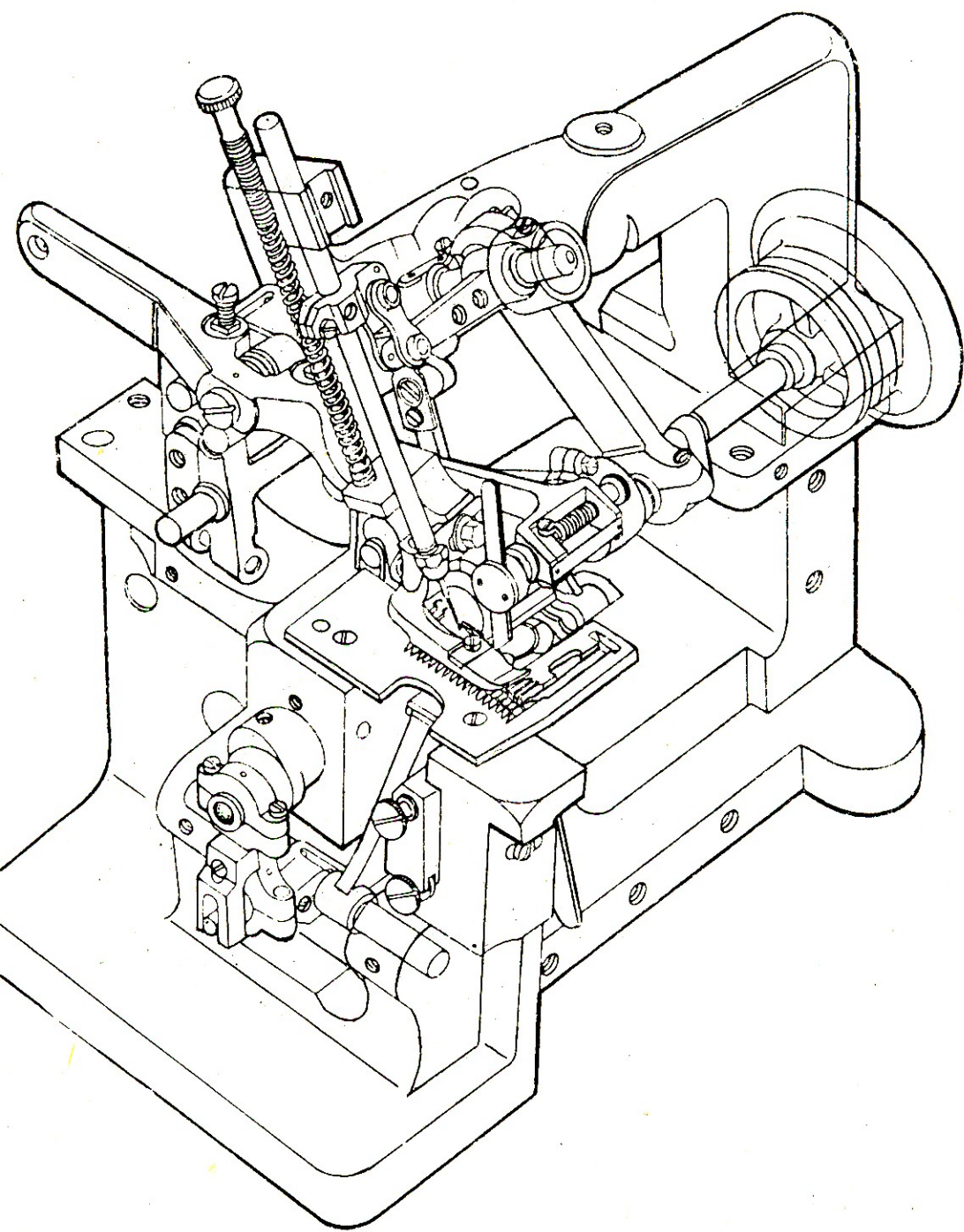


SERIES

GNI

**OVERLOCK INDUSTRIAL
SEWING MACHINE**

MADE IN CHINA



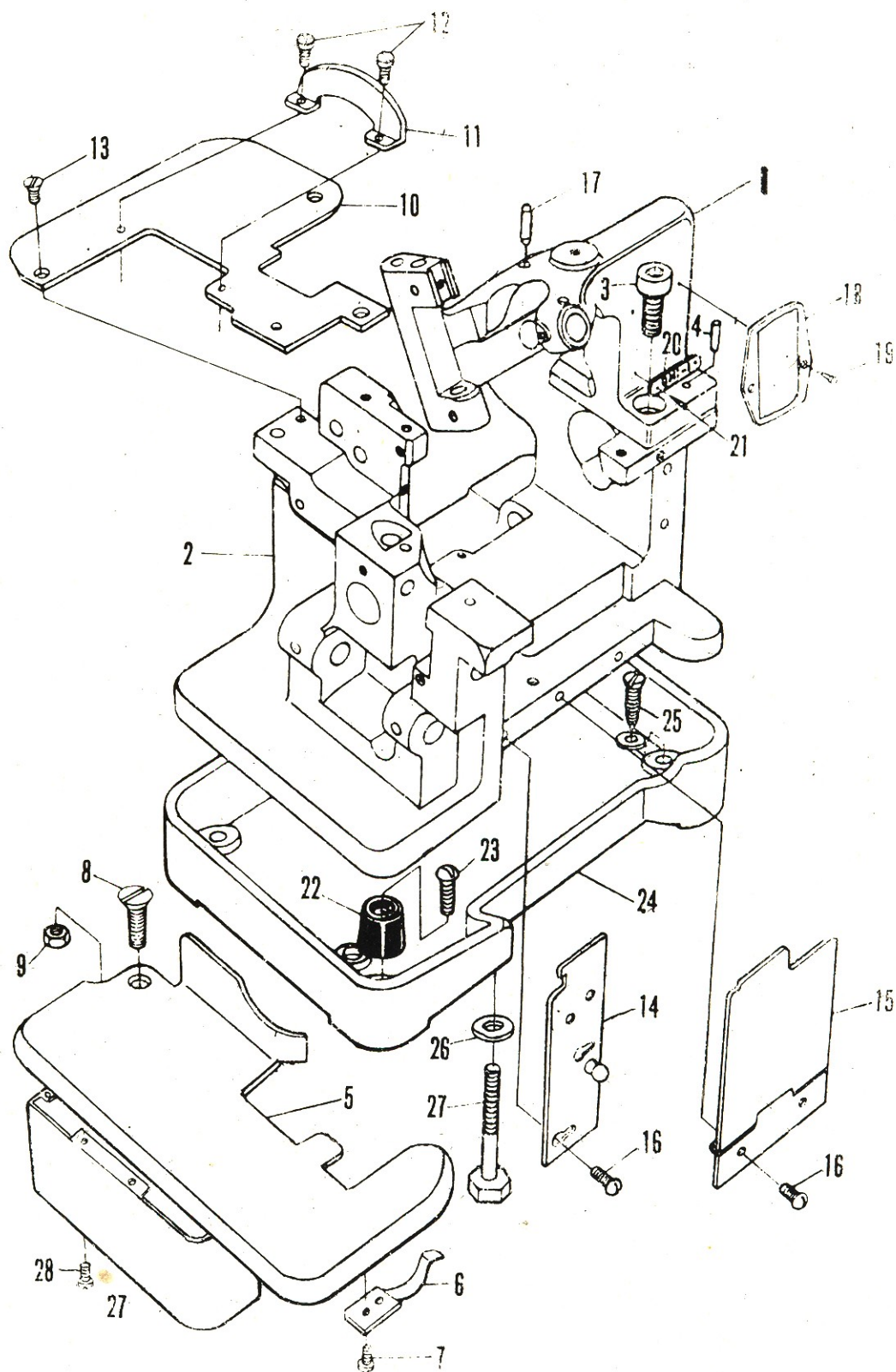
一、机壳部件

货号

I . FRAME COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A1—01	车壳	1			Machine Arm
2	6A1—02	机座	1			Machine Bed
3	6A1—04	机壳螺钉	2	M8×16GB70—76		Arm Screw
4	6A1—03	机壳销	2	Φ5×20GB117—66		Arm Pin
5	6A1—a 01	缝台	1		42145	Cloth Plate
6	6A1—a 05	缝台簧	1		42005	Cloth Plate Lock Spring
7	6A1—a 06	缝台簧螺钉	2		236	Cloth Plate Lock Spring Screw
8	6A1—05	缝台螺钉	1		1437	Cloth Plate Hinge Screw
9	6A1—06	缝台螺母	1		1655	Cloth Plate Nut
10	6A1—07	上壳罩	1		42029	Top Cover
11	6A3—29	开针牌	1		42018	Feed Regulator Indicator Plate
12	6A6—21	开针牌螺钉	2	同下弯针线勾螺钉	1253	Feed Regulator Indicator Plate Screw
13	6A6—02	上罩壳螺钉	3	同针板螺钉	742	Top Cover Screw
14	6A1—b	左罩板组件	1		42027	Left Cover Assembly
15	6A1—c	右罩板组件	1		42028	Right Cover Assembly
16	6A1—08	左右罩板螺钉	4		330	Left/Right Cover Screw
17	6A1—d	摆轴油管组件	1			Oscillating Shaft Oil Tube Assembly
18	6A1—16	商标牌	1			Trade Mark Plate
19	J0.0.80	商标牌钉	2	同 JA1—1 商标钉		Trade Mark Plate Pin
20	6A1—18	机型牌	1			Machine Model Plate

21	6A1-17	机型牌钉	2	$\Phi 2 \times 6$ GB827-76	Machine Model Plate Pin
22	6A1-09	机头垫块	4		Machine Head Cushion
23	6A1-10	机头垫块螺钉	4		Machine Head Cushion Screw
24	6A1-11	油盘	1		Oil Reservoir
25	6A1-20	油盘紧固螺钉	3	螺钉 5×25 GB100-66	Oil Reservoir Set Screw
26	6A1-12	机头紧固螺钉垫圈	1	$\Phi 8$ GB96 $\times$ 76	Machine Set Screw Washer
27	6A1-13	机头紧固螺钉	1	M8 $\times$ 65 GB30-76	Machine Set Screw
28	6A1-a 02	下罩壳	1		Lower Cover
29	6A1-a 04	下罩壳螺钉	3	42003	Lower Cover Screw



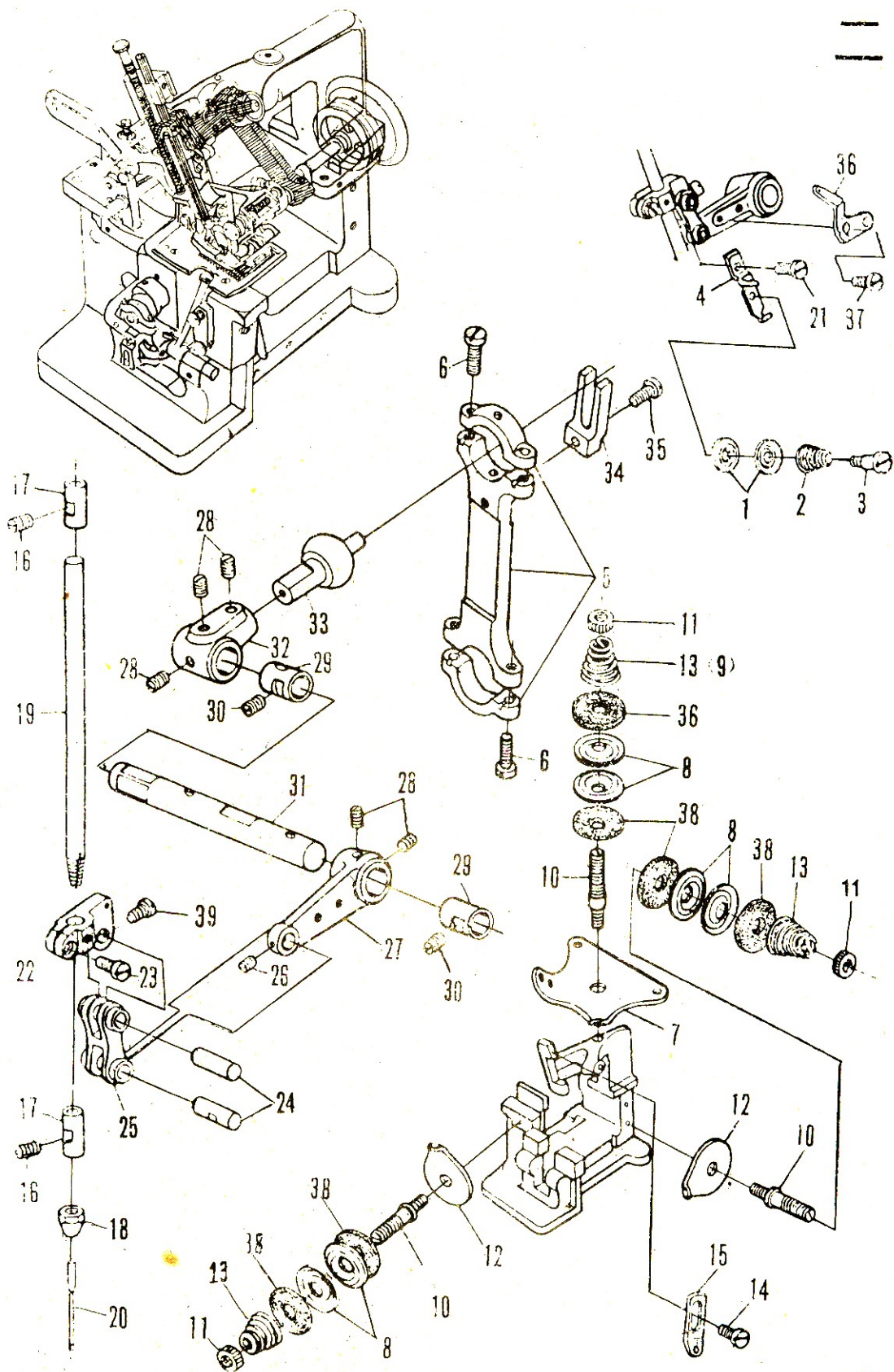
二、针杆过线部件

I. NEEDLE BAR AND THREAD GUIDE COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A2-a 01	小夹线板	2		10106	Thread Retainer Thread Tension Disc
2	6A2-a 02	小夹线簧	1		10107	Thread Retainer Thread Tension Disc Spring
3	6A2-a 03	小夹线螺钉	1		93	Thread Retainer Screw
4	6A2-a 04	针杆过线架	1		42115	Thread Retainer Bracket
5	6A2-b	针杆连杆组件	1		42057	Needle Bar Connecting Rod Assembly
6	6A2-b 03	针杆连杆螺钉	4		1057	Needle Bar Connecting Rod Cap Screw
7	6A2-01	上过线板	1		42082	Upper Thread Guide
8	6A2-02	夹线板	6	同 GN6/1-35	2102	Thread Tension Disc
9	6A2-03	夹线板簧	1		10148	Thread Tension Disc Spring
10	6A2-04	夹线螺钉	3		916	Thread Tension Screw Post
11	J2. 2. 7	夹线螺母	3	同 JA1-1 夹线螺母	1560	Thread Tension Regulation Nut
12	6A2-06	下过线板	2		17547	Lower Thread Guide
13	6A2-03	夹线簧	2			Lower Thread Tension Disc Spring
14	6A2-07	针杆过线板螺钉	1		217	Needle Bar Thread Guide Screw
15	6A2-08	针杆过线板	1		42096	Needle Bar Thread Guide
16	6A2-09	针杆套筒支头螺钉	2	SM4. 5×40×5. 5		Needle Bar Bushing Set Screw
17	6A2-10	针杆套筒	2		42253	Needle Bar Bushing
18	6A2-11	夹针螺母	1		1629	Needle Clamping Nut
19	6A2-12	针杆	1		2054	Needle Bar
20	6A2-13	机针	1		81×1	Needle

21	6A2—14	针杆过线架螺钉	1	228	Thread Retainer Bracket Screw
22	6A2—15	针杆接头	1	42061	Needle Bar Connector
23	6A2—16	针杆接头螺钉	1	175	Needle Bar Connector Screw
24	6A2—17	链条节销	2	40247	Connecting Link Pin
25	6A2—18	链条节	1	42055	Connecting Link
26	6A2—19	链条节销支头螺钉	1	904	Connecting Link Pin Set Screw
27	6A2—20	针杆曲柄	1	42104	Needle Bar Crank
28	6A2—21	针杆曲柄支头螺钉	2	1258	Needle Bar Crank Set Screw
29	6A2—22	摆轴曲柄螺钉	3	1258	Oscillating Shaft Crank Screw
29	6A2—22	摆轴套筒	2	132589	Oscillating Shaft Bushing
30	6A2—09	摆轴套筒螺钉	2		Oscillating Shaft Bushing Screw
31	6A2—23	摆轴	1	42105	Oscillating Shaft
32	6A2—24	摆轴曲柄	1	42103	Oscillating Shaft Crank
33	6A2—25	钢弹子	1	42074	Ball Stud
34	6A2—26	止摆夹头	1	42077	Ball Stud Guide
35	6A2—27	止摆夹头螺钉	1	171	Ball Stud Guide Screw
36	6A2—28	摆线勾	1	42162	Thread Take-up
37	6A6—19	摆线勾螺钉	2	197	Thread Take-up Screw
38	6A2—29	压线板垫	6		Thread Tension Disc Pad
39	6A2—17/1	链条节销螺钉	1		Connecting Link Pin Screw

—
—



三、抬牙送布部件

III. FEED LIFTING AND FEED COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A3—a	送布牙架连杆组件	1		42008	Feed Bar Connecting Rod Assembly
2	6A2—b 03	送布牙架连杆螺钉	2	同针杆螺钉	1057	Feed Bar Connecting Rod Cap Screw
3	6A6—23	牙架连杆圆锥螺钉	1	同圆锥螺母	1373	Feed Bar Connecting Rod Hinge Screw
4	6A6—23	抬牙架连杆圆锥螺钉	1		1373	Feed Lifter Connecting Rod Hinge Screw
4	6A6—24	牙架连杆圆锥螺母	1		1520	Feed Bar Connecting Rod Nut
	6A6—24	抬牙架圆锥连杆螺母	1	同圆锥螺母	1520	Feed Lifter Connecting Rod Nut
5	6A3—10	大开针架	1		42014	Feed Regulator (large)
6	6A2—21	大开针架支头螺钉	2	同针杆曲柄支头螺钉	1258	Feed Regulator (large) Set Screw
7	6A6—21	开针架限位螺钉	1	同下弯针线勾螺钉	233	Feed Regulator (large) Stop Screw
8	6A3—30	大开针架轴	1		42016	Feed Regulator (large) stud
9	6A3—03	抬牙上刀凸轮	1		42012	Feed Lifting/Upper Knife Cam
10	6A3—03/2	抬牙上刀凸轮螺钉	2	JA1—1/J0. 0. 68	462	Feed Lifting/Upper Knife Cam Screw
11	6A3—04	抬牙连杆	1		42013	Feed Lifting Connection
12	6A3—01	送布牙	1		42182	Feed Dog
13	6A5—26	送布牙螺钉	1	同 JA1-1 面板过线架螺钉	190	Feed Dog Screw
14	6A3—02	送布牙架	1		42151	Feed Bar
15	6A3—05	牙架轴	1		2007	Feed Bar Pin
16	6A3—07	牙架轴支头螺钉	1		1253	Feed Bar Pin Set Screw
17	6A3—08	牙架轴紧圈	1			Feed Bar Pin Thrust Collar
18	6A4—a07	牙架轴紧固螺钉	2			Feed Bar Pin Thrust Collar Screw
19	6A3—06	摇牙架	1		42154	Feed Bar Rocking Bracket

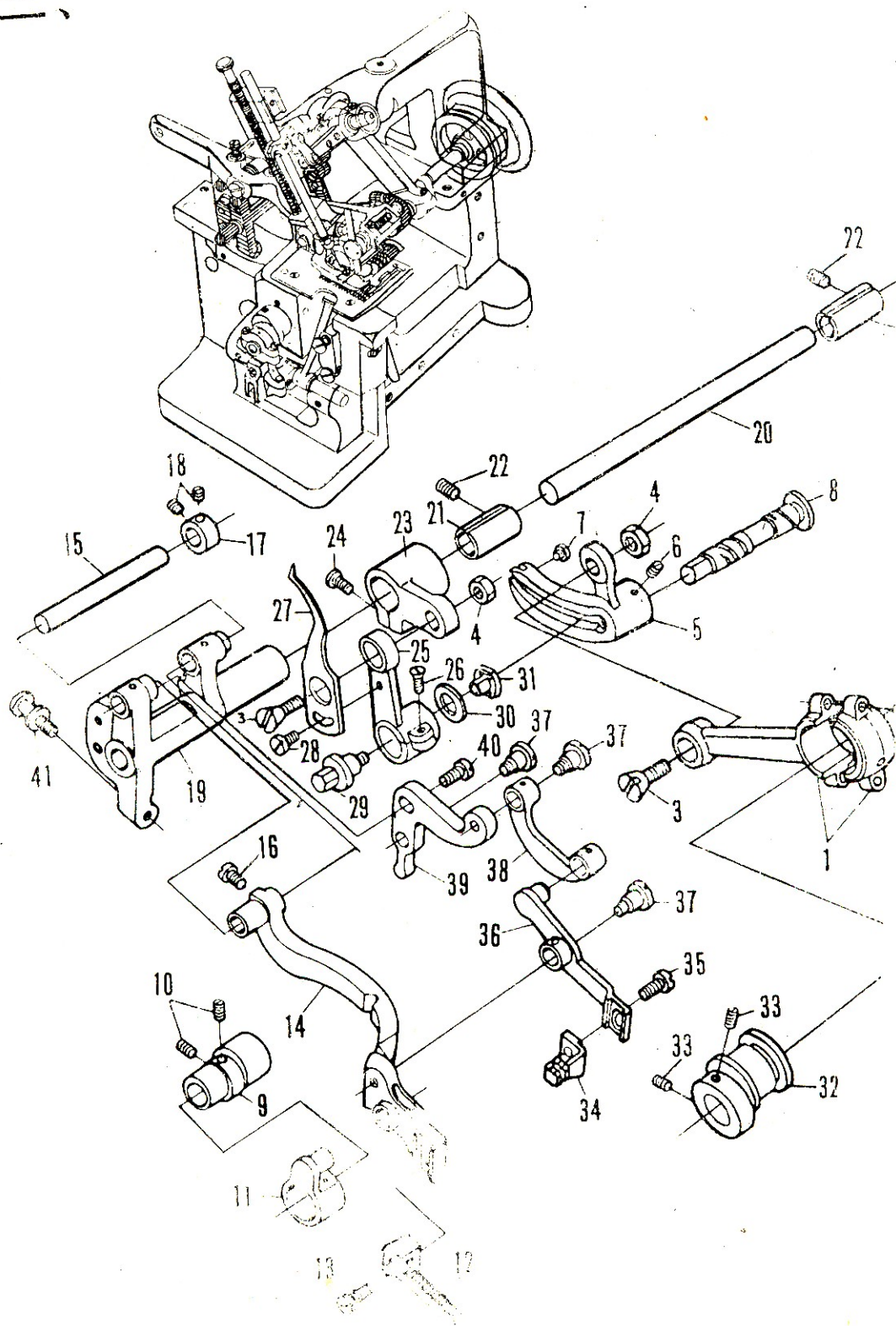
三、抬牙送布部件

Ⅲ. FEED LIFTING AND FEED COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A3—a	送布牙架连杆组件	1		42008	Feed Bar Connecting Rod Assembly
2	6A2—b 03	送布牙架连杆螺钉	2	同针杆螺钉	1057	Feed Bar Connecting Rod Cap Screw
3	6A6—23	牙架连杆圆锥螺钉	1	同圆锥螺母	1373	Feed Bar Connecting Rod Hinge Screw
	6A6—23	抬牙架连杆圆锥螺钉	1		1373	Feef Lifter Connecting Rod Hinge Screw
4	6A6—24	牙架连杆圆锥螺母	1		1520	Feed Bar Connecting Rod Nut
	6A6—24	抬牙架圆锥连杆螺母	1	同圆锥螺母	1520	Feed Lifter Connecting Rod Nut
5	6A3—10	大开针架	1		42014	Feed Regulator (large)
6	6A2—21	大开针架支头螺钉	2	同针杆曲柄支头螺钉	1258	Feed Regulator (large) Set Screw
7	6A6—21	开针架限位螺钉	1	同下弯针线勾螺钉	233	Feed Regulator (large) Stop Screw
8	6A3—30	大开针架轴	1		42016	Feed Regulator (large) stud
9	6A3—03	抬牙上刀凸轮	1		42012	Feed Lifting / Upper Knife Cam
10	6A3—03/2	抬牙上刀凸轮螺钉	2	JA1—1/0.0.68	462	Feed Lifting / Upper Knife Cam Screw
11	6A3—04	抬牙连杆	1		42013	Feed Lifting Connection
12	6A3—01	送布牙	1		42182	Feed Dog
13	6A5—26	送布牙螺钉	1	同JA1-1 面板过线架螺钉	190	Feed Dog Screw
14	6A3—02	送布牙架	1		42151	Feed Bar
15	6A3—05	牙架轴	1		2007	Feed Bar Pin
16	6A3—07	牙架轴支头螺钉	1		1253	Feed Bar Pin Set Screw
17	6A3—08	牙架轴紧圈	1			Feed Bar Pin Thrust Collar
18	6A4—a07	牙架轴紧固螺钉	2			Feed Bar Pin Thrust Collar Screw
19	6A3—06	摇牙架	1		42154	Feed Bar Rocking Bracket

20	6A3—09	大开架芯轴	1		42098	Feed Bar (large) Spindle
21	6A6—16	开口套筒	2		42079	Feed Bar (large) Spindle Bushing
22	6A2—21	开口套筒螺钉	2	同前套筒螺钉	1036	Bushing Screw
23	6A3—25	拾牙架轧头	1		42021	Feed Lifter Crank
24	J0.0.45	拾牙架轧头螺钉	1	同JA1-1 招牙曲柄螺钉	157	Feed Lifter Crank Screw
25	6A3—27	拾牙架连杆	1		42015	Feed Lifter Connecting Rod
26	6A3—27/1	拾牙架连杆小螺钉	1		1012	Feed Lifter Connecting Rod Clamping Screw
27	6A3—28	针距指针	1		42017	Feed Regulator Indicator
28	6A5—26	号码针螺钉	1		190	Feed Regulator Indicator Screw
29	6A3—13	针距螺钉	1		1374	Feed Regulating Screw
30	6A3—12	针距螺钉垫圈	1		19044	Feed Regulating Screw Washer
31	6A3—14	针距螺母	1		1680	Feed Regulating Screw Nut
32	6A3—15	送布凸轮	1		42011	Feed Cam
33	6A3—16	送布凸轮螺钉	2	同JA1-1 型压杆导架螺钉	453	Fedd Cam Screw
34	6A3—17	差动牙	1		42149	Differential Feed Dog
35	6A3—18	差动牙螺钉	1		203	Differential Fedd Dog Screw
36	6A3—19	差动牙架	1		42147	Differential Feed Bar
37	6A3—20	差动牙架螺钉	3		1132	Differential Fedd Bar Screw
38	6A3—21	差动牙架弯头	1		42148	Differential Feed Bar Connecting Link
39	6A3—22	小开针架	1		42150	Fedd Regulator (small)
40	6A3—23	小开针架夹紧螺钉	1		190	Feed Regulator (small) Clamping Screw
41	6A3—24	小开针架调节螺钉	1		1444	Feed Regulator (small) Regulating Screw

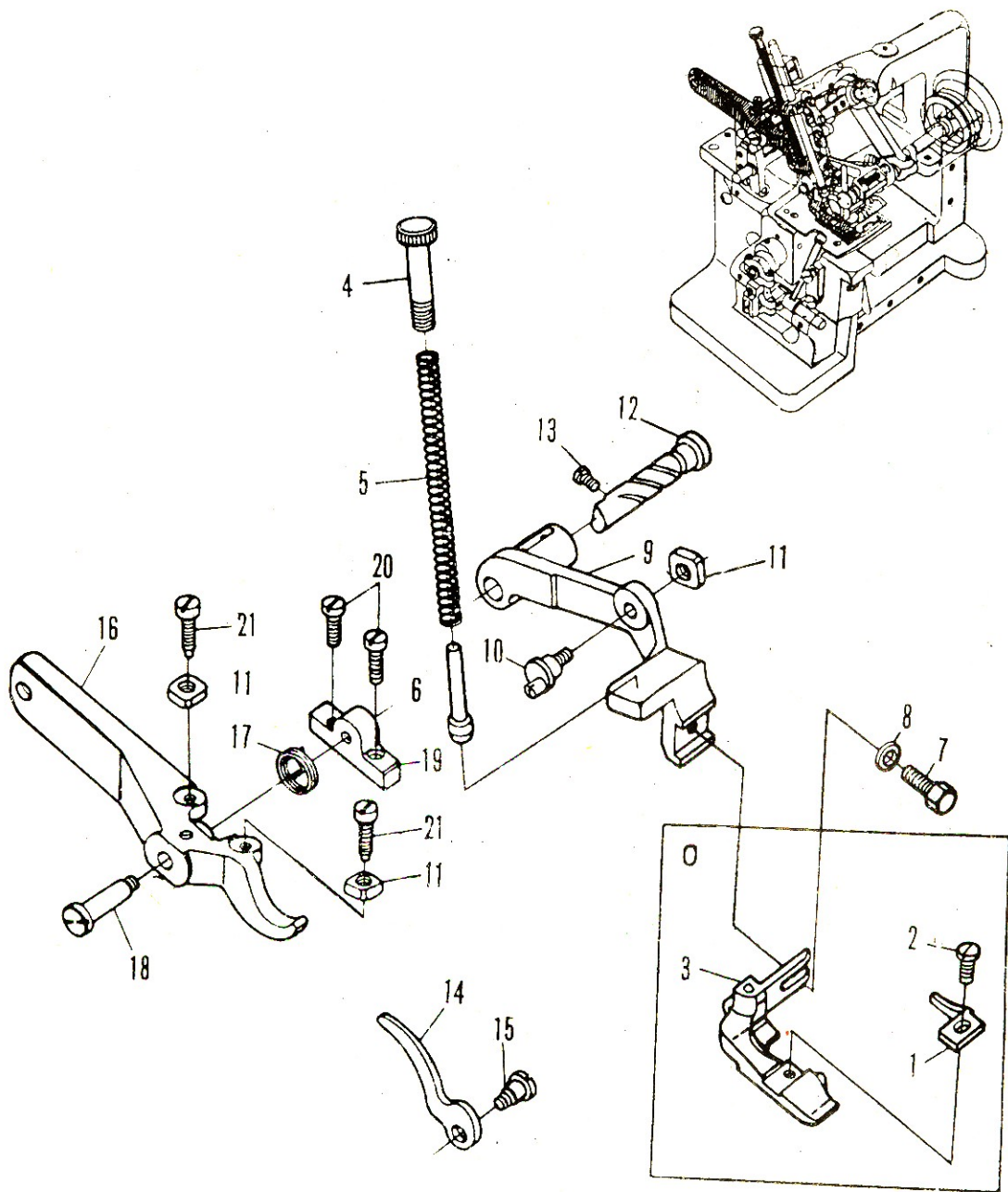
三、



四、压脚部件

IV. PRESSER FOOT COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
0	6A4—a	压脚组件	1		42185	Presser Foot Assembly
1	6A4—a 01	编结导块	1			Stitch Finger
2	6A6—21	编结导块螺钉	1			Stitch Finger Screw
3	6A4—a 02	压脚体	1			Presser Foot
4	6A4—01	调压螺钉	1		1378	Pressure Regulating Thumb Screw
5	6A4—02	压紧簧	1		42071	Pressure Spring
6	6A4—03	压紧杆	1			Presser Bar
7	6A4—04	压脚螺钉	1		1324	Presser Foot Screw
8	6A4—05	压脚螺钉垫圈	1		19044	Presser Foot Screw Washer
9	6A4—06	压脚架	1		42069	Presser Foot Holder
10	6A4—07	抬压偏心螺钉	1		1377	Presser Lifting Eccentric Screw
11	6A4—18	抬压偏心螺母	1		1547	Presser Lifting Eccentric Screw Nut
	6A4—18	抬压杠杆调节螺母	2	同抬压偏心螺母	1547	Presser Lifting Lever Regulating Screw Nut
12	6A4—08	压脚架轴	1		42045	Presser Foot Holder Stud
13	6A4—09	压脚架轴支头螺钉	1		1120	Presser Foot Holder Stud Screw
14	6A4—10	压脚扳手	1		42070	Presser Foot Lifting Handle
15	6A4—11	压脚扳手螺钉	1		85	Presser Foot Lifting Handle Screw
16	6A4—12	抬压杠杆	1		42130	Presser Lifting Lever
17	6A4—13	抬压杠杆簧	1		42132	Presser Lifting Lever Spring
18	6A4—14	抬压杠杆螺钉	1		1301	Presser Lifting Lever Screw
19	6A4—15	抬压杠杆座	1		42131	Presser Lifting Lever Base
20	6A4—16	抬压杠杆座螺钉			1229	Presser Lifting Lever Base Screw
21	6A4—17	抬压杠杆调节螺钉	2		1148	Presser Lifting Lever Regulating Screw



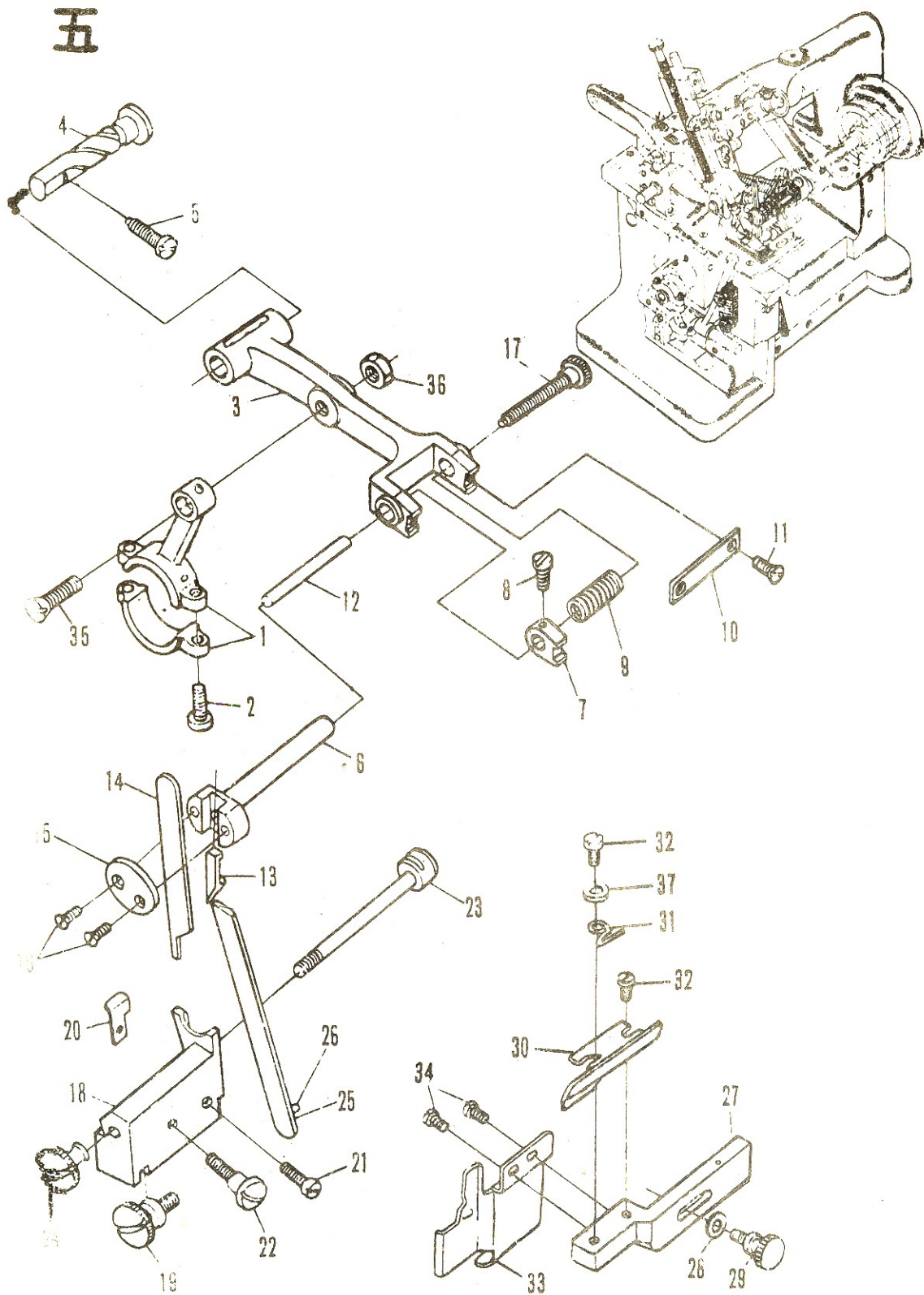
五、刀架部件

V. KNIFE HOLDER COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A5—a	上刀连杆组件	1		42043	Upper Knife Connecting Rod Assembly
2	6A5—a 03	上刀连杆螺钉	2		175	Upper Knife Connecting Rod Cap Screw
3	6A5—01	上刀架	1		42042	Upper Knife Bracket
4	6A4—08	上刀架轴	1	同压脚架轴	42045	Upper Knife Bracket Stud
5	6A4—17	上刀架轴定位螺钉	1	同抬压杆调节螺钉	1148	Upper Knife Bracket Stud Set Screw
6	6A5—02	上刀座	1		42035	Upper Knife Holder
7	6A5—03	上刀座导套	1		42038	Upper Knife Holder Guide Bushing
8	6A2—14	导套螺钉	1	同针杆过线架螺钉	336	Upper Knife Holder Guide Bushing Position Screw
9	6A5—05	上刀座调节簧	1		42041	Upper Knife Holder Pressure Regulating Spring
10	6A5—06	上刀座导板	1		42039	Upper Knife Holder Guide Plate
11	6A5—11	上刀座导板螺钉	2	同上刀盖螺钉(短)	621	Upper Knife Holder Guide Plate Screw
12	6A5—07	挺刀肖	1		42040	Upper Knife Extension Pin
13	6A5—08	上刀垫	1		42112	Upper Knife Spacer
14	6A5—09	上刀	1		42111	Upper Knife
15	6A5—10	上刀盖	1		42037	Upper Knife Cap
16	6A5—11	上刀盖螺钉	2		404	Upper Knife Cap Screw
17	6A5—12	挺刀螺钉	1	19004		Upper Knife Extension Pin Regulating Screw
18	6A5—13	下刀架	1		42156	Lower Knife Bracket
19	6A5—14	下刀架调节螺钉	1		1376	Lower Knife Bracket Regulating Screw
20	6A5—15	护针板	1		42066	Needle Guard
21	6A2—27	护针板螺钉	1	同止摆夹头螺钉	171	Needle Guard Screw

22	6A5—16	下刀架螺钉	1	1101	Lower knife Baacket Screw
23	6A5—17	下刀座	1	42048	Lower Knife Holder
24	6A5—18	下刀座螺母	1	1534	Lower Knife Holder Nut
25	6A5—19	下刀	1	42046	Lower Knife
26	6A5—20	下刀柄	1	42049	Lower Knife Shank
27	6A5—21	拦刀架	1	42102	Upper Knife Supporter Bracket
28	6A5—22	拦刀架垫圈	1		Upper Knife Supporter Regulating Screw Washer
29	6A5—23	拦刀架螺钉	1	283	Upper Knife Supporter Regulating Screw
30	6A5—24	拦刀板	1	42030	Upper Knife Supporter
31	6A5—25	右罩板簧	1	42101	Right Side Cover Lock Spring
32	6A5—26	拦刀板螺钉	2	190	Right Side Cover Lock Spring Screw
33	6A5—27	罩板	1	42153	Cover
34	6A2—07	罩板螺钉	2	217	Cover Screw
35	6A6—23	上刀连杆圆锥螺钉	1	1373	Upper Knife Connecting Rod Hinge Screw
36	6A6—24	上刀连杆圆锥螺母	1	1520	Upper Knife Connecting Rod Hinge Screw Nut
37	6A5—25/1	右罩板簧垫圈	1		Right Side Cover Lock Spring Washer

五



六、上下弯针部件

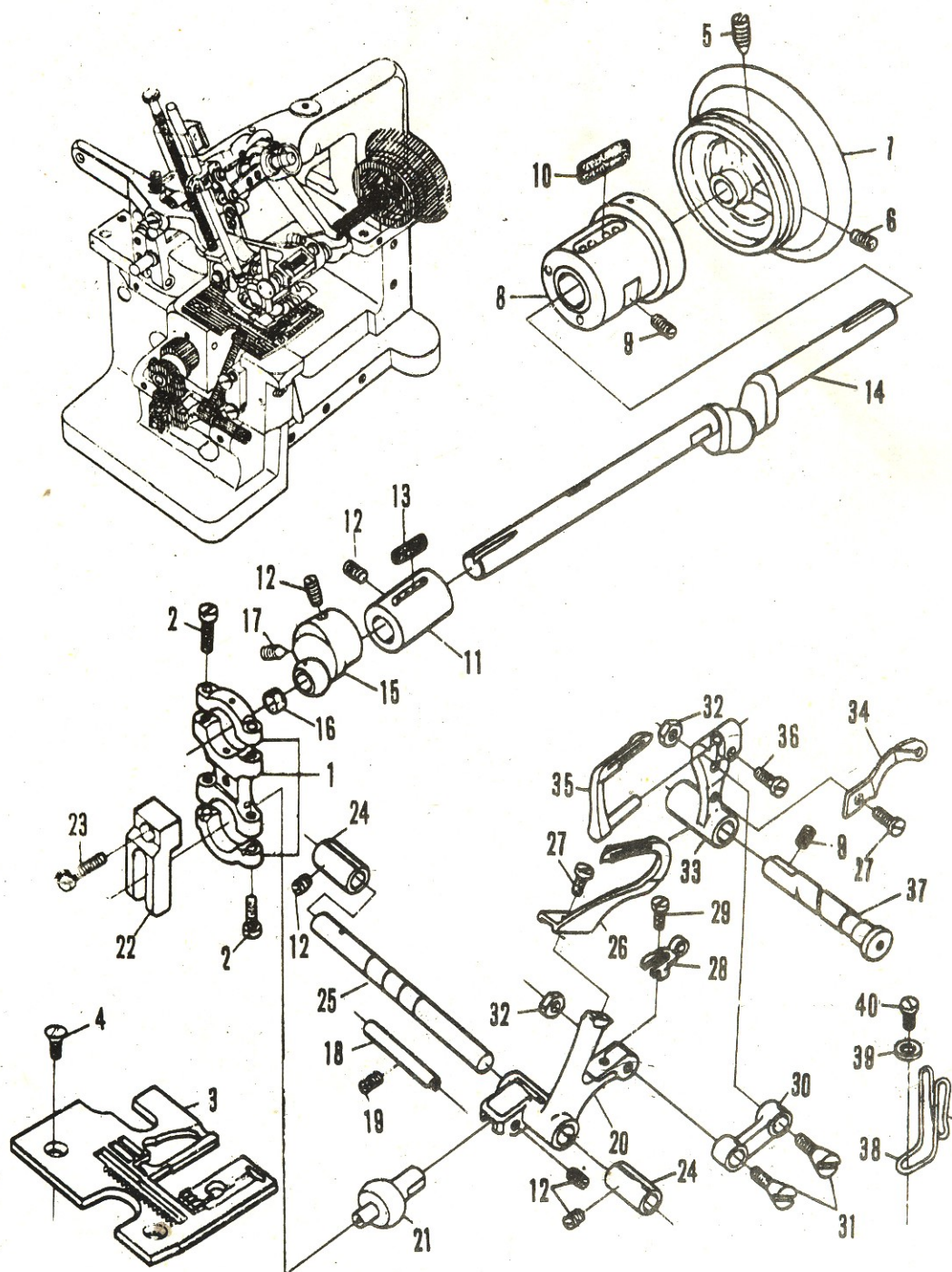
N. UPPER/LOWER LOOPER COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Descriptoin
1	6A6--a	上针连杆组件	1		42075	Upper Looper Connecting Rod Assembly
2	6A2--b03	上针连杆螺钉	4	同针杆连杆螺钉	1057	Upper Looper Connecting Rod Cap Screw
3	6A6--01	针板	1		42186	Throat Plate
4	6A6--02	针板螺钉	2		742	Throat Plate Screw
5	6A6--03	轮盘定位螺钉	1		1354	Hand Wheel Position Screw
6	6A6--04	轮盘支头螺钉	1		424	Hand Wheel Set Screw
7	6A6--05	轮盘	1		42001	Hand Wheel
8	6A6--06	后套筒	1		42026	Main Shaft Bushing (back)
9	6A2--21	后套筒螺钉	1	同针杆曲柄支头螺钉	1036	Main Shaft Bushing (back) Screw
10	6A6--07	下弯针架轴螺钉	1	同后套筒螺钉	1036	Lower Looper Holder Stud Screw
11	6A6--08	后套筒油毡	1			Main Shaft Bushing (back) Oil Felt
12	6A2--21	前套筒	1		42024	Main Shaft Bushing (front)
13	6A2--21	前套筒螺钉	1		1036	Main Shaft Bushing (fornt) Screw
14	6A2--21	上针曲柄螺钉	1		1259	Upper Lopoer Crank Screw
15	6A2--21	开口套筒螺钉	2		1036	Upper Looper Holder Shaft Bushing Screw
16	6A2--21	上弯针架螺钉	1	同前套筒螺钉	1259	Upper Looper Holder Screw
17	6A6--09	前套筒油毡	1			Main Shaft Bushing (front) Oil Felt
18	6A6--10	主轴	1		42023	Main Shaft
19	6A6--11	上针曲柄	1		42025	Upper Looper Crank
20	6A6--12	上针曲柄油毡	1			Upper Looper Crank Oil Felt
21	6A6--13	上针曲柄定位螺钉	1		1375	Upper Looper Crank Position Screw

18	6A6-14	过线管	1		42084	Thread Tube
19	6A2-09	过线管螺钉	1	同针杆套筒支头螺钉		Thread Tube Screw
20	6A6-15	上弯针架	1			Upper Looper Holder
21	6A2-25	钢弹子	1	同钢弹子	42073	Ball Stud
22	6A2-26	止摆夹头	1	同止摆夹头	42074	Ball Stud Guide
23	6A2-27	止摆夹头螺钉	1	同止摆夹头螺钉	42077	Ball Stud Guide Screw
24	6A6-16	开口套筒	2		171	Upper Looper Holder Shaft Bushing
25	6A6-17	上弯针架轴	1		42079	Upper Looper Holder Shaft
26	6A6-18	上弯针	1		42078	Upper Looper
27	6A6-19	上弯针螺钉	1		42166	Upper Looper Screw
28	6A6-20	下弯针线勾	1		197	Lower Looper Thread Guide
29	6A6-21	下弯针线勾螺钉	1	同 GB1-1 摆轴滑块垫圈螺钉	42083	Lower Looper Thread Guide Screw
30	6A6-22	下弯针架连杆	1		233	Lower Looper Holder Link
31	6A6-23	下弯针架连杆圆锥螺钉	2		42052	Lower Looper Holder Link Hinge Screw
32	6A6-24	圆锥螺母	2		378	Lower Looper Holder
33	6A6-25	下弯针架	1		1520	Lower Looper Holder Link Hinge Screw Nut
34	6A6-26	上弯针线勾	1		42051	Upper Looper Thread Take-up
35	6A6-27	下弯针	1		42127	Lower Looper
36	6A6-28	下弯针夹紧螺钉	1		42114	Lower Looper Clamping Screw
37	6A6-29	下弯针架轴	1		209	Lower Looper Holder Stud
38	6A6-30	上弯针过线	1		42053	Upper Looper Thread Guide
39	6A6-31	上弯针过线螺钉垫圈	1		42093	Upper Looper Thread Guide Screw Washer
40	J0.0.72	上弯针过线螺钉		同 JA1-1	190	Upper Looper Thread Guide Screw

图 7

六、

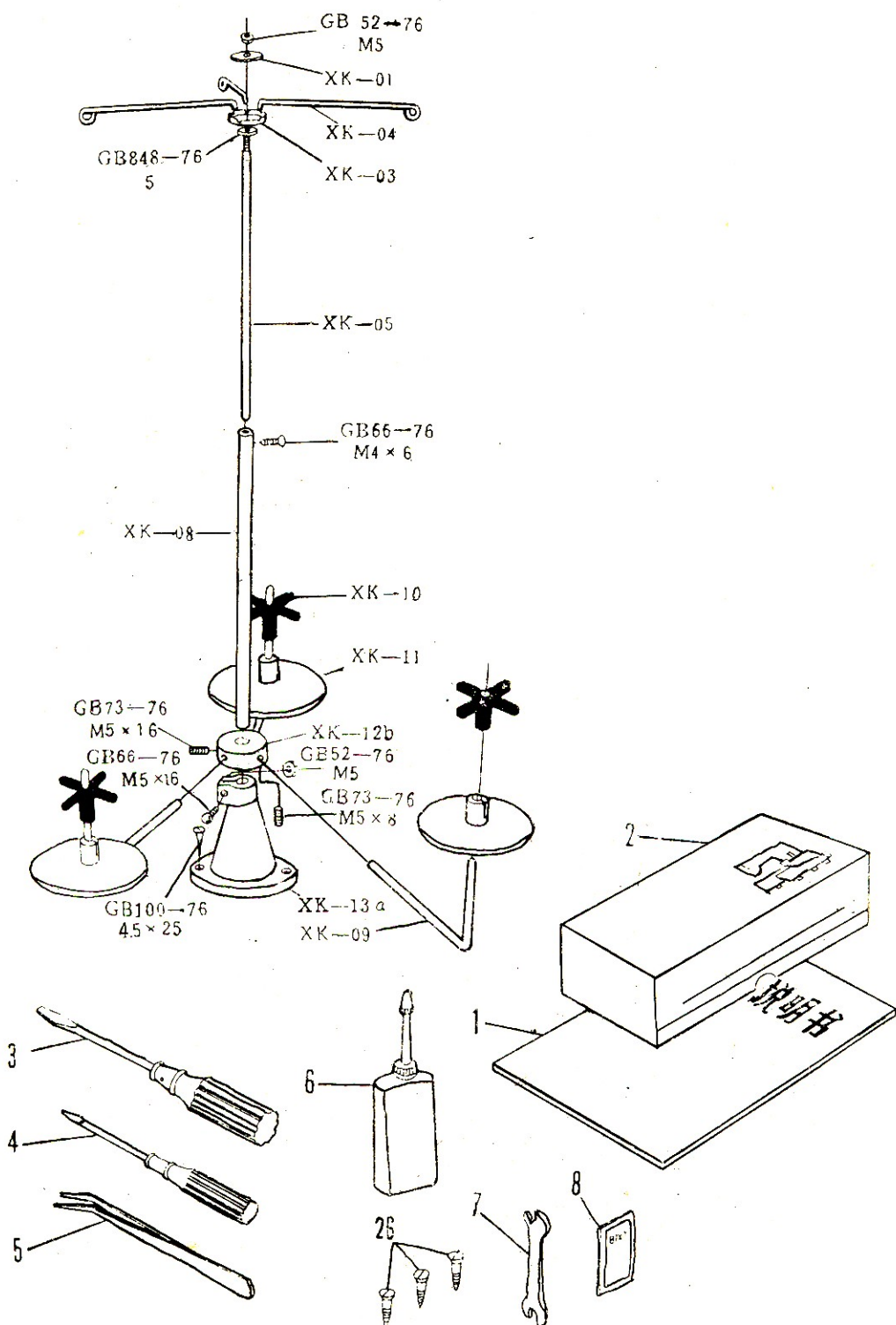


七、附件 线架部件

VII. THREAD STAND COMPONENTS

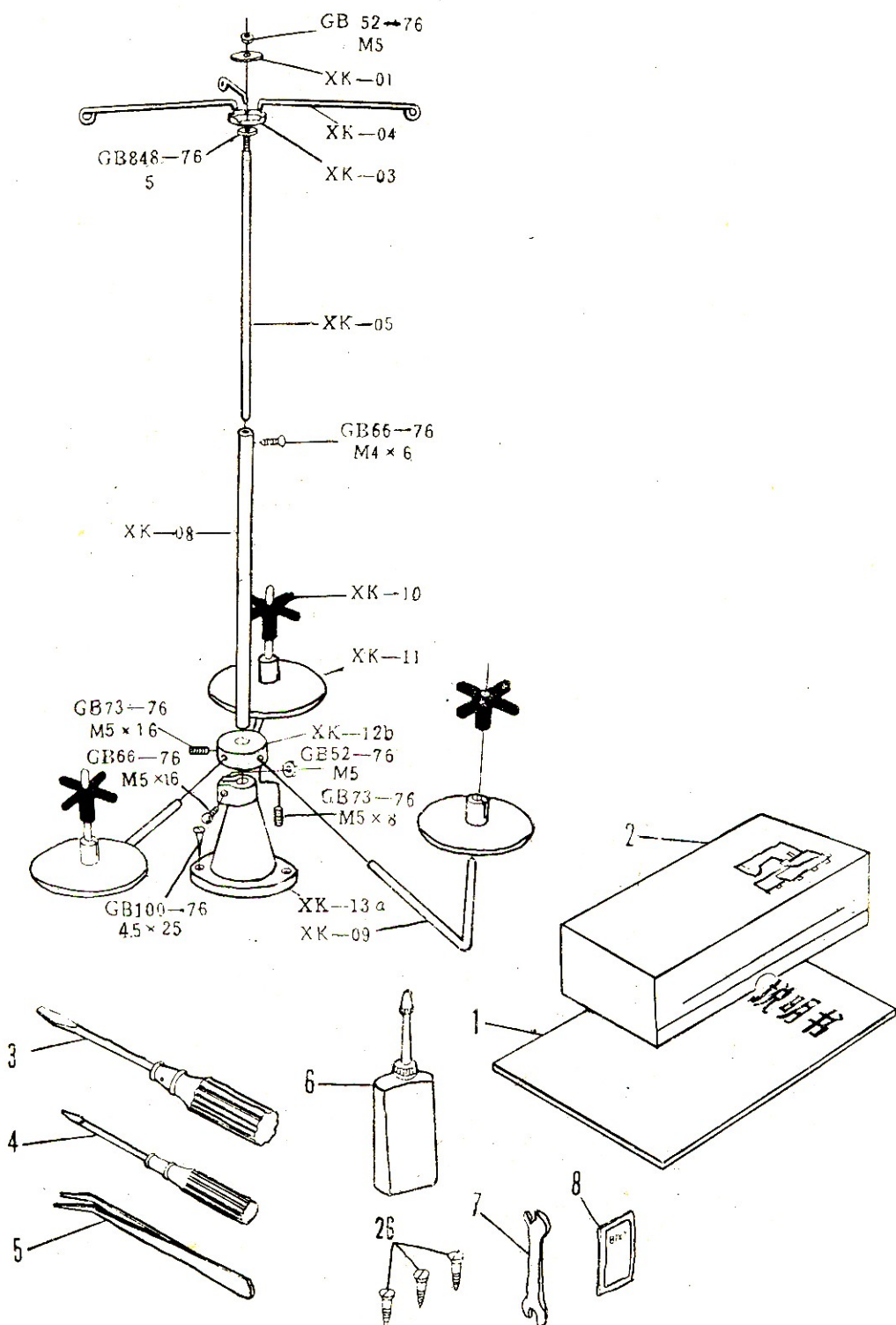
序号	图 号	名 称	件 数	Description	备 注
1		说明书	1	Instruction Book	
2		零件盒	1	Attachments Box	
3		大号螺丝批	1	Screw Driver (large)	
4		小号螺丝批	1	Screw Driver (small)	
5		穿线钳	1	Tweezer	
6		油壶	1	Oiler	
7		小扳手	1	Wrench	
8		机针	10 枚	Needle	型号: 81 × 1 针号: 11
9	XK-01	线勾压板	1	Thread Eyelet Platen	
10	XK-03	线勾托板盘	1	Thread Eyelet Pallet	
11	XK-04	单环线勾	3	Thread Eyelet	
12	XK-05	上立柱	1	Thread Stand Rod (upper)	
13	XK-08	下立柱	1	Thread Stand Rod (lower)	
14	XK-09	线团钉	3	Spool Pin	
15	XK-10	线团定心节	3	Spool Stoper	
16	XK-11	线盘	3	Spool Seat Disc	
17	XK-12b	线团针接头	1	Spool Pin Joint	
18	XK-13a	线架座(塑料件)	1	Thread Stand Base	

序号	代号	名称	件数	Description	备注
19	GB52—76	六角螺母	2	Hexagon Nut	M5
20	GB73—76	平端紧定螺钉	3	Headless Set Screw	M5×8
21	GB73—76	平端紧定螺钉	1	Headless Set Screw	M5×16
22	GB66—76	球面圆锥头螺钉	1	Ball Head Cap Screw	M4×6
23	GB66—76	球面圆柱头螺钉	1	Ball Head Cap Screw	M5×16
24	GB100—76	沉头木螺钉	3	Counter Sunk Head Wood Screw	4.5×25
25	GB95—76	垫圈	1	Washer	Φ5
26		木螺钉	3	Wood Screw	



VII. TABLE STAND COMPONENTS

序号	图	号	名	称	件数	Description	备	注
1	1		边架		2	Table Stand		
2	2		踏板		1	Pedal		
3	3		下带轮螺钉		1	Belt Pulley Set Screw		
4	4—0		摇杆组件		1	Rock Lever Assembly		
5	5		边架螺钉		4	Table Stand Screw		
6	6		边架弹簧垫圈		4	Table Stand Spring Washer		
7	7		方架弹簧螺钉		3	Frame Screw Center		
8	8		方架顶尖螺母		3	Frame Screw Center Nut		
9	9		方架		1	Frame		
10	10		下带轮		1	Belt Pulley		
11	11		台板		1	Table		
12	12		抽斗		1	Drawer		
13	13/1		抽斗导轧		2	Drawer Rail		
14	14		皮带		1	Belt		
15	15		皮带扣		1	Belt Fastener		
16	16		边架小轮		4	Table Stand Truck		
17	17		小轮轴		4	Table Stand Truck Pin		
18			抽斗导轴木螺钉	4×32	4	Drawer Rail Wood Screw		通 GB867—76
19			抬板木螺钉 台	5×25	4	Table Wood Screw		GB100—76 GB100—76

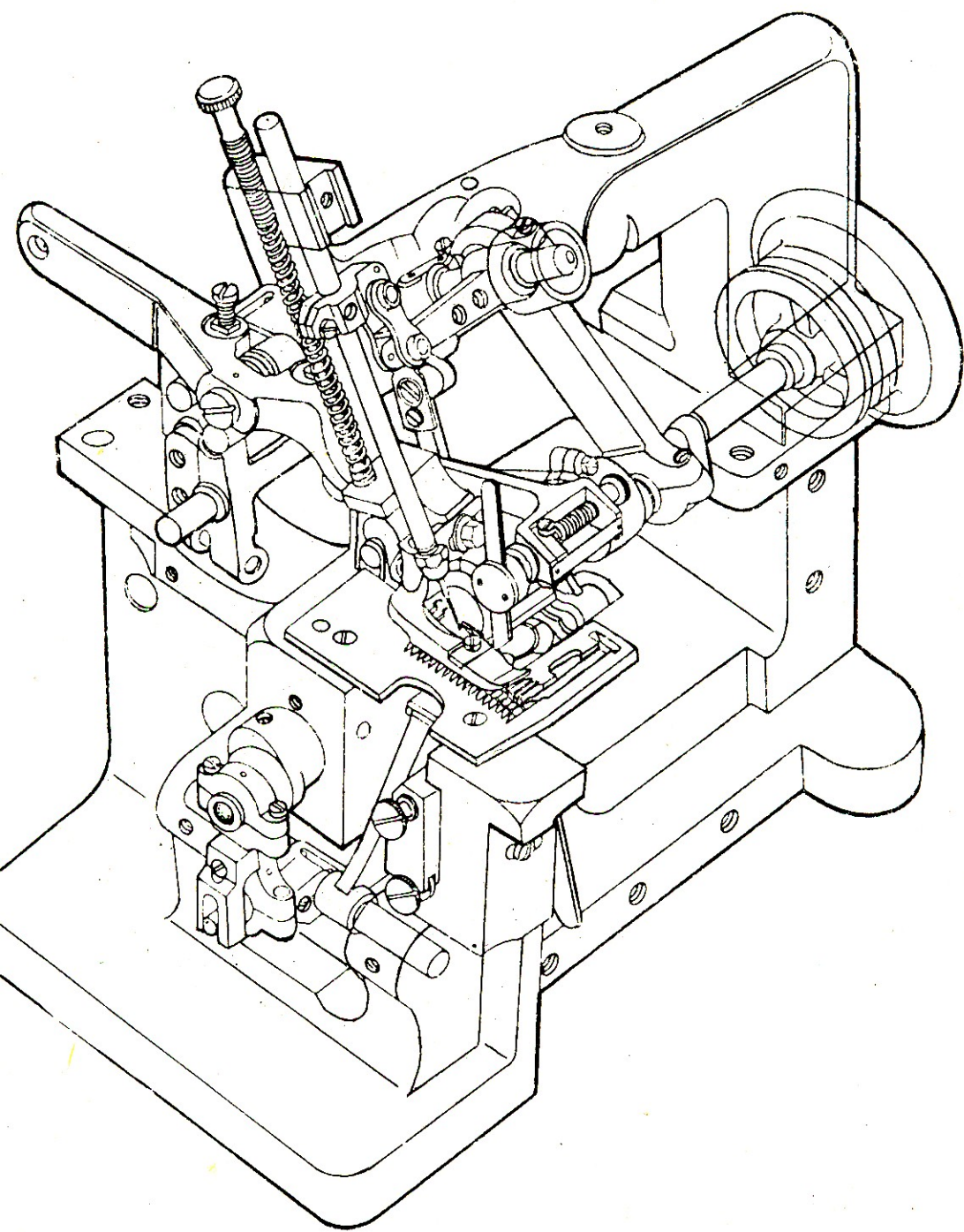


SERIES

GNI

**OVERLOCK INDUSTRIAL
SEWING MACHINE**

MADE IN CHINA



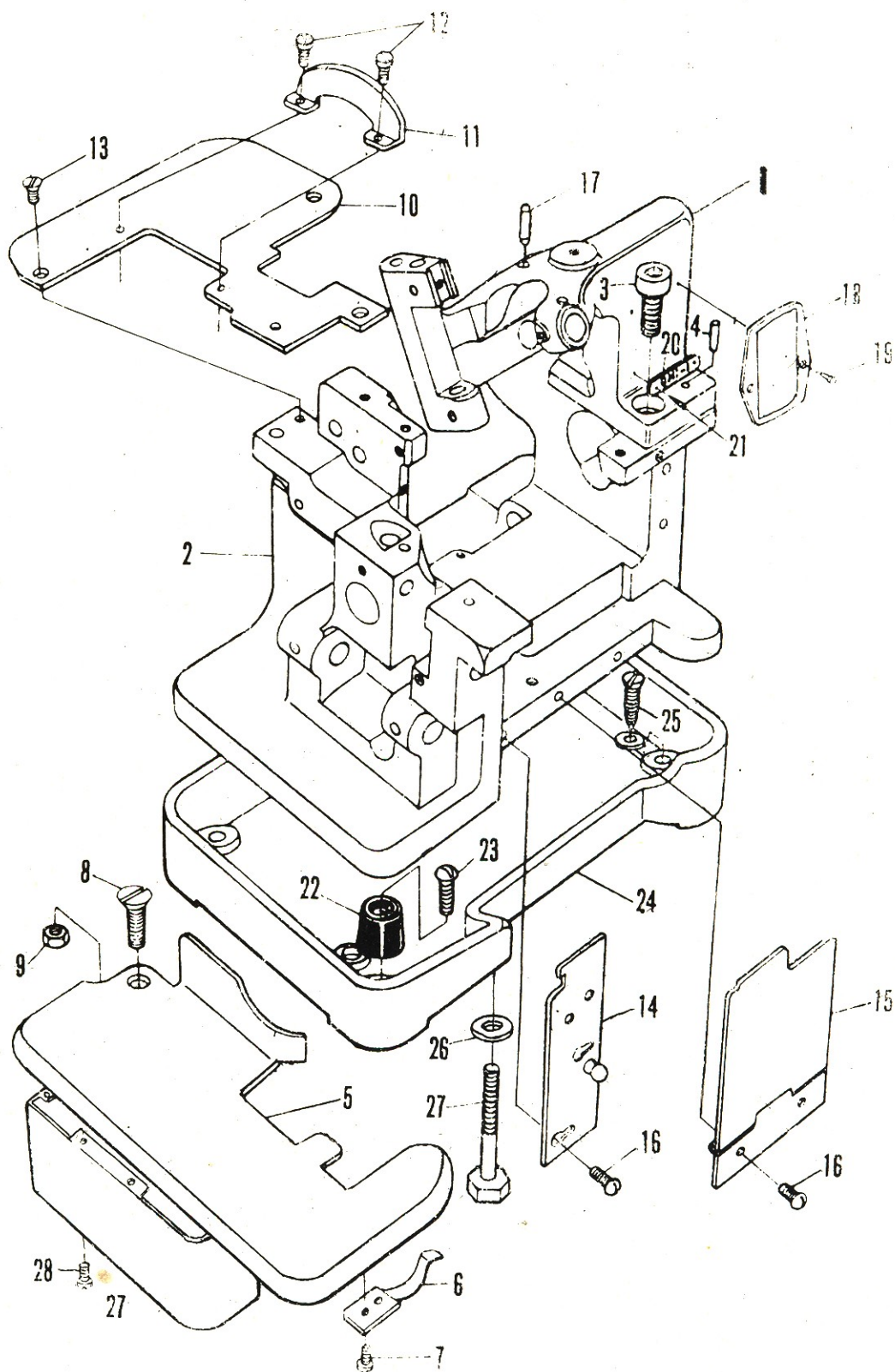
一、机壳部件

货号

I . FRAME COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A1—01	车壳	1			Machine Arm
2	6A1—02	机座	1			Machine Bed
3	6A1—04	机壳螺钉	2	M8×16GB70—76		Arm Screw
4	6A1—03	机壳销	2	Φ5×20GB117—66		Arm Pin
5	6A1—a 01	缝台	1		42145	Cloth Plate
6	6A1—a 05	缝台簧	1		42005	Cloth Plate Lock Spring
7	6A1—a 06	缝台簧螺钉	2		236	Cloth Plate Lock Spring Screw
8	6A1—05	缝台螺钉	1		1437	Cloth Plate Hinge Screw
9	6A1—06	缝台螺母	1		1655	Cloth Plate Nut
10	6A1—07	上壳罩	1		42029	Top Cover
11	6A3—29	开针牌	1		42018	Feed Regulator Indicator Plate
12	6A6—21	开针牌螺钉	2	同下弯针线勾螺钉	1253	Feed Regulator Indicator Plate Screw
13	6A6—02	上罩壳螺钉	3	同针板螺钉	742	Top Cover Screw
14	6A1—b	左罩板组件	1		42027	Left Cover Assembly
15	6A1—c	右罩板组件	1		42028	Right Cover Assembly
16	6A1—08	左右罩板螺钉	4		330	Left/Right Cover Screw
17	6A1—d	摆轴油管组件	1			Oscillating Shaft Oil Tube Assembly
18	6A1—16	商标牌	1			Trade Mark Plate
19	J0. 0. 80	商标牌钉	2	同 JA1—1 商标钉		Trade Mark Plate Pin
20	6A1—18	机型牌	1			Machine Model Plate

21	6A1-17	机型牌钉	2	$\Phi 2 \times 6$ GB827-76	Machine Model Plate Pin
22	6A1-09	机头垫块	4		Machine Head Cushion
23	6A1-10	机头垫块螺钉	4		Machine Head Cushion Screw
24	6A1-11	油盘	1		Oil Reservoir
25	6A1-20	油盘紧固螺钉	3	螺钉 5×25 GB100-66	Oil Reservoir Set Screw
26	6A1-12	机头紧固螺钉垫圈	1	$\Phi 8$ GB96 $\times$ 76	Machine Set Screw Washer
27	6A1-13	机头紧固螺钉	1	M8 $\times$ 65 GB30-76	Machine Set Screw
28	6A1-a 02	下罩壳	1		Lower Cover
29	6A1-a 04	下罩壳螺钉	3	42003	Lower Cover Screw



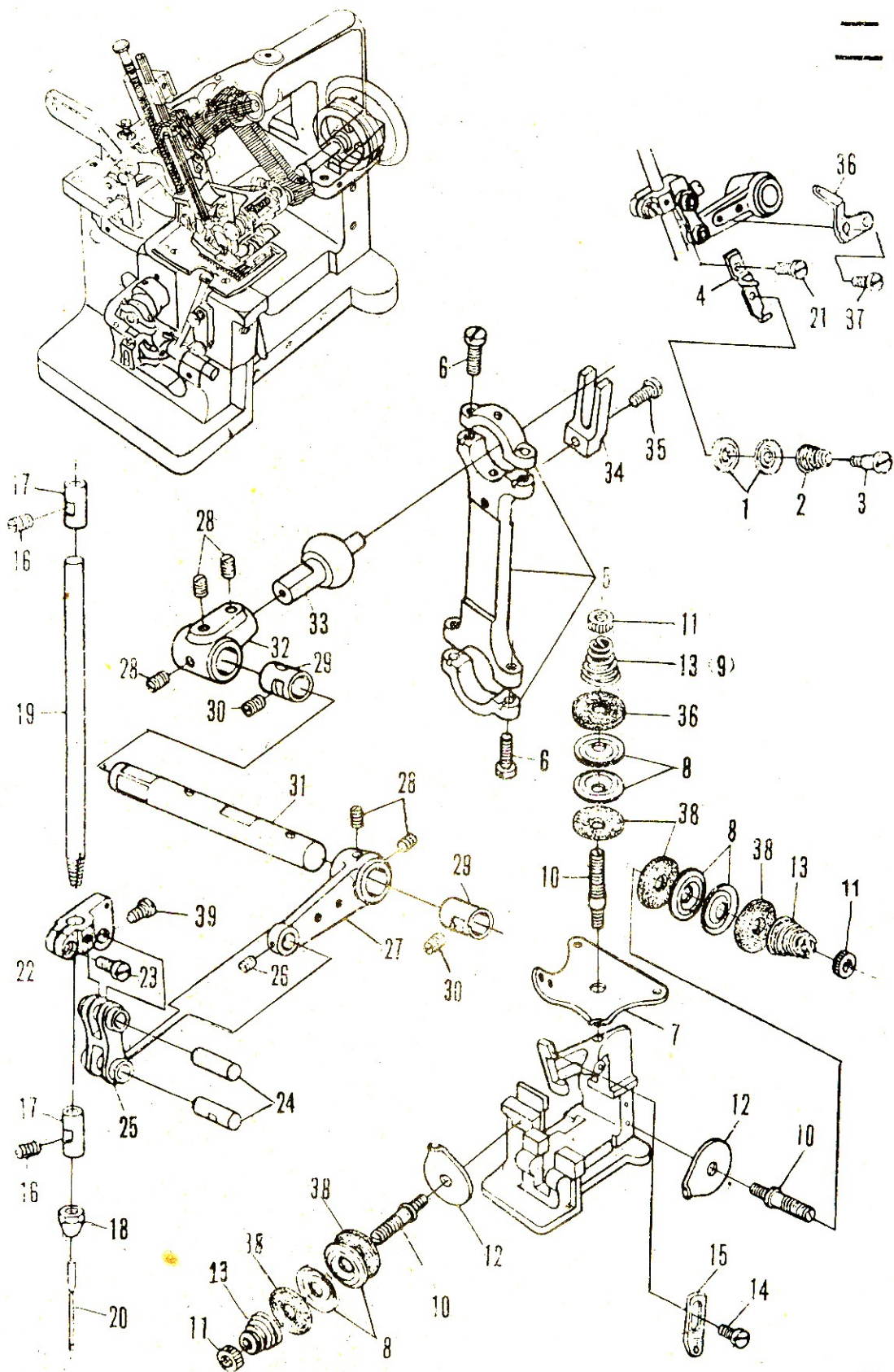
二、针杆过线部件

I. NEEDLE BAR AND THREAD GUIDE COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A2-a 01	小夹线板	2		10106	Thread Retainer Thread Tension Disc
2	6A2-a 02	小夹线簧	1		10107	Thread Retainer Thread Tension Disc Spring
3	6A2-a 03	小夹线螺钉	1		93	Thread Retainer Screw
4	6A2-a 04	针杆过线架	1		42115	Thread Retainer Bracket
5	6A2-b	针杆连杆组件	1		42057	Needle Bar Connecting Rod Assembly
6	6A2-b 03	针杆连杆螺钉	4		1057	Needle Bar Connecting Rod Cap Screw
7	6A2-01	上过线板	1		42082	Upper Thread Guide
8	6A2-02	夹线板	6	同 GN6/1-35	2102	Thread Tension Disc
9	6A2-03	夹线板簧	1		10148	Thread Tension Disc Spring
10	6A2-04	夹线螺钉	3		916	Thread Tension Screw Post
11	J2. 2. 7	夹线螺母	3	同 JA1-1 夹线螺母	1560	Thread Tension Regulation Nut
12	6A2-06	下过线板	2		17547	Lower Thread Guide
13	6A2-03	夹线簧	2			Lower Thread Tension Disc Spring
14	6A2-07	针杆过线板螺钉	1		217	Needle Bar Thread Guide Screw
15	6A2-08	针杆过线板	1		42096	Needle Bar Thread Guide
16	6A2-09	针杆套筒支头螺钉	2	SM4. 5×40×5. 5		Needle Bar Bushing Set Screw
17	6A2-10	针杆套筒	2		42253	Needle Bar Bushing
18	6A2-11	夹针螺母	1		1629	Needle Clamping Nut
19	6A2-12	针杆	1		2054	Needle Bar
20	6A2-13	机针	1		81×1	Needle

21	6A2—14	针杆过线架螺钉	1	228	Thread Retainer Bracket Screw
22	6A2—15	针杆接头	1	42061	Needle Bar Connector
23	6A2—16	针杆接头螺钉	1	175	Needle Bar Connector Screw
24	6A2—17	链条节销	2	40247	Connecting Link Pin
25	6A2—18	链条节	1	42055	Connecting Link
26	6A2—19	链条节销支头螺钉	1	904	Connecting Link Pin Set Screw
27	6A2—20	针杆曲柄	1	42104	Needle Bar Crank
28	6A2—21	针杆曲柄支头螺钉	2	1258	Needle Bar Crank Set Screw
29	6A2—22	摆轴曲柄螺钉	3	1258	Oscillating Shaft Crank Screw
29	6A2—22	摆轴套筒	2	132589	Oscillating Shaft Bushing
30	6A2—09	摆轴套筒螺钉	2		Oscillating Shaft Bushing Screw
31	6A2—23	摆轴	1	42105	Oscillating Shaft
32	6A2—24	摆轴曲柄	1	42103	Oscillating Shaft Crank
33	6A2—25	钢弹子	1	42074	Ball Stud
34	6A2—26	止摆夹头	1	42077	Ball Stud Guide
35	6A2—27	止摆夹头螺钉	1	171	Ball Stud Guide Screw
36	6A2—28	摆线勾	1	42162	Thread Take-up
37	6A6—19	摆线勾螺钉	2	197	Thread Take-up Screw
38	6A2—29	压线板垫	6		Thread Tension Disc Pad
39	6A2—17/1	链条节销螺钉	1		Connecting Link Pin Screw

—
—



三、拾牙送布部件

Ⅲ. FEED LIFTING AND FEED COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A3—a	送布牙架连杆组件	1		42008	Feed Bar Connecting Rod Assembly
2	6A2—b 03	送布牙架连杆螺钉	2	同针杆螺钉	1057	Feed Bar Connecting Rod Cap Screw
3	6A6—23	牙架连杆圆锥螺钉	1	同圆锥螺母	1373	Feed Bar Connecting Rod Hinge Screw
4	6A6—23	拾牙架连杆圆锥螺钉	1		1373	Feed Lifter Connecting Rod Hinge Screw
4	6A6—24	牙架连杆圆锥螺母	1		1520	Feed Bar Connecting Rod Nut
	6A6—24	拾牙架圆锥连杆螺母	1	同圆锥螺母	1520	Feed Lifter Connecting Rod Nut
5	6A3—10	大开针架	1		42014	Feed Regulator (large)
6	6A2—21	大开针架支头螺钉	2	同针杆曲柄支头螺钉	1258	Feed Regulator (large) Set Screw
7	6A6—21	开针架限位螺钉	1	同下弯针线勾螺钉	233	Feed Regulator (large) Stop Screw
8	6A3—30	大开针架轴	1		42016	Feed Regulator (large) stud
9	6A3—03	拾牙上刀凸轮	1		42012	Feed Lifting/Upper Knife Cam
10	6A3—03/2	拾牙上刀凸轮螺钉	2	JA1—1/J0. 0. 68	462	Feed Lifting/Upper Knife Cam Screw
11	6A3—04	拾牙连杆	1		42013	Feed Lifting Connection
12	6A3—01	送布牙	1		42182	Feed Dog
13	6A5—26	送布牙螺钉	1	同 JA1-1 面板过线架螺钉	190	Feed Dog Screw
14	6A3—02	送布牙架	1		42151	Feed Bar
15	6A3—05	牙架轴	1		2007	Feed Bar Pin
16	6A3—07	牙架轴支头螺钉	1		1253	Feed Bar Pin Set Screw
17	6A3—08	牙架轴紧圈	1			Feed Bar Pin Thrust Collar
18	6A4—a07	牙架轴紧固螺钉	2			Feed Bar Pin Thrust Collar Screw
19	6A3—06	摇牙架	1		42154	Feed Bar Rocking Bracket

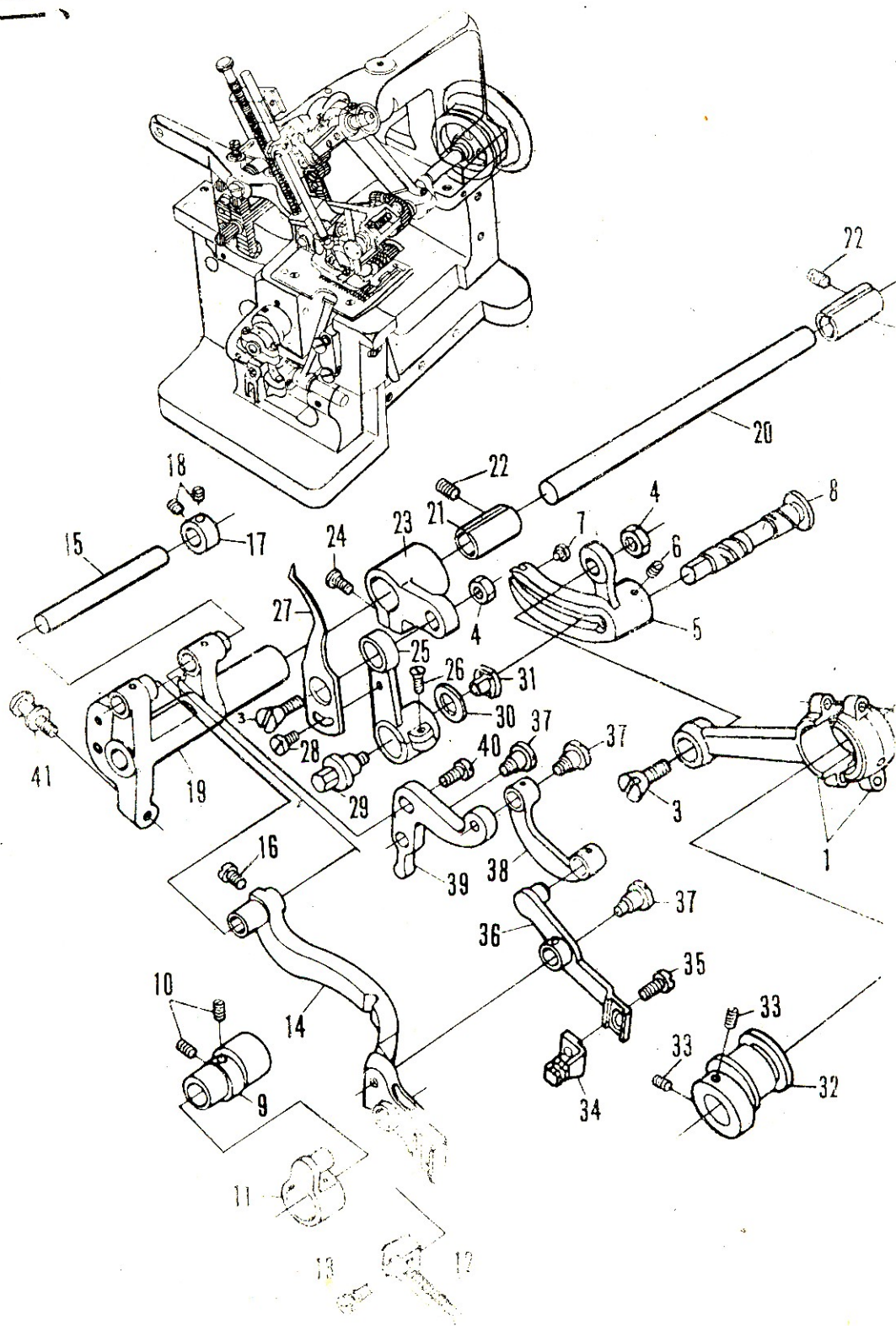
三、抬牙送布部件

III. FEED LIFTING AND FEED COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A3—a	送布牙架连杆组件	1		42008	Feed Bar Connecting Rod Assembly
2	6A2—b 03	送布牙架连杆螺钉	2	同针杆螺钉	1057	Feed Bar Connecting Rod Cap Screw
3	6A6—23	牙架连杆圆锥螺钉	1	同圆锥螺母	1373	Feed Bar Connecting Rod Hinge Screw
	6A6—23	抬牙架连杆圆锥螺钉	1		1373	Feef Lifter Connecting Rod Hinge Screw
4	6A6—24	牙架连杆圆锥螺母	1		1520	Feed Bar Connecting Rod Nut
	6A6—24	抬牙架圆锥连杆螺母	1	同圆锥螺母	1520	Feed Lifter Connecting Rod Nut
5	6A3—10	大开针架	1		42014	Feed Regulator (large)
6	6A2—21	大开针架支头螺钉	2	同针杆曲柄支头螺钉	1258	Feed Regulator (large) Set Screw
7	6A6—21	开针架限位螺钉	1	同下弯针线勾螺钉	233	Feed Regulator (large) Stop Screw
8	6A3—30	大开针架轴	1		42016	Feed Regulator (large) stud
9	6A3—03	抬牙上刀凸轮	1		42012	Feed Lifting / Upper Knife Cam
10	6A3—03/2	抬牙上刀凸轮螺钉	2	JA1—1/0.0.68	462	Feed Lifting / Upper Knife Cam Screw
11	6A3—04	抬牙连杆	1		42013	Feed Lifting Connection
12	6A3—01	送布牙	1		42182	Feed Dog
13	6A5—26	送布牙螺钉	1	同JA1-1 面板过线架螺钉	190	Feed Dog Screw
14	6A3—02	送布牙架	1		42151	Feed Bar
15	6A3—05	牙架轴	1		2007	Feed Bar Pin
16	6A3—07	牙架轴支头螺钉	1		1253	Feed Bar Pin Set Screw
17	6A3—08	牙架轴紧圈	1			Feed Bar Pin Thrust Collar
18	6A4—a07	牙架轴紧固螺钉	2			Feed Bar Pin Thrust Collar Screw
19	6A3—06	摇牙架	1		42154	Feed Bar Rocking Bracket

20	6A3—09	大开架芯轴	1		42098	Feed Bar (large) Spindle
21	6A6—16	开口套筒	2		42079	Feed Bar (large) Spindle Bushing
22	6A2—21	开口套筒螺钉	2	同前套筒螺钉	1036	Bushing Screw
23	6A3—25	拾牙架轧头	1		42021	Feed Lifter Crank
24	J0.0.45	拾牙架轧头螺钉	1	同JA1-1 招牙曲柄螺钉	157	Feed Lifter Crank Screw
25	6A3—27	拾牙架连杆	1		42015	Feed Lifter Connecting Rod
26	6A3—27/1	拾牙架连杆小螺钉	1		1012	Feed Lifter Connecting Rod Clamping Screw
27	6A3—28	针距指针	1		42017	Feed Regulator Indicator
28	6A5—26	号码针螺钉	1		190	Feed Regulator Indicator Screw
29	6A3—13	针距螺钉	1		1374	Feed Regulating Screw
30	6A3—12	针距螺钉垫圈	1		19044	Feed Regulating Screw Washer
31	6A3—14	针距螺母	1		1680	Feed Regulating Screw Nut
32	6A3—15	送布凸轮	1		42011	Feed Cam
33	6A3—16	送布凸轮螺钉	2	同JA1-1 型压杆导架螺钉	453	Fedd Cam Screw
34	6A3—17	差动牙	1		42149	Differential Feed Dog
35	6A3—18	差动牙螺钉	1		203	Differential Fedd Dog Screw
36	6A3—19	差动牙架	1		42147	Differential Feed Bar
37	6A3—20	差动牙架螺钉	3		1132	Differential Fedd Bar Screw
38	6A3—21	差动牙架弯头	1		42148	Differential Feed Bar Connecting Link
39	6A3—22	小开针架	1		42150	Fedd Regulator (small)
40	6A3—23	小开针架夹紧螺钉	1		190	Feed Regulator (small) Clamping Screw
41	6A3—24	小开针架调节螺钉	1		1444	Feed Regulator (small) Regulating Screw

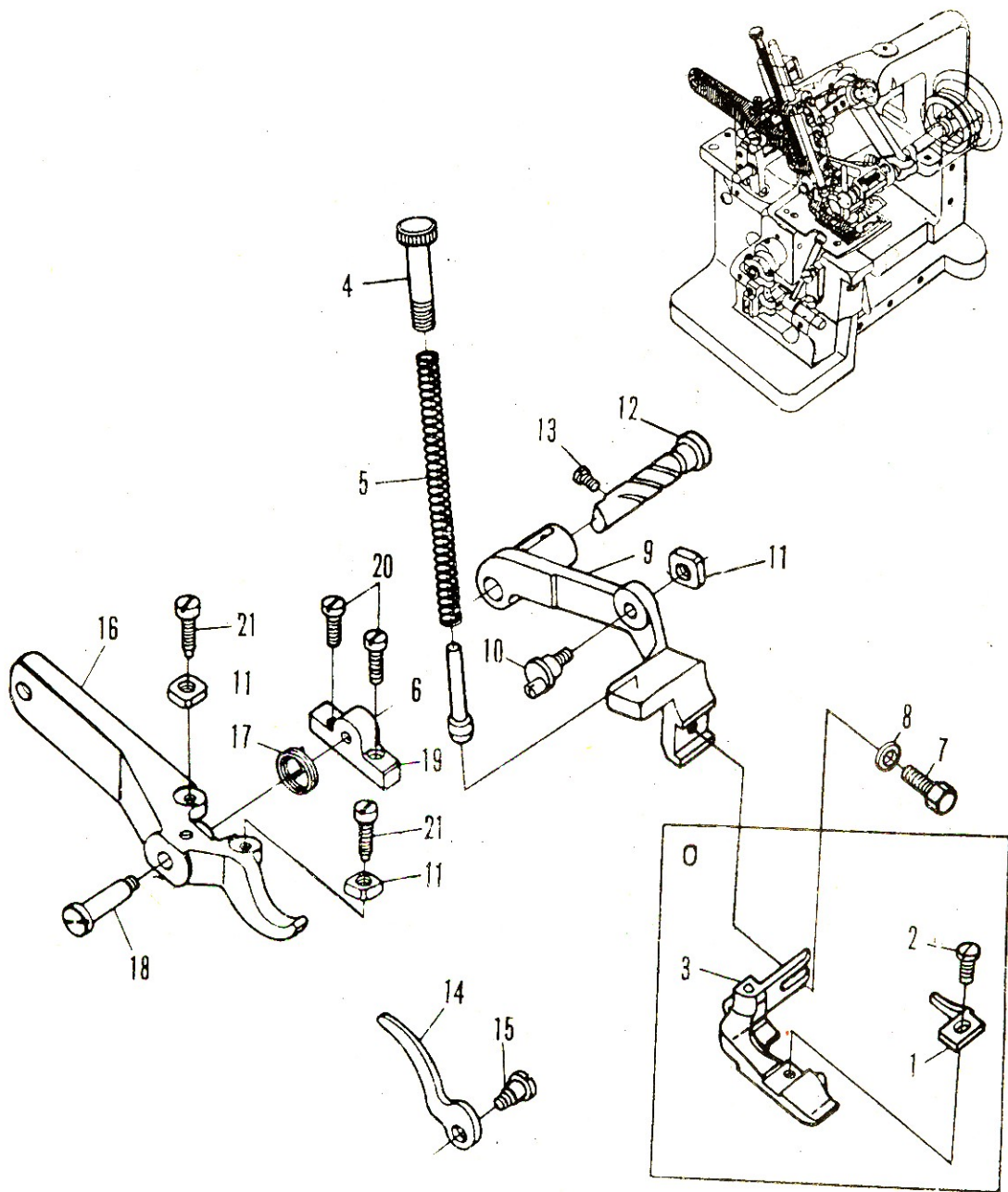
三、



四、压脚部件

IV. PRESSER FOOT COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
0	6A4—a	压脚组件	1		42185	Presser Foot Assembly
1	6A4—a 01	编结导块	1			Stitch Finger
2	6A6—21	编结导块螺钉	1			Stitch Finger Screw
3	6A4—a 02	压脚体	1			Presser Foot
4	6A4—01	调压螺钉	1		1378	Pressure Regulating Thumb Screw
5	6A4—02	压紧簧	1		42071	Pressure Spring
6	6A4—03	压紧杆	1			Presser Bar
7	6A4—04	压脚螺钉	1		1324	Presser Foot Screw
8	6A4—05	压脚螺钉垫圈	1		19044	Presser Foot Screw Washer
9	6A4—06	压脚架	1		42069	Presser Foot Holder
10	6A4—07	抬压偏心螺钉	1		1377	Presser Lifting Eccentric Screw
11	6A4—18	抬压偏心螺母	1		1547	Presser Lifting Eccentric Screw Nut
	6A4—18	抬压杠杆调节螺母	2	同抬压偏心螺母	1547	Presser Lifting Lever Regulating Screw Nut
12	6A4—08	压脚架轴	1		42045	Presser Foot Holder Stud
13	6A4—09	压脚架轴支头螺钉	1		1120	Presser Foot Holder Stud Screw
14	6A4—10	压脚扳手	1		42070	Presser Foot Lifting Handle
15	6A4—11	压脚扳手螺钉	1		85	Presser Foot Lifting Handle Screw
16	6A4—12	抬压杠杆	1		42130	Presser Lifting Lever
17	6A4—13	抬压杠杆簧	1		42132	Presser Lifting Lever Spring
18	6A4—14	抬压杠杆螺钉	1		1301	Presser Lifting Lever Screw
19	6A4—15	抬压杠杆座	1		42131	Presser Lifting Lever Base
20	6A4—16	抬压杠杆座螺钉			1229	Presser Lifting Lever Base Screw
21	6A4—17	抬压杠杆调节螺钉	2		1148	Presser Lifting Lever Regulating Screw



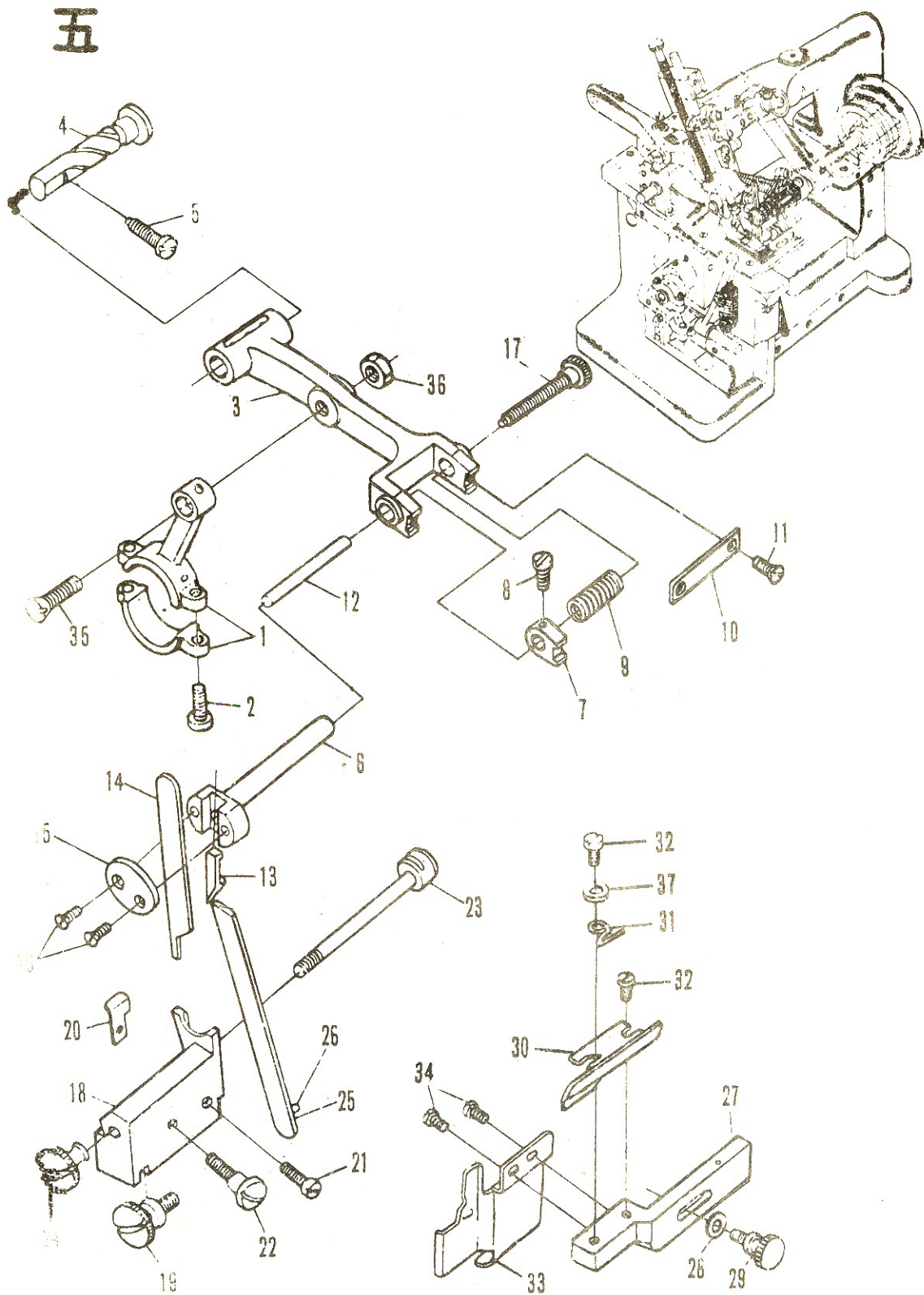
五、刀架部件

V. KNIFE HOLDER COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Description
1	6A5—a	上刀连杆组件	1		42043	Upper Knife Connecting Rod Assembly
2	6A5—a 03	上刀连杆螺钉	2		175	Upper Knife Connecting Rod Cap Screw
3	6A5—01	上刀架	1		42042	Upper Knife Bracket
4	6A4—08	上刀架轴	1	同压脚架轴	42045	Upper Knife Bracket Stud
5	6A4—17	上刀架轴定位螺钉	1	同抬压杆调节螺钉	1148	Upper Knife Bracket Stud Set Screw
6	6A5—02	上刀座	1		42035	Upper Knife Holder
7	6A5—03	上刀座导套	1		42038	Upper Knife Holder Guide Bushing
8	6A2—14	导套螺钉	1	同针杆过线架螺钉	336	Upper Knife Holder Guide Bushing Position Screw
9	6A5—05	上刀座调节簧	1		42041	Upper Knife Holder Pressure Regulating Spring
10	6A5—06	上刀座导板	1		42039	Upper Knife Holder Guide Plate
11	6A5—11	上刀座导板螺钉	2	同上刀盖螺钉(短)	621	Upper Knife Holder Guide Plate Screw
12	6A5—07	挺刀肖	1		42040	Upper Knife Extension Pin
13	6A5—08	上刀垫	1		42112	Upper Knife Spacer
14	6A5—09	上刀	1		42111	Upper Knife
15	6A5—10	上刀盖	1		42037	Upper Knife Cap
16	6A5—11	上刀盖螺钉	2		404	Upper Knife Cap Screw
17	6A5—12	挺刀螺钉	1	19004		Upper Knife Extension Pin Regulating Screw
18	6A5—13	下刀架	1		42156	Lower Knife Bracket
19	6A5—14	下刀架调节螺钉	1		1376	Lower Knife Bracket Regulating Screw
20	6A5—15	护针板	1		42066	Needle Guard
21	6A2—27	护针板螺钉	1	同止摆夹头螺钉	171	Needle Guard Screw

22	6A5—16	下刀架螺钉	1	1101	Lower knife Baacket Screw
23	6A5—17	下刀座	1	42048	Lower Knife Holder
24	6A5—18	下刀座螺母	1	1534	Lower Knife Holder Nut
25	6A5—19	下刀	1	42046	Lower Knife
26	6A5—20	下刀柄	1	42049	Lower Knife Shank
27	6A5—21	拦刀架	1	42102	Upper Knife Supporter Bracket
28	6A5—22	拦刀架垫圈	1		Upper Knife Supporter Regulating Screw Washer
29	6A5—23	拦刀架螺钉	1	283	Upper Knife Supporter Regulating Screw
30	6A5—24	拦刀板	1	42030	Upper Knife Supporter
31	6A5—25	右罩板簧	1	42101	Right Side Cover Lock Spring
32	6A5—26	拦刀板螺钉	2	190	Right Side Cover Lock Spring Screw
33	6A5—27	罩板	1	42153	Cover
34	6A2—07	罩板螺钉	2	217	Cover Screw
35	6A6—23	上刀连杆圆锥螺钉	1	1373	Upper Knife Connecting Rod Hinge Screw
36	6A6—24	上刀连杆圆锥螺母	1	1520	Upper Knife Connecting Rod Hinge Screw Nut
37	6A5—25/1	右罩板簧垫圈	1		Right Side Cover Lock Spring Washer

五



六、上下弯针部件

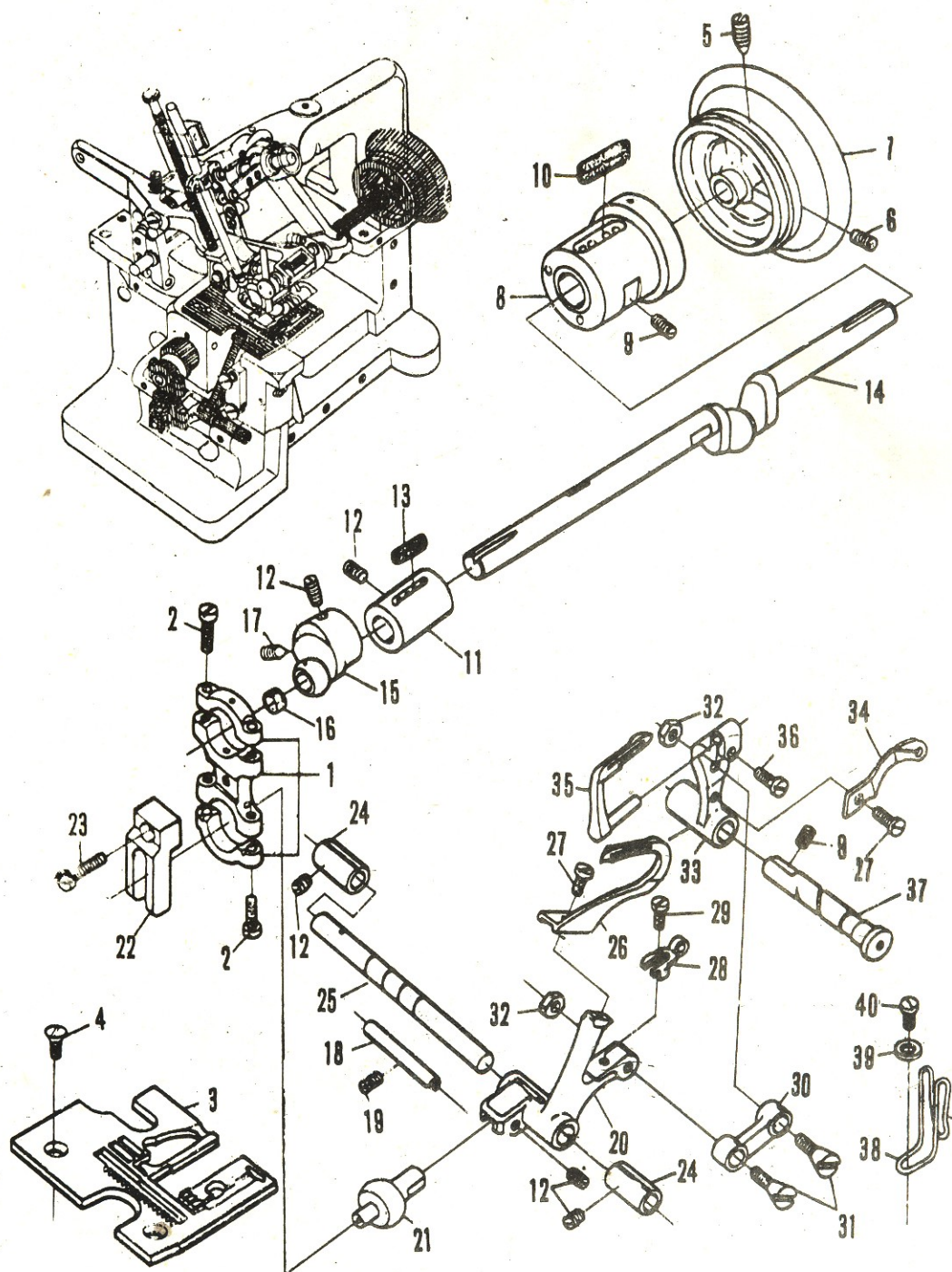
N. UPPER/LOWER LOOPER COMPONENTS

序号	图 号	名 称	件数	备 注	No. for Singer Model	Descriptoin
1	6A6--a	上针连杆组件	1		42075	Upper Looper Connecting Rod Assembly
2	6A2--b03	上针连杆螺钉	4	同针杆连杆螺钉	1057	Upper Looper Connecting Rod Cap Screw
3	6A6--01	针板	1		42186	Throat Plate
4	6A6--02	针板螺钉	2		742	Throat Plate Screw
5	6A6--03	轮盘定位螺钉	1		1354	Hand Wheel Position Screw
6	6A6--04	轮盘支头螺钉	1		424	Hand Wheel Set Screw
7	6A6--05	轮盘	1		42001	Hand Wheel
8	6A6--06	后套筒	1		42026	Main Shaft Bushing (back)
9	6A2--21	后套筒螺钉	1	同针杆曲柄支头螺钉	1036	Main Shaft Bushing (back) Screw
10	6A6--07	下弯针架轴螺钉	1	同后套筒螺钉	1036	Lower Looper Holder Stud Screw
11	6A6--08	后套筒油毡	1			Main Shaft Bushing (back) Oil Felt
12	6A2--21	前套筒	1		42024	Main Shaft Bushing (front)
13	6A2--21	前套筒螺钉	1		1036	Main Shaft Bushing (fornt) Screw
14	6A2--21	上针曲柄螺钉	1		1259	Upper Lopoer Crank Screw
15	6A2--21	开口套筒螺钉	2		1036	Upper Looper Holder Shaft Bushing Screw
16	6A2--21	上弯针架螺钉	1	同前套筒螺钉	1259	Upper Looper Holder Screw
17	6A6--09	前套筒油毡	1			Main Shaft Bushing (front) Oil Felt
18	6A6--10	主轴	1		42023	Main Shaft
19	6A6--11	上针曲柄	1		42025	Upper Looper Crank
20	6A6--12	上针曲柄油毡	1			Upper Looper Crank Oil Felt
21	6A6--13	上针曲柄定位螺钉	1		1375	Upper Looper Crank Position Screw

18	6A6-14	过线管	1		42084	Thread Tube
19	6A2-09	过线管螺钉	1	同针杆套筒支头螺钉		Thread Tube Screw
20	6A6-15	上弯针架	1			Upper Looper Holder
21	6A2-25	钢弹子	1	同钢弹子	42073	Ball Stud
22	6A2-26	止摆夹头	1	同止摆夹头	42074	Ball Stud Guide
23	6A2-27	止摆夹头螺钉	1	同止摆夹头螺钉	42077	Ball Stud Guide Screw
24	6A6-16	开口套筒	2		171	Upper Looper Holder Shaft Bushing
25	6A6-17	上弯针架轴	1		42079	Upper Looper Holder Shaft
26	6A6-18	上弯针	1		42078	Upper Looper
27	6A6-19	上弯针螺钉	1		42166	Upper Looper Screw
28	6A6-20	下弯针线勾	1		197	Lower Looper Thread Guide
29	6A6-21	下弯针线勾螺钉	1	同 GB1-1 摆轴滑块垫圈螺钉	42083	Lower Looper Thread Guide Screw
30	6A6-22	下弯针架连杆	1		233	Lower Looper Holder Link
31	6A6-23	下弯针架连杆圆锥螺钉	2		42052	Lower Looper Holder Link Hinge Screw
32	6A6-24	圆锥螺母	2		378	Lower Looper Holder
33	6A6-25	下弯针架	1		1520	Lower Looper Holder Link Hinge Screw Nut
34	6A6-26	上弯针线勾	1		42051	Upper Looper Thread Take-up
35	6A6-27	下弯针	1		42127	Lower Looper
36	6A6-28	下弯针夹紧螺钉	1		42114	Lower Looper Clamping Screw
37	6A6-29	下弯针架轴	1		209	Lower Looper Holder Stud
38	6A6-30	上弯针过线	1		42053	Upper Looper Thread Guide
39	6A6-31	上弯针过线螺钉垫圈	1		42093	Upper Looper Thread Guide Screw Washer
40	J0.0.72	上弯针过线螺钉		同 JA1-1	190	Upper Looper Thread Guide Screw

图 7

六、



七、附件 线架部件

VII. THREAD STAND COMPONENTS

序号	图 号	名 称	件 数	Description	备 注
1		说明书	1	Instruction Book	
2		零件盒	1	Attachments Box	
3		大号螺丝批	1	Screw Driver (large)	
4		小号螺丝批	1	Screw Driver (small)	
5		穿线钳	1	Tweezer	
6		油壶	1	Oiler	
7		小板手	1	Wrench	
8		机针	10 枚	Needle	型号: 81 × 1 针号: 11
9	XK-01	线勾压板	1	Thread Eyelet Platen	
10	XK-03	线勾托板盘	1	Thread Eyelet Pallet	
11	XK-04	单环线勾	3	Thread Eyelet	
12	XK-05	上立柱	1	Thread Stand Rod (upper)	
13	XK-08	下立柱	1	Thread Stand Rod (lower)	
14	XK-09	线团钉	3	Spool Pin	
15	XK-10	线团定心节	3	Spool Stoper	
16	XK-11	线盘	3	Spool Seat Disc	
17	XK-12b	线团针接头	1	Spool Pin Joint	
18	XK-13a	线架座(塑料件)	1	Thread Stand Base	

序号	代号	名称	件数	Description	备注
19	GB52—76	六角螺母	2	Hexagon Nut	M5
20	GB73—76	平端紧定螺钉	3	Headless Set Screw	M5×8
21	GB73—76	平端紧定螺钉	1	Headless Set Screw	M5×16
22	GB66—76	球面圆锥头螺钉	1	Ball Head Cap Screw	M4×6
23	GB66—76	球面圆柱头螺钉	1	Ball Head Cap Screw	M5×16
24	GB100—76	沉头木螺钉	3	Counter Sunk Head Wood Screw	4.5×25
25	GB95—76	垫圈	1	Washer	Φ5
26		木螺钉	3	Wood Screw	

VII. TABLE STAND COMPONENTS

序号	图	号	名	称	件数	Description	备	注
1	1		边架		2	Table Stand		
2	2		踏板		1	Pedal		
3	3		下带轮螺钉		1	Belt Pulley Set Screw		
4	4—0		摇杆组件		1	Rock Lever Assembly		
5	5		边架螺钉		4	Table Stand Screw		
6	6		边架弹簧垫圈		4	Table Stand Spring Washer		
7	7		方架弹簧螺钉		3	Frame Screw Center		
8	8		方架顶尖螺母		3	Frame Screw Center Nut		
9	9		方架		1	Frame		
10	10		下带轮		1	Belt Pulley		
11	11		台板		1	Table		
12	12		抽斗		1	Drawer		
13	13/1		抽斗导轧		2	Drawer Rail		
14	14		皮带		1	Belt		
15	15		皮带扣		1	Belt Fastener		
16	16		边架小轮		4	Table Stand Truck		
17	17		小轮轴		4	Table Stand Truck Pin		
18			抽斗导轴木螺钉	4×32	4	Drawer Rail Wood Screw		通 GB867—76
19			抬板木螺钉 台	5×25	4	Table Wood Screw		GB100—76 GB100—76