

MODEL : LH-3500A シリーズ
List No : 1538-06

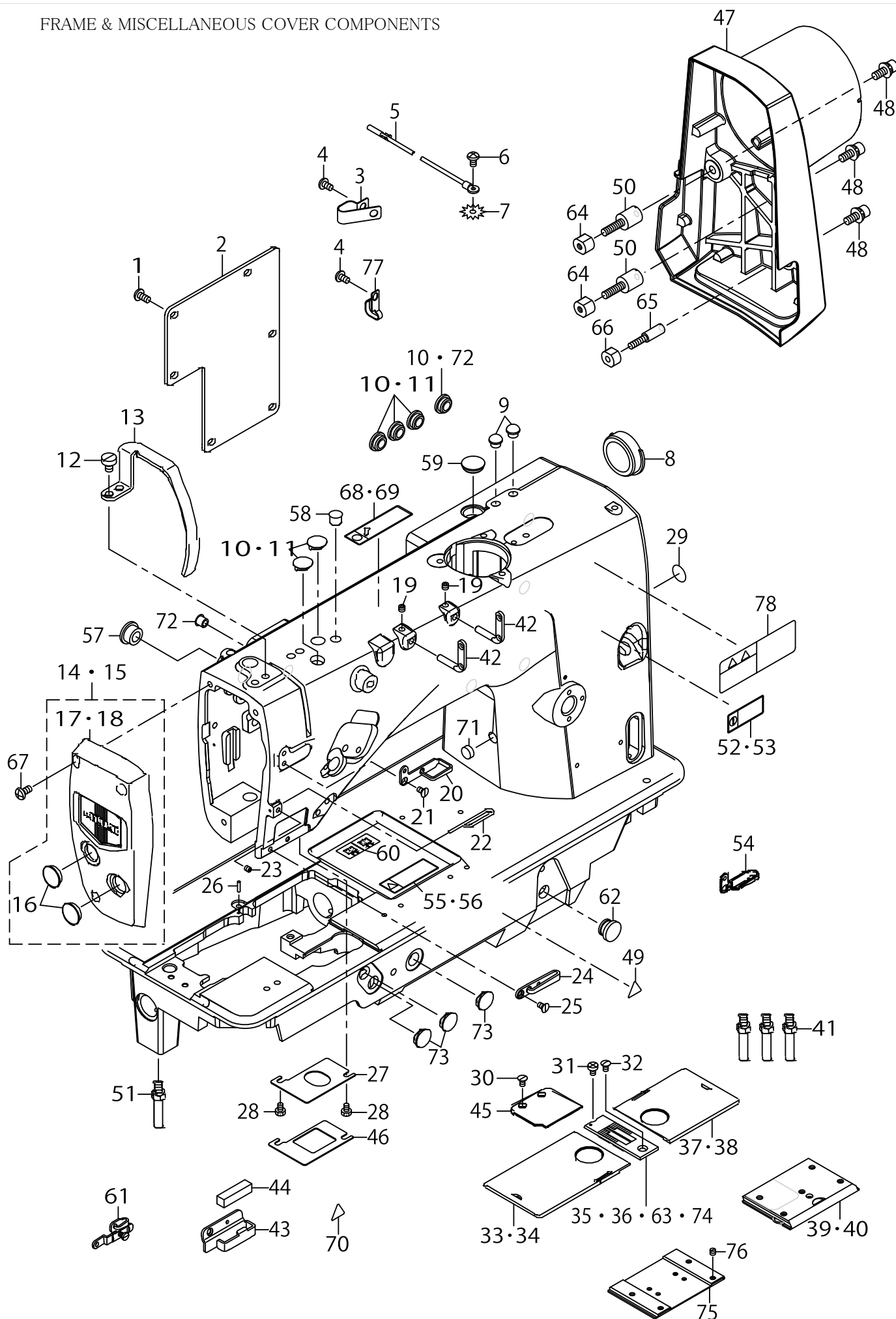
PARTS LIST

Published:09/16/2016

CONTENTS

FRAME & MISCELLANEOUS COVER COMPONENTS	1
MAIN SHAFT & THREAD TAKE-UP COMPONENTS	5
NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,LH-3528A-7,3578A,3578A-7)	7
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)	9
TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE..... G)	13
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)	15
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE..... G)	17
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)	21
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3578A,3578A-7,3588A,3588A-7).....	23
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)	25
FEED MECHANISM COMPONENTS.....	27
PRESSER BAR & TENSION RELEASE COMPONENTS.....	31
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7).	33
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS	37
WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)	39
LUBRICATION COMPONENTS	41
BELT COVER & BOBBIN WINDER COMPONENTS	45
BOTTOM COVER COMPONENTS.....	47
AK DEVICE COMPONENTS.....	49
THREAD STAND COMPONENTS.....	51
ACCESSORIE PARTS COMPONENTS	53
TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A).....	55
TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A).....	56
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)	57
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)	58
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)	59
TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G).....	60
TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G).....	61
TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G).....	62
TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G).....	63
LIST FOR INFORMATION OF CHANGE.....	64

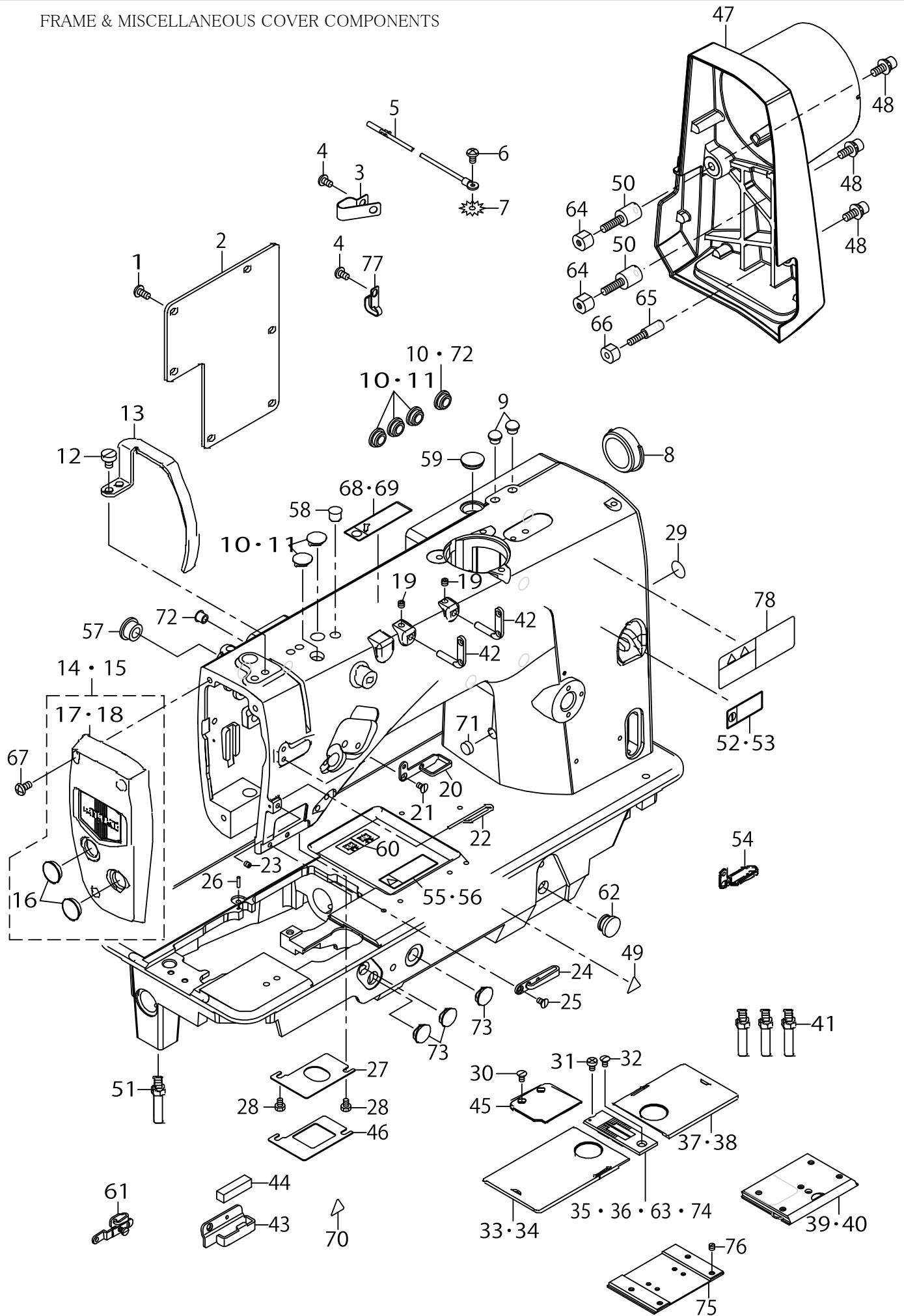
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			SM4051455SP			SCREW M5 L=14	6				
2			40028766			REAR_PLATE	1				
3			D2112555B00			CORD HOLDER LARGE	3				FOR LH-3528A-
4			SM4050855SP			SCREW	4				FOR LH-3528A-
5			23601057			EARTH CORD ASM.	1				FOR LH-3528A-
6			SM4050855SP			SCREW	1				FOR LH-3528A-
7			WT0530002KS			TOOTHED WASHER D=5.3	1				FOR LH-3528A-
8			22619100			CAP	1				FOR LH-3528A,
9			TA0800504R0			PLUG D=8 L=4.5	2				FOR LH-3528A,
10			TA1250406R0			RUBBER PLUG D=12.5 L=4	6				EXCEPT CHINA
11			TA1250406R0			RUBBER PLUG D=12.5 L=4	5				FOR CHINA
12			SM6060800SP			SCREW M6 L=8	2				
13			40028245			THREAD_TAKE_UP_LEVER_	1				
14			40030298			ASSY_FACE_COVER_28	1				FOR LH-3528A,
15			40030299			ASSY_FACE_COVER_68	1				FOR LH-3568A,
16		*	TA1600406R0			PLUG	2				
17		*	40029641	40030298	Replaced	FACE_COVER_28	1	1.00			FOR LH-3528A,
18		*	40029972			FACE_COVER_68	1				FOR LH-3568A,
19			SM8050412TP			SCREW M5 L=4	2				
20			40091179			THREAD_GUIDE_UPPER	1				
21			SM1040750TP			SCREW M4 L=7	1				
22			40029347			THREAD_GUIDE_WIRE	1				
23			SM8040402TP			SCREW M4X0.7 L=4	1				
24			40084142			THREAD_GUIDE_LOWER	1				
25			SM1040750TP			SCREW M4 L=7	1				
26			B1104051000			THROAT PLATE PIN	1				
27			40028730			PLATE	1				FOR LH-3528A,
28			SM9040603SC			SCREW M4 L=6	2				
29			22901805			GROUND MARK	1				
30			SM1040750TP			SCREW M4 L=7	2				FOR LH-3528A-
31			SM6040655TP			SCREW M4 L=6	1				
32			SM2040750TP			SCREW M4 L=7.4	1				
33			22601058			BED SLIDE LEFT ASM. A	1				EXCHANGING C
34			40025247			ASSY_SLIDE_PLATE-L-A	1				EXCHANGING C
35			22625503			THROAT PLATE 1/4	1				EXCHANGING C
36			40025492			THROAT_PLATE_TRIM-1/4	1				
37			22600555			BED SLIDE RIGHT ASM. A	1				EXCHANGING C
38			40025235			ASSY_SLIDE_PLATE-R-A	1				EXCHANGING C
39			40042880			ASSY_SLIDE_PLATE_F	1				FOR LH-3528A-
40			40042874			ASSY_SLIDE_PLATE_F STAN	1				FOR LH-3528A,
41			40096939			STUD	3				
42			22920706			TWO EYELET	2				
43			40032896			THREAD_GUIDE_FELT	1				TYPE A(ACCESS
44	☆		22603708			FELT	1				TYPE A(ACCESS
45			40028706			AUXILIARY_COVER	1				FOR LH-3528A-
46			40028731			PLATE	1				FOR LH-3568A,
47			40091182			MOTOR_COVER	1				FOR LH-3528A-
48			SL6061692TN			BOLT	3				FOR LH-3528A-
49			CM300200001			ATTENTION SEAL	1				
50			40091183			STUD_A	2				FOR LH-3528A-
51			40035180			BED_SCREW_STUD_B	1				
52			CM200200201			LABEL_02_C	1				FOR CHINA
53			CM200200202			LABEL_02	1				EXCEPT CHINA
54			40029078			THREAD_GUIDE_UPPER	1				
55			CM301100102			LABEL_03	1				EXCEPT CHINA
56			CM301100101			LABEL_03_C	1				FOR CHINA
57			TA1470704R0			RUBBER PLUG	1				
58			TA0950806R0			RUBBER PLUG	1				
59			TA1650406R0			PRUG	1				
60			40026811			THREADING_DIAGRAM	1				

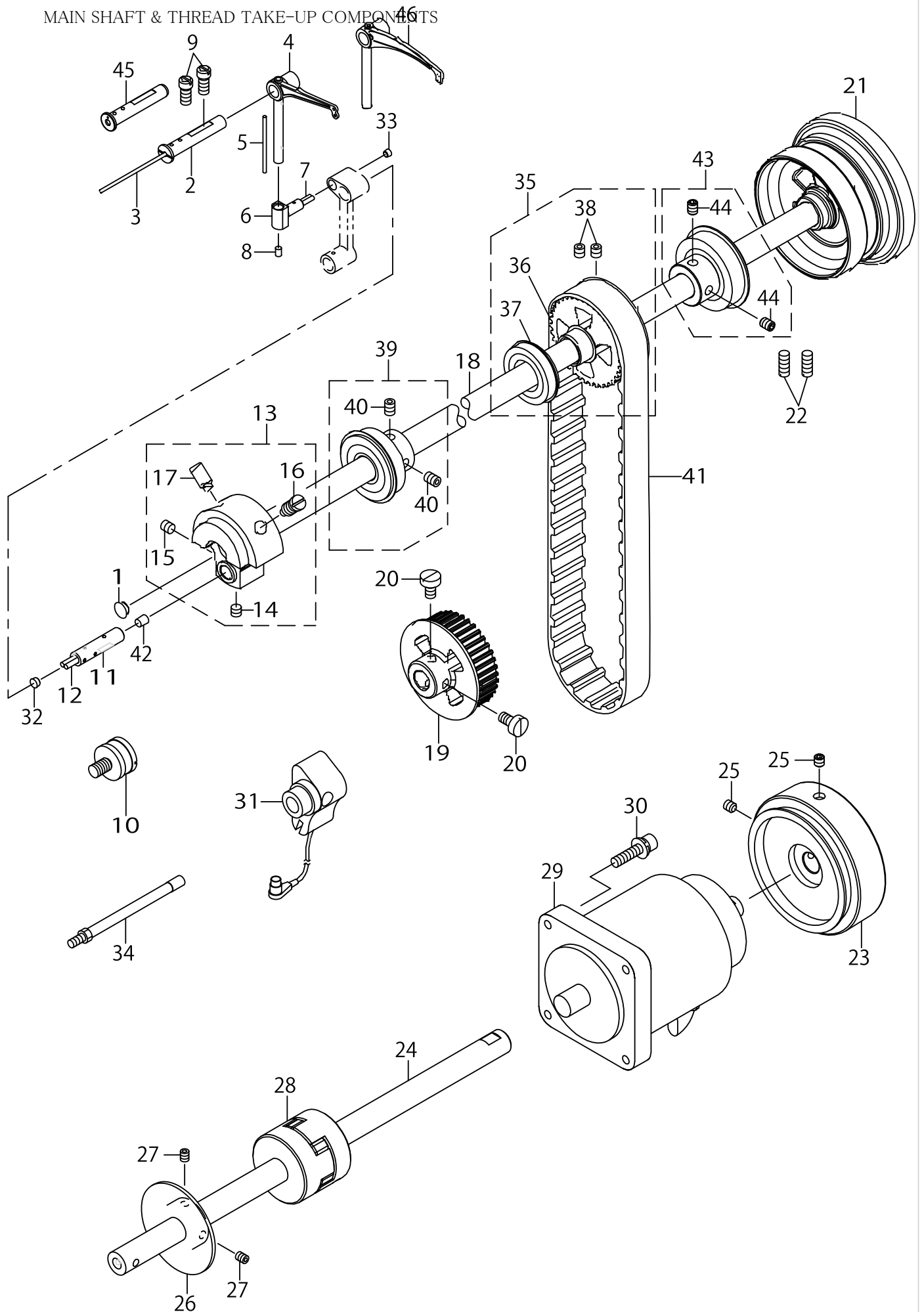
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

[illegible]

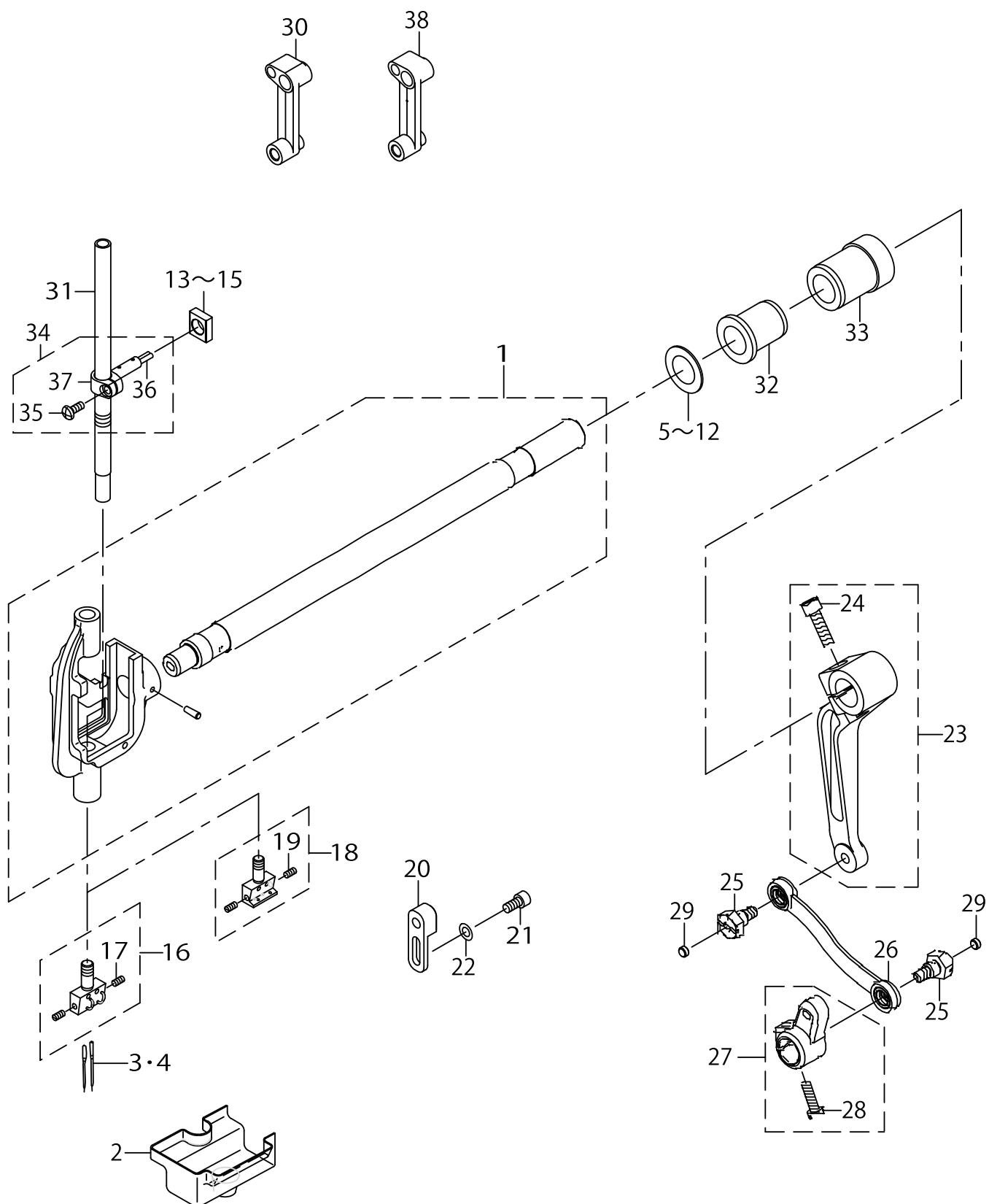
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



MAIN SHAFT & THREAD TAKE-UP COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			TA0750404R0			PLUG D=7.5 L=3.5	1				
2			22605307			THREAD TAKE-UP LEVER	1				
3			CQ202000000			OIL WICK	.15				
4	☆		40024093			THREAD TAKE-UP LEVER	1				
5			CQ202000000			OIL WICK	.04				
6			40022678			TAKE-UP LEVER THRUST	1				
7			CQ252000000			OIL WICK	.02				
8			22810907			RUBBER PLUG	1				
9			40010470			SHUTTLE_ASM_SCREW	2				
10			22622401			SYNCRO FRNGE	1				OPTIONAL PAR
11			40029964			NEEDLE_BAR_CRANK_PIN	1				
12			CQ303000000			OIL WICK	.02				
13			40031864			ASSY_COUNTER_WEIGHT	1				
14	*		SM8060552TP			SCREW M6 L=5	1				
15	*		SM8060612TP			SCREW M6 L=6	1				
16	*		40004171			COUNTER_WEIGHT_SCREW	1				
17	*		SM8081652TP			SCREW M8 L=16	1				
18			40024436			MAINSHAFT	1				FOR LH-3528A,
19			40028117			LOWER_SPROCKET	1				
20			SM6061150TP			SCREW M6 L=11	2				
21			40032987			HAND_WHEEL	1				FOR LH-3528A,
22			SM8061550TP			SCREW M6 L=15	2				FOR LH-3528A,
23			40091181			HAND_WHEEL	1				FOR LH-3528A-
24			40091180			MAIN_SHAFT	1				FOR LH-3528A-
25			SM80608A2TP			SCREW M6 L=8	2				FOR LH-3528A-
26			40013354			WINDER_DRIVING_WHEEL	1				
27			SM8060612TP			SCREW M6 L=6	2				
28			40051473			COUPLING_ASM.	1				FOR LH-3528A-
29			40091227			SERVO_MOTOR_550W	1				FOR LH-3528A-
30			SL6052592TN			BOLT	4				FOR LH-3528A-
31			40026920			SYNCHRONIZER_ASM.	1				OPTIONAL PAR
32			TA0500301R0			PLUG 5X5.8 L=3	1				
33			TA0370301R0			PLUG D=3.7X4.4 L=3	1				
34			40032142			SENSOR_SUPPORT_SHAFT	1				OPTIONAL PAR
35			40029048			ASSY_MAINSHAFT_BEARING	1				
36	*		40028116			MAIN_SHAFT_SPROCKET	1				
37	*		SB120002500			BEARING	1				
38	*		SM8060612TP			SCREW M6 L=6	2				
39			40029047	40142685	Replaced	ASSY_MAINSHAFT_BEARING	1	1.00			
40	*		40010417			BEARING_BUSH_SCREW	2				
41			40028652			TIMING_BELT	1				
42			TA0490601R0			PLUG D=4.9X5.5 L=6	1				
43			40029049	40150029	Replaced	ASSY_MAINSHAFT_BEARING	1	1.00			FOR LH-3528A,
44	*		SM8060812TP			SCREW M6 L=8	2				
45			40098905			THREAD TAKE-UP LEVER	1				FOR LH-3578A,
46			40043322			TAKE-UP LEVER_E_COATING	1				FOR LH-3578A,

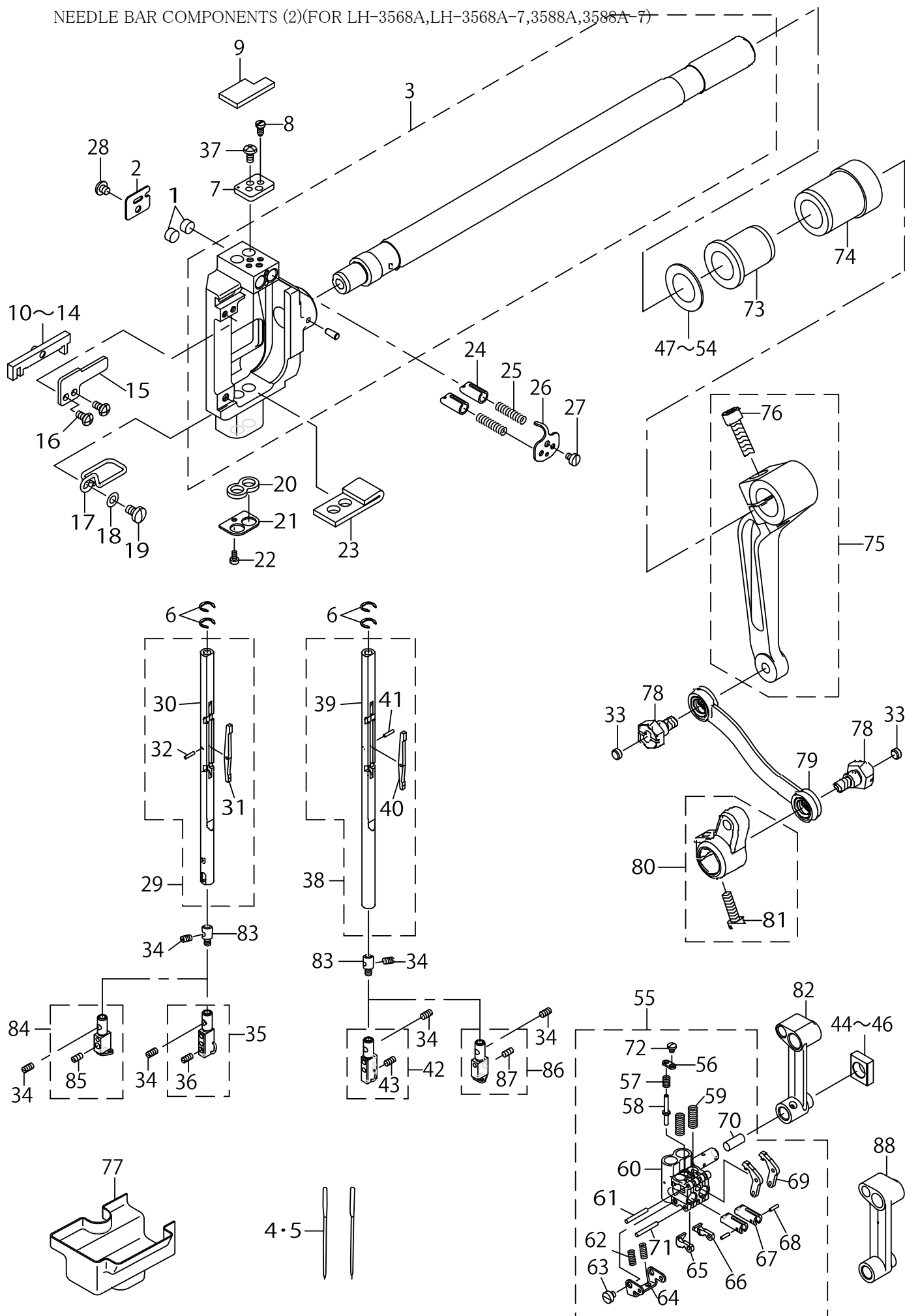
NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,LH-3528A-7,3578A,3578A-7)



NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,LH-3528A-7,3578A,3578A-7)

[illegible]

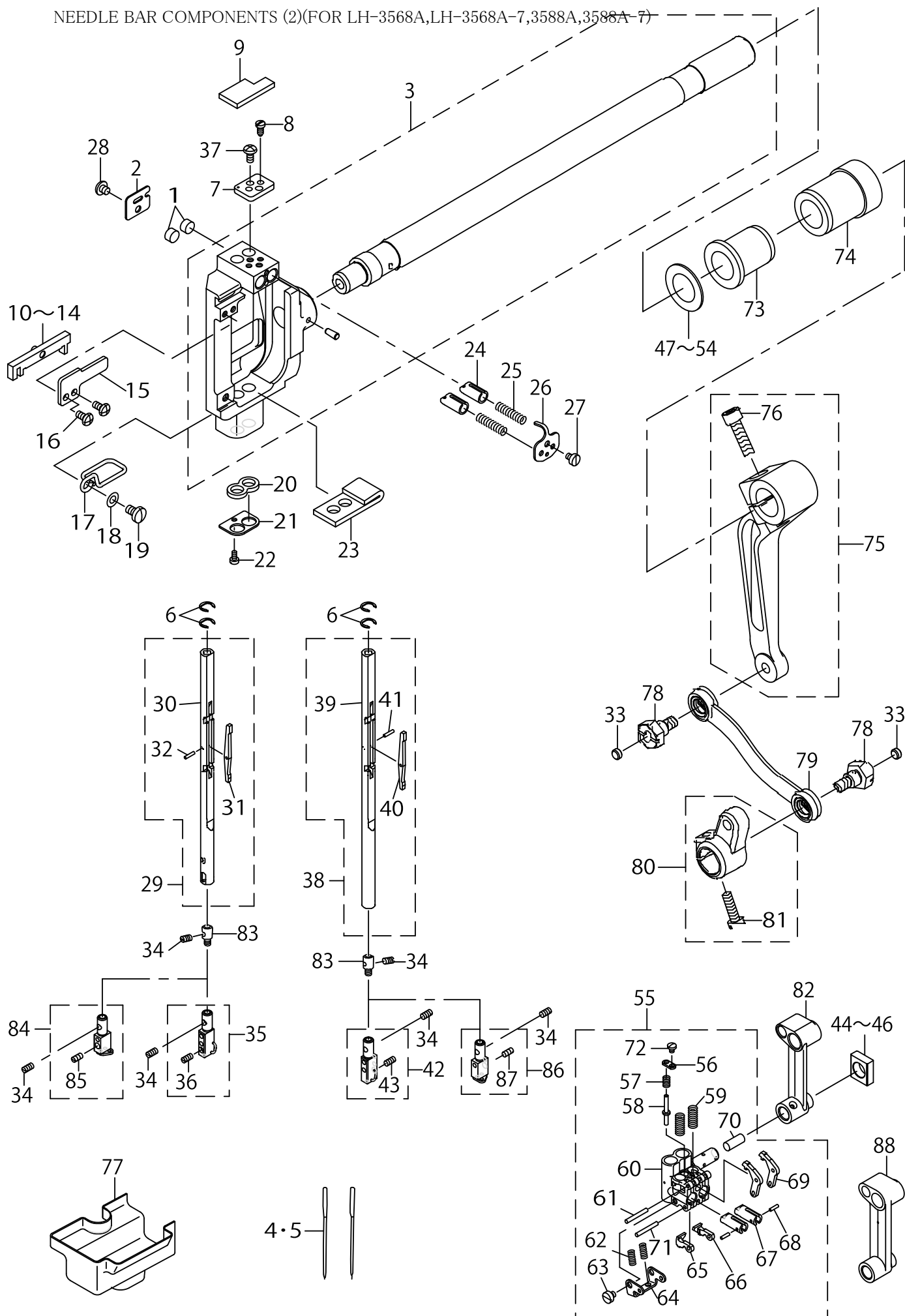
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22903702	11002904	Replaced	ROLLER FELT	2	1.00			
2			22681209			FELT COVER	1				
3			40026402			NEEDLE_BAR.ROCKING_BA	1				
4	☆		MDP500B1400			NEEDLE DPX5 #14	2				SELECTIVE PAF
5	☆		MDP500B2100			NEEDLE DPX5 #21	2				SELECTIVE PAF
6			40028668			RING_A	4				
7			22682702			NEEDLE BAR SWIVEL STO	1				
8			22681712			STOPPER SCREW	2				
9			40039629			FELT	1				
10			22681951			SLIDER BLOCK ASM. A	1				SELECTIVE PAF
11			22682058			SLIDER BLOCK ASM. B	1				SELECTIVE PAF
12			22682157			SLIDE BLOCK	1				SELECTIVE PAF
13			22682256			SLIDER BLOCK ASM. D	1				SELECTIVE PAF
14			22682355			SLIDER BLOCK ASM. E	1				SELECTIVE PAF
15			22681803			SLIDE BLOCK GUIDE PLA1	1				
16			SS4090715SP			SCREW 9/64-40 L=7	2				
17			22685903			FELT GUIDE	1				
18			WP0450000SD			WASHER 4.5X8X0.5	1				
19			SS7110710SP			SCREW 11/64-40 L=7	1				
20			22686000			NEEDLE BAR OIL SEAL FE	1				
21			22685804			NEEDLE BAR OIL SEAL PL	1				
22			SS6060510TP			SCREW 3/32-56 L=4.5	1				
23			22686109			NEEDLE BAR OIL SEAL FE	1				
24			22681407			NEEDLE BAR STOPPER	2				
25			22681506			SPRING	2				
26			22681316	40095222	Replaced	STOPPER SPRING COVER	1	1.00			
27			SS6080410SP			SCREW 1/8-44 L=4	1				
28			SS4090415SP			SCREW 9/64-40 L=4	1				
29			40026983			NEEDLE_BAR.ASM.LEFT	1				
30	*		40026982	40026983	Replaced	NEEDLE_BAR.LEFT	1	1.00			
31	*		22685200	40064252	Replaced	SEESAW PLATE	1	1.00	選択部品	APW- 右 LH-89	
31	*		22685200	40026983	Replaced Replace	SEESAW PLATE	1	1.00	選択部品	LH- 左	
31	*		22685200	40064253	Replaced Replace	SEESAW PLATE	1	1.00	選択部品	APW- 左 LH-8	
31	*		22685200	40026984	Replaced Replace	SEESAW PLATE	1	1.00	選択部品	LH- 右	
32	*		22685408			NEEDLE BAR PIN	1				
33			TA0370301R0			PLUG D-3.7X4.4 L=3	2				
34			B1425526000			SCREW 1/8-44 L=6	4				
35			40029561			ASSY_NEEDLE_CLAMP_L(1/	1				EXCHANGING C
36	*		SS8080660TP			SCREW 1/8-44 L=5.5	2				
37			SS4090715SP			SCREW 9/64-40 L=7	2				
38			40026984			NEEDLE_BAR.ASM.RIGHT	1				
39	*		40026981			NEEDLE_BAR.RIGHT	1				
40	*		22685200	40064252	Replaced	SEESAW PLATE	1	1.00	選択部品	APW- 右 LH-89	
40	*		22685200	40026983	Replaced Replace	SEESAW PLATE	1	1.00	選択部品	LH- 左	
40	*		22685200	40064253	Replaced Replace	SEESAW PLATE	1	1.00	選択部品	APW- 左 LH-8	
40	*		22685200	40026984	Replaced Replace	SEESAW PLATE	1	1.00	選択部品	LH- 右	
41	*		22685408			NEEDLE BAR PIN	1				
42			40029562			ASSY_NEEDLE_CLAMP_R(1/	1				EXCHANGING C
43	*		SS8080660TP			SCREW 1/8-44 L=5.5	2				
44			23204506			ROCKING ROD SQUARE BI	1				SELECTIVE PAF
45			23204605			ROCKING ROD SQUARE BI	1				SELECTIVE PAF
46			23204704			ROCKING ROD SQUARE BI	1				SELECTIVE PAF
47			22606206			SPACER Y	1				SELECTIVE PAF
48			22606305			SPACER Z	1				SELECTIVE PAF
49			22607600			SPACER A	1				SELECTIVE PAF
50			22607709			SPACER B	1				SELECTIVE PAF
51			B1438512B00			WASHER 17.1X28X1.5	1				SELECTIVE PAF
52			22607808			SPACER D	1				SELECTIVE PAF
53			22607907			SPACER E	1				SELECTIVE PAF
54			22606404			SPACER F	1				SELECTIVE PAF

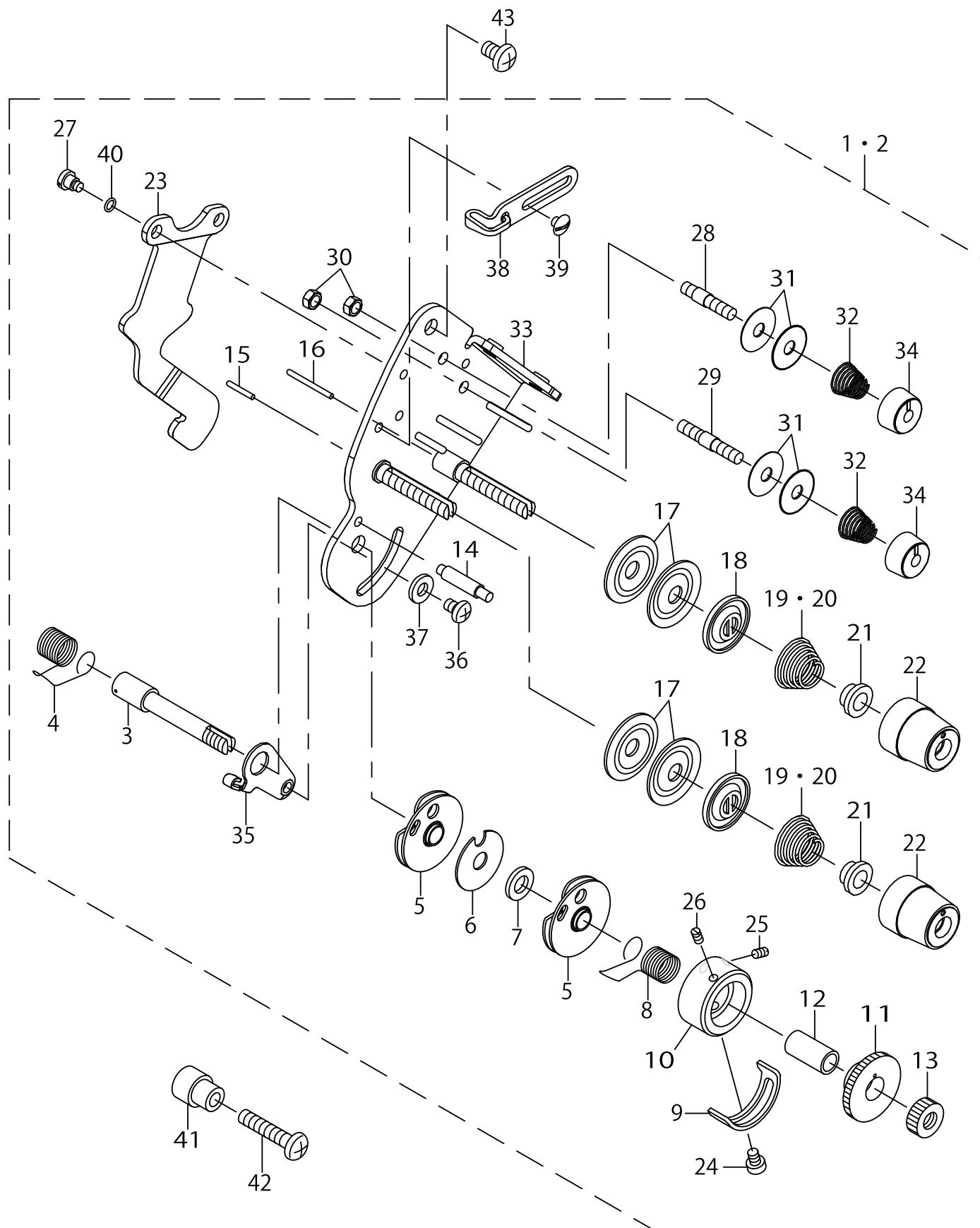
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,LH-3568A-7,3588A,3588A-7)

[illegible]

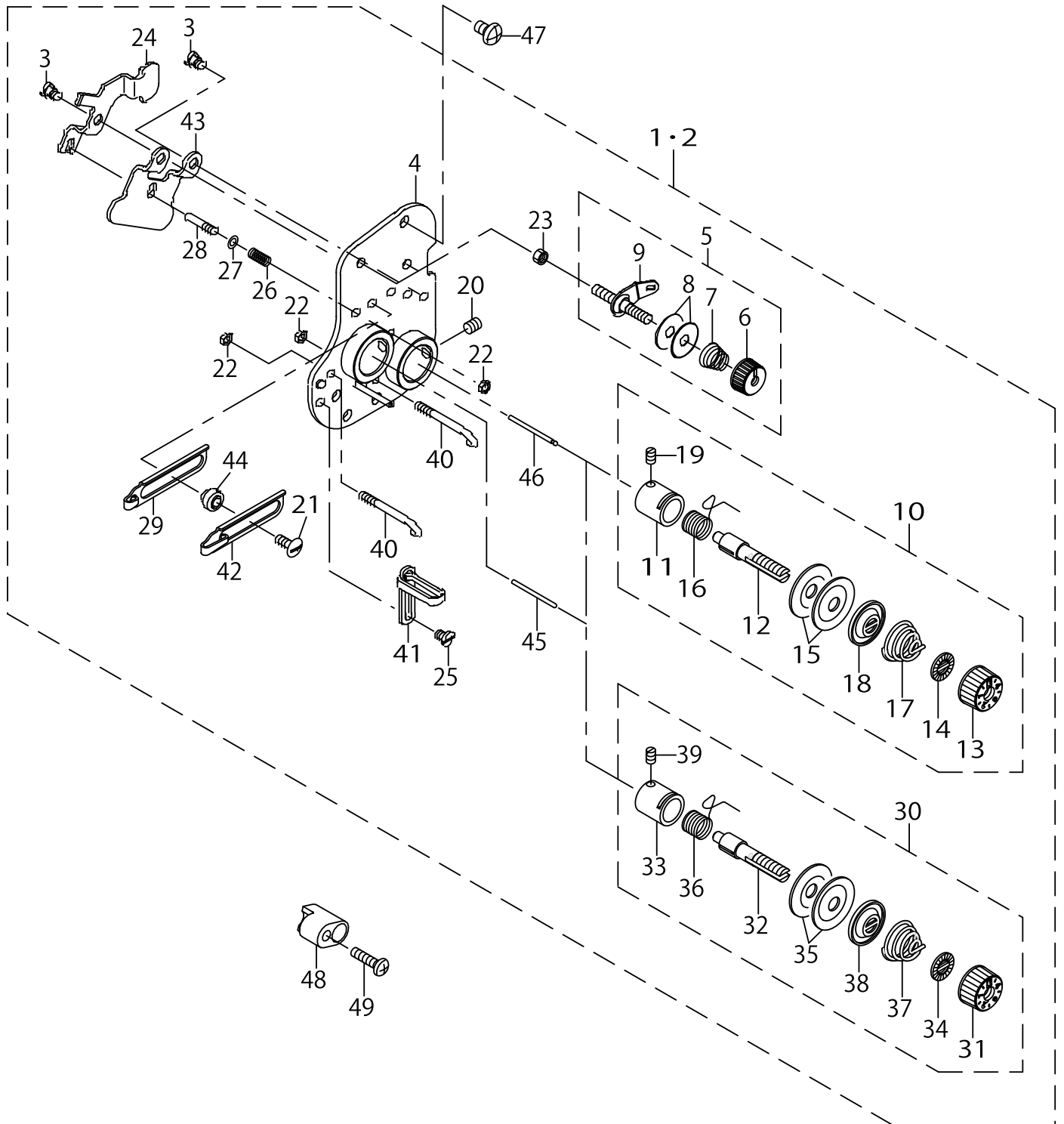
TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE G)



TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE G)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40091191			COMP_THREAD_TENSION_M	1				TYPE S
2			40094770			COMP_THREAD_TENSION_M	1				TYPE G
3		*	10697605			THREAD TAKE-UP SPRING	1				
4	☆	*	22618706			THREAD TAKE-UP SPRING	2				
5		*	B31375270A0			TAKE-UP SPRING GUIDE A	1				
6		*	B3142527000			TAKE-UP SPRING GUIDE P	1				
7		*	B3139527000			COLLAR	1				
8	☆	*	22618805			THREAD TAKE-UP SPRING	1				
9		*	B3138527000			ADJUSTING PLATE B	1				
10		*	22617609			THREAD TENSION POST	1				
11		*	22617708			TAKE-UP SPRING GUIDE	1				
12		*	B3141527000			PRESSER COLLAR	1				
13		*	22617807	22928808	Replaced	NUT	1	1.00			
14		*	B3143527000			TAKE-UP SPRING GUIDE S	1				
15		*	22618201			TENSION RELEASE PIN A	1				
16		*	22618300			TENSION RELEASE PIN B	1				
17		*	B3126012000	22921506	Replaced	THREAD TENSION DISK	4	1.00			
18		*	22617906			THREAD TENSION DISK PF	2				
19		*	B3129012A00			TENSION SPRING	2				TYPE S
20		*	B3114232000			THREAD TENSION SPRING	2				TYPE G
21		*	B3112704000			TENSION SPRING BUSHING	2				
22		*	11957008			THREAD TENSION KNOB	2				
23		*	40091259			DISK_RELEASE_PLATE_B	1				
24		*	SS7090510SP			SCREW 9/64-40 L= 4.6	1				
25		*	22618904	SM8030500SP	Replaced	SET SCREW	1	1.00			
26		*	22618904	SM8030500SP	Replaced	SET SCREW	1	1.00			
27		*	SD0470316TP			SHOULDER SCREW D=4.7 H	2				
28		*	10124204			THREAD TENSION POST A	1				
29		*	10124303			THREAD TENSION POST B	1				
30		*	NS6110310SP			NUT 11/64-40	2				
31		*	10741106			FIRST THREAD TENSION P	4				
32		*	11045101			THREAD TENSION SPRING	2				
33		*	40091258			ASSY_TENSION_BASE_PLAT	1				
34		*	11072402			THREAD TENSION NUT	2				
35		*	10697506			THREAD TENSION BRACKI	1				
36		*	SS4110615SP			SCREW 11/64-40 L=6	1				
37		*	WP0501016SD			WASHER 5X10.5X1	1				
38		*	40083824			THREAD_TAKE_UP_GUIDE_I	1				
39		*	SS5090420SP			SCREW 9/64-40 L=3.5	2				
40		*	RO036080200			RUBBER RING	2				
41			40091193			STUD	1				
42			SM4052501SP			SCREW	1				
43			SM4051001SN			SCREW M5	1				

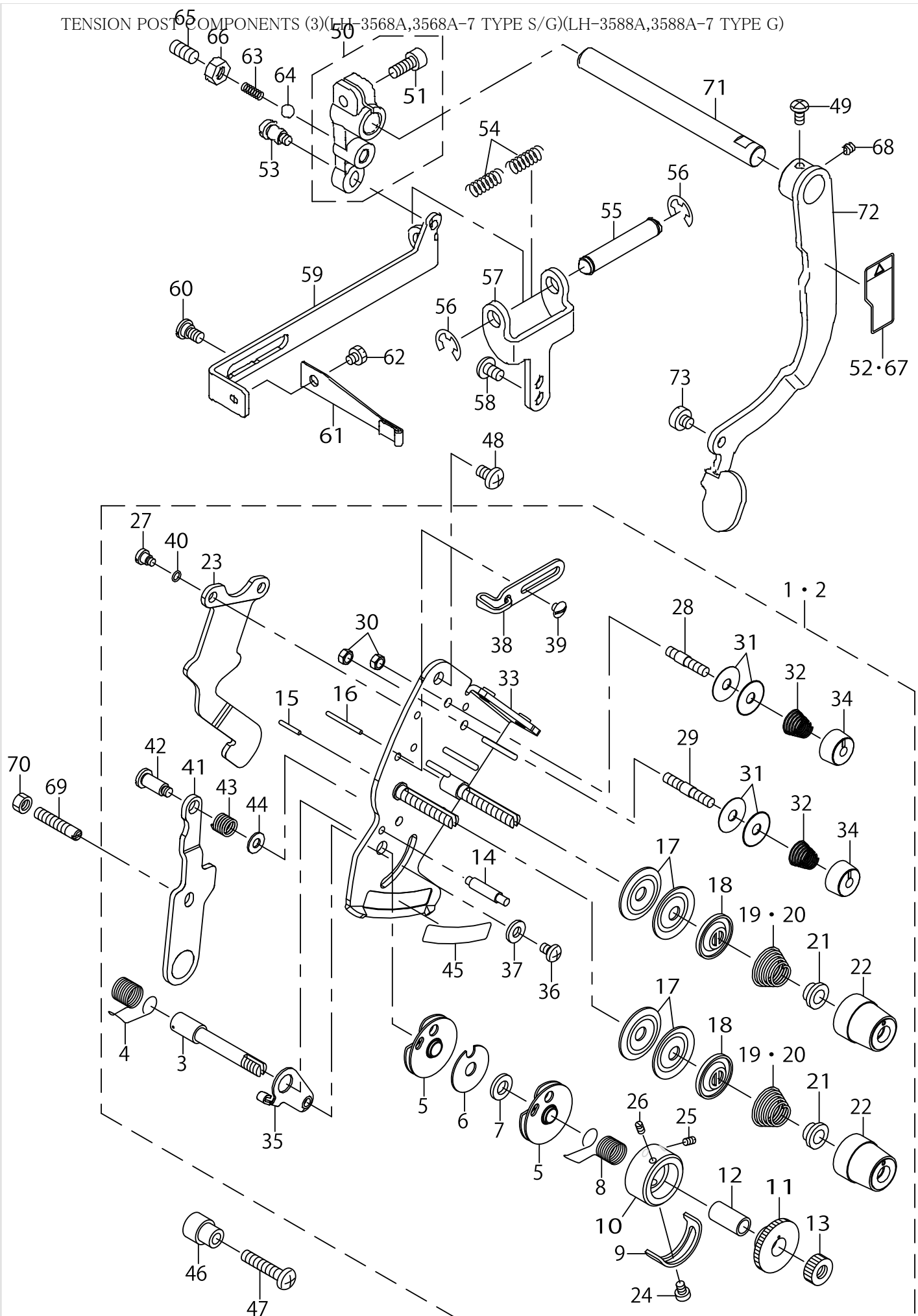
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)



TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40032707			COMP_THREAD_TENSION_2	1				TYPE F
2			40032709			COMP_THREAD_TENSION_2	1				TYPE A
3		*	SD0470316TP			SHOULDER SCREW D=4.7 I	3				
4		*	40028250	40032707	Replaced	ASSY_TENSION_BASE_PLAT	1	1.00	選択部品	LH-3528S	
4		*	40028250	40032708	Replaced Replace	ASSY_TENSION_BASE_PLAT	1	1.00	選択部品	LH-3528G	
4		*	40028250	40032709	Replaced Replace	ASSY_TENSION_BASE_PLAT	1	1.00	選択部品	LH-3528A	
4		*	40028250	40032710	Replaced Replace	ASSY_TENSION_BASE_PLAT	1	1.00	選択部品	LH-3568S	
4		*	40028250	40032711	Replaced Replace	ASSY_TENSION_BASE_PLAT	1	1.00	選択部品	LH-3568G	
4		*	40028250	40061321	Replaced Replace	ASSY_TENSION_BASE_PLAT	1	1.00	選択部品	APW-895	
5		*	40052366			ASSY_THREAD_TENSION	2				
6		*	11072402			THREAD TENSION NUT	1				
7		*	22945505			THREAD TENSION SPRING	1				
8		*	B3214047000	22945802	Replaced	BOBBIN WINDER TENSION	2	1.00			
9		*	22529473			BOBBIN THREAD TENSION	1				
10		*	40056698			THREAD TENSION ASM.	1				TYPE F
11		*	22945307			THREAD TENSION POST B.	1				
12		*	22921209			THREAD TENSION POST	1				
13		*	23626005			THREAD TENSION NUT	1				
14		*	22921407			ROTATION STOPPER	1				
15		*	22921506			THREAD TENSION DISK	2				
16	☆	*	22921605			THREAD TAKE-UP SPRING	1				
17		*	B3129012A00			TENSION SPRING	1				
18		*	22921803			DISK STOPPER	1				
19		*	SS8090670SP			SCREW 9/64-40 L= 5.5	1				
20		*	SM8050612TP			SCREW M5X6	2				
21		*	SS5091020SP			SCREW 9/64-40 L= 9.5	2				
22		*	NS6080210SP			NUT 1/8-44	3				
23		*	NS6110310SP			NUT 11/64-40	2				
24		*	40034840			RELEASE LEVER	1				
25		*	SS6090520SP			SCREW 9/64-40 L= 5.0	1				
26		*	40009222			PRESSER PLATE ADJUSTIN	1				
27		*	WP0350516SD	WP0320500SD	Replaced	WASHER 3.5X6X0.5	1	1.00			
28		*	40015699			SPRING_GUIDE	1				
29		*	40060689			THREAD_TAKE_UP_GUIDE	1				
30		*	40080006			ASSY_THREAD_TENSION_A	1				TYPE A
31		*	23626005			THREAD TENSION NUT	1				
32		*	B3115552000			TENSION POST	1				
33		*	B3111126000	22945307	Replaced	TENSION POST SOCKET	1	1.00			
34		*	B3120125000			ROTATING STOPPER	1				
35		*	13138201			THREAD TENSION DISK	2				
36	☆	*	D3128555D00			TAKE-UP SPRING	1				
37		*	D3129555D00			THREAD TENSION SPRING	1				
38		*	B3132552000			THREAD TENSION DISK PF	1				
39		*	SS8090670SP			SCREW 9/64-40 L= 5.5	1				
40		*	40049219			THREAD GUIDE	2				
41		*	40060693			THREAD_GUIDE_UPPER_A	1				
42		*	40060840			THREAD_TAKE_UP_GUIDE_I	1				
43		*	40034660			DISK_RELEASE_PLATE	1				
44		*	23203300			THREAD GUIDE COLLAR	2				
45		*	B3118552F00			TENSION RELEASING PIN	1				
46		*	B3118552I00			TENSION RELEASING PIN I	1				
47			SM4050855SP			SCREW	2				
48			40091194			TENSION_STUD_A	1				
49			SM4041601SN			SCREW	1				

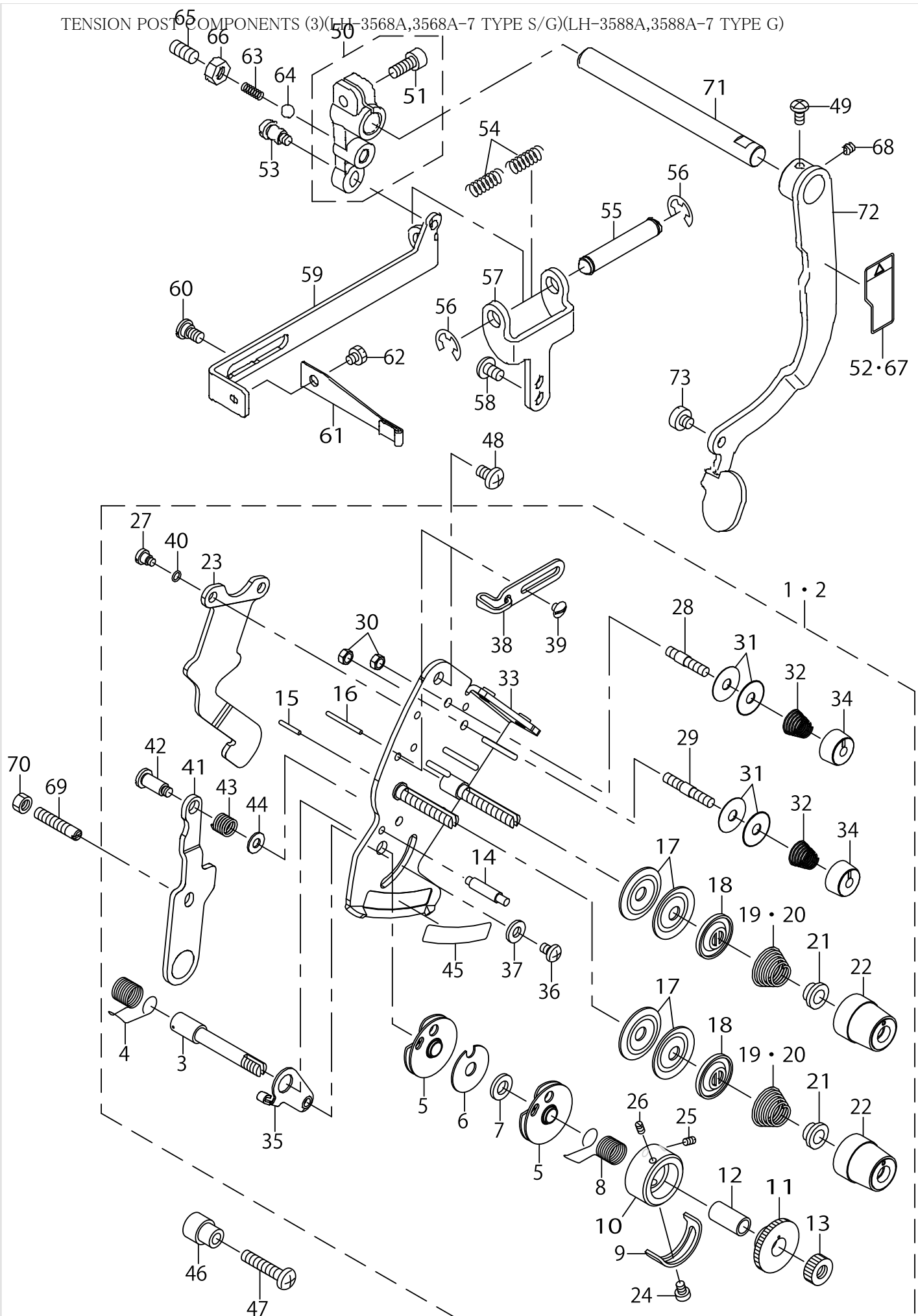
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)



TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40091192			COMP_THREAD_TENSION_M	1				TYPE S
2			40094771			COMP_THREAD_TENSION_M	1				TYPE G
3		*	10697605			THREAD TAKE-UP SPRING	1				
4	☆	*	22618706			THREAD TAKE-UP SPRING	1				
5		*	B31375270A0			TAKE-UP SPRING GUIDE A	2				
6		*	B3142527000			TAKE-UP SPRING GUIDE P	1				
7		*	B3139527000			COLLAR	1				
8	☆	*	22618805			THREAD TAKE-UP SPRING	1				
9		*	B3138527000			ADJUSTING PLATE B	1				
10		*	22617609			THREAD TENSION POST	1				
11		*	22617708			TAKE-UP SPRING GUIDE	1				
12		*	B3141527000			PRESSER COLLAR	1				
13		*	22617807	22928808	Replaced	NUT	1	1.00			
14		*	B3143527000			TAKE-UP SPRING GUIDE S	1				
15		*	22618201			TENSION RELEASE PIN A	1				
16		*	22618300			TENSION RELEASE PIN B	1				
17		*	B3126012000	22921506	Replaced	THREAD TENSION DISK	4	1.00			
18		*	22617906			THREAD TENSION DISK PF	2				
19		*	B3129012A00			TENSION SPRING	2				TYPE S
20		*	B3114232000			THREAD TENSION SPRING	2				TYPE G
21		*	B3112704000			TENSION SPRING BUSHING	2				
22		*	11957008			THREAD TENSION KNOB	2				
23		*	40091259			DISK_RELEASE_PLATE_B	1				
24		*	SS7090510SP			SCREW 9/64-40 L= 4.6	1				
25		*	22618904	SM8030500SP	Replaced	SET SCREW	1	1.00			
26		*	22618904	SM8030500SP	Replaced	SET SCREW	1	1.00			
27		*	SD0470316TP			SHOULDER SCREW D=4.7 H	2				
28		*	10124204			THREAD TENSION POST A	1				
29		*	10124303			THREAD TENSION POST B	1				
30		*	NS6110310SP			NUT 11/64-40	2				
31		*	10741106			FIRST THREAD TENSION P	4				
32		*	11045101			THREAD TENSION SPRING	2				
33		*	40091265			ASSY_TENSION_BASE_PLAT	1				
34		*	11072402			THREAD TENSION NUT	2				
35		*	10697506			THREAD TENSION BRACKI	1				
36		*	SS4110615SP			SCREW 11/64-40 L=6	1				
37		*	WP0501016SD			WASHER 5X10.5X1	1				
38		*	40083824			THREAD_TAKE_UP_GUIDE_I	1				
39		*	SS5090420SP			SCREW 9/64-40 L=3.5	2				
40		*	RO036080200			RUBBER RING	2				
41		*	40091266			REPOSITIONING RELEASE L	1				
42		*	SD0601171SP			HINGE SCREW D= 6 H=11	1				
43		*	B1449526000			REPOSITIONING LEVER SP	1				
44		*	WP0450801SP			WASHER	1				
45		*	40091267			TENSION_PLATE_LABEL	1				
46			40091193			STUD	1				
47			SM4052501SP			SCREW	1				
48			SM4050855SP			SCREW	1				
49			SM4040855SP			SCREW	1				
50			40032327			ASSY_REPOSITIONING_ARM	1				
51		*	SM6051202TP			SCREW M5X0.8 L=12	1				
52			CM300400902			LABEL_04	1				EXCEPT CHINA
53			SD0640752TP			HINGE SCREW D= 6.35 H=	1				
54			22687503			SPRING	2				
55			22687701			SPRING SHAFT	1				
56			RE0700000K0			E-RING 7	2				
57			22687602			SPRING BASE	1				
58			SM4050855SP			SCREW	2				
59			22687107			REPOSITIONING PLATE	1				
60			SD0640247TP			SHOULDER SCREW D=6.35	2				

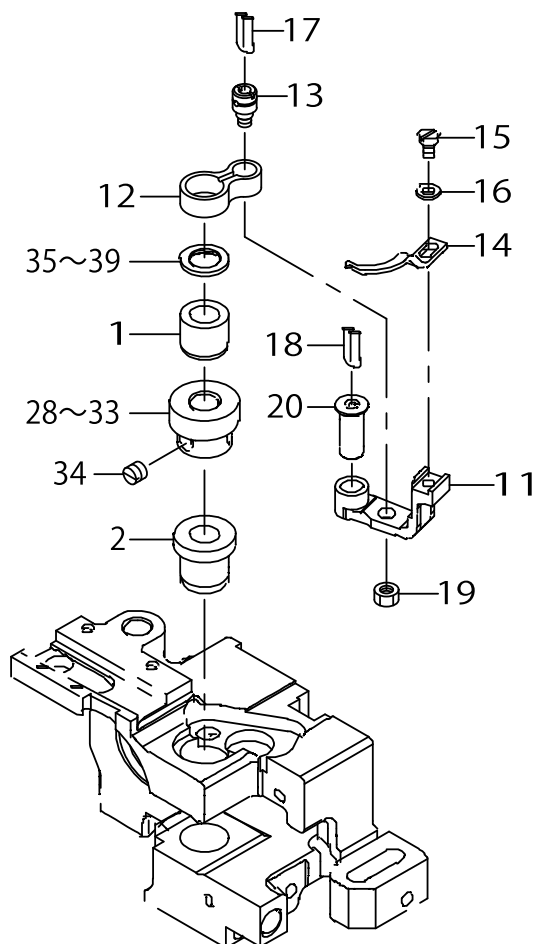
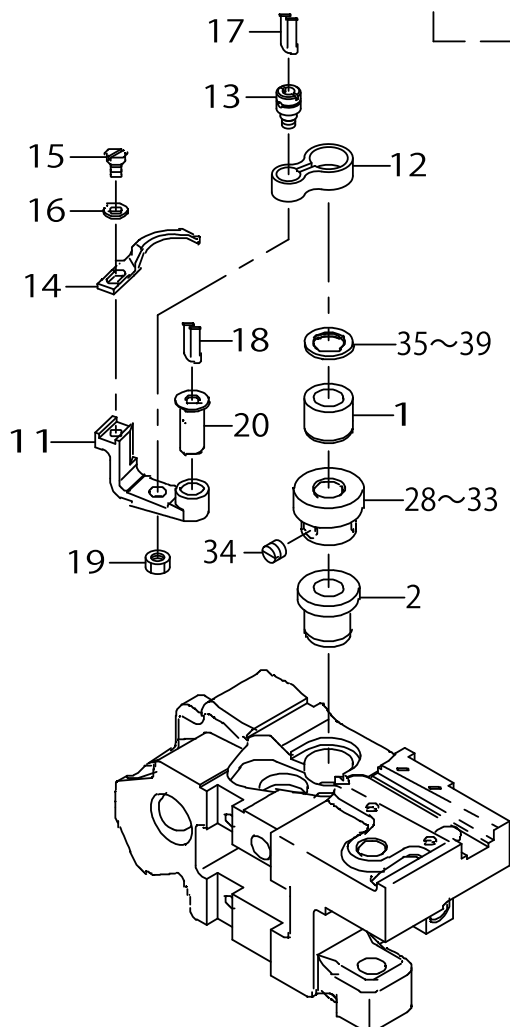
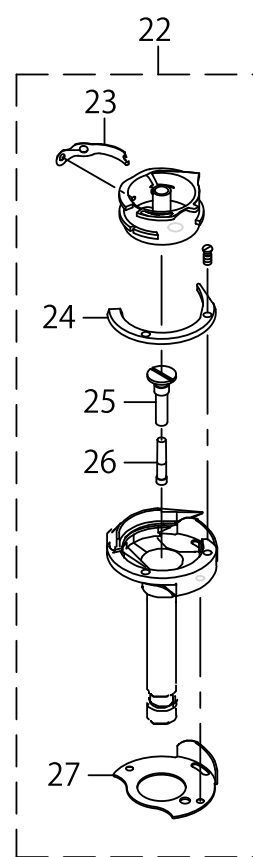
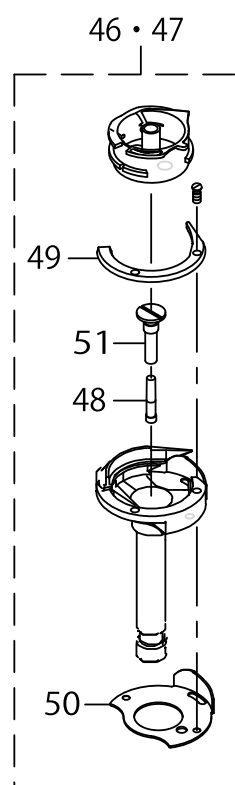
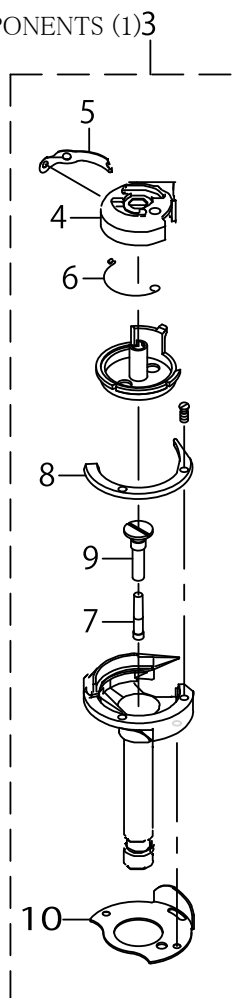
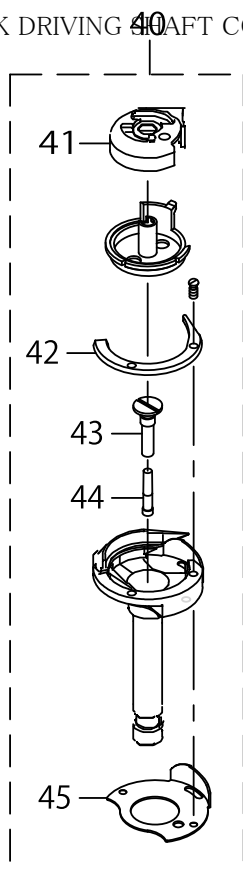
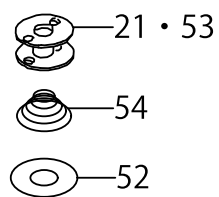
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)



TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)

[illegible]

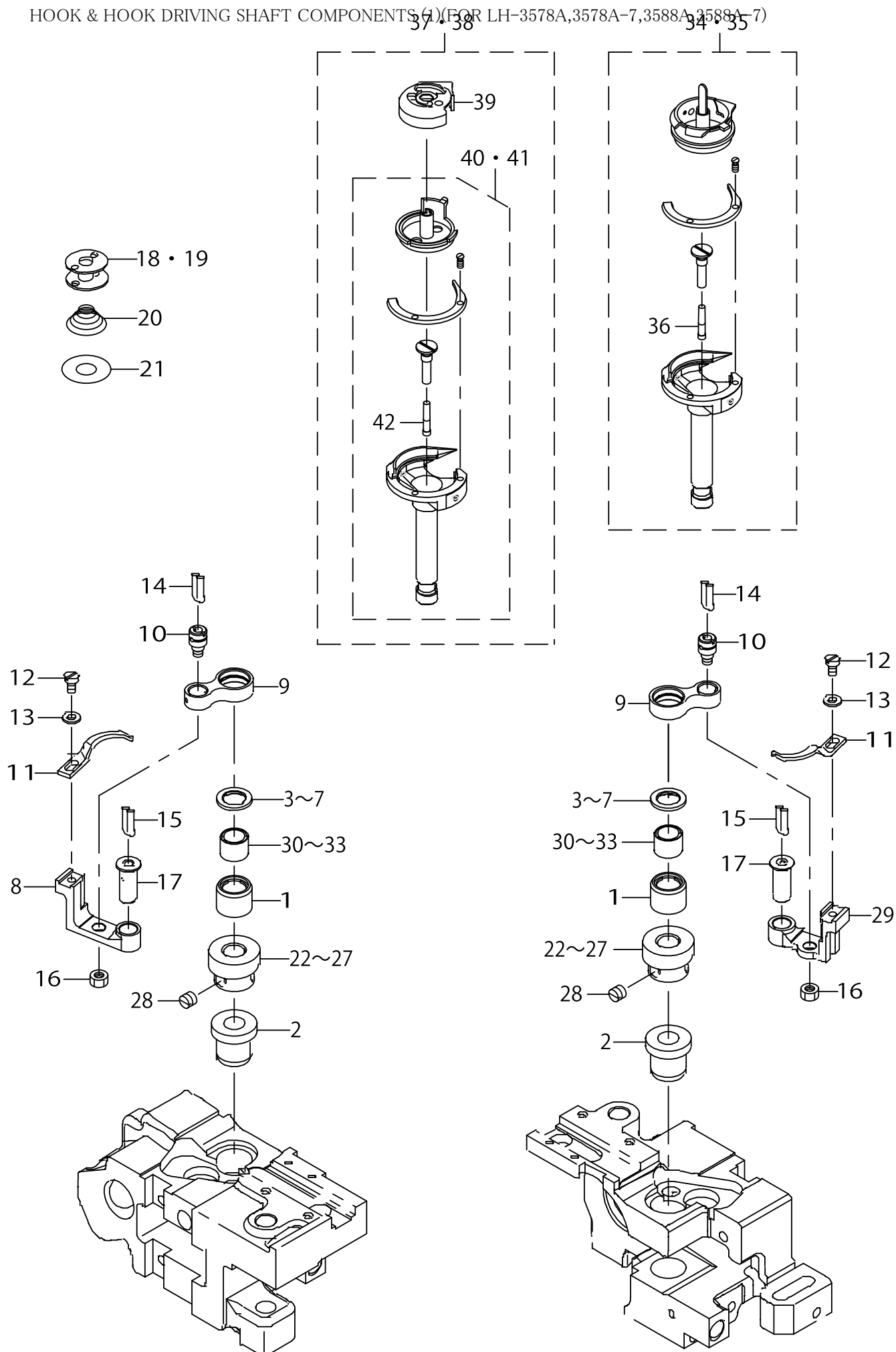
HOOK & HOOK DRIVING PART COMPONENTS (1)3



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40042121			HOOK_UPPER_BUSH	2				
2			40104436			HOOK_LOWER_BUSH	2				
3	☆		40091144			ASSY-CAP_HOOK	2				FOR LH-3568A
4		*	22688154			BOBBIN CASE ASM.	1				
5	☆	*	22688402			TENSION ADJUSTING SPRING	2				
6	☆	*	22688204			SPRING	2				
7		*	11015906			OIL WICK	1				
8		*	40036689			HOOK_GIB_TRIM	2				
9		*	40012085			OIL_PLUG	2				
10		*	22612303			NEEDLE POSITIONER	2				
11			B1822051000			OPENING LEVER CRANK	2				
12			B1820563000			BOBBIN CASE OPENING LEVER	2				
13			B1821051000			CRANK SCREW STUD	2				
14			22613509			BOBBIN CASE OPENING LEVER	2				
15			SS6090810TP			SCREW 9/64-40 L=7.5	2				
16			WP0371016SD			WASHER 3.7X8X1	2				
17			CQ202000000			OIL WICK	.3				
18			CQ202000000			OIL WICK	.3				
19			NS6110420SP			NUT 11/64-40	2				
20			B1823051000			OPENING LEVER CRANK P	2				
21	☆		B9117051000			BOBBIN	2				
22	☆		40091143			ASSY-RATCH_HOOK	2				FOR LH-3528A
23	☆	*	22612402			BOBBIN CASE TENSION SP	2				
24		*	40036689			HOOK_GIB_TRIM	2				
25		*	40012085			OIL_PLUG	2				
26	☆	*	11015906			OIL WICK	1				
27		*	22612303			NEEDLE POSITIONER	2				
28	☆		40040549			HOOK_SHAFT_GEAR-E	2				SELECTIVE PAF
29	☆		40040550			HOOK_SHAFT_GEAR-F	2				SELECTIVE PAF
30			40028560			HOOK_SHAFT_GEAR-A	2				SELECTIVE PAF
31			40028561			HOOK_SHAFT_GEAR-B	2				SELECTIVE PAF
32			40028562			HOOK_SHAFT_GEAR-C	2				SELECTIVE PAF
33			40028563			HOOK_SHAFT_GEAR-D	2				SELECTIVE PAF
34			SM8060550TP			SCREW M6 L=4.5	6				
35			22614002			THRUST WASHER A	2				SELECTIVE PAF
36			22614101			THRUST WASHER B	2				SELECTIVE PAF
37			22614200			SPACER C	2				SELECTIVE PAF
38			10112605			THRUST WASHER 1.7	2				SELECTIVE PAF
39			10112704			THRUST WASHER 1.8	2				SELECTIVE PAF
40	☆		40036685			ASSY-CAP_HOOK_TRIM	1				FOR LH-3568A-
41		*	22688105			BOBBIN CASE	1				
42		*	40036689			HOOK_GIB_TRIM	2				
43		*	40012085			OIL_PLUG	2				
44		*	11015906			OIL WICK	1				
45		*	22612303			NEEDLE POSITIONER	1				
46	☆		40036683			ASSY-RATCH_HOOK_TRIM	1				FOR LH-3528A-
47			40036682			ASSY-RATCH_HOOK	1				FOR LH-3528A(
48		*	11015906			OIL WICK	1				
49		*	40036689			HOOK_GIB_TRIM	2				
50		*	22612303			NEEDLE POSITIONER	1				
51		*	40012085			OIL_PLUG	2				
52	☆		22653802			SHEET	1				FOR LH-3528A-
53	☆		10210805			HARD ALUMITE BOBBIN	1				FOR LH-3528A-
54	☆		10111508			SPRING	1				FOR LH-3528A-

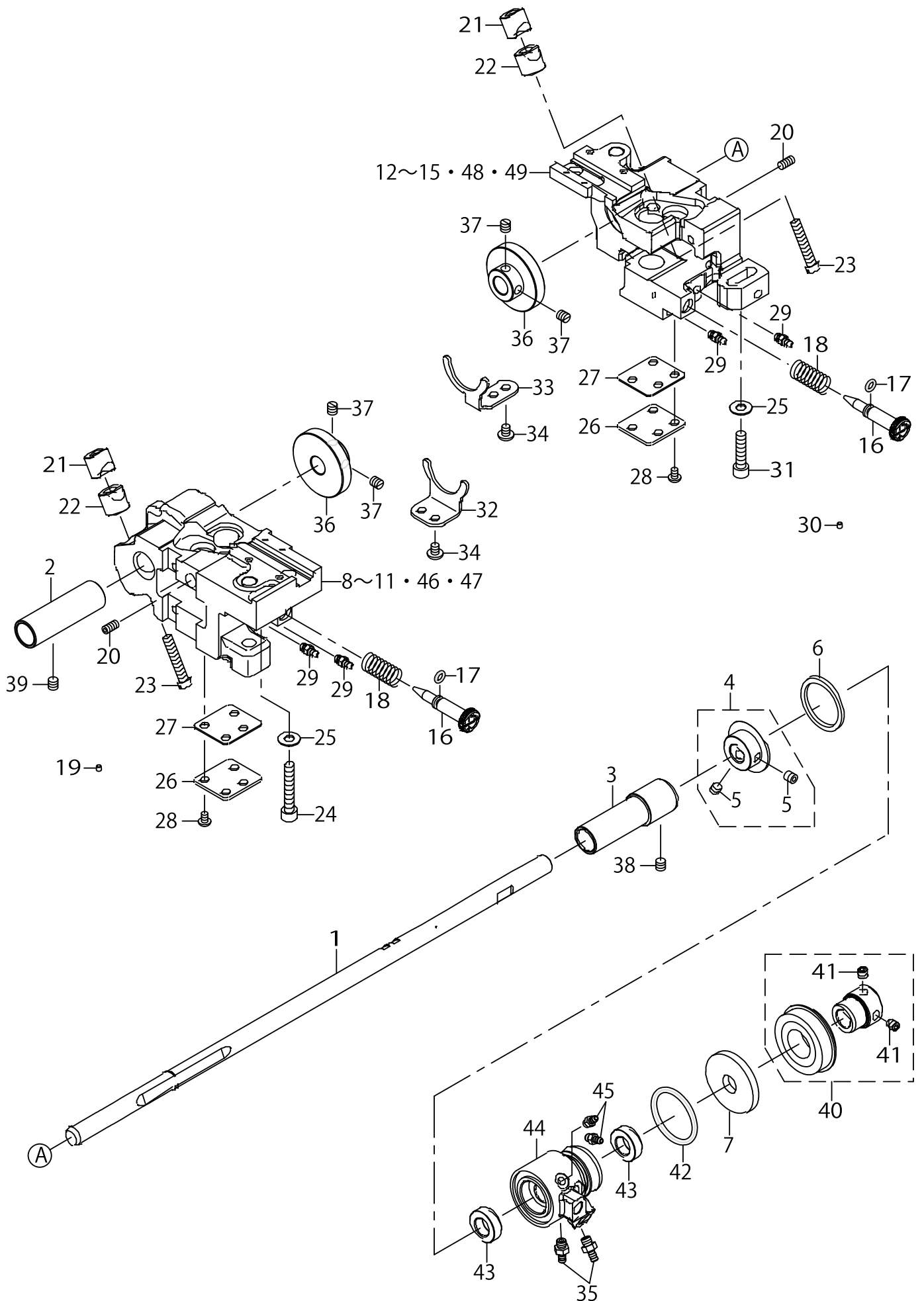
HOOK & HOOK DRIVING SHAFT COMPONENTS (1) (FOR LH-3578A, 3578A-7, 3588A, 3588A-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3578A,3578A-7,3588A,3588A-7)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40050003			HOOK_SHAFT_BUSH_A	2				
2			40104436			HOOK_LOWER_BUSH	2				
3			10111201			THRUST WASHER F	2				SELECTIVE PAF
4			10109809			THRUST WASHER B	2				SELECTIVE PAF
5			10112506			THRUST WASHER 1.6	2				SELECTIVE PAF
6			10111003			THRUST WASHER 1.2	2				SELECTIVE PAF
7			10111102			THRUST WASHER 1.3	2				SELECTIVE PAF
8			22813109			OPENING LEVER CRANK	1				
9			22813000			BOBBIN CASE OPENING LI	2				
10			B1821051000			CRANK SCREW STUD	2				
11			40057361			OPENING_LEVER	2				
12			SS6090810TP			SCREW 9/64-40 L=7.5	2				
13			WP0371016SD			WASHER 3.7X8X1	2				
14			CQ202000000			OIL WICK	.3				
15			CQ202000000			OIL WICK	.3				
16			NS6110420SP			NUT 11/64-40	2				
17			B1823051000			OPENING LEVER CRANK P	2				
18	☆		B9117563000			BOBBIN	2				FOR LH-3578A,
19	☆		10231603			BOBBIN	2				FOR LH-3578A-
20	☆		40055358			SPRING_L	2				FOR LH-3578A-
21	☆		22819809			SHEET	2				FOR LH-3578A-
22			40028560			HOOK_SHAFT_GEAR-A	2				SELECTIVE PAF
23			40028561			HOOK_SHAFT_GEAR-B	2				SELECTIVE PAF
24			40028562			HOOK_SHAFT_GEAR-C	2				SELECTIVE PAF
25			40028563			HOOK_SHAFT_GEAR-D	2				SELECTIVE PAF
26			40040549			HOOK_SHAFT_GEAR-E	2				SELECTIVE PAF
27			40040550			HOOK_SHAFT_GEAR-F	2				SELECTIVE PAF
28			SM8060550TP			SCREW M6 L=4.5	6				
29			40053371			INNERHOOK_GUIDE_ARM_F	1				
30			SB30953010A			NEEDLE BEARING 9.525X9.	2				SELECTIVE PAF
31			SB30953010B		Discontinue	NEEDEL BEARING	2				SELECTIVE PAF
32			SB30953010C			NEEDLE BEARING 9.525X9.	2				SELECTIVE PAF
33			SB30953010D			BEARING	2				SELECTIVE PAF
34	☆		40043333			ASSY_RATCH_LARGEHOOK	1				FOR LH-3578A
35	☆		40043334			ASSY_RATCH_LARGEHOOK	1				FOR LH-3578A-
36		*	11015906			OIL WICK	1				
37	☆		40043335			ASSY_LARGEHOOK	1				FOR LH-3588A
38	☆		40043336			ASSY_LARGEHOOK(T)	1				FOR LH-3588A-
39		*	22827257			BOBBIN CASE ASM.	1				FOR LH-3588A,
40		*	40059786			LARGE HOOK EXCEPT CA	1				FOR LH-3588A
41		*	40059787			LARGE HOOK TRIM EXCEI	1				FOR LH-3588A-
42		*	11015906			OIL WICK	1				

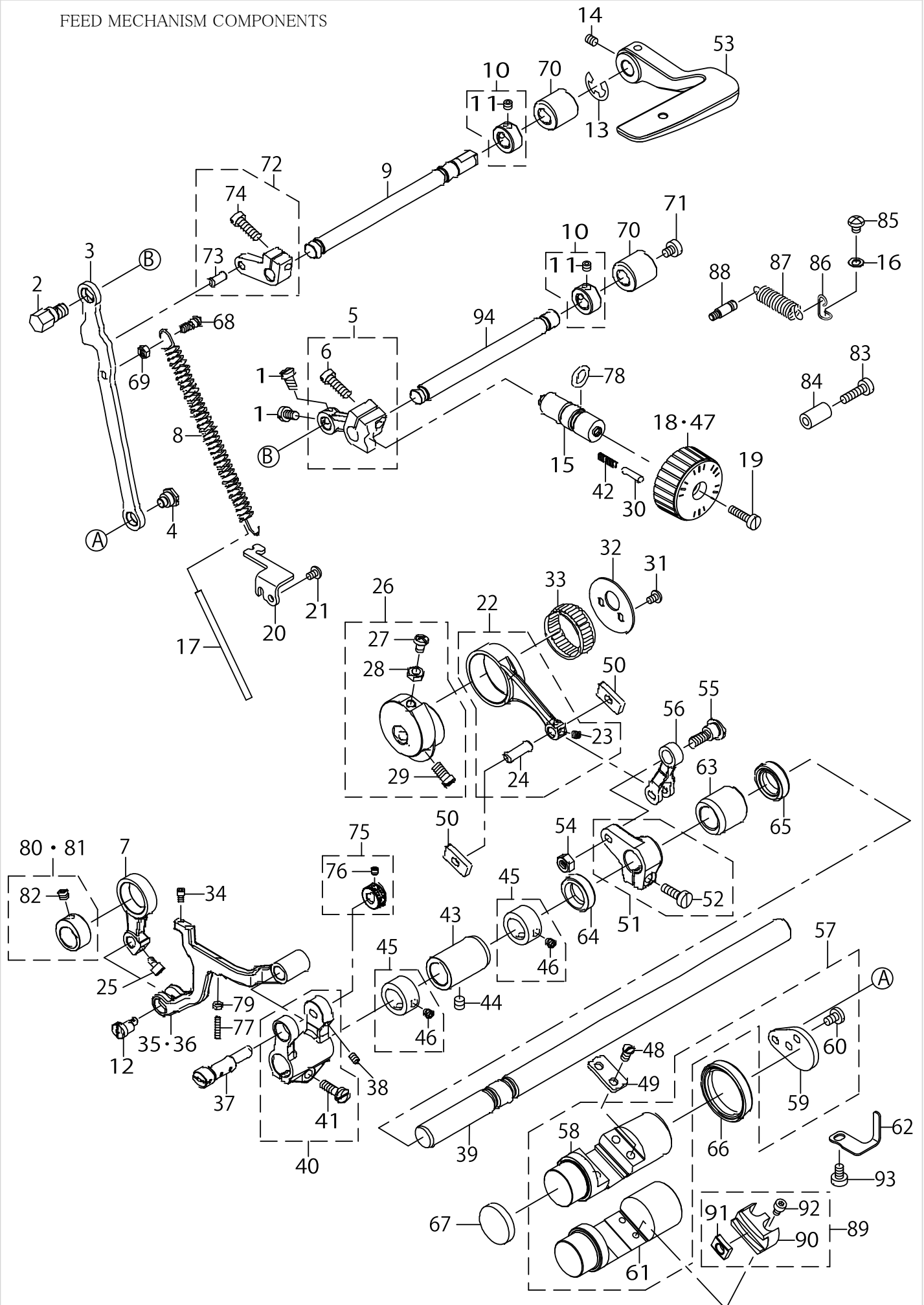
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)



HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40028271			LOWER_SHAFT	1				
2			40104434			LOWER_SHAFT_BUSH-F	1				
3			40104435			LOWER_SHAFT_BUSH-M	1				
4			40031351			ASSY-LOWER_SHAFT_COL	1				
5		*	SM8060612TP			SCREW M6 L=6	2				
6			40013061			THRUST_WASHER	1				
7			23618804			OIL SEAL	1				
8			40028485			HOOK_SHAFT_BASE-L	1				FOR LH-3528A,
9			40028487			HOOK_SHAFT_BASE-L-TRI	1				FOR LH-3528A-
10			40034969			HOOK_SHAFT_BASE_L	1				FOR LH-3528A,
11			40034971			HOOK_SHAFT_BASE_L-TRI	1				FOR LH-3528A-
12			40028486			HOOK_SHAFT_BASE-R	1				FOR LH-3528A,
13			40028488			HOOK_SHAFT_BASE-R-TRI	1				FOR LH-3528A-
14			40034970			HOOK_SHAFT_BASE_R	1				FOR LH-3528A,
15			40034972			HOOK_SHAFT_BASE_R-TRI	1				FOR LH-3528A-
16			40042141			OIL_ADJUSTING_SCREW	2				
17			RO044240100			RUBBER RING	2				
18			40029570			OIL_ADJUSTING_SPRING	2				
19			TA0290301M0			PLUG	6				
20			SM8051002TP			SCREW M5 L=10	2				
21			10109908			SADDLE INSTALLING BLOC	2				
22			10112407			SADDLE INSTALLING BLOC	2				
23			SS6153040SP			SCREW 15/64-28 L=30	2				
24			SM6063750SP			SCREW M6 L=37	1				
25			WP0621046SP			WASHER	2				
26			40022589			BOTTOM_COVER	2				
27			40022590			BOTTOM_COVER_GASKET	2				
28			SM4050855SP			SCREW	8				
29			SQ2050453MZ			CONNECTING SCREW	4				
30			TA0290301M0			PLUG	6				
31			SM6062500SP			SCREW M6 L=25	1				
32			40028495			GEAR_GUIDE-L	1				
33			40028496			GEAR_GUIDE-R	1				
34			SM4050655SP			SCREW M5 L=6	4				
35			SQ2060451MZ			CONNECTING SCREW	2				
36			40028489			LOWER_SHAFT_GEAR	2				
37			SM8060610TP			SCREW	4				
38			SM8060612TP			SCREW M6 L=6	1				
39			SM8060612TP			SCREW M6 L=6	1				
40			40028656	40150033	Replaced	ASSY-LOWER_SHAFT_BEA	1	1.00			
41		*	SM8060612TP			SCREW M6 L=6	2				
42			RO257350100			O-RING	1				
43			22888507			OIL SEAL	2				
44			40011947			LOWER_PLUNGER_BUSH	1				
45			SQ2050453MZ			CONNECTING SCREW	2				
46			40043921			L-HOOK_SHAFT_BASE-L	1				FOR LH-3578A,
47			40043923			L-HOOK_SHAFT_BASE-L-1	1				FOR LH-3578A-
48			40043922			L-HOOK_SHAFT_BASE-R	1				FOR LH-3578A,
49			40043924			L-HOOK_SHAFT_BASE-R-1	1				FOR LH-3578A-

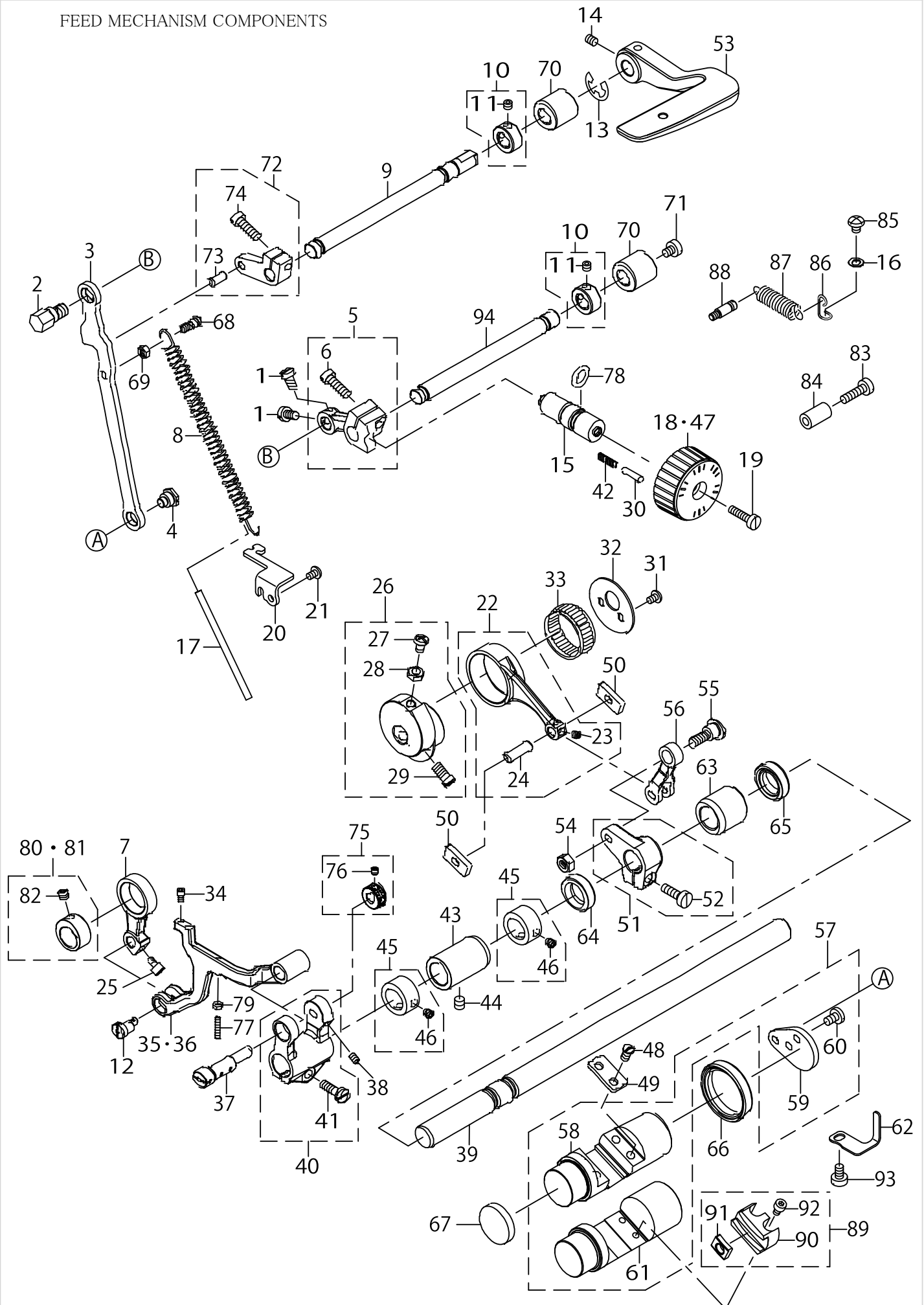
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			SM6050800SP			SCREW M5 L=8	2				
2			40028293			FEED_REGULATOR_ROD_PI	1				
3			40028284			FEED_REGULATOR_ROD	1				
4			SD0900426TP			SHOULDER SCREW D=9 H=	1				
5			40028854			ASSY_FEED_REGULATOR	1				
6		*	SM6051600SP			SCREW M5 L=16	1				
7			40011935			VERTICAL_FEED_LINK	1				
8			40025315			FEED_ADJUST_SPRING	1				
9			40028286			REVERSE_FEED_SHAFT	1				
10			40032269			THRUST COLLAR	1				
11		*	SM80506A2TP			SCREW M5 L=6	2				
12			40026673	40011936	Replaced	VERTICAL_F_LINK_SHAFT_I	1	1.00			
13			RE0900000K0			E-RING 9	1				FOR LH-3528A-
14			SM80506A2TP			SCREW M5 L=6	1				FOR LH-3528A,
15			22911804			FEED REGULATOR SCREW	1				
16			WP0520656SA			WASHER 5.2X9.5X0.6	1				
17			BT0500300EA			OIL TUBE	.09				
18			40036433			FEED_DIAL	1				
19			SS6121860SP			SCREW 3/16-28 L=18	1				
20			40091188			SPRING_BRACKET	1				FOR LH-3528A,
21			SM4040655SP			SCREW M4 L=6	2				
22			40032293			ASSY_FEED_ROCKER_ROD	1				
23		*	SM8040412TP			SET SCREW M4 L=4	1				
24		*	B1653470000	40032271	Replaced	PIN	1	1.00			
25			SM6750690TP			SCREW M3.5 L=6	1				
26			40031348			ASSY_FD_ECCENTRIC_CAM	1				
27		*	SM4051255SP			SCREW M5 L=12	1				
28		*	NM6050001SP			NUT M5	1				
29		*	SM6061150TP			SCREW M6 L=11	2				
30			40091190			FEED_ADJUSTING_PIN	1				
31			SM4040655SP			SCREW M4 L=6	2				
32			40011906			FD_CAM_LID	1				
33			B1636581B00			NEEDLE BEARING B	1				
34			SM6030672TP			SCREW M3 L=6	2				
35			40011946			FEED_BASE	1				FOR LH-3528A,
36			40011934			FEED_BASE_TRIM	1				FOR LH-3528A-
37			40011932			FEED_BASE_SHAFT	1				
38			SM8040612TP			SCREW M4 L=6	1				
39			40028279			FEED_ROCKER_SHAFT	1				
40			40031349			ASSY_FEED_BASE_ARM	1				
41		*	SM6051400SP			SCREW	1				
42			22912109			FEED REGULATOR PIN SPI	1				
43			40011939			FEED_SHAFT_BUSH_F	1				
44			SM8060612TP			SCREW M6 L=6	1				
45			40032268			THRUST COLLAR	2				
46		*	SM8050412TP			SCREW M5 L=4	2				
47			40050584			FEED DIAL 4	1				FOR LH-3528A-
48			SM7050850TP			SCREW M5 L=8	4				TYPE S
49			40028277			FEED_ADJUSTING_PLATE	2				TYPE S
50			40035704			FEED_ADJUSTING_BLOCK	2				TYPE S
51			40028852			ASSY_FEED_ROCKER_ARM	1				
52		*	SM6051600SP			SCREW M5 L=16	1				
53			40091189			REVERSE_FEED_LEVER	1				
54			NM6060001CP			NUT M6	1				
55			SD0900706TP			SHOULDER SCREW D=9 H=	1				
56			40036679			FEED_ROCKER_ARM_ROD	1				
57			40028274			ASSY_FEED_ADJUSTING	1				TYPE S
58		*	40067594			FEED_ADJUSTING	1				TYPE S
59		*	40028276			FEED_ADJUSTING_ARM	1				
60		*	SM7050850TP			SCREW M5 L=8	2				

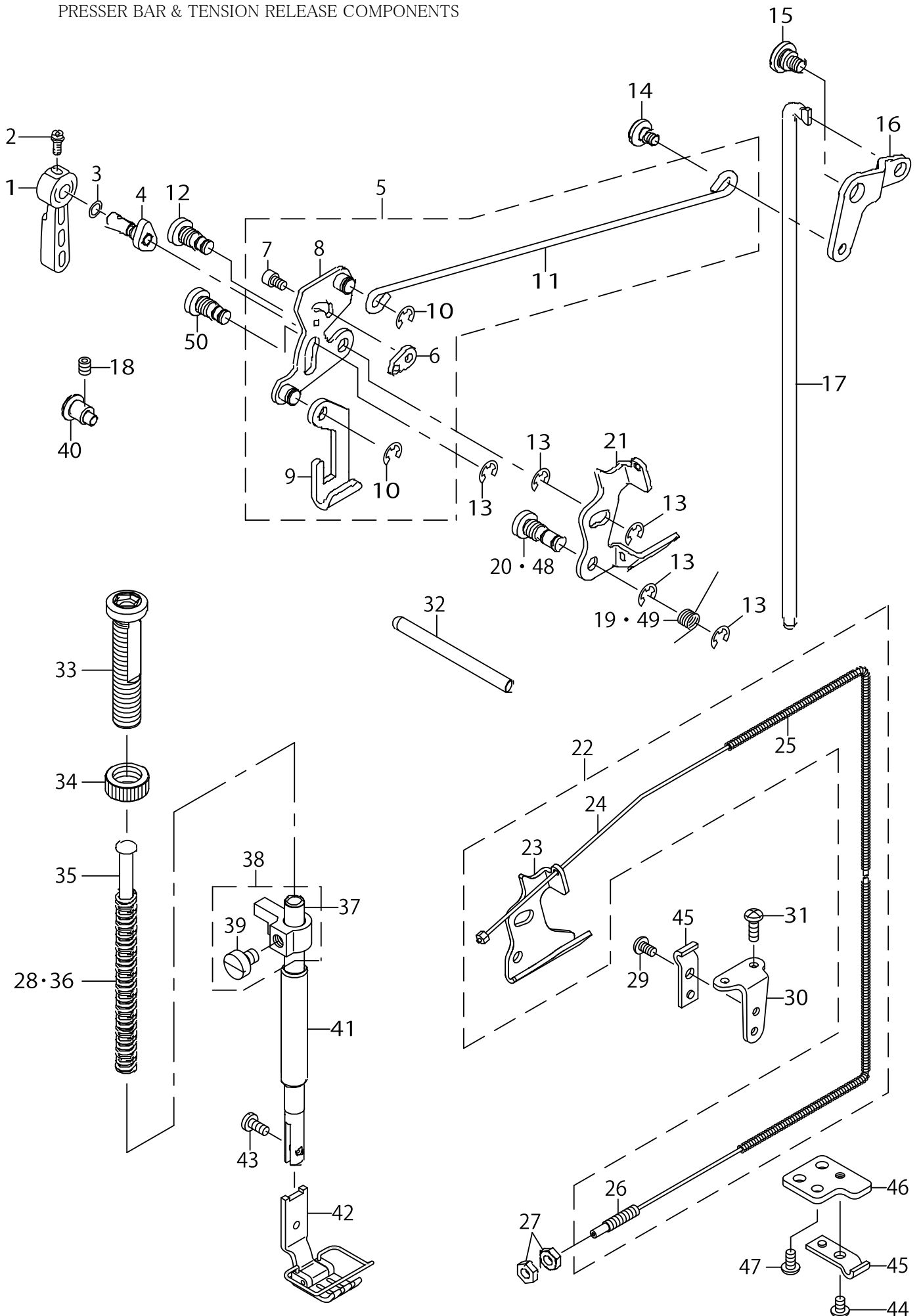
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

[illegible]

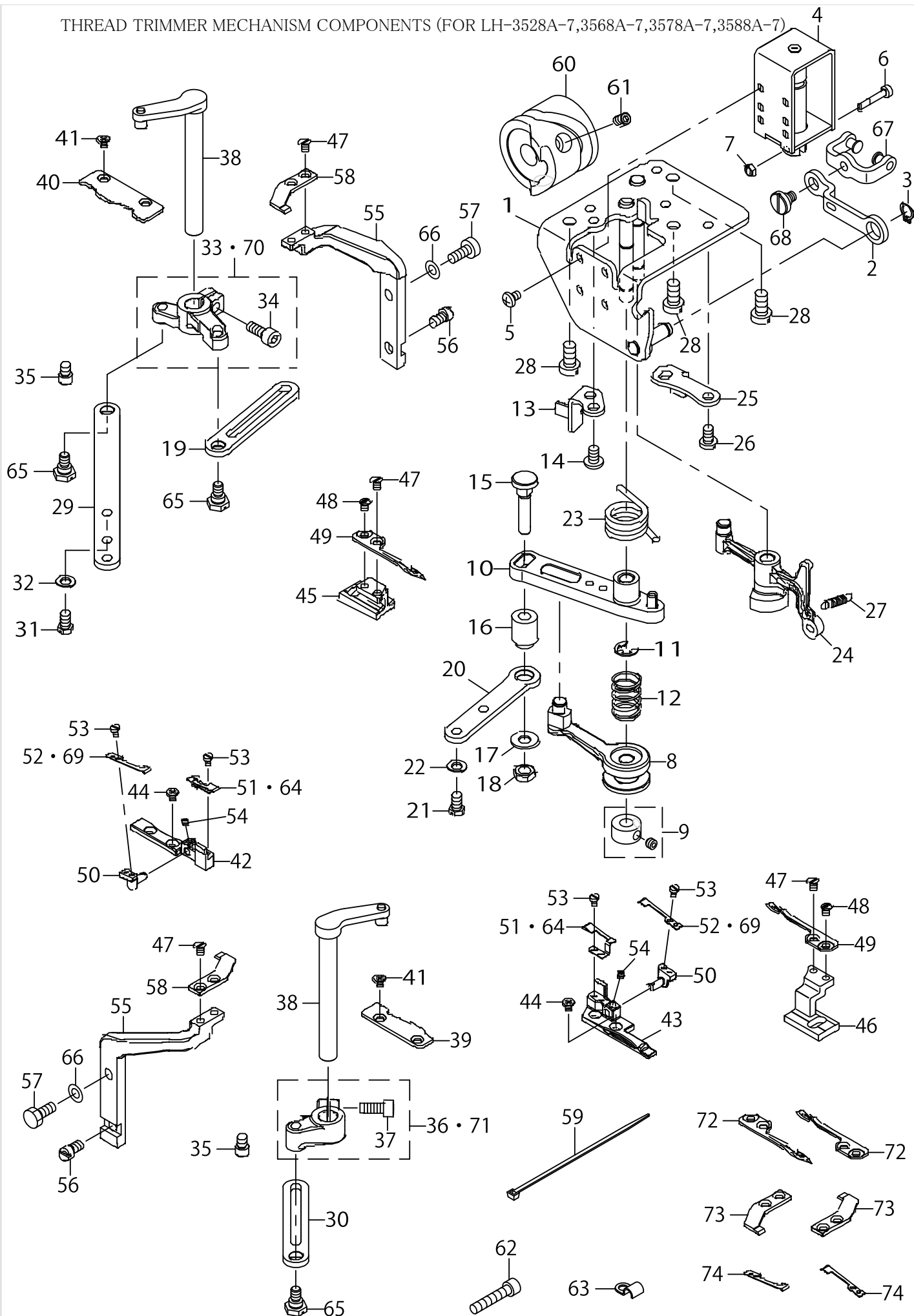
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			22907802			HAND LIFTER	1				
2			B1521555000			SCREW	1				
3			RO037180100			RUBBER RING	1				
4			40035394			HAND_LIFTER_CAM_ASM.	1				
5			40057398			ASSY LIFTING CONNECT F	1				
6		*	23609605			PLATE	1				
7		*	SM6040602TP			SCREW M4 L=6	1				
8		*	40051384	40057398	Replaced	ASSY HAND LIFTER LINK	1	1.00			
9		*	22908008	23609357	Replaced	LIFTING PLATE	1	1.00	選択部品	DDL-9000A 9000	
9		*	22908008	40057398	Replaced Replace	LIFTING PLATE	1	1.00	選択部品	LH-3500	
9		*	22908008	40174387	Replaced Replace	LIFTING PLATE	1	1.00	選択部品	DDL-9000C	
9		*	22908008	22908354	Replaced Replace	LIFTING PLATE	1	1.00	選択部品	DDL-5550 5550	
10		*	RE0500000K0			E-RING	2				
11		*	40035151			LIFTING_CONNECTING_RO	1				
12			40028545			LINK_SHAFT	1				
13			RE0500000K0			E-RING	5				
14			SD0640357TP			SHOULDER SCREW	1				
15			SD0900356TP			SHOULDER SCREW D=9 H=	1				
16			40035181			LIFTING_LEVER_LINK	1				
17			40028268			CONNECTING_ROD_A	1				
18			SM8050612TP			SCREW M5X6	1				
19			40053231			RETURN_SPRING	1				
20			40028546			TENSION_RELEASE_SHAFT	1				
21			40035298			TENSION_RELEASE_PLATE	1				
22			40035828			ASSY_TENSION_RELEASE_P	1				FOR LH-3528A, FOR LH-3528A-
23		*	40084941	40035828	Replaced	TENSION_RELEASE_PLATE	1	1.00			
24		*	40033434	40035828	Replaced	THREAD_TENSION_RELEAS	1	1.00			
25		*	40033435	40125479	Replaced	WIRE_TUBE	1	1.00	選択部品	for LZ2284A	
25		*	40033435	40035828	Replaced Replace	WIRE_TUBE	1	1.00	選択部品	for LH3500A	
26		*	D3159555B00			SET SCREW	1				
27			NS6620310SP			NUT 3/16-32	2				
28			22907406			PRESSER SPRING	1				FOR LH-3528A- EXCEPT TYPE A
29			SS4110715SP			SCREW 11/64-40 L=7	1				FOR LH-3528A- FOR LH-3528A-
30			D3163555B00A			FLEXIBLE TUBE SUPPORT	1				FOR LH-3528A- FOR LH-3528A-
31			SS4111215SP			SCREW 11/64-40 L=12	2				
32			40084419			PUSH_BAR	1				
33			23609209			PRESSER SPRING REGULA1	1				
34			22907604	22907554	Replaced	PRESSER SPRING REGULA1	1	1.00			
35			22907703			PRESSER GUIDE BAR	1				
36			B1505227T00A			PRESSER SPRING	1				TYPE A
37			40028547			PRESSER BAR	1				
38			40032272			ASSY_PRESSER BAR HOLDE	1				
39		*	SM6060800SP			SCREW M6 L=8	1				
40			40028269			LIFTER_ADJUSTING_PIN	1				
41			23609001			BUSHING	1				
42			22640551			PRESSER FOOT ASM.	1				EXCHANGING C
43			SS7090910TP			SCREW 9/64-40 L= 8.5	1				
44			SM4040655SP			SCREW M4 L=6	1				FOR LH-3528A- FOR LH-3528A-
45			D3164555B00			OUTER PRESSER PLATE	2				FOR LH-3528A- FOR LH-3528A-
46			40050314			OUTER HOLDER BASE	1				FOR LH-3528A- FOR LH-3528A-
47			SM4040855SP			SCREW	1				FOR LH-3528A- FOR LH-3528A-
48			40085773			TENSION_RELEASE_SHAFT	1				FOR LH-3528A- FOR LH-3528A-
49			40085717			RETURN_SPRING	1				FOR LH-3528A- FOR LH-3528A-
50			40102831			LINK_SHAFT	1				

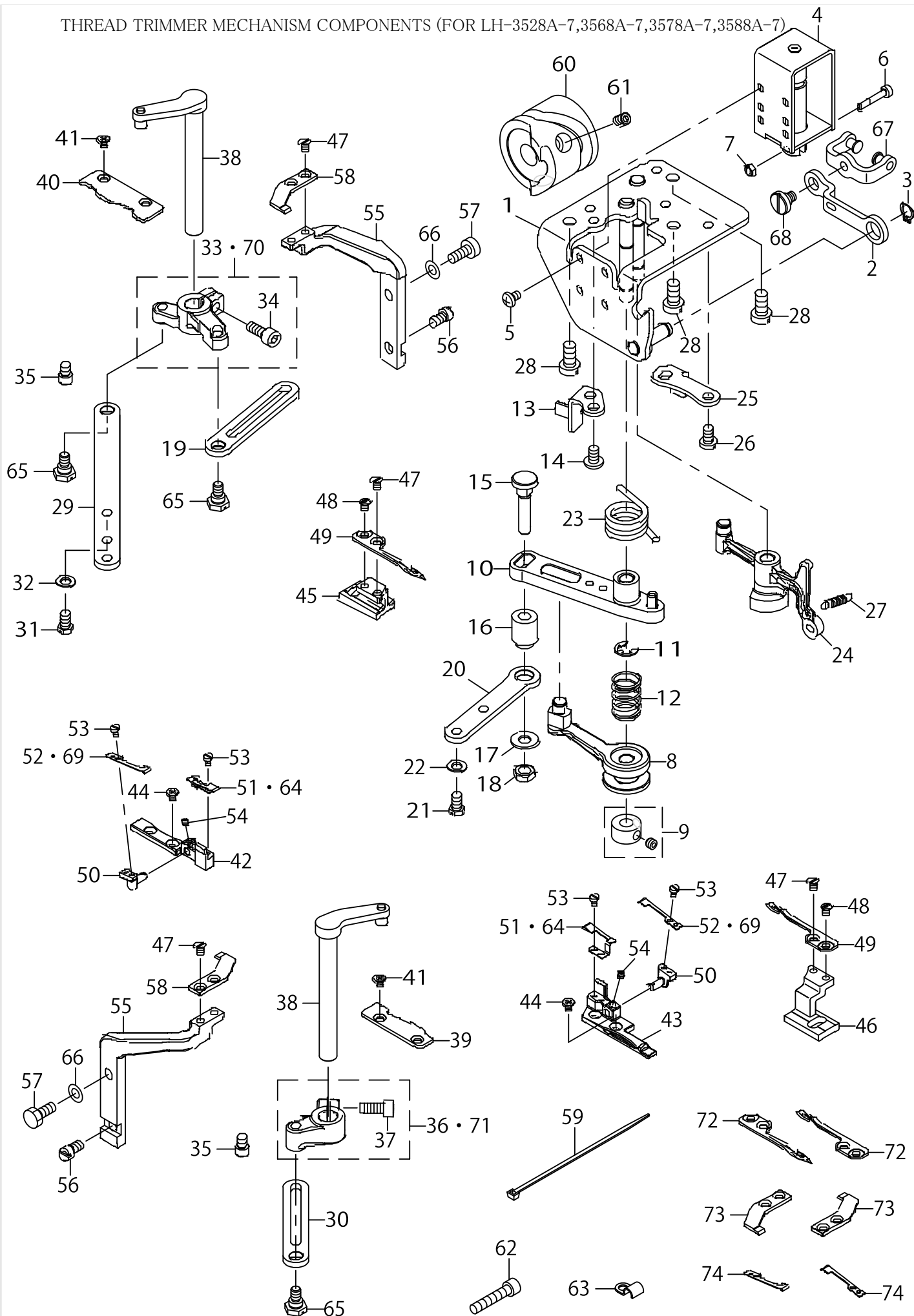
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40066128			ASSY_BASE_PLATE	1				
2			40065712	40065721	Replaced	TRM_PUSH_LINK	1	1.00			
3			RC0650811KP			RETAINING RING	1				
4			40108582			THREAD_TRIMMER_SOLEN	1				
5			SM4040601SC			SCREW M4X0.7 L=6	4				
6			23542418			CLUTCH LINK PIN	1				
7			NM6030001SC			NUT M3	2				
8			40017399			ASSY_TRM_ROLLER_ARM	1				
9			40010434			THRUST_COLLAR_ASM.	1				
10			11040854	22948558	Replaced	KNIFE DRIVING ARM ASM.	1	1.00			
11			RE0600000K0			E-RING 6	1				
12			40017400			ROLLER_ARM_SPRING	1				
13			40017361			TRM_DRIVING_ARM_STOPPI	1				
14			SM4050855SP			SCREW	2				
15			40017401			TRM_DRIVING_LINK_PIN	1				
16			40017402			TRM_DRIVING_LINK_BUSH	1				
17			WP0621046SP			WASHER	1				
18			NM6060003SC			NUT M6	1				
19			40012505			CONNECTING_ROD_B	1				
20			40012506			CONNECTING_ROD_C	1				
21			SM9050850SP			SCREW	2				
22			WP0531000SD			WASHER M5	2				
23			40017403			TRM_DRIVING_ARM_SPRING	1				
24			40015669			ASSY_THREAD_RELEASE_AI	1				
25			40017362			RELEASE_ARM_STOPPER	1				
26			SM4050855SP			SCREW	2				
27			11305901			SPRING	1				
28			SM6061200SP			SCREW	3				
29			40012504			CONNECTING_ROD_A	1				
30			40012505			CONNECTING_ROD_B	1				
31			SM9050850SP			SCREW	2				
32			WP0531000SD			WASHER M5	2				
33			40031352			ASSY_KNIFE_DRIVING_ARM	1				FOR LH-3528A-
34		*	SM6051202TP			SCREW M5X0.8 L=12	1				
35			40012503			KNIFE_DRIVING_ARM_PIN	2				
36			40036446			ASSY_KNIFE_DRIVING_ARM	1				FOR LH-3528A-
37		*	SM6051202TP			SCREW M5X0.8 L=12	1				
38			40012497			ASSY_KNIFE_BASE_SHAFT	2				
39			40012492			D_KNIFE_BASE_GUIDE_L	1				
40			40021883			D_KNIFE_BASE_GUIDE_R	1				
41			SM1030501SN			SCREW M3 L=5	4				
42			40021899			D_KNIFE_SUPPORT_R	1				
43			40021898			D_KNIFE_SUPPORT_L	1				
44			SM1030501SN			SCREW M3 L=5	4				
45			40012488			DRIVING_KNIFE_BASE_R	1				
46			40012487			DRIVING_KNIFE_BASE_L	1				
47			SS1090520TP			SCREW 9/64-40 L=5	6				
48			SS6090580TP			SCREW 9/64-40 L=4.5	2				
49	☆		40109415			DRIVING_KNIFE	2				
50			40012495			CLAMP_SPRING_BASE	2				
51	☆		40044393			CLAMP	2				OPTIONAL PAR
52	☆		40033160			CLAMP_SPRING	2				OPTIONAL PAR
53			SM6850400SP			SCREW M2.5 L=4	6				
54			SM8030312TP			SCREW M3 L=3	2				
55			40012489			FIXED_KNIFE_BASE	2				
56			40012496			FIXED_KNIFE_BASE_ADJUS	2				
57			SM9051203CP			SCREW M5 L=12	2				
58	☆		40012404			FIXED_KNIFE	2				
59			EA9500B0100			CABLE BAND	2				
60			40013316			THREAD_TRIMMER_CAM	1				

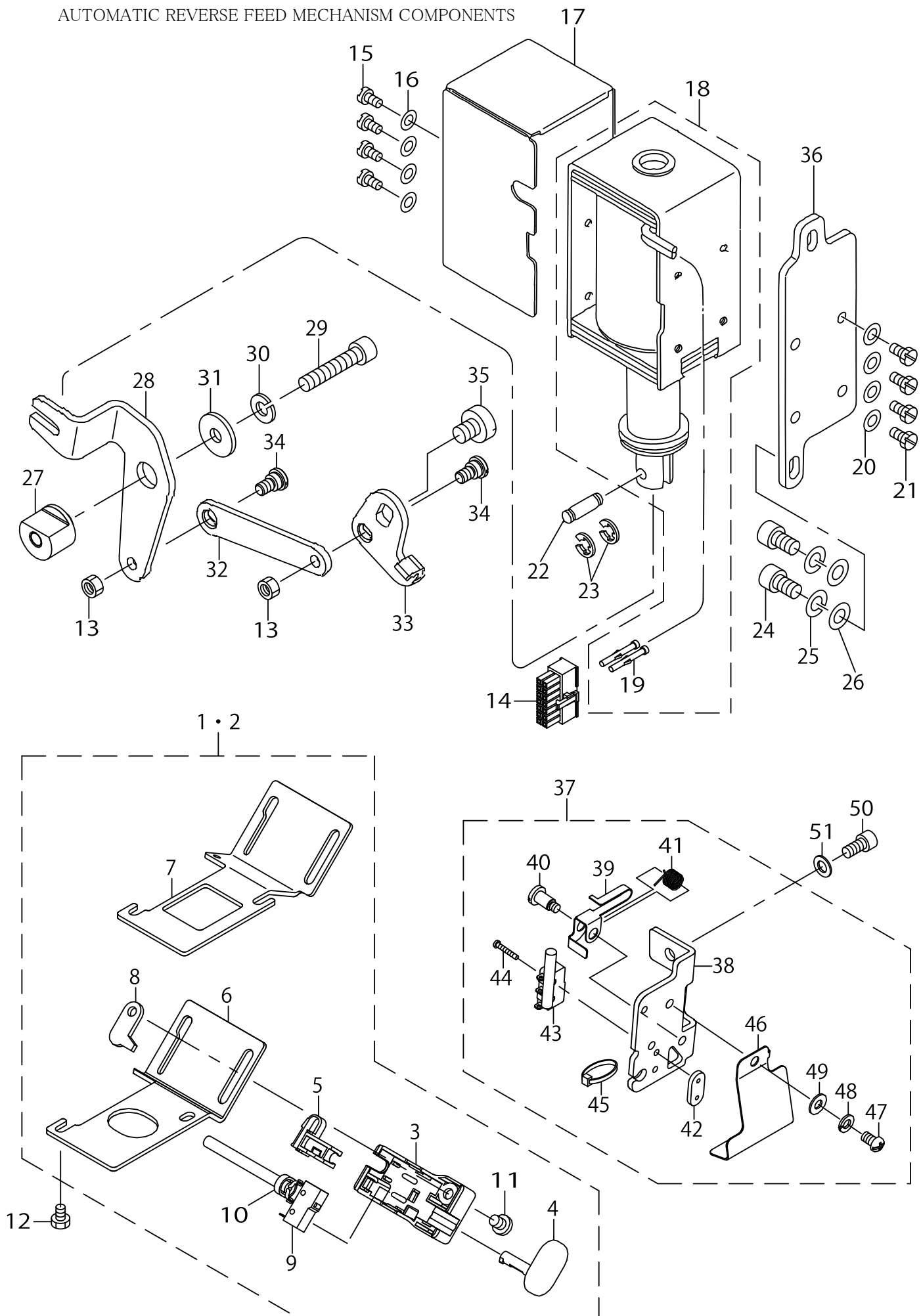
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

[illegible]

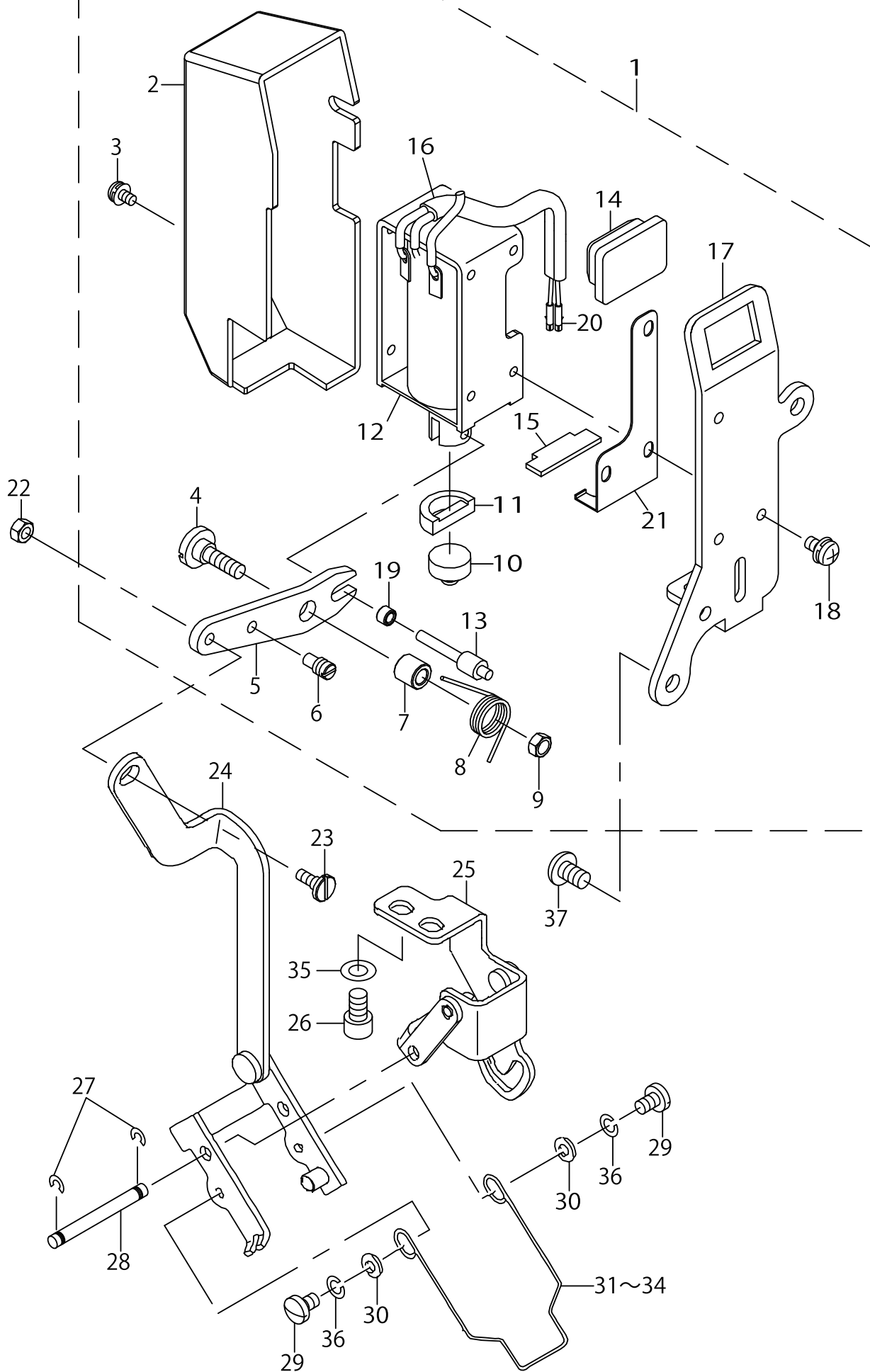
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40091208			ASSY_RVS_FEED_SWITCH_A	1				FOR LH-3528A-
2			40091209			ASSY_RVS_FEED_SWITCH_B	1				FOR LH-3568A-
3		*	23631708			REVERSE FEED SWITCH C	1				
4		*	23631807			REVERSE FEED SWITCH SH	1				
5		*	23631906			REVERSE FEED SWITCH SU	1				
6		*	40091257			RVS_FEED_SWITCH_BASE_A	1				FOR LH-3528A-
7		*	40091256			RVS_FEED_SWITCH_BASE_B	1				FOR LH-3568A-
8		*	23632102			REVERSE FEED SWITCH B	1				
9		*	40093523			REVERSE FEED CORD ASM	1				
10		*	EA9500B0100			CABLE BAND	1				
11		*	SS7110740TP			SCREW 11/64-40 L=7	1				
12			SM9040603SC			SCREW M4 L=6	2				
13			NM6050001SP			NUT M5	2				
14			HK034610140			HOUSING 14P	1				
15			SS7110710SP			SCREW 11/64-40 L=7	4				
16			WP0501016SD			WASHER 5X10.5X1	4				
17			40091211			MAGNET_COVER	1				
18			40036360			REVERSE_FEED_SOLENOID	1				
19		*	HK03464000B			PIN CONTACT	2				
20			WP0501016SD			WASHER 5X10.5X1	4				
21			SS9111010SP			SCREW 11/64-40 L=9.5	4				
22			D2464555B00			LINK DRIVING MAGNET PI	1				
23			RE0400000K0			E-RING 4	2				
24			SM6061202TP			SCREW M6 L=12	2				
25			WS0631510KP			SPRING WASHER	2				
26			WP0621016SD			WASHER 6.2X13X1	2				
27			40030856			LINK_FULCULUM	1				
28			40100131			REVERSE FEED LINK L	1				
29			SM6063002TP			SCREW M6 L=30	1				
30			WS0610002KP			SPRING WASHER	1				
31			WP0612056SD			WASHER 6.1X18.5X2	1				
32			40035278			REVERSE_FEED_LINK_B	1				
33			40035277			REVERSE_FEED_LINK_A	1				
34			SD0700328TP			SHOULDER SCREW D=7 H=	2				
35			SM6050650TP			SCREW M5 L=6	1				
36			10119204			SOLENOID INSTALLING PL	1				
37			40091210			ASSY_SAFETY_SWITCH	1				
38		*	40091246			SAFETY_SWITCH_BASE	1				
39		*	23638109			SAFETY SWITCH ARM	1				
40		*	23638307			SAFETY SWITCH ARM SHA	1				
41		*	23638208	23638059	Replaced	SAFETY SWITCH SPRING	1	1.00			
42		*	23638406	23638059	Replaced	SAFETY SWITCH NUT	1	1.00			
43		*	40098612			SAFETY SWITCH CORD AS	1				
44		*	SM4021201SC			SCREW M2 L=12	2				
45		*	EA9500B0100			CABLE BAND	1				
46		*	40091286			SAFETY_SWITCH_COVER	1				
47		*	SS4110515SP			SCREW 11/64-40 L=5	1				
48		*	WS0451040KP			SPRING WASHER 4.5X8.5X1	1				
49		*	WP0450801SP			WASHER	1				
50			SM6051002TP			SCREW M5X0.8 L=10	1				
51			WP0550800SP			WASHER 5.5X10X0.8	1				

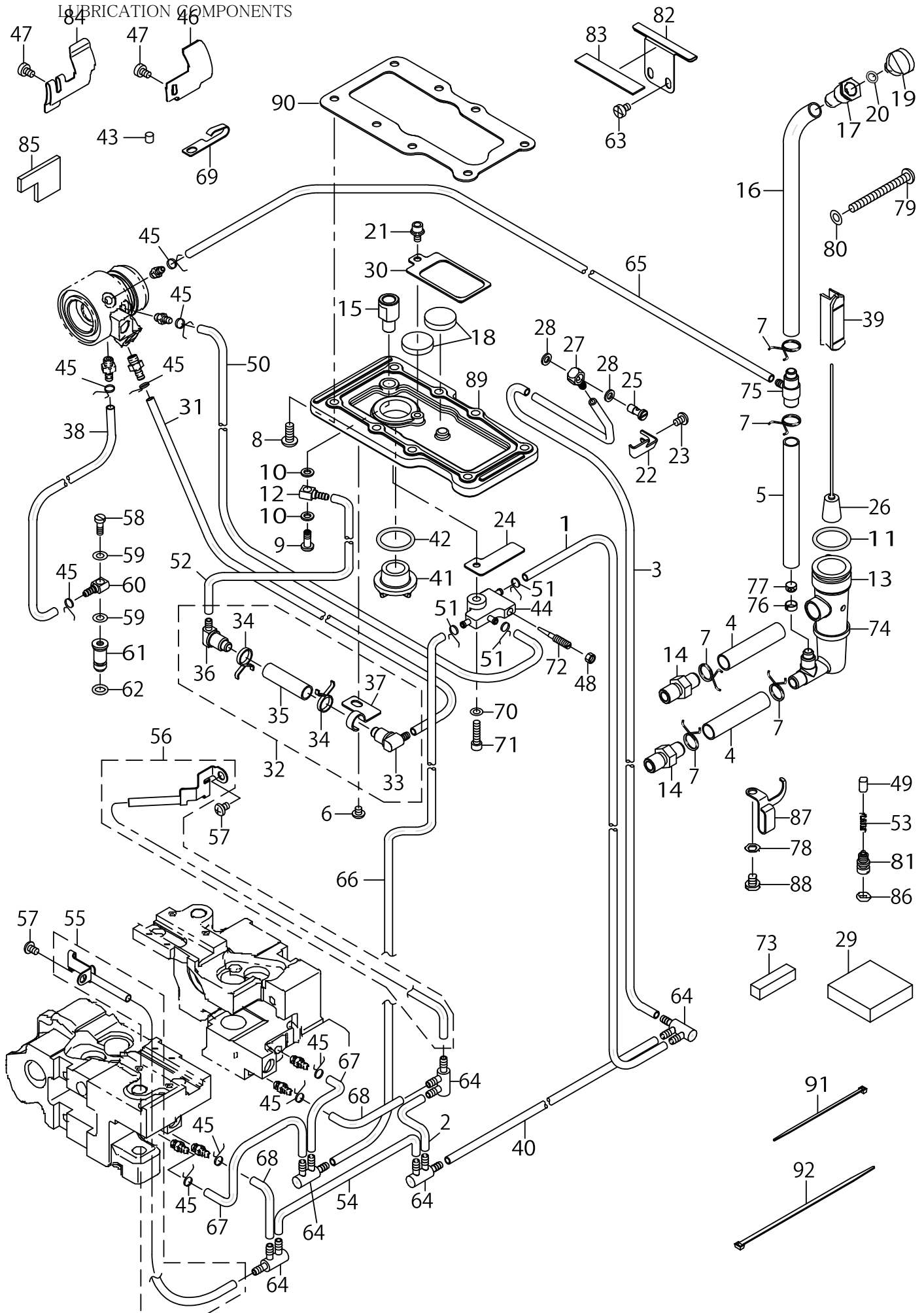
WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

[illegible]

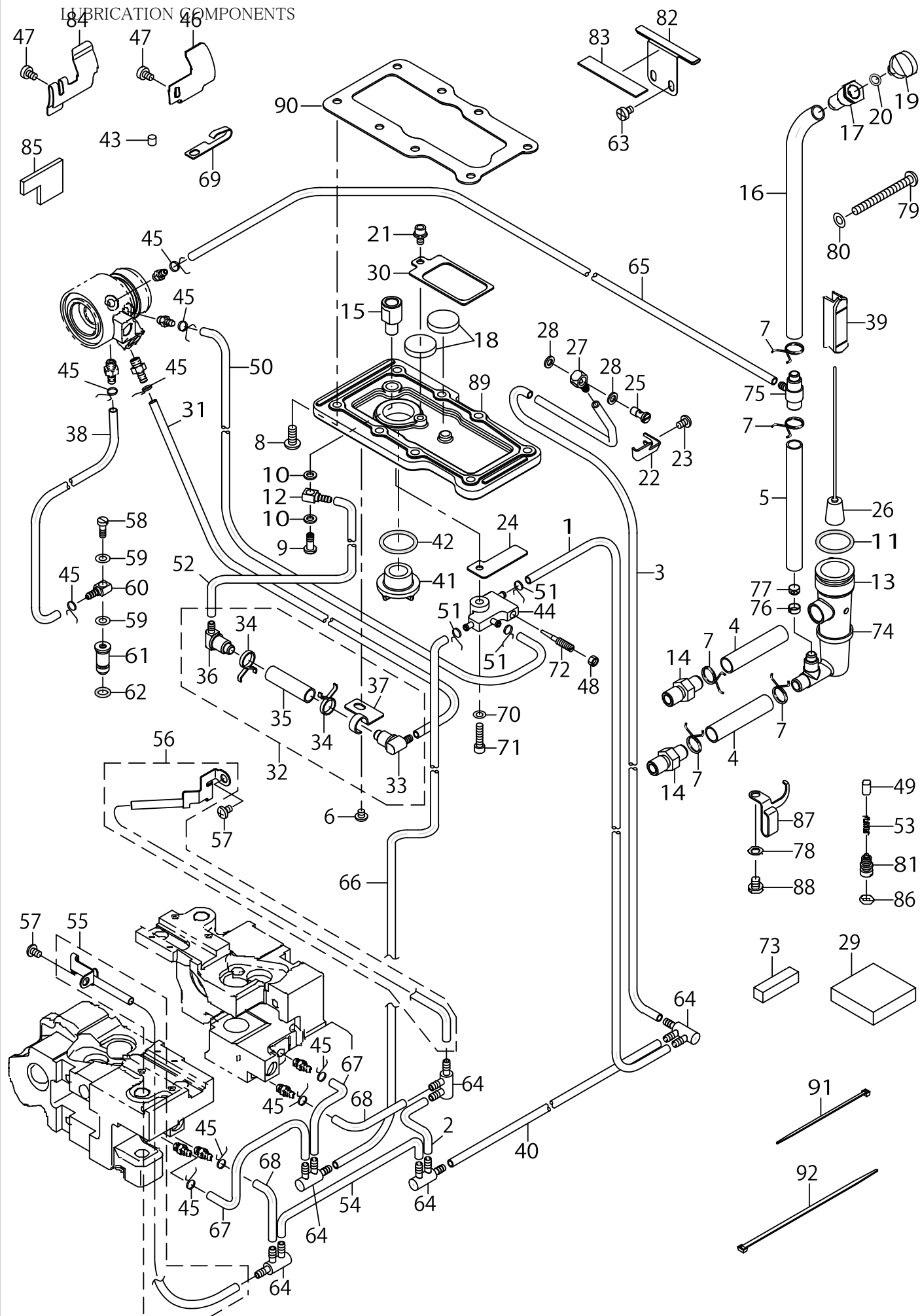
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			BP30000010R			VINYL PIPE	.04				
2			BP30000010R			VINYL PIPE	.06				
3			BP30000010R			VINYL PIPE	.15				
4			23630106			TUBE B	.06				
5			23630106			TUBE B	.05				
6			SM4040455SP			SCREW	1				
7			23629405			PIPE STOPPER B	5				
8			SM4051255SP			SCREW M5 L=12	8				
9			B3525357000			CONNECTING SCREW (B)	1				
10			40097210			GASKET	2				
11			RO195240100			RUBBER RING	1				
12			SQ0000401MZ			CONNECTING SCREW	1				
13			40091197	BP30000010R	Replaced	FLOATER_CASE	1	0.25			
13			40091197	BP30000010R	Replaced Replace	FLOATER_CASE	1	0.07			
13			40091197	40160401	Replaced Replace	FLOATER_CASE	1	1.00			
13			40091197	SL6051492TN	Replaced Replace	FLOATER_CASE	1	8.00			
13			40091197	40160015	Replaced Replace	FLOATER_CASE	1	1.00			
13			40091197	23629306	Replaced Replace	FLOATER_CASE	1	5.00			
13			40091197	23630106	Replaced Replace	FLOATER_CASE	1	0.06			
13			40091197	23630007	Replaced Replace	FLOATER_CASE	1	0.10			
13			40091197	23629405	Replaced Replace	FLOATER_CASE	1	1.00			
14			40091202			CONNECTING_SCREW	2				
15			40091200			BOX_COVER_JOINT	1				
16			23630106			TUBE B	.2				
17			40029075			LUBRICATING_INLET	1				
18			B8228125000			OIL RESERVOIR MAGNET	2				
19			40091195			LUBRICATING_INLET_CAP	1				
20			RO048190100			RUBBER RING	1				
21			SL6040892TN			BOLT	1				
22			40091205			TUBE HOLDER	1				
23			SM4040655SP			SCREW M4 L=6	1				
24			40091203			TUBE HOLDER	1				
25			SQ2060443SD			CONNECTING SCREW	1				
26			40091196			ASSY_FLOATER	1				
27			SQ0000451MZ			CONNECTING SCREW	1				
28			40004749			GASCKET	2				
29			40091238			FILTER	1				
30			40091204			MAGNET HOLDER	1				
31			23630007			TUBE	.04				
32			40091201			ASSY_OIL_FILTER	1				
33		*	23630601			OIL FILTER JOINT	1				
34		*	23629405			PIPE STOPPER B	2				
35		*	23630106			TUBE B	1.035				
36		*	23630650			OIL FILTER JOINT ASM.	1				
37		*	40091264			FILTER HOLDER	1				
38			BP30000010R			VINYL PIPE	.48				
39			40036167			OIL_GAGE	1				
40			BP30000010R			VINYL PIPE	.3				
41			22924708			OIL SIGHT WINDOW	1				
42			RO195240100			RUBBER RING	1				
43			B3517009000			OIL FELT REAR	1				
44			40032804			BASE	1				
45			23629306			PIPE STOPPER A	10				
46			40039604			LUBRICATING_GUIDE	1				FOR LH-3528A-
47			SM6040650TP			SCREW	1				
48			NS6110310SP			NUT 11/64-40	1				
49			23628803			PLUNGER	2				
50			23630007			TUBE	.09				
51			10126803			OIL TUBE HOLDER	3				
52			23630007			TUBE	.09				

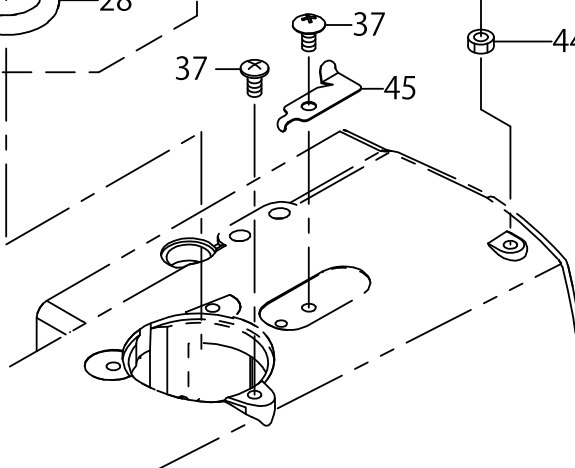
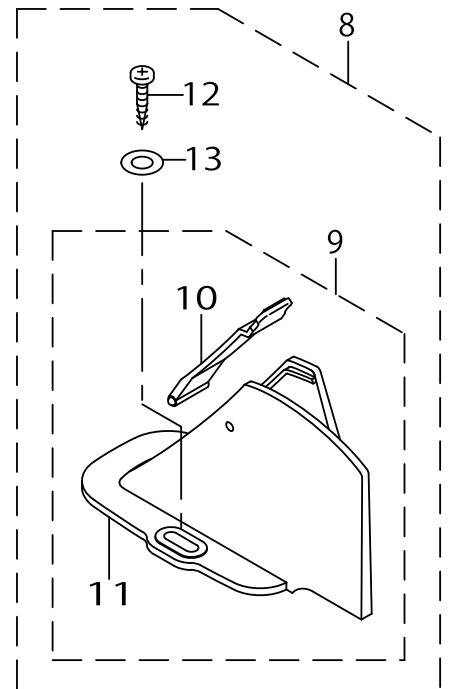
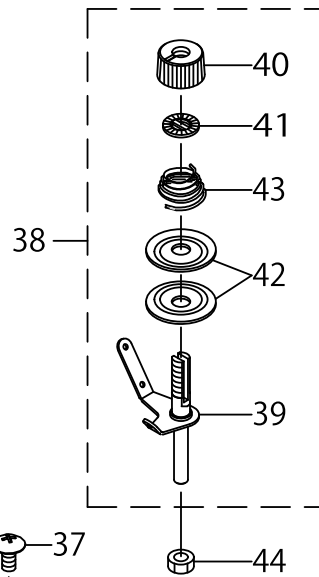
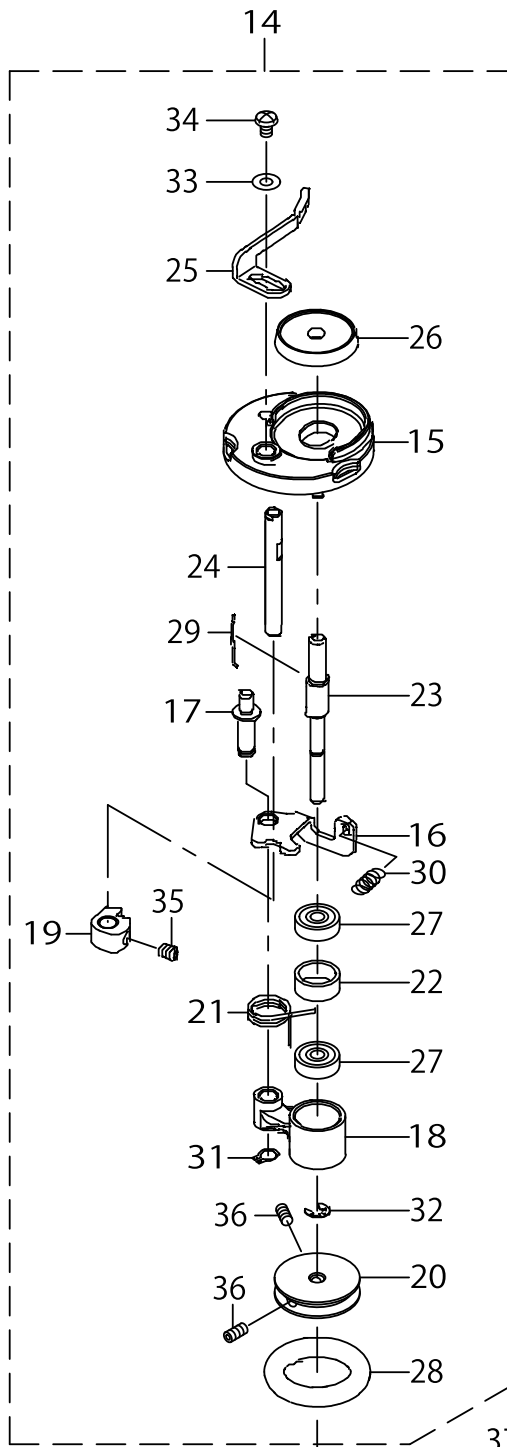
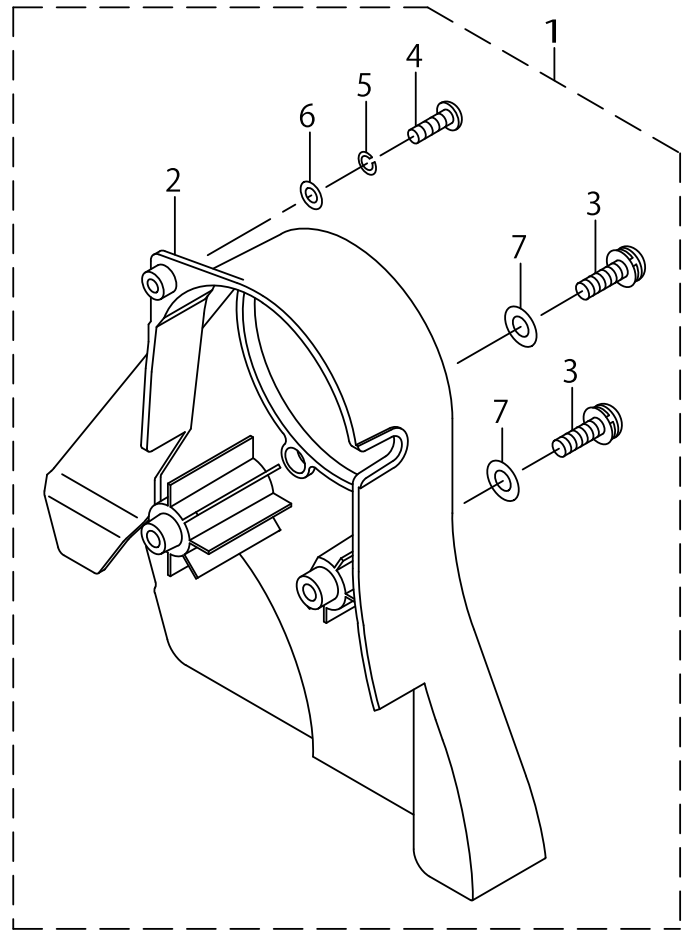
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
53			23628902			PLUNGER SPRING	2				
54			BP30000010R			VINYL PIPE	.09				
55			40032405			ASSY_GEAR_OIL_WICK_LEF	1				
56			40032406			ASSY_GEAR_OIL_WICK_RIGI	1				
57			SM4050655SP			SCREW M5 L=6	2				
58			B3525357000			CONNECTING SCREW (B)	1				
59			40097210			GASKET	2				
60			SQ0000401MZ			CONNECTING SCREW	1				
61			40036333			SUCTION	1				
62			RO037180100			RUBBER RING	1				
63			SM6040655TP			SCREW M4 L=6	2				
64			23629504			DISTRIBUTOR	5				
65			BP30000010R			VINYL PIPE	.3				
66			23630007			TUBE	.295				
67			23630007			TUBE	.08				
68			BP30000010R			VINYL PIPE	.025				
69			26230409			LUBRICATING OIL WICK S	1				
70			WP0430800SD			WASHER M4	1				
71			SM6041802TP			SCREW M4 L=18	1				
72			B1834512000	B1834512000A	Replaced	OIL ADJUSTING SCREW	1	1.00			
73			22603708			FELT	1				
74			EA9500B0200			CABLE BAND 150	1				
75			40040809			OIL_JOINT	1				
76			23630502	23630650	Replaced	OIL FILTER RING	1	1.00			
77			23630403	23630650	Replaced	OIL FILTER	1	1.00			
78			WP0520656SA			WASHER 5.2X9.5X0.6	1				
79			SM4055001SF			SCREW M5 L=50	1				
80			WP0531000SD			WASHER M5	1				
81			40013509			PLUNGER_SCREW	2				
82			40041578			RUBBER_PLATE	1				
83			40041579			OIL_SHIELD_PLATE	1				
84			23204803			LUBRICATING GUIDE	1				
85			40039625			LUBRICATING_FELT	1				FOR LH-3568A-
86			RO048190100			RUBBER RING	2				FOR LH-3568A-
87			40035264			SPRING_HOOK	1				
88			SM4050655SP			SCREW M5 L=6	1				
89			40091198			BOX_COVER	1				
90			40091199			BOX_COVER_PACKING	1				
91			EA9500B0100			CABLE BAND	2				
92			EA9500B0200			CABLE BAND 150	1				

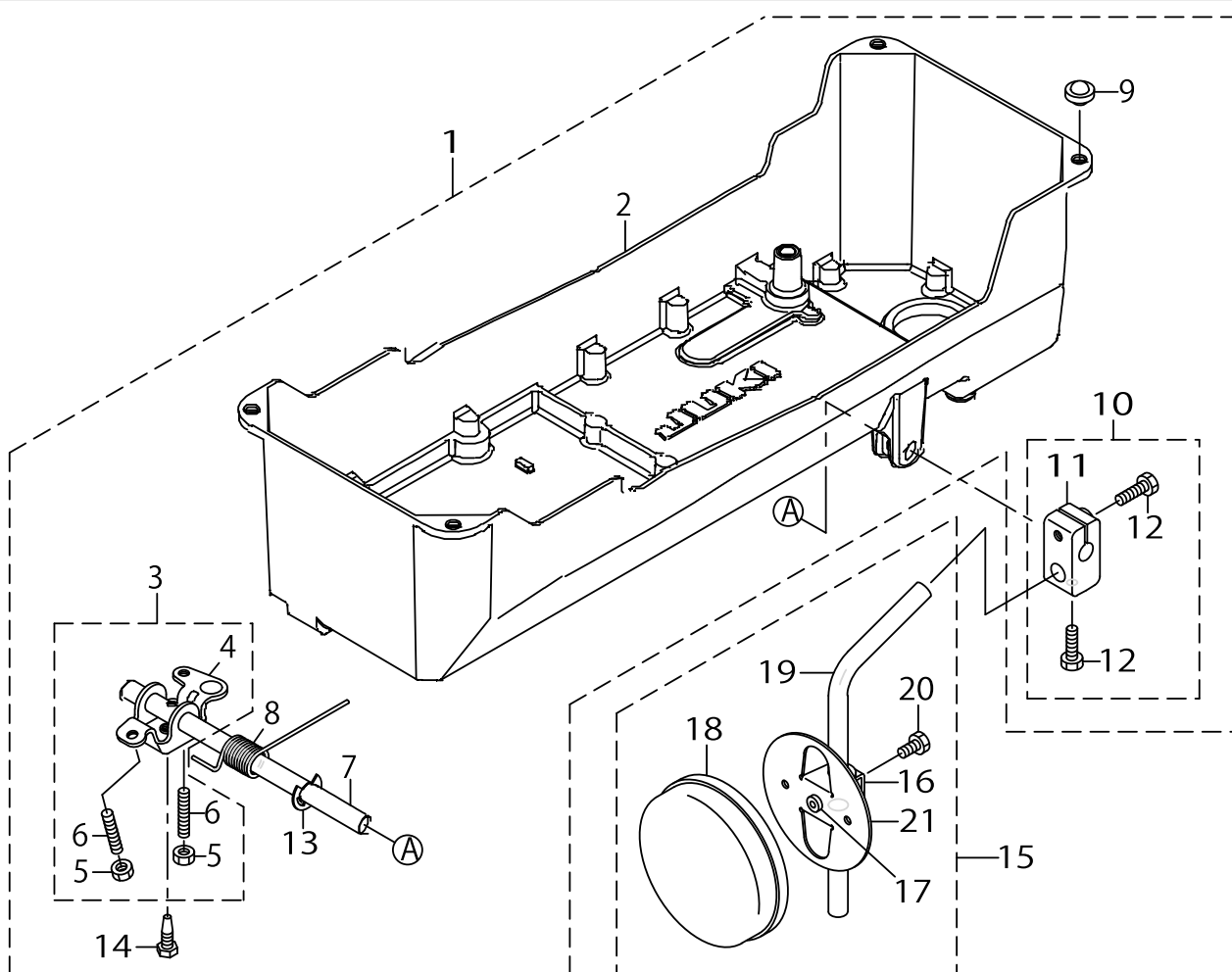
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

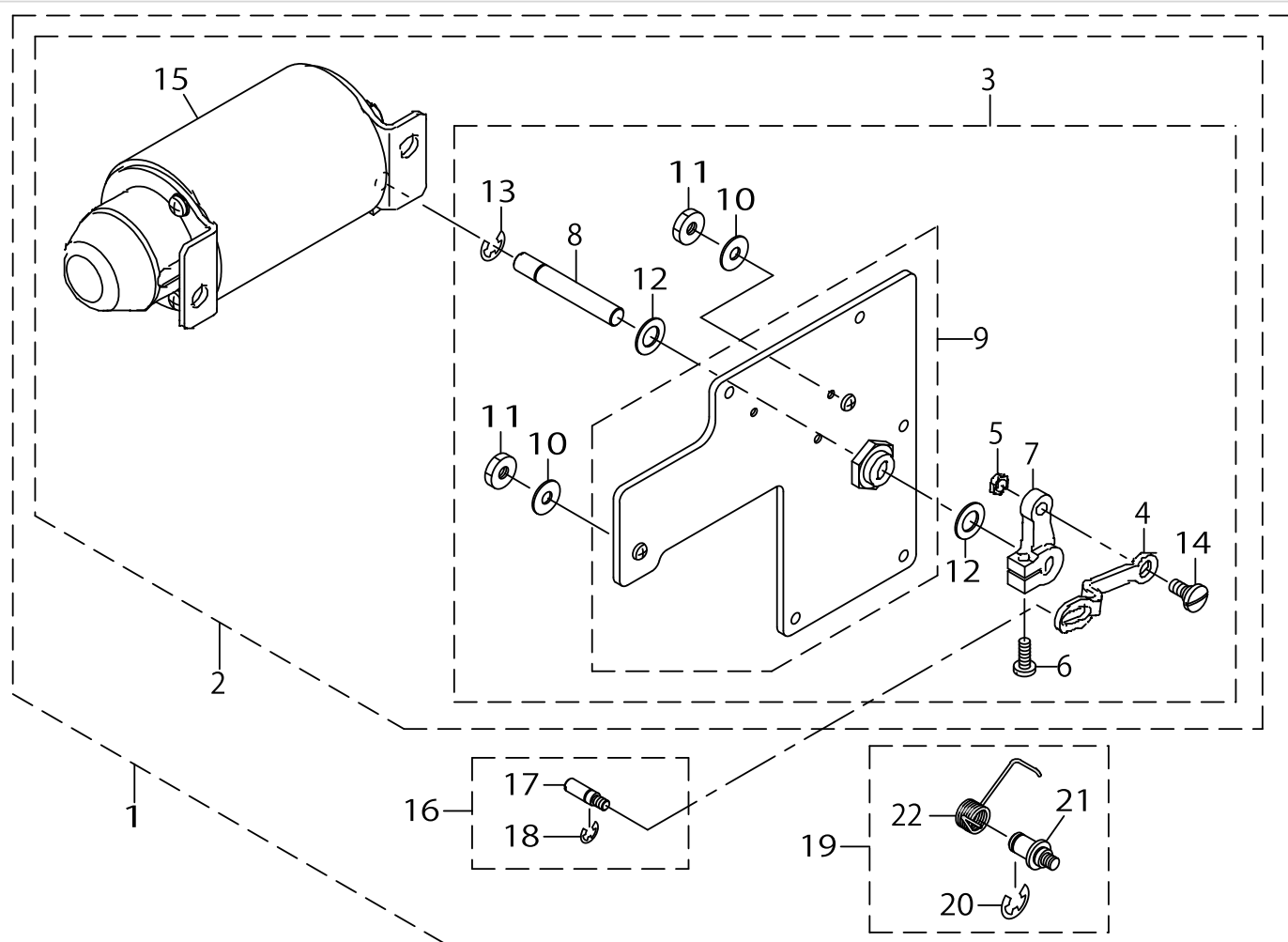
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40089557			ASSY_BELT_COVER-A	1				
2		*	40089558			BELT_COVER-A	1				
3		*	SM4062001SC			SCREW M6 L=20	2				
4		*	SM4051601SC			SCREW M5X0.8 L=16	1				
5		*	WS0521010KN			SPRING WASHER 5.2X8.2X	1				
6		*	WP0531001SC			WASHER	1				
7		*	WP0641600SC			WASHEW 6.4X12.5X1.6	2				
8			40034267			ASSY_BELT_COVER_B	1				
9		*	22933659			BELT COVER B COMPL.	1				
10		*	22933758	11076957	Replaced	BELT COVER B LID ASM.	1	1.00			
11		*	22933600			BELT COVER B	1				
12		*	SK3412000SC	SK3412000SE	Replaced	WOOD SCREW D=4.1 L=20	2	1.00			
13		*	WP0501016SC			WASHER 5X10.5X1	2				
14			40089647			BOBBIN_WINDER_UNIT	1				
15		*	26260109	26260000	Replaced	BTW BASE	1	1.00			
16		*	26260208			BTW CAM PLATE	1				
17		*	26260307			BTW BASE SHAFT	1				
18		*	26260406			BTW SHAFT BASE	1				
19		*	26260505			BTW CAM LEVER	1				
20		*	26260604			BTW WHEEL	1				
21		*	40011144			BTW_TORSION_SPRING	1				
22		*	26260802	26260000	Replaced	BTW BEARING SPACER	1	1.00			
23		*	40011145			BTW_SHAFT	1				
24		*	40011146	40089647	Replaced	BTW_LEVER_SHAFT	1	1.00			
25		*	40023022			BTW LEVER	1				
26		*	26261206			BTW SPACER	1				
27		*	26261305	26260000	Replaced	BTW BEARING	2	1.00			
28	☆	*	26261503			BTW WHEEL RUBBER	1				
29		*	26261602			BOBBIN SPRING	1				
30		*	26261701			BTW SPRING	1				
31		*	RC0560711KP			RETAINING RING	1				
32		*	RE0400000K0			E-RING 4	1				
33		*	WP0450826SC			WASHER 4.5X10X0.8	1				
34		*	SM5040655SN			SCREW	1				
35		*	SM8050502TP			SCREW M5 L=5	1				
36		*	SM8040802TP			SCREW M4X8	2				
37			SM0051001SC			SCREW	4				
38			40091212			BOBBIN_THREAD_TENSION	1				
39		*	40091241			BOBBIN_THREAD_TENSION	1				
40		*	22921308			THREAD TENSION NUT	1				
41		*	22921407			ROTATION STOPPER	1				
42		*	22921506			THREAD TENSION DISK	2				
43		*	22921704			THREAD TENSION SPRING	1				
44			NM6050001SD			NUT M5X0.8	1				
45			40037008			THREAD CUTTER	1				

BOTTOM COVER COMPONENTS



BOTTOM COVER COMPONENTS

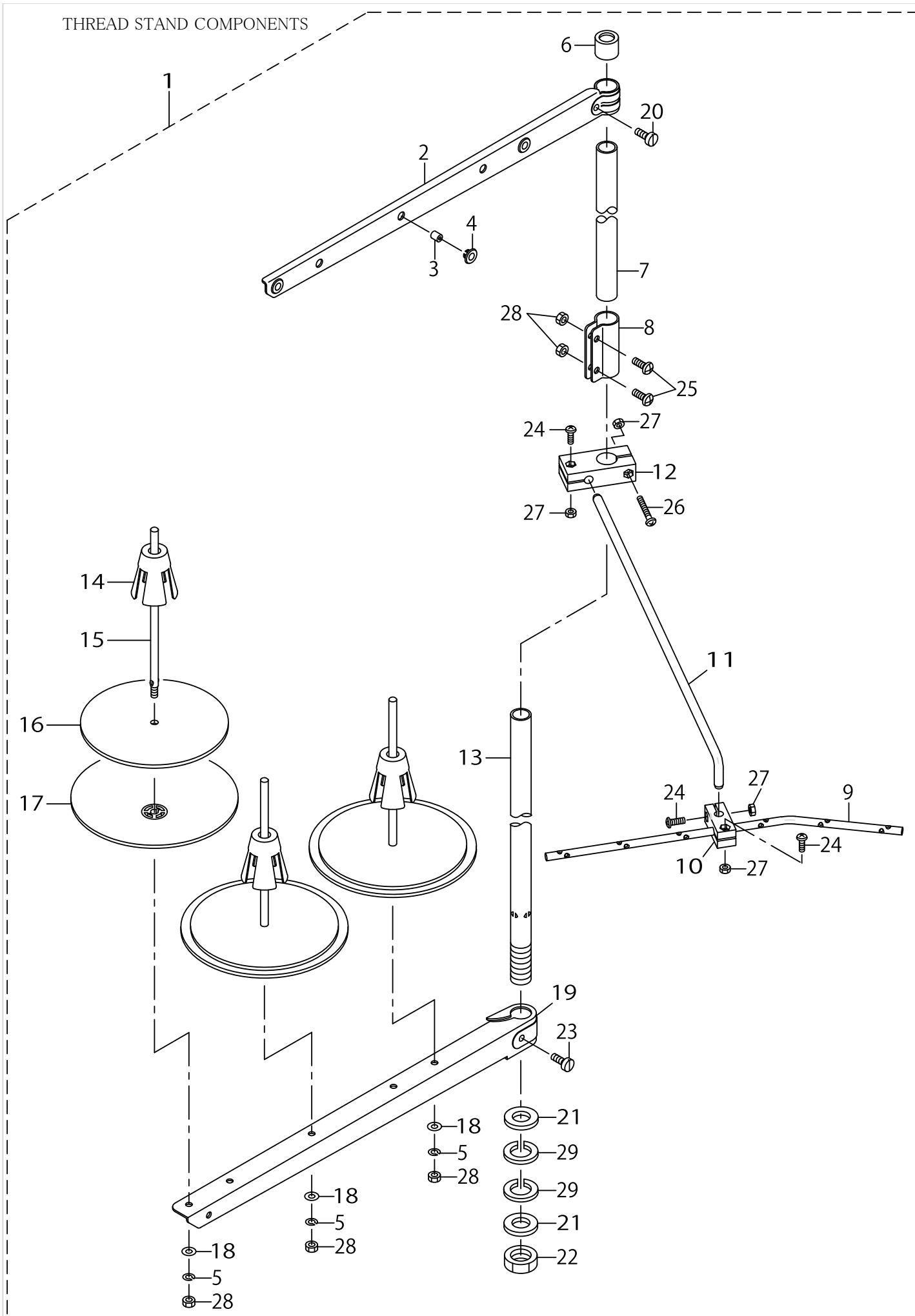
[illegible]



AK DEVICE COMPONENTS

[illegible]

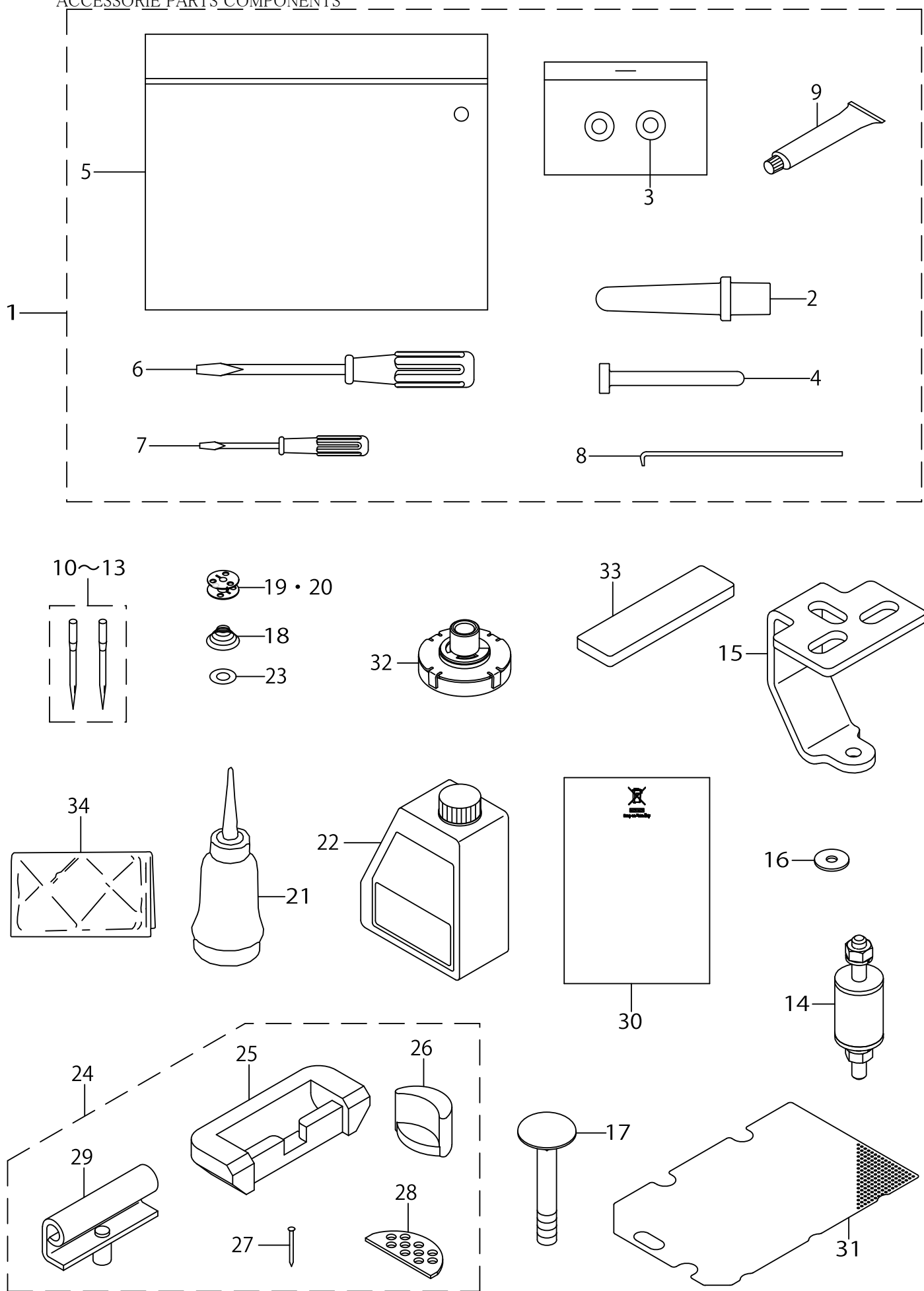
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

[illegible]

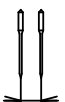
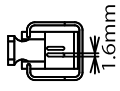
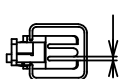
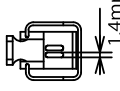
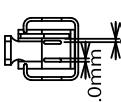
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

[illegible]

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)					Swivel guide Presser asm. スィブルガイド 押さえ(組)
Code コード				(Tip-divided) (移動式先割れ) 	(Tip-divided) (移動式先割れ) 	(Lower feed) (下送り) 		
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
A	3/32	2.4	226-37557	—	—	—	—	—
B	1/8	3.2	226-37656	400-35896	—	103-91852	226-27152	226-47051
C	5/32	4.0	226-37755	400-35897	400-71909	—	—	—
D	3/16	4.8	226-37854	226-40353	228-16557	103-92058	226-27350	226-47150 ※400-95293
E	7/32	5.6	—	226-40452	228-16656	—	226-27459	226-47259
F	1/4	6.4	226-38050	226-40551	228-16755	103-92256	226-27558	226-47358 ※400-94776
G	9/32	7.1	226-38258	226-40759	228-16854	—	226-27657	226-47457
H	5/16	7.9	226-38357	226-40858	228-16953	—	226-27756	226-47556
K	3/8	9.5	226-38456	226-40957	228-17050	—	—	—
W	7/16	11.1	—	226-41054	400-33941	—	—	—
L	1/2	12.7	226-38753	226-41252	228-17159	103-92751	—	—
M	5/8	15.9	—	226-41351	400-33945	—	—	—
N	3/4	19.1	226-38951	226-41450	400-33947	103-93056	—	—
P	7/8	22.2	226-39157	226-41658	400-33949	228-44450	—	—
Q	1	25.4	226-39256	226-41757	400-33951	228-44559	—	—
R	1-1/8	28.6	226-39355	226-41856	400-33953	—	—	—
S	1-1/4	31.8	226-39454	226-41955	400-33955	—	—	—
T	1-3/8	34.9	—	226-42052	400-33957	—	—	—
U	1-1/2	38.1	—	226-42151	400-33959	—	—	—
Stitch spec. 縫仕様	A		★					
	F						★	★ (テ-フ° 付け)
	S			★				
	G				★			※のみ★
	下送り					★		

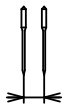
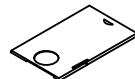
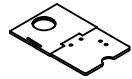
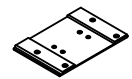
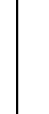
Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組	
Code コード					 Option オプション		
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.
A	3/32	2.4	226-01058	226-00555	400-51633	400-42874	232-06709
B	1/8	3.2					
C	5/32	4.0					
D	3/16	4.8					
E	7/32	5.6					
F	1/4	6.4					
G	9/32	7.1					
H	5/16	7.9					
K	3/8	9.5					
W	7/16	11.1					
L	1/2	12.7	226-01157	226-00654	400-45729		
M	5/8	15.9					
N	3/4	19.1					
P	7/8	22.2	226-01256	226-00753	400-45730		
Q	1	25.4					
R	1-1/8	28.6					
S	1-1/4	31.8	226-01355	226-00852	400-45731		
T	1-3/8	34.9					
U	1-1/2	38.1					
Stitch spec. 縫仕様	A	Spec.common 仕様 共 通	Spec.common 仕様 共 通	Spec.common 仕様 共 通	Spec.common 仕様 共 通	★ (テ-フ° 付け)	
	F						
	S						
	G						
	下送り						

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

Needle gauge size 針 幅		Feed Dog 送り歯						
Code コード								
		Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
A	3/32	2.4	400-33714	—	—	—	—	—
B	1/8	3.2	400-33715	400-35883	400-33563	—	400-33563	B1613-512-B0H
C	5/32	4.0	400-33716	—	—	226-30206	400-25784	B1613-512-C0H
D	3/16	4.8	400-33718	400-35884	400-33564	226-30404	400-25785	B1613-512-D0H
E	7/32	5.6	—	400-35885	400-33565	226-30503	400-25786	B1613-512-E0H
F	1/4	6.4	400-33720	400-35886	400-33566	226-30602	400-25787	B1613-512-F0H
G	9/32	7.1	400-33722	400-35887	400-33567	226-30800	400-25788	B1613-512-G0H
H	5/16	7.9	400-33723	400-35888	400-33568	226-30909	400-25789	B1613-512-H0H
K	3/8	9.5	400-33724	—	—	226-31006	400-25790	B1613-512-K0H
W	7/16	11.1	—	—	—	226-31105	400-25791	400-75311
L	1/2	12.7	400-33727	—	—	226-31303	400-25792	B1613-512-L0H
M	5/8	15.9	—	—	—	226-31402	400-25793	B1613-512-M0H
N	3/4	19.1	400-33729	—	—	226-31501	400-25794	B1613-512-N0H
P	7/8	22.2	400-33731	—	—	226-31709	400-25795	B1613-512-P0H
Q	1	25.4	400-33732	—	—	226-31808	400-25796	B1613-512-Q0H
R	1-1/8	28.6	400-33733	—	—	226-31907	400-25797	B1613-512-R0H
S	1-1/4	31.8	400-33734	—	—	226-32004	400-25798	B1613-512-S0H
T	1-3/8	34.9	—	—	—	226-32103	400-25799	B1613-512-T0H
U	1-1/2	38.1	—	—	—	226-32202	400-25800	B1613-512-U0H
Stitch spec. 縫仕様	A	★						
	F		★	★				
	S				★	★		
	G						★	★

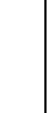
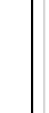
Needle gauge size 針 幅		Feed Dog (Lower feed) 送り歯 (下送り)		Needle clamp asm. 針留組		Throat plate 針板	Throat plate (with Taping) 針板 (テープ付)	Throat plate (Lower feed) 針板 (下送り)	
Code コード									
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
A	3/32	2.4	—	—	400-35875	101-47551	226-25008	—	—
B	1/8	3.2	232-05107	—	400-26027	101-47650	226-25107	226-28002	228-45200
C	5/32	4.0	—	—	400-26029	101-47759	226-25206	226-28101	—
D	3/16	4.8	232-05305	—	101-47858	101-47858	226-25305 *400-95288	226-28200	228-45408
E	7/32	5.6	—	—	400-26033	101-47957	226-25404	226-28309	—
F	1/4	6.4	232-05503	—	101-48054	101-48054	226-25503 *400-94772	226-28408	228-45606
G	9/32	7.1	—	—	400-26037	101-48153	226-25602	226-28507	—
H	5/16	7.9	—	—	101-48252	101-48252	226-25701	226-28606	—
K	3/8	9.5	—	—	101-48351	101-48351	226-25800	—	—
W	7/16	11.1	—	—	400-26043	101-48450	226-25909	—	—
L	1/2	12.7	400-62249	228-48105	400-26045	101-48559	226-26006	—	400-62254
M	5/8	15.9	—	—	400-26047	101-48658	226-26105	—	—
N	3/4	19.1	400-62251	228-48303	400-26049	101-48757	226-26204	—	400-62256
P	7/8	22.2	400-62252	228-48402	400-26051	101-48856	226-26303	—	400-62257
Q	1	25.4	400-62253	228-48501	101-48955	101-48955	226-26402	—	400-62258
R	1-1/8	28.6	—	—	400-26055	101-49052	226-26501	—	—
S	1-1/4	31.8	—	—	400-26057	101-49151	226-26600	—	—
T	1-3/8	34.9	—	—	400-26059	101-49250	226-26709	—	—
U	1-1/2	38.1	—	—	400-26061	101-49359	226-26808	—	—
Stitch spec. 縫仕様	A			★		★	Spec.common 仕様 共通		
	F								
	S				★	※のみ			
	G								
	下送り		★	★				★	★

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

Needle gauge size 針 幅		Throat plate 針 板	Needle clamp asm. 針 留 組		Feed dog 送 り 歯			
Code コード								
	inch	mm	Part No.	Part No.	Part No.	Option オプション	Part No.	Option オプション
A	3/32	2.4	—	400-35875	101-47551	—	—	—
B	1/8	3.2	400-35881	400-26027	101-47650	400-61270	400-35890	400-53705
C	5/32	4.0	400-25485	400-26029	101-47759	400-61271	400-25817	400-71911
D	3/16	4.8	400-25490 ※400-95289	101-47858	101-47858	400-61272	400-25818	400-35891
E	7/32	5.6	400-25491	400-26033	101-47957	400-61273	400-25819	400-50009
F	1/4	6.4	400-25492 ※400-94773	101-48054	101-48054	400-61274	400-26715	400-35892
G	9/32	7.1	400-25493	400-26037	101-48153	400-61275	400-25820	400-50010
H	5/16	7.9	400-25494	—	101-48252	400-61276	400-25821	400-50011
K	3/8	9.5	400-25495	101-48351	101-48351	400-61277	400-25822	400-35893
W	7/16	11.1	400-25496	400-26043	101-48450	—	400-25823	—
L	1/2	12.7	400-25498	400-26045	101-48559	400-61278	400-25824	400-35894
M	5/8	15.9	400-25499	400-26047	101-48658	400-61279	400-25825	400-71912
N	3/4	19.1	400-25500	400-26049	101-48757	400-61280	400-25826	400-35895
P	7/8	22.2	400-25502	400-26051	101-48856	400-61281	400-25827	400-71913
Q	1	25.4	400-25503	—	101-48955	400-61282	400-25828	400-71914
R	1-1/8	28.6	400-25504	400-26055	101-49052	400-61283	400-25829	400-71915
S	1-1/4	31.8	400-25505	400-26057	101-49151	400-61284	400-25830	400-71916
T	1-3/8	34.9	—	400-26059	101-49250	—	—	—
U	1-1/2	38.1	—	400-26061	101-49359	—	—	—
Stitch spec. 縫 仕 様	A		★					
	F		★					
	S		★	★	★	★		
	G	※のみ	★	★			★	★

Needle gauge size 針 幅		Presser foot asm. 押 さ え (組)		Swivel guide Presser asm. スィールガイド 押さえ (組)	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組
Code コード			(Tip-divided) (移動式先割れ) 2.0mm	(Tip-divided) (移動式先割れ) 2.4mm				
	inch	mm	Part No.	Part No.	Part No.	Part No.	Option オプション	Part No.
B	1/8	3.2	400-35896	—	—	400-25247	400-25235	400-51633
C	5/32	4.0	400-35897	400-71909	—			
D	3/16	4.8	226-40353	228-16557	400-95293			
E	7/32	5.6	226-40452	228-16656	—			
F	1/4	6.4	226-40551	228-16755	400-94776			
G	9/32	7.1	226-40759	228-16854	—			
H	5/16	7.9	226-40858	228-16953	—			
K	3/8	9.5	226-40957	228-17050	—	400-25248	400-25236	400-45729
W	7/16	11.1	226-41054	400-33941	—			
L	1/2	12.7	226-41252	228-17159	—			
M	5/8	15.9	226-41351	400-33945	—			
N	3/4	19.1	226-41450	400-33947	—	400-25249	400-25239	400-45730
P	7/8	22.2	226-41658	400-33949	—			
Q	1	25.4	226-41757	400-33951	—			
R	1-1/8	28.6	226-41856	400-33953	—	400-25250	400-25240	400-45731
S	1-1/4	31.8	226-41955	400-33955	—			
Stitch spec. 縫 仕 様	S		★			Spec.common	Spec.common	Spec.common
	G			★	★	仕様 共 通	仕様 共 通	仕様 共 通

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

Needle gauge size 針 幅			Needle clamp asm.(for DP5) 針 留組(D P 5用)				Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前)組
Code コード			Needle clamp asm. (Left) 針 留(左)組  (Option オプション)	Needle clamp asm. (Right) 針 留(右)組  (Option オプション)	Needle clamp asm. (Left) 針 留(左)組  (Hole Type 穴タイプ)	Needle clamp asm. (Right) 針 留(右)組  (Hole Type 穴タイプ)	 Option オプション	
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	400-35761	400-35771	B1402-528-BA0-A	B1402-528-BA0-A	400-51633	400-42874
C	5/32	4.0	400-35762	400-35772	B1402-528-CA0-A	B1402-528-CA0-A		
D	3/16	4.8	B1402-528-DAL-A	B1402-528-DAR-A	B1402-528-DAL-A	B1402-528-DAR-A		
E	7/32	5.6	B1402-528-EAL	B1402-528-EAR	B1402-528-EAL	B1402-528-EAR		
F	1/4	6.4	B1402-528-FAL-A	B1402-528-FAR-A	B1402-528-FAL-A	B1402-528-FAR-A		
G	9/32	7.1	400-35765	400-35775	B1402-528-GAL	B1402-528-GAR		
H	5/16	7.9	400-35766	400-35776	B1402-528-HAL-A	B1402-528-HAR-A		
K	3/8	9.5	B1402-528-KAL-A	B1402-528-KAR-A	B1402-528-KAL-A	B1402-528-KAR-A		
L	1/2	12.7	400-35768	400-35778	B1402-528-LAL	B1402-528-LAR		
M	5/8	15.9	400-35769	400-35779	B1402-528-MAL	B1402-528-MAR		
N	3/4	19.1	400-35770	400-35780	B1402-528-NAL	B1402-528-NAR	400-45729	
P	7/8	22.2	400-71917	400-71919	B1402-528-PAL	B1402-528-PAR		
Q	1	25.4	400-71921	400-71923	B1402-528-QAL	B1402-528-QAR	400-45730	
Stitch spec. 縫仕様		S			★	★	★	★
		G						

Needle gauge size 針 幅			Needle clamp asm.(for DP17) 針 留組(D P 17用)				Throat plate 針 板	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組
Code コード			Needle clamp asm. (Left) 針留(左)組  Option オプション	Needle clamp asm. (Right) 針留(右)組  Option オプション	Needle clamp asm. (Left) 針 留(左)組  Option オプション	Needle clamp asm. (Right) 針 留(右)組  Option オプション			
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	400-35877	400-35878	B1402-526-BA0-A	B1402-526-BA0-A	226-25107	226-01058	226-00555
C	5/32	4.0	400-26063	400-26084	B1402-526-CA0-A	B1402-526-CA0-A	226-25206 ※400-72338		
D	3/16	4.8	400-26065	400-26086	B1402-526-DAL-A	B1402-526-DAR-A	226-25305 ※400-93288		
E	7/32	5.6	400-26067	400-26088	102-28559	102-28567	226-25404		
F	1/4	6.4	400-26069	400-26090	B1402-526-FAL-A	B1402-526-FAR-A	226-25503 ※400-94772		
G	9/32	7.1	400-26070	400-26091	B1402-526-GAL-A	B1402-526-GAR-A	226-25602		
H	5/16	7.9	400-26072	400-26093	B1402-526-HAL-A	B1402-526-HAR-A	226-25701		
K	3/8	9.5	400-26074	400-26095	B1402-526-KAL-A	B1402-526-KAR-A	226-25800		
L	1/2	12.7	400-26076	400-26097	B1402-526-LAL-A	B1402-526-LAR-A	226-26006		
M	5/8	15.9	400-26078	400-26099	102-28856	102-28864	226-26105	226-01157	226-00654
N	3/4	19.1	400-26080	400-26101	102-28955	102-28963	226-26204		
P	7/8	22.2	—	—	—	—	226-26303	226-01256	226-00753
Q	1	25.4	400-26082	400-26103	102-29151	102-29169	226-26402		
Stitch spec. 縫仕様		S			★	★	★	★	★
		G					※のみ ★	★	★

Needle gauge size 針 幅			Feed Dog 送り歯				Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スィブルガイド 押さえ(組)
Code コード			 1.7 φ1.9	Option オプション  1.7 φ1.7	 1.7 φ2.2	Option オプション  1.7 φ2.2mm	(Tip-divided) (移動式先割れ)  2.0mm	(Tip-divided) (移動式先割れ)  2.4mm	
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	—	400-33563	—	—	400-35896	—	—
C	5/32	4.0	226-30206	400-25784	B1613-512-C0H	—	400-35897	400-71909	—
D	3/16	4.8	226-30404	400-25785	B1613-512-D0H	400-25801	226-40353	228-16557	400-95293
E	7/32	5.6	226-30503	400-25786	B1613-512-E0H	400-25802	226-40452	228-16656	—
F	1/4	6.4	226-30602	400-25787	B1613-512-F0H	400-25803	226-40551	228-16755	400-94776
G	9/32	7.1	226-30800	400-25788	B1613-512-G0H	400-25804	226-40759	228-16854	—
H	5/16	7.9	226-30909	400-25789	B1613-512-H0H	400-25805	226-40858	228-16953	—
K	3/8	9.5	226-31006	400-25790	B1613-512-K0H	400-25806	226-40957	228-17050	—
L	1/2	12.7	226-31303	400-25792	B1613-512-L0H	400-25808	226-41252	228-17159	—
M	5/8	15.9	226-31402	400-25793	B1613-512-M0H	400-25809	226-41351	400-33945	—
N	3/4	19.1	226-31501	400-25794	B1613-512-N0H	400-25810	226-41450	400-33947	—
P	7/8	22.2	226-31709	400-25795	B1613-512-P0H	400-25811	226-41658	400-33949	—
Q	1	25.4	226-31808	400-25796	B1613-512-Q0H	400-25812	226-41757	400-33951	—
Stitch spec. 縫仕様		S	★	★			★		
		G			★	★		★	★

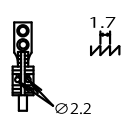
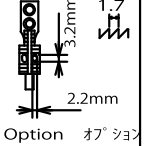
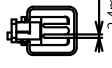
TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

Needle gauge size 針 幅			Feed Dog 送 り 歯				Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スィブルガイド 押さえ(組)	Throat plate 針 板
Code コード				Option オプション 		Option オプション 	(Tip-divided) (移動式先割れ) 	(Tip-divided) (移動式先割れ) 		
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	400-61270	400-35890	—	400-53705	400-35896	—	—	400-35881
C	5/32	4.0	400-61271	400-25817	400-71911	—	400-35897	400-71909	—	400-25485
D	3/16	4.8	400-61272	400-25818	400-35891	400-25831	226-40353	228-16557	400-95293	400-25490 ※400-95289
E	7/32	5.6	400-61273	400-25819	400-50009	400-25832	226-40452	228-16656	—	400-25491
F	1/4	6.4	400-61274	400-26715	400-35892	400-25833	226-40551	228-16755	400-94776	400-25492 ※400-94773
G	9/32	7.1	400-61275	400-25820	400-50010	400-25834	226-40759	228-16854	—	400-25493
H	5/16	7.9	400-61276	400-25821	400-50011	400-25835	226-40858	228-16953	—	400-25494
K	3/8	9.5	400-61277	400-25822	400-35893	400-25836	226-40957	228-17050	—	400-25495
L	1/2	12.7	400-61278	400-25824	400-35894	400-25838	226-41252	228-17159	—	400-25498
M	5/8	15.9	400-61279	400-25825	400-71912	400-25839	226-41351	400-33945	—	400-25499
N	3/4	19.1	400-61280	400-25826	400-35895	400-25840	226-41450	400-33947	—	400-25500
P	7/8	22.2	400-61281	400-25827	400-71913	400-25841	226-41658	400-33949	—	400-25502
Q	1	25.4	400-61282	400-25828	400-71914	400-25842	226-41757	400-33951	—	400-25503
Stitch spec. 縫 仕 様		S	★	★			★			★
		G			★	★		★	★	※のみ ★

Needle gauge size 針 幅			Needle clamp asm.(for DP5) 針 留 組(D P 5 用)				Sliding plate asm. (Left) 滑 り 板(左)組	Sliding plate asm. (Front) 滑 り 板(前)組	
Code コード			Needle clamp asm. (Left) 針 留(左)組 	Needle clamp asm. (Right) 針 留(右)組 	Needle clamp asm. (Left) 針 留(左)組 	Needle clamp asm. (Right) 針 留(右)組 			
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	
B	1/8	3.2	400-35761	400-35771	B1402-528-BA0-A	B1402-528-BA0-A	400-51633	400-42880	
C	5/32	4.0	400-35762	400-35772	B1402-528-CA0-A	B1402-528-CA0-A			
D	3/16	4.8	B1402-528-DAL-A	B1402-528-DAR-A	B1402-528-DAL-A	B1402-528-DAR-A			
E	7/32	5.6	B1402-528-EAL	B1402-528-EAR	B1402-528-EAL	B1402-528-EAR			
F	1/4	6.4	B1402-528-FAL-A	B1402-528-FAR-A	B1402-528-FAL-A	B1402-528-FAR-A			
G	9/32	7.1	400-35765	400-35775	B1402-528-GAL	B1402-528-GAR			
H	5/16	7.9	400-35766	400-35776	B1402-528-HAL-A	B1402-528-HAR-A			
K	3/8	9.5	—	—	B1402-528-KAL-A	B1402-528-KAR-A			
L	1/2	12.7	400-35768	400-35778	B1402-528-LAL	B1402-528-LAR	400-45729		
M	5/8	15.9	400-35769	400-35779	B1402-528-MAL	B1402-528-MAR			
N	3/4	19.1	400-35770	400-35780	B1402-528-NAL	B1402-528-NAR			
P	7/8	22.2	400-71917	400-71919	B1402-528-PAL	B1402-528-PAR	400-45730		
Q	1	25.4	400-71921	400-71923	B1402-528-QAL	B1402-528-QAR			
Stitch spec. 縫 仕 様		S	Spec.common 仕 様 共 通	Spec.common 仕 様 共 通	Spec.common 仕 様 共 通	Spec.common 仕 様 共 通	Spec.common 仕 様 共 通	Spec.common 仕 様 共 通	
		G							

Needle gauge size 針 幅			Needle clamp asm.(for DP17) 針 留 組(D P 17 用)				Sliding plate asm. (Left) 滑 り 板(左)組	Sliding plate asm. (Right) 滑 り 板(右)組	
Code コード			Needle clamp asm. (Left) 針留(左)組 	Needle clamp asm. (Right) 針留(右)組 	Needle clamp asm. (Left) 針 留(左)組 	Needle clamp asm. (Right) 針 留(右)組 			
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	
B	1/8	3.2	400-35877	400-35878	B1402-526-BA0-A	B1402-526-BA0-A	400-25247	400-25235	
C	5/32	4.0	400-26063	400-26084	B1402-526-CA0-A	B1402-526-CA0-A			
D	3/16	4.8	400-26065	400-26086	B1402-526-DAL-A	B1402-526-DAR-A			
E	7/32	5.6	400-26067	400-26088	102-28559	102-28567			
F	1/4	6.4	400-26069	400-26090	B1402-526-FAL-A	B1402-526-FAR-A			
G	9/32	7.1	400-26070	400-26091	B1402-526-GAL-A	B1402-526-GAR-A			
H	5/16	7.9	400-26072	400-26093	B1402-526-HAL-A	B1402-526-HAR-A			
K	3/8	9.5	400-26074	400-26095	B1402-526-KAL-A	B1402-526-KAR-A			
L	1/2	12.7	400-26076	400-26097	B1402-526-LAL-A	B1402-526-LAR-A	400-25248		
M	5/8	15.9	400-26078	400-26099	102-28856	102-28864			
N	3/4	19.1	400-26080	400-26101	102-28955	102-28963			
P	7/8	22.2	—	—	—	—	400-25249	400-25239	
Q	1	25.4	400-26082	400-26103	102-29151	102-29169			
Stitch spec. 縫 仕 様		S	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	
		G	仕 様 共 通	仕 様 共 通	仕 様 共 通	仕 様 共 通	仕 様 共 通	仕 様 共 通	

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

Needle gauge size 針 幅			Feed Dog 送り 歯		Needle clamp asm. 針 留 組	Presser foot asm. 押 さ え(組)	Swivel guide Presser asm. スィブルガイド 押さえ(組)	Throat plate (with Taping) 針 板 (テープ付) 針 板	Throat plate (付) 針 板
Code コード									
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
A	3/32	2.4	—	—	101-47551	—	—	—	—
B	1/8	3.2	B1613-512-B0H	—	101-47650	—	—	226-28002	—
C	5/32	4.0	B1613-512-C0H	—	101-47759	400-71909	—	226-28101	—
D	3/16	4.8	B1613-512-D0H	400-25801	101-47858	228-16557	400-95293	226-28200	400-95288
E	7/32	5.6	B1613-512-E0H	400-25802	101-47957	228-16656	—	226-28309	—
F	1/4	6.4	B1613-512-F0H	400-25803	101-48054	228-16755	400-94776	226-28408	400-94772
G	9/32	7.1	B1613-512-G0H	400-25804	101-48153	228-16854	—	226-28507	—
H	5/16	7.9	B1613-512-H0H	400-25805	101-48252	228-16953	—	226-28606	—
K	3/8	9.5	B1613-512-K0H	400-25806	101-48351	228-17050	—	—	—
W	7/16	11.1	400-75311	400-25807	101-48450	400-33941	—	—	—
L	1/2	12.7	B1613-512-L0H	400-25808	101-48559	228-17159	—	—	—
M	5/8	15.9	B1613-512-M0H	400-25809	101-48658	400-33945	—	—	—
N	3/4	19.1	B1613-512-N0H	400-25810	101-48757	400-33947	—	—	—
P	7/8	22.2	B1613-512-P0H	400-25811	101-48856	400-33949	—	—	—
Q	1	25.4	B1613-512-Q0H	400-25812	101-48955	400-33951	—	—	—
R	1-1/8	28.6	B1613-512-R0H	400-25813	101-49052	400-33953	—	—	—
S	1-1/4	31.8	B1613-512-S0H	400-25814	101-49151	400-33955	—	—	—
T	1-3/8	34.9	B1613-512-T0H	400-25815	101-49250	400-33957	—	—	—
U	1-1/2	38.1	B1613-512-U0H	400-25816	101-49359	400-33959	—	—	—

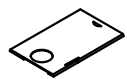
Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組
Code コード					 Option オプション	
	inch	mm	Part No.	Part No.	Part No.	Part No.
A	$\frac{3}{32}$	2.4	226-01058	226-00555	400-51633	400-42874
B	$\frac{1}{8}$	3.2				
C	$\frac{5}{32}$	4.0				
D	$\frac{3}{16}$	4.8				
E	$\frac{7}{32}$	5.6				
F	$\frac{1}{4}$	6.4				
G	$\frac{9}{32}$	7.1				
H	$\frac{5}{16}$	7.9				
K	$\frac{3}{8}$	9.5				
W	$\frac{7}{16}$	11.1				
L	$\frac{1}{2}$	12.7	226-01157	226-00654	400-45729	
M	$\frac{5}{8}$	15.9				
N	$\frac{3}{4}$	19.1				
P	$\frac{7}{8}$	22.2				
Q	1	25.4	226-01256	226-00753	400-45730	
R	1- $\frac{1}{8}$	28.6				
S	1- $\frac{1}{4}$	31.8	226-01355	226-00852	400-45731	
T	1- $\frac{3}{8}$	34.9				
U	1- $\frac{1}{2}$	38.1				

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

Needle gauge size 針 幅			Needle clamp asm.(for DP17) 針 留組(D P 17用)		Needle clamp asm.(for DP5) 針 留組(D P 5用)	
Code コード			Needle clamp asm. (Left) 針 留(左組) 	Needle clamp asm. (Right) 針 留(右組) 	Needle clamp asm. (Left) 針 留(左組) 	Needle clamp asm. (Right) 針 留(右組) 
	inch	mm	Option オプション Part No.	Option オプション Part No.	(Hole Type 穴タイプ) Part No.	(Hole Type 穴タイプ) Part No.
B	1/8	3.2	B1402-526-BA0-A	B1402-526-BA0-A	B1402-528-BA0-A	B1402-528-BA0-A
C	5/32	4.0	B1402-526-CA0-A	B1402-526-CA0-A	B1402-528-CA0-A	B1402-528-CA0-A
D	3/16	4.8	B1402-526-DAL-A	B1402-526-DAR-A	B1402-528-DAL-A	B1402-528-DAR-A
E	7/32	5.6	102-28559	102-28567	B1402-528-EAL	B1402-528-EAR
F	1/4	6.4	B1402-526-FAL-A	B1402-526-FAR-A	B1402-528-FAL-A	B1402-528-FAR-A
G	9/32	7.1	B1402-526-GAL-A	B1402-526-GAR-A	B1402-528-GAL	B1402-528-GAR
H	5/16	7.9	B1402-526-HAL-A	B1402-526-HAR-A	B1402-528-HAL-A	B1402-528-HAR-A
K	3/8	9.5	B1402-526-KAL-A	B1402-526-KAR-A	B1402-528-KAL-A	B1402-528-KAR-A
L	1/2	12.7	B1402-526-LAL-A	B1402-526-LAR-A	B1402-528-LAL	B1402-528-LAR
M	5/8	15.9	102-28856	102-28864	B1402-528-MAL	B1402-528-MAR
N	3/4	19.1	102-28955	102-28963	B1402-528-NAL	B1402-528-NAR
P	7/8	22.2	—	—	B1402-528-PAL	B1402-528-PAR
Q	1	25.4	102-29151	102-29169	B1402-528-QAL	B1402-528-QAR

Needle gauge size 針 幅			Throat plate 針 板	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組
Code コード [※]						 Option オプション	
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	—	226-01058	226-00555	400-51633	400-42874
C	5/32	4.0	—				
D	3/16	4.8	400-95288				
E	7/32	5.6	—				
F	1/4	6.4	400-94772				
G	9/32	7.1	—				
H	5/16	7.9	—				
K	3/8	9.5	—				
L	1/2	12.7	—	226-01157	226-00654	400-45729	
M	5/8	15.9	—				
N	3/4	19.1	—				
P	7/8	22.2	—	226-01256	226-00753	400-45730	
Q	1	25.4	—				

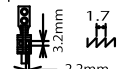
Needle gauge size 針 幅			Feed Dog 送り 歯		Presser foot asm. 押 さ え(組)	Swivel guide Presser asm. スィブルガイド 押さえ(組)
Code コード				Option オプション 	(Tip-divided) (移動式先割れ) 	
	inch	mm	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	—	—	—	—
C	5/32	4.0	B1613-512-C0H	—	400-71909	—
D	3/16	4.8	B1613-512-D0H	400-25801	228-16557	400-95293
E	7/32	5.6	B1613-512-E0H	400-25802	228-16656	—
F	1/4	6.4	B1613-512-F0H	400-25803	228-16755	400-94776
G	9/32	7.1	B1613-512-G0H	400-25804	228-16854	—
H	5/16	7.9	B1613-512-H0H	400-25805	228-16953	—
K	3/8	9.5	B1613-512-K0H	400-25806	228-17050	—
L	1/2	12.7	B1613-512-L0H	400-25808	228-17159	—
M	5/8	15.9	B1613-512-M0H	400-25809	400-33945	—
N	3/4	19.1	B1613-512-N0H	400-25810	400-33947	—
P	7/8	22.2	B1613-512-P0H	400-25811	400-33949	—
Q	1	25.4	B1613-512-Q0H	400-25812	400-33951	—

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

Needle gauge size 針 幅		Throat plate 針 板	Needle clamp asm. 針 留 組	Feed dog 送 り 歯	
Code コード			 Hole Type 穴タイプ	 1.7 2.4	 Option オプション 3.2mm 2.2mm 1.7
	inch	mm	Part No.	Part No.	Part No.
A	3/32	2.4	—	101-47551	—
B	1/8	3.2	400-35881	101-47650	400-53705
C	5/32	4.0	400-25485	101-47759	400-71911
D	3/16	4.8	400-95289	101-47858	400-35891
E	7/32	5.6	400-25491	101-47957	400-50009
F	1/4	6.4	400-94773	101-48054	400-35892
G	9/32	7.1	400-25493	101-48153	400-50010
H	5/16	7.9	400-25494	101-48252	400-50011
K	3/8	9.5	400-25495	101-48351	400-35893
W	7/16	11.1	400-25496	101-48450	—
L	1/2	12.7	400-25498	101-48559	400-35894
M	5/8	15.9	400-25499	101-48658	400-71912
N	3/4	19.1	400-25500	101-48757	400-35895
P	7/8	22.2	400-25502	101-48856	400-71913
Q	1	25.4	400-25503	101-48955	400-71914
R	1-1/8	28.6	400-25504	101-49052	400-71915
S	1-1/4	31.8	400-25505	101-49151	400-71916
T	1-3/8	34.9	—	101-49250	—
U	1-1/2	38.1	—	101-49359	—

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)	Swivel guide Presser asm. スィブルガイド 押さえ (組)	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組
Code コード			(Tip-divided) (移動式先割れ)  2.4mm				 Option オプション	
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	—	—	400-25247	400-25235	400-51633	400-42880
C	5/32	4.0	400-71909	—				
D	3/16	4.8	228-16557	400-95293				
E	7/32	5.6	228-16656	—				
F	1/4	6.4	228-16755	400-94776				
G	9/32	7.1	228-16854	—				
H	5/16	7.9	228-16953	—				
K	3/8	9.5	228-17050	—				
W	7/16	11.1	400-33941	—	400-25248	400-25236	400-45729	
L	1/2	12.7	228-17159	—				
M	5/8	15.9	400-33945	—				
N	3/4	19.1	400-33947	—				
P	7/8	22.2	400-33949	—	400-25249	400-25239		
Q	1	25.4	400-33951	—				
R	1-1/8	28.6	400-33953	—				
S	1-1/4	31.8	400-33955	—	400-25250	400-25240	400-45731	

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

Needle gauge size 針 幅			Feed Dog 送 り 歯		Throat plate 針 板	Presser foot asm. 押 さ え(組)	Swivel guide Presser asm. スィブルガイド 押さえ (組)
Code コード				Option オプション 		(Tip-divided) (移動式先割れ) 	
	inch	mm	Part No.	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	—	400-53705	400-35881	400-35896	—
C	5/32	4.0	400-71911	—	400-25485	400-71909	—
D	3/16	4.8	400-35891	400-25831	400-95289	228-16557	400-95293
E	7/32	5.6	400-50009	400-25832	400-25491	228-16656	—
F	1/4	6.4	400-35892	400-25833	400-94773	228-16755	400-94776
G	9/32	7.1	400-50010	400-25834	400-25493	228-16854	—
H	5/16	7.9	400-50011	400-25835	400-25494	228-16953	—
K	3/8	9.5	400-35893	400-25836	400-25495	228-17050	—
L	1/2	12.7	400-35894	400-25838	400-25498	228-17159	—
M	5/8	15.9	400-71912	400-25839	400-25499	400-33945	—
N	3/4	19.1	400-35895	400-25840	400-25500	400-33947	—
P	7/8	22.2	400-71913	400-25841	400-25502	400-33949	—
Q	1	25.4	400-71914	400-25842	400-25503	400-33951	—

Needle gauge size 針 幅			Needle clamp asm.(for DP5) 針 留組(DP5用)		Needle clamp asm.(for DP17) 針 留組(DP17用)	
Code コード			Needle clamp asm. (Left) 針 留(左)組 (Hole Type ハタ イブ) 	Needle clamp asm. (Right) 針 留(右)組 (Hole Type ハタ イブ) 	Needle clamp asm. (Left) 針 留(左)組 Option オプション 	Needle clamp asm. (Right) 針 留(右)組 Option オプション 
	inch	mm	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	B1402-528-BA0-A	B1402-528-BA0-A	B1402-526-BA0-A	B1402-526-BA0-A
C	5/32	4.0	B1402-528-CA0-A	B1402-528-CA0-A	B1402-526-CA0-A	B1402-526-CA0-A
D	3/16	4.8	B1402-528-DAL-A	B1402-528-DAR-A	B1402-526-DAL-A	B1402-526-DAR-A
E	7/32	5.6	B1402-528-EAL	B1402-528-EAR	102-28559	102-28567
F	1/4	6.4	B1402-528-FAL-A	B1402-528-FAR-A	B1402-526-FAL-A	B1402-526-FAR-A
G	9/32	7.1	B1402-528-GAL	B1402-528-GAR	B1402-526-GAL-A	B1402-526-GAR-A
H	5/16	7.9	B1402-528-HAL-A	B1402-528-HAR-A	B1402-526-HAL-A	B1402-526-HAR-A
K	3/8	9.5	B1402-528-KAL-A	B1402-528-KAR-A	B1402-526-KAL-A	B1402-526-KAR-A
L	1/2	12.7	B1402-528-LAL	B1402-528-LAR	B1402-526-LAL-A	B1402-526-LAR-A
M	5/8	15.9	B1402-528-MAL	B1402-528-MAR	102-28856	102-28864
N	3/4	19.1	B1402-528-NAL	B1402-528-NAR	102-28955	102-28963
P	7/8	22.2	B1402-528-PAL	B1402-528-PAR	—	—
Q	1	25.4	B1402-528-QAL	B1402-528-QAR	102-29151	102-29169

Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Right) 滑り板(右)組	Sliding plate asm. (Left) 滑り板(左)組	Sliding plate asm. (Front) 滑り板(前) 組
Code コード [~]					 Option オプション	
	inch	mm	Part No.	Part No.	Part No.	Part No.
B	1/8	3.2	400-25247	400-25235	400-51633	400-42880
C	5/32	4.0				
D	3/16	4.8				
E	7/32	5.6				
F	1/4	6.4				
G	9/32	7.1				
H	5/16	7.9	400-25248	400-25236	400-45729	
K	3/8	9.5				
L	1/2	12.7				
M	5/8	15.9				
N	3/4	19.1				
P	7/8	22.2				
Q	1	25.4				

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case, even obsoleted parts(D.) can be ordered with the
obsoleted part number, so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1538-06 · · Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10109809	24	4	22529473	16	9	22618904	18	26
10109908	26	21	22600555	2	37	22619100	2	8
10111003	24	6	22601058	2	33	22622401	6	10
10111102	24	7	22603708	2	44	22625503	2	35
10111201	24	3	22603708	44	73	22640551	32	42
10111508	22	54	22605307	6	2	22653802	22	52
10111508	54	18	22606206	8	5	22653802	54	23
10112407	26	22	22606206	10	47	22656003	30	86
10112506	24	5	22606305	8	6	22657209	40	5
10112605	22	38	22606305	10	48	22657308	40	8
10112704	22	39	22606404	8	12	22681209	10	2
10119204	38	36	22606404	10	54	22681316	10	26
10124204	14	28	22606800	8	2	22681407	10	24
10124204	18	28	22607600	8	7	22681506	10	25
10124303	14	29	22607600	10	49	22681712	10	8
10124303	18	29	22607709	8	8	22681803	10	15
10126803	42	51	22607709	10	50	22681951	10	10
10148054	8	18	22607808	8	10	22682058	10	11
10209203	40	31	22607808	10	52	22682157	10	12
10209500	40	32	22607907	8	11	22682256	10	13
10209807	40	33	22607907	10	53	22682355	10	14
10209906	40	34	22612303	22	50	22682504	12	83
10210805	22	53	22612402	22	23	22682702	10	7
10210805	54	19	22613509	22	14	22683304	12	57
10231603	24	19	22614002	22	35	22683403	12	61
10697506	14	35	22614101	22	36	22683601	12	69
10697506	18	35	22614200	22	37	22683809	12	59
10697605	14	3	22615702	20	64	22683908	12	65
10697605	18	3	22617609	14	10	22684005	12	66
10741106	14	31	22617609	18	10	22684104	12	62
10741106	18	31	22617708	14	11	22684203	12	64
11015906	22	48	22617708	18	11	22685200	10	40
11015906	24	42	22617807	14	13	22685408	10	41
11040854	34	10	22617807	18	13	22685705	12	77
11045101	14	32	22617906	14	18	22685804	10	21
11045101	18	32	22617906	18	18	22685903	10	17
11072402	14	34	22618201	14	15	22686000	10	20
11072402	16	6	22618201	18	15	22686109	10	23
11072402	18	34	22618300	14	16	22687008	20	61
11305901	34	27	22618300	18	16	22687107	18	59
11957008	14	22	22618706	14	4	22687503	18	54
11957008	18	22	22618706	18	4	22687602	18	57
13102702	8	29	22618805	14	8	22687701	18	55
13138201	16	35	22618805	18	8	22688105	22	41
13319405	30	73	22618904	14	26	22688154	22	4

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22688204	22	6	22934251	48	15	23630650	42	36
22688402	22	5	22934301	48	16	23631708	38	3
22810907	6	8	22934400	48	17	23631807	38	4
22813000	24	9	22934509	48	18	23631906	38	5
22813109	24	8	22934608	48	19	23632102	38	8
22819809	24	21	22934707	48	12	23638109	38	39
22827257	24	39	22945307	16	11	23638208	38	41
22888507	26	43	22945505	16	7	23638307	38	40
22901805	2	29	22952501	30	84	23638406	38	42
22903702	10	1	22955504	40	2	26230409	44	69
22907406	32	28	22955900	40	10	26260109	46	15
22907604	32	34	22956007	40	11	26260208	46	16
22907703	32	35	22956205	40	7	26260307	46	17
22907802	32	1	22957104	40	13	26260406	46	18
22908008	32	9	22957203	40	19	26260505	46	19
22911804	28	15	22958003	54	26	26260604	46	20
22912109	28	42	22958052	54	24	26260802	46	22
22920706	2	42	22991400	50	8	26261206	46	26
22921209	16	12	23203300	16	44	26261305	46	27
22921308	46	40	23204506	8	13	26261503	46	28
22921407	16	14	23204506	10	44	26261602	46	29
22921407	46	41	23204605	8	14	26261701	46	30
22921506	16	15	23204605	10	45	40004171	6	16
22921506	46	42	23204704	8	15	40004749	42	28
22921605	16	16	23204704	10	46	40006323	54	9
22921704	46	43	23204803	44	84	40009196	40	6
22921803	16	18	23206709	4	75	40009222	16	26
22924708	42	41	23542418	34	6	40010417	6	40
22926000	54	25	23601057	2	5	40010434	34	9
22926208	54	27	23609001	32	41	40010470	6	9
22926356	54	29	23609209	32	33	40011144	46	21
22926505	54	28	23609605	32	6	40011145	46	23
22931604	54	2	23618804	26	7	40011146	46	24
22932107	48	4	23626005	16	31	40011906	28	32
22932206	48	8	23628803	42	49	40011926	30	68
22932404	48	11	23628902	44	53	40011932	28	37
22932453	48	10	23629306	42	45	40011934	28	36
22932800	54	5	23629405	42	34	40011935	28	7
22933105	54	6	23629504	44	64	40011939	28	43
22933204	54	7	23630007	42	52	40011946	28	35
22933303	54	34	23630007	44	67	40011947	26	44
22933600	46	11	23630106	42	35	40012085	22	51
22933659	46	9	23630403	44	77	40012404	34	58
22933758	46	10	23630502	44	76	40012487	34	46
22934202	48	21	23630601	42	33	40012488	34	45

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40012489	34	55	40025315	28	8	40028546	32	20
40012492	34	39	40025316	30	65	40028547	32	37
40012495	34	50	40025492	2	36	40028560	22	30
40012496	34	56	40026035	8	16	40028560	24	22
40012497	34	38	40026395	8	1	40028561	22	31
40012500	36	71	40026402	10	3	40028561	24	23
40012503	34	35	40026482	8	25	40028562	22	32
40012504	34	29	40026482	12	78	40028562	24	24
40012505	34	30	40026673	28	12	40028563	22	33
40012506	34	20	40026811	2	60	40028563	24	25
40013061	26	6	40026920	6	31	40028641	20	63
40013316	34	60	40026981	10	39	40028652	6	41
40013354	6	26	40026982	10	30	40028656	26	40
40013362	30	64	40026983	10	29	40028666	8	20
40013509	44	81	40026984	10	38	40028668	10	6
40015144	12	71	40028031	8	31	40028679	12	60
40015669	34	24	40028116	6	36	40028706	2	45
40015699	16	28	40028117	6	19	40028730	2	27
40017361	34	13	40028200	12	82	40028731	2	46
40017362	34	25	40028245	2	13	40028766	2	2
40017399	34	8	40028250	16	4	40028778	48	2
40017400	34	12	40028259	20	72	40028797	40	24
40017401	34	15	40028268	32	17	40028799	40	25
40017402	34	16	40028269	32	40	40028843	20	69
40017403	34	23	40028271	26	1	40028844	20	71
40021726	36	70	40028274	28	57	40028852	28	51
40021883	34	40	40028276	28	59	40028853	8	27
40021898	34	43	40028277	28	49	40028853	12	80
40021899	34	42	40028279	28	39	40028854	28	5
40022407	4	77	40028280	30	63	40028855	30	72
40022589	26	26	40028284	28	3	40029047	6	39
40022590	26	27	40028285	30	94	40029048	6	35
40022678	6	6	40028286	28	9	40029049	6	43
40023022	46	25	40028287	30	70	40029075	42	17
40023568	8	32	40028291	30	66	40029078	2	54
40023568	12	73	40028293	28	2	40029347	2	22
40023569	8	33	40028294	30	67	40029561	10	35
40023569	12	74	40028485	26	8	40029562	10	42
40024064	12	67	40028486	26	12	40029570	26	18
40024093	6	4	40028487	26	9	40029641	2	17
40024436	6	18	40028488	26	13	40029964	6	11
40024473	12	58	40028489	26	36	40029972	2	18
40025191	48	7	40028495	26	32	40030027	12	88
40025235	2	38	40028496	26	33	40030037	8	30
40025247	2	34	40028545	32	12	40030038	8	38

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40030298	2	14	40034972	26	15	40042880	2	39
40030299	2	15	40035151	32	11	40043322	6	46
40030768	54	31	40035180	2	51	40043333	24	34
40030856	38	27	40035181	32	16	40043334	24	35
40030954	50	17	40035264	44	87	40043335	24	37
40030956	40	12	40035277	38	33	40043336	24	38
40030962	50	4	40035278	38	32	40043921	26	46
40031348	28	26	40035298	32	21	40043922	26	48
40031349	28	40	40035394	32	4	40043923	26	47
40031350	30	75	40035704	28	50	40043924	26	49
40031351	26	4	40035828	32	22	40044393	34	51
40031352	34	33	40035873	54	33	40049219	16	40
40031862	8	34	40036167	42	39	40050003	24	1
40031864	6	13	40036221	50	2	40050314	32	46
40032107	48	1	40036222	50	3	40050584	28	47
40032124	8	26	40036223	50	9	40051384	32	8
40032124	12	79	40036333	44	61	40051473	6	28
40032142	6	34	40036360	38	18	40052366	16	5
40032147	12	55	40036428	54	32	40053231	32	19
40032268	28	45	40036433	28	18	40053371	24	29
40032269	28	10	40036446	34	36	40055358	24	20
40032272	32	38	40036679	28	56	40055883	50	1
40032293	28	22	40036682	22	47	40056385	50	21
40032327	18	50	40036683	22	46	40056438	50	22
40032405	44	55	40036685	22	40	40056698	16	10
40032406	44	56	40036689	22	49	40056705	54	4
40032707	16	1	40037008	46	45	40057361	24	11
40032709	16	2	40039604	42	46	40057398	32	5
40032804	42	44	40039625	44	85	40059036	12	56
40032896	2	43	40039629	10	9	40059504	50	16
40032987	6	21	40039824	40	28	40059505	50	19
40033160	34	52	40040302	8	37	40059786	24	40
40033434	32	24	40040549	22	28	40059787	24	41
40033435	32	25	40040549	24	26	40060689	16	29
40033668	30	80	40040550	22	29	40060693	16	41
40033669	8	23	40040550	24	27	40060840	16	42
40033669	12	75	40040809	44	75	40065712	34	2
40034267	46	8	40040924	30	87	40065722	36	67
40034660	16	43	40040963	30	88	40066128	34	1
40034675	4	61	40041578	44	82	40067594	28	58
40034840	16	24	40041579	44	83	40076708	36	69
40034853	48	3	40042121	22	1	40076709	36	64
40034969	26	10	40042141	26	16	40080006	16	30
40034970	26	14	40042151	40	17	40083824	14	38
40034971	26	11	40042874	2	40	40083824	18	38

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40084142	2	24	40091200	42	15	40097210	44	59
40084419	32	32	40091201	42	32	40097211	52	1
40084941	32	23	40091202	42	14	40098612	38	43
40085717	32	49	40091203	42	24	40098762	36	72
40085773	32	48	40091204	42	30	40098763	36	73
40085784	52	13	40091205	42	22	40098764	36	74
40085785	52	7	40091208	38	1	40098905	6	45
40085788	52	17	40091209	38	2	40100131	38	28
40085789	52	16	40091210	38	37	40100900	40	21
40085790	52	15	40091211	38	17	40102087	54	22
40085791	52	14	40091212	46	38	40102831	32	50
40085792	52	8	40091227	6	29	40104434	26	2
40085793	52	6	40091238	42	29	40104435	26	3
40085794	52	3	40091241	46	39	40104436	22	2
40085795	52	4	40091246	38	38	40104436	24	2
40085796	52	21	40091256	38	7	40106574	52	19
40086678	40	14	40091257	38	6	40106575	52	2
40086679	40	15	40091258	14	33	40106576	52	11
40089557	46	1	40091259	14	23	40106579	52	12
40089558	46	2	40091259	18	23	40106580	52	10
40089647	46	14	40091264	42	37	40106583	52	9
40091143	22	22	40091265	18	33	40108582	34	4
40091144	22	3	40091266	18	41	40109415	34	49
40091179	2	20	40091267	18	45	B1104051000	2	26
40091180	6	24	40091282	54	1	B1116210D00	48	9
40091181	6	23	40091286	38	46	B1402528FALA	12	84
40091182	2	47	40092944	54	14	B1402528FARA	12	86
40091183	2	50	40093056	54	15	B1425526000	10	34
40091184	4	64	40093057	54	17	B1438512B00	8	9
40091185	4	65	40093523	38	9	B1438512B00	10	51
40091186	4	66	40094315	30	90	B1449526000	18	43
40091187	30	62	40094316	30	91	B1505227T00A	32	36
40091188	28	20	40094318	30	61	B1521555000	32	2
40091189	28	53	40094770	14	2	B1636581B00	28	33
40091190	28	30	40094771	18	2	B1653470000	28	24
40091191	14	1	40094772	4	63	B1705850000	12	68
40091192	18	1	40094773	4	74	B1820563000	22	12
40091193	14	41	40095142	30	81	B1821051000	22	13
40091193	18	46	40096206	30	89	B1821051000	24	10
40091194	16	48	40096325	52	22	B1822051000	22	11
40091195	42	19	40096326	52	23	B1823051000	22	20
40091196	42	26	40096327	52	20	B1823051000	24	17
40091197	42	13	40096939	2	41	B1834512000	44	72
40091198	44	89	40096975	40	1	B3111126000	16	33
40091199	44	90	40097210	42	10	B3112704000	14	21

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B3112704000	18	21	CM300400901	20	67	NM6050001SP	28	28
B3114232000	14	20	CM300400902	18	52	NM6050001SP	38	13
B3114232000	18	20	CM301100101	2	56	NM6060001CP	20	66
B3115552000	16	32	CM301100102	2	55	NM6060001CP	28	54
B3118552F00	16	45	CM301300001	4	78	NM6060001SE	48	5
B3118552I00	16	46	CM600100201	54	30	NM6060003SC	34	18
B3120125000	16	34	CQ202000000	6	5	NS6080210SP	16	22
B3126012000	14	17	CQ202000000	22	18	NS6090310SP	40	22
B3126012000	18	17	CQ202000000	24	15	NS6110310SP	14	30
B3129012A00	14	19	CQ252000000	6	7	NS6110310SP	16	23
B3129012A00	16	17	CQ252000000	8	36	NS6110310SP	18	30
B3129012A00	18	19	CQ252000000	12	70	NS6110310SP	40	9
B3132552000	16	38	CQ303000000	6	12	NS6110310SP	42	48
B31375270A0	14	5	D2112555B00	2	3	NS6110420SP	22	19
B31375270A0	18	5	D2464555B00	38	22	NS6110420SP	24	16
B3138527000	14	9	D3128555D00	16	36	NS6150310SP	50	5
B3138527000	18	9	D3129555D00	16	37	NS6150440SP	50	11
B3139527000	14	7	D3159555B00	32	26	NS6620310SP	32	27
B3139527000	18	7	D3163555B00A	32	30	RC0370411KP	40	27
B3141527000	14	12	D3164555B00	32	45	RC0560711KP	46	31
B3141527000	18	12	EA9500B0100	34	59	RC0650811KP	34	3
B3142527000	14	6	EA9500B0100	38	45	RE0400000K0	38	23
B3142527000	18	6	EA9500B0100	44	91	RE0400000K0	46	32
B3143527000	14	14	EA9500B0200	44	92	RE0500000K0	32	13
B3143527000	18	14	GAK33027000	50	7	RE0500000K0	50	18
B3214047000	16	8	GAKA18300B0	50	15	RE0600000K0	34	11
B3517009000	42	43	HK034610140	38	14	RE0700000K0	18	56
B3525357000	42	9	HK03464000B	38	19	RE0700000K0	50	13
B3525357000	44	58	HK03464000B	40	20	RE0800000K0	50	20
B3538112000	36	63	HW500070000	40	16	RE0900000K0	28	13
B8228125000	42	18	MDP500B0902	54	10	RE1000000K0	48	13
B9101490000	54	8	MDP500B1002	54	11	RO036080200	14	40
B9117051000	22	21	MDP500B1400	8	3	RO036080200	18	40
B9117051000	54	20	MDP500B1400	10	4	RO037180100	32	3
B9117563000	24	18	MDP500B1402	54	12	RO037180100	44	62
B91210120A0	54	21	MDP500B2100	8	4	RO044240100	26	17
BP30000010R	42	40	MDP500B2100	10	5	RO048190100	42	20
BP30000010R	44	68	MDP500B2102	54	13	RO048190100	44	86
BT0500300EA	28	17	NM6030001SC	34	7	RO092270200	30	78
CM200100101	4	69	NM6030001SN	30	79	RO195240100	42	42
CM200100102	4	68	NM6040001SP	30	69	RO257350100	26	42
CM200200201	2	52	NM6040002SC	52	27	SB120002500	6	37
CM200200202	2	53	NM6050001SD	46	44	SB30953010A	24	30
CM300200001	2	49	NM6050001SE	52	28	SB30953010B	24	31
CM300200003	4	70	NM6050001SP	20	70	SB30953010C	24	32

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SB30953010D	24	33	SM4050855SP	26	28	SM6062500SP	26	31
SD0470316TP	14	27	SM4050855SP	34	26	SM6062502TP	8	24
SD0470316TP	16	3	SM4050855SP	40	37	SM6062502TP	12	76
SD0470316TP	18	27	SM4051001SN	14	43	SM6063002TP	38	29
SD0500301SP	40	23	SM4051055SP	4	67	SM6063750SP	26	24
SD0601171SP	18	42	SM4051255SP	28	27	SM6750690TP	28	25
SD0640247TP	18	60	SM4051255SP	42	8	SM6850400SP	34	53
SD0640357TP	32	14	SM4051405SE	52	25	SM7050850TP	28	60
SD0640752TP	18	53	SM4051455SP	2	1	SM8030312TP	34	54
SD0650321TP	40	4	SM4051601SC	46	4	SM8031612TP	30	77
SD0700328TP	38	34	SM4052501SP	14	42	SM8040402TP	2	23
SD0700336TP	36	68	SM4052501SP	18	47	SM8040412TP	20	68
SD0700346TP	36	65	SM4055001SF	44	79	SM8040412TP	28	23
SD0800352SP	50	14	SM4062001SC	46	3	SM8040412TP	30	76
SD0900356TP	32	15	SM5040655SN	46	34	SM8040612TP	28	38
SD0900426TP	28	4	SM6030672TP	28	34	SM8040802TP	46	36
SD0900706TP	28	55	SM6040602TP	32	7	SM8050412TP	2	19
SK3412000SC	46	12	SM6040650TP	42	47	SM8050412TP	28	46
SL4030631SC	40	3	SM6040655TP	2	31	SM8050502TP	46	35
SL4030641SE	40	18	SM6040655TP	44	63	SM8050612TP	16	20
SL6040892TN	42	21	SM6040802TP	30	92	SM8050612TP	32	18
SL6052592TN	6	30	SM6041802TP	44	71	SM80506A2TP	28	14
SL6061692TN	2	48	SM6050450TP	20	73	SM8051002TP	26	20
SM0051001SC	46	37	SM6050650TP	30	71	SM8060550TP	22	34
SM1030501SN	34	44	SM6050650TP	38	35	SM8060550TP	24	28
SM1040750TP	2	30	SM6050800SP	28	1	SM8060552TP	6	14
SM2040750TP	2	32	SM6050800SP	30	93	SM8060552TP	30	82
SM4021201SC	38	44	SM6050802TP	40	26	SM8060610TP	26	37
SM4040455SP	42	6	SM6051002TP	8	21	SM8060612TP	6	38
SM4040601SC	34	5	SM6051002TP	38	50	SM8060612TP	26	41
SM4040655SP	28	31	SM6051202TP	18	51	SM8060612TP	28	44
SM4040655SP	32	44	SM6051202TP	34	37	SM80606A2TP	36	61
SM4040655SP	42	23	SM6051400SP	28	41	SM8060812TP	6	44
SM4040855SP	18	49	SM6051600SP	8	28	SM80608A2TP	6	25
SM4040855SP	32	47	SM6051600SP	12	81	SM8061212TP	20	65
SM4041055SP	8	35	SM6051600SP	28	52	SM8061550TP	6	22
SM4041201SC	52	24	SM6051600SP	30	74	SM8063012TR	48	6
SM4041601SN	16	49	SM6051850TP	30	83	SM8081652TP	6	17
SM4042501SC	52	26	SM6052502TP	36	62	SM9040603SC	2	28
SM4050655SP	26	34	SM6060800SP	2	12	SM9040603SC	38	12
SM4050655SP	30	85	SM6060800SP	32	39	SM9050850SP	34	31
SM4050655SP	44	88	SM6061150TP	6	20	SM9051203CP	34	57
SM4050855SP	2	6	SM6061150TP	28	29	SM9061203SE	48	20
SM4050855SP	16	47	SM6061200SP	34	28	SM9061853SR	48	14
SM4050855SP	18	58	SM6061202TP	38	24	SQ0000401MZ	42	12

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SQ0000401MZ	44	60	TA0500301R0	6	32	WS0410002KP	40	36
SQ0000451MZ	42	27	TA0750404R0	6	1	WS0451040KP	38	48
SQ2050453MZ	26	45	TA0750704R0	4	72	WS0510002KN	52	5
SQ2060443SD	42	25	TA0800504R0	2	9	WS0521010KN	46	5
SQ2060451MZ	26	35	TA0950806R0	2	58	WS0610002KP	38	30
SS1090520TP	34	47	TA1030402R0	4	71	WS0631510KP	38	25
SS4090415SP	10	28	TA1250406R0	2	11	WT0530002KS	2	7
SS4090715SP	10	37	TA1250406R0	4	73			
SS4110515SP	38	47	TA1250705R0	4	62			
SS4110615SP	14	36	TA1470704R0	2	57			
SS4110615SP	18	36	TA1600406R0	2	16			
SS4110715SP	32	29	TA1650406R0	2	59			
SS4111215SP	32	31	WP0350516SD	16	27			
SS5090420SP	14	39	WP0371016SD	22	16			
SS5090420SP	18	39	WP0371016SD	24	13			
SS5091020SP	16	21	WP0371016SD	40	30			
SS6060510TP	10	22	WP0430800SD	44	70			
SS6080340SP	12	63	WP0450000SD	10	18			
SS6080410SP	10	27	WP0450801SP	18	44			
SS6090520SP	16	25	WP0450801SP	38	49			
SS6090580TP	34	48	WP0450826SC	46	33			
SS6090810TP	22	15	WP0501016SC	46	13			
SS6090810TP	24	12	WP0501016SD	14	37			
SS6121860SP	28	19	WP0501016SD	18	37			
SS6153040SP	26	23	WP0501016SD	38	20			
SS7060310SP	12	72	WP0520656SA	28	16			
SS7090510SP	14	24	WP0520656SA	44	78			
SS7090510SP	18	24	WP0531000SC	54	3			
SS7090610SP	40	29	WP0531000SD	34	32			
SS7090910TP	32	43	WP0531000SD	36	66			
SS7110710SP	10	19	WP0531000SD	40	35			
SS7110710SP	38	15	WP0531000SD	44	80			
SS7110740TP	38	11	WP0531001SC	46	6			
SS7121410TP	50	6	WP0531001SC	52	18			
SS8080660TP	8	19	WP0550800SP	8	22			
SS8080660TP	10	43	WP0550800SP	38	51			
SS8080660TP	12	87	WP0612056SD	38	31			
SS8090670SP	16	39	WP0621016SD	38	26			
SS8110410TP	4	76	WP0621036SP	50	10			
SS9110460CP	20	62	WP0621046SP	26	25			
SS9111010SP	38	21	WP0621046SP	34	17			
TA0290301M0	26	30	WP0641600SC	46	7			
TA0370301R0	6	33	WP0651646SC	54	16			
TA0370301R0	10	33	WP1021016SD	50	12			
TA0490601R0	6	42	WP1612616SE	52	29			