

FT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

DEVICE

FT7002

FT7002-1

FT7003

FT7010

FT7011

FT7013

FT7039

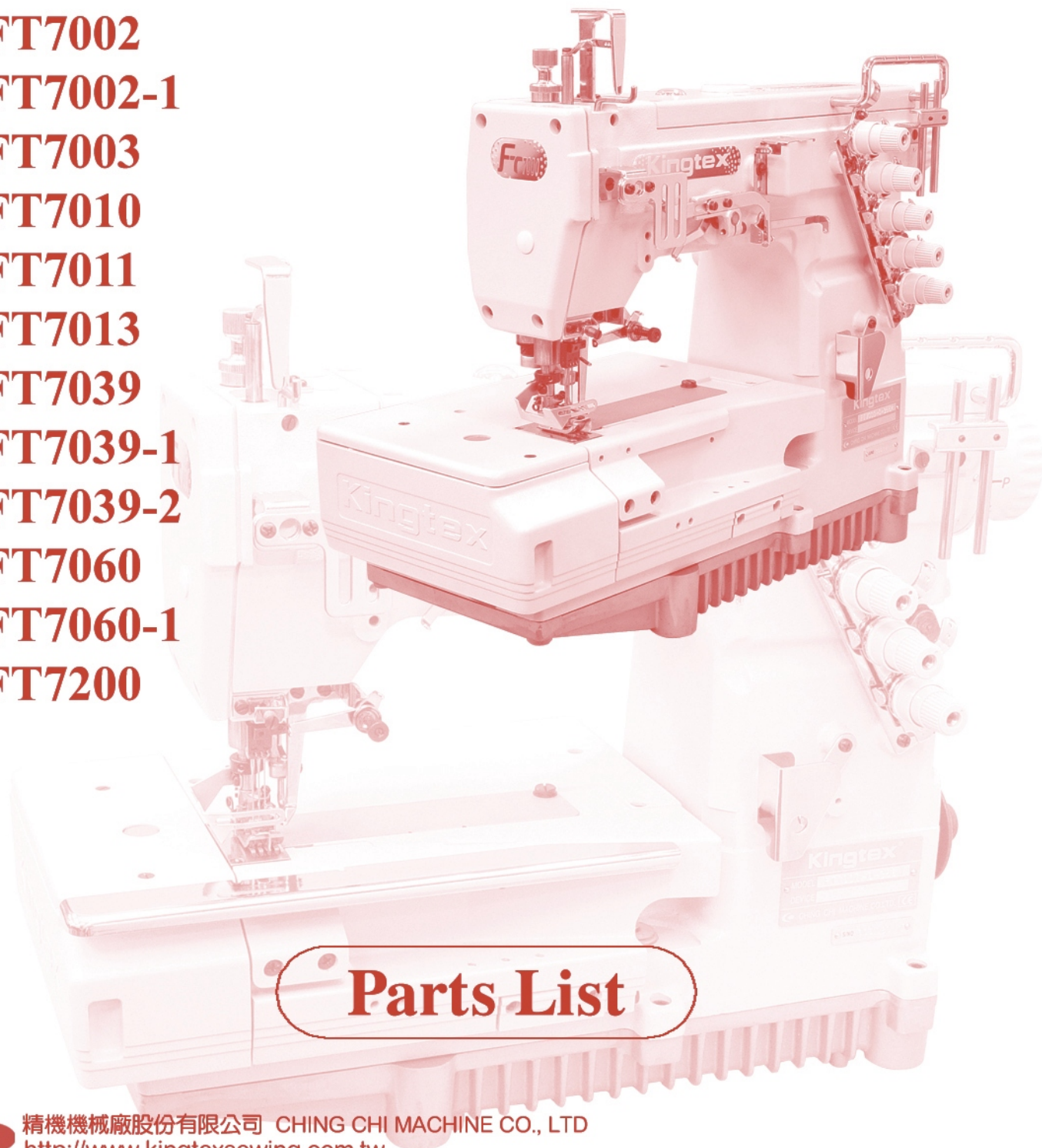
FT7039-1

FT7039-2

FT7060

FT7060-1

FT7200

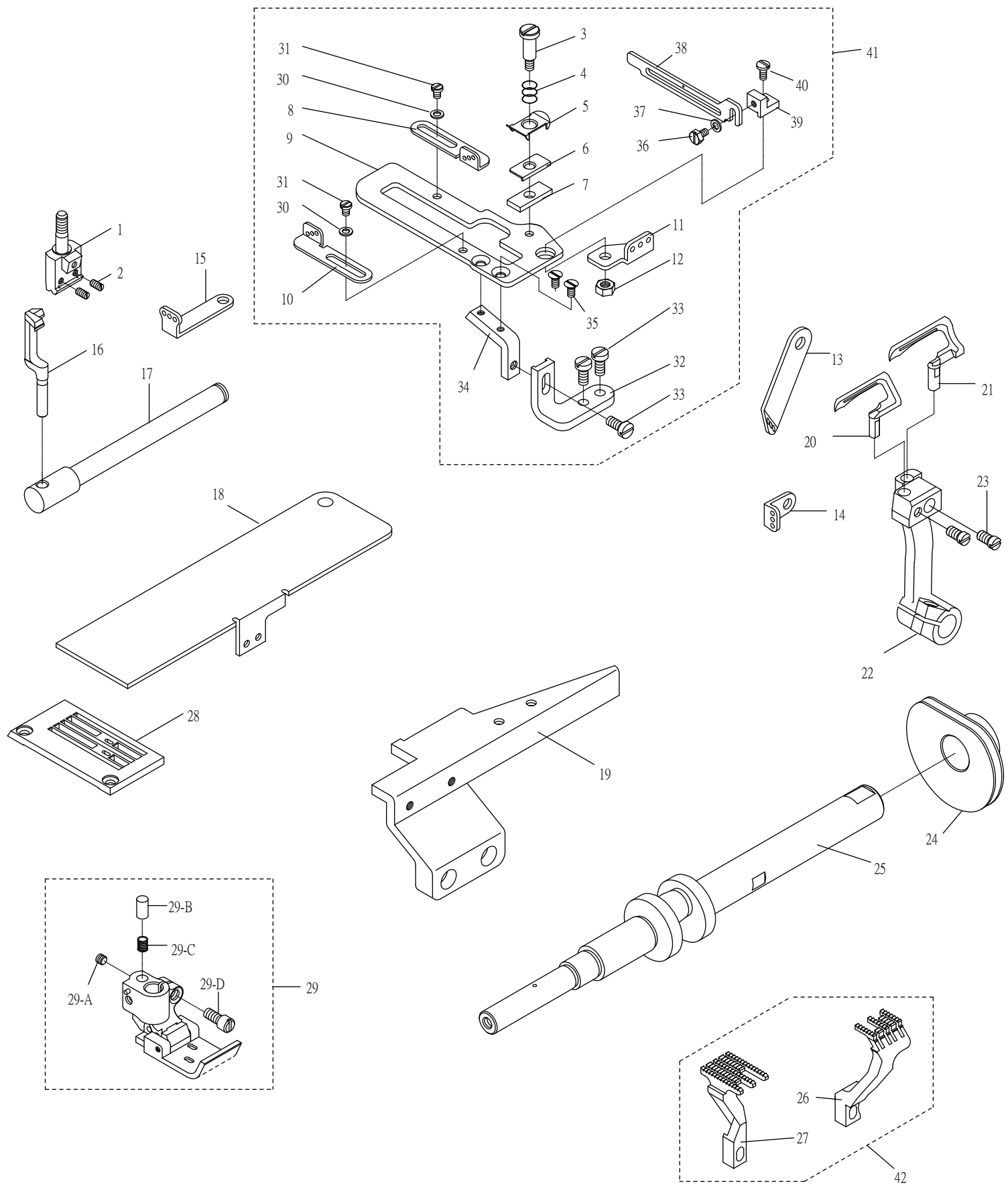


Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

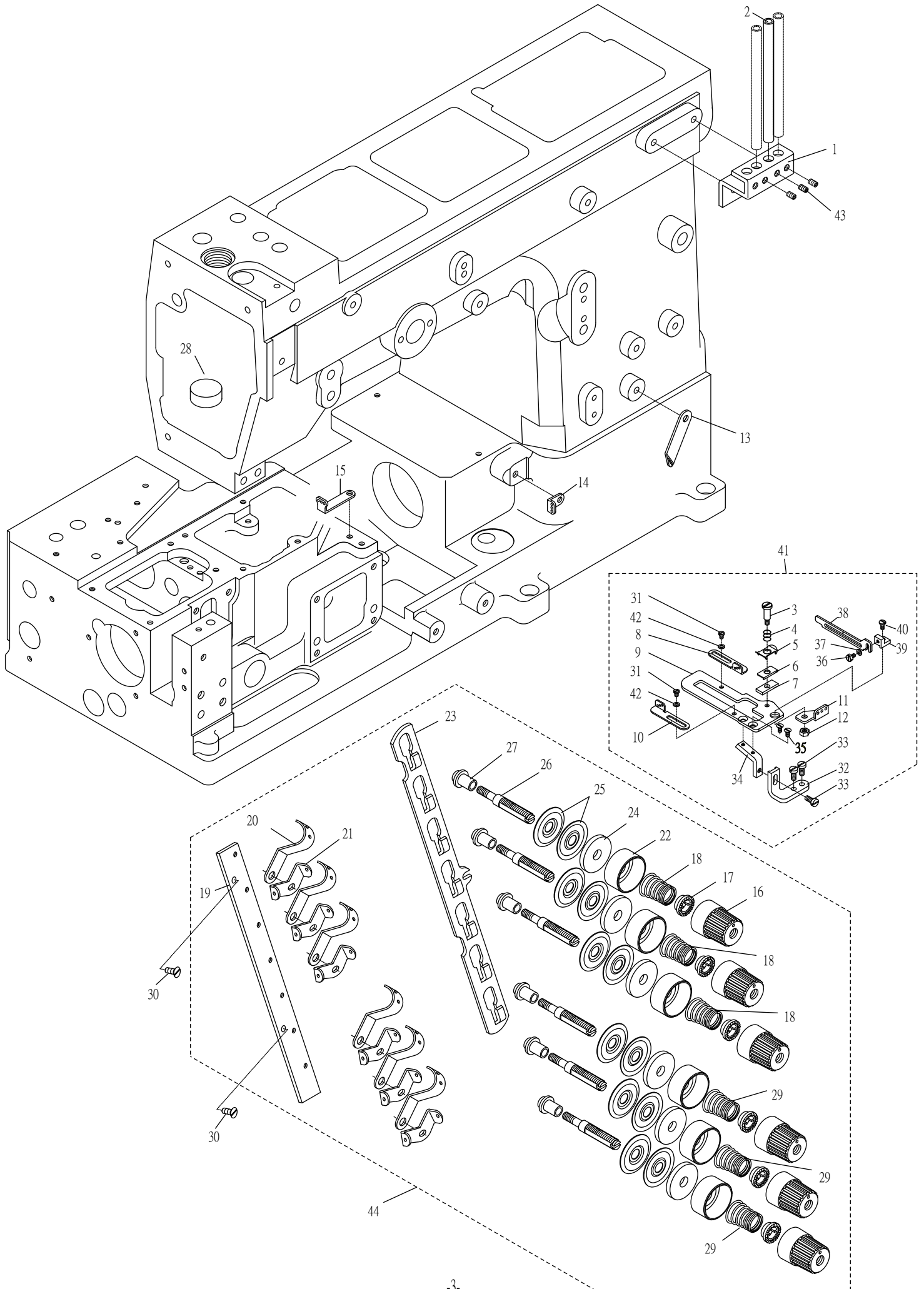
1. FT7002 雙勾針環縫車Two Needle Chain Stitch Machine For Ft7002



1. FT7002 雙勾針環縫車Two Needle Chain Stitch Machine For FT7002

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	5221NC02640	針留 Needle Clamp -----	1
2	8SH32440300A	螺絲 Screw (CT0709 1/8"-44*3) -----	2
3	2210020103	螺樁 Stud -----	1
4	2210020104	彈簧 Spring -----	1
5	2200000349	針線控制壓板 Tension Control Plate -----	1
6	2200000348	針線控制板 Thread Guide Plate -----	1
7	2210020107	墊片 Looper Thead Retainer Holder -----	1
8	2210020108	導線 Thead Guide(Right) -----	1
9	2210020109	導線承板 Supporting Plate -----	1
10	2210020110	導線 Thead Guide(Left) -----	1
11	2210020111	導線 Thead Guide(Center) -----	1
12	8MA85240306B	螺帽 Nut (FT020112 M3.5-0.6*3) -----	1
13	2210020113	導線 Looper Thread Eyelet -----	1
14	2210020114	導線 Looper Thread Eyelet(Right) -----	1
15	2210020115	導線 Looper Thread Eyelet(Left) -----	1
16	5221NG02640	後導針器 Needle Guard (Rear) -----	1
17	2210020117	後導針器驅動軸 Driving Shaft -----	1
18	22100002041	護線蓋 Cloth Plate -----	1
19	2280000203	下座前蓋 Front Cover -----	1
20	5221LL02640	結線鉤 Looper -----	1
21	5221LL02641	結線鉤 Looper (right) -----	1
22	5221LH02640	擺動臂 Looer Holder -----	1
23	8MB04280705K	螺絲 Screw (FT1036 M4-0.7*7) -----	2
24	2210020124	揚線凸輪 Looper Thread Take-up -----	1
25	2210020125	曲軸 Crankshaft -----	1
26	5221DF02640	副送布齒 Diff Feed Dog -----	1
27	5221FD02640	主送布齒 Main Feed Dog -----	1
28	5221TP02640	針板 Needle Plate -----	1
29	5221PF02640	壓腳組 Presser Foot Complete Set -----	1
29-A	8SH32440300A	螺絲 Screw (CT0709 1/8"-44*3) -----	1
29-B	5221PF0264H	調節樁 Presser Foot Pin -----	1
29-C	5221PF0264J	彈簧 Spring -----	1
29-D	8MC85240705A	螺絲 Screw (M3.5-0.6*8) -----	1
30	2210000547	墊圈 Washer -----	2
31	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4) -----	2
32	2210000539	支架 Support -----	1
33	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8) -----	3
34	2210000541	承扳支臂 Support -----	1
35	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6) -----	2
36	8MK85240607A	螺絲 Screw (FT0504 M3.5-0.6*6) -----	1
37	2100000223	墊圈 Washer (W3) -----	1
38	2210000556	導線 Thread Guide -----	1
39	2210000554	支架 Support -----	1
40	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8) -----	1
41	221A0020141	導線組 Thread Guide Asm. -----	1
42	5221DG0003	送布齒 Feed Dog Asm.-----	1

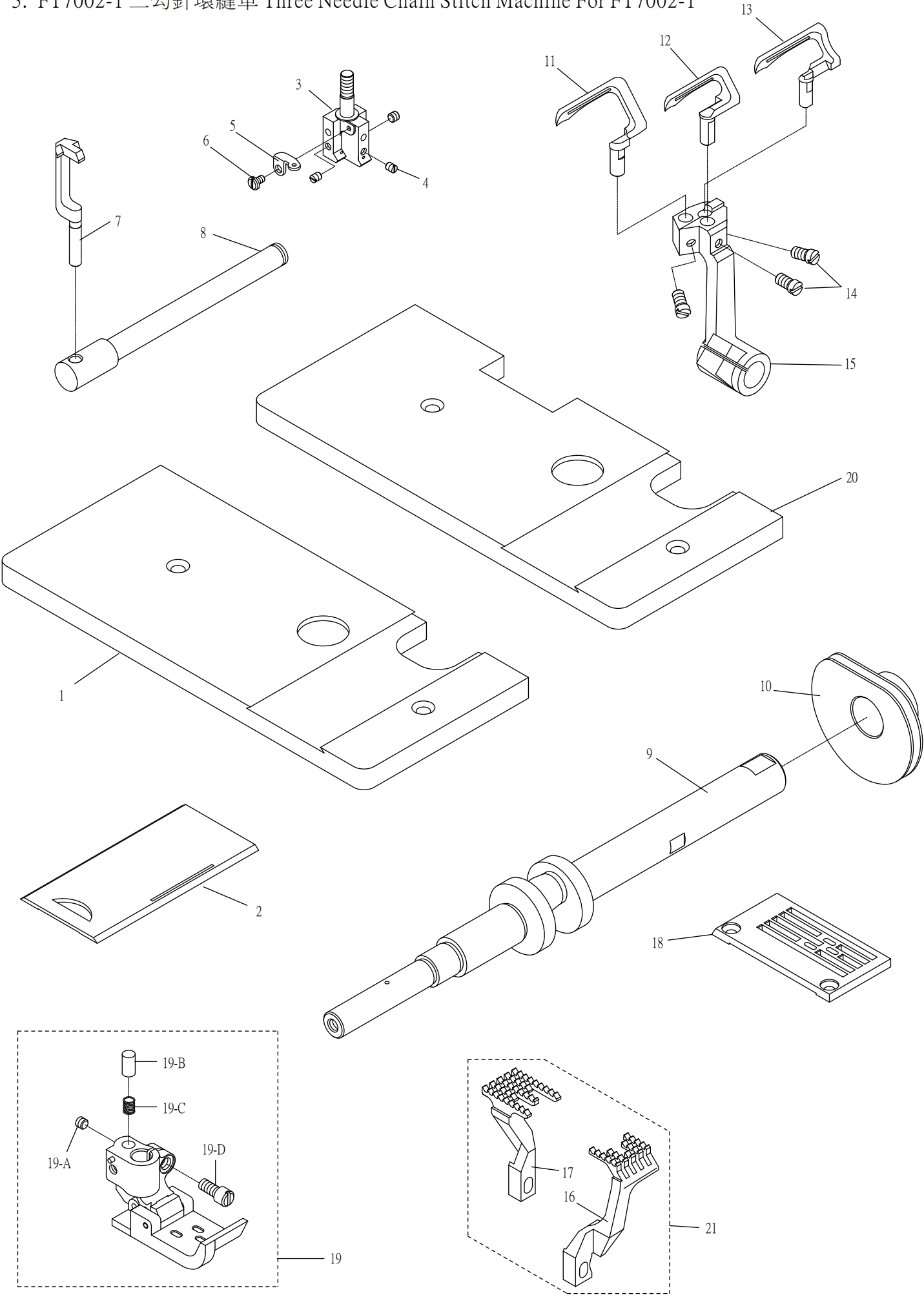
2. FT7002-1 三勾針環縫車 Three Needle Chain Stitch Machine For FT7002-1



2. FT7002-1 三勾針環縫車 Three Needle Chain Stitch Machine For FT7002-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2280020201	導線座 Thread Guide Holder -----	1
2	2200000327	導線管 Thread Guide Pipe -----	1
3	2210020103	螺樁 Stud -----	1
4	2210020104	彈簧 Spring -----	1
5	2200000349	針線控制壓板 Tension Control Plate -----	1
6	2200000348	針線控制板 Thread Guide Plate -----	1
7	2210020107	墊片 Looper Thread Retainer Holder -----	1
8	2210020108	導線 Thread Guide (Right) -----	1
9	2210020109	導線承板 Supporting Plate -----	1
10	2210020110	導線 Thread Guide (Left) -----	1
11	2210020111	導線 Thread Guide (Center) -----	1
12	8MB85240306B	螺絲 Screw (F020112 M3.5-0.6*3) -----	1
13	2210020113	導線 Looper Thread Eyelet -----	1
14	2210020114	導線 Looper Thread Eyelet (Right) -----	1
15	2210020115	導線 Looper Thread Eyelet (Left) -----	1
16	2100001121	張力調整螺帽 Tension Nut -----	6
17	2200000303	套管 Bushing -----	6
18	2100001123	彈簧 Spring (Red) -----	3
19	2210020219	導線座 Tension Post Support -----	1
20	2200000312	導線 Thread Guide -----	6
21	2200000311	導線 Thread Guide -----	6
22	2200000305	彈簧座 Spring Seat -----	6
23	2210020223	鬆線板 Release Wedge -----	1
24	2100001127	羊毛氈 Felt -----	6
25	2100001126	張力控制盤 Tension Disc -----	12
26	22000003081	螺樁 Stud -----	6
27	22000003091	隔環 Spacer -----	6
28	2200000422	孔塞 Plug -----	1
29	2100001132	彈簧 Spring (Yellow) -----	3
30	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	2
31	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4) -----	2
32	2210000539	支架 Support -----	1
33	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8) -----	3
34	2210000541	承扳支臂 Support -----	1
35	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6) -----	2
36	8MK85240607A	螺絲 Screw (FT0504 M3.5-0.6*6) -----	1
37	2100000223	墊圈 Washer (W3) -----	1
38	2210000556	導線 Thread Guide -----	1
39	2210000554	支架 Support -----	1
40	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8) -----	1
41	221A0020141	導線組 Thread Guide Asm. -----	1
42	2210000547	墊圈 Washer -----	2
43	8MN03200500A	螺絲 Screw (STB0116 M3-0.5*5) -----	1
44	221A0020144	鬆線板組 Release Wedge Asm. -----	1

3. FT7002-1 三勾針環縫車 Three Needle Chain Stitch Machine For FT7002-1

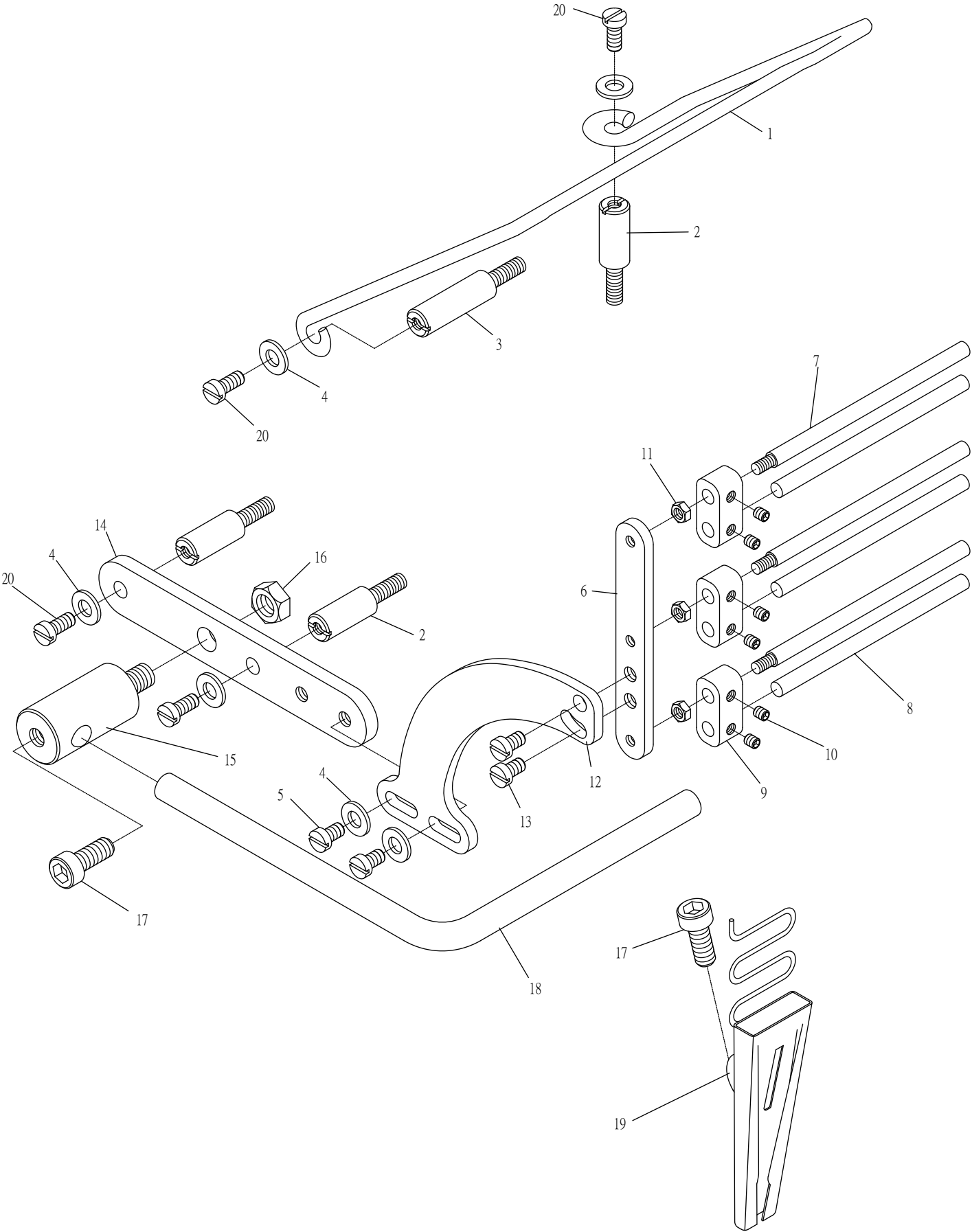


3. FT7002-1 三勾針環縫車 Three Needle Chain Stitch Machine For FT7002-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2280020301	護線蓋 Cloth Plate -----	1
2	2210020302	側板 Side Cover -----	1
3	5221NC02641	針留 Needle Clamp -----	1
4	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*3) -----	3
5	2210020305	隔環 Spacer -----	1
6	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
7	5221NG02641	後導針器 Needle Guard -----	1
8	2210020117	後導針器驅動軸 Driving Shaft -----	1
9	2210020125	曲軸 Crank shaft -----	1
10	2210020124	揚線凸輪 Looper Thread Take-up -----	1
11	5221LL02643	結線鉤 Looper (Left) -----	1
12	5221LL02642	結線鉤 Looper (Medium) -----	1
13	5221LL02641	結線鉤 Looper (Right) -----	1
14	8MB04280705k	螺絲 Screw (FT1036 M4-0.7*7) -----	3
15	5221LH02641	擺動臂 Looper Holder -----	1
16	5221DF02641	副送布齒 Diff. Feed Dog -----	1
17	5221FD02641	主送布齒 Main Feed Dog -----	1
18	5221TP02641	針板 Needle Plate -----	1
19	5221PF02641	壓腳組 Presser Foot ,Complete Set -----	1
19-A	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*3) -----	1
19-B	5221PF0264H	調節椿 Presser Foot Pin -----	1
19-C	5221PF0264J	彈簧 Spring -----	1
19-D	8MC08240705A	螺絲 Screw (M3.5-0.6*8) -----	1
*20	2280020320	護線蓋 Cloth Plate -----	1
21	5221DG0004	送布齒 Feed Dog Asm. -----	1

*: FOR Rp5 專用

4. TB002 褲面補強帶裝置



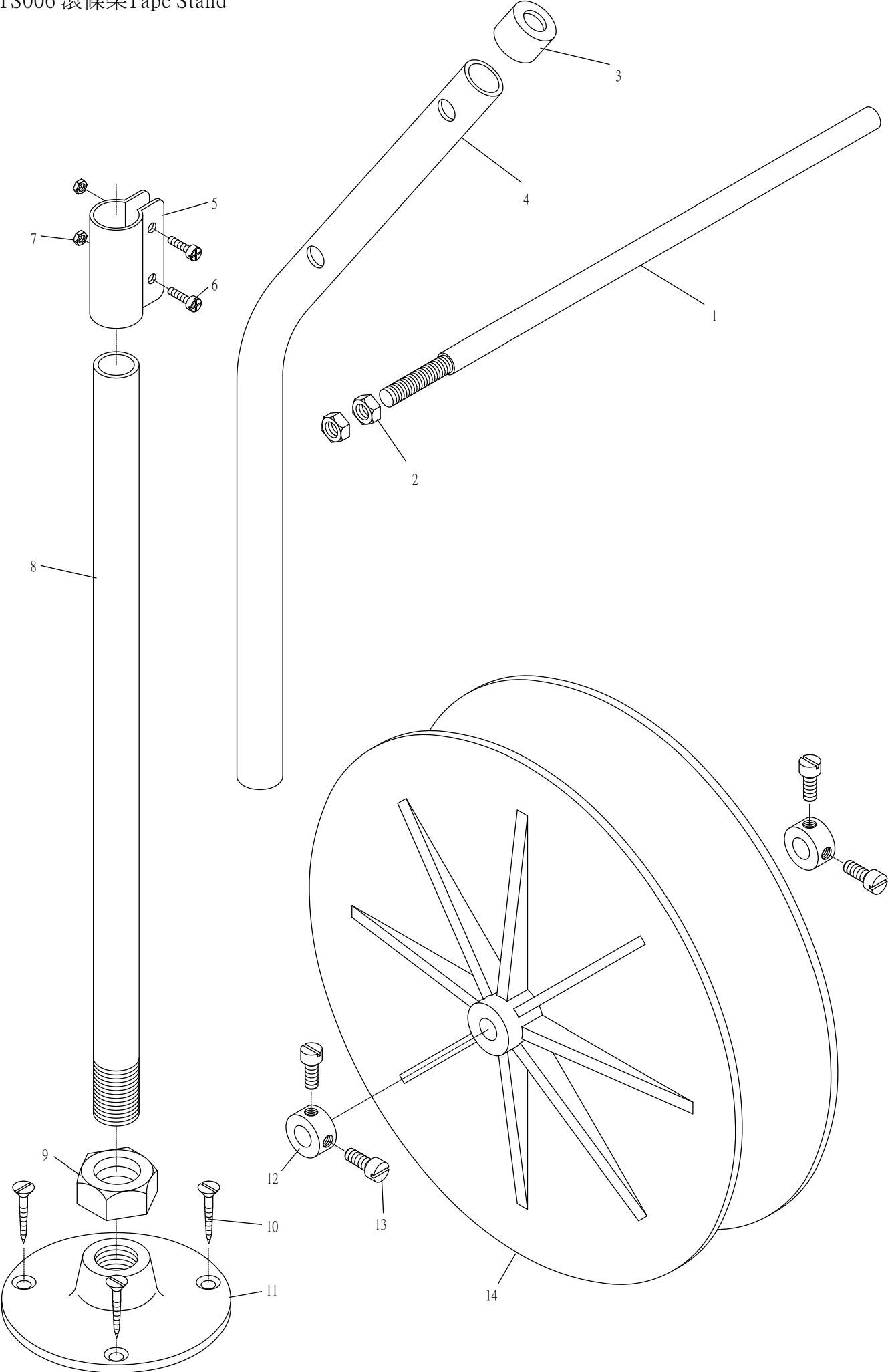
4. TB002 褲面補強帶裝置

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TB0000101	帶架 Tape Holder -----	1
2	2210600116	螺樁 Stud -----	3
3	4TB0000103	螺樁 Stud -----	1
4	2200000232	墊圈 Washer -----	6
5	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*8) -----	2
6	4TB0000106	支架 Holder -----	1
7	4TB0000107	導帶桿 Tape Guide -----	3
8	4TB0000108	導帶桿 Tape Guide -----	3
9	4TB0000109	帶位調整塊 Tape Guide Adjusting Holder -----	3
10	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	6
11	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	3
12	4TB0000112	支架 Holder -----	1
13	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
14	4TB0000114	支架 Holder -----	1
15	4TB0000115	螺樁 Stud -----	1
16	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
17	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	2
18	4TB0000118	支架 Holder -----	1
*19	-----	成形導模 Folder -----	1
20	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	4

* : 特註品 Custom-made Item

Note : This page contains the model added to the previous Parts List.

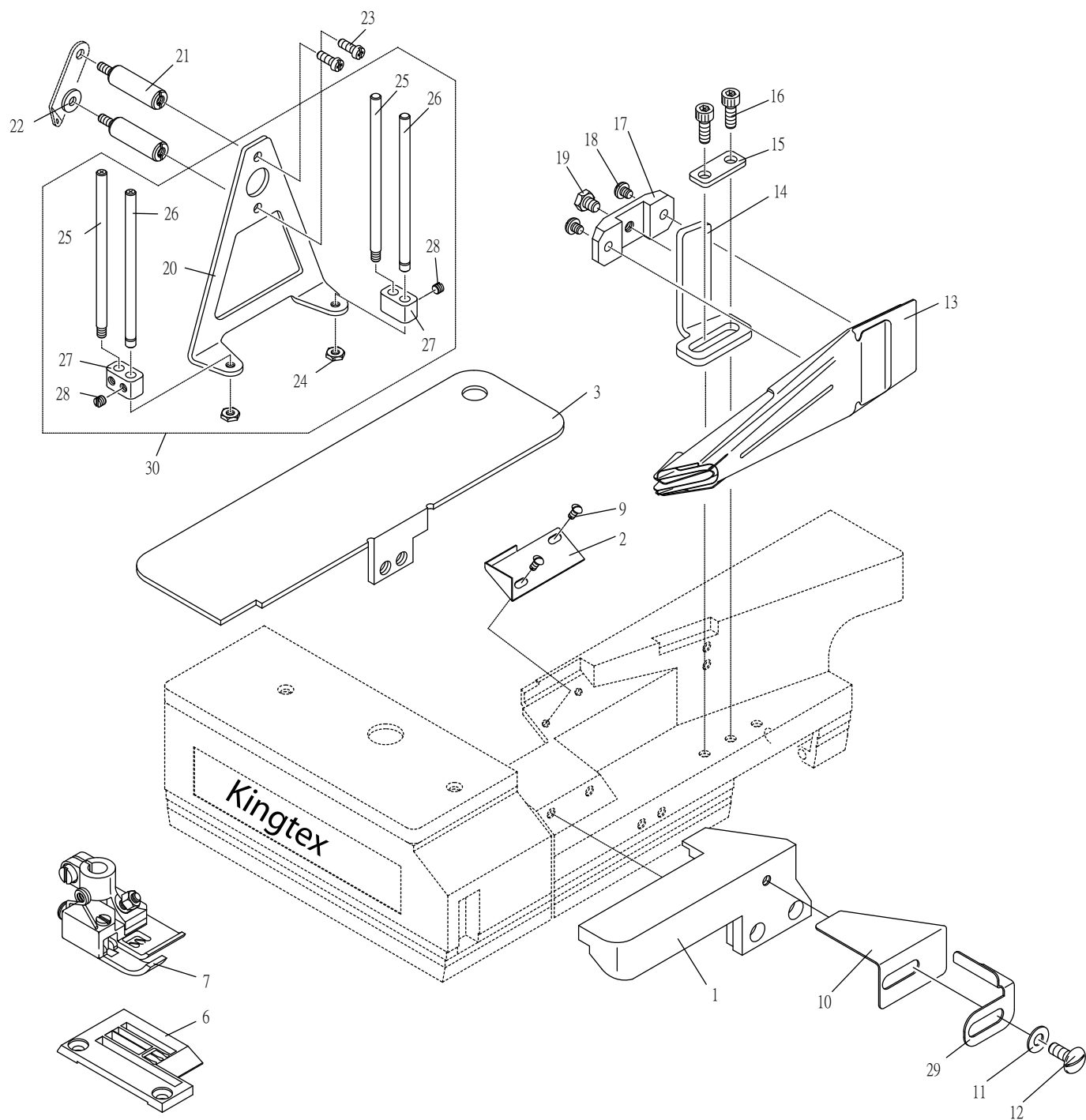
5. TS006 滾條架Tape Stand



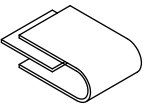
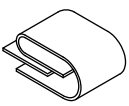
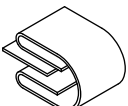
5. TS006 滾條架Tape Stand

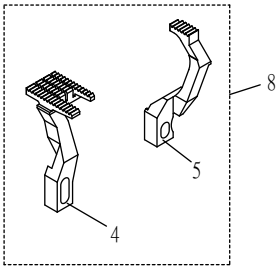
序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TS0060101	軸 Shaft -----	1
2	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS0060104	上柱 Upper Thread Stand Rod -----	1
5	4TS0060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut (SH0527 3/16"-32*4) -----	2
8	4TS0060108	下柱 Lower Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0050102	限動環 Stop Coller -----	2
13	8SG56320500A	螺絲 Screw (SH0425 7/32"-32*5) -----	4
14	4TS0050101	承盤 Plastic Plate -----	2

1. FT 7003 平形圓領包邊用零件列表Parts List For FT 7003 Collarettes Knitted Binding



13 導模型式 Folder Type

導模型式 Folder Type	 2 折 Two Fold	 3 折 Three Fold	 4 折 Four Fold
圖 號 Part No.	221FR0201 (F030208FD2)	221FR0301 (F030208FD3)	221FR0401 (F030208FD4)



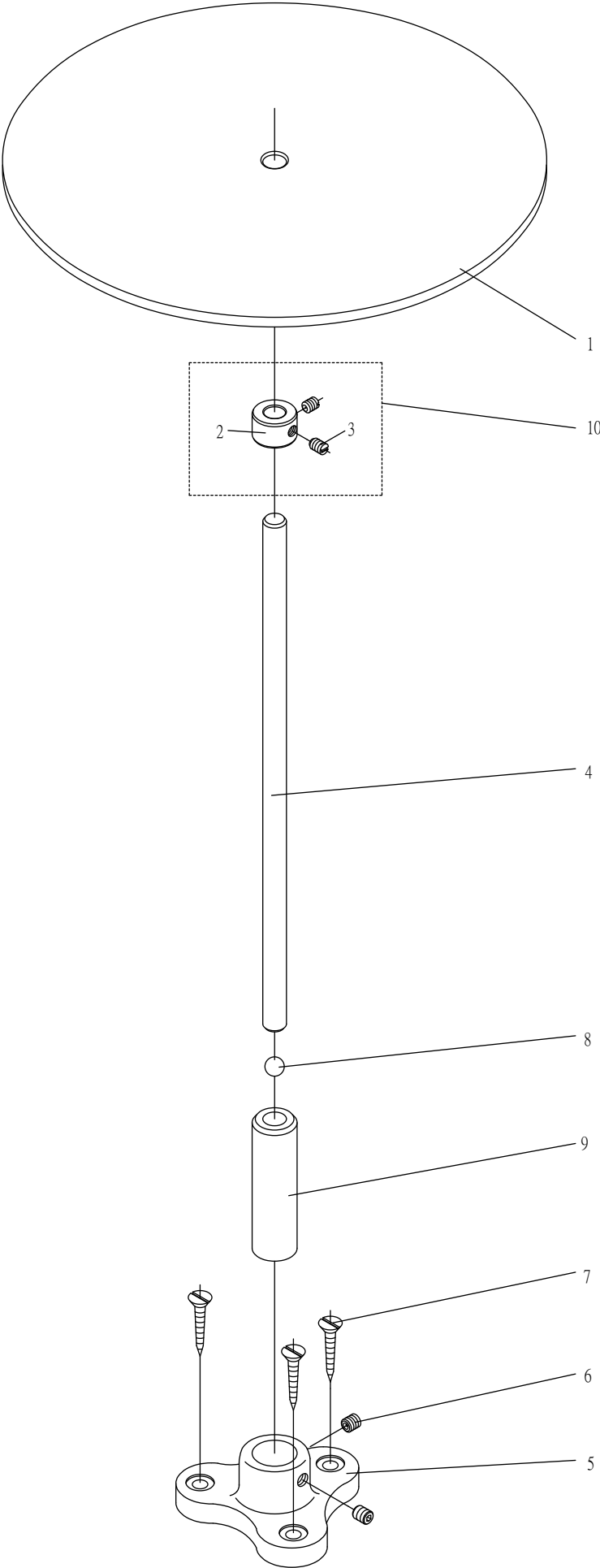
序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		4.0	4.8	5.6	6.4
6	針板 Needle Plate	5222TP03401	5222TP03481	5222TP03561	5222TP03641
7	壓腳 Presser Foot	5222PF03401	5222PF03481	5222PF03561	5222PF03641

1. FT 7003 平形圓領包邊用零件列表Parts List For FT 7003 Collarettes Knitted Binding

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2280030101	下座前蓋活動塊 Movable Block -----	1
2	2280030102	防塵蓋 Dust Cover -----	1
3	2210030102	防塵蓋 Dust Cover -----	1
4	5221DF03563	副送布齒 Diff Feed Dog -----	1
5	5223FD03560	主送布齒 Main Feed Dog -----	1
6	-----	針板 Needle plate (see Left Page) -----	1
7	-----	壓腳組 Press Foot Asm. (see Left Page) -----	1
8	5223DG0001	送布齒組 Feed Dog Asm.-----	1
9	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
10	2200030214	導帶布板 Fabric Silde Plate -----	1
11	90PW050	墊圈 Washer -----	1
12	8MB05320710A	螺絲 Screw (C030217 M5-0.8*7) -----	1
*13	-----	成型導模 Folder (See Left page) -----	1
14	2210030209	導模支撐臂 Folder Support -----	1
15	2200030206	夾板 FixingPlate -----	1
16	8MM005321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	2
17	2200030202	導模夾板 Folder Clamp -----	1
18	8SB44400407K	螺絲 Screw(C030203 9/64"-40*4) -----	2
19	8SK56320608A	螺絲 Screw (C030204 7/32"-32*6) -----	1
20	2200030218	導帶桿架 Tape Guide Holder -----	1
21	2200030219	螺樁 Stud -----	2
22	2200030220	墊圈 Washer -----	1
23	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
24	8SA44400307A	螺帽 Nut (SH0914 11/64"-40 *2.5) -----	2
25	2200030223	導帶桿 Tape Guide Holder -----	2
26	2200030224	導帶桿 Tape Guide Holder -----	2
27	2200030225	帶位調整塊 Tape Adjusting holder -----	2
28	8SN44400400E	螺絲 Screw (SH0104 11/64"-40*4) -----	4
29	2210030224	輔助布板 Aux. Cloth Plate -----	1
30	220A0030228	導帶組 Tape Guide Set -----	1

*特註品Custom-made Item

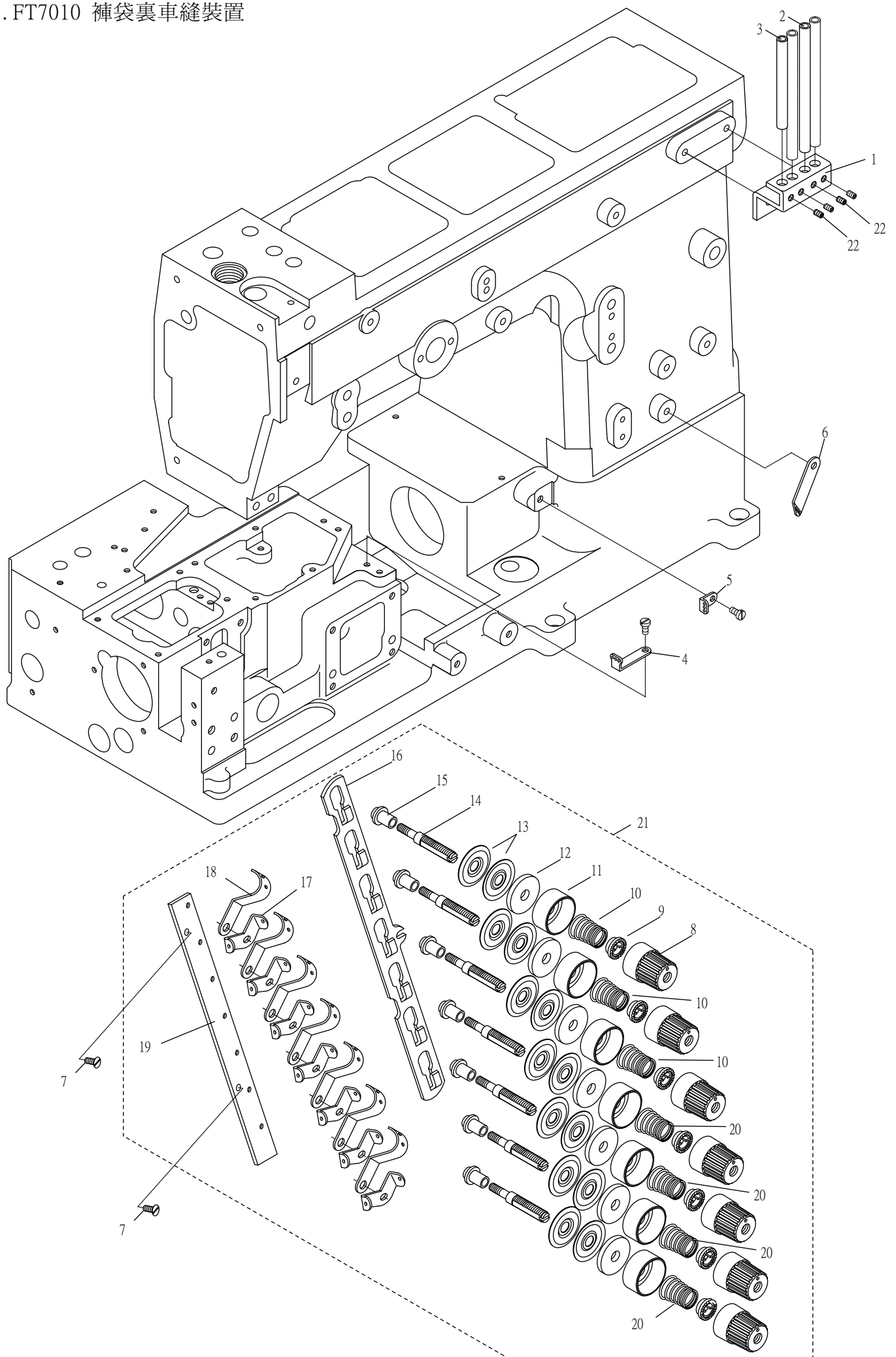
2. TS005 滾條輸送帶列表Parts List For TS005 Tape Stand



2. TS005 滾條輸送帶列表Parts List For TS005 Tape Stand

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TS0050101	承盤Plastic Plate -----	1
2	4TS0050102	調整環Ring -----	1
3	8SG56320500A	螺絲Screw (SH0425 7/32"-32*5) -----	2
4	4TS0050104	立柱Rod -----	1
5	4TS0050105	座Stand Base -----	1
6	8SK60281207F	螺絲Screw -----	2
7	8WF50202210A	螺絲Screw -----	3
8	90BL100	鋼珠Ball -----	1
9	4TS0050109	承座Stand Base -----	1
10	4TS005A0102	調整環組Ring Asm.-----	1

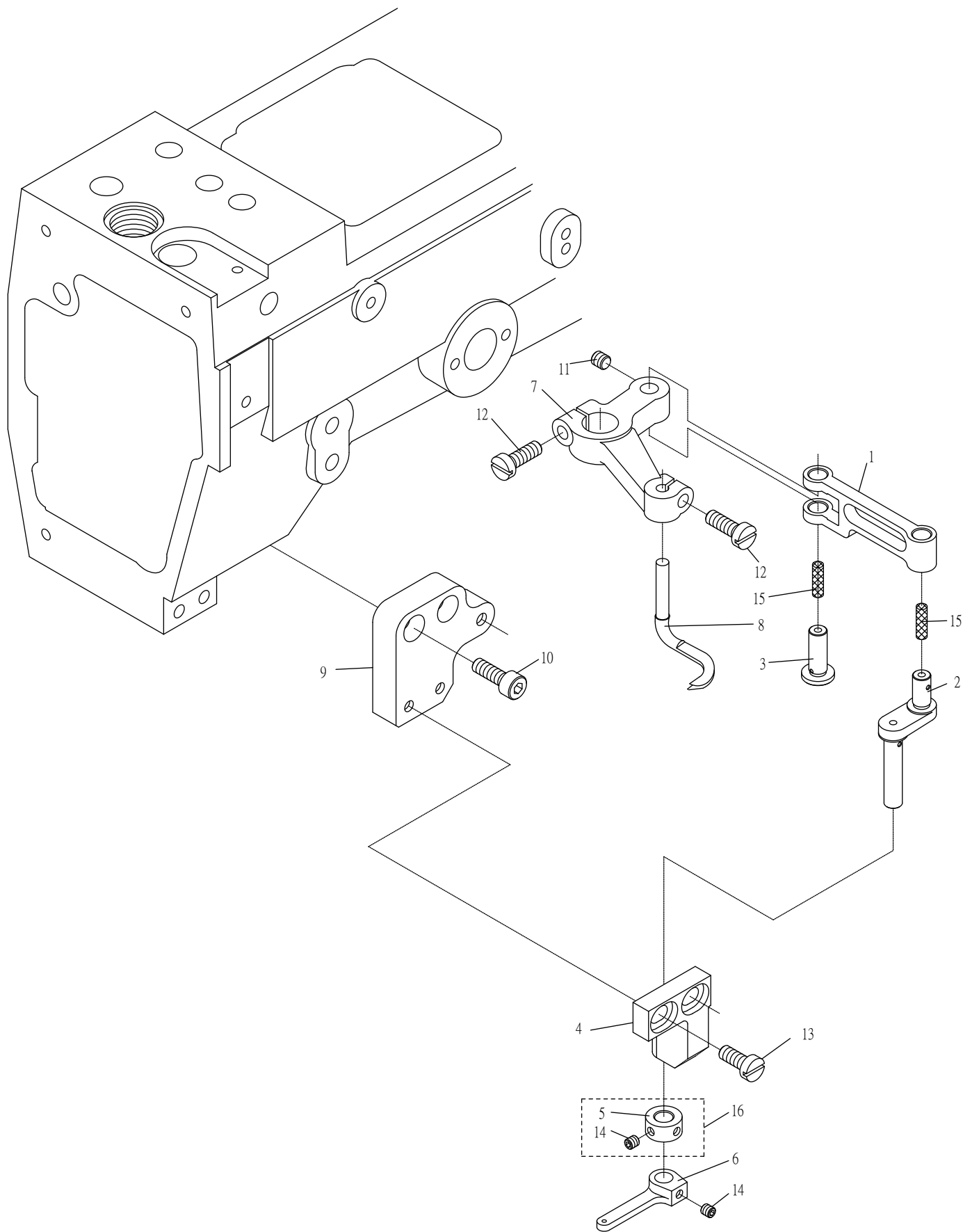
1. FT7010 褲袋裏車縫裝置



1. FT7010 褲袋裏車縫裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2280020201	導線座 Thread Guide Holder -----	1
2	2200000327	導線管 Thread Guide Pipe -----	1
3	2210100101	導線管 Thread Guide Pipe -----	1
4	2210020115	導線 Thread Guide -----	1
5	2210020114	導線 Thread Guide -----	1
6	2210020113	導線 Thread Guide -----	1
7	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	2
8	2100001121	張力調整螺帽 Tension Nut -----	7
9	2200000303	套管 Bushing -----	7
10	2100001123	彈簧 Spring (Red) -----	3
11	2200000305	彈簧座 Spring Seat -----	7
12	2100001127	羊毛氈 Felt -----	7
13	2100001126	張力控制盤 Tension Disc -----	14
14	22000003081	螺樁 Stud -----	7
15	22000003091	隔環 Spacer -----	7
16	2210020223	鬆線板 Release Wedge -----	1
17	2200000311	導線 Thread Guide -----	7
18	2200000312	導線 Thread Guide -----	7
19	2210020219	導線座 Tension Post Support -----	1
20	2100001132	彈簧 Spring (Yellow) -----	4
21	221A0100127	鬆線板組 Release Wedge Asm.-----	1
22	8MN03200500A	螺絲 Screw (STB0116 M3-0.5*5) -----	2

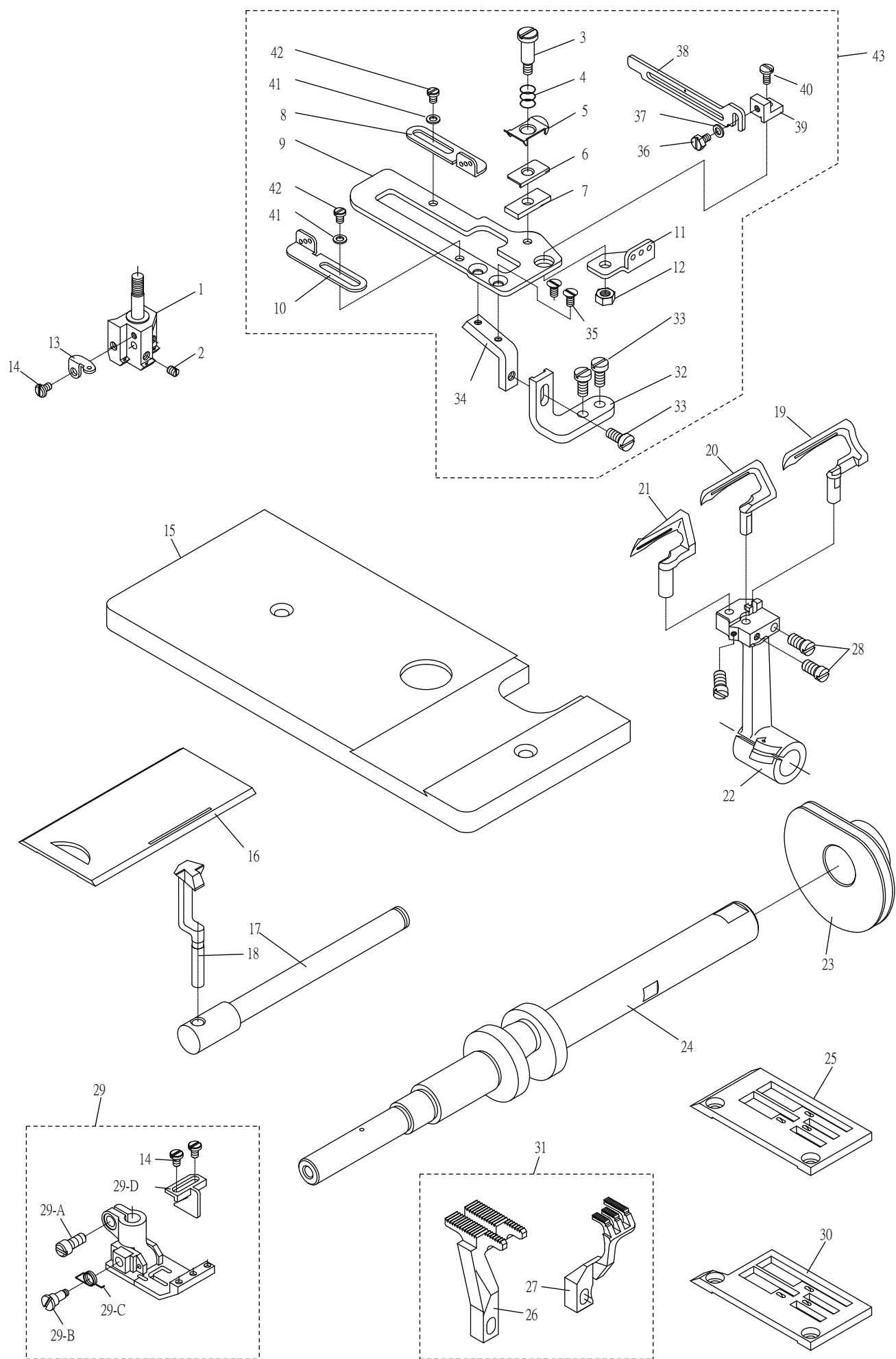
2. FT6510 FT7010 褲袋裏車縫裝置



2. Ft6510 FT7010 褲袋裏車縫裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210100201	連桿 Link -----	1
2	2210100202	曲軸 Shift -----	1
3	2210100203	連結銷 Connection Pin -----	1
4	2210100204	導線座 Thread Guide Seat -----	1
5	2210100205	定位環 Collar -----	1
6	2210100206	導線 Thread Guide -----	1
7	2210100207	擺動臂 Looper Holder -----	1
8	5221SL10560	飾縫結線鉤 Spreader -----	1
9	2210100209	導線固定座 Thread Guide Holder Block -----	1
10	8MM04281207A	螺絲 (CT0202 M4-0.7*12) -----	2
11	8MN04280400A	螺絲 (CT0229 M4-0.7*4) -----	1
12	8MB04281207K	螺絲 (CT0239 M4-0.7*12) -----	2
13	8MB04281007K	螺絲 (CT1237 M4-0.7*10) -----	2
14	8MN03200300A	螺絲 (CT0115 M3-0.5*3) -----	3
15	66800	油線 Oil Wick -----	2
16	221A0100216	定位環組 Collar Asm.-----	1

3. FT7010 褲袋裏車縫裝置

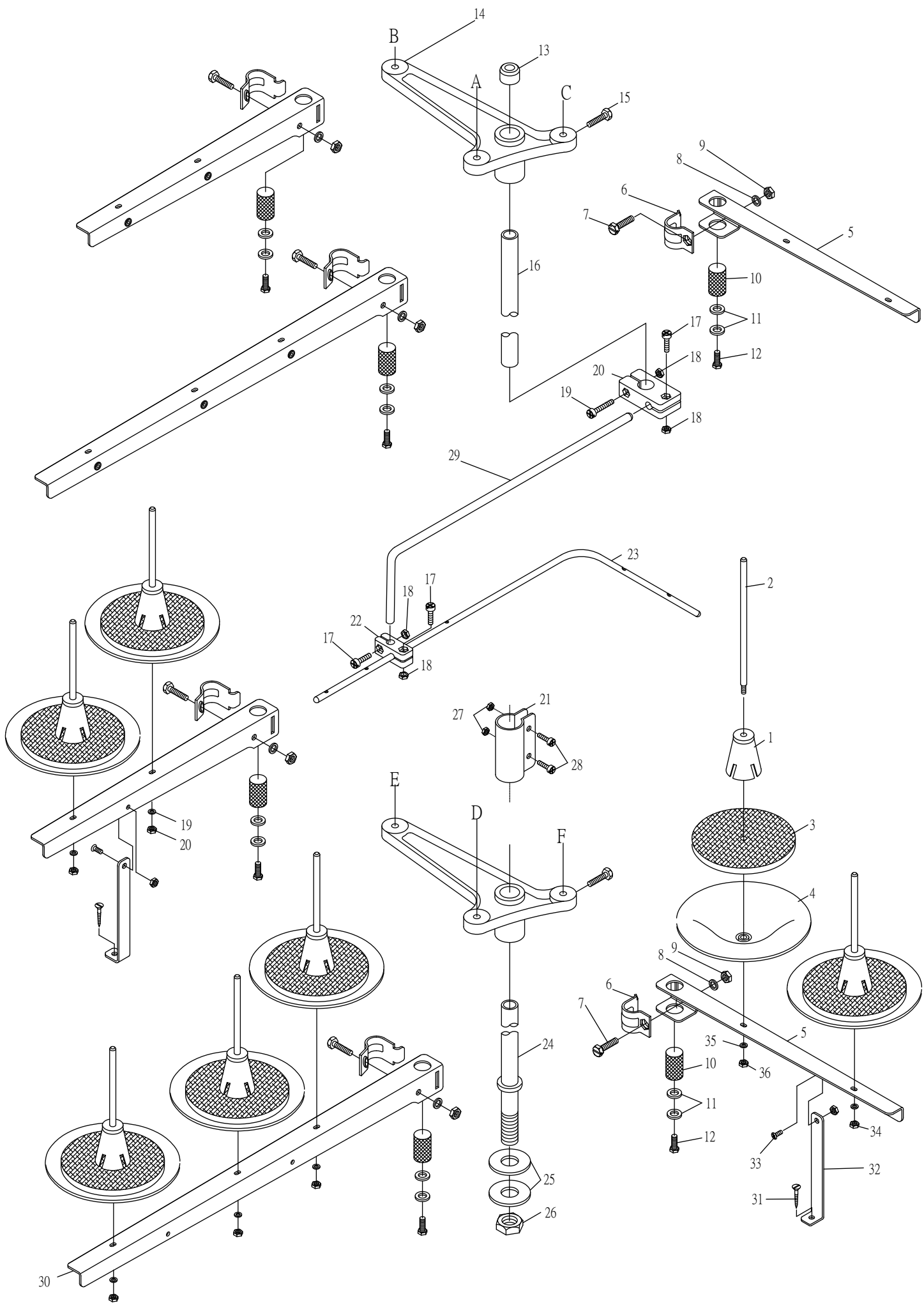


3. FT7010 褲袋裏車縫裝置

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	5221NC10880	針留 Needle Clamp -----	1
2	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*3) -----	3
3	2210020103	螺樁 Stud -----	1
4	2210020104	彈簧 Spring -----	1
5	2200000349	針線控制板 Tension Control Plate -----	1
6	2200000348	針線控板 Thread Guide Plate -----	1
7	2210020107	墊片 Looper Thread Retainer Holder -----	1
8	2210020108	導線 Thread Guide (Right) -----	1
9	2210020109	導線承板 Supporting Plate -----	1
10	2210020110	導線 Thread Guide (Left) -----	1
11	2210020111	導線 Thread Guide -----	1
12	8MA85240306B	螺帽 Nut (FT020112 M3.5-0.6*3) -----	1
13	2210100313	導線 Thread Guide -----	1
14	8SB24560405A	螺絲 Screw (S0413 3/32"-56*4) -----	3
15	2280020301	護線蓋 Cloth Plate -----	1
16	2210020302	側板 Slide Cover -----	1
17	2210020117	後導針器驅動軸 Driving Shaft -----	1
18	5221NG10880	後導針器 Needle Guard -----	1
19	5221LL02641	結線鉤 Looper (Right) -----	1
20	5221LL02640	結線鉤 Looper -----	1
21	5221LL10880	結線鉤 Looper (Left) -----	1
22	5221LH10880	擺動臂 Looper Holder -----	1
23	2210020124	揚線凸線 Looper Thread Take-up -----	1
24	2210020125	曲軸 Crankshaft -----	1
25	5221TP10880	針板 Needle Plate -----	1
26	5221FD10880	主送布齒 Main Feed Dog -----	1
27	5221DF10880	副送布齒 Diff. Feed Dog -----	1
28	8MB04280705K	螺絲 Screw (FT1036 M4-0.7*7) -----	3
29	5221PF10880	壓腳組 Presser Foot Complete Set -----	1
29-A	5220PF0356M	螺絲 Screw -----	1
29-B	5221PF1088E	螺樁 Stud -----	1
29-C	5221PF1088F	彈簧 Spring -----	1
29-D	5221PF1088D	定規 Curl Guard -----	1
*30	5221TP10881	針板 Needle Plate -----	1
31	5221DG0007	送布齒 Feed Dog Asm. -----	1
32	2210000539	支架 Support -----	1
33	8MB04280807K	螺絲 Screw (C0215 M4-0.7*8) -----	3
34	2210000541	承板支臂 Support -----	1
35	8ME03200606A	螺絲 Screw (C0235 M3-0.5*6) -----	2
36	8MK85240607A	螺絲 Screw (FT0504 M3.5-0.6*6) -----	1
37	2100000223	墊圈 Washer (W3) -----	1
38	2210000556	導線 Thread Guide -----	1
39	2210000554	支架 Support -----	1
40	8MB85240807K	螺絲 Screw (F0555 M3.5-0.6*8) -----	1
41	2210000547	墊圈 Washer -----	2
42	8MB03200405A	螺絲 Screw (F0548 M3-0.5*4) -----	2
43	221A0020141	導線組 Thread Guide Asm. -----	1

* : KI 用For KI

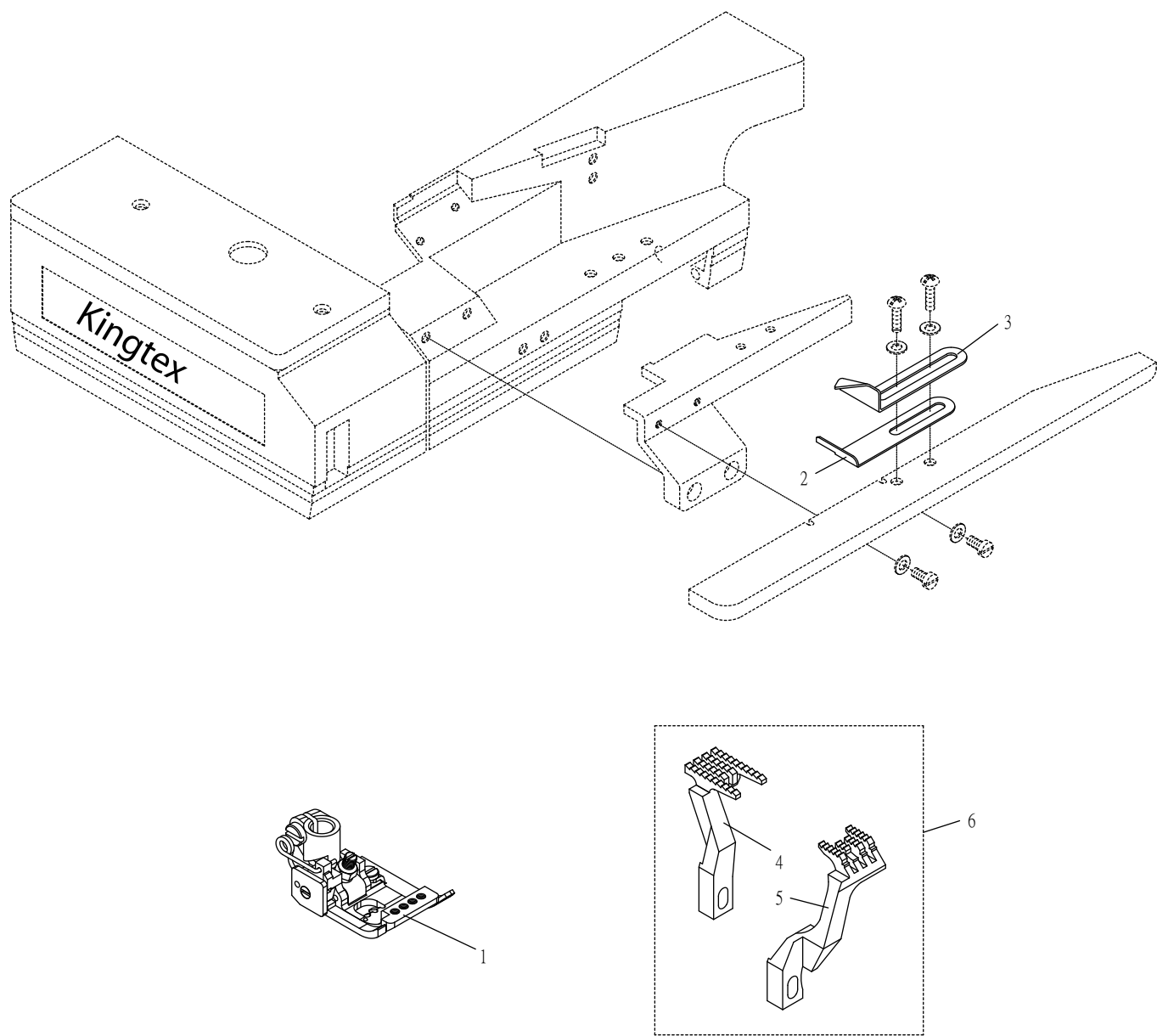
4. 66710 線架Thread Stand



4. 66710 線架 Thread Stand

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	667101	定心錐 Spool Retaining Fig -----	7
2	667102	線盤軸 Spool Pin -----	7
3	667103	緩衝墊 Seat -----	7
4	667104	線盤 Spool Set -----	7
5	667105	線盤座 Spool Set Bracket -----	1
6	667106	夾板 Clamp -----	6
7	667107	螺絲 Screw -----	6
8	667108	彈簧墊圈 Spring Washer -----	6
9	667109	螺帽 Nut -----	6
10	6671010	支架 Knife Holder Bracket -----	6
11	6671011	墊圈 Washer -----	12
12	6671012	螺絲 Screw -----	6
13	6671013	柱帽 Rod Cup -----	1
14	6671014	軸 Shaft -----	2
15	6671015	螺絲 Screw -----	2
16	6671016	上柱 Upper Thread Stand Rod -----	1
17	6671017	螺絲 Screw -----	3
18	6671018	螺帽 Nut -----	4
19	6671019	螺絲 Screw -----	1
20	6671020	接頭 Bracket -----	1
21	6671021	接頭 Bracket -----	1
22	6671022	接頭 Joint -----	1
23	6671023	導線桿 Thread Guide -----	1
24	6671024	下柱 Lower Thread Stand Rod -----	1
25	6671025	墊圈 Washer -----	2
26	6671026	螺帽 Nut -----	1
27	6671027	螺帽 Nut -----	2
28	6671028	螺絲 Screw -----	2
29	6671029	旋臂 Arm -----	1
30	6671030	線盤座 Spool Set Bracket -----	2
31	6671031	木螺絲 Wood Screw -----	2
32	6671032	撐桿 Support Rod -----	2
33	6671033	螺絲 Screw -----	2
34	6671034	螺帽 Nut -----	2
35	6671035	彈簧墊圈 Spring Washer -----	7
36	6671036	螺帽 Nut -----	7

1. FT 7011 平形下襠盲縫用列表Parts List For FT 7011 Bottom Hemming

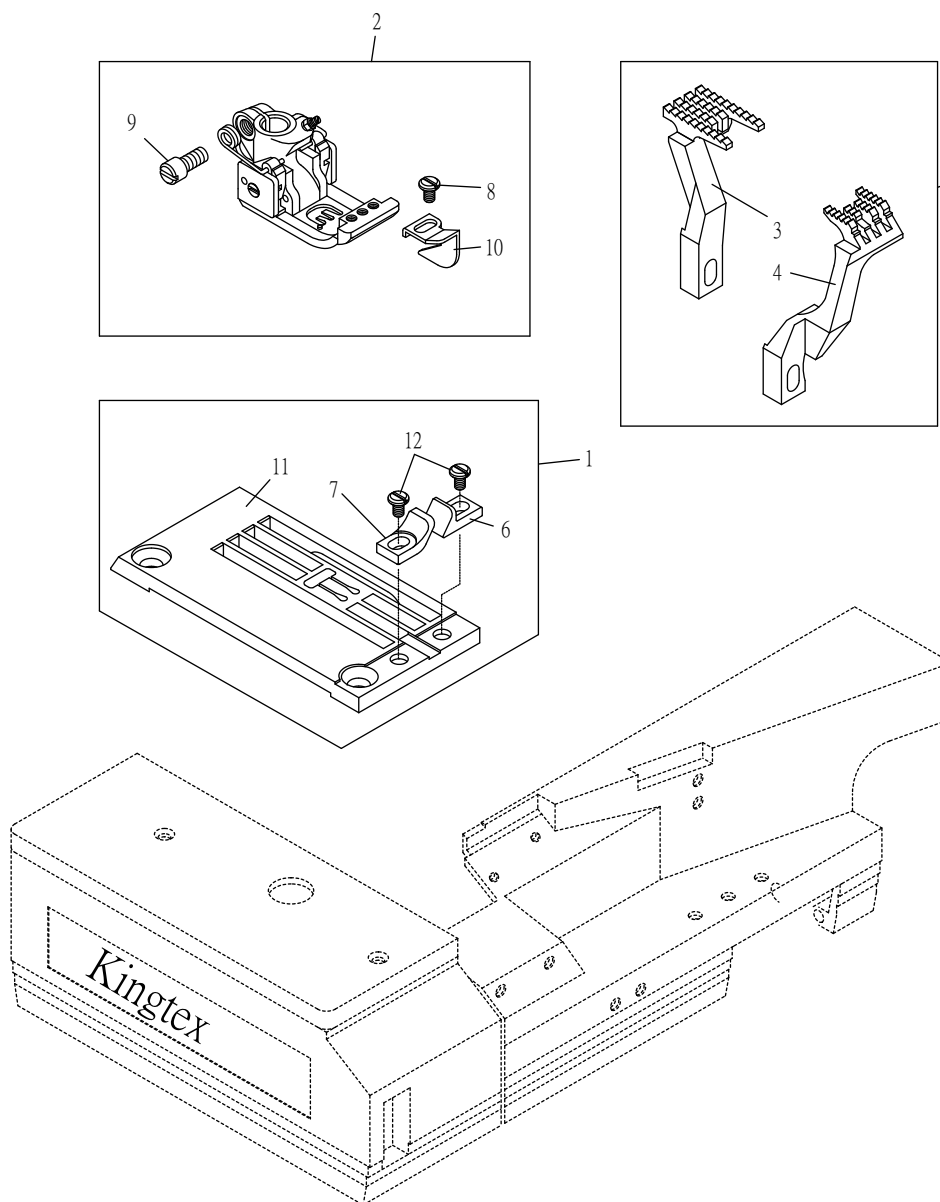


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	壓腳 Presser Foot	5222PF11400	5222PF11480	5222PF11560	5222PF11640
4	主送布齒 Main Feed Dog	5221FD00564	5221FD00564	5221FD00564	5221FD00644
5	副送布齒 Diff Feed Dog	5221DF11560	5221DF11560	5221DF11560	5221DF11640
6	送布齒組 Feed Dog Asm.	5221DG0023	5221DG0023	5221DG0023	5221DG0024

1. FT 7011 平形下襠盲縫用列表Parts List For FT 7011 Bottom Hemming

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	壓腳 Presserr Foot (see Left Page) -----	1
2	2280110102	左導模 Fabric Guide (L) -----	1
3	2210110103	右導模 Fabric Guide (R) -----	1

1. FT7013-0 包縫骨壓縫用零件列表 Parts List For FT7013-0 Overlock Seam Covering

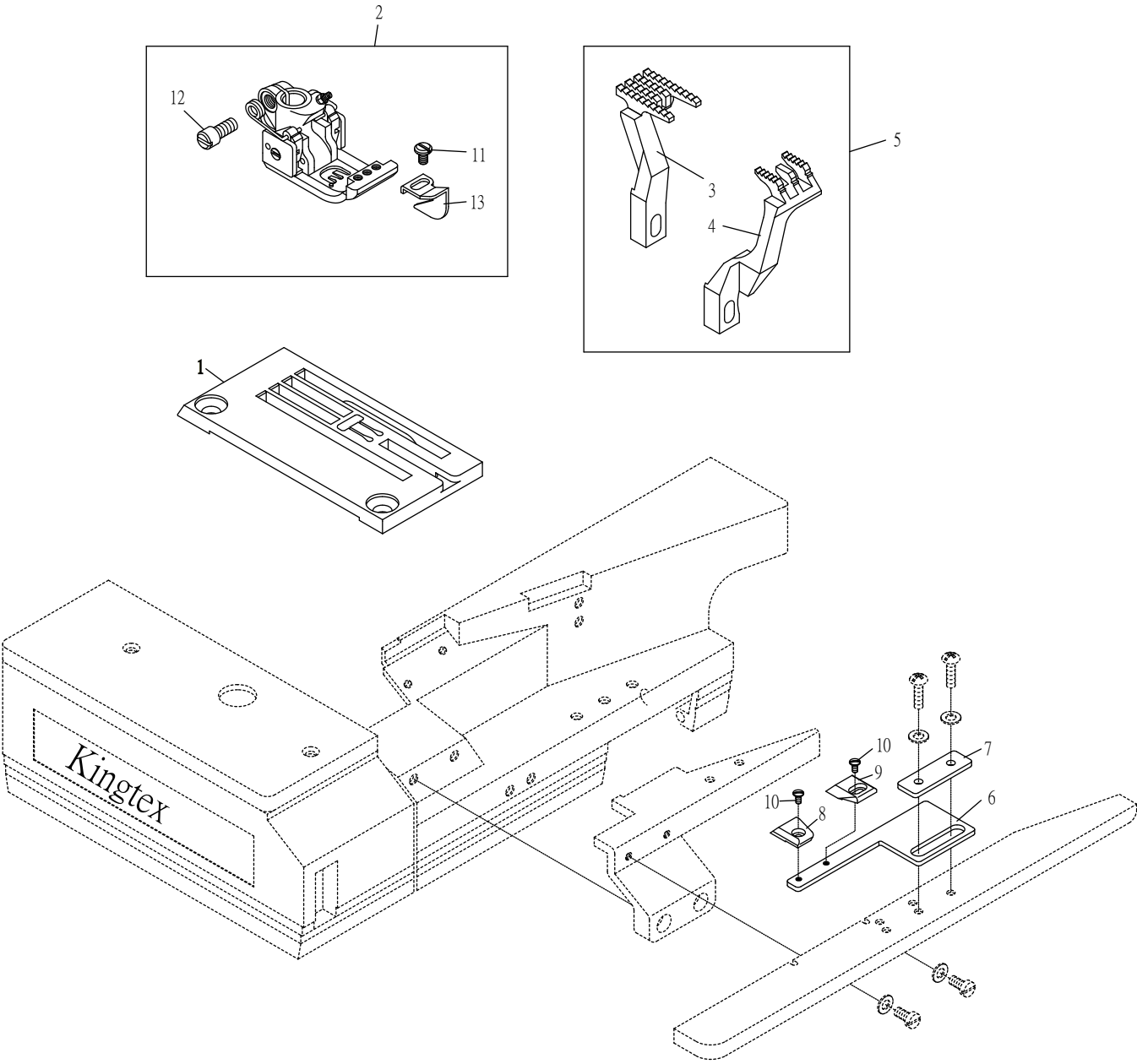


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針鉸組 Needle Plate Asm.	5222TP13403	5222TP13483	5222TP13563	5222TP13643
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5221FD00564	5221FD00564	5221FD00564	5221FD00644
4	副送布齒 Diff Feed Dog	5221DF00563	5221DF00563	5221DF00563	5221DF00643
5	送布齒組 Feed Dog Asm.	5221DG00021	5221DG00021	5221DG00021	5221DG00022
11	針鉸 Needle Plate	5222TP13403A	5222TP13483A	5222TP13563A	5222TP13643A

1. FT7013-0 包縫骨壓縫用零件列表 Parts List For FT7013-0 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	-----	針板組 Needle Plate Asm. (See left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See left page) -----	1
3	-----	主送布齒 Main Feed Dog (See left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See left page) -----	1
5	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
6	22001301061	右導模 Fabric Guide (R)-----	1
7	22001301071	左導模 Fabric Guide (L)-----	1
8	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
9	5220PF0356M	螺絲 Screw -----	1
10	5220PF0056L	導布定規 Fabric Guide -----	1
11	-----	針板 Needle Plate (See Left page) -----	1
12	8MB75180405A	螺絲 Screw (CT0529 M2.5-0.45*3.5) -----	2

2. FT7013-1 包縫骨壓縫用零件列表Parts List For FT7013-1 Overlock Seam Covering

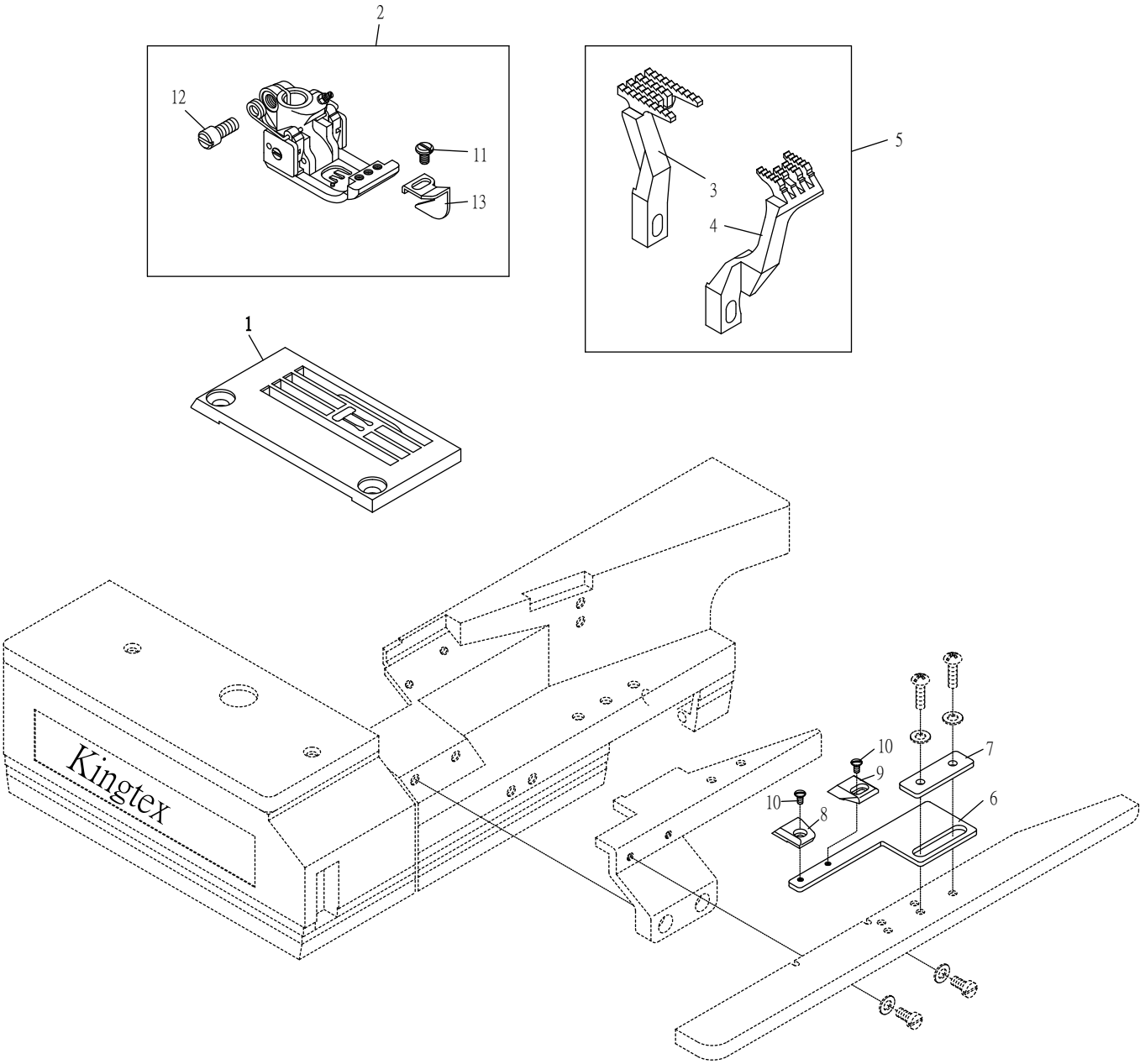


序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針板 Needle Plate	5222TP13404	5222TP13484	5222TP13564	5222TP13644
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5221FD00564	5221FD00564	5221FD00564	5221FD00644
4	副送布齒 Diff Feed Dog	5221DF13560	5221DF13560	5221DF13560	5221DF13640
5	送布齒組 Feed Dog Asm.	5221DG0025	5221DG0025	5221DG0025	5221DG0026

2. FT7013-1 包縫骨壓縫用零件列表Parts List For FT7013-1 Overlock Seam Covering

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	針板 Needle Plate (See left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See left page) -----	1
3	-----	主送布齒 Main Feed Dog (See left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See left page) -----	1
5	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
6	2210130206	導模座 Fabric Guide Seat -----	1
7	2210130207	壓板 Fixed Plate -----	1
8	2210130208	左導模 Fabric Guide (L) -----	1
9	2210130209	右導模 Fabric Guide (R) -----	1
10	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)-----	2
11	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
12	5220PF0356M	螺絲 Screw -----	1
13	5220PF0056L	導布定規 Fabric Guide -----	1

3. FT7013-2 包縫骨壓縫用零件列表Parts List For FT7013-2 Overlock Seam Covering



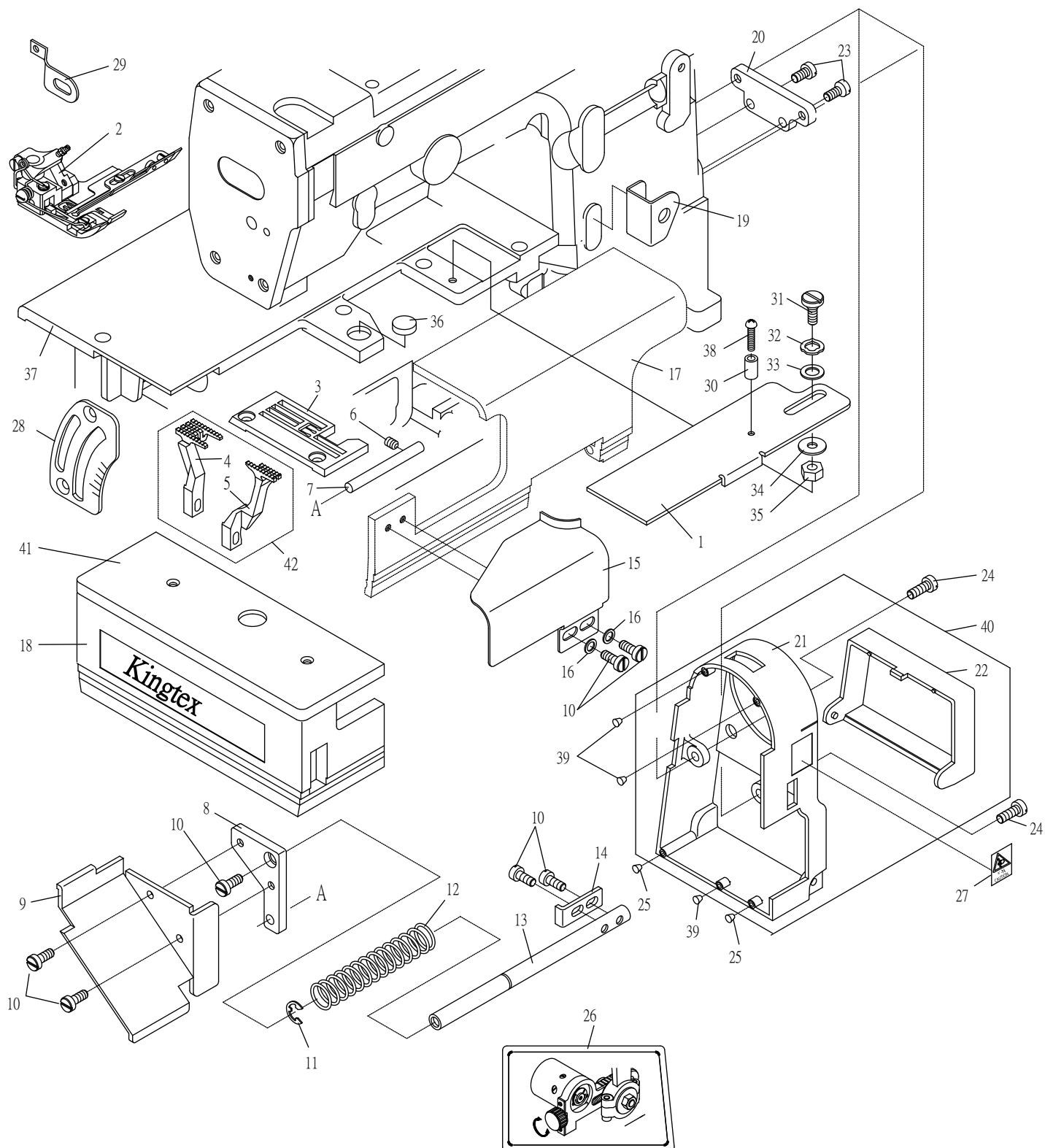
序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針板 Needle Plate	5222TP13402	5222TP13482	5222TP13562	5222TP13642
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5221FD00564	5221FD00564	5221FD00564	5221FD00644
4	副送布齒 Diff Feed Dog	5221DF00563	5221DF00563	5221DF00563	5221DF00643
5	送布齒組 Feed Dog Asm.	5221DG0021	5221DG0021	5221DG0021	5221DG0022

3. FT7013-2 包縫骨壓縫用零件列表Parts List For FT7013-2 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	-----	針板 Needle Plate (See left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See left page) -----	1
3	-----	主送布齒 Main Feed Dog (See left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See left page) -----	1
5	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
6	2210130206	導模座 Fabric Guide Seat -----	1
7	2210130207	壓板 Fixed Plate -----	1
8	2210130208	左導模 Fabric Guide (L) -----	1
9	2210130209	右導模 Fabric Guide (R) -----	1
10	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)-----	2
11	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
12	5220PF0356M	螺絲 Screw -----	1
13	5220PF0056L	導布定規 Fabric Guide -----	1

1. FT7039 壓腳,針板,送布齒及各項護蓋列表

Press Foot, Needle Plate, Feed Dog And Conservation Covers For Ft7039



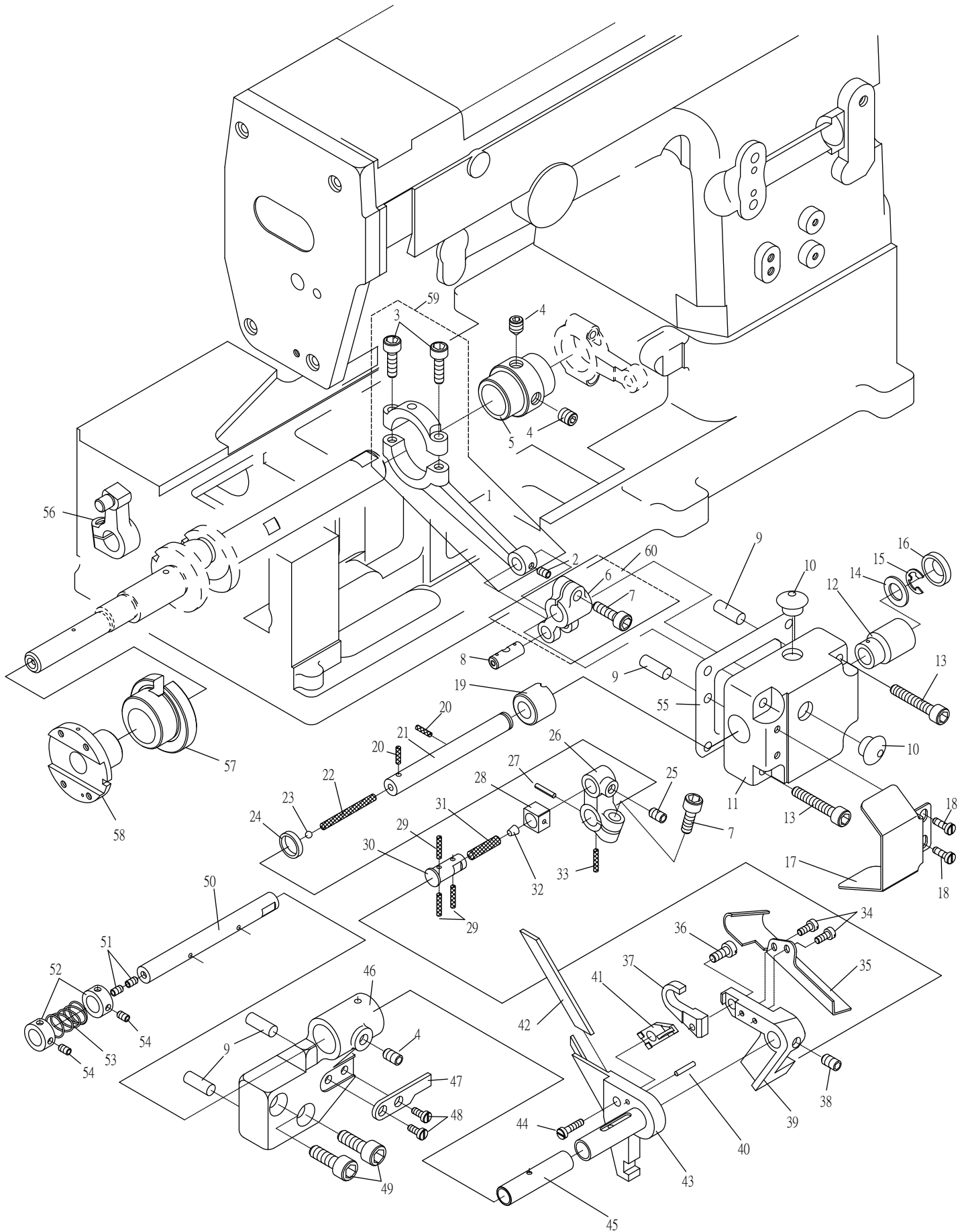
序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
2	壓腳 Presser Foot	5221PF09404	5221PF09484	5221PF09564	5221PF09644
3	針板 Needle Plate	5221TP39401	5221TP39481	5221TP39561	5221TP39641

1. FT7039 壓腳,針板,送布齒及各項護蓋列表

Press Foot, Needle Plate, Feed Dog And Conservation Covers For Ft7039

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	22100901011	護線蓋 Cloth Plate -----	1
2	-----	壓腳 Presser Foot Asm -----	1
3	-----	針板 Needle Plate -----	1
4	5221FD39560	主送布齒 Main Feed Dog -----	1
5	5221DF09560	副送布齒 Diff Feed Dog -----	1
6	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
7	2210090107	導桿 Slide Guide -----	1
8	2210090108	固定板 Cover Support -----	1
9	22100901091	導布屑 Chip Guide -----	1
10	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	7
11	90ER060	E 形扣環 E Ring (CT0532)-----	1
12	2210090112	彈簧 Spring -----	1
13	2210090113	滑桿 Slide Bar -----	1
14	2210090114	止動片 Stopper -----	1
15	2210090115	導模 Edge Guide -----	1
16	2100000223	墊圈 Washer (SH0223) -----	2
17	2280390117	下座前蓋 Front Cover -----	1
18	2280390118	側蓋 Side Cover -----	1
19	2210090119	底線護線罩 Thread Protect Plate -----	1
20	2210390120	承座 Seat -----	1
21	2210390121	連桿護罩 Cover -----	1
22	2210390122	護蓋 Cover -----	1
23	2210390123	螺絲 Screw -----	2
24	2210390124	螺絲 Screw -----	2
25	2210390125	減震橡膠 Rubber Cushion -----	2
26	2210390126	貼紙 Label -----	1
27	2210390127	貼紙 Label -----	1
28	2210390128	差動刻記板 Regulator Plate -----	1
29	2210390129	護指環 Safety Plate Holder -----	1
30	2210090120	手柄 Spacer -----	1
31	2210090121	螺絲 Screw -----	1
32	90WW060	波型墊圈 Wave Washer -----	1
33	2200000910	墊圈 Washer (Ct0910)-----	1
34	2210090124	墊圈 Washer -----	1
35	8MA95300307A	螺帽 Nut -----	1
36	2210090126	磁鐵 Magnet -----	1
37	2210090127	封蓋 Rear Cover -----	1
38	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*12.5) -----	1
39	2210390139	減震橡膠 Rubber Cushion -----	3
40	221A0390140	連桿護罩組 Cover Asm.-----	1
41	2280390141	左布板 Cloth Plate -----	1
42	5221DG0012	送布齒組 Feed Dog Asm. -----	1

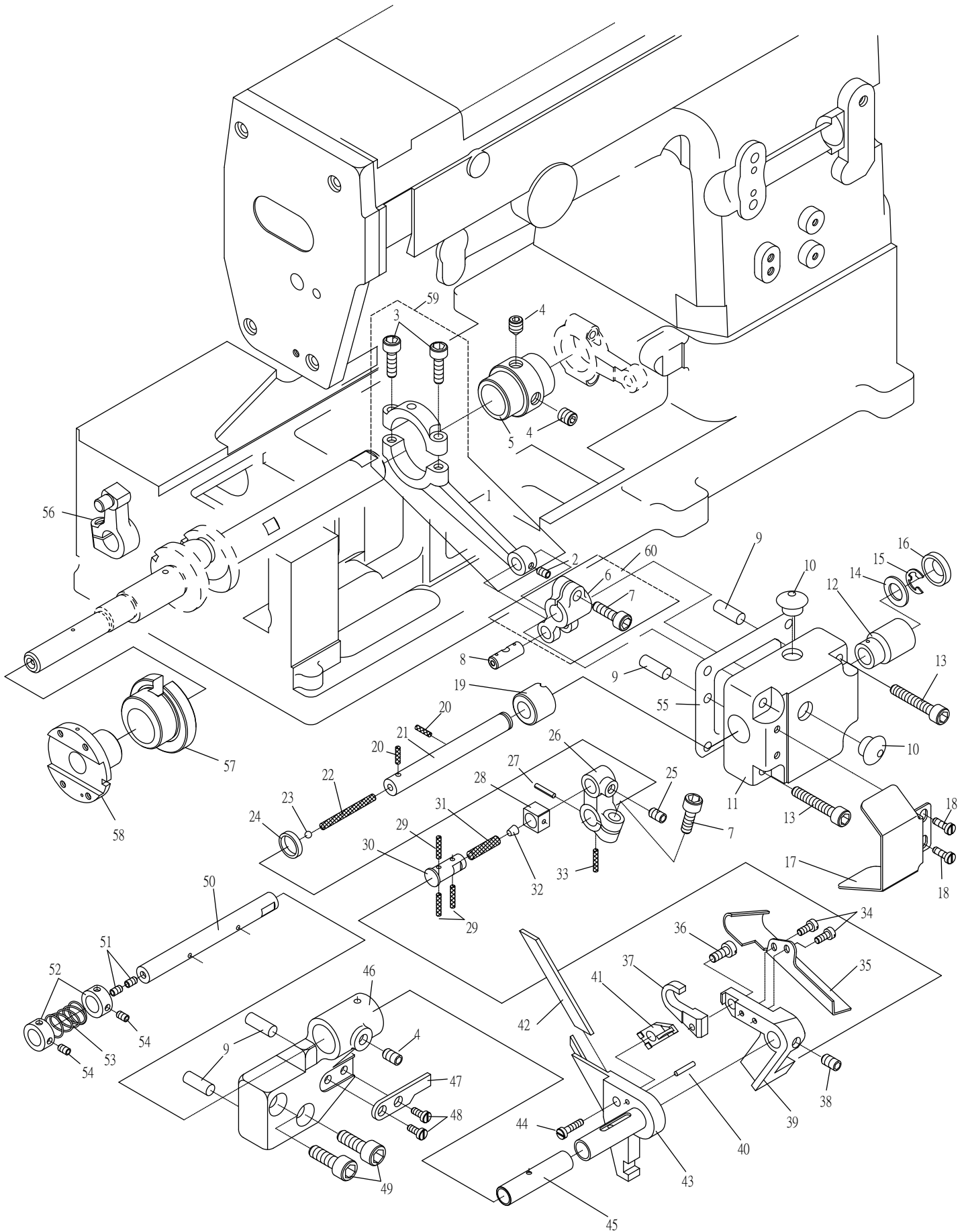
2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
 Right Hand Upper And Lower Knives Driving Mechanism Components For
 FT6539 / FT6539-2 / FT7039 / FT7039-2



2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
 Right Hand Upper And Lower Knives Driving Mechanism Components For
 FT6539 / FT6539-2 / FT7039 / FT7039-2

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2210090201	連桿 Connecting Rod -----	1
2	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)-----	1
3	8MM04281407A	螺絲 Screw (FT1003 M4-0.7*14) -----	2
4	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	3
5	2210090205	偏心輪 Eccentric -----	1
6	2210090206	曲柄 Lever -----	1
7	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*114) -----	2
8	2210090208	曲柄銷 Rod Pin -----	1
9	2210090209	定位銷 Knock Pin -----	4
10	2200000109	孔塞 Seal Plug -----	2
11	2210090211	軸承座 Bracket -----	1
12	2210090212	軸襯 Bushing -----	1
13	8MM04282507B	螺絲 Screw (FT0719 M4-0.7*25)-----	4
14	2210000533	墊圈 Washer -----	1
15	90ER060	E形扣環 E Ring -----	1
16	2210090216	孔塞 Plug -----	1
17	2210090217	護蓋 Oil Defender -----	1
18	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5)-----	2
19	2210090219	軸襯 Bushing -----	1
20	66800	油線 Oil Wick -----	2
21	2210090221	軸 Shaft -----	1
22	66800	油線 Oil Wick -----	1
23	2210090223	孔塞 Plug -----	1
24	2210090224	油封 Oil Seal -----	1
25	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
26	2210090226	曲柄 Lever -----	1
27	90SP0206	彈簧銷 Spring Pin -----	1
28	2210090228	滑塊 Silde Block -----	1
29	66800	油線 Oil Wick -----	3
30	2210090230	連結銷 Connecting Rod -----	1
31	66800	油線 Oil Wick -----	1
32	2210090232	孔塞 Plug -----	1
33	66800	油線 Oil Wick -----	1
34	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)-----	2
35	2210090235	導布屑 Chip Guard -----	1
36	8SC36401007D	螺絲 Screw (SH0125 9/64"-40*10)-----	1
37	2210090237	上刀 Upper Knife -----	1
38	8MN06400600A	螺絲 Screw (C0244 M6-1*6)-----	1
39	2210090239	上刀座 Upper Knife Holder -----	1
40	2210090240	定位銷 Knock Pin -----	1
41	2210090241	壓板 Lower Knife Clamp -----	1
42	2210090242	下刀 Lower Knife -----	1
43	2210090243	下刀座 Lower Knife Holder -----	1
44	8SB44401407A	螺絲 Screw (SH0112 11/64"-40*14)-----	1
45	2210090245	軸襯 Bushing -----	1
46	2210090246	下刀台 Lower Knife Holder Bracket -----	1
47	2210090247	止動片 Rotation Stopper -----	1
48	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
49	8MM06402010A	螺絲 Screw (SH0444 M6-1*20)-----	2
50	2210090250	軸 Shaft -----	1

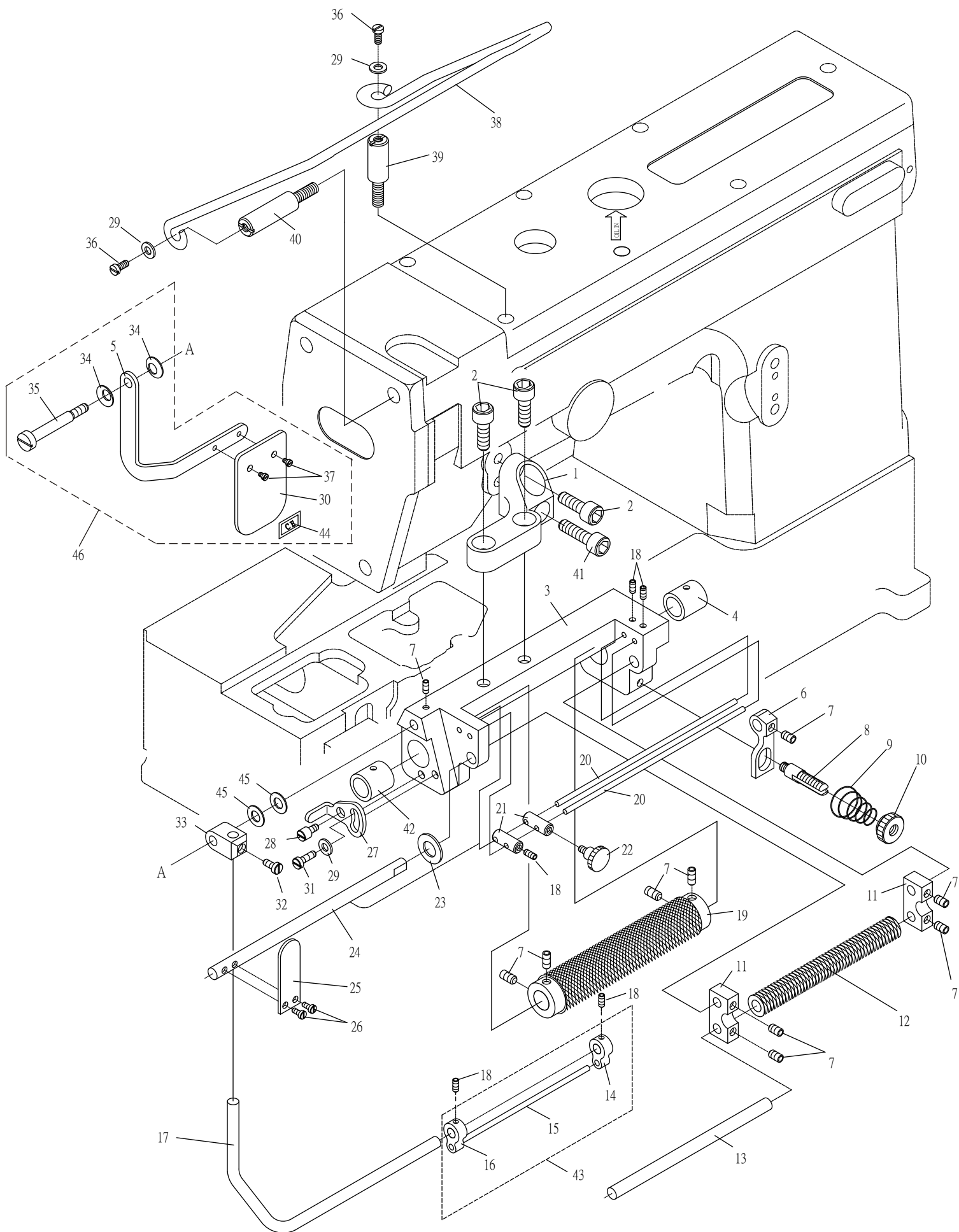
2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
 Right Hand Upper And Lower Knives Driving Mechanism Components For
 FT6539 / FT6539-2 / FT7039 / FT7039-2



2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
Right Hand Upper And Lower Knives Driving Mechanism Components For
FT6539 / FT6539-2 / FT7039 / FT7039-2

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
51	8SN44400400A	螺絲 Screw (SH0104 11/64"-40*40) -----	2
52	2210090252	定位環 Collar -----	2
53	2210090253	彈簧 Spring -----	1
54	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)-----	4
55	2210090255	油封 Gasket -----	1
56	2210390256	曲柄 Lever -----	1
57	2210600135	變距偏心輪 Regulating Eccentric (Ft600135)-----	1
58	2210600136	進給偏心輪 Eccentric(FT600136) -----	1
59	221A0090256	連桿組 Connecting Rod Asm.-----	1
60	221A0090257	曲柄組 Lever Asm.-----	1

3. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表(A)
 Metering Device Mechanism Components (A) For FT6539 / FT6539-1 / FT7039 / FT7039-1

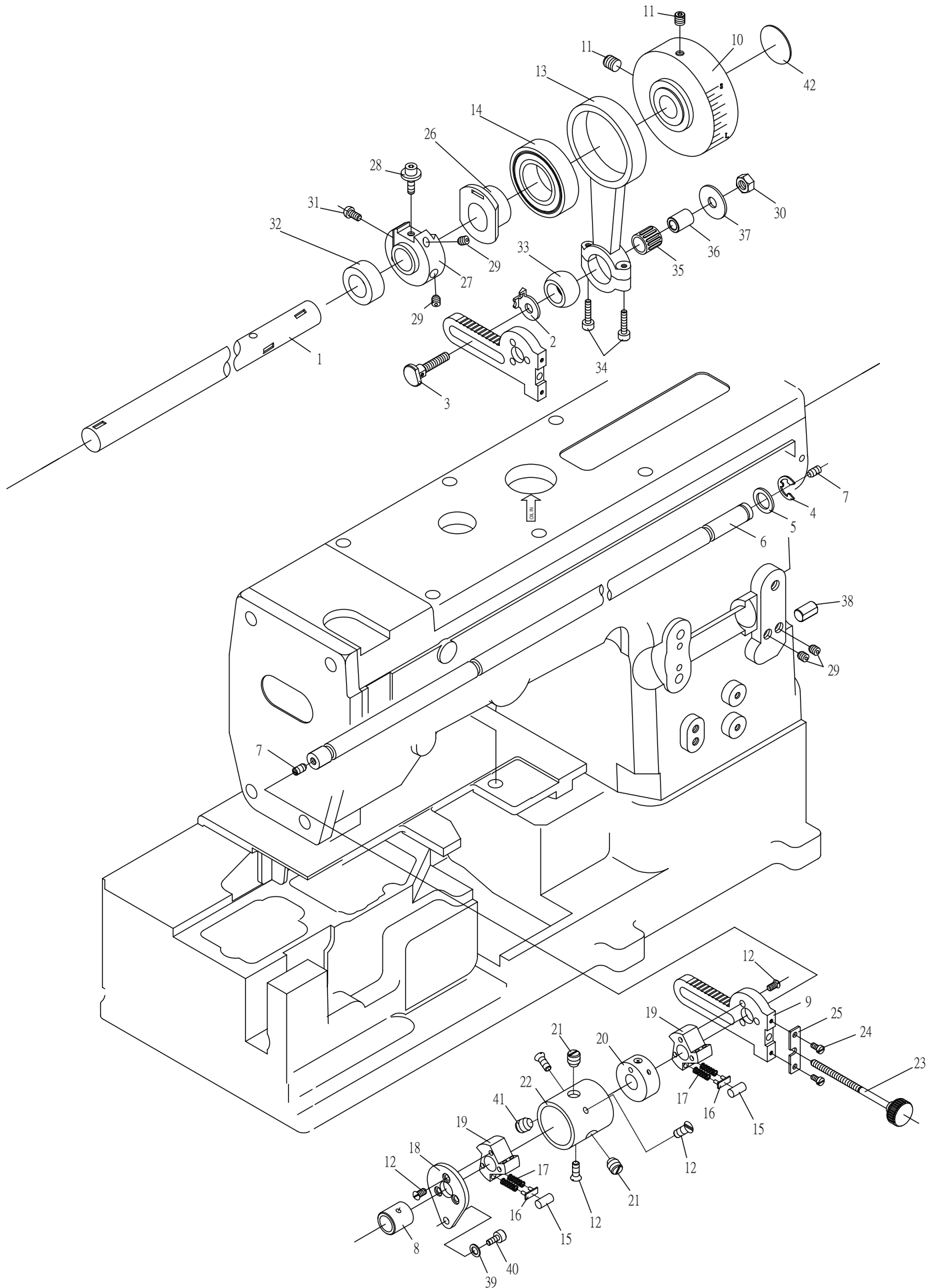


3. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表(A)

Metering Device Mechanism Components (A) For FT6539 / FT6539-1 / FT7039 / FT7039-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210390301	支架 Roller Holder Bracket -----	1
2	8MM06401610A	螺絲 Screw (CT0625 M6-1*16)-----	3
3	2210390303	滾輪支架 Roller Holder -----	1
4	2210090304	軸襯 Bushing -----	1
5	2210390305	護目鏡架 Safety Plate Holder -----	1
6	2210090306	調壓臂 Spring Hoider -----	1
7	8MN04280500C	螺絲 Screw (MT0616 M4-0.7*5)-----	10
8	2210090308	調節螺樁 Stud -----	1
9	2210090309	彈簧 Spring -----	1
10	2210090310	調整螺帽 Adjusting Nut -----	1
11	2210090311	從動滾輪臂 Arm -----	2
12	2210090312	從動滾輪 Tension Roller -----	1
13	2210090313	軸 Shaft -----	1
14	2210090314	右導模 Tape Guide(R) -----	1
15	2210090315	導模滑桿 Tape Guide Bar -----	1
16	2210090316	左導模 Tape Guide(L) -----	1
17	2210090317	導模承桿 Tape Guide Support Bar -----	1
18	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	5
19	2210090319	主動滾輪 Feeding Roller -----	1
20	2210090320	導模導桿 Tape Guide Bar -----	2
21	2210090321	導模 Tape Guide -----	2
22	2210090322	固定螺樁 Knob Screw Stud -----	1
23	2210000533	墊圈 Washer -----	1
24	2210090324	軸 Tension Link Shaft -----	1
25	2210090325	釋壓板手 Press Release -----	1
26	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
27	2210090327	限位片 Holder -----	1
28	2210090328	螺絲 Screw -----	1
29	2100000223	墊圈 Washer (W3) -----	3
30	2200001622	護目鏡 Safety Plate -----	1
31	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	1
32	8SB44400807A	螺絲 Screw (SH0309 11/64"-40*8) -----	1
33	2210090333	接頭 Joint -----	1
34	2200000228	彈簧墊圈 Conical Spring Washer (CT0228) -----	2
35	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
36	8MC04281207D	螺絲 Screw(CT0102 M4-0.7*12) -----	2
37	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
38	4TB0000101	帶架 Tape Holder (FTB0101)-----	1
39	2210600116	螺樁 Stud (FT600116) -----	1
40	4TB0000103	螺樁 Stud (FTB0103) -----	1
41	8MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	1
42	2210390342	軸襯 Bushing -----	1
43	221A0090341	導模滑桿組 Tape Guide Bar Asm.-----	1
44	66451	貼紙 Paster -----	1
45	2200001025	墊圈 Washer -----	2
46	221A0390346	護目鏡組 Safety Plate Asm. -----	1

4. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表 (B)
 Metering Device Mechanism Components (B) For FT6539 / FT6539-1 / FT7039 / FT7039-1

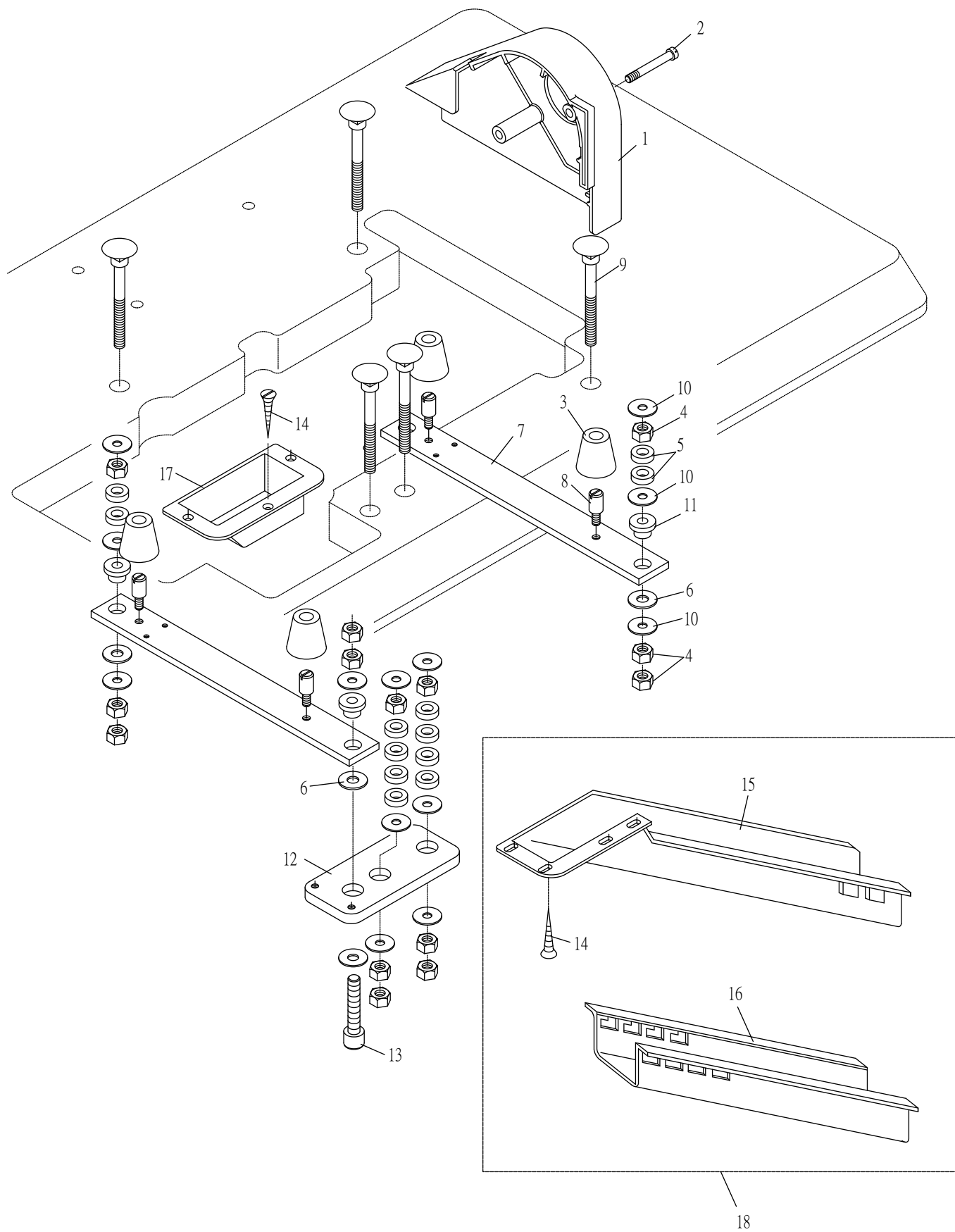


4. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表 (B)

Metering Device Mechanism Components (B) For FT6539 / FT6539-1 / FT7039 / FT7039-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210390401	軸 Roller Shaft -----	1
2	2210390402	指標墊圈 Pointer -----	1
3	2210390403	連桿銷 Connect Pin -----	1
4	90ER080	E形扣環 E Ring -----	1
5	2210390405	墊圈 Washer -----	1
6	2210390406	軸 Shaft -----	1
7	8MH05320400A	螺絲 Screw (CT0523 M5-0.8*4) -----	2
8	2210090408	軸襯 Bushing -----	1
9	2210390409	離合器連桿 Clutch Lever -----	1
10	2210390410	手輪 Handwheel -----	1
11	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2
12	8SF36400606A	螺絲 Screw (RP0217 9/64"-40*7) -----	9
13	2210390413	連桿 Rod -----	1
14	90BB2547127	滾珠軸承 Bearing -----	1
15	4RP0010225	離合器滾柱 Clutch Roller -----	6
16	4RP0010224	滾柱承座 Clutch Roller Base -----	6
17	4RP0010223	彈簧 Clutch Spring -----	12
18	2210390418	離合器制動板 Clutch Plate -----	1
19	4RP0010221	離合器 Clutch -----	2
20	2210090420	內環 Clutch Sleeve Collar -----	1
21	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2
22	2210090422	外環 Clutch Sleeve -----	1
23	2210090423	調整螺絲 Adjusting Screw -----	1
24	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
25	2210390425	止動片 Stopper -----	1
26	2210390426	滑塊 Upper Feed Roller Eccentric -----	1
27	4RP0010323	滑軌 Upper Feed Roller Regulator -----	1
28	2210390428	調整螺絲 Adjusting Screw -----	1
29	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	4
30	2210390430	螺帽 Nut -----	1
31	8MB04280807K	螺絲 Screw (CTS0215 M4-0.7*8) -----	1
32	2210390432	隔環 Spacer -----	1
33	2210390433	萬向肘 Ball -----	1
34	2210390434	螺絲 Screw -----	1
35	90NB101313	滾針軸承 Needle Bearing -----	1
36	2210390436	襯套 bushing -----	1
37	2210390437	墊圈 Washer -----	1
38	2210390438	懸臂軸 Shaft -----	1
39	2100000223	墊圈 Washer (W3) -----	1
40	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	1
41	8MN06400400A	螺絲 Screw (FT390441 M6-1*4) -----	1
42	66480-11	銘板P late -----	1

5. FT6539 / FT6539-2 / FT7039 / FT7039-2 車頭承載及導布屑裝置列表
Supporting Board And Chute Components For FT6539 / FT6539-2 / FT7039 / FT7039-2

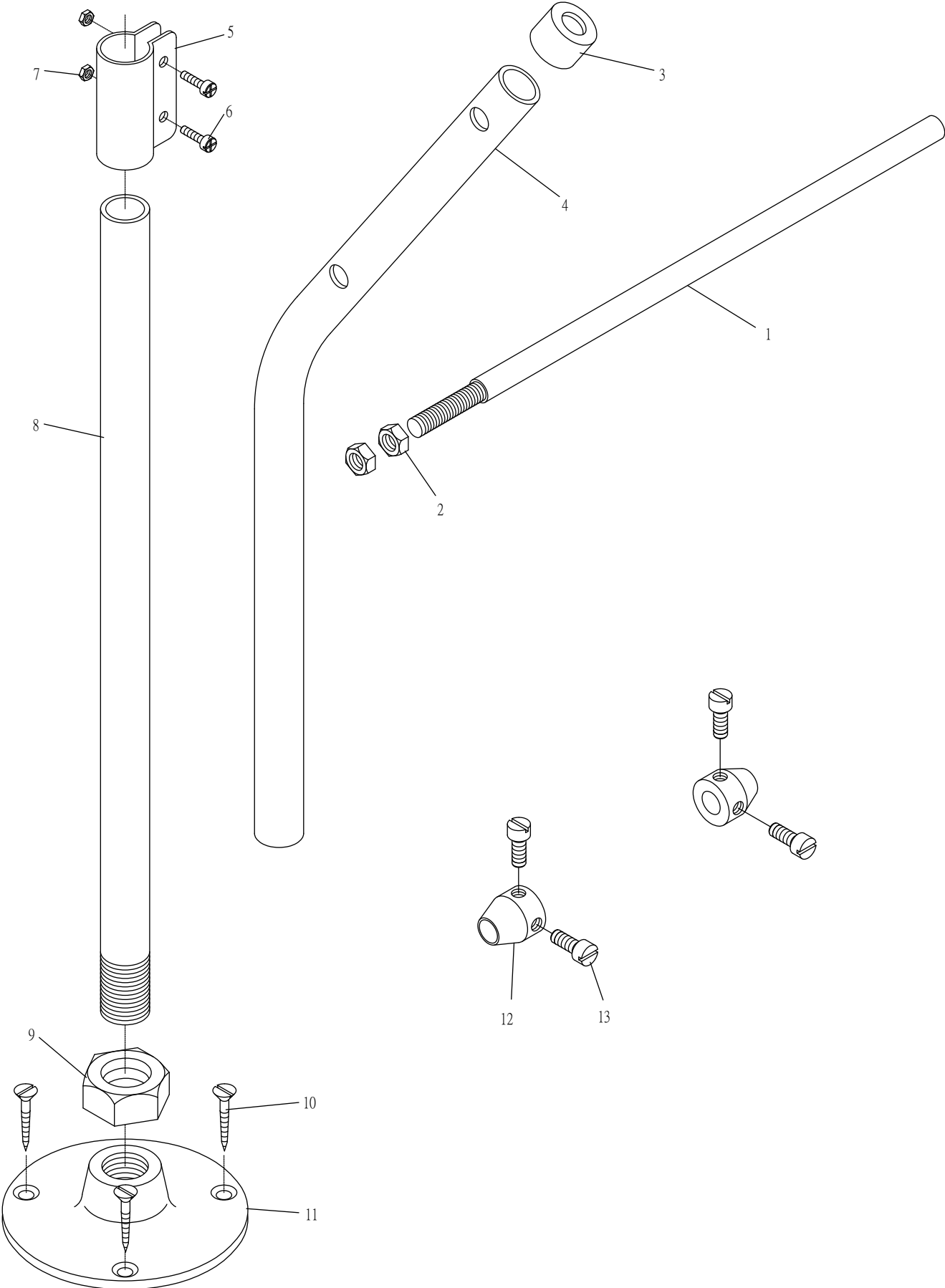


5. FT6539 / FT6539-2 / FT7039 / FT7039-2 車頭承載及導布屑裝置列表

Supporting Board And Chute Components For FT6539 / FT6539-2 / FT7039 / FT7039-2

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200001501	皮帶蓋 Belt Cover (CT1501) -----	1
2	8MB06404609S	螺絲 Screw (CT1502 M6-1*46) -----	2
3	66945	減震橡膠 Rubber Cushion -----	4
4	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	17
5	2210001505	隔環 Spacer -----	14
6	2200001513	橡膠墊圈 Rubber Washer -----	4
7	2210001507	車頭承板 Supporting Board -----	2
8	8MB06401512M	螺樁 Bolt (FT1508 M6-1*10) -----	4
9	8SC79189627B	懸吊螺樁 Bolt (CT1509 5/16"-18*63)-----	5
10	2200001510	墊圈 Washer -----	17
11	2200001511	橡膠環 Rubber Washer -----	4
12	2210090612	承板 Chute Support -----	1
13	2210090613	螺絲 Screw -----	1
14	2210090614	木螺釘 Wood Screw -----	7
15	2210090615	上導布屑 Chute (Upper) -----	1
16	2210090616	下導布屑 Chute (Lower) -----	1
17	2210090617	導布屑 Chute -----	1
18	221A0090618	布漏組 Chute Asm. -----	1

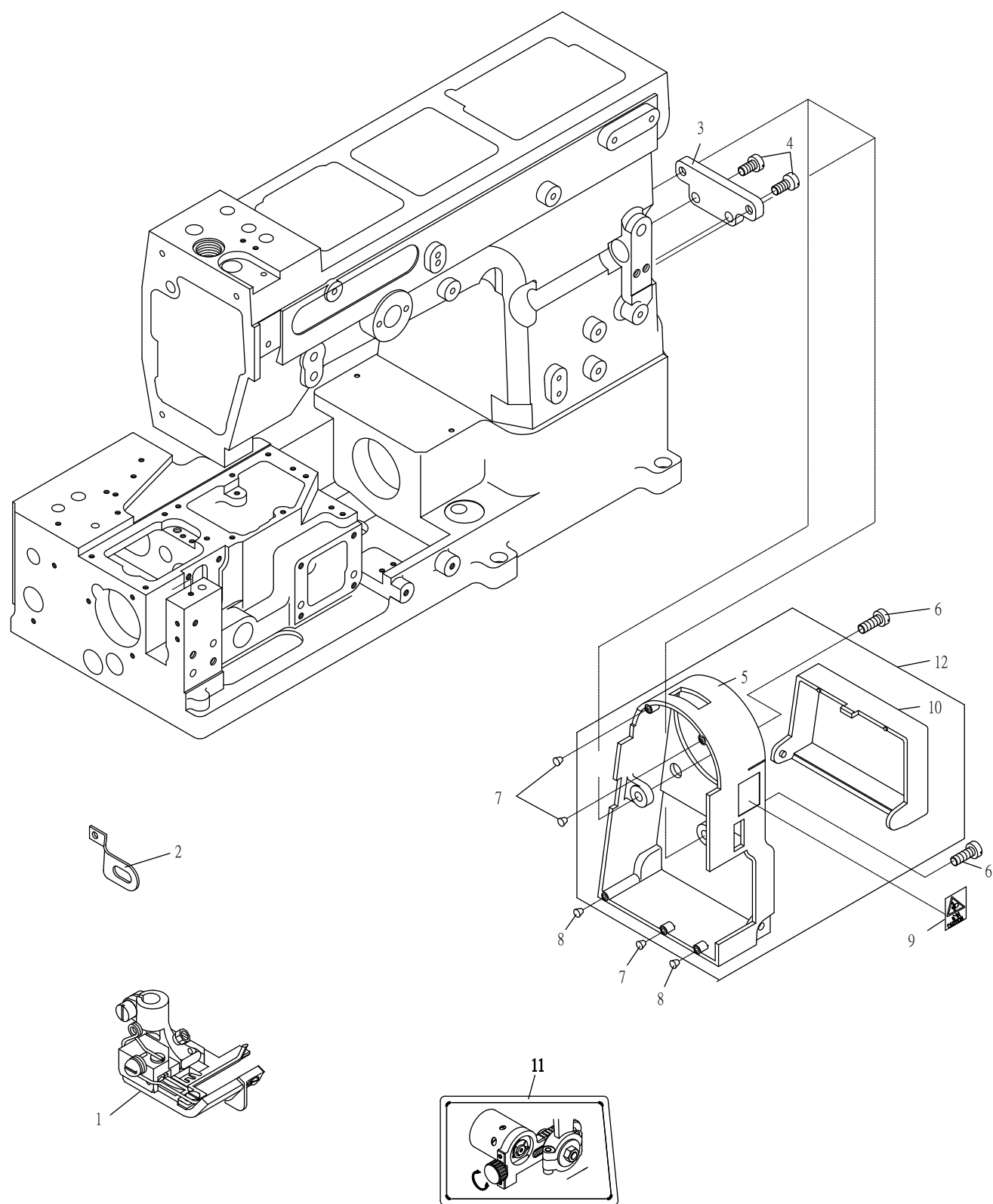
6. TS003 滾條架



6. TS003 滾條架

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TS0030101	軸 Shaft -----	1
2	8SA79180613A	螺絲 Screw (CT1514 5/16"-18*6) -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS0060104	上柱 Upper Thread Stand Rod -----	1
5	4TS0060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut -----	2
8	4TS0060108	下柱 Lower Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0030112	限動環 Stop Collar -----	2
13	8SH56320500A	螺絲 Screw -----	4

1. FT6539-1/FT7039-1壓腳,針板,送布齒及各項護蓋列表
Press Foot, Needle Plate, Feed Dog And Conservation Covers For FT6539-1/FT7039-1



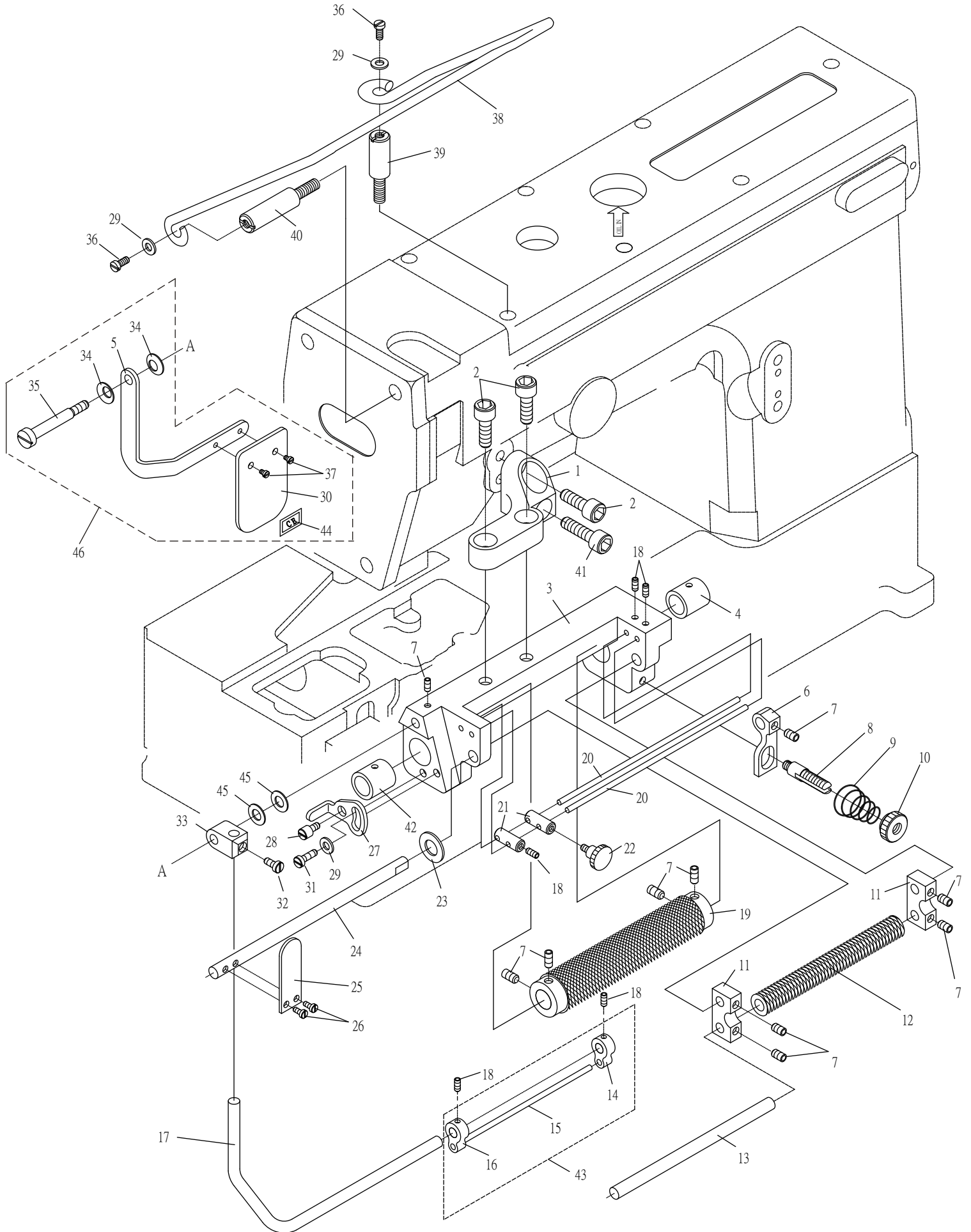
序號 Ref.No.	名稱 Description	針距 Distance Of Needles	
		5.6	6.4
1	壓腳 Presser Foot	5221PF39561	5221PF39640

1. FT6539-1/FT7039-1壓腳,針板,送布齒及各項護蓋列表

Press Foot, Needle Plate, Feed Dog And Conservation Covers For FT6539-1/FT7039-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	-----	壓腳 Presser Foot ASM -----	1
2	2210390129	護指環 Safety Plate Holder -----	1
3	2210390120	承座 Seat -----	1
4	2210390123	螺絲 Screw -----	2
5	2210390121	連桿護罩 Cover -----	1
6	2210390124	螺絲 Screw -----	2
7	2210390139	減震橡膠 Rubber Cushion -----	3
8	2210390125	減震橡膠 Rubber Cushion -----	2
9	2210390127	貼紙 -----	1
10	2210390122	護蓋 Cover -----	1
11	2210390126	貼紙 -----	1
12	221A0390140	連桿護罩組 Cover Asm . -----	1

2. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表 (A)
 Metering Device Mechanism Components (A) For FT6539 / FT6539-1 / FT7039 / FT7039-1

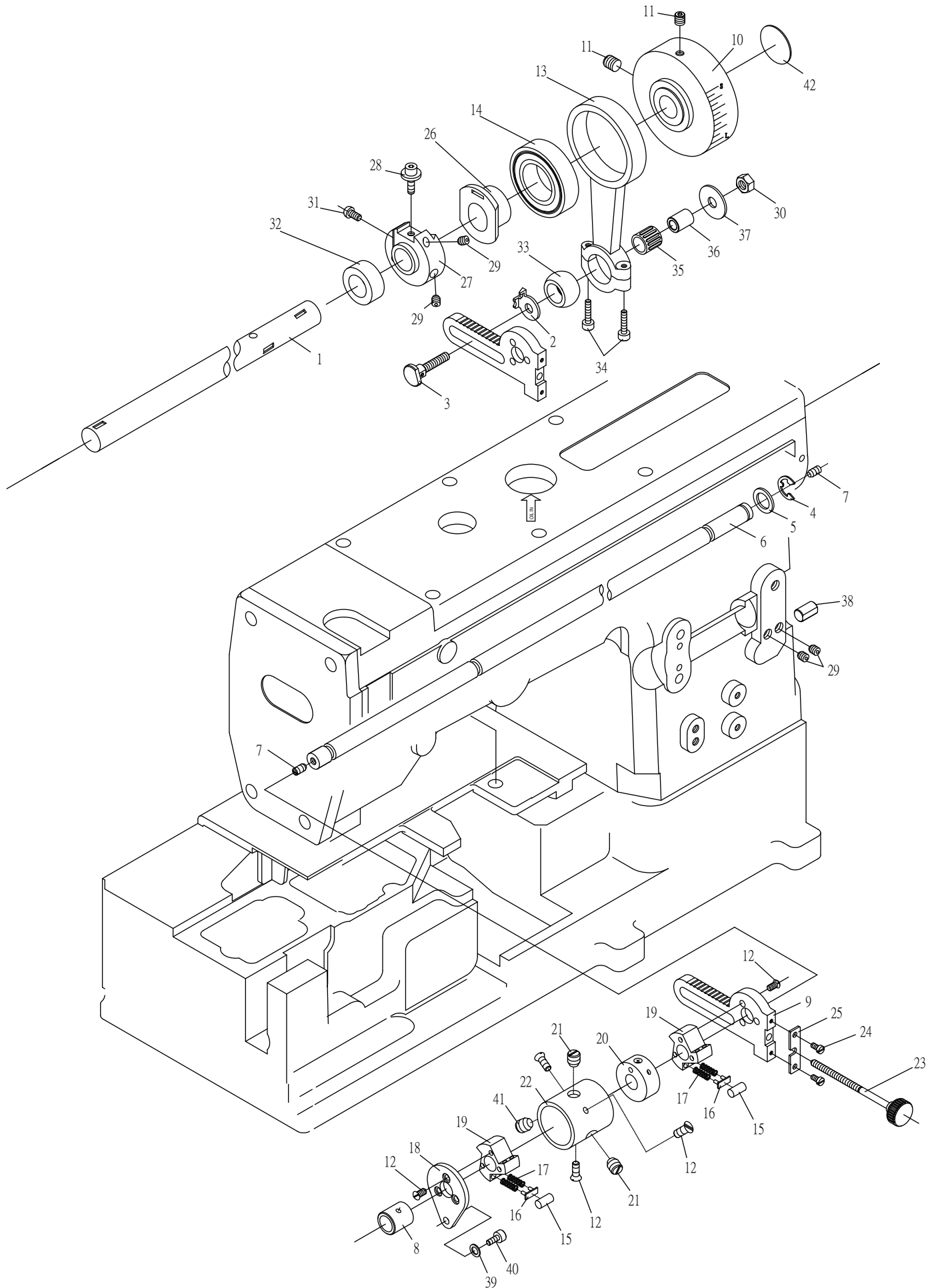


2. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表 (A)

Metering Device Mechanism Components (A) For FT6539 / FT6539-1 / FT7039 / FT7039-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210390301	支架 Roller Holder Bracket -----	1
2	8MM06401610A	螺絲 Screw (CT0625 M6-1*16)-----	3
3	2210390303	滾輪支架 Roller Holder -----	1
4	2210090304	軸襯 Bushing -----	1
5	2210390305	護目鏡架 Safety Plate Holder -----	1
6	2210090306	調壓臂 Spring Hoider -----	1
7	8MN04280500C	螺絲 Screw (MT0616 M4-0.7*5)-----	10
8	2210090308	調節螺樁 Stud -----	1
9	2210090309	彈簧 Spring -----	1
10	2210090310	調整螺帽 Adjusting Nut -----	1
11	2210090311	從動滾輪臂 Arm -----	2
12	2210090312	從動滾輪 Tension Roller -----	1
13	2210090313	軸 Shaft -----	1
14	2210090314	右導模 Tape Guide(R) -----	1
15	2210090315	導模滑桿 Tape Guide Bar -----	1
16	2210090316	左導模 Tape Guide(L) -----	1
17	2210090317	導模承桿 Tape Guide Support Bar -----	1
18	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	5
19	2210090319	主動滾輪 Feeding Roller -----	1
20	2210090320	導模導桿 Tape Guide Bar -----	2
21	2210090321	導模 Tape Guide -----	2
22	2210090322	固定螺樁 Knob Screw Stud -----	1
23	2210000533	墊圈 Washer -----	1
24	2210090324	軸 Tension Link Shaft -----	1
25	2210090325	釋壓板手 Press Release -----	1
26	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
27	2210090327	限位片 Holder -----	1
28	2210090328	螺絲 Screw -----	1
29	2100000223	墊圈 Washer (W3) -----	3
30	2200001622	護目鏡 Safety Plate -----	1
31	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	1
32	8SB44400807A	螺絲 Screw (SH0309 11/64"-40*8) -----	1
33	2210090333	接頭 Joint -----	1
34	2200000228	彈簧墊圈 Conical Spring Washer (CT0228) -----	2
35	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
36	8MC04281207D	螺絲 Screw(CT0102 M4-0.7*12) -----	2
37	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
38	4TB0000101	帶架 Tape Holder (FTB0101)-----	1
39	2210600116	螺樁 Stud (FT600116) -----	1
40	4TB0000103	螺樁 Stud (FTB0103) -----	1
41	8MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	1
42	2210390342	軸襯 Bushing -----	1
43	221A0090341	導模滑桿組 Tape Guide Bar Asm.-----	1
44	66451	貼紙 Paster -----	1
45	2200001025	墊圈 Washer -----	2
46	221A0390346	護目鏡組 Safety Plate Asm. -----	1

3. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表 (B)
 Metering Device Mechanism Components (B) For FT6539 / FT6539-1 / FT7039 / FT7039-1

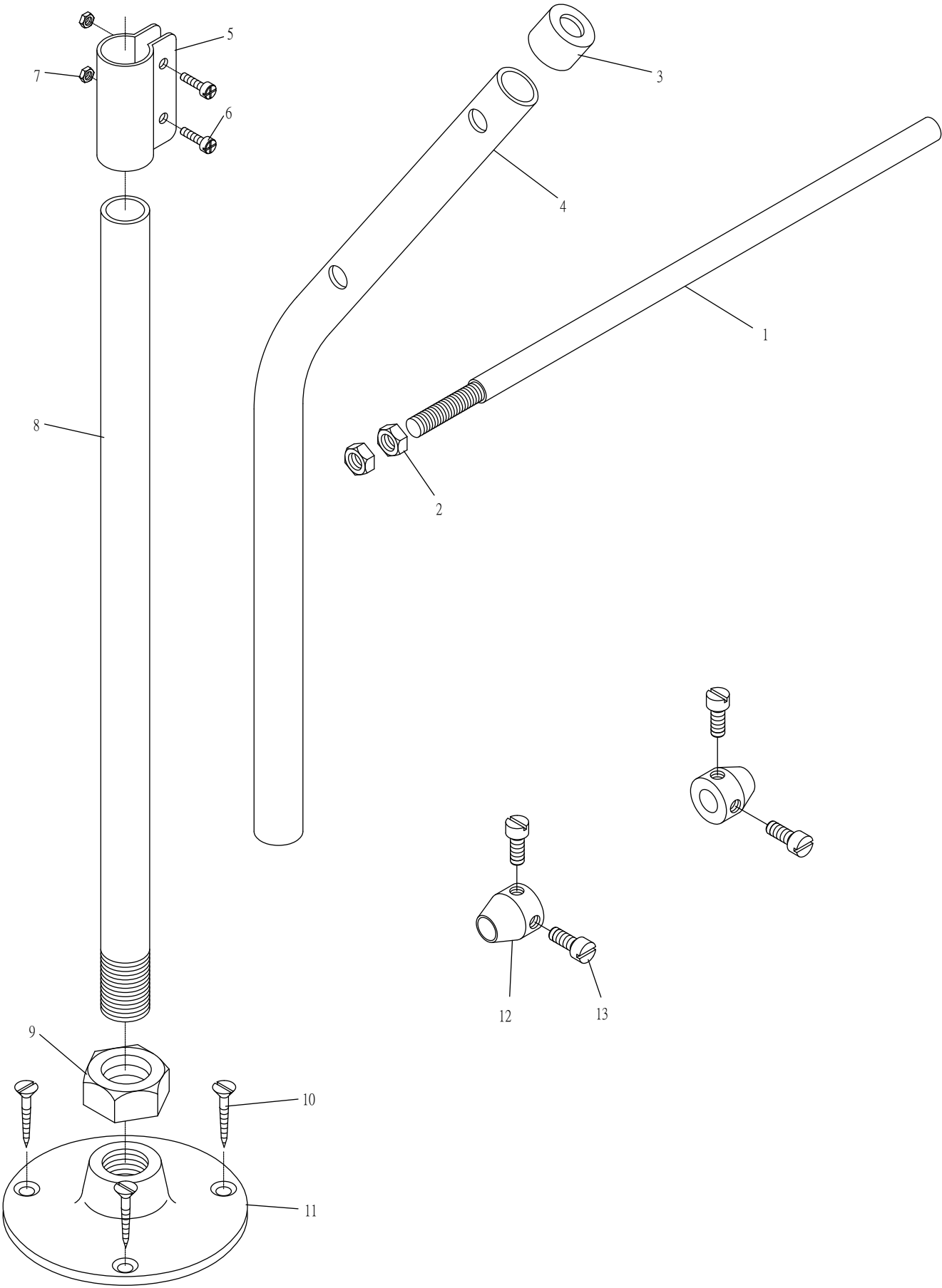


3. FT6539 / FT6539-1 / FT7039 / FT7039-1 送鬆緊帶傳送機構列表 (B)

Metering Device Mechanism Components (B) For FT6539 / FT6539-1 / FT7039 / FT7039-1

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210390401	軸 Roller Shaft -----	1
2	2210390402	指標墊圈 Pointer -----	1
3	2210390403	連桿銷 Connect Pin -----	1
4	90ER080	E形扣環 E Ring -----	1
5	2210390405	墊圈 Washer -----	1
6	2210390406	軸 Shaft -----	1
7	8MH05320400A	螺絲 Screw (CT0523 M5-0.8*4) -----	2
8	2210090408	軸襯 Bushing -----	1
9	2210390409	離合器連桿 Clutch Lever -----	1
10	2210390410	手輪 Handwheel -----	1
11	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2
12	8SF36400606A	螺絲 Screw (RP0217 9/64"-40*7) -----	9
13	2210390413	連桿 Rod -----	1
14	90BB2547127	滾珠軸承 Bearing -----	1
15	4RP0010225	離合器滾柱 Clutch Roller -----	6
16	4RP0010224	滾柱承座 Clutch Roller Base -----	6
17	4RP0010223	彈簧 Clutch Spring -----	12
18	2210390418	離合器制動板 Clutch Plate -----	1
19	4RP0010221	離合器 Clutch -----	2
20	2210090420	內環 Clutch Sleeve Collar -----	1
21	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2
22	2210090422	外環 Clutch Sleeve -----	1
23	2210090423	調整螺絲 Adjusting Screw -----	1
24	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
25	2210390425	止動片 Stopper -----	1
26	2210390426	滑塊 Upper Feed Roller Eccentric -----	1
27	4RP0010323	滑軌 Upper Feed Roller Regulator -----	1
28	2210390428	調整螺絲 Adjusting Screw -----	1
29	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	4
30	2210390430	螺帽 Nut -----	1
31	8MB04280807K	螺絲 Screw (CTS0215 M4-0.7*8) -----	1
32	2210390432	隔環 Spacer -----	1
33	2210390433	萬向肘 Ball -----	1
34	2210390434	螺絲 Screw -----	1
35	90NB101313	滾針軸承 Needle Bearing -----	1
36	2210390436	襯套 bushing -----	1
37	2210390437	墊圈 Washer -----	1
38	2210390438	懸臂軸 Shaft -----	1
39	2100000223	墊圈 Washer (W3) -----	1
40	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	1
41	8MN06400400A	螺絲 Screw (FT390441 M6-1*4) -----	1
42	66480-11	銘板 Plate -----	1

4. TS003 滾條架

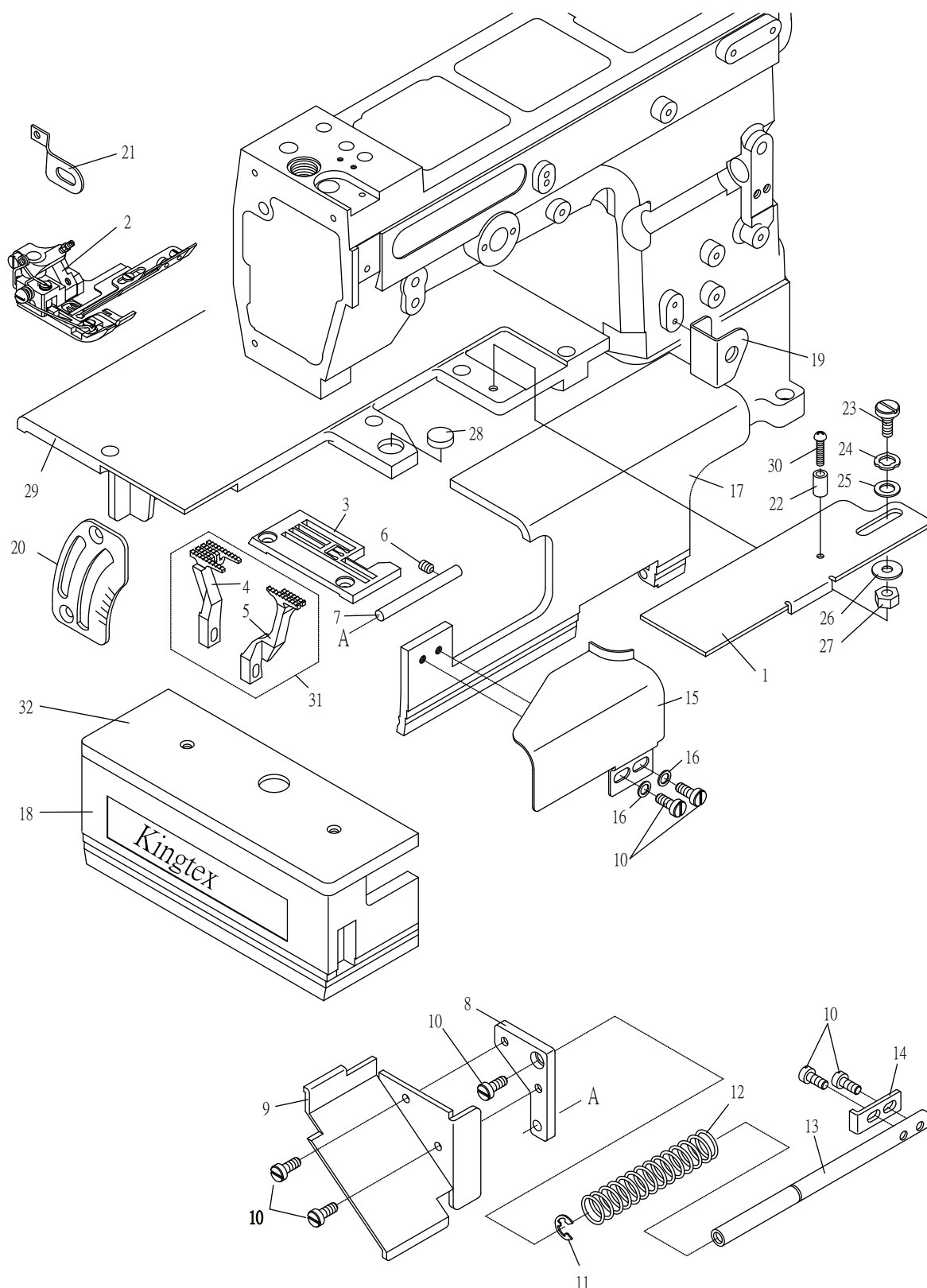


4. TS003 滾條架

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TS0030101	軸 Shaft -----	1
2	8SA79180613A	螺絲 Screw (CT1514 5/16"-18*6) -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS0060104	上柱 Upper Thread Stand Rod -----	1
5	4TS0060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut -----	2
8	4TS0060108	下柱 Lower Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0030112	限動環 Stop Collar -----	2
13	8SH56320500A	螺絲 Screw -----	4

1. FT7039-2 壓腳,針板,送布齒及各項護蓋列表

Press Foot, Needle Plate, Feed Dog And Conservation Covers For FT7039-2



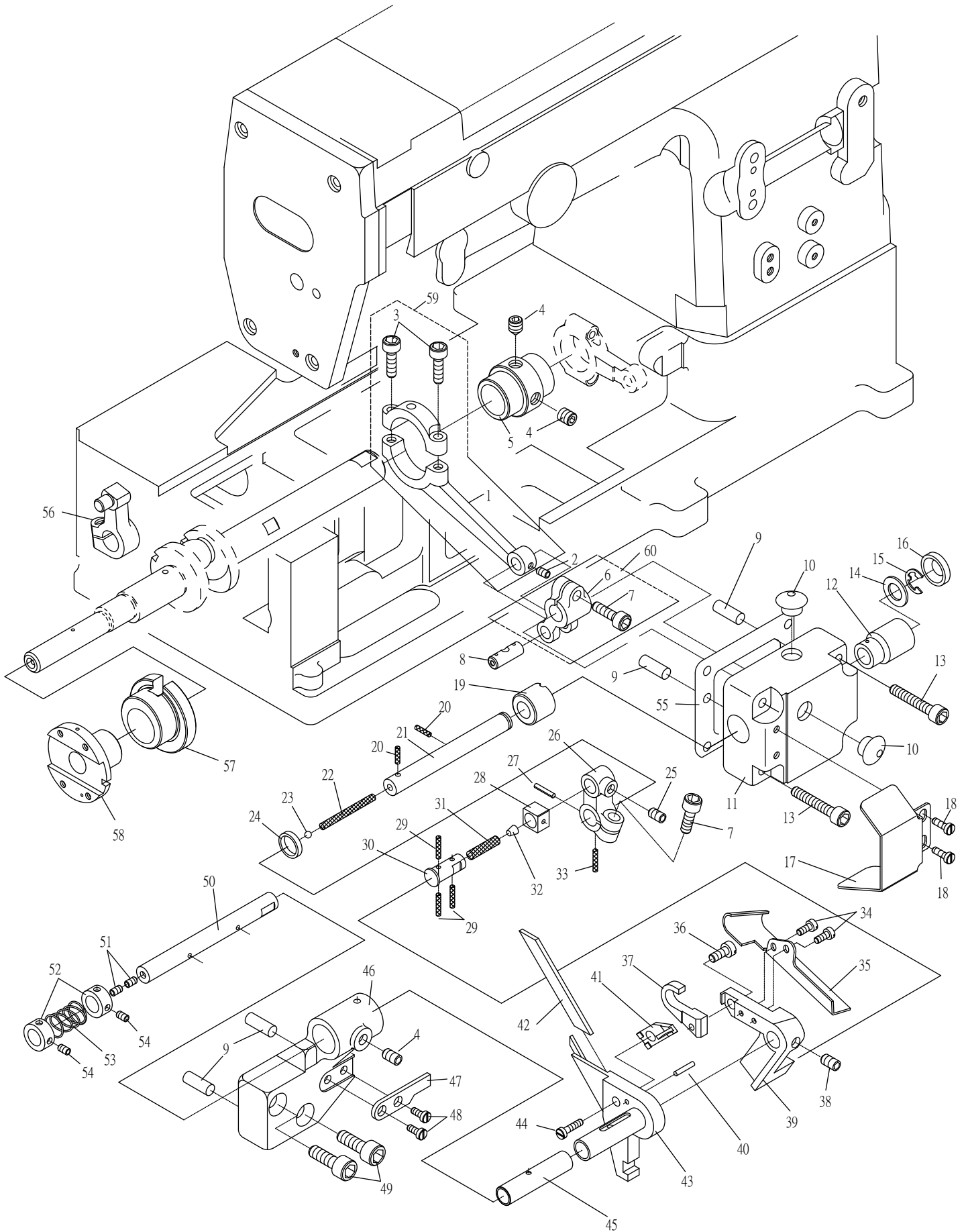
序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
2	壓腳 Presser Foot	5221PF09404	5221PF09484	5221PF09564	5221PF09644
3	針板 Needle Plate	5221TP39401	5221TP39481	5221TP39561	5221TP39641

1. FT7039-2 壓腳,針板,送布齒及各項護蓋列表

Press Foot, Needle Plate, Feed Dog And Conservation Covers For FT7039-2

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	22100901011	護線蓋 Cloth Plate -----	1
2	-----	壓腳 Presser Foot Asm -----	1
3	-----	針板 Throat Plate -----	1
4	5221FD39560	主送布齒 Main Feed Dog -----	1
5	5221DF09560	副送布齒 Diff Feed Dog -----	1
6	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
7	2210090107	導桿 Slide Guide -----	1
8	2210090108	固定板 Cover Support -----	1
9	22100901091	導布屑 Chip Guide -----	1
10	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	7
11	90ER060	E 形扣環 E Ring (CT0532) -----	1
12	2210090112	彈簧 Spring -----	1
13	2210090113	滑桿 Slide Bar -----	1
14	2210090114	止動片 Stopper -----	1
15	2210090115	導模 Edge Guide -----	1
16	2100000223	墊圈 Washer (SH0223) -----	2
17	2280390117	下座前蓋 Front Cover -----	1
18	2280390118	側蓋 Side Cover -----	1
19	2210090119	底線護線罩 Thread Protect Plate -----	1
20	2210390128	差動刻記板 Regulator Plate -----	1
21	2210390129	護指環 Safety Plate Holder -----	1
22	2210090120	手柄 Spacer -----	1
23	2210090121	螺絲 Screw -----	1
24	90WW060	波型墊圈 Wave Washer -----	1
25	2200000910	墊圈 Washer (CT0910) -----	1
26	2210090124	墊圈 Washer -----	1
27	8MA95300307A	螺帽 Nut -----	1
28	2210090126	磁鐵 Magnet -----	1
29	2210090127	封蓋 Rear Cover -----	1
30	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*12.5) -----	1
31	5221DG0012	送布齒組 Feed Dog Asm. -----	1
32	2280390141	左布板 Cloth Plate -----	1

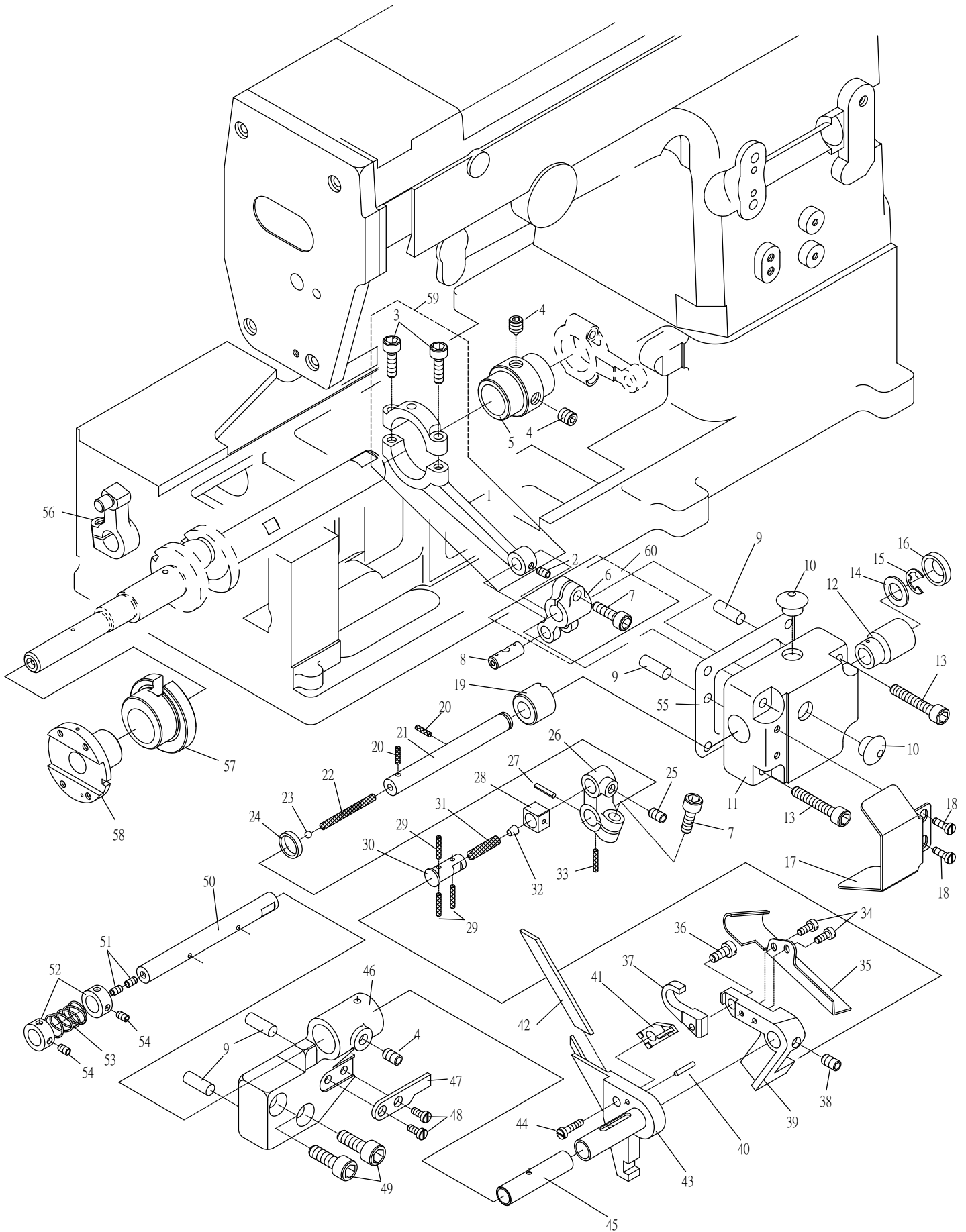
2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
 Right Hand Upper And Lower Knives Driving Mechanism Components For
 FT6539 / FT6539-2 / FT7039 / FT7039-2



2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
 Right Hand Upper And Lower Knives Driving Mechanism Components For
 FT6539 / FT6539-2 / FT7039 / FT7039-2

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2210090201	連桿 Connecting Rod -----	1
2	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)-----	1
3	8MM04281407A	螺絲 Screw (FT1003 M4-0.7*14) -----	2
4	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	3
5	2210090205	偏心輪 Eccentric -----	1
6	2210090206	曲柄 Lever -----	1
7	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*114) -----	2
8	2210090208	曲柄銷 Rod Pin -----	1
9	2210090209	定位銷 Knock Pin -----	4
10	2200000109	孔塞 Seal Plug -----	2
11	2210090211	軸承座 Bracket -----	1
12	2210090212	軸襯 Bushing -----	1
13	8MM04282507B	螺絲 Screw (FT0719 M4-0.7*25)-----	4
14	2210000533	墊圈 Washer -----	1
15	90ER060	E形扣環 E Ring -----	1
16	2210090216	孔塞 Plug -----	1
17	2210090217	護蓋 Oil Defender -----	1
18	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5)-----	2
19	2210090219	軸襯 Bushing -----	1
20	66800	油線 Oil Wick -----	2
21	2210090221	軸 Shaft -----	1
22	66800	油線 Oil Wick -----	1
23	2210090223	孔塞 Plug -----	1
24	2210090224	油封 Oil Seal -----	1
25	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
26	2210090226	曲柄 Lever -----	1
27	90SP0206	彈簧銷 Spring Pin -----	1
28	2210090228	滑塊 Silde Block -----	1
29	66800	油線 Oil Wick -----	3
30	2210090230	連結銷 Connecting Rod -----	1
31	66800	油線 Oil Wick -----	1
32	2210090232	孔塞 Plug -----	1
33	66800	油線 Oil Wick -----	1
34	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)-----	2
35	2210090235	導布屑 Chip Guard -----	1
36	8SC36401007D	螺絲 Screw (SH0125 9/64"-40*10)-----	1
37	2210090237	上刀 Upper Knife -----	1
38	8MN06400600A	螺絲 Screw (C0244 M6-1*6)-----	1
39	2210090239	上刀座 Upper Knife Holder -----	1
40	2210090240	定位銷 Knock Pin -----	1
41	2210090241	壓板 Lower Knife Clamp -----	1
42	2210090242	下刀 Lower Knife -----	1
43	2210090243	下刀座 Lower Knife Holder -----	1
44	8SB44401407A	螺絲 Screw (SH0112 11/64"-40*14)-----	1
45	2210090245	軸襯 Bushing -----	1
46	2210090246	下刀台 Lower Knife Holder Bracket -----	1
47	2210090247	止動片 Rotation Stopper -----	1
48	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
49	8MM06402010A	螺絲 Screw (SH0444 M6-1*20)-----	2
50	2210090250	軸 Shaft -----	1

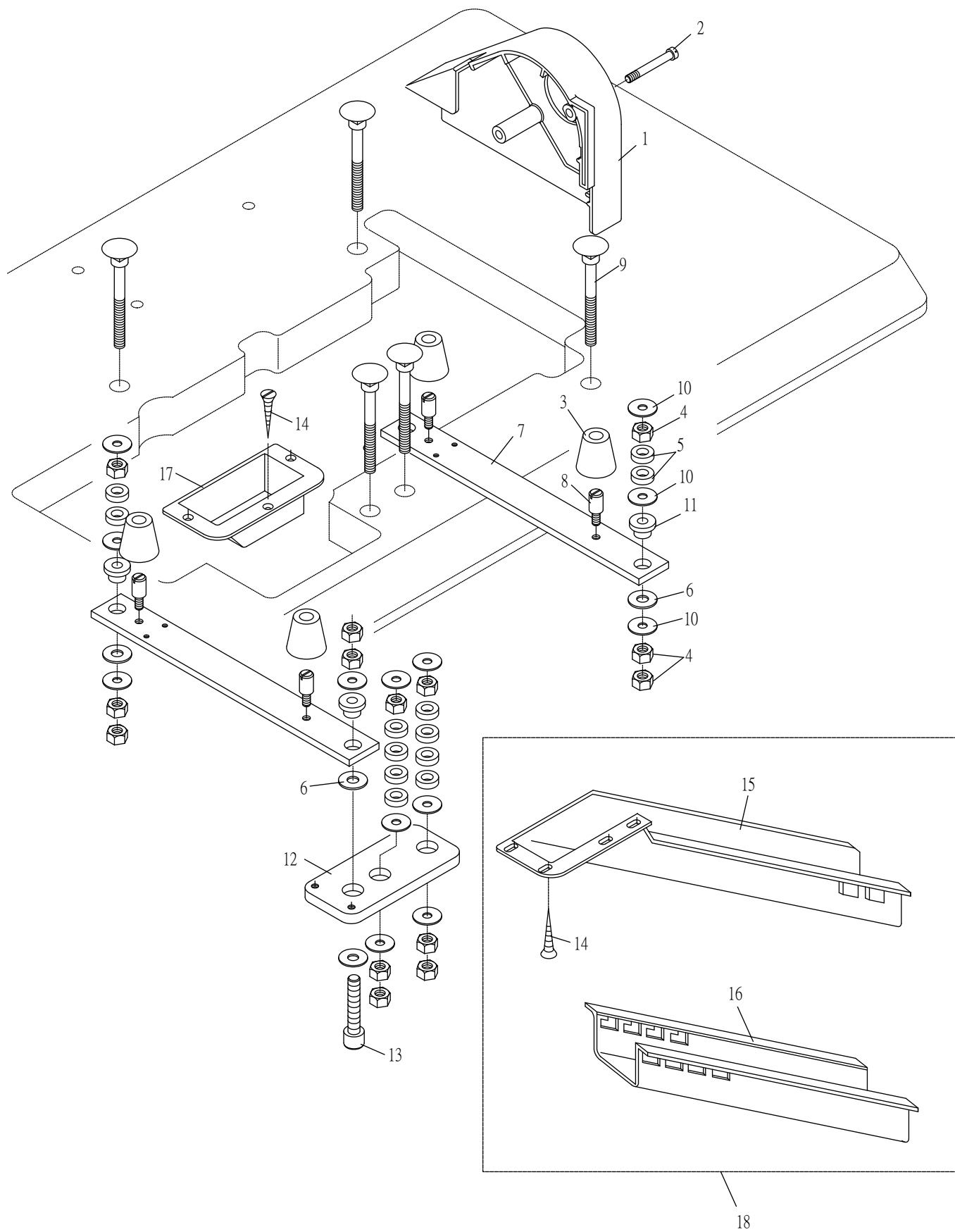
2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
 Right Hand Upper And Lower Knives Driving Mechanism Components For
 FT6539 / FT6539-2 / FT7039 / FT7039-2



2. FT6539 / FT6539-2 / FT7039 / FT7039-2 上、下刀驅動機構列表
Right Hand Upper And Lower Knives Driving Mechanism Components For
FT6539 / FT6539-2 / FT7039 / FT7039-2

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
51	8SN44400400A	螺絲 Screw (SH0104 11/64"-40*40) -----	2
52	2210090252	定位環 Collar -----	2
53	2210090253	彈簧 Spring -----	1
54	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)-----	4
55	2210090255	油封 Gasket -----	1
56	2210390256	曲柄 Lever -----	1
57	2210600135	變距偏心輪 Regulating Eccentric (Ft600135)-----	1
58	2210600136	進給偏心輪 Eccentric(FT600136) -----	1
59	221A0090256	連桿組 Connecting Rod Asm.-----	1
60	221A0090257	曲柄組 Lever Asm.-----	1

3. FT6539 / FT6539-2 / FT7039 / FT7039-2 車頭承載及導布屑裝置列表
Supporting Board And Chute Components For FT6539 / FT6539-2 / FT7039 / FT7039-2

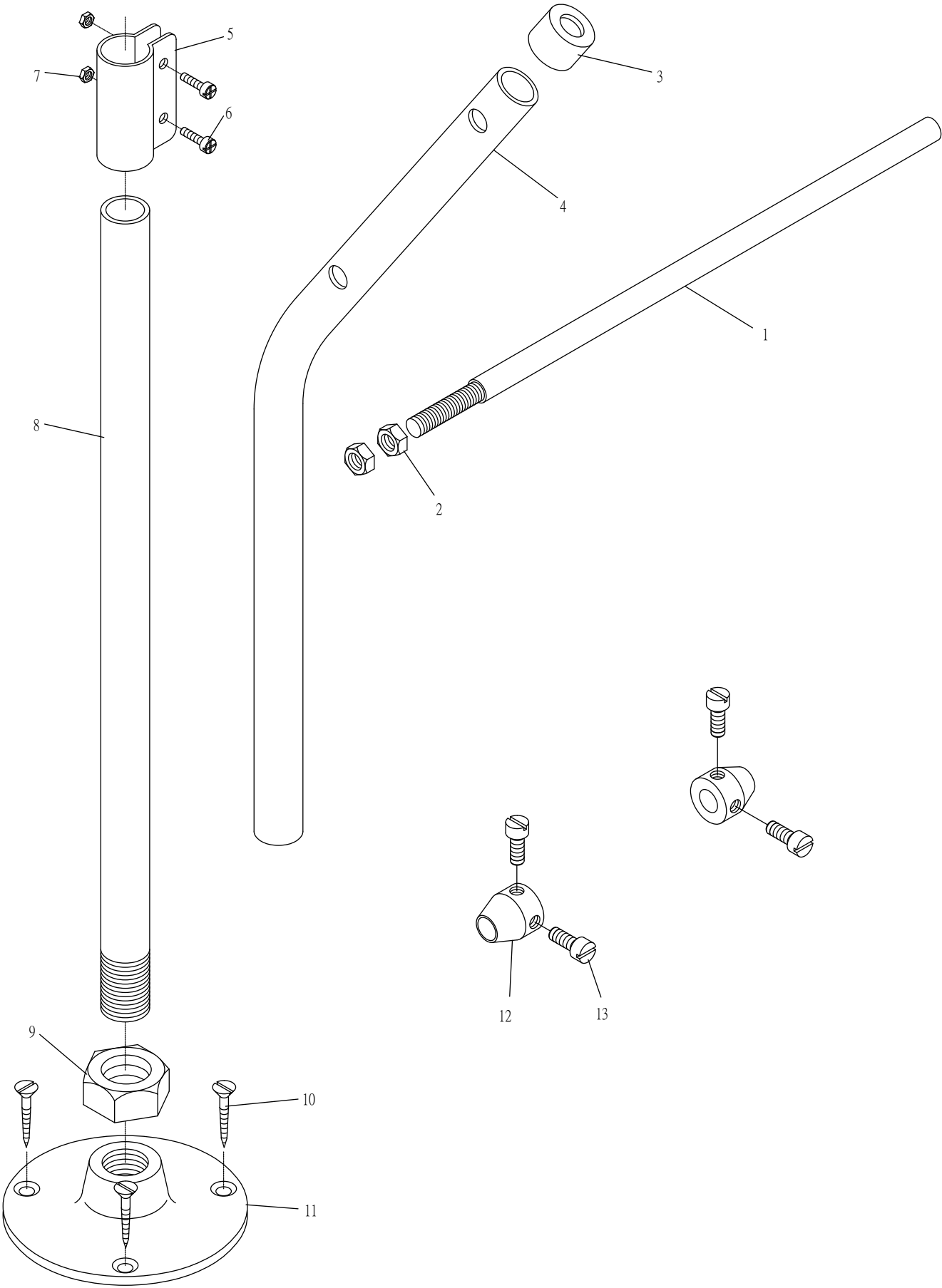


3. FT6539 / FT6539-2 / FT7039 / FT7039-2 車頭承載及導布屑裝置列表

Supporting Board And Chute Components For FT6539 / FT6539-2 / FT7039 / FT7039-2

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200001501	皮帶蓋 Belt Cover (CT1501) -----	1
2	8MB06404609S	螺絲 Screw (CT1502 M6-1*46) -----	2
3	66945	減震橡膠 Rubber Cushion -----	4
4	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	17
5	2210001505	隔環 Spacer -----	14
6	2200001513	橡膠墊圈 Rubber Washer -----	4
7	2210001507	車頭承板 Supporting Board -----	2
8	8MB06401512M	螺樁 Bolt (FT1508 M6-1*10) -----	4
9	8SC79189627B	懸吊螺樁 Bolt (CT1509 5/16"-18*63)-----	5
10	2200001510	墊圈 Washer -----	17
11	2200001511	橡膠環 Rubber Washer -----	4
12	2210090612	承板 Chute Support -----	1
13	2210090613	螺絲 Screw -----	1
14	2210090614	木螺釘 Wood Screw -----	7
15	2210090615	上導布屑 Chute (Upper) -----	1
16	2210090616	下導布屑 Chute (Lower) -----	1
17	2210090617	導布屑 Chute -----	1
18	221A0090618	布漏組 Chute Asm. -----	1

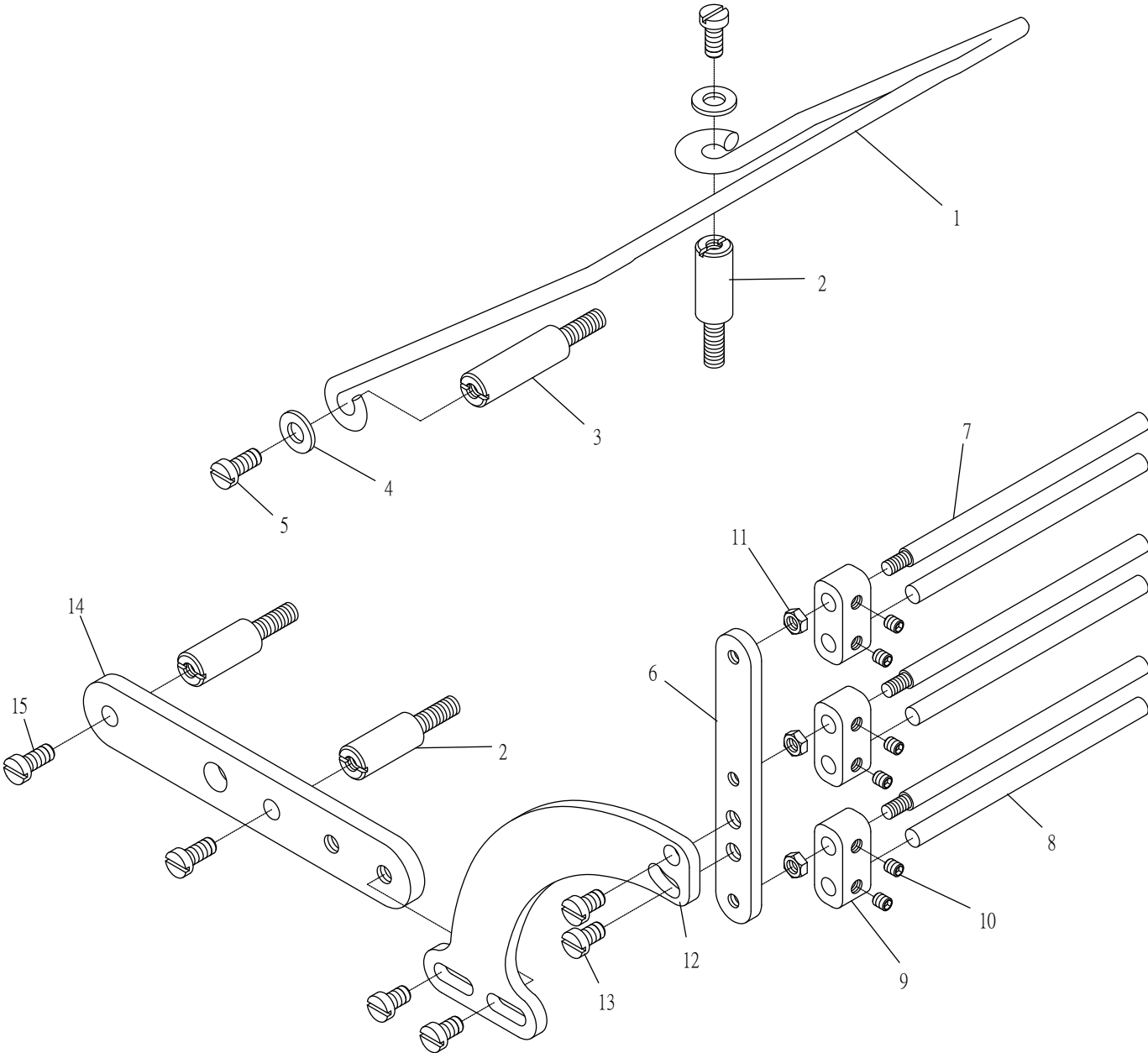
4. TS003 滾條架



4. TS003 滾條架

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TS0030101	軸 Shaft -----	1
2	8SA79180613A	螺絲 Screw (CT1514 5/16"-18*6) -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS0060104	上柱 Upper Thread Stand Rod -----	1
5	4TS0060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut -----	2
8	4TS0060108	下柱 Lower Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0030112	限動環 Stop Collar -----	2
13	8SH56320500A	螺絲 Screw -----	4

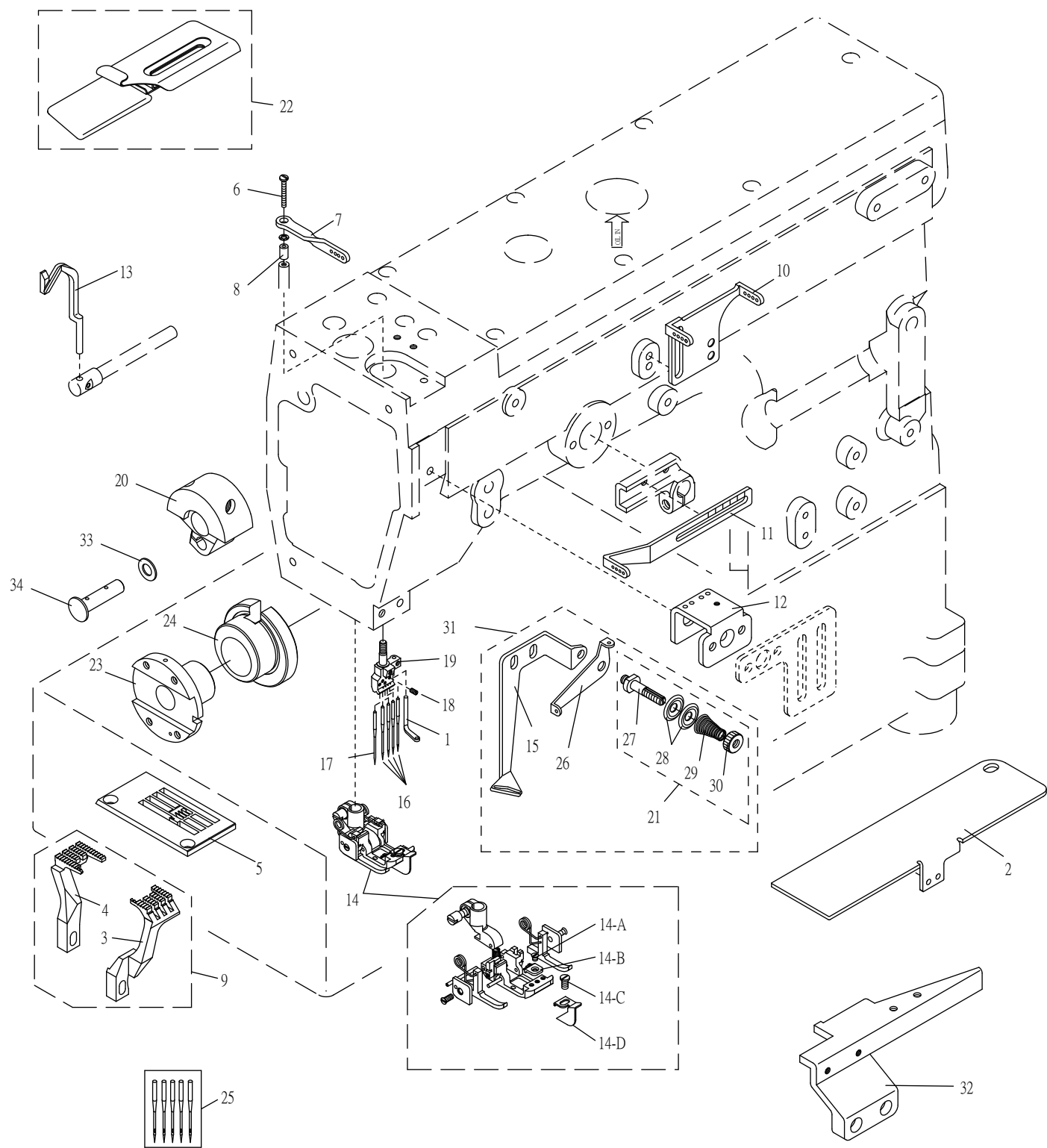
5. FT6539-2 / FT7039-2 導模裝置 Fabric Guide Components For FT6539-2 / FT7039-2



5. FT6539-2 / FT7039-2 導模裝置 Fabric Guide Components For FT6539-2 / FT7039-2

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4TB0000101	帶架 Tape Holder -----	1
2	2210600116	螺樁 Stud -----	3
3	4TB0000103	螺樁 Stud -----	1
4	2100000223	墊圈 Washer (W3) -----	6
5	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
6	4TB0000106	支架 Holder -----	1
7	4TB0000107	導帶桿 Tape Guide -----	3
8	4TB0000108	導帶桿 Tape Guide -----	3
9	4TB0000109	帶位調整塊 Tape Guide Adjusting Holder -----	3
10	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)-----	6
11	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3)-----	3
12	4TB0000112	支架 Holder -----	1
13	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)-----	2
14	4TB0000114	支架 Holder -----	1
15	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10)-----	4

1. Ft7060 平型四針用零件列表 Parts List For Ft7060 Flatseaming



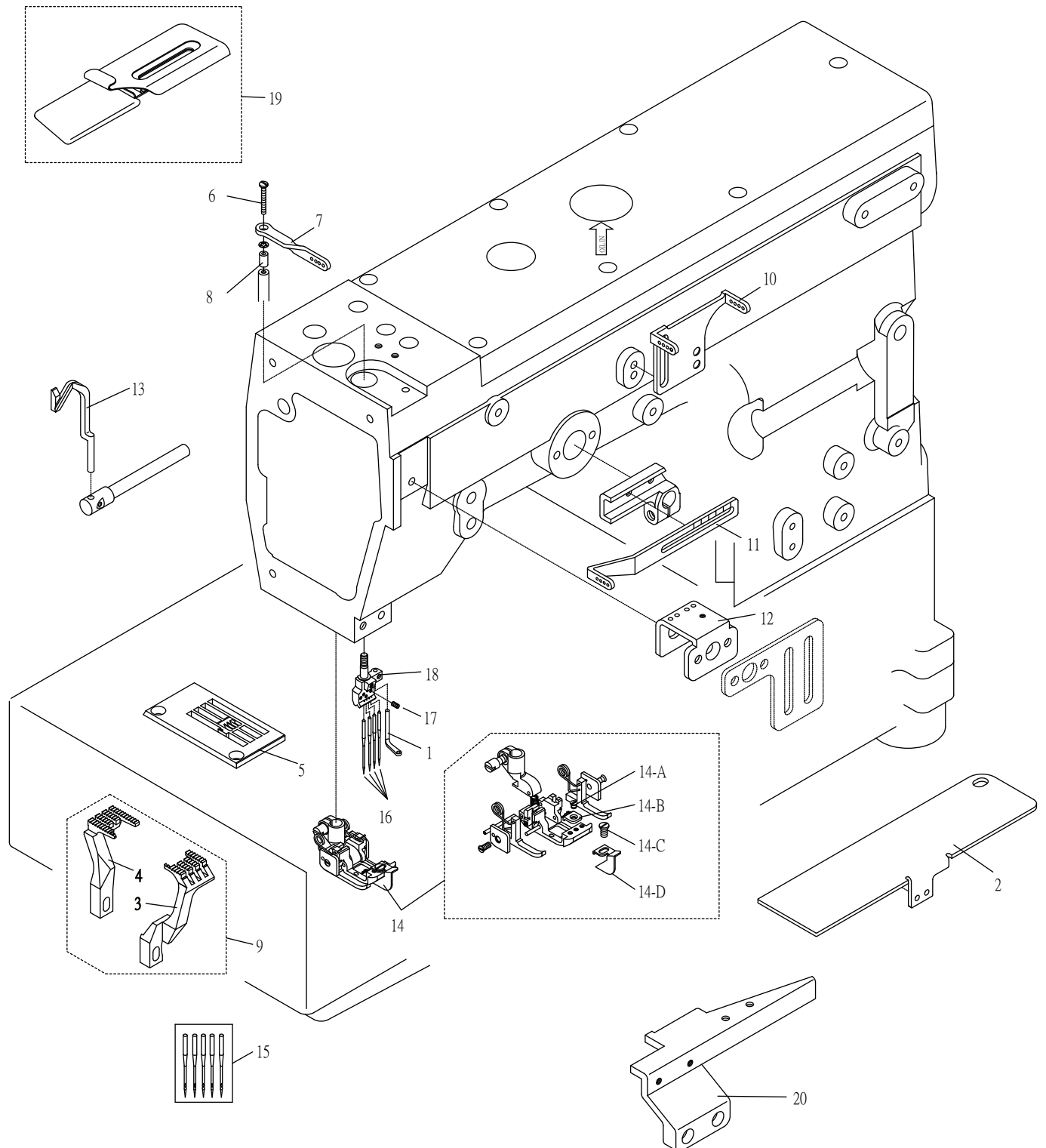
序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		5.2	5.6	6.0	6.4
5	針板 Needle Plate	5221TP60520	5221TP60560	5221TP60600	5221TP60640
14	壓腳 Presser Foot	5221PF60520	5221PF60560	5221PF60600	5221PF60640
14-B	壓腳舌 Presser Foot Tongue	5221PF6052A	5221PF6056A	5221PF6060A	5221PF6064A
19	針留 Needle Clamp	5221NC60520	5221NC60560	5221NC60600	5221NC60640

1. Ft7060 平型四針用零件列表 Parts List For Ft7060 Flatseaming

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200000710	導線 Thread Guide -----	1
2	22100002041	護線蓋 Cloth Plate -----	1
3	5221DF60560	副送布齒 Diff Feed Dog(See Left Page) -----	1
4	5221FD60560	主送布齒 Main Feed Dog(See Left Page) -----	1
5	-----	針板 Needle Plate(See Left Page) -----	1
6	8MB85241306K	螺絲 Screw (FT0519 M3.5-0.6-*13)-----	1
7	2210600118	導線 Thread Guide -----	1
8	2210600120	隔環 Spacer -----	1
9	5221DG0013	送布齒組 Main Feed Dog Asm.-----	1
10	2210600122	導線 Thread Guide -----	1
11	2210600123	針棒揚線桿 Needle Thread Take-Up -----	1
12	2210600124	導線 Thread Guide -----	1
13	5221NG60560	後導針器 Needle Guard (Rear) -----	1
14	-----	壓腳組 Press Foot Set(See Left Page) -----	1
14-A	5221PF6056C	螺絲 Screw -----	1
14-B	-----	壓腳舌 Press Foot Tongue(See Left Page) -----	1
14-C	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
14-D	5221PF6056F	導布定規 Presser Foot Guide -----	1
15	2210600127	導線 Thread Guide -----	1
16	-----	針 Needle (UY118GAS #10) -----	4
17	66728-1	假針 Needle -----	1
18	8SC24560303B	螺絲 Screw (NT0723 3/32"-56*3)-----	5
19	-----	針留 Needle Clamp (See Left Page) -----	1
20	2210600132	平衡錘 Balance Weight -----	1
21	227A0000342	張力控制組 Thread Retainer Asm. -----	1
*22	221FR0101	導模 Folder Unit (Two-fold) (Extra) -----	1
23	2210600135	變距偏心輪 Regulating Eccentric -----	1
24	2210600136	進給偏心輪 Eccentric -----	1
25	66728-10-5	備用針 Spare Needle -----	1
26	2200000353	導線 Thread Guide (CT0353) -----	1
27	2200000354	螺樁 Stud (CT0354) -----	1
28	2200000355	張力控制盤 Tension Disc (CT0355) -----	2
29	2200000356	彈簧 Spring (CT0356) -----	1
30	2200000357	螺帽 Nut (CT0357) -----	1
31	221A0600143	導線組 Thread Guide Asm.-----	1
32	2280000203	下座前蓋活動塊 Movable Block -----	1
33	2200000716	墊圈 Washer (CT0716) -----	1
34	2210000724	曲柄銷 Rod Pin -----	1

* 特註品Custom-made Item

2. FT7060-1 平型四針用零件列表 Parts List For FT7060-1 Flatseaming



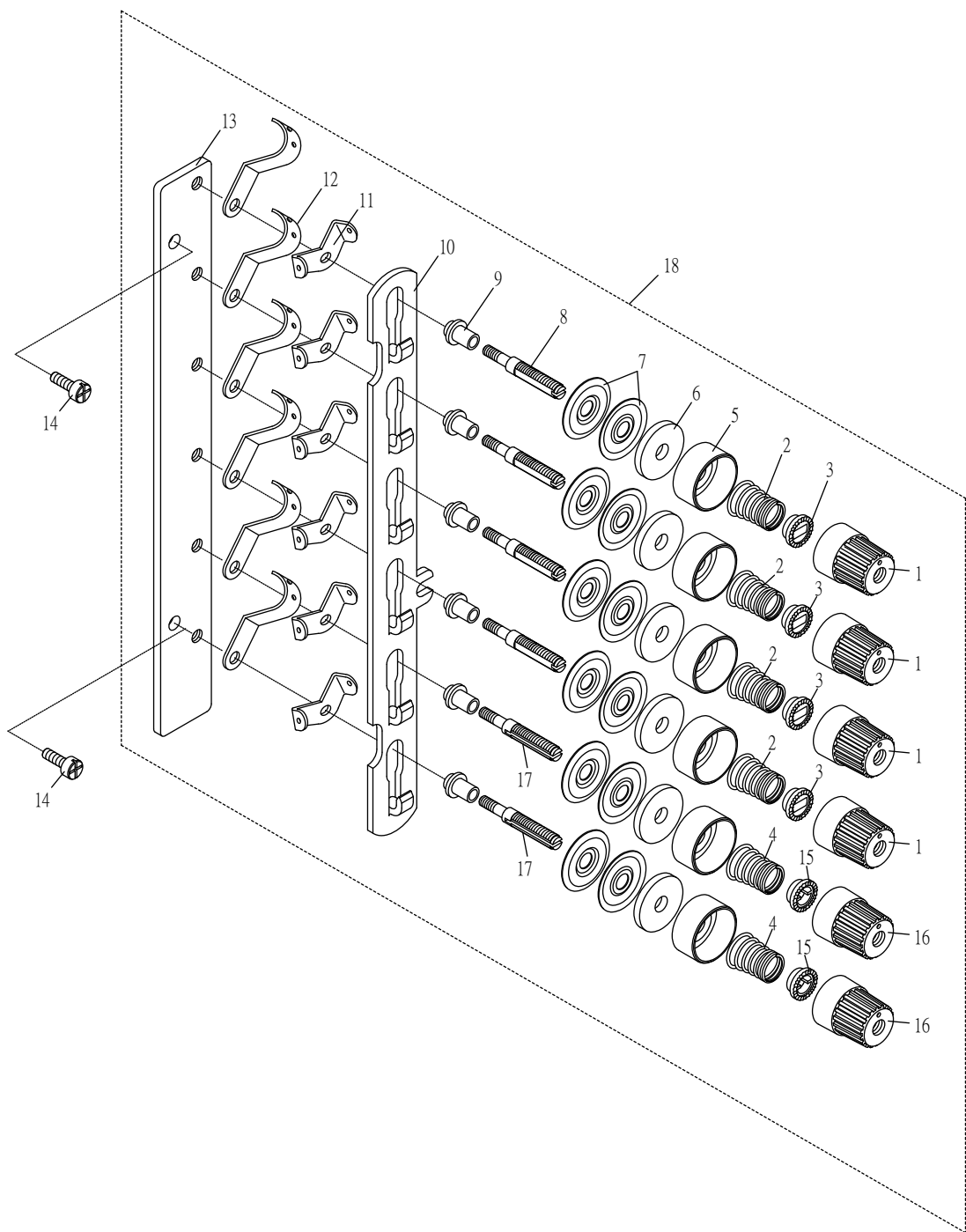
序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		5.2	5.6	6.0	6.4
5	針板 Needle Plate	5221TP60520	5221TP60560	5221TP60600	5221TP60640
14	壓腳 Presser Foot	5221PF60520	5221PF60560	5221PF60600	5221PF60640
24-B	壓腳舌 Presser Foot Tongue	5221PF6052A	5221PF6056A	5221PF6060A	5221PF6064A
18	針留 Needle Clamp	5221NC60520	5221NC60560	5221NC60600	5221NC60640

2. FT7060-1 平型四針用零件列表 Parts List For FT7060-1 Flatseaming

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200000710	導線 Thread Guide -----	1
2	22100002041	護線蓋 Cloth Plate -----	1
3	5221DF60560	副送布齒 Diff Feed Dog(See Left Page) -----	1
4	5221FD60560	主送布齒 Main Feed Dog(See Left Page) -----	1
5	-----	針板 Needle Plate(See Left Page) -----	1
6	8MB85241306K	螺絲 Screw (FT0519 M3.5-0.6-*13)-----	1
7	2210600118	導線 Thread Guide -----	1
8	2210600120	隔環 Spacer -----	1
9	5221DG0013	送布齒組 Main Feed Dog Asm.-----	1
10	2210600122	導線 Thread Guide -----	1
11	2210600123	針棒揚線桿 Needle Thread Take-Up -----	1
12	2210600124	導線 Thread Guide -----	1
13	5221NG60560	後導針器 Needle Guard (Rear) -----	1
14	-----	壓腳組 Press Foot Set(See Left Page) -----	1
14-A	5221PF6056C	螺絲 Screw -----	1
14-B	-----	壓腳舌 Press Foot Tongue(See Left Page) -----	1
14-C	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
14-D	5221PF6056F	導布定規 Presser Foot Guide -----	1
15	66734-11-5	備用針 Spare Needle (5支裝)-----	1
16	-----	針 Needle (SCHMETZ Canu:34:22 1 NM: 75 #11) -----	4
17	8SC24560303B	螺絲 Screw (NT0723 3/32"-56*3)-----	5
18	-----	針留 Needle Clamp (See Left Page) -----	1
*19	221FR0101	導模 Folder Unit (Two-fold) (Extra) -----	1
20	2280000203	下座前蓋活動塊 Movable Block -----	1

* 特註品 Custom-made Item

3. 鬆線組CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 用
 Thread Tension Mechanism Asm. For CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 Use

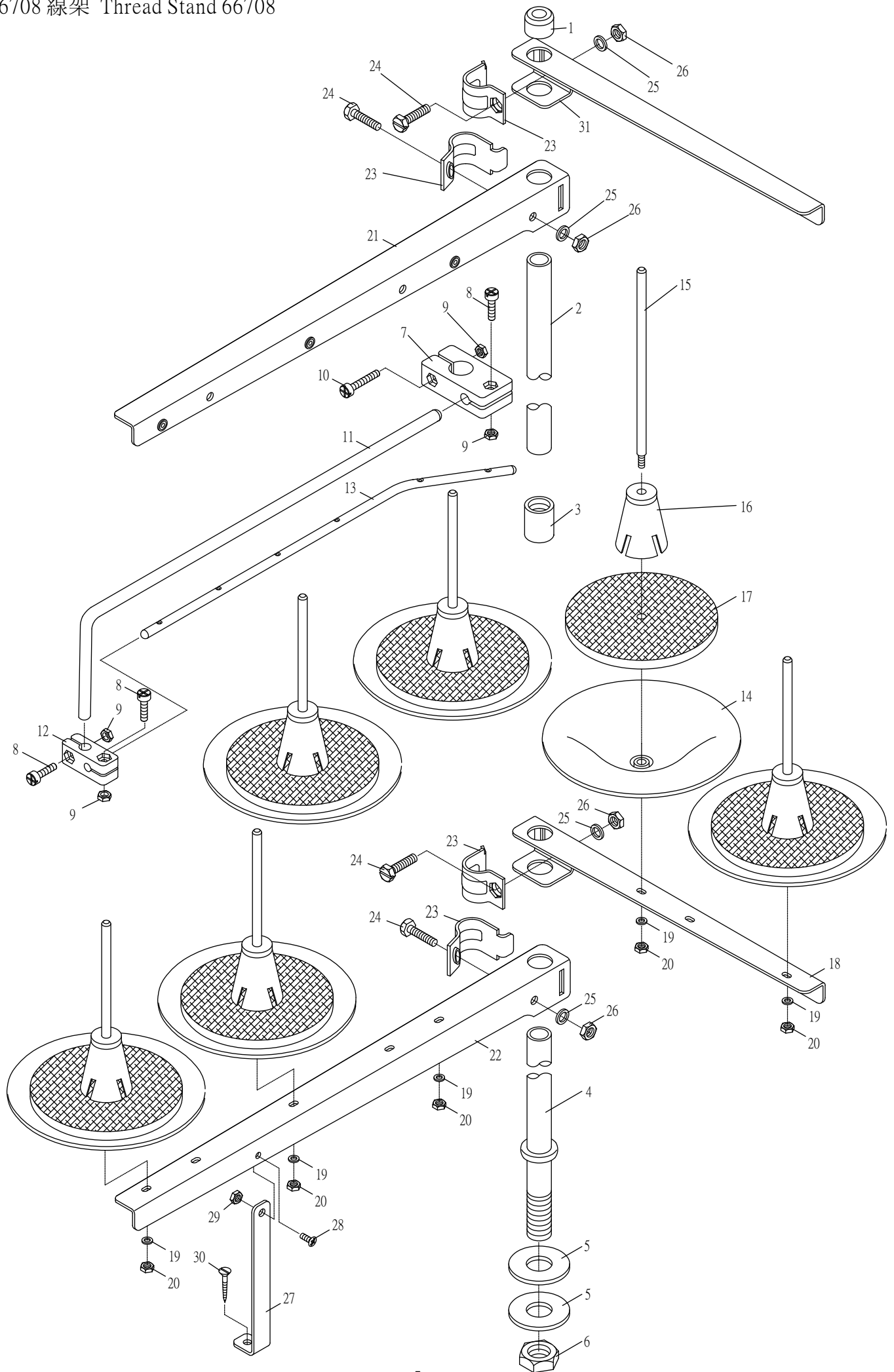


3. 鬆線組CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 用

Thread Tension Mechanism Asm. For CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 Use

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)-----	4
2	2100001123	彈簧 Spring (Red) (SH1123)-----	4
3	2200000303	套管 Bushing -----	4
4	2100041131	彈簧 Spring (Yellow) (SH1131)-----	2
5	2200000305	彈簧座 Spring Seat -----	6
6	2100001127	羊毛氈 Felt -----	6
7	2100001126	張力控制盤 Tension Disc -----	12
8	22000003081	螺樁 Stud -----	4
9	22000003091	隔環 Spacer -----	6
10	2200600210	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	6
12	2200000312	導線 Thread Guide -----	6
13	2200600213	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8)-----	2
15	2100001122	套管 Bushing -----	2
16	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121)-----	2
17	22000003611	螺樁 Stud -----	2
18	220A0600218	鬆線組 Thread Tension Set Asm. -----	1

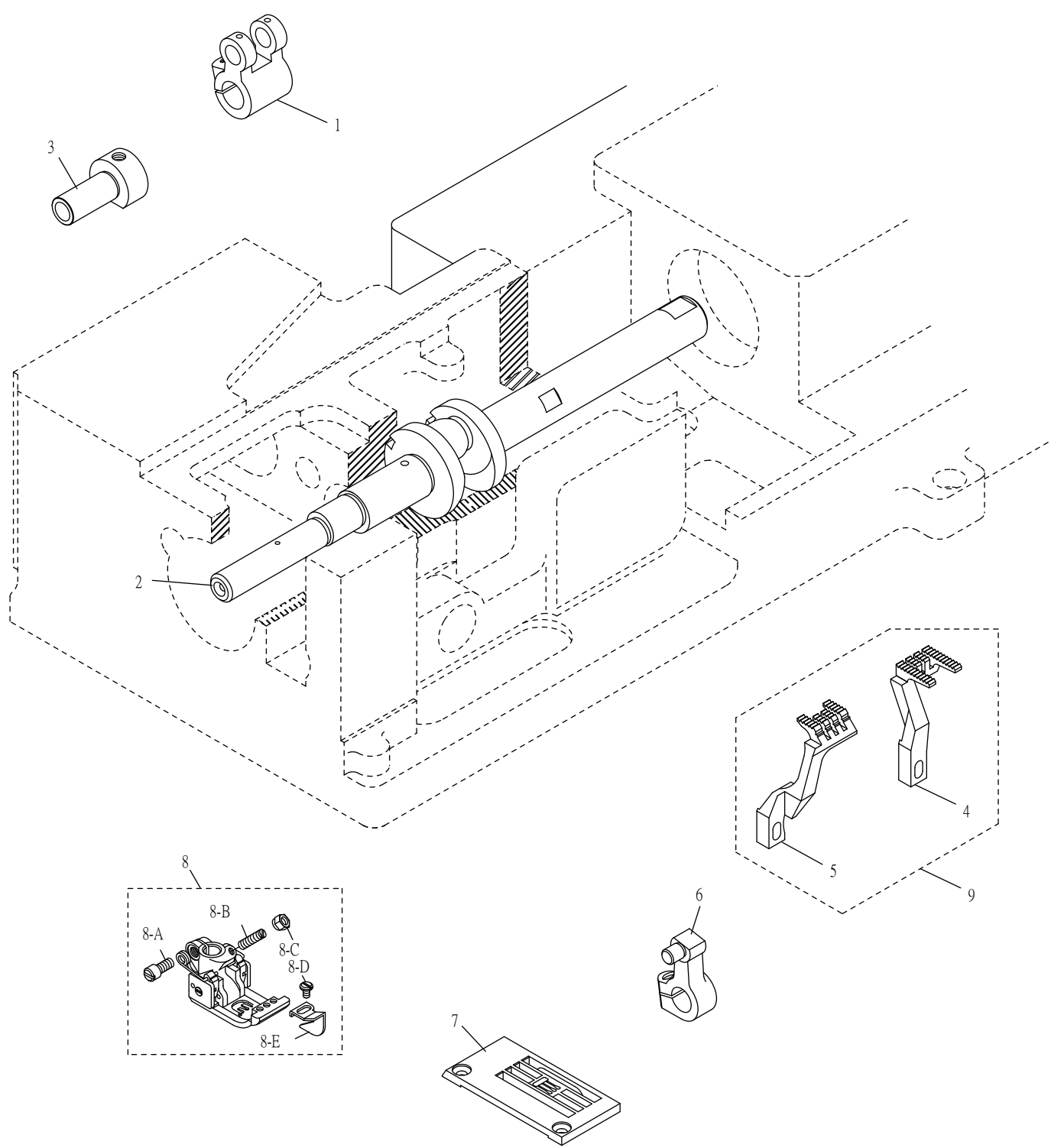
4. 66708 線架 Thread Stand 66708



4. 66708 線架 Thread Stand 66708

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	667051	柱帽 Rod Cover -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	6
15	6670515	線盤軸 Spool Pin -----	6
16	6670516	定心錐 Spool Retaining Lup -----	6
17	6670517	緩衝墊 Seat -----	6
18	6670522	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670521	導線臂 Thread Guide -----	1

1.FTG4700/FTG6500/FT7200 超高速繃縫車縫製專用零件
 FTG4700/FTG6500/FT7200 Special Parts For Heavy Material Application



7. 針板 Needle Plate

針板針距 Needle Plate	圖 號 Parts No.
5.6	5220TP00567
6.4	5220TP00645

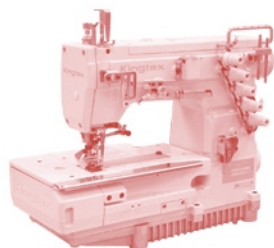
8. 壓腳 Press Foot

壓腳針距 Press Foot	圖 號 Parts No.
5.6	5220PF00563
6.4	5220PF00643

1.FTG4700/FTG6500/FT7200 超高速繃縫車縫製專用零件

FTG4700/FTG6500/FT7200 Special Parts For Heavy Material Application

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2211000101	曲柄 Shaft -----	1
2	2211000102	曲軸 Crank Shaft -----	1
3	2211000103	懸臂 Guide -----	1
4	5221FD00566	主送布齒 Main Feed Dog -----	1
5	5221DF00561	副送布齒 Diff.Feed Dog -----	1
6	2210390256	曲柄 Lever -----	1
7	-----	針板 Needle Plate -----	1
8	-----	壓腳組 Press Foot -----	1
8-A	8MC85240705A	螺絲 Screw -----	1
8-B	5221PF0956C	螺絲 Screw -----	1
8-C	5220PF0356D	螺帽 Nut -----	1
8-D	8SB24560405A	螺絲 Screw (SH04-13 3/32"-56*4) -----	1
8-E	5220PF0056L	導布定規 Curl Guard -----	1
9	5221DG0016	送布齒組 Feed Dog Asm. -----	1



FT7000-0-356M
General Plain Seaming
一般車(平)縫



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