



GEMSY®



WIT
ISO9001:2000



高速电子套结机

COMPUTER-CONTROLLED HIGH SPEED LOCKSTITCH
BAR TACKING MACHINE

GEM1900T-J SERIES

GEM1903T-k SERIES

零件样本

Parts Book

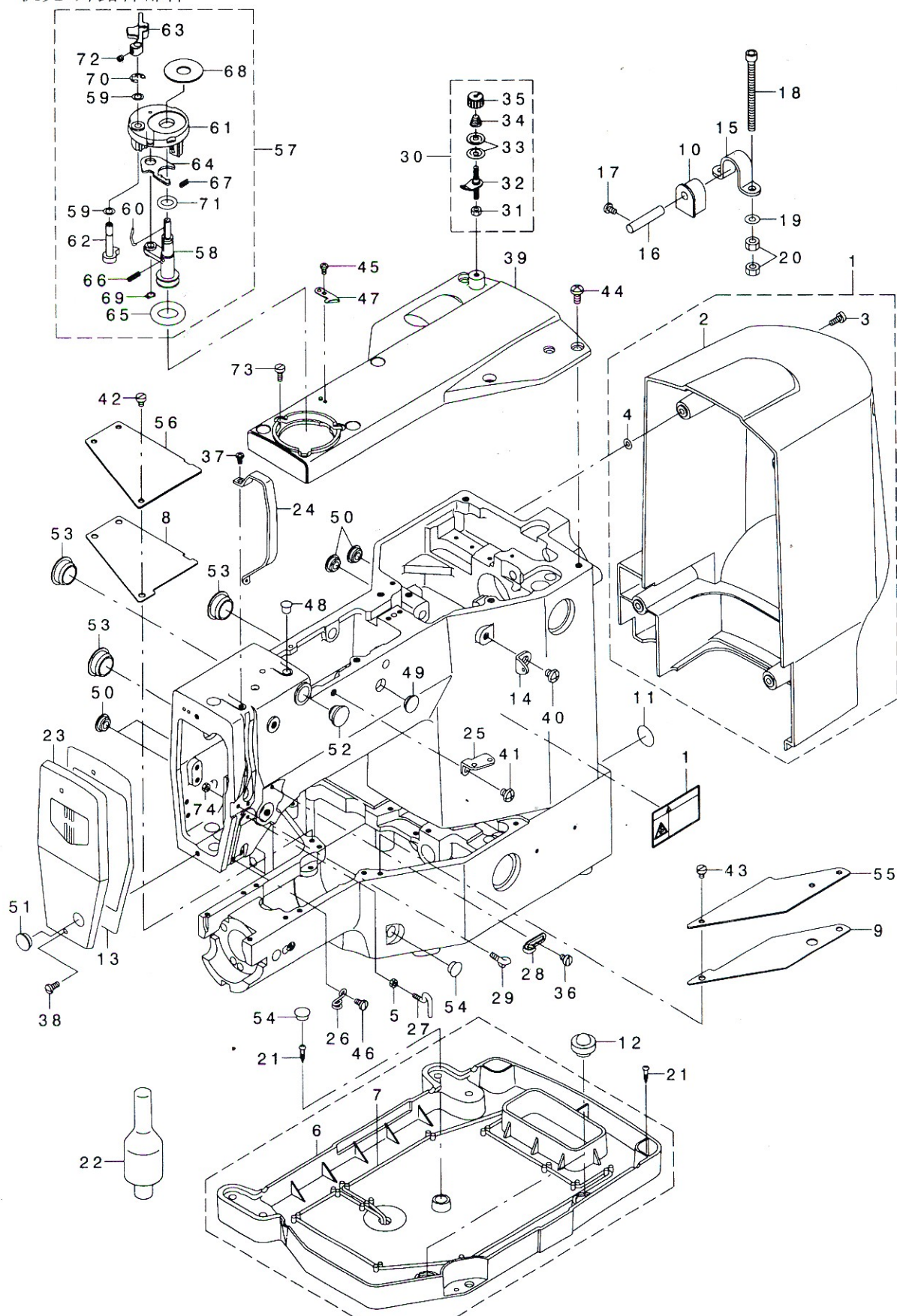
浙江宝石缝纫机股份有限公司
ZHEJIANG GEMSY SEWING MACHINE CO., LTD

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1. FRAME & MISCELLANEOUS COVER COMPONENTS

机壳. 外露件部件

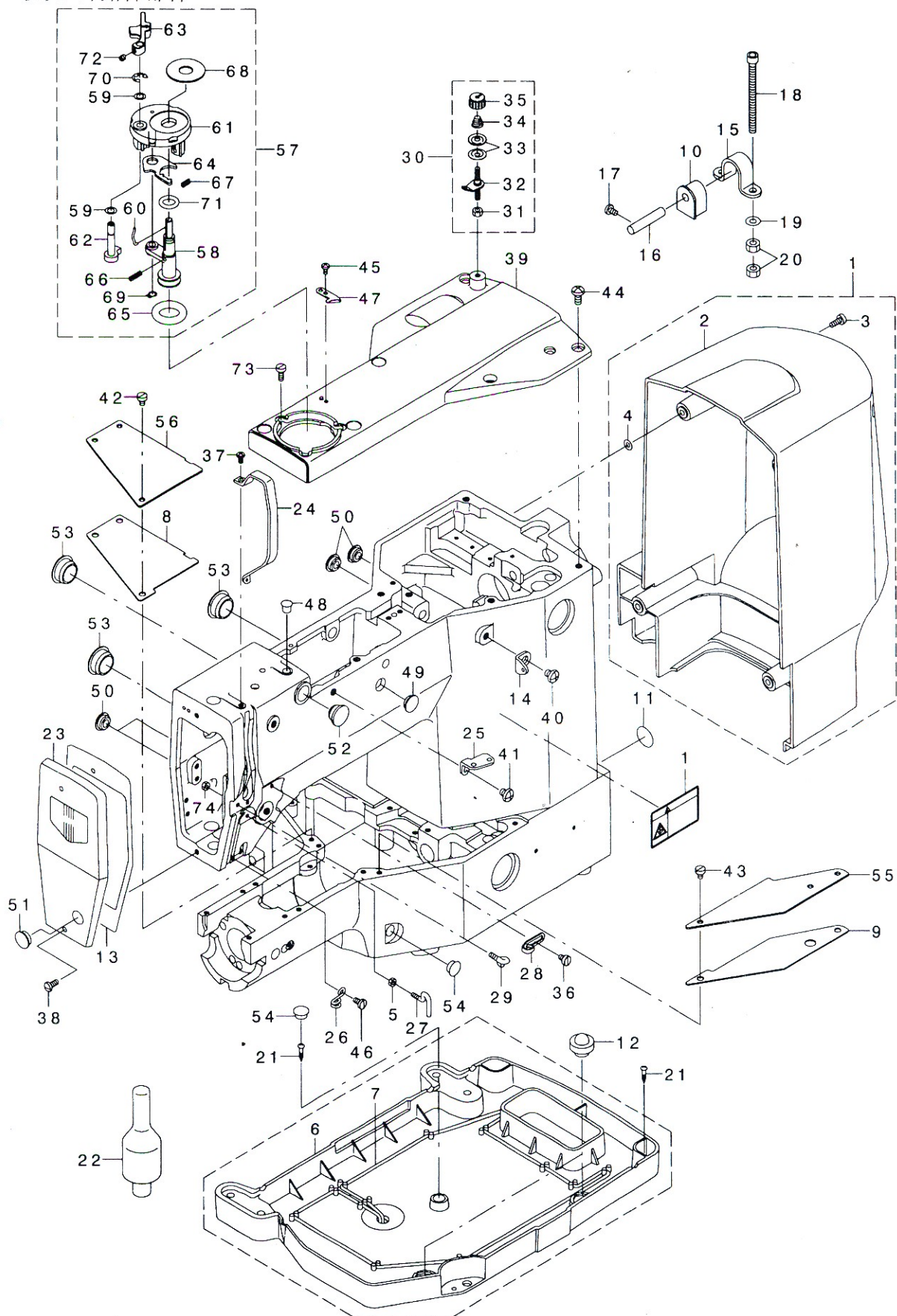


1. 机壳部件 (FRAME&MISCELLANEOUS COVER COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.01-01	安全标签, 3 (小)	SAFETY LABEL,3(SMALL)	1	√	√	√	√	
2	501.01-02	电机盖	MOTOR COVER	1	√	√	√	√	
3	501.01-03	螺钉	SCREW 11/64-40 L=11	4	√	√	√	√	
4	501.01-04	垫片	WASHER	4	√	√	√	√	
5	501.01-05	螺母	NUT 9/64-40	1	√	√	√	√	
6	501.01-06	油盘	OIL PAN	1	√	√	√	√	
7	501.01-07	油线	OIL WICK	1	√	√	√	√	
8	501.01-08	左上盖垫	BED COVER PACKING (LEFT)	1	√	√	√	√	
9	501.01-09	右上盖垫	BED COVER PACKING (RIGHT)	1	√	√	√	√	
10	501.01-10	橡皮胶链	HINGE RUBBER	2	√	√	√	√	
11	501.01-11	底座标牌	GROUND MARK	2	√	√	√	√	
12	501.01-12	机壳支柱	FRAME SUPPORT RUBBER	2	√	√	√	√	
13	501.01-13	面板垫	FACE PACKING	1	√	√	√	√	
14	501.01-14	过线板	THREAD GUIDE NO.1	1	√	√	√	√	
15	501.01-15	底板铰链	BED HINGE	2	√	√	√	√	
16	501.01-16	铰链销	HINGE STUD	2	√	√	√	√	
17	501.01-17	螺钉	SCREW 11/64-40 L=6.5	2	√	√	√	√	
18	501.01-18	螺钉	HEXAGONAL-HOLE BOLT M6 L=75	4	√	√	√	√	
19	501.01-19	垫圈	WASHER	4	√	√	√	√	
20	501.01-20	螺母	NUT M6	8	√	√	√	√	
21	501.01-21	螺钉	SCREW D=3.8L=20	4	√	√	√	√	
22	501.01-22	机头支撑杆	HEAD SUPPORT BAR	1	√	√	√	√	
23	501.01-23	面板组件	FACE COVER ASM.	1	√	√	√	√	
34	501.01-24	挑线杆防护罩	BALANCE COVER	1	√	√	√	√	
25	501.01-25	双眼过线板	THREAD GUIDE PLATE	1	√	√	√	√	
26	501.01-26	机壳过线勾 B	ARM THREAD GUIDE B	1	√	√	√	√	
27	501.01-27	L形过线勾	L-SHAPED THREAD GUIDE A	1	√	√	√	√	
28	501.01-28	过线勾 A	ARM THREAD GUIDE A	1	√	√	√	√	
29	501.01-29	过线勾	THREAD GUIDE	1	√	√	√	√	
30	501.01-30	小夹线器组件	BOBBIN THREAD TENSION ASM.	1	√	√	√	√	
31	501.01-30-01	螺母	NUT 11/64-40	1	√	√	√	√	
32	501.01-30-02	夹线杆组件	BOBBIN THREAD TENSION ROD ASM.	1	√	√	√	√	
33	501.01-30-03	夹线板	THREAD TENSION DISK	2	√	√	√	√	
34	501.01-30-04	夹线簧	CONNECTING ROD SPEING	1	√	√	√	√	
35	501.01-30-05	夹线螺母	THREAD TENSION NUT	1	√	√	√	√	
36	501.01-31	线勾螺钉	SCREW 11/64-40 L=6	1	√	√	√	√	
37	501.01-32	挑线杆防护罩螺钉	SCREW 9/64-40 L=7	2	√	√	√	√	
38	501.01-33	面板螺钉	SCREW 11/64-40 L=10	2	√	√	√	√	
39	501.01-34	上盖	TOP COVER	1	√	√	√	√	

1. FRAME & MISCELLANEOUS COVER COMPONENTS

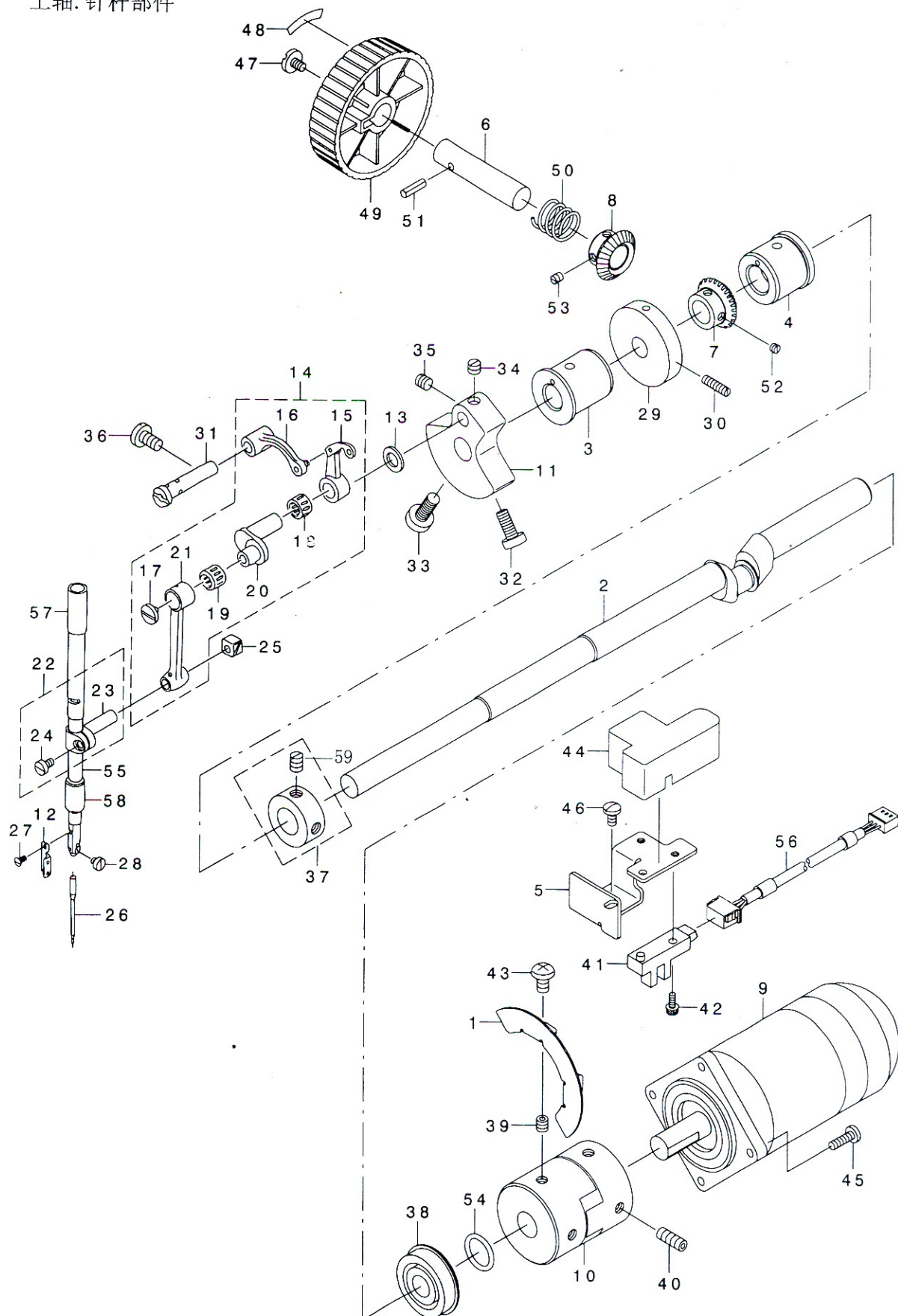
机壳. 外露件部件



40	501.01-35	过线板螺钉	SCREW 15/64-28 L=7	1	√	√	√	√	
41	501.01-36	双眼过线板螺钉	SCREW 15/64-28 L=7	1	√	√	√	√	
42	501.01-37	左上盖板螺钉	SCREW 11/64-40 L=6	3	√	√	√	√	
43	501.01-38	右上盖板螺钉	SCREW 11/64-40 L=6	2	√	√	√	√	
44	501.01-39	上盖螺钉	SCREW 15/64-28 L=12	6	√	√	√	√	
45	501.01-40	割线刀螺钉	SCREW 9/64-40 L=7	1	√	√	√	√	
46	501.01-41	过线勾螺钉	SCREW 11/64-40 L=7.8	1	√	√	√	√	
47	501.01-42	割线刀	THREAD CUTTER	1	√	√	√	√	
48	501.01-43	橡皮塞	RUBBER PLUG	1	√	√	√	√	
49	501.01-44	橡皮塞	RUBBER PLUG D=12.5 L=4	1	√	√	√	√	
50	501.01-45	橡皮塞	RUBBER PLUG D=12.5 L=4	4	√	√	√	√	
51	501.01-46	橡皮塞	RUBBER PLUG D=12.5 L=4	1	√	√	√	√	
52	501.01-47	橡皮塞	RUBBER PLUG	1	√	√	√	√	
53	501.01-48	橡皮塞	RUBBER PLUG	3	√	√	√	√	
54	501.01-49	橡皮塞	RUBBER PLUG	2	√	√	√	√	
55	501.01-50	右上盖	BED COVER (RIGHT)	1	√	√	√	√	
56	501.01-51	左上盖	BED COVER (LEFT)	1	√	√	√	√	
57	501.01-52	绕线器组件	BOBBIN WINDER ASM.	1	√	√	√	√	
58	501.01-52-01	绕线器轴	BOBBIN WINDER SHAFT COMPL.	1	√	√	√	√	
59	501.01-52-02	垫圈	WASHER	1	√	√	√	√	
60	501.01-52-03	锁扣簧	LATCH SPRING	1	√	√	√	√	
61	501.01-52-04	绕线器座	BOBBIN FITTING BASIS COMPL	1	√	√	√	√	
62	501.01-52-05	绕线器凸轮轴组件	BOBBIN CAM SHAFT COMPL	1	√	√	√	√	
63	501.01-52-06	绕线杆	BOBBIN LEVER	1	√	√	√	√	
64	501.01-52-07	调节板	ADJUSTING PLATE	1	√	√	√	√	
65	501.01-52-08	橡皮圈	RUBBER RING	1	√	√	√	√	
66	501.01-52-09	弹簧	SPRING	1	√	√	√	√	
67	501.01-52-10	压簧	PRESSUR FOOT SPRING	1	√	√	√	√	
68	501.01-52-11	衬垫	CUSHION	1	√	√	√	√	
69	501.01-52-12	卡簧	RETAINING RING	1	√	√	√	√	
70	501.01-52-13	卡簧	E-RING	1	√	√	√	√	
71	501.01-52-14	橡皮圈	RUBBER RING	1	√	√	√	√	
72	501.01-52-15	螺钉	SCREW 11/64-40 L=4	1	√	√	√	√	
73	501.01-53	螺钉	SCREW 11/64-40 L=11	3	√	√	√	√	
74	501.01-54	螺母	NUT 9/64-40	1	√	√	√	√	
75	501.01-55	机壳	ARM ASM.	1	√	√	√	√	
76	501.01-56	底板	BED ASM.	1	√	√	√	√	

2. MAIN SHAFT & NEEDLE BAR COMPONENTS

上轴. 针杆部件

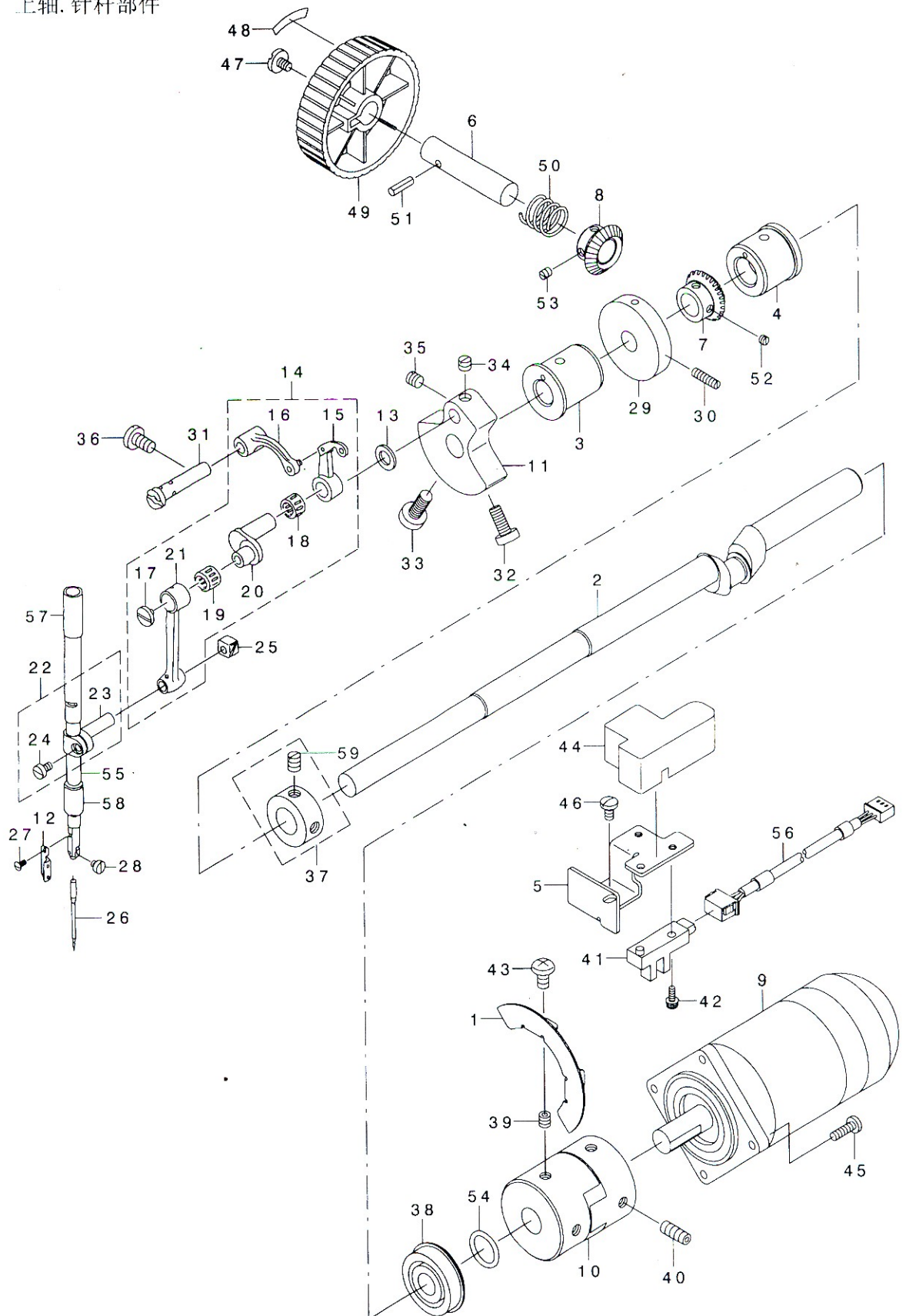


2.上轴、针杆部件(MAIN SHAFT & NEEDLE BAR COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.02-01	主轴传感器板	MAIN SHAFT SLIT PLATE	1	√	√	√	√	
2	501.02-02	主轴	MAIN SHAFT	1	√	√	√	√	
3	501.02-03	主轴前轴套	MAIN SHAFT BUSHING ,FRONT	1	√	√	√	√	
4	501.02-04	主轴中轴套	MAIN SHAFT BUSHING,MIDDLE	1	√	√	√	√	
5	501.02-05	主轴传感器安装座	SENSOR INSTALLING BASE	1	√	√	√	√	
6	501.02-06	手调滑轮轴	HAND PULLEY SHAFT	1	√	√	√	√	
7	501.02-07	手调滑轮齿轮 A	HAND PULLEY GEAR A	1	√	√	√	√	
8	501.02-08	手调滑轮齿轮 B	HAND PULLEY GEAR B	1	√	√	√	√	
9	501.02-09	主电机	MAIN MOTOR	1	√	√	√	√	
10	501.02-10	联轴器组件	COUPLING	1	√	√	√	√	
11	501.02-11	针杆曲柄	COUNTER WEIGHT	1	√	√			
12	501.02-12	针杆过线勾	NEEDLE BAR THREAD GUIDE	1	√		√	√	
13	501.02-13	垫片	NEEDLE ROD CRANK WASHER	1	√	√	√	√	
14	501.02-14	挑线杆组件	LINK BALANCE ASM.	1	√	√	√	√	
15	501.02-14-01	挑线杆	THREAD TAKE-UP LEVER	1	√	√			
16	501.02-14-02	挑线连杆	THREAD TAKE-UP CRANK	1	√	√			
17	501.02-14-03	左旋螺钉	LEFT SCREW	1	√	√	√	√	
18	501.02-14-04	滚针轴承	NEEDLE BUSHING	1	√	√	√	√	
19	501.02-14-05	滚针轴承	NEEDLE DRIVING LEVER BEARING.	1	√	√	√	√	
20	501.02-14-06	挑线曲柄	THREAD TAKE-UP LEVER	1	√	√			
21	501.02-14-07	针杆连杆	NEEDLE BAR CRANK ROD	1	√	√	√	√	
22	501.02-15	针杆接头组件	NEEDLE BAR CONNECTING ASM.	1	√	√	√	√	
23	501.02-15-01	针杆接头	NEEDLE BAR CLAMP	1	√	√	√	√	
24	501.02-15-02	螺钉	SCREW 9/64-40 L=6	1	√	√	√	√	
25	501.02-16	针杆滑块	SQUARE BLOCK	1	√	√	√	√	
26	501.02-17	机针	NEEDLE DP×5 #16	1	√				
27	501.02-18	针杆过线勾螺钉	SCREW 3/32-56 L=4.5	1	√	√	√	√	
28	501.02-19	机针螺钉	SCREW 1/8-44 L=2.9	1	√		√	√	
29	501.02-20	绕线下带轮	BOBBIN WINDER DRIVING WHEEL	1	√	√	√	√	
30	501.02-21	绕线下带轮螺钉	SCREW 11/64-40 L=15.5	2	√	√	√	√	
31	501.02-22	挑线连杆销	BALANCE CRANK PIN	1	√	√	√	√	
32	501.02-23	针杆曲柄螺钉	SCREW 15/64-28 L=14	1	√	√	√	√	
33	501.02-24	针杆曲柄螺钉	SCREW 9-32-28 L=16.5	1	√	√	√	√	
34	501.02-25	挑线曲柄螺钉	SCREW 1/4-40 L=4.5	1	√	√			
35	501.02-26	挑线曲柄螺钉	SCREW 1/4-40 L=6	1	√	√	√	√	
36	501.02-27	挑线连杆销螺钉	SCREW 15/64-28 L=11	1	√	√	√	√	
37	501.02-28	紧圈	THRUST COLLAR ASM. D=14.72 W=12	1	√	√	√	√	
38	501.02-29	主轴后轴承	UPPER SHAFT REAR BEARING	1	√	√	√	√	
39	501.02-30	螺钉	SCREW M6 L=6	2	√	√	√	√	
40	501.02-31	联轴器螺钉	SCREW M6×16	2	√	√	√	√	
41	501.02-32	主轴传感器	PHOTO SENSOR	1	√	√	√	√	
42	501.02-33	主轴传感器螺钉	SCREW M4 L=12	1	√	√	√	√	

2. MAIN SHAFT & NEEDLE BAR COMPONENTS

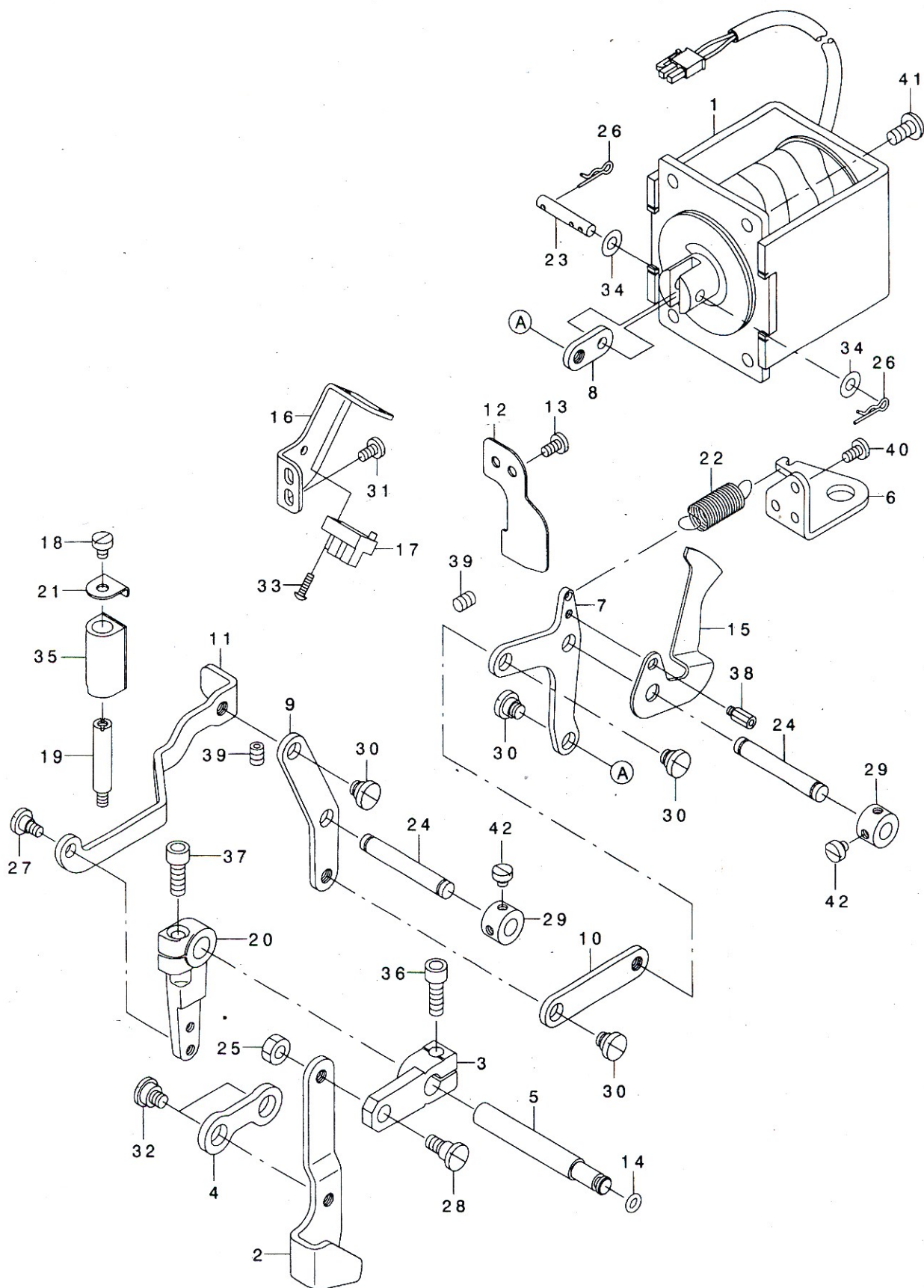
上轴, 针杆部件



43	501.02-34	螺钉	SCREW	2	√	√	√	√	
44	501.02-35	主轴传感器盖	MAIN SHAFT SENSOR COVER	1	√	√	√	√	
45	501.02-36	主电机螺钉	SCREW 11/64-40 L=14	4	√	√	√	√	
46	501.02-37	主轴传感器安装座螺钉	SCREW 11/64-40 L=7.8	1	√	√	√	√	
47	501.02-38	手调轮定位螺钉	HANDWHEEL SETSCREW M6	1	√	√	√	√	
48	501.02-39	手轮标签	REVOLVING DIRECTION LABEL	1	√	√	√	√	
49	501.02-40	手轮	POLLEY	1	√	√	√	√	
50	501.02-41	弹簧	SPRING	1	√	√	√	√	
51	501.02-42	弹簧销	SPRING PIN 4×14	1	√	√	√	√	Φ4×14
52	501.02-43	齿轮螺钉	SCREW 11/64-40 L=2.8	2	√	√	√	√	
53	501.02-44	齿轮螺钉	SCREW 11/64-40 L=2.8	2	√	√	√	√	
54	501.02-45	橡皮圈	RUBBER RING	1	√	√	√	√	
55	501.02-46	针杆	NEEDLE BAR	1	√		√	√	
56	501.02-47	上轴传感器电缆	UPPER SHAFT SENSOR CABLE ASM.	1	√	√	√	√	
57	501.02-48	针杆上套筒	NEEDLE ROD METAL	1	√	√	√	√	
58	501.02-49	针杆下套筒	NEEDLE ROD LOWER METAL	1	√	√	√	√	
59	501.02-50	挡圈螺钉	SCREW	2	√	√	√	√	

3. PRESSER LIFTER COMPONENTS

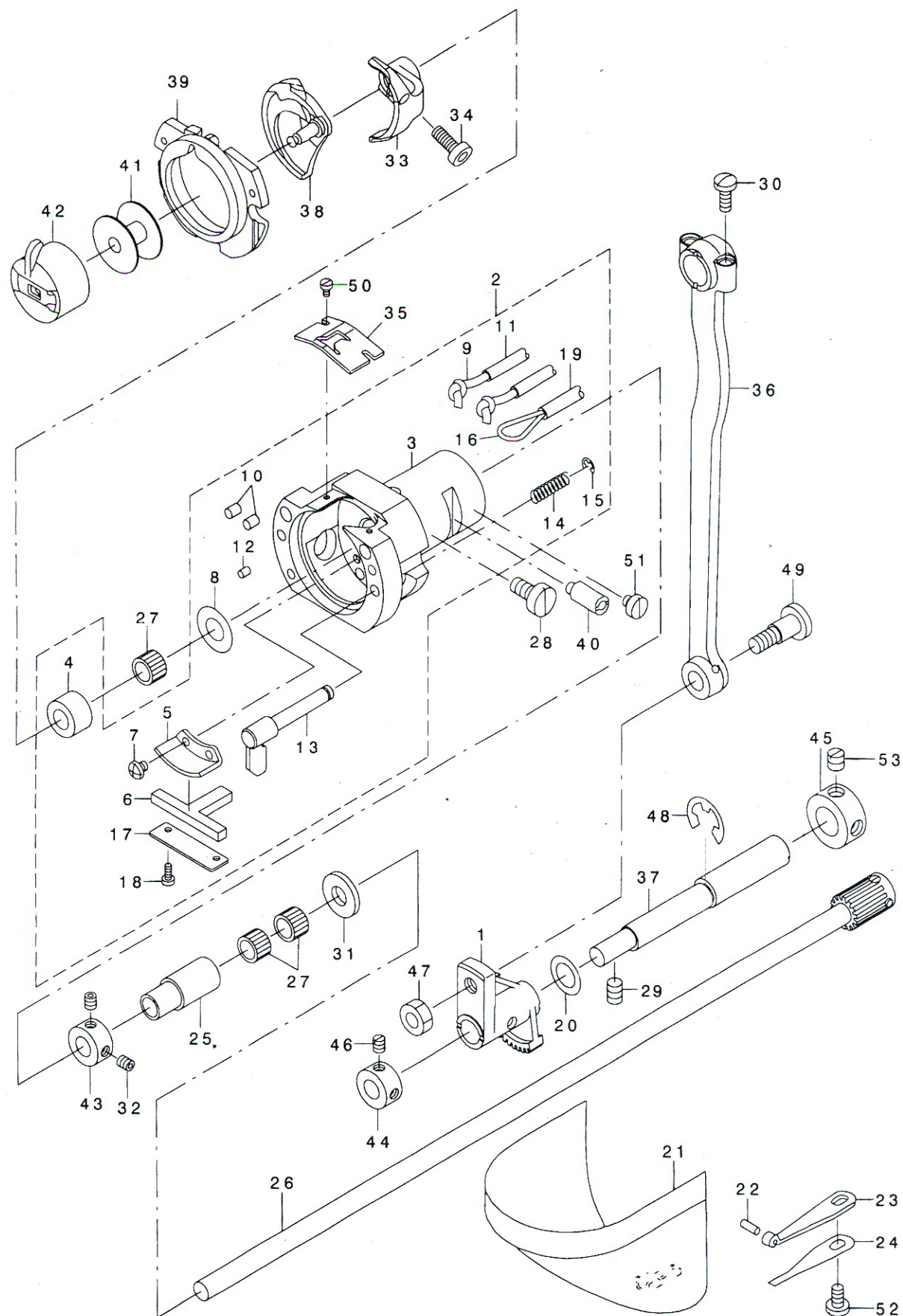
压脚提升部件



3.压脚提升部件（PRESSER LIFTER COMPONENTS）

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.03-01	压脚提升电磁铁	PRESSER LIETING SOLENOID ASM.	1	√	√	√	√	
2	501.03-02	压脚启动板	LOWERING FOOT	1	√	√	√	√	
3	501.03-03	压脚启动板曲柄	LOWERING ASM.	1	√	√	√	√	
4	501.03-04	连杆	CONNECTING LINK	1	√	√	√	√	
5	501.03-05	连接轴	CONNECTING SHAFT	1	√	√	√	√	
6	501.03-06	回复弹簧勾	RETURN SPRING HOOK	1	√	√	√	√	
7	501.03-07	连接杆D	LINK D	1	√	√	√	√	
8	501.03-08	电磁铁连杆	SOLENOID LINK	1	√	√	√	√	
9	501.03-09	连杆B	LINK B	1	√	√	√	√	
10	501.03-10	连杆C	LINK C	1	√	√	√	√	
11	501.03-11	连杆A	LINK A	1	√	√	√	√	
12	501.03-12	盖板	PLATE	1	√	√	√	√	
13	501.03-13	盖板螺钉	SCREW 11/64-40 L=7.8	2	√	√	√	√	
14	501.03-14	O型圈	RUBBER RING	1	√	√	√	√	
15	501.03-15	压脚传感器板	PRESSER SENSOR SLIT	1	√	√	√	√	
16	501.03-16	传感器安装板	SENSOR INSTALLING PLATE	1	√	√	√	√	
17	501.03-17	传感器	PHOTO SENSOR	1	√	√	√	√	
18	501.03-18	螺钉	SCREW 11/64-40 L=6	1	√	√	√	√	
19	501.03-19	油泵支柱	OIL PUMP SUPPORT	1	√	√	√	√	
20	501.03-20	连接臂	CONNECTING ARM	1	√	√	√	√	
21	501.03-21	挡块垫圈	STOPPER RUBBER SET WASHER	1	√	√	√	√	
22	501.03-22	拉簧	SPRING	1	√	√	√	√	
23	501.03-23	连杆销	MAGNET PIN	1	√	√	√	√	
24	501.03-24	压脚座轴	SHAFT BLOCK SHAFT	2	√	√	√	√	
25	501.03-25	螺母	NUT 15/64-28	1	√	√	√	√	
26	501.03-26	开口销	PIN	2	√	√	√	√	
27	501.03-27	铰链螺钉	HINGE SCREW D=6.35 H=3.9	1	√	√	√	√	
28	501.03-28	铰链螺钉	HINGE SCREW D=7.94 H=6	1	√	√	√	√	
29	501.03-29	挡圈	THRUST COLLAR ASM.D=7.94 W=10	2	√	√	√	√	
30	501.03-30	铰链螺钉	HINGE SCREW D=8 H=3.4	4	√	√	√	√	
31	501.03-31	传感器安装板螺钉	SCREW 11/64-40 L=7.8	2	√	√	√	√	
32	501.03-32	铰链螺钉	HINGE SCREW D=10 H=4	2	√	√	√	√	
33	501.03-33	螺钉	SCREW M3×12	1	√	√	√	√	
34	501.03-34	垫圈	WASHER 5.6×12×0.8	2	√	√	√	√	
35	501.03-35	压脚提升橡皮挡块	PRESSER LIFTING STOPPER RUBBER	1	√	√	√	√	
36	501.03-36	压脚启动板曲柄螺钉	SCREW M6 L=18	1	√	√	√	√	
37	501.03-37	连接臂螺钉	SCREW M6 L=18	1	√	√	√	√	
38	501.03-38	柱头螺栓	STUD	1	√	√	√	√	
39	501.03-39	螺钉	SCREW 15/64-28 L=8	2	√	√	√	√	
40	501.03-40	螺钉	SCREW 11/64-40 L=7.8	2	√	√	√	√	
41	501.03-41	螺钉	SCREW 15/64-28 L=12	4	√	√	√	√	
42	501.03-42	挡圈螺钉	SCREW	4	√	√	√	√	

4. SHUTTLE DRIVER SHAFT COMPONENTS 下轴部件

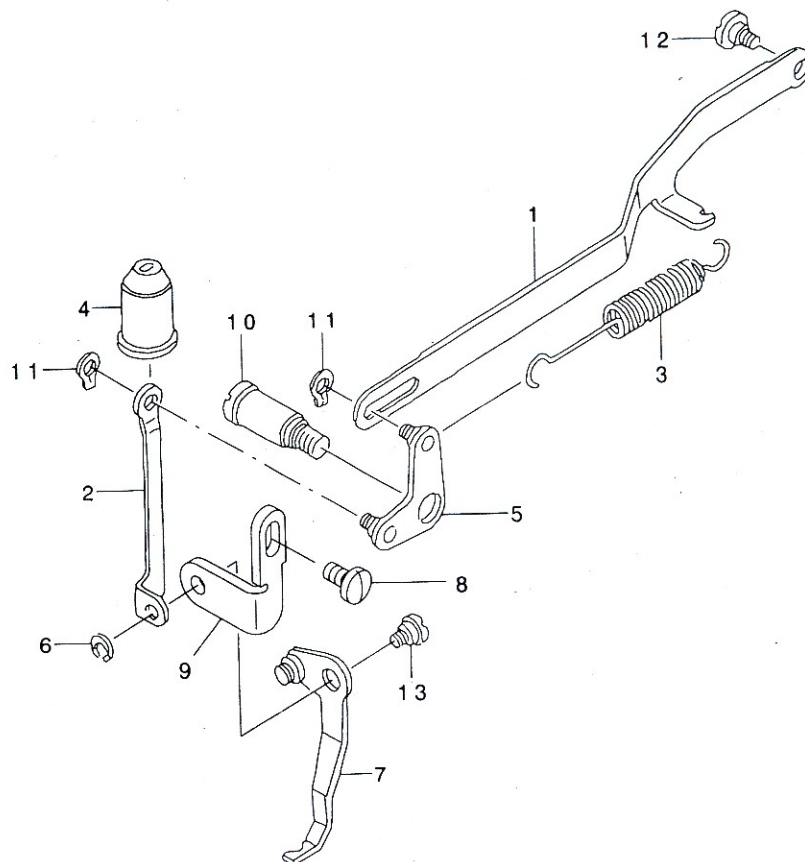


4.下轴部件 (SHUTTLE DRIVER SHAFT COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.04-01	摆动齿轮	OSCILLATOR	1	✓	✓	✓	✓	
2	501.04-02	旋梭组件	SHUTTLE ASM.	1	✓	✓	✓	✓	
3	501.04-02-01	梭床体	AHUTTLE	1	✓	✓	✓	✓	
4	501.04-02-02	衬套	SHUTTLE NEEDLE OUTER RING	1	✓	✓	✓	✓	
5	501.04-02-03	旋梭润滑板	SHUTTLE LUBRICATING PLATE	1	✓	✓	✓	✓	
6	501.04-02-04	油毡	SHUTTLE ONCE THROUGH OIL FELT	1	✓	✓	✓	✓	
7	501.04-02-05	螺钉	SCREW 9/64-40 L=4	1	✓	✓	✓	✓	
8	501.04-02-06	垫圈	WASHER 9.5×14, 8×2.6	1	✓	✓	✓	✓	
9	501.04-02-07	油芯	OIL WICK	1.06	✓	✓	✓	✓	
10	501.04-02-08	油毡	SHUTTLE OIL FELT, A	2	✓	✓	✓	✓	
11	501.04-02-09	油管	VINYL POPE	0.66	✓	✓	✓	✓	
12	501.04-02-10	油毡	SHUTTLE OIL FELT, B	1	✓	✓	✓	✓	
13	501.04-02-11	梭床压板组件	INNER HOOK PRESSER ASM.	2	✓	✓	✓	✓	
14	501.04-02-12	弹簧	INNER HOOK PRESSER SPRING	2	✓	✓	✓	✓	
15	501.04-02-13	卡簧	E-RING 3	2	✓	✓	✓	✓	
16	501.04-02-14	油芯	OIL WICK	0.43	✓	✓	✓	✓	
17	501.04-02-15	油毡压板	ONCE THROUGH OIL FELT PRESSER	1	✓	✓	✓	✓	
18	501.04-02-16	螺钉	SCREW 3/32-56 L=3.5	2	✓	✓	✓	✓	
19	501.04-02-17	油管	OIL TUBE	0.19	✓	✓	✓	✓	
20	501.04-02-18	垫圈	WASHER	1	✓	✓	✓	✓	
21	501.04-03	罩壳	CYLINDER ARM CAP	1	✓	✓	✓	✓	
22	501.04-04	压簧销	HOOK COVER PRESSER SPRING PIN	1	✓	✓	✓	✓	
23	501.04-05	压簧A	HOOK COVER PRESSER SPRING A	1	✓	✓	✓	✓	
24	501.04-06	压簧B	HOOK COVER PRESSER SPRING B	1	✓	✓	✓	✓	
25	501.04-07	下轴后套	LOWER SHAFT REAR METAL	1	✓	✓	✓	✓	
26	501.04-08	齿轮轴组件	LOWER SHAFT GEAR A ASM.	1	✓	✓	✓	✓	
27	501.04-09	滚针轴承	BEARING(A)	3	✓	✓	✓	✓	
28	501.04-10	旋床体螺钉	SCREW 15/64-28 L=11.5	1	✓	✓	✓	✓	
29	501.04-11	摆动齿轮轴螺钉	SCREW 15/64-28 L=8	2	✓	✓	✓	✓	
30	501.04-12	摆动连杆螺钉	SCREW 11/64-40 L=10.5	2	✓	✓	✓	✓	
31	501.04-13	下轴垫圈	LOWER SHAFT THRUST WASHER	1	✓	✓	✓	✓	
32	501.04-14	挡圈螺钉	SCREW	2	✓	✓	✓	✓	
33	501.04-15	旋梭驱动器	SHUTTLE DRIVER	1	✓	✓	✓	✓	
34	501.04-16	螺钉	SCREW 3/16-28 L=12.0	1	✓	✓	✓	✓	
35	501.04-17	旋梭分线板	SHUTTLE UPPER SPRING	1	✓	✓			
36	501.04-18	摆杆连杆	CRANK POD	1	✓	✓	✓	✓	
37	501.04-19	摆动齿轮轴	OSCILLATING ECCENTRIC SHAFT	1	✓	✓	✓	✓	
38	501.04-20	摆梭	INNER HOOK	1	✓		✓	✓	
39	501.04-21	梭床组件	INNER HOOK PRESSER ASM.	1	✓				
40	501.04-22	旋梭调节轴	SHUTTLE RACE ADJUSTING SHAFT	1	✓	✓	✓	✓	
41	501.04-23	梭心	BOBBIN	1	✓	✓	✓	✓	
42	501.04-24	梭心套组件	BIBBIN CASE ASM.(RACING PREVE)	1	✓	✓	✓	✓	
43	501.04-25	紧圈	THRUST COLLAR ASM.D=8.0 W=8	1	✓	✓	✓	✓	
44	501.04-26	紧圈	THRUST COLLAR	1	✓	✓	✓	✓	
45	501.04-27	紧圈	THRUST COLLAR ASM. D=12 W=10	1	✓	✓	✓	✓	
46	501.04-28	螺钉	SCREW 11/64-40 L=4.5	2	✓	✓	✓	✓	
47	501.04-29	螺母	NUT 1/4-40	1	✓	✓	✓	✓	
48	501.04-30	卡簧	E-RING 9	1	✓	✓	✓	✓	
49	501.04-31	轴位螺钉	HINGE SCREW D=8 H=10.2	1	✓	✓	✓	✓	
50	501.04-32	旋梭分线板螺钉	SCREW 3/32-56 L=3.5	2	✓	✓	✓	✓	
51	501.04-33	螺钉	SCREW 11/64-40 L=4.3	1	✓	✓	✓	✓	
52	501.04-34	压簧螺钉	SCREW 11/64-40 L=7.8	1	✓	✓	✓	✓	
53	501.04-35	挡圈螺钉	SCREW	2	✓	✓	✓	✓	

5. WIPER MECHANISM COMPONENTS

拔线部件

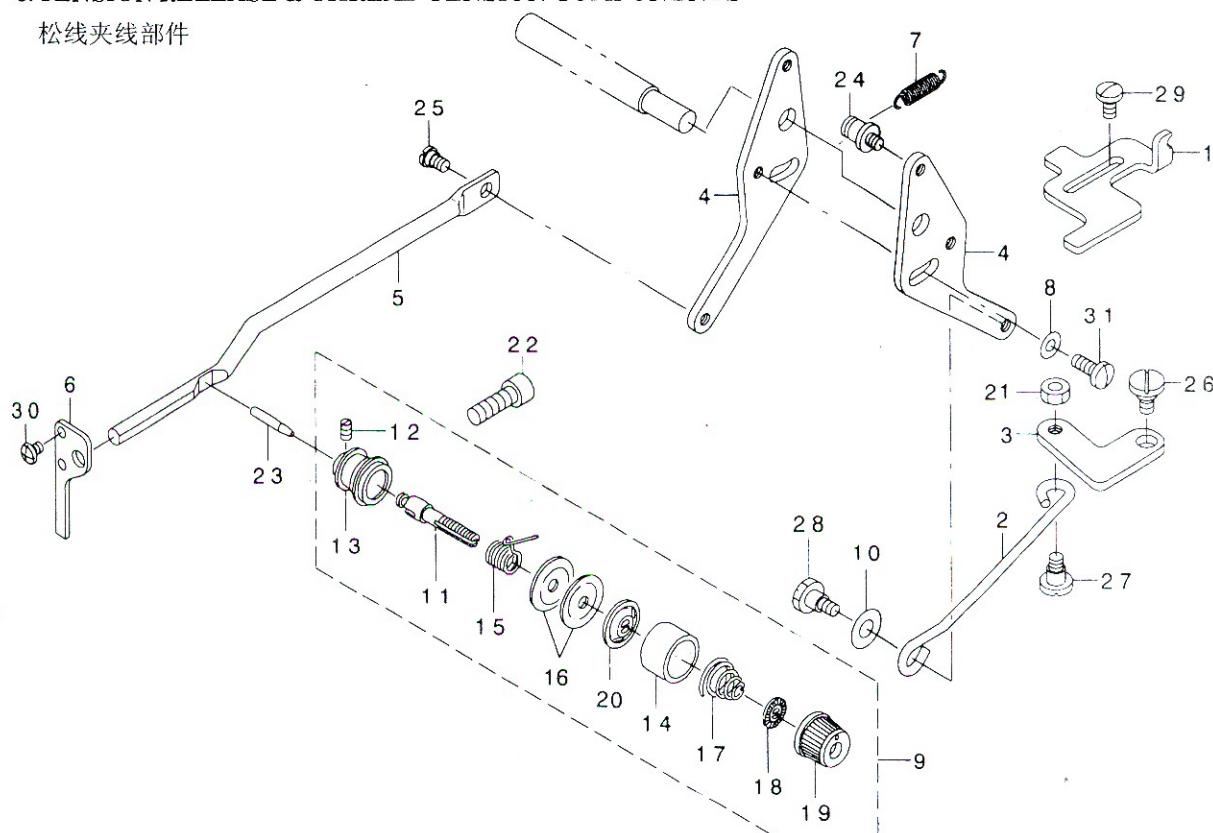


5. 拔线部件 (WIPER MECHANISM COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.05-01	拔线连杆	WIPER CONNECTING LINK	1	✓	✓	✓	✓	
2	501.05-02	拔线连接板	WIPER CONNECTING PLATE	1	✓	✓	✓	✓	
3	501.05-03	弹簧	SPRING	1	✓	✓	✓	✓	
4	501.05-04	挡油盖	OIL SHIELD CAP	1	✓	✓	✓	✓	
5	501.05-05	拔线连接螺钉板	WIPER CONNECTING SCREW	1	✓	✓	✓	✓	
6	501.05-06	卡簧	SMAP RING	1	✓	✓	✓	✓	
7	501.05-07	拔线器组件	WIPER ASM	1	✓		✓	✓	
8	501.05-08	螺钉	SCREW 11/64-40 L=7.8	1	✓	✓	✓	✓	
9	501.05-09	拔线器底板	WIPER BASE PLATE	1	✓	✓	✓	✓	
10	501.05-10	拔线连接螺钉	WIPER CONNECTING SCREW	1	✓	✓	✓	✓	
11	501.05-11	卡簧	RETAINING RING 4.7	2	✓	✓	✓	✓	
12	501.05-12	轴位螺钉	HINGE SCREW D=5.3 H=2.2	1	✓	✓	✓	✓	
13	501.05-13	轴位螺钉	HINGE SCREW D=6.35 H=2.1	1	✓	✓	✓	✓	

6. TENSION RELEASE & THREAD TENSION COMPONENTS

松线夹线部件

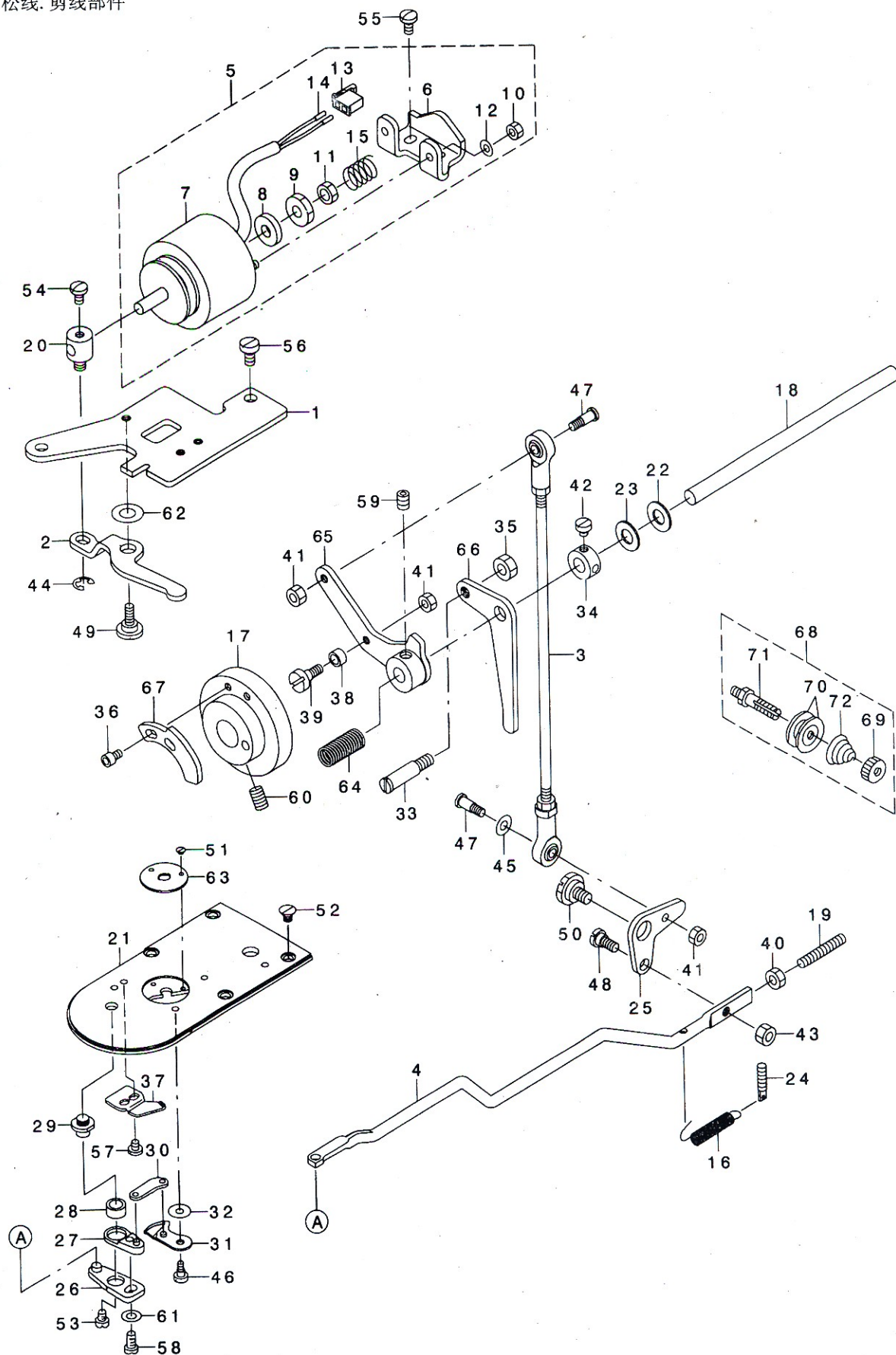


6.松线夹线部件(TENSION RELEASE & TENSION COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.06-01	限位器	STOPPER	1	√	√	√	√	
2	501.06-02	拉杆	CONNECTING BAR	1	√	√	√	√	
3	501.06-03	松线板	TENSION RELEASE LINK	1	√	√	√	√	
4	501.06-04	松线调节器组件	TENSION RELEASE ADJUSTING ARM	2	√	√	√	√	
5	501.06-05	松线杆	TENSION RELEASE BAR	1	√	√	√	√	
6	501.06-06	支撑板	THREAD TENSION ARM.	1	√	√	√	√	
7	501.06-07	拉簧	PRESSURE SPRING	1	√	√	√	√	
8	501.06-08	垫圈	WASHER 4.8×11.5×2	1	√	√	√	√	
9	501.06-09	夹线器组件	THREAD TENSION ASM.B	1	√	√	√	√	
10	501.06-09-01	垫圈	WASHER 6.5×11×1	1	√	√	√	√	
11	501.06-09-02	线器螺钉	SECOND THREAD TENSION ROD	1	√	√	√	√	
12	501.06-09-03	夹线座螺钉	SCREW 9/64-40 L=5.9	1	√	√	√	√	
13	501.06-09-04	夹线座	THREAD TENSION ROD,LARGE	1	√	√	√	√	
14	501.06-09-05	夹线套	THREAD TENSION DISK PRESSER	1	√	√	√	√	
15	501.06-09-06	挑线簧	THREAD TAKE-UP SPRING	1	√		√	√	
16	501.06-09-07	火线板	THREAD TENSION DISK	2	√	√	√	√	
17	501.06-09-08	夹线簧	THREAD TENSION SPRING	1	√		√	√	
18	501.06-09-09	止动板	ROTATING STOPPER	1	√	√	√	√	
19	501.06-09-10	夹线螺母	THREAD TENSION NUT	1	√	√	√	√	
20	501.06-09-11	夹线压盘	THREAD TENSION DISK PRESSER	1	√	√	√	√	
21	501.06-10	螺母	NUT 3/16-28	1	√	√	√	√	
22	501.06-11	螺钉	SCREW 15/64-28 L=18	1	√	√	√	√	
23	501.06-12	松线销	TENSION RELEASE P N	1	√	√	√	√	
24	501.06-13	拉簧螺钉	SUSPENSION SCREW	1	√	√	√	√	
25	501.06-14	轴位螺钉	HINGE SCREW D=5.3 H=2.2	1	√	√	√	√	
26	501.06-15	轴位螺钉	HINGE SCREW	1	√	√	√	√	
27	501.06-16	轴位螺钉	HINGE SCREW D=6.35 H=3.9	1	√	√	√	√	
28	501.06-17	轴位螺钉	HINGE SCREW D=6.35 H=4.8	1	√	√	√	√	
29	501.06-18	螺钉	SCREW 11/64-40 L=8	2	√	√	√	√	
30	501.06-19	支撑板螺钉	SCREW 9/64-40 L=5	2	√	√	√	√	
31	501.06-20	螺钉	SCREW	1	√	√	√	√	

7. TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

松线. 剪线部件

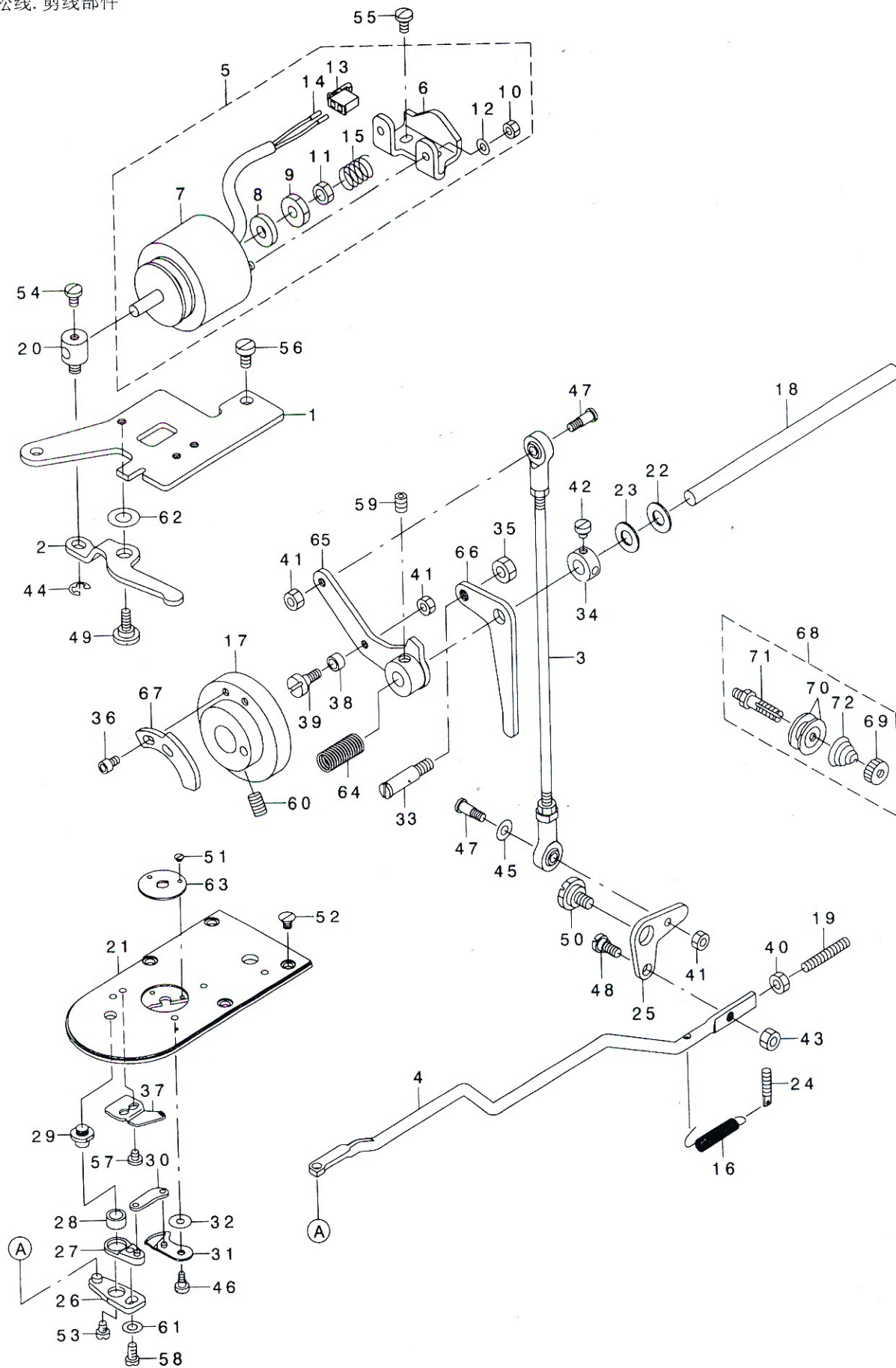


7.松线、自动剪线部件(TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.07-01	凸轮从动限位器	CAM FOLLOWER STOPPER	1	√	√	√	√	
2	501.07-02	电磁柄	SOLENOID ARM	1	√	√	√	√	
3	501.07-03	连杆	CONNECTING ROD	1	√	√	√	√	
4	501.07-04	剪线拉杆	CONNECTING BAR	1	√	√	√	√	
5	501.07-05	电磁剪线器组件	THREAD TRIMMING SOLENOID ASM.	1	√	√	√	√	
6	501.07-06	电磁安装座	SOLENOID INSTALLING BASE	1	√	√	√	√	
7	501.07-07	剪线电磁铁	SOLENOID FOR THREAD TRIMMING	1	√	√	√	√	
8	501.07-08	电磁剪线器橡皮	SOLENLID RUBBER	1	√	√	√	√	
9	501.07-09	螺母	NUT	1	√	√	√	√	
10	501.07-10	螺母	NUT M4	2	√	√	√	√	
11	501.07-11	螺母	NUT 1/4-40	1	√	√	√	√	
12	501.07-12	垫圈	WASHER 4.5×8×0.5	2	√	√	√	√	
13	501.07-13	尼龙插头	2-POLE NYLON PLUG	1	√	√	√	√	
14	501.07-14	电线	PIN CONTACT	2	√	√	√	√	
15	501.07-15	弹簧	SPRING	1	√	√	√	√	
16	501.07-16	剪线拉杆簧	THREAD TRIM LINK SPRING	1	√	√	√	√	
17	501.07-17	剪线凸轮	THREAD TEIMMER CAM	1	√	√	√	√	
18	501.07-18	剪线轴	THREAD TRIMMER SHAFT	1	√	√	√	√	
19	501.07-19	螺钉	SCREW M5 L=30	1	√	√	√	√	
20	501.07-20	接头	SOLENOID PIN	1	√	√	√	√	
21	501.07-21	针板	NEEDLE PLATE	1	√	√	√	√	
22	501.07-22	针杆曲柄垫圈	NEEDLE ROD CRANK WASHER	1	√	√	√	√	
23	501.07-23	垫圈	CLOTH PLATE WASHER	1	√	√	√	√	
24	501.07-24	拉簧螺钉	TENSION SPRING ADJUSTING SCREW	1	√	√	√	√	
25	501.07-25	剪线连杆	THREAD TRIMMER LINK	1	√	√	√	√	
26	501.07-26	剪线杠杆组件(大)	THREAD CUTTER LEVER ASM.,LARGE	1	√	√	√	√	
27	501.07-27	剪线杠杆组件(小)	THREAD CUTTER LEVER ASM.,SMALL	1	√	√	√	√	
28	501.07-28	剪线杠杆套	THREAD CUTTING LEVER RING	1	√	√	√	√	
29	501.07-29	剪线杠杆轴	THREAD CUTTER LEVER SHAFT	1	√	√	√	√	
30	501.07-30	动刀连杆	MOVING KNIFE LINK	1	√	√	√	√	
31	501.07-31	动刀组件	MOVING KNIFE ASM.	1	√	√	√	√	
32	501.07-32	动刀垫圈 A	MOVING KNIFE WASHER A	1	√	√	√	√	
33	501.07-33	松线臂销	TENSION RELEASE ARM PIN	1	√	√	√	√	
34	501.07-34	挡圈	THRUST COLLAR D=8.0 W=8	1	√	√	√	√	
35	501.07-35	螺母	NUT 15/64-28	1	√	√	√	√	
36	501.07-36	松线板螺钉	SCREW M4 L=6	2	√	√	√	√	
37	501.07-37	固定刀	FIXING KNIFE	1	√	√	√	√	
38	501.07-38	滚柱	ROLLER	1	√	√	√	√	
39	501.07-39	滚销	ROLLER SHAFT	1	√	√	√	√	
40	501.07-40	螺母	NUT M5	1	√	√	√	√	
41	501.07-41	螺母	NUT 11/64-40	3	√	√	√	√	
42	501.07-42	挡圈螺钉	SCREW	2	√	√	√	√	
43	501.07-43	螺母	NUT 3/16-28	1	√	√	√	√	

7. TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

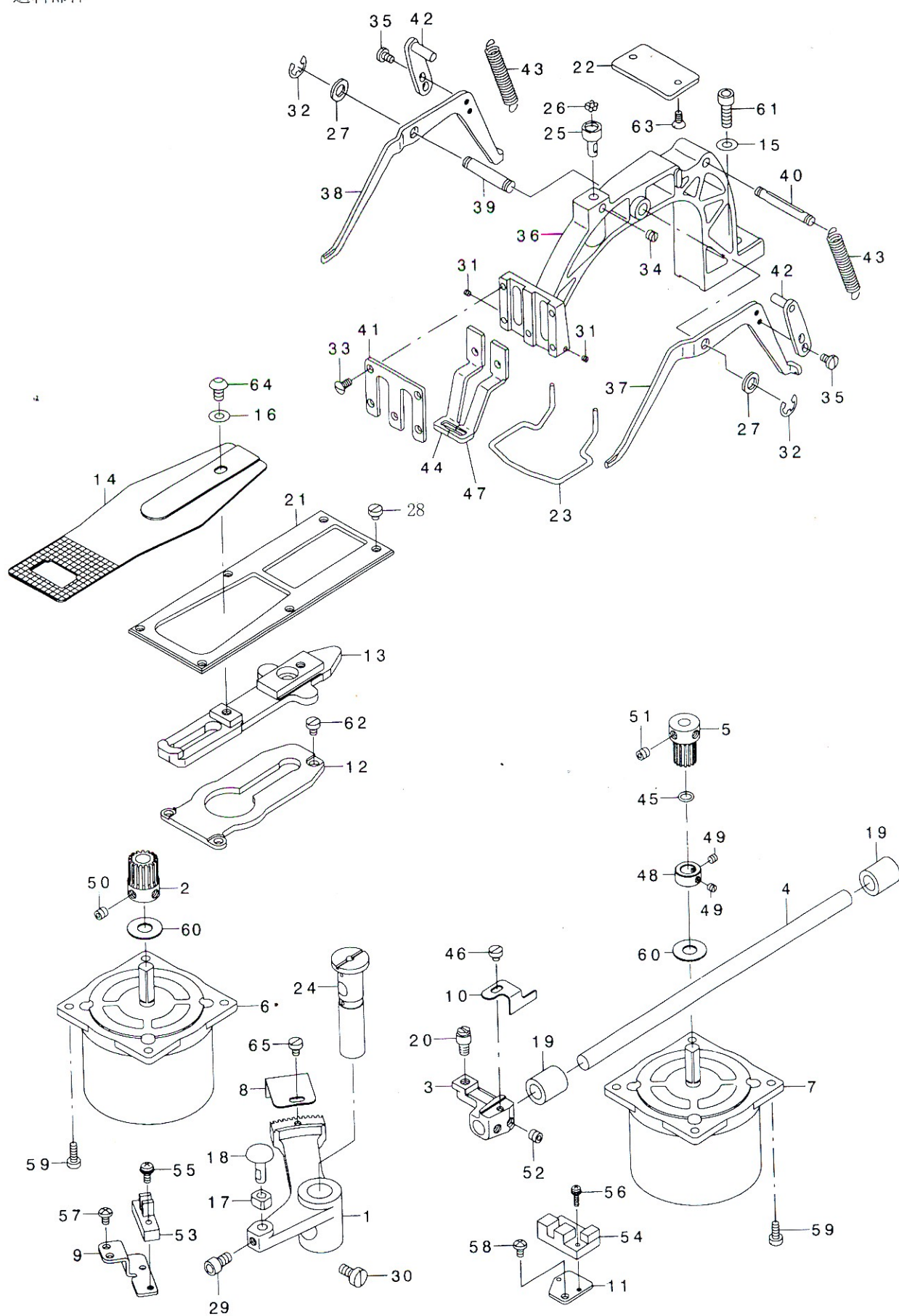
松线. 剪线部件



44	501.07-44	卡簧	E-RING	1	✓	✓	✓	✓	
45	501.07-45	垫圈	WASHER 5×10.5×1	1	✓	✓	✓	✓	
46	501.07-46	轴位螺钉	HINGE SCREW D=5.0 H=0.9	1	✓	✓	✓	✓	
47	501.07-47	轴位螺钉	HINGE SCREW D=5 H=8	2	✓	✓	✓	✓	
48	501.07-48	轴位螺钉	HINGE SCREW D=6.5 H=3	1	✓	✓	✓	✓	
49	501.07-49	轴位螺钉	HINGE SCREW D=7.94 H=3.1	1	✓	✓	✓	✓	
50	501.07-50	轴位螺钉	HINGE SCREW H=11 W=3	1	✓	✓	✓	✓	
51	501.07-51	导线板螺钉	SCREW 3/32-56 L=2.2	2	✓	✓	✓	✓	
52	501.07-52	针板螺钉	SCREW 11/64-40 L=4.0	4	✓	✓	✓	✓	
53	501.07-53	螺钉	SCREW 11/64-40 L=4.0	1	✓	✓	✓	✓	
54	501.07-54	螺钉	SCREW 11/64-40 L=7	1	✓	✓	✓	✓	
55	501.07-55	磁铁安装座螺钉	SCREW 11/64-40 L=7.8	2	✓	✓	✓	✓	
56	501.07-56	凸轮从动限位器螺钉	SCREW 3/16-28 L=9	2	✓	✓	✓	✓	
57	501.07-57	固定刀螺钉	SCREW 9/64-40 L=3.5	2	✓	✓	✓	✓	
58	501.07-58	螺钉	SCREW 11/64-40 L=7	1	✓	✓	✓	✓	
59	501.07-59	凸轮从动器螺钉	SCREW 15/64-40 L=8	1	✓	✓	✓	✓	
60	501.07-60	剪线凸轮螺钉	SCREW	2	✓	✓	✓	✓	
61	501.07-61	垫圈	WASHER	1	✓	✓	✓	✓	
62	501.07-62	垫圈	WASHER	1	✓	✓	✓	✓	
63	501.07-63	导向板	NEEDLE HOLE GUIDE	1	✓				
64	501.07-64	离合杆弹簧	TRIPPING LEVER TENSION SPRING	1	✓	✓	✓	✓	
65	501.07-65	凸轮从动器组件	CAM FOLLOWER ASM.	1	✓	✓	✓	✓	
66	501.07-66	松线臂	THREAD RELEASE ARM.	1	✓	✓	✓	✓	
67	501.07-67	松线板	TENSION RELEASE NOTCH	1	✓	✓	✓	✓	
68	501.07-68	夹线器组件 A	FIRST THREAD TENSION ASM.A	1	✓	✓	✓	✓	
69	501.07-69	夹线螺母	TENSION NUT,A	1	✓	✓	✓	✓	
70	501.07-70	夹线板	THREAD TENSION DISK	2	✓	✓	✓	✓	
71	501.07-71	夹线螺钉	THREAD TENSION ROD	1	✓	✓	✓	✓	
72	501.07-72	夹线簧	FIRST THREAD TENSION SPRING	1	✓	✓	✓	✓	

8. FEED MECHANISM COMPONENTS

送料部件

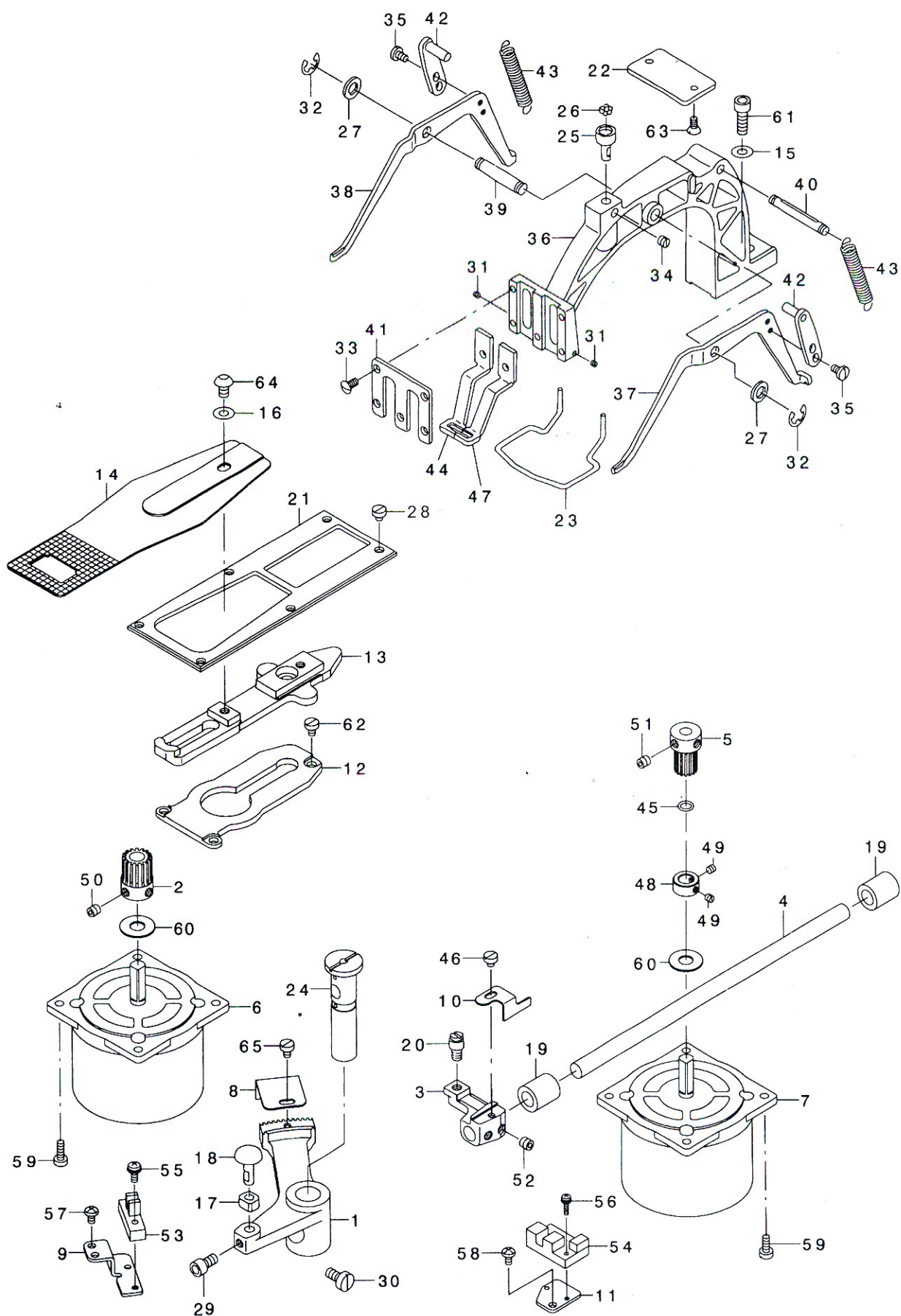


8.送料部件(FEED MECHANISM COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.08-01	横向送布驱动臂	CROSSFEED ARM.	1	√	√	√	√	
2	501.08-02	横向步进电机齿轮	CROSSFEED GEAR	1	√	√	√	√	
3	501.08-03	纵向送布驱动曲柄	LENGTHWISE FEED ARM.	1	√	√	√	√	
4	501.08-04	纵向送布驱动轴	LENGTHWISE FEED SHAFT	1	√	√	√	√	
5	501.08-05	纵向送布驱动齿轮	LENGTHWISE FEED GEAR	1	√	√	√	√	
6	501.08-06	横向步进电机	X FEED STEPPING MOTOR	1	√	√	√	√	
7	501.08-07	纵向步进电机	Y FEED STEPPING MOTOR	1	√	√	√	√	
8	501.08-08	横向送布传感器板	CROSSFEED SENSOR SLIT	1	√	√	√	√	
9	501.08-09	横向传感器安装座	SENSOR INSTALLING BASE	1	√	√	√	√	
10	501.08-10	纵向送布传感器板	LENGTHWISE FEED SENSOR SLIT	1	√	√	√	√	
11	501.08-11	纵向传感器安装板	SENSOR INSTALLING BASE	1	√	√	√	√	
12	501.08-12	拖布支撑板	CLOTH FEED SUPPORT PLATE	1	√	√	√	√	
13	501.08-13	拖布板	CLOTH FEED PLATE	1	√	√	√	√	
14	501.08-14	送料板 A	FEED PLATE A	1	√				
15	501.08-15	垫圈	WASHER 6.2×13×1	1	√	√	√	√	
16	501.08-16	垫圈	WASHER 6.5×13×0.8	1	√	√	√	√	
17	501.08-17	针杆滑块	SQUARE BLOCK	1	√	√	√	√	
18	501.08-18	滑块轴	SLIDE BLOCK STUD	1	√	√	√	√	
19	501.08-19	纵向送布轴轴套	BUSHING, REAR	2	√	√	√	√	
20	501.08-20	铰链销	HINGE STUD	1	√	√	√	√	
21	501.08-21	送料压板	CLOTH FEED PRESSER PLATE	1	√	√	√	√	
22	501.08-22	支架板	SUPPORT PLATE	1	√	√	√	√	
23	501.08-23	护手托板	FINGER GUARDE	1	√	√	√	√	
24	501.08-24	送布驱动臂轴	FEED DRIVING ARM SHAFT	1	√	√	√	√	
25	501.08-25	滚珠座	BALL RETAINER	1	√	√	√	√	
26	501.08-26	滚珠	WORK CLAMP FOOT MOUNTING BASE	7	√	√	√	√	
27	501.08-27	传动臂垫圈	WASHER FOR DRIVING ARM.	2	√	√	√	√	
28	501.08-28	送料板螺钉	SCREW 11/64-40 L=4.8	6	√	√	√	√	
29	501.08-29	螺钉	SCREW 15/64-28 L=10.5	1	√	√	√	√	
30	501.08-30	滑块轴螺钉	SCREW 15/64-28 L=11.5	1	√	√	√	√	
31	501.08-31	螺钉	SCREW 1/8-44 L=2.8	2	√	√	√	√	
32	501.08-32	卡簧	E-RING 7	2	√	√	√	√	
33	501.08-33	压脚面板螺钉	SCREW 11/64-40 L=8.7	5	√	√	√	√	
34	501.08-34	滚珠座固定螺钉	SCREW 15/64-28 L=4.7	1	√	√	√	√	
35	501.08-35	操纵板螺钉	SCREW 11/64-40 L=7	4	√	√	√	√	
36	501.08-36	送布架	FEED BRACKET	1	√	√	√	√	
37	501.08-37	抬压脚右臂	LIFTING LEVER,RIGHT	1	√	√	√	√	
38	501.08-38	抬压脚左臂	LIFTING LEVER, LEFT	1	√	√	√	√	
39	501.08-39	压脚提升轴	LIFTING LEVER SHAFT	1	√	√	√	√	
40	501.08-40	拉簧销	SRING SUSPENSION	1	√	√	√	√	
41	501.08-41	压脚盖板	WORKCLAMP FOOT FACER PLATE	1	√	√	√	√	
42	501.08-42	驱动板组件	LEVER DRIVING PLATE ASM.	2	√	√	√	√	

8. FEED MECHANISM COMPONENTS

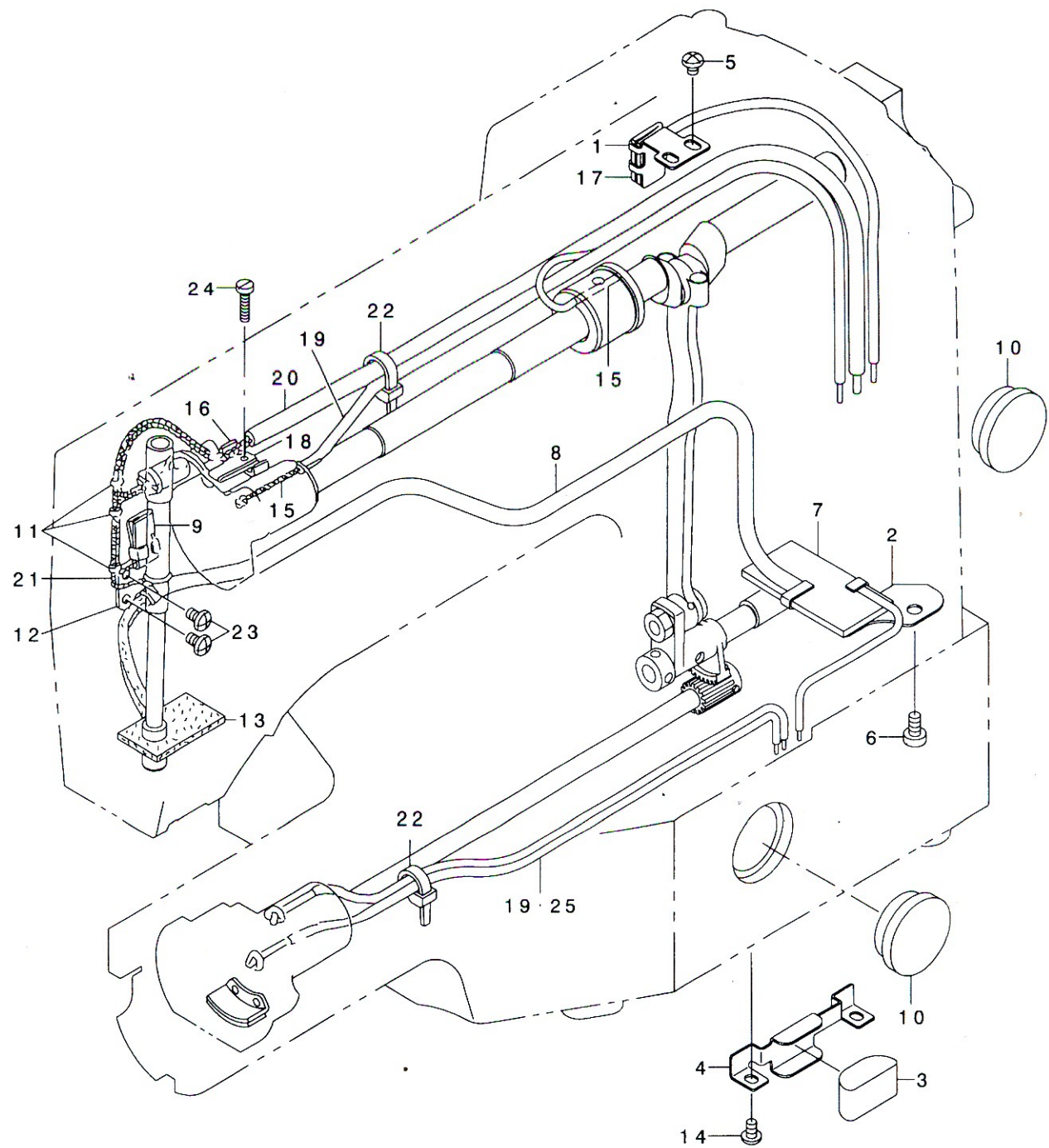
送料部件



43	501.08-43	送料拉簧	CLOTH PRESSER SPRING	2	✓	✓	✓	✓	
44	501.08-44	右压脚	WORK CLAMP FOOT, RIGHT	1	✓		✓		
45	501.08-45	O型圈	RUBBER RING	1	✓	✓	✓	✓	
46	501.08-46	纵向送布传感器板螺钉	SCREW 11/64-40 L=4.3	1	✓	✓	✓	✓	
47	501.08-47	左压脚	WORK CLAMP FOOT,LEFT	1	✓		✓		
48	501.08-48	挡圈	THRUST COLLAR D=9.53 W=8	1	✓	✓	✓	✓	
49	501.08-49	挡圈螺钉	SCREW 11/64-40 L=3.5	2	✓	✓	✓	✓	
50	501.08-50	齿轮螺钉	SCREW M6 L=6	2	✓	✓	✓	✓	
51	501.08-51	齿轮螺钉	SCREW M6 L=6	2	✓	✓	✓	✓	
52	501.08-52	螺钉	SCREW 1/4-40 L=6	2	✓	✓	✓	✓	
53	501.08-53	横向传感器	PHOTO SENSOR	1	✓	✓	✓	✓	
54	501.08-54	纵向传感器	PHOTO SENSOR	1	✓	✓	✓	✓	
55	501.08-55	横向传感器螺钉	SCREW M4 L=12	1	✓	✓	✓	✓	
56	501.08-56	纵向传感器螺钉	SCREW M3×12	1	✓	✓	✓	✓	
57	501.08-57	传感器安装座螺钉	SCREW 11/64-40 L=7	2	✓	✓	✓	✓	
58	501.08-58	传感器安装板螺钉	SCREW 11/64-40 L=7	1	✓	✓	✓	✓	
59	501.08-59	纵向步进电机螺钉	SCREW 11/64-40 L=11	8	✓	✓	✓	✓	
60	501.08-60	橡皮垫圈	RUBBER WASHER	2	✓	✓	✓	✓	
61	501.08-61	送布架螺钉	SCREW M6 L=18	1	✓	✓	✓	✓	
62	501.08-62	拖布支撑板螺钉	SCREW 11/64-40 L=6	3	✓	✓	✓	✓	
63	501.08-63	支架板螺钉	SCRWE 11/64-40 L=8.5	2	✓	✓	✓	✓	
64	501.08-64	送料板A螺钉	SCREW M6 L=10	1	✓	✓	✓	✓	
65	501.08-65	横向送布传感器板螺钉	SCREW 11/64-40 L=6	1		✓			

9. LUBRICATION COMPONENTS

供油部件

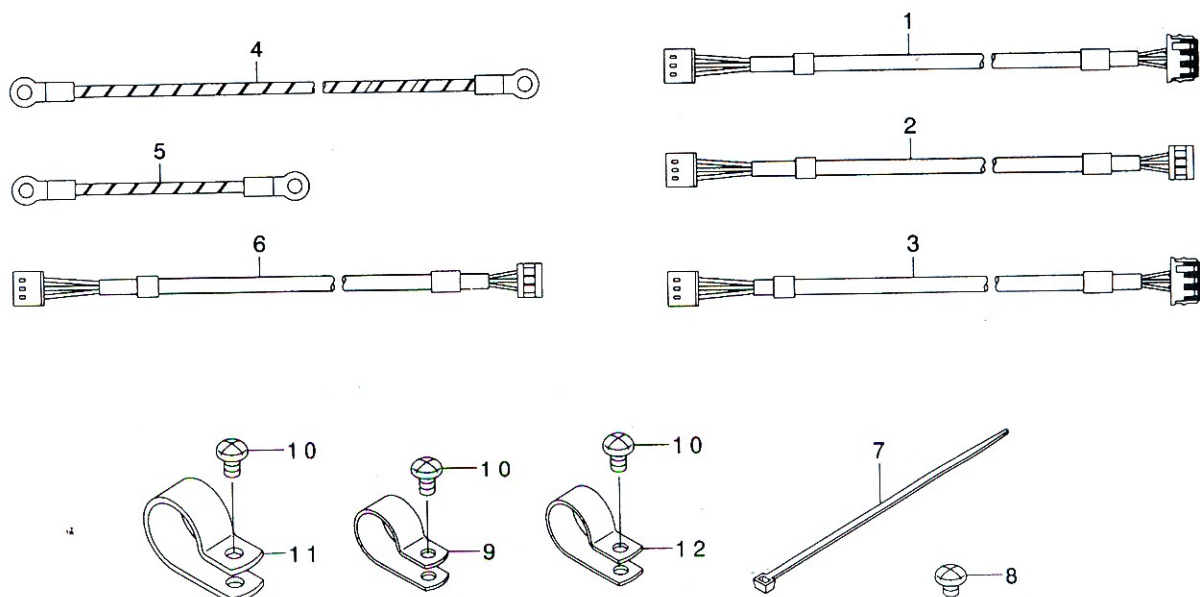


9.供油部件 (LUBRICATION COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.09-01	油毡架(上)	OIL SHIELD	1	✓	✓	✓	✓	
2	501.09-02	油毡架(下)	OIL SHIELD	1	✓	✓	✓	✓	
3	501.09-03	油毡	OIL FELT	1	✓	✓	✓	✓	
4	501.09-04	油毡架	FELT PRESSER	1	✓	✓	✓	✓	
5	501.09-05	油毡架(上)螺钉	SCREW 11/64-40 L=5	2	✓	✓	✓	✓	
6	501.09-06	油毡架(下)螺钉	SCREW 3/16-28 L=9	1	✓	✓	✓	✓	
7	501.09-07	油毡	OIL FELT	1	✓	✓	✓	✓	
8	501.09-08	油毡	ONCE THROUGH OIL FELT	0.56	✓	✓	✓	✓	
9	501.09-09	油毡	OIL SPONGE	1	✓	✓	✓	✓	
10	501.09-10	油窗	OIL GAUGE	2	✓	✓	✓	✓	
11	501.09-11	油线夹	OIL WICK PRESSER	3	✓	✓	✓	✓	
12	501.09-12	油线夹	OIL WICK PRESSER	1	✓	✓	✓	✓	
13	501.09-13	油毡	FACE FELT	1	✓	✓	✓	✓	
14	501.09-14	螺钉	SCREW 11/64-40 L=7	2	✓	✓	✓	✓	
15	501.09-15	油线	OIL WICK	1.8	✓	✓	✓	✓	
16	501.09-16	曲柄油毡压板	BALANCE LUBRICATING PLATE	1	✓	✓	✓	✓	
17	501.09-17	连杆润滑件	NEEDLE ROD CRANK LUBRICATING	1	✓	✓	✓	✓	
18	501.09-18	曲柄润滑装置	BALANCE LUBRICATING	1	✓	✓	✓	✓	
19	501.09-19	油管	VINYL TUBE	0.7	✓	✓	✓	✓	
20	501.09-20	油管	VINYL PIPE	0.72	✓	✓	✓	✓	
21	501.09-21	油线	OIL WICK	1.6	✓	✓	✓	✓	
22	501.09-22	电缆带	CABLE BAND	2	✓	✓	✓	✓	
23	501.09-23	螺钉	SCREW 11/64-40 L=7	2	✓	✓	✓	✓	
24	501.09-24	螺钉	SCREW 9/64-40 L=21.2	1	✓	✓	✓	✓	
25	501.09-25	油线	OIL WICK	1.06	✓	✓	✓	✓	

10. SENSOR & EXTENSION CABLE COMPONENTS

传感器. 电缆部件

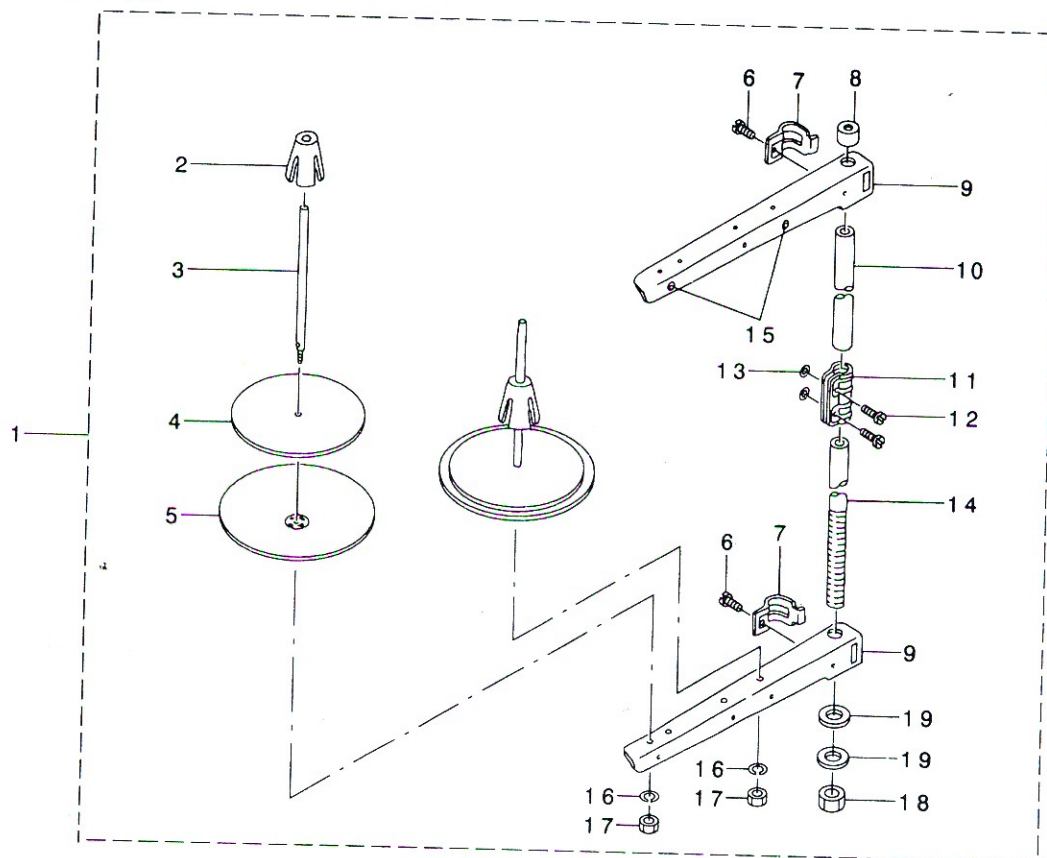


10.传感器、电缆元件(SENSOR & EXTENSION CABLE COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.10-01	X 传感器电缆组件	X SENSOR CABLE ASM.	1	√	√	√	√	
2	501.10-02	Y 传感器电缆组件	Y SENSOR CABLE ASM.	1	√	√	√	√	
3	501.10-03	上轴传感器电缆组件	UPPER SHAFT SENSOR CABLE ASM.	1	√	√	√	√	
4	501.10-04	电缆 A 组件	HEAD GROUND CABLE A ASM.	1	√	√	√	√	
5	501.10-05	电缆 B 组件	HEAD GROUND CABLE B ASM.	1	√	√	√	√	
6	501.10-06	压脚传感器电缆组件	OUTER PRESSER SENSOR CABLE ASM.	1	√	√	√	√	
7	501.10-07	电缆带	CABLE BAND	1	√	√	√	√	
8	501.10-08	螺钉	SCREW 11/64-40 L=5	3	√	√	√	√	
9	501.10-09	电缆夹	CABLE CLIP	1	√	√	√	√	
10	501.10-10	螺钉	SCREW 11/64-40 L=7	3	√	√	√	√	
11	501.10-11	电缆夹	CABLE CLIP	1	√	√	√	√	
12	501.10-12	电缆夹	CABLE CLIP	1	√	√	√	√	

11. THREAD STAND COMPONENTS

线架部件

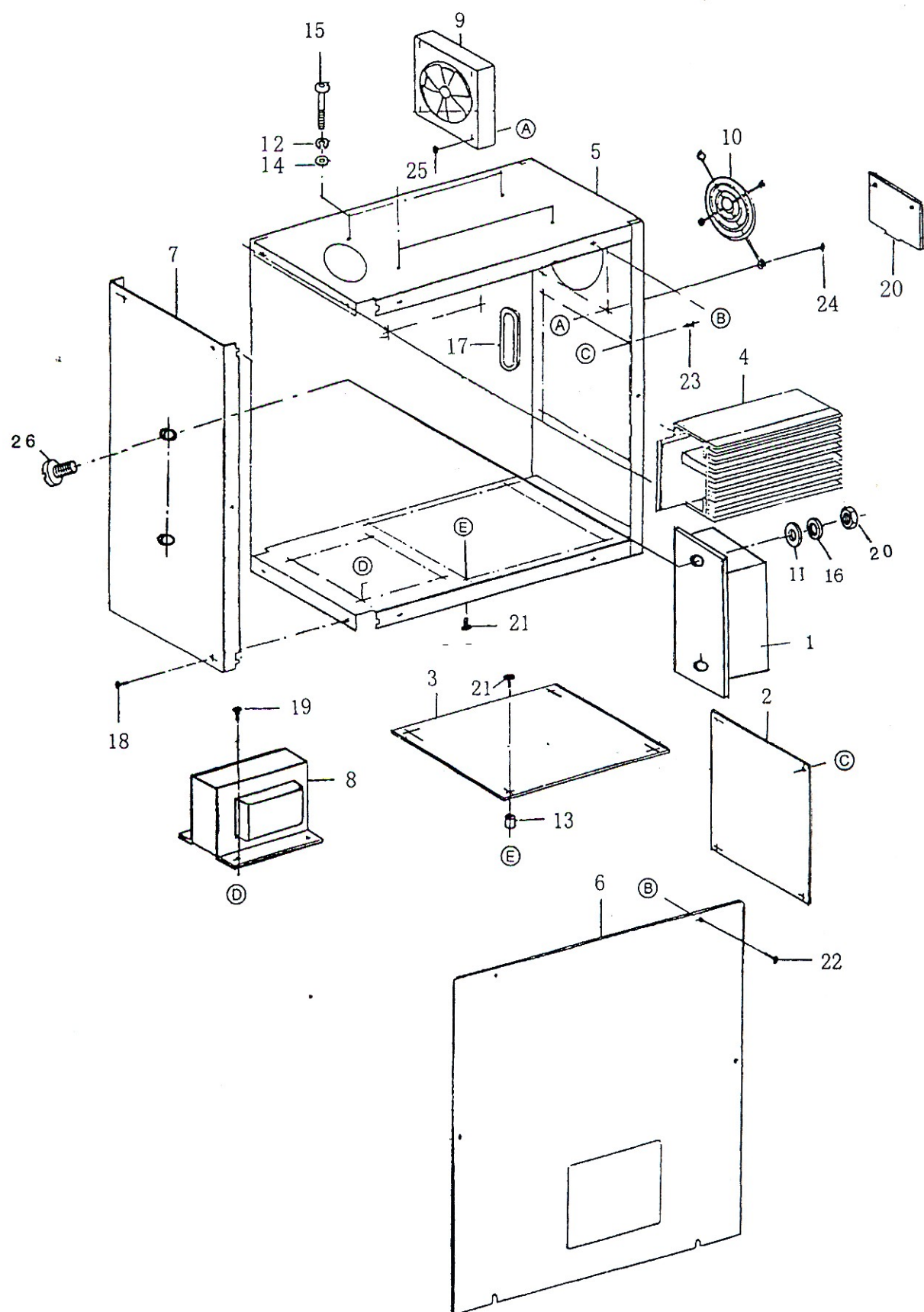


11.线架部件(THREAD STAND COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.11-01	线架组件	THREAD STAND ASM.	1	√	√	√	√	
2	501.11-01-01	线盘钉限位器	SPOOL RETAINER	2	√	√	√	√	
3	501.11-01-02	线轴销	SPOOL PIN	2	√	√	√	√	
4	501.11-01-03	线盘垫	SPOOL REST CUSHION	2	√	√	√	√	
5	501.11-01-04	线盘	SPOOL REST	2	√	√	√	√	
6	501.11-01-05	螺钉	SCREW M6 L=16	2	√	√	√	√	
7	501.11-01-06	过线杆连接臂	THREAD GUIDE ARM JOINT	2	√	√	√	√	
8	501.11-01-07	线盘杆橡皮盖	SPOOL REST ROD RUBBER CAP	1	√	√	√	√	
9	501.11-01-08	线盘组件	SPOOL REST ARM	2	√	√	√	√	
10	501.11-01-09	上直杆	SPOOL REST ROD, UPPER	1	√	√	√	√	
11	501.11-01-10	接头	SPOOL REST ROD JOINT	1	√	√	√	√	
12	501.11-01-11	螺钉	SCREW M5 L=14	2	√	√	√	√	
13	501.11-01-12	螺母	NUT M5	2	√	√	√	√	
14	501.11-01-13	下直杆	SPOOL REST ROD, LOWER	1	√	√	√	√	
15	501.11-01-14	导线架	THREAD GUIDE	2	√	√	√	√	
16	501.11-01-15	弹性垫圈	SPRING WASHER	2	√	√	√	√	
17	501.11-01-16	螺母	NUT M5	2	√	√	√	√	
18	501.11-01-17	螺母	NUT M16×1.5	1	√	√	√	√	
19	501.11-01-18	螺母	WASHER 17×30×2.6	2	√	√	√	√	

12. CONTROL BOX COMPONENTS

控制箱部分

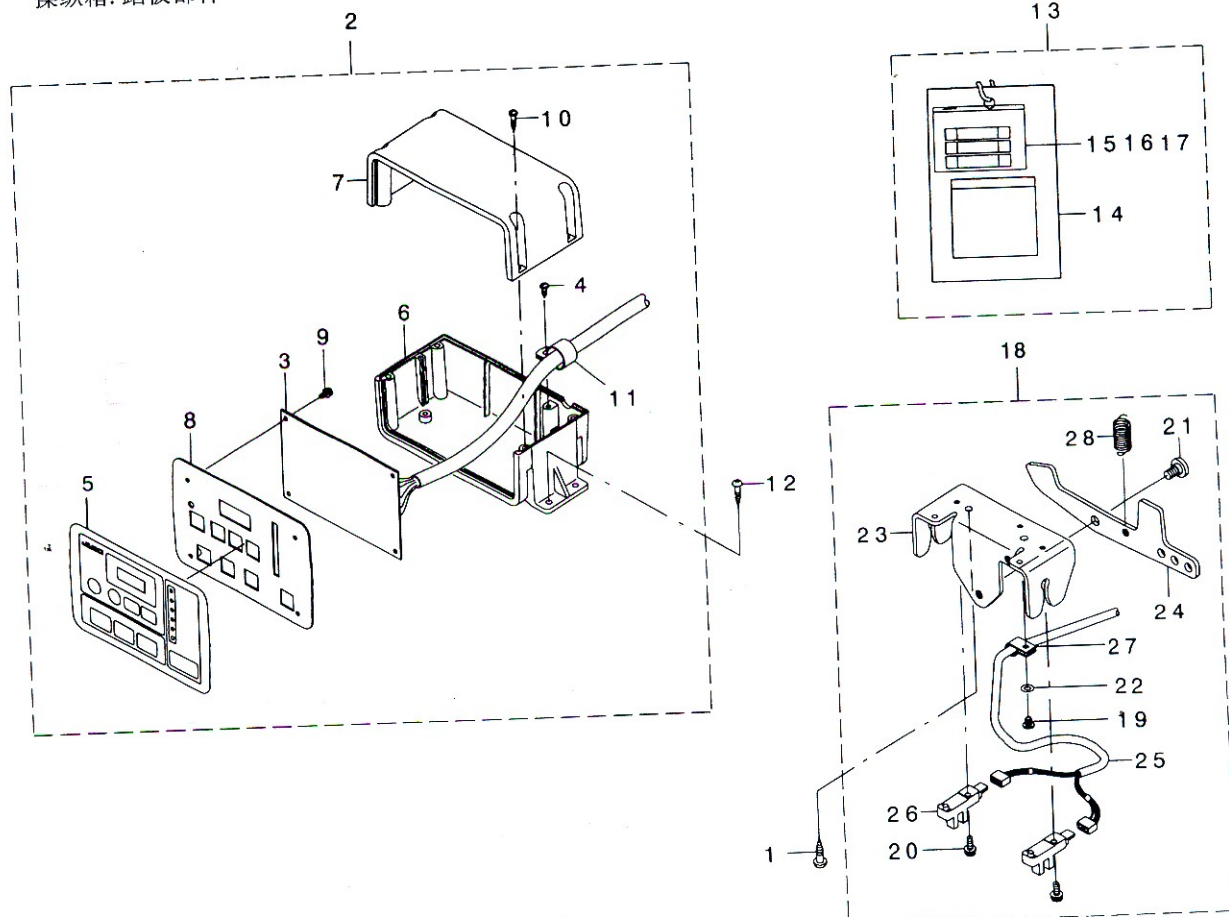


12.控制箱部件(CONTROL BOX COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.12-01	主电机控制器	MAIN MOTOR CONTROLS	1	√	√	√	√	
2	501.12-02	主电路板组件	MAIN CIRCUIT BOARD ASM.	1	√	√	√	√	
3	501.12-03	电源电路板组件	POWER CIRCUIT BOARD ASM.	1	√	√	√	√	
4	501.12-04	步进电路板组件	STEP CIRCUIT BOARD ASM.,A	1	√	√	√	√	
5	501.12-05	控制箱	CONTROL BOX	1	√	√	√	√	
6	501.12-06	控制箱盖组件	CONTROL BOX COVER ASM.	1	√	√	√	√	
7	501.12-07	控制箱板	CONTROL BOX PANEL	1	√	√	√	√	
8	501.12-08	变压器A组件	POWER TRANSFORMER A ASM.	1	√	√	√	√	
9	501.12-09	风扇组件	FAN ASM.	4	√	√	√	√	
10	501.12-10	风扇防护罩	FAN FIL TER	1	√	√	√	√	
11	501.12-11	垫圈	WASHER	1	√	√	√	√	
12	501.12-12	弹性垫圈	SPRING WASHER 6.1×12.2×1.5	4	√	√	√	√	
13	501.12-13	垫柱	SPACER	1	√	√	√	√	
14	501.12-14	垫圈	WASHER	4	√	√	√	√	
15	501.12-15	螺钉	SCREW	4	√	√	√	√	
16	501.12-16	垫圈	WASHER	1	√	√	√	√	
17	501.12-17	护套	BUSH	1	√	√	√	√	
18	501.12-18	螺钉	SCREW M4 L=8	1	√	√	√	√	
19	501.12-19	螺钉	SCREW M5 L=15	1	√	√	√	√	
20	501.12-20	过线孔压板	CORD FITING PLATE	2	√	√	√	√	
21	501.12-21	螺钉	SCREW M4 L=6	1	√	√	√	√	
22	501.12-22	螺钉	SCREW M4 L=8	4	√	√	√	√	
23	501.12-23	隔离柱	PC SPACER ROD	4	√	√	√	√	
24	501.12-24	螺钉	SCREW M4 L=20	1	√	√	√	√	
25	501.12-25	螺母	NUT M4	1	√	√	√	√	
26	501.12-26	螺钉	SCREW M4 L=10	1	√	√	√	√	

13. OPERATION BOX & PEDAL COMPONENTS

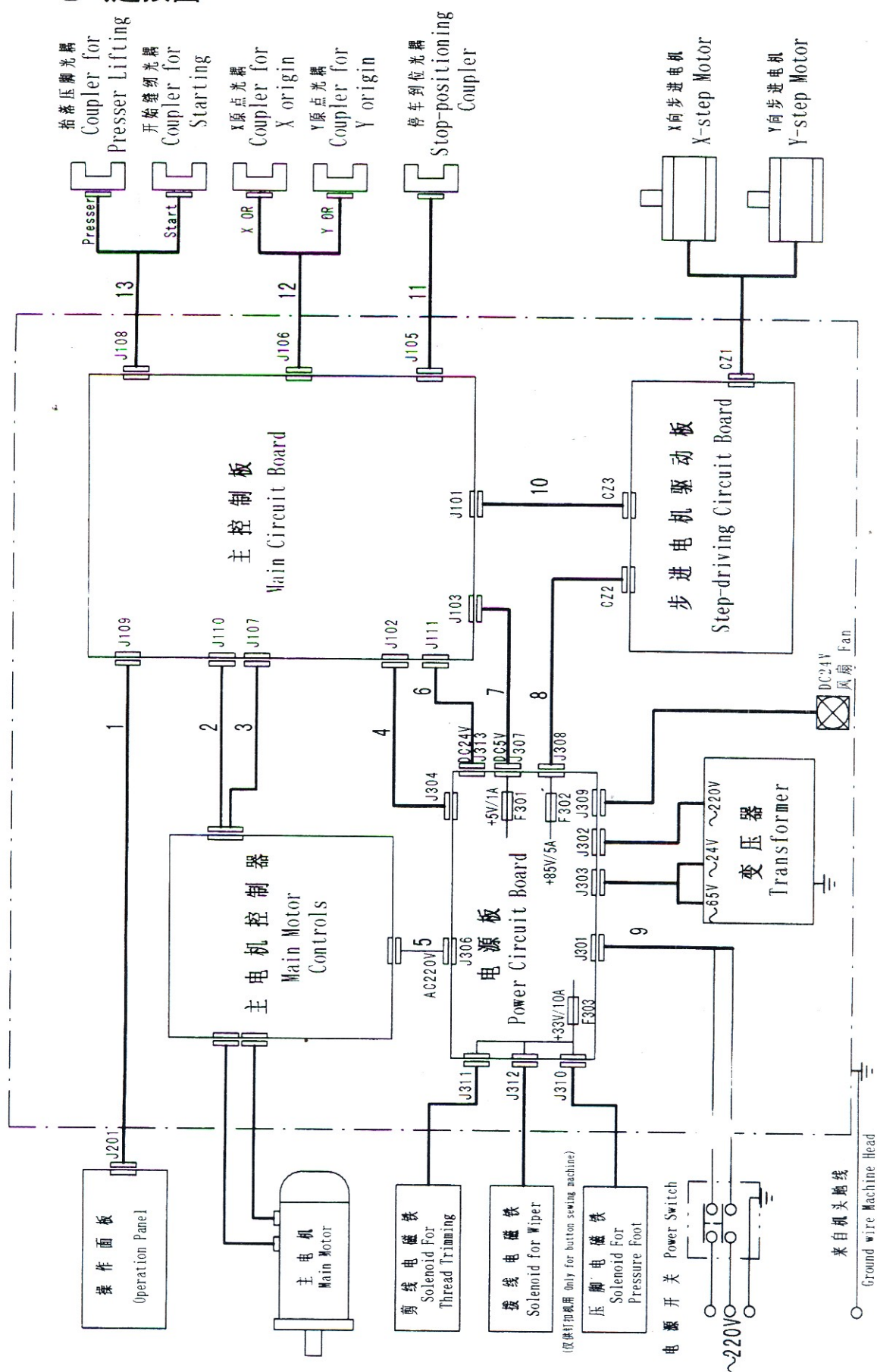
操纵箱. 踏板部件



13.操纵箱、踏板部件(OPERATION BOX & PEDAL COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.13-01	木螺钉	WOOD SCREW D=4.8 L=20	2	√	√	√	√	
2	501.13-02	操纵箱组件	OPERATION BOX B ASM.	1	√	√	√	√	
3	501.13-02-01	操纵电路板组件	OPERATION CIRCUIT BOARD ASM.	1	√	√	√	√	
4	501.13-02-02	螺钉	SCREW M3 L=10	1	√	√	√	√	
5	501.13-02-03	操纵面板贴片	OPERATION PANEL SHEET(ENG)	1	√	√	√	√	
6	501.13-02-04	操纵箱A	OPERATION BOX A	1	√	√	√	√	
7	501.13-02-05	操纵箱B	OPERATION BOX B	1	√	√	√	√	
8	501.13-02-06	操纵面板	OPERATION PANEL PLATE	4	√	√	√	√	
9	501.13-02-07	螺钉	SCREW M3 L=8	4	√	√	√	√	
10	501.13-02-08	镶边螺钉	TAPPING SCREW D=3 L=16	1	√	√	√	√	
11	501.13-02-09	电缆线夹	CABLE CLIP	4	√	√	√	√	
12	501.13-03	螺钉	SCREW D=3.8 L=20	1	√	√	√	√	
13	501.13-04	附件组件	ACCESSORIES PART ASM.	1	√	√	√	√	
14	501.13-04-01	电压指示板A	VOLTAGE INDICATION CARD,A	1	√	√	√	√	
15	501.13-04-02	延时保险丝	TIMING LAG FUSE	1	√	√	√	√	
16	501.13-04-03	螺钉	SCREW M4×0.7 L=6	1	√	√	√	√	
17	501.13-04-04	保险丝, 10A	FUSE 10A	1	√	√	√	√	
18	501.13-05	1-踏板组件	1-PEDAL ASM.	1	√	√	√	√	
19	501.13-05-01	保险丝, 8A	FUSE 8A	2	√	√	√	√	
20	501.13-05-02	螺钉	SCREW M4 L=12	1	√	√	√	√	
21	501.13-05-03	轴位螺钉	HINGE SCREW D=8 H=3.25	1	√	√	√	√	
22	501.13-05-04	垫圈	WASHER 4.3×9×0.8	1	√	√	√	√	
23	501.13-05-05	踏板开关架	PEDAL SEITCH FRAME	1	√	√	√	√	
24	501.13-05-06	踏板开关杆	PEDAL SWITCH LEVER	1	√	√	√	√	
25	501.13-05-07	踏板开关电缆组件	PEDAL SWITCH CABLE ASM.	1	√	√	√	√	
26	501.13-05-08	传感器	PHOTO SENSOR	2	√	√	√	√	
27	501.13-05-09	电缆夹	CABLE CLIP	1	√	√	√	√	
28	501.13-05-10	弹簧	SPRING	1	√	√	√	√	

电气连接图

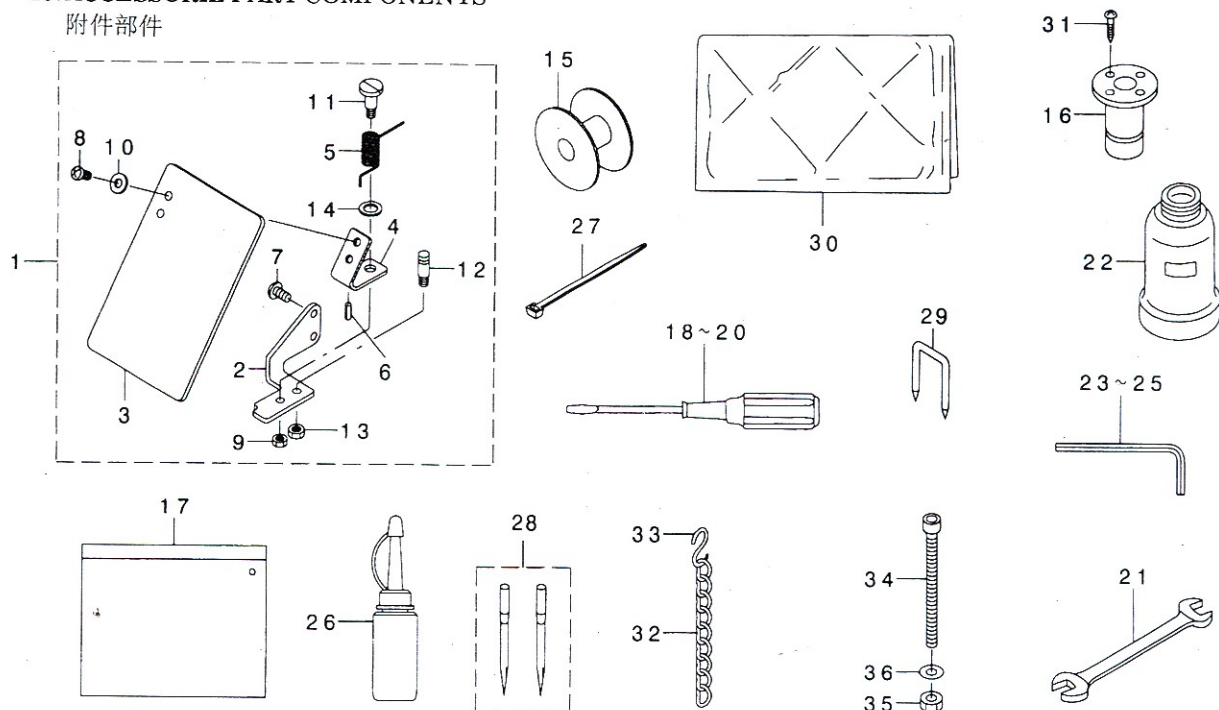


14.电气连接图 (WIRING DLAGRAM)

序号	图号	名称	DESCRIPTION	数量
1	501.14-01	操作面板电线	CABLE OF PANEL	1
2	501.14-02	主电机控制电线	CABLE OF MAIN MOTOR CONTROLS	1
3	501.14-03	主电机反馈电线	CABLE OF MAIN MOTOR FEEDBACK	1
4	501.14-04	压脚剪线控制线	CABLE OF PRESSURE FOOT & THREAD TRIMING CONTROLLING	1
5	501.14-05	主电机控制器电源线	POWER CABLE OF MAIN MOTOR CONTROLS	1
6	501.14-06	主板DC24V电源线	POWER CABLE OF MAIN CIRCUIT BOARD (DC24V)	1
7	501.14-07	主板DC5V电源线	POWER CABLE OF MAIN CIRCUIT BOARD (DC5V)	1
8	501.14-08	步时电机电源线	POWER CABLE OF STEP MOTOR	1
9	501.14-09	控制箱电源线	POWER CABLE OF CONTROL BOX	1
10	501.14-10	步进电机驱动控制线	CABLE OF STEPING-DRIVING CONTROLLING	1
11	501.14-11	停车光藕电线	CABLE OF STOPING POSITIONING COUPLER	1
12	501.14-12	X.Y 原点光藕电线	CABLE OF X.Y ORIGIN COUPLER	1
13	501.14-13	落压脚开台缝纫光藕电线	CABLE OF PRESSURE & SEWING START COUPLER	1

15. ACCESSORIE PART COMPONENTS

附件部件

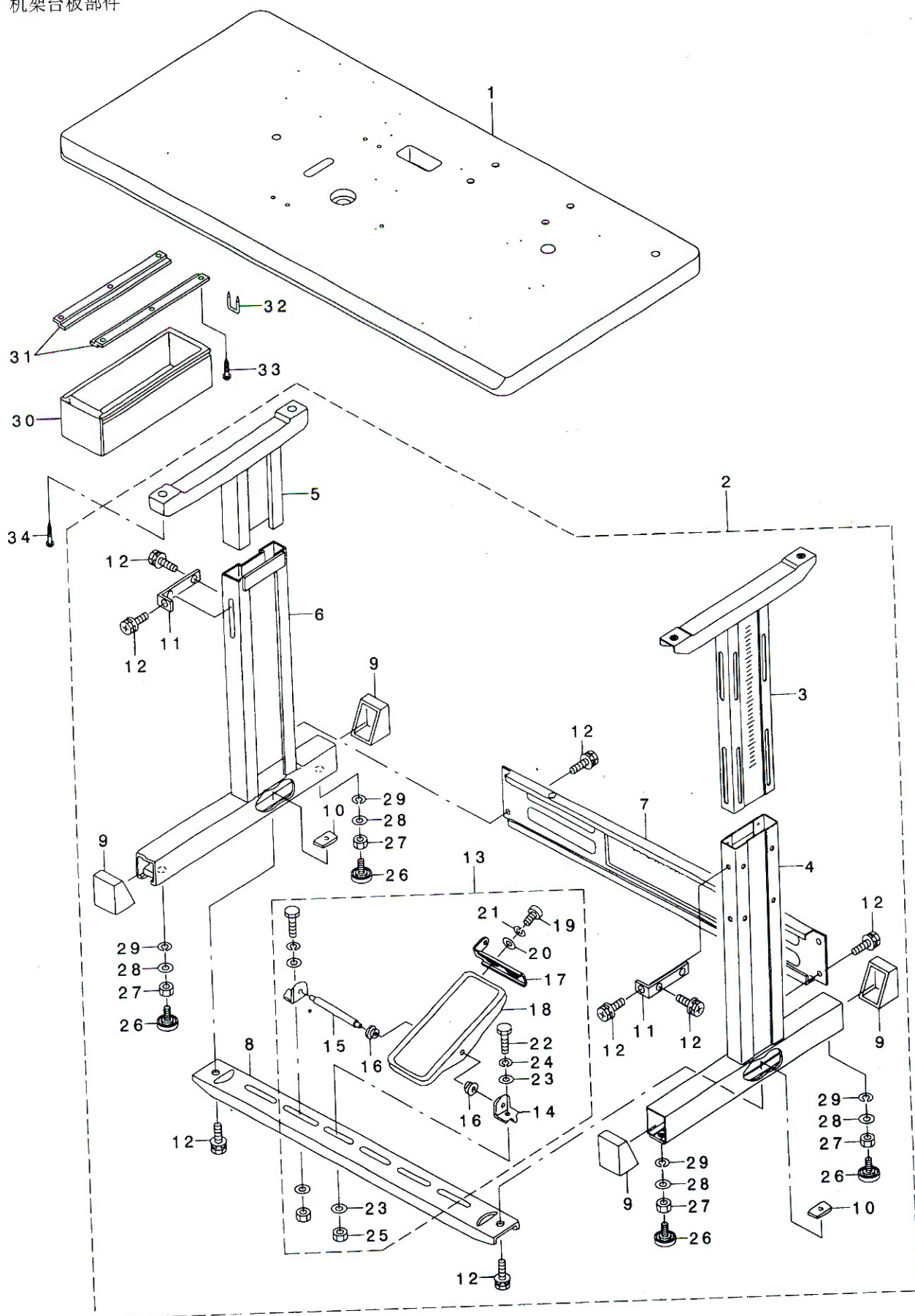


15.附件 (ACCESSORIE PART COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.15-01	安全板组件	SAFETY PLATE ASM.	1	✓	✓	✓	✓	
2	501.15-01-01	安全板安装座	SAFETY PLATE INSTALLING BASE	1	✓	✓	✓	✓	
3	501.15-01-02	安全板	SAFETY PLATE	1	✓	✓	✓	✓	
4	501.15-01-03	安全板安装板	SAFETY PLATE INSTALLING PLATE	1	✓	✓	✓	✓	
5	501.15-01-04	安全板回复簧	SAFETY PLATE RETURN SPRING	1	✓	✓	✓	✓	
6	501.15-01-05	弹簧销	SPRING PIN 2×6	1	✓	✓	✓	✓	
7	501.15-01-06	螺钉	SCREW 11/64-40 L=7	2	✓	✓	✓	✓	
8	501.15-01-07	螺钉	SCREW 11/64-40 L=7	2	✓	✓	✓	✓	
9	501.15-01-08	螺母	NUT 11/64-40	1	✓	✓	✓	✓	
10	501.15-01-09	垫圈	WASHER 4.5×10×0.8	2	✓	✓	✓	✓	
11	501.15-01-10	轴位螺钉	HINGE SCREW D=6 H=10.2	1	✓	✓	✓	✓	
12	501.15-01-11	弹簧架	TENSION SPRING RACK B	1	✓	✓	✓	✓	
13	501.15-01-12	螺母	NUT 3/16-28	1	✓	✓	✓	✓	
14	501.15-01-13	垫圈	WASHER 7.4×11.8×0.5	1	✓	✓	✓	✓	
15	501.15-02	梭心	BOBBIN	1	✓	✓	✓	✓	
16	501.15-03	油量调节器	OIL MANAGEMENT	1	✓	✓	✓	✓	
17	501.15-04	附件箱	ACCESSORY BOX	1	✓	✓	✓	✓	
18	501.15-05	螺钉起子(大)	SCREW DRIVER,LARGE	1	✓	✓	✓	✓	
19	501.15-06	螺钉起子(中)	SCREW DRIVER,MIDDLE	1	✓	✓	✓	✓	
20	501.15-07	螺钉起子(小)	SCREW DRIVER,SMALL	1	✓	✓	✓	✓	
21	501.15-08	扳手	WRENCH (9×10)	1	✓	✓	✓	✓	
22	501.15-09	油壶	OIL CAN	1	✓	✓	✓	✓	
23	501.15-10	六角扳手(小)	HEXAGONAL WAENCH , SMALL	1	✓	✓	✓	✓	
24	501.15-11	六角扳手(大)	HEXAGONAL WAENCH ,LARGE	1	✓	✓	✓	✓	
25	501.15-12	六角扳手	HEXAGONAL SPANNER	1	✓	✓	✓	✓	
26	501.15-13	油壶	OILER(CONTAINING NO.2 OIL)	1	✓	✓	✓	✓	
27	501.15-14	电缆带	CABLE BAND 150	2	✓	✓	✓	✓	
28	501.15-15	机针	NEEDLE DPX5#16-20	1	✓	✓	✓	✓	
29	501.15-16	线钉	CORD STAPLE	7	✓	✓	✓	✓	
30	501.15-17	泡沫箱	VINYL COVER	1	✓	✓	✓	✓	
31	501.15-18	木螺钉	WOOD SCREW D=3.1 L=16	4	✓	✓	✓	✓	
32	501.15-19	链条	CHAIN	1	✓	✓	✓	✓	
33	501.15-20	S形钩	S SHAPED HOOK	2	✓	✓	✓	✓	
34	501.15-21	螺钉	HEXAGONAL-HOLT BOLT M6 L=75	1	✓	✓	✓	✓	
35	501.15-22	螺母	NUT M6	1	✓	✓	✓	✓	
36	501.15-23	垫圈	WASHER	1	✓	✓	✓	✓	

16. TABLE COMPONENTS

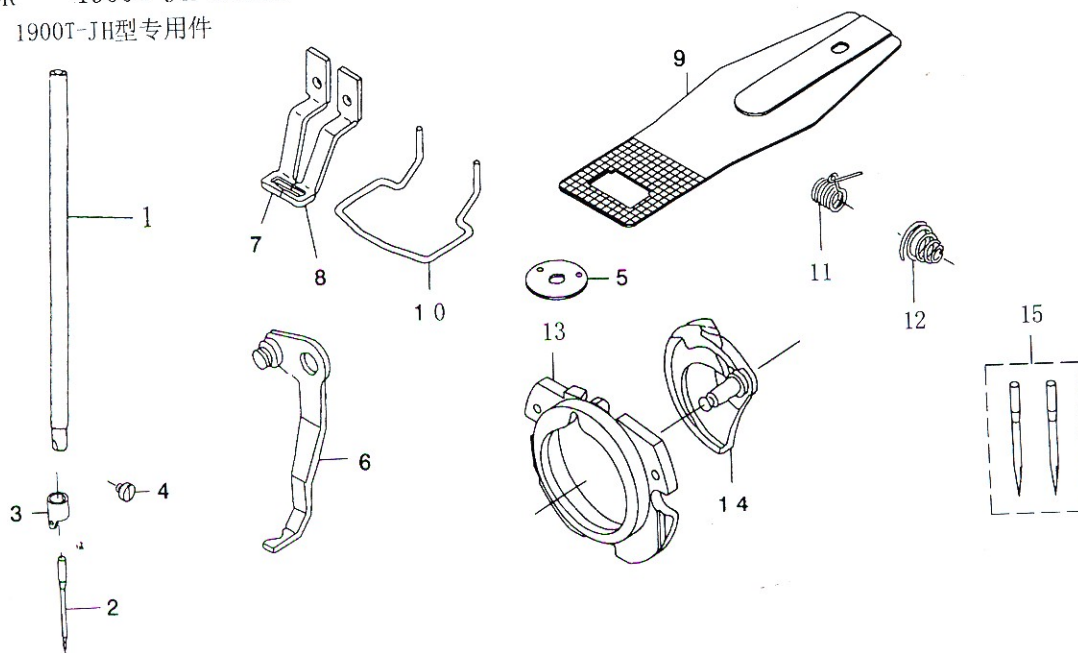
机架台板部件



16.机架台板部件(TABLE COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	501.16-01	台板	UPRIGHT TABLE	1	√	√	√	√	
2	501.16-02	机架组件	T-STAND COMPL.	1	√	√	√	√	
3	501.16-02-01	右立机架上节	UPPER STAND ASM,RIGHT	1	√	√	√	√	
4	501.16-02-02	右立机架下节	STAND ASM,RIGHT	1	√	√	√	√	
5	501.16-02-03	左立机架上节	UPPER STAND ASM	1	√	√	√	√	
6	501.16-02-04	左立机架下节	STAND ASM	1	√	√	√	√	
7	501.16-02-05	横架	STAND SIDE SUPPORT	1	√	√	√	√	
8	501.16-02-06	横架	STAND SIDE SUPPORT	1	√	√	√	√	
9	501.16-02-07	橡皮套	RUBBER CAP	4	√	√	√	√	
10	501.16-02-08	螺母	NUT	2	√	√	√	√	
11	501.16-02-09	立机架上节固定板	UPPER STAND PLATE	2	√	√	√	√	
12	501.16-02-10	螺栓	WASHER HEXAGONAL BOLT	12	√	√	√	√	
13	501.16-02-11	踏板组件	Z-STAND PEDAL ASM.	1	√	√	√	√	
14	501.16-02-11-1	踏板轴支架	PEDAL SHAFT BRACKET	2	√	√	√	√	
15	501.16-02-11-2	踏板连接杆	PEDAL CONNECTING ROD	1	√	√	√	√	
16	501.16-02-11-3	连接杆套	PEDAL BUSHING	2	√	√	√	√	
17	501.16-02-11-4	踏板调节板	PEDAL ADJUSTING PLATE	1	√	√	√	√	
18	501.16-02-11-5	踏板	PEDAL ASM.	1	√	√	√	√	
19	501.16-02-11-6	螺钉	SCREW M6 L=12	2	√	√	√	√	
20	501.16-02-11-7	垫圈	WASHER 6.7×13×1	2	√	√	√	√	
21	501.16-02-11-8	弹性垫圈	SPRING WASHER 6.2×11.4×1.2	2	√	√	√	√	
22	501.16-02-11-9	螺钉	SCREW M8 L=20	2	√	√	√	√	
23	501.16-02-11-10	垫圈	WASHER 8.7×18×1.6	4	√	√	√	√	
24	501.16-02-11-11	弹性垫圈	SPEING WASHER 8.6×15×1.4	2	√	√	√	√	
25	501.16-02-11-12	螺母	NUT M8	2	√	√	√	√	
26	501.16-02-12	调节螺钉	ADJUSTING SCREW ASM,WITH CAP	4	√	√	√	√	
27	501.16-02-13	螺母	NUT M12	4	√	√	√	√	
28	501.16-02-14	垫圈	WASHER M12	4	√	√	√	√	
29	501.16-02-15	弹性垫圈	SPEING WASHER 12.5×21.5×3	4	√	√	√	√	
30	501.16-03	台板抽屉	DRAWER	1	√	√	√	√	
31	501.16-04	抽屉导轨	DRAWER SUPPORT	2	√	√	√	√	
32	501.16-05	抽屉限位勾	DRAWER STOPPER	1	√	√	√	√	
33	501.16-06	木螺钉	WOOD SCREW D=3.1 L=16	6	√	√	√	√	
34	501.16-07	木螺钉	WOOD SCREW D=5.1 L=32	4	√	√	√	√	

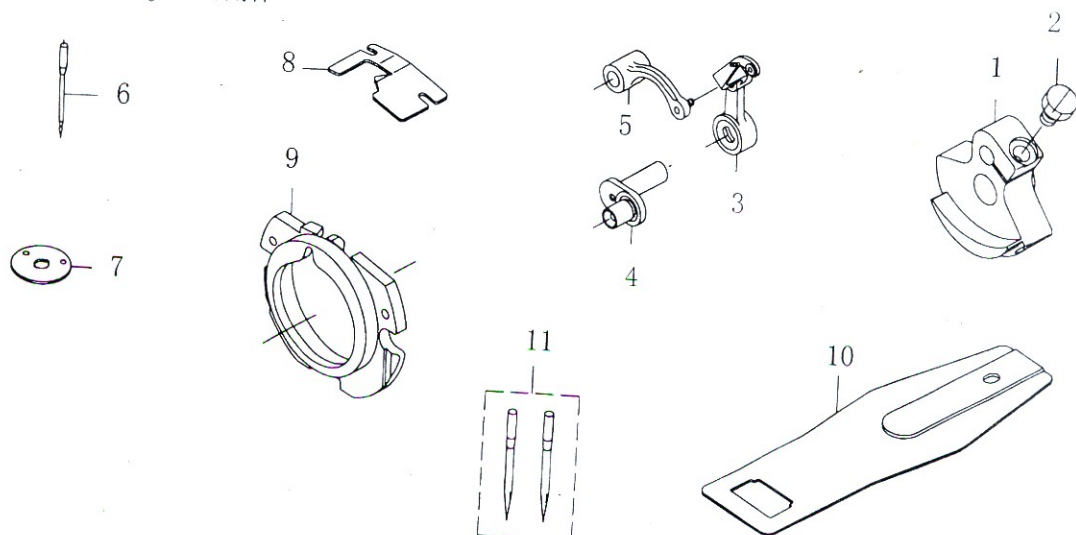
17. FOR 1900T-JH MODEL
1900T-JH型专用件



17. 1900T-JH型专用件 (FOR 1900T-JH MODEL)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	502.02-46	针杆	NEEDLE BAR	1		✓			
2	502.02-17	机针	NEEDLE DP×17 #19	1		✓			
3	502.02-12	针杆过线勾	NEEDLE BAR THREAD GUIDE	1		✓			
4	502.02-19	机针螺钉	SCREW 1/8-44 L=4.5	1		✓			
5	502.07-63	导向板	NEEDLE HOLE GUIDE	1		✓			
6	502.05-07	拨线器组件	WIPER ASM.	1		✓			
7	502.08-44	左压脚	WORK CLAMP FOOT, RIGHT	1		✓			
8	502.08-47	右压脚	WORK CLAMP FOOT, LEFT	1		✓			
9	502.08-14	送料板A	FEED PLATE A	1		✓			
10	502.08-23	护手托板	FINGER GUARDE	1		✓			
11	502.06-09-06	挑线簧	THREAD TAKE-UP SPRING	1		✓			
12	502.06-09-08	夹线簧	THREAD TENSION SPRING	1		✓			
13	502.04-21	梭床组件	INNER HOOK PRESSER ASM.	1		✓			
14	502.04-20	摆梭	INNER HOOK	1		✓			
15	502.15-15	机针	NEEDLE DPX17#19-2	2		✓			

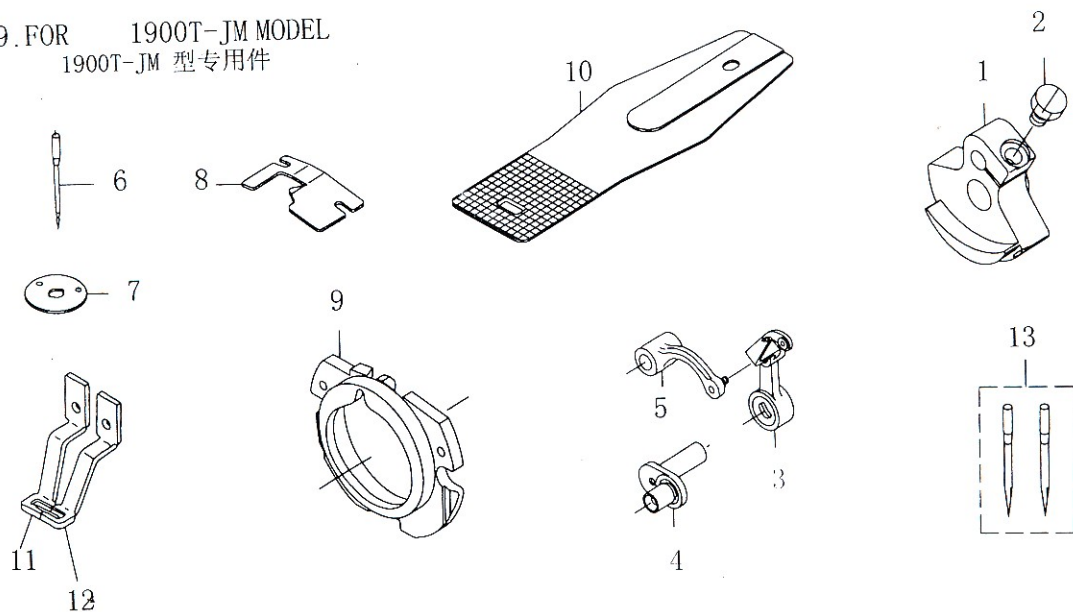
18.FOR 1900T-JF MODEL
1900T-JF型专用件



18. 1900T-JH型专用件 (FOR 1900T-JH MODEL)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	503.02-11	针杆曲柄	COUNTER WEIGHT						
2	503.02-25	挑线曲柄螺钉	SCREW 1/4-40 L=12	1			✓	✓	
3	503.02-14-01	挑线杆	THREAD TAKE-UP LEVER	1			✓	✓	
4	503.02-14-06	挑线曲柄	THREAD TAKE-UP LEVER	1			✓	✓	
5	503.02-14-02	挑线连杆	THREAD TAKE-UP CRANK	1			✓	✓	
6	503.02-17	机针	NEEDLE Dp×5 #11	1			✓	✓	
7	503.07-63	导向板	NEEDLE HOLE GUIDE	1			✓	✓	
8	503.04-17	旋梭分线板	SHUTTLE UPPER SPRING	1			✓	✓	
9	503.04-21	梭床组件	INNER HOOK PRESSER ASM.	1			✓	✓	
10	503.08-14	送料板A	FEED PLATE A	1			✓	✓	
11	503.15-15	机针	NEEDLE DPX5#11-2	1			✓		
				2			✓	✓	

19. FOR 1900T-JM MODEL
1900T-JM 型专用件

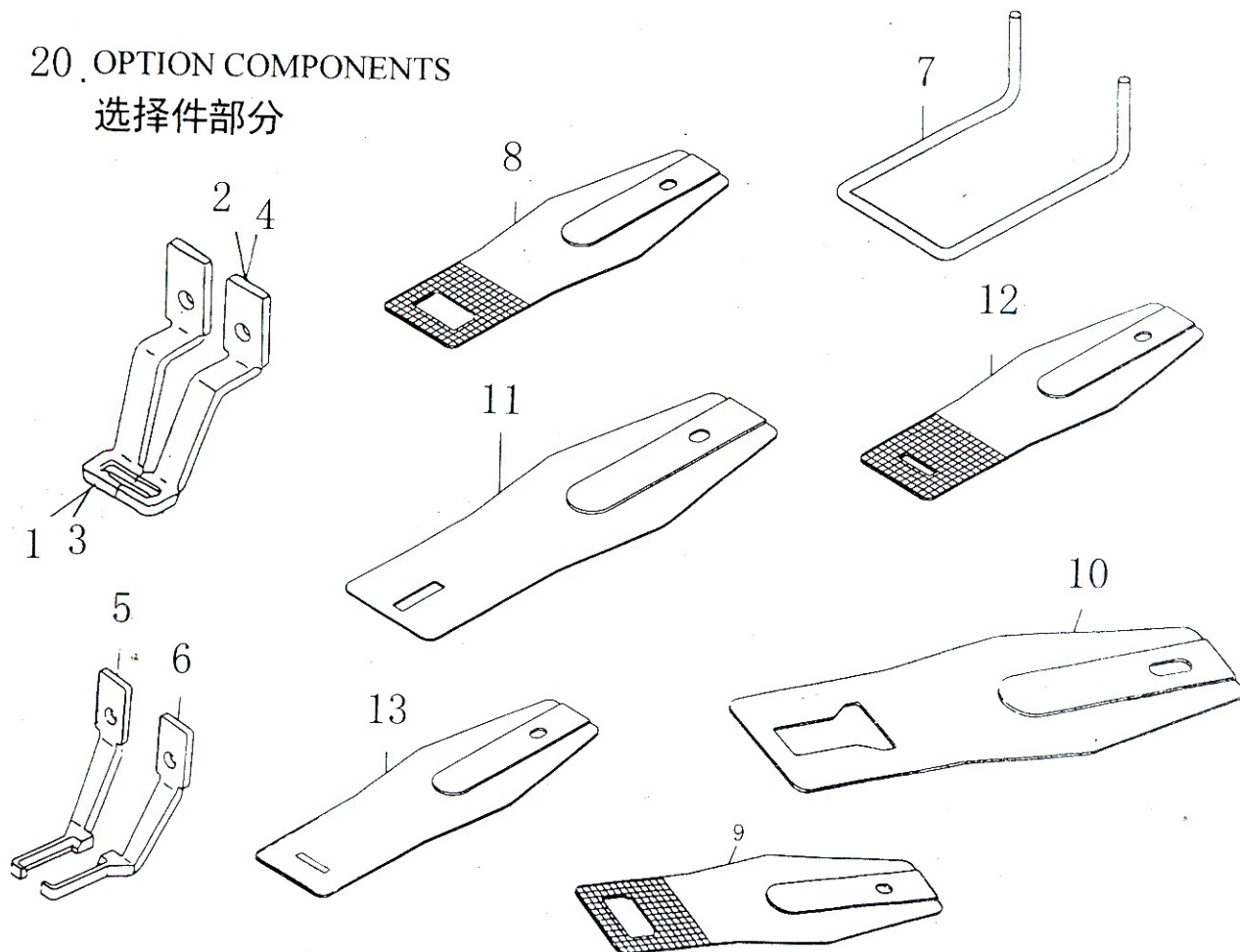


19. 1900T-JH型专用件 (FOR 1900T-JH MODEL)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	504.02-11	针杆曲柄	COUNTER WEIGHT	1			✓	✓	借用503.02-11
2	504.02-25	挑线曲柄螺钉	SCREW 1/4-40 L=12	1			✓	✓	借用503.02-25
3	504.02-14-01	挑线杆	THREAD TAKE-UP LEVER	1			✓	✓	借用503.02-14-01
4	504.02-14-06	挑线曲柄	THREAD TAKE-UP LEVER	1			✓	✓	借用503.02-14-06
5	504.02-14-02	挑线连杆	THREAD TAKE-UP CRANK	1			✓	✓	借用503.02-14-02
6	504.02-17	机针	NEEDLE Dp×5 #11	1			✓	✓	借用503.02-17
7	504.07-63	导向板	NEEDLE HOLE GUIDE	1			✓	✓	借用503.02-63
8	504.04-17	旋梭分线板	SHUTTLE UPPER SPRING	1			✓	✓	借用503.04-17
9	504.04-21	梭床组件	INNER HOOK PRESSER ASM.	1			✓	✓	借用503.02-21
10	504.08-14	送料板A	FEED PLATE A	1				✓	
11	504.08-44	左压脚	WORK CLAMP FOOT, RIGHT	1				✓	
12	504.08-47	右压脚	WORK CLAMP FOOT, LEFT	1				✓	
13	504.05-15	机针	NEEDLE DPX5#11-2	2			✓	✓	借用504.05-15

20. OPTION COMPONENTS

选择件部分

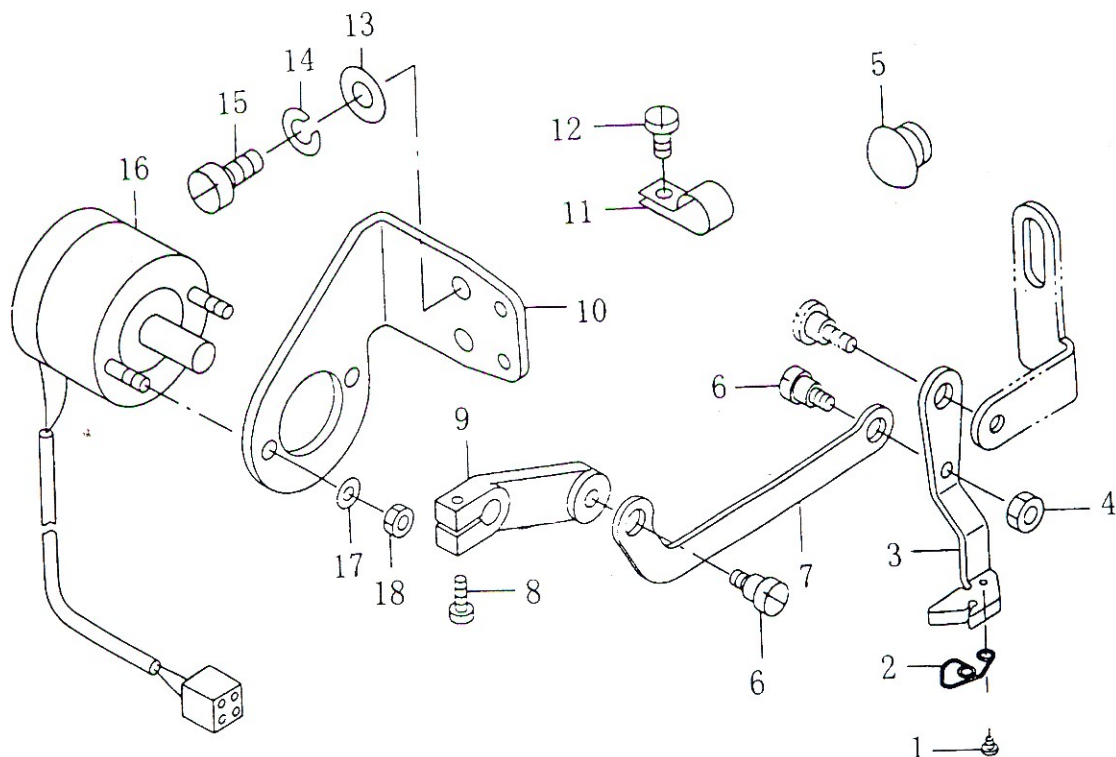


20. 选择件部件(OPTION COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					S	H	F	M	
1	502.08-44A	左压脚	WORK CLAMP FOOT, RIGHT			✓			
2	502.08-47A	右压脚	WORK CLAMP FOOT, TEFT			✓			
3	501.08-44A	左压脚	WORK CLAMP FOOT, RIGHT		✓				
4	501.08-47A	右压脚	WORK CLAMP FOOT, LEFT		✓				
5	503.08-44A	左压脚	WORK CLAMP FOOT, RIGHT				✓		
6	503.08-47A	右压脚	WORK CLAMP FOOT, LEFT				✓		
7	503.08-23A	护手托板	FINGER GUARDE				✓		
8	501.08-14A	送料板A	FEED PLATE A		✓		✓		
9	501.08-14B	送料板A	FEED PLATE A		✓				
10	503.08-14B	送料板A	FEED PLATE A				✓		
11	503.08-14C	送料板A	FEED PLATE A				✓		
12	502.08-14A	送料板A	FEED PLATE A				✓		
13	503.08-14A	送料板A	FEED PLATE A			✓			
						✓			

1903T-K 高速电脑钉扣机

21. WIPER MECHANISM COMPONENTS 拨线夹线部分



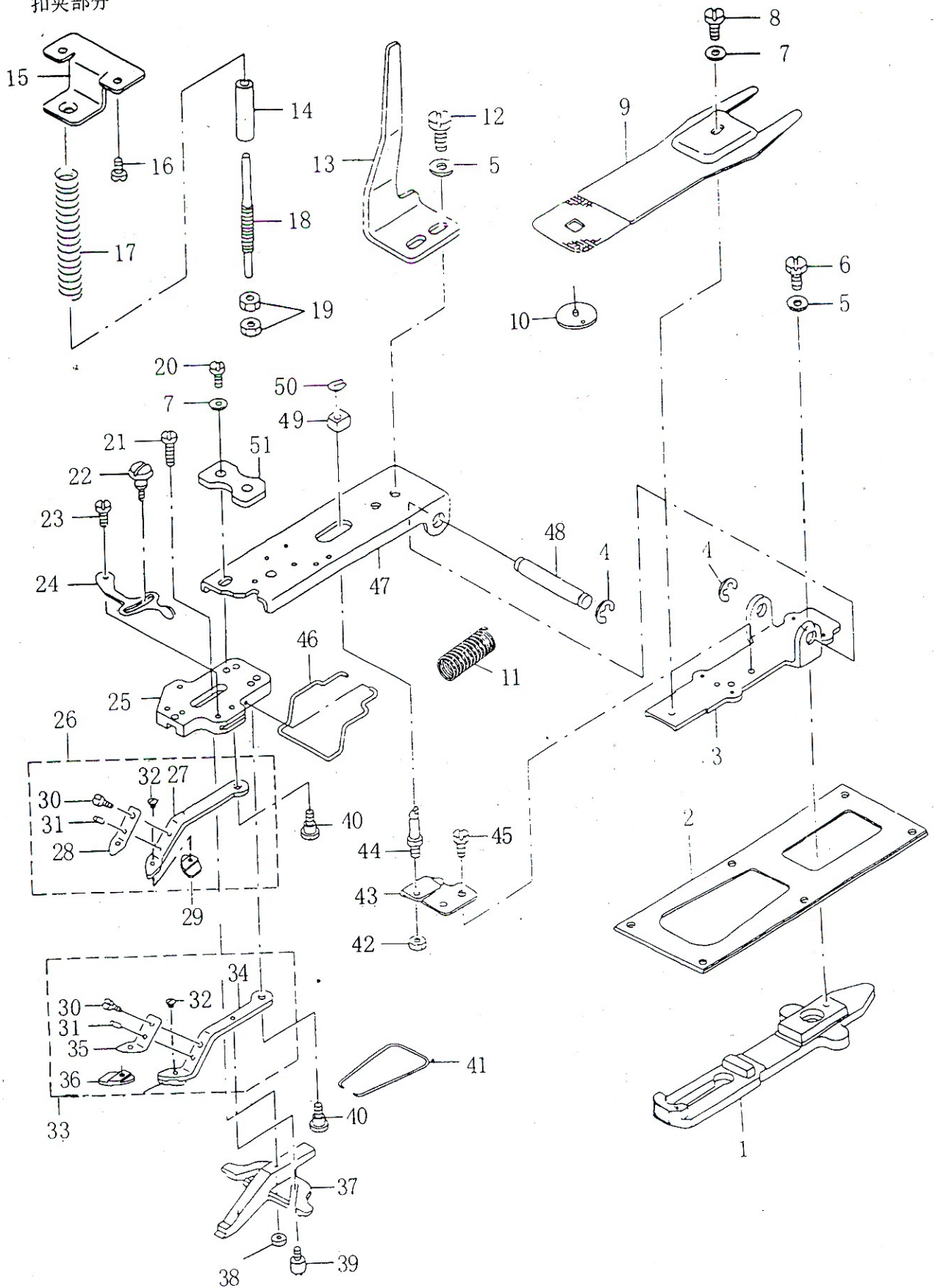
1903T-K钉扣机(BUTTON SEWING MACHINE)

21. 拨线夹线部分(WIPER MECHANISM COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	505.21-01	螺钉	SCREW3/32-56 L=3	2	√	√	√	√	
2	505.21-02	夹线簧	SPRING	1	√	√	√	√	
3	505.21-03	拨线杆	WIPER	1	√	√	√	√	
4	505.21-04	螺母	NUT11/64-40	1	√	√	√	√	
5	505.21-05	橡胶塞	RUBBER PLUG	1	√	√	√	√	
6	505.21-06	铰链螺钉	HINGE SCREW	2	√	√	√	√	
7	505.21-07	拨线连杆	W IPER LINK	1	√	√	√	√	
8	505.21-08	螺钉	SCREW3/16-32 L=12	1	√	√	√	√	
9	505.21-09	拨线摆杆	WIPER ARM	1	√	√	√	√	
10	505.21-10	拨线电磁铁安装座	SOLENOID FITTING PLATE	1	√	√	√	√	
11	505.21-11	电线夹	CABLE CLIP	3	√	√	√	√	
12	505.21-12	螺钉	SCREW 11/64-40 L=7	3	√	√	√	√	
13	505.21-13	垫圈 5	WASHER 5	2	√	√	√	√	
14	505.21-14	弹簧垫圈 5	SPEING WASHER	2	√	√	√	√	
15	505.21-15	螺钉	SCREW 11/64-40 L=9.5	2	√	√	√	√	
16	505.21-16	拨线电磁铁	SOLENOID FOR WIPER ASM	1	√	√	√	√	
17	505.21-17	垫圈 4	SPRING WASHER 4	2	√	√	√	√	
18	505.21-18	螺母 M4	NUT 4	2	√	√	√	√	

22. BUTTON CLAMP COMPONENTS

扣夹部分

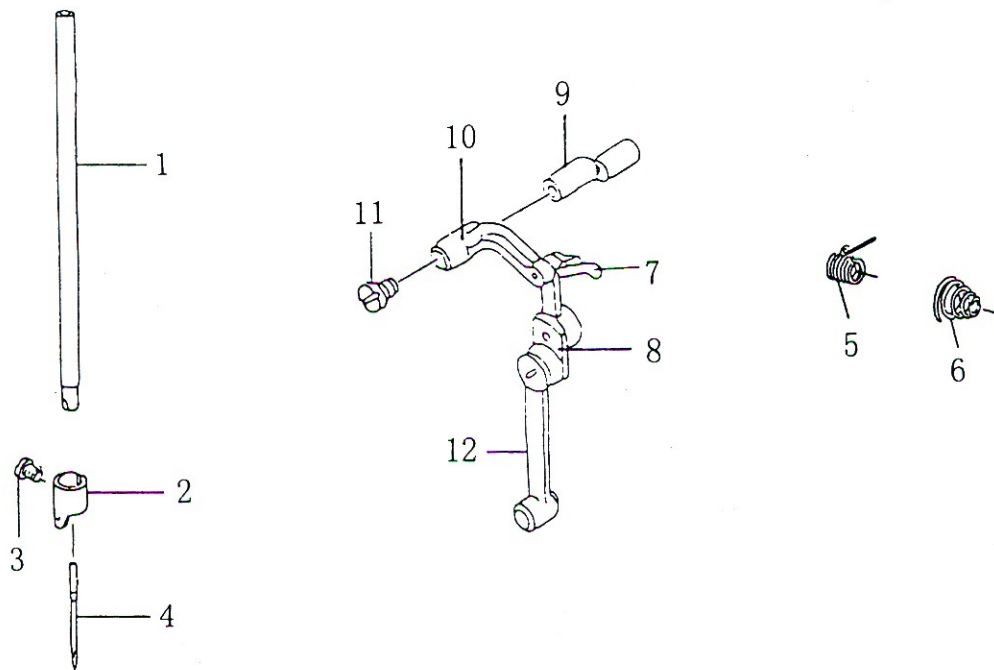


22. 扣夹部件(BUTTON CLAMP COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	505.22-01	拖布板	CLOTH FEED PLATE	1	✓	✓	✓	✓	
2	505.22-02	送料压板	CLOTH FEED PRESSER PLATE	1	✓	✓	✓	✓	
3	505.22-03	抬压脚托板组件	PICK-UP INSTALLING BASE	1	✓	✓	✓	✓	
4	505.22-04	挡圈 7	E-RING 7	2	✓	✓	✓	✓	
5	505.22-05	垫圈	WASHER	3	✓	✓	✓	✓	
6	505.22-06	螺钉	SCREW M6 L=12	1	✓	✓	✓	✓	
7	505.22-07	垫圈	WASHER 5	3	✓	✓	✓	✓	
8	505.22-08	螺钉	SCREW 11/64-40 L=5.3	1	✓	✓	✓	✓	
9	505.22-09	送料板	PRESSURE PLATE(Φ 10--20)	1	✓				
10	505.22-10	导向板	NEEDLE HOLE GUIDE	1	✓				
11	505.22-11	限位弹簧	FEED SHAFT SPRING	1	✓	✓	✓	✓	
12	505.22-12	螺钉	SCREW 15/64-28 L=11	2	✓	✓	✓	✓	
13	505.22-13	压脚提升推板	MOVING PLATE	1	✓	✓	✓	✓	
14	505.22-14	衬套	SLEEVR	1	✓	✓	✓	✓	
15	505.22-15	支撑板	ACCEPT PLATE UPPER	1	✓	✓	✓	✓	
16	505.22-16	螺钉	SCREW 11/64-40 L=7.8	2	✓	✓	✓	✓	
17	505.22-17	压缩弹簧	PRESSURE SPRING	1	✓	✓	✓	✓	
18	505.22-18	支撑轴	ADJUSTING SHAFT	1	✓	✓	✓	✓	
19	505.22-19	压力调节螺母	THREAD TENSION NUT	2	✓	✓	✓	✓	
20	505.22-20	螺钉	SCREW 3/16-32 L=13.5	2	✓	✓	✓	✓	
21	505.22-21	导向爪轴位螺钉	HINGE SCREW D=5.5 H=3	1	✓	✓	✓	✓	
22	505.22-22	螺钉	CLAMP SCREW	1	✓	✓	✓	✓	
23	505.22-23	预开杆轴位螺钉	HINGE SCREW D=5.5 H=1.8	1	✓	✓	✓	✓	
24	505.22-24	预开限位板	SNAP FASTENER CLAMP STOP LEVER	1	✓	✓	✓	✓	
25	505.22-25	压脚连接板	PICK-UP FOOT INSTALLING BASE	1	✓	✓	✓	✓	
26	505.22-26	左扣夹组件	CLAMP JAW LEVER ASM LEFT	1	✓				
27	505.22-26-01	左扣夹	CLAMP JAW LEVER LEFT(Φ 10--20)	1	✓				
28	505.22-26-02	左弹簧压板	SPRING,LEFT(Φ 10-20)	1	✓				
29	505.22-26-03	左压板	PLATE LEFT(Φ 10-20)	1	✓				
30	505.22-26-04	螺钉	SCREW 9/64-40 L=3.5	2	✓	✓	✓	✓	
31	505.22-26-05	销	BUTTON CLAMP LOCATING PIN	2	✓	✓	✓	✓	
32	505.22-26-06	螺钉	SCREW 3/32-56 L=2.7	2	✓	✓	✓	✓	
33	505.22-27	右扣夹组件	CLAMP JAW LEVER ASM RIGHT	1	✓				
34	505.22-27-01	右扣夹	CLAMP JAW LEVER RIGHT(Φ 10-20)	1	✓				
35	505.22-27-02	右弹簧压板	SPRING,RIGHT(Φ 10-20)	1	✓				
36	505.22-27-03	右压板	PLATE RIGHT(Φ 10-20)	1	✓				
37	505.22-28	扣夹滑动导向爪	BUTTON CALMP SLIDE	1	✓	✓	✓	✓	
38	505.22-29	导向爪螺母	NUT	1	✓	✓	✓	✓	
39	505.22-30	夹爪开合销	BUTTON CLAMP STOP PIN	2	✓	✓	✓	✓	
40	505.22-31	夹爪轴位螺钉	HINGE SCREW D=6.35 H=3.9	2	✓	✓	✓	✓	
41	505.22-32	夹爪弹簧	BUTTON CALMP JAW LEVER SPRING .	1	✓	✓	✓	✓	
42	505.22-33	螺母	NUT 15/64-28	1	✓	✓	✓	✓	
43	505.22-34	变位支撑座	SUPPORT PLATE	1	✓	✓	✓	✓	
44	505.22-35	中心定位轴	STATIONING BLOCK SHAFT	1	✓	✓	✓	✓	
45	505.22-36	螺钉	SCREW 11/64-40 L=4.8	2	✓	✓	✓	✓	
46	505.22-37	护指器	FINGER GUARD	1	✓	✓	✓	✓	
47	505.22-38	压脚联板	PICK-UP FOOT INSTALLING BASE	1	✓	✓	✓	✓	
48	505.22-39	转动轴	INSTALLING SHAFT	1	✓	✓	✓	✓	
49	505.22-40	中心定位块	SLIDE BLOCK	1	✓	✓	✓	✓	
50	505.22-41	挡圈 4	SNAP RING,FOR CONNECTING ROD	1	✓	✓	✓	✓	
51	505.22-42	压力盘	PRESSUER PLATE	1	✓	✓	✓	✓	

23. NEEDLE BAR & THREAD TENSION COMPONENTS

针杆、夹线器部分

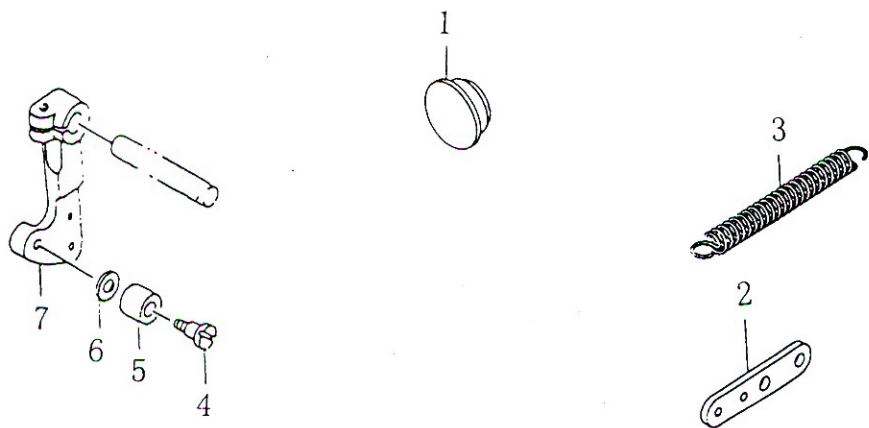


23. 针杆.夹线器部份(NEEDLE BAR THREAD TENSION COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	505.23-01	针杆	NEEDLE BAR	1	✓	✓	✓	✓	
2	505.23-02	过线勾	NEEDLE BAR THREAD GUIDE	1	✓	✓	✓	✓	
3	505.23-03	螺钉	SCREW 1/8-44 L=4.5	1	✓	✓	✓	✓	
4	505.23-04	机针	NEEDLE DPX17#14	1	✓	✓	✓	✓	
5	505.25-05	挑线簧	THRFAD TAKE-UP SPRING	1	✓	✓	✓	✓	
6	505.23-06	夹线簧	THREAD TENTION SPRING	1	✓	✓	✓	✓	
7	505.23-07	挑线杆组件	THREAK TAKE-UP LEVER ASM	1	✓	✓	✓	✓	
8	505.23-08	挑线曲柄	NEEDLE ROD CRANK	1	✓	✓	✓	✓	
9	505.23-09	连杆销	LINK TAKE-UP LEVER PIN, HEAVY	1	✓	✓	✓	✓	
10	505.23-10	挑线连杆	THREAD TAKE-UP CRANK	1	✓	✓	✓	✓	
11	505.23-11	螺钉	SET SCREW	1	✓	✓	✓	✓	
12	505.23-12	针杆连杆	NEEDLE BAR CRANK ROD	1	✓	✓	✓	✓	

24. PRESSER LIFTTER COMPONENTS

抬压脚部件

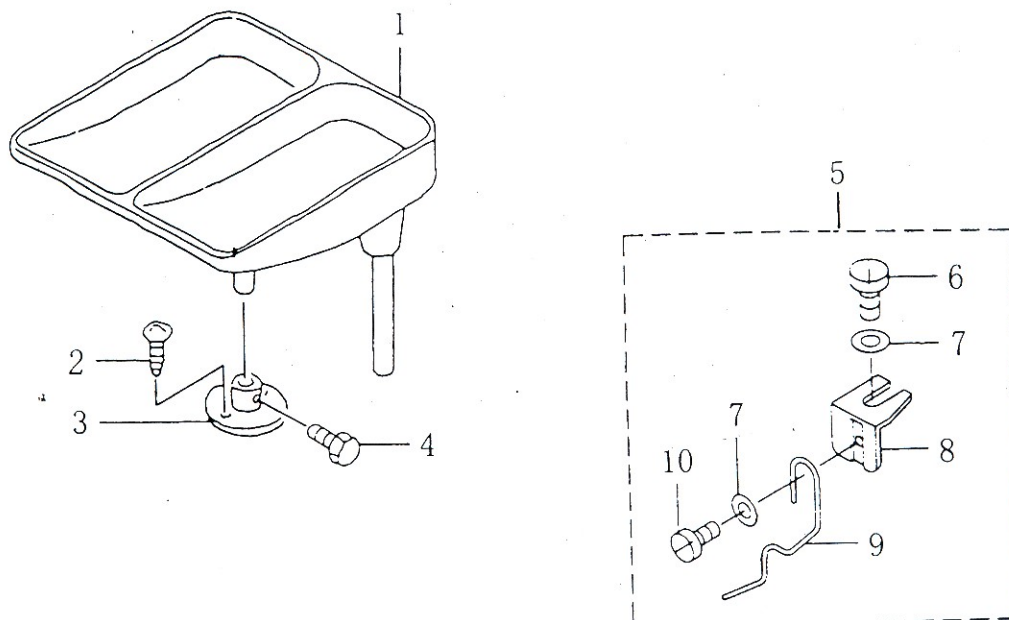


24.抬压脚部件(PRESS LIFTTER COMPONENTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	505.24-01	油封	RUBBER PLUG	1	√	√	√	√	
2	505.24-02	连杆	SOLENOID LINK	1	√	√	√	√	
3	505.24-03	拉簧	TENTION SPRING	1	√	√	√	√	
4	505.24-04	铰链螺钉	HINGE SCREW D=7.94 H=12.7	1	√	√	√	√	
5	505.24-05	转子	STOP MOTION TRIPPING LEVER CAM	1	√	√	√	√	
6	505.24-06	垫圈	HOOK SHAFT WASHER	1	√	√	√	√	
7	505.24-07	摆杆	CONNECTING ARM	1	√	√	√	√	

25. ACCESSORIES PARTS

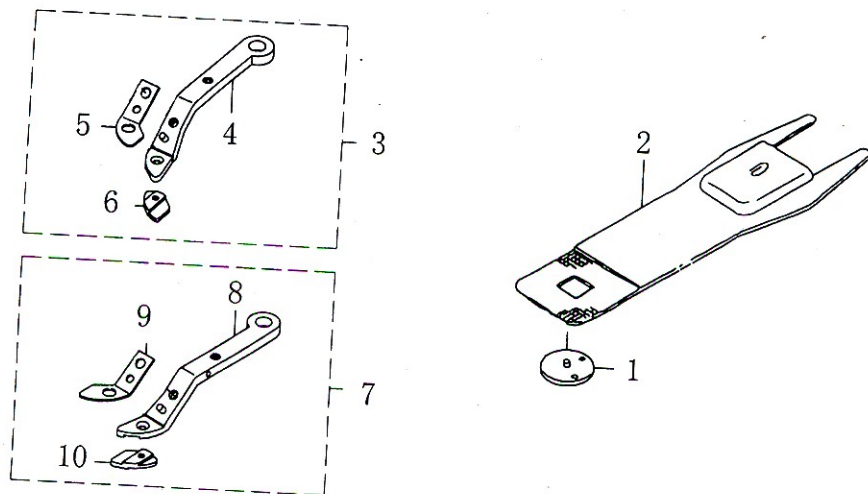
附件



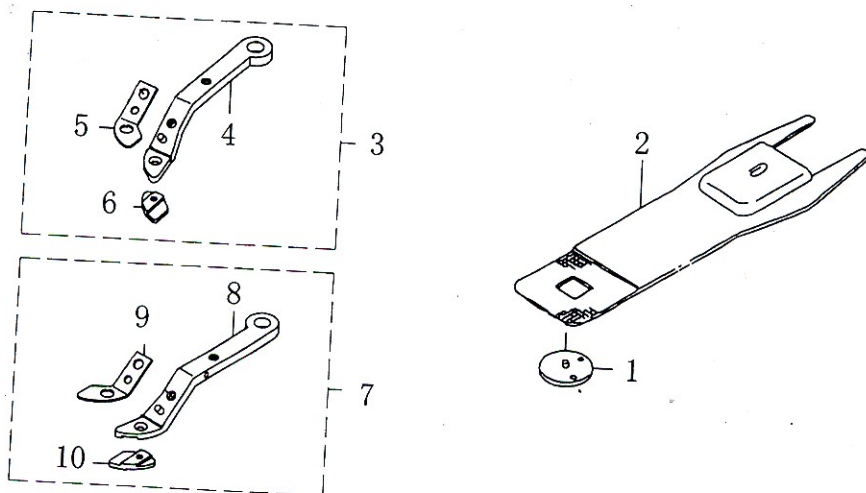
25. 附件(ACCESSORIES PARTS)

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	505.25-01	托盘组件	BUTTON TRAY ASM	1	√	√	√	√	
2	505.25-02	自攻螺钉	WOOD SCREW D=4.2 L=19	1	√	√	√	√	
3	505.25-03	托盘底座	BUTTON TRAY BASE	1	√	√	√	√	
4	505.25-04	螺钉	SCREW M=6 L=12	1	√	√	√	√	
5	505.25-05	提升杆组件	BUTTON RISING BAR ASM	1	√	√	√	√	
6	505.25-05-01	螺钉	SCREW 9/64-40 L=8	1	√	√	√	√	
7	505.25-05-02	垫圈 4	WASHER 4	1	√	√	√	√	
8	505.25-05-03	提升杆座	INSTALLING BASE	1	√	√	√	√	
9	505.25-05-04	提升杆	BUTTON RISING BAR	1	√	√	√	√	
10	505.25-05-05	螺钉	SCREW 1/8-44 L=3.2	1	√	√	√	√	

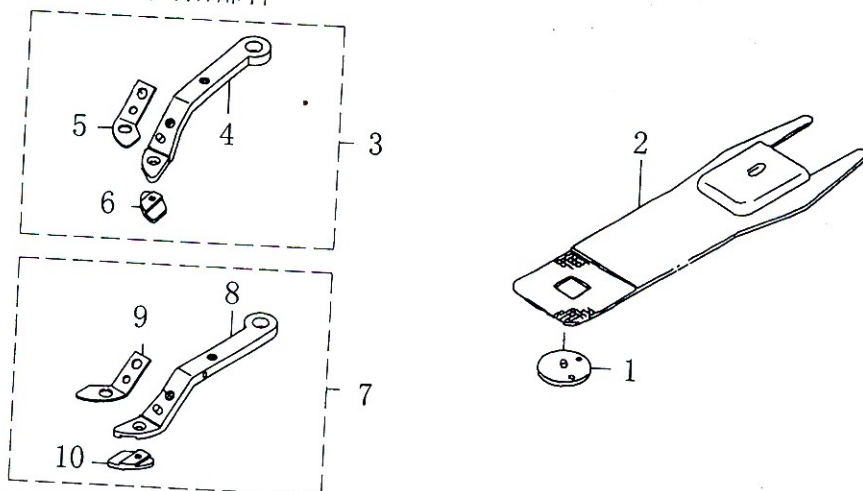
26.1903T-K302 : BUTTON CLAMP COMPL. FOR MEDIUM-SIZED BUTTONS
1903T-K302:夹扣部件



27.1903T-K303 : BUTTON CLAMP COMPL. FOR LARGE-SIZED BUTTONS
1903T-K303:夹扣部件



28.1903T-K304 : BUTTON CLAMP COMPL. FOR VERY SMALL-SIZED BUTTONS
1903T-K304:夹扣部件



26 1903T-K302:夹扣部件(BUTTON CLAMP COMPL.FOR MEDIUM-SIZED

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	506.22-10	导向板	NEEDLE HOLE GUIDE	1		✓			
2	506.22-09	送料板	PRESSURE PLATE(Φ10--20)	1		✓			
3	506.22-26	左扣夹组件	CLAMP JAW LEVER LEFT(Φ10--20)	1		✓			
4	506.22-26-01	左扣夹	CLAMP JAW LEVER LEFT(Φ10--20)	1		✓			
5	506.22-26-02	左弹簧压板	SPRING,LEFT(Φ10-20)	1		✓			
6	506.22-26-03	左压板	PLATE LEFT(Φ10-20)	1		✓			
7	506.22-27	右扣夹组件	CLAMP JAW LEVER RIGHT(Φ10-20)	1		✓			
8	506.22-27-01	右扣夹	CLAMP JAW LEVER RIGHT(Φ10-20)	1		✓			
9	506.22-27-02	右弹簧压板	SPRING,RIGHT(Φ10-20)	1		✓			
10	506.22-27-03	右压板	PLATE RIGHT(Φ10-20)	1		✓			

27. 1903T-K302:夹扣部件(BUTTON CLAMP COMPL.FOR MEDIUM-SIZED

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	507.22-10	导向板	NEEDLE HOLE GUIDE	1			✓		
2	507.22-09	送料板	PRESSURE PLATE(Φ15-32)	1			✓		
3	507.22-26	左扣夹组件	CLAMP JAW LEVER LEFT(Φ15-32)	1			✓		
4	507.22-26-01	左扣夹	CLAMP JAW LEVER LEFT(Φ15-32)	1			✓		
5	507.22-26-02	左弹簧压板	SPRING,LEFT(Φ15-32)	1			✓		
6	507.22-26-03	左压板	PLATE LEFT(Φ15-32)	1			✓		
7	507.22-27	右扣夹组件	CLAMP JAW LEVER RIGHT(Φ15-32)	1			✓		
8	507.22-27-01	右扣夹	CLAMP JAW LEVER RIGHT(Φ15-32)	1			✓		
9	507.22-27-02	右弹簧压板	SPRING,RIGHT(Φ15-32)	1			✓		
10	507.22-27-03	右压板	PLATE RIGHT(Φ15-32)	1			✓		

28. 1903T-K302:夹扣部件(BUTTON CLAMP COMPL.FOR MEDIUM-SIZED

序号	图号	名称	DESCRIPTION	数量	适用机型				备注
					301	302	303	304	
1	508.22-10	导向板	NEEDLE HOLE GUIDE	1				✓	
2	508.22-09	送料板	PRESSURE PLATE(Φ8-15)	1				✓	
3	508.22-26	左扣夹组件	CLAMP JAW LEVER LEFT(Φ8-15)	1				✓	
4	508.22-26-01	左扣夹	CLAMP JAW LEVER LEFT(Φ8-15)	1				✓	
5	508.22-26-02	左弹簧压板	SPRING,LEFT(Φ8-15)	1				✓	
6	508.22-26-03	左压板	PLATE LEFT(Φ8-15)	1				✓	
7	508.22-27	右扣夹组件	CLAMP JAW LEVER RIGHT(Φ8-15)	1				✓	
8	508.22-27-01	右扣夹	CLAMP JAW LEVER RIGHT(Φ8-15)	1				✓	
9	508.22-27-02	右弹簧压板	SPRING,RIGHT(Φ8-15)	1				✓	
10	508.22-27-03	右压板	PLATE RIGHT(Φ8-15)	1				✓	