

Fenix-Overlock.
MOD-Fx-7916-3-1

Super High-speed Overlock Sewing Machine

**Operation Manual
Parts Book**

开头语

为您购买 796 系列缝纫机，我们表示衷心的感谢！

在使用缝纫机之前，请认真阅读此说明书。愿您自始至终爱护并使用敝公司的产品。

另外，为使您的缝纫机高效率的使用，此说明书登载了有关日常中检查与安全的注意事项。

在平时，除了对缝纫机进行检查之外，也请您多加注意自身的安全，做到安全使用。这是我们的心愿。

INTRODUCTION

Thank you very much for purchasing 796 Series machine.

This instruction manual describes daily routine maintenance and safety precautions to keep the machine in the best possible conditions.

Please study this manual very carefully before operating the machine.



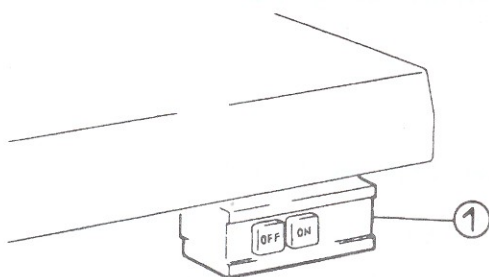
为了安全

对于缝纫机本身及各种装置，我们充分考虑到它的安全性。请遵照基本的操作方法，安全的进行工作

- 拆除为保证安全所设置的装置、零件的情况下使用，是非常危险的，请绝对不要拆除后使用。
- 缝纫机在使用时，请不要在缝纫机台板上放置工具及缝纫时不必要的物品。
- 在对缝纫机进行检修、调节、清扫、穿线、换针等时，为防止发生事故，务必请切断电源。在确定即使踩缝纫机踏板，缝纫机也不动之后，再进行操作。

注意

使用离合式马达的情况下，在关掉电源①后因惯性作用马达仍会继续旋转。这时如不注意踩动缝纫机踏板②时，缝纫机会突然动作，这是很危险的。
请在关掉电源后，仍继续踩动踏板②，直至缝纫机完全停下来为止。



- 在离开缝纫机台时，务必请关掉电源。
- 停电时也请务必关掉电源。
- 为了总是安全地、运转良好的使用缝纫机，日常的检点是不可缺少的。请予以注意。



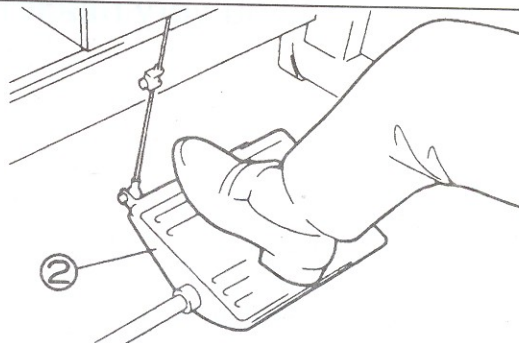
CAUTION

OBSERVE THESE SAFETY PRECAUTIONS
Though takes the utmost care to produce safe sewing machines and devices, operators should follow these basic safety rules.

- To prevent accidents, do not remove safety devices or parts while operating the machine.
- Do not leave tools or other unnecessary objects on the machine table while operating the machine.
- Before maintenance, adjusting, cleaning, threading or replacing the needle, and to prevent accidents, be sure the power is turned off. Check that the machine will not operate when the pedal is pressed.

Note

In case a clutch type motor is used, it will keep on rotating by inertia after turning off power supply. ① If the machine pedal ② is stepped on inadvertently, it is dangerous because the machine will move unexpectedly. keep on stepping on the pedal ② until the machine comes to a stop after turning off power supply.



- Turn the power off before leaving the machine table.
- In the event of a power failure, be sure to turn the machine off.
- Check that the machine is securely grounded.

重要安全事项

此缝纫机在有的国家（设置场所）由于该国的安全规定而被禁止使用。
同时，技术服务也同样被禁止。

1. 使用此缝纫机时，必须遵守包括如下项目的基本安全措施。
2. 使用此缝纫机之前，请阅读本使用说明书在内的所有指示文件。
同时应将此使用说明书妥善保管，以便能够随时查阅。
3. 此缝纫机应与贵国的有关安全规定一起使用。
4. 使用此缝纫机和缝纫机动作中，所有的安全装置应安装到规定的位置。
没有安装规定的安全装置的缝纫机禁止使用。
5. 此缝纫机应由接受过培训的操作人员来操作。
6. 使用缝纫机时，建议戴安全防护眼镜。
7. 发生下列情况时，应立即关掉电源开关，或拔下电源线插头。
 - 7-1 机针、弯针、分离器等穿线和调整挑线机构时。
 - 7-2 更换机针、压脚、针板、弯针、分离器、送布牙、护针器、支架、布导向器等时。
 - 7-3 修理时。
 - 7-4 工作场所无人了或离开工作场所时。
 - 7-5 使用离合马达时，请等待马达完全停止之后再行。
8. 缝纫机以及附属装置使用的机油、润滑脂等液体流入眼睛或沾到皮肤上时，或被误饮时，应立即清洗有关部份并去医院治疗。

9. 禁止用手触摸打开了缝纫机开关通电的零件或装置。
10. 有关缝纫机的修理、改造、调整应由受过专门训练的技术人员或专家进行。
11. 一般的维修保养应由受过训练的人员来进行。
12. 有关缝纫机的电气方面的修理、维修应由有资格的电气技术人员或专家的监督和指导下进行。
13. 修理、保养有关空气、气缸等压缩空气的零件时，应切断空气压缩机供气源后再进行。
如有残留压缩空气时，应放掉压缩空气。
但，受过相当训练的技术人员或专家进行有关调整或确认动作时除外。
14. 缝纫机在使用期间应定期进行清扫。

15. 为了正常安全运转，应安装地线。同时应在不受高频焊接机等强噪音源影响的环境下使用。
16. 电源插头应用具有电气专门知识的人来安装。电源插头必须连接到接地插座上。

17. 缝纫机指定用途以外不能使用。
18. 对缝纫机的改造、变更应符合安全规格，并采取有效的安全措施。
另外，对于有关改造和变更，公司概不负责。

19. 本使用说明书上采用以下 2 个警告符号。



有损伤操作人员、维修人员的危险。



安全上需要特别加以注意的事项。

IMPORTANT SAFETY INSTRUCTIONS

Putting sewing systems into operation is prohibited until it has been ascertained that the sewing systems in which these sewing machines will be built into, have conformed with the safety regulations in your country. Technical service for those sewing systems is also prohibited.

1. Observe the basic safety measures, including, but not limited to the following ones, whenever you use the machine.
2. Read all the instructions, including, but not limited to this instruction Manual before you use the machine. In addition, keep this Instruction Manual so that you may read it at anytime when necessary.
3. Use the machine after it has been ascertained that it conforms with safety rules/standards valid in your country.
4. All safety devices must be in position when the machine is ready for work or in operation. The operation without the specified safety devices is not allowed.
5. This machine shall be operated by appropriately-trained operators.
6. For your personal protection, we recommend that you wear safety glasses.
7. For the following, turn off the power switch or disconnect the power plug of the machine from the receptacle.
 - 7-1 For threading needle(s), looper, spreader etc. and replacing bobbin.
 - 7-2 For replacing part(s) of needle, presser foot, throat plate, leeper, spreader, feed dog, needle guard, folder, cloth guide etc.
 - 7-3 For repair work,
 - 7-4 When leaving the working place of when the working place is unattended.
 - 7-5 When using clutch motors without applying brake, it has to be waited until the motor stopped totally.
8. If you should allow oil, grease, etc. used with the machine and devices to come in contact with your eyes or skin or swallow any of such liquid by mistake, immediately wash the contacted areas and consult a medical doctor.
9. Tampering with the live parts and devices, regardless of whether the machine is powered, is prohibited.
10. Repair, remodeling and adjustment works must only be done by appropriately trained technicians or specially skilled personnel. Only spare parts designated by can be used for repairs.
11. General maintenance and inspection works have to be done by appropriately trained personnel
12. Repair and maintenance works of electrical components shall be conducted by qualified electric technicians or under the audit and guidance of specially skilled personnel. Whenever you find a failure of any of electrical components, immediately stop the machine.
13. Before making repair and maintenance works on the machine equipped with pneumatic parts such as an air cylinder, the air compressor has to be detached from the machine and the compressed air supply has to be cut off. Existing residual air pressure after disconnecting the air compressor from the machine has to be expelled. Exceptions to this are only adjustments and performance checks done by appropriately trained technicians or specially skilled personnel.
14. Periodically clean the machine throughout the period of use.
15. Grounding the machine is always necessary for the normal operation of the machine. The machine has to be operated in an environment that is free from strong noise sources such as high-frequency welder.
16. An appropriate power plug has to be attached to the machine by electric technicians. Power plug has to be connected to a grounded receptacle.
17. The machine is only allowed to be used for the purpose intended. Other used are not allowed.
18. Remodel or modify the machine in accordance with the safety rules/standards while taking all the effective safety measures. assumes no responsibility for damage caused by remodeling or modification of the machine.
19. Warning hints are marked with the two shown symbols.



Danger of injury to operator or service staff



Items requiring special attention

运转缝纫机前的注意事项

 危险	1. 为了防止发生触电事故，请不要在打开电源的状态下，打开电气箱盖以及触摸电气箱内的零件。
 注意	1. 为了防止人身事故的发生，请不要在卸下皮带防护罩、手指防护器等安全装置的状态下运转缝纫机。 2. 为了防止被卷入机器的人身事故，缝纫机运转中请不要将手指、头发、衣服靠近皮带轮、V形皮带、马达、也不要东西放到机器上面。 3. 为了防止人身事故的发生，打开电源时以及缝纫机运转中，请不要把手指放到机针附近和切刀附近。 3. 为了防止人身事故的发生，缝纫机运转中请不要把手指放到挑线杆外罩内。 5. 缝纫机操作中，弯针高速地摆动。为了防止手受到伤害，运转中请绝对不要把手靠近弯针。 6. 为了防止人身事故的发生，放倒缝纫机或返回原来位置时，要注意不要夹住手。 6. 为了防止突然的启动造成人身事故，放倒缝纫机时，或卸皮带罩和V形皮带时，请一定关掉电源。 8. 使用伺服马达时，缝纫机停止马达无声音。为了防止意外的启动造成人身事故，请注意不要忘记关电源 9. 为了防止触电事故，卸下电源地线的状态，请不要运转缝纫机。 10. 为了防止触电和损坏电气零件，拔电源的插头时，请先关掉机器电源开关。

运转缝纫机前的注意事项

 注意	为了防止机械的错误动作或损伤，请确认如下项目。 ● 最初使用缝纫机之前，请把机器打扫干净。 ● 清除运送中积存的灰尘，并加油。 ● 请确认电压设定是否正确。 ● 请确认电源插头是否正确连接。 ● 电压规格不同时，请绝对不要使用。 ● 确认缝纫机的转动方向，请注意不要让缝纫反向转动。
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FOR SAFE OPERATION

	1. To avoid electrical shock hazards, neither open the cover of the electrical box for the motor nor touch the components mounted inside the electrical box.
	1. To avoid personal injury, never operate the machine with any of the belt cover, finger guard or safety devices removed. 2. To prevent possible personal injuries caused by being caught in the machine, keep your fingers, head and clothes away from the handwheel, V belt and the motor while the machine is operation. In addition, place nothing around them. 3. To avoid personal injury, never put your hand under the needle when you turn "ON" the power switch or operate the machine. 4. To avoid personal injury, never put your fingers into the thread take-up cover while the machine is in operation. 5. The hook rotates at a high speed while the machine is in operation. To prevent possible injury to hands, be sure to keep your hands away from the vicinity of the hook during operation. In addition, be sure to turn OFF the power to the machine when replacing the bobbin. 6. To avoid possible personal injuries, be careful not to allow your fingers in he machine when tiling/raising the machine head. 7. To avoid possible accidents because of abrupt start of the machine, turn off the power to the machine when tilting the machine head or removing the belt cover and the V belt. 8. If your machine is equipped with a servo-motor, the motor does not produce noise while the machine is at rest. To avoid possible accidents due to abrupt start of the machine, be sure to turn OFF the power to the machine. 9. To avoid electrical shock hazards, never operate the sewing machine with the ground wire for the power supply removed. 10. To prevent possible accidents because of electric shock or damaged electrical component(s), turn OFF the power switch in prior to the connection/disconnection of the power plug

BEFORE OPERATION



CAUTION:

To avoid malfunction and damage of the machine, confirm the following.

- Before you put the machine into operation for the first time the set-up, clean it thoroughly.
- Remove all dust gathering during transportation and oil it well.
- Confirm that the power plug has been properly connected to the power supply.
- Never use the machine in the state where the voltage type is different from the designated one.
- The direction of rotation of the sewing machine is counterclockwise as observed from the handwheel side. Be careful not rotate it in reverse direction.

COTENTS

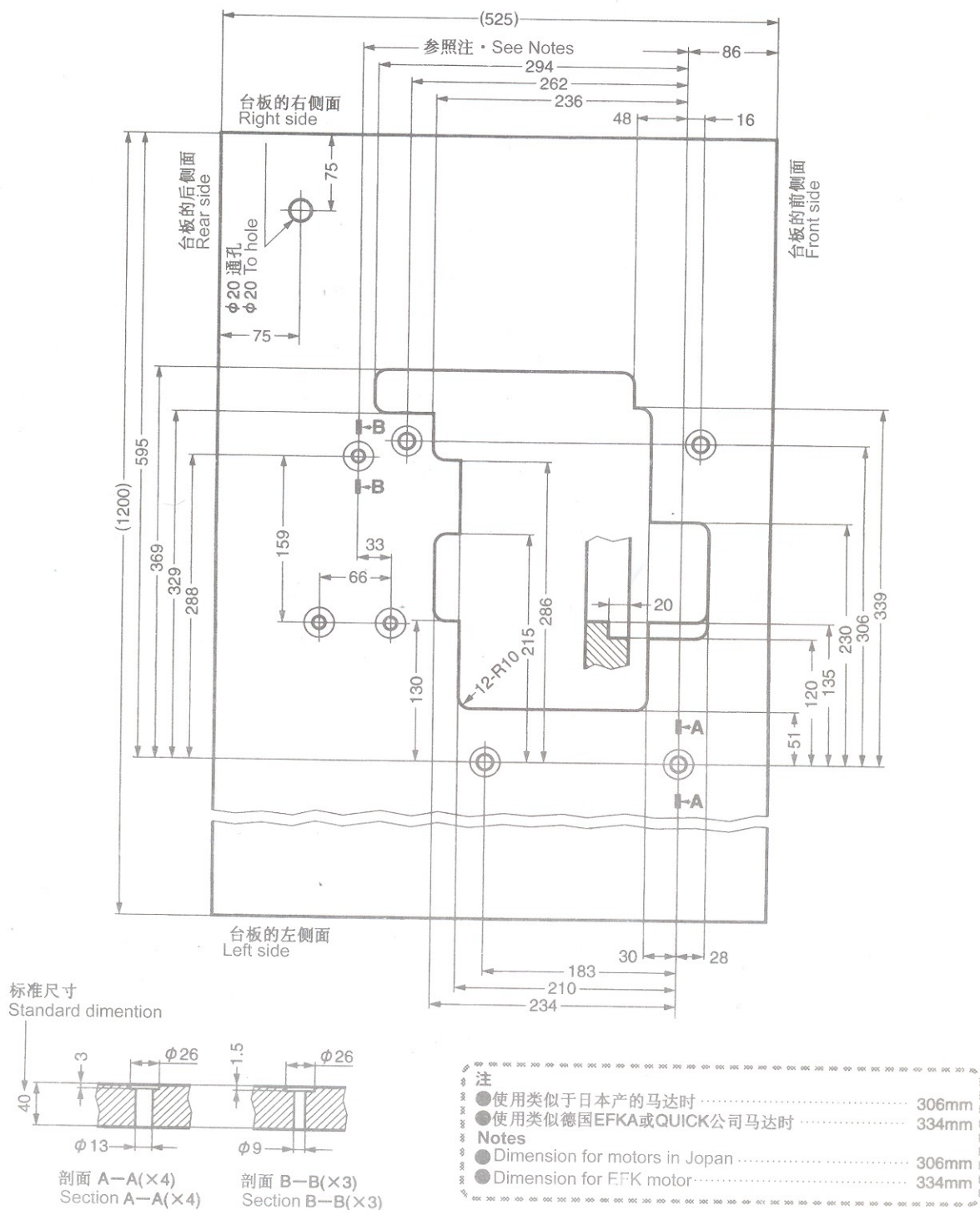
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在使用之前
BEFORE OPERATING

台板加工图 Schematic diagram of the machine table

请参照下图进行台板的加工。

Cut the table referring to the diagram.

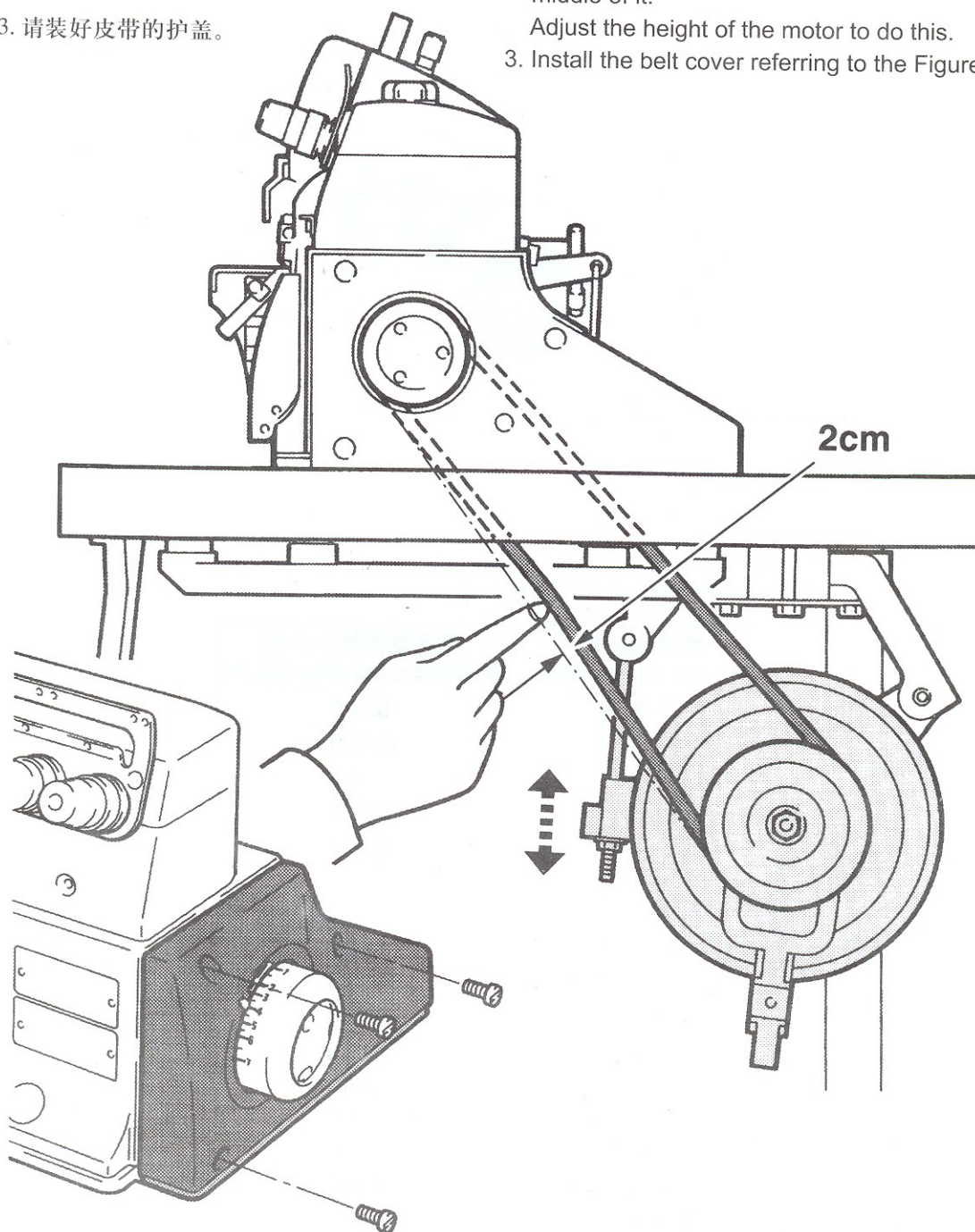


在使用之前
BEFORE OPERATING

缝纫机的安装方法 Installing the machine head

1. 将缝纫机装于台板之上，给缝纫机侧皮带轮和马达侧皮带轮装上 V 形皮带。
2. 将马达高低调整到用手按压皮带中间，约有 2cm 左右的松弛量为好。
3. 请装好皮带的护盖。

1. Mount the machine head on the machine rest board.
2. Adjust the tension of the belt so that it can be about 2cm bent inward when you press the middle of it.
Adjust the height of the motor to do this.
3. Install the belt cover referring to the Figure.

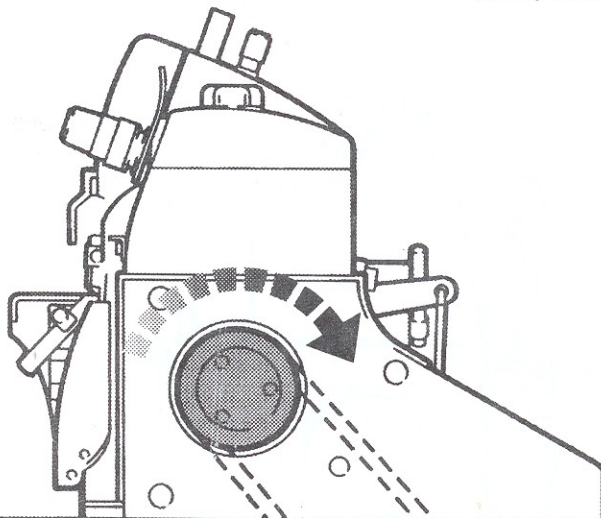


在使用之前
BEFORE OPERATING

缝纫机的旋转方向及转数 The machine speed and turning direction

缝纫机的旋转方向，从皮带轮侧看是向右转的。

The machine pulley rotates clockwise as seen from the machine pulley side.



参照下表选用与所使用的缝纫机对应的转数

Check your machine type and run it at appropriate speed as listed in the table below.

缝纫机机型 Modelo de máquina	最高旋转数 (r.p.m) Velocidad máxima (r.p.m)
796-5-36	6,500
796-5-38	6,500
796-5-48	5,500
796-5-48P2	5,000
796-5-70	6,500
796-5-86	5,500
796-5-355	6,000
796-3-01	7,000
796-4-13	6,500
796-3-16S2	6,500
796-3-17	7,000
796-4-23B	6,000
796-3-54A	5,000
796-3-55A	5,000
796-3-180	7,000
796-3-181	6,500

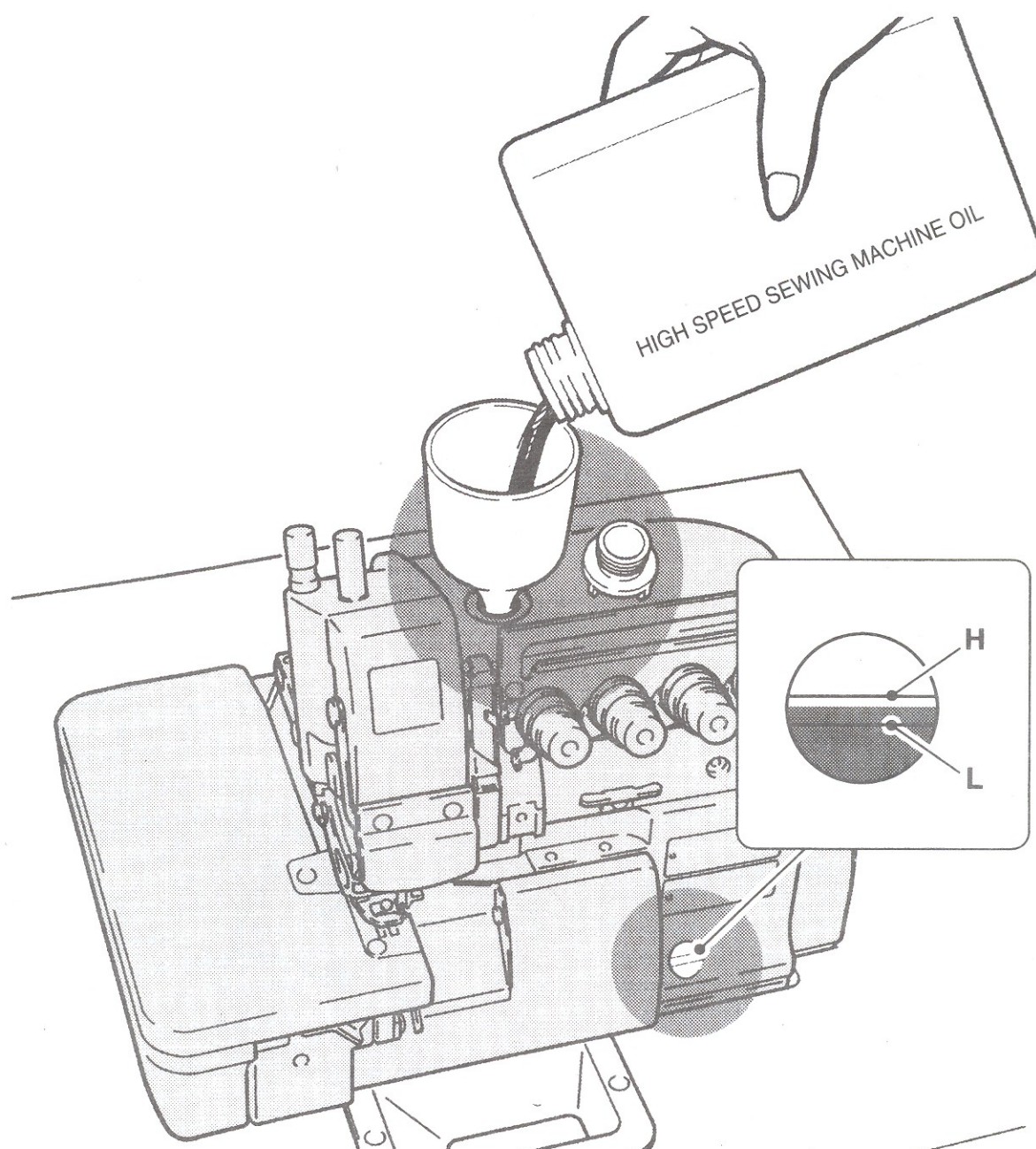
在使用之前
BEFORE OPERATING

供油
Lubrication

加油量是使油面处于H线与L线之间为好。
当油面低于L线时，就要及时补充机油。
机油请使用公司指定的 [HIGH SPEED
SEWING MACHINE OIL] (ISO 粘度与 VG22
相同)。

After filling the oil pan, the oil surface should
lie between (H) and (L) lines.
Add oil, when the oil surface reaches or goes
below (L).

Note: Use recommended
[HIGH SPEED SEWING MACHINE OIL].
(ISO VG22)



在使用之前
BEFORE OPERATING

手动供油
Manual lubrication

手动给油是在缝纫机最初开始使用时。
或相当一段时间没使用了时，请供给
2~3 滴油。机油请使用公司指定的
[HIGH SPEED SEWING MACHINE
OIL] (ISO 粘度 VG22 相同)。

Apply 2 or 3 drops of oil by hand when the
machine is used for the first time or has been
left unused for some time.

Note: Use recommended
[HIGH SPEED SEWING MACHINE OIL].
(ISO VG22)



注意 WARNING:

油料添加剂会形成油料劣化或缝纫机的故障的原因，所以请勿使用。

Do not use additive of oil, as it maybe make oil attaint or fault of sewing machine.



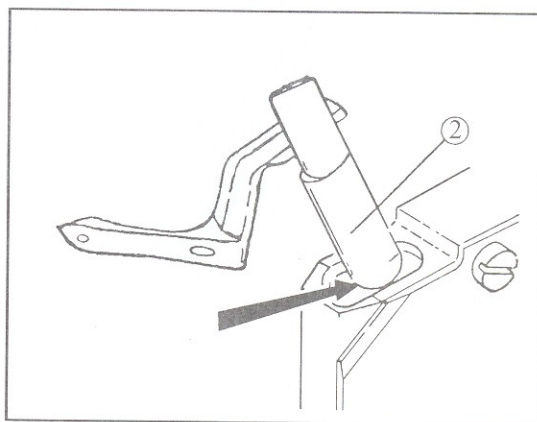
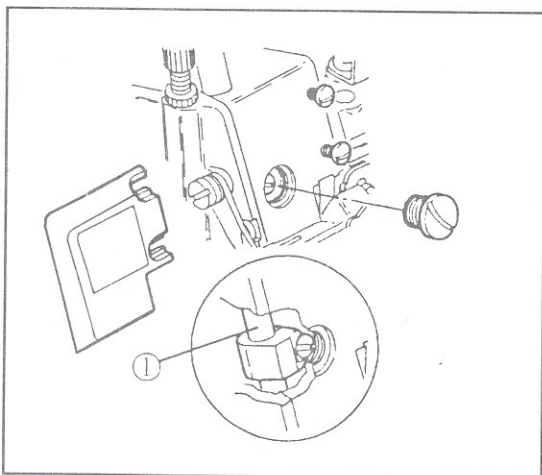
注意 WARNING:

若油料的滴注过量，则可能引起油料飞溅而损缝料

If the amount of oil is too much, the sewing product may
be stained with oil.

请在针杆①和上弯滑杆②的部位，注 2-3 滴润滑油。

Apply 2 or 3 drops of lubricating oil on the needle
bar ① and the upper slide bar ②.

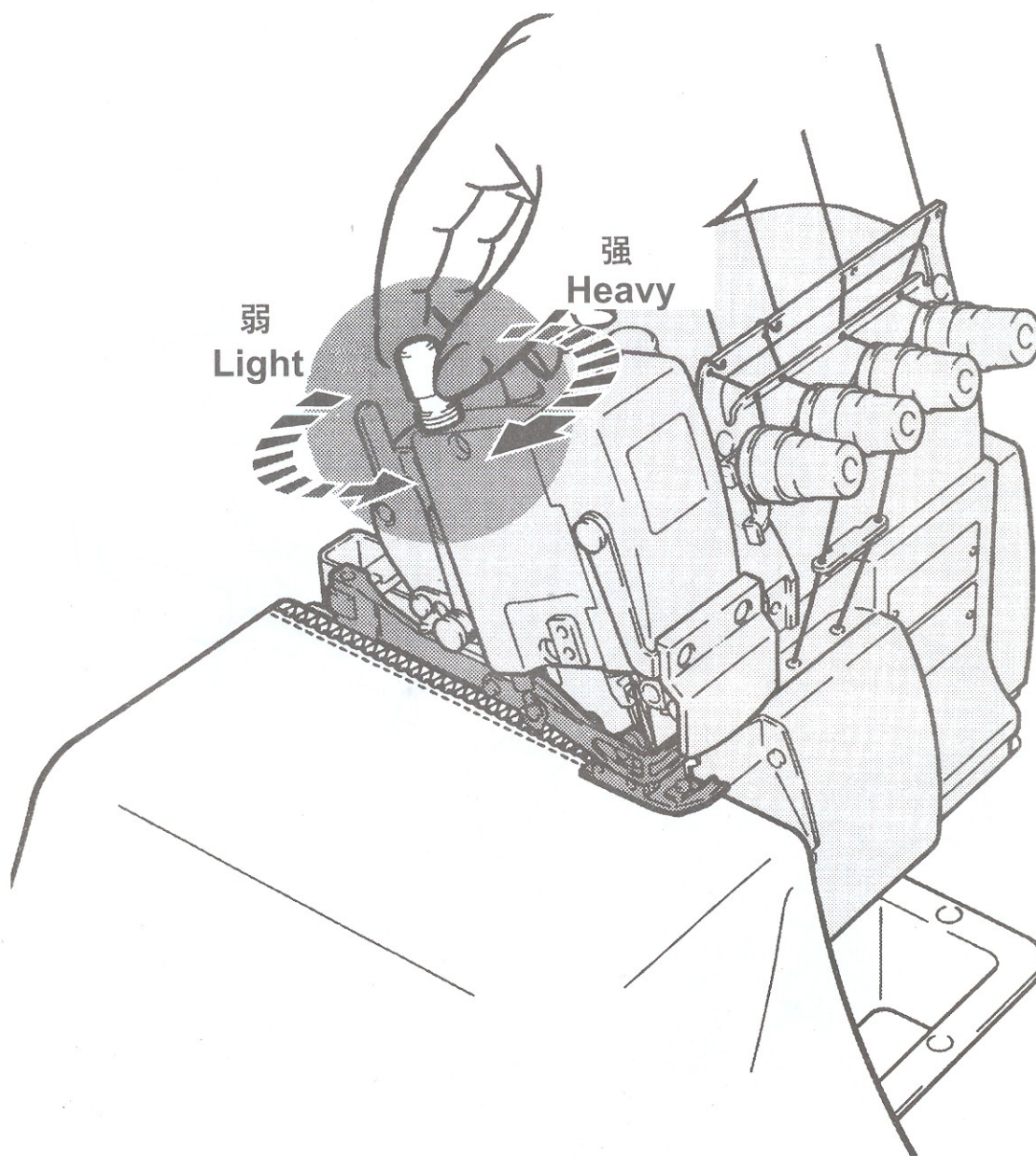


试缝
TEST SEWING

压脚压力的调节 Adjusting the presser foot pressure

压脚压力的调节可旋转螺帽进行调节。在送布状态良好并能取得均匀针脚的范围內，尽可能使用较弱的压力为好。

Turn adjusting screw to adjust the presser foot pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.



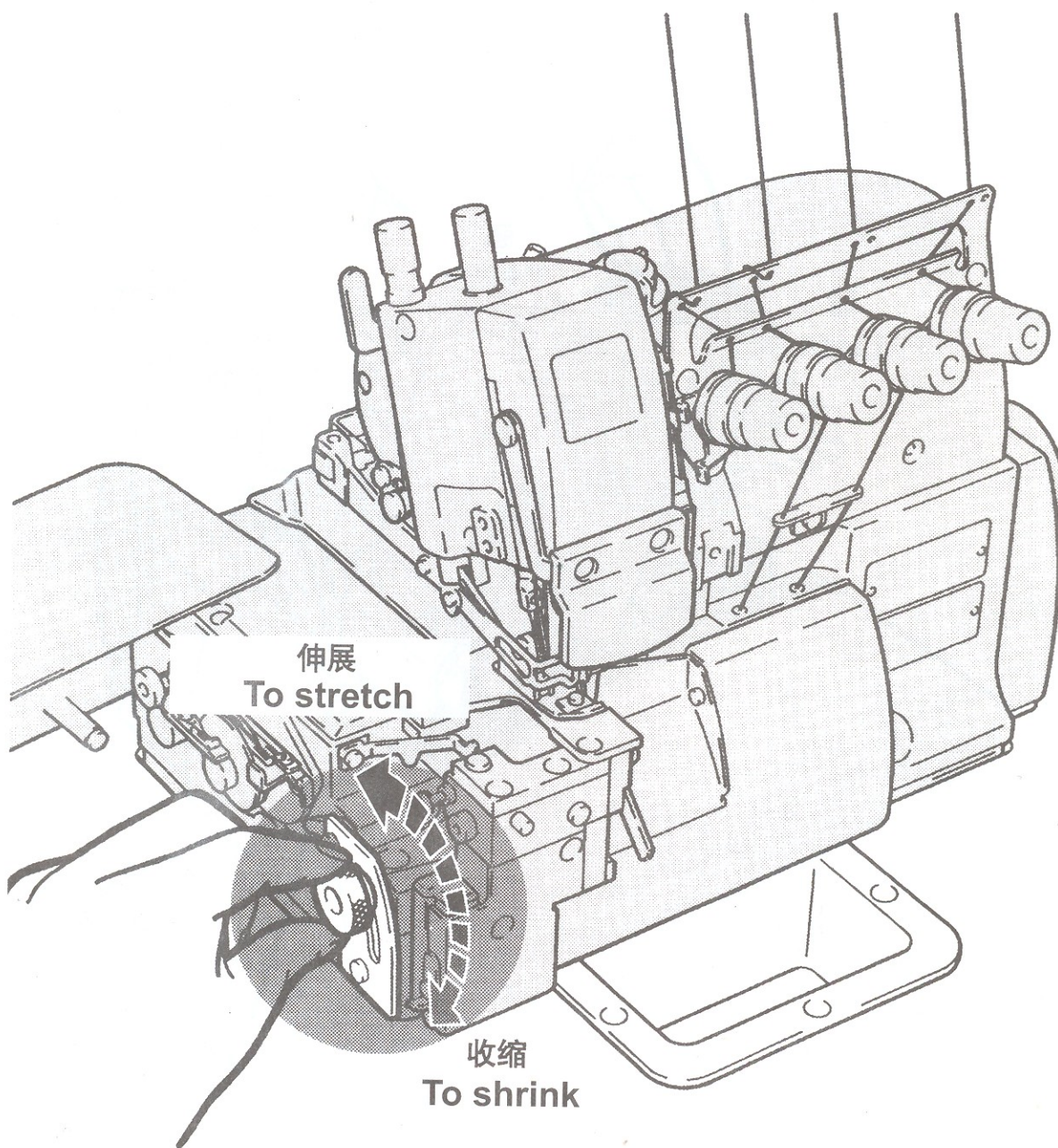
试缝
TEST SEWING

差动比的调节 Adjusting the diff. feed ratio

差动比的调节是松开螺母后，上下移动来进行调节。调节完后，将螺母拧紧。

Loosen the nut and move the lever up and down to obtain the correct differential feed ratio.

Tighten the nut after positioning the lever as desired.



试缝
TEST SEWING

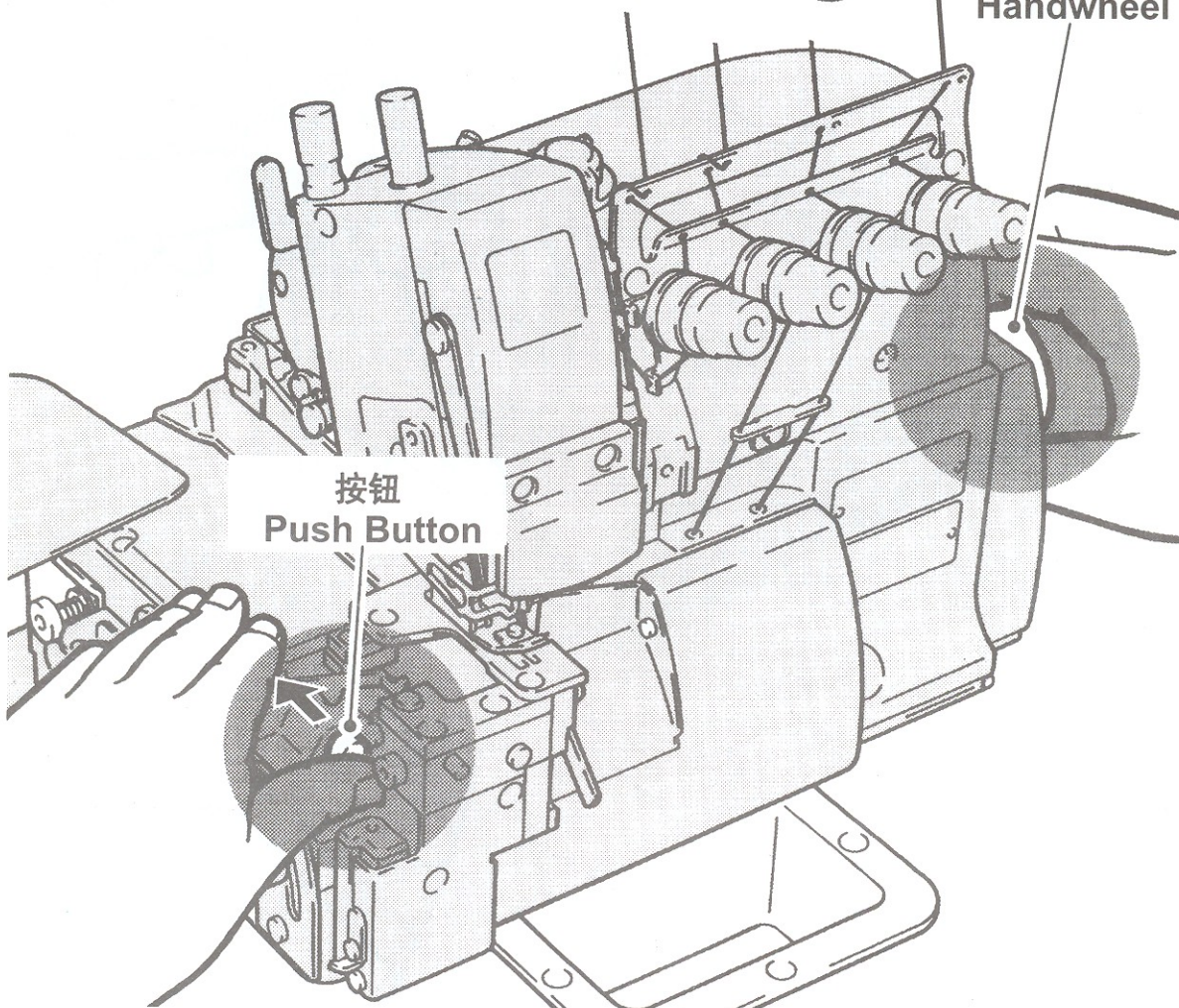
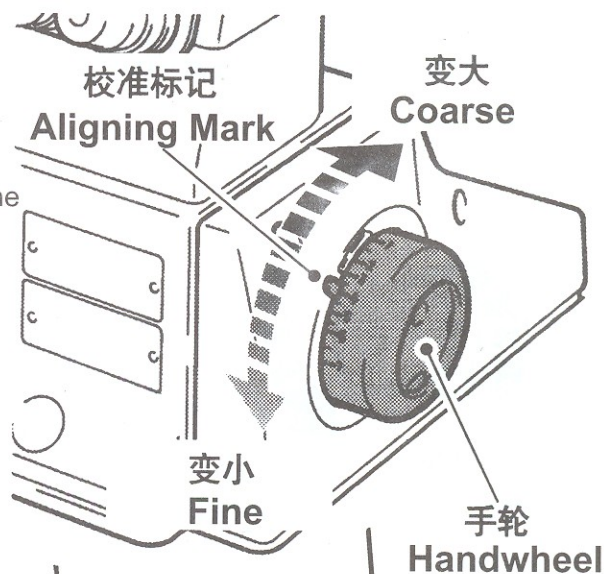
针脚长度的调节 Adjusting the stitch length

1. 摁住按钮，旋转手轮，按钮会陷进更深处。
2. 这时边摁住按钮，边转动手轮，使校准标记号对准所希望的数值。

- ① While pressing the push button, turn the handwheel to seek the position at which the push button goes further into the depth.
- ② Then, keeping the push button pressed, turn the handwheel and set the desired scale to the aligning mark.

注：针脚长度的调节务必请在调节差动比之后进行。

Note: Stitch length adjustment must only be made after the differential feed ratio has been changed.

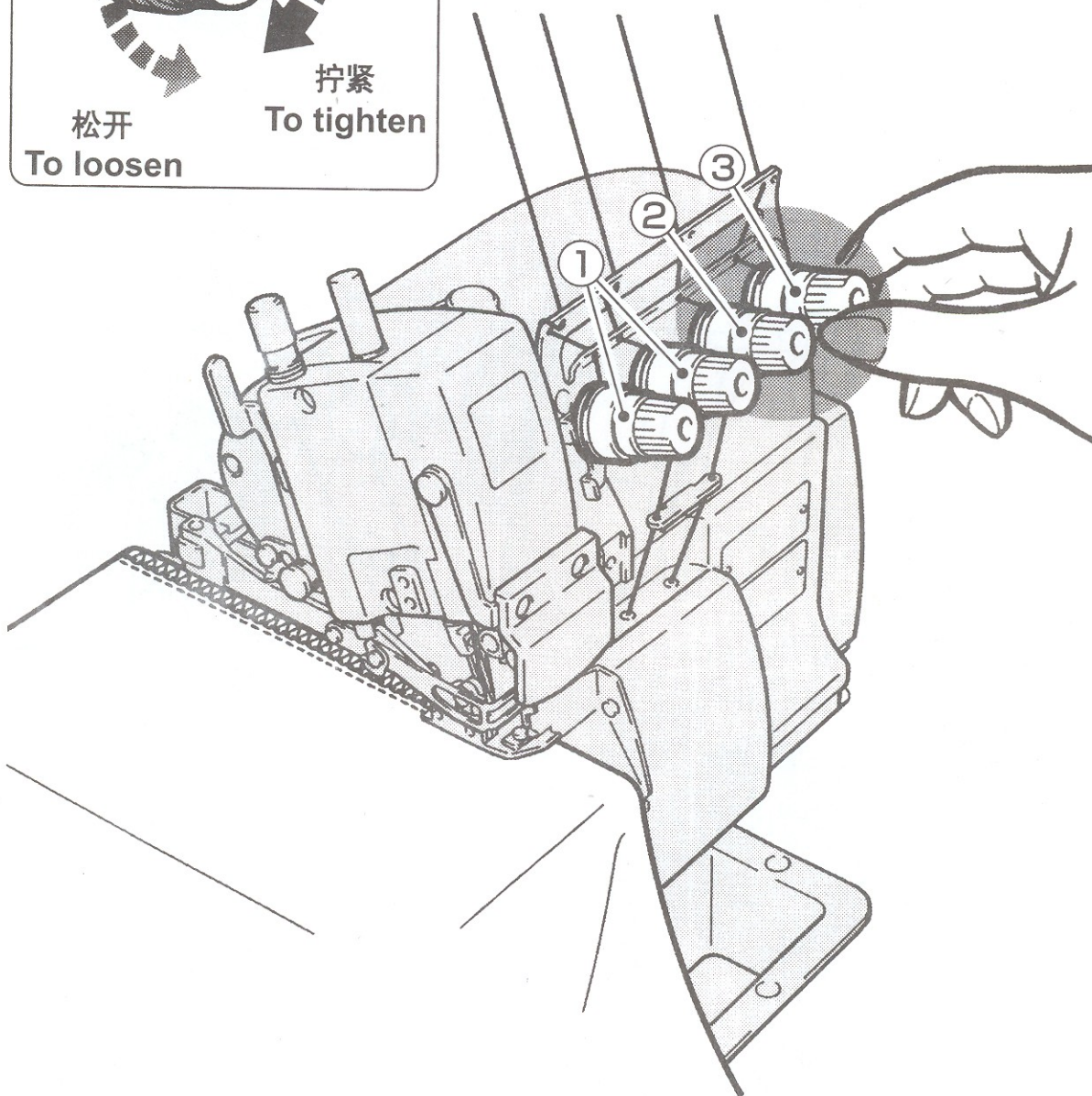
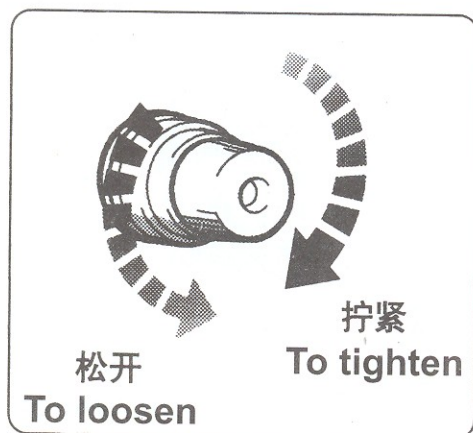


试缝
TEST SEWING

线状态的调节 Adjusting the thread tension

线张力状态的调节，请用针线调节螺帽
①、上弯针线调节螺帽②、弯针线调节螺帽③
来进行调节。

Make tension adjustments with the needle
thread knob ①, the upper looper knob ②,
and the lower looper knob ③.

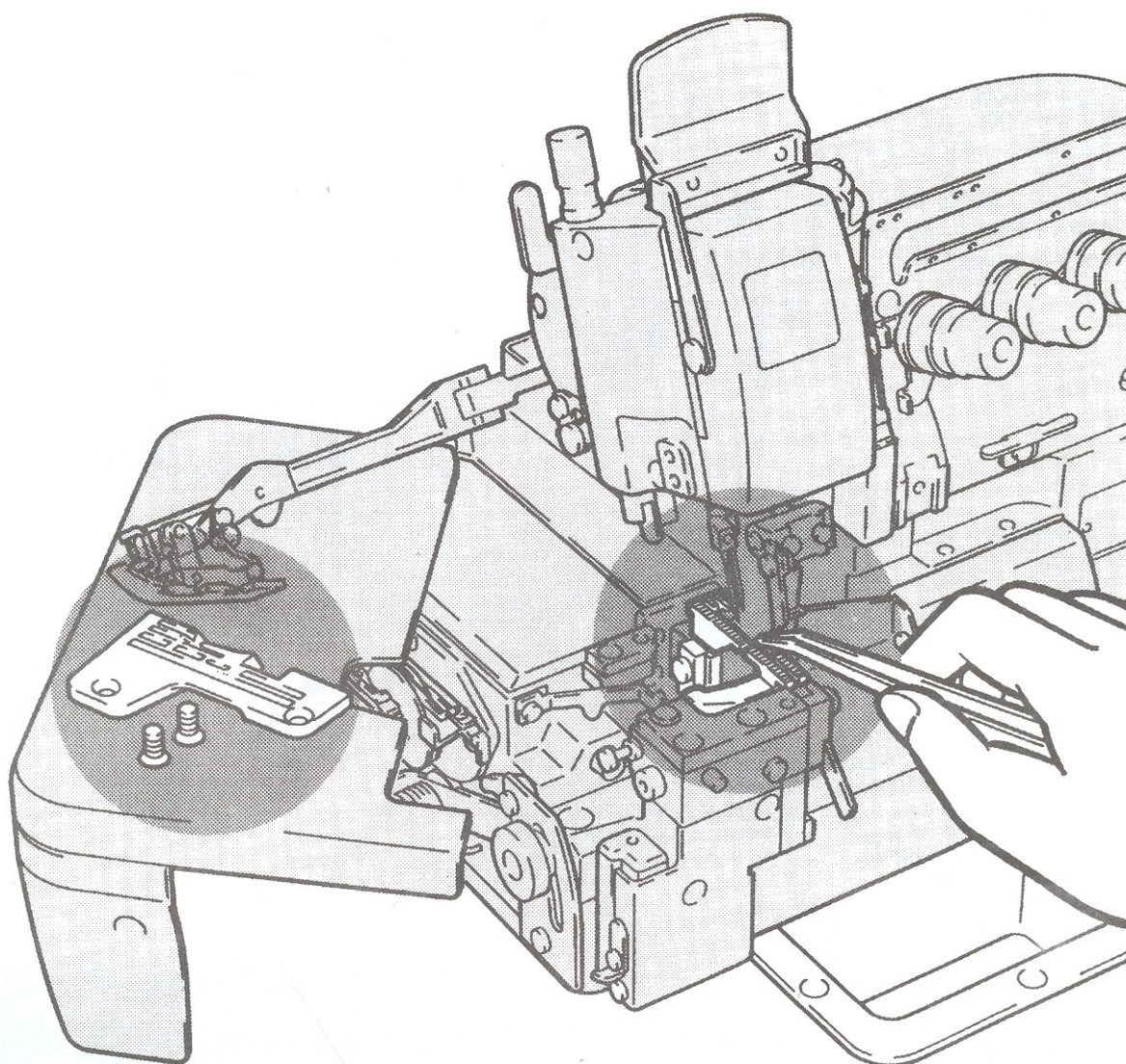


使用中的保养
MAINTENANCE
DURING USE

缝纫机的清扫 Cleaning the machine

缝纫机的清扫，以针板槽及送布牙周围为主。

Mainly the slots of the needle plate and the feed rows should be cleaned.



使用中的保养
MAINTENANCE
DURING USE

换针

Replacing the needle

准确辨认针的前后，请将针凹向着后方，即背向操作者进行安装。

针要牢固的插到孔的最深处。

- Check the needle carefully to see that the scarf is turned to the rear of the machine.
- Insert the needle to the proper depth, and fasten securely.

标准使用的缝纫针，请参照卷末附有的“机针标准”。

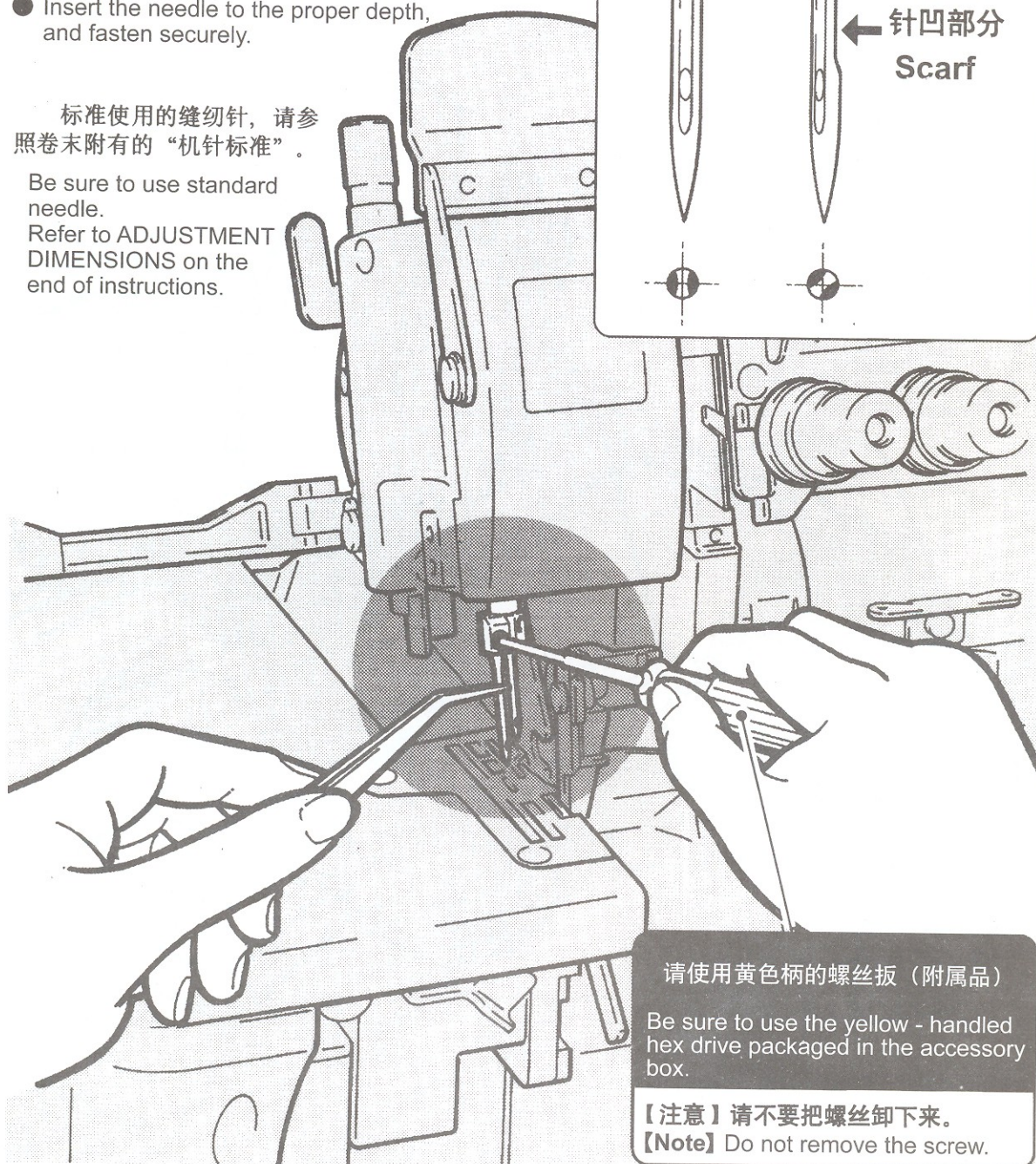
Be sure to use standard needle.
Refer to ADJUSTMENT DIMENSIONS on the end of instructions.

OK!

NO!



← 针凹部分
Scarf



请使用黄色柄的螺丝扳（附属品）

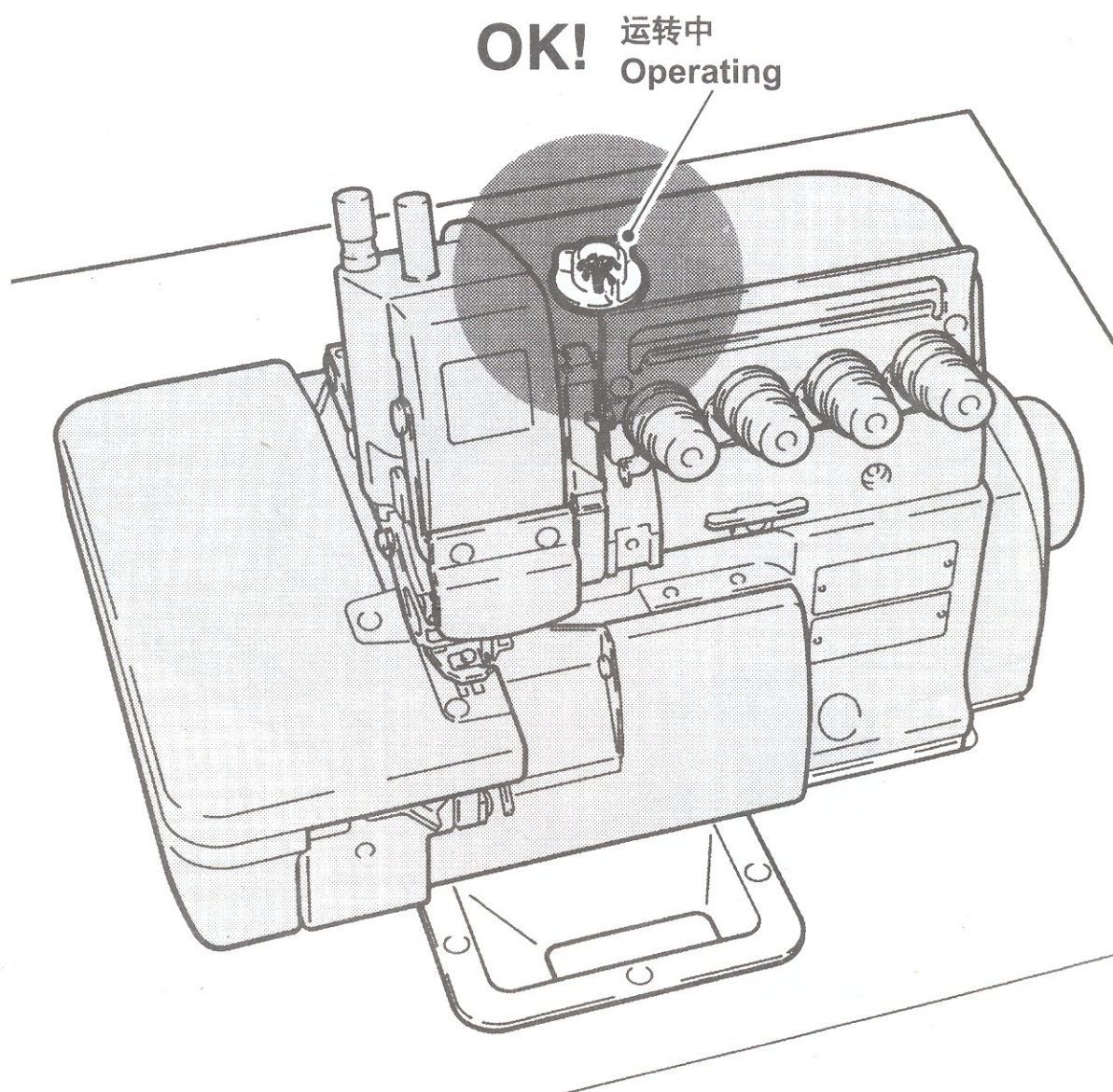
Be sure to use the yellow - handled hex drive packaged in the accessory box.

【注意】请不要把螺丝卸下来。

【Note】Do not remove the screw.

使用中的保养
MAINTENANCE
DURING USE

检查机油的循环 Checking the oil circulation



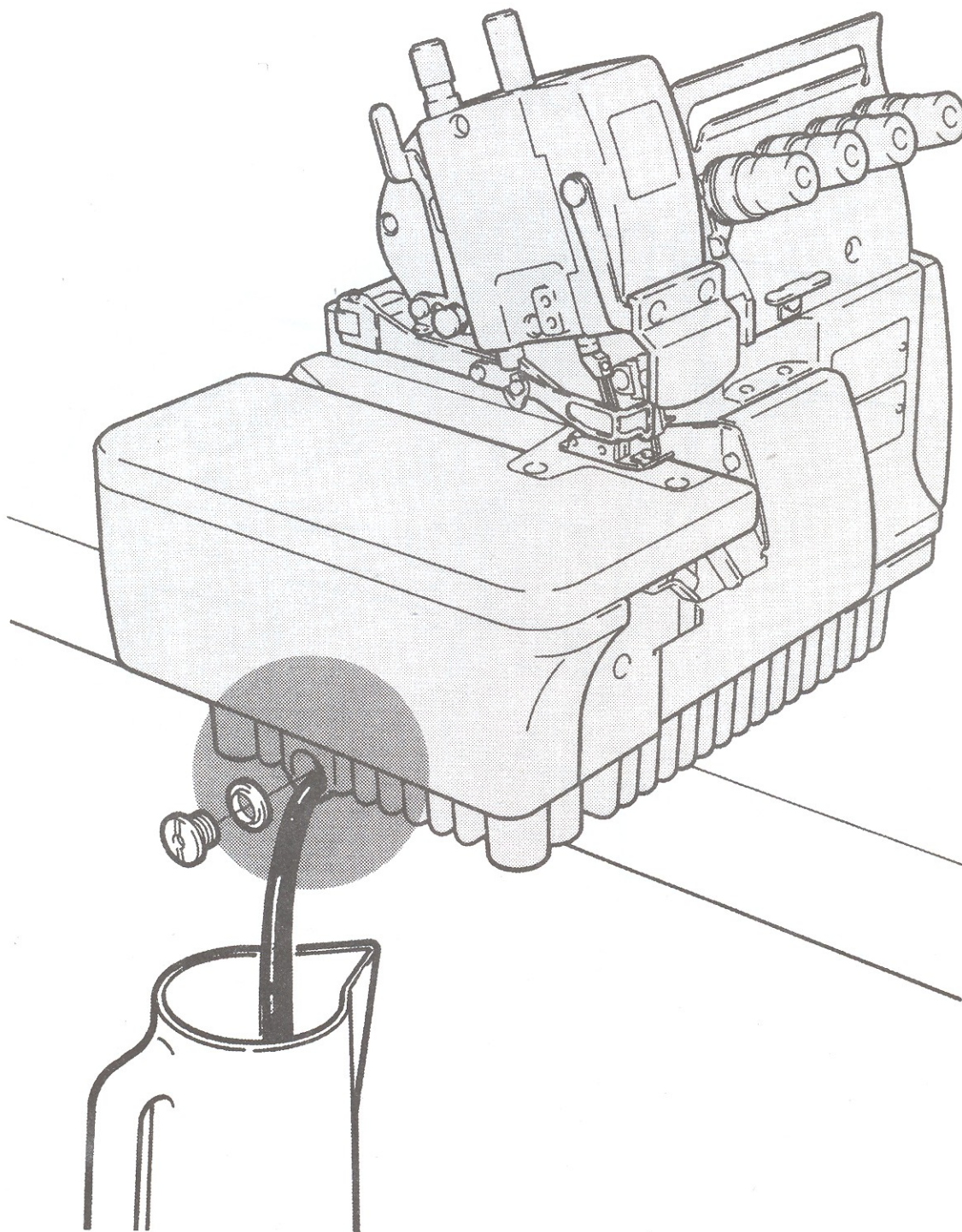
使用中的保养
MAINTENANCE
DURING USE

换机油 Replacing the oil

机油的更换，请在使用开始1个月后更换一次。然后，每6个月更换一次。

供油请参见第4页。

Replacing the oil one month after the first use and every six months thereafter. (See p 4.)



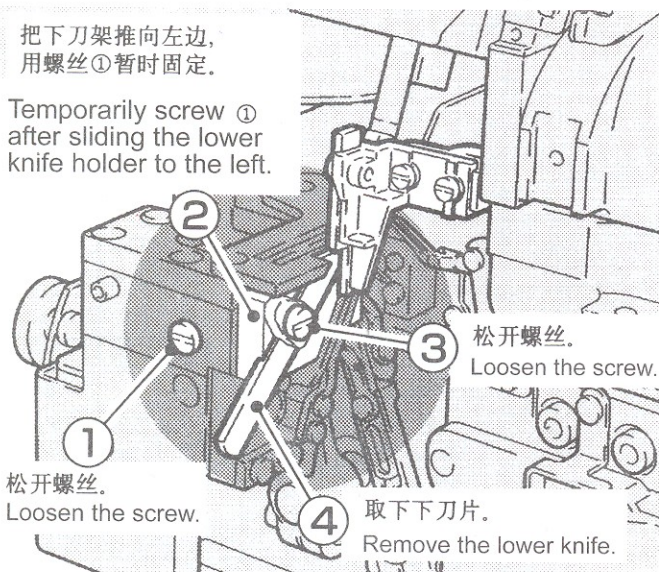
下刀片的更换 Replacing the lower knife

卸下下刀片

To remove the lower knife

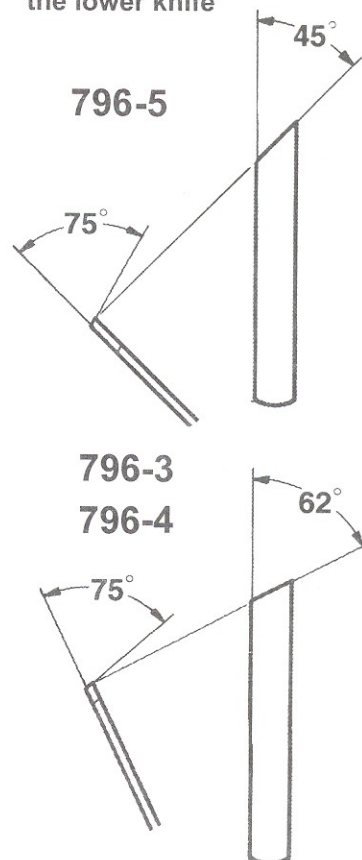
把下刀架推向左边，
用螺丝①暂时固定。

Temporarily screw ①
after sliding the lower
knife holder to the left.



下刀片正确的研磨角度

Correct angles to resharpen the lower knife



安装下刀片

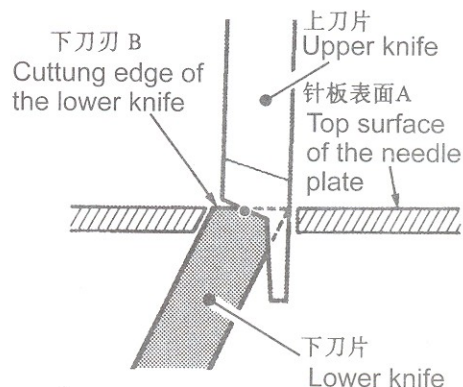
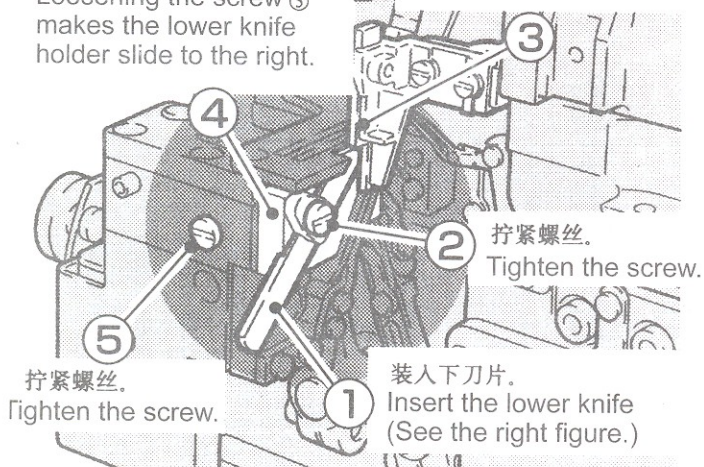
To replace the lower knife

转动手轮将上刀移动对准如
右图所示位置。

Turn the handwheel as the
drawing on the right figure.

松开螺丝③，下刀架则
向右移动。

Loosening the screw ③
makes the lower knife
holder slide to the right.



使针板表面A与下刀刃B处于相同水平位置。

Level of [A] = Level of [B]

装好下刀片后进行剪线，确认剪切状况。

Check cutting action of knife

796-5 调整标准参数表 Adjustment dimentionts

(mm)

								
796-5-36	10.6	3.9	5.1	0.9~1.1	5.5	1.5		
796-5-38	10.6	3.9	5.1	0.9~1.1	5.5	1.5		
796-5-48	10.1	3.9	5.1	0.9~1.1	5.5	1.5		
796-5-48P2	10.1	3.9	5.1	0.9~1.1	5.0	1.5		
796-5-70	10.6	3.9	5.1	0.9~1.1	5.5	1.5		
796-5-86	12.0	3.6	5.1	0.9~1.1	5.5	1.5		
796-6-355	12.0	3.6	5.8	0.9~1.1	5.5	1.5		

796-3,4 调整标准参数表 Adjustment dimentionts

							
796-3-01	10.1	4.2	5.1	0.9~1.1	5.5		
796-4-13	10.4	4.2	5.8	0.9~1.1	5.5		
796-3-16S2	10.1	4.2	5.1	0.9~1.1	5.5		
796-3-17	10.1	4.2	5.1	0.9~1.1	5.5		
796-4-23B	11.6	4.2	5.8	0.9~1.1	7.0		
796-3-54A	10.1	4.2	5.1	0.9~1.1	6.0		
796-3-55A	10.4	4.2	5.8	0.9~1.1	5.5		
796-3-180	10.1	4.2	5.1	0.9~1.1	5.5		
796-3-181	10.4	4.2	5.8	0.9~1.1	5.5		

796-5 机针标准

Standard needle

	Organ DC×27	
796-5-36	11	
796-5-38	14	
796-5-48	14	
796-5-48P2	14	
796-5-70	14	
796-5-86	21	
796-5-355	11	

796-3,4 机针标准

Standard needle

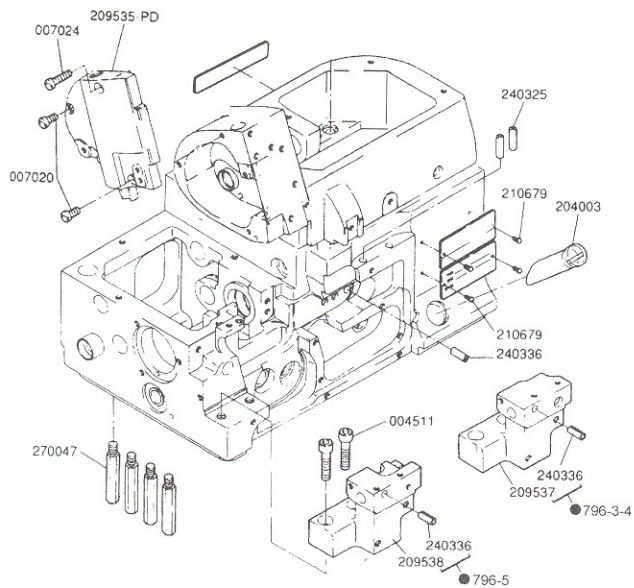
	Organ DC×27	
796-3-01	9	
796-4-13	9	
796-3-16S2	11	
796-3-17	9	
796-4-23B	14	
796-3-54A	14	
796-3-55A	9	
796-3-180	9	
796-3-181	9	

796 针号对照表

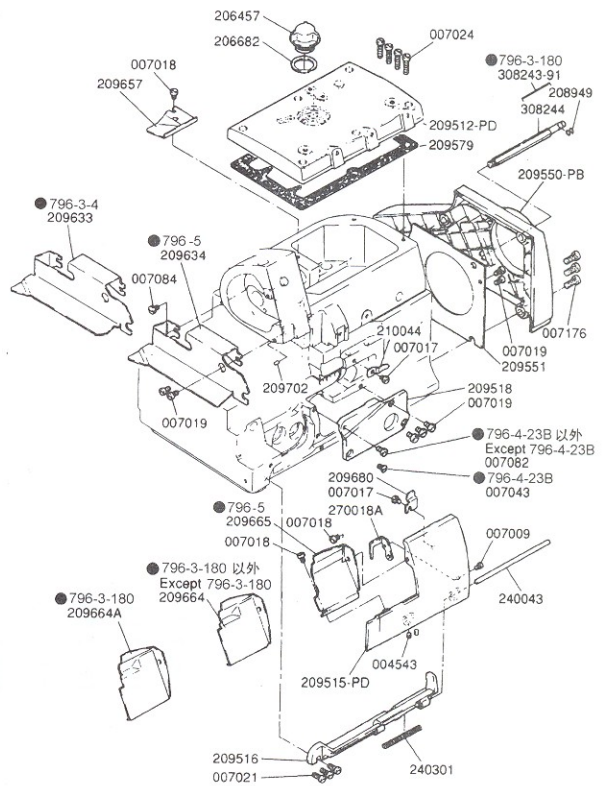
Comparison table for needle sizes

日本针号(Organ) Japanese size (Organ)	#	9	11	14	16	18	21
德国针号(Schmetz) Metric size(Schmetz)	Nm	65	75	90	100	110	130

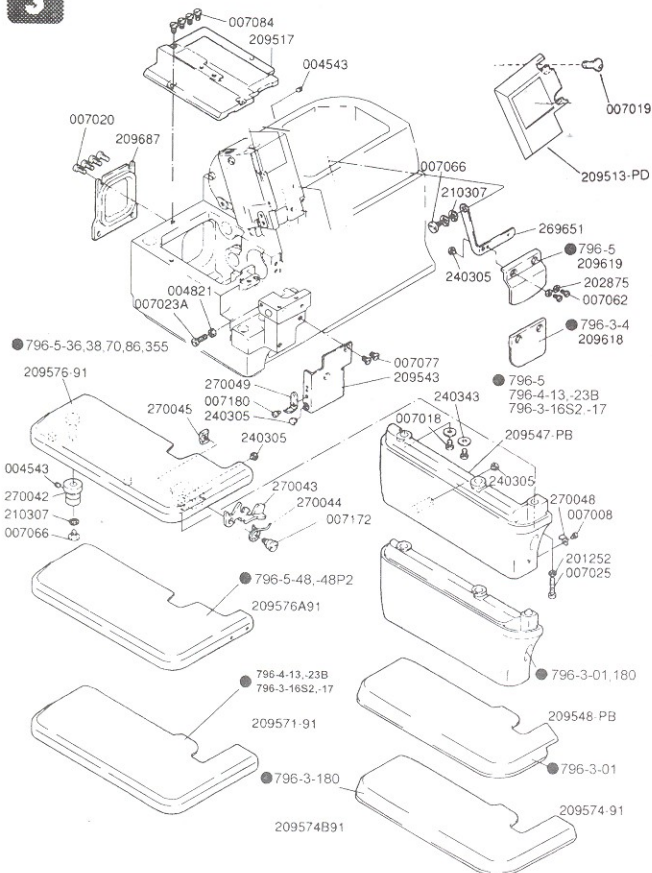
1



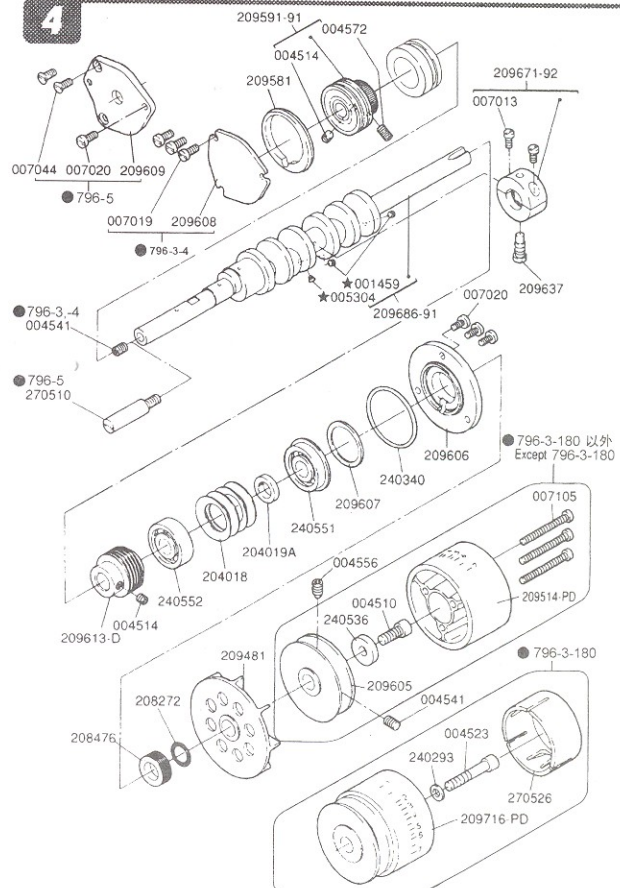
2



3



4



G 参照标准度量表
Refer to the gauge parts list.



G 参照标准度量表
Refer to the gauge parts list



G 参照标准度量表
Refer to the gauge parts list.



G 参照标准量表
Refer to the gauge parts list



Exploded view diagram of a mechanical assembly, showing various components and their assembly relationships. The diagram includes the following labeled parts:

- 004533
- 209555-92
- 271001
- 272502
- 240436
- 007038
- 272503
- 272504-91
- 202522
- 240484
- 200020
- 007058
- 204140A
- 204185
- 272533A
- 209649
- 272534
- 007161
- 004538
- 209594
- 210130
- 004535
- 210129
- 004514
- 210717
- 209592-91
- 272501
- 200020
- 240484
- 240517
- 209639
- 209556-91
- 007011
- 004533
- 209570-92
- 209650
- 204143A
- 007021
- 211301
- 252069A
- 007059

● 796-4-23B 以外
Except 788-4-23B
209564-92
● 796-4-23B
209564A92

004533

004805

240062

● 796-4-23B 以外
Except 796-4-23B
209677
● 796-4-23B
209731

● 796-4-23B 以外
Except 796-4-23B
★ 005231

204114

204111A

204115

210147

★ 005489

210148

● 796-4-23B

★ 005231

204115

204122

204114

204124

204439A

007041

240310

209584

205061

208173

209673

004543

209672

205857

204123A

204810

★ 005492

★ 001175-2

007019

007009

209595

209519

208109

★ 001175-3
● 796-5-48, 48P2 以外
Except 796-5-48, 48P2
★ 001189
● 796-5-48, 48P2
● 796-3-4

★ 主送布牙组件
Main feed dog assembly

★ 差动牙
Diff. feed dog

● 796-4-23B
204830 **G** 上角刀 Angled upper knife
007168 204156 211376 007016
204155

209598

● 796-5
209675
● 796-3.4
209674

007013

★ 005088 **G** 上刀 Upper knife
● 796-4-23B 以外
Except 796-4-23B

209554-92 004533 271001
208235
004538
209545-92 007023A

● 788-5
208402

★ 002193
210184 **G** 下刀 Lower knife
007019

209542

204158

● 796-5
209667

● 796-4-23B 以外
Except 796-4-23B
209666
● 796-4-23B
209666A

007021

● 796-3.4
208851

● 796-3.4
007020

Exploded view diagram of a mechanical assembly, likely a foot pedal or similar device. The diagram shows various components and their assembly relationships, indicated by dashed lines.

Parts labeled with numbers:

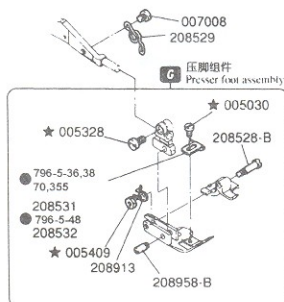
- 274006
- 007060
- 209452
- 209458
- 274003-92
- 004534
- 007020
- 007175
- 209676
- 004805
- 004594
- 209597
- 004543
- 274005
- 274004
- 208549
- 209596
- 209638
- 209678
- 007008
- 007009
- 202451
- 796-5
- 209472
- 796-3,4
- 209471
- 274016A
- 274017
- 007171
- 209652
- 007130
- 205584
- 274013
- 209603-91

Legend:

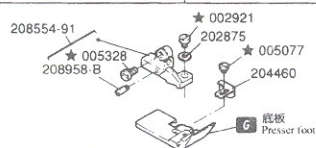
- 压脚组件 (Presser foot assembly)

13

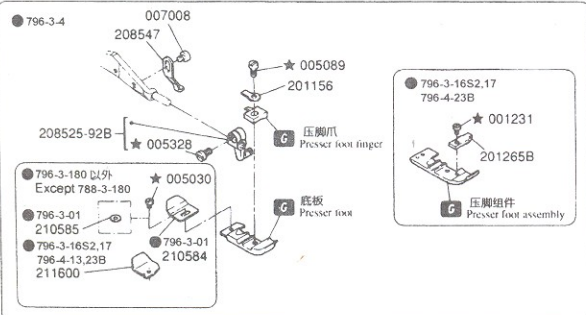
● 796-5-36,38,48,70,355



796-5-48P2

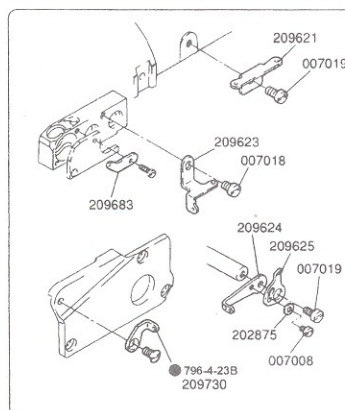
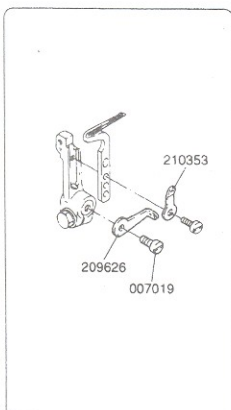
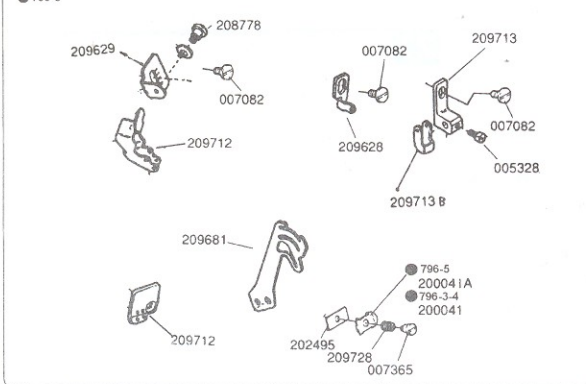


796-3-4

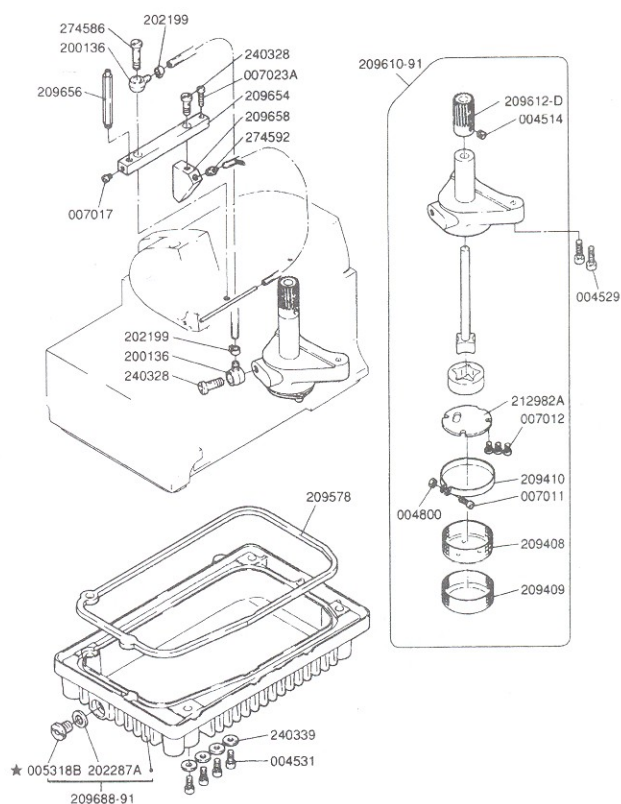


15

796-5

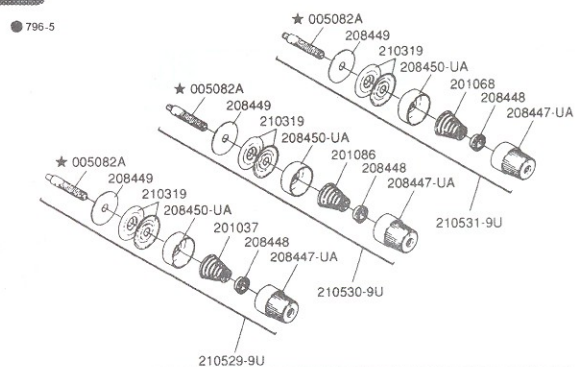


14

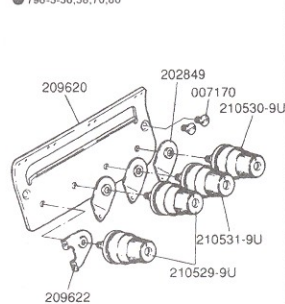


16

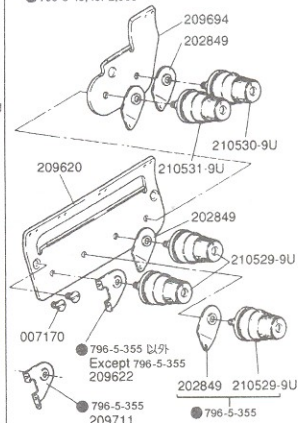
796-5



● 796-5-36,38,70,86

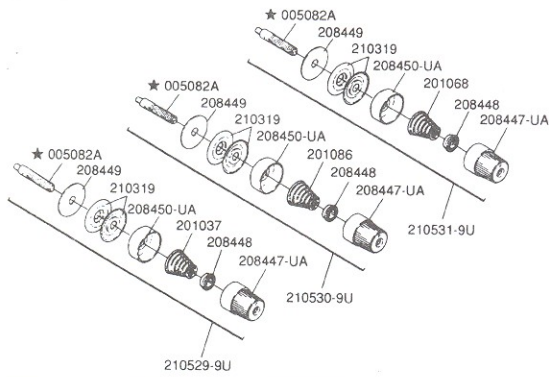


796-5-48,48P2,355

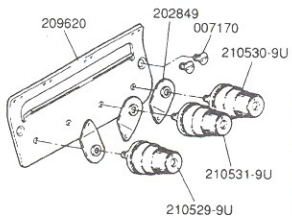


17

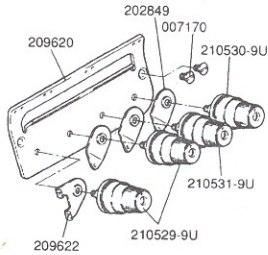
● 796-3,-4



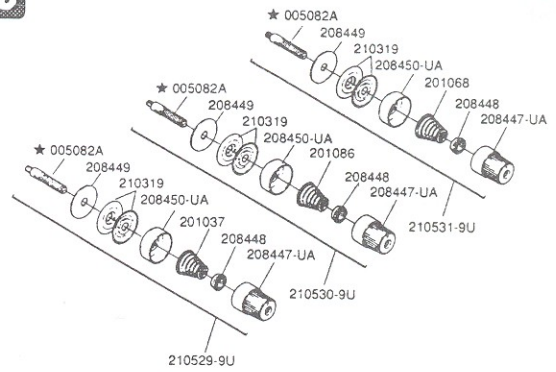
● 796-3-01,-16S2,-17,-180



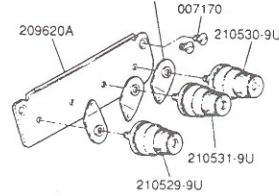
● 796-4-13,-23B



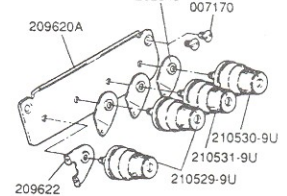
18



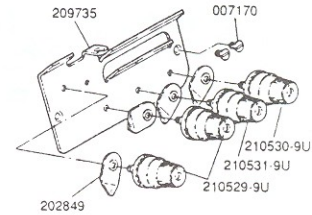
● 796-3-54A



● 796-4-55A



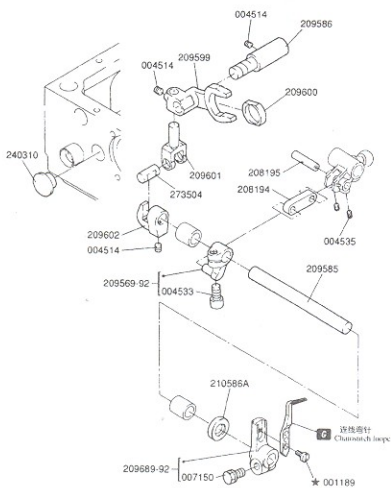
● 796-4-181



19

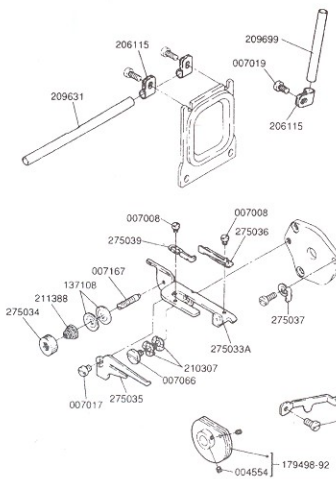
● 796-5

G 参见标准度量表
Refer to the gauge parts list.

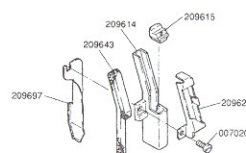


20

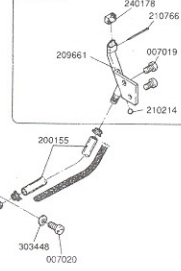
● 796-5



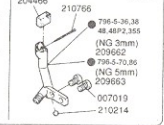
21



● 796-3-4

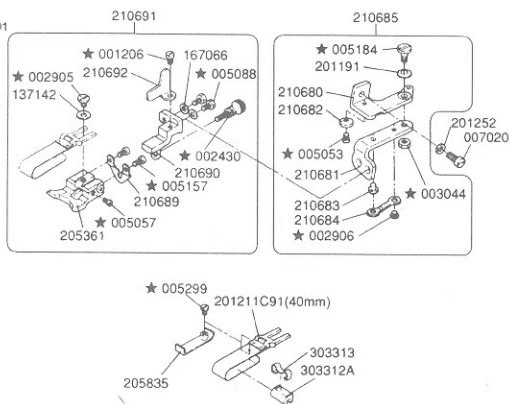


● 796-5

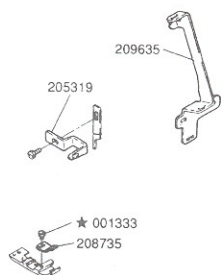


22

● 796-3-01

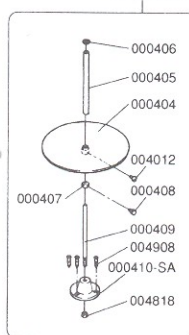


● 796-4-13



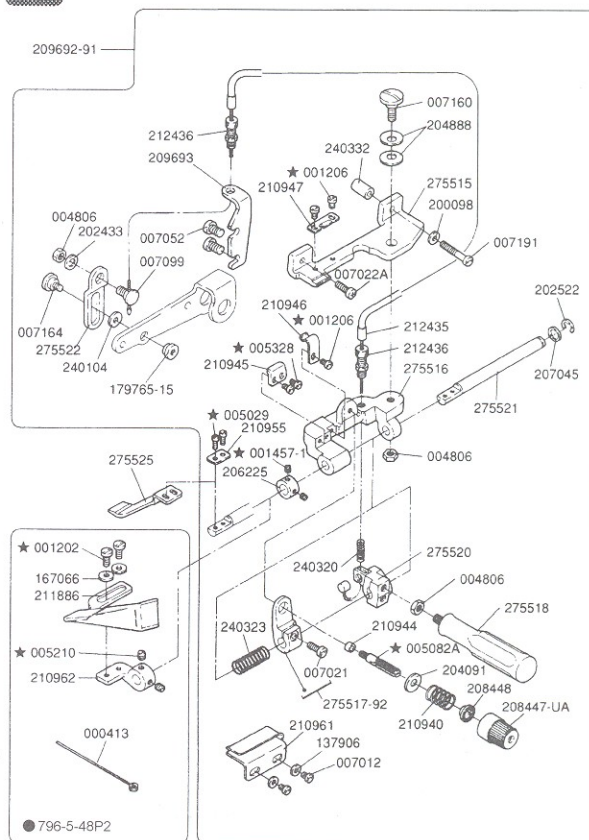
● 796-5-48P2

000403-9S



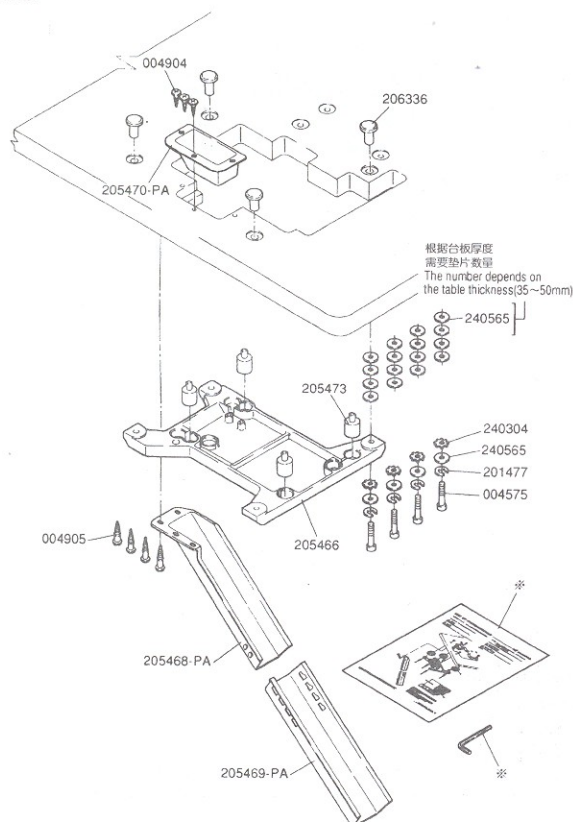
23

● 796-5-48, 48P2

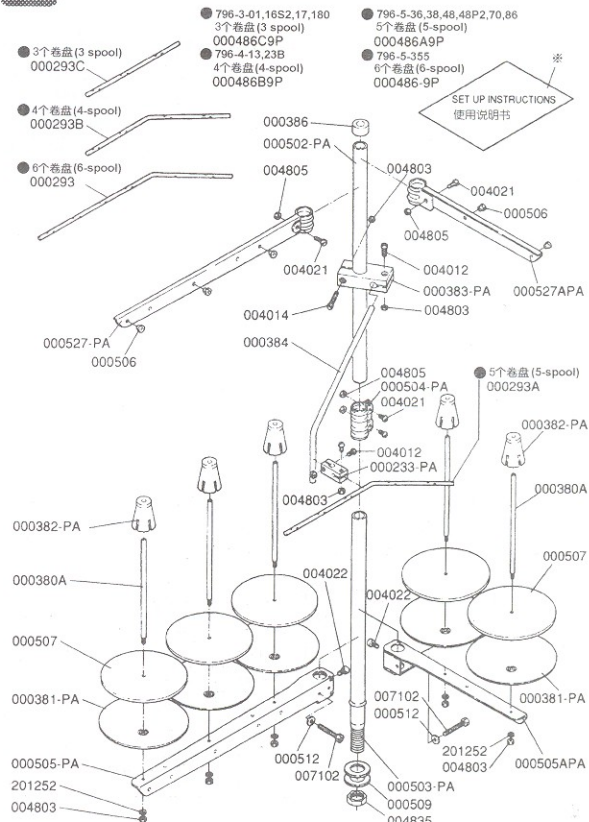


● 796-5-48P2

24



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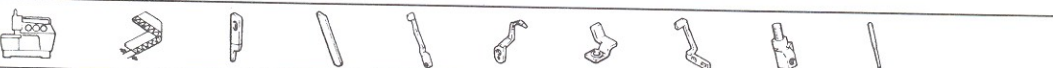


796-5 标准度量零件表

796-5 GAUGE PARTS LIST



型号	间距	针板	针板爪	主送布牙组件	主送布牙	辅送布牙	差动送布牙	压脚组件	上弯针	下弯针	连线弯针
MACHINE TYPE /SPEC	GAUGE NG SW	NEEDLE PLATE	NEEDLE FINGER	MAIN FEED DOG ASS.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASS.	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER
796-5-36	3 4	204367	(210505)	208065	(204395)	(204425)	208218	208501	204062 #2	204072	209685
796-5-38	3 4	204367	(210505)	208066	(204396)	(208060)	208219	208501	204702 #4	204072	209685
796-5-48	3 4	204940	(210505)	208074	(204931)	(208061)	204420	208508	204702 #4	204072	209685
796-5-70	5 5	204360A	(210506)	208063	(204248B)	(208059)	208215	208502	204702 #4	204072	209685
796-5-86	5 6	204529	(210509)	208064	(204394)	(208059)	208217	208955	204703 #6	204072	209685-C
796-6-355	3×2 4	208648	(209158)	208066	(204396)	(208060)	208219	208649	204963 #8	204072	209685
796-5-48P2	3 4	204940	(210505)	208074	(204931)	(208061)	204420	204502A	204702 #4	204072	209685



型号	间距	上刀	下刀	可移动护针架	全连线护针架	针夹	机针		
MACHINE TYPE /SPEC	GAUGE NG SW	UPPER KNIFE	LOWER KNIFE	OVERLOCK NEEDLE GUARD 前 后	CHAINSTITCH NEEDLE 前 后	NEEDLE HOLDER	NEEDLE		
				FRONT REAR	FRONT REAR				
796-5-36	3 4	201121A	204161	209668	209009	204536	209669	208909B92	DC×27 #11
796-5-38	3 4	201121A	204161	209668	209009	204536	209669	208909B92	DC×27 #14
796-5-48	3 4	201121A	204161	209668	209009	204536	209669	208909B92	DC×27 #14
796-5-70	5 5	201121A	204161	209668	209009	204042	209669A	208910B92	DC×27 #14
796-5-86	5 6	201121A	204161	209668	209009	204042	209669A	208910B92	DC×27 #21
796-6-355	3×2 4	201121A	204161	209668	209009	204536	209669	208965B92	DC×27 #11
796-5-48P2	3 4	201121A	204161	209668	209009	204536	209669	208909B92	DC×27 #14

796-3,-4 标准度量零件表

796-3,-4 GAUGE PARTS LIST



型号	间距	针板	针板爪	主送布牙组件	主送布牙	辅送布牙	差动送布牙	压脚组件	压脚爪	上弯针	下弯针
MACHINE TYPE /SPEC	GAUGE NG SW	NEEDLE PLATE	NEEDLE FINGER	MAIN FEED DOG ASS.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASS.	PRESSER FOOT FINGER	UPPER LOOPER	LOWER LOOPER
796-3-01	— 4	205773	—	208090-BF	(204729ABF)	(204674)	204730-BF	201152E	201155C #34	204062 #2	204072
796-4-13	2 4	202554E	(202791A)	208078-BF	(204675ABF)	(204674)	204676-BF	208730	208732 #32	204949 #11	204072
796-3-16S2	— 1.5	205465	—	208911	(204729A)	(208912)	204730	201230C	205525 #57	204062 #2	204072
796-3-17	— 4	202546E	—	208078-BF	(204675ABF)	(204674)	204676-BF	201230C	210371 #2	204062 #2	204072
796-4-23B	2.5 4.5	209508-45	—	209509-25F	(209416-25F)	(204674)	209417A25F	201230C	208050A #61	204990 #12	204991
796-3-54A	— 4	205321	—	208083	(204692A)	(204677)	204693	202182	210371 #2	204702 #4	204072
796-4-55A	2 4	202983	—	208083-BF	(204692ABF)	(204677)	204693BF	212182	201310A #55	204949 #11	204072
796-3-180	— 4	202618A	—	208090A16F	(204729B16F)	(204674)	204730A 16F	21473B	301433	204062 #2	204072
796-4-181	2 4	209732	—	209740-16F	(209741-16F)	(204677)	209742-16F	205253	209734 #66	209733 #14	204072



型号	间距	上刀	下刀	护针架	针夹	机针			
MACHINE TYPE /SPEC	GAUGE NG SW	UPPER KNIFE	LOWER KNIFE	NEEDLE GUARD 前 后	NEEDLE HOLDER	NEEDLE			
				FRONT REAR					
796-3-01	— 4	201121A	202295	204659	209009	209670-92	DC×27 #9		
796-4-13	2 4	201121A	202295	204659	209009	208905A92	DC×27 #9		
796-3-16S2	— 1.5	201121A	202295	204659	209009	209670-92	DC×27 #11		
796-3-17	— 4	201121A	202295	204659	209009	209670-92	DC×27 #9		
796-4-23B	2.5 4.5	204835	202295	204659	209009	208906A92	DC×27 #14		
796-3-54A	— 4	201121A	202295	204659	209009	208905A92	DC×27 #14		
796-4-55A	2 4	201121A	202295	204659	209009	209670-92	DC×27 #9		
796-3-180	— 4	201121A	202295	204659	209009	209670-92	DC×27 #9		
796-4-181	2 4	201121A	202295	204659	209009	208905A92	DC×27 #9		

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