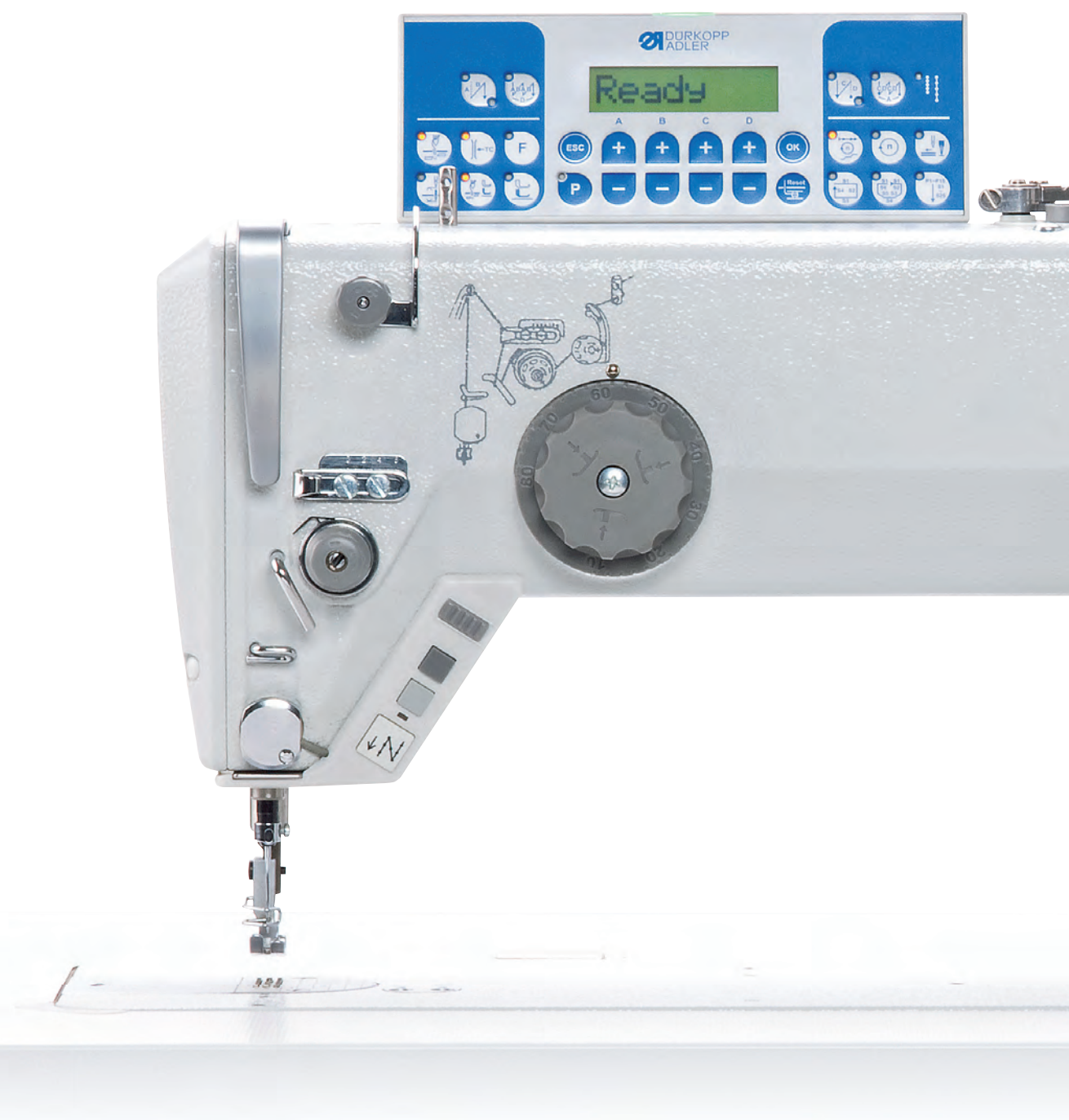
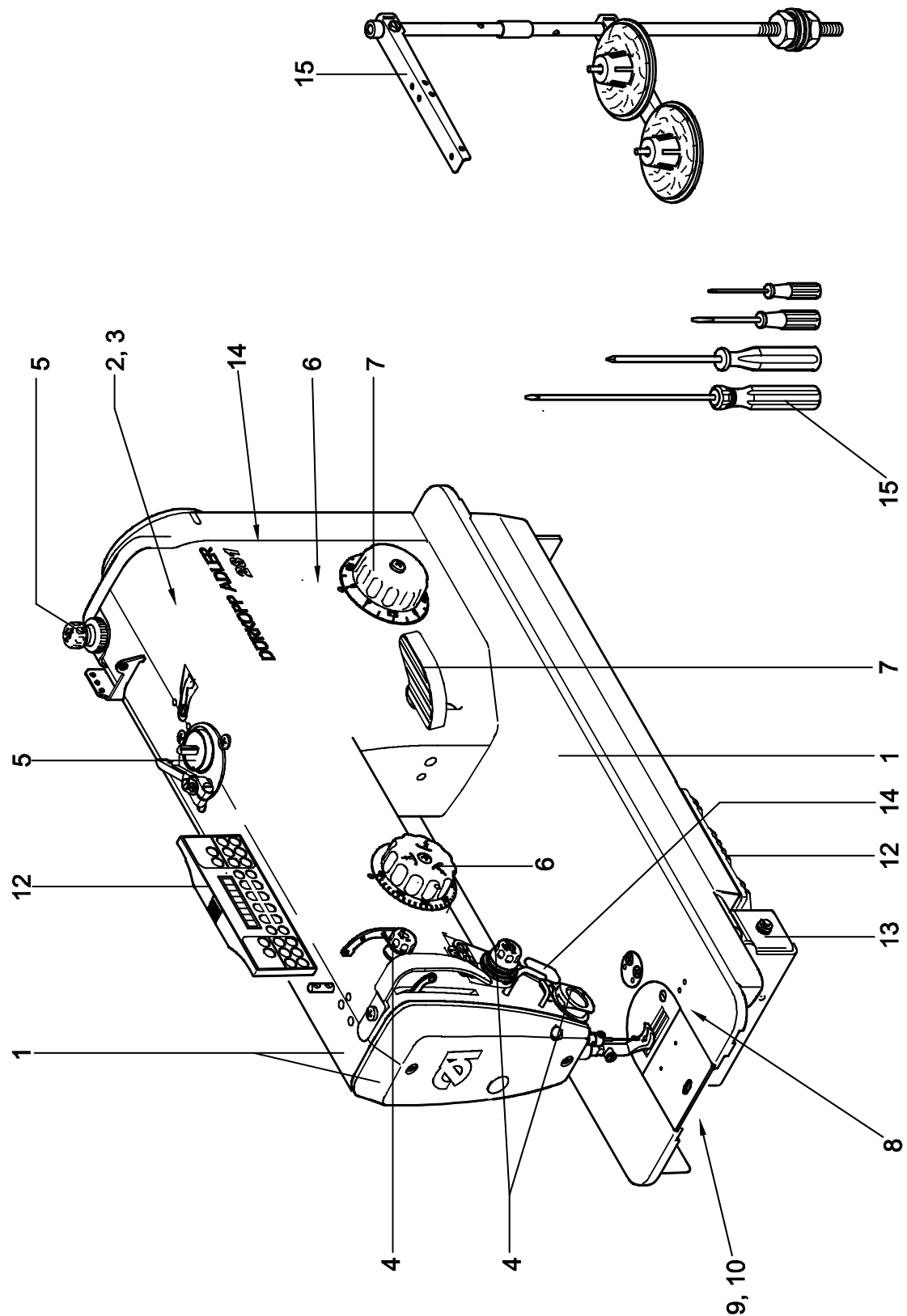


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Teileliste
Parts List





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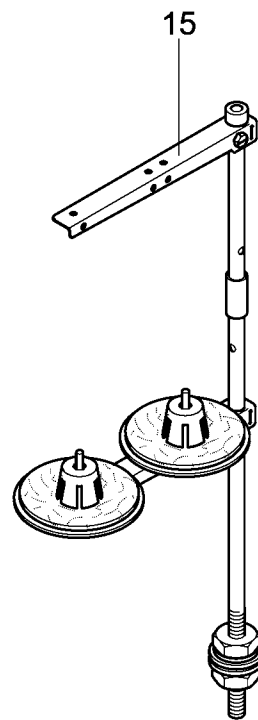
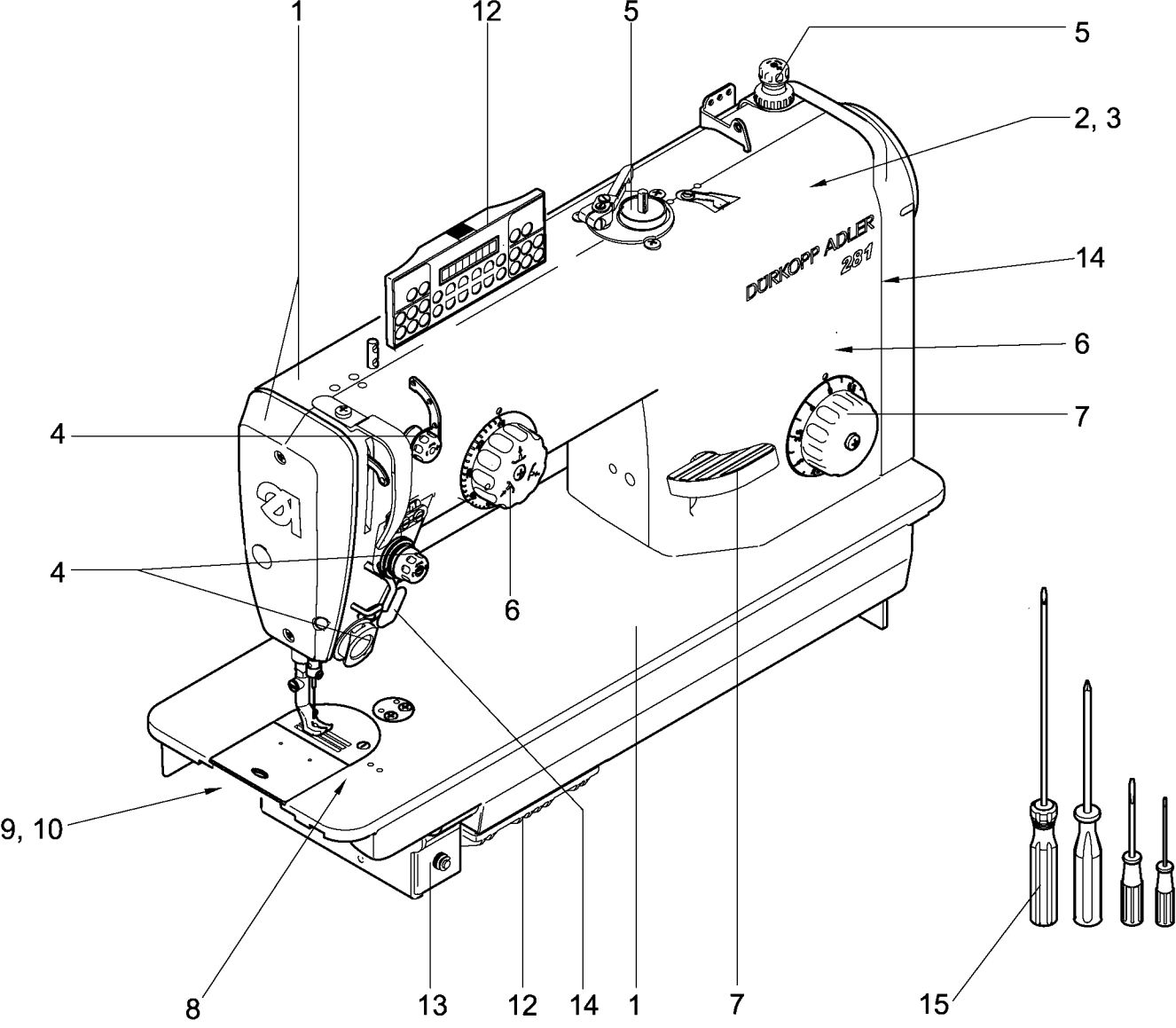
Contents	Table / 表	目录
Arm, bed plate, covers	1	上轴
Main shaft, thread take-up	2	上轴和挑线机构
Motor, lower shaft	3	马达和下轴部件
Thread tension, thread guide	4	过线系统
Bobbin winder	5	下送料驱动
Foot lifter mechanism, solenoid	6	抬压脚机构和自动抬压脚电磁铁
Stitch length mechanism	7	针距调节机构
Feed dog carrier	8	送料机构
Hook shaft bearing	9	旋梭轴轴承
Hook	10	旋梭
Gear box cover	11	齿轮箱盖
Kit for DAC basic/classic	12	DAC basic/classic 组件
Thread cutter	13	割线刀
Cables, multifunction push button	14	连接电线，按钮开关
Accessories	15	附件
Sewing lamp LED	16	LED 缝纫照明灯
Edge guide	17	边缘导架
Index		索引
Sewing equipment		缝制设备

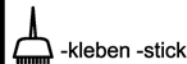
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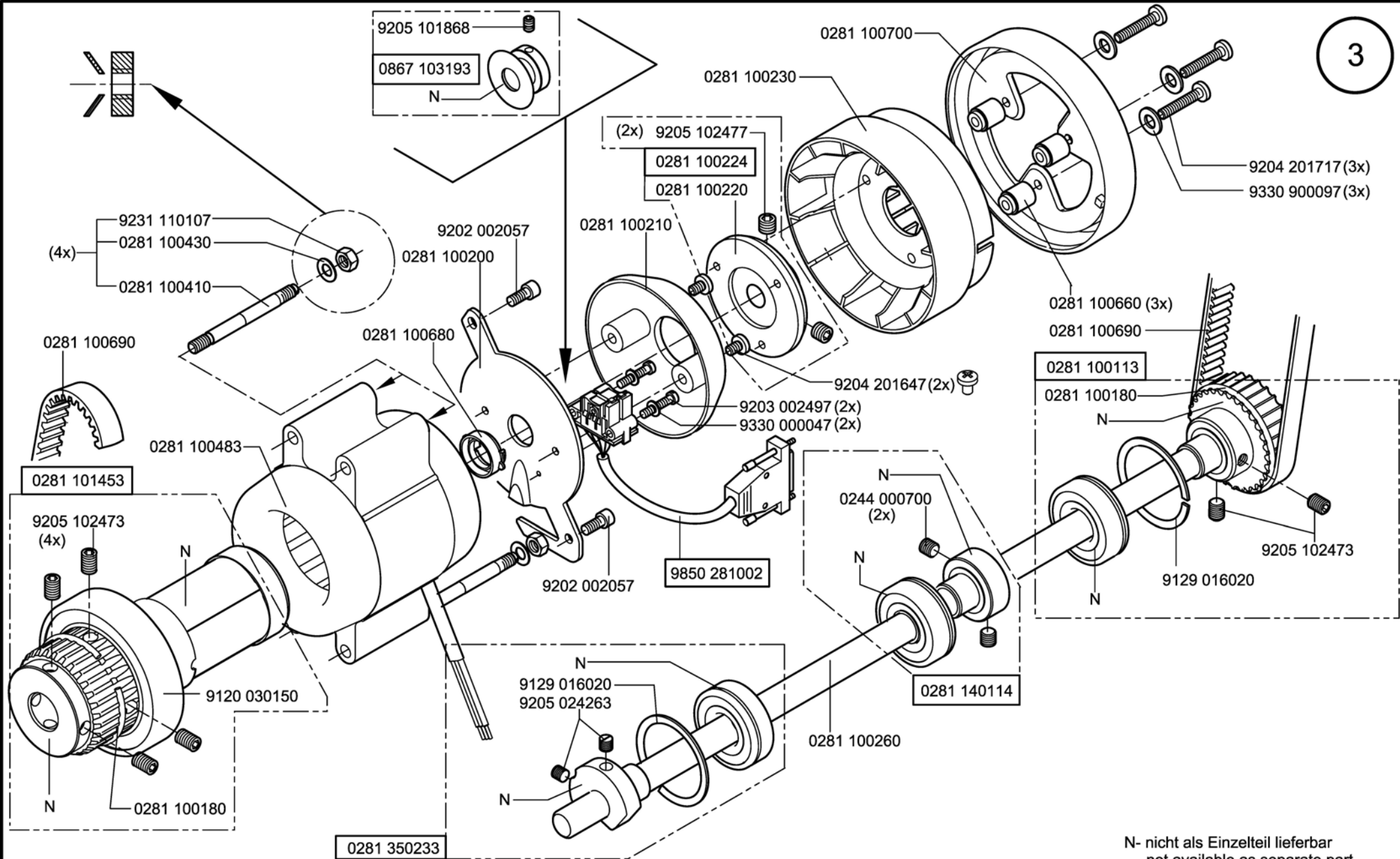


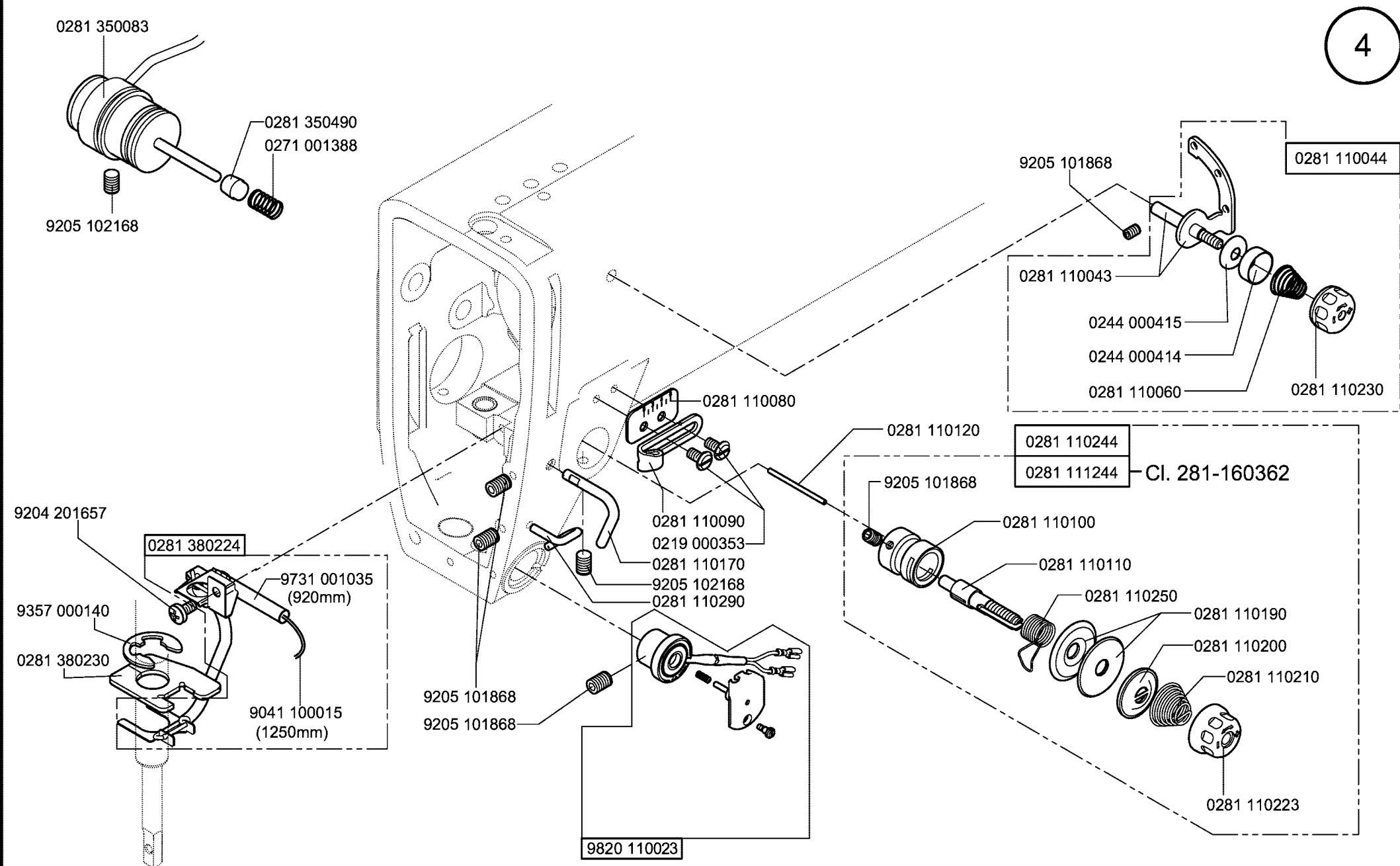
stick /粘贴

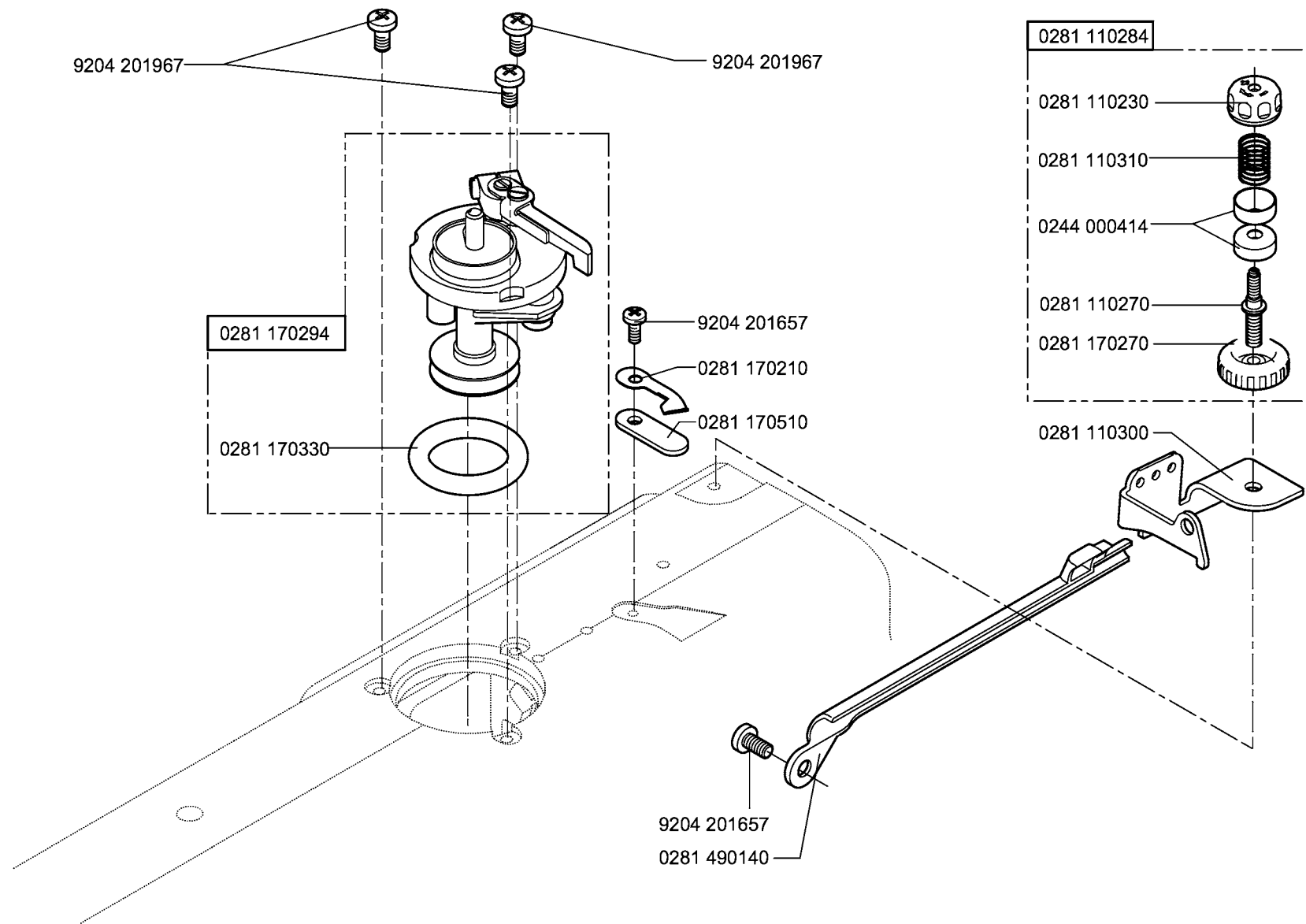
N not available as separate part /不作为单独零部件提供

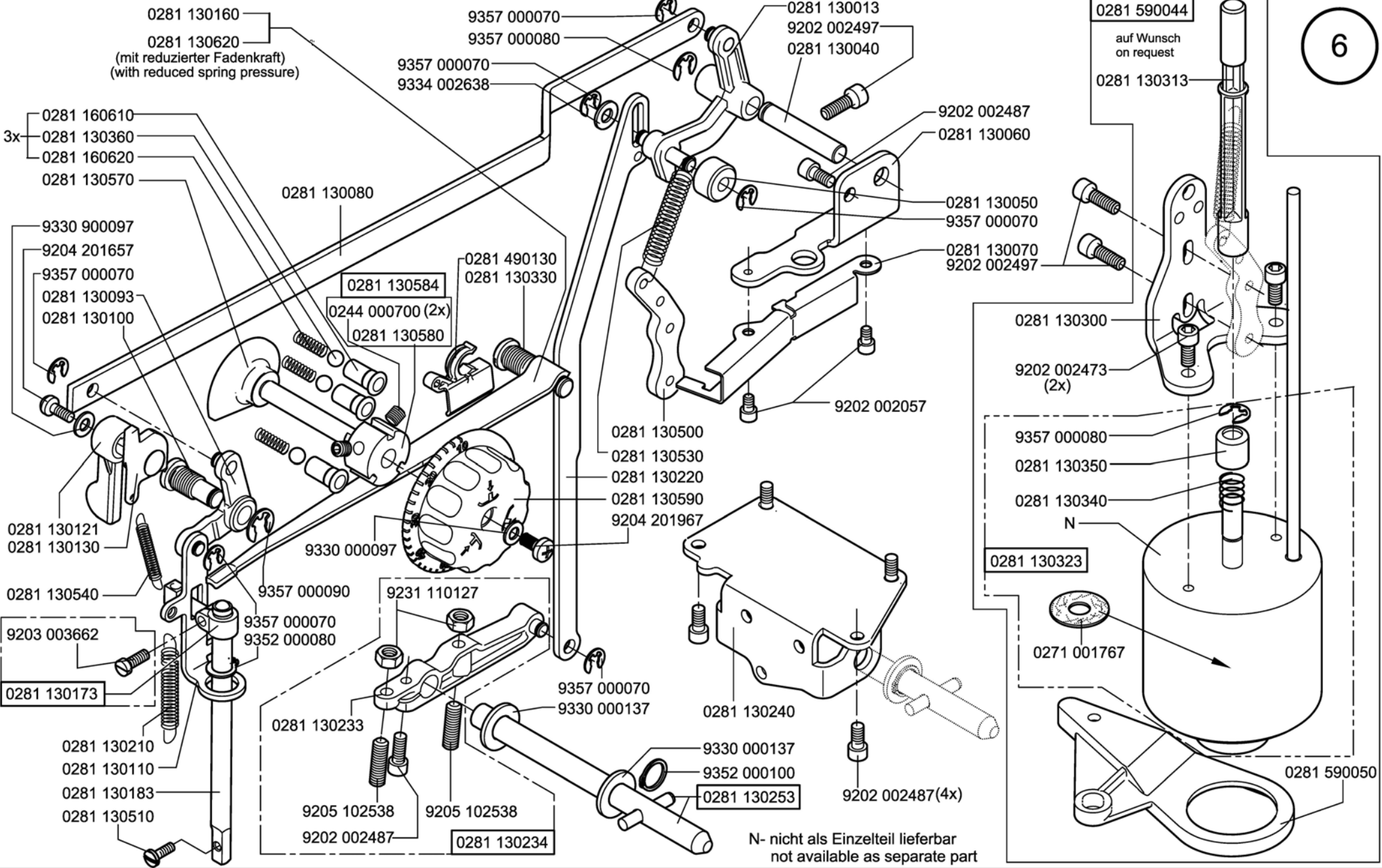


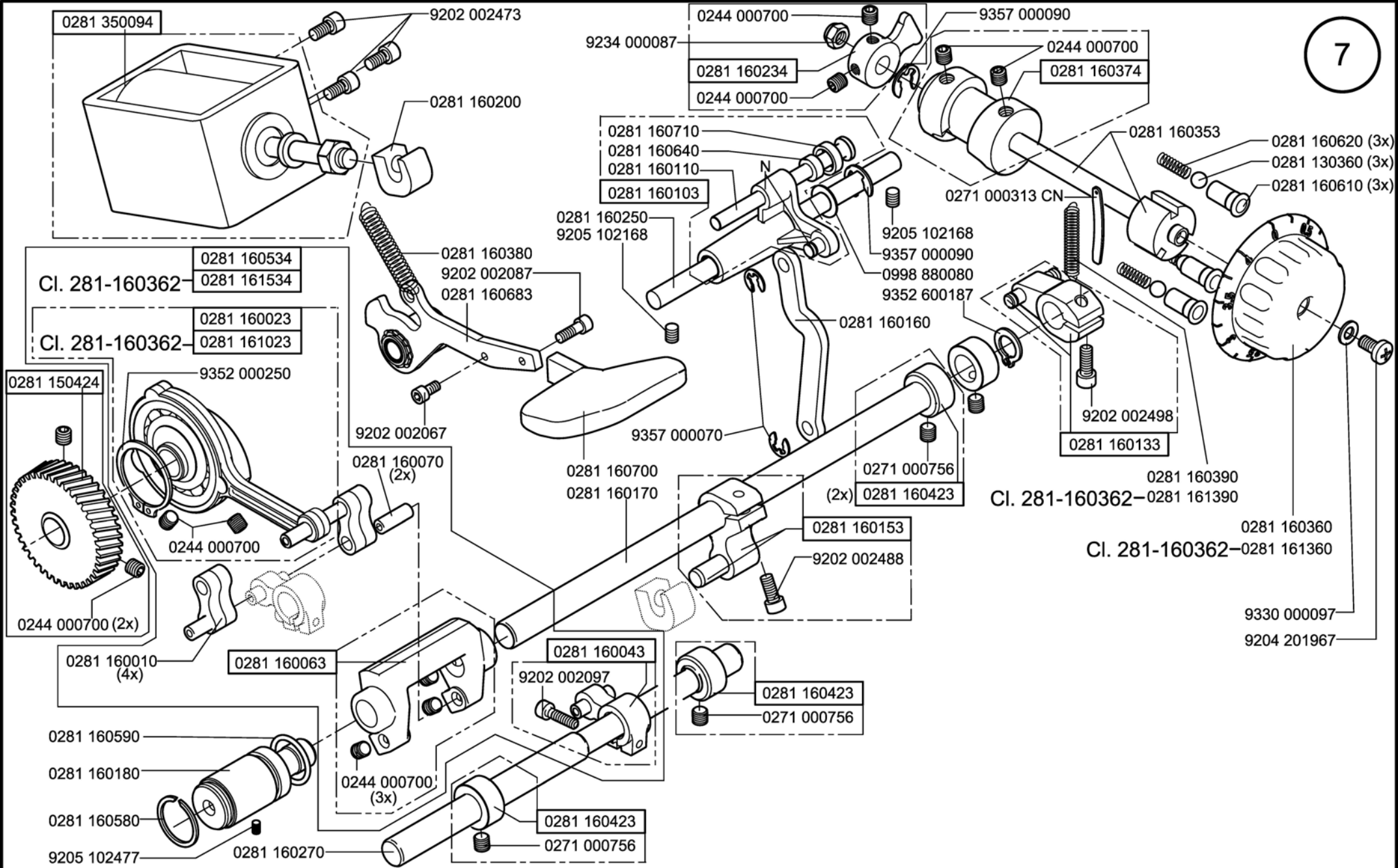


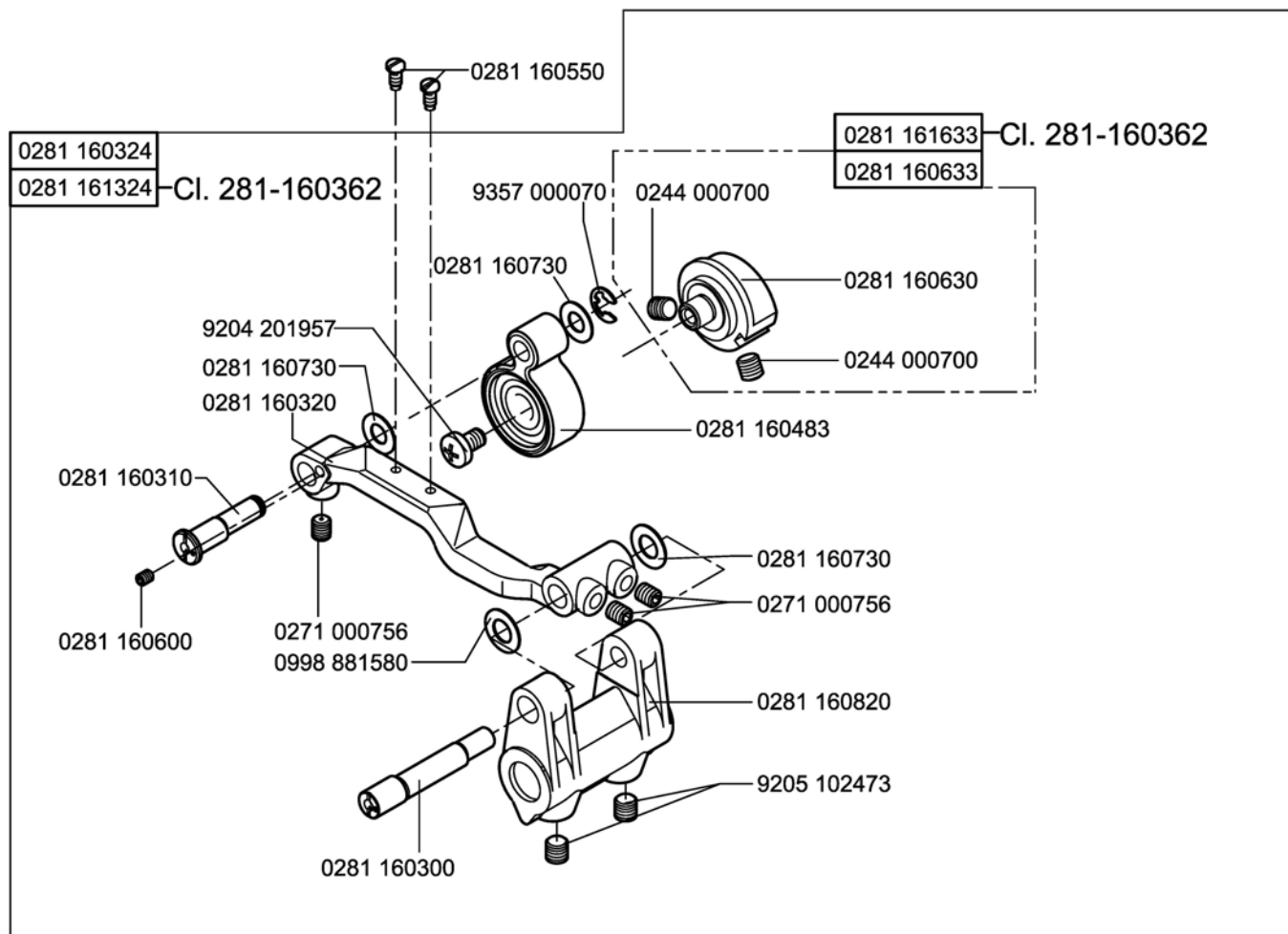


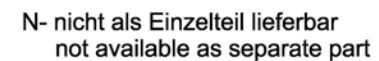


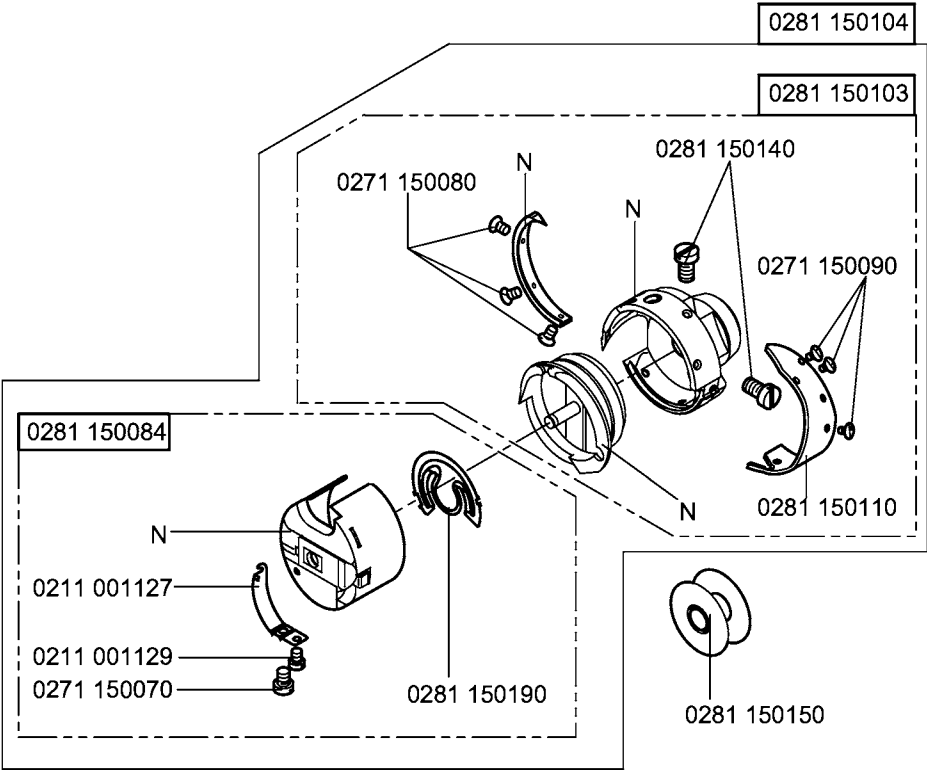




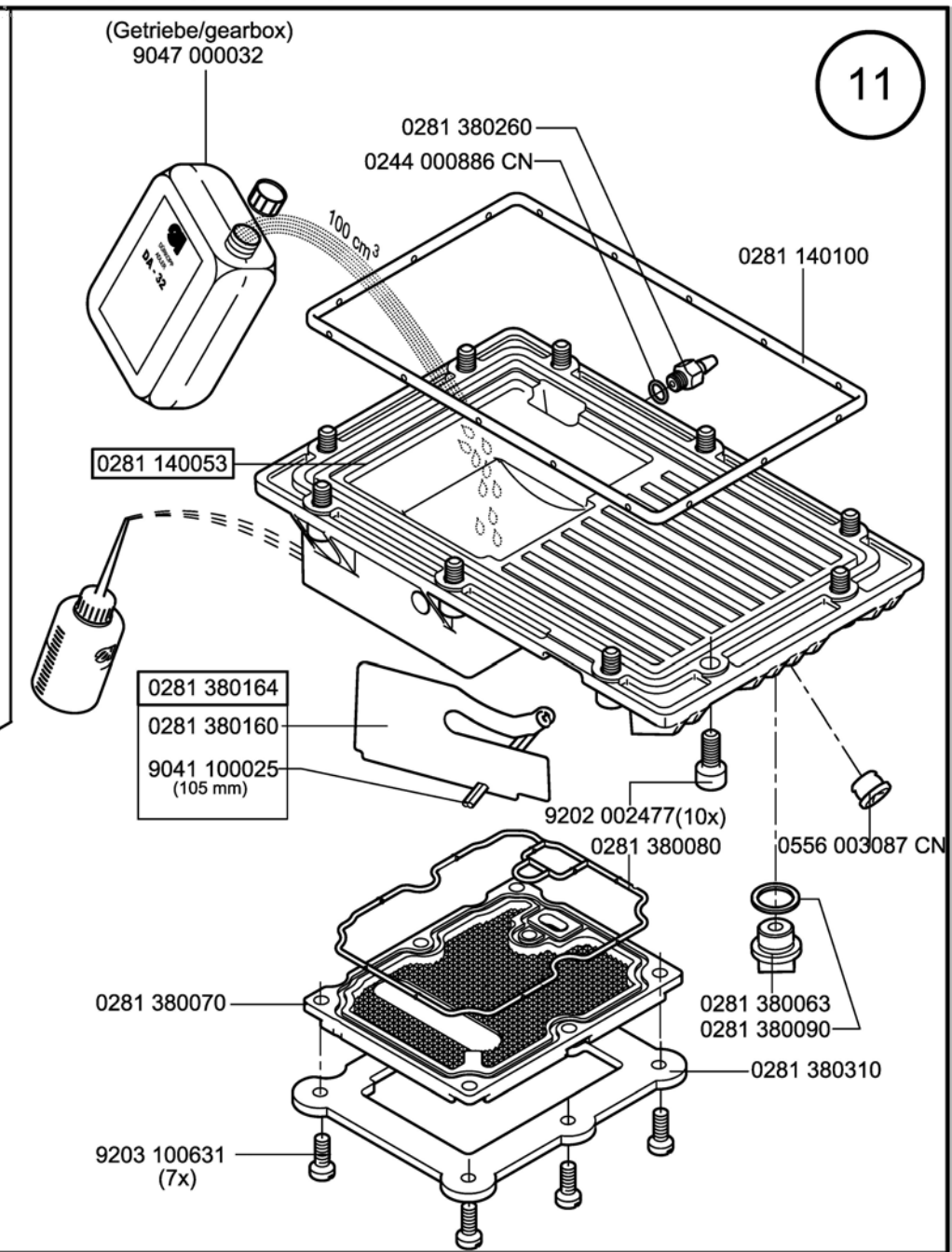
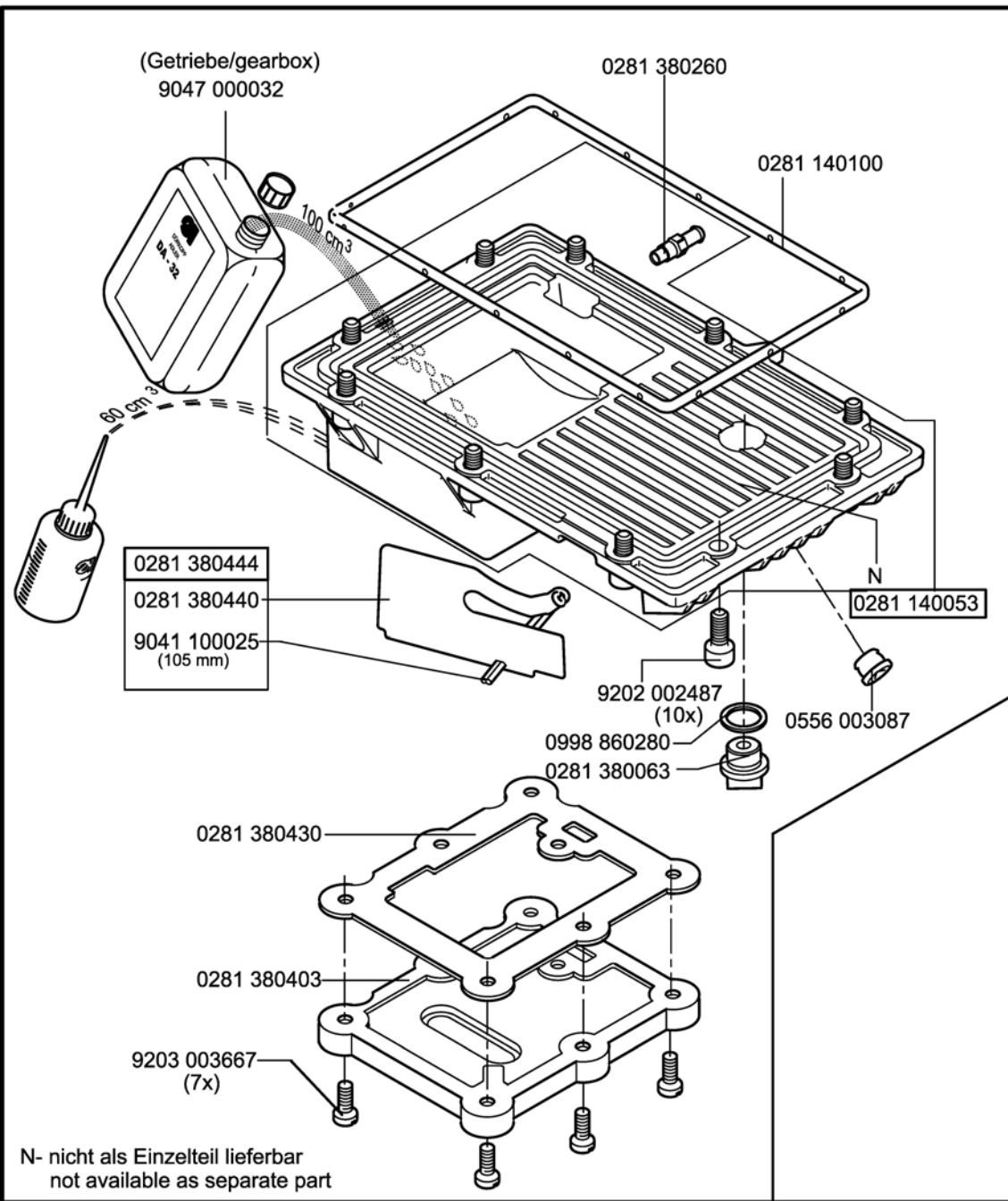








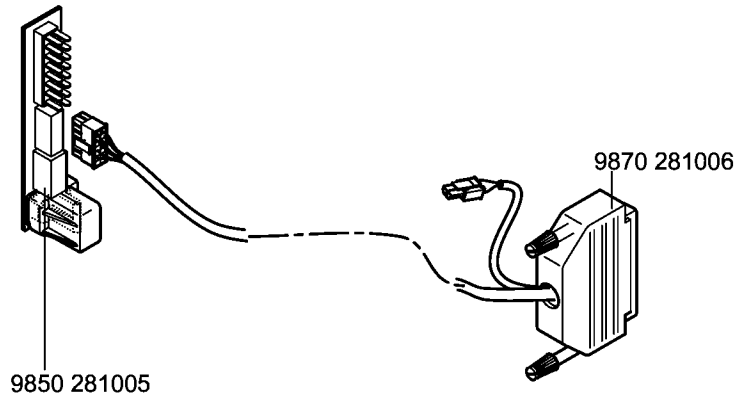
N- nicht als Einzelteil lieferbar
not available as separate part



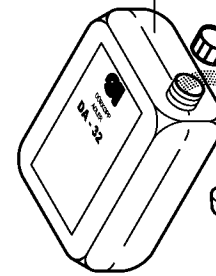
Bausatz / conversion kit

0281 140254

11.1



(Getriebe/gearbox)
9047 000032

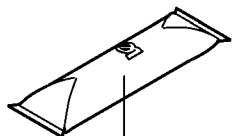
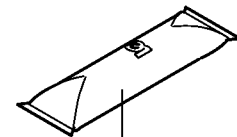
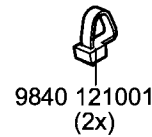
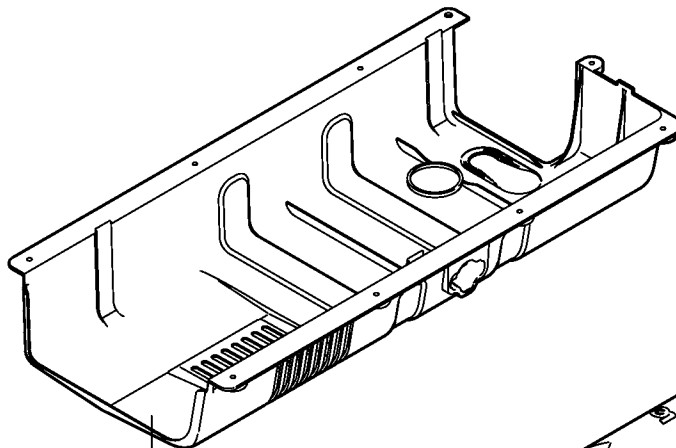
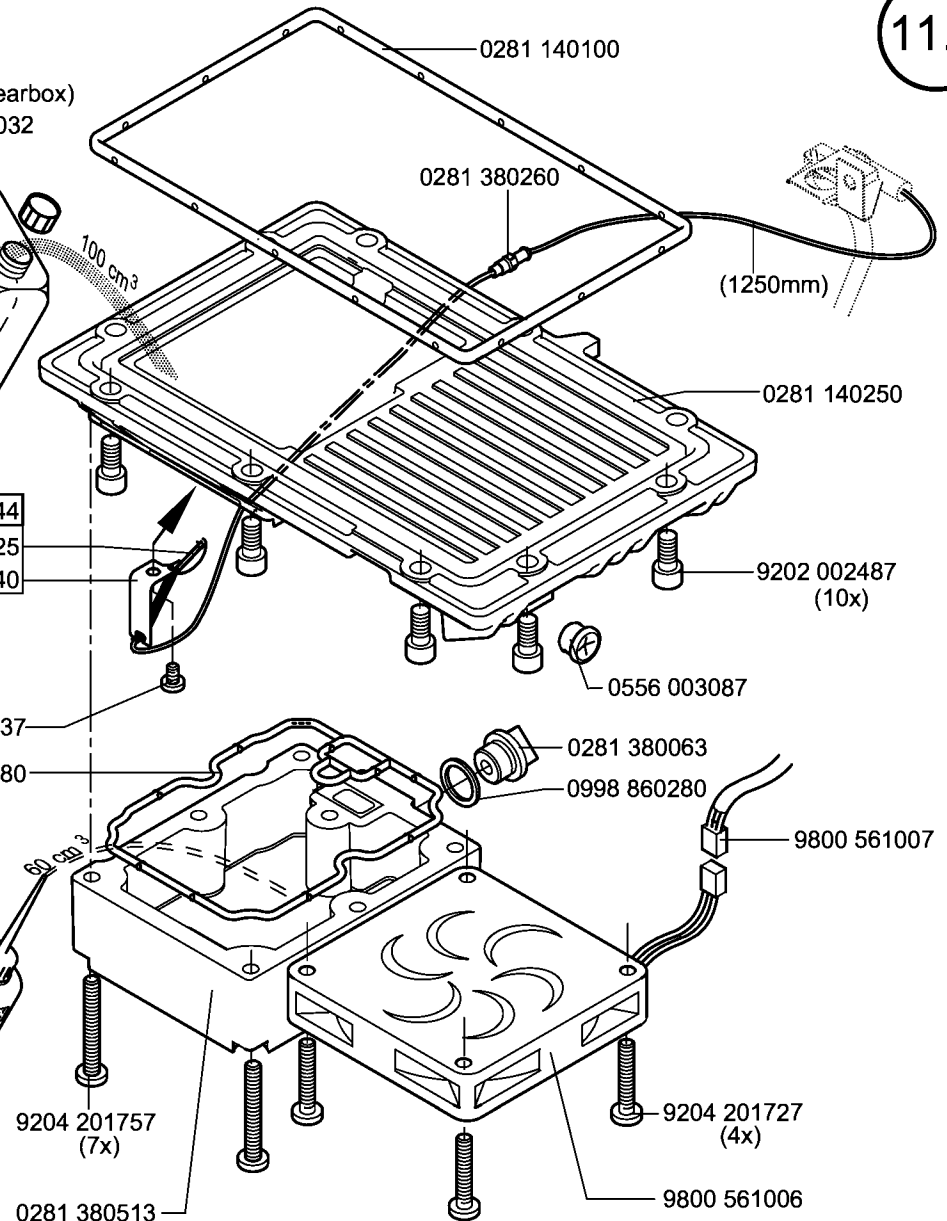


0281 380544

(110mm) 9041 100025
0281 380540

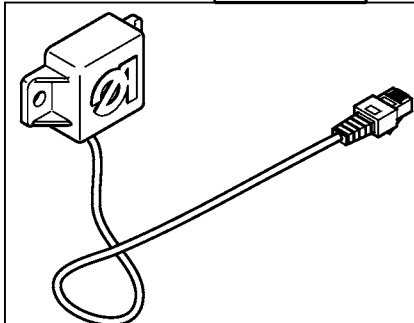
9204 201037

0281 380080

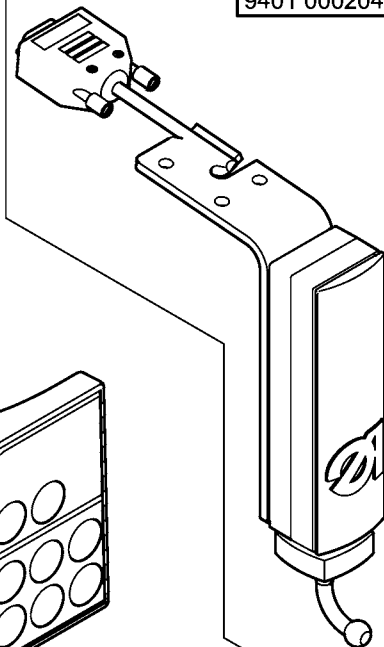


N- nicht als Einzelteil lieferbar
not available as separate part

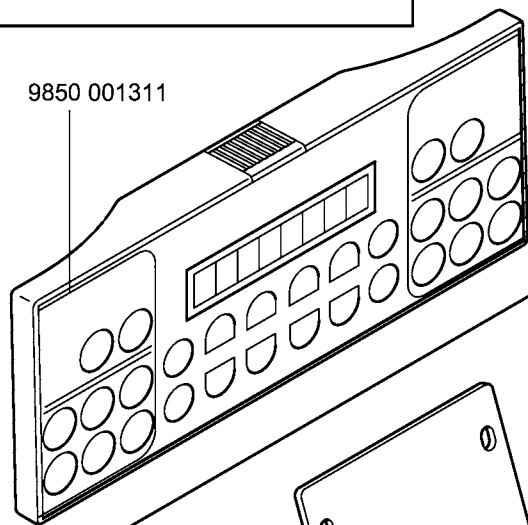
9850 001309



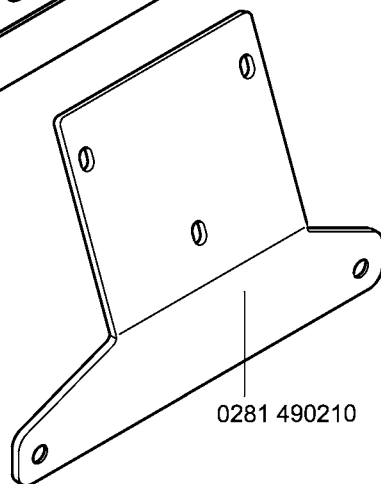
9401 000204



9850 001311



0281 490210



DAC-classic- 9800 210001 R
 DAC-basic- 9800 210000 R

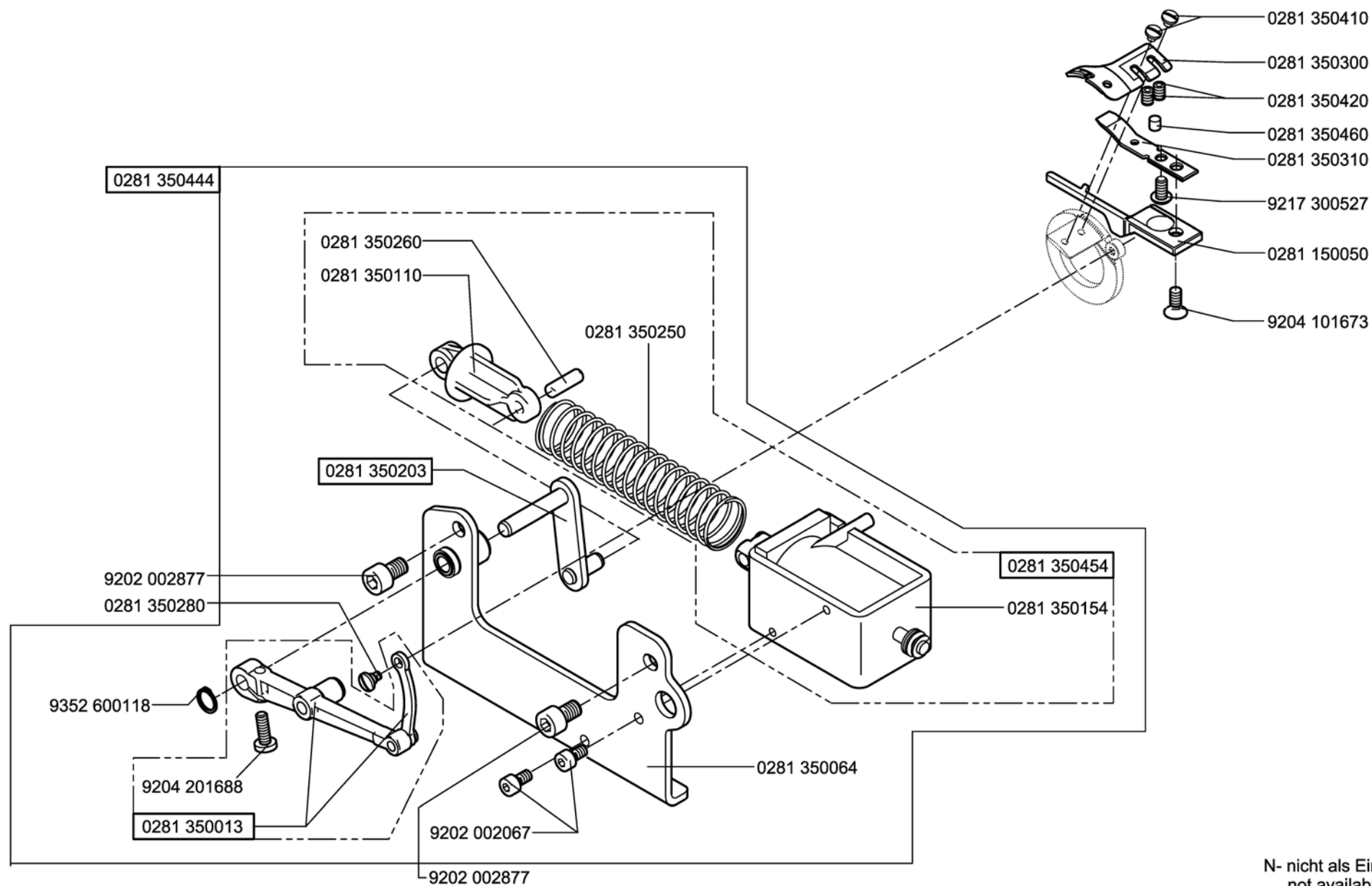
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9401 000194

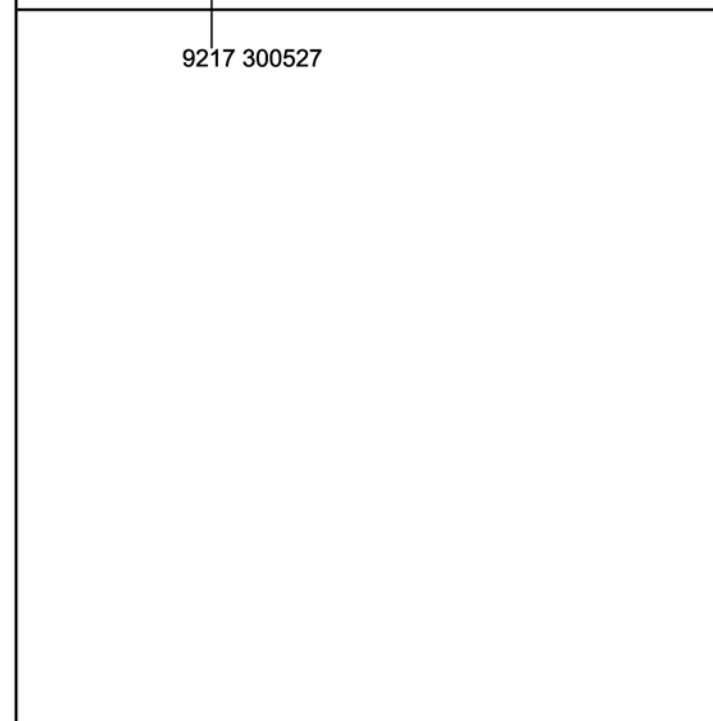
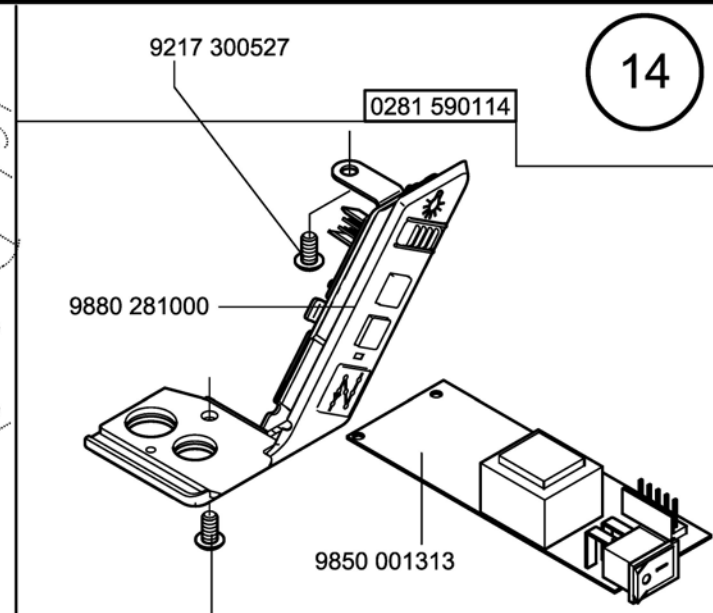
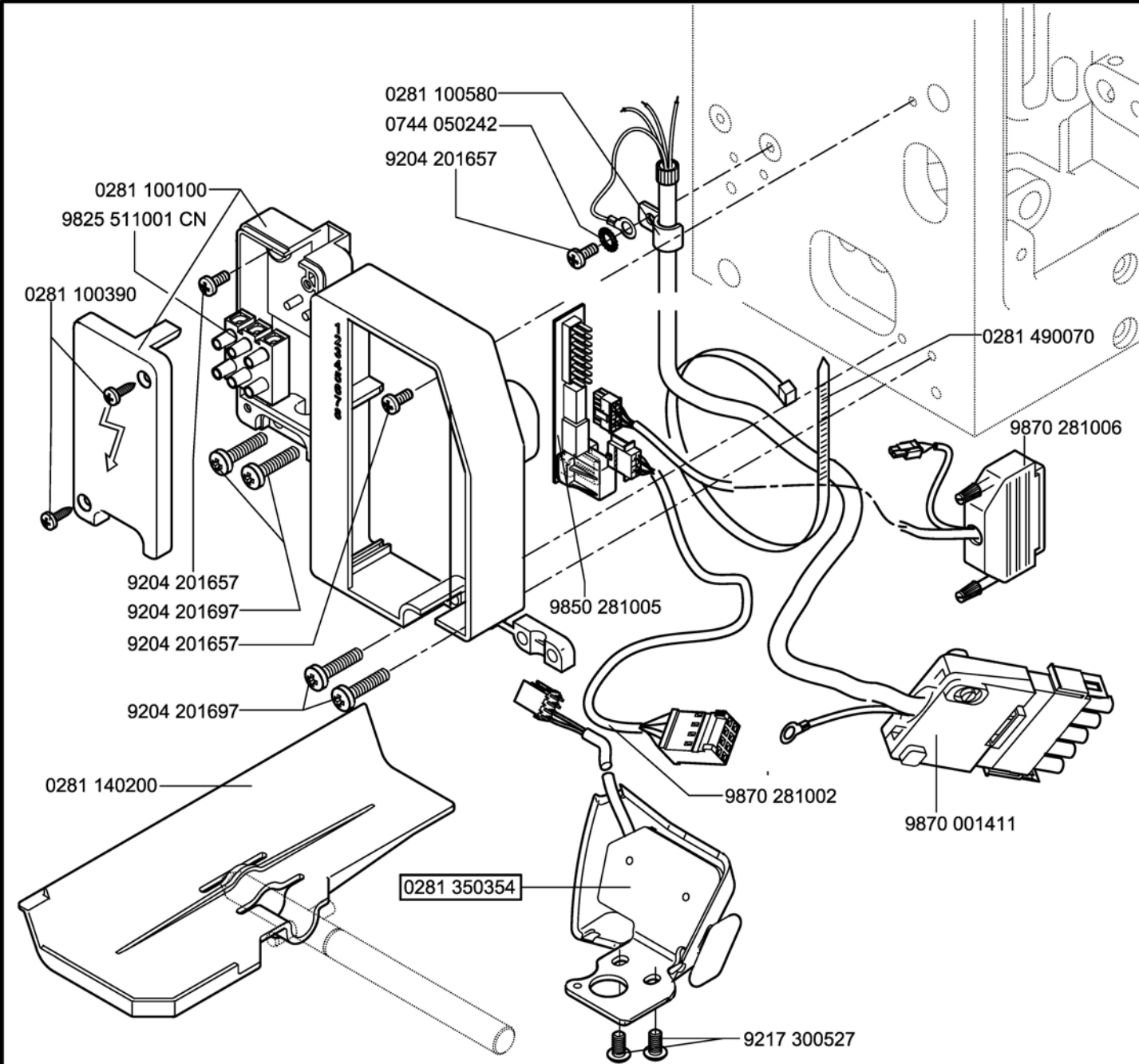


9880 001005

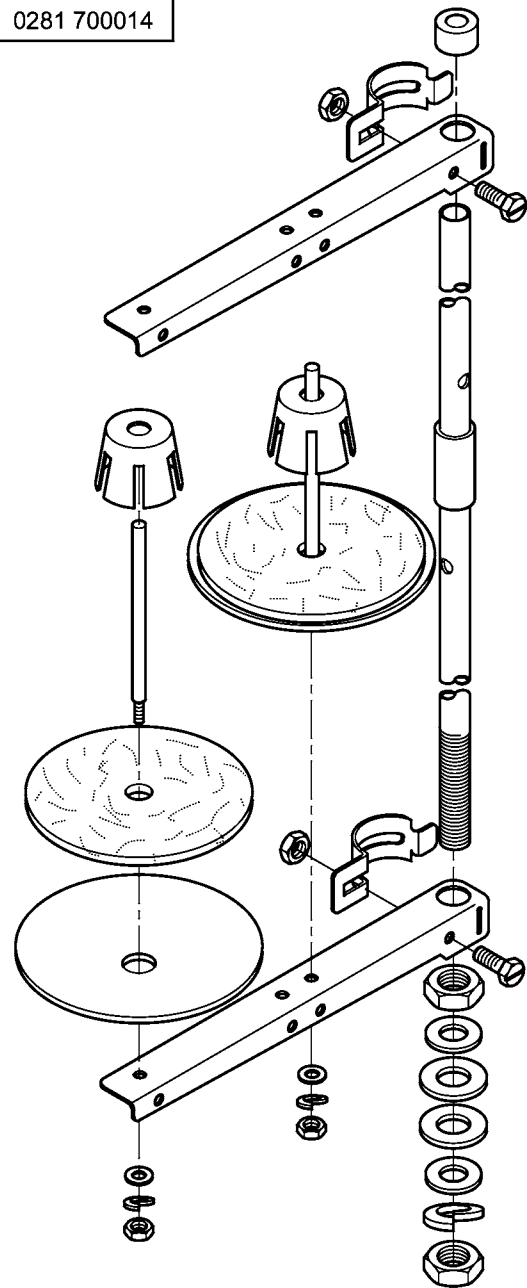




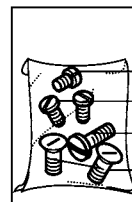
N- nicht als Einzelteil lieferbar
not available as separate part



0281 700014



0281 150150 — 4x



0281 700034

0281 120150 (1x)

0281 160550 (2x)

0281 130510 (1x)

0281 140140 (2x)



9207 170227 CN (3,5x17) — 8x



9207 170837 CN (5,0x20) — 1x



0281 400070

9081 500120 CN



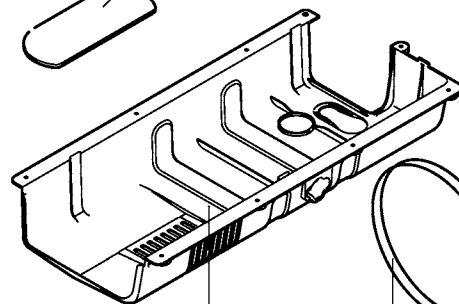
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0281 400040 (2x)

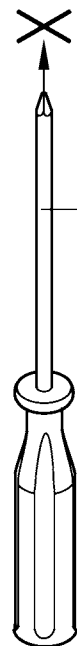
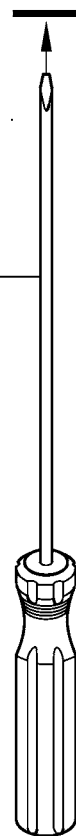


0281 400100 (2x)

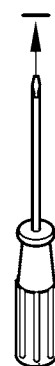
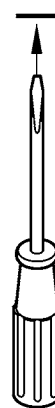


0281 400060

0281 490070 (2x)

9301 022608
(5H8x60)

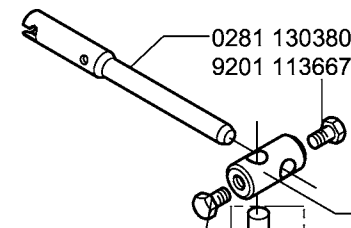
9081 500140 CN



9081 500130 CN

9081 500010 CN

0281 130374

0281 130380
9201 113667

0281 130420

9201 113667

0281 130464

0281 130430

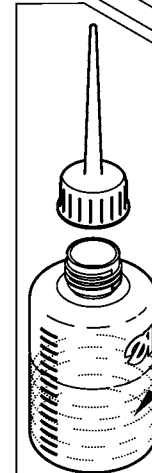
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0281 130470

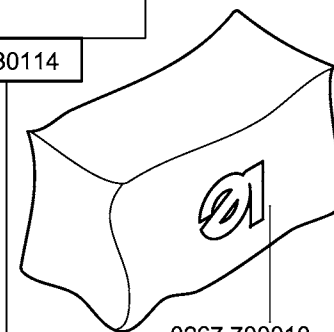
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0281 130450

0281 130480



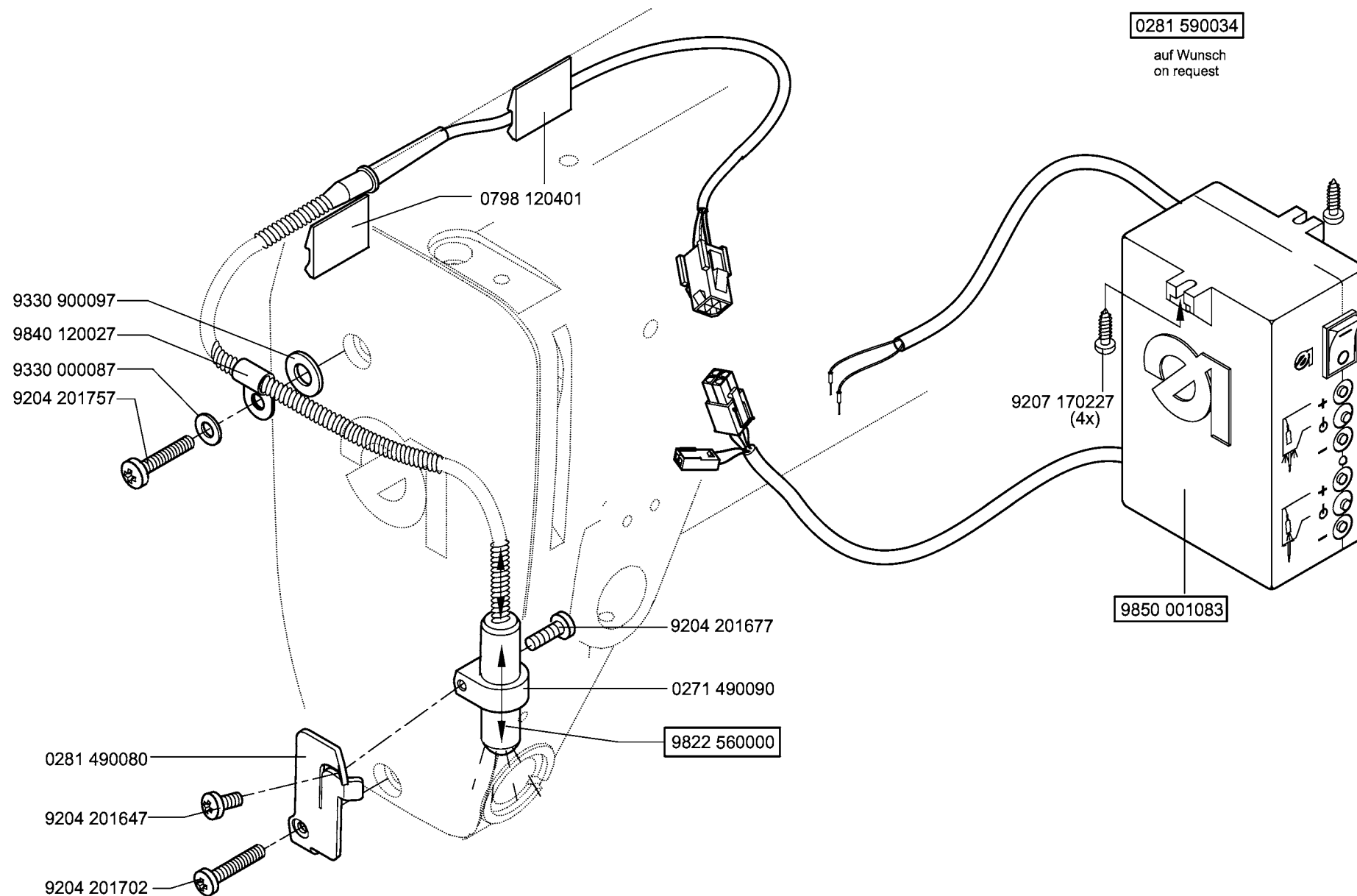
0281 380114

Greiferoel
Hook oil

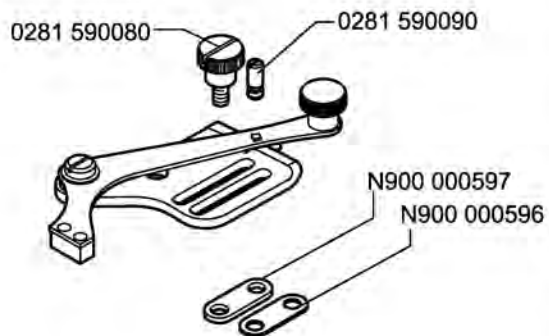
0267 700010

15

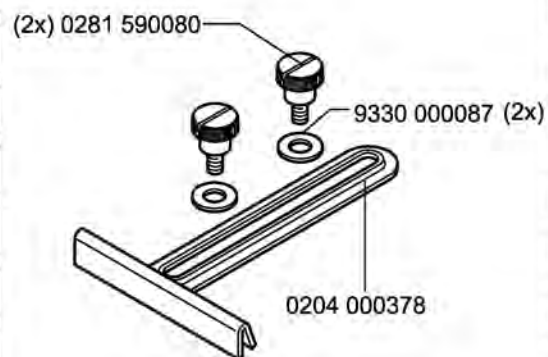
0281 590034

auf Wunsch
on request

N900 012015 auf Wunsch
on request



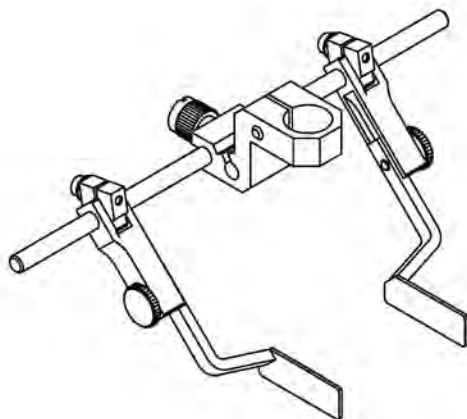
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on request



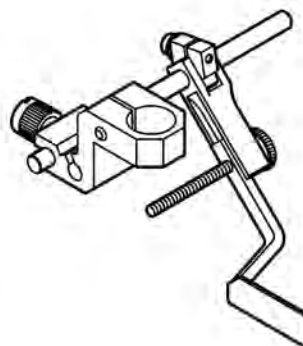
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on request



N900 020023 auf Wunsch
on request



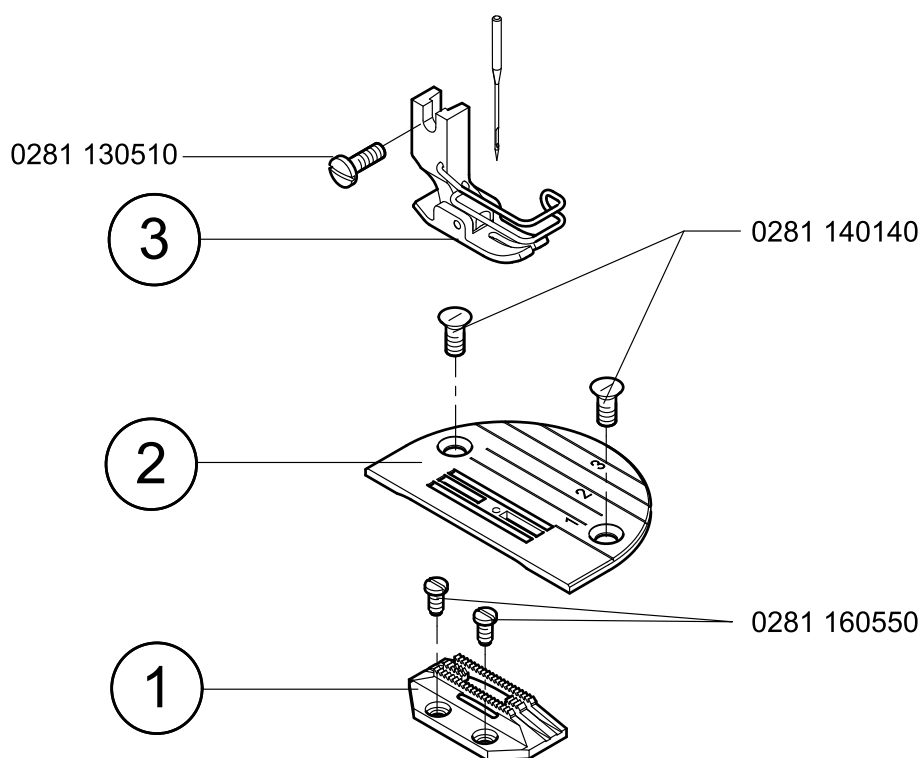
N900 020021 auf Wunsch
on request



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0211	001127	10	0281	100590	01	0281	121033	02	0281	130580	06
0211	001129	10	0281	100650	02	0281	130013	06	0281	130584	06
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0281	160633	08	0281	380063	11	0867	103193	03	9204	201697	14
0281	160640	07	0281	380080	11	0867	110463	04	9204	201702	16

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9204	201727	01, 11	9401	000204	12		
9204	201757	11, 16	9731	007031	09		
9204	201957	08	9731	007050	01		
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9204	201997	01	9800	210001 R	12		
9204	210657 CN	04	9800	561006	11		
9205	024263	03	9800	561007	11		
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9205	102168	04, 07	9825	511001 CN	14		
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9205	102473	02, 03, 08	9840	121001	11		
9205	102477	02, 03, 07	9850	001083	16		
9205	102538	06	9850	001309	12		
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9207	170227 CN	15	9850	001313	14		
9207	170837 CN	15	9850	001340	12		
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9231	110107	03	9870	001117	01		
9231	110127	06	9870	001411	14		
9234	000087	07	9870	281002	14		
9301	022608	15	9870	281006	14		
9305	002470	01	9880	001005	12		
9305	003690	01	9880	281000	14		
9330	000047	03	N900	000596	17		
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E-No. 版本号	For Subclass 用于子类型	Material No. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
Fig.No 图号	Use 使用						
E2/20	-140342-03 For light to moderately heavy material. Stitch length max. 4.5 mm Articulated foot. Needle 134/Nm 80 针对薄料至中厚料。 针距最大 4.5 mm 锁边压脚。 机针 134/Nm 80。	0281 E00002 20	0281 200120	0281 210120	0281 220024		9092 013400 080
E2/16	-140342-03 A For light to moderately heavy material. Stitch length max. 4.5 mm Articulated foot. Needle DBx1/#12 (10-14). 针对薄料至中厚料。 针距最大 4.5 mm 锁边压脚。 机针 DBx1/#12 (10-14)。	0281 E00002 16	0281 200120	0281 210120	0281 220024		-
E4/20	-160362-03 for moderately heavy material. Stitch length max. 6 mm. Needle 134/Nm100 (90-130). Articulated foot. 针对中厚料。 针距最大 6 mm。 机针 134/Nm 100 (90-130) 锁边压脚。	0281 E00004 20	0281 200060	0281 210130	0281 220034		9092 013400 110



E-No. 版本号	For Subclass 用于子类型	Material No. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
E1/20	-140342-03 for light material. Stitch length max. 3.5 mm. Needle 134/Nm 70 (65-90). Articulated foot. 针对薄料。 针距最大 3.5 mm。 机针 134/Nm 70 (65-90) 锁边压脚。	0281 E00001 20	0281 200110	0281 210110	0281 220024		9092 013400 070
E1/16	-140342-03 A for light material. Stitch length max. 3.5 mm. Needle DBx1/#9 (9-14). Articulated foot. 针对薄料。 针距最大 3.5 mm。 机针 DBx1/#9 (9-14) 锁边压脚。	0281 E00001 16	0281 200110	0281 210110	0281 220024		-
E3/20	-140342-03 for moderately heavy material. Stitch length max. 4.5 mm. Needle 134/Nm100 (80-110). Articulated foot. 针对中厚料。 针距最大 4.5 mm。 机针 134/Nm 100 (80-110) 锁边压脚。	0281 E00003 20	0281 200130	0281 210130	0281 220034		9092 013400 100
E3/16	-140342-03 A for moderately heavy material. Stitch length max. 4.5 mm. Needle DBx1/#16 (12-18). Articulated foot 针对中厚料。 针距最大 4.5 mm。 机针 DBx1/#16 (12-18) 锁边压脚。	0281 E00003 16	0281 200130	0281 210130	0281 220034		-
E20/20	-140342-03 Roller foot for light leather. Stitch length max. 4.5 mm. Needle 134LR/Nm 90 (80-100). 针对薄皮料的滚轮压脚。 针距最大 4.5 mm 机针 134LR/Nm90 (80-100)。	0281 E00020 20	0271 006507	0271 006606	0281 220064		9092 013400 090



E-No. 版本号	For Subclass 用于子类型	Material Nr. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
Fig.No 图号	Use 使用						
E50/20	-140342-03 Binding with moving binder N900 003441/NB15, for very fine material. Stitch length max. 4 mm. Needle 134/Nm 70 (65-80) 使用跟随的胶带粘合剂粘合 N900 003441/NB15 针对非常纤细的布料。 针距最大 4 mm。 机针 134/Nm70 (65-80)。	0281 E00050 20	0271 006524	0281 210050	0204 000886		9092 013440 070G
E51/20	-140342-03 Binding with stationary binder NB14/NB15/NB17 for moderately heavy material. Stitch length max. 4 mm. Needle 134/Nm 100 (80-100) 使用固定胶带粘合剂粘合 NB14/NB15/NB17, 针对中厚料。 针距最大 4 mm。 机针 Nm100 (80-100)。	0281 E00051 20	0220 001521	0271 006604	0204 000886		9092 013440 100
E66/20	-140342-03 Sewing of shoulder yokes to the front section of a shirt N 514. Stitch length max. 3 mm. Needle 134/Nm 70 (Apparatus 0281 590134). 将肩褶边缝合至衬衫前部, 根据 N 514。 针距最大 3 mm。 机针 134/Nm 70 (仪器 0281 590134)。	0281 E00066 20	0271 006525	0275 210090	0271 006818		9092 013440 070G
E70/20	-140342-03 for hemming on very light to light material. Hem width 2.0 mm. Stitch length max. 4.0 mm according to N005. Needle 134/Nm 70 针对在非常 轻薄至薄料上的缝边工作。 缝边宽度 2.0 mm。 针距最大 4.0 mm 根据 N005。 机针 134/Nm 70	0281 E00070 20	0271 006523	0271 006619	0204 002520 A1A		9092 013440 070G
E4/20	-160362-03 for moderately heavy material. Stitch length max. 6.0 mm. Needle 134/Nm 110 (90-130) Articulated foot. 针对中厚料。 针距最大 6.0 mm。 机针 134/Nm 110 (90-130) 锁边压脚。	0281 E00004 20	0281 200060	0281 210130	0281 220034		9092 013400 110



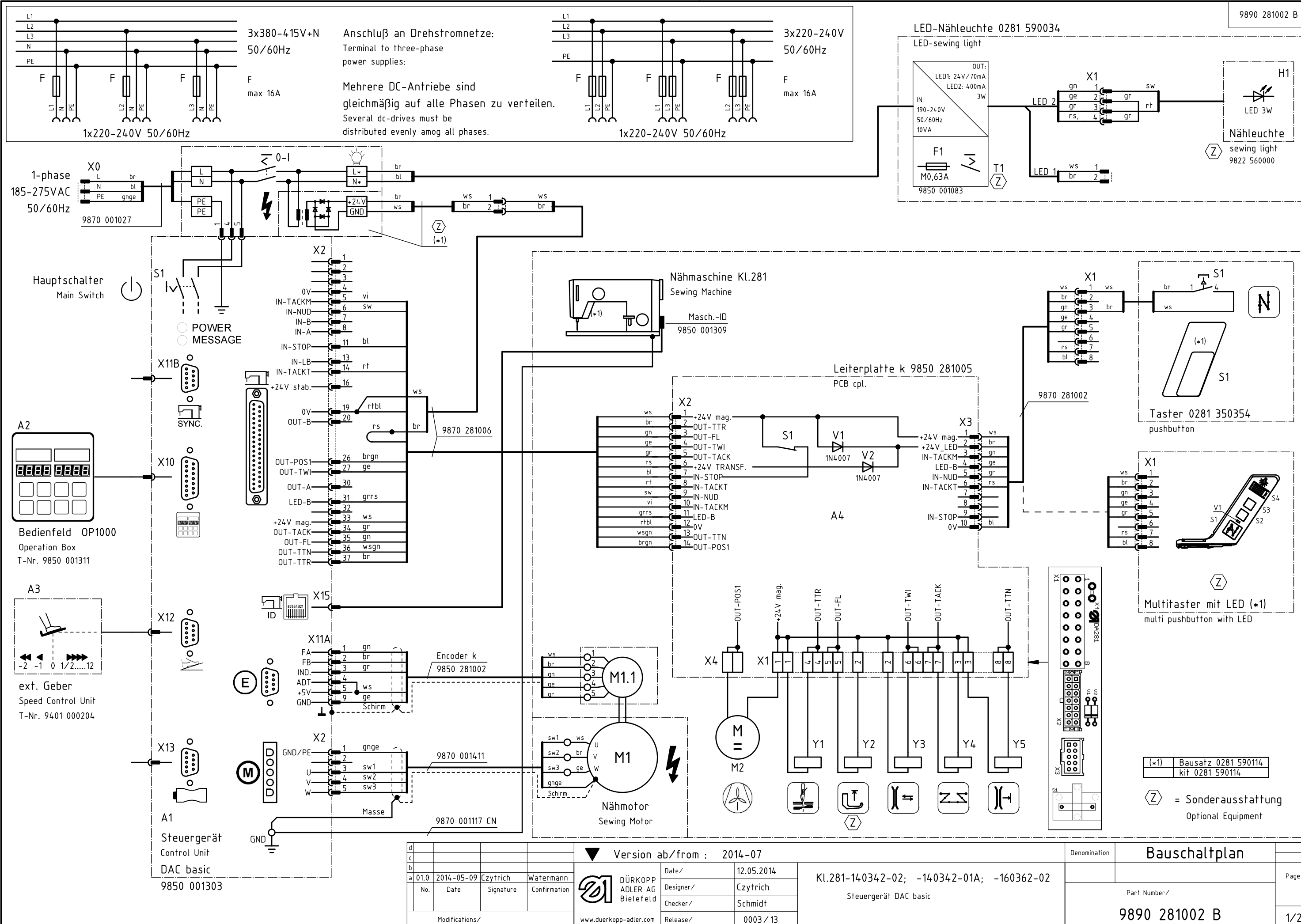
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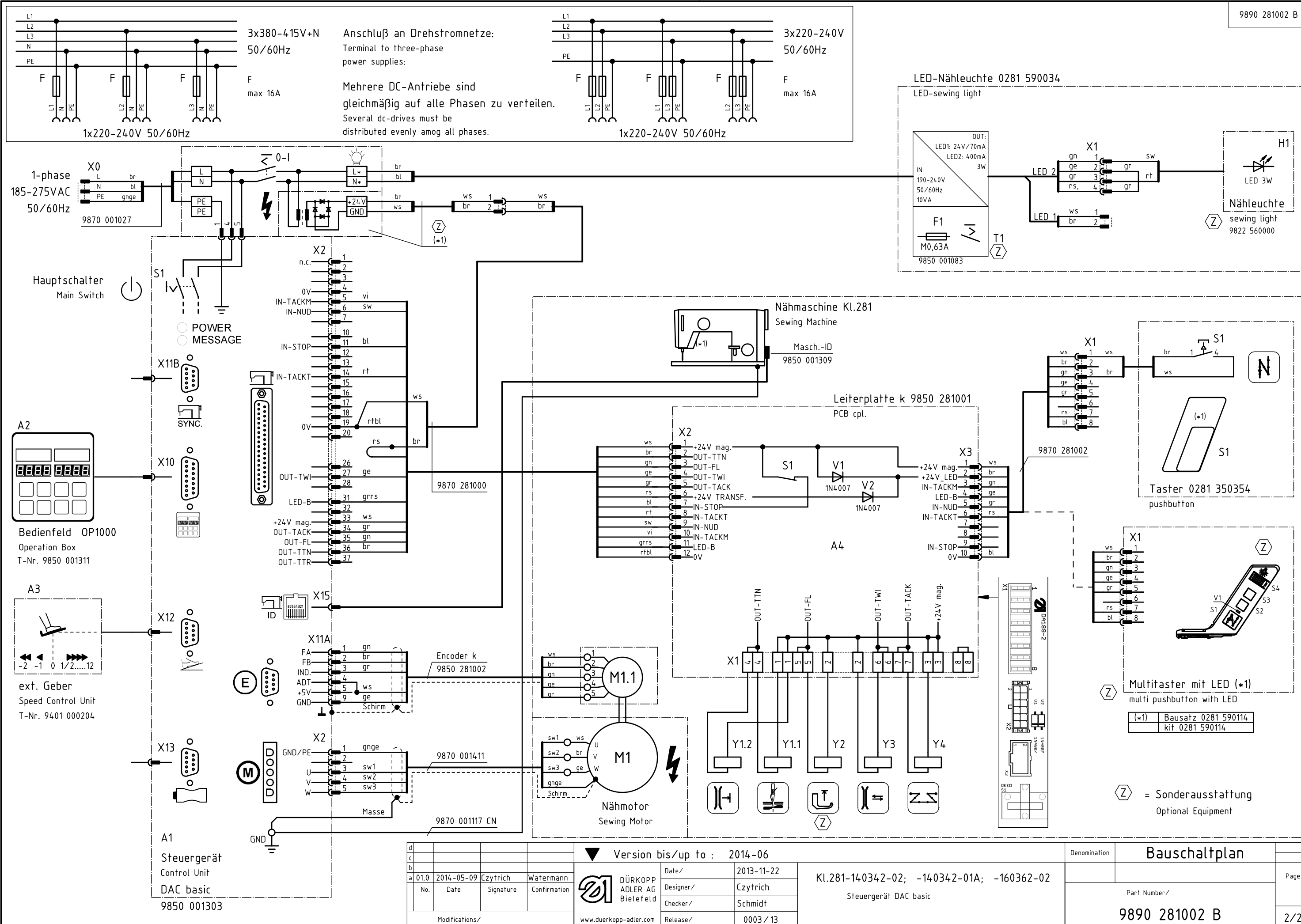
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Fig.No 图号	Use 使用						
271 E13	-140342-03 Sewing device for sewing in zippers. For very light to light material, with articulated foot that is very narrow on both sides. Stitch length max. 3 mm Needle 134/Nm 80 用于缝制拉链的缝纫设备。 针对非常轻薄至薄料，两侧非常窄的锁边压脚。 针距最大 3 mm 机针 134/Nm 80。	0271 E00013	0271 006504	0271 006601	0211 001331		9092 013400 080
271 E27	-140342-03 For light to moderately heavy material. Stitch length max. 4 mm Articulated foot. Needle 134/Nm 80 针对薄料至中厚料。 针距最大 4 mm 锁边压脚。 机针 134/Nm 80。	0271 E00027	0273 006504	0273 006604	0271 006829		9092 013400 080
271 E30	-140342-03 Sewing device for stitching down the corners of sleeve vents on blazers and sports coats. Stitch length max. 4 mm. Needle 134/Nm 100 用于折边缝合外套和夹克上的袖缝角的缝纫设备。 针距最大 4 mm。 机针 134/Nm 100	0271 E00030	0211 001491	0271 006603	N900 003541		9092 013400 100
271 E62	-140342-03 Sewing device with hemmer in front of the presser foot for very light to light material according to N001 and N005. Stitch length max. 4 mm Needle 134/Nm SAN10 – 70 用于非常轻薄至薄料的带缝边附件的缝纫设备，根据 N001 和 N005。 针距最大 4 mm 机针 134/Nm SAN10 – 70	0271 E00062	0275 200130	0275 210090	0204 000850		9092 013440 070G









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