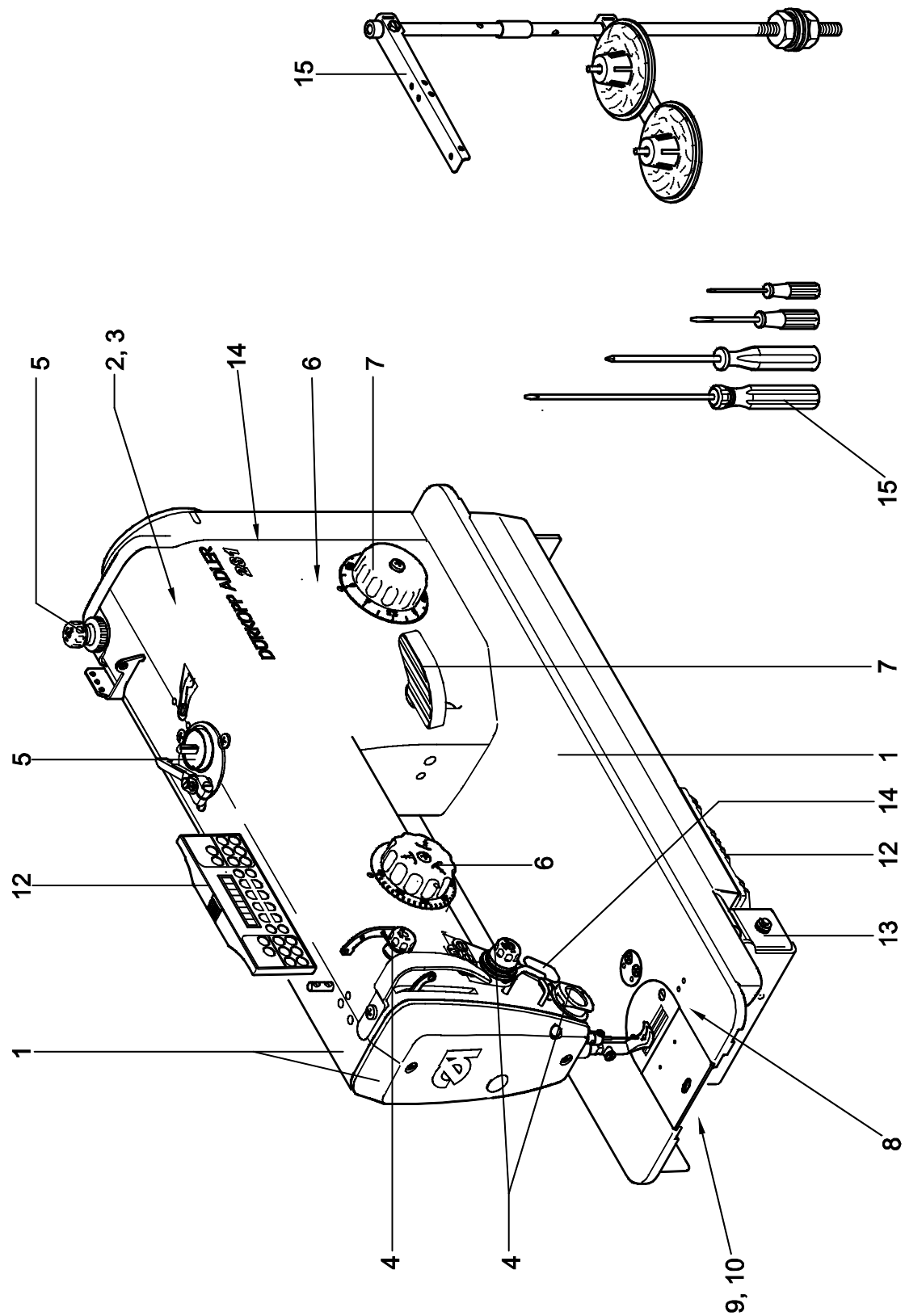


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Teileliste
Parts List





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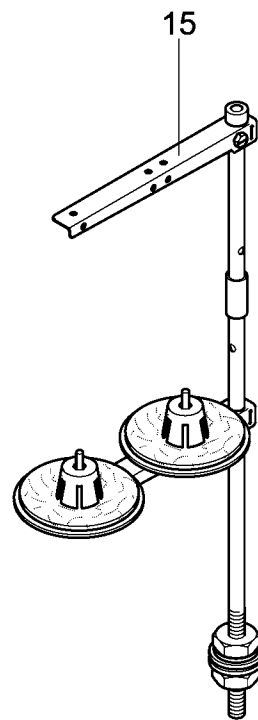
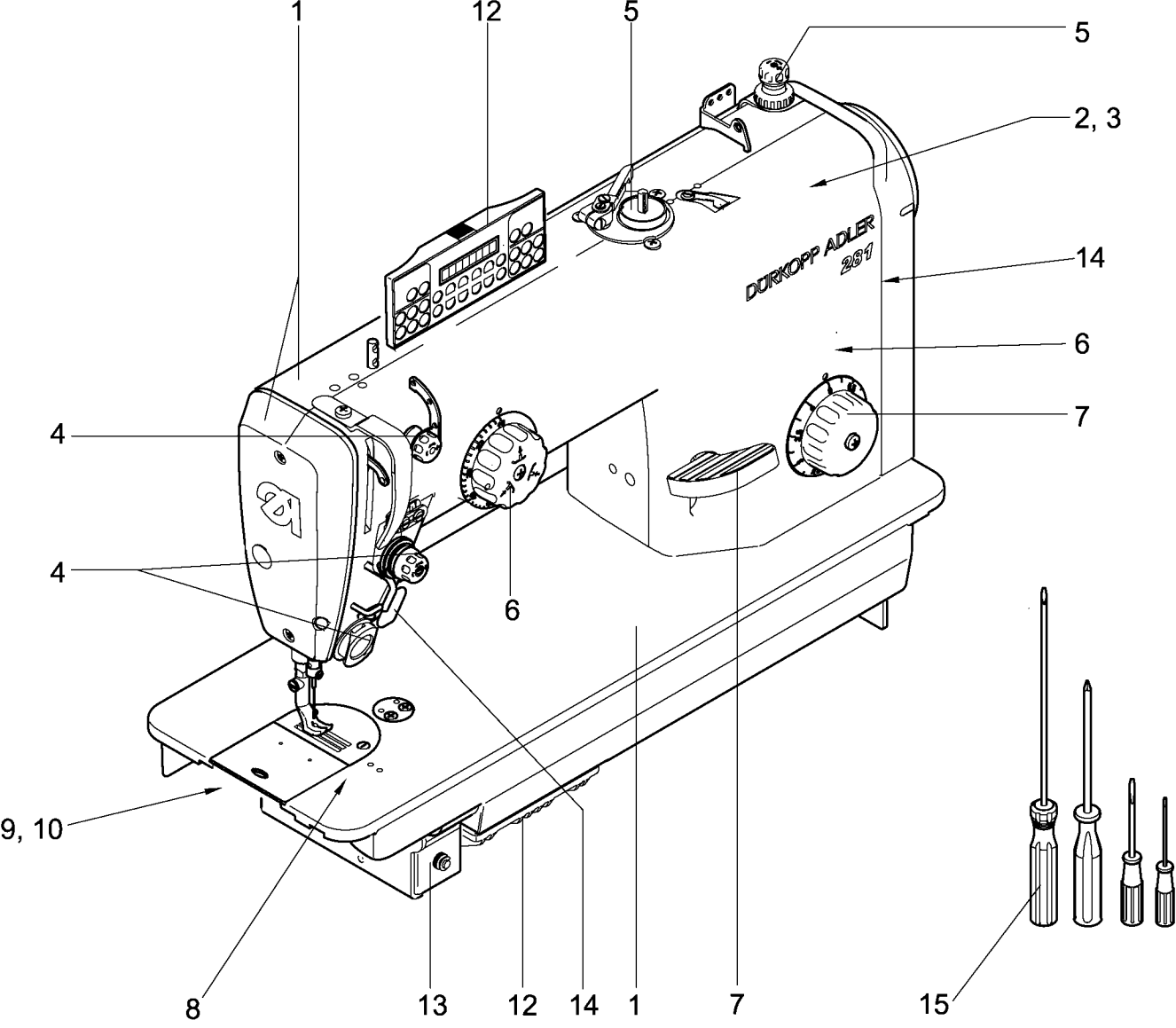
Contents	Table / 表	目录
Arm, bed plate, covers	1	上轴
Main shaft, thread take-up	2	上轴和挑线机构
Motor, lower shaft	3	马达和下轴部件
Thread tension, thread guide	4	过线系统
Bobbin winder	5	下送料驱动
Foot lifter mechanism, solenoid	6	抬压脚机构和自动抬压脚电磁铁
Stitch length mechanism	7	针距调节机构
Feed dog carrier	8	送料机构
Hook shaft bearing	9	旋梭轴轴承
Hook	10	旋梭
Gear box cover	11	齿轮箱盖
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Thread cutter	13	割线刀
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Accessories	15	附件
Sewing lamp LED	16	LED 缝纫照明灯
Edge guide	17	边缘导架
Index		索引
Sewing equipment		缝制设备

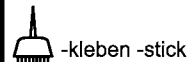
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stick /粘贴

N not available as separate part /不作为单独零部件提供

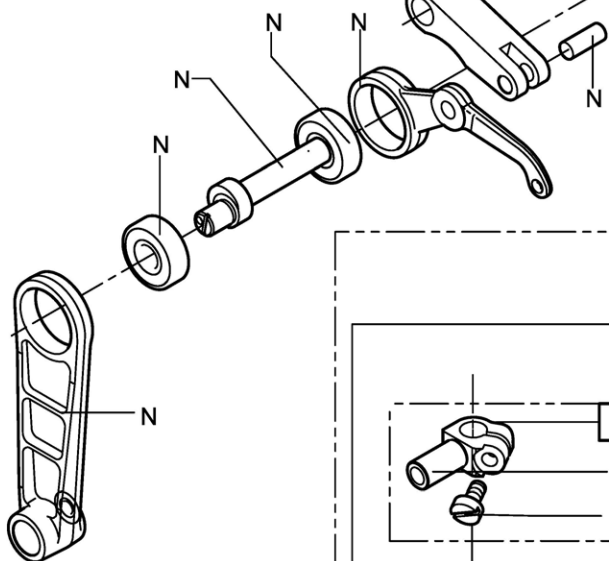




0281 121033 -CI. 281-160362

0281 120033

9205 102477



0281 120114

0281 120110

9203 003662

0281 120224 (2mm)

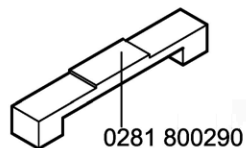
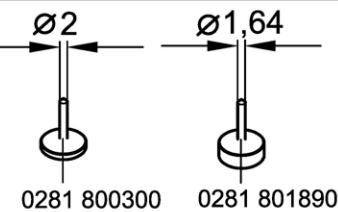
0281 120234 (1,64mm)

0281 120220 (2mm)

0281 120230 (1,64mm)

0281 120150

0281 120140



auf Wunsch
on request

0281 100054

0281 101054 -CI. 281-160362

0281 100670

0281 100050

0281 170520
9205 102473

0244 000700

0244 000700
9202 002473

0244 000700

0281 100650

9120 080110

9129 016050

0281 100654

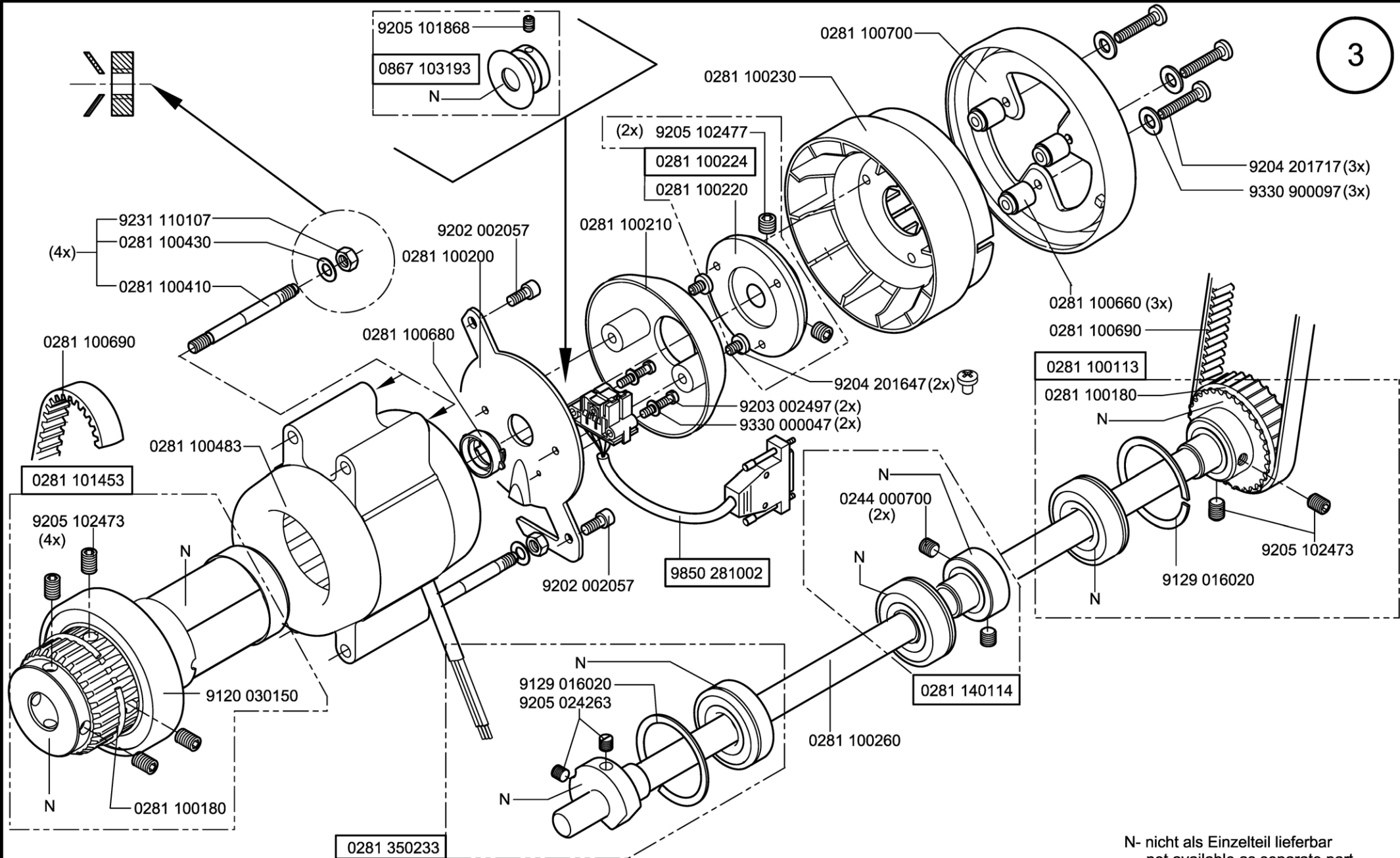
9205 102473

0281 100060

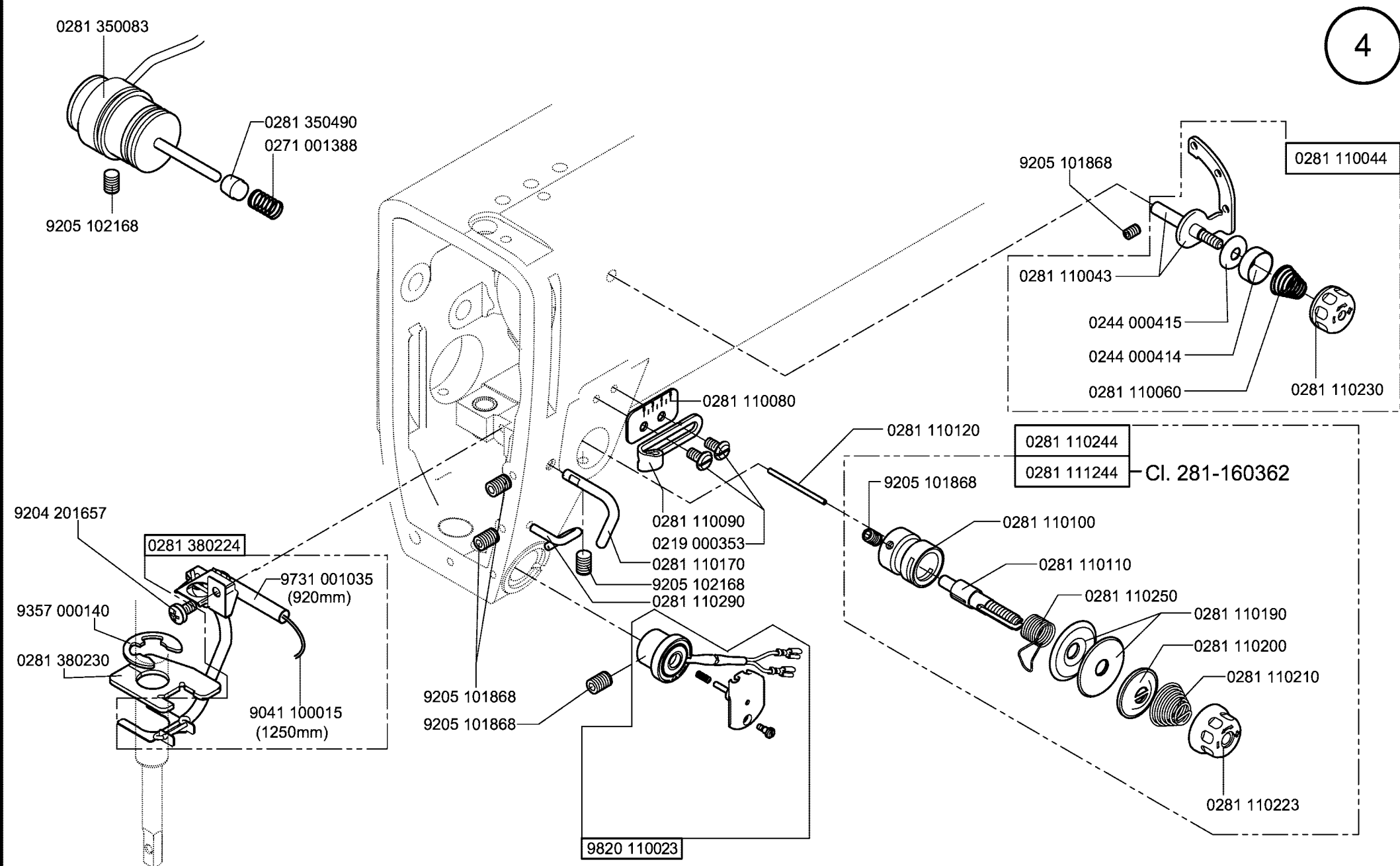
0281 100064

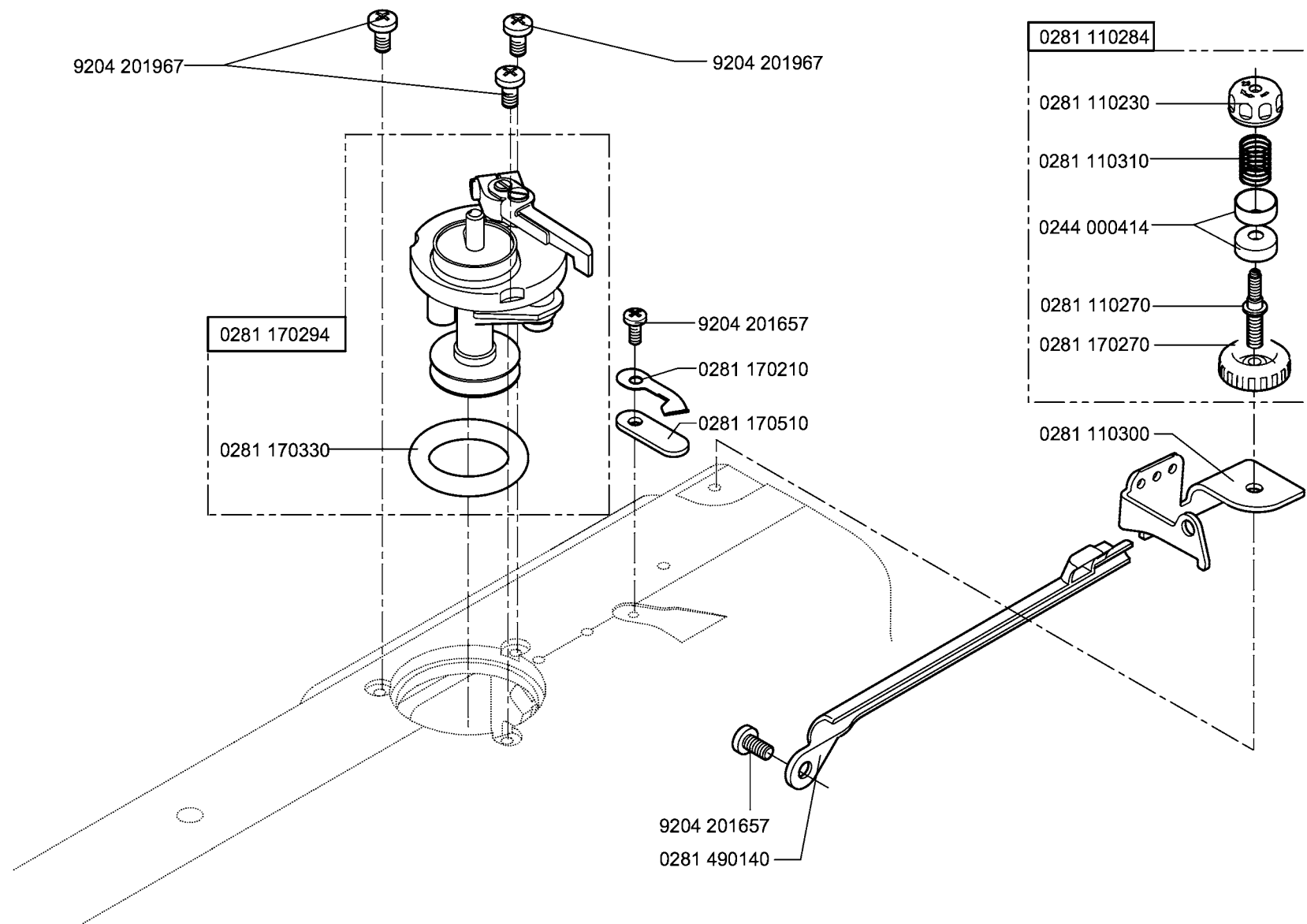
0281 101064 -CI. 281-160362

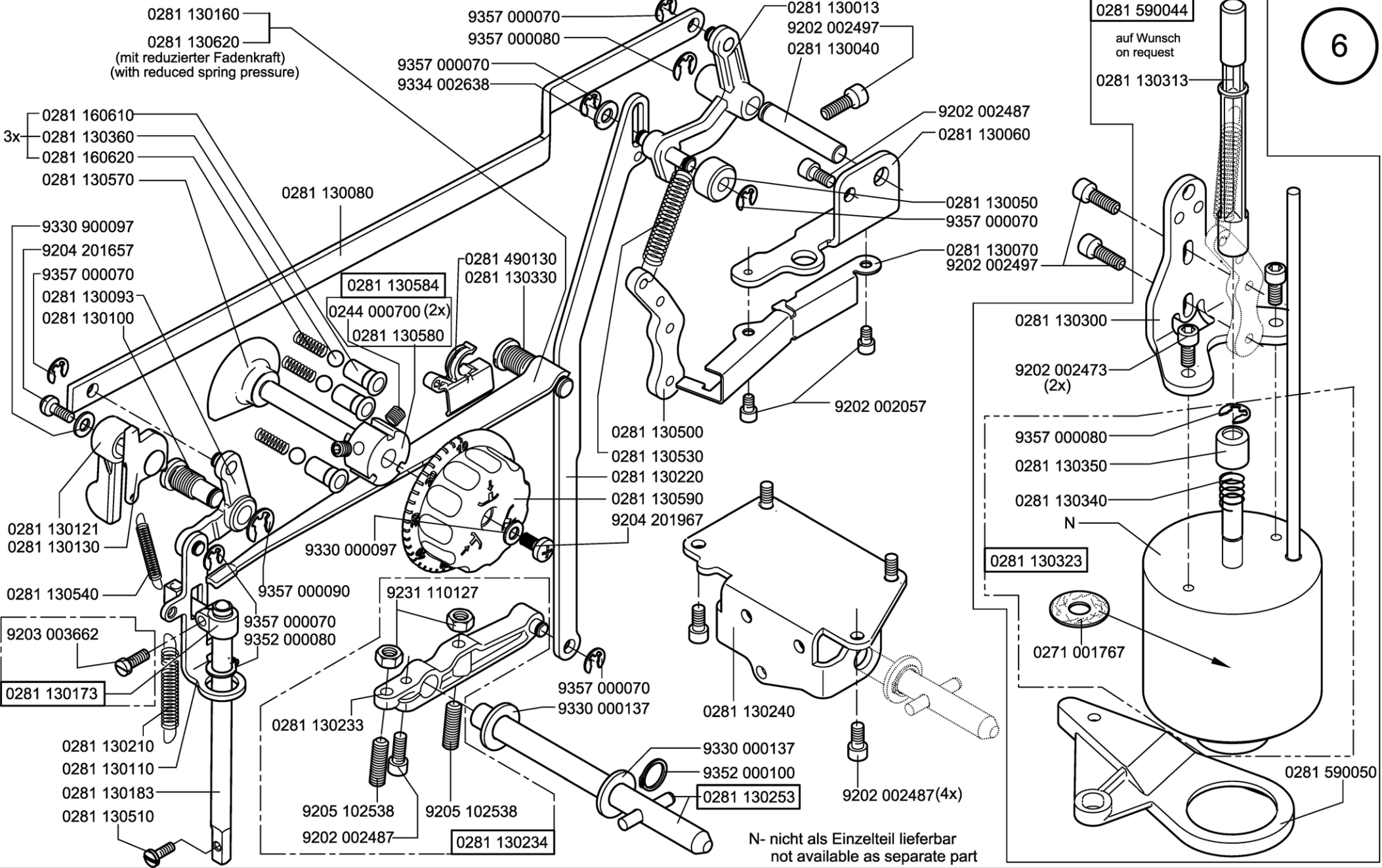
N- nicht als Einzelteil lieferbar
not available as separate part

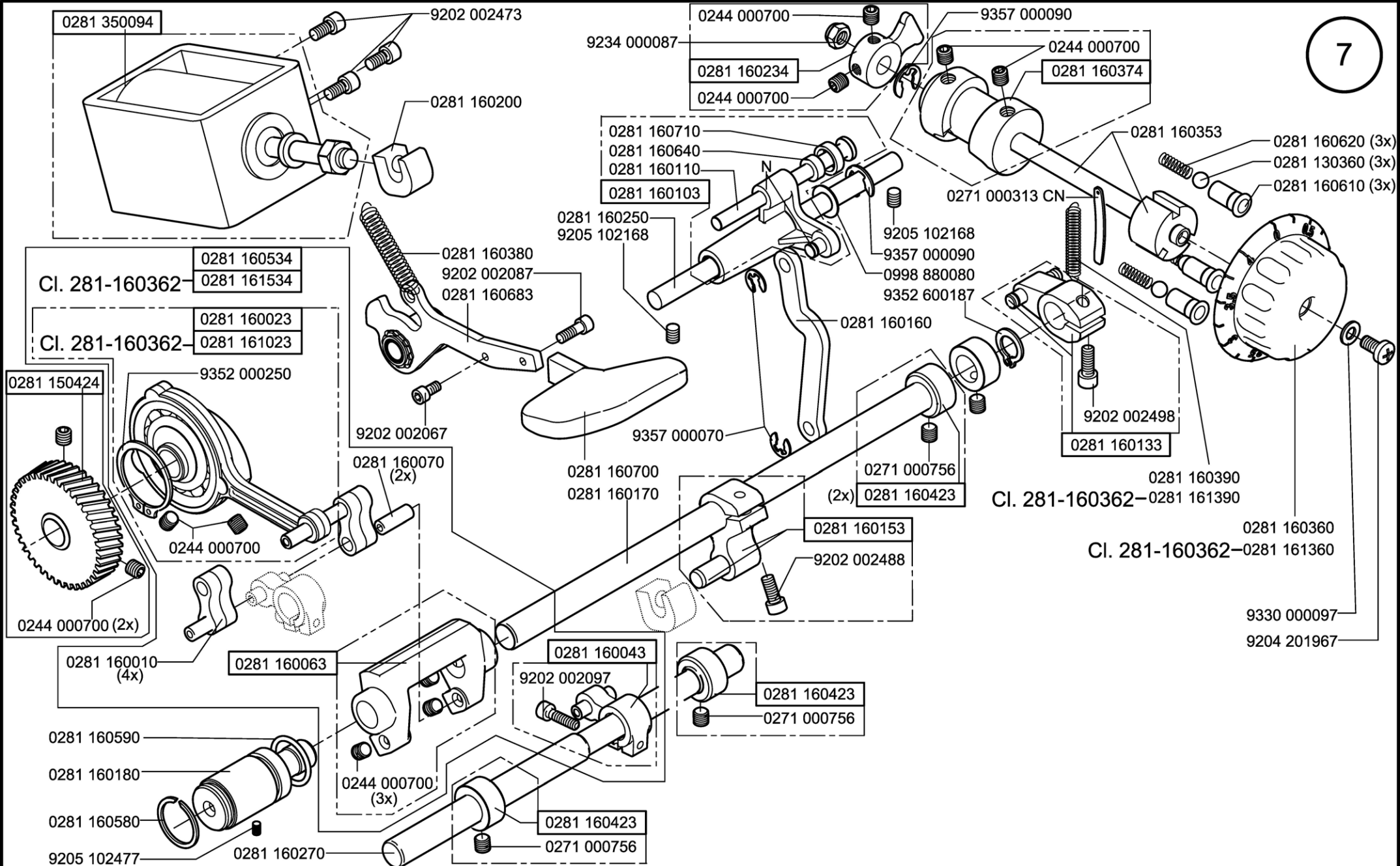


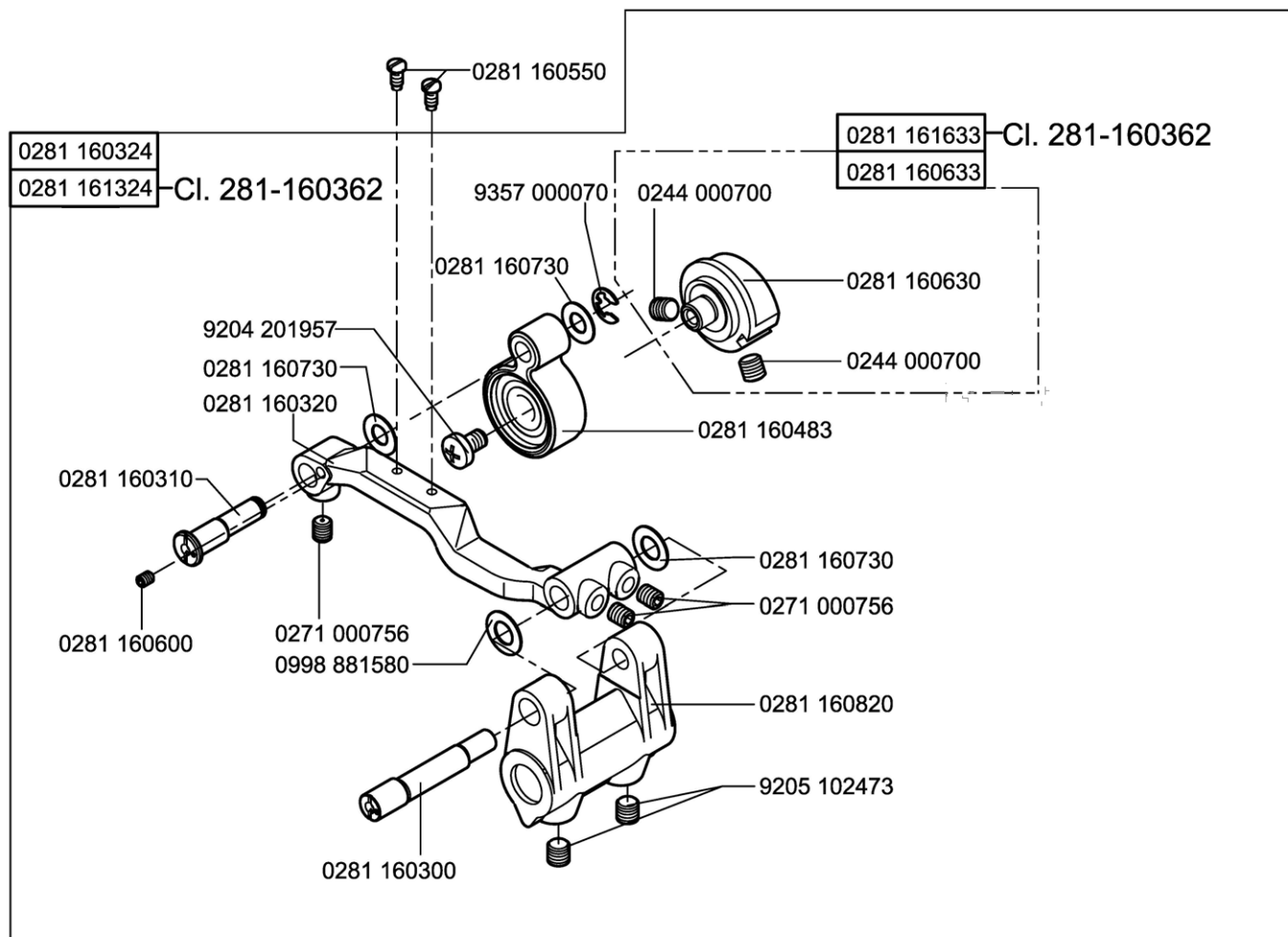
N- nicht als Einzelteil lieferbar
not available as separate part

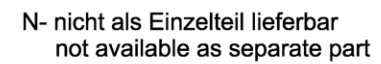


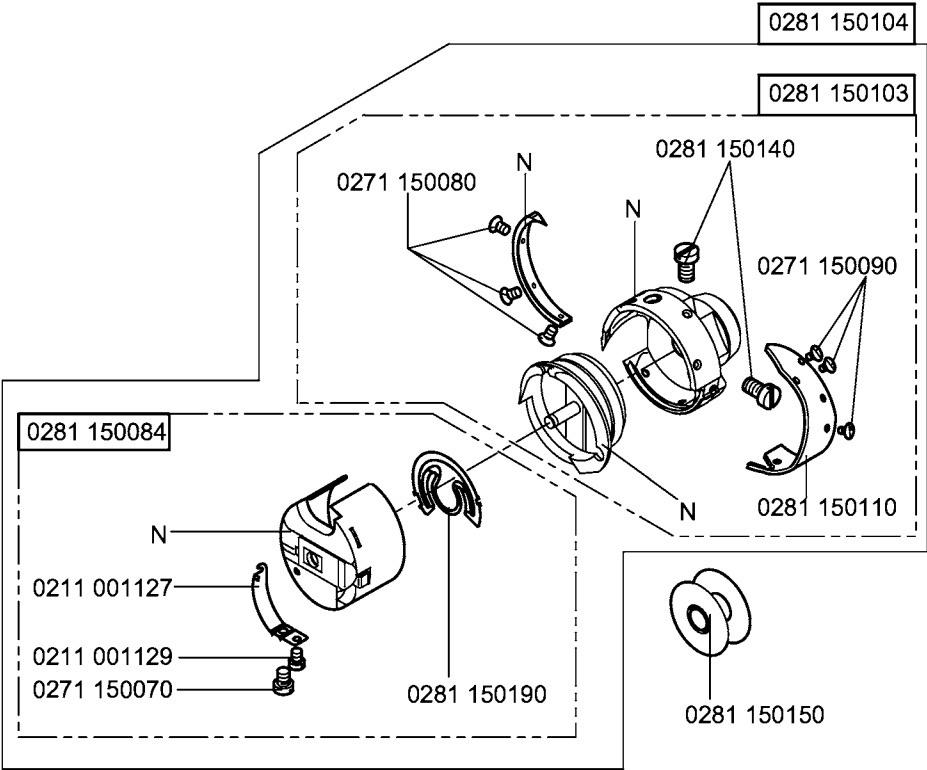




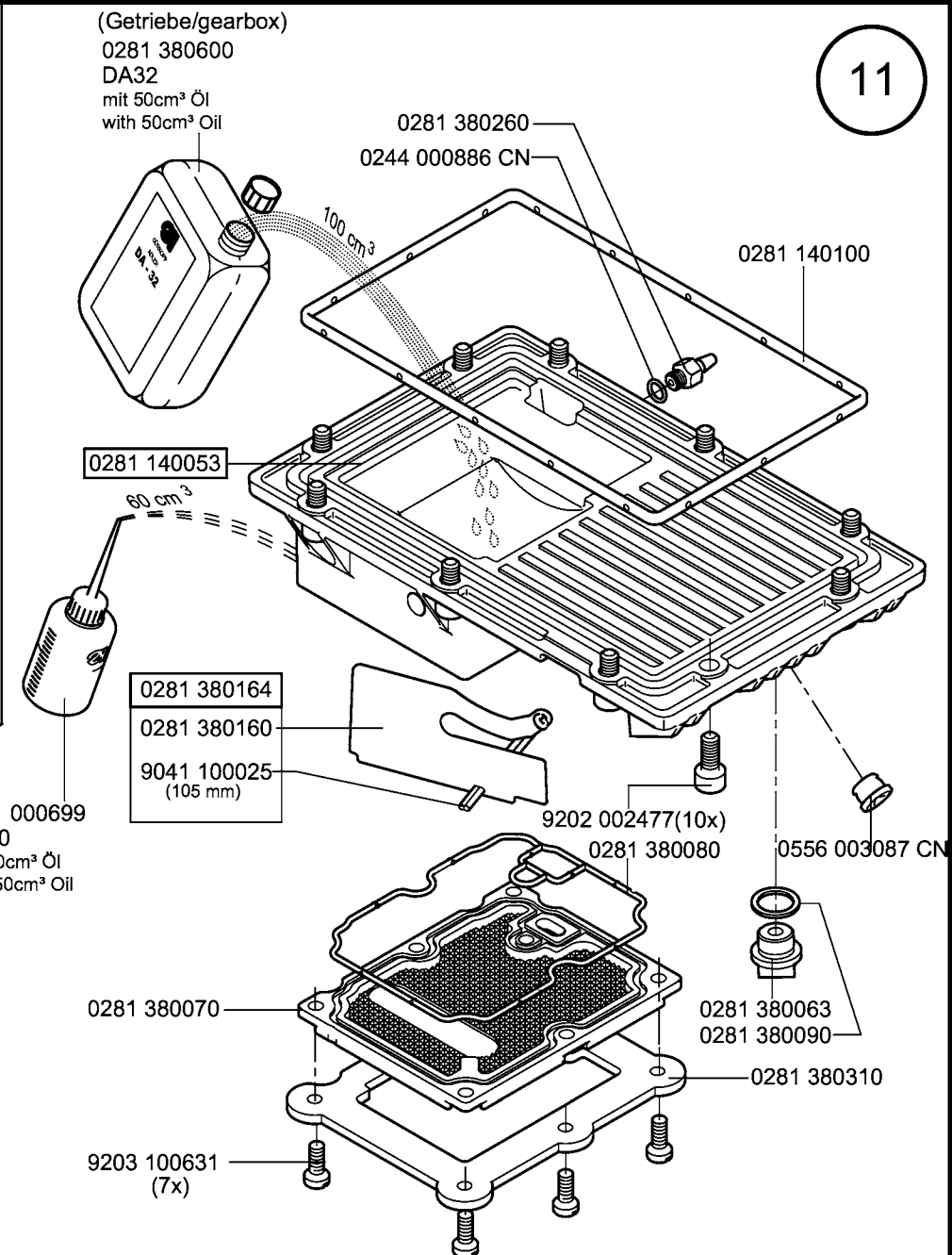
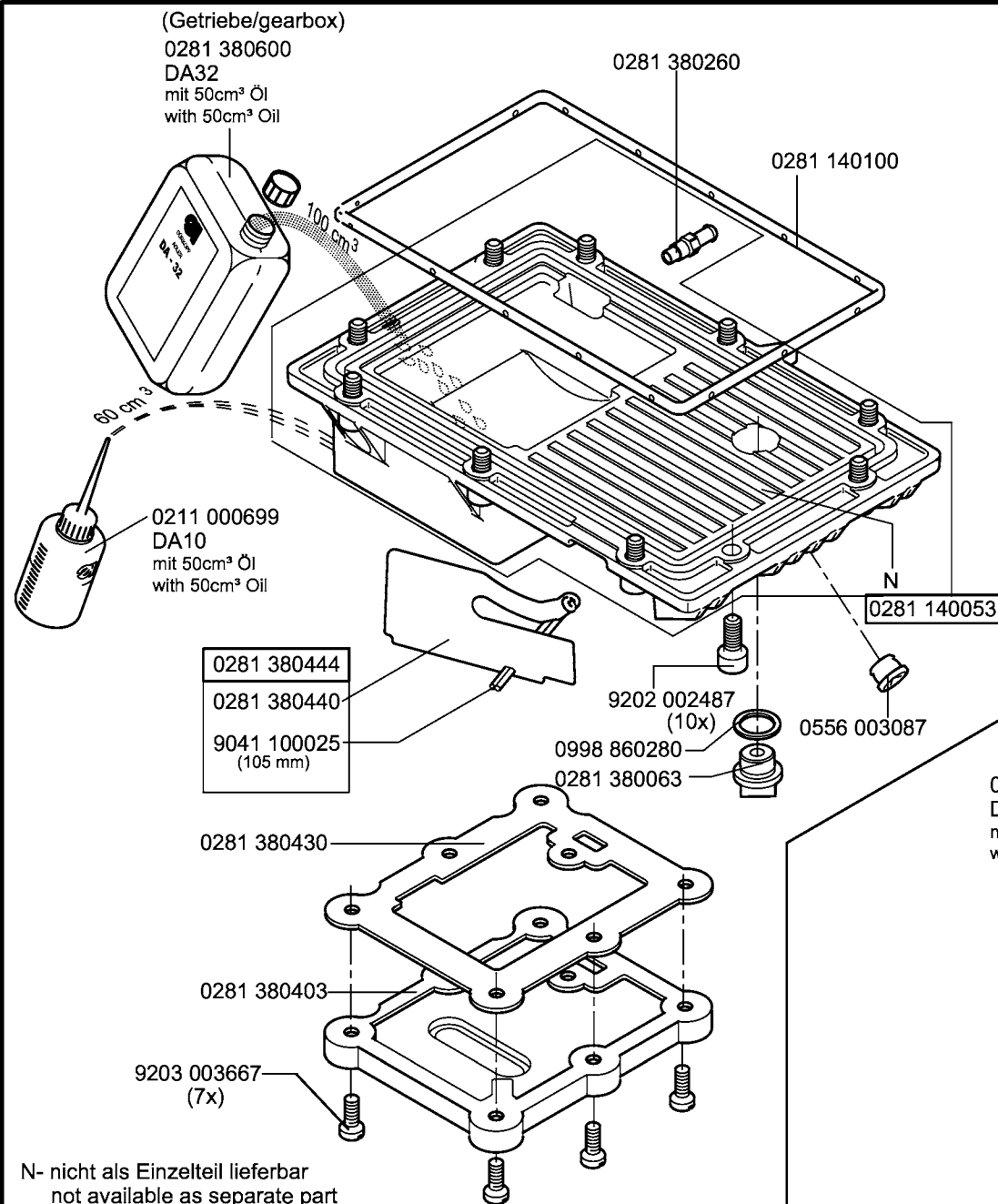








N- nicht als Einzelteil lieferbar
not available as separate part



Bausatz / conversion kit

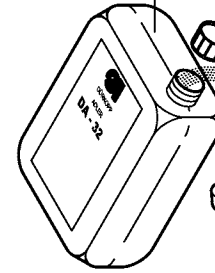
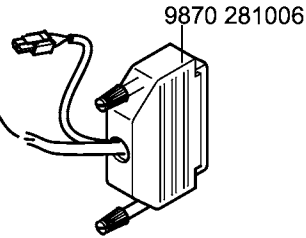
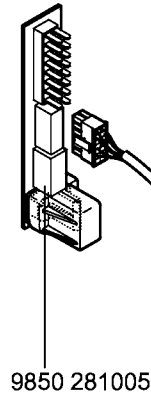
0281 140254

(Getriebe/gearbox)

0281 380600

DA32

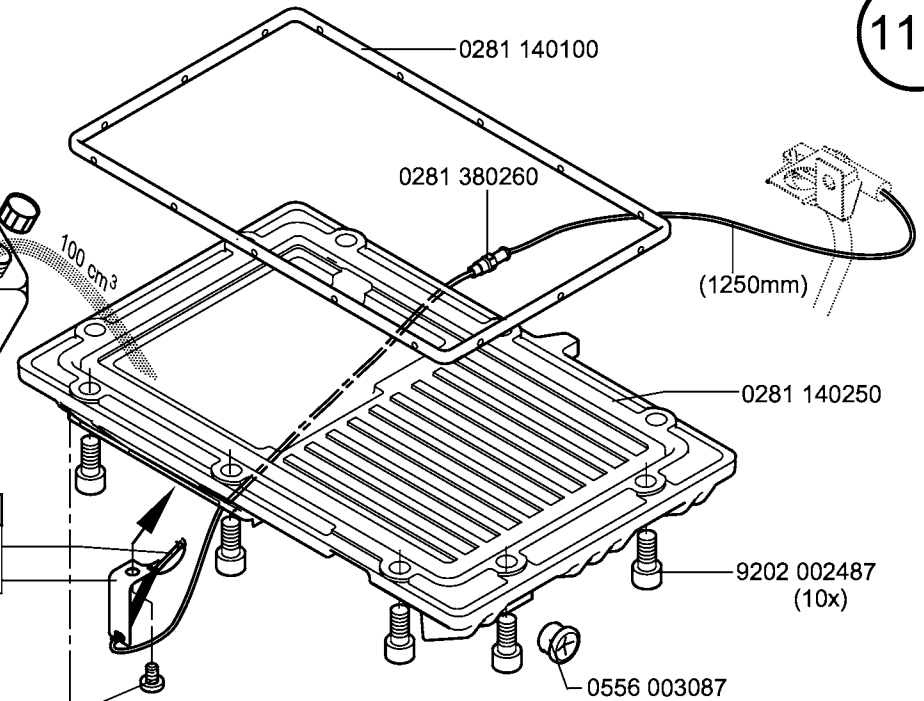
mit 50cm³ Öl
with 50cm³ Oil



0281 380544

(110mm)9041 100025

0281 380540



9204 201037

0281 380080

50 cm³

0211 000699

DA10

mit 50cm³ Öl
with 50cm³ Oil



9204 201757 (7x)

0281 380513

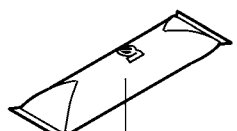
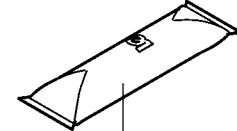
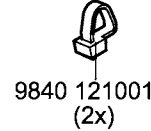
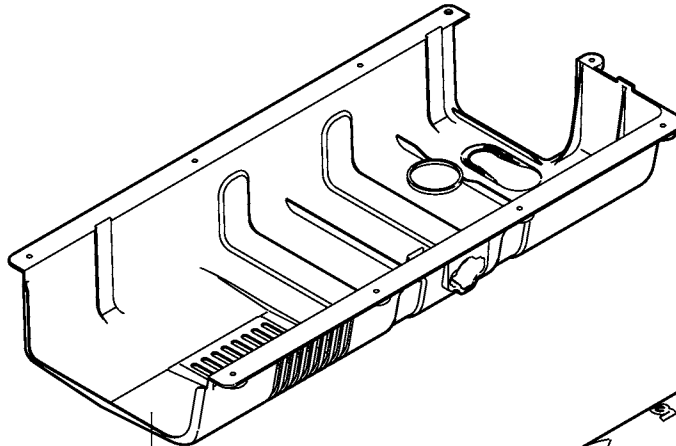
0281 380063

0998 860280

9800 561007

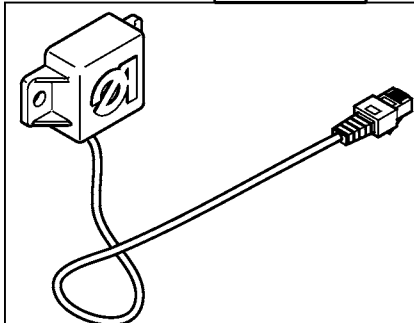
9204 201727 (4x)

9800 561006

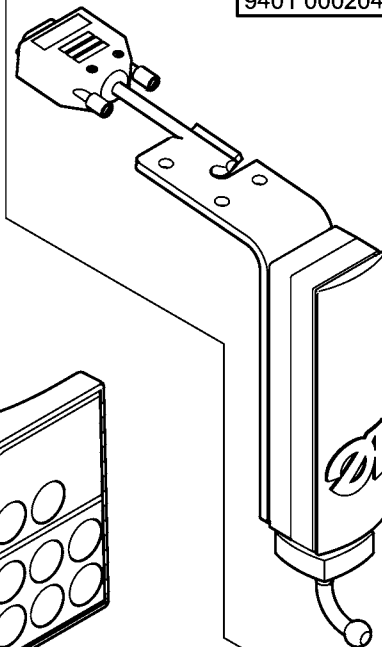


N- nicht als Einzelteil lieferbar
not available as separate part

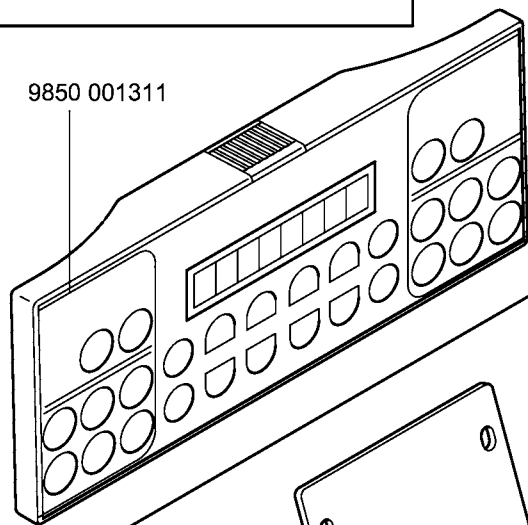
9850 001309



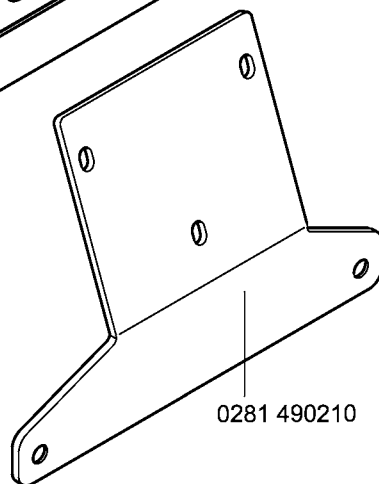
9401 000204



9850 001311



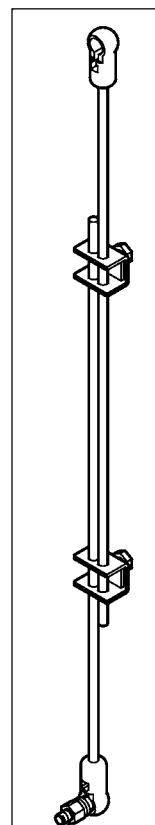
0281 490210



DAC-classic- 9800 210001 R
 DAC-basic- 9800 210000 R

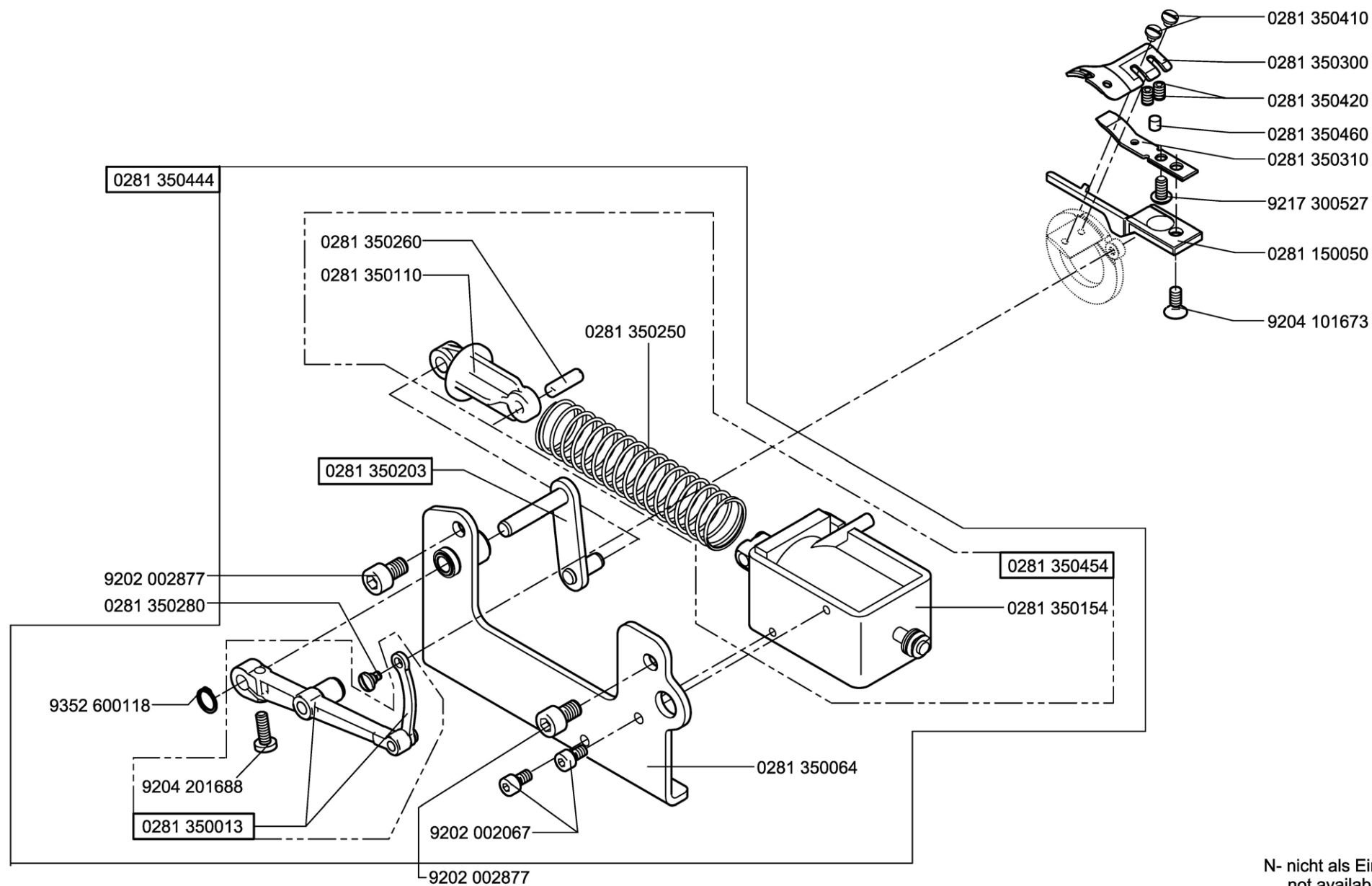
9850 001340

9401 000194

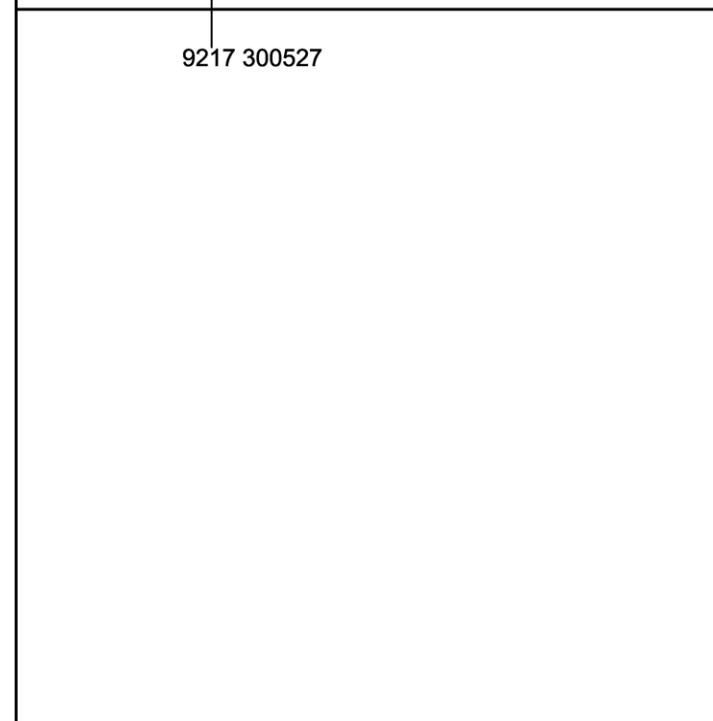
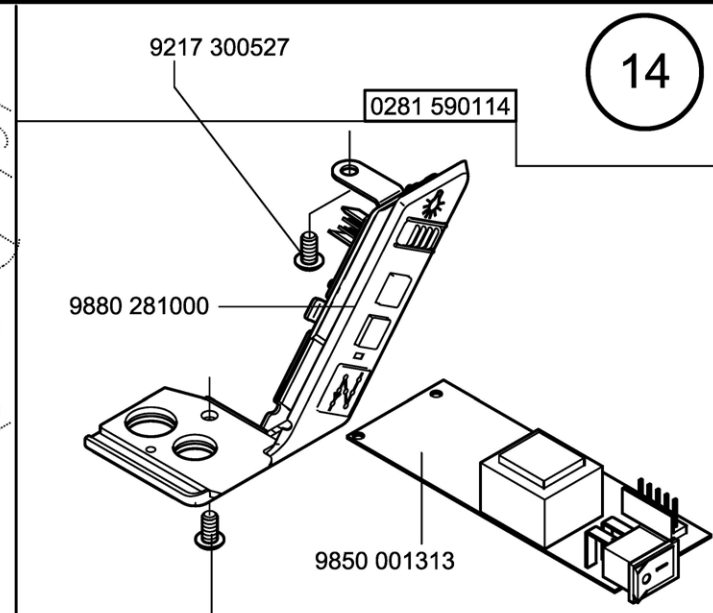
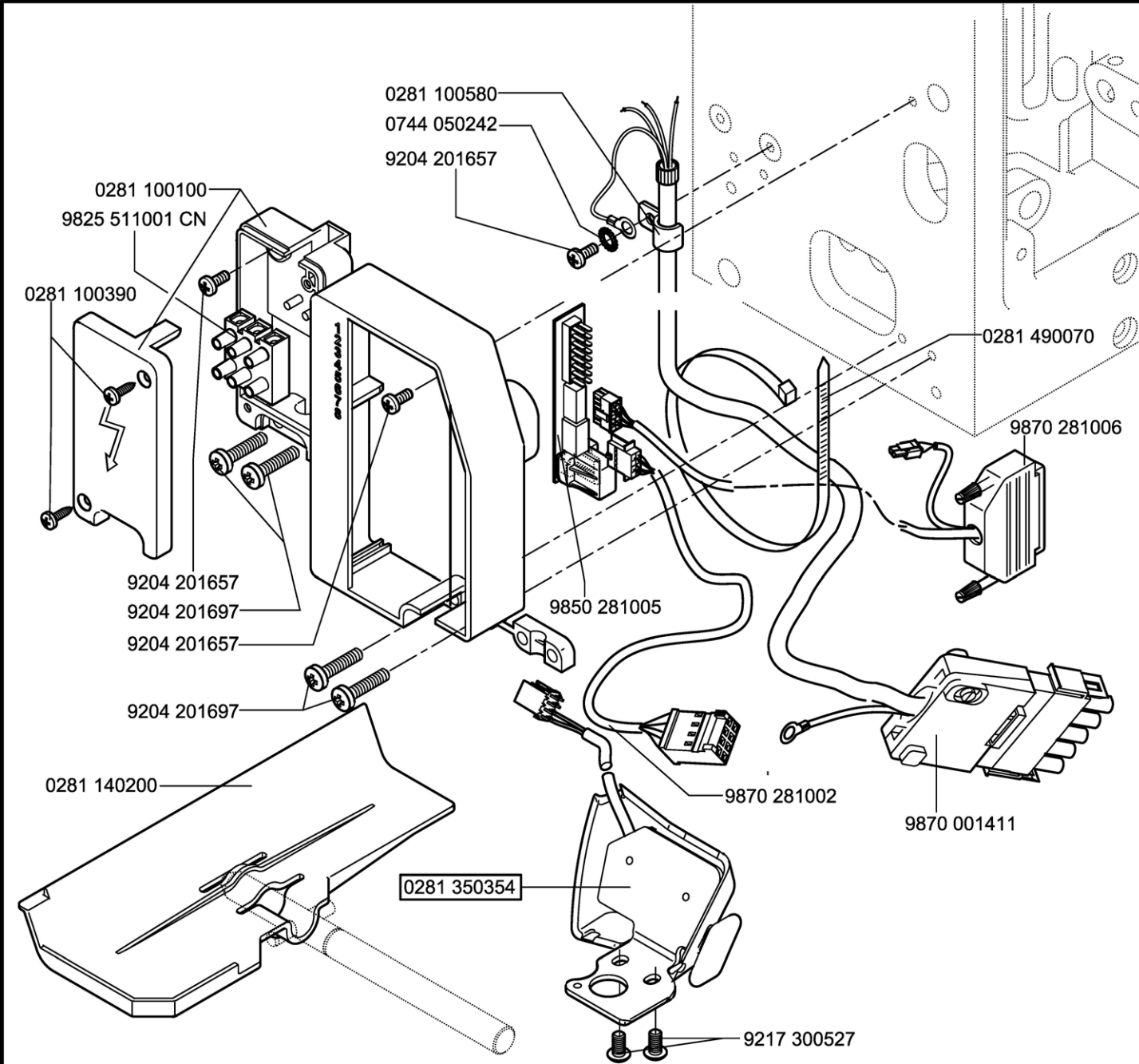


9880 001005

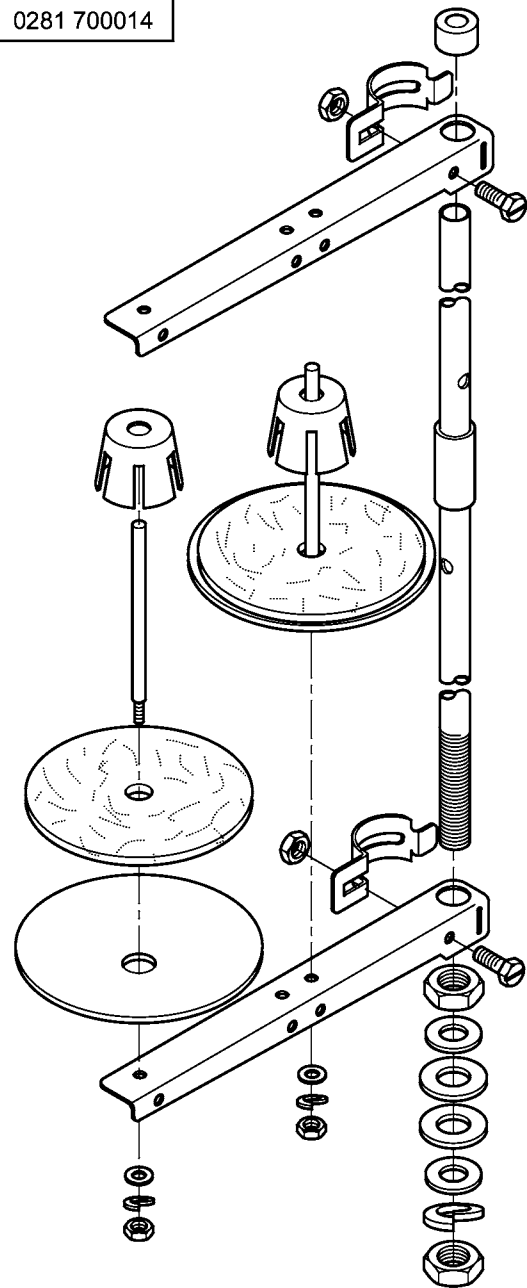




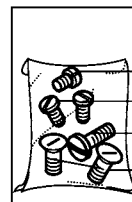
N- nicht als Einzelteil lieferbar
not available as separate part



0281 700014



0281 150150 — 4x



0281 700034

0281 120150 (1x)

0281 160550 (2x)

0281 130510 (1x)

0281 140140 (2x)



9207 170227 CN (3,5x17) — 8x



9207 170837 CN (5,0x20) — 1x



0281 400070

9081 500120 CN



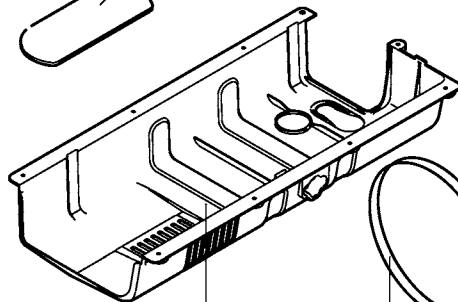
0281 400030 (2x)



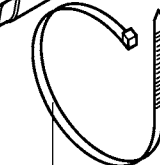
0281 400040 (2x)



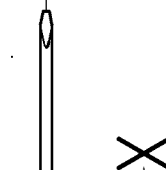
0281 400100 (2x)



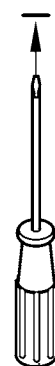
0281 400060



0281 490070 (2x)

9301 022608
(5H8x60)

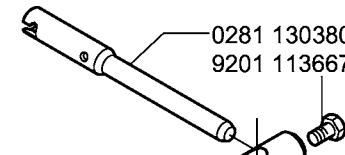
9081 500140 CN



9081 500130 CN

9081 500010 CN

0281 130374

0281 130380
9201 113667

0281 130420

9201 113667

0281 130464

0281 130430

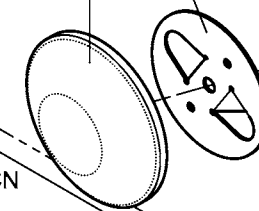
0281 130460

0281 130470

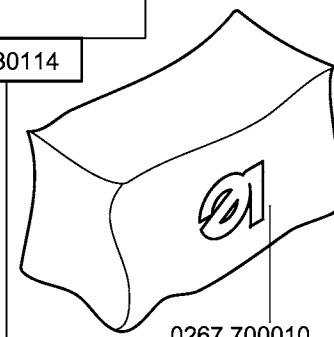
0281 130440

0281 130450

0281 130480



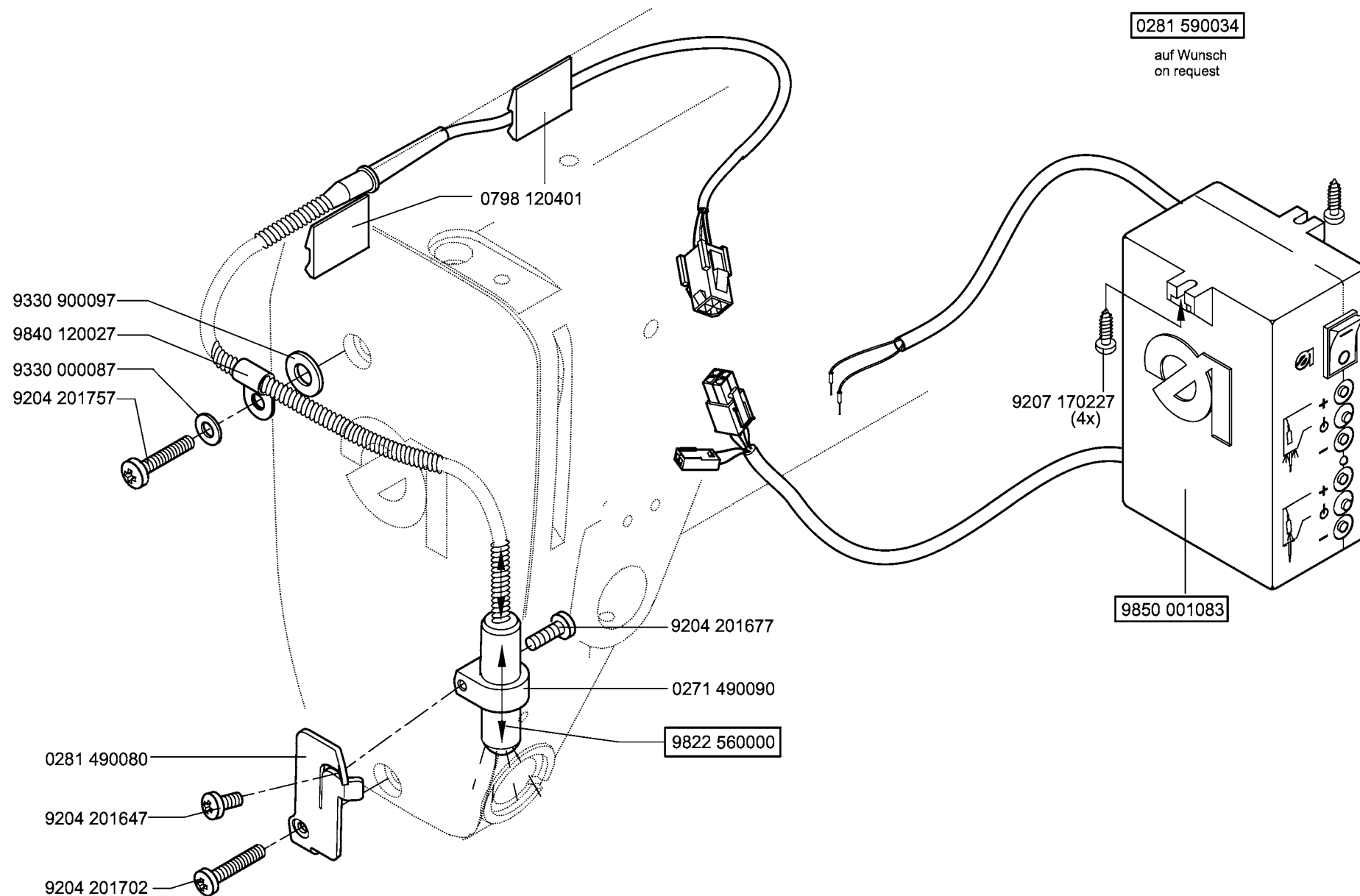
0281 380114

Greiferoel
Hook oil

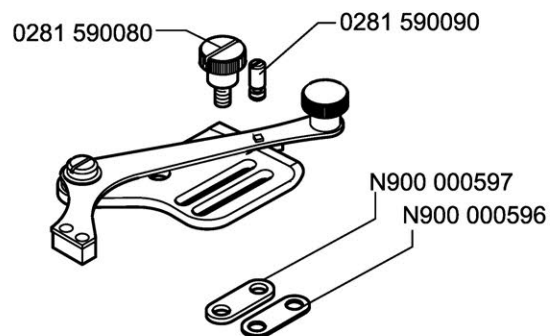
0267 700010

15

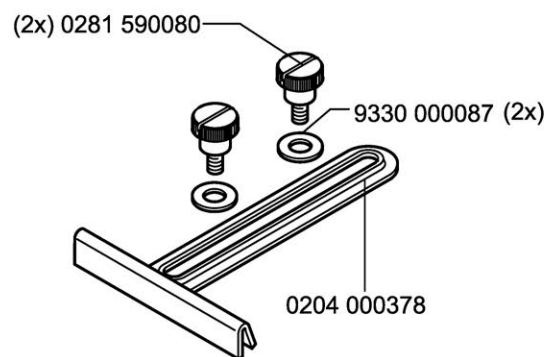
0281 590034

auf Wunsch
on request

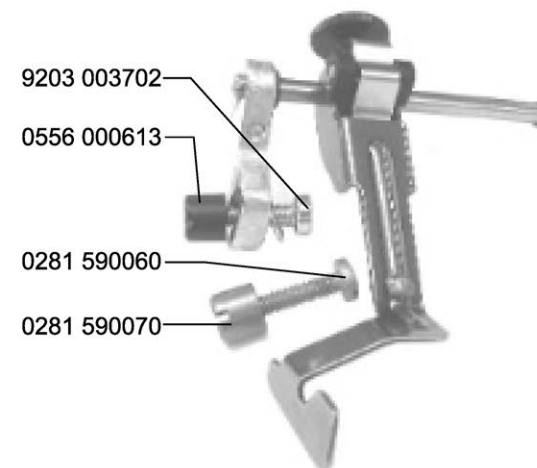
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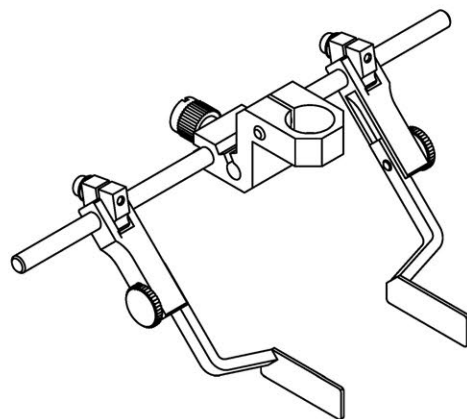
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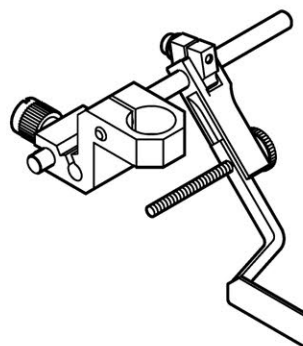
N900 023421 auf Wunsch
on request



N900 020023 auf Wunsch
on request



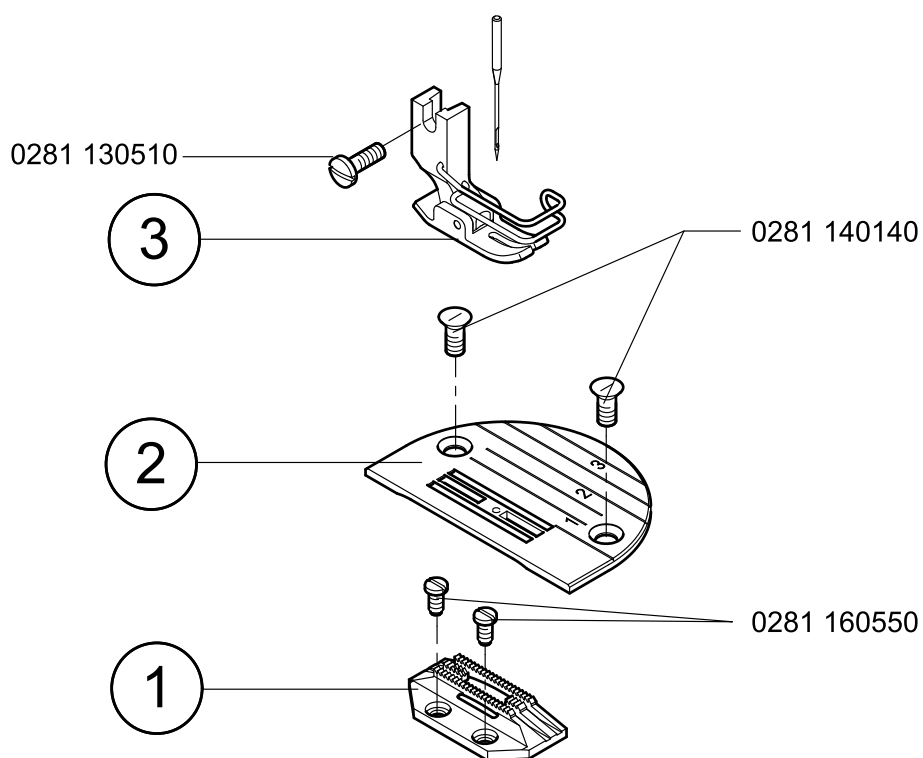
N900 020021 auf Wunsch
on request



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0265	000753	CN	0281	101054	02	0281	130100	06	0281	140064	01
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0281	160310	08	0281	350094	07	0281	490080	16	9202	002087	07
0281	160320	08	0281	350110	13	0281	490130	06	9202	002097	07
0281	160324	08	0281	350154	13	0281	490140	05	9202	002473	01, 02,
0281	160353	07	0281	350203	13	0281	490210	12			06, 07
0281	160360	07	0281	350233	03	0281	590034	16	9202	002487	06, 09, 11
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0281	160380	07	0281	350260	13	0281	590050	06	9202	002497	06
0281	160390	07	0281	350280	13	0281	590060	17	9202	002498	07
0281	160423	07	0281	350300	13	0281	590070	17	9202	002877	01, 13
0281	160430	01	0281	350310	13	0281	590080	17	9202	003817	01
0281	160483	08	0281	350340	01	0281	590090	17	9203	002497	03
0281	160534	07	0281	350354	14	0281	590114	14	9203	003662	02, 06
0281	160540	01	0281	350410	13	0281	700014	15	9203	003667	11
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0281	160570	01	0281	350444	13	0281	800290	02	9204	101673	13
0281	160580	07	0281	350454	13	0281	800300	02	9204	201037	11
0281	160590	07	0281	350460	13	0281	801890	02	9204	201647	03, 16
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0281	160633	08	0281	380063	11	0867	103193	03	9204	201697	14
0281	160640	07	0281	380080	11	0867	110463	04	9204	201702	16

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9207	170227 CN	15	9850	001313	14		
9207	170837 CN	15	9850	001340	12		
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9225	201770	01	9850	281005	14		
9231	110107	03	9870	001117	01		
9231	110127	06	9870	001411	14		
9234	000087	07	9870	281002	14		
9301	022608	15	9870	281006	14		
9305	002470	01	9880	001005	12		
9305	003690	01	9880	281000	14		
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E-No. 版本号	For Subclass 用于子类型	Material No. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
Fig.No 图号	Use 使用						
E2/20	-140342-03 For light to moderately heavy material. Stitch length max. 4.5 mm Articulated foot. Needle 134/Nm 80 针对薄料至中厚料。 针距最大 4.5 mm 锁边压脚。 机针 134/Nm 80。	0281 E00002 20	0281 200120	0281 210120	0281 220024		9092 013400 080
E2/16	-140342-03 A For light to moderately heavy material. Stitch length max. 4.5 mm Articulated foot. Needle DBx1/#12 (10-14). 针对薄料至中厚料。 针距最大 4.5 mm 锁边压脚。 机针 DBx1/#12 (10-14)。	0281 E00002 16	0281 200120	0281 210120	0281 220024		-
E4/20	-160362-03 for moderately heavy material. Stitch length max. 6 mm. Needle 134/Nm100 (90-130). Articulated foot. 针对中厚料。 针距最大 6 mm。 机针 134/Nm 100 (90-130) 锁边压脚。	0281 E00004 20	0281 200060	0281 210130	0281 220034		9092 013400 110



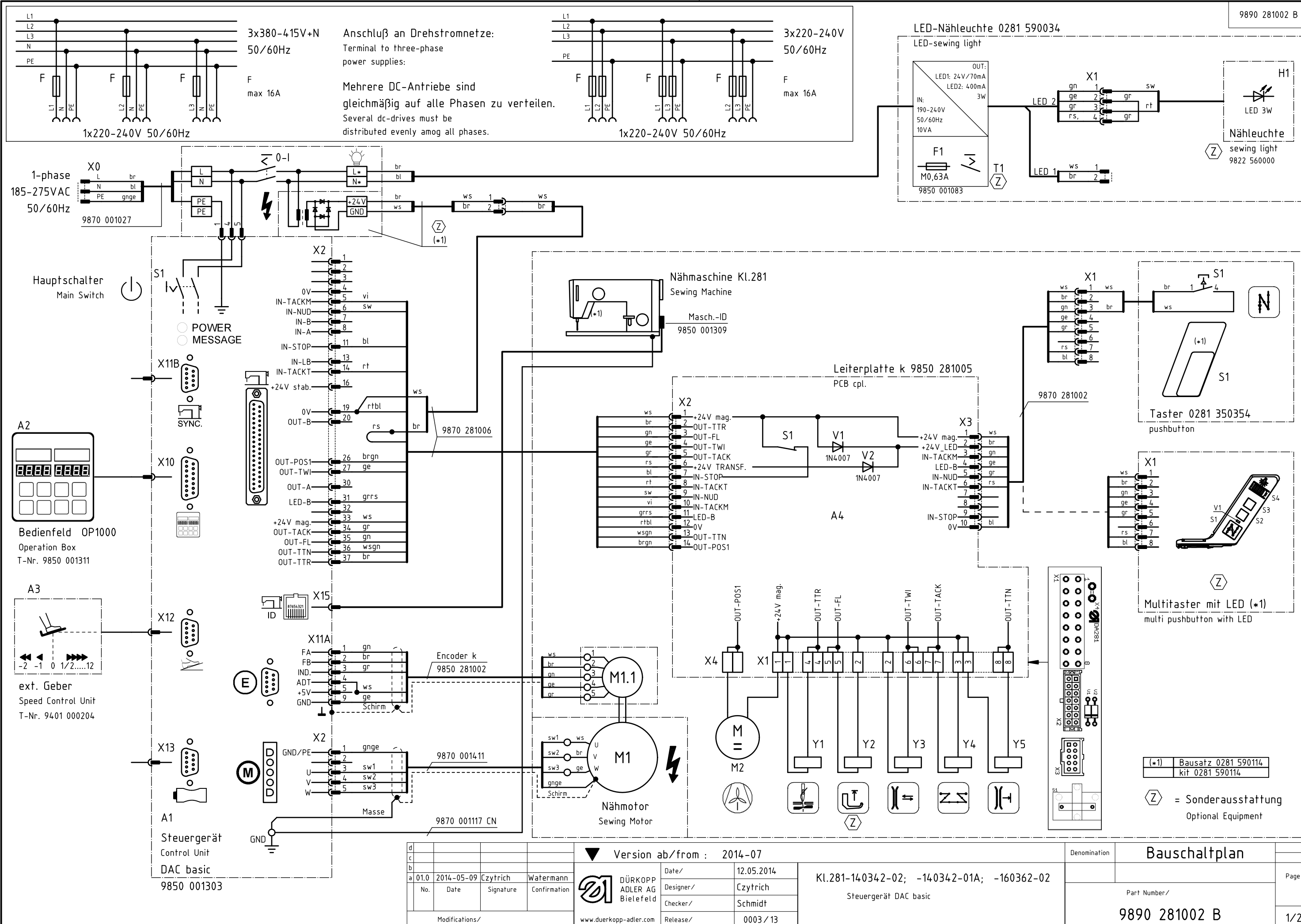
E-No. 版本号	For Subclass 用于子类型	Material No. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
E1/20	-140342-03 for light material. Stitch length max. 3.5 mm. Needle 134/Nm 70 (65-90). Articulated foot. 针对薄料。 针距最大 3.5 mm。 机针 134/Nm 70 (65-90) 锁边压脚。	0281 E00001 20	0281 200110	0281 210110	0281 220024		9092 013400 070
E1/16	-140342-03 A for light material. Stitch length max. 3.5 mm. Needle DBx1/#9 (9-14). Articulated foot. 针对薄料。 针距最大 3.5 mm。 机针 DBx1/#9 (9-14) 锁边压脚。	0281 E00001 16	0281 200110	0281 210110	0281 220024		-
E3/20	-140342-03 for moderately heavy material. Stitch length max. 4.5 mm. Needle 134/Nm100 (80-110). Articulated foot. 针对中厚料。 针距最大 4.5 mm。 机针 134/Nm 100 (80-110) 锁边压脚。	0281 E00003 20	0281 200130	0281 210130	0281 220034		9092 013400 100
E3/16	-140342-03 A for moderately heavy material. Stitch length max. 4.5 mm. Needle DBx1/#16 (12-18). Articulated foot 针对中厚料。 针距最大 4.5 mm。 机针 DBx1/#16 (12-18) 锁边压脚。	0281 E00003 16	0281 200130	0281 210130	0281 220034		-
E20/20	-140342-03 Roller foot for light leather. Stitch length max. 4.5 mm. Needle 134LR/Nm 90 (80-100). 针对薄皮料的滚轮压脚。 针距最大 4.5 mm 机针 134LR/Nm90 (80-100)。	0281 E00020 20	0271 006507	0271 006606	0281 220064		9092 013400 090

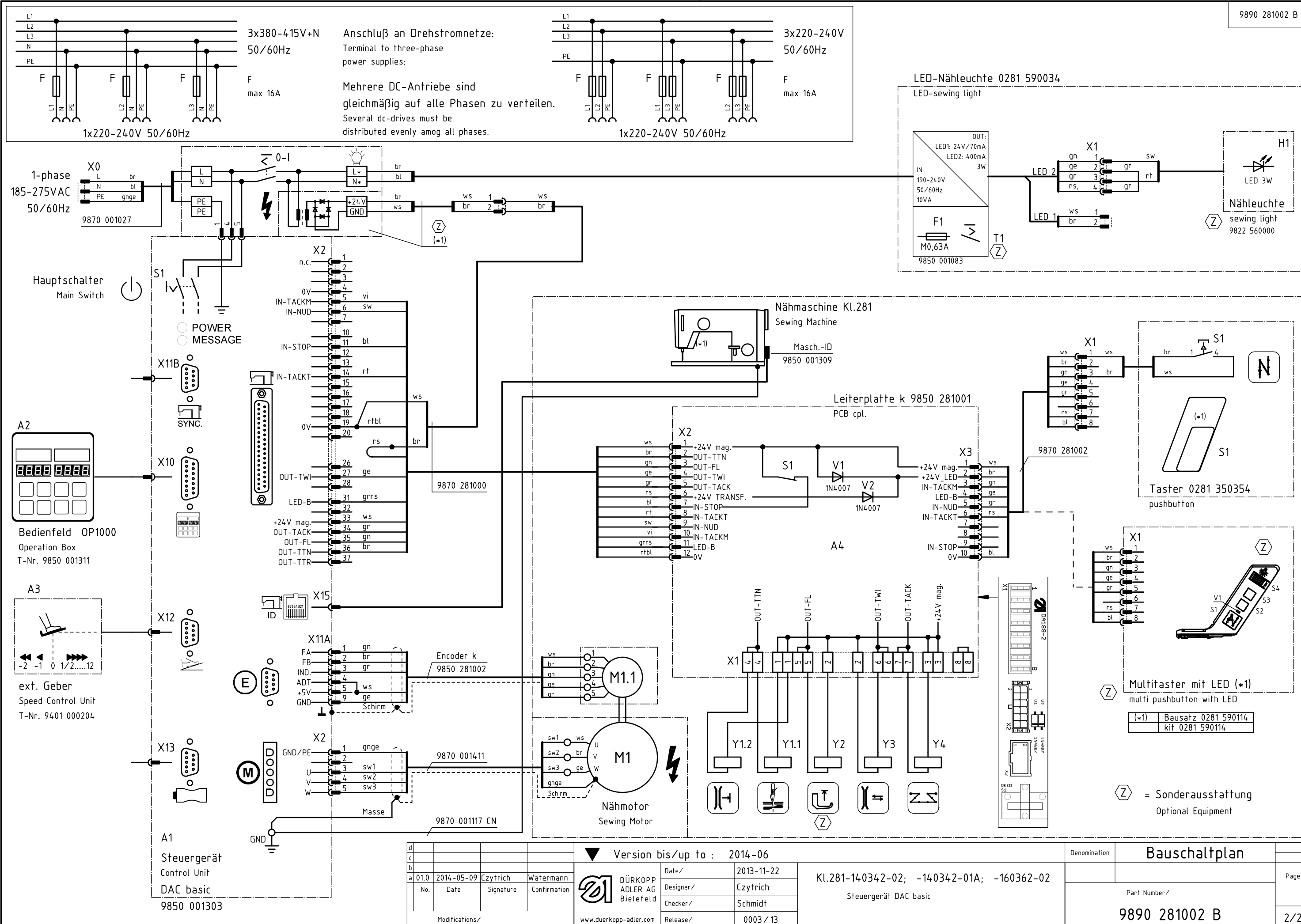


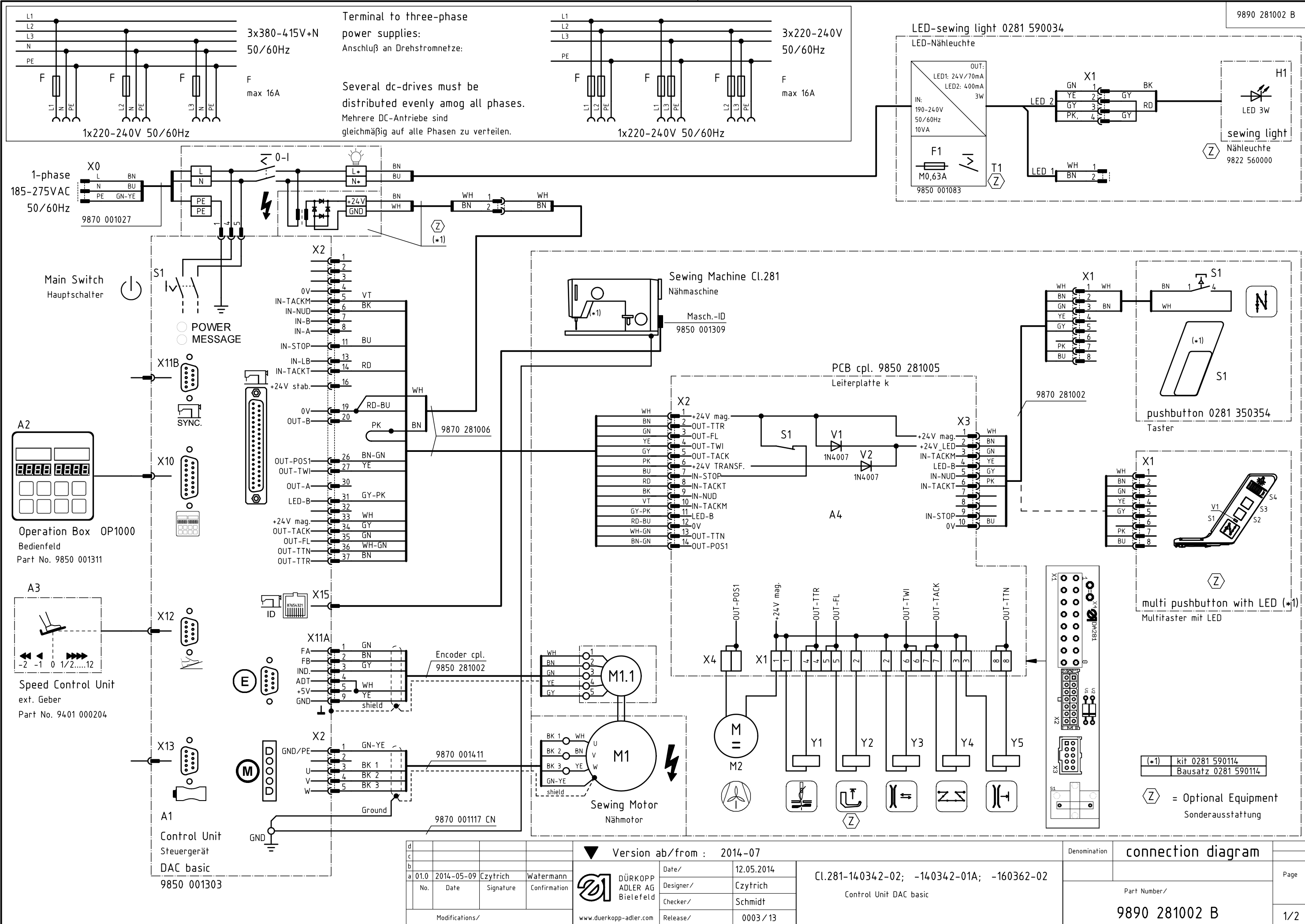
E-No. 版本号	For Subclass 用于子类型	Material Nr. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
E50/20	-140342-03 Binding with moving binder N900 003441/NB15, for very fine material. Stitch length max. 4 mm. Needle 134/Nm 70 (65-80) 使用跟随的胶带粘合剂粘合 N900 003441/NB15 针对非常纤细的布料。 针距最大 4 mm。 机针 134/Nm70 (65-80)。	0281 E00050 20	0271 006524	0281 210050	0204 000886		9092 013440 070G
E51/20	-140342-03 Binding with stationary binder NB14/NB15/NB17 for moderately heavy material. Stitch length max. 4 mm. Needle 134/Nm 100 (80-100) 使用固定胶带粘合剂粘合 NB14/NB15/NB17, 针对中厚料。 针距最大 4 mm。 机针 Nm100 (80-100)。	0281 E00051 20	0220 001521	0271 006604	0204 000886		9092 013440 100
E66/20	-140342-03 Sewing of shoulder yokes to the front section of a shirt N 514. Stitch length max. 3 mm. Needle 134/Nm 70 (Apparatus 0281 590134). 将肩褶边缝合至衬衫前部, 根据 N 514。 针距最大 3 mm。 机针 134/Nm 70 (仪器 0281 590134)。	0281 E00066 20	0271 006525	0275 210090	0271 006818		9092 013440 070G
E70/20	-140342-03 for hemming on very light to light material. Hem width 2.0 mm. Stitch length max. 4.0 mm according to N005. Needle 134/Nm 70 针对在非常 轻薄至薄料上的缝边工作。 缝边宽度 2.0 mm。 针距最大 4.0 mm 根据 N005。 机针 134/Nm 70	0281 E00070 20	0271 006523	0271 006619	0204 002520 A1A		9092 013440 070G
E4/20	-160362-03 for moderately heavy material. Stitch length max. 6.0 mm. Needle 134/Nm 110 (90-130) Articulated foot. 针对中厚料。 针距最大 6.0 mm。 机针 134/Nm 110 (90-130) 锁边压脚。	0281 E00004 20	0281 200060	0281 210130	0281 220034		9092 013400 110



E-No. 版本号	For Subclass 用于子类型	Material Nr. 材料号	Throat plate 针板 ②	Feed dog 送料牙 ①	Presser foot ③ 压脚	Feeding foot 送料压脚	Needle system / -size 机针系统 / 规格
Fig.No 图号	Use 使用						
271 E13	-140342-03 Sewing device for sewing in zippers. For very light to light material, with articulated foot that is very narrow on both sides. Stitch length max. 3 mm Needle 134/Nm 80 用于缝制拉链的缝纫设备。 针对非常轻薄至薄料，两侧非常窄的锁边压脚。 针距最大 3 mm 机针 134/Nm 80。	0271 E00013	0271 006504	0271 006601	0211 001331		9092 013400 080
271 E27	-140342-03 For light to moderately heavy material. Stitch length max. 4 mm Articulated foot. Needle 134/Nm 80 针对薄料至中厚料。 针距最大 4 mm 锁边压脚。 机针 134/Nm 80。	0271 E00027	0273 006504	0273 006604	0271 006829		9092 013400 080
271 E30	-140342-03 Sewing device for stitching down the corners of sleeve vents on blazers and sports coats. Stitch length max. 4 mm. Needle 134/Nm 100 用于折边缝合外套和夹克上的袖缝角的缝纫设备。 针距最大 4 mm。 机针 134/Nm 100	0271 E00030	0211 001491	0271 006603	N900 003541		9092 013400 100
271 E62	-140342-03 Sewing device with hemmer in front of the presser foot for very light to light material according to N001 and N005. Stitch length max. 4 mm Needle 134/Nm SAN10 – 70 用于非常轻薄至薄料的带缝边附件的缝纫设备，根据 N001 和 N005。 针距最大 4 mm 机针 134/Nm SAN10 – 70	0271 E00062	0275 200130	0275 210090	0204 000850		9092 013440 070G









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