

King special.

高速包缝机

HIGH SPEED OVERLOCK MACHINE

K 8076 - XL

使用说明书&零件样本

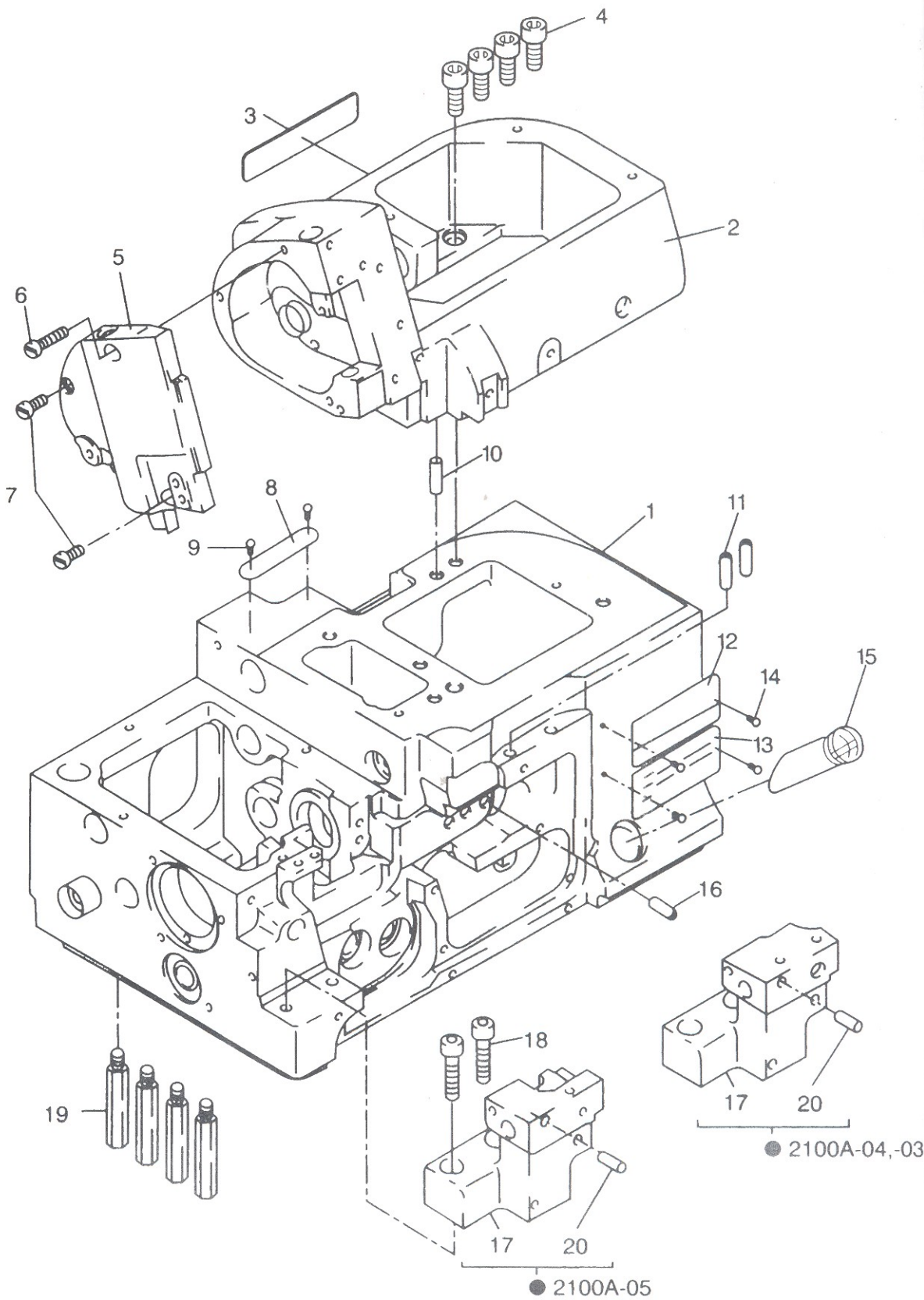
Operation instruction & Parts Book

零件样本
PARTS BOOK

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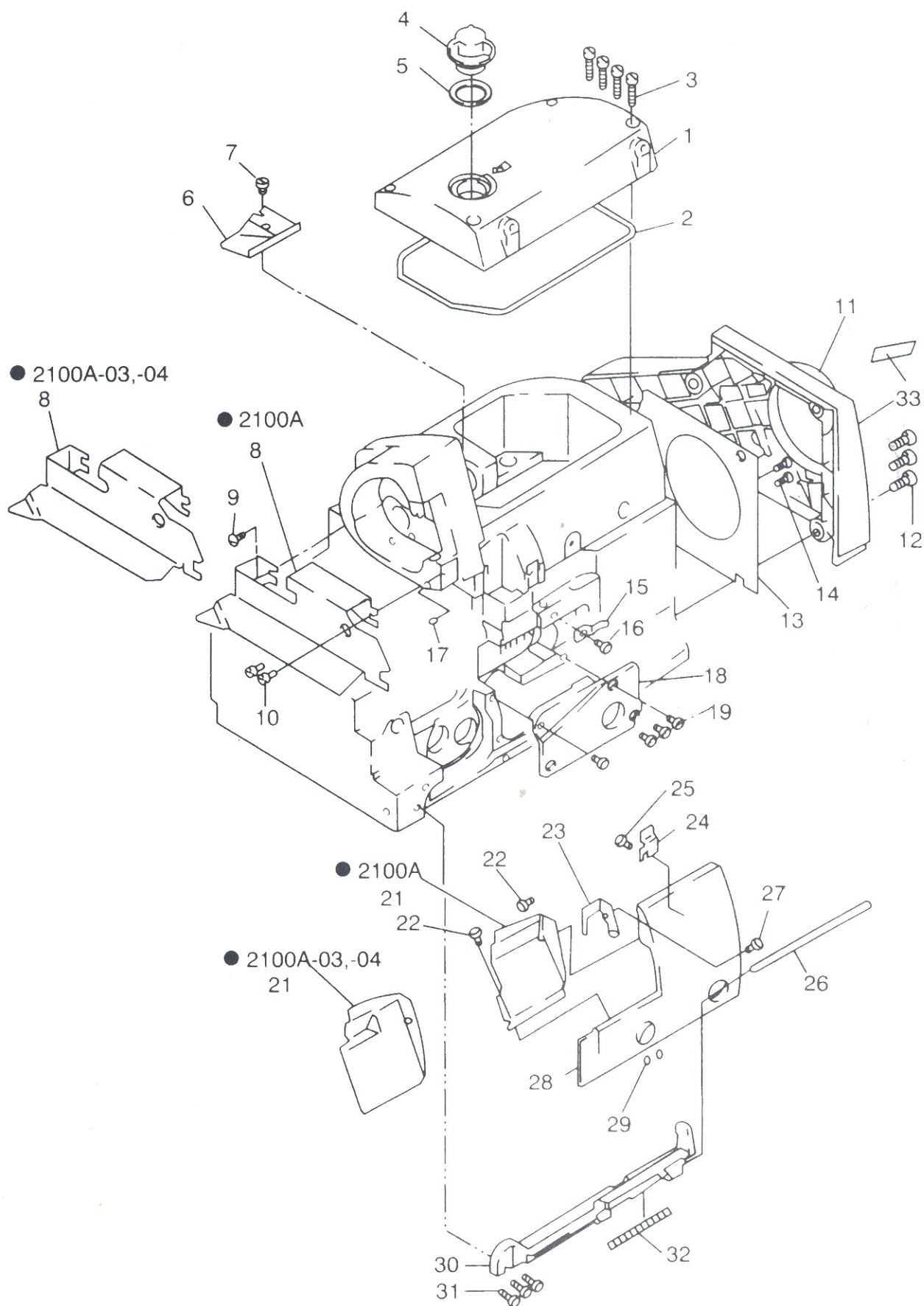
1. 机壳部件① FRAME COMPONENTS①



1. 机壳部件① FRAME COMPONENTS①

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.01-01	底座	BASE PLATE			1	1	1
	208.01-01	底座	BASE PLATE	1	1			
2	209.01-02	机头	HEAD	1	1	1	1	1
3	209.01-03	商标牌	BRAND MARK	1	1	1	1	1
4	209.01-04	机头紧定螺钉	SCREW GB70-85 M6x15.5	4	4	4	4	4
5	209.01-05	机头罩	HEAD COVER	1	1	1	1	1
6	209.01-06	机头罩固定螺钉A	FIXED SCREW A GB65-85 M4x17	1	1	1	1	1
7	209.01-07	机头罩固定螺钉B	FIXED SCREW B GB65-85 M4x9.5	2	2	2	2	2
8	209.01-08	机身编码	CODE FOR BODY	1	1	1	1	1
9	209.01-09	机身编码固定铆钉	RIVET FOR CODE PLATE	2	2	2	2	2
10	209.01-10	定位销	ORIENTATION PIN	1	1	1	1	1
11	209.01-11	过线管	THREAD GUIDE TUBE	2	2	2	2	2
12	209.01-12	型号牌A	MODL A	1	1	1	1	1
13	209.01-13	型号牌B	MODEL B			1		
	207.01-13	型号牌B	MODEL B	1				
	208.01-13	型号牌B	MODEL B		1			
	210.01-13	型号牌B	MODEL B				1	
	239.01-13	型号牌B	MODEL B					1
14	209.01-14	型号牌定位钉	POSITION PIN	4	4	4	4	4
15	209.01-15	圆柱形油窗	OIL WINDOW	1	1	1	1	1
16	209.01-16	限位销	STOPPER	1	1	1	1	1
17	209.01-17	牙架导轨座	FEED BRACKET GUIDE			1	1	1
	208.01-17	牙架导轨座	FEED BRACKET GUIDE	1	1			
18	209.01-18	牙架导轨座固定螺钉	FIXED SCREW	2	2	2	2	2
19	209.01-19	支柱	BRACKET	4	4	4	4	4
20	209.01-20	限位销	STOPPER	1	1	1	1	1

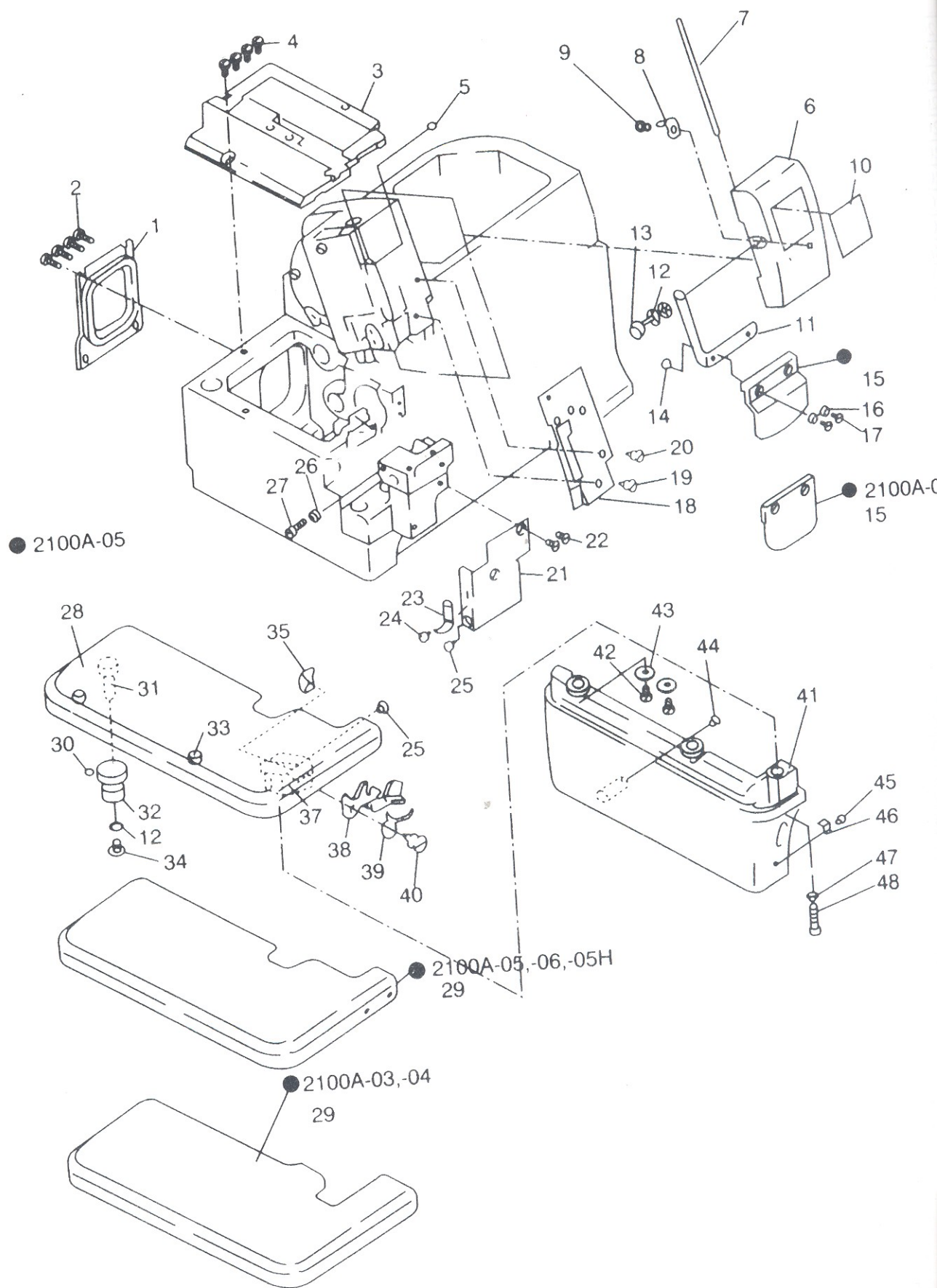
2. 机壳部件② FRAME COMPONENTS②



2. 机壳部件② FRAME COMPONENTS②

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.02-01	上盖	UPPER COVER	1	1	1	1	1
2	209.02-02	油封垫	SEAL CUSHION	1	1	1	1	1
3	209.02-03	上盖螺钉	SCREW	4	4	4	4	4
4	209.02-04	油窗	OIL WINDOW	1	1	1	1	1
5	209.02-05	油窗垫	GASKET	1	1	1	1	1
6	209.02-06	限位板	LIMITED PLATE	1	1	1	1	1
7	209.02-07	限位板螺钉	SCREW GB65-85 M4x5.5	1	1	1	1	1
8	209.02-08	导布板	CLOTH PLATE SIDE COVER			1	1	1
	208-02-08	导布板	CLOTH PLATE SIDE COVER	1	1			
9	209.02-09	导布板螺钉A	SCREW A GB29.1-88 M4x8	1	1	1	1	1
10	209.02-10	导布板螺钉B	SCREW B GB65-85 M3x5	2	2	2	2	2
11	209.02-11	皮带轮罩	BELT COVER	1	1	1	1	1
12	209.02-12	皮带轮罩螺钉	SCREW	3	3	3	3	3
13	209.02-13	右盖板	RIGHT COVER	1	1	1	1	1
14	209.02-14	右盖板螺钉	SCREW	2	2	2	2	2
15	209.02-15	前盖板锁紧舌	FRONT COVER LOCKING FASTENER TONGUE	1	1	1	1	1
16	209.02-16	前盖板锁紧舌螺钉	SCREW GB67-85 M4x4.5	1	1	1	1	1
17	209.02-17	紧定螺钉	SET SCREW GB73-85 M4x4	1	1	1	1	1
18	209.02-18	前盖板	FRONT COVER	1	1	1	1	1
19	209.02-19	前盖板螺钉A	SCREW A GB65-85 M4x5.5	4	4	4	4	4
21	209.02-21	前盖板罩板	FRONT COVER PLATE			1	1	1
	208-02-21	前盖板罩板	FRONT COVER PLATE	1	1			
22	209.02-22	前盖板罩板螺钉	FRONT COVER PLATE SCREW GB65-85 M4x5.5	2	2	2	2	2
23	209.02-23	前盖板防转压板	CLOTH WASTE COVER	1	1	1	1	1
24	209.02-24	前盖板锁紧板	FRONT COVER LOCKING PLATE	1	1	1	1	1
25	209.02-25	前盖板锁紧板螺钉	FRONT COVER LOCKING PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
26	209.02-26	铰链销	HINGE PIN	1	1	1	1	1
27	209.02-27	前盖板防转压板螺钉	SCREW GB65-85 M3x5	1	1	1	1	1
28	209.02-28	前罩壳	FRONT COVER	1	1	1	1	1
29	209.02-29	铰链销紧定螺钉	HINGE PIN SCREW GB73-85 M4x4	3	3	3	3	3
30	209.02-30	前罩壳下铰链	FRONT COVER LOWER HINGE	1	1	1	1	1
31	209.02-31	下铰链螺钉	HINGE SCREW GB65-85 M4x12	3	3	3	3	3
32	209.02-32	铰链销弹簧	HINGE PIN SPRING	1	1	1	1	1
33	209.02-33	铝牌	MARK	1	1	1	1	1

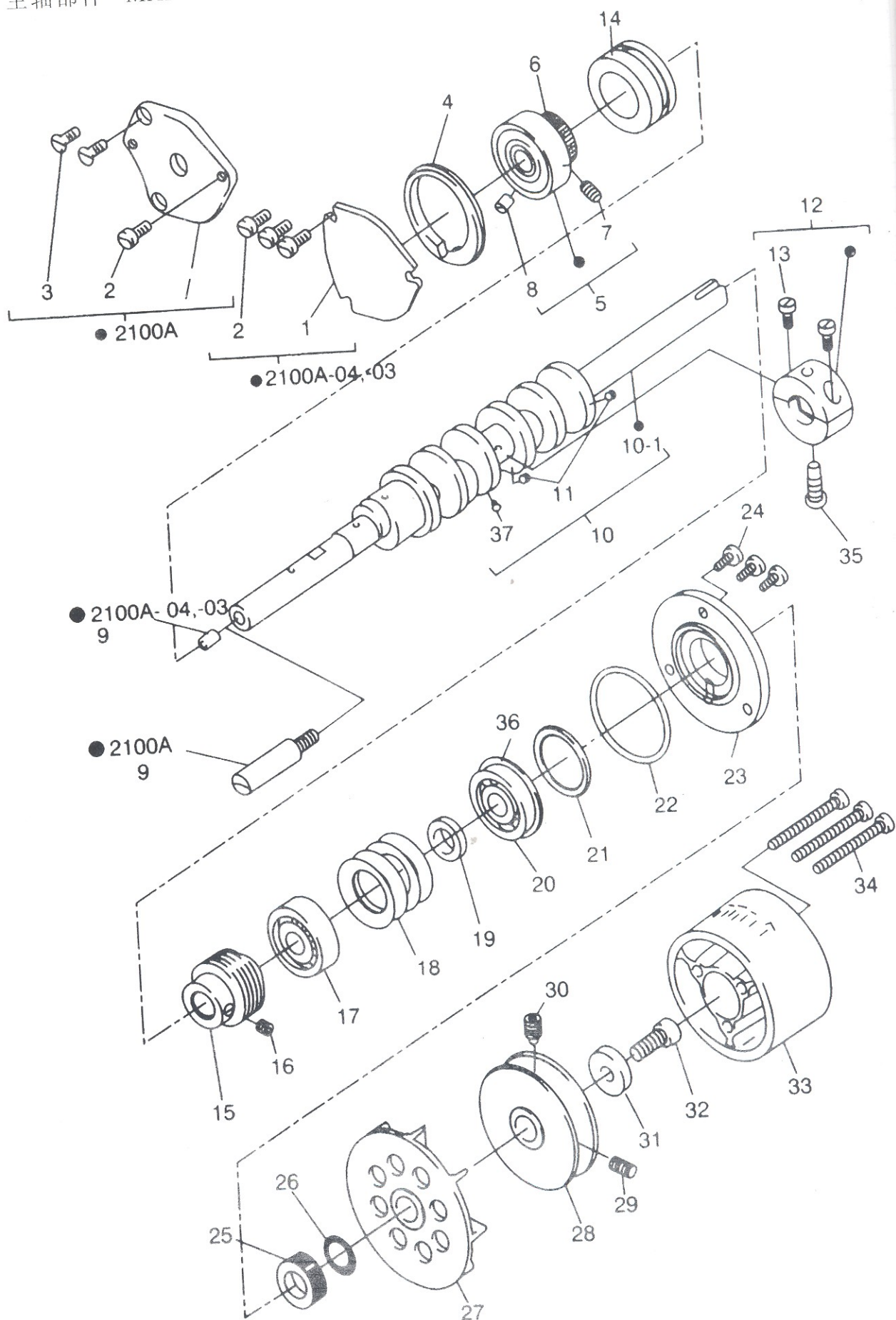
3. 机壳部件③ FRAME COMPONENTS③



3. 机壳部件③ FRAME COMPONENTS③

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.03-01	后盖板	COVER	1	1	1	1	1
2	209.03-02	后盖板螺钉	SCREW GB65-85 M4x9.5	4	4	4	4	4
3	209.03-03	左上盖	FEED MECHANISM COVER	1	1	1	1	1
4	209.03-04	左上盖固定螺钉	SCREW GB29.1-88 M4x8	4	4	4	4	4
5	209.03-05	机针线罩销紧定螺钉	NEEDLE THREAD COVER PIN SCREW GB73-85 M4x4	1	1	1	1	1
6	209.03-06	机针线罩壳	NEEDL THREAD COVER	1	1	1	1	1
7	209.03-07	机针线罩销	NEEDLE THREAD COVER PIN	1	1	1	1	1
8	209.03-08	机针线罩壳锁紧舌	TONGUE	1	1	1	1	1
9	209.03-09	机针线罩壳锁紧舌固定螺钉	SCREW GB65-85 M4x5.5	1	1	1	1	1
10	209.03-10	型号牌	MODEL MARK	1	1	1	1	1
11	209.03-11	观察镜支架	BRACKET	1	1	1	1	1
12	209.03-12	波形弹性垫圈	WAVE WASHER	3	3	3	3	3
13	209.03-13	观察镜支架固定螺钉	SCREW GB65-85 M4x4.5	1	1	1	1	1
14	209.03-14	观察镜支架防震塞	SHOCKPROOF PLUG	1	1	1	1	1
15	209.03-15	观察镜	OIL SIGHT WINDOW			1	1	1
	208-03-15	观察镜	OIL SIGHT WINDOW	1	1			
16	209.03-16	垫片	WASHER	2	2	2	2	2
17	209.03-17	观察镜固定螺钉	OIL SIGHT WINDOW SCREW GB65-85 M3x5.5	2	2	2	2	2
18	209.03-18	穿线固定板	FIXED PLATE	1	1	1	1	1
19	209.03-19	穿线固定板螺钉A	SCREW A GB65-85 M4x5.5	1	1	1	1	1
20	209.03-20	穿线固定板螺钉B	SCREW B	1	1	1	1	1
21	209.03-21	牙架导轨座防护板	PROTECTIVE PLATE	1	1	1	1	1
22	209.03-22	牙架导轨座防护板固定螺钉	SCREW GB68-85 M4x7	2	2	2	2	2
23	209.03-23	牙架导轨座防护板压板	PROTECTIVE PLATE	1	1	1	1	1
24	209.03-24	牙架导轨座防护板压板固定螺钉	SCREW SM9/64"x40x4	1	1	1	1	1
25	209.03-25	牙架导轨座防护板防震塞	SHOCKPROOF PLUG	1	1	1	1	1
26	209.03-26	调节螺母	ADJUSTABLE NUT	1	1	1	1	1
27	209.03-27	调节螺钉	REGULATING SCREW GB818-85 M4x16	1	1	1	1	1
28	209.03-28	缝台组件	CLOTH PLATE ASM			1	1	1
	208-03-28	缝台组件	CLOTH PLATE ASM	1	1			
29	209.03-29	缝台	CLOTH PLATE			1	1	1
	208-03-29	缝台	CLOTH PLATE	1	1			
30	209.03-30	缝台转动轴固定螺钉	SCREW GB73-85 M4x4	1	1	1	1	1
31	209.03-31	缝台转动轴	RUNNING SHAFT	1	1	1	1	1
32	209.03-32	缝台转动轴套	RUNNING SHAFT PUSHING	1	1	1	1	1
33	209.03-33	固定螺钉套	FIXED SCREW BUSH	3	3	3	3	3
34	209.03-34	缝台转动轴套固定螺钉	SCREW	1	1	1	1	1
35	209.03-35	缝台闸固定板	FIXED PLATE	1	1	1	1	1
37	209.03-37	下罩壳联接架	LINK STAND	1	1	1	1	1
38	209.03-38	缝台闸	CLOTH PLATE LATCH	1	1	1	1	1
39	209.03-39	缝台闸弹簧	CLOTH PLATE LATCH SPRING	1	1	1	1	1
40	209.03-40	缝台闸固定螺钉	CLOTH PLATE FIXING SCREW	1	1	1	1	1
41	209.03-41	缝台下罩壳	CLOTH PLATE LOWER COVER	1	1	1	1	1
42	209.03-42	下罩壳固定螺钉A	LOWER COVER FIXING SCREW A GB65-85 M4x5.5	2	2	2	2	2
43	209.03-43	下罩壳垫圈	WASHER	2	2	2	2	2
44	209.03-44	缝台下罩壳防震塞	SHOCKPROOF CUSHION	2	2	2	2	2
45	209.03-45	下罩壳压板螺钉	SCREW GB65-85 M3□□4	3	3	3	3	3
46	209.03-46	下罩壳压板	LOWER COVER PRESS PLATE	1	1	1	1	1
47	209.03-47	弹簧垫圈	WASHER	1	1	1	1	1
48	209.03-48	下罩壳固定螺钉B	LOWER COVER FIXING SCREW B GB65-85 M4x20	1	1	1	1	1

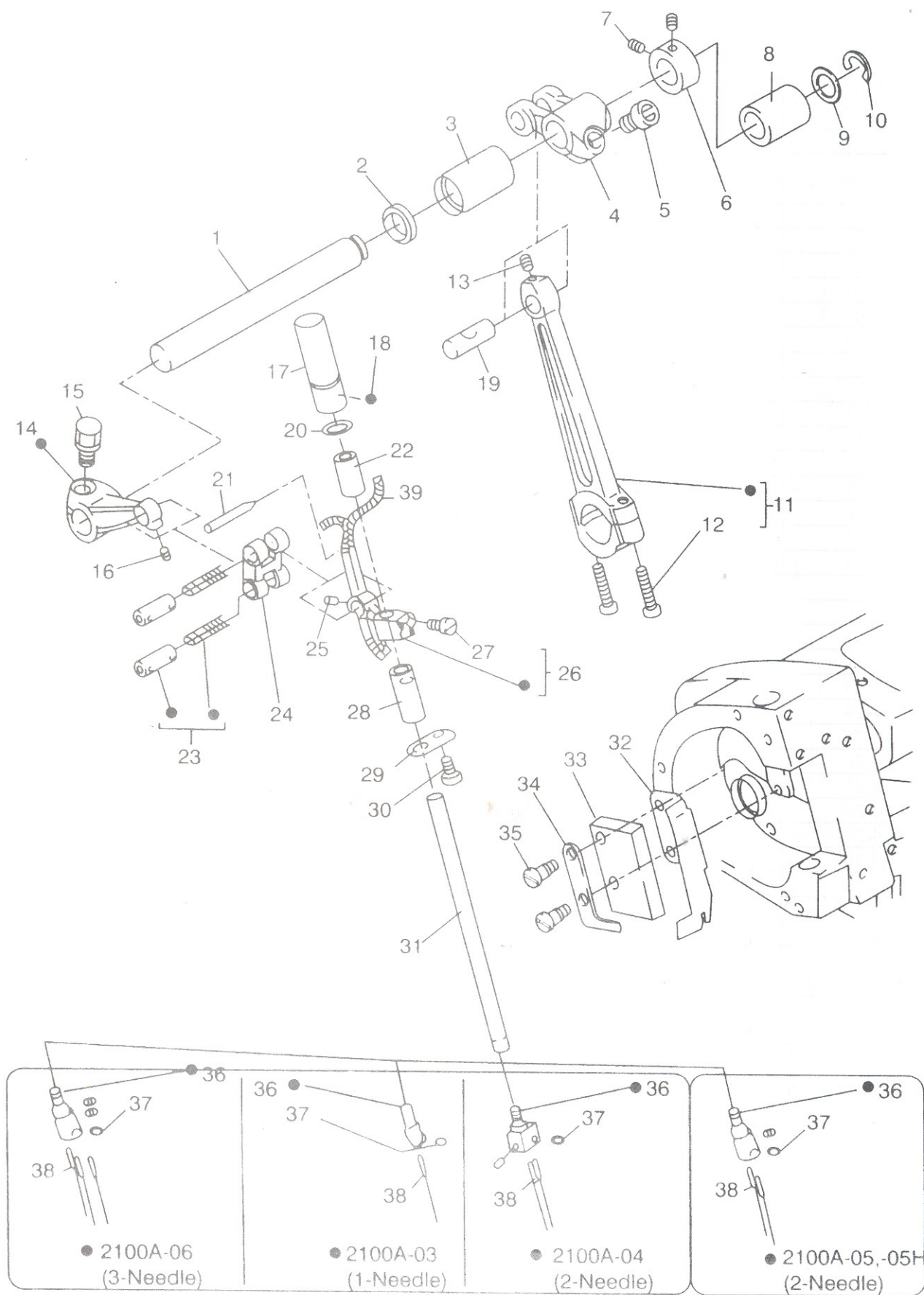
4. 主轴部件 MAIN SHAFT COMPONENTS



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序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.04-01	轴承座	BEARING BRACKET			1	1	1
	208-04-01	轴承座	BEARING BRACKET	1	1			
2	209.04-02	轴承座固定螺钉A	BEARING BRACKET SCREW A GB65-85 M4x10	3	3	1	1	1
3	209.04-03	轴承座固定螺钉B	BEARING BRACKET SCREW B GB68-85 M4x10			2	2	2
4	209.04-04	油封	OIL SEAL	1	1	1	1	1
5	209.04-05	带密封单列向心球滚珠轴承	BALL BEARING ROD	1	1	1	1	1
6	209.04-06	带密封单列向心球轴承紧套	BALL BEARING ROD	1	1	1	1	1
7	209.04-07	轴承紧套紧定螺钉A	SCREW A GB77-85 M5x10	1	1	1	1	1
8	209.04-08	轴承紧套紧定螺钉B	SCREW B GB77-85 M5x5	1	1	1	1	1
9	209.04-09	凸轮轴	CAM SHAFT			1	1	1
	208-04-09	主轴端螺钉	SCREW	1	1			
10	209.04-10	主轴组件	MAIN SHAFT ASM.	1	1	1	1	1
10-1	209.04-10-1	主轴	MAIN SHAFT	1	1	1	1	1
11	209.04-11	主轴堵螺钉	SCREW SM9/64"x40x3	2	2	2	2	2
12	209.04-12	主轴中轴套	MAIN SHAFT INTERMEDIATE BUSHING	1	1	1	1	1
13	209.04-13	主轴中轴套螺钉A	MAIN SHAFT INTERMEDIATE BUSHING SCREW A SM9/64x40x7.5	2	2	2	2	2
14	209.04-14	主轴中轴套轴承	MAIN SHAFT INTERMEDIATE BUSHING BEARING	1	1	1	1	1
15	209.04-15	蜗杆	WORM	1	1	1	1	1
16	209.04-16	蜗杆紧定螺钉	WORM SET SCREW GB77-85 M5x5	1	1	1	1	1
17	209.04-17	单列向心球滚珠轴承	BALL BEARING	1	1	1	1	1
18	209.04-18	碗形弹性垫圈	FLEXIBLE WASHER	4	4	4	4	4
19	209.04-19	垫片	WASHER	1	1	1	1	1
20	209.04-20	带密封单列向心球滚珠轴承	BALL BEARING	1	1	1	1	1
21	209.04-21	垫片	WASHER	1	1	1	1	1
22	209.04-22	O型圈	O GASKET	1	1	1	1	1
23	209.04-23	后轴承盖	BACK BEARING COVER	1	1	1	1	1
24	209.04-24	后轴承盖螺钉	BACK BEARING COVER SCREW GB65-85 M4x9.5	3	3	3	3	3
25	209.04-25	油封	OIL SEAL	1	1	1	1	1
26	209.04-26	O型密封圈	O GASKET	1	1	1	1	1
27	209.04-27	叶轮	LEAF WHEEL	1	1	1	1	1
28	209.04-28	皮带轮	PULLEY SET KEY	1	1	1	1	1
29	209.04-29	皮带轮紧定螺钉A	PULLEY SET SCREW A GB77-85 M6x8	1	1	1	1	1
30	209.04-30	皮带轮紧定螺钉B	PULLEY SET SCREW B GB77-85 M6x10	1	1	1	1	1
31	209.04-31	带轮轴向固定垫片	PULLEY SHAFT STOPPER WASHER	1	1	1	1	1
32	209.04-32	带轮轴向固定螺钉	PULLEY SHAFT STOPPER RIVET GB70-85 M6x15.5	1	1	1	1	1
33	209.04-33	手轮	HAND WHEEL	1	1	1	1	1
34	209.04-34	手轮固定螺钉	HAND WHEEL SCREW	3	3	3	3	3
35	209.04-35	主轴中轴套螺钉B	MAIN SHAFT INTERMEDIATE BUSHING SCREW B	1	1	1	1	1
36	209.04-36	孔用弹性挡圈	HOLE FLEXIBLE THRUST RING	1	1	1	1	1
37	209.04-37	标准销	PIN	1	1	1	1	1

5. 针杆驱动部件 NEEDLE DRIVING SHAFT COMPONENTS

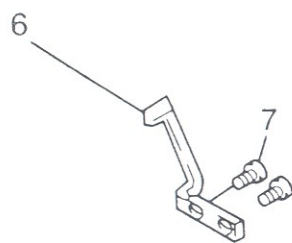
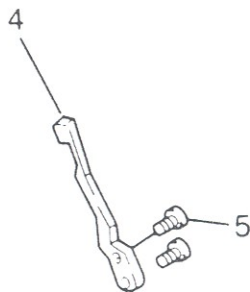
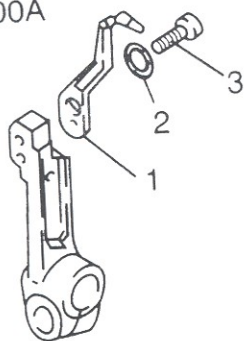


5. 针杆驱动部件 NEEDLE DRIVING SHAFT COMPONENTS

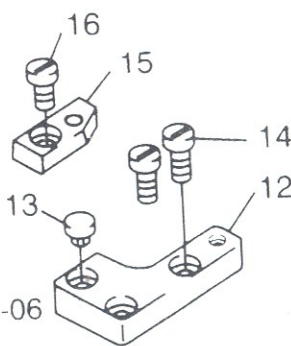
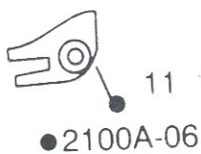
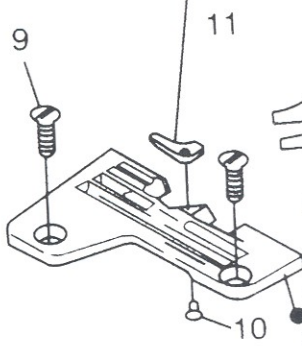
序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.05-01	针杆传动轴	NEEDLE BAR DRIVING SHAFT	1	1	1	1	1
2	209.05-02	密封圈	SEAL CIRCLE	1	1	1	1	1
3	209.05-03	机针传动轴前轴承	NEEDLE BAR SHAFT OIL SEAL	1	1	1	1	1
4	209.05-04	机针传动轴曲柄	NEEDLE DRIVING ROCK SHAFT CRANK	1	1	1		1
	210.05-04	机针传动轴曲柄	NEEDLE DRIVING ROCK SHAFT CRANK				1	
5	209.05-05	机针传动轴曲柄螺钉	NEEDLE DRIVING ROCK SHAFT CRANK SCREW GB70-85 M6x12	1	1	1	1	1
6	209.05-06	机针传动轴挡圈	NEEDLE DRIVING SHAFT THRUST RING	1	1	1	1	1
7	209.05-07	挡圈紧定螺钉	THRUST RING SET SCREW GB73-85 M4x4	2	2	2	2	2
8	209.05-08	机针传动轴后轴承	NEEDLE DRIVING BACK BEARING	1	1	1	1	1
9	209.05-09	铜垫片	WASHER	4	4	4	4	4
10	209.05-10	卡簧	CLIP SPRING	1	1	1	1	1
11	209.05-11	机针传动连杆	NEEDLE DRIVING LEVER	1	1	1	1	1
12	209.05-12	机针传动连杆螺钉	NEEDLE DRIVING LEVER SCREW GB818-85 M4x16	2	2	2	2	2
13	209.05-13	机针传动连杆紧定螺钉	NEEDLE DRIVING LEVER SET SCREW GB73-85 M4x6	1	1	1	1	1
14	209.05-14	针杆传动摆杆	NEEDLE BAR VIBRATING LEVER	1	1	1	1	1
15	209.05-15	针杆传动摆杆螺钉	NEEDLE BAR VIBRATING LEVER SCREW	1	1	1	1	1
16	209.05-16	针杆传动摆杆紧定螺钉	NEEDLE BAR VIBRATING LEVER SET SCREW	1	1	1	1	1
17	209.05-17	针杆上节杆	NEEDLE BAR APPER LEVER	1	1	1	1	1
18	209.05-18	针杆上节杆紧定螺钉	NEEDLE BAR APPER LEVER SET SCREW GB73-85 M4x4	1	1	1	1	1
19	209.05-19	机针传动连杆销	PIN	1	1	1	1	1
20	209.05-20	O型密封圈	O GASKET	1	1	1	1	1
21	209.05-21	油线固定销	PIN	1	1	1	1	1
22	209.05-22	针杆上轴套	NEEDLE BAR UPPER BUSHING	1	1	1	1	1
23	209.05-23	双孔连杆销	PIN	2	2	2	2	2
24	209.05-24	双孔连杆	DOUBLE HOLE LING	1	1	1	1	1
25	209.05-25	针杆滑块紧定螺钉	SET SCREW FOR SLIDE BLOCK	1	1	1	1	1
26	209.05-26	针杆滑块	NEEDLE BAR SLIDE BLOCK	1	1	1	1	1
27	209.05-27	针杆滑块固定螺钉	SET SCREW FOR SLIDE BLOCK SM9/64"x40x7.5	1	1	1	1	1
28	209.05-28	针杆下轴套	NEEDLE BAR LOWER BUSHING	1	1	1	1	1
29	209.05-29	压板	PRESSER PLATE	1	1	1	1	1
30	209.05-30	压板螺钉	PRESSER PLATE SCREW	1	1	1	1	1
31	209.05-31	针杆	NEEDLE BAR	1	1	1	1	1
32	209.05-32	回油毡夹	OIL RETURN FELT HOLDER	1	1	1	1	1
33	209.05-33	回油毡	OIL RETURN FELT	1	1	1	1	1
34	209.05-34	回油毡压板	OIL RETURN FELT CLAMP	1	1	1	1	1
35	209.05-35	回油毡压板螺钉	SCREW	2	2	2	2	2
36	209.05-36	针夹	NEEDLE HOLDER			1		
	208-05-36	针夹	NEEDLE HOLDER		1			
	207-05-36	针夹	NEEDLE HOLDER	1				
	210-05-36	针夹	NEEDLE HOLDER				1	
	239-05-36	针夹	NEEDLE HOLDER					1
37	209.05-37	针夹螺钉	NEEDLE HOLDER SCREW GB77-85 M3x2.5	1	2	2	2	3
38	209.05-38	机针	NEEDLE			2		3
	208-05-38	机针	NEEDLE	1	2			
	210-05-38	机针	NEEDLE				2	
39	209.05-39	油线	OIL WICK	1	1	1	1	1

6. 针板、护针板部件 THROAT PLATE & NEEDLE HOLDER COMPONENTS

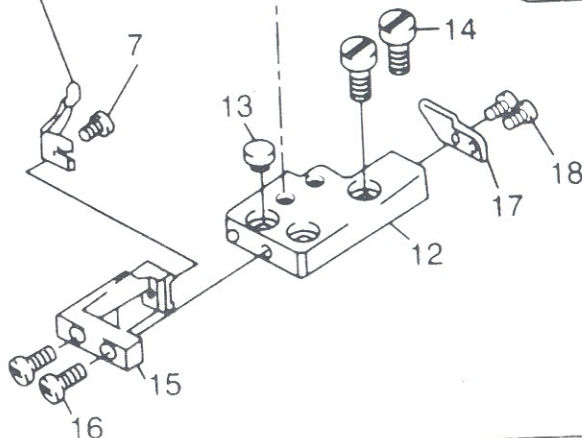
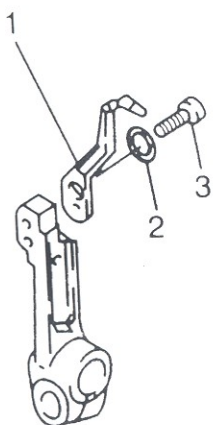
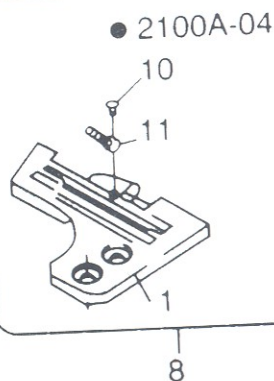
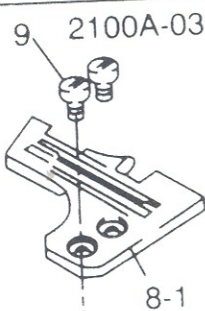
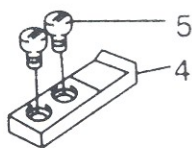
● 2100A



● 2100A-05,-05H



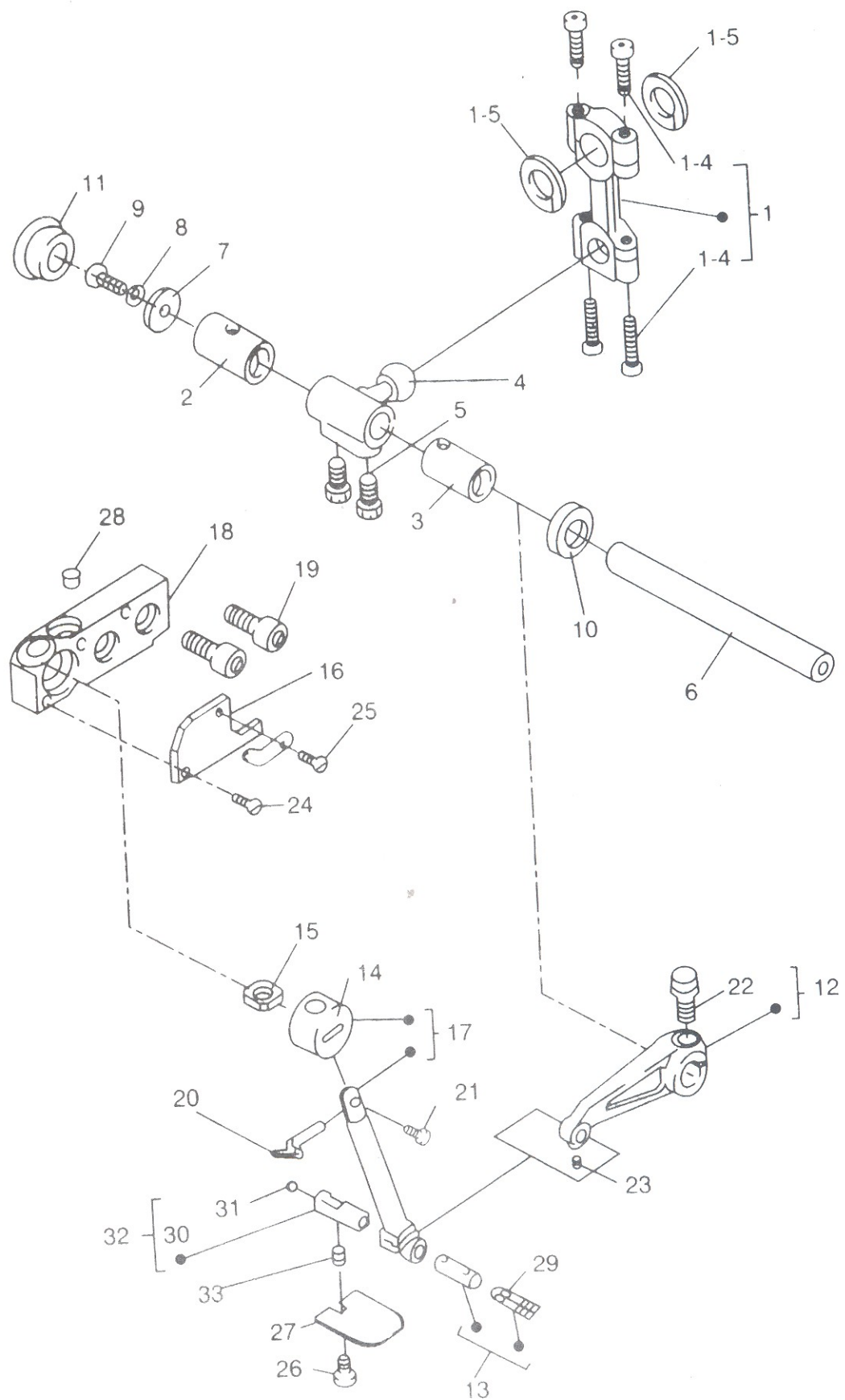
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6. 针板、护针板部件 THROAT PLATE & NEEDLE HOLDER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.06-01	后直针后护针板	BEHIND NEEDLE GUARD	1	1	1	1	1
2	209.06-02	后直针后护针板垫片	BEHIND NEEDLE GUARD SPACER	1	1	1	1	1
3	209.06-03	后直针后护针板螺钉	BEHIND NEEDLE GUARD SCREW SM9/64"x40x10	1	1	1	1	1
4	209.06-04	后直针前护针板	FRONT NEEDLE GUARD			1	1	1
	208-06-04	针板座垫块	NEEDLE PLATE BRACKET RUBBER CUSHION	1	1			
5	209.06-05	后直针前护针板螺钉	FRONT NEEDLE GUARD SCREW GB67-85 M3x6			2	2	2
	208-06-05	针板座垫块螺钉	SCREW GB65-85 M3□□5	2	2			
6	209.06-06	前直针后护针板	BEHIND NEEDLE GUARD OF FRONT NEEDLE			1		1
	208-06-06	前直针后护针板	BEHIND NEEDLE GUARD OF FRONT NEEDLE	1	1			
	210-06-06	前直针后护针板	BEHIND NEEDLE GUARD OF FRONT NEEDLE				1	
7	209.06-07	前直针后护针板螺钉	SCREW GB67-85 M2.5x5.7			2	2	2
	208-06-07	前直针后护针板螺钉	SCREW GB67-85 M2.5x5.7	1	1			
8	208-06-08	针板组件	NEEDLE PLATE ASM		1			
	209.06-08	针板	NEEDLE PLATE			1		
	210-06-01-1	针板	NEEDLE PLATE				1	
	239-06-08	针板	NEEDLE PLATE					1
8-1	207-06-08-1	针板	NEEDLE PLATE	1				
9	209.06-09	针板螺钉	NEEDLE PLATE SCREW SM11/64"x40x8.5			2	2	2
	207-06-09	针板螺钉	NEEDLE PLATE SCREW	2	2			
10	209.06-10	针板小舌固定螺钉	SET SCREW SM3/32"x56x3			1	1	1
	208-06-10	针板小舌固定螺钉	SET SCREW SM3/32"x56x4		1			
11	209.06-11	针板小舌	NEEDLE PLATE TONGUE			1		
	208-06-11	针板小舌	NEEDLE PLATE TONGUE		1			
	239-06-11	针板小舌	NEEDLE PLATE TONGUE					1
	210-06-01-2	针板小舌	NEEDLE PLATE TONGUE				1	
12	209.06-12	针板座	NEEDLE PLATE BASE			1	1	1
	208-06-12	针板座	NEEDLE PLATE BASE	1	1			
13	209.06-13	针板座防震塞	STOPPLE	1	1	1	1	1
14	209.06-14	针板座螺钉	NEEDLE PLATE BASE SCREW GB65-85 M4x9.5	2	2	2	2	2
15	209.06-15	针板定位块	NEEDLE PLATE POSITION BLOCK			1	1	1
	208-06-15	针板定位块	NEEDLE PLATE POSITION BLOCK	1	1			
16	209.06-16	针板定位块螺钉	NEEDLE PLATE POSITION BLOCK SCREW			1	1	1
17	209.06-17	护针板	NEEDLE GUARD			1	1	1
	208-06-17	针板定位板	NEEDLE POSITION GUARD	1	1			
	210-06-17	护针板	NEEDLE GUARD				1	
18	209.06-18	护针板螺钉	NEEDLE GUARD SCREW GB65-85 M4x5.5			1	1	1
	208-06-18	针板定位板螺钉	NEEDLE POSITION GUARD SCREW GB67-85 M2.5x5.7	2	2			

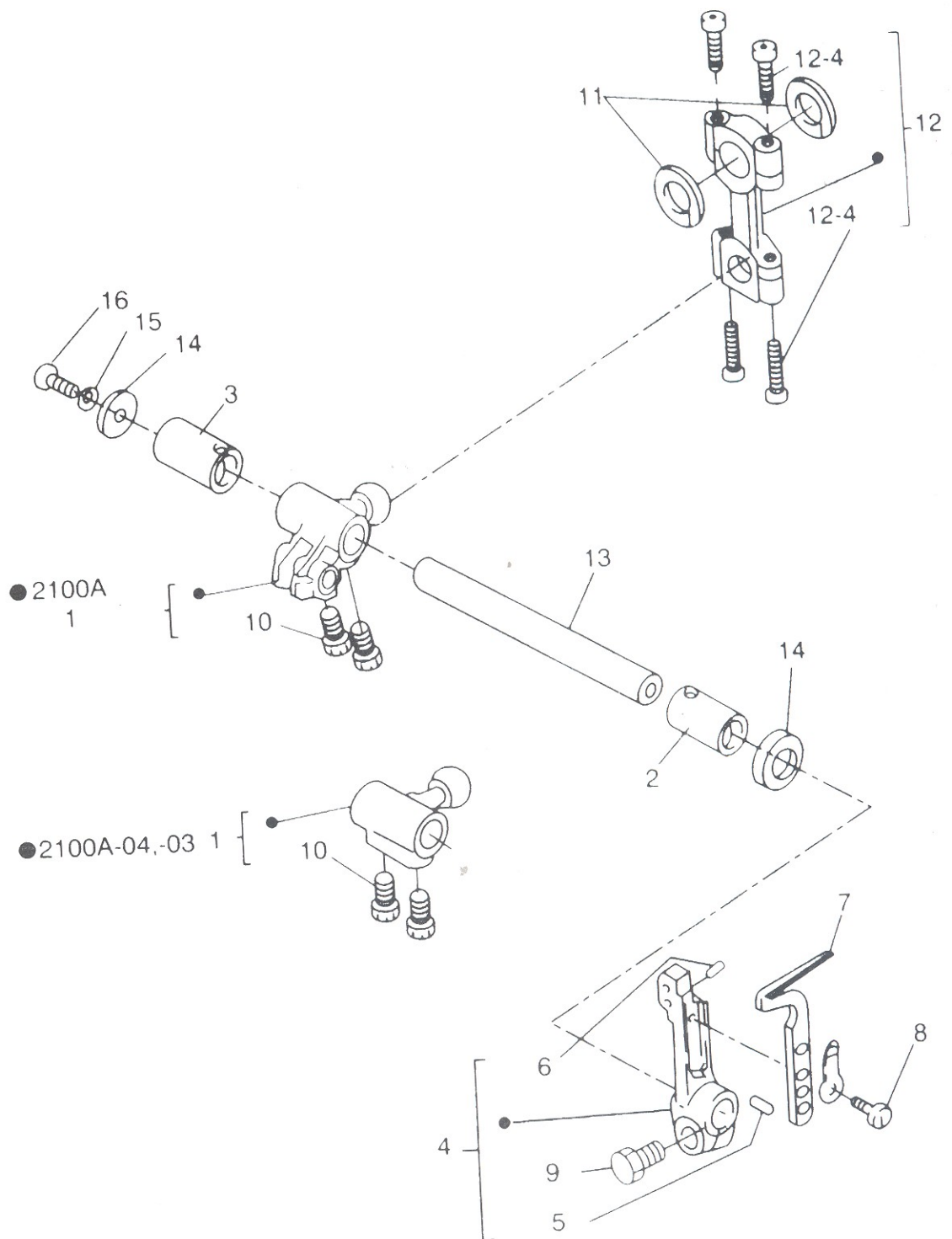
7. 上弯针部件 UPPER LOOPER COMPONENTS



7. 上弯针部件 UPPER LOOPER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.07-01	上弯针球连杆	UPPER LOOPER CONNECTING ROD	1	1	1	1	1
1-4	209.07-01-4	上弯针球连杆螺钉	UPPER LOOPER CONNECTING ROD SCREW GB818-85 M4x16	4	4	4	4	4
1-5	209.07-01-5	上弯针连杆垫片	LINK WASHER	2	2	2	2	2
2	209.07-02	上弯针球曲柄后铜轴承	UPPER LOOPER BALL BEARING BEHIND	1	1	1	1	1
3	209.07-03	上弯针球曲柄前铜轴承	UPPER LOOPER BALL BEARING FRONT	1	1	1	1	1
4	209.07-04	上弯针球曲柄	UPPER LOOPER BALL CRANK	1	1	1		1
	209.08-01	下弯针球曲柄	LOWER LOOPER BALL CRANK				1	
5	209.07-05	上弯针球曲柄螺钉	UPPER LOOPER BALL CRANK SCREW GB70-85 M6x0.75x12	2	2	2	2	2
6	209.07-06	上弯针轴	UPPER LOOPER SHAFT	1	1	1	1	1
7	209.07-07	上弯针轴垫圈	UPPER LOOPER SHAFT WASHER	2	2	2	2	2
8	209.07-08	上弯针轴弹性垫片	WASHER	2	2	2	2	2
9	209.07-09	六角头开槽螺钉	CHEESE HEAD HEXAGONAL SOCKET SCREW M5x10	2	2	2	2	2
10	209.07-10	油封	OIL SEAL	2	2	2	2	2
11	209.07-11	油塞	OIL PAD	1	1	1	1	1
12	209.07-12	上弯针滑杆连杆	UPPER LOOPER SLIDE BAR CONNECTION LINK	1	1	1	1	1
13	209.07-13	连杆销轴	PIN	1	1	1	1	1
14	209.07-14	上弯针滑杆滑块	UPPER LOOPER SLIDE BAR BLOCK	1	1	1	1	1
15	209.07-15	油毡	OIL FELT	1	1	1	1	1
16	209.07-16	上弯针滑杆座挡板	SLIDE BAR BRACKET PLATE	1	1	1	1	1
17	209.07-17	上弯针滑杆	UPPER LOOPER SLIDE BAR	1	1	1	1	1
18	209.07-18	上弯针滑杆座	UPPER LOOPER SLIDE BAR BRACKET	1	1	1	1	1
19	209.07-19	上弯针滑杆座螺钉	SLIDE BAR BRACKET SCREW GB70-85 M6x15.5	2	2	2	2	2
20	209.07-20	上弯针	UPPER LOOPER			2		2
	210.07-20	上弯针	UPPER LOOPER				2	
	208.07-20	上弯针	UPPER LOOPER		2			
	207.07-20	上弯针	UPPER LOOPER	2				
21	209.07-21	上弯针紧定螺钉	UPPER LOOPER SET SCREW SM9/64"x40x6	1	1	1	1	1
22	209.07-22	上弯针滑杆连杆固定螺钉	SET SCREW	1	1	1	1	1
23	209.07-23	连杆销固定螺钉	CONNECTION LINK PIN FIXING SCREW	1	1	1	1	1
24	209.07-24	挡板螺钉A	SCREW A GB68-85 M2.5x6	1	1	1	1	1
25	209.07-25	挡板螺钉B	SCREW B GB65-85 M2.5x8	1	1	1	1	1
26	209.07-26	滤油板固定螺钉	SET SCREW GB65-85 M4x5.5	1	1	1	1	1
27	209.07-27	滤油板	OIL FILTER	1	1	1	1	1
28	209.07-28	油塞	OIL PAD	1	1	1	1	1
29	209.07-29	油线	OIL WICK	1	1	1	1	1
30	209.07-30	机壳销	PIN	1	1	1	1	1
31	209.07-31	钢球	STEEL BALL	1	1	1	1	1
32	209.07-32	机壳销组件	PIN ASM.	1	1	1	1	1
33	209.07-33	机壳销紧定螺钉	SET SCREW GB73-85 M4x4	1	1	1	1	1

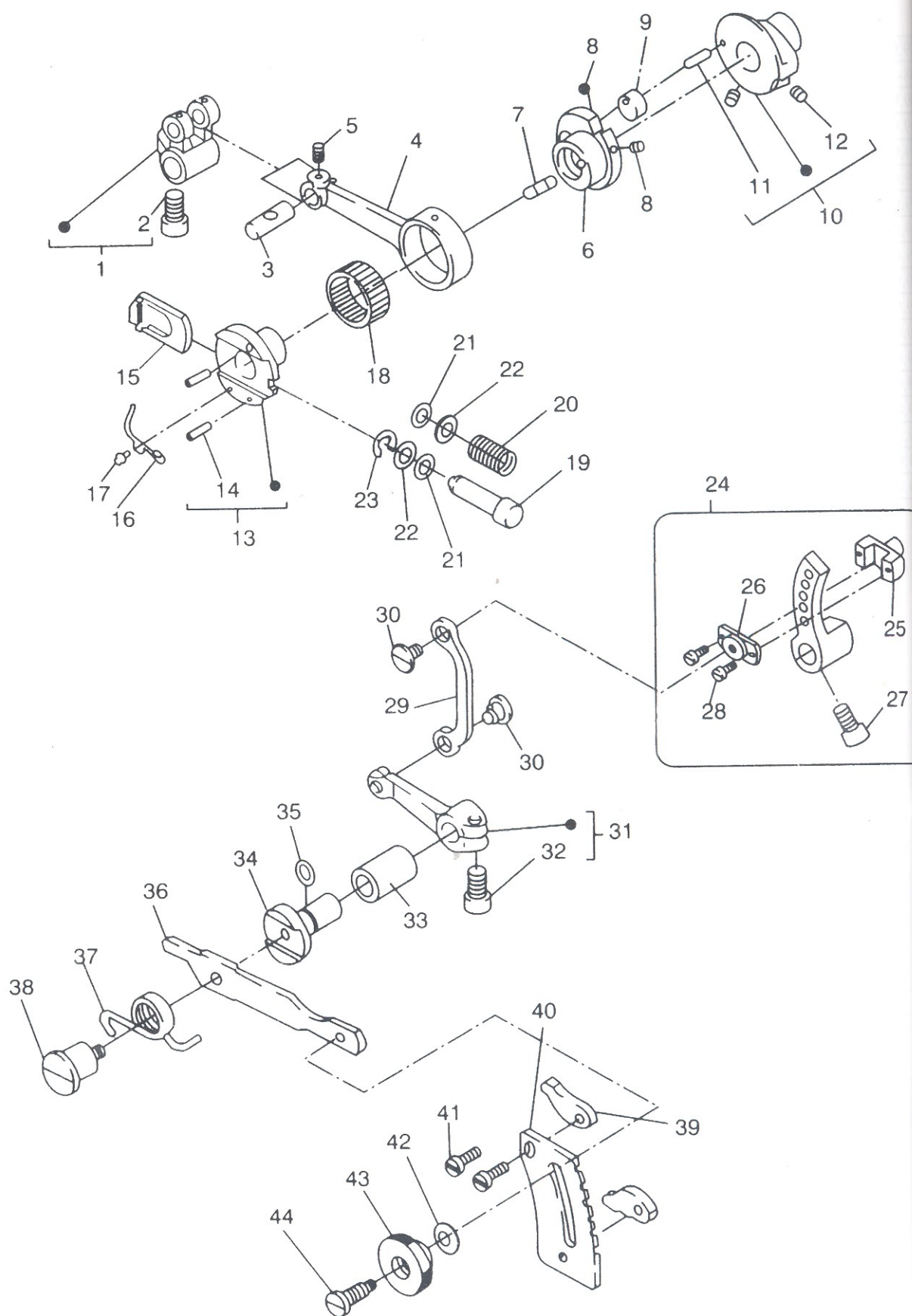
8. 下弯针部件 LOWER LOOPER COMPONENTS



8. 下弯针部件 LOWER LOOPER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.08-01	下弯针球曲柄	LOWER LOOPER BALL CRANK			1	1	1
	208-08-01	下弯针球曲柄	LOWER LOOPER BALL CRANK	1	1			
2	209.08-02	下弯针球曲柄前铜轴承	LOWER LOOPER BALL CRANK BEARING	1	1	1	1	1
3	209.08-03	下弯针球曲柄后铜轴承	LOWER LOOPER BALL CRANK CRANK BEARING	1	1	1	1	1
4	209.08-04	下弯针架	LOWER LOOPER BRACKET	1	1	1	1	1
5	209.08-05	定位销A	POSITIONING PIN A	1	1	1	1	1
6	209.08-06	定位销B	POSITIONING PIN B	1	1	1	1	1
7	209.08-07	下弯针	LOWER LOOPER	1	1	1	1	1
8	209.08-08	下弯针过线板螺钉	SCREW SM9/64"X40X10	1	1	1	1	1
9	209.08-09	下弯针架固定螺钉	SCREW	1	1	1	1	1
10	209.08-10	下弯针球曲柄螺钉	LOWER LOOPER BALL CRANK SCREW GB70-85 M6x0.75x12	2	2	2	2	2
11	209.08-11	下弯针连杆垫片	LOWER LOOPER CONNECTING ROD WASHER	2	2	2	2	2
12	209.08-12	下弯针球连杆	LOWER LOOPER CONNECTING ROD	1	1	1	1	1
12-4	209.08-12-4	下弯针球连杆螺钉	LOWER LOOPER CONNECTING ROD SCREW GB818-85 M4x16	4	4	4	4	4
13	209.08-13	下弯针轴	LOWER LOOPER SHAFT	1	1	1	1	1
14	209.08-14	下弯针轴垫圈	LOWER LOOPER SHAFT WASHER	1	1	1	1	1
15	209.08-15	下弯针轴弹性垫片	WASHER	1	1	1	1	1
16	209.08-16	六角头开槽螺钉	CHEESE HEAD HEXAGONAL SOCKET SCREW M5x10	1	1	1	1	1

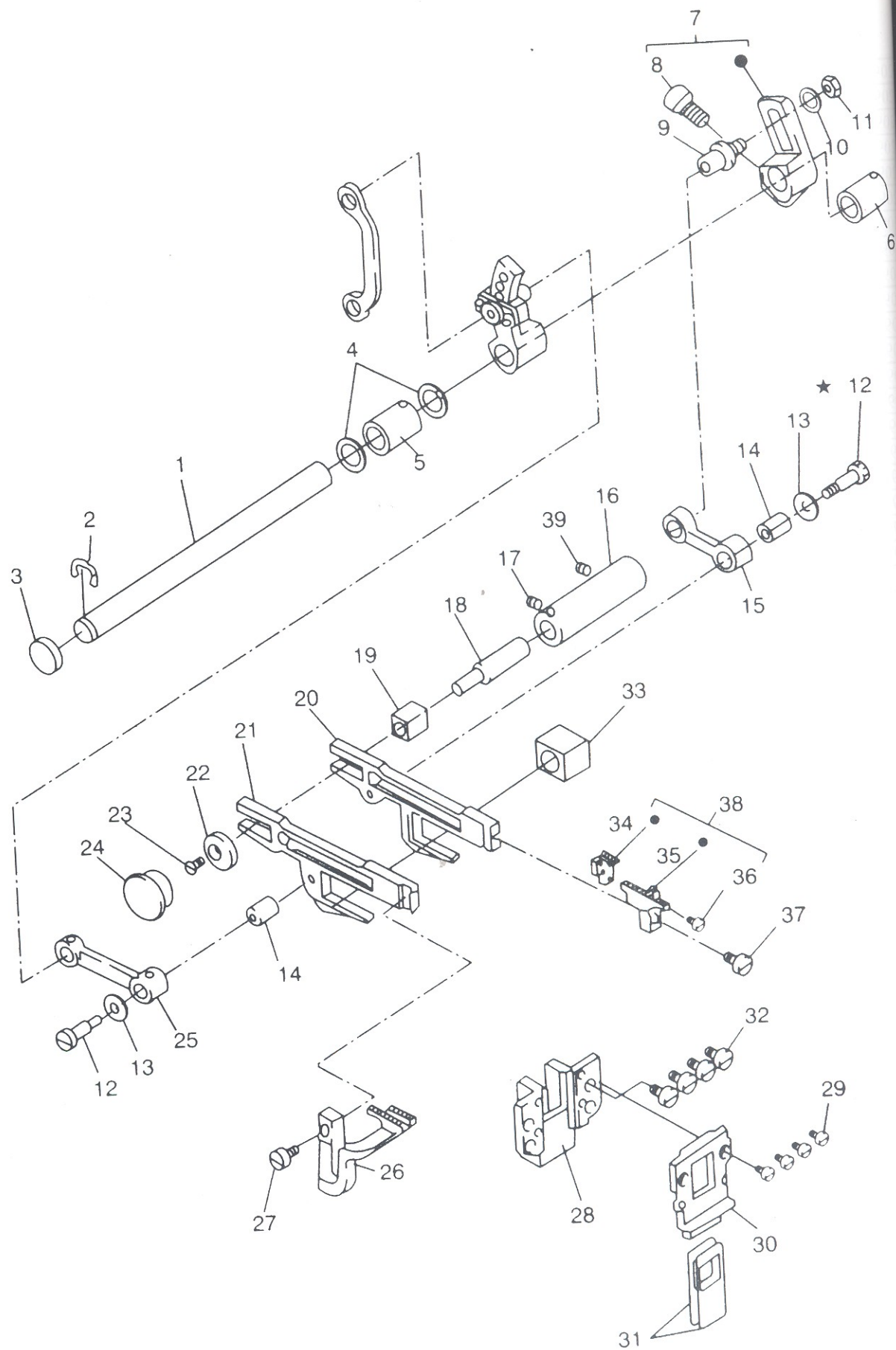
9. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS



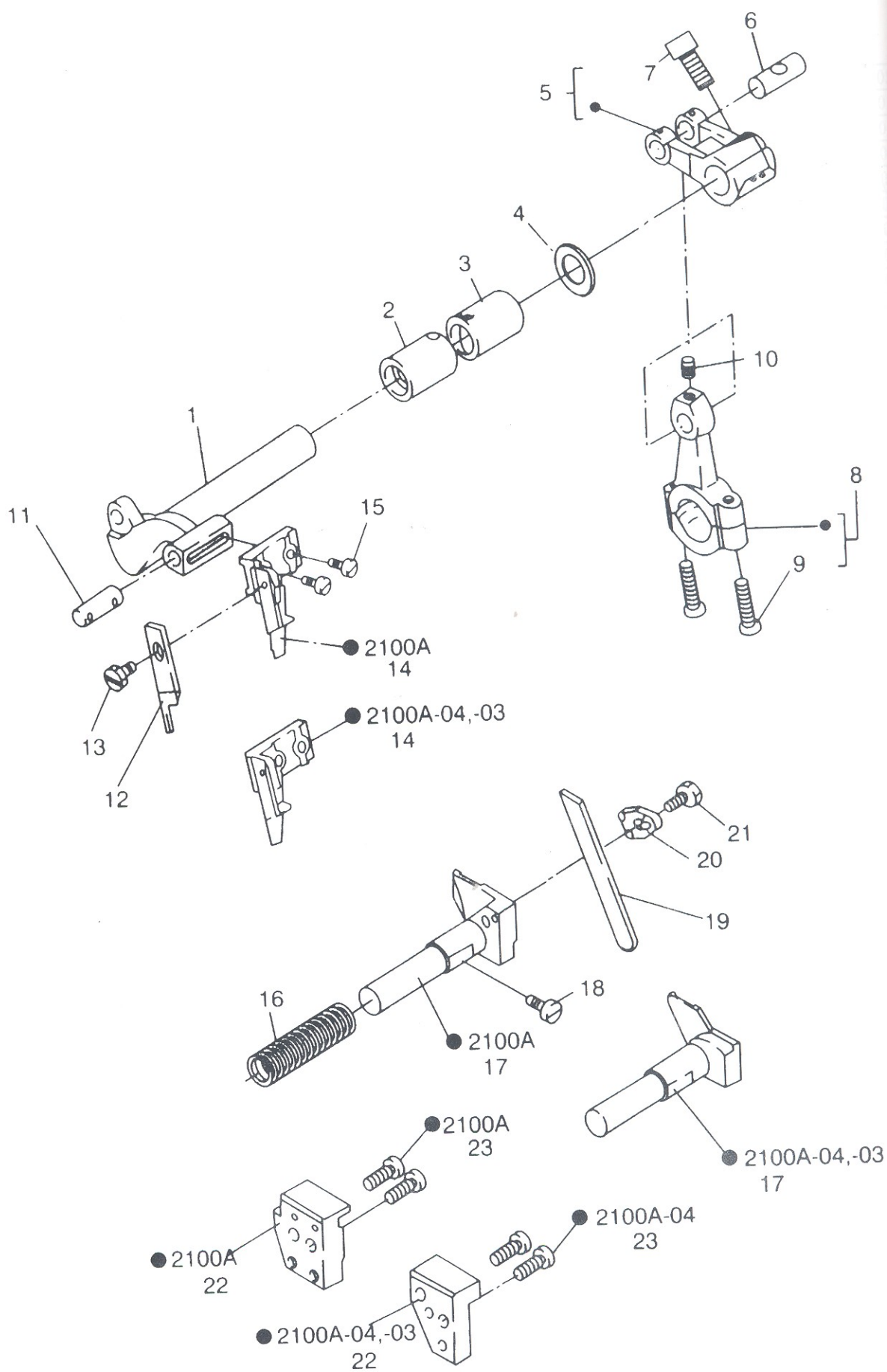
9. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.09-01	送布曲柄	FEED CRANK	1	1	1	1	1
2	209.09-02	送布曲柄固定螺钉	FEED CRANK SET SCREW GB70-85 M6x12	1	1	1	1	1
3	209.09-03	送布连杆销	FEED CONNECTING PIN	1	1	1	1	1
4	209.09-04	送布连杆	FEED CONNECTING ROD	1	1	1	1	1
5	209.09-05	送布连杆紧定螺钉	SCREW GB73-85 M4x4	1	1	1	1	1
6	209.09-06	针距凸轮	FEED CAM	1	1	1	1	1
7	209.09-07	弹簧	SPRING	1	1	1	1	1
8	209.09-08	针距凸轮内六角紧定螺钉	SCREW GB77-85 M3x4	2	2	2	2	2
9	209.09-09	针距凸轮滑块	FEED CAM SLIDE BLOCK	1	1	1	1	1
10	209.09-10	针距调节座	FEED REGULATING	1	1	1	1	1
11	209.09-11	定位销	POSITIONING PIN	1	1	1	1	1
12	209.09-12	针距调节座紧定螺钉	SCREW GB77-85 M5x5	2	2	2	2	2
13	209.09-13	偏心轮	ECCENTRIC CAM	1	1	1	1	1
14	209.09-14	定位销	POSITIONING PIN	2	2	2	2	2
15	209.09-15	扇形齿环	SECTOR GEAR RING	1	1	1	1	1
16	209.09-16	压簧	PRESSER SPRING	1	1	1	1	1
17	209.09-17	压簧固定螺钉	SCREW	1	1	1	1	1
18	209.09-18	送布连杆滚针轴承	FEED CONNECTING ROD NEEDLE BEARING	1	1	1	1	1
19	209.09-19	差动调节轴	DIFFERENTIAL ADJUSTING SHAFT	1	1	1	1	1
20	209.09-20	差动调节簧	DIFFERENTIAL ADJUSTING SPRING	1	1	1	1	1
21	209.09-21	垫片	WASHER	2	2	2	2	2
22	209.09-22	拉杆曲柄轴O型圈	O-RUBBER RING	2	2	2	2	2
23	209.09-23	卡簧	E-RING	1	1	1	1	1
24	209.09-24	差动牙架调整曲柄	DIFFERENTIAL FEED BRACKET ADJUSTING CRANK	1	1	1	1	1
25	209.09-25	滑块	SLIDE BLOCK	1	1	1	1	1
26	209.09-26	滑块盖板	SLIDE BLOCK COVER PLATE	1	1	1	1	1
27	209.09-27	差动牙架调整曲柄螺钉	DIFFERENTIAL FEED BAR ADJUSTING CRANK SCREW GB70-85M6x0.75x12	1	1	1	1	1
28	209.09-28	滑块盖板螺钉	SLIDE BLOCK COVER PLATE SCREW GB65-85 M3x8	2	2	2	2	2
29	209.09-29	差动调节连杆	DIFFERENTIAL ADJUSTING CONNECT ROD	1	1	1	1	1
30	209.09-30	拉杆曲柄轴螺钉	PULL BAR CRANK SHAFT SCREW	2	2	2	2	2
31	209.09-31	差动调节曲柄	DIFFERENTIAL ADJUSTING CRANK	1	1	1	1	1
32	209.09-32	差动调节曲柄固定螺钉	DIFFERENTIAL ADJUSTING CRANK SCREW GB70-85M6x0.75x12	1	1	1	1	1
33	209.09-33	拉杆曲柄铜轴承	PULL BAR CRANK BEARING	1	1	1	1	1
34	209.09-34	拉杆曲柄轴	PULL BAR CRANK SHAFT	1	1	1	1	1
35	209.09-35	O型圈	O-RUBBER RING	1	1	1	1	1
36	209.09-36	差动扳手	DIFFERENTIAL FEED HANDLE	1	1	1	1	1
37	209.09-37	差动扳手簧	DIFFERENTIAL FEED HANDLE SPRING	1	1	1	1	1
38	209.09-38	差动扳手固定螺钉	SCREW	1	1	1	1	1
39	209.09-39	定位块	POSITIONING BLOCK	2	2	2	2	2
40	209.09-40	针距调节指示板	REGULATING INDICATOR PLATE	1	1	1	1	1
41	209.09-41	针距调节指示板固定螺钉	SCREW GB65-85 M4x12	2	2	2	2	2
42	209.09-42	手轮垫圈	HAND WHEEL WASHER	1	1	1	1	1
43	209.09-43	手轮	HAND WHEEL	1	1	1	1	1
44	209.09-44	手轮螺钉	HAND WHEEL SCREW	1	1	1	1	1

10. 送料部件 FEED MECHANISM COMPONENTS



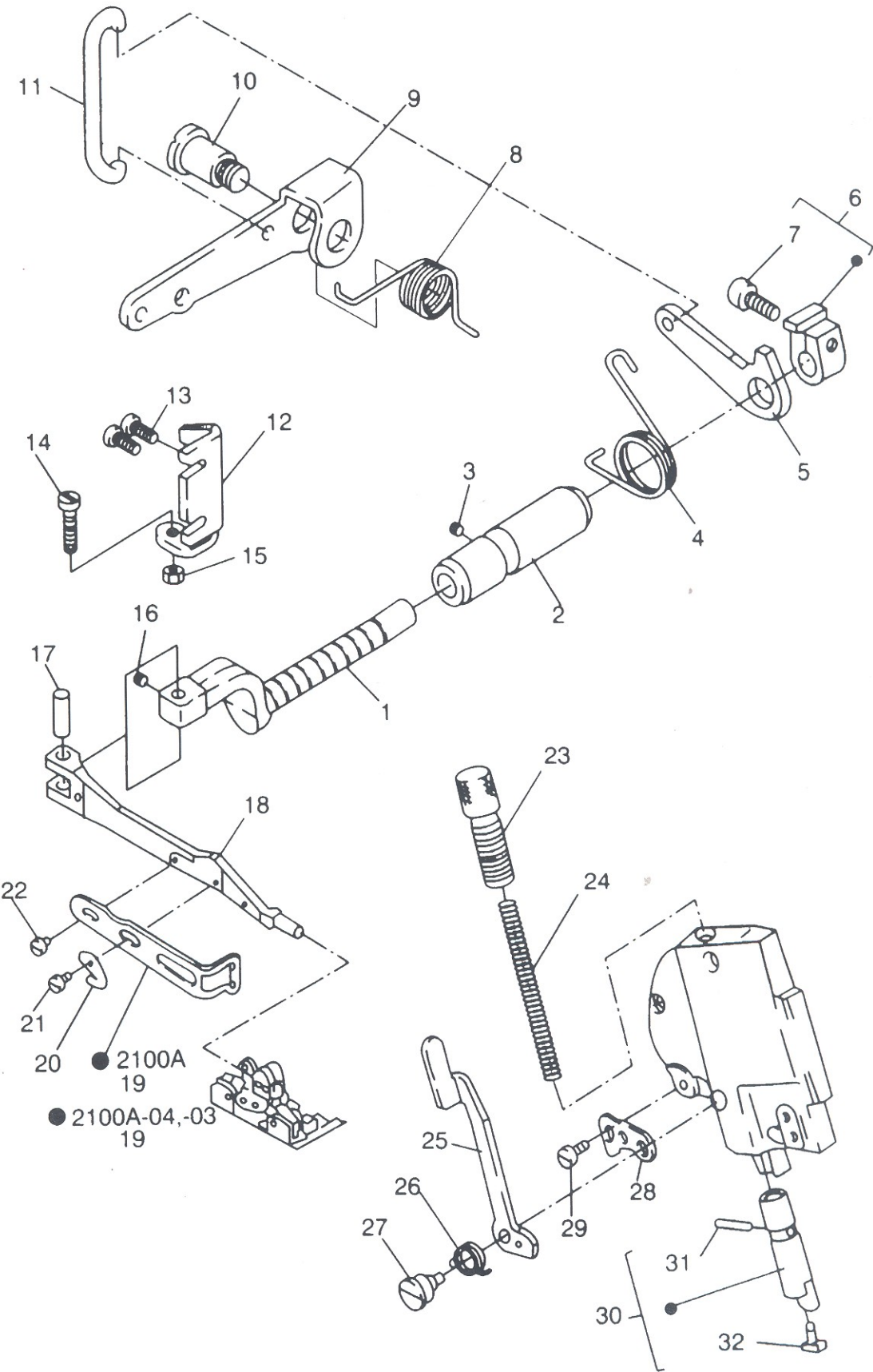
11. 上下切刀部件 UPPER & LOWER KNIFE COMPONENTS



11. 上下切刀部件 UPPER & LOWER KNIFE COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.11-01	上切刀摆轴	UPPER KNIFE ROCK SHAFT	1	1	1	1	1
2	209.11-02	上切刀摆轴右轴承	UPPER KNIFE ROCK SHAFT RIGHT BEARING	1	1	1	1	1
3	209.11-03	上切刀摆轴左轴承	LEFT OF UPPER KNIFE ROCK SHAFT	1	1	1	1	1
4	209.11-04	垫片	WASHER	1	1	1	1	1
5	209.11-05	上切刀传动曲柄	UPPER KNIFE DRIVING CRANK	1	1	1	1	1
6	209.11-06	上切刀曲柄销	UPPER KNIFE CRANK PIN	1	1	1	1	1
7	209.11-07	上切刀传动曲柄固定螺钉	UPPER KNIFE DRIVING CRANK SET SCREW GB70-85 M6x12	1	1	1	1	1
8	209.11-08	上切刀传动连杆	UPPER KNIFE DRIVING LEVER	1	1	1	1	1
9	209.11-09	上切刀传动连杆固定螺钉	UPPER KNIFE DRIVING ARM SET SCREW GB818-85 M4x16	2	2	2	2	2
10	209.11-10	上切刀传动连杆紧定螺钉	UPPER KNIFE DRIVING ARM SET SCREW GB73-85 M4x6	1	1	1	1	1
11	209.11-11	短销子	SHORT PIN			1	1	1
	208.11-11	短销子	SHORT PIN	1	1			
12	209.11-12	上切刀	UPPER KNIFE	2	2	2	2	2
13	209.11-13	上切刀固定螺钉	UPPER KNIFE SET SCREW SM9/64"x40x7.5	1	1	1	1	1
14	209.11-14	上切刀架	UPPER KNIFE BRACKET			1	1	1
	208.11-14	上切刀架	UPPER KNIFE BRACKET	1	1			
15	209.11-15	上切刀架固定螺钉	UPPER KNIFE BRACKET SET SCREW SM9/64"407.5	2	2	2	2	2
16	209.11-16	下切刀弹簧	LOWER KNIFE SPRING	1	1	1	1	1
17	209.11-17	下切刀架	LOWER KNIFE HOLDER			1	1	1
	208.11-17	下切刀架	LOWER KNIFE HOLDER	1	1			
18	209.11-18	下切刀架固定螺钉	LOWER KNIFE HOLDER SET SCREW GB65-85 M4x5	1	1	1	1	1
19	209.11-19	下切刀	LOWER KNIFE			2	2	2
	208.11-19	下切刀	LOWER KNIFE	2	2			
20	209.11-20	下切刀压板	LOWER KNIFE PRESSER	1	1	1	1	1
21	209.11-21	下切刀固定螺钉	LOWER KNIFE PRESSER SET SCREW SM11/64"x40x8.5	1	1	1	1	1
22	209.11-22	下切刀架座	LOWER KNIFE HOLDER BASE			1	1	1
	208.11-22	下切刀架座	LOWER KNIFE HOLDER BASE	1	1			
23	209.11-23	下切刀架座固定螺钉	LOWER KNIFE HOLDER BASE SET SCREW GB65-85 M4x12			2	2	2
	208.11-23	下切刀架座固定螺钉	LOWER KNIFE HOLDER BASE SET SCREW GB65-85 M4x12	2	2			

12. 抬压脚部件 PRESSER FOOTLIFTER COMPONENTS

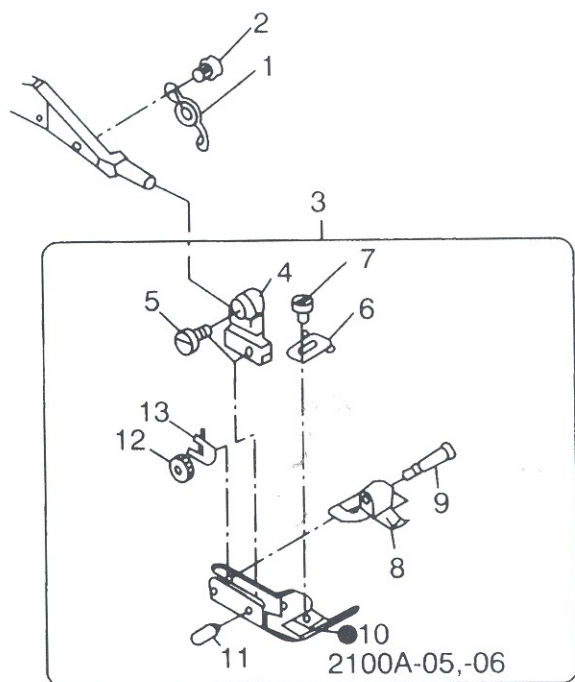


12. 抬压脚部件 PRESSER FOOTLIFTER COMPONENTS

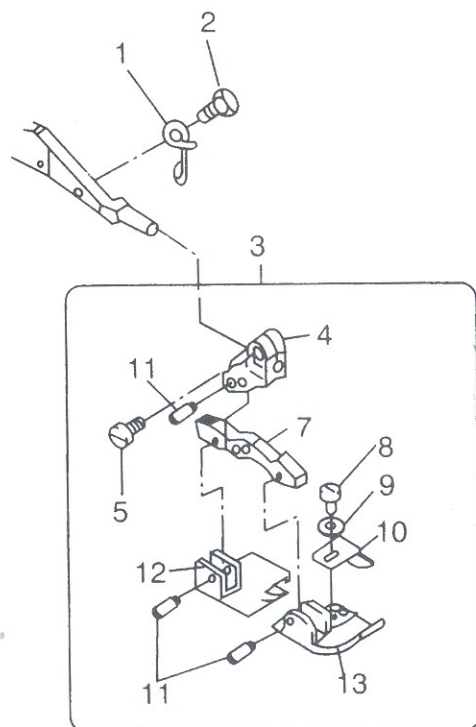
序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.12-01	抬压脚轴	LIFING PRESSER FOOT SHAFT	1	1	1	1	1
2	209.12-02	压脚轴套	PRESSER FOOT SHAFT BUSHING	1	1	1	1	1
3	209.12-03	压脚轴套紧定螺钉	PRESSER FOOT SHAFT BUSHING SET SCREW GB73-85 M4x4	1	1	1	1	1
4	209.12-04	扭簧	SPRING	1	1	1	1	1
5	209.12-05	抬压脚轴杠杆	LIFTING LEVER PRESSER SHAFT	1	1	1	1	1
6	209.12-06	抬压脚曲柄	LIFING PRESSER FOOT SHAFT LEVER	1	1	1	1	1
7	209.12-07	抬压脚曲柄螺钉	SCREW	1	1	1	1	1
8	209.12-08	杠杆弹簧	LEVER SPINE	1	1	1	1	1
9	209.12-09	抬压脚杠杆	LIFTING LEVER PRESSER	1	1	1	1	1
10	209.12-10	抬压脚杠杆轴位螺钉	LIFTING LEVER PRESSER SCREW	1	1	1	1	1
11	209.12-11	吊钩	PRESSER FOOT LIFTING HOOK	1	1	1	1	1
12	209.12-12	抬压脚杠杆限位板	LIFING LEVER PRESSER LIMITED PLATE	1	1	1	1	1
13	209.12-13	抬压脚杠杆限位板固定螺钉	SET SCREW GB65-85 M4x8	2	2	2	2	2
14	209.12-14	调节螺钉	ADJUSTING SCREW GB65-85 M5x23.5	1	1	1	1	1
15	209.12-15	调节螺母	ADJUSTING NUT	1	1	1	1	1
16	209.12-16	铰链销紧定螺钉	HINGE SCREW GB73-85 M4x4	1	1	1	1	1
17	209.12-17	铰链销	HRINGE PIN	1	1	1	1	1
18	209.12-18	抬压脚臂	FOOT LIFTER ARM	1	1	1	1	1
19	209.12-19	上护针板	NEEDLE GUARD(UPPER)			1	1	1
	208.12-19	上护针板	NEEDLE GUARD(UPPER)	1	1			
20	209.12-20	割线刀	KNIFE	1	1	1	1	1
21	209.12-21	割线刀螺钉	KNIFE SCREW GB65-85 M4x5.5	1	1	1	1	1
22	209.12-22	上护针固定螺钉	SCREW GB65-85 M3x4	1	1	1	1	1
23	209.12-23	调压螺钉	PRESSER REGULATOR SCREW	1	1	1	1	1
24	209.12-24	调压簧	PRESSER SPRING	1	1	1	1	1
25	209.12-25	抬压脚扳手	HAND LIFTER LEVER	1	1	1	1	1
26	209.12-26	抬压脚扳手簧	HAND LIFTER LEVER SPRING	1	1	1	1	1
27	209.12-27	抬压脚扳手固定螺钉	HAND LIFTER LEVER SCREW	1	1	1	1	1
28	209.12-28	压板	PRESS PLATE	1	1	1	1	1
29	209.12-29	压板固定螺钉	PRESS PLATE SET SCREW GB65-85 M4x7	1	1	1	1	1
30	209.12-30	压杆头	PRESSER BAR	1	1	1	1	1
31	209.12-31	固定销	FIXED PIN	1	1	1	1	1
32	209.12-32	压杆头固定塑料销	PRESSER BAR FIXED PLASTIC PIN	1	1	1	1	1

13. 压脚部件 PRESSER FOOT COMPONENTS

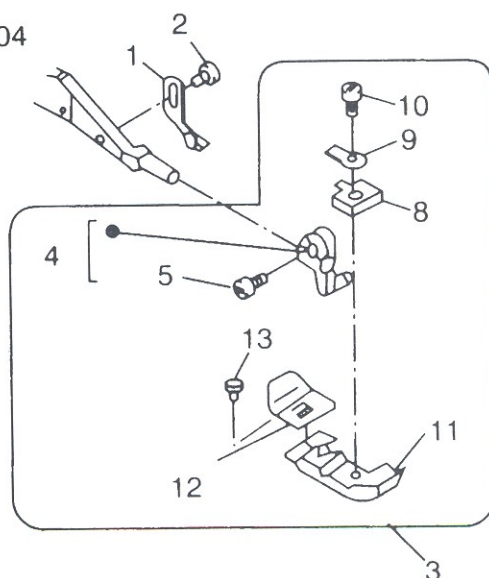
● 2100A-05,-06



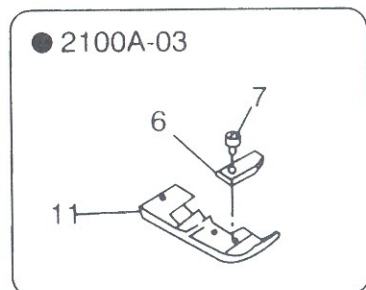
● 2100A-05H



● 2100A-04



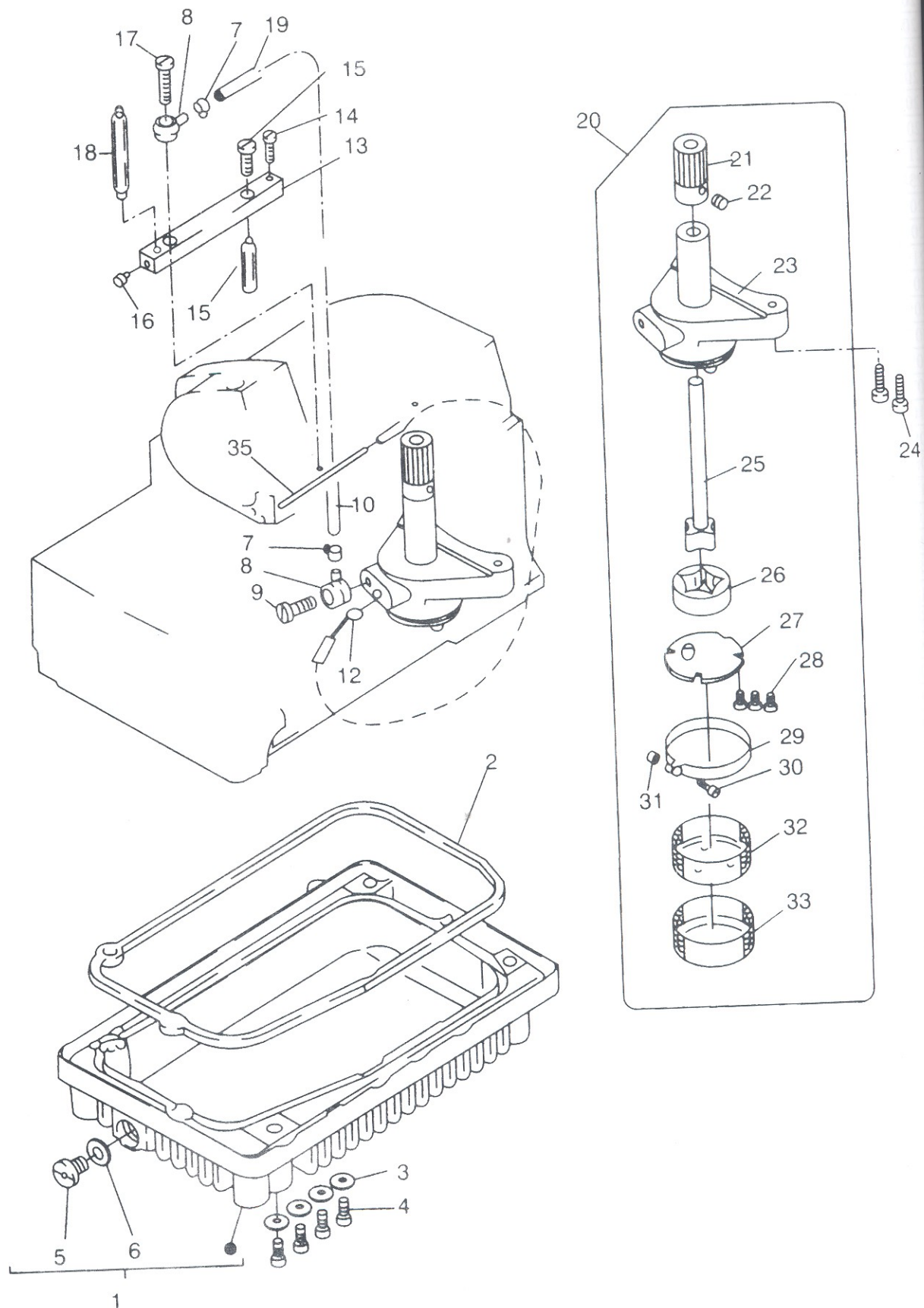
● 2100A-03



13. 压脚部件 PRESSER FOOT COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.13-01	副压脚弹簧	PRESSER FOOT SPRING			1	1	1
	208.13-01	副压脚压板	PRESSER FOOT PRESS PLATE	1	1			
2	209.13-02	副压脚弹簧固定螺钉	PRESSER FOOT SPRING FIXED SCREW GB65-85 M3x4	1	1	1	1	1
3	209.13-03	压脚组件	PRESSER SUBASSEMBLY			1		
	208.13-03	压脚组件	PRESSER SUBASSEMBLY		1			
	207.13-03	压脚组件	PRESSER SUBASSEMBLY	1				
	210.13-03	压脚组件	PRESSER SUBASSEMBLY				1	
	239.13-03	压脚组件	PRESSER SUBASSEMBLY					1
4	209.13-04	压脚柄	PRESSER FOOT			1		1
	208.13-04	压脚柄	PRESSER FOOT	1	1			
	210.13-01-1	压脚柄	PRESSER FOOT				1	
5	209.13-05	压脚柄固定螺钉	PRESSER FOOT SET SCREW SM9/64"x40x6.4	1	1	1	1	1
6	209.13-06	压脚小舌	PRESSER FOOT TONGUE			1		1
	207.13-02	压脚小舌	PRESSER FOOT TONGUE	1	1			
7	209.13-07	压脚小舌固定螺钉	SCREW SM3/32"x56x4			1		1
	207.13-07	压脚小舌固定螺钉	SCREW SM3/32"x56x4	1	1			
	210.13-01-2	小压脚柄	SMALL PRESSER FOOT				1	
8	209.13-08	小压脚	SMALL PRESSER FOOT			1		1
	208.13-08	小压脚	SMALL PRESSER FOOT		1			
	207.13-03	小压脚	SMALL PRESSER FOOT	1				
	210.13-01-6	压脚小舌固定螺钉	SCREW SM1/8"x44x5				1	
9	209.13-09	小压脚固定螺钉	SCREW			1		1
	208.13-09	压脚柄压板	PRESSER FOOT PRESS PLATE	1	1			
	210.13-09	垫片	WASHER				1	
10	209.13-10	压脚底板	PRESSER FOOT DISC			1		
	208.13-10	压脚柄压板固定螺钉	SCREW SM1/8"x44x5.5		1			
	210.13-01-5	压脚小舌挡板	PRESSER FOOT TONGUE BAFFLE				1	
	239.13-10	压脚底板	PRESSER FOOT DISC					1
11	209.13-11	压脚底板联接螺钉	SCREW			1		1
	208.13-11	压脚底板	PRESSER FOOT DISC		1			
	207.13-11	压脚底板	PRESSER FOOT DISC	1				
	210.13-01-7	压脚底板联接螺钉	SCREW				3	
12	209.13-12	压脚步底板螺母	NUT			1		1
	208.13-12	挡布板	BAFFLE	1	1			
	210.13-01-3	压脚步底板	PRESSER FOOT DISC				1	
13	209.13-13	压脚底板弹簧	SPRING			1		1
	208.13-13	挡布板螺钉	SCREW SM3/32"x56x4	1	1			
	210.13-01-4	小压脚底板	SMALL PRESSER FOOT DISC				1	

14. 油路 OIL LUBRICATION MECHANISM COMPONENTS

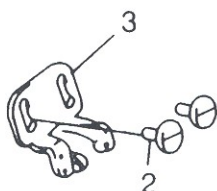
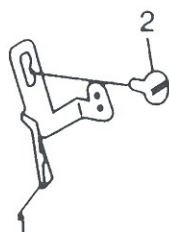


14. 油路 OIL LUBRICATION MECHANISM COMPONENTS

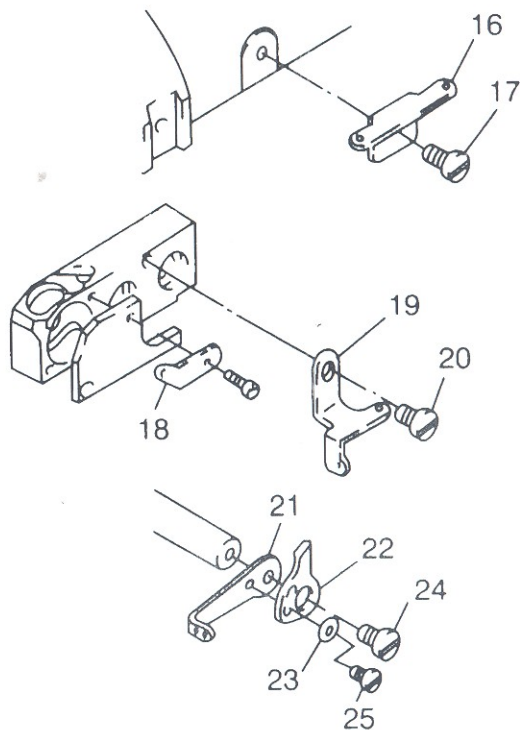
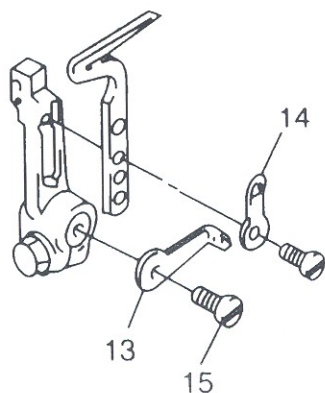
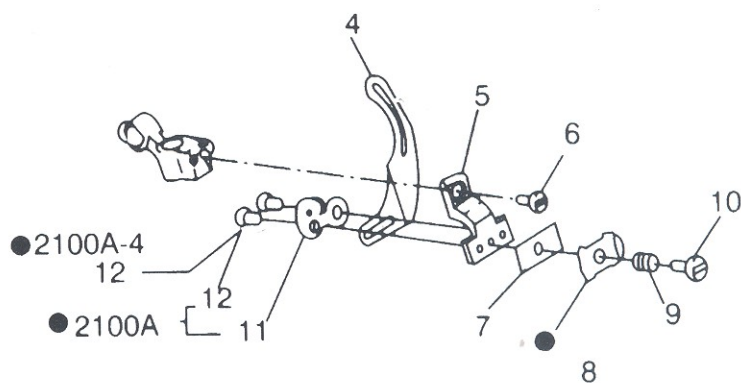
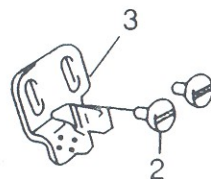
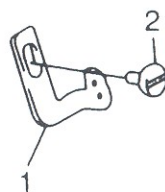
序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.14-01	油盘	OIL RESERVOIR	1	1	1	1	1
2	209.14-02	密封圈	SEAL CIRCLE	1	1	1	1	1
3	209.14-03	垫片	RUBBER CUSHION	4	4	4	4	4
4	209.14-04	油盘固定螺钉	OIL RESERVOIR SET SCREW GB70-85 M5x12	4	4	4	4	4
5	209.14-05	放油螺钉	SCREW SM3/8"x28x11.5	1	1	1	1	1
6	209.14-06	放油螺钉油封	SCREW SEAL	1	1	1	1	1
7	209.14-07	油管卡簧	OIL PIPE STOPRING	2	2	2	2	2
8	209.14-08	油管活接头	OIL PIPE TIE-IN	2	2	2	2	2
9	209.14-09	油管活接头螺钉A	OIL PIPE TIE-IN SCREW	1	1	1	1	1
10	209.14-10	细油管	THIN OIL PIPE	1	1	1	1	1
12	209.14-12	铜螺钉	COPPER SCREW	1	1	1	1	1
13	209.14-13	支柱架	SUPPORT HOLDER	1	1	1	1	1
14	209.14-14	支柱架固定螺钉	SUPPORT HOLDER SCREW GB65-85 M4x17	1	1	1	1	1
15	209.14-15	通油块固定螺钉	SCREW	1	1	1	1	1
16	209.14-16	支柱固定螺钉	SUPPORT SET SCREW	1	1	1	1	1
17	209.14-17	油管活接头螺钉B	SCREW B	1	1	1	1	1
18	209.14-18	通油支柱	COLMN WITH HOLE	1	1	1	1	1
19	209.14-19	粗油管	THICK OIL PIPE	1	1	1	1	1
20	209.14-20	油泵组件	LUBRICATION OIL PUMP ASM.	1	1	1	1	1
21	209.14-21	油泵蜗轮	OIL PUMP WORM WHEEL	1	1	1	1	1
22	209.14-22	油泵蜗轮紧定螺钉	OIL PUMP WORM WHEEL SET SCREW GB77-85 M5x5	1	1	1	1	1
23	209.14-23	油泵体	LUBRICATION OIL PUMP	1	1	1	1	1
24	209.14-24	油泵体固定螺钉	OIL PUMP SET PIN GB818-85 M4x16	2	2	2	2	2
25	209.14-25	油泵主轴组件	OIL PUMP SHAFT ASM.	1	1	1	1	1
26	209.14-26	油泵底座	OIL PUM BASE	1	1	1	1	1
27	209.14-27	油泵底板	OIL PUMP MOTHERBOARD	1	1	1	1	1
28	209.14-28	油泵底板固定螺钉	SET SCREW OF OIL PUMP MOTHERBOARD SM9/64"x40x6	3	3	3	3	3
29	209.14-29	油泵卡簧	OIL PUMP STOPRING	1	1	1	1	1
30	209.14-30	卡簧固定螺钉	STOPRING SET SCREW	1	1	1	1	1
31	209.14-31	卡簧固定螺母	STOPRING SET NUT	1	1	1	1	1
32	209.14-32	粗滤网	THICK FILTER	1	1	1	1	1
33	209.14-33	细滤网	THIN FILTER	1	1	1	1	1
35	209.14-35	紫铜管	COPPER PIPE	1	1	1	1	1

15. 过线部件 THREAD TENSION COMPONENTS

●2100A



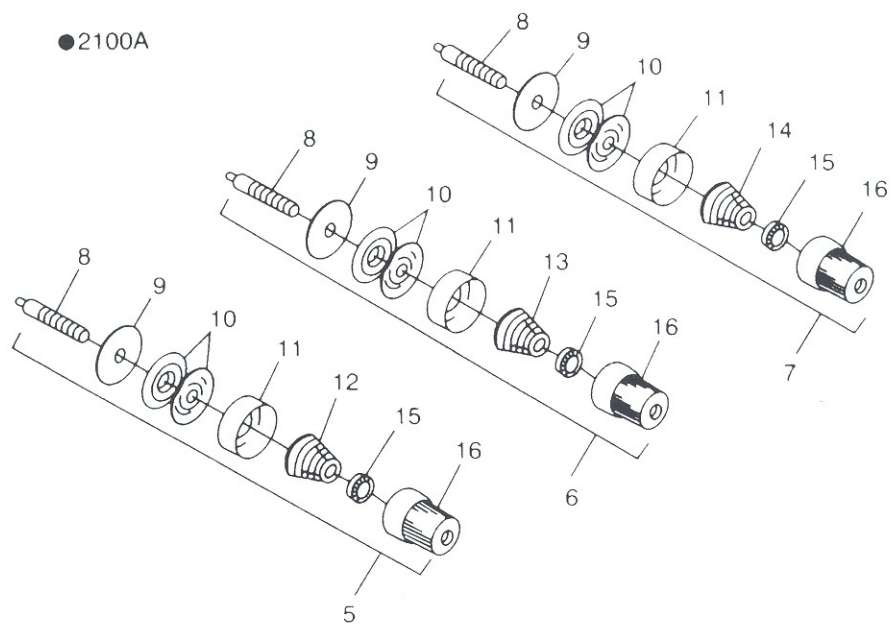
●2100A-04,-03



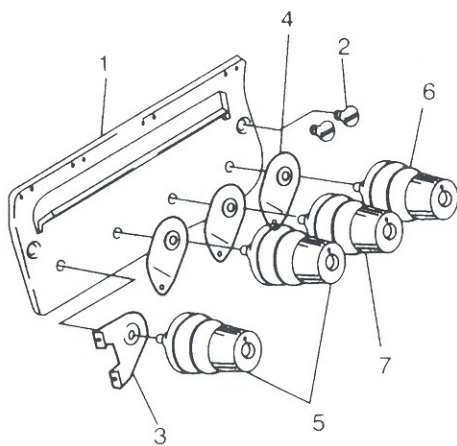
15. 过线部件 THREAD TENSION COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.15-01	二眼过线板	TWO HOLE THREAD GUIDE			1	1	1
	208-15-01	二眼过线板	TWO HOLE THREAD GUIDE	1	1			
2	209.15-02	二眼过线板螺钉	TWO HOLE THREAD GUIDE SCREW GB65-85 M4x5.5	3	3	3	3	3
3	209.15-03	穿线板	THREAD GUIDE			1	1	1
	208-15-03	穿线板	THREAD GUIDE	1	1			
4	209.15-04	挑线板	TAKE-UP THREAD PLATE	1	1	1	1	1
5	209.15-05	过线板座	THREAD GUIDE PLATE BASE	1	1	1	1	1
6	209.15-06	过线板座螺钉	SCREW GB67-85 M3x6	1	1	1	1	1
7	209.15-07	压线板A	THREAD GUIDE PLATE A	1	1	1	1	1
8	209.15-08	压线板B	THREAD GUIDE PLATE B	1	1	1	1	1
9	209.15-09	压线簧	THREAD TENSION SPRING	1	1	1	1	1
10	209.15-10	压线螺钉	THREAD TENSION SCREW	1	1	1	1	1
11	209.15-11	单孔过线板	THREAD GUIDE PLATE WITH SINGLE HOLE		1	1	1	1
12	208-15-12	单孔过线板固定螺钉	SCREW	2	2	2	2	2
13	209.15-13	下弯针架过线板	LOWER LOOPER BRACKED THREAD GUIDE	1	1	1	1	1
14	209.15-14	下弯针过线板	LOWER LOOPER THREAD GUIDE	1	1	1	1	1
15	209.15-15	过线板螺钉	THREAD GUIDE SCREW GB65-85 M4x5.5	1	1	1	1	1
16	209.15-16	机头过线板	HEAD THREAD GUIDE PLATE	1	1	1	1	1
17	209.15-17	机头过线板螺钉	HEAD THREAD GUIDE PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
18	209.15-18	压板过线板	THREAD GUIDE PLATE	1	1	1	1	1
19	209.15-19	滑杆滑块过线板	SLIDE BLOCK THREAD GUIDE PLATE	1	1	1	1	1
20	209.15-20	滑杆滑块过线板螺钉	SLIDE BLOCK THREAD GUIDE PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
21	209.15-21	上弯针长过线板	UPPER LOOPER LONG THREAD GUIDE PLATE	1	1	1	1	1
22	209.15-22	上弯针短过线板	SHORT THREAD GUIDE PLATE	1	1	1	1	1
23	209.15-23	垫片	WASHER	1	1	1	1	1
24	209.15-24	短过线板螺钉	SHORT THREAD GUIDE PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
25	209.15-25	短过线板螺钉A	SHORT THREAD GUIDE PLATE SCREW A GB65-85 M3x4	1	1	1	1	1

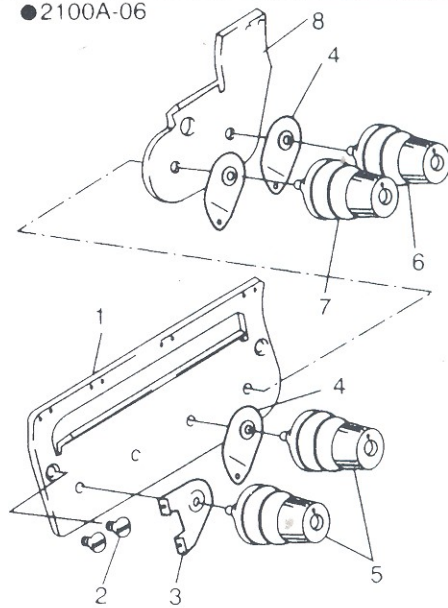
16. 夹线器部件 THREAD GUIDE PLATE COMPONENTS



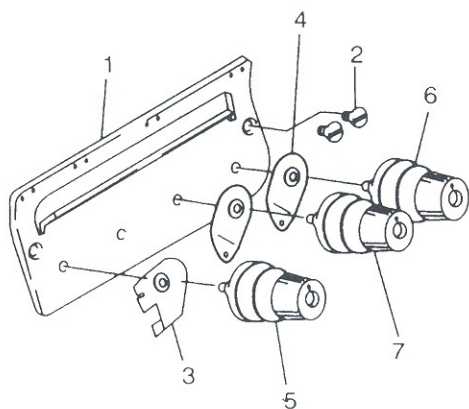
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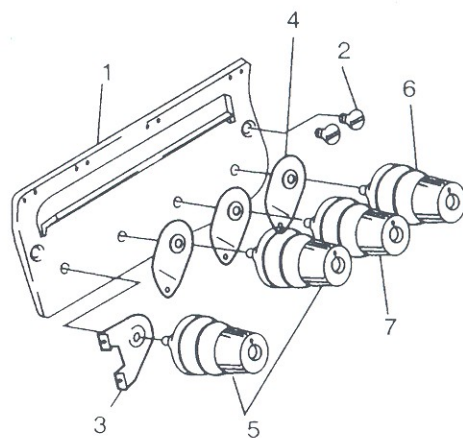
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● 2100A-03



● 2100A-04

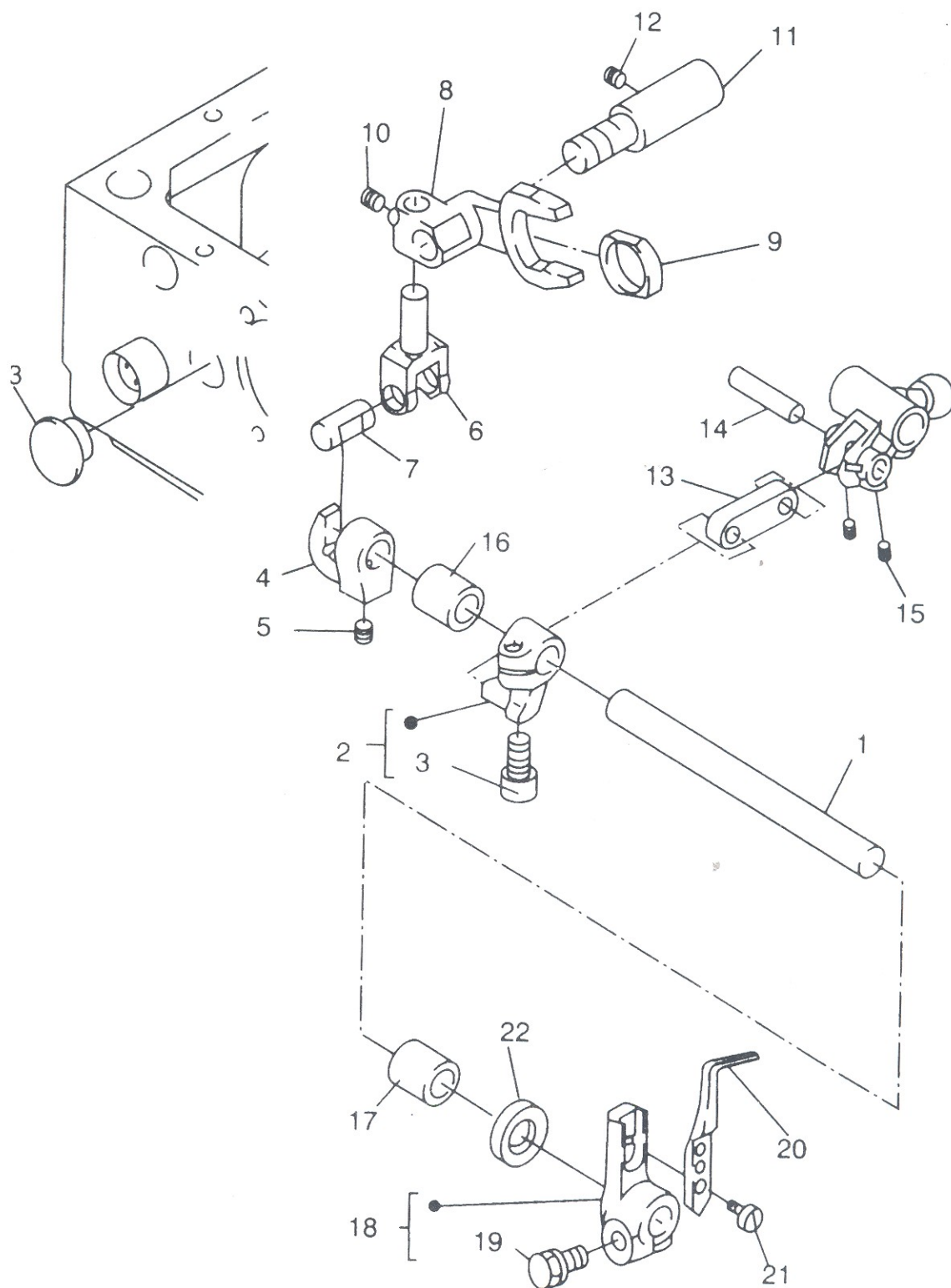


16. 夹线器部件 THREAD GUIDE PLATE COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.16-01	夹线架	THREAD GUIDE PLATE	1	1	1	1	1
2	209.16-02	夹线架固定螺钉	THREAD GUIDE PLATE SET SCREW GB65-85 M4x7	2	2	2	2	2
3	209.16-03	夹线板A	THREAD TENSION DISC A	1	1	1	1	1
4	209.16-04	夹线板B	THREAD TENSION DISC B	2	3	3	3	3
5	209.16-05	夹线器组件A	KNOB ASM. A	1	2	2	2	3
6	209.16-06	夹线器组件B	KNOB ASM. B	1	1	1	1	1
7	209.16-07	夹线器组件C	KNOB ASM. C	1	1	1	1	1
8	209.16-08	夹线螺钉	THREAD TENSION SCREW	3	4	4	4	5
	239.16-08	夹线过线板	THREAD GUIDE PLATE					1
9	209.16-09	羊毛垫	WOOL WASHER	3	4	4	4	5
10	209.16-10	夹线板	THREAD TENSION DISC	6	8	8	8	10
11	209.16-11	夹线器座	THREAD GUIDE	3	4	4	4	5
12	209.16-12	夹线簧A	THREAD TENSION SPRING A	1	2	2	2	3
13	209.16-13	夹线簧B	THREAD TENSION SPRING B	1	1	1	1	1
14	209.16-14	夹线簧C	THREAD TENSION SPRING C	1	1	1	1	1
15	209.16-15	止动螺母	NUT	3	4	4	4	5
16	209.16-16	夹线螺母	KNOB NUT	3	4	4	4	5

18. 前弯针部件 CHAIN LOOPER COMPONENTS

2100A

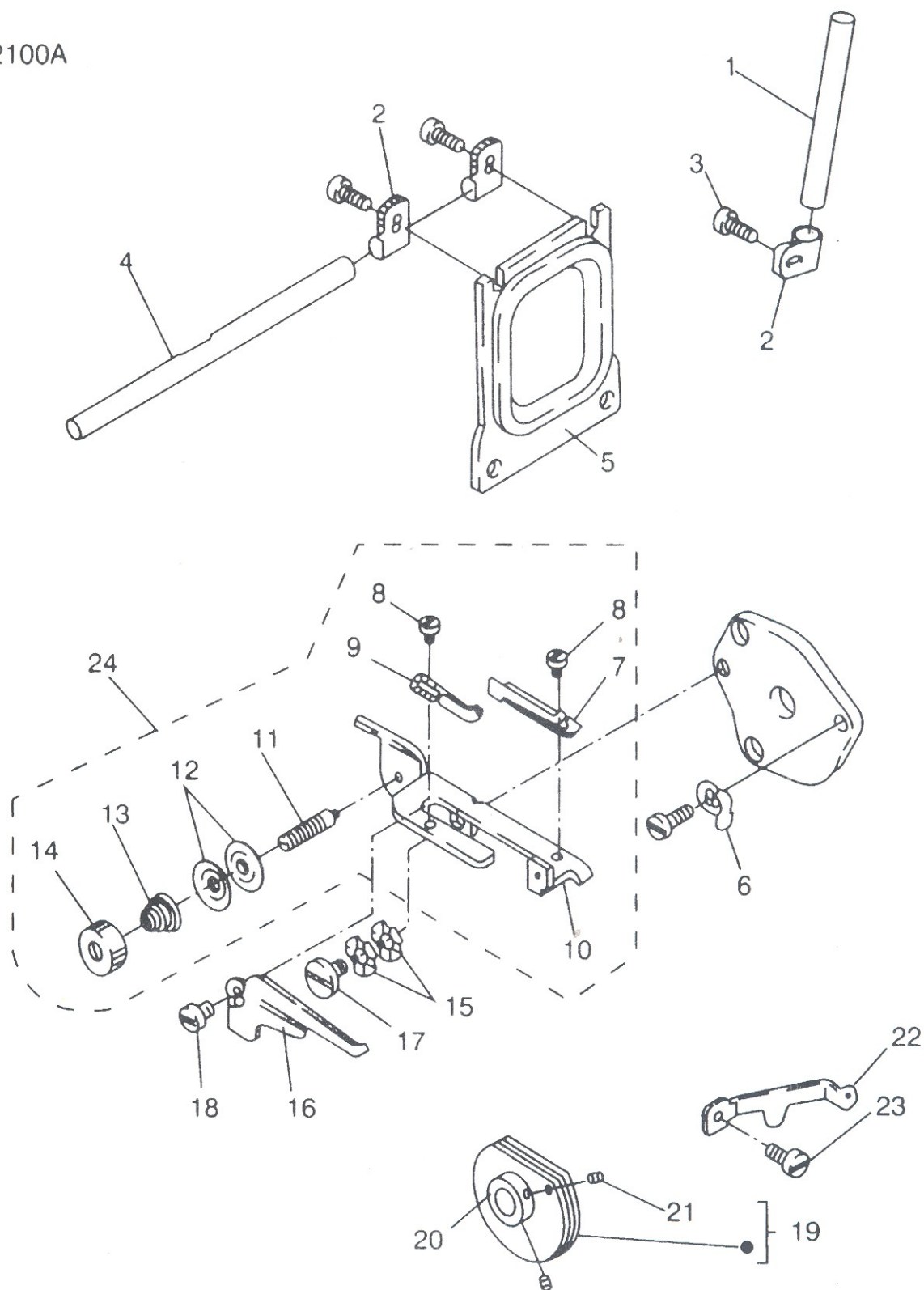


18. 前弯针部件 CHAIN LOOPER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.18-01	前弯针轴	FRONT LOOPER SHAFT	----	----	1	1	1
2	209.18-02	前弯针曲柄	FRONT LOOPER ARM	----	----	1	1	1
3	209.18-03	前弯针曲柄固定螺钉	FRONT LOOPER ARM SCREW GB70-85 M6x12	----	----	1	1	1
4	209.18-04	驱动座	DRIVING BRACKET	----	----	1	1	1
5	209.18-05	驱动座紧定螺钉	DRIVING BRACKET SET SCREW GB77-85 M5x5	----	----	1	1	1
6	209.18-06	驱动曲柄	DRIVING CRANK	----	----	1	1	1
7	209.18-07	驱动曲柄销	DRIVING CRANK PIN	----	----	1	1	1
8	209.18-08	横轴曲柄架	DRIVING CRANK RACK	----	----	1	1	1
9	209.18-09	铜滑块	COPPER SLIDE BLOC	----	----	1	1	1
10	209.18-10	横轴曲柄架紧定螺钉	SCREW GB77-85 M5x5	----	----	1	1	1
11	209.18-11	前弯针横轴	FRONT LOOPER LATERAL SHAFT	----	----	1	1	1
12	209.18-12	前弯针横轴紧定螺钉	SCREW	----	----	1	1	1
13	209.18-13	前弯针连杆	FRONT LOOPER LEVER	----	----	1	1	1
14	209.18-14	前弯针连杆销	FROGT LOOPER LEVER PIN	----	----	1	1	1
15	209.18-15	前弯针连杆销内六角紧定螺钉	SCREW GB77-85 M3x4	----	----	2	2	2
16	209.18-16	前弯针纵轴后铜轴承	FRONT LOOPER LENGTHWISE SHAFT BACK BEARING	----	----	1	1	1
17	209.18-17	前弯针纵轴前铜轴承	FRONT LOOPER LENGTHWISE SHAFT FRONT BEARING	----	----	1	1	1
18	209.18-18	前弯针架	FRONT LOOPER BRACKET	----	----	1	1	1
19	209.18-19	前弯针架固定螺钉	FRONT LOOPER BRACKET SET SCREW	----	----	1	1	1
20	209.18-20	前弯针	FRONT LOOPER	----	----	2		2
	210.18-20	前弯针	FRONT LOOPER				2	
21	209.18-21	前弯针固定螺钉	FRONT LOOPER SET SCREW SM9/64x40x10	----	----	1	1	1
22	209.18-22	油封	OIL SEAL	----	----	1	1	1
23	209.18-23	油塞	OIL PLUG	----	----	1	1	1

19. 打线凸轮部件 THREAD CAM COMPONENTS

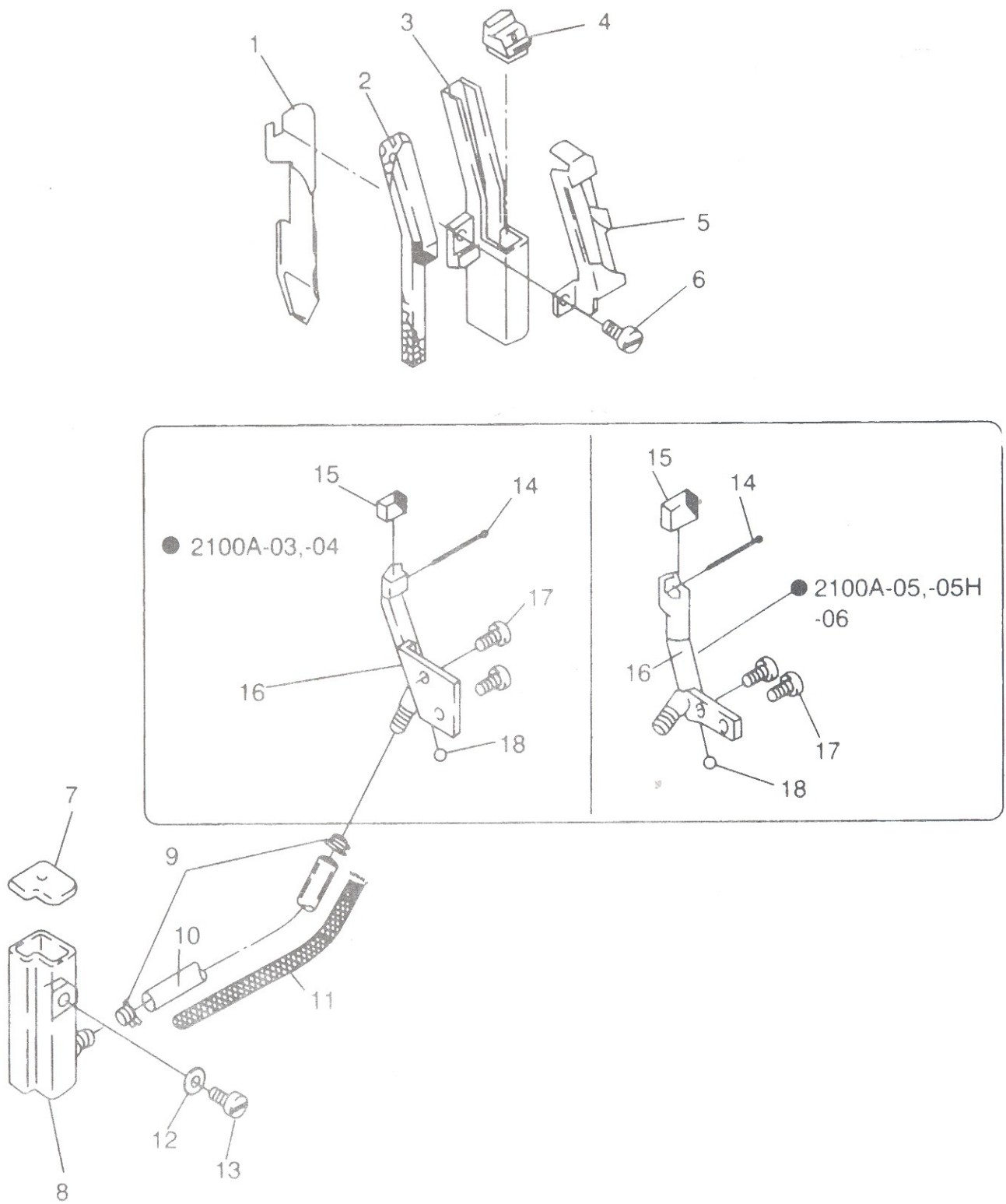
● 2100A



19. 打线凸轮部件 THREAD CAM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.19-01	短过线管	SHORT THROUGH PLATE	----	----	1	1	1
2	209.19-02	过线管夹	THROUGH PLATE NTP	----	----	3	3	3
3	209.19-03	过线管夹固定螺钉	SCREW GB65-85 M3x5	----	----	3	3	3
4	209.19-04	长过线管	LONG THROUGH PLATE	----	----	1	1	1
5	209.19-05	后盖板垫片	REAR COVER CUSHXOV	1	1	1	1	1
6	209.19-06	过线环	THREAD GULDE.RING	----	----	1	1	1
7	209.19-07	过线板A	PLATE A	----	----	1	1	1
8	209.19-08	过线板螺钉	SCREW GB65-85 M3x4	----	----	2	2	2
9	209.19-09	过线板B	THREAD GUIDE PLATE B	----	----	1	1	1
10	209.19-10	导线架	THREAD GUIDE PLATE	----	----	1	1	1
11	209.19-11	压线螺钉	THREAF GUIDE RACK	----	----	1	1	1
12	209.19-12	压线板	THREAD TENSION DISC	----	----	2	2	2
13	209.19-13	压线簧	THREAD TENSION SPING	----	----	1	1	1
14	209.19-14	压线螺母	THREAD TENSION NUT	----	----	1	1	1
15	209.19-15	波形弹性垫圈	WASHER	----	----	2	2	2
17	209.19-17	导线架螺钉	SCREW GB65-85 M4x4.5	----	----	1	1	1
16	209.19-16	导线板	THREAD GUIDE PLATE	----	----	1	1	1
18	209.19-18	导线板螺钉	SCREW GB65-85 M4x5.5	----	----	1	1	1
19	209.19-24	张力变换凸轮组件	THREAD TENSION CHANGE CAM	----	----	1	1	1
20	209.19-20	凸轮轴套	DRIVE CAM BUSHING	----	----	1	1	1
21	209.19-21	凸轮轴套紧定螺钉	DRIVE CAM BUSHING SET SCREW GB77-85 M3	----	----	2	2	2
22	209.19-22	二眼过线板	THREAD THROUGH PLATE	----	----	1	1	1
23	209.19-23	二眼过线板螺钉	THREAD THROUGH PLATE SCREW GB65-85 M3x5	----	----	1	1	1
24	209.19-31	前弯针导线架组件	THREAD GUIDE PLATE ASM	----	----	1	1	1

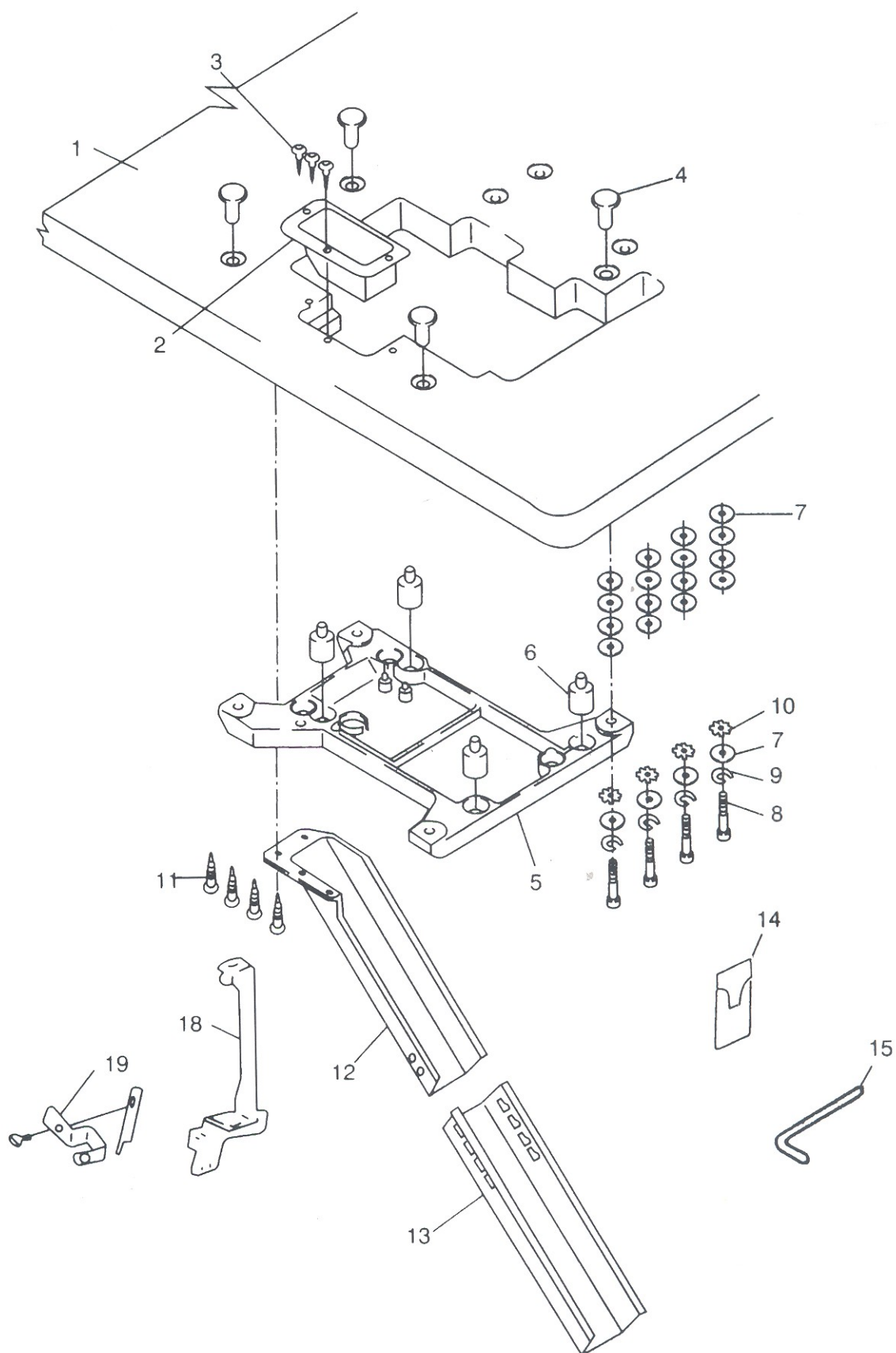
20. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS



20. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.20-01	压板A	HOLDING PLATE A	1	1	1	1	1
2	209.20-02	滤油毡	OIL SIFT FELT	1	1	1	1	1
3	209.20-03	硅油盒	OIL BOX	1	1	1	1	1
4	209.20-04	油箱塞	FUEL TANK PLUG	1	1	1	1	1
5	209.20-05	压板B	HOLDING PLATE B	1	1	1	1	1
6	209.20-06	压板螺钉	HOLDING PLATE SCREW GB65-85 M4x9.5	1	1	1	1	1
7	209.20-07	小油箱盖	SMALL OIL TANK COVER	1	1	1	1	1
8	209.20-08	小油箱	SMALL OIL SEAL	1	1	1	1	1
2	209.20-09	卡簧	STOP RING	2	2	2	2	2
10	209.20-10	油管	OIL TUBE	1	1	1	1	1
11	209.20-11	油线	OIL WICK	1	1	1	1	1
12	209.20-12	小油箱固定垫片	SMALL OIL SEAL SET CUSHION	1	1	1	1	1
13	209.20-13	小油箱固定螺钉	SMALL OIL SEAL SET SCREW GB65-85 M4x9.5	1	1	1	1	1
14	209.20-14	机针冷却器油线钉	NEEDLE RADIATOR OIL WICK NAIL	1	1	1	1	1
15	209.20-15	油毡	OIL SEAL	1	1	1	1	1
16	209.20-16	机针冷却器	THREAD NEEDLE COOLER			1	1	1
	208.20-16	机针冷却器	THREAD NEEDLE COOLER	1	1			
17	209.20-17	机针冷却器固定螺钉	THREAD NEEDLE COOLER SET SCREW GB65-85 M4x5.5	2	2	2	2	2
18	209.20-18	钢球	BALL	1	1	1	1	1

23. 台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS



23. 台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.23-01	台板	TABLE	1	1	1	1	1
2	209.23-02	废料漏斗	FLOT SAM	1	1	1	1	1
3	209.23-03	废料漏斗固定螺钉	FLOT SAM SET SCREW	3	3	3	3	3
4	209.23-04	抬板固定螺套	BRACKET PLATE SET BOLT	4	4	4	4	4
5	209.23-05	抬板托盘	LIFTER TABLE BRACKET PLATE	1	1	1	1	1
6	209.23-06	机头防震销垫	MACHINE HEAD SHOCKPROOF PIN WASHER	4	4	4	4	4
7	209.23-07	抬板托盘垫片	LIFTING PLATE SET STOCK CUSHION	20	20	20	20	20
8	209.23-08	抬板托盘螺钉	LIFTING PLATE STOCK SCREW	4	4	4	4	4
9	209.23-09	标准型弹簧垫圈	STANDARD SPRING CUSHION	4	4	4	4	4
10	209.23-10	外齿锁紧垫圈	WASHER	4	4	4	4	4
11	209.23-11	漏斗槽上段固定螺钉	UPPER FILLER CHUTE SET SCREW	4	4	4	4	4
12	209.23-12	漏斗槽上段	UPPER FILLER CHUTE	1	1	1	1	1
13	209.23-13	漏斗槽下段	LOWER FILLER CHUTE	1	1	1	1	1
14	209.23-14	机针	NEEDLE			1包		1包
	208.23-14	机针	NEEDLE		1包			
	208.23-14	机针	NEEDLE	1包				
	210.23-14	机针	NEEDLE				1包	
15	209.23-15	内六角扳手S6	HEXAGON WRENCH(6)	1	1	1	1	1
18	209.23-18	导带器	TAPE GUIDE	1	1			
19	209.23-19	分带器	TAPE TAKE-UP	1	1			

24. 线架部件 THREAD STAND COMPONENTS

