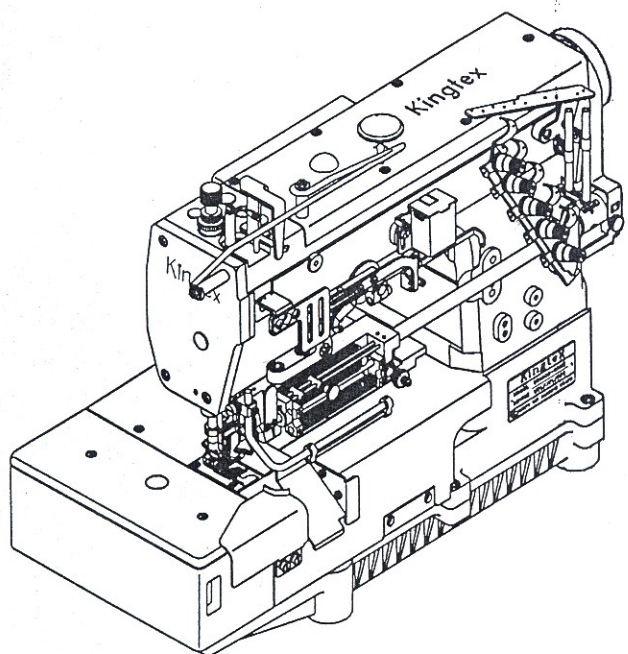


FT SERIES

Kingtex[®]

寶獅牌工業用縫紉機
INDUSTRIAL SEWING MACHINE



MODEL

FT4639

FT4739

FT6239

FT6539

 - ORIGINAL



ISO 9001:2000

ELASTIC TAPE OR LACE ATTACHING PARTS LIST - LOJA

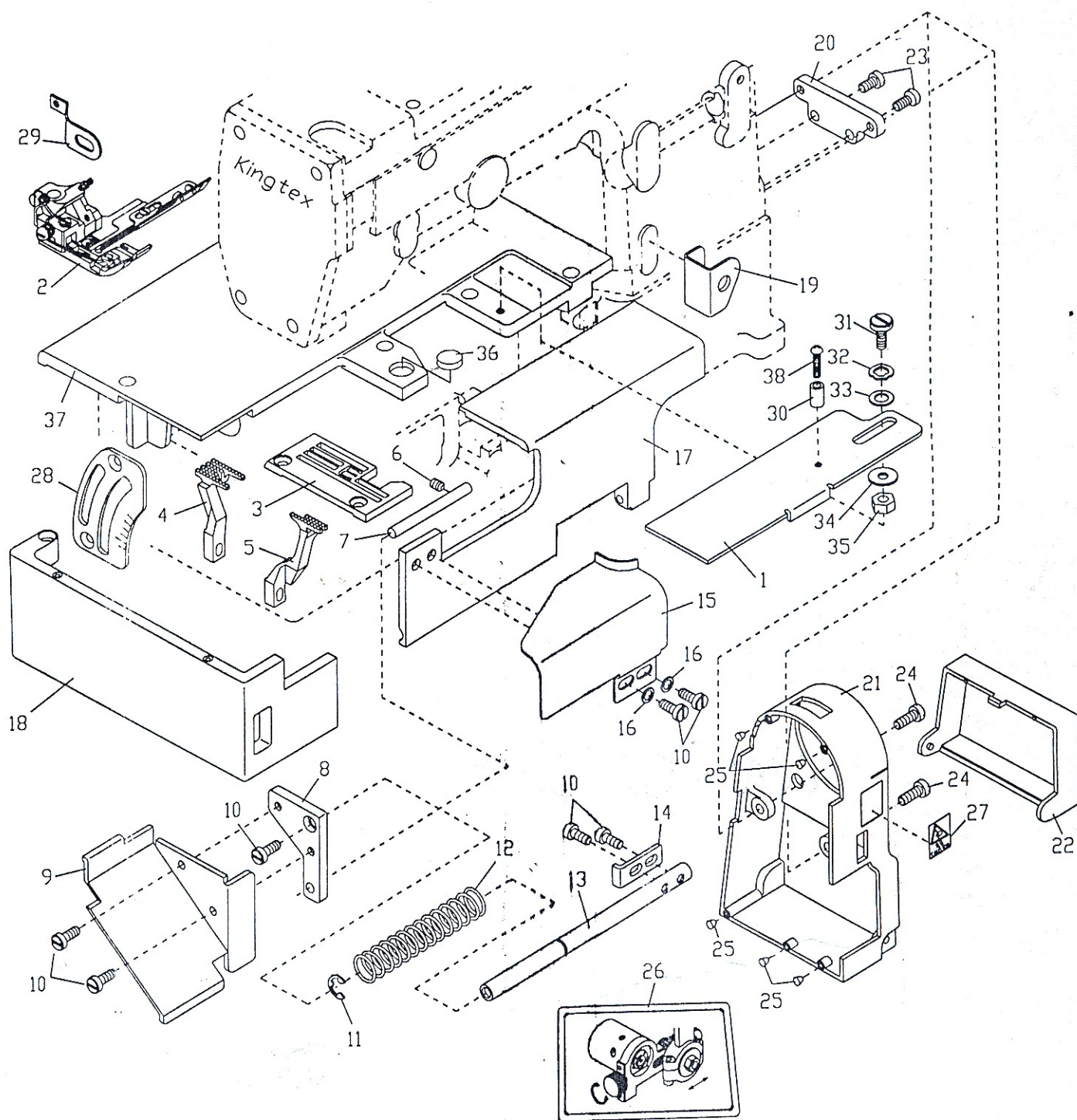


精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD.

<http://www.kingtexsewing.com.tw>

Ver. 2.2 2002.11
NO. FT6301-7-98-3

1 壓腳, 針板, 送布齒及各項護蓋 Press Foot Needle Plate Feed Dog And Conservation Covers



2. 壓腳編號列表
Press Foot

壓腳針距 Press foot	圖號 Parts No.
4.0	PFF09404
4.8	PFF09484
5.6	PFF09564
6.4	PFF09644

3. 針板編號列表
Needle Plate

針板針距 Thread plate	圖號 Parts No.
4.0	TPF09400
4.8	TPF09480
5.6	TPF09561
6.4	TPF09641

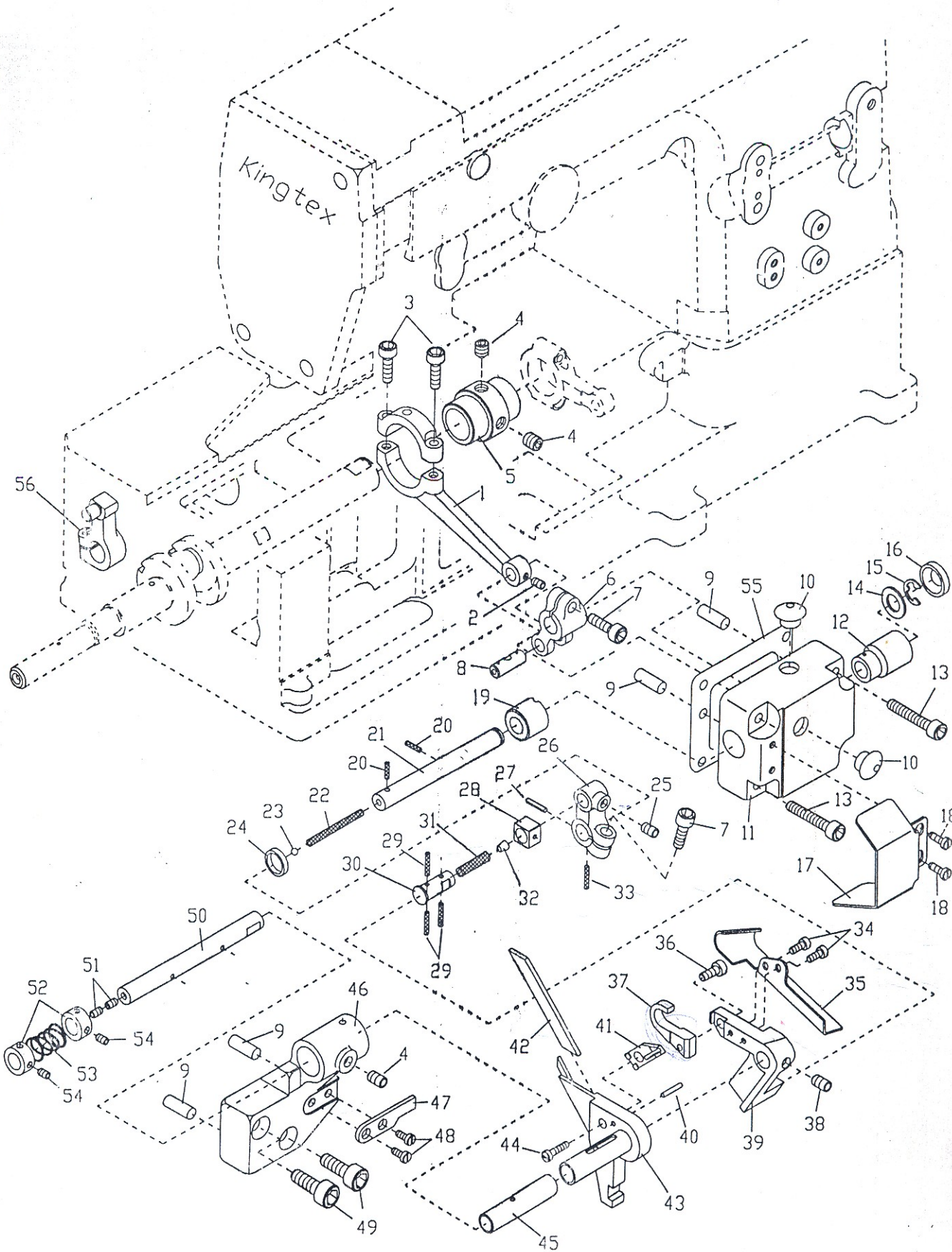
1.壓腳,針板,送布齒及各項護蓋列表

Press Foot, Needle Plate, Feed Dog And Conservation Covers.

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	F090101B700	護線蓋 Cloth Plate -----	1
2	-----	壓腳 Presser Foot Asm -----	1
3	-----	針板 Throat Plate -----	1
4	FDF39560	主送布齒 Main Feed Dog -----	1
5	DFF09560	副送布齒 Diff Feed Dog -----	1
6	MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
7	F090107D300	導桿 Slide Guide -----	1
8	F090108B700	固定板 Cover Support -----	1
9	F090109C700	導布屑 Chip Guide -----	1
10	MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	7
11	F000532ER	E形扣環 E Ring -----	1
12	F090112B800	彈簧 Spring -----	1
13	F090113D300	滑桿 Slide Bar -----	1
14	F090114B700	止動片 Stopper -----	1
15	F090115C700	導模 Edge Guide -----	1
16	C000232PW	墊圈 Washer -----	2
17	F090117C200	下座前蓋 Front Cover -----	1
18	F090118C200	側蓋 Side Cover -----	1
19	F090119B700	底線護線罩 Thread Protect Plate -----	1
20	F390120	承座 Seat -----	1
21	F390121	連桿護罩 Cover -----	1
22	F390122	護蓋 Cover -----	1
23	F390123	螺絲 Screw -----	2
24	F390124	螺絲 Screw -----	2
25	F390125	減震橡膠 Rubber Cushion -----	2
26	F390126	貼紙 Label -----	1
27	F390126	貼紙 Label -----	1
28	F390128	差動刻記板 Regulator Plate -----	1
29	F390129	護指環 Safety Plate Holder -----	1
30	F090120	手柄 Spacer -----	1
31	F090121	螺絲 Screw -----	1
32	F090122	波型墊圈 Wave Washer -----	1
33	F000224	墊圈 Washer -----	1
34	F090124	墊圈 Washer -----	1
35	F090125	螺帽 Nut -----	1
36	F090126	磁鐵 Magnet -----	1
37	F090127	封蓋 Rear Cover -----	1
38	UTB0335	螺絲 Screw -----	1
39	F390139	減震橡膠 Rubber Cushion -----	3

2 上,下刀驅動機構

Right Hand Upier And Lower Knives Driving Mechanise Components



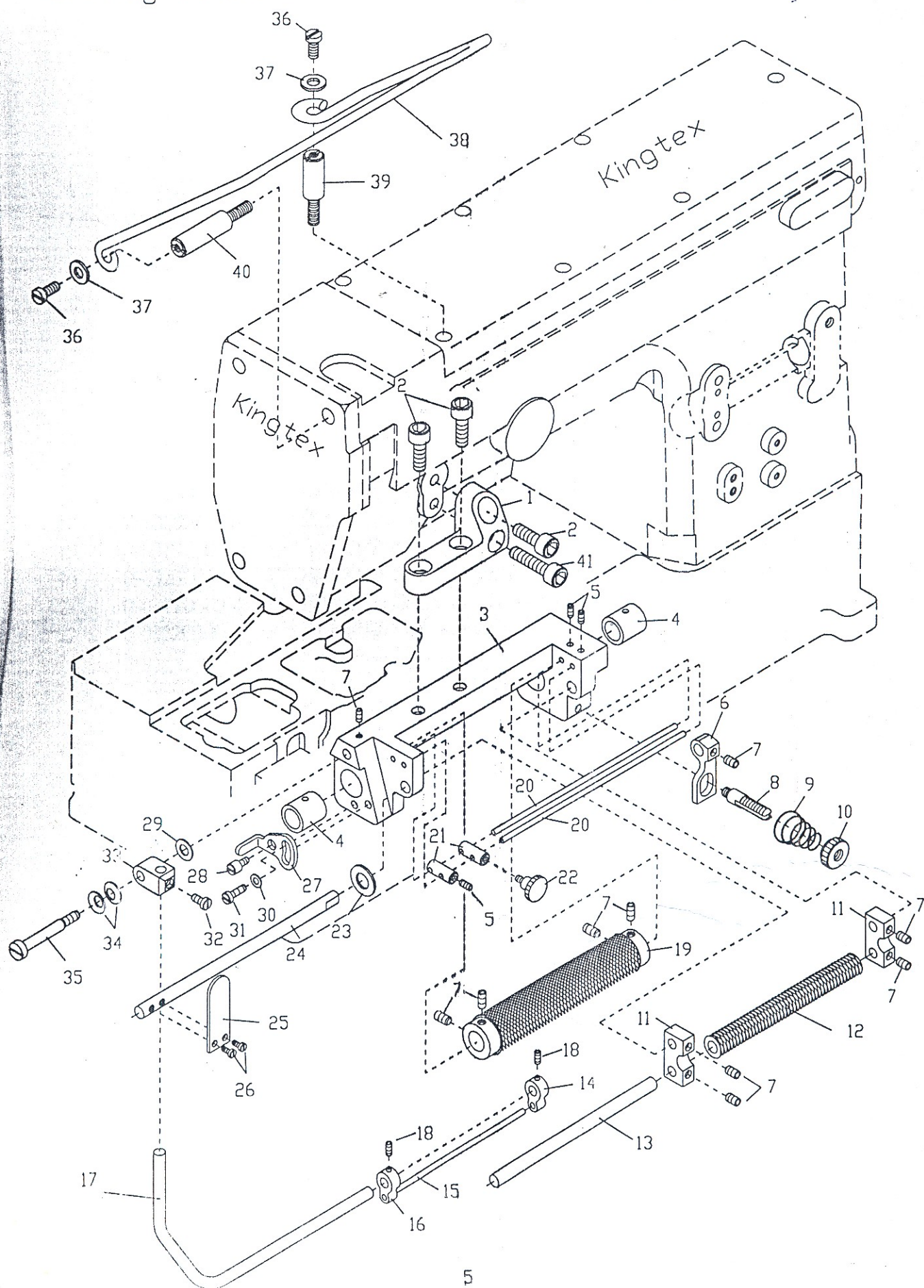
2.上,下刀驅動機構列表 Right Hand Upier And Lower Knifes Driving Mechanise Components

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	F090201E200	連桿 Connecting Rod	1
2	MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)	1
3	MM04281407A	螺絲 Screw (FT1003 M4-0.7*14)	2
4	MN05320500E	螺絲 Screw (CT0903 M5-0.8*5)	3
5	F090205A300	偏心輪 Eccentric	1
6	F090206E200	曲柄 Lever	1
7	MM05321409A	螺絲 Screw (CT0632 M5-0.8*14)	2
8	F090208A300	曲柄銷 Rod Pin	1
9	F090209ST	定位銷 Knock Pin	4
10	C000109A600	孔塞 Seal Plug	2
11	F090211A200	軸承座 Bracket	1
12	F090212G300	軸襯 Bushing	1
13	MM04282507B	螺絲 Screw (FT0719 M4-0.7*25)	4
14	F000533B700	墊圈 Washer	1
15	F000532ER	E形扣環 E Ring	1
16	F090216A600	孔塞 Plug	1
17	F090217K700	護蓋 Oil Defender	1
18	MC04280507D	螺絲 Screw (CT0122 M4-0.7*5)	2
19	F090219G300	軸襯 Bushing	1
20	6800	油線 Oil Wick	2
21	F090221A300	軸 Shaft	1
22	6800	油線 Oil Wick	1
23	F090223H300	孔塞 Plug	1
24	F090224A600	油封 Oil Seal	1
25	MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)	1
26	F090226E200	曲柄 Lever	1
27	C000360SP	彈簧銷 Spring Pin	1
28	F090228G300	滑塊 Silde Block	1
29	6800	油線 Oil Wick	3
30	F090230A300	連結銷 Connecting Rod	1
31	6800	油線 Oil Wick	1
32	F090232H300	孔塞 Plug	1
33	6800	油線 Oil Wick	1
34	MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)	2
35	F090235K700	導布屑 Chip Guard	1
36	SC36401007D	螺絲 Screw (SH0125 9/64"-40*10)	1
37	F0902371E200	上刀 Upper Knife	1
38	MN06400600A	螺絲 Screw (CT0918 M6-1*6)	1
39	F090239E200	上刀座 Upper Knife Holder	1
40	F090240ST	定位銷 Knock Pin	1
41	F090241B700	壓板 Lower Knife Clamp	1
42	F090242P700	下刀 Lower Knife	1
43	F090243E200	下刀座 Lower Knife Holder	1
44	SB44401407A	螺絲 Screw (SH0112 11/64"-40*14)	1
45	F090245G300	軸襯 Bushing	1
46	F090246A200	下刀台 Lower Knife Holder Bracket	1
47	F090247K700	止動片 Rotation Stopper	1
48	MB04280807K	螺絲 Screw (CTS0215 M4-0.7*8)	2
49	MM06402010A	螺絲 Screw (SH0444 M6-1*20)	2
50	F090250A300	軸 Shaft	1
51	SN44400400A	螺絲 Screw (SH0104 11/64"-40*40)	2
52	F090252D300	定位環 Collar	2
53	F090253A800	彈簧 Spring	1
54	MN03200400C	螺絲 Screw (CT1242 M3-0.5*4)	4
55	F090255	油封 Gasket	1
56	F390256	曲柄 Lever	1

3 送鬆緊帶傳送機構

(A)

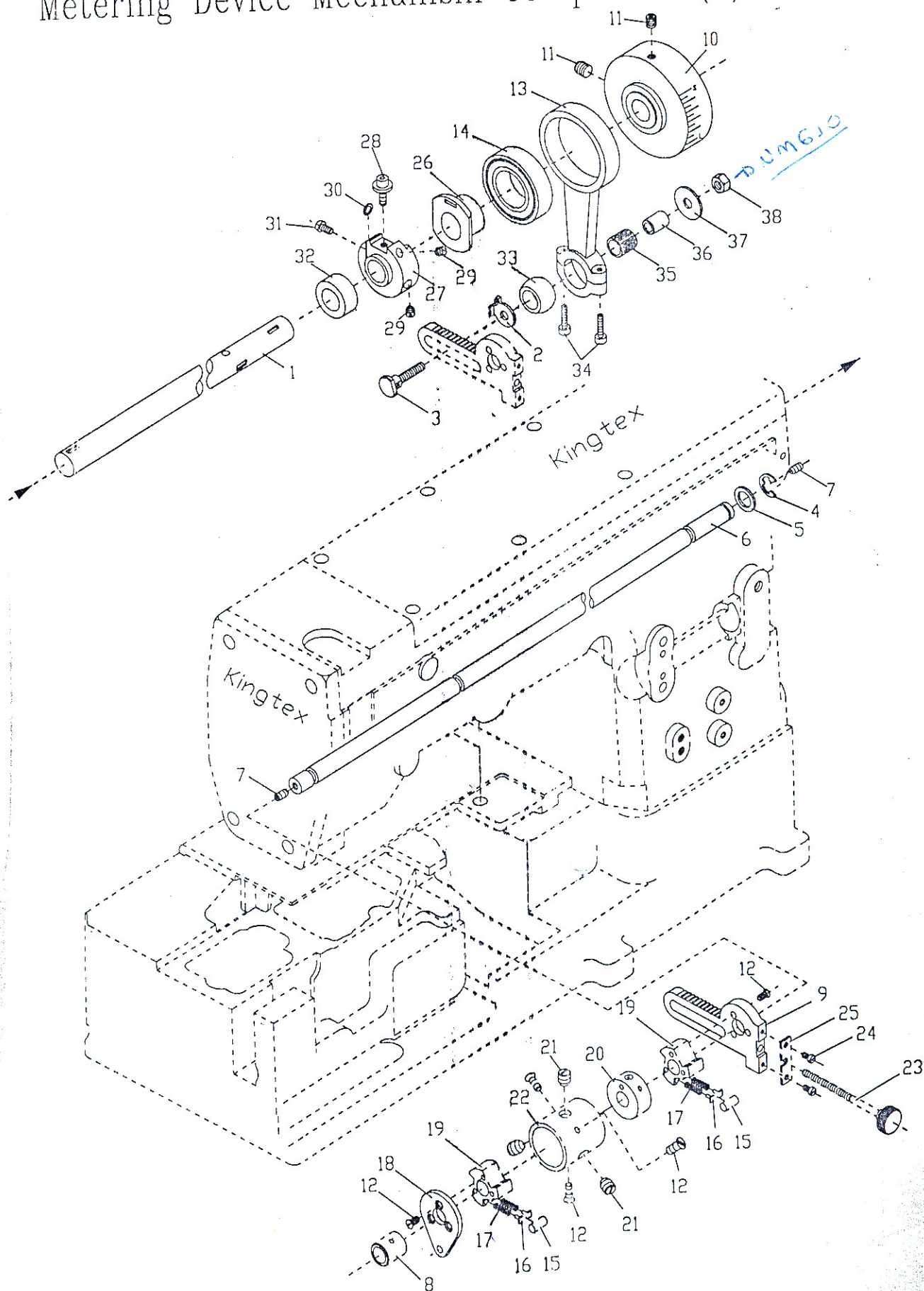
Metering Device Mechanism Components (A)



3.送鬆緊帶傳送機構列表 (A) Metering Device Mechanism Components (A)

序號	圖號	名稱	單位用量
Ref.No.	Parts No.	Description	Amt.Req.
1	F390301A200	支架 Roller Holder Bracket -----	1
2	MM06401610A	螺絲 Screw (CT0115 M6-1*16) -----	3
3	F390303	滾輪支架 Roller Holder -----	1
4	F090304G300	軸襯 Bushing -----	2
5	MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	3
6	F090306E200	調壓臂 Spring Holder -----	1
7	MN04280500C	螺絲 Screw (MT0616 M4-0.7*5) -----	10
8	F090308C300	調節螺樁 Stud -----	1
9	F090309A800	彈簧 Spring -----	1
10	F090310C300	調整螺帽 Adjusting Nut -----	1
11	F090311E100	從動滾輪臂 Arm -----	2
12	F090312C300	從動滾輪 Tension Roller -----	1
13	F090313B300	軸 Shaft -----	1
14	F090314D300	右導模 Tape Guide(R) -----	1
15	F090315D300	導模滑桿 Tape Guide Bar -----	1
16	F090316D300	左導模 Tape Guide(L) -----	1
17	F090317B700	導模承桿 Tape Guide Support Bar -----	1
18	MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	2
19	F090319C300	主動滾輪 Feeding Roller -----	1
20	F090320D300	導模導桿 Tape Guide Bar -----	2
21	F090321D300	導模 Tape Guide -----	2
22	F090322C300	固定螺樁 Knob Screw Stud -----	1
23	F000533B700	墊圈 Washer -----	1
24	F090324D300	軸 Tension Link Shaft -----	1
25	F090325K700	釋壓板手 Press Release -----	1
26	MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
27	F090327K700	限位片 Tape Per -----	1
28	F090328	螺絲 Screw -----	1
29	C000232PW	墊圈 Washer -----	1
30	C000232PW	墊圈 Washer -----	1
31	MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	1
32	SB44400807A	螺絲 Screw (SH0309 11/64"-40*8) -----	1
33	F090333E100	接頭 Joint -----	1
34	C000228B700	彈簧墊圈 Conical Spring Washer -----	2
35	MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
36	MC04281207D	螺絲 Screw (CT0102 M4-0.7*12) -----	2
37	C000232	墊圈 Washer -----	1
38	FTB0101D800	帶架 Tape Holder -----	1
39	F600116C300	螺樁 Stud -----	1
40	FTB0103C300	螺樁 Stud -----	1
41	MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	1
42	F390342G300	軸襯 Bushing -----	1

4 送鬆緊帶傳送機構 (B) Metering Device Mechanism Components(B)

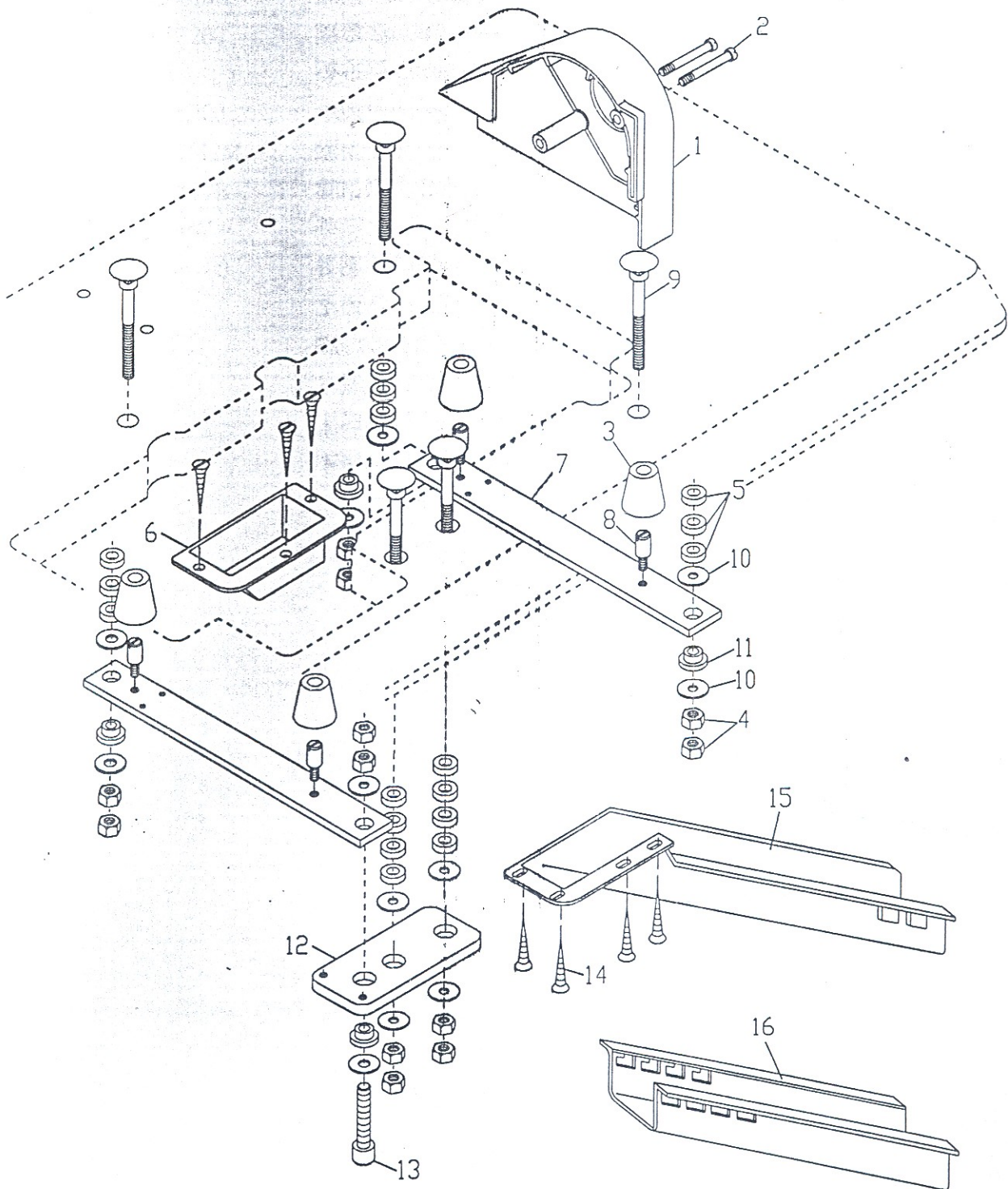


4.送鬆緊帶傳送機構列表 (B) Metering Device Mechanism Components (B)

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位 Amt.	用量 Req.
1	F390401	軸 Roller Shaft		
2	F390402	指標墊圈 Pointer		1
3	F390403	連桿銷 Connect Pin		1
4	F090404ER	E形扣環 E Ring		1
5	F390405PW	墊圈 Washer		1
6	F390406D300	軸 Shaft		1
7	MH05320400A	螺絲 Screw (CT0523 M5-0.8*4)		1
8	F090408G300	軸襯 Bushing		2
9	F390409	離合器連桿 Clutch Lever		1
10	F390410	手輪 Handwheel		1
11	MN06400800A	螺絲 Screw (CT0549 M6-1*8)		1
12	SF36400606A	螺絲 Screw (RP0217 9/64"-40*7)		2
13	F390413	連桿 Rod		9
14	F390414BB	滾珠軸承 Bearing		1
15	RP10225	離合器滾柱 Clutch Roller		1
16	RP10224	滾柱承座 Clutch Roller Base		6
17	RP10223	彈簧 Clutch Spring		6
18	F390418	離合器制動板 Clutch Plate		12
19	RP10221	離合器 Clutch		1
20	F090420B300	內環 Clutch Sleeve Collar		2
21	MN06400800A	螺絲 Screw (CT0549 M6-1*8)		1
22	F090422B300	外環 Clutch Sleeve		3
23	F090423C300	調整螺絲 Adjusting Screw		1
24	MB03200606K	螺絲 Screw (CT1207 M3-0.5*6)		1
25	F390425	止動片 Stopper		2
26	F390426	滑塊 Upper Feed Roller Eccentric		1
27	RP10323	滑軌 Upper Feed Roller Regulator		1
28	F390428	調整螺絲 Adjusting Screw		1
29	MN05320500E	螺絲 Screw (CT0903 M5-0.8*5)		1
30	F390430	螺絲 Screw		2
31	MB04280807K	螺絲 Screw (CTS0215 M4-0.7*8)		1
32	F390432	隔環 Spacer		1
33	F390433	萬向肘 Ball		1
34	F390434	螺絲 Screw		1
35	F390435	滾針軸承 Needle Bearing		1
36	F390436	襯套 bushing		1
37	F390437	墊圈 Washer		1
38	MM04281007A	螺絲 Screw (FT0203 M4-0.7*10)		1
39	F390439	墊圈 Washer		1

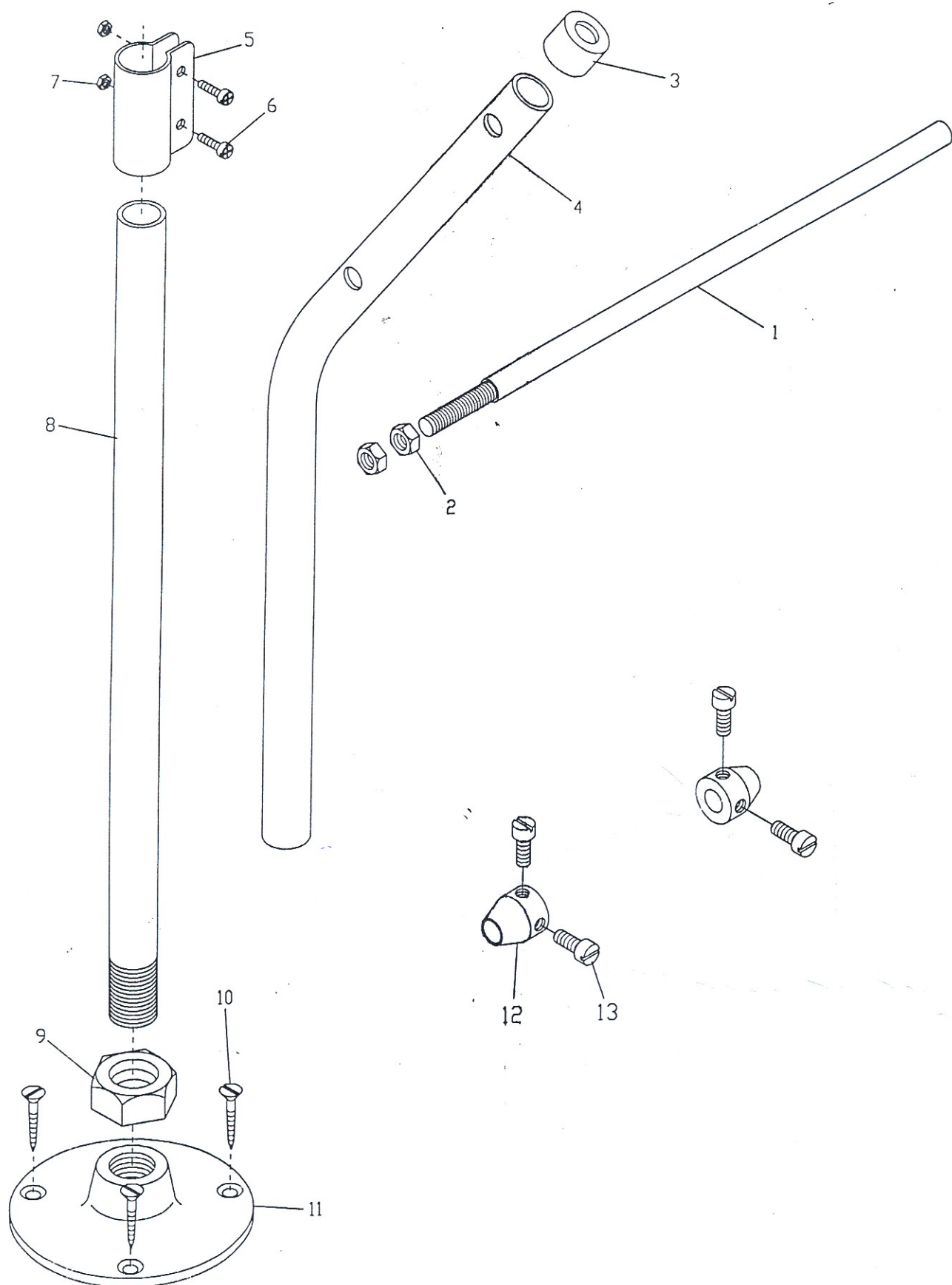
5 車頭承載及導布屑裝置

Supporting Board And Chute Components



5.車頭承載及導布屑裝置列表 Supporting Board And Chute Components

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt.Req.
1	C001501D600	皮帶蓋 Belt Cover -----	1
2	MB06404609K	螺絲 Screw (CT1502 M6-1*46) -----	2
3	F001503A600	減震橡膠 Rubber Cushion -----	4
4	SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	12
5	F001505C200	隔環 Spacer -----	17
6	F090617	導布屑 Chute -----	1
7	F001507B700	車頭承板 Supporting Board -----	2
8	MB06401512M	螺樁 Bolt -----	4
9	SC79189627B	懸吊螺樁 Bolt -----	5
10	C001510PW	墊圈 Washer (FT1509 5/16"-18*96) -----	12
11	C001511A600	橡膠環 Rubber Washer -----	4
12	F090612	承板 Chute Support -----	1
13	F090613	螺絲 Screw -----	1
14	F090614	木螺釘 Wood Screw -----	7
15	F090615	上導布屑 Chute (Upper) -----	1
16	F090616	下導布屑 Chute (Lower) -----	1



TS03滾條架

序號	圖號	名稱	單位用量
Ref.No.	Parts No.	Description	Amt.Req.
1	TS030101	軸 Shaft -----	1
2	SA79180613A	螺絲 Screw (CT1514 5/16"-18*6) -----	2
3	TS060103	柱帽 Rod Cup -----	1
4	TS060104	上柱 Upper Thread Stand Rod -----	1
5	TS060105	接頭 Bracket -----	1
6	SC48321708D	螺絲 Screw -----	2
7	SA48320409B	螺帽 Nut -----	2
8	TS060108	下柱 Lower Thread Stand Rod -----	1
9	TS060109	螺帽 Nut -----	1
10	WF50202210A	木螺絲 Wood Screw -----	3
11	TS060111	座 Stand Base -----	1
12	TS030112	限動環 Stop Coller -----	2
13	SH56320500A	螺絲 Screw -----	4