



超高速包缝机

SUPER-HIGHSPEED OVERLOCK MACHINE

GEM3900G SERIES

使用说明书&零件样本
OPERATION INSTRUCTION & PARTS BOOK

中国宝石缝纫机有限公司
CHINA GEMSY INDUSTRIAL SEWING MACHINE CO.,LTD.

目 录

CONTENS

安全操作指南 IMPORTANT SAFETY INSTRUCTIONS	1
I. 规格 SPECIFICATION	5
II. 安装 INSTALLATION.....	5
1. 机壳支承板的安装 INSTALLING THE FRAME SUPPORT PLATE	5
2. 安装踏板 INSTALLING THE PEDALS	6
III. 准备与操作 PREPARATION AND OPERATION	6
1. 供油 LUBRICATION	5
2. 检查旋转方向 CHECKING THE DIRECTION OF ROTATION	5
3. 安装机针 ATTACHING NEEDLES	7
4. 穿线 THREADING THE MACHINE	8
5. 调节压脚压力和拆除压脚 ADJUSTING THE PRESSURE OF THE PRESSER FOOT AND REMOVING THE PRESSER FOOT	9
6. 调节针距 ADJUSTING THE STITCH LENGTH	10
7. 差动组件 DIFFERENTIAL FEED MECHANISM	10
IV. 维护 MAINTENANCE.....	11
1. 切刀与包缝宽度 KNIVES AND OVEREDGE WIDTH	11
2. 清洗机头 CLEANING THE MACHINE HEAD	12
3. 检查过漏箱和置换 IT CHECKING THE CARTRIDGE FILTER AND REPLACING IT ...	12

零件样本 PARTS MANUL

1. 机壳部件 FRAME COMPONENTS	12
2. 油盘部件 OIL PAN COMPONENTS	14
3. 主轴部件 CRANKSHAFT COMPONENTS	16
4. 机针驱动部件 NEEDLE DRIVING SHAFT COMPONENTS	18
5. 送布部件 MAIN FEED MECHANISM COMPONENTS	20
6. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS	22
7. 前弯针部件 CHAIN LOOPER COMPONENTS	25
8. 上下弯针部件 UPPER & LOWER LOOPER COMPONENTS.....	27
9. 抬压脚部件 PRESSER FOOT LIFTER COMPONENTS.....	30
10. 压脚部件 PRESSER FOOT COMPONENTS	32
11. 过线部件 THREAD TENSION COMPONENTS	34
12. 上切刀传动部件 UPPER KNIFE COMPONENTS	37
13. 下切刀部件 LOWER KNIFE COMPONENTS	38
14. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS	40
15. 供油部件 LUBRICATION MECHANISM COMPONENTS	41
16. 台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS	43
17. 线架部件 THREAD STAND COMPONENTS	45
18. 线架部件 THREAD STAND COMPONENTS	47

安全操作指南

祝贺您购买本公司的缝纫机。

为了机器诸多功能的使用及安全操作，我们必须正确地使用缝纫机。

请在使用前认真阅读产品使用说明书，希望您能长期使用我们的产品，请记得把此说明书放在显眼与安全的地方。

1. 无论您什么时候使用缝纫机，请细读所有的操作指南，它包括以下基本安全措施。
2. 在您使用缝纫机前请细读所有的操作指南，但不仅仅限于此本说明书。另外，请保存好说明书，以便您需要时可以阅读。
3. 在确认机器符合国家的安全标准规范后使用。
4. 当机器被用来工作或操作时，所有的安全构件必须被定位在指定的位置。没有被指定位置的安全构件的操作是不允许的。
5. 机器必须由经过严格训练的工作人员操作。
6. 为了您个人安全，我们建议您戴上安全眼镜。
7. 对以下操作，请关上电源开关或拔掉机器电源插座。
 - 7-1 对机针、弯针、叉针等的穿线。
 - 7-2 换机针、压脚、针板、弯针、叉针、送布牙、护针板、折边器、导布器等。
 - 7-3 修理工作。
 - 7-4 当远离工作地点时或工作地点无人照看时。
 - 7-5 当使用离合器马达时不用制动器，等到马达完全停止运行为止。
8. 如果你在使用机器时，不小心油脂溅到您的眼睛或皮肤，或是不小心吞下去一些该类液体，请立即清洗接触部位，严重的求助于医生。

9. 损害机器的部件和装置，无论机器是否在运转，都应被禁止。
10. 修理、调试等工作必须由经过训练的工作人员或技术人员操作，少量的部件必须用本公司生产的用来修理及替换。
11. 总的维修与检验工作应由经过合格训练的工作人员来执行。
12. 电力组件的维修与养换应由合格的电工或在专家的监督与引导下实行。当您发现电力组件发生毛病时，请立刻关掉机器。
13. 在修理和维护机器的工作装配气体部件（如气缸）之前，空气压缩机必须从机器中松开，压缩的空气供应必须断开。在断开空气压缩器后剩余的空气压力要排出。而这些调整与性能检测工作只有由专家或经过训练的技术工人操作。
14. 在整个使用过程中周期性地清洗机器。

15. 放置机器对机器的正常操作而言是必不可少的，机器得放置在远离噪音源的地方，如高频电焊机。
16. 应由电工把电源插头连接到机器，电源插头则连接到总电源。

17. 机器仅用来专业操作，其它用途不被允许。
18. 机器的改造和更改在采取所有有效安全措施时还应按照安全标准进行。本公司对任何有关机器的改造和更改不负任何责任。
19. 警示标志包括以下两种

易受伤标志



应特别注意标志



IMPORTANT SAFETY INSTRUCTIONS

Congratulations on your purchase of a Company machine.

To get the most out of the many functions of this machine and operate it in safety, it is necessary to use this machine correctly.

Please read this Instruction Manual carefully before use. We hope you will enjoy the use of your machine for a long time. Please remember to keep this manual in a safe place.

1. Observe the basic safety measures, including, but not limited to the following ones, whenever you use the machine.
2. Read all the instructions, including, but not limited to this Instruction Manual before you use the machine. In addition, keep this Instruction Manual so that you may read it at anytime when necessary.
3. Use the machine after it has been ascertained that it conforms with safety rules/standards valid in your country.
4. All safety devices must be in position when the machine is ready for work or in operation. The operation without the specified safety devices is not allowed.
5. This machine shall be operated by appropriately-trained operators.
6. For your personal protection, we recommend that you wear safety glasses.
7. For the following, turn off the power switch or disconnect the power plug of the machine from the receptacle.
 - 7-1 For threading needle(s), looper, spreader etc. and replacing bobbin.
 - 7-2 For replacing part(s) of needle, presser foot, throat plate, looper, spreader, feed dog, needle guard, folder, cloth guide etc.
 - 7-3 For repair work.
 - 7-4 When leaving the working place or when the working place is unattended.
 - 7-5 When using clutch motors without applying brake, it has to be waited until the motor stopped totally.
8. If you should allow oil, grease, etc. used with the machine and devices to come in contact with your eyes or skin or swallow any of such liquid by mistake, immediately wash the contacted areas and consult a medical doctor.

9. Tampering with the live parts and devices, regardless of whether the machine is powered, is prohibited.
10. Repair, remodeling and adjustment works must only be done by appropriately trained technicians or specially skilled personnel. Only spare parts designated can be used for repairs.
11. General maintenance and Inspection works have to be done by appropriately trained personnel.
12. Repair and maintenance works of electrical components shall be conducted by qualified electric technicians or under the audit and guidance of specially skilled personnel.

Whenever you find a failure of any of electrical components, immediately stop the machine.
13. Before making repair and maintenance works on the machine equipped with pneumatic parts such as an air cylinder, the air compressor has to be detached from the machine and the compressed air supply has to be cut off. Existing residual air pressure after disconnecting the air compressor from the machine has to be expelled. Exceptions to this are only adjustments and performance checks done by appropriately trained technicians or specially skilled personnel.
14. Periodically clean the machine throughout the period of use.

15. Grounding the machine is always necessary for the normal operation of the machine. The machine has to be operated in an environment that is free from strong noise sources such as high-frequency welder.
16. An appropriate power plug has to be attached to the machine by electric technicians. Power plug has to be connected to a grounded receptacle.

17. The machine is only allowed to be used for the purpose intended. Other used are not allowed.
18. Remodel or modify the machine in accordance with the safety rules/standards while taking all the effective safety measures. Company assumes no responsibility for damage caused by remodeling or modification of the machine.
19. Warning hints are marked with the two shown symbols.



Danger of injury to operator or service staff



Items requiring special attention

安全操作指南



1. 为了防止发生触电，不要在机器电源开启时打开马达的电线盒盖子或接触电线盒内的任何部件。



1. 为了防止遭受一些不必要的伤害，不要在操作机器时卸下皮带罩和机针护板。
2. 为了防止遭受马达的不必要伤害，请使用马达皮带轮罩。
3. 为了避免触电，当电力供应断开时不要触摸机器的电线。
4. 操作过程中，当心不要让您或他人的头、手或手指接触手轮、V形带和马达，以防止您的手和手指卷入机器而遭受不必要的伤害。同样的，也不要把它任何东西接触手轮、V形带和马达。
5. 为了防止您的手和手指受伤，当您打开电源或在操作机器时不要把手或手指放近刀架和针。
6. 为了防止触电和因损坏的电子部件发生的事故，确信在插入、拔出电源插头时关掉电源开关。
7. 为了防止突然启动机器时造成损伤，要确信在你离开机器时关掉机器的电源。
8. 停电时，确信关掉机器电源，以防止突然启动机器时受伤。
9. 为了防止机器的突然启动引起损伤，在关掉机器电源后卸下皮带罩、马达皮带轮罩和V形带以确信即使踩下起动踏板，缝纫机也不会运作。
10. 在检查、调试或清洗机器之前，给机头穿线和置换机针，以防止机器的突然启动引起损伤。并确信关掉机器电源，以防止事故发生，而且踩下起动踏板，缝纫机也不会运行。
11. 为了避免机器在搬运过程中跌落以致于损伤，在搬运时不要用手去抬缝台盖，因为这样做容易造成缝台盖打开或损坏，因而发生跌落的风险。

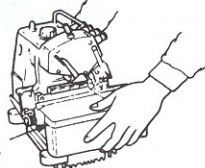
FOR SAFE OPERATION



1. So as to avoid electric shock hazards, do not open the cover of the electrical box of the motor or touch any part inside the electrical box with the power to the machine turned ON.



1. To prevent possible personal Injury, never operate the machine with the belt cover and the eye guard removed.
2. To protect against possible personal Injury resulting from being caught in the motor, use a motor that is provided with a motor pulley cover.
3. To avoid electric shock hazards, never operate the machine with the ground wire for the power supply removed.
4. During operation, be careful not to allow your or any other person's head, hands or fingers to come close to the handwheel, V belt and motor so as to prevent possible personal Injury that may occur when your hands/fingers are caught in the machine. Also, do not place anything close to them.
5. So as to avoid possible Injury to your hands and fingers, do not put any of them near the cloth cutting knife and the needle when turning the power to the machine or while the machine is in operation.
6. To avoid electric shock hazards and accidents arising from damaged electrical components, be sure to turn OFF the power switch before inserting/detaching the power plug.
7. So as to protect against possible personal Injury resulting from abrupt start of the machine, make sure to turn OFF the power to the machine when you leave your machine.
8. In the event of a power failure, be sure to turn OFF the power to the machine to protect against possible personal injury resulting from abrupt start of the machine.
9. So as to protect against possible personal Injury resulting from abrupt start of the machine, remove the belt cover, motor pulley cover and the V belt after turning OFF the power to the machine and confirming that the sewing machine will not run even by depressing the start pedal.
10. Before inspecting, adjusting or cleaning the machine, threading the machine head or replacing the needle, so as to protect against possible personal injury resulting from abrupt start of the machine, be sure to turn OFF the power to the machine so as to prevent an accident and confirm that the sewing machine will not operate even when depressing the foot pedal of the sewing machine.
11. To protect against personal Injury resulting from possible drop of the machine, do not carry your machine by holding the cloth plate cover by hand. Doing so may cause the cover to open or break resulting in drop hazards.



(缝台盖)
Cloth plate cover

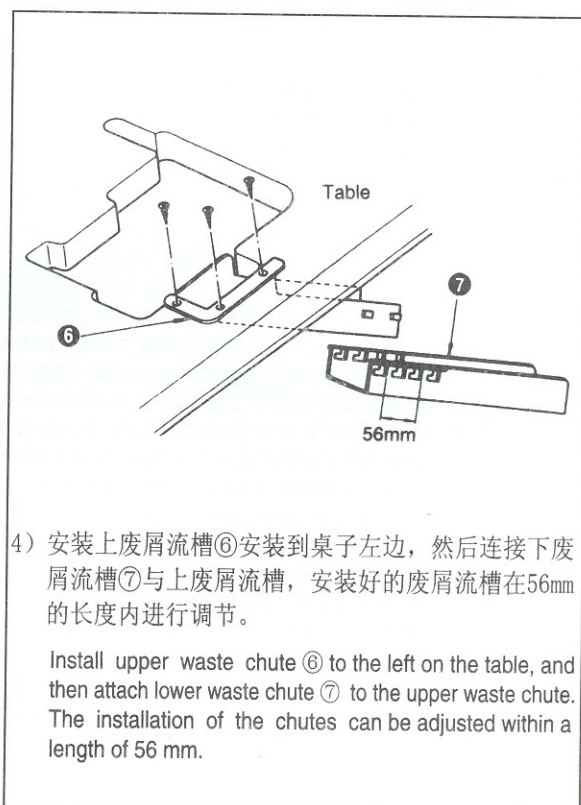
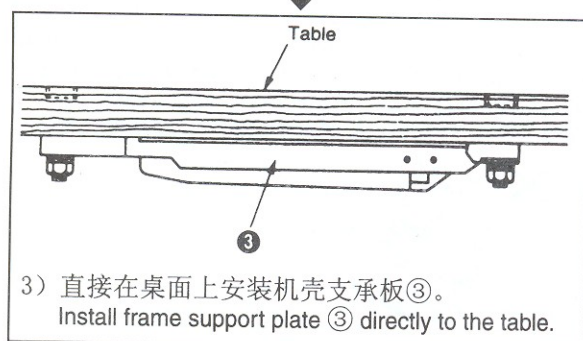
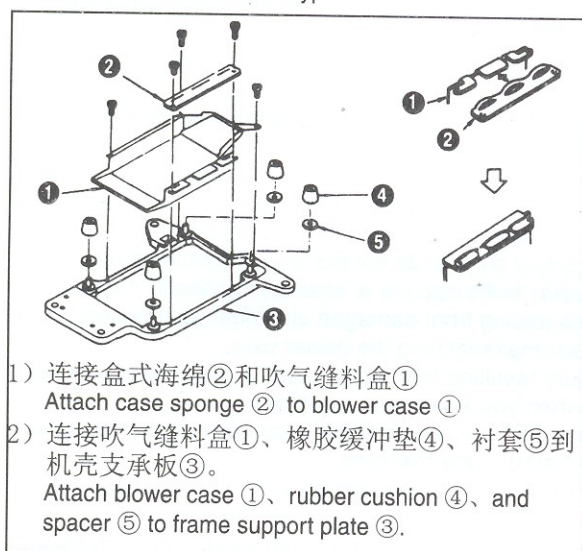
I. 规格 SPECIFICATIONS

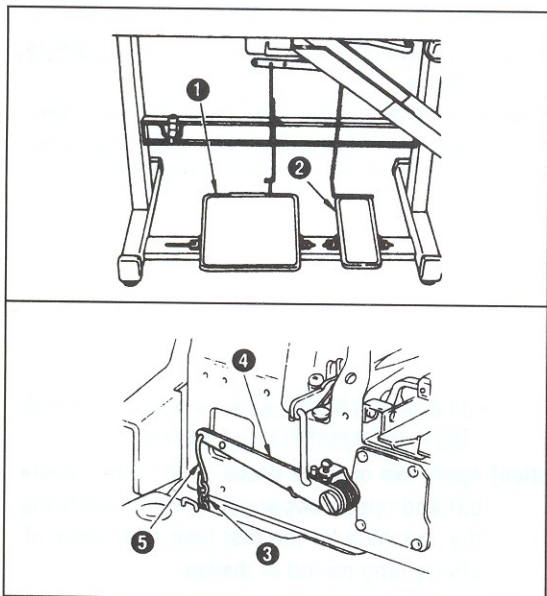
缝纫速度(最高)	3900G-03	3900G-04	3900G-05
Sewing speed (Max.)	最高 7000 P.M(Max.)	最高 6500 P.M(Max.)	最高 6500 P.M(Max.)
	(包括次级模型 Excluding some subclass models)		
针脚长度 Stitch length	0.8-4mm		1.5-4mm
针距 Needle gauge	——	1.2, 1.6, 2.0, 2.4, 3.2mm	1.6, 2.0, 2.4, 3.2, 4.8, 6.8mm
包缝宽度 Overedge width	1.6, 2, 3.2, 4.0, 4.8, 5.6, 6.4, 8mm	2.0, 3.2, 4.0, 4.8mm	3.2, 4.0, 4.8, 5.6, 6.4mm
差动率 Differential feed ratio	打褶线迹1:2(最大1:4), 伸缩性线迹1:0.7(最大1:0.6) Gathering stitch 1:2 (Max. 1:4), Stretching stitch 1:0.7 (Max. 1:0.6)		
机针 Needle	DC X 27(标准) DCX1也可被使用 DC X27 (Standard) DC X 1 may be used		
抬压脚 Presser foot lift	5.5 mm	6 mm	6 mm
	(包括次级模型 Excluding some subclass models)		
机油 Lubricating oil	15号白色机油 White oil No.15		

II 安装 INSTALLATION

1. 安装机壳支承板 INSTALLING THE FRAME SUPPORT

(1) 半沉式 Semi-sunken type





2. 安装踏板 INSTALLING THE PEDALS



警告：在电源开关关闭的情况下操作以下步骤。
WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

- 1) 从操作者方向看, 把起动踏板①装在左边, 而抬压脚踏板②装在右边。
Install starting pedal ① on the left and presser lifter pedal ② on the right as seen from the operator.
- 2) 用S形钩⑤连接抬压脚踏板链③到抬压脚杆④。
Use an S-shaped hook ⑤ to connect the chain ③ of the presser lifter pedal to presser lifting lever ④.

III. 准备与操作 PREPARATION AND OPERATION

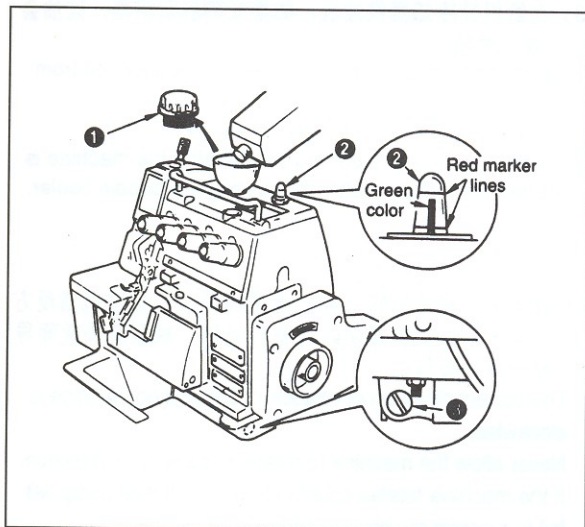


为了避免机器损坏与故障, 请确认以下几点:

To avoid malfunction and damage of the machine, confirm the following.

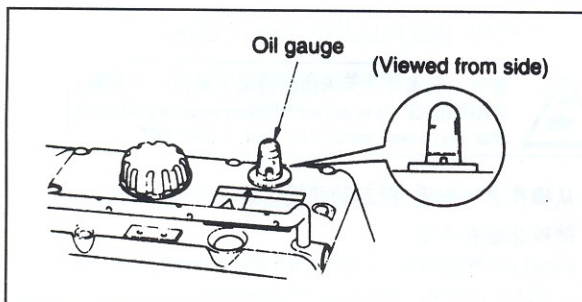
- 在机器初次使用前, 请把机器擦洗干净。
- 除去在运输过程中积聚的灰尘, 然后添油使机器部件润滑。
- 确认电压正常。
- 确认插头已连接到电源。
- Before you put the machine into operation for the first time after the set-up, clean it thoroughly.
- Remove all dust gathering during transportation and oil it well.
- Confirm that the voltage has been correctly set.
- Confirm that the power plug has been properly connected to the power supply.
- Never use the machine in the state where the voltage type is different from the designated one.

1. 供油 LUBRICATION



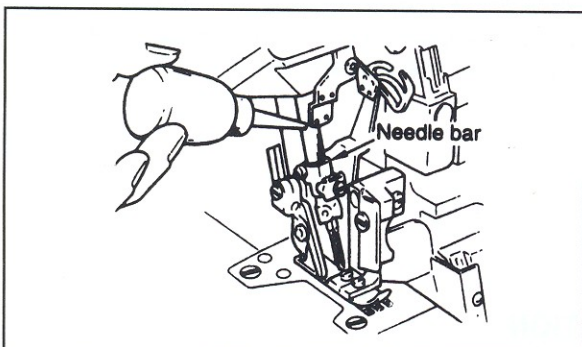
警告：在电源开关关闭的情况下操作以下步骤。
WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

- 1) 拧开油帽①。
 - 2) 把2号新机油倒入储油器。
 - 3) 加油直至从侧面观察油位表②指针已到达上面的红线。
(注意) 当心指针不要超出上面的红线, 否则由于油量大而造成不必要的麻烦。
 - 4) 放油时拧开排油盖③。
(注意) 第一次换油在缝纫机初次设定后的一个月, 以后每六个月换一次。
- 1) Remove oil cap ①.
 - 2) Pour New Defrix Oil No. 2 into the oil reservoir.
 - 3) Supply oil until the pointer bar almost reaches the upper red marker line when oil gauge ② is observed from the side.
(Caution) Be careful not to exceed the upper red marker line, or else troubles due to excessive lubrication may result.
 - 4) Remove oil drain cap ③ when draining the oil reservoir.
(Caution) Change oil when one month has passed after the first set-up of the sewing machine. Then, change oil every six months.



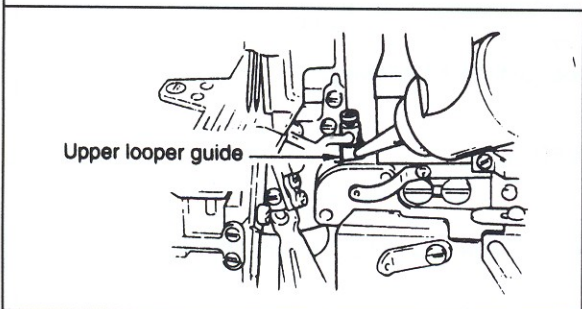
(注意) 当从侧面观察到油位表的指针已到达最低线, 请加油。

(Caution) If the pointer bar of the oil gauge comes down under the lower marker line when observing the oil gauge from sideward, supply oil.

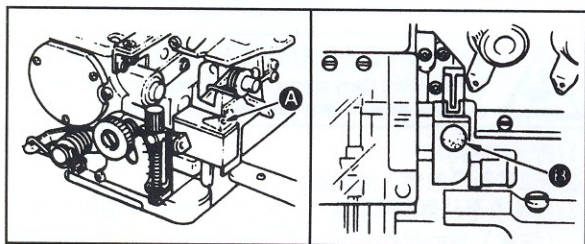


(注意) 在机器调试后长时间未用, 然后如初次用时请滴2—3滴油到针杆和上弯针导架上。

(Caution) Apply two or three drops of oil to the needle bar and upper looper guide when operating the machine for the first time after setup of after a long period of disuse.



*对机针冷却器的供油 Lubrication the needle cooler

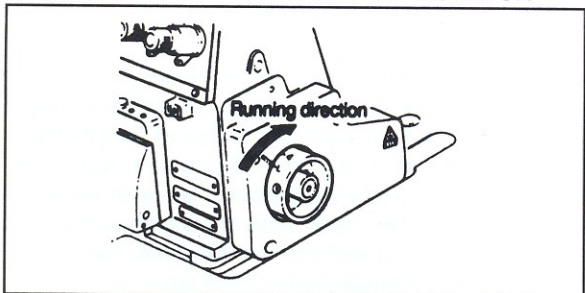


- 1) 打开缝台盖在A单元供油。
- 2) 拔掉塞子B, 供油。
- 3) 在给机针冷却器供油后, 如果立刻启动机器, 硅油会渗入油毡。

- 1) Open cloth plate cover and supply silicon oil from section A
- 2) Remove plug B, and supply silicon oil.
- 3) Infiltrate silicon oil also into the oil felt if the machine is started immediately after lubricating the needle cooler.

2. 检查旋转方向

CHECKING THE DIRECTION OF ROTATION



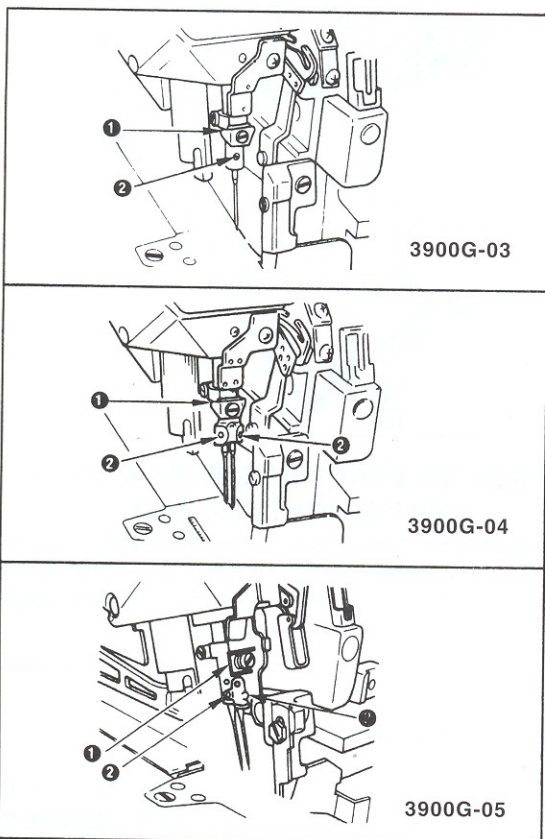
- 1) 缝纫机正确的旋转方向应为顺时针, 不允许机器反方向运转, 如果机器逆时针方向运转, 油泵会失效而导致一系列故障。

The correct direction of rotation of the sewing machine is clockwise,

Never allow the machine to rotate in the reverse direction.

If the machine rotates counterclockwise, the oil pump will fail to function resulting in seizure.

3. 安装机针 ATTACHING NEEDLES



警告：在电源开关关闭的情况下操作以下步骤。
WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

标准的机针型号为DC x 27 # 11，你也可使用DC x 1机针，在这种情况下，针与弯针间的间隙应该调节好。如果缝纫需要良好的线的张力，请使用DC x 27机针。

- 1) 把针夹①调到最高点。
- 2) 松开针夹螺丝②，把机针完全插入针夹孔，注意机针长槽正对着操作者的面对面。
- 3) 拧紧针夹螺钉②。

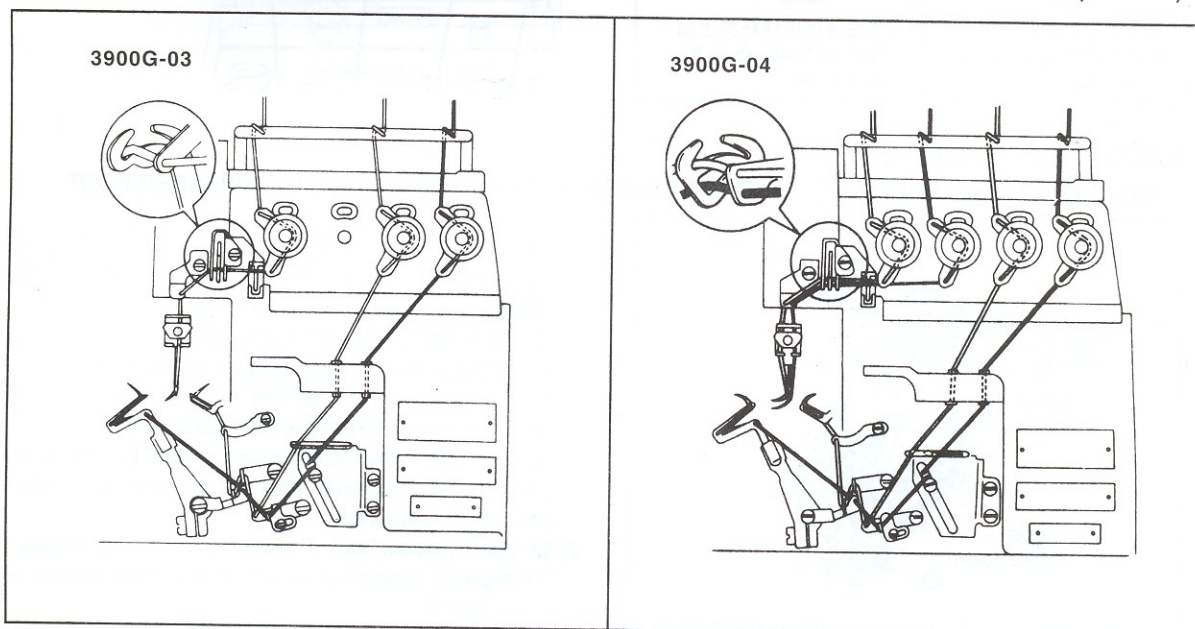
The standard needle is DC x 27 # 11. You can also use the DC x 1 needle. In this case, however, the clearance provided between the needle and the looper may be required to be adjusted. If sewing need to be carried out with a finely adjusted thread tension, use the DC x 27 needle.

- 1) Bring needle clamp ① to the highest position.
- 2) Loosen needle clamp screw ②, and fully insert the needle into the needle clamp hole with the needle recess facing backwards as viewed from the operator's side.
- 3) Tighten the needle clamp screw ②.

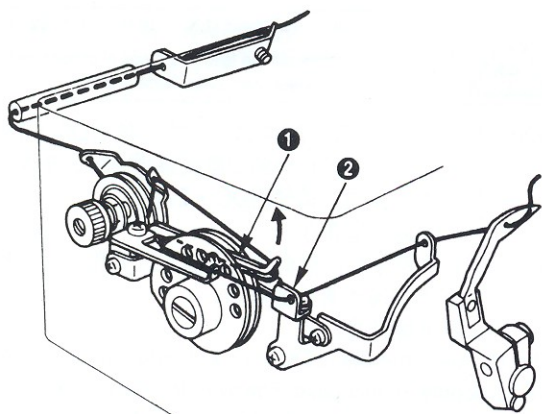
4. 穿线 THREADING THE MACHINE

按照以下穿图穿线（相同的穿线图贴在弯针罩内面）

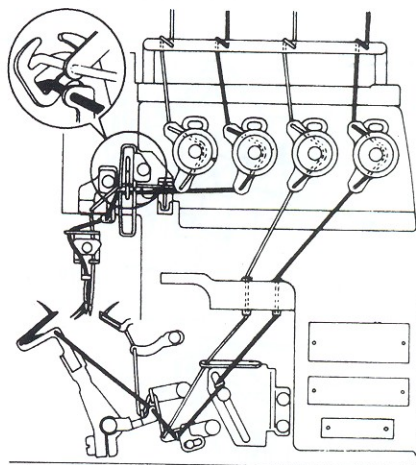
Thread the machine according to the threading chart given below. (The same chart is on the inside of the looper cover.)



3900G-05



(注意) 抬高弯针过线杆①进行穿线, 穿线后把弯针过线杆移回到原来位置并用止动弹簧②固定。
(Caution) Raise looper thread cam thread guide ① and perform threading. Return looper thread camthread guide ① to its home position and securely fix it to retaining spring ②.



(注意) 确信通过机针挑线杆穿线以使达成双链式线迹 (通过外在的挑线杆穿线以便包缝)
(Caution) Be sure to pass the needle thread for double chainstitch through the needle thread take-up lever. (Pass the needle thread for overlocking through the thread take-up lever located outside.)

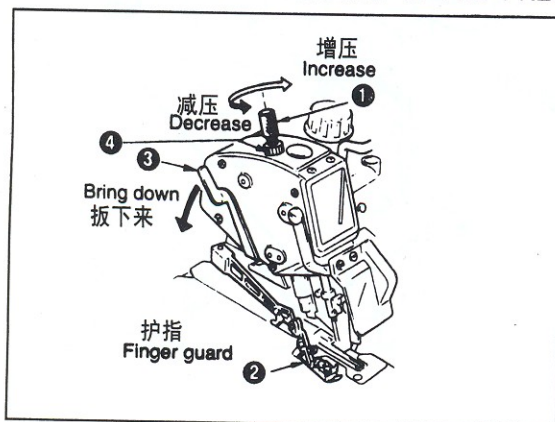
* 怎样通过硅油箱穿线 How to thread the needle thread silicon oil tank

当机针冷却器使用时 When the needle cooler is used	当机针冷却器未使用时 When the needle cooler is not used
把线穿过中线杆的下面 Pass the thread under the center pawl.	把线通进中线杆的上面 Pass the thread above the center pawl.



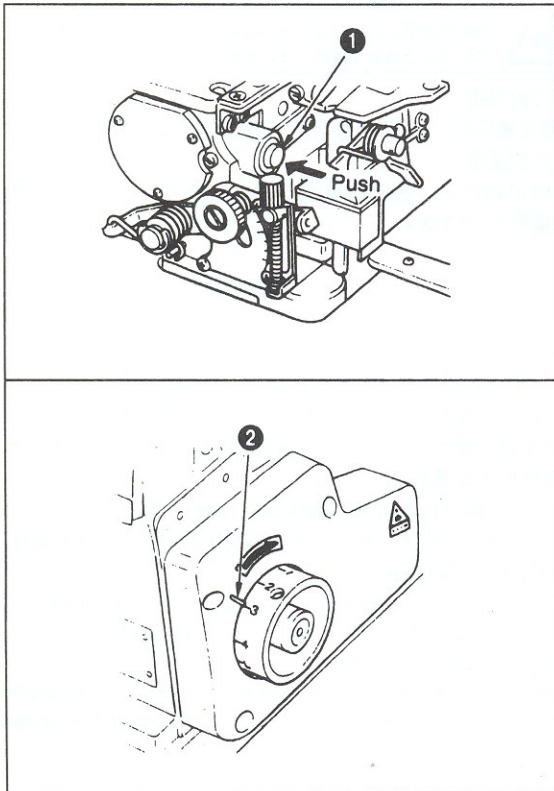
5. 调节压脚压力与卸下压脚

ADJUSTING THE PRESSURE OF THE PRESSER FOOT AND REMOVING THE PRESSER FOOT



- 1) 通过松开第一螺母④和旋转压脚调节螺钉来调节压脚压力, 当顺时针方向调节螺钉时, 压脚压力增加, 相反则减少, 经过调节之后, 应拧上螺母④。
1) Adjust the pressure of the presser foot by loosening first nut ④ and turning presser foot adjust screw ①. When the adjust screw is turned clockwise, the pressure will increase. When it is turned counterclockwise, the pressure will decrease. After the adjustment, be sure to turn nut ④ without fail.
- 2) 为了移开压脚②, 机针上升到刻线的最高点, 扳下抬压脚杆③。
2) To open presser foot ② sideways, raise the needle to the highest position of its stroke and lower presser bar lifting lever ③.

6. 调节针脚长度 ADJUSTING THE STITCH LENGTH

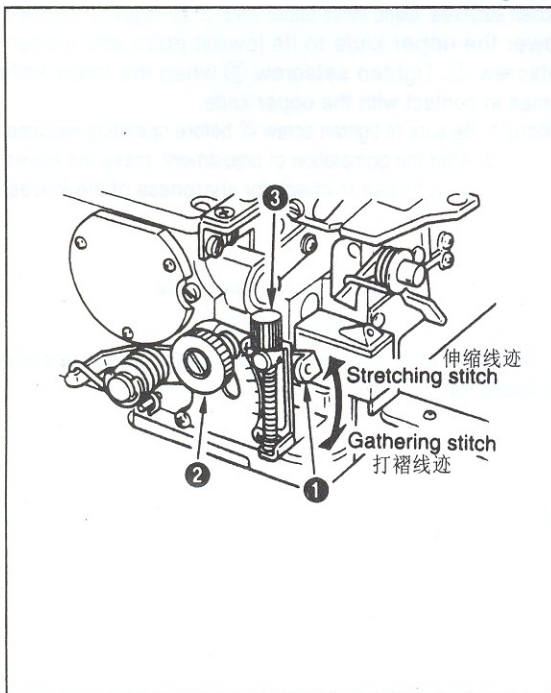


警告：在电源开关关闭的情况下操作以下步骤。

WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

- 1) 手按着按钮①时缓慢旋转手轮，你可以发现按钮会深陷下去。
- 1) Slowly turn the handwheel as you keep depressing pushbutton ①, and you will find a point at which the pushbutton goes in farther.
- 2) 继续按着按钮，把手轮上标注的尺码②与皮带罩上的尺码对齐。
- 3) 设定好后恢复按钮①。
- 2) With the above condition maintained, align the desired scale mark on the handwheel with mark ② on the belt cover.
- 3) Reset the pushbutton ① after setting the dial.

7. 差动组件 DIFFERENTIAL FEED MECHANISM



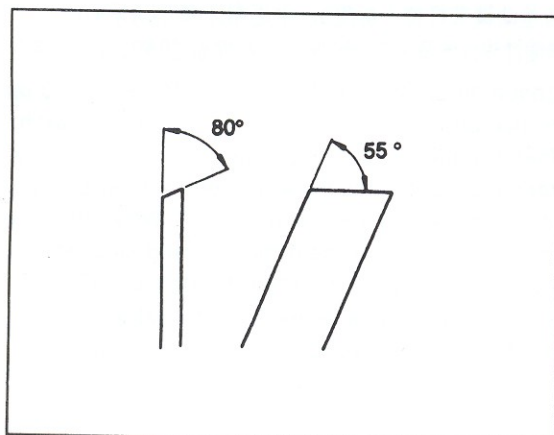
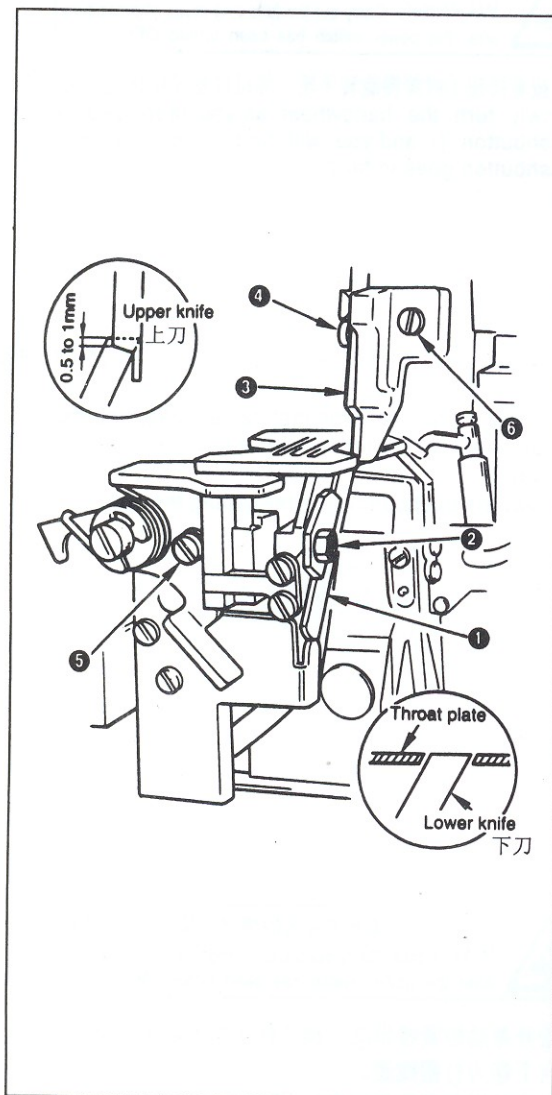
警告：在电源开关关闭的情况下操作以下步骤。

WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

- 1) 松开差动锁紧螺母②，调节杆①向上移为伸缩性线迹，向下移为打褶线迹。
- 2) 当差动调节杆位于标度S，机器会以差动比1:0.7工作。当差动调节杆位于标度0，主送布牙和差动牙的比为1:1。
- 3) 伸缩性线迹的最大差动比为1:2，标度超过0刻度仅用于参考。
- 1) Loosen differential feed lock nut ②. Move lever ① up for stretching stitch or down for gathering stitch.
- 2) When the differential feed adjusting lever is set to graduation S, the machine will perform stretching with a differential feed ratio of 1:0.7. When the lever is set to graduation O, the differential feed ratio between the main feed dog and the differential feed dog will be 1:1.
- 3) The maximum differential feed ratio for gathering is 1:2. The graduations beyond 0 are used as reference.

IV. 维护 MAINTENANCE

1. 刀与包缝宽度 KNIVES AND OVEREDGE WIDTH



警告：在电源开关关闭的情况下操作以下步骤。
WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

★下刀的高度

松开固定螺钉②，调节下刀①高度，以致它的刃边与针板平面对齐。

★上刀的高度

松开固定螺钉④，进行调节上刀③在其最低点时与下刀①的边缘重叠0.5到1毫米。

★包缝宽度

通过改变部件和使用次级型号，包缝宽度可达到1.6-6.4mm。

(包缝宽度比刀切割宽度要稍大)

为改变包缝宽度：

- 1) 松开固定螺钉⑤，把下刀①移到左边点然后固定。
- 2) 松开固定螺钉⑥，按要求移动上刀③，然后固定。
- 3) 松开固定螺钉⑤，把上刀下降到最低点，当下刀与上刀接触时，固定螺钉⑤。

注意：1. 在操作机器之前，确认螺钉已被拧紧。

2. 调试结束后，用刀去试着切割线以检查刀的锋利程度。

★ Height of the lower knife

Loosen setscrew ② and adjust the height of lower knife ① so that its edge is flush with the throat plate surface.

★ Height of the upper knife

Loosen setscrews ④, and perform adjustment so that upper knife ③ overlaps lower knife ① 0.5 to 1 mm when the upper knife is at its lowest point.

★ Overedge width

Overedge widths of 1.6 through 6.4 mm are provided by changing the parts or by using subclass models. (The overedge width will be slightly larger than the knife cut width.)

To change the overedge width:

- 1) Loosening setscrew ⑤, push lower knife ④ to the left and fix it.
- 2) Loosen setscrew ⑥ and move upper knife ③ as required, then fix it.
- 3) Lower the upper knife to its lowest point and loosen setscrew ⑤. Tighten setscrew ⑤ when the lower knife comes in contact with the upper knife.

(Caution) 1. Be sure to tighten screw ⑤ before operating machine.

2. After the completion of adjustment, make the knives cut a thread to check for sharpness of the knives.

★下刀研磨 Resharpener the lower knife

当下刀变钝时，按左图所示研磨。

When the lower knife has become dull, resharpen it as shown in the figure left.

2. 清洁机头 CLEANING THE MACHINE HEAD



警告：在电源开关关闭的情况下操作以下步骤。
WARNING: Carry out the following steps of procedure after the power switch has been turned OFF.

1) 清洁弯针罩内部及针杆组件每天一到两次，否则可能漏油而遭至缝纫物品沾上油迹。

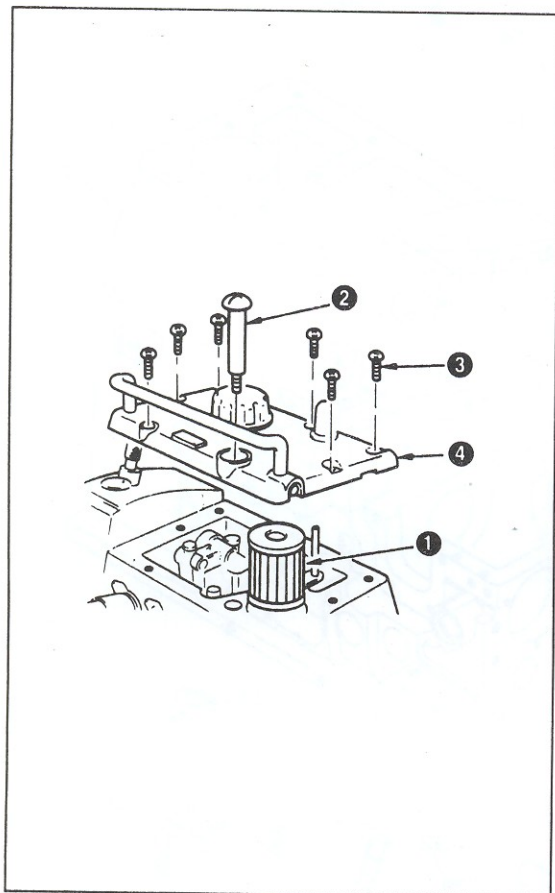
(注意) 不要用除漆剂去擦机器表面，否则会破坏机器的外观

Clear lint from inside the looper cover and the needle bar components about once or twice a day. If not, oil may leak and the sewing material will be soiled.

(Caution) Do not wipe the coated surface of the machine head with lacquer thinner. Doing so will damage the coated surface.

3. 检查过漏箱和置换IT

CHECKING THE CARTRIDGE FILTER AND REPLACING IT



1. 长期使用后，过漏箱①上可能沾满灰尘，要是这样继续下去，脏油有可能通不过过漏箱①，机器就有可能运转异常，或带出一系列故障。

*过漏箱应定期检查，每六个月换一次

2. 怎样检查和置换过漏箱

1) 卸下油箱固定螺钉②。

2) 卸下其它螺丝③，然后再卸下顶盖④。

(注意) 要是顶盖侧移，油标和过漏箱就可能被损坏。

3) 卸下过漏箱检查，如果发现过漏箱有任何毛病，清洁相关组件，转换过漏箱①。

4) 重新把过漏箱①放在正确位置然后盖上顶盖，记住旋紧固定螺钉。

1. After a long period of usage, cartridge filter ① may become clogged with dust.

If the machine is left in this state, the dirty oil may fail to pass through cartridge filter ①, and the machine may wear out abnormally, or a seizure may result.

* Cartridge filter ① should normally be checked once every six months, and cleaned or replaced accordingly.

2. How to inspect the cartridge filter and replace it

1) Remove first oil discharging screw ②.

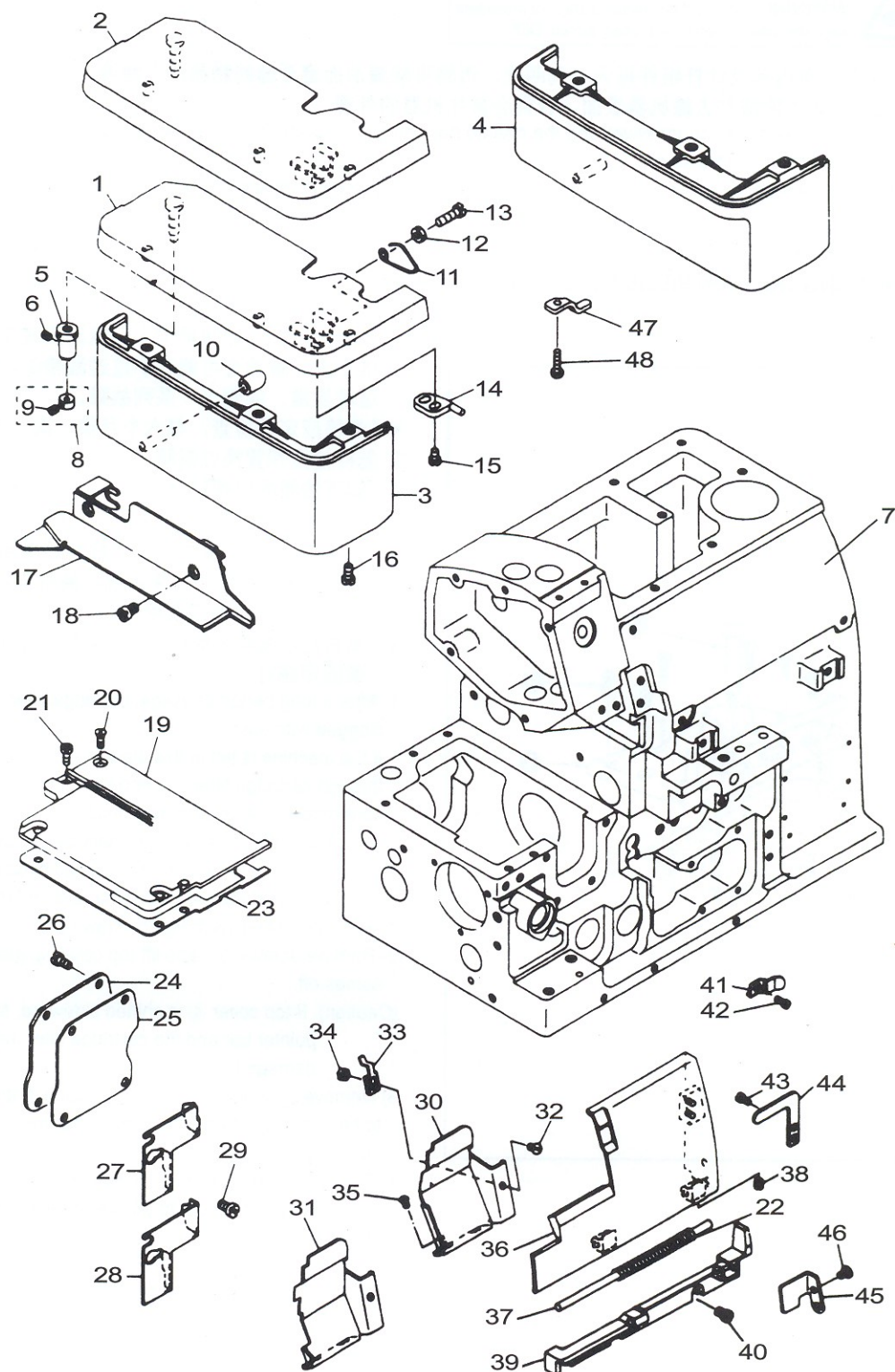
2) Remove screws ③, and lift top cover ④ just above until it comes off.

(Caution) If top cover ④ is shifted sideward, the oil amount pointer bar and the cartridge filter may be damaged.

3) Remove cartridge filter ① and check it. If the filter is found to be abnormal, clean the relevant components, or replace cartridge filter ①.

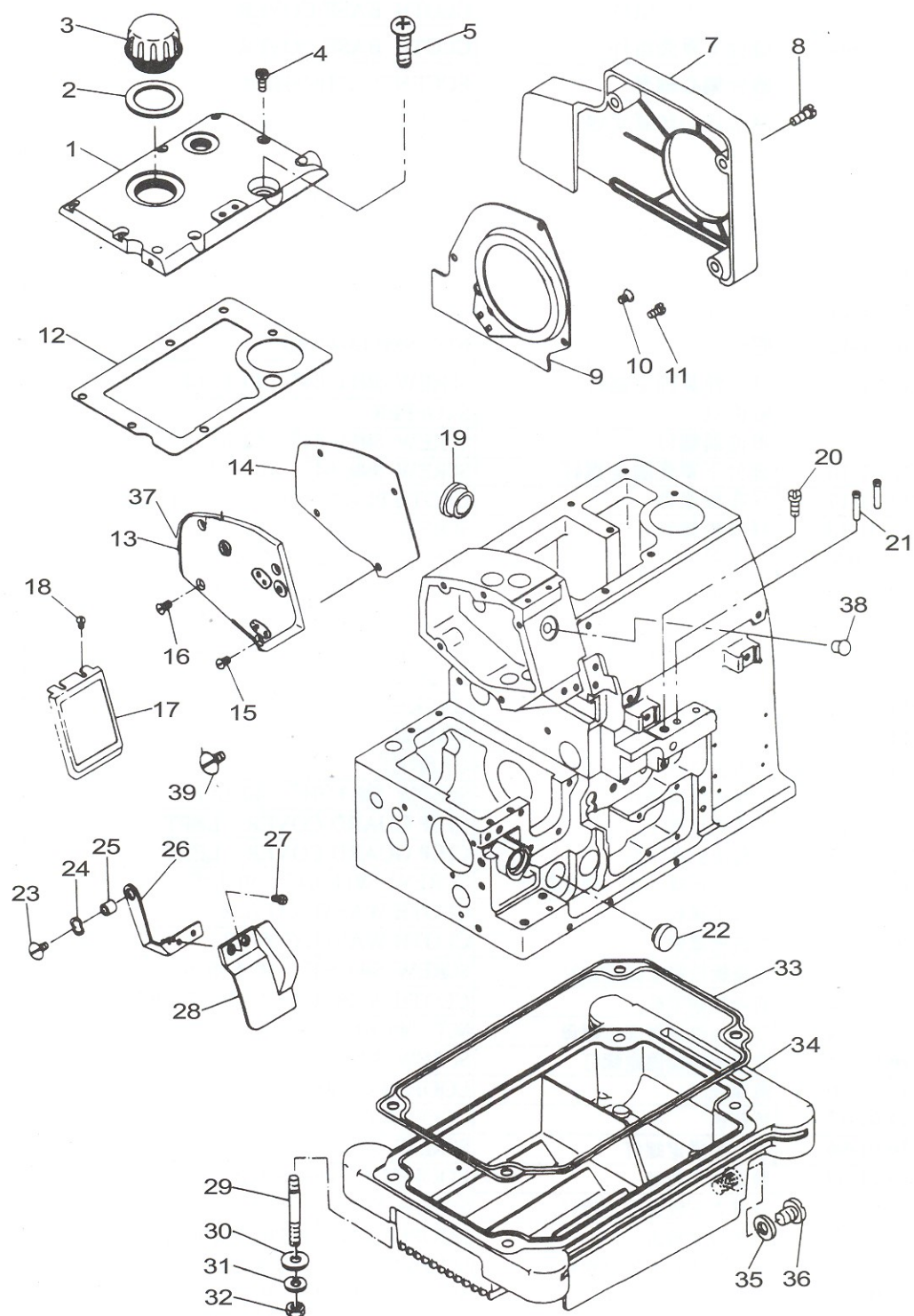
4) Re-insert cartridge filter ① into its proper position and return the cover. Do not forget to put back the setscrews and tighten them up.

1、机壳部件 FRAME COMPONENTS



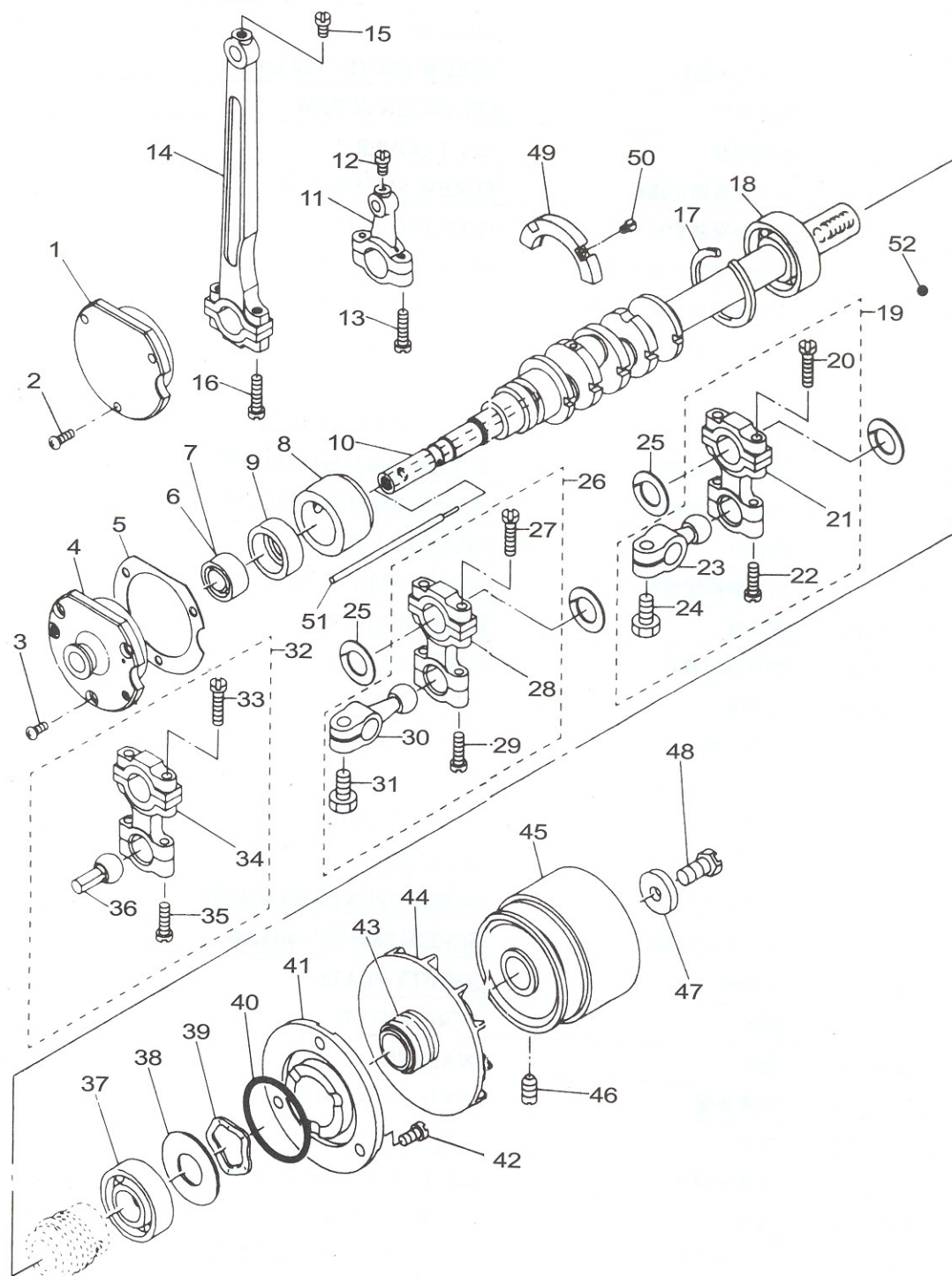
一 机壳部件 FRAME COMPONENTS						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.01-01	缝台组件	CLOTH PLATE ASM.	1	1	
2	2216.01-02	缝台组件	CLOTH PLATE ASM.			1
3	2214.01-03	缝台下罩壳组件	CLOTH BASE COVER	1	1	
4	2216.01-04	缝台下罩壳组件	CLOTH BASE COVER			1
5	2216.01-05	缝台偏心轴套	ECCENTRIC BUSHING	1	1	1
6	2216.01-06	缝台偏心轴紧定螺钉	SCREW SM11/64"×40 L=3.5	1	1	1
7	2216.01-00	机壳	MACHINE	1	1	1
8	2216.01-08	垫块	THRUST HOLDER	1	1	1
9	2216.01-09	垫块紧定螺钉	SCREW SM1/8"×44 L=3.2	<1>	<1>	<1>
10	2216.01-10	缝台下罩壳防震垫	RUBBER PLUG	1	1	1
11	2214.01-11	缝台弹簧	SPRING	1	1	1
12	2216.01-12	螺母	NUT SM11/64"×40	1	1	1
13	2216.01-13	缝台弹簧固定螺钉	SCREW SM11/64" 40 L=14	1	1	1
14	2216.01-14	限位器	STOPPER	1	1	1
15	2216.01-15	限位器螺钉	SCREW SM11/64" 40 L=7	2	2	2
16	2216.01-16	缝台下罩壳固定螺钉	SCREW SM9/64" 40 L=10	2	2	2
17	2214.01-17	导布板组件	CLOTH PLATE SIDE COVER ASM.	1	1	1
18	2216.01-18	导布板螺钉	SCREW SM3/16" 28 L=6	2	2	2
19	2214.01-19	左上盖	FEED MECHANISM COVER	1	1	
19	2216.01-19	左上盖	FEED MECHANISM COVER			1
20	2216.01-20	左上盖沉头螺钉	SCREW SM11/64" 40 L=8	1	1	1
21	2216.01-21	左上盖十字螺钉	SCREW SM11/64" 40 L=8	4	4	4
22	2214.01-47	铰链销弹簧	SPRING	1	1	1
23	2214.01-23	左上盖垫片	GASKET	1	1	1
24	2214.01-24	后盖板	COVER	1	1	1
25	2214.01-25	后盖板垫片	GASKET	1	1	1
26	2216.01-26	后盖板固定螺钉	SCREW SM11/64" 40 L=7	4	4	4
27	2214.01-27	布屑防护罩(左)	CHIP GUARD COVER LEFT	1	1	
28	2216.01-28	布屑防护罩 左	CHIP GUARD COVER LEFT			1
29	2216.01-29	布屑防护罩 左 固定螺钉	SCREW SM11/64" 40 L=5	2	2	2
30	2214.01-30	前盖板罩板	CLOTH WASTE COVER	1	1	
31	2216.01-31	前盖板罩板	CLOTH WASTE COVER			1
32	2216.01-32	前盖板锁紧板固定螺钉	SCREW SM9/64" 40 L=5.5	1	1	1
33	2214.01-33	前盖板锁紧板	CLOTH WASTE COVER STOPPER	1	1	1
34	2216.01-34	前盖板锁紧板固定螺母	NUT SM9/64" 40	1	1	1
35	2216.01-35	前盖板罩板固定螺钉	SCREW SM9/64" 40 L=6	2	2	2
36	2216.01-36	前罩壳	LOOPER COVER	1	1	1
37	2214.01-37	铰链销	LOOPER COVER HINGE PIN	1	1	1
38	2216.01-06	铰链销紧定螺钉	SCREW SM11/64" 40 L=3.5	2	2	2
39	2214.01-39	前罩壳下铰链	LOOPER COVER BRACKET	1	1	1
40	2216.01-40	前罩壳下铰链固定螺钉	SCREW SM11/64" 40 L=9.5	3	3	3
41	2214.01-41	前盖板锁紧舌	LOOPER COVER PRESSER SPRING	1	1	1
42	2216.01-42	前盖板锁紧舌固定螺钉	SCREW SM11/64" 40 L=7	1	1	1
43	2216.01-43	前盖板压板固定螺钉	SCREW SM9/64" 40 L=4.5	2	2	2
44	2214.01-44	前盖板压板	LOOPER COVER PRESSER PLATE	1	1	1
45	2214.01-45	前盖板防转压板	LOOPER COVER GUIDE PLATE	1	1	1
46	2216.01-46	前盖板防转压板固定螺钉	SCREW SM9/64" 40 L=6	1	1	1
47	2214.01-50	缝台锁紧板	CLOTH PLATE SUPPORTER	1	1	1
48	2216.01-51	缝台锁紧板固定螺钉	SCREW SM9/64"×40 L=13.5	1	1	1

2、油盘部件 OIL PAN COMPONENTS



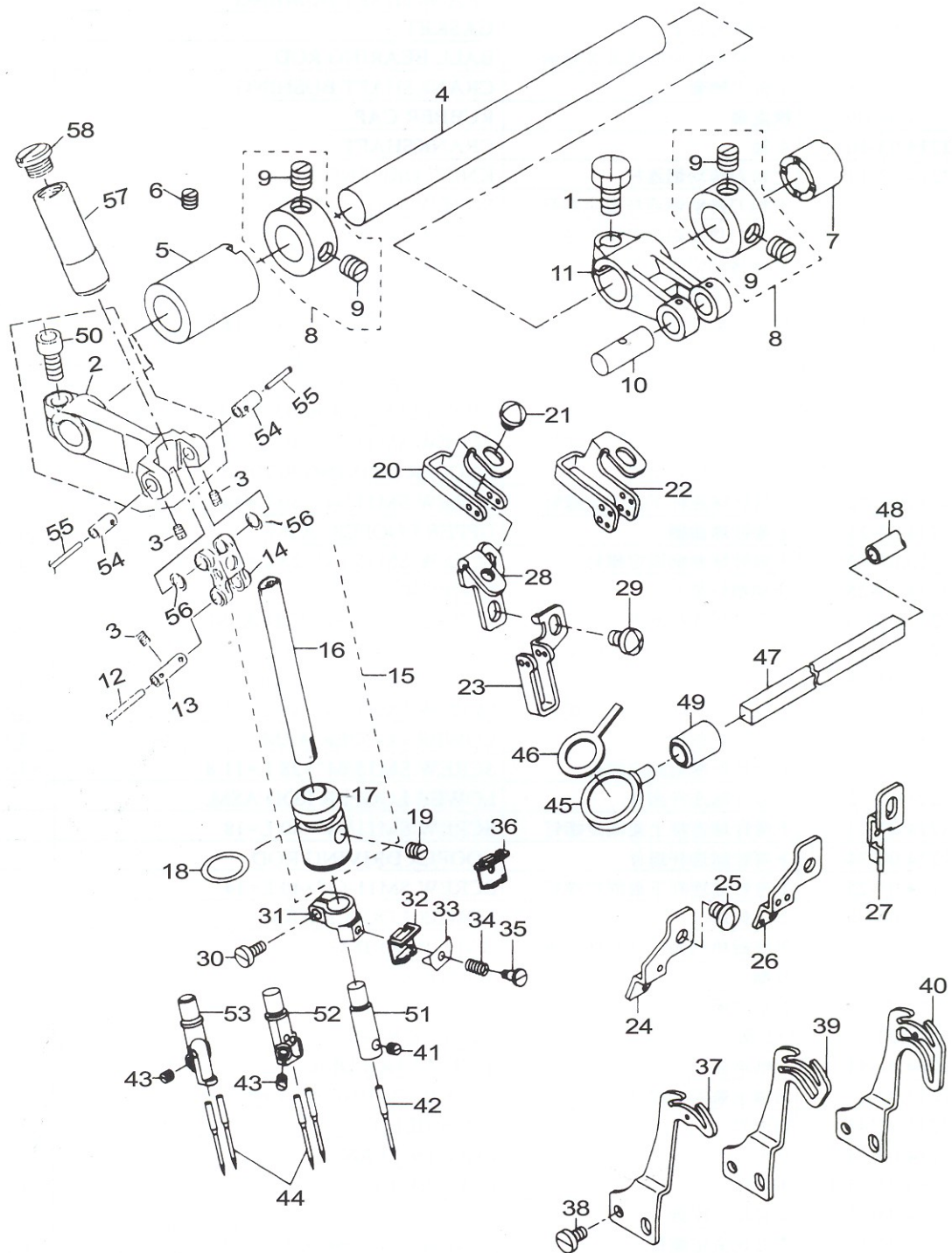
二 油盘部件(FRAME COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.02-01	上盖	UPPER COVER	1	1	1
2	2214.02-02	油窗垫	GASKET	1	1	1
3	2214.02-03	油窗	OIL CAP	1	1	1
4	2216.02-04	上盖固定螺钉	SCREW SM3/16"×28 L=12	5	5	5
5	2216.02-05	排油螺钉	OIL DRAIN SCREW	1	1	1
7	2216.02-07	皮带轮罩	BELT COVER	1	1	1
8	2216.02-08	皮带轮罩固定螺钉	SCREW SM15/64"×28 L=12	3	3	3
9	2216.02-09	皮带轮罩防护板	COOLING FAN PLATE	1	1	1
10	2216.02-01	皮带轮罩防护板十字螺钉	SCREW SM11/64"×40 L=8	1	1	1
11	2216.02-11	皮带轮罩防护板一字螺钉	SCREW SM11/64"×40 L=7.8	2	2	2
12	2214.02-12	上盖密封垫	UPPER COVER GASKET	1	1	1
13	270.02-13	侧盖板	SIDE COVER	1	1	
14	270.02-14	侧盖板密封垫	SIDE COVER GASKET	1	1	1
15	2216.02-15	侧盖板固定螺钉A	SCREW SM11/64"×40 L=7	3	3	3
16	2216.02-16	侧盖板固定螺钉B	SCREW SM11/64"×40 L=9	1	1	1
17	270.02-17	商标牌	BRAND LABEL	1	1	1
18	2216.02-18	商标牌固定螺钉	SCREW SM9/64"×40 L=5	2	2	2
19	2216.02-19	橡皮塞	RUBBER RING	1	1	1
20	2214.02-20	附件固定螺钉	SCREW SM15/64"×28 L=12	1	1	1
21	2214.02-21	过线管	THREAD GUIDE,LARGE	2	2	2
22	2214.02-22	前弯针橡皮塞	RUBBER RING	1	1	
23	2216.02-23	观察镜支架固定螺钉	SCREW SM11/64"×40 L=7	1	1	1
24	2214.02-24	波形垫圈	WAVE WASHER	1	1	1
25	2214.02-25	观察镜支架挡圈	WASHER	1	1	1
26	2214.02-26	安全板支架	SAFETY PLATE BRACKET	1	1	1
27	2216.02-27	观察镜固定螺钉	SCREW SM9/64"×40 L=6	2	2	2
28	2214.02-28	安全板	SAFETY PLATE	1	1	1
29	2216.02-29	螺栓	SCREW STUD	4	4	4
30	2216.02-30	垫片	WASHER	4	4	4
31	2216.02-31	弹簧垫圈	SPRING WASHER	4	4	4
32	2216.02-32	螺母	NUT SM9/32"×28	4	4	4
33	2216.02-33	油盘密封垫	OIL RESERVOIR GASKET	1	1	1
34	2216.02-34	油盘	OIL RESERVOIR	1	1	1
35	2214.02-35	放油螺钉垫圈	OIL DRAIN CAP GASKET	1	1	1
36	2216.02-36	放油螺钉	SCREW SM3/8"×28 L=10	1	1	1
37	270.02-13	侧盖板	SIDE COVER			1
38	270.02-39	橡皮塞	RUBBER PLUG	1	1	1
39	2216.02-41	侧盖板尼龙塞	SIDE COVER NYLON PLUG	1	1	1

3、主轴部件 CRANKSHAFT COMPONENTS



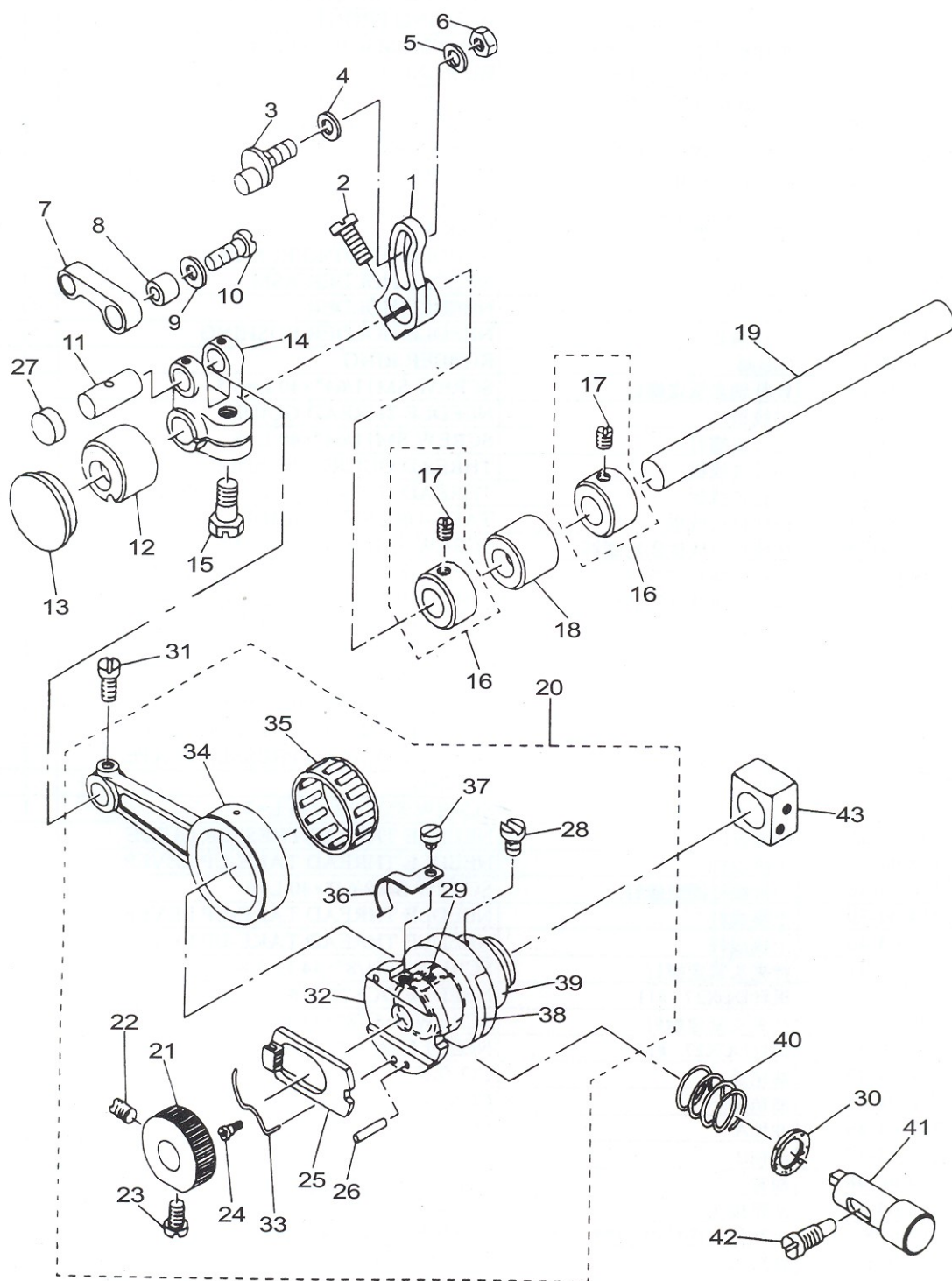
三 主轴部件(CRANKSHAFT COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.03-01	轴承座	CRANKSHAFT BUSHING	1	1	
2	2214.03-02	轴承座固定螺钉	SCREW SM9/64"×40 L=10	3	3	
3	2214.03-02	轴承座固定螺钉	SCREW SM9/64"×40 L=10			3
4	2214.03-04	轴承座	CRANKSHAFT BUSHING			1
5	2214.03-05	轴承座密封垫	GASKET	1	1	1
6	2214.03-06	带密封单列向心球滚珠轴承	BALL BEARING ROD	1	1	1
8	2214.03-08	主轴中轴套	CRANKSHAFT BUSHING	1	1	1
9	2214.03-09	橡皮塞	RUBBER CAP	1	1	
10	2214.03-10	主轴	CRANKSHAFT	1	1	1
11	2214.03-11	上切刀传动铝连杆	KNIFE DRIVING ROD	1	1	1
12	2216.02-11	上切刀传动铝连杆紧定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
13	2214.03-13	上切刀传动铝连杆固定螺钉	SCREW SM11/64"×40 L=18	2	2	2
14	2214.03-14	机针传动铝连杆组件	CONNECTING ROD	1	1	1
15	2216.02-11	机针传动铝连杆紧定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
16	2216.03-16	机针传动铝连杆固定螺钉	SCREW SM11/64"×40 L=18	2	2	2
17	2216.03-17	孔用弹性挡圈	BEARING RETAINER	1	1	1
18	2216.03-18	带密封单列向心球滚珠轴承	BALL BEARING	1	1	1
19	2214.03-19	上弯针球连杆部件	UPPER LOOPER ROD ASM.	1	1	1
20	2214.03-20	上弯针球连杆上盖固定螺钉	SCREW SM11/64"×40 L=18	<2>	<2>	<2>
21	2214.03-21	上弯针球连杆组件	LOOPER DRIVING ROD	<1>	<1>	<1>
22	2214.03-22	上弯针球连杆下盖固定螺钉	SCREW SM11/64"×40 L=14	<2>	<2>	<2>
23	2214.03-23	上弯针球曲柄	UPPER LOOPER ASM.	<1>	<1>	<1>
24	2216.07-32	上弯针球曲柄固定螺钉	SCREW SM15/64"×28 L=11.8	<1>	<1>	<1>
25	2214.03-25	止动塑料垫片	STOPPER	4	4	4
26	2214.03-26	下弯针球连杆部件	LOWER LOOPER ROD ASM.	1	1	
27	2214.03-13	下弯针球连杆上盖固定螺钉	SCREW SM11/64"×40 L=18	<2>	<2>	
28	2214.03-28	下弯针球连杆组件	LOOPER DRIVING ROD	<1>	<1>	
29	2214.03-22	下弯针球连杆下盖固定螺钉	SCREW SM11/64"×40 L=14	<2>	<2>	
30	2214.03-30	下弯针球曲柄	LOWER LOOPER ARM	<1>	<1>	
31	2216.07-32	下弯针球曲柄固定螺钉	SCREW SM15/64"×28 L=11.8	<1>	<1>	
32	2214.03-32	下弯针球连杆部件	LOWER LOOPER ROD ASM.			1
33	2214.03-13	下弯针球连杆上盖固定螺钉	SCREW SM11/64"×40 L=18			<2>
34	2214.03-34	下弯针球连杆组件	LOOPER DRIVING ROD			<1>
35	2214.03-25	下弯针球连杆下盖固定螺钉	SCREW SM11/64"×40 L=14			<2>
36	2214.03-36	下弯针球	LOWER LOOPER ARM			<1>
37	2214.03-37	带密封单列向心球滚珠轴承	BALL BEARING	1	1	1
38	2214.03-38	垫圈	WASHER	1	1	1
39	2214.03-39	波形垫圈	WAVE WASHER	1	1	1
40	2214.03-40	O形圈	RUBBER RING	1	1	1
41	2214.03-41	后轴承盖	THRUST HOLDER	1	1	1
42	2214.03-42	后轴承盖固定螺钉	SCREW SM3/16"×28 L=8	3	3	3
43	2214.03-43	钢油封	OIL SHIELD	1	1	1
44	2214.03-44	叶轮	COOLING FAN	1	1	1
45	2214.03-45-1	皮带轮	FLY WHEEL	1	1	1
	2214.03-45-2	皮带轮刻度盘		1	1	1
46	2216.03-46	皮带轮紧定螺钉	SCREW SM15/64"×28 L=10.5	2	2	2
47	2216.03-47	皮带轮轴向固定垫片	WASHER	1	1	1
48	2216.03-48	皮带轮轴向固定螺钉	SCREW SM9/32"×28 L=16	1	1	1
49	2216.03-49	平衡圈	BALANCER	1	1	1
50	2216.03-50	平衡圈固定螺钉	SCREW SM1/8"×44 L=6	2	2	2
51	2216.03-51	油量调节杆	OIL ADJUSTING BAR	1	1	1
52	2216.03-52	主轴紧定螺钉	SCREW SM1/8"×44 L=2.8	5	5	5

4、机针驱动部件 NEEDLE DRIVING SHAFT COMPONENTS



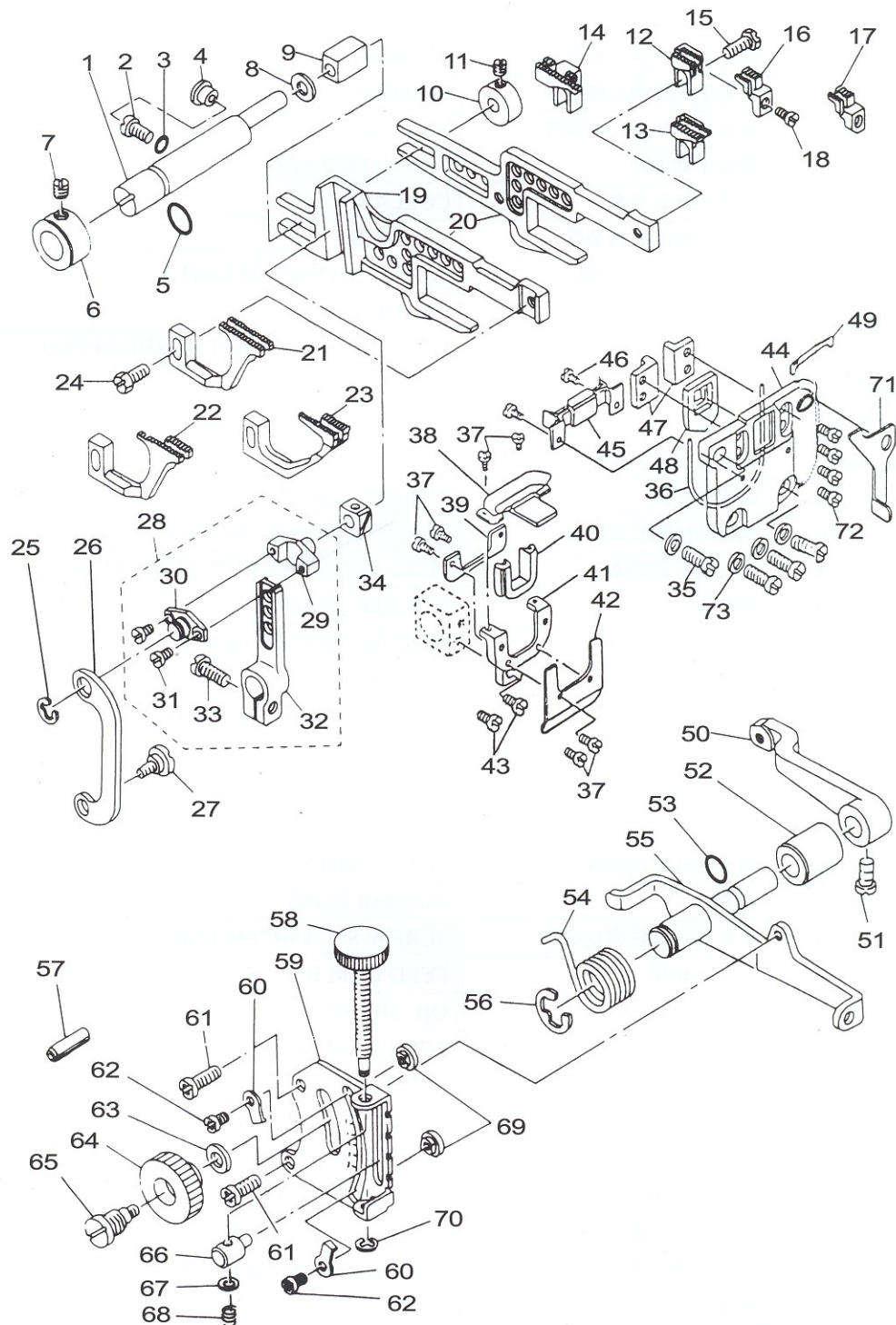
四 机针驱动部件(Needle Driving Shaft Components)						
序号 NO.	图号 REF. NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.04-01	机针传动摆轴曲柄固定螺钉	SCREW SM15/64"×28 L=14	1	1	1
2	270.04-07	机针传动摆杆	NEEDLE DRIVING LEVER	1	1	1
3	2216.04-03	机针传动摆杆紧定螺钉	SCREW SM9/64"×40 L=5	3	3	3
4	2214.04-04	机针传动摆轴	NEEDLE DRIVING SHAFT	1	1	1
5	2214.04-05	机针传动摆轴前轴承	BUSHING FRONT	1	1	1
6	2216.15-47	机针传动摆轴前轴承紧定螺钉	SCREW SM3/16"×32 L=6	1	1	1
7	2214.04-07	机针传动摆轴后轴承	BUSHING REAR	1	1	1
8	2214.04-08	机针传动摆轴挡圈	THRUST COLLAR ASM.	2	2	2
9	2216.04-09	机针传动摆轴挡圈紧定螺钉	SCREW SM1/4"×40 L=6	<4>	<4>	<4>
10	2214.04-10	机针传动摆轴曲柄销	CRANK PIN	1	1	1
11	2214.04-11	机针传动摆轴曲柄	NEEDLE DRIVING FORKED CRANK	1	1	1
12	270.04-60	油芯	OIL WICK	1	1	1
13	270.04-12	双孔连杆销	LINK PIN	1	1	1
14	270.04-68	双孔连杆	NEEDLE DRIVING BUSHING	1	1	1
15	270.04-16	针杆组件	NEEDLE HOLDER ASM.	1	1	1
16	270.04-17	针杆	NEEDLE HOLDER	<1>	<1>	<1>
17	2214.04-17	针杆轴套	NEEDLE HOLDER BUSHING	<1>	<1>	<1>
18	2214.04-18	O形圈	RUBBER RING	1	1	1
19	2216.04-19	针杆轴套紧定螺钉	SCREW SM11/64"×40 L=6.5	1	1	1
20	2216.04-20	过线板	NEEDLE THREAD GUIDE	1		1
21	2216.04-25	过线板螺钉	SCREW SM11/64"×40 L=5	1	1	1
22	2214.04-22	两孔过线板	THREAD GUIDE,2-NEEDLE		1	
23	2216.04-23	针杆过线板	THREAD GUIDE,CHAIN LOOPER			1
24	2216.04-24	挑线杆过线板	TAKE-UP LEVER GUIDE	1		1
25	2216.04-25	挑线杆过线板固定螺钉	SCREW SM11/64"×40 L=5	1	1	1
26	2214.04-26	双针挑线杆过线板	TAKE-UP LEVER GUIDE,2-NEEDLE		1	
27	2216.04-27	前弯针挑线杆过线板	TAKE-UP LEVER GUIDE,CHAIN LOOP			1
28	2214.04-28	缓线过线板	NEEDLE THREAD GUIDE STAND	1	1	1
29	2216.04-25	缓线过线板固定螺钉	SCREW SM11/64"×40 L=5	2	2	2
30	2216.04-30	固定螺钉	SCREW SM1/8"×44 L=7	1	1	1
31	2214.04-31	针夹固定座	NEEDLE CLAMP HOLDER	1	1	1
32	2214.04-32	压线板A	NEEDLE THREAD GUIDE STAND	1	1	
33	2214.04-33	压板	NEEDLE THREAD PRESSER PLATE	1	1	1
34	2214.04-34	弹簧	SPRING	1	1	1
35	2216.04-35	固定螺钉	SCREW SM3/32"×56 L=7	1	1	1
36	2216.04-36	压线板B	NEEDLE THREAD PRESSER GUIDE			1
37	2214.04-37	上挑线杆	NEEDLE THREAD TAKE-UP LEVER	1		
38	2216.04-38	上挑线杆固定螺钉	SCREW SM9/64"×40 L=6	2	2	2
39	2214.04-39	上挑线杆	NEEDLE THREAD TAKE-UP LEVER		1	
40	2216.04-40	上挑线杆	NEEDLE THREAD TAKE-UP LEVER			1
41	2214.04-41	针夹头紧定螺钉	SCREW SM1/8"×44 L=2.8	1		
42	2214.04-42	机针DCX27 #11	NEEDLE DC×27 11#	1		
43	2216.04-41	针夹头紧定螺钉	SCREW SM1/8"×44 L=2.8		2	2
44	2214.04-44	机针DCX27 #14	NEEDLE DC×27 14#		2	2
45	2214.04-45	油毡盖	COVER	1	1	
	2216.04-45	油毡盖	COVER			1
46	2214.04-46	油毡A	FELT,A	1	1	1
47	2216.04-47	油毡B	FELT,B	1	1	1
48	2214.04-48	油管	LUBRICATING PIPE	1	1	1
49	2214.04-49	油管接头	OIL FELT	1	1	1
50	270.04-08	机针传动摆杆固定螺钉	SCREW M6 L=14	1	1	1
51	2214.04-51	针夹头	NEEDLE CLAMP	1		
52	2216.04-52	针夹头	NEEDLE CLAMP		1	
53	2216.04-53	针夹头	NEEDLE CLAMP			1
54	270.04-09	针杆传动摆杆销	NEEDLE DRIVING LEVER PIN	2	2	2
55	270.04-58	油芯	OIL WICK	2	2	2
56	270.04-69	垫圈	WASHER	2	2	2
57	270.04-19	针杆上套	NEEDLE BAR UPPER BUSHING	1	1	1
58	270.04-20	针杆上套螺钉	SCREW	1	1	1

5、送布部件 MAIN FEED MECHANISM COMPONENTS



五 送布部件(FEED MECHANISM COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.05-01	送布牙架调整曲柄	MAIN FEED ROCKER	1	1	1
2	2216.05-02	送布牙架调整曲柄固定螺钉	SCREW SM3/16"×28 L=12	1	1	1
3	2214.05-03	送布牙连杆偏心轴	PIN	1	1	1
4	2214.05-04	送布牙连杆偏心轴垫片B	WASHER	1	1	1
5	2214.05-05	送布牙连杆偏心轴垫片	WASHER	1	1	1
6	2216.05-06	送布牙连杆偏心轴螺母	NUT SM3/16"×32	1	1	1
7	2214.05-07	差动牙架连杆	MAIN FEED LINK	1	1	1
8	2214.05-08	差动牙架连杆套	COLLAR	1	1	1
9	2214.05-09	差动牙架连杆套垫圈	WASHER	1	1	1
10	2216.05-10	差动牙架连杆套螺钉	SCREW SM3/16"×28 L=11.5	1	1	1
11	2214.05-11	送布连杆销	CRANK PIN	1	1	1
12	2214.05-12	送布轴左铜轴承	FEED ROCKER SHAFT BUSHING,FRO	1	1	1
13	2214.05-13	油塞	RUBBER PLUG	1	1	1
14	2214.05-14	送布曲柄	FORKED CRANK	1	1	1
15	2216.04-01	送布曲柄固定螺钉	SCREW SM15/64"×28 L=14	1	1	1
16	2214.05-16	送布轴挡圈	THRUST COLLAR ASM.	2	2	2
17	2216.01-06	送布轴挡圈紧定螺钉	SCREW SM11/64"×40 L=3.5	<4>	<4>	<4>
18	2214.05-18	送布轴右铜轴承	FEED ROCKER SHAFT BUSHING,REA	1	1	1
19	2214.05-19	送布轴	ROCKER SHAFT	1	1	1
20	2214.05-20	差动送布连杆组件	FEED ECCENTRIC BODY ASM.	1	1	1
21	2214.05-21	齿圈座	RATCHET	<1>	<1>	<1>
22	2216.05-22	齿圈座紧定螺钉	SCREW SM11/64"×40 L=6.5	<1>	<1>	<1>
23	2216.05-23	齿圈座固定螺钉	SCREW SM11/64"×40 L=6.5	<1>	<1>	<1>
24	2214.05-24	压簧固定螺钉	HINGE SCREW	<1>	<1>	<1>
25	2214.05-25	扇形齿环	RATCHET PAWL	<1>	<1>	<1>
26	2214.05-26	扇形齿环定位弹簧销	SPRING PIN 3×13	<2>	<2>	<2>
27	2214.05-46	油塞	RUBBER PLUG	<1>	<1>	<1>
28	2214.05-28	送布偏心凸轮固定螺钉	SCREW SM11/64"×40 L=8	<2>	<2>	<2>
29	2214.05-47	送布凸轮座	FEED CAM BLOCK	<1>	<1>	<1>
30	2214.05-44	油封	OIL SHEET	<1>	<1>	<1>
31	2216.05-45	送布连杆销固定螺钉	SCREW SM11/64"×40 L=9	<2>	<2>	<2>
32	2214.05-32	送布调节凸轮	FEED ADJUSTING CAM	<1>	<1>	<1>
33	2214.05-33	压簧	RATCHET PAWL SPRING	<1>	<1>	<1>
34	2214.05-34	送布连杆	CRANK POD	<1>	<1>	<1>
35	2214.05-35	送布连杆滚针轴承	NEEDLE BEARING	<1>	<1>	<1>
36	2214.05-36	扇形齿环压簧	RATCHET GEAR SPRING	<1>	<1>	<1>
37	2214.05-37	扇形齿环压簧螺钉	SCREW SM1/8"×44 L=2.5	<1>	<1>	<1>
38	2214.05-38	送布凸轮	FEED CAM	<1>	<1>	<1>
39	2214.05-39	送布偏心凸轮	FEED ECCENTRIC BODY	<1>	<1>	<1>
40	2214.05-40	针距调节簧	SPRING	1	1	1
41	2214.05-41	针距调节轴	PUSH BOTTON STUD	1	1	1
42	2214.05-42	针距调节轴螺钉	SCREW SM15/64"×28 L=14.5	1	1	1
43	2214.05-43	抬牙滑块	SLIDE BLOCK	1	1	1

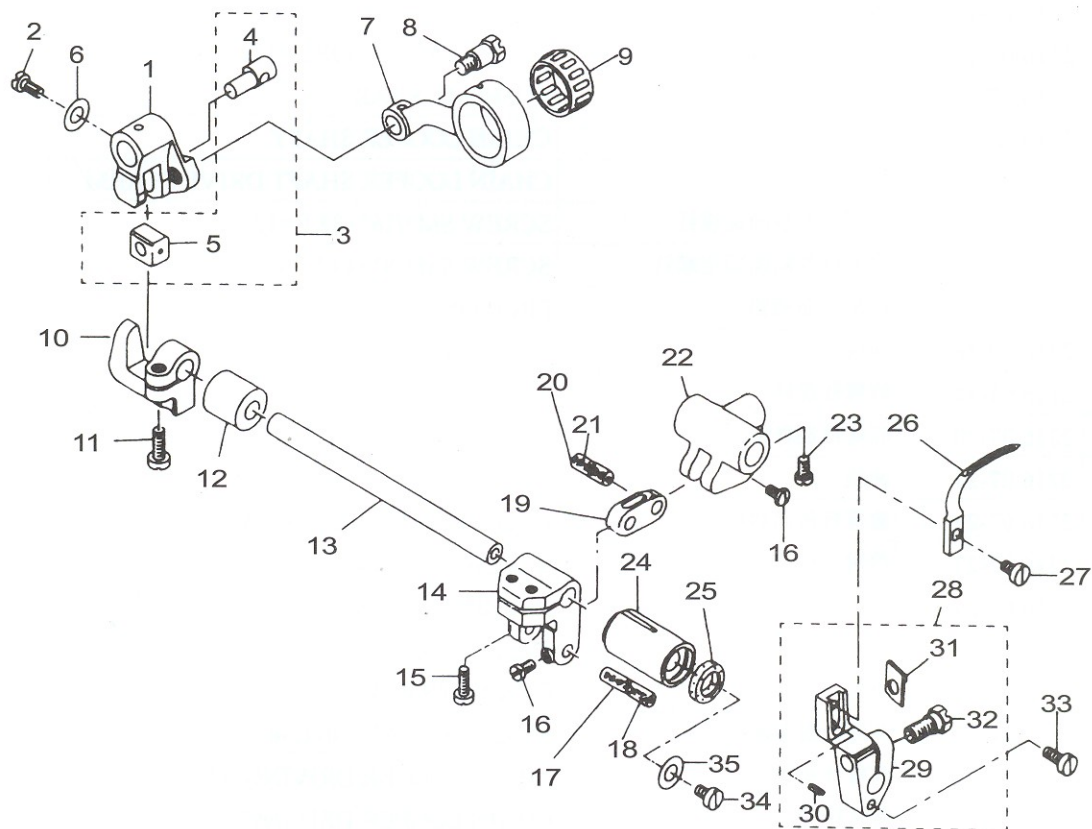
6、差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS



六 差动部件(FEED MECHANISM COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.06-01	牙架轴	FEED BAR SHAFT	1	1	1
2	2216.06-02	牙架轴固定螺钉	SCREW SM3/16"×28 L=9	1	1	1
3	2214.06-03	O形圈	RUBBER RING	1	1	1
4	2214.06-04	油塞	PLUG	1	1	1
5	2214.06-05	O形圈	RUBBER RING	1	1	1
6	2214.06-06	牙架轴左挡圈	THRUST COLLAR	1	1	1
7	2216.06-07	牙架轴左挡圈紧定螺钉	SCREW SM1/4"×40 L=3	1	1	1
8	2214.06-08	垫圈	WASHER	1	1	1
9	2214.06-09	差动送布滑块	SLIDE BLOCK	1	1	1
10	2214.06-10	牙架轴右挡圈	COLLAR	1	1	1
11	2216.01-06	牙架轴右挡圈紧定螺钉	SCREW SM11/64"×40 L=3.5	1	1	1
12	2214.06-12	主送布牙	MAIN FEED DOG	1		
13	2214.06-13	主送布牙	MAIN FEED DOG		1	
14	2216.06-14	主送布牙	MAIN FEED DOG			1
15	2216.06-15	主送布牙固定螺钉	SCREW SM11/64"×40 L=9.5	1	1	1
16	2214.06-16	副送布牙	AUXILIARY FEED DOG	1	1	
17	2216.06-17	副送布牙	AUXILIARY FEED DOG			1
18	2214.06-18	副送布牙固定螺钉	SCREW SM1/8"×44 L=6.5	1	1	1
19	2214.06-19	差动牙架	DIFFERENTIAL FEED DOG	1	1	1
20	2214.06-20	送布牙架	MAIN FEED BAR	1	1	1
21	2214.06-21	差动牙	DIFFERENTIAL FEED DOG	1		
22	2214.06-22	差动牙	DIFFERENTIAL FEED DOG		1	
23	2216.06-23	差动牙	DIFFERENTIAL FEED DOG			1
24	2216.06-15	差动牙固定螺钉	SCREW SM11/64"×40 L=9.5	1	1	1
25	2214.06-25	卡簧	E-RING	1	1	1
26	2214.06-26	差动调节连杆	ADJUSTING LINK	1	1	1
27	2214.06-27	轴定螺钉	HINGE SCREW	1	1	1
28	2214.06-28	差动牙架调整曲柄架组件	DIFFERENTIAL FEED ROCKER ASM.	1	1	1
29	2214.06-29	滑块	PIN	<1>	<1>	<1>
30	2214.06-30	滑块盖板	PIN COVER	<1>	<1>	<1>
31	2214.06-31	滑块盖板固定螺钉	SCREW SM1/8"×44 L=4	<2>	<2>	<2>
32	2214.06-32	差动牙架调整曲柄架	FEED ROCKER	<1>	<1>	<1>
33	2214.06-33	差动牙架调整曲柄架固定螺钉	SCREW SM3/16"×28 L=11.5	<1>	<1>	<1>
34	2214.06-34	差动牙架调整曲柄架滑块	SLIDE BLOCK	1	1	1
35	2216.06-48	压板螺钉	SCREW SM11/64"×40 L=10.5	4	4	4
36	2216.06-74	O形圈	RUBBER RING	1	1	1
37	2216.06-35	螺钉	SCREW SM3/32 ×56 L=3	6	6	6
38	2214.06-36-02	压板密封垫组件	RUBBER PLATE ASM.	1	1	1
39	2216.06-76	上压板	RUBBER PRESSER PLATE	1	1	1
40	2216.06-78	橡胶油封	OIL SHIELD RUBBER	1	1	1
41	2216.06-79	密封导架	RUBBER COVER	1	1	1
42	2216.06-77	下压板	RUBBER BASE PLATE	1	1	1
43	2216.04-38	牙架导轨固定螺钉	SCREW SM9/64"×40 L=6	2	2	2
44	2216.06-42	密封导架	RUBBER CASE	1	1	1
45	2216.06-36	压板组件	OIL SHIELD RUBBER LOWER	1	1	1
46	2216.06-75	螺钉	SCREW SM3/32 ×56 L=4.8	2	2	2
47	2216.06-40	牙架定位块	FEED BAR SUPPORT	2	2	2
48	2216.06-45	牙架导轨密封垫	RUBBER	1	1	1
49	2216.06-73	条形油封	RUBBER	1	1	1
50	2214.06-50	差动调节曲柄	DIFFERENTIAL FEED ROCKER	1	1	1
51	2216.06-51	差动调节曲柄螺钉	SCREW SM1/4"×40 L=11	1	1	1
52	2214.06-52	拉杆曲柄铜轴承	ROCKER SHAFT METAL	1	1	1

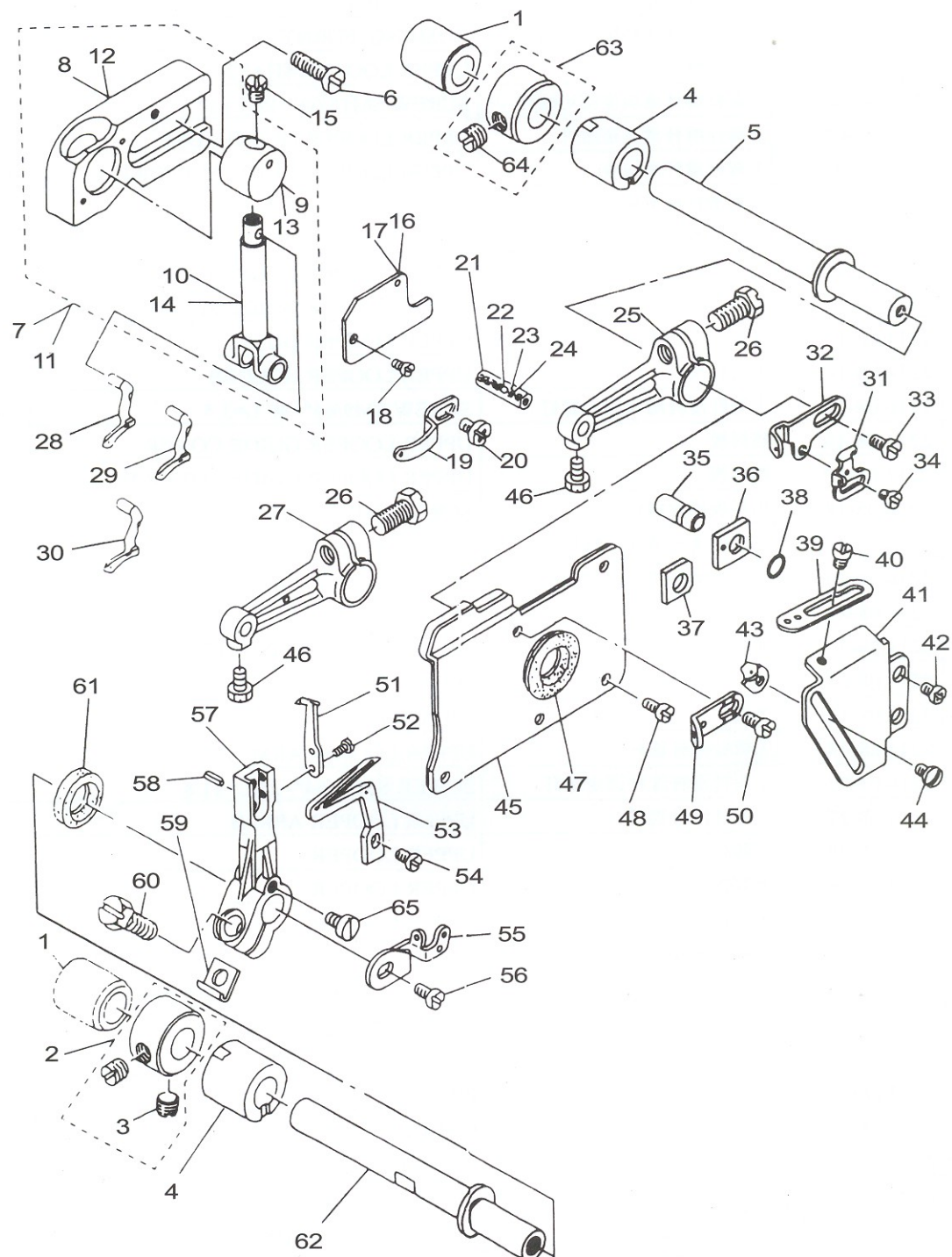
53	2214.06-53	O形圈	RUBBER RING	1	1	1
54	2214.06-54	差动扳手扭簧	SPRING	1	1	1
55	2214.06-55	差动调节扳手组件	ROCKER SHAFT ASM.	1	1	1
56	2214.06-56	卡簧	SNAP RING 9	1	1	1
57	2214.06-57	弹簧销	SPRING PIN	1	1	1
58	2214.06-58	调节螺栓手轮钮	DIFFERENTIAL FEED SCREW	1	1	1
59	2214.06-59	针距调节指示板组件	DIFFERENTIAL FEED GRADUATION	1	1	1
60	2214.06-60	针距调节指示板垫圈	WASHER	2	2	2
61	2216.06-61	针距调节指示板固定螺钉	SCREW SM3/16"×28 L=12	2	2	2
62	2216.06-62	压板固定螺钉	SCREW SM9/64"×40 L=5	2	2	2
63	2214.06-63	调节螺钉垫圈	WASHER	1	1	1
64	2216.06-64	手轮	DIFFERENTIAL FEED LOCK NUT	1	1	1
65	2216.06-65	手轮螺钉	DIFFERENTIAL FEED HINGE SCREW	1	1	1
66	2214.06-66	调节滑块	DIFFERENTIAL FEED BLOCK	1	1	1
67	2214.06-67	垫圈	WASHER	1	1	1
68	2214.06-68	弹簧	SPRING	1	1	1
69	2214.06-69	螺母	NUT SM9/64"×40	2	2	2
70	2214.06-70	卡簧	E-SHAPED SNAP RING	1	1	1
71	2216.06-71	针板定位板	ORIENTATION COVER	1	1	1
72	2216.06-44	压板螺钉	SCREW SM9/64"×40 L=5	4	4	4
73	2216.06-47	垫圈	WASHER	4	4	4

7、前弯针部件 CHAIN LOOPER COMPONENTS



七 前弯针部件(CHAIN LOOPER COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.07-01	驱动曲柄	CHAIN LOOPER SHAFT SLIDE ARM			1
2	2216.07-02	驱动曲柄固定螺钉	SCREW SM11/64"×40 L=7			1
3	2216.07-03	前弯针纵轴销组件	CHAIN LOOPER SLIDE PIN ASM			1
4	2216.07-04	驱动曲柄偏心销	CHAIN LOOPER SLIDE PIN			<1>
5	2216.07-05	驱动曲柄滑块	CHAIN LOOPER SLIDE BLOCK			<1>
6	2216.07-06	垫片	WASHER			1
7	2216.07-07	横轴曲柄连杆	CHAIN LOOPER ROD			1
8	2216.07-08	横轴曲柄连杆固定螺钉	STEP-SCREW			1
9	2216.07-09	横轴连杆滚针轴承	BEARING			1
10	2216.07-10	驱动座	BRACKER			1
11	2216.07-11	驱动座固定螺钉	SCREW SM3/16"×28 L=12			1
12	2216.07-12	前弯针纵轴后铜轴承	BUSHING ,REAR			1
13	2216.07-13	前弯针轴	CHAIN LOOPER SHAFT			1
14	2216.07-14	前弯针曲柄	CHAIN LOOPER SHAFT DRIVING ARM			1
15	2216.07-15	前弯针曲柄固定螺钉	SCREW SM3/16"×28 L=12			2
16	2216.07-16	前弯针曲柄销固定螺钉	SCREW SM1/8"×44 L=6			2
17	2216.07-17	前弯针曲柄销	PIN (LONG)			1
18	2216.07-18	油线	OIL WICK			1
19	2216.07-19	前弯针连杆	DRIVING LINK			1
20	2216.07-20	前弯针连杆销	PIN (SHORT)			1
21	2216.07-21	油线	OIL WICK			1
22	2216.07-22	前弯针传动曲柄	DRIVING BALL ARM BRACKET			1
23	2216.07-23	前弯针传动曲柄固定螺钉	SCREW SM11/64"×40 L=6.5			3
24	2216.07-24	前弯针纵轴前铜轴承	BUSHING ,FRONT			1
25	2216.07-25	油封	OIL SEAL RING			1
26	2216.07-26	前弯针	CHAIN LOOPER			1
27	2216.07-27	前弯针固定螺钉	SCREW SM9/64"×40 L=6			1
28	2216.07-28	前弯针架组件	CHAIN LOOPER DRIVING ARM ASM.			1
29	2216.07-29	前弯针架	CHAIN LOOPER DRIVING ARM			<1>
30	2216.07-30	前弯针架止动销	SPRING PIN 2×6			<1>
31	2216.07-31	垫片	WASHER			<1>
32	2216.07-32	前弯针架固定螺钉	SCREW SM15/64"×28 L=11.8			<1>
33	2216.07-33	过线板固定螺钉	SCREW SM9/64"×40 L=8.5			1
34	2216.07-34	螺钉	HINGE SCREW SM15/64"×28			1
35	2216.07-35	垫片	WASHER			1

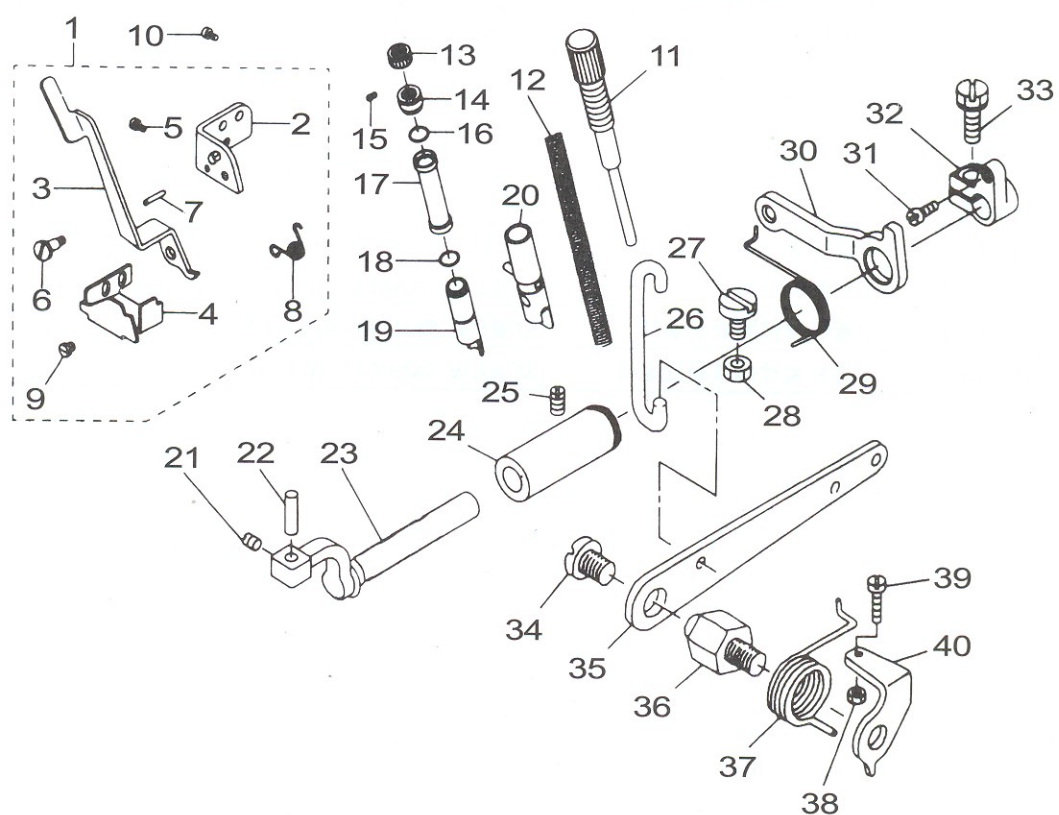
8、上下弯针部件 UPPER & LOWER LOOPER COMPONENTS



八 上下弯针部件(UPPER & LOWER LOOPER COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.08-01	上下弯针球曲柄轴后铜轴承	BUSHING REAR	2	2	2
2	2214.08-02	下弯针轴挡圈	COLLAR ASM D=10.32 W=12	2	2	
3	2214.08-03	下弯针轴挡圈紧定螺钉	SM1/4"×40 L=6	<4>	<4>	
4	2214.08-04	上下弯针球曲柄轴前铜轴承	BUSHING, FORNT	2	2	2
5	2214.08-05	上弯针轴	UPPER LOOPER SHAFT	1	1	1
6	2216.08-06	上弯针滑杆滑块座固定螺钉	SCREW SM15/64"×28 L=12.5	2	2	2
7	2214.08-07	上弯针滑杆滑块座组件	UPPER LOOPER GUIDE ADM.	1		1
8	2214.08-08	上弯针滑杆滑块座	UPPER LOOPER GUIDE SUPPORT	<1>		<1>
9	2214.08-09	上弯针滑杆滑块	UPPER LOOPER GUIDE	<1>		<1>
10	2214.08-10	上弯针滑杆	UPPER LOOPER HOLDER	<1>		<1>
11	2214.08-11	上弯针滑杆滑块座组件	UPPER LOOPER GUIDE ADM.		1	
12	2214.08-12	上弯针滑杆滑块座	UPPER LOOPER GUIDE SUPPORT B		<1>	
13	2214.08-13	上弯针滑杆滑块	UPPER LOOPER GUIDE		<1>	
14	2214.08-14	上弯针滑杆	UPPER LOOPER HOLDER		<1>	
15	2216.08-15	上弯针滑杆滑块固定螺钉	SCREW SM9/64"×40 L=3.5	1	1	1
16	2214.08-16	挡料板	UPPER LOOPER GUIDE COVER	1		1
17	2214.08-17	挡料板	UPPER LOOPER GUIDE COVER B		1	
18	2216.08-18	挡料板固定螺钉	SCREW SM3/32"×56 L=5.5	2	2	2
19	2214.08-19	上弯针滑杆滑块过线板	LOOPER THREAD GUIDE, UPPER	1	1	1
20	2216.08-20	上弯针滑杆滑块过线板固定螺钉	SCREW SM64/9"×40 L=6	1	1	1
21	2214.08-21	连杆销	PIN C	1	1	1
22	2214.08-22	油线	OIL WICK STOPPER BALL	1	1	1
23	2214.08-22	油线	OIL WICK	1	1	1
24	2214.08-22	油线	OIL WICK	1	1	1
25	2214.08-25	上弯针滑杆连杆	UPPER LOOPER ARM A	1		1
26	2216.07-32	上弯针滑杆连杆固定螺钉	SCREW SM15/64"×28 L=11.8	1	1	1
27	2214.08-27	上弯针滑杆连杆	UPPER LOOPER ARM B		1	
28	2214.08-28	上弯针	UPPER LOOPER		1	
29	2214.08-29	上弯针	UPPER LOOPER	1		1
30	2214.08-30	上弯针	UPPER LOOPER	1		1
31	2214.08-31	下弯针挑线板	LOWER LOOPER THREAD TAKE-UP	1	1	1
32	2214.08-32	上弯针挑线板	UPPER LOOPER THREAD TAKE-UP, R	1	1	1
33	2216.02-11	上弯针挑线板固定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
34	2216.08-34	下弯针挑线板固定螺钉	SCREW SM1/8"×44 L=4	1	1	1
35	2214.08-35	定位销	PIN	1	1	1
36	2214.08-37	定位板	GAUGE	1	1	
37	2214.08-37	定位板	GAUGE			1
38	2214.08-38	O形圈	RUBBER RING	1	1	1
39	2214.08-39	上弯针过线板	UPPER LOOPER THREAD GUIDE, R	1	1	1
40	2216.01-35	上弯针过线板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
41	2214.08-41	线量调节板	LOOPER THREAD TAKE-UP COVER	1	1	1
42	2216.02-15	线量调节板固定螺钉	SCREW SM11/64"×40 L=7	2	2	2
43	2214.08-43	下弯针过线板	LOWER LOOPER THREAD GUIDE	1	1	1
44	2216.01-35	下弯针过线板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
45	2214.08-45	前盖板	OIL SHIELD PLATE ADM,	1	1	1

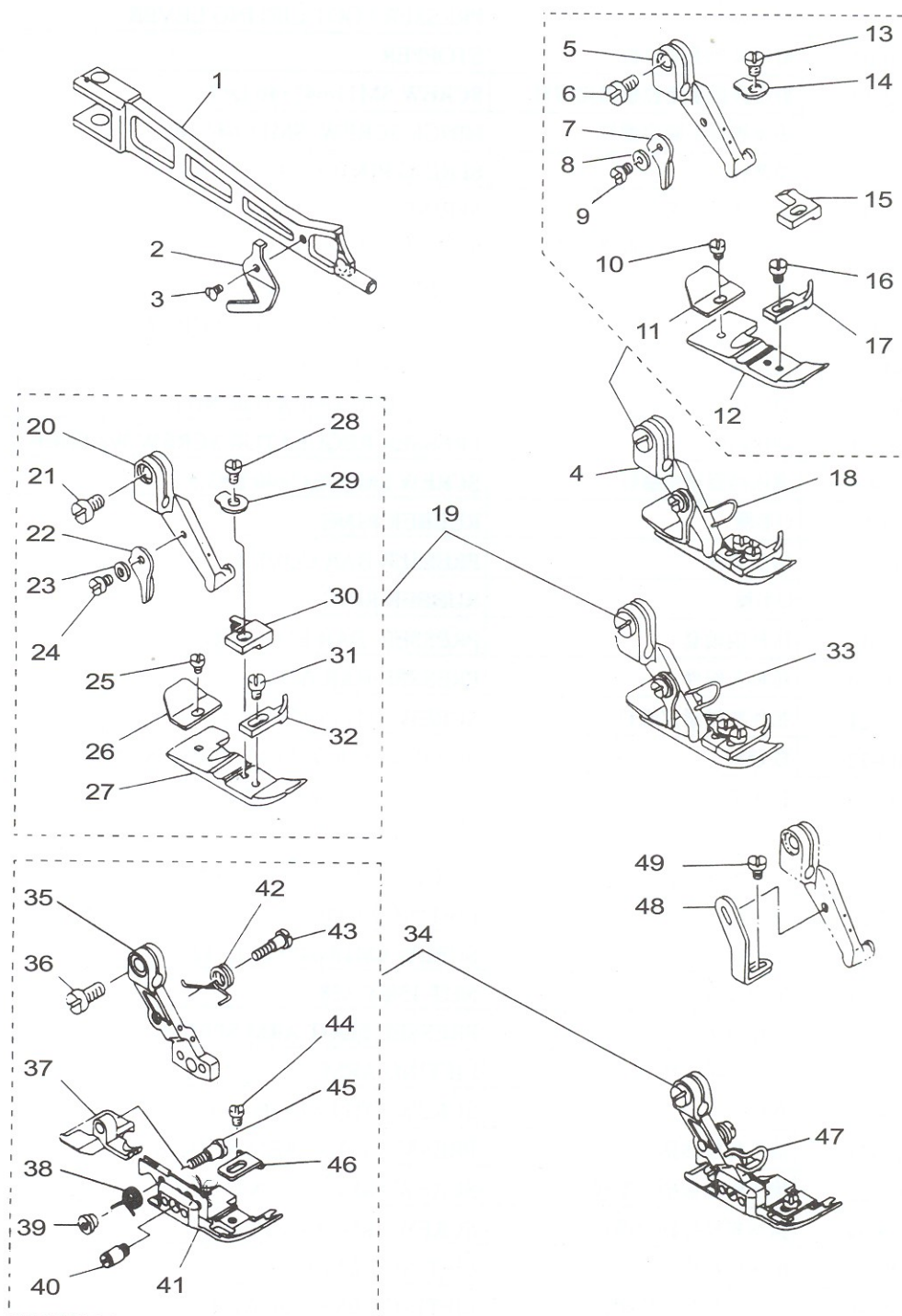
46	2216.08-46	连杆销固定螺钉	SCREW SM9/64"×40 L=5.5	1	1	1
47	2214.08-47	油封	UPPER LOOPER SHAFT RUBBER RING	1	1	1
48	2218.08-48	前盖板固定螺钉	SCREW SM9/64"×40 L=6	4	4	4
49	2214.08-49	左过线板	UPPER LOOPER THREAD GUIDE	1	1	1
50	2216.08-50	左过线板固定螺钉	SCREW SM9/64"×40 L=8	1	1	1
51	2214.08-51	下弯针护针板	TRAVELING NEEDLE GUARD	1	1	1
52	2216.08-52	下弯针护针板固定螺钉	SCREW SM3/32"×56 L=4	2	2	2
53	2214.08-53	下弯针	LOREW LOOPER	1	1	1
54	2216.07-27	下弯针固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
55	2214.08-55	下弯针左挑线板	LOOPER THREAD TAKE-UP,LEFT	1	1	1
56	2216.02-11	下弯针左挑线板固定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
57	2214.08-57	下弯针架	LOWER LOOPER SUPPORT SHAFT	1	1	1
58	2214.08-58	下弯针架止动销	SPRING PIN 3×6	1	1	1
59	2214.08-59	垫片	WASHER	1	1	1
60	2216.07-32	下弯针架固定螺钉	SCREW SM15/64"×28 L=11.8	1	1	1
61	2214.08-61	油封	OIL SEAL	1	1	1
62	2214.08-62	下弯针轴	LOWER LOOPER SHAFT	1	1	1
63	2216.08-63	上弯针轴挡圈	COLLAR ASM.D=10.32 W=12			1
64	2216.08-64	上弯针轴挡圈紧定螺钉	SCREW SM1/4"×40 L=4.5			< 2 >
65	2216.08-65	下弯针架过线板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1

9、抬压脚部件 PRESSER FOOT LIFTER COMPONENTS



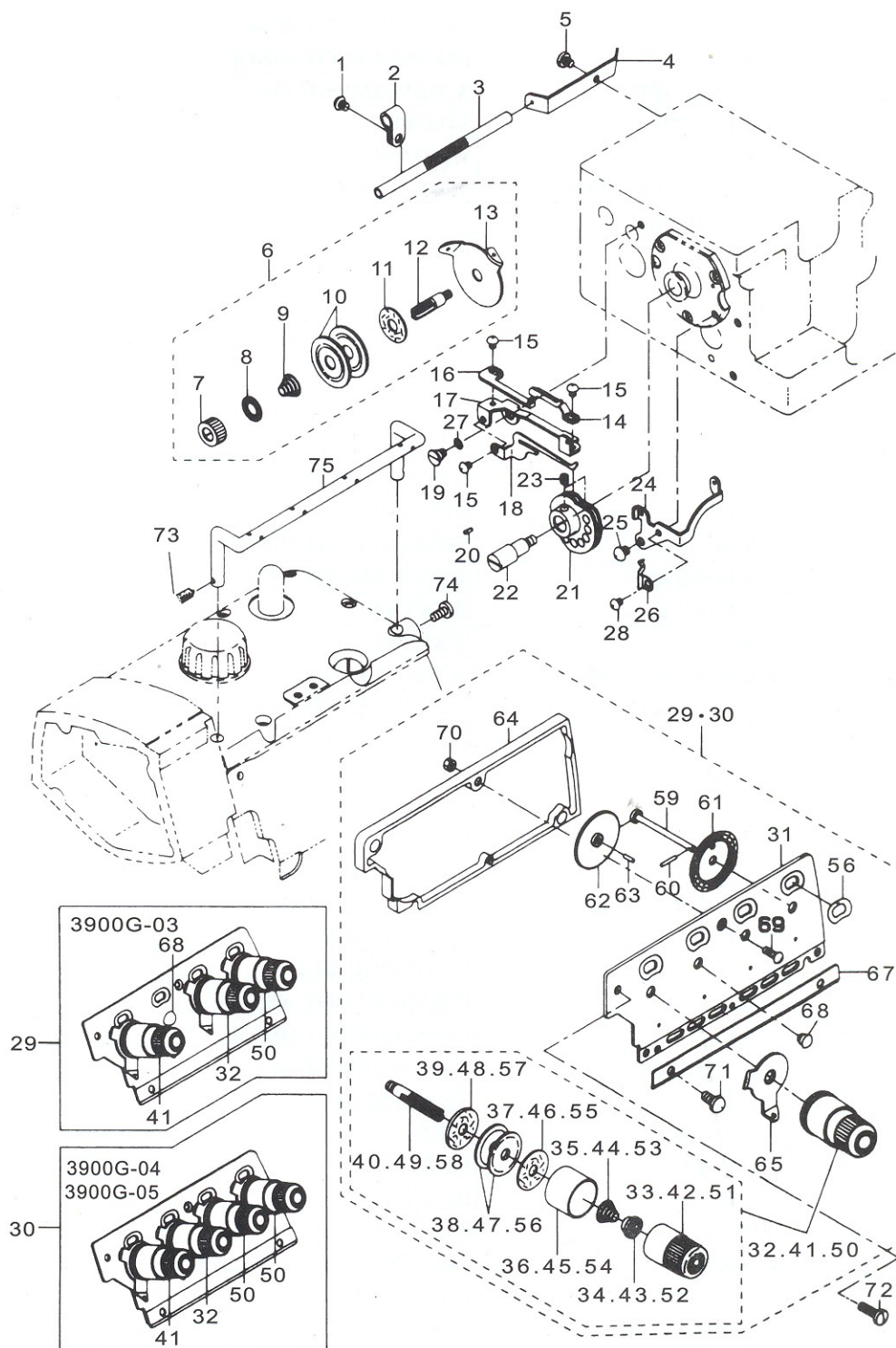
九 抬压脚部件 (PRESSER FOOT COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.09-01	抬压脚扳手组件	FOOT LIFTING LEVER STAND ASM.	1	1	1
2	2214.09-02	抬压脚扳手定位板	FOOT LIFTING LEVER STAND	<1>	<1>	<1>
3	2214.09-03	抬压脚扳手	PRESSER FOOT LIFTING LEVER	<1>	<1>	<1>
4	2214.09-04	抬压脚扳手限位板	STOPPER	<1>	<1>	<1>
5	2216.02-15	抬压脚扳手定位板固定螺钉	SCREW SM11/64"×40 L=7	<2>	<2>	<2>
6	2216.09-06	抬压脚扳手固定螺钉	HINGE SCREW SM11/64"×40	<1>	<1>	<1>
7	2214.09-07	弹簧销	SPRING PIN 0.3×14	<1>	<1>	<1>
8	2214.09-08	抬压脚扳手簧	SPRING	<1>	<1>	<1>
9	2216.09-09	抬压脚扳手限位板固定螺钉	SCREW SM1/8"×44 L=3	<1>	<1>	<1>
10	2216.01-29	螺钉	SCREW SM11/64"×40 L=7	2	2	2
11	270.09-11	调压螺钉	PRESSER REGULATOR SCREW	1	1	1
12	270.09-12	压杆弹簧	PRESSER SPRING	1	1	1
13	2214.09-13	调压螺母	PRESSER REGULATOR NUT	1	1	1
14	2216.09-14	调压挡圈	PRESSER REGULATOR SCREW WASHER	1	1	1
15	2216.01-06	调压挡圈紧定螺钉	SCREW SM11/64"×40 L=3.5	1	1	1
16	2214.09-16	O形圈	RUBBER RING	1	1	1
17	270.09-17	抬压脚杆	PRESSER BAR COVER	1	1	1
18	2214.09-18	O形圈	RUBBER RING	2	2	2
19	2214.09-41	压杆铜轴套	PRESSER BAR BUSHING	1	1	1
20	2214.09-20	压杆头组件	PRESSER BAR ASM.	1	1	1
21	2216.09-21	抬压脚轴紧定螺钉	SCREW SM11/64"×40 L=5	1	1	1
22	2216.09-22	铰链销	PRESSER FOOT ARM HINGE SHAFT	1	1	1
23	2216.09-23	抬压脚轴	PRESSER FOOT SHAFT	1	1	1
24	2216.09-24	压脚轴套	BUSHING	1	1	1
25	2216.09-25	压脚轴套紧定螺钉	SCREW SM3/16"×28 L=9.5	1	1	1
26	2214.09-26	吊钩	LIFTING HOOK	1	1	1
27	2216.09-27	限位螺钉	SCREW SM15/64"×28 L=12	1	1	1
28	2216.09-28	限位螺母	NUT 15/64"×28	1	1	1
29	2214.09-29	杠杆弹簧	PRESSER FOOT ARM SPRING	1	1	1
30	2216.09-30	抬压脚轴杠杆	LIFTING ARM	1	1	1
31	2216.05-23	螺钉	SCREW SM11/64"×40 L=6.5	1	1	1
32	2216.09-32	抬压脚轴曲柄	PRESSER FOOT ARM SPRING	1	1	1
33	2216.07-32	抬压脚轴曲柄固定螺钉	SCREW SM15/64"×28 L=11.8	1	1	1
34	2216.09-34	抬压脚杠杆轴位螺钉	SCREW SM15/64"×28 L=9.5	1	1	1
35	2214.09-35	抬压脚杠杆	LIFTING LEVER	1	1	1
36	2216.09-36	抬压脚杠杆定位螺钉	LIFTING LEVER SCWER	1	1	1
37	2214.09-37	杠杆弹簧	LIFTING LEVER SPRING	1	1	1
38	2214.01-12	调节螺母	NUT 11/64"×40	1	1	1
39	2216.09-39	调节螺钉	SCREW SM11/64"×40 L=14	2	2	2
40	2214.09-40	调节螺钉固定板	PRESSER FOOT LIFTING LEVER STO	1	1	1

10、压脚部件 PRESSER FOOT COMPONENTS



十 压脚部件(PRESSER FOOT COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.10-01	抬压脚臂	PRESSER FOOT ARM	1	1	1
2	2214.10-02	割线刀	THREAD TRIMMER	1	1	1
3	2216.10-03	割线刀固定螺钉	SCREW SM3/32"×56 L=3.5	1	1	1
4	2204.10-04	压脚组件	PRESSER FOOT ASM.	1		
5	2204.10-05	压脚柄	PRESSER FOOT HINGE	<1>		
6	2204.10-06	压脚柄固定螺钉	SCREW SM9/64"×40 L=6	<1>		
7	2204.10-07	压脚柄限位块	STOPPER	<1>		
8	2204.10-08	垫圈	WASHER	<1>		
9	2204.10-09	压脚柄限位块固定螺钉	SCREW SM3/32"×56 L=5.5	<1>		
10	2204.10-10	小压脚固定螺钉	SCREW SM3/32"×56 L=1.9	<1>		
11	2204.10-11	小压脚	REAR PRESSER FOOT	<1>		
12	2204.10-12	压脚底板	PRESSER FOOT	<1>		
13	2204.10-13	小舌压板固定螺钉	SCREW SM1/8"×44 L=5	<1>		
14	2204.10-14	小舌压板	SPRING	<1>		
15	2204.10-15	副压脚	STITCH TONGUE	<1>		
16	2204.10-16	小舌挡块固定螺钉	SCREW SM3/32"×56 L=4	<1>		
17	2204.10-17	小舌挡块	CURL GUARD	<1>		
18	2214.10-18	护指器	FINGER GUARD	1		
19	2214.10-19	压脚组件	PRESSER FOOT ASM.		1	
20	2214.10-20	压脚柄	PRESSER FOOT HINGE		<1>	
21	2214.10-21	压脚柄固定螺钉	SCREW SM9/64"×40 L=6		<1>	
22	2214.10-22	压脚柄限位块	STOPPER		<1>	
23	2214.10-23	垫圈	WASHER		<1>	
24	2214.10-24	压脚柄限位块固定螺钉	SCREW 3/32"×56 L=5.5		<1>	
25	2214.10-25	小压脚固定螺钉	SCREW 3/32"×56 L=1.9		<1>	
26	2214.10-26	小压脚	REAR PRESSER FOOT		<1>	
27	2214.10-27	压脚底板	PRESSER FOOT		<1>	
28	2214.10-28	小舌压板固定螺钉	SCREW 1/8"×44 L=5		<1>	
29	2214.10-29	小舌压板	SPRING		<1>	
30	2214.10-30	副压脚	STITCH TONGUE		<1>	
31	2214.10-31	小舌挡块固定螺钉	SCREW 3/32"×56 L=4		<1>	
32	2214.10-32	小舌挡块	CURL GUARD		<1>	
33	2214.10-33	护指器	FINGER GUARD		1	
34	2216.10-34	压脚组件	PRESSER FOOT ASM.			1
35	2216.10-35	压脚柄	PRESSER FOOT HINGE			<1>
36	2216.10-36	压脚柄固定螺钉	SCREW SM9/64"×40 L=6			<1>
37	2216.10-37	小压脚	REAR PRESSER FOOT			<1>
38	2216.10-38	小压脚弹簧	SPRING			<1>
39	2216.10-39	小压脚螺母	NUT, FOR REAR PRESSER FOOT			<1>
40	2216.10-40	铰链销	HINGE PIN			<1>
41	2216.10-41	压脚底板	PRESSER FOOT			<1>
42	2216.10-42	副压脚弹簧	PRESSER FOOT ARM SPRING			<1>
43	2216.10-43	副压脚弹簧固定螺钉	HINGE SCREW			<1>
44	2216.10-44	小舌挡板固定螺钉	SCREW SM3/32"×56 L=2.5			<1>
45	2216.10-45	小压脚螺钉	SCREW			<1>
46	2216.10-46	小舌挡板	PRESSER FOOT			<1>
47	2216.10-47	护指器	FINGER GUARD			1
48	2214.10-51	压脚压布板	PRESSER FOOT FIXING PLATE	1	1	
49	2214.10-52	压脚压布板固定螺钉	SCREW SM3/32"×56 L=4	1	1	

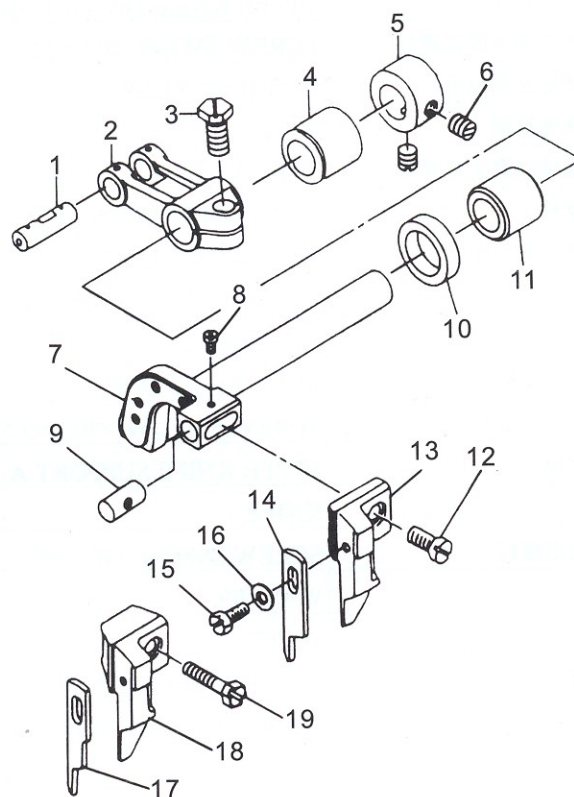
11、过线部件 THREAD TENSION COMPONENTS



十一 过线部件(THREAD TENSION COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.11-01	过线管压板固定螺钉	SCREW SM3/16"×28 L=8			1
2	2216.11-02	过线管压板	MOUNTING BRACKET			1
3	2216.11-03	过线管	THREAD GUIDE TUBE			1
4	2216.11-04	前弯针后导线板	LOOPER THREAD GUIDE TUBE GUIDE			1
5	2216.11-05	前弯针后导线板固定螺钉	SCREW SM15/64"×28 L=5			1
6	2214.11-06	压线器组件	TENSION CONTROLLER ASM.			1
7	2214.11-07	压线螺母	TENSION POST NUT			<1>
8	2214.11-08	压簧圈	ROTATING STOPPER			<1>
9	2216.11-09	压线弹簧	TENSION SPRING			<1>
10	2214.11-10	压线板	THREAD TENSION DISK			<2>
11	2214.11-11	松线板	THREAD TENSION SPRING FELT			<1>
12	2214.11-12	压线螺钉	THREAD TENSION POST			<1>
13	2214.11-13	压线器架	THREAD GUIDE			<1>
14	2214.11-14	右过线板	THREAD GUIDE A			1
15	2214.11-15	过线板固定螺钉	SCREW SM9/64"×40 L=4			3
16	2216.11-16	左过线板	THREAD GUIDE B			1
17	2216.11-17	导线器架	THREAD GUIDE BASE			1
18	2216.11-18	导线板	THREAD GUIDE HOOK			1
19	2216.11-19	导线器架固定螺钉	HINGE SCREW			1
20	2216.11-20	弹簧销	SPRING PIN			1
21	2216.11-21	张力变换凸轮组件	THREAD CAM ASM.			1
22	2216.11-22	凸轮轴	SHAFT			1
23	2216.11-23	张力变换凸轮紧定螺钉	SCREW SM11/64"×40 L=3.5			2
24	2216.11-24	二眼过线板	THREAD GUIDE			1
25	2216.11-25	二眼过线板固定螺钉	SCREW SM11/64"×40 L=5			1
26	2216.11-26	过线环	THREAD GUIDE BASE SPRING			1
27	2216.11-27	波形垫圈	WAVED WASHER			1
28	2216.11-28	过线环固定螺钉	SCREW SM9/64"×40 L=4			1
29	2204.11-29	夹线架组件	THREAD GUIDE PLATE ASM.	1		
30	2214.11-30	夹线架组件	THREAD GUIDE PLATE ASM.		1	1
31	2214.11-31A	夹线板座组件	THREAD GUIDE PLATE	<1>	<1>	<1>
32	2214.11-32	夹线器组件 黄	KNOB ASM.,YELLOW	<2>	<2>	<2>
33	2214.11-33	夹线螺母 黄	KNOB ,YELLOW	<1>	<1>	<1>
34	2214.11-34	压簧圈	TENSION SPRING BUSHING	<1>	<1>	<1>
35	2214.11-35	夹线弹簧	TENSION SPRING	<1>	<1>	<1>
36	2214.11-36	压线簧座	TENSION DISK PRESSER	<1>	<1>	<1>
37	2214.11-37	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
38	2214.11-38	夹线板	THREAD TENSION DISK	<2>	<2>	<2>
39	2214.11-39	夹线板羊毛毡	THREAD TENSJION SPRING FELT	<1>	<1>	<1>
40	2214.11-40	夹线螺钉	THREAD TENSION BAR	<1>	<1>	<1>
41	2214.11-41	夹线器组件	KNOB ASM.,RED	<1>	<1>	<1>
42	2214.11-42	夹线螺母 红	KNOB ,RED	<1>	<1>	<1>
43	2214.11-43	压簧圈	TENSION SPRING BUSHING	<1>	<1>	<1>
44	2214.11-44	夹线弹簧	TENSION SPRING	<1>	<1>	<1>
45	2214.11-45	压线簧座	TENSION DISK PRESSER	<1>	<1>	<1>

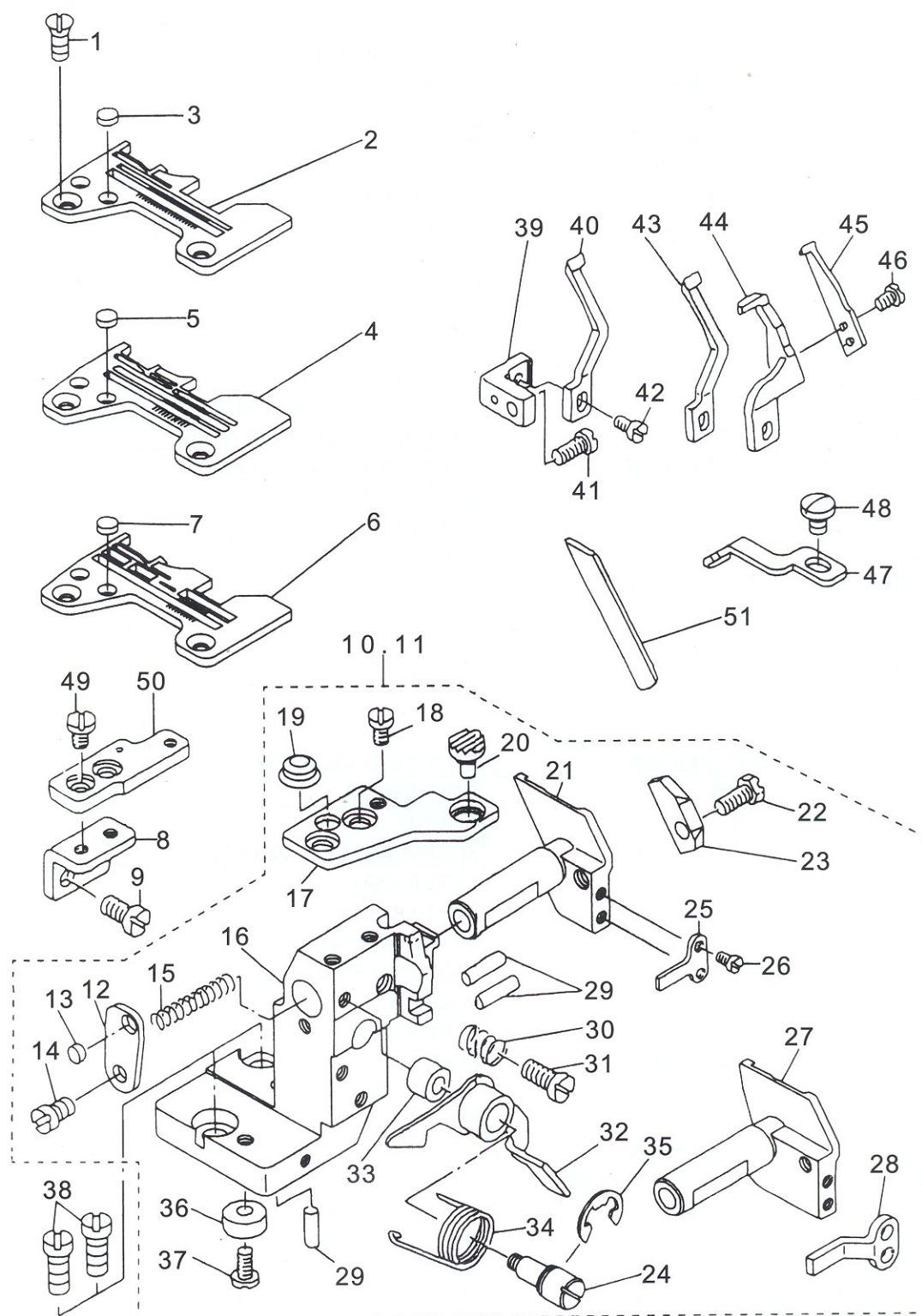
46	2214.11-46	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
47	2214.11-47	夹线板	THREAD TENSION DISK	<2>	<2>	<2>
48	2214.11-48	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
49	2214.11-49	夹线螺钉	THREAD TENSION BAR	<1>	<1>	<1>
50	2214.11-50	夹线器组件 蓝	KNOB ASM.,BLUE	<1>	<2>	<2>
51	2214.11-51	夹线螺母 蓝	KNOB, BLUE	<1>	<1>	<1>
52	2214.11-52	压簧圈	TENSION SPRING BUSHING	<1>	<1>	<1>
53	2214.11-53	夹线弹簧	TENSION SPRING	<1>	<1>	<1>
54	2214.11-54	压线簧座	TENSION DISK PRESSER	<1>	<1>	<1>
55	2214.11-55	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
56	2214.11-56	夹线板	THREAD TENSION DISK	<2>	<2>	<2>
57	2214.11-57	夹线板羊毛毡	THREAD TENSION SPRING FELT	<1>	<1>	<1>
58	2214.11-58	夹线螺钉	THREAD TENSION BAR	<1>	<1>	<1>
59	2214.11-59	齿轮刻盘轴	SCALE SHAFT	<1>	<1>	<1>
60	2214.11-60	齿轮刻盘销	SCALE SHAFT PIN	<1>	<1>	<1>
61	2214.11-61	齿轮刻盘	SCALE GEAR	<1>	<1>	<1>
62	2214.11-62	齿轮	GEAR	<1>	<1>	<1>
63	2214.11-63	销子	GEAR SHAFT	<1>	<1>	<1>
64	2214.11-64	齿轮刻盘盖	SCALE CASS ASM.	<1>	<1>	<1>
65	2214.11-65	过线板	NEEDLE THREAD GUIDE	<1>	<1>	<1>
66	2214.11-66	刻盘显示板	SCALE SIDE PLATE	<1>	<1>	<1>
67	2214.11-67	弯针挡板	LOOPER GUARD	<1>	<1>	<1>
68	2204.11-68	孔塞	CAP	<1>		
69	2216. 11-69	夹线板座固定螺钉A	SCREW	<1>	<1>	<1>
70	2216. 11-70	螺母	NUT SM9/64"×40	<1>	<1>	<1>
71	2216. 11-71	弯针挡板固定螺钉	SCREW SM11/64"×40 L=7	<1>	<1>	<1>
72	2216. 11-72	夹线板座固定螺钉B	SCREW SM11/64"×40 L=14	2	2	2
73	2216. 0.4-0.3	机针传动摆杆紧定螺钉	SCREW SM9/64"×40 L=5	1	1	1
74	2216. 11-74	导线杆固定螺钉	SCREW SM11/64"×40 L=8.5	1	1	1
75	2214.11-75	导线杆	CENTER THREAD GUIDE	1	1	1

12、上切刀传动部件 UPPER KNIFE COMPONENTS



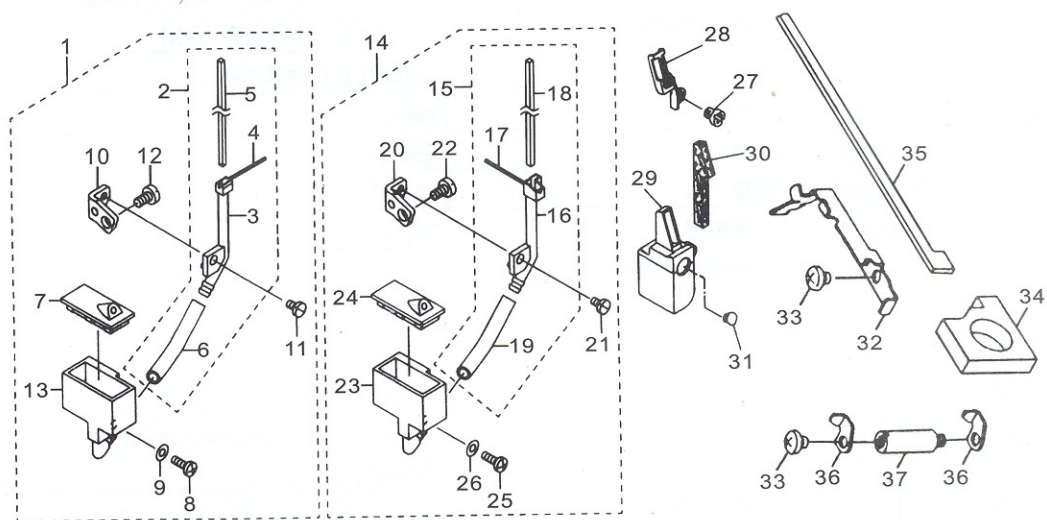
十二 上切刀传动部件(UPPER KNIFE COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.11-01	上切刀曲柄销	CRANK PIN CXIAN	1	1	1
2	2214.11-02	上切刀传动曲柄	UPPER KNIFE DRIVING ARM.	1	1	1
3	2216.11-03	上切刀传动曲柄固定螺钉	SCREW SM1/4"×40 L=12	1	1	1
4	2214.11-04	上切刀摆轴左铜轴承	BUSHING ,REAR	1	1	1
5	2214.11-05	上切刀摆轴挡圈	THRUST COLLAR	1	1	1
6	2216.11-06	上切刀摆轴挡圈紧定螺钉	SCREW SM1/4"×40 L=3	1	1	1
7	2214.11-07	上切刀摆轴	KNIFE DRIVING ARM SHAFT	1	1	1
8	2216.05-31	上切刀摆轴紧定螺钉	SCREW SM3/32"×56 L=2.5	1	1	1
9	2214.11-09	短肖子	UPPER KNIFE GUIDE SHAFT	1	1	1
10	2214.11-10	油封	OIL SEAL	1	1	1
11	2214.11-11	上切刀摆轴右铜轴承	BUSHING ,FRONT	1	1	1
12	2216.11-12	上切刀架固定螺钉	SCREW SM11/64"×40 L=9.5	1	1	
13	2214.11-13	上切刀架座	UPPER KNIFE SUPPORT A	1	1	
14	2214.11-14	上切刀	KNIFE	1	1	
15	2216.11-15	上切刀固定螺钉	SCREW SM9/64"×40 L=8	1	1	1
16	2216.11-16	垫片	WASHER	1	1	1
17	2216.11-17	上切刀	KNIFE			1
18	2216.11-18	上切刀架	UPPER KNIFE SUPPORT			1
19	2216.11-19	上切刀架固定螺钉	SCREW SM11/64"×40 L=16			1

13、下切刀部件 LOWER KNIFE COMPONENTS



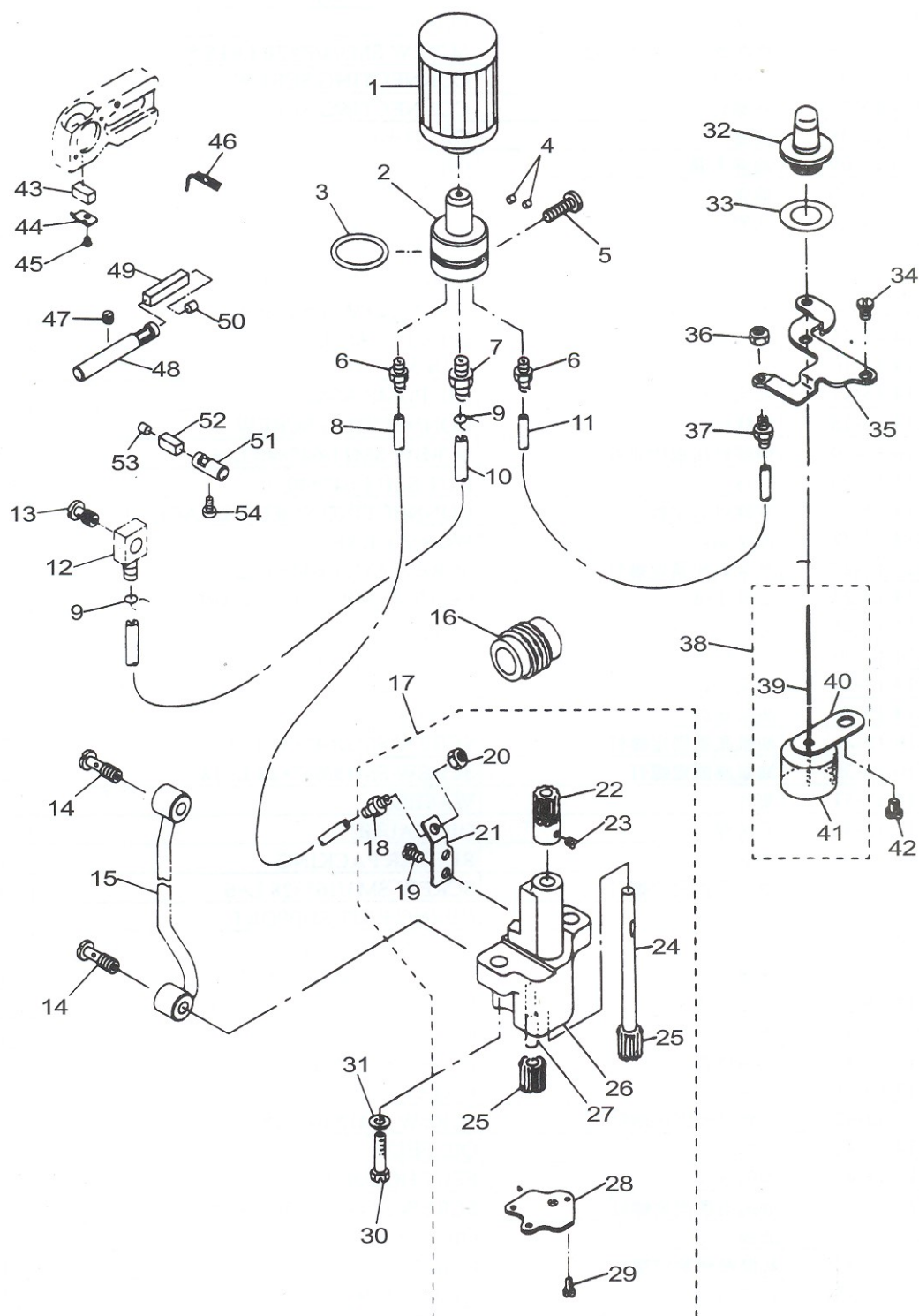
十三 下切刀部件(LOWER KNIFE COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.13-01	针板固定螺钉	SCREW SM11/64"×40 L=9	2	2	2
2	2204.13-02	针板	THROAT PLATE	1		
3	2204.13-03	针板孔塞	PLUG	2		
4	2214.13-04	针板	THROAT PLATE		1	
5	2214.13-05	针板孔塞	PLUG		2	
6	2216.13-06	针板	THROAT PLATE			1
7	2216.13-07	针板孔塞	PLUG			2
8	2214.13-08	针板座止动板	THROAT PLATE BASE B RETAINER	1	1	1
9	2216.13-09	针板座止动板固定螺钉	SCREW SM3/16"×28 L=10	2	2	2
10	2214.13-10	下切刀架座组件	LOWER KNIFE BRACKET ASM.	1	1	
11	2216.13-11	下切刀架座组件	LOWER KNIFE BRACKET ASM.			1
12	2214.13-12	弹簧限位板	SPRING STOPPER	<1>	<1>	<1>
13	2214.13-13	弹簧限位板孔塞	PLUG	<1>	<1>	<1>
14	2216.13-14	弹簧限位器固定螺钉	SCREW SM11/64"×40 L=7	<1>	<1>	<1>
15	2214.13-15	下切刀弹簧	SPRING	<1>	<1>	<1>
16	2214.13-16	下切刀架座	LOWER KNIFE BRACKET	<1>	<1>	<1>
17	2214.13-17	针板垫板	THROAT PLATE BASE A	<1>	<1>	<1>
18	2216.13-18	针板垫板固定螺钉	SCREW SM11/64"×40 L=6	<2>	<2>	<2>
19	2214.13-19	孔塞B	RUBBER PLUG B	<1>	<1>	<1>
20	2214.13-20	孔塞A	RUBBER PLUG A	<1>	<1>	<1>
21	2214.13-21	下切刀架	LOWER KNIFE SLIDE STUD	<1>	<1>	
22	2216.13-22	下切刀压板固定螺钉	SCREW SM11/64"×40 L=9.5	<1>	<1>	<1>
23	2214.13-23	下切刀压板	LOWER KNIFE PRESSER PLATE	<1>	<1>	<1>
24	2214.13-24	缝台闸固定螺钉	LEVER SHAFT	<1>	<1>	<1>
25	2214.13-25	下切刀架止动板	ROTATING STOPPER	<1>	<1>	
26	2216.13-26	下切刀架止动板固定螺钉	SCREW SM9/64"×40 L=6.8	<2>	<2>	<2>
27	2216.13-27	下切刀架	LOWER KNIFE SLIDE STUD			<1>
28	2216.13-28	下切刀架止动板	ROTATING STOPPER			<1>
29	2214.13-29	定位销	HOLDER PIN	<3>	<3>	<3>
30	2214.13-30	弹簧	SPRING	<1>	<1>	<1>
31	2216.13-31	下切刀架固定螺钉	SCREW SM15/64"×28 L=11	<1>	<1>	<1>
32	2214.13-32	缝台闸	LEVER ASM.	<1>	<1>	<1>
33	2214.13-33	塑料套	RUBBER PLUG	<1>	<1>	<1>
34	2214.13-34	缝台闸弹簧	LEVER SPRING	<1>	<1>	<1>
35	2214.13-35	卡簧	E-SHAPED SNAP RING	<1>	<1>	<1>
36	2214.13-36	垫片	WASHER	<1>	<1>	<1>
37	2216.13-37	螺钉	SCREW SM11/64"×40 L=7.8	<1>	<1>	<1>
38	2216.13-38	针板固定座螺钉	SCREW SM15/64"×28 L=14	2	2	2
39	2214.13-39	护针板架	NEEDLE GUARD HOLDER	1	1	1
40	2204.13-40	前直针后护针板	NEEDLE GUARD	1		
41	2214.13-41	护针板架固定螺钉	SCREW SM11/64"×40 L=7.8	1	1	1
42	2214.13-42	前直针后护针板固定螺钉	SCREW SM9/64"×40 L=6	1	1	1
43	2214.13-43	前直针后护针板	NEEDLE GUARD		1	
44	2216.13-44	后直针后护针板	NEEDLE HOLDER			1
45	2216.13-45	后直针后护针板	NEEDLE HOLDER			1
46	2216.13-46	后直针后护针板固定螺钉	SCREW SM3/32"×56 L=4.5			2
47	2216.13-47	后直针后护针板	NEEDLE HOLDER			1
48	2216.13-48	后直针后护针板固定螺钉	SCREW SM9/64"×40 L=4.6			1
49	2214.13-49	针板定位块固定螺钉	SCREW SM11/64"×40 L=5.6	2	2	2
50	2214.13-50	针板定位块	THROAT PLATE BASE-B	1	1	1
51	2214.13-51	下切刀	LOWER KNIFE	1	1	1

14、机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS



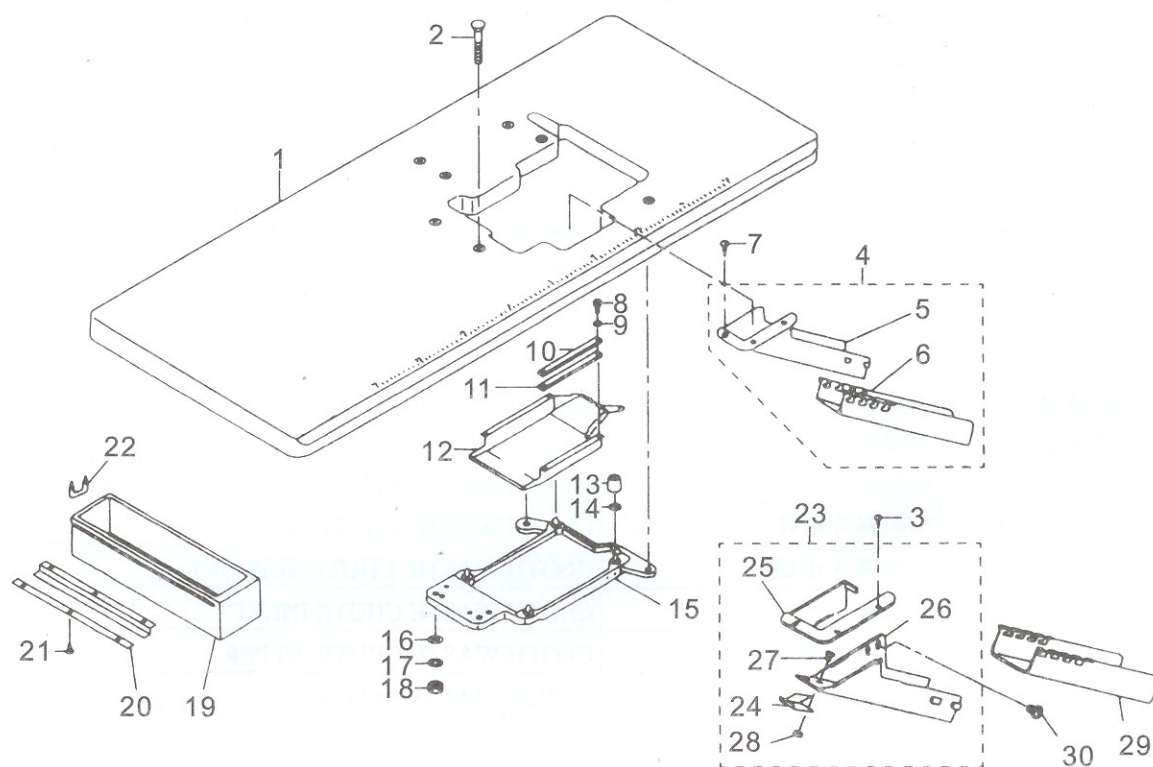
十四 机针冷却器部件(Needle Cooling Mechanism Components)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214.14-01	小油箱组件	NEEDLE COOLER UNIT ASM.	1	1	
2	2214.14-02	机针冷却器组件	NEEDLE COOLER ASM.	<1>	<1>	
3	2214.14-03	机针冷却器	NEEDLE COOLER	<1>	<1>	
4	2214.14-04	挡油针	PIN	<1>	<1>	
5	2214.14-05	油毡	FELT	<1>	<1>	
6	2214.14-06	油管	TUBE	<1>	<1>	
7	2214.14-07	小油箱盖	TANK COVER	<1>	<1>	
8	2214.14-08	小油箱固定螺钉	SCREW SM9/64"×40 L=10	<1>	<1>	
9	2214.14-09	垫片	WASHER	<1>	<1>	
10	2214.14-10	机针冷却器固定板	SUPPORT	<1>	<1>	
11	2214.14-11	机针冷却器固定螺钉	SCREW SM9/64"×40 L=6	<1>	<1>	
12	2214.14-12	机针冷却器固定板固定螺钉	SCREW SM11/64"×40 L=7.8	<1>	<1>	
13	2214.14-13	小油箱	TANK	<1>	<1>	
14	2216.14-14	小油箱组件	NEEDLE COOLER UNIT ASM.			1
15	2216.14-15	机针冷却器组件	NEEDLE COOLER ASM.			<1>
16	2216.14-16	机针冷却器	NEEDLE COOLER			<1>
17	2216.14-17	挡油针	PIN			<1>
18	2216.14-18	油毡	FELT			<1>
19	2216.14-19	油管	TUBE			<1>
20	2216.14-20	机针冷却器固定板	SUPPORT			<1>
21	2216.14-21	机针冷却器固定螺钉	SCREW SM9/64"×40 L=6			<1>
22	2216.14-22	机针冷却器固定板固定螺钉	SCREW SM11/64"×40 L=7.8			<1>
23	2216.14-23	小油箱	TANK			<1>
24	2216.14-24	小油箱盖	TANK COVER			<1>
25	2216.14-25	小油箱固定螺钉	SCREW SM9/64"×40 L=10			<1>
26	2216.14-26	垫片	WASHER			<1>
27	2214.14-27	硅油盒固定板固定螺钉	SCREW SM11/64"×40 L=8.5	1	1	1
28	2214.14-28	硅油盒固定板	PRESSER	1	1	1
29	2214.14-29	硅油盒组件	SILICON TANK ASM.	1	1	1
30	2214.14-30	油毡	FELT	1	1	1
31	2214.14-31	油塞	RUBBER PLUG	1	1	1
32	270.14-55	油毡架	FELT FRAME	1	1	1
33	270.14-56	螺钉M4×4	SCREW	2	2	2
34	270.14-57	油毡	FELT	1	1	1
35	270.14-58	油毡	FELT	1	1	1
36	270.14-59	油毡压板	FELT PRESS PLATE	2	2	2
37	270.14-61	螺钉	SCREW	1	1	1

15、供油部件 LUBRICATION MECHANISM COMPONENTS



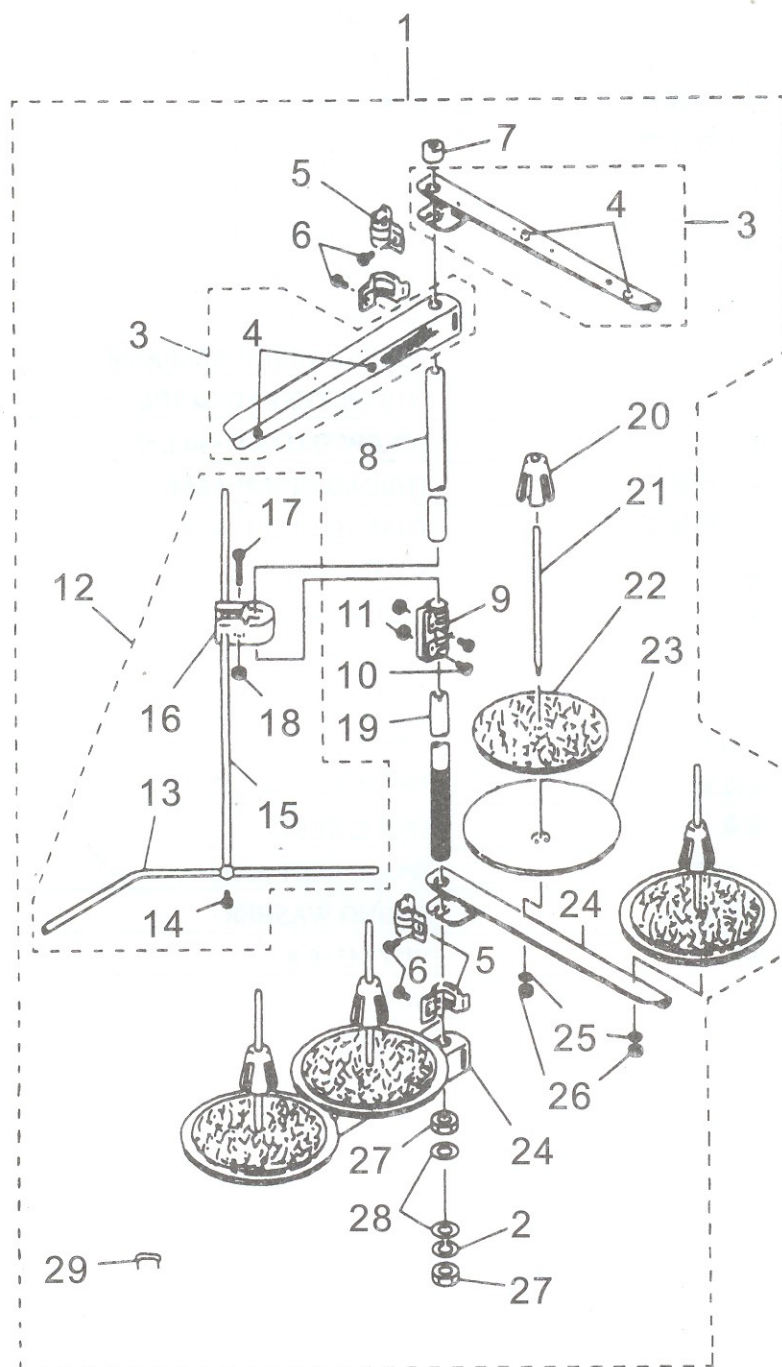
十五 供油部件(LUBRICATION MECHANISM COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.15-01	纸质滤油器	CARTRIDGE FILTER	1	1	1
2	2214.15-02	纸质滤油器座	FILTER GUIDE	1	1	1
3	2214.15-03	O形圈	RUBBER RING	1	1	1
4	2214.15-04	油塞	PLUG	2	2	2
5	2216.15-05	纸质滤油器座固定螺钉	SCREW SM3/16"×28 L=15.5	1	1	1
6	2214.15-06	铜螺钉	CONNECTING SCREW	2	2	2
7	2214.15-07	铜螺钉	CONNECTING SCREW	1	1	1
8	2214.15-08	油管	OIL TUBE	1	1	1
9	2214.15-09	油管卡簧	OIL TUBE HOLDER	2	2	2
10	2214.15-10	油管	OIL TUBE	1	1	1
11	2214.15-11	油管	OIL TUBE	1	1	1
12	2214.15-12	油管接头	CONNECTING SCREW	1	1	1
13	2216.15-13	油管接头螺钉	CONNECTING SCREW	1	1	1
14	2216.15-14	油管接头螺钉	CONNECTING SCREW	2	2	2
15	2214.15-15	铜油管	OIL PIPE ASM.	1	1	1
16	2214.15-16	蜗杆	WORM	1	1	1
17	2214.15-17	油泵组件	OIL PUMP ASM.	1	1	1
18	2214.15-18	铜螺钉	CONNECTING SCREW	<1>	<1>	<1>
19	2216.15-19	铜螺钉压板固定螺钉	SCREW SM11/64"×40 L=6	<2>	<2>	<2>
20	2214.15-20	螺母	NUT SM11/64"×40	<1>	<1>	<1>
21	2214.15-21	铜螺钉固定板	CONNECTING SCREW BRACKET	<1>	<1>	<1>
22	2214.15-22	油泵蜗轮	WORM GEAR	<1>	<1>	<1>
23	2216.15-23	油泵蜗轮紧定螺钉	SCREW SM11/64"×40 L=3.5	<2>	<2>	<2>
24	2214.15-24	油泵主轴	GEAR PUMP SHAFT ,LARGE	<1>	<1>	<1>
25	2214.15-25	油泵从动齿轮	OIL PUMP PINION	<2>	<2>	<2>
26	2214.15-26	油泵传动轴	GEAR PUMP SHAFT	<1>	<1>	<1>
27	2214.15-27	油泵座	OIL PUMP	<1>	<1>	<1>
28	2214.15-28	油泵底板	COVER	<1>	<1>	<1>
29	2216.15-29	油泵底板固定螺钉	SCREW SM9/64"×40 L=6	<3>	<3>	<3>
30	2216.15-30	油泵座固定螺钉	SCREW SM15/64"×28 L=18	2	2	2
31	2214.15-31	垫片	WASHER	2	2	2
32	2214.15-32	示油窗	OIL GAUGE	1	1	1
33	2214.15-33	油封	RUBBER PACKING	1	1	1
34	2216.15-34	滤油压板固定螺钉	SCREW SM3/16"×28 L=6	2	2	2
35	2214.15-35	滤油压板	OILING EXIT SUPPORT	1	1	1
36	2216.15-36	螺母	NUT SM11/64"×40	1	1	1
37	2216.15-37	铜螺钉	CONNECTING SCREW	1	1	1
38	2214.15-38	浮标组件	FLOAT ASM.	1	1	1
39	2214.15-39	浮标杆	OIL GAUGE	<1>	<1>	<1>
40	2214.15-40	浮标挡板	FLOAT SUPPORT	<1>	<1>	<1>
41	2214.15-41	浮标	FLOAT	<1>	<1>	<1>
42	2216.15-42	浮标挡板固定螺钉	SCREW SM15/64"×28 L=7	1	1	1
43	2214.15-43	油毡	OIL FELT	1	1	1
44	2214.15-44	油毡压板	FELT HOLDER	1	1	1
45	2214.15-45	油毡压板固定螺钉	SCREW SM3/32"×56 L=2.8	1	1	1
46	2214.15-46	油线	OIL WICK	1	1	1
47	2216.15-47	长储油销紧定螺钉	SCREW	1	1	1
48	2214.15-48	长储油销	OILING PIN	1	1	1
49	2214.15-49	油毡	OIL FELT	1	1	1
50	2214.15-50	油塞	PLUG	1	1	1
51	2214.15-51	短储油销	OILING PIN	1	1	1
52	2214.15-52	油毡	OIL FELT	1	1	1
53	2214.15-53	油塞	PLUG	1	1	1
54	2216.15-54	短储油销固定螺钉	SCREW SM3/16"×28 L=9.5	1	1	1

16、台板部件 SEMI-SUNKEN TYPE TABLE COMPONENTS



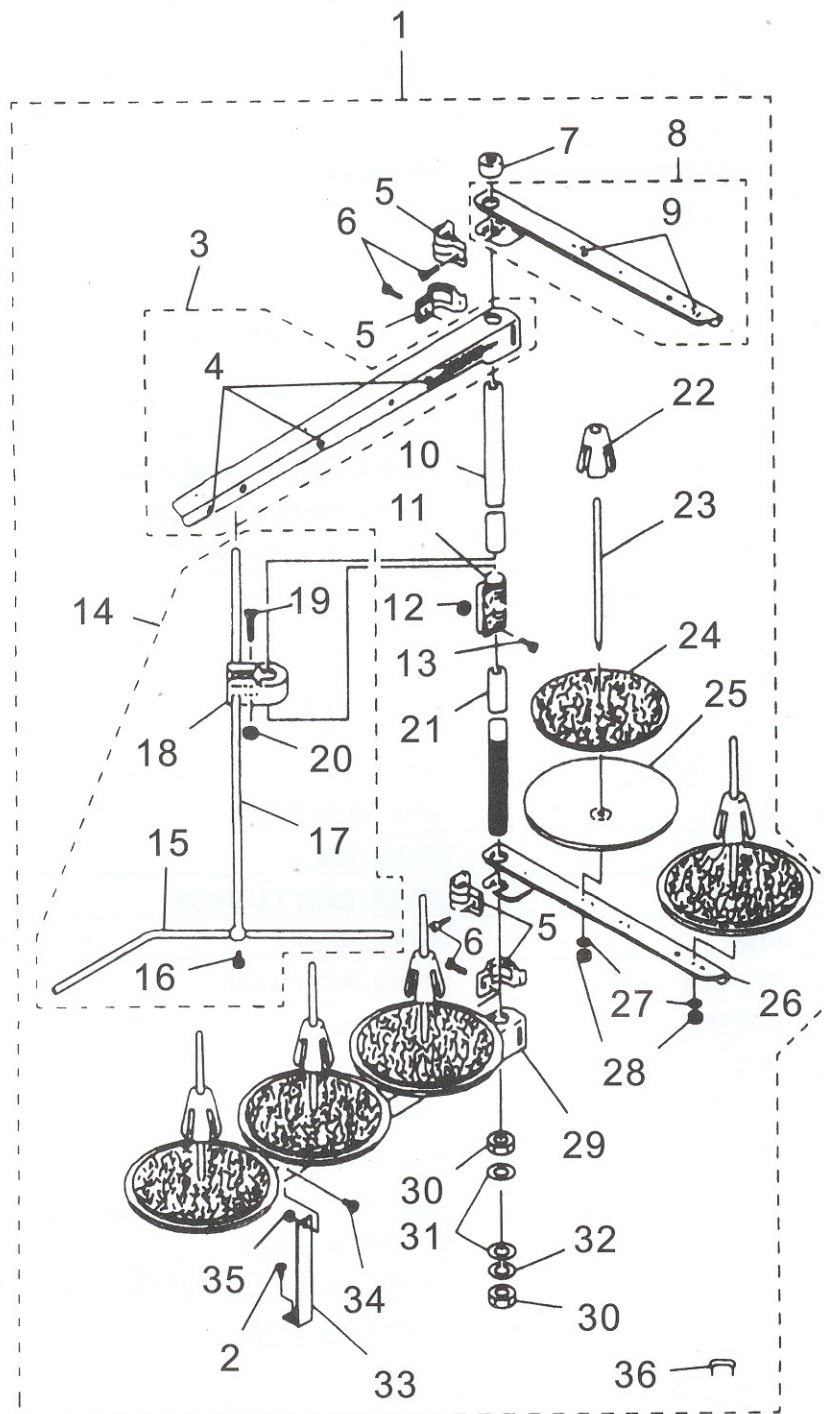
十六 台板部件(SEMI-SUNKEN TYPE TABLE COMPONENTS)						
序号	图号	名称	DESCRIPTION	数量(AMT.)		
NO.	REF.NO.			-03	-04	-05
1	2214.16-01	台板	TABLE	1	1	1
2	2214.16-02	台板螺栓	BOLT A	4	4	4
3	2214.16-31	联接螺钉	SCREW WASTE	3	3	3
4	2214.16-04	废料漏斗组件	CLOTH WASTE CHUTE ASM.	1	1	1
5	2214.16-05	漏斗槽上段	CLOTH WASTE CHUTE UPPER	1	1	1
6	2214.16-06	漏斗槽下段	CLOTH WASTE CHUTE LOWER	1	1	1
7	2214.16-07	木螺钉	WOOD SCREW	3	3	3
8	2214.16-08	螺钉	SCREW SM9/64"×40 L=6	5	5	5
9	2214.16-09	垫片	WASHER	3	3	3
10	2214.16-10	废料漏斗压板	CASE PRESSER PLATE	1	1	1
11	2214.16-11	废料漏斗压板	CASE PRESSER PLATE	1	1	1
12	2214.16-12	抬板托盘垫板	COOLING FAN CASE	1	1	1
13	2214.16-13	橡皮塞	RUBBER CUSHION	4	4	4
14	2214.16-14	垫片	WASHER	4	4	4
15	2216.16-15	抬板托盘	FRAME SUPPORT PLATE	1	1	1
16	2214.16-16	垫片	WASHER	4	4	4
17	2214.16-17	弹簧垫圈	SPRING WASHER	4	4	4
18	2214.16-18	螺母	NUT SM3/8"×18	4	4	4
19	2214.16-19	抽屉	DRAWER	1	1	1
20	2214.16-20	抽屉导轨	DRAWER SUPPORT	2	2	2
21	2214.16-21	木螺钉	WOOD SCREW	6	6	6
22	2214.16-22	止动夹	OUTGOING STOPPER	1	1	1
23	2214.16-23	废料漏斗组件	CLOTH WASTE CHUTE ASM.	1	1	1
24	2214.16-24	废料漏斗止动夹	CLOTH WASTE CHUTE SUPPORT	1	1	1
25	2214.16-25	废料漏斗	CLOTH WASTE CHUTE INLET	1	1	1
26	2214.16-26	漏斗槽上段	CLOTH WASTE CHUTE ,UPPER	1	1	1
27	2214.16-27	螺钉	SCREW SM9/64"×40 L=6	3	3	3
28	2214.16-28	螺母	NUT SM9/64"×40	3	3	3
29	2214.16-29	漏斗槽下段	CLOTH WASTE CHUTE,LOWER	1	1	1
30	2214.16-30	螺钉	SCREW SM11/64"×40 L=7	2	2	2

17、线架部件 THREAD STAND COMPONENTS



十七 线架部件(THREAD STAND COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2214. 18-01	线架组件	THREAD STANDING DEVICE	1	1	
2	2214. 18-02	弹簧垫圈	SPRING WASHER	<1>	<1>	
3	2214. 18-03	过线臂组件	THREAD GUIDE ASM.	<2>	<2>	
4	2214. 18-04	张扣	THREAD GUIDE	<4>	<4>	
5	2214. 18-05	过线臂固定夹	THREAD GUIDE ARM JOINT	<4>	<4>	
6	2214. 18-06	固定夹螺钉	SCREW M6	<4>	<4>	
7	2214. 18-07	上直管盖帽	SPOOL REST ROD RUBBER CAP	<1>	<1>	
8	2214. 18-08	线架上直管	SPOOL REST ROD ,UPPER	<1>	<1>	
9	2214. 18-09	线架上直管接头	SPOOL REST ROD JOINT	<1>	<1>	
10	2214. 18-10	螺钉	SCREW M5×0.8	<2>	<2>	
11	2214. 18-11	螺母	NUT M5×0.8	<4>	<4>	
12	2214. 18-12	过线杆组件	THREAD GUIDE ARM ASM.	<1>	<1>	
13	2214. 18-13	弯过线杆	LOWER THREAD GUIDE	<1>	<1>	
14	2214. 18-14	螺钉	SCREW SM11/64"×40 L=5	<1>	<1>	
15	2214. 18-15	直过线杆	THREAD GUIDE ARM	<1>	<1>	
16	2214. 18-16	过线杆接头	THREAD GUIDE ARM HOLDER	<1>	<1>	
17	2214. 18-17	螺钉	SCREW M5×0.8	<1>	<1>	
18	2214. 18-18	螺母	NUT M5×0.8	<1>	<1>	
19	2214. 18-19	线架下直管	SPOOL REST ROD,LOWER	<1>	<1>	
20	2214. 18-20	线圈芯	SPOOL RETAINER	<4>	<4>	
21	2214. 18-21	线圈轴	SPOOL PIN	<4>	<4>	
22	2214. 18-22	线盘垫	SPOOL REST CUSHION	<4>	<4>	
23	2214. 18-23	线盘	SPOOL REST	<4>	<4>	
24	2214. 18-24	过线臂	SPOOL REST ARM	<2>	<2>	
25	2214. 18-25	弹簧垫圈	SPRING WASHER	<4>	<4>	
26	2214. 18-26	螺母	NUT M5×0.8	<4>	<4>	
27	2214. 18-27	螺母	NUT	<2>	<2>	
28	2214. 18-28	垫圈	WASHER	<2>	<2>	
29	2214. 18-29	下直管盖帽	CORD STAPLE	<3>	<3>	

18、线架部件 THREAD STAND COMPONENTS



十八 线架部件(THREAD STAND COMPONENTS)						
序号 NO.	图号 REF.NO.	名称	DESCRIPTION	数量(AMT.)		
				-03	-04	-05
1	2216.19-01	线架组件	THREAD STANDING DEVICE ASM.			1
2	2216.19-02	螺钉	SCREW			<1>
3	2216.19-03	长过线臂组件	SPOOL REST ARM ASM. A			<1>
4	2216.19-04	张扣	THREAD GUIDE			<3>
5	2216.19-05	过线臂固定夹	THREAD GUIDE ARM JOINT			<4>
6	2216.19-06	固定夹螺钉	SCREW M6 L=16			<4>
7	2216.19-07	上直管盖帽	SPOOL REST ROD RUBBER CAP			<1>
8	2216.19-08	短过线臂组件	THREAD GUIDE ASM.			<1>
9	2216.19-09	张扣	THREAD GUIDE			<2>
10	2216.19-10	线架上直管	SPOOL REST ROD ,UPPER			<1>
11	2216.19-11	线架上直管接头	SPOOL REST ROD JOINT			<1>
12	2216.19-12	螺母	NUT M5×0.8			<2>
13	2216.19-13	螺钉	SCREW M5×0.8			<2>
14	2216.19-14	过线杆组件	THREARD GUIDE ARM ASM.			<1>
15	2216.19-15	弯过线杆	LOWER THREAD GUIDE			<1>
16	2216.19-16	螺钉	SCREW SM11/64"×40 L=5			<1>
17	2216.19-17	直过线杆	THREAD GUIDE ARM			<1>
18	2216.19-18	过线杆接头	THREAD GUIDE ARM HOLDER			<1>
19	2216.19-19	螺钉	SCREW M5×0.8 L=30			<1>
20	2216.19-20	螺母	NUT M5×0.8			<1>
21	2216.19-21	线架下直管	SPOOL REST ROD ,LOWER			<1>
22	2216.19-22	线圈芯	SPOOL RETAINER			<5>
23	2216.19-23	线圈轴	SPOOL PIN			<5>
24	2216.19-24	线盘垫	SPOOL REST CUSHION			<5>
25	2216.19-25	线盘	SPOOL REST			<5>
26	2216.19-26	短过线臂	SPOOL REST ARM			<1>
27	2216.19-27	弹簧垫圈	SPRING WASHER			<5>
28	2216.19-28	螺母	NUT M5×0.8			<5>
29	2216.19-29	长过线臂	THREAD GUIDE ARM, A			<1>
30	2216.19-30	螺母	NUT C15			<2>
31	2216.19-31	垫圈	WASHER			<2>
32	2216.19-32	弹簧垫圈	SPRING WASHER			<1>
33	2216.19-33	短固定杆	SPOOL REST ARM SUPPORT , A			<1>
34	2216.19-34	螺钉	SCREW M6 L=12			<1>
35	2216.19-35	螺母	NUT M6			<1>
36	2216.19-36	下直管盖帽	CORD STAPLE			<3>

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