

FY1000系列

多针高速绷缝机系列

HIGH-SPEED

MULTI NEEDLE STRETCH SEWING MACHINES SERIES

FY1000-4 FY1000-10

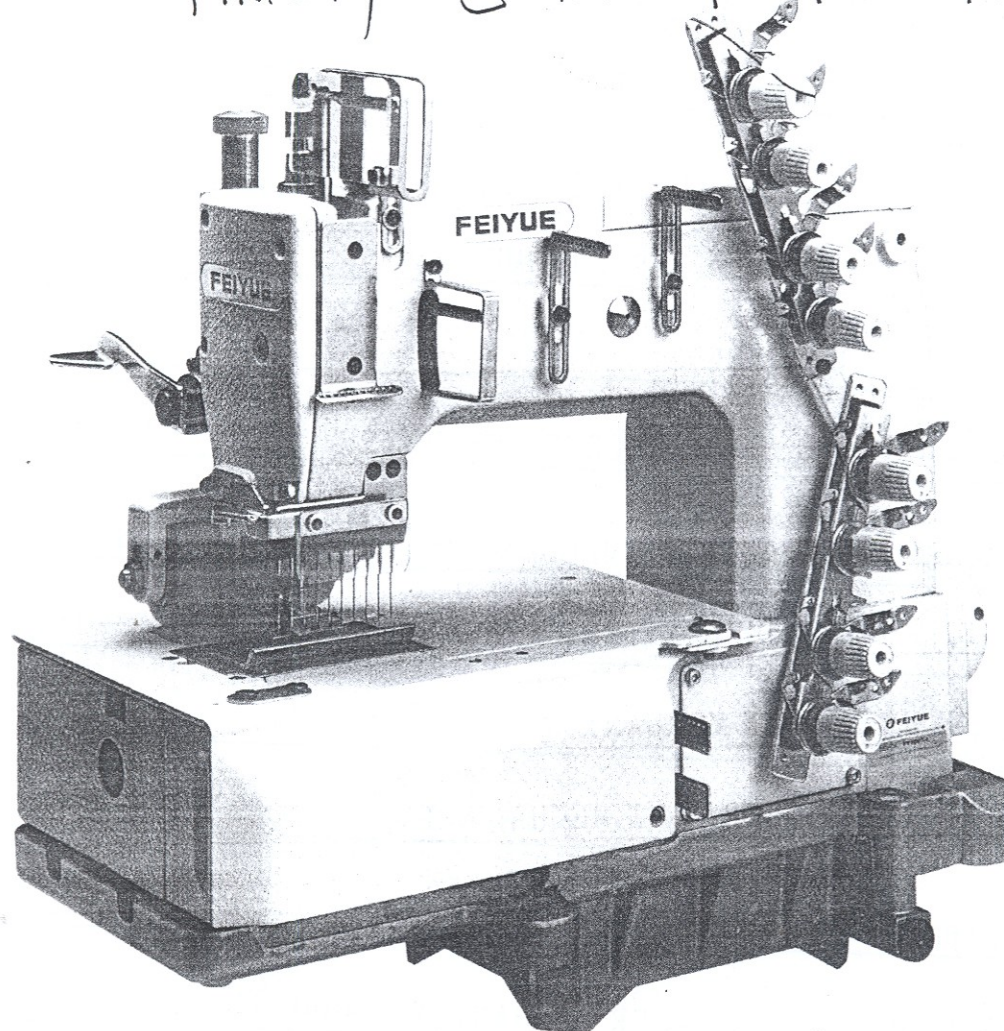
FY1000-6 FY1000-12

FY1000-8 FY1000-13

使用说明

INSTRUCTIONS

KANSAY ELASTIQUEIRA 4 1/2 AG.



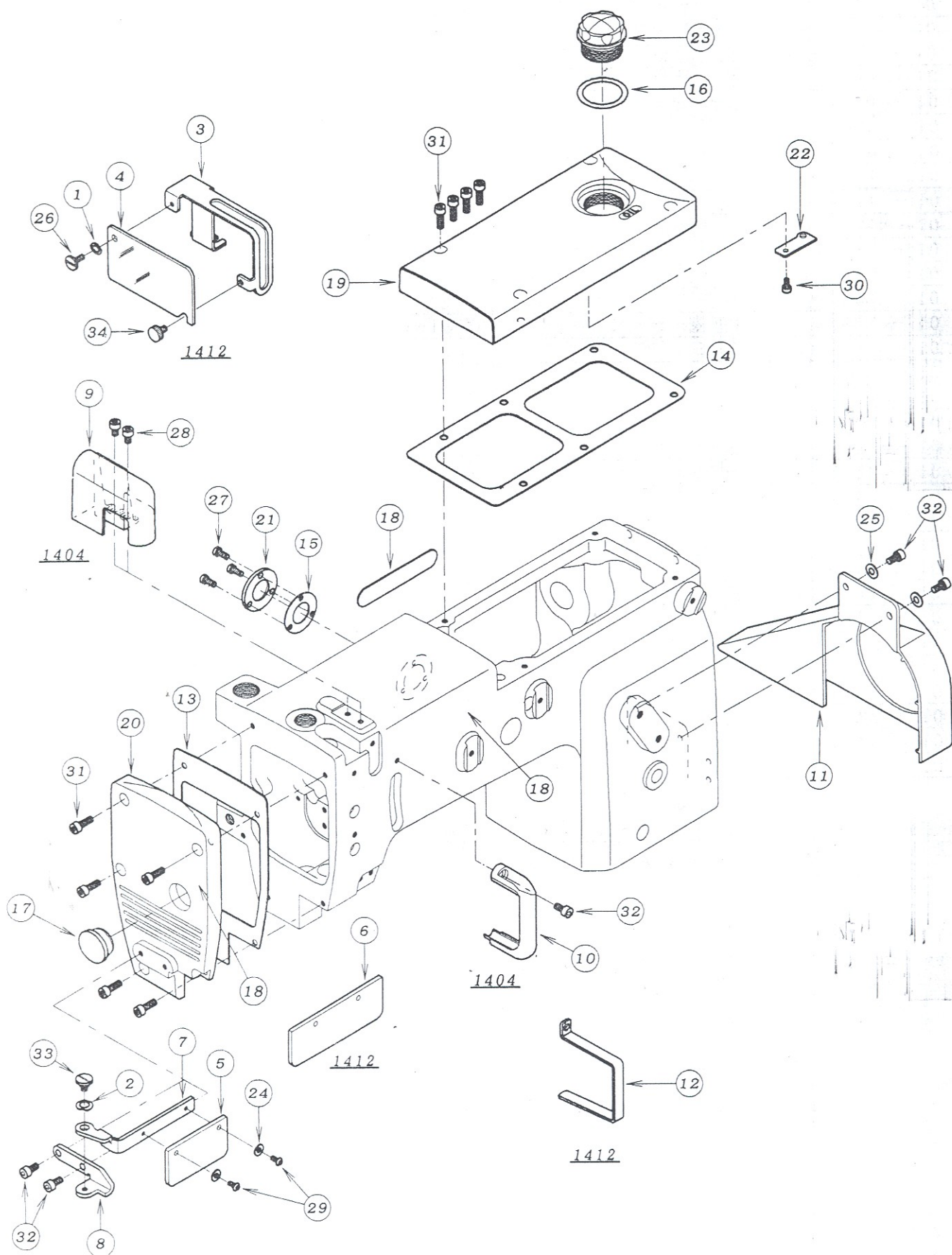
FEIYUE 中国飞跃

AM - ORIGINAL

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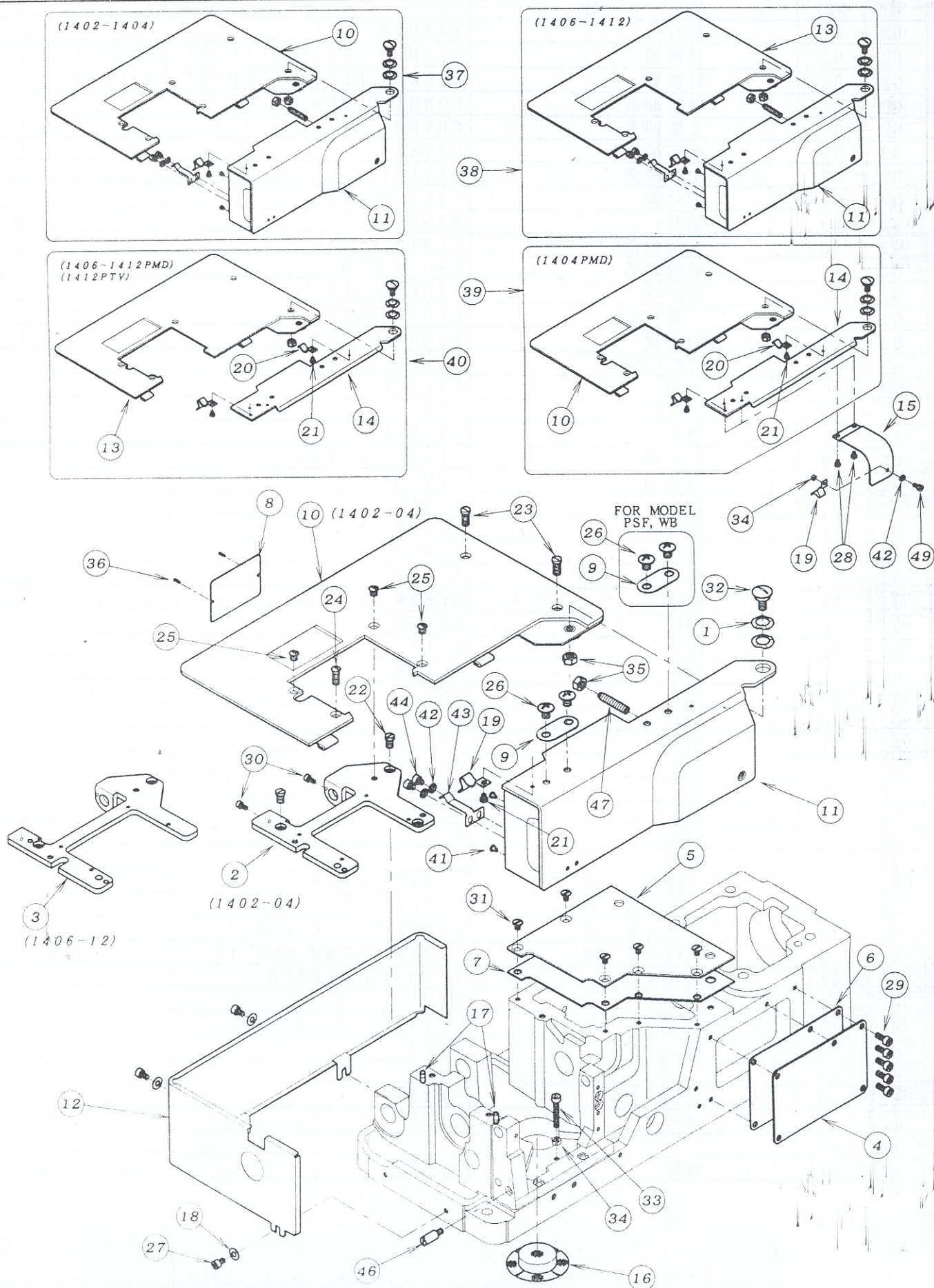
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1. 机壳部机构 (1) FRAME ASSEMBLY (1)



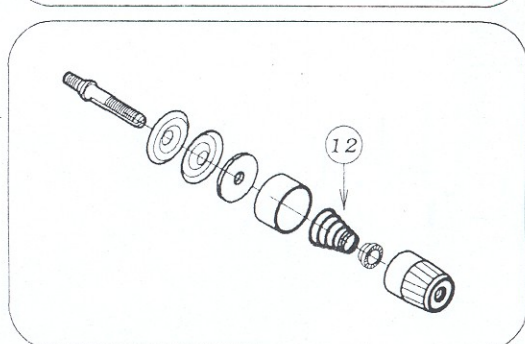
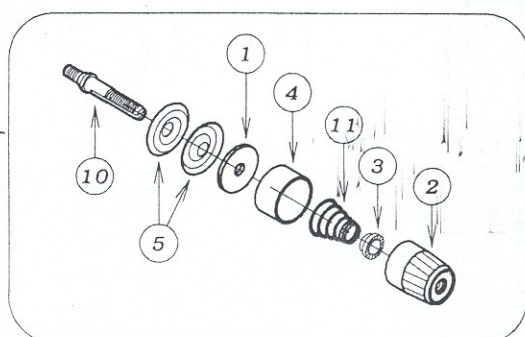
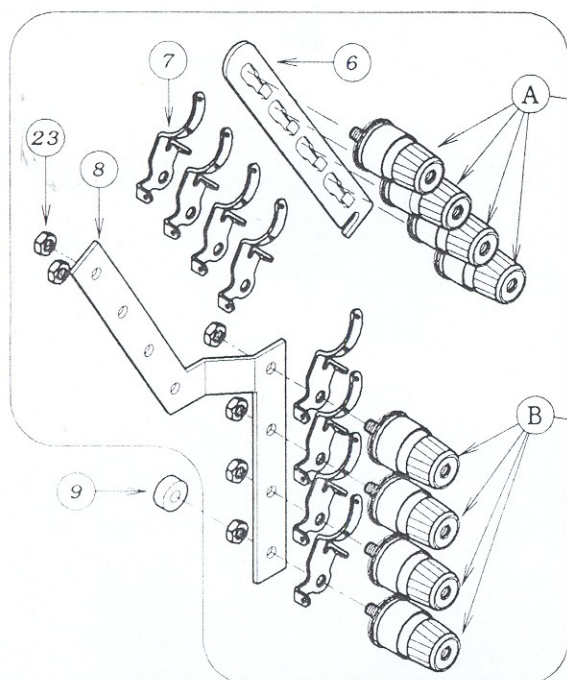
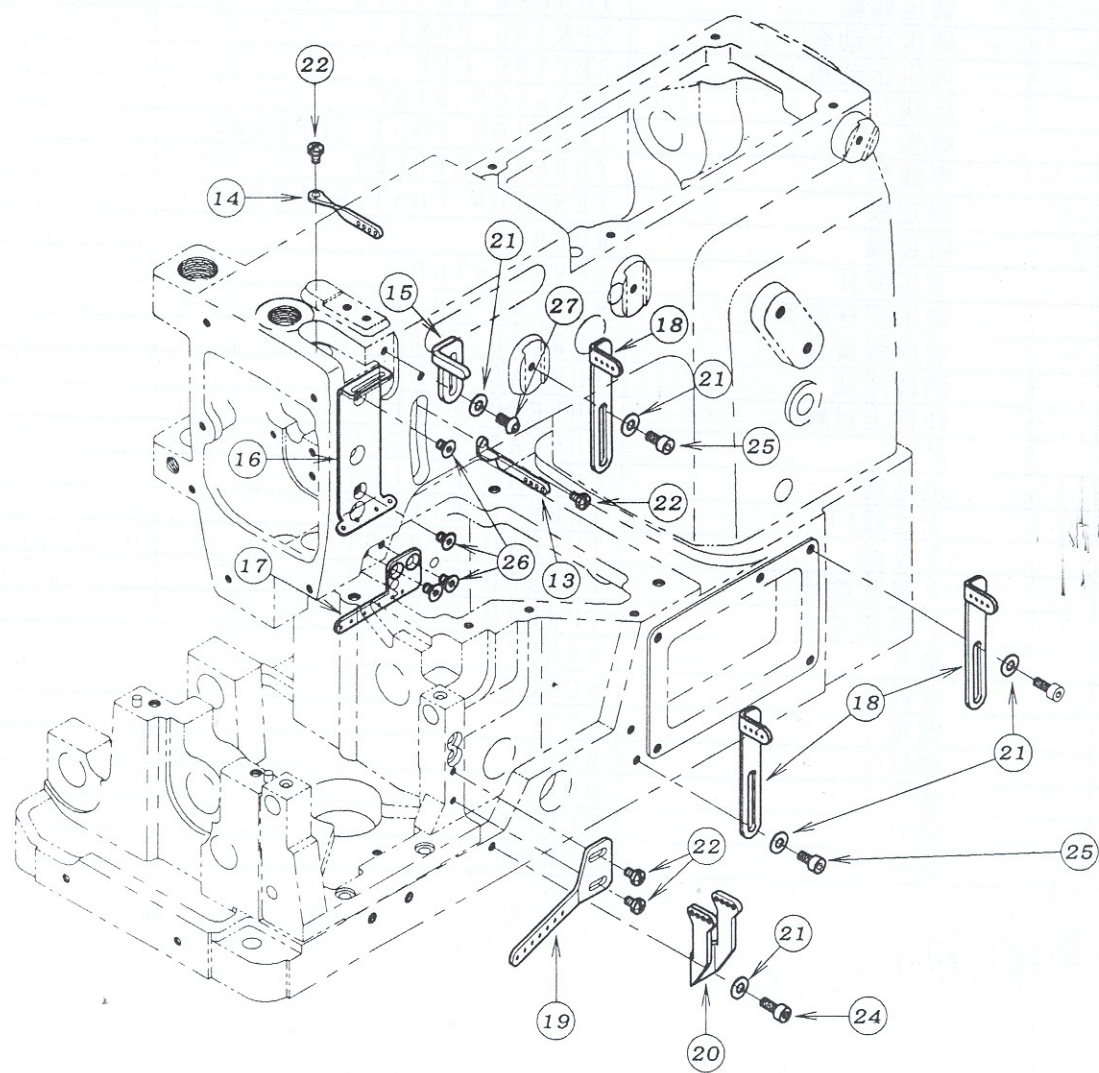
REF. NO.	品 名	DESCRIPTION	Q' TY
01 — 01	垫片	WASHER	1
01 — 02	垫片	WASHER	1
01 — 03	防针棒挡架	NEEDLE BAR COVER	1
01 — 04	防针棒挡板	COVER	1
01 — 05	防针挡板	EYE GUARD	1
01 — 06	防针挡板	EYE GUARD	1
01 — 07	防针支架	BRACKET	1
01 — 08	防针定位	BRACKET	1
01 — 09	防针棒罩	COVER	1
01 — 10	上挑线罩	COVER	1
01 — 11	轮罩	PULLEY COVER	1
01 — 12	上挑线罩	COVER	1
01 — 13	面板油垫	GASKET	1
01 — 14	上盖油垫	GASKET	1
01 — 15	油垫	GASKET C	1
01 — 16	O型圈	O RING	1
01 — 17	油塞	PLUG	1
01 — 18	商标	BRAND NAME PLATE	3
01 — 19	上盖	TOP COVER	1
01 — 20	面板	HEAD COVER	1
01 — 21	油封	COVER	1
01 — 22	油管勾	PIPE SUPPORT	1
01 — 23	油窗	OIL POT	1
01 — 24	垫片	WASHER	2
01 — 25	垫片	WASHER	2
01 — 26	螺钉	SCREW	1
01 — 27	螺钉	SCREW	3
01 — 28	螺钉	BOLT	2
01 — 29	螺钉	SCREW	2
01 — 30	螺钉	BOLT	1
01 — 31	螺钉	BOLT	9
01 — 32	螺钉	BOLT	5
01 — 33	螺钉	SCREW	1
01 — 34	螺钉	SCREW	1

2. 机壳部机构 (2) FRAME ASSEMBLY (2)



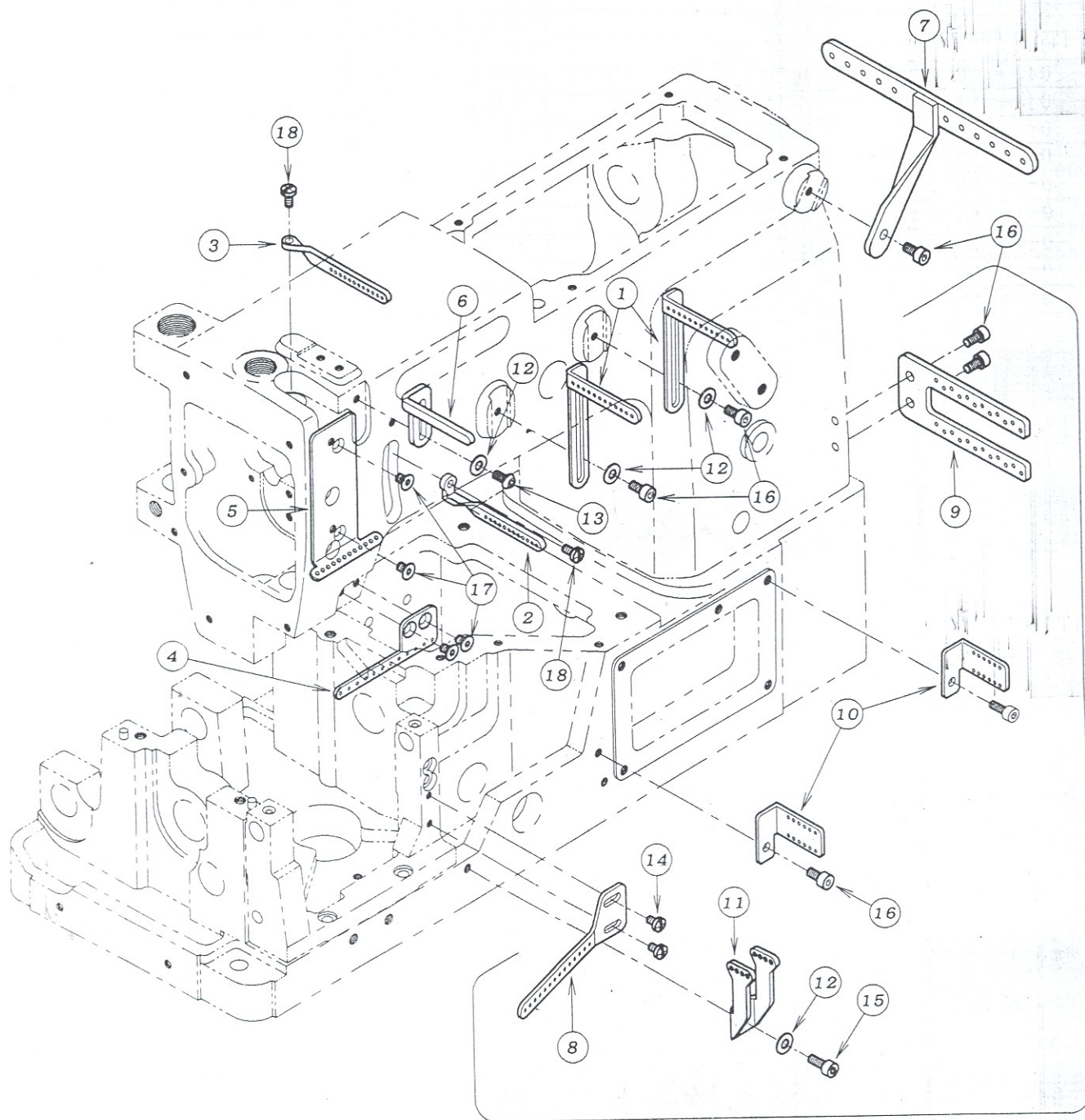
REF. NO.	品 名	DESCRIPTION	Q'TY
02 — 01	垫片	WASHER	1
02 — 02	针板架	NEEDLE PLATE SUPPORT BARCKET	1
02 — 03	针板架	NEEDLE PLATE SUPPORT BATCKET	1
02 — 04	前防油盖	FORNT COVER	1
02 — 05	上防油盖	COVER	1
02 — 06	前防油垫	GASKET	1
02 — 07	上防油垫	GASKET	1
02 — 08	型号牌	TYPE PLATE	1
02 — 09	垫片	WASHER	1~2
02 — 10	上缝台盖	CLOTH PLATE	1
02 — 11	前缝台盖	FRONT PLATE	1
02 — 12	防护罩	SIDE COVER	1
02 — 13	上缝台盖	CLOTH PLATE	1
02 — 14	前校板	FRONT COVER	1
02 — 15	前防护板	COVER	1
02 — 16	油网	FILTER	1
02 — 17	定位肖	PIN	2
02 — 18	垫片	WASHER	3
02 — 19	定位勾	PLATE SPRING (A)	2
02 — 20	定位勾	SPRING	1
02 — 21	螺钉	SCREW	2
02 — 22	螺钉	SCREW	2
02 — 23	螺钉	SCREW	2
02 — 24	螺钉	SCREW	1
02 — 25	螺钉	SCREW	2~3
02 — 26	螺钉	SCREW	2~4
02 — 27	螺钉	BOLT	3
02 — 28	螺钉	SCREW	2
02 — 29	螺钉	BOLT	5
02 — 30	螺钉	BOLT	2
02 — 31	螺钉	SCREW	5
02 — 32	螺钉	SCREW	1
02 — 33	螺钉	BOLT	1
02 — 34	螺母	NUT	2
02 — 35	螺母	NUT	2
02 — 36	帽钉	PIN	2
02 — 37	上缝台盖 (组)	UPPER COVER ASS' Y	1
02 — 38	上缝台盖 (组)	UPPER COVER ASS' Y	1
02 — 39	上缝台盖 (组)	UPPER COVER ASS' Y	1
02 — 40	上缝台盖 (组)	UPPER COVER ASS' Y	1
02 — 41	防震塞	CUSHION RUBBER	2
02 — 42	垫片	WASHER	3
02 — 43	前定位勾	SPRING	1
02 — 44	螺钉	BOLT	2
02 — 45			
02 — 46	定位螺钉	SCREW	1
02 — 47	螺钉	SCREW	1
02 — 48			
02 — 49	螺钉	BOLT	1

3. 串线部机构 (1404) THREAD TENSION MECHANISM



REF. NO.	品 名	DESCRIPTION	Q'TY
03 — 01	毛毡	FELT	8
03 — 02	调压螺帽	THREAD TENSION NUT	8
03 — 03	调压止动套	SPRING POST	8
03 — 04	调压止动盖	SPRING CUP	8
03 — 05	压线片	TENSION DISC	1 6
03 — 06	线板	TENSION POST SUPPORT	1
03 — 07	串线勾	THREAD EYELET	8
03 — 08	固定板	TENSION POST HOLDER	1
03 — 09	防震圈	RUBBER	1
03 — 10	调压罗杆	SCREW STUD	8
03 — 11	调压罗杆弹簧强	SPRING (HEAVY)	4
03 — 12	调压弹簧弱	SPRING (LIGHT)	4
03 — 13	跳线过线	THREAD EYELET	1
03 — 14	针杆上过线	THREAD EYELET	1
03 — 15	过线	THREAD TAKE-UP PLATE	1
03 — 16	上过线	THREAD EYELET	1
03 — 17	上过线(下)	THREAD EYELET	1
03 — 18	上过线	THREAD EYELET	3
03 — 19	下弯针过线	THREAD EYELET	1
03 — 20	下挑线过线	THREAD EYELET	1
03 — 21	垫片	WASHER	5
03 — 22	螺钉	SCREW	4
03 — 23	螺母	NUT	6
03 — 24	螺钉	BOLT	1
03 — 25	螺钉	BOLT	2
03 — 26	螺钉	SCREW	4
03 — 27	螺钉	SCREW	1

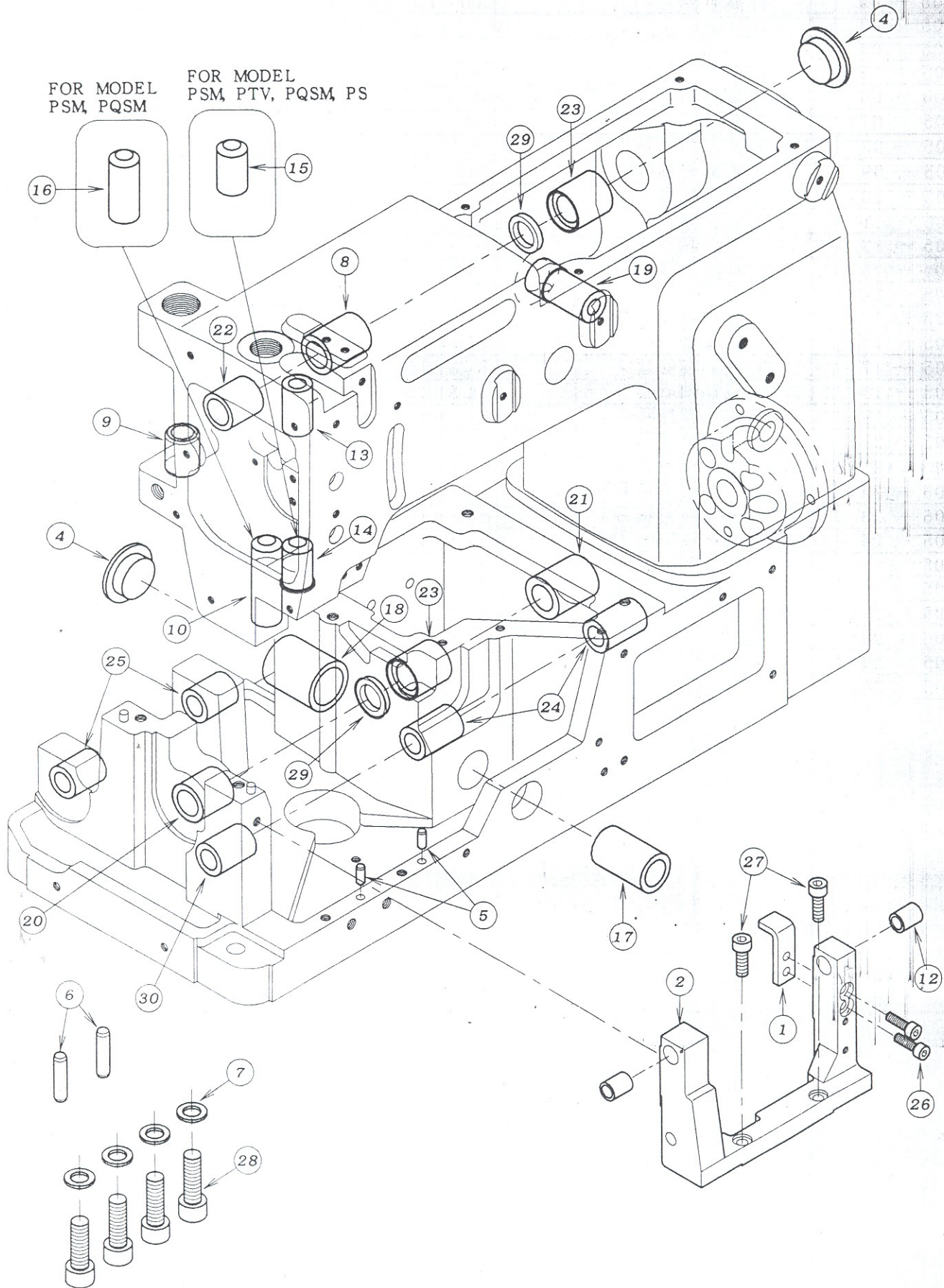
4. 串线部机构 (1412) THREAD TENSION MECHANISM



1012除 EXCEPT 1012

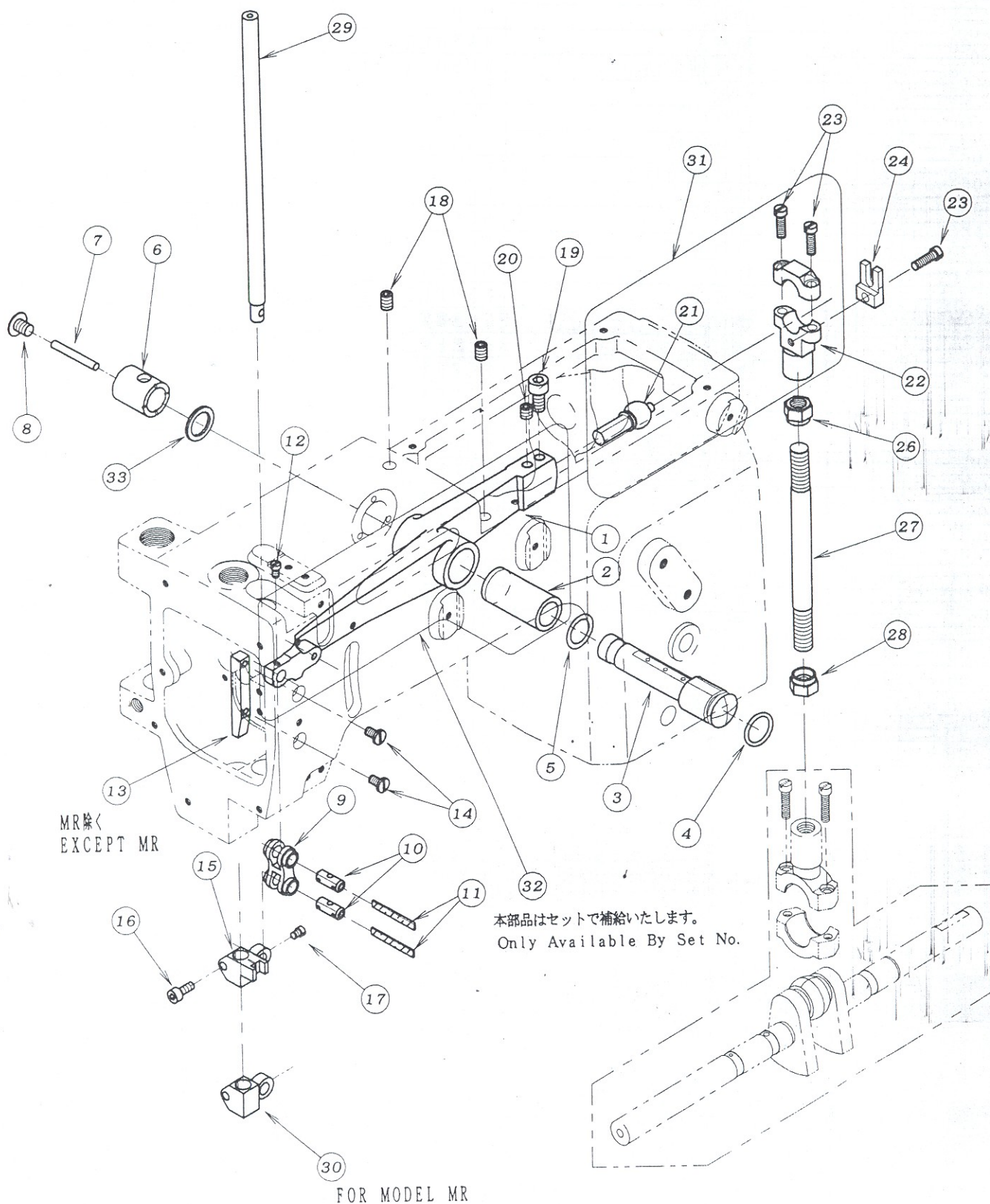
REF. NO.	品 名	DESCRIPTION	Q'TY
04 — 01	过线	THREAD EYELET	2
04 — 02	过线	THREAD EYELET	1
04 — 03	针杆过线	THREAD EYELET	1
04 — 04	上过线(下)	THREAD EYELET	1
04 — 05	上过线	THREAD EYELET	1
04 — 06	过线	THREAD TAKE-UP PLATE	1
04 — 07	上过线	THREAD EYELET	1
04 — 08	下弯针过线	THREAD EYELET	1
04 — 09	过线	THREAD EYELET	1
04 — 10	过线	THREAD EYELET	2
04 — 11	下挑线过线	THREAD EYELET	1
04 — 12	垫片	WASHER	4
04 — 13	螺钉	SCREW	1
04 — 14	螺钉	SCREW	2
04 — 15	螺钉	BOLT	1
04 — 16	螺钉	BOLT	6
04 — 17	螺钉	SCREW	4
04 — 18	螺钉	SCREW	2

5. 轴套部结构 BUSHING



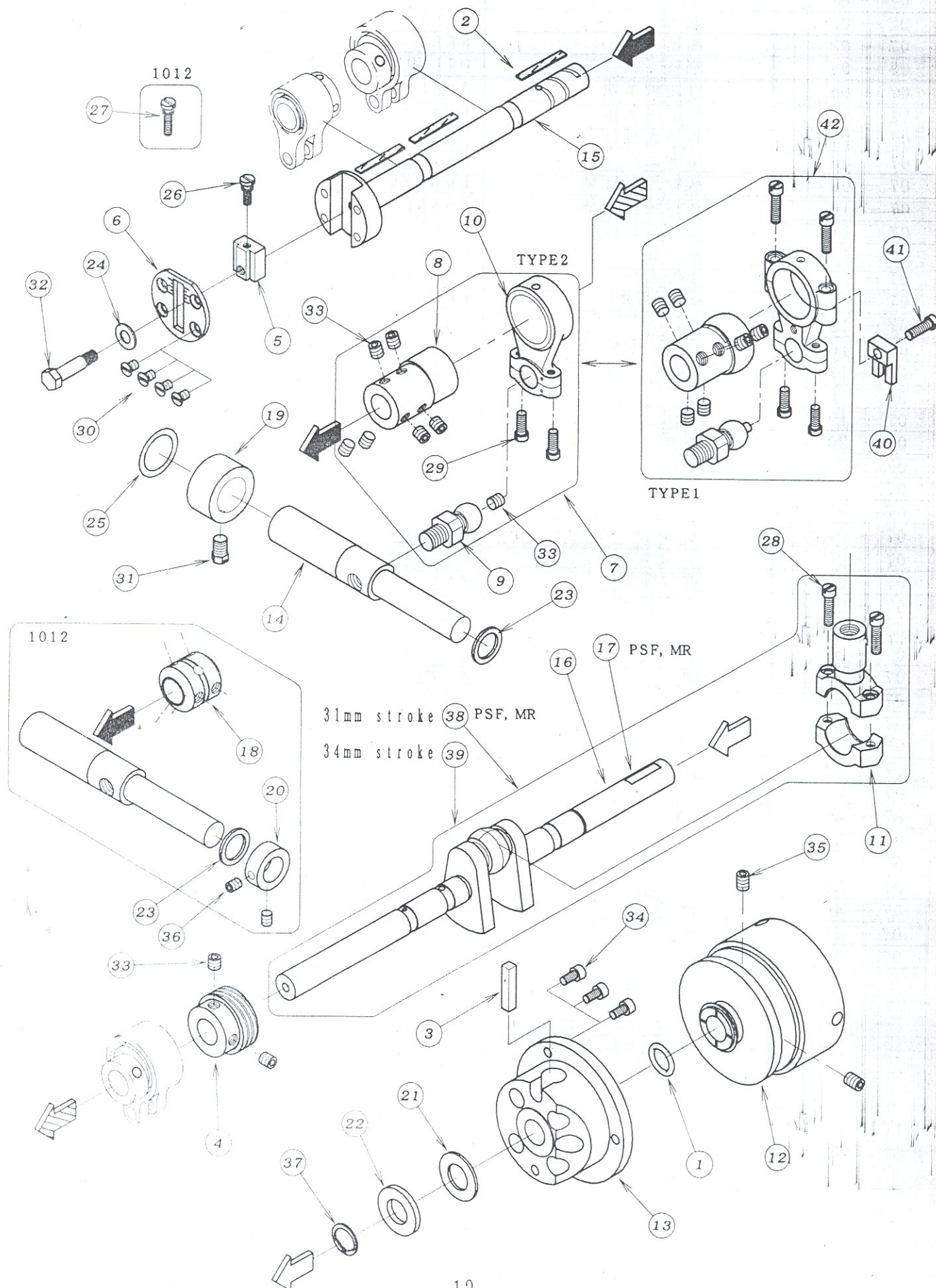
REF. NO.	品 名	DESCRIPTION	Q' TY
05 — 01	针板定位勾	SUPPORT BRACKET	1
05 — 02	拨针架	RETAINER HOLDER BRACKET	1
05 — 03			
05 — 04	油塞	PLUG	2
05 — 05	定位勾	PIN	2
05 — 06	定位勾	PIN	2
05 — 07	垫片	WASHER	4
05 — 08	上滚筒主轴中套	BUSHING	1
05 — 09	上滚筒轴提升套	BUSHING	1
05 — 10	压脚杆套	BUSHING	1
05 — 11			
05 — 12	拨针套	BUSHING	2
05 — 13	针杆上套	BUSHING	1
05 — 14	针杆下套	BUSHING	1
05 — 15	针杆下套	BUSHING	1
05 — 16	压脚杆套	BUSHING	1
05 — 17	拨针轴前套	BUSHING	1
05 — 18	拨针轴后套	BUSHING	1
05 — 19	抬压脚杆套	BUSHING	1
05 — 20	下主轴前套	BUSHING	1
05 — 21	下主轴后套	BUSHING	1
05 — 22	上滚筒主轴前套	BUSHING	1
05 — 23	上滚筒主轴后套	BUSHING	2
05 — 24	弯针轴(中 后)套	BUSHING	2
05 — 25	牙架轴(前 后)套	BUSHING	2
05 — 26	螺钉	BOLT	2
05 — 27	螺钉	BOLT	2
05 — 28	螺钉	BOLT	4
05 — 29	骨架油封	OIL SEAL	2
05 — 30	弯针轴前套	BUSHING	1

6. 针杆上轴部机构 NEEDLE BAR & LEVER MECHANISM



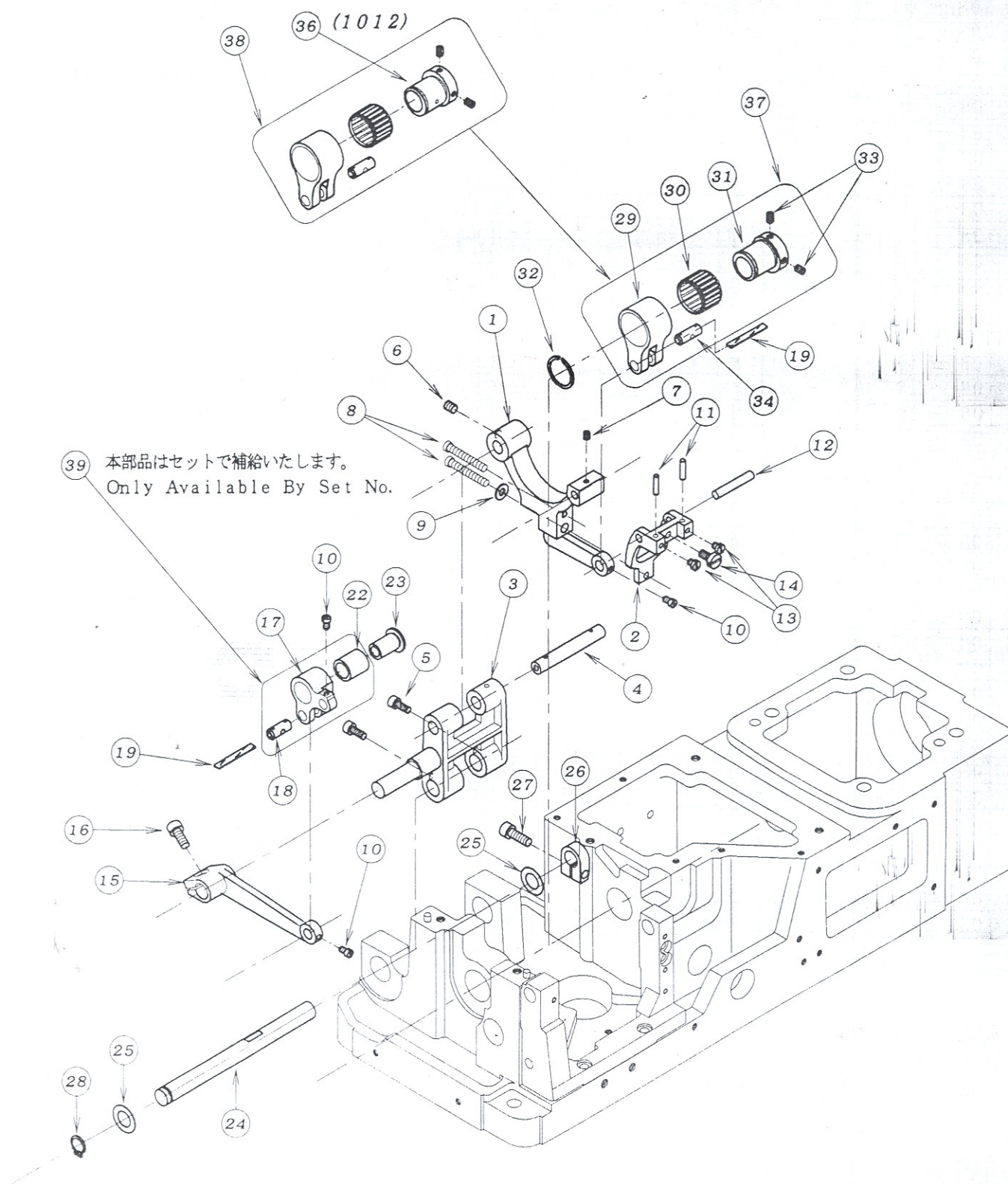
REF. NO.	品 名	DESCRIPTION	Q' TY
06 — 01	杠杆	NEEDLE LEVER E	1
06 — 02	杠杆(套)	BUSHING	1
06 — 03	杠杆轴	NEEDL LEVER STUD	1
06 — 04	O型圈	O-RING	1
06 — 05	垫片	WASHER	1
06 — 06	杠杆轴套(后)	BUSHING B	1
06 — 07	油线	FELT	1
06 — 08	螺钉	SCREW	1
06 — 09	针杆连结	CONNECTING LINK	1
06 — 10	针杆连结肖	PIN	2
06 — 11	油线	FELT	2
06 — 12	螺钉	SCREW	1
06 — 13	针杆导块	NEEDLE BAR GUIDE	1
06 — 14	螺钉	SCREW	2
06 — 15	针杆夹	NEEDLE BAR CLAMP	1
06 — 16	螺钉	SCREW	1
06 — 17	螺钉	SCREW	1
06 — 18	螺钉	SCREW	2
06 — 19	螺钉	SCREW	1
06 — 20	螺钉	SCREW	1
06 — 21	杠杆连杆球	CONNECTING ROD BALL	1
06 — 22	杠杆连杆(上)	BALL JOINT	1
06 — 23	螺钉	SCREW	3
06 — 24	比叉	ECCENTRIC GUIDE	1
06 — 25			
06 — 26	螺母	NUT	1
06 — 27	连杆连接棒	CONNECTING BAR	1
06 — 28	螺母	NUT	1
06 — 29	针杆	NEEDLE BAR A	1
06 — 30	针杆(夹)	NEDDLE BAR CLAMP	1
06 — 31	杠杆连杆(组)	CONNECTING ROD ASS'Y	1
06 — 32	杠杆(组)	NEEDLE LEVER (WITH BUSHING)	1
06 — 33	垫片	WASHER	1

7. 下轴部机构 CRANKSHAFT MECHANISM



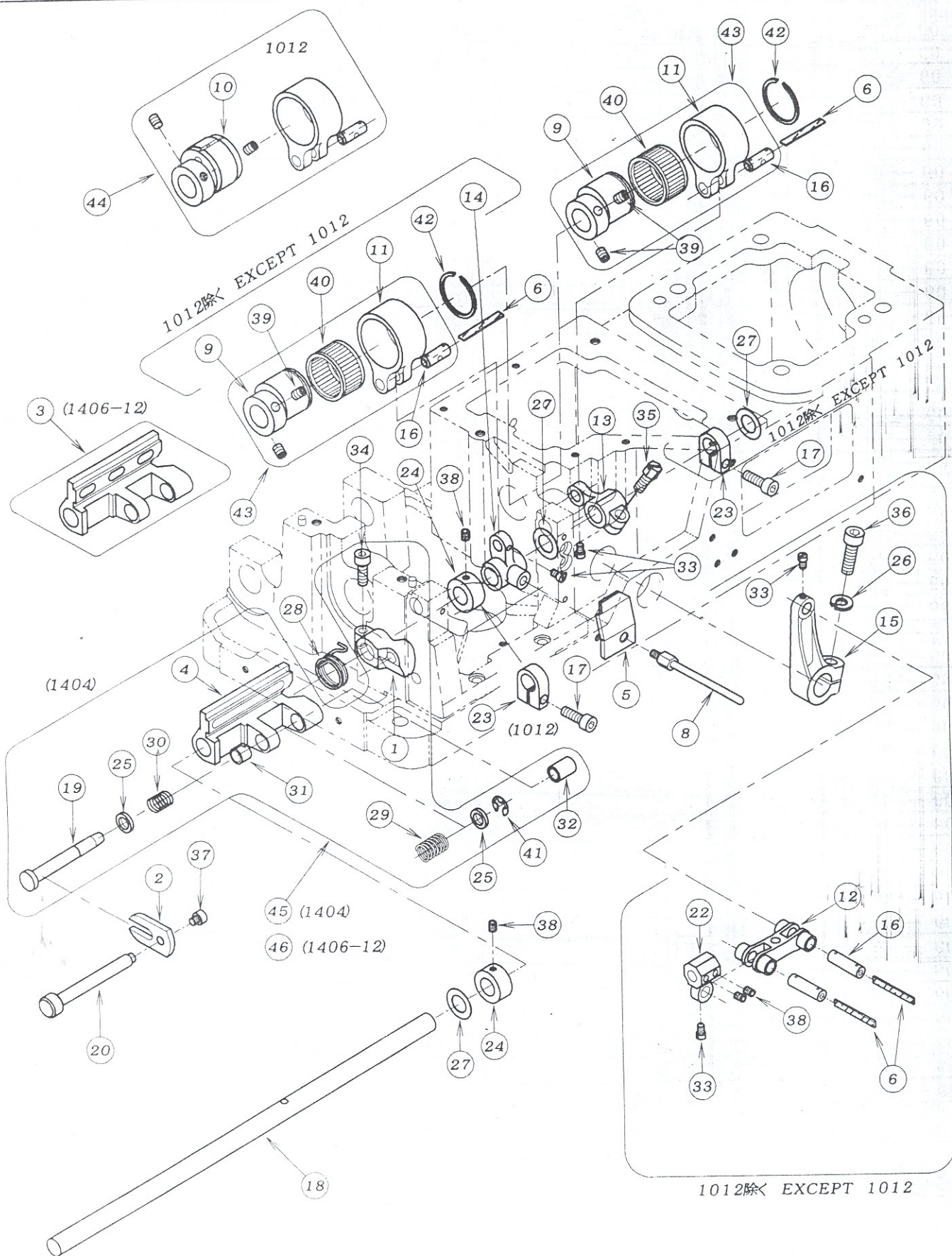
REF. NO.	品 名	DESCRIPTION	Q'TY
07 — 01	O型圈	O-RING	1
07 — 02	油线	FELT	3
07 — 03	油毡	FELT	1
07 — 04	蜗杆	OIL PUMP DRIVING WARM	1
07 — 05	针距调节块	ADJUSTING BLOCK	1
07 — 06	针距调节盖	PLATE	1
07 — 07	拨针连杆(组)	CONNECING ROD ASS'Y	1
07 — 08	节套	RETAINER DRIVING ECCENTRIC	1
07 — 09	拨针连杆球体	LOOPER DRIVING ECCENTRIC	1
07 — 10	拨针连杆球体	CONNECTING ROD	1
07 — 11	杠杆连杆(下)	BALL JOINT	1
07 — 12	皮带轮	PULLEY	1
07 — 13	主轴套(后)	FLANGE	1
07 — 14	拨针轴	LOOPER DRIVING SHAFT	1
07 — 15	(前)下主轴	MAIN SHAFT 4G	1
07 — 16	(后)下主轴	CRANK SHAFT	1
07 — 17	(后)下主轴	CRANK SHAFT	1
07 — 18	节套	JOINT COLLAR	1
07 — 19	紧圈	COLLAR	1
07 — 20	紧圈	COLLAR	1
07 — 21	垫片	WASHER	1
07 — 22	垫片	WASHER	1
07 — 23	垫片	WASHER	2
07 — 24	垫片	WASHER	1
07 — 25	垫片	WASHER	1
07 — 26	调节螺钉	SCREW	1
07 — 27	调节螺钉	SCREW	1
07 — 28	螺钉	SCREW	2
07 — 29	螺钉	SCREW	2
07 — 30	螺钉	SCREW	4
07 — 31	螺钉	BOLT	1
07 — 32	针距调节固定螺钉	BOLT	1
07 — 33	螺钉	SCREW	9
07 — 34	螺钉	BOLT	3
07 — 35	螺钉	SCREW	2
07 — 36	螺钉	SCREW	2
07 — 37	卡簧	RING	1
07 — 38	下主轴体(后)	CRANK SHAFT ASS'Y(31)	1
07 — 39	下主轴体(后)	CRANK SHAFT ASS'Y(34)	1
07 — 40	比叉	GUIDE	1
07 — 41	螺钉	SCREW	1
07 — 42	拨针连杆(组)	CONNECTING ROD ASS'Y	1

8. 送料部机构 FEED MECHANISM



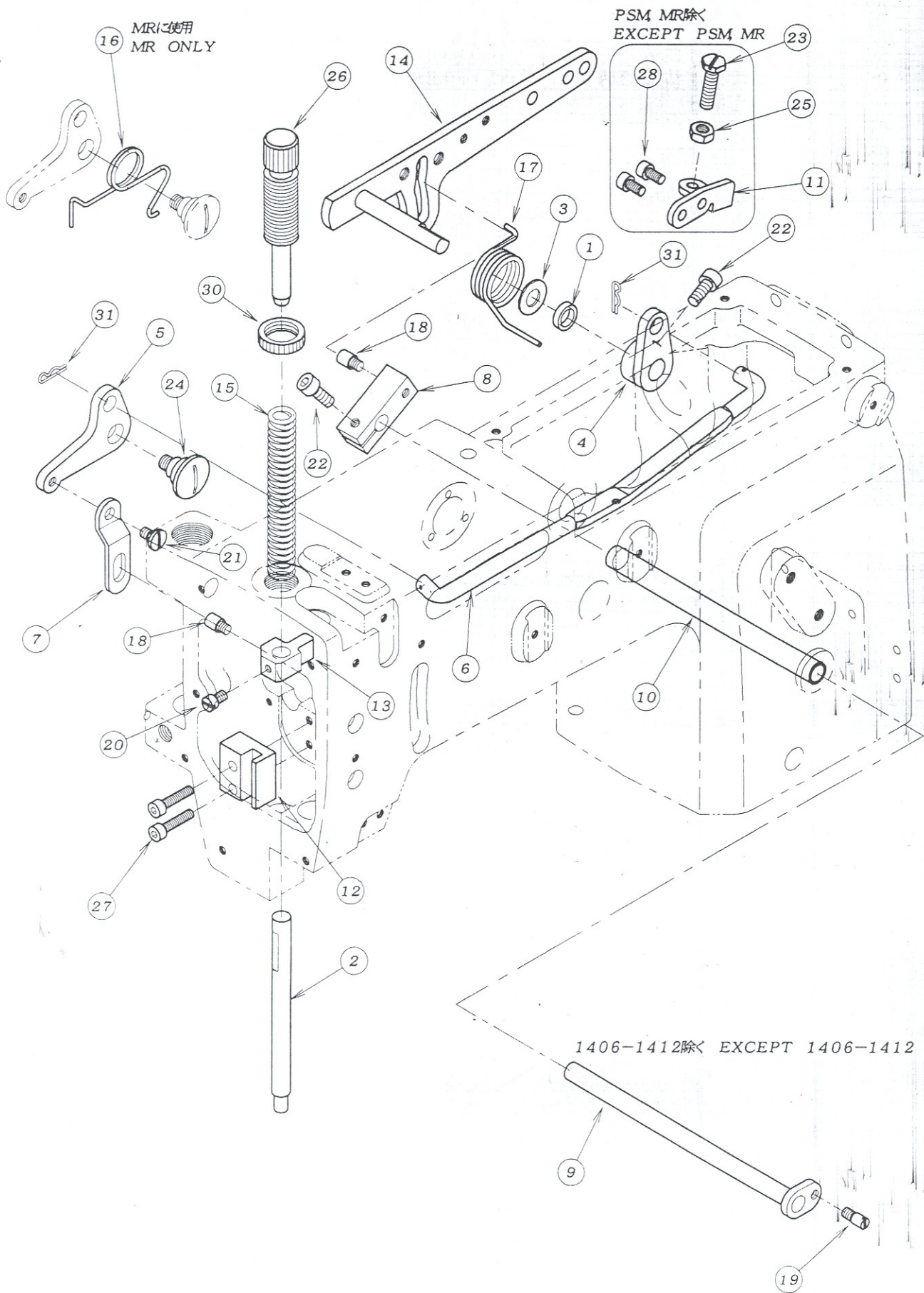
REF. NO.	品 名	DESCRIPTION	Q'TY
08 — 01	送料牙架 (体)	FEED ROCKER	1
08 — 02	送料牙架 (体)	FEED DOG HOLDER	1
08 — 03	牙架座	PLAIN FEED ROCKER	1
08 — 04	牙架宵	SHAFT (SMALL)	1
08 — 05	螺钉	SCREW	2
08 — 06	螺钉	SCREW	1
08 — 07	螺钉	SCREW	1
08 — 08	螺钉	SCREW	2
08 — 09	垫片	WASHER	1
08 — 10	螺钉	SCREW	3
08 — 11	送料牙定位宵	PIN	2
08 — 12	送料牙连结宵	FEED DOG HOLDER SHAFT	1
08 — 13	螺钉	SCREW	2
08 — 14	螺钉	SCREW	1
08 — 15	送料连结杆	FEED ROCKER ARM	1
08 — 16	螺钉	SCREW	1
08 — 17	送料曲柄	FEED ROCKER LINK	1
08 — 18	宵	FEED ROCKER LINK PIN	1
08 — 19	油线	FELT	2
08 — 20			
08 — 21			
08 — 22	滚针	BEARING	1
08 — 23	滚针套	FEED CRANK LINK ROLLER	1
08 — 24	牙架轴	FEED ROCKER ARM SHAFT	1
08 — 25	垫片	WASHER	2
08 — 26	挡圈	COLLAR	1
08 — 27	螺钉	SCREW	1
08 — 28	卡簧	E-RING	1
08 — 29	牙架曲柄	ECCENTRIC LINK	1
08 — 30	滚针	BEARING	1
08 — 31	滚针套	LOOPER AVOID ECCENTRIC	1
08 — 32	卡簧	SNAP RING	1
08 — 33	螺钉	SCREW	2
08 — 34	宵	PIN	1
08 — 35			
08 — 36	滚针套	FEED ECCENTRIC	1
08 — 37	牙架曲柄 (组)	ECCENTRIC LINK ASS'Y	1
08 — 38	牙架曲柄 (组)	ECCENTRIC LINK ASS'Y	1
08 — 39	送料曲柄 (组)	FEED ROCKER LINK ASS'Y	1

9. 拨针部机构 LOOPER MECHANISM



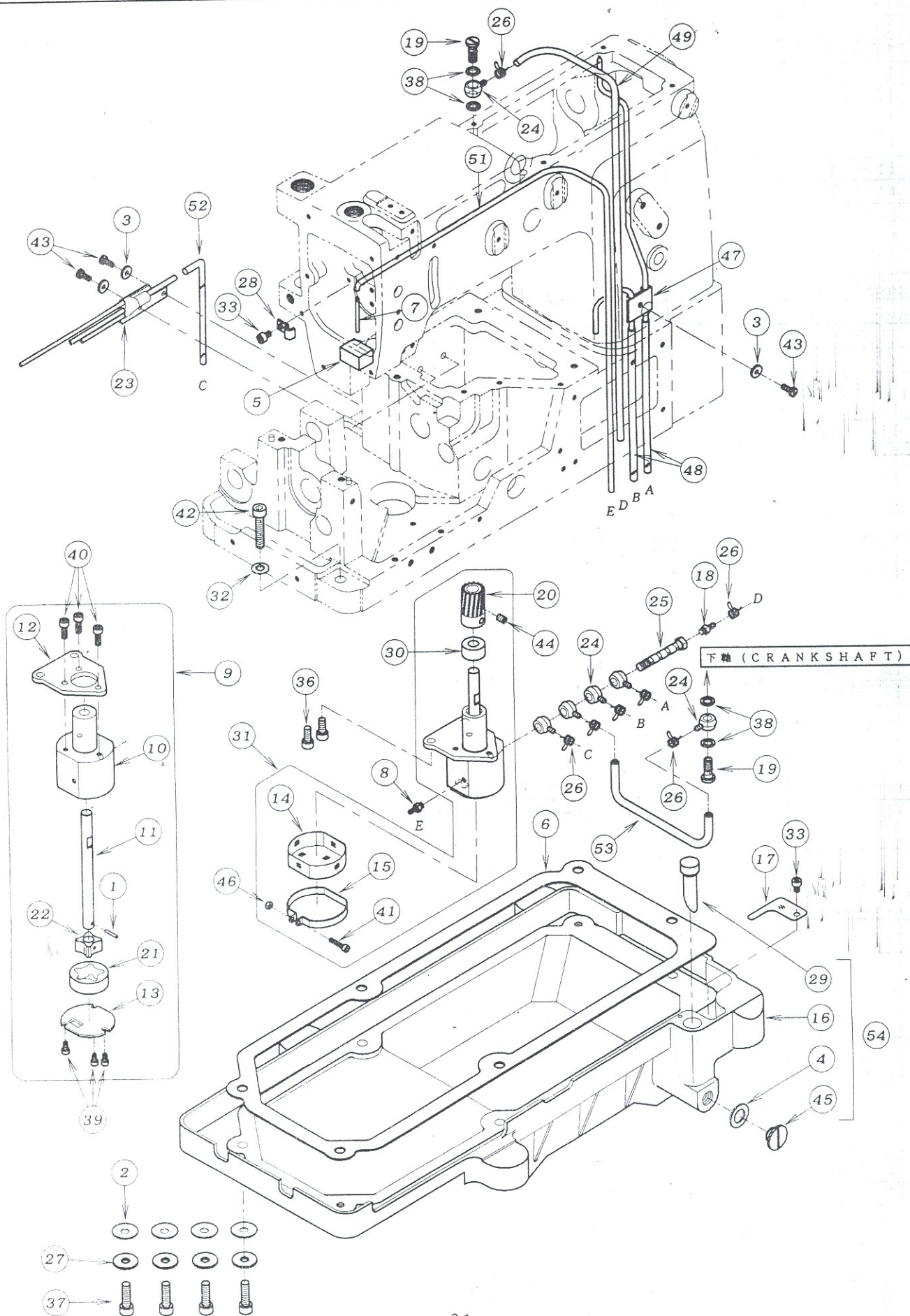
REF. NO.	品 名	DESCRIPTION	Q' TY
09 — 01	弯针定位架	LOOPER ROCKER	1
09 — 02	拉杆快	PLATE	1
09 — 03	弯针架 (座)	LOOPER ROCKER	1
09 — 04	弯针架 (座)	LOOPER ROCKER	1
09 — 05	防油板	COVER	1
09 — 06	油线	FELT	4
09 — 07			1
09 — 08	挑线棒	TAKE-UP ROD	2
09 — 09	挑线凸轮	LOOPER AVOID ECCENTRIC	1
09 — 10	挑线凸轮	LOOPER AVOID ECCENTRIC	2
09 — 11	挑线曲柄	ECCENTRIC LINK	1
09 — 12	拨针连结	RETAINER CONNECTING LINK	1
09 — 13	弯针曲柄	LOOPER ROCKER LEVER	1
09 — 14	挑线曲柄	TAKE UP DRIVE LEVER B	1
09 — 15	拨针曲柄	RETAINER LEVER B	4
09 — 16	肖	PIN	1
09 — 17	螺钉	BOLT	1
09 — 18	弯针轴	LOOPER ROCKER SHAFT	1
09 — 19	弯针定位肖	SHAFT	1
09 — 20	拉杆	LOOP THROW-OUT ACTUATING SHAFT	1
09 — 21			1
09 — 22	拨针杆 (夹)	RETAINER BAR HOLDER	1
09 — 23	挡圈	COLLAR	2
09 — 24	挡圈	COLLAR	2
09 — 25	垫片	WASHER	1
09 — 26	弹性垫片	SPRING WASHER	3
09 — 27	垫片	WASHER	1
09 — 28	扭簧	SPRING	1
09 — 29	弹簧	SPRING	1
09 — 30	弹簧	SPRING	1
09 — 31	套	BUSHING	1
09 — 32	套	BUSHING	4
09 — 33	螺钉	SCREW	1
09 — 34	螺钉	BOLT	1
09 — 35	螺钉	SCREW	1
09 — 36	螺钉	BOLT	1
09 — 37	螺钉	BOLT	4
09 — 38	螺钉	SCREW	4
09 — 39	螺钉	SCREW	2
09 — 40	下挑滚针	BEARING	1
09 — 41	卡簧	E-RING	2
09 — 42	卡簧	SNAP RING	*
09 — 43	挑线凸轮 (组)	ECCENTRIC LINK ASS' Y	1
09 — 44	挑线凸轮 (组)	ECCENTRIC LINK ASS' Y	1
09 — 45	弯针座 (组)	LOOPER ROCKER ASS' Y	1
09 — 46	弯针座 (组)	LOOPER ROCKER ASS' Y	1

10. 抬压脚部机构 PRESSER FOOT MECHANISM



REF. NO.	品 名	DESCRIPTION	Q'TY
10 — 01	骨架油封	OIL SEAL	1
10 — 02	压脚杆	PRESSER BAR (SMALL)	1
10 — 03	垫片	WASHER	1
10 — 04	连结杆曲柄	CONNECTING PLATE	1
10 — 05	滚筒连结杆曲柄	LIFTER LEVER SPRING SUPPORTER	1
10 — 06	连结杆	LIFTER LEVER CONNECTING BAR	1
10 — 07	连结杆板	PLATE	1
10 — 08	挺线曲柄	BRACKET	1
10 — 09	挺线杆	SHAFT	1
10 — 10	空心管	PIPE	1
10 — 11	固定架	BRACKET	1
10 — 12	压脚杆导块	GUIDE	1
10 — 13	压脚杆 (夹)	PRESSER BAR GUIDE	1
10 — 14	杠杆	PRESSER FOOT LIFTER LEVER	1
10 — 15	弹簧	PRESSER BAR SPRING	1
10 — 16	扭簧	LIFTER LEVER SPRING	1
10 — 17	扭簧	SPRING	1
10 — 18	螺钉	SCREW	2
10 — 19	螺钉	SCREW	1
10 — 20	螺钉	SCREW	1
10 — 21	螺钉	SCREW	1
10 — 22	螺钉	BOLT	2
10 — 23	螺钉	SCREW	1
10 — 24	螺钉	SCREW	1
10 — 25	螺母	NUT	1
10 — 26	挺线杆	SCREW	1
10 — 27	螺钉	BOLT	2
10 — 28	螺钉	BOLT	2
10 — 29			
10 — 30	调节螺母	NUT	1
10 — 31	插肖	PIN	2

11. 给油部机构 LUBRICATION MECHANISM



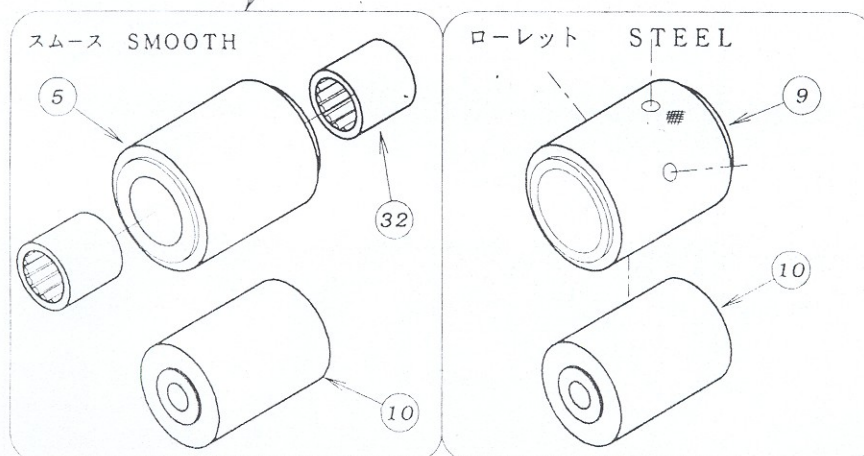
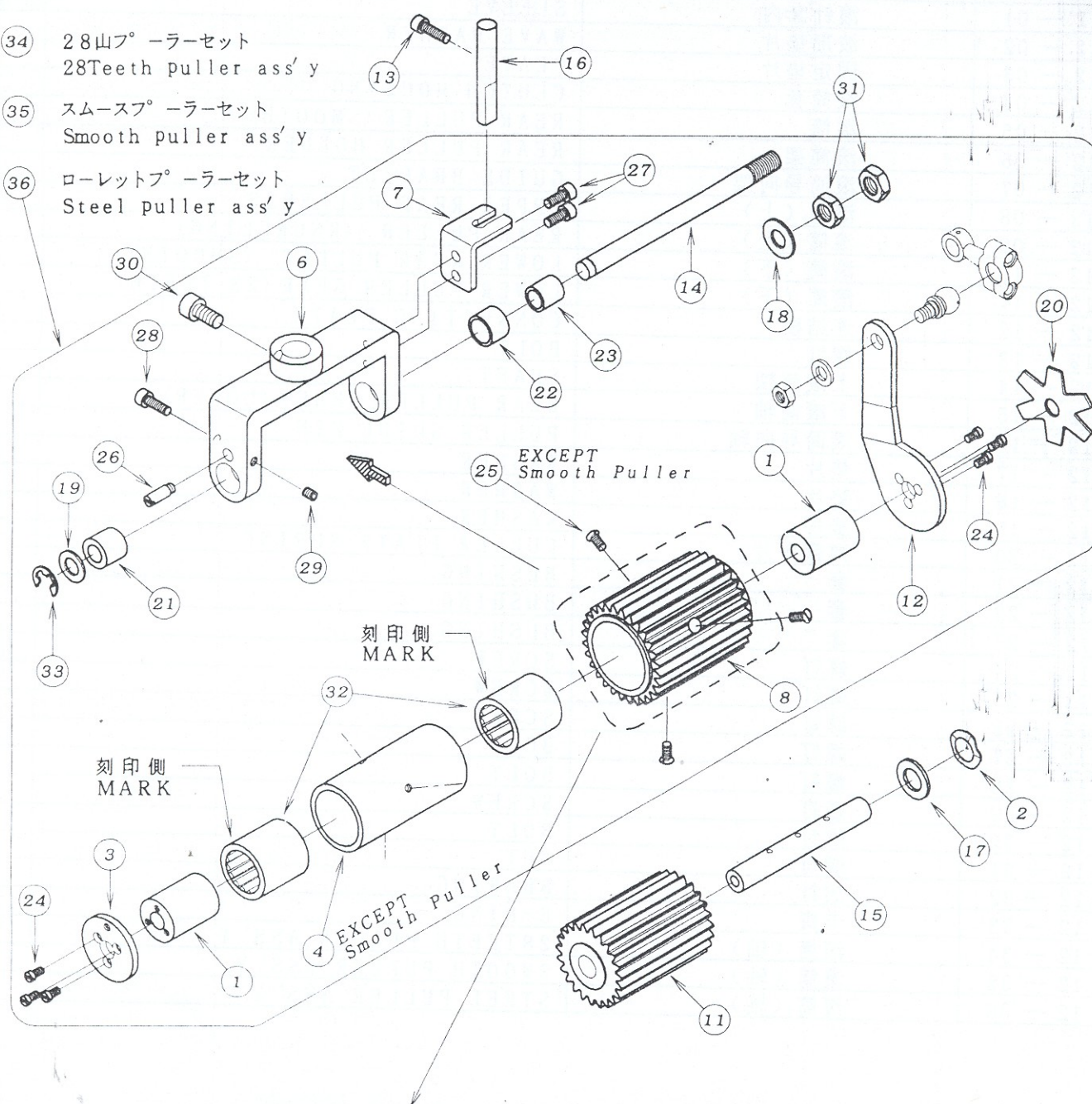
REF. NO.	品 名	DESCRIPTION	Q'TY
11 — 01	开口肖	PIN	1
11 — 02	油垫	GASKET	4
11 — 03	油垫	SEAL WASHER	3
11 — 04	油垫	SEAL	1
11 — 05	毛毡	FELT	1
11 — 06	油盘密封柱	GASKET	1
11 — 07	吸油管	PIPE A	1
11 — 08	连结螺钉	JOINT	1
11 — 09	油泵 (组)	PUMP ASS' Y	1
11 — 10	油泵 (体)	PUMP HOUSING	1
11 — 11	油泵轴	PUMP SHAFT	1
11 — 12	油泵固定板	PLATE	1
11 — 13	底盖	PUMP REAR PLATE	1
11 — 14	过滤网	PUMP MESH	1
11 — 15	网 (夹)	CLAMP	1
11 — 16	油盘	OIL TANK	1
11 — 17	过滤网	OIL FILTER SCREEN	1
11 — 18	油管结	JOINT	1
11 — 19	结头螺钉	JOINT SCREW	2
11 — 20	蜗轮	PUMP GEAR	1
11 — 21	外轮子	OUTER ROTER	1
11 — 22	内轮子	INNER ROTER	1
11 — 23	喷油管	PIPE	1
11 — 24	油嘴	JOINT	6
11 — 25	结头螺钉	JOINT SCREW	1
11 — 26	油管 (夹)	CLAMT	7
11 — 27	垫片	WASHER	4
11 — 28	油管固定勾	PIPE SUPPORT C	1
11 — 29	油标	OIL GAUGE	1
11 — 30	油泵轴套	COLLAR	1
11 — 31	油泵 (组)	PUMP ASS' Y	1
11 — 32	垫片	WASHER	2
11 — 33	螺钉	BOLT	2
11 — 34			
11 — 35			
11 — 36	螺钉	BOLT	2
11 — 37	螺钉	BOLT	4
11 — 38	垫片	JOINT SEAL	4
11 — 39	螺钉	BOLT	3
11 — 40	螺钉	BOLT	3
11 — 41	螺钉	BOLT	1
11 — 42	螺钉	BOLT	2
11 — 43	螺钉	SCREW	3
11 — 44	螺钉	SCREW	1
11 — 45	螺钉	SCREW	1
11 — 46	螺母	NUT	1
11 — 47	喷油管	PIPING	1
11 — 48	连结油管	TUBE	2
11 — 49	连结油管	TUBE	1
11 — 50			
11 — 51	连结油管	TUBE ($\varnothing 4 \times \varnothing 2$, 600L)	1
11 — 52	连结油管	TUBE ($\varnothing 6 \times \varnothing 3$, 190L)	1
11 — 53	连结油管	TUBE ($\varnothing 6 \times \varnothing 3$, 80L)	1
11 — 54	油盘 (组)	OIL TANK ASS' Y	1

12. 后拉筒部机构 REAR PULLER MECHANISM (1404)

34 28山プーラーセット
28Teeth puller ass'y

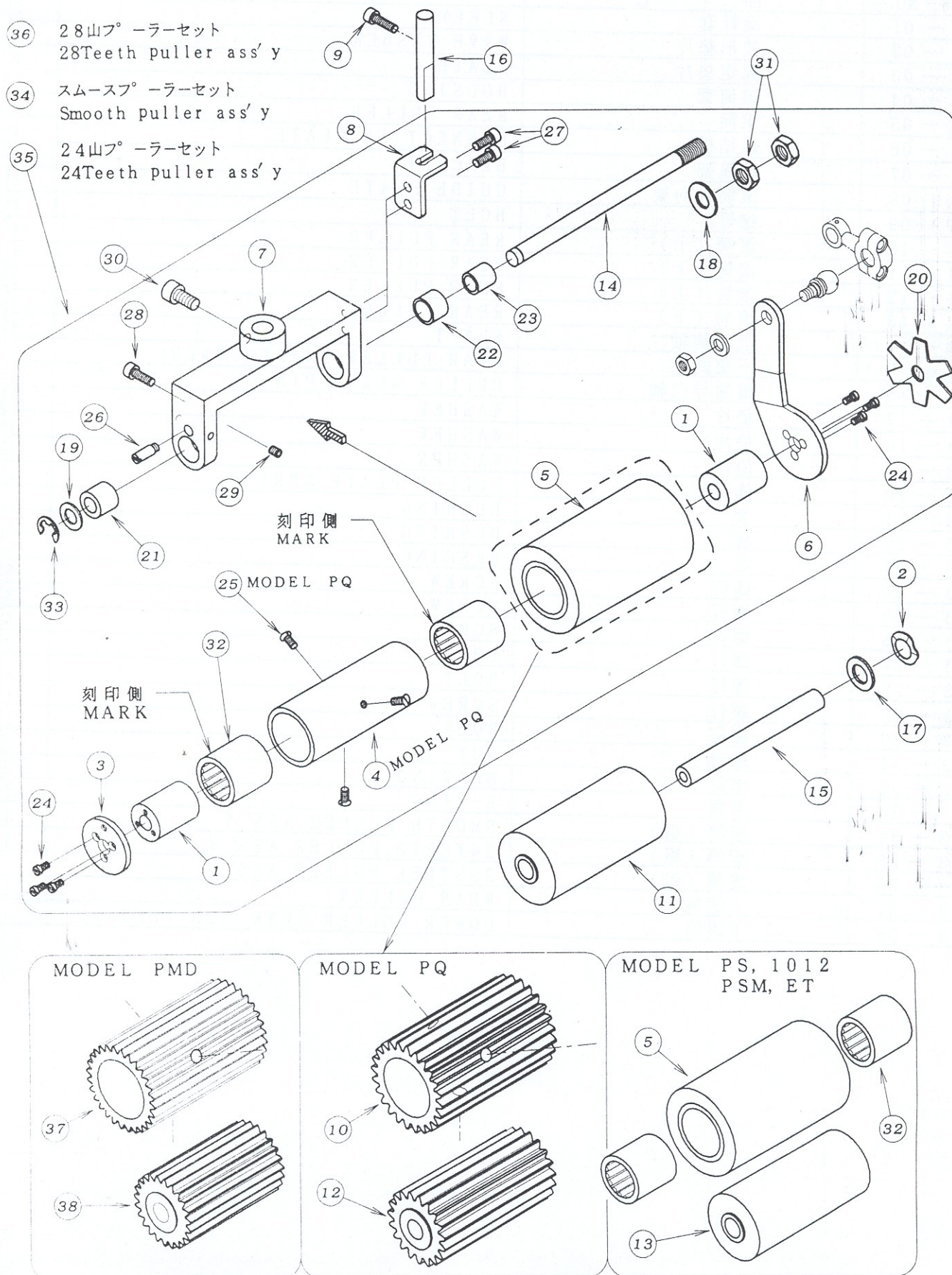
35 スムースプーラーセット
Smooth puller ass'y

36 ローレットプーラーセット
Steel puller ass'y



REF. NO.	品 名	DESCRIPTION	Q'TY
12 — 01	滚针套内	SLEEVE	2
12 — 02	波形垫片	WAVE WASHER	1
12 — 03	固定垫片	PLATE	1
12 — 04	滚筒套	CLUTCH HOUSING	1
12 — 05	滚筒	REAR PULLER (SMOOTH)	1
12 — 06	滚筒架	REAR PULLER HOLDER	1
12 — 07	滚筒导向架	GUIDE BRACKET	1
12 — 08	滚筒 (上)	UPPER REAR PULLER 28	1
12 — 09	滚筒 (上)	REAR PULLER (KNURULING)	1
12 — 10	滚筒 (下)	LOWER REAR PULLER (SMOOTH)	1
12 — 11	滚筒 (下)	LOWER PULLER GEAR (23 TEETH)	1
12 — 12	连结板	CONNECTING PLATE	1
12 — 13	螺钉	BOLT	1
12 — 14	上滚筒轴	SHAFT	1
12 — 15	下滚筒轴	REAR PULLER SHAFT (LOWER)	1
12 — 16	滚筒导向轴	PULLER GUIDE PIN	1
12 — 17	垫片	WASHER	1
12 — 18	垫片	WASHER	3
12 — 19	垫片	WASHER	1
12 — 20	弹簧压片	PULLER PLATE SPRING	1
12 — 21	套	BUSHING	1
12 — 22	套	BUSHING	1
12 — 23	套	BUSHING	1
12 — 24	螺钉	SCREW	6
12 — 25	螺钉	SCREW	3
12 — 26	螺钉	SCREW	1
12 — 27	螺钉	BOLT	2
12 — 28	螺钉	BOLT	1
12 — 29	螺钉	SCREW	1
12 — 30	螺钉	BOLT	1
12 — 31	螺母	NUT	2
12 — 32	滚针	BEARING	2
12 — 33	卡簧	E-RING	1
12 — 34	滚筒 (轴)	28 TEETH PULLER ASS'Y	1
12 — 35	滚筒 (轴)	SMOOTH PULLER ASS'Y	1
12 — 36	滚筒 (轴)	STEEL PULLER ASS'Y	1

13. 后拉筒部机构 REAR PULLER MECHANISM (1406~1412)

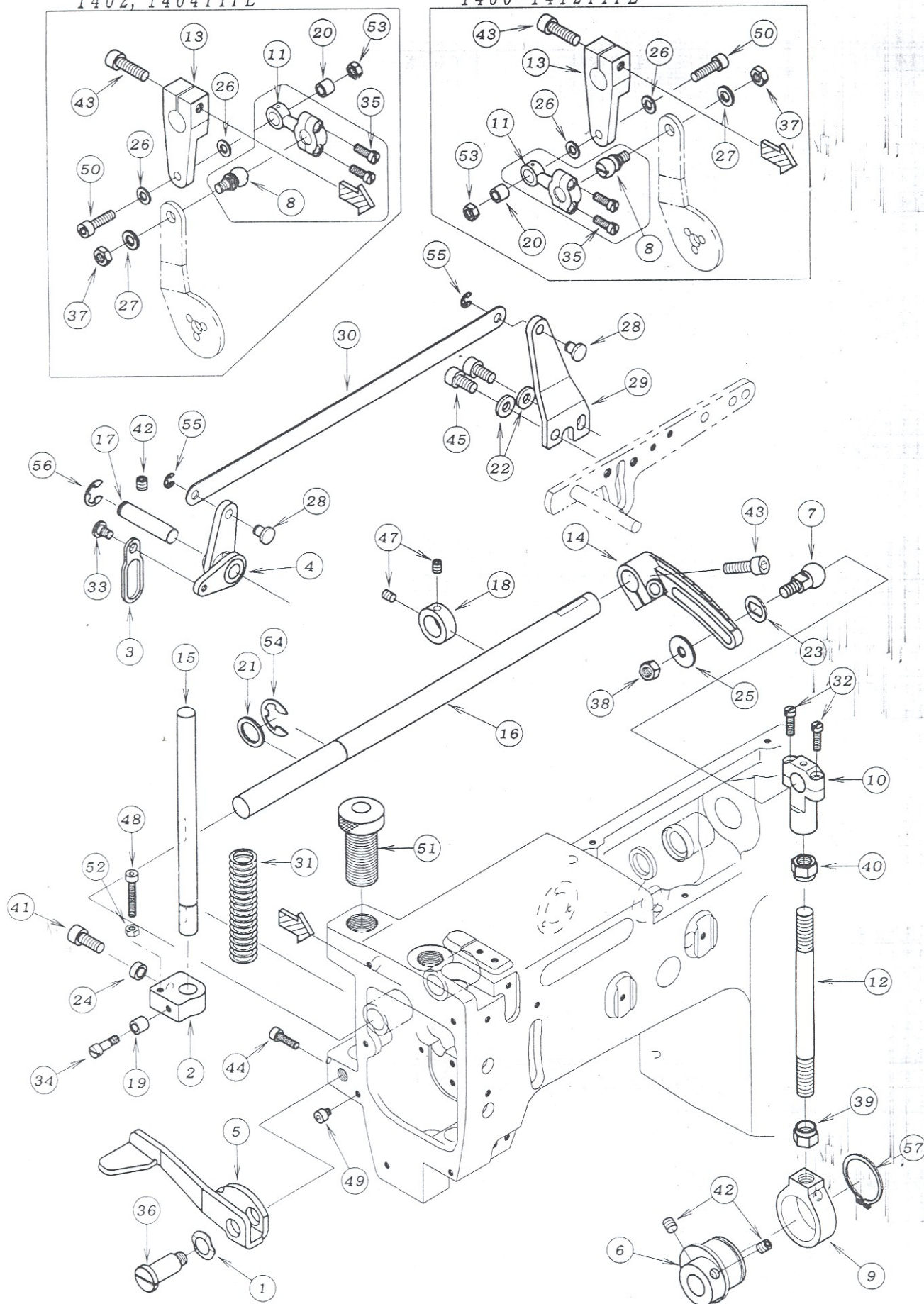


REF. NO.	品 名	DESCRIPTION	Q'TY
13 — 01	滚针套	SLEEVE	2
13 — 02	波形垫片	WAVE WASHER	1
13 — 03	固定垫片	PLATE	1
13 — 04	滚筒套	HOUSING	1
13 — 05	滚筒	REAR PULLER	1
13 — 06	连结板	CONNECTING PLATE	1
13 — 07	滚筒架	BRACKET	1
13 — 08	滚筒导向架	GUIDE PLATE	1
13 — 09	螺钉	BOLT	1
13 — 10	滚筒 (上)	REAR PULLER	1
13 — 11	滚筒 (下)	REAR PULLER	1
13 — 12	滚筒 (上)	REAR PULLER	1
13 — 13	滚筒 (下)	REAR PULLER	1
13 — 14	上滚筒轴	SHAFT	1
13 — 15	下滚筒轴	REAR PULLER SHAFT (LOWER)	1
13 — 16	滚筒导向轴	PULLER GUIDE PIN	1
13 — 17	垫片	WASHER	1
13 — 18	垫片	WASHER	1
13 — 19	垫片	WASHER	1
13 — 20	弹簧压片	PULLER PLATE SPRING	1
13 — 21	套	BUSHING	1
13 — 22	套	BUSHING	1
13 — 23	套	BUSHING	1
13 — 24	螺钉	SCREW	6
13 — 25	螺钉	SCREW	3
13 — 26	螺钉	SCREW	1
13 — 27	螺钉	BOLT	2
13 — 28	螺钉	BOLT	1
13 — 29	螺钉	SCREW	1
13 — 30	螺钉	BOLT	1
13 — 31	螺母	NUT	2
13 — 32	滚针	BEARING	2
13 — 33	卡簧	E-RING	1
13 — 34	滚筒 (组)	SMOOTH PULLER ASS'Y	1
13 — 35	滚筒 (组)	24TEETH PULLER ASS'Y	1
13 — 36	滚筒 (组)	28STEEL PULLER ASS'Y	1
13 — 37	上滚筒	REAR PULLER	1
13 — 38	下滚筒	LOWER ROLLER GEAR (23 TEETH)	1

14. 后拉筒部机构 REAR PULLER MECHANISM

1402, 1404TYPE

1406~1412TYPE



REF. NO.	品 名	DESCRIPTION	Q'TY
14 — 01	波形垫片	WASHER	1
14 — 02	滚筒提升 (紧圈)	BEACKET	1
14 — 03	连结片	PLATE	1
14 — 04	滚筒提升曲柄	LEVER	1
14 — 05	滚筒提升手柄	LEVER	1
14 — 06	上滚筒连结扁芯	PULLER DRIVING ECCENTRIC	1
14 — 07	上滚筒连结球体	CONNECTING ROD BALL	1
14 — 08	滚筒转动连结球体	CONNECTING ROD BALL	1
14 — 09	上滚筒连结 (哈夫)	CONNECTING LINK	1
14 — 10	球体哈夫 (小)	BALL JOINT	1
14 — 11	上滚动转动连结 (哈夫)	BALL JOINT	1
14 — 12	连结体	CONNECTING BAR	1
14 — 13	上滚筒转动连结曲板	PULLER DRIVING LEVER (FRONT)	2
14 — 14	滚筒调节曲柄	PULLER DRIVING LEVER (REAR)	1
14 — 15	上滚筒提升轴	SHAFT	1
14 — 16	滚筒主轴	PULLER DRIVING SHAFT	1
14 — 17	定位轴	SHAFT	1
14 — 18	紧圈	COLLAR	1
14 — 19	紧圈	COLLAR	1
14 — 20	紧圈	ROLLAR	1
14 — 21	垫片	WASHAR	1
14 — 22	垫片	WASHAR	2
14 — 23	垫片	WASHAR	1
14 — 24	紧圈	COLLAR	1
14 — 25	垫片	WASHAR	1
14 — 26	垫片	WASHAR	2
14 — 27	垫片	WASHAR	1
14 — 28	连接肖	PIN	2
14 — 29	连接板	PLATE	1
14 — 30	连接板	PLATE	1
14 — 31	弹簧	SPRING	1
14 — 32	螺钉	SCREW	2
14 — 33	螺钉	SCREW	1
14 — 34	螺钉	SCREW	1
14 — 35	螺钉	SCREW	2
14 — 36	螺钉	SCREW	1
14 — 37	螺母	NUT	1
14 — 38	螺母	NUT	1
14 — 39	螺母	NUT	1
14 — 40	螺母	NUT	1
14 — 41	螺钉	BOLT	1
14 — 42	螺钉	SCREW	3
14 — 43	螺钉	BOLT	2
14 — 44	螺钉	BOLT	1
14 — 45	螺钉	BOLT	2
14 — 46			
14 — 47	螺钉	SCREW	2
14 — 48	螺钉	BOLT	1
14 — 49	螺钉	BOLT	1
14 — 50	螺钉	BOLT	1
14 — 51	调压螺钉	SCREW	1
14 — 52	螺母	NUT	1
14 — 53	螺母	NUT	1
14 — 54	卡簧	E-RING	1
14 — 55	卡簧	E-RING	2
14 — 56	卡簧	E-RING	1
14 — 57	卡簧	SNAP RING	1



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