

CT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

DEVICE

CT9003

CT9011

CT9013

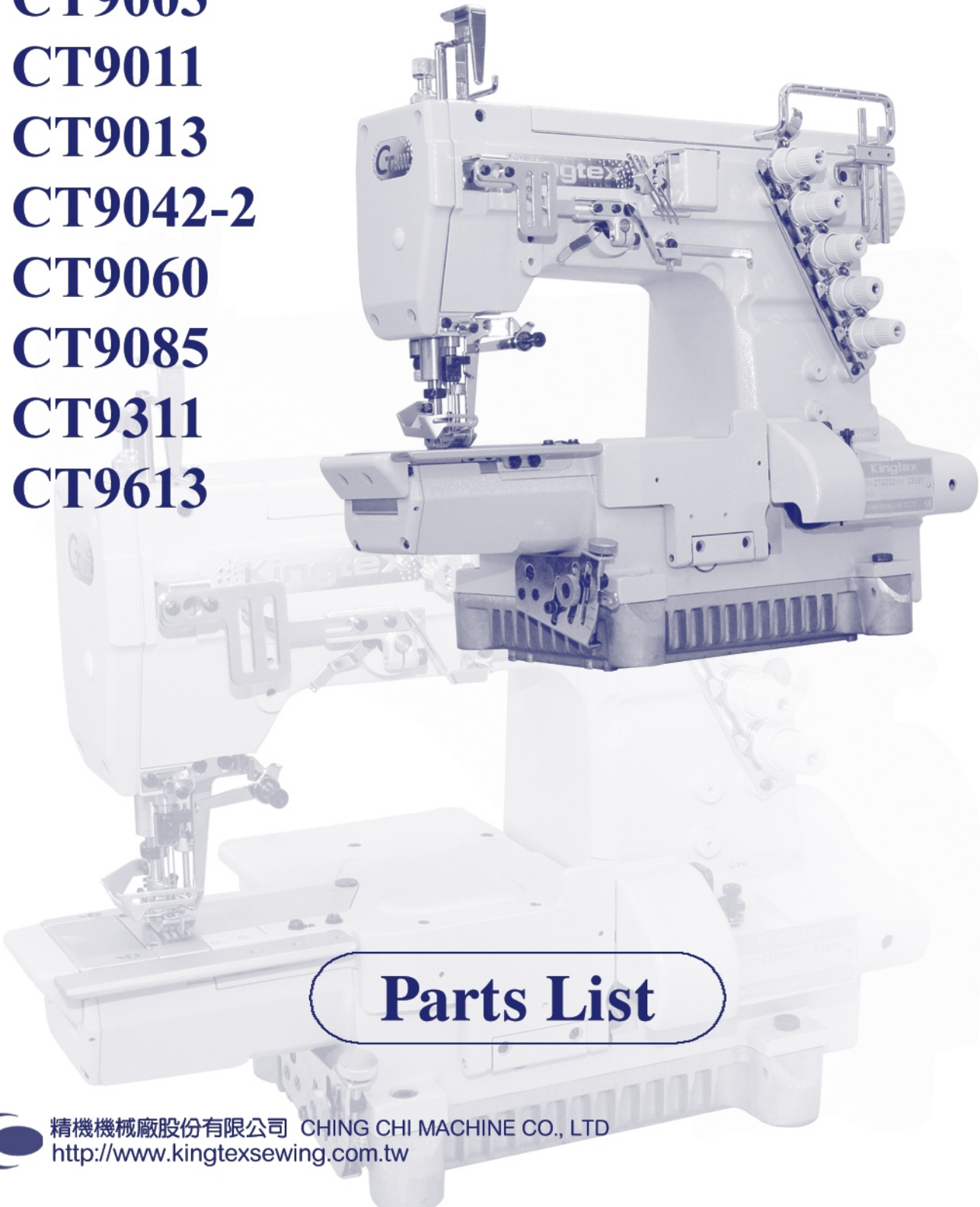
CT9042-2

CT9060

CT9085

CT9311

CT9613

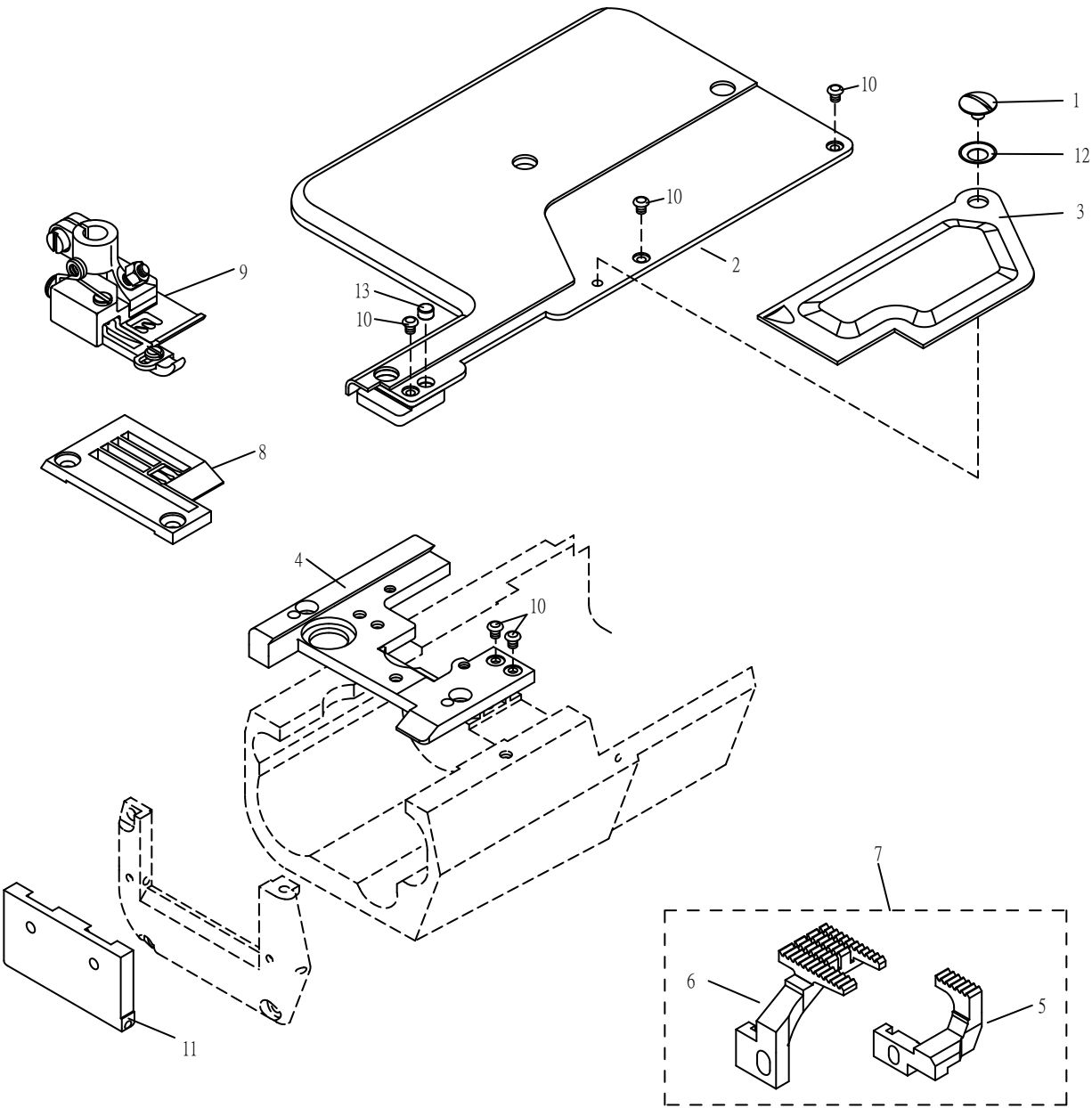


Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

1. CT9003 筒形圓領包邊用零件列表Parts List For CT9003 Collarette Knitted Binding

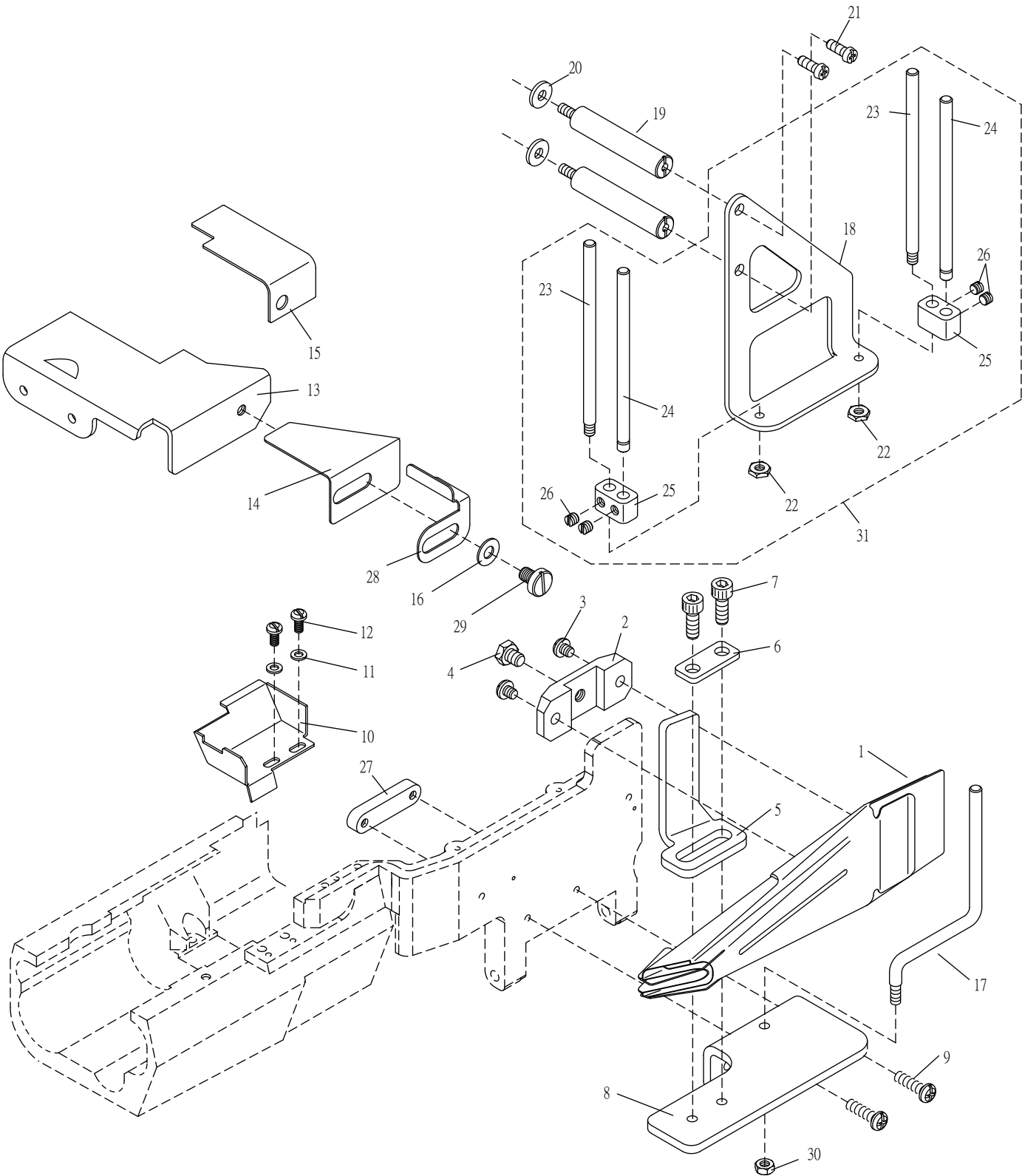


序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		4.0	4.8	5.6	6.4
8	針板 Needle Plate	5222TP03401	5222TP03481	5222TP03561	5222TP03641
9	壓腳 Presser Foot	5222PF03401	5222PF03481	5222PF03561	5222PF03641

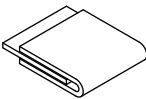
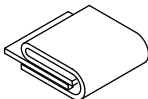
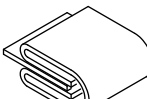
1. CT9003 筒形圓領包邊用零件列表Parts List For CT9003 Collarette Knitted Binding

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	8MC04280512B	螺絲 Screw (CT030111 M4-0.7*7) -----	1
2	2270030102	護線蓋 Cloth Plate -----	1
3	2270030103	防塵蓋 Dust Cover -----	1
4	2220030104	針板座 Needle Plate Seat -----	1
5	5222DF03560	副送布齒 Diff Feed Dog -----	1
6	5222FD03560	主送布齒 Main Feed Dog -----	1
7	5222DG0005	送布齒組 Feed Dog Asm. -----	1
8	-----	針板 Needle Plate (See Left Page)-----	1
9	-----	壓腳組 Press Foot Asm. (See Left Page) -----	1
10	2210000119	減震橡膠 Rubber Cushion -----	5
11	2226110202	側蓋 Cover -----	1
12	2200000124	孟型墊圈 Disc Washer -----	1
13	2270000202	磁鐵 Magnet -----	1

2. CT9003 筒形成形導模用零件表Parts List For CT9003 Folder and Tape Guide



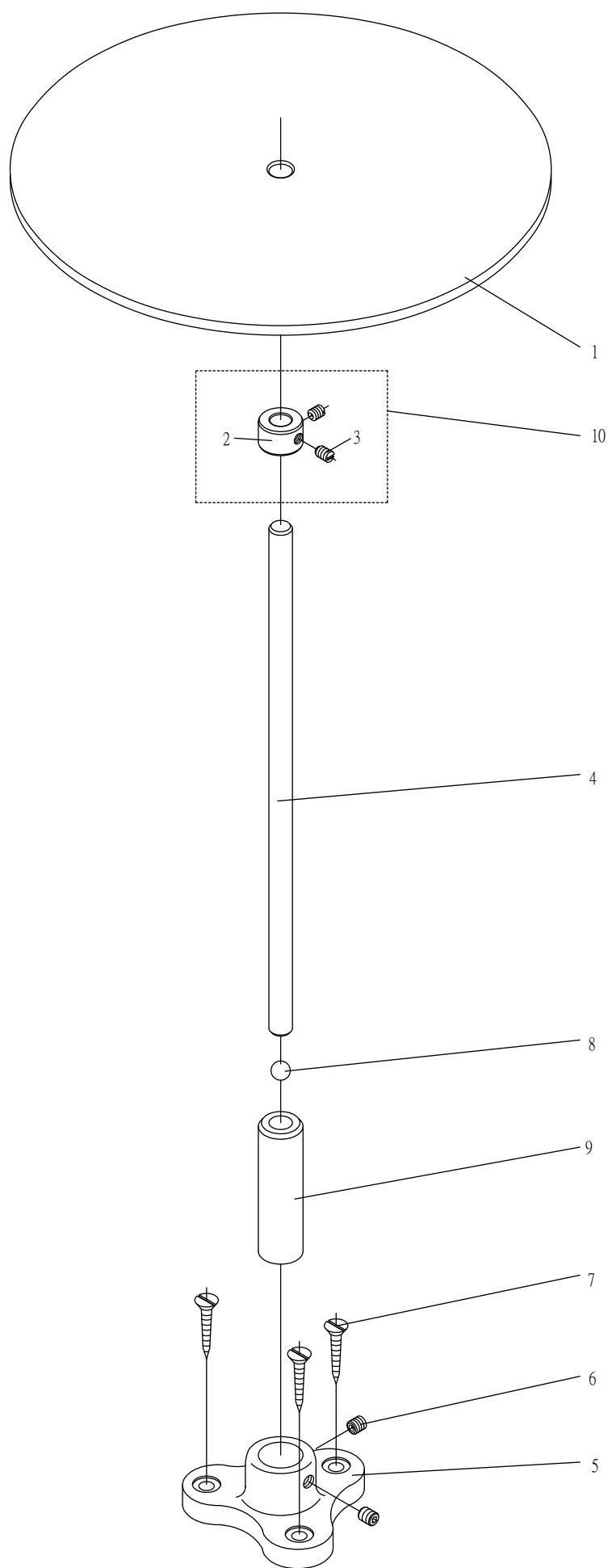
1 導模型式 Folder Type

導模型式 Folder Type	 2 折 Two Fold	 3 折 Three Fold	 4 折 Four Fold
圖號 Parts NO.	220FR0101 (C030201FD2)	220FR0201 (C030201FD3)	220FR0301 (C030201FD4)

2. CT9003 筒形成形導模用零件表Parts List For CT9003 Folder and Tape Guide

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
*1	-----	成形導模 Folder (See Left Page) -----	1
2	2200030202	導模夾板 Folder Clamp -----	1
3	8SB44400407K	螺絲 Screw (CT030203 11/64"-40*4) -----	2
4	8SK56320608A	螺絲 Screw (C030204 7/32"-32*6) -----	1
5	2200030205	導模支撐臂 Folder Support -----	1
6	2200030206	夾板 Fixing Plate -----	1
7	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	2
8	2200030208	導模座 Folder Seat -----	1
9	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
10	2200030210	防塵蓋 Dust Cover -----	1
11	90PW030	墊圈 Washer -----	2
12	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
13	2220030213	布板 Cloth Plate -----	1
14	2200030214	導帶布板 Fabric Side Plate -----	1
15	2200030215	輔助布板 Aux. Cloth Plate -----	1
16	90PW050	墊圈 Washer -----	1
17	2270030217	導帶桿 Tape Guide Holder -----	1
18	2270030218	導帶桿架 Tape Guide Holder -----	1
19	2270030219	螺樁 Stud -----	2
20	2200001025	墊圈 Washer(CT1025)-----	2
21	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
22	8SA44400307A	螺帽 Nut (SH0914 11/64"-40*25) -----	2
23	2200030223	導帶桿 Tape Guide Holder -----	2
24	2200030224	導帶桿 Tape Guide Holder -----	2
25	2200030225	帶位調整塊 Tape Adjusting Holder -----	2
26	8SN44400400E	螺絲 Screw (SH0104 11/64"-40*4) -----	4
27	2220030227	夾板 Fixing Plate -----	1
28	2210030224	輔助布板 Aux. Cloth Plate -----	1
29	8MB05320710A	螺絲 Screw (C030217 M5-0.8*7) -----	1
30	8MA04280307A	螺帽 Nut (M4-0.7*3) -----	1
31	227A0030231	導帶組 Tape Guide Set -----	1

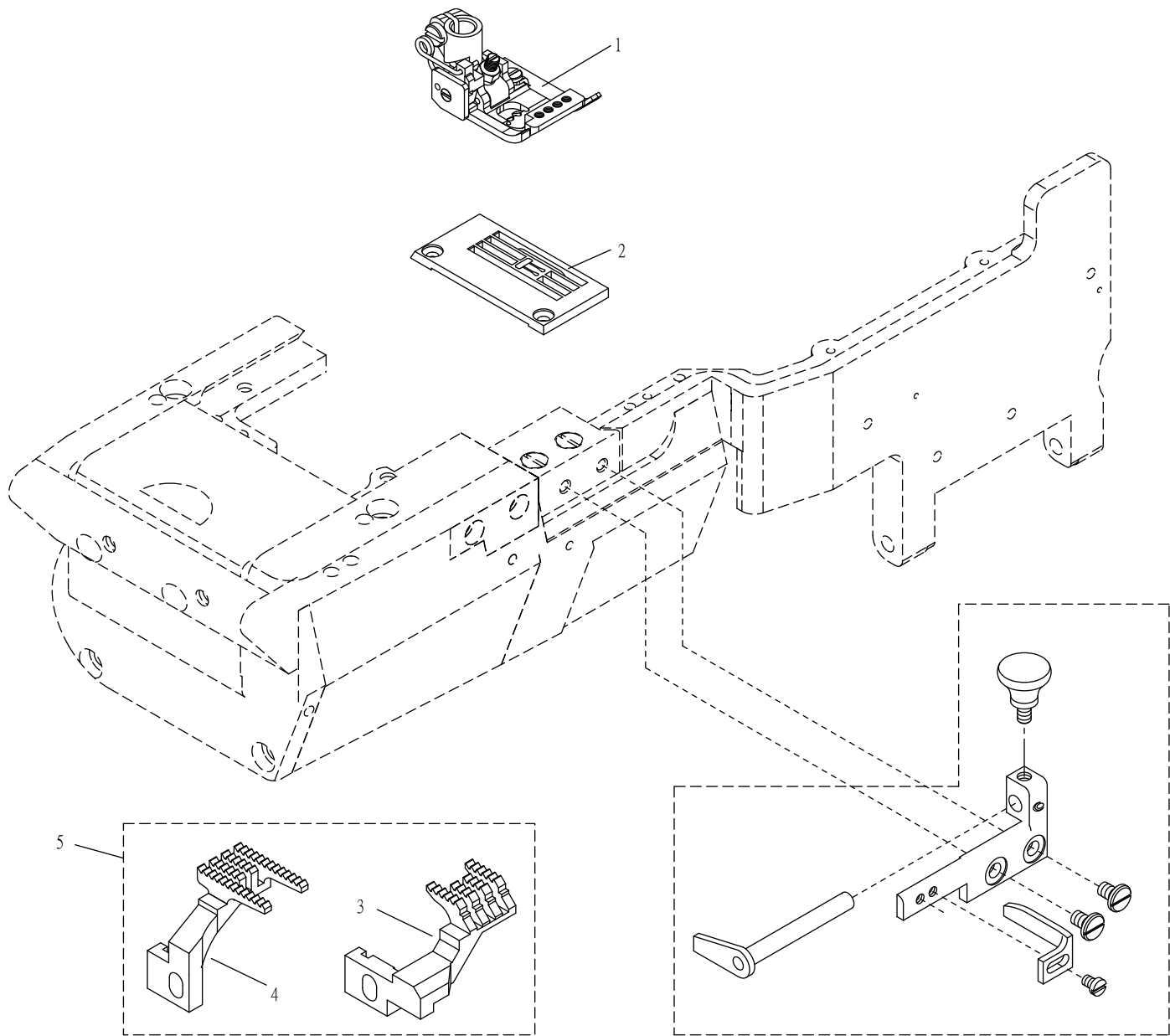
3. TS005 滾條輸送帶列表Parts List For TS005 Tape Stand



3. TS005 滾條輸送帶列表Parts List For TS005 Tape Stand

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TS0050101	承盤 Plastic Plate -----	1
2	4TS0050102	調整環 Ring -----	1
3	8SG56320500A	螺絲 Screw (SH0425 7/32"-32*5) -----	2
4	4TS0050104	立柱 Rod -----	1
5	4TS0050105	座 Stand Base -----	1
6	8SK60281207F	螺絲 Screw -----	2
7	8WF50202210A	螺絲 Screw -----	3
8	90BL100	鋼珠 Ball -----	1
9	4TS0050109	承座 Stand Base -----	1
10	4TS005A0102	調整環組 Ring Asm.-----	1

1. CT9011 筒型下擺車縫用零件列表Parts List For CT9011 Bottom Hemming

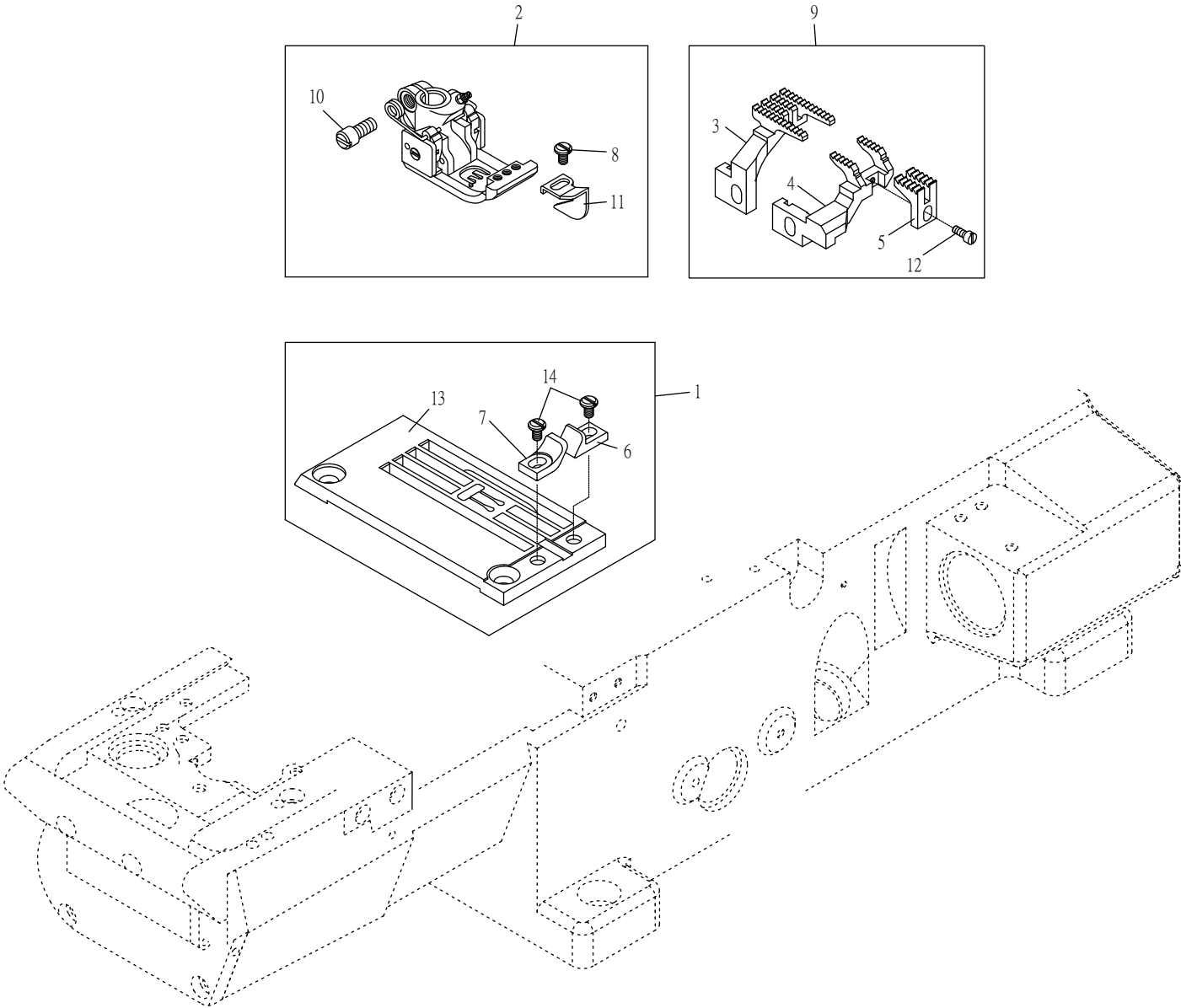


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	壓腳 Presser Foot	5222PF11400	5222PF11480	5222PF11560	5222PF11640
2	針板 Needle Plate	5222TP00401	5220TP00484	5220TP00564	5220TP00642
3	副送布齒 Diff Feed Dog	5220DF00560	5220DF00560	5220DF00560	5220DF00640
4	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
5	送布齒組 Feed Dog Set	5220DG0016	5220DG0016	5220DG0016	5220DG0017

1. CT9011 筒型下擺車縫用零件列表Parts List For CT9011 Bottom Hemming

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	壓腳 Press Foot . (See Left Page)-----	1
2	-----	針鉸 Needle Plate (See Left Page)-----	1
3	-----	副送布齒 Diff. Feed Dog (See Left Page)-----	1
4	-----	主送布齒 Main Feed Dog (See Left Page)-----	1
5	-----	送布齒組 Feed Dog Set (See Left Page)-----	1

1. CT9013-0 包縫骨壓縫用零件列表Parts List For CT9013-0 Overlock Seam Covering

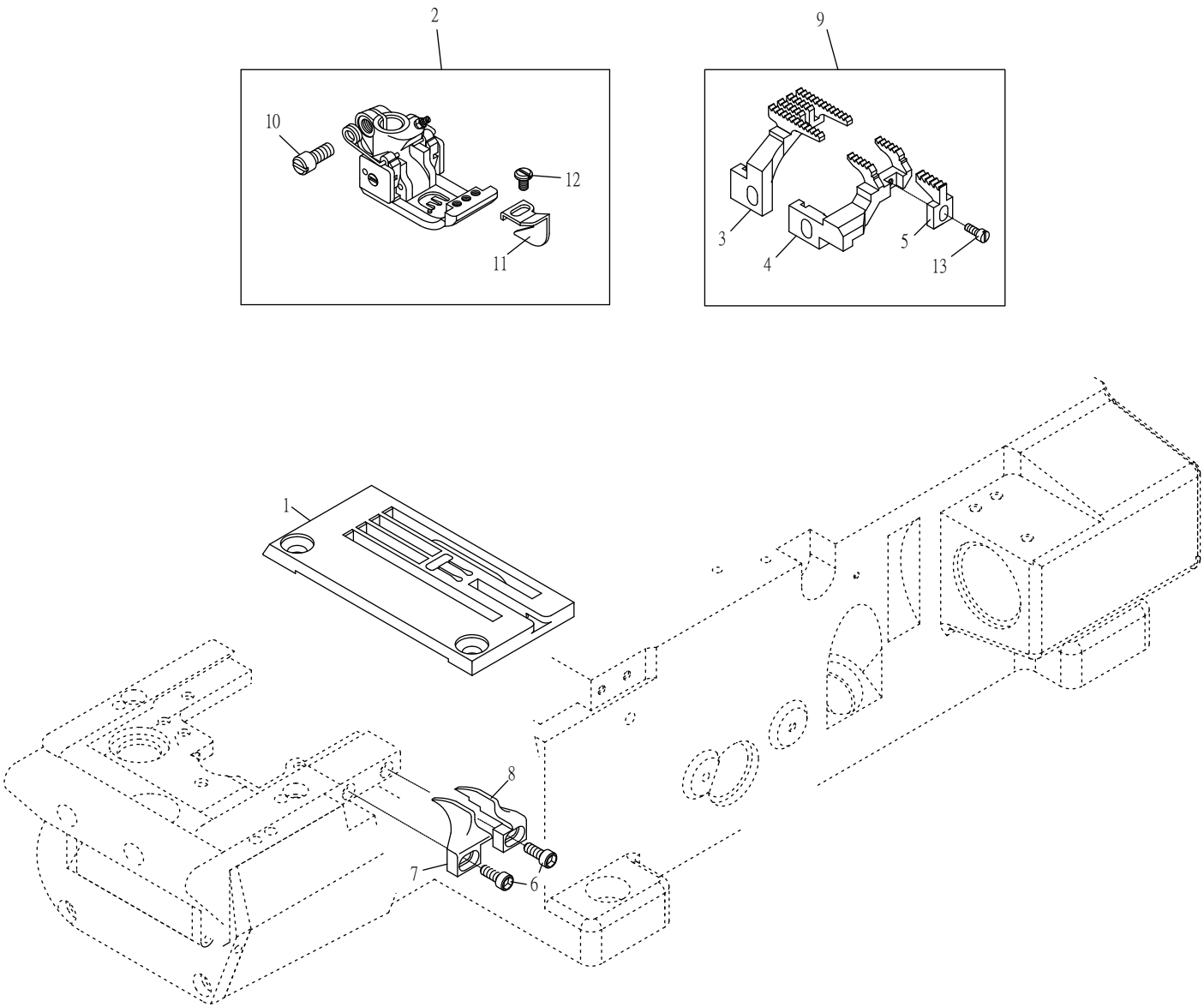


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針鉸組 Needle Plate Asm.	5222TP13403	5222TP13483	5222TP13563	5222TP13643
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
4	副送布齒 Diff Feed Dog	5220DF13563	5220DF13563	5220DF13563	5220DF13643
5	輔助送布齒 Aux Feed Dog	5220AF13560	5220AF13560	5220AF13560	5220AF13640
9	送布齒組 Feed Dog Asm.	5222DG0001	5222DG0001	5222DG0001	5222DG0002
13	針鉸 Needle Plate	5222TP13403A	5222TP13483A	5222TP13563A	5222TP13643A

1. CT9013-0 包縫骨壓縫用零件列表Parts List For CT9013-0 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	針鉸組 Needle Plate Asm. (See left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See left page) -----	1
3	-----	主送布齒 Main Feed Dog (See left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See left page) -----	1
5	-----	輔助送布齒 Aux Feed Dog (See left page) -----	1
6	22001301061	右導模 Fabric Guide (R)-----	1
7	22001301071	左導模 Fabric Guide (L)-----	1
8	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
9	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
10	5220PF0356M	螺絲 Screw -----	1
11	5220PF0056L	導布定規 Fabric Guide -----	1
12	8MB75180506B	螺絲 Screw -----	1
13	-----	針鉸 Needle Plate (See Left page) -----	1
14	8MB75180405A	螺絲 Screw (CT0529 M2.5-0.45*3.5) -----	2

2. CT9013-1 包縫骨壓縫用零件列表Parts List For CT9013-1 Overlock Seam Covering

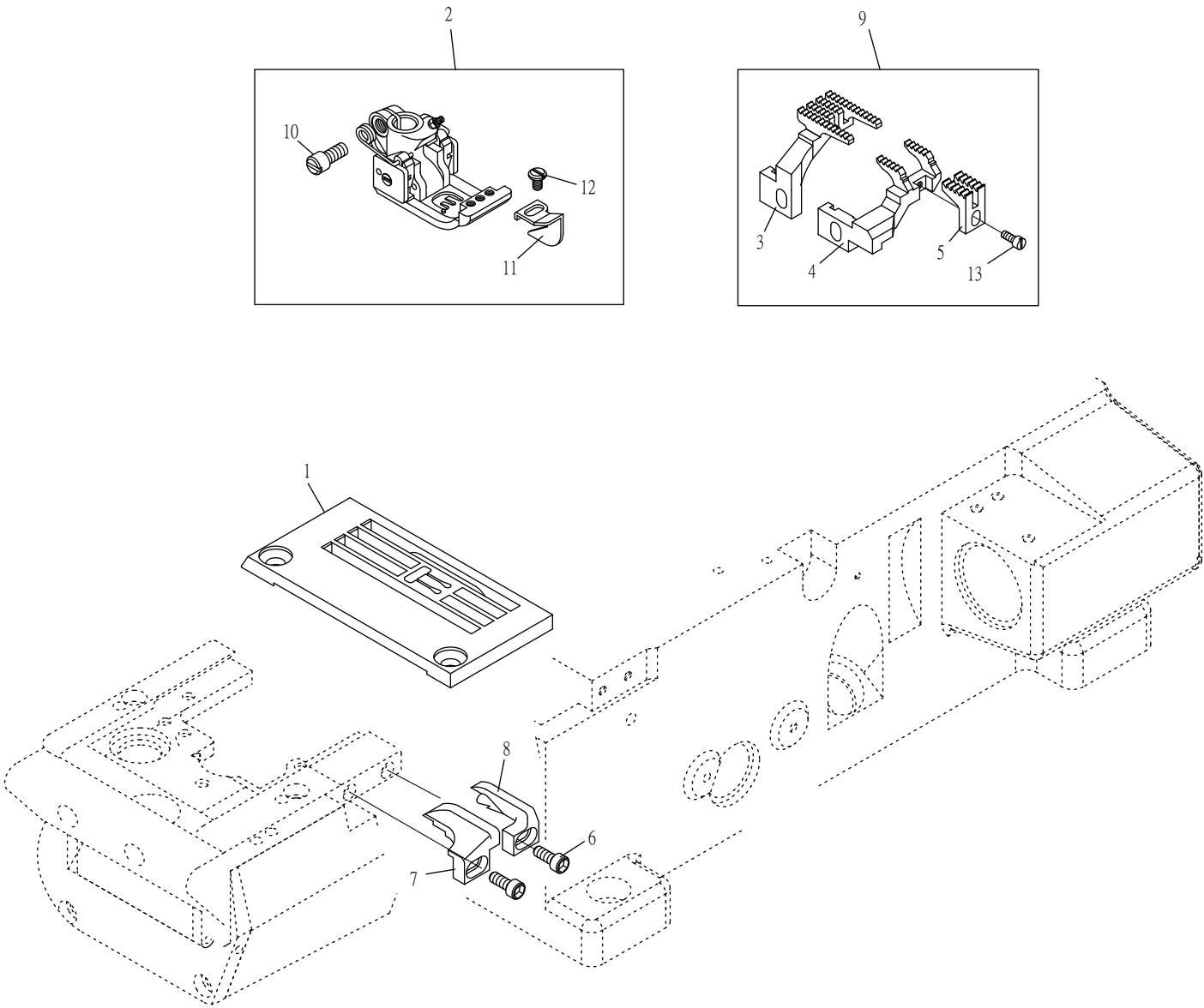


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針板 Needle Plate	5222TP13404	5222TP13484	5222TP13564	5222TP13644
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
4	副送布齒 Diff Feed Dog	5220DF13563	5220DF13563	5220DF13563	5220DF13643
5	輔助送布齒 Aux Feed Dog	5220AF13561	5220AF13561	5220AF13561	5220AF13561
9	送布齒組 Feed Dog Asm.	5222DG0003	5222DG0003	5222DG0003	5222DG0004

2. CT9013-1 包縫骨壓縫用零件列表Parts List For CT9013-1 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	針板 Needle Plate (See Left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
3	-----	主送布齒 Main Feed Dog (See Left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See Left page) -----	1
5	-----	輔助送布齒 Aux Feed Dog (See Left page) -----	1
6	8MM03200606A	螺絲 Screw -----	2
7	2200130401	左導模 Fabric Guide (L) -----	1
8	2200130402	右導模 Fabric Guide (R) -----	1
9	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
10	5220PF0356M	螺絲 Screw -----	1
11	5220PF0056L	導布定規 Fabric Guide -----	1
12	8SB24560405A	螺絲 Screw -----	1
13	8MB75180506B	螺絲 Screw -----	1

3. CT9013-2 包縫骨壓縫用零件列表Parts List For CT9013-2 Overlock Seam Covering

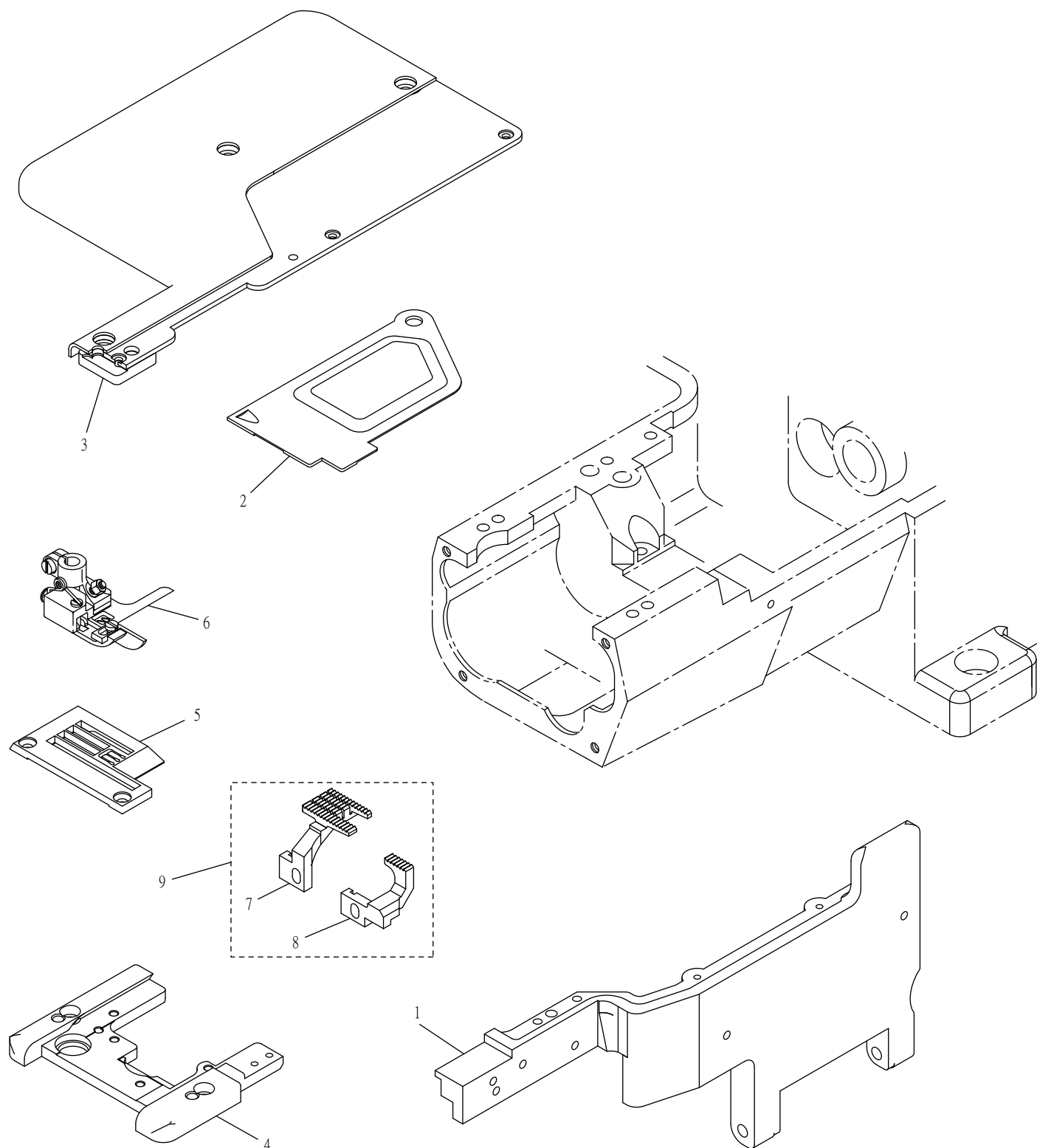


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針鉋 Needle Plate	5222TP13402	5222TP13482	5222TP13562	5222TP13642
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
4	副送布齒 Diff Feed Dog	5220DF13563	5220DF13563	5220DF13563	5220DF13643
5	輔助送布齒 Aux Feed Dog	5220AF13560	5220AF13560	5220AF13560	5220AF13640
9	送布齒組 Feed Dog Asm.	5222DG0001	5222DG0001	5222DG0001	5222DG0002

3. CT9013-2 包縫骨壓縫用零件列表Parts List For CT9013-2 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	針板 Needle Plate (See Left page) -----	1
2	-----	壓腳組 Presser Foot Asm.(See Left page) -----	1
3	-----	主送布齒 Main Feed Dog (See Left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See Left page) -----	1
5	-----	輔助送布齒 Aux Feed Dog (See Left page) -----	1
6	8MM03200606A	螺絲 Screw -----	2
7	2200130403	左導模 Fabric Guide (L) -----	1
8	2200130404	右導模 Fabric Guide (R) -----	1
9	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
10	5220PF0356M	螺絲 Screw -----	1
11	5220PF0056L	導布定規 Fabric Guide -----	1
12	8SB24560405A	螺絲 Screw -----	1
13	8MB75180506B	螺絲 Screw -----	1

1. CT9042-2 筒形彈性褲頭用零件列表 Parts List For Ring Of Knitted Elastic



5. 針板編號列表 Needle Plate

針板針距 Thread Plate	圖號 Parts No.
5.6	5220TP42562
6.4	5220TP42642

6. 壓腳編號列表 Press Foot

壓腳針距 Press Plate	圖號 Parts No.
5.6	5220PF42561
6.4	5220PF42641

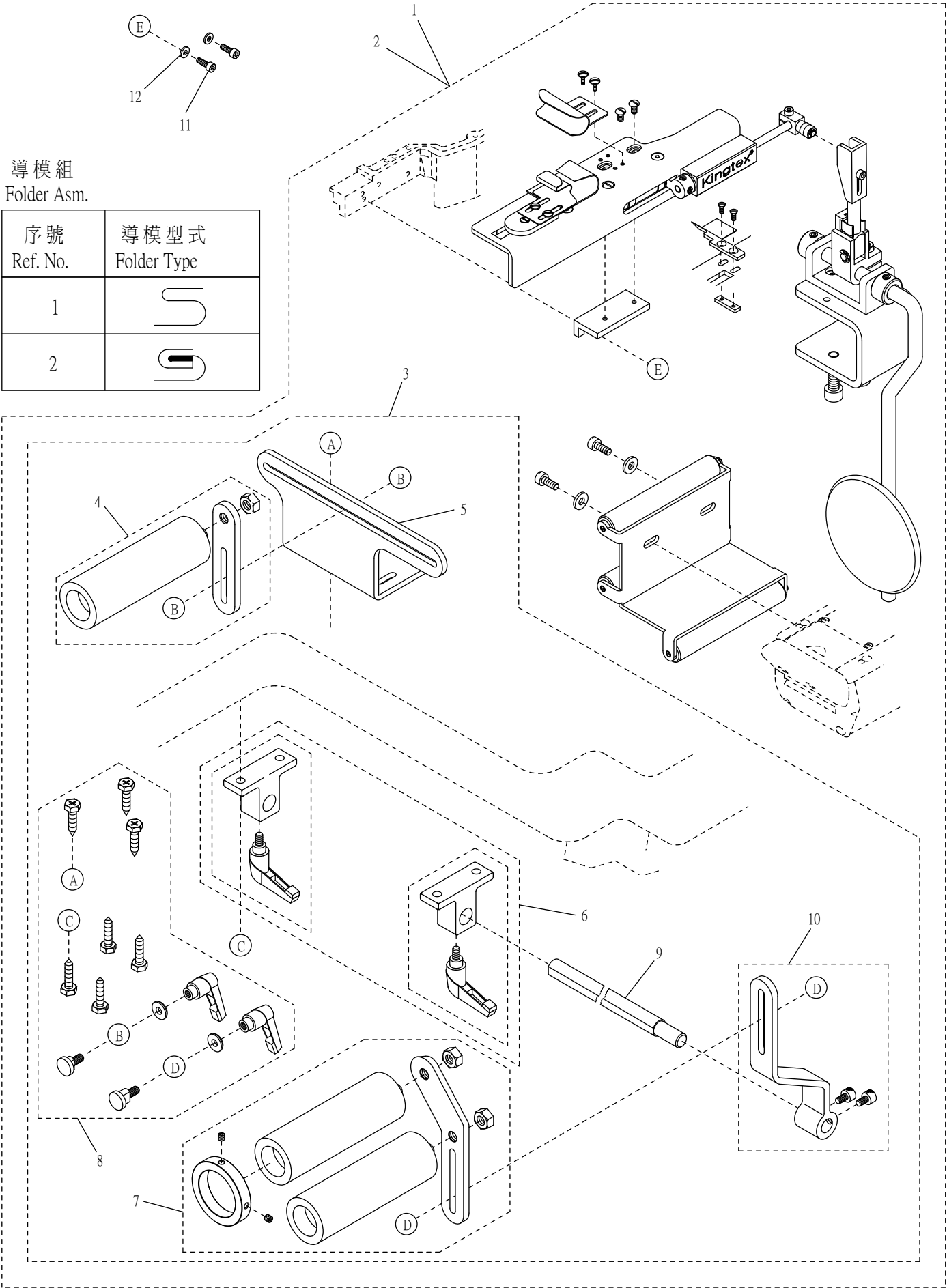
1. CT9042-2 筒形彈性褲頭用零件列表 Parts List For Ring Of Knitted Elastic

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2270420101	下座前蓋 Front Cover -----	1
2	2270420102	防塵蓋 Dust Cover -----	1
3	2270420103	下軸外蓋 Cloth Plate -----	1
4	2270420104	針板座 Needle Plate Seat -----	1
5	-----	針板 Needle Plate (See Left Page) -----	1
6	-----	壓腳 Press Foot (See Left Page)-----	1
7	5220FD42562	主送布齒 Main Feed Dog -----	1
8	5220DF42562	副送布齒 Diff Feed Dog -----	1
9	5220DG0011	送布齒組 Feed Dog Asm. -----	1

2. CT9042-2 導模裝置零件列表 Parts List For Folder Device

導模組
Folder Asm.

序號 Ref. No.	導模型式 Folder Type
1	
2	



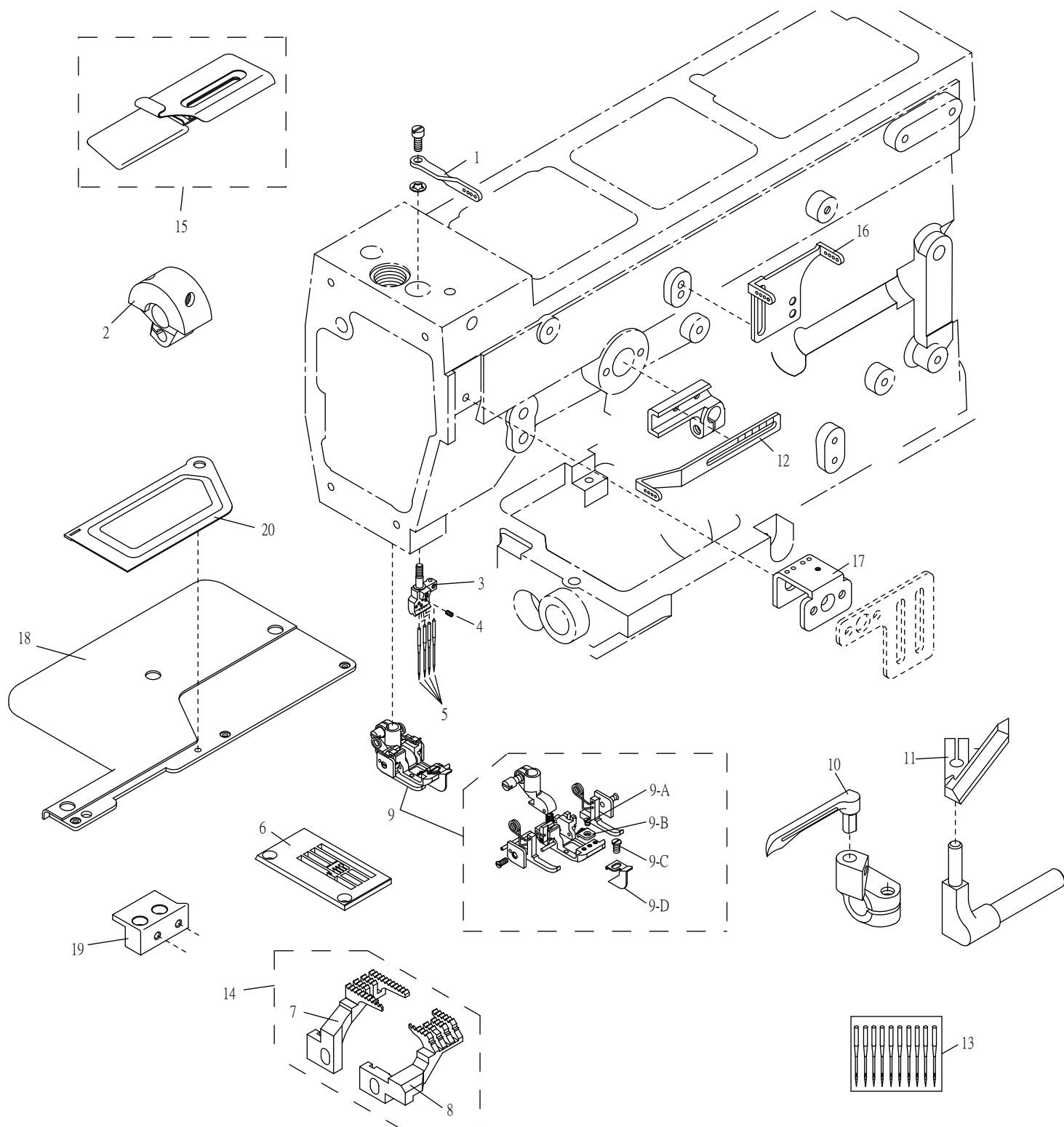
2. CT9042-2 導模裝置零件列表 Parts List For Folder Device

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
*1	2270420301	導模組 Folder Asm. -----	1
*2	2270420302	導模組 Folder Asm. -----	1
3	TR001	擴張滾輪組 Roller Set. -----	1
**4	4TR0010101	滾輪組 Roller Asm.-----	1
**5	4TR0010102	滾輪組 Roller Seat -----	1
**6	4TR0010103	支架組 Holder Bracket Asm. -----	1
**7	4TR0010104	滾輪組 Roller Asm.-----	1
**8	4TR0010105	螺絲組 Screw Asm. -----	1
**9	4TR0010106	支架 Holder Bracket -----	1
**10	4TR0010107	支架組 Holder Bracket Asm. -----	1
11	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	2
12	2100000223	墊圈 Washer -----	2

* : 特註品 Custom-Item
** : 需整組購買 Must be sold in complete set

1. CT9060 筒型四針用零件列表

Parts List For CT9060 4-Needle Cylinder Type For Flat-Seaming / Flat-Lock



序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		5.2	5.6	6.0	6.4
3	針留 Needle Clamp	5221NC60520	5221NC60560	5221NC60600	5221NC60640
6	針板 Needle Plate	5221TP60520	5221TP60560	5221TP60600	5221TP60640
9	壓腳 Presser Foot	5221PF60520	5221PF60560	5221PF60600	5221PF60640
9-B	壓腳舌 Presser Foot Tongue	5221PF6052A	5221PF6056A	5221PF6060A	5221PF6064A

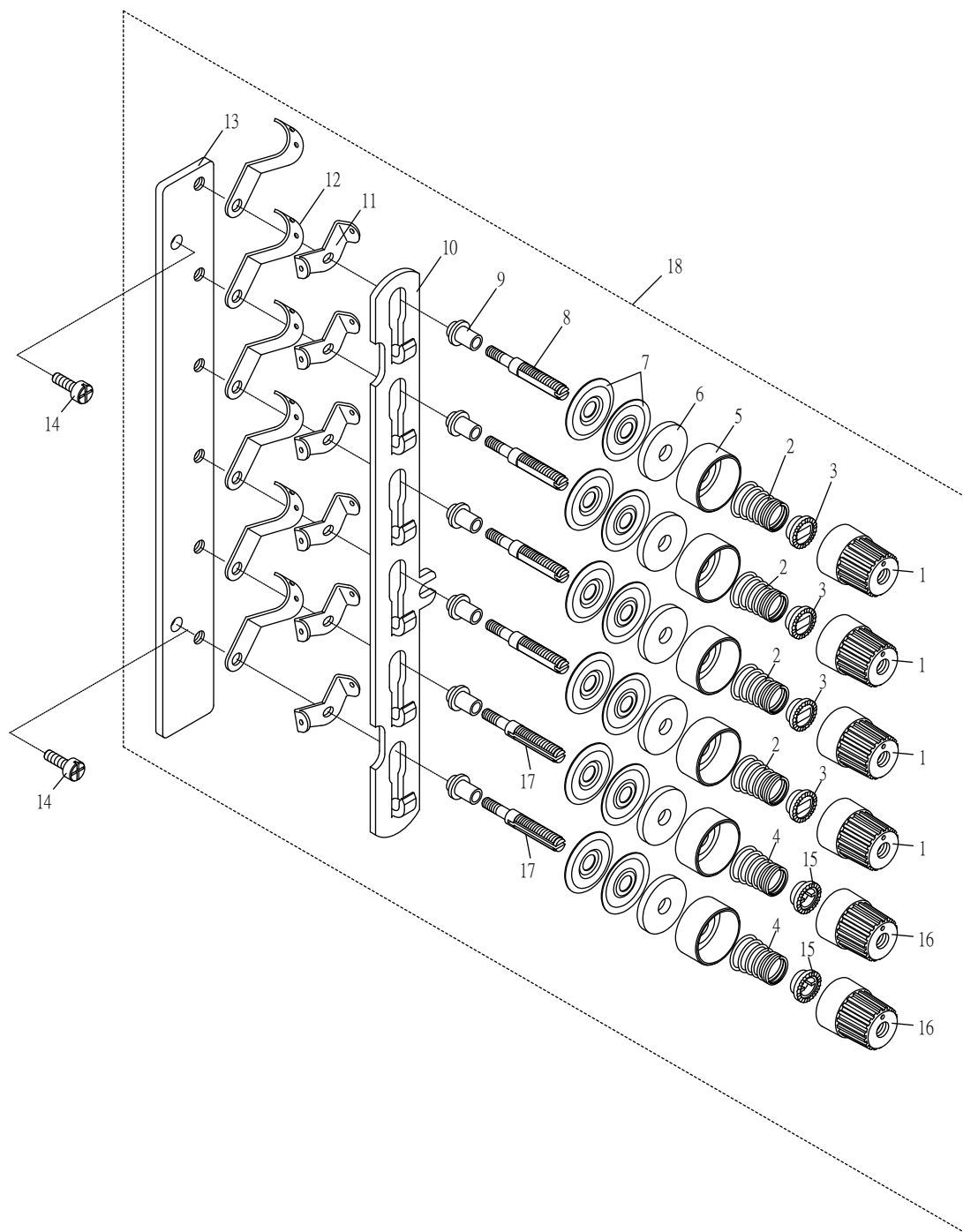
1. CT9060 筒型四針用零件列表

Parts List For CT9060 4-Needle Cylinder Type For Flat-Seaming / Flat-Lock

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210600118	導線 Thread Guide -----	1
2	2210000716	平衡錘 Balance Weight -----	1
3	-----	針留 Needle Clamp (See Left Page) -----	1
4	8SC24560303B	螺絲 Screw (NT0723 3/32"-56*3)-----	5
5	66734-11	針 Needle (SCHMETZ Canu:34:22 1 NM: 75 #11) -----	4
6	-----	針板 Needle Plate(See Left Page) -----	1
7	5220FD60560	主送布齒 Main Feed Dog(See Left Page) -----	1
8	5220DF60560	副送布齒 Diff Feed Dog(See Left Page) -----	1
9	-----	壓腳組 Press Foot Set(See Left Page) -----	1
9-A	5221PF6056C	螺絲 Screw -----	1
9-B	-----	壓腳舌 Press Foot Tongue(See Left Page) -----	1
9-C	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
9-D	5221PF6056F	導布定規 Presser Foot Guide -----	1
10	5220LL60560	下結線鉤 Low Looper -----	1
11	5220NG60560	後導針器 Needle Guard (Rear) -----	1
12	2210600123	針棒揚線桿 Needle Thread Take-Up -----	1
13	66734-11-10	備用針 Spare Needle (10支裝)-----	1
14	5220DG0023	送布齒組 Feed Dog Asm. -----	1
*15	221FR0101	導模 Folder Unit (Two-fold) (Extra) -----	1
16	2210600122	導線 Thread Guide -----	1
17	2210600124	導線 Thread Guide -----	1
18	2270000221	下軸外蓋 Cloth Plate -----	1
19	2270000241	下座前蓋活動塊 Movable Block -----	1
20	2270000253	防塵蓋 Dust Cover -----	1

* 特註品Custom-made Item

2. 鬆線組 CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 用
Thread Tension Mechanism Asm. For CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 Use

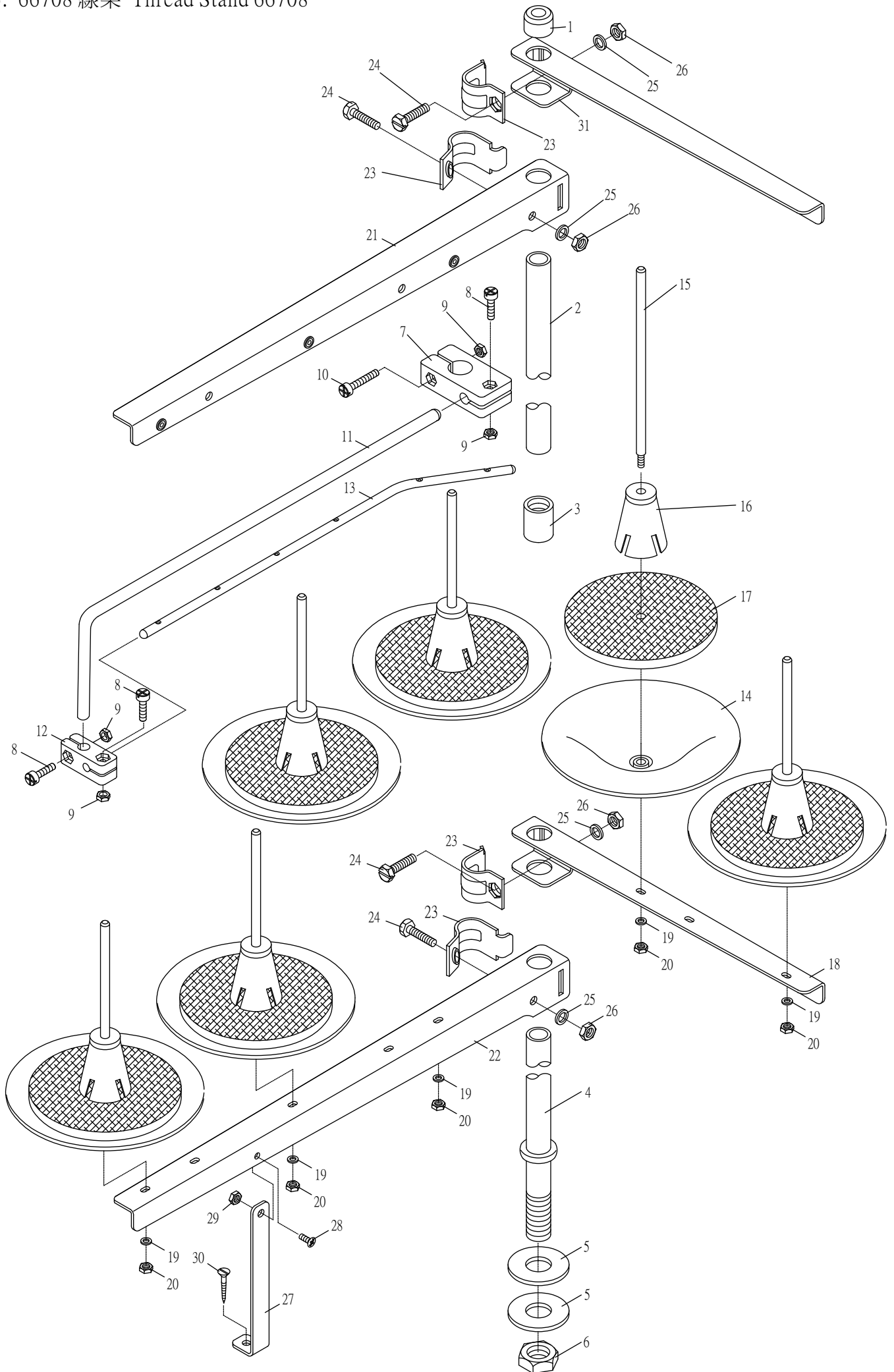


2. 鬆線組CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 用

Thread Tension Mechanism Asm. For CT6760/CT9060/FT6760/FT6760-1/FT7060/FT7060-1 Use

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)-----	4
2	2100001123	彈簧 Spring (Red) (SH1123)-----	4
3	2200000303	套管 Bushing -----	4
4	2100041131	彈簧 Spring (Yellow) (SH1131)-----	2
5	2200000305	彈簧座 Spring Seat -----	6
6	2100001127	羊毛氈 Felt -----	6
7	2100001126	張力控制盤 Tension Disc -----	12
8	22000003081	螺樁 Stud -----	4
9	22000003091	隔環 Spacer -----	6
10	2200600210	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	6
12	2200000312	導線 Thread Guide -----	6
13	2200600213	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
15	2100001122	套管 Bushing -----	2
16	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121)-----	2
17	22000003611	螺樁 Stud -----	2
18	220A0600218	鬆線組 Thread Tension Set Asm. -----	1

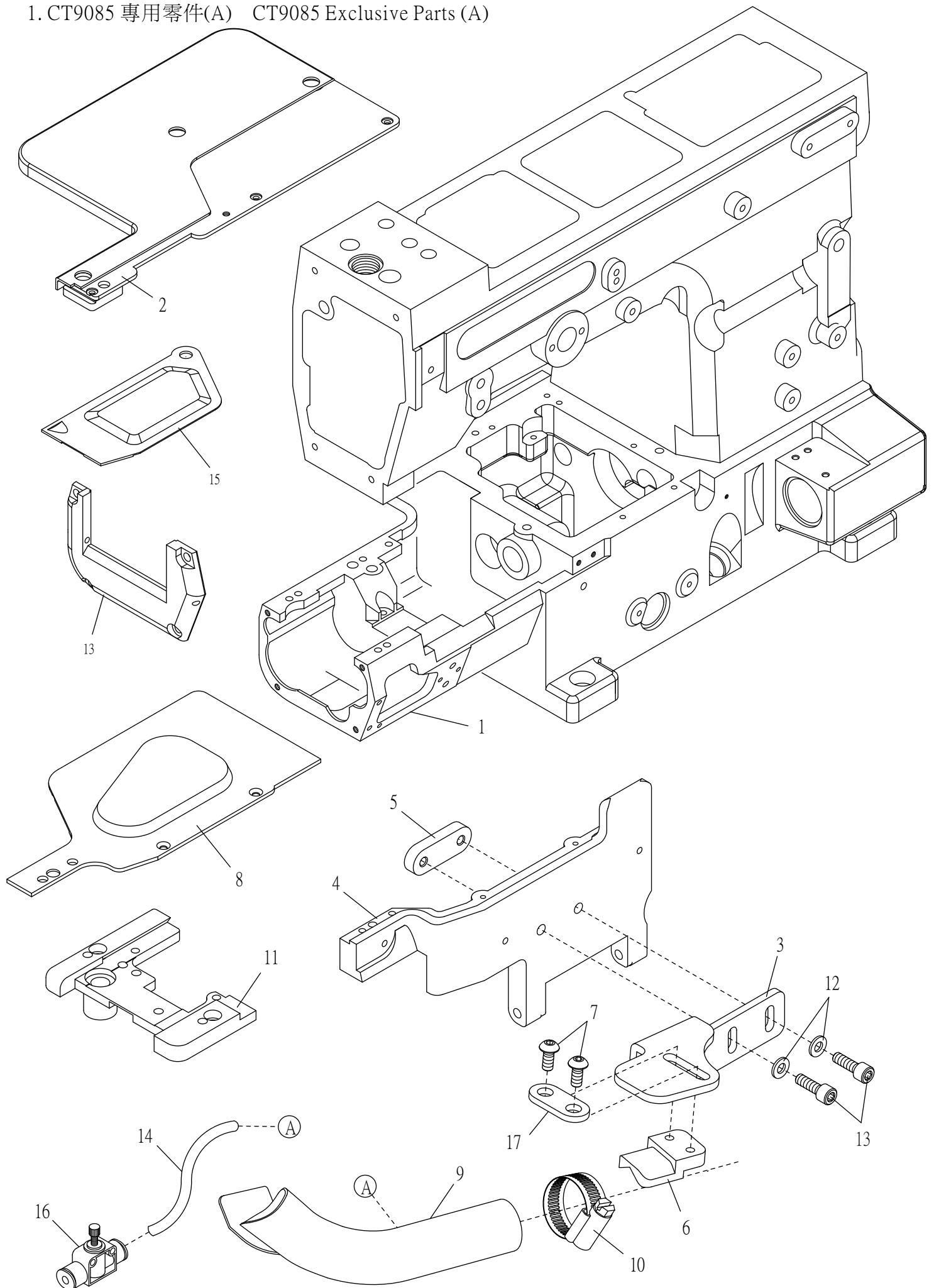
3. 66708 線架 Thread Stand 66708



3. 66708 線架 Thread Stand 66708

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	667051	柱帽 Rod Cover -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	6
15	6670515	線盤軸 Spool Pin -----	6
16	6670516	定心錐 Spool Retaining Lup -----	6
17	6670517	緩衝墊 Seat -----	6
18	6670522	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670521	導線臂 Thread Guide -----	1

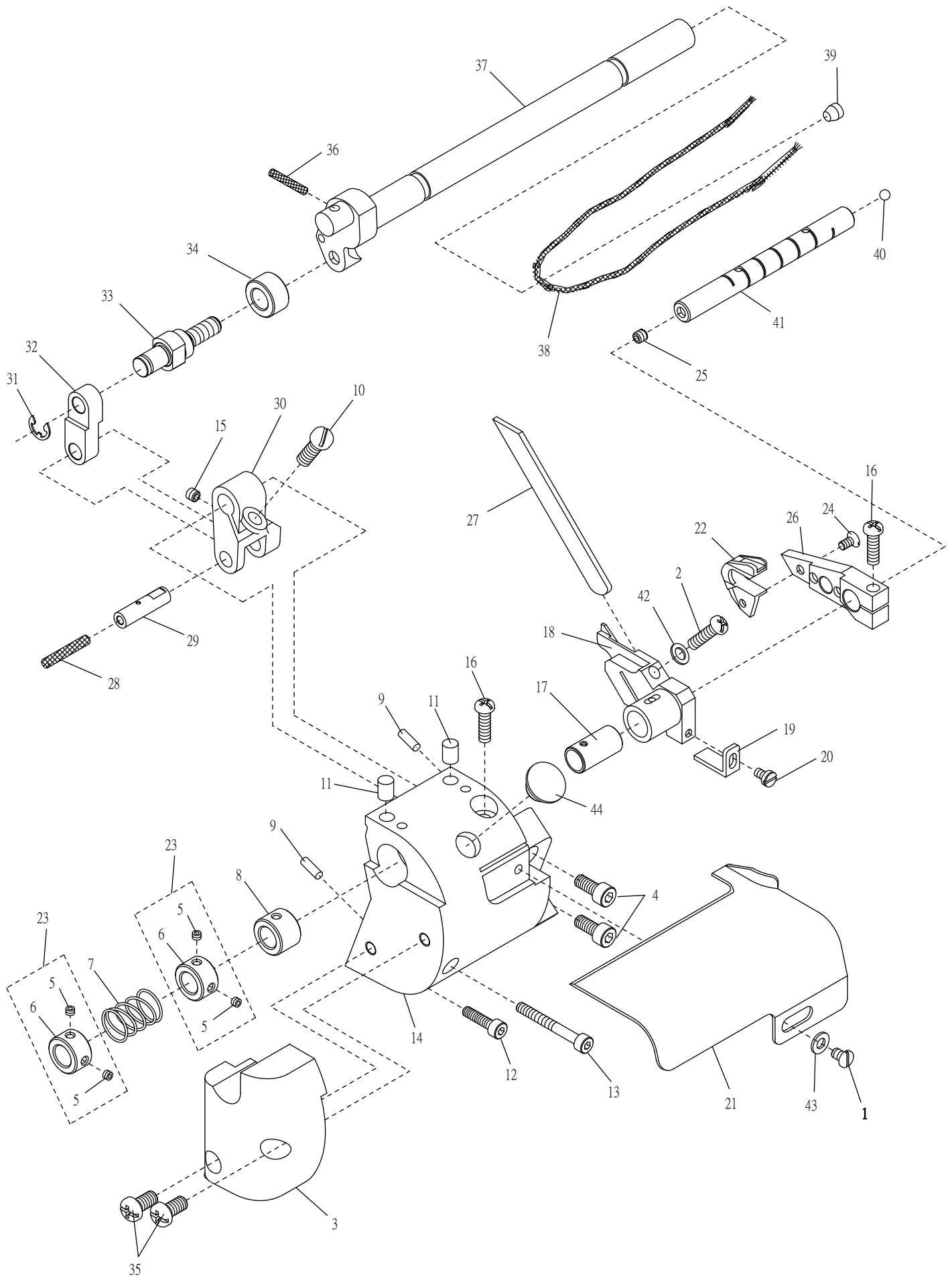
1. CT9085 専用零件(A) CT9085 Exclusive Parts (A)



1. CT9085 專用零件(A) CT9085 Exclusive Parts (A)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2270850101	車頭 Frame Unit -----	1
2	2270000221	下軸外蓋 Cloth Plate -----	1
3	2270850103	支架 Suction Pipe Support -----	1
4	2270850104	下軸前蓋 Front Cover -----	1
5	2270850105	固定板 Bracket -----	1
6	2270850106	固定座 Bracket -----	1
7	8MP05321210A	螺絲 Screw (UTB0340 M5-0.8*11) -----	2
8	2270850108	下軸外蓋 Cloth Plate -----	1
9	2270850109	吸風管 Suction Pipe -----	1
10	2270850110	管束 Hose Clamp -----	1
11	2220850111	針板座 Stitch Plate Support -----	1
12	2200001025	墊片 Washer -----	2
13	2270850113	螺絲 Screw (RP0111 M5-0.8*16) -----	1
14	2206110227	空氣管 Air Tube -----	1
15	2270850115	護蓋 Cover -----	1
16	2206110228	節流閥 Speed Controller -----	1
17	2310000341	連桿 Link -----	1
18	8MM05321609A	螺絲 Screw (RP0111 M5-0.8*16) -----	2

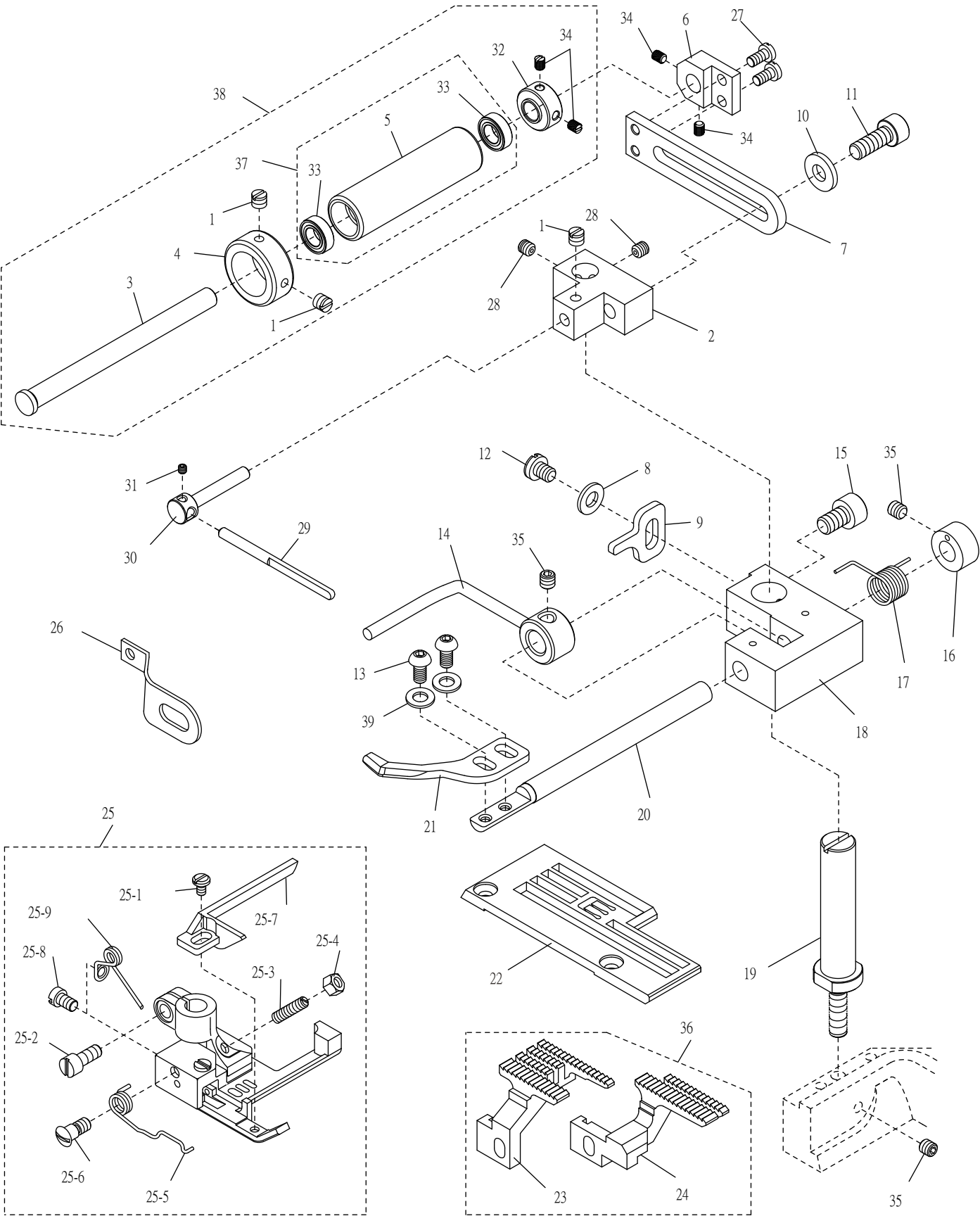
2. CT9085 專用零件(B) CT9085 Exclusive Parts (B)



2. CT9085 專用零件(B) CT9085 Exclusive Parts (B)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	1
2	8MC04281607D	螺絲 Screw (UH0177 M4-0.7*16) -----	1
3	2220850203	側封蓋 Filter Cover -----	1
4	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12) -----	2
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	4
6	2210000534	固定環 Collar (8*13*6) -----	2
7	2206110131	彈簧 Spring -----	1
8	2200850208	軸襯 Bushing -----	1
9	90ST0308	定位銷 Knock Pin -----	2
10	8MB05321008K	螺絲 Screw (CT0233 M5-0.8*10) -----	1
11	2200000247	孔塞 Seal Plug -----	2
12	8MM04281607A	螺絲 Screw (FT0202 M4-0.7*16) -----	1
13	8MM04283407B	螺絲 Screw (CT9850213 M4-0.7*34) -----	1
14	2220850214	下刀座 Lower Knife Holder Bracket -----	1
15	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
16	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
17	2200850217	軸襯 Bushing -----	1
18	2200850218	下刀台 Lower Knife Holder -----	1
19	2200850219	限位片 Guide -----	1
20	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	1
21	2220850221	導模 Guide -----	1
22	2200850222	上刀 Upper Knife -----	1
23	221A0000563	定位環組 Collar Asm. -----	2
24	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*4.5) -----	1
25	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
26	2200850226	上刀座 Upper knife Holder -----	1
27	2200850227	下刀 Lower Knife -----	1
28	66800	油線 Oil Wick -----	1
29	2200850229	銷 Pin -----	1
30	2200850230	連桿 Lever -----	1
31	90ER040	E 形扣環 E Ring (E4) -----	1
32	2200850232	連桿 Lever -----	1
33	2220850233	結合銷 Screwed Pin -----	1
34	2220850234	隔環 Collar -----	1
35	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
36	66802	油線 Oil Wick -----	1
37	2200850237	軸 Feed Lift Shaft -----	1
38	66800	油線 Oil Wick -----	1
39	2200001243	孔塞 Seal Plug -----	1
40	2100000403	孔塞 Seal Plug -----	1
41	2200850241	軸 Upper Knife Shaft -----	1
42	2206110148	墊圈 Washer -----	1
43	2100000223	墊圈 Washer -----	1
44	22000001091	孔塞 Plug -----	1

3. CT9085 專用零件(C) CT9085 Exclusive Parts (C)



25. 壓腳編號列表 Press Foot

針 距	圖 號
4.0	5222PF85400
4.8	5222PF85480
5.6	5222PF85560
6.4	5222PF85640

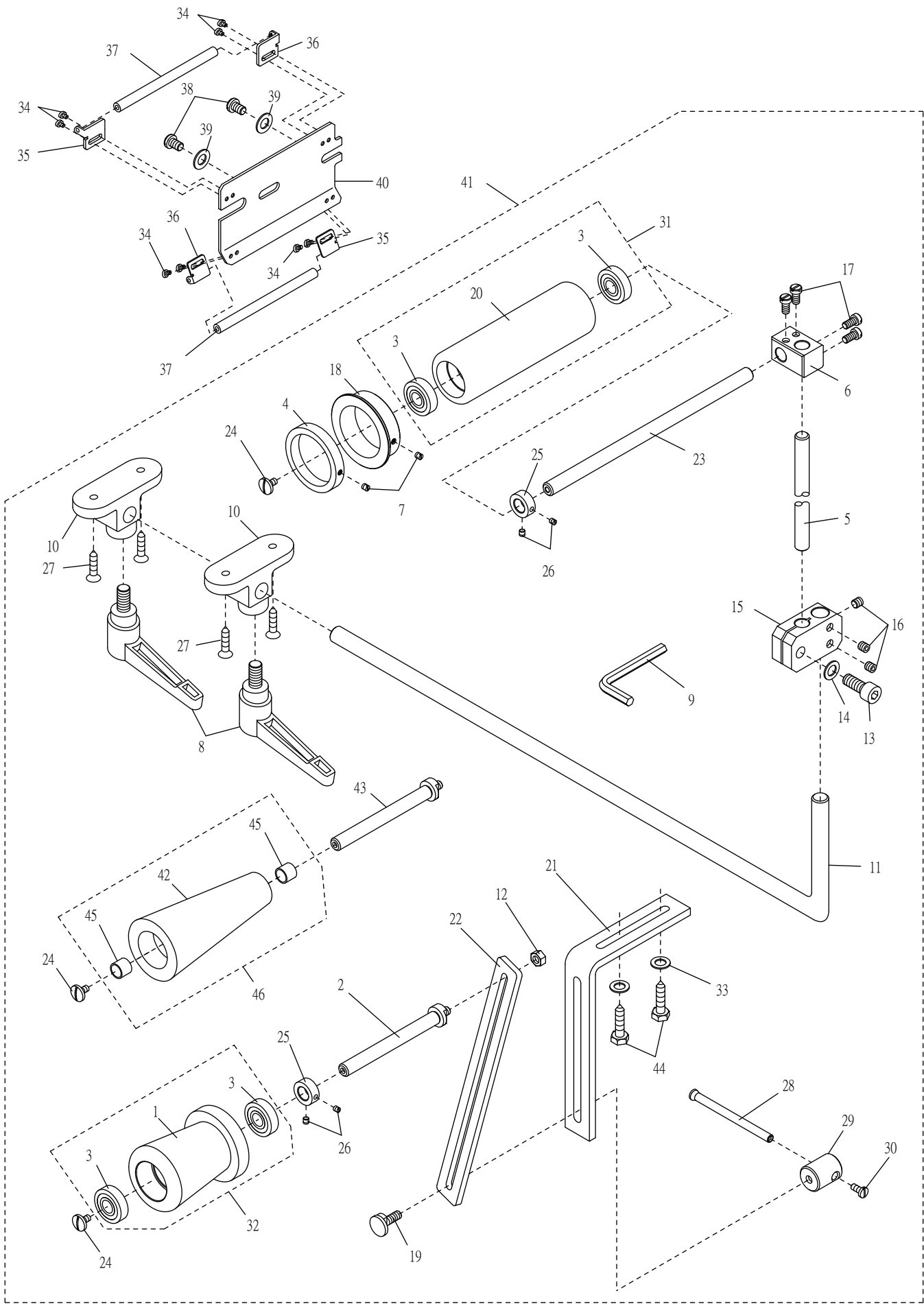
22. 針板編號列表 Needle Plate

針 距	圖 號
4.0	5220TP85400
4.8	5220TP85480
5.6	5220TP85560
6.4	5220TP85641

3. CT9085 專用零件(C) CT9085 Exclusive Parts (C)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	3
2	2220850302	固定座 Elastic Tape Guide Bracket -----	1
3	22708503031	軸 Shaft -----	1
4	2270850304	定位環 Collar -----	1
5	22708503051	滾輪 Roller -----	1
6	22708503061	連接塊 Connecting Block -----	1
7	2220850307	滾輪臂 Roller Holder Arm -----	1
8	2100000223	墊片 Washer -----	1
9	2270850309	固定片 Stop Plate -----	1
10	2100000323	墊圈 Washer -----	1
11	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
12	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	1
13	8MP03200606A	螺絲 Screw (MT0142 M3-0.5*6) -----	2
14	2270850314	導桿 Cuider Bar -----	1
15	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	1
16	2200850316	固定環 Collar (6*12*6) -----	1
17	2200850317	彈簧 Spring -----	1
18	2220850318	固定座 Fabric Presser Bracket -----	1
19	2220850319	導桿 Bracket Holder -----	1
20	2200850320	軸 Shaft -----	1
21	2270850321	壓布板 Fabric Presser -----	1
22	-----	針板 Needle Plate -----	1
23	5220FD85561	主送布齒 Main Feed Dog -----	1
24	5220DF85561	副送布齒 Diff Feed Dog -----	1
25	-----	壓腳 Press Foot -----	1
25-1	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
25-2	5220PF0356M	螺絲 Screw -----	1
25-3	5220PF0356G	螺絲 Screw -----	1
25-4	5220PF0356D	螺帽 Nut -----	1
25-5	5220PF8556E	彈簧 Spring -----	1
25-6	5220PF8556F	螺絲 Screw -----	1
25-7	5220PF8556B	導帶桿 Guide -----	1
25-8	5220PF0356K	螺絲 Screw -----	1
25-9	5220PF0356J	彈簧 Spring -----	1
26	2210390129	護指環 Safety Plate Holder -----	1
27	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8) -----	2
28	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
29	2200850306	導模 Guide -----	1
30	2200850304	導桿 Guide -----	1
31	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
32	22708503321	定位環 Collar -----	1
33	90BB071304	滾珠軸承 Ball Bearing -----	2
34	8MH85240500A	螺絲 Screw (CT0923 M3.5-0.6*5) -----	4
35	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	3
36	5220DG0010	送布齒組 Feed Dog Asm. -----	1
37	227085A03371	滾輪組 Roller Asm. -----	1
38	227085A03381	滾輪組 Roller Asm. -----	1
39	90PW030	墊圈 Washer -----	2

4. CT4785/CT6585/CT4735/CT6535/CT9085 專用零件 (C)
CT4785/CT6585/CT4735/CT6535/CT9085 Exclusive Parts (C)

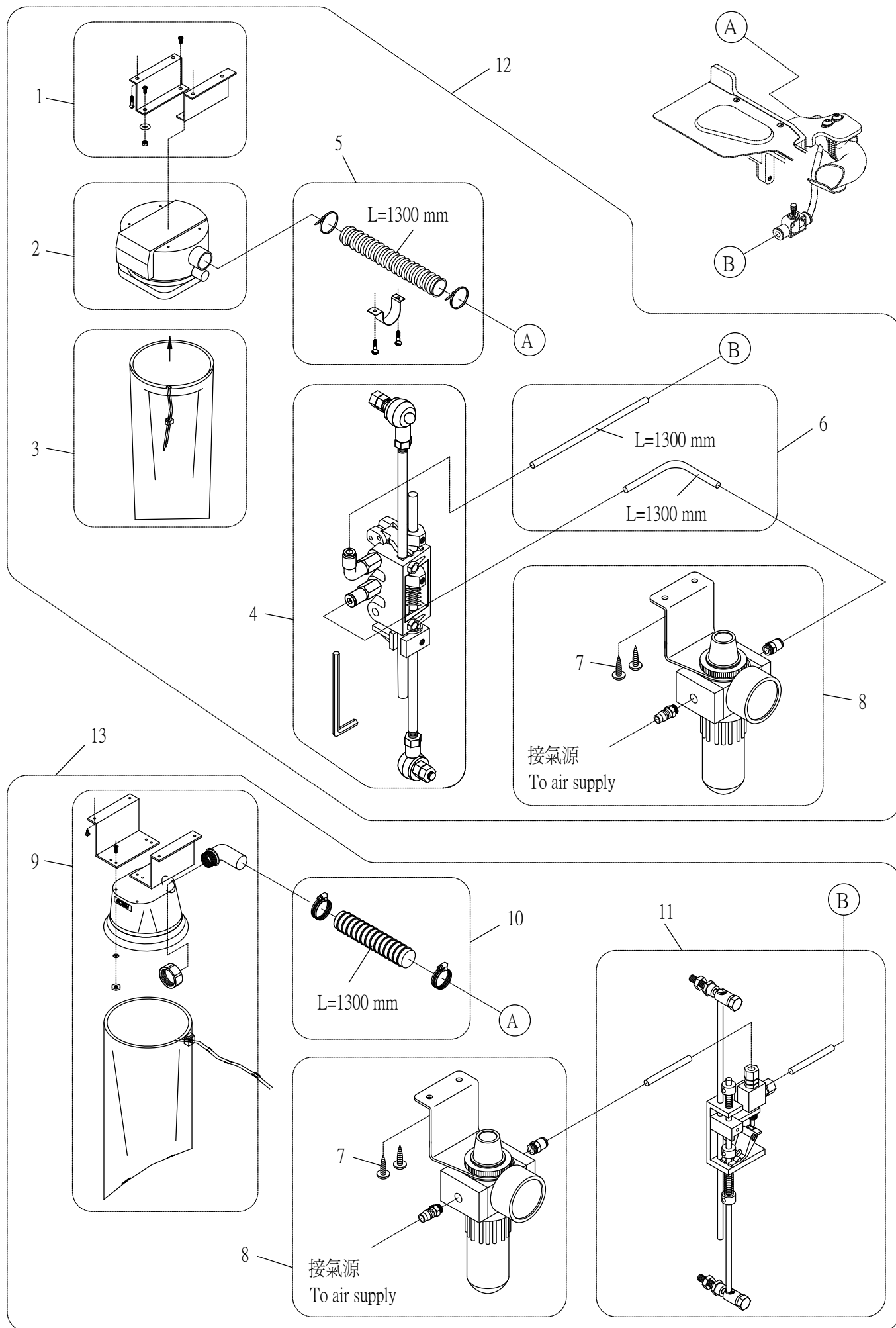


4. CT4785/CT6585/CT4735/CT6535/CT9085 專用零件 (C)

CT4785/CT6585/CT4735/CT6535/CT9085 Exclusive Parts (C)

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TR00201011	滾輪 Roller -----	1
2	4TR00201021	軸 Shafe -----	1
3	90BB1026082	滾珠軸承 Ball Bearing -----	4
4	4TR0020104	鬆緊帶導模 Elastic Tape Guide -----	1
5	2200850416	支架 Holder Bracker -----	1
6	2200850421	連接塊 Connecting Block -----	1
7	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	2
8	4TR0020108	固定板手 Lock Lever -----	2
9	66641	六角扳手 Spanner 6MM -----	1
10	4TR0020110	支架座 Holder Bracket Seat -----	2
11	4TR0020111	支架 Holder Bracket -----	1
12	8MA06400510A	螺帽 Nut (CT0533) -----	1
13	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20) -----	1
14	2210000533	墊圈 Washer -----	1
15	4TR0020115	連接塊 Connecting Block -----	1
16	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	3
17	8MB05321008K	螺絲 Screw (CT0233 M5-0.8*10) -----	4
18	2270850418	鬆緊帶導模 Elastic Tape Guide -----	1
19	4TR0020119	螺樁 Stud -----	1
20	2270850420	滾輪 Roller -----	1
21	4TR0020120	滾輪臂 Roller Holder Arm -----	1
22	4TR0020121	滾輪臂 Roller Holder Arm -----	1
23	2270850423	支架 Holder Bracket -----	1
24	8SC44400812A	螺絲 Screw (CL450424 11/64"-40*8) -----	3
25	4TR0020125	定位環 Collar -----	2
26	8MH85240500A	螺絲 Screw (CT0923 M3.5-0.6*5) -----	4
27	8WE37002400A	木螺絲 Wood Screw (CL450427) -----	4
28	4TR0020128	柄 Handle -----	1
29	4TR0020129	止動塊 Tension Roller Slider Stop -----	1
30	8SC44401008A	螺絲 Screw (SH1225 11/64"-40*10) -----	1
31	4TR003A0131	滾輪 Roller Asm.-----	1
32	4TR002A0131	滾輪 Roller Asm.-----	1
33	2200000910	墊圈 Washing -----	2
34	8MB03200306A	螺絲 Screw (UTB0436 M3-0.5*3) -----	8
35	4RP0010238	滾柱架(右) Right Roller Stay -----	2
36	4RP0010237	滾柱架(左) Left Roller Stay -----	2
37	4RP0010236	輔助滾柱 Supplementary Roller -----	2
38	8MC06400910E	螺絲 Screw (C850405 M6-1*9) -----	2
39	2200000716	墊圈 Washer -----	2
40	2200850407	滾柱座 Supplementary Roller Support -----	1
41	TR003	TR003 擴張滾輪組 TR003 Roller Set. -----	1
42	4TR0020101	滾輪 Roller -----	1
43	4TR0020102	軸 Shafe -----	1
44	8WK45002900C	木螺絲 Wood Screw (CL450408) -----	2
45	4TR0020103	軸襯 Lower Roller Bushing -----	2
46	4TR002A0133	滾輪組 Roller Asm.-----	1

5. 集塵袋組Fabric Bag Asm.



5. 集塵袋組Fabric Bag Asm.

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	VD-M-1	集塵罩支架 Bracket -----	1
2	VD-M-2N	集塵罩 Waste & lint gather system -----	1
3	VD-M-3	集塵袋 Fabric bag -----	1
4	VD-T-1	腳踏空氣控制開關組 Soft touch heel action treadle rod air switch -----	1
5	4CV09NA0105	吸布屑管 Tube -----	1
6	VD-T-2	軟管 Tube -----	1
7	8WD30000015B	木螺絲 Wood Screw -----	2
8	4CV09NA0108	調壓濾水閥組 Regulator Asm. -----	1
9	C-100	廢布&線頭收集組(布袋) Waste & lint gather system (fabric bag) -----	1
10	4CV08NA0102	吸布屑管 Tube -----	1
11	A-100ST	腳踏空氣控制開關組 Soft touch heel action treadle rod air switch -----	1
*12	CV09N	集塵袋組 Fabric bag Asm. -----	1
*13	CV08N	集塵袋組 Fabric bag Asm. -----	1

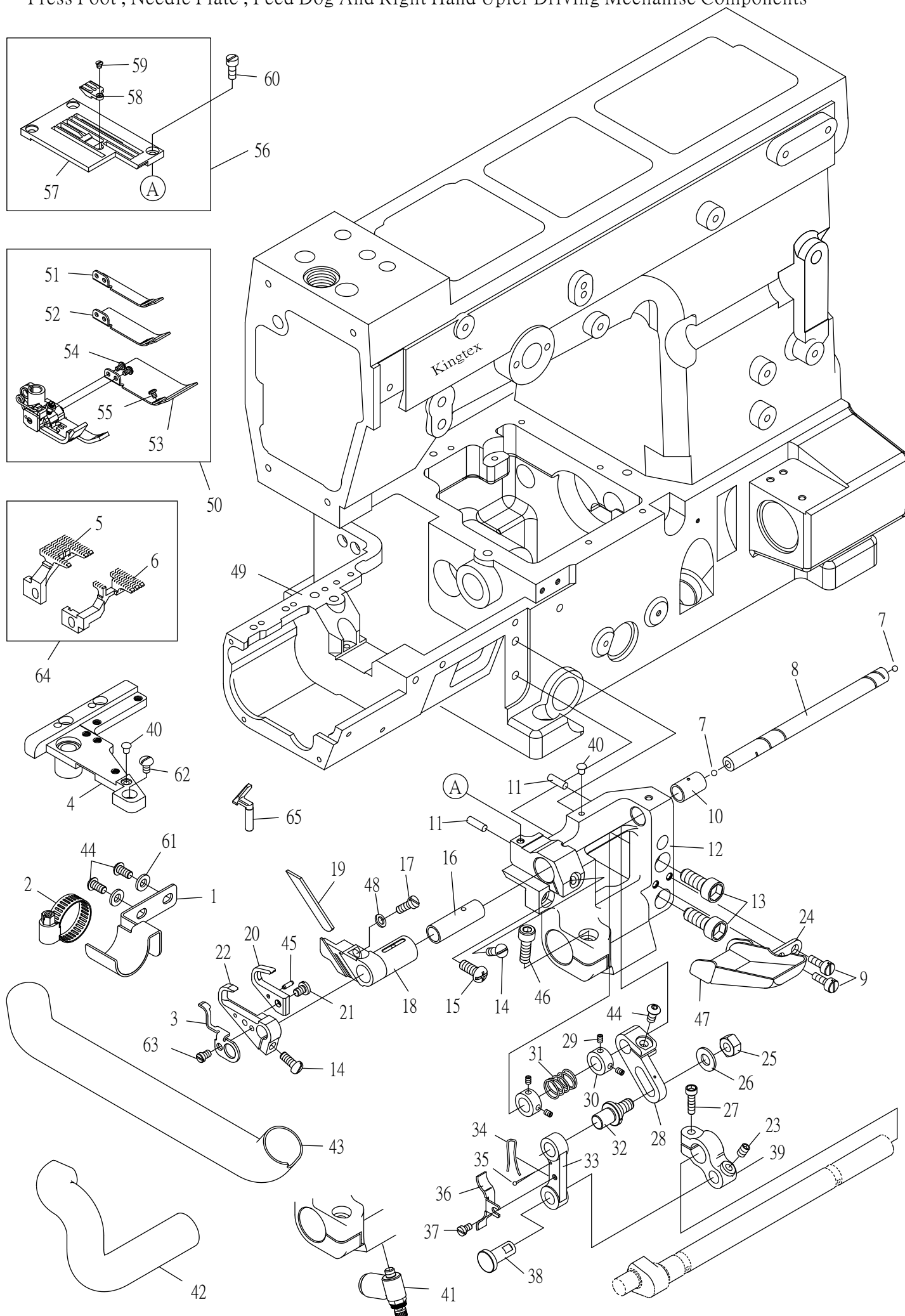
* : 選購* : to pick and make purchase

註: 機型如配合自動切線裝置UTB02 之使用，則是選購CV08P 或CV09P。

Note : If machine equipped with thread trimming device UTB02, then, please use CV08P or CV09P together as venturi device.

1.壓腳, 針板, 送布齒, 及上下刀驅動構列表

Press Foot , Needle Plate , Feed Dog And Right Hand Upier Driving Mechanise Components



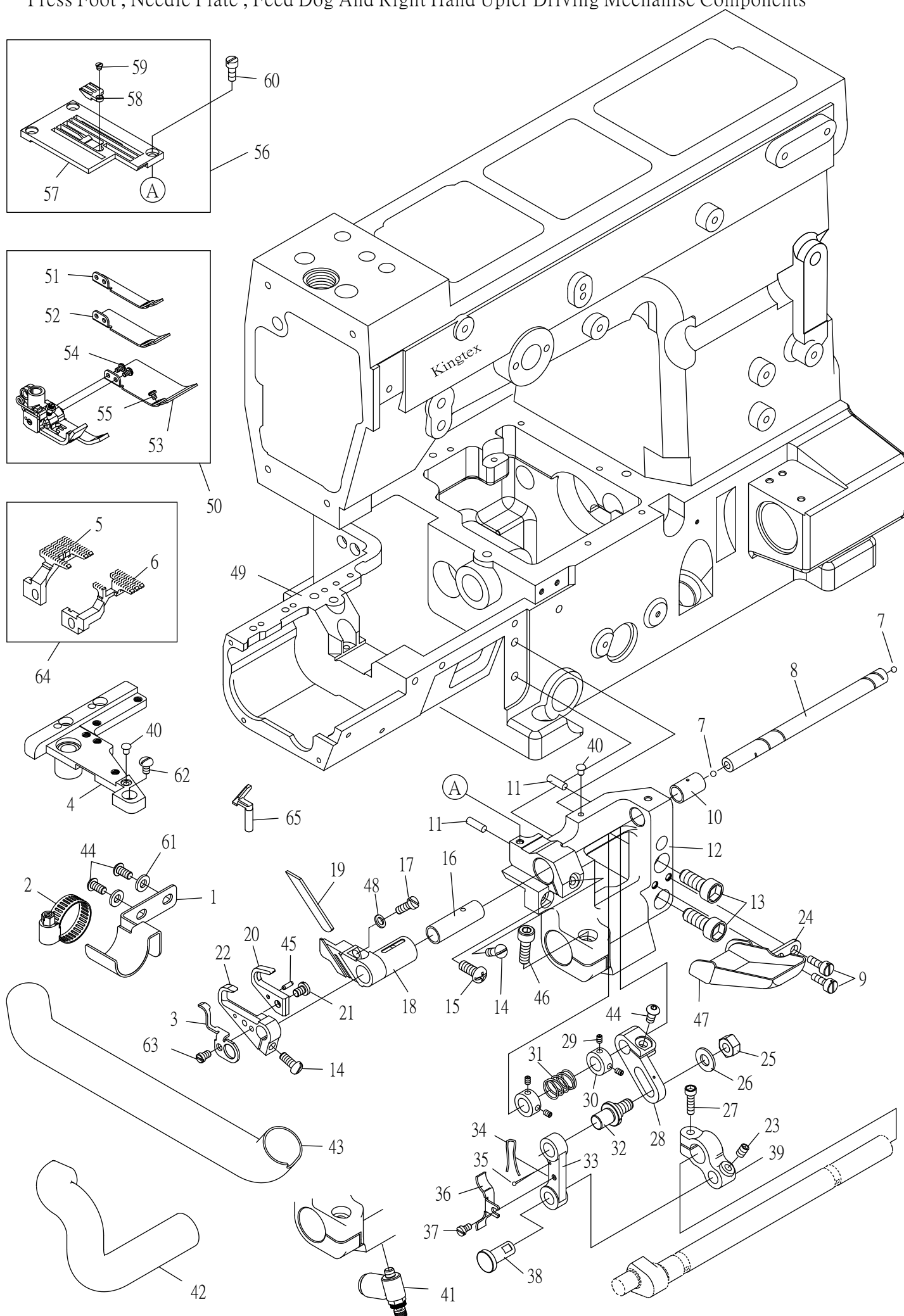
1.壓腳,針板,送布齒,及上下刀驅動構列表

Press Foot , Needle Plate , Feed Dog And Right Hand Upier Driving Mechanise Components

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2273110101	支架 Stitch Plate Support -----	1
2	2273110102	管束 Hose Clamp -----	1
3	2273110103	護指擋片 Safety Plate Holder -----	1
4	2273110104	針板座 Stitch Plate Support -----	1
*5	-----	主送布齒 Main Feed Dog -----	1
*6	-----	副送布齒 Diff Feed Dog -----	1
7	2100001404	孔塞 Plug -----	2
8	2206110108	軸 Upper Knife Shaft -----	1
9	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
10	2206110110	軸襯 Upper Knife Shaft Bushing -----	1
11	90ST0410	定位銷 Knock Pin -----	2
12	2273110112	刀台 Lower Knife Holder Bracket -----	1
13	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	2
14	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	2
15	8MC05321209D	螺絲 Screw (C850212 M5-0.8*12) -----	1
16	2206110116	軸襯 Lower Knife Holder Bushing -----	1
17	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	1
18	2206110118	下刀刀座 Lower Knife Holder -----	1
19	2206110119	下刀 Lower Knife -----	1
20	2273110120	上刀 Upper Knife -----	1
21	8MB04280607A	螺絲 Screw (CT350202 M4-0.7*6) -----	1
22	2273110122	上刀座 Upper Knife Holder -----	1
23	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
24	2206110124	連桿護蓋 Link Cover(Lower) -----	1
25	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
26	2206110126	墊圈 Washer -----	1
27	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	1
28	2273110128	變距曲柄 Upper Knife Adjusting Lever -----	1
29	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	4
30	2210000534	隔環 Collar -----	2
31	2206110131	彈簧 Spring -----	1
32	2206110132	曲柄銷 Adjusting Lever Pin -----	1
33	2206110133	連桿 Link -----	1
34	66800	油線 Oil Wick -----	1
35	2206110135	銷 Oil Wick Pin -----	1
36	2206110136	壓板 Link Cover -----	1
37	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	1
38	2206110138	連結銷 Link Pin -----	1
39	2206110139	連桿 Link -----	1
40	2210000119	減震橡膠 Rubber Cushion -----	2
41	2273110141	節流閥 Speed Controller -----	1
42	2273110142	吸風管 Suction Pipe -----	1
43	2273110143	吸風管 Suction Pipe -----	1
44	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8) -----	3
45	90SP0206T	彈簧銷 Spring Pin -----	1
46	8MM05321609A	螺絲 Screw (RP0111 M5-0.8*16) -----	1
47	2206110147	防油擋片 Oil Defender -----	1
48	2206110148	墊圈 Washer -----	1
49	2273110149	車頭 Frame Unit -----	1
*50	-----	壓腳組 Presser Foot Asm -----	1

1.壓腳, 針板, 送布齒, 及上下刀驅動構列表

Press Foot , Needle Plate , Feed Dog And Right Hand Upier Driving Mechanise Components



1.壓腳, 針板, 送布齒, 及上下刀驅動構列表

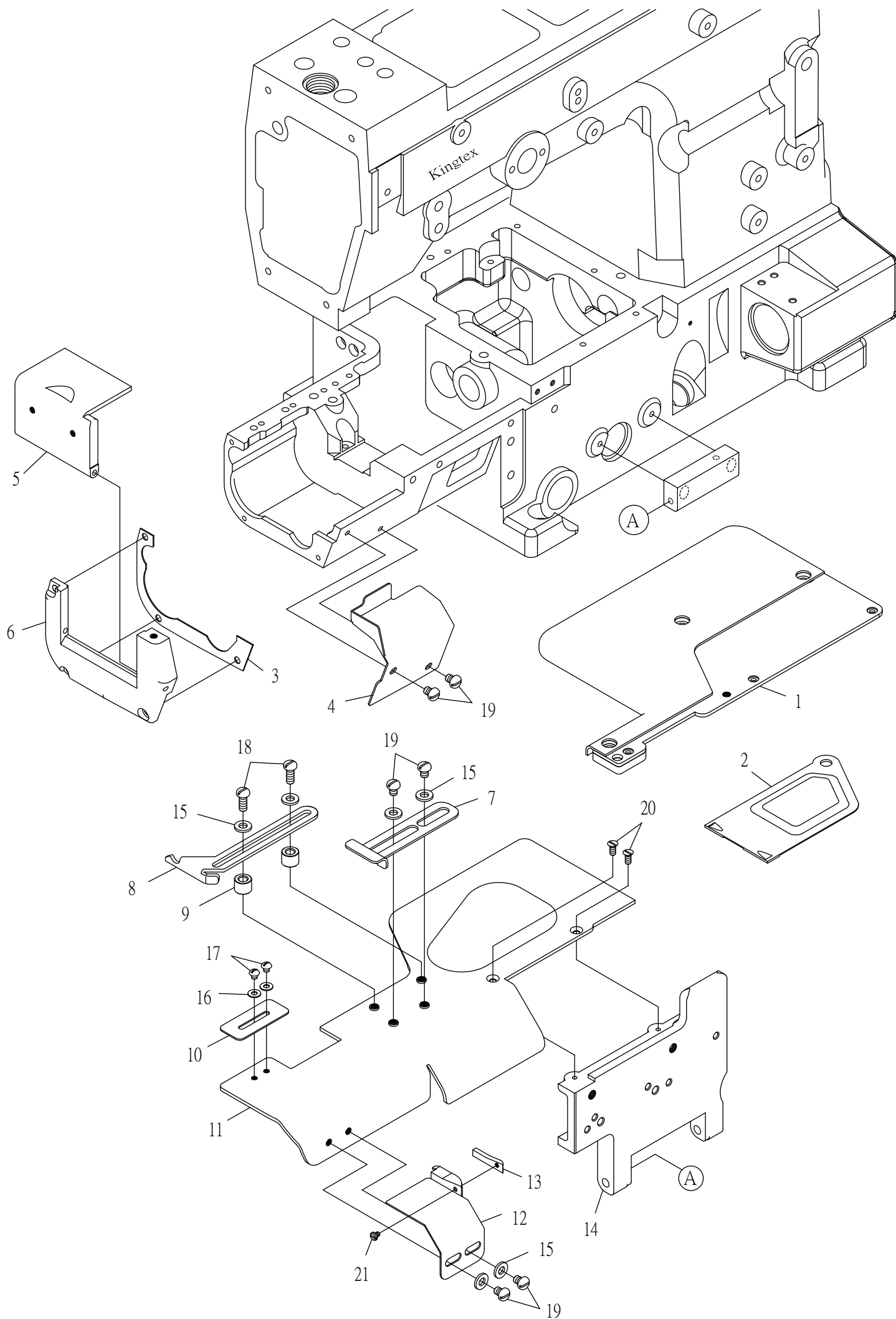
Press Foot , Needle Plate , Feed Dog And Right Hand Upier Driving Mechanise Components

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
51	5222PFL156J	輔助壓腳底 Hinged Type Presser Foot -----	1
52	5222PFL156K	輔助壓腳底 Hinged Type Presser Foot -----	1
53	5222PFL156L	輔助壓腳底 Hinged Type Presser Foot -----	1
54	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	2
55	8SB24560305A	螺絲 Screw (SH1045 3/32"-56*3) -----	1
*56	-----	針板組 Throat Plate Asm -----	1
*57	-----	針板 Throat Plate -----	1
*58	-----	針板舌 Stitch plate Tongue -----	1
59	8SE24560303A	螺絲 Screw (CT3110159 3/32"-56*2.7) -----	1
60	8MB85240605A	螺絲 Screw (CT1002 M3.5-0.6*6) -----	1
61	2100000223	墊圈 Washer -----	2
62	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	1
63	8MB85240406A	螺絲 Screw (UH0176 M3.5-0.6*4) -----	1
*64	-----	送布齒組 Feed Dog Set -----	1
*65	-----	前導針器 Needle Guide -----	1

* : 請翻閱第9頁

* : Please Refer To Page 9 For More Details

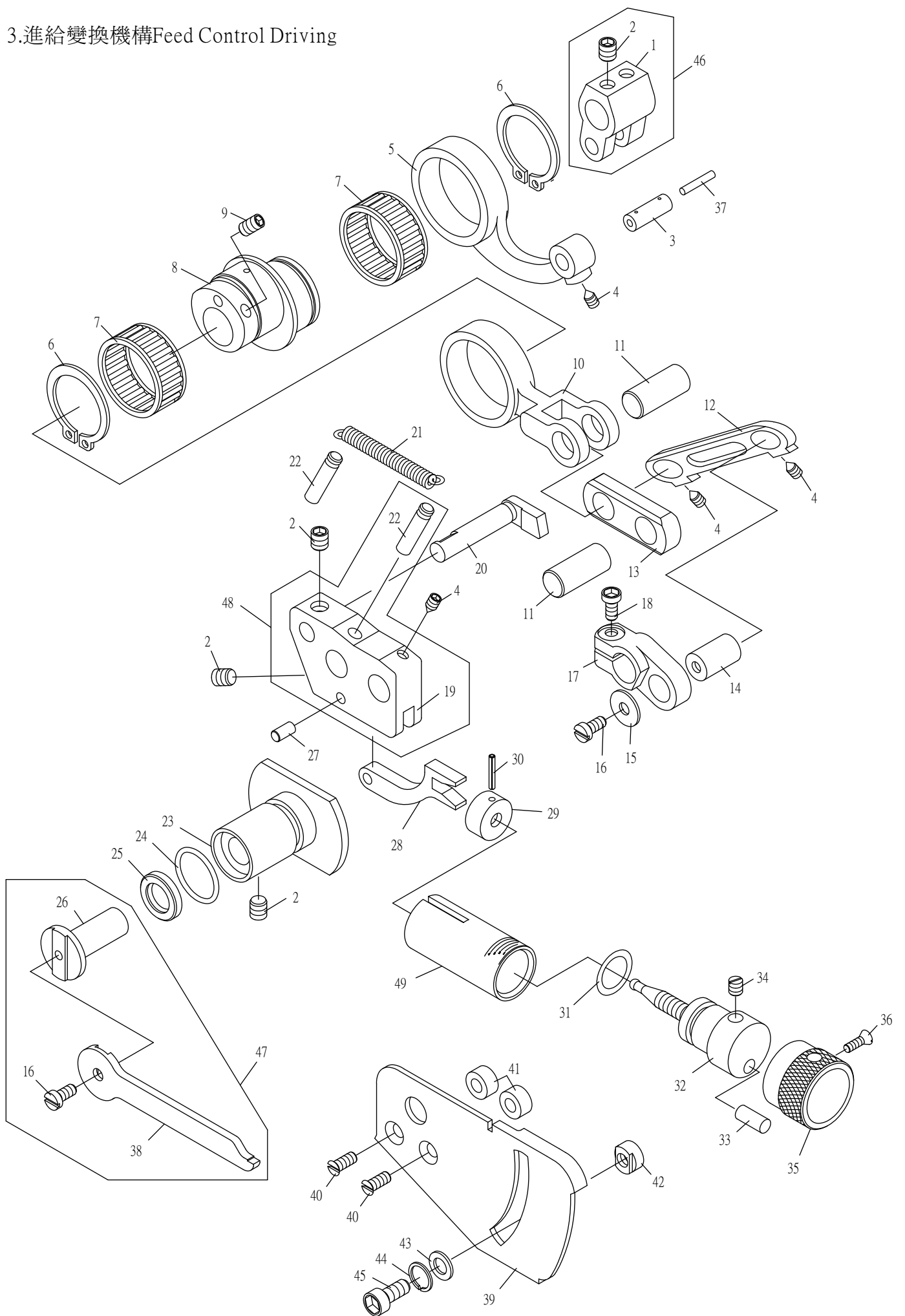
2.護蓋及各項導模列表Conservation Covers And Guide Components



2.護蓋及各項導模列表Conservation Covers And Guide Components

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2273110201	下軸外蓋 Cloth Plate -----	1
2	2273110202	防塵蓋 Dust Cover -----	1
3	2273110203	油封 Gasket -----	1
4	2273110204	導模 Edge Guide -----	1
5	2273110205	下軸側蓋 Side Cover -----	1
6	2273110206	固定座 Bracket -----	1
7	2273110207	導模 Edge Guide -----	1
8	22061102081	導模 Edge Guide -----	1
9	2273110209	間隔環 Space Washer -----	2
10	2273110210	護蓋 Cover -----	1
11	2273110211	護線蓋 Cloth Plate -----	1
12	2273110212	導模 Edge Guide -----	1
13	2273110213	導模 Edge Guide -----	1
14	2273110214	下座前蓋 Front Cover -----	1
15	2100000223	墊圈 Washer -----	6
16	2210000547	墊圈 Washer -----	2
17	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	2
18	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	2
19	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	6
20	8ME03200706X	螺絲 Screw (M3-0.5*7) -----	2
21	8SB24560305A	螺絲 Screw (SH1045 3/32"-56*3) -----	1

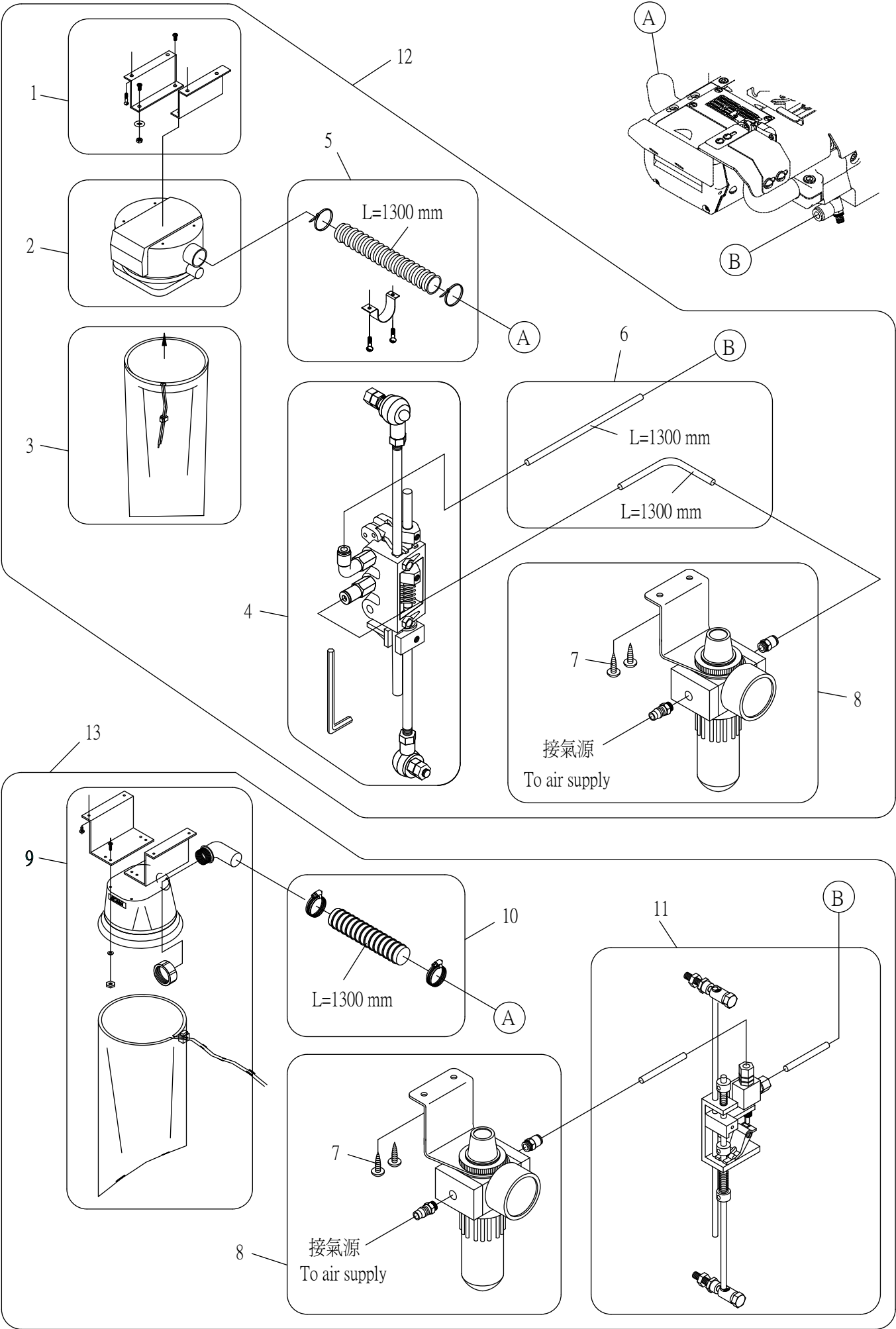
3.進給變換機構Feed Control Driving



3.進給變換機構Feed Control Driving

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2200001101	曲柄 Lever -----	1
2	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	5
3	2200001103	曲柄銷 Rod Pin -----	1
4	8MN04280600C	螺絲 Screw (CT1104 M4-0.7*6) -----	4
5	2200001105	連桿 Rod -----	1
6	2200001106	C形軸用扣環 C Ring -----	2
7	90NB252910	滾針軸承 Needle Bearing -----	2
8	2200001108	偏心輪 Eccentric -----	1
9	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
10	2200001110	連桿 Rod -----	1
11	2200001111	連桿銷 Rod Pin -----	2
12	2200001112	連桿 Link -----	1
13	2200001113	連桿 Link -----	1
14	2200001114	曲柄銷 Lever Pin -----	1
15	2200001115	墊圈 Washer -----	1
16	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
17	2200001117	曲柄 Lever -----	1
18	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	1
19	2200001119	承座 Bracket -----	1
20	2200001120	懸臂式滑軌 Guide -----	1
21	2200001121	彈簧 Spring -----	1
22	2200001122	彈簧掛鉤 Pin -----	2
23	2200001123	軸襯 Bushing -----	1
24	90OR160	O形油環 O Ring -----	1
25	2200001125	油封 Oil Seal -----	1
26	2200001126	差動游標軸 Shaft -----	1
27	90ST0410	連桿銷 Pin -----	1
28	2200001128	差動微調頂桿 Link -----	1
29	2200001129	引動螺帽 Nut -----	1
30	90SP0206	彈簧銷 Spring Pin -----	1
31	90OR120	O形油環 O Ring -----	1
32	2200001132	差動微調螺桿 Stud -----	1
33	2200001133	止動銷 Stopper Pin -----	1
34	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
35	2200001135	差動微調旋鈕 Knob -----	1
36	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	1
37	66800	油線 Oil Wick -----	1
38	2273110338	差動變換桿 Lever -----	1
39	2273110339	差動刻記板 Regulator Plate -----	1
40	8ME04281408A	螺絲 Screw (CT1140 M4-0.7*14) -----	2
41	2200001141	隔環 Spacer -----	2
42	2200001142	止動環 Stopper -----	1
43	2200001025	墊圈 Washer -----	1
44	90SW050	彈簧墊圈 Spring Washer -----	1
45	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	1
46	220A0001149	曲柄組 Lever Asm. -----	1
47	227A3110347	差動變換桿組 Lever Set -----	1
48	220A0001152	承座組 Bracket Set -----	1
49	2200000421	刻線套管 Graduation Bushing -----	1

4.集塵袋組FABRIC BAG ASM.



4.集塵袋組FABRIC BAG ASM.

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	VD-M-1	集塵罩支架 Bracket -----	1
2	VD-M-2N	集塵罩 Waste & lint gather system -----	1
3	VD-M-3	集塵袋 Fabric bag -----	1
4	VD-T-1	腳踏空氣控制開關組 Soft touch heel action treadle rod air switch-----	1
5	4CV09NA0105	吸布屑管 Tube-----	1
6	VD-T-2	軟管 Tube-----	1
7	8WD30000015B	木螺絲 Wood Screw -----	2
8	4CV09NA0108	調壓濾水閥組 Regulator Asm.-----	1
9	C-100	廢布&線頭收集組(布袋) Waste & lint gather system (fabric bag) -----	1
10	4CV08NA0102	吸布屑管Tube-----	1
11	A-100ST	腳踏空氣控制開關組 Soft touch heel action treadle rod air switch-----	1
*12	CV09N	集塵袋組 Fabric bag Asm. -----	1
*13	CV08N	集塵袋組 Fabric bag Asm. -----	1

* : 選購* : to pick and make purchase

註: 機型如配合自動切線裝置UTB02 之使用，則是選購CV08P 或CV09P。

Note : If machine equipped with thread trimming device UTB02, then, please use
CV08P or CV09P together as venturi device.

CT9311 GAUGE PARTS LIST

CT9311-0-0 □□□ M

CT9311-0- □□□ M

機 型 Models	針 距 m.m	Main Parts 更換零件		Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線鉤	Lower looper 下	Needle guide 前導針	Needle guide 後導針	Needle 針
		Throat plate 針板	Presser foot asm 壓腳								
CT9311	4.0	5222TPL1400	5222PFL1400	5220FDL1561	5220DFL1561	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS # 11
	4.8	5222TPL1480	5222PFL1480	5220FDL1561	5220DFL1561	5220NC00480					
	5.6	5222TPL1560	5222PFL1560	5220FDL1561	5220DFL1561	5220NC00561					
	6.4	5222TPL1640	5222PFL1640	5220FDL1561	5220DFL1561	5220NC00641					

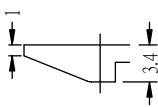
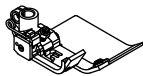
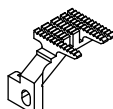
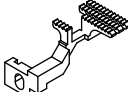
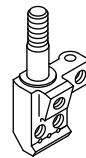
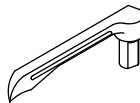
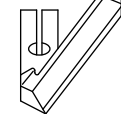
CT9311-0-0 □□□ S

CT9311-0- □□□ S

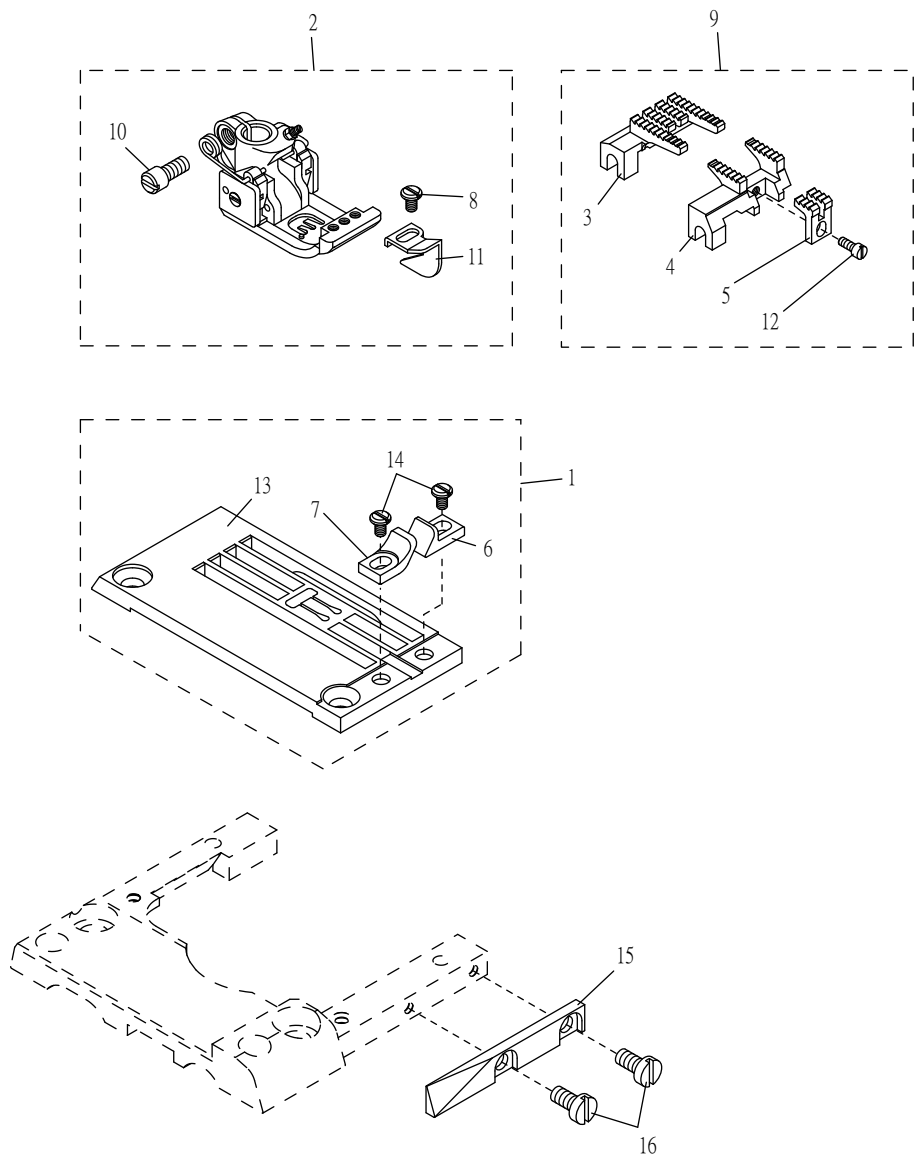
機 型 Models	針 距 m.m	Main Parts 更換零件		Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線鉤	Lower looper 下	Needle guide 前導針	Needle guide 後導針	Needle 針
		Throat plate 針板	Stitch plate Tongue 針板舌								
CT9311	4.0	5222TPL156B	5222TPL140A	5222PFL1400	5222FDL1560	5222DFL1560	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS # 11
	4.8	5222TPL156B	5222TPL148A	5222PFL1480	5222FDL1560	5222DFL1560					
	5.6	5222TPL156B	5222TPL156A	5222PFL1560	5222FDL1560	5222DFL1560					
	6.4	5222TPL156B	5222TPL164A	5222PFL1640	5222FDL1560	5222DFL1560					

CT9311-0-0 ☐☐☐ S1
CT9311-0- ☐☐☐ S1

CT9311 GAUGE PARTS LIST

機型 Models	Main Parts 更換零件 針距 m.m											
												
		 										
												
		Throat plate 針板	Stitch plate Tongue 針板舌	Presser foot asm 壓腳	Main feed dog 主送布齒	Diff feed dog 副送布齒	Needle clamp 針留	Upper looper 上結線鉤	Lower looper 下	Needle guide 前導針	Needle guide 後導針	Needle 針
CT9311	4.0	5222TPL156B	5222TPL140C	5222PFL1400	5222FDL1560	5222DFL1560	5220NC00400	5220SL00560	5220LL00560	5220NG00563	5220NG00562	UY128GAS #11
		5222TPL1403			5222DG0009							
	4.8	5222TPL156B	5222TPL148C	5222PFL1480	5222FDL1560	5222DFL1560	5220NC00480					
		5222TPL1483			5222DG0009							
	5.6	5222TPL156B	5222TPL156C	5222PFL1560	5222FDL1560	5222DFL1560	5220NC00561					
		5222TPL1563			5222DG0009							
	6.4	5222TPL156B	5222TPL164C	5222PFL1640	5222FDL1560	5222DFL1560	5220NC00641					
		5222TPL1643			5222DG0009							

1. CT9613-0 包縫骨壓縫用零件列表 Parts List For CT9613-0 Overlock Seam Covering

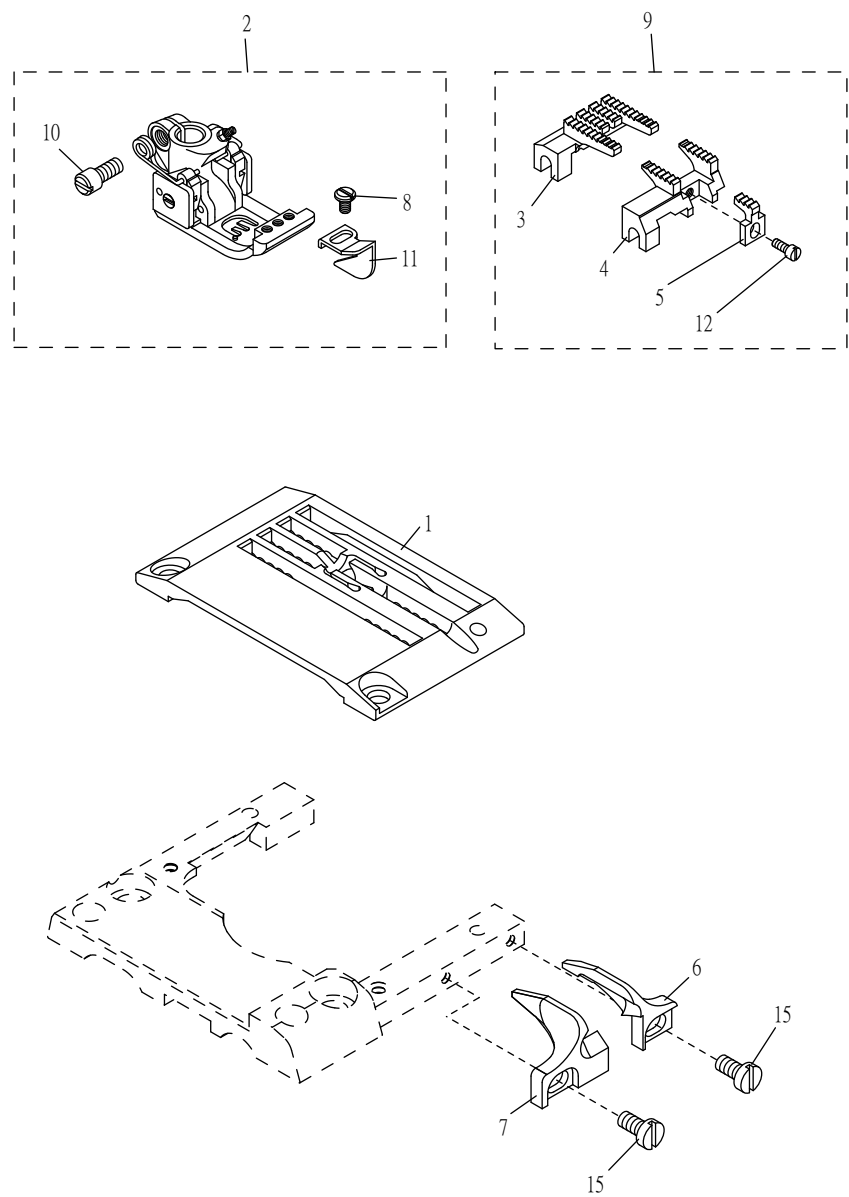


序號 Ref.No.	名稱 Description	針距 Distance Of Needles	
		5.6	6.4
1	針鉸組 Needle Plate Asm.	5226TP13560	5226TP13640
2	壓腳組 Presser Foot Asm.	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5226FD11560	5226FD11560
4	副送布齒 Diff Feed Dog	5226DF13560	5226DF13560
5	輔助送布齒 Aux Feed Dog	5226AF13560	5226AF13560
9	送布齒組 Feed Dog Asm.	5226DG0003	5226DG0003
13	針鉸 Needle Plate	5226TP13560A	5226TP13640A

1. CT9613-0 包縫骨壓縫用零件列表 Parts List For CT9613-0 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	針鉸組 Needle Plate Asm. (See left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See left page) -----	1
3	-----	主送布齒 Main Feed Dog (See left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See left page) -----	1
5	-----	輔助送布齒 Aux Feed Dog (See left page) -----	1
6	2260130106	右導模 Fabric Guide (R)-----	1
7	2260130107	左導模 Fabric Guide (L)-----	1
8	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
9	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
10	5220PF0356M	螺絲 Screw -----	1
11	5220PF0056L	導布定規 Fabric Guide -----	1
12	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5) -----	1
13	-----	針鉸 Needle Plate (See Left page) -----	1
14	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	2
15	2260000211	擋片 Gefender -----	1
16	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5) -----	2

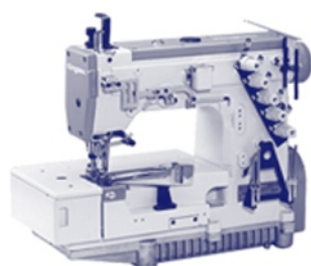
2. CT9613-1 包縫骨壓縫用零件列表 Parts List For CT9613-1 Overlock Seam Covering



序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
1	針板 Needle Plate	5226TP13401	5226TP13481	5226TP13561	5226TP13641
2	壓腳組 Presser Foot Asm.	5220PF00404	5220PF00484	5220PF00564	5220PF00644
3	主送布齒 Main Feed Dog	5226FD11480	5226FD11480	5226FD11560	5226FD11560
4	副送布齒 Diff Feed Dog	5226DF13481	5226DF13481	5226DF13560	5226DF13560
5	輔助送布齒 Aux Feed Dog	5226AF13481	5226AF13481	5226AF13561	5226AF13561
9	送布齒組 Feed Dog Asm.	5226DG0004	5226DG0004	5226DG0005	5226DG0005

2. CT9613-1 包縫骨壓縫用零件列表 Parts List For CT9613-1 Overlock Seam Covering

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	-----	針板組 Needle Plate Asm. (See left page) -----	1
2	-----	壓腳組 Presser Foot Asm. (See left page) -----	1
3	-----	主送布齒 Main Feed Dog (See left page) -----	1
4	-----	副送布齒 Diff Feed Dog (See left page) -----	1
5	-----	輔助送布齒 Aux Feed Dog (See left page) -----	1
6	2260130206	右導模 Fabric Guide (R)-----	1
7	2260130207	左導模 Fabric Guide (L)-----	1
8	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
9	-----	送布齒組 Feed Dog Asm. (See Left Page)-----	1
10	5220PF0356M	螺絲 Screw -----	1
11	5220PF0056L	導布定規 Fabric Guide -----	1
12	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5) -----	1
13	-----	針板 Needle Plate (See Left page) -----	1
14	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	2
15	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5) -----	2



FT6503-0-56M
Tape Binding



MT4512P-050 / PMD / FR01
12-Needle Double Chain Stitch Machine
(Lower Feed Metering Device 、 Elastic hemmer)



UH8005-332-M16
2-Needle, 5-Thread Safety Stitch Overlock
(General Plain Seaming)



KL500
High-Speed, Single-Needle Lockstitch Machines



精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

The specifications and / or appearances of the equipments described in
this catalogue are subject to change without further notice.

本目錄所述產品, 因更新或改良, 可能不經事前預告, 而對產品之外觀, 規格, 內容進行修改, 特此聲明敬請鑒諒。