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Chinese = fuki 5550
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GEM8500 GEM5530
GEM5590 GEM5550

12 pgs

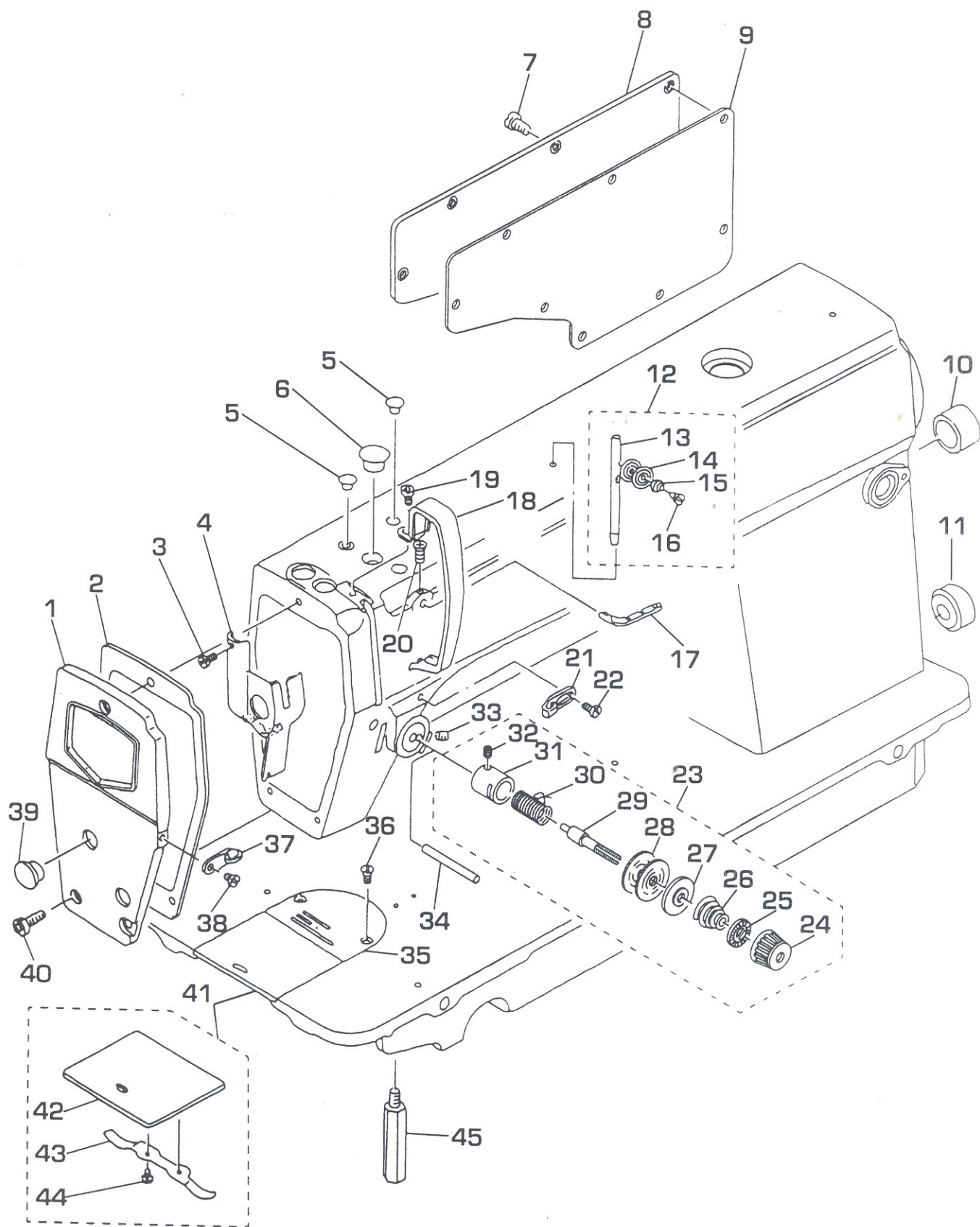
**High Speed Single Needle Lockstitch
Industrial Sewing Machine**

PARTS BOOK

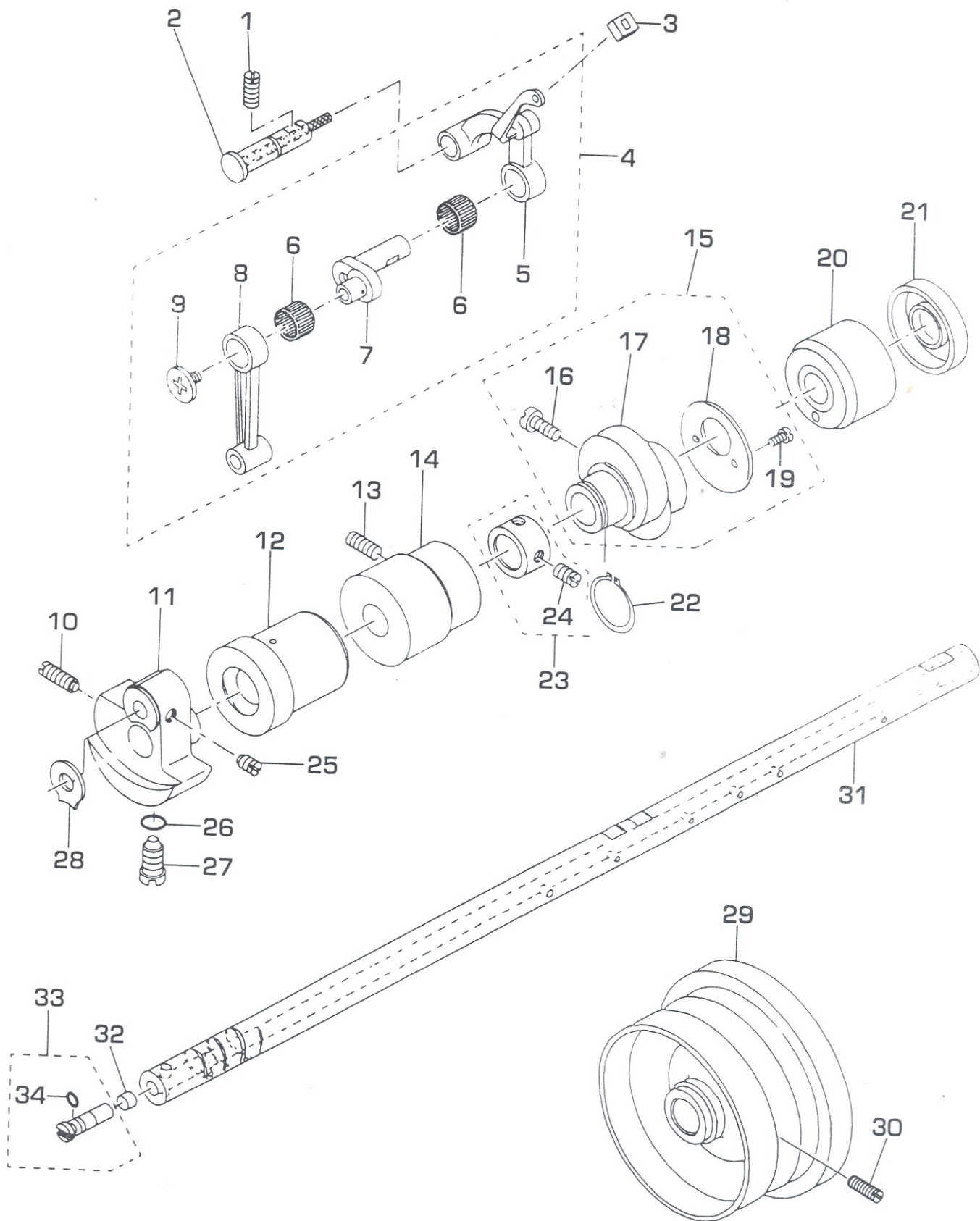
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1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

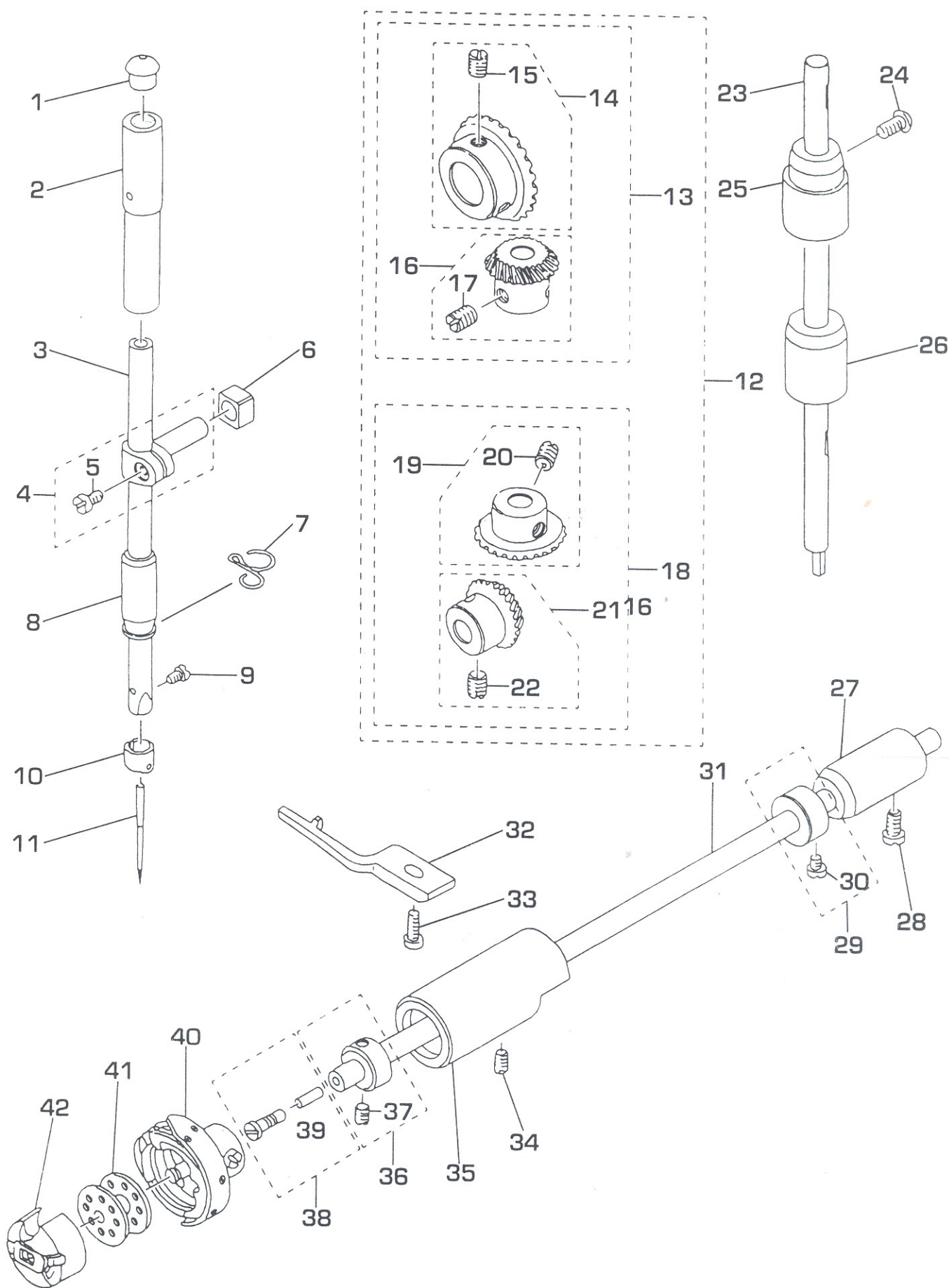


REF. NO. NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	110 - 00274	FACE PLATE ASM.	1
2	110 - 00304	FACE PLATE GASKET	1
3	SS - 6080410 - SP	SCREW 1/8 - 44L = 4	1
4	110 - 00858	ARM OIL SHIELD ASM.	2
5	TA - 0850604 - R0	RUBBER PLUG	1
6	TA - 1250705 - R0	RUBBER PLUG	8
7	SS - 4120915 - SP	SCREW 12/64 - 28 L = 9	1
8	110 - 00510	SIDE PLATE	1
9	110 - 00619	GASKET	1
10	TA - 2000502 - R0	RUBBER PLUG	1
11	TA - 2101002 - R0	RUBBER PLUG	1
12	B1113 - 155 - 0A0	NEEDLE THREAD GUIDE PIN ASM.	(1)
13	B1113 - 155 - 000	NEEDLE THREAD GUIDE PIN	(2)
14	B3148 - 123 - 000	TENSION DISC	(1)
15	B3149 - 123 - A00	TENSION SPRING	(1)
16	SD - 0380552 - SL	HINGE SCREW D=3.8 H=5.5	1
17	110 - 18702	THREE - HOLE THREAD EYELET	1
18	110 - 00700	THREAD TAKE - UP LEVER COVER	1
19	SS - 4120615 - SP	SCREW 3/16 - 28 L = 6	1
20	SS - 4129615 - SP	SCREW 3/16 - 28 L = 6	1
21	110 - 18504	ARM THREAD GUIDE A	1
22	110 - 01500	SCREW	1
23	110 - 18959	THREAD TENSION ASM.	(1)
24	110 - 18900	TENSION NUT	(1)
25	B3120 - 125 - 000	TENSION DISC STOPPER	(1)
26	B3129 - 012 - A00	TENSION SPRING	(1)
27	B3132 - 552 - 000	TENSION DISC HOLDER	(2)
28	B3126 - 012 - 000	TENSION DISC	(1)
29	B3115 - 552 - 000	TENSION POST	(1)
30	B3128 - 012 - 000	TAKE - UP SPRING	(1)
31	B3111 - 552 - B00	TENSION POST SOCKET	(1)
32	SS - 8090670 - SP	SCREW 9/64 - 40 L = 5.5	1
33	SS - 8150710 - SP	SCREW 15/64 - 28 L = 7	1
34	B3118 - 552 - E00	THREAD RELEASE PIN	1
35	B1109 - 012 - A00	THROAT PLATE (A)	2
36	SS - 2110920 - TP	SCREW 11/64 - 40 L = 8.5	1
37	110 - 18603	ARM THREAD GUIDE B	1
38	SS - 6110610 - TP	SCREW 11/64 - 40 L = 6	2
39	TA - 1250406 - R0	RUBBER PLUG	3
40	SS - 4120915 - SP	SCREW 12/64 - 28 L = 9	1
41	110 - 01658	BED SLIDE ASM.	(1)
42	B1110 - 012 - 000	SLIDE PLATE	(1)
43	110 - 01609	BRED SLIDE SPRING	(2)
44	SS - 6060210 - SP	SCREW 3/32 - 56 L = 1.9	4
45	110 - 01104	BED SCREW STUD	



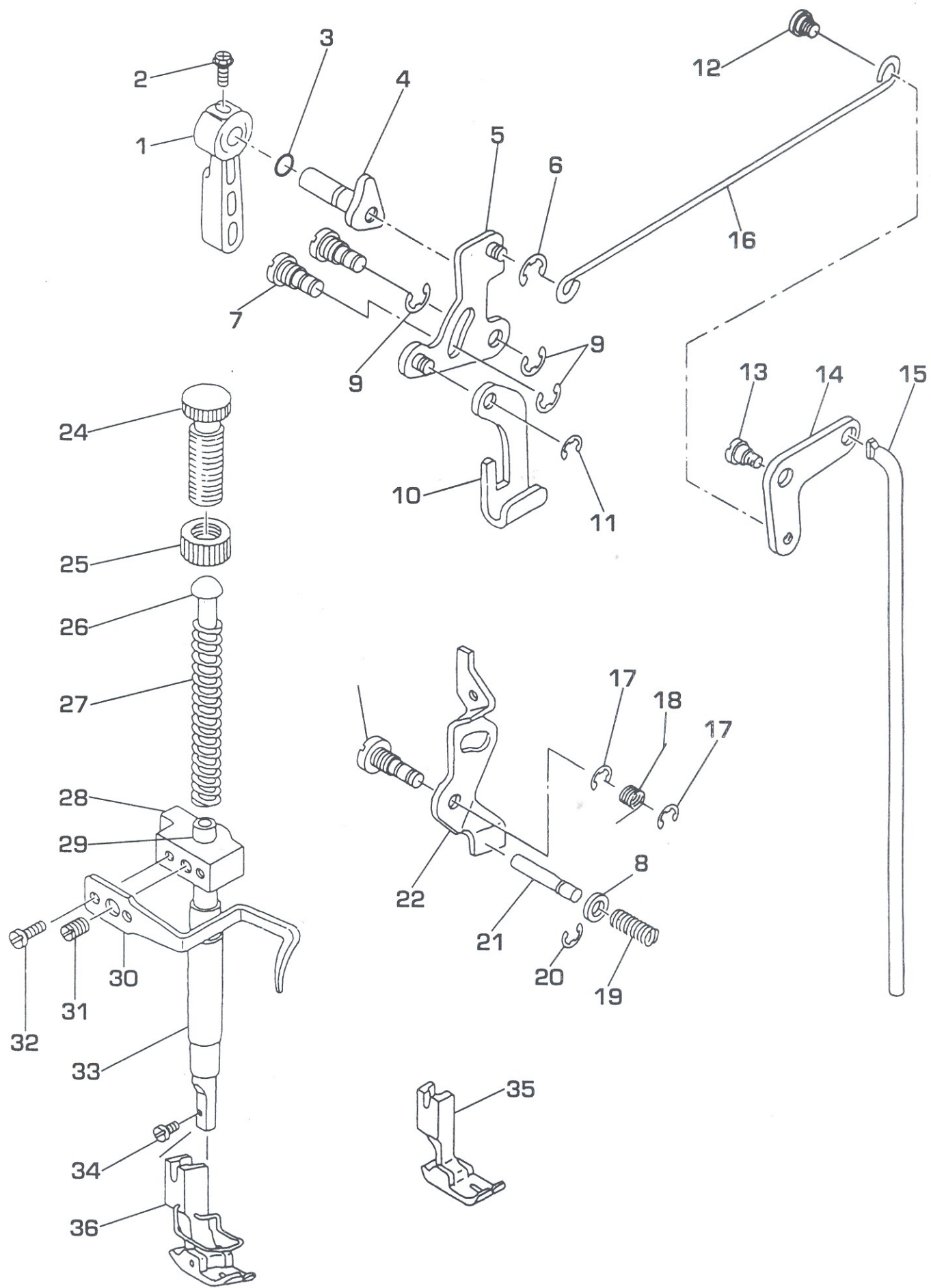
REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	AMT
1		SS-8151150-SP	SCREW 15/64-28 L=10.5	1
2		110-17209	THREAD TAKE-UP CRANK SHAFT	1
3		B1909-505-000	RUBBER	1
4		110-39070	THREAD TAKE-UP LEVER ASM.	1
5		110-39062	THREAD TAKE-UP LEVER ASM.	(1)
6		B1905-541-B00	NEEDLE BEARING. B	(2)
7		110-05204	NEEDLE BAR CRANK	(1)
8		B1408-552-000	NEEDLE BAR CRANK ROD.	(1)
9		B1903-552-000	END SCREW LEFT	(1)
10		SS-8681650-TP	SCREW 9/32-28 L=16	1
11		110-02706	COUNTERWEIGHT	1
12		110-02201	MAIN SHAFT BUSHING. FRONT	1
13		SS-8150912-TH	SCREW	1
14		110-02300	BUSHING. INTERMEDIATE	1
15		110-08059	FEED DRIVE ECCENTRIC CAM ASM.	1
16		SS-6661110-SP	SCREW 1/4-40 L=11	(2)
17		110-08000	FEED ORIVE ECCENTRIC CAM	(1)
18		110-08109	THRUST COLLAR	(1)
19		SS-6090670-TP	SCREW 9/64-40 L=16	(2)
20		110-02805	MAIN SHAFT BUSHING. REAR	1
21		110-02508	OIL SEAL	1
22		RC-1850001-KP	SNAP RING 18.5	1
23		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	1
24		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
25		SS-8660610-TP	SCREW 1/4-40 L=6	2
26		RO-0442401-00	RUBBER RING	1
27		SS-7681650-TP	SCREW 9 32-28 L=6	1
28		B1212-552-A00	COUNTERWEIGHT PROTECTING PLATE	1
29		110-02607	HAND WHEEL	1
30		SS-8151550-SP	SCREW 15 64-28 L=15	2
31		110-02003	MAIN SHAFT	1
32		110-02904	ROLLER FELT	1
33		B1213-552-0A0-A	OIL AMOUNT ADJUSTING PIN ASM.	1
34		RO-0291801-00	RUBBER RING	(1)

3. NEEDLE BAR & HOOK DRIVING SHAFT COMPONENTS



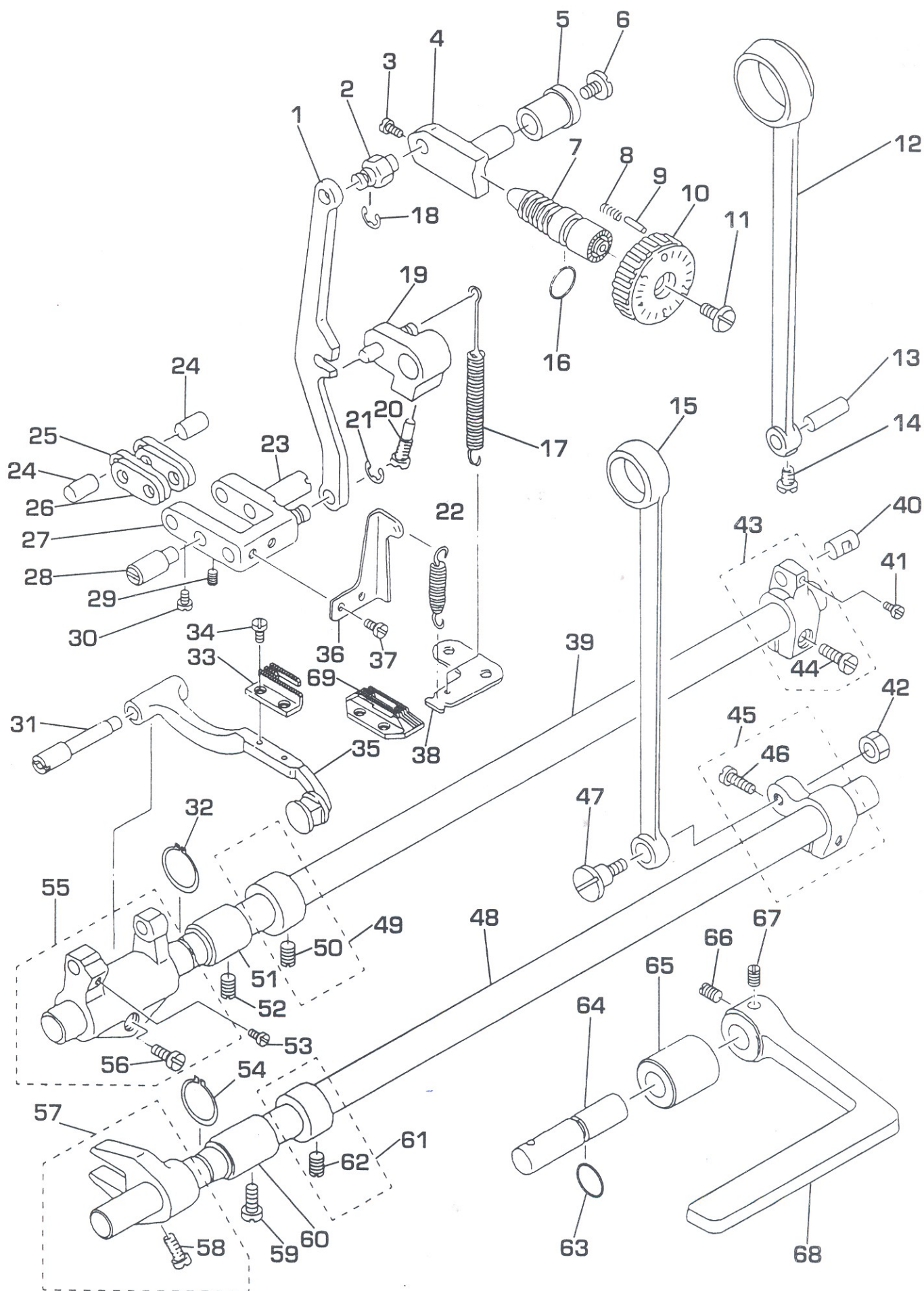
REF. NO. NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	B1405 - 012 - 000	CAP	1
2	B1402 - 552 - 000 - A	NEEDLE BAR BUSHING. UPPER	1
3	110- 05006	NEEDLE BAR	1
4	B1411 - 552- 0A0	NEEDLE BAR CONNECTION ASM.	1
5	SS- 6090670 - TP	SCREW 9/64- 40L =6	(1)
6	B1414 - 555 - 000	SLIDE BLOCK	1
7	110- 18801	NEEDLE BAR THREAD GUIDE	1
8	B1403 - 155 - 000	NEEDLE BAR BUSHING. LOWER	1
9	SS - 7080510 - TP	SCREW 1/8 - 44 L =4.5	1
10	110 - 05303	NEEDLE BAR THREAD GUIDE	1
11	MDB - 100B1400	NEEDLE DBX1 14	1
12	B1306- 155- 0C0	GEAR & PINION ASM.	1
13	B1306 - 155 - 0B0	GEAR & PINION ASM., UPPER	(1)
14	B1305- 012 - 0A0	GEAR ASM.	(1)
15	SS- 8660810 - TP	SCREW 1/4- 40 L =8	(2)
16	B1306- 155 - 0A0	PINION ASM.	(1)
17	SS - 8660810- TP	SCREW 1/4 - 40 L =8	(2)
18	B1307- 155- 0B0	GEAR & PINION ASM., LOWER	(1)
19	B1307- 155- 0A0	GEAR ASM. LARGE	(1)
20	SS - 8660810- TP	SCREW 1/4 - 40 L =8	(2)
21	B1308 - 155 - 0A0	PINION ASM.	(1)
22	SS - 8660810- TP	SCREW 1/4- 40 L =8	(2)
23	110 - 04009	UPRIGHT SHAFT	1
24	SS - 4120915- SP	SCREW 12/64- 28 L =9	1
25	110- 04108	BUSHING. UPPER	1
26	110 - 04207	UPRIGHT SHAFT BUSHING, LOWER	1
27	110- 15203	BUSHING, REAR	1
28	SS- 4120915 - SP	SCREW 12/64- 28L =9	1
29	CS - 079101A - SH	THRUST COLLAR ASM. D=7.94 W=10	1
30	SS - 6110420- TP	SCREW 11/64- 40 L=4.8	(2)
31	110- 15005	HOOK DRIVING SHAFT	1
32	110- 15609	POSITIONING FINGER	1
33	SS - 6111010- SP	SCREW 11/64 - 40L = 9.5	1
34	SS- 8150432 - TH	SCREW	1
35	110- 15104	BUSHING ASM., FRONT	1
36	CS - 079073A- SH	THRUST COLLAR	1
37	SS - 8110410 - TP	SCREW 11/64- 40L =3.5	(2)
38	B1808 - 552- 0A0	OIL SEAL SCREW ASM.	1
39	B1810 - 552- 000	OIL WICK	(1)
40	B1830- 127 - 0A0	HOOK ASM.	1
41	B9117- 012- 000	BOBBIN	1
42	B1837 - 012- 0A0	BOBBIN CASE ASM.	1

4. HAND LIFTER COMPONENTS



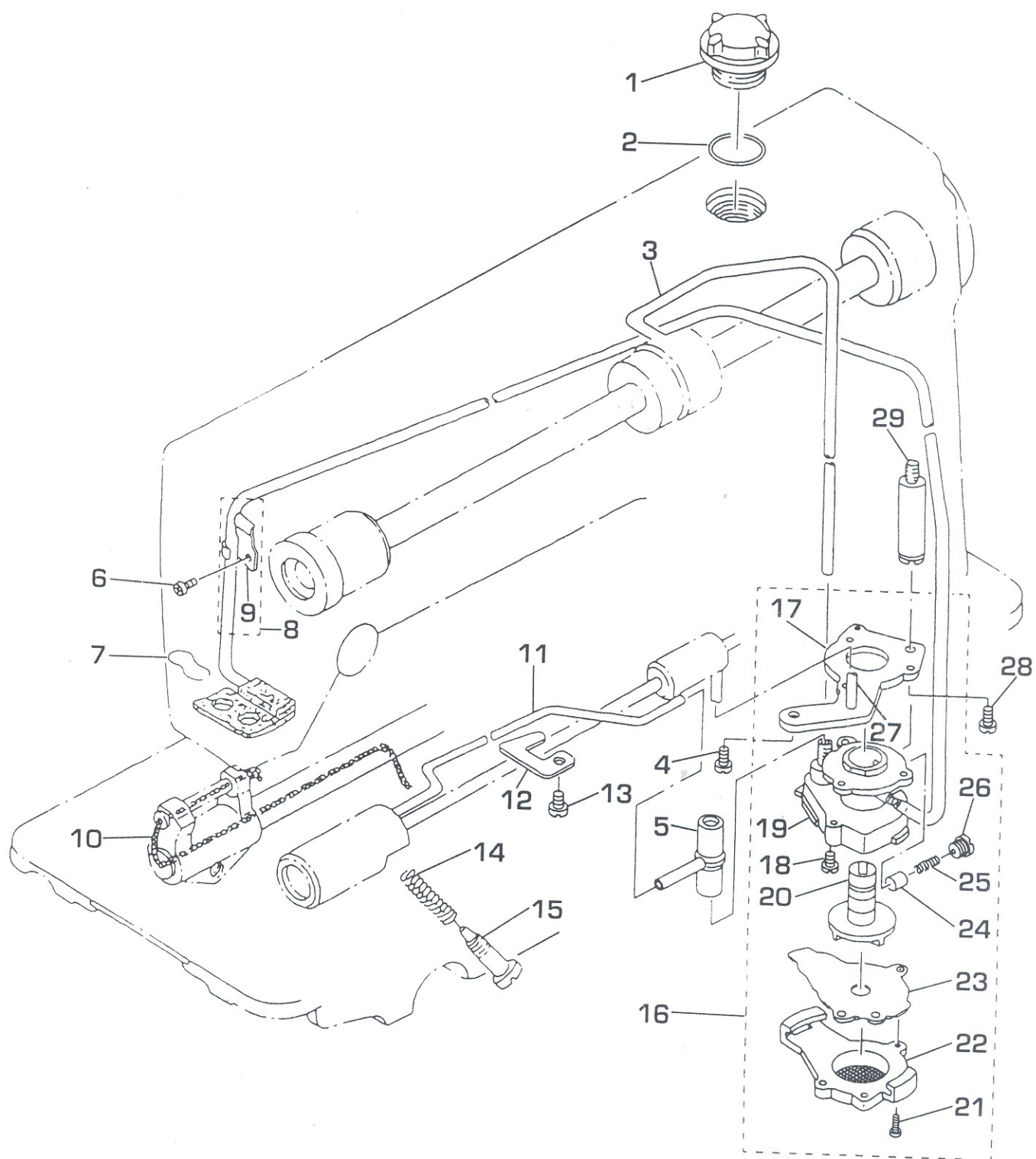
F. NO. NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	B1520 - 552- 000 - A	HAND LIFTER	1
2	B1521 - 555- 000	SCREW	1
3	RO - 0371801- 00	RUBBER RING	1
4	110- 06756	HAND LIFTER CAM ASM.	1
5	110- 06350	HAND LIFTER LINK	1
6	RE - 0500000- K0	SNAP RING 5	1
7	110 -06509	LINK SHAFT	2
8	110- 19007	WASHER PLATE	1
9	RE - 0500000 - K0	SNAP RING 5	3
0	110 - 06202	LIFTING LEVER	1
1	M0 - 07309	LIFTING LEVER RING	1
2	110 - 07101	HINGE SCREW	1
3	SD - 0720332- SP	HINGE SCREW D=7.24 H =3.3	1
4	110 -07002	LIFTING LEVER LINK	1
5	110 -07200	CONNECTING ROD VERTICAL	1
6	110 -06905	LIFTING LEVER CONNECTING ROD	1
7	RE -0500000 - K0	SNAP RING 5	2
8	110 -18207	TENS ION RELEASE RETURN SPRING	1
9	110 -18405	TENS ION RELEASE PIN SPRING	1
0	RE -0400000 - K0	SNAP RING 4	1
1	110 -18306	TENS ION RELEASE SUPPORTING PIN	1
2	110 -18009	TENS ION RELEASE PLATE	1
3	110 -18108	TENS ION RELEASE SHAFT	1
4	B1509 -555 - 000	PRESSER SPRING REGULATOR	1
5	B1511 -555 - 000	NUT 1/2- 28	1
6	B1510 -227 - 000	PRESSER GUIDE BAR	1
7	B1505 - 227- 000 -A	PRESSER SPRING	1
8	110 -06004	NEEDLE BAR GUIDE BRACKET	1
9	B1501- 127 - 000	PRESSER BAR	1
0	110 -06103	PRESSER BAR THREAD GUIDE	1
1	SS - 8660810- TP	SCREW 1/4- 40 L =8	1
2	SS - 7090910- SP	SCREW 9/64- 40L =8.5	2
3	B1502- 541 - 000	PRESSER BAR BUSHING. LOWER	1
4	SS- 7091110- SP	SCREW 9/64- 40L =10.5	1
5	B1524- 012- 0A0	PRESSER FOOT ASM.	1
6	B1524- 012- 0B0	PRESSER FOOT ASM.	1

5. FEED MECHANISM COMPONENTS



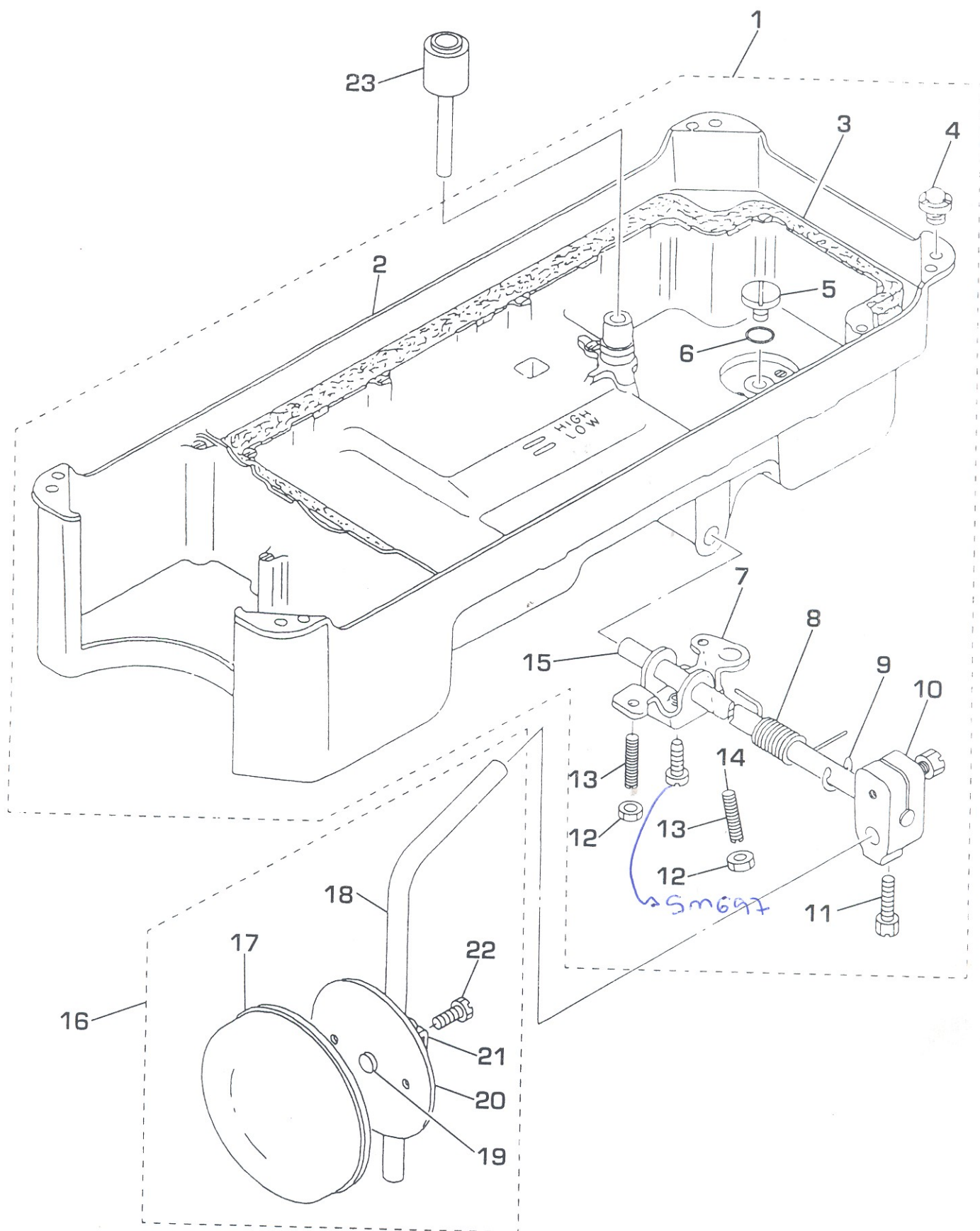
REF. NO. NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	110 -09503	FEED REGULATOR CONNCTING ROD	1
2	110 -09602	FEED REGULATOR PIN	1
3	SS - 6090670 -TP	SCREW 9/64- 40 L= 6	2
4	110 -09701	FEED REGULATOR	1
5	110 -09800	FEED REGULATOR BUSHING	1
6	SS - 7120770- SH	SCREW	1
7	110 -09909	FEED REGULATOR SCREW	1
8	B1148 -555 - 000	SPRING	1
9	110 -52701	PIN	1
10	110- 10006	FEED DIAL	1
11	SS - 6120930 -TP	SCREW 3/16-28 L =9.0	1
12	110 -08208	ROCKER SHAFT CONNECTING ROD	1
13	110 -09206	WALKING FOOT PIN C	1
14	SS - 6090620 -SP	SCREW 9/64- 40 L= 6	1
15	110 - 14008	CONNECTING ROD	1
16	RO - 0922702 -00	RUBBER RING	1
17	110 - 10303	FEED REVERSE SPRING	1
18	RE - 0500000 -K0	SNAP RING 5	1
19	110 - 10154	FEED REVERSE ARM ASM.	1
20	110 - 10402	FEED REVERSE ARM SCREW	1
21	RE - 0500000 -K0	SNAP RING 5	1
22	110 - 09404	ADJUSTING LINK SPRING	1
23	110 - 08901	ADJUSTING LINK FULCRUM SHAFT B	1
24	110- 09008	WALKING FOOT PIN A	2
25	110 - 08703	WALKING FOOT LINK	2
26	110 - 08604	CONNECTING LINK A	2
27	110 - 08455	WALKING FOOT ADJUSTING LINK	1
28	110 - 08802	ADJUSTING LINK FULCRUM SHAFT A	1
29	SS - 8150710 -SP	SCREW 15/64- 28 L=7	2
30	SS - 6090620 -SP	SCREW 9/64 -40 L =6	2
31	110 - 11103	FEED BAR SHAFT	1
32	RC - 1381001 -KP	RETAINING RING	1
33	B1613 - 012 -A00	FEED DOG A	1
34	SS - 4080620- TP	SCREW 1/8 -44 L =6	2
35	110 - 11251	FEED BAR ASM.	1
36	110 - 09305	ADJUSTING LINK SPRING GUIDE	1
37	SS - 7110510 -SP	SCREW 11/64- 40 L =5	2
38	110 - 11301	FEED SPRING HOOK	1
39	110 - 10808	FEED ROCKER SHAFT	1
40	110 - 09107	WALKING FOOT PIN B	1
41	SS - 6090620 -SP	SCREW 9/64- 40 L= 6	1
42	NS - 6680410 -SP	NUT 9/ 32-28	1
43	110 - 08356	FEED ROCKER SHAFT CRANK ASM.	1
44	SS - 7121410 -SP	SCREW 3/16- 28 L =14	(1)
45	110 - 14156	REAR CRANK ASM.	1
46	SS - 6121210 -SP	SCREW 3/16- 28 L= 12	(1)
47	SD - 1000801 -SH	HINGE SCREW	1
48	110 - 14206	FEED DRIVING SHAFT	1
49	CS - 147121A - SH	THRUST COLLAR ASM. D= 14.72W =12	1
50	SS - 8660610 -TP	SCREW 1/4 -40 L= 6	(2)
51	110 - 10907	FEED ROCKER SHAFT BUSHING	1
52	SS - 8150432 -TH	SCREW	1
53	SS - 7110740 - TP	SCREW 11/64- 40 L=7	1
54	RC - 1381001 - KP	RETAINING RING	1
55	110 - 11053	FEED ROCKER ASM.	1
56	SS - 7121410 -SP	SCREW 3/16 -28 L =14	(1)
57	110 - 14354	DRIVING SHAFT CRANK ASM. FRONT	1
58	SS - 7111120 -SP	SCREW 11/64 -40 L =10.5	(1)
59	SS - 4120915 -SP	SCREW 12/64 -28 L= 9	1
60	110 - 10907	FEED ROCKER SHAFT BUSHING	1
61	CS - 147121A - SH	THRUST COLLAR ASM. D =14.72W =12	1
62	SS - 8660610 - TP	SCREW 1/4 -40 L =6	(2)
63	RO - 0781901 - 00	RUBBER PING	1
64	110 - 10501	FEED REVERSE SHAFT	1
65	110 - 10709	FEED LEVER METAL	1
66	SS - 8660810 -TP	SCREW 1/4 -40 L =8	1
67	SS - 8661040 -TP	SCREW 1/4 -40 L =10	1
68	110 - 10600	REVERSE FEED CONTROL LEVER	1
69	B1613 - 552 - 000	FEED DOG	1

6. OIL LUBRICATION COMPONENTS



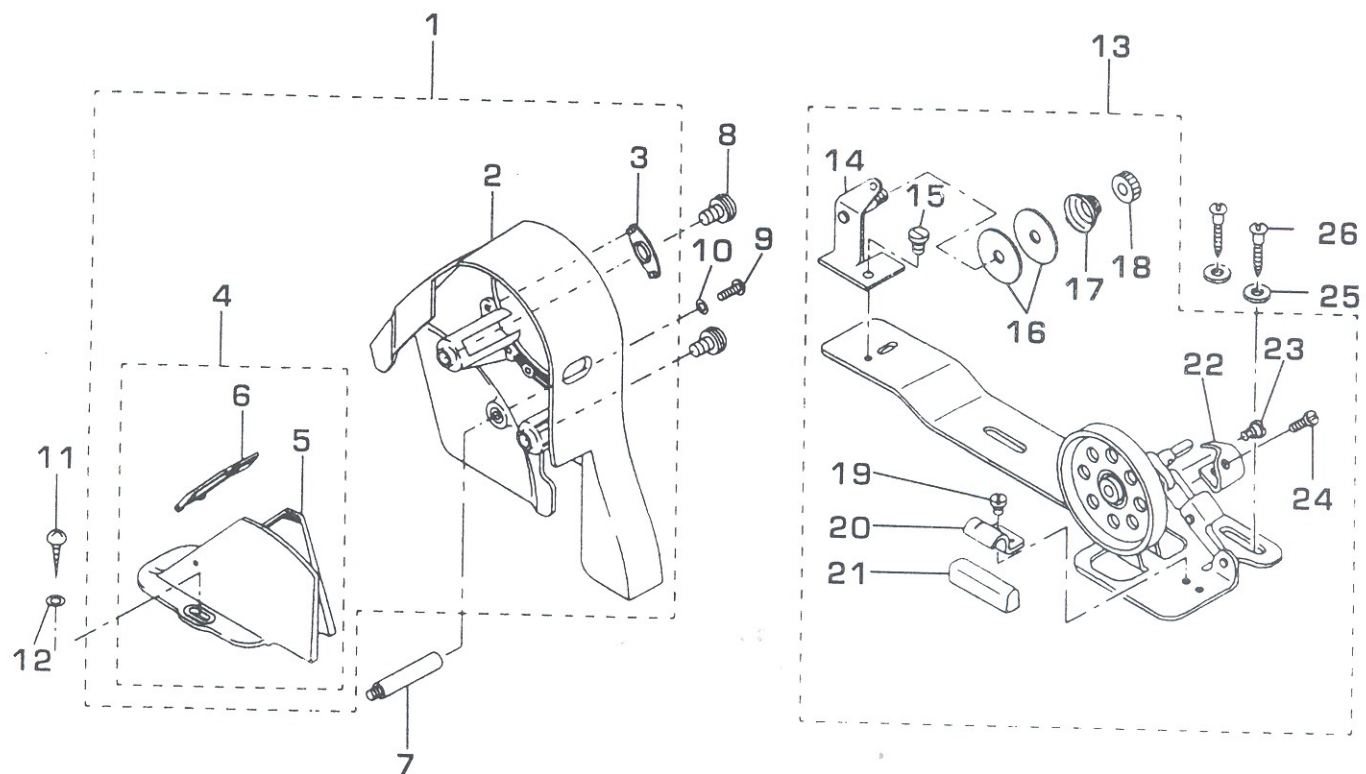
REF. NO. NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	B3530-555-000	OIL SIGHT WINDOW	1
2	RO-1952401-00	RUBBER RING	1
3	110-21201	MAIN SHAFT OIL TUBE	1
4	SS-4150915-SP	SEREW 15/64-28 L=9	1
5	110-21409	RUBBER JOINT	1
6	SS-4120615-SP	SCREW 3/16-28L=6	1
7	B3529-226-000	OIL FELT PRESSER	1
8	110-21151	OIL RETURN TUBE ASM.	1
9	110-21805	OIL RETURN TUBE HOLDER	(1)
10	CQ-2520000-00	OIL WICK	0.3
11	110-21300	OIL TUBE	1
12	110-21706	TUBE HOLDER(LOWER)	1
13	SS-4150915-SP	SCREW 15/64-28 L=9	1
14	B2616-372-000	SPRING	1
15	B3514-412-000	OIL ADJUSTING SCREW	1
16	110-20054	LUBRICATING OIL PUMP ASM.	1
17	110-20302	OIL PUMP INSTALLING BASE	(1)
18	SL-4030851-SF	SCREW	(3)
19	110-20005	OIL PUMP	(1)
20	110-20708	OIL PUMP IMPELLER	(1)
21	SE-4301041-SR	SCREW	(3)
22	110-20203	LUBRICATING OIL PUMP COVER	(1)
23	110-20807	OIL PUMP IMPELLER COVER	(1)
24	110-20401	PLUNGER	(1)
25	110-20609	PLUNGER SPRING	(1)
26	110-20500	PLUNGER SCREW	(1)
27	110-20906	HOOK DRIVING SHAFT OIL TUBE	(1)
28	SS-6111010-SP	SCREW 11/64-40 L=9.5	1
29	110-21003	OIL PUMP SUPPORT	1

7. OIL RESERVOIR COMPONENTS

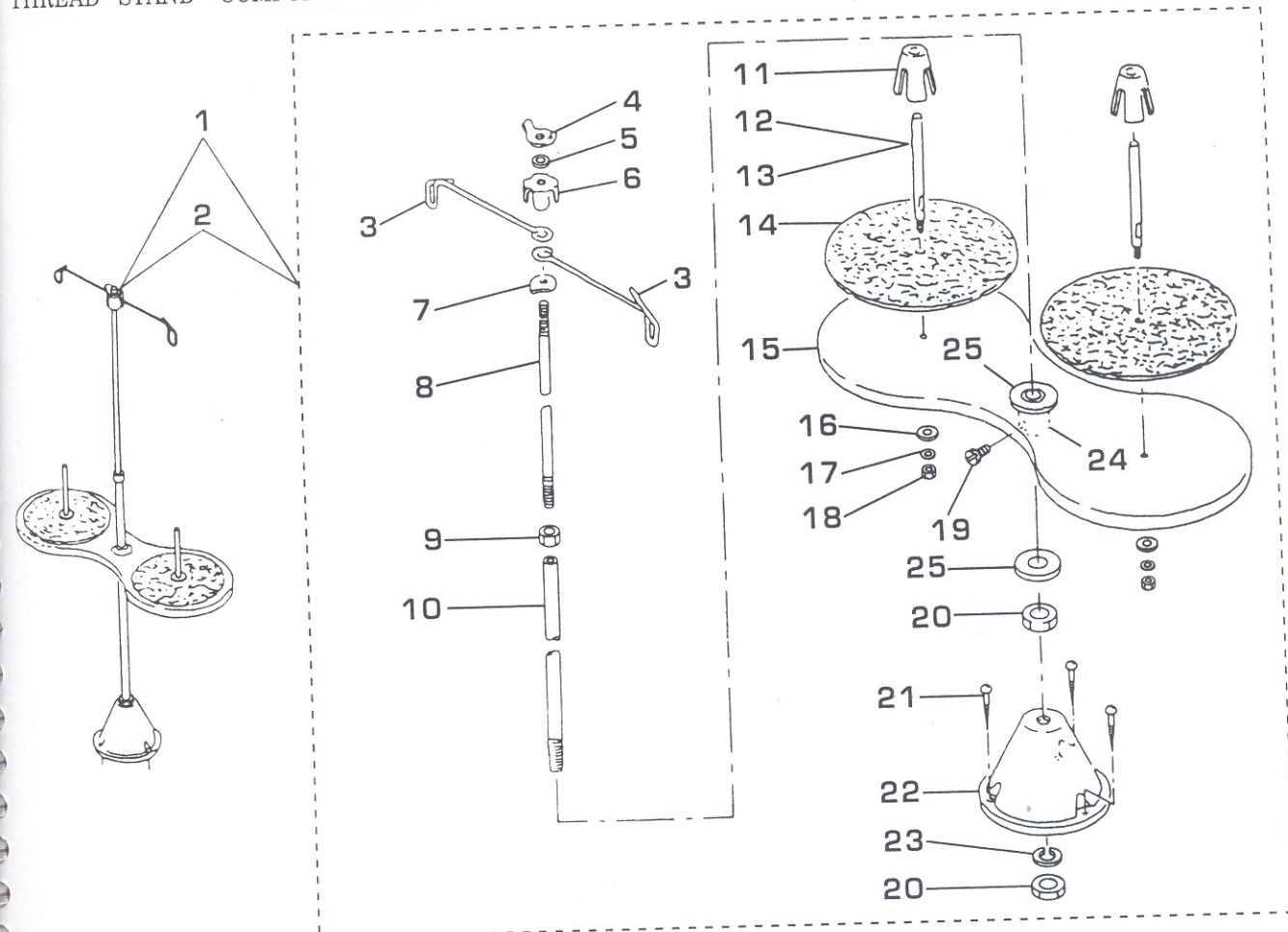


REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	AMT.
1		110-23058	OIL RESERVOIR ASM.	1
2		110-23009	OIL RESERVOIR	(1)
3		110-23108	GASKET	(1)
4		110-23207	RUBBER CUSHION	(4)
5		SS-6700710-SH	SCREW	(1)
6		RO-0982401-00	RUBBER RING	(1)
7		110-24007	CONNECTING ROD. VERTICAL	(1)
8		110-24106	SPRING	(1)
9		RE-1000000-K0	SNAP RING 10.0	(1)
10		110-24502	KNEE PRESS LOD BEARING BRACKET	(1)
11		SS-9182010-SN	SCREW 9/32-20 L=20	(2)
12		NS-6150430-SR	NUT 15/64-28	(2)
13		SS-8153010-SR	SCREW 15/64-28 L=30	(2)
14		SS-9151610-SR	SCREW 15/64-28 L=16	(1)
15		110-24205	KNEE PRESS ROD	(1)
16		110-23751	KNEE PRESS PLATE ASM.	1
17		B3431-552-000-A	KNEE PRESS PLATE COVER	(1)
18		B3419-122-000	KNEE LIFTER PLATE ROD	(1)
19		110-24403	RUBBER	(1)
20		110-23702	KNEE PRESS PLATE	(1)
21		110-23801	KNEE PRESS PLATE HOLDER	(1)
22		SS-9151540-SR	SCREW 15/64-28 L=15	(1)
23		110-24304	KNEE PRESS LIFTER ROD	1

8. BELT COVER & BOBBIN WINDER COMPONENTS



REF. NO.	NOTE	PART NO.	D E S C R I P T I O N	AMT
1		110-76650	BELT COVER ASM.	(1)
2		110-76601	BELT COVER. A	(1)
3		110-76700	BELT COVER. A CAP	(1)
4		110-76858	BELT COVER. B ASM.	(1)
5		110-76809	BELT COVER. B	(1)
6		110-76957	BELT COVER. B COVER ASM.	(1)
7		110-23504	BELT COVER SUPPORT	(1)
8		110-25202	BELT COVER A SCREW	(1)
9		SS-4121415-SP	SCREW 3/16-28 L=14	(1)
10		WP-0501016-SD	WASHER 5×10.5×1	(1)
11		SK-3412000-SC	WOOD SCREW D=4.1 L=20	(1)
12		WP-0450826-SC	WASHER 4.5×10×0.8	(1)
13		110-77567	BOBBIN WINDER ASM.	(1)
14		110-78250	THREAD TENSION ASM.	(1)
15		SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
16		B3126-012-000	THREAD TENSION DISK	(1)
17		B3129-012-B00	THREAD TENSION SPRING	(2)
18		110-72204	TENSION NUT	(1)
19		SS-7110350-SP	SCREW 11/64-40 L=3	(1)
20		110-78102	PRESSER PLATE	(1)
21		B3211-555-000	RUBBER BRAKE	(1)
22		110-78003	POSITIONING FINGER	(1)
23		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	(1)
24		SS-7081310-SP	SCREW 1/8-44 L=12.5	(1)
25		WP-0450826-SC	WASHER 4.5×10×0.8	(1)
26		SK-3412000-SC	WOOD SCREW D=4.1 L=20	(1)



REF. NO.	NOTE	PART NO.	DESCRIPTION	AMT.
1		111-81054	THREAD STAND ASM.	1
2		111-81062	THREAD STAND ASM.	(2)
3		B3307-012-000	THREAD GUIDE	(1)
4		B3310-012-000	POSITION CUP SET SCREW	(1)
5		WS-0641560-KR	SPRING WASHER 6.4×11.9×1.5	(1)
6		B3309-012-000	POSITION CUP	(1)
7		B3308-012-000	ROD WASHER	(1)
8		B3306-012-000	SPOOL ROD	(1)
9		NM-6061061-SE	NUT M6	(1)
10		B3302-012-000	SPOOL REST ROD	(2)
11		111-81906	SPOOL RETAINER	(2)
12		B3320-704-L00-A	SPOOL PIN	(2)
13		B3311-012-000	SPOOL REST CUSHION	(1)
14		111-81153	SPOOL REST ASM.	(2)
15		WP-0560860-SE	WASHER 5.6×12×0.8	(2)
16		WS-0531060-KR	SPRING WASHER 5.3×8.3×1	(2)
17		NS-6123881-SE	NUT 3/16-28	(1)
18		SM-9061080-SE	SCREW M6 L=10	(2)
19		NM-6100663-SE	NUT M10	(3)
20		SK-3452000-SE	WOOD SCREW D=4.5 L=20	(1)
21		111-81005	THREAD STAND	(1)
22		WS-1002560-KR	SPRING WASHER 10×18×2.5	(1)

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