

Feiyue

blims Feiyue

GK 9300

高速三針綑縫機

HIGH SPEED THREE NEEDLE COVERING STITCH MACHINE

使用说明零件样本

Operation Manual Parts Boo.

20 per

galvane



中国飞跃缝纫机集团公司

CHINA FEIYUE SEWING MACHINE GROUP CORPORATION

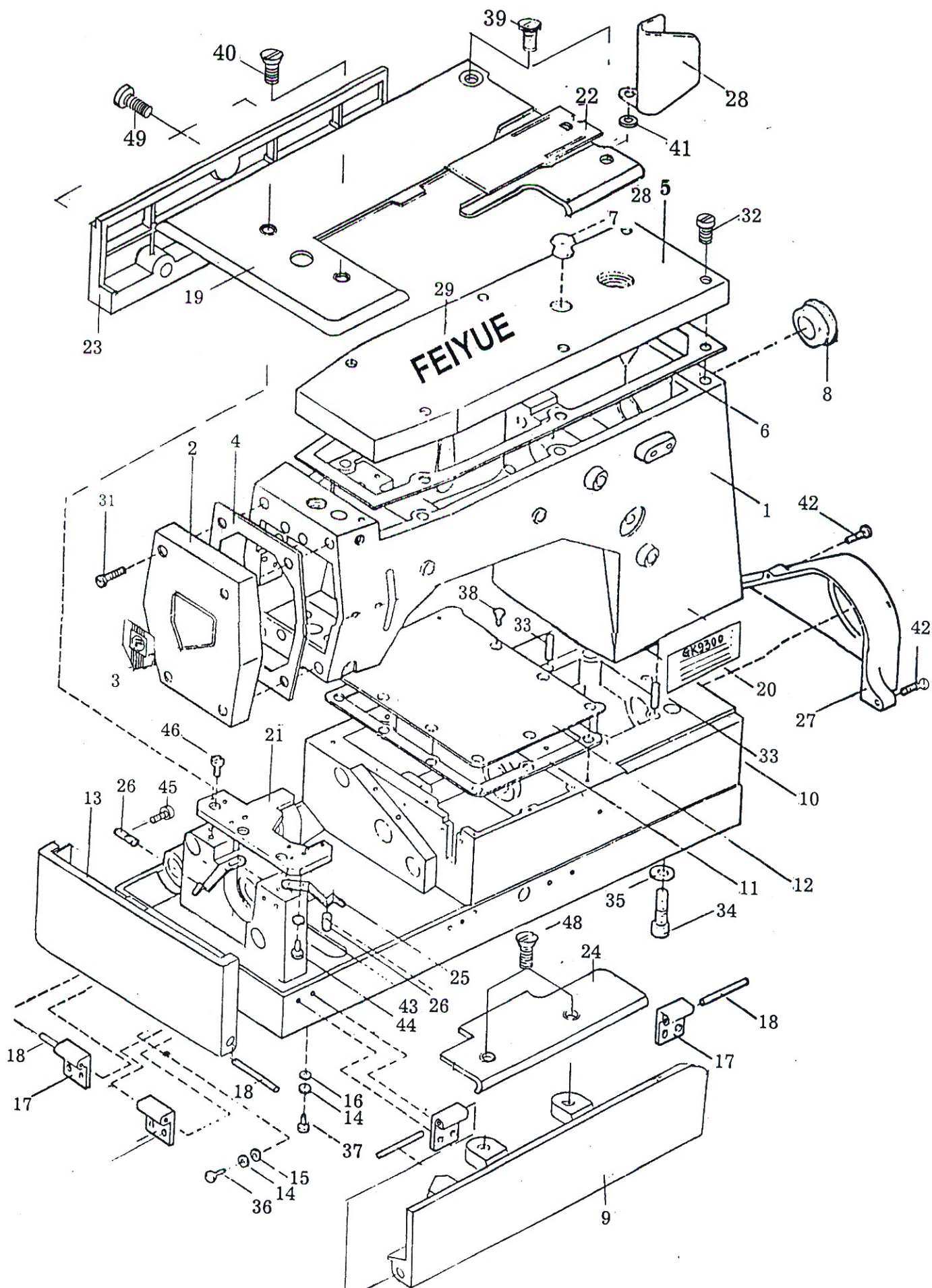


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1.機殼組件(1) I . Arm Bed Components (1)

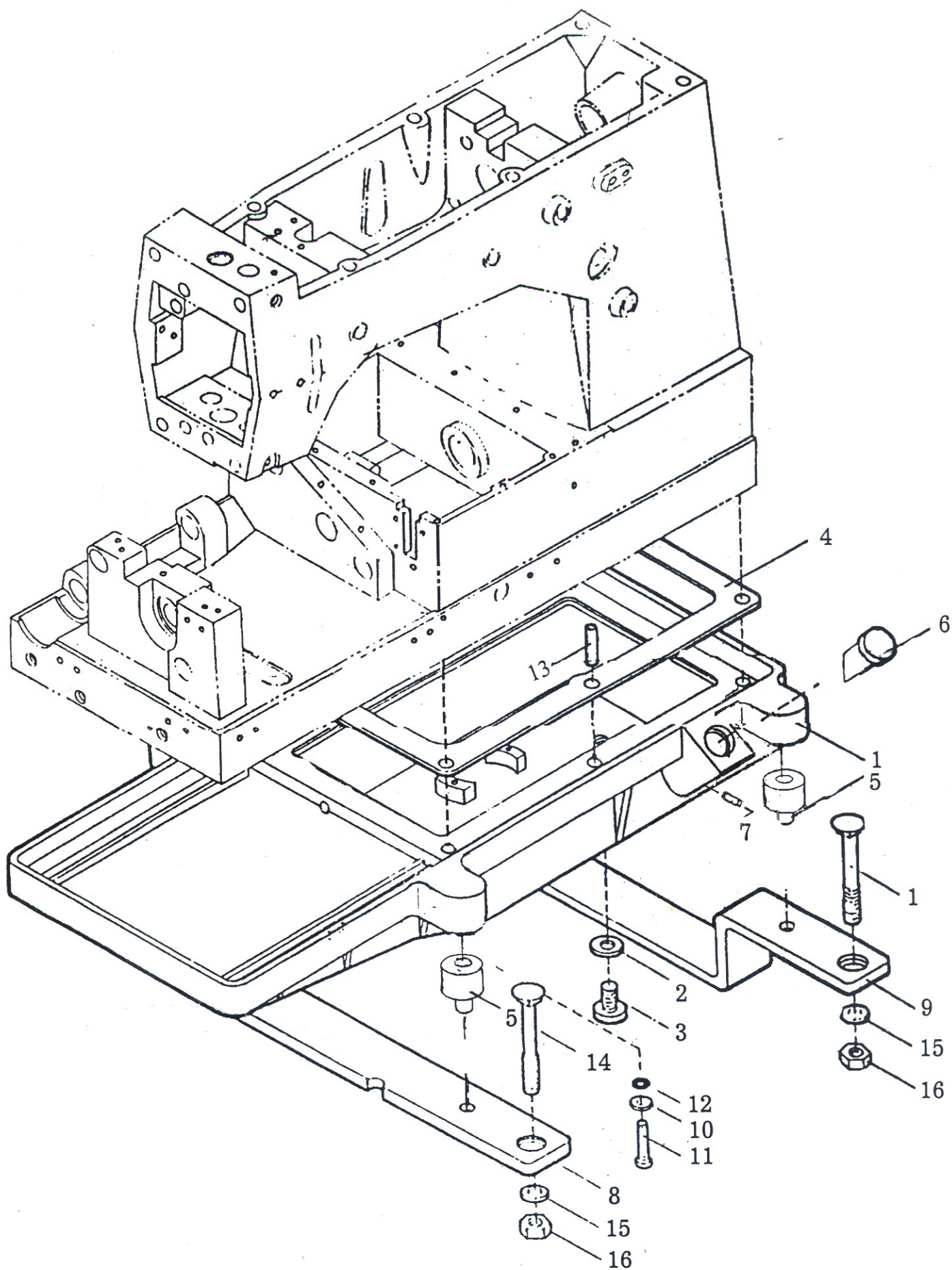
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Ref. No	Part No. or Format	Part Name	Amt. Req
1	0101	機殼..... Arm	1
2	0102	面板..... Face plate.....	1
3	0103	商標..... Trade mark.....	1
4	0104	面板油墊..... Face plate oil gasket	1
5	0105	蓋板..... Cover plate	1
6	0106	蓋板油墊..... Cover plate oil gasket	1
7	0107	蓋板油塞..... Cover plate oil plug	1
8	0108	上軸后套油塞..... Arm shaft rear bush oil plug.....	1
9	0109	前罩板座..... Front cover base	1
10	0110	機座..... Bed	1
11	0111	內蓋油墊..... Inside cover oil gasket	1
12	0112	內蓋..... Inside cover	1
13	0114	左罩板..... Left cover	1
14	0117	機座油封螺釘圈墊..... Bed oil seal screw washer.....	6
15	0118	機座側油封螺釘油墊..... Bed side oil seal screw oil gasket.....	4
16	0924	機座底油封螺釘油墊..... Bed base oil seal screw oil gasket.....	2
17	0119	罩板鉸鏈座..... Cover hinge seat	4
18	0120	罩板鉸鏈銷..... Cover hinge pin	4
19	0121	縫臺..... Cloth plate	1
20	0122	型號牌..... Type plate.....	1
21	0123	針板架..... Needle plate base	1
22	0124	推板..... Slide plate	1
23	0125	后罩板..... Back cover	1
24	0126	前罩板..... Front cover	1
25	0127	罩板彈簧..... Cover spring	2
26	0128	罩板彈簧銷..... Cover spring pin	2
27	0130	主動輪罩..... Pulley cover	1
28	0138	底綫護罩..... looper thread guard.....	1
29	0143	蓋板標牌..... Cover plate make	1
30	0144	廠名標牌..... Factory make	1
31	M 6 × 18 GB65	面板螺釘..... Face plate screw	4
32	M 6 × 25 GB65	蓋板螺釘..... Cover plate screw	6
33	6 × 20 GB119	機殼銷..... Arm pin.....	2
34	M10 × 25 GB70	機殼連接螺釘..... Arm connecting screw	4
35	ø10 GB93	機殼連接墊圈..... Arm connecting washer.....	4
36	M 5 × 10 GB65	機座側油封螺釘..... Bed side oil seal screw	4
37	M 4 × 8 GB65	機座底油封螺釘..... Bed base oil seal screw	2
38	M 4 × 6 GB68	內蓋螺釘..... Inside cover screw	10
39	M 5 × 16 GB65	縫臺長螺釘..... Cloth plate long screw.....	2
40	M 4 × 6 GB68	縫臺短螺釘..... Cloth plate short screw.....	2
41	ø 5 GB848	底綫護罩墊圈..... Looper thread guard washer.....	1
42	M 5 × 14 GB65	主動輪罩螺釘..... Driving gear cover screw.....	2
43	ø4 GB848	罩板彈簧墊圈..... Cover spring washer.....	4
44	M 4 × 6 GB65	罩板彈簧螺釘..... Cover spring screw.....	4
45	M 3 × 10 GB65	罩板彈簧銷螺釘..... Cover spring pin screw	2
46	M 5 × 10 GB65	針板架螺釘..... Needle plate base screw.....	2
47	M 5 × 10 GB65	罩板鉸鏈螺釘..... Cover hinge screw	8
48	M 5 × 15 GB68	前罩板螺釘..... Front cover screw	2
49	M 5 × 18 GB65	后罩板螺釘..... Back cover screw	3



1. 機殼組件(2)

1. Arm Bed Components (2)

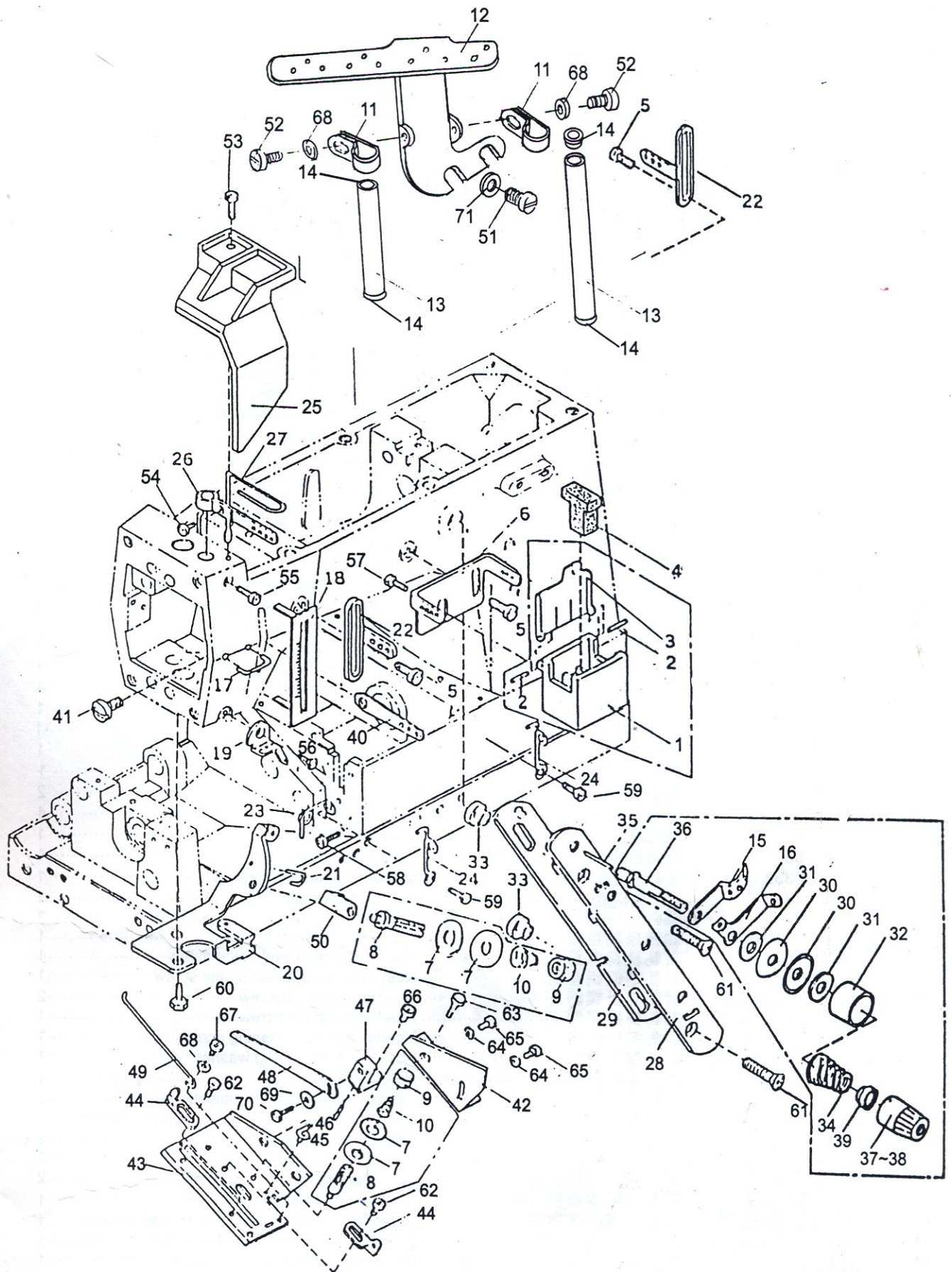
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1	0131	油盤	1
2	0132	放油螺釘油墊	1
3	0133	放油螺釘	1
4	0134	油盤油墊	1
5	0135	防震腳	4
6	0136	油量顯示窗	1
7	0137	油盤悶頭	1
8	0139	前托板	1
9	0140	從托板	1
10	0141	油盤連接圈墊	4
11	M 6 x 25 GB65	油盤連接螺釘	4
12	10x1.9 GB1235	油盤連油封圈	4
13	6 x 25 GB119	機座定位銷	2
14	M8x65 GB14	托板螺栓	4
15	Ø 8 GB97	托板墊圈	4
16	M8 GB52	托板螺母	4



2. 過綫組件

2. Thread Guide Parts

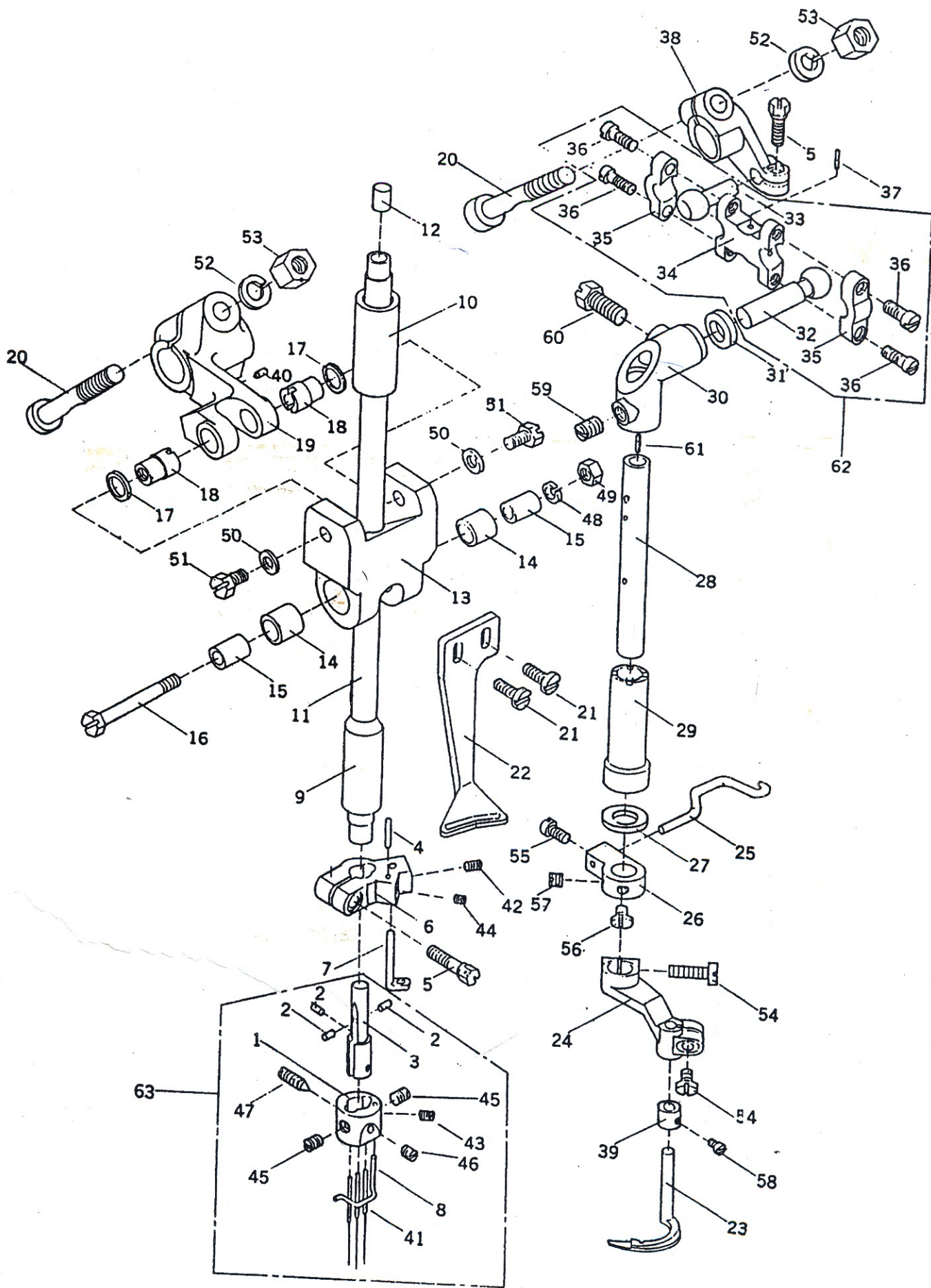
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1	0201	小油杯體	1
2	0202	小油杯銷	2
3	0203	小油杯蓋	1
4	0204	小油杯毛氈	1
5	0205	面綫過綫架螺釘	3
6	0206	小油杯座	1
7	0207	底綫夾綫板	4
8	0208	底綫夾綫螺釘	2
9	0209	底綫夾綫螺母	2
10	0210	底綫夾綫彈簧	2
11	0211	過綫管夾	2
12	0212	過綫架	1
13	0213	綫管	2
14	0214	過綫管	4
15	0215	過綫板	4
16	0216	小過綫板	4
17	0217	擋綫鋼絲	1
18	0218	綫量標板	1
19	0219	直針過綫板	1
20	0220	綫綫過綫架	1
21	0221	過綫圈	1
22	0222	面綫過綫架	2
23	0223	底綫小過綫鈎	1
24	0224	底綫過綫鈎	2
25	0225	針杆挑綫防油罩	1
26	0226	針杆上挑綫	1
27	0227	面綫緊鈎	1
28	0228	過綫底板	1
29	0229	松綫板	1
30	0230	夾綫板	8
31	0231	夾綫板墊圈	8
32	0232	夾綫座	4
33	0233	松綫板分離圈	2
34	0234	夾綫彈簧	4
35	0235	松綫銷	4
36	0236	夾綫螺釘	4
37-38	0237	夾綫螺母結合件	4
39	0239	調壓定位圈	4
40	0240	針杆挑綫	1
41	0241	針杆挑綫螺釘	1
42	0242	挑綫凸輪架座	1
43	0243	挑綫凸輪架	1
44	0244	過綫環	2
45	0245	挑綫凸輪架過綫鈎	1
46	0246	攔綫板定位銷	1
47	0247	攔綫板座	1
48	0248	攔綫板	1
49	0249	攔綫鈎	1
50	0250	綫綫過綫板	1
51	M 4 x 8 GB65	過綫架螺釘	2
52	M 3 x 5 GB65	過綫夾螺釘	2
53	M 4 x 10 GB65	針杆挑綫防油罩螺釘	1
54	M 3 x 5 GB65	針杆上挑綫螺釘	1
55	M 4 x 8 GB65	面綫緊鈎螺釘	1
56	M 3 x 6 GB68	直針過綫板螺釘	1
57	M 3 x 8 GB65	小油杯螺釘	2
58	M 3 x 8 GB65	底綫小過綫鈎螺釘	1
59	M 4 x 8 GB65	底綫過綫鈎螺釘	2
60	M 5 x 8 GB30	綫綫過綫架螺釘	2
61	M 5 x 16 GB68	過綫底板螺釘	2
62	M 2.5 x 3 GB65	過綫環螺釘	2
63	M 4 x 10 GB65	挑綫凸輪架座螺釘	2
64	φ3 GB848	挑綫凸輪架墊圈	2
65	M 3 x 5 GB65	挑綫凸輪架墊螺釘	2
66	M 3 x 5 GB65	攔綫板座螺釘	1
67	M 3 x 5 GB65	攔綫鈎螺釘	1
68	φ3 GB848	攔綫鈎墊圈	3
69	φ3 GB848	攔綫板墊圈	1
70	M 3 x 5 GB65	攔綫板螺釘	1
71	φ4 GB848	過綫架墊圈	2



3.針桿、綑針組件

3.Needle Bar & Spreader Components

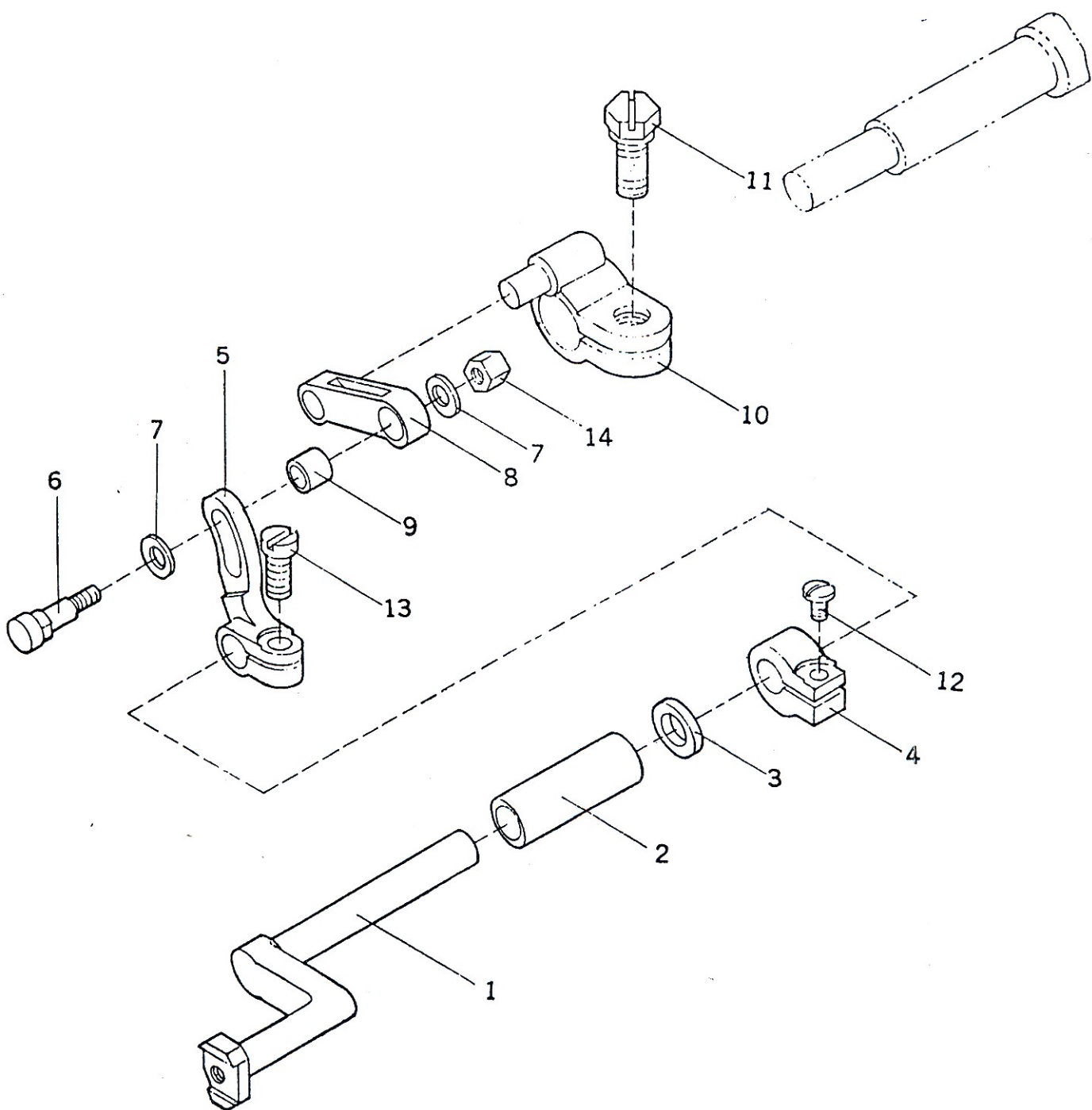
序 號 Ref. No.	件號或規格 Part No. or Format	名 稱 Part Name	數 量 Amt. Req.	
1	0301	針軋接套	Needle clamp sleeve	1
2	0302	機針定位銷	Needle positioning pin	3
3	0303	針軋接頭	Needle clamp joint	1
4	0304	針軋定位銷	Needle clamp positioning pin	1
5	0305	綑綫鈎軋頭螺釘	Spreader thread clamp screw	2
6	0306	綑綫鈎軋頭	Spreader thread clamp	1
7	0307	綑綫綫鈎	Spreader thread guide	1
8	0308	針軋綫鈎	Needle clamp thread eyelet	1
9	0309	針杆下套	Needle bar bottom bush	1
10	0310	針杆上套	Needle bar upper bush	1
11	0311	針杆	Needle bar	1
12	0312	針杆悶頭	Needle bar plug	1
13	0313	針杆連杆	Needle bar link	1
14	0314	針杆連杆外套	Needle bar link outside bush	2
15	0315	針杆連杆內套	Needle bar link inside bush	2
16	0316	針杆連接螺釘	Needle bar connecting screw	1
17	0317	針杆連杆內墊圈	Needle bar link inside washer	2
18	0318	針杆連杆銷	Needle bar link pin	2
19	0319	針杆止擺曲柄	Needle bar guard crank	1
20	0320	曲柄夾緊螺釘	Crank clamping screw	2
21	0321	綑綫過綫板螺釘	Spreader thread guide plate screw	2
22	0322	綑綫過綫板	Spreader thread guide plate	1
23	0323	綑針	Spreader	1
24	0324	綑針曲柄	Spreader crank	1
25	0325	綑綫挑綫鈎	Spreader thread take-up	1
26	0326	綑綫挑綫鈎座	Spreader thread take-up seat	1
27	0327	綑綫挑綫鈎座墊圈	Spreader thread take-up seat washer	1
28	0328	綑綫下曲柄軸	Spreader bottom crank shaft	1
29	0329	綑綫下曲柄軸套	Spreader bottom crank shaft bush	1
30	0330	綑綫下曲柄	Spreader bottom crank	1
31	0331	綑綫下曲柄墊圈	Spreader bottom crank washer	1
32	0332	綑綫連杆長彈子	Spreader link long ball	1
33	0333	綑綫連杆彈子	Spreader link ball	1
34	0334	綑綫連杆體	Spreader link body	1
35	0335	綑綫連杆蓋	Spreader link cap	2
36	0336	綑綫連杆螺釘	Spreader link screw	4
37	0337	綑綫連杆油綫	Spreader link oil wick	1
38	0338	綑綫曲柄	Spreader thread crank	1
39	0339	綑針定位圈	Spreader positioning circle	1
40	0340	止擺曲柄悶頭	Guard crank plug	1
41	GK16	機針	Needle	3
42	M3 X 4 GB73	綑綫綫鈎螺釘	Spreader thread guide screw	1
43	M3 X 3 GB73	針軋綫鈎螺釘	Needle clamp thread guide screw	1
44	M2.5 X3 GB73	針軋定位銷螺釘	Needle clamp positioning pin screw	1
45	M4 X 4 GB73	針軋支針螺釘	Needle clamp set screw	2
46	M3 X 3 GB73	針軋支針螺釘	Needle clamp set screw	1
47	M4 X 5 GB71	針軋定位螺釘	Needle clamp positioning screw	1
48	ø4 GB93	針杆連杆彈簧墊圈	Needle bar link spring washer	1
49	M4 GB52	針杆連杆螺母	Needle bar link nut	1
50	ø4 GB848	針杆連杆外墊圈	Needle bar link outside washer	2
51	M4 X 6 GB29	針杆連杆螺釘	Needle bar link screw	2
52	ø6 GB93	曲柄夾緊墊圈	Crank clamping washer	2
53	M6 GB52	曲柄夾緊螺母	Crank clamping nut	2
54	M8 X $\frac{8}{12}$ GB65	綑針曲柄夾緊螺釘	Spreader crank clamping screw	2
55	M3 X 5 GB65	綑綫挑綫鈎螺釘	Spreader thread take-up screw	1
56	M4 X 6 GB65	綑綫挑綫鈎座螺釘	Spreader thread take-up seat screw	1
57	M4 X 4 GB73	綑綫挑綫鈎座螺釘	Spreader thread take-up seat screw	1
58	M2.5 X 3 GB65	綑針定位圈螺釘	Spreader positioning circle screw	1
59	M5 X 6 GB73	綑綫下曲柄支緊螺釘	Spreader bottom crank set screw	1
60	M5 X 10 GB29	綑綫下曲柄螺釘	Spreader bottom crank screw	1
61	ø3 X 60	綑綫下曲柄軸油綫	Spreader bottom crank shaft oil wick	1
62		綑綫連杆	Spreader link	1
63		針軋	Needle clamp	1



4. 直針綫量調正組件

4. Needle Thread Adjusting Components

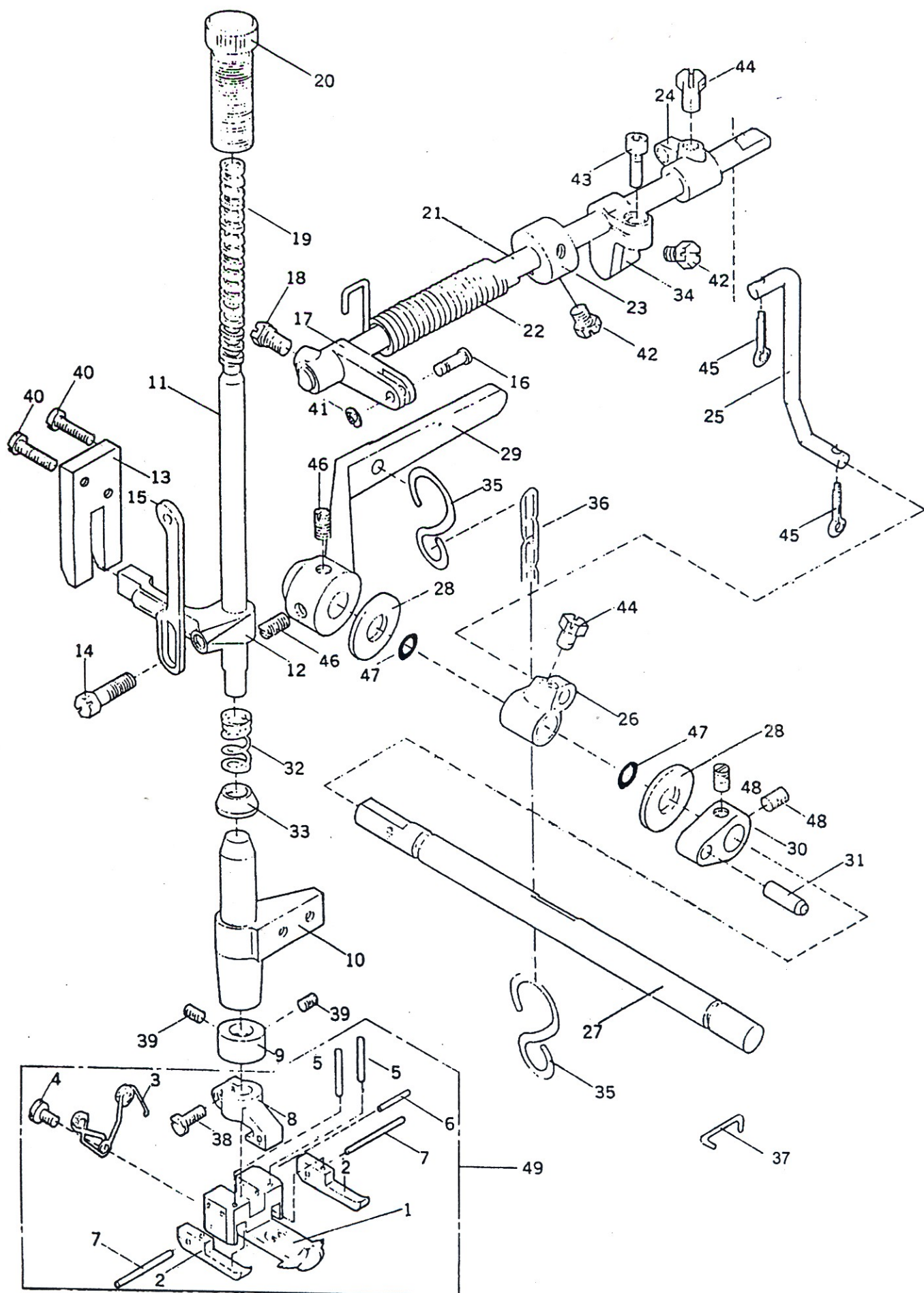
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1	M 3 X 3 0401	直綫綫量調正曲柄軸.....Thread adjust crank shaft.....	1
2	0402	直針綫量調正曲柄軸套.....Thread adjust crank shaft bush.....	1
3	0403	直針綫量調正曲柄軸墊圈.....Thread adjust crank shaft washer.....	1
4	0404	直針綫量調正曲柄軸緊圈.....Thread adjust crank shaft collar.....	1
5	0405	直針綫量調正曲柄..... Thread adjust crank.....	1
6	0406	直針綫量調 正連接螺釘.....Thread adjust connecting screw.....	1
7	0407	直針綫量調正連接墊圈.....Thread adujst connecting washer.....	2
8	0408	直針綫量調節連杆..... Thread adjust link.....	1
9	0409	直針綫量調節連杆滾柱.....Thread adjust link roller.....	1
10	0410	直針綫量傳動曲柄.....Thread driving crank.....	1
11	0411	直針綫量傳動曲柄螺釘..... Thread driving crank screw.....	1
12	0241	直針綫量調正曲柄緊圈螺釘..... Thread adjust crank shaft collier screw.....	1
13	M 5 X 10 GB65	直針綫量調正曲柄螺釘..... Thread adjust crank screw.....	1
14	M 4 X 5 GB55	直針綫量調正曲柄螺母..... Thread adjust crank nut.....	1



5.壓料組件

5. Presser Foot Components

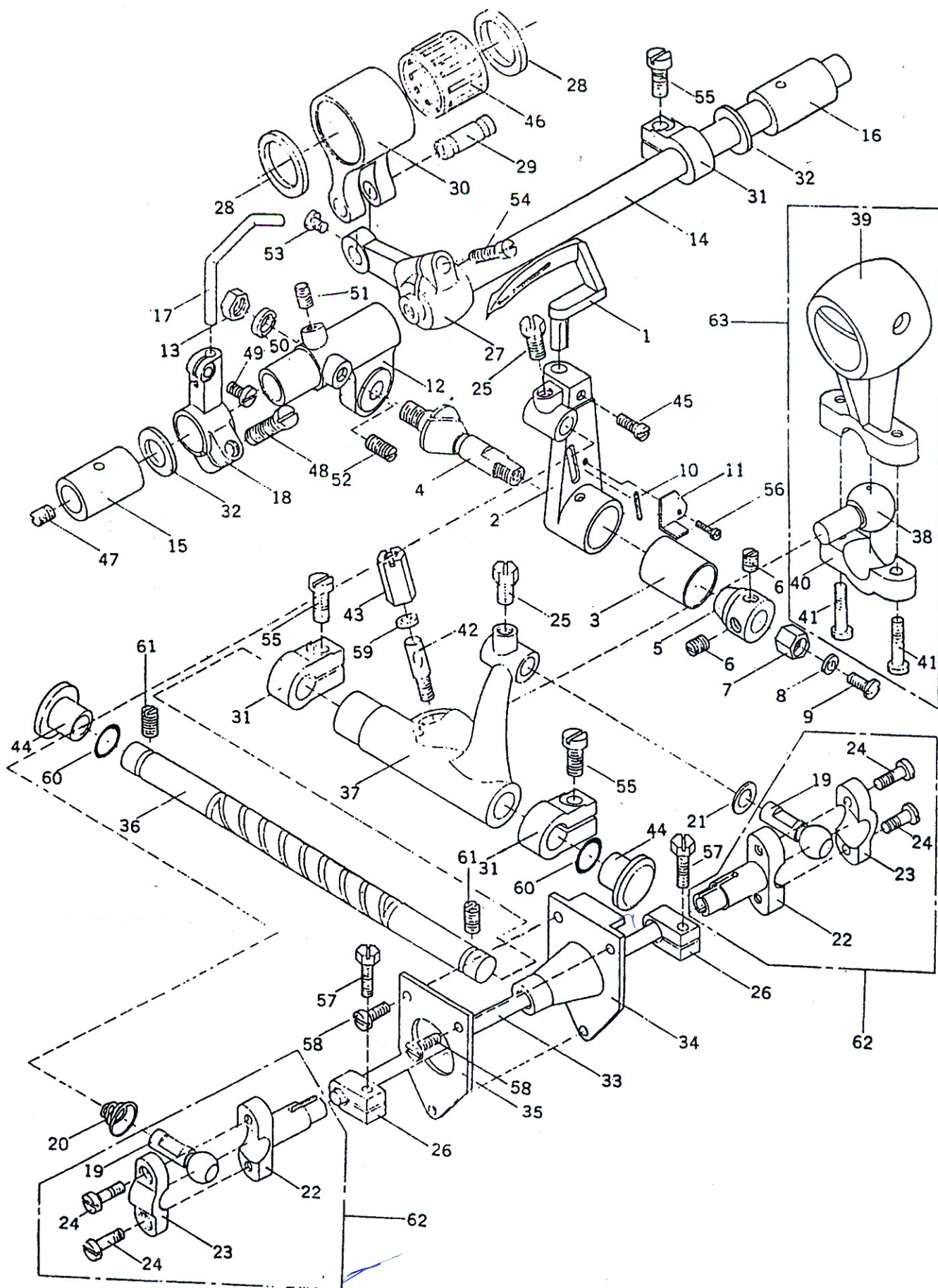
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1	0501	壓腳底板.....	Presser foot base..... 1
2	0502	壓腳彈簧底板.....	Presser foot spring base..... 2
3	0503	壓腳彈簧.....	Presser foot sping..... 1
4	0504	壓腳彈簧螺釘.....	Presser foot spring screw..... 1
5	0505	壓腳彈簧銷.....	Presser foot spring pin..... 2
6	0506	壓腳彈簧底板銷.....	Presser foot spring base pin..... 1
7	0507	壓腳銷.....	Presser foot pin..... 2
8	0508	壓腳接頭.....	Presser foot joint..... 1
9	0509	壓緊杆緊圈.....	Presser bar collar..... 1
10	0510	壓緊杆套.....	Presser bar bush..... 1
11	0511	壓緊杆.....	Presser bar..... 1
12	0512	壓緊杆止擺塊.....	Presser bar guard block..... 1
13	0513	壓緊杆止擺導軌.....	Presser bar guard guide..... 1
14	0514	壓緊杆止擺螺釘.....	Presser bar guard screw..... 1
15	0515	抬壓腳吊板.....	Foot lifter hanger..... 1
16	0516	抬壓腳吊板連接銷.....	Foot lifter hanger connecting pin..... 1
17	0517	抬壓腳前曲柄.....	Foot lifter front crank..... 1
18	0518	抬壓腳前曲柄螺釘.....	Foot lifter front crank screw..... 1
19	0519	調壓彈簧.....	Adjust spring..... 1
20	0520	調壓螺釘.....	Adjust screw..... 1
21	0521	抬壓腳軸.....	Foot lifter shaft..... 1
22	0522	抬壓腳彈簧.....	Foot lifter spring..... 1
23	0523	抬壓腳彈簧緊圈.....	Foot lifter spring collar..... 1
24	0524	抬壓腳后曲柄.....	Foot lifter rear crank..... 1
25	0525	抬壓腳吊杆.....	Foot lifter boom..... 1
26	0526	抬壓腳橫軸曲柄.....	Foot lifter transverse shaft crank..... 1
27	0527	抬壓腳橫軸.....	Foot lifter transverse shaft..... 1
28	0528	抬壓腳橫軸墊圈.....	Foot lifter transverse shaft washer..... 2
29	0529	抬壓腳拉杆.....	Foot lifter pull rod..... 1
30	0532	直綫松綫撥叉架.....	Tension releasing fork seat..... 1
31	0533	直針松綫撥叉.....	Tension releasing fork..... 1
32	0534	壓緊杆防油罩彈簧.....	Presser bar oil shield spring..... 1
33	0535	壓緊杆防油罩.....	Presser bar oil shield..... 1
34	0536	抬壓腳定位夾.....	Foot lifter postioning clamping..... 1
35	0537	抬壓腳鏈條鉤.....	Foot lifter chain hook..... 2
36	0538	抬壓腳鏈條.....	Foot lifter chain..... 1
37	0539	皮帶扣.....	Tape clamp..... 1
38	M 4 X 8 GB65	壓腳接頭螺釘.....	Presser foot joint screw..... 1
39	M 4 X 5 GB73	壓緊杆緊圈螺釘.....	Presser bar collar screw..... 2
40	M 4 X 1 2 GB65	壓緊杆止擺導軌螺釘.....	Presser bar guard guide screw..... 2
41	Ø 2.5 GB896	抬壓腳吊板銷擋圈.....	Foot lifter hanger pin washer..... 1
42	M 5 X 6 GB29	抬壓腳彈簧緊圈螺釘.....	Foot lifter spring collar screw..... 2
43	M 4 X 12 GB70	抬壓腳定位螺釘.....	Foot lifter positioning screw..... 1
44	M 5 X 8 GB29	抬壓腳曲柄螺釘.....	Foot lifter crank screw..... 2
45	1.5 X 10 GB91	抬壓腳吊杆銷.....	Foot lifter boom pin..... 2
46	M 6 X 8 GB74	抬壓腳拉杆螺釘.....	Foot lifter pull rod screw..... 2
47	9 X 1.9 GB1235	抬壓腳橫軸油封圈.....	Foot lifter transverse shaft oil seal ring..... 2
48	M 5 X 6 GB73	直綫松綫撥叉螺釘.....	Tension releasing fork screw..... 2
49		壓腳.....	Presser foot..... 1



6.彎針組件

6.Looper Components

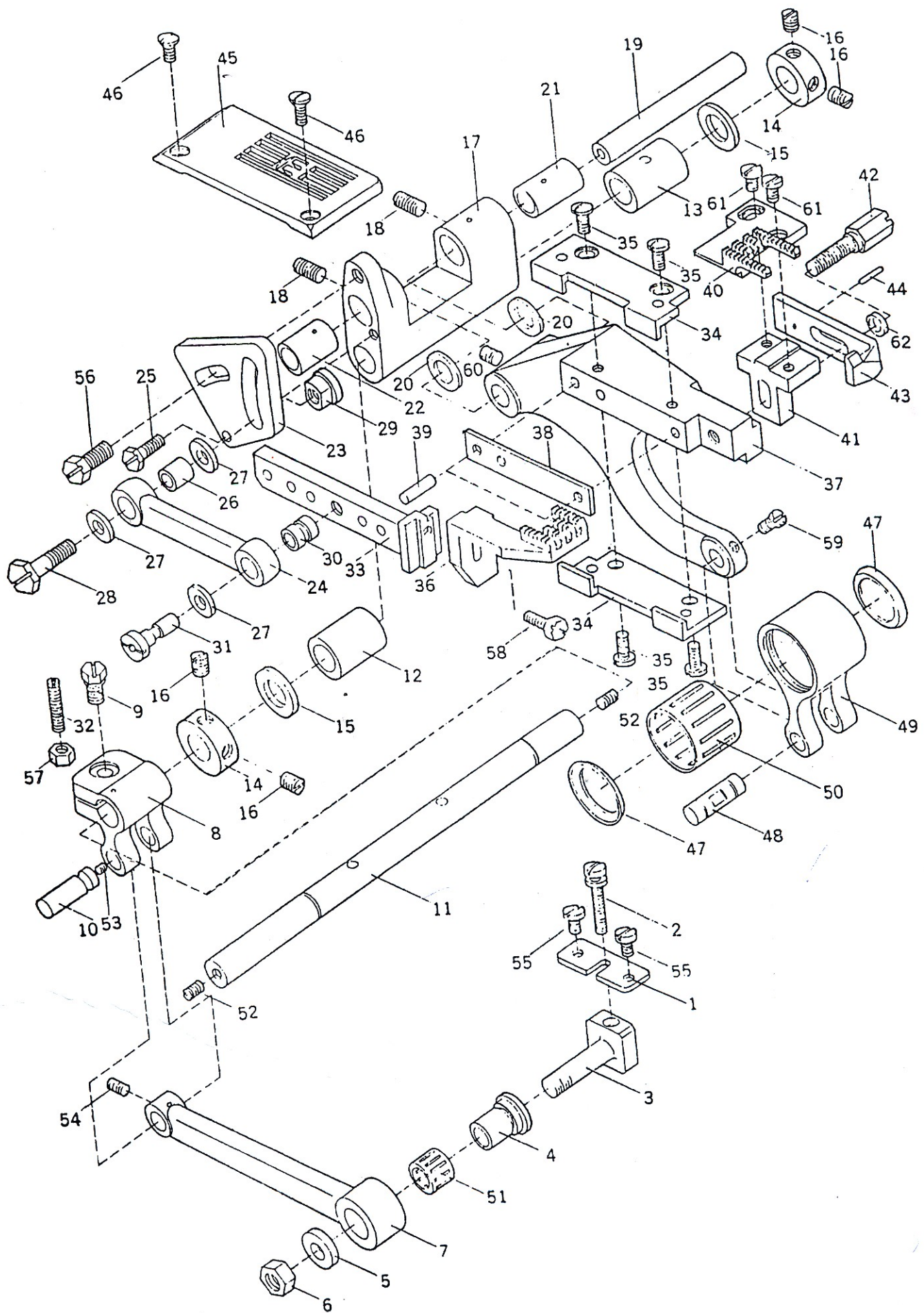
序 號 Ref. No.	件號或規格 Part No. or Format	名 稱 Part Name	數 量 Amt. Req.
1	0601	彎針.....Looper	1
2	0602	彎針架.....Looper bracket	1
3	0603	彎針架錐套.....Looper bracket conical bush	1
4	0604	彎針架軸.....Looper bracket shaft	1
5	0605	彎針架軸緊圈.....Looper bracket shaft collar	1
6	0606	彎針架軸緊圈螺釘.....Looper bracket shaft collar screw	2
7	0607	彎針架螺母.....Looper bracket nut	1
8	0608	彎針架軸緊圈保險墊圈.....Looper bracket shaft collar safety washer	1
9	0504	彎針架軸緊圈保險螺釘.....Looper bracket shaft collar safety screw	1
10	0609	彎針架油綫.....Looper bracket oil wick	1
11	0610	彎針架油綫壓板.....Looper bracket oil wick clamp	1
12	0611	彎針曲柄.....Looper crank	1
13	0612	彎針曲柄螺母.....Looper crank nut	1
14	0613	彎針曲柄軸.....Looper crank shaft	1
15	0614	彎針曲柄軸前套.....Looper crank shaft front bush	1
16	0615	彎針曲柄軸後套.....Looper crank shaft rear bush	1
17	0616	保險鋼絲.....Safety wire	1
18	0617	保險曲柄.....Protection crank	1
19	0618	彎針彈子.....Looper ball	2
20	0619	彎針彈子止擺簧.....Looper ball guard spring	1
21	0620	彎針彈子墊圈.....Looper ball washer	1
22	0621	彎針連杆座.....Looper link seat	2
23	0622	彎針連杆蓋.....Looper link cap	2
24	0623	彎針連杆螺釘.....Looper link screw	4
25	0618	彎針彈子止擺簧螺釘.....Looper ball set screw	2
26	0624	彎針連杆緊圈.....Looper link collar	2
27	0625	曲柄軸曲柄.....Crank shaft crank	1
28	0626	彎針擺動連杆防鬆片.....Looper swing link lock piece	2
29	0627	彎針擺動連杆銷.....Looper swing link pin	1
30	0628	彎針擺動連杆.....Looper swing link	1
31	0629	曲柄軸緊圈.....Crank shaft collar	3
32	0630	曲柄軸墊圈.....Crank shaft washer	2
33	0631	彎針連杆調節杆.....Looper link adjust bar	1
34	0632	彎針連杆防油套.....Looper link oil bush	1
35	0634	彎針連杆防油套壓緊片.....Looper link oil bush clamp	1
36	0635	橫軸.....Transverse shaft	1
37	0636	橫軸曲柄.....Transverse shaft crank	1
38	0637	橫軸曲柄彈子.....Transverse shaft crank ball	1
39	0638	橫軸擺動連杆.....Transverse shaft swing link	1
40	0639	橫軸擺動連杆蓋.....Transverse shaft swing link cap	1
41	0640	橫軸擺動連杆螺釘.....Transverse shaft swing link screw	2
42	0641	橫軸曲柄彈子吊緊螺釘.....Crank ball lock screw	1
43	0642	橫軸曲柄彈子吊緊螺母.....Crank ball lock nut	1
44	0643	橫軸悶頭.....Transverse shaft plug	2
45	0644	彎針支緊螺釘.....Looper set screw	1
46	9243/18K	滾針軸承.....Needle bearing	1
47	M5X5 GB73	彎針曲柄軸支緊螺釘.....Looper crank shaft set screw	1
48	M4X12 GB65	保險曲柄螺釘.....Protection crank screw	1
49	M3X6 GB65	保險鋼絲夾緊螺釘.....Safety wire clamping screw	1
50	Q6 GB93	彎針曲柄墊圈.....Looper crank washer	1
51	M5X8 GB71	彎針曲柄錘端支緊螺釘.....Looper crank conical set screw	1
52	M5X8 GB73	彎針曲柄平端支緊螺釘.....Looper crank flat set screw	1
53	M3X4 GB65	彎針擺動連杆銷螺釘.....Looper swing link pin screw	1
54	M5X10 GB65	曲柄軸曲柄螺釘.....Crank shaft crank screw	1
55	M5X10 GB65	曲柄軸緊圈螺釘.....Crank shaft collar screw	3
56	M2.5X6 GB65	彎針架油綫壓板螺釘.....Looper bracket oil wick clamp screw	1
57	M4X12 GB29	彎針連杆緊圈螺釘.....Looper link collar screw	2
58	M3X8 GB65	防油套壓緊片螺釘.....Oil bush clamp screw	2
59	Q5 GB93	橫軸曲柄彈子吊緊墊圈.....Transverse crank ball lock washer	1
60	10X1.9 GB1235	橫軸油封圈.....Transverse shaft oil seal ring	2
61	M5X8 GB73	橫軸支緊螺釘.....Transverse shaft set screw	2
62		彎針連杆.....Looper link	2
63		橫軸曲柄連杆.....Transverse shaft crank link	1



7.送料组件

7.Feed Mechanism Components

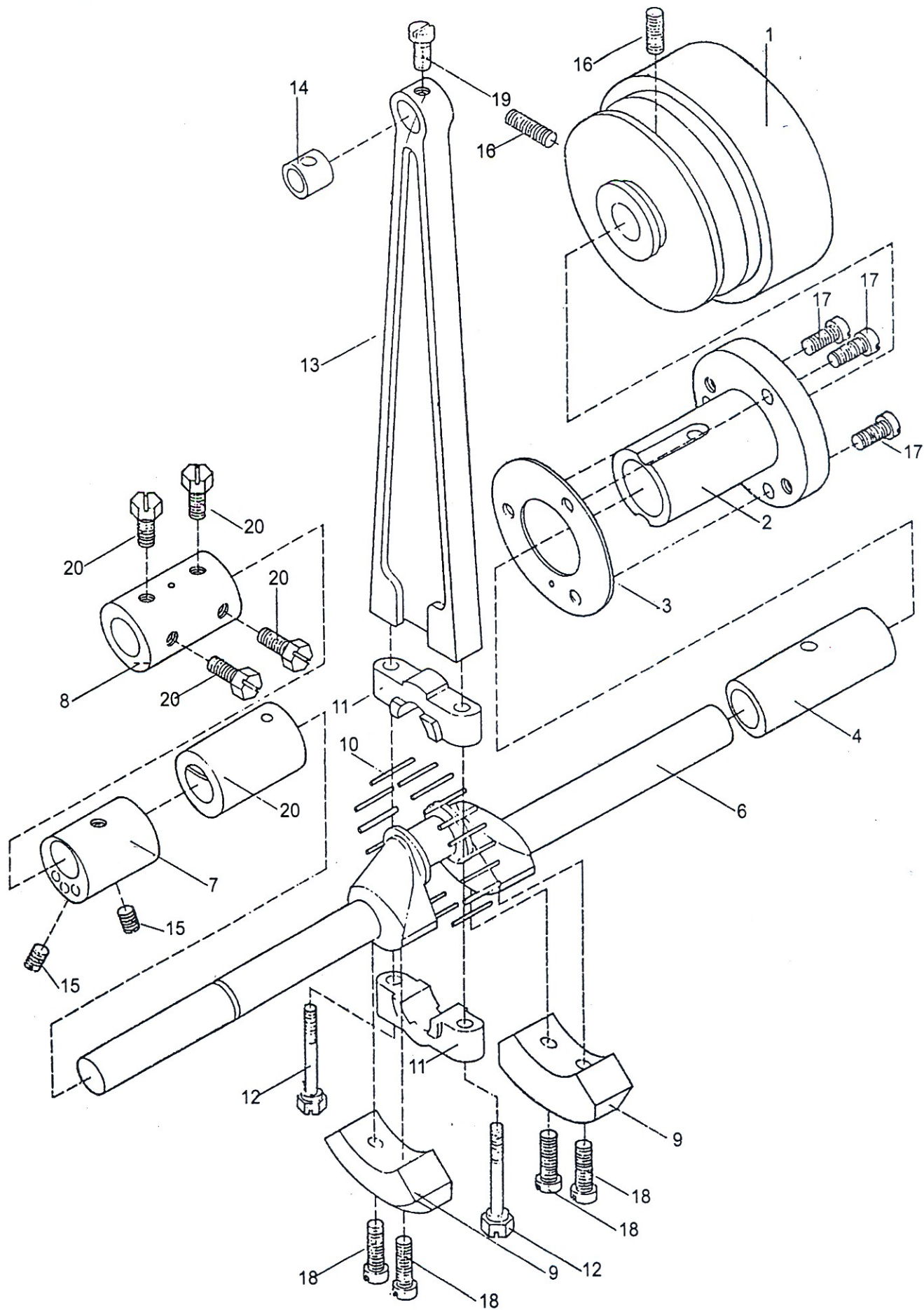
序 號 Ref. No.	件號或規格 Part No. or Format	名 稱 Part Name	數 量 Amt. Req.
1	0701	送布調節定位板	1
2	0702	送布調節螺釘	1
3	0703	送布調節滑塊	1
4	0704	送布調節滑塊套	1
5	0705	送布調節滑塊墊圈	1
6	0706	送布調節滑塊螺母	1
7	0707	送布連杆	1
8	0708	送布曲柄	1
9	0518	送布曲柄螺釘	1
10	0709	送布曲柄銷	1
11	0710	送布軸	1
12	0711	送布軸前套	1
13	0712	送布軸從套	1
14	0713	送布軸緊圈	2
15	0630	送布軸墊圈	2
16	0606	緊圈螺釘	4
17	0714	牙架曲柄	1
18	0715	牙架曲柄定位螺釘	2
19	0716	牙架軸	1
20	0717	牙架曲柄墊圈	2
21	0718	牙架曲柄後套	1
22	0719	牙架曲柄前套	1
23	0720	差動連杆調節板	1
24	0721	差動牙架連杆	1
25	0722	差動連杆調節板螺釘	1
26	0723	差動牙架連杆滾柱	1
27	0724	差動牙架連杆墊圈	3
28	0725	差動牙架連杆調正螺釘	1
29	0726	差動牙架連杆調正螺母	1
30	0727	差動牙架滑塊滾柱	1
31	0728	差動牙架滑塊螺釘	1
32	0729	差動滑塊油管	1
33	0730	差動牙滑塊	1
34	0731	差動牙滑塊導板	2
35	0504	差動牙滑塊導板螺釘	4
36	0732	差動牙	1
37	0733	牙架	1
38	0734	牙架墊板	1
39	0735	牙架墊板銷	2
40	0736	送布牙	1
41	0737	送布牙底板	1
42	0738	送布牙底板螺釘	1
43	0739	保針板	1
44	0740	保針板銷	1
45	0741	針板	1
46	0742	針板螺釘	2
47	0626	抬牙連杆防鬆片	2
48	0627	抬牙連杆銷	1
49	0628	抬牙連杆	1
50	9243 / 18K	抬牙連杆滾針軸承	1
51	9242 / 9K	送布連杆滾針軸承	1
52	M 4 x 5 GB73	送布軸悶頭螺釘	2
53	M 3 x 3 GB73	送布曲柄銷悶頭螺釘	1
54	M 4 x 5 GB73	送布連杆螺釘	1
55	M 3 x 5 GB65	送布調節定位板螺釘	2
56	M 5 x 10 GB29	差動連杆調節板螺釘	1
57	M 4 GB52	差動滑塊油管螺母	1
58	M 4 x 8 GB29	差動牙螺釘	1
59	M 3 x 5 GB65	牙架螺釘	1
60	M 5 x 5 GB73	牙架支緊螺釘	1
61	M 3 x 5 GB65	送布牙螺釘	2
62	Ø3 GB93	送布牙底板墊圈	1



8.主軸、上軸組件 (1)

8.Main Shaft & Arm Shaft Components(1)

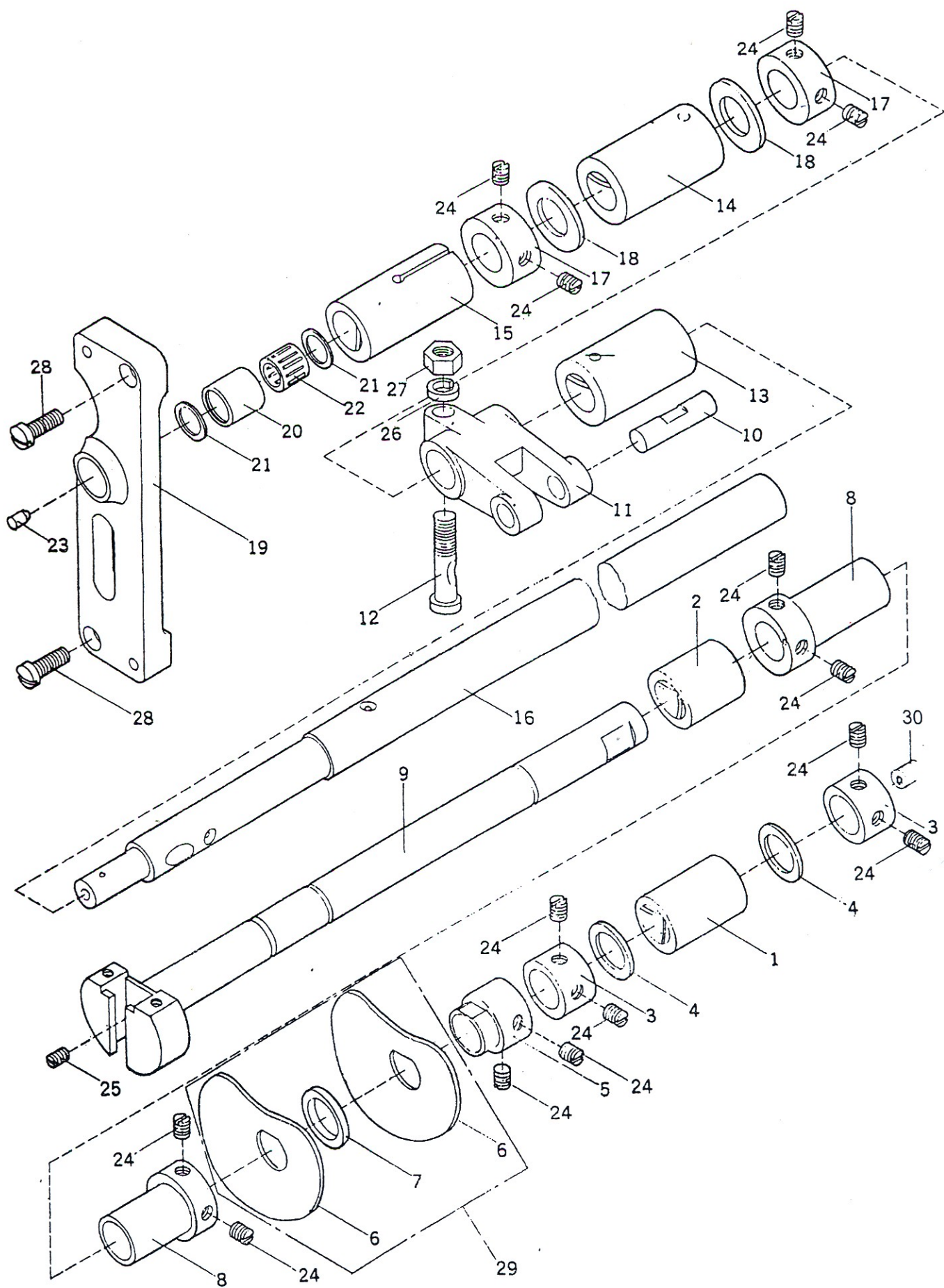
序 號	件號或規格	名 稱	數 量
Ref. No.	Part No. or Format	Part Name	Amt. Req.
1	0801	主動輪.....Pulley.....	1
2	0802	主軸后節套座.....Rear part bush seat.....	1
3	0803	主軸后節套座墊圈.....Rear part bush seat washer.....	1
4	0804	主軸后節后套.....Rear part rear bush.....	1
5	0805	主軸后節前套.....Rear part front bush.....	1
6	0808	主軸后節.....Main shaft rear part.....	1
7	0809	橫軸擺動凸輪.....Transverse shaft swing cam.....	1
8	0810	主軸聯軸器.....Main shaft coupling.....	1
9	0818	主軸平衡塊.....Main shaft link balance block.....	2
10	0819	上軸連杆滾針.....Arm shaft link roller.....	30
11	0820	上軸連杆軸承座.....Arm shaft link bearing cap.....	2
12	0821	上軸連杆軸承螺釘.....Arm shaft link bearing screw.....	1
13	0822	上軸連杆.....Arm shaft link.....	1
14	0823	上軸連杆套.....Arm shaft link bush.....	1
15	0715	橫軸擺動凸界螺釘.....Transverse shaft swing cam screw.....	2
16	M 6 X 14 GB80	主動輪螺釘.....Pulley screw.....	2
17	M 5 X 10 GB65	主動后節套座螺釘.....Rear part bush seat screw.....	3
18	M 5 X 14 GB65	主軸平衡塊螺釘.....Main shaft balance block pin set screw.....	4
19	M 5 X 8 GB65	上軸曲柄銷支緊螺釘.....Arm shaft crank pin set screw.....	1
20	M 6 X 10 GB29.1	主軸聯軸器螺釘.....Main shaft coupling screw.....	4



8. 主軸、上軸組件 (2)

8. Main Shaft & Arm Shaft Components (2)

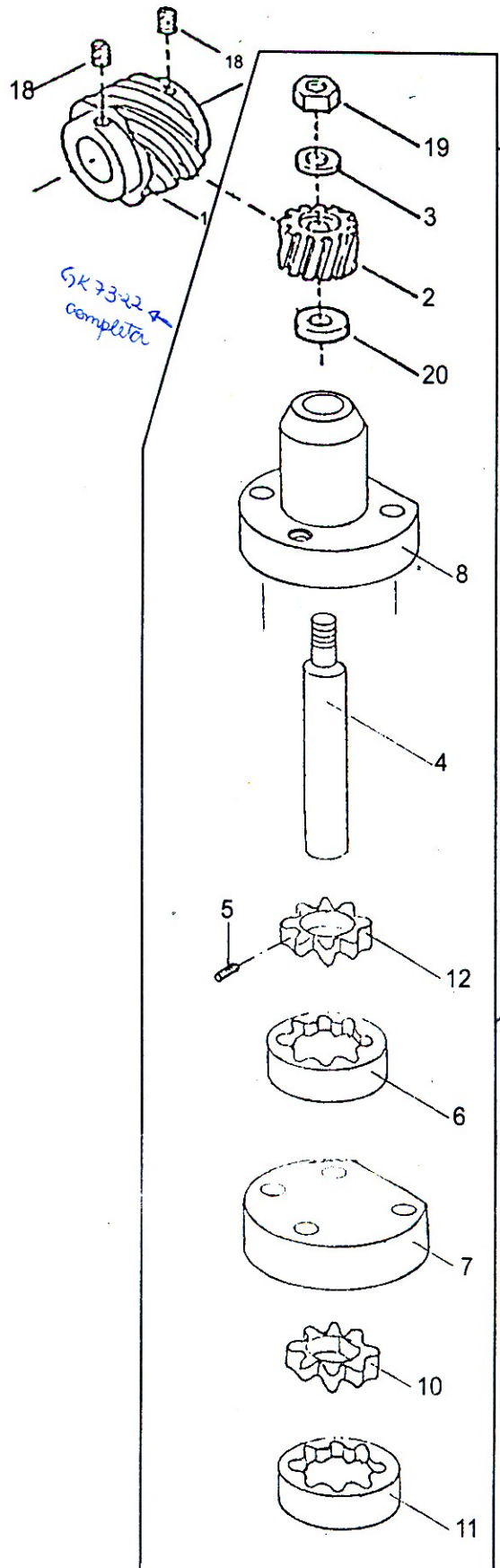
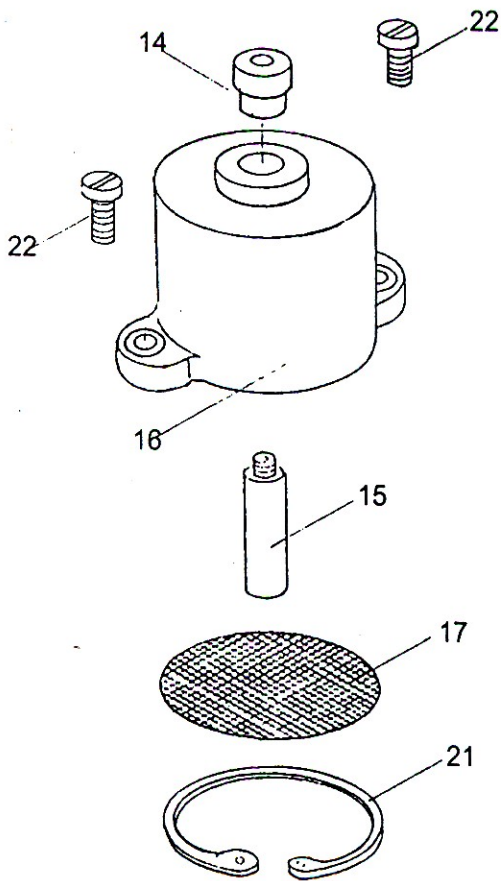
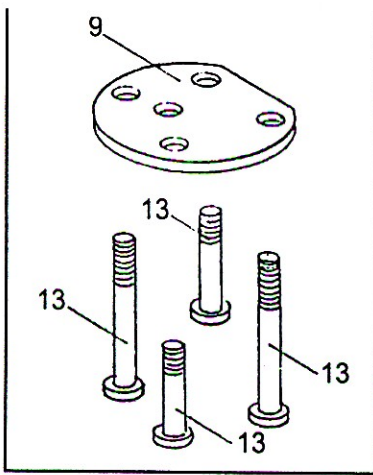
序 號	件號或規格	名 稱	數 量
Ref. No.	Part No. or Format	Part Name	Amt. Req.
1	0806	主軸前節后套..... Front part rear bush.....	1
2	0807	主軸前節前套..... Front part front bush.....	1
3	0811	主軸定位圈..... Main shaft positioning circle.....	2
4	0812	主軸定位墊圈..... Main shaft positioning washer.....	2
5	0813	挑綫凸輪座..... Cam seat.....	1
6	0814	挑綫凸輪片..... Cam piece.....	2
7	0815	挑綫凸輪片隔離圈..... Cam piece spacer.....	1
8	0816	抬牙凸輪..... Foot lifter cam.....	2
9	0817	主軸前節..... Main shaft front part.....	1
10	0824	上輪曲柄銷..... Arm shaft crank pin.....	1
11	0825	上輪曲柄..... Arm shaft crank.....	1
12	0320	曲柄夾緊螺釘..... Crank clamping screw.....	1
13	0826	上軸后套..... Arm shaft rear bush.....	1
14	0827	上軸中套..... Arm shaft intermediate bush.....	1
15	0828	上軸前套..... Arm shaft front bush.....	1
16	0829	上軸..... Arm shaft.....	1
17	0830	上軸緊圈..... Arm shaft collar.....	2
18	0831	上軸緊圈墊圈..... Arm shaft collar washer.....	2
19	0832	上軸托板..... Arm shaft support.....	1
20	0833	上軸托板軸承座..... Arm shaft support bearing seat.....	1
21	0834	上軸托板軸承擋圈..... Arm shaft support bearing washer.....	2
22	0835	上軸托板軸承..... Arm shaft support bearing.....	1
23	0836	上軸悶頭..... Arm shaft plug.....	1
24	0606	緊圈螺釘..... Coller screw.....	14
25	M 4 X 5 GB73	主軸前節悶頭螺釘..... Front part plug screw.....	1
26	Ø 6 GB93	上軸曲柄墊圈..... Arm shaft crank washer.....	1
27	M 6 GB52	上軸曲柄螺母..... Arm shaft crank nut.....	1
28	M 5 X 12 GB66	上軸托板螺釘..... Arm shaft support screw.....	2
29	0837	挑綫凸輪..... Thread take-up cam.....	1
30		主軸前節后悶頭螺釘..... Front pat rear plug screw.....	1



9.潤滑組件(1)

9. Lubrication Components(1)

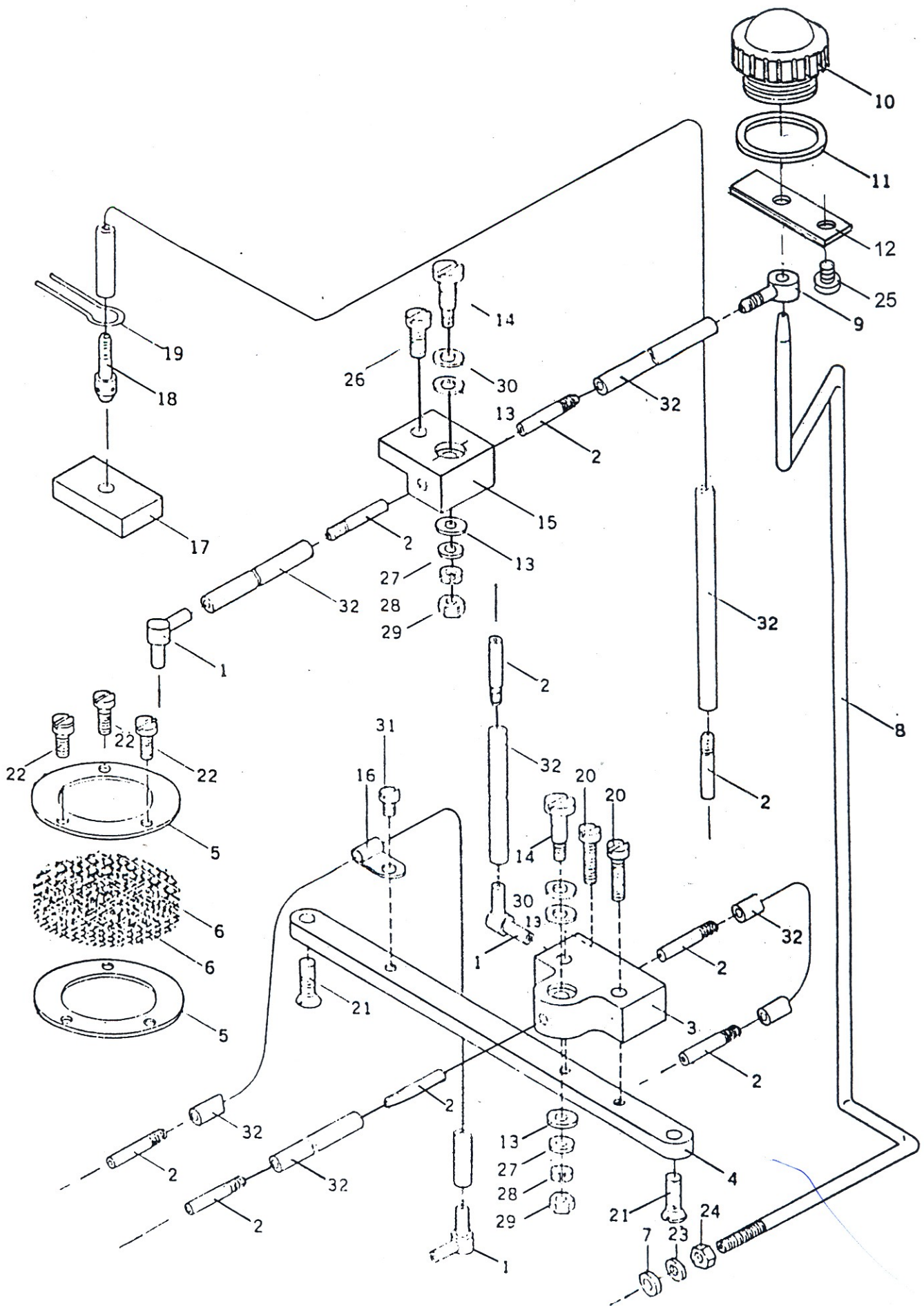
序 號	件號或規格	名 稱	數 量
Ref. No.	Part No. or Format	Part Name	Amt. Req.
1	0901	油泵主齒輪.....Oil pump main gear	1
2	0902	油泵被動齒輪.....Oil pump passive gear	1
3	0903	油泵墊圈.....Oil pump washer	1
4	0904	油泵軸.....Oil pump shaft	1
5	0905	齒輪肖.....Gear pin	1
6	0906	回油齒輪B.....Oil return gear"B".....	1
7	0907	進油泵體.....Oil intake pump body	1
8	0908	回油泵體.....Oil return pump body	1
9	0909	油泵蓋.....Oil pump cover	1
10	0910	進油齒輪A.....Oil intake gear"A".....	1
11	0911	進油齒輪B.....Oil intake gear"B".....	1
12	0912	回油齒輪A.....Oil return gear"A".....	1
13	0913	油泵螺釘.....Oil pump screw	4
14	0914	油泵接頭.....Oil pump joint	1
15	0915	吸油管.....Oil absorbing pipe.....	1
16	0916	過濾體.....Filter body.....	1
17	0917	過濾網.....Filter net	2
18	M 3 X 4 GB73	油泵主齒輪螺釘.....Oil pump main gear screw.....	2
19	M 5 GB52	油泵軸螺母.....Oil pump shaft nut	1
20	ø5 GB848	油泵主齒輪墊圈.....Oil pump main gear washer	1
21	ø40 GB893	過濾體擋圈.....Filter body washer.....	1
22	M 4 X 12 GB65	過濾體螺釘.....Filter screw	1



9.潤滑組件 (2)

9. Lubrication Components (2)

序 號 Ref. No.	件號或規格 Part No. or Format	名 稱 Part Name	數 量 Amt. Req.
1	0918	艀油管接頭.....Oil pipe angle joint.....	4
2	0919	油管接頭.....Oil pipe joint	8
3	0920	油泵分油器.....Oil pump separater.....	1
4	0921	油管定位板.....Oil pipe positioning plate	1
5	0922	回油座夾板.....Oil return seat clamp	2
6	0923	機座過濾網.....Bed filter net	2
7	0924	噴油管油墊.....Oil nozzle pipe oil gasket.....	1
8	0925	油量噴油管.....Oil gauge nozzle pipe	1
9	0926	機殼油管接頭.....Arm oil pipe joint	1
10	0927	油量窗.....Oil gauge	1
11	0928	油量窗油墊.....Oil guage oil gasket	1
12	0929	油管固定板.....Oil pipe fixed plate	1
13	0930	油量座油墊.....Oil guage seat oil gasket.....	4
14	0931	油量調節柱.....Oil guage adjust stud	2
15	0932	油量座.....Oil guage seat	1
16	0933	油管夾.....Oil pipe clamp	1
17	0934	過濾毛毯.....Filter felt wick	1
18	0935	回油接頭.....Oil return joint	1
19	0937	回油接頭夾緊彈簧.....Oil return joint clamping spring	1
20	M4 x 14 GB65	油泵分油器螺釘.....Oil pump separater screw.....	2
21	M5 x 10 GB68	油管定位板螺釘.....Oil pipe positioning plate screw.....	2
22	M4 x 8 GB65	回油座夾板螺釘.....Oil return seat clamp screw.....	3
23	∅ 4 GB848	噴油管墊圈.....Oil nozzle pipe washer	1
24	M4 GB52	噴油管螺母.....Oil nozzle pipe nut	1
25	M4 x 8 GB65	油管定位螺釘.....Oil pipe positioning screw.....	1
26	M 5 x 10 GB65	油量座螺釘	1
27	∅ 4 GB848	油量座墊圈.....Oil guage seat washer	2
28	∅ 4 GB93	油量座彈簧墊圈.....Oil guage seat spring washer.....	2
29	M4 GB52	油量座螺母.....Oil guage seat nut.....	2
30	∅ 5 GB848	油量調節柱墊圈.....Oil guage adjust stud washer	2
31	M4 x 5 GB65	油管夾螺釘.....Oil pipe clamp screw.....	1
32	∅ 3 x 5	油管.....Oil pipe	6



10. 綫架部件 10. Thread stand assemblies

序 號	件號或規格	名 稱	數 量
Ref. No.	Part No. or Format	Part Name	Amt. Req.
1	0301	上立柱橡皮封..... Upper column rubber seal.....	1
2	0302	綫架下立柱..... Lower thread column	1
3	0303	綫架撐..... Thread stand holder	1
4	0304	綫架上立柱..... Upper thread column.....	1
5	0305	立柱接頭..... Column joint	1
6	0306	中過綫接頭..... Middle thread guide joint	1
7	0307	中過綫夾緊板..... Middle thread clamp plate	1
8	0308	綫架固定座..... Thread stand holder	1
9	0309	過綫管..... Thread tube	5
10	0310	綫架固定墊圈..... Washer	1
11	0311	綫架固定螺母..... Nut	1
12	0312	綫盤..... Spool tray	5
13	0313	綫盤墊..... Spool tray cushion	5
14	0314	綫柱..... Spool pin	5
15	0315	二綫穿綫架、綫盤架..... Two thread spool tray bracket.....	2
16	0316	三綫穿綫架、綫盤架..... Three thread spool tray bracket.....	2
17	0317	綫盤架夾板..... Spool tray holder.....	4
18	0318	定心座..... Centering device.....	5
19	0319	中過綫接杆..... Middle thread guide connecting bar.....	1
20	0320	中過綫杆..... Middle thread guide.....	1
21	0321	綫架下立柱圓柱銷 $\phi 6 \times 22$ GB 119-76... Pin for 10-T $\phi 6 \times 22$	1
22	0322	立柱接頭螺釘 M5 $\times 10$ GB 65-85..... Screw M5 x 10.....	2
23	0323	立柱接頭螺母 M5 GB 41-86..... Nut M5	2
24	0324	綫架固定座木螺釘 4 $\times 10$ GB 100-86... Screw 4 x 10	2
25	0325	綫柱螺母 M6 GB 41-86..... Nut M6.....	10
26	0326	綫柱墊圈 $\phi 6$ GB 97-76..... Washer $\phi 6$	5
27	0327	綫柱彈簧墊圈 $\phi 6$ GB 859-76..... Spring washer $\phi 6$	5
28	0328	中過綫接頭螺釘 M4 $\times 8$ GB 65-85..... Screw M4 x 8.....	4
29	0329	中過綫接頭螺母 M4 GB 41-86..... Nut M4	2
30	0330	中過綫夾緊板螺釘 M5 $\times 22$ GB 65-85... Screw M5 x 22	1
31	0331	中過綫接頭螺母 M4 GB 41-86..... Nut M5	1
32	0332	綫盤架夾板螺釘 M5 $\times 18$ GB 65-85... Screw M5 X 18	4
33	0333	綫盤架夾板螺母 M 5 $\times$ GB 41-86..... Nut M5	4
34	0334	綫架撐螺釘 M5 $\times 8$ GB 65-85..... Scrcw M5 x 8	1
35	0335	綫架撐螺母 M5 GB 41-86..... Nut M5	1
36	0336	綫架撐木螺釘 M4 $\times 10$ GB 100-86... Screw M4 x 10	1

