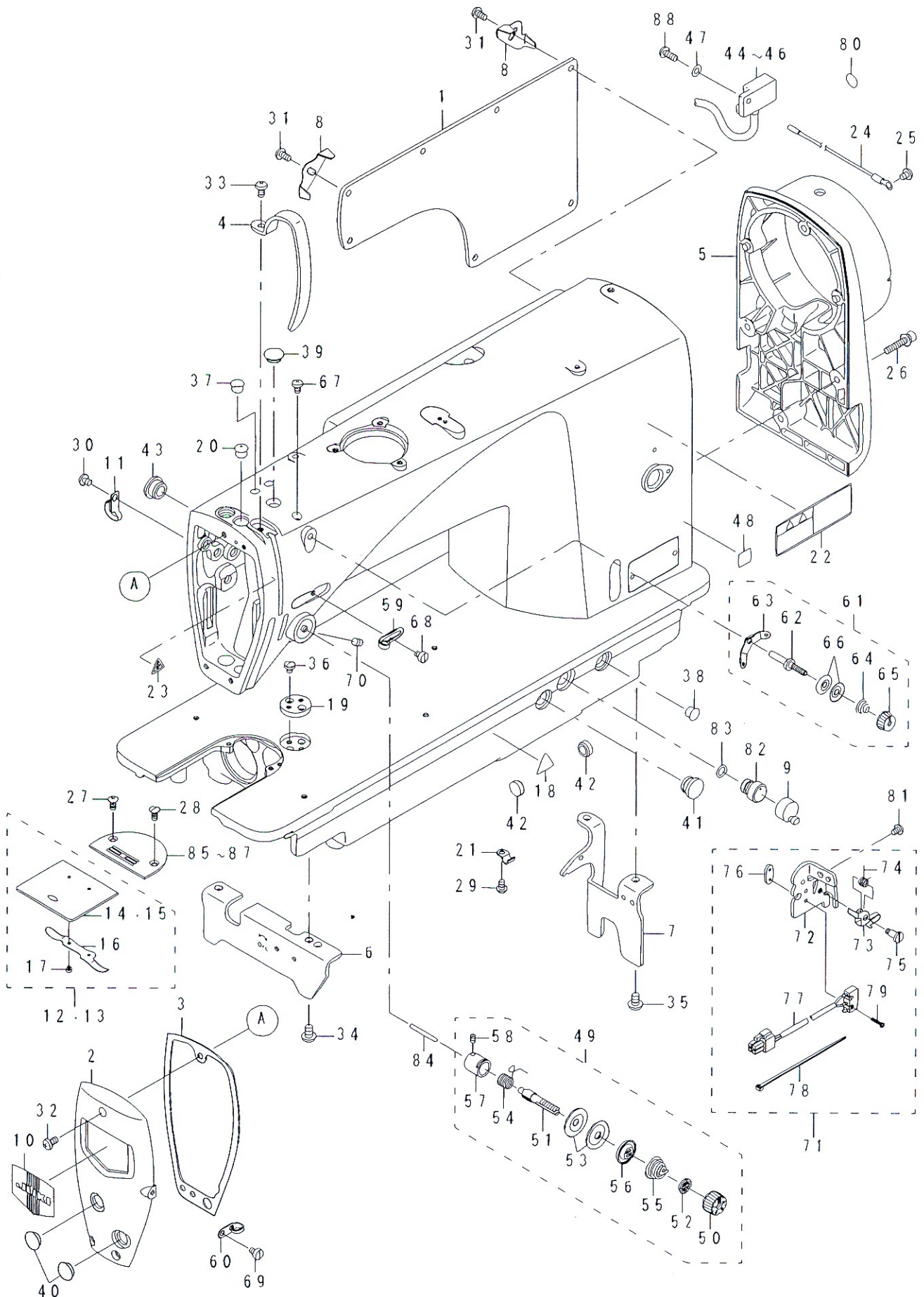


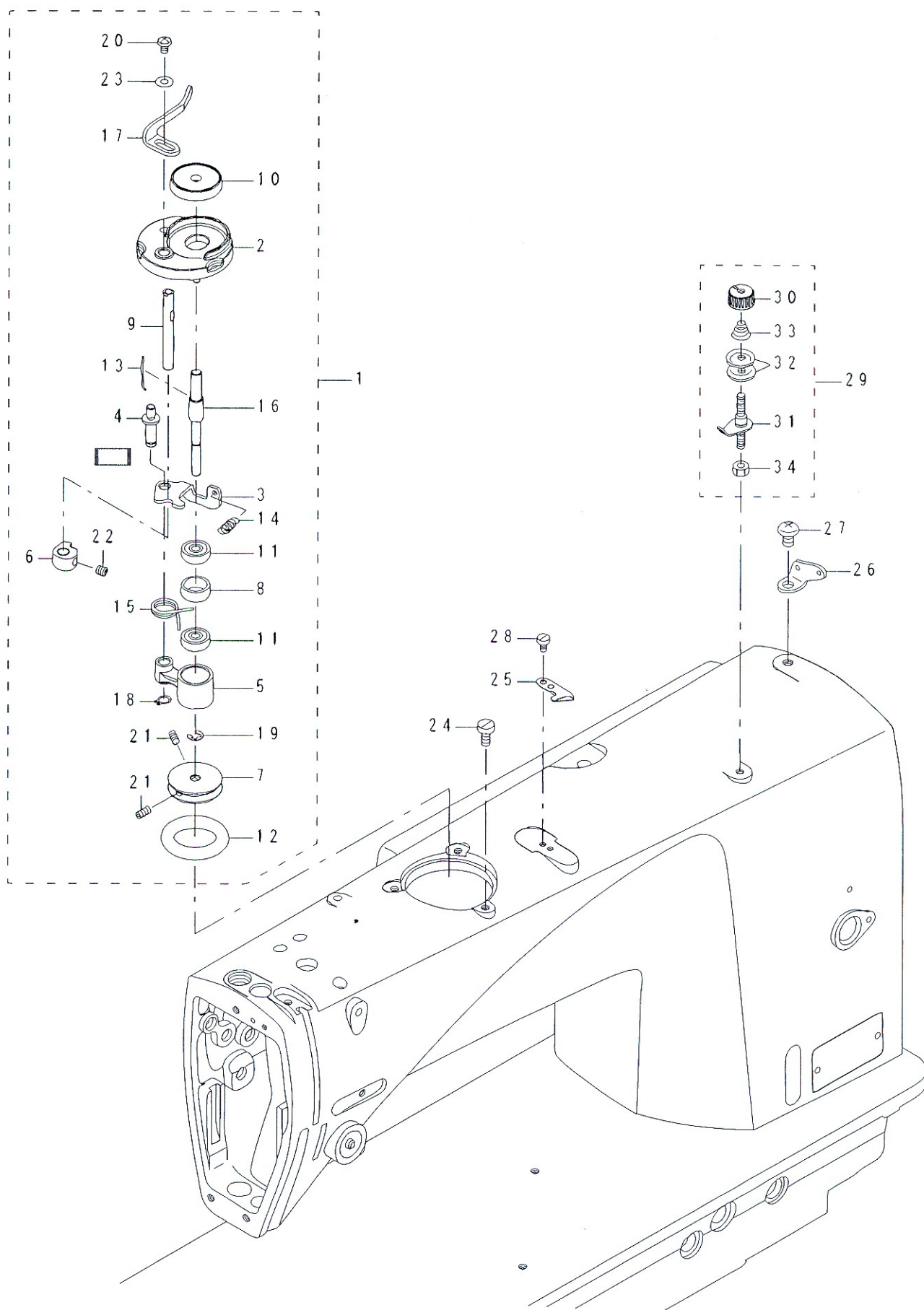
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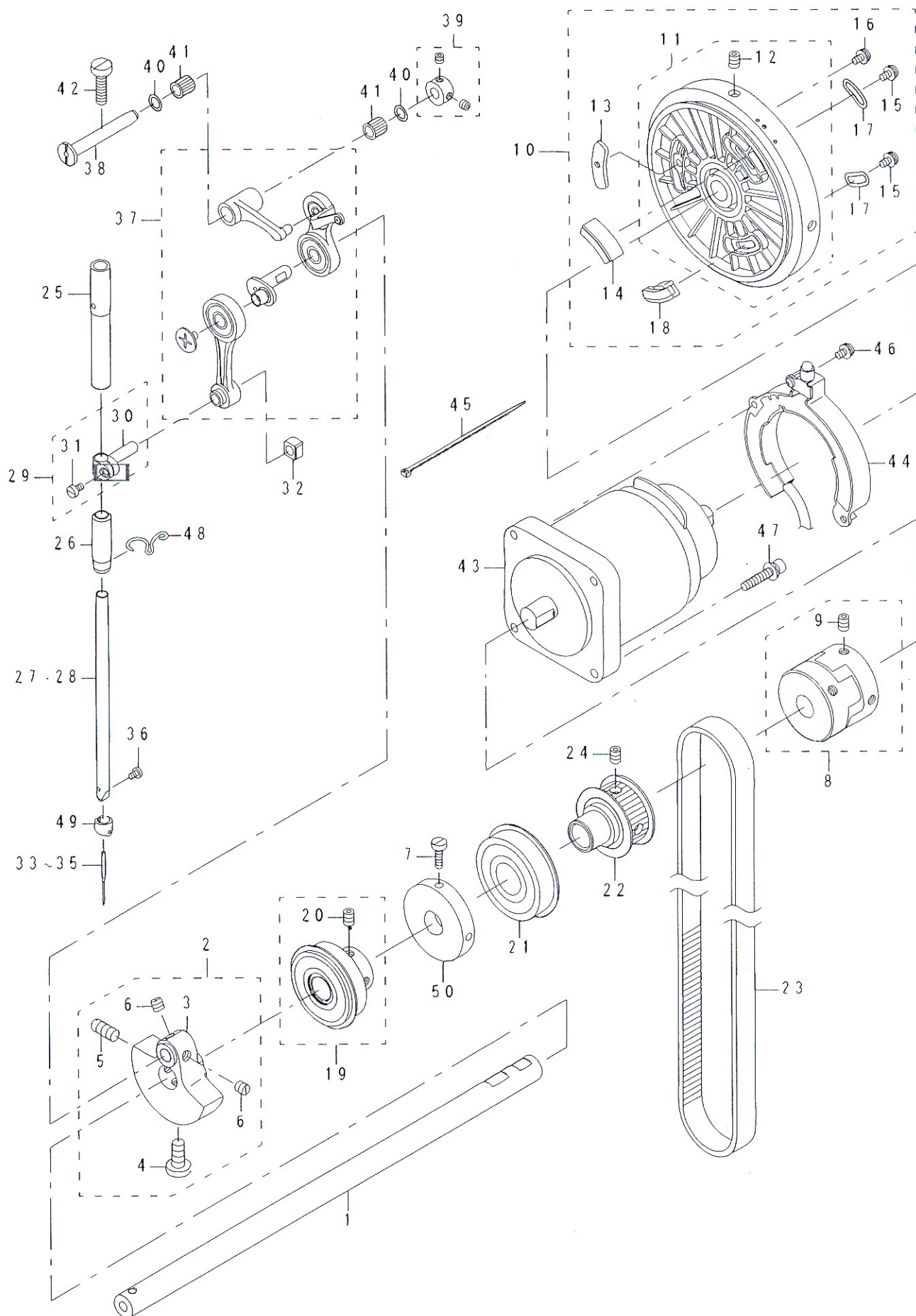


No	note	Parts No.	DESCRIPTION	Qty
1		23600208	SIDE PLATE	1
2		23600307	FACE PLATE	1
3		23600406	FACE PLATE PACKING	1
4		23600505	THREAD TAKE-UP LEVER COVER	1
5		23600604	PULLEY COVER	1
6		23600703	BED STUD A	1
7		23600802	BED STUD B	1
8		22954705	CORD FIXING METAL FITTING	2
9		23601305	AIR-DISCHARGING CAP	1
10		22902506	FACE PLATE	1
11		40022407	CORD HOLDER	1
12	#07	22901250	SLIDE PLATE ASM.	1
13	#08	22902753	SLIDE PLATE ASM.	1
14	#07	22901201	SLIDE PLATE	(1)
15	#08	22902704	SLIDE PLATE	(1)
16		22901300	SLIDE PLATE SPRING	(1)
17		SS6060210SP	SCREW 3/32-56 L=1.9	(2)
18		CM300200003	ATTENTION LABEL	1
19		22902605	RULER STOP SEAT	1
20		22901409	NEEDLE BAR UPPER BUSH CAP	1
21		B3538112000	OIL RETURN TUBE HOLDER	1
22		CM301300001	SAFETY LABEL	1
23		CM300200001	ATTENTION SEAL	1
24	#04	23601057	EARTH CORD ASM.	1
25	#04	SS4120615SP	SCREW 3/16-28 L=6	4
26		SI.6052592TN	BOLT	1
27		SS2110915SP	SCREW 11/64-40 L=8.5	1
28		SS2110920TP	SCREW 11/64-40 L=8.5	1
29		SS4110715SP	SCREW 11/64-40 L=7	1
30		SS4120615SP	SCREW 3/16-28 L=6	1
31		SS4120915SP	SCREW 3/16-28 L=9	7
32		SS4120915SP	SCREW 3/16-28 L=9	3
33		SS4120915SP	SCREW 3/16-28 L=9	1
34		SS4150915SP	SCREW 15/64-28 L=9	2
35		SS4150915SP	SCREW 15/64-28 L=9	2
36		SS7110540SP	SCREW 11/64-40 L=5	2
37		TA0850604R0	RUBBER PLUG	1
38		TA0850604R0	RUBBER PLUG	1
39		TA1250406R0	RUBBER PLUG D=12.5 L=4	1
40		TA1250406R0	RUBBER PLUG D=12.5 L=4	2
41		TA1250705R0	RUBBER PLUG	1
42		TA1270502R0	RUBBER PLUG	2
43		TA1470704R0	RUBBER PLUG	1
44	#06	M6022350AAA	RESISTOR PACK AA ASM.	1
45	#09	M6022350AAL	RESISTOR PACK AL ASM.	1
46	#05	M6022350AAF	RESISTOR PACK AF ASM.	1
47		WP0501016SD	WASHER 5X10 5X1	1
48	#05	CM600100101	WEEF MARK LABEL S	1
49		23627359	THREAD TENSION ASM.	1
50		23626005	THREAD TENSION NUT	(1)
51		B3115552000	TENSION POST	(1)
52		B3120125000	ROTATING STOPPER	(1)
53		B3126012000	THREAD TENSION DISK	(2)
54		B3128012000	TAKE-UP SPRING	(1)
55		B3129012A00	TENSION SPRING	(1)
56		B3132552000	THREAD TENSION DISK PRESSER	(1)
57		B3111126000	TENSION POST SOCKET	(1)
58		SS8090670SP	SCREW 9/64-40 L=5.5	(1)
59		23626104	ARM THREAD GUIDE A	1
60		22920607	ARM THREAD GUIDE B	1
61		22945463	THREAD TENSION ASM. NO.1	1
62		22945414	THREAD TENSION POST	(1)
63		22945604	THREAD TENSION GUIDE	(1)
64		22945505	THREAD TENSION SPRING	(1)
65		22945703	THREAD TENSION NUT	(1)
66		22945802	THREAD TENSION DISK	(2)
67		SS4110715SP	SCREW 11/64-40 L=7	1
68		SS6110610TP	SCREW 11/64-40 L=6	1
69		SS6110610TP	SCREW 11/64-40 L=6	1
70		SS8150710TP	SCREW 15/64-28 L=7	1
71		23638059	SAFETY SWITCH ASM.	1
72		23638000	SAFETY SWITCH BASE	(1)
73		23638109	SAFETY SWITCH ARM	(1)
74		23638208	SAFETY SWITCH SPRING	(1)
75		23638307	SAFETY SWITCH ARM SHAFT	(1)
76		23638406	SAFETY SWITCH NUT	(1)
77		23638554	SAFETY SWITCH CORD ASM.	(1)
78		FA9500B0100	CABLE BAND	(1)
79		SM4021201SC	SCREW M2 L=12	(2)
80	#04	22901805	GROUND MARK	1
81		SS4110615SP	SCREW 11/64-40 L=6	1
82		23629900	AIR-DISCHARGING	1
83		RO080150200	RUBBER RING	1
84		B3118552F00	TENSION RELEASE PIN	1
85	#01	B110901210R	THROAT PLATE (I)	1
86	#02	11028008	THROAT PLATE	1
87	#03	B1109552000	THROAT PLATE	1
88		SS4121215SP	SCREW 3/16-28 L=12	1

1...#01FOR JE GENERAL EXPORT / 2...#02FOR USE IN JAPAN / 3...#03FOR JA JH / 4...#04FOR GENERAL EXPORT JA JE / 5...#05FOR JE / 6...#06FOR JA / 7...#07EXCEPT JH / 8...#08FOR JH / 9...#09FOR GENERAL EXPORT USE IN JAPAN JH / 10... /

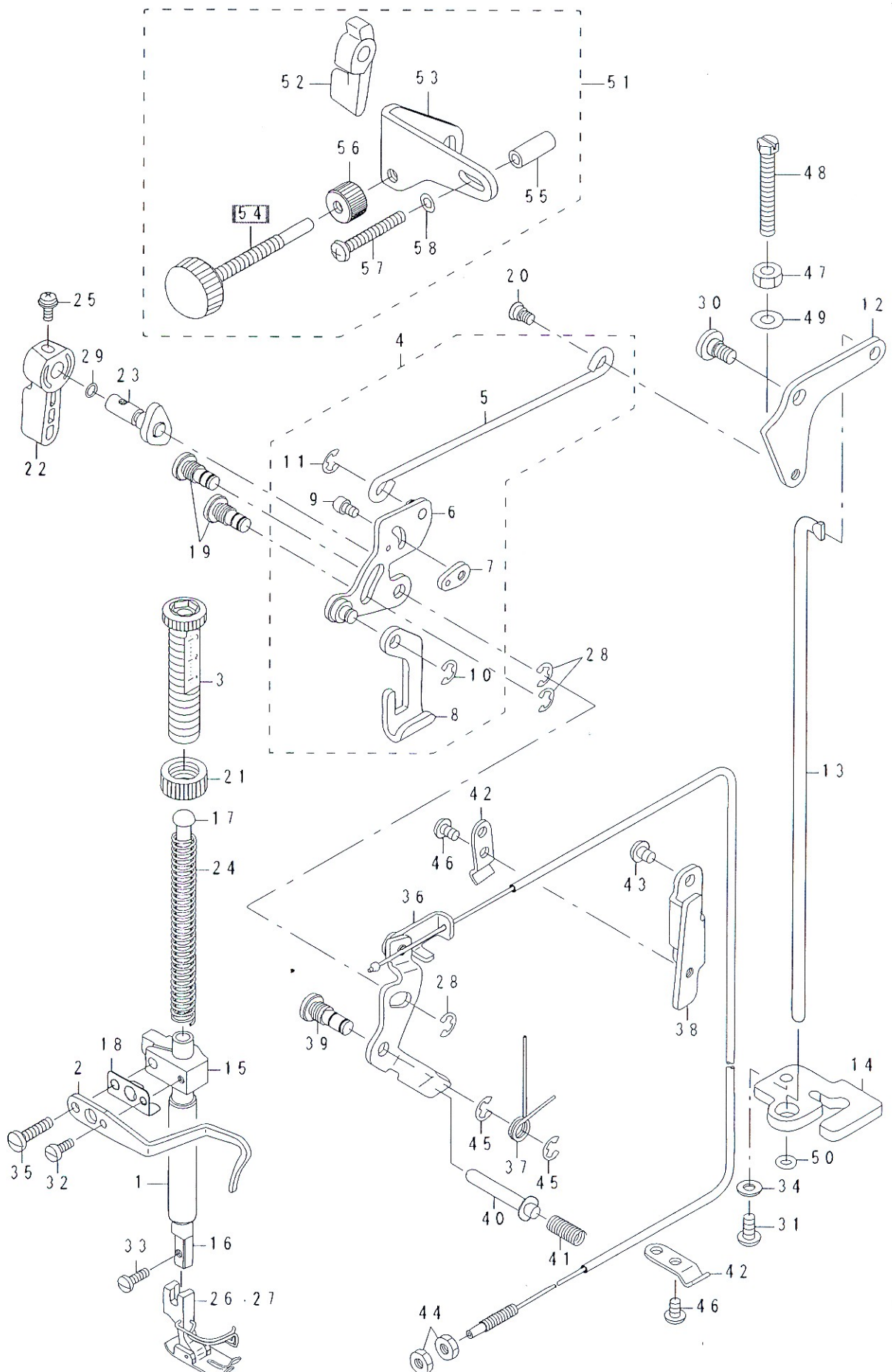


No	note	Parts No.	DESCRIPTION	Qty
1		40023021	BOBBIN WINDER UNIT	1
2		26260109	BTW BASE	(1)
3		26260208	BTW CAM PLATE	(1)
4		26260307	BTW BASE SHAFT	(1)
5		26260406	BTW SHAFT BASE	(1)
6		26260505	BTW CAM LEVER	(1)
7		26260604	BTW WHEEL	(1)
8		26260802	BTW BEARING SPACER	(1)
9		26261008	BTW LEVER SHAFT	(1)
10		26261206	BTW SPACER	(1)
11		26261305	BTW BEARING	(2)
12		26261503	BTW WHEEL RUBBER	(1)
13		26261602	BOBBIN SPRING	(1)
14		26261701	BTW SPRING	(1)
15		40011144	BTW TORSION SPRING	(1)
16		40014837	BTW SHAFT	(1)
17		40023022	BTW LEVER	(1)
18		RC0560711KP	RETAINING RING	(1)
19		RF0400000K0	E-RING 4	(1)
20		SM5040655SN	SCREW	(1)
21		SM8040802TP	SCREW M4X8	(2)
22		SM8050502TP	SCREW M5 L=5	(1)
23		WP0450826SC	WASHER 4.5X10X0.8	(1)
24		SS6121030SN	SCREW 3/16-28 L=10	3
25		10502300	THREAD CUTTER	1
26		40023291	THREAD GUIDE NO.1	1
27		SS4150915SP	SCREW 15/64-28 L=9	1
28		SS6090620TP	SCREW	2
29		23636657	BOBBIN THREAD TENSION ASM.	1
30		11072402	THREAD TENSION NUT	(1)
31		14113450	BOBBIN THREAD TENSION ROD ASM.	(1)
32		B3126012000	THREAD TENSION DISK	(2)
33		D7133555B00	CONNECTING ROD SPRING	(1)
34		NS6110530SP	NUT 11/64-40	(1)



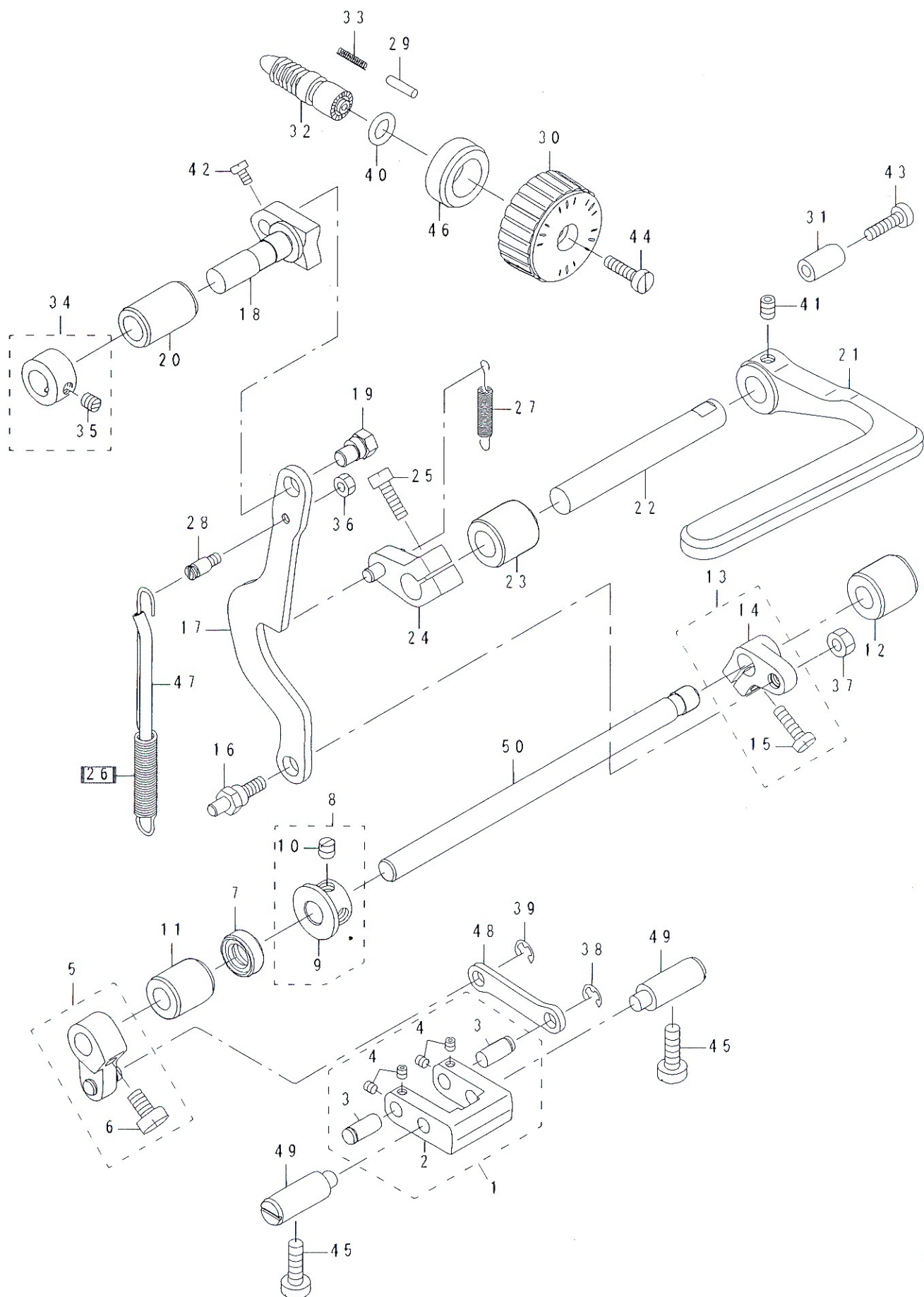
No	note	Parts No.	DESCRIPTION	Qty
1		23604010	MAIN SHAFT	1
2		23604168	COUNTER WEIGHT ASM	1
3		23604119	COUNTER WEIGHT	(1)
4		SS7681650TP	SCREW 9/32-28 L=16	(1)
5		SS8681650TP	SCREW 9/32-28 L=16	(1)
6		SS8660810TP	SCREW 1/4-40 L=6	(2)
7		SS6111440SP	SCREW 11/64-40 L=14.0	2
8		40051473	COUPLING ASM	1
9		SM80608A2TP	L=8SCREW M6 L=8	(4)
10		23604457	HAND WHEEL ASM	1
11		40044906	HAND WHEEL ASM	(1)
12		SM8060812TP	SCREW M6 L=8	(2)
13		23604804	BALANCE PLATE	(1)
14		23604655	MAGNET BASE COMPL. A	(1)
15		SI 4040881SC	SCREW M4 L=8	(2)
16		SI 4040881SC	SCREW M4 L=8	(1)
17		23605009	HAND WHEEL WASHER	(2)
18		23604754	MAGNET BASE COMPL. B	(1)
19		23605256	BEARING COMPL.	1
20		SM80608A2TP	L=8SCREW M6 L=8	(2)
21		SB120000800	BEARING	1
22		40039946	SPROCKET ASM	1
23		23607302	TIMING BELT	1
24		SM8060812TP	SCREW M6 L=8	2
25		23608003	NEEDLE BAR METAL UPPER	1
26		23608102	NEEDLE BAR METAL LOWER	1
27	#01	27939508	NEEDLE BAR	1
28	#02	11141207	NEEDLE BAR B	1
29		27906457	NEEDLE BAR HOLDER ASM	1
30		27906408	NEEDLE ROD HOLDER	(1)
31		SS6090670TP	SCREW 9/64-40 L=6	(1)
32		B1414555000	SLIDE BLOCK	1
33	#03	MDR100B1400	NEEDLE DBX1 #14	1
34	#04	MDR100B1100	NEEDLE DBX1 #11	1
35	#02	MC200500750	NEEDLE 134 NM75	1
36		SS7080510TP	SCREW 1/8-44 L=4.5	1
37		23622061	THREAD TAKE-UP ASM	1
38		23622400	THREAD TAKE-UP CRANK SHAFT	1
39		40010434	THRUST COLLAR ASM	1
40		22891204	BEARING SUPPORT	2
41		SB307000200	BEARING	2
42		SS6151920TP	SCREW 15/64-28 L=19.0	1
43		40028014	AC SERVO MOTOR	1
44		M68014710A0	SYNC ASM	1
45		EA9500B0100	CABLE BAND	2
46		SL4040881SC	SCREW M4 L=8	2
47		SI 6052592TN	BOLT	4
48		23626203	NEEDLE BAR THREAD GUIDE	1
49		27906309	NEEDLE BAR THREAD GUIDE	1
50		40020455	BTW DRIVING WHEEL	1

1...#01 EXCEPT JE / 2...#02 FOR JE / 3...#03 FOR GENERAL EXPORT JA JH / 4...#04 FOR USE IN JAPAN / 5... /

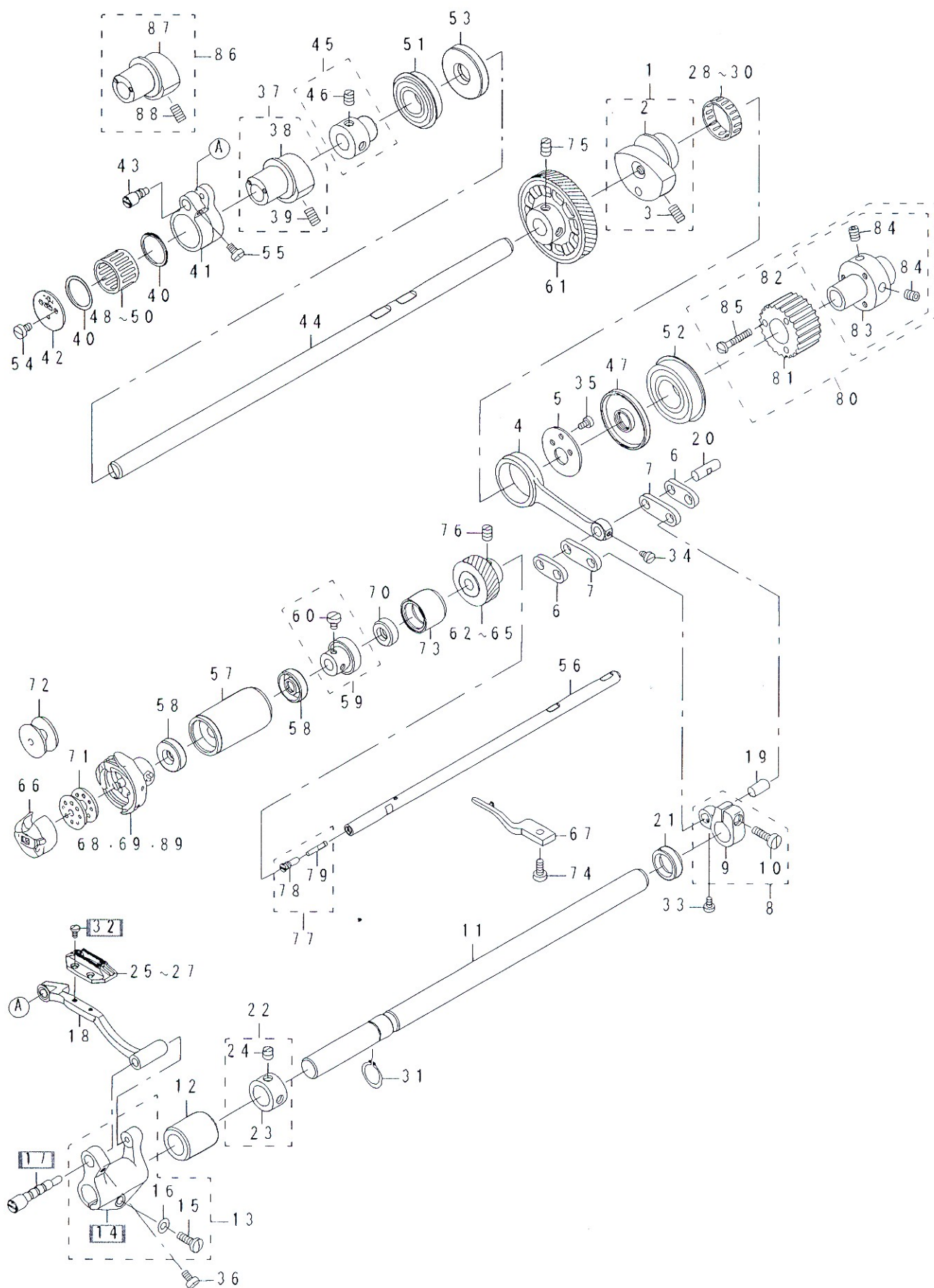


No	note	Parts No.	DESCRIPTION	Qty
1		23609001	BUSHING	1
2		23609100	PRESSER BAR THREAD GUIDE	1
3		23609209	PRESSER SPRING REGULATOR	1
4		23609357	LIFTING LEVER CONNECT ROD ASM.	1
5		23609308	LIFTING LEVER CONNECT ROD	(1)
6		23609456	LIFTING LINK COMPL	(1)
7		23609605	PLATE	(1)
8		22908008	LIFTING PLATE	(1)
9		SM6040602TP	SCREW M4 L=6	(1)
10		RE0500000K0	E-RING	(1)
11		RF0500000K0	E-RING	(1)
12		23609704	LIFTING LEVER LINK	1
13		23609803	CONNECTING ROD	1
14		23609902	CONNECTING ROD GUIDE	1
15		23610108	PRESSER BAR GUIDE BRACKET	1
16		23610207	PRESSER BAR	1
17		23610306	PRESSER GUIDE BAR	1
18		23610405	GUIDE BRACKET PLATE	1
19		22908701	LINK SHAFT	2
20		22908909	HINGE SCREW	1
21		22907604	PRESSER SPRING REGULATOR NUT	1
22		22907802	HAND LIFTER	1
23		22908552	HAND LIFTER CAM ASM.	1
24		22907406	PRESSER SPRING	1
25		R1521555000	SCREW	1
26	#01	R15240120BA	PRESSER FOOT ASM.	1
27	#02	R15245520BA	PRESSER FOOT ASM.	1
28		RE0500000K0	E-RING	3
29		RO037180100	RUBBER RING	1
30		SD0720331SP	HINGE SCREW D= 7.24 H= 3.3	1
31		SS4121015SP	SCREW 3/16-28 L=10	1
32		SS6090910SP	SCREW 9/64-40 L=9	1
33		SS7091110TP	SCREW 9/64-40 L=10.5	1
34		WP0501016SD	WASHER 5X10.5X1	1
35		SS7111810TP	SCREW 11/64-40 L=18	1
36		23626351	THREAD TENSION RELEASE WIRE	1
37		23626807	TENSION RELEASE RETURN SPRING	1
38		23626906	WIRE HOLDER BRACKET	1
39		22920102	TENSION RELEASE SHAFT	1
40		22920300	THREAD RELEASE SUPPORTING PIN	1
41		11018405	TENSION RELEASE PIN SPRING	1
42		22944508	WIRE PRESSER A	2
43		SS4120615SP	SCREW 3/16-28 L=6	2
44		NS6620310SP	NUT 3/16-32	2
45		RF0500000K0	E-RING	2
46		SS4110715SP	SCREW 11/64-40 L=7	2
47		NS6150310SP	NUT 15/64-28	1
48		23610801	BOLT	1
49		WP0621016SD	WASHER 6.2X13X1	1
50		RO044240100	RUBBER RING	1
51	#03	23611056	MINUTE LIFTING DEVICE ASM.	1
52		23611106	HAND LIFTER	(1)
53		23610504	STOPPER BASE	(1)
54		23610652	STOPPER SCREW ASM.	(1)
55		11244019	STOPPER COLLAR	(1)
56		23610702	STOPPER SCREW NUT	(1)
57		11433802	SET SCREW	(1)
58		WP0480856SP	WASHER 4.8X8.4X0.8	(1)

1...#01EXCEPT JA / 2...#02FOR JA / 3...#03SPECIAL ORDER PART / 4... /

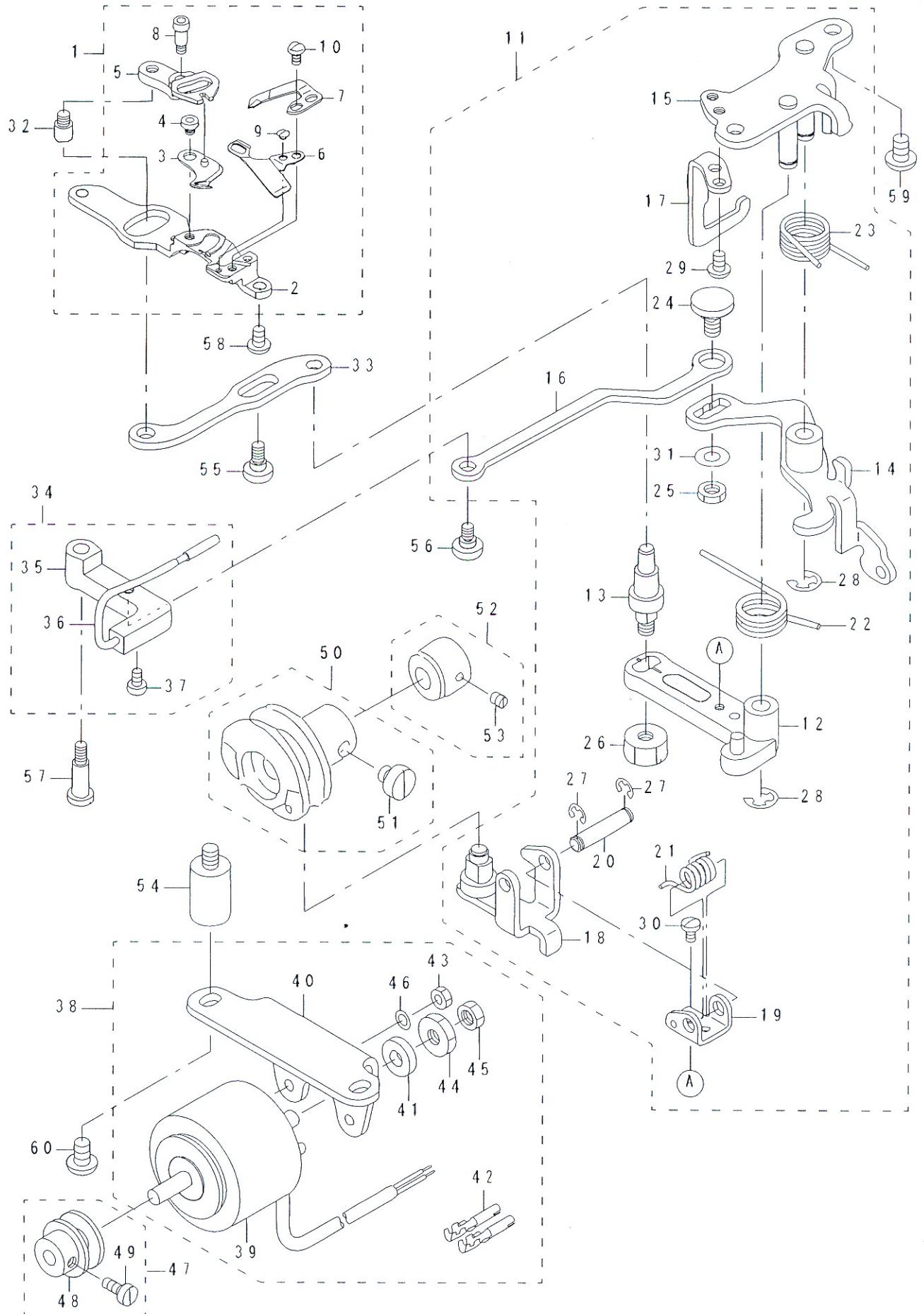


No	note	Parts No.	DESCRIPTION	Qty
1		40033391	ADJUSTING LINK ASM.	1
2		40033392	ADJUSTING LINK	(1)
3		40033393	ADJUSTING LINK PIN	(2)
4		SM8040412TP	SET SCREW M4 L=4	(4)
5		23612450	FEED CHANGING SHAFT ARM ASM.A	1
6		SS6661110SP	SCREW 1/4-40 L=11	(1)
7		23612609	FEED CHANGING SHAFT OIL SEAL	1
8		23612765	THRUST COLLAR ASM.	1
9		23612716	THRUST COLLAR	(1)
10		SS8660610TP	SCREW 1/4-40 L=6	(2)
11		23612807	METAL A	1
12		40052774	METAL B	1
13		23613052	FEED CHANGING SHAFT ARM ASM.B	1
14		23613003	FEED CHANGING SHAFT ARM B	(1)
15		SS6121610SP	SCREW 3/16-28 L=15.5	(1)
16		23613102	FEED CHANGING SHAFT ARM B PIN	1
17		23613201	FEED ADJUSTING ROD	1
18		23613300	FEED ADJUSTING BASE	1
19		23613409	FEED ADJUSTING PIN	1
20		23613508	ADJUSTING BASE SHAFT METAL	1
21		23613607	FEED LEVER	1
22		23613706	FEED LEVER SHAFT	1
23		23613805	FEED LEVER SHAFT METAL	1
24		23613953	FEED LEVER ARM ASM.	1
25		SS6121610SP	SCREW 3/16-28 L=15.5	1
26		23614001	FEED ADJUSTING SPRING	1
27		23614308	FEED LEVER SPRING	1
28		40023289	SPRING SUSPENSION	1
29		22912000	FEED REGULATOR PIN	1
30		11071909	FEED DIAL	1
31		22952501	BACK LEVER STOPPER	1
32		22911804	FEED REGULATOR SCREW	1
33		22912109	FEED REGULATOR PIN SPRING	1
34		CS111101FSH	COLLAR ASM. D=11.11 W=10	1
35		SS8660330SP	SCREW 1/4-40 L=3.0	(2)
36		NS6110310SP	NUT 11/64-40	1
37		NS6150310SP	NUT 15/64-28	1
38		RE0500000K0	E-RING	1
39		RE0500000K0	E-RING	1
40		RO092270200	RUBBER RING	1
41		SM8060812TP	SCREW M6 L=8	2
42		SS6090670TP	SCREW 9/64-40 L=6	2
43		SS6121840SP	SCREW 3/16-28 L=18	1
44		SS6121860SP	SCREW 3/16-28 L=18	1
45		SS6151920TP	SCREW 15/64-28 L=19.0	2
46		23614407	FEED DIAL RUBBER	1
47		23630007	TUBE	0.09
48		23612104	ADJUSTING LINK CONNECTING LINK	1
49		40012032	ADJUSTING LINK FULCRUM SHAFT	2
50		23612500	FEED CHANGING SHAFT	1

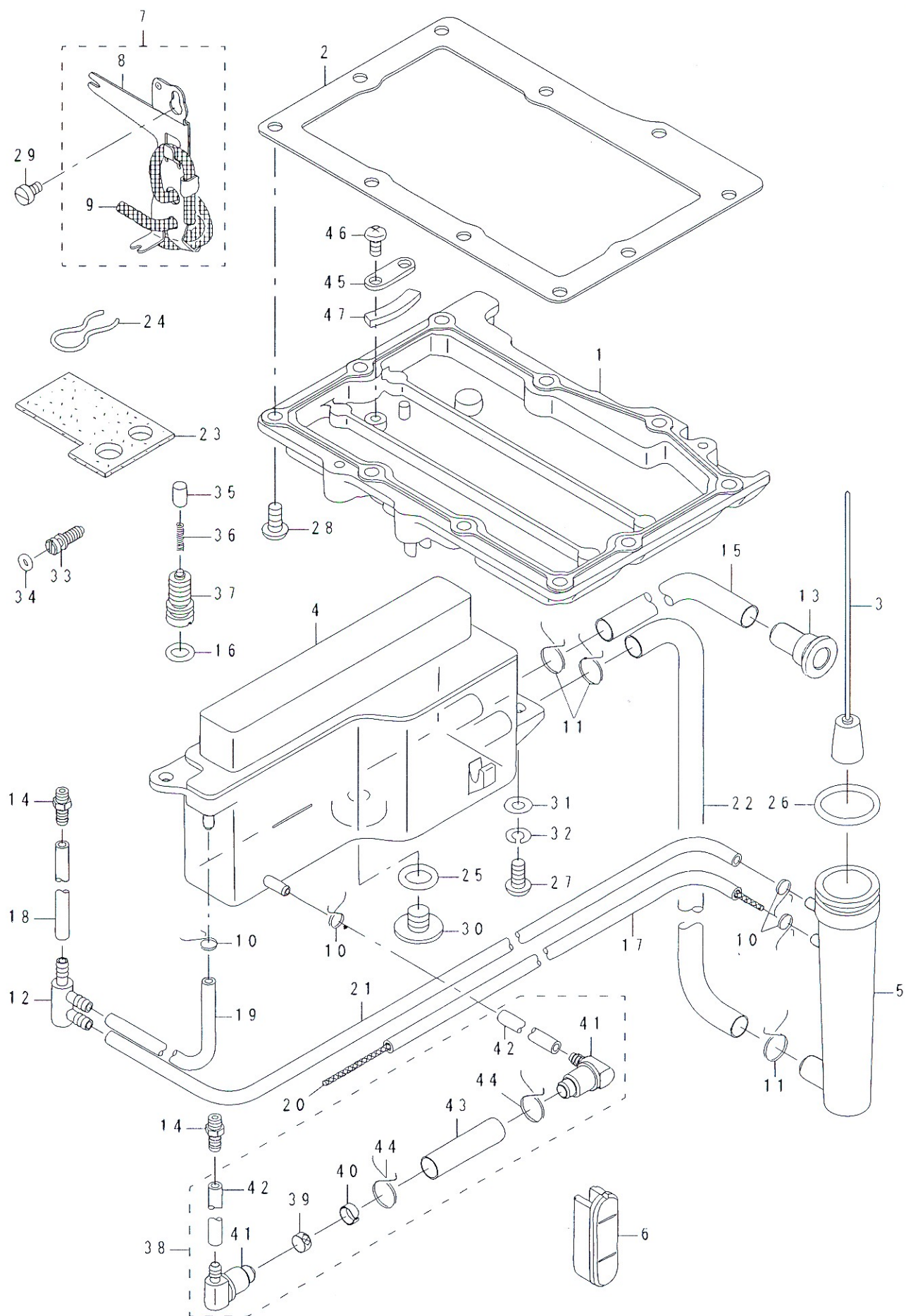


No	note	Parts No.	DESCRIPTION	Qty
1		23616055	FEED ROCKER CAM ASM.	1
2		23616006	FEED ROCKER CAM	(1)
3		SS8151150TP	SCREW 15/64-28 L=10.5	(2)
4		23616105	FEED ROCKER ROD	1
5		23616204	FEED ROCKER CAM PLATE	1
6		23616303	CONNECTING LINK A	2
7		23616402	CONNECTING LINK B	2
8		23616550	FEED ROCKER ARM ASM.	1
9		23616501	FEED ROCKER ARM	(1)
10		SS6121610SP	SCREW 3/16-28 L=15.5	(1)
11		23616600	FEED ROCKER SHAFT	1
12		23616709	FEED ROCKER SHAFT METAL	1
13		23616857	FEED ROCKER BASE ARM ASM.	1
14		23616808	FEED ROCKER BASE ARM	(1)
15		SS7121410TP	SCREW 3/16-28 L=14	(1)
16		WP0480856SP	WASHER 4.8X8.4X0.8	(1)
17		23616907	FEED ROCKER BASE SHAFT	1
18		23617053	FEED BASE COMPL.	1
19		22911002	WALKING FOOT PIN B	1
20		22911101	WALKING FOOT PIN C	1
21		40029963	OIL SEAL	1
22		22904155	MAIN SHAFT THRUST COLLAR ASM.	1
23		22904106	MAIN SHAFT THRUST COLLAR	(1)
24		SS8660610TP	SCREW 1/4-40 L=6	(2)
25	#01	B1613012100	FEED DOG J	1
26	#02	23614506	FEED DOG A	1
27	#03	B1613012100	FEED DOG J	1
28	#05	B412352200A	NEEDLE ROLLAR A	1
29	#05	B412352200B	NEEDLE ROLLAR B	1
30	#05	B412352200C	NEEDLE ROLLAR C	1
31		RC0150001KP	RETAINING RING 13.8	1
32		SS4080620TP	SCREW 1/8-44 L=6	2
33		SS6090620TP	SCREW	1
34		SS6090620TP	SCREW	1
35		SS6090670TP	SCREW 9/64-40 L=6	2
36		SS7110740TP	SCREW 11/64-40 L=7	1
37		23618051	FEED DRIVING CAM ASM.	1
38		23618002	FEED DRIVING CAM	(1)
39		SS8151150TP	SCREW 15/64-28 L=10.5	(2)
40		23618101	FEED DRIVING CAM THRUST BUSH	2
41		40022668	FEED DRIVING BASE ARM	1
42		23618309	FEED DRIVING CAM PLATE	1
43		23618408	FEED DRIVING BASE SHAFT	1
44		40011711	FEED DRIVING SHAFT	1
45		40044875	BEARING SUPPORT ASM.	1
46		SS8660810TP	SCREW 1/4-40 L=8	(2)
47		23618804	OIL SEAL	1
48	#05	SB32000060A	BEARING	1
49	#05	SB32000060B	BEARING	1
50	#05	SB32000060C	BEARING	1
51		SB117000400	BEARING	1
52		SB120001000	BEARING	1
53		23618705	OIL SEAL	1
54		SS6090670TP	SCREW 9/64-40 L=6	2
55		SS6110710TP	SCREW 11/64-40 L=6.5	1
56		23620008	HOOK SHAFT	1
57		23620156	HOOK SHAFT METAL COMPL.	1
58		23620206	OIL SEAL	2
59		23620354	BEARING SUPPORT ASM.	1
60		SS6110650TP	SCREW 11/64-40 L=5.5	(2)
61		23620503	GEAR LARGE	1
62	#05	23620701	GEAR SMALL(A)	1
63	#05	23620800	GEAR SMALL(B)	1
64	#05	23620909	GEAR SMALL(C)	1
65	#05	23621006	GEAR SMALL(D)	1
66		11038759	BOBBIN CASE ASM.	1
67		11038809	BOBBIN CASE HOLDER	1
68	#04	11141355	HOOK ASM. 	1
69	#06	11038650	HOOK ASM.	1
70		22890008	HOOK DRIVING SHAFT OIL SEAL	1
71	#07	B9117012000	BOBBIN	1
72	#02	22964001	BOBBIN A	1
73		23620404	HOOK SHAFT REAR METAL	1
74		SS6111010TP	SCREW 11/64-40 L=9.5	1
75		SS8661030SP	SCREW 1/4-40 L=10	2
76		SS8660810TP	SCREW 1/4-40 L=8	2
77		22916555	OIL SEAL SCREW ASM.	1
78		22916506	SET SCREW	(1)
79		11015906	OIL WICK	(1)
80		40031608	SPROCKET ASM.	1
81		40031605	SPROCKET	(1)
82		40031607	SPROCKET SUPPORT ASM.	(1)
83		40031606	SPROCKET SUPPORT	(1)
84		SS8150822TP	SCREW 15/64-28 L=8	(2)
85		SS7112420SP	SCREW 11/64-40 L=24	(3)
86	#08	23619158	FEED DRIVING CAM ASM. F	1
87		23619109	FEED DRIVING CAM F	(1)
88		SS8151150TP	SCREW 15/64-28 L=10.5	(2)
89	#08	23621303	HOOK ASM. K	1

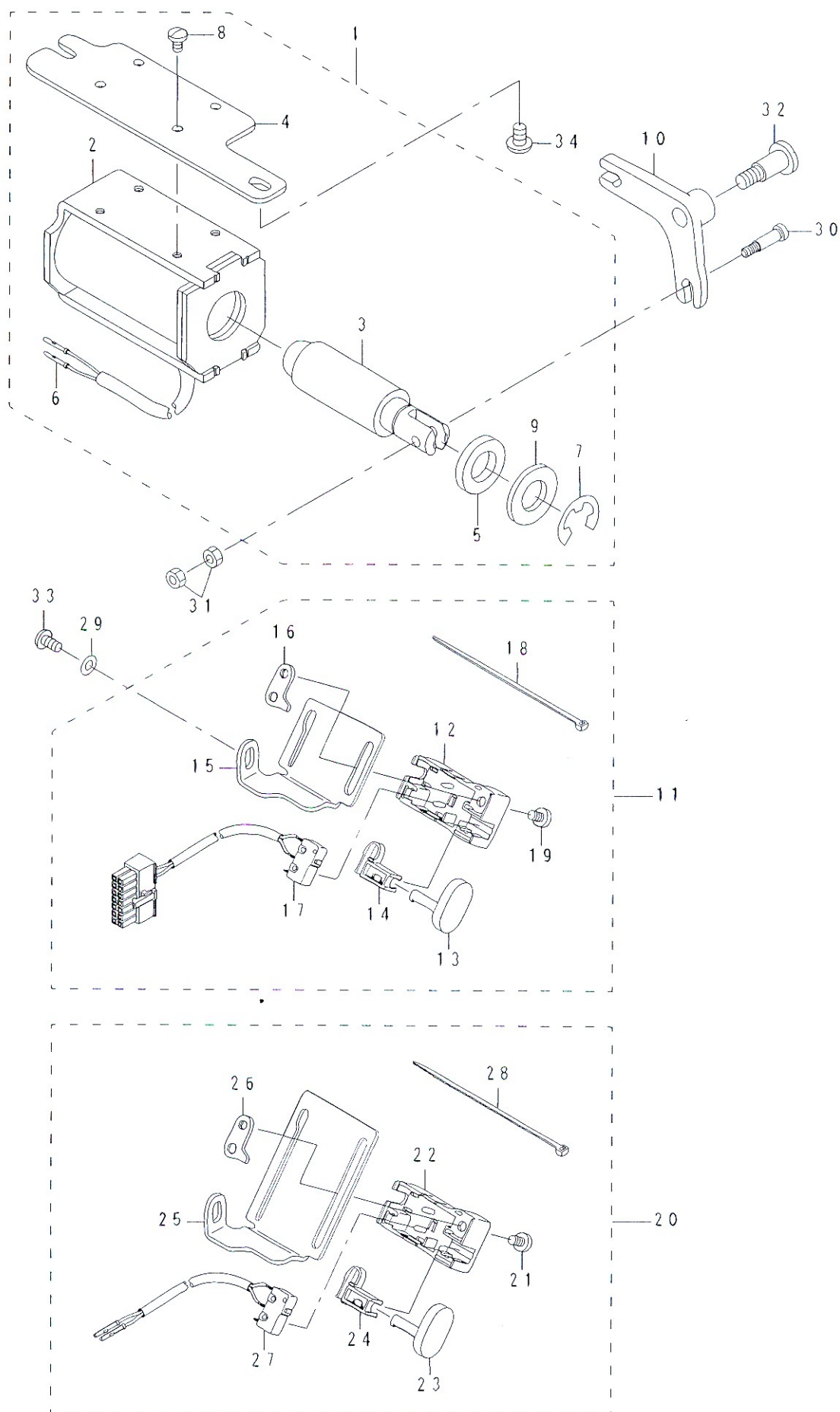
1...#01FOR GENERAL EXPORT JE JH / 2...#02FOR USE IN JAPAN / 3...#03FOR JA / 4...#04FOR GENERAL EXPORT JE JA / 5...#05SELECTIVE PART / 6...#06FOR USE IN JAPAN JH / 7...#07EXCEPT USE IN JAPAN / 8...#08OPTIONAL PARTS / 9... /



No	note	Parts No.	DESCRIPTION	Qty
1		23623051	KNIFE UNIT	1
2		23623002	KNIFE INSTALLING BASE	(1)
3		11040052	MOVING KNIFE ASM.	(1)
4		11040409	MOVING KNIFE HINGE SCREW	(1)
5		11040508	FORKED BASE FOR KNIFE	(1)
6		11313103	THREAD GUIDE FOR KNIFE	(1)
7		D2406555D0H	COUNTER KNIFE	(1)
8		SD0460703TP	HINGE SCREW D=4.6 H=7	(1)
9		SS2060210SP	SCREW 3/32-56 L=2.3	(1)
10		SS4080620TP	SCREW 1/8-44 L=6	(2)
11		23623168	THREAD TRIMMER DRIVING UNIT	1
12		23623150	KNIFE DRIVING ARM ASM.	(1)
13		23623200	MOVING KNIFE LINK PIN	(1)
14		23623358	CLUTCH PLATE ASM.	(1)
15		23623556	BASE PLATE ASM.	(1)
16		23623705	PICKER LINK	(1)
17		23623804	DRIVING ARM STOPPER	(1)
18		11040953	ROLLER ARM ASM.	(1)
19		22949002	ROLLER ARM SEAT	(1)
20		22949101	ROLLER FULCRUM SHAFT	(1)
21		22949200	ROLLER RETURN SPRING	(1)
22		11043700	KNIFE RETURN SPRING B	(1)
23		22949408	CLUTCH SPRING	(1)
24		22950000	PICKER LINK PIN	(1)
25		NS6150310SP	NUT 15/64-28	(1)
26		NS6150810SP	NUT 15/64-28	(1)
27		RF0400000K0	E-RING 4	(2)
28		RF0600000K0	E-RING 6	(2)
29		SS4110715SP	SCREW 11/64-40 L=7	(2)
30		SS7090610SP	SCREW 9/64-40 L=6	(1)
31		WP0621016SH	WASHER	(1)
32		23623903	PIN	1
33		23624000	MOVING KNIFE LINK	1
34		23624158	PICKER ARM ASM.	1
35		23624109	PICKER ARM	(1)
36		23624257	THREAD TAKE-UP PICKER ASM.	(1)
37		SS6090620TP	SCREW	(2)
38		23624356	SOLENOID ASM.	1
39		23624307	SOLENOID	(1)
40		23624406	SOLENOID BASE	(1)
41		11043304	SOLENOID RUBBER	(1)
42		HK03464000B	PIN CONTACT	(2)
43		NM6040000SN	NUT M4	(2)
44		NS6660410SH	NUT	(1)
45		NS6660430SP	NUT 1/4-40	(1)
46		WP0450000SD	WASHER 4.5X8X0.5	(2)
47		23624554	DRIVING BLOCK ASM.	1
48		23624505	DRIVING BLOCK	(1)
49		SS6110710TP	SCREW 11/64-40 L=6.5	(1)
50		11042850	THREAD TRIMMER CAM ASM.	1
51		SS6660610TP	SCREW 1/4-40 L=6	(2)
52		22950950	CAM COLLAR ASM.	1
53		SS8110520TP	SCREW 11/64-40 L=4.5	(1)
54		40023290	SOLENOID BASE STUD	2
55		SD0600321SP	HINGE SCREW D=6 H=3.2	1
56		SD0630275SP	HINGE SCREW D=6.35 H=2.7	1
57		SD0641452TP	HINGE SCREW D=6.35 H=14.5	1
58		SS4110715SP	SCREW 11/64-40 L=7	2
59		SS4150915SP	SCREW 15/64-28 L=9	2
60		SS4150915SP	SCREW 15/64-28 L=9	2

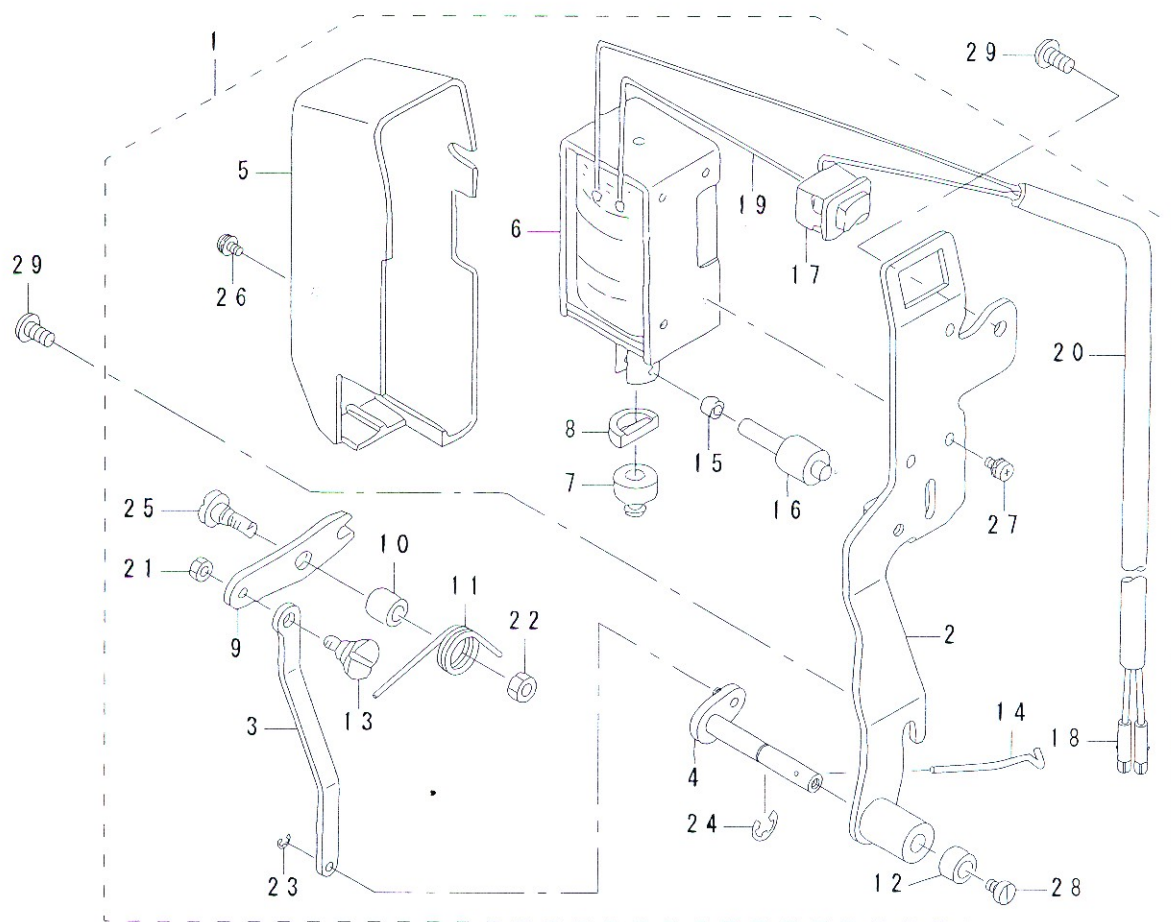


No	note	Parts No.	DESCRIPTION	Qty
1		40011344	GEAR BOX COVER	1
2		23628100	GEAR BOX PACKING	1
3		23628357	FLOATER ASM.	1
4		23628555	OIL TANK ASM.	1
5		23628704	FLOATER CASE	1
6		23629108	OIL SIGHT WINDOW	1
7		23629256	OIL WICK SUPPORT ASM.	1
8		23629207	OIL WICK SUPPORT	(1)
9		23629702	OIL WICK	(0.25)
10		23629306	PIPE STOPPER A	4
11		23629405	PIPE STOPPER B	3
12		23629504	DISTRIBUTOR	1
13		23629603	OIL INLET	1
14		23629801	LUBRICATION CONNECTOR	2
15		23630106	TUBE B	0.25
16		RO068190100	RUBBER RING	1
17		23630007	TUBE	0.57
18		23630007	TUBE	0.04
19		23630007	TUBE	0.07
20		CO200000001	OIL WICK	0.75
21		23630007	TUBE	0.38
22		23630106	TUBE B	0.23
23		23630304	FELT	1
24		22925101	OIL FELT PRESSER	1
25		RO098240100	RUBBER RING	1
26		RO195240100	RUBBER RING	1
27		SS4121015SP	SCREW 3/16-28 L=10	2
28		SS4121015SP	SCREW 3/16-28 L=10	10
29		SS6090620TP	SCREW	1
30		23630205	SCREW	1
31		WP0501016SD	WASHER 5X10.5X1	2
32		WS0510002KP	SPRING WASHER 5.1X9.2X1.3	2
33		23628209	OIL ADJUSTING SCREW	1
34		RO029180100	RUBBER RING	1
35		23628803	PLUNGER	1
36		23628902	PLUNGER SPRING	1
37		23629009	PLUNGER SCREW	1
38		23630452	OIL FILTER ASM.	1
39		23630403	OIL FILTER	(1)
40		23630502	OIL FILTER STOPPER	(1)
41		23630601	OIL FILTER JOINT	(2)
42		23630007	TUBE	(0.09)
43		23630106	TUBE B	(0.04)
44		23629405	PIPE STOPPER B	(2)
45		40024644	MAGNET WASHER	1
46		ST4040821SS	TAPPING SCREW	1
47		23604705	MAGNET	1



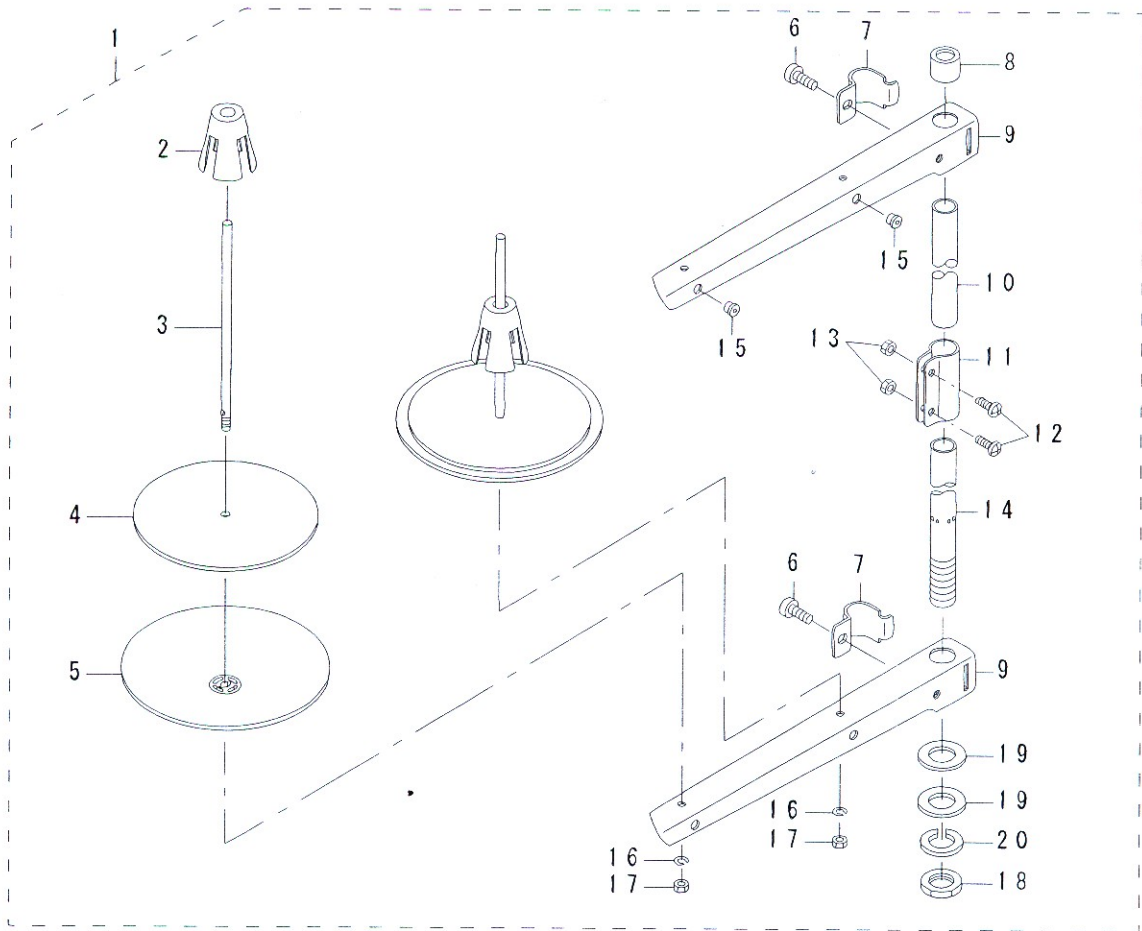
No	note	Parts No.	DESCRIPTION	Qty
1		23631054	REVERSE FEED SOLENOID BASE ASM	1
2		23631005	REVERSE FEED SOLENOID	(1)
3		23631104	REVERSE FEED SOLENOID PLUNGER	(1)
4		23631203	REVERSE FEED SOLENOID BASE	(1)
5		D2468555B00	RUBBER PLUNGER	(1)
6		HK03464000B	PIN CONTACT	(2)
7		RF1200000K0	E-RING 12	(1)
8		SS7110740TP	SCREW 11/64-40 L=7	(4)
9		WP1703001SC	WASHER 17X30X3	(1)
10		23631302	REVERSE FEED ARM	1
11		23631757	REVERSE FEED SWITCH ASM	1
12		23631708	REVERSE FEED SWITCH COVER	(1)
13		23631807	REVERSE FEED SWITCH SHAFT	(1)
14		23631906	REVERSE FEED SWITCH SUPPORT	(1)
15		23632003	REVERSE FEED SWITCH BASE	(1)
16		23632102	REVERSE FEED SWITCH BASE GUIDE	(1)
17		23632359	REVERSE FEED CORD ASM	(1)
18		EA9500B0100	CABLE BAND	(1)
19		SS7110740TP	SCREW 11/64-40 L=7	(1)
20	#01	23632656	OPTION SWITCH ASM	1
21		SS7110740TP	SCREW 11/64-40 L=7	(1)
22		23631708	REVERSE FEED SWITCH COVER	(1)
23		23631807	REVERSE FEED SWITCH SHAFT	(1)
24		23631906	REVERSE FEED SWITCH SUPPORT	(1)
25		23632607	OPTION SWITCH BASE	(1)
26		23632102	REVERSE FEED SWITCH BASE GUIDE	(1)
27		23632250	REVERSE FEED CORD ASM	(1)
28		EA9500B0100	CABLE BAND	(1)
29	#02	WP0501016SD	WASHER 5X10.5X1	1
30		22962906	PLUNGER ARM PIN	1
31		NS6110350SP	NUT 11/64-40	2
32		SD0951501SP	HINGE SCREW D= 9.53 H=15	1
33		SS4120915SP	SCREW 3/16-28 L=9	1
34		SS4150915SP	SCREW 15/64-28 L=9	2

1...#01 OPTIONAL PARTS / 2...#02 FOR 0B TYPE / 3... /

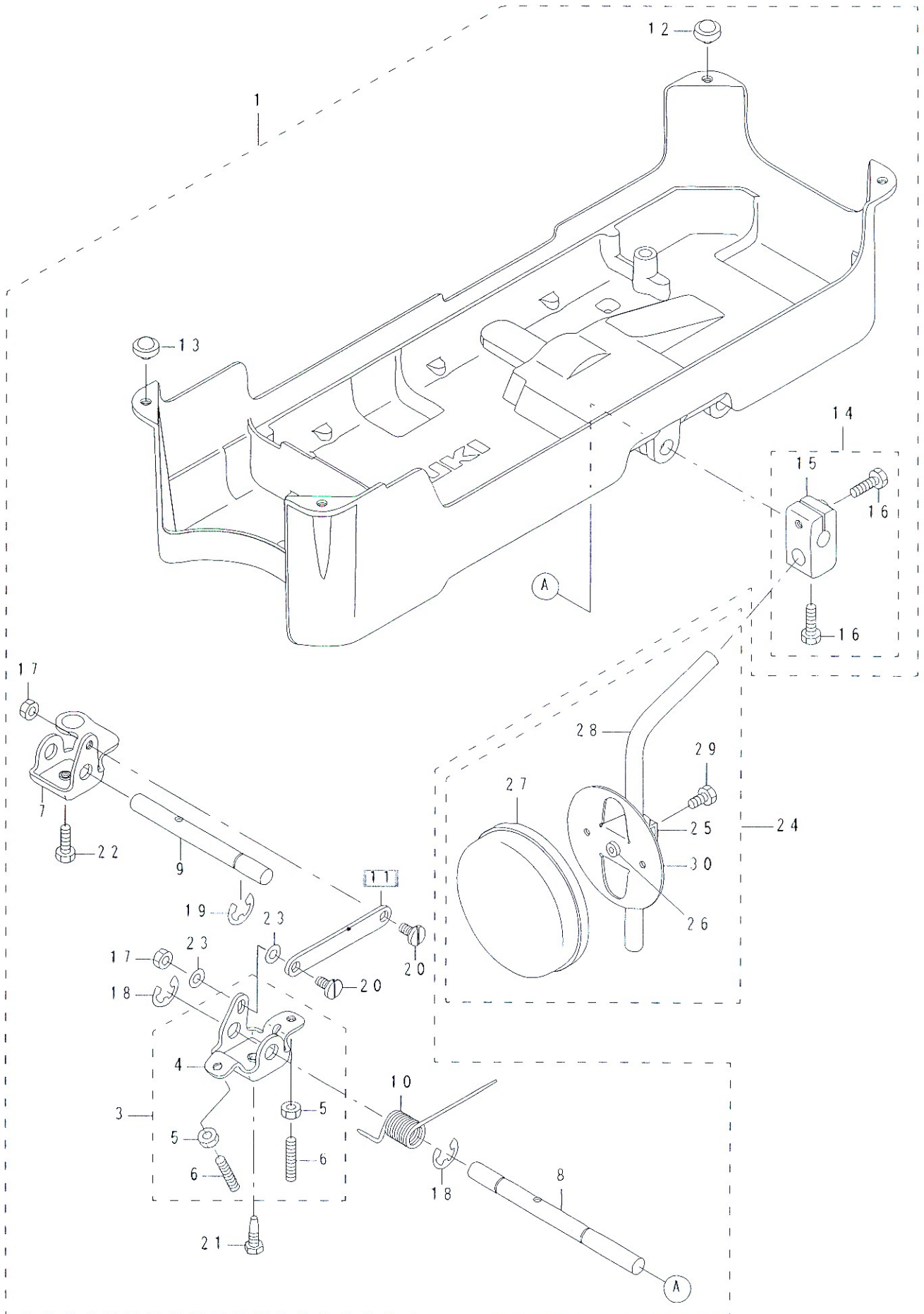


No	note	Parts No.	DESCRIPTION	Qty
1		23633167	WIPER ASM.	1
2		23633159	WIPER BASE ASM.	(1)
3		23633209	WIPER LINK B	(1)
4		23633357	WIPER SHAFT ASM.	(1)
5		22955504	WIPER COVER	(1)
6		11110301	WIPER SOLENOID	(1)
7		22955900	WIPER RUBBER A	(1)
8		22956007	WIPER RUBBER B	(1)
9		22956106	WIPER LINK A	(1)
10		22956205	WIPER HINGE SCREW COLLAR	(1)
11		22956304	WIPER SPRING	(1)
12		22956809	WIPER COLLAR	(1)
13		22956908	WIPER LINK B HINGE SCREW	(1)
14		22957005	WIPER	(1)
15		22957203	WIPER LINK COLLAR	(1)
16		22957104	WIPER SOLENOID SHAFT	(1)
17		HA000590000	POWER SWITCH	(1)
18		HK03464000B	PIN CONTACT	(2)
19		HW200390000	ELECTRIC WIRE	(0.04)
20		HW500070000	2-CORE CABTYRE CORD	(1.3)
21		NS6090310SP	NUT 9/64-40	(1)
22		NS6110310SP	NUT 11/64-40	(1)
23		RF0250000K0	E-RING 2.5	(1)
24		RF0500000K0	E-RING	(1)
25		SD0650321TP	HINGE SCREW D=6.5 H=3.2	(1)
26		SL4030631SC	SCREW M3X6	(1)
27		SL4030641SF	SCREW	(3)
28		SS6090540SP	SCREW 9/64-40 L=5.0	(1)
29		SS4120915SP	SCREW 3/16-28 L=9	2

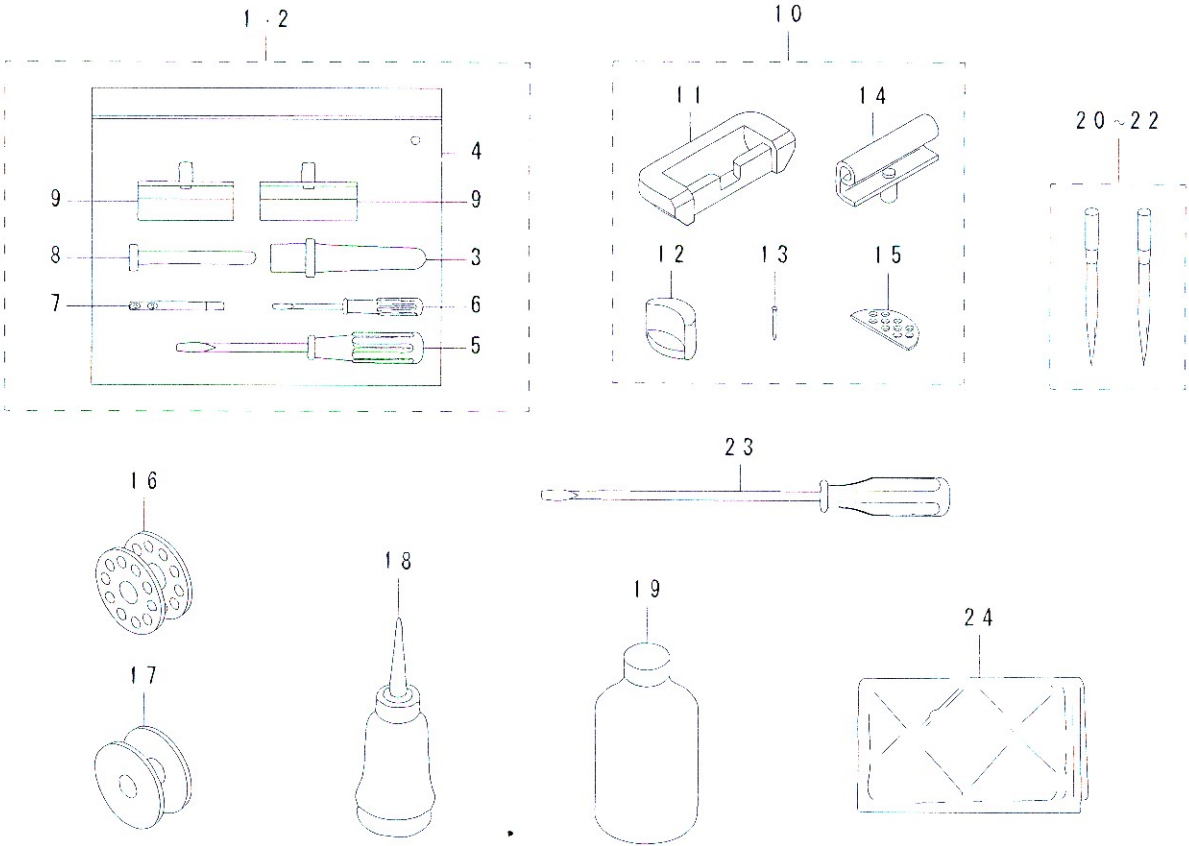
1... /



No	note	Parts No.	DESCRIPTION	Qty
1		22930358	THREAD STAND ASM.	1
2		22931109	SPOOL RETAINER	(2)
3		22931000	SPOOL PIN	(2)
4		22930903	SPOOL REST CUSHION	(2)
5		22930804	SPOOL REST	(2)
6		SM6061610SC	SCREW M6 L=16	(2)
7		22930705	THREAD GUIDE ARM JOINT	(2)
8		22931406	SPOOL REST ROD RUBBER CAP	(1)
9		22930507	SPOOL REST ARM	(2)
10		22930408	SPOOL REST ROD UPPER	(1)
11		22931307	SPOOL REST ROD JOINT	(1)
12		SM4051405SF	SCREW M5 L=14	(2)
13		NM6050001SF	NUT M5	(2)
14		22930309	SPOOL REST ROD LOWER	(1)
15		22931208	THREAD GUIDE	(2)
16		WS0510002KN	SPRING WASHER	(2)
17		NM6050001SF	NUT M5	(2)
18		NM6160511SF	NUT M16X1.5	(1)
19		WP1612616SF	WASHER 16X30X2.6	(2)
20		WS1643202KR	SPRING WASHER	(1)

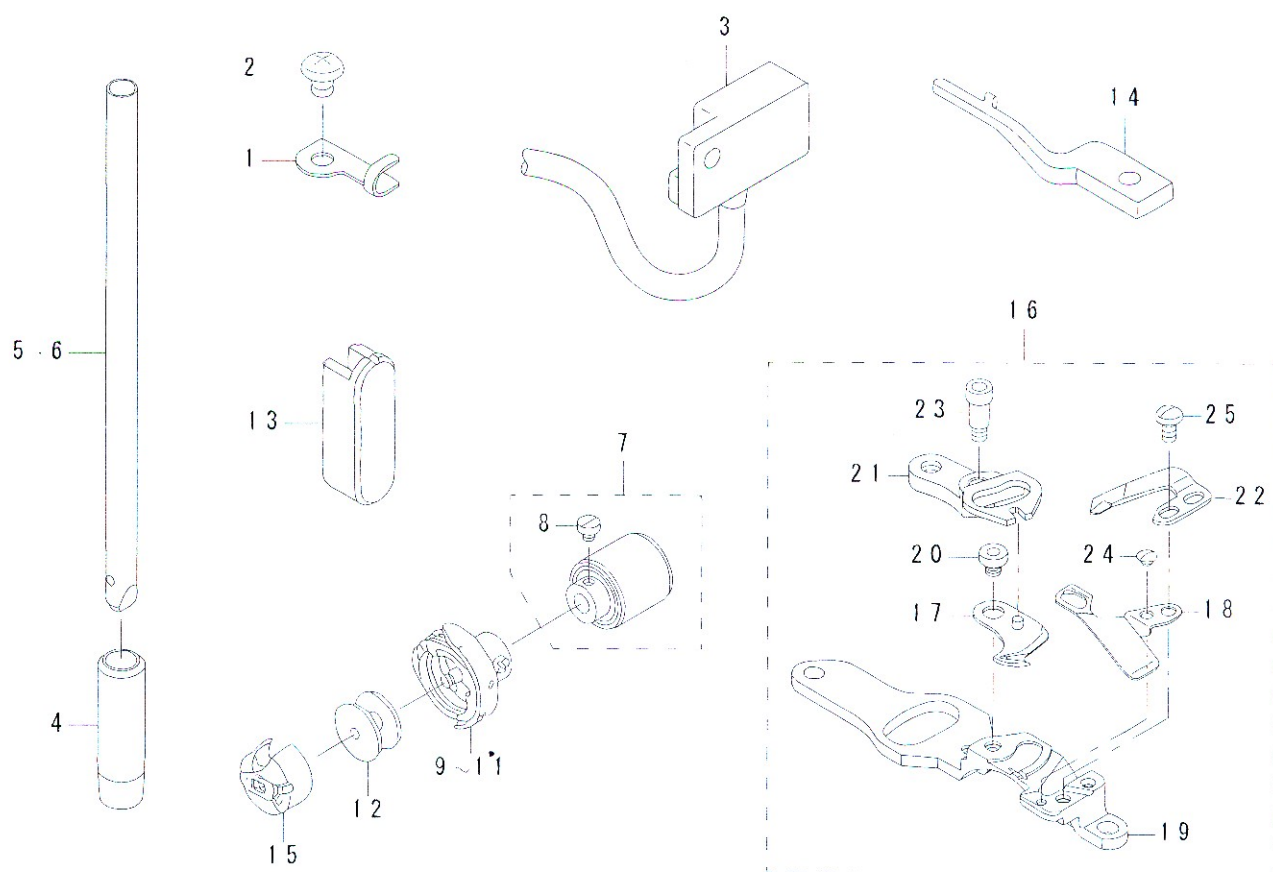


No	note	Parts No.	DESCRIPTION	Qty
1		23639057	UNDER COVER ASM.	1
2		23639008	UNDER COVER	(1)
3		23639156	BRACKET ASM.	(1)
4		23639107	BRACKET	(1)
5		NM6060001SI	NUT M6	(2)
6		SM80630121R	SCREW M6 L=30	(2)
7		23639206	CONNECTING ROD	(1)
8		23639305	KNFF PRESS ROD	(1)
9		23639404	SHAFT	(1)
10		23639503	SPRING	(1)
11		23639602	CONNECTING ROD	(1)
12		10162600	RUBBER CUSHION	(2)
13		11047107	RUBBER CUSHION	(2)
14		22932453	BRACKET ASM.	(1)
15		22932404	BRACKET	(1)
16		SM9062053SR	SCREW M6 L=20	(2)
17		NS6150310SP	NUT 15/64-28	(2)
18		RF1000000K0	E-RING 10	(2)
19		RF1000000K0	E-RING 10	(1)
20		SD0720331SP	HINGE SCREW D= 7.24 H= 3.3	(2)
21		SM9061853SR	SCREW M6 L=17.5	(1)
22		SM9061853SR	SCREW M6 L=17.5	(1)
23		WP0650876SD	WASHER 6.5X13X0.8	(2)
24		22934251	KNFF PAD PLATE ASM	1
25		22934301	KNFF PAD PLATE SUPPORT	(1)
26		22934400	KNFF PAD PLATE RUBBER	(1)
27		22934509	KNFF PAD PLATE COVER	(1)
28		22934608	KNFF PAD UPRIGHT SHAFT	(1)
29		SM9061203SF	SCREW M6 L=12	(1)
30		22934202	KNFF PAD PLATE	(1)



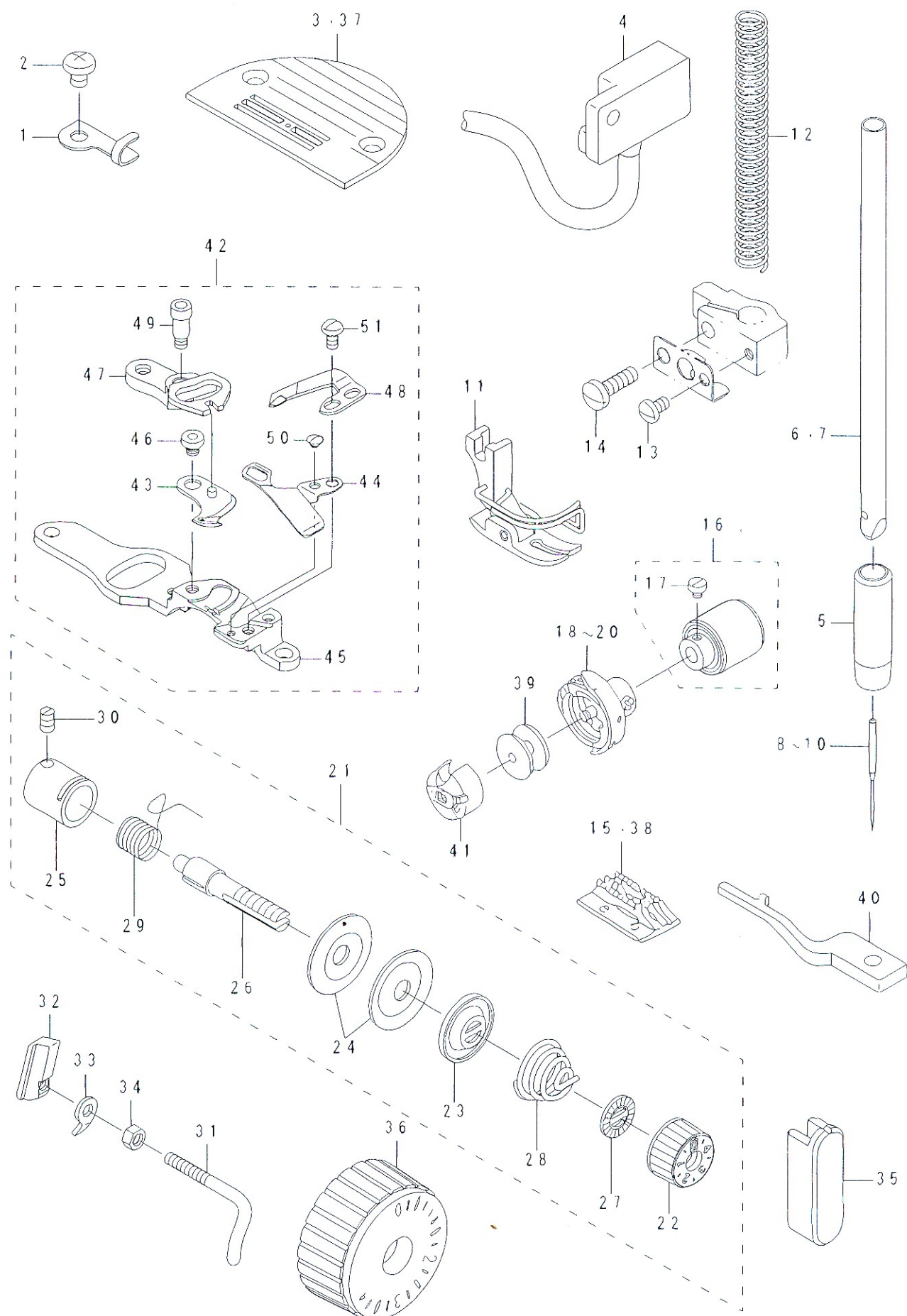
No	note	Parts No.	DESCRIPTION	Qty
1	#01	23639750	ACCESSORIE BAG ASM.	1
2	#02	23639958	ACCESSORIE BAG ASM.A	1
3		22931604	FRAME SUPPORT BAR	(1)
4		22932800	ACCESSORIF BAG	(1)
5		22933105	SCREW DRIVER MIDDLE	(1)
6		22933204	SCREW DRIVER SMALL	(1)
7		22958300	NEEDLE THREAD GUIDE PIN	(1)
8		23639701	KNIFE LIFTER PRESSER ROD	(1)
9	#02	22926356	HINGE COMPL.	(2)
10	#01	22958052	RUBBER HINGE ASM	1
11		22926000	RUBBER CUSHION	(2)
12		22958003	FRAME RUBBER CUSHION	(2)
13		22926208	NAIL	(8)
14		22926356	HINGE COMPL.	(2)
15		22926505	WASHER	(2)
16	#01	22932909	BOBBIN	1
17	#02	22964001	BOBBIN A	1
18		B91210120A0	OILER ASM.	1
19		MDFRX1600C0	DEFRIX OIL NO.1(600CC)	1
20	#03	MDH100H1402	NEEDLE DBX1#14-2	1
21	#02	MDH100H1102	NEEDLE DBX1#11-2	1
22	#04	MC200500752	134 #75-2	1
23		22933006	SCREW DRIVER LARGE	1
24		22933303	VINYL COVER	1

1...#01EXCEPT USE IN JAPAN / 2...#02FOR USE IN JAPAN / 3...#03FOR GENERAL EXPORT JA JH /
4...#04FOR JE / 5... /



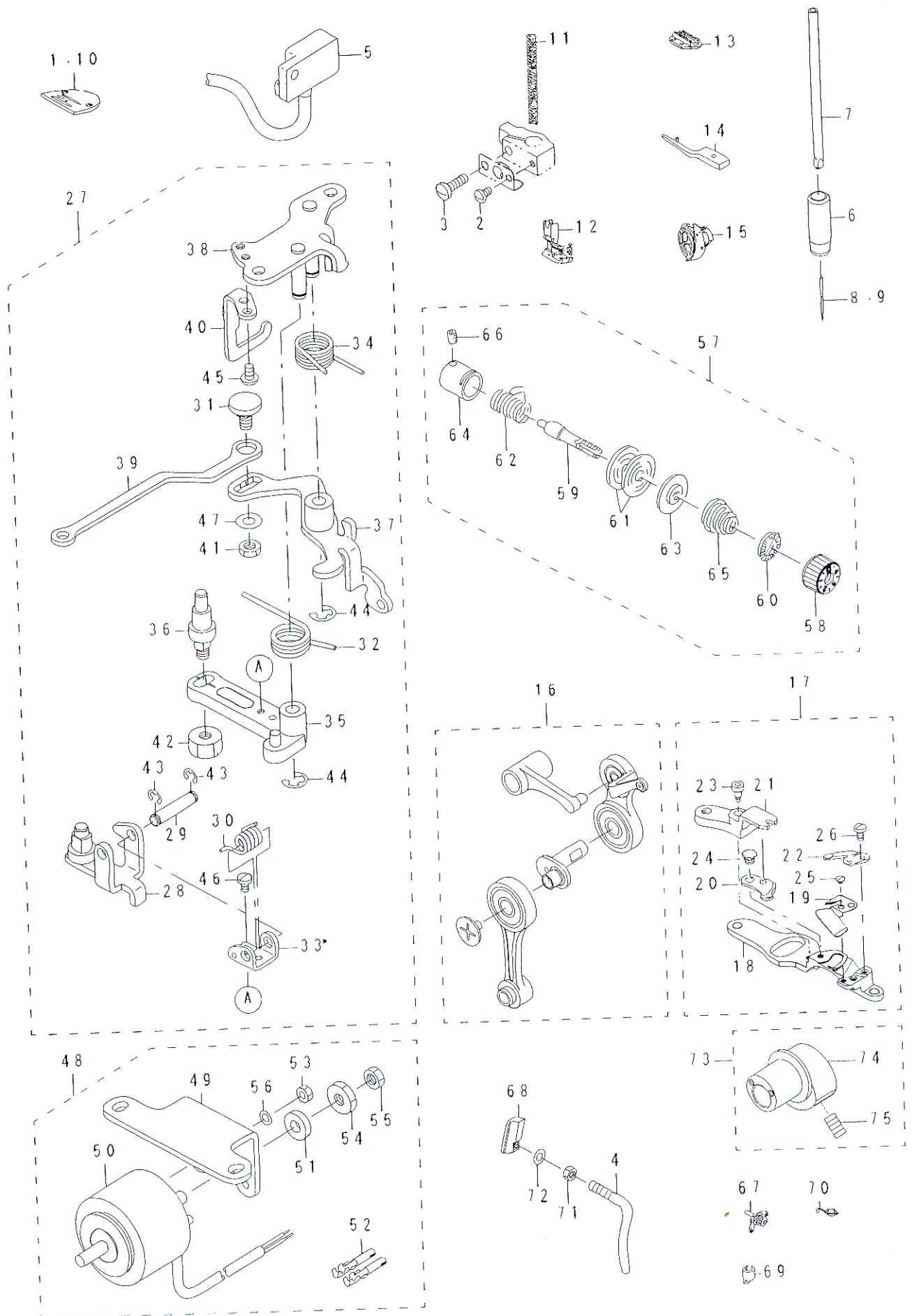
No	note	Parts No.	DESCRIPTION	Qty
1		11030301	CABLE HOLDER	1
2		SS4120615SP	SCREW 3/16-28 L=6	1
3		M6023350AAA	RESISTOR PACK AA ASM.	1
4		23608706	NEEDLE BAR LOWER METAL D	1
5	#01	22887004	NEEDLE BAR (B)	1
6	#02	22886907	NEEDLE BAR (A)	1
7		22889851	HOOK DRIVING SHAFT BEARING ASM	1
8		SS6110420TP	SCREW 11/64-40 L=4.8	(2)
9	#03	22890404	RP HOOK C	1
10	#04	22890206	RP HOOK	1
11	#05	22890305	RP HOOK S	1
12		22964001	BOBBIN A	1
13		23630700	OIL SIGHT WINDOW D	1
14		22896302	BOBBIN CASE HOLDER	1
15		22896252	BOBBIN CASE ASM.	1
16		23624653	KNIFE UNIT D	1
17		11040052	MOVING KNIFE ASM.	(1)
18		22896104	THREAFD GUIDE FOR KNIFE	(1)
19		23623002	KNIFE INSTALLING BASE	(1)
20		11040409	MOVING KNIFE HINGE SCREW	(1)
21		22896005	FORKED BASE FOR KNIFE	(1)
22		22895908	COUNTER KNIFE	(1)
23		SD0460703TP	HINGE SCREW D=4.6 H=7	(1)
24		SS2060210SP	SCREW 3/32-56 L=2.3	(1)
25		SS4080620TP	SCREW 1/8-44 L=6	(2)

1...#01 FOR JE / 2...#02 EXCEPT JE / 3...#03 FOR GENERAL EXPORT JE JA / 4...#04 FOR USE IN JAPAN / 5...#05 FOR JH / 6... /



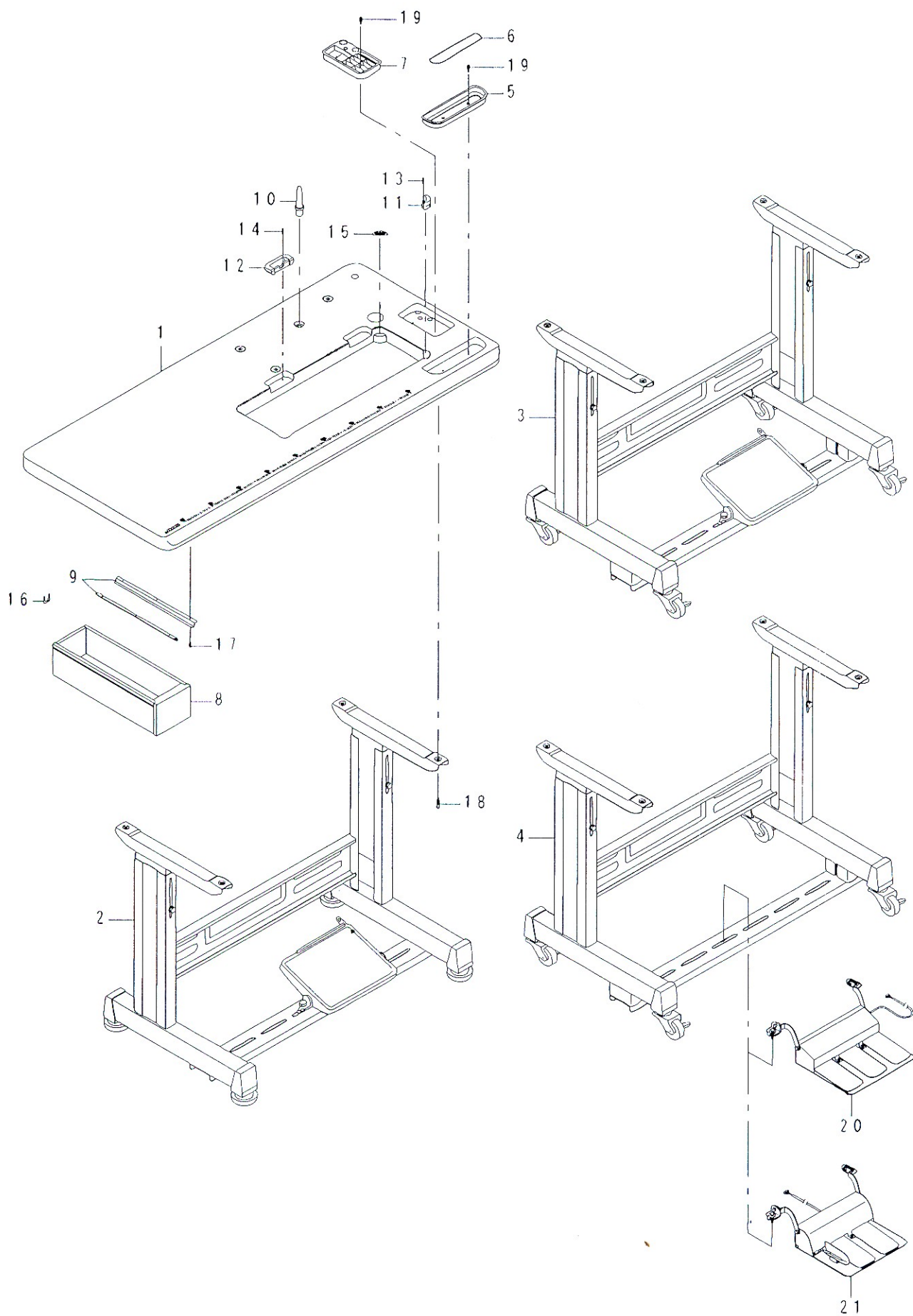
No	note	Parts No.	DESCRIPTION	Qty
1		11030301	CABLE HOLDER	1
2		SS4120615SP	SCREW 3/16-28 L=6	1
3	#01	11001906	THROAT PLATE K	1
4		M6023350AAF	RESISTOR PACK AF ASM.	1
5		23608706	NEEDLE BAR LOWER METAL D	1
6	#02	22886907	NEEDLE BAR (A)	1
7	#03	22887004	NEEDLE BAR (B)	1
8	#01	MDR11SF80900	NEEDLE DBX1SF #9	1
9	#03	MC200500650	NEEDLE 134 NM65	1
10	#04	MDR100B0900	NEEDLE DBX1 #9	1
11		D1524555DBB	PRESSER FOOT ASM.	1
12		11162104	SPRING	1
13		SS4090610SP	SCREW 9/64-40 L=6	1
14		SS71114101P	SCREW 11/64-40 L=14	1
15	#01	D1613155W00	FEED DOG W	1
16		22889851	HOOK DRIVING SHAFT BEARING ASM	1
17		SS6110420TP	SCREW 11/64-40 L=4.8	(2)
18	#05	22890404	RP HOOK C	1
19	#01	22890206	RP HOOK	1
20	#06	22890305	RP HOOK S	1
21		23627458	THREAD TENSION ASM. E	1
22		23626005	THREAD TENSION NUT	(1)
23		B3132552000	THREAD TENSION DISK PRESSER	(1)
24		B3126012000	THREAD TENSION DISK	(2)
25		B3111126000	TENSION POST SOCKET	(1)
26		B3115552000	TENSION POST	(1)
27		B3120125000	ROTATING STOPPER	(1)
28		D3129555D000	THREAD TENSION SPRING	(1)
29		D3128555D000	TAKE-UP SPRING	(1)
30		SS8090670SP	SCREW 9/64-40 L=5.5	(1)
31		11305513	ARM THREAD GUIDE C	1
32		11403805	THREAD GUIDE C FITTING PLATE	1
33		11404209	SPACER	1
34		11404308	NUT	1
35		23630700	OIL SIGHT WINDOW D	1
36		22940506	FEED DIAL	1
37	#07	B1109012I0B	THROAT PLATE (B)	1
38	#07	B1613012I00	FEED DOG I	1
39		22964001	BOBBIN A	1
40		22896302	BOBBIN CASE HOLDER	1
41		22896252	BOBBIN CASE ASM.	1
42		23624653	KNIFE UNIT D	1
43		11040052	MOVING KNIFE ASM	(1)
44		22896104	THREAD GUIDE FOR KNIFE	(1)
45		23623002	KNIFE INSTALLING BASE	(1)
46		11040409	MOVING KNIFE HINGE SCREW	(1)
47		22896005	FORKED BASE FOR KNIFE	(1)
48		22895908	COUNTER KNIFE	(1)
49		SD0460703TP	HINGE SCREW D=4.6 H=7	(1)
50		SS2060210SP	SCREW 3/32-56 L=2.3	(1)
51		SS4080620TP	SCREW 1/8-44 L=6	(2)

1...#01 FOR USE IN JAPAN / 2...#02 EXCEPT JE / 3...#03 FOR JE / 4...#04 FOR GENERAL EXPORT JA J
H / 5...#05 FOR GENERAL EXPORT JE JA / 6...#06 FOR JH / 7...#07 EXCEPT USE IN JAPAN / 8... /



No	note	Parts No.	DESCRIPTION	Qty
1		11400801	THROAT PLATE J	1
2		SS4090610SP	SCREW 9/64-40 L=6	1
3		SS7111410TP	SCREW 11/64-40 L=14	1
4		11305513	ARM THREAD GUIDE C	1
5		M6024350AAF	RESISTOR PACK AF ASM.	1
6		23645609	NEEDLE BAR METAL LOWER H	1
7		11091303	NEEDLE BAR	1
8	#03	MDR100R2100	NEEDLE DBX1 #21	1
9	#01	MC200501300	NEEDLE 134 NM130	1
10	#02	23645807	THROAT PLATE H	1
11		R1505552000A	PRESSER SPRING	1
12		D1524555FBI	PRESSER FOOT ASM.	1
13		11403003	FEED J	1
14		23646003	POSITIONING FINGER H	1
15		11092251	LUBRICATING BOBBIN ASM.	1
16		23645559	THREAD TAKE-UP ASM.H	1
17		23645252	KNIFE UNIT H	1
18		23645203	KNIFE INSTALLING BASE H	(1)
19		23645401	THREAD GUIDE FOR KNIFE H	(1)
20		11409257	MOVING KNIFE J ASM.	(1)
21		11095601	KNIFE BRANCH	(1)
22		11409604	FIX KNIFE	(1)
23		SD0460703TP	HINGE SCREW D=4.6 H=7	(1)
24		SD0500131TP	HINGE SCREW D=5 H=1.25	(1)
25		SS2060210SP	SCREW 3/32-56 L=2.3	(1)
26		SS4080620TP	SCREW 1/8-44 L=6	(2)
27		23623176	THREAD TRIMMER DRIVING UNIT H	1
28		11040953	ROLLER ARM ASM.	(1)
29		11041407	ROLLER FUJICUM SHAFT	(1)
30		22949200	ROLLER RETURN SPRING	(1)
31		11042306	PICKER LINK PIN	(1)
32		11043700	KNIFE RETURN SPRING B	(1)
33		11094307	ROLLER ARM BRACKET	(1)
34		11094406	SPRING	(1)
35		23623150	KNIFE DRIVING ARM ASM.	(1)
36		23623200	MOVING KNIFE LINK PIN	(1)
37		23623358	CLUTCH PLATE ASM.	(1)
38		23623556	BASE PLATE ASM.	(1)
39		23623705	PICKER LINK	(1)
40		23623804	DRIVING ARM STOPPER	(1)
41		NS6150310SP	NUT 15/64-28	(1)
42		NS6150810SP	NUT 15/64-28	(1)
43		RF0400000K0	E-RING 4	(2)
44		RF0600000K0	F-RING 6	(2)
45		SS4110715SP	SCREW 11/64-40 L=7	(2)
46		SS7090610SP	SCREW 9/64-40 L=6	(1)
47		WP0621016SH	WASHER	(1)
48		23645153	SOLENOID ASM.H	1
49		23645005	SOLENOID BASE H	(1)
50		23645104	SOLENOID H	(1)
51		11043304	SOLENOID RUBBER	(1)
52		HK03464000B	PIN CONTACT	(2)
53		NM6040000SN	NUT M4	(2)
54		NS6660410SH	NUT	(1)
55		NS6660430SP	NUT 1/4-40	(1)
56		WP0430800SC	WASHER M4	(2)
57		23626062	THREAD TENSION ASM.H	1
58		23626005	THREAD TENSION NUT	(1)
59		22921209	THREAD TENSION POST	(1)
60		22921407	ROTATION STOPPER	(1)
61		22921506	THREAD TENSION DISK	(2)
62		22921605	THREAD TAKE-UP SPRING	(1)
63		22921803	DISK STOPPER	(1)
64		22945307	THREAD TENSION POST BASE	(1)
65		22962005	THREAD TENSION SPRING	(1)
66		SS8090670SP	SCREW 9/64-40 L=5.5	(1)
67		11073954	THREAD TENSION ASM.	1
68		11403805	THREAD GUIDE C FITTING PLATE	1
69		R1418415H00	NEEDLE BAR THREAD GUIDE	1
70		R1419553000	NEEDLE BAR THREAD GUIDE	1
71		11404308	NUT	1
72		WP0371016SD	WASHER 3.7X8X1	1
73		23619059	VERTICAL FEED CAM H ASM.	1
74		23619000	VERTICAL FEED CAM H	(1)
75		SS8151150TP	SCREW 15/64-28 L=10.5	(2)

1...#01 FOR JE / 2...#02 EXCHANGING PARTS (FOR DDL-9000SH-WB) / 3...#03 EXCEPT JE / 4... /



No	note	Parts No.	DESCRIPTION	Qty
1		23642200	TABLE	1
2	#01	11157567	T I FG JUNCTION	1
3	#02	11159365	T STAND JUNCTION	1
4	#03	11159357	T-STAND ASM.	1
5		11156007	CASE	1
6		11155801	CASE MAGNET	1
7		11155751	CASE ASM. B	1
8		11155108	DRAWER	1
9		11155207	DRAWER SUPPORT	2
10	#04	11073103	RUBBER CUSHION	1
11		11075900	RUBBER SPACER	2
12		11075801	RUBBER SPACER	2
13		B8210012000	CUSHION SET NAIL	4
14		B8210012000	CUSHION SET NAIL	4
15		D8276555F00	FRAME RUBBER CUSHION A	2
16		D8204555D00	DRAWER STOPPER	1
17		SK3311600SF	WOOD SCREW D=3.1 L=16	6
18		SK3513200SC	WOOD SCREW D=5.1 L=32	4
19		SK3382001SC	WOOD SCREW D=3.8 L=20	4
20	#03	GPK700010A0	3-JOINT PEDAL 70	1
21	#03	GPK710010A0	2-PEDAL ASM. 71	1

1...#01 FOR JT-D950 / 2...#02 FOR JT-D952 / 3...#03 FOR JT-D95J -D95K / 4...#04 EXCEPT AK TYP
E / 5... / 6...undefined / 7...undefined / 8...undefined / 9...undefined / 10...undefined / 11...undefined / 12...undefined / 13...undefined /
14...undefined / 15...undefined / 16...undefined / 17...undefined / 18...undefined / 19...undefined / 20...undefined / 21...undefined / 22...undefined / 23...undefined /
24...undefined / 25...undefined / 26...undefined / 27...undefined / 28...undefined / 29...undefined / 30...undefined / 31...undefined / 32...undefined / 33...undefined /
34...undefined / 35...undefined / 36...undefined / 37...undefined / 38...undefined / 39...undefined / 40...undefined / 41...undefined / 42...undefined / 43...undefined /

