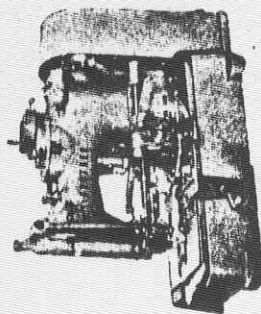


DL1-B813



ESCANIADO

Cavemac

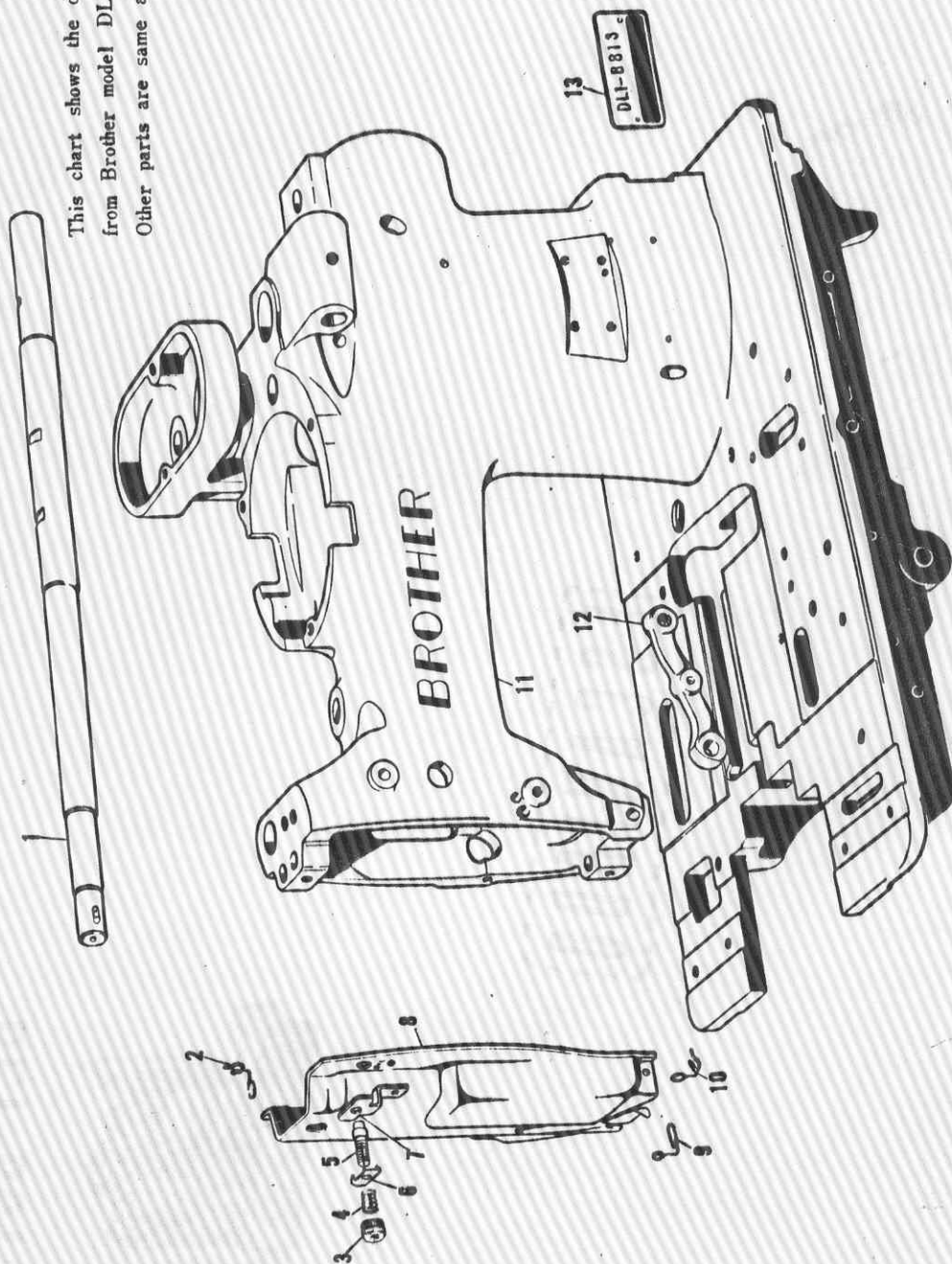
Controle do Acervo de Catálogos		
Identificação	111	
Edição	ÚNICA	
Conteúdo	BROTHER DL1-B813	

00000111



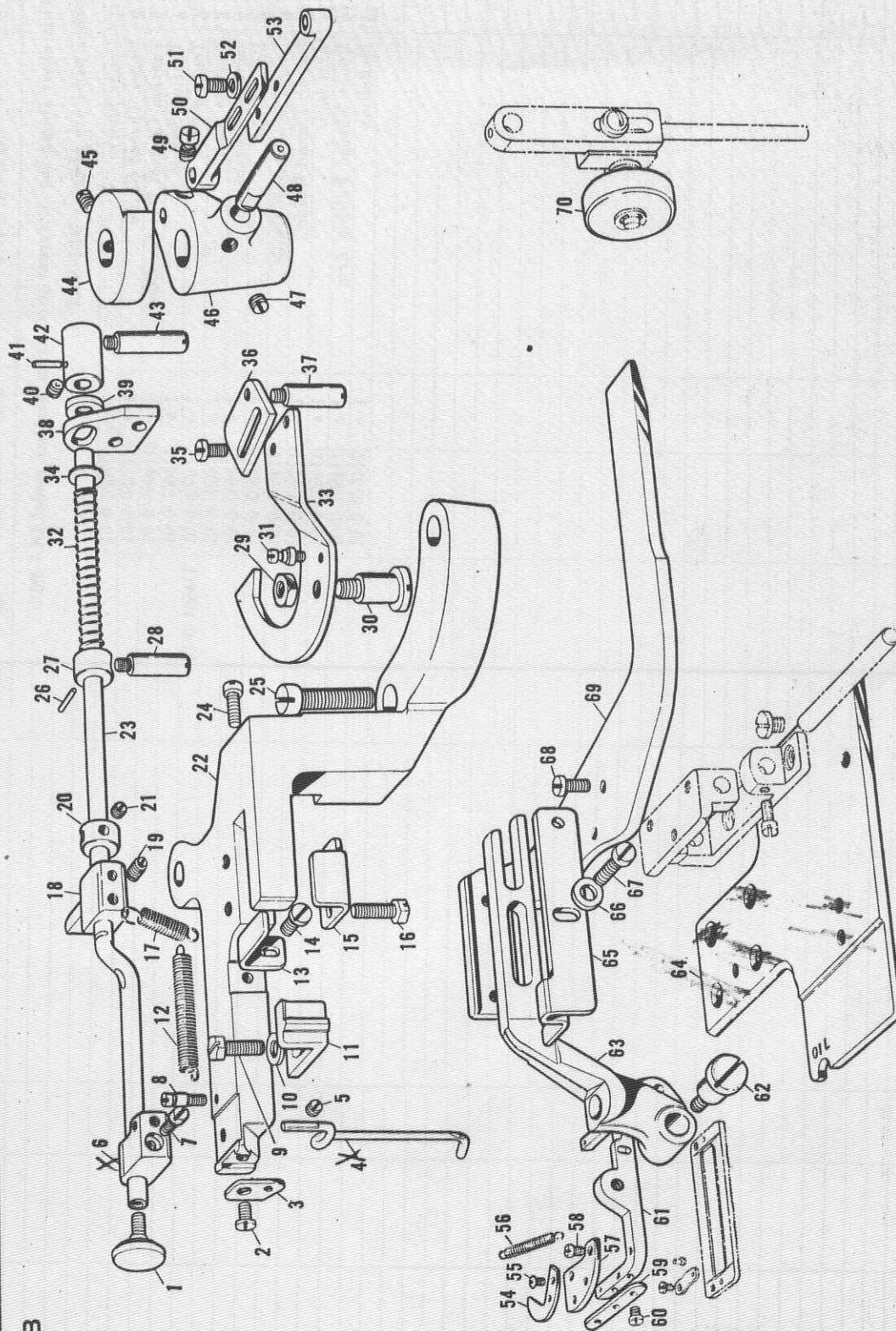
DM - ORIGINAL 03/08/00

A



This chart shows the different parts
from Brother model DL1-B812.
Other parts are same as DL1-B812.

B



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
B-1	Presser Screw for B-23	1 pce.	115272-0-01		B-46	Cord Guide Control Cam Bracket	1 pce.	114637-0-01	
B-2	Set Screw for B-3	1 "	100257-0-06		B-47	Set Screw for B-46	1 "	101706-0-01	
B-3	Cord Guide Spring Hanger Plate	1 "	114644-0-01		B-48	Cord Guide Control Stud	1 "	114690-0-01	114635-0-01
B-4	Cord Guide	1 "	114642-0-01		B-49	Set Screw for B-50	1 "	107459-0-01	
B-5	Set Screw for B-4	1 "	102716-0-02		B-50	Upper Cord Guide Bar	1 "	114636-0-01	
B-6	Cord Guide Holder Bracket	1 "	114641-0-01		B-51	Set Screw for B-50& B-53	2 pcs.	105123-0-01	
B-7	Set Screw for B-6	1 "	105904-0-01		B-52	Washer for B-51	1 pce.	103847-0-00	
B-8	Spring Hanger Screw (1)	1 "	114657-0-01		B-53	Lower Cord Guide Bar	1 "	114694-0-01	
B-9	Set Bolt for B-11	1 "	114691-0-01		B-54	Cord Cutting Knife	1 "	114628-0-01	
B-10	Washer for B-9	1 "	107348-0-01		B-55	Set Screw for B-54	2 pce.	104336-0-02	
B-11	Cord Guide Position Cam	1 "	114646-0-01		B-56	Cord Clamping Spring	1 pce.	114630-0-01	
B-12	Spring for B-33	1 "	114658-0-01		B-57	Cord Cutting Knife Plate	1 "	114688-0-01	
B-13	Cord Guide Bracket	1 "	114658-0-01		B-58	Set Screw for B-57	2 pcs.	100393-0-05	
B-14	Set Screw for B-13	1 "	114647-0-01		B-59	Cord Clamping Spring Plate	1 pce.	114629-0-01	
B-15	Cord Guide Adjusting Plate	1 "	100257-0-06	114638-0-01	B-60	Set Screw for B-59	2 pcs.	100393-0-05	
B-16	Set Bolt for B-15	2 pcs.	114654-0-01		B-61	Supporter for Upper Clamping Foot	1 pce.	114627-0-01	114625-0-01
B-17	Spring for B-23	1 pce.	114643-0-01		B-62	Stud Screw for B-61	1 "	107405-0-01	
B-18	Cord Guide Position Pawl	1 "	114645-0-01		B-63	Clamp lever	1 "	117279-0-01	
B-19	Set Screw for B-18	2 pcs.	100388-0-01		B-64	Clamping Base Plate	1 "	114632-0-01	
B-20	Cord Guide Stopper Collar	1 pce.	115743-0-01		B-65	Cord Guide Lifter	1 "	114634-0-01	
B-21	Set Screw for B-20	2 pcs.	102716-0-01		B-66	Washer for B-67	2 pcs.	107348-0-01	
B-22	Cord Guide Base	1 pce.	114639-0-01		B-67	Set Screw for B-65	2 "	100086-0-01	
B-23	Cord Guide Connecting Rod	1 "	114640-0-00		B-68	Set Screw for B-69	3 pcs.	101629-0-02	
B-24	Set Screw for B-23	2 pcs.	100137-0-03		B-69	Clamp Lifter	1 pce.	114631-0-01	
B-25	Set Screw for B-23	2 "	107470-0-01		B-70	Clamp Lift Roller	1 "	114633-0-01	
B-26	Pin for B-27	1 pce.	114686-0-01						
B-27	Set Collar for B-32	1 pce.	114648-0-01						
B-28	Stud for B-23	1 pce.	114649-0-01						
B-29	Nut for B-30	1 "	100022-0-02						
B-30	Stud Screw for B-33	1 "	114656-0-01						
B-31	Spring Hanger Screw (2)	1 "	114659-0-01						
B-32	Spring for B-23	1 "	114650-0-01						
B-33	Cam Device Lever	1 "	114655-0-01						
B-34	Washer for B-32	1 "	107175-0-01						
B-35	Set Screw for B-36	2 pcs.	105123-0-01						
B-36	Cord Guide Transverse Plate	1 pce.	114660-0-01						
B-37	Stud for B-36	1 "	114649-0-01						
B-38	Holder Plate for B-23	1 "	114651-0-01						
B-39	Washer for B-38	1 "	114685-0-01						
B-40	Set Screw for B-42	1 "	103408-0-01						
B-41	Pin for B-42	1 "	114686-0-01						
B-42	Set Collar	1 "	114652-0-01						
B-43	Stud Screw for B-42	1 "	115218-0-01						
B-44	Cord Guide Control Cam	1 "	114624-0-01	114635-0-01					
B-45	Set Screw for B-44	2 pcs.	100062-0-04						