

高速包缝机

HIGH SPEED OVERLOCK MACHINE

KING SPECIAL K-8004 OVERLOCK

使用说明书&零件样本
Operation instruction & Parts Book

开头语

为您购买本公司2100A系列缝纫机，我们表示衷心的感谢！

在使用缝纫机之前，请认真阅读此说明书。愿您自始至终爱护并使用敝公司的产品。

另外，为使您的缝纫机高效率的使用，此说明书登载了有关日常中检查与安全的注意事项。

在平时，除了对缝纫机进行检查之外，也请您多加注意自身的安全，做到安全使用。这是我们的心愿。

INTRODUCTION

Thank you very much for purchasing our company 2100A Series machine.

This instruction manual describes daily routine maintenance and safety precautions to keep the machine in the best possible conditions.

Please study this manual very carefully before operating the machine.



为了安全

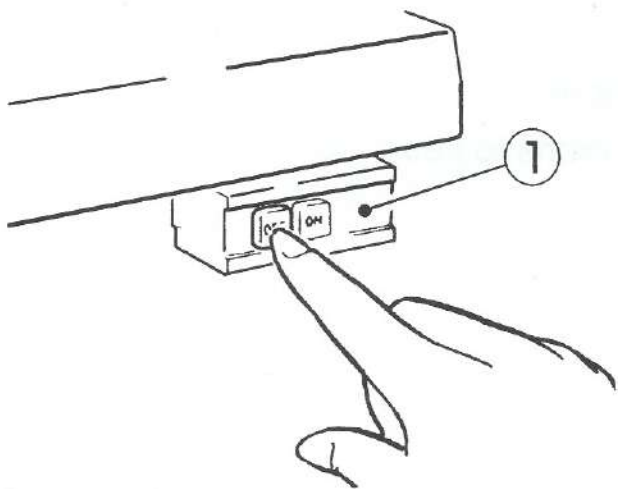
对于缝纫机本身及各种装置,我们充分考虑到它的安全性。请遵照基本的操作方法,安全的进行工作。

- 拆除为保证安全所设置的装置,零件的情况下使用,是非常危险的,请绝对不要拆除后使用。
- 缝纫机在使用时,请不要在缝纫机台板上放置工具及缝纫时不必要的物品。
- 在对缝纫机进行检修、调节、清扫、穿线、换针等工作时,为防止发生事故,务必请切断电源,在确认即使踩下缝纫机踏板,缝纫机也不转动之后,再进行操作。

注意

使用离合式马达的情况下,在关掉电源①后因惯性作用马达仍会继续旋转。这时发不注意踩动缝纫机踏板②时,缝纫机会突然动作,这是很危险的。

请在关掉电源后,仍继续踩动踏板①,直至缝纫机完全停下来为止。



- 在离开缝纫机台时,务必请关掉电源的。
- 停电时也请务必关掉电源。
- 为了总是安全地,运转良好的使用缝纫机,日常的点检是不可缺少的 请予以注意。



CAUTION

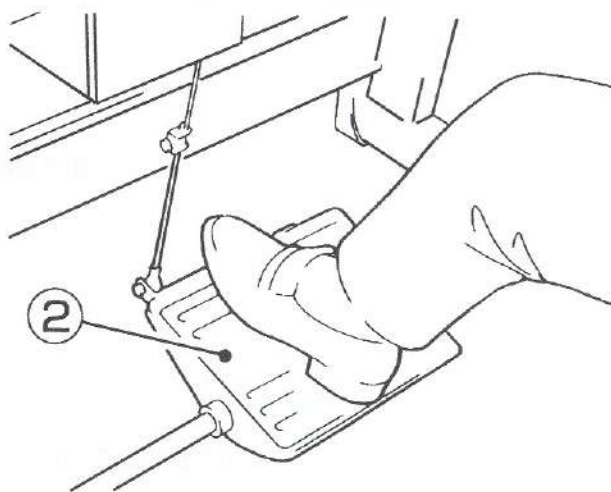
OBSERVE THESE SAFETY PRECAUTIONS

Though our company takes the utmost care to produce safe sewing machines and devices, operators should follow these basic safety rules.

- To prevent accidents, do not remove safety devices or parts while operating the machine.
- Do not leave tools or other unnecessary objects on the machine table while operating the machine.
- Before maintenance, adjusting, cleaning, threading or replacing the needle, and to prevent accidents, be sure the power is turned off. Check that the machine will not operate when the pedal is pressed.

Note

In case a clutch type motor is used, it will keep on rotating by inertia after turning off power supply①. If the machine pedal ② is stepped on inadvertently, it is dangerous because the machine will move unexpectedly. Keep on stepping on the machine pedal ② until the machine comes to a stop after turning off the power supply①.



- Turn the power off before leaving the machine table.
- In the event of a power failure, be sure to turn the machine off.
- Check that the machine is securely grounded.

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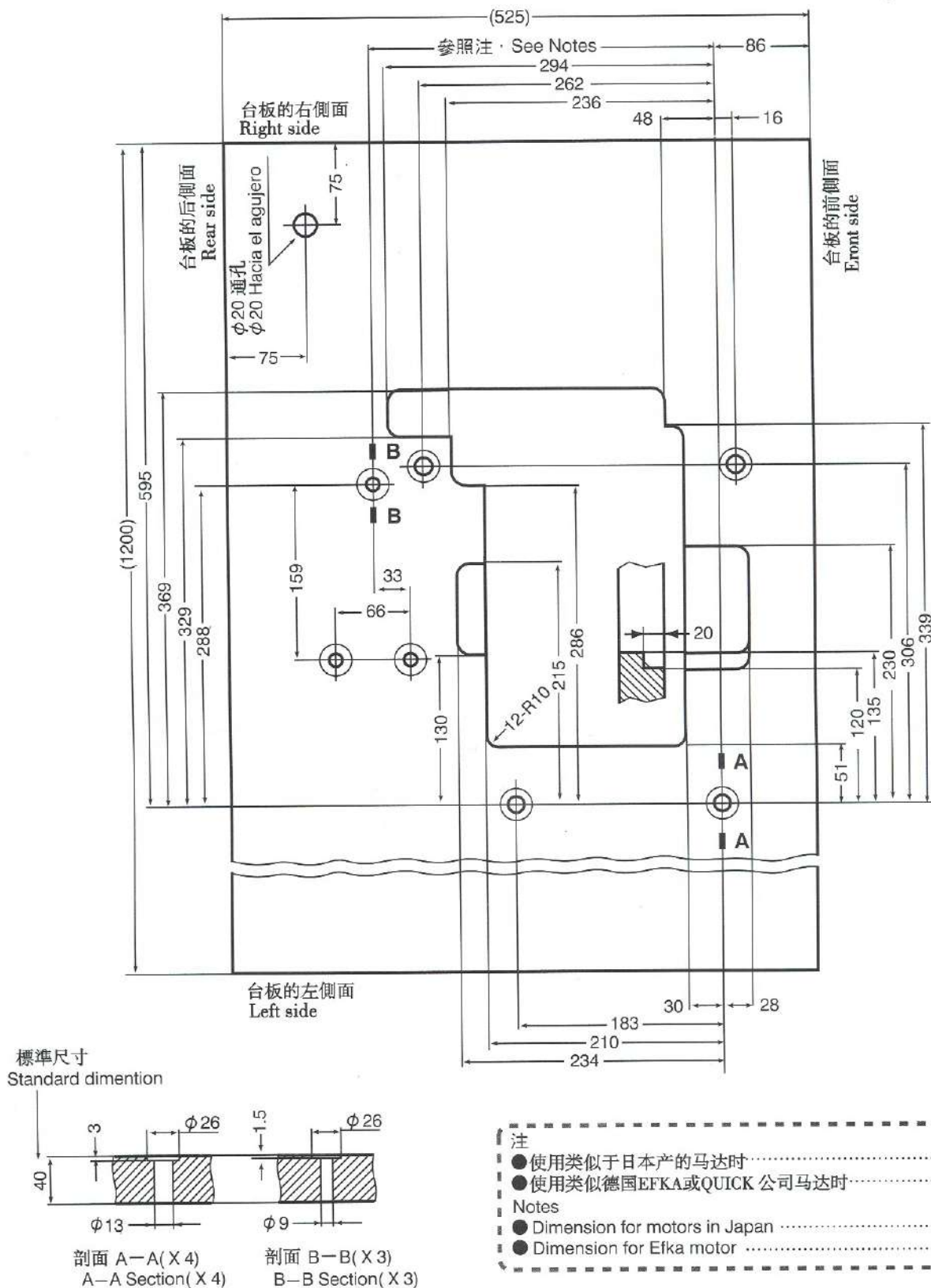
在使用之前
BEFORE OPERATING

台板加工图

Schematic diagram of the machine table

请参照下图进行台板的加工

Cut the table referring to the diagram.

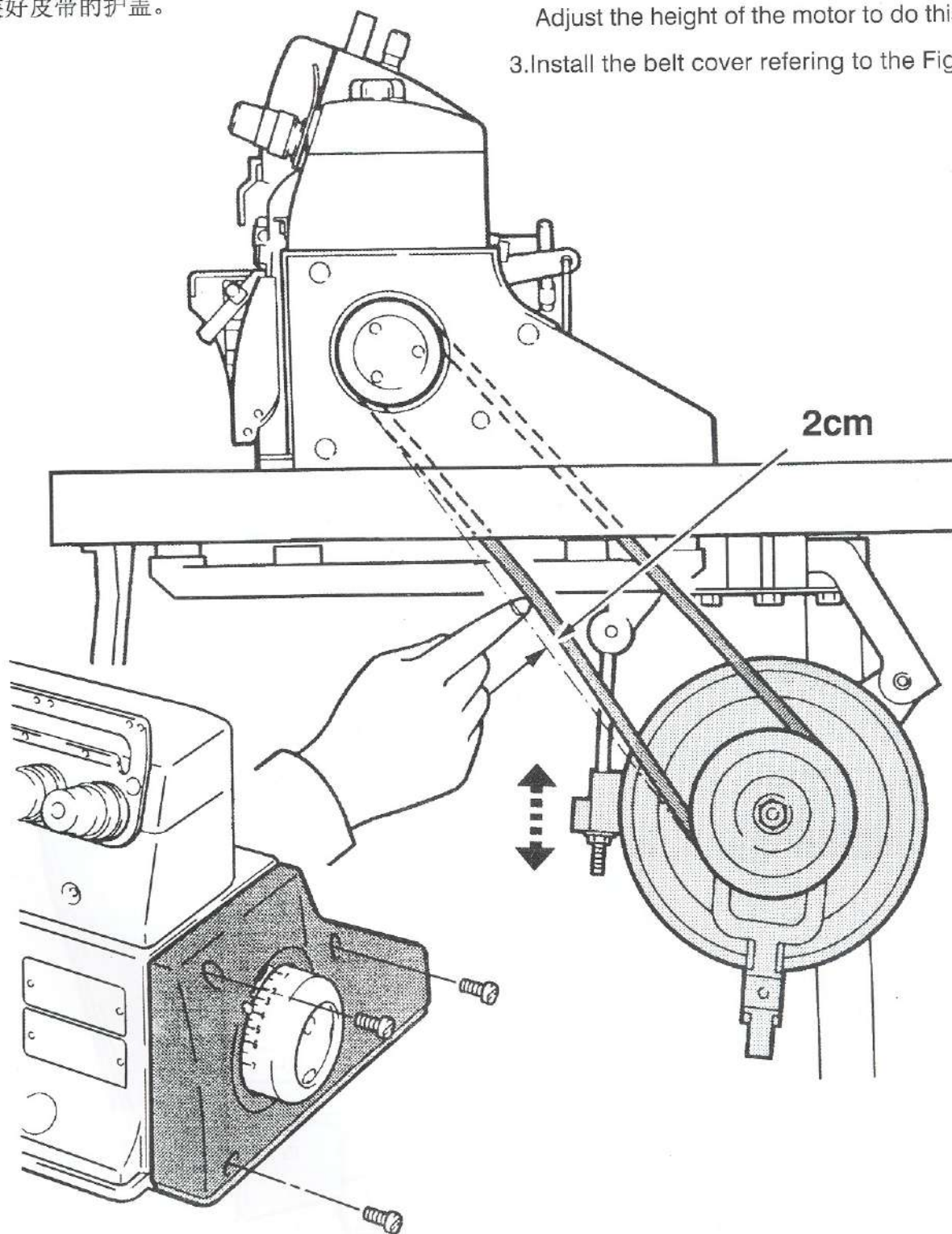


在使用之前
BEFORE OPERATING

缝纫机的安装方法 Installing the machine head

1. 将缝纫机装于台板之上，给缝纫机侧皮带轮和马达侧皮带轮装上三角胶带。
2. 将马达高度调整到用按按压皮带中间时，约有2cm左右的松弛量为好。
3. 请装好皮带的护盖。

1. Mount the machine head on the machine rest board.
2. Adjust the tension of the belt so that it can be about 2cm bent inward when you press the middle of it. Adjust the height of the motor to do this.
3. Install the belt cover referring to the Figure.

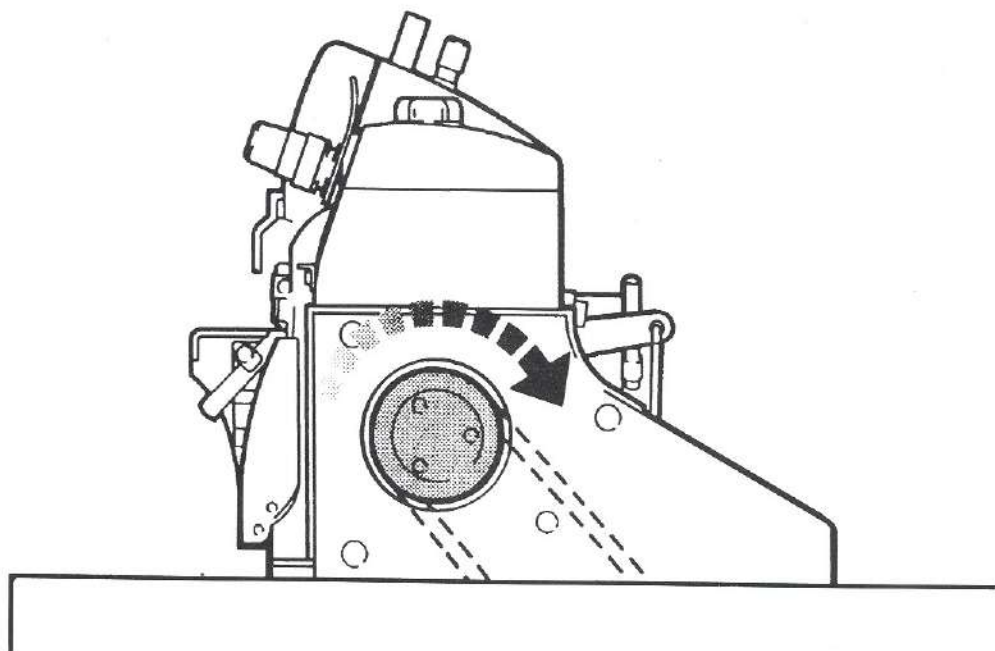


在使用之前
BEFORE OPERATING

缝纫机的旋转方向及转数 The machine speed and turning direction

缝纫机的旋转方向，
从皮带轮侧看是向右旋转的。

The machine rotates clockwise when seen
from the machine pulley side.



参照下表选用与所使用的缝纫机对应的转数。

Make sure your machine type and run it not
exceeding the maximum speed as listed in the
table.

缝纫机机型 Maching type	最高旋转数(r.p.m) Max.speed
2100A-03	7,000
2100A-04	6,500
2100A-05	6,500
2100A-05H	6,500
2100A-05XH	5,500
2100A-06	6,000
2100A-03-15	7,000

在使用之前
BEFORE OPERATING

加油量是使油面处于H线与L线之间为好。
当油面低于L线时，就要及时补充机油。

机油请使用本公司指定的 (HIGH
SPEED SEWING MACHINE OIL).

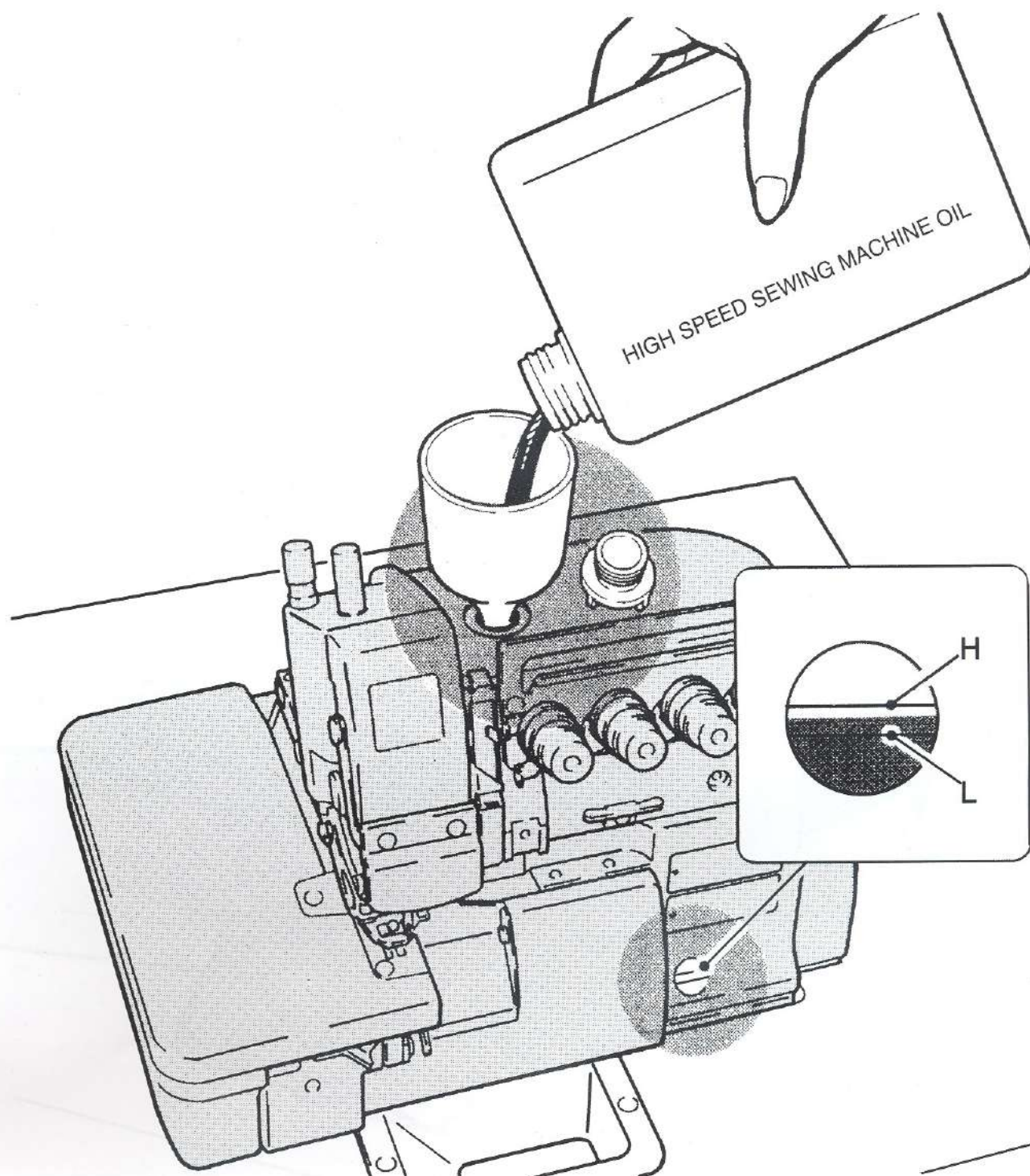
供油

Lubrication

After filling the oil pan, the oil surface should lie between (H) and (L) lines.

Add oil, when the oil surface reaches or goes below (L).

Note: Use our company recommended oil
「HIGH SPEED SEWING MACHINE OIL」



在使用之前
BEFORE OPERATING

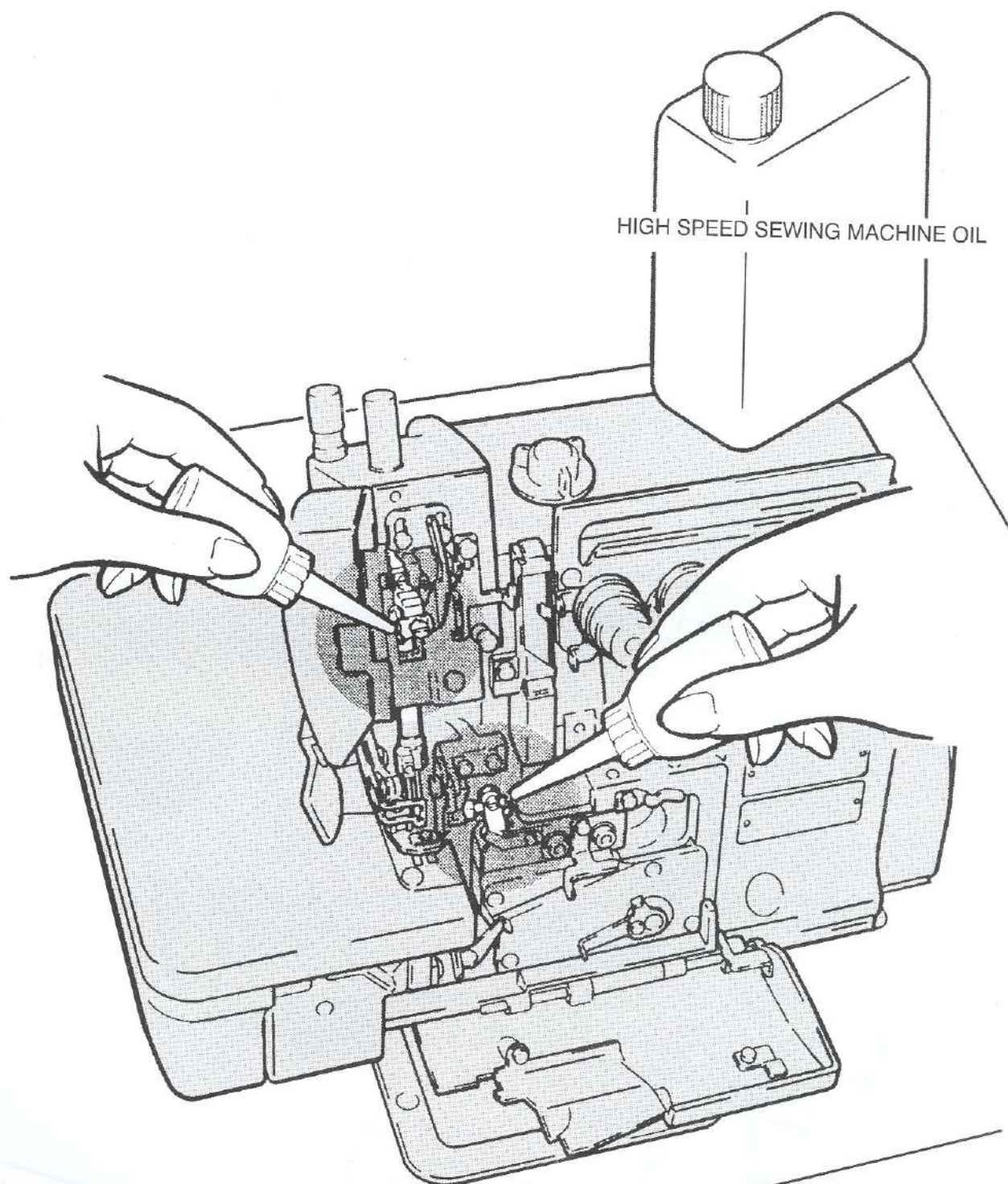
手动给油 Manual lubrication

手动给油是在缝纫机最初开始使用时，或停用一段时间重新开始使用时，请供给2-3滴油。

机油请使用本公司指定的 (HIGH SPEED SEWING MACHINE OIL).

Apply 2 or 3 drops of oil by hand when the machine is used for the first time or has been left unused for some time.

Note: Use our company recommended oil
「HIGH SPEED SEWING MACHINE OIL」



在使用之前
BEFORE OPERATING

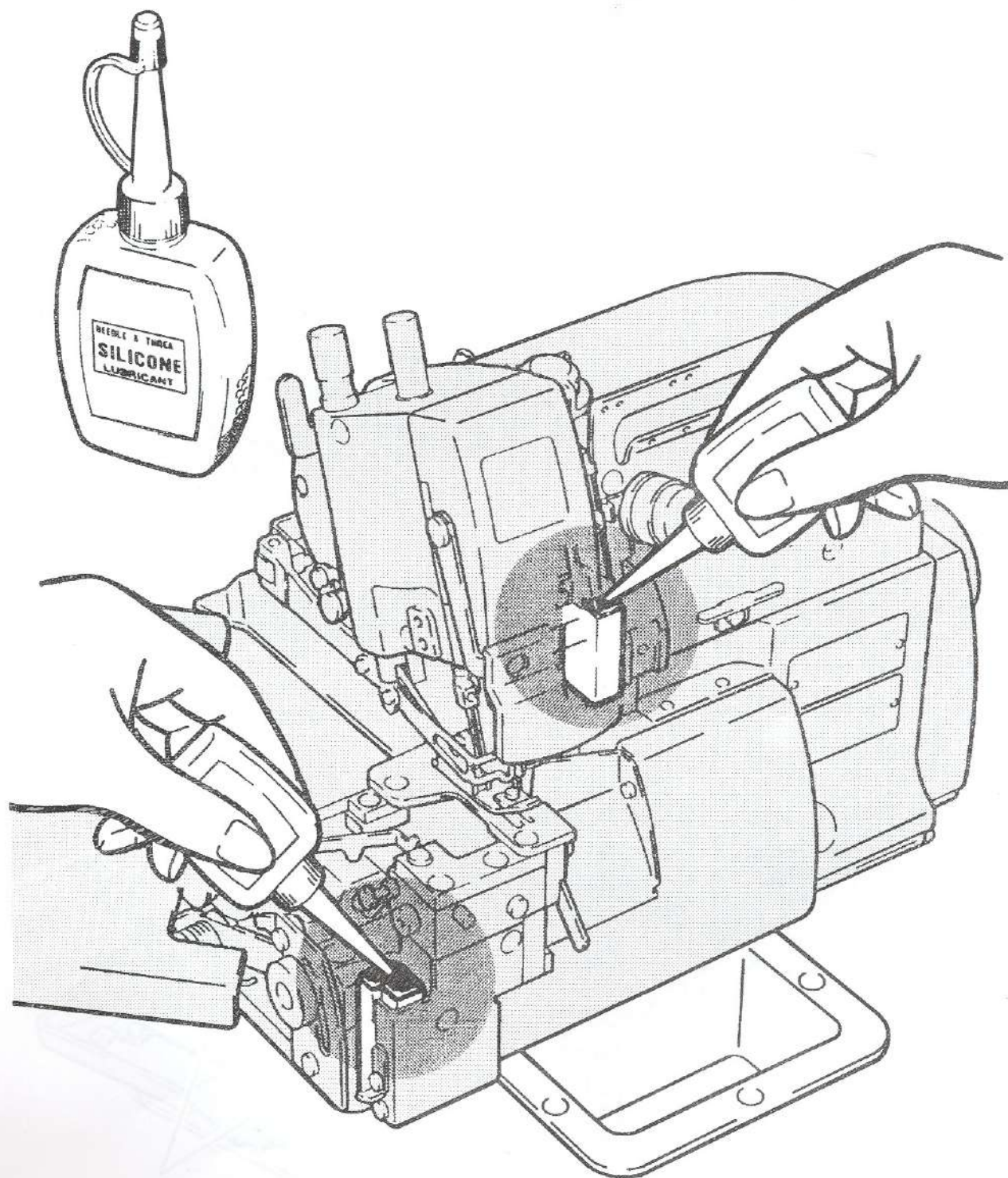
给 H R装置供油 Filling the HR device with silicon oil

为了防止布纤维或线被切断，请尽早给H R 装置供油。

注：关于购买硅酯油，请咨询缝纫机代销店或
与本公司营业所联系

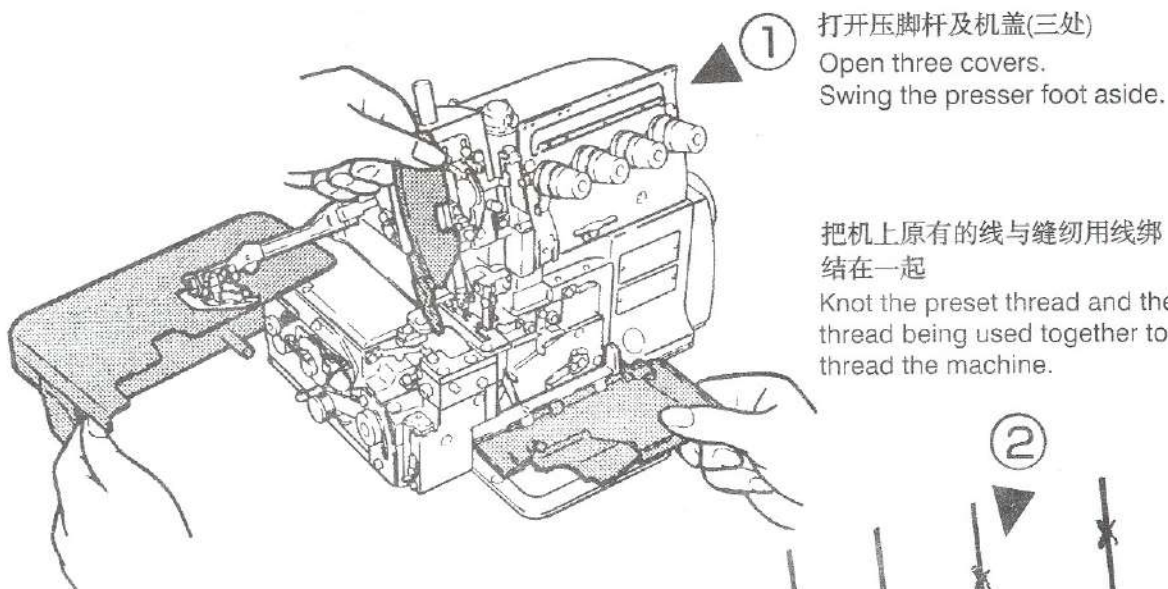
Fill the HR device with oil before it is too low
in order to prevent needle thread breakage
and fabric damage.

Note: Use our company recommended
silicon oil.



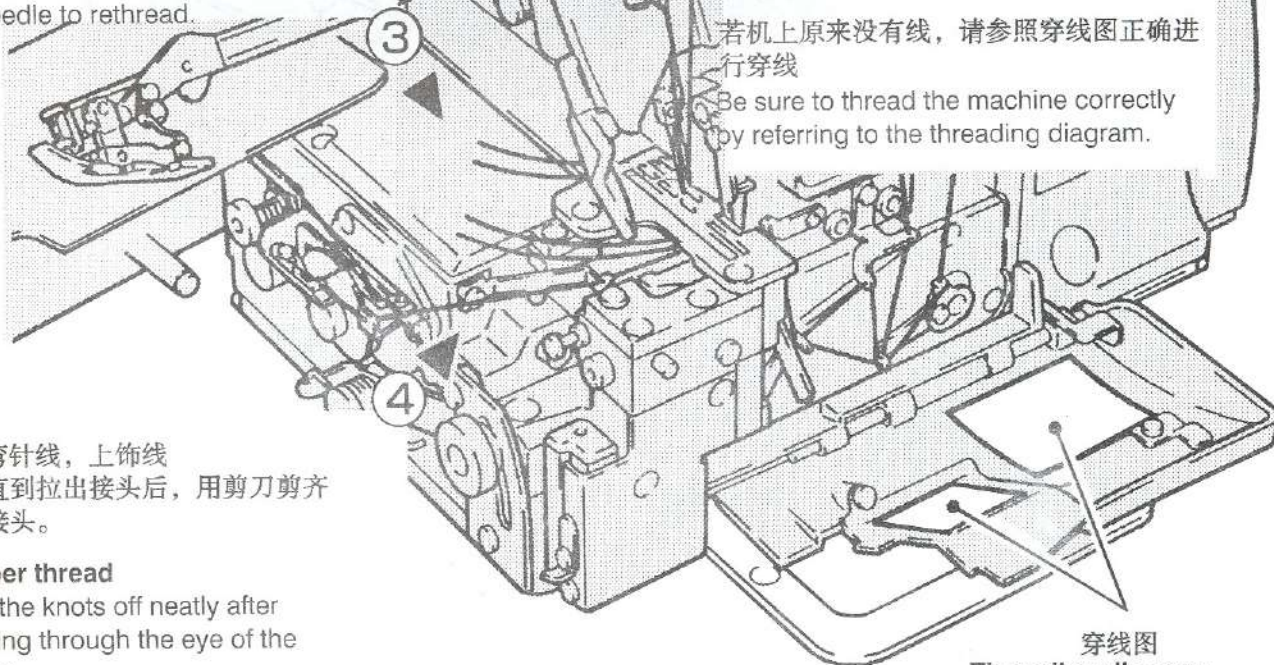
在使用之前
BEFORE OPERATING

穿线的方法 Threading



把机上原有的线与缝纫用线绑
结在一起
Knot the preset thread and the
thread being used together to
thread the machine.

针线
将线拉到针眼前，剪掉结头再
次穿好针线。
Needle thread
Trim the knots off neatly before
passing through the eye of the
needle to rethread.

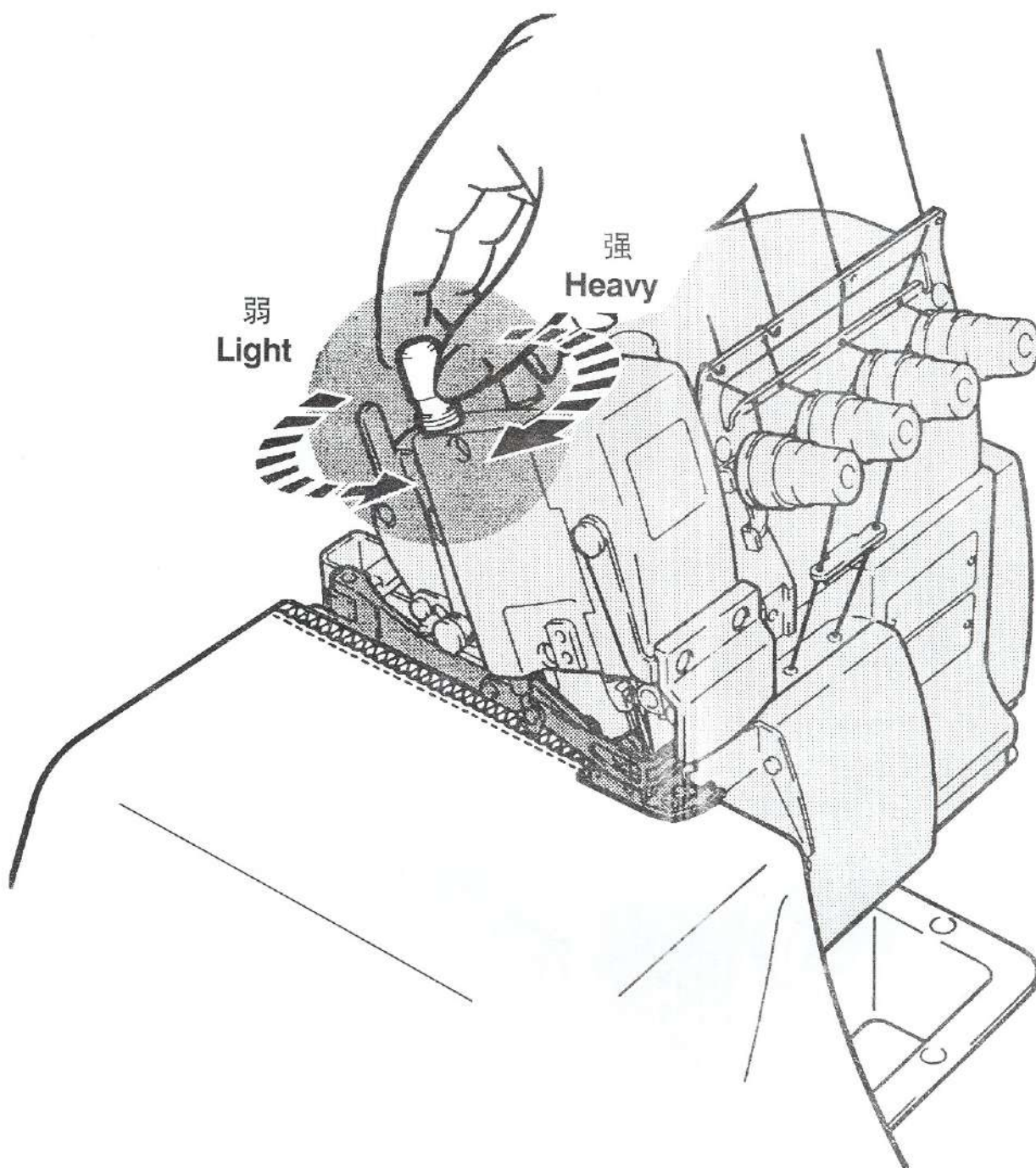


Looper thread
Trim the knots off neatly after
passing through the eye of the
looper

压脚压力的调节 Adjusting the presser foot pressure

压脚压力的调节可旋转螺帽进行调节。在送布状态良好并能取得均匀针脚的范围内，尽可能使用较弱的压力为好。

Turn adjusting screw to adjust the presser foot pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.

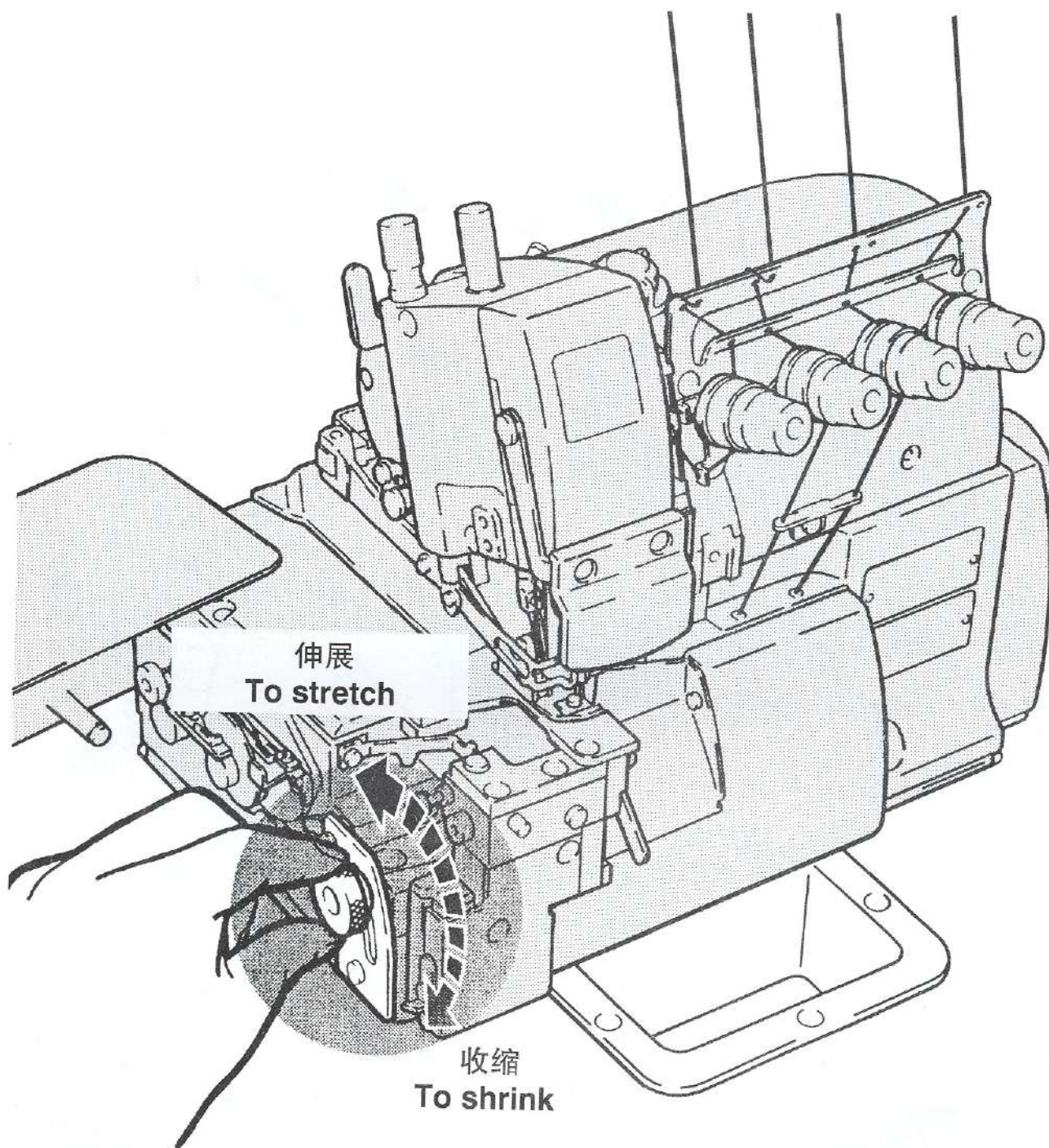


差动比的调节 Adjusting the diff. feed ratio

差动比的调节是松开螺母后，上下移动来进行调节，调节完后，将螺母拧紧。

Loosen the nut and move the lever up and down to obtain the correct differential feed ratio.

Tighten the nut after positioning the lever as desired.

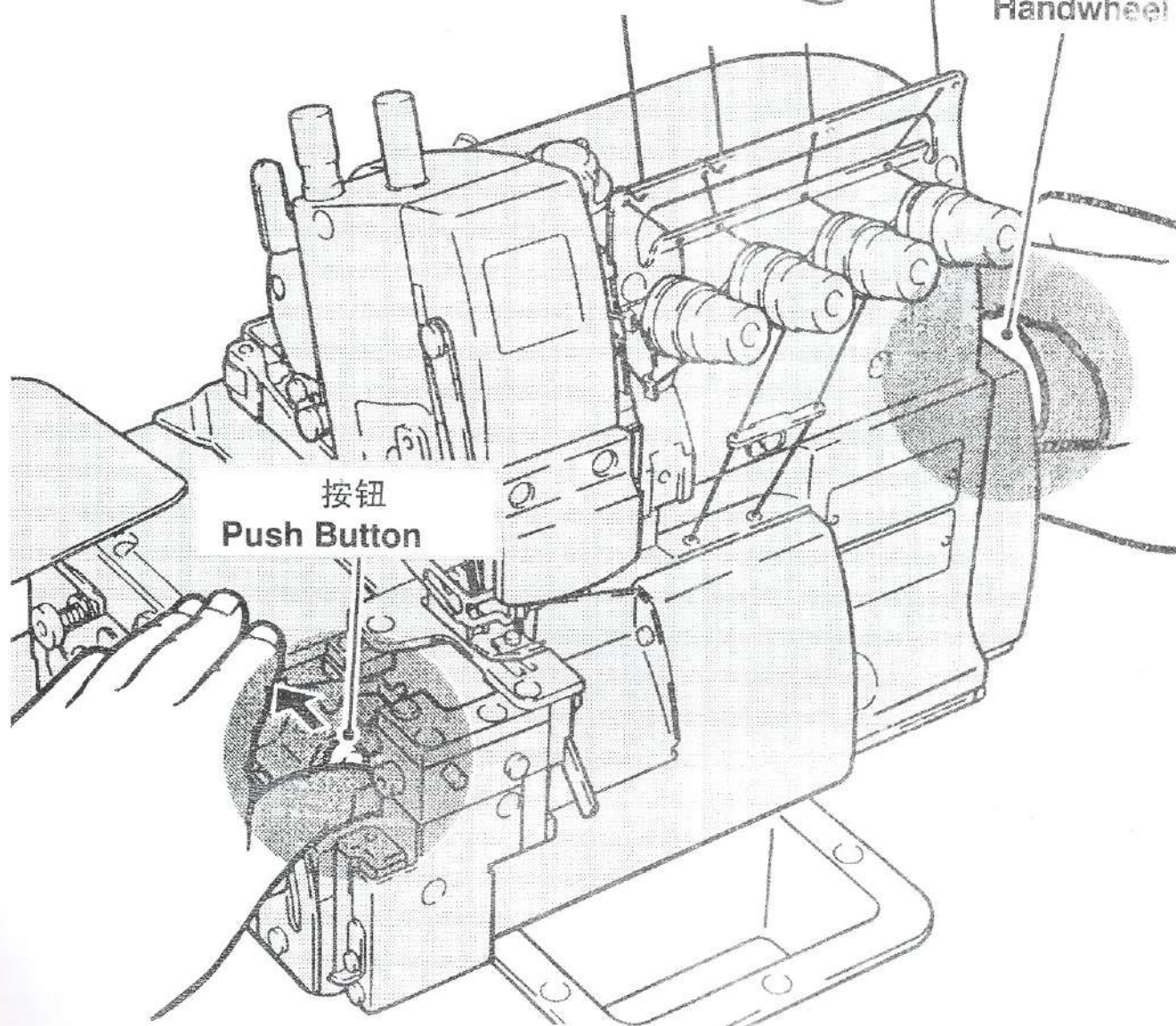
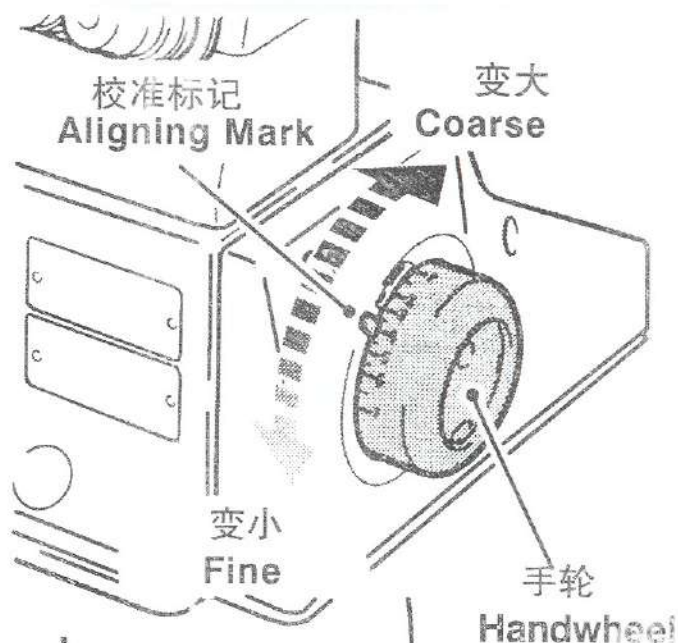


针脚长度的调节 Adjusting the stitch length

1. 摁住按钮，旋转手轮，按钮会陷进更深处。
 2. 这时边摁住按钮，边转动手轮，使校准标记号对准所希望的数值。
- ① While pressing the push button, turn the handwheel to seek the position at which the push button goes further into the depth.
- ② Then, keeping the push button pressed, turn the handwheel and set the desired scale to the aligning mark.

注：针脚长度的调节务必请在调节差动比之后进行。

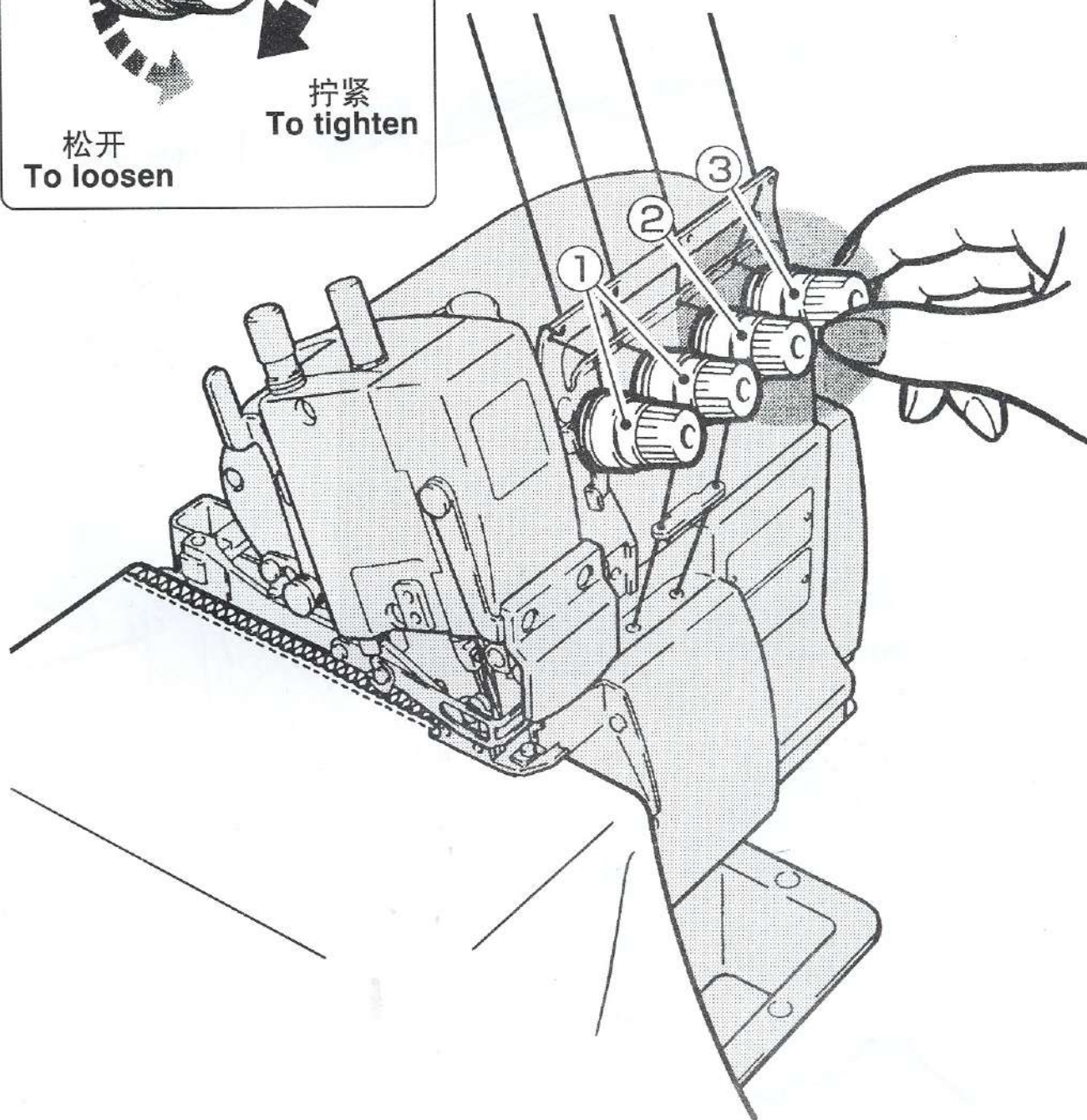
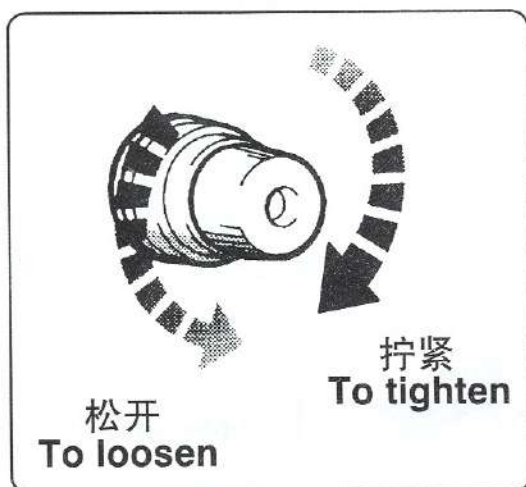
Note: Stitch length adjustment must only be made after the differential feed ratio has been changed.



线状态的调节 Adjusting the thread tension

线张力状态的调节，请用针线调节螺帽
①、上弯针线调节螺帽②、弯针线调节螺帽③
来进行调节。

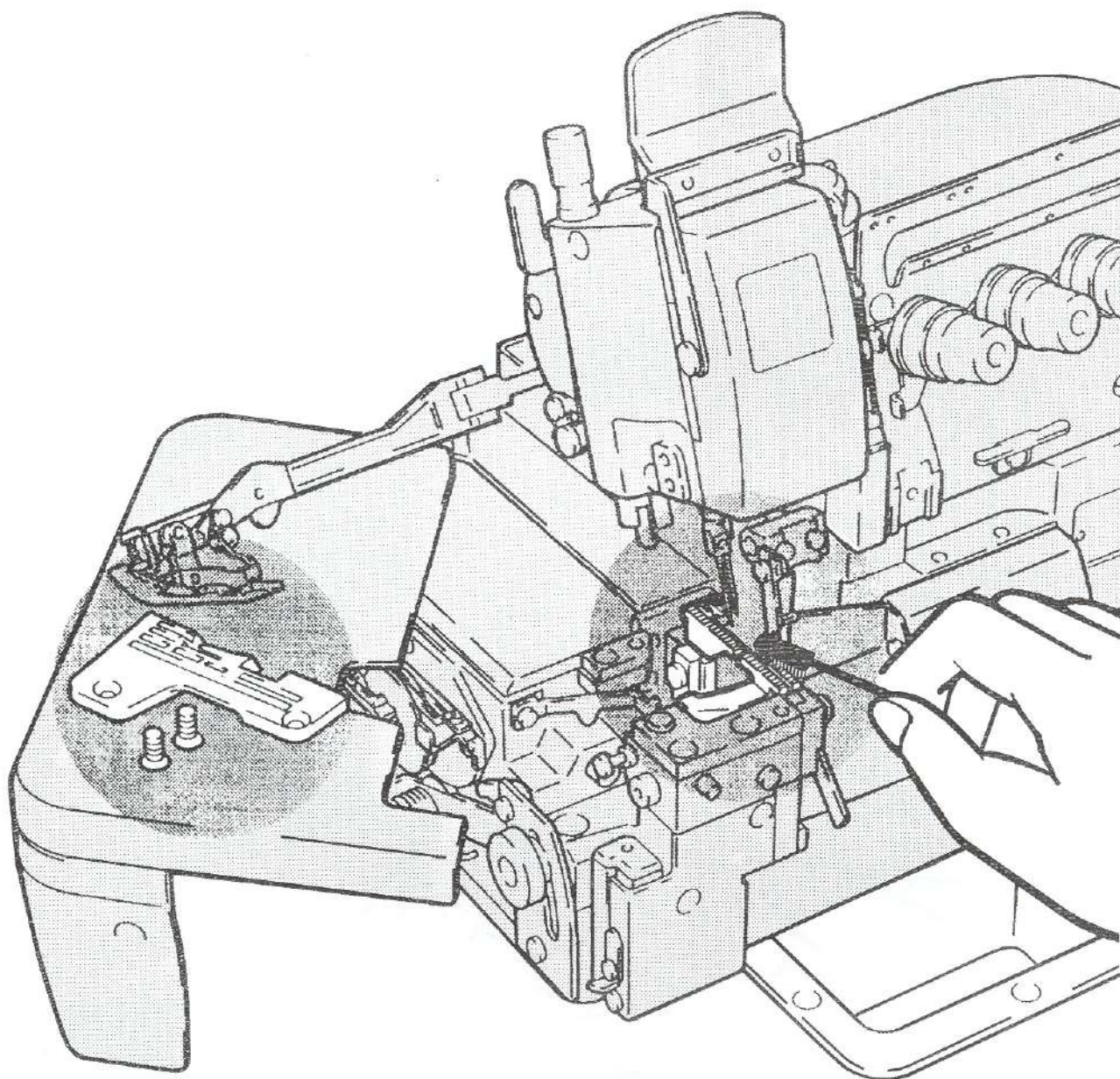
Make tension adjustments with the needle
thread knob ①, the upper looper knob ②,
and the lower looper knob ③.



缝纫机的清扫 Cleaning the machine

根据缝料的性质，定期清扫针板及送布牙上的灰尘。

Pls according to sewing material, to clean the dust of needle plate and feed dog in time.



换针 Replacing the needle

准确辨认针的前后，请将针凹向着后方，即背向操作者进行安装。

针要牢固的插到孔的最深处。

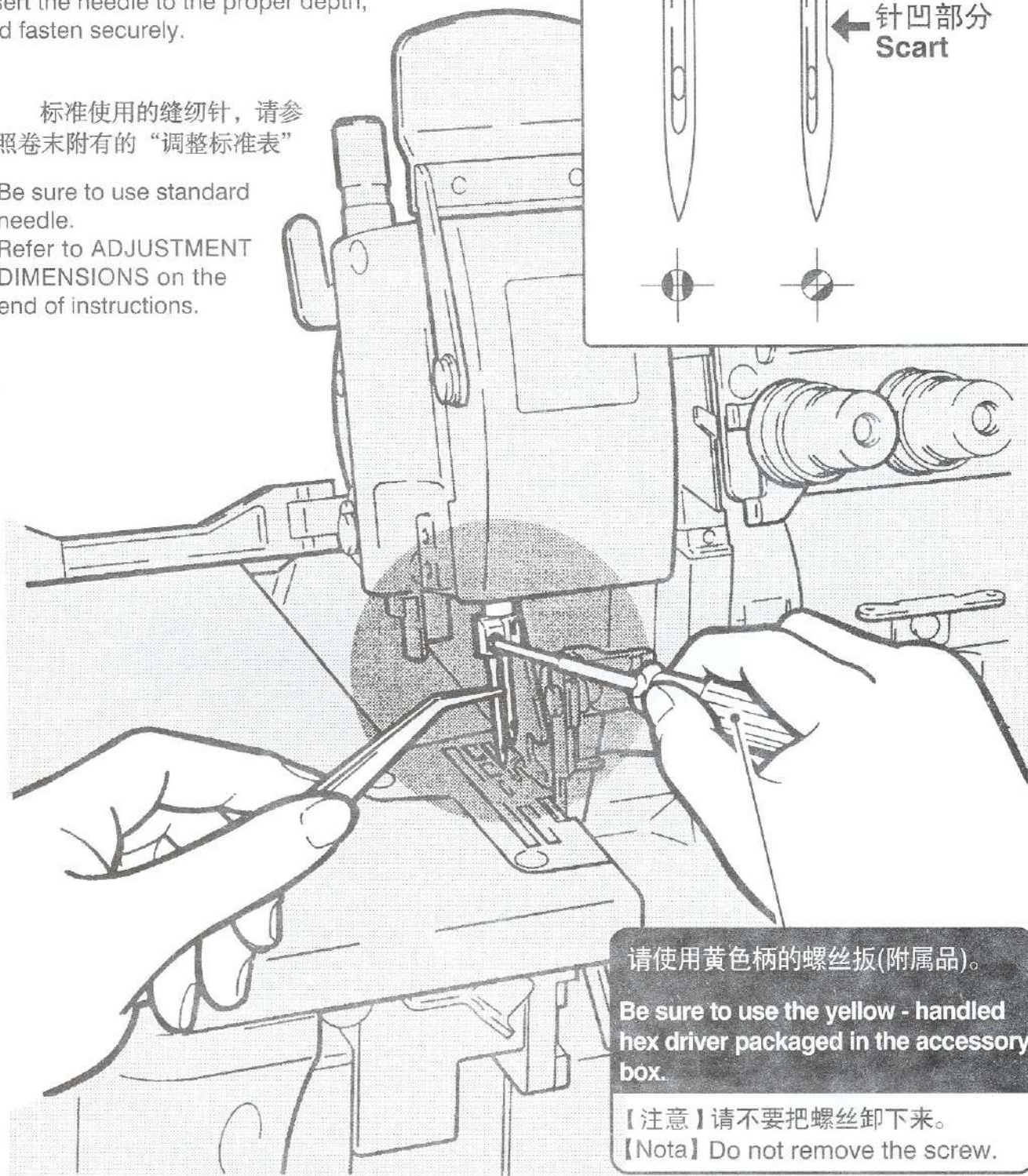
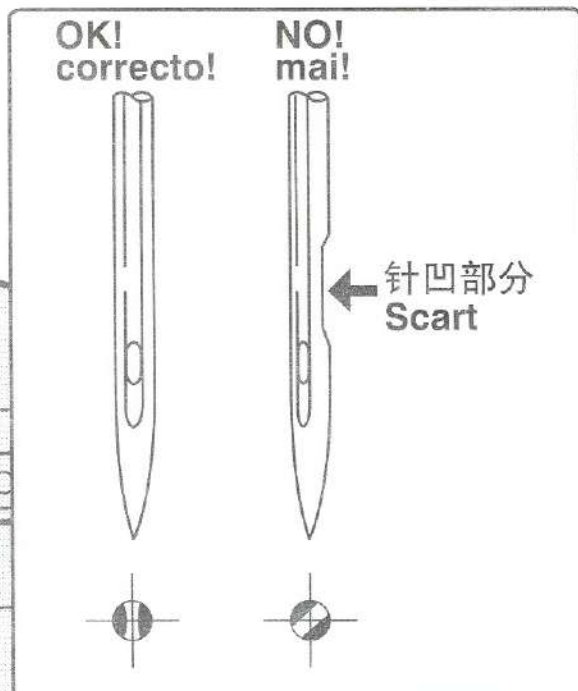
Check the needle carefully to see that the scarf is turned to the rear of the machine.

Insert the needle to the proper depth, and fasten securely.

标准使用的缝纫针，请参照卷末附有的“调整标准表”

Be sure to use standard needle.

Refer to ADJUSTMENT DIMENSIONS on the end of instructions.



请使用黄色柄的螺丝扳(附属品)。

Be sure to use the yellow - handled hex driver packaged in the accessory box.

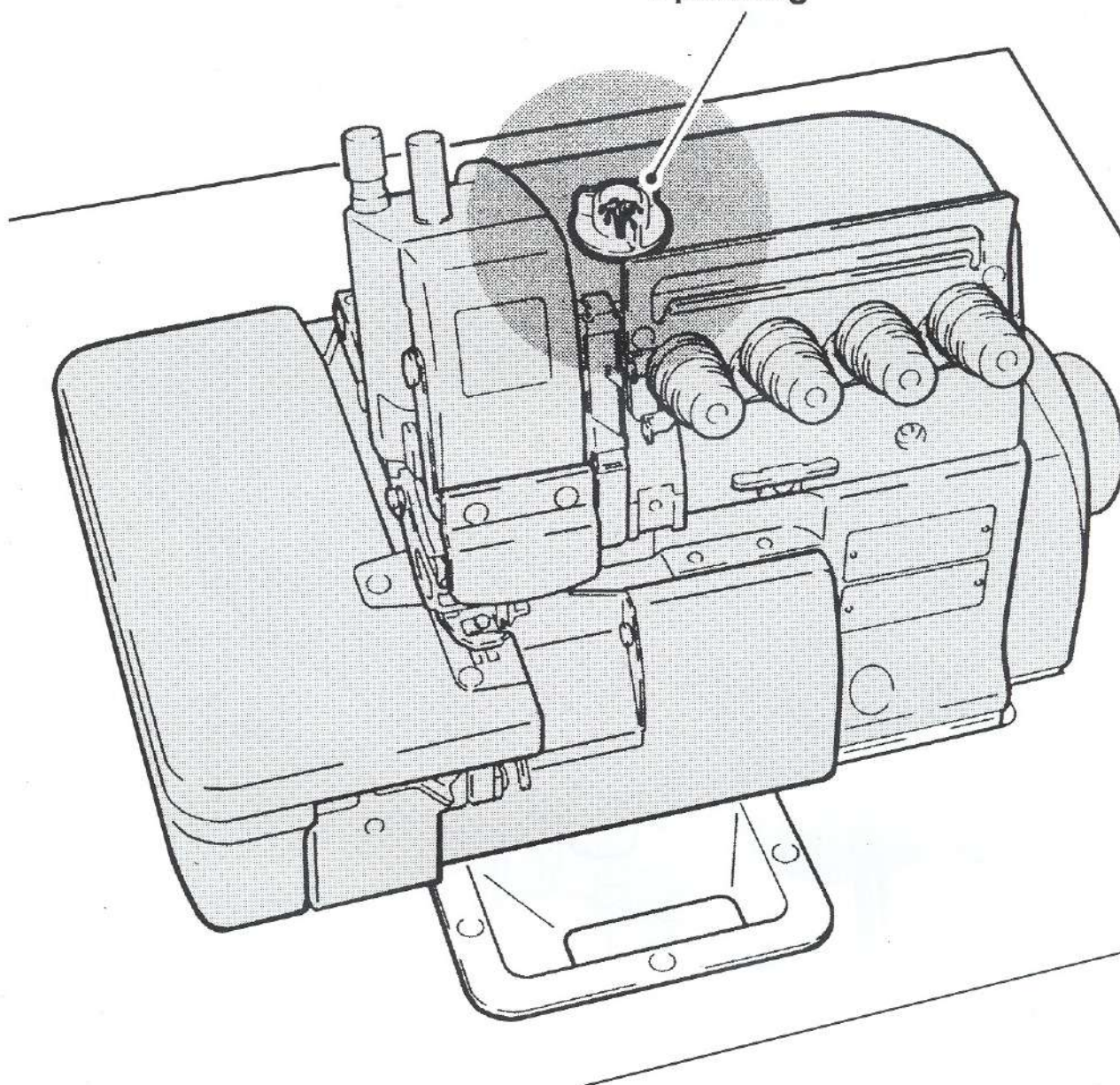
【注意】请不要把螺丝卸下来。

【Nota】 Do not remove the screw.

使用中的保养
MAINTENANCE
DURING USE

检查机油的循环 Checking the oil circulation

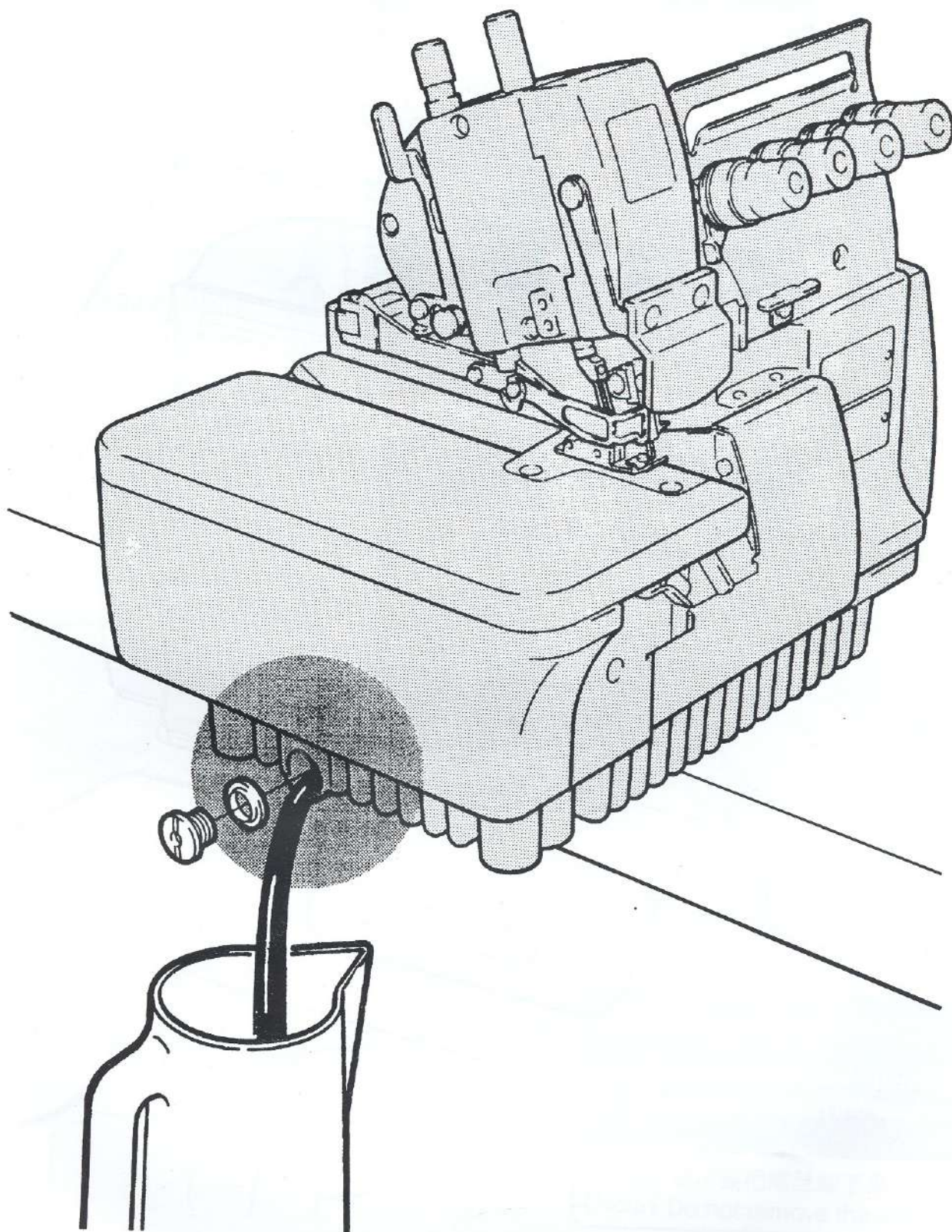
OK! 运转中
Operating



换机油 Replacing the oil

机油的更换，请在使用开始1个月后更换一次。然后，每6个月更换一次。
供油请参见第4页。

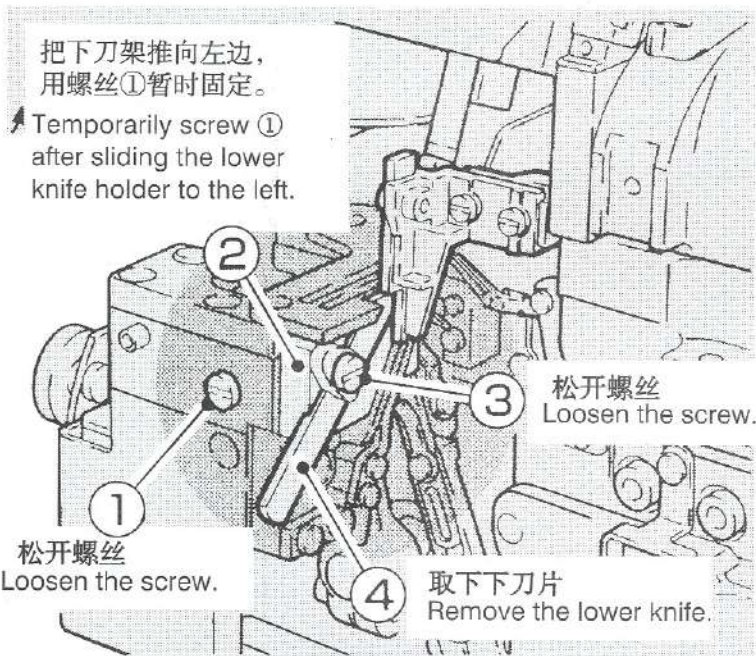
Replace the oil one month after the first use and every six months thereafter. (See p4)



下刀片的更换 Replacing the lower knife

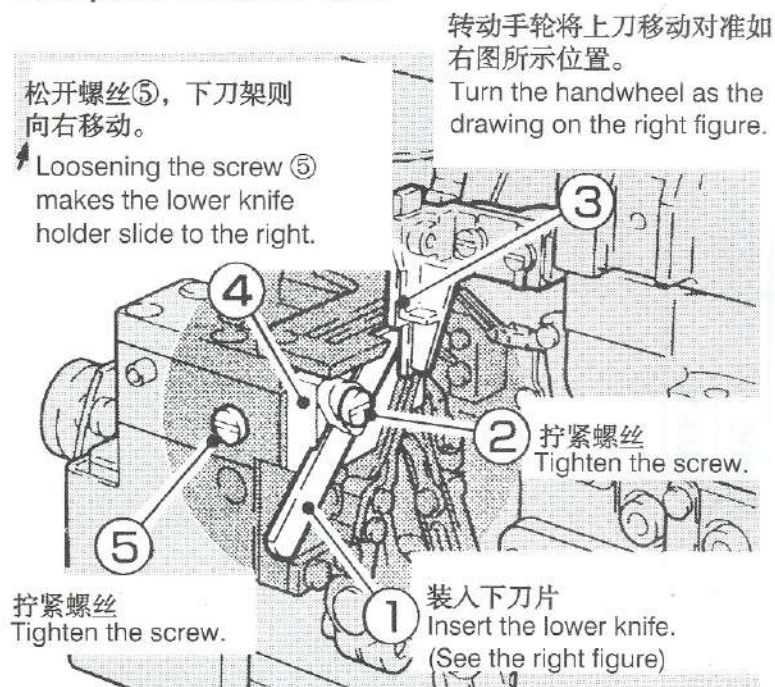
卸下下刀片

Extracción de la cuchilla inferior



安装下刀片

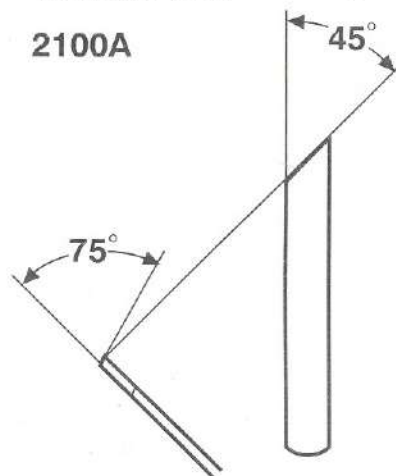
To replace the lower knife



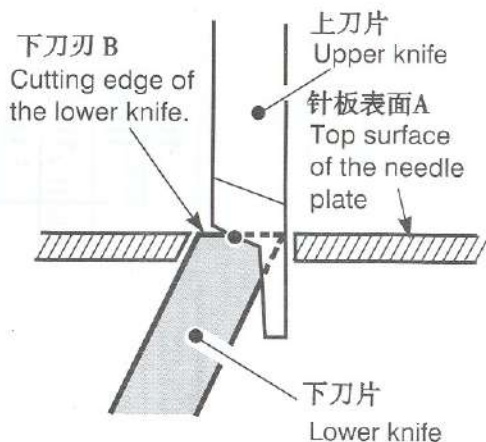
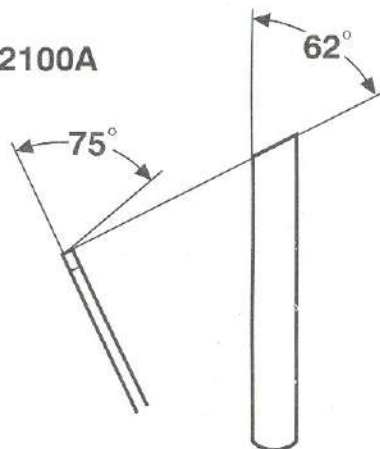
下刀片正确的研磨角度

Correct angles to resharpen the lower knife

2100A



2100A



使针板表面A与下刀刃B处于相同水平位置。
Level of (A) = Level of (B)

装好下刀片后进行剪线，确认剪切状况。
Check cutting action of knives.

2100A 调整标准表 调整尺寸 (mm)

									
2100A-03	10.1	4.2	5.1	0.9~1.1	5.5	1.5			
2100A-04	10.4	4.2	5.8	0.9~1.1	5.5	1.5			
2100A-05	10.6	3.9	5.1	0.9~1.1	5.5	1.5			
2100A-05H	10.6	3.9	5.1	0.9~1.1	5.5	1.5			
2100A-05XH	12.0	3.4	5.1	0.9~1.1	6.0	1.5			
2100A-06	12.0	3.6	5.8	0.9~1.1	5.5	1.5			
2100A-03-15	10.1	4.2	5.1	0.9~1.1	5.5	1.5			

2100A 标准使用的缝纫针 Standard needle

2100A-3	9	2100A-06	11
2100A-4	9	2100A-03-15	11
2100A-5	11		
2100A-5H	21		
2100A-05XH			

2100A 针号对照表 Comparison table of equivalent sizes

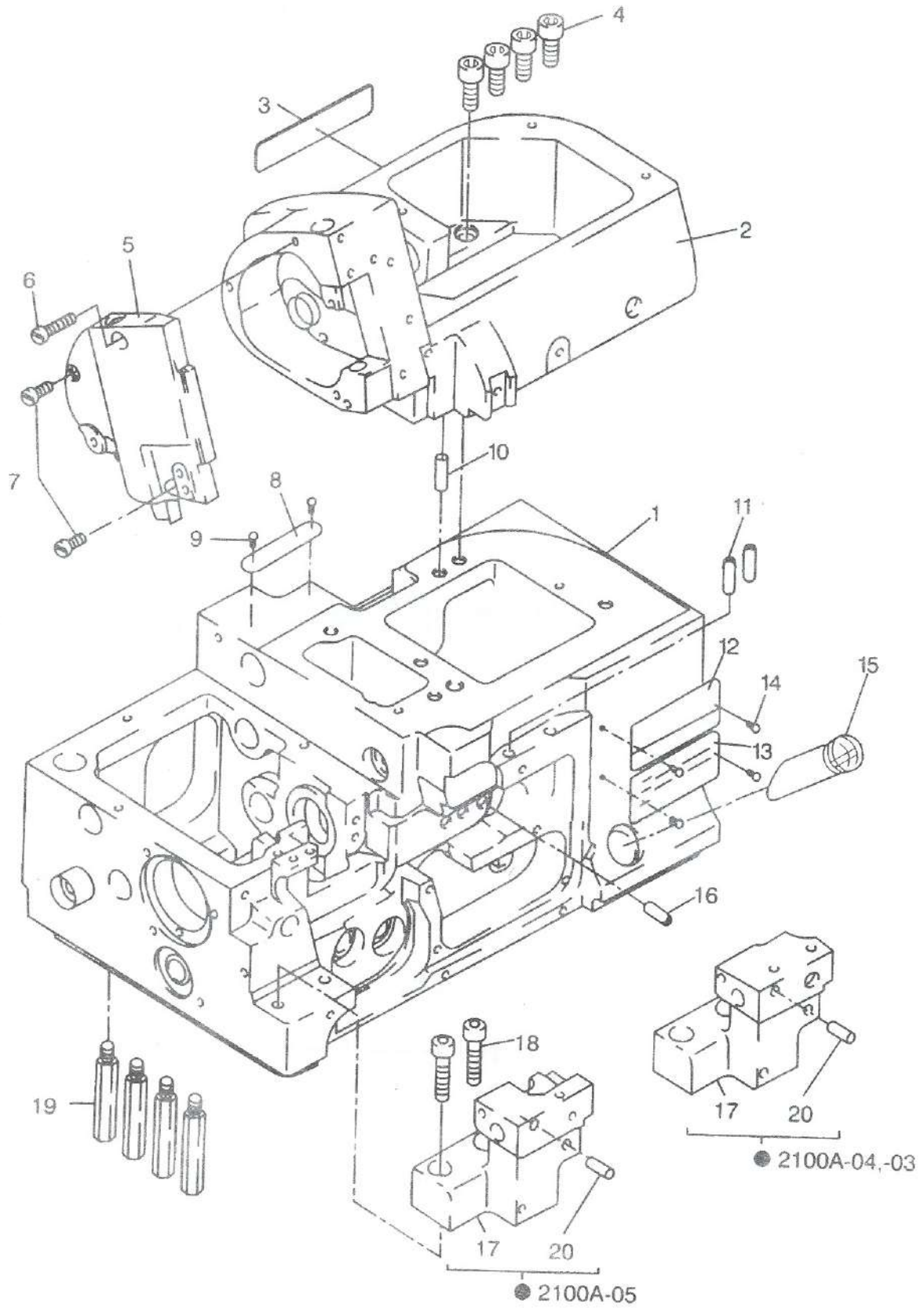
日本番手(オルガン) Japanese size (Organ) 日本针号(Organ) Grosor de aguja japonés (Organ)	#	9	11	14	16	18	21	
ドイツ番手(シユメツツ) Metric size(Schmetz) 德国针号(Schmetz) Grosor de aguja metrio(Schmetz)	Nm	65	75	90	100	110	130	

零件样本
PARTS BOOK

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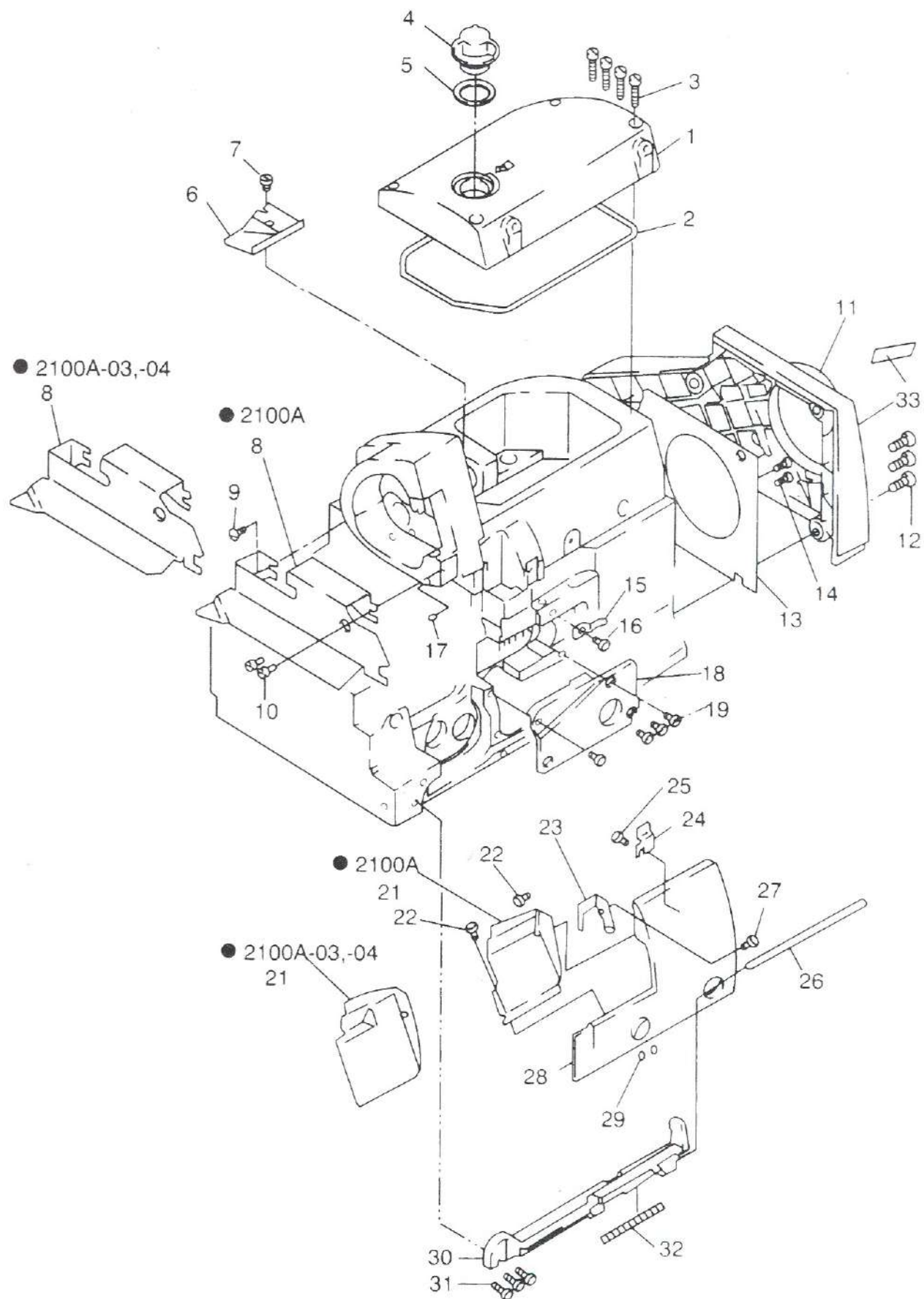
1. 机壳部件① FRAME COMPONENTS①



1. 机壳部件① FRAME COMPONENTS①

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.01-01	底座	BASE PLATE			1	1	1
	208.01-01	底座	BASE PLATE	1	1			
2	209.01-02	机头	HEAD	1	1	1	1	1
3	209.01-03	商标牌	BRAND MARK	1	1	1	1	1
4	209.01-04	机头紧定螺钉	SCREW GB70-85 M6x15.5	4	4	4	4	4
5	209.01-05	机头罩	HEAD COVER	1	1	1	1	1
6	209.01-06	机头罩固定螺钉A	FIXED SCREW A GB65-85 M4x17	1	1	1	1	1
7	209.01-07	机头罩固定螺钉B	FIXED SCREW B GB65-85 M4x9.5	2	2	2	2	2
8	209.01-08	机身编码	CODE FOR BODY	1	1	1	1	1
9	209.01-09	机身编码固定铆钉	RIVET FOR CODE PLATE	2	2	2	2	2
10	209.01-10	定位销	ORIENTATION PIN	1	1	1	1	1
11	209.01-11	过线管	THREAD GUIDE TUBE	2	2	2	2	2
12	209.01-12	型号牌A	MODLA	1	1	1	1	1
13	209.01-13	型号牌B	MODEL B			1		
	207.01-13	型号牌B	MODEL B	1				
	208.01-13	型号牌B	MODEL B		1			
	210.01-13	型号牌B	MODEL B				1	
	239.01-13	型号牌B	MODEL B					1
14	209.01-14	型号牌定位钉	POSITION PIN	4	4	4	4	4
15	209.01-15	圆柱形油窗	OIL WINDOW	1	1	1	1	1
16	209.01-16	限位销	STOPPER	1	1	1	1	1
17	209.01-17	牙架导轨座	FEED BRACKET GUIDE			1	1	1
	208-01-17	牙架导轨座	FEED BRACKET GUIDE	1	1			
18	209.01-18	牙架导轨座固定螺钉	FIXED SCREW	2	2	2	2	2
19	209.01-19	支柱	BRACKET	4	4	4	4	4
20	209.01-20	限位销	STOPPER	1	1	1	1	1

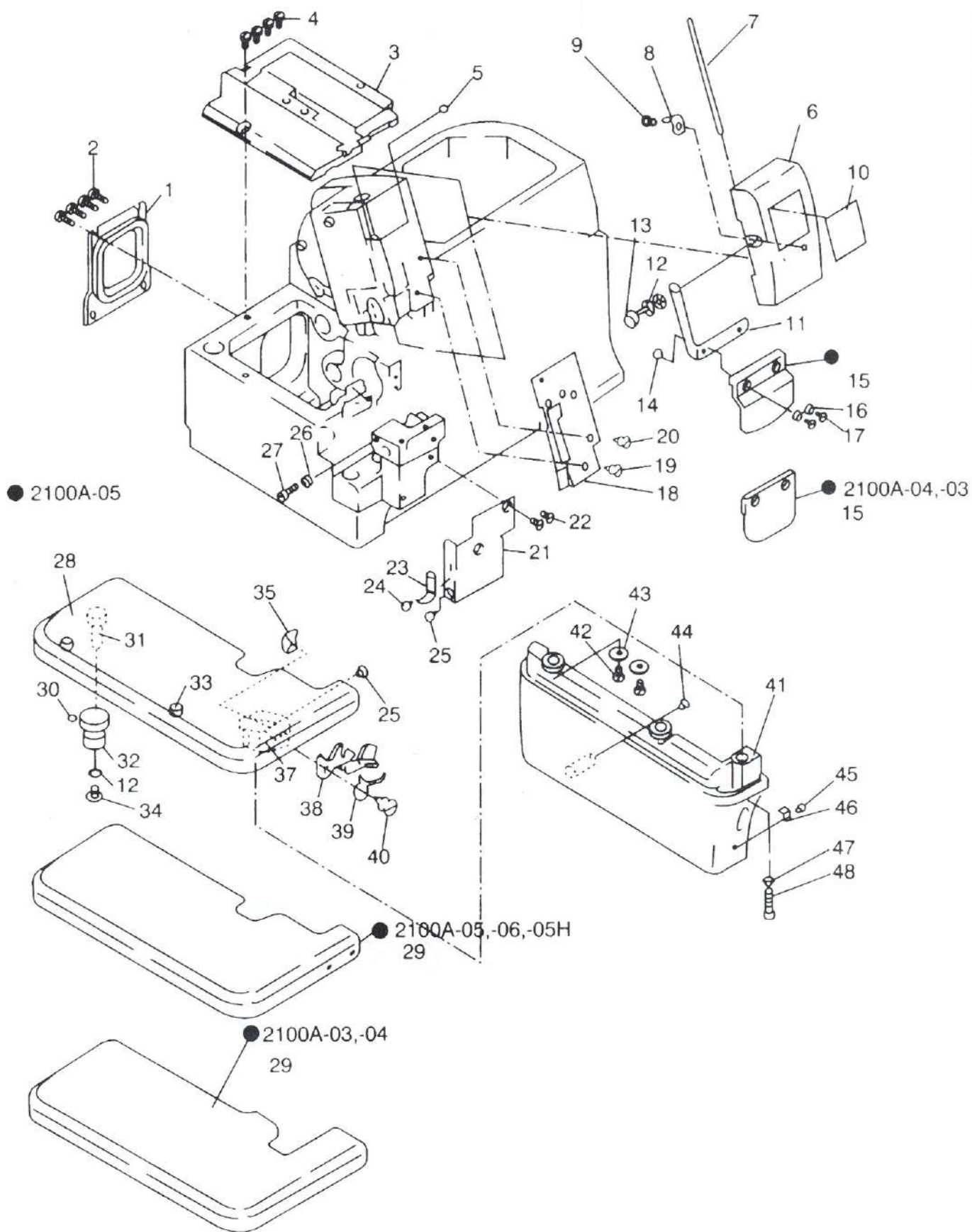
2. 机壳部件② FRAME COMPONENTS②



2. 机壳部件② FRAME COMPONENTS②

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.02-01	上盖	UPPER COVER	1	1	1	1	1
2	209.02-02	油封垫	SEAL CUSHION	1	1	1	1	1
3	209.02-03	上盖螺钉	SCREW	4	4	4	4	4
4	209.02-04	油窗	OIL WINDOW	1	1	1	1	1
5	209.02-05	油窗垫	GASKET	1	1	1	1	1
6	209.02-06	限位板	LIMITED PLATE	1	1	1	1	1
7	209.02-07	限位板螺钉	SCREW GB65-85 M4x5.5	1	1	1	1	1
8	209.02-08	导布板	CLOTH PLATE SIDE COVER			1	1	1
	208-02-08	导布板	CLOTH PLATE SIDE COVER	1	1			
9	209.02-09	导布板螺钉A	SCREW A GB29.1-88 M4x8	1	1	1	1	1
10	209.02-10	导布板螺钉B	SCREW B GB65-85 M3x5	2	2	2	2	2
11	209.02-11	皮带轮罩	BELT COVER	1	1	1	1	1
12	209.02-12	皮带轮罩螺钉	SCREW	3	3	3	3	3
13	209.02-13	右盖板	RIGHT COVER	1	1	1	1	1
14	209.02-14	右盖板螺钉	SCREW	2	2	2	2	2
15	209.02-15	前盖板锁紧舌	FRONT COVER LOCKING FASTENER TONGUE	1	1	1	1	1
16	209.02-16	前盖板锁紧舌螺钉	SCREW GB67-85 M4x4.5	1	1	1	1	1
17	209.02-17	紧定螺钉	SET SCREW GB73-85 M4x4	1	1	1	1	1
18	209.02-18	前盖板	FRONT COVER	1	1	1	1	1
19	209.02-19	前盖板螺钉A	SCREW A GB65-85 M4x5.5	4	4	4	4	4
21	209.02-21	前盖板罩板	FRONT COVER PLATE			1	1	1
	208-02-21	前盖板罩板	FRONT COVER PLATE	1	1			
22	209.02-22	前盖板罩板螺钉	FRONT COVER PLATE SCREW GB65-85 M4x5.5	2	2	2	2	2
23	209.02-23	前盖板防转压板	CLOTH WASTE COVER	1	1	1	1	1
24	209.02-24	前盖板锁紧板	FRONT COVER LOCKING PLATE	1	1	1	1	1
25	209.02-25	前盖板锁紧板螺钉	FRONT COVER LOCKING PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
26	209.02-26	铰链销	HINGE PIN	1	1	1	1	1
27	209.02-27	前盖板防转压板螺钉	SCREW GB65-85 M3x5	1	1	1	1	1
28	209.02-28	前罩壳	FRONT COVER	1	1	1	1	1
29	209.02-29	铰链销紧定螺钉	HINGE PIN SCREW GB73-85 M4x4	3	3	3	3	3
30	209.02-30	前罩壳下铰链	FRONT COVER LOWER HINGE	1	1	1	1	1
31	209.02-31	下铰链螺钉	HINGE SCREW GB65-85 M4x12	3	3	3	3	3
32	209.02-32	铰链销弹簧	HINGE PIN SPRING	1	1	1	1	1
33	209.02-33	铝牌	MARK	1	1	1	1	1

3. 机壳部件③ FRAME COMPONENTS③



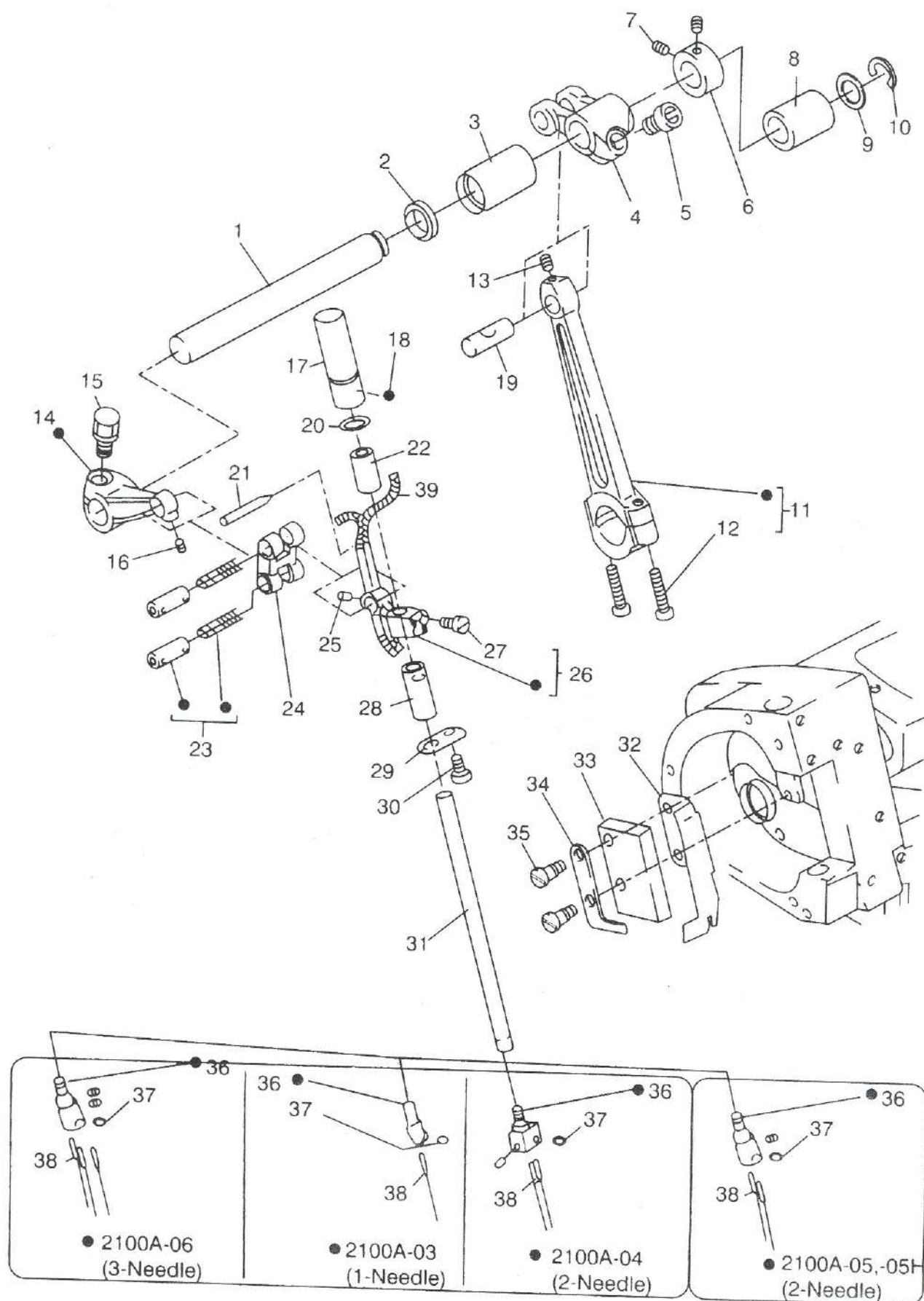
3. 机壳部件③ FRAME COMPONENTS③

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.03-01	后盖板	COVER	1	1	1	1	1
2	209.03-02	后盖板螺钉	SCREW GB65-85 M4x9.5	4	4	4	4	4
3	209.03-03	左上盖	FEED MECHANISM COVER	1	1	1	1	1
4	209.03-04	左上盖固定螺钉	SCREW GB29.1-88 M4x8	4	4	4	4	4
5	209.03-05	机针线罩销紧定螺钉	NEEDLE THREAD COVER PIN SCREW GB73-85 M4x4	1	1	1	1	1
6	209.03-06	机针线罩壳	NEEDLE THREAD COVER	1	1	1	1	1
7	209.03-07	机针线罩销	NEEDLE THREAD COVER PIN	1	1	1	1	1
8	209.03-08	机针线罩壳锁紧舌	TONGUE	1	1	1	1	1
9	209.03-09	机针线罩壳锁紧舌固定螺钉	SCREW GB65-85 M4x5.5	1	1	1	1	1
10	209.03-10	型号牌	MODEL MARK	1	1	1	1	1
11	209.03-11	观察镜支架	BRACKET	1	1	1	1	1
12	209.03-12	波形弹性垫圈	WAVE WASHER	3	3	3	3	3
13	209.03-13	观察镜支架固定螺钉	SCREW GB65-85 M4x4.5	1	1	1	1	1
14	209.03-14	观察镜支架防震塞	SHOCKPROOF PLUG	1	1	1	1	1
15	209.03-15	观察镜	OIL SIGHT WINDOW			1	1	1
	208-03-15	观察镜	OIL SIGHT WINDOW	1	1			
16	209.03-16	垫片	WASHER	2	2	2	2	2
17	209.03-17	观察镜固定螺钉	OIL SIGHT WINDOW SCREW GB65-85 M3x5.5	2	2	2	2	2
18	209.03-18	穿线固定板	FIXED PLATE	1	1	1	1	1
19	209.03-19	穿线固定板螺钉A	SCREW A GB65-85 M4x5.5	1	1	1	1	1
20	209.03-20	穿线固定板螺钉B	SCREW B	1	1	1	1	1
21	209.03-21	牙架导轨座防护板	PROTECTIVE PLATE	1	1	1	1	1
22	209.03-22	牙架导轨座防护板固定螺钉	SCREW GB68-85 M4x7	2	2	2	2	2
23	209.03-23	牙架导轨座防护板压板	PROTECTIVE PLATE	1	1	1	1	1
24	209.03-24	牙架导轨座防护板压板固定螺钉	SCREW SM9/64"x40x4	1	1	1	1	1
25	209.03-25	牙架导轨座防护板防震塞	SHOCKPROOF PLUG	1	1	1	1	1
26	209.03-26	调节螺母	ADJUSTABLE NUT	1	1	1	1	1
27	209.03-27	调节螺钉	REGULATING SCREW GB818-85 M4x16	1	1	1	1	1
28	209.03-28	缝台组件	CLOTH PLATE ASM			1	1	1
	208-03-28	缝台组件	CLOTH PLATE ASM	1	1			
29	209.03-29	缝台	CLOTH PLATE			1	1	1
	208-03-29	缝台	CLOTH PLATE	1	1			
30	209.03-30	缝台转动轴固定螺钉	SCREW GB73-85 M4x4	1	1	1	1	1
31	209.03-31	缝台转动轴	RUNNING SHAFT	1	1	1	1	1
32	209.03-32	缝台转动轴套	RUNNING SHAFT PUSHING	1	1	1	1	1
33	209.03-33	固定螺钉套	FIXED SCREW BUSH	3	3	3	3	3
34	209.03-34	缝台转动轴套固定螺钉	SCREW	1	1	1	1	1
35	209.03-35	缝台闸固定板	FIXED PLATE	1	1	1	1	1
37	209.03-37	下罩壳联接架	LINK STAND	1	1	1	1	1
38	209.03-38	缝台闸	CLOTH PLATE LATCH	1	1	1	1	1
39	209.03-39	缝台闸弹簧	CLOTH PLATE LATCH SPRING	1	1	1	1	1
40	209.03-40	缝台闸固定螺钉	CLOTH PLATE FIXING SCREW	1	1	1	1	1
41	209.03-41	缝台下罩壳	CLOTH PLATE LOWER COVER	1	1	1	1	1
42	209.03-42	下罩壳固定螺钉A	LOWER COVER FIXING SCREW A GB65-85 M4x5.5	2	2	2	2	2
43	209.03-43	下罩壳垫圈	WASHER	2	2	2	2	2
44	209.03-44	缝台下罩壳防震塞	SHOCKPROOF CUSHION	2	2	2	2	2
45	209.03-45	下罩壳压板螺钉	SCREW GB65-85 M3□□4	3	3	3	3	3
46	209.03-46	下罩壳压板	LOWER COVER PRESS PLATE	1	1	1	1	1
47	209.03-47	弹簧垫圈	WASHER	1	1	1	1	1
48	209.03-48	下罩壳固定螺钉B	LOWER COVER FIXING SCREW B GB65-85 M4x20	1	1	1	1	1

4. 主轴部件 MAIN SHAFT COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.04-01	轴承座	BEARING BRACKET			1	1	1
	208.04-01	轴承座	BEARING BRACKET	1	1			
2	209.04-02	轴承座固定螺钉A	BEARING BRACKET SCREW A GB65-85 M4x10	3	3	1	1	1
3	209.04-03	轴承座固定螺钉B	BEARING BRACKET SCREW B GB68-85 M4x10			2	2	2
4	209.04-04	油封	OIL SEAL	1	1	1	1	1
5	209.04-05	带密封单列向心球滚珠轴承	BALL BEARING ROD	1	1	1	1	1
6	209.04-06	带密封单列向心球轴承紧套	BALL BEARING ROD	1	1	1	1	1
7	209.04-07	轴承紧套紧定螺钉A	SCREW A GB77-85 M5x10	1	1	1	1	1
8	209.04-08	轴承紧套紧定螺钉B	SCREW B GB77-85 M5x5	1	1	1	1	1
9	209.04-09	凸轮轴	CAM SHAFT			1	1	1
	208.04-09	主轴端螺钉	SCREW	1	1			
10	209.04-10	主轴组件	MAIN SHAFT ASM.	1	1	1	1	1
10-1	209.04-10-1	主轴	MAIN SHAFT	1	1	1	1	1
11	209.04-11	主轴堵螺钉	SCREW SM9/64"x40x3	2	2	2	2	2
12	209.04-12	主轴中轴套	MAIN SHAFT INTERMEDIATE BUSHING	1	1	1	1	1
13	209.04-13	主轴中轴套螺钉A	MAIN SHAFT INTERMEDIATE BUSHING SCREW A SM9/64x40x7.5	2	2	2	2	2
14	209.04-14	主轴中轴套轴承	MAIN SHAFT INTERMEDIATE BUSHING BEARING	1	1	1	1	1
15	209.04-15	蜗杆	WORM	1	1	1	1	1
16	209.04-16	蜗杆紧定螺钉	WORM SET SCREW GB77-85 M5x5	1	1	1	1	1
17	209.04-17	单列向心球滚珠轴承	BALL BEARING	1	1	1	1	1
18	209.04-18	碗形弹性垫圈	FLEXIBLE WASHER	4	4	4	4	4
19	209.04-19	垫片	WASHER	1	1	1	1	1
20	209.04-20	带密封单列向心球滚珠轴承	BALL BEARING	1	1	1	1	1
21	209.04-21	垫片	WASHER	1	1	1	1	1
22	209.04-22	O型圈	O GASKET	1	1	1	1	1
23	209.04-23	后轴承盖	BACK BEARING COVER	1	1	1	1	1
24	209.04-24	后轴承盖螺钉	BACK BEARING COVER SCREW GB65-85 M4x9.5	3	3	3	3	3
25	209.04-25	油封	OIL SEAL	1	1	1	1	1
26	209.04-26	O型密封圈	O GASKET	1	1	1	1	1
27	209.04-27	叶轮	LEAF WHEEL	1	1	1	1	1
28	209.04-28	皮带轮	PULLEY SET KEY	1	1	1	1	1
29	209.04-29	皮带轮紧定螺钉A	PULLEY SET SCREW A GB77-85 M6x8	1	1	1	1	1
30	209.04-30	皮带轮紧定螺钉B	PULLEY SET SCREW B GB77-85 M6x10	1	1	1	1	1
31	209.04-31	带轮轴向固定垫片	PULLEY SHAFT STOPPER WASHER	1	1	1	1	1
32	209.04-32	带轮轴向固定螺钉	PULLEY SHAFT STOPPER RIVET GB70-85 M6x15.5	1	1	1	1	1
33	209.04-33	手轮	HAND WHEEL	1	1	1	1	1
34	209.04-34	手轮固定螺钉	HAND WHEEL SCREW	3	3	3	3	3
35	209.04-35	主轴中轴套螺钉B	MAIN SHAFT INTERMEDIATE BUSHING SCREW B	1	1	1	1	1
36	209.04-36	孔用弹性挡圈	HOLE FLEXIBLE THRUST RING	1	1	1	1	1
37	209.04-37	标准销	PIN	1	1	1	1	1

5. 针杆驱动部件 NEEDLE DRIVING SHAFT COMPONENTS

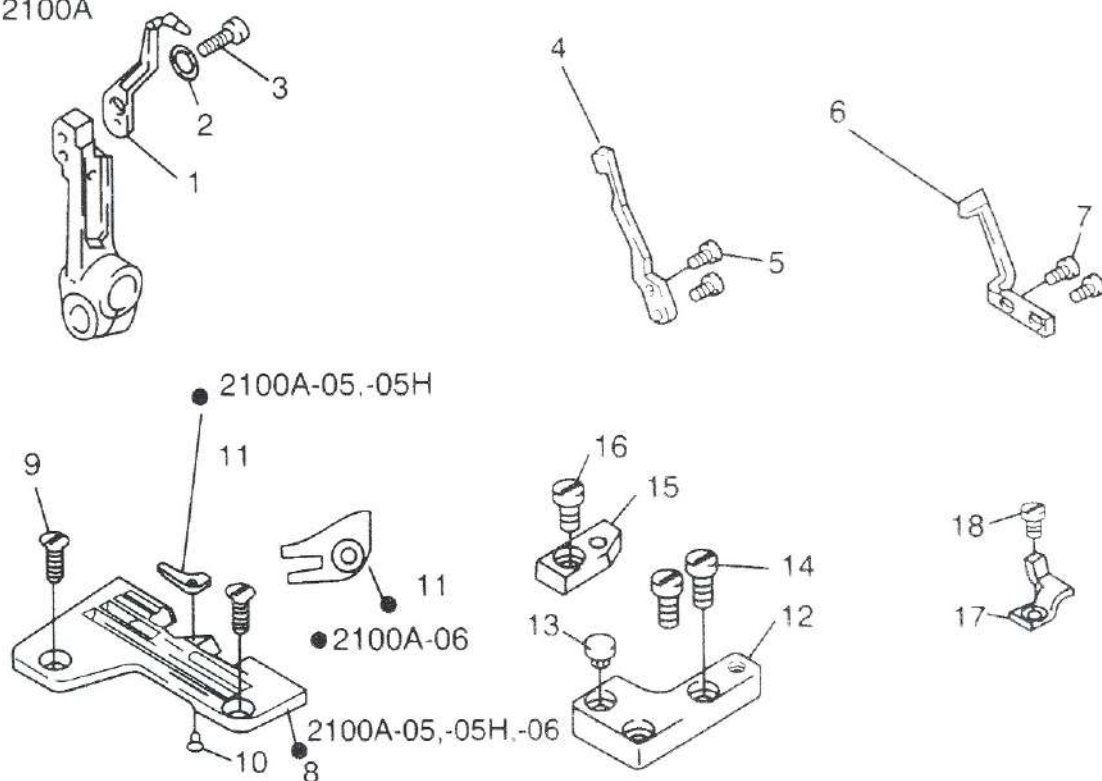


5. 针杆驱动部件 NEEDLE DRIVING SHAFT COMPONENTS

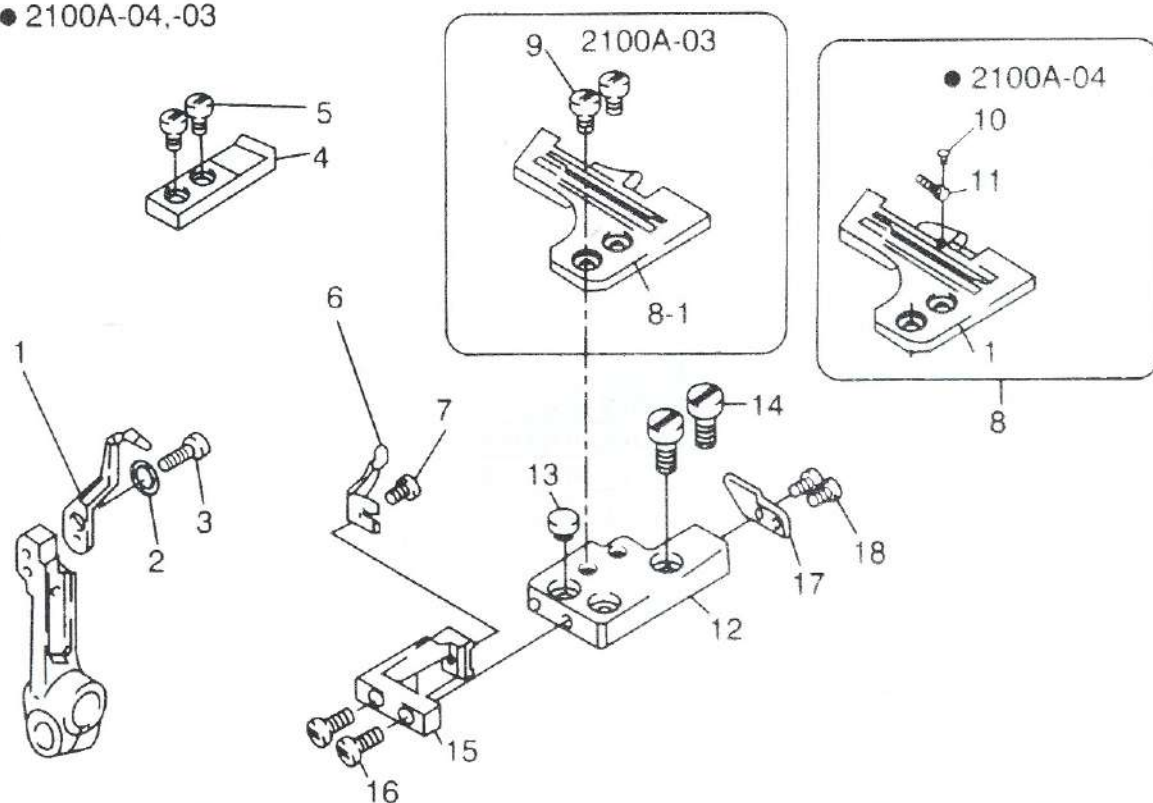
序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.05-01	针杆传动轴	NEEDLE BAR DRIVING SHAFT	1	1	1	1	1
2	209.05-02	密封圈	SEAL CIRCLE	1	1	1	1	1
3	209.05-03	机针传动轴前轴承	NEEDLE BAR SHAFT OIL SEAL	1	1	1	1	1
4	209.05-04	机针传动轴曲柄	NEEDLE DRIVING ROCK SHAFT CRANK	1	1	1		1
	210.05-04	机针传动轴曲柄	NEEDLE DRIVING ROCK SHAFT CRANK				1	
5	209.05-05	机针传动轴曲柄螺钉	NEEDLE DRIVING ROCK SHAFT CRANK SCREW GB70-85 M6x12	1	1	1	1	1
6	209.05-06	机针传动轴挡圈	NEEDLE DRIVING SHAFT THRUST RING	1	1	1	1	1
7	209.05-07	挡圈紧定螺钉	THRUST RING SET SCREW GB73-85 M4x4	2	2	2	2	2
8	209.05-08	机针传动轴后轴承	NEEDLE DRIVING BACK BEARING	1	1	1	1	1
9	209.05-09	铜垫片	WASHER	4	4	4	4	4
10	209.05-10	卡簧	CLIP SPRING	1	1	1	1	1
11	209.05-11	机针传动连杆	NEEDLE DRIVING LEVER	1	1	1	1	1
12	209.05-12	机针传动连杆螺钉	NEEDLE DRIVING LEVER SCREW GB818-85 M4x16	2	2	2	2	2
13	209.05-13	机针传动连杆紧定螺钉	NEEDLE DRIVING LEVER SET SCREW GB73-85 M4x6	1	1	1	1	1
14	209.05-14	针杆传动摆杆	NEEDLE BAR VIBRATING LEVER	1	1	1	1	1
15	209.05-15	针杆传动摆杆螺钉	NEEDLE BAR VIBRATING LEVER SCREW	1	1	1	1	1
16	209.05-16	针杆传动摆杆紧定螺钉	NEEDLE BAR VIBRATING LEVER SET SCREW	1	1	1	1	1
17	209.05-17	针杆上节杆	NEEDLE BAR APPER LEVER	1	1	1	1	1
18	209.05-18	针杆上节杆紧定螺钉	NEEDLE BAR APPER LEVER SET SCREW GB73-85 M4x4	1	1	1	1	1
19	209.05-19	机针传动连杆销	PIN	1	1	1	1	1
20	209.05-20	O型密封圈	O GASKET	1	1	1	1	1
21	209.05-21	油线固定销	PIN	1	1	1	1	1
22	209.05-22	针杆上轴套	NEEDLE BAR UPPER BUSHING	1	1	1	1	1
23	209.05-23	双孔连杆销	PIN	2	2	2	2	2
24	209.05-24	双孔连杆	DOUBLE HOLE LING	1	1	1	1	1
25	209.05-25	针杆滑块紧定螺钉	SET SCREW FOR SLIDE BLOCK	1	1	1	1	1
26	209.05-26	针杆滑块	NEEDLE BAR SLIDE BLOCK	1	1	1	1	1
27	209.05-27	针杆滑块固定螺钉	SET SCREW FOR SLIDE BLOCK SM9/64"x40x7.5	1	1	1	1	1
28	209.05-28	针杆下轴套	NEEDLE BAR LOWER BUSHING	1	1	1	1	1
29	209.05-29	压板	PRESSER PLATE	1	1	1	1	1
30	209.05-30	压板螺钉	PRESSER PLATE SCREW	1	1	1	1	1
31	209.05-31	针杆	NEEDLE BAR	1	1	1	1	1
32	209.05-32	回油毡夹	OIL RETURN FELT HOLDER	1	1	1	1	1
33	209.05-33	回油毡	OIL RETURN FELT	1	1	1	1	1
34	209.05-34	回油毡压板	OIL RETURN FELT CLAMP	1	1	1	1	1
35	209.05-35	回油毡压板螺钉	SCREW	2	2	2	2	2
36	209.05-36	针夹	NEEDLE HOLDER			1		
	208-05-36	针夹	NEEDLE HOLDER		1			
	207-05-36	针夹	NEEDLE HOLDER	1				
	210-05-36	针夹	NEEDLE HOLDER				1	
	239-05-36	针夹	NEEDLE HOLDER					1
37	209.05-37	针夹螺钉	NEEDLE HOLDER SCREW GB77-85 M3x2.5	1	2	2	2	3
38	209.05-38	机针	NEEDLE			2		3
	208-05-38	机针	NEEDLE	1	2			
	210-05-38	机针	NEEDLE				2	
39	209.05-39	油线	OIL WICK	1	1	1	1	1

6. 针板、护针板部件 THROAT PLATE & NEEDLE HOLDER COMPONENTS

● 2100A



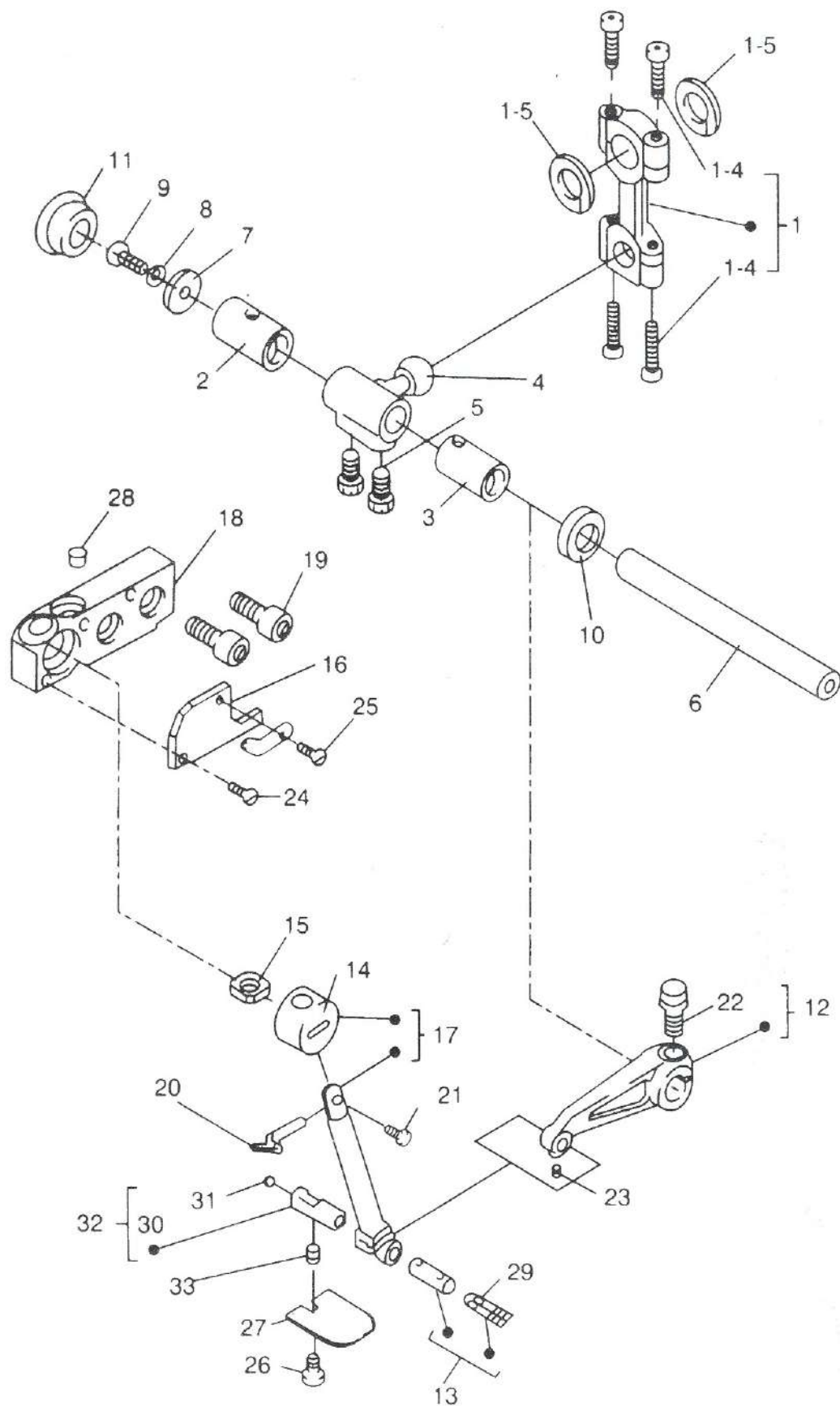
● 2100A-04,-03



6. 针板、护针板部件 THROAT PLATE & NEEDLE HOLDER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.06-01	后直针后护针板	BEHIND NEEDLE GUARD	1	1	1	1	1
2	209.06-02	后直针后护针板垫片	BEHIND NEEDLE GUARD SPACER	1	1	1	1	1
3	209.06-03	后直针后护针板螺钉	BEHIND NEEDLE GUARD SCREW SM9/64"x40x10	1	1	1	1	1
4	209.06-04	后直针前护针板	FRONT NEEDLE GUARD			1	1	1
	208-06-04	针板座垫块	NEEDLE PLATE BRACKET RUBBER CUSHION	1	1			
5	209.06-05	后直针前护针板螺钉	FRONT NEEDLE GUARD SCREW GB67-85 M3x6			2	2	2
	208-06-05	针板座垫块螺钉	SCREW GB65-85 M3□□5	2	2			
6	209.06-06	前直针后护针板	BEHIND NEEDLE GUARD OF FRONT NEEDLE			1		1
	208-06-06	前直针后护针板	BEHIND NEEDLE GUARD OF FRONT NEEDLE	1	1			
	210.06-06	前直针后护针板	BEHIND NEEDLE GUARD OF FRONT NEEDLE				1	
7	209.06-07	前直针后护针板螺钉	SCREW GB67-85 M2.5x5.7			2	2	2
	208-06-07	前直针后护针板螺钉	SCREW GB67-85 M2.5x5.7	1	1			
8	208.06-08	针板组件	NEEDLE PLATE ASM		1			
	209.06-08	针板	NEEDLE PLATE			1		
	210.06-01-1	针板	NEEDLE PLATE				1	
	239.06-08	针板	NEEDLE PLATE					1
8-1	207.06-08-1	针板	NEEDLE PLATE	1				
9	209.06-09	针板螺钉	NEEDLE PLATE SCREW SM11/64"x40x8.5	2	2	2	2	2
	207.06-09	针板螺钉	NEEDLE PLATE SCREW					
10	209.06-10	针板小舌固定螺钉	SET SCREW SM3/32"x56x3			1	1	1
	208-06-10	针板小舌固定螺钉	SET SCREW SM3/32"x56x4		1			
11	209.06-11	针板小舌	NEEDLE PLATE TONGUE			1		
	208-06-11	针板小舌	NEEDLE PLATE TONGUE		1			
	239.06-11	针板小舌	NEEDLE PLATE TONGUE					1
	210.06-01-2	针板小舌	NEEDLE PLATE TONGUE				1	
12	209.06-12	针板座	NEEDLE PLATE BASE			1	1	1
	208-06-12	针板座	NEEDLE PLATE BASE	1	1			
13	209.06-13	针板座防震塞	STOPPLE	1	1	1	1	1
14	209.06-14	针板座螺钉	NEEDLE PLATE BASE SCREW GB65-85 M4x9.5	2	2	2	2	2
15	209.06-15	针板定位块	NEEDLE PLATE POSITION BLOCK			1	1	1
	208-06-15	针板定位块	NEEDLE PLATE POSITION BLOCK	1	1			
16	209.06-16	针板定位块螺钉	NEEDLE PLATE POSITION BLOCK SCREW			1	1	1
17	209.06-17	护针板	NEEDLE GUARD			1	1	1
	208-06-17	针板定位板	NEEDLE POSITION GUARD	1	1			
	210.06-17	护针板	NEEDLE GUARD				1	
18	209.06-18	护针板螺钉	NEEDLE GUARD SCREW GB65-85 M4x5.5			1	1	1
	208-06-18	针板定位板螺钉	NEEDLE POSITION GUARD SCREW GB67-85 M2.5x5.7	2	2			

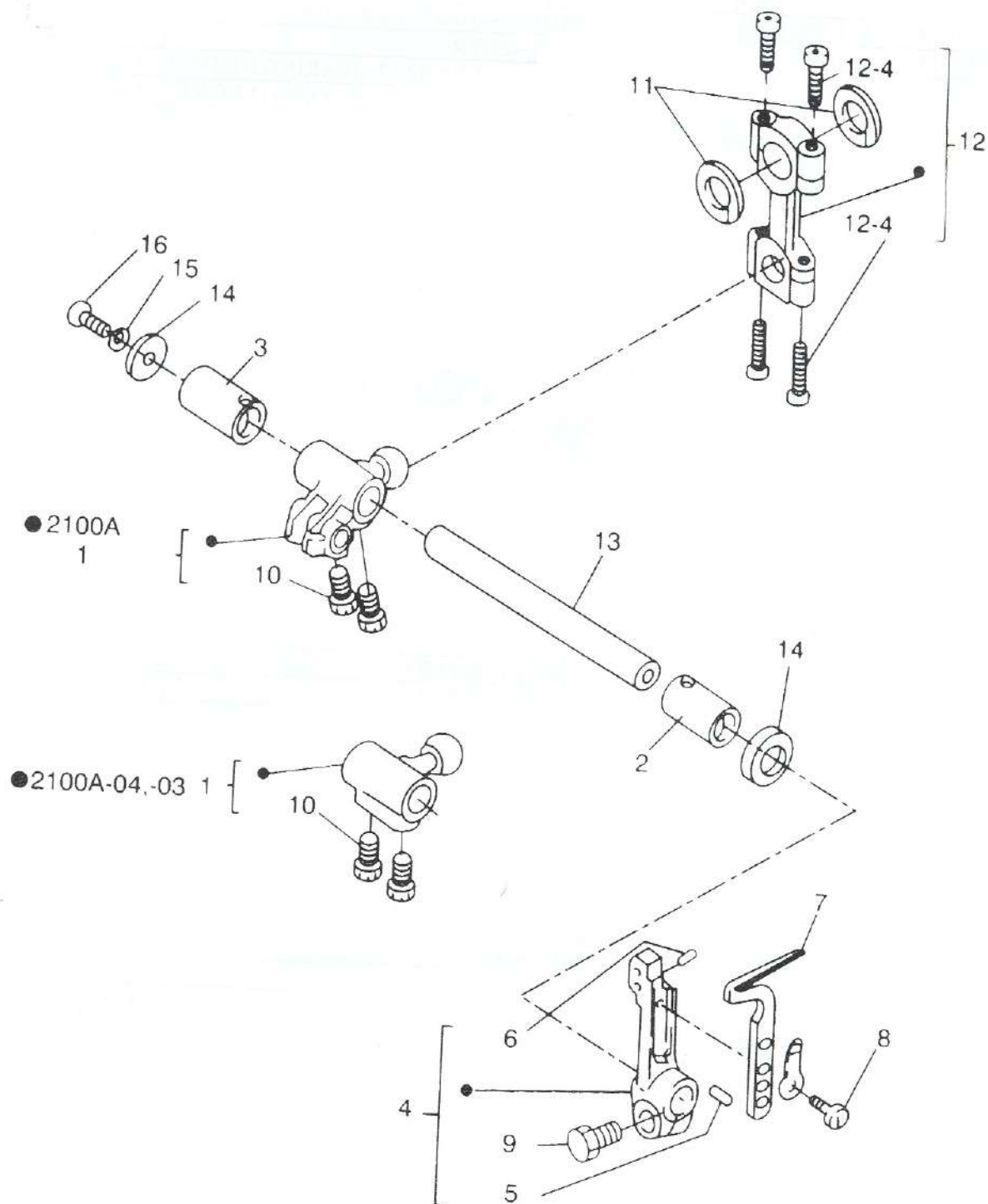
7. 上弯针部件 UPPER LOOPER COMPONENTS



7. 上弯针部件 UPPER LOOPER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.07-01	上弯针球连杆	UPPER LOOPER CONNECTING ROD	1	1	1	1	1
1-4	209.07-01-4	上弯针球连杆螺钉	UPPER LOOPER CONNECTING ROD SCREW GB818-85 M4x16	4	4	4	4	4
1-5	209.07-01-5	上弯针连杆垫片	LINK WASHER	2	2	2	2	2
2	209.07-02	上弯针球曲柄后铜轴承	UPPER LOOPER BALL BEARING BEHIND	1	1	1	1	1
3	209.07-03	上弯针球曲柄前铜轴承	UPPER LOOPER BALL BEARING FRONT	1	1	1	1	1
4	209.07-04	上弯针球曲柄	UPPER LOOPER BALL CRANK	1	1	1		1
	209.08-01	下弯针球曲柄	LOWER LOOPER BALL CRANK				1	
5	209.07-05	上弯针球曲柄螺钉	UPPER LOOPER BALL CRANK SCREW GB70-85 M6x0.75x12	2	2	2	2	2
6	209.07-06	上弯针轴	UPPER LOOPER SHAFT	1	1	1	1	1
7	209.07-07	上弯针轴垫圈	UPPER LOOPER SHAFT WASHER	2	2	2	2	2
8	209.07-08	上弯针轴弹性垫片	WASHER	2	2	2	2	2
9	209.07-09	六角头开槽螺钉	CHEESE HEAD HEXAGONAL SOCKET SCREW M5x10	2	2	2	2	2
10	209.07-10	油封	OIL SEAL	2	2	2	2	2
11	209.07-11	油塞	OIL PAD	1	1	1	1	1
12	209.07-12	上弯针滑杆连杆	UPPER LOOPER SLIDE BAR CONNECTION LINK	1	1	1	1	1
13	209.07-13	连杆销轴	PIN	1	1	1	1	1
14	209.07-14	上弯针滑杆滑块	UPPER LOOPER SLIDE BAR BLOCK	1	1	1	1	1
15	209.07-15	油毡	OIL FELT	1	1	1	1	1
16	209.07-16	上弯针滑杆座挡板	SLIDE BAR BRACKET PLATE	1	1	1	1	1
17	209.07-17	上弯针滑杆	UPPER LOOPER SLIDE BAR	1	1	1	1	1
18	209.07-18	上弯针滑杆座	UPPER LOOPER SLIDE BAR BRACKET	1	1	1	1	1
19	209.07-19	上弯针滑杆座螺钉	SLIDE BAR BRACKET SCREW GB70-85 M6x15.5	2	2	2	2	2
20	209.07-20	上弯针	UPPER LOOPER			2		2
	210.07-20	上弯针	UPPER LOOPER				2	
	208.07-20	上弯针	UPPER LOOPER		2			
	207.07-20	上弯针	UPPER LOOPER	2				
21	209.07-21	上弯针紧定螺钉	UPPER LOOPER SET SCREW SM9/64"x40x6	1	1	1	1	1
22	209.07-22	上弯针滑杆连杆固定螺钉	SET SCREW	1	1	1	1	1
23	209.07-23	连杆销固定螺钉	CONNECTION LINK PIN FIXING SCREW	1	1	1	1	1
24	209.07-24	挡板螺钉A	SCREW A GB68-85 M2.5x6	1	1	1	1	1
25	209.07-25	挡板螺钉B	SCREW B GB65-85 M2.5x8	1	1	1	1	1
26	209.07-26	滤油板固定螺钉	SET SCREW GB65-85 M4x5.5	1	1	1	1	1
27	209.07-27	滤油板	OIL FILTER	1	1	1	1	1
28	209.07-28	油塞	OIL PAD	1	1	1	1	1
29	209.07-29	油线	OIL WICK	1	1	1	1	1
30	209.07-30	机壳销	PIN	1	1	1	1	1
31	209.07-31	钢球	STEEL BALL	1	1	1	1	1
32	209.07-32	机壳销组件	PIN ASM.	1	1	1	1	1
33	209.07-33	机壳销紧定螺钉	SET SCREW GB73-85 M4x4	1	1	1	1	1

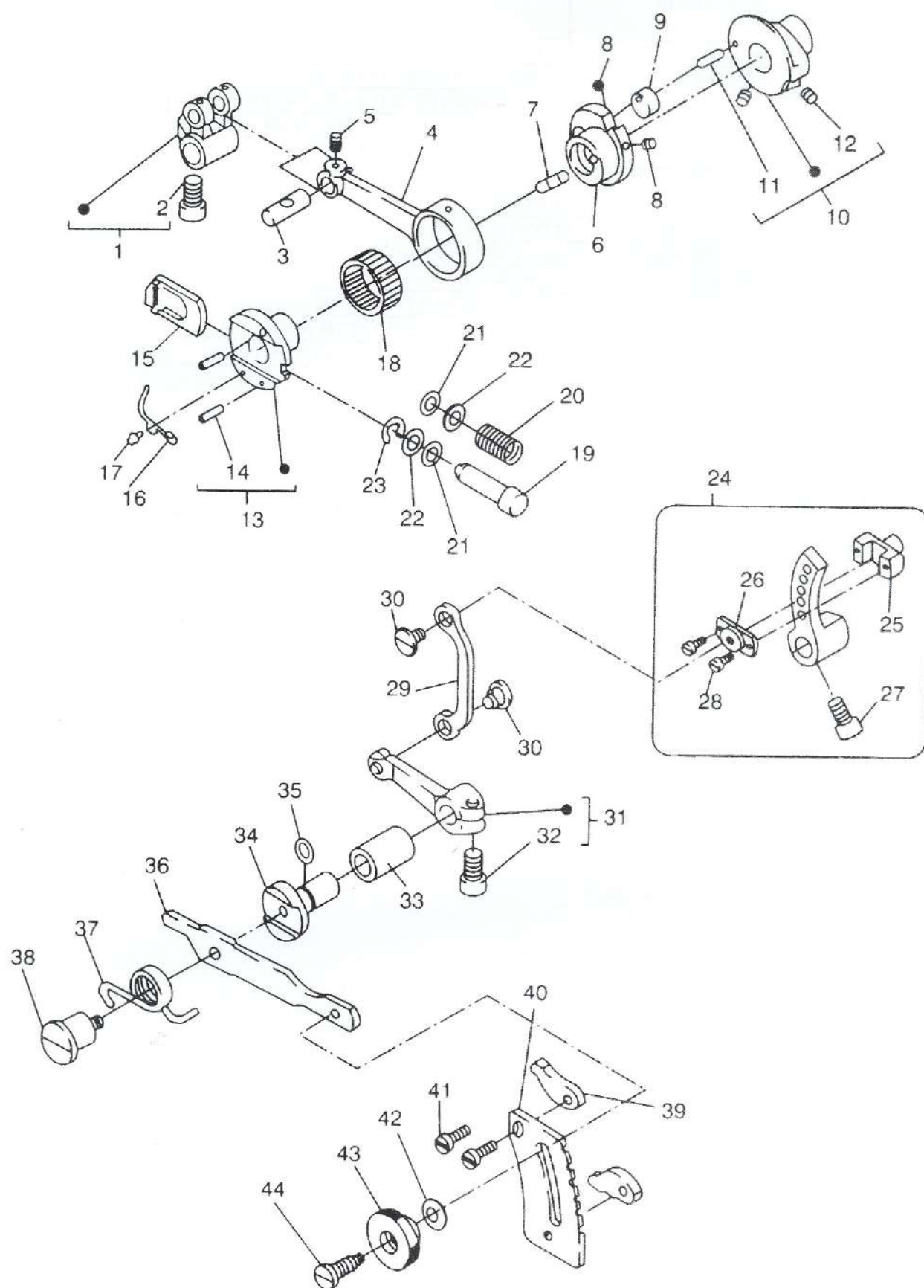
8. 下弯针部件 LOWER LOOPER COMPONENTS



8. 下弯针部件 LOWER LOOPER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.08-01	下弯针球曲柄	LOWER LOOPER BALL CRANK			1	1	1
	208-08-01	下弯针球曲柄	LOWER LOOPER BALL CRANK	1	1			
2	209.08-02	下弯针球曲柄前铜轴承	LOWER LOOPER BALL CRANK BEARING	1	1	1	1	1
3	209.08-03	下弯针球曲柄后铜轴承	LOWER LOOPER BALL CRANK CRANK BEARING	1	1	1	1	1
4	209.08-04	下弯针架	LOWER LOOPER BRACKET	1	1	1	1	1
5	209.08-05	定位销A	POSITIONING PIN A	1	1	1	1	1
6	209.08-06	定位销B	POSITIONING PIN B	1	1	1	1	1
7	209.08-07	下弯针	LOWER LOOPER	1	1	1	1	1
8	209.08-08	下弯针过线板螺钉	SCREW SM9/64"X40X10	1	1	1	1	1
9	209.08-09	下弯针架固定螺钉	SCREW	1	1	1	1	1
10	209.08-10	下弯针球曲柄螺钉	LOWER LOOPER BALL CRANK SCREW GB70-85 M6x0.75x12	2	2	2	2	2
11	209.08-11	下弯针连杆垫片	LOWER LOOPER CONNECTING ROD WASHER	2	2	2	2	2
12	209.08-12	下弯针球连杆	LOWER LOOPER CONNECTING ROD	1	1	1	1	1
12-4	209.08-12-4	下弯针球连杆螺钉	LOWER LOOPER CONNECTING ROD SCREW GB818-85 M4x16	4	4	4	4	4
13	209.08-13	下弯针轴	LOWER LOOPER SHAFT	1	1	1	1	1
14	209.08-14	下弯针轴垫圈	LOWER LOOPER SHAFT WASHER	1	1	1	1	1
15	209.08-15	下弯针轴弹性垫片	WASHER	1	1	1	1	1
16	209.08-16	六角头开槽螺钉	CHEESE HEAD HEXAGONAL SOCKET SCREW M5x10	1	1	1	1	1

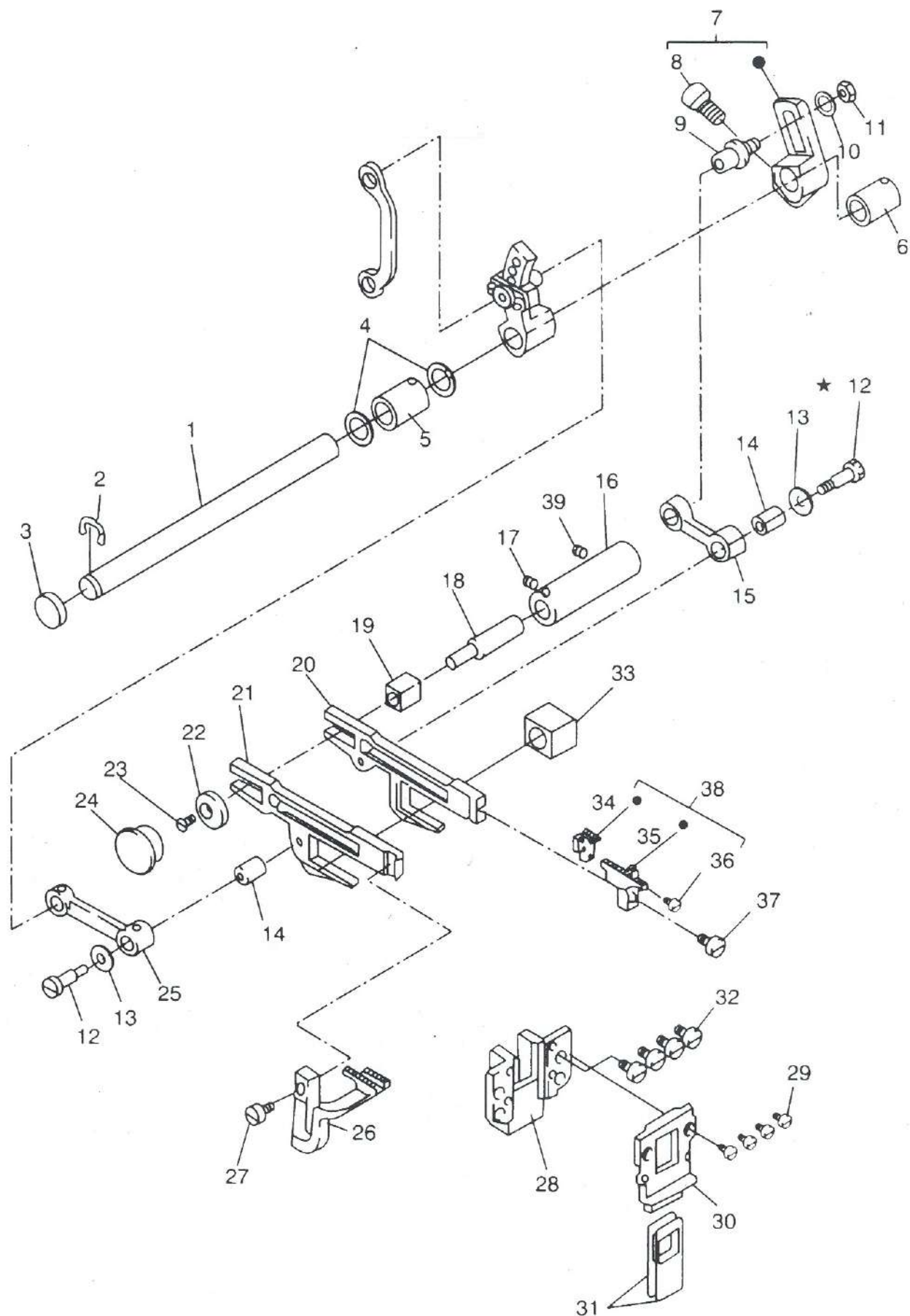
9. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS



9. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.09-01	送布曲柄	FEED CRANK	1	1	1	1	1
2	209.09-02	送布曲柄固定螺钉	FEED CRANK SET SCREW GB70-85 M6x12	1	1	1	1	1
3	209.09-03	送布连杆销	FEED CONNECTING PIN	1	1	1	1	1
4	209.09-04	送布连杆	FEED CONNECTING ROD	1	1	1	1	1
5	209.09-05	送布连杆紧定螺钉	SCREW GB73-85 M4x4	1	1	1	1	1
6	209.09-06	针距凸轮	FEED CAM	1	1	1	1	1
7	209.09-07	弹簧	SPRING	1	1	1	1	1
8	209.09-08	针距凸轮内六角紧定螺钉	SCREW GB77-85 M3x4	2	2	2	2	2
9	209.09-09	针距凸轮滑块	FEED CAM SLIDE BLOCK	1	1	1	1	1
10	209.09-10	针距调节座	FEED REGULATING	1	1	1	1	1
11	209.09-11	定位销	POSITIONING PIN	1	1	1	1	1
12	209.09-12	针距调节座紧定螺钉	SCREW GB77-85 M5x5	2	2	2	2	2
13	209.09-13	偏心轮	ECCENTRIC CAM	1	1	1	1	1
14	209.09-14	定位销	POSITIONING PIN	2	2	2	2	2
15	209.09-15	扇形齿环	SECTOR GEAR RING	1	1	1	1	1
16	209.09-16	压簧	PRESSER SPRING	1	1	1	1	1
17	209.09-17	压簧固定螺钉	SCREW	1	1	1	1	1
18	209.09-18	送布连杆滚针轴承	FEED CONNECTING ROD NEEDLE BEARING	1	1	1	1	1
19	209.09-19	差动调节轴	DIFFERENTIAL ADJUSTING SHAFT	1	1	1	1	1
20	209.09-20	差动调节簧	DIFFERENTIAL ADJUSTING SPRING	1	1	1	1	1
21	209.09-21	垫片	WASHER	2	2	2	2	2
22	209.09-22	拉杆曲柄轴O型圈	O-RUBBER RING	2	2	2	2	2
23	209.09-23	卡簧	E-RING	1	1	1	1	1
24	209.09-24	差动牙架调整曲柄	DIFFERENTIAL FEED BRACKET ADJUSTING CRANK	1	1	1	1	1
25	209.09-25	滑块	SLIDE BLOCK	1	1	1	1	1
26	209.09-26	滑块盖板	SLIDE BLOCK COVER PLATE	1	1	1	1	1
27	209.09-27	差动牙架调整曲柄螺钉	DIFFERENTIAL FEED BAR ADJUSTING CRANK SCREW GB70-85 M6x0.75x12	1	1	1	1	1
28	209.09-28	滑块盖板螺钉	SLIDE BLOCK COVER PLATE SCREW GB65-85 M3x8	2	2	2	2	2
29	209.09-29	差动调节连杆	DIFFERENTIAL ADJUSTING CONNECT ROD	1	1	1	1	1
30	209.09-30	拉杆曲柄轴螺钉	PULL BAR CRANK SHAFT SCREW	2	2	2	2	2
31	209.09-31	差动调节曲柄	DIFFERENTIAL ADJUSTING CRANK	1	1	1	1	1
32	209.09-32	差动调节曲柄固定螺钉	DIFFERENTIAL ADJUSTING CRANK SCREW GB70-85 M6x0.75x12	1	1	1	1	1
33	209.09-33	拉杆曲柄铜轴承	PULL BAR CRANK BEARING	1	1	1	1	1
34	209.09-34	拉杆曲柄轴	PULL BAR CRANK SHAFT	1	1	1	1	1
35	209.09-35	O型圈	O-RUBBER RING	1	1	1	1	1
36	209.09-36	差动扳手	DIFFERENTIAL FEED HANDLE	1	1	1	1	1
37	209.09-37	差动扳手簧	DIFFERENTIAL FEED HANDLE SPRING	1	1	1	1	1
38	209.09-38	差动扳手固定螺钉	SCREW	1	1	1	1	1
39	209.09-39	定位块	POSITIONING BLOCK	2	2	2	2	2
40	209.09-40	针距调节指示板	REGULATING INDICATOR PLATE	1	1	1	1	1
41	209.09-41	针距调节指示板固定螺钉	SCREW GB65-85 M4x12	2	2	2	2	2
42	209.09-42	手轮垫圈	HAND WHEEL WASHER	1	1	1	1	1
43	209.09-43	手轮	HAND WHEEL	1	1	1	1	1
44	209.09-44	手轮螺钉	HAND WHEEL SCREW	1	1	1	1	1

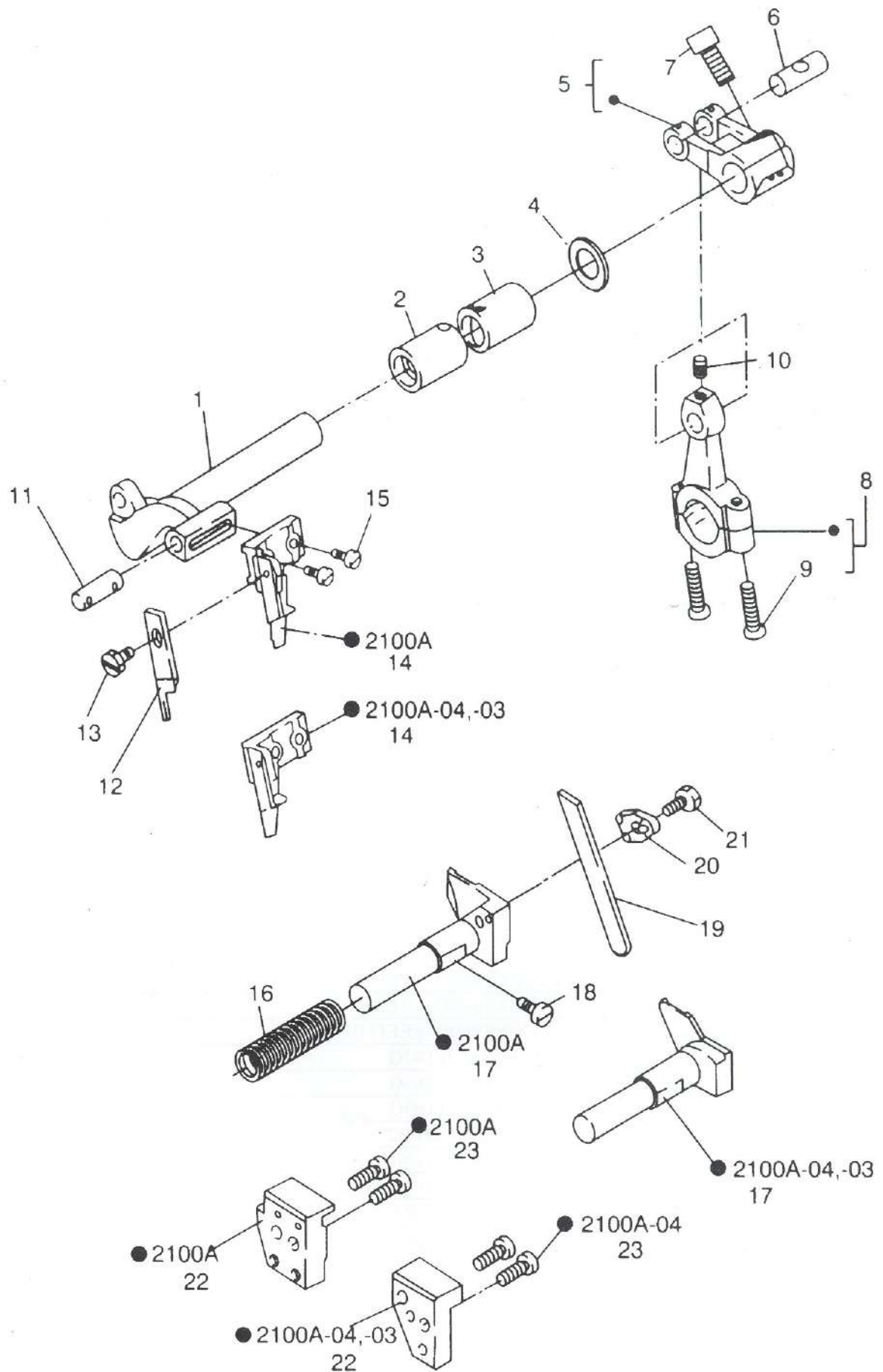
10. 送料部件 FEED MECHANISM COMPONENTS



10. 送料部件 FEED MECHANISM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.10-01	送布轴	FEED SHAFT	1	1	1	1	1
2	209.10-02	卡簧	E-RING	1	1	1	1	1
3	209.10-03	油封	OIL SEAL	1	1	1	1	1
4	209.10-04	铜垫片	COPPER WASHER	2	2	2	2	2
5	209.10-05	送布轴前铜轴承	FEED AXIS COPPER BEARING(FRONT)	1	1	1	1	1
6	209.10-06	送布轴后铜轴承	FEED AXIS COPPER BEARING(BEHIND)	1	1	1	1	1
7	209.10-07	送布调整曲柄	FEED ADJUSTING CRANK	1	1	1	1	1
8	209.10-08	送布调整曲柄紧固螺钉	FEED ADJUSTING CRANK SCREW GB70-85 M6x12	1	1	1	1	1
9	209.10-09	送布牙连杆轴	FEED DOG CONNECTING SHAFT	1	1	1	1	1
10	209.10-10	垫片	WASHER	1	1	1	1	1
11	209.10-11	送布连杆轴螺母	NUT	1	1	1	1	1
12	209.10-12	送布牙架连杆套螺钉	SCREW	2	2	2	2	2
13	209.10-13	送布牙架连杆套垫圈	WASHER	2	2	2	2	2
14	209.10-14	送布牙架连杆套	FEED DOG CONNECTING ROD SLEEVE	2	2	2	2	2
15	209.10-15	送布牙架连杆	FEED BAR HOLDER CONNECTION LINK	1	1	1	1	1
16	209.10-16	滑块轴固定套	BLOCK SHAFT STOPPER BUSHING	1	1	1	1	1
17	209.10-17	滑块轴固定套螺钉	BLOCK SHAFT STOPPER BUSHING SCREW	2	2	2	2	2
18	209.10-18	滑块偏心轴	BLOCK ECCENTRIC SHAFT	1	1	1	1	1
19	209.10-19	差动送布滑块	DIFFERENTIAL FEED BLOCK	1	1	1	1	1
20	209.10-20	送布牙架	MAIN FEED BAR	1	1	1	1	1
21	209.10-21	差动牙架	DIFFERENTIAL FEED SLIDE BLOCK	1	1	1	1	1
22	209.10-22	差动送布滑块垫圈	SLIDING BLOCK WASHER	1	1	1	1	1
23	209.10-23	滑块偏心轴螺钉	SCREW GB68-85 M3x6	1	1	1	1	1
24	209.10-24	油塞	OIL PAD	1	1	1	1	1
25	209.10-25	差动牙架连杆	DIFFERENTIAL FEED BAR CONNECTING ROD	1	1	1	1	1
26	209.10-26	差动牙	DIFFERENTIAL FEED			1		1
	208.10-26	差动牙	DIFFERENTIAL FEED	1	1			
	210.10-26	差动牙	DIFFERENTIAL FEED				1	
27	209.10-27	差动牙螺钉	DIFFERENTIAL FEED SCREW SM9/64"x40x10.5	1	1	1	1	1
28	209.10-28	牙架导轨	FEED BAR GUIDE RAIL	1	1	1	1	1
29	209.10-29	牙架导轨螺钉	SCREW GB65-85 M3x5	4	4	4	4	4
30	209.10-30	密封导架	SEAL GUIDE BRACKET	1	1	1	1	1
31	209.10-31	密封垫	SEAL WASHER	2	2	2	2	2
32	209.10-32	密封导架螺钉	SCREW GB65-85 M3x5	4	4	4	4	4
33	209.10-33	抬牙滑块	FEED BAR LIFTER BLOCK	1	1	1	1	1
34	209.10-34	副送布牙	ACCESSORY FEED DOG			1		1
	208-10-34	副送布牙	ACCESSORY FEED DOG	1	1			
	210-10-34	副送布牙	ACCESSORY FEED DOG				1	
35	209.10-35	主送布牙	MAIN FEED DOG			1		1
	208-10-35	主送布牙	MAIN FEED DOG	1	1			
	210-10-35	主送布牙	MAIN FEED DOG				1	
36	209.10-36	副送布牙螺钉	SCREW SM3/32"x56x6	1	1	1	1	1
37	209.10-37	主送布牙螺钉	SCREW SM9/64"x40x8	1	1	1	1	1
38	209.10-38	送布牙组件	FEED DOG SUBASSEMBLY			1		1
	208-10-38	送布牙组件	FEED DOG SUBASSEMBLY	1	1			
	210-10-38	送布牙组件	FEED DOG SUBASSEMBLY				1	

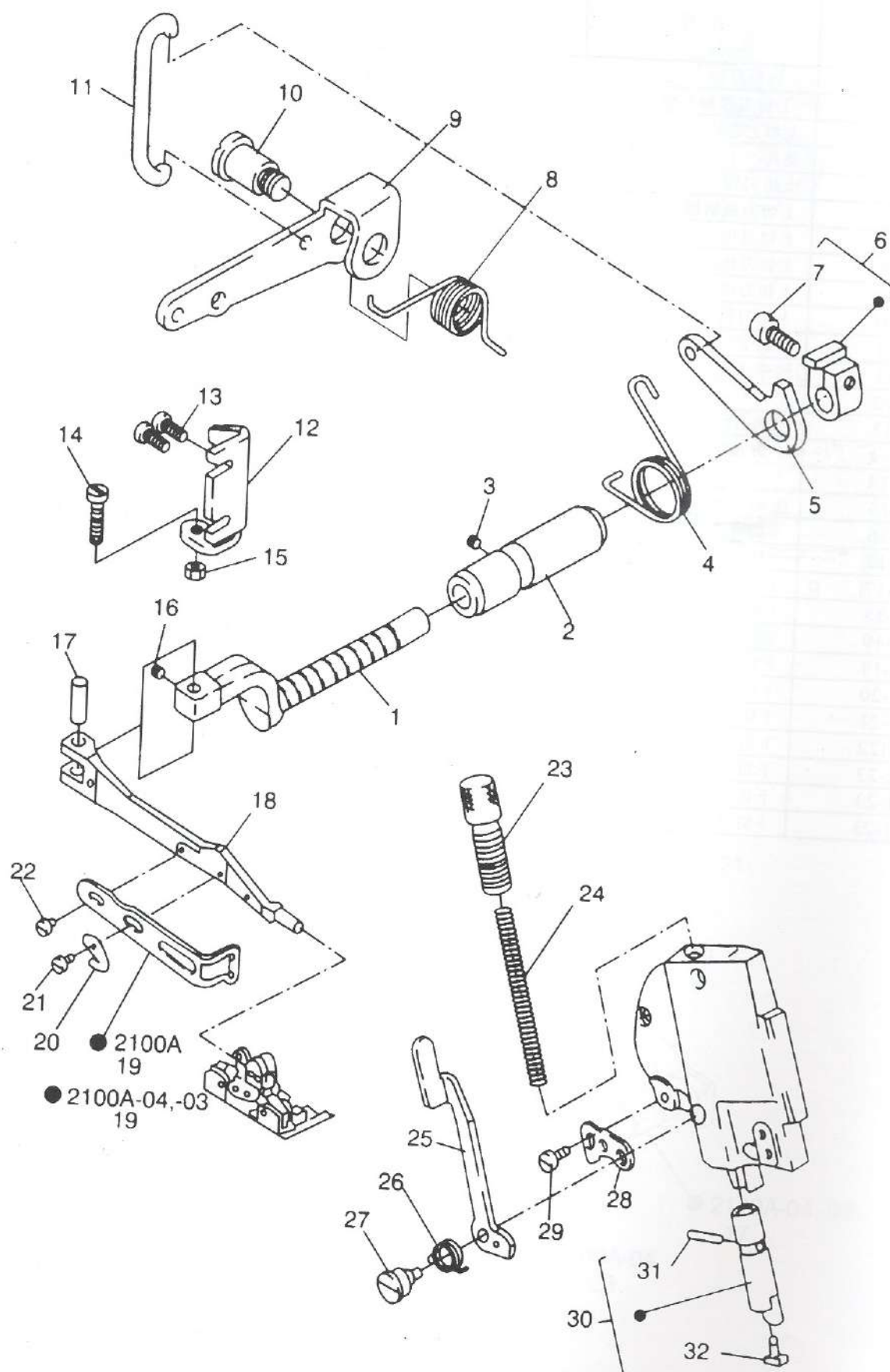
11. 上下切刀部件 UPPER & LOWER KNIFE COMPONENTS



11. 上下切刀部件 UPPER & LOWER KNIFE COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.11-01	上切刀摆轴	UPPER KNIFE ROCK SHAFT	1	1	1	1	1
2	209.11-02	上切刀摆轴右轴承	UPPER KNIFE ROCK SHAFT RIGHT BEARING	1	1	1	1	1
3	209.11-03	上切刀摆轴左轴承	LEFT OF UPPER KNIFE ROCK SHAFT	1	1	1	1	1
4	209.11-04	垫片	WASHER	1	1	1	1	1
5	209.11-05	上切刀传动曲柄	UPPER KNIFE DRIVING CRANK	1	1	1	1	1
6	209.11-06	上切刀曲柄销	UPPER KNIFE CRANK PIN	1	1	1	1	1
7	209.11-07	上切刀传动曲柄固定螺钉	UPPER KNIFE DRIVING CRANK SET SCREW GB70-85 M6x12	1	1	1	1	1
8	209.11-08	上切刀传动连杆	UPPER KNIFE DRIVING LEVER	1	1	1	1	1
9	209.11-09	上切刀传动连杆固定螺钉	UPPER KNIFE DRIVING ARM SET SCREW GB818-85 M4x16	2	2	2	2	2
10	209.11-10	上切刀传动连杆紧定螺钉	UPPER KNIFE DRIVING ARM SET SCREW GB73-85 M4x6	1	1	1	1	1
11	209.11-11	短销子	SHORT PIN			1	1	1
	208.11-11	短销子	SHORT PIN	1	1			
12	209.11-12	上切刀	UPPER KNIFE	2	2	2	2	2
13	209.11-13	上切刀固定螺钉	UPPER KNIFE SET SCREW SM9/64"x40x7.5	1	1	1	1	1
14	209.11-14	上切刀架	UPPER KNIFE BRACKET			1	1	1
	208.11-14	上切刀架	UPPER KNIFE BRACKET	1	1			
15	209.11-15	上切刀架固定螺钉	UPPER KNIFE BRACKET SET SCREW SM9/64"407.5	2	2	2	2	2
16	209.11-16	下切刀弹簧	LOWER KNIFE SPRING	1	1	1	1	1
17	209.11-17	下切刀架	LOWER KNIFE HOLDER			1	1	1
	208.11-17	下切刀架	LOWER KNIFE HOLDER	1	1			
18	209.11-18	下切刀架固定螺钉	LOWER KNIFE HOLDER SET SCREW GB65-85 M4x5	1	1	1	1	1
19	209.11-19	下切刀	LOWER KNIFE			2	2	2
	208.11-19	下切刀	LOWER KNIFE	2	2			
20	209.11-20	下切刀压板	LOWER KNIFE PRESSER	1	1	1	1	1
21	209.11-21	下切刀固定螺钉	LOWER KNIFE PRESSER SET SCREW SM11/64"x40x8.5	1	1	1	1	1
22	209.11-22	下切刀架座	LOWER KNIFE HOLDER BASE			1	1	1
	208.11-22	下切刀架座	LOWER KNIFE HOLDER BASE	1	1			
23	209.11-23	下切刀架座固定螺钉	LOWER KNIFE HOLDER BASE SET SCREW GB65-85 M4x12			2	2	2
	208.11-23	下切刀架座固定螺钉	LOWER KNIFE HOLDER BASE SET SCREW GB65-85 M4x12	2	2			

12. 抬压脚部件 PRESSER FOOTLIFTER COMPONENTS

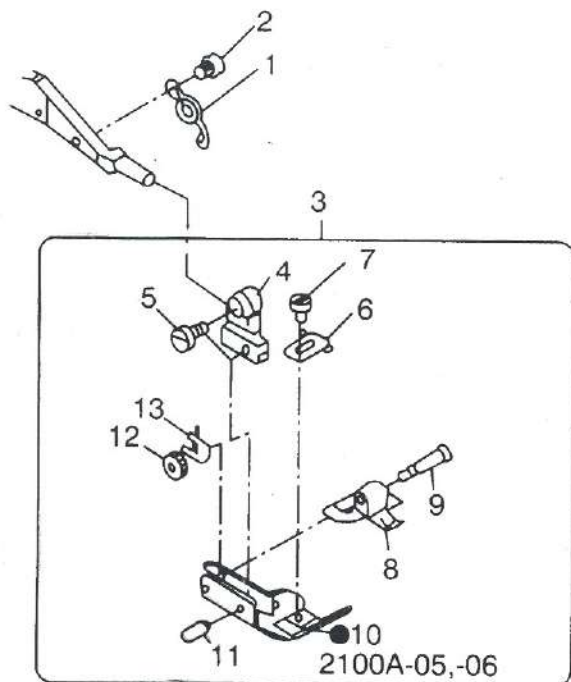


12. 抬压脚部件 PRESSER FOOTLIFTER COMPONENTS

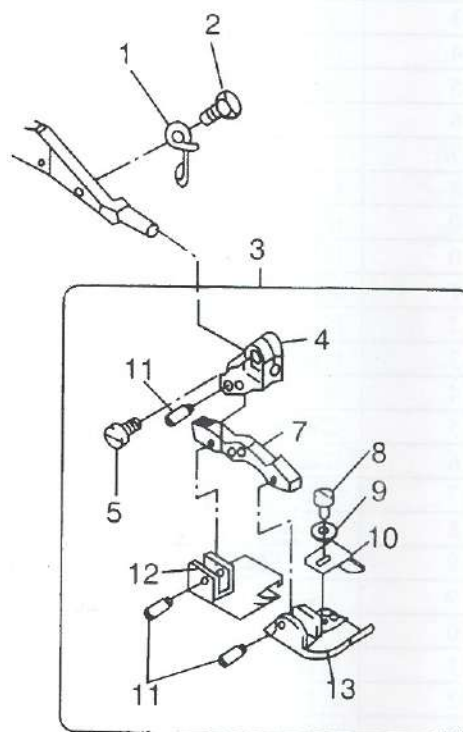
序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.12-01	抬压脚轴	LIFING PRESSER FOOT SHAFT	1	1	1	1	1
2	209.12-02	压脚轴套	PRESSER FOOT SHAFT BUSHING	1	1	1	1	1
3	209.12-03	压脚轴套紧定螺钉	PRESSER FOOT SHAFT BUSHING SET SCREW GB73-85 M4x4	1	1	1	1	1
4	209.12-04	扭簧	SPRING	1	1	1	1	1
5	209.12-05	抬压脚轴杠杆	LIFTING LEVER PRESSER SHAFT	1	1	1	1	1
6	209.12-06	抬压脚曲柄	LIFING PRESSER FOOT SHAFT LEVER	1	1	1	1	1
7	209.12-07	抬压脚曲柄螺钉	SCREW	1	1	1	1	1
8	209.12-08	杠杆弹簧	LEVER SPINE	1	1	1	1	1
9	209.12-09	抬压脚杠杆	LIFTING LEVER PRESSER	1	1	1	1	1
10	209.12-10	抬压脚杠杆轴位螺钉	LIFTING LEVER PRESSER SCREW	1	1	1	1	1
11	209.12-11	吊钩	PRESSER FOOT LIFTING HOOK	1	1	1	1	1
12	209.12-12	抬压脚杠杆限位板	LIFING LEVER PRESSER LIMITED PLATE	1	1	1	1	1
13	209.12-13	抬压脚杠杆限位板固定螺钉	SET SCREW GB65-85 M4x8	2	2	2	2	2
14	209.12-14	调节螺钉	ADJUSTING SCREW GB65-85 M5x23.5	1	1	1	1	1
15	209.12-15	调节螺母	ADJUSTING NUT	1	1	1	1	1
16	209.12-16	铰链销紧定螺钉	HINGE SCREW GB73-85 M4x4	1	1	1	1	1
17	209.12-17	铰链销	HRINGE PIN	1	1	1	1	1
18	209.12-18	抬压脚臂	FOOT LIFTER ARM	1	1	1	1	1
19	209.12-19	上护针板	NEEDLE GUARD(UPPER)			1	1	1
	208.12-19	上护针板	NEEDLE GUARD(UPPER)	1	1			
20	209.12-20	割线刀	KNIFE	1	1	1	1	1
21	209.12-21	割线刀螺钉	KNIFE SCREW GB65-85 M4x5.5	1	1	1	1	1
22	209.12-22	上护针固定螺钉	SCREW GB65-85 M3x4	1	1	1	1	1
23	209.12-23	调压螺钉	PRESSER REGULATOR SCREW	1	1	1	1	1
24	209.12-24	调压簧	PRESSER SPRING	1	1	1	1	1
25	209.12-25	抬压脚扳手	HAND LIFTER LEVER	1	1	1	1	1
26	209.12-26	抬压脚扳手簧	HAND LIFTER LEVER SPRING	1	1	1	1	1
27	209.12-27	抬压脚扳手固定螺钉	HAND LIFTER LEVER SCREW	1	1	1	1	1
28	209.12-28	压板	PRESS PLATE	1	1	1	1	1
29	209.12-29	压板固定螺钉	PRESS PLATE SET SCREW GB65-85 M4x7	1	1	1	1	1
30	209.12-30	压杆头	PRESSER BAR	1	1	1	1	1
31	209.12-31	固定销	FIXED PIN	1	1	1	1	1
32	209.12-32	压杆头固定塑料销	PRESSER BAR FIXED PLASTIC PIN	1	1	1	1	1

13. 压脚部件 PRESSER FOOT COMPONENTS

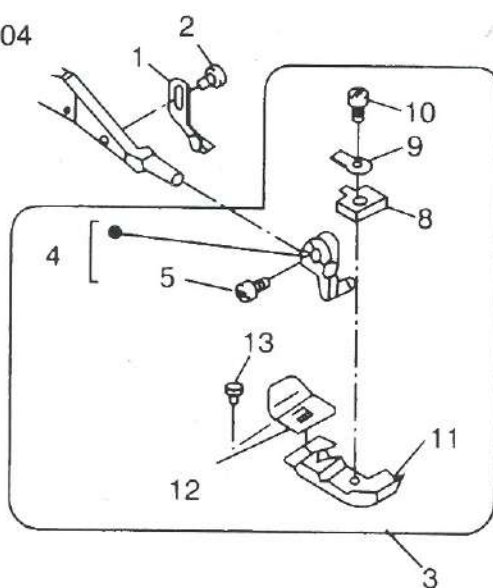
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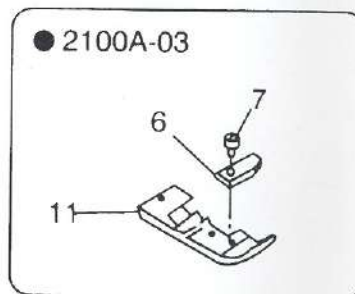
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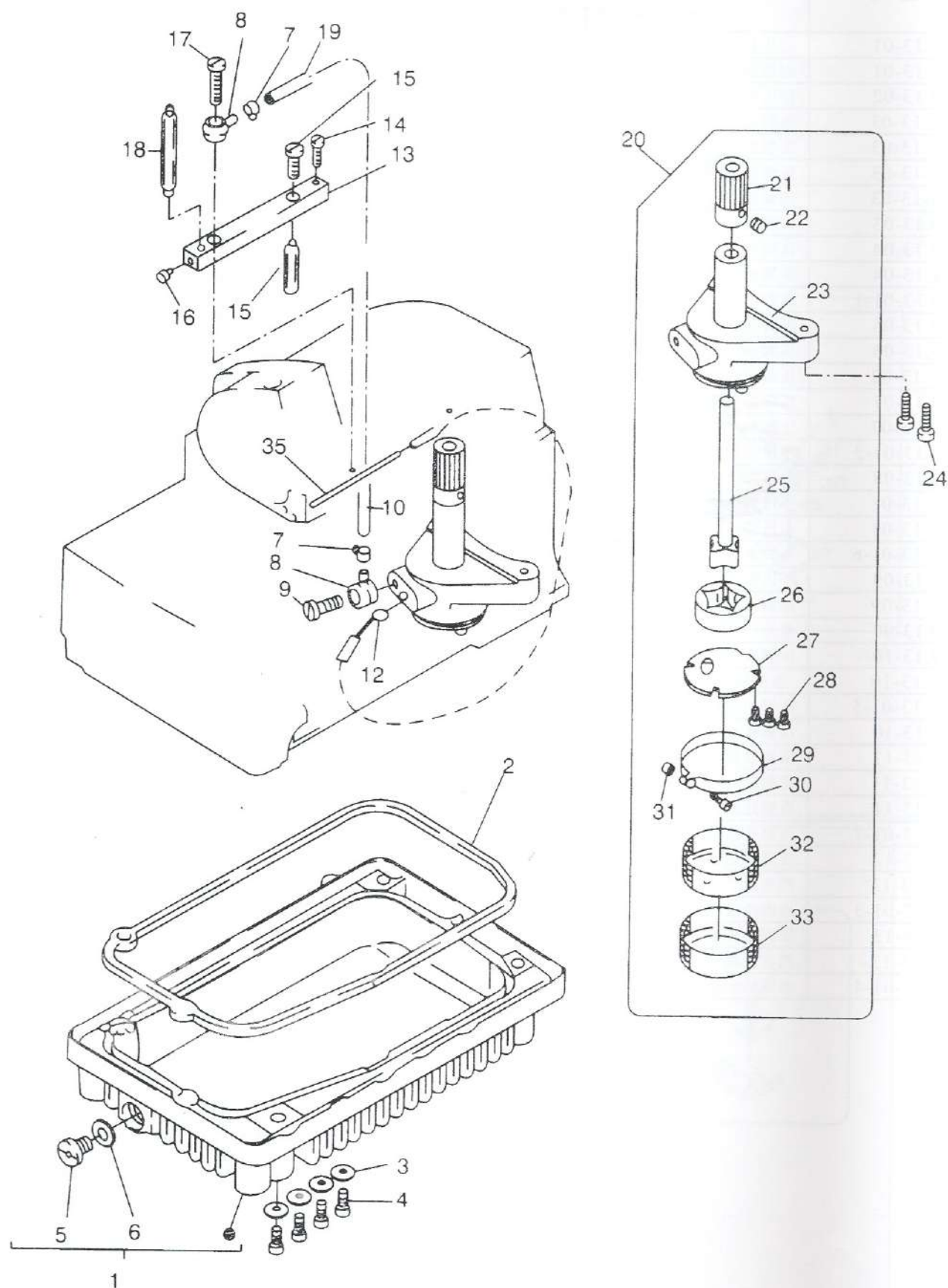
● 2100A-03



13. 压脚部件 PRESSER FOOT COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.13-01	副压脚弹簧	PRESSER FOOT SPRING			1	1	1
	208.13-01	副压脚压板	PRESSER FOOT PRESS PLATE	1	1			
2	209.13-02	副压脚弹簧固定螺钉	PRESSER FOOT SPRING FIXED SCREW GB65-85 M3x4	1	1	1	1	1
3	209.13-03	压脚组件	PRESSER SUBASSEMBLY			1		
	208.13-03	压脚组件	PRESSER SUBASSEMBLY		1			
	207.13-03	压脚组件	PRESSER SUBASSEMBLY	1				
	210.13-03	压脚组件	PRESSER SUBASSEMBLY				1	
	239.13-03	压脚组件	PRESSER SUBASSEMBLY					1
4	209.13-04	压脚柄	PRESSER FOOT			1		1
	208.13-04	压脚柄	PRESSER FOOT	1	1			
	210.13-01-1	压脚柄	PRESSER FOOT				1	
5	209.13-05	压脚柄固定螺钉	PRESSER FOOT SET SCREW SM9/64"x40x6.4	1	1	1	1	1
6	209.13-06	压脚小舌	PRESSER FOOT TONGUE			1		1
	207.13-02	压脚小舌	PRESSER FOOT TONGUE	1	1			
7	209.13-07	压脚小舌固定螺钉	SCREW SM3/32"x56x4			1		1
	207.13-07	压脚小舌固定螺钉	SCREW SM3/32"x56x4	1	1			
	210.13-01-2	小压脚柄	SMALL PRESSER FOOT				1	
8	209.13-08	小压脚	SMALL PRESSER FOOT			1		1
	208.13-08	小压脚	SMALL PRESSER FOOT		1			
	207.13-03	小压脚	SMALL PRESSER FOOT	1				
	210.13-01-6	压脚小舌固定螺钉	SCREW SM1/8"x44x5				1	
9	209.13-09	小压脚固定螺钉	SCREW			1		1
	208.13-09	压脚柄压板	PRESSER FOOT PRESS PLATE	1	1			
	210.13-09	垫片	WASHER				1	
10	209.13-10	压脚底板	PRESSER FOOT DISC			1		
	208.13-10	压脚柄压板固定螺钉	SCREW SM1/8"x44x5.5		1			
	210.13-01-5	压脚小舌挡板	PRESSER FOOT TONGUE BAFFLE				1	
	239.13-10	压脚底板	PRESSER FOOT DISC					1
11	209.13-11	压脚底板联接螺钉	SCREW			1		1
	208.13-11	压脚底板	PRESSER FOOT DISC		1			
	207.13-11	压脚底板	PRESSER FOOT DISC	1				
	210.13-01-7	压脚底板联接螺钉	SCREW				3	
12	209.13-12	压脚步底板螺母	NUT			1		1
	208.13-12	挡布板	BAFFLE	1	1			
	210.13-01-3	压脚步底板	PRESSER FOOT DISC				1	
13	209.13-13	压脚底板弹簧	SPRING			1		1
	208.13-13	挡布板螺钉	SCREW SM3/32"x56x4	1	1			
	210.13-01-4	小压脚底板	SMALL PRESSER FOOT DISC				1	

14. 油路 OIL LUBRICATION MECHANISM COMPONENTS

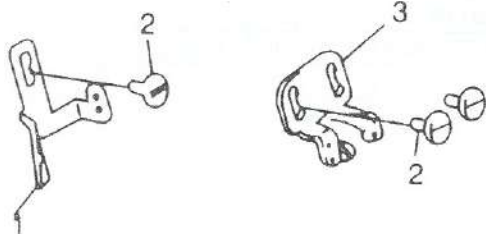


14. 油路 OIL LUBRICATION MECHANISM COMPONENTS

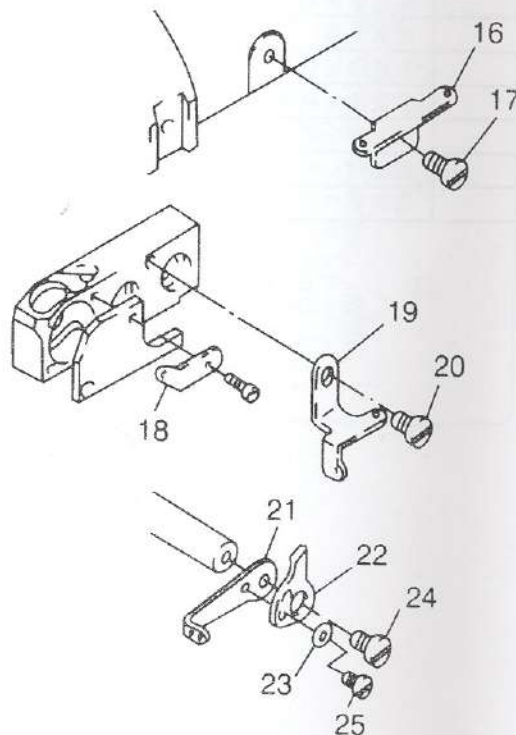
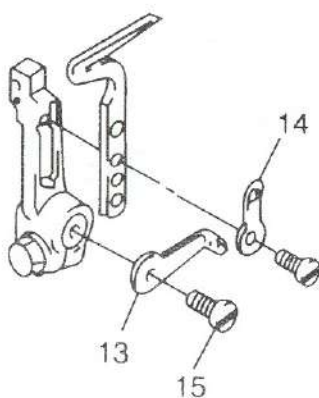
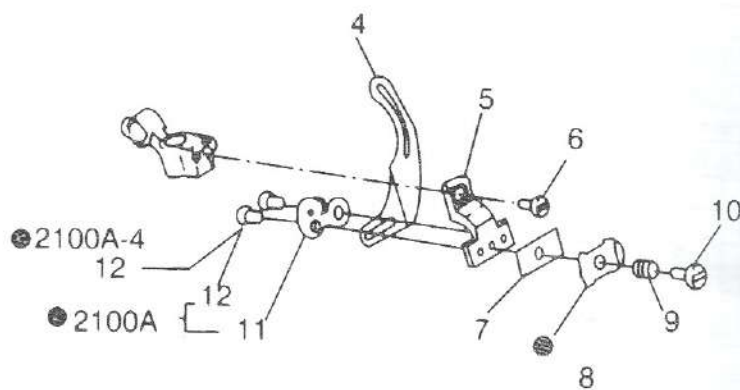
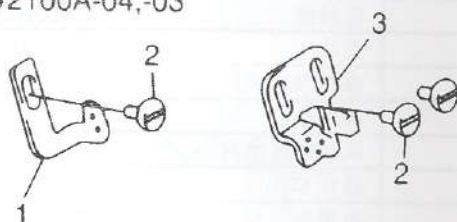
序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.14-01	油盘	OIL RESERVOIR	1	1	1	1	1
2	209.14-02	密封圈	SEAL CIRCLE	1	1	1	1	1
3	209.14-03	垫片	RUBBER CUSHION	4	4	4	4	4
4	209.14-04	油盘固定螺钉	OIL RESERVOIR SET SCREW GB70-85 M5x12	4	4	4	4	4
5	209.14-05	放油螺钉	SCREW SM3/8"x28x11.5	1	1	1	1	1
6	209.14-06	放油螺钉油封	SCREW SEAL	1	1	1	1	1
7	209.14-07	油管卡簧	OIL PIPE STOP RING	2	2	2	2	2
8	209.14-08	油管活接头	OIL PIPE TIE-IN	2	2	2	2	2
9	209.14-09	油管活接头螺钉A	OIL PIPE TIE-IN SCREW	1	1	1	1	1
10	209.14-10	细油管	THIN OIL PIPE	1	1	1	1	1
12	209.14-12	铜螺钉	COPPER SCREW	1	1	1	1	1
13	209.14-13	支柱架	SUPPORT HOLDER	1	1	1	1	1
14	209.14-14	支柱架固定螺钉	SUPPORT HOLDER SCREW GB65-85 M4x17	1	1	1	1	1
15	209.14-15	通油块固定螺钉	SCREW	1	1	1	1	1
16	209.14-16	支柱固定螺钉	SUPPORT SET SCREW	1	1	1	1	1
17	209.14-17	油管活接头螺钉B	SCREW B	1	1	1	1	1
18	209.14-18	通油支柱	COLMN WITH HOLE	1	1	1	1	1
19	209.14-19	粗油管	THICK OIL PIPE	1	1	1	1	1
20	209.14-20	油泵组件	LUBRICATION OIL PUMP ASM.	1	1	1	1	1
21	209.14-21	油泵蜗轮	OIL PUMP WORM WHEEL	1	1	1	1	1
22	209.14-22	油泵蜗轮紧定螺钉	OIL PUMP WORM WHEEL SET SCREW GB77-85 M5x5	1	1	1	1	1
23	209.14-23	油泵体	LUBRICATION OIL PUMP	1	1	1	1	1
24	209.14-24	油泵体固定螺钉	OIL PUMP SET PIN GB818-85 M4x16	2	2	2	2	2
25	209.14-25	油泵主轴组件	OIL PUMP SHAFT ASM.	1	1	1	1	1
26	209.14-26	油泵底座	OIL PUM BASE	1	1	1	1	1
27	209.14-27	油泵底板	OIL PUMP MOTHERBOARD	1	1	1	1	1
28	209.14-28	油泵底板固定螺钉	SET SCREW OF OIL PUMP MOTHERBOARD SM9/64"x40x6	3	3	3	3	3
29	209.14-29	油泵卡簧	OIL PUMP STOP RING	1	1	1	1	1
30	209.14-30	卡簧固定螺钉	STOP RING SET SCREW	1	1	1	1	1
31	209.14-31	卡簧固定螺母	STOP RING SET NUT	1	1	1	1	1
32	209.14-32	粗滤网	THICK FILTER	1	1	1	1	1
33	209.14-33	细滤网	THIN FILTER	1	1	1	1	1
35	209.14-35	紫铜管	COPPER PIPE	1	1	1	1	1

15. 过线部件 THREAD TENSION COMPONENTS

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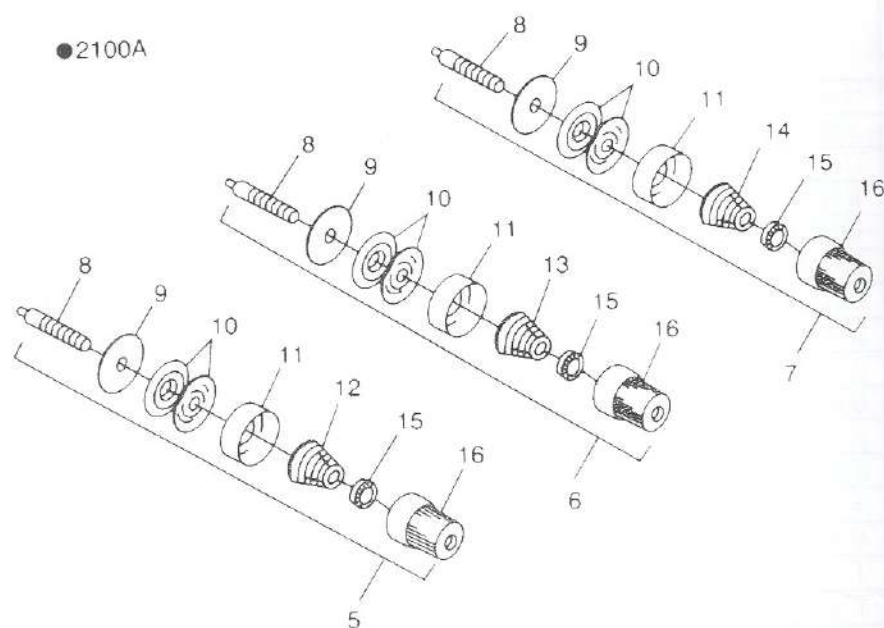
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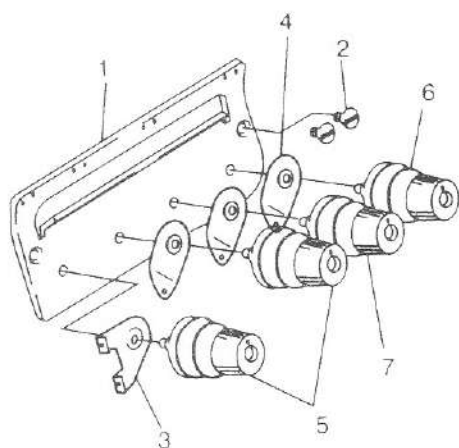
15. 过线部件 THREAD TENSION COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.15-01	二眼过线板	TWO HOLE THREAD GUIDE			1	1	1
	208-15-01	二眼过线板	TWO HOLE THREAD GUIDE	1	1			
2	209.15-02	二眼过线板螺钉	TWO HOLE THREAD GUIDE SCREW GB65-85 M4x5.5	3	3	3	3	3
3	209.15-03	穿线板	THREAD GUIDE			1	1	1
	208-15-03	穿线板	THREAD GUIDE	1	1			
4	209.15-04	挑线板	TAKE-UP THREAD PLATE	1	1	1	1	1
5	209.15-05	过线板座	THREAD GUIDE PLATE BASE	1	1	1	1	1
6	209.15-06	过线板座螺钉	SCREW GB67-85 M3x6	1	1	1	1	1
7	209.15-07	压线板A	THREAD GUIDE PLATE A	1	1	1	1	1
8	209.15-08	压线板B	THREAD GUIDE PLATE B	1	1	1	1	1
9	209.15-09	压线簧	THREAD TENSION SPRING	1	1	1	1	1
10	209.15-10	压线螺钉	THREAD TENSION SCREW	1	1	1	1	1
11	209.15-11	单孔过线板	THREAD GUIDE PLATE WITH SINGLE HOLE		1	1	1	1
12	208-15-12	单孔过线板固定螺钉	SCREW	2	2	2	2	2
13	209.15-13	下弯针架过线板	LOWER LOOPER BRACKED THREAD GUIDE	1	1	1	1	1
14	209.15-14	下弯针过线板	LOWER LOOPER THREAD GUIDE	1	1	1	1	1
15	209.15-15	过线板螺钉	THREAD GUIDE SCREW GB65-85 M4x5.5	1	1	1	1	1
16	209.15-16	机头过线板	HEAD THREAD GUIDE PLATE	1	1	1	1	1
17	209.15-17	机头过线板螺钉	HEAD THREAD GUIDE PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
18	209.15-18	压板过线板	THREAD GUIDE PLATE	1	1	1	1	1
19	209.15-19	滑杆滑块过线板	SLIDE BLOCK THREAD GUIDE PLATE	1	1	1	1	1
20	209.15-20	滑杆滑块过线板螺钉	SLIDE BLOCK THREAD GUIDE PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
21	209.15-21	上弯针长过线板	UPPER LOOPER LONG THREAD GUIDE PLATE	1	1	1	1	1
22	209.15-22	上弯针短过线板	SHORT THREAD GUIDE PLATE	1	1	1	1	1
23	209.15-23	垫片	WASHER	1	1	1	1	1
24	209.15-24	短过线板螺钉	SHORT THREAD GUIDE PLATE SCREW GB65-85 M4x5.5	1	1	1	1	1
25	209.15-25	短过线板螺钉A	SHORT THREAD GUIDE PLATE SCREW A GB65-85 M3x4	1	1	1	1	1

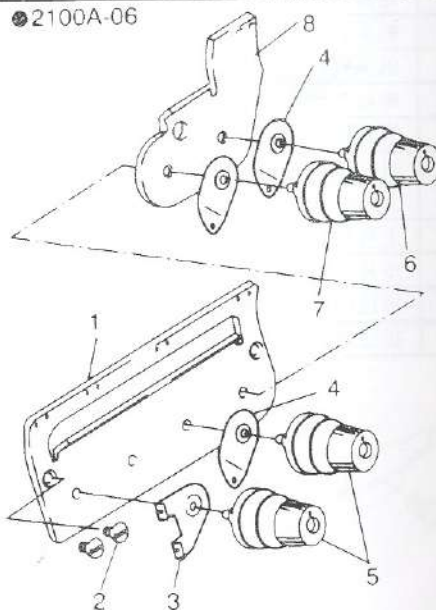
16. 夹线器部件 THREAD GUIDE PLATE COMPONENTS



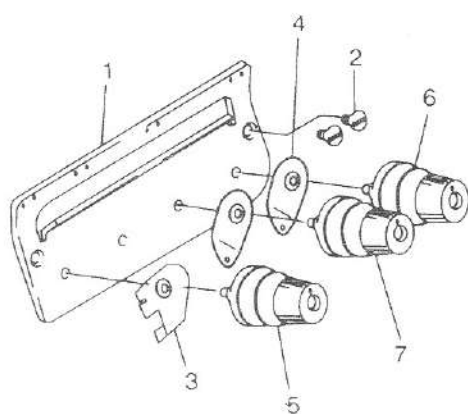
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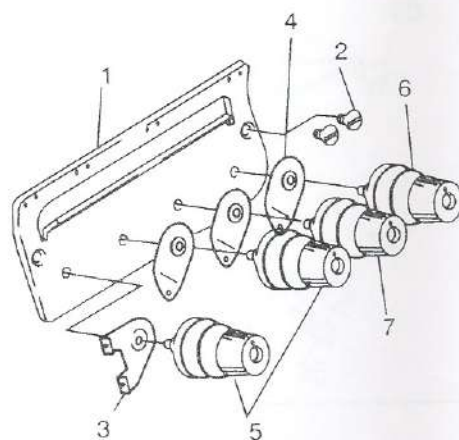
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● 2100A-03



● 2100A-04

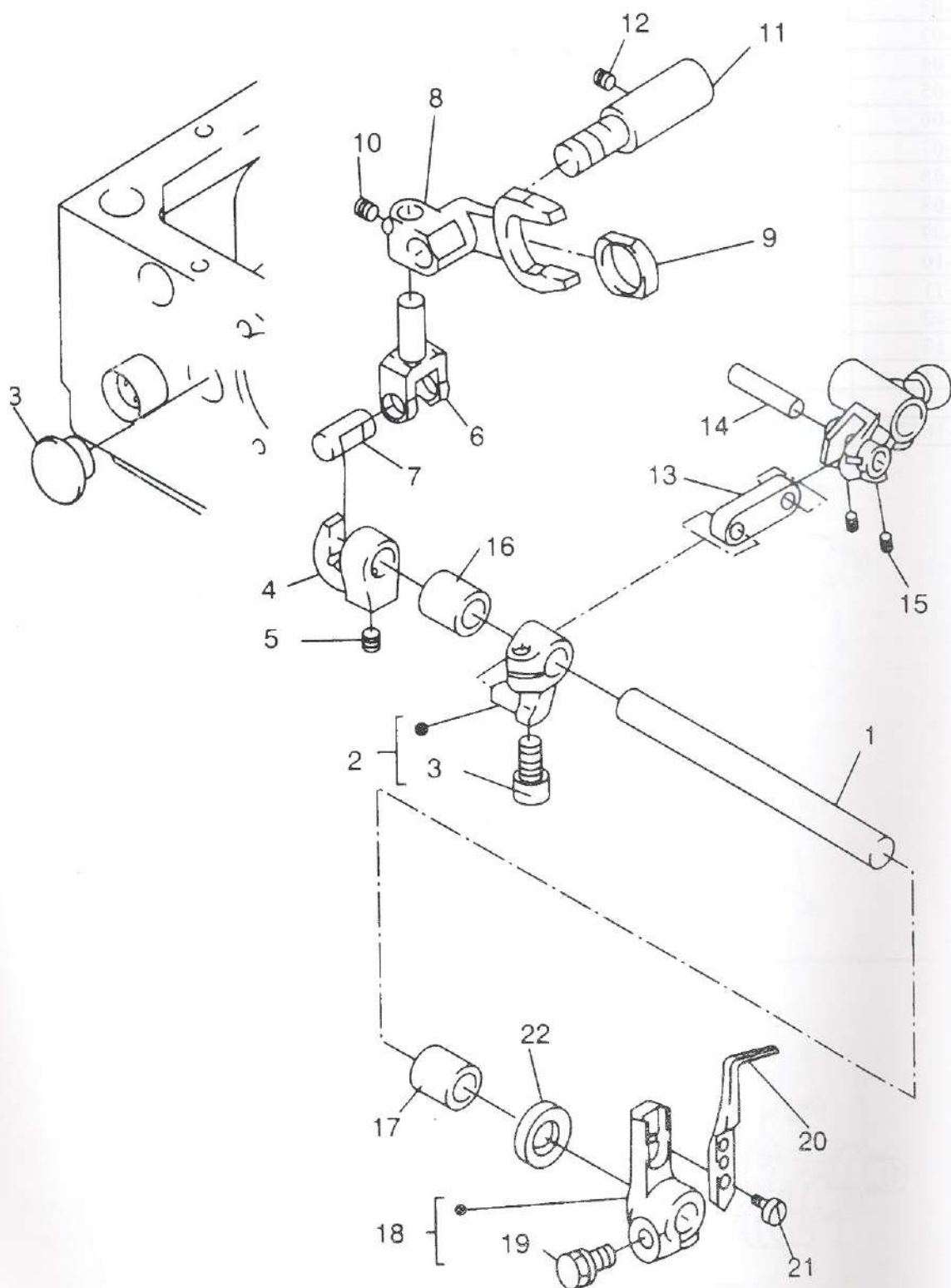


16. 夹线器部件 THREAD GUIDE PLATE COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.16-01	夹线架	THREAD GUIDE PLATE	1	1	1	1	1
2	209.16-02	夹线架固定螺钉	THREAD GUIDE PLATE SET SCREW GB65-85 M4x7	2	2	2	2	2
3	209.16-03	夹线板A	THREAD TENSION DISC A	1	1	1	1	1
4	209.16-04	夹线板B	THREAD TENSION DISC B	2	3	3	3	3
5	209.16-05	夹线器组件A	KNOB ASM. A	1	2	2	2	3
6	209.16-06	夹线器组件B	KNOB ASM. B	1	1	1	1	1
7	209.16-07	夹线器组件C	KNOB ASM. C	1	1	1	1	1
8	209.16-08	夹线螺钉	THREAD TENSION SCREW	3	4	4	4	5
	239.16-08	夹线过线板	THREAD GUIDE PLATE					1
9	209.16-09	羊毛垫	WOOL WASHER	3	4	4	4	5
10	209.16-10	夹线板	THREAD TENSION DISC	6	8	8	8	10
11	209.16-11	夹线器座	THREAD GUIDE	3	4	4	4	5
12	209.16-12	夹线簧A	THREAD TENSION SPRING A	1	2	2	2	3
13	209.16-13	夹线簧B	THREAD TENSION SPRING B	1	1	1	1	1
14	209.16-14	夹线簧C	THREAD TENSION SPRING C	1	1	1	1	1
15	209.16-15	止动螺母	NUT	3	4	4	4	5
16	209.16-16	夹线螺母	KNOB NUT	3	4	4	4	5

18. 前弯针部件 CHAIN LOOPER COMPONENTS

2100A

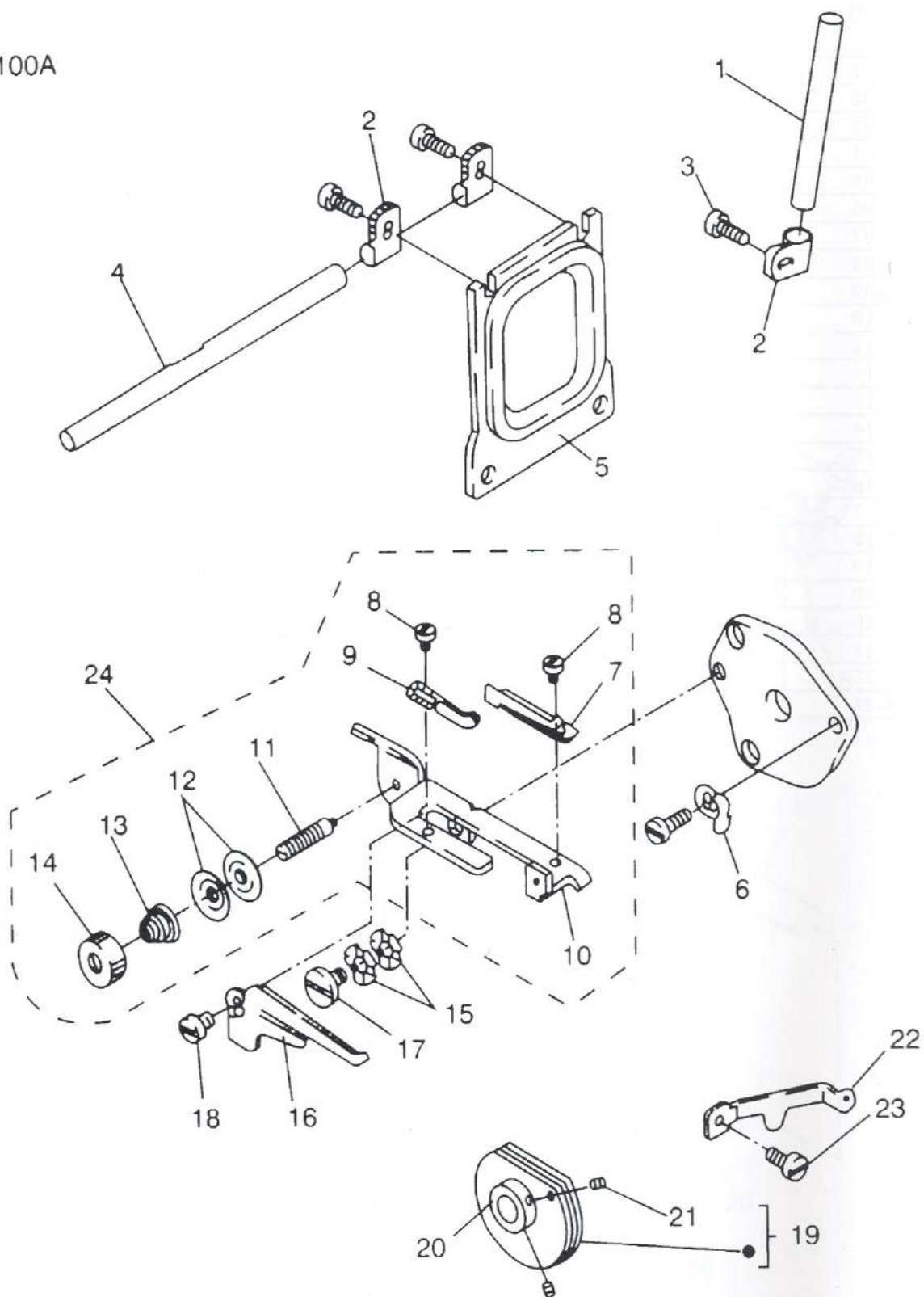


18. 前弯针部件 CHAIN LOOPER COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.18-01	前弯针轴	FRONT LOOPER SHAFT	----	----	1	1	1
2	209.18-02	前弯针曲柄	FRONT LOOPER ARM	----	----	1	1	1
3	209.18-03	前弯针曲柄固定螺钉	FRONT LOOPER ARM SCREW GB70-85 M6x12	----	----	1	1	1
4	209.18-04	驱动座	DRIVING BRACKET	----	----	1	1	1
5	209.18-05	驱动座紧定螺钉	DRIVING BRACKET SET SCREW GB77-85 M5x5	----	----	1	1	1
6	209.18-06	驱动曲柄	DRIVING CRANK	----	----	1	1	1
7	209.18-07	驱动曲柄销	DRIVING CRANK PIN	----	----	1	1	1
8	209.18-08	横轴曲柄架	DRIVING CRANK RACK	----	----	1	1	1
9	209.18-09	铜滑块	COPPER SLIDE BLOC	----	----	1	1	1
10	209.18-10	横轴曲柄架紧定螺钉	SCREW GB77-85 M5x5	----	----	1	1	1
11	209.18-11	前弯针横轴	FRONT LOOPER LATERAL SHAFT	----	----	1	1	1
12	209.18-12	前弯针横轴紧定螺钉	SCREW	----	----	1	1	1
13	209.18-13	前弯针连杆	FRONT LOOPER LEVER	----	----	1	1	1
14	209.18-14	前弯针连杆销	FROGT LOOPER LEVER PIN	----	----	1	1	1
15	209.18-15	前弯针连杆销内六角紧定螺钉	SCREW GB77-85 M3x4	----	----	2	2	2
16	209.18-16	前弯针纵轴后铜轴承	FRONT LOOPER LENGTHWISE SHAFT BACK BEARING	----	----	1	1	1
17	209.18-17	前弯针纵轴前铜轴承	FRONT LOOPER LENGTHWISE SHAFT FRONT BEARING	----	----	1	1	1
18	209.18-18	前弯针架	FRONT LOOPER BRACKET	----	----	1	1	1
19	209.18-19	前弯针架固定螺钉	FRONT LOOPER BRACKET SET SCREW	----	----	1	1	1
20	209.18-20	前弯针	FRONT LOOPER	----	----	2		2
	210.18-20	前弯针	FRONT LOOPER				2	
21	209.18-21	前弯针固定螺钉	FRONT LOOPER SET SCREW SM9/64x40x10	----	----	1	1	1
22	209.18-22	油封	OIL SEAL	----	----	1	1	1
23	209.18-23	油塞	OIL PLUG	----	----	1	1	1

19. 打线凸轮部件 THREAD CAM COMPONENTS

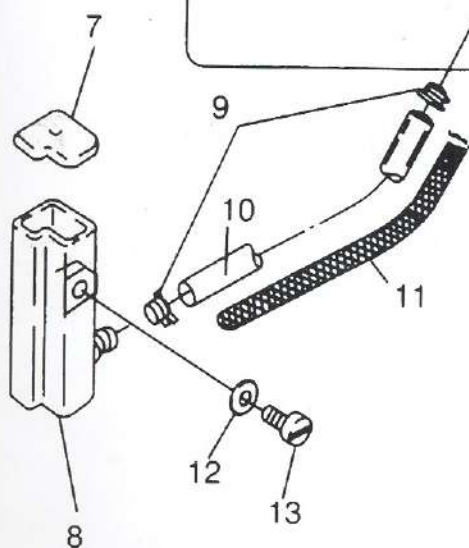
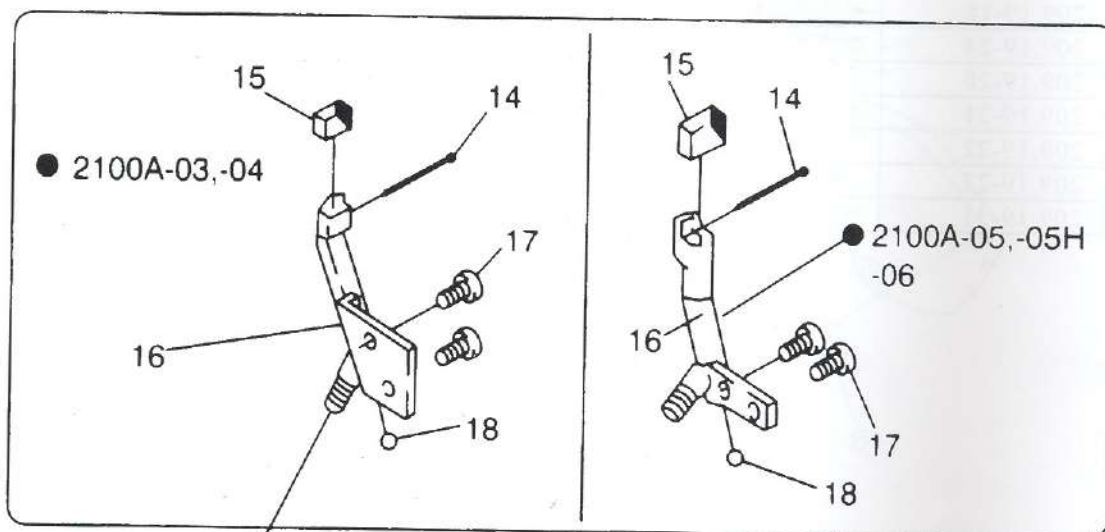
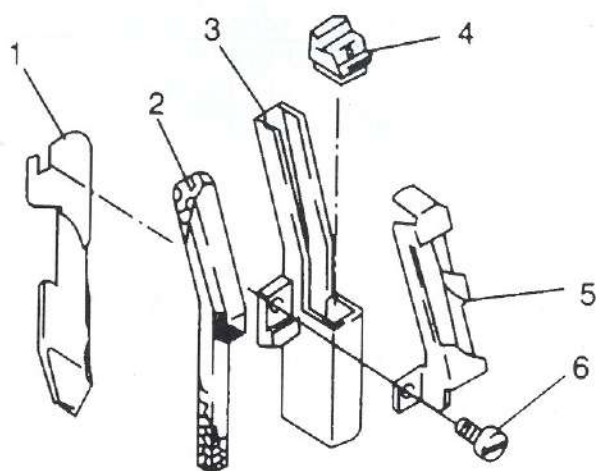
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19. 打线凸轮部件 THREAD CAM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.19-01	短过线管	SHORT THROUGH PLATE	----	----	1	1	1
2	209.19-02	过线管夹	THROUGH PLATE NTP	----	----	3	3	3
3	209.19-03	过线管夹固定螺钉	SCREW GB65-85 M3x5	----	----	3	3	3
4	209.19-04	长过线管	LONG THROUGH PLATE	----	----	1	1	1
5	209.19-05	后盖板垫片	REAR COVER CUSHXOV	1	1	1	1	1
6	209.19-06	过线环	THREAD GULDE RING	----	----	1	1	1
7	209.19-07	过线板A	PLATE A	----	----	1	1	1
8	209.19-08	过线板螺钉	SCREW GB65-85 M3x4	----	----	2	2	2
9	209.19-09	过线板B	THREAD GUIDE PLATE B	----	----	1	1	1
10	209.19-10	导线架	THREAD GUIDE PLATE	----	----	1	1	1
11	209.19-11	压线螺钉	THREAF GUIDE RACK	----	----	1	1	1
12	209.19-12	压线板	THREAD TENSION DISC	----	----	2	2	2
13	209.19-13	压线簧	THREAD TENSION SPING	----	----	1	1	1
14	209.19-14	压线螺母	THREAD TENSION NUT	----	----	1	1	1
15	209.19-15	波形弹性垫圈	WASHER	----	----	2	2	2
17	209.19-17	导线架螺钉	SCREW GB65-85 M4x4.5	----	----	1	1	1
16	209.19-16	导线板	THREAD GUIDE PLATE	----	----	1	1	1
18	209.19-18	导线板螺钉	SCREW GB65-85 M4x5.5	----	----	1	1	1
19	209.19-24	张力变换凸轮组件	THREAD TENSION CHANGE CAM	----	----	1	1	1
20	209.19-20	凸轮轴套	DRIVE CAM BUSHING	----	----	1	1	1
21	209.19-21	凸轮轴套紧定螺钉	DRIVE CAM BUSHING SET SCREW GB77-85 M3	----	----	2	2	2
22	209.19-22	二眼过线板	THREAD THROUGH PLATE	----	----	1	1	1
23	209.19-23	二眼过线板螺钉	THREAD THROUGH PLATE SCREW GB65-85 M3x5	----	----	1	1	1
24	209.19-31	前弯针导线架组件	THREAD GUIDE PLATE ASM	----	----	1	1	1

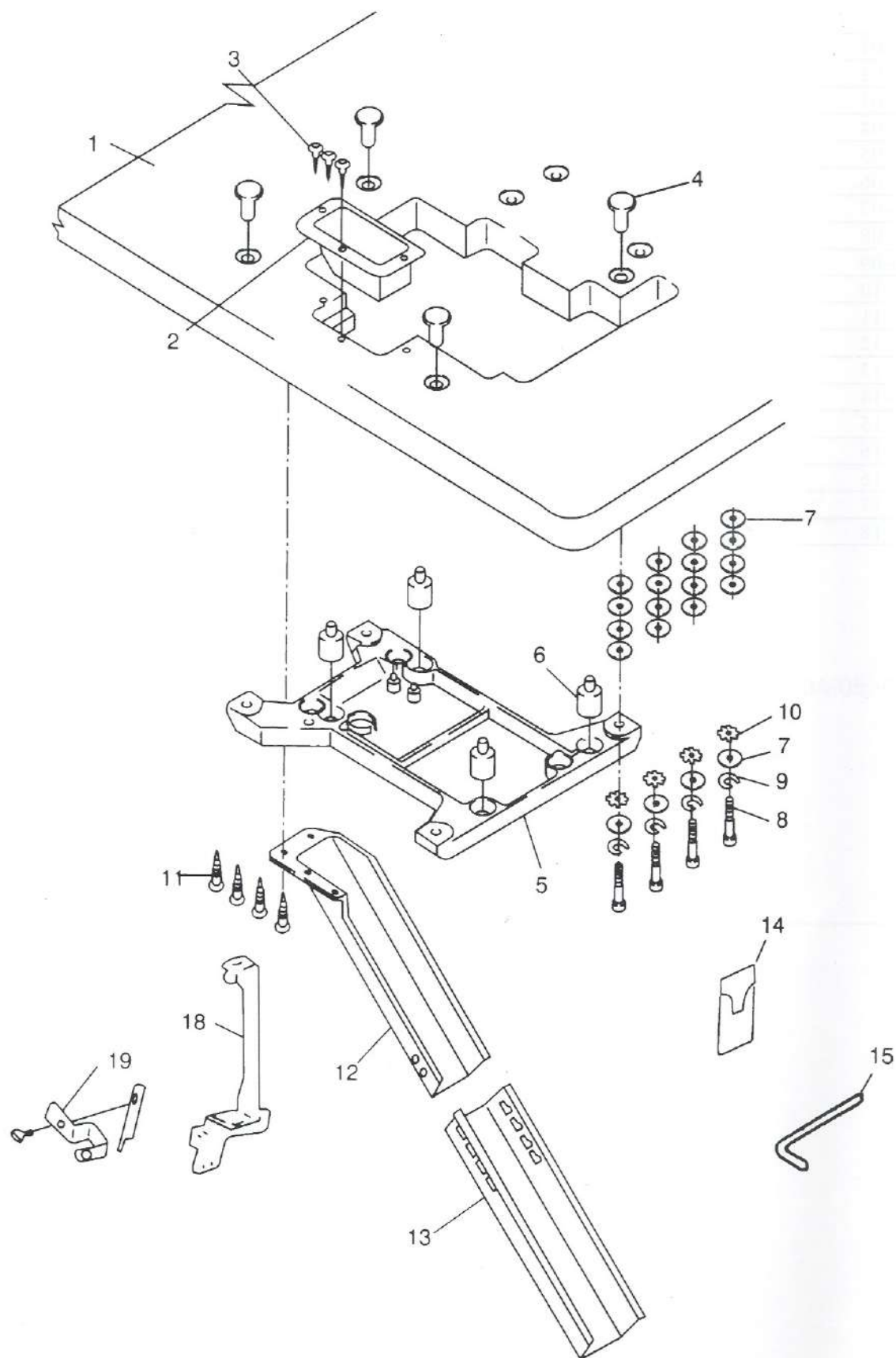
20. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS



20. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.20-01	压板A	HOLDING PLATE A	1	1	1	1	1
2	209.20-02	滤油毡	OIL SIFT FELT	1	1	1	1	1
3	209.20-03	硅油盒	OIL BOX	1	1	1	1	1
4	209.20-04	油箱塞	FUEL TANK PLUG	1	1	1	1	1
5	209.20-05	压板B	HOLDING PLATE B	1	1	1	1	1
6	209.20-06	压板螺钉	HOLDING PLATE SCREW GB65-85 M4x9.5	1	1	1	1	1
7	209.20-07	小油箱盖	SMALL OIL TANK COVER	1	1	1	1	1
8	209.20-08	小油箱	SMALL OIL SEAL	1	1	1	1	1
2	209.20-09	卡簧	STOP RING	2	2	2	2	2
10	209.20-10	油管	OIL TUBE	1	1	1	1	1
11	209.20-11	油线	OIL WICK	1	1	1	1	1
12	209.20-12	小油箱固定垫片	SMALL OIL SEAL SET CUSHION	1	1	1	1	1
13	209.20-13	小油箱固定螺钉	SMALL OIL SEAL SET SCREW GB65-85 M4x9.5	1	1	1	1	1
14	209.20-14	机针冷却器油线钉	NEEDLE RADIATOR OIL WICK NAIL	1	1	1	1	1
15	209.20-15	油毡	OIL SEAL	1	1	1	1	1
16	209.20-16	机针冷却器	THREAD NEEDLE COOLER			1	1	1
	208.20-16	机针冷却器	THREAD NEEDLE COOLER	1	1			
17	209.20-17	机针冷却器固定螺钉	THREAD NEEDLE COOLER SET SCREW GB65-85 M4x5.5	2	2	2	2	2
18	209.20-18	钢球	BALL	1	1	1	1	1

23. 台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS



23. 台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS

序号 NO	图 号	名 称	DESIGNATION	3线	4线	5线	5线 厚料	6线
1	209.23-01	台板	TABLE	1	1	1	1	1
2	209.23-02	废料漏斗	FLOT SAM	1	1	1	1	1
3	209.23-03	废料漏斗固定螺钉	FLOT SAM SET SCREW	3	3	3	3	3
4	209.23-04	抬板固定螺套	BRACKET PLATE SET BOLT	4	4	4	4	4
5	209.23-05	抬板托盘	LIFTER TABLE BRACKET PLATE	1	1	1	1	1
6	209.23-06	机头防震销垫	MACHINE HEAD SHOCKPROOF PIN WASHER	4	4	4	4	4
7	209.23-07	抬板托盘垫片	LIFTING PLATE SET STOCK CUSHION	20	20	20	20	20
8	209.23-08	抬板托盘螺钉	LIFTING PLATE STOCK SCREW	4	4	4	4	4
9	209.23-09	标准型弹簧垫圈	STANDARD SPRING CUSHION	4	4	4	4	4
10	209.23-10	外齿锁紧垫圈	WASHER	4	4	4	4	4
11	209.23-11	漏斗槽上段固定螺钉	UPPER FILLER CHUTE SET SCREW	4	4	4	4	4
12	209.23-12	漏斗槽上段	UPPER FILLER CHUTE	1	1	1	1	1
13	209.23-13	漏斗槽下段	LOWER FILLER CHUTE	1	1	1	1	1
14	209.23-14	机针	NEEDLE			1包		1包
	208.23-14	机针	NEEDLE		1包			
	208.23-14	机针	NEEDLE	1包				
	210.23-14	机针	NEEDLE				1包	
15	209.23-15	内六角扳手S6	HEXAGON WRENCH(6)	1	1	1	1	1
18	209.23-18	导带器	TAPE GUIDE	1	1			
19	209.23-19	分带器	TAPE TAKE-UP	1	1			

24. 线架部件 THREAD STAND COMPONENTS

