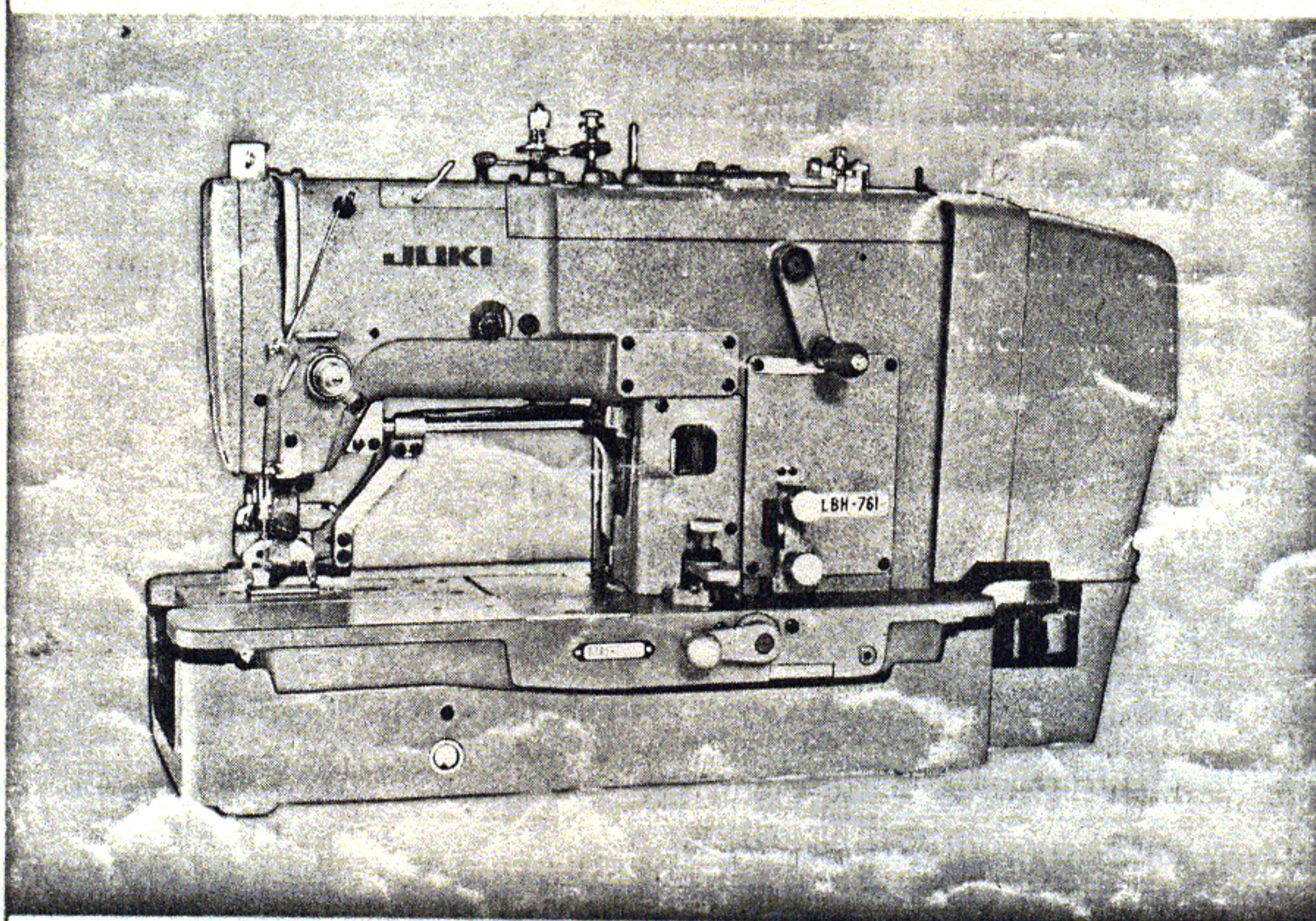


PARTS LIST OF MODEL LBH-761

HIGH SPEED LOCK STITCH, STRAIGHT BUTTONHOLE INDUSTRIAL SEWING MACHINE

COMPAS

Revant/renovo/761
ESCANIADO



JM - ORIGINAL

**EDIÇÃO
05**

HOW TO MAKE USE OF THIS PARTS LIST

1. This is a consolidated PARTS LIST of Model LBH-761
2. This list is divided, as a principle, into various sections according to the functions of parts and also contains illustrations to assist you visually.

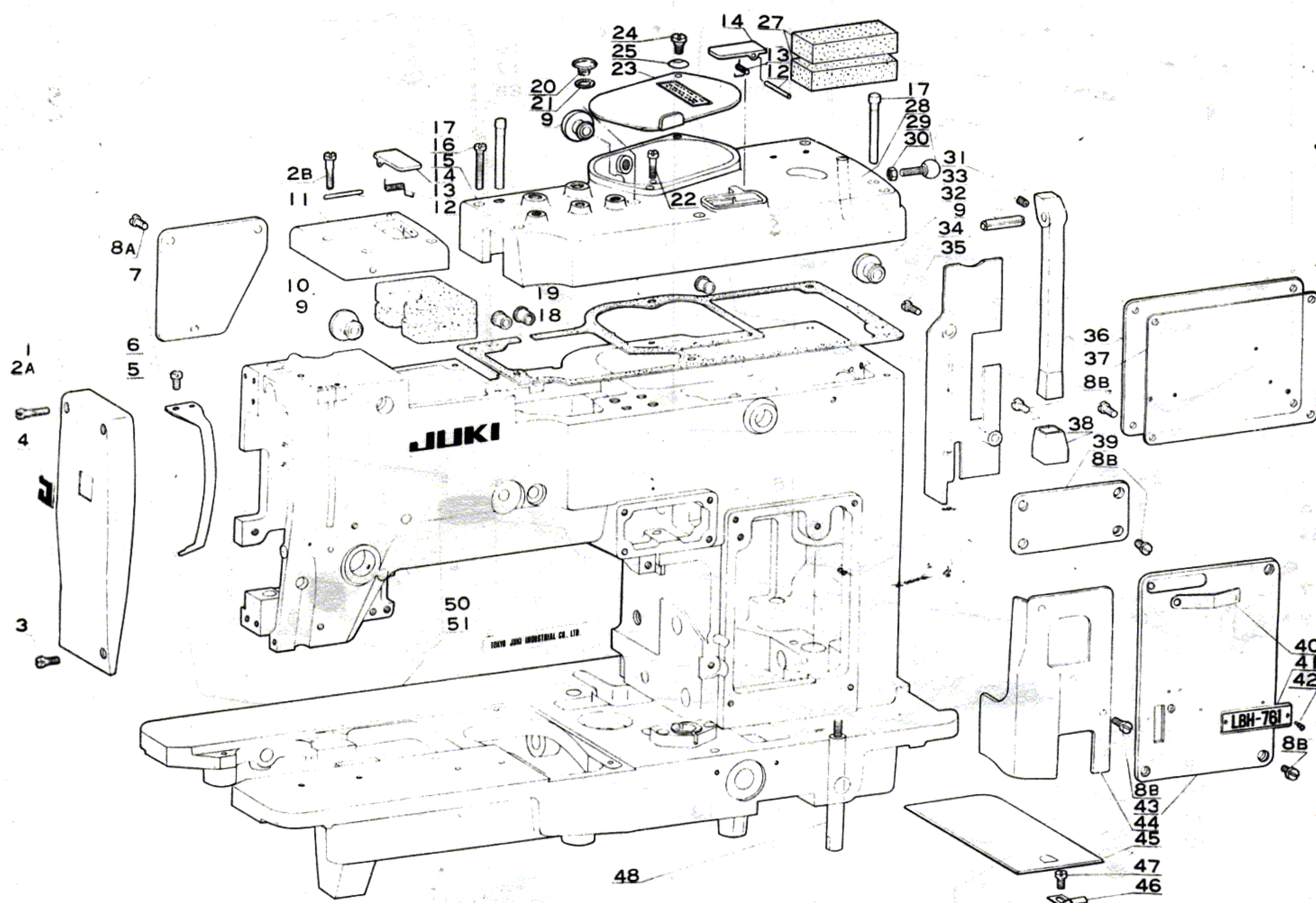
For example, if you want some parts for the Knife Mechanism Components, just refer to the section on "Knife Mechanism Components" etc.

3. Numbers in the first column are reference numbers only, and merely indicate the position of that part in the illustration. Reference numbers should never be used in ordering parts. Always use the part number listed in the second column.
4. On bits and pieces parts such as screws, etc. the illustration shows only a representative one and so for the required quantity of these parts, refer to the "Amt. Req." column on the LIST.
5. At the back of the list will be found a numerical index of all the parts shown in this list. This will facilitate locating the illustration and description when only the part number is known.

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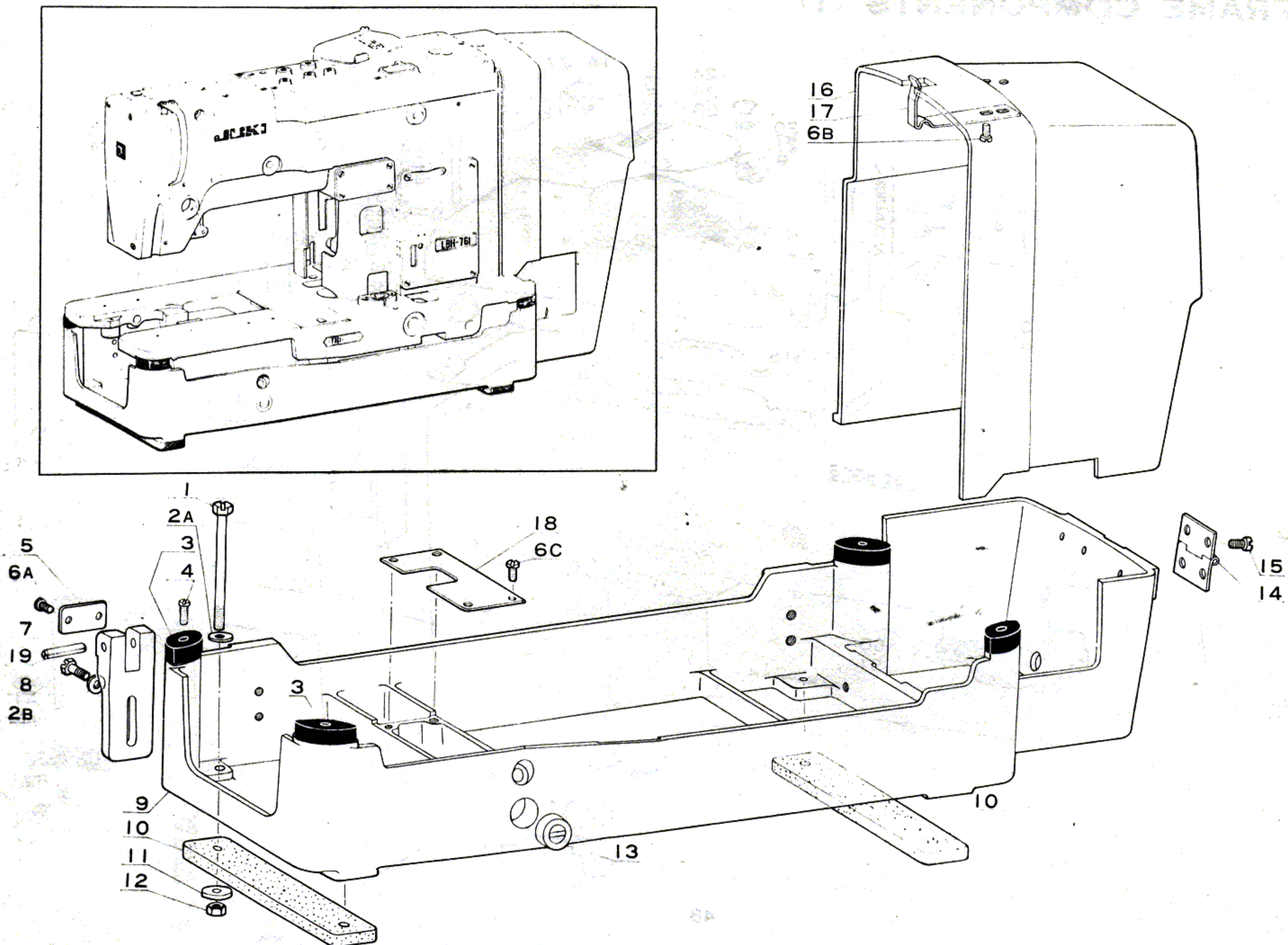
1. FRAME COMPONENTS (1)



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1112-761-000	Head cover	1	32	B-1120-761-000	Head support block pin	1
2A	SS-7111810-SP	. . . Screw (B)	2	33	SS-8110510-SP	. . . Screw	1
3	SS-7111120-SP	. . . Screw (A)	1	34	B-1130-761-000	Side cover (B)	1
4	B-1178-092-000	. . . JUKI mark	1	35	SS-7111110-TP	. . . Screw	1
5	B-1123-581-000	Take-up shield	1	36	B-1116-761-000	Frame side cover (C)	1
6	SS-4090610-SP	. . . Screw	2	37	B-1124-761-000	. . . Gasket	1
7	B-1113-761-000	Left side cover	1	8B	SS-7110910-SP	Screw, for side cover (A), (B) (C)	15
8A	SS-7110910-SP	. . . Screw	3	38	B-1118-761-000	Head support block rubber cushion	1
9	B-1164-012-000	Plug, large	5	39	B-1115-761-000	Frame side cover (B)	1
10	B-1117-761-000	Oil felt, front	2	40	B-2926-761-000	Manual handle stopper	1
11	B-1109-761-000	Top cover, front	1	41	B-1132-761-000	Model plate	1
2B	SS-7111810-SP	. . . Clamp screw	3	42	B-1161-012-000	. . . Rivet	2
12	B-3118-125-000	Oiling hole hinge pin	2	43	B-1114-761-000	Frame side cover (A)	1
13	B-1111-761-000	Oiling hole hinge pin spring	2	44	B-1129-761-000	Side cover (A)	1
14	B-1110-761-000	Oiling hole cover	2	45	B-1121-761-000	Button hole length adjusting plate	1
15	B-1103-761-000	Top cover	1	46	B-1134-761-000	. . . Spring	1
16	SS-7112420-SP	. . . Screw (A)	5	47	SS-7110740-TP	 Screw	1
17	B-1108-761-000	. . . Knock pin	2	48	B-1104-122-000	Bed support stud	2
18	B-1104-761-000	Top cover gasket	1	50	B-1159-041-000	Medallion	1
19	B-1158-581-000	Plug, small	5	51	B-1101-761-0A0	Head & bed assembly	1
20	SS-5680740-SP	Plug screw, for oiling or drainage hole	1				
21	B-3544-122-000	Gasket	1				
22	SS-7111310-SP	Screw (B), for top cover	1				
23	B-1106-761-0A0	Exchanging gear cover assembly	1				
24	SD-0600271-SP	. . . Hinge screw	1				
25	WS-0650389-KD	 Washer	1				
27	B-1131-761-000	Oil felt, rear	2				
28	B-1135-761-000	Oil supply tube	1				
29	B-1120-352-000	Snap screw, for belt cover	1				
30	NS-5120310-SP	. . . Nut	1				
31	B-1119-761-000	Head support block	1				

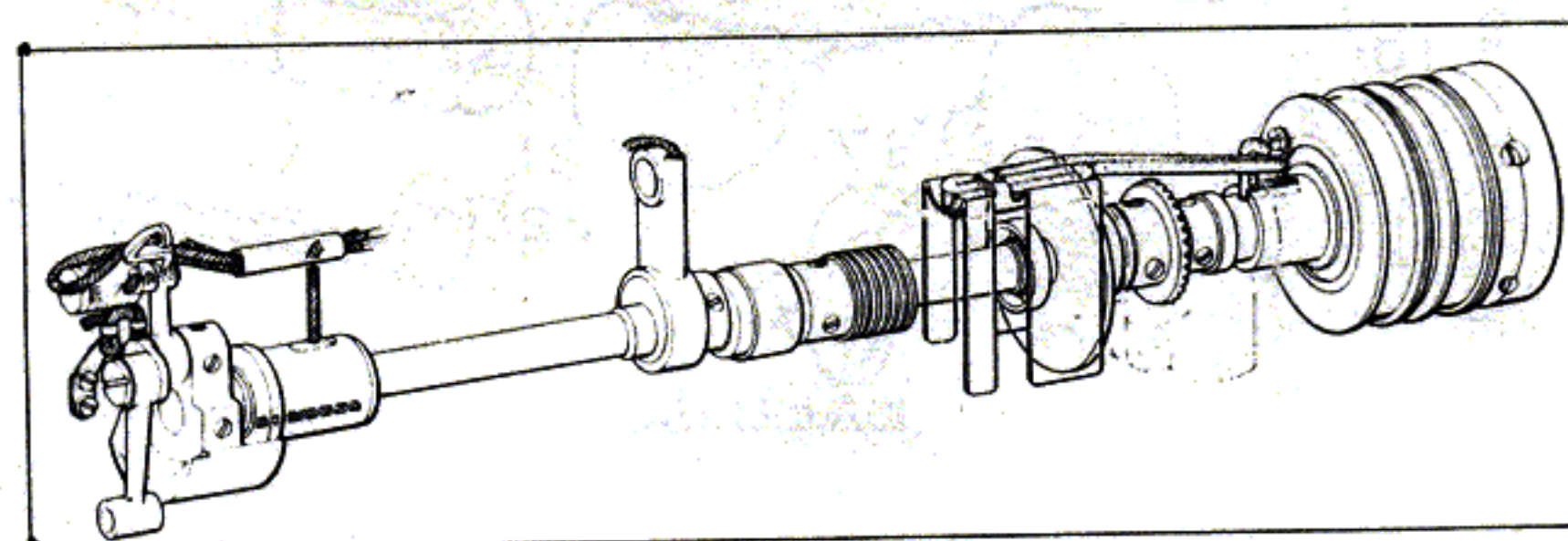
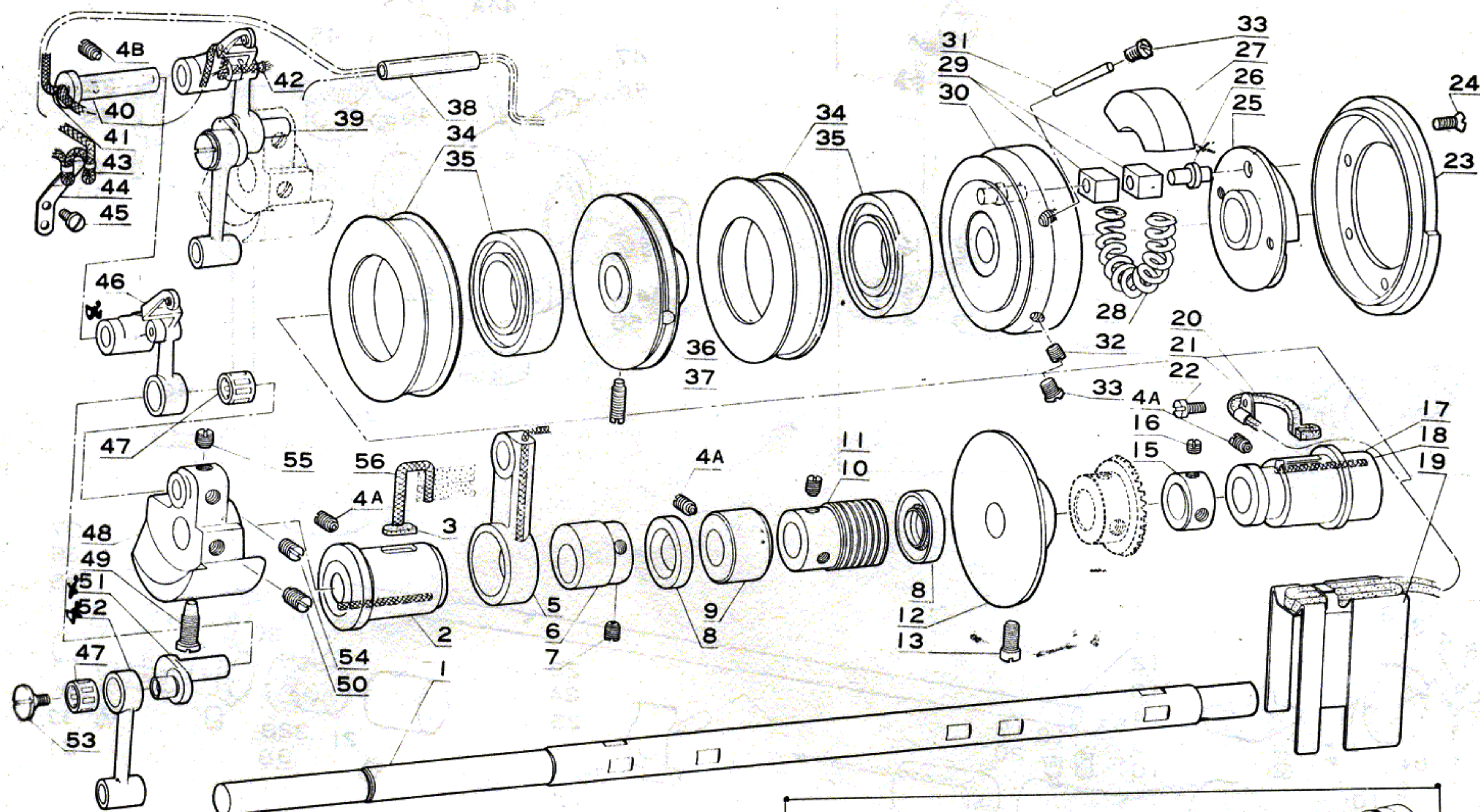
2. FRAME COMPONENTS (2)

3.



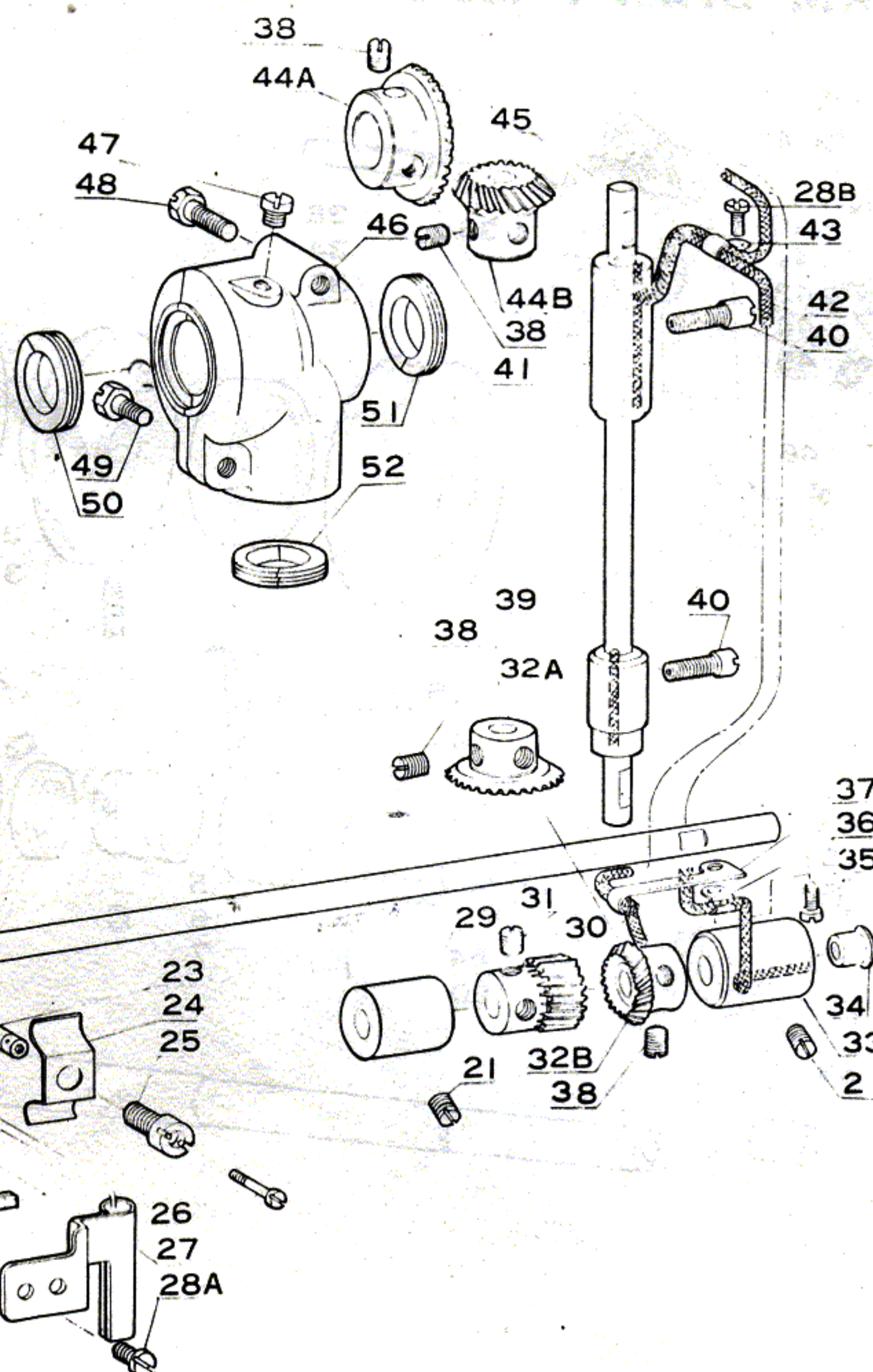
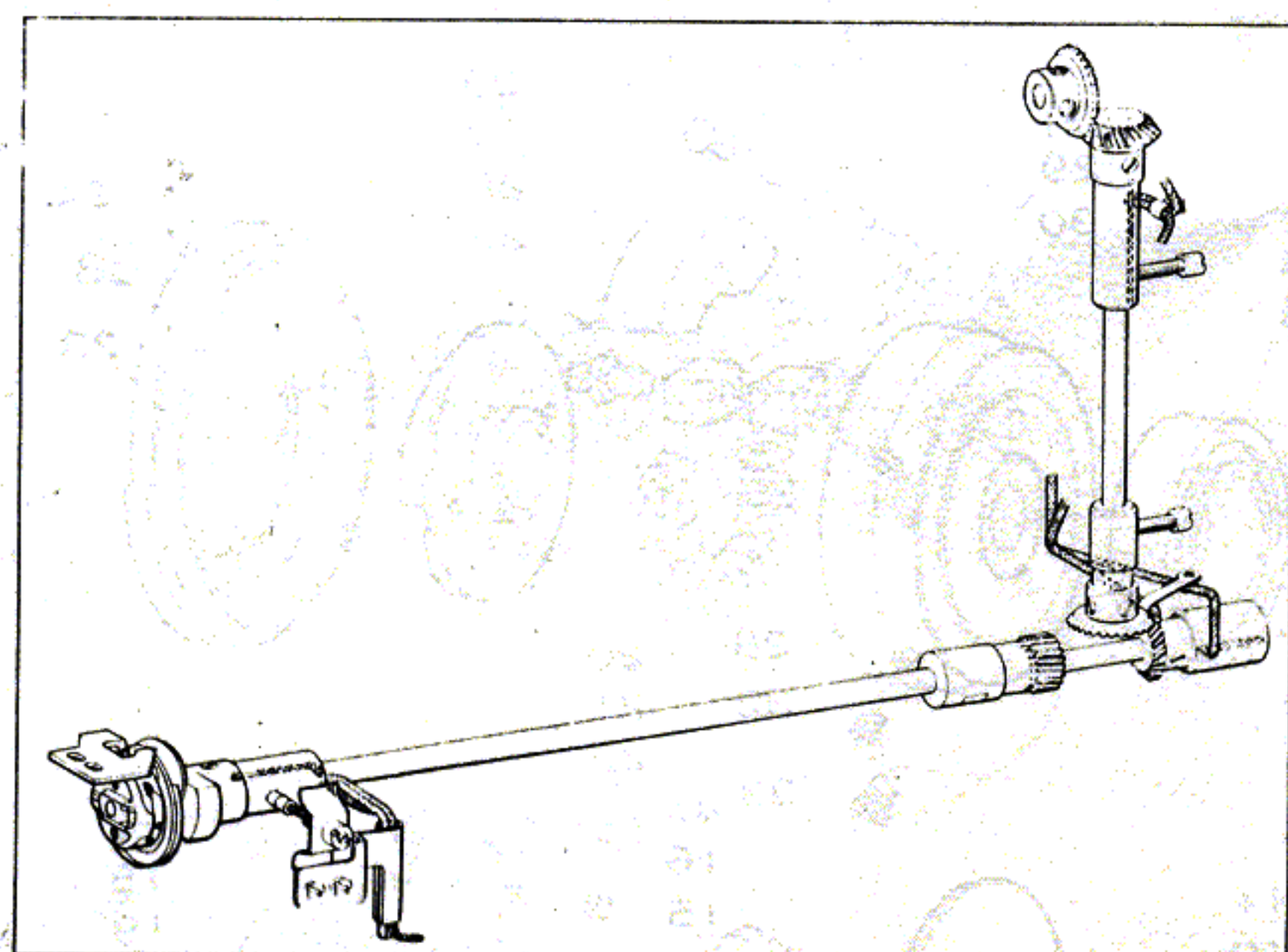
Ref. No.	Part No.	Description	Amt. Req.
1	SS-9157030-SP	Stud screw for frame base	4
2A	WP-0621016-SD	... Washer, upper	4
3	B-1125-761-000	Isolator pad, rubber	4
4	SS-7111120-SP	... Screw	4
5	B-1123-761-000	Hinge clamp	2
6A	SS-7110710-SP	... Screw	2
7	B-1122-761-000	Hinge holder	2
8	SS-9151630-SP	... Screw	4
2B	WP-0621016-SD	... Washer	4
9	B-1105-761-000	Frame base	1
10	B-1133-761-000	Frame base isolator pad, felt	2
11	WP-0612056-SD	Stud screw washer, lower, for frame base	4
12	NS-6150430-SP	... Nut	4
13	B-1135-352-000	Oil sight gauge	1
14	B-1116-047-OAO	Belt cover hinge assembly	2
15	SS-7621040-SP	... Screw	8
16	B-1127-761-000	Belt cover	1
17	B-1128-761-000	Belt cover spring	1
6B	SS-7110710-SP	... Screw	2
18	B-1126-761-000	Oil reservoir cover	1
6C	SS-7110710-SP	... Screw	4
19	B-1120-761-000	Hinge holder pin	2

3. ARM SHAFT MECHANISM COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1201-761-000	Arm shaft	1	30	B-1211-761-0A0	Driving pulley assembly	1
2	B-1202-009-0A0	Arm shaft front bushing assembly	1	31	PT-0403200-SH	... Knock pin	1
3	B-1203-012-000	Oil felt, for front bushing	1	32	SS-8150410-TP	... Screw	1
4A	SS-8151150-SP	Screw, for arm shaft bushing	3	33	SS-5150540-SK	... Plug screw	3
5	B-2720-761-000	Knife driving crank connecting rod	1	34	B-1208-761-000	Loose motion pulley	2
6	B-2722-761-000	Arm shaft knife driving cam	1	35	B-1210-761-000	... Ball bearing	2
7	SS-8660610-TP	... Screw	2	36	B-1207-761-000	Speed dropping motion pulley	1
8	B-1209-761-000	Oil seal ring	2	37	SS-8151550-SP	... Screw	2
9	B-1205-761-000	Arm shaft center bushing	1	38	B-3504-761-000	Vinyl tube, for oil wick	1
10	B-2920-761-000	Worm gear	1	39	B-1204-761-0A0	Needle bar crank complete	(1)
11A	SS-8660610-TP	... Screw	2	40	B-1404-761-000	Take-up crank pin	1
12	B-3209-761-000	Bobbin winder pulley	1	4B	SS-8151150-SP	... Screw	1
13	SS-7151120-SP	... Screw	2	41	B-3502-761-000	... Oil wick (3φ)	1
15	CS-1471012-SH	Arm shaft thrust collar	1	42	B-1147-125-000	... Oil wick ring	1
16	SS-8150580-SP	... Screw	2	43	B-3502-761-000	Needle bar crank oil wick (3φ)	1
17	B-1206-761-0A0	Arm shaft rear bushing assembly	1	44	B-1409-761-000	... Oil wick retainer	1
18	B-3502-761-000	... Oil wick (3φ)	1	45	SS-7090510-SP	... Screw	2
19	B-1135-761-000	... Oil felt holder	1	46	B-1901-761-0A0	Link take-up assembly	1
20	B-1218-012-000	... Oil felt	1	47	B-1905-541-000	Needle bar crank needle bearing	2
21	B-3538-112-000	... Oil felt retainer	1	48	B-1202-761-000	Counterweight	1
22	SS-7110710-SP	... Screw	1	49	SS-7681750-TP	... Screw (A)	1
23	B-1212-761-000	Braking motion cam	1	50	SS-8680490-SK	... Screw (B)	1
24	SS-2110910-SK	... Screw	6	51	B-1203-761-000	Needle bar crank	1
25	B-1208-232-000	Stop motion cam	1	52	B-1204-761-000	Needle bar crank connecting rod	1
26	B-1209-232-000	Stop motion cam pin	1	53	B-1903-541-000	... Clamp screw	1
27	B-1212-232-000	Pressure bakelite	1	54	SS-8660610-TP	... Screw (A), for needle bar crank	1
28	B-1211-232-000	Compression spring, for stop motion cam	1	55	SS-8660530-SK	... Screw (B), for needle bar crank	1
29	B-1210-232-000	Stop motion cam pin slide block	2	56	B-3502-761-000	Oil wick (3φ), for arm shaft front bushing oil felt	1

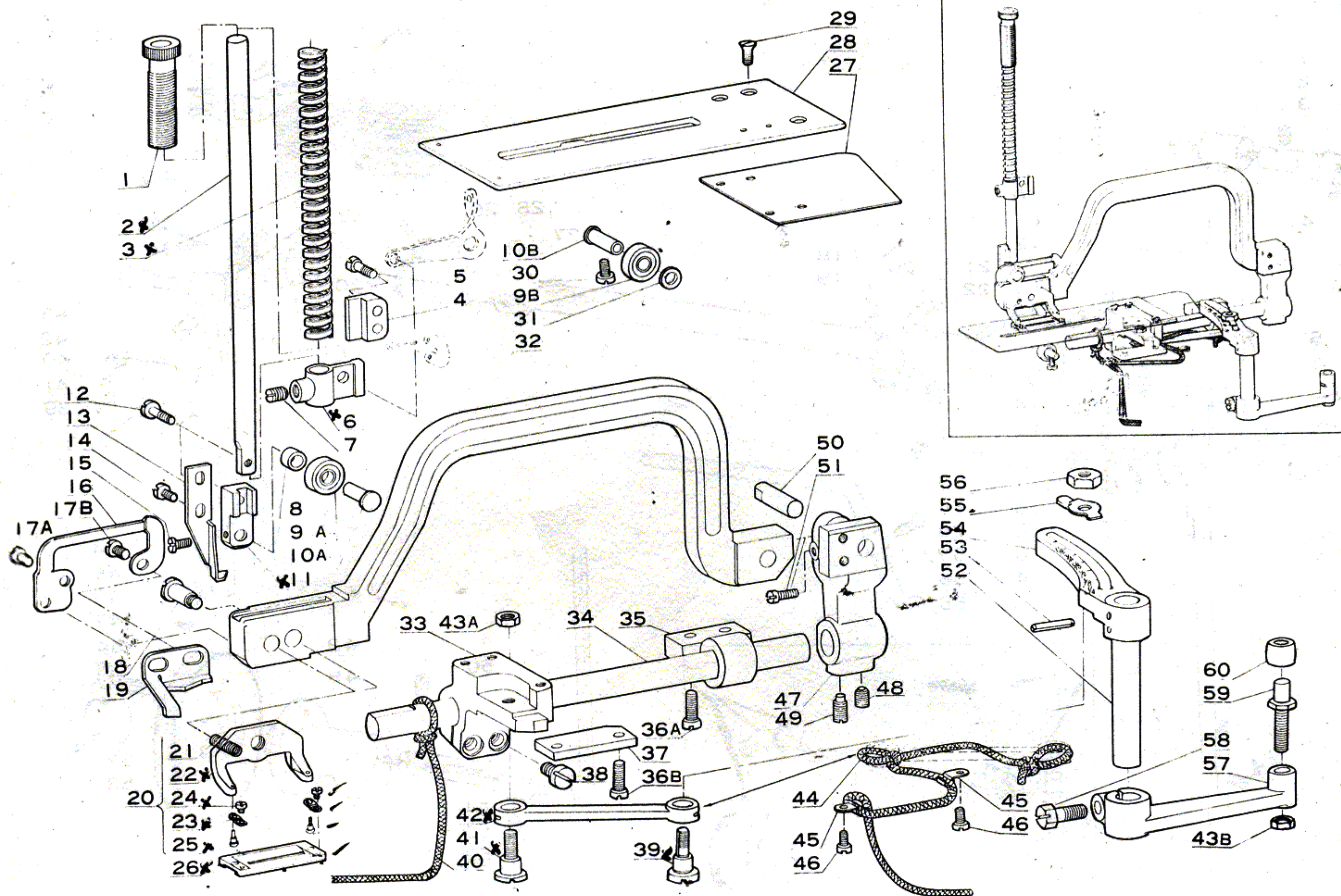
4. SEWING HOOK SHAFT & UPRIGHT SHAFT COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.
1	B-1810-761-0A0	Bobbin case complete	1
2	B-1810-761-000	Bobbin case	1
3	B-1810-761-500	Bobbin case latch	1
4	B-1810-761-000	Bobbin case latch lever	1
5	B-1810-761-000	Hinge pin	1
6	B-1810-761-500	Tension spring	1
7	B-1810-761-500	Latch spring	1
8	B-1810-761-300	Latch stopper screw	1
9	B-1810-761-400	Screw, for tension spring	1
10	B-1810-761-J00	Tension screw	1
11	B-1801-761-000	Sewing hook shaft	1
12	B-1807-761-000	Bobbin case holder positioning finger	1
13	SS-7110820-SP	... Screw	2
14	B-1809-761-000	Bobbin	1
15	B-1808-761-0A0	Sewing hook assembly	1
15A	B-1808-761-400	Screw, for sewing hook cover	3
15B	B-1808-761-000	Rear plate, for sewing hook	1
15C	B-1808-761-000	... Screw	1
16	B-1808-761-0A0	Sewing hook joint bushing assembly	1
17	B-3501-761-000	... Oil wick	1
18	SS-8660610-TP	... Screw	2
19	B-1804-761-000	Sewing hook shaft front bushing	1
20	B-3502-761-000	... Oil wick (3φ)	1
21	SS-8150710-SP	Screw, for sewing hook shaft bushing	3
22	B-1812-761-000	Oil supply felt, for sewing hook	1
23	B-3540-581-000	Oil supply regulating bushing, for sewing hook	1
24	B-3527-112-000	... Plate spring	1
25	B-3535-581-000	Oil supply regulating screw, for sewing hook	1

Ref. No.	Part No.	Description	Amt. Req.
26	B-3537-581-000	Locking screw, for regulating bushing	1
27	B-1811-761-000	Oil supply felt holder	1
28A	SS-7110710-SP	... Screw	2
29	B-1803-761-000	Sewing hook shaft center bushing	1
30	B-1446-761-000	Needle bar frame driving pinion	1
31	SS-8560610-TP	... Screw	2
32A	B-1307-761-000	Mitre gear, large	1
32B	B-1308-155-000	Mitre gear, small	1
33	B-1802-761-000	Sewing hook shaft rear bushing	1
34	B-1807-232-000	... Plug, small	1
35	SS-4090610-SP	Screw, for oil wick retainer	1
36	B-3538-112-000	... Oil wick retainer	1
37	B-3506-761-000	Oil wick retainer, for mitre gear	1
38	SS-8660810-TP	Screw, for mitre gear	8
39	B-1303-012-000	Upright shaft lower bushing	1
40	SS-6151220-SK	Screw, for upright shaft bushing	2
41	B-1302-112-000	Upright shaft upper bushing	1
42	B-3502-761-000	... Oil wick (3φ)	1
43	B-3538-112-000	... Oil wick retainer	1
28B	SS-7110710-SP	... Screw	1
44A	B-1306-012-000	Gear, large	1
44B	B-1305-012-000	Gear, small	1
45	B-1301-761-000	Upright shaft	1
46	B-1302-761-000	Gear case	1
47	SS-6160680-SP	... Plug screw	1
48	SS-9152130-SK	... Screw (B)	1
49	SS-9151120-SP	... Screw (A)	1
50	B-1310-012-000	Arm shaft oil seal ring, front	1
51	B-1311-012-000	Arm shaft oil seal ring, rear	1
52	B-1312-012-000	Upright shaft oil seal ring, upper	1
53	SS 8660820 TS	Screw, for sewing hook	2

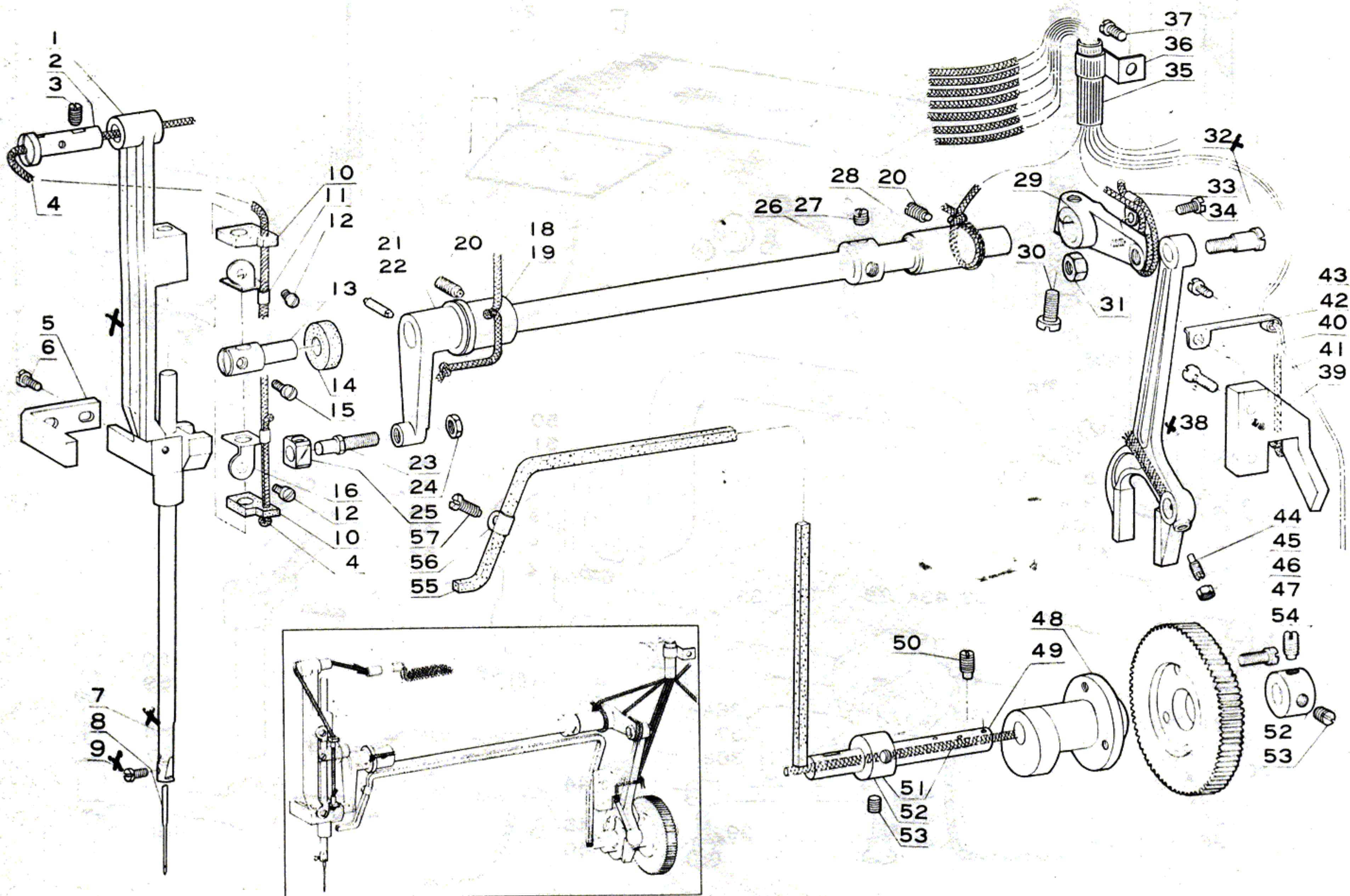
5. PRESSER BAR & CLAMP CARRIER MECHANISM COMPONENTS



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1509-012-000	Presser spring regulator	1	34	B-1609-761-000	Clamp carrier bracket shaft	1
2	B-1501-761-000	Presser bar	1	35	B-1610-761-000	Clamp carrier bracket shaft holder	1
3	B-1507-761-000	Presser spring	1	36A	SS-6121210-SP	. . . Screw	2
4	B-1506-761-000	Presser bar connection guide	1	37	B-1612-761-000	Clamp carrier bracket guide	1
5	SS-7111310-SP	Screw	2	36B	SS-6121210-SP	. . . Screw	2
6	B-1505-761-000	Presser bar connection	1	38	SS-6151440-SP	Clamp screw, for clamp carrier bracket	2
7	SS-8660610-TP	. . . Screw	1	39	B-1605-761-000	Clamp carrier graduator adjusting screw stud	1
8	B-1504-761-000	Clamp arm slide roller collar	1	40	B-3502-761-000	Oil wick (3φ), for clamp carrier bracket shaft	1
9A	B-1515-761-000	Clamp arm slide roller	1	41	SD-0870601-SP	Clamp carrier bracket pitman screw stud	1
10A	B-1503-761-000	. . . Connecting pin	1	42	B-1606-761-000	Clamp carrier bracket pitman	1
11	B-1502-761-000	. . . bracket	1	43	NS-6150310-SP	Lock nut, for pitman screw stud	1
12	SS-4091520-SP	 Screw	1	44	B-3502-761-000	Oil wick (3φ), for clamp carrier mechanism	1
13	B-2022-761-000	Upper thread cutting blade pull-up hook	1	45	B-3538-112-000	. . . Oil wick retainer	2
14	SS-7090710-SP	. . . Screw	1	46	SS-4090610-SP	 Screw	2
15	SS-4090610-SP	. . . Screw, for slide roller connecting pin	1	47	B-1516-761-000	Clamp arm mounting bracket	1
16	B-1513-761-000	Clamp arm pull-up hook	1	48	SS-8151160-SK	. . . Screw (B)	1
17A	SS-7110910-SP	. . . Screw	2	49	SS-8150710-SP	. . . Screw (A)	1
17B	SS-7110910-SP	Screw, for No. 19	2	50	B-1517-761-000	Clamp arm pin	1
18	SD-0791301-SP	Clamp check holder hinge screw	1	51	SS-7090920-SK	Screw	1
19	B-2020-761-000	Upper thread cutting blade driving plate	1	52	B-1604-761-000	Clamp carrier graduator shaft	1
20	B-1508-761-001	Clamp check (A) complete	1	53	B-1450-761-000	Clamp carrier graduator pin	2
21	B-1512-761-000	Clamp check holder spring	1	54	B-1603-761-000	Clamp carrier graduator	1
22	B-1511-761-000	Clamp check holder (A)	1	55	B-1608-761-000	Clamp carrier length indicator (A)	1
23	B-1509-761-000	Clamp check spring	2	56	HS-6150440-SP	Nut, for adjusting screw stud (No. 39)	1
24	SS-6060210-SP	. . . Screw	2	57	B-1601-761-000	Clamp carrier bell crank	1
25	B-1510-761-000	. . . Connecting pin	2	58	SS-9151630-SP	. . . Clamp screw	1
26	B-1508-761-000	Clamp check (A)	1	59	B-1602-761-000	. . . Roller stud	1
27	B-1607-761-000	Clamp carrier bracket cover	1	43B	NS-6150310-SP	 Lock nut	1
28	B-1613-761-000	Clamp carrier (A)	1	60	B-2502-232-000	. . . Roller	1
29	SS-2110910-SP	. . . Screw	3				
10B	B-1503-761-000	Sliding roller connecting pin	2				
30	SS-7110820-SP	. . . Screw	2				
9B	B-1515-761-000	Sliding roller	2				
31	WP-035105E-SD	. . . Washer	2				
32	B-1514-761-000	Clamp arm (A)	1				
33	B-1611-761-000	Clamp carrier bracket	1				

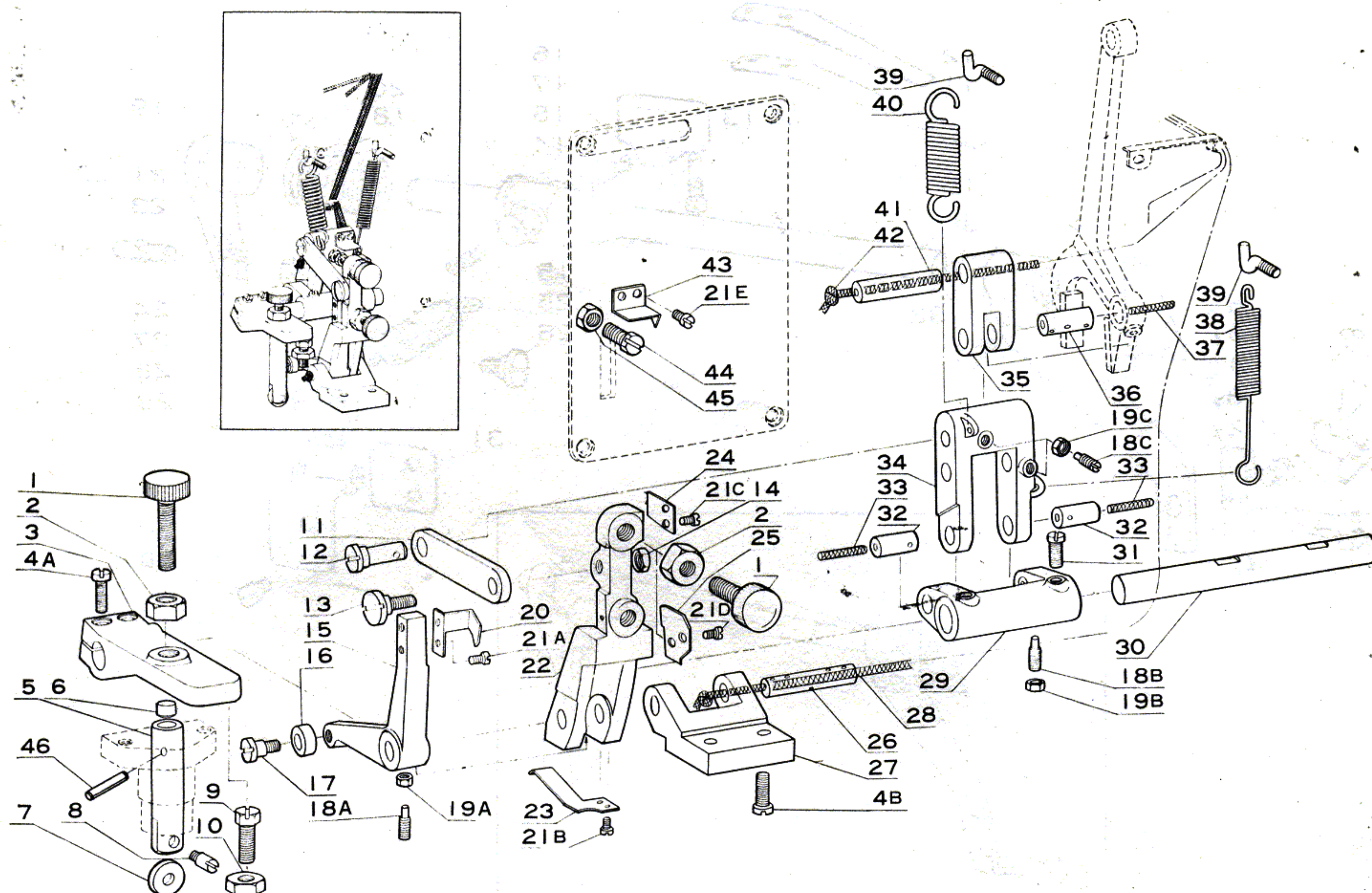
NEEDLE BAR MECHANISM COMPONENTS (1)

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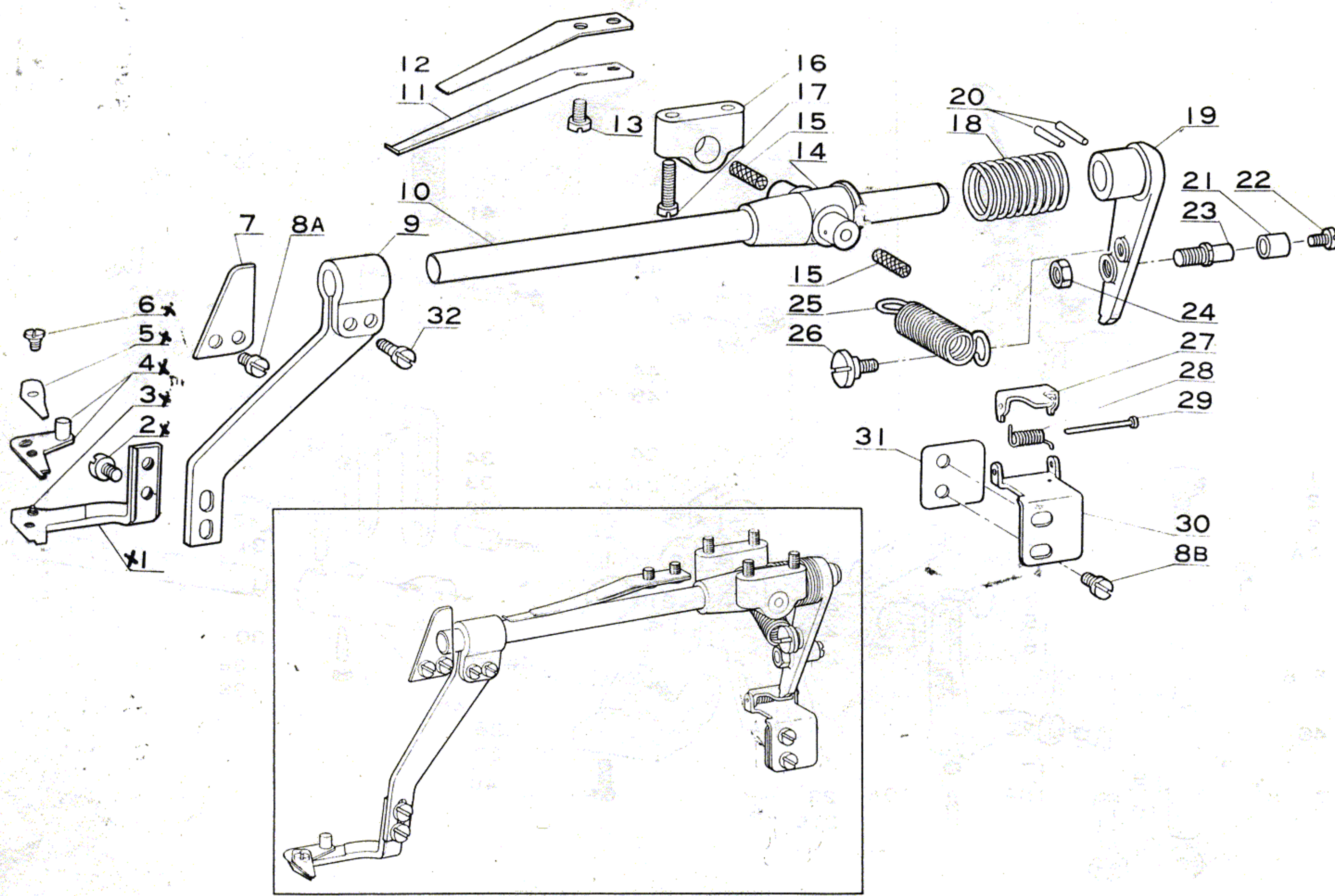
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1403-761-000	Needle bar frame	1	29	B-1414-761-000	Needle bar frame rock shaft crank, rear	1	1	B-1403-761-000	Needle bar frame	1
2	B-1404-761-000	Needle bar frame connecting stud	1	30	SS-6151440-SP	... Screw	1	2	B-1404-761-000	Needle bar frame connecting stud	1
3	SS-8150710-SK	... Screw	1	31	NS-6160520-SP	... Hinge screw nut	1	3	SS-8150710-SK	... Screw	1
4	B-3502-761-000	... Oil wick (3φ)	1	32	SD-0790801-SP	... Hinge screw	1	4	B-3502-761-000	... Oil wick (3φ)	1
5	B-1405-761-000	Needle bar frame guide	1	33	B-3538-112-000	... Oil wick retainer	1	5	B-1405-761-000	Needle bar frame guide	1
6	SS-7110910-SP	... Screw	2	34	SS-4090610-SP	... Screw	1	6	SS-7110910-SP	... Screw	2
7	B-1401-761-000	Needle bar	1	35	B-3504-761-000	Vinyl tube, rear, for oil wick	1	7	B-1401-761-000	Needle bar	1
8	MDP-5001#400	Needle	1	36	B-3505-761-000	... Tube holder	1	8	MDP-5001#400	Needle	1
9	SS-7080510-SP	... Screw	1	37	SS-7110710-SP	... Screw	1	9	SS-7080510-SP	... Screw	1
10	B-1406-761-000	Needle bar oil felt	2	38	B-1415-761-000	Crank, rear, connecting rod	1	10	B-1406-761-000	Needle bar oil felt	2
11	B-1407-761-000	... Oil felt retainer (upper)	1	39	B-1416-761-000	... guide	1	11	B-1407-761-000	... Oil felt retainer (upper)	1
12	SS-7090520-SP	... Screw	2	40	SS-7111410-SP	... Screw	1	12	SS-7090520-SP	... Screw	2
13	B-1402-761-000	Needle bar connection	1	41	B-3502-761-000	... Oil wick	1	13	B-1402-761-000	Needle bar connection	1
14	B-2615-232-000	... Oil felt	1	42	B-3539-112-000	... Oil wick holder	1	14	B-2615-232-000	... Oil felt	1
15	SS-7090910-SP	... Clamp screw	1	43	SS-4090610-SP	... Screw	1	15	SS-7090910-SP	... Clamp screw	1
16	B-1408-761-000	Needle bar oil felt retainer (lower)	1	44	SS-8111251-SP	Screw, for forked link connecting pin	1	16	B-1408-761-000	Needle bar oil felt retainer (lower)	1
17	B-1412-761-000	Needle bar frame rock shaft	1	45	NS-6110310-SP	Lock nut	1	17	B-1412-761-000	Needle bar frame rock shaft	1
18	B-2502-372-000	... Front bushing	1	46	B-1445-761-000	Needle bar frame driving bevel gear	1	18	B-2502-372-000	... Front bushing	1
19	SS-8151150-SP	... Screw, for front/rear bushing	2	47	SS-7110710-SP	... Screw	3	19	SS-8151150-SP	... Screw, for front/rear bushing	2
20	B-1411-761-000	Needle bar frame rock shaft crank, front	1	48	B-1444-761-000	Needle bar frame driving cam	1	20	B-1411-761-000	Needle bar frame rock shaft crank, front	1
21	B-1450-761-000	Needle bar frame rock shaft knock pin	2	49	B-1447-761-000	Needle bar frame driving cam shaft	1	21	B-1450-761-000	Needle bar frame rock shaft knock pin	2
22	B-1410-761-000	Crank slide block stud	1	50	SS-8151160-SK	... Screw	1	22	B-1410-761-000	Crank slide block stud	1
23	NS-5150310-3P	... Lock nut	1	51	B-3503-761-000	... Oil wick (5φ)	1	23	NS-5150310-3P	... Lock nut	1
24	B-1414-232-000	Crank slide block	1	52	CS-0951019-SH	... Thrust collar	2	24	B-1414-232-000	Crank slide block	1
25	CS-1111019-SH	Needle bar frame rock shaft thrust collar	1	53	SS-8150710-SP	... Screw (B)	3	25	CS-1111019-SH	Needle bar frame rock shaft thrust collar	1
26	SS-8660410-TP	... Screw	1	54	SS-8151160-SK	... Screw (A)	1	26	SS-8660410-TP	... Screw	1
27	B-1413-761-000	Needle bar frame rock shaft rear bushing	1	55	B-3541-012-000	Oil return felt, for machine frame head part	1	27	B-1413-761-000	Needle bar frame rock shaft rear bushing	1
				56	B-3538-112-000	... Felt retainer	1				
				57	SS-7110710-SP	... Screw	1				

7. NEEDLE BAR MECHANISM COMPONENTS (2)



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-1449-761-000	Barring length adjusting screw	3	26	B-1438-761-000	Barring length changing bell crank shaft	1
2	NS-5200710-SN	. . . Nut	3	27	B-1437-761-000	. . . Mounting bracket	1
3	B-1423-761-000	Needle position adjusting lever	1	4B	SS-5121210-SP	 Screw	2
4	SS-6121210-SP	. . . Screw	2	28	B-3502-761-000	. . . Oil wick (3φ)	1
5	B-1429-761-000	Needle position changing push rod pull-up rod	1	29	B-1425-761-000	Needle position changing crank	1
6	B-1432-761-000	. . . Bushing	1	30	B-1424-761-000	Needle position changing crank shaft	1
7	B-1430-761-000	. . . Roller	1	31	SS-7120910-SP	. . . Screw	2
8	B-1431-761-000	. . . Pin	1	32	B-1421-761-000	Barring length changing link pin	2
9	SS-9151540-SP	Needle position adjusting lever stop screw	1	18B	SS-8111251-SP	. . . Screw	2
10	NS-5150440-SP	. . . Nut	1	19B	NS-6110310-SP	 Nut	2
11	B-1434-761-000	Barring length adjusting link	1	33	B-3502-761-000	. . . Oil wick (3φ)	2
12	B-1433-761-000	. . . Pin	1	34	B-1420-761-000	Barring length changing link	1
13	SD-0790431-SP	. . . Hinge screw	1	35	B-1417-761-000	Forked link	1
14	NS-6150310-SP	 Nut	1	31	B-1418-761-000	Forked link connecting pin	1
15	B-1436-761-000	Barring length changing bell crank	1	37	B-3502-761-000	. . . Oil wick (3φ)	1
16	B-1439-761-000	. . . Roller	1	38	B-1427-761-000	Spring (B), for barring mechanism	1
17	SD-0640471-SP	. . . Hinge screw	1	39	B-1422-761-000	Spring hook	2
18A	SS-8111251-SP	. . . Screw	1	40	B-1426-761-000	Spring (A), for barring mechanism	1
19A	NS-6110310-SP	 Nut	1	41	B-1419-761-000	Forked link pin	1
20	B-1443-761-000	Bar tacking length indicator	1	18C	SS-8111251-SP	. . . Screw	2
21A	SS-7080510-SP	. . . Screw	2	19C	NS-6110310-SP	 Nut	2
22	B-1435-761-000	Barring length regulating crank	1	42	B-3502-761-000	. . . Oil wick (3φ)	1
23	B-1448-761-000	Barring length changing bell crank spring	1	43	B-1441-761-000	Needle throwing length indicator	1
21B	SS-7080510-SP	. . . Screw	2	21E	SS-7080510-SP	. . . Screw	2
24	B-1440-761-000	Needle throwing length gauge	1	44	SS-9151120-SP	. . . Stop screw, for barring length regulating crank	1
21C	SS-7080510-SP	. . . Screw	2	45	NS-6150310-SP	. . . Nut	1
25	B-1442-761-000	Bar tacking length gauge	1	46	B-1450-761-000	Pin, for No. 5	1
21D	SS-7080510-SP	. . . Screw	2				

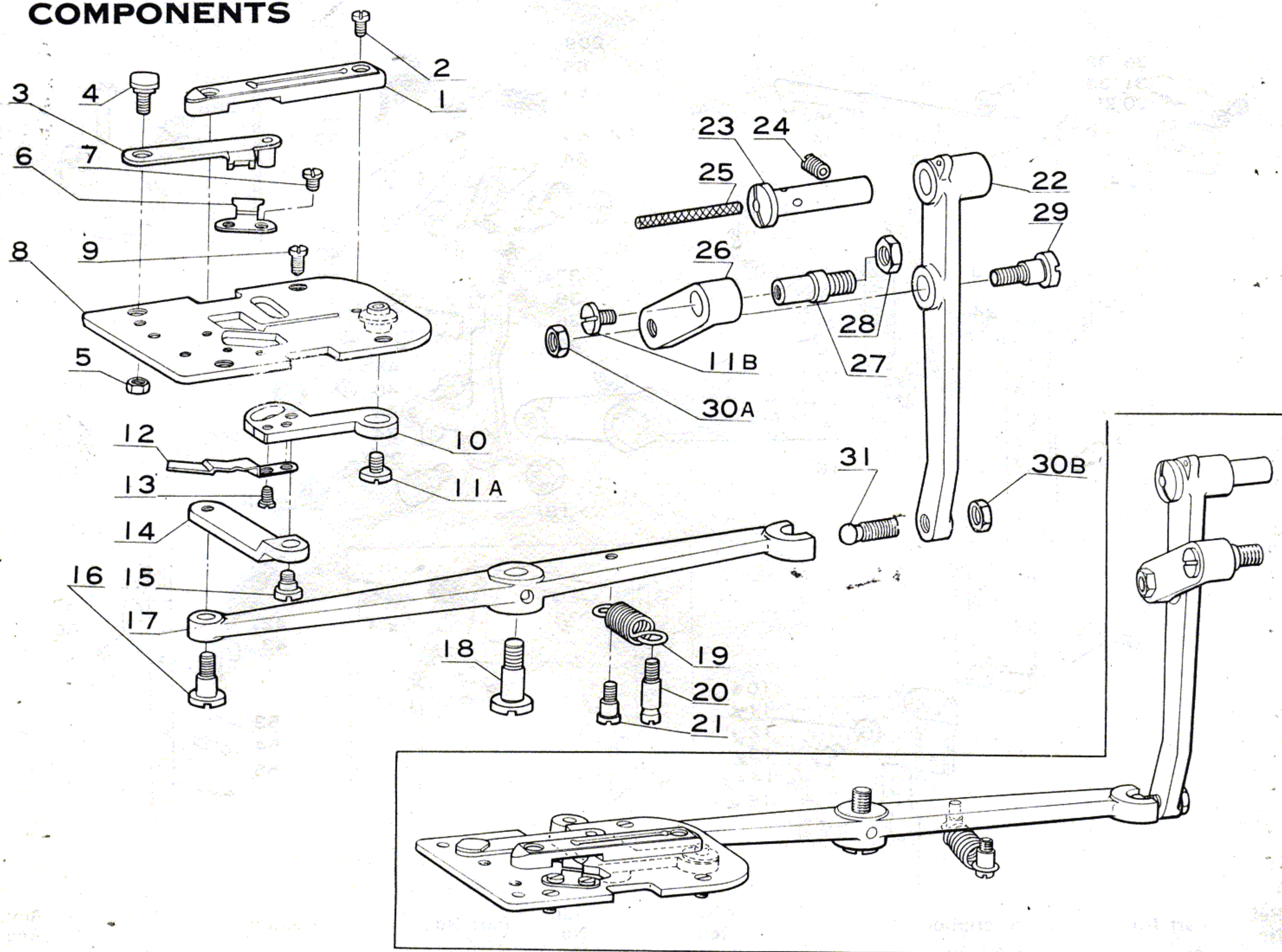
B. UPEER THREAD CUTTING MECHANISM COMPONENTS



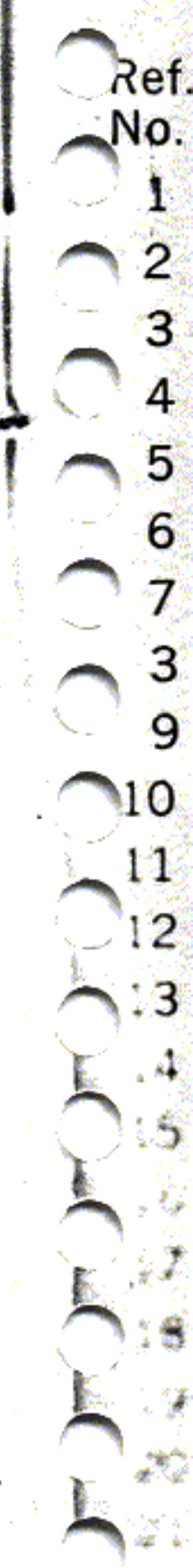
Ref. No.	Part No.	Description	Amt. Req.
1	B-2001-761-000	Upper thread cutting blade (B), lower	1
2	SS-7110510-SP	... Screw	2
3	B-2005-761-000	Upper thread cutting blade, lower positioning pin	1
4	B-2002-761-0A0	Upper thread cutting blade, upper, assembly	1
5	B-2003-761-000	Upper thread positioning spring	1
6	SD-0400181-TP	Upper thread cutting blade stud	1
7	B-2008-761-000	Upper thread cutting blade stud guide	1
8A	SS-7110910-SP	... Screw	2
9	B-2006-761-000	Upper thread cutting blade carrier (A)	1
10	B-2007-761-000	Upper thread cutting blade carrier shaft	1
11	B-2011-761-000	... Plate spring (A)	1
12	B-2015-761-000	... Plate spring (B)	1
13	SS-7110710-SP	... Screw	2
14	B-2009-761-000	... Guide bracket	1
15	B-3502-761-000	... Oil wick (3φ)	2
16	B-2010-761-000	... Bushing	2
17	SS-7111410-SP	... Screw	4
18	B-2012-761-000	... Compression spring	1

Ref. No.	Part No.	Description	Amt. Req.
19	B-2013-761-000	Upper thread cutting blade carrier shaft crank	1
20	PT-0301600-S0	... Taper pin	2
21	B-2507-372-000	... Cam roller	1
22	SS-6080620-SK	... Screw	1
23	B-2014-761-000	... Cam roller stud	1
24	NS-6150310-SP	... Nut	1
25	B-2021-761-000	Upper thread cutting blade carrier shaft spring	1
26	SD-0640251-SD	... Screw stud	1
27	B-2017-761-000	Upper thread cutting blade carrier shaft crank support hook	1
28	B-2019-761-000	... Spring	1
29	B-2018-761-000	... Pin	1
30	B-2016-761-000	... Holder	1
31	B-2023-761-000	... Locking plate	2
8B	SS-7110910-SP	... Screw	2
32	SS-7111110-TP	Clamp screw, for upper thread cutting blade carrier (A)	2

9. NEEDLE PLATE & LOWER THREAD CUTTING MECHANISM COMPONENTS

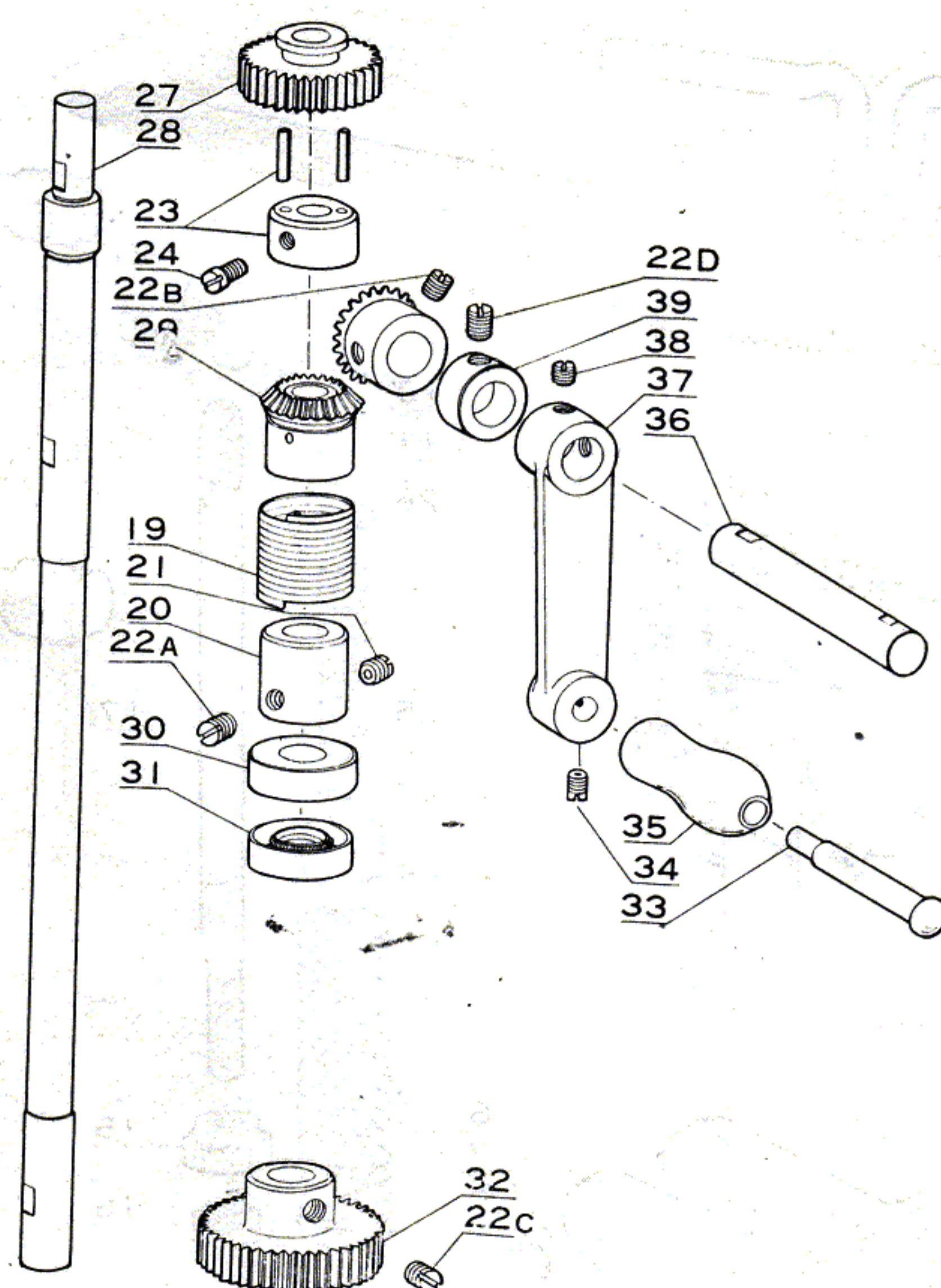
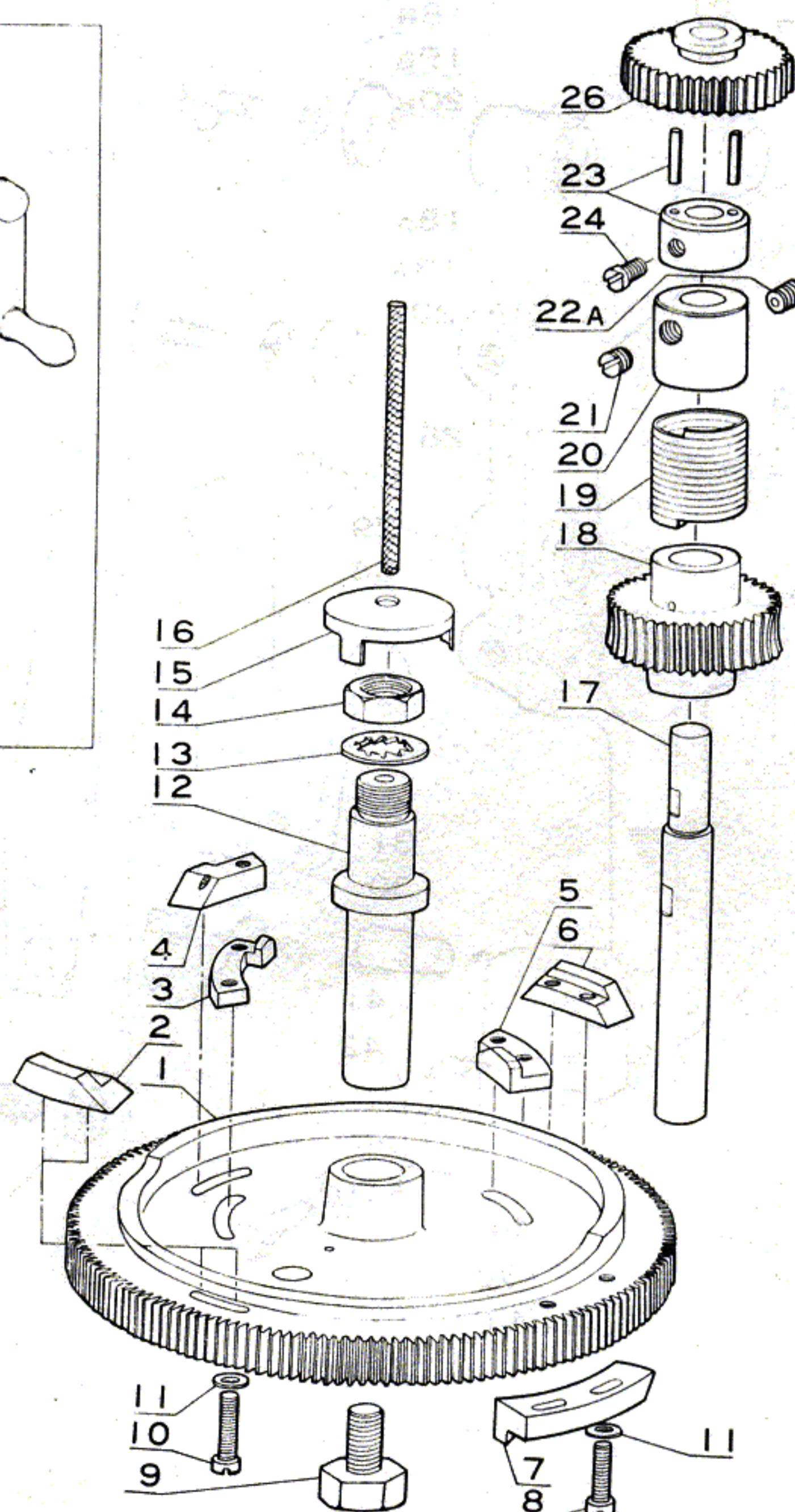
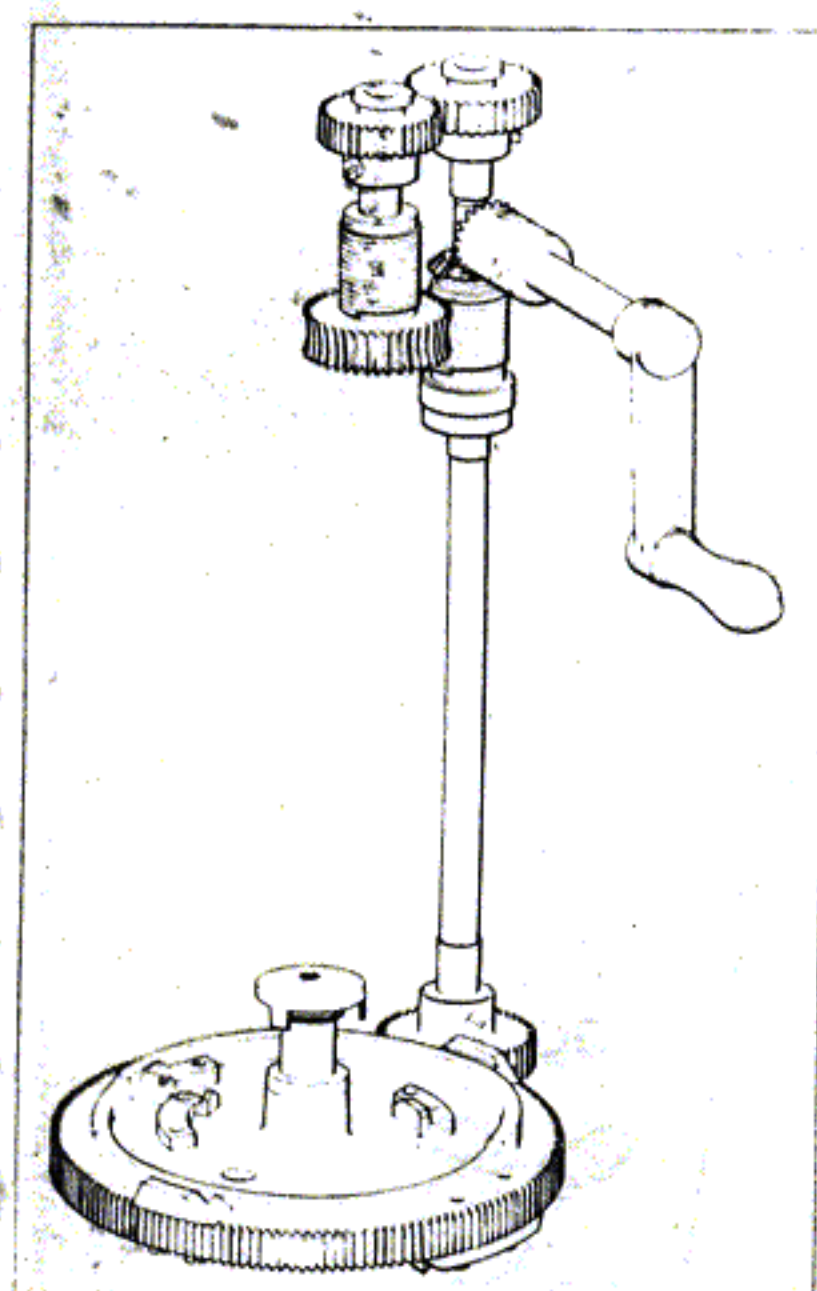


Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-2402-761-000	Needle plate (A)	1	22	B-2411-761-000	Lower thread cutting blade driving arm	1
2	SS-6090510-SP	... Screw	2	23	B-1404-761-000	... Connecting pin	1
3	B-2406-761-0A0	Lower thread cutting blade assembly	1	24	SS-8150710-SP	... Screw	1
4	SD-0640135-SP	... Screw stud	1	25	B-3502-761-000	... Oil wick (3φ)	1
5	NS-6110310-SP	... Nut	1	26	B-2413-761-000	... Drive link	1
6	B-2408-761-000	Thread clamping blade	1	11B	SS-7110570-SP	... Screw	1
7	SS-6090420-SP	... Screw	2	27	B-2414-761-000	... Screw stud	1
8	B-2401-761-0A0	Clamp carrier plate assembly	1	28	NS-6680320-SP	... Nut	1
9	SS-6090620-SP	... Screw	4	29	SD-0790641-SP	... Screw stud (B)	1
10	B-2404-761-000	Lower thread cutting blade carrier	1	30A	NS-6150310-SP	... Nut	1
11A	SS-7110570-SP	... Screw	1	31	B-2412-047-000	... Guide pin	1
12	B-2405-761-000	Lower thread pick-up finger	1	30B	NS-6150310-SP	... Nut	1
13	SS-6090440-SP	... Screw	2				
14	B-2410-761-000	Lower thread cutting blade carrier connecting link	1				
15	SD-0640321-SP	... Screw stud (A)	1				
16	SD-0640601-SP	... Screw stud (B)	1				
17	B-2412-761-000	Lower thread cutting blade driving lever	1				
18	SD-0791051-SP	... Screw stud	1				
19	B-2409-761-000	... Pull-off spring	1				
20	B-1506-352-000	... Screw stud	1				
21	SD-0550501-SP	... Screw	1				



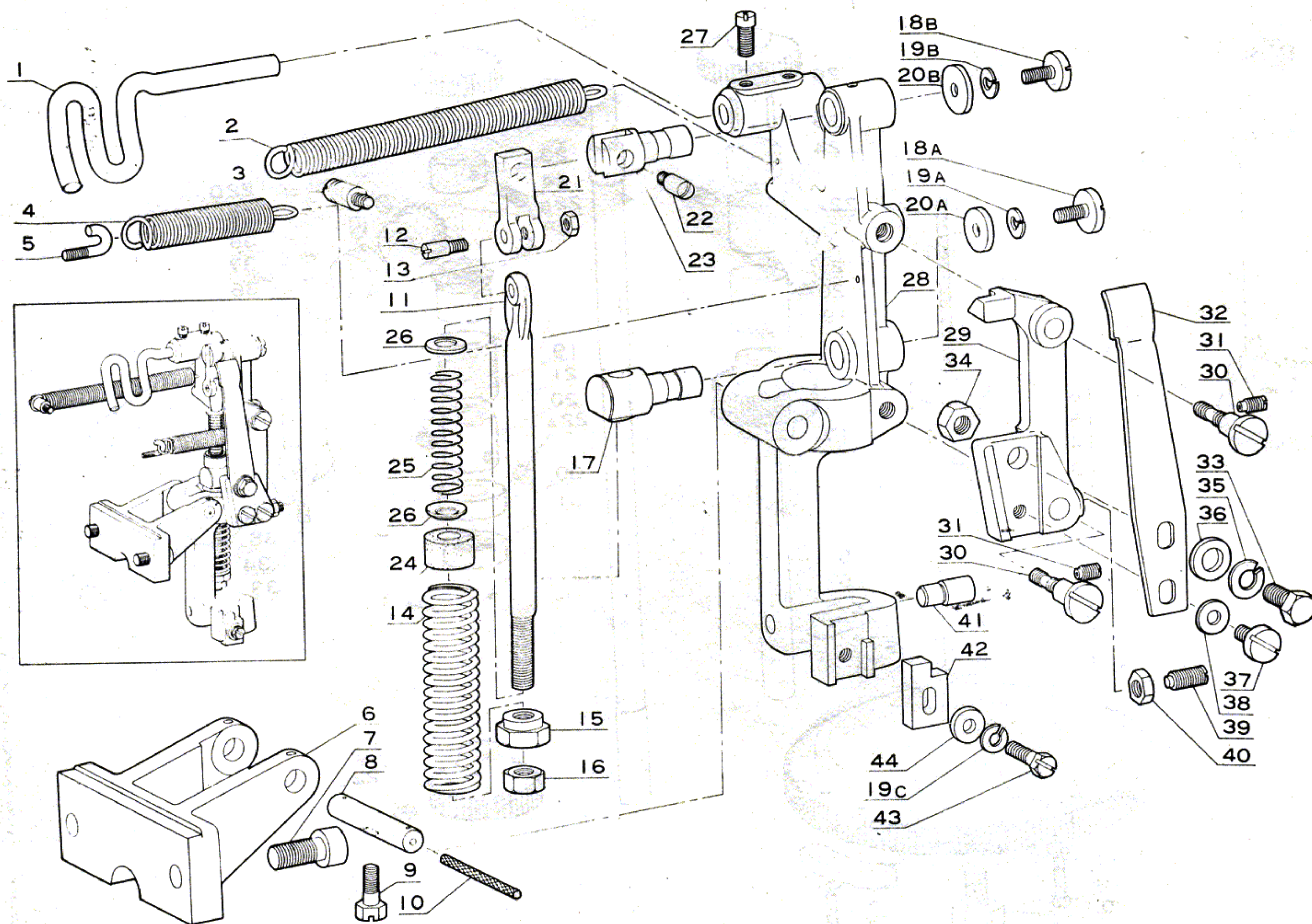
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MAIN CAM MECHANISM COMPONENTS



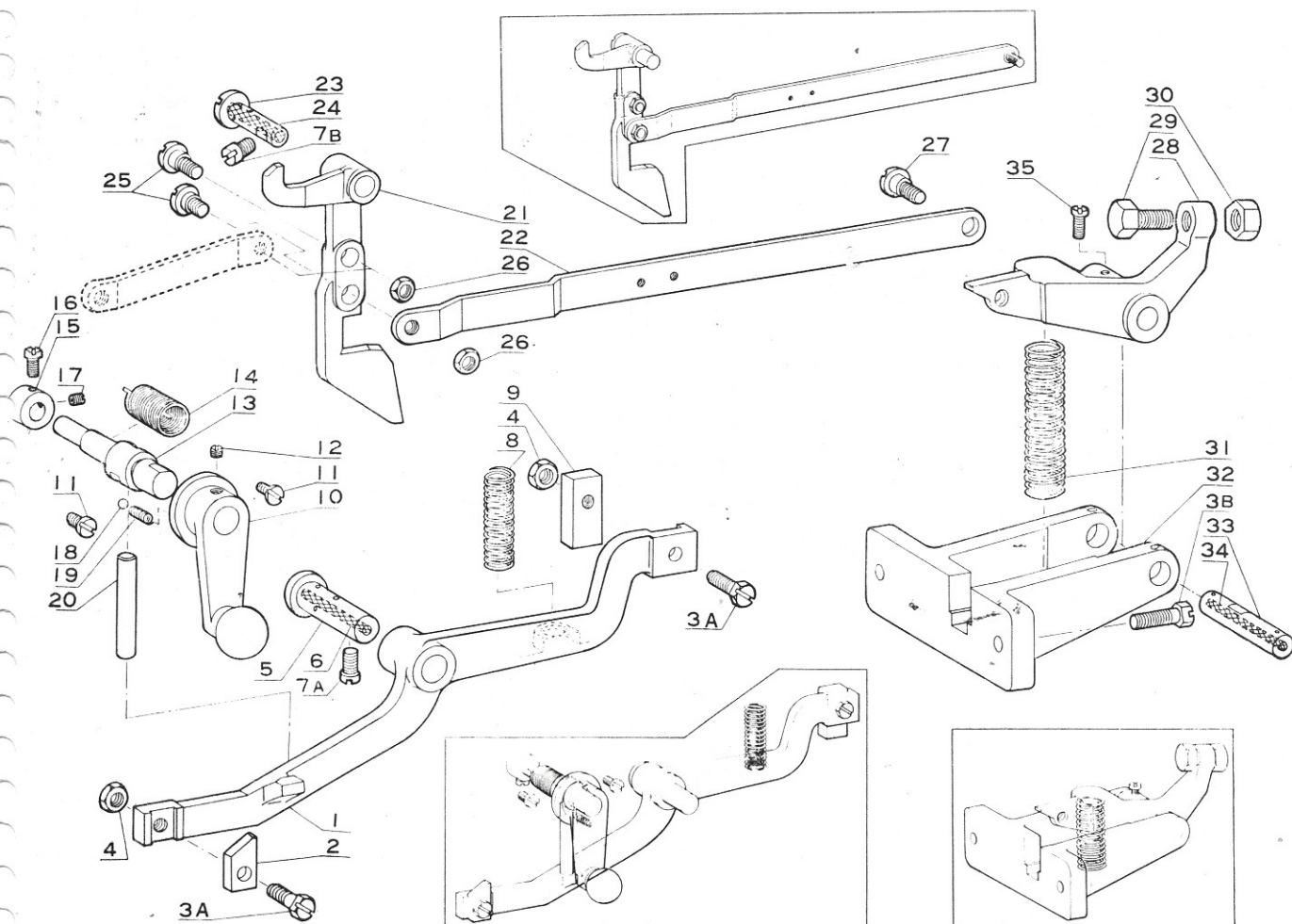
Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
B-2901-761-000	Main cam	1	23	B-2916-761-0A0	Exchanging gear bushing assembly	2
B-2902-761-000	Bar tacking cam, No. 1	1	24	SS-7120910-TP	. . . Screw	4
B-2905-761-000	Thread releasing cam, No. 1	1	26	B-2935-761-000	Exchanging gear (152)	1
B-2904-761-000	Knife bar driving cam	1	27	B-2934-761-000	Exchanging gear (123)	1
B-2906-761-000	Thread releasing cam, No. 2	1	28	B-2911-761-000	Cam driving shaft	1
B-2903-761-000	Bar tacking cam, No. 2	1	29	B-2915-761-000	Manual handle lever pinion	2
B-2907-761-000	Speed shifting cam	1	22B	SS-8660610-TP	. . . Screw	2
SS-7111410-SK	. . . Screw	2	30	B-2912-761-000	Thrust collar pinion	1
SS-9241513-SP	Main cam support bolt	1	31	B-2958-761-000	Cam driving shaft oil seal ring	1
SS-5111610-SK	Screw, for cams	10	32	B-2910-761-000	Cam driving gear	1
WP-0480856-SP	. . . Washer	12	22C	SS-8660610-TP	. . . Screw	2
B-2908-761-000	Main cam shaft	1	33	B-2924-761-000	Manual handle shaft	1
B-2909-761-000	. . . Toothed lock washer	1	34	SS-8620610-SP	. . . Screw	2
NS-5320640-SP	. . . Nut	1	35	B-2925-761-000	Manual handle	1
B-2927-761-000	. . . Cover	1	36	B-2922-761-000	Manual handle lever shaft	1
B-3502-761-000	. . . Oil wick (3φ)	1	37	B-2923-761-000	Manual handle lever	1
B-2918-761-000	Worm gear shaft	1	38	SS-8150510-TP	. . . Screw	2
B-2919-761-000	Worm gear	1	39	CS-1111019-SH	Manual handle lever shaft thrust collar	1
B-2914-761-000	Clutch spring	2	22D	SS-8660610-TP	. . . Screw	2
B-2913-761-000	Clutch collar	2				
SS-8660410-SP	. . . Screw (B)	2				
SS-8660610-TP	. . . Screw (A)	2				

12. STOP MOTION MECHANISM COMPONENTS (1)



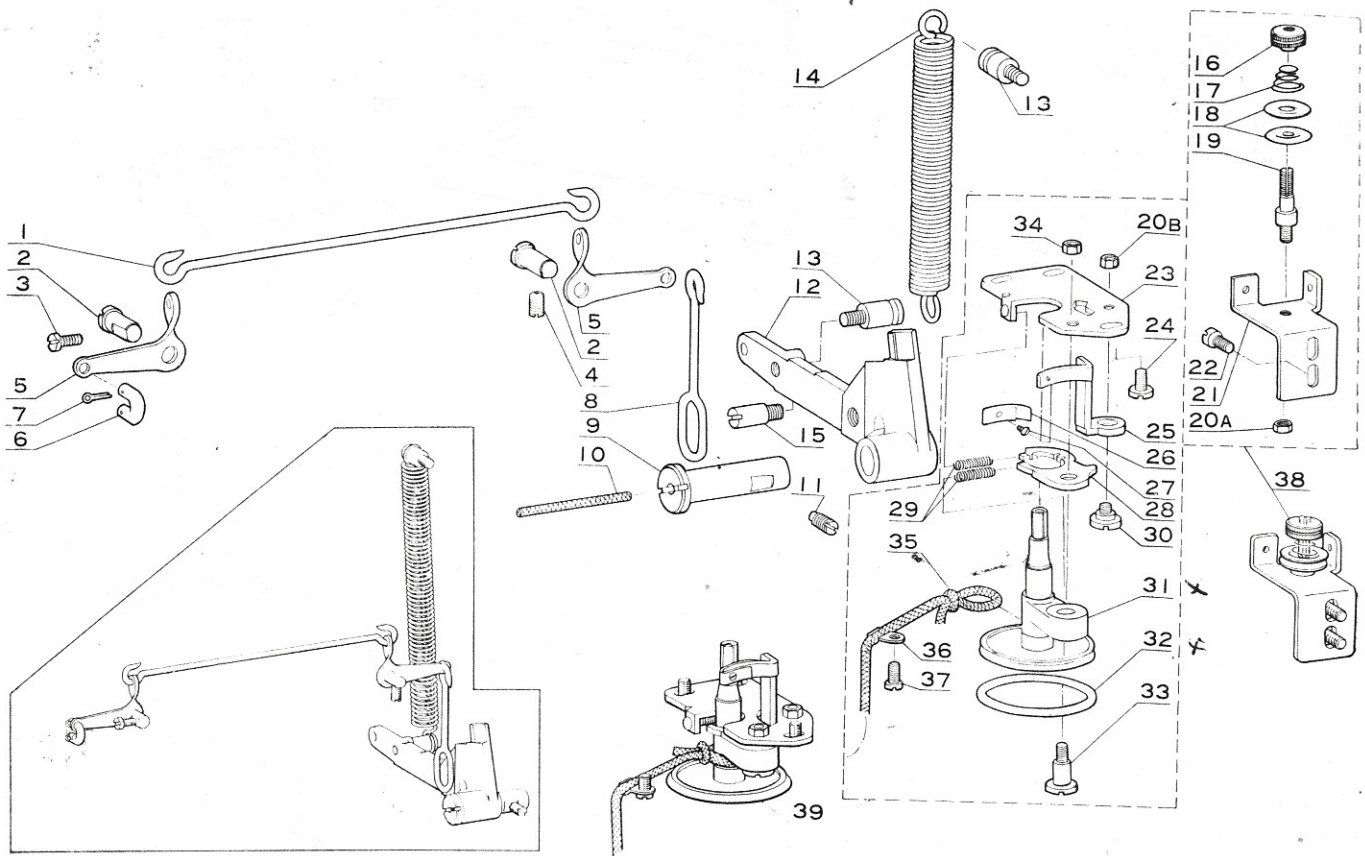
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-2602-761-000	Belt guide	1	27	SS-7151120-SP	Screw, for belt guide	2
2	B-2604-761-000	Stop motion spring	1	28	B-2604-232-000	Stop motion frame	1
3	B-2714-761-000	. . . Screw stud	1	29	B-2623-232-000	Breaking motion spring mounting bracket	1
4	B-2622-761-000	Speed dropping spring	1	30	B-2655-232-000	. . . Screw stud	2
5	B-2633-232-000	. . . Screw hook	1	31	SS-7151120-SP	 Screw	2
6	B-2601-761-000	Stop motion frame mounting bracket	1	32	B-2624-232-000	Breaking motion spring	1
7	SS-6242272-SP	. . . Screw	2	33	SS-9201813-CP	. . . Bolt	1
8	B-2602-232-000	Stop motion frame mounting bracket pin	1	34	NS-6200710-SP	. . . Lock nut	1
9	SS-9151630-SP	. . . Screw	1	35	WS-0822010-KN	. . . Spring washer	1
10	B-3502-761-000	. . . Oil wick (3φ)	1	36	WP-0851216-SD	. . . Washer	1
11	B-2612-232-000	Stop motion cam interlocking link lifting rod	1	37	SS-6151040-SP	. . . Screw	1
12	B-2613-232-000	. . . Connecting screw	1	38	WP-0621016-SD	 Washer	1
13	NS-6620310-SP	 Nut	1	39	SS-8681650-TP	Adjusting screw, for spring mounting bracket	1
14	B-2619-232-000	. . . Compression spring	1	40	NS-6680410-SP	. . . Nut	1
15	B-2621-232-000	 Retaining nut	1	41	B-2648-232-000	Starting link adjusting bolt snap stud	1
16	NS-6240630-SP	 Adjusting nut	1	42	B-2603-761-000	Hook (A)	1
17	B-2618-232-000	. . . Connection	1	43	SS-9152130-SK	. . . Screw	1
18A	SS-7151330-SK	 Screw	1	19C	B-2623-232-000	. . . Spring washer	1
19A	B-2623-232-000	 Spring washer	1	44	WP-0612516-SD	. . . Washer	1
20A	WP-0612056-SD	 Washer	1				
21	B-2607-232-000	Stop motion cam interlocking link	1				
22	B-2611-232-000	. . . Connecting screw	1				
23	B-2608-232-000	Stop motion cam interlocking link connection	1				
18B	SS-7151330-SK	. . . Screw	1				
19B	B-2633-232-000	. . . Spring washer	1				
20B	WP-0612056-SD	 Washer	1				
24	B-2615-232-000	Oiling roller felt	1				
25	B-2616-232-000	. . . Thrust spring	1				
26	B-2617-232-000	 Disc	2				

STOP MOTION MECHANISM COMPONENTS (2)



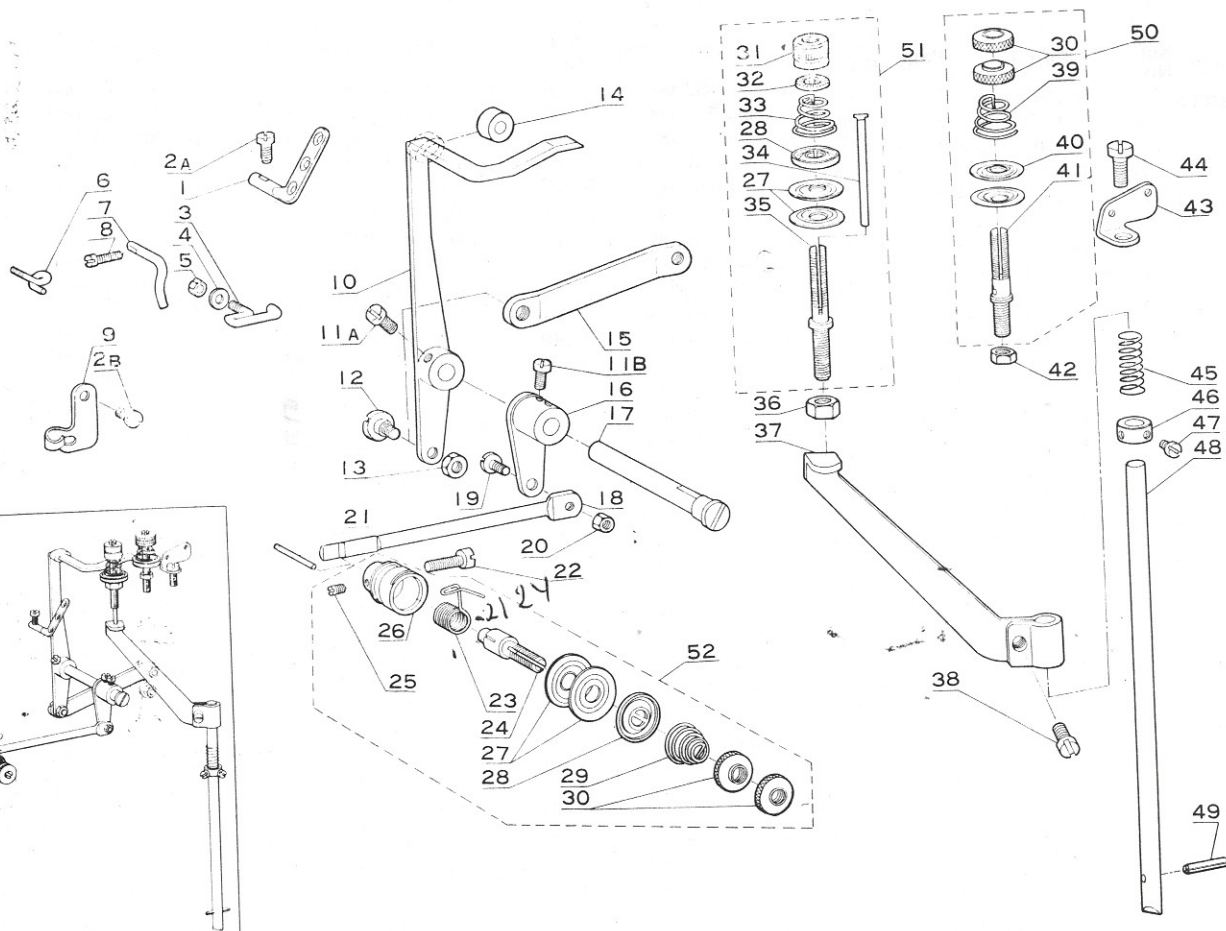
Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-260E-761-000	Hook disengaging lever	1	23	E-1404-761-000	Starting lever shaft	1
2	B-2615-761-000	Hook (C)	1	24	B-3503-761-000	... Oil wick (5φ)	1
3A	SS-9152130-SK	... Screw	2	7B	SS-7150840-SP	... Screw	1
4	NS-6150430-SP	... Nut	2	25	SC-0790541-SP	Screw stud, for starting lever & thread releasing link	2
5	B-2605-761-000	Hook disengaging lever shaft	1	26	NS-5150320-SP	... Lock nut	1
6	B-3503-761-000	... Oil wick (5φ)	1	27	SD-0790451-SP	Screw stud, for starting lever connecting rod	1
7A	SS-7150840-SK	... Screw	1	28	B-2618-761-000	Starting link	1
8	B-2617-761-000	Hook disengaging lever spring	1	29	SS-9201973-SP	... Adjusting bolt	1
9	S-2607-761-000	Hook (B)	1	30	NS-5200710-SP	... Nut	1
10	B-2610-761-0A0	Manual stop handle assembly	1	31	B-2619-761-000	Starting link spring	1
11	SS-7120640-SP	... Stop screw	2	32	B-2616-761-000	Starting link mounting bracket	1
12	SS-8150750-SP	... Screw	2	3B	SS-9152130-SK	... Screw	2
13	B-2612-761-000	Manual stop handle shaft	1	33	B-2602-231-000	Starting link shaft	1
14	B-2614-761-000	Manual stop handle spring	1	34	B-3502-761-000	... Oil wick (3φ)	1
15	CS-079101E-32	Manual stop handle shaft thrust collar	1	35	SS-7110910-SP	... Screw	1
16	SS-7110740-TP	... Screw	1				
17	SS-8110510-TP	... Screw	1				
18	B-2608-761-000	Manual stop handle steel ball	1				
19	B-2611-761-000	... Spring	1				
20	B-2613-761-000	Manual stop handle shaft push-up bar	1				
21	B-2620-761-000	Starting lever	1				
22	B-2E21-761-000	Starting lever connecting rod	6				

14. PRESSER BAR LIFTING LEVER & BOBBIN WINDER COMPONENTS 15.



Ref. No.	Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
1	B-3404-761-000	Presser bar lifting crosswise link	1	28	B-3207-761-000	Bobbin winder pulley adjusting plate	1
2	B-3405-761-000	Presser bar lifting crosswise link pin	2	29	B-3208-232-000	Bobbin winder pulley spring	2
3	SS-7110910-SP	. . . Screw, front	1	30	SD-0720231-SP	Bobbin winder trip latch hinge screw	1
4	SS-8150710-SP	. . . Screw, rear	1	20B	NS-2110310-SP	. . . Nut	1
5	B-3402-761-000	Presser bar lifting link lever	2	31	B-3201-761-0A0	Bobbin winder pulley assembly	1
6	B-3406-761-000	. . . "U" shaped connection	1	32	B-3204-761-000	Bobbin winder pulley friction ring	1
7	PD-0201000-0B	 Cotter pin	2	33	SD-0640961-SP	Bobbin winder pulley screw stud	1
8	B-3403-761-000	Presser bar lifting lengthwise link	1	34	NS-6120310-SP	. . . Nut	1
9	B-2605-761-000	Presser bar lifting lever shaft	1	35	B-3502-761-000	Bobbin winder pulley oil wick (3/4)	1
10	B-3502-761-000	. . . Oil wick (3/4)	1	36	B-3538-112-000	. . . Oil wick retainer	1
11	SS-8151150-SK	. . . Screw	1	37	SS-7110710-SP	 Screw	1
12	B-3401-761-000	Presser bar lifting lever	1	38	B-3208-761-0A0	Bobbin winder thread guide assembly	(1)
13	B-2714-761-000	Screw stud, for presser bar lifting lever spring	2	39	B-3206-761-0A0	Bobbin winder mounting base assembly	(1)
14	B-3407-761-000	Presser bar lifting lever spring	1				
15	B-1120-372-000	Presser bar lifting lever stop screw stud	1				
16	B-3216-047-000	Bobbin winder tension nut	1				
17	B-3218-232-000	Bobbin winder tension spring	1				
18	B-3214-047-000	Bobbin winder tension disc	2				
19	B-3219-230-000	Bobbin winder tension post	1				
20A	NS-6110310-SP	. . . Nut	1				
21	B-3208-761-000	Bobbin winder thread guide	1				
22	SS-7110740-TP	. . . Screw	2				
23	B-3206-761-000	Bobbin winder mounting base	1				
24	SS-7110820-SP	. . . Screw	3				
25	B-3205-761-000	Bobbin winder trip latch	1				
26	B-3210-761-000	. . . Spring	1				
27	SS-3060310-SP	 Screw	1				

THREAD TENSION MECHANISM COMPONENTS



Part No.	Description	Amt. Req.	Ref. No.	Part No.	Description	Amt. Req.
B-3109-761-000	Three hole thread eyelet	1	31	B-3116-125-000	Tension nut, No. 2	1
SS-7110710-SP	... Screw	1	32	B-3120-125-000	Tension nut grummet, No. 2	1
B-1118-542-000	Take-up thread guide (A)	1	33	B-3129-012-A00	Tension spring, No. 2	1
WP-0371016-SD	... Washer	1	34	B-3103-761-000	Thread release pin, No. 2	1
NS-6080440-SP	... Nut	1	35	B-2019-372-000	Tension post, No. 2	1
B-3114-761-000	Take-up thread guide (B)	1	36	NS-5160520-SP	... Nut	1
B-3108-027-000	Tension thread guide, No. 3	1	37	B-3102-761-0g0	Thread release lifting bar arm	1
SS-6111110-SP	... Screw	1	38	SS-5661110-SP	... Clamp screw	1
B-3115-761-000	Needle bar thread guide	1	39	B-2017-372-000	Tension spring, No. 1	1
SS-7110710-SP	... Screw	1	40	B-3113-761-000	Tension disc, No. 1	2
B-3105-761-000	Thread releasing lever	1	41	B-3108-352-000	Tension post, No. 1	1
SS-711-740-TP	... Screw	2	42	NS-6150310-SP	... Nut	1
SD-0640391-TP	... Hinge screw	1	43	B-1111-232-000	Thread eyelet	1
NS-6120310-SP	... Nut	1	44	SS-7151210-SP	... Screw	1
B-2736-761-000	Stop lever stop roller	1	45	B-2311-019-000	Thread release lifting bar spring	1
B-3104-761-000	Thread releasing lever link	1	46	CS-0790613-TH	Thread release lifting bar thrust collar	1
B-3107-761-000	Thread releasing lever crank	2	47	SS-7090520-SP	... Screw	2
SS-7110740-TP	... Screw	1	48	B-3101-761-000	Thread release lifting bar	1
B-3106-761-000	Thread releasing lever shaft	1	49	B-1450-761-000	... Knock pin	1
B-3108-761-000	Thread releasing lever crank connecting rod	1	50	B-3108-352-0A0	Tension post No. 1 assembly	(1)
SD-0500251-SP	... Hinge screw	1	51	B-2019-372-0A0	Tension post No. 2 assembly	(1)
NS-6090310-SP	... Nut	1	52	B-3111-761-0A0	Tension post No. 3 assembly	(1)
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SS-6111620-SP	Screw, for tension post socket	1				
B-3112-761-000	Take-up spring	1				
B-3111-761-000	Tension post, No. 3	1				
SS-8090670-SP	... Screw	1				
B-3110-761-000	Tension post socket	1				
B-3126-012-000	Tension disc	4				
B-3132-012-000	Tension release washer	2				
B-3129-051-000	Tension spring, No. 3	1				
B-3117-352-000	Tension nut	4				

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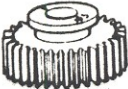
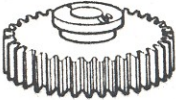
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B-3403-761-000	14-8		NS-6120310-SP	15-13		SS-5680740-SP	1-20		SS-7111120-SP	2-4		SS-9152130-SK	13-3A	
B-3404-761-000	14-1		NS-6150310-SP	6-24		SS-6060210-SP	5-24		SS-7111310-SP	1-22		SS-9152130-SK	13-3B	
B-3405-761-000	14-2		NS-6150310-SP	7-14		SS-6080620-SK	8-22		SS-7111310-SP	5-5		SS-9157030-SP	2-1	
B-3405-761-000	14-6		NS-6150310-SP	7-45		SS-6090420-SP	9-7		SS-7111410-SP	6-40		SS-9201813-CP	12-33	
B-3407-761-000	14-14		NS-6150310-SP	5-43A		SS-6090440-SP	4-13		SS-7111410-SP	8-17		SS-9201973-SP	13-29	
B-3501-761-000	4-17		NS-6150310-SP	5-43B		SS-6090510-SP	9-2		SS-7111410-SK	11-3		SS-9202443-SP	10-20	
B-3502-761-000	3-18		NS-6150310-SP	8-24		SS-6090620-SP	9-9		SS-7111810-SP	1-2A		SS-9241513-SP	11-9	
B-3502-761-000	3-41		NS-6150310-SP	9-30A		SS-6111110-SP	15-8		SS-7111810-SP	1-2B		SS-9661130-SP	10-12	
B-3502-761-000	3-43		NS-6150310-SP	9-30B		SS-6111610-SK	11-10		SS-7112420-SP	1-16				
B-3502-761-000	2-56		NS-6150310-SP	15-42		SS-6111620-SP	15-22		SS-7120640-SP	13-11		WASHER		
B-3502-761-000	4-20		NS-6150320-SP	15-26		SS-6121210-SP	5-36A		SS-7120910-SP	7-31		WP-0371016-SD	15-4	
B-3502-761-000	4-42		NS-6150430-SP	2-12		SS-6121210-SP	5-36B		SS-7120910-TP	11-24		WP-0450000-SD	10-31	
B-3502-761-000	6-4		NS-6150430-SP	13-4		SS-6121210-SP	7-4A		SS-7150840-SP	13-7A		WP-0480856-SP	11-11	
B-3502-761-000	6-41		NS-6150440-SP	7-10		SS-6121210-SP	7-4B		SS-7150840-SP	13-7B		WP-0501016-SD	10-14A	
B-3502-761-000	7-23		NS-6150440-SP	5-56		SS-6151040-SP	12-37		SS-7151120-SP	3-13		WP-0501016-SD	10-14B	
B-3502-761-000	7-33		NS-6160520-SP	6-31		SS-6151220-SK	4-40		SS-7151120-SP	12-27		WP-0612056-SD	2-11	
B-3502-761-000	7-37		NS-6160520-SP	15-36		SS-6151440-SP	5-38		SS-7151120-SP	12-31		WP-0612056-SD	12-20A	
B-3502-761-000	7-42		NS-6200710-SN	7-2		SS-6151440-SP	6-30		SS-7151330-SK	12-18A		WP-0612056-SD	12-20B	
B-3502-761-000	5-40		NS-6200710-SP	10-21		SS-6160680-SP	4-47		SS-7151330-SK	12-18B		WP-0612516-SD	12-41	
B-3502-761-000	5-44		NS-6200710-SP	12-34		SS-6242272-SP	12-7		SS-7161040-SK	10-61		WP-0621016-SD	2-2A	
B-3502-761-000	8-15		NS-6200710-SP	13-30		SS-6661110-SF	15-38		SS-7620750-SP	10-15		WP-0621016-SD	2-2B	
B-3502-761-000	9-25		NS-6240630-SP	12-16		SS-7080510-SP	6-9		SS-7621040-SP	2-15		WP-0621016-SD	12-38	
B-3502-761-000	10-65		NS-6320640-SP	11-14		SS-7080510-SP	7-21A		SS-7681750-TP	3-49		WP-0651056-SD	5-31	
B-3502-761-000	11-16		NS-6620310-SP	10-33		SS-7080510-SP	7-21B		SS-8110510-SP	15-25		WP-0851216-SD	12-36	
B-3502-761-000	12-10		NS-6620310-SP	12-13		SS-7080510-SP	7-21C		SS-8110510-TP	1-33				
B-3502-761-000	13-34		NS-6660430-SP	10-7		SS-7080510-SP	7-21D		SS-8110510-TP	13-17				
B-3502-761-000	14-10		NS-6680320-SP	9-28		SS-7080510-SP	7-21E		SS-8111251-SP	6-44		SPRING WASHER		
B-3502-761-000	14-35		NS-6680410-SP	12-40		SS-7090510-SP	3-45		SS-8111251-SP	7-18A		WS-0441040-KP	10-34	
B-3503-761-000	6-51		NS-6700540-SP	10-40		SS-7090520-SP	6-12		SS-8111251-SP	7-18B		WS-0650389-KD	1-25	
B-3503-761-000	10-22		NS-6740510-SP	10-18		SS-7090710-SP	15-47		SS-8111251-SP	7-18C		WS-0651510-KP	10-11	
B-3503-761-000	10-47					SS-7090910-SP	5-14		SS-8150410-TP	3-32		WS-0822010-KN	12-35	
B-3503-761-000	13-6		COTTER PIN			SS-7090910-SP	6-15		SS-8150510-TP	11-38				
B-3503-761-000	13-24		PD-0201000-0B	14-7		SS-7090910-SP	10-57		SS-8150580-SP	3-16				
B-3504-761-000	3-38					SS-7090920-SK	5-51		SS-8150710-SK	6-3				
B-3504-761-000	6-35		TAPER PIN			SS-7110510-SP	8-2		SS-8150710-SP	4-21				
B-3505-761-000	6-36		PT-0301000-SO	8-20		SS-7110570-SP	4-11A		SS-8150710-SP	5-49				
B-3506-761-000	4-37		PT-0403200-SH	3-31		SS-7110570-SP	4-11B		SS-8150710-SP	6-53				
B-3527-112-000	4-24					SS-7110710-SP	2-6A		SS-8150710-SP	9-24				

17. EXCHANGING PARTS

交換部品

1) TABLE OF CHANGING GEARS

交換齒車一覽表

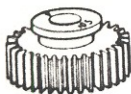
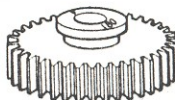
1. Small gear 小齒車				2. Large gear 大齒車		
						
<i>DEINE Ponto de costura</i>						
Set 組	Teeth No. 齒數	Stitch No. 針數	Part No. 品番	Teeth No. 齒數	Stitch No. 針數	Part No. 品番
A	21	54	B2936-761-000	53	345	B2937-761-000
B	23	62	B2938-761-000	51	300	B2939-761-000
C	24	66	B2940-761-000	50	285	B2941-761-000
D	25	70	B2942-761-000	49	268	B2943-761-000
E	26	74	B2944-761-000	48	252	B2945-761-000
F	27	79	B2946-761-000	47	238	B2947-761-000
G	28	83	B2928-761-000	46	225	B2929-761-000
H	29	88	B2948-761-000	45	212	B2949-761-000
I	30	93	B2950-761-000	44	200	B2951-761-000
J	31	100	B2930-761-000	43	190	B2931-761-000
K	32	105	B2952-761-000	42	180	B2953-761-000
L	33	110	B2932-761-000	41	170	B2933-761-000
M	34	115	B2954-761-000	40	160	B2955-761-000
N	35	123	B2934-761-000	39	152	B2935-761-000
O	36	130	B2956-761-000	38	145	B2957-761-000

17. EXCHANGING PARTS

交換部品

1) TABLE OF CHANGING GEARS

交換齒車一覽表

1. Small gear 小齒車				2. Large gear 大齒車		
						
Set 組	Teeth No. 齒數	Stitch No. 針數	Part No. 品番	Teeth No. 齒數	Stitch No. 針數	Part No. 品番
A	21	54	B2936-761-000	53	345	B2937-761-000
B	23	62	B2938-761-000	51	300	B2939-761-000
C	24	66	B2940-761-000	50	285	B2941-761-000
D	25	70	B2942-761-000	49	268	B2943-761-000
E	26	74	B2944-761-000	48	252	B2945-761-000
F	27	79	B2946-761-000	47	238	B2947-761-000
G	28	83	B2928-761-000	46	225	B2929-761-000
H	29	88	B2948-761-000	45	212	B2949-761-000
I	30	93	B2950-761-000	44	200	B2951-761-000
J	31	100	B2930-761-000	43	190	B2931-761-000
K	32	105	B2952-761-000	42	180	B2953-761-000
L	33	110	B2932-761-000	41	170	B2933-761-000
M	34	115	B2954-761-000	40	160	B2955-761-000
N	35	123	B2934-761-000	39	152	B2935-761-000
O	36	130	B2956-761-000	38	145	B2957-761-000