

brother

DT6-B925

2 本針二重環縫伏せ縫腕ミシン

TWIN NEEDLE DOUBLE CHAINSTITCH MACHINE WITH FEED OFF THE ARM

DOPPELKETTENSTICH-NÄHMASCHINE MIT ZWEI NADELN UND LANGEM ARM

MACHINE A POINT DE CHAINETTE DOUBLE A AIGUILLES JUMEELES AVEC BRAS
DEPORTE

MAQUINA DE COSER PUNTADAS DE CADENETA DOBLE CON DOS AGUJAS Y
ALIMENTACION POR EL BRAZO.

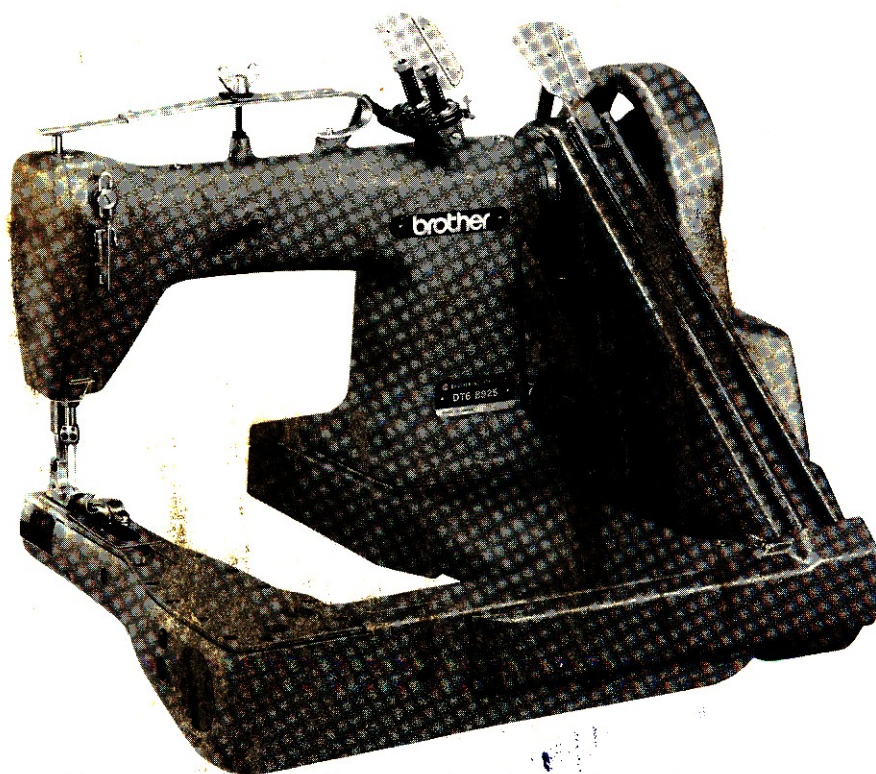
パーツブック

PARTS BOOK

TEILEKATALOG

LIVRE DES PIECES

LIBRO DE REFERENCIA DE PIEZAS



パーツブックご利用に際して

1. 組単位で補給する部品は、〔 〕破線で示しております。
2. この本は1988年12月のデータに基づいて作成されたものです。
3. 部品は予告なしに設計変更される場合があります。
4. 部品コード欄が*となっている場合は、仕様別部品一覧表（27ページ）でお調べ下さい。

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Notes for using this parts book

1. Parts supplied as complete assemblies are circled by a dotted line (.....).
2. This book was prepared based on information available in December 1988.
3. Parts are subject to changes in design without prior notice.
4. If the symbol * is found in the "Parts No." column, refer to the different parts list on page 27.

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Anmerkungen zum Gebrauch dieses Stücklistebuches

1. Die Teile, die als kompletter Satz geliefert werden, sind mit einer (.....) gestrichelten Linie umrandet.
2. Dieses Buch basiert auf den Informationen vom Dezember 1988.
3. Modelländerungen sind vorbehalten.
4. Dieses Zeichen * in der Spalte "Parts No. (Teilnummer)" verweist auf die Gesonderte Stückliste auf Seite 27.

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Notes sur l'utilisation de ce manuel de pièces détachées

1. Les pièces fournies en tant qu'assemblages complets sont encadrées avec un trait pointillé (-----).
2. Ce manuel a été fait d'après les renseignements valables au mois de Décembre 1988.
3. Les pièces peuvent être sujettes à des modifications sans préavis.
4. Si le symbole * se trouve dans la colonne "Parts No. (N° de pièce)" veuillez la vous référer à la liste de pièces annexe page 27.

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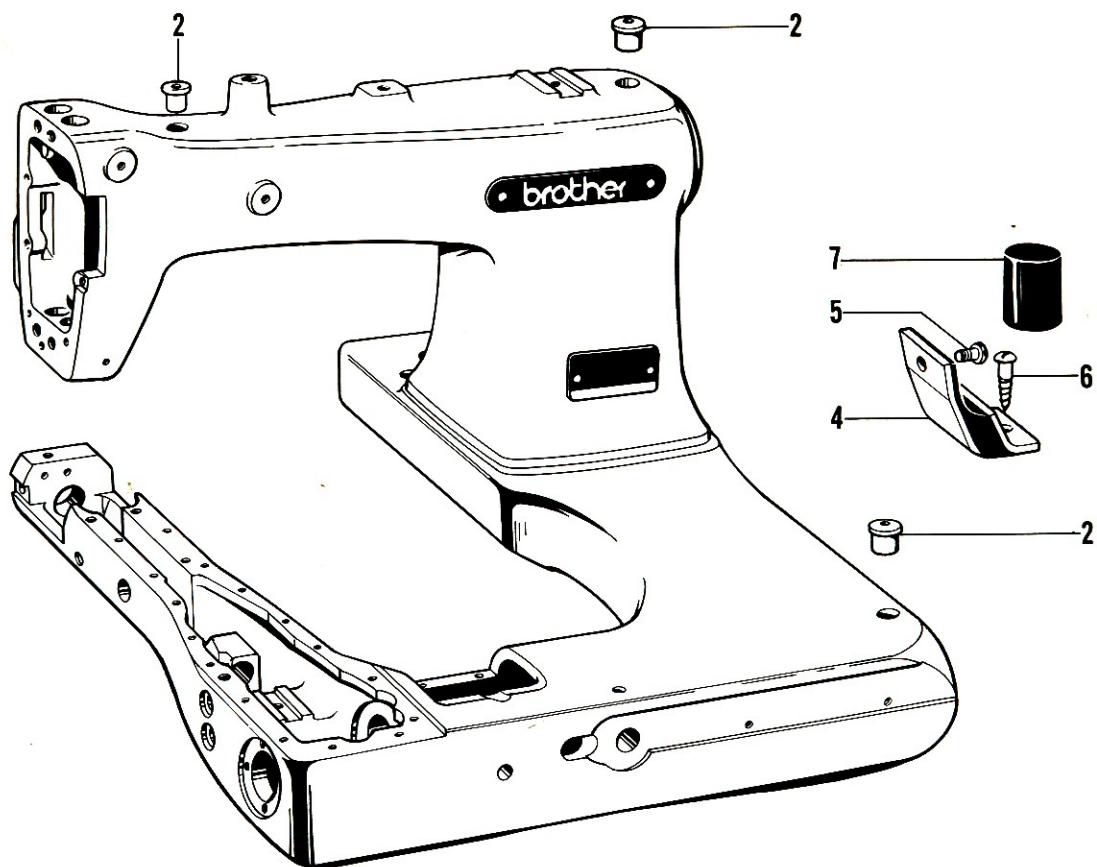
Notas para usar este Libro de Piezas

1. Las piezas suministradas como conjuntos completos se enmarcan con una línea punteada (-----).
2. Este libro ha sido compilado basándose en los datos de que se disponía en diciembre 1988.
3. Las piezas quedan sujetas a cambios de diseño sin aviso previo.
4. De haber un símbolo * junto al "Parts No. (Número de Pieza)", habrá que mirar la lista de piezas separada de la página 27.

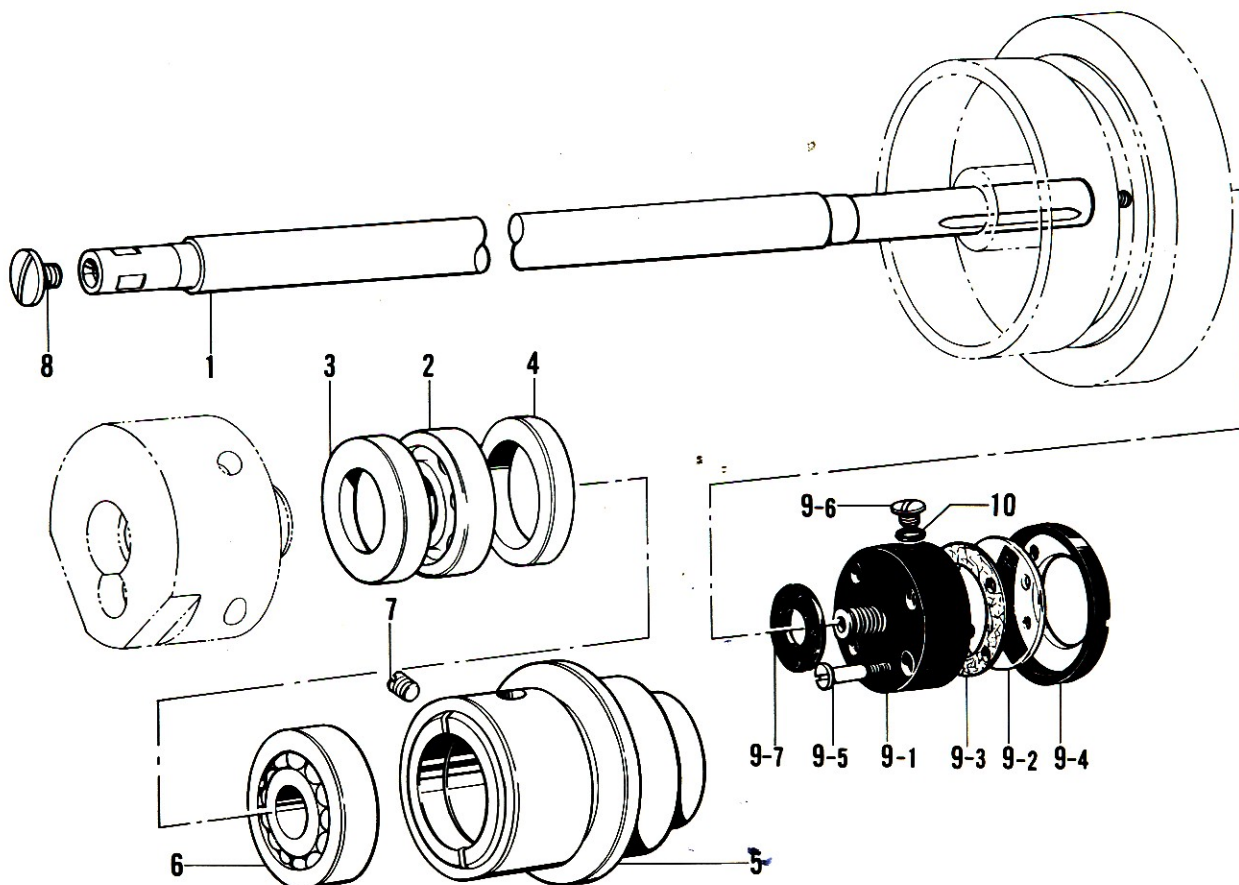
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Corps de la machine / Cuerpo de la máquina



B. 上軸関係 / Upper shaft mechanism / Obere Welle /
Mécanisme de l'arbre supérieur / Mecanismo de la eje superior



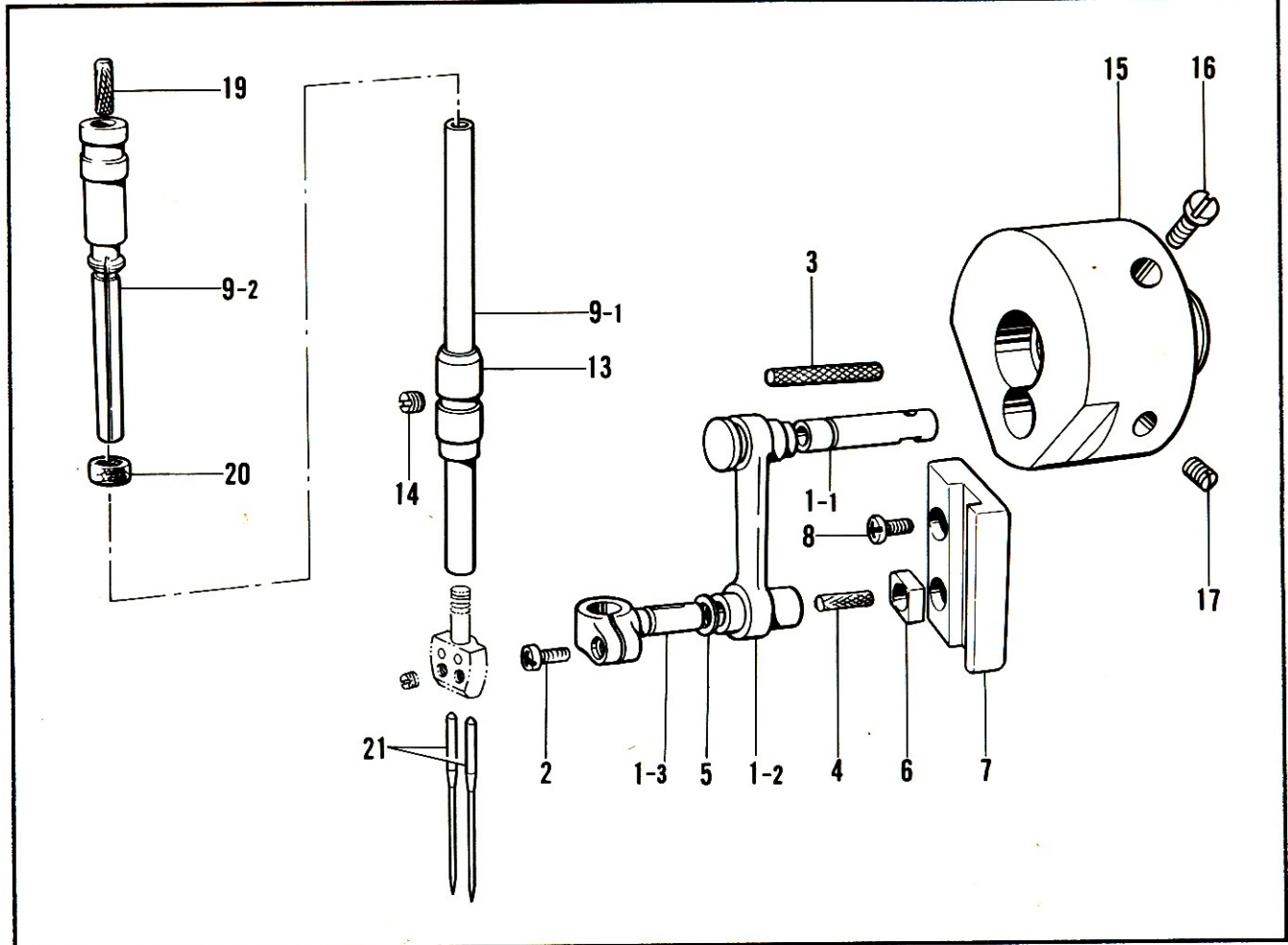
**A. 主体関係 / Machine body / Maschinengehäuse /
Corps de la machine / Cuerpo de la máquina**

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
2	145826001	3	タマイリオイルカツプ	OIL CAP	
4	105337001	2	クツシヨクミ	CUSHION ASSEMBLY	
5	105146001	2	シメネシ"6.35	SCREW 6.35	
6	101091001	2	マルモクネシ"6.2X26	SCREW 6.2X26	
7	105341001	2	ホ"ウクツシヨク	BASE CUSHION	

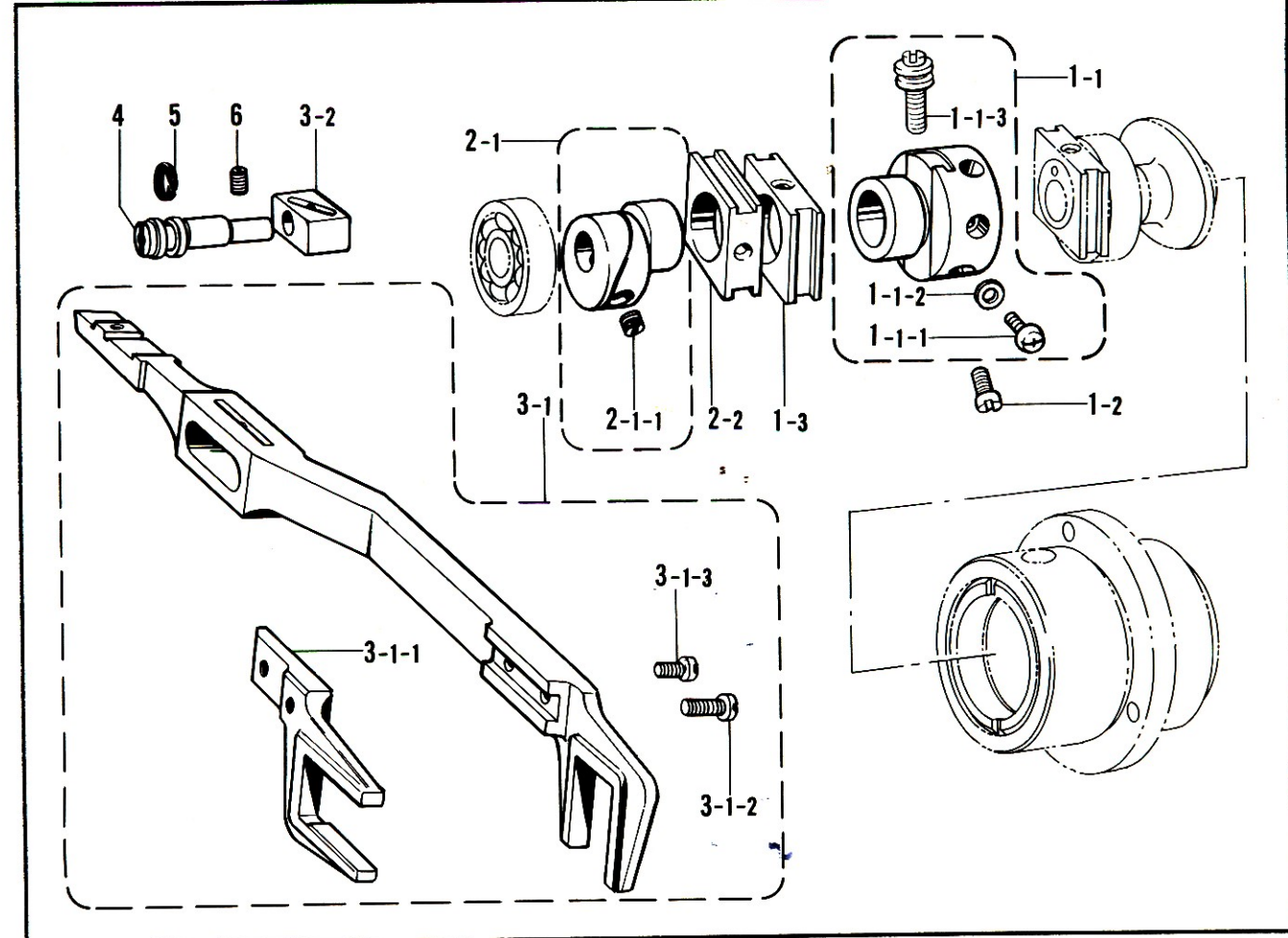
**B. 上軸関係 / Upper shaft mechanism / Obere Welle /
Mécanisme de l'arbre superieur / Mecanismo de la eje superior**

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	105054000	1	ウツジ"ク	UPPER SHAFT	
2	072620200	1	タマシ"クウケ6202	BEARING 6202	
3	105056000	1	シ"クウケオサエ	UPPER SHAFT BALL BEARING (LEFT)	
4	105057000	1	シ"クウケオイルト"メ	OIL STOPPER	
5	181996006	1	ハ"アリ"ク"ケースクミ	BEARING CASE ASSEMBLY	
6	072630200	1	タマシ"クウケ6302	BEARING 6302	
7	105062001	1	トメネシ"7.94	SCREW 7.94	
8	105063001	1	シメネシ"7.94	SCREW 7.94	
9-1	105064001	1	オイルタンク	OIL TANK	
9-2	105065001	1	ユリヨウケイマト"	OIL GAUGE WINDOW	
9-3	105066001	1	ユリヨウケイマト"ハ"ツキン	PACKING	
9-4	105067001	1	ユリヨウケイフタ	OIL GAUGE FLANGE	
9-5	120311002	4	シメネシ"3.57	SCREW 3.57	
9-6	111193001	1	オイルクチフタ	CAP SCREW	
9-7	105071001	1	オイルタンクハ"ツキン	OIL TANK PACKING	
10	111194001	1	Oリング"	O RING	

C. 針棒関係 / Needle bar mechanism / Nadelstange /
 Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja



D. 送り関係 / Feed mechanism / Transportvorrichtung /
 Mécanisme de l'entraînement / Mecanismo de la alimentación



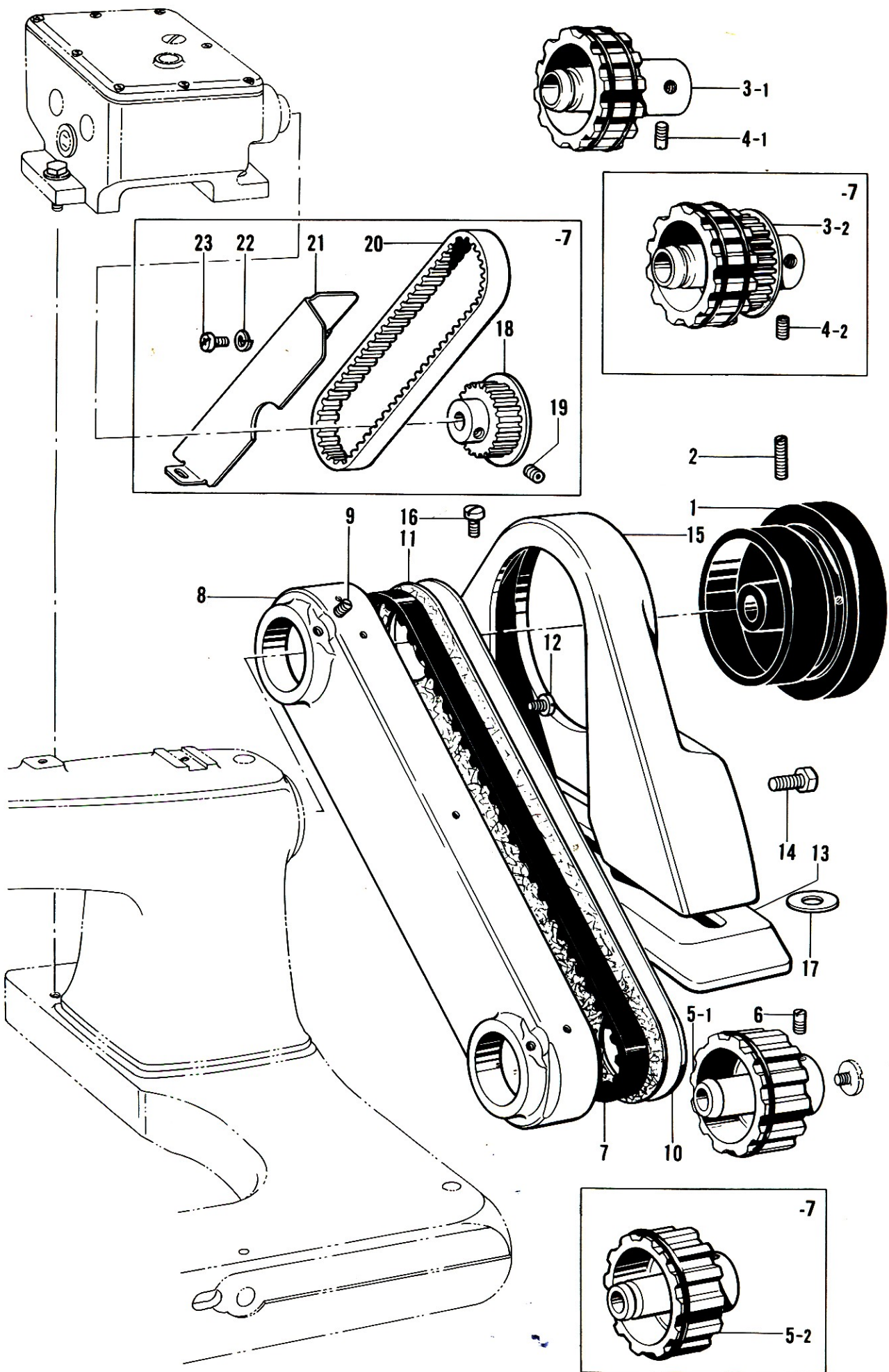
C. 針棒関係 / Needle bar mechanism / Nadelstange /
Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1-1	105074001	1	ハリボ"ウ克蘭ク	NEEDLE BAR CRANK	
1-2	105075001	1	ハリボ"ウ克蘭クレンカン	NEEDLE BAR CRANK CONNECTOR	
1-3	105076001	1	ハリボ"ウタ"キ	NEEDLE BAR CLAMP	
2	062670812	1	ナヘ"コ357-40X8	SCREW 357X8	
3	108896001	1	クミヒモ12X12	WICK 12X12	
4	105363001	1	クミヒモ	WICK	
5	105077000	3	サ"カ"ネ	WASHER	
6	105078001	1	ハリボ"ウアンナイカクコマ	NEEDLE BAR GUIDE SLIDE BLOCK	
7	105079001	1	ハリボ"ウアンナイ	NEEDLE BAR GUIDE	
8	062681012	2	ナヘ"コ437-40X10	SCREW 437X10	
9-1	105081001	1	ハリボ"ウ	NEEDLE BAR	
9-2	111023001	1	ハリボ"ウメタルU	NEEDLE BAR BUSHING (UPPER)	
13	111024001	1	ハリボ"ウメタルD	NEEDLE BAR BUSHING (LOWER)	
14	100260001	2	トメネシ"5.95	SCREW 5.95	
15	*	1	デンビ"ン克蘭ク	THREAD TAKE-UP CRANK	
15	105072001	1	-----	THREAD TAKE-UP CRANK<-7>	
16	105073001	2	シメネシ"5.95	SCREW 5.95	
17	100251001	2	トメネシ"6.35	SCREW 6.35	
19	105363001	1	クミヒモ	WICK	
20	105083001	1	フェルト	FELT	
21	105087016	2	ミシンハリTVX1#16	-----	
21	*	2	-----	NEEDLE TVX1<STANDARD>	
21	105087011	2	-----	NEEDLE TVX1#11<-7>	

D. 送り関係 / Feed mechanism / Transportvorrichtung /
Mécanisme de l'entraînement / Mecanismo de la alimentación

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1-1	183182001	1	スイヘイヘンシンリンクミ	HORIZONTAL FEED ECCENTRIC WHEEL ASSEMBLY	
1-1-1	060670512	1	ハ"イント"357-40X5	SCREW 3.57X5	
1-1-2	105161003	1	サ"カ"ネ	WASHER	
1-1-3	105162001	1	ヘンシンリンチヨウセツネシ"	FEED ECCENTRIC ADJUSTING SCREW	
1-2	105163001	2	アタマツキトメネシ"5.95	SCREW 5.95	
1-3	105164000	1	ヘンシンリンスリーブ"	ECCENTRIC WHEEL SLEEVE	
2-1	181107001	1	ヘンシンリンネシ"ツキ	ECCENTRIC WHEELASSEMBLY	
2-1-1	100251001	2	トメネシ"6.35	SCREW 6.35	
2-2	105166000	1	ヘンシンリンスリーブ"	ECCENTRIC WHEEL SLEEVE	
3	180907001	1	オクリタ"イカクコマクミ	FEED BAR SLIDE BLOCK ASSEMBLY	
3-1	109743001	1	オクリタ"イクミ	FEED BAR ASSEMBLY	
3-1-1	105168001	1	シ"ヨウケ"フタマタ	FEED LIFTING FORK	
3-1-2	062681212	1	ナヘ"コ437-40X12	SCREW 437X12	
3-1-3	062681012	1	ナヘ"コ437-40X10	SCREW 437X10	
3-2	105170001	1	オクリタ"イカクコマ	FEED BAR SLIDE BLOCK	
4	105169001	1	オクリタ"イヘンシンシ"ク	FEED BAR ECCENTRIC SHAFT	
5	105171001	1	ヘンシンジ"クハ"ツキン	PACKING	
6	151605001	1	トメネシ"5.95	SCREW 5.95	

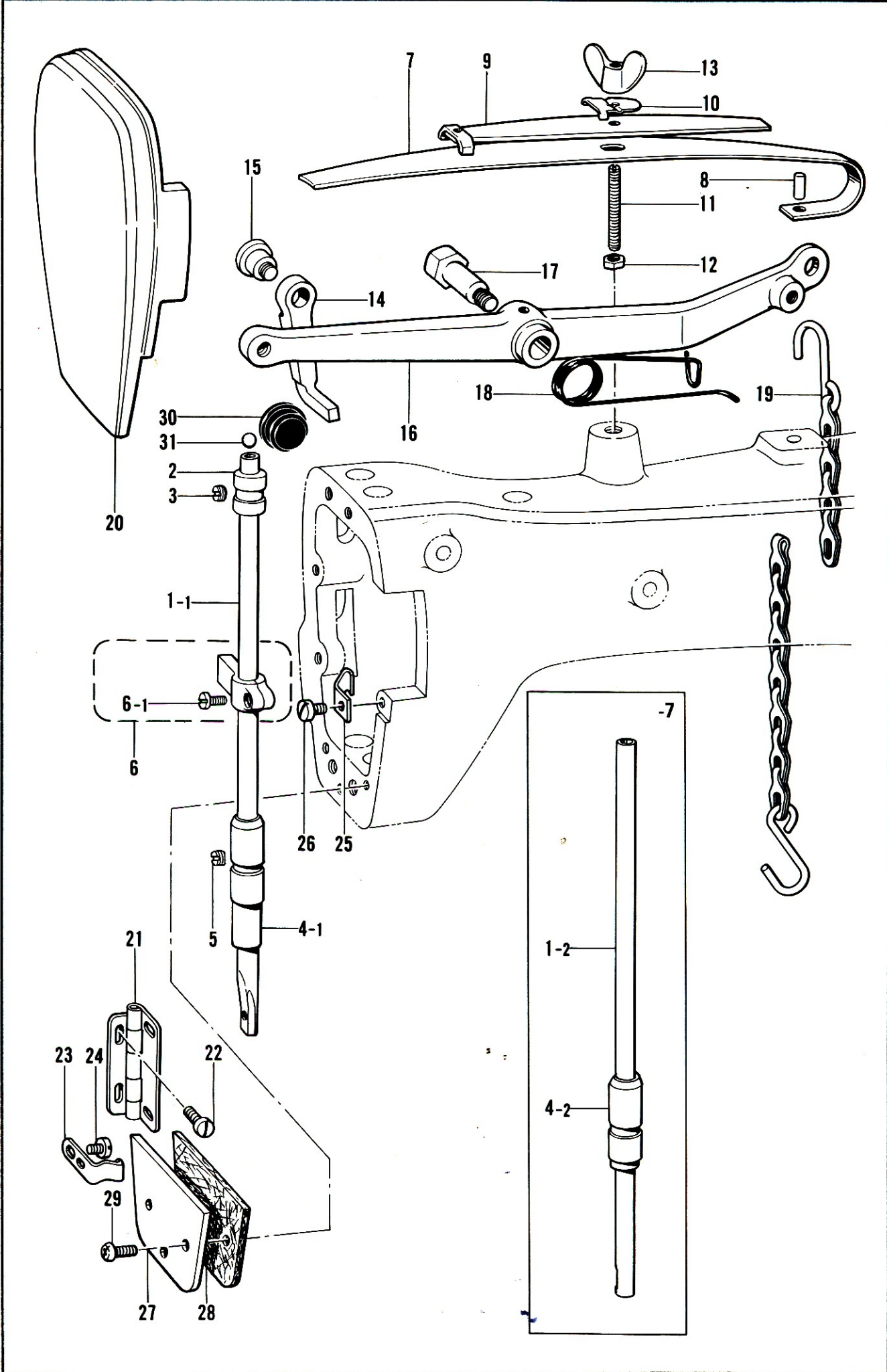
E. プーリ関係 / Pully mechanism / Gürtelradmechanismus /
Poulie / Polea



E. プーリ関係 / Pully mechanism / Gürtelradmechanismus /
Poulie / Polea

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	105131001	1	プーリ	PULLEY	
2	105132001	2	トメネジ"5.95	SCREW 5.95	
3-1	181982000	1	ウエハ"ルトクルマクミ <スタンダード">	TIMING BELT WHEEL ASSEMBLY (UPPER) <STANDARD>	
3-2	150653001	1	-----	PULLER TIMING BELT WHEEL UPPER ASS<-7>	
4-1	013771212	2	トメネジ"6.35クボ"ミ <スタンダード">	SCREW 6.35X12 <STANDARD>	
4-2	014770622	2	-----	SCREW 6.35<-7>	
5-1	181981000	1	シタハ"ルトクルマクミ <スタンダード">	TIMING BELT WHEEL ASSEMBLY (LOWER) <STANDARD>	
5-2	150657001	1	-----	PULLER TIMING BELT WHEEL LOWER ASS<-7>	
6	013771212	2	トメネジ"6.35クボ"ミ	SCREW 6.35X12	
7	105137001	1	タイミング"ハ"ルト <スタンダード">	TIMING BELT <STANDARD>	
7	111037001	1	-----	TIMING BELT<-7>	
8	105138006	1	ハ"ルトカバー	BELT COVER	
9	107308001	2	トメネジ"6.35	SCREW 6.35	
10	105140006	1	ハ"ルトカバー"フタ	BELT COVER PLATE	
11	105141001	1	ハ"ルトカバー"フタハ"ツキン	PACKING	
12	062710812	2	ナヘ"コ476-32X8	SCREW 476X8	
13	111039006	1	プーリカバー"タイ	PULLEY COVER BASE	
14	105144001	2	ボ"ルト11.11	BOLT 11.11	
15	111040006	1	プーリカバー	PULLEY COVER	
16	105146001	2	シメネジ"6.35	SCREW 6.35	
17	101800001	2	プーリカバー"シート	WASHER	
<-7>					
18	150659001	1	-----	TIMING BELT PULLEY LOWER ASSEMBLY	
19	014760622	2	-----	SCREW 5.95	
20	150661001	1	-----	PULLER TIMING BELT (LONG)	
21	150662006	1	-----	PULLER BELT COVER	
22	028680242	2	-----	SPRING WASHER 2-4.37	
23	062680812	2	-----	SCREW 437X8	

F. 押工棒関係 / Presser bar mechanism / Stoffdrückerstange /
Mécanisme du la barre de presser / Mecanismo de la barra del prensatelas

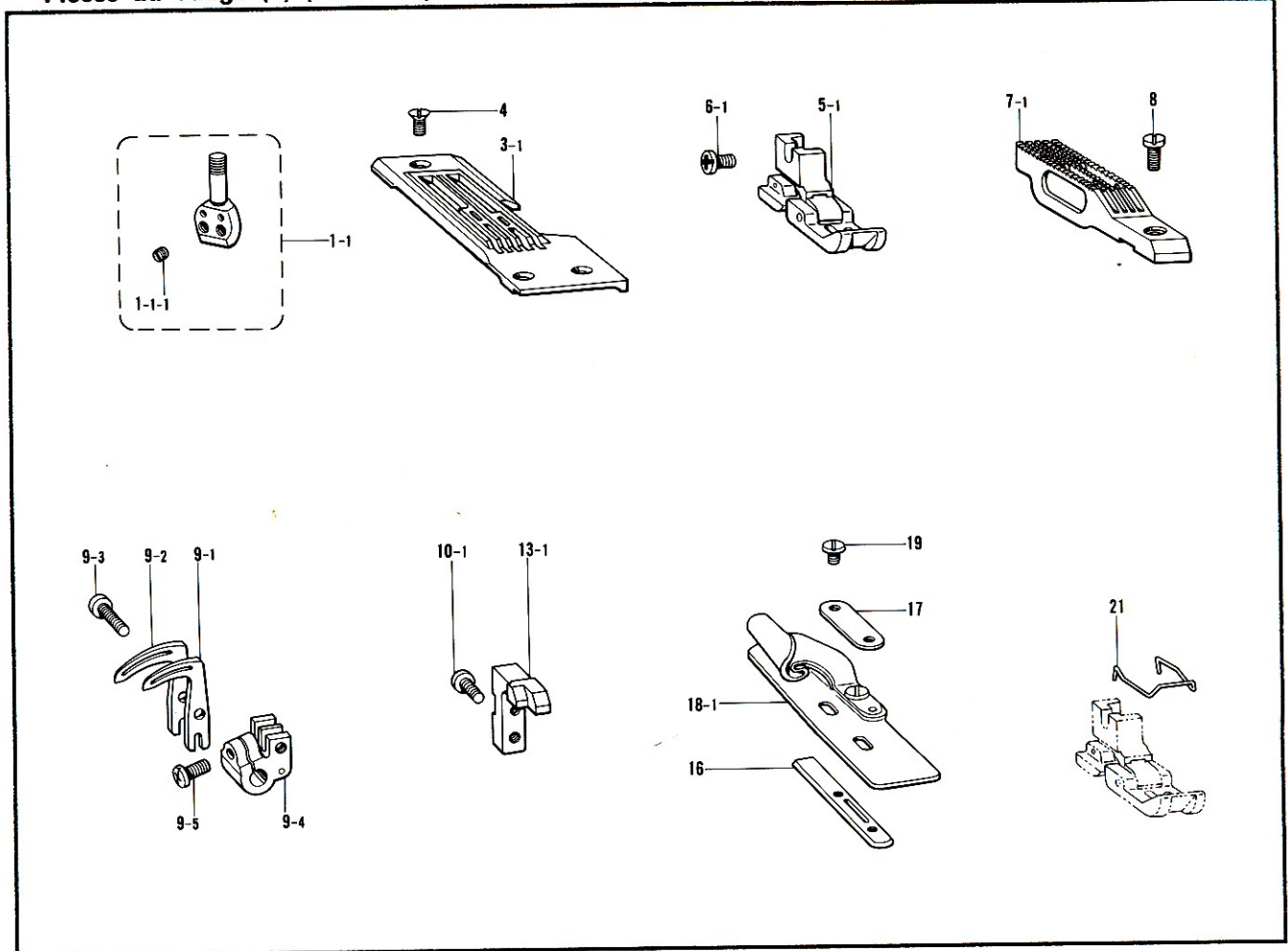


F. 押工棒関係 / Presser bar mechanism / Stoffdrückerstange /

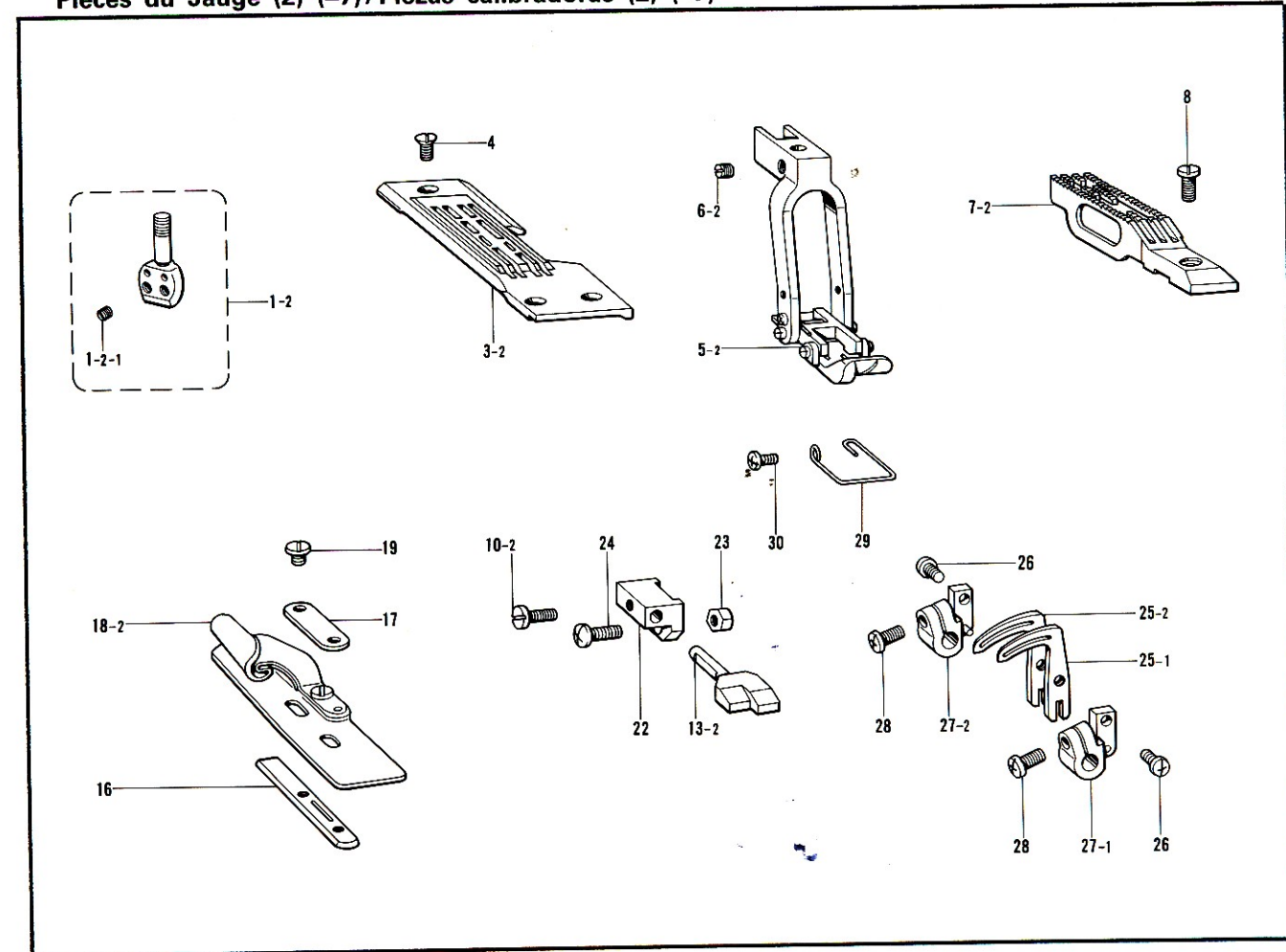
Mécanisme du la barre de presser / Mecanismo de la barra del prensatelas

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1-1	S06259001	1	オサエホ"ウ <スタンダート">	PRESSER BAR <STANDARD>	
1-2	S06261001	1	-----	PRESSER BAR<-7>	
2	105091001	1	オサエホ"ウメタルU	PRESSER BAR BUSHING (UPPER)	
3	100260001	1	トメネシ"5.95	SCREW 5.95	
4-1	111025001	1	オサエホ"ウメタルD <スタンダート">	PRESSER BAR BUSHING (LOWER) <STANDARD>	
4-2	150665001	1	-----	PRESSER BAR BUSHING (LOWER)<-7>	
5	100260001	1	トメネシ"5.95	SCREW 5.95	
6	181997001	1	オサエホ"ウタ"キクミ	PRESSER BAR CLAMP ASSEMBLY	
6-1	105176001	1	シメネシ"4.37	SCREW 4.37	
7	105094001	1	オサエイタハ"ネ	PRESSER PLATE SPRING	
8	105095001	1	オサエイタハ"ネピン	PRESSER PLATE SPRING PIN	
9	105096001	1	カサネイタハ"ネクミ	PRESSER PLATE SPRING ASSEMBLY	
10	105100001	1	カサネイタハ"ネトメサ"カ"ネ	GUIDE WASHER	
11	148006001	1	オサエチヨウセツネシ"	PRESSER ADJUSTING SCREW	
12	021710212	1	ナツト2シユ4.76	NUT 4.76	
13	148007001	1	チヨウナツト4.76	WING NUT 4.76	
14	105103001	1	オサエホ"ウアケ"	PRESSER BAR LIFTER	
15	105104001	1	タ"ンネシ"5.95	STUD SCREW 5.95	
16	105105006	1	ヒサ"アケ"テコ	KNEE LIFTER LEVER	
17	102921002	1	タ"ンネシ"7.94	STUD SCREW 7.94	
18	105106001	1	ヒサ"アケ"ネシ"リハ"ネ	KNEE LIFTER SPRING	
19	105333001	1	クサリAクミ	PRESSER FOOT LIFTER CHAIN ASSEMBLY	
20	111028006	1	メンイタU<スタンダート">	FACE PLATE(UPPER)<STANDARD>	
20	150728006	1	-----	FACE PLATE(UPPER)<-7>	
21	111027001	1	メンイタヒンシ"クミ	FACE PLATE UPPER HINGE ASSEMBLY	
22	100257010	4	シメネシ"3.57	SCREW 3.57	
23	111032001	1	メンイタトメイタハ"ネL	STOPPER SPRING PLATE(L)	
24	100242003	2	シメネシ"3.57	SCREW 3.57	
25	111033001	1	メンイタトメイタハ"ネS	STOPPER SPRING PLATE(S)	
26	102843004	1	サラネシ"3.57	SCREW 3.57	
27	111026001	1	メンイタD<スタンダート">	FACE PLATE LOWER<STANDARD>	
28	111071101	1	メンイタDハツキン <スタンダート">	PACKING <STANDARD>	
29	062671012	3	ナヘ"ゴ357-40X10	SCREW 357X10	
30	104449001	1	メクラセン	OIL CAP	
31	071063550	1	コウキユウ 1/4	STEEL BALL 1/4	

G. ゲージ関係(1) (スタンダード)/Gauge parts (1) (Standard)/Lehren (1) (Norm)/
 Pièces du Jauge (1) (Standard)/Piezas calibradoras (1) (Norma)



G. ゲージ関係係(2) (-7)/Gauge parts (2) (-7)/Lehren (2) (-7)/
 Pièces du Jauge (2) (-7)/Piezas calibradoras (2) (-7)



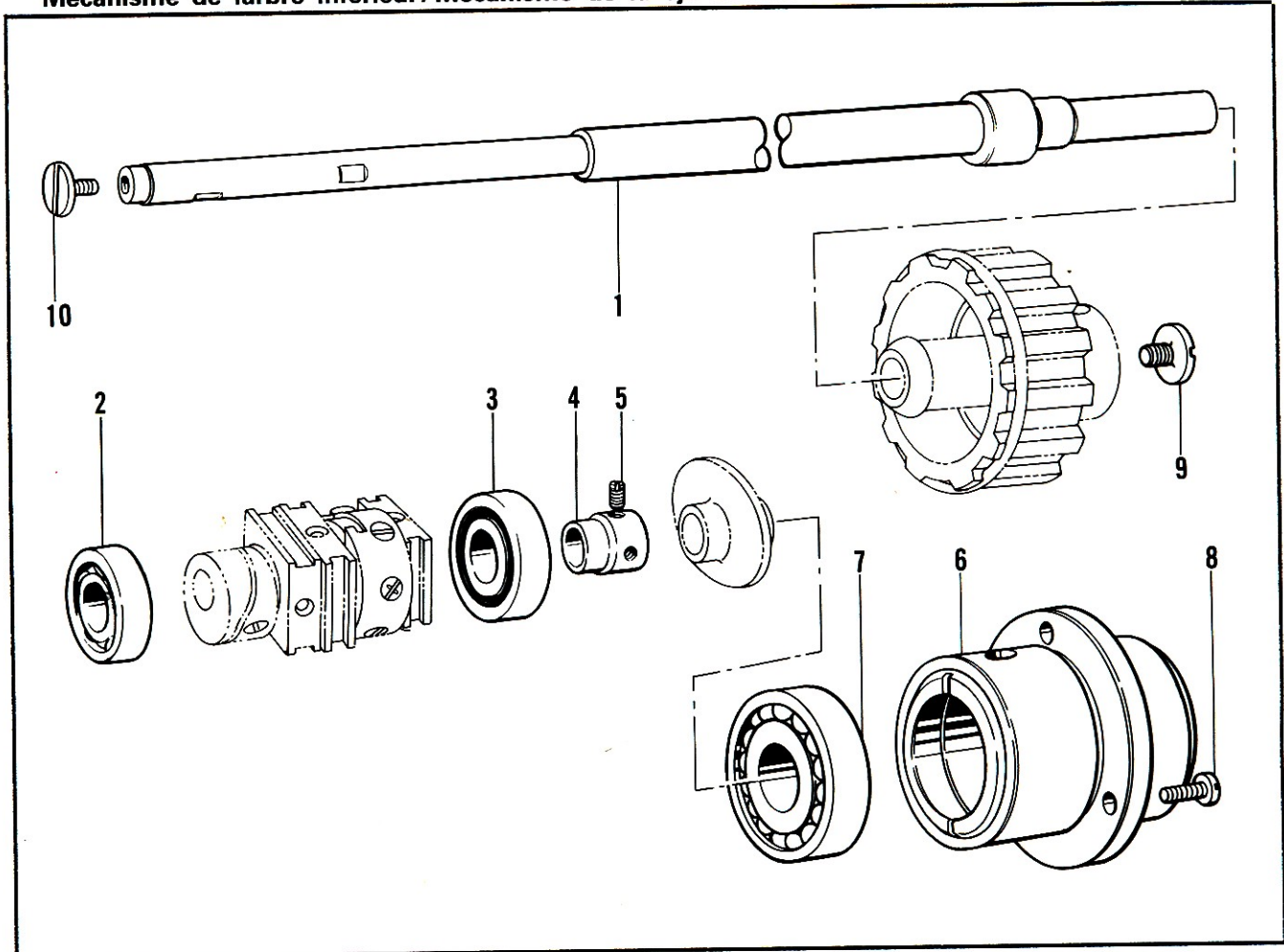
**G. ゲージ関係(1) (スタンダード)/Gauge parts (1) (Standard)/Lehren (1) (Norm)/
Pièces du Jauge (1) (Standard)/Piezas calibradoras (1) (Norma)**

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1-1	*	1	ハリタ"キネシ"ツキ	NEEDLE CLAMP WITH SCREW	
1-1-1	105086001	2	トメネシ"4.37	SCREW 4.37	
3-1	*	1	ハリイタ	NEEDLE PLATE	
4	100032004	3	サラネシ"4.37	SCREW 4.37	
5-1	*	1	オサエクミ	PRESSER FOOT ASSEMBLY	
6-1	060670812	1	ハ"イント"357-40X8	SCREW 3.57X8	
7-1	*	1	オクリハ"	FEED DOG	
8	105173004	1	シメネシ"4.76	SCREW 4.76	
9	*	1	ルーハ°クミ	LOOPER ASSEMBLY	
9-1	*	1	ルーハ°S	LOOPER SHORT	
9-2	*	1	ルーハ°L	LOOPER LONG	
9-3	062671412	1	ナヘ"コ357-40X14	SCREW 357X14	
9-4	105206001	1	ルーハ°ホルタ"クミ	LOOPER HOLDER ASSEMBLY	
9-5	062681012	1	ナヘ"コ437-40X10	SCREW 437X10	
10-1	105303001	1	シメネシ"3.57	SCREW 3.57	
13-1	*	1	ルーハ°イトアンナイウデ"	LOOPER THREAD GUIDE ARM	
16	105128001	1	ラツハ°-アンナイイタ	LAPPER GUIDE PLATE	
17	105129001	1	アンナイイタサ"カ"ネ	LAPPER GUIDE PLATE WASHER	
18-1	*	1	ラツハ°-クミ	LAPPER ASSEMBLY	
19	105130001	2	シメネシ"3.57	SCREW 3.57	
21	*	1	フィンガ°-ガ°-ート"	FINGER GUARD	

**G. ゲージ関係係(2) (-7)/Gauge parts (2) (-7)/Lehren (2) (-7)/
Pièces du Jauge (2) (-7)/Piezas calibradoras (2) (-7)**

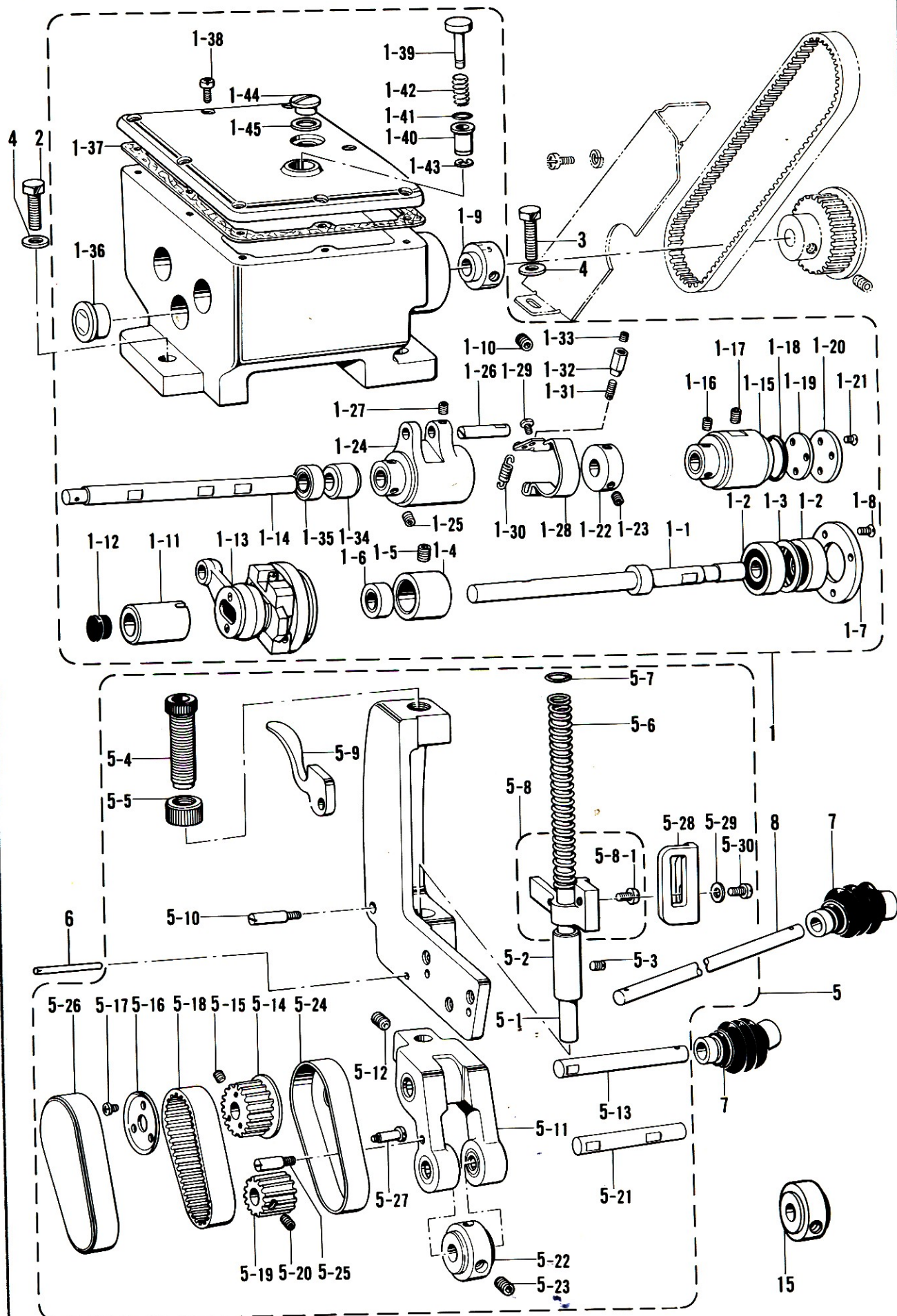
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1-2	*	1	-----	NEEDLE CLAMP WITH SCREW	
1-2-1	105086001	2	-----	SCREW 4.37	
3-2	*	1	-----	NEEDLE PLATE	
4	100032004	3	-----	SCREW 4.37	
5-2	*	1	-----	PRESSER FOOT ASSEMBLY	
6-2	014760622	1	-----	SCREW 5.95	
7-2	*	1	-----	FEED DOG	
8	105173004	1	-----	SCREW 4.76	
10-2	111443003	1	-----	SET SCREW 3.57	
13-2	*	1	-----	NEEDLE GUARD-7	
16	105128001	1	-----	LAPPER GUIDE PLATE	
17	105129001	1	-----	LAPPER GUIDE PLATE WASHER	
18-2	*	1	-----	LAPPER ASSEMBLY	
19	105130001	2	-----	SCREW 3.57	
22	148876001	1	-----	NEEDLE GUARD BRACKET	
23	021670102	1	-----	NUT 3.57	
24	062671012	1	-----	SCREW 357X10	
25-1	*	1	-----	LOOPER SHORT	
25-2	*	1	-----	LOOPER SHORT	
26	062680612	2	-----	SCREW 437X6	
27-1	S06315001	1	-----	LOOPER HOLDER SHORT	
27-2	S06314001	1	-----	LOOPER HOLDER LONG	
28	062681012	2	-----	SCREW 437X10	
29	*	1	-----	FINGER GUARD	
30	*	1	-----	SCREW 318X5	

H. 下軸関係 / Lower shaft mechanism / Untere Welle /
Mécanisme de l'arbre inférieur / Mecanismo de la eje inferior



H. 下軸関係 / Lower shaft mechanism / Untere Welle /
Mécanisme de l'arbre inférieur / Mecanismo de la eje inferior

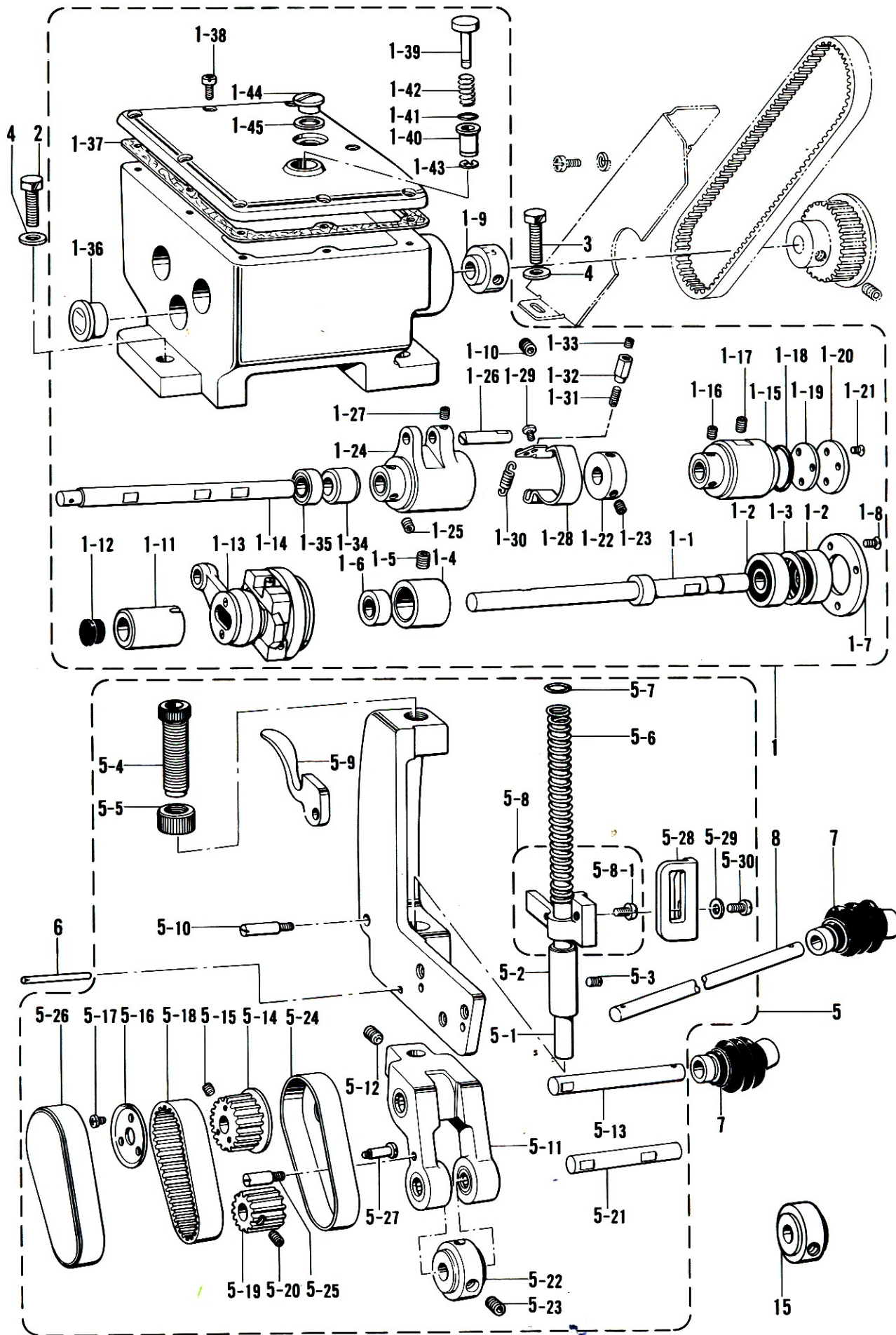
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	105147001	1	シタシ"ク	LOWER SHAFT	
2	072620070	1	タマシ"クウケ6200Z	BEARING 6200Z	
3	072620180	1	タマシ"クウケ6201ZZ	BEARING 6201ZZ	
4	105150000	1	タマシ"クウケブ"シュ	BALL BEARING BUSHING	
5	102716004	2	トメネジ"4.37	SCREW 4.37	
6	180050006	1	ヘ"アリング"ケースクミ	BEARING CASE ASSEMBLY	
7	072630200	1	タマシ"クウケ6302	BEARING 6302	
8	105154001	3	シメネジ"4.76	SCREW 4.76	
9	105155001	1	シメネジ"6.35	SCREW 6.35	
10	105156002	1	シメネジ"4.37	SCREW 4.37	



J. プーラ装置関係 (-7)/Puller device mechanism (-7)/Ziehvorrichtung (-7)/
Mécánisme due Puller (-7)/Mecanismo del dispositivo de arrastre (-7)

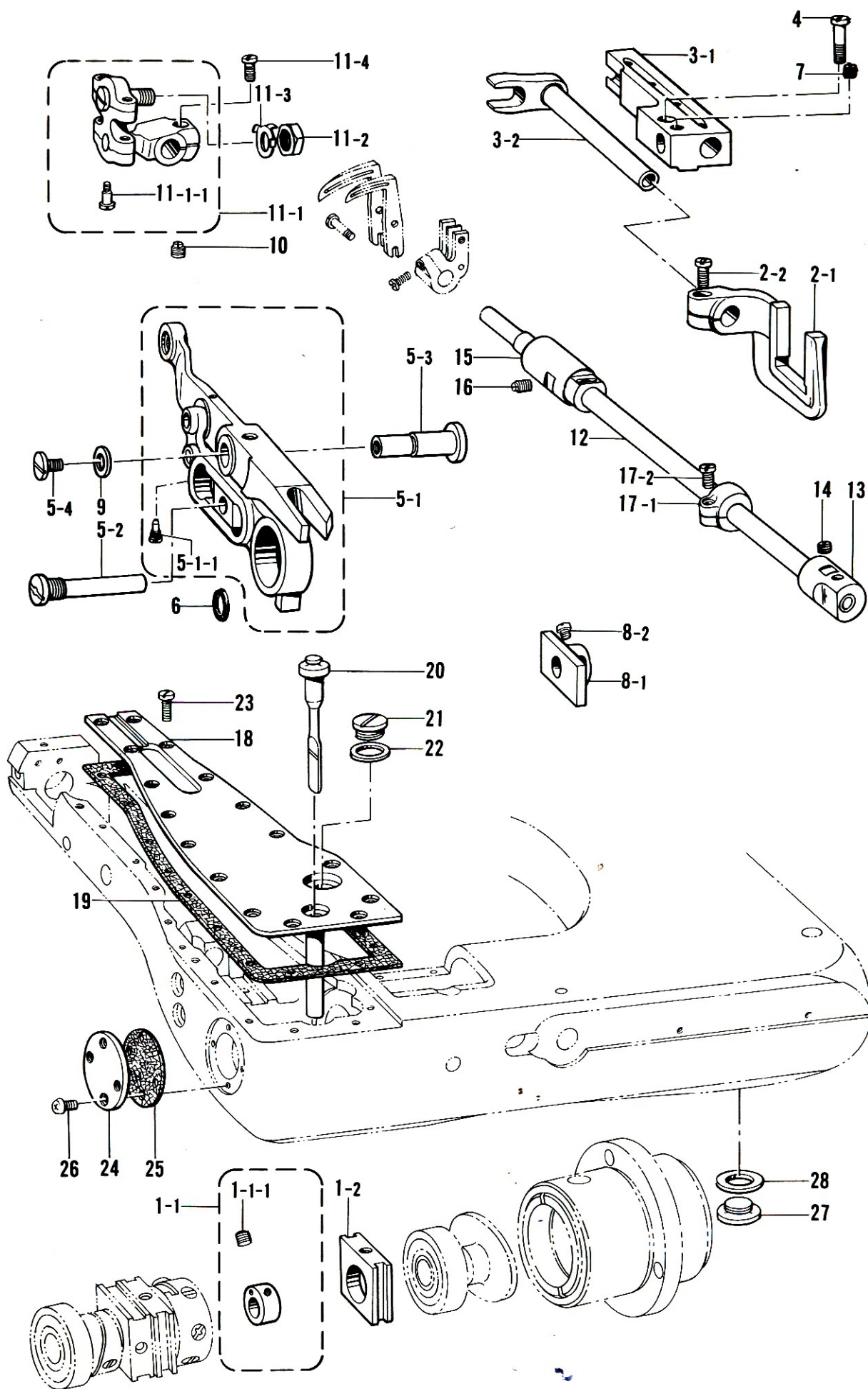
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	150677001	1	-----	PULLER DEVICE ASSEMBLY	
1-1	150679001	1	-----	ECCENTRIC WHEEL SHAFT ASSEMBLY	
1-2	072600040	2	-----	BEARING 6000DD	
1-3	150682000	1	-----	BEARING COLLAR	
1-4	150683000	1	-----	BEARING BUSHING	
1-5	014760622	1	-----	SCREW 5.95	
1-6	150684001	1	-----	OIL SEAL	
1-7	150685001	1	-----	BEARING CAP	
1-8	102538002	3	-----	SCREW 3.57	
1-9	150686001	1	-----	TIMING COLLAR	
1-10	014760622	2	-----	SCREW 5.95	
1-11	150687000	1	-----	ECCENTRIC WHEEL SHAFT BUSHING	
1-12	117934001	1	-----	OIL CAP	
1-13	150688001	1	-----	ECCENTRIC WHEEL ASSEMBLY	
1-14	150690001	1	-----	PULLER FEED SHAFT	
1-15	150691101	1	-----	CLUTCH BUSHING ASSEMBLY	
1-16	014760622	2	-----	SCREW 5.95	
1-17	014760622	1	-----	SCREW 5.95	
1-18	081025570	1	-----	O RING P25.5	
1-19	150693000	1	-----	PACKING	
1-20	150694001	1	-----	CLUTCH BUSHING CAP	
1-21	102843004	3	-----	SCREW 3.57	
1-22	150608001	1	-----	SET COLLAR	
1-23	014760622	2	-----	SCREW 5.95	
1-24	150609101	1	-----	CLUTCH ASSEMBLY	
1-25	014760622	2	-----	SCREW 5.95	
1-26	109153001	1	-----	FEED ROCK SHAFT ARM PIN	
1-27	014680422	1	-----	SCREW 4.37	
1-28	150611001	1	-----	BRAKE PLATE SPRING	
1-29	062680512	2	-----	SCREW 437X5	
1-30	150612001	1	-----	BRAKE SPRING	
1-31	150613001	1	-----	BRAKE SPRING HOOK	
1-32	150614001	1	-----	SPRING HOOK BUSHING	
1-33	148294001	1	-----	SCREW 3.57	
1-34	150695000	1	-----	PULLER FEED SHAFT BUSHING	
1-35	150696001	1	-----	OIL SEAL	
1-36	150697001	1	-----	OIL GAUGE WINDOW	
1-37	150699000	1	-----	PACKING	
1-38	062671012	8	-----	SCREW 357X10	
1-39	150641001	1	-----	FEED ADJUSTING BUTTON	
1-40	150700001	1	-----	FEED ADJUSTING BUTTON BUSHING	
1-41	081003670	1	-----	O RING PW3	
1-42	150701001	1	-----	FEED ADJUSTING BUTTON SPRING	
1-43	048040342	1	-----	STOP RING E4	
1-44	105113001	1	-----	SCREW 12.70	
1-45	105215001	1	-----	PACKING	
2	017822212	1	-----	BOLT 7.94X22	
3	017821813	2	-----	BOLT 7.94X18	
4	025080132	3	-----	WASHER 8	
5	150702001	1	-----	PULLER SUPPORTER BRACKET ASSEMBLY	
5-1	150704001	1	-----	PULLER PRESSER BAR	
5-2	112763001	1	-----	PRESSER BAR BUSHING (LOWER)	
5-3	014680422	1	-----	SCREW 4.37	
5-4	100279101	1	-----	PRESSER ADJUSTING SCREW	
5-5	147846001	1	-----	NUT	
5-6	106794001	1	-----	PRESSER SPRING	
5-7	141099001	1	-----	WASHER	
5-8	183128001	1	-----	PRESSER BAR GUIDE ASSEMBLY	
5-8-1	062680712	1	-----	SCREW 437X7	
5-9	112618001	1	-----	PRESSER FOOT LIFTER	
5-10	150705001	1	-----	STUD SCREW	
5-11	150706001	1	-----	PULLER SUPPORTER ASSEMBLY	

J. プーラ装置関係 (-7)/Puller device mechanism (-7)/Ziehvorrichtung (-7)/
 Mécanisme due Puller (-7)/Mecanismo del dispositivo de arrastre (-7)



J. プーラ装置関係 (ー7)/Puller device mechanism (ー7)/Ziehvorrichtung (ー7)/
Mécánisme due Puller (ー7)/Mecanismo del dispositivo de arrastre (ー7)

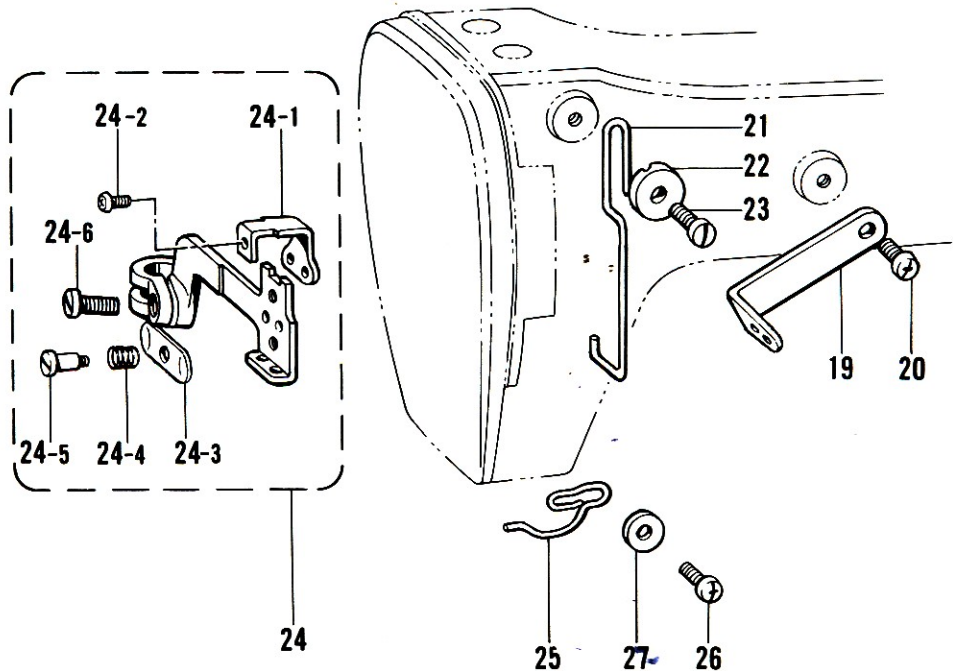
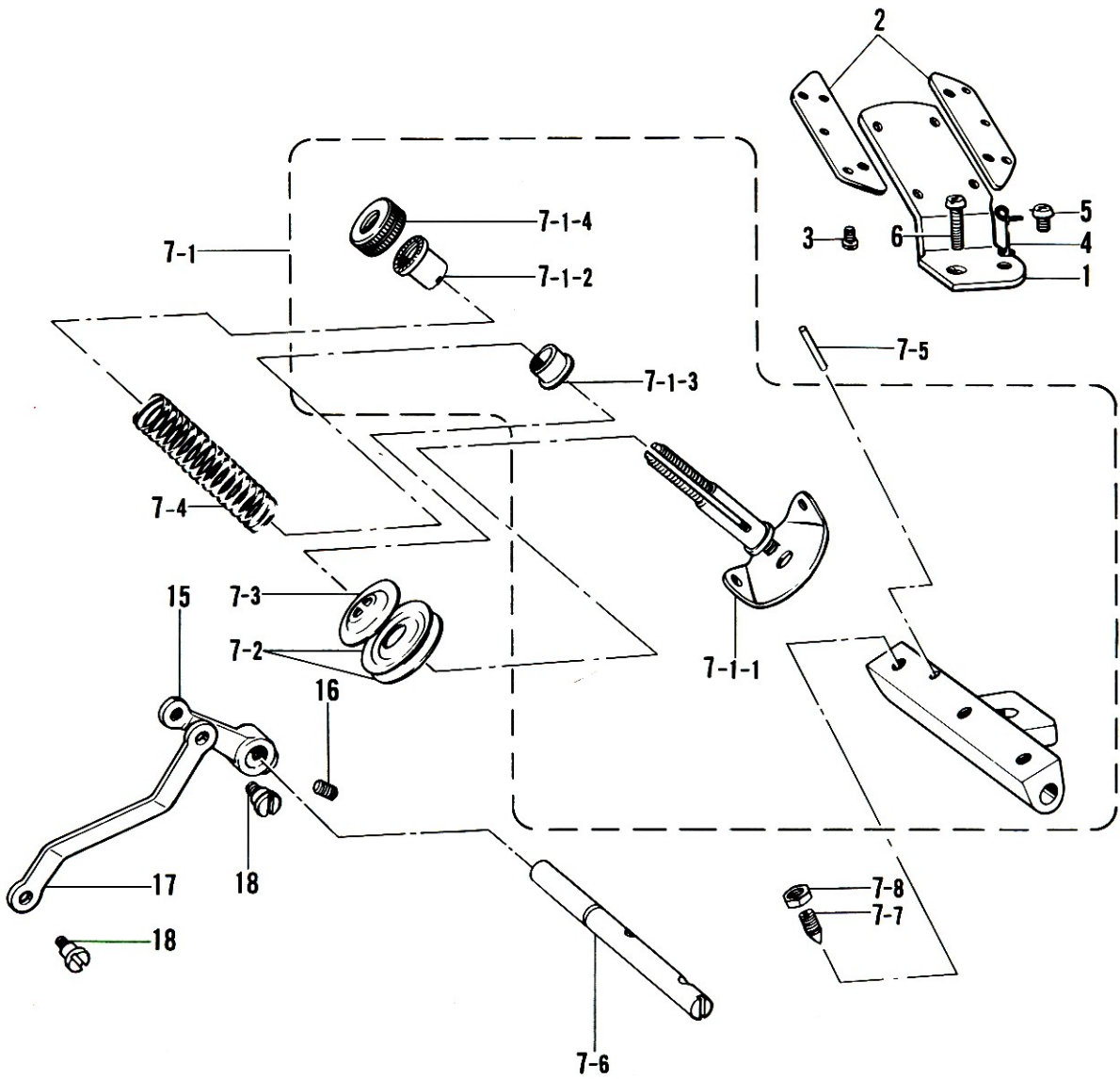
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
5-12	014770622	1	-----	SCREW 6.35	
5-13	150711001	1	-----	TIMING BELT PULLEY SHAFT	
5-14	150712001	1	-----	TIMING BELT PULLEY ASSEMBLY	
5-15	014680422	2	-----	SCREW 4.37	
5-16	150715001	1	-----	FLANGE B	
5-17	106568003	3	-----	SCREW 3.57	
5-18	150716001	1	-----	PULLER TIMING BELT (SHORT)	
5-19	150717000	1	-----	TIMING BELT PULLEY (LOWER) ASSEMBLY	
5-20	014680422	2	-----	SCREW 4.37	
5-21	150718001	1	-----	PULLER SHAFT	
5-22	S06311101	1	-----	PULLER	
5-23	014680622	2	-----	SCREW 4.37	
5-24	150720001	1	-----	TIMING BELT COVER (RIGHT)	
5-25	150721001	1	-----	STUD SCREW	
5-26	150722001	1	-----	TIMING BELT COVER (LEFT)	
5-27	150723001	1	-----	STUD SCREW 3.57	
5-28	153965001	1	-----	ROLLER LIFTER	
5-29	025060232	1	-----	WASHER 6	
5-30	062761012	1	-----	SCREW 595X10	
6	143602001	2	-----	DOWEL PIN	
7	150725001	2	-----	UNIVERSAL JOINT ASSEMBLY	
8	150726001	1	-----	UNIVERSAL JOINT SHAFT	
15	*	1	-----	PULLER	



K. ルーバー関係 / Looper mechanism / Greifer /
Mécanisme des Griffes / Mecanismo del presilladora

REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RMKS
1-1	181126001	1	ヘンシンリンネジ"ツキ	ECCENTRIC WITH SCREW	
1-1-1	102716004	2	トメネジ"4.37	SCREW 4.37	
1-2	105166000	1	ヘンシンリンスリーブ"	ECCENTRIC WHEEL SLEEVE	
2-1	105175001	1	セ"ンゴ"フタマタ	LOOPER FEEDING FORK	
2-2	105176001	1	シメネジ"4.37	SCREW 4.37	
3-1	105178000	1	セ"ンゴ"フタマタシ"クウケ	LOOPER FEEDING FORK SHAFT RECEIVER	
3-2	105177001	1	セ"ンゴ"フタマタシ"ク	LOOPER FEEDING FORK SHAFT	
4	105179001	1	シメネジ"4.76	SCREW 4.76	
5-1	183184001	1	ルーバ"レンカンクミ	LOOPER CONNECTOR ASSEMBLY	
5-1-1	105184000	2	シメネジ"2.38	SCREW 2.38	
5-2	105187001	1	カクコマシ"ク	SLIDE BLOCK SHAFT	
5-3	105190001	1	ルーバ"レバ"ーシ"ク	LOOPER LEVER SHAFT	
5-4	105191001	1	シメネジ"4.37	SCREW 4.37	
6	105188001	1	カクコマシ"クハ"ツキン	PACKING	
7	100260001	1	トメネジ"5.95	SCREW 5.95	
8-1	105189001	1	ルーバ"レンカンアンナイタ	LOOPER CONNECTOR GUIDE PLATE ASSEMBLY	
8-2	100366001	2	マルヒラトメネジ"4.37	SCREW 4.37	
9	117948000	1	サ"ガ"ネ	WASHER	
10	151604001	1	トメネジ"5.95	SCREW 5.95	
11-1	183185001	1	ルーバ"シ"クリンククミ	LOOPER SHAFT LINK ASSEMBLY	
11-1-1	100526003	4	タ"ンネジ"3'57	STUD SCREW 3.57	
11-2	100022004	1	ナツト5.95	NUT 5.95	
11-3	105198000	1	タマシ"クサ"ガ"ネ	WASHER	
11-4	105176001	1	シメネジ"4.37	SCREW 4.37	
12	105200001	1	ルーバ"シ"ク	LOOPER SHAFT	
13	105201000	1	ルーバ"シ"クメタルF	LOOPER SHAFT BUSHING (FRONT)	
14	100058003	1	トメネジ"5.95	SET SCREW 5.95	
15	105202000	1	ルーバ"シ"クメタルB	LOOPER SHAFT BUSHING (REAR)	
16	151605001	1	トメネジ"5.95	SCREW 5.95	
17-1	105209001	1	セツトカラー	SET COLLER	
17-2	062680712	1	ナヘ"コ437-40X7	SCREW 437X7	
18	105210006	1	マエオクリウテ"フタクミ	TOWARD ARM COVER ASSEMBLY	
19	105211001	1	マエオクリウテ"フタハ"ツキン	PACKING	
20	105214001	1	オイルゲ"ーシ"	OIL GAUGE ROD	
21	105113001	1	シメネジ"12.70	SCREW 12.70	
22	105215001	1	ハ"ツキン	PACKING	
23	105216001	16	シメネジ"3.57	SCREW 3.57	
24	105217003	1	タマシ"クウケフタ	CAP PLATE	
25	105218001	1	タマシ"クウケフタハ"ツキン	PACKING	
26	062670512	4	ナヘ"コ357-40X5	SCREW 357X5	
27	105113001	1	シメネジ"12.70	SCREW 12.70	
28	105215001	1	ハ"ツキン	PACKING	

L. 上糸通シ関係 / Upper threading mechanism / Obererfadens /
 Mécanisme de l'Enfilage Supérieur / Mecanismo de le enhebrado superior

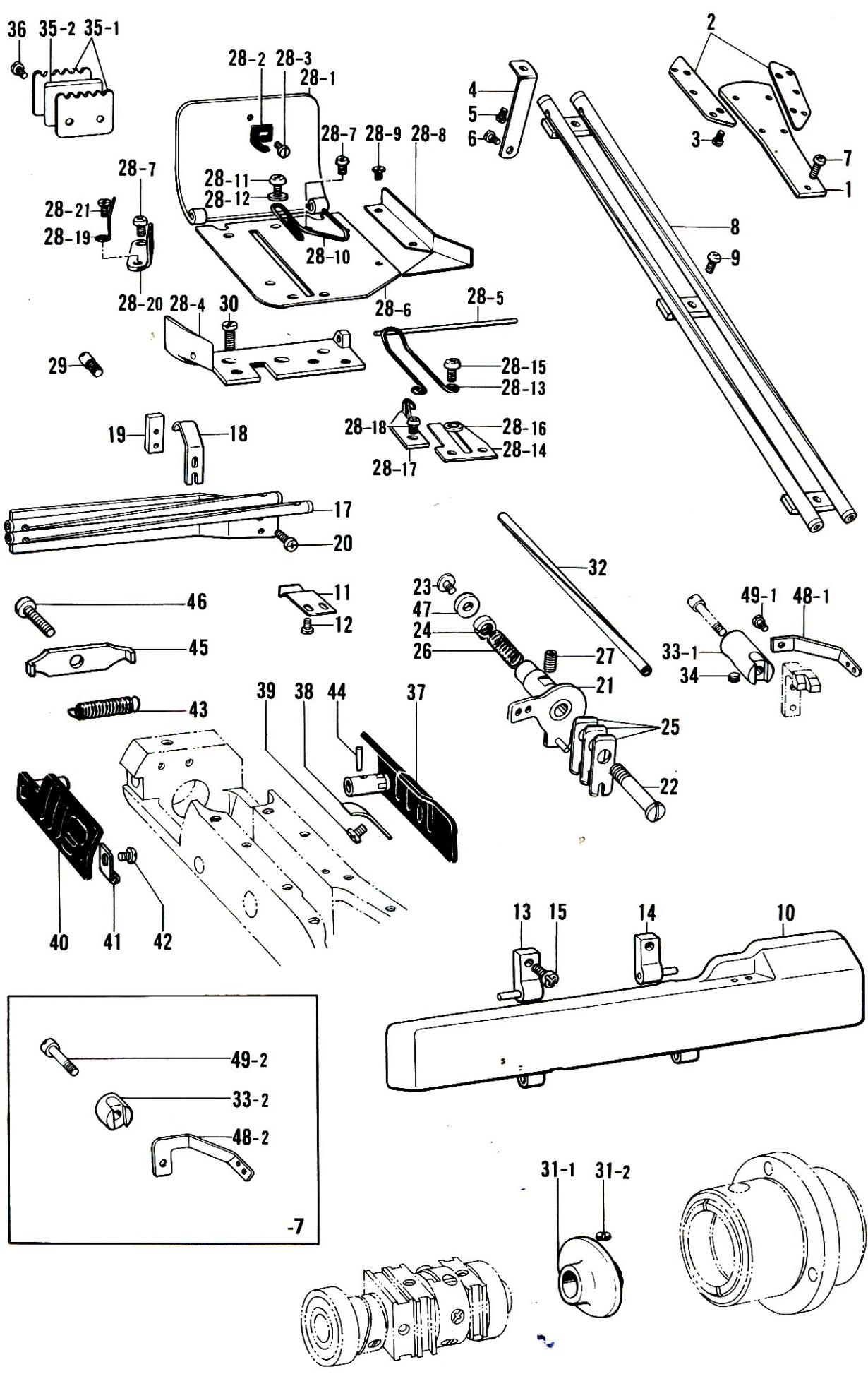


L. 上糸通シ関係 /Upper threading mechanism/Obererfadens/

Mécanisme de l'Enfilage Supérieur/Mecanismo de le enhebrado superior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	105220104	1	ウワイトアンナイダ"イ	UPPER THREAD GUIDE RETAINER	
2	105221001	2	ミツメイトカケ	UPPER THREAD GUIDE	
3	062630412	4	ナヘ"コ238-56X4	SCREW 238X4	
4	105222001	1	ウワイトアンナイダ"イトカケ	THREAD HANGER	
5	062670512	1	ナヘ"コ357-40X5	SCREW 357X5	
6	062712012	1	ナヘ"コ476-32X20	SCREW 476X20	
7-1	181990006	1	ウワイトチヨウシダ"イクミ	UPPER TENSION REGULATOR BRACKET ASSEMBLY	
7-1-1	105225001	2	ウワイトチヨウシホ"ウ	UPPER THREAD TENSION STUD	
7-1-2	144105000	2	チヨウシハ"ネウエサ"カ"ネ	TENSION SPRING WASHER	
7-1-3	105229001	2	チヨウシハ"ネシタサ"カ"ネ	TENSION SPRING WASHER	
7-1-4	151012001	2	ナツト	UPPER THREAD TENSION ADJUSTING NUT	
7-2	145446001	4	イトチヨウシサラ	TENSION DISC	
7-3	159805001	2	イトチヨウシサラオサエ	TENSION DISC PRESSER	
7-4	105227001	2	イトチヨウシハ"ネ	UPPER THREAD TENSION SPRING	
7-5	105231000	2	イトユルメヒ"ン	UPPER THREAD RELEASE PIN	
7-6	105232001	1	イトユルメシ"ク	THREAD RELEASE SHAFT	
7-7	105233002	1	トメネシ"4.37	SCREW 4.37	
7-8	105234003	1	ナツト4.37	NUT 4.37	
15	105235101	1	イトユルメウデ"	TENSION RELEASE CRANK	
16	151602002	1	トメネシ"4.37	SCREW 4.37	
17	105236001	1	イトユルメレンカン	TENSION RELEASE CONNECTING BAR	
18	105237002	2	ダ"ンネシ"3.57	STUD SCREW 3.57	
19	105238001	1	ウワイトアームイトアンナイ	UPPER THREAD GUIDE	
20	062670512	1	ナヘ"コ357-40X5	SCREW 357X5	
21	105239001	1	ウワイトテンヒ"ンイトカケ	THREAD GUIDE	
22	111188001	1	イトアンナイサ"カ"ネ	WASHER	
23	111084001	1	サラネシ"3.57	SCREW 3.57	
24	182304001	1	ウワイトテンヒ"ンクミ	UPPER THREAD TAKE-UP LEVER ASSEMBLY	
24-1	105242001	1	ウワイトテンヒ"ンイトアンナイ	THREAD GUIDE	
24-2	062630412	1	ナヘ"コ238-56X4	SCREW 238X4	
24-3	105243001	1	ウワイトテンヒ"ンイトオサエ	THREAD CHECKER	
24-4	105244000	1	テンヒ"ンイトオサエハ"ネ	SPRING	
24-5	105245001	1	ダ"ンネシ"2.38	STUD SCREW 2.38	
24-6	100064005	1	シメネシ"3.57	SCREW 3.57	
25	111809001	1	ハリホ"ウメタルDイトアンナイ	LOWER THREAD GUIDE	
26	062670712	1	ナヘ"コ357-40X7	SCREW 357X7	
27	105248003	1	サ"カ"ネ	WASHER	

M. 下糸通シ関係 / Lower threading mechanism / Untererfadens /
 Mécanisme de l'Enfilage Inférieur / Mecanismo de le enhebrado inferior



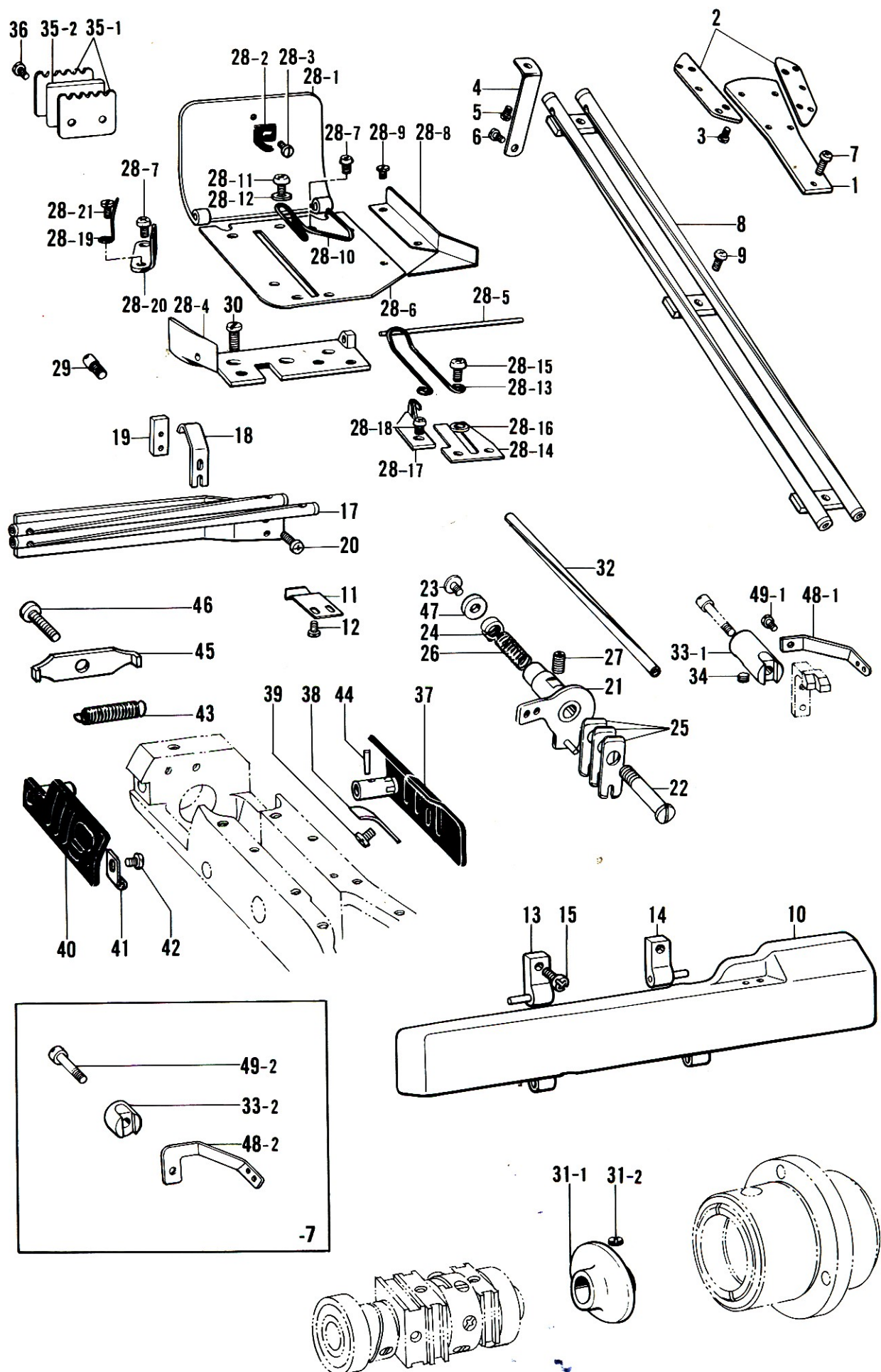
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M. 下糸通シ関係 / Lower threading mechanism / Untererfadens /

Mécanisme de l'Enfilage Inférieur / Mecanismo de le enhebrado inferior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	105249004	1	シタイトアンナイタ"イ	LOWER THREAD GUIDE RETAINER	
2	105221001	2	ミツメイトカケ	UPPER THREAD GUIDE	
3	062630412	4	ナヘ"コ238-56X4	SCREW 238X4	
4	105250003	1	シタイトアンナイホルタ"	LOWER THREAD GUIDE HOLDER	
5	062670412	1	ナヘ"コ357-40X4	SCREW 357X4	
6	062670512	1	ナヘ"コ357-40X5	SCREW 357X5	
7	062671012	1	ナヘ"コ357-40X10	SCREW 357X10	
8	105251006	1	シタイトタデアンナイクミ	INGLINED GUIDE TUBE ASSEMBLY	
9	062671012	2	ナヘ"コ357-40X10	SCREW 357X10	
10	105255006	1	シタイトアンナイフタ	LOWER THREAD COVER	
11	105256001	1	アンナイフタトメイタハ"ネ	PLATE SPRING	
12	062630412	2	ナヘ"コ238-56X4	SCREW 238X4	
13	105257004	1	アンナイフタヒンジ"ルクミ	LOWER THREAD GUIDE HINGE ASSEMBLY (L)	
14	105260004	1	アンナイフタヒンジ"ルクミ	LOWER THREAD GUIDE HINGE ASSEMBLY (R)	
15	062671012	2	ナヘ"コ357-40X10	SCREW 357X10	
17	105262001	1	シタイトヨコアンナイクミ	HORIZONTAL TUBULAR GUIDE ASSEMBLY	
18	105268001	1	シタイトヨコアンナイタハ"ネ	HORIZONTAL TUBULAR GUIDE PLATE SPRING	
19	105269001	1	ヨコアンナイタハ"ネタ"イ	POSITION PLATE	
20	062670512	1	ナヘ"コ357-40X5	SCREW 357X5	
21	105270001	1	シタイトチヨウシホ"ウタ"イ	LOWER THREAD TENSION BRACKET	
22	105274001	1	シタイトチヨウシホ"ウ	LOWER THREAD TENSION ADJUSTING SCREW	
23	062670612	1	ナヘ"コ357-40X6	SCREW 357X6	
24	105276001	1	シタイトチヨウシナツクミ	LOWER THREAD TENSION NUT ASSEMBLY	
25	105277001	3	シタイトチヨウシイタ	LOWER THREAD TENSION PLATE	
26	105278000	1	シタイトチヨウシハ"ネ	LOWER THREAD TENSION SPRING	
27	013761612	1	トメネジ"5.95クホ"ミ	SCREW 5.95X16	
28-1	105280006	1	シタイトデンヒ"ンフタ	THREAD TAKE-UP LEVER COVER	
28-2	105281001	1	デンヒ"ンフタトメイタハ"ネ	SPRING	
28-3	122771002	1	シメネジ"2.38	SCREW 2.38	
28-4	105284001	1	シタイトデンヒ"ンタ"イササエ	LOWER THREAD TAKE-UP LEVER FRAME	
28-5	105285000	1	シタイトデンヒ"ンフタシ"ク	LOWER THREAD TAKE-UP LEVER COVER SHAFT	
28-6	105286001	1	シタイトデンヒ"ンタ"イ	LOWER THREAD TAKE-UP LEVER BASE	
28-7	062670612	2	ナヘ"コ357-40X6	SCREW 357X6	
28-8	105287001	1	デンヒ"ンタ"イアンナイタ	GUIDE PLATE	
28-9	105288001	2	シメネジ"2.38	SCREW 2.38	
28-10	105289001	1	シタイトデンヒ"ンRイトカケ	LOWER THREAD GUIDE (RIGHT)	
28-11	062670512	1	ナヘ"コ357-40X5	SCREW 357X5	
28-12	025040232	1	ヒラサ"カ"ネチユウ4	WASHER 4	
28-13	105291001	1	シタイトデンヒ"ンイトアンナイ	LOWER THREAD TAKE-UP LEVER GUIDE	
28-14	105292001	1	デンヒ"ンイトアンナイイタ	LOWER THREAD GUIDE PLATE	
28-15	060670612	2	ハ"イント"357-40X6	SCREW 357X6	
28-16	105293001	2	サ"カ"ネ	WASHER	
28-17	105294001	1	シタイトデンヒ"ンLイトカケ	LOWER THREAD GUIDE (LEFT)	
28-18	062670412	1	ナヘ"コ357-40X4	SCREW 357X4	
28-19	105296001	1	デンヒ"ンタ"イトカケ	LOWER THREAD GUIDE	
28-20	105297001	1	デンヒ"ンタ"イトカケイタ	LOWER THREAD GUIDE PLATE	
28-21	105288001	1	シメネジ"2.38	SCREW 2.38	
29	105283001	1	シメネジ"4.37	SCREW 4.37	
30	100064005	2	シメネジ"3.57	SCREW 3.57	
31-1	105298001	1	シタイトデンヒ"ン	LOWER THREAD TAKE-UP DISC	
31-2	105299002	2	トメネジ"6.35	SCREW 6.35	
32	105300001	1	シタイトオクリタ"イアンナイ	LOWER THREAD FEED TUBE	
33-1	105301001	1	ルーハ"イトアンナイタ"イ <スタンダ"ート">	LOOPER THREAD GUIDE BRACKET <STANDARD>	
33-2	147291001	1	-----	LOOPER THREAD GUIDE BRACKET<-7>	
34	013760610	1	トメネジ"5.95クホ"ミ	SCREW 5.95X6	
35-1	105306001	2	イトキリイタ	THREAD TRIMMER PLATE	
35-2	105307001	1	イトキリ	THREAD TRIMMER	
36	062630612	2	ナヘ"コ238-56X6	SCREW 238X6	
37	105310001	1	ルーハ"カ"ワフタRクミ	LOOPER SIDE COVER RIGHT ASSEMBLY	
38	105313001	1	カ"ワフタRトメイタハ"ネ	SPRING PLATE	
39	105288001	1	シメネジ"2.38	SCREW 2.38	

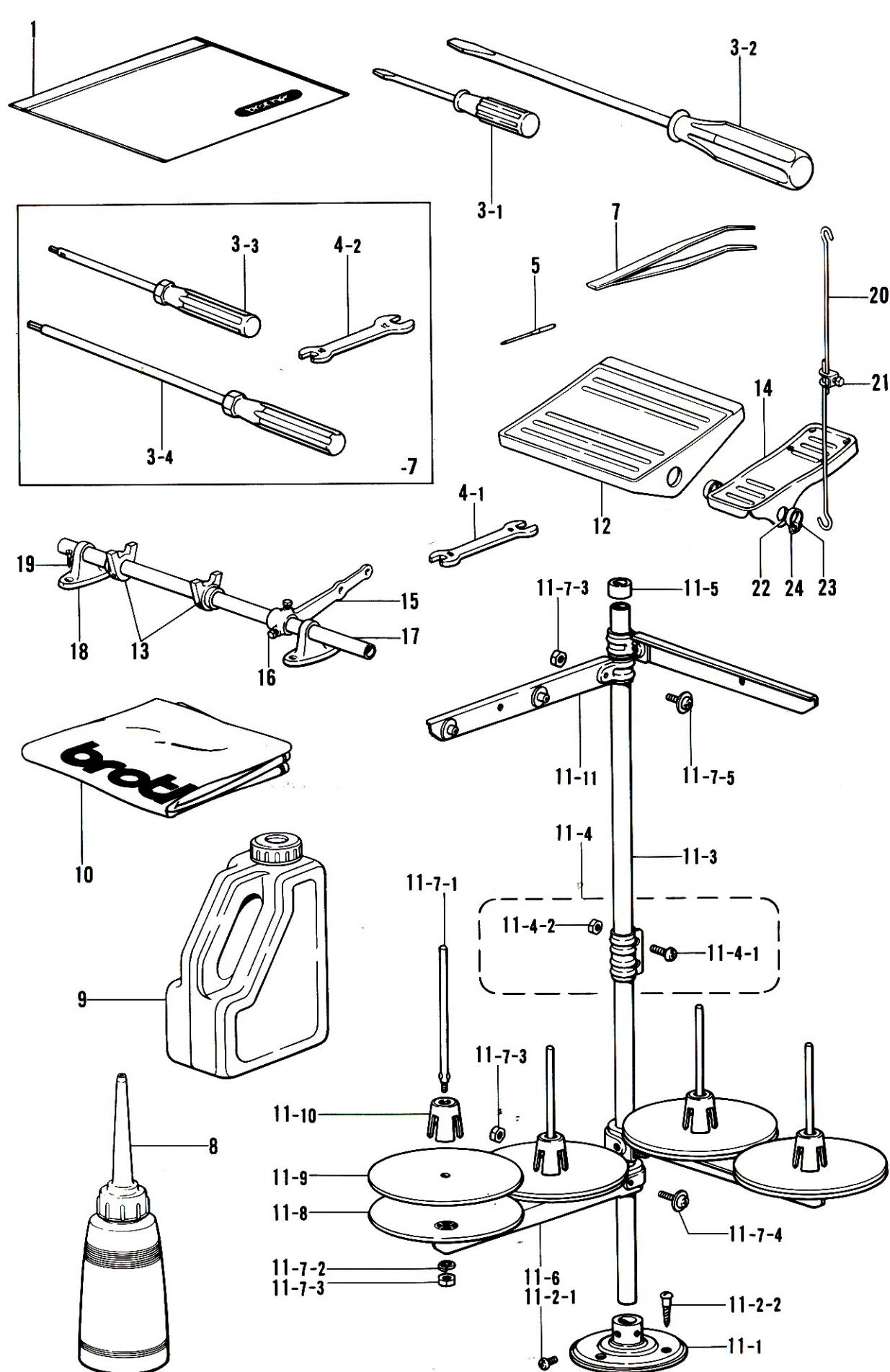
M. 下糸通シ関係 / Lower threading mechanism / Untererfadens /
Mécisme de l'Enfilage Inférieur / Mecanismo de le enhebrado inferior



M. 下糸通シ関係 / Lower threading mechanism / Untererfadens /
Mécanisme de l'Enfilage Inférieur / Mecanismo de le enhebrado inferior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
40	105315001	1	ルーパ°ガ"ワフタレクミ	LOOPER SIDE COVER LEFT ASSEMBLY	
41	105318001	1	ガ"ワフタレトメイタハ"ネ	SPRING	
42	105288001	1	シメネシ"2.38	SCREW 2.38	
43	105319000	1	ルーパ°ガ"ワフタハ"ネ	SPRING	
44	105320000	2	テーパ°ピン	TAPER PIN FOR CAM SHAFT	
45	105321001	1	ルーパ°ガ"ワフタトメ	SIDE COVER STOPPER	
46	062670412	1	ナヘ"コ357-40X4	SCREW 357X4	
47	025350132	1	ヒラサ"ガ"ネシヨウ	WASHER	
48-1	105304001	1	ルーパ°イトアンナイ <スタンタ"ート">	LOOPER THREAD GUIDE <STANDARD>	
48-2	S06313001	1	-----	LOOPER THREAD GUIDE<-7>	
49-1	062660612	1	ナヘ"コ318-40X6 <スタンタ"ート">	SCREW 318X6 <STANDARD>	
49-2	062671412	1	-----	SCREW 357X14<-7>	

2. 付属品関係 / Accessories / Zubehör /
Accessories / Accesorios



◎ 付属品の明細は変更することがあります。
◎ The details of included accessories are subject to change.
◎ Änderungen in der Aufstellung der Mitgelieferten Zubehöre sind vorbehalten.

◎ Les détails des accessoires inclus sont sujets à des changements.
◎ Los detalles de los accesorios incluidos pueden variar.

Z. 付属品関係 / Accessories / Zubehör /
Accessories / Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	122991001	1	フゾクヒンホリフクロ	ACCESSORY BAG	
3-1	105344001	1	ネジマワシ2.6X70	SCREW DRIVER	
3-2	101572101	1	ネジマワシ5.5X190	SCREW DRIVER 5.5X190	
3-3	146700001	1	-----	DRIVER WRENCH 2<-7>	
3-4	149173001	1	-----	DRIVER WRENCH 3<-7>	
4-1	100887001	1	スパナ8X9	SPANNER 8X9	
4-2	107780001	1	-----	SPANNER 10X12<-7>	
5	105087016	8	ミシンハリTVX1#16	-----	
5	*	8	-----	NEEDLE TVX1 <STANDARD>	
5	105087011	8	-----	NEEDLE TVX1 #11 <-7>	
7	117466000	1	ピンセット	TWEEZERS	
8	114483002	1	ホリオイルークミ	OILER	
9	154702001	1	オイルタンク	OIL TANK	
10	144228001	1	-----	HEAD COVER	
11	S02768001	1	イトタテダイクミ4	COTTON STAND ASSEMBLY 4	
11-1	150189002	1	ブラケット	COTTON STAND BASE	
11-2	S02773001	1	ブラケットネジセット	COTTON STAND BASE SCREW SET	
11-2-1	062060806	2	ナヘコ6X8	SCREW 6X8	
11-2-2	031452206	3	マルモク45X22	SCREW 45X22	
11-3	150172002	2	コラムパイプ	COLUMN PIPE	
11-4	150106002	1	コラムジョイントクミ	COLUMN JOINT ASSEMBLY	
11-4-1	062501406	2	ナヘコ5X14	SCREW 5X14	
11-4-2	021500106	2	1シュナツ5	NUT 5	
11-5	150174000	1	コラムキャップ	COLUMN CAP	
11-6	S02778001	2	スプールホルダー2	SPOOL HOLDER 2	
11-7	S02780001	2	スプールネジセット2	SPOOL SCREW SET 2	
11-7-1	150179002	4	スプールシャフトB	SPOOL SHAFT (B)	
11-7-2	028050246	4	ハネサカネ2-5	SPRING WASHER 2-5	
11-7-3	021500106	8	1シュナツ5	NUT 5	
11-7-4	050503006	2	ナヘコヒラサ5X30	SCREW 5X30	
11-7-5	050501406	2	ナヘコヒラサ5X14	SCREW 5X14	
11-8	150180000	4	ウケザラ	SPOOL STAND BASE	
11-9	150182000	4	スプールマット	SPOOL MAT	
11-10	126863001	4	スプールクッション	SPOOL CUSHION	
11-11	S02786001	2	スレットハンガークミ2	THREAD HANGER ASSEMBLY 2	
12	133636002	1	-----	THREADLE	
13	180827002	2	-----	THREAD STOPPER ASSEMBLY	
14	117437102	1	-----	PEDAL	
15	109656002	1	-----	CONNECTING LEVER (L)	
16	100463001	2	-----	BOLT 7.94	
17	106062002	1	-----	THREADLE SHAFT	
18	109657002	2	-----	THREADLE SHAFT BRACKET	
19	100469002	4	-----	SET SCREW 5.1X26	
20	105359001	2	-----	CONNECTING ROD	
21	181225001	1	-----	CONNECTING ROD HOLDER ASSEMBLY	
22	116016001	2	-----	PEDAL STOPPER	
23	021400106	2	-----	NUT 4	
24	062401406	2	-----	SCREW 4X14	

仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /
LISTE DE PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

<スタンダード>

サブクラス SUB CLASS		319-51 チュウアツモノヨウ 1/8	319-53 チュウアツモノヨウ 5/32	319-55 チュウアツモノヨウ 3/16	319-49 アツモノヨウ 1/4	
REF.NO.	ヒンメイ PARTS					
C-15	デンビ"ンクランク	105072001	←	←	109407001	

<STANDARD>

サブクラス SUB CLASS		319-26 3/16 THIN MATERIALS	319-90 3/16 THIN MATERIALS FOR BRANK STITCHES	319-30 1/4 THICK MATERIALS	319-44 1/4 THICK MATERIALS	319-96 1/4 THICK MATERIALS FOR BRANK STITCHES
REF.NO.	ヒンメイ PARTS					
C-15	THREAD TAKE-UP CRANK	105072001	←	109407001	←	←
C-21	NEEDLE TVX1 (#)	105087014(14)	←	105087016(16)	←	←
G-21	FINGER GUARD	-----	-----	-----	156792001	-----
Z-5	NEEDLE TVX1 (#)	105087014(14)	←	105087016(16)	←	←

<STANDARD>

サブクラス SUB CLASS		319-32 1/8 MEDIUM THICK MATERIALS	319-34 5/32 MEDIUM THICK MATERIALS	319-36 3/16 MEDIUM THICK MATERIALS	319-46 3/16 MEDIUM THICK MATERIALS	319-92 3/16 MEDIUM THICK MATERIALS FOR BRANK STITCHES
REF.NO.	ヒンメイ PARTS					
C-15	THREAD TAKE-UP CLANK	105072001	←	←	←	←
C-21	NEEDLE TVX1 (#)	105087016(16)	←	←	←	←
G-21	FINGER GUARD	-----	-----	-----	156792001	-----
Z-5	NEEDLE TVX1 (#)	105087016(16)	←	←	←	←

< -7>

サブクラス SUB CLASS		873-12 THIN MATERIALS 3/16	873-14 THIN MATERIALS 3/16	875-12 THIN MATERIALS 1/4		
REF.NO.	ヒンメイ PARTS					
G-29	FINGER GUARD	-----	S09180001	-----		
G-30	SCREW 3.18X5	-----	060660512	-----		
J-15	PULLER	-----	-----	154344101		

[illegible]

REF.NO.	サフクラス SUB CLASS ヒンメイ PARTS	3/16 4.8MM THIN MATERIALS	3/16 4.8MM THIN MATERIALS FOR BRANK STITCHES	1/8 3.2MM MEDIUM THICK MATERIALS	5/32 4MM MEDIUM THICK MATERIALS FOR BRANK STITCHES	
G-1-1	NEEDLE CLAMP WITH SCREW	181077001	←	181076001	181075001	
G-3-1	NEEDLE PLATE	105403001	S05946001	105088001	101940001	
G-5-1	PRESSER FOOT ASSEMBLY	101491001	←	105114001	101941001	
G-7-1	FEED DOG	105404001	S05947001	105172001	101943001	
G-9	LOOPER ASSEMBLY	101429001	←	110427001	110428001	
G-9-1	LOOPER SHORT	101492001	←	105203001	101944001	
G-9-2	LOOPER LONG	101493001	←	105204001	101945001	
G-13-1	LOOPER THREAD GUIDE ARM	105302001	←	←	←	
G-18-1	LAPPER ASSEMBLY	101494001	←	101488001	101949001	

REF.NO.	サブクラス SUB CLASS ヒンメイ PARTS	3/16 4.8MM MEDIUM THICK MATERIALS	3/16 4.8MM MEDIUM THICK MATERIALS FOR BRANK STITCHES	1/4 6.4MM THICK MATERIALS	1/4 6.4MM THICK MATERIALS FOR BRANK STITCHES	
G-1-1	NEEDLE CLAMP WITH SCREW	181077001	←	181074001	←	
G-3-1	NEEDLE PLATE	105403001	S05946001	106159001	S11508001	
G-5-1	PRESSER FOOT ASSEMBLY	101491001	←	106160001	←	
G-7-1	FEED DOG	105404001	S05947001	106169001	S11509001	
G-9	LOOPER ASSEMBLY	101429001	←	145821001	←	
G-9-1	LOOPER SHORT	101492001	←	101558001	←	
G-9-2	LOOPER LONG	101493001	←	101559001	←	
G-13-1	LOOPER THREAD GUIDE ARM	105302001	←	106170001	←	
G-18-1	LAPPER ASSEMBLY	101497001	←	101561001	←	

[illegible]

ゲージ部品一覧表 (国内用)
GAUGE PARTS LIST (FOR DOMESTIC)

参照 番号	品 名	針 幅	1/8 3.2mm	5/32 4mm	3/16 4.8mm	1/4 6.4mm
		用 途	中 厚 物 用			厚物用
1-1	ハリダキネジツキ		181076001	181075001	181077001	181074001
3-1	ハリイタ		105088001	101940001	105403001	106159001
5-1	オサエクミ		105114001	101941001	101491001	106160001
7-1	オクリバ		105172001	101943001	105404001	106169001
9	ルーパクミ		110427001	110428001	110429001	145821001
9-1	ルーパS		105203001	101944001	101492001	101558001
9-2	ルーパL		105204001	101945001	101493001	101559001
13-1	イトアンナイウデ		105302001			106170001
18-1	ラッパークミ		101488001	101949001	101497001	101561001

ゲージ部品一覧表 (ー7/輸出のみ)
GAUGE PARTS LIST (-7/ONLY FOR EXPORT)

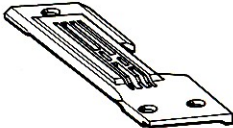
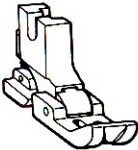
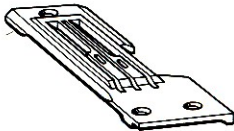
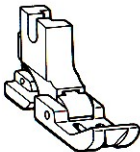
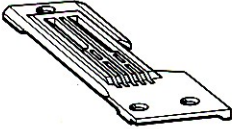
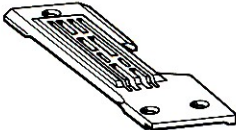
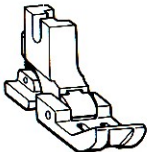
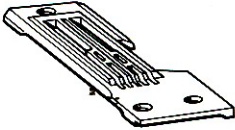
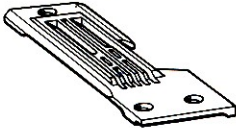
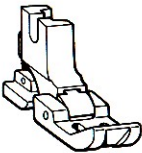
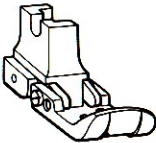
REF. NO.	NAME OF PARTS	NEEDLE GUIDE	3/16 4.8mm	1/4 6.4mm
		USES	THIN MATERIALS	
1-2	NEEDLE CLAMP WITH SCREW		181077001	181074001
3-2	NEEDLE PLATE		S06318001	S09672001
5-2	PRESSER FOOT ASSEMBLY		S06303001	S09673001
7-2	FEED DOG		S06319001	S09678001
13-2	NEEDLE GUARD		S6310001	148973001
18-2	LAPPER ASSEMBLY		101494001	S09679001
25-1	LOOPER SHORT		S06317001	S09680001
25-2	LOOPER LONG		S06316001	S09681001

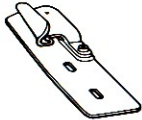
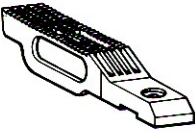
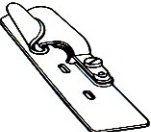
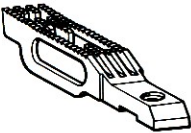
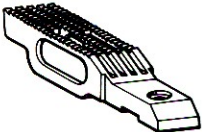
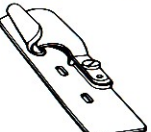
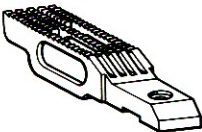
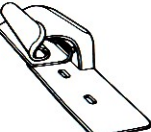
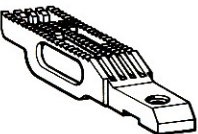
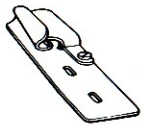
GAUGE PARTS LIST (STANDARD/ONLY FOR EXPORT)

REF. NO.	NEEDLE GUIDE USES	3/16 4.8mm		1/8 3.2mm		3/16 4.8mm		1/4 6.4mm	
		FOR BRANK STITCHES		FOR BRANK STITCHES		FOR BRANK STITCHES		FOR BRANK STITCHES	
	NAME OF PARTS	THIN MATERIALS		MEDIUM THICK MATERIALS		THICK MATERIALS		THICK MATERIALS	
1-1	NEEDLE CLAMP WITH SCREW	181077001		181076001	181075001	181077001		181074001	
3-1	NEEDLE PLATE	105403001	S05946001	105088001	101940001	105403001	S05946001	106159001	S11508001
5-1	PRESSER FOOT ASSEMBLY	101491001		105114001	101941001	101491001		106160001	
7-1	FEED DOG	105404001	S05947001	105172001	101943001	105404001	S05947001	106169001	S11509001
9	LOOPER ASSEMBLY	101429001		110427001	110428001	101429001		145821001	
9-1	LOOPER SHORT	101492001		105203001	101944001	101492001		101558001	
9-2	LOOPER LONG	101493001		105204001	101945001	101493001		101559001	
13-1	THREAD GUIDE ARM			105302001				106170001	
18-1	LAPPER ASSEMBLY	101494001		101488001	101949001	101497001		101561001	

ゲージ部品一覧表 (ー7/輸出のみ)
 GAUGE PARTS LIST (-7/ONLY FOR EXPORT)

ラッパークミ LAPPER ASSEMBLY	101494001(M) 	101497001(MH) 	101561001(MH) 	101564001(H) 	S09679001(M)
ルーバL LOOPER LONG	S06316001 		S09681001 		
ルーバS LOOPER SHORT	S06317001 		S09680001 		
オクリバ FEED DOG	S06319001 		S09678001 		
オサエクミ PRESSER FOOT ASSEMBLY	S06303001 	4.76mm	S09673001 	6.35mm	
ハリイタ NEEDLE PLATE	S06318001 	4.76mm	S09672001 	6.35mm	
ハリダネギツキ NEEDLE CLAMP WITH SCREW	181077001 		181074001 		
	3/16		1/4		

	ハリダキネジツキ NEEDLE CLAMP WITH SCREW	ハリイタ NEEDLE PLATE	オサエクミ PRESSER FOOT ASSEMBLY
1/8 3.18mm	181076001 	105088001 	105114001 
5/32 3.97mm	181075001 	101940001 	101941001 
3/16 4.76mm	181077001 	105403001  S05946001 	101491001 
1/4 6.35mm	181074001 	101554001  106159001(H)  S11508001 	101555001  106160001(H) 

	オクリバ FEED DOG	ルーバクミ LOOPER ASSEMBLY	ラPPERクミ LAPPER ASSEMBLY
1/8 3.18mm	105172001 	110427001 	105124001(M) 
			101488001(MH) 
5/32 3.97mm	101943001 	110428001 	101946001(M) 
			101949001(MH) 
3/16 4.76mm	105404001 	110429001 	101494001(M) 
	S05947001 		101497001(MH) 
1/4 6.35mm	101557001 	110430001 	101561001(MH) 
	106169001(H) 		101564001(H) 
	S11509001 	145821001(H) 	S09679001(M) 

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S02786001	Z - 11-11	26
S05946001	G - 3-1	10
S05947001	G - 7-1	10
S06259001	F - 1-1	8
S06261001	F - 1-2	8
S06303001	G - 5-2	10
S06310001	G - 13-2	10
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S06316001	G - 25-2	10
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S06318001	G - 3-2	10
S06319001	G - 7-2	10
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S09672001	G - 3-2	10
S09673001	G - 5-2	10
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S09679001	G - 18-2	10
S09680001	G - 25-1	10
S09681001	G - 25-2	10
S11508001	G - 3-1	10
S11509001	G - 7-1	10
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