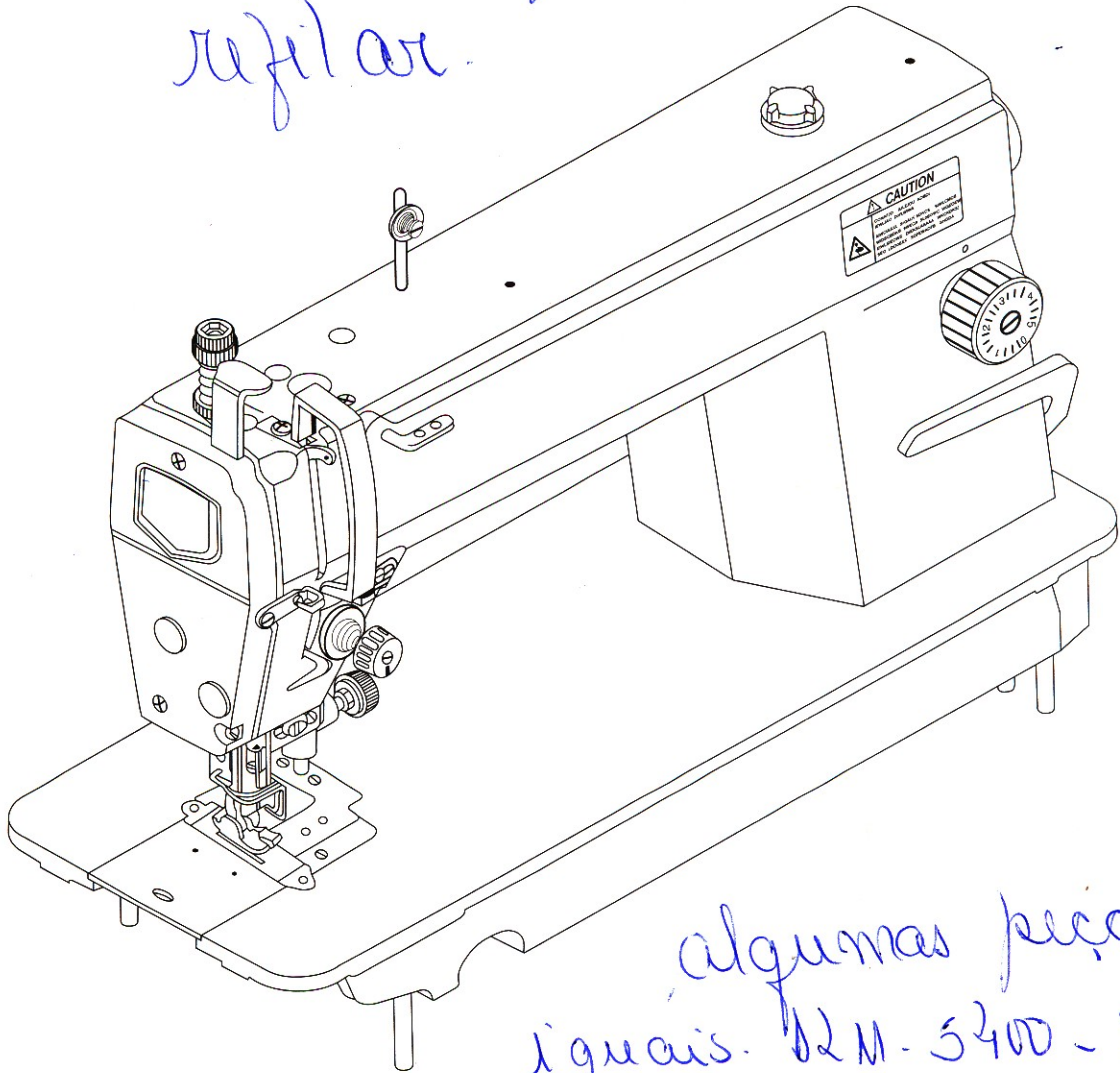


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**High Speed Single Needle Lockstitch Industrial Sewing
Machine With Vertical Edge Trimmer**

PARTS BOOK

KL-310M

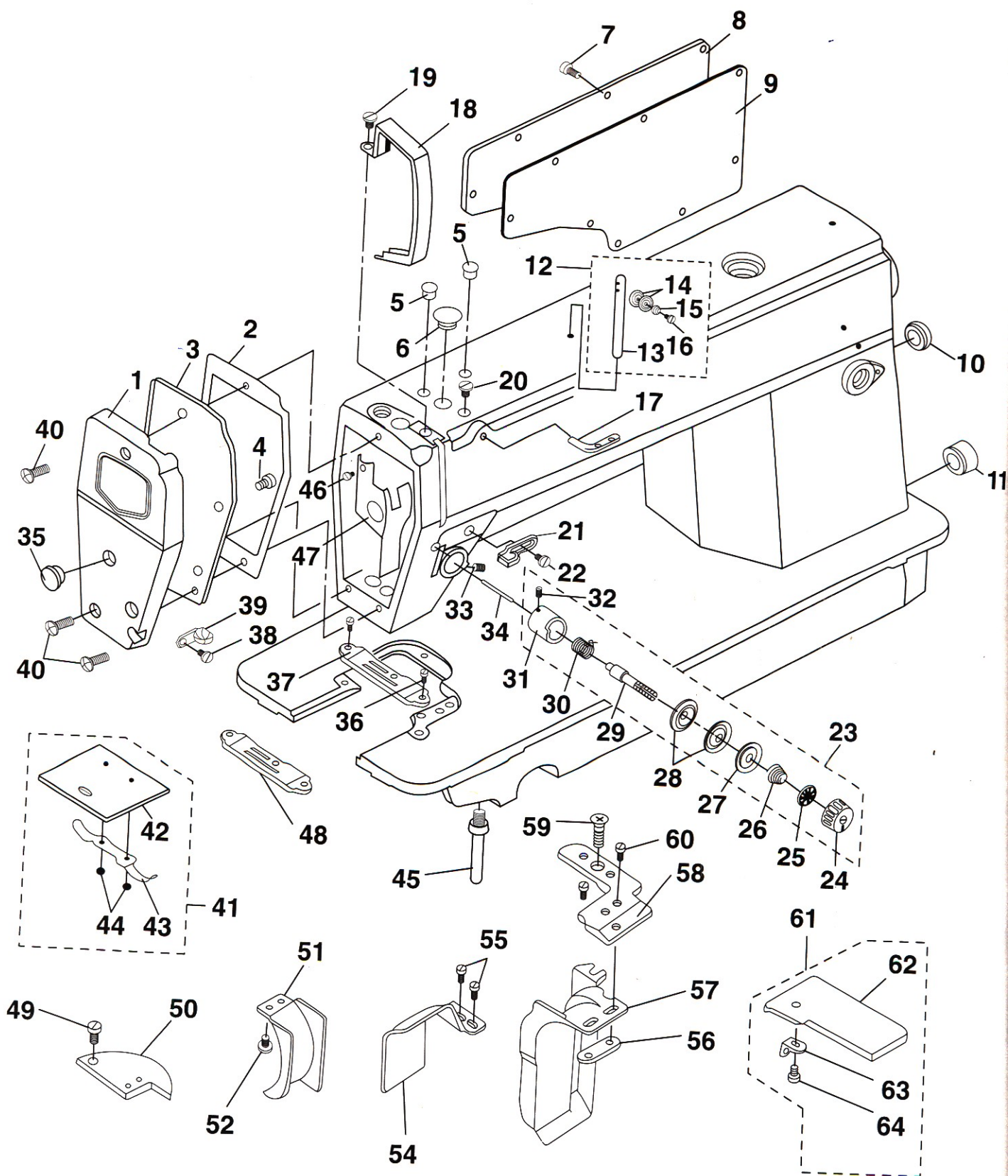
零件說明書

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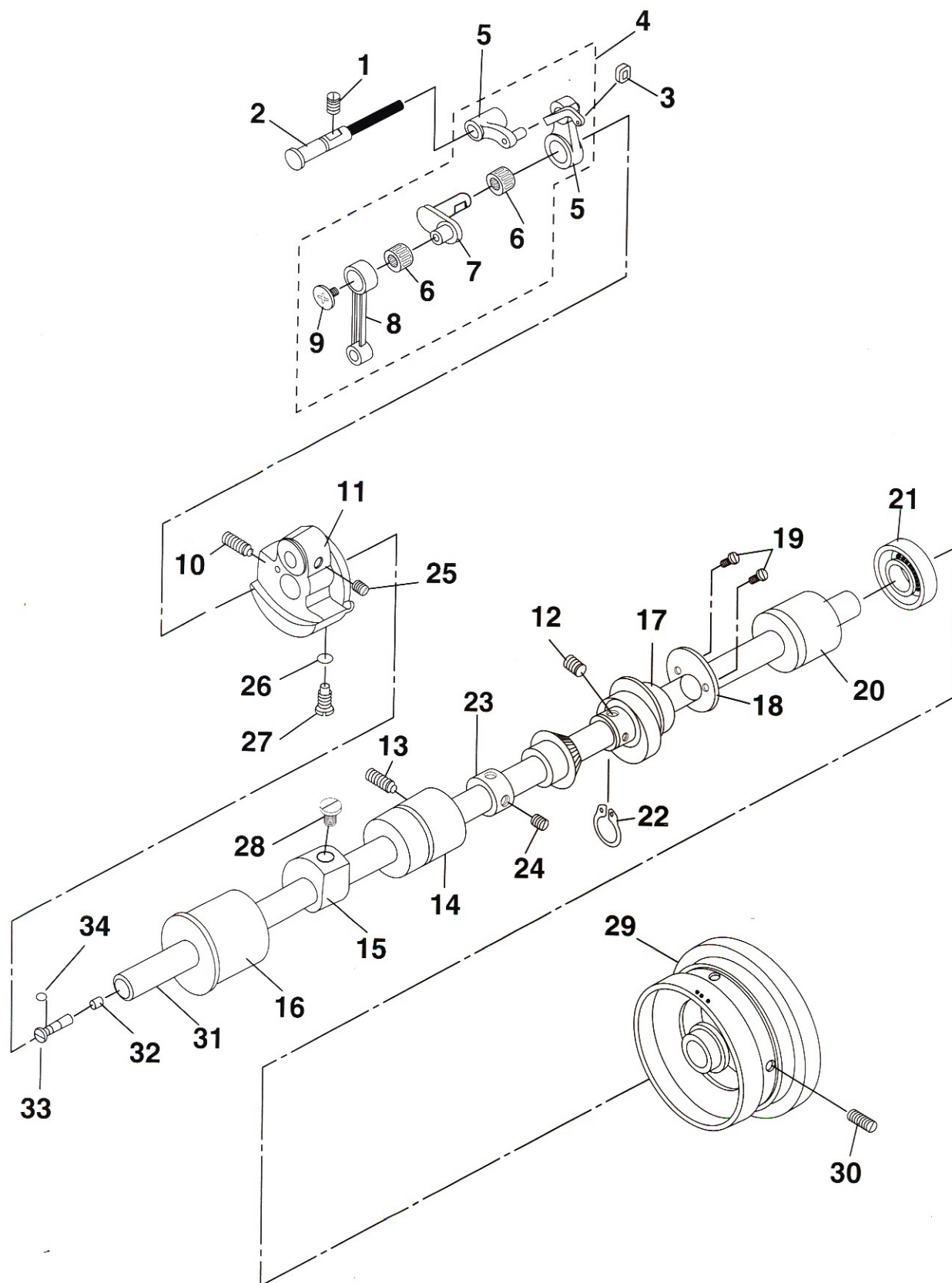
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1.FRAME AND COVER 本體與外裝零件



No.	Part No.	Part Name	品 名	Qty
1	620 - 001001	Left cover	左側蓋	1
2	600 - 001002	Gasket	油封	1
3	620 - 001003	Face plate cover	面板蓋	1
4	SF44400907A	Screw 11/64 - 40 L=8.5	螺絲	3
5	600 - 001005	Rubber plug	孔塞	2
6	600 - 001006	Rubber plug	孔塞	1
7	SC48280908D	Screw 3/16 - 28 L=9	螺絲	8
8	600 - 001008	Back cover	背蓋	1
9	600 - 001009	Gasket	油封	1
10	600 - 001010	Rubber plug	孔塞	1
11	600 - 001011	Rubber plug	孔塞	1
12	600 - 001012	Thread tension asm.	縫綫張力調節組	1
13	600 - 001013	Needle thread guide pin	導綫梢	1
14	600 - 001014	Tension disc	張力盤	2
15	600 - 001015	Spring	彈簧	1
16	SB24560405G	Screw D=3.8 H=5.5	螺絲	1
17	600 - 001017	Thread guide	導綫	1
18	600 - 001018	Thread take - up cover	挑綫杆護蓋	1
19	SC48280608D	Screw 3/16 - 28 L=6	螺絲	1
20	SC48280608D	Screw 3/16 - 28 L=6	螺絲	1
21	600 - 001021	Thread guide	導綫	1
22	SB44400608A	Screw 11/64 - 40 L=6	螺絲	1
23	600 - 001023	Thread tension asm.	縫綫張力調節組	1
24	600 - 001024	Nut	螺帽	1
25	600 - 001025	Tension disc stopper	止滑墊片	1
26	600 - 001026	Spring	彈簧	1
27	600 - 001027	Tension disc holder	彈簧座	1
28	600 - 001028	Tension disc	張力盤	2
29	600 - 001029	Stud	螺椿	1
30	600 - 001030	Spring	彈簧	1
31	600 - 001031	Tension post socket	螺椿座	1
32	SG36400600A	Screw 9/64 - 40 L=5.5	螺絲	1
33	SG60280700A	Screw 15/64 - 28 L=7	螺絲	1
34	600 - 001034	Release pin	梢	1
35	600 - 001039	Rubber plug	孔塞	2
36	SF44400907A	Screw 11/64 - 40 L=8.5	螺絲	2
37	620 - 001037	Gauge plate 1/8s	針板	1
38	SB44400608A	Screw 11/64 - 40 L=6	螺絲	1
39	620 - 001039	Arm thread guide	左綫鉤	1
40	SC48281608D	Screw 3/16 - 28 L=16	螺絲	3
41	600 - 001041	Bed slide asm.	封蓋組	1
42	600 - 001042	Slide plate	封蓋	1
43	600 - 001043	Spring	夾簧	1
44	SB24560205A	Screw 3/32 - 56 L=1.9	螺絲	2
45	600 - 001045	Supporting bar	支撐杆	4
46	SB32440405A	Screw 1/8 - 44 L=4	螺絲	1
47	600 - 001004	Oil shield	防油護罩	1
48	620 - 001048	Gauge plate	針板	1
49	SB44400907A	Screw 11/64 - 40 L=8.5	螺絲	1
50	620 - 001050	Throat plate	蓋板	1
51	620 - 001051	Waste material guard	布屑導板	1
52	SB32440405A	Screw 1/8 - 44 L=4	螺絲	2
54	620 - 001054	Waste material guard	布屑導板	1
55	SB32440405A	Screw 1/8 - 44 L=4	螺絲	2
56	620 - 001056	Waste material guard plate	壓板	1
57	620 - 001057	Waste material guard	布屑導板	1
58	620 - 001058	Needle plate	蓋板	1
59	SF44400907A	Screw 11/64 - 40 L=8.5	螺絲	2
60	SB32440405A	Screw 1/8 - 44 L=4	螺絲	2
61	620 - 001061	Throat plate open cover	蓋板組件	1
62	620 - 001062	Throat plate cover	蓋板	1
63	620 - 001063	Open cover spring	開蓋彈簧	1
64	SB32440405A	Screw 1/8 - 44 L=4	螺絲	1

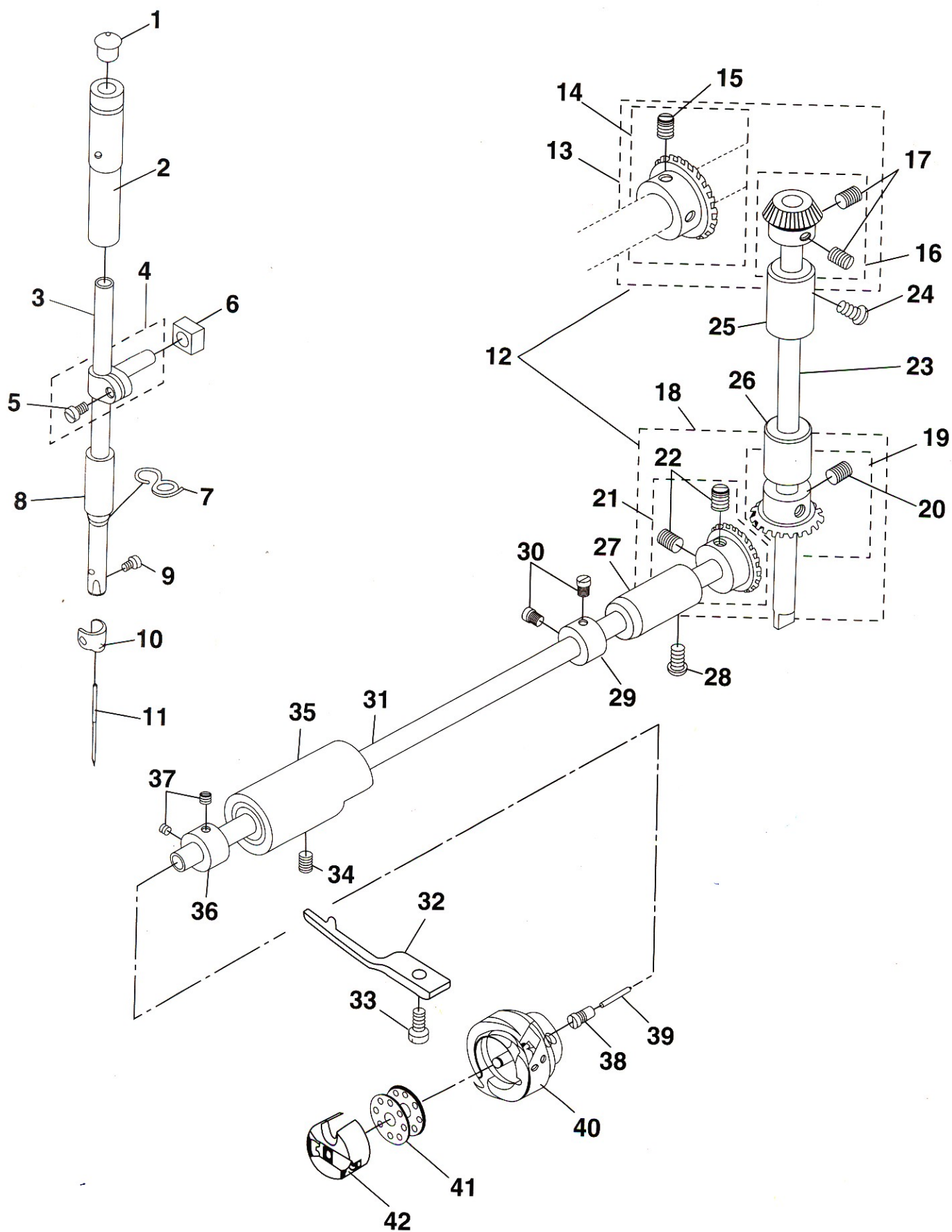
2.UPPER MAIN SHAFT COMPONENTS 上軸與相關零件



<u>No.</u>	<u>Part No.</u>	<u>Part Name</u>	<u>品 名</u>	<u>Qty</u>
1	SH60281100B	Screw 15/64 – 28 L=10.5	螺絲	1
2	600 – 002002	Shaft	軸	1
3	600 – 002003	Oil seal	油封	1
4	600 – 002004	Thread take – up asm.	挑綫杆組	1
5	600 – 002005	Thread take – up	挑綫杆	1
6	90081208NB	Needle bearing	滾針軸承	2
7	600 – 002007	Crank	曲柄	1
8	600 – 002008	Crank rod	連杆	1
9	600 – 002009	Left screw	軸端封蓋	1
10	SH71281600B	Screw 9/32 – 28 L=16	螺絲	1
11	620 – 002011	Counter weight	平衡錘	1
12	SB64401108A	Screw 1/4 – 40 L=11	螺絲	2
13	SN60280900A	Screw 15/64 – 28 L=9	螺絲	1
14	600 – 002014	Bushing	軸襯	1
15	620 – 002015	Balancer	平衡鐵	1
16	620 – 002016	Bushing front	軸襯	1
17	600 – 002017	Eccentric	偏心輪	1
18	600 – 002018	Thrust collar	定位環	1
19	SB36400606A	Screw 9/64 – 40 L=6	螺絲	2
20	600 – 002020	Bushing	軸襯	1
21	600 – 002021	Oil seal	油封	1
22	9020000SCR	C ring 20	軸用C形扣環	1
23	600 – 002023	Thrust collar asm. D=14.72 W=12	定位環	1
24	SG64400600A	Screw 1/4 – 40 L=6	螺絲	2
25	SG64400600A	Screw 1/4 – 40 L=6	螺絲	2
26	600 – 002026	Rubber ring	油環	1
27	SC71281609H	Screw 9/32 – 28 L=16	螺絲	1
28	SC60280908A	Screw 15/64 – 28 L=9	螺絲	1
29	600 – 002029	Hand wheel	手輪	1
30	SH60281500B	Screw 15/64 – 28 L=15	螺絲	2
31	620 – 002031	Main shaft	主軸	1
32	600 – 002032	Roller felt	濾心	1
33	600 – 002033	Oil amount adjust pin	油量調節梢	1
34	90030000OR	Rubber ring	油環	1

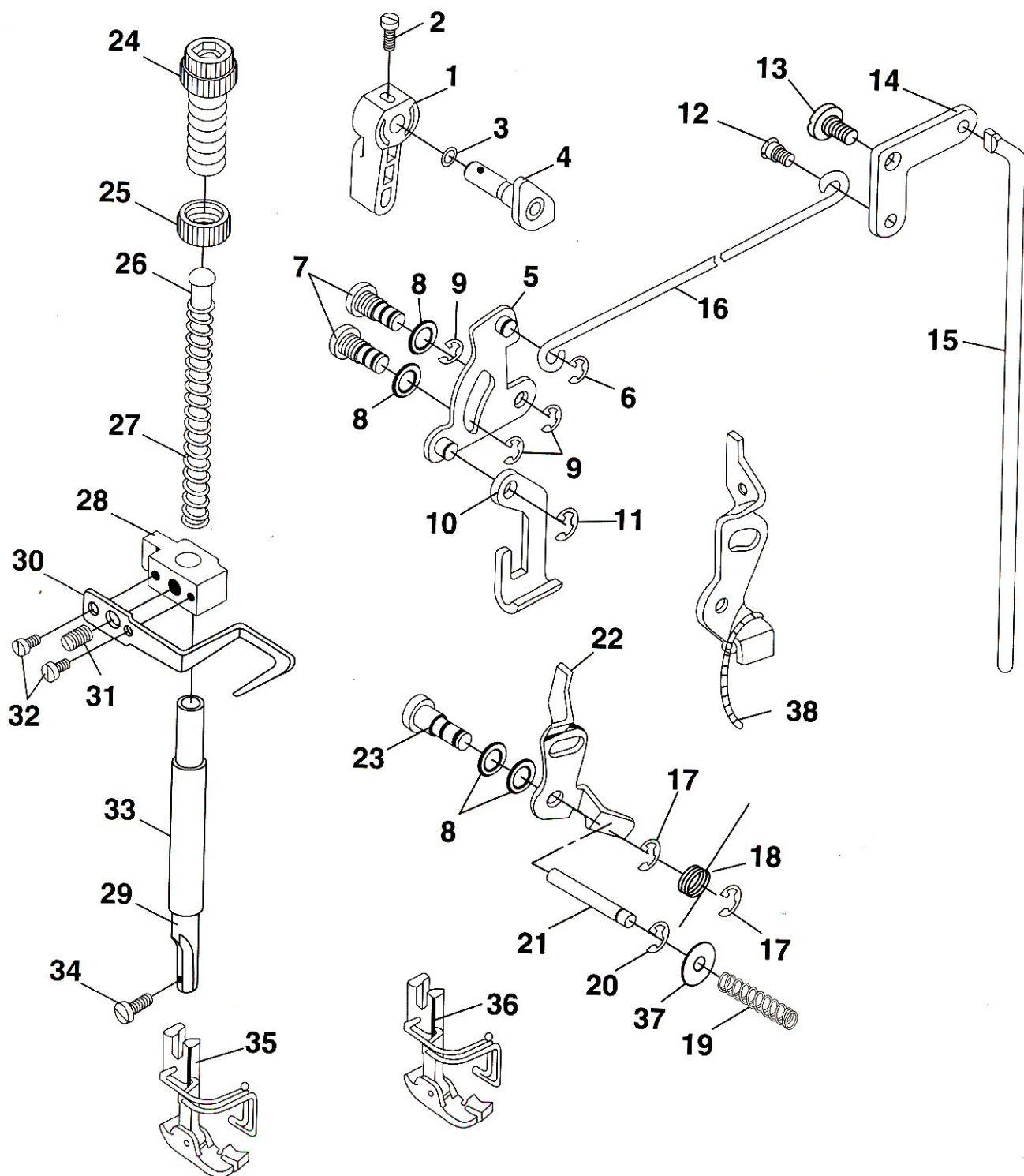
3. NEEDLE BAR, UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS

針棒及旋梭驅動機構



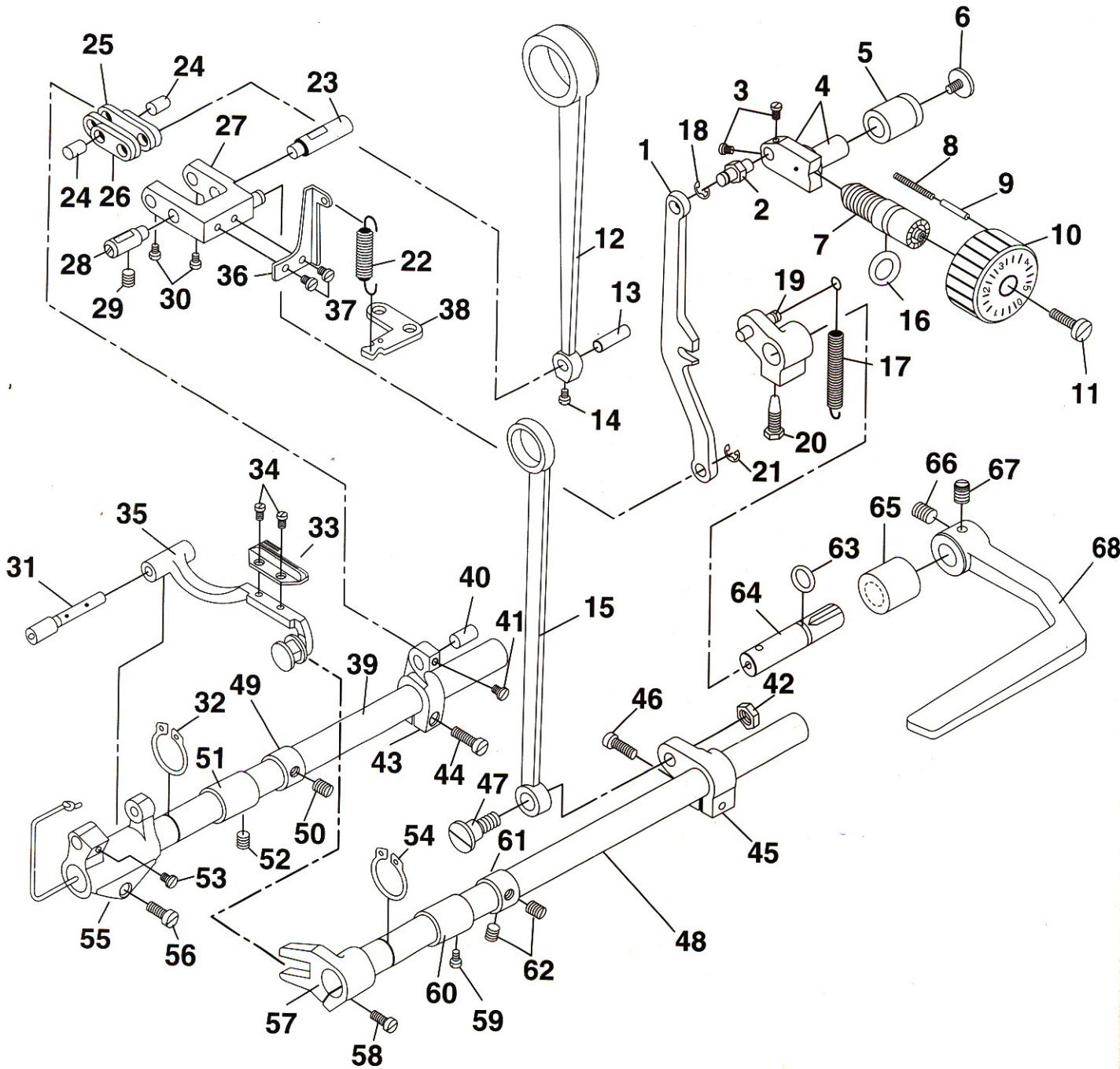
No.	Part No.	Part Name	品 名	Qty
1	600 - 003001	Cap	孔塞	1
2	600 - 003002	Bushing	軸襯	1
3	620 - 003003	Needle bar	針棒	1
4	600 - 003004	Needle bar driver pin	針棒驅動梢	1
5	SB36400606A	Screw 9/64 - 40 L=6	螺絲	1
6	600 - 003006	Slide block	滑塊	1
7	620 - 003007	Needle bar thread guide	導線鈎	1
8	600 - 003008	Bushing	軸襯	1
9	SC32440505A	Screw 1/8 - 44 L=4.5	螺絲	1
10	620 - 003010	Needle bar thread guide	針杆導線	1
11	600 - 003011	Needle dbx1 #14	針	1
12	600 - 003012	Gear & pinion asm.	齒輪組	1
13	600 - 003013	Gear & pinion asm.,Upper	齒輪組	1
14	600 - 003014	Gear	主動齒輪	1
15	SG64400800A	Screw 1/4 - 40 L=8	螺絲	2
16	600 - 003016	Pinion	從動齒輪	1
17	SG64400800A	Screw 1/4 - 40 L=8	螺絲	2
18	600 - 003018	Gear & pinion asm.,Lower	齒輪組	1
19	600 - 003019	Gear	主動齒輪	1
20	SG64400800A	Screw 1/4 - 40 L=8	螺絲	2
21	600 - 003021	Pinion	從動齒輪	1
22	SG64400800A	Screw 1/4 - 40 L=8	螺絲	2
23	600 - 003023	Upright shaft	立軸	1
24	SC48280908D	Screw 3/16 - 28 L=9	螺絲	1
25	600 - 003025	Bushing	軸襯	1
26	600 - 003026	Bushing	軸襯	1
27	600 - 003027	Bushing	軸襯	1
28	SC48280908D	Screw 3/16 - 28 L=9	螺絲	1
29	600 - 003029	Thrust collar d=7.94 W=10	定位環	1
30	SB44400505A	Screw 11/64 - 40 L=4.8	螺絲	2
31	600 - 003031	Shaft	軸	1
32	600 - 003032	Bobbin case holder	梭心止動梢	1
33	SC44401008D	Screw 11/64 - 40 L=9.5	螺絲	1
34	SG48280600A	Screw 3/16 - 28 L=6	螺絲	1
35	600 - 003035	Bushing	軸襯	1
36	600 - 003036	Thrust collar	定位環	1
37	SG44400400A	Screw 11/64 - 40 L=3.5	螺絲	2
38	600 - 003038	Plug screw	孔塞螺絲	1
39	600 - 003039	Oil wick	油綫	1
40	600 - 003040	Hook asm.	旋梭	1
41	600 - 003041	Bobbin	梭心	1
42	600 - 003042	Bobbin case asm.	梭心組	1

4.PRESSER FOOT COMPONENTS 壓脚提昇機構



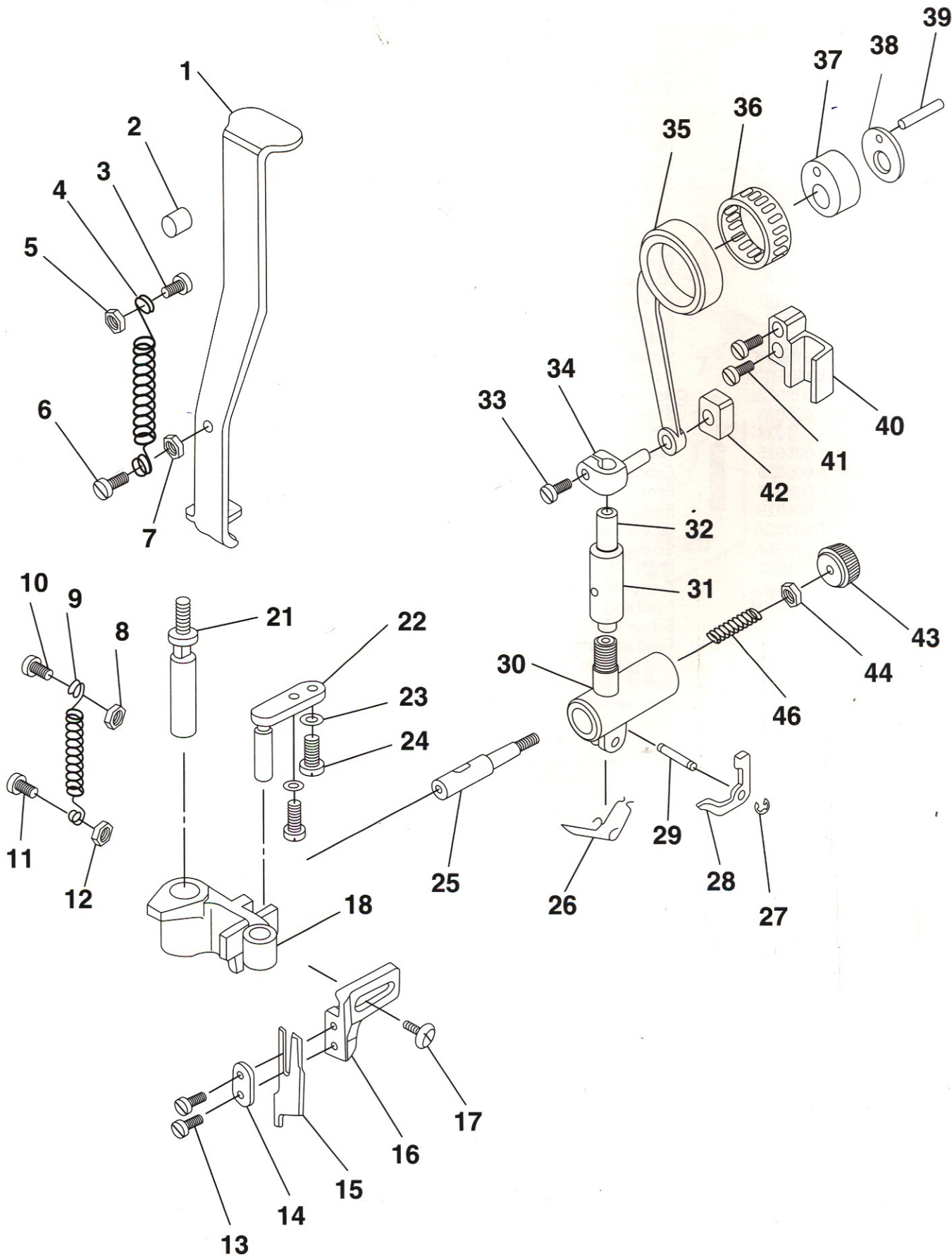
No.	Part No.	Part Name	品 名	Qty
1	600 – 004001	Hand lifter	板手	1
2	SC36401006D	Screw 9/64 – 40 L=9.5	螺絲	1
3	90040000OR	Rubber ring	油環	1
4	600 – 004004	Hand lifter cam asm.	軸	1
5	600 – 004005	Hand lifter link	連結板	1
6	90050000ER	E ring 5	E型扣環	1
7	600 – 004007	Link shaft	樞梢	2
8	90081210OL	Oil seal	油封	1
9	90050000ER	E ring 5	E型扣環	3
10	600 – 004010	Lifting lever	連杆	1
11	90050000ER	E ring 5	E型扣環	1
12	SE48320808B	Screw 3/16 – 32 L=8	螺絲	1
13	SB60281213P	Screw 15/64 – 28 L=12	螺絲	1
14	600 – 004014	Lever	連接杆	1
15	600 – 004015	Connecting rod	連杆	1
16	600 – 004016	Connecting rod	連杆	1
17	90050000ER	E ring 5	E型扣環	2
18	600 – 004018	Spring	彈簧	1
19	600 – 004019	Spring	彈簧	1
20	90040000ER	E ring 4	E型扣環	1
21	600 – 004021	Pin	梢	1
22	600 – 004022	Cam plate	頂出板	1
23	600 – 004023	Shaft	樞梢	1
24	600 – 004024	Presser spring regulator	壓力調整螺椿	1
25	600 – 004025	Nut	螺帽	1
26	600 – 004026	Presser guide bar	連杆	1
27	600 – 004027	Spring	彈簧	1
28	600 – 004028	Presser bar guide bracket	壓腳軸導座	1
29	620 – 004029	Presser bar	壓腳軸	1
30	600 – 004030	Thread guide	導綫	1
31	SG64400800A	Screw 1/4 – 40 L=8	螺絲	1
32	SB36400906A	Screw 9/64 – 40 L=8.5	螺絲	2
33	600 – 004033	Bushing	軸襯	1
34	SC36401107A	Screw 9/64 – 40 L=10.5	螺絲	1
35	620 – 004035	Presser foot asm. 1/8	壓腳組	1
36	620 – 004036	Presser foot asm. 3/16	壓腳組	1
37	600 – 004037	Thrust washer	止推墊圈	1
38	620 – 004038	Oil wick	油繩	0.14

5. FEED MECHANISM COMPONENTS 進給驅動機構



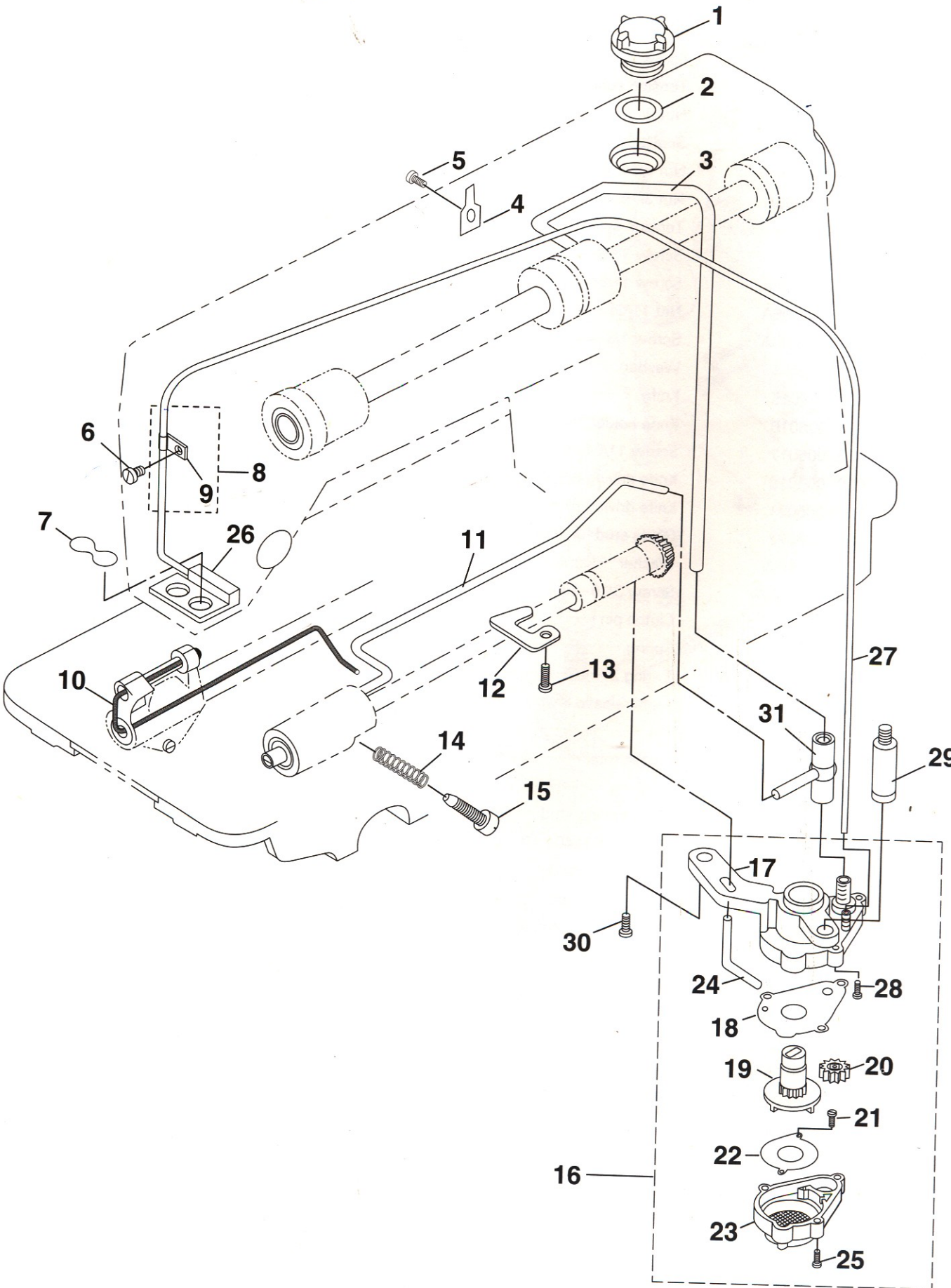
No.	Part No.	Part Name	品 名	Qty
1	600 - 005001	Conncting rod	連杆	1
2	600 - 005002	Pin	梢	1
3	SB36400606A	Screw 9/64 - 40 L=6	螺絲	2
4	600 - 005004	Feed regulator	變距凸輪	1
5	600 - 005005	Bushing	軸襯	1
6	SC48280715A	Screw 3/16 - 28 L=7	螺絲	1
7	600 - 005007	Feed regulator screw	調節螺絲	1
8	600 - 005008	Spring	彈簧	1
9	600 - 005009	Pin	梢	1
10	600 - 005010	Feed dial	刻度旋鈕	1
11	SB48281811A	Screw 3/16 - 28 L=18	螺絲	1
12	600 - 005012	Connecting rod	連杆	1
13	600 - 005013	Pin	梢	1
14	SB36400605A	Screw 9/64 - 40 L=6	螺絲	1
15	600 - 005015	Connecting rod	連杆	1
16	90100000OR	Rubber ring	油封	1
17	600 - 005017	Spring	彈簧	1
18	90050000ER	E ring 5	E型扣環	1
19	600 - 005019	Feed reverse arm. Asm.	曲柄組	1
20	SK64401909H	Screw 1/4 - 40 L=19	螺絲	1
21	90050000ER	E ring 5	E型扣環	1
22	600 - 005022	Spring	彈簧	1
23	600 - 005023	Shaft	軸	1
24	600 - 005024	Pin	梢	2
25	600 - 005025	Walking foot link	連杆	2
26	600 - 005026	Connecting link	連杆	2
27	600 - 005027	Foot adjusting link asm.	曲柄	1
28	600 - 005028	Shaft	軸	1
29	SG60280700A	Screw 15/64 - 28 L=7	螺絲	2
30	SB36400605A	Screw 9/64 - 40 L=6	螺絲	2
31	600 - 005031	Shaft	軸	1
32	9015000SCR	C ring 15	軸用C型扣環	1
33	620 - 005033	Feed dog	送布齒	1
34	SB32440605A	Screw 1/8 - 44 L=6	螺絲	2
35	600 - 005035	Feed bar asm.	送齒座	1
36	600 - 005036	Spring guide	彈簧掛鉤	1
37	SC44400507A	Screw 11/64 - 40 L=5	螺絲	2
38	600 - 005038	Feed spring hook	彈簧掛鉤	1
39	600 - 005039	Shaft	軸	1
40	600 - 005040	Pin	梢	1
41	SB36400605A	Screw 9/64 - 40 L=6	螺絲	1
42	SA71280411A	Nut 9/32 - 28 L=4	螺帽	1
43	600 - 005043	Crank shaft	曲軸	1
44	SB48281507A	Screw 3/16 - 28 L=15	螺絲	1
45	600 - 005045	Crank	曲柄	1
46	SB48281507A	Screw 3/16 - 28 L=15	螺絲	1
47	SB71282216P	Screw 9/32 - 28 L=22	螺絲	1
48	600 - 005048	Shaft	軸	1
49	600 - 005049	Thrust collar d=14.72 W=12	定位環	1
50	SG64400600A	Screw 1/4 - 40 L=6	螺絲	2
51	600 - 005051	Bushing	軸襯	1
52	SG64400600A	Screw 1/4 - 40 L=6	螺絲	1
53	SC44400707A	Screw 11/64 - 40 L=7	螺絲	1
54	9015000SCR	C ring 15	軸用C型扣環	1
55	600 - 005055	Crank	曲柄	1
56	SB48281408A	Screw 3/16 - 28 L=14	螺絲	1
57	600 - 005057	Crank	曲柄	1
58	SC44401107A	Screw 11/64 - 40 L=11	螺絲	1
59	SC48280900A	Screw 3/16 - 28 L=9	螺絲	1
60	600 - 005051	Bushing	軸襯	1
61	600 - 005061	Collar d=14.72 W=12	定位環	1
62	SG64400600A	Screw 1/4 - 40 L=6	螺絲	2
63	90080000OR	Rubber ring	油封	1
64	600 - 005064	Shaft	軸	1
65	600 - 005065	Bushing	軸襯	1
66	SG60280800A	Screw 15/64 - 28 L=8	螺絲	1
67	SG60281000C	Screw 15/64 - 28 L=10	螺絲	1
68	600 - 005068	Reverse feed control lever	手柄	1

6.KNIFE COMPONENTS 切刀驅動機構



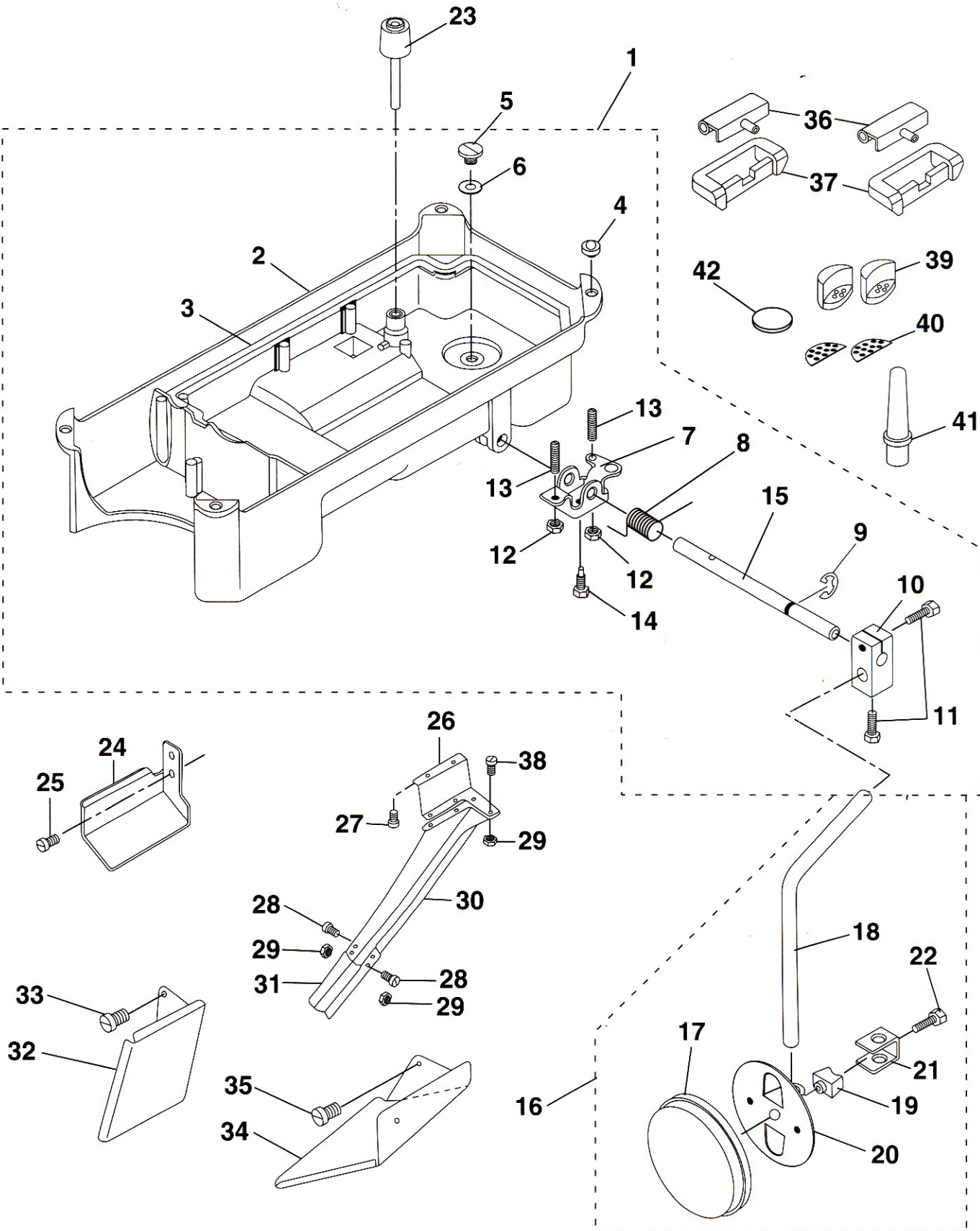
No.	Part No.	Part Name	品 名	Qty
1	620-006001	Knife positioning plate	定刀板	1
2	620-006002	Felt	氈	1
3	SB36400806A	Screw 9/64-40 L=8	螺絲	1
4	620-006004	Tension spring	定刀板拉簧	1
5	SA36400306A	Nut 9/64-40	螺帽	1
6	SB36400806A	Screw 9/64-40 L=8	螺絲	1
7	SA36400306A	Nut 9/64-40	螺帽	1
8	SA48280408A	Nut 3/16-28	螺帽	1
9	620-006009	Tension spring	驅動塊拉簧	1
10	SB48281108A	Screw 3/16-28 L=11	螺絲	1
11	SB44401008A	Screw 11/64-40 L=9.5	螺絲	1
12	SA44400408A	Nut 11/64 - 40	螺帽	1
13	SB32440605A	Screw 1/8-44 L=6	螺絲	2
14	620-006014	Washer	壓板	1
15	620-006015	Knife	切刀	1
16	620-006016	Knife holder	切刀架	1
17	620-006017	Screw 11/64-40 L=8	螺絲	1
18	620-006018	Knife driving block	切刀驅動塊	1
21	620-006021	Knife driving block stud	固定導柱	1
22	620-006022	Guide stud for knife driving	可調導柱	1
23	90051008PW	Washer	墊圈	2
24	SK48281007A	Screw 3/16-28 L=10	螺絲	2
25	620-006025	Clutch pin	切刀驅動離合梢	1
26	620-006026	Spring	彈簧	1
27	90020000ER	E-ring 2	E 形扣環	1
28	620-006028	Knife release lever	切刀放鬆杠杆	1
29	620-006029	Pin	梢	1
30	620-006030	Clutch retai	離合支架	1
31	620-006031	Bushing	套	1
32	620-006032	Knife driving stud	切刀驅動柱	1
33	SB36400806A	Screw 9/64-40 L=8	螺絲	1
34	620-006034	Stud connection	連接頭	1
35	620-006035	Knife driving rod	切刀驅動連杆	1
36	90252910NB	Knife needle bearing	滾針軸承	1
37	620-006037	Knife cam	凸輪	1
38	620-006038	Thrust plate	止推板	1
39	620-006039	Pin	梢	1
40	620-006040	Slide block guide	滑塊導架	1
41	SB48281107A	Screw 3/16-28 L=11	螺絲	2
42	620-006042	Slide block	滑塊	1
43	620-006043	Knob	旋鈕	1
44	MA04280307A	Nut M4	螺帽	1
46	620-006046	Spring	彈簧	1

7.OIL LUBRICATION COMPONENTS 潤滑機構



No.	Part No.	Part Name	品 名	Qty
1	600 – 006001	Oil sight window	油鏡	1
2	90200000OR	Ring	油環	1
3	600 – 006003	Main shaft oil tube	油管	1
4	600 – 006004	Tube holder(upper)	油管上支座	1
5	SC48280608D	Screw 3/16 – 28 L=6	螺絲	1
6	SC48280608D	Screw 3/16 – 28 L=6	螺絲	1
7	600 – 006007	Oil filt presser	壓簧	1
8	600 – 006008	Oil return tube asm.	油管組	1
9	600 – 006009	Hloder	管油夾	1
10	600 – 006010	Oil wick	油繩	0.3
11	600 – 006011	Oil tube	油管	1
12	600 – 006012	Tube holder	管夾	1
13	SC60280908D	Scrw 15/64 – 28 L=9	螺絲	1
14	600 – 006014	Spring	彈簧	1
15	600 – 006015	Oil adjusting screw	油量調節螺絲	1
16	600 – 006016	Oil pump asm.	油泵組	1
17	600 – 006017	Pump	泵	1
18	600 – 006018	Cover	護蓋	1
19	600 – 006019	Oil pump impeller	扇葉	1
20	600 – 006020	Pinion	齒輪	1
21	600 – 006021	Screw	螺絲	2
22	600 – 006022	Cover	護蓋	1
23	600 – 006023	Cover	濾網護蓋	1
24	600 – 006024	Oil tube	油管	1
25	MC03201005D	Screw M3 L=10	螺絲	3
26	600 – 006026	Felt	羊毛氈	1
27	600 – 006027	Oil return tube	回油管	1
28	SC44401208D	Screw 11/64 – 40 L=12	螺絲	1
29	600 – 006029	Supoprt rod	支撐杆	1
30	SC60281210D	Screw 15/64 – 28 L=12	螺絲	1
31	600 – 006031	Rubber joint	橡膠接頭	1

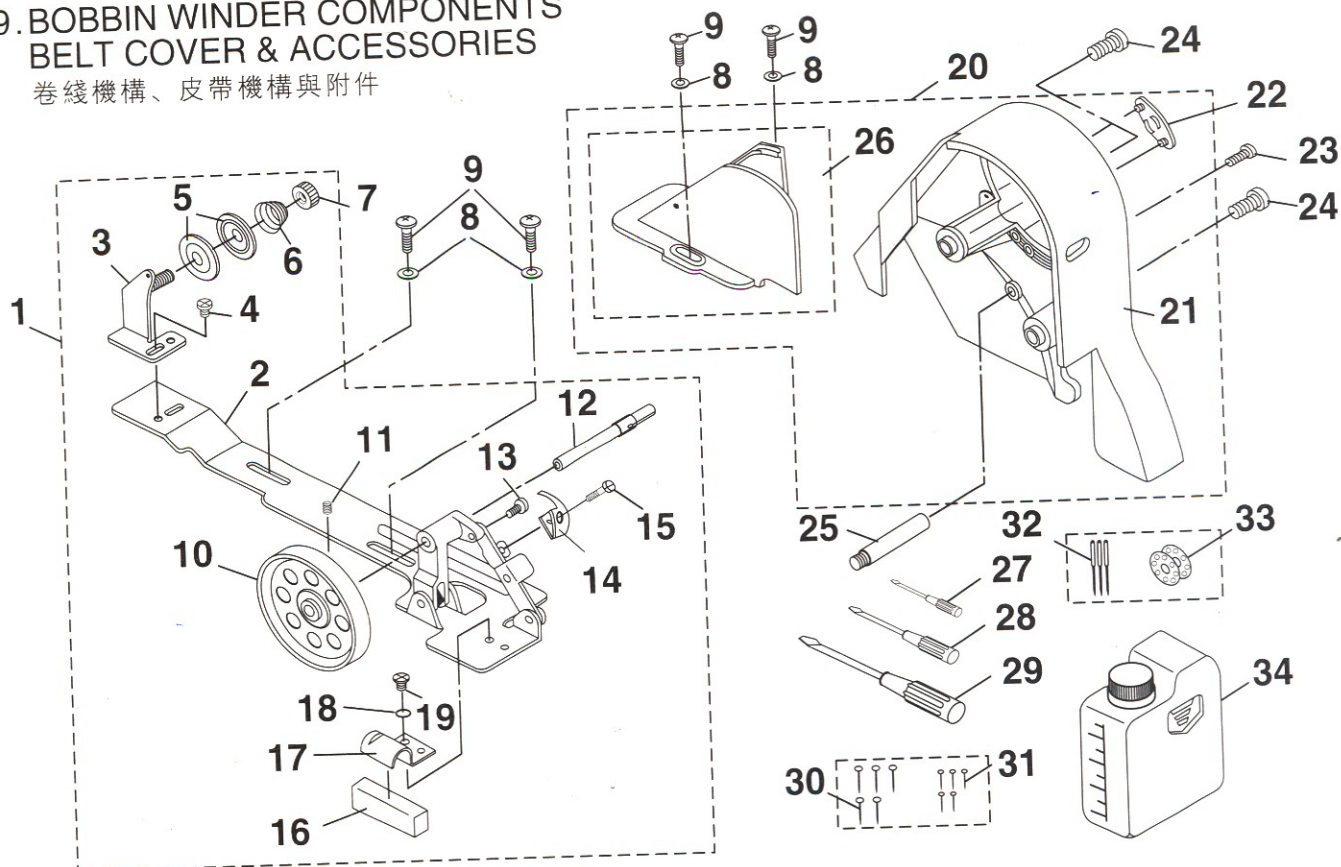
8.OIL RESERVOIR COMPONENTS 油盤機構



No.	Part No.	Part Name	品 名	Qty
1	620 – 008001	Oil reservoir asm.	油盤組	1
2	620 – 008002	Oil reservoir	油盤	1
3	600 – 007003	Gasket	油封	1
4	600 – 007004	Rubber cushion	緩動墊	4
5	SB79240818A	Screw 5/16 – 24 L=8	螺絲	1
6	600 – 007006	Oil seal	油封	1
7	600 – 007007	Connecting rod,vertical	連接片	1
8	600 – 007008	Spring	彈簧	1
9	90100000ER	Snap ring 10.0	E型扣環	1
10	600 – 007010	Knee press lod bearing bracket	支架	1
11	MK08502010A	Screw m8 L=20	螺絲	2
12	SA60280510A	Nut 15/64 – 28	螺帽	2
13	SG60283000A	Screw 15/64 – 28 L=30	螺絲	2
14	SK60281810H	Screw 15/64 – 28 L=18	螺絲	1
15	600 – 007015	Knee press rod	膝抬軸	1
16	600 – 007016	Knee press plate asm.	膝抬組件	1
17	600 – 007017	Knee press plate cover	壓盤套	1
18	600 – 007018	Knee lifter plate rod	膝抬杆	1
19	600 – 007019	Rubber	橡膠墊	1
20	600 – 007020	Knee press plate	壓盤	1
21	600 – 007021	Knee press plate holder	制動片	1
22	SK60281210A	Screw 15/64 – 28 L=2	螺絲	1
23	600 – 007023	Knee press lifter rod	頂杆	1
24	620 – 008024	Oil push guide	擋油板	1
25	SC44400707D	Screw 11/64 – 40 L=7	螺絲	2
26	620 – 008026	Waste material chute holder	滑道架	1
27	TD41002000B	Screw D=4.1 L=20	螺絲	3
28	SC36400707A	Screw 9/64 – 40 L=6.5	螺絲	4
29	SA36400306A	Nut 9/64 – 40	螺帽	8
30	620 – 008030	Waste material chute	布屑滑道 (大)	1
31	620 – 008031	Waste material chute	布屑滑道 (小)	1
32	620 – 008032	Hook oil cover	防油罩	1
33	SC44400707D	Screw 11/64 – 40 L=7	螺絲	2
34	620 – 008034	Waste material chute	布屑滑道	1
35	SC44400507D	Screw 11/64 – 40 L=5	螺絲	2
36	600 – 007024	Hinge	連接扣	2
37	600 – 007025	Seat	連接座	2
38	SC32401007A	Screw 9/64 – 40 L=10	螺絲	4
39	600 – 007028	Rubber	緩動墊	2
40	600 – 007029	Rubber	緩動墊	2
41	600 – 007027	Supput rod	撐杆	1
42	600 – 007026	Manget	磁鐵	1

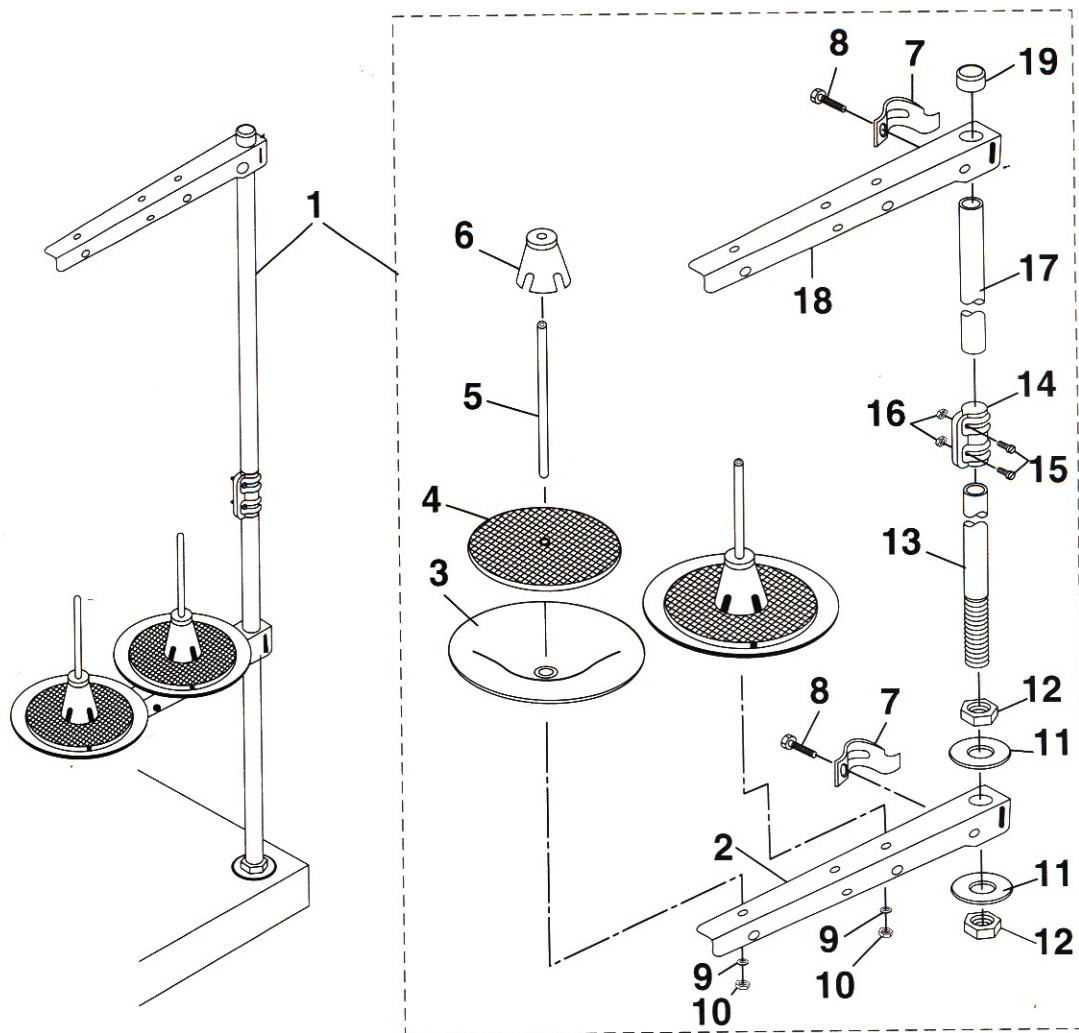
9. BOBBIN WINDER COMPONENTS BELT COVER & ACCESSORIES

卷綫機構、皮帶機構與附件



No.	Part No.	Part Name	品名	Qty
1	600 - 008001	Bobbin winder compt.	卷綫組	1
2	600 - 008002	Bobbin base	底座	1
3	600 - 008003	Thread tension bracket	支座	1
4	SC44400407D	Screw 11/64 - 40 L=4	螺絲	1
5	600 - 008005	Thread tension disc	張力盤	2
6	600 - 008006	Spring	彈簧	1
7	600 - 008007	Nut 1/4 - 40 L=4.5	螺帽	1
8	90051008PW	Washer 4.5 x 10 x 0.8	墊圈	2
9	TD41002000B	Screw D=4.1 L=20	螺絲	2
10	600 - 008010	Bobbin pulley	飛輪	1
11	SG44400600A	Screw 11/64 - 40 L=5.5	螺絲	1
12	600 - 008012	Post	螺樁	1
13	SB32440908G	Screw D=4.9 L=2.6	螺絲	1
14	600 - 008014	Positioning finger	限位簧	1
15	SC32441307A	Screw 1/8 - 44 L=12.5	螺絲	1
16	600 - 008016	Bracket	煞車墊	1
17	600 - 008017	Presser plate	壓板	1
18	90051008PW	Washer 4.5 x 10 x 0.8	墊圈	1
19	SC44400307D	Screw 11/64 - 40 L=3	螺絲	1
20	600 - 008020	Belt cover asm.	皮帶護蓋組	1
21	600 - 008021	Cover	護蓋	1
22	600 - 008022	Cap	遮孔蓋	1
23	SC48281408D	Screw 3/16 - 28 L=14	螺絲	1
24	SC79241314D	Screw 5/16 - 24 L=13	螺絲	2
25	600 - 008025	Support rod	支撐杆	1
26	600 - 008026	Cover	護蓋	1
27	600 - 008027	Screw driver (small)	小起子	1
28	600 - 008028	Screw driver (medium)	中起子	1
29	600 - 008029	Screw driver (large)	大起子	1
30	600 - 008030	Nail	鐵釘	5
31	600 - 008031	Nail	細鐵釘	5
32	600 - 008032	Needle	針	3
33	600 - 008033	Bobbin	綫軸	4
34	600 - 008034	Oil container	油罐	1

10.THREAD STAND COMPONENTS 綫架機構



No.	Part No.	Part Name	品名	Qty
1	600 - 009001	Thread stand asm.	網架組	1
2	600 - 009002	Spool set bracket	綫盤座	1
3	600 - 009003	Spool set	綫盤	1
4	600 - 009004	Set	緩衝墊	1
5	600 - 009005	Spool pind	綫盤軸	1
6	600 - 009006	Spool retaining fig	定心錐	1
7	600 - 009007	Clamp	夾板	2
8	MC06400809D	Screw M6 × 1 L=8	螺絲	2
9	90050810SW	Spring washer 5	彈簧墊圈	2
10	MA05320408A	Nut M5 × 0.8	螺帽	2
11	90163002PW	Masher 16.2 × 30 × 2	墊圈	2
12	MA16600824A	Nut M16 × 1.5	螺帽	2
13	600 - 009013	Lower thread stand rod	下柱	1
14	600 - 009014	Clamp	夾板	1
15	MC05321509D	Screw M5 × 0.8 L=15	螺絲	2
16	MA05320408A	Nut M5 × 0.8	螺帽	2
17	600 - 009017	Upper thread stand rod	上柱	1
18	600 - 009018	Thread guide	導綫臂	1
19	600 - 009019	Cap	孔塞	1

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