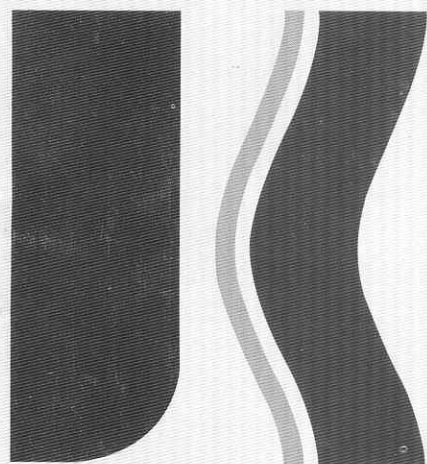


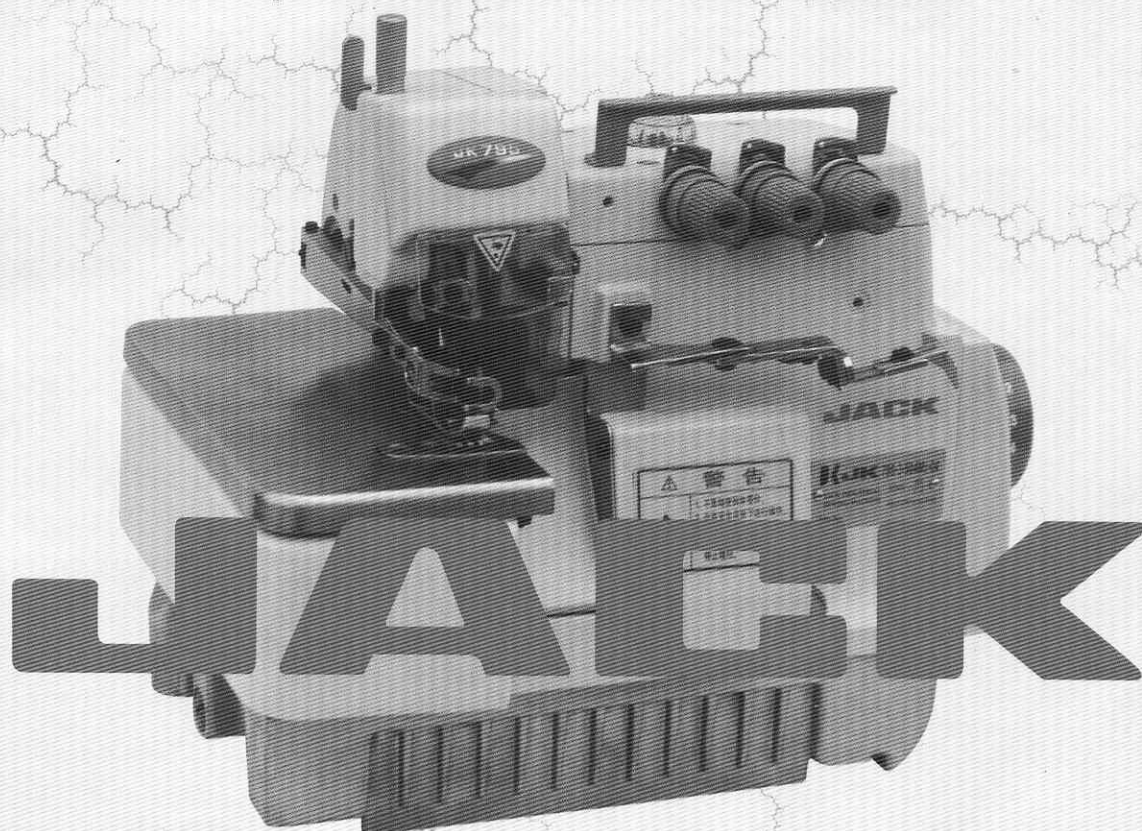


JK-795 系列
Series

超高速包缝机

Super High-speed Overlock
Sewing Machine

零件样本 · 使用说明书
Operation Manual & Parts Book



JACK - ORIGINAL

27 Solhas

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壹、致使用者：图1.2

我们非常感谢您使用本公司出品的超高速直针锁边缝纫机（拷克车）。

请详细阅读此说明书，将使您更了解本机器独特的性能及正确的使用的方法，进而提高您缝制的效果及品质。

首先请您注意：请先注入润滑油及确认马达的转向为顺时针方向，才可以开动本机器。

TO THE OPERATORS

THANK you very much for using our super High Speed, Straight Needle, Overlock/Safety Stitch Machine Before operating this machine, please study this book thoroughly, Understand the functions and features of the machine Then it will help you to increase. Your sewing efficiency and quality.

ATTENTION: Because this is an super high speed machine. DO not run it before filling. Oil and/making sure the correct turning direction of motor.

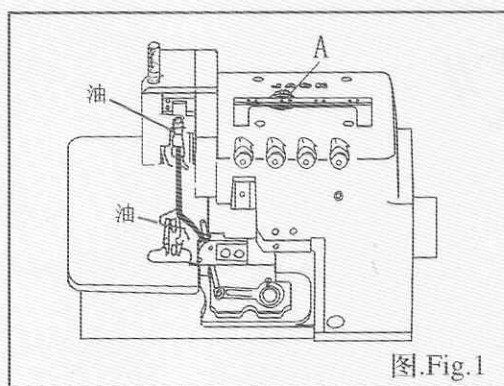


图.Fig.1

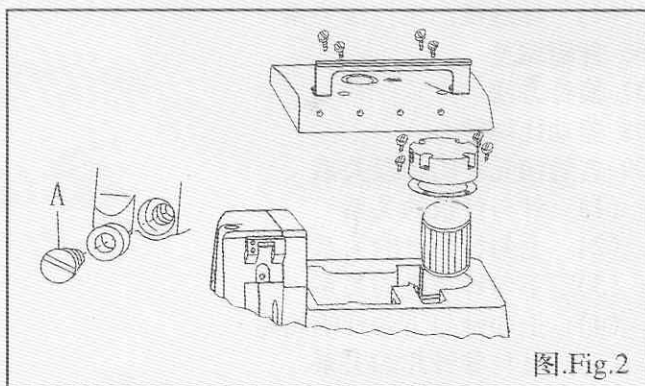


图.Fig.2

贰、机器安装

- (1) 依本机所附桌板裁制图及零件组合图所列的配件，依序安装防震机座铝板半沉式时，机台针板面与桌板面的距离为100mm，全沉式为5mm。
- (2) 马达启运踏板装左边，抬压脚踏板则装于右边。
- (3) 按零件图示装置废料槽及线架
- (4) 注意马达的转向为顺时针方向，皮带的松紧度以用手指向内压下缩100mm为宜，皮带轮与缝台转速请参照表（1）。但常用转速就放为第一档为宜。

How TO INSTALL THE MACHINE

- (1) Install the machine according to the table cut-out diagram, Cushion Rubber and Rest Board as enclosed. In case of semi-submerged, the distance between Needle plate top surface and Table Top is about 100mm, and for fully-submerged is about 5mm.
- (2) Setting the pedal of clutch motor to the left side and the pedal of presser foot lift at right side.
- (3) Install the cloth waste chute, thread stand as parts list.
- (4) Be sure the motor turning direction is clockwise. And the belt can be pressed inwards about 10mm.

NOTE: The dimensions of motor pulley and sewing speed are show in Table 1.

Tab.1

Machine speed (S.P.M)	Motor pulley diameter (mm)	
	60Hz	50Hz
5500	90	110
6000	95	115

新机器的启用规定

新机器在最初启用四个星期内，请用低于最高速度20%的速度运转，然后换新的润滑油既可运转到最高速度。

HOW TO OPERATE THE NEW MACHINE

Please run the new machine in the first four at 20% less speed than maximum. Then replace the new oil and thereafter the machine may be operated up to maximum speed.

叁、润滑油的注入与更换

(1) 润滑油的注入 图1

- 将螺丝A旋开，以包装箱内所附的超高速润滑油或选用MOBIL#10或AGIP等相当的机油加入，使油面处于油标两刻度线之间为好，然后再锁紧螺丝A。
- 开箱新机器或久置未使用重新要用时，请在针棒，上勾针台等加油润滑。

(2) 润滑油的更换 图2

- 将螺丝A放松旋开，使油完全排出后再锁紧。
- 为延长本机器的寿命，请于开始使用四个星期更换新油后约四个月更换一次。
- 本机器特别装有滤油器，约每使用一个月后卸下清洗，必要时更换新品。

(3) 针的冷却油

- 使用油：硅油（SILICON OIL）

LUBRICATION AND DRAINAGE

(1) Lubrication Fig.1

·Remove Screw A and fill in enclosed ultra high speed lubricate oil (or similar to Mobil# 10,Esso#32) until the oil surface between two lines of oil Level Sight Window , Then replace Screw A.

·When the machine is operated for the first time it was idle for a long time ,please be sure to oil the top of the needle holder , guide , upper looper guide etc. before operating the machine.

(2) Drainage Fig.2

·Remove Screw A and drain out the oil then replace Screw A.

·For keeping the good lubrication and machine life. please replace the new oil when the new machine has been operating over four weeks, And after that , change oil every four months.

·This machine has been fixed with oil filler .please clean it every month or replace a new one if necessary .

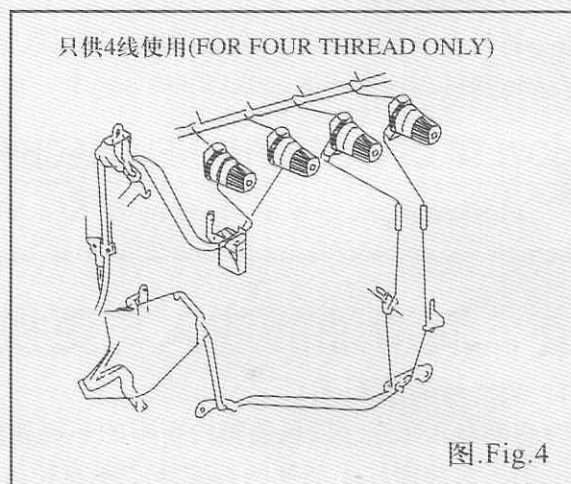
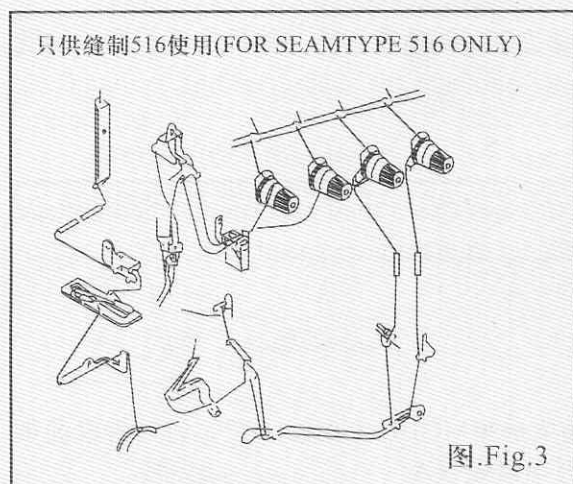
(3) Needle Cooling Lubrication-Silicon oil.

肆、穿线方法 图3.4

请确实按照图示各种不同缝合形式穿线，错误的穿线将引起断线，跳针或车缝不平坦等现象。

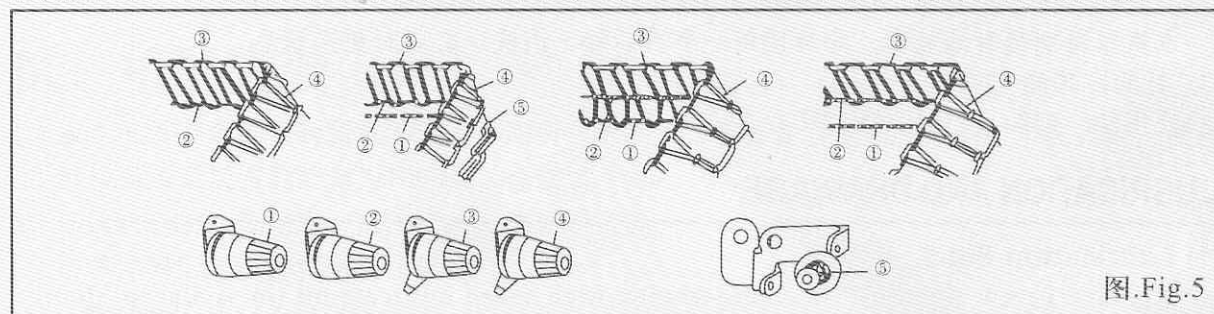
THREADING THE MACHINE FIG3.4

Refer to the sewing type you need for correct threading. Any incorrect threading may cause thread break, uneven stitches or skip stitches etc.



伍、控线调整

控线强弱必须根据缝合材料种类，厚薄，线，针距及包边宽度等的不同而做不同的调整。

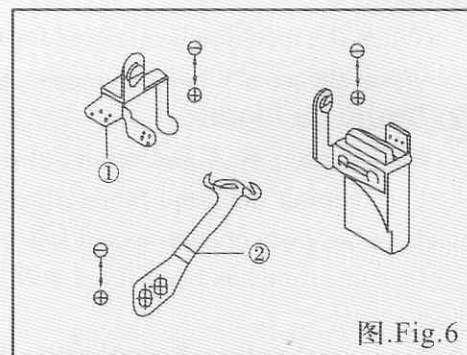


(1) 调整钮的控线关系 图5

- 第一调整钮控制双环针线或左边拷克针线。
- 第二调整钮控制包边针线
- 第三调整钮控制上勾针线
- 第四调整钮控制下勾针线
- 第五调整钮控制双环勾针线

(2) 针线控线关系 图6

- 在缝合方式504，512，514时，将①②移至最下端，
- 缝合方式503及505时，将①②移至最上端。



· (+)表示增加针线强度, (-)表示减少针线强度。

(3) 勾针控制关系 图7

· 在缝合方式为512, 504当上勾针移至最左时, 将①及②调整至实线位置。若缝合方式为503, 505, 514及上勾针移至最左时, 将①及②调整至虚线位置。

· 估定线导板③如下:

A点: 尼龙伸缩线

B点: 拷下摆

C点: 缝合方式512

· 固定线导板④如下:

D点: 尼龙伸缩线

E点: 拷下摆

⊕方向为缝合线较多,
反之较少。

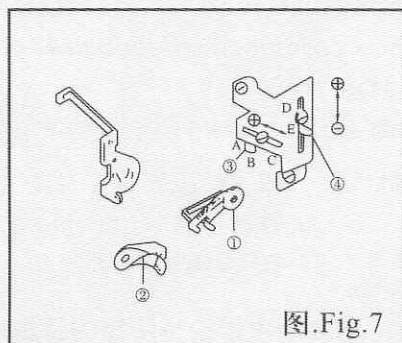


图.Fig.7

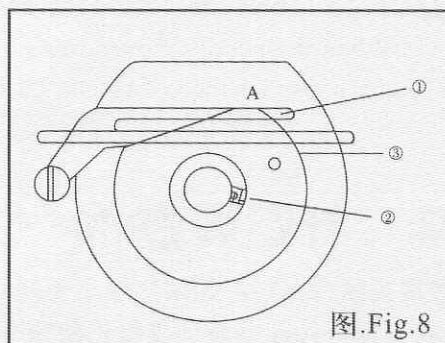


图.Fig.8

(4) 环缝线凸轮控线关系 图8

正确的环线凸轮位置是当针提升至最高点时, A点恰好在勾针线导板①的表面, 放松凸轮螺钉②轮动凸轮③向逆时针方向则勾针收线较快。

TUREAD TENSION

The thread tension be adjusted according to sewing fabric, thickness, sewing thread, seam width stitch length etc. Therefore the pressure of the Tension Nuts or Thread Guides must be adjusted in each individual case.

(1) Tension Nut Adjustment.Fig.5

- The tension Nut ① controls the double chain needle thread or left side overlock needle thread.
- The Tension Nut ⑤ controls the double chain looper thread.
- The Tension Nut ② controls the overlock needle thread.
- The Tension Nut ③ controls the upper looper thread.
- The Tension Nut ④ controls the lower looper thread.

(2) Needle thread control.Fig.6

· In case of sewing type 504, 512, &514, push thread guide ① and ② to lowest point. and up to highest point of sewing type 503,505.

Note: the ⊕ direction is for more needle thread tension, otherwise it is for less needle thread tension.

(3) Looper thread control.Fig.7

· For sewing type 512, when upper looper is extremely left, push take-up ① and ② at the position as the chain line.

· In case of sewing type 503 and 505, when upper looper moves to lowest, set take-up ① and ② at the position as the continuous line.

· Adjust thread guide ③ as follows:

- a) Point A for stretchy thread is used.
- b) Point B for seaming and blind stitch hemming.
- c) Point C for seaming type 512.

· Adjust thread guide ④ as follow,

- d) Point D for stretchy thread is used.
- e) Point E for seaming and blind stitch hemming.

Note: The direction is for more thread in sewing seam, and the direction is for less thread in sewing seam.

(4) Chain looper thread cam control.Fig.7

When the needle moves to its highest position, the right corner of the thread cam ③ matches with the upper surface of thread guide bracket ①.

Screw ② and adjust the thread cam ③ as clockwise is late for timing of looper thread cam.

陆、针距调整 图9 表2

通常按缝合布料，差动比等之不同而调整

·持续压下按钮并转动皮带轮使钮卡住，再转动皮带轮至所需的针距后放开此按钮。

STITCH LENGTH ADJUSTMENT FIG.9TAB2

The stitch length adjustment is made according to the sewing fabric , differential feed ratio etc.

- Keep pushing the Push Button enter deep inside .
- Keep pressing the Push Button and match the desired stitch length which is show on the pulley with the indicating point of Belt Cover.

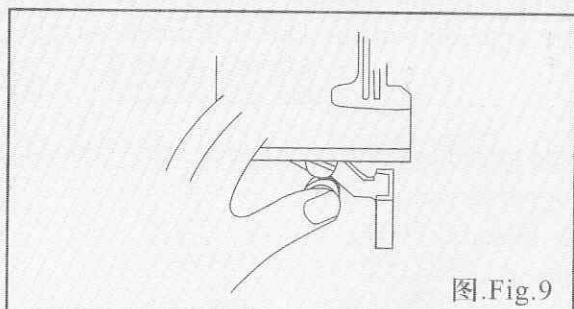


图.Fig.9

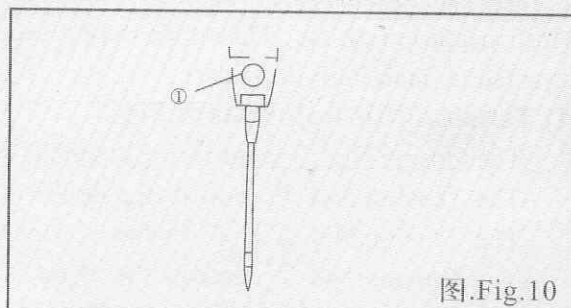


图.Fig.10

Tab.2

最大辨差率 Maxi diff ratio	机型 Machine type	带轮到度 Pulley scale						
		1	2	3	4	5	6	7
1:2	Seaming	1	1.5	2	2.5	3	3.5	3.8
1:3	Shirring	0.7	1	1.4	1.7	2	2.3	2.5
1:1.3	Serging	1.6	2.3	3.1	3.9	4.7	5.4	5.9
1:4	Special	0.6	0.9	1.2	1.5	1.8	2.1	1

柒、换针 图10

- 使用DC × 27或同规格的针
- 旋开螺丝①并取下针
- 将新针插至针孔最底端，并使针的长沟面向自己。
- 固定螺丝①。

NEEDLE REPLACEMENT FIG.10

- Please use DC × 27 or equivalent needle size.
- Loosen Screw ① and remove the old needle .
- Insert the needle which long groove faces you and push it up deep into the needle hole until it stops and tighten Screw ① .

捌、差动比调整（主送料具与分送料具运动程比）图11表3

若主送料具的运动程大于分送料具运动程时，则布料车缝时伸张，反之则收缩。调整方法为放松螺丝①转动螺丝②顺时针方向时使布料伸张，反之则收缩，调整后再固定螺丝①。

注：当调整杆③的表面固定在刻划2时差动比为1:1，若将其固定在刻划2以上时，可使布料伸张至1:0.7。

DIFFERENTIAL FEED RATIO ADJUSTMENT(FIG.11TAB.3)

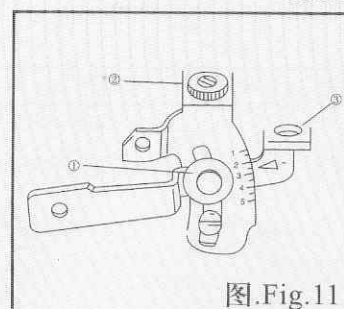
The differential feed ratio is the ratio of movements between Main Feed Dog and Differential Feed Dog , when the movement of Main Feed Dog is bigger than Differential Feed Dog , the fabric be stretched in sewing Otherwise the fabric be shrinked.

·Loosen Nut ① then turn Screw ② in clockwise for stretching the fabric. and in reverse direction for shrinking the fabric then tighten Nut ① .

NOTE: When the surface of adjusting Level ③ be set at the scale ② the differential feed ratio is 1:1, and if it be set over the scale its ratio can be adjustable up to 1:0.7 .

Tab.3

刻度 Scale		1	2	3	4	5
差动进料比率 Differential Feed ratio	1:3	---	1:0.7	1:0.9	1:1.1	1:13
	1:2	1:0.7	1:1	1:1.4	1:1.7	1:2
	1:3	1:1	1:1.5	1:2	1:2.5	1:3
	1:4	1:1.1	1:1.6	1:2.3	1:2.8	1:3.3

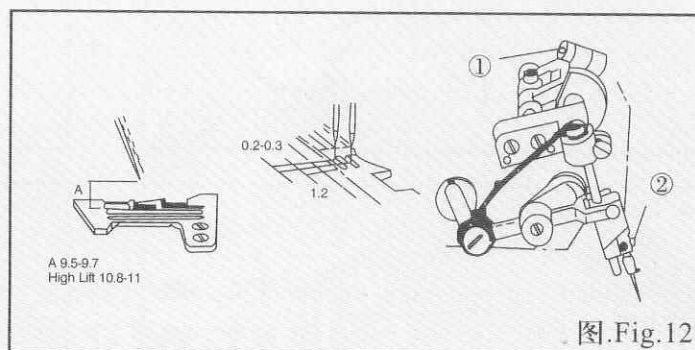


玖、各缝纫元件的相互关系

(1) 针与针板的关系 图12

·当针上升至最高时，针尖端（双针时以左针为准）于针板面距离，标准程机器为9.5-9.7mm（但高程机器为10.8-11.0mm）。双针时右针必须略比左针向前0.2-0.3mm，但右针与板沟前端距离1.2mm。

·放松针动连杆螺丝①使之能以手推动针座滑块。转动皮带轮使针插在针孔槽中央，必要时放松螺丝②以调



整针座。转动皮带轮使针到最高点后，轻敲针座滑块至正确针高度后锁紧螺丝。

(2) 上勾针与针的关系 图13

·当上勾针移至最左时，勾针尖端与针中心线约4.5-5.0mm，双针时其左边针中心线与勾针尖端约距5.5-6.0mm。

(3) 下勾针与针的关系 图14 图15

·当下勾针移至最左时，勾针尖端与针中心线（双针时以左针为准）的距离A标准程机构：3.2-3.4mm 高程机器：3.0-3.2mm

·当下勾针移到针中心线（双针时以左针为主）时，针与勾针的间隙为0-0.5mm。

(4) 上勾针与下勾针的关系 图16

·当上、下勾针相交会时，两勾针尽可能接近，但不可磨擦相撞，其间隙A点为0.5mm及B点为0.2mm。

(5) 针与导针片的关系 图17

·当下勾针尖刚好到针（双针时以左针为准）中心线时，针与后导针片A的间隙为0mm。

·当针移到了低点量，针与前导针板B的间隙为0.1-0.2mm。

(6) 环缝勾针与针的关系 图18

·当环缝勾针移至最左时勾针尖端与针中心线的距离为2.5mm。

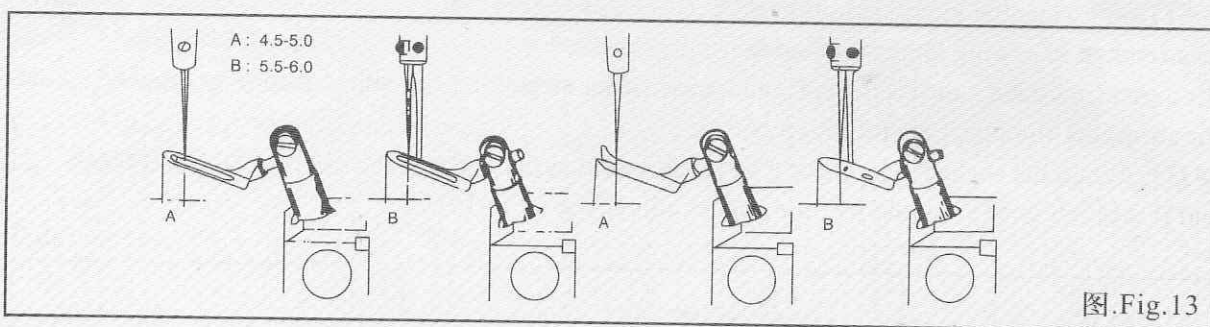


图.Fig.13

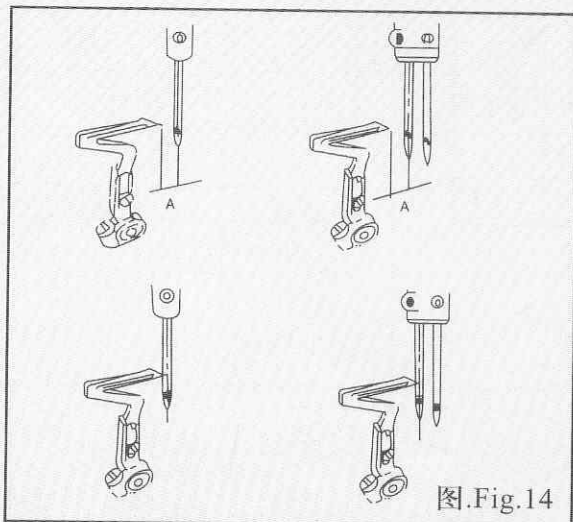


图.Fig.14

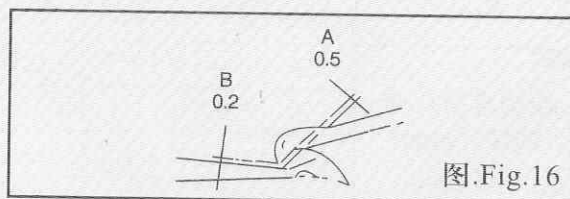


图.Fig.16

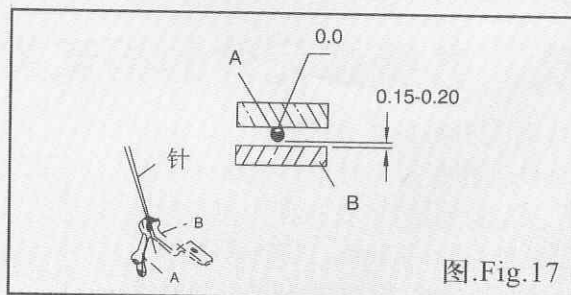


图.Fig.17

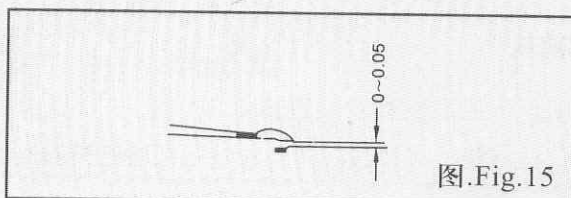


图.Fig.15

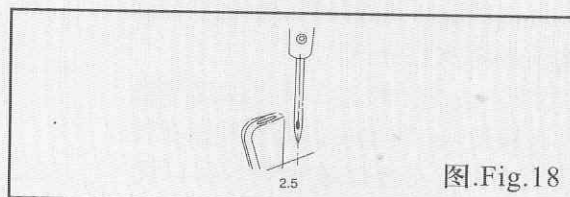


图.Fig.18

PARTS RELATION AND TIMING

(1) Needle and Needle Plate Fig.12

When the Needle moves to the highest position, the distance between needle point (left needle if two needle) and Needle Plate is 9.5-9.7mm for standard lift machine or 10.8-11.0mm for high lift machine. Each needle must center in each needle slot of Needle plate. The right needle must be ahead about 0.2-0.3mm than left needle. And the distance between the needle point (right needle if two needle).

To needle slot of Needle Plate or Presser Foot is 1.2mm.

- Slightly loosen Screw ① of Needle Drive Crank.
- Rotate the Pulley to check if needle center in each needle slot of Needle Plate. or you may loosen Screw ② and adjust Needle Holder .
- Rotate the Pulley for removing the needle to the highest position , tap the Needle Holder Guide until the correct needle height is obtained .
- Tighten Screw ① .

(2) Upper Looper (Spreader) and Needle Fig.13

·When the Upper (spreader) moves to the extremely left, the distance between the point of looper (spreader) and center line of needle is 4.5-5.0, for 1 needle (spreader) to center line of left needle is 5.5-6.0mm for 2 needle machine.

(3) Lower Looper and Needle Fig.14.15

·When the Lower Looper moves to the extremely left, the distance between looper point and center line of needle (left needle if 2 needle) is 3.4-3.6mm for high lift machine.

·When the Lower Looper moves to the center line of needle (left needle if 2 needle), the gap between needle and looper is 0-0.05mm.

(4) Upper Looper and Lower Lopper Fig.16

When the Upper and Lower Lopper is crossed.

(5) Needle and Needle Guard Fig.17

When the Lower Looper point is opposite the center line of Needle (left needle if 2 needle) , the gap between Needle and rear Needle Guard A is 0mm. when Needle moves to the lowest position, the gap between Needle and front Needle Guard B is 0.15-0.2mm.

(6) Chain Looper and Needle Fig.18

The Chain Looper must be fixed into the lowest position of its holder and when the Chain Looper moves to the extremely left, the distance between the looper point and center line of needle is 2.5mm.

拾、故障排除

断 针

序号	原因:	对策:
1	针安装错误	重新装针, 长勾面向您自己
2	针尺寸不合	选用合适布料和缝线的机针
3	针已变弯	更换新针
4	针与顶针片的关系错误	调整顶针片与针的关系
5	针与勾针的关系错误	调整勾针与针的关系
6	针未插入针板沟或压脚沟中央	重新装针板或针, 或调整压脚

NEEDLE BREAK

NO.	REASON	CORRECT
1	Needle installed wrong	Reset needle correctly
2	Wrong needle size	Use properly needle for fabric and thread
3	Needle is bended	Replace new needle
4	Wrong relation with Needle Guards	Readjust Needle Guard
5	Wrong relation with looper	Readjust looper
6	Needle does not center the needle slot of needle Plate or Presser Foot	Readjust the needle plate and presser point

断 线

序号	原因:	对策:
1	线品质不良	改用品质好的线
2	线粗细不均或比针孔大	换适宜的针与线
3	穿线错误	重新正确穿线
4	控线压力太强	调整控线强度
5	针安装错误	重新正确装针
6	线架过线错误	重新装线架使线能通过自如
7	针温度过高: (1)针冷却槽已无冷却油 (2)针导板装错	(1)加冷却油 (2)调整针导片
8	控线片已粗糙	用砂布拉滑后抛光
9	针与勾针的关系错误	调整针与勾针的关系
10	针、勾针、针板、针导板擦伤起毛头	磨去毛头或换新品

THREAD BREAK

NO.	REASON	CORRECT
1	Inferior quality of thread	Use good quality thread
2	Thread is thicker than Needle hole	Use proper Needle for fabric and thread
3	Wrong threading	Rethreading correctly
4	Thread tension is too strong	Readjust thread tension nut
5	Needle installed wrong	Reset needle correctly
6	Thread Stand installed wrong	Reset thread stand for threading smoothly
7	Over heat of Needle: (1).NO silicon oil (2)Wrong setting of Needle Guard	(1)fill in Silicone oil (2) Readjust Needle Guard
8	Thread Disc or Guide is burred	Grind off polish or replace new one
9	Wrong relation of Needle and Looper	Readjust Needle and Looper
10	Needle, Looper, Needle Plate and Guide is burred	Grind off , polish or replace new one

跳针

序号	原因:	对策:
1	针与勾针的关系错误	调整针与勾针的关系
2	穿线错误	重新正确穿线
3	针安装错误	重新正确装针
4	控线压力太强或太弱	调整控线的强度
5	勾针类端损坏起毛头	去除毛头或换新品
6	针变弯	换新品
7	顶针片安装错误	重新正确安装顶针片

SKIP STITCHES

NO.	REASON	CORRECT
1	Wrong relation of Needle and Looper	Readjust Needle and Looper
2	Wrong threading	Rethreading correctly
3	Needle installed wrong	Reset Needle correctly
4	Inadequate thread tension or tension too strong	Readjust Thread Tension Nut
5	Looper point is damaged	Replace new one
6	Needle is bended	Replace new one
7	Wrong installed Needle Guard	Readjust Needle Guard

松缝合

序号	原因:	对策:
1	穿线错误	重新正确穿线
2	线太粗	换适当尺寸的针
3	控线圈未压到线	调整控线圈适当压着线
4	针线已无硅油	添加硅油
5	针与勾针装错	重新正确安装

LOOSEN STITCHES

NO.	REASON	CORRECT
1	Wrong threading	Rethreading correctly
2	Thread is thicker than Needle hole	Use proper Needle
3	Tension Disc do not press thread properly	Reset Tension Disc Properly
4	Needle thread is not lubricated	Fill silicon oil
5	Wrong setting of Needle and Loopers	Readjust Needle and Loopers

缝合不均

序号	原因:	对策:
1	穿线错误	重新正确穿线
2	线架安装错误	重新装线架使线能通过自如
3	下刀安装错误	重新安装下刀
4	刀未能剪布整齐 (1)刀装错 (2)刀钝	(1)调整刀正确位置 (2)重新正确安装
5	过线孔擦伤	重新打光
6	针尖受损	换新针
7	送料具高度不适宜	调整正确高度
8	押具压力太强或太弱	调整押具压力强度

UNEVEN STITCHES

NO.	REASON	CORRECT
1	Wrong threading	Rethreading correctly
2	Thread Stand installed wrong	Reset Thread for threading smoothly
3	Lower Knife installed wrong	Readjust Lower Knife
4	Knives do not trim neatly (1)Knives installed wrong; (2) Dull lower Knife	Correct as follow (1)Readjust Knives; (2)Sharpen or replace new Knives
5	Thread Disc or Guide is burred	Grind off ,polish or replace new one
6	Needle Point is damaged	Replace new Needle
7	Inadequate heigh of Feed Dogs	Readjust Feed Dogs.
8	Inadequate thread tension	Readjust Thread Tension Nut

缝合起皱纹

序号	原因:	对策:
1	控线压力太强	重新调整控线强度
2	押具压力太强或太弱	调整押具压力强度
3	送料具太突出针板	调整送料具正确高度
4	刀无法快切	磨利刀片或换新品
5	差动送料未配合	调整适当差动送料
6	针太粗	用适宜布和线的针
7	包边宽度比针板舌狭窄	调整包边宽度或换针板舌

WRINKLED STITCHES

NO.	REASON	CORRECT
1	Thread tension is too strong	Readjust Thread Tension Nut
2	Inadequate pressure of Presser Foot	Readjust Presser Foot pressure
3	Inadequate height of Feed Dogs	Readjust Feed Dogs
4	Knives do not trim neatly	Readjust Knives or sharpen Knives
5	Differential feed is not matched	Readjust differential feed ratio
6	Needle is too thick	Use Proper Needle for fabric and thread
7	Seam width is too narrow against the chain - off finger of Needle Plate.	Readjust seam width or replace chain off finger.

环缝出线不顺原因

序号	原因:	对策:
1	押具安装错误	重新正确安装
2	勾针线凸轮运动时间配合不适当	调整适当凸轮方位
3	环缝勾针安装错误	重新正确安装
4	穿线错误	重新正确穿线
5	控线强度太大或太弱	调整适当控线强度
6	针与勾针的关系错误	调整针与勾针的关系
7	针板或押舌起毛边	用砂布或油石打光并抛光
8	控线片已粗糙	用砂布拉滑并抛光

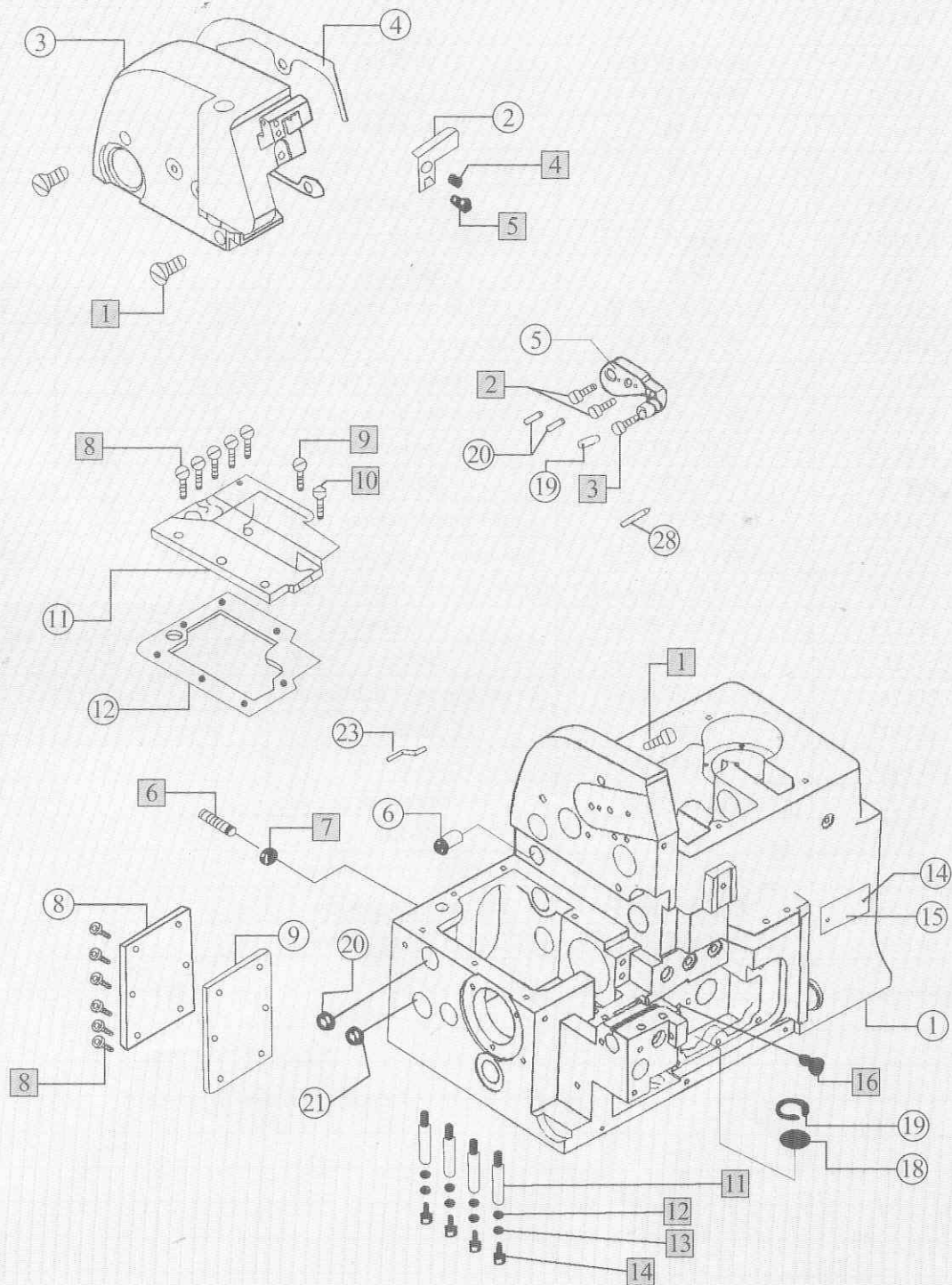
THREAD CHAIN DOES NOT COME OUT SMOOTHLY

NO.	REASON	CORRECT
1	Presser Foot installed wrong	Reset Presser Foot correctly
2	Inadequate timing of Looper Thread Cam	Readjust Looper thread Cam
3	Double Chain Looper installed wrong	Reset Double Chain Looper correctly
4	Wrong threading	Rethreading correctly
5	Inadequate or too strong thread tension	Readjust Thread Tension Nut
6	Wrong relation of Needle and looper	Readjust Needle and Looper
7	Needle Plate Thread Disc or Presser foot is burred	Grind off, polish or replace new one
8	Thread tension disk is rough	Polish thread tension disk

一、机壳部分 Frame Assembly

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	JK795-0101	机壳	Machine frame	1	1	1
2	KA04E-1	针线罩壳护板	Needle thread cover plate	1	1	1
3	JK795-0103	左上侧盖	Left upper cover	1	1	1
4	JK795-0104	左上侧盖纸垫	Left upper cover pad	1	1	1
5	KA09	针杆座	Needle plate	1	1	1
6	KA14	回油胶套	Rear oil adhesive	1	1	1
7	KA22	油封	Oil seal	1	1	1
8	KA25-1	后盖板	Rear cover	1	1	1
9	KA25-2	后盖板油封	Rear cover oil seal	1	1	1
10	KA26	油封	Oil cover	1	1	1
11	JK795-0111	盖板	Cover	1	1	1
12	KA28	油封垫	Oil cover washer	1	1	1
13	KA29	盖板垫	Cover washer	1	1	1
14	KA33	铆钉	Rivet	2	2	2
15	JK795-0118	机型牌	Machine model plate	1	1	1
16	KA38	塑料管	Plastic tube	1	1	1
17	KA39	圆柱销	Pin	2	2	2
18	KA40	滤油网	Oil screen	1	1	1
19	KA42	卡簧	Snap ring	1	1	1
20	KA21	油封I	Oil seal I	1	1	1
21	KA24	油封II	Oil seal II	1	1	1
22	240190	油量调节销	Oil amount adjusting pin	1	1	1
23	JK795-0123	回油铜管	Oil back cuprum tube	1	1	1
1	SK292	前罩螺钉	Front cover screw	3	3	3
2	SK290	针杆座螺钉	Needle plate screw	2	2	2
3	SK299	针杆座紧固螺钉	Needle plate set screw	1	1	1
4	SK216	针板罩壳护板顶丝	Needle thread cover plate top silk	1	1	1
5	SK357	针板罩壳护板紧固螺钉	Needle thread cover plate set screw	1	1	1
6	SK268	大盖轴调节螺钉	Main cover bearing regulate screw	1	1	1
7	NK26	大盖轴调节螺母	Main cover bearing regulate nut	1	1	1
8	SK257	后盖板螺钉	Rear cover screw	11	11	11
9	SK261	盖板螺钉	cover screw	1	1	1
10	SK280	盖板螺钉II	cover screw II	1	1	1
11	SK401	油盘连接螺钉	Oil pan join screw	4	4	4
12	WK23	油盘连接垫圈	Washer	4	4	4
13	SW02	油盘连接弹性垫圈	Elasticity washer	4	4	4
14	SK400	油盘连接内六角螺钉	Hexagon socket screw	4	4	4
15	SK272	螺钉	Screw	1	1	1
16	SK308	螺钉	Screw	1	1	1

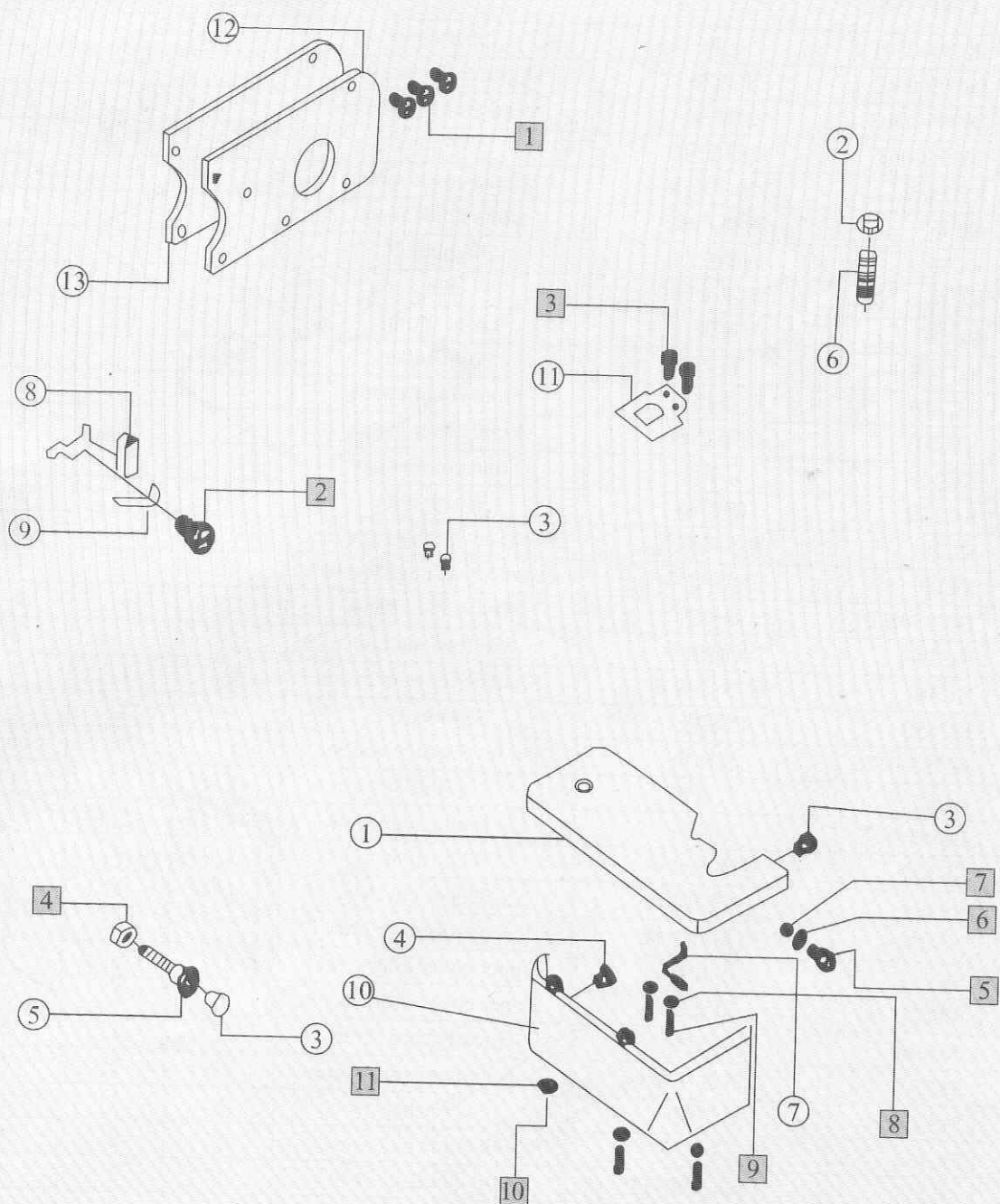
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二、缝台部分 Cloth Plate Assemblies

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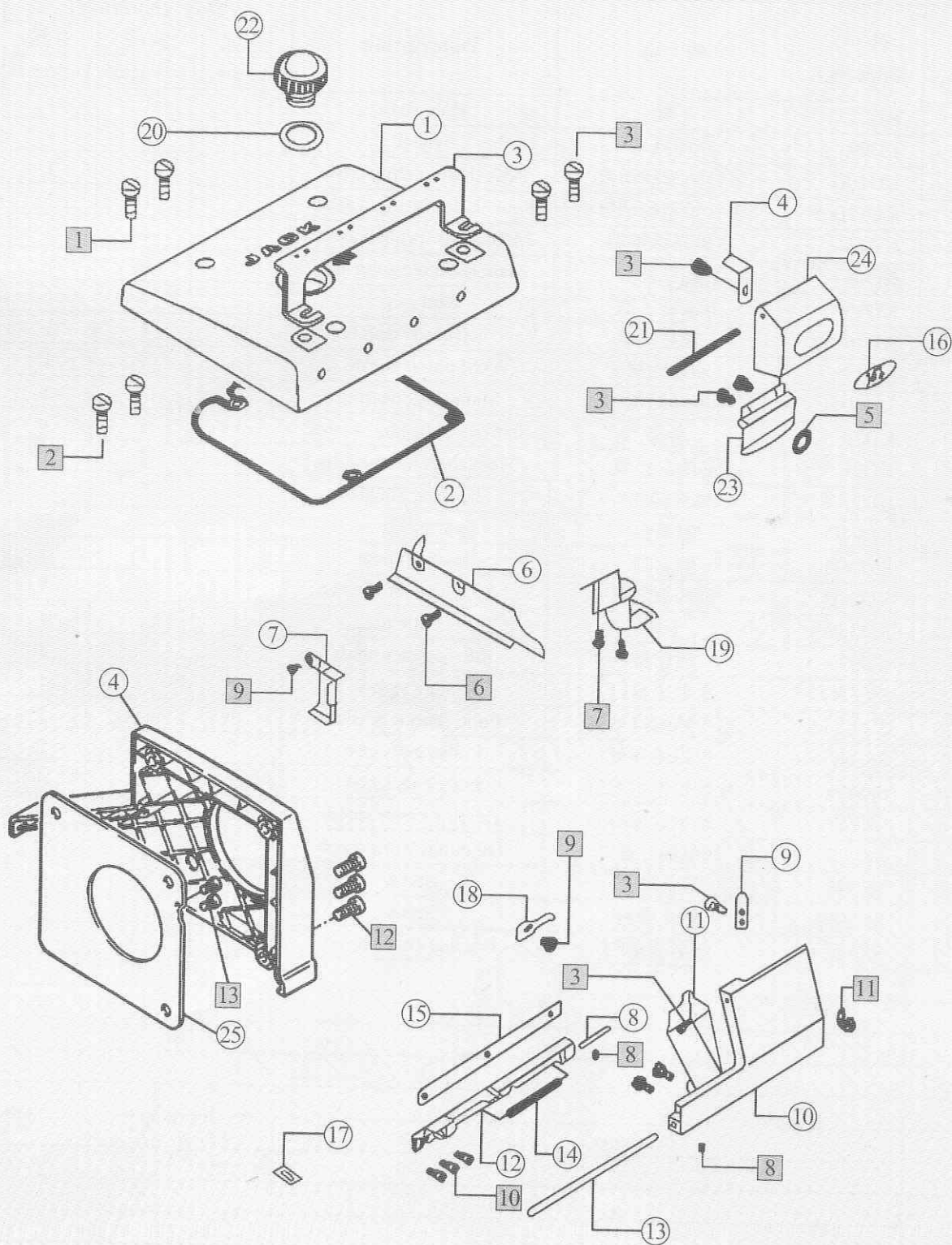
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三、罩壳部分 Cover Assemblies

序号 NO	件 号 Part NO.	名 称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	JK795-0301	上盖	Upper cover	1	1	1
2	JK795-0302	上盖垫	Upper cover washer	1	1	1
3	JK795-0303	过线架	Thread guide supporter	1	1	1
4	209550-PB	皮带轮罩	Belt cover	1	1	1
5	KC13	针线罩壳簧	Thread cover spring	1	1	1
6	KC15	缝料挡板	Cloth guide plate	1	1	1
7	KC17	挡油板II	Oil guide II	1	1	1
8	KC18	前罩架销	Pin	1	1	1
9	KC20	前罩簧片	Front spring	1	1	1
10	KC21E	前罩	Front cover	1	1	1
11	KC22B	前罩挡板	Front cover guard	1	1	0
	KC23B	前罩挡板	Front cover guard	0	0	1
12	KC24B	前罩架	Front cover hinge	1	1	1
13	KC25B	前罩销	Hinge pin	1	1	1
14	KC28	前罩架弹簧	Front cover hinge spring	1	1	1
15	KC29	前罩架垫	Front cover hinge washer	1	1	1
16	JK795-0316	商标牌	Trade mark plate	1	1	1
17	KC39-4	进油指示	Oil flow sindow	1	1	1
18	KC36	前罩挡板簧	Front cover snap guard	1	1	1
19	KC55B	挡油板I	Oil guard I	1	1	1
20	JK795-0320	油标垫	Oil level gauge washer	1	1	1
21	KC62	上罩销	Pin	1	1	1
22	JK795-0322	油标盖	Oil level gauge plate	1	1	1
23	KC69F	有机玻璃罩	Oil sight	1	1	1
24	KC61F	上罩	Upper cover	1	1	1
25	209551	机壳右盖板	Right frame plate	1	1	1
1	SK257	上罩长螺钉	Upper cover long screw	2	2	2
2	SK278	上罩短螺钉	Upper cover short screw	2	2	2
3	004009	过线架螺钉	Thread guard screw	2	2	2
4	SK233	上罩簧片螺钉	Upper cover spring screw	7	7	7
5	MA84	垫圈	Washer	2	2	2
6	SK262	缝台挡板螺钉	Cloth guide plate screw	2	2	2
7	SK238	挡油板螺钉I	Oil guard screw I	2	2	2
8	SK235	铰链销固定螺钉	Screw	3	3	3
9	SK250	铰链板卡簧螺钉	Screw	2	2	2
10	SK576	前罩架螺钉	Front cover hinge screw	3	3	3
11	EK03	卡簧	Snap spring	1	1	1
12	007176	皮带轮罩螺钉	Belt cover screw	3	3	3
13	007019	机壳右盖板螺钉	Right frame plate screw	2	2	2

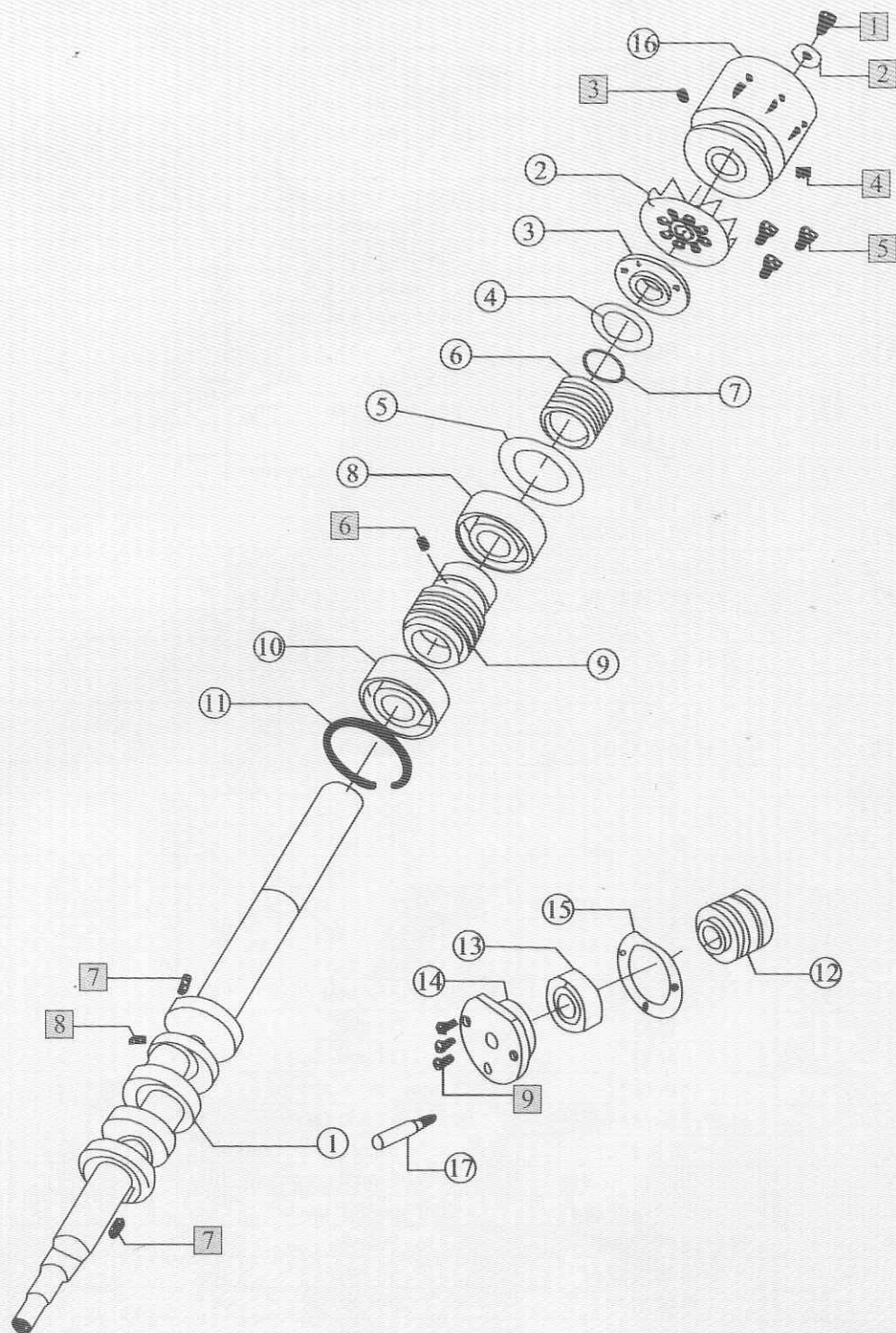
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四、主轴部分 Main Shaft Assemblies

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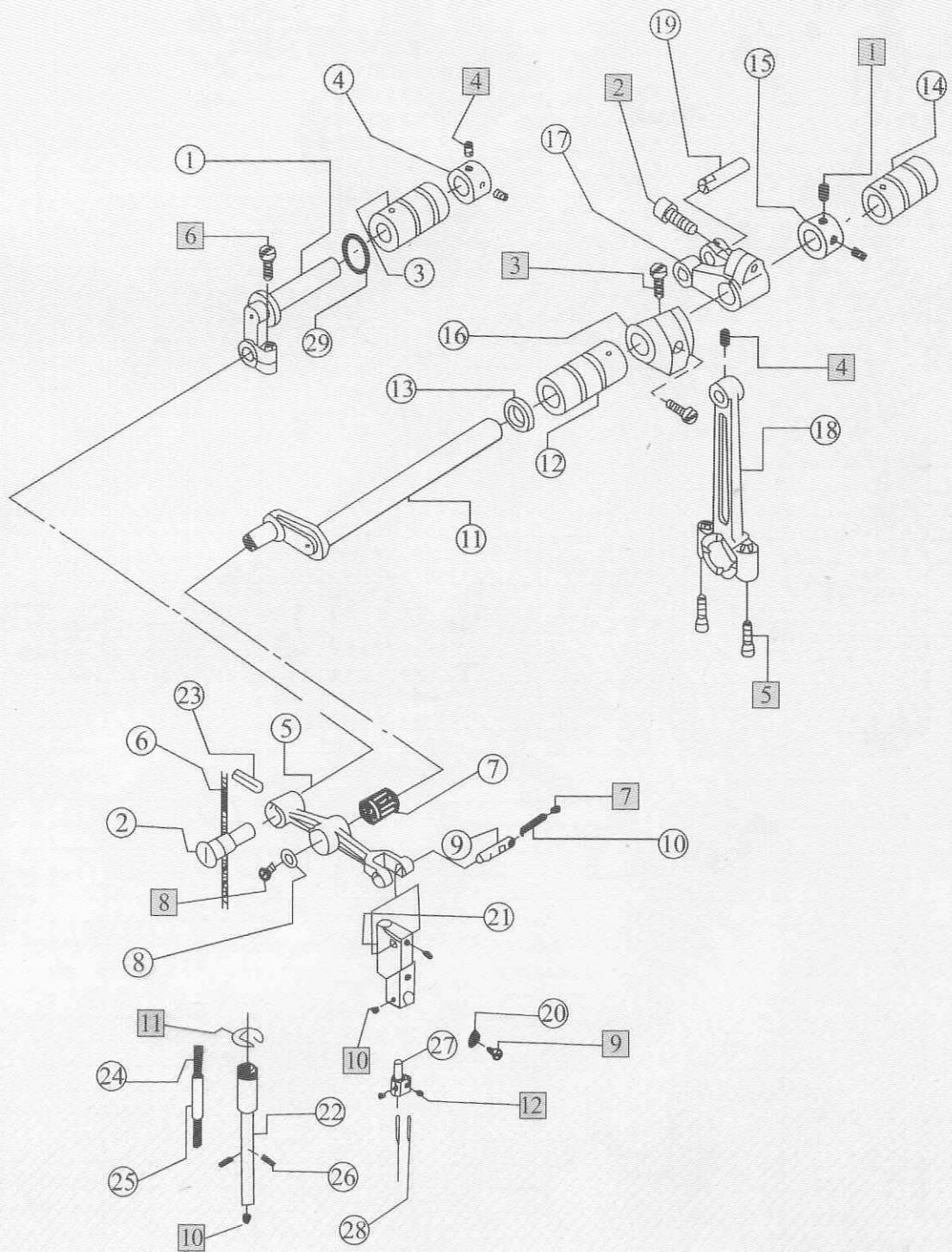
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五、针杆部分 Needle Bar Assemblies

序号 NO	件 号 Part NO.	名 称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KFO1F	针杆曲柄轴	Needle bar driving frame rock shaft	1	1	1
2	KF02	针杆曲柄销	Eccentric shaft	1	1	1
3	KF05	针杆轴后套筒	Needle bar shaft bushing back	1	1	1
4	KF07	挡圈	Snap ring	1	1	1
5	KF09	针杆传动曲柄	Throat driving crank	1	1	1
6	KF10F-E	油线	Oil wick	1	1	1
7	KF11	滚针轴承	Needle bearing	1	1	1
8	KF12	垫圈	Washer ring	1	1	1
9	KF14	针夹导线销	Throat clip guide ping	1	1	1
10	KF16	油线	Oil wick	1	1	1
11	KF17	针杆摆轴	Throat bar rock crank	1	1	1
12	JK795-0512	行针轴左套筒	Needle driving shaft bearing	1	1	1
13	KF19	密封圈	Seal ring	2	2	2
14	JK795-0514	行针轴右套筒	Needle driving shaft bearing	1	1	1
15	KF21	挡圈	Snap ring	2	2	2
16	KF23	针杆摆轴平衡块	Balance block	1	1	1
17	KF26	针杆摆轴曲柄	Needle bar frame rock shaft crank	0	1	0
	KF25	针杆摆轴曲柄	Needle bar frame rock shaft crank	1	0	1
18	KF28	针杆传动连杆	Needle bar connecting rod	1	1	1
19	KF30	针杆传动连杆销	Connecting link pin	1	1	1
20	KF31	垫圈	Washer ring	1	1	1
21	KF32	针夹导套	Throat clip guide bushing	1	1	1
22	KF33	针夹导杆体	Needle bar	1	1	1
23	KF34	毛毡	Oil felt	1	1	1
24	KF35	油线	Oil wick	1	1	1
25	KF35F-1	塑料管	Plastic tube	1	1	1
26	KF37	油线	Oil wick	2	2	2
27	KG142-E	针古	Needle clamp	0	1	0
	KG131-E	针古	Needle clamp	1	0	0
	KG153-E	针古	Needle clamp	0	0	1
	KG155-E	针古 (厚料)	Needle clamp (for thick)	0	0	1
28	DC*27	机针	Needle	1	2	2
29	KF38	油封	Oil seal	1	1	1
1	SK293	挡圈螺钉	Snap ring screw	2	2	2
2	SK612	针杆摆轴曲柄螺钉	Hexagon socket screw	1	1	1
3	SK291	平衡块螺钉	Balance block position screw	2	2	2
4	SK270	行针传动连杆顶丝	Frame rock shaft set screw	3	3	3
5	SK385	行针传动连杆螺钉	Shaft position screw	2	2	2
6	SK287	针杆曲柄紧固螺钉	Screw	1	1	1
7	SK204	油线堵油螺钉	Screw	1	1	1
8	SK212	垫圈螺钉	Screw	1	1	1
9	SK221	垫圈螺钉	Screw	1	1	1
10	SK216	顶针螺钉	Screw	3	3	3
11	EK01	卡簧	Snap ring	1	1	1
12	005292-HV	顶针螺钉	Screw	2	2	2

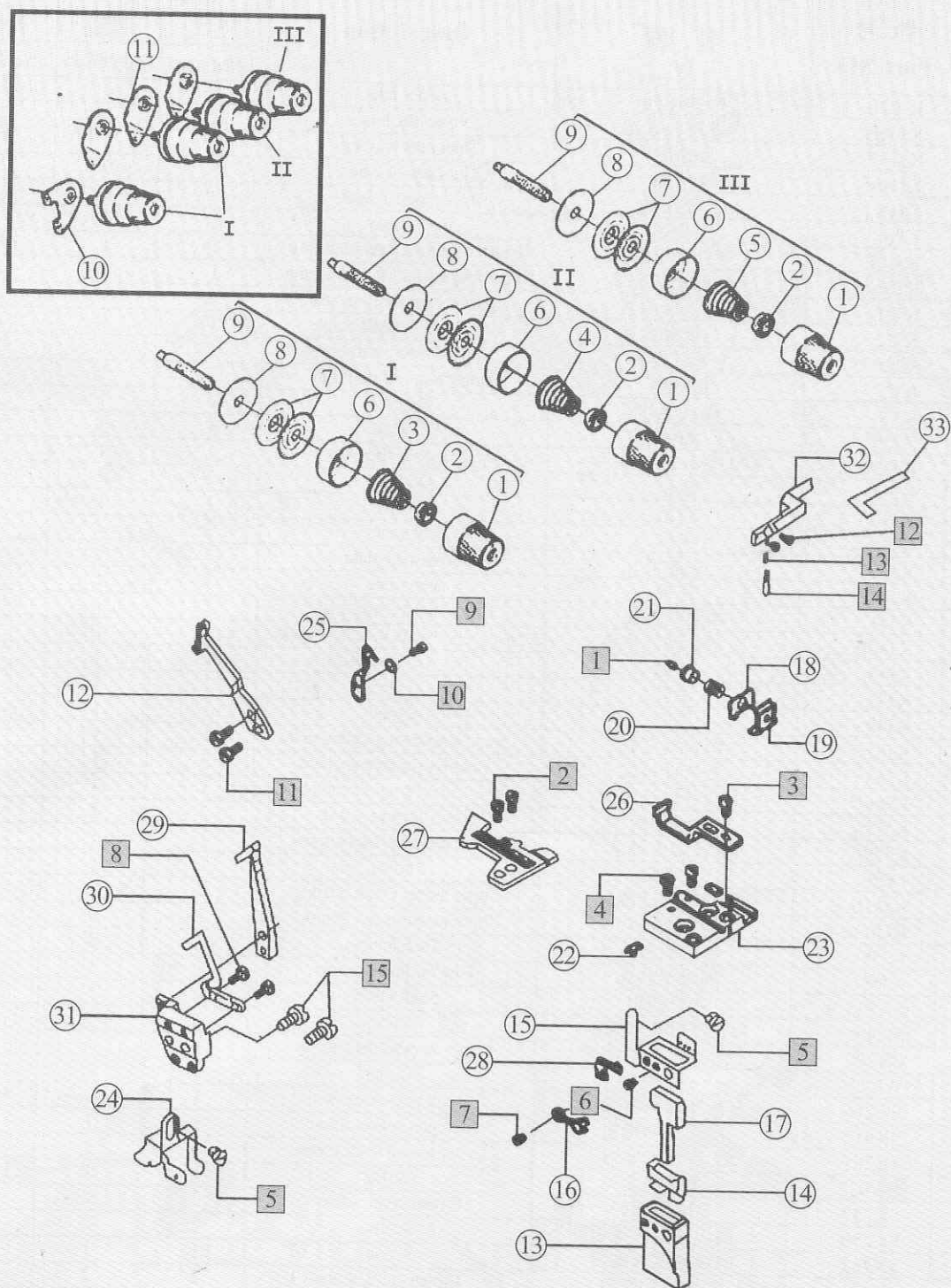
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六、过线部分 Thread Guide Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	208447-UA	调压螺母	Thread tension screw	3	4	4
2	208448	调压止动套	Thread tension spring	3	4	4
3	201037	调压簧	Thread tension spring	1	2	2
4	201068	调压簧	Thread tension spring	1	1	1
5	201086	调压簧	Thread tension spring	1	1	1
6	208450-UA	调压止动盖	Thread tension spring	3	4	4
7	210319	夹线片	Thread tension disc	6	8	8
8	208449	夹线片垫	Thread tension disc washer	3	4	4
9	005082A	夹线螺钉	Thread tension screw	3	4	4
10	209622	过线板	Thread guide	0	1	1
11	202849	过线板	Thread guide	3	3	3
12	KG11F	挑线板	Upper thread take-up	1	1	0
	KG60F	挑线板	Upper thread take-up	0	0	1
13	KG12	硅油盒	Oil box	1	1	1
14	KG13	油毡垫架	Oil felt	1	1	1
15	KG14	过线架	Thread guide	1	1	1
16	KG15D	硅油盒胶垫	Oil box washer	1	1	1
17	KG16	油毡垫	Oil felt	1	1	1
18	KG17	拦线板	Tension spring	1	1	1
19	KG18	拦线板支架	Thread controller disc holder	1	1	1
20	KG19	弹簧	Spring	1	1	1
21	KG21	拦线板导向套	Thread controller disc guide bushing	1	1	1
22	KG24-1	针板座键	Throat plate positioning rod	2	2	2
23	KG24-2D	针板座	Throat plate bracket	1	1	1
24	KG54	过线架	Thread mark guide	1	1	0
	KG42	过线架	Thread mark guide	0	0	1
25	KG59	护针档	Teat needle guard	1	1	1
26	KG471	前护针档	Front needle guard	1	0	0
	KG472	前护针档	Front needle guard	0	1	0
	KG35	前护针档	Front needle guard	0	0	1
27	E800	针板	Throat plate	1	0	0
	E919	针板	Throat plate	0	1	0
	E982	针板	Throat plate	0	0	1
28	KG25	过线	Thread guide	0	0	1
29	KG31D	护针档I	Needle guard I	0	0	1
30	KG37	护针档II	Needle guard II	0	0	1
31	KU18	护针档座	Needle guard bracket	1	1	0
	KG39	护针档座	Needle guard bracket	0	0	1
32	KG26-E	挡板	Snap plate	1	1	1
33	KG46	挡板垫	Snap plate washer	1	1	1
1	SK216	螺钉	Screw	1	1	1
2	SK260	针板螺钉	Throat screw	2	2	2
3	SK230	前护针板螺钉	Front needle snap screw	1	1	1
4	SK299	针板座螺钉	Throat plate bracket screw	2	2	2
5	SK250	过线架螺钉	Thread guide holder screw	2	2	2
6	SK207	硅油盒固定螺钉	Oil box set screw	1	1	1
7	SK359	胶垫固定螺钉	Oil box set screw	1	1	1
8	SK209	后护针螺钉	Rear needle guard screw	2	2	2
9	SK243	护针档螺钉	Needle guard screw	1	1	1
10	WK05	护针档垫圈	Needle guard washer	1	1	1
11	SK233	挑线螺钉	Thread take up screw	2	2	2
12	SK242	挡板螺钉I	Snap plate screw I	2	2	2
13	SK235	挡板螺钉II	Snap plate screw II	1	1	1
14	SK236	挡板定位螺钉	Snap plate set screw	1	1	1
15	SK275	护针档座螺钉	screw	2	2	2

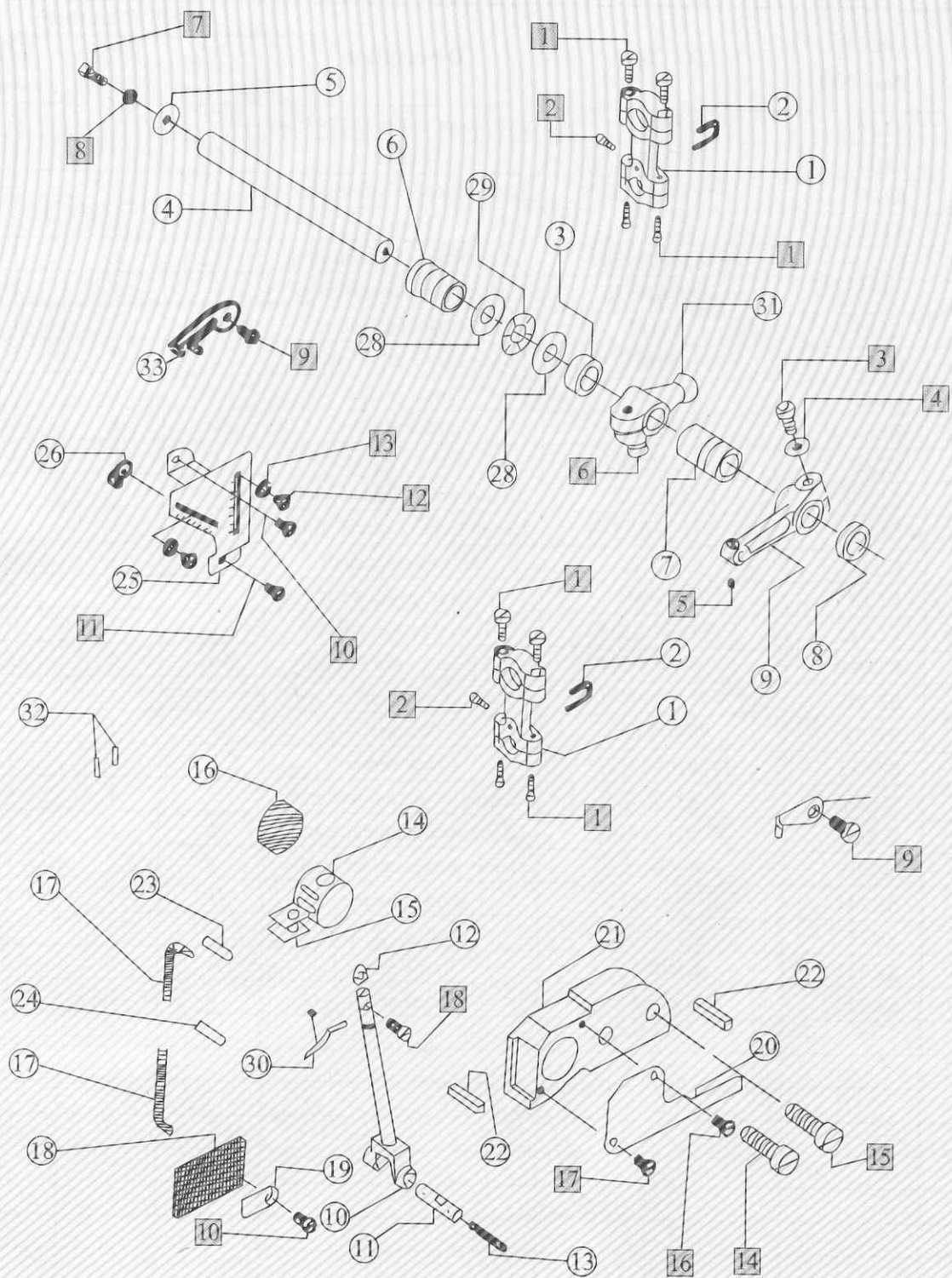
注：零件样本图序号说明：○—代表零件；■—代表螺钉、垫圈及螺母。



七、上弯针部分 Upper Looper Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KJ01B	弯针连杆	Looper link	2	2	2
2	KJ06B	弯针连杆摆架	Looper link holder	2	2	2
3	KJ13F	厚垫圈	Thickness washer	0	1	0
	KJ10F	厚垫圈	Thickness washer	1	0	1
4	KJ15	上弯针轴	Upper looper shaft	1	1	1
5	KJ16	大垫圈	Big washer	1	1	1
6	KJ19F	上弯针轴后套筒	Upper looper shaft rear bushing	1	1	1
7	KJ20	上弯针轴前套筒	Upper looper shaft front bushing	1	1	1
8	KJ21	上弯针轴油封	Upper looper shaft oil seal	1	1	1
9	KJ22	上弯针轴曲柄	Upper looper shaft crank	1	1	1
10	KJ26	上弯针摇杆	Upper looper shaft bar	1	1	1
11	KJ27	摇杆销	Connecting rod shaft pin	1	1	1
12	KJ28	摇杆垫片	Washer	1	1	1
13	KJ29	油线	Oil wick	1	1	1
14	KJ30F	上弯针轴导块	Upper looper slide block	1	1	1
15	KJ33	油毡	Oil felt	2	2	2
16	KJ34	油毡	Oil felt	1	1	1
17	KJ37	油线	Oil wick	2	2	2
18	KJ39F	滤油板	Screen oil plate	1	1	1
19	KJ40F	压板	Felt plate	1	1	1
20	KJ41	导架座挡板	Thread holder snap plate	1	1	1
21	KJ42E	上弯针轴导架座	Upper looper shaft slide bar bracket	1	1	1
22	KJ44	油封	Oil seal	2	2	2
23	KJ47	油管	Oil tube	1	1	1
24	KJ49	油管	Oil tube	1	1	1
25	KJ61D	调线刻度板	Thread amount regulating plate	1	1	1
26	KJ63	上弯针过线	Upper looper thread guard	1	1	1
27	KJ66D	上弯针轴过线板	Upper looper shaft thread plate	1	1	1
28	KJ71	轴承挡板	Shaft bearing guard	2	2	2
29	KJ79	滚针端面轴承	Lower looper holder copper	1	1	1
30	LP26	上弯针	Looper	1	1	1
31	KJ11B-E	上弯针摆动曲柄	Upper looper crank bearing	0	1	0
	KG09B-E	上弯针摆动曲柄	Upper looper crank bearing	1	0	1
32	KJ58	穿线管	Thread tube	2	2	2
33	KJ68	两眼过线板	Tow for thread guide	1	1	1
1	SK385	连杆螺钉	Shaft screw	8	8	8
2	SK408	弯针连杆止动螺钉	Screw	2	2	2
3	SK280	上弯针轴曲柄螺钉	Upper looper crank screw	1	1	1
4	WK11	垫圈	Washer	1	1	1
5	SK216	上弯针轴曲柄顶丝	Link pin set screw	1	1	1
6	SK612	摆动曲柄螺钉	Nexagon socket screw	1	1	1
7	SK261	上弯针轴螺钉	Upper looper shaft screw	1	1	1
8	SW03	弹簧垫圈	Washer	1	1	1
9	SK257	过线架螺钉	Thread guide screw	2	2	2
10	SK250	调线刻度板螺钉	Screw	2	2	2
11	SK262	调线刻度板螺钉	Screw	1	1	1
12	SK223	弯针过线螺钉	Thread guide screw	2	2	2
13	WK06	弯针过线垫圈	Thread guide washer	2	2	2
14	SK454	上弯针轴导板螺钉	Screw	1	1	1
15	SK300	上弯针轴导板螺钉	Screw	1	1	1
16	SK221	导架座挡板螺钉	Screw	1	1	1
17	SK451	导架座挡板螺钉	Screw	1	1	1
18	SK229	上弯针紧固螺钉	Upper looper set screw	1	1	1

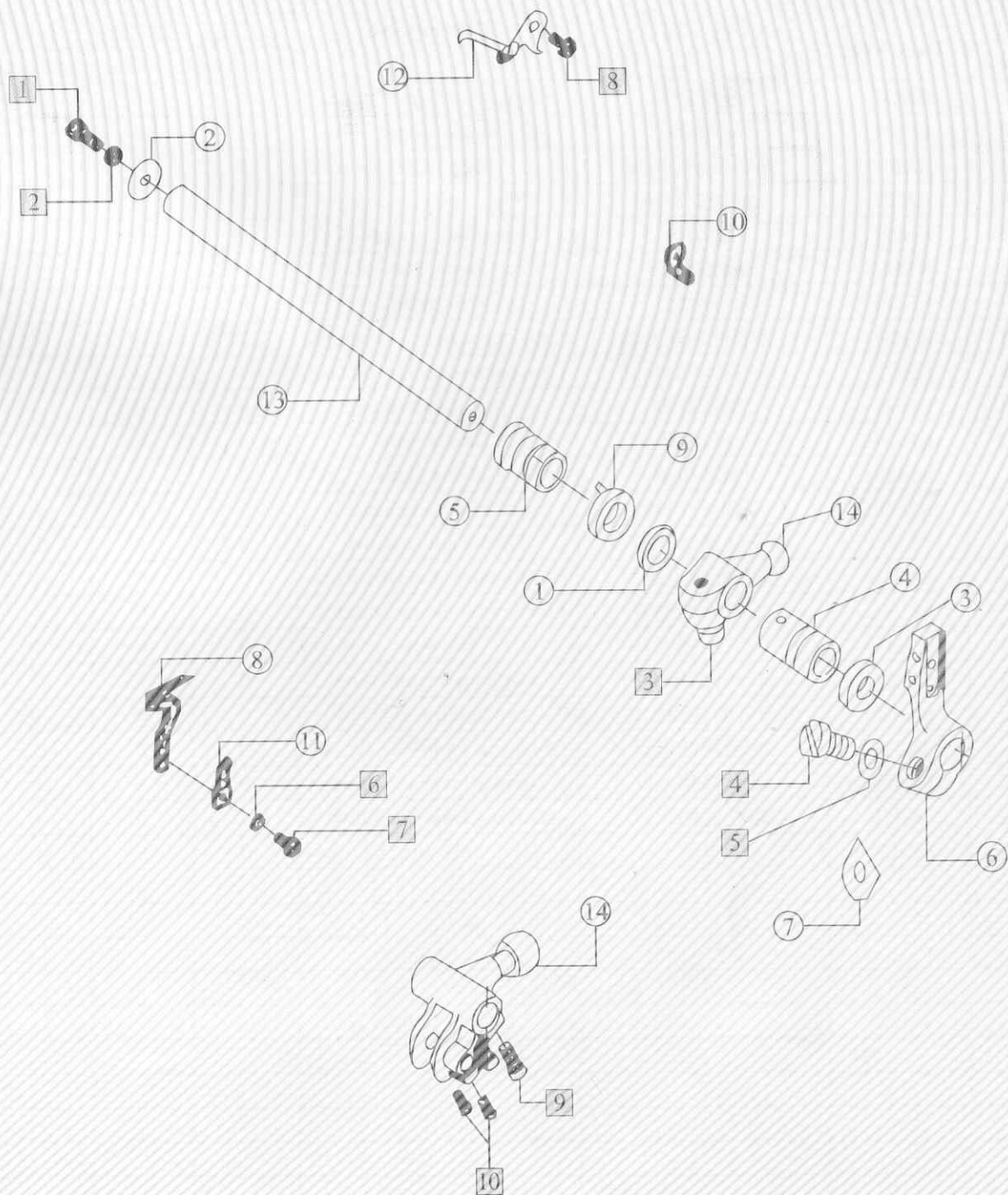
注：零件样本图序号说明：○ - 代表零件；■ - 代表螺钉、垫圈及螺母。



八、下弯针部分 Lower Looper Assemblies

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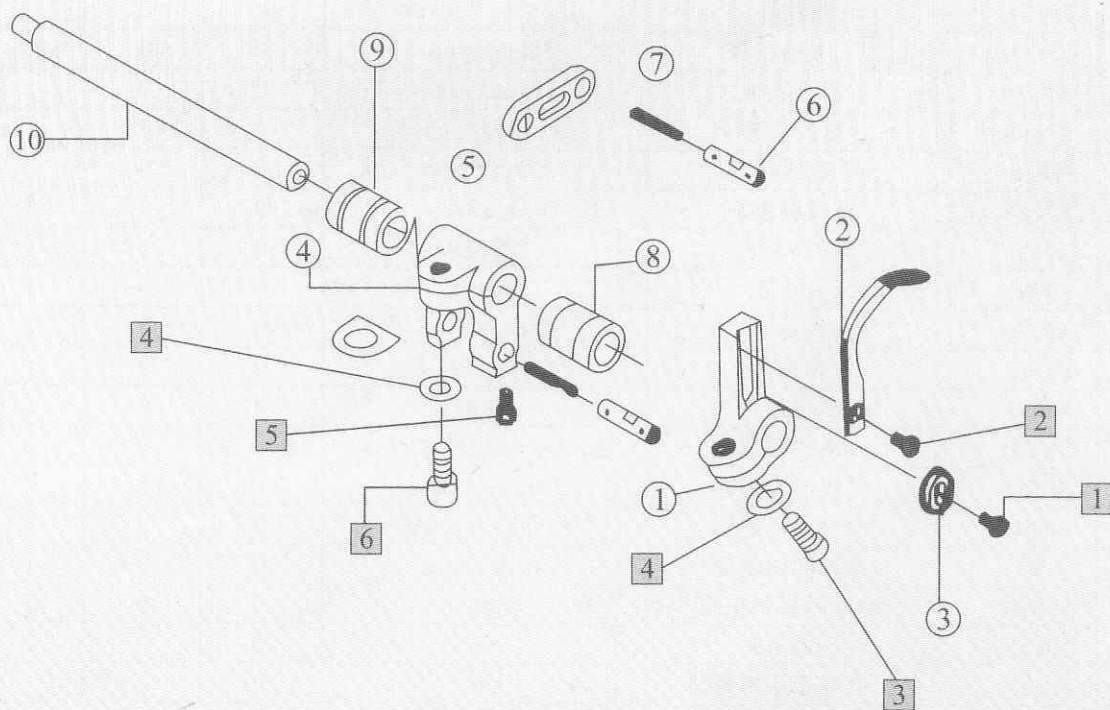
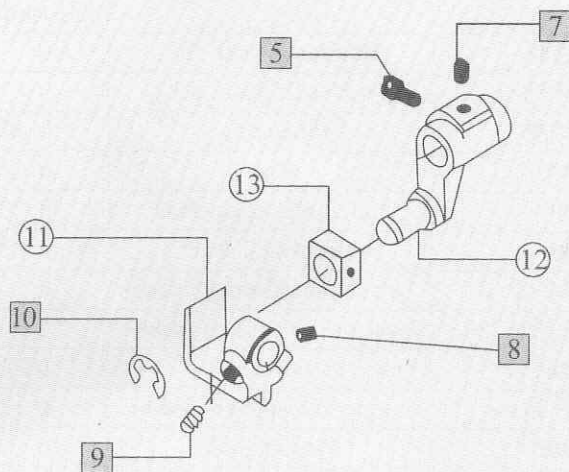
注: 零件样本图序号说明: ○-代表零件; ■-代表螺钉、垫圈及螺母。



九、前弯针部分 Front Looper Assemblies

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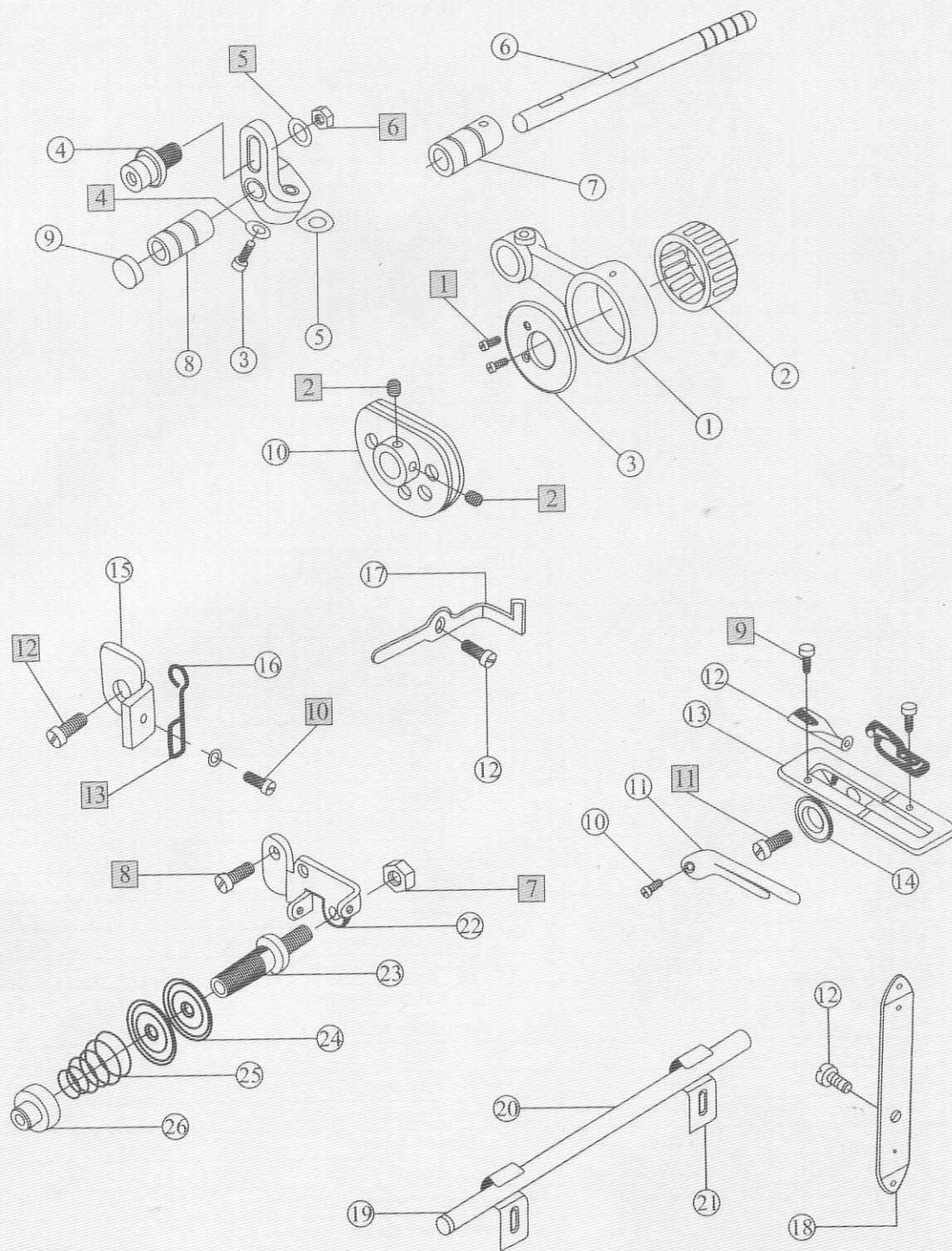
注: 零件样本图序号说明: ○-代表零件; ■-代表螺钉、垫圈及螺母。



十、打线凸轮部分 Cam Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KN01	横轴连杆	Horizontal shaft link	0	0	1
2	KN02	连杆滚针轴承	Needle bearing	0	0	1
3	KN03	轴承挡圈	Snap ring	0	0	1
4	KN05	曲柄销	Pin	0	0	1
5	KN08	横轴曲柄	Horizontal shaft crank	0	0	1
6	KN10	横轴	Horizontal shaft	0	0	1
7	KN11	横轴右套筒	Left horizontal shaft bushing	0	0	1
8	KN12	横轴左套筒	Right horizontal shaft bushing	0	0	1
9	KN13	油封	Oil seal	0	0	1
10	KN18	打线凸轮	Looper thread take-up cam	0	0	1
11	KN20	导线板	Thread guide	0	0	1
12	KN22	过线板	Thread	0	0	2
13	KN24	导线架	Bracket	0	0	1
14	KN26	波形垫圈	Flat spring	0	0	1
15	KN27	限位板	Astrict position plate	0	0	1
16	KN29	过线环	Thread guide ring	0	0	1
17	KN32	二眼过线板	Thread guide	0	0	1
18	KN34	后导线板	Thread guide	0	0	1
19	KN36-1	导线管套	Thread pipe cover	0	0	2
20	KN36-2	过线管	Thread pipe	0	0	1
21	KN37	过线板压板	Bracket	0	0	2
22	KN38	压线器架	Bracket	0	0	1
23	KN40	夹线挺	Screw	0	0	1
24	KN42	夹线片	Tension disc	0	0	2
25	KN43	夹线簧	Spring	0	0	1
26	KN44	调压螺母	Nut	0	0	1
1	SK205	轴承挡圈螺钉	Bearing snap ring screw	0	0	2
2	SK216	打线凸轮顶丝	Cam set screw	0	0	2
3	SK612	横轴曲柄螺钉	Crank set screw	0	0	1
4	WK11	横轴曲柄垫圈	Crank washer	0	0	1
5	WK04	曲柄调节销垫圈	Washer	0	0	1
6	NK25	曲柄调节螺母	Nut	0	0	1
7	NK26	夹线器架螺母	Nut	0	0	1
8	SK257	夹线器架螺钉	Screw	0	0	1
9	SK207	过线板螺钉	Thread guide plate screw	0	0	2
10	SK233	导线板螺钉	Thread guide plate screw	0	0	2
11	SK264	导线架固定螺钉	Screw	0	0	1
12	SK250	过线板螺钉	Thread guide screw	0	0	3
13	WK09	垫圈	washer	0	0	1

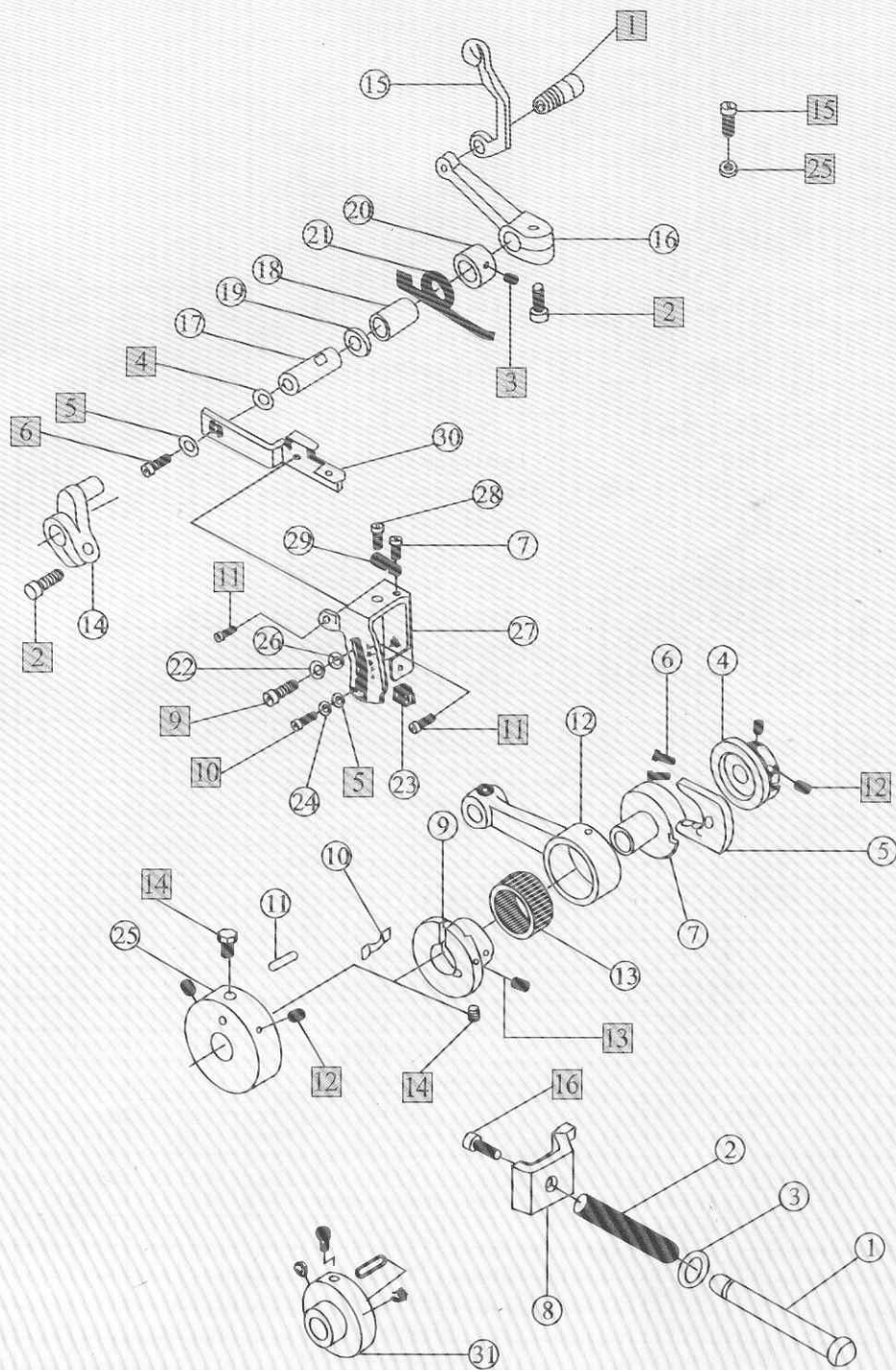
注：零件样本图序号说明：○ - 代表零件；■ - 代表螺钉、垫圈及螺母。



十一、差动送布部分 Differential Feed Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KP01	送布调节器杆	Stitch length regulating shaft	1	1	1
2	KP02	针距调节器簧	Spring	1	1	1
3	KP03	送布调节器杆油封	Oil washer	1	1	1
4	KP05D	针距调节凸轮组件	Stitch length regulation cam asm	1	1	1
5	KP06D	针距调节滑块	Stitch length regulating block	1	1	1
6	KP08	针距调节滑块压簧	Stitch length regulating block spring	2	2	2
7	KP09D	针距凸轮	Stitch length cam	1	1	1
8	KP11	针距调节压板	Stitch length regulating plate	1	1	1
9	KP13D	送布凸轮	Feed length cam	1	1	1
10	KP15	送布凸轮簧	Feed cam spring	1	1	1
11	KP18-1	送布凸轮座销	Feed cam pin	1	1	1
12	KP21	送布连杆	Feed link	1	1	1
13	KP22	滚动轴承	Feed rod rolling pin bearing	1	1	1
14	KP23	送布曲柄	Feed crank	1	1	1
15	KP25	差动连杆	Differential link	1	1	1
16	KP28	差动曲柄	Differential crank	1	1	1
17	KP30B	销子	Pin	1	1	1
18	KP31	差动轴套筒	Differential shaft bearing	1	1	1
19	KP32	油封	Oil seal	1	1	1
20	KP34	挡圈	Snap ring	1	1	1
21	KP35D	弹簧	Spring	1	1	1
22	KP39	垫圈	Washer	1	1	1
23	KP43	调节滑块	Regulating block	1	1	1
24	KP46	垫圈	Washer	2	2	2
25	KP59	送布凸轮座	Feed bam	1	1	0
26	KP60	垫圈	Washer	1	1	1
27	KP62	差动调节架	Differential regulation holder	1	1	1
28	KP63	调节螺钉	Regulating screw	1	1	1
29	KP64	卡簧	Regulating screw spring	1	1	1
30	KP65B	差动调节杆	Differential regulating link	1	1	1
31	KP18-2	曲柄连杆凸轮	Crank link cam	0	0	1
1	SK452	差动连杆螺钉	Differential link screw	1	1	1
2	SK612	差动曲柄螺钉	Differential crank screw	2	2	2
3	SK251	挡圈螺钉	Snap ring screw	1	1	1
4	WK24	垫圈	Washer	1	1	1
5	WK01	垫圈	Washer	2	2	2
6	SK262	差动调节杆螺钉	Differential position screw	1	1	1
7	SK221	卡簧螺钉	Spring screw	1	1	1
8	SK399	螺钉	Screw	1	1	1
9	SK250	差动调节螺钉	Differential regulating screw	1	1	1
10	SK257	差动调节架螺钉	Differential regulating screw	2	2	2
11	SK270	针距调节齿轮螺钉	Screw	4	4	4
12	SK215	送布凸轮调节螺钉	Screw	1	1	1
13	SK219	送布凸轮螺钉	Feed cam screw	1	1	1
14	SK266	螺钉	Screw	1	1	1
15	SK261	针距调节压板螺钉	Stitch length screw	1	1	1

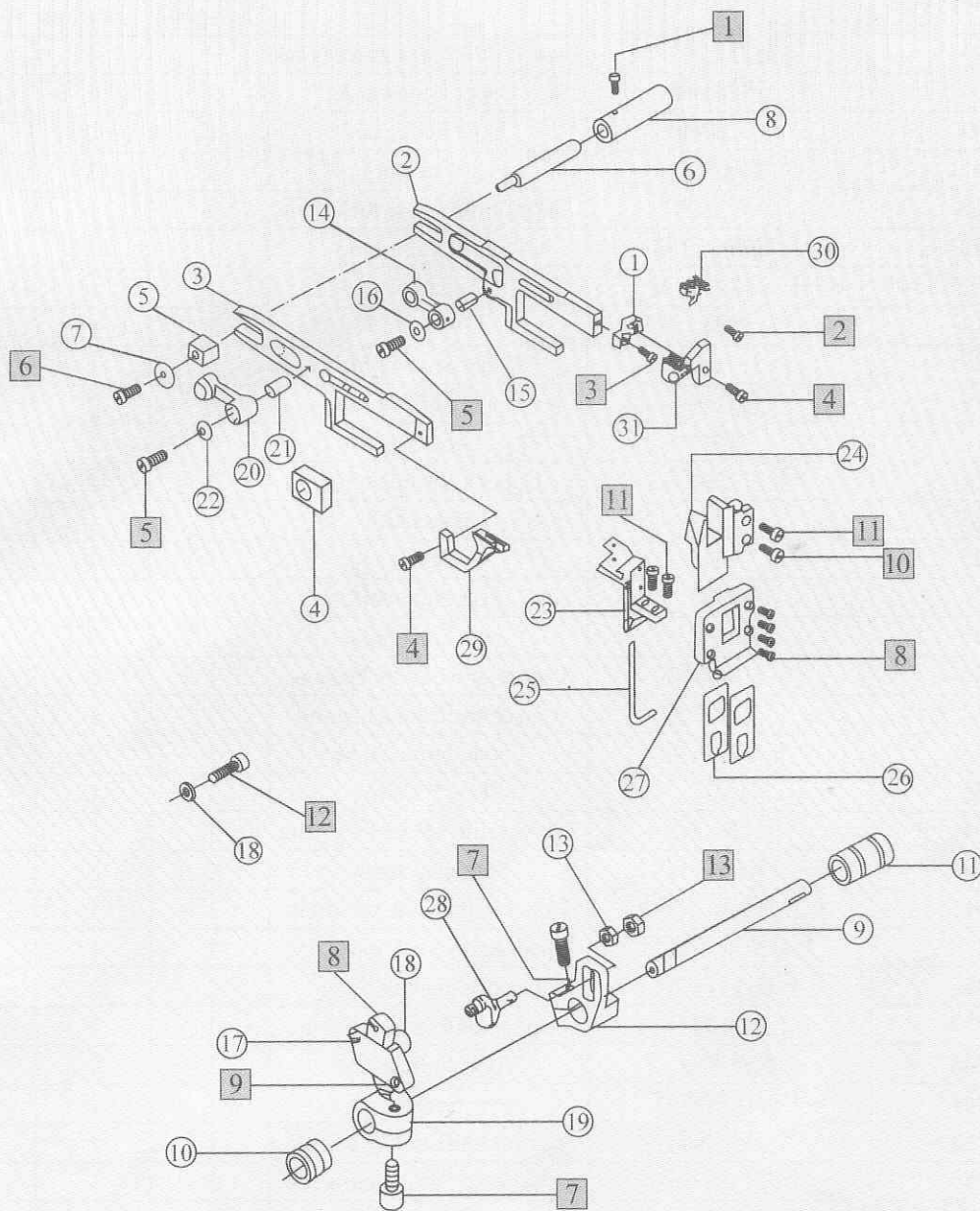
注：零件样本图序号说明：○ - 代表零件；■ - 代表螺钉、垫圈及螺母。



十二、抬牙送布部分 Feed Dog Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KQ05	牙连接板	Dog link plate	1	1	1
2	KQ07	送布牙架	Feed dog holder	1	1	1
3	KQ10	差动牙架	Differential feed dog holder	1	1	1
4	JK795-1204	抬牙滑块	Feed dog lift slide block	1	1	1
5	KQ14	差动送布滑块	Differential feed slide block	1	1	1
6	KQ15	滑块偏心轴	Slide block eccentric shaft	1	1	1
7	KQ17	差动送布滑块偏心垫	Slide block eccentric washer	1	1	1
8	KQ19	滑块偏心轴套筒	Slide block eccentric shaft bushing	1	1	1
9	KQ21	送布轴	Feed shaft	1	1	1
10	KQ24	送布轴左套筒	Left feed shaft bushing	1	1	1
11	KQ25	送布轴右套筒	Right feed shaft bushing	1	1	1
12	KQ28	送布调节曲柄	Feed regulating crank	1	1	1
13	KQ31	垫圈	Washer	1	1	1
14	KQ33	送布牙架连杆	Feed dog holder link	1	1	1
15	KQ34	送布牙架连杆套	Feed dog holder link bushing	1	1	1
16	KQ35	送布牙架连杆套垫圈	Differential feed dog holder link bushing	1	1	1
17	KQ37-1	曲柄滑块盖板	Crank slide block cover	1	1	1
18	KQ37-2	曲柄滑块	Crank slide block	1	1	1
19	KQ37-3	差动牙调节曲柄	Feed regulating crank	1	1	1
20	KQ40	差动牙架连杆	Differential feed dog holder link	1	1	1
21	KQ41	差动牙架连杆套	Differential feed dog holder link bushing	1	1	1
22	KQ42	差动牙架连杆套垫圈	holder link bushing washer	2	2	2
23	KQ46D	挡油板	Screw oil plate	1	1	1
24	KQ47	牙架导轨	Feed dog carrier connection rod	1	1	1
25	KQ48	密封圈	Sealing connecting ring	1	1	1
26	KQ49	活动油封	Adjustable oil seal	2	2	2
27	KQ50	密封导架	Sealing connecting rod	1	1	1
28	KQ90	送布牙连杆偏心轴	Feed dog link eccentric shaft	1	1	0
	KQ30	送布牙连杆偏心轴	Feed dog link eccentric shaft	0	0	1
29	H445	差动牙	Differential dog	1	1	0
	H957	差动牙	Differential dog	0	0	1
30	D095	辅送布牙	Assistant feed dog	1	1	0
	D502	辅送布牙	Assistant feed dog	0	0	1
31	D440	主送布牙	Main feed dog	1	1	0
	D008	主送布牙	Main feed dog	0	0	1
1	SK251	调牙套筒螺钉	Screw	1	1	1
2	SK209	辅助牙螺钉	Screw	1	1	1
3	SK241	牙架接板螺钉	Screw	1	1	1
4	SK576	主送布牙螺钉	Main feed dog screw	2	2	2
5	SK253	左右牙叉连杆螺钉	Link screw	2	2	2
6	SK212	抬牙滑块螺钉	Screw	1	1	1
7	SK612	右送布曲柄螺钉	Crank screw	2	2	2
8	SK221	左曲柄螺钉	Crank screw	4	4	4
9	SK343	曲柄滑动盖螺钉	Crank slide block screw	2	2	2
10	SK259	牙叉叉块螺钉II	Tooth rocks screw II	1	1	1
11	SK277	牙叉叉块螺钉I	Tooth rocks screw I	3	3	3
12	SK256	螺钉	Screw	1	1	1
13	Nk25	右送布曲柄销螺母	Nut	1	1	1

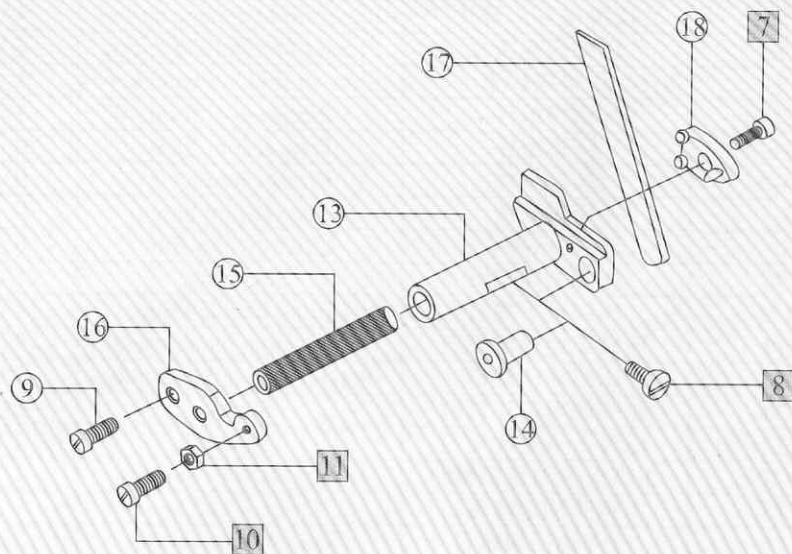
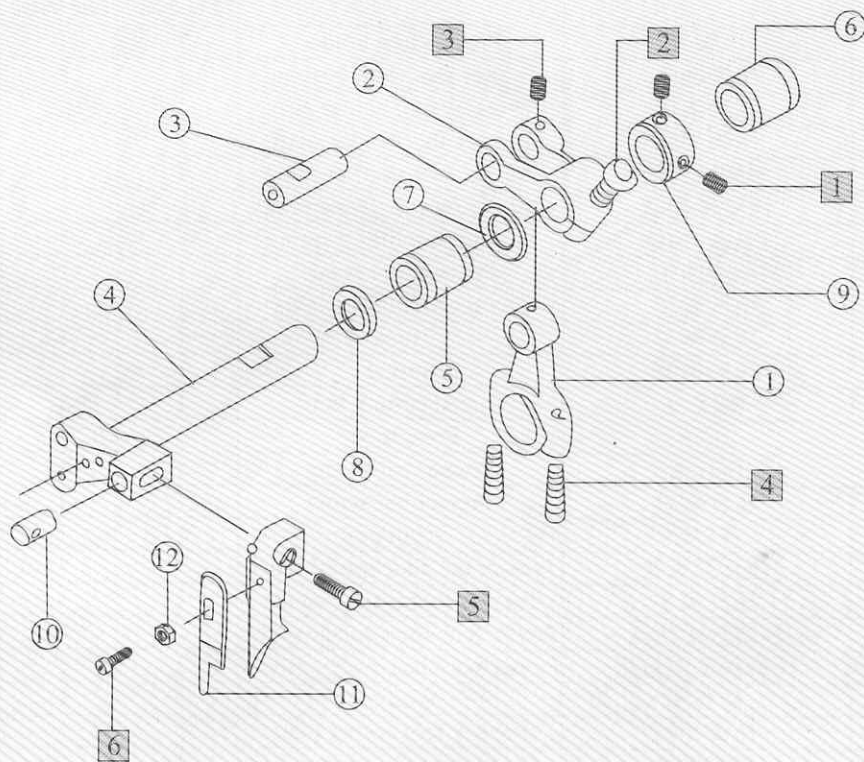
注：零件样本图序号说明：○ - 代表零件；■ - 代表螺钉、垫圈及螺母。



十三、剪切部分 Trimming Assemblies

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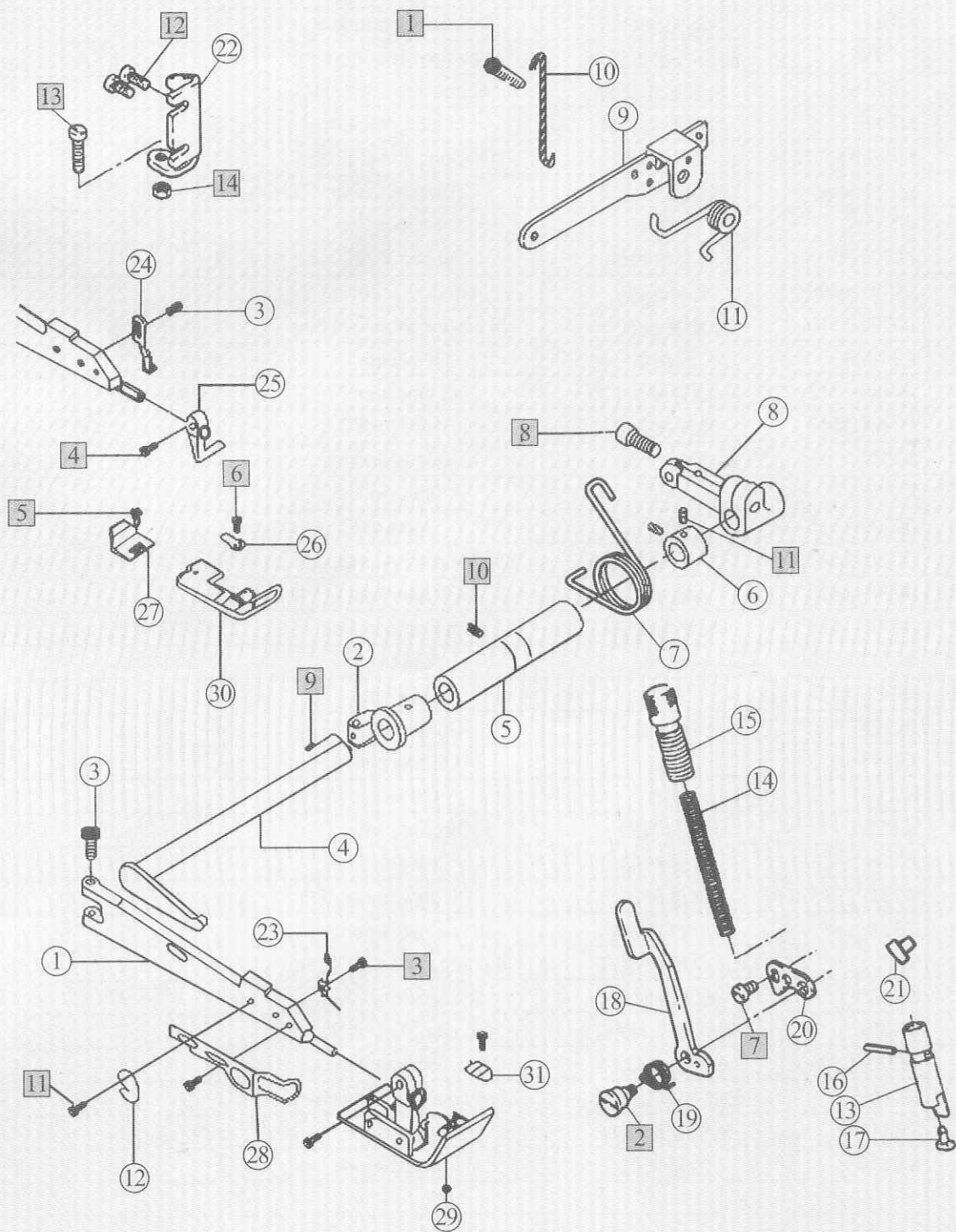
注: 零件样本图序号说明: ○—代表零件; ■—代表螺钉、垫圈及螺母。



十四、压布部分 Presser Foot Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KS01	压脚架	Presser foot holder	1	1	1
2	KS02D	压脚轴套	Presser foot shaft bushing	1	1	1
3	KS03	压脚架销	Presser foot holder pin	1	1	1
4	KS09	压脚架轴	Presser foot holder shaft	1	1	1
5	KS10D	压脚轴套筒	Presser foot shaft bushing	1	1	1
6	KS12	压脚轴挡圈	Presser foot shaft snap ring	1	1	1
7	JK795-1407	抬压脚扭簧	Presser foot lifting spring	1	1	1
8	KS14F	压脚曲柄	Presser foot crank	1	1	1
9	KS18	抬压脚柄	Presser foot lifting lever	1	1	1
10	KS20	压脚柄勾	Hook	1	1	1
11	KS21	压脚柄簧	Spring	1	1	1
12	KS24	割线刀	Thread cutting knife	1	1	1
13	209603	压杆	Presser bar	1	1	1
14	KS27	压杆簧	Presser bar spring	1	1	1
15	KS28	压杆螺钉	Presser bar screw	1	1	1
16	205584	开口销	Begin pin	1	1	1
17	274013	压杆减震块	Presser bar shockproof block	1	1	1
18	274016A	压杆扳手	Presser foot lifting handle	1	1	1
19	274017	压脚扳手扭簧	Presser foot lifting handle spring	1	1	1
20	209652	压脚扳手限位板	Presser foot lifting handle restricter	1	1	1
21	240123	防震垫	Washer	1	1	1
22	209676	压脚角板	Presser foot corner plate	1	1	1
23	KS44	压脚弹簧	Presser foot spring	1	1	1
24	KS54	压脚架连接板	Presser foot holder connection plate	1	1	1
25	KS56	压脚接柄	Presser foot holder	1	1	1
26	KS58	压脚小舌头簧片	Presser foot append spring	1	1	1
27	KS64E	压脚底板簧片	Presser foot bottom spring	1	1	1
28	KS65	压脚架护罩	Presser foot holder cover	1	1	1
29	P253E-3	压脚组件	Presser foot form	1	0	0
	P253E-4	压脚组件	Presser foot form	0	1	0
	P504-A	压脚组件	Presser foot form	0	0	1
30	P253	压脚底板	Presser foot base	0	1	0
31	F374	小压脚	Litter presser foot	0	1	0
1	SK296	压脚柄勾螺钉	Set screw	1	1	1
2	007171	压脚扳手螺钉	Lifting handle screw	1	1	1
3	SK219	压脚架连接板螺钉	Connecting plate screw	2	2	2
4	SK230	压脚接柄螺钉	Presser foot holder screw	1	1	1
5	SK208	压脚底板簧片螺钉	Screw	1	1	1
6	SK222	压脚舌头簧片螺钉	Screw	1	1	1
7	007130	压脚扳手限位板螺钉	Lifting handle set screw	1	1	1
8	SK612	压脚曲柄定位螺钉	Crank set screw	1	1	1
9	SK216	压脚轴挡圈螺钉	Snap washer screw	3	3	3
10	SK270	螺钉	Screw	1	1	1
11	SK357	割线刀螺钉	Thread cutting knife screw	2	2	2
12	SK257	压脚角板螺钉	Set plate screw	2	2	2
13	007175	角板长螺钉	Set plate adjusting screw	1	1	1
14	004805	螺母	Nut	1	1	1

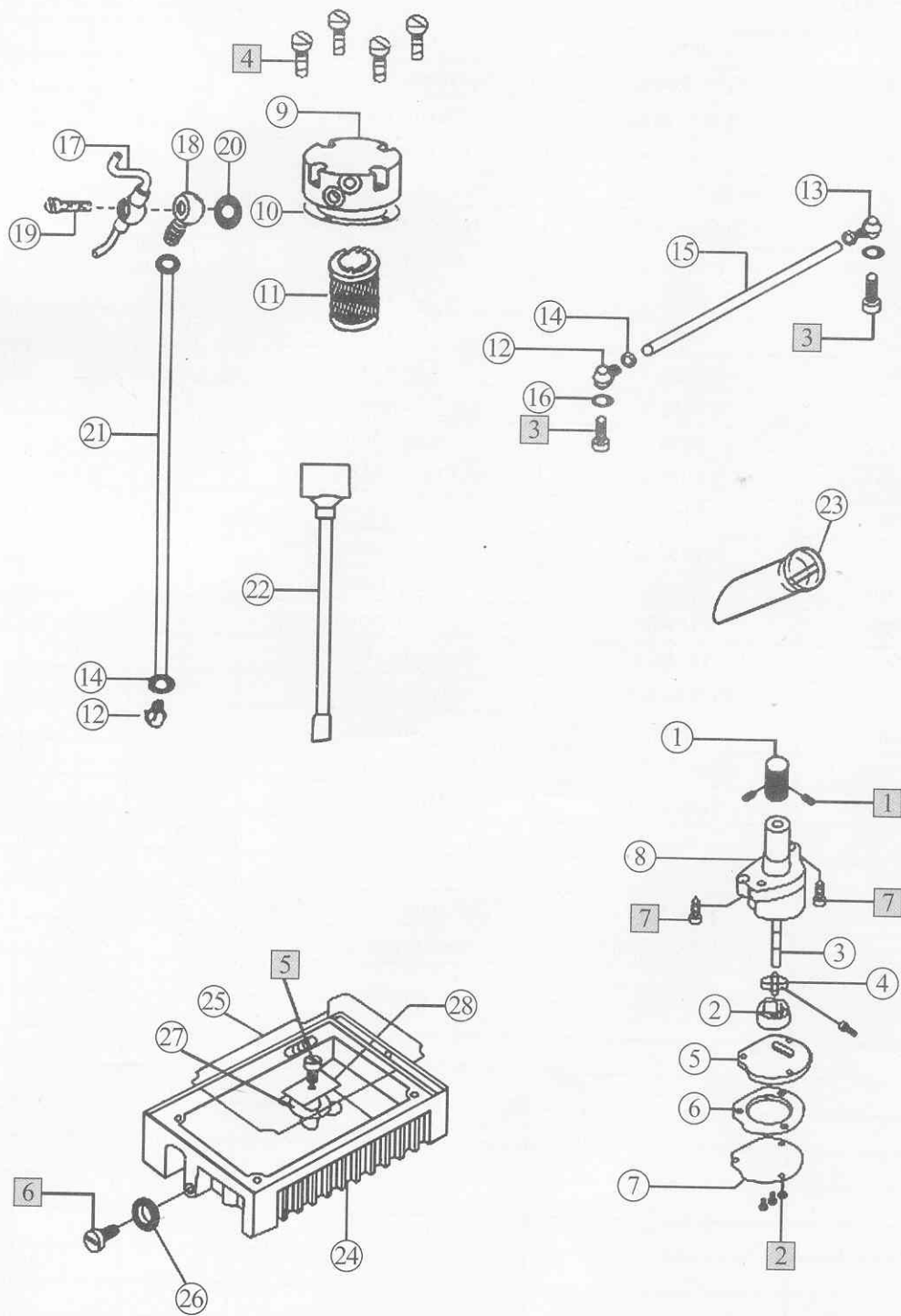
注: 零件样本图序号说明: ○ - 代表零件; ■ - 代表螺钉、垫圈及螺母。



十五、润滑部分 Lubrication Assemblies

序号 NO	件号 Part NO.	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	KT04	油泵蜗杆	Oil pump worm gear	1	1	1
2	KT06E	油泵五星齿轮套	Oil pump rotator bushing	1	1	1
3	KT07W	油泵齿轮长轴	Oil pump rotator shaft	1	1	1
4	KT09E	油泵五星齿轮	Oil pump rotator	1	1	1
5	KT12W	油泵罩板	Oil pump cover plate	1	1	1
6	KT64W	滤油网固定架	Oil screen holder	1	1	1
7	KT65W	滤油网	Oil screen felt	1	1	1
8	JK795-1508	油泵体组件	Oil pump asm	1	1	1
9	JK795-1509	滤油器盖	Oil clearer cover	1	1	1
10	JK795-1510	滤油器盖纸垫	Oil clearer cover seal ring	1	1	1
11	KT14-A	滤油器	Oil clearer	1	1	1
12	JK795-1512	油管接头I	Oil tube joint I	2	2	2
13	JK795-1513	油管接头II	Oil tube joint II	1	1	1
14	KT26	油管卡簧	Oil tube shape ring	4	4	4
15	KT22	油管	Oil tube	1	1	1
16	JK795-1516	垫片	Washer	4	4	4
17	JK795-1517	双头配油器	Double node oil manager	1	1	1
18	JK795-1518	油管接头	Oil tube joint	1	1	1
19	JK795-1519	配油器螺钉	oil manager screw	1	1	1
20	JK795-1520	垫片	Washer	1	1	1
21	JK795-1521	油管	Oil tube	1	1	1
22	JK795-1522	回油管	Oil back tube	1	1	1
23	JK795-1523	油标	Oil observer	1	1	1
24	KT51B	油盘	Oil pan	1	1	1
25	KT52B	油盘垫圈	Oil pan washer	1	1	1
26	KT56	堵油垫圈	Oil seal	1	1	1
27	KT57	油盘磁铁	Oil pan magnet	1	1	1
28	KT58	油盘磁铁盖	Oil pan magnet cover	1	1	1
1	SK293	油泵蜗轮螺钉	Oil pump worm gear screw	2	2	2
2	SK245	滤油网螺钉	Oil cleaner screw	3	3	3
3	SK304	油管接头I螺钉	Oil tube joint screw	2	2	2
4	JK109-0804	滤油器盖螺钉	Oil screen cover screw	4	4	4
5	SK262	油盘磁铁盖螺钉	Oil pan magnet cover screw	1	1	1
6	SK310	油盘放油螺钉	Oil pan screw	1	1	1
7	SK278	油泵螺钉	Oil pumps screw	2	2	2

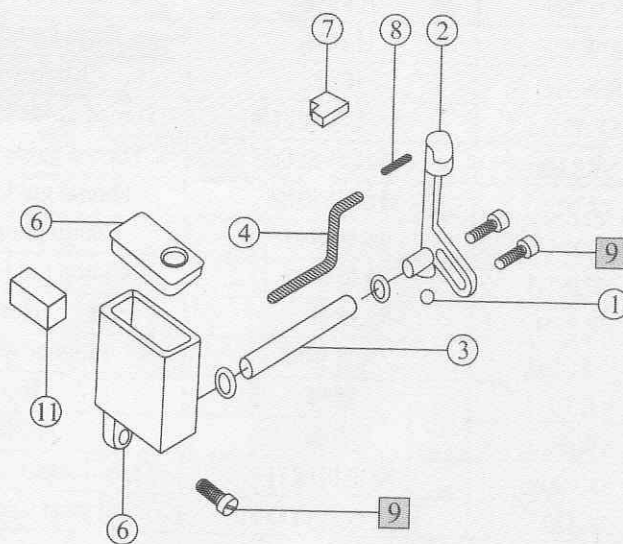
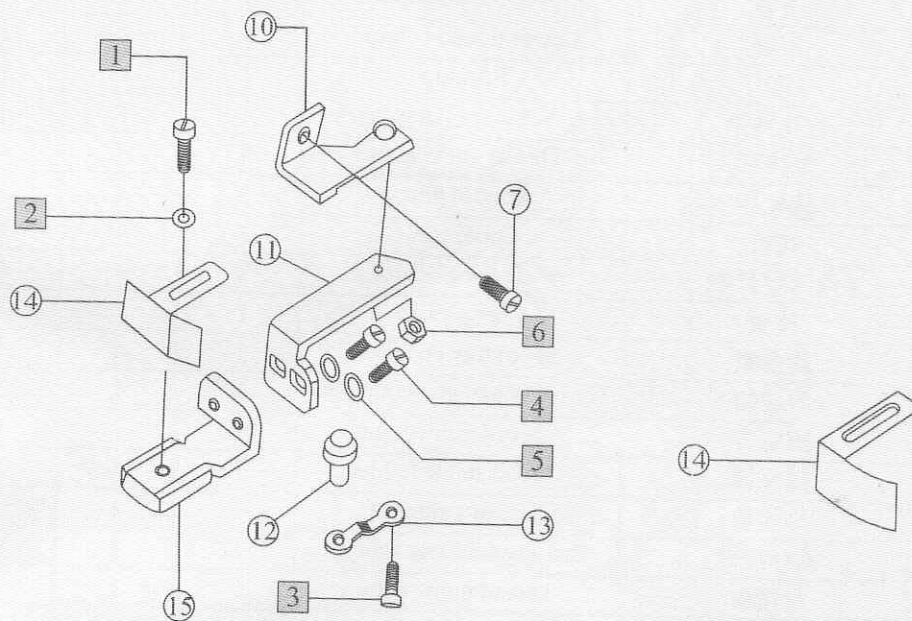
注：零件样本图序号说明：○ - 代表零件；■ - 代表螺钉、垫圈及螺母。



十六、送布挡料部分 Feed Snap Assemblies

[illegible]

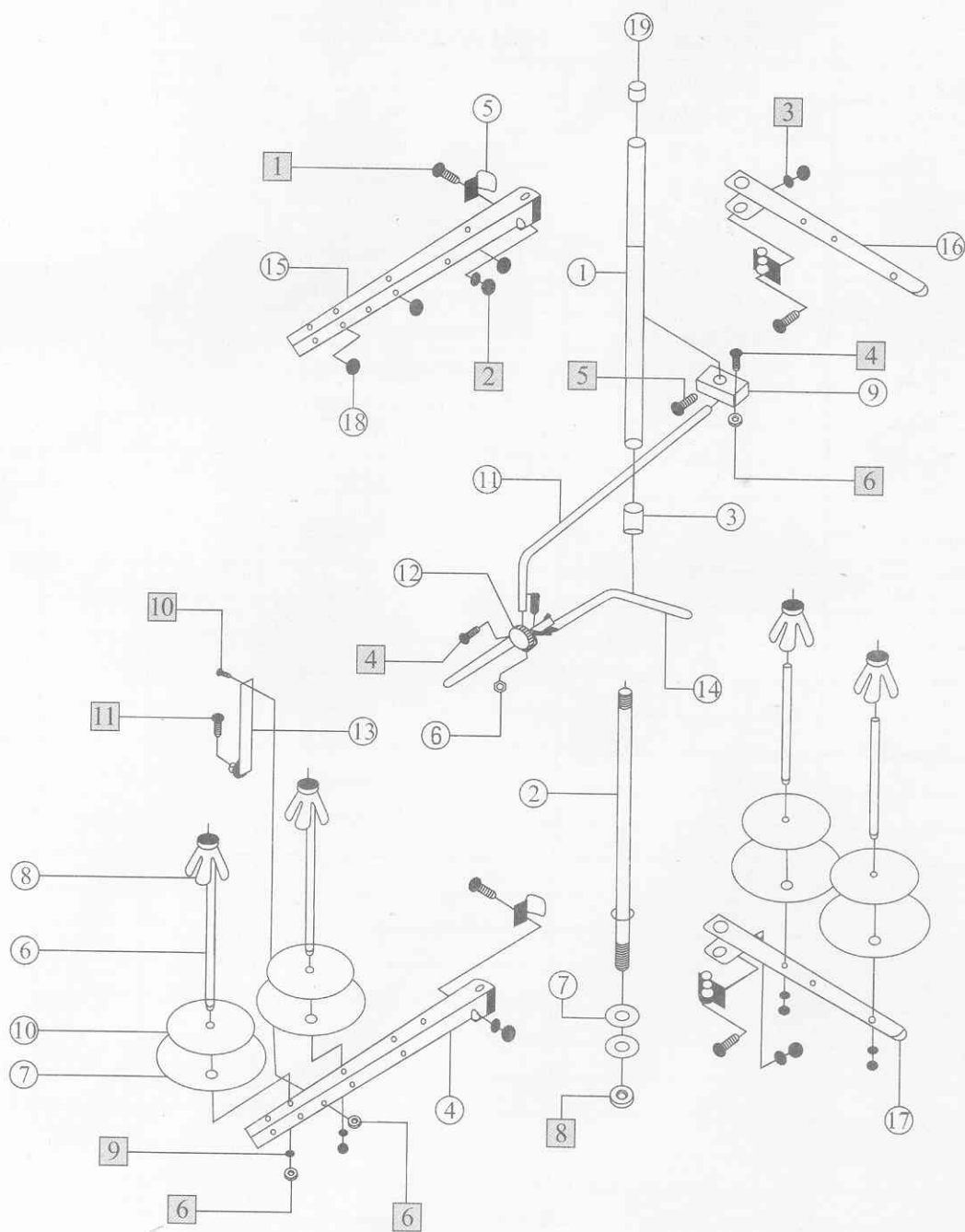
注: 零件样本图序号说明: ○—代表零件; ■—代表螺钉、垫圈及螺母。



十七、线架部分 Thread Spool Assemblies

[illegible]

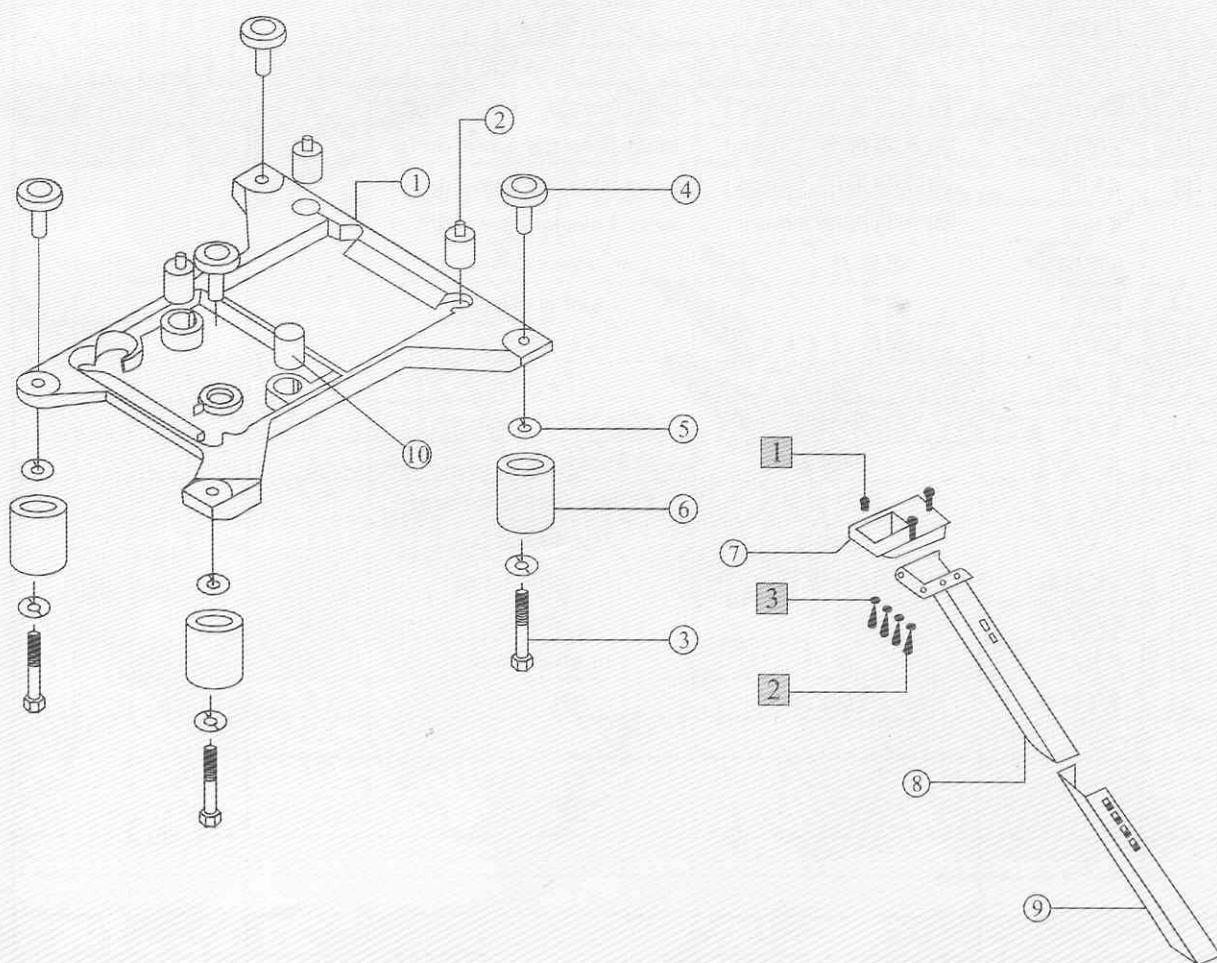
注: 零件样本图序号说明: ○—代表零件; ■—代表螺钉、垫圈及螺母。



十八、托盘、排料部分 Plate Row Material Assemblies

[illegible]

注: 零件样本图序号说明: ○—代表零件; ■—代表螺钉、垫圈及螺母。



十九、随机附件部分 Accessories Assemblies

[illegible]

注: 零件样本图序号说明: ○-代表零件; ■-代表螺钉、垫圈及螺母。

