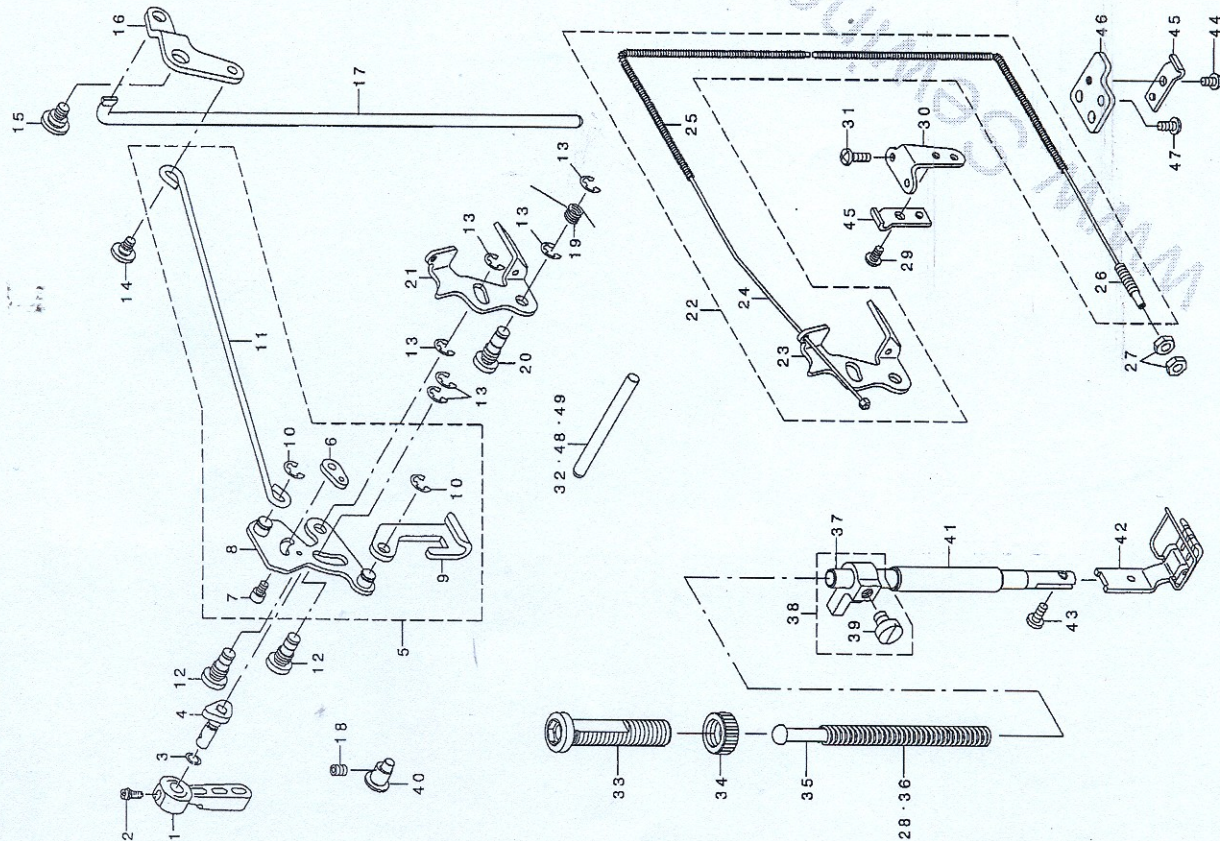
押さえ棒・糸ゆるめ関係

REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY.
1		229-07802	HAND LIFTER	1
2		B1521-555-000	SCREW	1
3		R0-0371801-00	RUBBER RING	1
4		400-35394	HAND LIFTER CAM ASM.	1
5		400-57398	ASSY LIFTING CONNECT ROD	1
6		236-09605	PLATE	1
7		SM-6040602-TP	SCREW M4 L=6	(1)
8		400-51384	ASSY HAND LIFTER LINK	(1)
9		229-08008	LIFTING PLATE	(1)
10		RE-0500000-K0	E-RING	(1)
11		400-35151	LIFTING CONNECTING ROD	(2)
12		400-28545	LINK SHAFT	(1)
13		RE-0500000-K0	E-RING	2
14		SD-0640357-TP	SHOULDER SCREW	6
15		SD-0800356-TP	SHOULDER SCREW D=9 H=3.5	1
16		400-35181	LIFTING LEVER LINK	1
17		400-28268	CONNECTING ROD A	1
18		SM-8050612-TP	SCREW M5X6	1
19		400-53231	RETURN SPRING	1
20		400-28546	TENSION RELEASE SHAFT	1
21		#01 400-35298	TENSION RELEASE PLATE	1
22		#02 400-35828	ASSY TENSION RELEASE PLATE	1
23		400-35298	TENSION RELEASE PLATE	(1)
24		400-33434	THREAD TENSION RELEASE WIRE	(1)
25		400-33435	WIRE TUBE	(1)
26		D3158-555-800	SET SCREW	(1)
27		K8-5620310-SP	NUT 3/16-32	2
28		229-07406	PRESSER SPRING	1
29		SS-4110715-SP	SCREW 11/64-40 L=7	1
30		D3163-555-800-A	FLEXIBLE TUBE SUPPORT PLATE	1
31		#02 SS-4111215-SP	SCREW 11/64-40 L=12	2
32		400-34974	TENSION RELEASE SHAFT	1
33		236-09209	PRESSER SPRING REGULATOR	1
34		229-07504	PRESSER SPRING REGULATOR NUT	1
35		229-07703	PRESSER GUIDE BAR	1
36		B1505-227-700-A	PRESSER SPRING	1
37		400-28547	PRESSER BAR	1
38		400-32272	ASST. PRESSER BAR HOLDER	1
39		SM-6060800-SP	SCREW M6 L=8	(1)
40		400-28269	LIFTER ADJUSTING PIN	1
41		236-09001	BUSHING	1
42		226-40551	PRESSER FOOT ASM.	1
43		SS-7080810-TP	SCREW 9/64-40 L= 8.5	1
44		SM-4040655-SP	SCREW M4 L=6	1
45		D3164-555-800	OUTER PRESSER PLATE	1
46		#02 400-50314	OUTER HOLDER BASE	2
47		SM-4040855-SP	SCREW	1
48		400-56685	PUSH BAR	1
49		400-56686	PUSH BAR	1

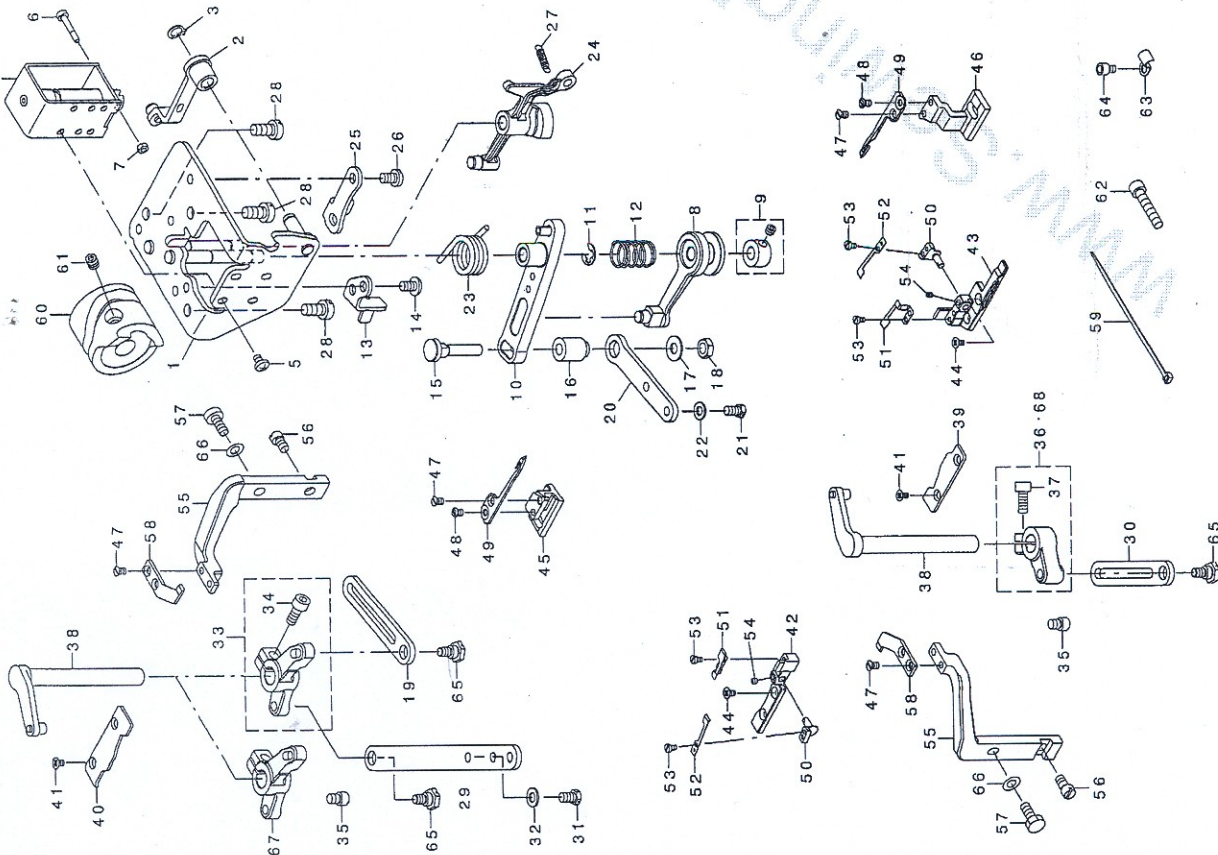
NOTE (注記)

- #01... FOR LH-3528, LH-3568, LH-3578, LH-3588
- #02... FOR LH-3528-7, LH-3568-7, LH-3578-7, LH-3588-7
- #03... EXCHANGING GAUGE PARTS (SEE P. 37 TO 45)
- #04... TYPE A
- #05... EXCEPT TYPE A
- #06... SELECTIVE PARTS

LH-3528 LH-3568,
LH-3578 LH-3588
LH-3528-7, LH-3568-7,
LH-3578-7, LH-3588-7
交換ゲージ部品
(37~45ページを参照下さい。)
A仕様
A仕様を除く
選択部品



12. THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528-7, LH-3568-7, LH-3578-7, LH-3588-7)
糸切り装置関係 (LH-3528-7, LH-3568-7, LH-3578-7, LH-3588-7用)

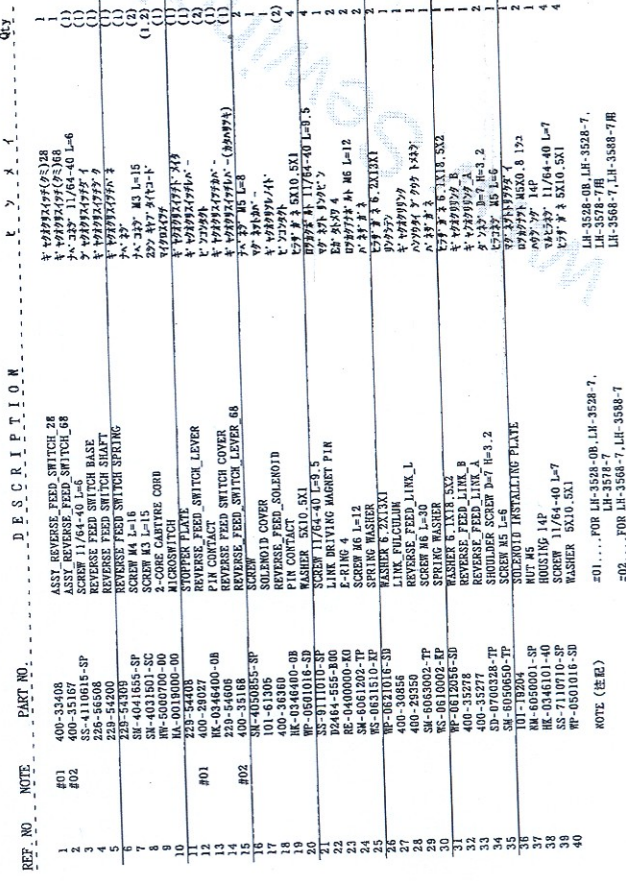


1	400-17353	ASSY. BASE PLATE	1
2	400-17394	ASSY. TRM. PUSH LINK	1
3	RC-060811-KP	RETAINING RING	1
4	400-36359	THREAD TRIMMER SOLENOID	1
5	SA-404001-SC	SCREW M2.5 L=6	4
6	SA-603001-SC	SCREW M3 L=6	1
7	SA-603001-SC	SCREW M3 L=6	1
8	400-17399	ASSY. TRM. ROLLER ARM	2
9	400-10434	THRUST COLLAR ASM.	1
10	110-40854	KNIFE DRIVING ARM ASM.	1
11	RE-060000-KU	E-RING 5	1
12	400-17400	ROLLER ARM SPRING	1
13	400-17401	TRM. DRIVING ARM STOPPER	1
14	SA-4050855-SP	SCREW	1
15	400-17401	TRM. DRIVING LINK PIN	1
16	400-17402	TRM. DRIVING LINK BUSH	1
17	WP-0610466-SP	WASHER	1
18	SA-603001-SC	SCREW M3 L=6	1
19	400-12506	CONNECTING ROD B	1
20	400-12506	CONNECTING ROD C	1
21	SA-5050850-SP	SCREW	1
22	WP-0531000-SD	WASHER M5	2
23	400-17403	TRM. DRIVING ARM SPRING	1
24	400-15669	ASSY. THREAD RELEASE ARM	1
25	400-17352	RELEASE ARM STOPPER	1
26	SA-4050855-SP	SCREW	1
27	113-06901	SPRING	1
28	SA-6061200-SP	SCREW	1
29	400-12504	CONNECTING ROD A	1
30	400-12504	CONNECTING ROD B	1
31	SA-5050850-SP	SCREW	1
32	WP-0531000-SD	WASHER M5	2
33	400-17403	TRM. DRIVING ARM SPRING	1
34	400-15669	ASSY. THREAD RELEASE ARM	1
35	SA-6061200-TP	KNIFE DRIVING ARM PIN	1
36	400-36446	ASSY. KNIFE DRIVING ARM L	1
37	SA-6061200-TP	KNIFE DRIVING ARM PIN	1
38	400-12497	ASSY. KNIFE BASE SHAFT	1
39	400-12492	KNIFE BASE GUIDE L	1
40	400-21883	KNIFE BASE GUIDE R	1
41	SA-1030501-SN	SCREW M3 L=5	1
42	400-21889	KNIFE SUPPORT R	1
43	400-21889	KNIFE SUPPORT L	1
44	SA-1030501-SN	SCREW M3 L=5	1
45	400-12488	DRIVING KNIFE BASE L	1
46	400-12487	DRIVING KNIFE BASE R	1
47	SS-1090520-TP	SCREW 9/64-40 L=5	1
48	SS-6090580-TP	SCREW 9/64-40 L=4.5	1
49	400-12403	DRIVING KNIFE	1
50	400-12495	CLAMP SPRING BASE	1
51	400-43393	CLAMP	1
52	400-33160	CLAMP SPRING	1
53	SA-6850400-SP	SCREW M2.5 L=4	6
54	SA-9030312-TP	SCREW M3 L=3	2
55	400-12488	DRIVING KNIFE BASE L	1
56	400-12487	DRIVING KNIFE BASE R	1
57	SA-9051303-CP	SCREW M5 L=12	2
58	400-12484	FIXED KNIFE	2
59	EA-9500801-00	CABLE BAND	1
60	400-13316	THREAD TRIMMER CAN	1
61	SA-2061010-TP	SCREW	1
62	SA-6052502-TP	SCREW M2.5 L=25	1
63	R3538-112-000	OIL RETURN TUBE HOLDER	1
64	SA-6040552-TP	SCREW M4 L=4.5	3
65	SD-0700346-TP	SHOULDER SCREW D=7 H=3.4	2
66	WP-0531000-SD	WASHER M5	2
67	400-21726	KNIFE DRIVING ARM R LH	1
68	400-26909	ASSY. KNIFE DRIVING ARM L	1

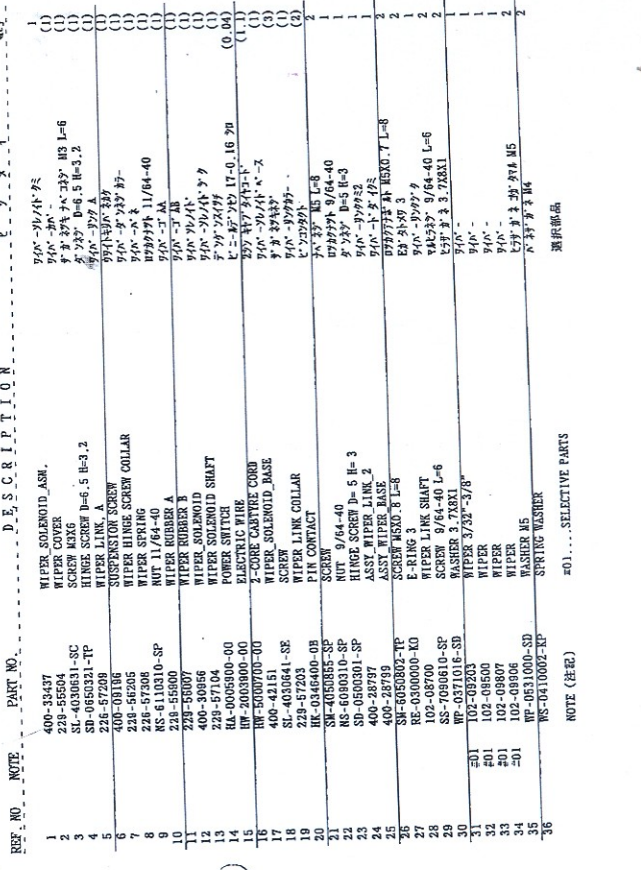
NOTE (注記)

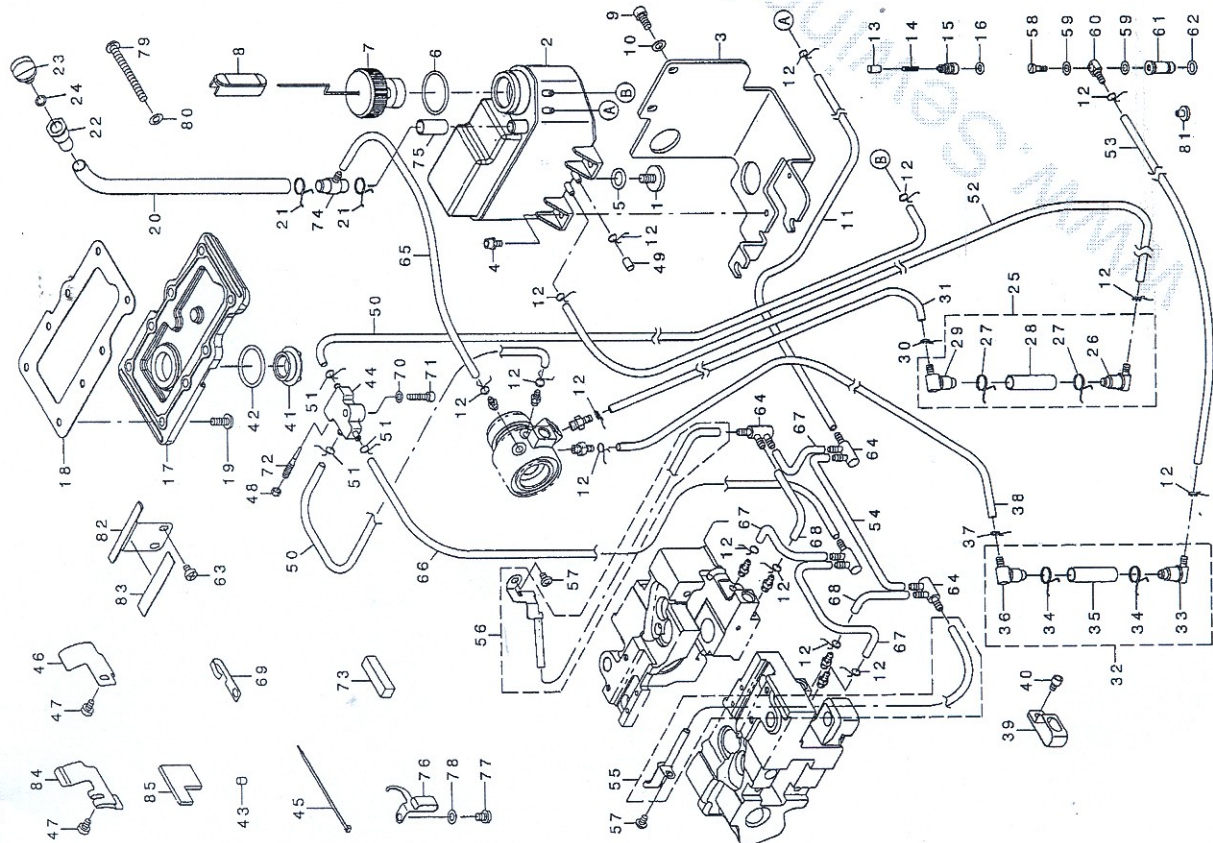
#01 FOR LH-3528-7, LH-3568-7
#02 FOR LH-3578-7, LH-3588-7

自動逆送り関係



ワイバー装置関係 (LH-3528-7, 3568-7, 3578-7, 3588-7用)





1	400-23639	SCREEN	1
2	400-34125	OIL TANK ASH	1
3	400-34126	OIL TANK PLATE	1
4	SI-6040892-TN	ROCK	2
5	RO-082401-00	RUBBER RING	1
6	RO-2192007-00	RUBBER RING	1
7	400-28705	ASSY. FLATNER	1
8	SI-6040892-TN	ROCK	2
9	SI-6040892-TN	ROCK	2
10	SI-6040892-TN	ROCK	2
11	400-28705	ASSY. FLATNER	1
12	400-28705	ASSY. FLATNER	1
13	400-28705	ASSY. FLATNER	1
14	400-28705	ASSY. FLATNER	1
15	400-28705	ASSY. FLATNER	1
16	400-28705	ASSY. FLATNER	1
17	400-28705	ASSY. FLATNER	1
18	400-28705	ASSY. FLATNER	1
19	400-28705	ASSY. FLATNER	1
20	400-28705	ASSY. FLATNER	1
21	400-28705	ASSY. FLATNER	1
22	400-28705	ASSY. FLATNER	1
23	400-28705	ASSY. FLATNER	1
24	400-28705	ASSY. FLATNER	1
25	400-28705	ASSY. FLATNER	1
26	400-28705	ASSY. FLATNER	1
27	400-28705	ASSY. FLATNER	1
28	400-28705	ASSY. FLATNER	1
29	400-28705	ASSY. FLATNER	1
30	400-28705	ASSY. FLATNER	1
31	400-28705	ASSY. FLATNER	1
32	400-28705	ASSY. FLATNER	1
33	400-28705	ASSY. FLATNER	1
34	400-28705	ASSY. FLATNER	1
35	400-28705	ASSY. FLATNER	1
36	400-28705	ASSY. FLATNER	1
37	400-28705	ASSY. FLATNER	1
38	400-28705	ASSY. FLATNER	1
39	400-28705	ASSY. FLATNER	1
40	400-28705	ASSY. FLATNER	1
41	400-28705	ASSY. FLATNER	1
42	400-28705	ASSY. FLATNER	1
43	400-28705	ASSY. FLATNER	1
44	400-28705	ASSY. FLATNER	1
45	400-28705	ASSY. FLATNER	1
46	400-28705	ASSY. FLATNER	1
47	400-28705	ASSY. FLATNER	1
48	400-28705	ASSY. FLATNER	1
49	400-28705	ASSY. FLATNER	1
50	400-28705	ASSY. FLATNER	1
51	400-28705	ASSY. FLATNER	1
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53	400-28705	ASSY. FLATNER	1
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63	400-28705	ASSY. FLATNER	1
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66	400-28705	ASSY. FLATNER	1
67	400-28705	ASSY. FLATNER	1
68	400-28705	ASSY. FLATNER	1
69	400-28705	ASSY. FLATNER	1
70	400-28705	ASSY. FLATNER	1
71	400-28705	ASSY. FLATNER	1
72	400-28705	ASSY. FLATNER	1
73	400-28705	ASSY. FLATNER	1
74	400-28705	ASSY. FLATNER	1
75	400-28705	ASSY. FLATNER	1
76	400-28705	ASSY. FLATNER	1
77	400-28705	ASSY. FLATNER	1
78	400-28705	ASSY. FLATNER	1
79	400-28705	ASSY. FLATNER	1
80	400-28705	ASSY. FLATNER	1
81	400-28705	ASSY. FLATNER	1
82	400-28705	ASSY. FLATNER	1

NOTE (注記)

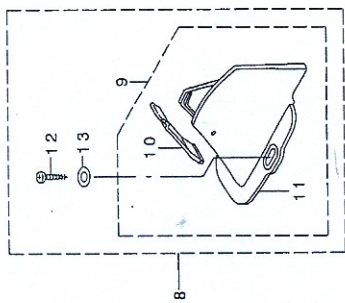
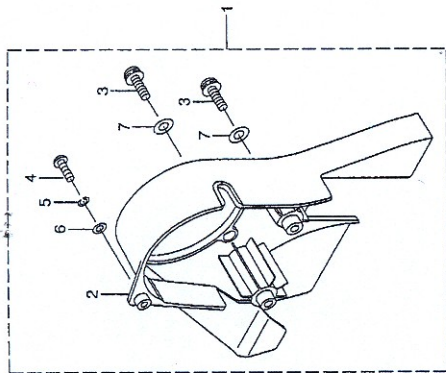
①... FOR LH-3528-7, LH-3578-7
②... FOR LH-3568-7, LH-3588-7

16. BELT COVER & BOBBIN WINDER COMPONENTS
ベルトカバー・糸巻き装置関係

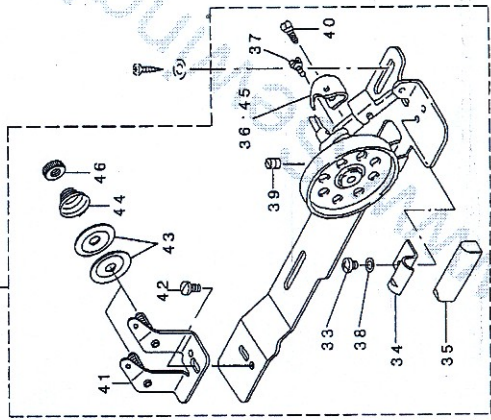
REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	QTY
1		400-33409	ASSY. BELT COVER	1
2		400-29905	BELT COVER A	(1)
3		SM-4062001-SC	SCREW M6 L=20	(2)
4		SM-4051601-SC	SCREW M5X0.8 L=16	(1)
5		WS-0521010-EM	SPRING WASHER 5.2X8.2X1	(1)
6		WP-0531001-SC	WASHER	(1)
7		WP-0641600-SC	WASHER 6.4X12.5X1.6	(2)
8		400-34267	ASSY. BELT COVER B	1
9		229-33659	BELT COVER B COMPL.	(1)
10		229-33758	BELT COVER B LID ASM.	(1)
11		229-33600	BELT COVER B	(1)
12		SK-3412000-SC	WOOD SCREW D=4.1 L=20	(2)
13		WP-0501016-SC	WASHER 5X10.5X1	(2)
14	#01	229-27354	BOBBIN WINDER COMPL.	1
15	#03	114-15866	BOBBIN WINDER COMPL.	1
16		229-28907	THREAD TENSION DISK	(2)
17		229-29004	THREAD TENSION SPRING	(1)
18		229-28808	NUT	(1)
19	#01	SS-7110350-SP	SCREW 11/64-40 L=3.5	(1)
20		229-28402	CONTROL RUBBER HOLDING PLATE	(1)
21		229-28303	CONTROL RUBBER	(1)
22	#01	229-28105	BOBBIN PRESSER	(1)
23		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	(1)
24		SS-7081310-SP	SCREW 1/8-44 L=12.5	(1)
25		SS-8110510-SP	SCREW 11/64-40 L=5	(1)
26		229-28501	THREAD TENSION POST BASE	(1)
27	#03	SS-4110515-SP	SCREW 11/64-40 L=5	(1)
28	#03	114-15908	POSITIONING FINGER	(1)
29	#03	WP-0480856-SP	WASHER 4.8X8.4X0.8	(1)
30		SS-4110515-SP	SCREW 11/64-40 L=5	(1)
31	#04	228-37553	BOBBIN DEVICE	1
32	#02	226-21155	THREAD WINDER ASM.	1
33		SS-4110515-SP	SCREW 11/64-40 L=5	(1)
34		229-28402	CONTROL RUBBER HOLDING PLATE	(1)
35		229-28303	CONTROL RUBBER	(1)
36	#02	226-21106	BOBBIN PRESSER	(1)
37		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	(1)
38		WP-0480856-SP	WASHER 4.8X8.4X0.8	(1)
39		SM-8040502-TP	SCREW M4X0.7 L=5	(1)
40		SS-7081310-SP	SCREW 1/8-44 L=12.5	(1)
41		226-21056	TENSION BAR BASE	(1)
42		SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
43		229-28907	THREAD TENSION DISK	(1)
44		229-29004	THREAD TENSION SPRING	(2)
45	#04	228-37504	BOBBIN PRESSER	(1)
46		229-28808	NUT	(2)

NOTE (注記)

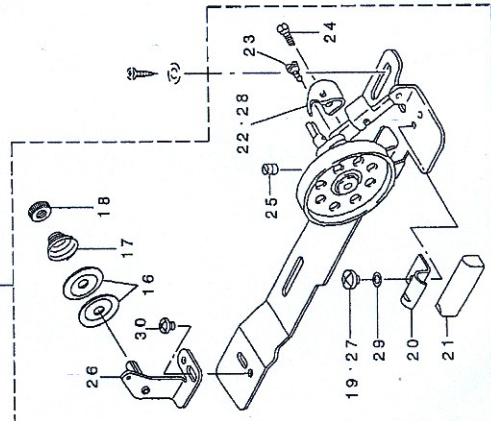
- #01.....FOR LH-3528, LH-3528-7,
LH-3568, LH-3568-7用
#02.....FOR LH-3528, LH-3528-7,
LH-3568, LH-3568-7(JE)用
#03.....FOR LH-3578, LH-3578-7,
LH-3588, LH-3588-7用
#04.....FOR LH-3578, LH-3578-7,
LH-3588, LH-3588-7(JE)用



31-32

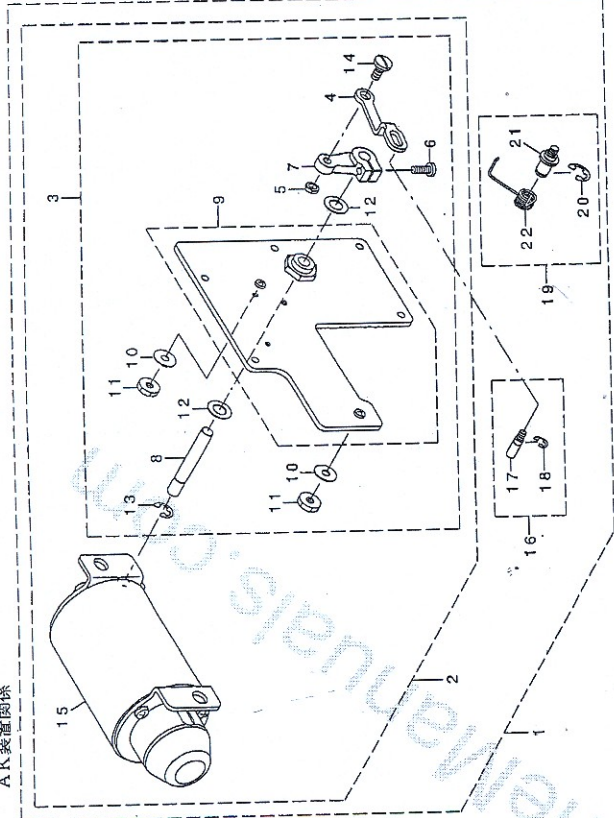


14-15



18. AK DEVICE COMPONENTS

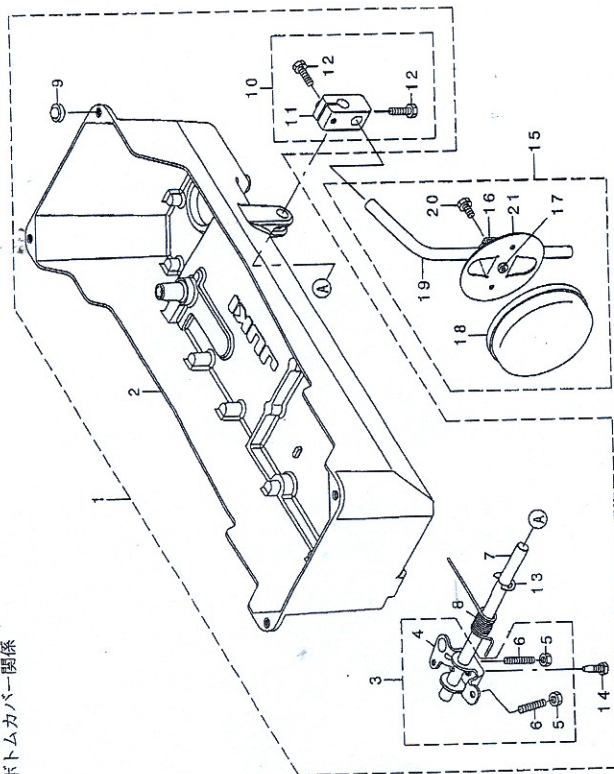
AK装置関係



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		AK135	AK135	1
2		400-55883	ASSY AK DEVICE	(1)
3		400-36221	COMP REAR PLATE	(1)
4		400-30962	SOLENOID LINK	(1)
5		NS-6150310-SP	NUT 15/64-28	(1)
6		SS-7121410-TP	SCREW 3/16-28 L=14	(1)
7		GAK-33027000	SOLENOID SHAFT	(1)
8		229-91400	SOLENOID ARM	(1)
9		400-36223	ASSY REAR PLATE	(1)
10		WP-0621036-SP	WASHER	(2)
11		NS-6150440-SP	NUT 15/64-28	(2)
12		WP-1021016-SD	WASHER	(2)
13		RE-0700000-KO	E-RING 7	(1)
14		SD-0800352-SP	HINGE SCREW D=8 H=3.5	(1)
15		GAK-A18300B0	AK SOLENOID ASM., B	(1)
16		400-59504	ASSY SHAFT PIN	(1)
17		400-30954	SHAFT PIN	(1)
18		RE-0500000-KO	E-RING	(1)
19		400-59505	ASSY AK PIN	(1)
20		RE-0800000-KO	E-SHAPED SNAP RING (8MM)	(1)
21		400-56385	AK LINK SHAFT	(1)
22		400-56438	AK_RETURN_SPRING	(1)

17. BOTTOM COVER COMPONENTS

ボトムカバー関係

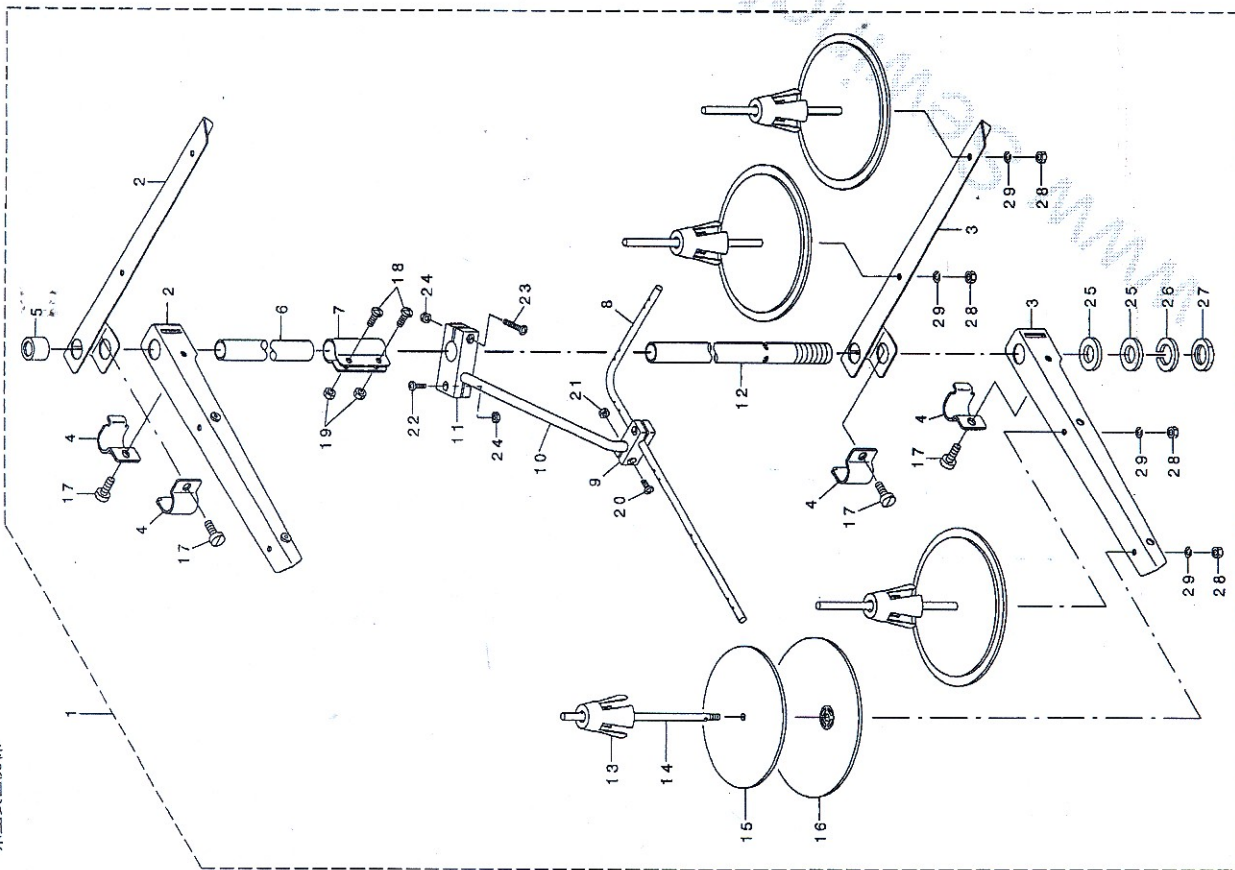


REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		400-32107	ASSY BOTTOM COVER_A	1
2		400-28778	BOTTOM COVER	(1)
3		400-34853	CONNECTING ROD ASM	(1)
4		229-32107	KNEE LIFTING ROTATING ARM	(1)
5		NH-6060001-SE	NUT M6	(2)
6		SM-8063012-TR	SCREW M6 L=30	(1)
7		400-25191	KNEE PRESS ROD	(1)
8		229-32206	SPRING	(1)
9		B1116-210-D00	FRAME SUPPORT RUBBER	(4)
10		229-32453	BRACKET ASM.	(1)
11		229-32404	BRACKET	(1)
12		229-34707	SCREW	(2)
13		RE-1000000-KO	E-RING 10	(1)
14		SM-9061853-SR	SCREW M6 L=17.5	(1)
15	#01	229-34251	KNEE PAD PLATE ASM.	1
16		229-34301	KNEE PAD PLATE SUPPORT	(1)
17		229-34400	KNEE PAD PLATE RUBBER	(1)
18		229-34509	KNEE PAD PLATE COVER	(1)
19		229-34608	KNEE PAD UPRIGHT SHAFT	(1)
20		SM-9061203-SE	SCREW M6 L=12	(1)
21		229-34202	KNEE PAD PLATE	(1)

付属品

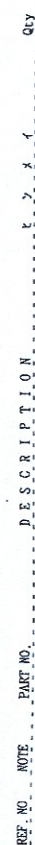
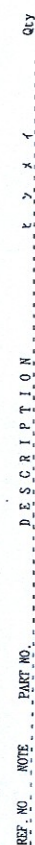
NOTE (注記) #01.....ACCESSORIE PARTS

REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		131-67556	THREAD STANDING DEVICE ASM.	1
2		229-30556	SPOOL REST ARM	(2)
3		229-30507	SPOOL REST ARM	(2)
4		229-30705	THREAD GUIDE ARM JOINT	(4)
5		229-31406	THREAD STANDING ROD RUBBER CAP	(1)
6		229-30408	THREAD STANDING ROD, UPPER	(1)
7		229-31307	THREAD STANDING ROD JOINT	(1)
8		131-67903	THREAD STANDING THREAD GUIDE	(1)
9		131-68000	THREAD STANDING GUIDE BASE	(1)
10		131-68109	THREAD STANDING GUIDE ARM	(1)
11		131-68208	THREAD STANDING GUIDE ARM BASE	(1)
12		229-30309	THREAD STANDING ROD, LOWER	(1)
13		229-31109	THREAD RETAINER	(1)
14		229-31000	SPOOL PIN	(4)
15		229-30903	SPOOL REST CUSHION	(4)
16		229-30804	SPOOL REST	(4)
17		SM-6061610-SC	SCREW M6 L=16	(4)
18		SM-4051405-SE	SCREW M5 L=14	(4)
19		NM-6050001-SE	NUT M5	(2)
20		SM-4041001-SC	SCREW M4X0.7 L=10	(2)
21		NM-6040002-SE	NUT M4X0.7	(2)
22		SM-4041201-SC	SCREW M4 L=12	(1)
23		SM-4042001-SC	SCREW M4 X 20	(1)
24		NM-6040002-SE	NUT M4X0.7	(2)
25		WP-1612616-SE	WASHER 16X30X2.6	(2)
26		WS-1643202-KR	SPRING WASHER	(1)
27		NM-6160511-SE	NUT M16X1.5	(1)
28		NM-6050001-SE	NUT M5	(4)
29		WS-0510002-KN	SPRING WASHER	(4)



REF NO	NOTE	PART NO	DESCRIPTION	x	y	z	Qty
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REF NO	NOTE	PART NO	DESCRIPTION	x	y	z	Qty
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REF NO	NOTE	PART NO	DESCRIPTION	x	y	z	Qty
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REF NO	NOTE	PART NO	DESCRIPTION	x	y	z	Qty
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21. TABLE OF EXCHANGING GAUGE PARTS (1) (FOR LH-3528)
交換ゲージ部品一覽表 (1) (LH-3528用)

Needle gauge size		Presser foot use.			
Code コ-ト	Inch mm	(Tip-divided) (先端分岐)	(Lower feed) (下送り)	Sewing machine 縫紉機	
		Part No.	Part No.	Part No.	Part No.
A	3/2 2.4	226-37557	103-91852	226-27251	226-47051
B	1/8 3.2	226-37656	400-35856	226-27350	226-47150
C	5/32 4.0	226-37755	400-35957	226-27459	226-47259
D	3/16 4.8	226-37854	226-40353	226-27558	226-47358
E	7/32 5.6	226-37953	226-40452	226-27657	226-47457
F	1/4 6.4	226-38052	226-40551	226-27756	226-47556
G	5/16 7.9	226-38151	226-40650		
H	3/8 9.5	226-38250	226-40749		
I	1/2 12.7	226-38349	226-40848		
J	5/8 15.9	226-38448	226-40947		
K	3/4 19.1	226-38547	226-41046		
L	7/8 22.2	226-38646	226-41145		
M	1 25.4	226-38745	226-41244		
N	1 1/8 28.6	226-38844	226-41343		
O	1 1/4 31.8	226-38943	226-41442		
P	1 3/8 34.9	226-39042	226-41541		
Q	1 1/2 38.1	226-39141			
R	1 5/8 41.3	226-39240			
S	1 3/4 44.5	226-39339			
T	1 7/8 47.6	226-39438			
U	2 50.8	226-39537			
Stitch spec.					
F		★	★	★	★
S					
G					
TSU					

22. TABLE OF EXCHANGING GAUGE PARTS (2) (FOR LH-3528)
交換ゲージ部品一覽表 (2) (LH-3528用)

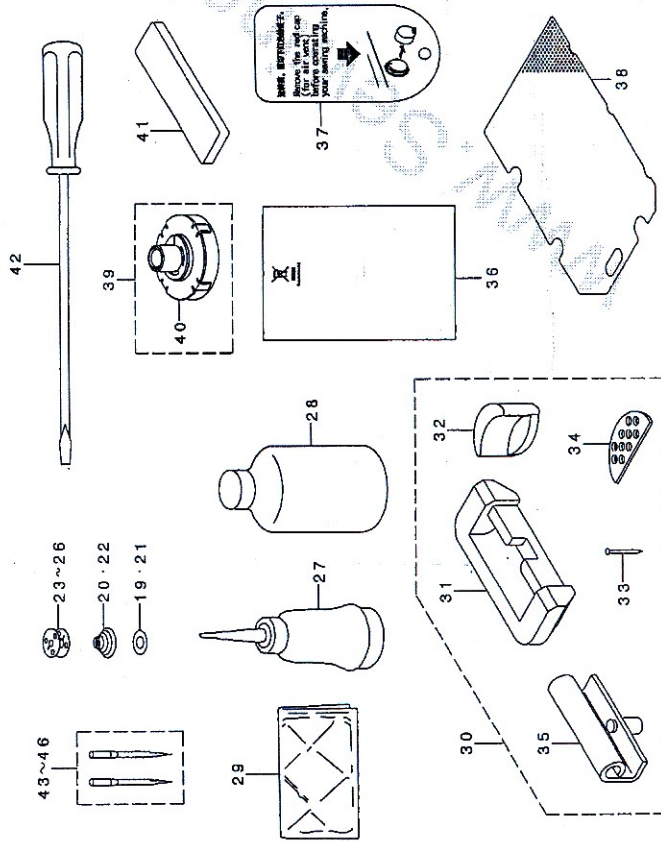
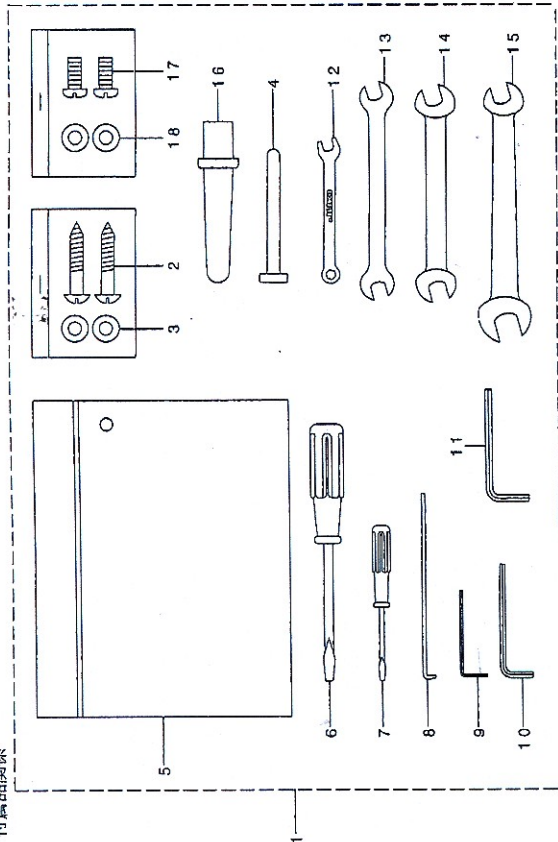
Needle gauge size		Feed dog			
Code コ-ト	Inch mm	(Option) (オプション)	(Option) (オプション)	(Option) (オプション)	(Option) (オプション)
		Part No.	Part No.	Part No.	Part No.
A	3/2 2.4	400-33714	400-33863	400-33962	400-34061
B	1/8 3.2	400-33813	400-33962	400-34061	400-34160
C	5/32 4.0	400-33912	400-34061	400-34160	400-34259
D	3/16 4.8	400-34011	400-34160	400-34259	400-34358
E	7/32 5.6	400-34110	400-34259	400-34358	400-34457
F	1/4 6.4	400-34209	400-34358	400-34457	400-34556
G	5/16 7.9	400-34308	400-34457	400-34556	400-34655
H	3/8 9.5	400-34407	400-34556	400-34655	400-34754
I	1/2 12.7	400-34506	400-34655	400-34754	400-34853
J	5/8 15.9	400-34605	400-34754	400-34853	400-34952
K	3/4 19.1	400-34704	400-34853	400-34952	400-35051
L	7/8 22.2	400-34803	400-34952	400-35051	400-35150
M	1 25.4	400-34902	400-35051	400-35150	400-35249
N	1 1/8 28.6	400-35001	400-35150	400-35249	400-35348
O	1 1/4 31.8	400-35100	400-35249	400-35348	400-35447
P	1 3/8 34.9	400-35200	400-35348	400-35447	400-35546
Q	1 1/2 38.1	400-35300	400-35447	400-35546	400-35645
R	1 5/8 41.3	400-35400	400-35546	400-35645	400-35744
S	1 3/4 44.5	400-35500	400-35645	400-35744	400-35843
T	1 7/8 47.6	400-35600	400-35744	400-35843	400-35942
U	2 50.8	400-35700	400-35843	400-35942	400-36041
Stitch spec.					
F		★	★	★	★
S					
G					
TSU					

Needle gauge size		Throat plate			
Code コ-ト	Inch mm	(With Taping) (テープ付)	(Lower feed) (下送り)	Sewing machine 縫紉機	
		Part No.	Part No.	Part No.	Part No.
A	3/2 2.4	226-25005	226-25005	226-45009	
B	1/8 3.2	226-25104	226-45200		
C	5/32 4.0	226-25203			
D	3/16 4.8	226-25302			
E	7/32 5.6	226-25401			
F	1/4 6.4	226-25500			
G	5/16 7.9	226-25600			
H	3/8 9.5	226-25700			
I	1/2 12.7	226-25800			
J	5/8 15.9	226-25900			
K	3/4 19.1	226-26000			
L	7/8 22.2	226-26100			
M	1 25.4	226-26200			
N	1 1/8 28.6	226-26300			
O	1 1/4 31.8	226-26400			
P	1 3/8 34.9	226-26500			
Q	1 1/2 38.1	226-26600			
R	1 5/8 41.3	226-26700			
S	1 3/4 44.5	226-26800			
T	1 7/8 47.6				
U	2 50.8				
Stitch spec.					
F					
S					
G					
TSU					

Needle gauge size		Needle clamp arm			
Code コ-ト	Inch mm	(Lower feed) (下送り)	(Option) (オプション)	(Option) (オプション)	(Option) (オプション)
		Part No.	Part No.	Part No.	Part No.
A	3/2 2.4	226-05107	226-05206	226-05305	226-05404
B	1/8 3.2	226-05206	226-05305	226-05404	226-05503
C	5/32 4.0	226-05305	226-05404	226-05503	226-05602
D	3/16 4.8	226-05404	226-05503	226-05602	226-05701
E	7/32 5.6	226-05503	226-05602	226-05701	226-05800
F	1/4 6.4	226-05602	226-05701	226-05800	226-05900
G	5/16 7.9	226-05701	226-05800	226-05900	226-06000
H	3/8 9.5	226-05800	226-05900	226-06000	226-06100
I	1/2 12.7	226-05900	226-06000	226-06100	226-06200
J	5/8 15.9	226-06000	226-06100	226-06200	226-06300
K	3/4 19.1	226-06100	226-06200	226-06300	226-06400
L	7/8 22.2	226-06200	226-06300	226-06400	226-06500
M	1 25.4	226-06300	226-06400	226-06500	226-06600
N	1 1/8 28.6	226-06400	226-06500	226-06600	226-06700
O	1 1/4 31.8	226-06500	226-06600	226-06700	226-06800
P	1 3/8 34.9	226-06600	226-06700	226-06800	226-06900
Q	1 1/2 38.1	226-06700	226-06800	226-06900	226-07000
R	1 5/8 41.3	226-06800	226-06900	226-07000	226-07100
S	1 3/4 44.5	226-06900	226-07000	226-07100	226-07200
T	1 7/8 47.6	226-07000	226-07100	226-07200	226-07300
U	2 50.8	226-07100	226-07200	226-07300	226-07400
Stitch spec.					
F					
S					
G					
TSU					

20. ACCESSORIE PARTS COMPONENTS

付属品関係



REF. NO. NOTE PART NO. P E S C R I P T I O N QTY

1	400-33439	ACCESSORIE BAG ASM.	777 777 777 777	1
2	SE-3482501-SE	WOOD SCREW D=4.8 L=25	4.8x25	(2)
3	WP-0501016-SC	WASHER 5X10.5X1	5X10.5X1	(2)
4	400-56705	KNEE LIFTER PRESSER ROD	400-56705	(1)
5	229-32800	ACCESSORIE BAG	777 777 777 777	(1)
6	229-33105	SCREW DRIVER MIDDLE	777 777 777 777	(1)
7	229-33204	SCREW DRIVER SMALL	777 777 777 777	(1)
8	89101-490-000	DRIVER	777 777 777 777	(1)
9	124-55507	HEXAGONAL WRENCH, 1.5	1.5	(1)
10	124-55705	HEXAGONAL WRENCH, 2.5	2.5	(1)
11	89141-372-000	HEXAGONAL WRENCH, LARGE	1.5	(1)
12	131-60106	SPANNER (5X6)	5X6	(1)
13	260-34801	WRENCH (7X8)	7X8	(1)
14	262-33700	WRENCH	7X8	(1)
15	260-34702	WRENCH (14X11)	14X11	(1)
16	229-31604	FRAME SUPPORT BAR	777 777 777 777	(1)
17	SM-4051255-SP	SCREW, M5 L=12	M5 L=12	(2)
18	WP-0531000-SC	WASHER 5.3X10X1	5.3X10X1	(2)
19	08 228-19809	SHEET	08 228-19809	(1)
20	08 400-55358	SPRING L	08 400-55358	(1)
21	01 226-53802	SHEET	01 226-53802	(1)
22	01 101-11508	SPRING	01 101-11508	(1)
23	01 102-10805	HARD ALUMINITE ROBBIN	01 102-10805	(2)
24	02 89117-051-000	ROBBIN	02 89117-051-000	(1)
25	08 102-31603	ROBBIN	08 102-31603	(1)
26	08 89117-663-000	ROBBIN	08 89117-663-000	(1)
27	89121-012-0A0	OILER ASM.	89121-012-0A0	(1)
28	MLL-007600CA	JUKE MACHINE OIL 7	MLL-007600CA	(1)
29	229-33303	VINYL COVER	229-33303	(1)
30	229-26059	RUBBER HINGE ASM.	229-26059	(1)
31	229-26000	RUBBER CUSHION	229-26000	(2)
32	229-26109	FRAME RUBBER CUSHION	229-26109	(2)
33	229-26208	MAIL	229-26208	(8)
34	229-26505	WASHER	229-26505	(2)
35	229-26356	HINGE COMPL.	229-26356	(2)
36	07 CM-6001002-01	WEEE INFORMATION SHEET	07 CM-6001002-01	(2)
37	400-37488	SHEET	400-37488	(1)
38	400-30768	OIL FILTER	400-30768	(1)
39	400-36428	ASSY FILTER A	400-36428	(1)
40	400-36125	FILTER	400-36125	(1)
41	400-35873	FILTER B	400-35873	(1)
42	229-33006	SCREW DRIVER, LARGE	229-33006	(1)
43	MDP-50031002	NEEDLE DPX5 #10-2	MDP-50031002	(1)
44	MDP-50031402	NEEDLE DPX5 #14-2	MDP-50031402	(1)
45	MDP-50032102	DPX5 #21-2	MDP-50032102	(1)
46	MDP-500R0902	NEEDLE DPX5 #9-2	MDP-500R0902	(1)

NOTE (注記)

- #01.....FOR LH-3528-7, LH-3568-7
- #02.....FOR LH-3528, LH-3568
- #03.....TYPE S
- #04.....TYPE F
- #05.....TYPE G
- #06.....TYPE A
- #07.....FOR JE
- #08.....FOR LH-3578-7, LH-3588-7
- #09.....FOR LH-3578, LH-3588

- LH-3528-7, LH-3568-7用
- LH-3528, LH-3568用
- S仕様
- F仕様
- G仕様
- A仕様
- JE用
- LH-3578-7, LH-3588-7用
- LH-3578, LH-3588用

23. TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)
交換ゲージ部品一覽表 (LH-3528-7用)

Needle gauge size 針 規		Throat plate 付 板	Needle clamp ass. 針 壓 器	Feed dog 送り 歯	
Code コ-ト	針 規	針 板	針 壓 器	送り 歯	送り 歯
					
		Part No.	Part No.	Part No.	Part No.
B	1/8 3.2	400-35681	400-26027	400-35690	400-35690
C	5/32 4.0	400-25495	400-26029	400-61271	400-25817
D	3/16 4.8	400-25490	400-26031	400-61272	400-25818
E	7/32 5.6	400-25491	400-26033	400-61273	400-25819
F	1/4 6.4	400-25492	400-26035	400-61274	400-25820
G	9/32 7.1	400-25493	400-26037	400-61275	400-25821
H	5/16 7.9	400-25494	400-26039	400-61276	400-25822
K	3/8 9.5	400-25495	400-26041	400-61277	400-25823
M	7/16 11.1	400-25498	400-26045	400-61278	400-25824
N	5/8 15.9	400-25499	400-26047	400-61279	400-25825
P	3/4 19.1	400-25500	400-26049	400-61280	400-25826
Q	7/8 22.2	400-25502	400-26051	400-61281	400-25827
R	1 25.4	400-25503	400-26053	400-61282	400-25828
S	1-1/8 28.6	400-25504	400-26055	400-61283	400-25829
S	1-1/4 31.8	400-25505	400-26057	400-61284	400-25830
Spec. spec.	S	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通
題 仕 務	G	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通

Needle gauge size 針 規		Presser foot ass. 押 込 足 組	Sliding plate ass. (Left) 滑り板(左)	Sliding plate ass. (Right) 滑り板(右)	Sliding plate ass. (Front) 滑り板(前)
Code コ-ト	針 規	押 込 足 組	滑り板(左)	滑り板(右)	滑り板(前)
					
		Part No.	Part No.	Part No.	Part No.
B	1/8 3.2	400-35886			
C	5/32 4.0	400-35887			
D	3/16 4.8	226-40353			
E	7/32 5.6	226-40452			
F	1/4 6.4	226-40551			
G	9/32 7.1	226-40759			
H	5/16 7.9	226-40858			
K	3/8 9.5	226-40957			
M	7/16 11.1				
L	1/2 12.7	226-41252			
N	5/8 15.9	226-41351			
P	3/4 19.1	226-41450			
Q	7/8 22.2	226-41658			
R	1 25.4	226-41757			
S	1-1/8 28.6	226-41856			
S	1-1/4 31.8	226-41955			
Spec. spec.	S	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通
題 仕 務	G	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通

24. TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)
交換ゲージ部品一覽表 (LH-3568用)

Needle gauge size 針 規		Throat plate 付 板	Needle clamp ass. (Option) (オプション)	Feed dog 送り 歯	Presser foot ass. (Tip-divided) (88-5368)
Code コ-ト	針 規	針 板	針 壓 器	送り 歯	押 込 足 組
					
		Part No.	Part No.	Part No.	Part No.
B	1/8 3.2	400-35563	400-35563	400-35563	400-35563
C	5/32 4.0	226-30208	400-25784	400-25784	400-35887
D	3/16 4.8	226-30404	400-25785	81613-512-00H	226-40353
E	7/32 5.6	226-30503	400-25786	400-25801	226-40452
F	1/4 6.4	226-30602	400-25787	81613-512-F0H	226-40551
G	9/32 7.1	226-30800	400-25788	400-25803	226-40759
H	5/16 7.9	226-30909	400-25789	400-25806	226-40858
K	3/8 9.5	226-31006	400-25790	81613-512-K0H	226-40957
L	1/2 12.7	226-31303	400-25792	400-25807	226-41252
M	5/8 15.9	226-31402	400-25793	400-25808	226-41351
N	3/4 19.1			81613-512-N0H	400-33947
Spec. spec.	S	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通
題 仕 務	G	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通

Needle gauge size 針 規		Throat plate 付 板	Needle clamp ass. (Left) 針 壓 器(左)	Needle clamp ass. (Right) 針 壓 器(右)	Needle clamp ass. (Option) 針 壓 器(オプション)
Code コ-ト	針 規	針 板	針 壓 器(左)	針 壓 器(右)	針 壓 器(オプション)
					
		Part No.	Part No.	Part No.	Part No.
B	1/8 3.2	226-28107	400-35781	400-35771	400-35877
C	5/32 4.0	226-28208	400-35783	400-35772	400-26083
D	3/16 4.8	226-28305	400-35783	400-35773	400-26085
E	7/32 5.6	226-28404	400-35784	400-35774	400-26087
F	1/4 6.4	226-28503	400-35785	400-35775	400-26089
G	9/32 7.1	226-28602	400-35786	400-35776	400-26091
H	5/16 7.9	226-28701	400-35787	400-35777	400-26092
K	3/8 9.5	226-28800	400-35787	400-35777	400-26093
L	1/2 12.7	226-28908	400-35788	400-35778	400-26097
M	5/8 15.9	226-29105	400-35789	400-35779	400-26098
N	3/4 19.1	226-29204	400-35770	400-35780	400-26101
Spec. spec.	S	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通
題 仕 務	G	仕 務 共 通	仕 務 共 通	仕 務 共 通	仕 務 共 通

Needle gauge size 針 規		Sliding plate ass. (Left) 滑り板(左)	Sliding plate ass. (Right) 滑り板(右)	Sliding plate ass. (Front) 滑り板(前)
Code コ-ト	針 規	滑り板(左)	滑り板(右)	滑り板(前)
				
		Part No.	Part No.	Part No.
B	1/8 3.2			
C	5/32 4.0			
D	3/16 4.8			
E	7/32 5.6			
F	1/4 6.4			
G	9/32 7.1			
H	5/16 7.9			
K	3/8 9.5			
L	1/2 12.7			
M	5/8 15.9			
N	3/4 19.1			
Spec. spec.	S	仕 務 共 通	仕 務 共 通	仕 務 共 通
題 仕 務	G	仕 務 共 通	仕 務 共 通	仕 務 共 通

25. TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)
 交換ゲージ部品一覽表 (LH-3568-7用)

Needle gauge size 針 幅		Feed dog 送り 歯		Presser foot ass. 押 さ え (足)	
Code コード	inch mm	(Option) (27' 592)	(Option) (27' 592)	(Tip-divided) (先端分岐形)	(Tip-divided) (先端分岐形)
B	1/8 3.2	400-51270	400-51270	400-35896	400-35896
C	3/32 4.0	400-51271	400-51271	400-35897	400-35897
D	1/16 4.8	400-51272	400-51272	400-35898	400-35898
E	1/8 6.4	400-51273	400-51273	400-35899	400-35899
F	3/32 7.6	400-51274	400-51274	400-35900	400-35900
G	1/4 9.5	400-51275	400-51275	400-35901	400-35901
H	5/16 12.7	400-51276	400-51276	400-35902	400-35902
K	3/8 9.5	400-51277	400-51277	400-35903	400-35903
L	1/2 12.7	400-51278	400-51278	400-35904	400-35904
M	5/8 15.9	400-51279	400-51279	400-35905	400-35905
N	3/4 19.1	400-51280	400-51280	400-35906	400-35906
P	7/8 22.2	400-51281	400-51281	400-35907	400-35907
Q	1 25.4	400-51282	400-51282	400-35908	400-35908
R	1-1/8 28.6	400-51283	400-51283	400-35909	400-35909
S	1-1/4 31.8	400-51284	400-51284	400-35910	400-35910
Spec. spec. 規格仕様	G	☆	☆	☆	☆

Needle gauge size 針 幅		Throat plate 針 板		Needle clamp ass. 針 止 器 (OP5)		Needle clamp ass. 針 止 器 (OP17)	
Code コード	inch mm	Part No.	Part No.	Needle clamp ass. (Left) 針 止 器 (左)	Needle clamp ass. (Right) 針 止 器 (右)	Needle clamp ass. (Left) 針 止 器 (左)	Needle clamp ass. (Right) 針 止 器 (右)
B	1/8 3.2	400-35881	400-35881	400-35771	400-35771	400-35878	400-35878
C	3/32 4.0	400-35882	400-35882	400-35772	400-35772	400-26063	400-26063
D	1/16 4.8	400-35883	400-35883	400-35773	400-35773	400-26064	400-26064
E	1/8 6.4	400-35884	400-35884	400-35774	400-35774	400-26065	400-26065
F	3/32 7.6	400-35885	400-35885	400-35775	400-35775	400-26066	400-26066
G	1/4 9.5	400-35886	400-35886	400-35776	400-35776	400-26067	400-26067
H	5/16 12.7	400-35887	400-35887	400-35777	400-35777	400-26068	400-26068
K	3/8 9.5	400-35888	400-35888	400-35778	400-35778	400-26069	400-26069
L	1/2 12.7	400-35889	400-35889	400-35779	400-35779	400-26070	400-26070
M	5/8 15.9	400-35890	400-35890	400-35780	400-35780	400-26071	400-26071
N	3/4 19.1	400-35891	400-35891	400-35781	400-35781	400-26072	400-26072
P	7/8 22.2	400-35892	400-35892	400-35782	400-35782	400-26073	400-26073
Q	1 25.4	400-35893	400-35893	400-35783	400-35783	400-26074	400-26074
R	1-1/8 28.6	400-35894	400-35894	400-35784	400-35784	400-26075	400-26075
S	1-1/4 31.8	400-35895	400-35895	400-35785	400-35785	400-26076	400-26076
Spec. spec. 規格仕様	G	☆	☆	☆	☆	☆	☆

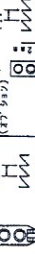
Needle gauge size 針 幅		Sliding plate ass. 滑り板 (左)		Sliding plate ass. 滑り板 (右)		Sliding plate ass. 滑り板 (前)	
Code コード	inch mm	Part No.	Part No.	Sliding plate ass. (Left) 滑り板 (左)	Sliding plate ass. (Right) 滑り板 (右)	Sliding plate ass. (Front) 滑り板 (前)	Part No.
B	1/8 3.2	400-25247	400-25247	400-25247	400-25247	400-25247	400-25247
C	3/32 4.0	400-25248	400-25248	400-25248	400-25248	400-25248	400-25248
D	1/16 4.8	400-25249	400-25249	400-25249	400-25249	400-25249	400-25249
E	1/8 6.4	400-25250	400-25250	400-25250	400-25250	400-25250	400-25250
F	3/32 7.6	400-25251	400-25251	400-25251	400-25251	400-25251	400-25251
G	1/4 9.5	400-25252	400-25252	400-25252	400-25252	400-25252	400-25252
H	5/16 12.7	400-25253	400-25253	400-25253	400-25253	400-25253	400-25253
K	3/8 9.5	400-25254	400-25254	400-25254	400-25254	400-25254	400-25254
L	1/2 12.7	400-25255	400-25255	400-25255	400-25255	400-25255	400-25255
M	5/8 15.9	400-25256	400-25256	400-25256	400-25256	400-25256	400-25256
N	3/4 19.1	400-25257	400-25257	400-25257	400-25257	400-25257	400-25257
Q	1 25.4	400-25258	400-25258	400-25258	400-25258	400-25258	400-25258
Spec. spec. 規格仕様	G	☆	☆	☆	☆	☆	☆

26. TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)
 交換ゲージ部品一覽表 (LH-3578用)

Needle gauge size 針 幅		Presser foot ass. 押 さ え (足)		Throat plate 針 板		Feed dog 送り 歯		Needle clamp ass. 針 止 器	
Code コード	inch mm	(Tip-divided) (先端分岐形)	(Tip-divided) (先端分岐形)	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
D	3/16 4.8	226-16557	226-16557	226-25305	226-25305	226-25305	226-25305	400-25801	400-25801
F	1/4 6.4	226-16558	226-16558	226-25306	226-25306	226-25306	226-25306	400-25802	400-25802
H	5/16 7.9	226-16559	226-16559	226-25307	226-25307	226-25307	226-25307	400-25803	400-25803
K	3/8 9.5	226-17050	226-17050	226-25800	226-25800	226-25800	226-25800	400-25804	400-25804
U	1-1/2 38.5	400-33959	400-33959	226-26808	226-26808	226-26808	226-26808	400-25816	400-25816
Spec. spec. 規格仕様	G	☆	☆	☆	☆	☆	☆	☆	☆

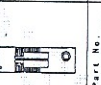
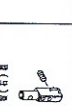
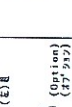
Needle gauge size 針 幅		Sliding plate ass. 滑り板 (左)		Sliding plate ass. 滑り板 (右)		Sliding plate ass. 滑り板 (前)	
Code コード	inch mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
D	3/16 4.8	226-01058	226-01058	226-00555	226-00555	400-42874	400-42874
F	1/4 6.4	226-01059	226-01059	226-00556	226-00556	400-42875	400-42875
H	5/16 7.9	226-01060	226-01060	226-00557	226-00557	400-42876	400-42876
K	3/8 9.5	226-01061	226-01061	226-00558	226-00558	400-42877	400-42877
U	1-1/2 38.5	226-01355	226-01355	226-00852	226-00852	400-42878	400-42878
Spec. spec. 規格仕様	G	☆	☆	☆	☆	☆	☆

27. TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578-7)
交換ゲージ部品一覽表 (LH-3578-7用)

Needle gauge size 針 幅		Pressor foot asm. 押 込 (組)	Throat plate 針 板	Feed dog 送 り 歯	Needle clamp asm. 針 筒 組
Code コード		 (Tip-divided) (先端分岐状) 2.4mm		 1.7 2.4 (Option) (オプション) 2.2mm	
Inch mm		Part No.	Part No.	Part No.	Part No.
D 3/16 4.8		228-16557	400-25490	400-35891	400-25831
F 1/4 6.4		228-18755	400-25492	400-35892	400-26035
H 5/16 7.9		228-16953	400-25494	400-50011	400-26039
K 3/8 9.5		228-17050	400-25495	400-35893	400-26041
Stitch spec. 縫 仕 様		Type G G 仕 様			

Needle gauge size 針 幅		Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Front) 滑り板(前)組
Code コード				
Stitch spec. 縫 仕 様		Type G G 仕 様		
Inch mm		Part No.	Part No.	Part No.
D 3/16 4.8		400-25247	400-25235	400-42880
F 1/4 6.4				
H 5/16 7.9				
K 3/8 9.5				

28. TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)
交換ゲージ部品一覽表 (LH-3588用)

Needle gauge size 針 幅		Throat plate 針 板	Needle clamp asm. (Left) 針 筒 組(左)	Needle clamp asm. (Right) 針 筒 組(右)	Needle clamp asm. (Option) (27' 9/32")	Part No.
Code 3-1'						
Stitch spec. 縫 仕 様		Type G G 仕 様				
Inch mm		Part No.	Part No.	Part No.	Part No.	
D 3/16 4.8		228-25305	400-35783	400-35773	400-26086	
E 7/32 5.6		228-25404	400-35764	400-35774	400-26087	
F 1/4 6.4		228-25503	400-35861	400-25562	400-26089	
H 5/16 7.9		228-25701	400-35786	400-35778	400-26072	
K 3/8 9.5		228-25800	400-35787	400-35777	400-26074	

Needle gauge size 針 幅		Feed dog 送り歯	Pressor foot asm. 押 針 (組)		
Code 3-1'					
				Type G G 仕様	
				Stitch spec.	
				Inch mm	
				D 3/16 4.8	
E 7/32 5.6					
F 1/4 6.4					
H 5/16 7.9					
K 3/8 9.5					

Needle gauge size 針 幅		Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Front) 滑り板(前)組
Code 3-1'				
Stitch spec. 縫 仕 様		Type G G 仕 様		
Inch mm		Part No.	Part No.	Part No.
D 3/16 4.8		226-01058	226-00555	400-42874
E 7/32 5.6				
F 1/4 6.4				
H 5/16 7.9				
K 3/8 9.5				

NUMERICAL, EXPERIMENTAL PARTS

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針 型	針 型 圖	針 型 圖	Needle clamp ass. (for OPS)		Needle clamp ass. (for DP17)		Needle clamp ass. (for DP17用)	
			針 型 圖 (DP5用)	針 型 圖 (E型)	針 型 圖 (E型)	針 型 圖 (E型)	針 型 圖 (E型)	針 型 圖 (E型)
D	3/16	4.8	400-25490	400-35763	400-35773	400-26065	400-26086	400-26086
E	7/32	5.8	400-25491	400-35764	400-35774	400-26066	400-26087	400-26088
F	1/4	6.4	400-25492	400-29561	400-29562	400-26069	400-26090	400-26090
H	5/16	7.9	400-25494	400-35766	400-35776	400-26072	400-26073	400-26093
K	3/8	9.5	400-25495	400-35767	400-35777	400-26074	400-26075	400-26095

Type G
G 仕様

Needle gauge size 針 規		Feed dog 送り足		Presser foot spec. 押足(型)	
Code コード		(Type 1) (JPT-999) 	(Type 2) (JPT-998A) 		
D	3/16 4.8	Part No.	400-35891	Part No.	228-16557
E	1/2 5.6		400-50009		228-16556
F	1/4 6.4		400-35892		228-16755
H	5/16 7.9		400-50011		228-16963
K	3/8 9.5		400-35893		228-17050
Stitch spec. 針 目 数		Type G G 型			

Needle gauge size 針 規		Sliding plate nom. (left) 滑り板(左)量	Sliding plate nom. (right) 滑り板(右)量	Sliding plate nom. (F not) 滑り板(非)量
Dode コード				
	Inch	mm	Part No.	Part No.
	D	3/16 4.8		
	E	7/32 5.6		
	F	1/4 6.4		
	H	5/16 7.8	400-25247	400-42880
	K	3/8 9.5	400-25235	
Slitch spec. 針 規 寸 法		Type G G 針 規		

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400-28778	31	2	400-33669	8	75	400-42874	2	40			
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400-29562	8	43	400-35180	2	51	400-52366	12				
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400-29905	30	2	400-35277	25	33	400-53371	16				
400-29964	4	11	400-35278	25	32	400-55358	24				
400-30027	8	85	400-35298	22	21	400-55358	24	50			
400-30037	6	30	400-35298	22	23	400-558	24	1			
400-30038	6	37	400-35394	22	4	400-56	24	21			
400-30298	2	14	400-35441	12	71	400-56	24	22			
400-30768	36	38	400-35704	20	50	400-56	24	48			
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400-31351	18	4	400-36359	24		400-56	24	5			
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