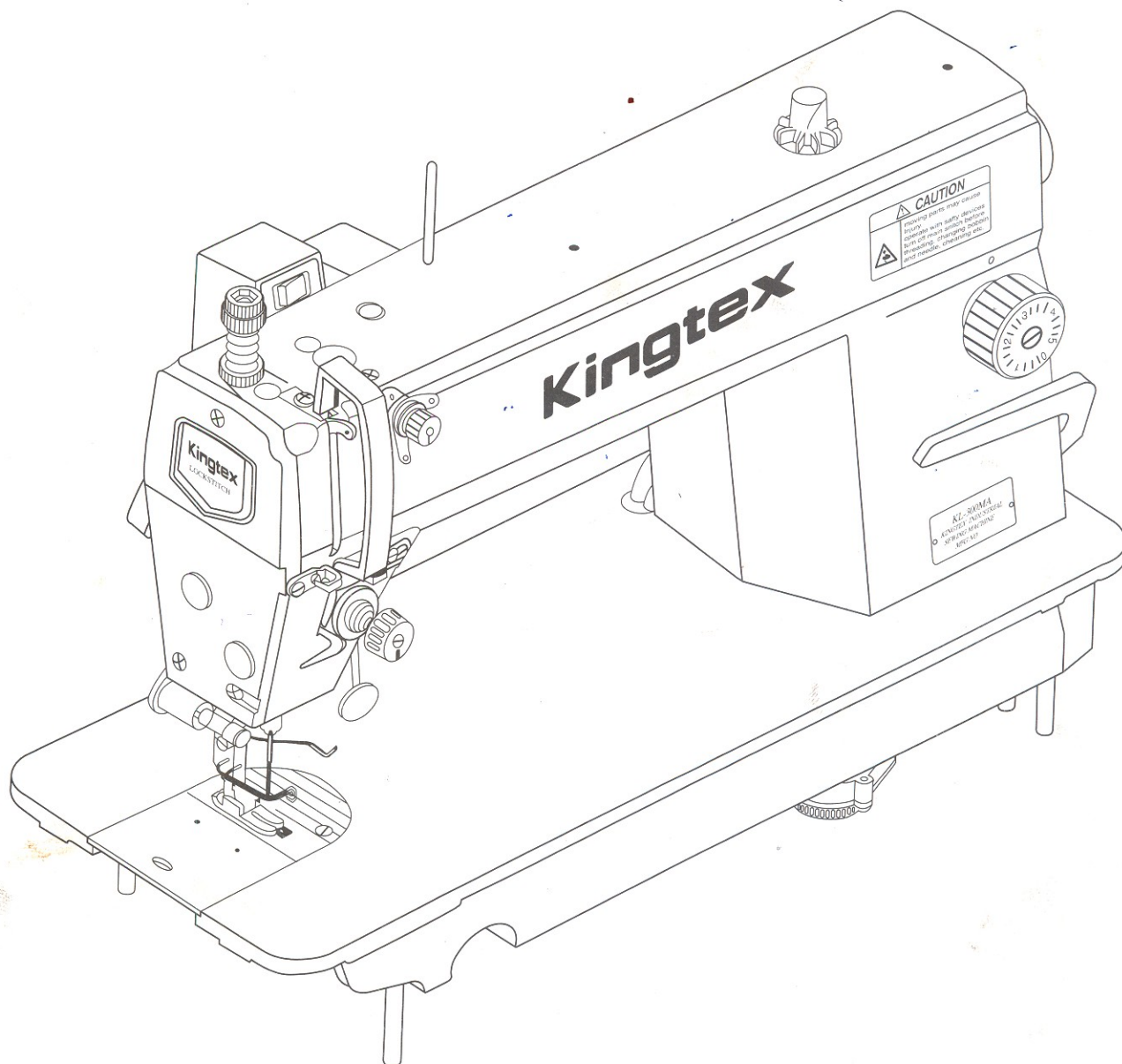


Kingtex®

寶獅牌工業用縫紉機

INDUSTRIAL SEWING MACHINE



ILLUSTRATED PARTS LIST FOR

MODELS KL—300MA

平車附自動切綫

Lockstitch with Automatic Thread Trimmer

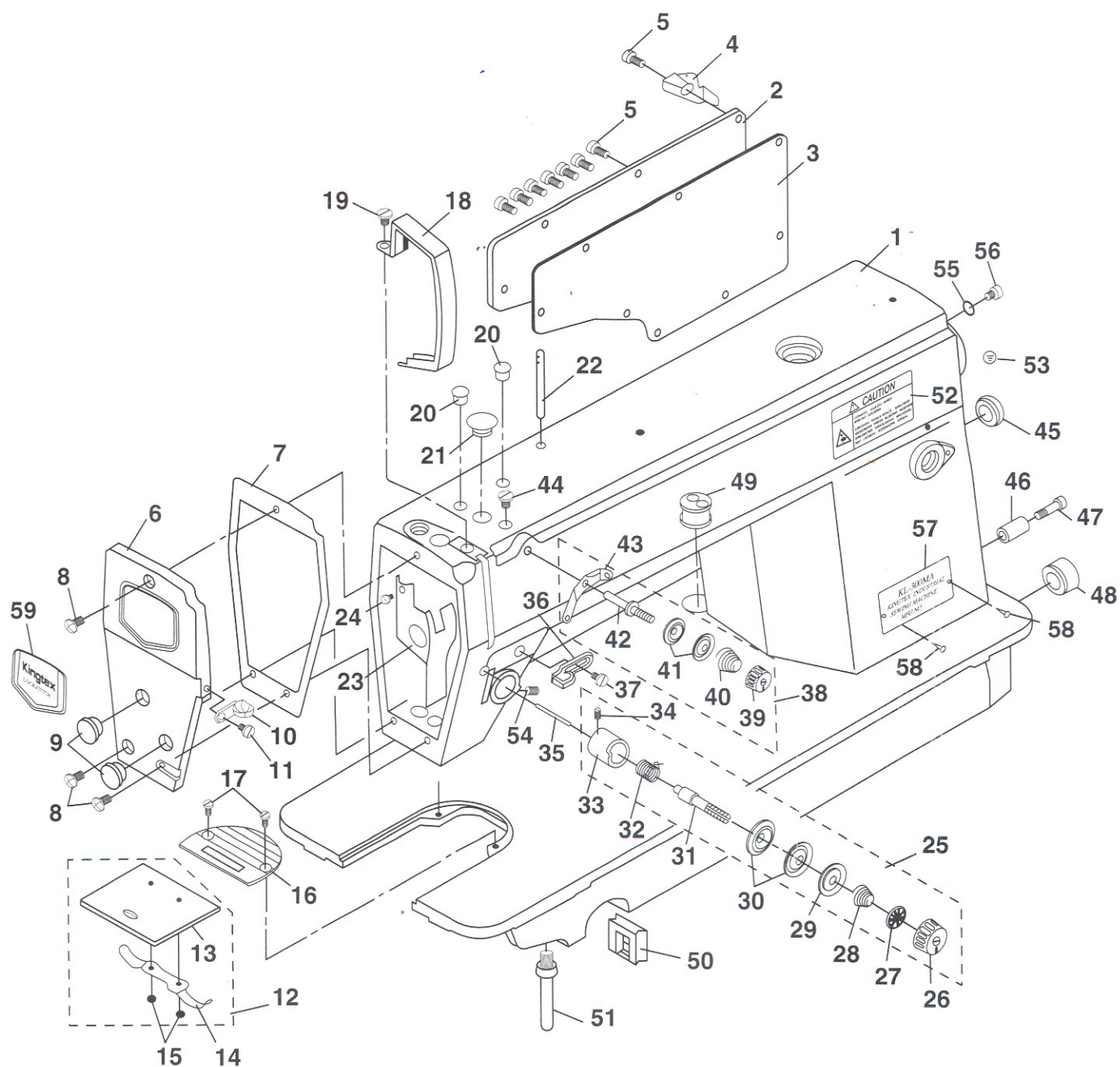
零件列表說明書

精機機械廠股份有限公司

CHING CHI MACHINE CO., LTD.



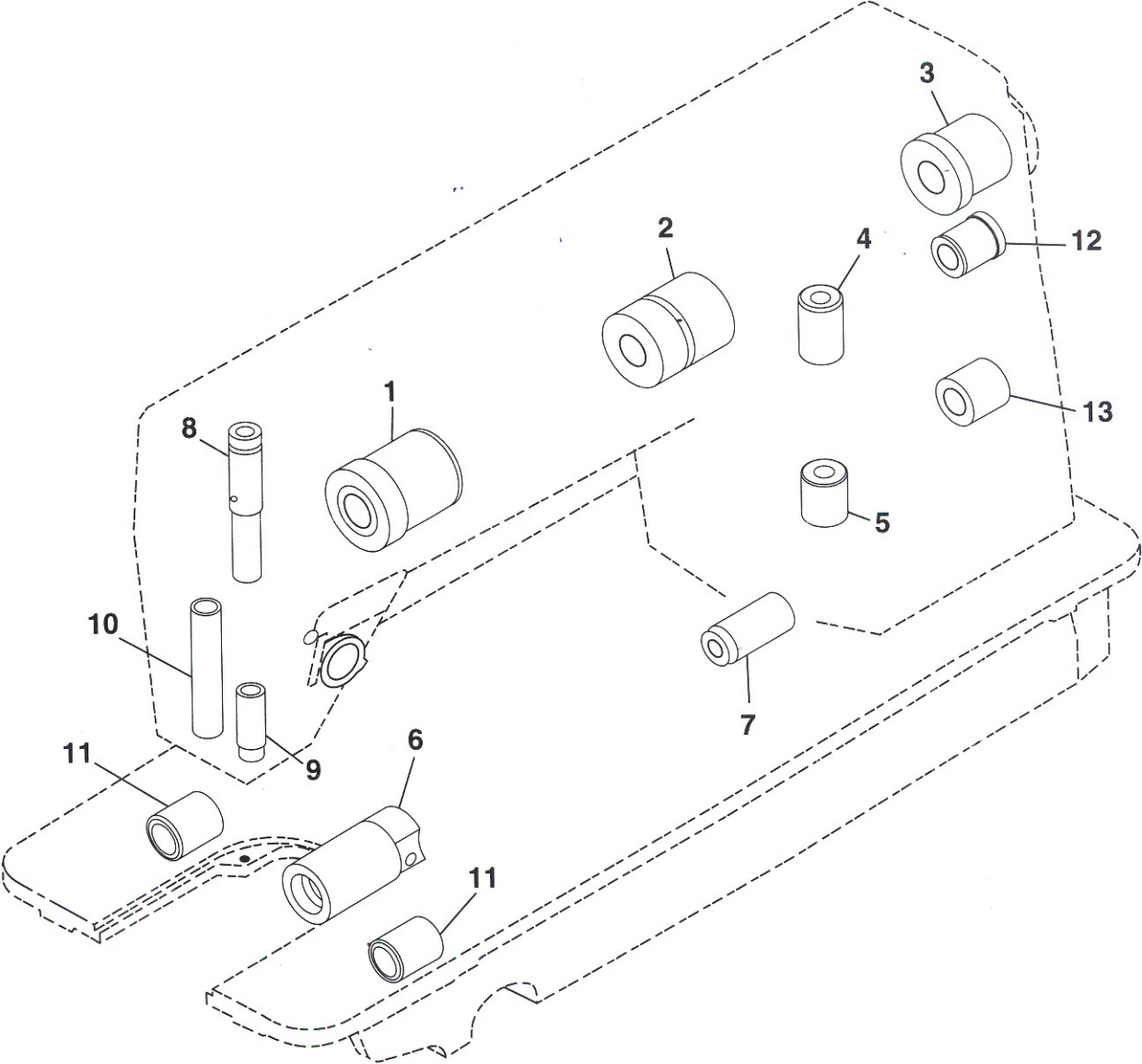
1. 本體與外裝零件 FRAME AND COVER



1. 本體與外裝零件 FRAME AND COVER

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 001001	本體 MACHINE FRAME	1
2	111 - 001002	背蓋 BACK COVER	1
3	111 - 001003	油封 GASKET	1
4	UTF - 01051	集綫夾 CORD CLAMP	1
5	SC48280908D	螺絲 SCREW	8
6	111 - 001004	左側蓋 LEFT COVER	1
7	111 - 001005	油封 GASKET	1
8	SC48280908D	螺絲 SCREW	3
9	111 - 001006	孔塞 RUBBER PLUG	2
10	111 - 001007	導綫 THREAD GUIDE	1
11	SB44400608A	螺絲 SCREW	1
12	111 - 001008	封蓋組 BED SLIDE ASM.	1
13	111 - 001009	封蓋 SLIDE PLATE	1
14	111 - 001010	夾簧 SPRING	1
15	SB24560205A	螺絲 SCREW	2
16	TP1110002	針板 THREAD PLATE	1
17	SE44400907A	螺絲 SCREW	2
18	111 - 001011	挑綫杆護蓋 THREAD TADE - UP COVER	1
19	SC48280608D	螺絲 SCREW	1
20	111 - 001012	孔塞 RUBBER PLUG	2
21	111 - 001013	孔塞 RUBBER PLUG	1
22	UTF - 02020	導綫 THREAD GUIDE	1
23	111 - 001015	防塵蓋 OIL SHIELD	1
24	SB32440405A	螺絲 SCREW	1
25	111 - 001016	縫綫張力調節組 THREAD TENSION ASM.	1
26	111 - 001017	螺帽 NUT	1
27	111 - 001018	止滑墊片 TENSION DISC STOPPER	1
28	111 - 001019	彈簧 SPRING	1
29	111 - 001020	彈簧座 TENSION DISC PRESSER	1
30	111 - 001021	張力盤 TENSION DISC	2
31	111 - 001022	螺樁 STUD	1
32	111 - 001023	彈簧 SPRING	1
33	111 - 001024	螺樁座 TENSION POST SOCKER	1
34	SG36400600A	螺絲 SCREW	1
35	111 - 001025	梢 RELEASE PIN	1
36	111 - 001026	導綫 THREAD GUIDE	1
37	SB44400608A	螺絲 SCREW	1
38	UTF - 01052	縫綫張力調節組 THREAD TENSION ASM.	1
39	UTF - 01053	螺帽 NUT	1
40	UTF - 01054	錐形彈簧 SPRING	1
41	UTF - 01055	張力控制盤 TENSION DISC	2
42	UTF - 01056	螺樁 STUD	1
43	UTF - 01057	導綫 THREAD GUIDE	1
44	SC48280608D	螺絲 SCREW	1
45	111 - 001028	孔塞 RUBBER PLUG	1
46	UTF - 01058	止動環 STOPPER	1
47	SB48281807B	螺絲 SCREW	1
48	111 - 001029	孔塞 RUBBER PLUG	1
49	UTF - 01059	集綫孔塞 RUBBER PLUG	1
50	UTF - 01060	油封 SEAL	1
51	111 - 001030	支撐杆 SUPPORTING BAR	4
52	6450 - 1	貼紙 LABEL	1
53	6450 - 2	貼紙 LABEL(地綫用)	1
54	SG60280700A	螺絲 SCREW	1
55	90051006TW	齒形墊圈 TOOTHED WASHER	1
56	SC48280608D	螺絲 SCREW	1
57	6475 - 3	銘板 NAME PLATE	1
58	6621 - 1	鉚釘 RIVET	2
59	6475 - 2	銘板 NAME PLATE	1

2. 軸襯與油封 BUSHING AND SEAL

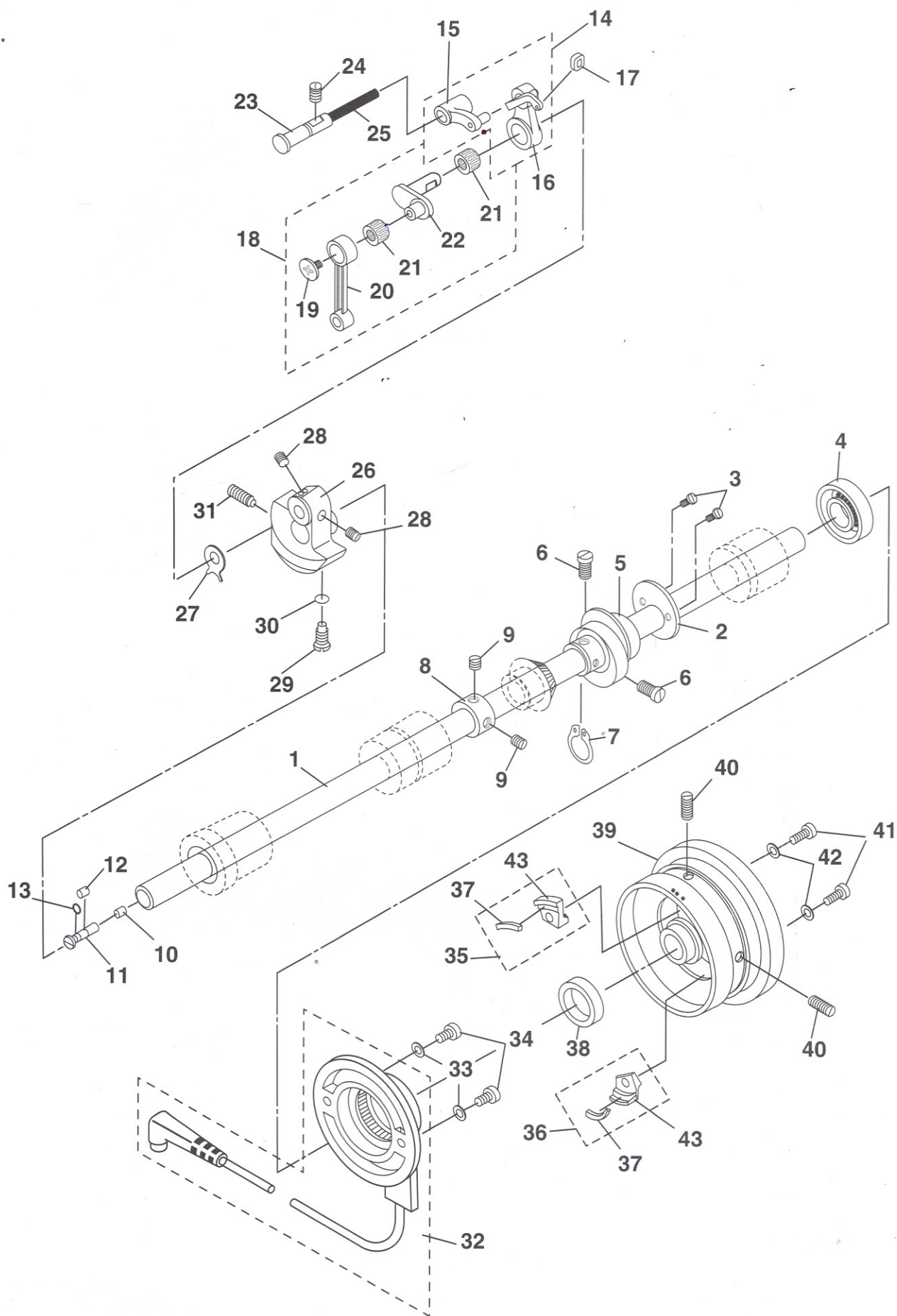


2. 軸襯與油封 BUSHING AND SEAL

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 002001	軸 襯 BUSHING	1
2	111 - 002002	軸 襯 BUSHING	1
3	111 - 002003	軸 襯 BUSHING	1
4	111 - 002004	軸 襯 BUSHING	1
5	111 - 002005	軸 襯 BUSHING	1
6	111 - 002006	軸 襯 BUSHING	1
7	111 - 002007	軸 襯 BUSHING	1
8	111 - 002008	軸 襯 BUSHING	1
9	111 - 002009	軸 襯 BUSHING	1
10	111 - 002010	軸 襯 BUSHING	1
11	111 - 002011	軸 襯 BUSHING	2
12	111 - 002012	軸 襯 BUSHING	1
13	111 - 002013	軸 襯 BUSHING	1

3. 上軸與相關零件

UPPER MAIN SHAFT COMPONENTS

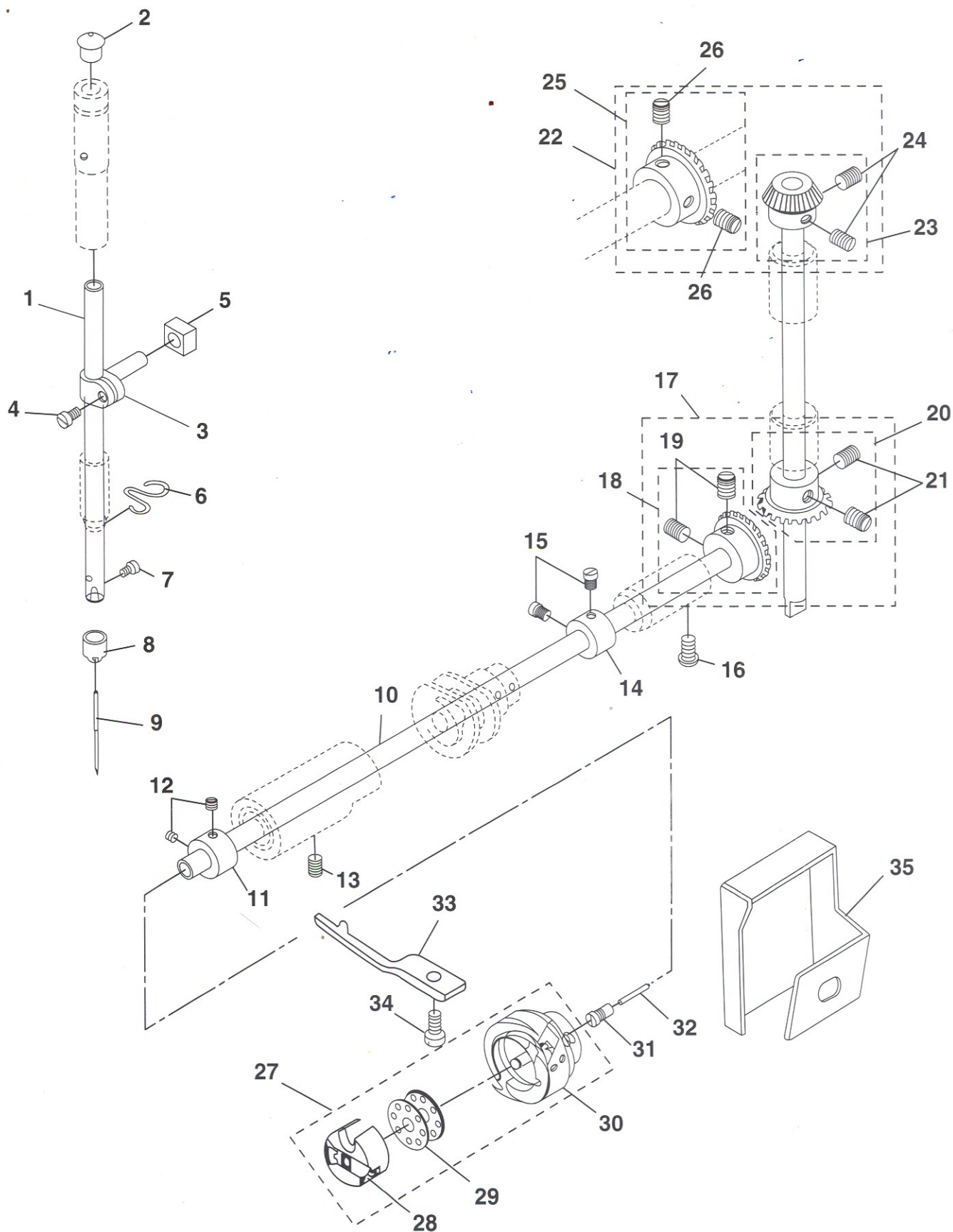


3. 上軸與相關零件

UPPER MAIN SHAFT COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 003001	主軸 MAIN SHAFT	1
2	111 - 003002	定位環 THRUST COLLAR	1
3	SB36400606A	螺絲 SCREW	2
4	111 - 003003	油封 OIL SEAL	1
5	111 - 003004	偏心輪 ECCENTRIC	1
6	SB64401108A	螺絲 SCREW	2
7	9020000SCR	軸用 C 形扣環 C RING	1
8	111 - 003005	定位環 THRUST COLLAR	1
9	SG64400600A	螺絲 SCREW	2
10	111 - 003006	濾心 ROLLER FELT	1
11	111 - 003007	油量調節梢 OIL AMOUNT ADJUST PIN	1
12	111 - 003008	油量調節環 OIL AMOUNT COLLAR	1
13	90030000OR	油環 RUBBER RING	1
14	111 - 003009	挑綫杆組 THREAD TAKE - UP ASM.	1
15	111 - 003010	接頭 JOINT	1
16	111 - 003011	挑綫杆 THREAD TAKE - UP	1
17	111 - 003012	油封 OIL SEAL	1
18	111 - 003013	連杆組 NEEDLE BAR CRANK ROD ASM.	1
19	111 - 003014	軸端封蓋 LEFT SCREW	1
20	111 - 003015	曲柄 CRANK	1
21	90081208NB	滾針軸承 NEEDLE BEARING	2
22	111 - 003016	曲柄 CRANK	1
23	111 - 003017	軸 SHAFT	1
24	SH60281100B	螺絲 SCREW	1
25	6804	油綫 OIL WICK	1
26	111 - 003018	平衡錘 COUNTER WEIGHT	1
27	111 - 003019	止推墊圈 THRUST WASHER	1
28	SG64400600A	螺絲 SCREW	2
29	SC71281609H	螺絲 SCREW	1
30	90070000OR	油環 RUBBER RING	1
31	SH71281600B	螺絲 SCREW	1
32	UTF - 01077	感應綫圈 DYNAMO STATOR	1
33	90050910PW	墊圈 WASHER	2
34	MC05320909D	螺絲 SCREW	2
35	UTF - 01061	定位磁座組A MAGNET FITTING BASE A ASM.	1
36	UTF - 01062	定位磁座組B MAGNET FITTING BASE B ASM.	1
37	UTF - 01063	磁鐵 MAGNET	2
38	UTF - 01064	磁環 MAGNET RING	1
39	UTF - 01078	手輪 HAND WHEEL	1
40	SH60281500B	螺絲 SCREW	2
41	SB44401208A	螺絲 SCREW	2
42	90051008PW	墊圈 WASHER	2
43	UTF - 01086	定位磁座 MAGNET FITTING BASE	2

4. 針棒及轉梭傳動機構 NEEDLE BAR, UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS

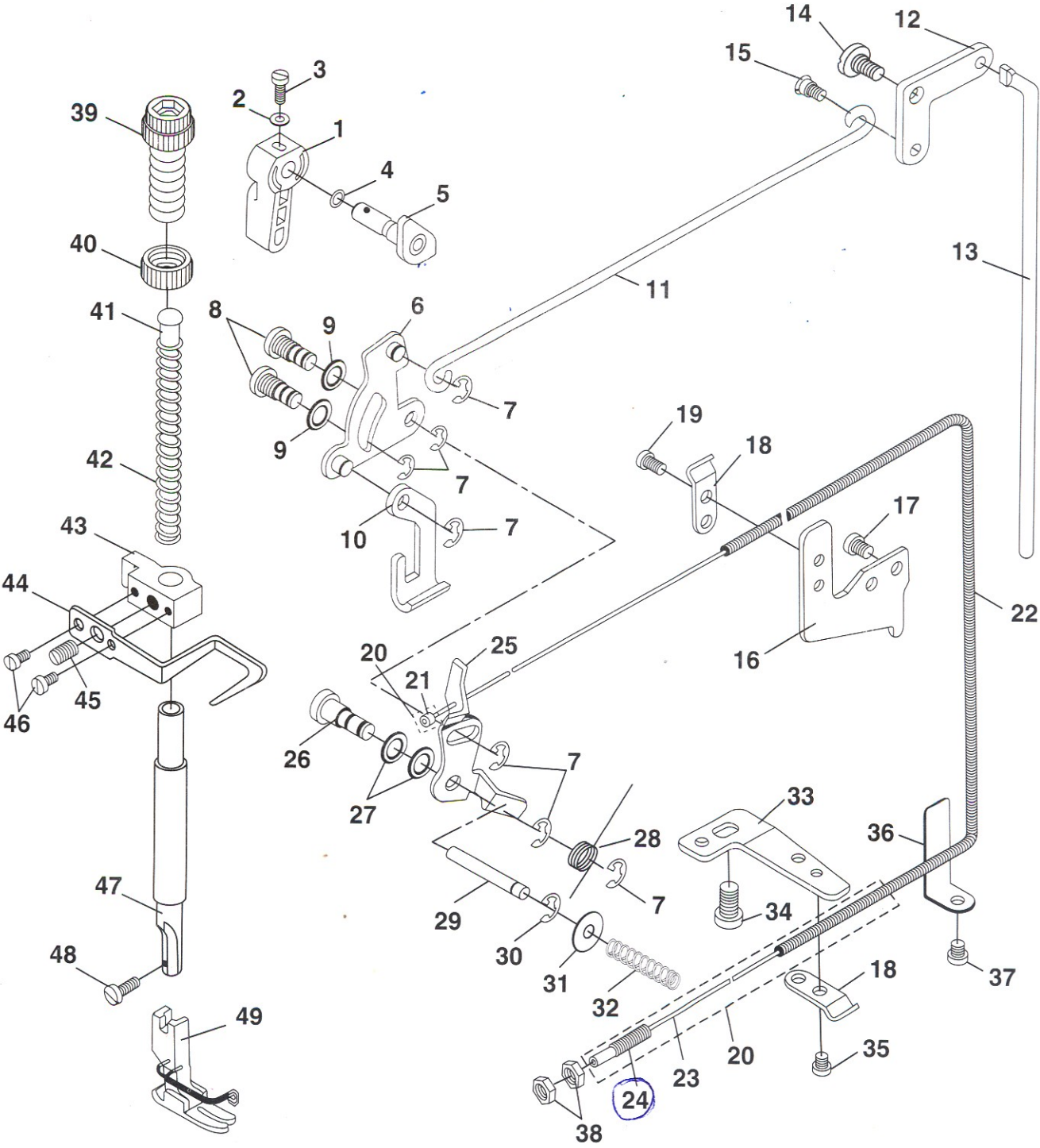


4. 針棒及轉梭傳動機構

NEEDLE BAR, UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 009001	針棒 NEEDLE BAR	1
2	111 - 009002	孔塞 CAP	1
3	111 - 009003	針棒驅動梢 NEEDLE BAR DRIVER PIN	1
4	SB36400606A	螺絲 SCREW	1
5	111 - 009004	滑塊 SLIDE BLOCK	1
6	111 - 009005	導綫 THREAD GUIDE	1
7	SC32440505A	螺絲 SCREW	1
8	111 - 009006	導綫 THREAD GUIDE	1
9	6726 - 14	針 NEEDLE	1
10	111 - 005001	軸 SHAFT	1
11	111 - 005002	定位環 THRUST COLLAR	1
12	SG44400400A	螺絲 SCREW	2
13	SG48280600A	螺絲 SCREW	1
14	111 - 005003	定位環 THRUST COLLAR	1
15	SB44400505A	螺絲 SCREW	2
16	SC48280908D	螺絲 SCREW	1
17	111 - 005004	齒輪組 GEAR & PINION ASM.(LOWER)	1
18	111 - 005005	從動齒輪 PINION	1
19	SG64400800A	螺絲 SCREW	2
20	111 - 005006	主動齒輪 GEAR	1
21	SG64400800A	螺絲 SCREW	2
22	111 - 005007	齒輪組 GEAR & PINION ASM.(UPPER)	1
23	111 - 005008	從動齒輪 PINION	1
24	SG64400800A	螺絲 SCREW	2
25	111 - 005009	主動齒輪 GEAR	1
26	SG64400800A	螺絲 SCREW	2
27	HK1110002	旋梭組 BOBBIN CASE ASM.	1
28	HK1110002A	梭心 BOBBIN CASE	1
29	HK1110001B	綫軸 BOBBIN	1
30	HK1110002B	旋梭 HOOK ASM.	1
31	111 - 005010	孔塞螺絲 PLUG SCREW	1
32	111 - 005011	油綫 OIL WICK	1
33	111 - 005012	梭心止動梢 BOBBIN CASE HOLDER	1
34	SC44401008D	螺絲 SCREW	1
35	UTF - 01079	防塵蓋 OIL SHIELD	1

5. 壓脚提昇機構 PRESSER FOOT COMPONENTS

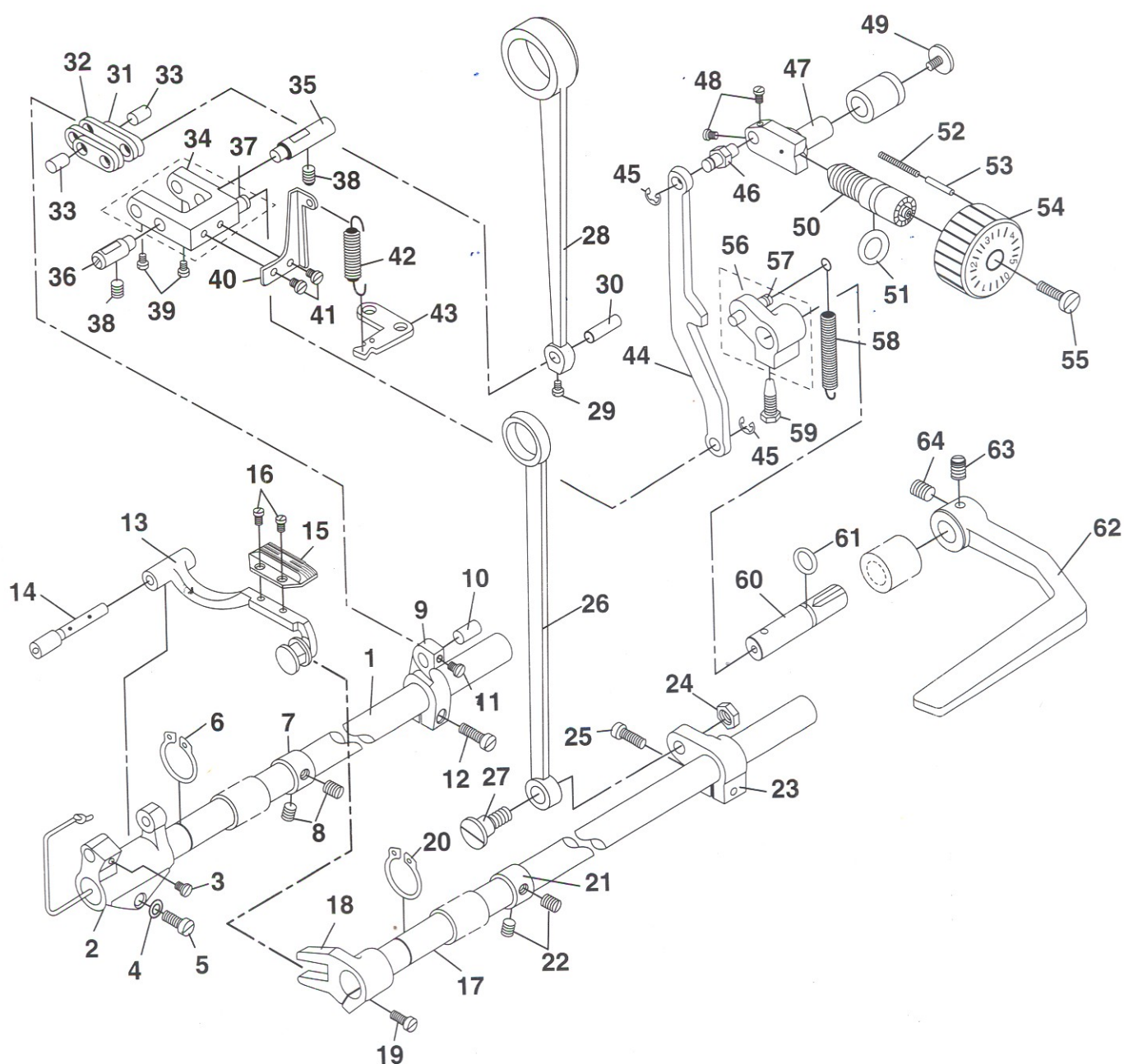


5. 壓脚提昇機構 PRESSER FOOT COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 011001	板手 HAND LIFTING	1
2	90040807PW	墊圈 WASHER	1
3	SC36401006D	螺絲 SCREW	1
4	90040000OR	油環 RUBBER RING	1
5	111 - 011002	軸 HAND LIFTING CAM ASM.	1
6	111 - 011003	連結板 HAND LIFTING LINK	1
7	90050000ER	E型扣環 E - RING	7
8	111 - 011004	樞梢 LINK SHAFT	2
9	90081210OL	油封 OIL SEAL	2
10	111 - 011005	連杆 LIFTING LEVER	1
11	111 - 011006	連杆 CONNECTING ROD	1
12	111 - 011007	連杆 LEVER	1
13	111 - 011008	連杆 CONNECTING ROD	1
14	SB60281213P	螺絲 SCREW	1
15	SE48320808B	螺絲 SCREW	1
16	UTF - 01065	絞綫架 WIRE HOLDER BRACKET (UPPER)	1
17	SC48280608D	螺絲 SCREW	1
18	UTF - 01066	絞綫夾板 WIRE HOLDER	2
19	SC44400707D	螺絲 SCREW	1
20	UTF - 01067	傳動絞綫組 THREAD TENSION RELEASE WIRE ASM.	1
21	UTF - 01068	接頭 JOINT	1
22	UTF - 01069	螺絲管 WIRE	1
23	UTF - 01070	鋼絲絞綫 WIRE	1
24	UTF - 01071	接頭 JOINT	1
25	111 - 011009	頂出板 CAM PLATE	1
26	111 - 011010	樞梢 SHAFT	1
27	90081210OL	油封 OIL SEAL	2
28	111 - 011011	彈簧 SPRING	1
29	111 - 011012	梢 PIN	1
30	90040000ER	E型扣環 E - RING	1
31	111 - 011013	止推墊圈 THRUST WASHER	1
32	111 - 011014	彈簧 SPRING	1
33	UTF - 01072	絞綫座 WIRE HOLDER BRACKET (LOWER)	1
34	SC60281210D	螺絲 SCREW	1
35	SC44400707D	螺絲 SCREW	1
36	UTF - 01073	絞綫隔板 WIRE CABLE HOLDER	1
37	SC48280608D	螺絲 SCREW	1
38	SA48320309A	螺帽 NUT	2
39	111 - 011015	壓力調整螺椿 PRESSER SPRING REGULATOR	1
40	111 - 011016	螺帽 NUT	1
41	111 - 011017	導杆 PRESSER GUIDE BAR	1
42	111 - 011018	彈簧 SPRING	1
43	111 - 011019	壓脚軸導座 PRESSER BAR GUIDE BRACKET	1
44	111 - 011020	導綫 THREAD GUIDE	1
45	SG64400800A	螺絲 SCREW	1
46	SB36400606A	螺絲 SCREW	2
47	111 - 011021	壓脚軸 PRESSER BAR	1
48	SC36401107A	螺絲 SCREW	1
49	PFK00002	壓脚組 PRESSER FOOT ASM.	1

6. 進給驅動機構

FEED MECHANISM COMPONENTS



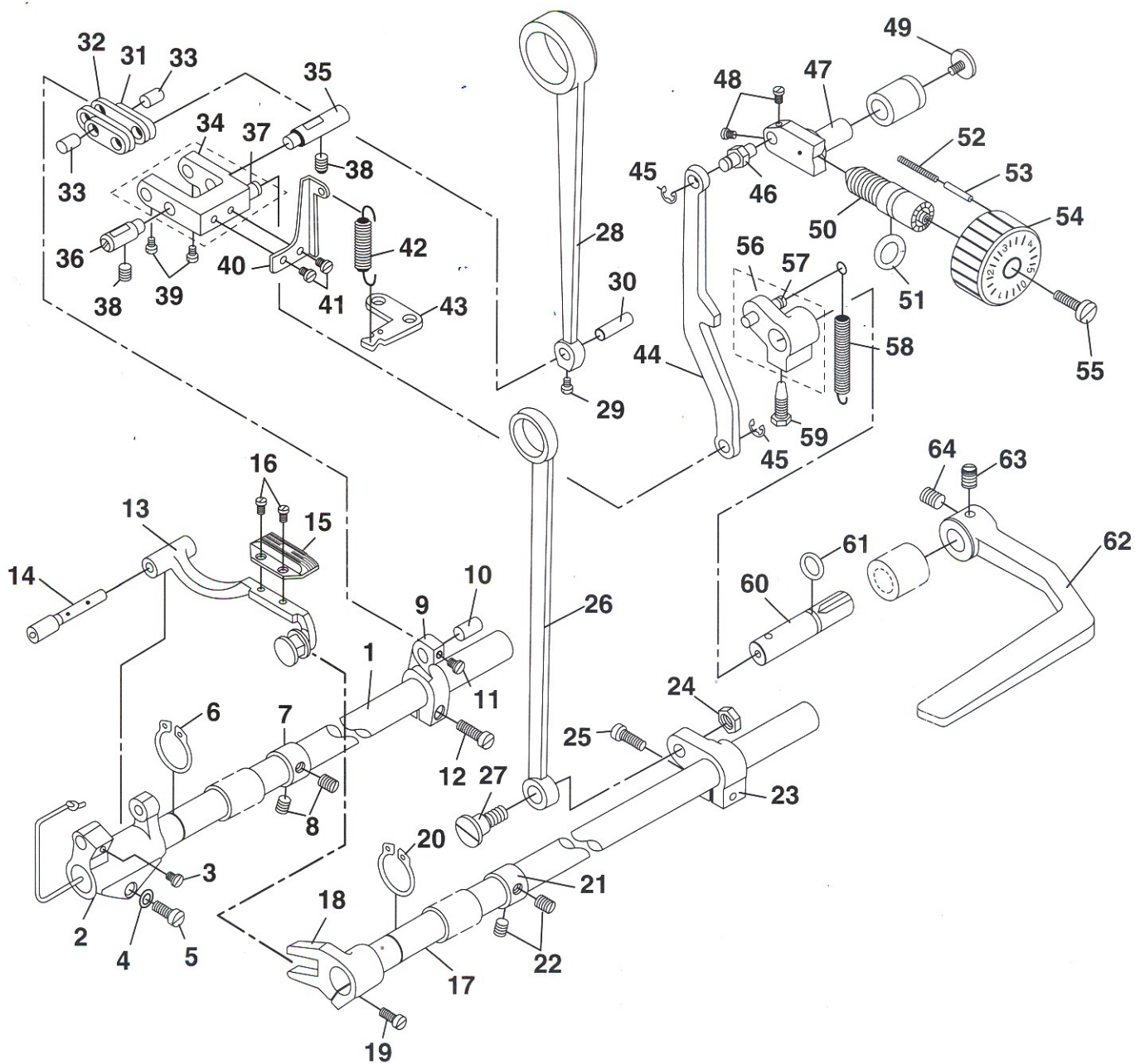
6. 進給驅動機構

FEED MECHANISM COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 012001	軸 SHAFT	1
2	UTF - 01080	曲柄 CRANK	1
3	SC44400707D	螺絲 SCREW	1
4	90050808PW	墊圈 WASHER	1
5	SB48281208A	螺絲 SCREW	1
6	9015000SCR	軸用C型扣環 C RING	1
7	111 - 012003	定位環 THRUST COLLAR	1
8	SG64400600A	螺絲 SCREW	2
9	111 - 012004	曲軸 CRANK SHAFT	1
10	111 - 012005	梢 PIN	1
11	SB36400605A	螺絲 SCREW	1
12	SB48281607A	螺絲 SCREW	1
13	UTF - 01081	送齒座 FEED BAR	1
14	UTF - 01082	軸 SHAFT	1
15	FD1110003	送布齒 FEED DOG	1
16	SB32440605A	螺絲 SCREW	2
17	111 - 012008	軸 SHAFT	1
18	111 - 012009	曲柄 CRANK	1
19	SC44401107A	螺絲 SCREW	1
20	9015000SCR	軸用C型扣環 C RING	1
21	111 - 012010	定位環 THRUST COLLAR	1
22	SG64400600A	螺絲 SCREW	2
23	111 - 012011	曲柄 CRANK	1
24	SA71280411A	螺帽 NUT	1
25	SB48281607A	螺絲 SCREW	1
26	111 - 012012	連杆 CONNECTING ROD	1
27	SB71282216J	螺絲 SCREW	1
28	111 - 012013	連杆 CONNECTING ROD	1
29	SB36400605A	螺絲 SCREW	1
30	111 - 012014	梢 PIN	1

6. 進給驅動機構

FEED MECHANISM COMPONENTS



6. 進給驅動機構

FEED MECHANISM COMPONENTS

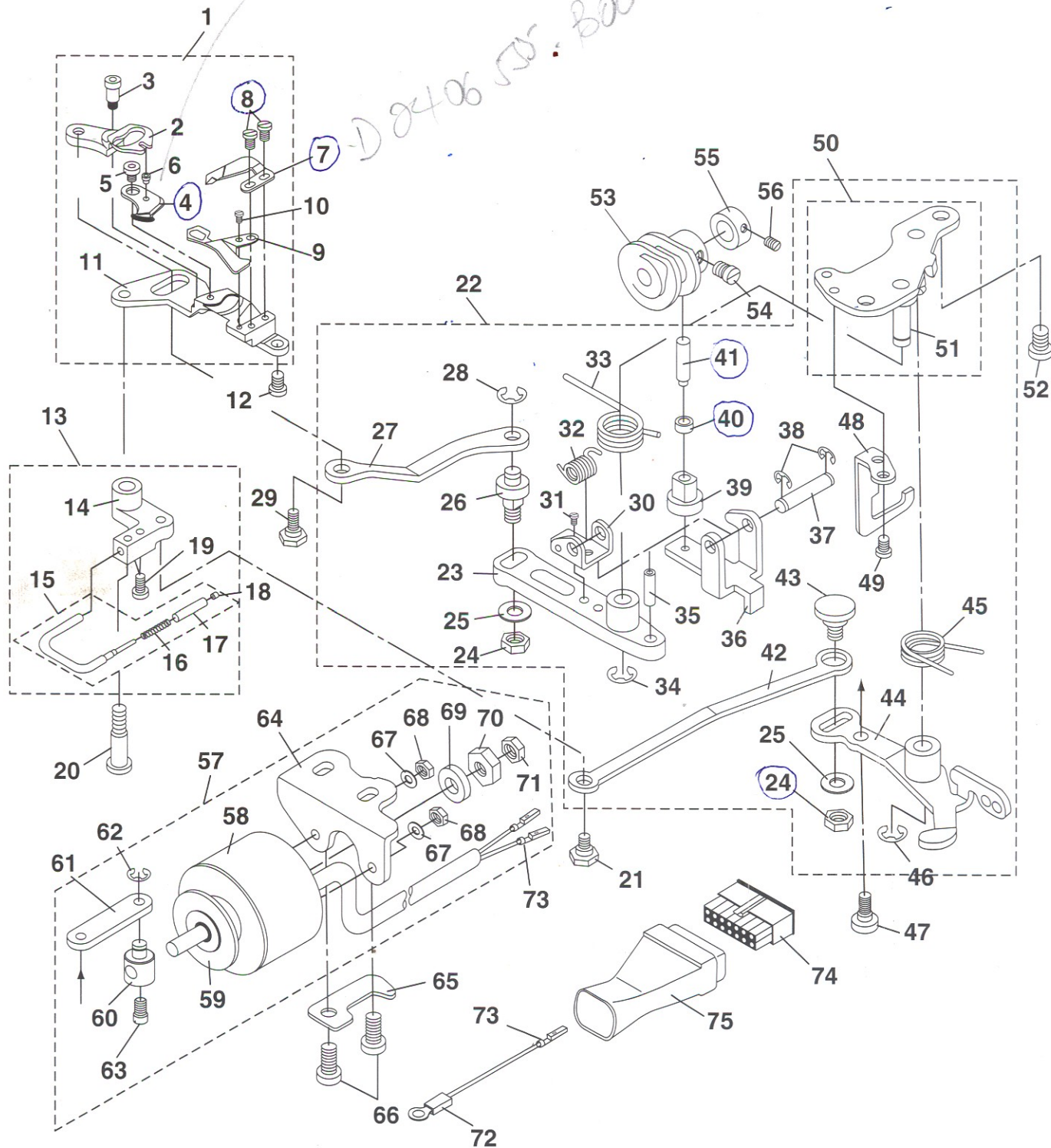
序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
31	111 - 004001	連杆 CONNECTING LINK	2
32	111 - 004002	連杆 WALKING FOOT LINK	2
33	111 - 004003	梢 PIN	2
34	UTF - 01074	曲柄 FEED ADJUSTING LINK ASM.	1
35	111 - 004004	軸 SHAFT	1
36	111 - 004005	軸 SHAFT	1
37	UTF - 01075	梢 PIN	2
38	SG60280700A	螺絲 SCREW	2
39	SB36400605A	螺絲 SCREW	2
40	111 - 004006	彈簧掛鉤 SPRING GUIDE	1
41	SC44400507A	螺絲 SCREW	2
42	111 - 004007	彈簧 SPRING	1
43	111 - 004008	彈簧掛鉤 FEED SPRING HOOK	1
44	UTF - 01076	連杆 FEED ADJUST ROD	1
45	90050000ER	E型扣環 E - RING	2
46	111 - 004009	梢 PIN	1
47	111 - 004010	變距凸輪 FEED REGULATOR	1
48	SB36400606A	螺絲 SCREW	2
49	SC48280715A	螺絲 SCREW	1
50	111 - 004011	調節螺絲 FEED REGULATOR SCREW	1
51	90100000OR	油環 RUBBER RING	1
52	111 - 004012	彈簧 SPRING	1
53	111 - 004013	梢 PIN	1
54	UTF - 01088	刻度旋鈕 FEED DIAL	1
55	SB48281811A	螺絲 SCREW	1
56	111 - 004015	曲柄組 FEED REVERSE ARM. ASM.	1
57	111 - 004016	梢 PIN	1
58	111 - 004017	彈簧 SPRING	1
59	SK64401909H	螺絲 SCREW	1
60	111 - 004018	軸 SHAFT	1
61	90080000OR	油環 RUBBER RING	1
62	111 - 004019	控制杆 CONTROL LEVER	1
63	SG60281000A	螺絲 SCREW	1
64	SG60280800A	螺絲 SCREW	1

7. 自動切線裝置

THREAD TRIMMER COMPONENTS

Juki
555

D 2406-555-BAD
D 2406 555-BAD



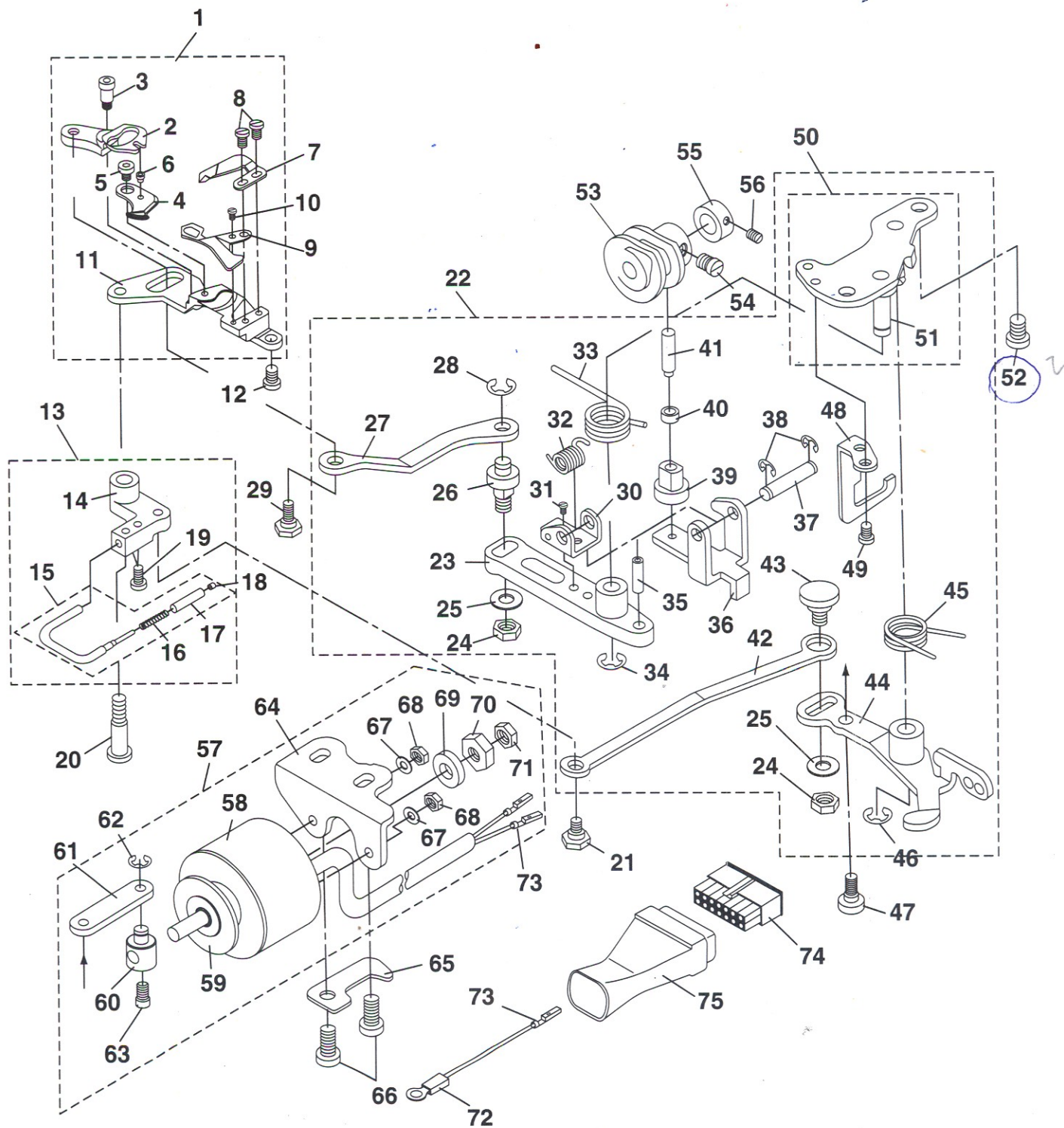
7. 自動切綫裝置

THREAD TRIMMER COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	UTF - 01001	切刀組 KNIFE UNIT ASM.	1
2	UTF - 01002	擺動臂 FORKED BASE FOR KNIFE	1
3	UTF - 01003	螺樁 HINGE SCREW	1
4	UTF - 01004	活動刀臂 MOVING KNIFE	1
5	SM36400407B	螺絲 SCREW	1
6	UTF - 01005	梢 PIN	1
7	UTF - 01006	固定刀片 COUNTER KNIFE	1
8	SB32440605A	螺絲 SCREW	2
9	UTF - 01007	導綫 THREAD GUIDE	1
10	SE24560203C	螺絲 SCREW	1
11	UTF - 01008	切刀座 KNIFE MOUNTING BASE	1
12	SC44400707D	螺絲 SCREW	1
13	UTF - 01009	壓綫鉤組 PICKER ARM ASM.	1
14	UTF - 01010	鉤座 PICKER ARM	1
15	UTF - 01011	壓綫鉤組 THREAD TAKE - UP PICKER ASM.	1
16	UTF - 01012	彈簧 SPRING	1
17	UTF - 01013	止動梢 PIN	1
18	UTF - 01014	限位環 STOPPER RING	1
19	SB36400505A	螺絲 SCREW	2
20	UTF - 01015	螺樁 HINGE SCREW	1
21	UTF - 01016	螺樁 HINGE SCREW	1
22	UTF - 01017	切刀驅動組 THREAD TRIMMER DRIVING UNIT	1
23	UTF - 01018	切刀驅動臂 KNIFE DRIVING ARM	1
24	SA60280410A	螺帽 NUT	2
25	90061210PW	墊圈 WASHER	2
26	UTF - 01019	梢 PIN	1
27	UTF - 01020	連杆 LINK	1
28	90050000ER	E形扣環 E - RING	1
29	UTF - 01021	螺樁 HINGE SCREW	1
30	UTF - 01022	彈簧座 ROLLER ARM BRACKET	1
31	SC36400608A	螺絲 SCREW	1
32	UTF - 01023	彈簧 SPRING	1
33	UTF - 01024	彈簧 SPRING	1
34	90060000ER	E形扣環 E - RING	1
35	UTF - 01025	梢 PIN	1
36	UTF - 01026	滾子座 ROLLER ARM ASM.	1
37	UTF - 01027	結合梢 PIN	1
38	90040000ER	E形扣環 E - RING	2

7. 自動切綫裝置

THREAD TRIMMER COMPONENTS



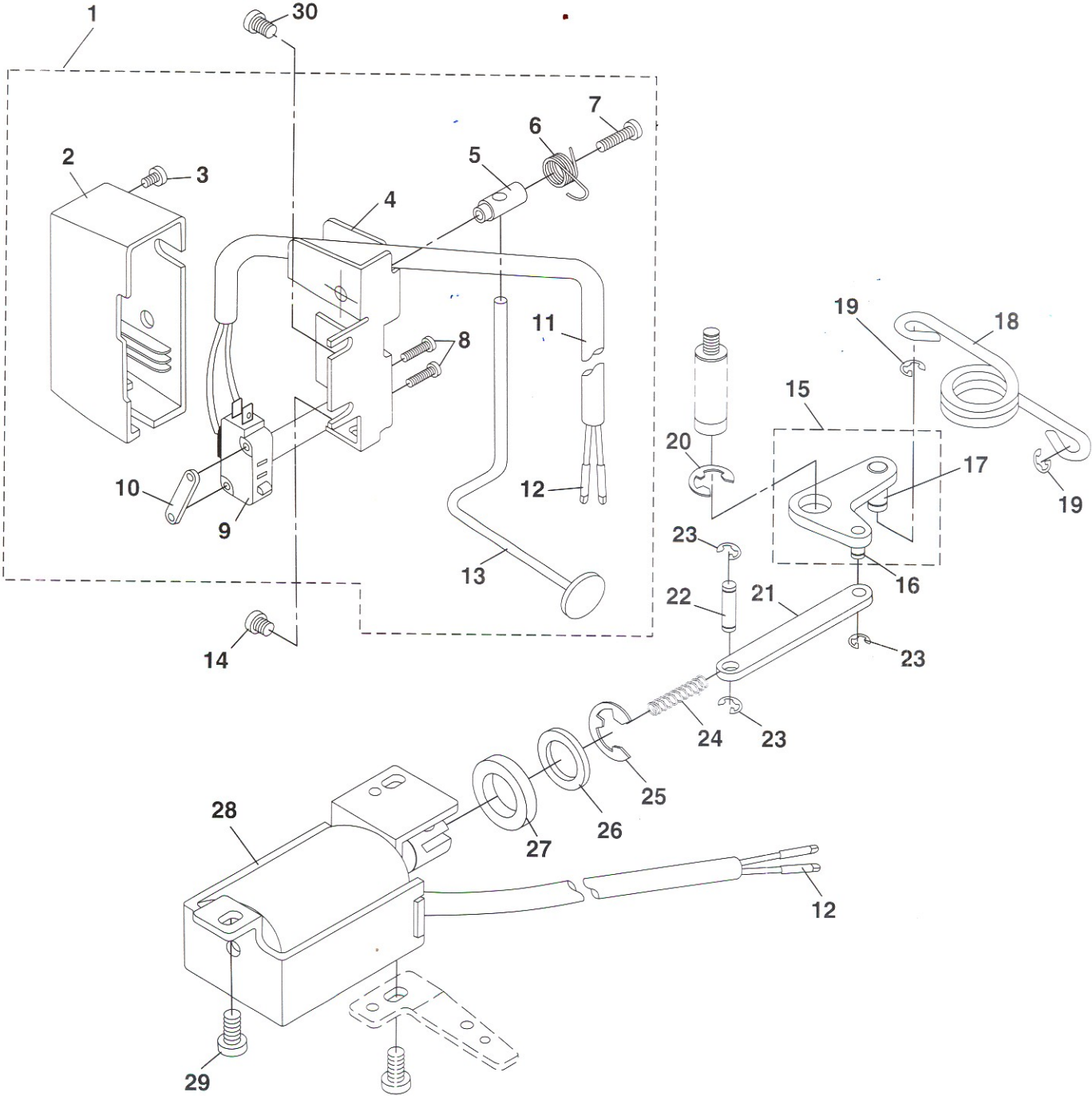
7. 自動切綫裝置

THREAD TRIMMER COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
39	UTF - 01028	隔環 SPACER	1
40	UTF - 01029	滾子 ROLLER	1
41	UTF - 01030	梢 PIN	1
42	UTF - 01031	拉杆 PICKER LINK	1
43	UTF - 01032	連杆梢 PIN	1
44	UTF - 01033	擺動臂 CLUTCH PLATE	1
45	UTF - 01034	彈簧 SPRING	1
46	90060000ER	E形扣環 E - RING	1
47	UTF - 01035	螺樁 HINGE SCREW	1
48	UTF - 01036	安全護鉤 DRIVING ARM STOPPER	1
49	SC44400707D	螺絲 SCREW	2
50	UTF - 01037	基座 BASE PLATE	1
51	UTF - 01038	梢 PIN	2
52	SC60281210D	螺絲 SCREW	2
53	UTF - 01039	變距凸輪 CAM	1
54	SB64400607M	螺絲 SCREW	2
55	UTF - 01040	定位環 COLLAR	1
56	SG44400500A	螺絲 SCREW	1
57	UTF - 01041	磁力綫圈組 SOLENOID UNIT	1
58	UTF - 01042	磁力綫圈 SOLENOID	1
59	UTF - 01043	緩衝墊 RUBBER	1
60	UTF - 01044	接頭 JOINT	1
61	UTF - 01045	拉杆 CLUTCH LINK	1
62	90050000ER	E形扣環 E - RING	1
63	SB44400706A	螺絲 SCREW	1
64	UTF - 01046	基座 BASE	1
65	111 - 015018	綫夾 TUBE HOLDER(LOWER)	1
66	SC60281210D	螺絲 SCREW	2
67	90040805PW	墊圈 WASHER	2
68	MA04280307A	螺帽 NUT	2
69	UTF - 01047	墊圈 RUBBER	1
70	SA64400414A	螺帽 NUT	1
71	SA64400409A	螺帽 NUT	1
72	UTF - 01048	地綫組 GROUND WIRE ASM.	1
73	UTF - 01049	端子 PIN CONTACT	3
74	UTF - 01050	端子接頭 HOUSING 14P	1
75	UTF - 01087	護套 COVER	1

8. 回針機構

AUTOMATIC REVERSE FEED COMPONENTS



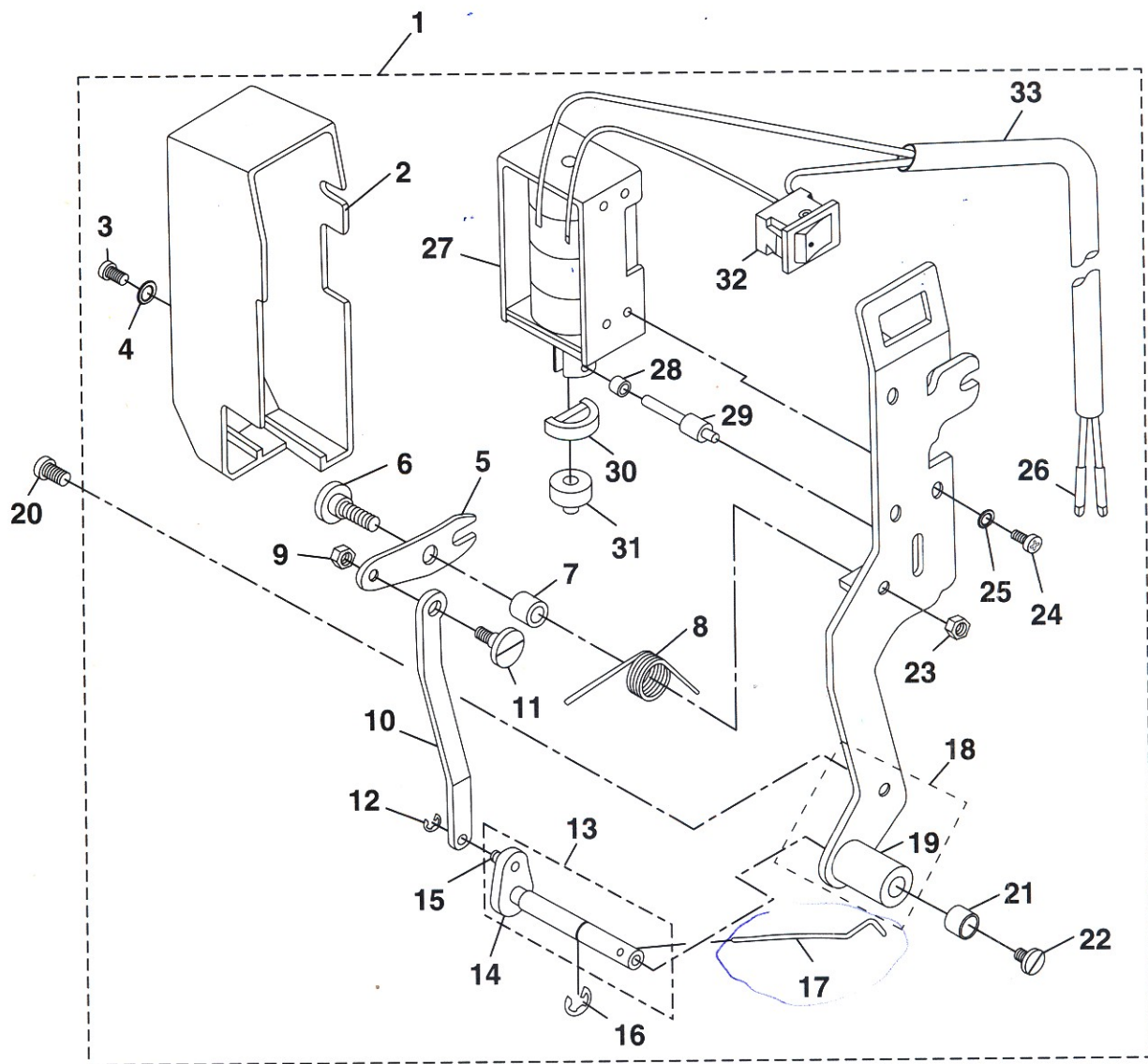
8. 回 針 機 構

AUTOMATIC REVERSE FEED COMPONENTS

序 號	圖 號	名 稱	單 位 用 量
REF.NO.	PARTS NO.	DESCRIPTION	AMT.REQ.
1	UTF - 02001	回針開關組 REVERSE FEED UNIT	1
2	UTF - 02002	護蓋 COVER	1
3	MC04280807K	螺絲 SCREW	1
4	UTF - 02003	基座 BASE	1
5	UTF - 02004	軸 SHAFT	1
6	UTF - 02005	彈簧 SPRING	1
7	MM04281607A	螺絲 SCREW	1
8	MC03201406D	螺絲 SCREW	2
9	UTF - 02006	微動開關 MICRO SWITCH	1
10	UTF - 02007	固定板 PLATE	1
11	UTF - 02008	2心電纜 2 - CORE CABTYRE CORD	1
12	UTF - 01049	端子 PIN CONTACT	4
13	UTF - 02010	連杆 LEVER	1
14	SB48280808D	螺絲 SCREW	1
15	UTF - 02011	擺動臂組 CONNECTING ARM ASM.	1
16	UTF - 02012	梢 PIN	1
17	UTF - 02013	梢 PIN	1
18	UTF - 02014	倒送連杆 CONNCETING SHAFT	1
19	90050000ER	E形扣環 E - RING	2
20	90090000ER	E形扣環 E - RING	1
21	UTF - 02015	連杆 LINK	1
22	UTF - 02016	梢 PIN	1
23	90040000ER	E形扣環 E - RING	3
24	UTF - 02017	彈簧 SPRING	1
25	90120000ER	E形扣環 E - RING	1
26	UTF - 01084	墊圈 WASHER	1
27	UTF - 02018	墊圈 RUBBER	1
28	UTF - 02019	電磁綫圈 REVERSE FEED MAGNET ASM.	1
29	SC60281210D	螺絲 SCREW	1
30	SB48280808A	螺絲 SCREW	1

9.撥 綫 機 構

WIPER COMPONENTS



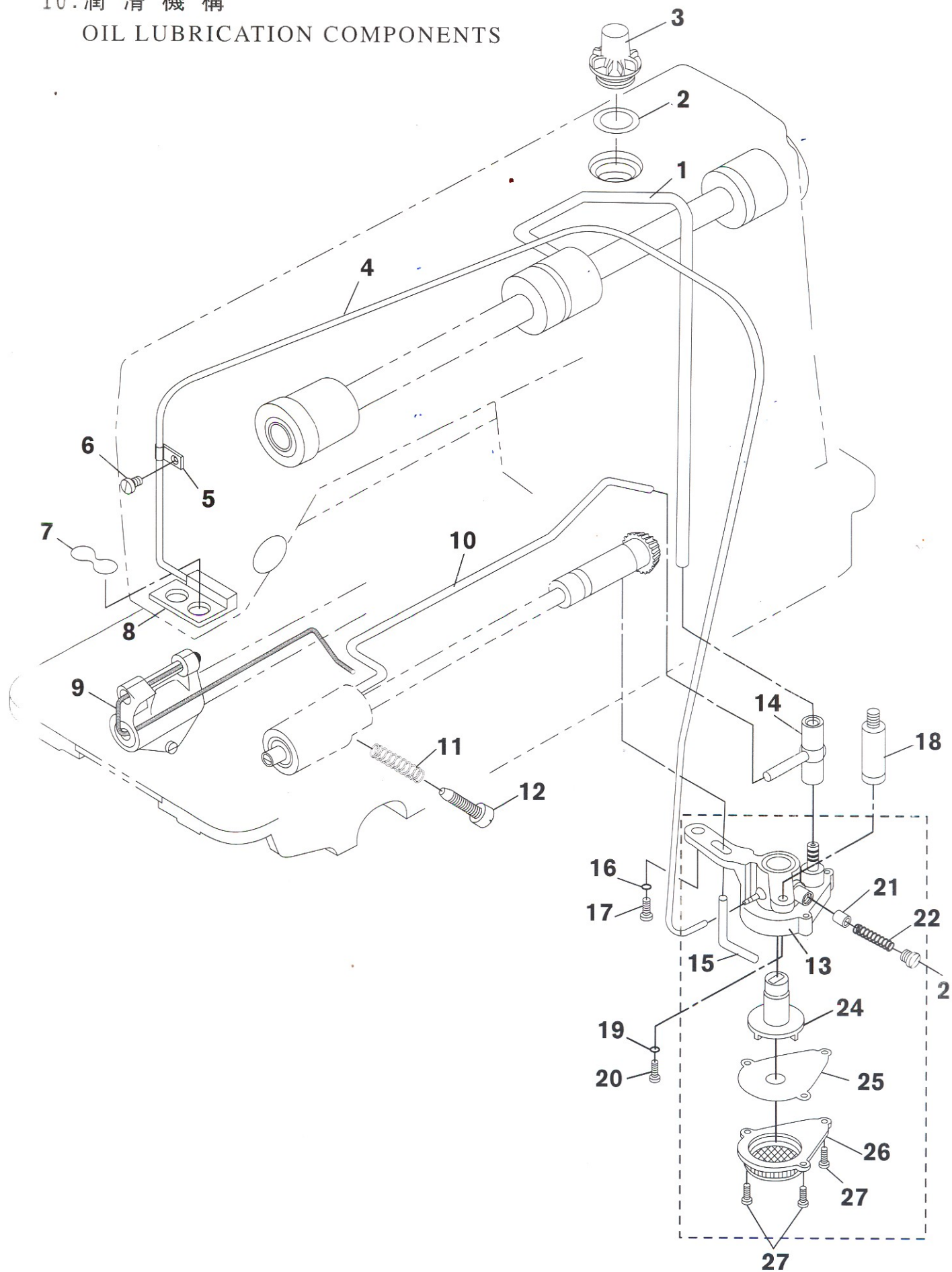
9.撥 綫 機 構

WIPER COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	UTF - 03001	撥綫組 WIPER ASM.	1
2	UTF - 03002	護蓋 COVER	1
3	MD03200606A	螺絲 SCREW	1
4	90030705PW	墊圈 WASHER	1
5	UTF - 03003	連杆 LINK	1
6	UTF - 03004	螺椿 HINGE SCREW	1
7	UTF - 03005	定位環 COLLAR	1
8	UTF - 03006	彈簧 SPRING	1
9	SA36400306A	螺帽 NUT	1
10	UTF - 03007	連杆 CONNECTING LINK	1
11	UTF - 03008	螺椿 HINGE SCREW	1
12	90025000ER	E形扣環 E - RING	1
13	UTF - 03009	控制臂組 WIPPER DRIVING SHAFT ASM.	1
14	UTF - 03010	基座 BASE	1
15	UTF - 03011	梢 PIN	1
16	90050000ER	E形扣環 E - RING	1
17	UTF - 03012	撥綫杆 WIPER	1
18	UTF - 03013	基座 BASE	1
19	UTF - 03014	梢 PIN	1
20	SB48280808A	螺絲 SCREW	1
21	UTF - 03015	定位環 COLLAR	1
22	SB36400508A	螺絲 SCREW	1
23	SA44400306A	螺帽 NUT	1
24	MD03200606A	螺絲 SCREW	3
25	90030607SW	彈簧墊圈 SPRING WASHER	3
26	UTF - 01049	端子 PRIN CONTACT	2
27	UTF - 03016	磁力綫圈 WIPER SOLENOID	1
28	UTF - 03017	定位環 COLLAR	1
29	UTF - 03018	梢 PIN	1
30	UTF - 03019	緩衝墊 RUBBER	1
31	UTF - 03020	緩衝墊 RUBBER	1
32	UTF - 03021	開關 POWER SWITCH	1
33	UTF - 03022	2心電纜 2 - CORE CABTYRE CORD	1

10. 潤滑機構

OIL LUBRICATION COMPONENTS

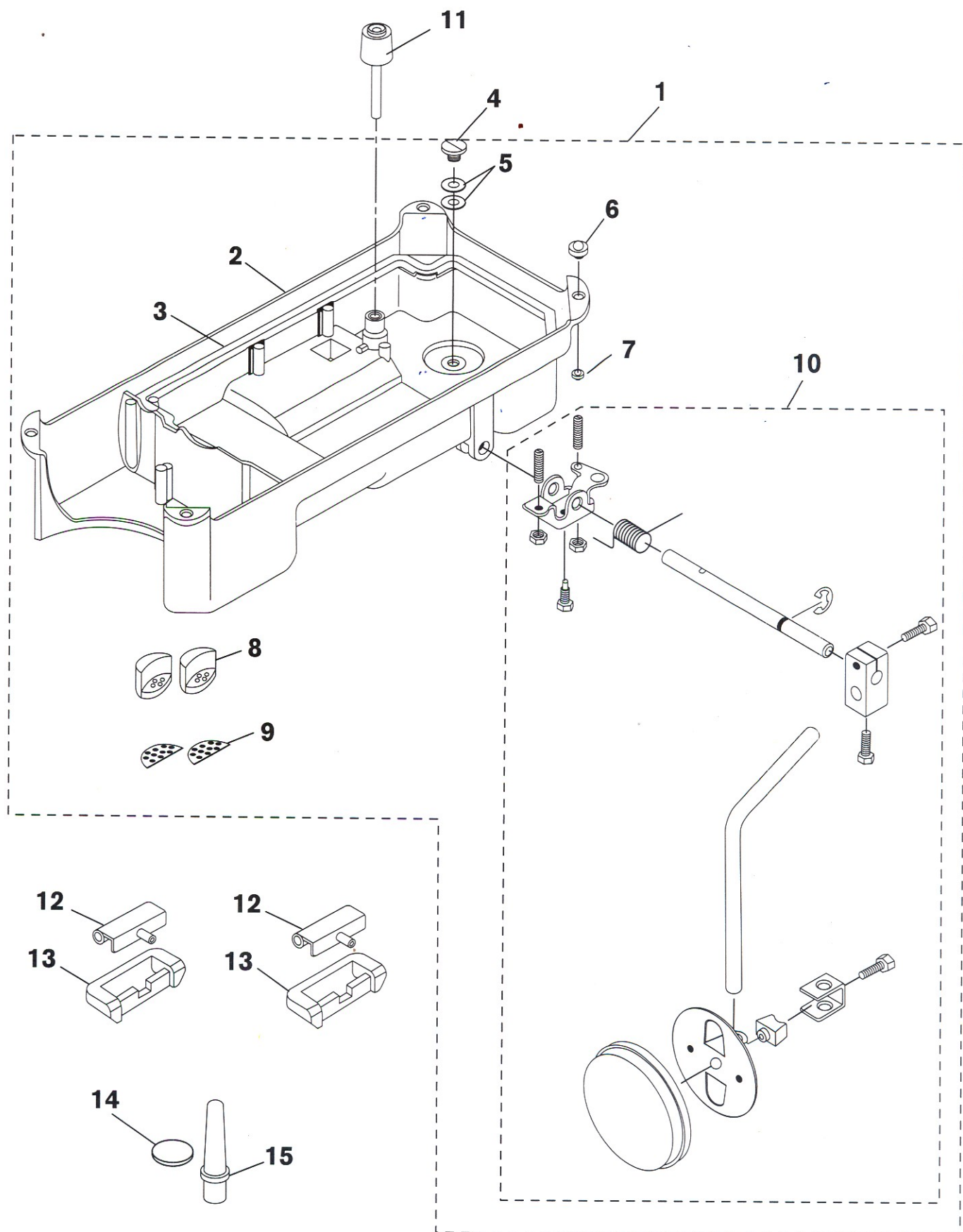


10.潤滑機構

OIL LUBRICATION COMPONENTS

序號 REF.NO.	圖號 PARTS NO.	名稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 015001	主軸油管 MAIN SHAFT OIL TUBE	1
2	902000000R	油環 O - RING	1
3	111 - 015002	油鏡 OIL SIGHT WINDOW	1
4	111 - 015003	回油管 OIL RETURN TUBE	1
5	111 - 015004	管夾 HOLDER	1
6	SC48280608D	螺絲 SCREW	1
7	111 - 015005	壓簧 OIL FELT PRESSER	1
8	111 - 015006	羊毛氈 FELT	1
9	6800	油綫 OIL WICK	1
10	6790	油管 OIL TUBE	1
11	111 - 015007	彈簧 SPRING	1
12	111 - 015008	油量調節螺絲 OIL ADJUSTING SCREW	1
13	111 - 015009	泵 PUMP	1
14	111 - 015010	橡皮接頭 RUBBER JOINT	1
15	111 - 015011	油管 TUBE	1
16	90061113SW	彈簧墊圈 SPRING WASHER	1
17	SC60281210D	螺絲 SCREW	1
18	UTF - 01085	支撐杆 SUPPORT ROD	1
19	90050810SW	彈簧墊圈 SPRING WASHER	1
20	SB44401208A	螺絲 SCREW	1
21	111 - 015013	活塞 PLUNGER	1
22	111 - 015014	彈簧 SPRING	1
23	SB71280509M	螺絲 SCREW	1
24	111 - 015015	扇葉 OIL PUMP IMPELLER	1
25	111 - 015016	護蓋 COVER	1
26	111 - 015017	濾網護蓋 COVER	1
27	MC03201005D	螺絲 SCREW	3

11. 油 盤 機 構 OIL RESERVOIR COMPONENTS

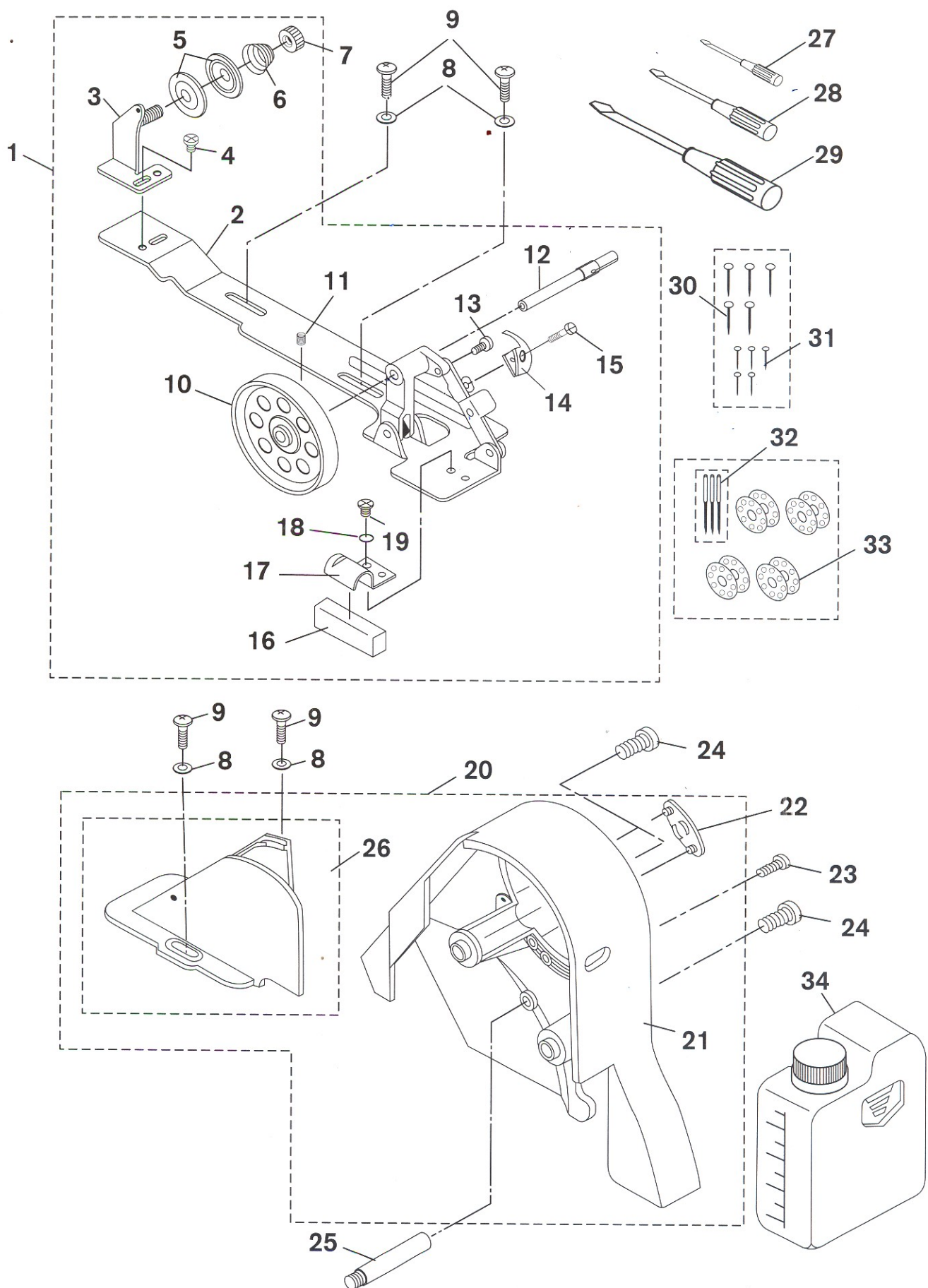


11. 油 盤 機 構

OIL RESERVOIR COMPONENTS

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	111 - 001031	油盤組 OIL RESERVOIR ASM.	1
2	111 - 001032	油盤 OIL RESERVOIR	1
3	111 - 001033	油封 GASKET	1
4	SB79240718A	螺絲 SCREW	1
5	111 - 001034	油封 OIL SEAL	2
6	111 - 001035	緩衝墊 RUBBER CUSHION	1
7	111 - 001036	緩衝墊 RUBBER CUSHION	1
8	111 - 001037	緩衝墊 RUBBER	2
9	111 - 001038	緩衝墊 RUBBER	2
10	111 - 001039	脚弓組 KNEE OPERATING COMPONENTS	1
11	111 - 001040	頂出梢 KNEE PRESS LIFTER ROD	1
12	111 - 001041	絞鏈 HINGE	2
13	111 - 001042	絞鏈座 SEAT	2
14	111 - 001043	磁鐵 MANGET	1
15	111 - 001044	撐杆 SUPPUT ROD	1

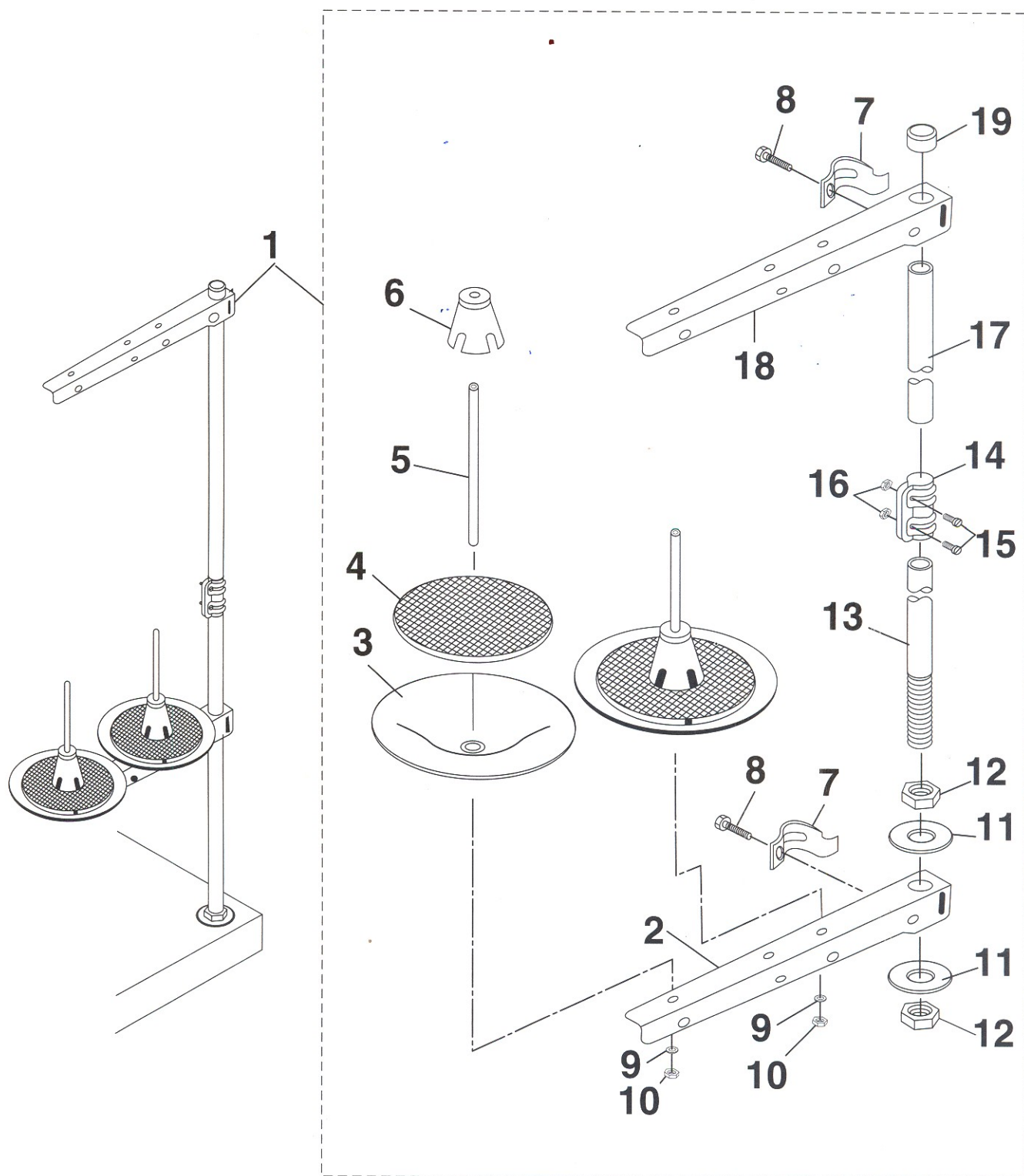
12. 卷綫機構 & 皮帶護蓋 & 附件 BOBBIN WINDER COMPONENTS BELT COVER & ACCESSORIES



12. 卷綫機構 & 皮帶護蓋 & 送布齒
BOBBIN WINDER COMPONENTS
BELT COVER & FEED DOG

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	6901 - 1	卷綫組 BOBBIN WINDER COMPT.	1
2	6901 - 2	底座 BOBBIN BASE	1
3	6901 - 3	支座 THREAD TENSION BRACKET	1
4	6901 - 4	螺絲 SCREW	1
5	6901 - 5	張力盤 THREAD TENSION DISC	2
6	6901 - 6	彈簧 SPRING	1
7	6901 - 7	螺帽 NUT	1
8	6901 - 8	墊圈 WASHER	2
9	6901 - 9	螺絲 SCREW	2
10	6901 - 10	飛輪 BOBBIN PULLEY	1
11	6901 - 11	螺絲 SCREW	1
12	6901 - 12	螺樁 POST	1
13	6901 - 13	螺絲 SCREW	1
14	6901 - 14	限位簧 POSITIONING FINGER	1
15	6901 - 15	螺絲 SCREW	1
16	6901 - 16	煞車墊 BRACKET	1
17	6901 - 17	壓板 PRESSER PLATE	1
18	6901 - 18	墊圈 WASHER	1
19	6901 - 19	螺絲 SCREW	1
20	6901 - 20	皮帶護蓋組 BELT COVER ASM.	1
21	6901 - 21	護蓋 COVER	1
22	6901 - 22	遮孔蓋 CAP	1
23	6901 - 23	螺樁 HINGE SCREW	1
24	6901 - 24	螺絲 SCREW	2
25	6901 - 25	支撐杆 SUPPORT ROD	1
26	6901 - 26	護蓋 COVER	1
27	6667	小起子 SCREW DRIVER (SMALL)	1
28	6666	中起子 SCREW DRIVER (MEDIUM)	1
29	6665	大起子 SCREW DRIVER (LARGE)	1
30	6621 - 2	鐵釘 NAIL	5
31	6621 - 3	鐵釘 NAIL	5
32	6726 - 14	針 NEEDLE	3
33	HK1110001B	綫軸 BOBBIN	4
34	6716	油罐 OIL CONTAINER	1

13. 綫 架 THREAD STAND



13. 綫 架 THREAD STAND

序號 REF.NO.	圖 號 PARTS NO.	名 稱 DESCRIPTION	單位用量 AMT.REQ.
1	6709 - 1	綫架組 THREAD STAND ASM.	1
2	6709 - 2	綫盤座 SPOOL SET BRACKET	1
3	6709 - 3	綫盤 SPOOL SET	1
4	6709 - 4	緩衝墊 SET	1
5	6709 - 5	綫盤軸 SPOOL PIN	1
6	6709 - 6	定心錐 SPOOL RETAINING FIG	1
7	6709 - 7	夾板 CLAMP	2
8	6709 - 8	螺絲 SCREW	2
9	6709 - 9	彈簧墊圈 SPRING WASHER	2
10	6709 - 10	螺帽 NUT	2
11	6709 - 11	墊圈 MASHER	2
12	6709 - 12	螺帽 NUT	2
13	6709 - 13	下柱 LOWER THREAD STAND ROD	1
14	6709 - 14	夾板 CLAMP	1
15	6709 - 15	螺絲 SCREW	2
16	6709 - 16	螺帽 NUT	2
17	6709 - 17	上柱 UPPER THREAD STAND ROD	1
18	6709 - 18	導綫臂 THREAD GUIDE	1
19	6709 - 19	孔塞 CAP	1