

FT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

OPTIONAL

KI002

RP005

TB003

TC001

TC002

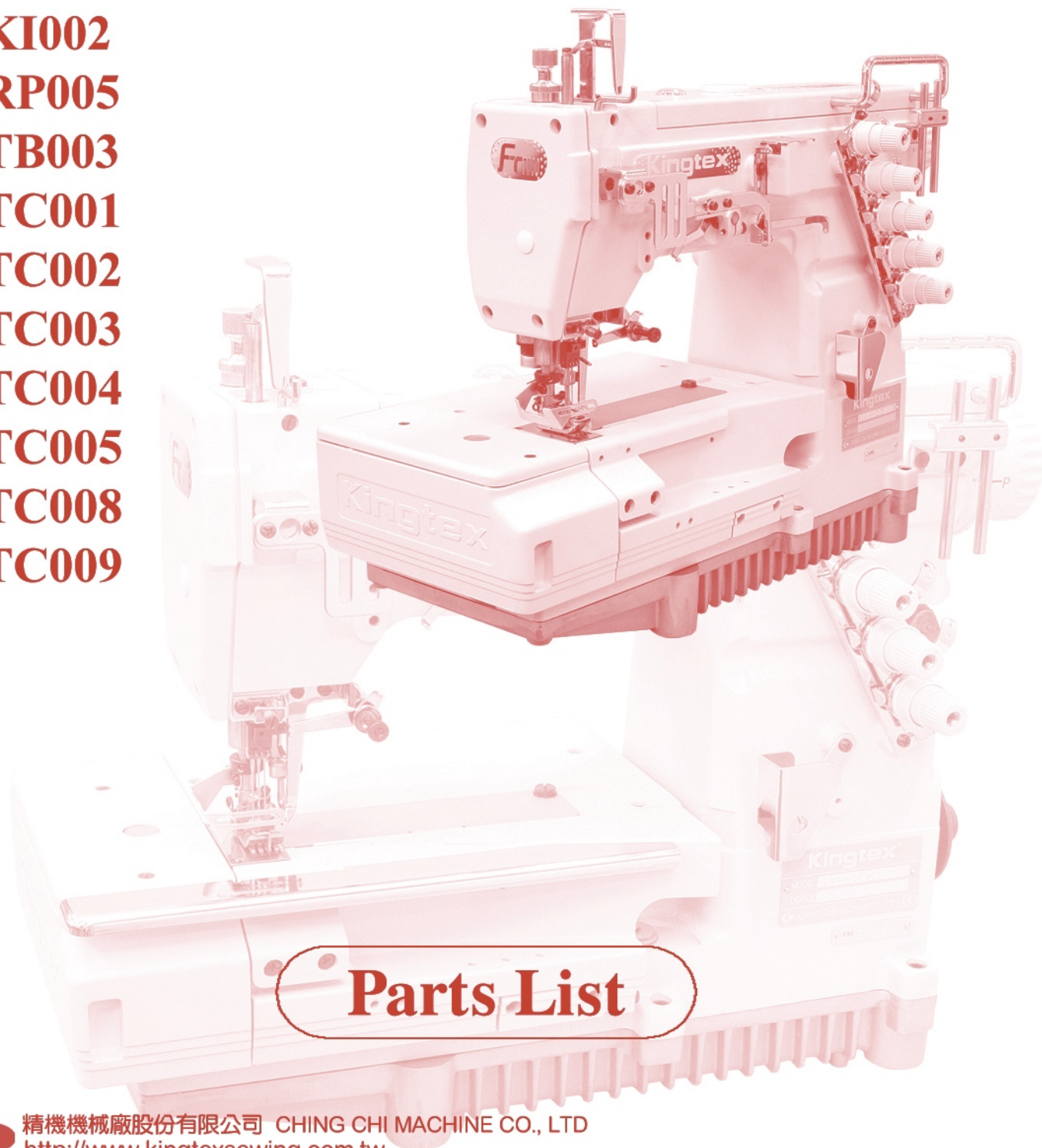
TC003

TC004

TC005

TC008

TC009

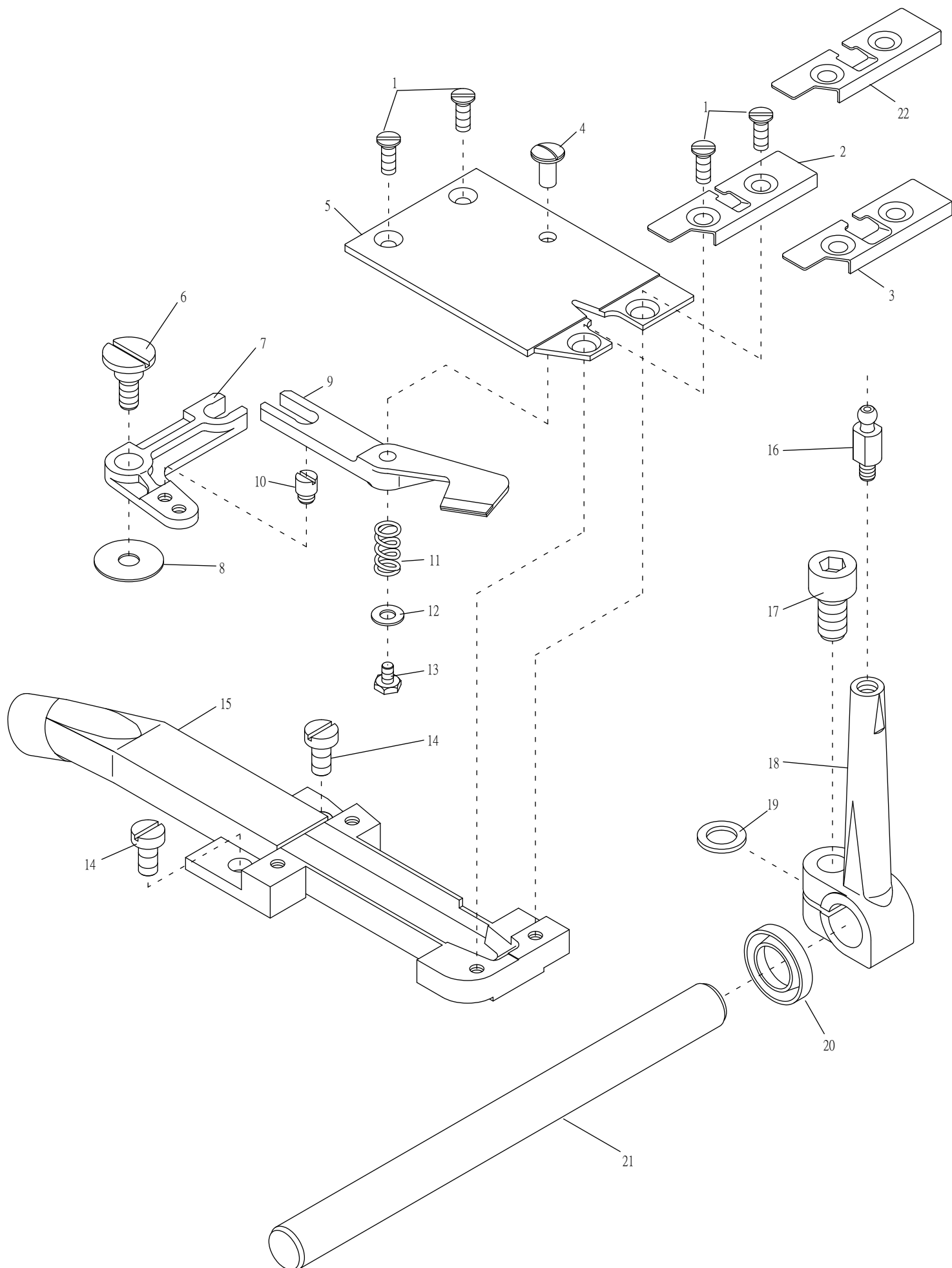


Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

1. Ki000 / KI002 吸風式自動切線裝置Pneumatic Chain Cutter For KI000 / Ki002

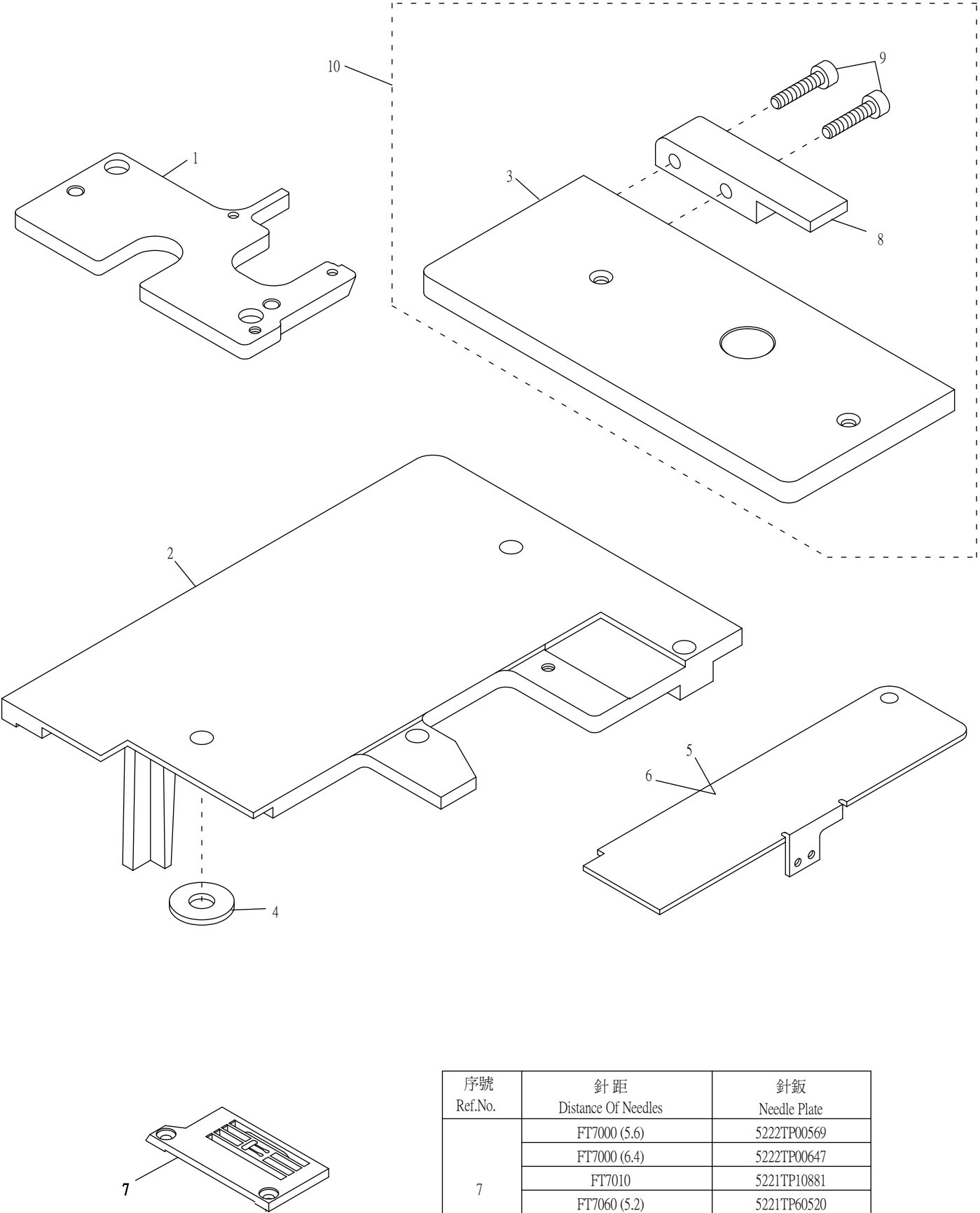


1. Ki000 / KI002 吸風式自動切線裝置Pneumatic Chain Cutter For KI000 / KI002

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	8MF03200605A	螺絲 Screw (KI0101 M3-0.5*6) -----	4
2	4KI0000102	檔片 Chain-off Guide -----	1
3	4KI0000103	檔片 Chain-off Guide -----	1
4	4KI0000104	驅動銷 clamp -----	1
5	4KI0000105	固定刀片 Cutting Plate -----	1
6	4KI0000106	螺樁 Stud -----	1
7	4KI0000107	驅動柄 Cutting Knife Driving Link -----	1
8	4KI0000108	墊圈 Washer -----	1
9	4KI0000109	活動 刀片Cutting Knife -----	1
10	8SB36400305N	螺絲 Screw (KI0110 9/64"-40*3) -----	1
11	4KI0000111	彈簧 Spring -----	1
12	4KI0000112	墊圈 Washer -----	1
13	8SK24560405A	螺絲 Screw (KI0113 3/32"-56*4) -----	1
14	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
15	4KI0000115	集屑管 Suction Pipe Unit -----	1
16	4KI0000116	球栓 Ball Stud -----	1
17	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	1
18	4KI0000118	曲柄 Lever -----	1
19	2100001534	墊圈 Washer -----	1
20	2210000423	油封 Oil Seal -----	1
21	4KI0000121	軸 Shaft -----	1
*22	4KI0000122	檔片 Chain-off Guide -----	1

* FT6510 / FT7010 用For FT6510 / FT 7010

2. KI002 吸風式自動切線裝置Pneumatic Chain Cutter For Ki002



序號 Ref.No.	針 距 Distance Of Needles	針鉞 Needle Plate
7	FT7000 (5.6)	5222TP00569
	FT7000 (6.4)	5222TP00647
	FT7010	5221TP10881
	FT7060 (5.2)	5221TP60520
	FT7060 (5.6)	5221TP60560
	FT7060 (6.0)	5221TP60600
	FT7060 (6.4)	5221TP60640

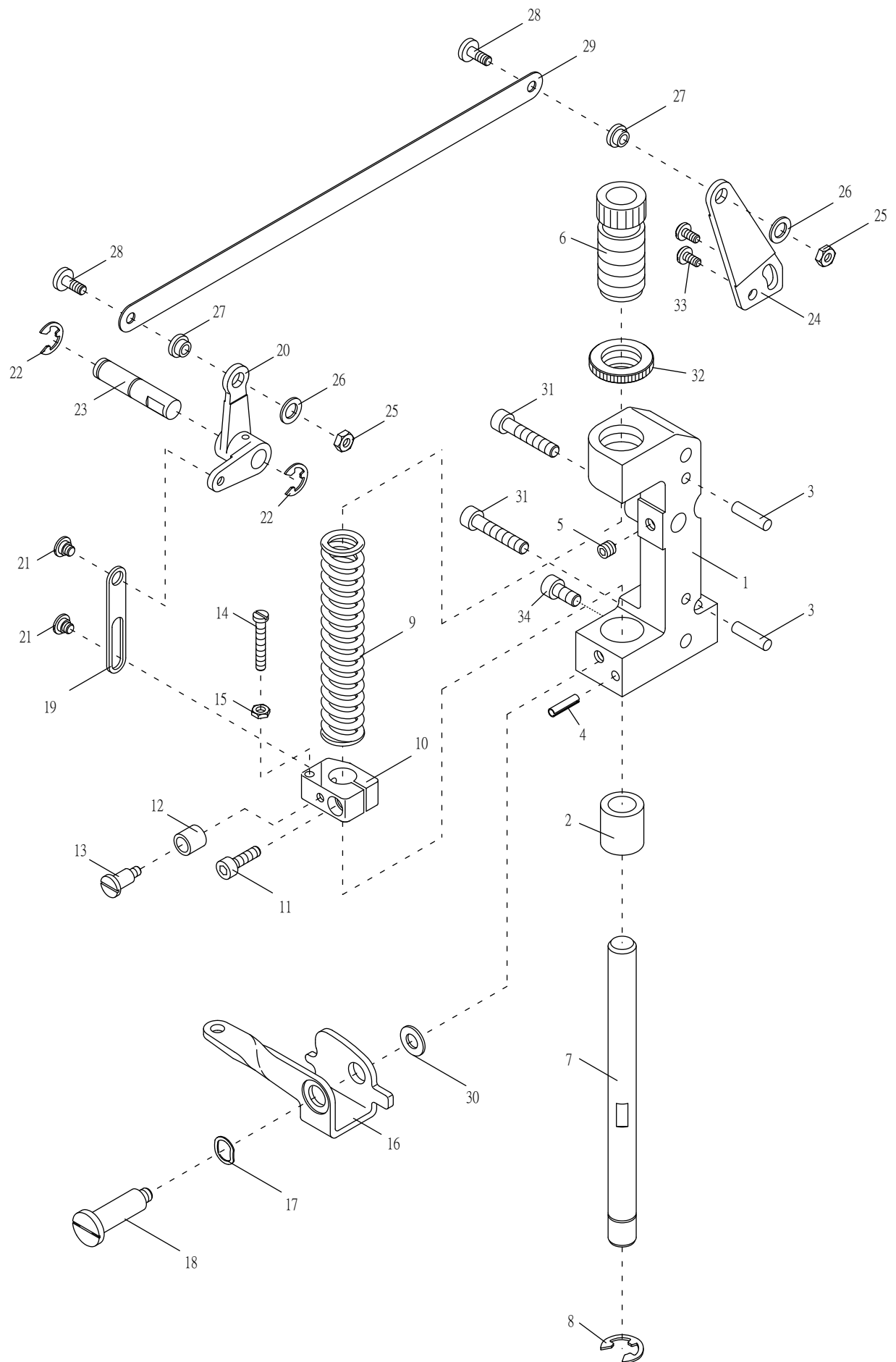
2. KI002 吸風式自動切線裝置Pneumatic Chain Cutter For KI002

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4KI0000201	針板座 Needle Plae Seat -----	1
2	4KI0000202	封蓋 Cover -----	1
3	4KI0020203	左布板 Cloth Plate -----	1
4	2210090124	墊圈 Washer -----	1
*5	4KI0000205	護線蓋 Cloth Plate -----	1
**6	4KI0000206	護線蓋 Cloth Plate -----	1
7	-----	針板 Needle Plate -----	1
8	4KI0000208	擋板 Stopper -----	1
9	8MM03201406A	螺絲 Screw (KI0209 M3-0.5*14) -----	2

* : 40M,48M,56M 用For 40M,48M,56M

** : 64M 用For 64M

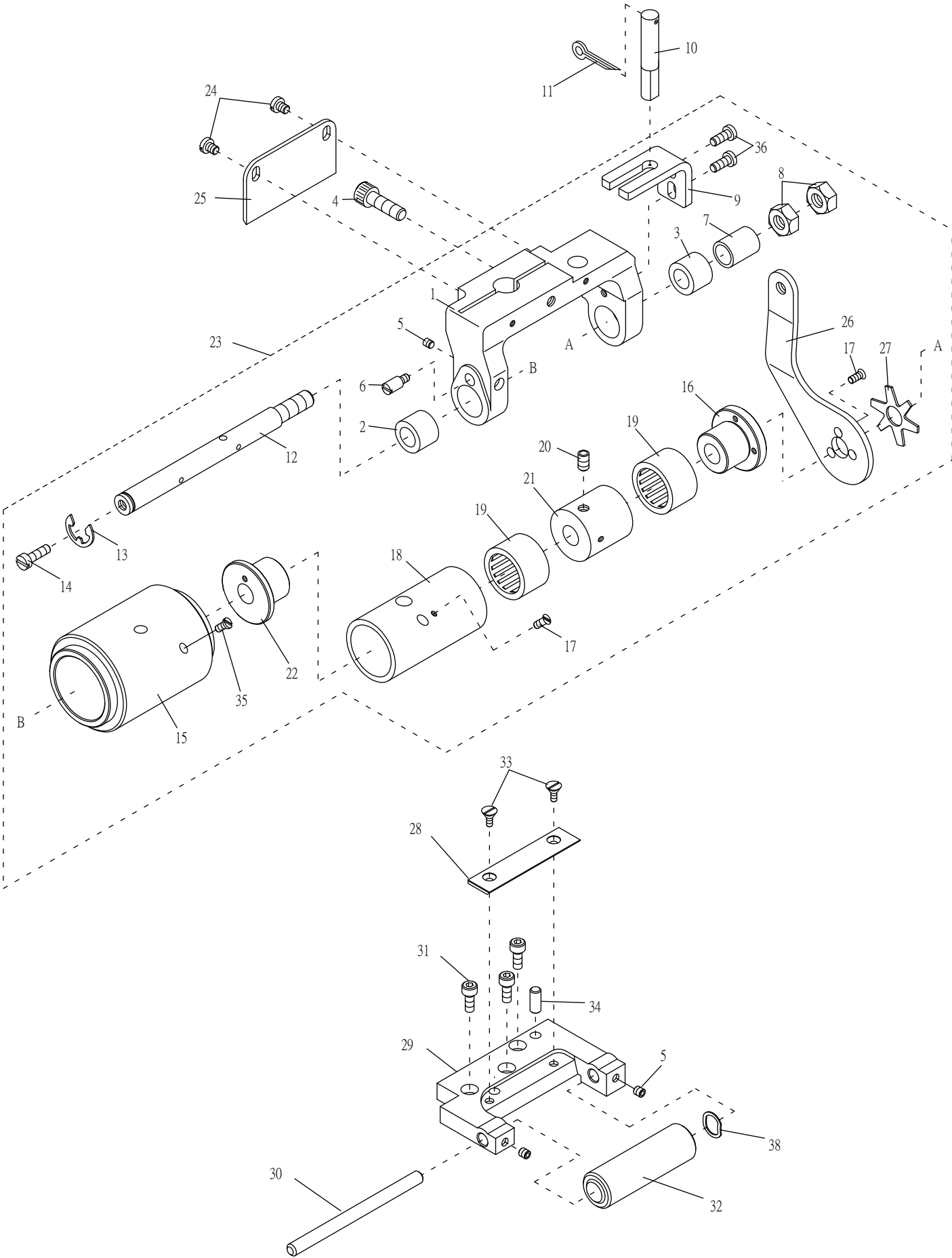
1. RP002 / RP02A / RP005 後拉引式拖輪裝置 Rear Puller For RP002 / RP02A / Rp005



1. RP002 / RP02A / RP005 後拉引式拖輪裝置 Rear Puller For RP002 / RP02A / RP005

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4RP0020101	機架 Upper Feed Roller Bracket -----	1
2	4RP0010102	軸襯 Roller Press Bar Bushing -----	1
3	4RP0010103	定位銷 Knock Pin -----	2
4	90SP0416	止動銷 Stop Pin -----	1
5	8MN06400500A	螺絲 Screw (CT0513 M6-1*5) -----	1
6	4RP0010106	調壓螺椿 Spring Regulator -----	1
7	4RP0010107	軸 Upper Feed Rrller Press Bar -----	1
8	90ER100	扣環 Retaining Ring -----	1
9	4RP0010109	壓力彈簧 Roller Press Spring -----	1
10	4RP0010110	彈簧座 Roller Press Bar Bracket -----	1
11	8MM05321609A	螺絲 Screw (RP10111 M5-0.8*16) -----	1
12	4RP0010112	滾輪 Lifting Lever Sleeve -----	1
13	8SB44401510G	螺椿 Stud (RP10113 11/64"-40*15) -----	1
14	8SB44403006A	螺絲 Screw (RP10114 11/64"-40*30) -----	1
15	8SA44400307A	螺帽 Nut (SH0914 11/64"-40*2.5) -----	1
16	4RP0020116	揚昇手柄 Upper Feed Roller Lifting Lever -----	1
17	90WW105	波形墊圈 Corrugated Washer -----	1
18	8MB06403516G	螺椿 Stud (RP10118 M6-1*35) -----	1
19	4RP0010119	吊桿 Lifter Connecting Plate -----	1
20	4RP0010120	吊臂 Right Upper Feed Roller Arm -----	1
21	8SB48320510G	螺絲 Screw (RP10121 3/16"-32*5) -----	2
22	90ER080	扣環 Retaining Ring -----	2
23	4RP0010123	軸 Upper Feed Roller Lifter Pin -----	1
24	4RP0010124	吊臂 Left Upper Feed Roller Arm -----	1
25	8SA44400307A	螺帽 Nut (SH0914 11/64"-40*2.5) -----	2
26	2100000526	墊圈 Washer -----	2
27	4RP0010127	隔環 Spacer -----	2
28	8SB44401110B	螺絲 Screw (RP10128 11/64"-40*11) -----	2
29	4RP0010129	拉桿 Lifter Connecting Plate -----	1
30	2100000645	墊圈 Washer -----	1
31	8MM06403210B	螺絲 Screw (RP10131 M6-1*32) -----	2
32	4RP0010132	螺帽 Nut -----	1
33	8MC95300808E	螺絲 Screw (CT1038 M4.5-0.75*8) -----	2
34	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	1

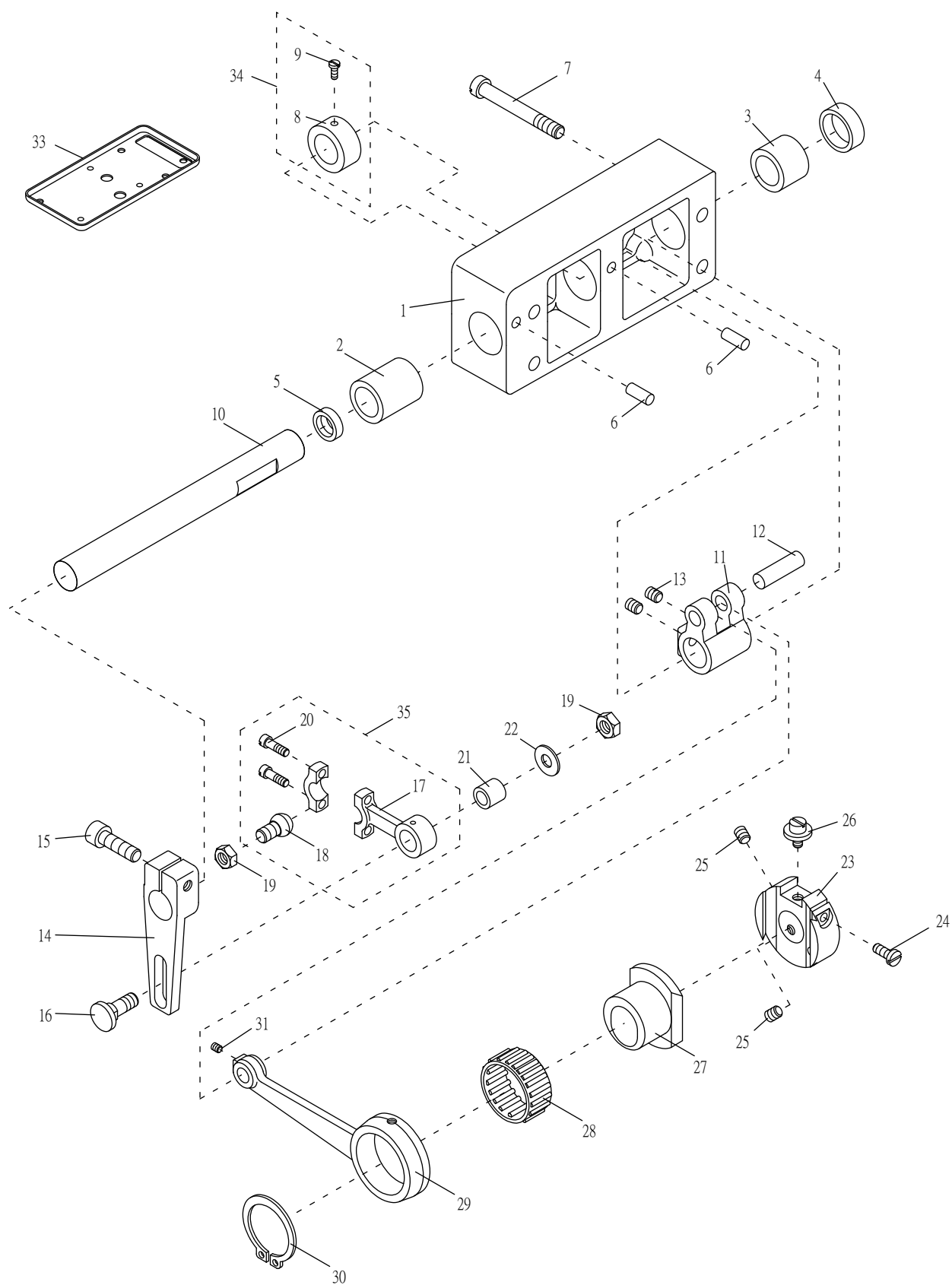
2. RP02A / RP005 輔助拖輪Puller Mechanism For RP02A / Rp005



2. RP02A / RP005 輔助拖輪Puller Mechanism For RP02A / RP005

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4RP0020201	主動輪座 Upper Feed Roller Yoke -----	1
2	4RP0010202	軸襯 Left Clutch Driving Shaft Bushing -----	1
3	4RP0010203	軸襯 Right Clutch Driving Shaft Bushing -----	1
4	8MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	1
5	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	4
6	4RP0010206	止動梢 Stop Pin -----	1
7	4RP0010207	襯套 Clutch Tension Sleeve -----	1
8	8MA08500613A	螺帽 Nut (RP0208 M8-1.25*6) -----	2
9	4RP0010209	導軌 Yoke Guide -----	1
10	4RP0020210	軸 Yoke Pin -----	1
11	4RP0010211	開口梢 Cotter Pin -----	1
12	4RP01A0212	主動輪軸 Clutch Driving Shaft -----	1
13	90ER090	扣環 Retaining Ring -----	1
14	8MB05320710A	螺絲 Screw (M5-0.8*7) -----	1
15	4RP01A0215-0	主動輪 Upper Feed Roller -----	1
16	4RP01A0216	離合器 Clutch -----	1
17	8SF36400606A	螺絲 Screw (RP0217 9/64"-40*7)-----	6
18	4RP01A0218	套筒 Clutch Sleeve -----	1
19	90NB2026161	單向滾針軸承 Roller Bearing (HF2016)-----	2
20	8MN06400600A	螺絲 Screw (CT0918 M6-1*6) -----	1
21	4RP01A0221	隔環 Clutch Spacer -----	1
22	4RP01A0222	離合器 Clutch -----	1
23	4RP02AA0223	主動輪組 Upper Feed Roller Asm.-----	1
24	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
25	4RP0010245	蓋板 Lower Feed Roller Cover -----	1
26	4RP0010226	拉柄 Clutch Driving Lever -----	1
27	4RP0010227	星形壓環 Clutch Tension Spring -----	1
28	4RP0020228	蓋板 Lower Feed Roller Cover -----	1
29	4RP0020229	從動輪座 Lower Feed Roller Support -----	1
30	4RP0020230	軸 Shaft -----	1
31	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	3
32	4RP0020232	從動輪 Lower Feed Roller-----	1
33	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	2
34	2210000238	定位銷 Knock Pin -----	2
35	8SB36400606K	螺絲 Screw (RP10244 9/64"-40*5.8)-----	3
36	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
37	-----	-----	-
38	2200001137	孟形墊圈 Disc Washer -----	1

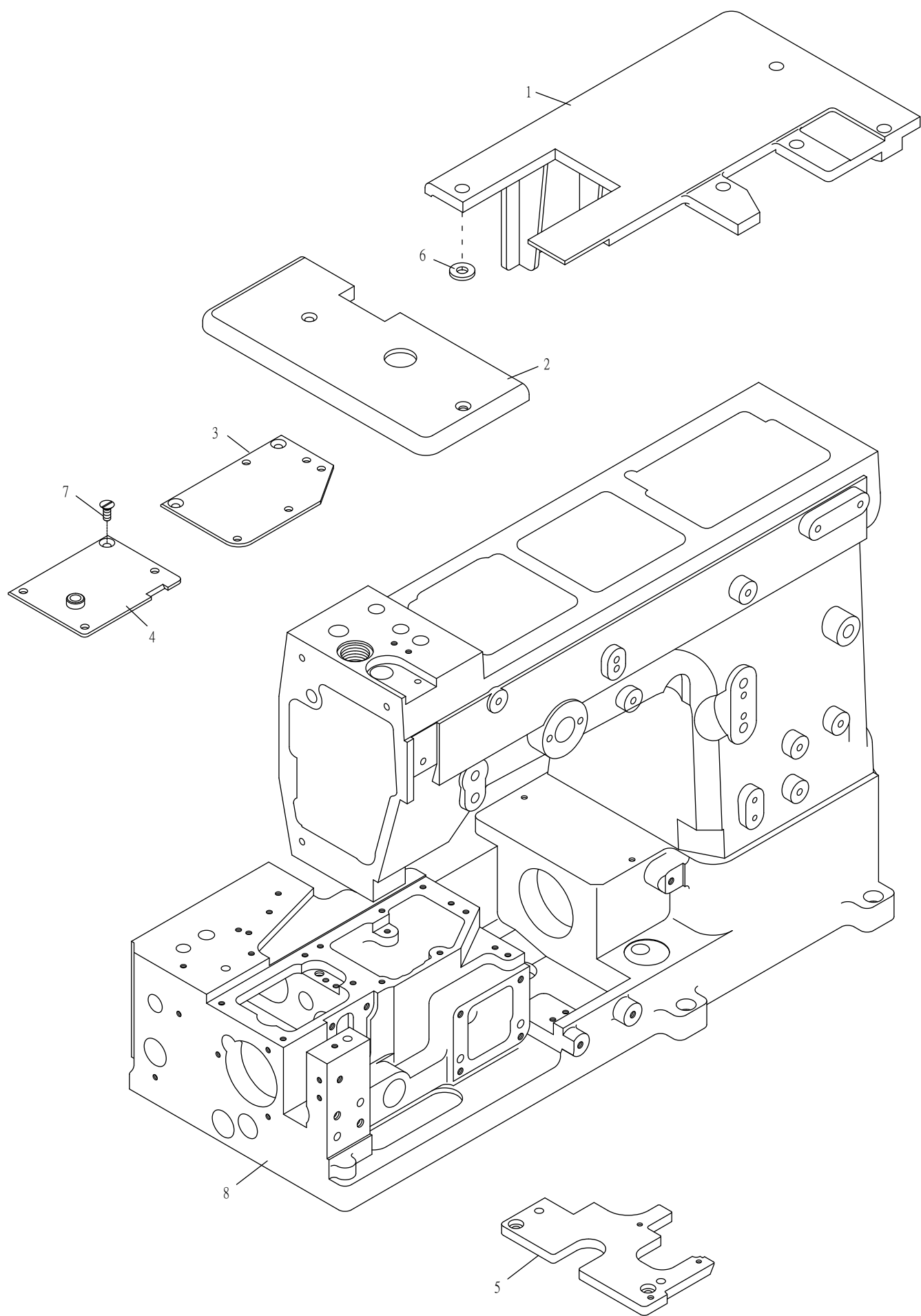
3. RP002 / RP02A / Rp005 後拉引式拖輪裝置 Rear Puller For RP002 / RP02A / Rp005



3. RP002 / RP02A / Rp005 後拉引式拖輪裝置 Rear Puller For RP002 / RP02A / RP005

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4RP0010301	軸承座 Upper Feed Roller Shaft Bracket -----	1
2	4RP0010302	軸襯 Left Roller Shaft Bushing -----	1
3	4RP0010303	軸襯 Right Roller Shaft Bushing -----	1
4	22000002451	孔塞 Seal Plug (白色)-----	1
5	4RP0010305	油封 Oil Seal -----	1
6	4RP0010103	定位梢 Knock Pin -----	2
7	8MM06403510B	螺絲 Screw(RP0307 M6-1*35) -----	4
8	4RP0010308	定位環 Collar -----	1
9	8SN44400400E	螺絲 Screw(SH0104 11/64"-40*4) -----	2
10	4RP0010310	軸 Upper Feed Roller Shaft -----	1
11	4RP0010311	曲柄 Upper Feed Roller Shaft Lever -----	1
12	4RP0010312	曲柄梢 Upper Feed Roller Driving Rod Pin -----	1
13	8MN06400600A	螺絲 Screw(CT0918 M6-1*6) -----	2
14	4RP0020314	拉臂 Upper Feed Roller Arm -----	1
15	8MM06402010A	螺絲 Screw(SH0444 M6-1*20) -----	1
16	4RP0010316	連桿梢 Uper Feed Roller Lever Pin -----	1
17	4RP0010317	連桿 Upper Feed Roller Lever Rod -----	1
18	4RP0010318	球狀接頭 Ball Stud -----	1
19	8SA64400409B	螺帽 Nut(RP0319 1/4"-40*4) -----	2
20	8SB36401106B	螺絲 Screw(RP0320 9/64"-40*11) -----	2
21	4RP0010321	襯套 Upper Feed Roller Lever Rod Bushing-----	1
22	2210001007	墊圈 Washer (FT1007)-----	1
23	4RP0010323	滑軌 Upper Feed Roller Regulator -----	1
24	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	1
25	8MN05320500E	螺絲 Screw(CT0903 M5-0.8*5) -----	2
26	4RP0010326	調整螺樁 Adjusting Stud -----	1
27	4RP0010327	滑塊 Upper Feed Roller Eccentric -----	1
28	90NB252913	滾針軸承 Roller Bearing -----	1
29	4RP0010329	連桿 Upper Feed Roller Driving Rod -----	1
30	2200001106	扣環 Retaining Ring -----	1
31	8MN03200500A	螺絲 Screw(RP0331 M3-0.5*5) -----	1
32	-----	-----	-
33	4RP0010333	承油盤 Oil Receiver -----	1
34	4RP001A0334	定位環組 Collar Asm -----	1
35	4RP001A0335	連桿組 Upper Feed Roller Lever Rod Asm -----	1

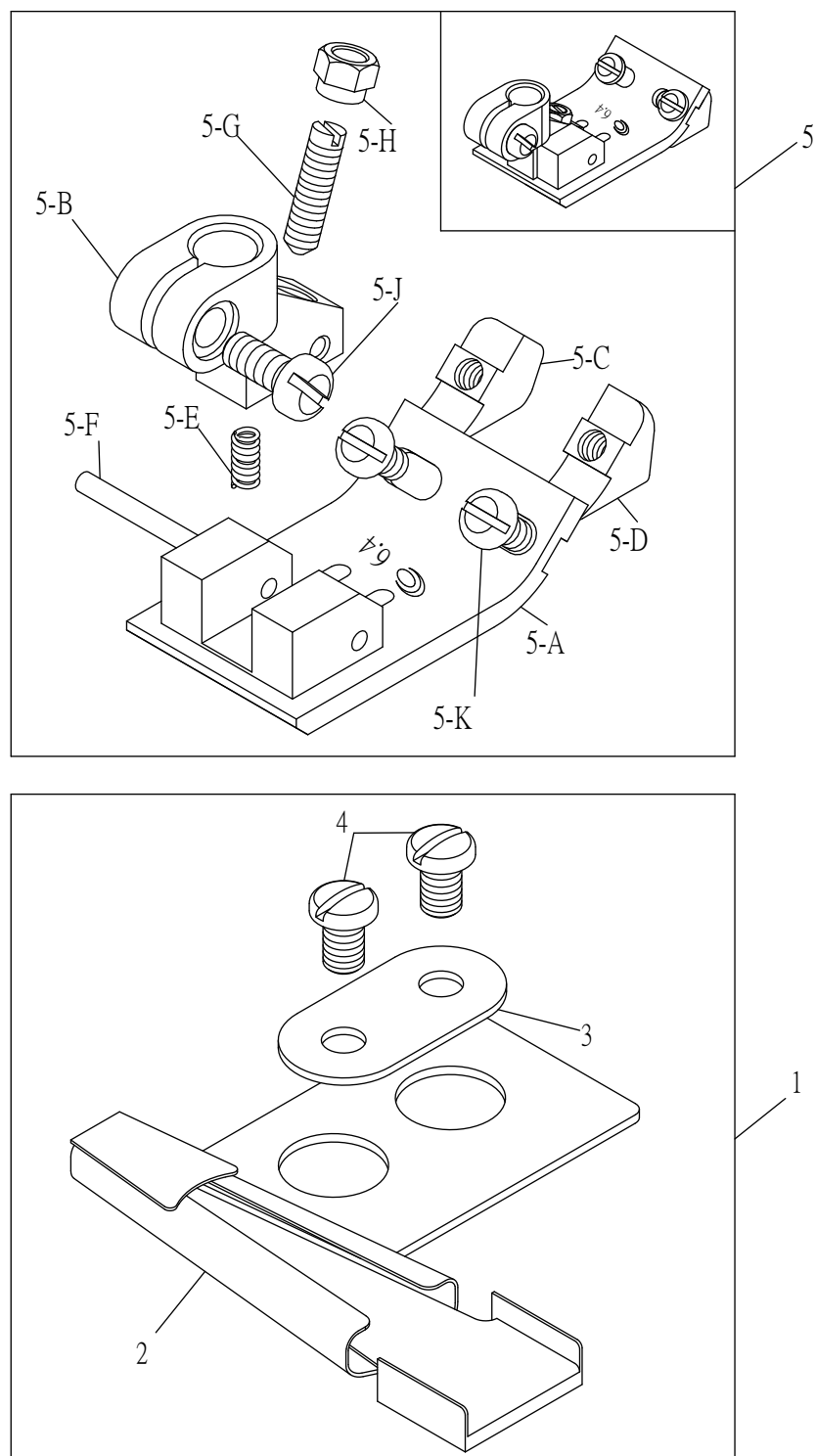
4. RP005 後拉引式拖輪裝置 REAR PULLER FOR RP005



4. RP005 後拉引式拖輪裝置 REAR PULLER FOR RP005

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4RP0020401	封蓋 Rear Cover -----	1
2	4RP0050402	左布板 Cloth Plate -----	1
3	4RP0020403	封蓋 Oil Filter Cover -----	1
4	4RP0020404	封蓋 Oil Filter Cover -----	1
5	4RP0020405	針板座 Needle Plate Seat -----	1
6	2100000323	墊圈 Washer -----	1
7	8ME04281008A	螺絲 Screw (FT0218 M4-0.7*10) -----	1
8	4RP0050408	車頭 Frame Unit -----	1

1. 褲耳車縫 "TB3" BELT LOOP SEAMING



壓腳編號列表 Presser Foot

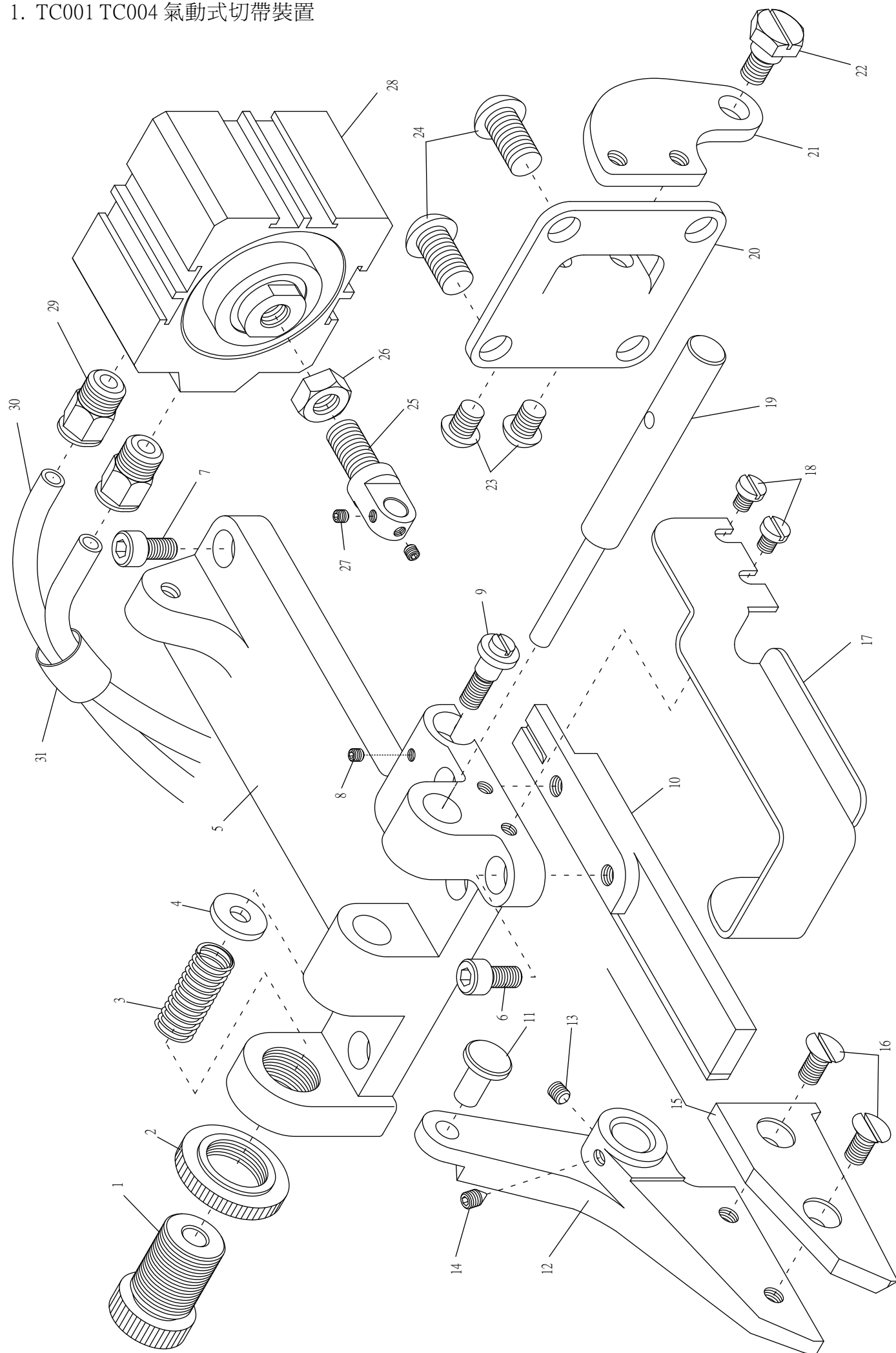
壓腳針距 Presser Foot	組件編號 Group No.	壓腳底圖號 Parts No.
5.6	5221PFTB3560 (PFFTb642)	5221PFTB356A (PFFTbG01)
6.4	5221TPFTB3640 (PFFTb642)	5221PFTB364A (PFFTbG01)

1. 褲耳車縫 "TB3" BELT LOOP SEAMING

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
*1	-----	導模 Fabric Guide -----	-
*2	-----	喇叭 Hooter -----	-
3	4TB0030103	墊片 Washer -----	1
4	8MC06400910E	螺絲 Screw (C850405 M6-1*9)-----	1
5	-----	壓腳組 Presser Foot Asm.-----	-
5-A	-----	壓腳底 Presser Foot -----	-
5-B	5221PFTB356B	壓腳柄 Presser Foot Hinge-----	1
5-C	5221PFTB356C	左導模 Fabric Guide (L)-----	1
5-D	5221PFTB356D	右導模 Fabric Guide (R)-----	1
5-E	5221PFTB356E	彈簧 Spring -----	1
5-F	5221PFTB356F	插銷 Pin -----	1
5-G	5221PFTB356G	螺絲 Screw -----	1
5-H	5220PF0356D	螺帽 Nut -----	1
5-J	8MB85240806K	螺絲 Screw (CT0635 M3.5-0.6*8)-----	1
5-K	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)-----	2

* 特註品Custom-made Item

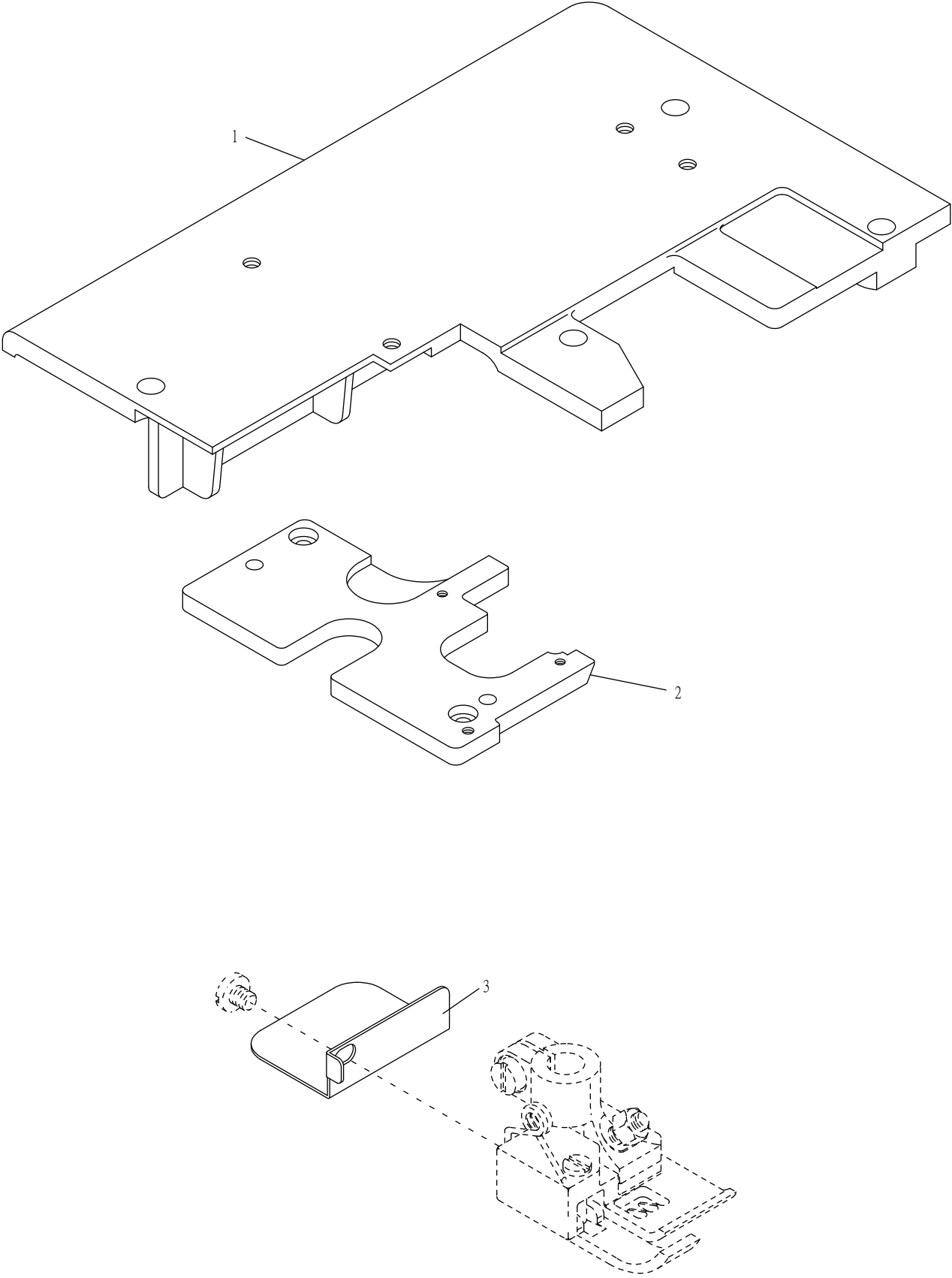
1. TC001 TC004 氣動式切帶裝置



1. TC001 TC004 氣動式切帶裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TC0010101	壓力調整螺椿 Spring Regulator -----	1
2	4TC0010102	螺椿 Stud -----	1
3	4TC0010103	彈簧 Spring -----	1
4	2200000627	墊圈 Washer -----	1
5	4TC0010105	刀座 Cutting Device Basement -----	1
6	8MM05320809A	螺絲 Screw (CT1149 M5-0.8*8) -----	2
7	8MM05321009A	螺絲 Screw (CT0626 M5-0.8*10) -----	4
8	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
9	4TC0010109	螺椿 Stud -----	1
10	4TC0010110	下刀 Lower Knife -----	1
11	4TC0010111	樞銷 Crank Pin -----	1
12	4TC0010112	上刀台 Upper Knife Support -----	1
13	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
14	8MN04280600C	螺絲 Screw (CT1104 M4-0.7*6) -----	1
15	4TC0010115	上刀 Knife -----	1
16	8ME05321010A	螺絲 Screw (FTC10116 M5-0.8*10)-----	2
17	4TC0010117	護指擋片-----	1
18	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
19	4TC0010119	軸 Shaft -----	1
20	4TC0010120	氣缸座 Cylinder Brack -----	1
21	4TC0010121	氣缸支撐臂 Cylinder Link -----	1
22	4TC0010122	螺椿 Stud -----	1
23	8MP06400811A	螺絲 Screw (FTC10123 M6-1*8) -----	2
24	8MP08502014A	螺絲 Screw (FTC10124 M8-1.25*20) -----	4
25	4TC0010125	螺椿 Stud -----	1
26	8MA08500513A	螺帽 Nut (FTC0126 M8-1.25*5)-----	1
27	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	2
28	4TC0010128	氣壓缸 Cylinder -----	1
29	4TC0010129	空氣管接頭 Connector -----	2
30	4TC0010130	空氣管 Air Tube -----	2
31	4TC0010131	固定管 Bobbin -----	2

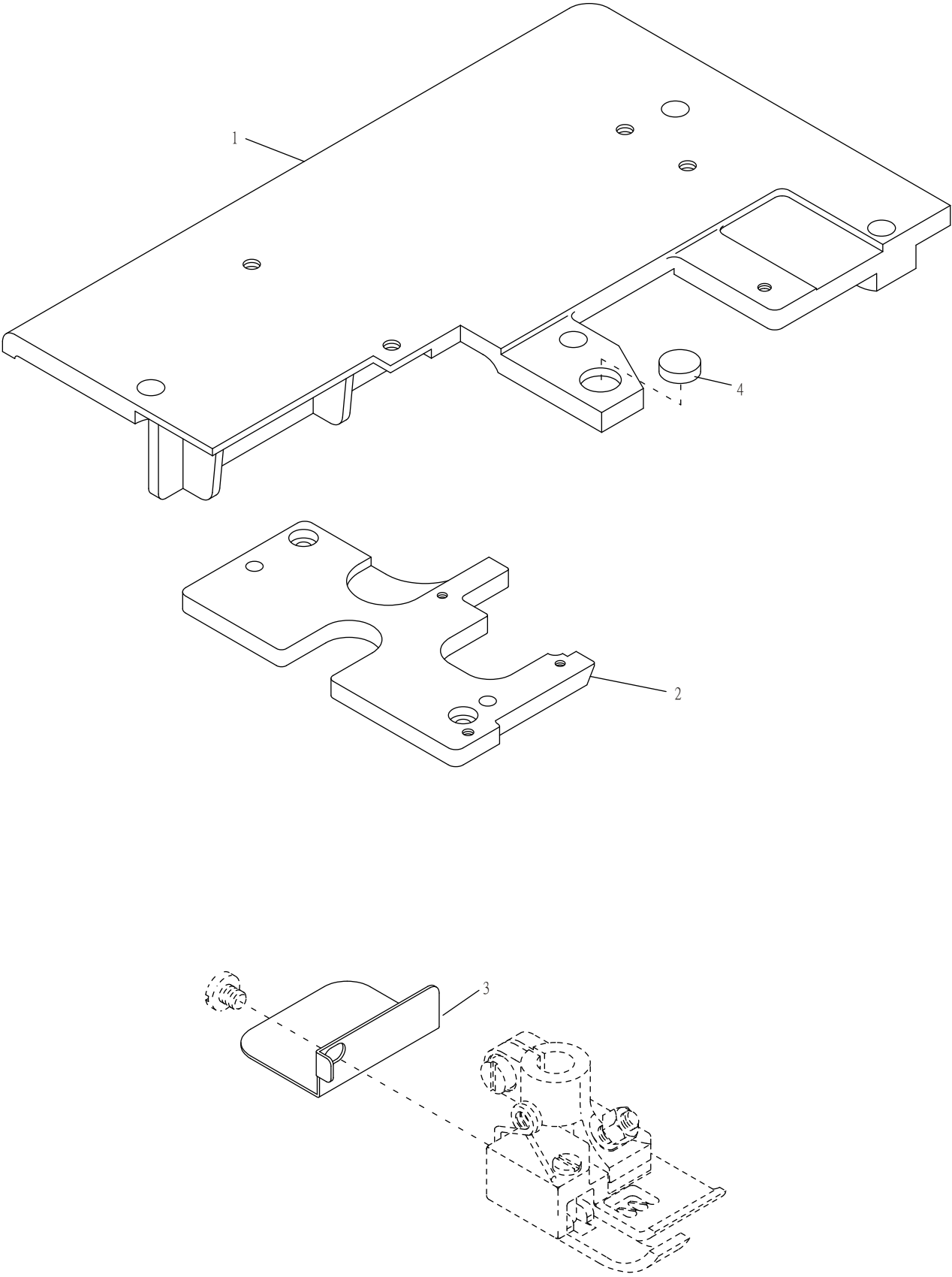
2. TC001氣動式切帶裝置更換零件



2. TC001氣動式切帶裝置更換零件

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0010201	封蓋 Cloth Plate -----	1
2	4TC0010202	針板座 Stitch Plate Support -----	1
3	4TC00102031	導片 Fabric Guide -----	1

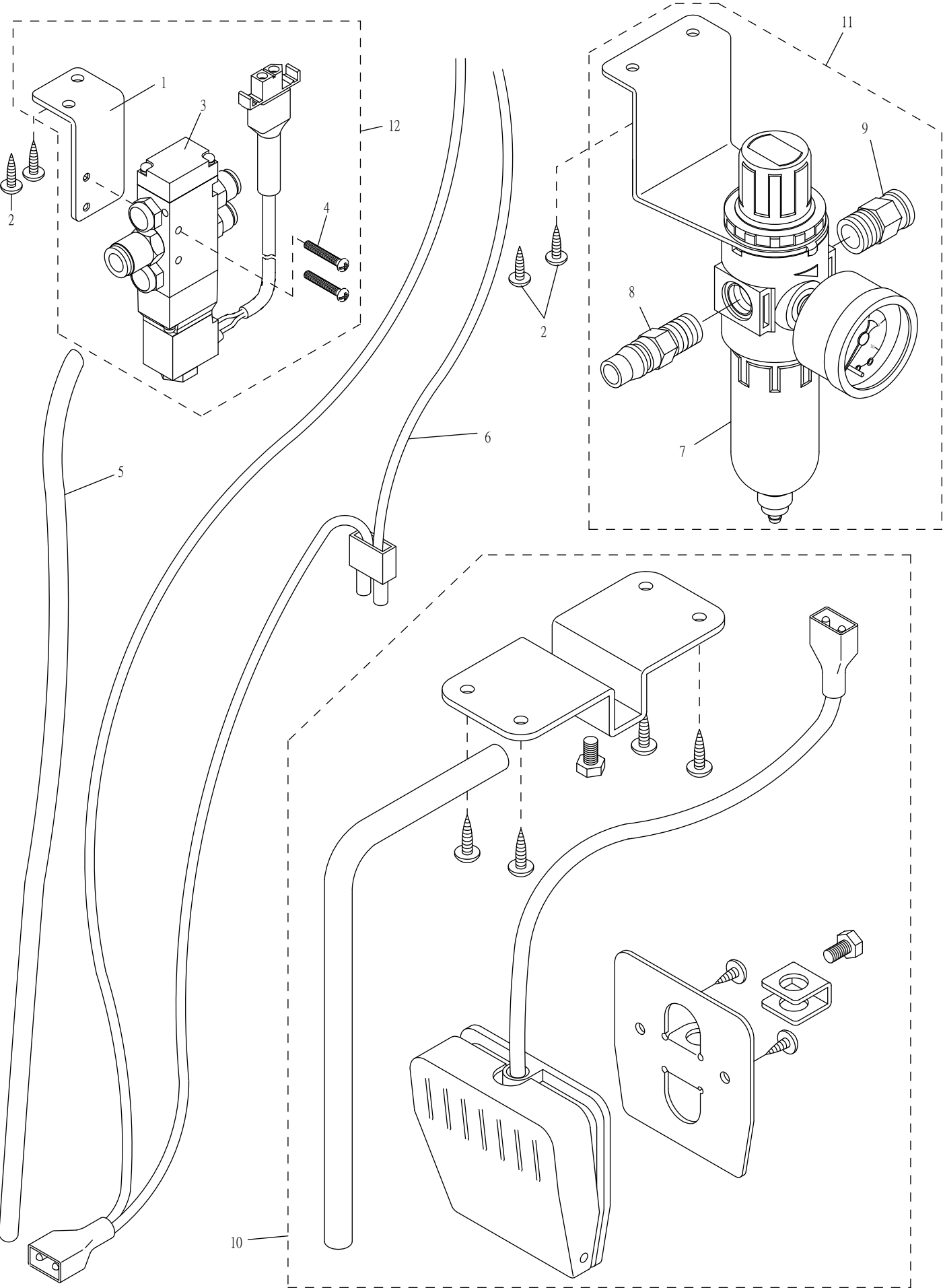
3. TC004氣動式切帶裝置更換零件



3. TC004氣動式切帶裝置更換零件

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0040201	封蓋 Cloth Plate -----	1
2	4TC0010202	針板座 Stitch Plate Support -----	1
3	4TC00102031	導片 Fabric Guide -----	1
4	2210090126	磁鐵 Magnet -----	1

4. TC001/TC003/TC004/TC008/TC009 空壓組件
Compressed Air Components For TC001/TC003/TC004/TC008/TC009

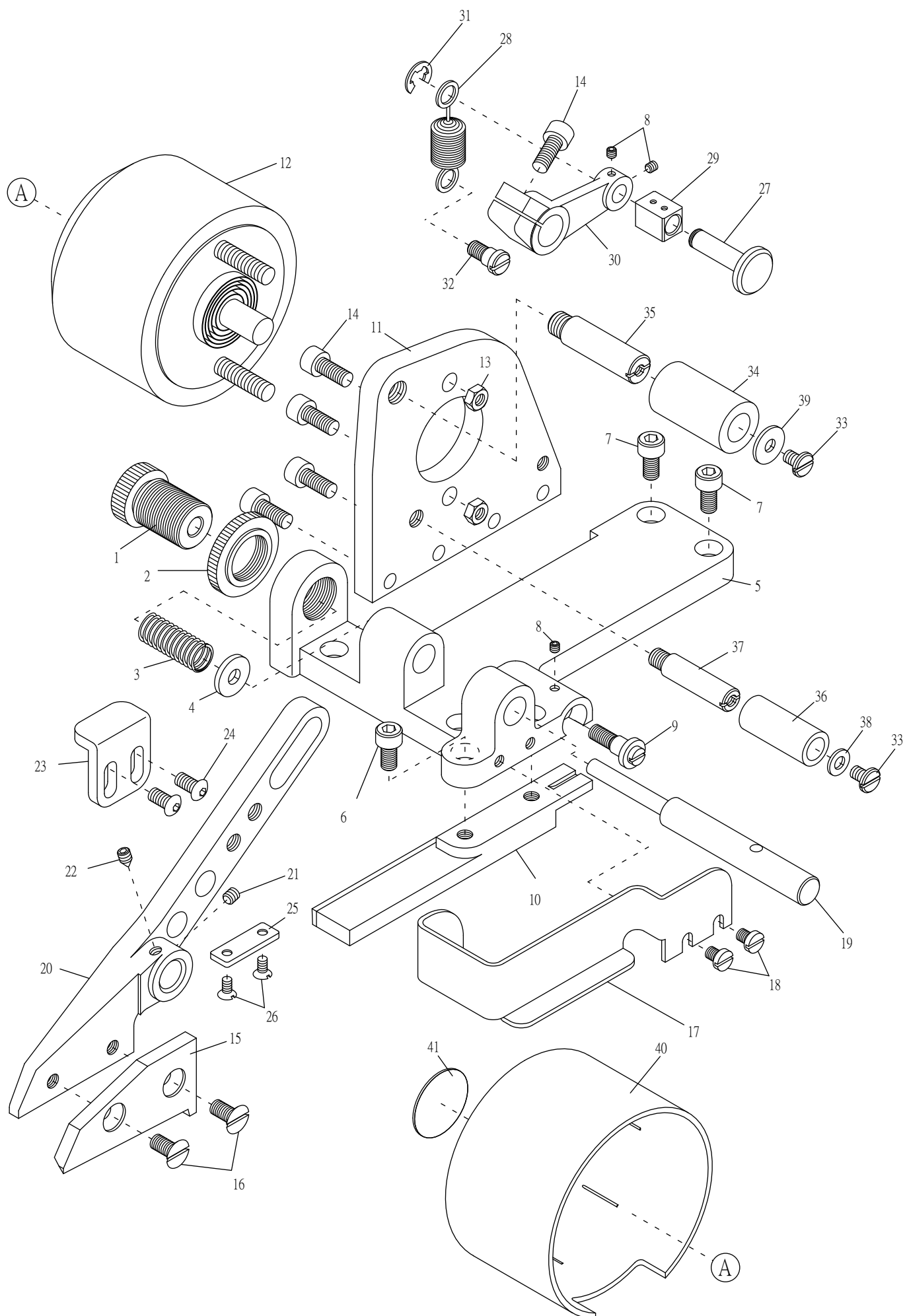


4. TC001/TC003/TC004/TC008/TC009 空壓組件

Compressed Air Components For TC001/TC003/TC004/TC008/TC009

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC00103011	楔片座 Wedfe Seat -----	1
2	8WD30000015B	木螺絲 Wood Screw -----	4
3	4TC0010303	換向閥 Electromagnetic Valve -----	1
4	8MC03202006D	螺絲 Screw (FTC10304 M3-0.5*20) -----	2
5	4TC0010305	空氣管 Air Ttube -----	1
6	4TC0010306	電源線 Cable -----	1
7	4UTB0004321	調壓濾水閥 Regulator -----	1
8	4UTB010455	C型快速接頭 Connector -----	1
9	4UTB010456	8mm空氣管接頭 Connector -----	1
10	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1
11	4UTB00A04581	調壓濾水閥組 Regulator Asm. -----	1
12	4TC001A03121	換向閥組 Electromagnetic Valve Asm. -----	1

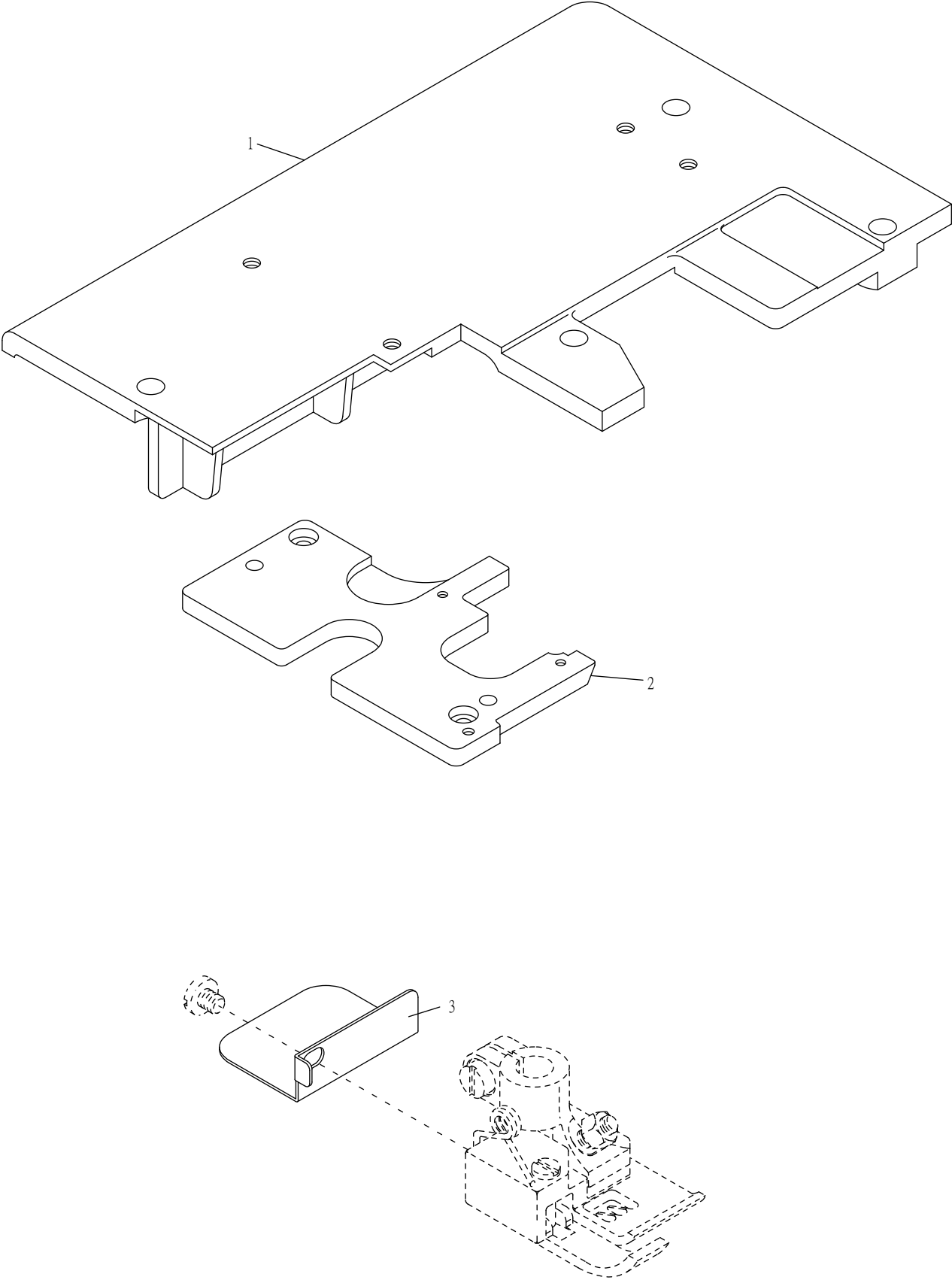
1. TC002 TC005 電動式切帶裝置



1. TC002 TC005 電動式切帶裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TC0010101	壓力調整螺椿 Spring Regulator -----	1
2	4TC0010102	螺椿 Stud -----	1
3	4TC0010103	彈簧 Spring -----	1
4	2200000627	墊圈 Washer -----	1
5	4TC0020105	刀座 Cutting Device Basement -----	1
6	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	2
7	8MM05321009A	螺絲 Screw (CT0626 M5-0.8*10) -----	4
8	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	3
9	4TC0010109	螺椿 Stud -----	1
10	4TC0010110	下刀 Lower Knife -----	1
11	4TC0020111	支架 Holder Bracket -----	1
12	4TC0020112	電磁鐵 Solenoid -----	1
13	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	2
14	8MM05321609A	螺絲 Screw (RP10111 M5-0.8*16) -----	5
15	4TC0010115	上刀 Upper Knife -----	1
16	8ME05321010A	螺絲 Screw (FTC10116 M5-0.8*10) -----	2
17	4TC0010117	護指擋片 Safety Plate Holder -----	1
18	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
19	4TC0010119	軸 Shaft -----	1
20	4TC0020120	曲柄 Ball Lever -----	1
21	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
22	8MN04280600C	螺絲 Screw (CT1104 M4-0.7*6) -----	1
23	4TC0020123	檔片 Chain-Off-Guide -----	1
24	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	2
25	4TC0020125	檔片 Chain-Off-Guide -----	1
26	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	2
27	4TC0020127	連結銷 Pin -----	1
28	4TC0020128	彈簧 Spring -----	1
29	4TC0020129	滑塊 Slide Block -----	1
30	4TC0020130	曲柄 Ball Lever -----	1
31	90ER050	E形扣環 E Ring -----	1
32	4TC0020132	螺絲 Screw -----	1
33	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	2
34	4TC0020134	減震墊 Rubber Cushion -----	1
35	4TC0020135	螺椿 Stud -----	1
36	4TC0020136	減震墊 Rubber Cushion -----	1
37	4TC0020137	螺椿 Stud -----	1
38	2100000223	墊圈 Washer(W3) -----	1
39	2200001115	墊圈 Washer -----	1
40	4TC0020140	外蓋 Cover -----	1
41	66480-11	銘板 Name Plate -----	1

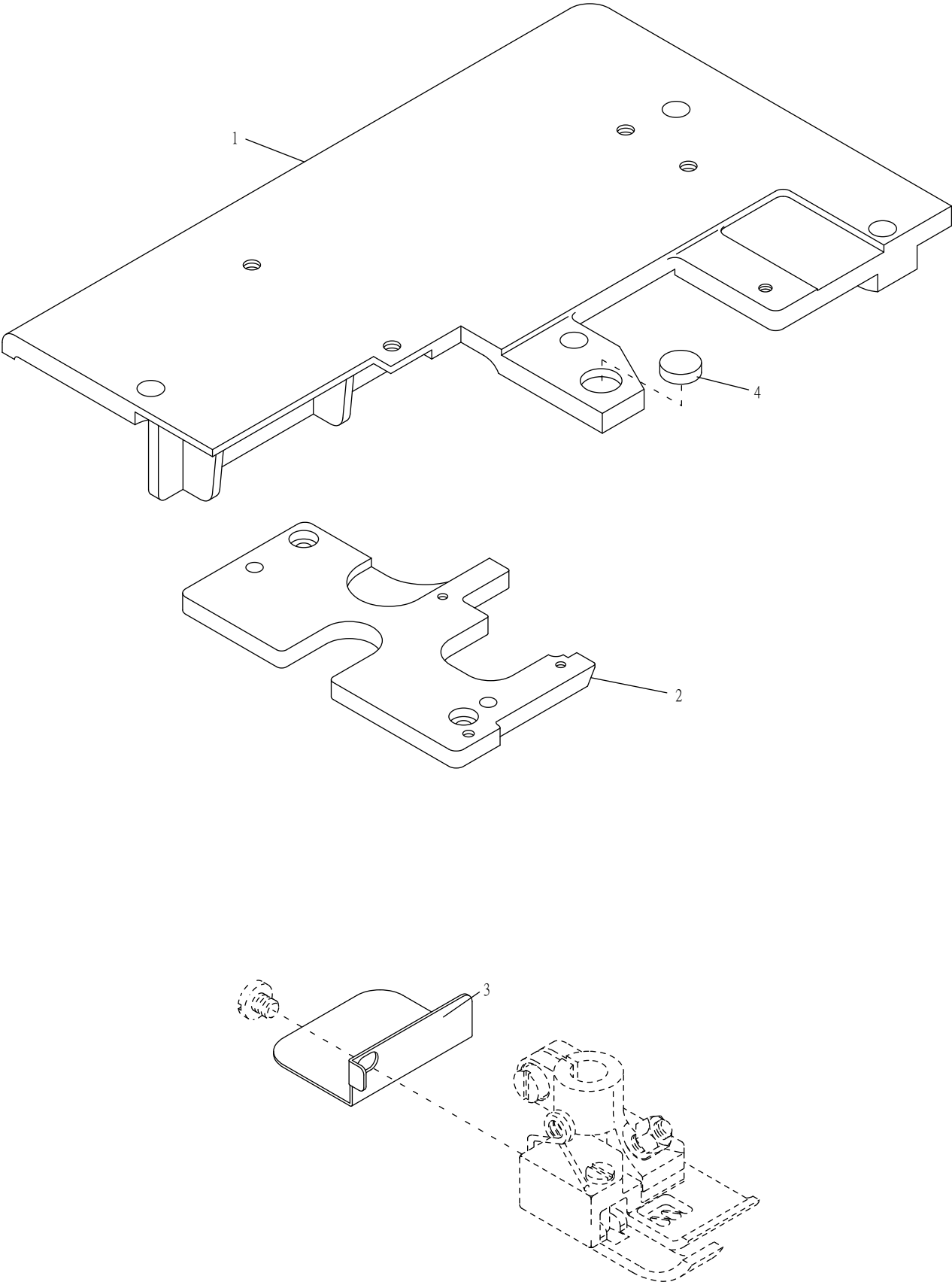
2. TC002 氣動式切帶裝置更換零件



2. TC002 氣動式切帶裝置更換零件

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TC0010201	封蓋 Cloth Plate -----	1
2	4TC0010202	針板座 Needle Plate Support -----	1
3	4TC00102031	導片 Fabric Guide -----	1

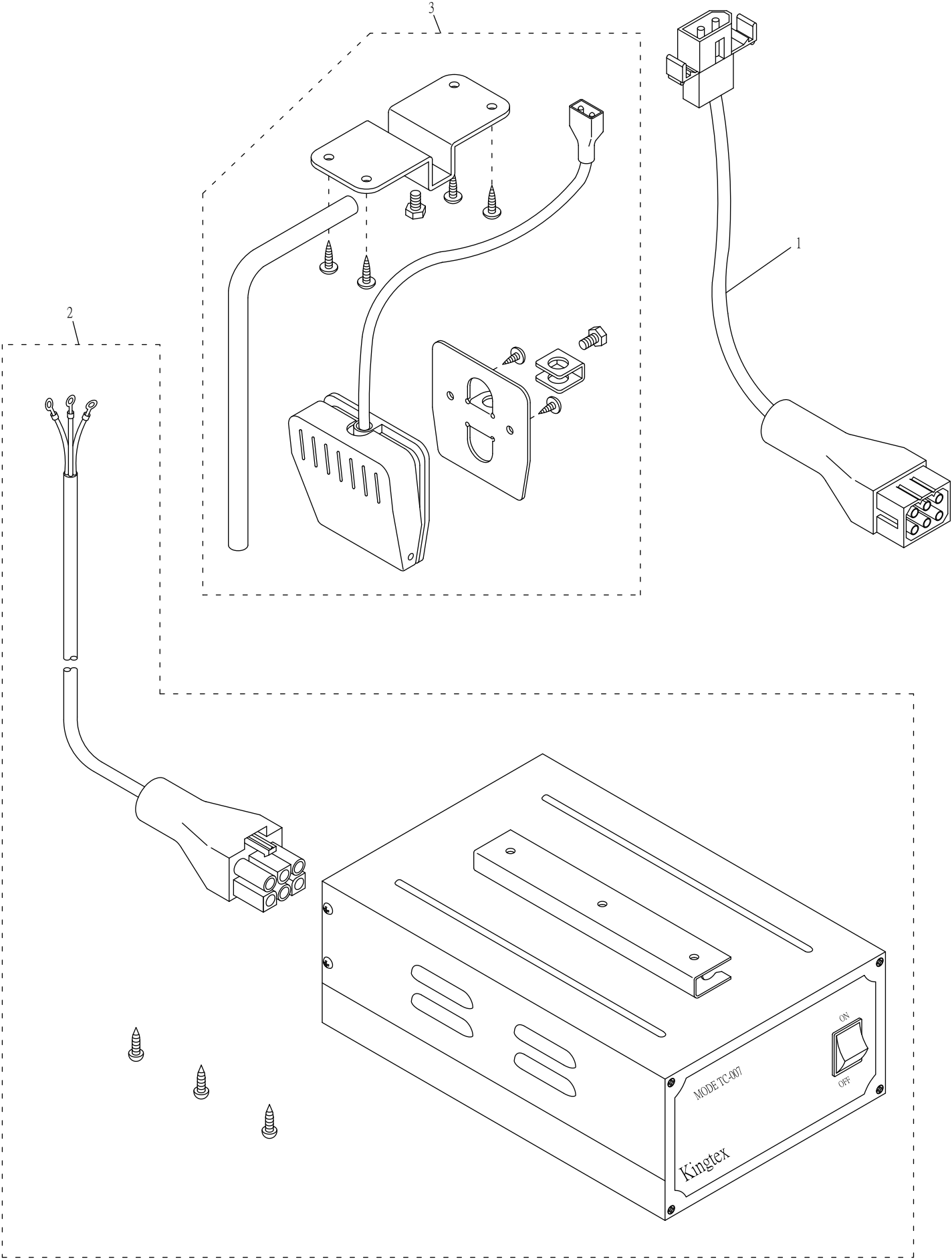
3. TC005 氣動式切帶裝置更換零件



3. TC005 氣動式切帶裝置更換零件

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0040201	封蓋 Cloth Plate -----	1
2	4TC0010202	針板座 Needle Plate Support -----	1
3	4TC00102031	導片 Fabric Guie -----	1
4	2210090126	磁鐵 Magnet -----	1

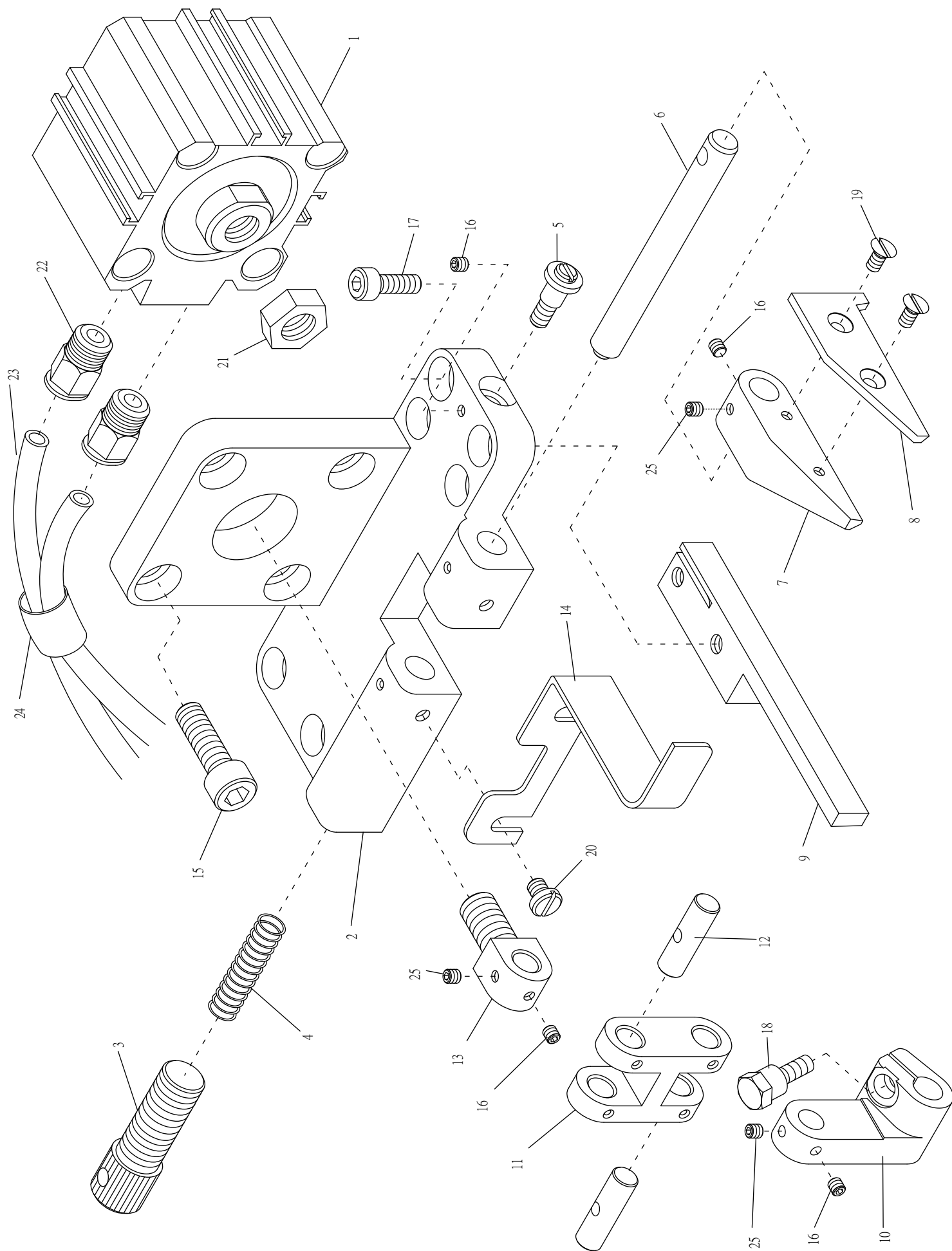
4. TC002 TC005 電動式切帶裝置



4. TC002 TC005 電動式切帶裝置

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0020301	電源線 Cable -----	1
2	4CB0050101	控制箱 Control Box -----	1
3	4TC001A0310	膝控開關組 Knee-Controlled Switch-----	1

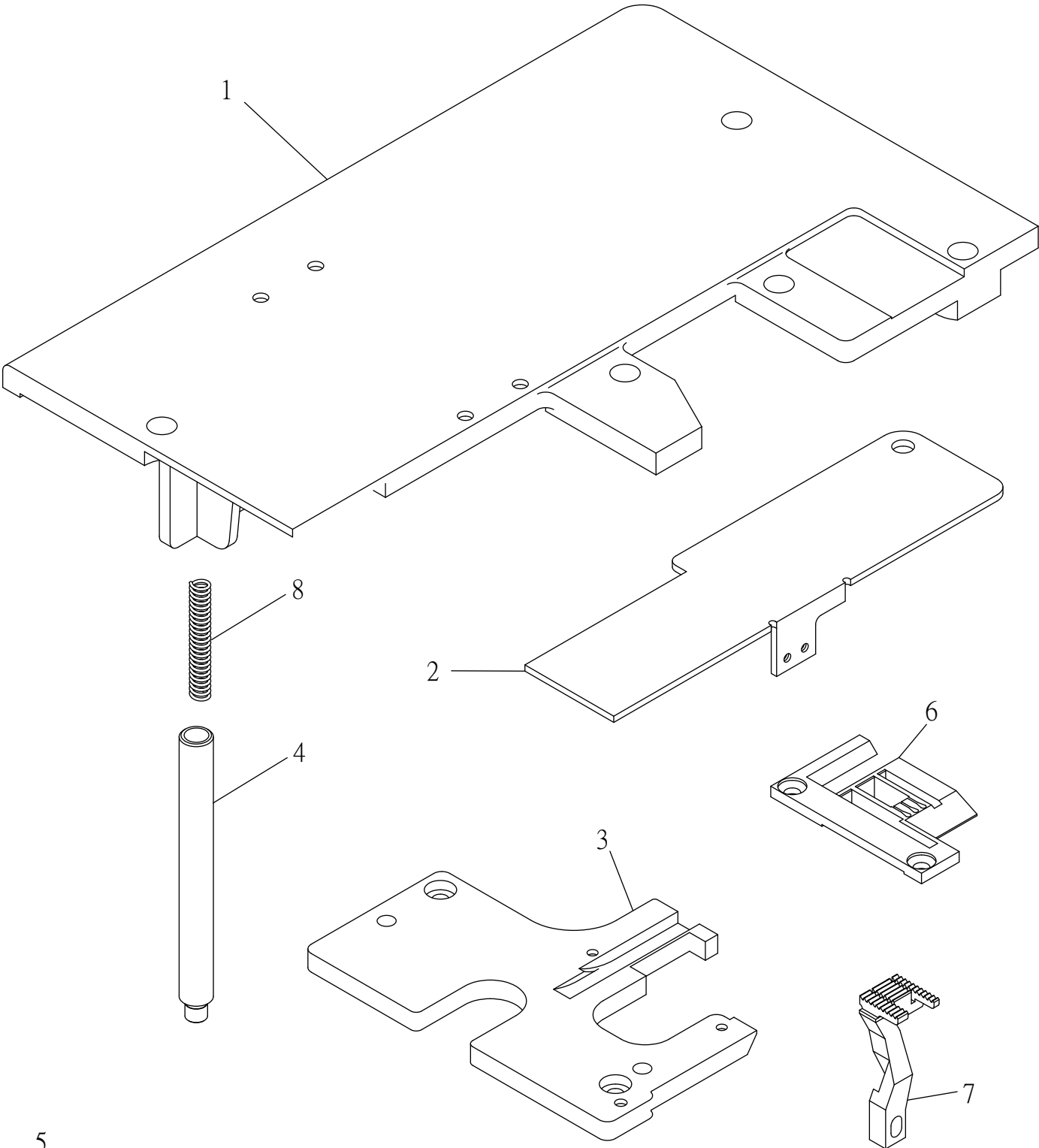
1. TC3氣動式切帶裝置



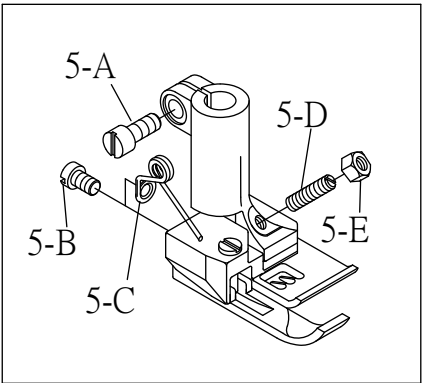
1. TC3氣動式切帶裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TC0030101	氣壓缸 Cylinder (CQ2A 32-15D) -----	1
2	4TC00301021	刀座 Cutting Device Basement -----	1
3	4TC0030103	螺絲 Screw (FTC30103 M10-1.5*25) -----	1
4	4TC0030104	彈簧 Spring -----	1
5	4TC0030105	螺樁 Stud -----	1
6	4TC00301061	軸 Shaft -----	1
7	4TC0030107	刀座 Cutting Knife -----	1
8	4TC0030108	上刀 Upper Knife -----	1
9	4TC0030109	固定刀片 Ledger Blade -----	1
10	4TC00301101	連桿 Connecting Rod -----	1
11	4TC0030111	連桿 Connecting Rod -----	1
12	4TC0030112	軸 Shaft -----	1
13	4TC0030113	接頭 Connector -----	1
14	4TC0030114	護指擋片-----	1
15	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	4
16	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	4
17	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12) -----	6
18	4TC0030118	螺樁 Stud-----	1
19	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	2
20	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*8) -----	2
21	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5) -----	1
22	4TC0010129	空氣管接頭 Connector -----	2
23	4TC0010130	空氣管 Air Tube -----	2
24	4TC0010131	固定管 Bobbin -----	2
25	8MN03200400C	螺絲 Screw (Ct1242 M3-0.5*4) -----	3

2. TC003氣動式切帶裝置



5



5. 壓腳組 Presser Foot

針距	圖號
5.6	5221PF03561 (PFF03561)
6.4	5221PF03641 (PFF03641)

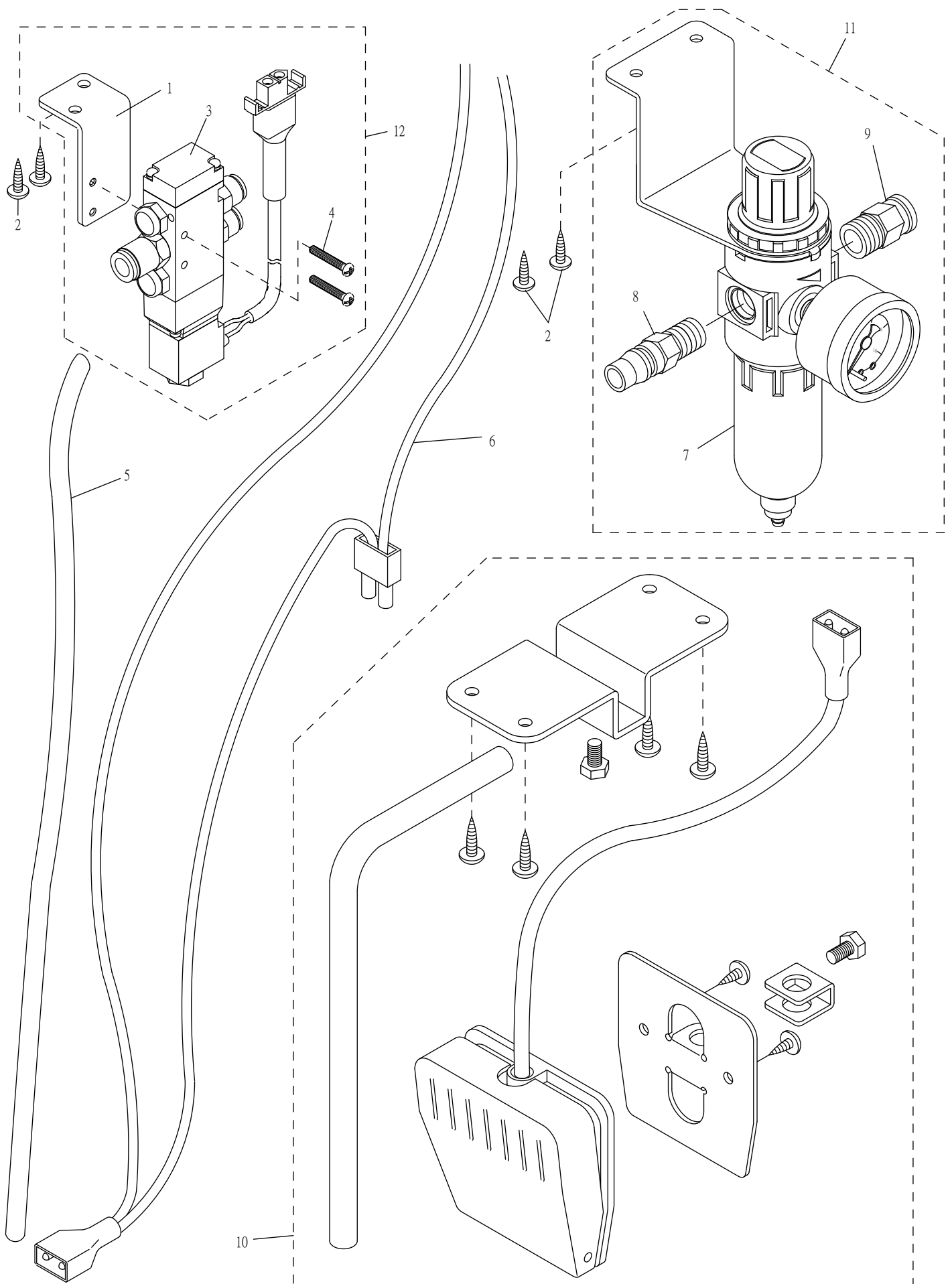
6. 針板 Needle Plate

針距	圖號
5.6	5221TP03562 (TPF03562)
6.4	5221TP03642 (TPF03642)

2. TC003氣動式切帶裝置

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0030201	封蓋 Rear Plate -----	1
2	4TC0030202	護線蓋 Cloth Plate -----	1
3	4TC0030203	針板座 Needle Plate Seat -----	1
4	4TC0030204	壓腳棒 Presser Bar -----	1
5	-----	壓腳組 Presser Foot -----	1
5-A	5220PF0356M	螺絲 Screw (M3.5-0.6*8) -----	1
5-B	5220PF0356K	螺絲 Screw (1/8"-44*5) -----	1
5-C	5220PF0356J	彈簧 Spring -----	1
5-D	5220PF0356G	螺絲 Screw (1/8"-44*15) -----	1
5-E	5220PF0356D	螺帽 Nut -----	1
6	-----	針板 Needle Plate -----	1
7	5221FD03565	主送布齒 Main Feed Dog -----	1
8	4TC0030208	彈簧 Spring -----	1

3. TC001/TC003/TC004/TC008/TC009 空壓組件
Compressed Air Components For TC001/TC003/TC004/TC008/TC009

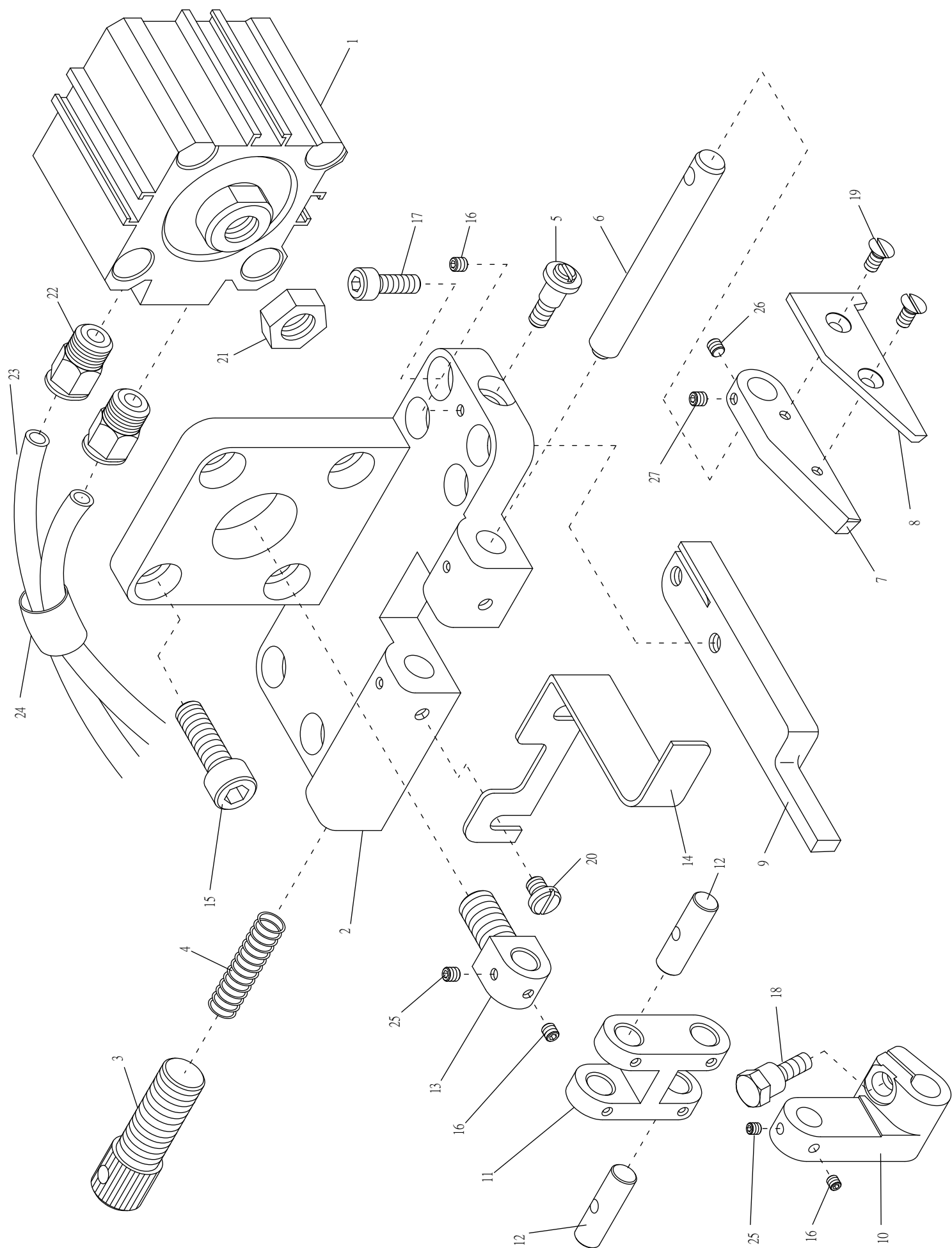


3. TC001/TC003/TC004/TC008/TC009 空壓組件

Compressed Air Components For TC001/TC003/TC004/TC008/TC009

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC00103011	楔片座 Wedfe Seat -----	1
2	8WD30000015B	木螺絲 Wood Screw -----	4
3	4TC0010303	換向閥 Electromagnetic Valve -----	1
4	8MC03202006D	螺絲 Screw (FTC10304 M3-0.5*20) -----	2
5	4TC0010305	空氣管 Air Ttube -----	1
6	4TC0010306	電源線 Cable -----	1
7	4UTB0004321	調壓濾水閥 Regulator -----	1
8	4UTB010455	C型快速接頭 Connector -----	1
9	4UTB010456	8mm空氣管接頭 Connector -----	1
10	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1
11	4UTB00A04581	調壓濾水閥組 Regulator Asm. -----	1
12	4TC001A03121	換向閥組 Electromagnetic Valve Asm. -----	1

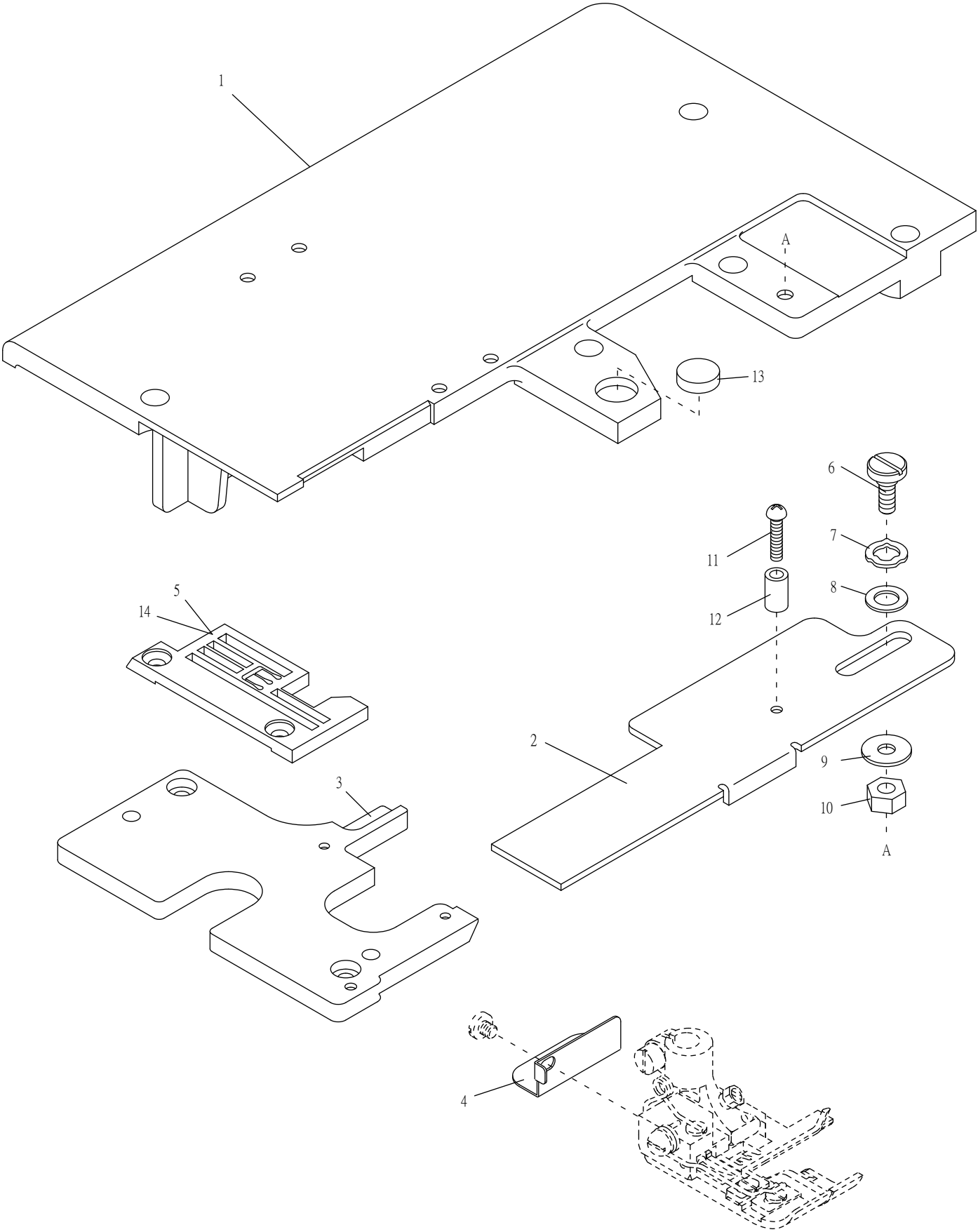
1. TC008 氣動式切帶裝置



1. TC008 氣動式切帶裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TC0030101	氣壓缸 Cylinder (CQ2A 32-15D) -----	1
2	4TC00301021	刀座 Cutting Device Basement -----	1
3	4TC0030103	螺絲 Screw (FTC30103 M10-1.5*25) -----	1
4	4TC0030104	彈簧 Spring -----	1
5	4TC0030105	螺樁 Stud -----	1
6	4TC00801061	軸 Shaft -----	1
7	4TC0080107	刀座 Cutting Knife -----	1
8	4TC0030108	上刀 Upper Knife -----	1
9	4TC0080109	固定刀片 Ledger Blade -----	1
10	4TC00301101	連桿 Connecting Rod -----	1
11	4TC0030111	連桿 Connecting Rod -----	1
12	4TC0030112	軸 Shaft -----	2
13	4TC0030113	接頭 Connector -----	1
14	4TC0030114	護指擋片-----	1
15	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	4
16	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	3
17	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12) -----	6
18	4TC0030118	螺樁 Stud-----	1
19	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	2
20	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*8) -----	2
21	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5) -----	1
22	4TC0010129	空氣管接頭 Connector -----	2
23	4TC0010130	空氣管 Air Tube -----	2
24	4TC0010131	固定管 Bobbin -----	2
25	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4) -----	2
26	8MN85240300A	螺絲 Screw (UH0302 M3.5-0.6*3) -----	1
27	8MN85240400C	螺絲 Screw (TC80127 M3.5-0.6*4) -----	1

2. TC008 氣動式切帶裝置



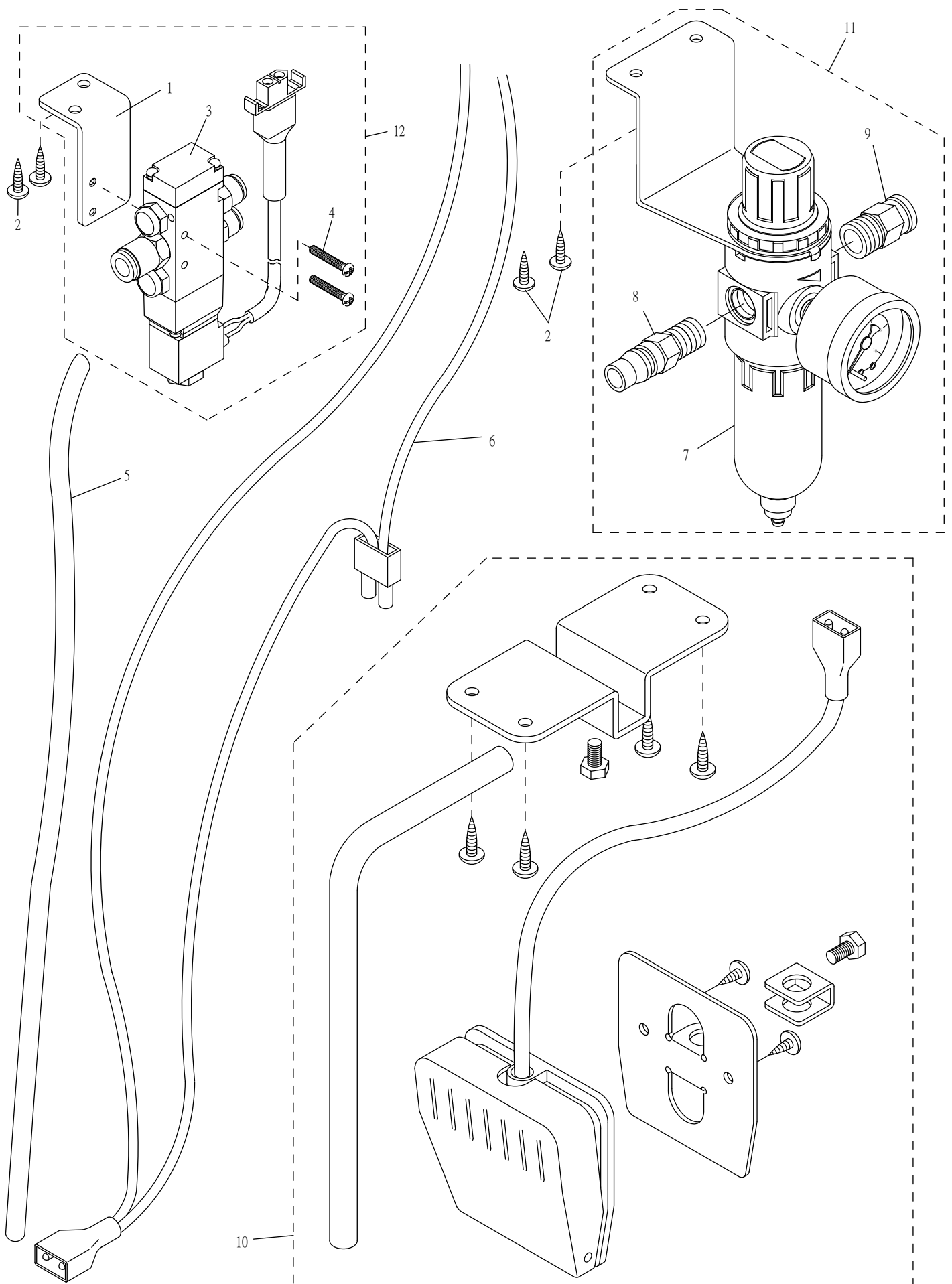
2. TC008 氣動式切帶裝置

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0080201	封蓋 Rear Plate -----	1
2	4TC0080202	護線蓋 Cloth Plate -----	1
3	4TC0080203	針鉋座 Needle Plate Seat -----	1
4	4TC00802041	導片 Fabric Guide -----	1
*5	5221TP39562	針鉋 Needle Plate (5.6 針距) -----	1
6	2210090121	螺絲 Screw -----	1
7	90WW060	波型墊圈 Wave Washer -----	1
8	2200000910	墊圈 Washer (CT0910)-----	1
9	2210090124	墊圈 Washer -----	1
10	8MA95300307A	螺帽 Nut -----	1
11	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*12.5) -----	1
12	2210090120	手柄 Spacer -----	1
13	2210090126	磁鐵 Magnet -----	1
**14	5221TP39642	針鉋 Needle Plate (6.4 針距) -----	1

* : 56 M 用For 56M

** : 64 M 用For 64 M

3. TC001/TC003/TC004/TC008/TC009 空壓組件
Compressed Air Components For TC001/TC003/TC004/TC008/TC009

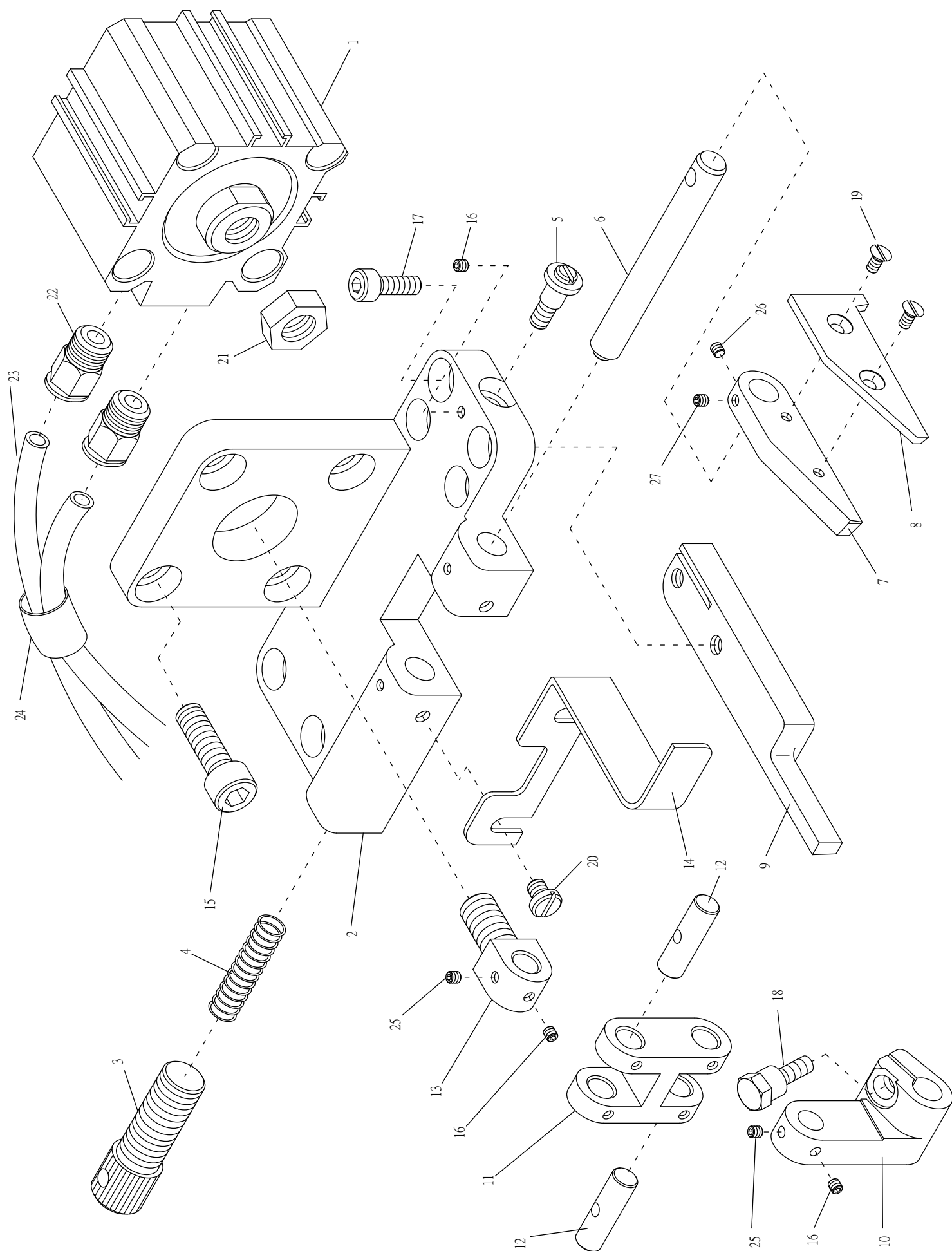


3. TC001/TC003/TC004/TC008/TC009 空壓組件

Compressed Air Components For TC001/TC003/TC004/TC008/TC009

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC00103011	楔片座 Wedfe Seat -----	1
2	8WD30000015B	木螺絲 Wood Screw -----	4
3	4TC0010303	換向閥 Electromagnetic Valve -----	1
4	8MC03202006D	螺絲 Screw (FTC10304 M3-0.5*20) -----	2
5	4TC0010305	空氣管 Air Ttube -----	1
6	4TC0010306	電源線 Cable -----	1
7	4UTB0004321	調壓濾水閥 Regulator -----	1
8	4UTB010455	C型快速接頭 Connector -----	1
9	4UTB010456	8mm空氣管接頭 Connector -----	1
10	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1
11	4UTB00A04581	調壓濾水閥組 Regulator Asm. -----	1
12	4TC001A03121	換向閥組 Electromagnetic Valve Asm. -----	1

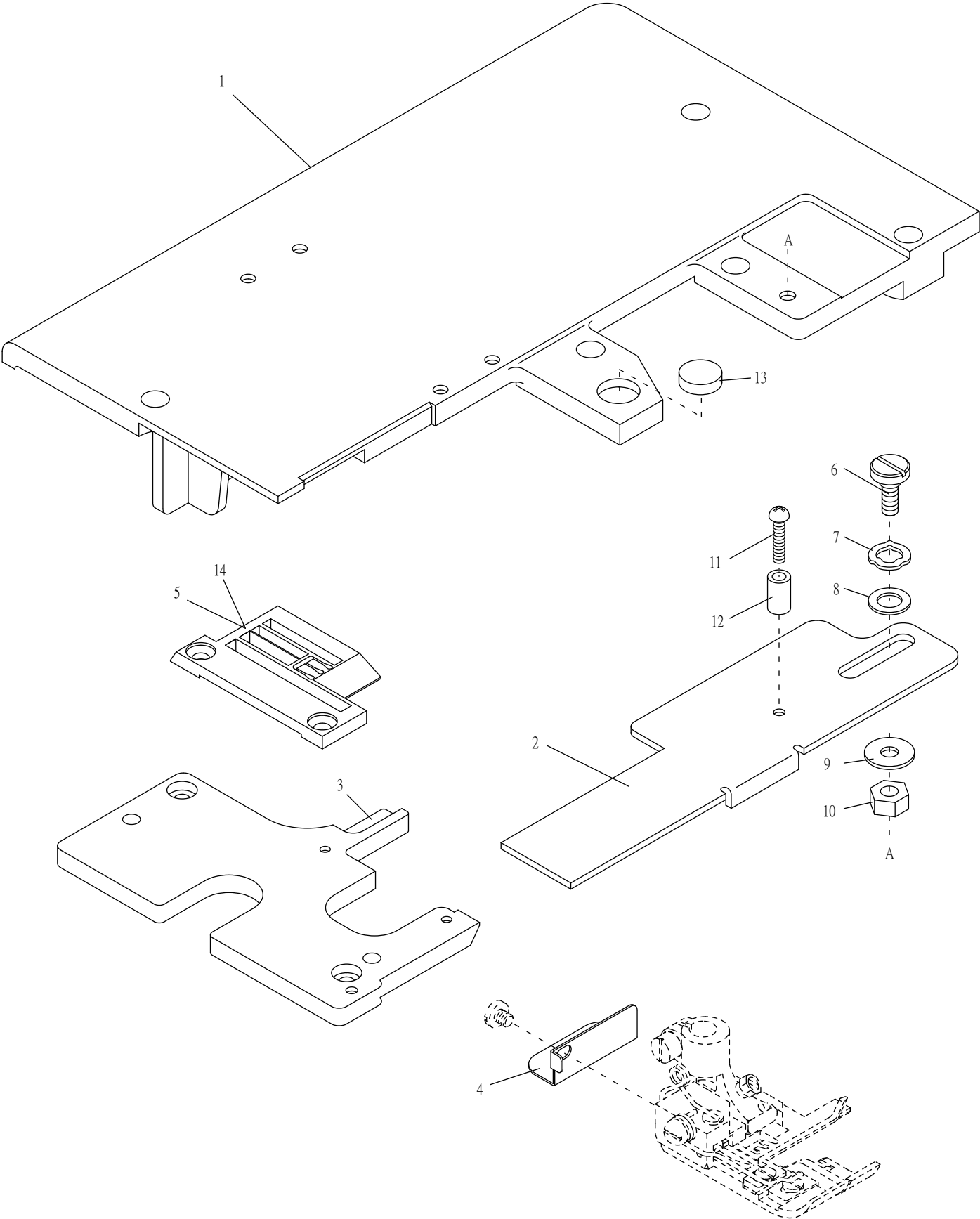
1. TC009 氣動式切帶裝置



1. TC009 氣動式切帶裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TC0030101	氣壓缸 Cylinder (CQ2A 32-15D) -----	1
2	4TC00301021	刀座 Cutting Device Basement -----	1
3	4TC0030103	螺絲 Screw (FTC30103 M10-1.5*25) -----	1
4	4TC0030104	彈簧 Spring -----	1
5	4TC0030105	螺樁 Stud -----	1
6	4TC00801061	軸 Shaft -----	1
7	4TC0080107	刀座 Cutting Knife -----	1
8	4TC0030108	上刀 Upper Knife -----	1
9	4TC0090109	固定刀片 Ledger Blade -----	1
10	4TC00301101	連桿 Connecting Rod -----	1
11	4TC0030111	連桿 Connecting Rod -----	1
12	4TC0030112	軸 Shaft -----	2
13	4TC0030113	接頭 Connector -----	1
14	4TC0030114	護指擋片 -----	1
15	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	4
16	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	3
17	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12) -----	6
18	4TC0030118	螺樁 Stud -----	1
19	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	2
20	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*8) -----	2
21	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5) -----	1
22	4TC0010129	空氣管接頭 Connector -----	2
23	4TC0010130	空氣管 Air Tube -----	2
24	4TC0010131	固定管 Bobbin -----	2
25	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4) -----	2
26	8MN85240300A	螺絲 Screw (UH0302 M3.5-0.6*3) -----	1
27	8MN85240400C	螺絲 Screw (TC80127 M3.5-0.6*4) -----	1

2. TC009 氣動式切帶裝置



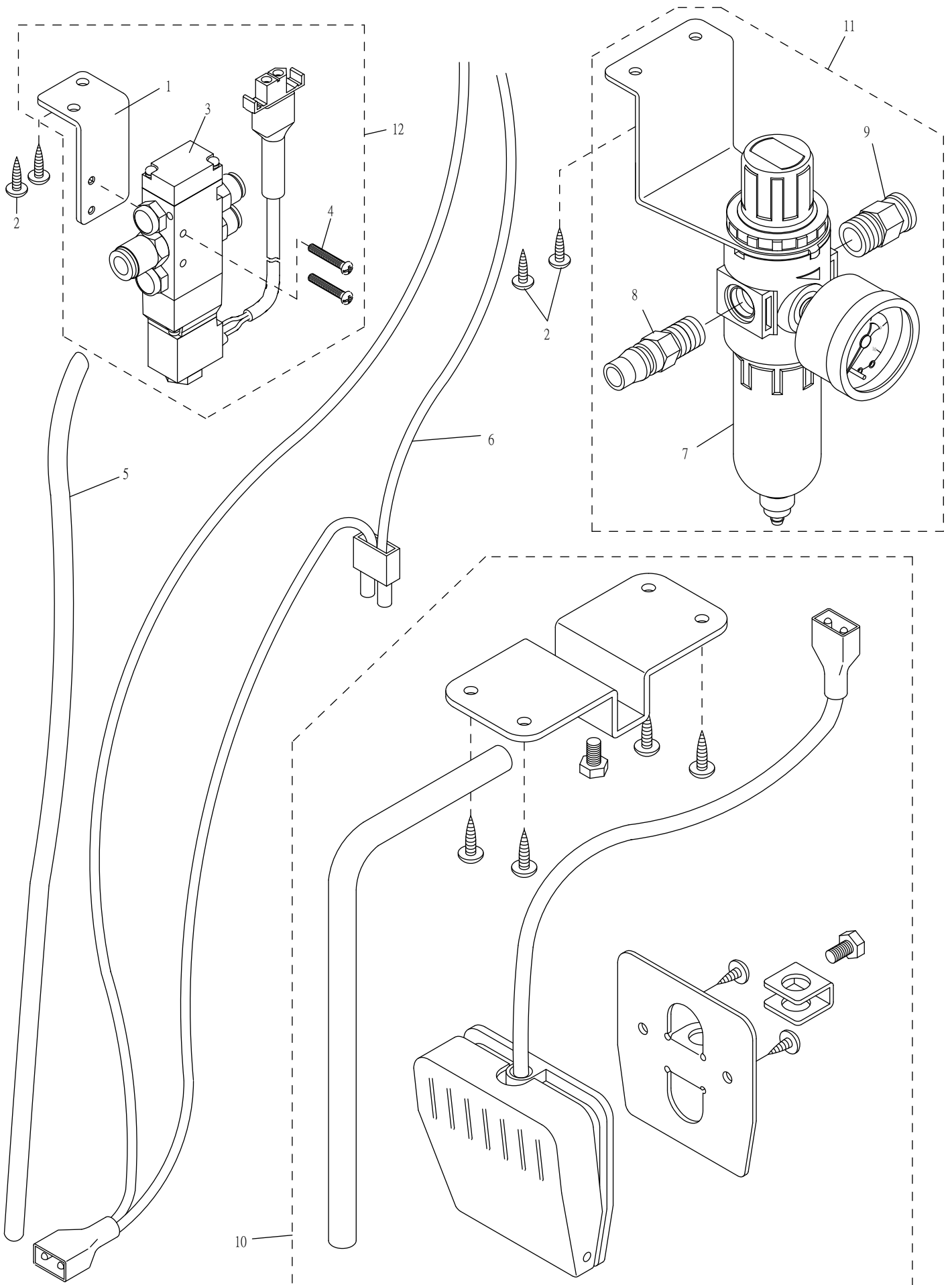
2. TC009 氣動式切帶裝置

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0080201	封蓋 Rear Plate -----	1
2	4TC0090202	護線蓋 Cloth Plate -----	1
3	4TC0080203	針鉋座 Needle Plate Seat -----	1
4	4TC00802041	導片 Fabric Guide -----	1
*5	5221TP03563	針鉋 Needle Plate (5.6 針距) -----	1
6	2210090121	螺絲 Screw -----	1
7	90WW060	波型墊圈 Wave Washer -----	1
8	2200000910	墊圈 Washer (Ct0910)-----	1
9	2210090124	墊圈 Washer -----	1
10	8MA95300307A	螺帽 Nut -----	1
11	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*12.5) -----	1
12	2210090120	手柄 Spacer -----	1
13	2210090126	磁鐵 Magnet -----	1
**14	5221TP03643	針鉋 Needle Plate (6.4 針距) -----	1

* : 56 M 用 For 56M

** : 64 M 用 For 64 M

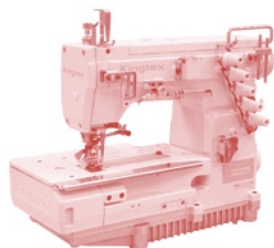
Compressed Air Components For TC001/TC003/TC004/TC008/TC009



3. TC001/TC003/TC004/TC008/TC009 空壓組件

Compressed Air Components For TC001/TC003/TC004/TC008/TC009

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC00103011	楔片座 Wedfe Seat -----	1
2	8WD30000015B	木螺絲 Wood Screw -----	4
3	4TC0010303	換向閥 Electromagnetic Valve -----	1
4	8MC03202006D	螺絲 Screw (FTC10304 M3-0.5*20) -----	2
5	4TC0010305	空氣管 Air Ttube -----	1
6	4TC0010306	電源線 Cable -----	1
7	4UTB0004321	調壓濾水閥 Regulator -----	1
8	4UTB010455	C型快速接頭 Connector -----	1
9	4UTB010456	8mm空氣管接頭 Connector -----	1
10	4TC001A0310	膝控開關組 Knee Switch Complete Set -----	1
11	4UTB00A04581	調壓濾水閥組 Regulator Asm. -----	1
12	4TC001A03121	換向閥組 Electromagnetic Valve Asm. -----	1



FT7000-0-356M
General Plain Seaming
一般車(平)縫



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