



GEMSY®



WIT
ISO9001:2000



自动剪线高速平缝机（圆刀）

HIGH SPEED SINGLE NEEDLE FLATBED LOCKSTITCH
SEWINGMACHINE WITH AUTOMATIC THREAD TRIMMER
(CIRCINAL KNIFE)

GEM9000-7/GEM9000H-7

使用说明书 & 零件样本 **Operation instruction & Parts Book**

浙江宝石缝纫机股份有限公司
ZHEJIANG GEMSY SEWING MACHINE CO., LTD

CONTENS

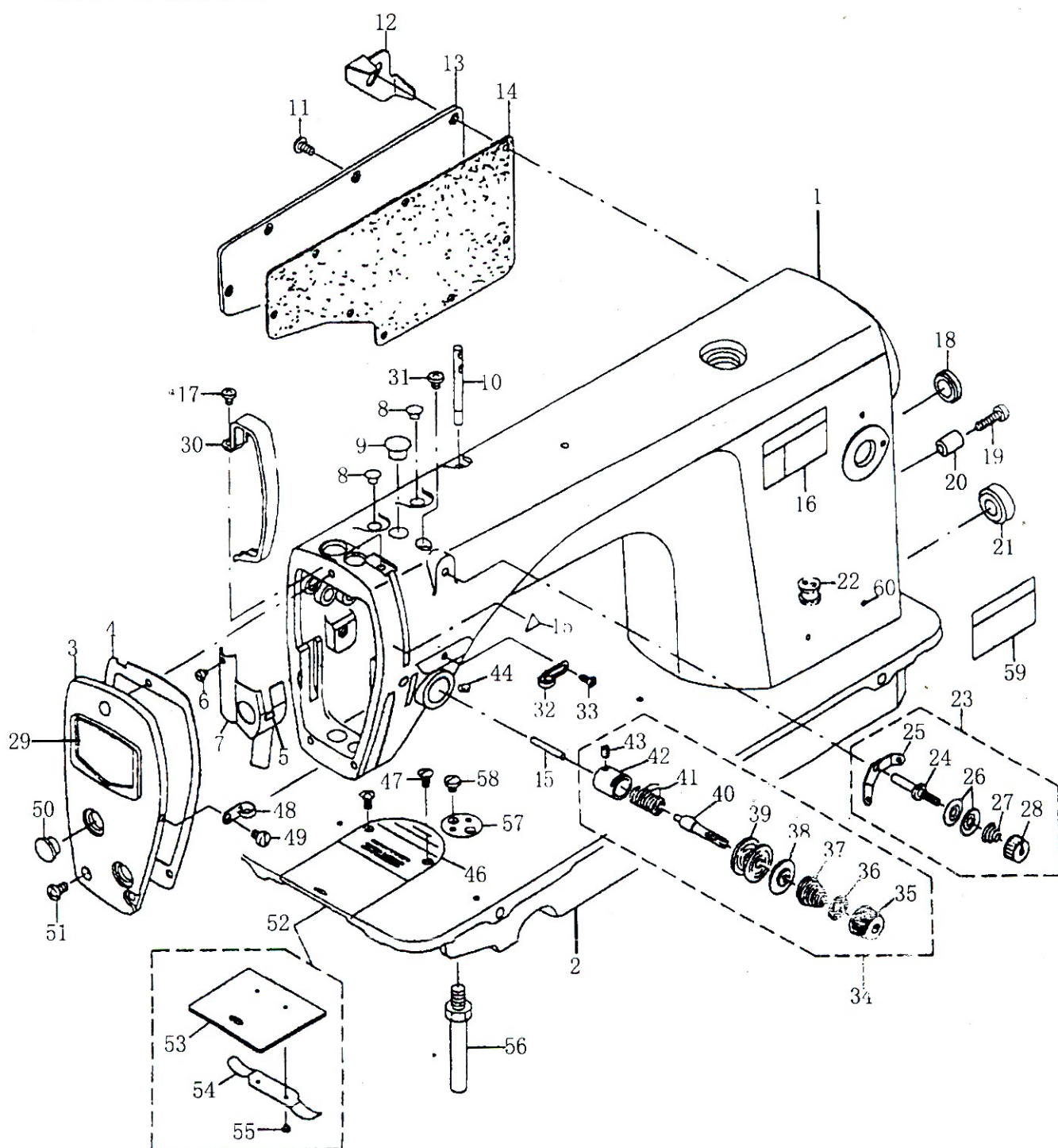
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1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

机壳、外装分组件



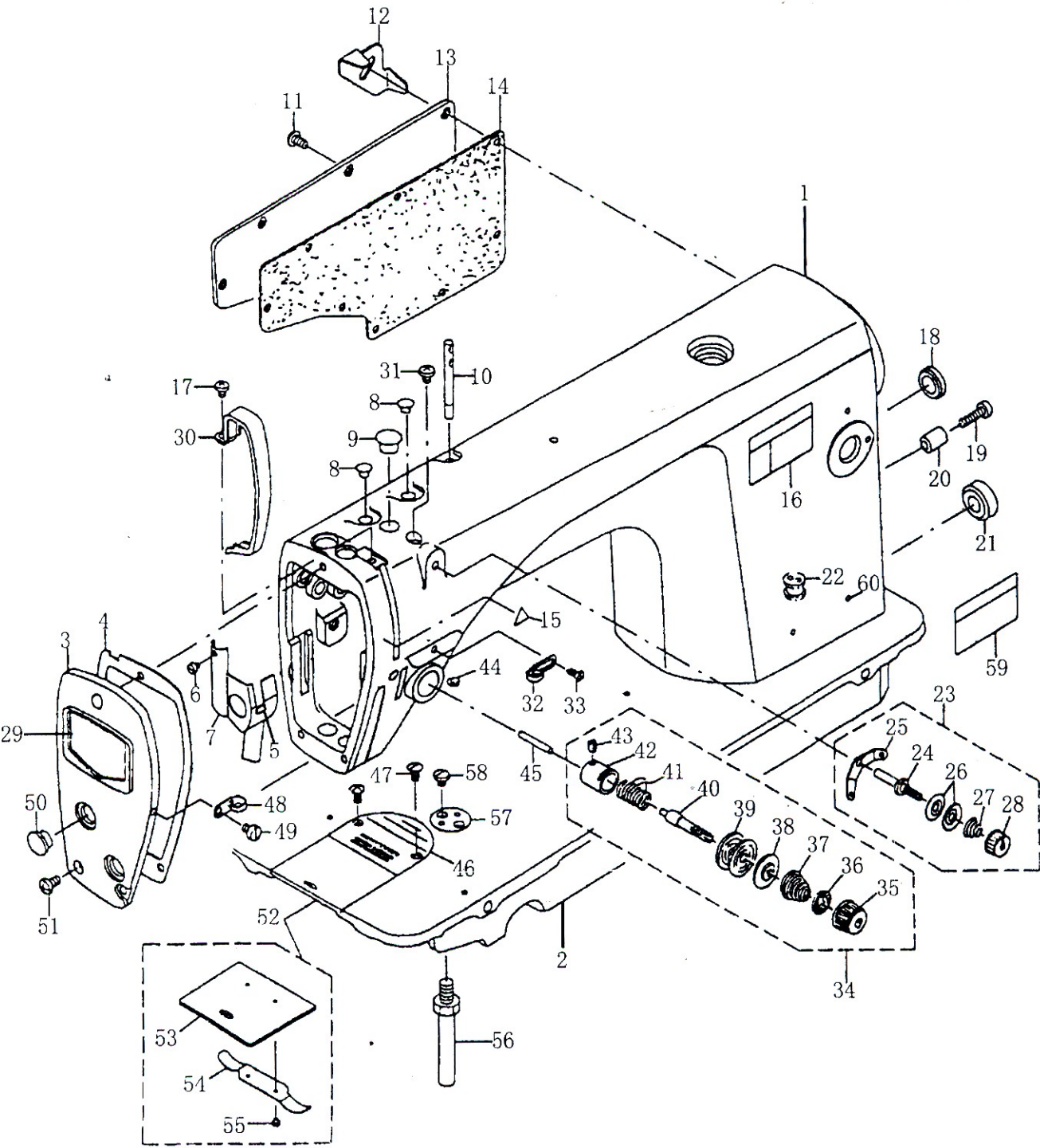
1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

机壳、外装分组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	109.01-01-01	机头	ARM	1
2	1230.01-01-02	底板	BED	1
3	101.01-07	面板	FACE PLATE ARM	1
4	101.01-09	面板垫	BRAND PLATE GASKET	1
5	101.08-35	面部防油板油线	OIL WICK	1
6	11-60080420-01	面部防油板螺钉	SCREW SM1/8"x44 L=4	1
7	101.08-34	面部防油板	ARM OIL SHIELD ASM,	1
8	101.01-12	挑线连杆销螺孔塞	RUBBER PLUG	2
9	101.01-11	针杆曲柄螺孔塞	RUBBER PLUG	1
10	109.01-07	过线柱	NEEDLE THREAD GUIDE PIN	1
11	11-40120925-01	后窗板螺钉	SCREW SM3/16x28 L=9	8
12	109.01-09	上电线压线板	CORD HOLDER	1
13	101.01-04	后窗板	SIDE PLATE	1
14	101.01-05	后窗板垫	SIDE PLATE GUIDE	1
15	109.01-12	注意标签	ATTENTION SEAL	1
16	101.01-18	安全指示牌	SAFETY INDICATION SEAL	1
17	11-40120625-01	挑线杆护罩螺钉	SCREW SM3/16"x28 L=6	1
18	101.01-02	送料调节器孔塞	RUBBER PLUG	1
19	11-60121820-01	螺钉SM3/8X28/12	SCREW	1
20	109.01-18	限位圈	LIMIT PLACE BUSHING	1
21	101.01-03	下轴工艺孔塞	RUBBER PLUG	1
22	109.01-20	双孔橡胶塞	DOUBLE HOLES RUBBER PLUG	1
23	109.01-21	小夹线器组件	PRE-TENSION ASSY	1
24	109.01-22	导线柱	NEEDLE THREAD GUIDE PIN	[1]
25	109.01-23	上过线板	THROUGH THREAD PLATE	[1]
26	109.01-24	夹线板	THREAD GUIDE DISC	[2]
27	109.01-25	夹线弹簧	TENSION SPRING	[1]
28	109.01-26	夹线螺母	TENSION NUT	[1]
29	101.01-08	商标牌	PLATE WITH TRADEMARK	1
30	101.02-29	挑线杆护罩	THREAD TAKE-UP LEVER COVER	1
31	11-40120925-01	三眼线勾螺钉	THREE-HOLE THREAD EYELET SCREW	1
32	101.03-16	右线勾	ARM THREAD GUIDE (RIGHT)	1
33	11-70110620-02	右线勾螺钉	ARM THREAD GUIDE SCREW	1
34	101.03-22-00	大夹线器组件	PRE-TENSION ASSY	1
35	101.03-28	夹线螺母	TENSION NUT	[1]
36	101.03-27	夹线制动板	TENSION DISC STOPPER	[1]
37	101.03-26	夹线簧	TENSION SPRING	[1]
38	101.03-25	松线板	TENSION DISC HOLDER	[1]
39	101.03-24	夹线板	THREAD GUIDE DISC	[2]
40	101.03-21	夹线螺钉(柱)	TENSION POST	[1]
41	101.03-20	挑线簧	TAKE-UP SPRING	[1]
42	101.03-19	挑线簧调节座	TENSION POST SOCKET	[1]
43	11-80090610-01	夹线座紧固螺钉	SCREW SM9/64X40X5.5	[1]

1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

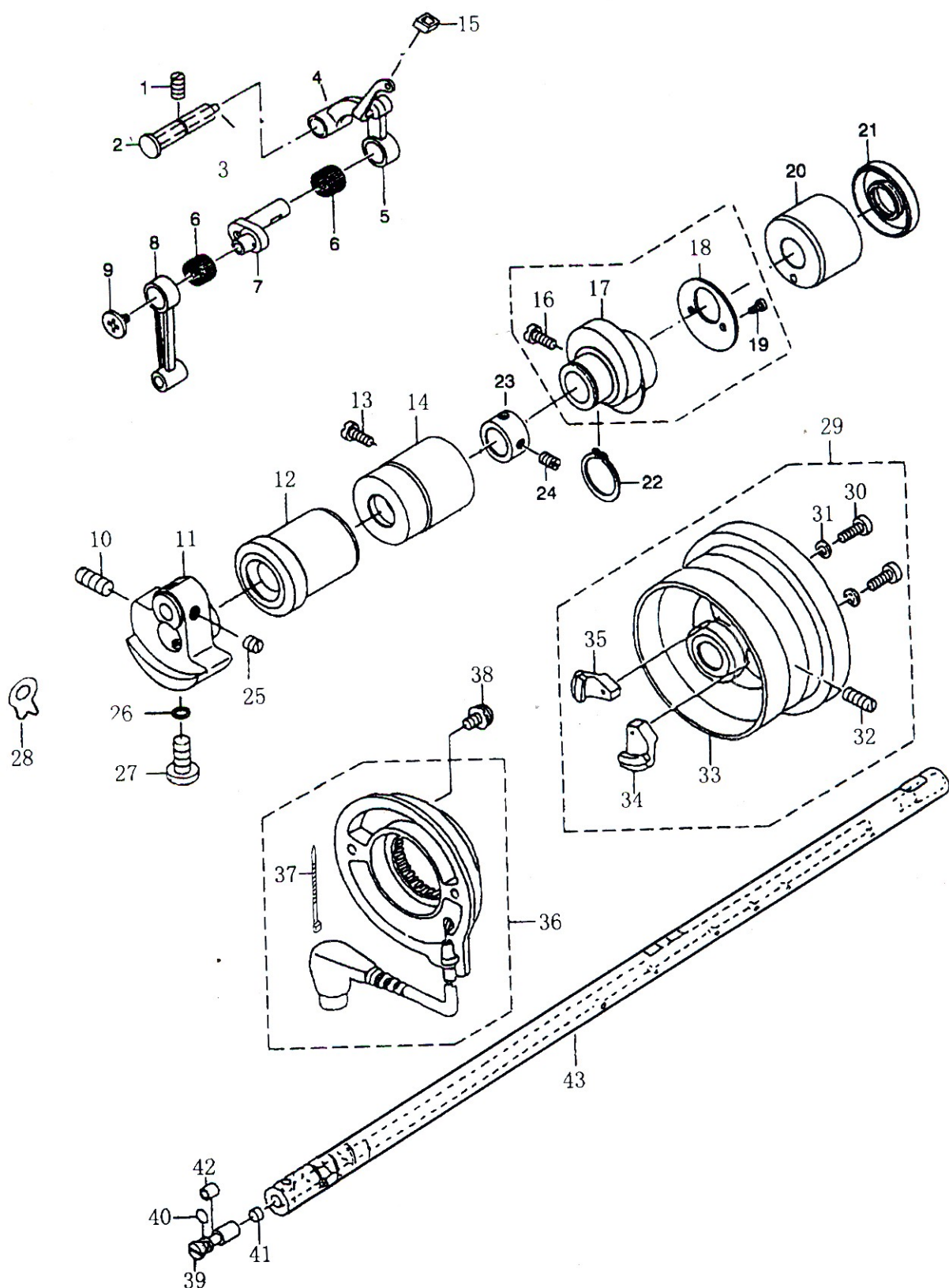
机壳、外装分组件



44	11-80150710-01	夹线器螺钉	SCREW SM15/64X28X7	1
45	101.03-23	松线钉	THREAD RELEASE PIN	1
46	109.01-44	针板	NEEDLE PLATE	1
47	11-20110920-02	针板螺钉	SCREW SM11/64"X40X8.5	2
48	101.03-18	左线勾	ARM THREAD GUIDE (LEFT)	1
49	11-70110620-02	左线勾螺钉	ARM THREAD GUIDE SCREW	1
50	101.01-10	面板调节螺孔塞	RUBBER PLUG	2
51	11-40120925-01	面板螺钉	SCREW SM3/16x28 L=9	3
52	101.06-39	推板组件	SLIDE PLATE ASM	1
53	101.06-39-1	推板	SLIDE PLATE	[1]
54	101.06-40	推板簧	SLIDE PLATE SPRING	[1]
55	11-60060220-01	推板簧螺钉	SCREW SM3/32"X56X9	[2]
56	1230.01-15	底板支座	BED SCREW STUD SM15/64X28	4
57	101.01-17	按装板	RULER STOP SEAT	1
58	11-00110620-01	按装板定位螺钉	SCREW SM11/64"X40X5.5	2
59	1230.01-74	型号牌	MODEL PLATE	1
60	101.01-14	型号牌铆钉	MODEL PLATE RIVET	1

2. MAIN SHAFT & THREAD TAKE-UP COMPONENTS

上轴挑线分组件



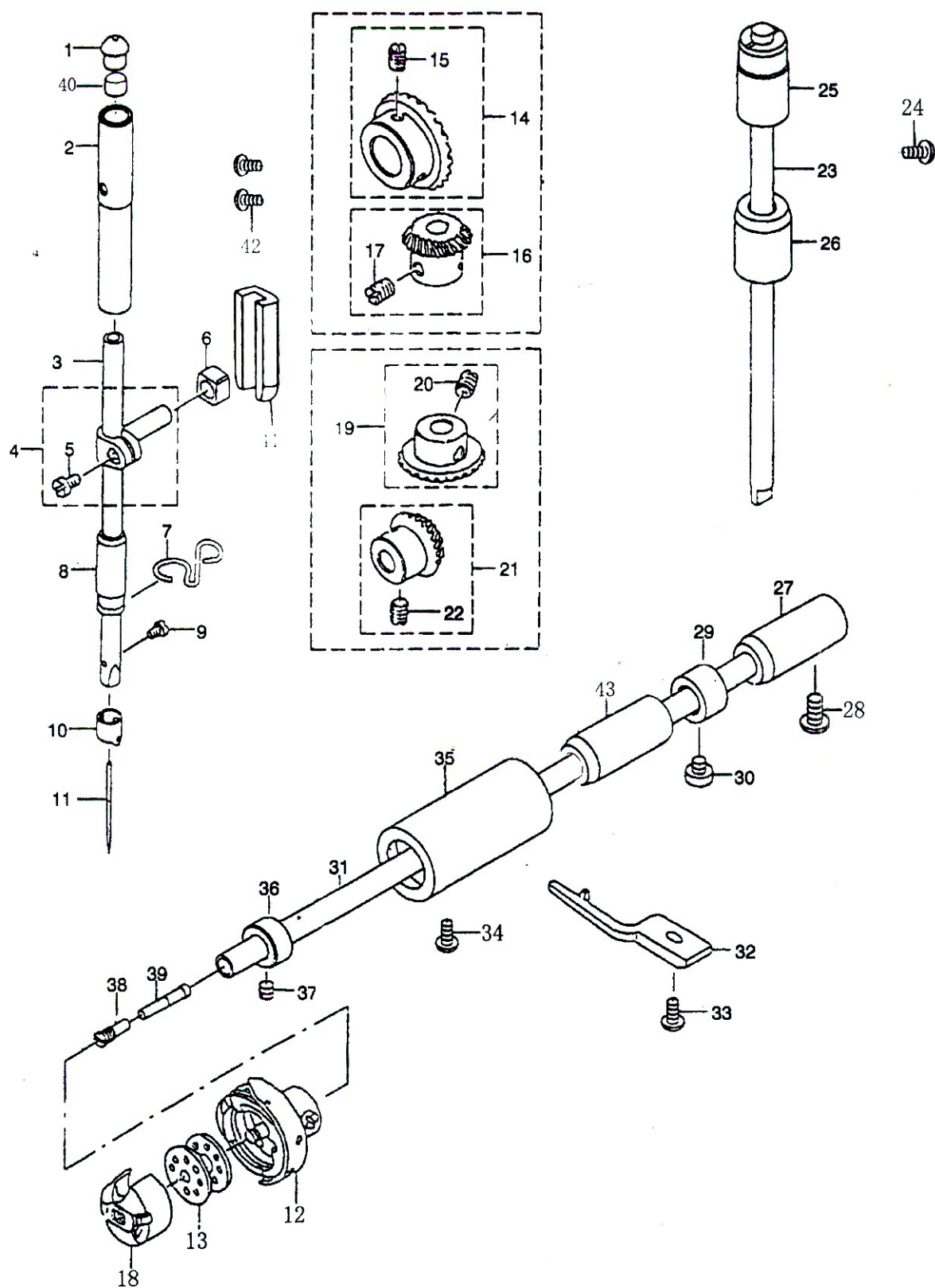
2. MAIN SHAFT & THREAD TAKE-UP COMPONENTS

上轴挑线分组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	11-80151150-01	挑线连杆销螺钉	SET SCREW	1
2	101.02-25	挑线连杆销	HINGE PIN	1
3	101.02-26	挑线连杆销油线	OIL WICK	1
4	101.02-22-05	挑线连杆	THREAD TAKE-UP LEVER LINK	1
5	101.02-22	挑线杆组件	THREAD TAKE-UP LEVER	1
6	101.02-24	滚针轴承	NEEDLE BEARING	2
7	101.02-20-00	挑线曲柄组件	THREAD TAKE-UP CRANK	1
8	101.03-01	针杆连杆	NEEDLE BAR LINK	1
9	101.02-28	挑线曲柄左旋螺钉	SET SCREW (LEFT HANDED)	1
10	11-80181650-01	针杆曲柄紧固螺钉	SET SCREW	1
11	101.02-15	针杆曲柄	NEEDLE BAR CRANK	1
12	101.02-10	上轴前轴套组件	MAIN SHAFT BUSHING (LEFT)	1
13	11-80150710-01	上轴中轴套螺钉	MAIN SHAFT BUSHING (MIDDLE) SCREW	1
14	101.02-08	上轴中轴套	MAIN SHAFT BUSHING (MIDDLE)	1
15	101.02-23	挑线杆防油套	OIL PROTECT BUSHING	1
16	11-00161120-01	送料偏心轮螺钉	SCREW SM1/4X40	[2]
17	101.06-02	送料偏心轮	FEED DRIVE ECCENTRIC CAM	[1]
18	101.06-04	送料偏心轮盖板	THRUST COLLAR	[1]
19	11-60090620-01	送料偏心轮盖板螺钉	SCREW SM9/64"X40X6	[2]
20	101.02-05	上轴后轴套组件	MAIN SHAFT BUSHING BEAR ASM	1
21	32-14370360-09	上轴油封	OIL SEAL	1
22	25-20000000-08	抬牙连杆轴用挡圈	SNAP RING 18.5	1
23	101.02-06	上轴挡圈	THRUST COLLAR D=14.72 W=12	1
24	11-80160610-01	上轴挡圈螺钉	SCREW SM1/4"X40X6	2
25	11-80160610-01	针杆曲柄螺钉	SCREW SM1/4"X40X6	2
26	31-04424000-09	定位螺钉O形圈	RUBBER RING	1
27	11-60181630-01	针杆曲柄定位螺钉	SCREW SM9 32"X28X6	1
28	101.02-19	针杆曲柄护板	COUNTER WEIGHT PROTECTING PLATE	1
29	109.02-34	上轮组件	HAND WHEEL ASM	1
30	11-00111220-01	螺钉SM11/64X40/12	SCREW SM11/64X40/12	[2]
31	21-04508090-02	垫圈	WASHER	[2]
32	11-80151550-01	螺钉SM15/64X25/15	SCREW SM15/64X25 15	[2]
33	109.02-34	手轮	HAND WHEEL	[1]
34	109.02-35	磁铁A	MAGNET A	[1]
35	109.02-36	磁铁B	MAGNET B	[1]
36	109.02-37	发电机定子	DYNAMOTOR STATOR	1
37	109.02-28	夹线扣	LINE HOLDER	[1]
38	11-40120925-01	螺钉M5X9.6	SCREW M5X9.6	[2]
39	101.02-12	曲柄油量调节销	SLEEVE OF OIL AMOUNT ADJUSTING PIN	1
40	31-02818000-09	曲柄油量调节销O型圈	RUBBER RING	1
41	101.02-11	曲柄油量限制垫	ROLLER FELT	1
42	101.02-13	油量调节圈	RUBBER RING	1
43	101.02-03	上轴	MAIN SHAFT	1

3. NEEDLE BAR, UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS

针杆、竖轴、下轴部件



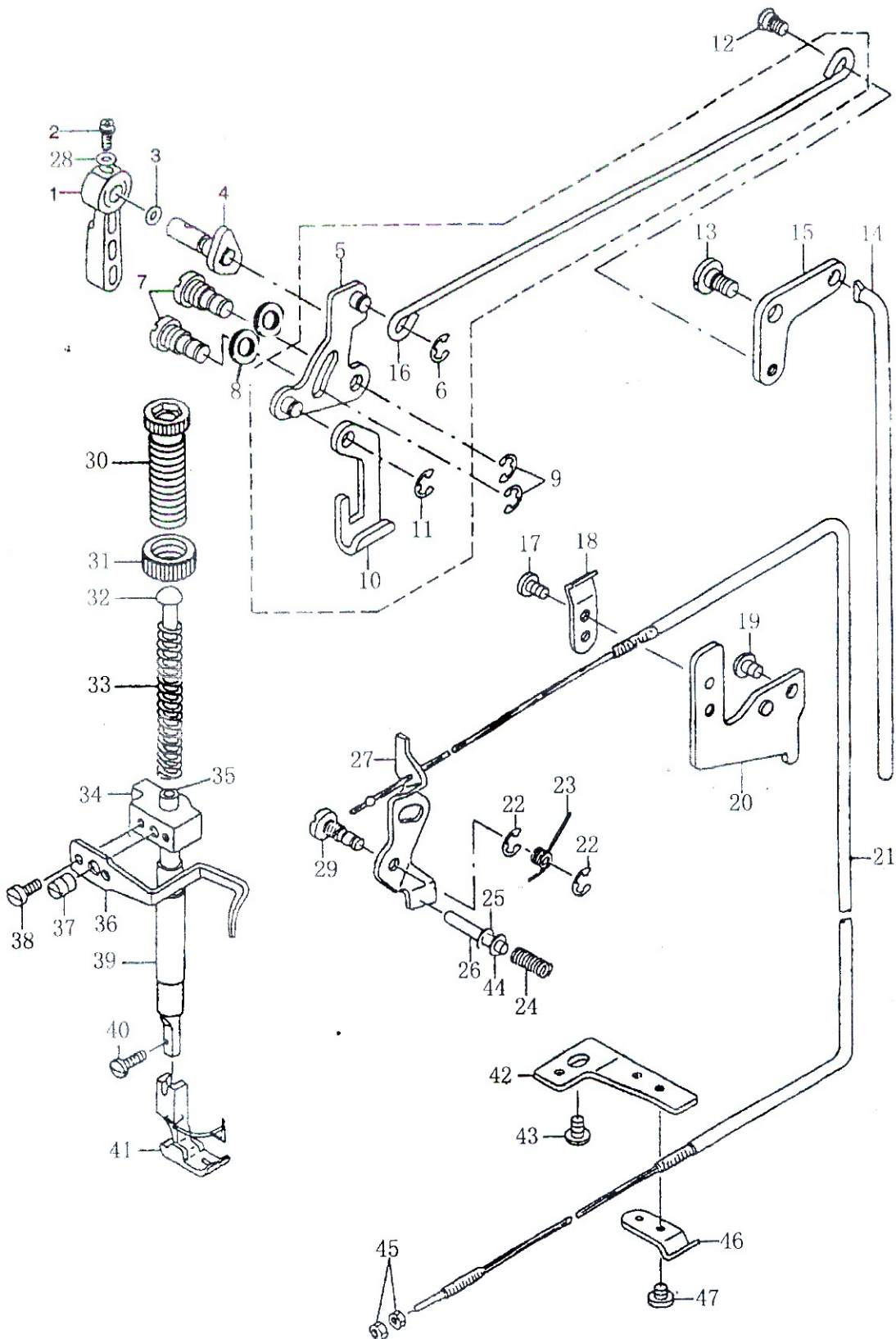
3. NEEDLE BAR UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS

针杆.竖轴.下轴部件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	101.03-07	针杆上衬套孔塞	RUBBER PLUG	1
2	101.03-06	针杆上衬套	NEEDLE BAR BUSHING	1
3	101.03-10	针杆	NEEDLE BAR	1
4	2301062	针杆连接柱组件	NEEDLE BAR CONNECTION ASM.	[1]
5	11-60090620-01	针杆连接柱螺钉	SCREW SM9/64"X40X6	[1]
6	2301081	针杆连接柱滑块	SLIDE BLOCK	1
7	101.03-09	针杆下轴套线勾	NEEDLE BAR THREAD GUIDE	1
8	101.03-08	针杆下轴套	NEEDLE BAR BUSHING LOWER	1
9	11-60080520-02	支针螺钉	SCREW SM1/8"X44	1
10	101.03-11	针杆过线环	NEEDLE BAR THREAD GUIDE	1
11	101.03-13	机针	NEEDLE	1
12	101.05-01	旋梭组件	HOOK ASM	1
13	101.05-03	梭心	BOBBIN	1
14	101.05-26	上轴伞齿轮	BEVEL GEAR FOR ARM SHAFT	[1]
15	11-80160810-01	伞齿轮螺钉	SCREW SM1/4"X40X8	[2]
16	101.05-25	竖轴上伞齿轮	BEVEL GEAR FOR VERTICAL SHAFT	[1]
17	11-80160810-01	伞齿轮螺钉	SET SCREW	[2]
18	101.05-02	梭心套	BOBBIN CASE	1
19	101.05-20	竖轴下伞齿轮	BEVEL GEAR FOR VERTICAL SHAFT	[1]
20	11-80160810-01	伞齿轮螺钉	SET SCREW	[2]
21	101.05-18	下轴伞齿轮	BEVEL GEAR FOR HOOK SHAFT	[1]
22	11-80160810-01	伞齿轮螺钉	SET SCREW	[2]
23	101.05-24	竖轴	VERTICAL SHAFT	1
24	11-40120925-01	竖轴上轴套螺钉	SCREW	1
25	101.05-22	竖轴上轴套	BUSHING FOR VERTICAL SHAFT	1
26	101.05-21	竖轴下轴套	BUSHING FOR VERTICAL SHAFT	1
27	101.05-14	下轴后轴套	BUSHING FOR ROTATING HOOK SHAFT	1
28	11-80111650-01	下轴后轴套螺钉	SCREW	1
29	101.05-16	下轴挡油圈	THRUST COLLAR	1
30	11-00110520-01	下轴挡油圈螺钉	SCREW SM3/16"X28X9	2
31	1230-05-07	下轴	ROTATING HOOK SHAFT	1
32	101.05-05	旋梭定位钩	POSITIONING FINGER	1
33	11-60111020-01	旋梭定位钩螺钉	SCREW SM11/64"X40	1
34	11-80150810-01	下轴前轴套螺钉	SCREW SM15/64"X28	1
35	158.05-09	下轴前轴套组件	HOOK DRIVING SHAFT BUSHING ASM.	1
36	101.05-10	下轴挡油圈	THRUST COLLAR ASM	1
37	11-80110410-01	下轴挡油圈螺钉	SCREW SM11/64"X40X3.5	2
38	101.05-08	下轴限位螺钉	OIL SEAL SCREW	1
39	101.05-09	下轴限油芯	OIL WICK	1
40	101.08-40	上轴轴套毡塞	FELT PLUG	1
41	1230.03-41	针杆滑块导轨	GUIDE FOR SLIDE BLOCK	1
42	1230.03-42	螺钉	SCREW	2
43	158.05-19	下轴中轴套	LOWER SHAFT BUSH	1

4. PRESSER BAR COMPONENTS

压料分组件



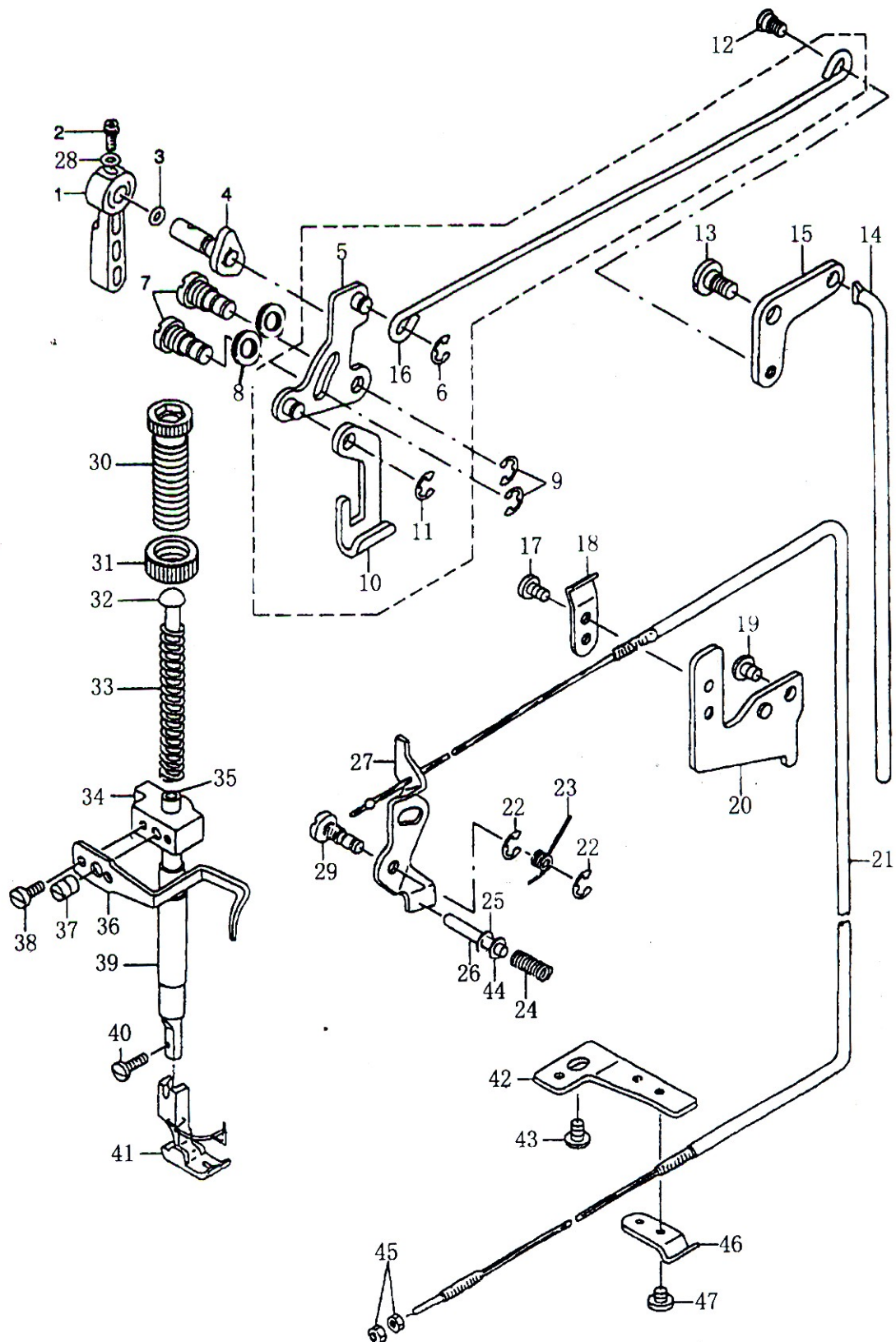
4. PRESSER BAR COMPONENTS

压料分组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	101.04-13	压脚扳手	HAND LIFTER	1
2	11-30091020-01	压脚扳手螺钉	SCREW SM9/64X40	1
3	31-04018000-09	压脚扳手轴O形圈	RUBBER RING	1
4	101.04-16-00	压脚扳手凸轮组件	HAND LIFTER CAM ASM,	1
5	101.04-19-00	抬压脚前杠杆组件	HAND LIFTER LINK	[1]
6	24-05000000-08	开口挡圈	SNAP RING	[1]
7	101.04-20	前杠杆螺纹销	LINK SHAFT SM5/16"X24	2
8	101.03-32	松线铺钉垫片	WASHER PLATE	1
9	24-05000000-08	开口挡圈	SNAP RING	3
10	101.04-18	压脚升降板	LIFTING LEVER	[1]
11	24-05000000-08	开口挡圈	SNAP RING	[1]
12	101.04-32	抬压脚拉杆螺钉	HINGE SCREW SM3/16"X32	1
13	101.04-31	后杠杆轴位螺钉	HINGE SCREW SM15/64"X 28	1
14	101.04-33	抬压脚顶杆	CONNECTING ROD VERTICAL	1
15	101.04-30	抬压脚后杠杆	LIFTING LEVER RING	1
16	101.04-28	抬压脚拉杆	LIFTING LEVER CONNECTING ROD	[1]
17	13 60154020-01	螺钉	SCREW SM11/64X40/7	1
18	109-04-18	压板B	PRESSER PLATE B	1
19	11-40120625-01	螺钉	SCREW SM3/64X28/6	1
20	109.04-20	上电线压板	CORD HOLDER	1
21	1230.04-44	制动器组件	ARRESTER ASSY	1
22	24-05000000-08	开口挡圈E5	E-RING	2
23	101.04-27	松线顶板复位簧	THREAD TENSION RELEASE WIRE SPRING	1
24	101.03-33	松线铺钉弹簧	TENSION RELEASE SUPPORTING PIN SPRING	1
25	24-04000000-08	松线铺钉开口挡圈E4	E-RING	1
26	101.03-30	松线铺钉	TENSION RELEASE SUPPORTING PIN	1
27	1230-04-24	松线顶板	TENSION RELEASE PLATE	1
28	21-03810080-01	压脚扳手螺钉垫圈	WASHER	1
29	101.04-25	松线顶板螺纹销	TENSION RELEASE SHAFT	1
30	101.04-01	调压螺钉	PRESSER REGULATOR SCREW	1
31	101.04-02	调压螺母	PRESSER REGULATOR NUT	1
32	101.04-03	调压导杆	PRESSER GUIDE BAR	1
33	101.04-04	调压簧	PRESSER SPRING	1
34	101.04-06	压杆导架	PRESSER BAR GUIDE BRACKET	1
35	101.04-05	压杆	PRESSER BAR GUIDE BRACKET	1
36	101.04-08	缓线调节钩	PRESSER BAR GUIDE BRACKET	1
37	11-80160810-01	压杆导架螺钉	SCREW SM1/4X40X8	1
38	11-60090920-01	缓线调节钩螺钉	SCREW SM9/64X40X10	2
39	101.04-10	压杆衬套	PRESSER BAR BUSHING LOWER	1
40	11-60091120-01	活压脚螺钉	PRESSER FOOT SCREW	1
41	109.04-41	活压脚组件	PRESSER FOOT ASM.	1

4. PRESSER BAR COMPONENTS

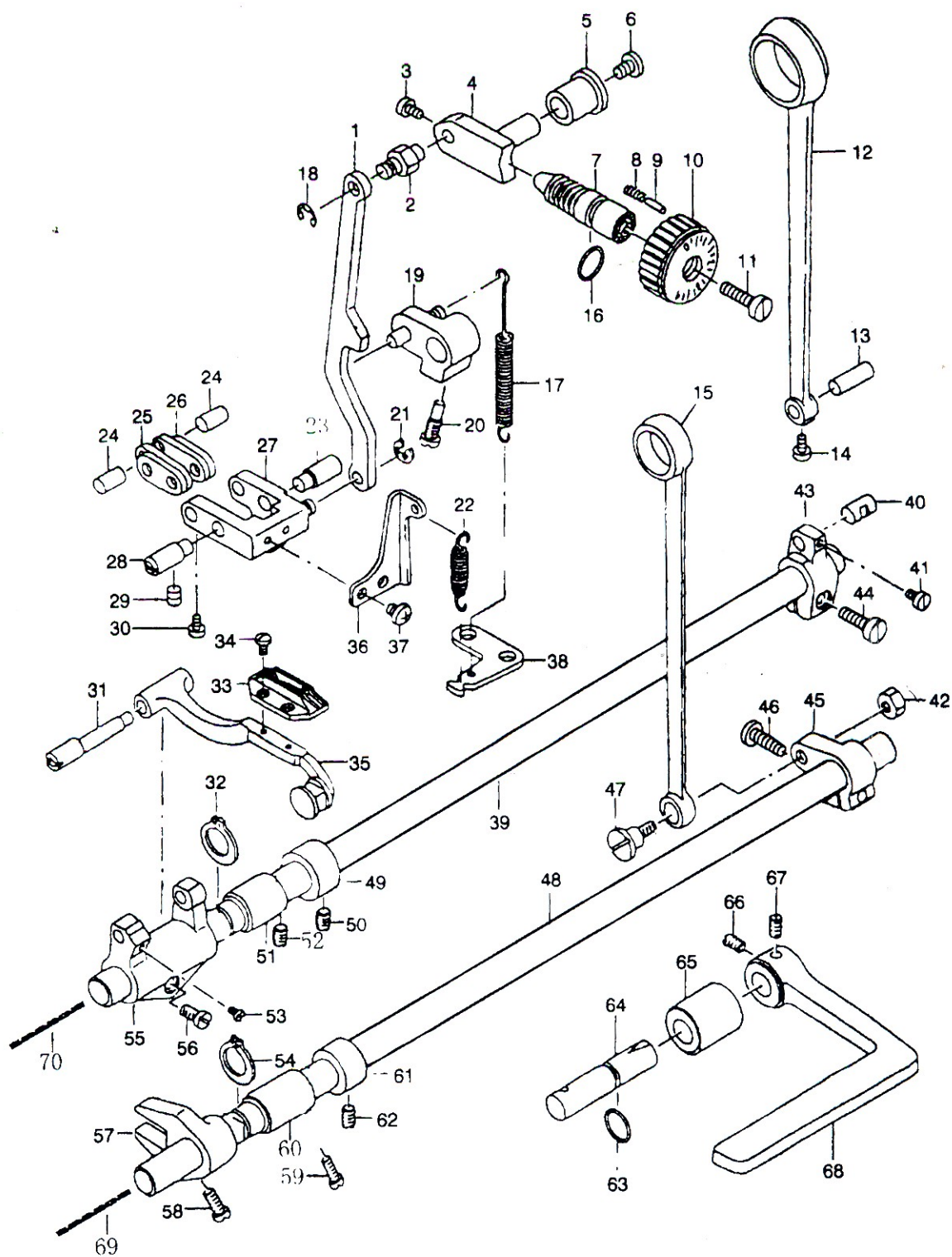
压料分组件



42	1230.04-42	下电线压板	CORD HOLDER	1
43	101.02-09	螺钉	SCREW SM15/64X28/9	1
44	101.03-32	松线辅钉垫片	WASHER PLATE	1
45	1230.04-21	螺母SM3/16X32	NUT	2
46	1230.04-18	电线压紧板A	CORD HOLDER A	1
47	11-40110725-01	螺钉SM11/64X40/4	SCREW	1

5. FEED MECHANISM COMPONENTS

送料分组件



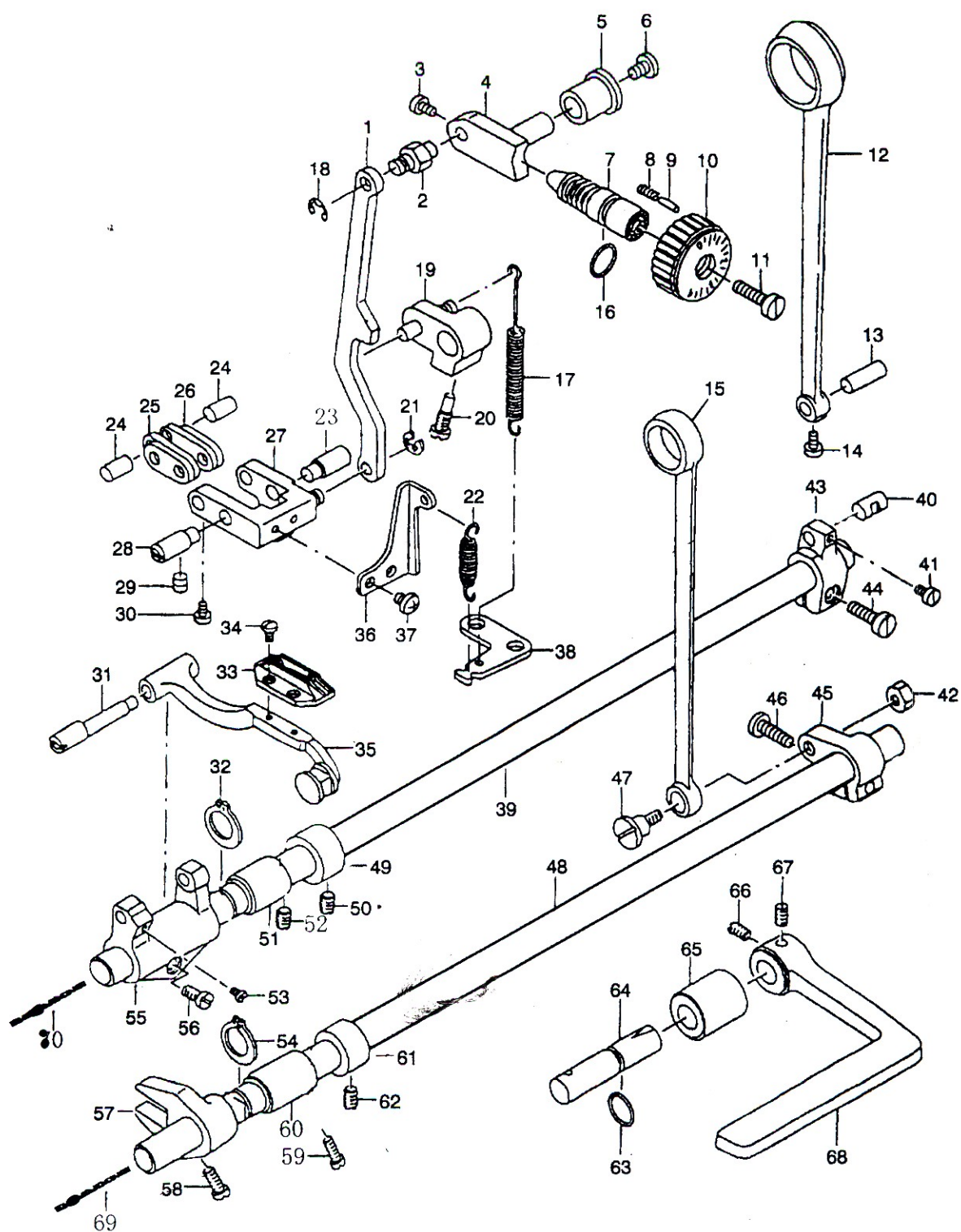
5. FEED MECHANISM COMPONENTS

送料分组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	109.05-23	倒送料连杆	FEED REGULATOR CONNECTING ROD	1
2	101.07-10	倒送料连杆销	FEED REGULATOR PIN	1
3	11-00090620-01	送料连杆销螺钉	SCREW SM9/64X40X6	2
4	101.07-07	送料调节器	FEED REGULATOR	1
5	101.07-08	送料调节器轴套	FEED REGULATOR BUSHING	1
6	101.07-09	送料调节座轴端螺钉	SCREW SM3/16×32	1
7	101.07-03	送料调节螺栓	FEED REGULATOR SCREW	1
8	101.07-06	送料距锁合簧	SPRING	1
9	101.07-05	送料距锁合销	PIN	1
10	109.05-10	送料距旋钮	FEED DEAL	1
11	11-7012182Q-01	送料距旋钮螺钉	SCREW SM3/16X28X9	1
12	101.06-06	送料连杆	ROCKER SHAFT CONNECTING ROD	1
13	101.06-07	送料连杆销	WALKING FOOT PIN	1
14	11-00090620-01	送料连杆销螺钉	SCREW SM9/64X40X6	1
15	101.06-49	抬牙连杆	CONNECTING ROD	1
16	31-09428000-09	送料调节螺栓O形圈	RUBBER RING	1
17	101.07-22	倒送料拉簧	FEED REVERSE SPRING	1
18	24-05000000-08	开口挡圈	SNAP RINGS	1
19	101.07-20-00	倒送料曲柄组件	FEED REVERSE ASM	1
20	11-00162030-01	倒送料曲柄螺钉	FEED REVERSE ARM SCREW	1
21	11-00162030-01	开口挡圈	SNAP RING	1
22	109.05-22	BT调整连接弹簧	ADJUSTING CONNECTING SPRING	1
23	1230-06-16	送料摆动板座右销	ADJUSTING LINK FULCRUM SHAFT B	1
24	101.06-11	短摆动座连接销	WALKING FOOT LINK	2
25	101.06-09	送料长摆动板	WALKING FOOT LINK	2
26	101.06-10	送料短摆动板	CONNECTING LINK	2
27	109.05-27	送料摆动摆座	WALKING FOOT ADJUSTING LINK	1
28	101.06-14	送料摆动板座右销	ADJUSTING LINK FULCRUM SHAFT A	1
29	11-80151150-01	螺钉	SCREW	2
30	11-00090620-01	连接销螺钉	SCREW SM9/64X40X6	2
31	109.05-31	牙架销	FEED BAR SHAFT	1
32	25-15000000-08	送料轴轴用挡圈	RETAINING RING	1
33	109.05-33	送料牙	FEED DOG	1
34	11-60080620-01	送料牙螺钉	SCREW SM1/8"X	2
35	109.05-35	牙架组件	FEED BAR ASM	1
36	109.05-36	摆动摆座弹簧架	ADJUSTING LINK SPRING FRAME	1
37	11-60110520-01	摆动板复位板螺钉	SCREW	2
38	101.07-23	拉簧固定板	FEED SPRING HOOK	1
39	101.06-22	送料轴	FEED ROCKER SHAFT	1
40	101.06-19	送料曲柄销	FEED ROCKER CRANK PIN	1
41	11-00090620-01	送料曲柄销螺钉	SCREW	1
42	13-60184020-01	抬牙连杆轴位螺母	HINGE SCREW	1
43	101.06-18	送料曲柄	FEED ROCKER SHAFT CRANK	1
44	11-60121420-01	送料曲柄螺钉	SCREW SM3/16X28X14	1
45	101.06-47	抬牙曲柄	FEED ROCKER CRANK	1

5. FEED MECHANISM COMPONENTS

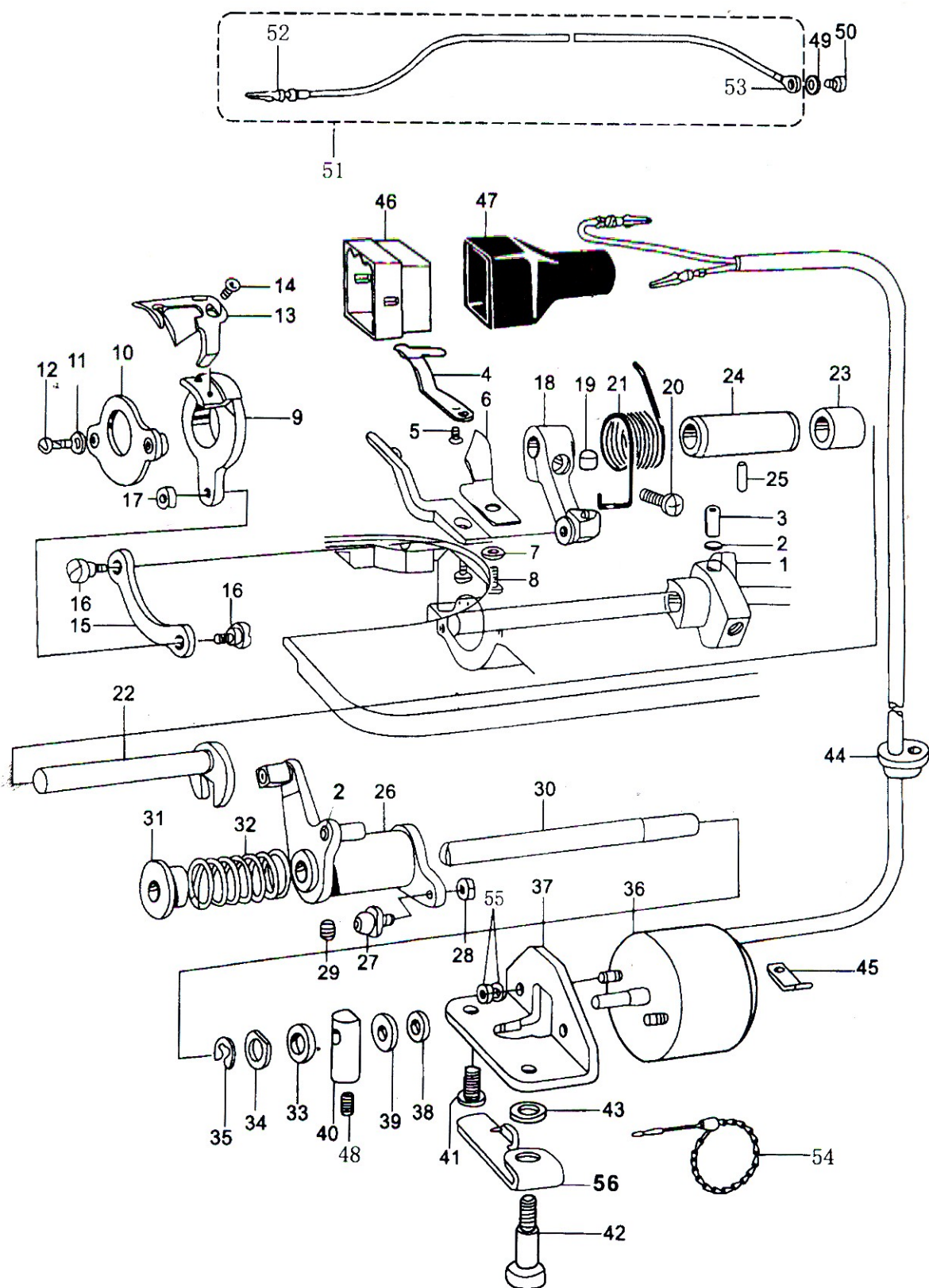
送料分组件



46	11-60121220-01	抬牙曲柄螺钉	SCREW SM3/16X28X12	1
47	101.06-50	抬牙连杆轴位螺钉	HINGE SCREW	1
48	101.06-44	抬牙轴	FEED DRIVING SHAFT	1
49	101.06-24	送料轴挡圈	FEED ROCKER SHAFT COLLAR	1
50	11-80160610-01	送料轴挡圈螺钉	SCREW SM1/4X40X6	2
51	101.06-26	送料轴轴套	FEED ROCKER SHAFT BUSHING	1
52	11-80150710-01	送料轴轴套定位螺钉	SCREW SM15/64X28	1
53	101.06-33	牙架轴紧固螺钉	SCREW SM11/64×40 L=7	1
54	25-15000000-08	抬牙轴轴用挡圈	RETAINING RING	1
55	109.05-55	牙架座	FEED ROCKER ASM	1
56	11-60121420-01	牙架座螺钉	SCREW SM3/16×28 L=14	1
57	101.06-42	抬牙叉形曲柄	DRIVING SHAFT CRANK ASM ,FRONT	1
58	11-60111120-01	抬牙叉形曲柄螺钉	SCREW SM11/64×40 L=10.5	1
59	11-80150710-01	抬牙轴轴套定位螺钉	SCREW SM15/64×28	1
60	101.06-26	抬牙轴轴套	FEED ROCKER SHAFT BUSHING	1
61	101.06-24	抬牙轴挡圈	THRUST COLLAR ASM D=14.72 W=12	1
62	11-80160610-01	抬牙轴挡圈螺钉	SCREW SM1/4×40 L=6	2
63	31-09018000-09	倒送料轴O形圈	RUBBER RING	1
64	101.07-14	倒送料轴	FEED REVERSE SHAFT	1
65	101.07-16	倒送料轴套	FEED REVERSE BUSHING	1
66	11-80150710-01	倒送料扳手紧固螺钉	SCREW SM15/64×28 L=7	1
67	11-80150710-01	倒送料扳手定位螺钉	SCREW SM15/64×28 L=10	1
68	101.07-17	倒送料扳手	REVERSE FEED CONTROL LEVER	1
69	101.08-38	油线	OIL WICK	1
70	101.08-39	油线	OIL WICK	1

6. THREAD TRIMMER COMPONENTS

切线装置部件



6. THREAD TRIMMER COMPONENTS

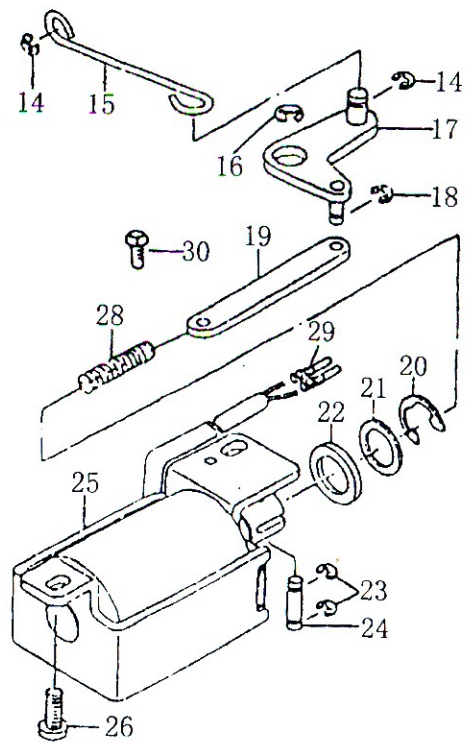
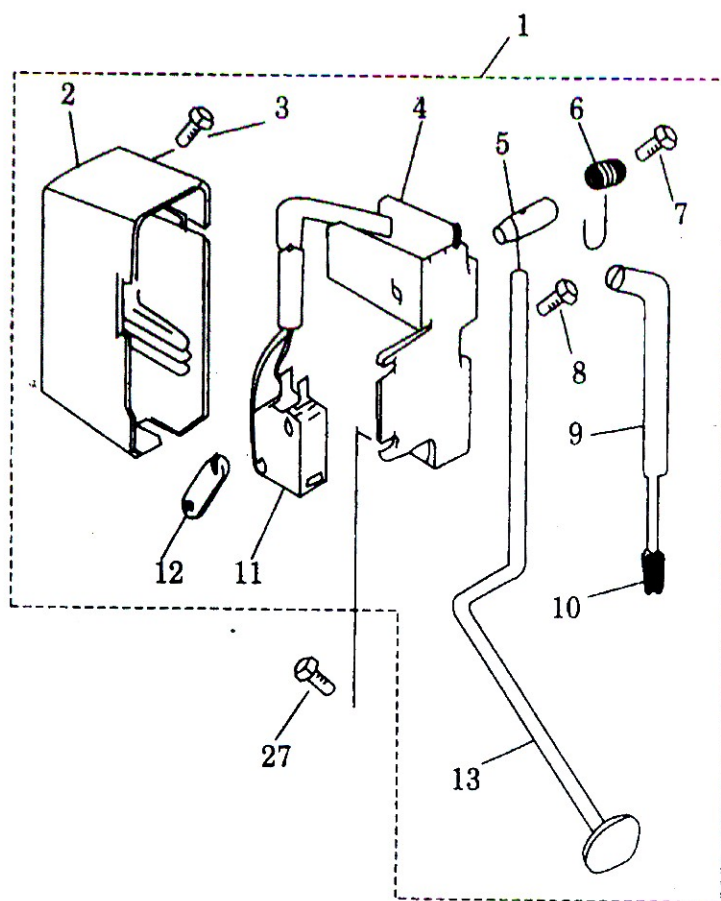
切线装置部件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	158.09-01	切线凸轮	THREAD SHEAR CAM	1
2	13-60113020-01	螺母	NUT	1
3	11-80161012-01	固定螺钉6.35	SET SCREW 6.35	2
4	158.09-04	固定刀	FIXED KNIFE	1
5	11-10090620-01	固定刀螺钉3.57×40-6	SCREW	1
6	1230.09-06	分线器	THREAD PARTITION	1
7	21-04608110-01	垫圈 $\phi 5 \times \phi 10 \times 0.8$	WASHER	1
8	11-40110725-01	圆柱头螺钉4.37×40/7	SCREW 4.37×40/7	1
9	158.09-09	刀架（右）	KNIFE BRACKET	1
10	158.09-10	刀架压板组件	KNIFE BRACKET PRESSER ASSY	1
11	21-04608110-01	垫圈 $\phi 5 \times \phi 10 \times 0.8$	WASHER	2
12	11-40111225-01	圆柱头螺钉4.37×40-12	SCREW 4.37×40/7	2
13	158.09-13	动刀	MOTORIAL KNIFE	1
14	11-10110622-01	动刀螺钉4.37	SCREW4.37	2
15	1230.09-15	刀轴连杆	KNIFE SHAFT CONNECTING ROD	1
16	158.09-16	刀轴连杆螺钉	SCREW	2
17	13-60113020-01	刀轴连杆螺母4.37	NUT	1
18	1230.09-18	切刀驱动曲柄	THREAD SHEAR ROCK ARM	1
19	158.09-19	驱动曲柄止动块	POSITIONING BLOCK	1
20	11-40621425-01	驱动曲柄螺钉4.76-32×14	SCREW	1
21	158.09-21	切刀驱动曲柄弹簧	SPRING	1
22	158.09-22	切刀驱动曲柄轴	THREAD SHEAR ROCK ARM SHAFT	1
23	158.09-23	驱动曲柄轴短套	SHORT BUSH	1
24	158.09-24	切线轴套	THREAD SHEAR SHAFT BUSH	1
25	11-80110612-01	螺钉4.37	SCREW4.37	1
26	158.09-26	切线凸轮曲柄组件	THREAD SHEAR CAM ROCK ARM ASSY	1
27	158.09-27	滚柱轴组件C	ROLL SHAFT ASSY	1
28	13-60113020-01	滚柱轴螺母	NUT	1
29	11-80161012-01	螺钉6.35×40	SCREW6.35	1
30	158.09-30	切刀驱动轴	THREAD SHEAR SHAFT	1
31	158.09-31	扣簧端盖	SPRING COVER	1
32	158.09-32	切线凸轮复位簧	SPRING	1
33	158.09-33	切线磁铁垫圈	WASHER	1
34	158.09-34	垫圈 $\phi 8.2 \times \phi 15.8 \times 0.8$	WASHER	1
35	24-06000000-08	挡圈E6	RETAINING RING ,E6	1
36	1230.09-36	切线电磁铁	MAGNETIC PLUG	1
37	1230.09-37	切线电磁铁架	MAGNETIC PLUG BRACKET	1
38	158.09-38	电磁铁缓冲垫	MAGNETIC PLUG CUSHION MAT	1
39	21-05225120-01	垫圈	WASHER	1
40	158.09-40	松线驱动臂组件	THREAD LOOSE ARM ASSY	1
41	11-40150825-01	螺钉5.95×28-8	SCREW6.35	1
42	158.09-42	松线座螺钉	SCREW	1
44	158.09-44	电线衬套	WIRE BUSH	1
45	158.09-45	电线压板	ELECTRICAL WIRE PRESSER	1
46	158.09-46	尼龙接头12P	NYLON TIE-IN	1

47	158.09-47	插头套	PLUG COVER	1
48	11-80110612-01	固定螺钉4.37×40/6	SET SCREW 4.37×40/6	1
49	21-04508080-01	垫圈	WASHER	1
50	11-40110825-01	螺钉4.37-40×6	SCREW4.37-40×6	1
51	158.09-48	地线组件	GROUND CONNECTION ASSY	1
52	158.09-48-1	接插针	PLUG	1
53	158.09-48-2	夹线夹4.5×14	WIRE NIP	1
54	158.09-53	线夹	WIRE NIP	1
55	1230.06-54	螺钉	SCREW	2
56	158.11-01	松线座	THREADLOOSE SEAT	1

7. AUTOMTIC REVERSE FEED COM PONETS

自动倒送料、开关组件



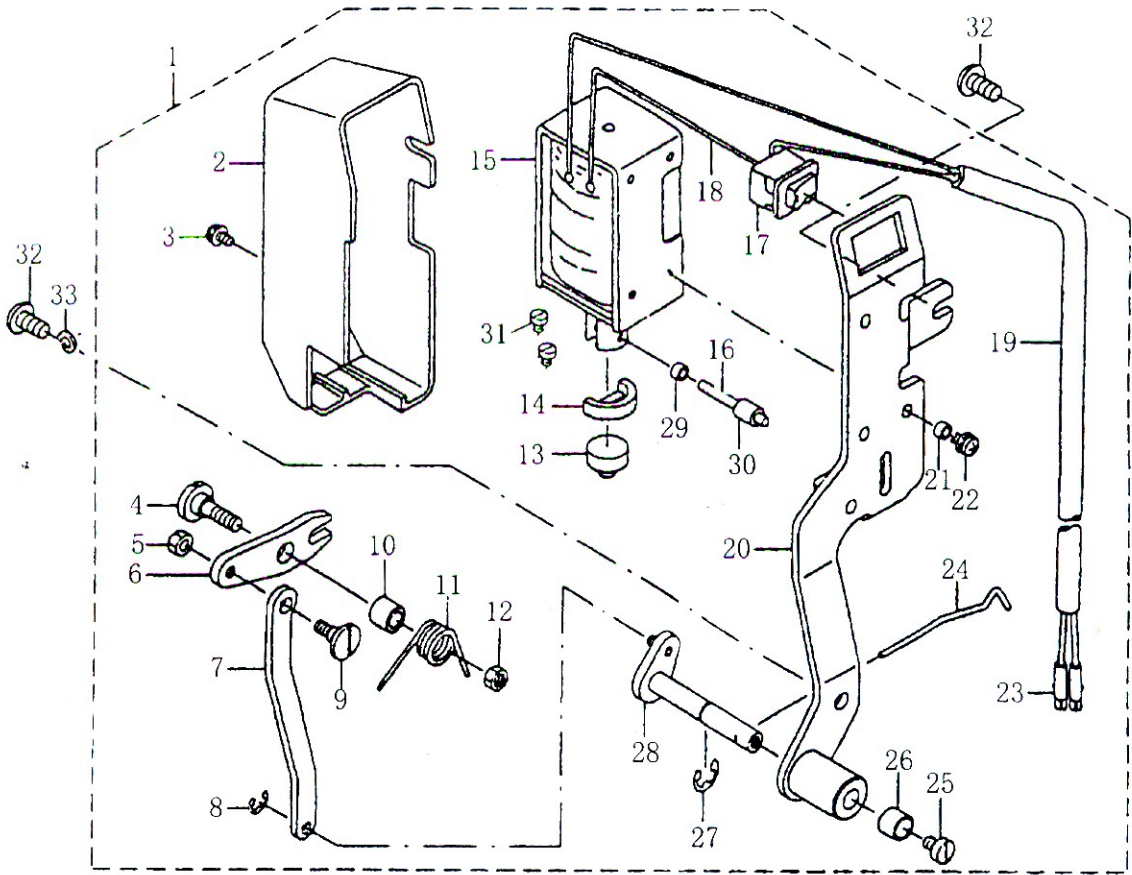
7. AUTOMTIC REVERSE FEED COMPONENTS

自动倒送料.开关组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	109.07-01	自动倒向送料组件	REVERSE FEED SWITCH ASM	1
2	109.07-02	反向送料转换盒	REVERSE FEED SWITCH COVER	[1]
3	11-40110825-01	螺钉SM11/64X40/6	SCREW SM11/64X40X6	[1]
4	109.07-04	反向送料转换器安装座	REVERSE FEED SWITCH BASE	[1]
5	109.07-05	反向送料转换轴	REVERSE FEED SWITCH SHAFT	[1]
6	109.07-06	反向送料转换簧	REVERSE FEED SWITCH SPRING	[1]
7	11-40111825-01	安装座螺钉	SCREW	[1]
8	12-40301625-02	螺钉	SCREW	[2]
9	109.07-09	二级橡皮缝缘芯线	2-CORE CABTYRE CORD	[1]
10	109.07-10	联接插销	HOUSING 14P	[2]
11	109.07-11	微型开关	MINIMIZE SWITCH	[1]
12	109.07-12	开关固定板	SWITCH FASTNESS PLATE	[1]
13	109.07-13	反向送料转换杆	REVERSE FEED CONVERSION BUTTON	[1]
14	109.07-14	开口挡圈	E-RING	2
15	109.07-15	反向送料连接杆	REVERSE FEED CONNECTING ROD	1
16	109.07-16	开口挡圈	E-RING	1
17	109.07-17	连接臂	CONNECTING ARM	1
18	109.07-18	开口挡圈	E-RING	1
19	1230.07-19	反向送料连接片	FEED REVERSE CONNECTING COVER	1
20	24-12000000-01	开口挡圈	E-RING	1
21	109.07-21	垫圈	WASHER	1
22	109.07-22	橡胶垫圈	RUBBER WASHER	1
23	24-04000000-08	开口挡圈	E-RING	2
24	109.07-24	活塞杆销	PIN FOR PLUNGER ROD	1
25	1230.07-25	反向送料磁铁组件	REVERSE FEED SOLENOID ASM	1
26	11-40151525-01	螺钉SM15/64X28/12	SCREW SM15/64X28X12	2
27	11-60111020-01	螺钉	SCREW	2
28	109.07-28	柱塞簧	PLUNGER SPRING	1
29	109.07-29	联接销	PIN CONNECT	2
30	109.07-30	螺钉	SCREW	1

8. WIPER COMPONENTS

自动拨线组件



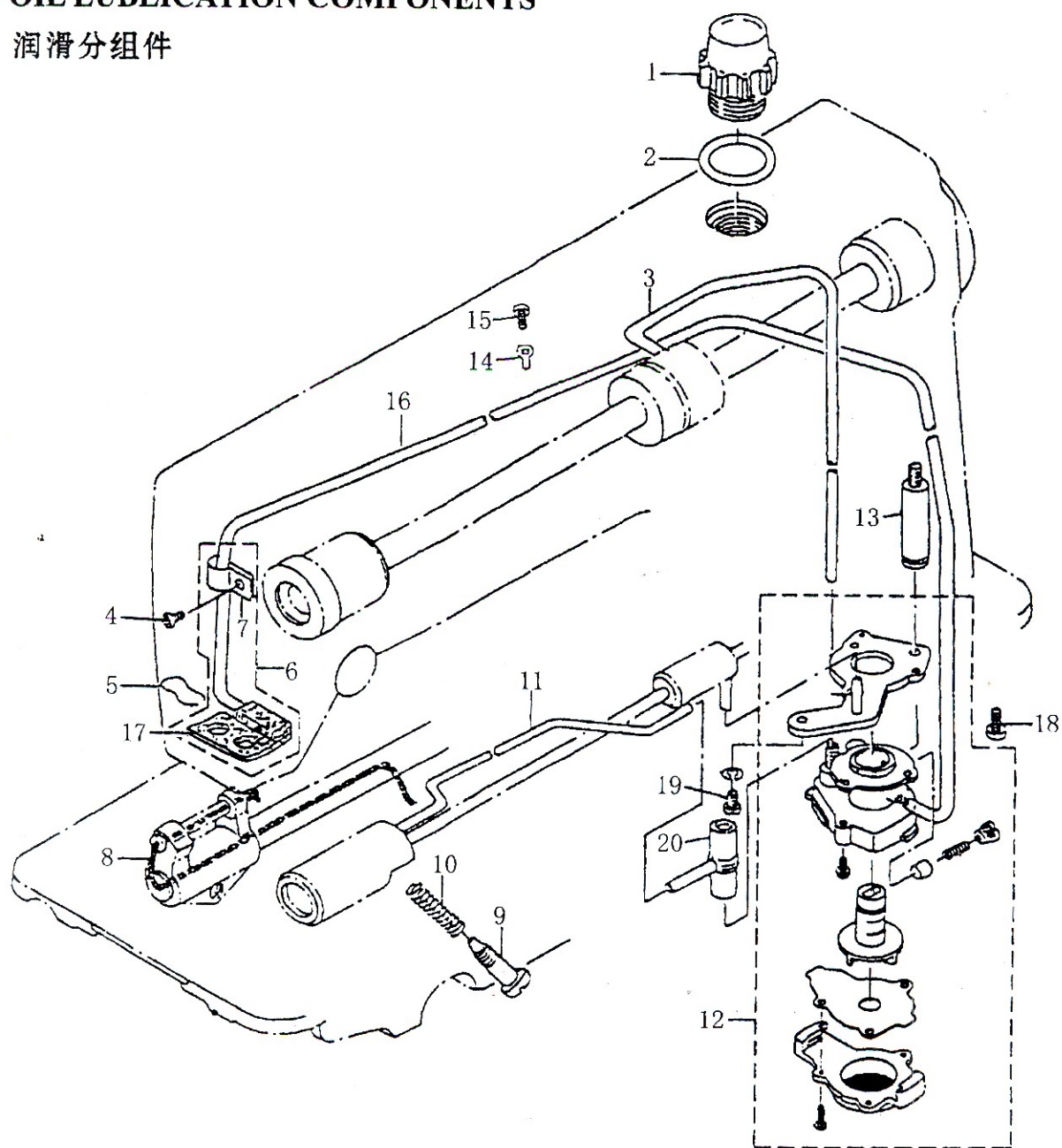
8.W IPER COMPONENTS

自动拨线组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	109.08-01	拨线器组件	WIPER ASM	1
2	109.08-02	拨线盒	WIPER COVER	[1]
3	109.08-03	螺钉	SCREW	[1]
4	109.08-04	铰链螺钉	HINGE SCREW	[1]
5	13-60093020-01	六角螺母	NUT	[1]
6	109.08-06	拨线连杆A	WIPER LINK A	[1]
7	109.08-07	拨线连杆B	WIPER LINK B	[1]
8	24-02500000-01	开口挡圈	E-RING	[1]
9	109.08-09	拨线连杆B铰链螺钉	HINGE SCREW FOR WIPER LINK B	[1]
10	109.08-10	拨线挡圈	WIPER HINGE SCREW COLLAR	[1]
11	109.08-11	拨线簧	WIPER SPRING	[1]
12	13-60113020-01	六角螺母	NUT	[1]
13	109.08-13	拨线器橡胶垫 (A)	WIPER RUBBER A	[1]
14	109.08-14	拨线器橡胶垫 (B)	WIPER RUBBER B	[1]
15	109.08-15	拨线螺旋线管组件	WIPER SOLENOID ASM	[1]
16	109.08-16	拨线螺旋线管轴	WIPER SOLENOID PIN	[1]
17	109.08-17	电源开关	POWER SWITCH	[1]
18	109.08-18	电线	ELECTRIC WIRE	[1]
19	109.08-19	2极橡皮缝管芯线	2-CORE CABTYRE CORD	[1]
20	109.08-20	拨线按装座	WIPER BASE	[1]
21	109.08-21	拨线连杆套圈	BUSHING WASHER	[1]
22	12-40300825-01	螺钉	SCREW	[3]
23	109.08-23	联接插销	PIN CONTACT	[2]
24	109.08-24	拨线杆	WIPER	[1]
25	11-70090520-01	螺钉	SCREW	[1]
26	109.08-26	拨线器挡圈	BRACKET INSTALLING COLLAR	[1]
27	24-05000000-08	开口挡圈	E-RING	[1]
28	109.08-28	拨线驱动轴组件	WIPER DRIVING SHAFT ASM	
29	109.08-31	销套	BUSHING OF PIN	
30	109.08-32	触头	BUSHING CONTACT	
31	109.08-30	螺钉	SCREW	
32	11-40120925-01	螺钉	SCREW	
33	109.08-33	垫圈	WASHER	

9. OIL LUBRICATION COMPONENTS

润滑分组件



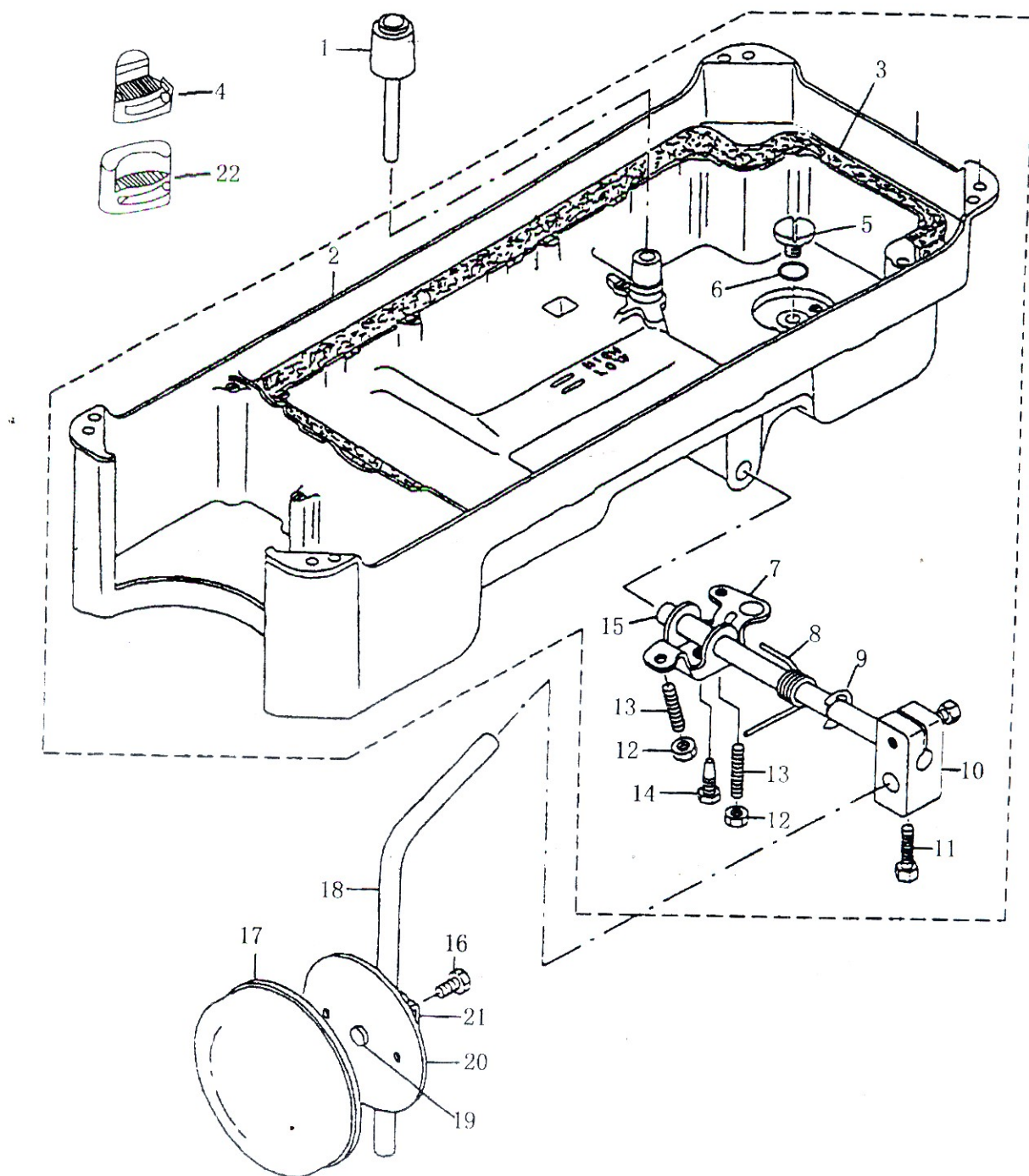
9. OIL LUBRICATION COMPONENTS

润滑分组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	109.09-01	油窗	OIL SIGHT WINDOW	1
2	31-20024000-09	油窗O形圈	RUBBER RING	1
3	101.08-19	上轴供油管	MAIN SHAFT OIL TUBE	1
4	11-40120625-01	回油管夹螺钉	SCREW SM15/64X28X9	2
5	101.08-33	回油毡夹	OIL FEET PRESSER	1
6	101.08-28-00	回油管夹组件	OIL RETURN TUBE HOLDER ASM	1
7	101.08-28-01	回油管夹	OIL RETURN TUBE HOLDER	1
8	101.06-27	送料轴油线	OIL WICK	1
9	158.06-12	旋梭油量调节螺钉	OIL ADJUSTING SCREW	1
10	158.06-13	旋梭油量调节簧	OIL ADJUSTING SPRING	1
11	1230-08-20	旋梭轴供油管	OIL TUBE	1
12	101.08-01-00	油泵组件	LUBRICATING OIL PUMP ASM	1
13	101.08-16	油泵连接螺柱	OIL PUMP SUPPORT SM15/64X28	1
14	101.08-37	回油管压板	OIL RETURN CLAMP	1
15	11-40120625-01	回油管压板螺钉	SCREW	1
16	101.08-27	回油管	OIL RETURN TUBE	1
17	101.08-30	回油毡组件	OIL RETURN TUBE PLATE SAM	1
18	11-60111020-01	螺柱连接螺钉	SCREW	1
19	11-40150925-01	油泵安装螺钉	SCREW	1
20	101.08-18	供油管接头	RUBBER JOINT	1

0. OIL RESERVOIR & KNEE LIFTER COMPONENTS

油盘、膝抬压脚部分组件



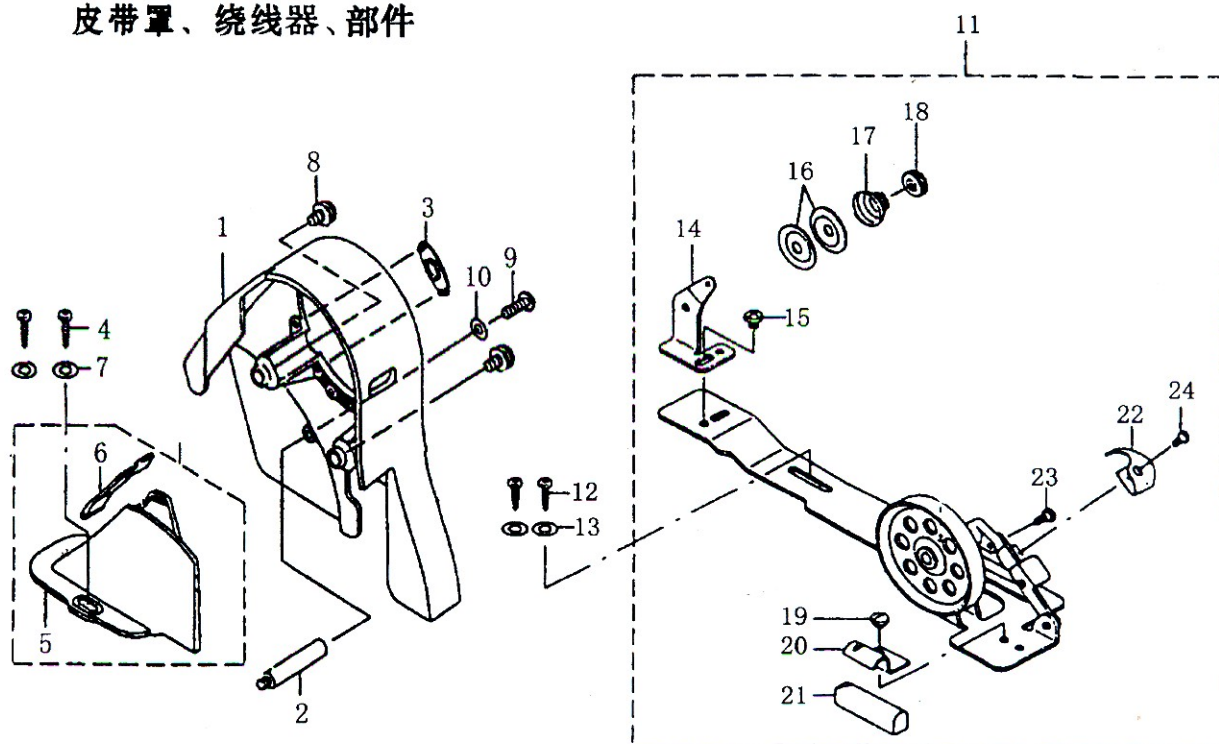
10.OLL RESERVOIR COMPONENTS

油盘,膝抬压脚部分件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	101.09-02	抬压脚顶销	KNEE PRESS LIFTER ROD	1
2	101.09-01	油盘	OIL RESERVOIR	[1]
3	101.09-03	油盘衬垫	GASKET	[1]
4	101.09-23	油盘支座（小）	OIL RESERVOIR FELT CUSHION	2
5	101.09-05	排油孔螺钉	SCREW SM5/16X24	[1]
6	31-06224000-09	油塞螺钉O形密封圈	RUBBER RING	[1]
7	101.09-07	抬压脚双向曲柄	CONNECTING ROD VERTICAL	[1]
8	101.09-08	抬压脚曲柄簧	SPRING	[1]
9	24-10000000-09	抬压脚轴开口挡圈	E- RING 10	[1]
10	101.09-10	抬压脚操纵杆接头	KNEE PRESS ROD BEARING BRACKET	[1]
11	12-90801423-02	抬压脚操纵接头螺钉	SCREW SM15/64X28	[2]
12	14-60603320-02	限位调节螺母	NUT SM15/64X28	[2]
13	12-80603050-02	限位调节螺钉	SCREW SM15/64X28	[2]
14	12-90601633-02	抬压脚双向曲柄螺钉	SCREW SM15/64X28	[1]
15	101.09-06	膝抬压脚轴	KNEE PRESS ROD	[1]
16	11-90151520-01	操纵杆夹头螺钉	SCREW SM15/64X28X15	1
17	101.09-20	操纵板软垫	KNEE PRESS PLATE ASM	1
18	101.09-15	操纵杆	KNEE LIFTER PLATE ROD	1
19	101.09-18	操纵杆垫块	RUBBER	1
20	101.09-19	操纵板	KNEE PRESS PLATE	1
21	101.09-17	操纵杆夹头	KNEE PRESS PLATE HOLDER	1
22	101.09-24	油盘支座（大）	OIL RESERVOIR RUBBER CUSHION	2

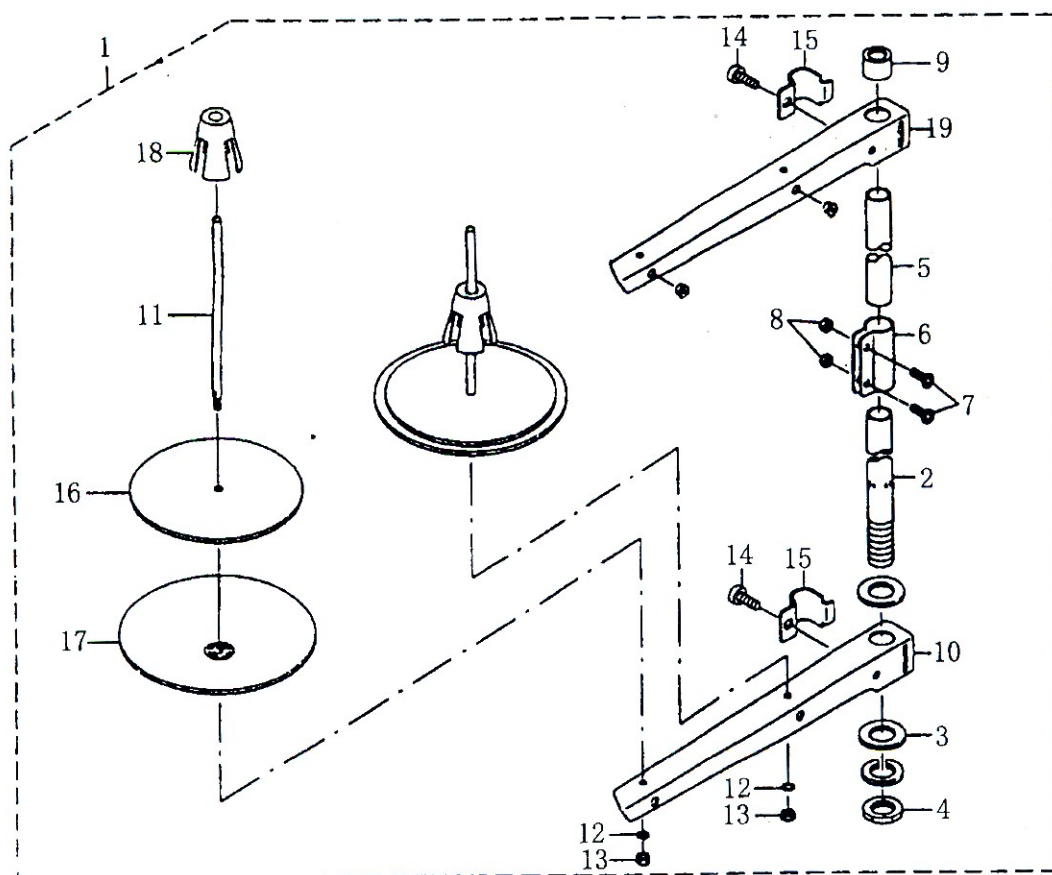
11. BEELT COVER & BOBBIN & MECHANISM

皮带罩、绕线器、部件



12. THREAD STAND COMPONENTS

线架分组件



11. BEELT COVER & BOBBIN & MECHANISM
皮帶罩,繞線器,部件

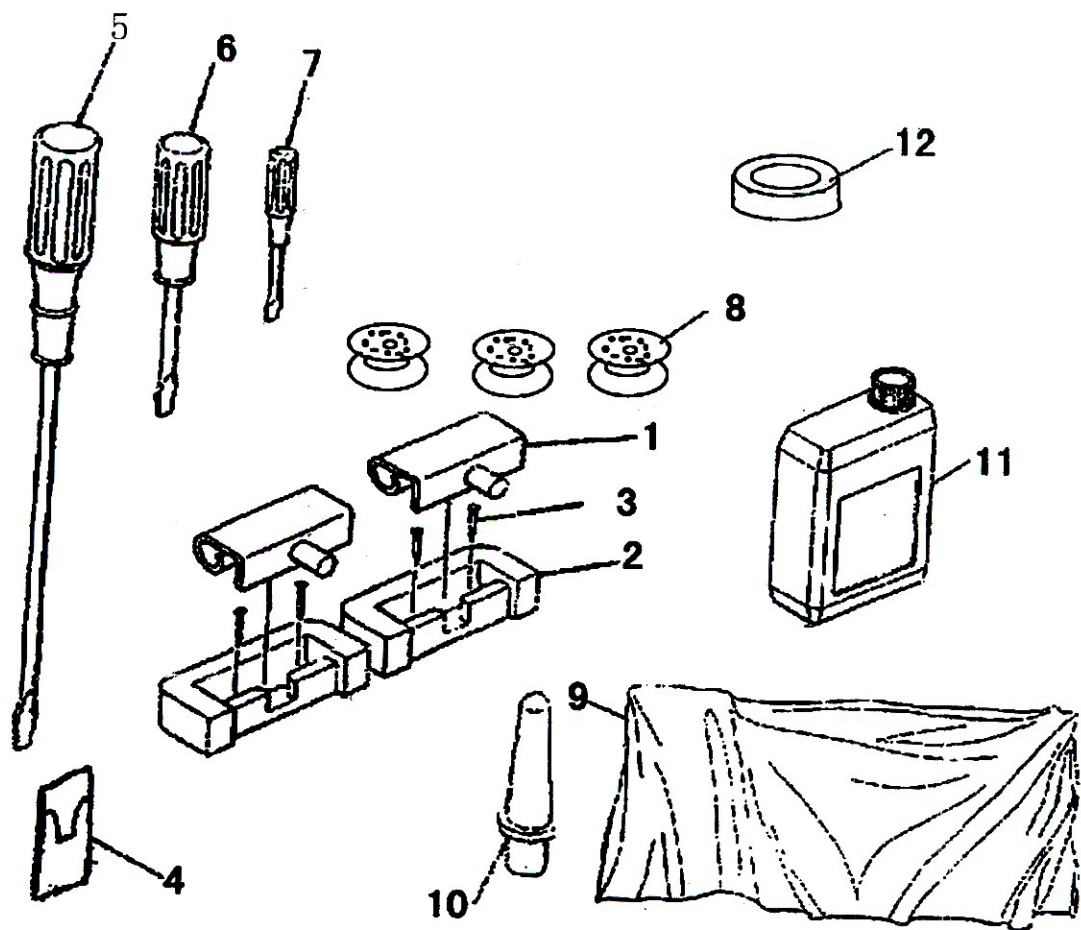
序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	101.12-04	带轮前罩壳	BELT COVER A	1
2	101.12-11	后罩壳支柱	BELT COVER SUPPORT	1
3	101.12-05	前罩壳安装架	BELT COVER A BASE	1
4	101.10-24	木螺钉	WOOD SCREW	1
5	101.12-06	上轮后罩壳	BELT COVER B	2
6	101.12-07	上轮后罩壳盖板	BELT COVER B COVER	1
7	101.10-25	木螺钉垫圈	WASHER	1
8	11-40201725-01	前罩壳紧固螺钉	BELT COVER A SCREW SM5/16X24	2
9	11-40121425-01	支柱螺钉	SCREW SM3/16X28X14	2
10	21-05010110-01	螺钉垫圈	WASHER	1
11	101.10-01-00	绕线器组件	BOBBIN WINDER ASM	1
12	101.10-24	木螺钉	WOOD SCREW	1
13	101.10-25	木螺钉垫圈	WASHER	2
14	101.10-18	过线架座	THREAD TENSION ASM	2
15	11-40110525-01	过线架座紧固螺钉	SCREW SM11/64X40X7.8	[1]
16	101.10-20	过线夹线板	THREAD TENSION DISK	[1]
17	101.10-21	过线夹线簧	THREAD TENSION SPRING	[2]
18	101.10-22	过线夹线螺母	THREAD TENSION NUT	[1]
19	11-60110320-01	制动垫夹螺钉	SCREW SM11/64X40X3	[2]
20	101.10-14	制动垫夹	PRESSER PLATE	[1]
21	101.10-13	绕丝轮制动垫	RUBBER BRAKE	[1]
22	101.10-16	满线跳板簧	POSITIONING FINGER	[1]
23	101.10-10	绕线连杆轴位螺钉	HINGE SCREW	[1]
24	11-70081320-01	满线跳板簧螺钉	SCREW SM1/8X44X12.5	[1]

12. THREAD STAND COMPONENTS

线架分组件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	101.11-01	线架组件	THREAD STAND ASM	1
2	101.11-01-01	线架下直管	SPOOL REST ASM	[1]
3	101.11-01-02	线架下直管垫片	THREAD STAND LOWER TUBE CUSHION	[2]
4	101.11-01-03	线架下直管螺母	NUT	[1]
5	101.11-01-04	线架上直管	COLUMN PIPE (UPPER)	[1]
6	101.11-01-05	线架杆接头	COLUMN JOINT	[1]
7	101.11-01-06	直管接头螺钉	SCREW	[1]
8	101.11-01-07	直管接头螺母	NUT	[1]
9	101.11-01-08	上直管盖帽	UPPER TUBE CAP	[1]
10	101.11-01-09	线架过线杆	THREAD HANGER(LOWER)	[1]
11	101.11-01-10	线圈轴	THREAD TRAY SHAFT	[2]
12	101.11-01-11	线盘弹性垫圈	ELASTIC CUSHION	[2]
13	101.11-01-12	线圈轴螺母	NUT	[2]
14	101.11-01-13	过线架螺钉	SCREW	[2]
15	101.11-01-14	线架过线夹	WASHER	[2]
16	101.11-01-15	线盘垫	THREAD TRAY DIAC	[2]
17	101.11-01-16	线盘	THREAD TRAY	[2]
18	101.11-01-17	线圈芯	THREAD TRAY WICK	[2]
19	101.11-01-18	上过线架组件	THREAD HANGER(UPPER)	1

13. ACCESSORIES
附件



13. ACCESSORIES

附件

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 PCS
1	101.12-01	机头连接钩部件	HEAD CONNECTING HOOK	2
2	101.12-02	机头连接钩座	HEAD CONNECTING HOOK SOCKET	2
3	101.12-03	机头连接钩座钉	HEAD CONNECTING HOOK NAIL	4
4	101.03-13	机针	NEEDLES 1 BAG	1包
5	101.12-15	螺丝刀 (大)	SCREW DRIVER (L)	1
6	101.12-16	螺丝刀 (中)	SCREW DRIVER (M)	1
7	101.12-17	螺丝刀 (小)	SCREW DRIVER (S)	1
8	101.12-18	梭心	BOBBIN	3
9	101.12-20	机头罩	HEAD COVER	1
10	101.12-19	机头支柱	HEAD POLE	1
11	101.12-21	油箱	OIL BOTTLE WITH OIL	1
12	101.09-22	油盘磁铁	OIL RESERVOIR MAGNET	1

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部件 序号	图号	用量
1-1	109.01-01-01	1
1-18	101.01-02	1
1-21	101.01-03	1
1-13	101.01-04	1
1-14	101.01-05	1
1-3	101.01-07	1
1-29	101.01-08	1
1-4	101.01-09	1
1-50	101.01-10	2
1-9	101.01-11	1
1-8	101.01-12	2
1-60	101.01-14	1
1-56	1230.01-15	1
1-57	101.01-17	1
1-16	101.01-18	1
1-30	101.02-29	1
1-32	101.03-16	1
1-48	101.03-18	1
1-42	101.03-19	[1]
1-41	101.03-20	[1]
1-40	101.03-21	[1]
1-34	101.03-22-00	1
1-45	101.03-23	1
1-39	101.03-24	[2]
1-38	101.03-25	[1]
1-37	101.03-26	[1]
1-36	101.03-27	[1]
1-35	101.03-28	[1]
1-52	101.06-39	1
1-53	101.06-39-1	[1]
1-54	101.06-40	[1]
1-7	101.08-34	1
1-5	101.08-35	1
12-2	101.11-01-01	[1]

部件 序号	图号	用量
12-4	101.11-01-03	[1]
12-6	101.11-01-05	[1]
12-7	101.11-01-06	[1]
12-8	101.11-01-07	[1]
12-9	101.11-01-08	[1]
12-10	101.11-01-09	[1]
12-11	101.11-01-10	[2]
12-12	101.11-01-11	[2]
12-13	101.11-01-12	[2]
12-14	101.11-01-13	[2]
12-15	101.11-01-14	[2]
12-16	101.11-01-15	[2]
12-17	101.11-01-16	[2]
12-18	101.11-01-17	[2]
12-19	101.11-01-18	1
2-43	101.02-03	1
2-20	101.02-05	1
2-23	101.02-06	1
2-14	101-02-08	1
4-43	101.02-09	1
2-12	101-02-10	1
2-41	101-02-11	1
2-39	101-02-12	1
2-42	101-02-13	1
2-11	101-02-15	1
2-28	101-02-19	1
2-7	101-02-20-00	1
2-5	101-02-22	1
2-4	101-02-22-05	1
2-15	101.02-23	1
2-6	101.02-24	2
2-2	101.02-25	1
2-3	101-02-26	1
2-9	101.02-28	1

部件 序号	图号	用量
2-8	101-03-01	1
3-4	2301062	[1]
3-6	2301081	1
3-2	101-03-06	1
3-1	101-03-07	1
3-8	101-03-08	1
3-7	101-03-09	1
3-3	101-03-10	1
3-10	101-03-11	1
3-11	101-03-13	1
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4-44	101-03-32	1
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4-30	101-04-01	1
4-31	101-04-02	1
4-32	101-04-03	1
4-33	101-04-04	1
4-35	101-04-05	1
4-34	101-04-06	1
4-36	101.04-08	1
4-39	101-04-10	1
4-1	101-04-13	1
4-4	101-04-16-00	1
4-10	101-04-18	[1]
4-5	101-04-19-00	[1]
4-7	101-04-20	2
4-29	101-04-25	1
4-23	101-04-27	1
4-16	101.04-28	[1]
4-15	101.04-30	1
4-13	101-04-31	1
4-12	101-04-32	1

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部件 /序号	图号	用量
4-14	101-04-33	1
3-12	101-05-01	1
3-18	101-05-02	1
3-13	101-05-03	1
3-32	101-05-05	1
3-38	101-05-08	1
3-39	101-05-09	1
3-36	101-05-10	1
3-27	101-05-14	1
3-29	101-05-16	1
3-21	101-05-18	[1]
3-19	101-05-20	[1]
3-26	101-05-21	1
3-25	101-05-22	1
3-23	101-05-24	1
3-16	101-05-25	[1]
3-14	101-05-26	[1]
2-17	101-06-02	[1]
2-18	101-06-04	[1]
5-12	101-06-06	1
5-13	101-06-07	1
5-25	101-06-09	2
5-26	101-06-10	2
5-24	101-06-11	2
5-28	101-06-14	1
5-43	101-06-18	1
5-40	101-06-19	1
5-39	101-06-22	1
5-49	101-06-24	1
5-61	101-06-24	1
5-51	101-06-26	1
5-60	101-06-26	1
9-8	101-06-27	1
5-53	101-06-33	1

部件 /序号	图号	用量
5-57	101-06-42	1
5-48	101-06-44	1
5-45	101-06-47	1
5-15	101-06-49	1
5-47	101-06-50	1
5-7	101-07-03	1
5-9	101-07-05	1
5-8	101-07-06	1
5-4	101-07-07	1
5-5	101-07-08	1
5-6	101-07-09	1
5-2	101-07-10	1
5-64	101-07-14	1
5-65	101-07-16	1
5-68	101-07-17	1
5-19	101-07-20-00	1
5-17	101-07-22	1
5-38	101-07-23	1
9-12	101-08-01-00	1
9-13	101-08-16	1
9-20	101-08-18	1
9-3	101-08-19	1
9-16	101-08-27	1
9-6	101-08-28-00	1
9-7	101-08-28-01	1
9-17	101-08-30	1
9-5	101-08-33	1
9-14	101-08-37	1
5-69	101-08-38	1
5-70	101-08-39	1
3-40	101-08-40	1
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10-1	101-09-02	1
10-3	101-09-03	[1]

部件 /序号	图号	用量
10-5	101-09-05	[1]
10-15	101-09-06	[1]
10-7	101-09-07	[1]
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10-19	101-09-18	1
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10-4	101-09-23	2
10-22	101-09-24	2
11-11	101-10-01-00	1
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11-21	101-10-13	[1]
11-20	101-10-14	[1]
11-22	101-10-16	[1]
11-14	101-10-18	[1]
11-16	101-10-20	[2]
11-17	101-10-21	[1]
11-18	101-10-22	[2]
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11-12	101-10-24	2
11-7	101-10-25	2
11-13	101-10-25	2
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12-3	101-11-01-02	[2]
12-5	101-11-01-04	[1]
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13-2	101-12-02	2
13-3	101-12-03	4
11-1	101-12-04	1
11-3	101-12-05	1

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部件 /序号	图号	用量
11-5	101-12-06	1
11-6	101-12-07	1
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13-9	101-12-20	1
13-11	101-12-21	1
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1-22	109.01-20	1
1-46	109.01-44	1
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2-29	109.02-34	1
2-33	109.02-34	[1]
2-34	109.02-35	[1]
2-35	109.02-36	[1]
2-36	109.02-37	1
4-20	109.04-20	1
4-41	109.04-41	1
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5-36	109.05-36	1
5-55	109.05-55	1
7-1	109.07-01	1
7-2	109.07-02	[1]
7-4	109.07-04	[1]
7-5	109.07-05	[1]
7-6	109.07-06	[1]

部件 /序号	图号	用量
7-9	109.07-09	[1]
7-10	109.07-10	[2]
7-11	109.07-11	[1]
7-12	109.07-12	[1]
7-13	109.07-13	[1]
7-14	109.07-14	2
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7-16	109.07-16	1
7-17	109.07-17	1
7-18	109.07-18	1
7-21	109.07-21	1
7-22	109.07-22	1
7-24	109.07-24	1
7-28	109.07-28	1
7-29	109.07-29	2
7-30	109.07-30	1
8-1	109.08-01	1
8-2	109.08-02	[1]
8-3	109.08-03	[1]
8-4	109.08-04	[1]
8-6	109.08-06	[1]
8-7	109.08-07	[1]
8-9	109.08-09	[1]
8-10	109.08-10	[1]
8-11	109.08-11	[1]
8-13	109.08-13	[1]
8-14	109.08-14	[1]
8-15	109.08-15	[1]
8-16	109.08-16	[1]
8-17	109.08-17	[1]
8-18	109.08-18	[1]
8-19	109.08-19	[1]
8-20	109.08-20	[1]
8-21	109.08-21	[1]
8-23	109.08-23	[2]

部件 /序号	图号	用量
8-24	109.08-24	[1]
8-26	109.08-26	[1]
8-28	109.08-28	[1]
8-31	109.08-30	[2]
8-29	109.08-31	[1]
8-30	109.08-32	[1]
8-33	109.08-33	1
9-1	109.09-01	1
1-10	109-01-07	1
1-12	109-01-09	1
1-15	109-01-12	1
4-18	109-04-18	1
5-3	11-00090620-01	2
5-14	11-00090620-01	1
5-30	11-00090620-01	2
5-41	11-00090620-01	1
3-30	11-00110520-01	2
1-58	11-00110620-01	2
2-30	11-00111220-01	[2]
2-16	11-00161120-01	[2]
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5-21	11-00162030-01	1
6-4	11-10090620-01	1
6-13	11-10110622-01	2
1-47	11-20110920-02	2
4-2	11-30091020-01	1
11-15	11-40110525-01	[1]
4-47	11-40110725-01	1
6-7	11-40110725-01	1
6-50	11-40110825-01	1
7-3	11-40110825-01	[1]
6-11	11-40111225-01	2
7-7	11-40111825-01	[1]
1-17	11-40120625-01	1
4-19	11-40120625-01	1

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部件 /序号	图号	用量
9-4	11-40120625-01	2
9-15	11-40120625-01	1
1-11	11-40120925-01	8
1-31	11-40120925-01	1
1-51	11-40120925-01	3
2-38	11-40120925-01	[2]
3-24	11-40120925-01	1
8-32	11-40120925-01	2
11-9	11-40121425-01	1
6-41	11-40150825-01	1
9-19	11-40150925-01	1
7-26	11-40151525-01	2
11-8	11-40201725-01	2
6-20	11-40621425-01	1
1-55	11-60060220-01	[2]
1-6	11-60080420-01	1
3-9	11-60080520-02	1
5-34	11-60080620-01	2
2-19	11-60090620-01	[2]
3-5	11-60090620-01	[1]
4-38	11-60090920-01	2
4-40	11-60091120-01	1
11-19	11-60110320-01	[1]
5-37	11-60110520-01	2
3-33	11-60111020-01	1
7-27	11-60111020-01	2
9-18	11-60111020-01	1
5-58	11-60111120-01	1
5-46	11-60121220-01	1
5-44	11-60121420-01	1
5-56	11-60121420-01	1
1-19	11-60121820-01	1
2-27	11-60181630-01	1

部件 /序号	图号	用量
11-24	11-70081320-01	[1]
8-25	11-70090520-01	[1]
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1-49	11-70110620-02	1
5-11	11-70121820-01	1
1-43	11-80090610-01	[1]
3-37	11-80110410-01	2
6-25	11-80110612-01	1
6-48	11-80110612-01	1
3-28	11-80111650-01	1
1-44	11-80150710-01	1
2-13	11-80150710-01	1
5-52	11-80150710-01	1
5-59	11-80150710-01	1
5-66	11-80150710-01	1
5-67	11-80150710-01	1
3-34	11-80150810-01	1
2-1	11-80151150-01	1
5-29	11-80151150-01	2
2-32	11-80151550-01	[2]
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5-50	11-80160610-01	2
5-62	11-80160610-01	2
3-15	11-80160810-01	[2]
3-17	11-80160810-01	[2]
3-20	11-80160810-01	[2]
3-22	11-80160810-01	[2]
4-37	11-80160810-01	1
6-2	11-80161012-01	2
6-29	11-80161012-01	1
2-10	11-80181650-01	1
10-16	11-90151520-01	1

部件 /序号	图号	用量
1-24	109.01-22	[1]
1-25	109.01-23	[1]
1-26	109.01-24	[2]
1-27	109.01-25	[1]
1-28	109.01-26	[1]
1-59	1230.01-74	1
3-41	1230.03-41	1
3-42	1230.03-42	2
4-46	1230.04-18	1
4-45	1230.04-21	2
4-42	1230.04-42	1
4-21	1230.04-44	1
6-55	1230.06-54	2
7-19	1230.07-19	1
7-25	1230.07-25	1
6-5	1230.09-06	1
6-14	1230.09-15	1
6-17	1230.09-18	1
6-36	1230.09-36	1
6-37	1230.09-37	1
1-2	1230-01-01-02	1
4-27	1230-04-24	1
3-31	1230-05-07	1
5-23	1230-06-16	1
9-11	1230-08-20	1
8-22	12-40300825-01	[3]
7-8	12-40301625-02	[2]
10-13	12-80603050-02	[2]
10-14	12-90601633-02	[1]
10-11	12-90801423-02	[2]
8-5	13-60093020-01	[1]
6-16	13-60113020-01	1
6-28	13-60113020-01	1

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部件 /序号	图号	用量
8-12	13-60113020-01	[1]
4-17	13-60154020-01	1
5-42	13-60184020-01	1
10-12	14-60603320-02	[2]
3-35	158.05-09	1
3-43	158.05-19	1
9-9	158.06-12	1
9-10	158.06-13	1
1-23	109.01-21	1
6-1	158.09-01	1
6-3	158.09-04	1
6-8	158.09-09	1
6-9	158.09-10	1
6-12	158.09-13	1
6-15	158.09-16	2
6-18	158.09-19	1
6-21	158.09-21	1
6-22	158.09-22	1
6-23	158.09-23	1
6-24	158.09-24	1
6-26	158.09-26	1
6-27	158.09-27	1
6-30	158.09-30	1
6-31	158.09-31	1
6-32	158.09-32	1
6-33	158.09-33	1
6-34	158.09-34	1
6-38	158.09-38	1
6-40	158.09-40	1
6-42	158.09-42	1
6-44	158.09-44	1
6-45	158.09-45	1
6-46	158.09-46	1
6-47	158.09-47	1
6-51	158.09-48	1

部件 /序号	图号	用量
6-52	158. 09-48-1	1
6-53	158. 09-48-2	1
6-54	158. 09-53	1
4-28	21-03810080-01	1
6-49	21-04508080-01	1
2-31	21-04508090-02	[2]
6-6	21-04608110-01	1
6-10	21-04608110-01	2
11-10	21-05010110-01	1
6-39	21-05225120-01	1
8-8	21-02500000-01	[1]
4-25	21-04000000-08	1
7-23	24-04000000-08	2
4-6	24-05000000-08	[1]
4-9	24-05000000-08	3
4-11	24-05000000-08	[1]
4-22	21-05000000-08	2
5-18	21-05000000-08	1
8-27	21-05000000-08	[1]
6-35	24-06000000-08	1
10-9	24-10000000-09	[1]
7-20	24-12000000-01	1
5-32	25-15000000-08	1
5-54	25-15000000-08	1
2-22	25-20000000-08	1
2-40	31-02818000-09	1
4-3	31-04018000-09	1
2-26	31-04424000-09	1
10-6	31-06224000-09	[1]
5-63	31-09018000-09	1
5-16	31-09428000-09	1
9-2	31-20024000-09	1
2-21	32-14370360-09	1
6-2	13-60113020-01	1
6-56	158. 11-01	1

[illegible]