

**JK-T781**

**零件样本**

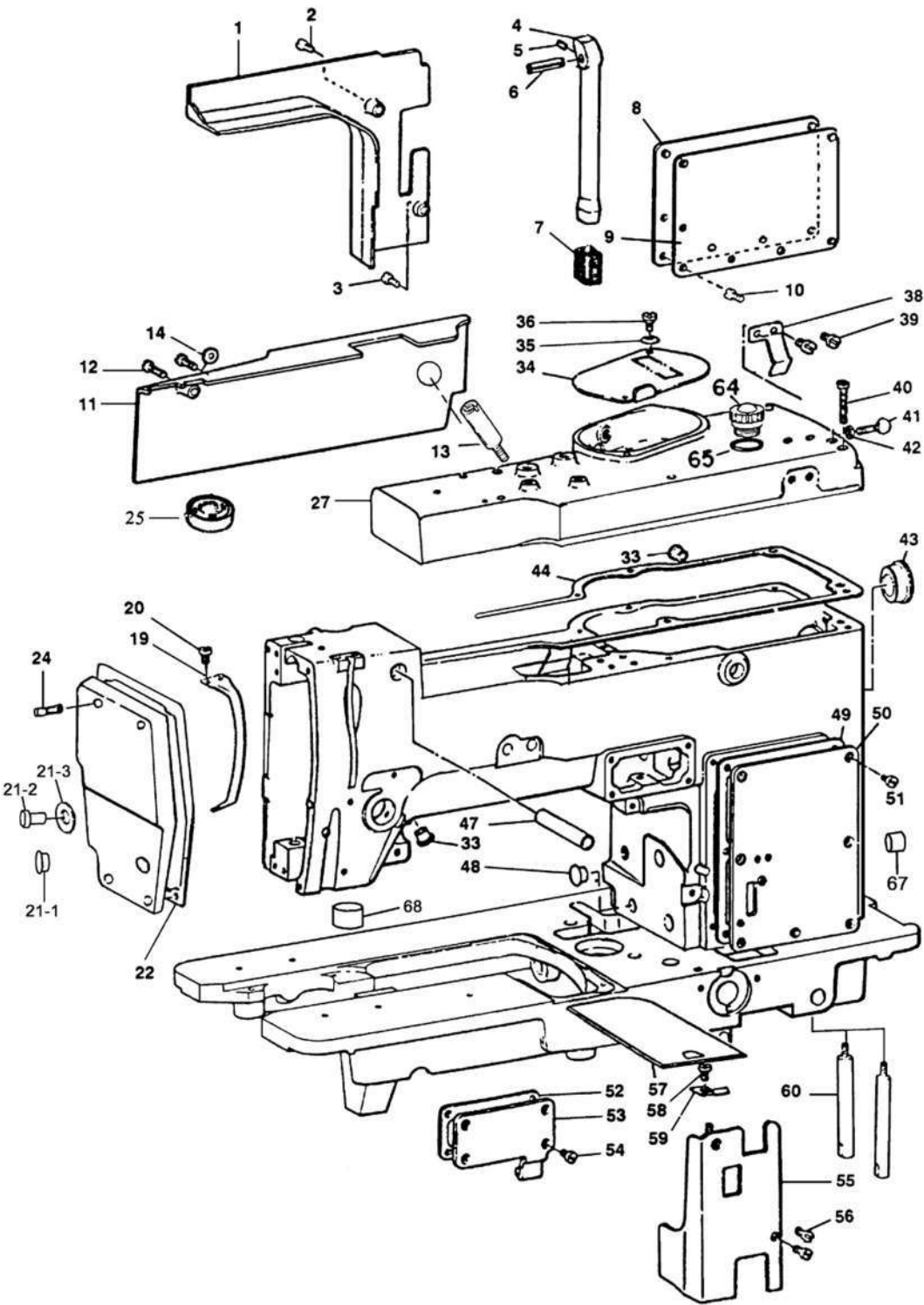
**PARTS BOOK**

**New JACK Sewing  
Machine**

**2013 年 4 月版**

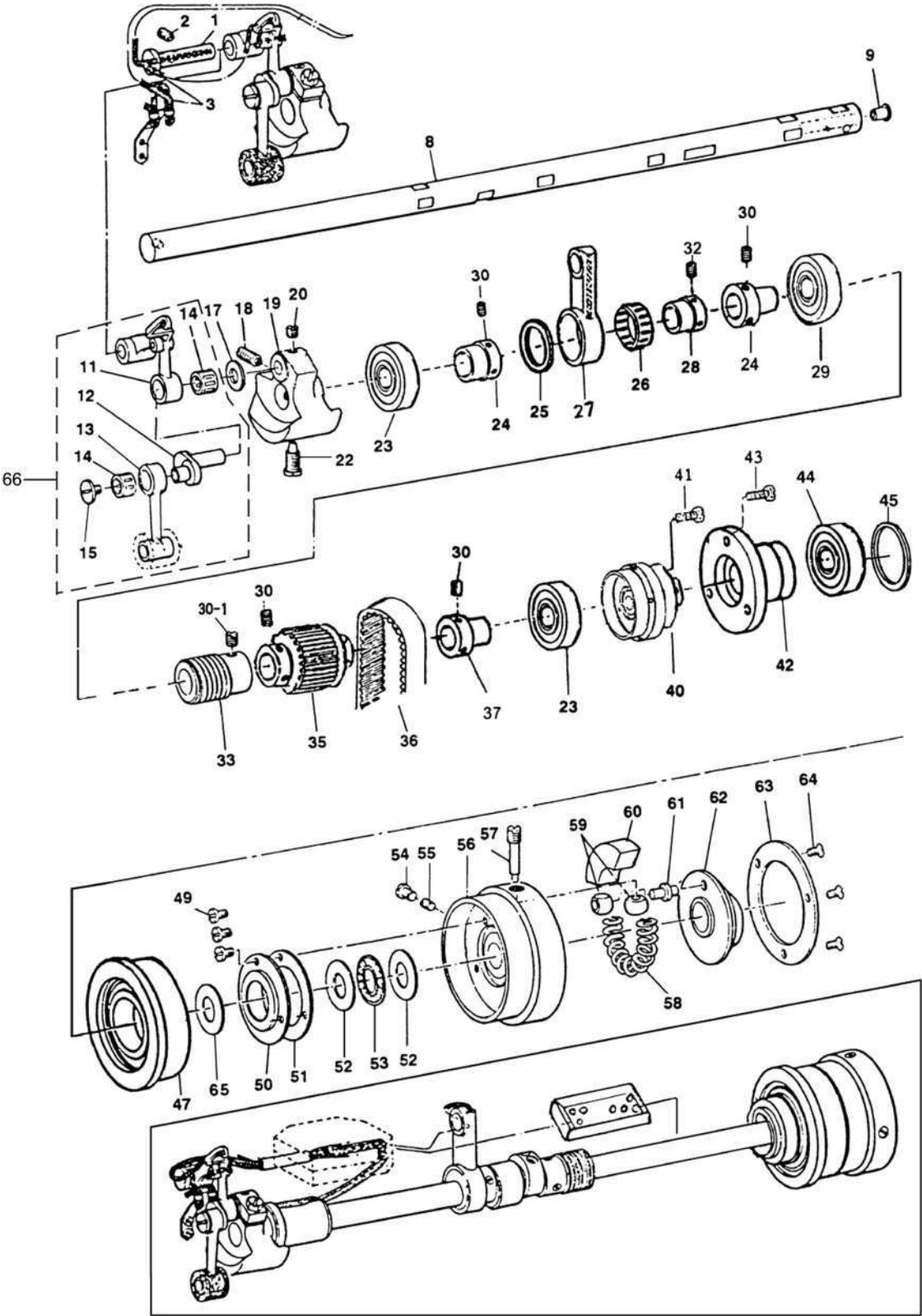
**Revised edition in April, 2013**

1. 头部外装关系 / FRAME & MISCELLANEOUS COVER COMPONENTS



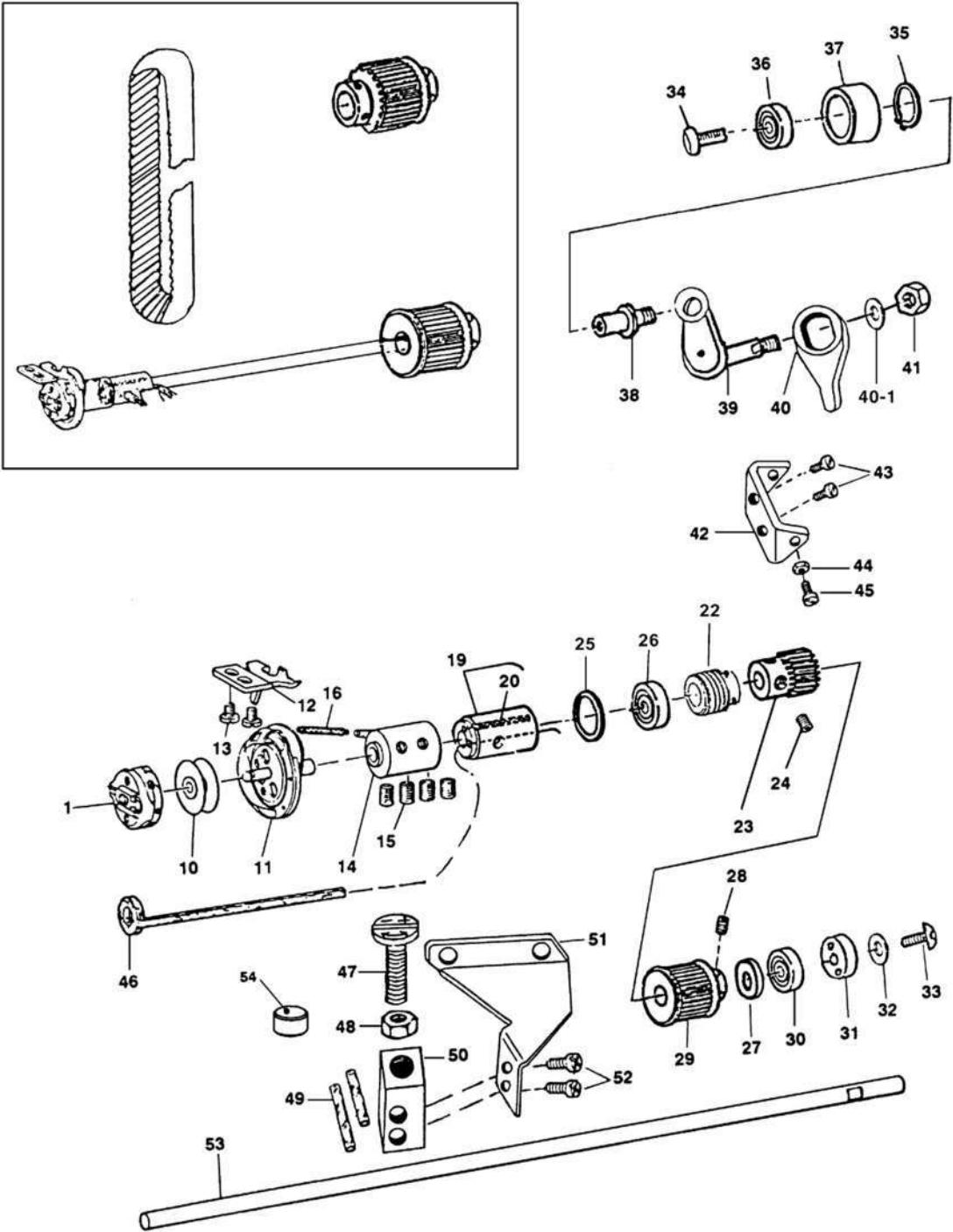
| 序号<br>NO | 件号<br>Part NO. | 名称      | Description                    | 数量<br>Qty |
|----------|----------------|---------|--------------------------------|-----------|
| 1        | 40211001       | 机头侧盖    | FRAME SIDE COVER               | 1         |
| 2        | 402S11001      | 螺钉      | SCREW                          | 1         |
| 3        | 402S11003      | 螺钉      | SCREW                          | 1         |
| 4        | 40202001       | 机头支撑臂   | MACHINE ARM SUPPORT ROD        | 1         |
| 5        | 402S11002      | 螺钉      | SCREW                          | 1         |
| 6        | 40226001       | 弹性圆柱销   | PIN                            | 1         |
| 7        | 40222001       | 橡胶缓冲垫   | RUBBER CUSHION                 | 1         |
| 8        | 300502         | 侧盖板     | SIDE COVER                     | 1         |
| 9        | 40222002       | 侧盖板衬垫   | SIDE COVER GASKET              | 1         |
| 10       | 402S11003      | 螺钉      | SCREW                          | 7         |
| 11       | 300503         | 机壳侧盖    | FRAME SIDE COVER               | 1         |
| 12       | 402S11031      | 螺钉      | SCREW                          | 2         |
| 13       | 402S30001      | 螺钉      | SCREW                          | 1         |
| 14       | 40222003       | 缓冲垫     | CUSHION                        | 2         |
| 15       | -----          |         |                                | 0         |
| 16       | -----          |         |                                | 0         |
| 17       | -----          |         |                                | 0         |
| 18       | -----          |         |                                | 0         |
| 19       | 300504         | 挑线杆防护罩  | THREAD TAKE-UP LEVER OIL GUARD | 1         |
| 20       | 402S11004      | 螺钉      | SCREW                          | 2         |
| 21       | 300505         | 面板      | FACE COVER COMPLETE            | 1         |
| 21-1     | 40222005       | 面板塞     | FACE COVER COMPLETE PLUG       | 1         |
| 21-2     | 402S11036      | 螺钉      | SCREW                          | 1         |
| 21-3     | 40228008       | 垫片      | SPACER                         | 1         |
| 22       | 40222006       | 面板衬垫    | GASKET                         | 1         |
| 23       | -----          |         |                                | 0         |
| 24       | 402S11031      | 螺钉      | SCREW                          | 4         |
| 25       | 40222007       | 油封      | OIL SEAL                       | 2         |
| 27       | 300506         | 顶盖      | TOP COVER                      | 1         |
| 29       | -----          |         |                                | 0         |
| 30       | -----          |         |                                | 0         |
| 33       | -----          |         |                                | 0         |
| 34       | 300507         | 齿轮箱盖板   | GEAR CASE COVER                | 1         |
| 35       | 40228001       | 碟形垫片    | DISC SPRING                    | 1         |
| 36       | 402S20001      | 轴位螺钉    | HINGE SCREW                    | 1         |
| 38       | 40212004       | 手制动钩    | HAND STOP LATCH                | 1         |
| 39       | 402S11014      | 螺钉      | SCREW                          | 2         |
| 40       | 402S11001      | 螺钉      | SCREW                          | 6         |
| 41       | 402S30002      | 球形螺钉    | BALL SCREW                     | 1         |
| 42       | 402S16001      | 螺母      | NUT                            | 1         |
| 43       | 40222009       | 橡胶插塞    | RUBBER PLUG                    | 1         |
| 44       | 40222010       | 上顶盖衬垫   | TOP COVER GASKET REAR          | 1         |
| 45       | -----          |         |                                | 0         |
| 46       | -----          |         |                                | 0         |
| 47       | 40203001       | 停刀杆轴导向管 | KNIFE STOP LEVER SHAFT GUIDE   | 1         |
| 48       | 40222011       | 橡胶插塞    | RUBBER RLUG                    | 3         |
| 49       | 40222012       | 右侧盖板衬垫  | SIDE COVER GASKET              | 1         |
| 50       | 301293         | 左侧盖板    | SIDE COVER                     | 1         |
| 51       | 402S11003      | 螺钉      | SCREW                          | 7         |
| 52       | 40222013       | 油视窗衬垫   | GASKET                         | 1         |
| 53       | 300509         | 侧盖      | SIDE COVER                     | 1         |
| 54       | 402S11003      | 螺钉      | SCREW                          | 4         |
| 55       | 40211002       | 侧盖板     | SIDE COVER                     | 1         |
| 56       | 402S11003      | 螺钉      | SCREW                          | 2         |
| 57       | 40212007       | 推板      | BED SLIDE                      | 1         |
| 58       | 403S11001      | 螺钉      | SCREW                          | 1         |
| 59       | 40227041       | 推板簧     | BED SLIDE SPRING               | 1         |
| 60       | 402S30003      | 底板支撑螺钉  | BED SCREW STUD                 | 2         |
| 61       | -----          |         |                                | 0         |
| 62       | -----          |         |                                | 0         |
| 63       | -----          |         |                                | 0         |
| 64       | 40211003       | 油视窗     | OIL SIGHT WINDOW               | 1         |
| 65       | 40222014       | 油视窗垫片   | OIL SIGHT WINDOW GASKET        | 1         |
| 67       | 40222016       | 盲孔塞     | RUBBER PLUG                    | 5         |
| 68       | 40223001       | 油毡      | OIL FELT                       | 2         |

2. 上轴关系 / MAIN SHAFT COMPONENTS



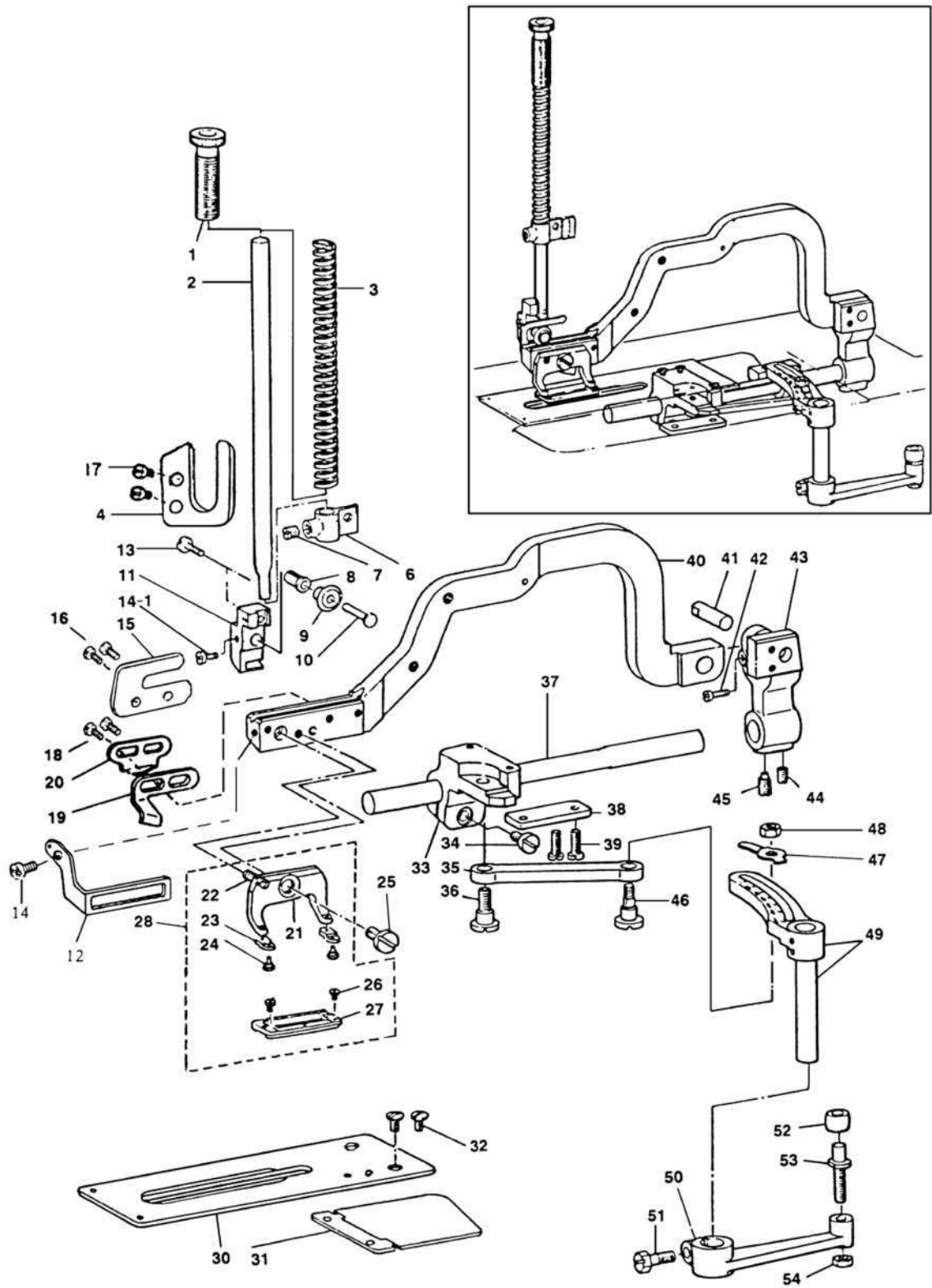
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| 1        | 40226002       | 铰链销       | HINGE STUD                       | 1         |
| 2        | 402S14001      | 螺钉        | SCREW                            | 1         |
| 3        | 12923018       | 油线        | OIL WICK                         | 1         |
| 4        | -----          |           |                                  | 0         |
| 5        | -----          |           |                                  | 0         |
| 6        | -----          |           |                                  | 0         |
| 7        | -----          |           |                                  | 0         |
| 8        | 40202002       | 上轴        | MAIN SHAFT                       | 1         |
| 9        | 40222017       | 橡皮塞       | RUBBER PLUG                      | 1         |
| 10       | 40238001       | 挑线连杆      | THREAD TAKE-UP CONNECTION ROD    | 1         |
| 11       | 4023800200     | 挑线杆组件     | THREAD TAKE-UP LEVER ASM.        | 1         |
| 12       | 40204001       | 针杆曲柄      | NEEDLE BAR CRANK                 | 1         |
| 13       | 40205001       | 针杆曲柄连杆    | NEEDLE BAR CRANK CONNECTING ROD  | 1         |
| 14       | B07015         | 滚针轴承      | NEEDLE BEARING                   | 2         |
| 15       | 402S30004      | 左旋螺钉      | END SCREW LEFT                   | 1         |
| 16       | -----          |           |                                  | 0         |
| 17       | 40228002       | 止推垫圈      | THRUST WASHER                    | 1         |
| 18       | 402S30005      | 螺钉        | SCREW                            | 1         |
| 19       | 40204002       | 平衡块       | COUNTER WEIGHT                   | 1         |
| 20       | 402S14002      | 内六角平端紧定螺钉 | SCREW                            | 2         |
| 21       | -----          |           |                                  | 0         |
| 22       | 101S11003      | 螺钉        | SCREW                            | 1         |
| 23       | B04009         | 轴承        | BALL BEARING                     | 2         |
| 24       | 40203003       | 轴套        | BALL BEARING                     | 2         |
| 25       | H03012         | 挡圈        | THRUST COLLAT                    | 1         |
| 26       | B07016         | 滚动轴承      | ROLLER BEARING                   | 1         |
| 27       | 40205002       | 刀杆驱动连杆    | KNIFE BAR DRIVING CONNECTING ROD | 1         |
| 28       | 40210001       | 刀杆传动偏心凸轮  | KNIFE BAR DRIVING ECCENTRIC CAM  | 1         |
| 29       | B02004         | 轴承        | BALL BEARING                     | 1         |
| 30       | 402S14006      | 螺钉        | SCREW                            | 8         |
| 30-1     | 409S14001      | 螺钉        | SCREW                            | 2         |
| 31       | -----          |           |                                  | 0         |
| 32       | 402S14003      | 螺钉        | SCREW                            | 2         |
| 33       | 40225001       | 螺钉        | WORM                             | 1         |
| 34       | -----          |           |                                  | 0         |
| 35       | 4023500100     | 同步带轮组件    | SHAFT SPORCKET                   | 1         |
| 36       | 40235003       | 同步带       | TIMING BELT                      | 1         |
| 37       | 40203004       | 轴套        | ADAPTER                          | 1         |
| 38       | -----          |           |                                  | 0         |
| 39       | -----          |           |                                  | 0         |
| 40       | 40203005       | 上轴后轴承壳体   | MAIN SHAFT BUSHING               | 1         |
| 41       | 402S13001      | 螺钉        | SCREW                            | 4         |
| 42       | 40203006       | 上轴后轴承座    | BEARING RETAINER                 | 1         |
| 43       | 206S11002      | 螺钉        | ADAPTER                          | 3         |
| 44       | B04011         | 轴承        | BALL BEARING                     | 1         |
| 45       | H03013         | 挡圈        | THRUST COLLAT                    | 1         |
| 47       | 40235004       | 空转带轮      | LOOSE PULLEY                     | 1         |
| 48       | -----          |           |                                  | 0         |
| 49       | 402S11005      | 螺钉        | SCREW                            | 3         |
| 50       | 40212008       | 上轴止推圈     | MAIN SHAFT THRUST SEEL           | 1         |
| 51       | 40222018       | 衬垫        | GASKET                           | 1         |
| 52       | -----          |           |                                  |           |
| 53       | 40228006       | 推力垫圈      | SCREW                            | 1         |
| 54       | 402S11029      | 螺钉        | SCREW                            | 1         |
| 55       | 402S14002      | 螺钉        | SCREW                            | 1         |
| 56       | 40235005       | 传动带轮      | DRIVING PULLEY                   | 1         |
| 57       | 402S30007      | 螺钉        | SCREW                            | 1         |
| 58       | 40227001       | 止动凸轮调压压簧  | STOP CAM PRESSURE SPRING         | 1         |
| 59       | 40209001       | 止动凸轮销滑块   | STOP-MOTION CAM PIN SLID BLOCK   | 2         |
| 60       | 40211004       | 塑料环       | BAKELITE SEGMENT                 | 1         |
| 61       | 40226003       | 止动凸轮定位销   | STOP-MOTION CAM POSITION PIN     | 1         |
| 62       | 40210002       | 止动凸轮      | STOP-MOTION CAM                  | 1         |
| 63       | 40212009       | 止动凸轮压板    | STOP-MOTION CAM PRESSER PLATE    | 1         |
| 64       | 403S11001      | 螺钉        | SCREW                            | 3         |
| 65       | 40228023       | 垫圈        | WASHER                           | 1         |
| 66       | 4023800200     | 挑线杆组件     | THREAD TAKE UP ASM               | 1         |

3. 下轴关系 / HOOK DRIVING SHAFT COMPONENTS



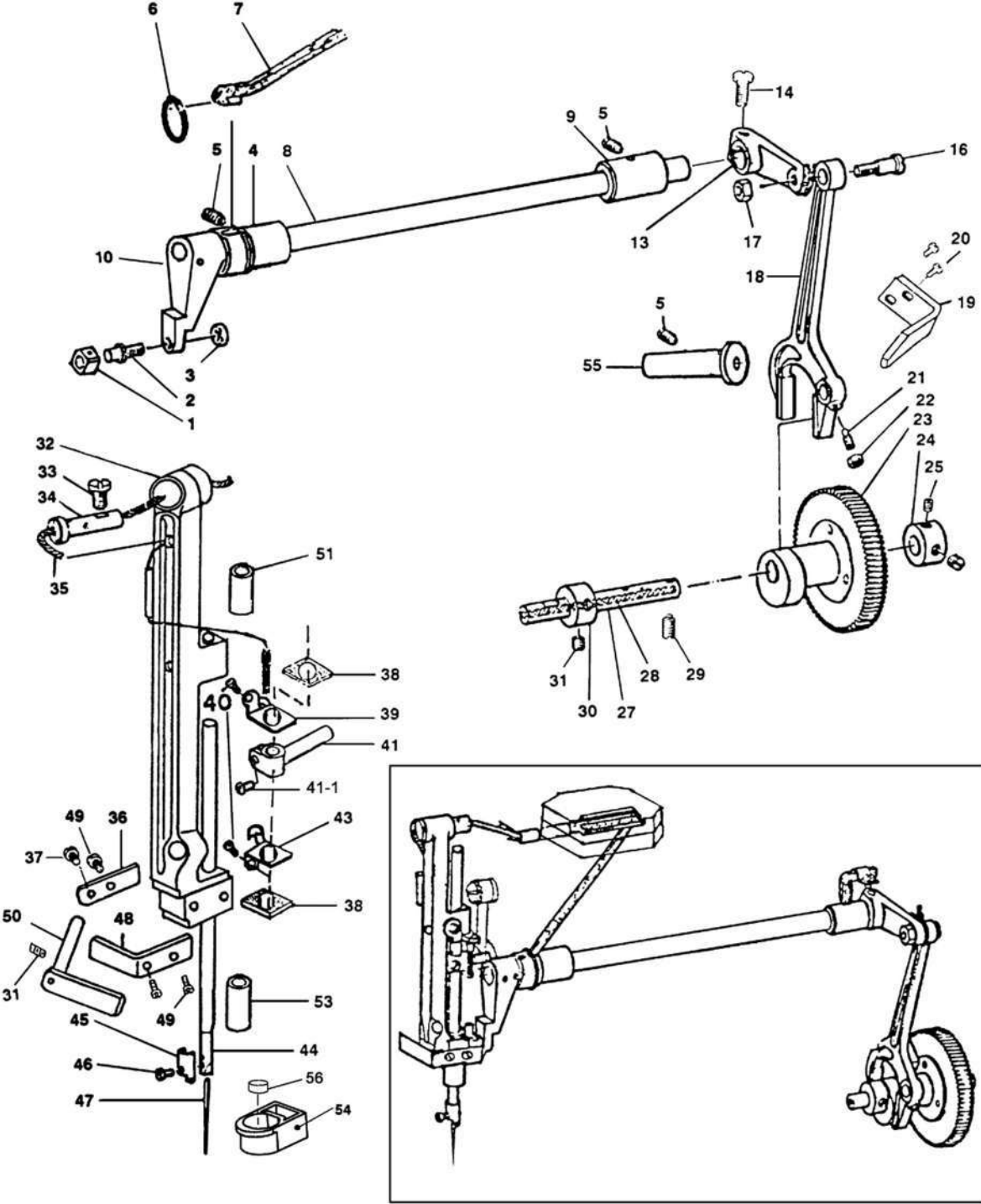
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|----------|----------------|----------|-------------------------------|-----------|
| 1        | 4021800100     | 梭壳组件     | BOBBIN CASE ASM.              | 1         |
| 10       | 4021800200     | 梭子       | BOBBIN                        | 1         |
| 11       | 4021800500     | 旋梭套组件    | HOOK C ASM.                   | 1         |
| 12       | 40212010       | 梭壳定位板    | BOBBIN CASE POSITIONING PLATE | 1         |
| 13       | 402S11006      | 螺钉       | SCREW                         | 2         |
| 14       | 4020300700     | 旋梭筒组件    | HOOK SLEEVE ASM.              | 1         |
| 15       | 413S14011      | 螺钉       | SCREW                         | 4         |
| 16       | 40123016       | 油线       | OIL WICK                      | 1         |
| 17       | -----          |          |                               | 0         |
| 18       | -----          |          |                               | 0         |
| 19       | 40203009       | 下轴前套     | BUSHING ASM                   | 1         |
| 20       | 12923018       | 油线       | OIL WICK                      | 2         |
| 21       | -----          |          |                               | 0         |
| 22       | 40225002       | 蜗杆       | WORM LEVER                    | 1         |
| 23       | 40225003       | 小齿轮      | PINION                        | 1         |
| 24       | 201S14002      | 螺钉       | SCREW                         | 4         |
| 25       | H01009         | 挡圈       | THRUST COLLAR                 | 1         |
| 26       | B04012         | 轴承       | BALL BEARING                  | 1         |
| 27       | 20108001       | 挡圈       | THRUST COLLAR                 | 1         |
| 28       | 402S14006      | 螺钉       | SCREW                         | 2         |
| 29       | 4023500700     | 小皮带链轮组件  | BELT SPROCKET                 | 1         |
| 30       | 40224004       | 轴承       | BALL BEARING                  | 1         |
| 31       | 40208001       | 轴承固定挡圈   | COLLAR                        | 1         |
| 32       | 20628006       | 垫片       | WASHER                        | 1         |
| 33       | 402S13001      | 内六角平头螺钉  | SCREW                         | 1         |
| 34       | S05038         | 螺钉       | SCREW                         | 1         |
| 35       | H01009         | 挡圈       | THRUST COLLAR                 | 1         |
| 36       | B04012         | 轴承       | BALL BEARING                  | 1         |
| 37       | 40235008       | 皮带张紧轮    | TENSION PULLEY                | 1         |
| 38       | 40226005       | 调节杠杆针    | ADJUSTING LEVER PIN           | 1         |
| 39       | 40205003       | 张紧轮连杆    | TENSION PULLEY LINK           | 1         |
| 40       | 40212011       | 调节配件     | ADJUSTING GUIDE               | 1         |
| 40-1     | 40228002       | 垫片       | WASHER                        | 1         |
| 41       | N01008         | 螺母M8     | NUT                           | 1         |
| 42       | 40212012       | 调节杆座     | ADJUSTING BASE                | 1         |
| 43       | 206S11002      | 螺钉       | SCREW                         | 2         |
| 44       | N01001         | 螺母M4     | NUT                           | 2         |
| 45       | S05077         | 螺钉M4×14  | SCREW                         | 2         |
| 46       | 40223005       | 油毡       | OIL FELT                      | 2         |
| 47       | 402S30009      | 旋梭调节润滑螺钉 | HOOK OIL ADJUSTING SCREW      | 1         |
| 48       | 402S16002      | 螺母       | NUT                           | 1         |
| 49       | 40221005       | 油管       | OIL TUBE                      | 1         |
| 50       | 400122         | 调节润滑螺钉座  | OIL ADJUSTING SCREW BASE      | 1         |
| 51       | 40221004       | 调节润滑螺钉座架 | OIL ADJUSTING SCREW BRACKET   | 1         |
| 52       | 402S11004      | 螺钉       | SCREW                         | 2         |
| 53       | 40202039       | 下轴       | HOOK DRIVING SHAFT            | 1         |
| 54       | 40226006       | 调节销      | REGULATING HINGE PIN          | 1         |

4. 压脚棒、布送板关系 / PRESSER BAR.WORK CLAMP CARRIER COMPONENTS



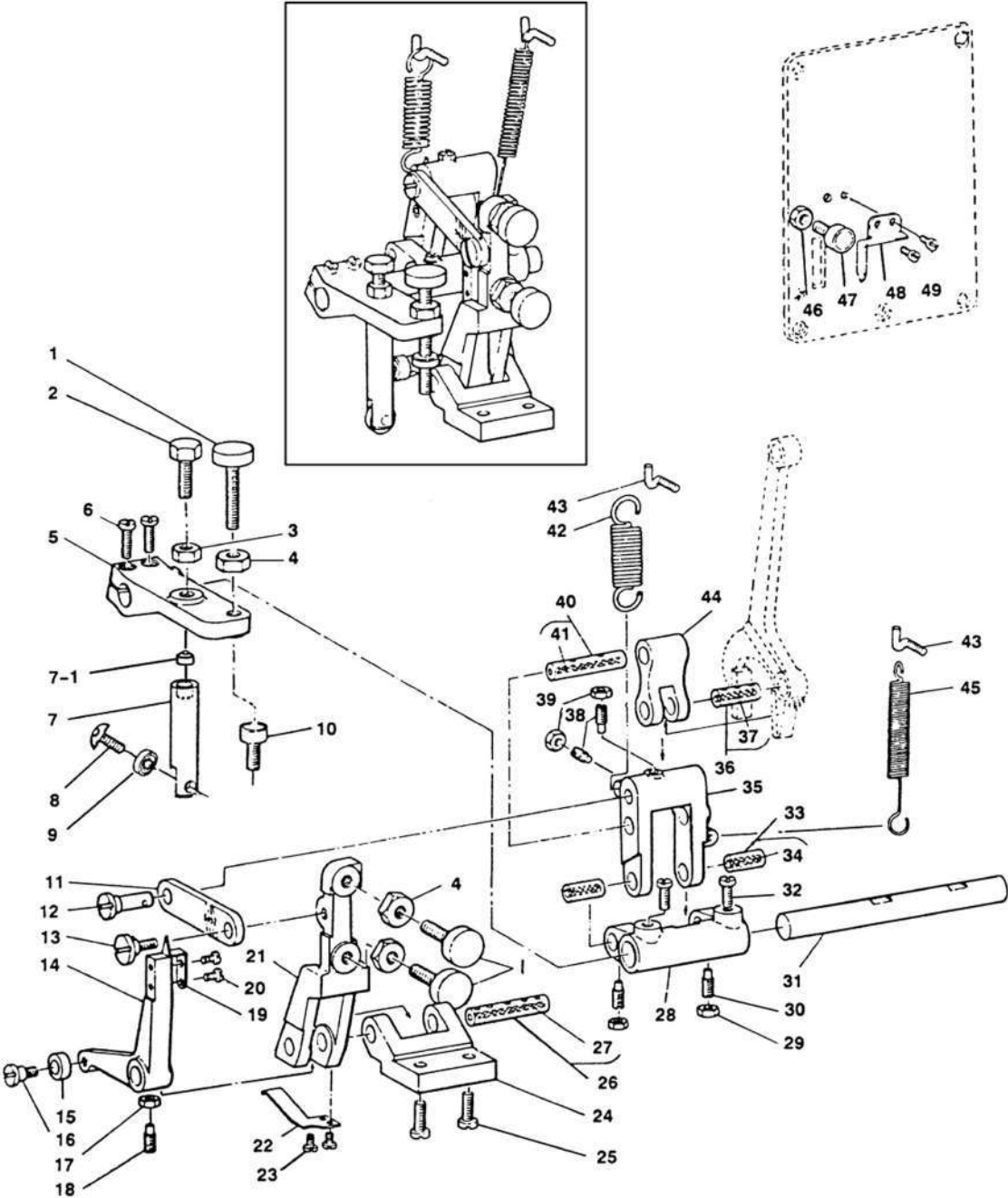
| 序号<br>NO | 件号<br>Part NO. | 名称          | Description                       | 数量<br>Qty |
|----------|----------------|-------------|-----------------------------------|-----------|
| 1        | 402S30010      | 压簧调节手柄      | PRESSER SPRING REGULATOR          | 1         |
| 2        | 40202004       | 压棒          | PRESSER BAR                       | 1         |
| 3        | 40227002       | 压簧          | PRESSER SPRING                    | 1         |
| 4        | 40212013       | 导向支架        | GUIDE BRACKET                     | 1         |
| 5        | -----          |             |                                   | 0         |
| 6        | 40209003       | 压棒定位架       | PRESSER BAR POSITION BRACKET      | 1         |
| 7        | 409S14001      | 内六角平端紧定螺钉   | SCREW                             | 1         |
| 8        | 40203010       | 套管          | COLLAR                            | 1         |
| 9        | 40209004       | 滑动滚轮        | SLIDE ROLLER                      | 1         |
| 10       | 40226007       | 滑动滚轮销       | CONNECTING PIN                    | 1         |
| 11       | 40209005       | 支架          | BRACKET                           | 1         |
| 12       | 40212014       | 安全防护        | SAFE DEFEND GUIDE                 | 1         |
| 13       | 402S30011      | 压棒螺钉        | SCREW                             | 1         |
| 14       | 402S11022      | 螺钉          | SCREW                             | 1         |
| 14-1     | 402S11036      | 螺钉          | SCREW                             | 1         |
| 15       | 40212015       | 导向支架        | GUIDE BRACKET                     | 1         |
| 16       | 206S11002      | 螺钉          | SCREW                             | 2         |
| 17       | 206S11002      | 螺钉          | SCREW                             | 2         |
| 18       | 101S11020      | 螺钉          | SCREW                             | 2         |
| 19       | 40212016       | 面线剪断器导架     | NEEDLETHREAD TRIMMER GUIDE        | 1         |
| 20       | 40212017       | 面线剪断器导架     | NEEDLETHREAD TRIMMER GUIDE        | 1         |
| 21       | 40216001       | 压脚板座        | WORK CLAMP CHECK HOLDER           | 1         |
| 22       | 40227003       | 压脚板座弹簧销     | WORK CLAMP CHECK HOLDER SPRING    | 1         |
| 23       | 40212018       | 压脚弹簧板       | WORK CLAMP CHECK SPRING           | 2         |
| 24       | 40226008       | 压脚弹簧定位销     | WORK CLAMP CHECK SPRING SET PIN   | 2         |
| 25       | 402S20002      | 轴位螺钉        | HINGE SCREW                       | 1         |
| 26       | -----          | 螺钉          | SCREW                             | 2         |
| 27       | 40216002       | 压脚板         | WORK CLAMP CHECK                  | 1         |
| 28       | 4021600300     | 压脚板座组件      | WORK CLAMP CHECK HOLDER ASM.      | 1         |
| 29       | -----          |             |                                   | 0         |
| 30       | 40212019       | 送布拖板        | STITCH PLATE                      | 1         |
| 31       | 4021202000     | 支架盖板组件      | BRACKER COVER                     | 1         |
| 32       | 402S11007      | 螺钉          | SCREW                             | 2         |
| 33       | 40201004       | 送料支架        | WORK CLAMP ARM BRACKET ASM        | 1         |
| 34       | 401S12001      | 螺钉          | SCREW                             | 1         |
| 35       | 40205004       | 压脚臂支架       | WORK CLAMP CARRIER BRACKET PITMAN | 1         |
| 36       | 402S20003      | 轴位螺钉        | HINGE SCREW                       | 1         |
| 37       | 40202005       | 压脚臂滑杆       | WORK CLAMP ARM SLIDE ROD          | 1         |
| 38       | 40212023       | 送布拖板支架导块    | WORK CLAMP CARRIER BRACKET GUIDE  | 1         |
| 39       | 402S11028      | 螺钉          | SCREW                             | 2         |
| 40       | 40201033       | 布料夹支架       | WORK CLAMP BRACKET                | 1         |
| 41       | 40226010       | 连接销         | CONNECTION PIN                    | 1         |
| 42       | 402S11009      | 螺钉          | SCREW                             | 1         |
| 43       | 40204031       | 拖架          | BEARING ARM                       | 1         |
| 44       | 402S14006      | 螺钉          | SCREW                             | 1         |
| 45       | 402S30016      | 螺钉          | SCREW                             | 1         |
| 46       | 402S30013      | 螺钉          | SCREW                             | 1         |
| 47       | 40212024       | 调节送料长度轴导板   | LENGTH REGULATING SHAFT GUIDE     | 1         |
| 48       | 402S16003      | 螺母          | NUT                               | 1         |
| 49       | 4020400400     | 调节送料长度刻度盘组件 | LENGTH REGULATING SCALE ASM.      | 1         |
| 50       | 40205005       | 送料臂         | BELL CRANK                        | 1         |
| 51       | S05040         | 螺钉M6×16     | SCREW                             | 1         |
| 52       | 40209006       | 滚子          | ROLLER                            | 1         |
| 53       | 40226012       | 曲柄滚子销       | BELL CRANK ROLLER STUD            | 1         |
| 54       | 402S16003      | 螺母          | NUT                               | 1         |

5. 针棒摇动台关系 / NEEDLE BAR FRAME COMPONENTS



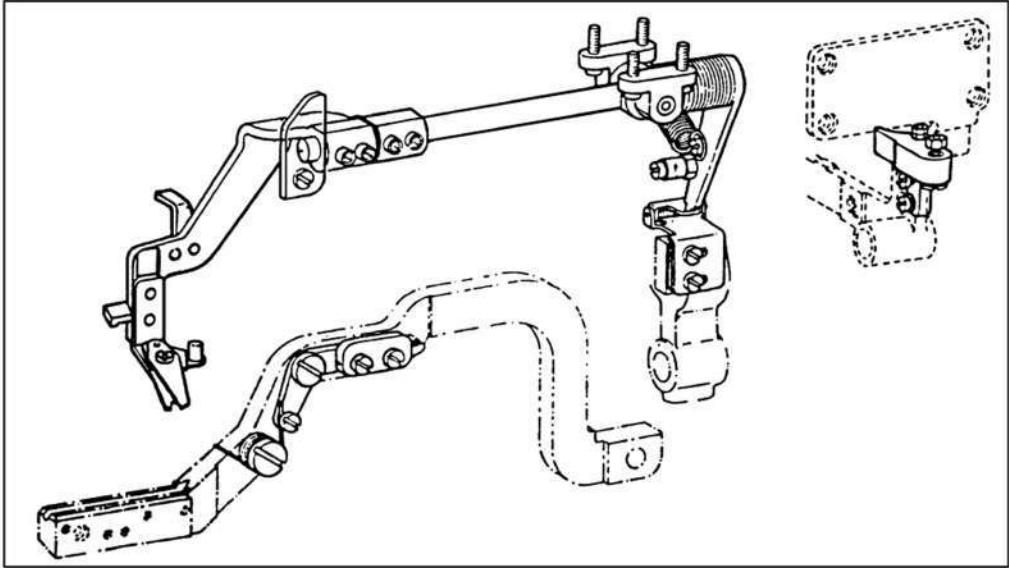
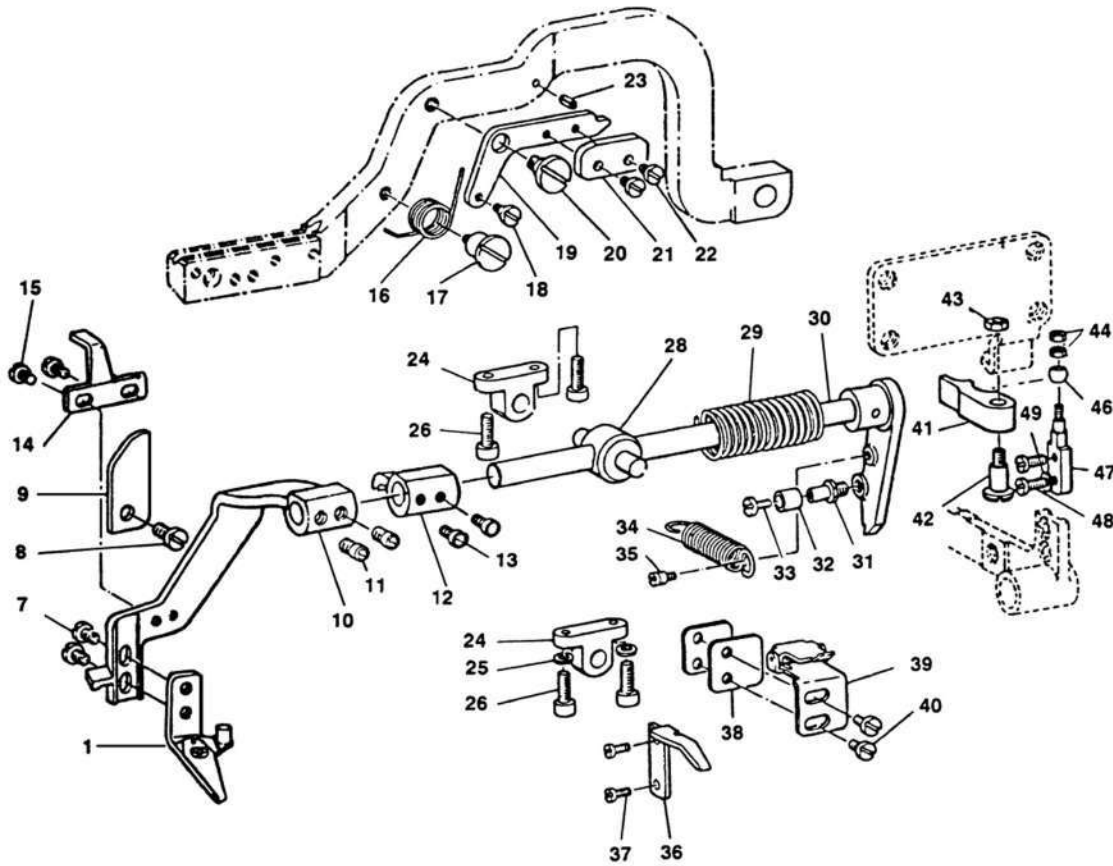
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                       | 数量<br>Qty |
|----------|----------------|-----------|-----------------------------------|-----------|
| 1        | 400123         | 针杆架滑块     | NEEDLE BAR CONNECTION SLIDE BLOCK | 1         |
| 2        | 402S30014      | 滑块销螺钉     | STUD                              | 1         |
| 3        | 402S16003      | 螺母        | NUT                               | 1         |
| 4        | 40203011       | 摇杆后轴套     | FRAME ROCK SHAFT BUSHING FRONT    | 1         |
| 5        | 402S14001      | 螺钉        | SCREW                             | 6         |
| 6        | 40222019       | O形圈       | RUBBER                            | 1         |
| 7        | 40223023       | 油芯        | OIL WICK                          | 1         |
| 8        | 4020200700     | 摆杆轴组件     | FRAME ROCK SHAFT                  | 1         |
| 9        | 40204006       | 摇杆后轴衬     | FRAME ROCK SHAFT BUSHING REAR     | 1         |
| 10       | 40203012       | 摆杆曲柄      | FRAME ROCK SHAFT CRANK            | 1         |
| 13       | 40204007       | 摆杆后柄      | FRAME ROCK SHAFT CRANK FRONT      | 1         |
| 14       | 402S13002      | 螺钉        | SCREW                             | 1         |
| 15       | -----          |           |                                   | 0         |
| 16       | 402S20004      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 17       | 402S16004      | 螺母        | NUT                               | 1         |
| 18       | 40204008       | 针杆摇杆      | NEEDLE BAR PITMAN                 | 1         |
| 19       | 400132         | 摆杆连接导板    | ROCK SHAFT CONNECTION GUIDE       | 1         |
| 20       | S05049         | 螺钉M4×14   | SCREW                             | 2         |
| 21       | 402S30015      | 螺钉        | SCREW                             | 1         |
| 22       | 402S16005      | 螺母        | NUT                               | 1         |
| 23       | 4022500400     | 针驱齿轮组件    | NEEDLE DRIVING GEAR               | 1         |
| 24       | 40208002       | 挡圈        | THRUST COLLAR                     | 1         |
| 25       | 402S14006      | 螺钉        | SCREW                             | 2         |
| 26       | -----          |           |                                   | 0         |
| 27       | 40203013       | 切刀驱动轴     | CAM SHAFT                         | 1         |
| 28       | 12923018       | 油线        | OIL WICK                          | 1         |
| 29       | 402S30016      | 螺钉        | SCREW                             | 1         |
| 30       | 40208003       | 挡圈        | THRUST COLLAR                     | 1         |
| 31       | 402S14006      | 螺钉        | SCREW                             | 1         |
| 32       | 4020100600     | 针杆架组件     | NEEDLE BAR FRAME                  | 1         |
| 33       | 402S14001      | 内六角凹端紧定螺钉 | SCREW                             | 1         |
| 34       | 40226014       | 铰链销       | HINGE STUD                        | 1         |
| 35       | 12923018       | 油线        | OIL WICK                          | 1         |
| 36       | 40212027       | 左固定片      | RETAINER LEFT                     | 1         |
| 37       | 402S11010      | 螺钉        | SCREW                             | 2         |
| 38       | 40223009       | 油毡        | FELT                              | 2         |
| 39       | 40212028       | 油线高端固定板   | OIL FELT RETAINER HIGH            | 1         |
| 40       | 402S11022      | 十字槽盘头螺钉   | SCREW                             | 2         |
| 41       | 40205006       | 针杆连接杆     | NEEDLE BAR CONNECTION             | 1         |
| 41-1     | 402S11010      | 螺钉        | SCREW                             | 1         |
| 42       | -----          |           |                                   | 0         |
| 43       | 40212029       | 油线底端固定板   | OIL FELT RETAINER LOWER           | 1         |
| 44       | 40202009       | 针杆        | NEEDLE BAR                        | 1         |
| 45       | 40213001       | 针杆导线架     | NEEDLE BAR BOBBIN THREAD GUIDE    | 1         |
| 46       | 101S11006      | 螺钉        | SCREW                             | 1         |
| 47       | 40217002       | 机针        | NEEDLE                            | 5         |
| 48       | 40212030       | 右固定片      | RETAINER RIGHT                    | 1         |
| 49       | 402S11010      | 螺钉        | SCREW                             | 2         |
| 50       | 400124         | 固定导片      | POSITION BRACKET                  | 1         |
| 51       | 40203014       | 针杆套筒      | NEEDLE BAR BUSHING                | 1         |
| 52       | -----          |           |                                   | 0         |
| 53       | 40203015       | 针杆套筒      | NEEDLE BAR BUSSHING               | 1         |
| 54       | 40211005       | 油毡架       | OIL FELT RETAINER                 | 1         |
| 55       | 40226015       | 轴心        | SHAFT                             | 1         |
| 56       | 40223010       | 油毡        | OIL FELT                          | 1         |

6. 针摆幅调节关系 / OVEREDGING WIDTH ADJUSTING COMPONENTS



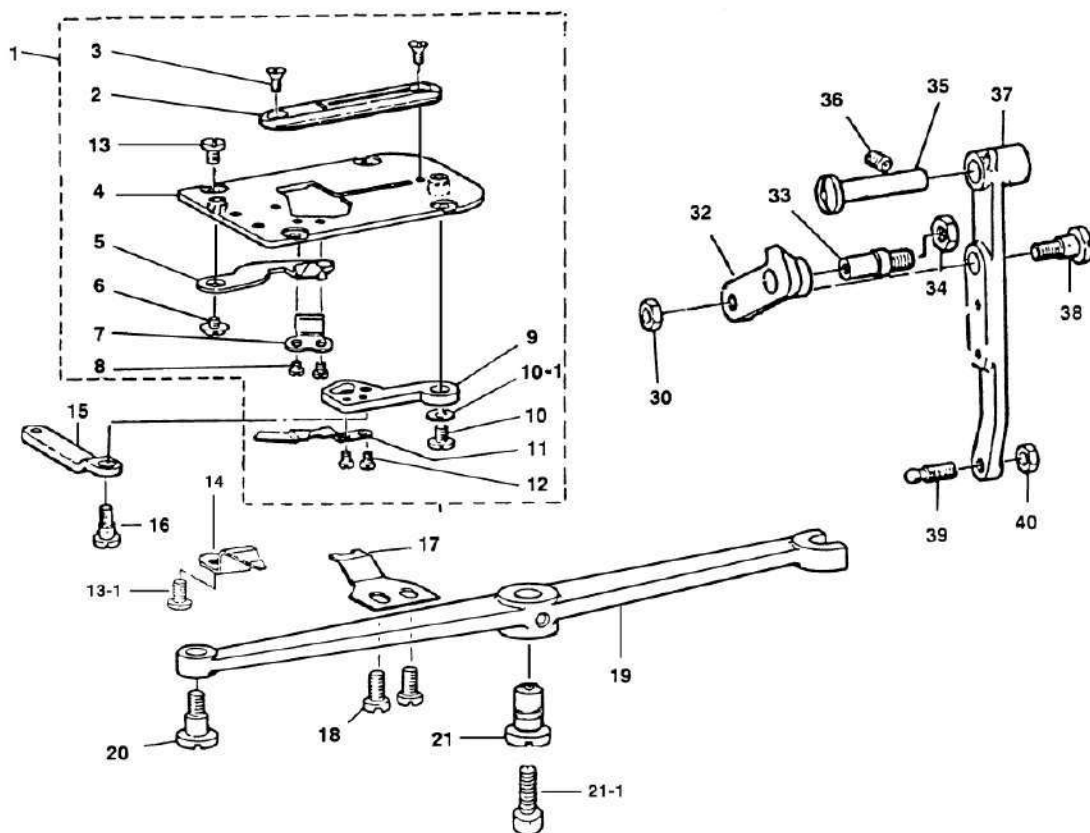
| 序号<br>NO | 件号<br>Part NO. | 名称       | Description                      | 数量<br>Qty |
|----------|----------------|----------|----------------------------------|-----------|
| 1        | 402S30017      | 线迹宽度调节螺钉 | STITCH WIDTH REGULATING SCREW    | 3         |
| 2        | 402S11034      | 螺钉       | SCREW                            | 1         |
| 3        | 402S16006      | 螺母       | NUT                              | 1         |
| 4        | N01008         | 螺母M8     | NUT                              | 3         |
| 5        | 40201008       | 复位杆      | REPOSITIONING LEVER              | 1         |
| 6        | 101S11021      | 螺钉       | SCREW                            | 2         |
| 7        | 40202010       | 离合杆      | TRIPPING ROD                     | 1         |
| 7-1      | 40211006       | 止动橡皮     | STOP RUBBER                      | 1         |
| 8        | 402S30018      | 螺钉M5×8   | SCREW                            | 1         |
| 9        | B04013         | 轴承605Z   | BALL BEARING                     | 1         |
| 10       | 402S30019      | 调节杆螺钉    | REGULATING LEVER STIOPPER        | 1         |
| 11       | 40205007       | 调节杆连接板   | REGULATING LEVER COBBECTION      | 1         |
| 12       | 40226016       | 调节销      | REGULATING HINGE PIN             | 1         |
| 13       | 402S20005      | 轴位螺钉     | HINGE SCREW                      | 1         |
| 14       | 40204009       | 指示曲柄     | BELL CRANK                       | 1         |
| 15       | 40209008       | 滚轮       | ROLLER                           | 1         |
| 16       | 402S20006      | 轴位螺钉     | HINGE SCREW                      | 1         |
| 17       | 402S16005      | 螺母       | NUT                              | 1         |
| 18       | 402S30015      | 螺钉       | SCREW                            | 1         |
| 19       | 40212031       | 刻度指示针    | BARRED WIDTH INDICATOR           | 1         |
| 20       | 101S11006      | 螺钉       | SCREW                            | 2         |
| 21       | 40201009       | 调节叉杆     | REGULATING LEVER                 | 1         |
| 22       | 40227004       | 弹簧板      | SPRING                           | 1         |
| 23       | 101S11006      | 螺钉       | SCREW                            | 2         |
| 24       | 40204010       | 调节叉杆座    | REGULATING LEVER BRACKET         | 1         |
| 25       | 401S13001      | 螺钉       | SCREW                            | 2         |
| 26       | 40202011       | 调节杆轴     | REGULATING LEVER SHAFT           | 1         |
| 27       | 40123002       | 油线       | OIL WICK                         | 1         |
| 28       | 40204011       | 轴承座      | BEARING BRACKET                  | 1         |
| 29       | 402S16005      | 螺母       | NUT                              | 2         |
| 30       | 402S30015      | 紧定螺钉     | SCREW                            | 2         |
| 31       | 40202012       | 针摆复位轴    | NEEDLE THROW REPOSITIONING SHAFT | 1         |
| 32       | 402S11012      | 螺钉       | SCREW                            | 2         |
| 33       | 40226017       | 连接销      | BEARING BRACKET                  | 2         |
| 34       | 40123002       | 油线       | OIL WICK                         | 2         |
| 35       | 40204012       | 叉形连杆     | REPOSITIONING LEVER LINK         | 1         |
| 36       | 40226018       | 连接销      | CONNECTING FORKED LINK PIN       | 1         |
| 37       | 40123002       | 油线       | OIL WICK                         | 1         |
| 38       | 402S30015      | 螺钉       | SCREW                            | 2         |
| 39       | 402S16005      | 螺母       | NUT                              | 2         |
| 40       | 40226019       | 连接销      | CONNECTING STUD                  | 1         |
| 41       | 40123002       | 油线       | OIL WICK                         | 1         |
| 42       | 40227005       | 弹簧       | SPRING                           | 1         |
| 43       | 402S30021      | 悬挂螺钉     | SUSPENSION SCREW                 | 2         |
| 44       | 40204013       | 叉形连杆     | CONNECTING FORKED LINK           | 1         |
| 45       | 40227006       | 拉簧       | SPRING                           | 1         |
| 46       | 402S16003      | 螺母       | NUT                              | 1         |
| 47       | 402S30020      | 调节限位螺钉   | REGULATING LEVER STOPPER         | 1         |
| 48       | 40212032       | 缝宽指示针    | SEAM WIDTH INDICATOR             | 1         |
| 49       | 101S11006      | 螺钉       | SCREW                            | 2         |

7. 上线切刀关系 / NEEDLE THREAD TRIMMER COMPONENTS



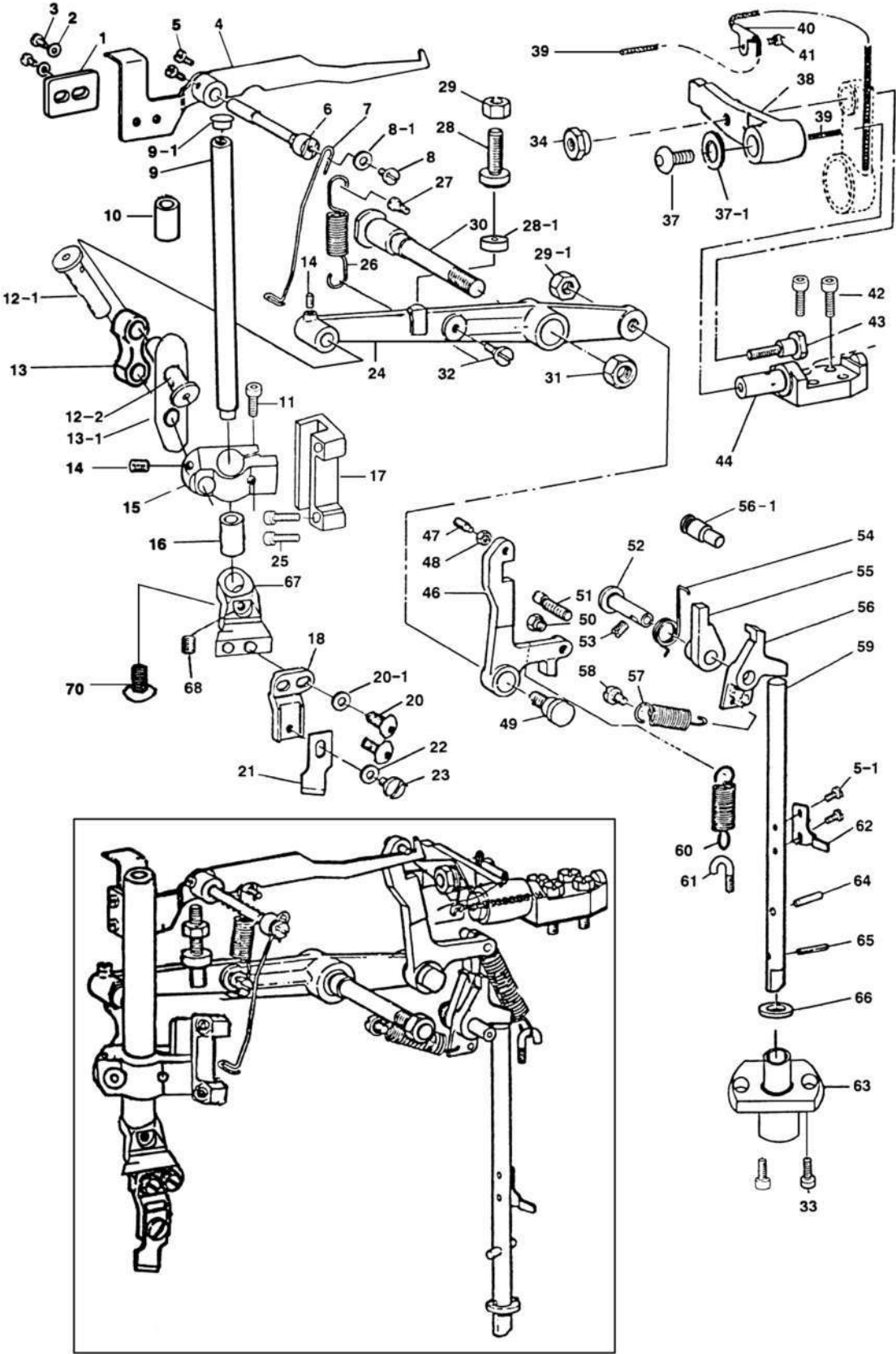
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                       | 数量<br>Qty |
|----------|----------------|-----------|-----------------------------------|-----------|
| 1        | 4021900100     | 面线剪刀组件    | NEEDLE THREAD TRIMMER ASM.        | 1         |
| 7        | 402S11036      | 螺钉        | SCREW                             | 2         |
| 8        | 402S11013      | 十字槽盘头螺钉   | SCREW                             | 1         |
| 9        | 40212033       | 面线器轴导板    | NEEDLE THREAD TRIMMER SHAFT GUIDE | 1         |
| 10       | 40212034       | 保持架组件     | THREAD TRIMMER HOLDER             | 1         |
| 11       | 409S14001      | 螺钉        | SCREW                             | 2         |
| 12       | 4020301600     | 微调保持组件    | THREAD TRIMMER HOLDER             | 1         |
| 13       | 409S14001      | 螺钉        | SCREW                             | 2         |
| 14       | 40212036       | 限位板       | LIMITING PLATE                    | 1         |
| 15       | 402S11036      | 螺钉        | SCREW                             | 2         |
| 16       | 40227008       | 转距弹簧      | DRIVING CAM SPRING                | 1         |
| 17       | 402S20008      | 传动凸轮转矩弹簧轴 | DRIVING CAM SPRING AXLE           | 1         |
| 18       | 402S20009      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 19       | 40212037       | 传动凸轮安装板   | DRIVING CAM INSTALLING PLATE      | 1         |
| 20       | 402S20010      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 21       | 40212038       | 传动凸轮板     | DRIVING CAM                       | 1         |
| 22       | 402S11014      | 螺钉        | SCREW                             | 2         |
| 23       | P03029         | 销3×10     | SPRING PIN                        | 1         |
| 24       | 40201010       | 支架        | BRACKET                           | 2         |
| 25       | -----          |           |                                   | 0         |
| 26       | 402S13001      | 螺钉        | SCREW                             | 4         |
| 28       | 40226022       | 万向接头      | UNIVERSAL JOINT                   | 1         |
| 29       | 40227009       | 弹簧        | SPRING                            | 1         |
| 30       | 4020201300     | 面线切刀轴组件   | NEEDLE THREAD TRIMMER SHAFT       | 1         |
| 31       | 40226023       | 滚轮销       | STUD                              | 1         |
| 32       | 40209029       | 滚子        | CAM ROLL                          | 1         |
| 33       | 402S11015      | 螺钉        | SCREW                             | 1         |
| 34       | 40227010       | 切刀弹簧      | SPRING                            | 1         |
| 35       | 402S30022      | 悬挂螺钉      | SUSPENSION SCREW                  | 1         |
| 36       | 40212039       | 压脚臂锁      | LATCH PRESSER ARM                 | 1         |
| 37       | 402S11014      | 螺钉        | SCREW                             | 2         |
| 38       | 40212040       | 垫片        | SPACER                            | 2         |
| 39       | 4021204100     | 锁架组件      | LOCKING BRACKET LATCH             | 1         |
| 40       | 402S11036      | 螺钉        | SCREW                             | 2         |
| 41       | 40209010       | 剪线轴顶块     | THREAD TRIMMING SHAFT SEGMENT     | 1         |
| 42       | 402S20011      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 43       | 402S16005      | 螺母        | NUT                               | 1         |
| 44       | 402S16007      | 螺母        | NUT                               | 2         |
| 45       | -----          |           |                                   | 0         |
| 46       | 40209011       | 滚柱        | ROLLER                            | 1         |
| 47       | 40204015       | 嵌件        | STUD                              | 1         |
| 48       | 406S11009      | 螺钉        | SCREW                             | 2         |
| 49       | 40228008       | 垫片        | WASHER                            | 1         |

## 8. 下线切刀关系 / BOBBIN THREAD TRIMMER COMPONENTS



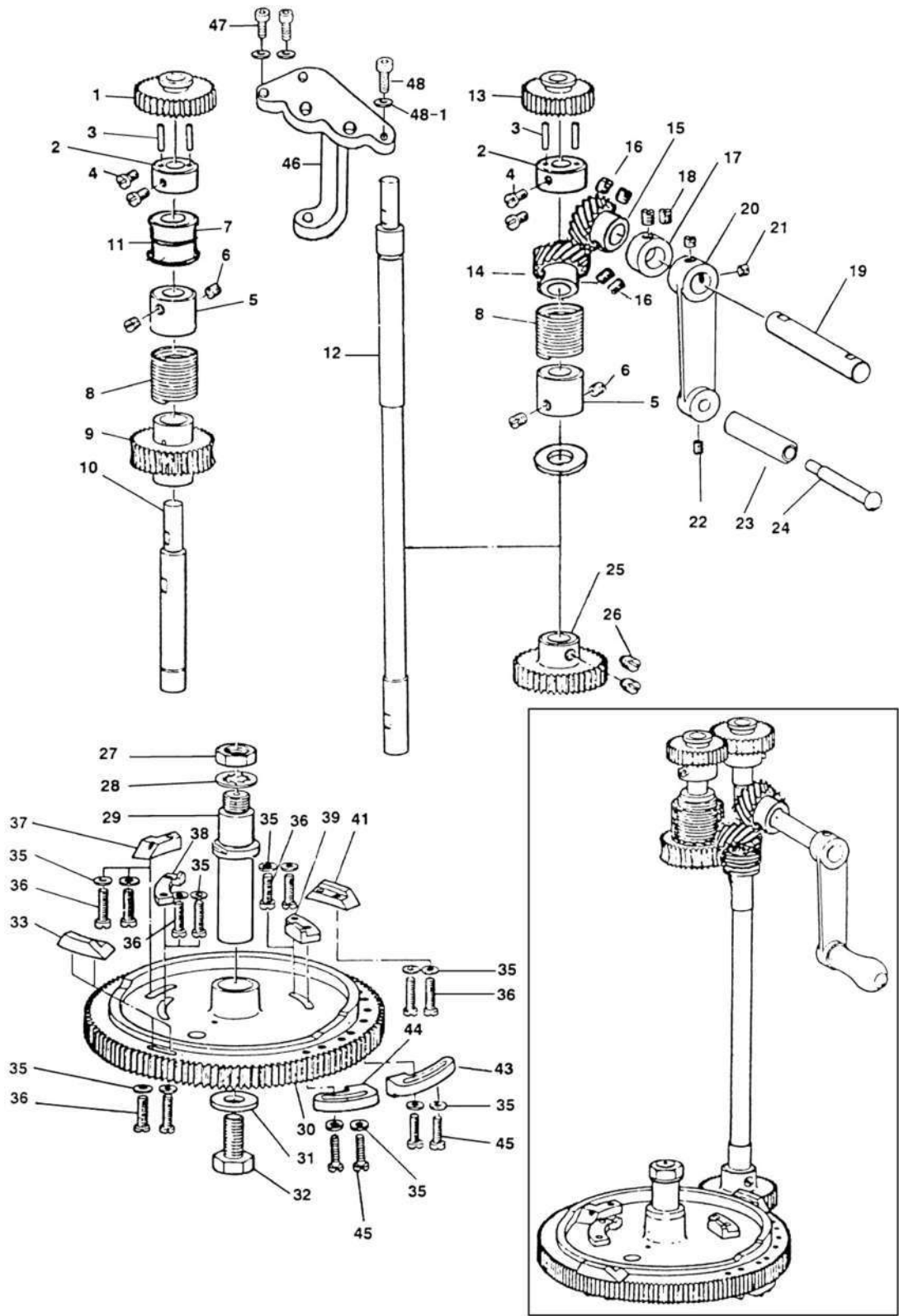
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                        | 数量<br>Qty |
|----------|----------------|-----------|------------------------------------|-----------|
| 1        | 4021500100     | 剪底线器组件    | BOBBIN THREAD TRIMMER ASM.         | 1         |
| 2        | 40215002       | 针板组件      | NEEDLE PLATE                       | 1         |
| 3        | 402S17001      | 螺钉        | SCREW                              | 2         |
| 4        | 4021500300     | 针板座组件     | THROAT PLATE BASE                  | 1         |
| 5        | 4021900500     | 剪底线动刀     | BOBBIN THREAD TRIMMER              | 1         |
| 6        | 402S30023      | 螺钉        | SCREW                              | 1         |
| 7        | 40219007       | 底线切刀固定刀   | COUNTER KNIFE                      | 1         |
| 8        | 402S11016      | 螺钉        | SCREW                              | 2         |
| 9        | 40204016       | 底线切刀杆     | BOBBIN THREAD TRIMMER LEVER        | 1         |
| 10       | 402S11017      | 螺钉        | SCREW                              | 1         |
| 10-1     | 40228009       | 垫圈        | WASHER                             | 1         |
| 11       | 40219008       | 底线拉杆      | BOBBIN THREAD PULLER               | 1         |
| 12       | 402S11018      | 螺钉        | SCREW                              | 2         |
| 13       | 402S11030      | 螺钉        | SCREW                              | 4         |
| 13-1     | 402S11036      | 螺钉        | SCREW                              | 1         |
| 14       | 40227012       | 压板        | PRESSER PLATE                      | 1         |
| 15       | 40212044       | 剪底线连杆     | BOBBIN THREAD TRIMMER LINK         | 1         |
| 16       | 402S20012      | 铰链螺钉      | SCREW                              | 1         |
| 17       | 40227013       | 底线导向板     | BOBBIN THREAD GUIDE                | 1         |
| 18       | 402S11022      | 螺钉        | SCREW                              | 2         |
| 19       | 400736         | 剪底线传动杆    | BOBBIN THREAD TRIMMER DRIVING LEVI | 1         |
| 20       | 402S20013      | 螺钉        | HINGE SCREW                        | 1         |
| 21       | 40210004       | 套筒        | SLEEVE                             | 1         |
| 22       | -----          |           |                                    | 0         |
| 23       | -----          |           |                                    | 0         |
| 24       | -----          |           |                                    | 0         |
| 25       | -----          |           |                                    | 0         |
| 26       | -----          |           |                                    | 0         |
| 27       | -----          |           |                                    | 0         |
| 28       | -----          |           |                                    | 0         |
| 29       | -----          |           |                                    | 0         |
| 30       | 402S16003      | 螺母        | NUT                                | 1         |
| 31       | -----          |           |                                    |           |
| 32       | 40205019       | 凸轮连杆      | CONNECTING LINK                    | 1         |
| 33       | 402S30058      | 止动限位螺钉    | STOP SCREW                         | 1         |
| 34       | 402S16008      | 螺母        | NUT                                | 1         |
| 35       | 40226026       | 铰链螺栓      | HINGE STUD                         | 1         |
| 36       | 402S14001      | 内六角凹端紧定螺钉 | SCREW                              | 1         |
| 37       | 40205010       | 底线剪刀驱动杆   | BOBBIN THREAD TRIMMER DRIVING ARM  | 1         |
| 38       | 402S20014      | 轴位螺钉      | HINGE SCREW                        | 1         |
| 39       | 402S30025      | 球形螺钉      | BALL SCREW                         | 1         |
| 40       | 402S16003      | 螺母        | NUT                                | 1         |

9. 刀棒关系 / KNIFE BAR COMPONENTS



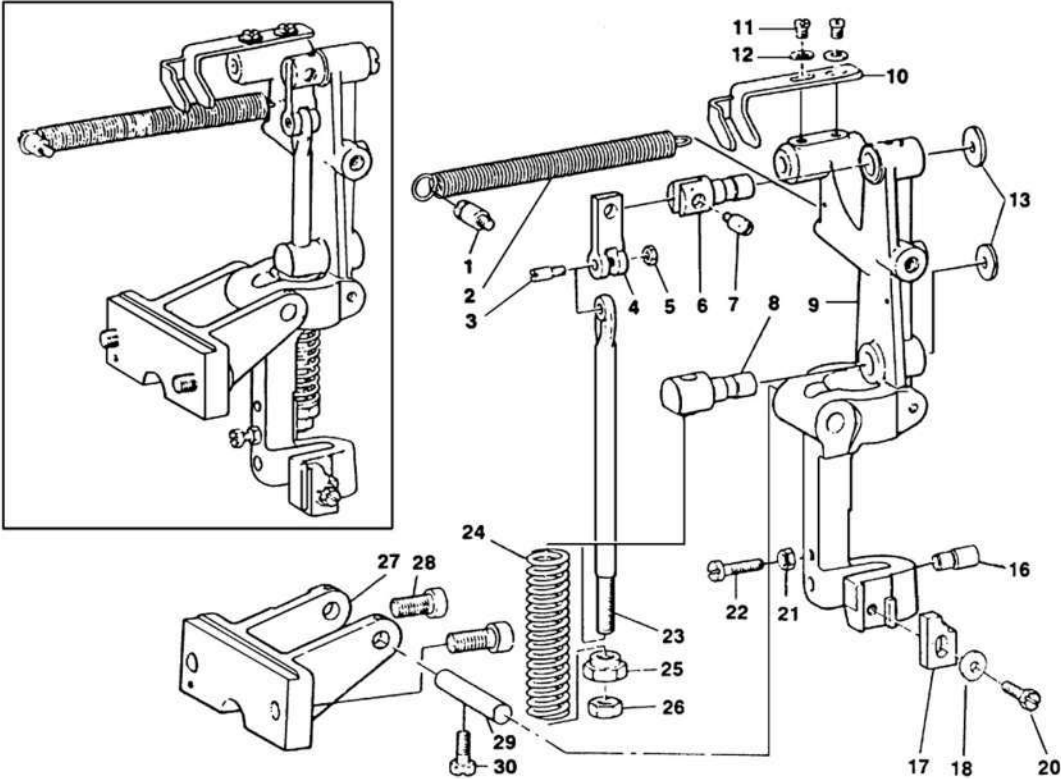
| 序号<br>NO | 件号<br>Part NO. | 名称       | Description                        | 数量<br>Qty |
|----------|----------------|----------|------------------------------------|-----------|
| 1        | 40212045       | 停刀杆架平衡块  | KNIFE STOP LEVER BRACKET           | 1         |
| 2        | 40228008       | 1035垫片   | WASHER                             | 3         |
| 3        | 402S11036      | 螺钉       | SCREW                              | 2         |
| 4        | 4021204600     | 停刀杆架组件   | KNIFE STOP LEVER                   | 1         |
| 5        | 402S11006      | 螺钉       | SCREW                              | 2         |
| 5-1      | 206S11002      | 螺钉       | SCREW                              | 2         |
| 6        | 40202015       | 停刀杆架铰链螺栓 | KNIFE STOP LEVER HINGE STUD        | 1         |
| 7        | 40213002       | 线检测钢丝    | THREAD CHECK WIRE                  | 1         |
| 8        | 402S11003      | 螺钉       | SCREW                              | 1         |
| 8-1      | W01013         | 垫片       | WASHER                             | 1         |
| 9        | 40202016       | 刀杆       | KNIFE BAR                          | 1         |
| 9-1      | 40222020       | 橡皮塞      | RUBBER PLUG                        | 1         |
| 10       | 40203021       | 刀杆套筒     | KNIFE BAR BUSHING                  | 1         |
| 11       | 402S13009      | 螺钉       | SCREW                              | 1         |
| 12-1     | 40226027       | 连杆针      | CONNECTING LINK PIN                | 1         |
| 12-2     | 40226028       | 连杆针      | CONNECTING LINK PIN                | 1         |
| 13       | 40205011       | 刀杆连杆     | KNIFE BAR CONNECTING LINK          | 1         |
| 13-1     | 40222021       | 垫片       | SPACER                             | 1         |
| 14       | 402S30052      | 螺钉       | SCREW                              | 2         |
| 15       | 40201011       | 刀杆定位架    | KNIFE BAR POSITION BRACKET         | 1         |
| 16       | 40203022       | 套筒       | KNIFE BAR BUSHING                  | 1         |
| 17       | 40209037       | 刀杆导引     | KNIFE BAR GUIDE                    | 1         |
| 18       | 40209013       | 刀固定架     | KNIFE HOLDER                       | 1         |
| 19       | -----          |          |                                    | 0         |
| 20       | 402S13005      | 螺钉       | SCREW                              | 2         |
| 20-1     | 40228010       | 垫片       | WASGER                             | 2         |
| 21       | 40219009       | 刀片1/2"   | KNIFE 1/2"                         | 1         |
| 22       | 40228010       | 垫片       | WASHER                             | 1         |
| 23       | 402S11020      | 螺钉       | SCREW                              | 1         |
| 24       | 40201012       | 刀杆传动杆    | KNIFE BAR DRIVING LEVER            | 1         |
| 25       | S05077         | 螺钉       | SCREW                              | 2         |
| 26       | 40227014       | 拉簧       | SPRING                             | 1         |
| 27       | 402S30026      | 铰链销螺钉    | HINGE SCREW                        | 1         |
| 28       | 402S30027      | 螺钉       | ADJUSTING SCREW                    | 1         |
| 28-1     | 40222022       | 止动垫      | SPACER                             | 1         |
| 29       | 402S16002      | 螺母       | NUT                                | 1         |
| 29-1     | 402S16021      | 螺母       | NUT                                | 1         |
| 30       | 40202017       | 刀杆传动杆轴   | KNIFE BAR DRIVING LEVER SHAFT      | 1         |
| 31       | 402S16009      | 螺母       | NUT                                | 1         |
| 32       | 402S20015      | 轴位螺钉     | HINGE SCREW                        | 1         |
| 33       | S05049         | 螺钉       | SCREW                              | 2         |
| 34       | 402S16010      | 刀杆传动曲柄螺母 | KNIFE BAR DRIVING CRANK NUT        | 1         |
| 37       | 402S11013      | 螺钉       | SCREW                              | 1         |
| 37-1     | 40228011       | 垫片       | SPACER                             | 1         |
| 38       | 40204017       | 刀杆传动杆曲柄  | KNIFE BAR DRIVING CRANK            | 1         |
| 39       | 40123002       | 油线       | OIL WICK                           | 1         |
| 40       | 40212026       | 油线支架     | OIL WICK HOLDER                    | 1         |
| 41       | 402S11004      | 螺钉       | SCREW                              | 1         |
| 42       | S05025         | 螺钉M6×18  | SCREW                              | 2         |
| 43       | 402S20016      | 铰链螺钉     | HINGE SCREW                        | 1         |
| 44       | 40204018       | 刀杆传动曲柄轴  | KNIFE BAR DRIVING CRANK SHAFT      | 1         |
| 46       | 40201013       | 刀杆传动杆    | KNIFE BAR DRIVING LEVER BELL CRANK | 1         |
| 47       | 402S30028      | 螺钉       | SCREW                              | 1         |
| 48       | 402S16005      | 螺母       | NUT                                | 1         |
| 49       | 402S20017      | 轴位螺钉     | HINGE SCREW                        | 1         |
| 50       | 402S16011      | 螺母       | NUT                                | 1         |
| 51       | 40226029       | 偏心销      | PIN                                | 1         |
| 52       | 40226030       | 铰链螺栓     | HINGE STUD                         | 1         |
| 53       | 402S14001      | 螺钉       | SCREW                              | 1         |
| 54       | 40227015       | 扭簧       | TENION SPRING                      | 1         |
| 55       | 40210005       | 棘轮爪(B)   | RATCHET PAWL (B)                   | 1         |
| 56       | 40210006       | 棘轮爪(A)   | RATCHET PAWL (A)                   | 1         |
| 56-1     | 402S30029      | 弹簧悬置螺钉   | SCREW                              | 1         |
| 57       | 40227016       | 拉簧       | TENSION SPRING                     | 1         |
| 58       | 402S20018      | 轴位螺钉     | HINGE SCREW                        | 1         |
| 59       | 40202018       | 传动杆      | DRIVING ROD                        | 1         |
| 60       | 40227017       | 拉簧       | TENSION SPRING                     | 1         |
| 61       | 402S30030      | 悬挂螺钉     | SUAPENSION SCREW                   | 1         |
| 62       | 40212048       | 指形板      | TINGER                             | 1         |
| 63       | 40203023       | 传动杆定位架   | DRIVING ROD POSITION BRACKET       | 1         |
| 64       | P01008         | 销4×18    | POSITIONING PIN                    | 1         |
| 65       | P03030         | 销3×18    | SPRING PIN                         | 1         |
| 66       | 40222023       | 止推垫圈     | THRUST WASHER                      | 1         |
| 67       | 40209014       | 刀座固定架    | KNIFE HOLDER POSITION BRACKET      | 1         |
| 68       | 402S14006      | 螺钉       | SCREW                              | 1         |
| 69       | -----          |          |                                    | 0         |
| 70       | 402S30031      | 螺钉       | SCREW                              | 1         |

10. 送布凸轮关系 / FEED CAM & TRIPPING SEGMENT COMPONENTS



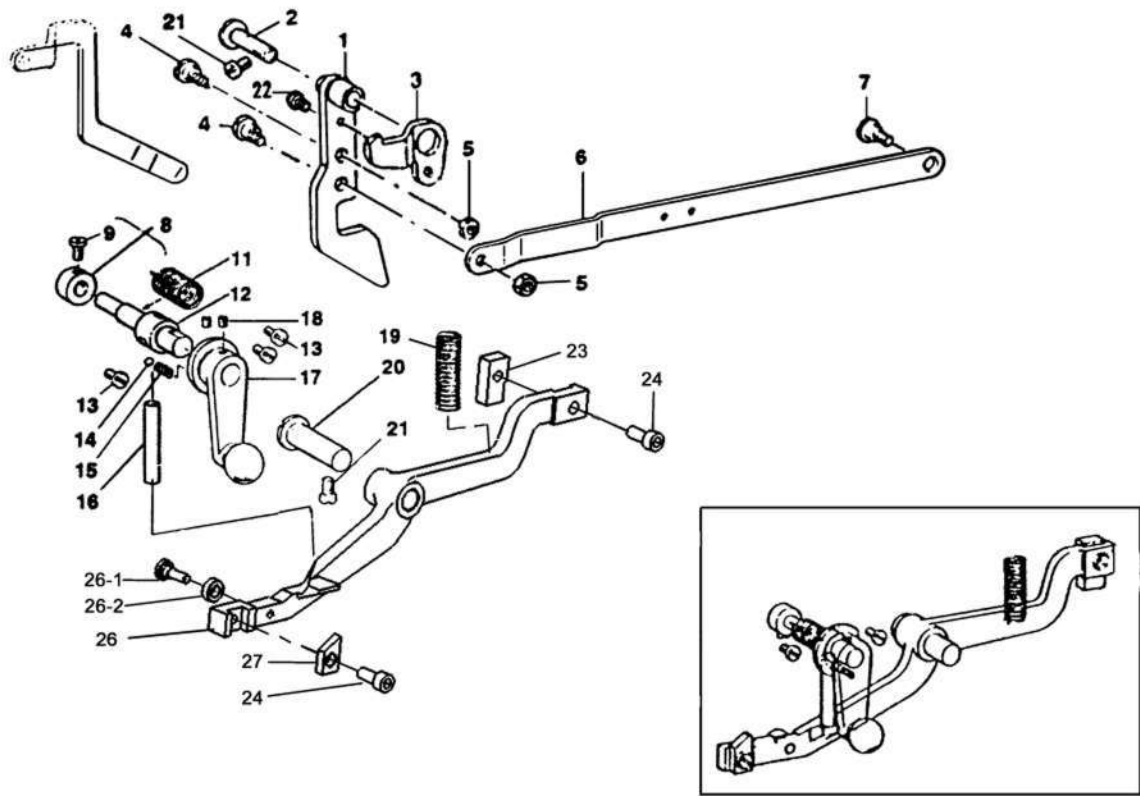
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                       | 数量<br>Qty |
|----------|----------------|-----------|-----------------------------------|-----------|
| 1        | 40225006       | 直齿轮       | SPUR GEAR                         | 1         |
| 2        | 4020800400     | 正齿轮轴套组件   | SPUR GEAR BUSHING                 | 2         |
| 3        | 40226031       | 正齿轮定位销    | SPUR GEAR BUSHING                 | 4         |
| 4        | 402S14006      | 螺钉        | SCREW                             | 4         |
| 5        | 40203024       | 离合环       | CLUTCH COLLAR                     | 2         |
| 6        | 402S14006      | 螺钉        | SCREW                             | 4         |
| 7        | 40203025       | 固定套管      | POSITION BUSHING                  | 1         |
| 8        | 40227018       | 离合器弹簧     | CLUTCH SPRING                     | 2         |
| 9        | 40225007       | 传动蜗轮      | FEED CAM DRIVING WORM WHEEL       | 1         |
| 10       | 40202019       | 传动蜗轮轴     | FEED CAM DRIVING WORM WHEEL SHAFT | 1         |
| 11       | 40223016       | 油毡        | COLLAR                            | 1         |
| 12       | 40202020       | 送布凸轮传动蜗轮轴 | FEED CAM DRIVING SHAFT            | 1         |
| 13       | 40225008       | 直齿轮       | SPUR GEAR                         | 1         |
| 14       | 40225009       | 手摇曲柄左齿轮   | HANDLE CRANK BEVEL GEAR LEFT      | 1         |
| 15       | 40225010       | 手摇曲柄右齿轮   | HANDLE CRANK BEVEL GEAR RIGHT     | 1         |
| 16       | S09002         | 螺钉M6×6    | SCREW                             | 2         |
| 17       | 40208006       | 挡圈        | THRUST COLLAR                     | 1         |
| 18       | 402S14006      | 螺钉        | SCREW                             | 2         |
| 19       | 40202021       | 手摇曲柄轴     | HANDLE CRANK SHAFT                | 1         |
| 20       | 300847         | 手摇曲柄      | HANDLE CRANK                      | 1         |
| 21       | 402S14006      | 螺钉        | SCREW                             | 2         |
| 22       | 402S15002      | 螺钉        | SCREW                             | 1         |
| 23       | 40211007       | 手柄        | HANDLE SHAFT                      | 1         |
| 24       | 40202022       | 手柄轴       | HANDLE SHAFT                      | 1         |
| 25       | 40225011       | 送布凸轮传动齿轮  | FEED CAM DRIVING GEAR             | 1         |
| 26       | 409S14001      | 螺钉M6×6    | SCREW                             | 2         |
| 27       | N01010         | 螺母M12     | NUT                               | 1         |
| 28       | 40228012       | 垫片        | THRUST WASHER                     | 1         |
| 29       | 40202023       | 送布凸轮轴     | FEED CAM SHAFT                    | 1         |
| 30       | 40210007       | 送布凸轮      | FEED CAM                          | 1         |
| 31       | 40228013       | 垫片        | WASHER                            | 1         |
| 32       | 402S11027      | 螺钉        | SCREW                             | 1         |
| 33       | 40209015       | 加固离合块     | BAR TRIPPING SEGMENT              | 1         |
| 34       | -----          |           |                                   | 0         |
| 35       | 40228008       | 垫片        | WASHER                            | 10        |
| 36       | 402S11001      | 十字槽盘头螺钉   | SCREW                             | 6         |
| 37       | 40209016       | 切刀离合块     | KNIFE TRIPPING SEGMENT            | 1         |
| 38       | 40212049       | 松线离合块     | TENSION RELEASE TRIPPING SEGMENT  | 1         |
| 39       | 40212050       | 松线离合块     | TENSION RELEASE TRIPPING SEGMENT  | 1         |
| 40       | -----          |           |                                   | 0         |
| 41       | 40209015       | 加固离合块     | BAR TRIPPING SEGMENT              | 1         |
| 42       | -----          |           |                                   | 0         |
| 43       | 40209018       | 低速凸轮块     | LOW SPEED CAM                     | 1         |
| 44       | 40209019       | 止动凸轮块     | STOPPER CAM                       | 1         |
| 45       | 402S11031      | 螺钉        | SCREW                             | 8         |
| 46       | 40209020       | 齿轮定位架     | GEAR POSITION BRACKET             | 1         |
| 47       | S05031         | 螺钉        | SCREW                             | 2         |
| 48       | S05031         | 螺钉        | SCREW                             | 1         |
| 48-1     | 40228017       | 垫片        | SPACER                            | 3         |

11. 遮断装置关系 / STOP-MOTION COMPONENTS



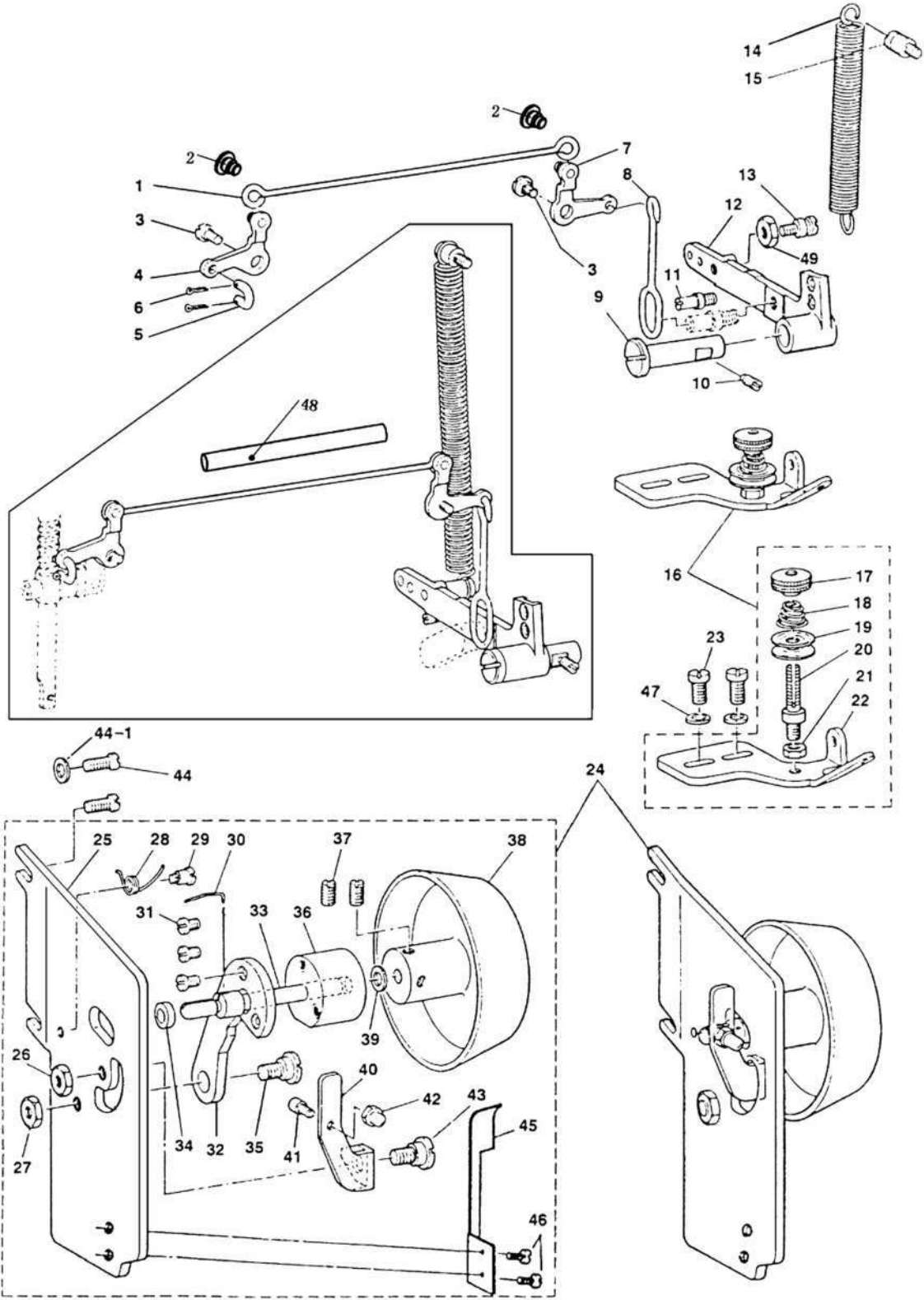
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                   | 数量<br>Qty |
|----------|----------------|-----------|-------------------------------|-----------|
| 1        | 402S30032      | 吊簧螺钉      | SUSPENSION SCREW              | 1         |
| 2        | 40227019       | 弹簧        | TENSION SPRING                | 1         |
| 3        | 402S30033      | 止动连杆铰链销螺钉 | STOP LINK ROD HINGE SCREW     | 1         |
| 4        | 40204020       | 止动铰链板     | STOP LINK                     | 1         |
| 5        | 402S16012      | 螺母        | NUT                           | 1         |
| 6        | 40226032       | 止动销       | STOP LINK HINGE STUD          | 1         |
| 7        | 402S30034      | 止动铰链板连接螺钉 | STOP LINK CONNECTING SCREW    | 1         |
| 8        | 40226033       | 止动连杆接头    | STOP LINK ROD HINGE SCREW     | 1         |
| 9        | 40201014       | 止动杠杆      | STOP MOTION LEVER             | 1         |
| 10       | 40212051       | 皮带拨叉      | BELT SHIFTER                  | 1         |
| 11       | 402S11013      | 螺钉        | SCREW                         | 2         |
| 12       | 40228017       | 垫圈        | WASHER                        | 2         |
| 13       | H03014         | 挡圈        | THRUST COLLAR                 | 2         |
| 14       | -----          |           |                               | 0         |
| 15       | -----          |           |                               | 0         |
| 16       | 40226034       | 止动销       | STOP PIN                      | 1         |
| 17       | 40209021       | 锁定板       | LATCH                         | 1         |
| 18       | 40128026       | 弹簧垫片      | SPRING SPACER                 | 1         |
| 19       | -----          |           |                               | 0         |
| 20       | 402s13011      | 内六角螺钉     | SCREW                         | 1         |
| 21       | 402S16003      | 螺母        | NUT                           | 1         |
| 22       | 402S11021      | 螺钉        | SCREW                         | 1         |
| 23       | 40202024       | 止动连杆      | STOP LINK ROD                 | 1         |
| 24       | 40227020       | 止动杆压簧     | STOP LINK ROD PRESSURE SPRING | 1         |
| 25       | 402S16013      | 止动杆螺母     | NUT FOR STOPMLINK ROD         | 1         |
| 26       | 402S16014      | 螺母        | NUT                           | 1         |
| 27       | 40201015       | 止动杠杆座     | STOP MOTION LEVER BRACKET     | 1         |
| 28       | S05050         | 螺钉M10×25  | SCREW                         | 2         |
| 29       | 40226035       | 销         | PIN                           | 1         |
| 30       | 402S14001      | 内六角凹端紧定螺钉 | SCREW                         | 1         |

12. 手动停止关系 / TRIPPING LEVER COMPONENTS



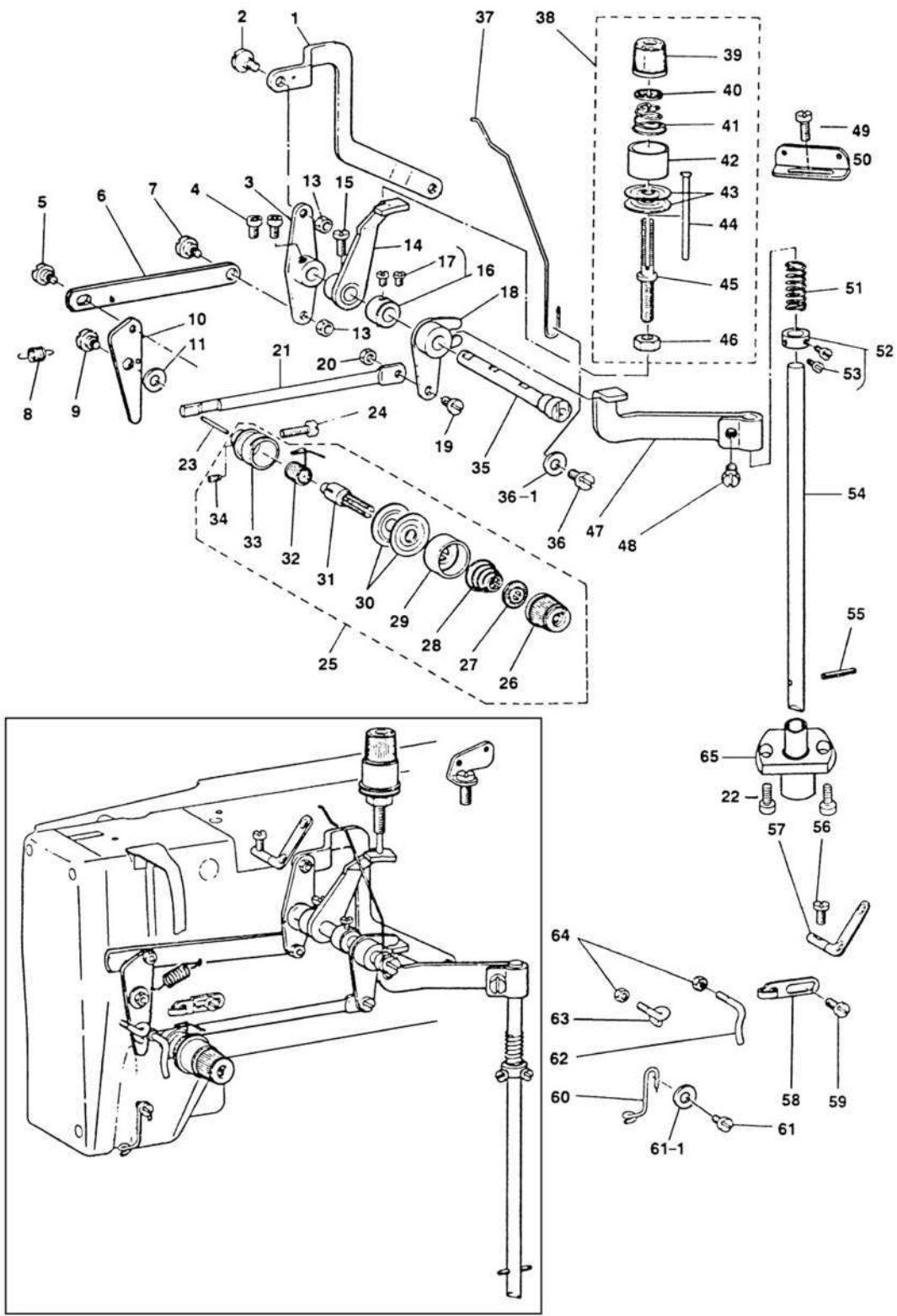
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                   | 数量<br>Qty |
|----------|----------------|-----------|-------------------------------|-----------|
| 1        | 4021205200     | 起动杆组件     | STARTING LINK                 | 1         |
| 2        | 40226030       | 铰链螺栓      | HINGE STUD                    | 1         |
| 3        | 40212054       | 安全底座      | SAFETY BASE                   | 1         |
| 4        | 40210008       | 轴位螺钉      | HINGE SCREW                   | 2         |
| 5        | 402S16003      | 螺母        | NUT                           | 2         |
| 6        | 40212055       | 起动架连杆     | STARTING LINK DRIVING ROD     | 1         |
| 7        | 402S20019      | 轴位螺钉      | HINGE SCREW                   | 1         |
| 8        | 10108002       | 挡圈        | THRUST COLLAR                 | 1         |
| 9        | 402S11003      | 螺钉        | SCREW                         | 1         |
| 10       |                |           |                               | 0         |
| 11       | 40227021       | 曲轴转矩弹簧    | CRANK SHAFT TENSION SPRING    | 1         |
| 12       | 40202025       | 手制动曲柄轴    | HAND STOP CRANK SHAFT         | 1         |
| 13       | 402S11036      | 螺钉        | SCREW                         | 2         |
| 14       | 40209022       | 手制动曲柄轴钢球  | BALL                          | 1         |
| 15       | 40227022       | 曲柄压簧      | CRANK SHAFT PRESSURE SPRING   | 1         |
| 16       | 40202026       | 手制动轴      | HAND STOP ROD                 | 1         |
| 17       | 300848         | 手制动曲柄     | HAND STOP CRANK               | 1         |
| 18       | 402S14006      | 螺钉        | SCREW                         | 2         |
| 19       | 40227023       | 运转脱离杆压簧   | TRIPPING LEVER TENSION SPRING | 1         |
| 20       | 40226036       | 铰链销       | TRIPPING LEVER HINGE PIN      | 1         |
| 21       | 402S14001      | 内六角凹端紧定螺钉 | SCREW                         | 2         |
| 22       | 112S11008      | 螺钉        | SCREW                         | 1         |
| 23       | 40209023       | 锁定板       | LATCH                         | 1         |
| 24       | S05028         | 螺钉M6×14   | SCREW                         | 1         |
| 24-1     | S05028         | 螺钉        | SCREW                         | 1         |
| 25       |                |           |                               | 0         |
| 26       | 40201031       | 运转脱离杆     | TRIPPING LEVER                | 1         |
| 26-1     | 402S20035      | 轴位螺钉      | SCREW                         | 1         |
| 26-2     | 40209030       | 滚子        | CAM ROLL                      | 1         |
| 27       | 40209024       | 脱离爪       | TRIPPING DOG                  | 1         |

13. 压脚提升架、绕线器组 / LIFTING LEVER & BOBBIN WINDER COMPONENTS



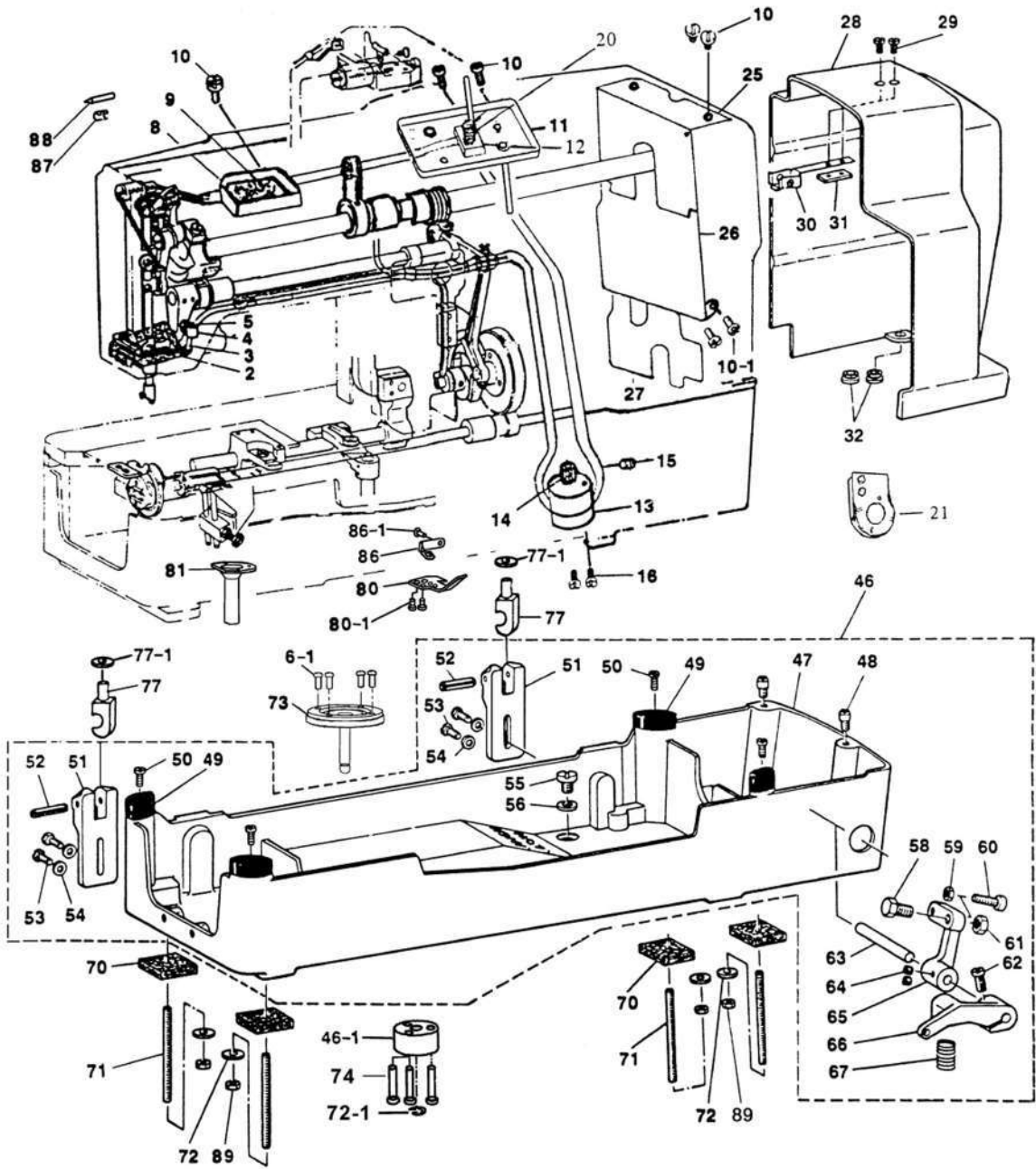
| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                   | 数量<br>Qty |
|----------|----------------|-----------|-------------------------------|-----------|
| 1        | 40205012       | 压棒提升拉杆    | PRESSER BAR LIFTING ROD LONG  | 1         |
| 2        | 402S20020      | 螺钉        | SCREW                         | 2         |
| 3        | 402S20021      | 轴位螺钉      | HINGE SCREW                   | 2         |
| 4        | 40205013       | 前杠杆板      | LEVER FRONT                   | 1         |
| 5        | 40204022       | 链环        | LINK                          | 1         |
| 6        | 40229001       | 开口销2×11   | SPLIT PIN                     | 2         |
| 7        | 40205014       | 后杠杆板      | LEVER REAR                    | 1         |
| 8        | 40205015       | 压棒提升拉杆    | PRESSER BAR LIFTING ROD       | 1         |
| 9        | 40226036       | 铰链销       | TRIPPING LEVER HINGE PIN      | 1         |
| 10       | 402S14001      | 内六角凹端紧定螺钉 | SCREW                         | 1         |
| 11       | 402S30035      | 提升杆限位螺钉   | LIFTING LEVER STOPPER         | 1         |
| 12       | 40212095       | 压棒提升杆     | PRESSER BAR LIFTING LEVER     | 1         |
| 13       | 402S30036      | 悬挂螺钉      | SUSPENSION SCREW              | 1         |
| 14       | 40227024       | 弹簧        | PRESSER FOOT LIFTING SPRING   | 1         |
| 15       | 402S30032      | 悬挂螺钉      | SUSPENSION SCREW              | 1         |
| 16       | 4023100100     | 绕线器组件     | BOBBIN WINDER TENSION ASM.    | 1         |
| 17       | 402S16015      | 第一夹线螺母    | BOBBIN WINDER TENSION NUT     | 1         |
| 18       | 40227025       | 绕梭心线夹线弹簧  | BOBBIN WINDER TENSION SPRING  | 1         |
| 19       | 40213003       | 夹线盘       | BOBBIN WINDER TENSION DISC    | 2         |
| 20       | 402S30037      | 绕梭心过线螺钉   | BOBBIN WINDER TENSION POST    | 1         |
| 21       | 402S16016      | 螺母        | NUT                           | 1         |
| 22       | 40212058       | 绕梭心线过线架   | BOBBIN WINDER TENSION BRACKET | 1         |
| 23       | 402S11003      | 螺钉        | SCREW                         | 2         |
| 24       | 4023100200     | 绕线器组件     | BOBBIN WINDER ASM.            | 1         |
| 25       | 40212059       | 绕线器板      | BOBBIN WINDER BRACKET         | 1         |
| 26       | 402S16005      | 螺母        | NUT                           | 1         |
| 27       | 402S16003      | 螺母        | NUT                           | 1         |
| 28       | 40227026       | 绕线器弹簧     | BOBBIN WINDER SPRING          | 1         |
| 29       | 402S20022      | 轴位螺钉      | HINGE SCREW                   | 1         |
| 30       | 40227027       | 梭心固定簧     | BOBBIN SET SPRING             | 1         |
| 31       | 402S11004      | 螺钉        | SCREW                         | 3         |
| 32       | 40205016       | 带轮轴座      | PULLEY SHAFT BASE             | 1         |
| 33       | 40202027       | 绕线器轴      | BOBBIN WINDER SHAFT           | 1         |
| 34       | 400127         | 轴套        | COLLAR                        | 1         |
| 35       | 402S20023      | 轴位螺钉      | HINGE SCREW                   | 1         |
| 36       | 40203029       | 绕线器轴套     | BOBBIN WINDER SHAFT BUSHING   | 1         |
| 37       | 402S15003      | 螺钉        | SCREW                         | 2         |
| 38       | 40235009       | 绕线器传动带轮   | BOBBIN WINDER DRIVING PULLEY  | 1         |
| 39       | 40228017       | 垫片        | WASHER                        | 1         |
| 40       | 40212060       | 满线跳板簧     | BOBBIN WINDER TRIP LATCH      | 1         |
| 41       | 402S30038      | 调节螺钉      | ADJUSTING SCREW               | 1         |
| 42       | 402S30039      | 调节螺母      | ADJUSTING NUT                 | 1         |
| 43       | 402S20024      | 轴位螺钉      | HINGE SCREW                   | 1         |
| 44       | 402S11003      | 螺钉        | SCREW                         | 2         |
| 44-1     | W01013         | 垫片        | SPACER                        | 2         |
| 45       | 40227028       | 弹簧板       | SPRING BRACKET                | 1         |
| 46       | 402S11022      | 螺钉        | SCREW                         | 2         |
| 47       | 40228008       | 垫片        | WASHER                        | 2         |
| 48       | 40203030       | 拉杆套管      | TUBE                          | 1         |
| 49       | 402S16003      | 螺母        | NUT                           | 1         |

14. 夹线器关系 / THREAD TENSION COMPONENTS



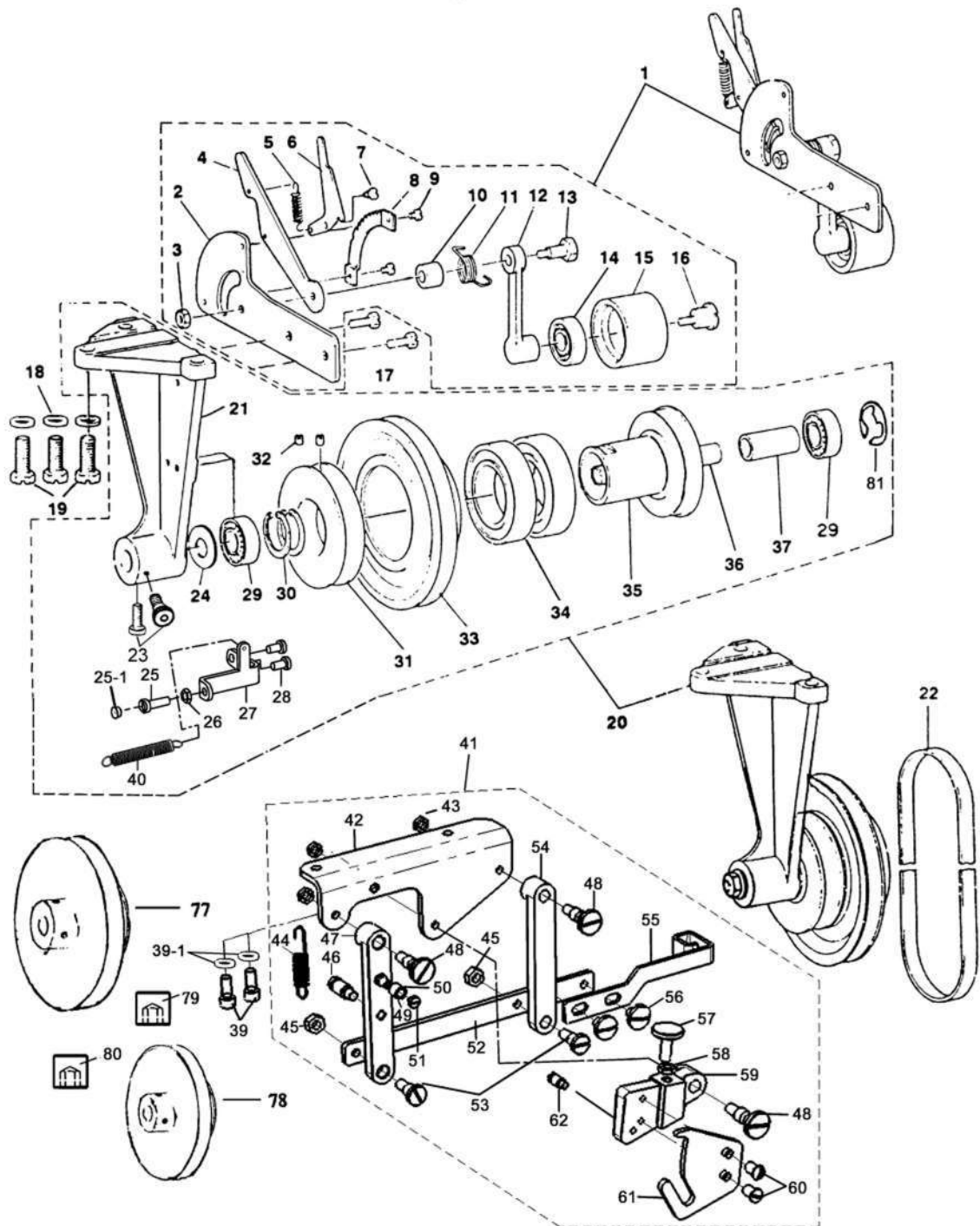
| 序号<br>NO | 件号<br>Part NO. | 名称          | Description                  | 数量<br>Qty |
|----------|----------------|-------------|------------------------------|-----------|
| 1        | 40212061       | 松线连杆        | TENSION RELEASE LINK         | 1         |
| 2        | 402S20025      | 轴位螺钉        | HINGE SCREW                  | 1         |
| 3        | 40205017       | 松线杆         | TENSION RELEASE LEVER        | 1         |
| 4        | 409S14001      | 螺钉          | SCREW                        | 2         |
| 5        | 402S20026      | 轴位螺钉        | HINGE SCREW                  | 1         |
| 6        | 40212062       | 连杆板         | BLOCKING LINK                | 1         |
| 7        | 402S20025      | 轴位螺钉        | HINGE SCREW                  | 1         |
| 8        | 40127020       | 弹簧1850-0809 | BLOCKING ARM SPRING          | 1         |
| 9        | 402S20021      | 轴位螺钉        | HINGE SCREW                  | 1         |
| 10       | 40212063       | 杠杆板         | BLOCKING ARM                 | 1         |
| 11       | 40228018       | 垫圈          | WASHER                       | 1         |
| 12       | -----          |             |                              | 0         |
| 13       | 402S16001      | 螺母          | NUT                          | 2         |
| 14       | 4021206400     | 松线杆组件       | TENSION RELEASE LEVER        | 1         |
| 15       | 402S11023      | 螺钉          | SCREW                        | 1         |
| 16       | 10108002       | 挡圈          | THRUST COLLAR                | 1         |
| 17       | 201S14002      | 紧定螺钉        | SCREW                        | 2         |
| 18       | 40204023       | 松线杆曲柄       | TENSION RELEASE ROD          | 1         |
| 19       | 402S20028      | 轴位螺钉        | HINGE SCREW                  | 1         |
| 20       | 402S16017      | 螺母          | NUT                          | 1         |
| 21       | 40202028       | 松线杆         | TENSION RELEASE ROD          | 1         |
| 22       | S05049         | 螺钉          | SCREW                        | 2         |
| 23       | 40226037       | 松线销         | TENSION RELEASE PIN          | 1         |
| 24       | S09011         | 螺钉M5 ×6     | SCREW                        | 1         |
| 25       | 4021300400     | 夹线器2号组件     | TENSION CONTROLLER NO.2 ASM. | 1         |
| 26       | 40211008       | 夹线调节手柄      | TENSION NUT                  | 1         |
| 27       | 40211009       | 夹线弹簧轴套      | THREAD PULLING WIRE          | 1         |
| 28       | 40227030       | 夹线弹簧        | TENSION SPRING               | 1         |
| 29       | 40212066       | 夹线盘压板       | TENSION DISC PRESSER TUBE    | 1         |
| 30       | 40213005       | 夹线盘         | TENSION DISC                 | 2         |
| 31       | 402S30040      | 夹线柱         | TENSION POST                 | 2         |
| 32       | 40227031       | 挑线簧         | THREAD TAKE-UP SPRING        | 1         |
| 33       | 40203032       | 夹线柱座        | TENSION POST SOCKET          | 1         |
| 34       | 402S11024      | 螺钉          | SCREW                        | 1         |
| 35       | 40202029       | 松线杆轴        | TENSION RELEASE LEVER SHAFT  | 1         |
| 36       | 402S11003      | 螺钉          | SCREW                        | 1         |
| 36-1     | W01013         |             | WASHER                       | 1         |
| 37       | 40213006       | 拉线钢丝        | THREAD PULLING WIRE          | 1         |
| 38       | 4021300700     | 1号夹线器组件     | TENSION CONTROLLER NO.1 ASM. | 1         |
| 39       | 40211010       | 夹线螺母        | TENSION NUT                  | 1         |
| 40       | 40211011       | 垫片          | TENSION DISC STOPPER         | 1         |
| 41       | 40227032       | 夹线弹簧        | TENSION SPRING               | 1         |
| 42       | 40212067       | 夹线压板        | TENSION DISC PRESSER TUBE    | 1         |
| 43       | 40213008       | 夹线盘         | TENSION DISC                 | 2         |
| 44       | 40226038       | 松线销         | TENSION RELEASE PIN          | 1         |
| 45       | 402S30041      | 2号夹线杆       | TENSION POST                 | 1         |
| 46       | 402S16018      | 螺母          | NUT                          | 1         |
| 47       | 40212068       | 松线臂         | TENSION RELEASE ARM          | 1         |
| 48       | 402S30042      | 螺钉          | SCREW                        | 1         |
| 49       | 402S11013      | 螺钉          | SCREW                        | 1         |
| 50       | 40913010       | 导线板         | THREAD GUIDE PLATE           | 1         |
| 51       | 40227023       | 弹簧          | SPRING                       | 1         |
| 52       | 40208010       | 挡圈          | THRUST COLLAR                | 1         |
| 53       | 402S11022      | 螺钉          | SCREW                        | 2         |
| 54       | 40202030       | 松线柱         | TENSION RELEASE ROD          | 1         |
| 55       | P03030         | 销3×18       | SPRING PIN                   | 1         |
| 56       | 201S14002      | 螺钉          | SCREW                        | 1         |
| 57       | 40213009       | 二眼线钩        | THREAD EYELET                | 1         |
| 58       | 40213010       | 右线钩         | FRAME THREAD GUIDE           | 1         |
| 59       | 206S11002      | 螺钉          | SCREW                        | 1         |
| 60       | 40212070       | 针杆过线钩       | NEEDLE BAR THREAD GUIDE      | 1         |
| 61       | 402S11003      | 螺钉          | SCREW                        | 1         |
| 61-1     | W01013         | 垫圈          | WASHER                       | 1         |
| 62       | 40213011       | 第二紧线钩       | TENSION THREAD GUIDE         | 1         |
| 63       | 40213012       | 挑线过线钩       | TAKE-UP THREAD GUIDE         | 1         |
| 64       | 402S16017      | 螺母          | NUT                          | 2         |
| 65       | 40203033       | 定位架         | POSITION BRACKET             | 1         |

15. 给油装置关系 / LUBRICATION MECHANISM COMPONENTS



| 序号<br>NO | 件号<br>Part NO. | 名称           | Description                    | 数量<br>Qty |
|----------|----------------|--------------|--------------------------------|-----------|
| 1        |                |              |                                | 0         |
| 2        | 40223017       | 回油毡          | OIL RETURN FELT                | 1         |
| 3        | 40221003       | 回油管(长度630mm) | OIL RETURN TUBE                | 1         |
| 4        | 40212071       | 油管压板         | CABLE HOLDER                   | 1         |
| 5        | 402S11003      | 螺钉           | SCREW                          | 1         |
| 6        |                |              |                                | 0         |
| 6-1      | 402S11003      | 螺钉           | SCREW                          | 4         |
| 8        | 40212072       | 储油器          | OIL RECEIVER                   | 1         |
| 9        | 40223019       | 油毡           | OIL FELT                       | 2         |
| 10       | 402S11003      | 螺钉           | SCREW                          | 2         |
| 10-1     | 206S11002      | 螺钉           | SCREW                          | 5         |
| 11       | 4021207300     | 盛油架          | OIL RECEIVER                   | 1         |
| 12       | 4020902600     | 调节润滑螺钉座组件    | OIL ADJUSTING SCREW BASE       | 1         |
| 13       | 4022000100     | 油泵座组件        | OIL PUMP                       | 1         |
| 14       | 40225012       | 油泵驱动蜗轮       | OIL PUMP DRIVING WORM GEAR     | 1         |
| 15       | 201S14002      | 螺钉           | SCREW                          | 2         |
| 16       | S05003         | 螺钉M5×10      | SCREW                          | 2         |
| 17       | -----          |              |                                | 0         |
| 18       | -----          |              |                                | 0         |
| 19       | -----          |              |                                | 0         |
| 20       | 40227035       | 弹簧           | SPRING                         | 1         |
| 21       | 40212076       | 油泵板          | OIL PUMP PLATE                 | 1         |
| 22       | -----          |              |                                | 0         |
| 25       | 40212077       | 油罩           | OIL SHIELD                     | 1         |
| 26       | 40212078       | 油罩           | OIL SHIELD                     | 1         |
| 27       | 40212079       | 油罩           | OIL SHIELD                     | 1         |
| 28       | 40201017       | 皮带罩          | BELT GUIDE                     | 1         |
| 29       | 402S11003      | 螺钉           | SCREW                          | 2         |
| 30       | 40227036       | 皮带罩安装夹       | BELT GUARD LATCH               | 1         |
| 31       | 40212080       | 垫片           | BOTTOM GUIDE                   | 1         |
| 32       | 40222025       | 橡胶轴套         | RUBBER BUSHING                 | 2         |
| 46       | 40201018       | 油盘组件         | MACHINE BASE ASM.              | 1         |
| 46-1     | 40226043       | 传动销座         | DRIVING PIN BASE               | 1         |
| 47       | 300843         | 油盘(喷漆)       | OIL RESERVOIR                  | 1         |
| 48       | 402S30046      | 导销           | GUIDE PIN                      | 2         |
| 49       | 40222026       | 橡胶缓冲垫        | RUBBER CUSHION                 | 4         |
| 50       | 402S11003      | 螺钉           | SCREW                          | 4         |
| 51       | 40201020       | 铰链座300849    | HINGE HOLDER                   | 2         |
| 52       | P03031         | 销P6×28       | PIN                            | 2         |
| 53       | S05016         | 螺钉M6×25      | SCREW                          | 4         |
| 54       | 40228014       | 垫圈           | WASHER                         | 4         |
| 55       | 402S11026      | 螺钉           | SCREW                          | 1         |
| 56       | 40222027       | 密封垫          | OIL DRAIN CAP GASKET           | 1         |
| 58       | 402S11035      | 螺钉M8×20      | SCREW                          | 1         |
| 59       | 402S16003      | 螺母           | NUT                            | 1         |
| 60       | 402S30047      | 止动螺钉         | STOP SCREW                     | 1         |
| 61       | 402S16025      | 螺母           | NUT                            | 1         |
| 62       | 401S13001      | 螺钉           | SCREW                          | 1         |
| 63       | 40202036       | 起动架轴         | STARTING LINK SHAFT            | 1         |
| 64       | 402S14006      | 螺钉           | SCREW                          | 2         |
| 65       | 40201021       | 起动架          | STARTING LINK                  | 1         |
| 66       | 40201022       | 起动杆          | STARTING LEVER                 | 1         |
| 67       | 40227037       | 起动杠杆压簧       | SRARTING LEVER PRESSURE SPRING | 1         |
| 68       | -----          | 拨叉传动销        |                                | 0         |
| 69       | -----          | 橡胶套          |                                | 0         |
| 70       | 40222028       | 油盘缓冲垫        | MACHINE BASE FELT PAD          | 4         |
| 71       | 402S30048      | 油盘螺栓         | MACHINE BASE SCREW STUD        | 4         |
| 72       | 40228019       | 垫圈           | WASHER                         | 4         |
| 72-1     | H05013         | E型挡圈         | E-WASHER                       | 1         |
| 73       | 4022604400     | 传动销组件        | DRIVING PIN ASM.               | 4         |
| 74       | 402S16024      | 螺钉           | SCREW                          | 3         |
| 75       | -----          |              |                                | 0         |
| 76       | -----          |              |                                | 0         |
| 77       | 40226039       | 连接销          | CONNECTION STUD                | 2         |
| 77-1     | 40222031       | 橡胶垫圈         | RUBBER WASHER                  | 2         |
| 78       | -----          |              |                                | 0         |
| 80       | 40212081       | 油管固定板        | PIPE RETAINER                  | 1         |
| 80-1     | 206S11002      | 螺钉           | SCREW                          | 2         |
| 81       | 40211012       | 漏斗           | FUNNEL                         | 1         |
| 86       | 40212082       | 油管导架         | PIPE GUIDE                     | 1         |
| 86-1     | 206S11002      | 螺钉           | SCREW                          | 2         |
| 87       | 40212099       | 油线固定夹        | OIL WICK LATCH                 | 1         |
| 88       | 20626004       | 油线销          | OIL WICK PIN                   | 1         |
| 89       | 401S16002      | 螺母           | NUT                            | 8         |

## 16. 减速机关系 / SPEED TRANSMITTER COMPONENTS



| 序号<br>NO | 件号<br>Part NO. | 名称        | Description                       | 数量<br>Qty |
|----------|----------------|-----------|-----------------------------------|-----------|
| 1        | 4023501000     | 皮带张紧轮座组件  | TENSION PULLEY ASM.               | 1         |
| 2        | 40212083       | 皮带张紧轮座    | TENSION PULLEY BRACKET            | 1         |
| 3        | 402S16003      | 螺母        | NUT                               | 1         |
| 4        | 40212084       | 张紧杆       | TENSION LEVER                     | 1         |
| 5        | 40227038       | 定位爪拉簧     | NIPPER BAR ACTUATING LEVER SPRING | 1         |
| 6        | 40212085       | 定位爪       | FIXING PAWL                       | 1         |
| 7        | 402S20029      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 8        | 40212086       | 棘爪        | RATCHET                           | 1         |
| 9        | 409S11008      | 螺钉        | SCREW                             | 2         |
| 10       | 40208011       | 隔套        | LEVER COLLAR                      | 1         |
| 11       | 40227039       | 转距弹簧      | TENSION SPRING                    | 1         |
| 12       | 40205018       | 张紧轮连杆     | TENSION PULLEY LINK               | 1         |
| 13       | 402S20031      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 14       | B04014         | 轴承6202-2Z | BEARING                           | 1         |
| 15       | 40235011       | 皮带张紧轮     | TENSION PULLEY                    | 1         |
| 16       | 402S20030      | 轴位螺钉      | HINGE SCREW                       | 1         |
| 17       | S05033         | 螺钉M6×12   | SCREW                             | 2         |
| 18       | 40228020       | 垫圈        | WASHER                            | 3         |
| 19       | 402S30049      | 螺钉        | SCREW                             | 3         |
| 20       | 40201023       | 拨叉传动组件    | SHIFTER DRIVING ASM.              | 1         |
| 21       | 40201024       | 变速器支架     | SPEED TRANSMITTER BRACKET         | 1         |
| 22       | 40235012       | 平带        | BELT                              | 1         |
| 23       | S05033         | 螺钉        | SCREW                             | 2         |
| 24       | 40228021       | 垫圈        | HIGH SPEED WASHER FOR BEARING     | 1         |
| 25       | 402S30057      | 止动螺钉      | STOP SCREW                        | 1         |
| 25_1     | 40211018       | 尼龙垫       | NYLON GASKET                      | 1         |
| 26       | 409S16020      | 螺母        | NUT                               | 1         |
| 27       | 40201028       | 拨叉限位器支架   | SHIFTER STOPPER BRACKET           | 1         |
| 28       | 402S30059      | 螺钉        | SCREW                             | 2         |
| 29       | B04014         | 轴承        | BEARING                           | 2         |
| 30       | H01010         | 挡圈35      | RETAINING RING                    | 2         |
| 31       | 40235013       | 增速带轮      | ACCELERATING PULLEY               | 1         |
| 32       | 402S14001      | 螺钉        | SCREW                             | 2         |
| 33       | 40235014       | 高速带轮      | HIGH-SPEED PULLEY                 | 1         |
| 34       | B04010         | 轴承        | BEARING                           | 2         |
| 35       | 40235015       | 低速带轮      | LOW-SPEED PULLEY                  | 1         |
| 36       | 40202033       | 变速轴       | SPEED TRANSMITTER SHAFT           | 1         |
| 37       | 40208012       | 隔套        | SLEEVE                            | 1         |
| 39       | S05028         | 螺钉        | SCREW                             | 2         |
| 39_1     | 41228002       | 垫圈        | WASHER                            | 2         |
| 40       | 40227043       | 拨叉拉簧      | SHIFTER TENSION SPRING            | 1         |
| 41       | 4020102700     | 拨叉底座组件    | SHIFTER BASE ASM.                 |           |
| 42       | 40201029       | 拨叉底座      | SHIFTER BASE                      | 1         |
| 43       | 409S16020      | 螺母        | NUT                               | 3         |
| 44       | 40227042       | 拨叉凸轮弹簧    | SHIFTER CAM SPRING                | 1         |
| 45       | 409S16012      | 螺母        | NUT                               | 2         |
| 46       | 402S30056      | 拨叉张紧拉簧螺钉  | SCREW                             | 1         |
| 47       | 40204025       | 拨叉传动臂     | SHIFTER DRIVING ARM               | 1         |
| 48       | 402S20033      | 轴位螺钉      | HINGE SCREW                       | 3         |
| 49       | 40226045       | 滚轮销       | ROLLER STUD                       | 1         |
| 50       | 40209029       | 滚子        | CAM ROLL                          | 1         |
| 51       | 402S11032      | 螺钉        | SCREW                             | 1         |
| 52       | 40212091       | 拨叉安装板     | SHIFTER INSTALLING PLATE          | 1         |
| 53       | 402S20034      | 铰链螺钉      | HINGE SCREW                       | 2         |
| 54       | 40204026       | 拨叉连架臂     | SHIFTER HOLDING ARM               | 1         |
| 55       | 40212092       | 变速拨叉      | SPEED TRANSMITTER SHIFTER         | 1         |
| 56       | 402S11033      | 螺钉        | SCREW                             | 2         |
| 57       | 402S30053      | 拨叉销螺钉     | SHIFTER PIN SCREW                 | 1         |
| 58       | 409S16020      | 螺母        | NUT                               | 1         |
| 59       | 40212093       | 拨叉凸轮安装架   | SHIFTER CAM MOUNTING              | 1         |
| 60       | 409S11010      | 螺钉        | SCREW                             | 2         |
| 61       | 40210009       | 拨叉凸轮      | SHIFTER CAM                       | 1         |
| 62       | 402S30054      | 挂簧螺钉      | SUSPENSION SCREW                  | 1         |
| 77       | 40235016       | 马达轮       | MOTOR PULLEY                      | 1         |
| 78       | 40235018       | 马达轮       | MOTOR PULLEY                      | 1         |
| 79       | 402S14001      | 螺钉        | SCREW                             | 2         |
| 80       | 201S14002      | 螺钉        | SCREW                             | 1         |
| 81       | H05022         | 卡簧        | "C"CLIP                           | 2         |