



GEMSY®



WIT
ISO9001:2000



高速绷缝机

HIGH SPEED INTER LOCK MACHINE

GEM1500B SERIES

GALONEIRA

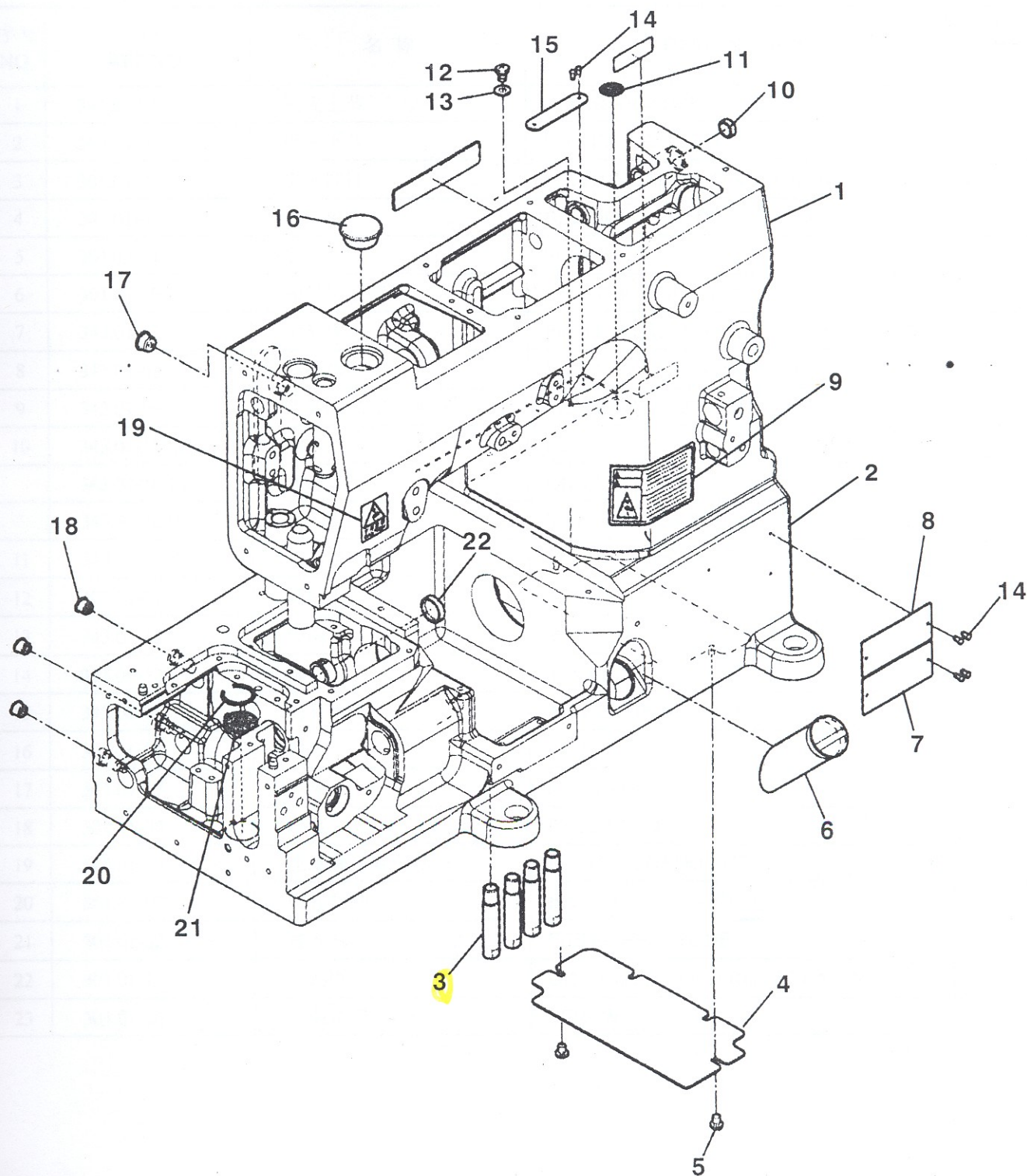
零件样本 **PARTS BOOK**

浙江宝石缝纫机股份有限公司
ZHEJIANG GEMSY SEWING MACHINE CO., LTD

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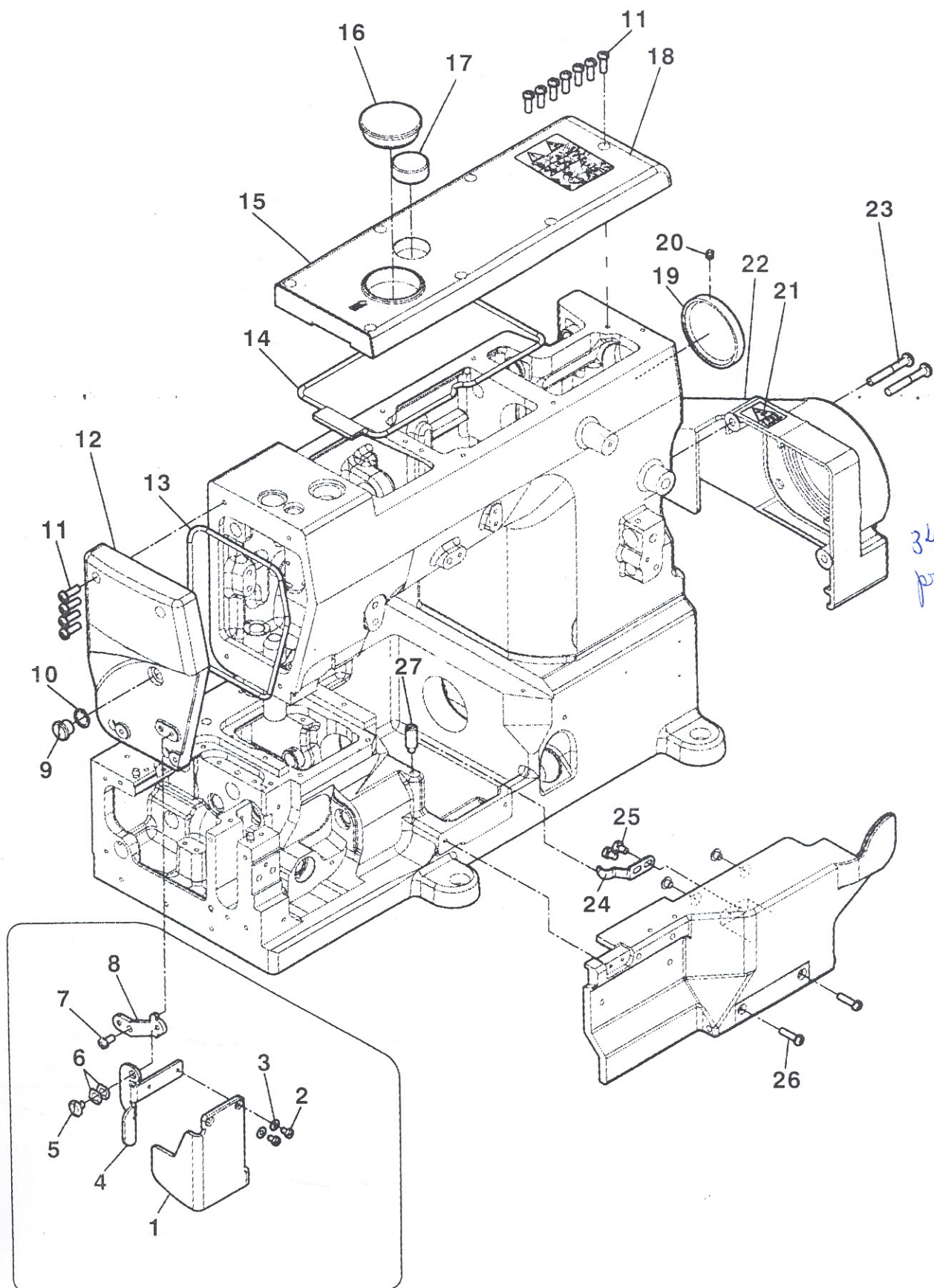
1. 机壳部件 (1)
FRAME COMPONENTS (ONE)



1. 机壳部件(1) FRAME COMPONENTS (ONE)

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.01-01	机壳上节	UPPER ARM BED	1	1	1
2	343.01-02	机壳下节	LOWER ARM BED	1	1	1
3	301.01-03	机座螺钉	MACHINE MOUNTING SCREW	4	4	4
4	301.01-06	底罩板	BED HOOD PLATE	1	1	1
5	301.02-31	螺钉	SCREW	2	2	2
6	301.01-10	油量指示窗	OIL INDICATION WINDOW	1	1	1
7	343.01-07	型号牌	PLATE WITH MODEL	1	1	1
8	343.01-08	商标牌	PLATE WITH TRADEMARK	1	1	1
9	343.01-09	注意牌 (安全标识)	PLATE WITH NOTICE	1	1	1
10	343.01-10	闷头	PLUG STUD	1	1	1
	343.01-10-01	油堵	OIL SEAL	(1)	(1)	(1)
	343.01-10-02	加强圈	STRENGTHEN RING	(1)	(1)	(1)
11	343.01-11	注意牌 (接地)	PLATE WITH NOTICE	1	1	1
12	301.02-31	螺钉	SCREW	1	1	1
13	343.01-13	垫圈	WASHER	1	1	1
14	301.01-12-1	铆钉	RIVET	6	6	6
15	343.01-15	机身号码	AIRFRAME NUMBER	1	1	1
16	301.01-07	闷头	PLUG STUD	1	1	1
17	343.01-17	闷头	PLUG STUD	1	1	1
18	301.01-08	闷头	PLUG STUD	3	3	3
19	343.01-19	注意牌 (安全标识)	PLATE WITH NOTICE	1	1	1
20	301.01-09	内孔挡圈	BAFFLE INNER ORIFICE	3	3	3
21	301.01-02	过滤网	FILTER HALFTONE	3	3	3
22	301.01-14-2	防油圈	OIL SHIELD COIL PROTECTING RING	3	3	3
23	301.01-26	拼装螺钉	SCREW	4	4	4

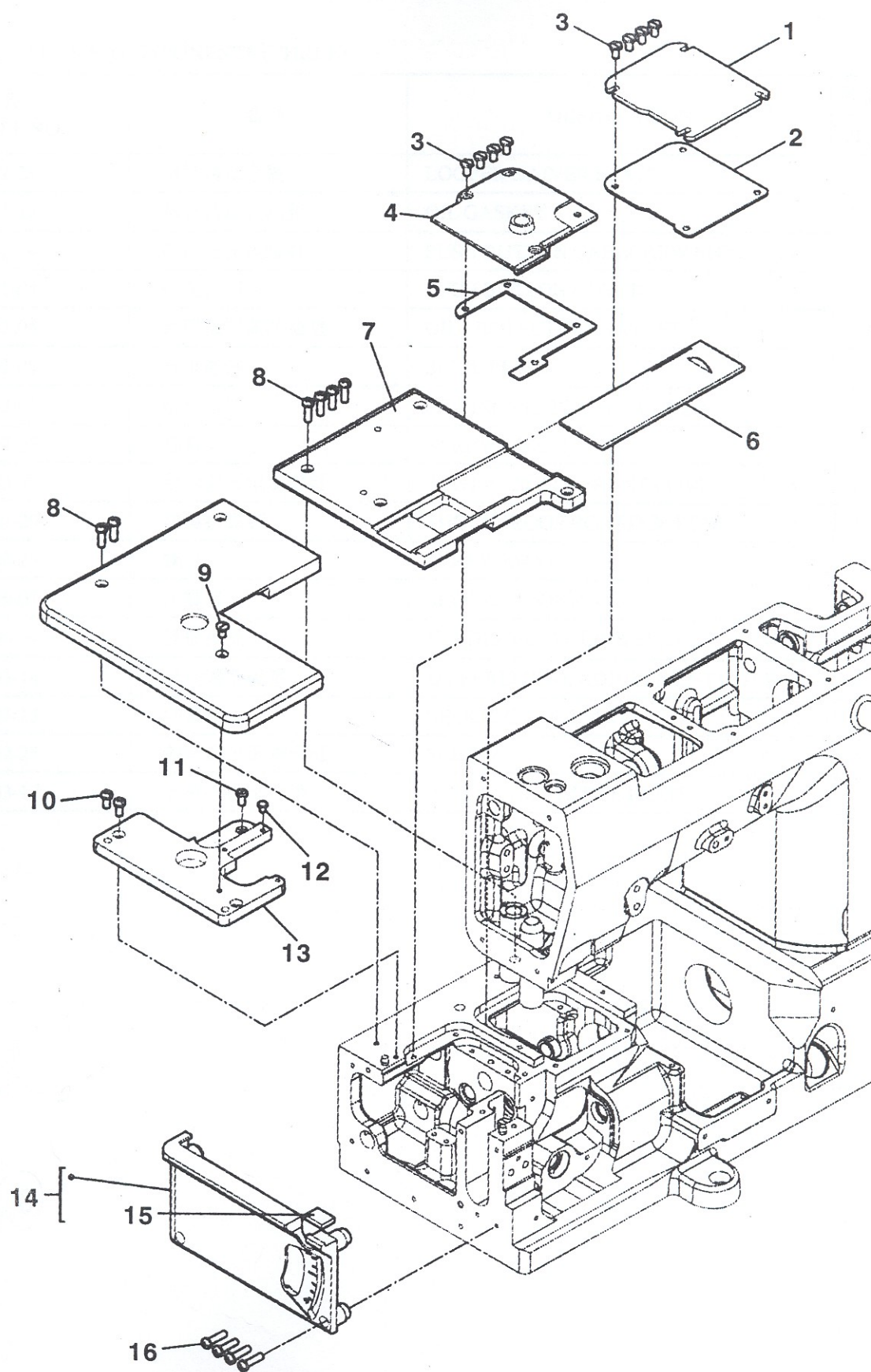
2. 机壳部件 (2)
FRAME COMPONENTS (TWO)



2. 机壳部件(2) FRAME COMPONENTS (TWO)

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.02-01	防护罩	SHIELD			
2	301.14-36	防护罩螺钉	SHIELD SCREW	1	1	
3	301.02-19	防护罩垫圈	SHIELD WASHER	2	2	2
4	343.02-04	防护罩支架	SHIELD BRACKET	2	2	2
5	301.02-25	防护罩铰链螺钉	SHIELD HINGE SCREW	1	1	
6	301.02-16	鞍型垫圈	WAVE WASHER	1	1	1
7	301.02-29	防护罩座螺钉	SCREW	2	2	2
8	343.02-08	防护罩支座	SHIELD SEAT	1	1	1
9	343.02-09	面板工艺孔螺钉	FACE COVER SCREW	1	1	1
10	343.02-10	面板工艺孔螺钉密封垫	FACE COVER SEAL RING	1	1	1
11	301.02-28	上盖螺钉	UPPER COVER SCREW	1	1	1
12	343.02-12	面板	FACE COVER	11	11	11
13	343.02-13	面板密封垫	FACE COVER GASKET	1	1	1
14	343.02-14	上盖密封垫	UPPER COVER GASKET	1	1	1
15	343.02-15	上盖	UPPER COVER	1	1	1
16	301.02-15	上盖闷头	UPPER COVER PLUG	1	1	1
17	301.02-20	喷油窗	SHGHT WINDOW	1	1	1
18	343.02-18	注意牌	PLATE WITH NOTICE	1	1	1
19	343.02-19	后盖	BACK COVER	1	1	1
20	301.07-18	后盖螺钉	SCREW	1	1	1
21	343.02-21	注意牌(安全标识)	PLATE WITH NOTICE	1	1	1
22	343.02-22	皮带罩	BELT GUARD	1	1	1
23	343.02-23	皮带罩螺钉	BELT GUARD SCREW	1	1	
24	301.02-06	穿线罩弹簧	THREADINE COVER SPRING	2	2	
25	301.02-31	穿线罩弹簧螺钉	THREADINE COVER SPRING SCREW	1	1	1
26	301.02-27	穿线罩铰链螺钉	THREADINE COVER HINGE SCREW	2	2	2
27	301.03-14	过线板紧固螺钉	THREAD HANDLERLINK	2	2	2
				1	1	1

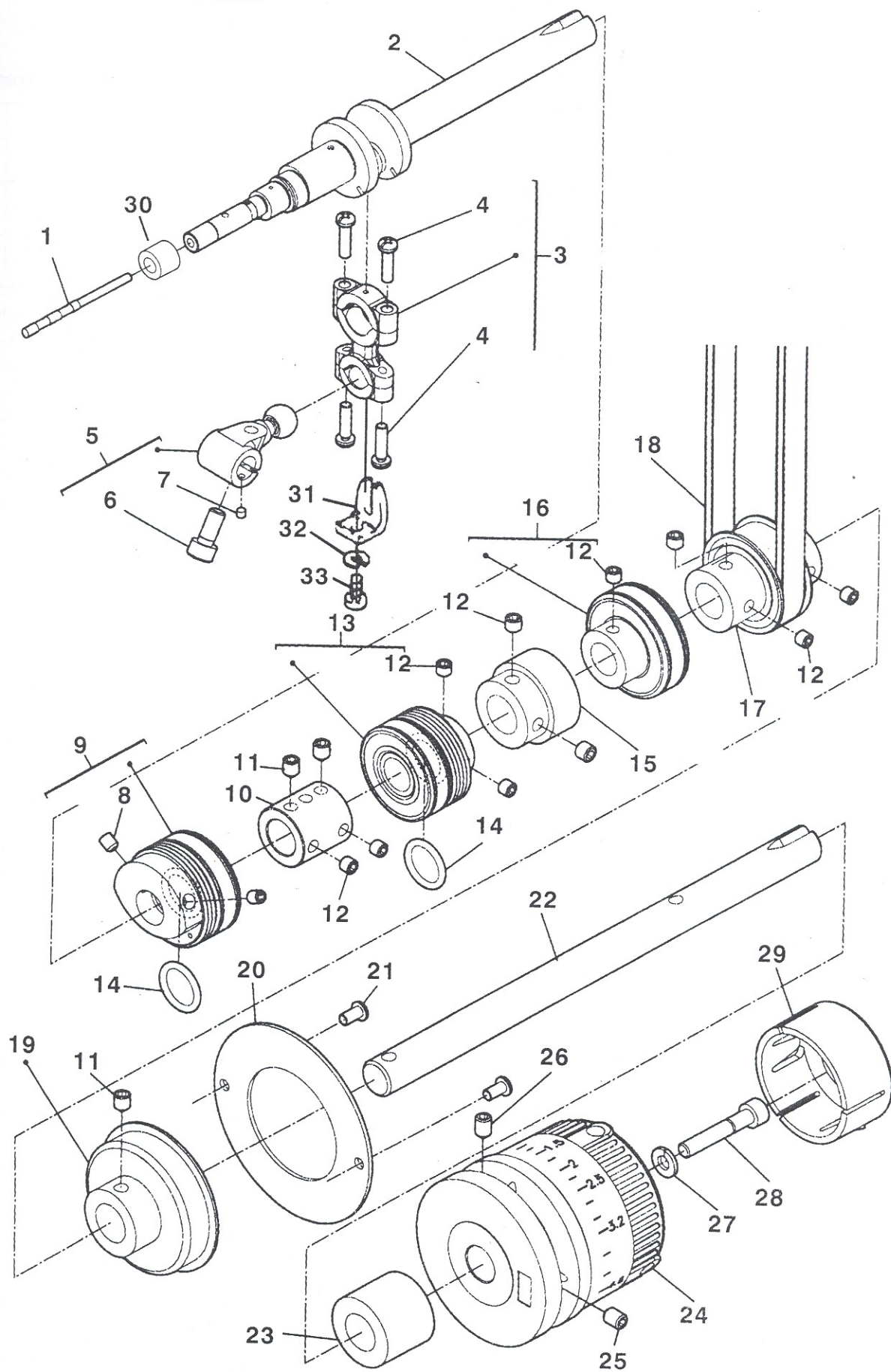
3. 机壳部件 (3)
FRAME COMPONENTS (THREE)



3. 机壳部件(3) FRAME COMPONENTS (THREE)

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.01-29	弯针传动仓板	LOOPER DAIVER PLATE	1	1	1
2	301.01-12	弯针传动盖油垫	OIL GASKET	1	1	1
3	301.01-14	针距按钮盖螺钉	PUSH BUTTON CAP SCREW M4X8	8	8	8
4	301.01-04	针距按钮盖	PUSH BUTTON COVER	1	1	1
5	301.01-05	针距按钮盖防油垫	OIL PROTECTING GASKET	1	1	1
6	301.03-09	推板组件	SLIDE PLATE	1	1	1
7	301.03-01	缝台上罩	SEWING PLATE UPER COVER	1	1	1
8	301.02-28	螺钉	SCREW M4X12	6	6	6
9	301.03-15	缝台前板沉头螺钉	SEWING PLATE FRONT COVER SCREW	1	1	1
10	301.02-29	防震板螺钉	SHOCKPROOF BOARD SCREW	2	2	2
11	301.04-23	螺钉	SCREW M4X8	1	1	1
12	301.06-07	防震塞	SHOCKPROOF PLUG	1	1	1
13	301.06-04	针板接板	NEEDLE PLATE LINK PLATE	1	1	1
14	343.03-14	差动调节板罩	DIFFERENTIAL ADJUSTMENT COVER	1	1	1
15	343.03-15	防震垫	SHOCKPROOF PLUG	1	1	1
16	301.02-28	差动调节板罩螺钉	SCREW	4	4	4
17	343.03-17	针板接板定位销	PIN OF THE NEEDLE PLATE	2	2	2

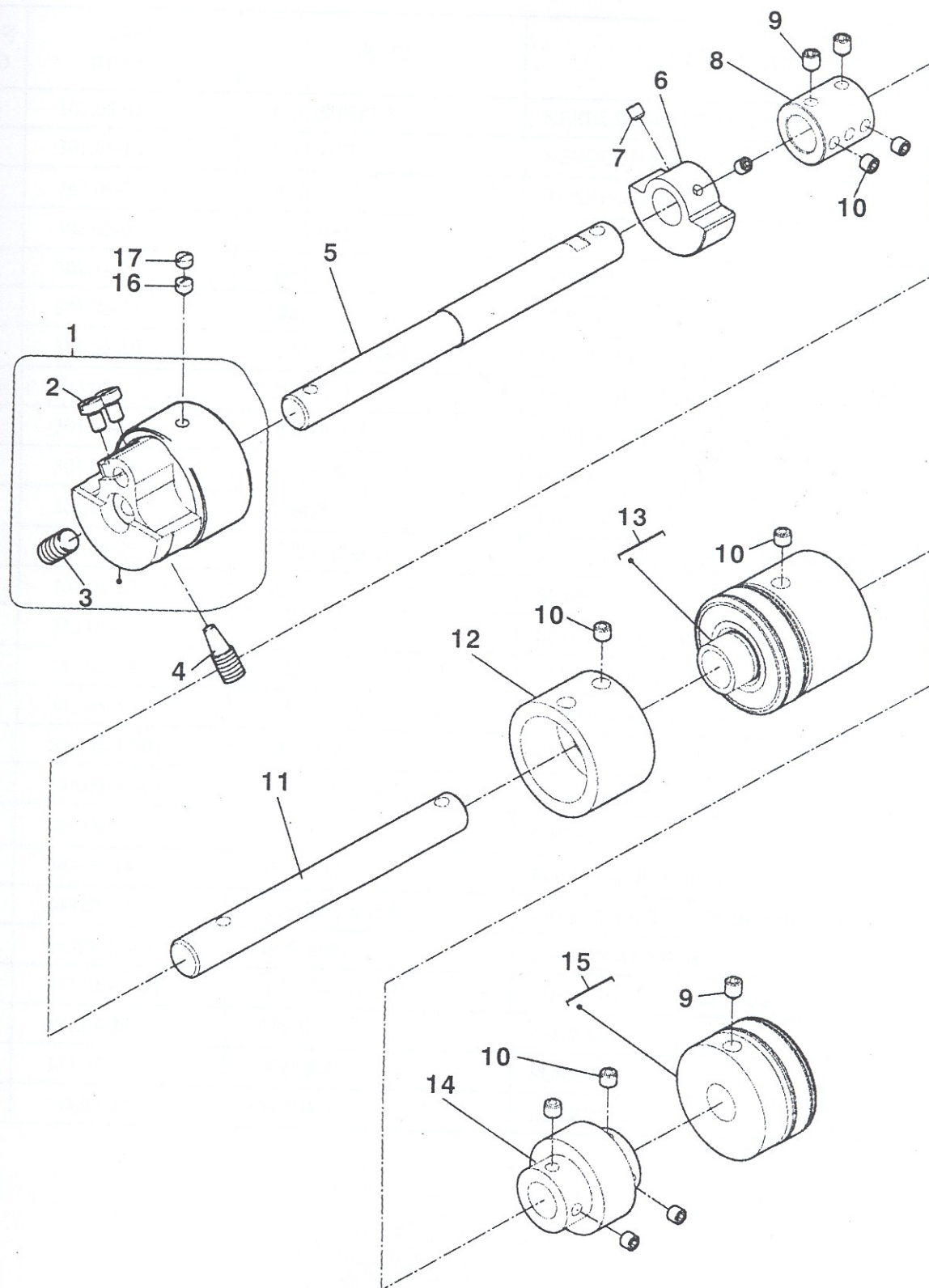
LOWER SHAFT COMPONENTS



4. 下轴部件 LOWER SHAFT COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.04-15	下轴油量调节芯针	OIL FLOW REGULATING NEEDLE	1	1	1
2	343.04-02	下轴前节轴组件	LOWER SHAFT FORFPART ASM	1	1	1
	343.04-02-01	下轴前节轴	LOWER SHAFT FORFPART	(1)	(1)	(1)
	343.04-02-02	弹性圆柱销	ELASTICITY PIN	(1)	(1)	(1)
3	343.04-03	弯针连杆组件	LOOPER LEVER COMPLETE ASM	1	1	1
	301.04-01	弯针连杆	LOOPER LEVER COMPLETE	(1)	(1)	(1)
4	301.02-27	弯针连杆螺钉	SCREW M4X16	(4)	(4)	(4)
5	301.04-02	弯针球曲柄	LOOPER BALL CRANK	1	1	1
6	301.05-26	球曲柄螺钉	BALL CRANK SCREW	1	1	1
7	301.04-28	球曲柄螺钉 (B)	BALL CRANK SCREW (B)	1	1	1
8	301.07-19	前套螺钉	FRONT BUSHING SCREW	2	2	2
9	343.04-09	下轴前衬套组件	LOWER SHAFT BUSHING ASM.	1	1	1
	343.04-09-01	轴承 60042	BEARING 60042	(1)	(1)	(1)
	343.04-09-02	下轴前衬套	LOWER BUAHING	(1)	(1)	(1)
	301.04-37	O型圈	O-RING	(2)	(2)	(2)
10	301.04-09	联轴器	LINK BEARING	1	1	1
11	301.04-26	联轴器定位锥端螺钉	LINK BEARING SCREW	3	3	3
12	301.04-27	螺钉	SCREW	10	10	10
13	343.04-13	下轴中衬套组件 A	LOWER SHAFT CENTRE BUSHING ASM. A	1	1	1
	343.04-13-01	轴承 60042	BEARING 60042	(1)	(1)	(1)
	301.04-15	下轴中衬套 A	MAIN BUSHING A	(1)	(1)	(1)
	301.04-37	O型圈	O-RING	(2)	(2)	(2)
14	301.04-18	O型圈	O-RING	2	2	2
15	343.04-15	油泵蜗杆	OIL PUMP WORM	1	1	1
16	343.04-16	下轴中衬套组件 B	LOWER SHAFT CENTRE BUSHING ASM.	1	1	1
	343.04-16-01	轴承 6204 LB	BEARING 6204 LB	(1)	(1)	(1)
	343.04-16-02	下轴中衬套 B	MAIN BUSHING A	(1)	(1)	(1)
	301.04-36	O型圈	O-RING	(2)	(2)	(2)
17	343.04-17	主动带轮组件	DRIVING WHEEL	1	1	1
	343.04-17-01	主动带轮	DRIVING WHEEL	(1)	(1)	(1)
	343.04-17-02	主动带轮圈	DRIVING WHEEL REATINING RING	(2)	(2)	(2)
18	343.04-18	皮带 (57.5-GF-12.3)	BELT	1	1	1
19	343.04-19	下轴后衬套组件	LOWER BEARING FITTINGS	1	1	1
	343.04-16-02	下轴后衬套	LOWER BEARING FITTINGS	(1)	(1)	(1)
	343.04-19-02	轴承 6304 Z	BEARING 6304 Z	(1)	(1)	(1)
	301.04-12	轴承挡圈	SPRING THRUST RING	(1)	(1)	(1)
20	301.04-07	压紧环	IMPACTED LOOP	1	1	1
21	301.04-23	压紧环螺钉	IMPACTED LOOP SCREW	2	2	2
22	343.04-22	下轴后节轴	LOWER SHAFT BACKSIDE	1	1	1
23	343.04-23	挡圈	RETAINING RING	1	1	
24	343.04-24	皮带轮	PULLEY	1	1	1
25	301.04-29	带轮紧固螺钉	TRACTION WHEEL SCREW	1	1	1
26	301.04-25	带轮定位螺钉	TRACTION WHEEL SCREW	1	1	1
27	343.04-27	开口垫圈	SNAP RING	1	1	1
28	343.04-28	螺钉	SCREW	1	1	1
29	343.04-29	皮带轮后盖	PULLEY COVER	1	1	1
30	343.04-30	下轴前套	BUSHING	1	1	1
31	301.04-22	叉口	FORK	1	1	1
32	301.04-21	开口垫圈	SNAP RING	1	1	1
33	301.04-34	叉口螺钉	FORK SCREW	1	1	1

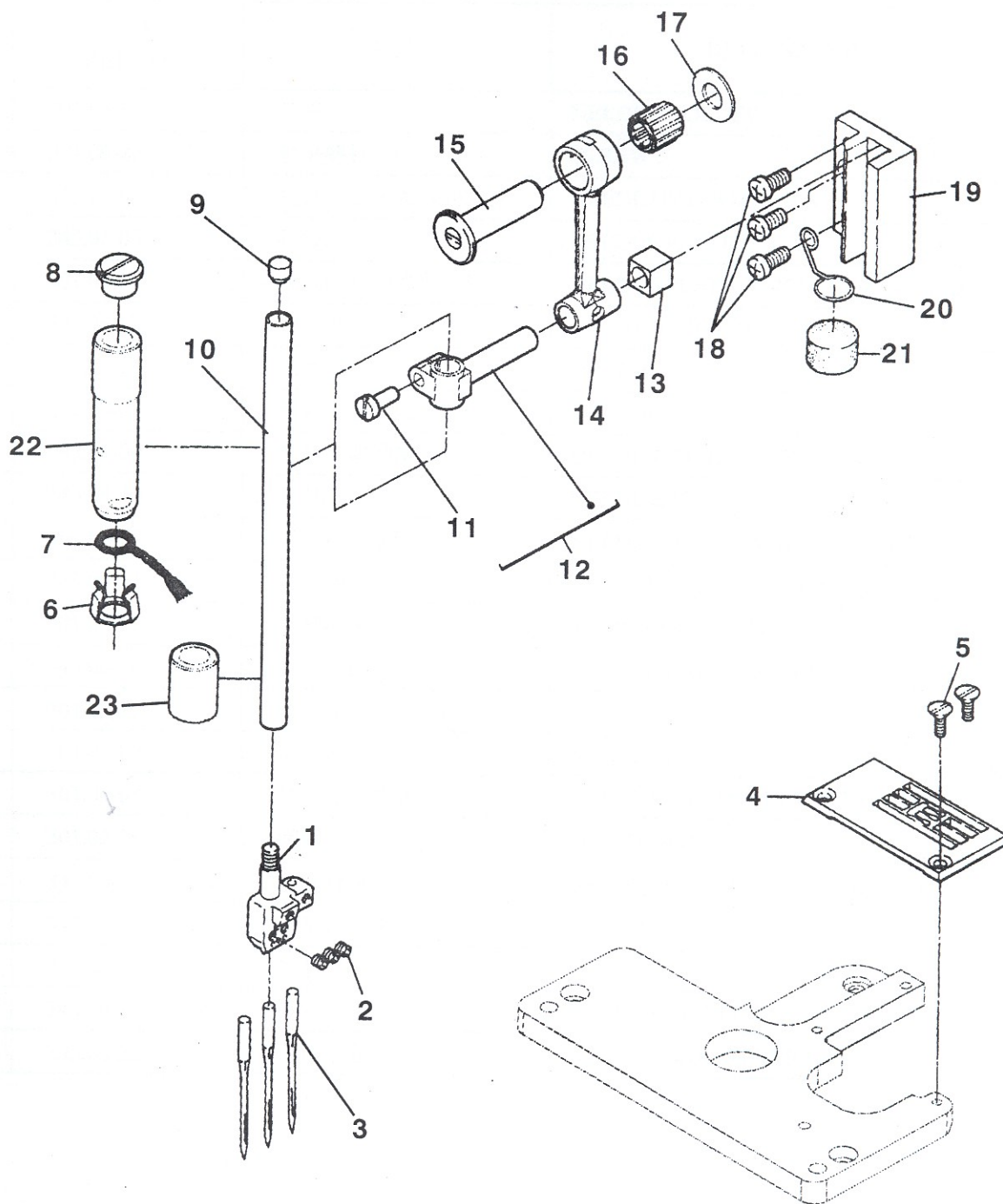
5. 上轴部件
UPPER SHAFT COMPONENTS



5. 上轴部件 UPPER SHAFT COMPONENTS

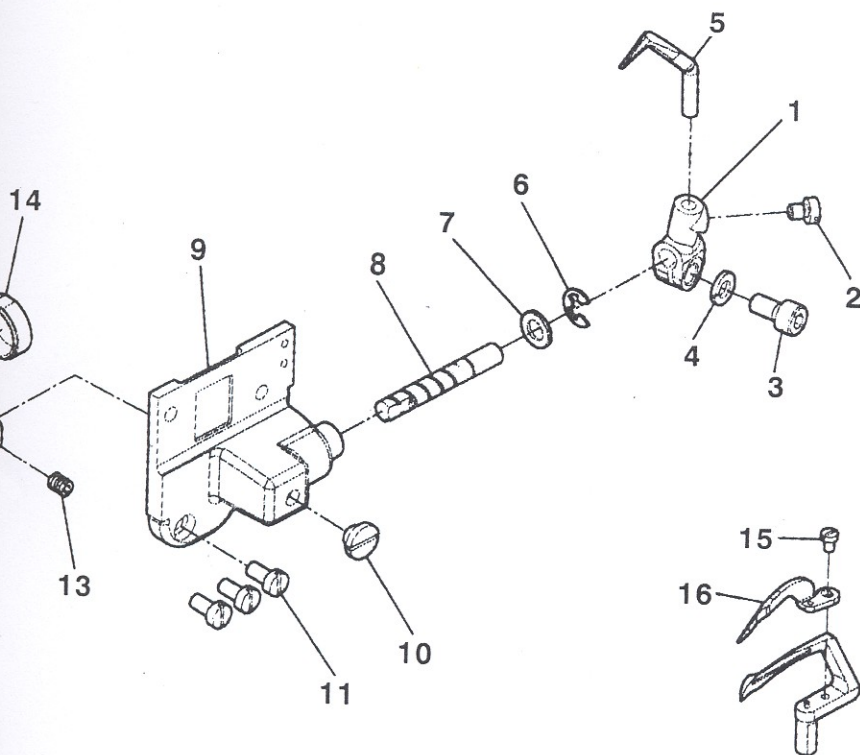
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.05-03	针杆曲柄组件	NEEDLE BAR CRANK ASM.	1	1	1
	301.05-14	针杆曲柄	NEEDLE BAR CRANK	(1)	(1)	(1)
	343.05-01-02	轴承 62032	BEARING 62032	(1)	(1)	(1)
	301.05-03	轴承外套	WRAP	(1)	(1)	(1)
2	301.11-23	螺钉	SCREW	2	2	2
3	301.05-21	螺钉	SCREW	1	1	1
4	301.05-15	定位长锥端螺钉	POSITION SCREW	1	1	1
5	343.05-05	上轴前节	MAIN SHAFT FOREPART	1	1	1
6	301.05-04	平衡块 (上)	UPPER BALANCE BLOCK	1	1	1
7	301.04-31	平衡块螺钉	BALANCE BLOCK SCREW	2	2	2
8	301.04-09	联轴器	LINK BEARING	1	1	1
9	301.04-26	后套定位螺钉	BACK BUSHINE POSITION SCREW	3	3	3
10	301.04-27	螺钉	SCREW	8	8	8
11	343.05-11	上轴后节	MAIN SHAFT BACKSIDE	1	1	1
12	343.05-12	上轴前衬套套筒 (A)	BUSHING(A)	1	1	1
13	343.05-13	上轴前衬套组件 (B)	MAIN SHAFT FRONT BUSHING ASM.	1	1	1
	343.05-13-01	轴承 6204 LB	BEARING 6204 LB	(1)	(1)	(1)
	343.05-13-02	上轴前衬套套筒 (B)	BUSHING(B)	(1)	(1)	(1)
	301.04-36	O型圈	O-RING	(2)	(2)	(2)
14	343.05-14	从动带轮	FOLLOWER WHEEL	1	1	1
15	343.05-15	上轴后衬套组件	MAIN SHAFT BACK BUSHING ASM.	1	1	1
	34305-15-01	轴承 6204 LB	BEARING 6204 LB	(1)	(1)	(1)
	343.05-15-02	上轴后衬套套筒	MAIN SHAFT BACK BUSHING	(1)	(1)	(1)
	301.04-36	O型圈	O-RING	(2)	(2)	(2)
16	343.05-16	紧套螺钉	SCREW	1	1	1
17	343.05-17	紧套螺钉	SCREW	1	1	1

6. 针杆部件
NEEDLE BAR COMPONENTS



6. 针杆部件 NEEDLE BAR COMPONENTS

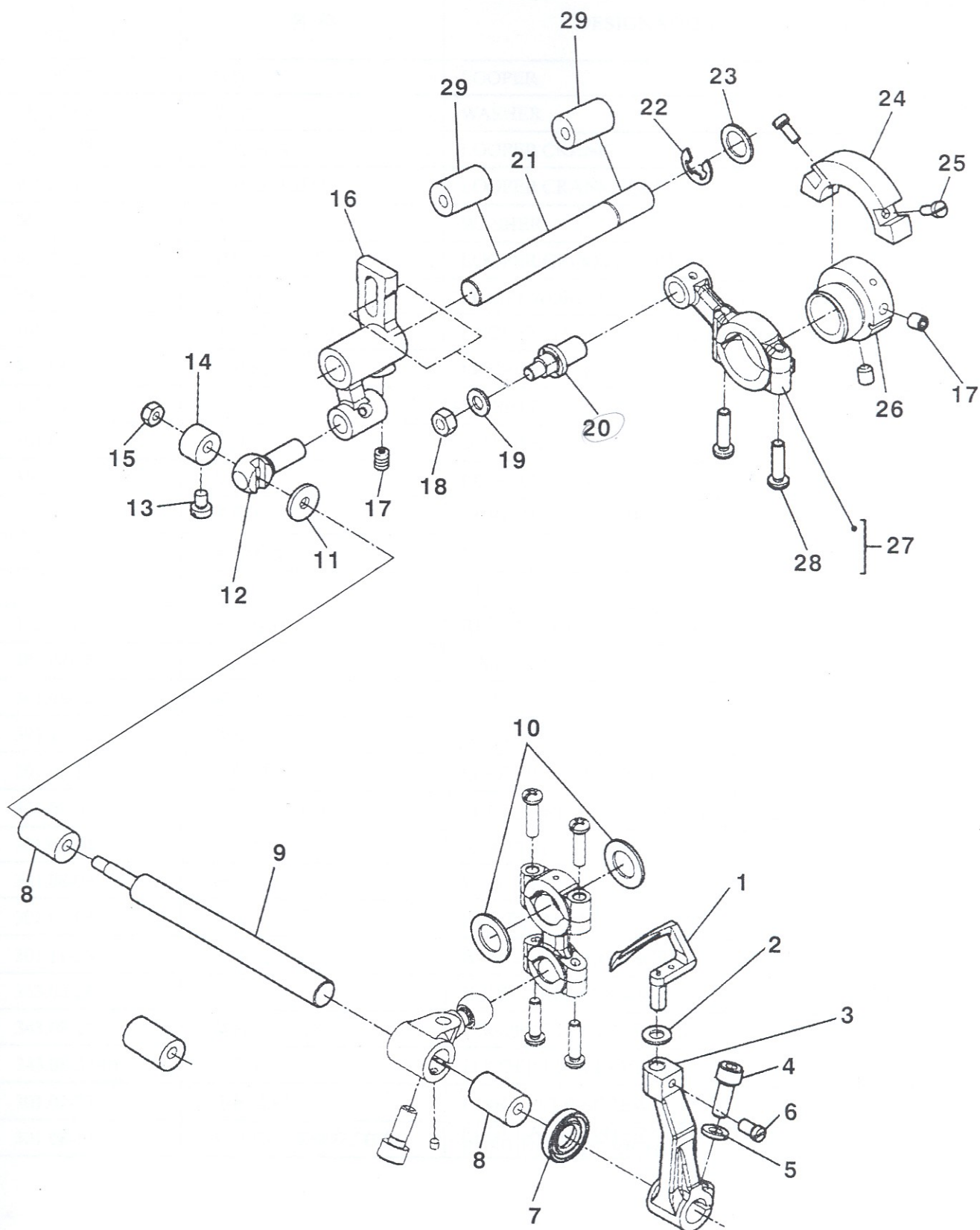
序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.06-01	针夹	NEEDLE HOLDER	1	1	1
2	301.06-23	针夹螺钉	SCREW	3	3	3
3	343.06-03	机针 UY128GAS #10S	NEEDL UY123GAS #10S	3	3	3
4	343.06-04	针板	NEEDLE PLATE	1		
5	301.06-21	针板螺钉开槽半沉头	NEEDLE PLATE SCREW SM9/64X40X8	2	2	2
6	301.06-11	油线夹	OIL WICK HOLDER	1	1	1
7	301.06-10	油线	OIL WICK	1	1	1
8	343.06-08	针杆上套螺堵	OIL SEAL	1	1	1
9	343.06-09	针杆孔防油塞	OIL PROTECTINE STOPPER	1	1	1
10	343.06-10	针杆	NEEDL BAR	1	1	1
11	301.02-29	针杆接头螺钉	NEEDLE BAR CONNECTING SCREW	1	1	1
12	343.06-12	针杆接头	NEEDLE BAR CONNECTING POLE	1	1	1
13	301.06-12	针杆滑块	NEED BAR SLIDE BLOCK	1	1	1
14	343.06-14	针杆连杆	NEEDLE BAR LINK LEVER	1	1	1
15	301.06-15	针杆连接销	NEEDLE BAR CONNECTING PIN	1	1	1
16	301.06-09	滚针轴承	NEEDLE BEARING	1	1	1
17	301.06-08	针杆连杆垫圈	NEEDL BAR LINK LEVER WASHER	1	1	1
18	301.02-28	螺钉	SCREW M4X12	3	3	3
19	343.06-18	针杆滑块座	NEEDLE BAR SLIDE BLOCK SEATING	1	1	1
20	343.06-19	油毡定位圈	OIL FELT POSITION LOOP	1	1	1
21	301.06-17	油毡	OIL FELT	1	1	1
22	343.06-21	针杆上套	NEEDL BAR UPPER BUSHING	1	1	1
23	343.06-22	针杆下套	NEEDLE BAR LOWER BUSHING	1	1	1



7. 护针部件 NEEDLE GUARD COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION
20 1	343.07-01	护针座	NEEDLE GUARD BASE
2	301.07-15	螺钉	SCREW
3	301.04-32	护针座螺钉	NEEDLE GUARD BASE SCREW
4	343.07-04	弹性垫圈	WASHER
5	343.07-05	后护针	REAR NEEDLE GUARD
6	343.07-06	开口挡圈	SNAP THRUST RING
7	343.07-07	垫圈	WASHER
20 8	343.07-08	护针轴	NEEDLE GUARD SHAFT
9	343.07-09	护针轴座组件	NEEDLE GUARD SHAFT BASE ASM.
	343.07-09-01	护针轴座	NEEDLE GUARD SHAFT BASE
	343.07-09-02	护针轴套筒	NEEDLE GUARD SHAFT BASE BUSHING
10	343.07-10	螺钉	SCREW
11	301.04-23	螺钉	SCREW
12	343.07-12	护针曲柄	NEEDLE GUARD CRANK
13	301.04-31	螺钉	SCREW
14	343.07-14	护针曲柄滑套	NEEDLE GUARD CRANK BUSHING
15	301.07-14	前护针螺钉	SCREW
16	301.07-21	前保针	FRONT NEEDLE GUARD

8. 弯针部件
LOOPER COMPONENTS

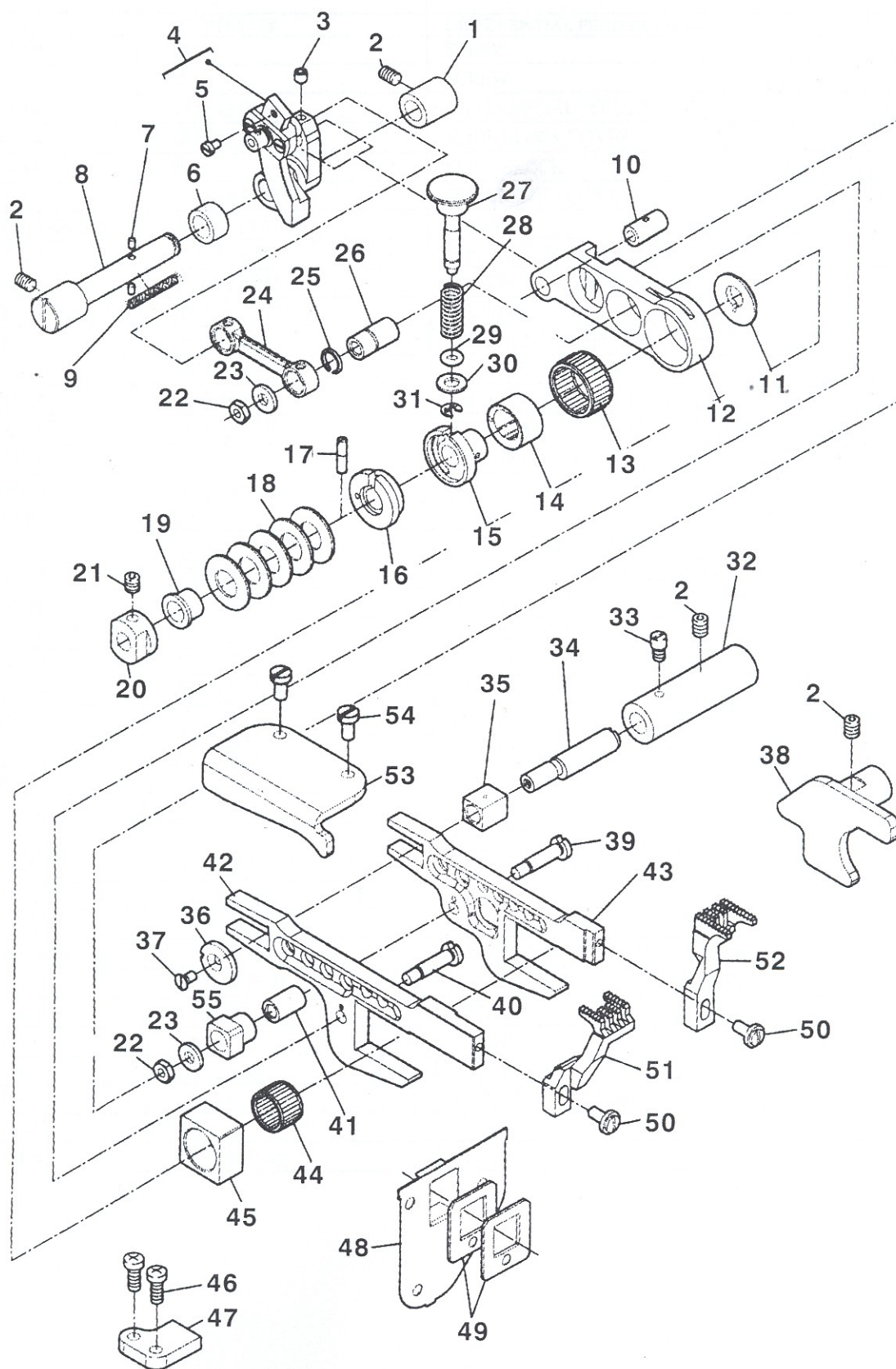


8. 弯针部件 LOOPER COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.08-02	弯针	LOOPER	1	1	1
2	343.08-02	垫片	WASHER	1	1	1
3	343.08-03	弯针曲柄	LOOPER CRANK	1	1	1
4	301.05-28	弯针曲柄螺钉	LOOPER CRANK SCREW	1	1	1
5	301.08-01	垫片	WASHER	1	1	1
6	301.08-22	弯针紧固螺钉	LOOPER GROOVE SCREW	1	1	1
7	301.08-31	骨架密封圈	FRAMEWORK AIRPROOF RING	1	1	1
8	301.08-20	弯针轴前/后套	LOOPER SHAFT BUSHING(FRONG, BACK)	2	2	2
9	343.08-09	弯针轴	LOOPER SHAFT	1	1	1
10	343.08-10	垫片	WASHER	2	2	2
11	301.08-13	垫圈	WASHER	1	1	1
12	301.08-16	接头	CONNECTING POLE	1	1	1
13	301.07-15	紧圈螺钉	THRUST RING SCREW	1	1	1
14	343.08-14	偏心紧圈	ECCENTRICITY THRUST RING	1	1	1
15	301.08-27	螺帽	NUT	1	1	1
16	301.08-07	调节摆杆	REGULATOR DRIVING BAR	1	1	1
17	301.08-28	凸轮螺钉	CAM SCREW	3	3	3
18	301.08-30	螺帽	NUT	1	1	1
19	301.12-12	垫圈	WASHER	1	1	1
20	301.08-15	弯针调节柱	LOOPER REGI;ATPR POLE	1	1	
21	301.08-06	弯针调节摆轴	LOOPER REGULATE DRIVING SHAFT	1	1	1
22	301.08-14	开口挡圈	SNAP THRUST RING	1	1	1
23	301.08-09	垫圈	WASHER	1	1	1
24	301.08-03	平衡块(下)	LOWER BALANCE BLOCK	1	1	1
25	301.11-26	平衡块螺钉	BALANCE BLOCK SCREW	2	2	2
26	343.08-26	偏心凸轮	ECCENTRICITY CAM	1	1	
27	343.08-27	弯针连杆组件	LOOPER LINK LEVER ASM.	1	1	1
	343.08-27-01	弯针连杆	LOOPER LINK LEVER	(1)	(1)	(1)
28	301.02-27	连杆螺钉	LINK LEVER SCREW	(2)	(2)	(2)
29	301.08-18	弯针调节摆轴左/右套	REGULATOR DRIVING SHAFT BUSHING(LEFT, RIGHT)	2	2	2

9. 送布部件

MAIN FEED MECHANISM COMPONENTS

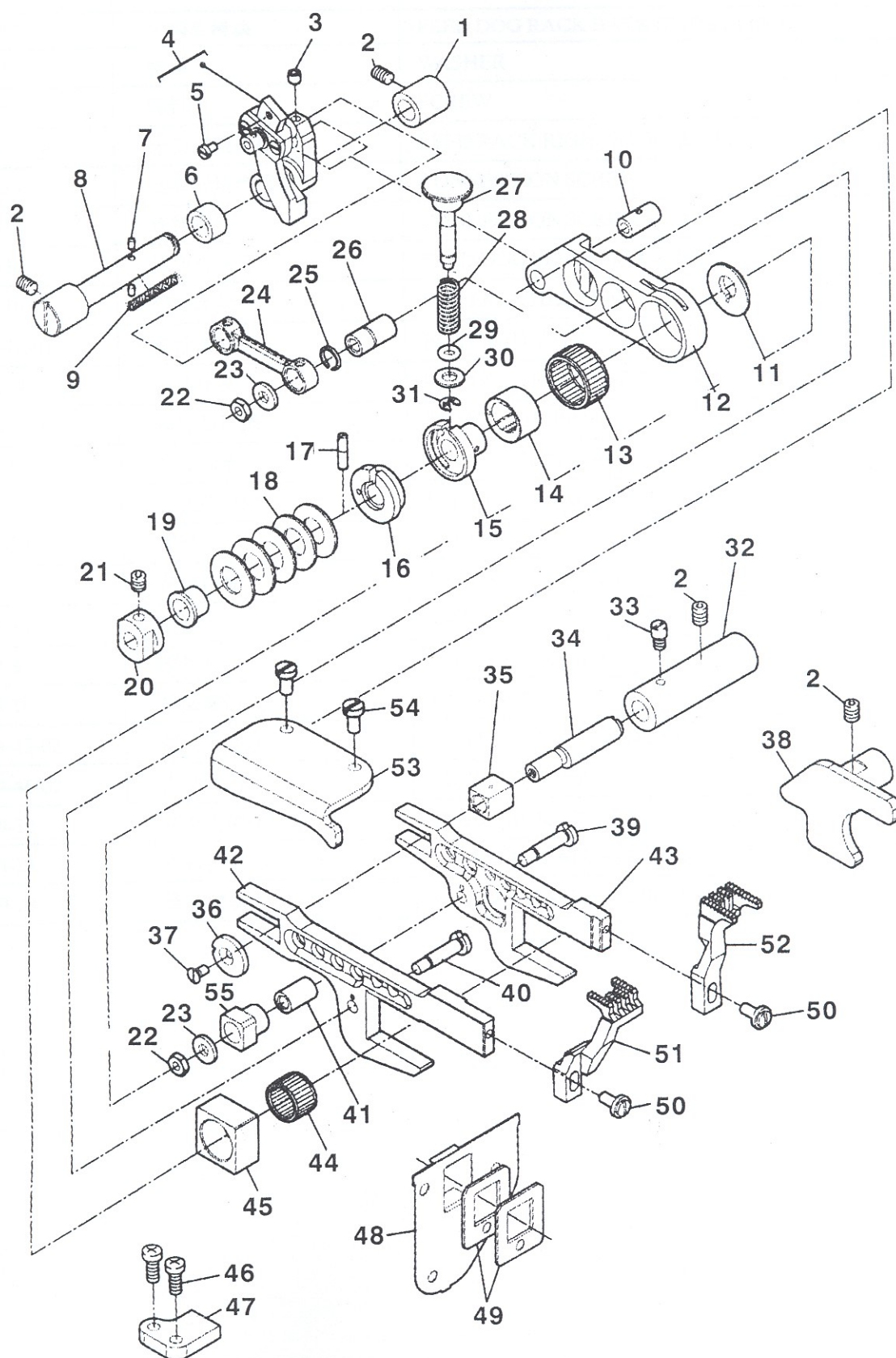


9. 送布部件 MAIN FEED MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.09-23	差动器轴套	DIFFERENTIAL FEED BUSHING	1	1	1
2	301.07-19	螺钉	SCREW	4	4	4
3	301.09-54	螺钉	SCREW	1	1	1
4	301.09-14	差动器组件	DIFFERENTIAL FEED ASSEMBLY.	1	1	1
	301.09-14-1	滑块盖板	SLIDE BLOCK COVER	(1)	(1)	(1)
	301.09-14-2	滑块	SLIDE BLOCK	(1)	(1)	(1)
	301.09-14-3	差动器曲柄	DIFFERENTIAL CRANK	(1)	(1)	(1)
	343.09-04-04	差动器曲柄螺钉	SCREW	(2)	(2)	(2)
5	301.07-14	差动器螺钉	DIFFERENTIAL FEED SCREW	1	1	1
6	301.09-21	差动器隔套	DIFFERENTIAL FEED SPACER	1	1	1
7	301.09-22	油线	OIL WICK	1	1	1
8	301.09-09	差动器轴	DIFFERENTIAL FEED SHAFT	1	1	1
9	301.09-42	油线	OIL WICK	1	1	1
10	301.09-24	送布连杆销	FEED DOG LINK LEVER PIN	1	1	1
11	301.09-06	送布连杆垫圈	FEED DOG LINK LEVER WASHER	1	1	1
12	301.09-29	送布连杆	FEED DOG LINK LEVER	1	1	1
13	301.09-33	滚针轴承	NEEDLE BEARING	1	1	1
14	301.09-05	凸轮	CAM	1	1	1
15	301.09-04	送布调节凸轮	FEED DOG REGULATOR CAM	1	1	1
16	301.09-15	针距调节套组件	NEEDLE DISTANCE REGULATOR BUSHING ASM.	1	1	1
	301.09-15	针距调节套	NEEDLE DISTANCE REGULATOR BUSHING	(1)	(1)	(1)
	343.09-16-02	定位销	POSITION PIN	(1)	(1)	(1)
17	301.09-18	销螺钉	PIN SCREW	1	1	1
18	301.09-19	蝶形弹簧圈	WAVE WASHER	5	5	5
19	301.09-03	台阶套	LADDER BUSHING	1	1	1
20	301.09-01	凸轮螺母	CAM NUT	1	1	1
21	301.04-31	螺钉	SCREW	1	1	1
22	343.09-22	螺母	NUT	2	2	2
23	301.09-44	垫片	WASHER	2	2	2
24	301.09-27	差动送布连杆	DIFFERENTIAL FEED LINK LEVER	1	1	1
25	301.09-26	开口挡圈	SNAP RING	1	1	1
26	301.09-25	送布连杆销	FEED DOG LINK LEVER PIN	1	1	1
27	301.09-02	针距按钮	NEEDLE DISTANCE BUTTON	1	1	1
28	301.09-20	针距按钮簧	NEEDLE DISTANCE BUTTON SPRING	1	1	1
29	301.09-30	O型圈	O-RING	1	1	1
30	301.09-38	垫圈	WASHER	1	1	1
31	301.09-43	开口挡圈	SNAP RING	1	1	1
32	301.09-40	偏心轴套筒	ECCENTRIC BUSHING	1	1	1
33	301.09-52	螺钉	SCREW	1	1	1
34	301.09-41	牙架偏心轴	ECCENTRIC SHAFT	1	1	1

9. 送布部件

MAIN FEED MECHANISM COMPONENTS

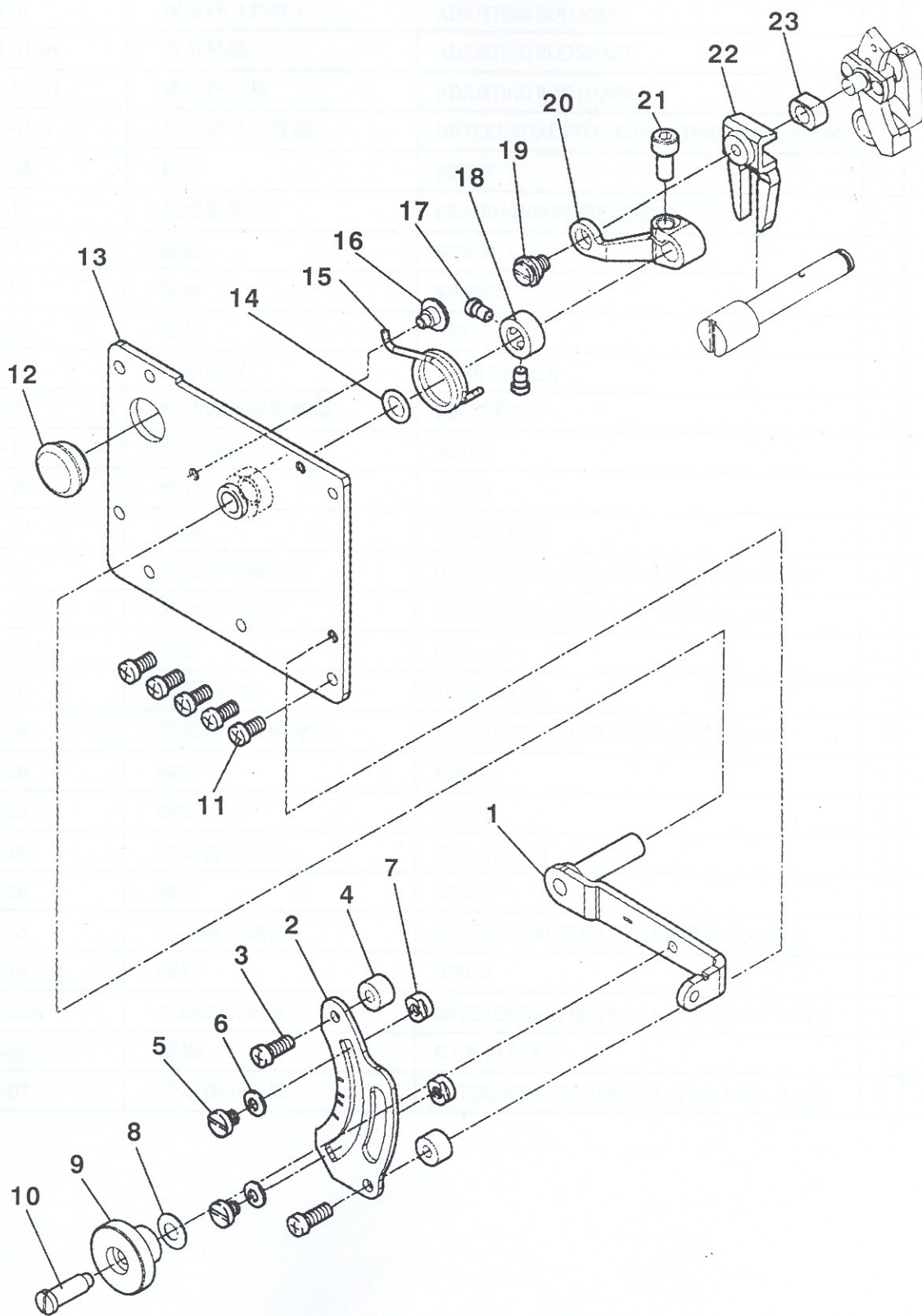


9. 送布部件 MAIN FEED MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
35	301.09-37	牙架后滑块	FEED DOG RACK BACK SLIDE BLOCK	1	1	1
36	301.09-39	垫圈	WASHER	1	1	1
37	301.09-53	螺钉	SCREW	1	1	1
38	343.09-38	牙架右限位板	FEED RACK RIGHT STOPPER PLATE	1	1	1
39	301.09-35	送布滑块连接螺钉	CONNECTION SCREW	1	1	1
40	301.09-34	连接螺钉	CONNECTION SCREW	1	1	1
41	301.09-36	送布滑块套	FEED DOG SLIDE BLOCK BUSHING	1	1	1
42	301.09-16	差动牙架	DIFFERENTIAL FEED RACK	1	1	1
	343.09-42-01	弹性圆柱销	ELASTICITY PIN	1	1	1
43	301.09-17	差动牙架	DIFFERENTIAL FEED RACK	1	1	1
	343.09-43-01	弹性圆柱销	ELASTICITY PIN	1	1	1
44	301.09-32	滚针轴承	NEEDLE BEARING	1	1	1
45	301.09-07	牙架前滑块	FEED RACK FRONT SLIDE BLOCK	1	1	1
46	301.02-29	螺钉	SCREW	2	2	2
47	301.09-11	左限位板	LEFT STOPPER PLATE	1	1	1
48	301.09-10	垫板	WASHER	1	1	1
49	301.09-31	胶垫片	RUBBER WASHER	2	2	2
50	343.09-50	牙架螺钉	RACK SCREW	2	2	2
51	301.09-45-02	差动送布牙	DIFFERENTIAL FEED DOG	1		
52	301.09-46-02	主动送布牙	MAIN FEED DOG	1		
53	301.09-12	牙架上限位板	FEED RACK UPPER STOPPER PLATE	1	1	1
54	301.04-23	限位板螺钉	STOPPER PLATE SCREW	2	2	2
55	301.09-28	送布滑块	FEED DOG SLIDE LINK LEVER	1	1	1

10. 差动部件

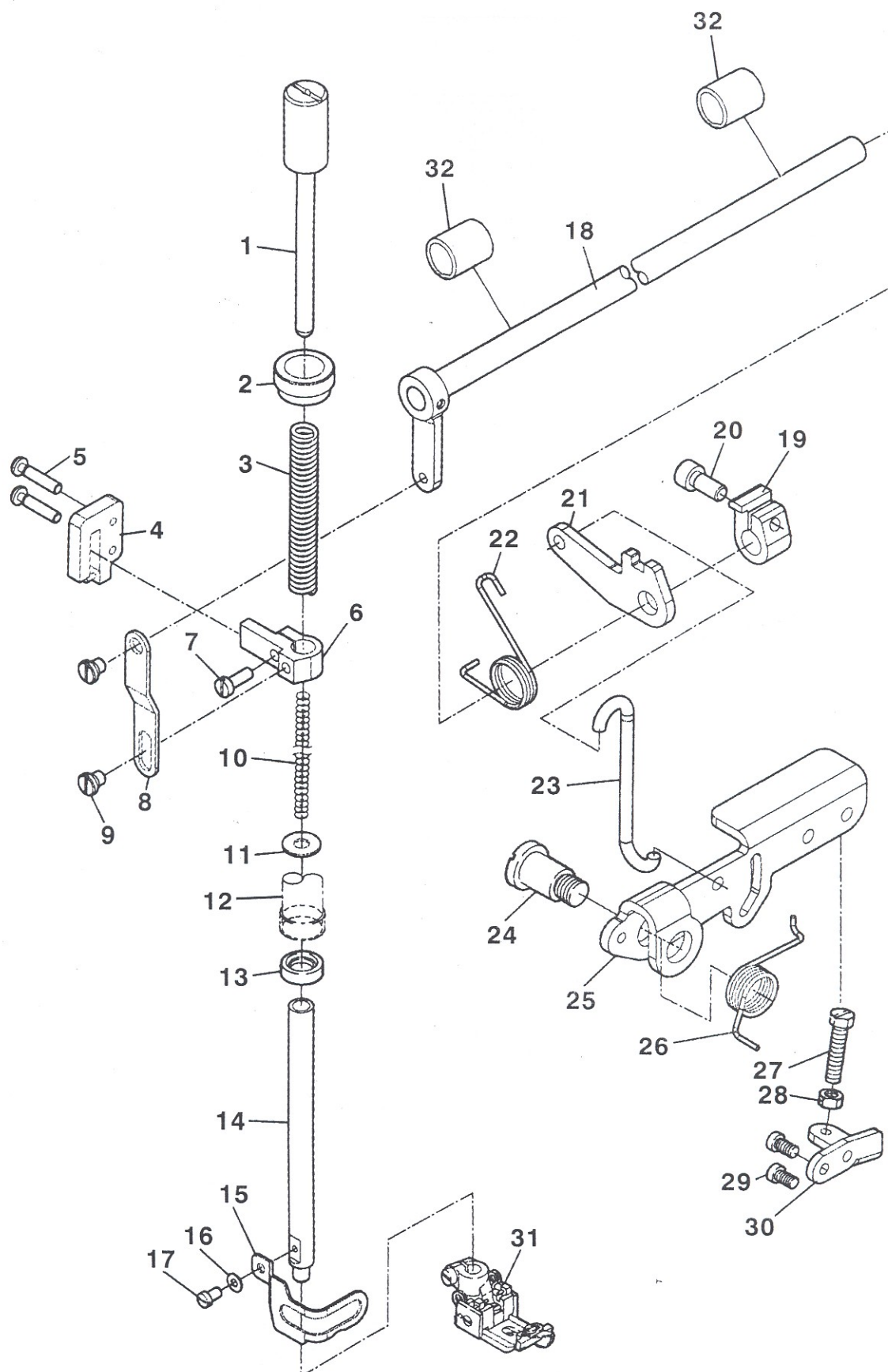
DIFFERENTIAL FEED MECHANISM COMPONENTS



10. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.10-01	调节杆 (组件)	ADJUSTING ROD ASM.	1	1	1
	343.10-01-01	调节杆轴	ADJUSTING ROD SHAFT	1	1	1
	343.10-01-02	调节杆手柄	ADJUSTING ROD HANDLE	1	1	1
2	301.10-03	差动调节刻度板	DIFFERENTIAL FEED REGULATING GRADUATION	1	1	1
3	301.02-28	螺钉	SCREW	2	2	2
4	301.10-11	刻度板隔套	GRADUATION PLATE SPACER	2	2	2
5	301.04-23	螺钉	SCREW	2	2	2
6	343.10-06	垫圈	WASHER	2	2	2
7	343.10-07	螺母	NUT	2	2	2
8	301.10-12	蝶形垫圈	WAVE WASHER	1	1	1
9	343.10-09	差动调节锁紧螺母	LOCKNUT	1	1	1
10	343.10-10	锁紧螺钉	SCREW	1	1	1
11	301.02-29	螺钉	SCREW	5	5	5
12	301.10-09	闷头	RUBBER RING	1	1	1
13	343.10-13	差动调节板组件	DIFFERENTIAL FEED REGULATING PLATE ASM.	(1)	(1)	(1)
	343.10-13-01	差动调节板	DIFFERENTIAL FEED REGULATING PLATE	1	1	1
	343.10-13-02	衬套	BUSHING	(1)	(1)	(1)
14	301.10-10	O型密封圈	RUBBER RING	1	1	1
15	301.10-04	差动调节复位弹簧	DIFFERENTIAL FEED REGULATING RETURN	1	1	1
16	301.10-16	螺钉	SCREW	1	1	1
17	301.07-15	螺钉	SCREW	2	2	2
18	343.10-18	差动扳手紧圈	THRUST RING	1	1	1
19	301.10-20	螺钉	SCREW	1	1	1
20	301.10-05	差动调节曲柄	DIFFERENTIAL FEED REGULATING CRANK	1	1	1
21	301.10-19	螺钉	SCREW	1	1	1
22	343.10-22A	差动调节吊板	DIFFERENTIAL FEED REGULATING FORK PLATE	1	1	1
23	301.10-06	滑块	SLIDE BLOCK	1	1	1
24	301.10-07	差动调节吊板	DIFFERENTIAL FEED REGULATING FORK PLATE	1	1	1

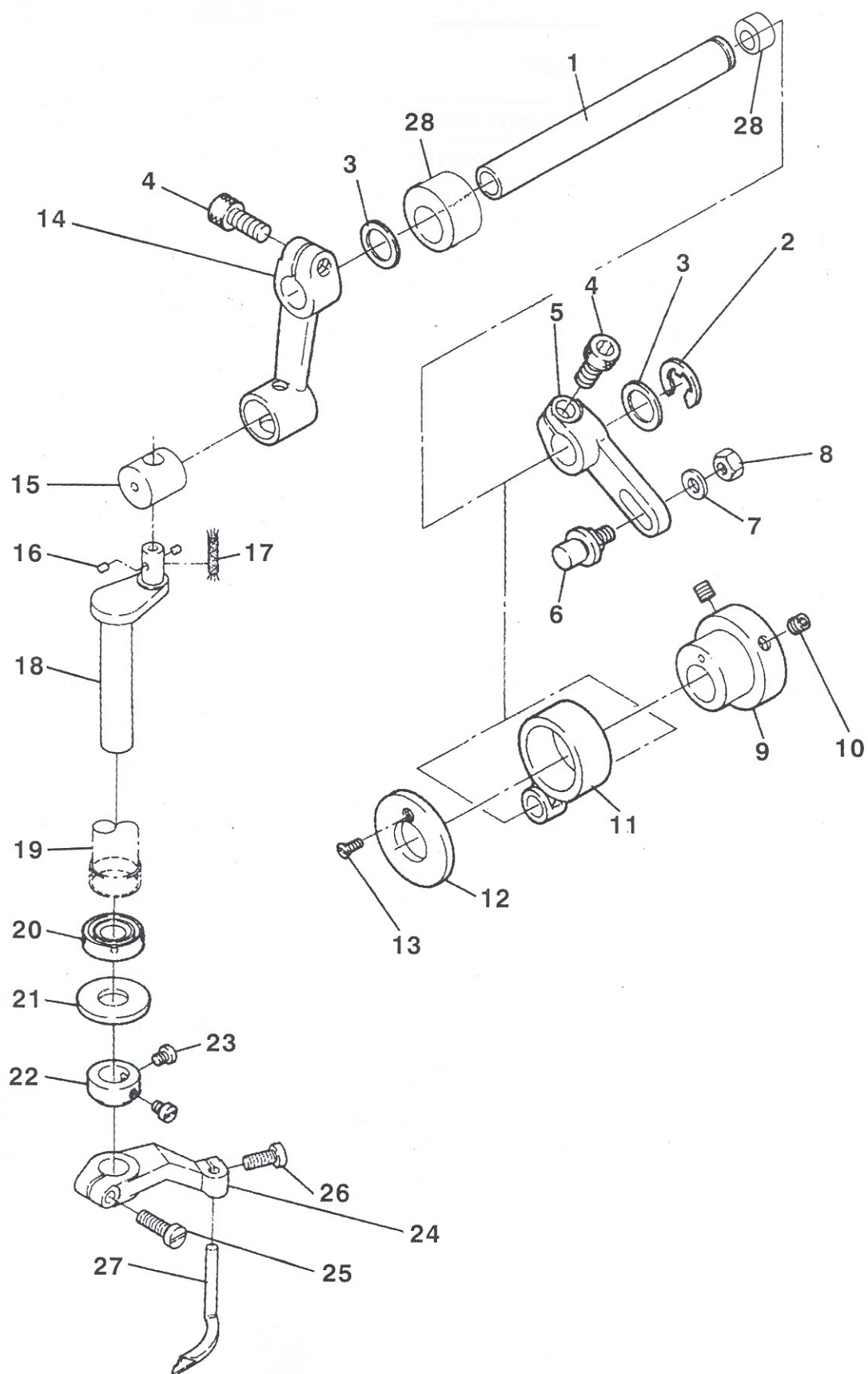
11. 抬压脚部件
PRESSER FOOT LIFTER COMPONENTS



11. 抬压脚部件 PRESSER FOOTLIFTER COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.11-01	调压螺钉 (组件)	ADJUSTING SCREW ASM.	1	1	1
	343.11-01-01	调压螺钉	ADJUSTING SCREW	(1)	(1)	(1)
	343.11-01-02	调压杆	ADJUSTING BAR	(1)	(1)	(1)
2	301.11-09	调压螺母	ADJUSTING NUT	1	1	1
3	343.11-03	调压弹簧	PRESSER REGULATING SPRING	1	1	1
4	301.11-11	压杆导架座 (组件)	PRESSER BAR GUIDE BRACKET BASE ASM	1	1	1
	301.11-11	压杆导架座	PRESSER BAR GUIDE BRACKET BASE	(1)	(1)	(1)
	343.11-04-02	开口弹性销	ELASTICITY PIN	(1)	(1)	(1)
5	301.11-24	导架座螺钉	BRACKET BASE SCREW	2	2	2
6	301.11-19	压杆导架	PRESSER BAR GUIDE BRACKET	1	1	1
7	301.11-30	螺钉	SCREW	1	1	1
8	301.11-15	抬压脚吊板	PRESSER FOOT LIFTING STEEVE	1	1	1
9	301.11-27	(带台) 螺钉	SCREW	2	2	2
10	343.11-10	调压内弹簧	PRESSER REGULATING INNER SPRING	1	1	1
11	301.11-02	压紧杆防油罩	RUBBER WASHER	1	1	1
12	343.11-12	压紧杆套	PRESSER BAR BUSHING	1	1	1
13	343.11-13	骨架油封	OIL SEAL	1	1	1
14	343.11-14	压紧杆	PRESSER BAR	1	1	1
15	343.11-01	护针器	PRESSER BAR SHIELD	1	1	
16	301.11-20	垫圈	WASHER	1	1	1
17	301.11-26	螺钉	SCREW	1	1	1
18	343.11-18	抬压脚轴组件	PRESSER FOOT LIFTING SHAFT ASM.	1	1	1
	343.11-18-01	抬压脚轴	PRESSER FOOT LIFTING SHAFT	(1)	(1)	(1)
	343.11-18-02	抬压脚轴曲柄	PRESSER FOOT LIFTING SHAFT CRANK	(1)	(1)	(1)
	343.11-18-03	开口弹性销	ELASTICITY PIN	(1)	(1)	(1)
19	343.11-19	抬压脚曲柄	PRESSER FOOT LIFTING CRANK	1	1	1
20	301.05-26	螺钉	SCREW	1	1	1
21	343.11-21	抬压脚轴杠杆	LIFTING LEVER PRESSER SHAFT	1	1	1
22	343.11-22	扭簧	SPRING	1	1	1
23	343.11-23	吊钩	PRESSER FOOT LIFTING SCREW	1	1	1
24	343.11-24	抬压脚杠杆轴位螺钉	LIFTING LEVER PRESER SCREW	1	1	1
25	343.11-25	抬压脚杠杆	LIFTING LEVER PRESER	1	1	1
26	343.11-26	杠杆弹簧	LEVER SPINE	1	1	1
27	301.11-33	螺钉	SCREW	1	1	1
28	301.11-32	螺母	NUT	1	1	1
29	301.02-29	螺钉	SCREW	2	2	2
30	343.11-30	限位板	STOPPER PLATE	1	1	1
31	343.11-31	压脚 (组件)	PRESSER FOOT ASM	1		
32	343.11-32	抬压脚轴后套筒	PRESSER FOOT LIFTING SHAFT BUSHING	2	2	2

12. 绷针部件
STRETCH NEEDLE COMPONENTS

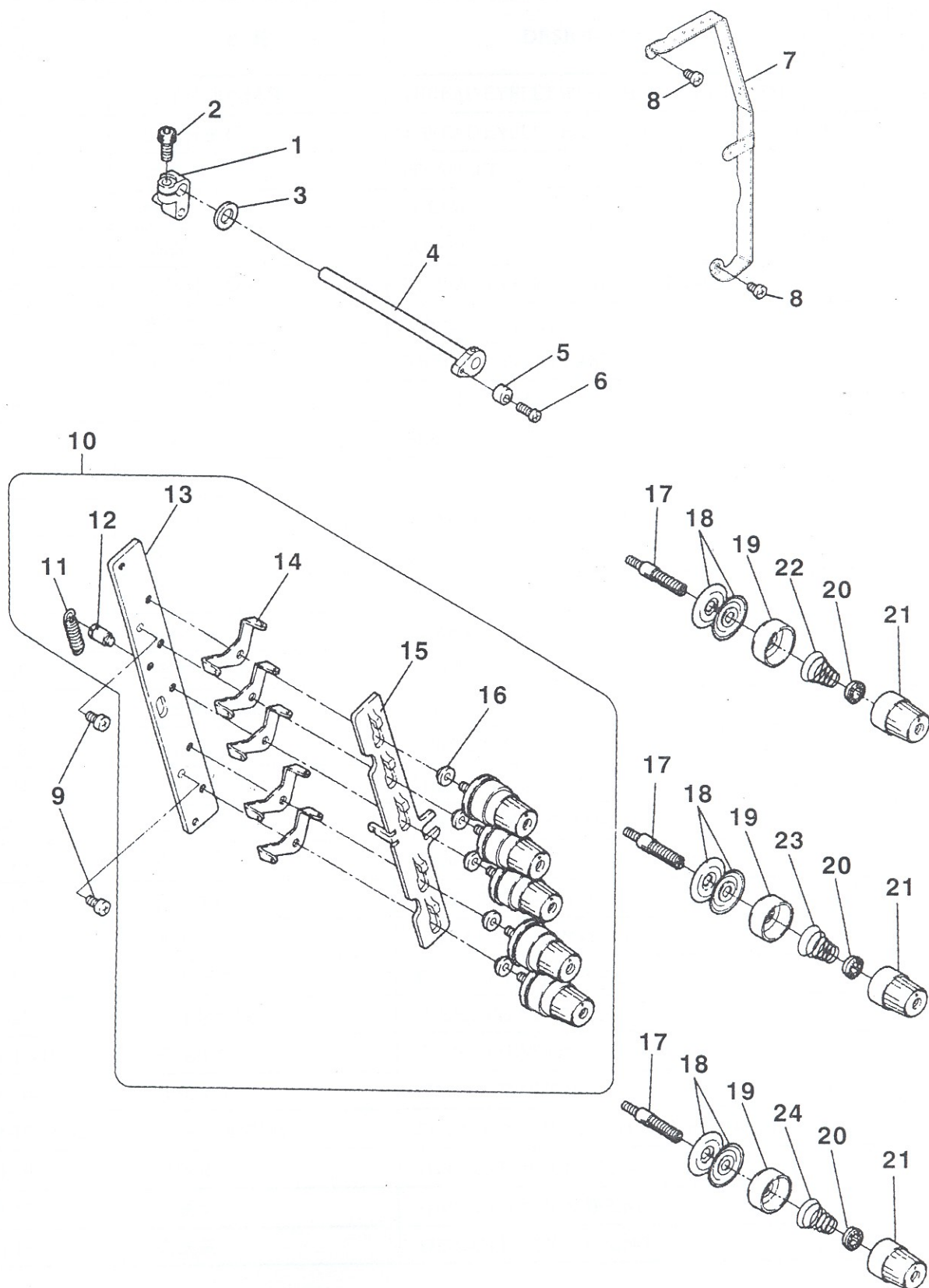


12. 绷针部件 STRETCH NEEDLE COMPONESTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.12-01	绷针横轴	STRETCH TIGHT NEEDLE CROSSING SHAFT	1	1	1
2	343.12-02	开口挡圈	SNAP RING	1	1	1
3	343.12-03	垫圈	WASHER	2	2	2
4	301.05-26	螺钉	SCREW	2	2	2
5	343.12-05	绷针调节摆杆	REGULATE OSCILLATING BAR	1	1	1
6	343.12-06	摆杆螺钉	OSCILLATING BAR SCREW	1	1	1
7	301.12-12	垫圈	WASHER	1	1	1
8	301.11-32	螺母	NUT	1	1	1
9	343.12-09	绷针凸轮	STRETCH TIGHT NEEDLE CAM	1	1	1
10	301.04-31	螺钉	SCREW	2	2	2
11	343.12-11	绷针连杆	STRETCH TIGHT NEEDLE LINK LEVER	1	1	1
12	343.12-12	绷针连杆挡圈	WASHER	1	1	1
13	343.12-13	螺钉	SCREW	1	1	1
14	343.12-14	绷针上摆杆	UPPER OSCILLATING BAR	1	1	1
15	301.12-07	绷针连接柱	STRETCH TIGHT NEEDLE CONNECTING POLE	1	1	1
16	343.12-16	油线	OIL WICK	2	2	2
17	343.12-17	油线	OIL WICK	1	1	1
18	343.12-18	绷针曲柄	STRETCH ITGHT NEEDLE CRANK	1	1	1
19	343.12-19	绷针轴竖套	STRETCH TIGHT NDDELE UPRIGHT BUSHING	1	1	1
20	343.12-20	油封	OIL SEAL	1	1	1
21	343.12-21	垫圈	WASHER	1	1	1
22	343.12-22	绷针紧圈	THRUST RING	1	1	1
23	301.11-26	螺钉	SCREW	2	2	2
24	301.12-04	绷针下摆杆	LOWER OSCILLATING BAR	1	1	1
25	301.02-28	螺钉	SCREW	1	1	1
26	301.02-29	螺钉	SCREW	1	1	1
27	301.12-02	绷针	STRETCH TIGHT NEEDLE	1	1	1
28	301.12-16	绷针左/右套	STRETCH TIGHT NEEDLE LEFT/RIGHT BUSHING	2	2	2

13. 过线器部件

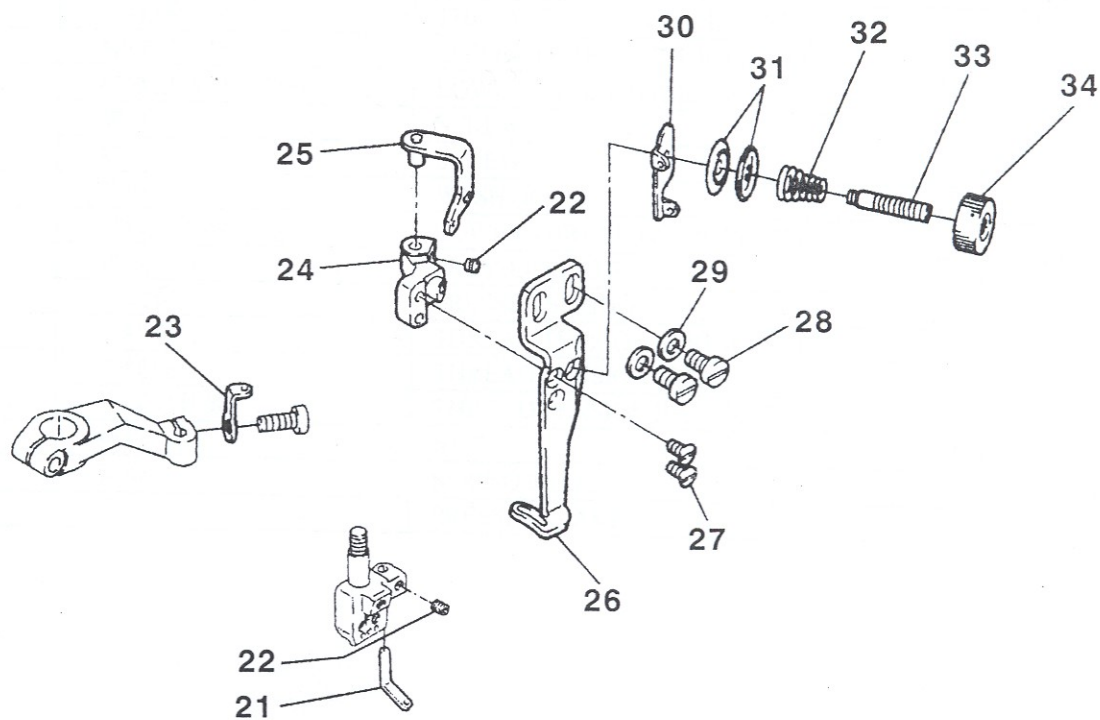
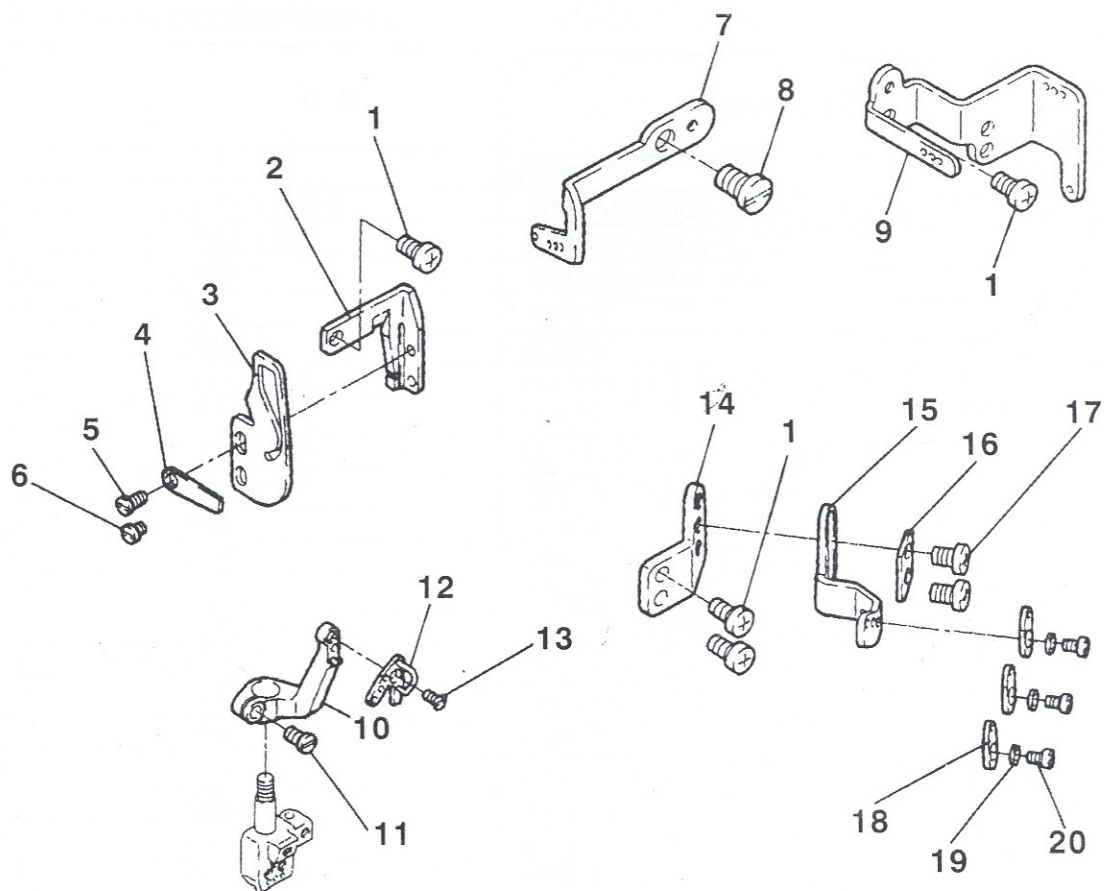
THREAD GUIDE MECHANISM COMPONENTS



3. 过线器部件 THREAD GUIDE MECHANISM COMPONENTS (ONE)

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.13-08	挺线杆曲柄组件	THREAD EYELET BASE SHAFT CRANK ASM.	1	1	1
	301.13-08	挺线杆曲柄	THREAD EYELET BASE SHAFT CRANK	1	1	1
	343.13-01-02	销轴	PIN SHAFT	1	1	1
2	301.10-19	螺钉	SCREW	1	1	1
3	301.13-16	垫圈	WASHER	1	1	1
4	343.13-04	挺线杆 (组件)	THREAD EYELET BASE SHAFT ASM.	1	1	1
	343.13-04-01	挺线杆	THREAD EYELET BASE SHAFT	(1)	(1)	(1)
	301.13-09-02	挺线杆连板	THREAD EYELET BASE SHAFT PLATE	(1)	(1)	(1)
	343.13-04-03	开口弹性销	ELASTICITY PIN	(1)	(1)	(1)
5	301.13-02	隔套	SPACER	1	1	1
6	301.02-28	螺钉	SCREW	1	1	1
7	343.13-07	过线架	THREAD EYELET STAND	1	1	1
8	301.01-22	螺钉	SCREW	2	2	2
9	301.02-29	螺钉	SCREW	2	2	2
10	343.13-10	过线架组件	THREAD STANDING ASM.	1	1	1
11	301.13-01	挺线板拉簧	SPRING	(1)	(1)	(1)
12	301.13-23	挺线板拉簧螺钉	SCREW	(1)	(1)	(1)
13	343.13-10-03	挺线板	THREAD EYELET BASE	(1)	(1)	(1)
14	301.13-04	压线过线板	THREAD EYELET PLATE	(5)	(5)	(5)
15	301.13-03	过线座	THREAD EYELET BASE	(1)	(1)	(1)
16	301.13-14	垫圈	WASHER	(5)	(5)	(5)
17	301.13-25	夹线螺钉	THREAD TENSION SCREW STUD	(5)	(5)	(5)
18	301.13-10	夹线板	THREAD TENSION PLATE	(10)	(10)	(10)
19	301.13-15	夹线座	THREAD TENSION BASE	(5)	(5)	(5)
20	301.13-11	平线防松圈	THREAD TENSION RING	(5)	(5)	(5)
21	343.13-10-11	夹线螺母	THREAD TENSION UNT	(5)	(5)	(5)
	343.13-10-11-01	夹线螺母	THREAD TENSION NUT	(5)	(5)	(5)
	343.13-10-11-02	夹线螺母铜嵌件	INTENSION NUTS WITH COPPER EMBEDDED	(5)	(5)	(5)
22	301.13-19	夹线簧	THREAD TENSION SPRING	(3)	(3)	(3)
23	301.13-17	夹线簧	THREAD TENSION SPRING	(1)	(1)	(1)
24	301.13-18	夹线簧	THREAD TENSION SPRING	(1)	(1)	(1)

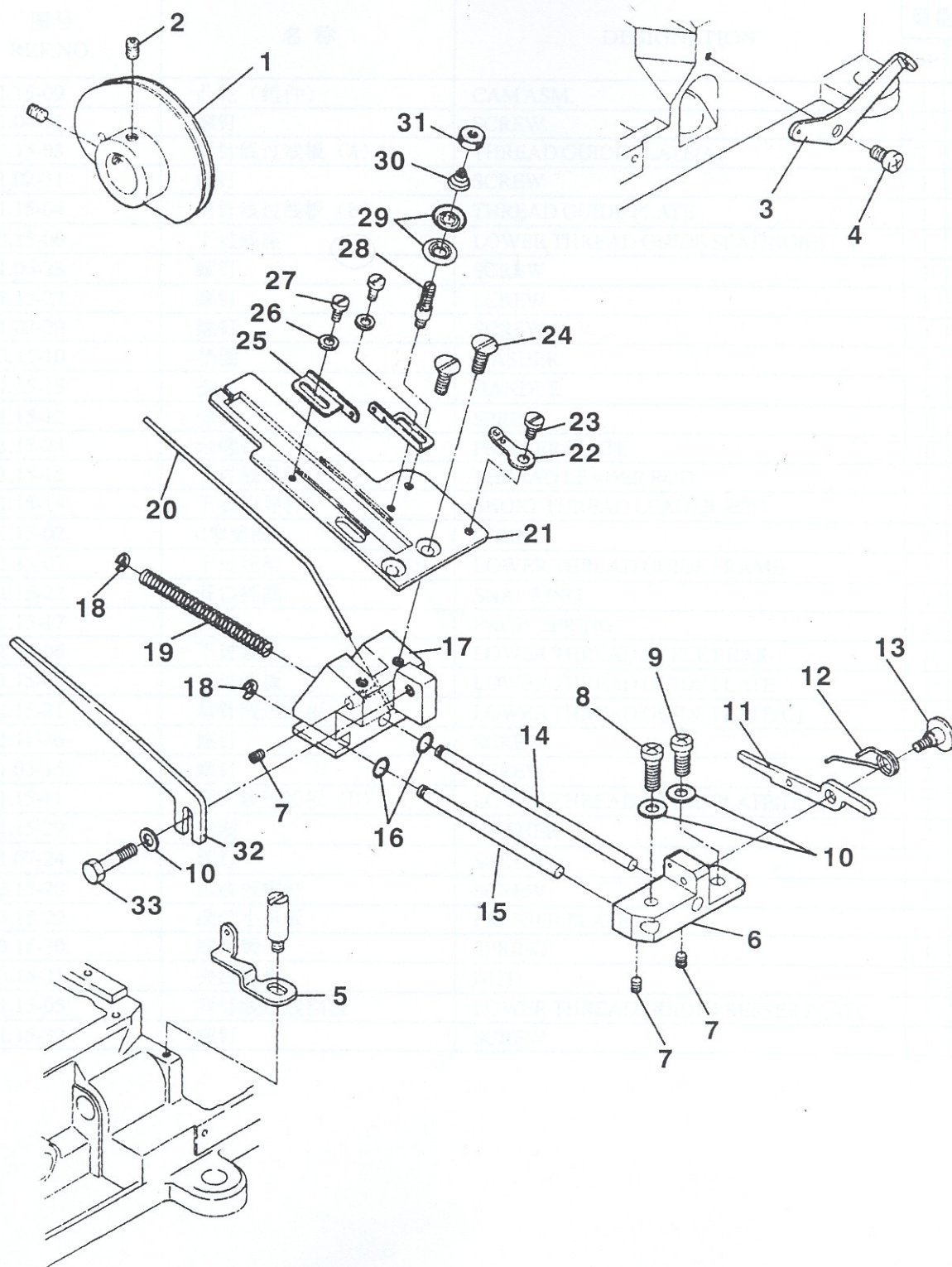
14. 过线部件
THREAD GUIDE COMPONENTS



14. 过线部件 THREAD GUIDE COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.02-29	螺钉	SCREW	4	4	4
2	343.14-02	针线过线板座	THREAD GUIDE PLATE BASE	1	1	1
3	343.14-03	针线过线板	THREAD GUIDE PLATE	1	1	1
4	343.14-04	挡线板	THREAD GUIDE PLATE	1	1	1
5	343.14-05	螺钉	SCREW	1	1	1
6	301.14-36	螺钉	SCREW	1	1	1
7	343.14-07	四孔过线板	FOUP-HOLE THREAD GUIDE PLATE	1	1	1
8	301.02-26	螺钉	SCREW	1	1	1
9	343.14-09	硅油过线座	SILICONE THREAD GUIDE BASE	1	1	1
10	343.14-10	挑线支座	THREAD TAKE-UP BRACKET	1	1	1
11	301.10-23	螺钉	SCREW	1	1	1
12	343.14-12	挑线片	THREAD TAKE-UP BASE	1	1	1
13	343.14-13	螺钉	SCREW	1	1	1
14	343.14-14	过线板座	THREAD GUIDE PLATE BASE	1	1	1
15	343.14-15	过线板	THREAD GUIDE PLATE	1	1	1
16	301.15-19	压板	PRESSER PLATE	1	1	1
17	301.02-31	螺钉	SCREW	2	2	2
18	343.14-18	针线过线片	THREAD TAKE-UP FLAKE	3	3	3
19	343.14-19	垫圈	WASHER	3	3	3
20	301.07-14	螺钉	SCREW	3	3	3
21	301.14-13	绷针过线杆	THREAD EYELET RIGHT BAR	1	1	1
22	301.06-23	螺钉	SCREW	2	2	2
23	343.14-23	绷线过线板 (A)	LOWER THREAD GUIDE PLATE(A)	1	1	1
24	343.14-24	夹线螺钉座	THREAD TENSION SCREW STUD BASE.	1	1	1
25	343.14-25	绷线过线板 (B)	LOWER THREAD GUIDE PLATE(B)	1	1	1
26	343.14-26	绷线过线下过线板	LOWER THREAD GUIDE PLATE	1	1	1
27	343.14-27	螺钉	SCREW	2	2	2
28	301.04-23	螺钉	SCREW	2	2	2
29	343.14-29	垫圈	WASHER	2	2	2
30	343.14-30	绷线过线板 (C)	LOWER THREAD GUIDE PLATE(C)	1	1	1
31	343.14-31	过线压板	PRESSER PLATE	2	2	2
32	343.14-32	压线簧	PRESSER SPRING	1	1	1
33	343.14-33	夹线螺钉	THREAD TENSION SCREW STUD	1	1	1
34	343.14-34	夹线螺母	THREAD TENSION NUT	1	1	1
	343.14-34-01	压线母骨架	THREAD TENSION BRACKET	(1)	(1)	(1)
	343.14-34-02	螺母	NUT	(1)	(1)	(1)
	343.14-34-03	弹簧片	SPRING FLAKE	(1)	(1)	(1)
	343.14-34-04	压片	PRESSER FLAKE	(1)	(1)	(1)

15. 下过线部件
LOWER THREAD TENSION COMPONENTS

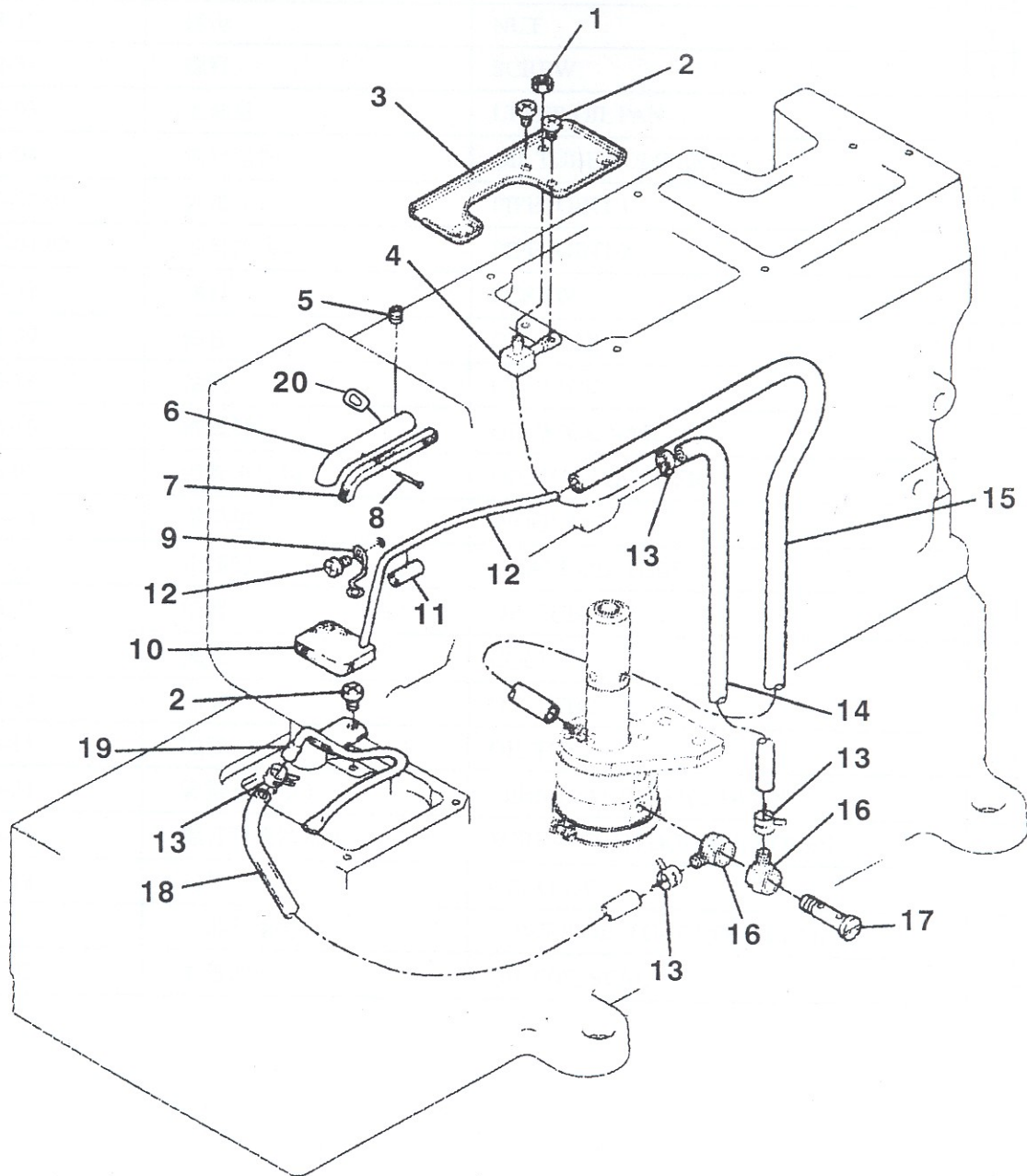


15. 下过线部件 LOWER THREAD TENSION COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.15-09	凸轮 (组件)	CAM ASM.	1	1	1
2	301.04-31	螺钉	SCREW	2	2	2
3	343.15-03	弯针线过线板 (A)	THREAD GUIDE PLATE(A)	1	1	1
4	301.02-31	螺钉	SCREW	1	1	1
5	301.15-04	弯针线过线板 (B)	THREAD GUIDE PLATE	1	1	1
6	343.15-06	下过线座	LOWER THREAD GUIDE SEATING(B)	1	1	1
7	301.06-23	螺钉	SCREW	3	3	3
8	301.15-27	螺钉	SCREW	1	1	1
9	301.02-29	螺钉	SCREW	1	1	1
10	343.15-10	垫圈	WASHER	3	3	3
11	301.15-13	扳手	HANDLE	1	1	1
12	301.15-12	弹簧	SPRING	1	1	1
13	301.15-24	台螺钉	PRESSER PLATE	1	1	1
14	301.15-15	下过线导杆 (长)	THREAD LEADER ROD	1	1	1
15	301.15-14	下线短导杆	SHORT THREAD LEADER ROD	1	1	1
16	301.15-02	O型垫圈	O-RING	2	2	2
17	301.15-07	下过线架	LOWER THREAD GUIDE FRAME	1	1	1
18	301.15-22	开口挡圈	SNAP RING	2	2	2
19	301.15-17	压簧	PRESS SPRING	1	1	1
20	301.15-06	下过线杆	LOWER THREAD EYELET BAR	1	1	1
21	301.15-08	下过线板	LOWER THREAD GUIDE PLATE	1	1	1
22	301.15-21	弯针线过线板 (C)	LOWER THREAD GUIDE PLATE(C)	1	1	1
23	301.11-26	螺钉	SCREW	1	1	1
24	301.03-15	螺钉	SCREW	2	2	2
25	301.15-11	弯针线过线板 (D)	LOWER THREAD GUIDE PLATE(D)	2	2	2
26	301.15-29	垫圈	WASHER	2	2	2
27	301.07-24	螺钉	SCREW	2	2	2
28	343.15-28	压线板螺钉	SCREW	1	1	1
29	343.15-29	绷针小压板	PRESSER PLATE	2	2	2
30	343.15-30	绷针簧	SPRING	1	1	1
31	343.15-31	夹线螺母	NUT	1	1	1
32	301.15-05	弯针线过线挡板	LOWER THREAD GUIDE PRESSER PLATE	1	1	1
33	301.15-32	螺钉	SCREW	1	1	1

16. 供油部件

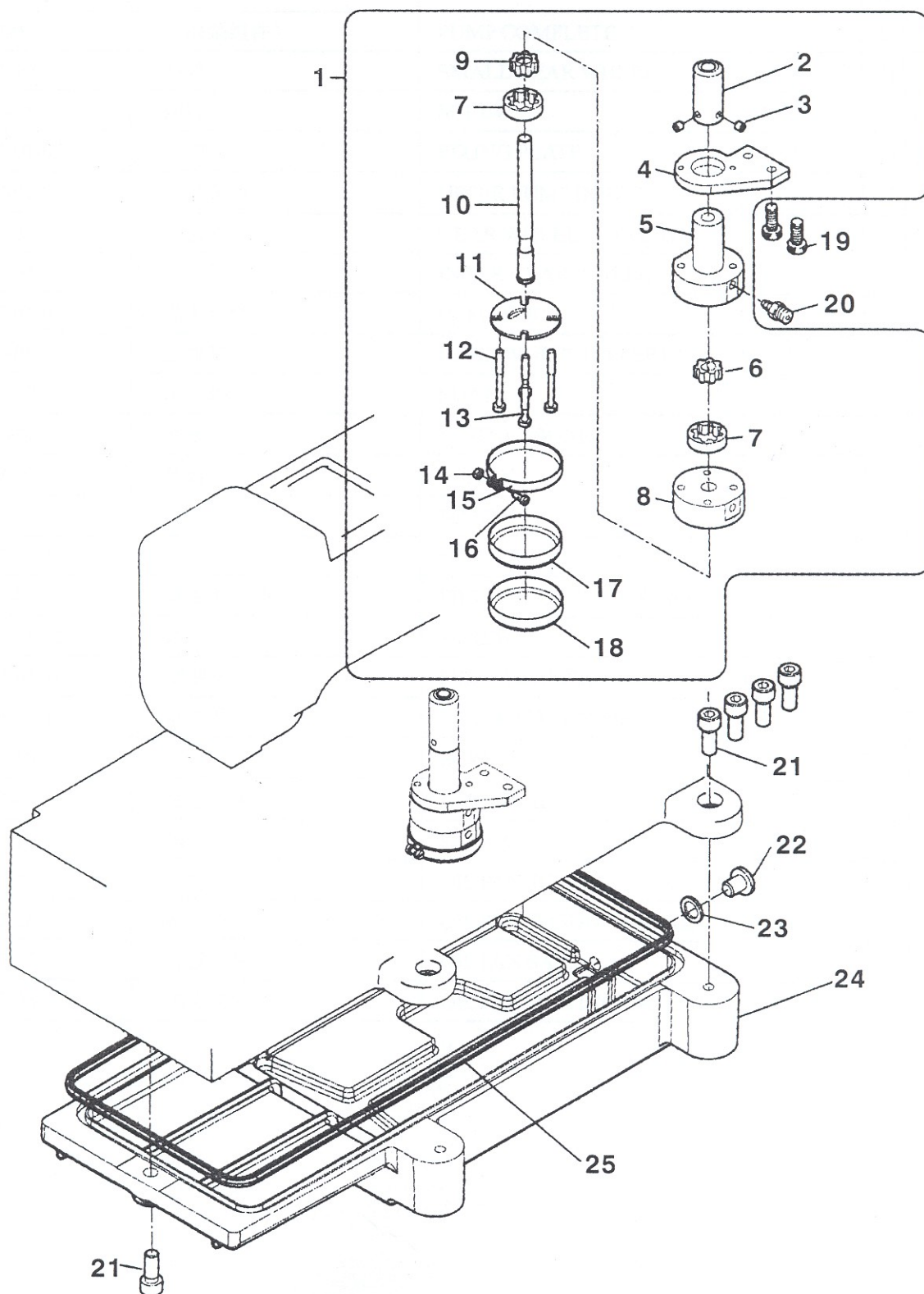
LUBRICATION MECHANISM COMPONENTS



16. 供油部件 LUBRICATION MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.08-17	螺母	NUT	1	1	1
2	301.02-31	螺钉	SCREW	4	4	4
3	343.16-03	上油盘	UPPER OIL PAN	1	1	1
4	343.16-04	油管组件	OIL TUBE COMPLETE	1	1	1
	343.16-04-01	管接头1	PIPE JOINT 1	(1)	(1)	(1)
	343.16-04-02	油管接头2	PIPE JOINT 2	(1)	(1)	(1)
5	301.04-31	螺钉	SCREW	1	1	1
6	301.16-09	油管	OIL TUBE	1	1	1
7	301.16-13	油线	OIL WICK	1	1	1
8	301.16-16	油线钉	OIL WICK NAIL	1	1	1
9	301.16-07	油管定位勾	OIL TUBE HOLDER	1	1	1
10	301.16-04	羊毛毡	WOOL FELT	1	1	1
11	301.16-12	小油管	SMALL OIL TUBE	1	1	1
12	301.16-25	油管	OIL TUBE	1	1	1
13	301.16-19	夹头	COLLET	4	4	4
14	343.16-14	油管	OIL TUBE	1	1	1
15	343.16-15	油管	OIL TUBE	1	1	1
16	301.16-21	管接头(单)	TERMINAL (SINGLE HOLE)	2	2	2
17	343.16-17	螺钉双通油接头	SCREW WITH DOUBLE HOLES	1	1	1
18	343.16-18	油管	OIL TUBE	1	1	1
19	301.16-05	下油管组件	LOWER OIL TUBE COMPLETE	1	1	1
20	301.11-02	油管油封	OIL PIPE SEAL	1	1	1

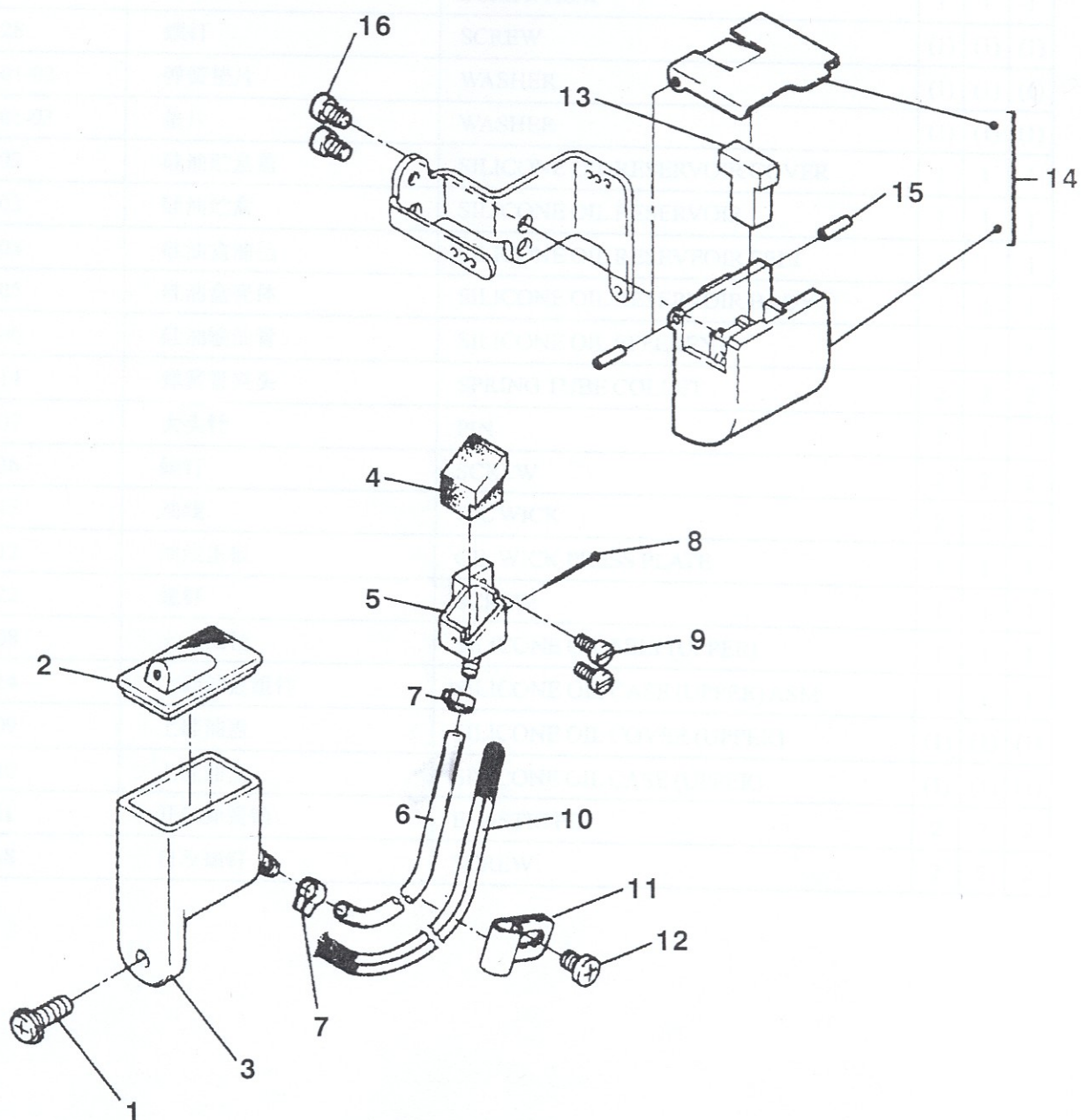
17. 油泵部件
PUMP COMPONENTS



17. 油泵部件 PUMP COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.17-01	(油泵组件)	PUMP COMPLETE	1	1	1
2	301.17-10	小轮	SMALL GEAR WHEEL	(1)	(1)	(1)
3	301.17-25	螺钉	SCREW	(2)	(2)	(2)
4	343.17-01-03	固定板	FIXING PLATE	(1)	(1)	(1)
5	343.17-01-04	上油泵体	UPPER PUMP BODY	(1)	(1)	(1)
6	301.17-06	下齿轮	GEAR WHEEL (LOWER)	(1)	(1)	(1)
7	301.17-04	内齿轮	INNER GEAR WHEEL	(2)	(2)	(2)
8	343.17-01-07	油泵壳体	PUMP BODY	(1)	(1)	(1)
9	301.17-05	上齿轮	GEAR WHEEL (UPPER)	(1)	(1)	(1)
10	301.17-07	油示轴	SHAFT	(1)	(1)	(1)
11	343.17-01-10	底板	MOTHERBOARD	(1)	(1)	(1)
12	301.17-20	螺钉	SCREW	(2)	(2)	(2)
13	301.17-21	螺钉	SCREW	(2)	(2)	(2)
14	343.17-01-13	螺母	NUT M3	(1)	(1)	(1)
15	343.17-01-14	滤油网卡圈	FILTER HALFTONE RING	(1)	(1)	(1)
16	343.17-01-15	螺钉	SCREW	(1)	(1)	(1)
17	343.17-01-16	滤油网	FILTER HALFTONE	(1)	(1)	(1)
18	343.17-01-17	滤油网	FILTER HALFTONE	(1)	(1)	(1)
19	301.10-19	螺钉	SCRE	2	2	2
20	343.17-03	油管接头	TERMINAL	1	1	1
21	301.17-26	螺钉	SCREW	5	5	5
22	301.17-23	油盘螺钉	OIL PAN SCREW	1	1	1
23	301.17-18	密封垫	OIL PROTECTING GASKET	1	1	1
24	301.17-12	油盘组件	OIL PAN SAM.	1	1	1
25	343.17-08	油盘防油垫	OIL PROTECTING GASKET	1	1	1

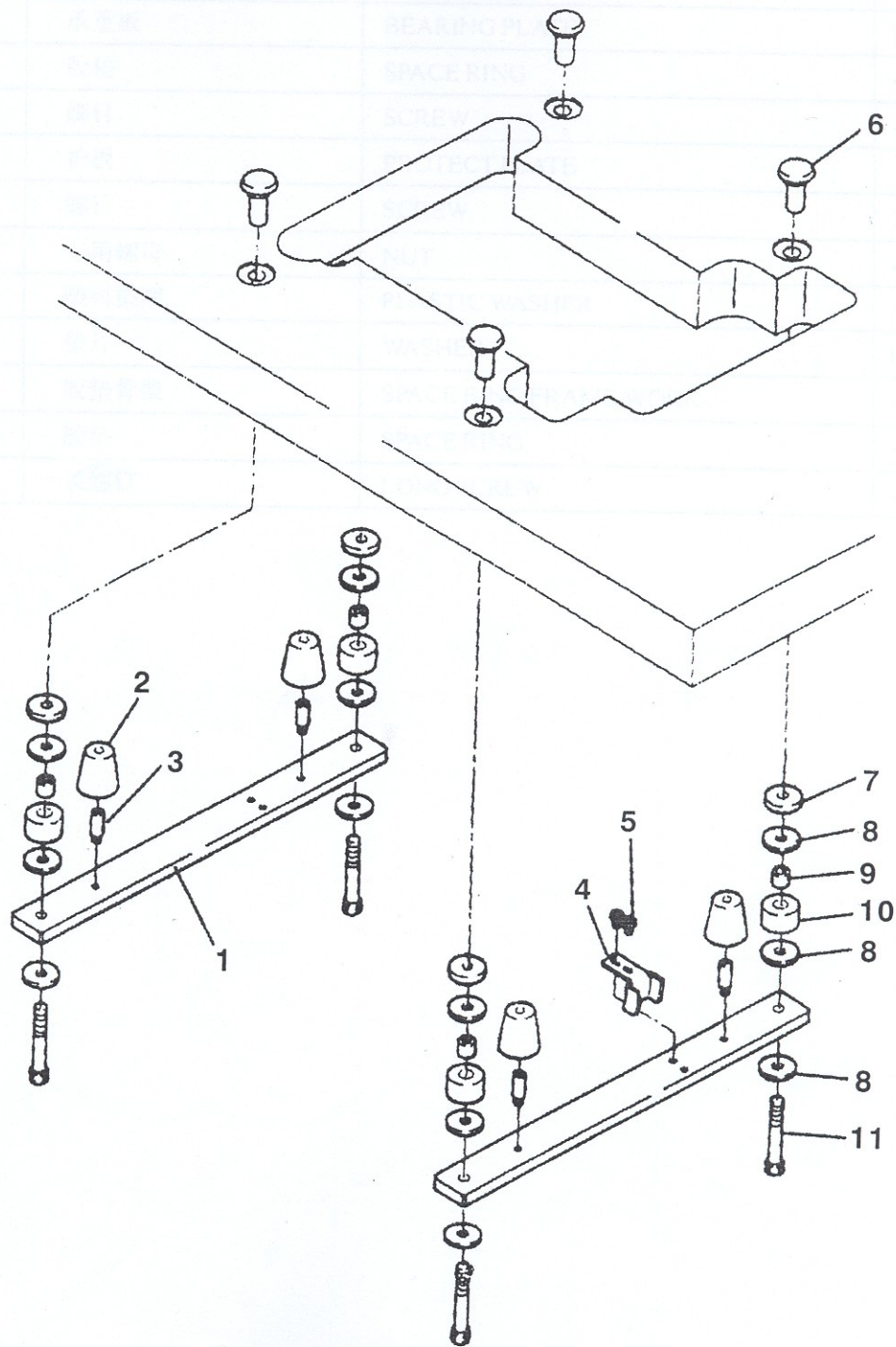
18. 机针冷却器部件
NEEDLE COOLING MECHANISM COMPONENTS



18. 机针冷却部件 NEEDLE COOLING MECHANISM COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.18-01	螺钉	SCREW ASM	1	1	1
	301.02-28	螺钉	SCREW	(1)	(1)	(1)
	343.18-01-02	弹簧垫片	WASHER	(1)	(1)	(1)
	343.18-01-03	垫片	WASHER	(1)	(1)	(1)
2	301.18-02	硅油贮盒盖	SILICONE OIL RESERVOIR COVER	1	1	1
3	301.18-03	硅油贮盒	SILICONE OIL RESERVOIR	1	1	1
4	301.18-04	硅油盒油毡	SILICONE OIL RESEVEOIR FELT	1	1	1
5	301.18-05	硅油盒壳体	SILICONE OIL RESERVOIR BADY	1	1	1
6	301.18-06	硅油输油管	SILICONE OIL EFFERENT	1	1	1
7	301.18-14	弹簧管夹头	SPRING TUBE COLLET	2	2	2
8	301.18-07	大头针	PIN	1	1	1
9	301.11-26	螺钉	SCREW	2	2	2
10	301.18-13	油线	OIL WICK	2	2	2
11	301.18-12	油线压板	OIL WICK PRESS PLATE	1	1	1
12	301.01-22	螺钉	SCREW	1	1	1
13	301.18-08	上硅油毡	SILICONE OIL FELT (UPPER)	1	1	1
14	343.18-14	上硅油盒组件	SILICONE OIL CASE (UPPER) ASM	1	1	1
	301.18-09	上硅油盖	SILICONE OIL COVER (UPPER)	(1)	(1)	(1)
	301.18-10	上硅油盒	SILICONE OIL CASE (UPPER)	(1)	(1)	(1)
15	301.18-11	开口弹簧销	ELASTIC PIN	2	2	2
16	301.18-18	自攻螺钉	SCREW	2	2	2

19. 附件
ACCESSORIES PARTS

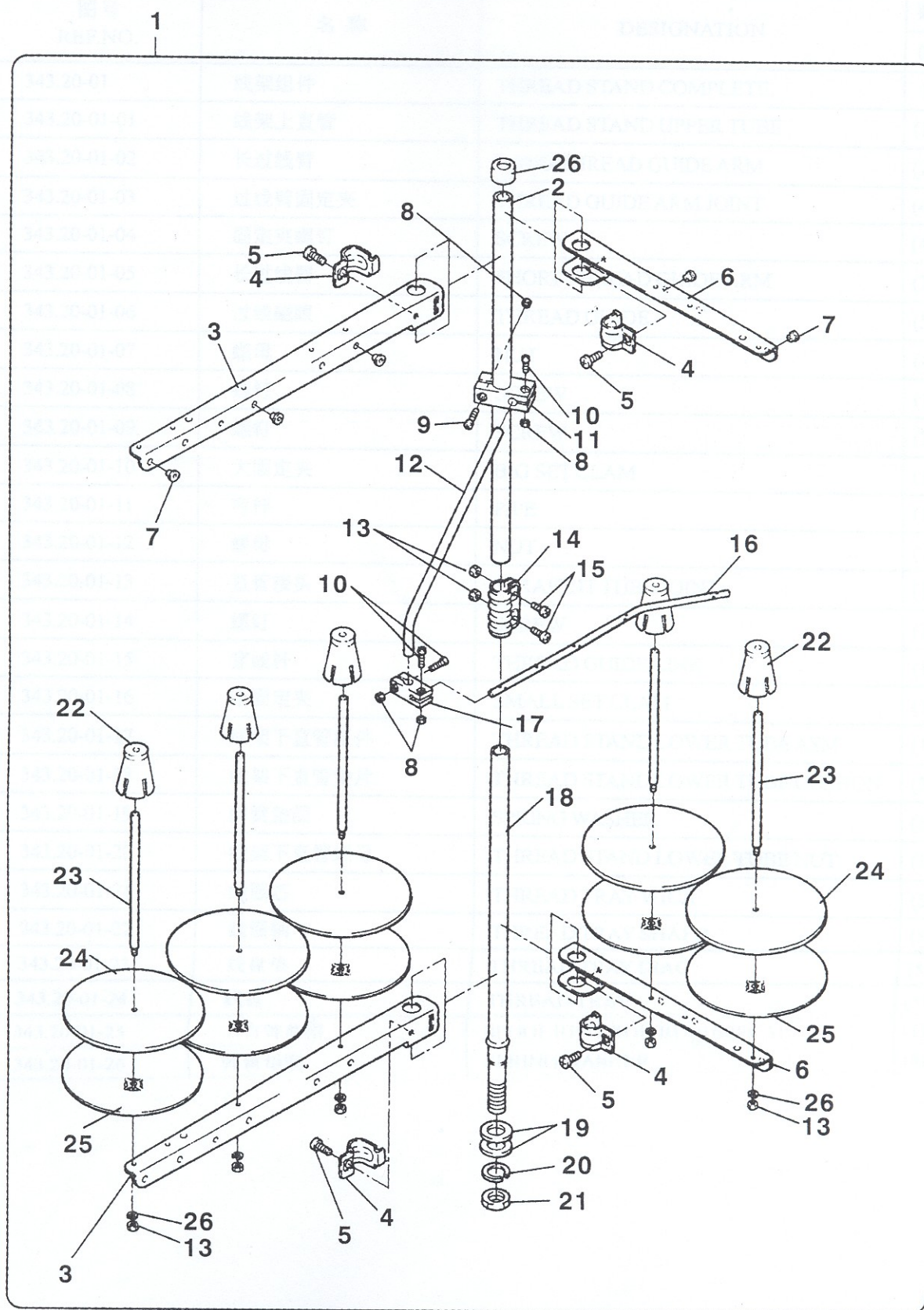


19. 附件 ACCESSORIES PARTS 附件

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	301.20-01	承重板	BEARING PLATE	2	2	2
2	301.20-02	胶垫	SPACE RING	4	4	4
3	301.20-09	螺钉	SCREW	4	4	4
4	301.20-05	护板	PROTECT PLATE	1	1	1
5	301.20-10	螺钉	SCREW	2	2	2
6	301.20-04	专用螺母	NUT	4	4	4
7	301.20-08	塑料垫圈	PLASTIC WASHER	4	4	4
8	301.20-03	垫片	WASHER	12	12	12
9	301.20-06	胶垫骨架	SPACE RING FRAME WORK	4	4	4
10	301.20-07	胶垫	SPACE RING	4	4	4
11	301.20-11	长螺钉	LONG SCREW	4	4	4

20. 线架部件

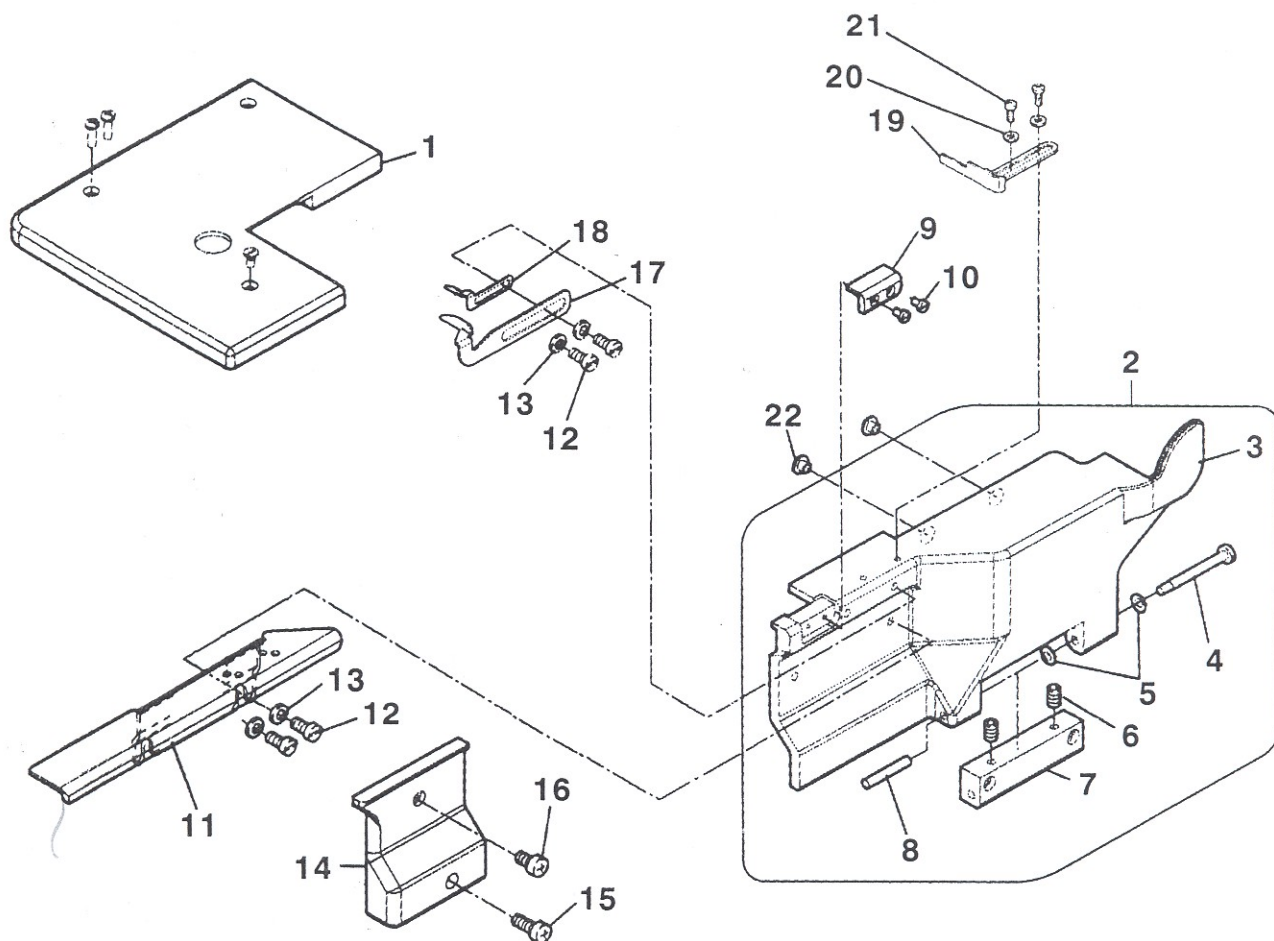
THREAD STAND COMPONENTS



20. 线架部件 THREAD STAND COMPONENTS

序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
	343.20-01	线架组件	THREAD STAND COMPLETE.	1	1	1
1	343.20-01-01	线架上直管	THREAD STAND UPPER TUBE	(1)	(1)	(1)
2	343.20-01-02	长过线臂	LONG THREAD GUIDE ARM	(2)	(2)	(2)
3	343.20-01-03	过线臂固定夹	THREAD GUIDE ARM JOINT	(4)	(4)	(4)
4	343.20-01-04	固定夹螺钉	SCREW	(4)	(4)	(4)
5	343.20-01-05	长过线臂	SHORT THREAD GUIDE ARM	(2)	(2)	(2)
6	343.20-01-06	过线磁眼	THREAD GUIDE	(5)	(5)	(5)
7	343.20-01-07	螺母	NUT	(4)	(4)	(4)
8	343.20-01-08	螺钉	SCREW	(1)	(1)	(1)
9	343.20-01-09	螺钉	SCREW	(3)	(3)	(3)
10	343.20-01-10	大固定夹	BIG SET CLAM	(1)	(1)	(1)
11	343.20-01-11	弯杆	PIPE	(1)	(1)	(1)
12	343.20-01-12	螺母	NUT	(7)	(7)	(7)
13	343.20-01-13	直管接头	STRAIGHT TUBE JOINT	(1)	(1)	(1)
14	343.20-01-14	螺钉	SCREW	(2)	(2)	(2)
15	343.20-01-15	穿线杆	THREAD GUIDE LINK	(1)	(1)	(1)
16	343.20-01-16	小固定夹	SMALL SET CLAM	(1)	(1)	(1)
17	343.20-01-17	线架下直管组件	THREAD STAND LOWER TUBE ASM	(1)	(1)	(1)
18	343.20-01-18	线架下直管垫片	THREAD STAND LOWER TUBE CUSHON	(2)	(2)	(2)
19	343.20-01-19	弹簧垫圈	SPRING WASHER	(1)	(1)	(1)
20	343.20-01-20	线架下直管螺母	THREAD STAND LOWER TUBE NUT	(1)	(1)	(1)
21	343.20-01-21	线圈芯	THREAD TRAY WICA	(5)	(5)	(5)
22	343.20-01-22	线圈轴	THREAD TRAY SHAFD	(5)	(5)	(5)
23	343.20-01-23	线圈垫	THREAD TRAY DIAC	(5)	(5)	(5)
24	343.20-01-24	线圈	THREAD TRAY	(5)	(5)	(5)
25	343.20-01-25	上直管筒帽	RPOOL RUST PROO RUBBER CAP	(1)	(1)	(1)
26	343.20-01-26	弹簧垫圈	SPRING WASHER	(1)	(1)	(1)

21. 导布部件
FABRIC GUIDE COMPONENTS



序号 NO.	图号 REF.NO.	名 称	DESIGNATION	数量(AMT.)		
				01	02	05
1	343.21-01	缝台前板	SEWING PLATE UPER COVER	1		
2	343.21-02	穿线罩板组件	THREAD GUIDE PLATE COMPLETE	1		
3	343.21-02-01	穿线罩板	THREAD GUIDE PLATE	(1)		
4	301.21-02	长螺钉	LONG SCREW	(1)	(1)	(1)
5	301.21-05	鞍形垫圈	WAVE WASHER	(1)	(1)	(1)
6	301.21-06	螺钉	SCREW	(2)	(2)	(2)
7	301.21-03	穿线链	HINGE THREAD GUIDE LATH	(1)	(1)	(1)
8	301.02-01	穿线链轴	HINGE THREAD GUIDE LATH	(1)	(1)	(1)
9	343.21-03	挡板	GUIDE PLATE	1		
10	301.02-32	螺钉	SCREW	2		
11	343.21-05	缝台板	SEWING PLATE	1		
12	301.11-23	螺钉	SCREW	4		
13	343.21-07	垫片	WASHER	4		
14	343.21-08	前罩盖	FRONT COVER	1		
15	301.02-28	螺钉	SCREW	1		
16	301.02-29	螺钉	SCREW	1		
17	343.21-11	导布板 (A)	FABRIC GUIDE PLATE (A)	1		
18	343.21-12	导布板 (B)	FABRIC GUIDE PLATE (B)	1		
19	343.21-13	导布板 (C)	FABRIC GUIDE PLATE □	1		
20	343.21-14	垫片	WASHER	2		
21	301.09-47	螺钉	SCREW	2		
22	301.02-17	橡胶垫	RUBBER	2	2	2