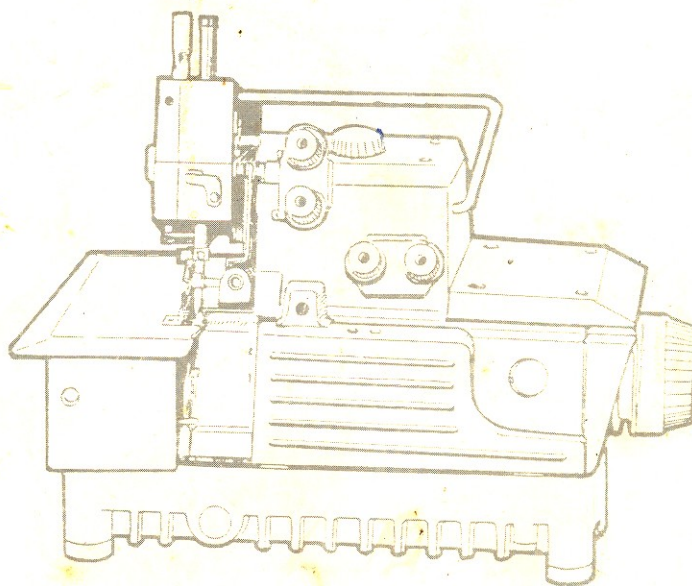


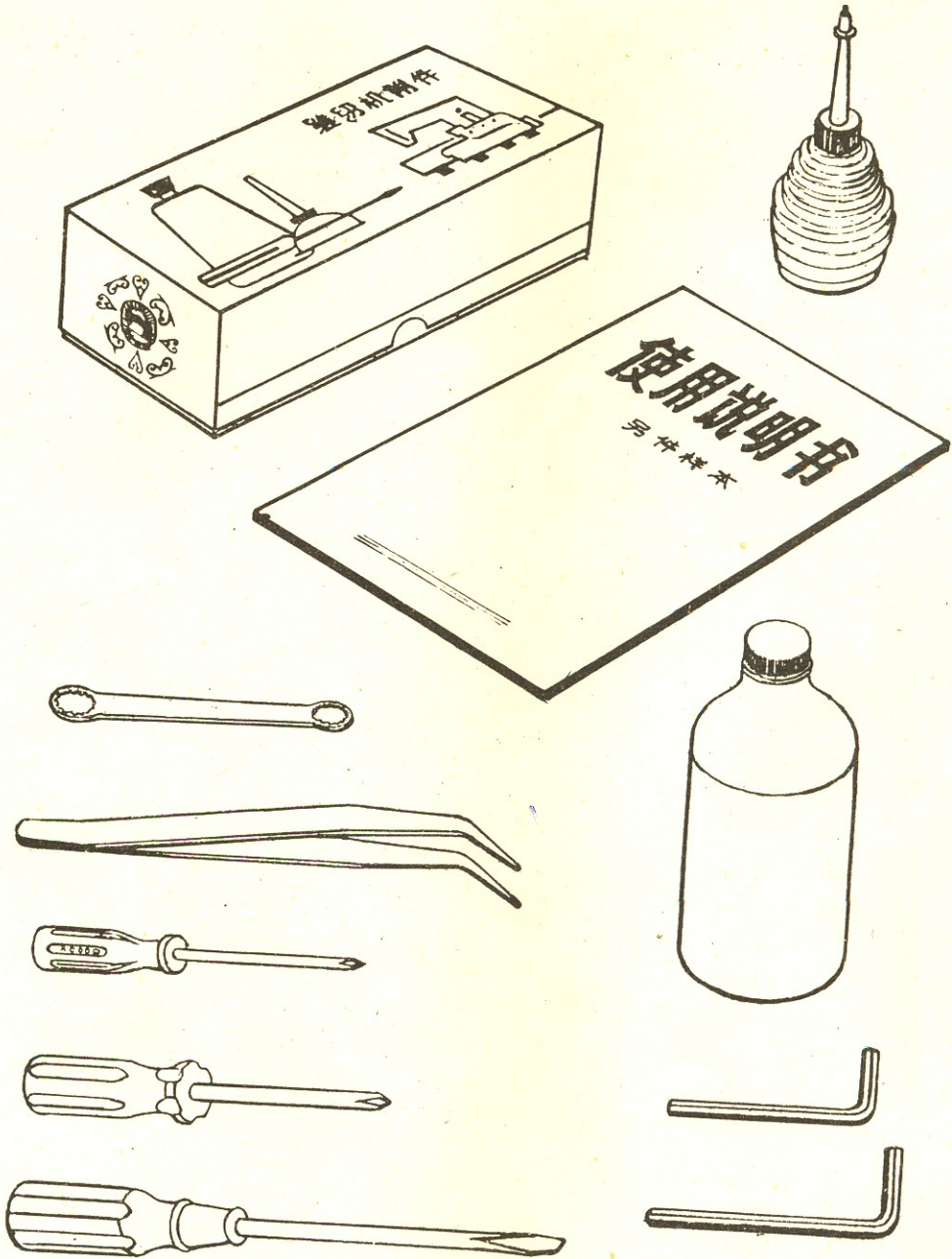
Series GN800

高速包縫機



中國 製造

MADE IN CHINA

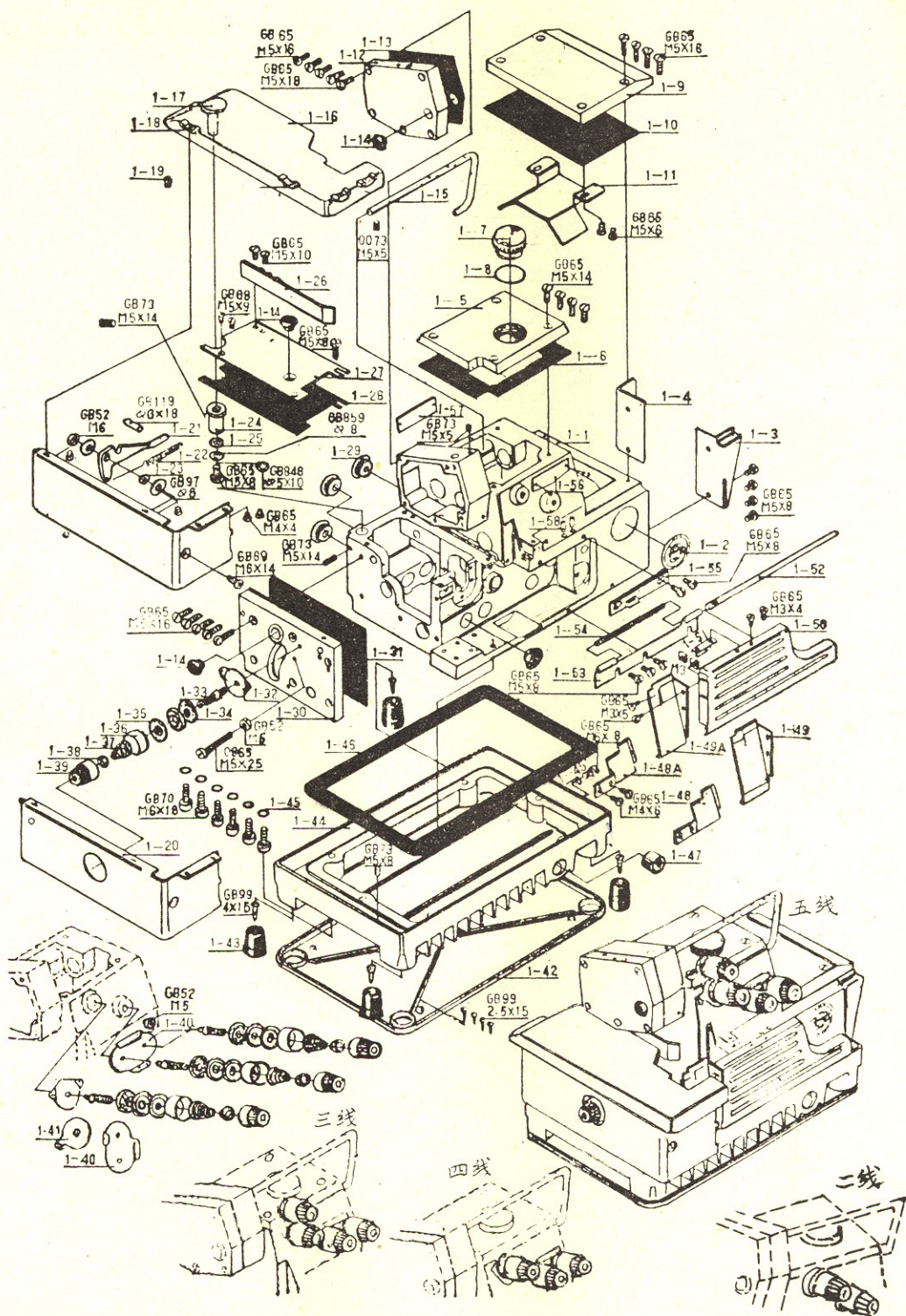


I. 机壳组件

I. FRAME ASSEMBLY

图号 Ref. No.	零件名称	Description
1-1	机壳	Machine frame
1-2	商标	Trade mark
1-3	带轮前罩	Pulley front guard
1-4	带轮后罩	Pulley rear guard
1-5	上盖	Upper cover
1-6	上盖垫	Upper Cove gasket
1-7	示油罩	Oil sight cap
1-8	密封圈 $\Phi 25 \times 2.5$	Oil seal ring $\Phi 25 \times 2.5$
1-9	右上盖	Upper cover(right)
1-10	右上盖垫	Upper cover gasket(right)
1-11	右上盖挡油罩	Upper cover oil baffle(right)
1-12	左上侧盖	Upper side cover(left)
1-13	左上侧盖垫	Upper side cover gasket(left)
1-14	封油塞 12	Oil seal pulg12
1-15	过线架	Thread guide
1-16	缝台	Cloth plate
1-17	缝台铰链	Cloth plate hinge
1-18	缝台联接垫	Cloth plate connecting pad
1-19	缝台锁紧垫	Cloth plate rubber pad
1-20	下罩壳	Lower cover
1-21	缝台闸	Cloth plate latch
1-22	缝台拉簧	Cloth plate latch spring
1-23	缝台闸衬圈	Cloth plate latch washer
1-24	缝台偏心套筒	Cloth plate eccentric bushing
1-25	缝台垫圈	Cloth plate washer
1-26	挡料板	Fabric guide plate
1-27	左上盖	Upper cover(Left)
1-28	左上盖垫	Upper cover(Left) gasket
1-29	弯针轴闷头	Looper shaft cap
1-30	左侧盖	Side cover(Left)
1-31	左侧盖垫	Side cover(Left) gasket
1-32	单过线板	Thread guide
1-33	压线螺钉	Thread tension post
1-34	压线板垫	Thread tension disc felt
1-35	压线板	Thread tension disc
1-36	压线外壳	Thread tension spring housing
1-37	压线簧	Thread tension spring
1-38	压线压簧圈	Thread tension spring retainer

图号 Ref. No.	零 件 名 称	Description
1-39	压线螺母	Thread tension nut
1-40	双过线板(5线)	Thread guide(for GN6-5)
1-40a	双过线板(三、四线)	Thread guide(for GN6-3,GN6-4)
1-41	五线过线调节板	Thread guide Regulator(for GN6-5)
1-42	底盘	Bottom tray
1-43	避震垫块	Shockproof cushion
1-44	油盘	Oil reservoir
1-45	封油垫圈	Oil seal ring
1-46	机壳垫	Oil reservoir gasket
1-47	油位标	Oil pipe set
1-48	左前罩板(五线)	Front cover(left)(for GN6-5)
1-48a	左前罩板(三、四线)	Front cover(left)(for GN6-3,GN6-4)
1-49	前罩壳接板(五线)	Front cover plate(for GN6-5)
1-49a	前罩壳接板(三、四线)	Front cover plate(for GN6-3,GN6-4)
1-50	前罩壳	Front cover
1-51	前罩壳锁紧舌	Front cover Locking fastener tongue
1-52	前罩壳铰链销	Front cover hinge pin
1-53	前罩壳下铰链	Front cover lower hinge
1-54	前罩壳压簧	Front cover hinge spring
1-55	前罩壳锁紧块	Front cover Locking fastener
1-56	型号牌	Model plate
1-57	商标牌	Trade Mark plate
1-58	穿线管	Thread guide tube
GB70-60 M6×8	内六角螺钉	Hexagon socket screw M6×8
GB68-66 M5×8	沉头螺钉	Counter Sunk screw M5×8
GB69-66 M6×14	半沉头螺钉	Half counter sunk screw M6×14
GB73-66 M5×5	紧定螺钉	Headless set screw M5×5
GB73-66 M5×8	紧定螺钉	Headless set screw M5×8
GB73-66 M5×14	紧定螺钉	Headless set screw M5×14
GB52-66 M5	六角螺母	Hexagon nut M5
GB52-66 M6	六角螺母	Hexagon nut M6
GB39-66 M3	方螺母	Square nut M3
GB848-66.5	垫圈	Washer 5
GB848-66.5	垫圈	Washer 6
Φ2×6	标牌铆钉	Model plate rivet Φ2×6
GB119-66 Φ6×18	园柱销	Pin Φ6×18
GB859-66.8	轻型弹簧垫圈	Spring Washer 8
GB99-66 M2.5×15	沉头木螺钉	Counter Sunk Wood screw M2.5×15
GB99-66 M4×15	沉头木螺钉	Counter Sunk Wood screw M4×15
GB65-66 M3×4	园柱头螺钉	Cheese head screw M3×4
GB65-66 M3×5	园柱头螺钉	Cheese head Screw M3×5
GB65-66 M4×4	园柱头螺钉	Cheese head screw M4×4
GB65-66 M4×6	园柱头螺钉	Cheese head screw M4×6
GB65-66 M5×8	园柱头螺钉	Cheese head screw M5×8
GB65-66 M5×6	园柱头螺钉	Cheese head screw M5×6
GB65-66 M5×10	园柱头螺钉	Cheese head screw M5×10
GB65-66 M5×14	园柱头螺钉	Cheese head screw M5×14
GB65-66 M5×16	园柱头螺钉	Cheese head screw M5×16
GB65-66 M5×18	园柱头螺钉	Cheese head screw M5×18
GB65-66 M5×25	园柱头螺钉	Cheese head screw M5×25
GB65-66 M6×8	园柱头螺钉	Cheese head screw M6×8
Φ4×5	铝钉	Rivet Φ4×5

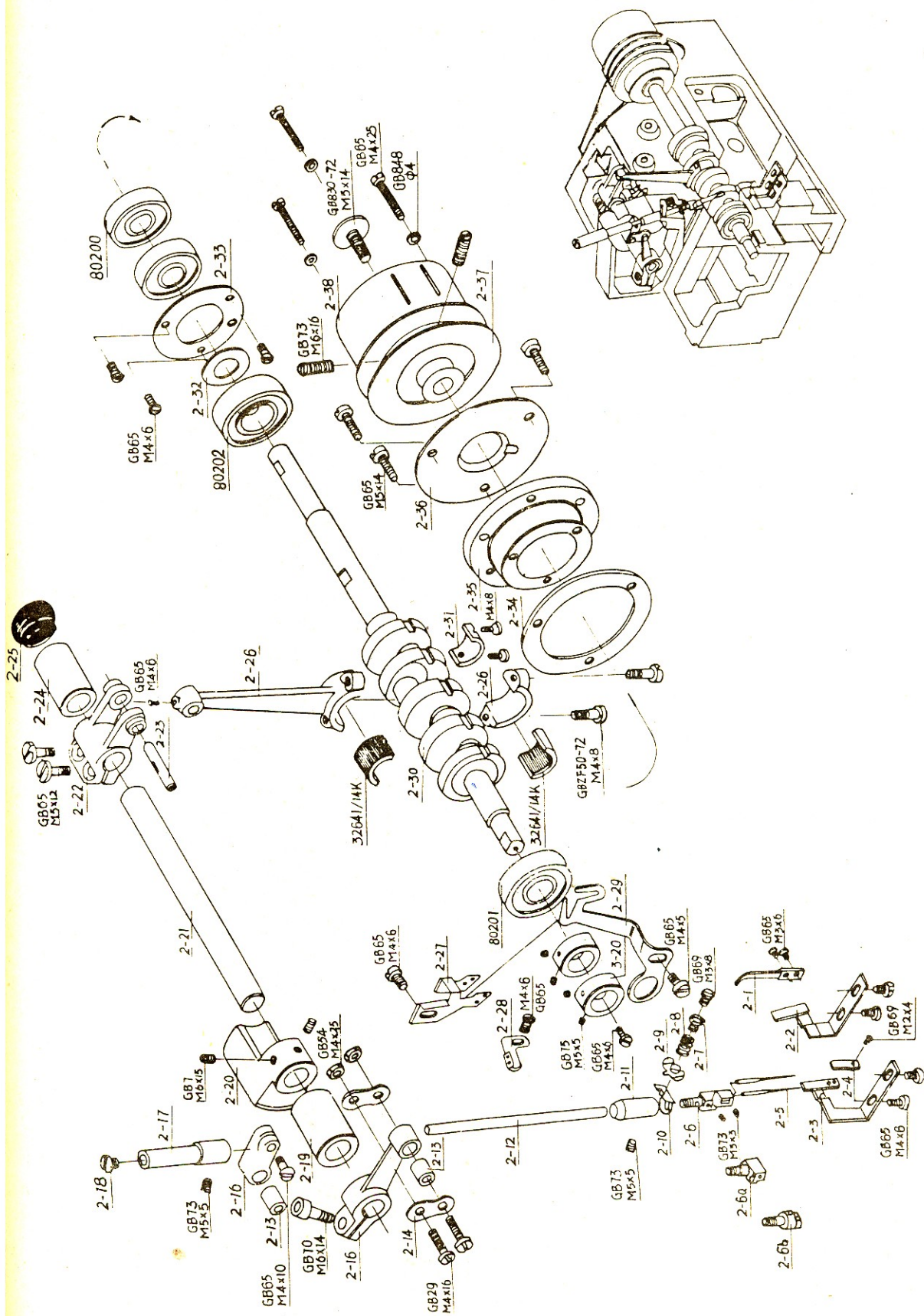


II. 主轴针杆组件

MAIN SHAFT & NEEDLE BAR ASSEMBLIES

图号 Ref. No.	零件名称	Description
2-1	摆动护针架	Traveling needle guard
2-2	护线架	Needle thread guard
2-3	链线护针架	Chain stitch needle thread guard bracket
2-4	链线护针板	Chain stitch needle thread guard
2-5	机针	Needle
2-6	五线针夹	Needle holder(for GN6—5)
2-6a	四线针夹	Needle holder(for GN6—4)
2-6b	三、二线针夹	Needle holder(for GN8—3)
2-7	小压线弹簧导套	Thread retainer spring bushing
2-8	小压线弹簧	Thread retainer spring
2-9	小压线板	Thread retainer plate
2-10	小压线架	Thread retainer bracket
2-11	针杆下套筒	Needle bar bushing(lower)
2-12	针杆	Needle bar
2-13	针杆连接肖	Needle bar connecting pin
2-14	针杆连接片	Needle bar connecting piece
2-15	针杆曲柄	Needle bar crank
2-16	针杆连轴节	Needle bar link
2-17	针杆上套筒	Needle bar bushing(upper)
2-18	针杆上套筒螺钉	Needle bar upper bushing end screw
2-19	上轴前套筒	Upper shaft bushing(front)
2-20	平衡锤	Upper shaft blancer
2-21	上轴	Upper shaft
2-22	针插摇插	Upper shaft rocker
2-23	连插肖	Rocker pin
2-24	上轴后套筒	Upper shaft bushing(rear)
2-25	封油塞 18	Oil seal plug
2-26	针杆连杆	Needle bar connecting rod
2-27	上过线板	Upper thread guide
2-28	中过线板	Middle thread guide
2-29	上挑线	Needle thread take—up lever
2-30	主轴	Main shaft
2-31	主轴平衡块	Main shaft balancer
2-32	主轴后垫圈	Main shaft washer(rear)

图号 Ref. No.	零件名称	Description
2-33	挡圈	Thrust ring
2-34	大套筒垫圈	Main shaft end bushing washer
2-35	主轴大套筒	Main shaft end bushing
2-36	挡油圈	Oil seal ring
2-37	带轮	Pulley
2-38	手轮	Hand wheel
GB65-66	圆柱头螺钉	
M3×5		Cheese head screw M3×5
M4×5		Cheese head screw M4×5
M4×6		Cheese head screw M4×6
M4×10		Cheese head screw M4×10
M5×12		Cheese head screw M5×12
M5×14		Cheese head screw M5×14
M4×8		Cheese head screw M4×8
QBZF7-72 M5×14	球面中圆柱头螺钉	Ball head screw M5×14
GB70-66 M6×14	内六角螺钉	Hexagonal socket screw M6×14
GB29-66 M4×16	六角头头部带槽螺钉	Hexagonal slotted head screw M4×16
GB54-66 M4×2.5	六角螺母	Hexagon screw M4×2.5
GB69-66 M2×4	半沉头螺钉	Counter sunk screw M2×4
M3×8		Counter sunk screw M3×8
GB73-66 M3×3	平端紧定螺钉	set screw M3×3
M5×5		Headless set screw M5×5
M6×5		Headless set screw M6×5
M6×16		Headless set screw M6×16
QBZF50-72 M4×8	轴位螺钉	Ball head screw M4×8
Φ3×3	铝钉	Rivet Φ3×3
Φ3×4		Rivet Φ3×4
Φ4×5		Rivet Φ4×5
Φ4×6		Rivet Φ4×6
80201 12×32×10	轴承	Ball bearing 12×32×10
80202 15×35×11		Ball bearing 15×35×11
80200 10×30×9		Ball bearing 10×30×9
32641/14K 14×18×13	滚针轴承	Needle bearing 14×18×13

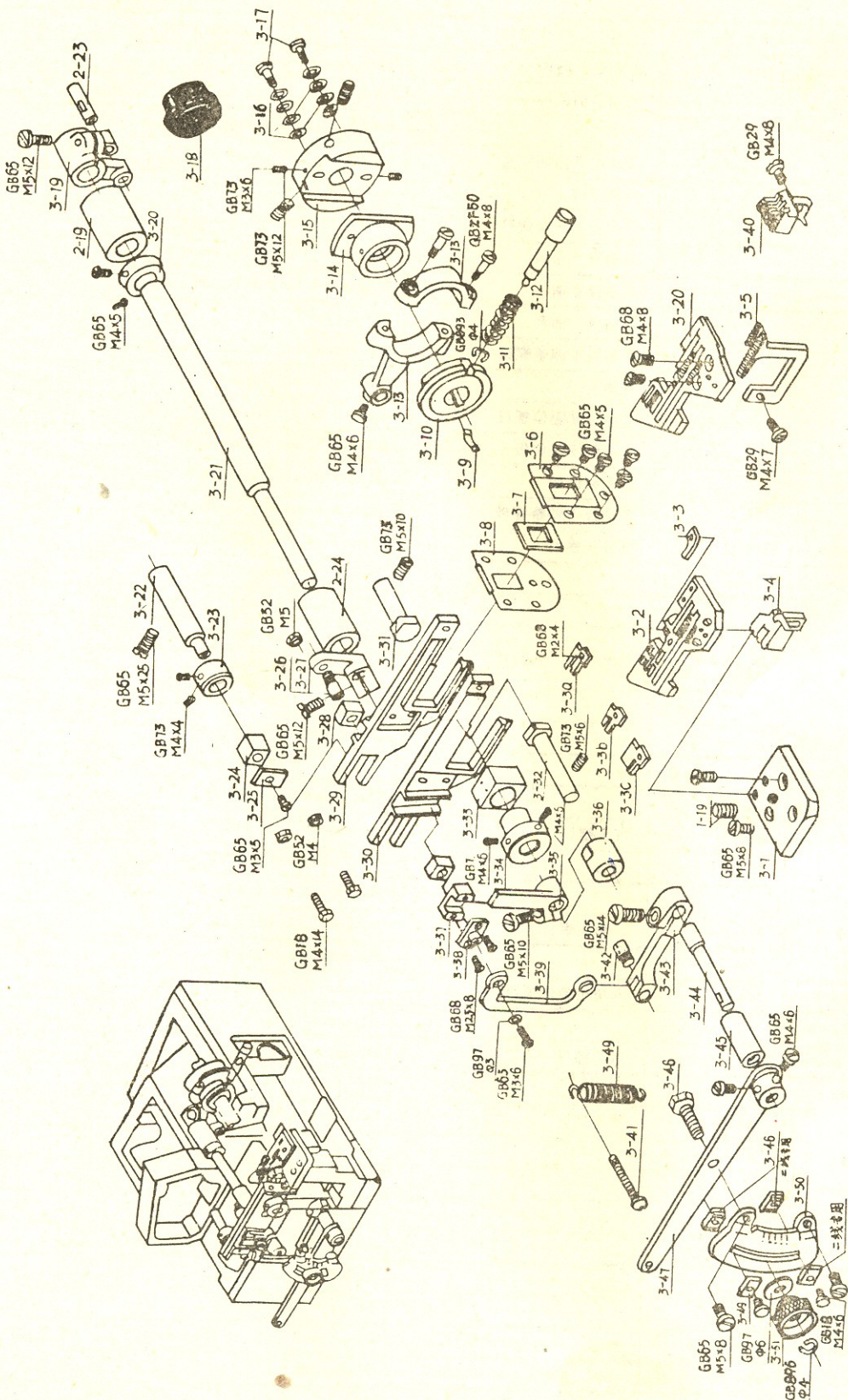


Ⅲ. 送料、抬牙、针距调节组件

Ⅲ. FEED, FEED BAR LIFT, AND STITCH LENGTH REGULATOR ASSEMBLIES

图号	Ref. No.	零件名称	Description
3-1		针板垫块	Throat plate support
3-2		针板(五线)	Throat plate(for GN6-5)
3-2a		针板(二、三、四线)	Throat plate(for GN6-3, -4)
3-3		五线小针板	Throat plate stitch tongue(for GN6-5)
3-3a		四线小针板	Throat plate stitch tongue(for GN6-4)
3-3b		三线小针板	Throat plate stitch tongue(for GN6-3)
3-4		送料牙(五线)	Main feed dog(for GN6-5)
3-4a		送料牙(四、三、二线)	Main feed dog(for GN6-3, -4)
3-5		差动送料牙	Differential feed dog
3-6		防油外盖板	Oil seal plate(outside)
3-7		防油尼龙隔板	Nylon oil shield
3-8		防油内盖板	Oil seal plate(inside)
3-9		开针偏心簧	Clutching needle eccentric spring leaf
3-10		开针偏心	Clutching needle eccentric
3-11		开针撇扭轴弹簧	Push button stud spring for clutching needle eccentric
3-12		开针撇扭轴	Clutching needle eccentric push button stud
3-13		送料大连杆	Feed connecting rod
3-14		送料偏心	Feed eccentric
3-15		送料偏心座	Feed eccentric bracket
3-16		蝶形垫圈	Wing washer
3-17		送料偏心座轴位螺钉	Feed eccentric bracket shoulder screw
3-18		送料轴闷头	Feed shaft end cap
3-19		送料摇杆	Feed rocker
3-20		送料轴紧圈	Feed shaft thrust collar
3-21		送料轴	Feed shaft
3-22		调整牙架偏心轴	Feed bar regulating eccentric stud
3-23		调整牙架偏心轴紧圈	Feed bar regulating eccentric stud thrust collar
3-24		调整牙架偏心轴滑块	Feed bar regulating eccentric stud slide block
3-25		调整牙架偏心轴滑块盖	Cover for 3-24
3-26		送料曲柄螺钉	Main feed bar crank screw
3-27		送料牙架曲柄(三、四、五线)	Main feed bar crank(for GN8-3, -4, -5)
3-28		牙架曲柄滑块	Main feed bar slide block
3-29		送料牙架	Main feed bar
3-30		差动牙架	Differential feed bar
3-31		牙架右挡块	Feed bar support(right)
3-32		牙架左挡块	Feed bar support(left)
3-33		抬牙滑块	Feed bar lift slide block
3-34		抬牙偏心	Feed bar lift eccentric
3-35		差动牙架曲柄	Differential feed bar crank
3-36		送料轴前轴套	Feed shaft bushing(front)

图号	Ref. No.	零件名称	Description
3-37		差动曲柄滑槽	Sliding guide for 3-35
3-38		差动曲柄盖板	Cover for 3-35
3-39		差动连一	Differential feed bar link
3-40		差动板手曲柄拉簧	Differential feed handle spring
3-41		拉簧螺钉	Screw for 3-40
3-42		差动板手连接螺钉	Differential feed handle connection screw
3-43		差动板手曲柄	Differential feed handle crank
3-44		差动板手轴	Differential feed handle stud
3-45		差动板手轴套	Bushing for 3-44
3-46		差动板手调整螺钉	Differential feed handle regulating screw
3-47		差动板手	Differential feed handle
3-48		差动刻度限位螺母	Stop nut for 3-47
3-49		差动刻度限位板	Differential feed handle stopper
3-50		差动刻度板	Differential feed scale plate
3-51		差动板手调整螺母	Adjusting screw for 3-47
GB65-66 M3×5		圆柱头螺钉	Cheese head screw M3×5
M3×6			Cheese head screw M3×6
M4×5			Cheese head screw M4×5
M4×6			Cheese head screw M4×6
M5×8			Cheese head screw M5×8
M5×10			Cheese head screw M5×10
M5×12			Cheese head screw M5×12
M5×14			Cheese head screw M5×14
M5×25			Cheese head screw M5×25
GB68-66 M2×4		沉头螺钉	Headless set screw M2×4
M2.5×8			Headless set screw M2.5×8
M4×8			Headless set screw M4×8
GB18-66 M4×14		六角头螺钉	Hexagon screw M4×14
M4×6			Hexagon screw M4×6
GB29-66 M4×7		六角头带槽螺钉	Hexagon slotted head screw M4×7
M4×8			Hexagonal slotted head screw M4×8
GB52-66 M4		六角螺母	Hexagon nut M4
M5			Hexagon nut M5
GB73-66 M3×6		紧定螺钉	Set screw M3×6
M4×4			Set screw M4×4
M4×5			Set screw M4×5
M4×6			Set screw M4×6
M5×6			Set screw M5×6
M5×10			Set screw M5×10
M5×12			Set screw M5×12
QBZF50-72 M4×8		球面小圆柱头轴位螺钉	Cheese head set screw M4×8
GB97-66 Φ3 Φ6		垫圈	Washer Φ6
GB896-67 4		开口档圈	Snap ring Φ4

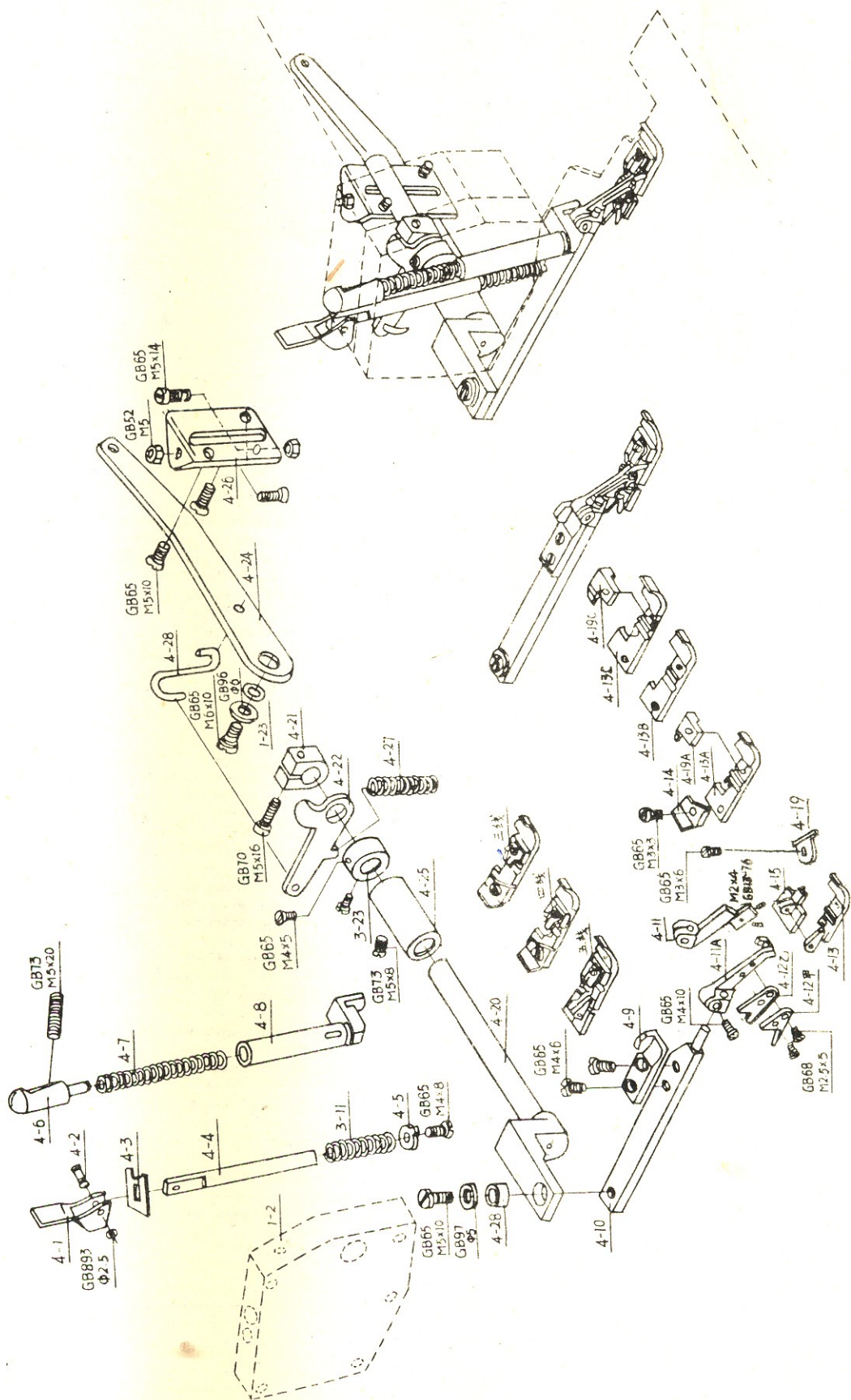


IV. 抬压脚组件

IV. PRESSER FOOT ASSEMBLY

图号 Ref. No.	零件名称	Description
4-1	压杆扳手	Presser foot lifting handle
4-2	压杆扳手销	Pin for 4-1
4-3	压杆扳手垫片	Spacer for 4-1
4-4	扳手拉杆	Presser foot lifting pin
4-5	拉杆片	Presser foot lifting bar cap
4-6	调压销钉	Pressure regulating pin
4-7	压脚簧	Presser foot spring
4-8	压杆	Presser bar
4-9	压脚导块	Presser foot guide block
4-10	压脚大身(五线)	Presser foot arm(for GN6-5)
4-10a	压脚大身(二、三、四线)	Presser foot arm(for GN6-3, -4)
4-11	压脚柄	Presser foot holder
4-12 甲	割线刀(上)	Thread cutter(upper)
4-12 乙	割线刀(下)	Thread cutter(lower)
4-13	五线压脚底板	Presser foot(for GN6-5)
4-13a	四线压脚底板	Presser foot(for GN6-4)
4-13b	三线压脚底板	Presser foot(for GN6-3)
4-13c	二线压脚底板	Presser foot(for GN6-2)
4-14	压脚挡料板	Presser foot fabric guide plate
4-15	五线小压脚	Auxiliary presser foot(for GN6-5)
4-16	小压螺钉	Hinge screw for 4-15
4-17	五线压脚簧	spring for 4-15
4-18	压脚柄簧	Presser foot holder spring leaf
4-19	五线压脚小舌	Presser foot stitch tongue(for GN6-5)
4-19a	三、四线压脚小舌	Presser foot stitch tongue(for GN6-3, -4)
4-19c	二线压脚小舌	Presser foot stitch tongue(for GN6-2)
4-20	压脚轴	Presser foot shaft
4-21	抬压脚紧圈	Presser foot lifting arm thrust collar
4-22	抬压脚小杠杆	Presser foot lifting arm
4-23	压脚吊钩	Presser foot lifting hook
4-24	抬压脚杠杆	Presser foot lifting lever
4-25	压脚轴套	Presser foot shaft bushing
4-26	抬压脚杠杆限位板	Presser foot lifting lever stoper

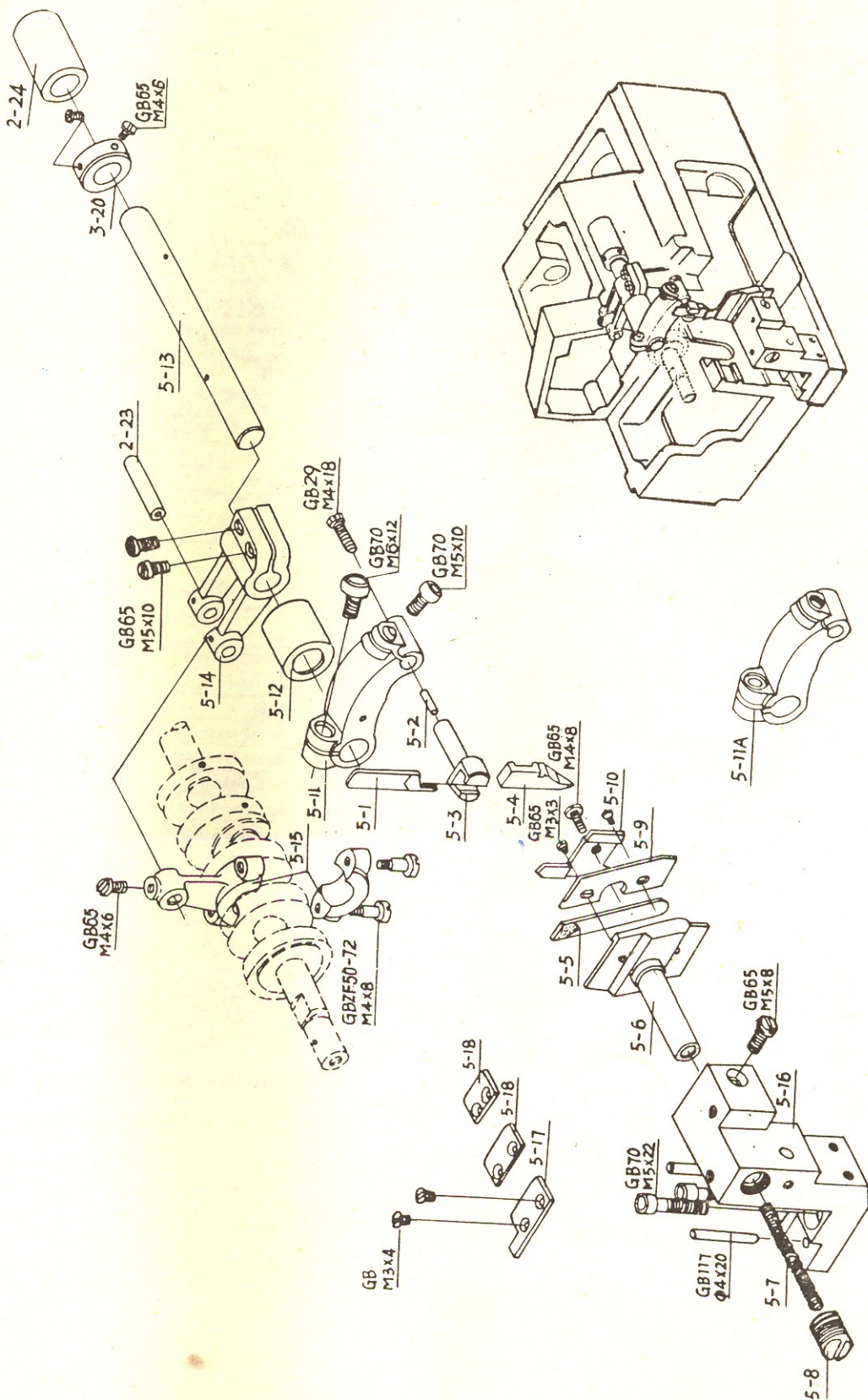
图号 Ref. No.	零件名称	Description
4-27	抬压脚簧	Presser foot lifting spring
4-28	压脚大身衬圈	Presser foot arm ferrule
4-29	小压脚簧	Presser for spring
GB65-66 M3×3	圆柱头螺钉	Cheese head screw M3×3
M3×6		Cheese head screw M3×6
M4×6		Cheese head screw M4×6
M4×10		Cheese head screw M4×10
M5×10		Cheese head screw M5×10
M5×14		Cheese head screw M5×14
M6×10		Cheese head screw M6×10
GB70-66 M5×16	内六角螺钉	Hexagonal socket screw M5×16
GB68-66 M2.5×5	沉头螺钉	Counter sunk screw M2.5×5
M5×10	沉头螺钉	Counter sunk screw M5×10
GB73-66 M5×8	紧定螺钉	Set screw M5×8
GB73-76 M2×4	紧定螺钉	Set screw M2×4
M5×20		Set screw M5×20
GB45-66 M5	六角螺母	Hexagon nut M5
GB97-66 Φ5	垫圈	Washer Φ5
Φ6		Washer Φ6
GB869-67 2.5	开口挡圈	Snap ring Φ2.5



V. 切刀组件

V. TRIMMING KNIFE ASSEMBLY

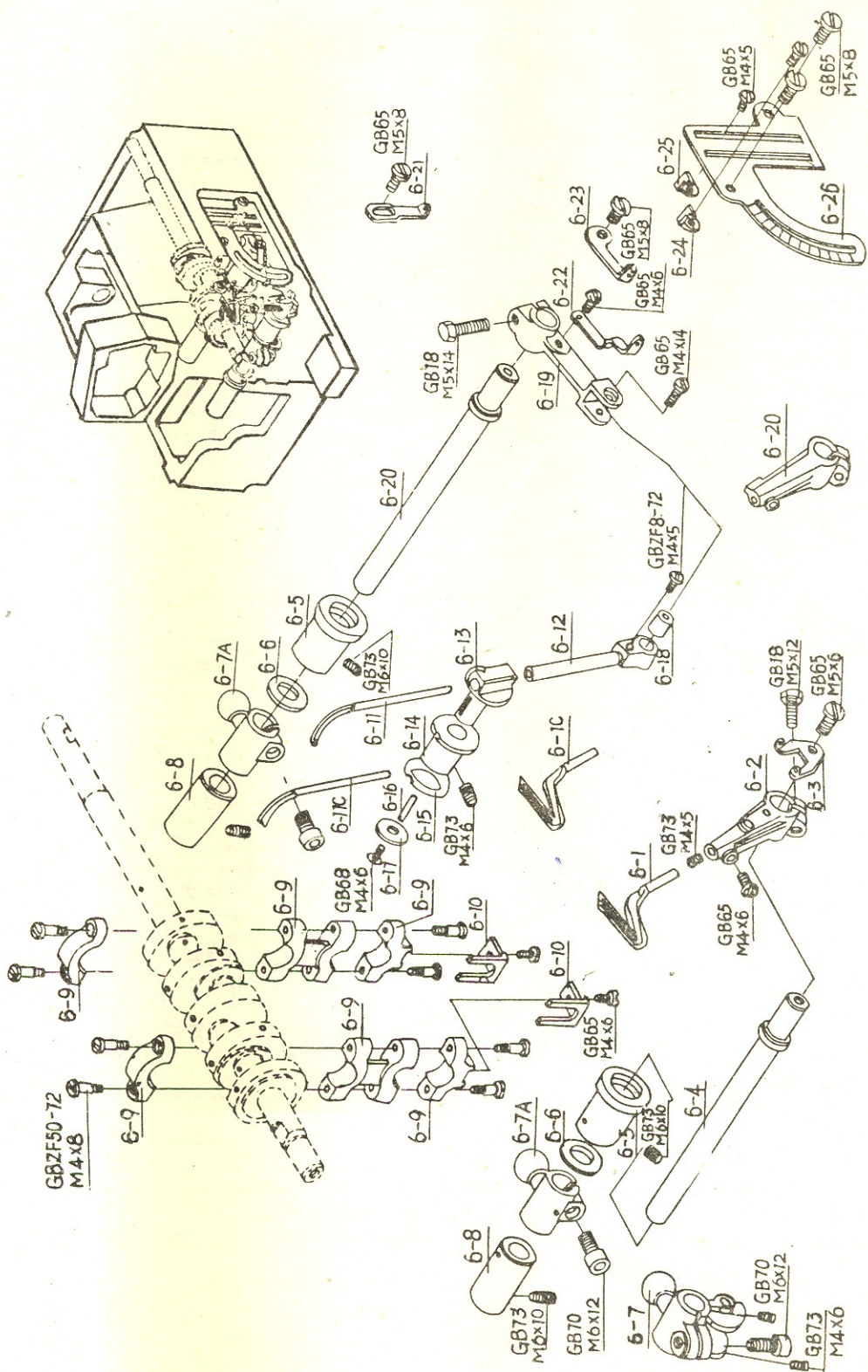
图号 Ref. No.	零件名称	Description
5-1	上刀	Upper knife
5-2	上刀架销子	Upper knife bracket pin
5-3	上刀架	Upper knife bracket
5-4	上刀托	Upper knife holder
5-5	下刀	Lower knife
5-6	下刀架	Lower knife bracket
5-7	下刀压簧	Lower knife bracket spring
5-8	下刀螺塞	Lower knife pressure adjusting screw
5-9	下刀垫片	Lower knife spacer
5-10	下刀压板	Lower knife presser plate
5-11	五线刀架曲柄	Upper knife bracket crank (for GN6-5)
5-11a	刀架曲柄(二、三线)	Upper knife bracket crank (for GN6-3, -4)
5-12	刀轴前套筒	Upper knife shaft bushing (front)
5-13	上刀轴	Upper knife shaft
5-14	上刀摇杆	Upper knife rocker
5-15	刀杆连杆	Upper knife link
5-16	下刀架座	Lower knife bracket
5-18	三、四线压板	Knife spacer presser plate (for GN6-3, -4)
5-19	五线压板	Knife spacer presser plate (for GN6-5)
GB95-66 M3×3	圆柱头螺钉	Cheese head screw M3×3
M4×6		Cheese head screw M4×6
M4×8		Cheese head screw M4×8
M5×8		Cheese head screw M5×8
M5×10		Cheese head screw M5×10
GB70-66 M5×10	内六角螺钉	Hexagonal socket screw M5×10
M6×12		Hexagonal socket screw M6×12
M5×22		Hexagonal socket screw M5×22
GB68-66 M3×4	沉头螺钉	Counter sunk screw M3×4
GB29-66 M4×18	六角头带槽螺钉	Hexagonal slotted screw M4×18
QBZF50-72 M4×8	轴位螺钉	Cheese head set screw M4×8
GB117066 4×20	圆锥销	Taper pin 4×20
Φ4×6	铝钉	Rivet Φ4×6



VI. 弯针组件

VI. UPPER & LOWER LOOPER ASSEMBLIES

图号 Ref. No.	零件名称	Description
6-1	下线弯针	Lower looper
6-2	下弯针摇杆(五线)	Lower looper rocker for (GN6-5)
6-2a	下弯针摇杆	Lower looper rocker
6-3	下弯针轴捻线	Lower looper thread take-up
6-4	下弯针轴	Lower looper shaft
6-5	弯针轴前轴套	Lower looper shaft bushing(front)
6-6	球曲柄摩擦垫圈	Ball crank friction washer
6-7	弯针球曲柄(五线)	Looper ball crank(for GN8-5)
6-7a	弯针曲球柄(二、三、四线)	Looper ball crank(for GN8-3, -4)
6-8	弯针轴后轴套	Looper shaft bushing(rear)
6-9	弯针连杆	Looper link
6-10	弯针连杆止摆轧头	Looper link guide fork
6-11	上弯针	Upper looper
6-11c	上叉针	Spreader
6-12	上弯针滑杆	Upper looper slide bar
6-13	上弯针导套	Upper looper guide
6-14	上弯针导套轴套	Upper looper guide bushing
6-15	上弯针导套轴套橡胶圈	Rubber ring for 6-14
6-16	上弯针导套油线	Upper looper guide oil wick
6-17	锥孔端面挡圈	Taper hold thrust washer
6-18	上弯针滑杆销	Upper looper slide bar pin
6-19	上弯针摆杆	Upper looper oscillating lever
6-20	上弯针轴	Upper looper shaft
6-21	上过线	Upper thread guide
6-22	上弯针摆杆 线	Lower looper thread take-up lever
6-23	上弯针轴捻线	Upper looper thread take-up lever
6-24	线量调节左小板	Adjustable thread guide(left)
6-25	线量调节右小板	Adjustable thread guide(right)
6-26	线量调节板	Thread amount regulation graduation plate
GB65-66 M4×6	圆柱头螺钉	Cheese head screw M4×6
M5×8		Cheese head screw M5×8
M465		Cheese head screw M4×5
M4614		Cheese head screw M4×14
M5×6		Cheese head screw M5×6
QBZF8-72 M4×5	球面小圆柱头螺钉	Ball head cap screw M4×5
GB18-66 M5×12	六角头螺钉	Hexagon screw M5×12
M5×14		Hexagon screw M5×14
GB70-66	内六角螺钉	
M6×12		Hexagonal socket screw M6×12
GB68-66 M4×6	沉头螺钉	Counter sunk screw M4×6
GB73-66 M4×5	紧定螺钉	Set screw M4×5
M4×6		Set screw M4×6
M6×10		Set screw M6×10
QBZF50-70 M4×8	球面小圆柱头轴位螺钉	Cheese head set screw M4×8



VII. 链线勾针组件

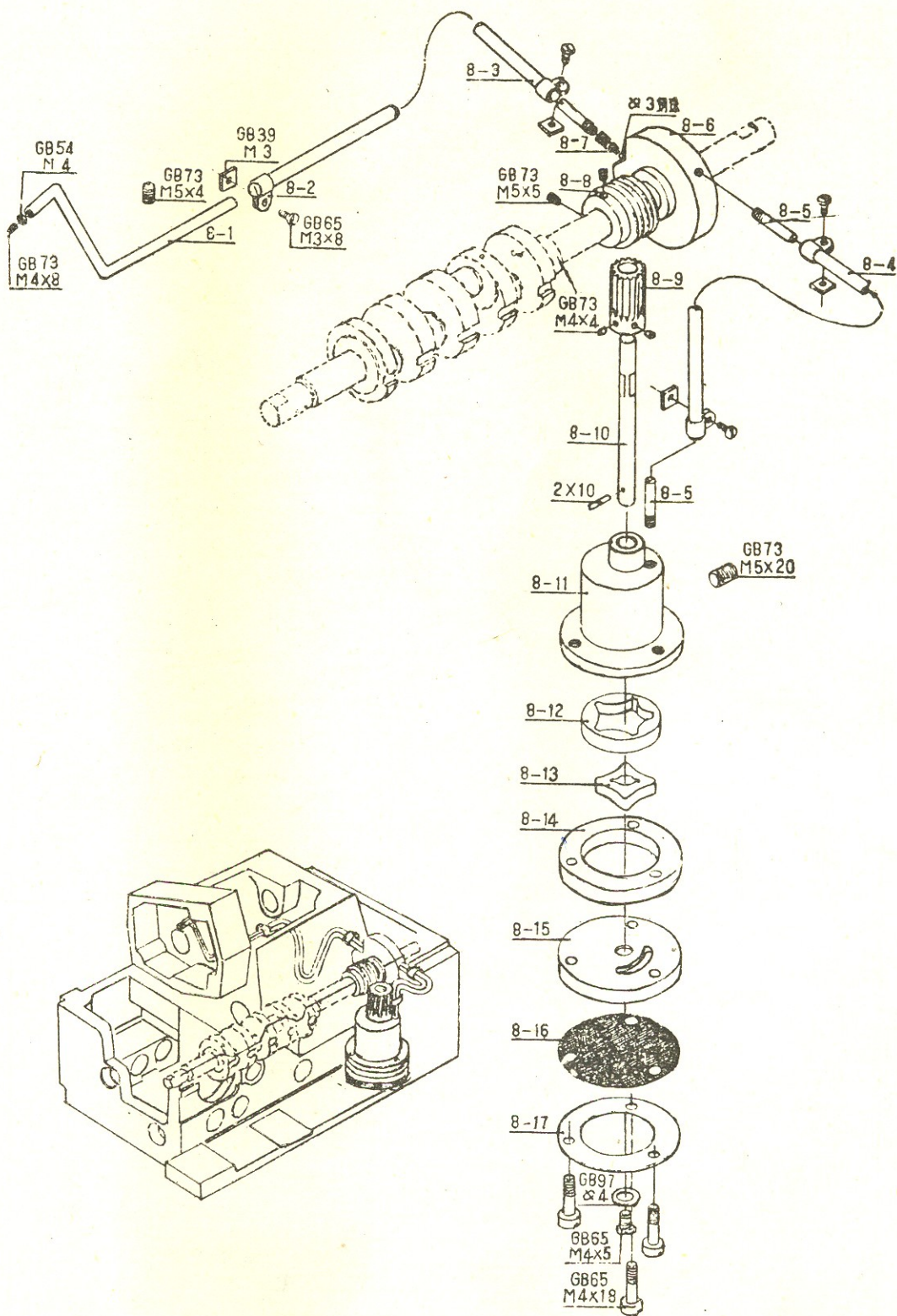
VII. CHAIN STITCH LOOPER ASSEMBLY

图号 Ref. No.	零件名称	Description
7-1	链线勾针	Chain stitch looper
7-2	链线挑线杆	Chain stitch looper thread take-up lever
7-3	链线勾从动曲柄	Chain stitch looper driven crank
7-4	链线定位块	Positioner—for 7-3
7-5	链线勾连杆	Chain stitch looper link
7-6	链线勾轴	Chain stitch looper shaft
7-7	链线勾进出偏心	Chain stitch looper avoiding eccentric
7-8	链线勾进出滑块	Chain stitch looper avoiding slide block
7-9	链线进出拨叉	Chain stitch looper avoiding fork
7-10	拨叉轴座	Bushing for 7-9
7-11	拨叉垫圈	Washer for 7
7-12	链线勾进出拨块销	Pin for 7-8
7-13	链线调节板	Chain stitch looper thread guide
7-14	链线穿线板	Regulating bracker
GB65-66 M4×5	圆柱头螺钉	Cheese head screw M4×5
M4×18		Cheese head screw M4×18
M5×8		Cheese head screw M5×8
M5×12		Cheese head screw M5×12
GB52-66 M6×22	六角头螺钉	Hexagon screw M6×22
GB70-66 M4×10	内六角螺钉	Hexagonal socket screw M4×10
M5×14		Hexagonal socket screw M5×14
GB73-66 M4×5	紧定螺钉	Set screw M4×5
M4×6		Set screw M4×6
GB848-66 Φ4	垫圈	Washer Φ4
Φ5		Washer Φ5

VIII. 润滑组件

VIII. LUBRICATION ASSEMBLY

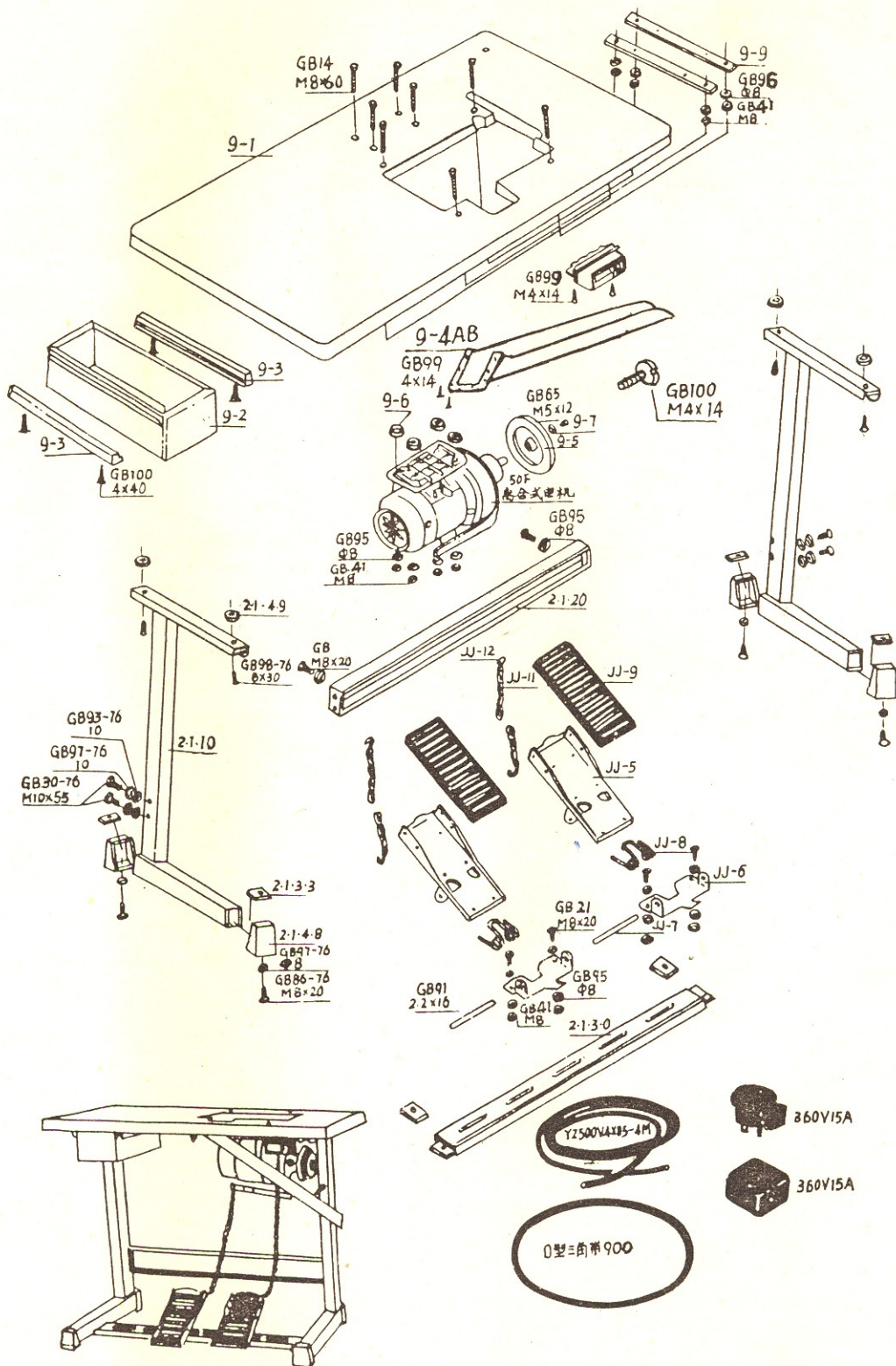
图号 Ref. No.	零件名称	Description
8-1	油泵喷油弯管	Oil splash pipe
8-2	油泵软管夹	Oil tube clamp
8-3	长软管	Oil tube(long)
8-4	短软管	Oil tube(short)
8-5	软管接头螺钉	Oil tube screwed joint
8-6	进油套	Oil supply bushing
8-7	单向压力阀弹簧	One-way pressure valve spring
8-8	油泵蜗杆	Oil pump worm
8-9	油泵蜗轮	Oil pump worm gear
8-10	油泵转轴	Oil pump shaft
8-11	油泵体	Oil pump body
8-12	油泵外转子	Oil pump outer rotor
8-13	油泵内转子	Oil pump inner rotor
8-14	油泵转子座	Oil pump rotor base
8-15	油泵下盖	Oil Pump lower cover
8-16	油泵滤网	Oil pump filter screen
8-17	油泵压网板	Oil pump filter screen retainer
GB65-66 M3×8	圆柱头螺钉	Cheese head scrow M3×8
M4×5		Cheese head scrow M4×5
M4×18		Cheese head scrow M4×18
GB73-66 M4×4	紧定螺钉	Set scrow M4×4
M4×8		Set scrow M4×8
M5×4		Set scrow M5×4
M5×5		Set scrow M5×5
M5×20		Set scrow M5×20
GB39-66 M3	方螺母	Square nut M3
Φ3	钢珠	Ball Φ3
Φ×5	铝钉	Rivet Φ3×5
GB119-66 Φ2×10	圆柱销	Pin Φ2×10



Ⅸ. 三、四、五线机架台板组件

Ⅸ. TABLE STAND ASSEMBLY FOR MODEL GN8—3,—4,—5

图号 Ref. No.	零件名称	Description	
9—1	台板	Table	1
9—2	抽斗	Drawer	1
9—3	抽斗导轨	Drawer rail	2
9—4	台板集料槽	Waste chute	1
9—5	电机带轮	Motor Pulley	1
9—9	台板横档	Table horizontal strut	2
9—10	台板横档软垫圈	Washer for 9—9	4
2. 1. 1. 0(A)	边架(A)	Side frame(A)	1
2. 1. 1. 0(B)	边架(B)	Side frame(B)	1
2. 1. 1. 4	集料槽吊钩	Waste chute hook	1
2. 1. 2. 0(A)	横档(A)	Horizontal strut(A)	1
2. 1. 3. 0(A)	踏板轴档(A)	Pedal Shaft(A)	1
2. 1. 3. 3	踏板轴档定位螺母板	Pedal Shaft stoper nut plate	6
2. 1. 4. 8	边架垫脚	Side frame mat	4
2. 1. 4. 9	台板垫圈	Table Washer	4
JJ—5	单踏板体	Pedal	2
JJ—6	踏板下铰链	Pedal hinge	2
JJ—7	踏板轴	Pedal Shaft	2
JJ—8	踏板扭簧	Pedal torsion spring	2
JJ—9	踏板软垫	Pedal mat	2
JJ—10	链条节	Chain	1
JJ—12	链条勾	Chain hook	4
SGFC370W—2P 2800/转分	无风叶工缝电机	Clutch motor	1
YZ 型 0.5/4 ×28/0.15 500 伏	中型橡胶电缆线	Power line	4 米
GB1003—80 380W15A	三相插头插座	Three—phase socket	1 付
O 型 (900mm)	三角皮带	V—belt	1
	小开关	Mini Switch	1
GB14076 M8×80	大半圆头方颈螺栓	Round head square neck bolt M8×80	7
GB30—76 M8×16	六角螺栓	Hexagon head bolt M8×16	2
M8×20	六角螺栓	Hexagon head bolt M8×20	4
M10×55	六角螺栓	Hexagon head bolt M10×55	4
GB52—76 M8	六角螺母	Hexagon nut M8	11
GB65—76 M8	圆柱头螺钉	Cheese head screw M8	1
GB66—76 M8×20	球面圆柱头螺丝	Ball face cheese head screw M8×20	4
GB91—76 2×16	开口销	Snap pin 2×16	4
GB93—76 10M	弹簧垫圈	Spring washer 10	10
GB97—76 M8	垫圈	Washer 8	21
GB97—76 M10	垫圈	Washer 10	4
GB99—76 4×14	半圆头木螺丝	Half Round head wood screw M4×14	7
GB99—76 6×30	半圆头木螺丝	Half Round head wood screw M6×30	4
GB100—76 4 0	沉头木螺丝	Counter—sunk wood screw M4×40	4
GB848—76 M4	小簧圈	Spring washer 4	1



X. 统一线架组件

X. Thread Stand Assembly

图号 Ref. No	零件名称	Description	件数 OTY		
			GN6-3	GN6-4	GN6-5
XK-01	线勾压板	Thread guide set plate	1	1	1
XK-02	双环线勾	Two hole thread guide		1	2
XK-03	线勾托盘	Thread guide tray	1	1	1
XK-04	单环线勾	One hole thread guide	3	3	3
XK-05	上立柱	Upper shaft	1	1	1
XK-06	中过线节头	Middle thread guide joint	1	1	1
XK-07	中过线	Middle thread guide	1	1	1
XK-08	下立柱	Lower shaft	1	1	1
XK-09	线团钉	Thread pin	3	4	5
XK-10	线团定心节	Thread positioning joint	3	4	5
XK-11	线盘	Thread tray	3	4	5
XK-12a	线团钉接头	Thread pin joint		1	1
XK-12b	线团钉接头	Thread pin joint	1		
XK-13	线架座	Thread stand	1	1	1
GB52-76 M5	六角螺母	Hexagon nut M5	1	1	1
GB73-76 M5×6	平端紧定螺钉	Set screw M5×6	2	2	2
gb66-76 M4×6	球面无柱头螺钉	Non-cheese head screw M4×6	1	1	1
GB73076 M5×8	平端紧定螺钉	Set screw M5×8	3	4	5
GB73-76 M5×16	平端紧定螺钉	Set screw M5×16	1	1	1
GB73-76 M6×8	平端紧定螺钉	Set screw M6×8	1	1	1
GB100-76 M6×25	沉头木螺钉	Counter-Sunk wood screw M6×25	3	3	3
GB848-76 5	小垫圈	Washer	1	1	1

