

CT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

MODEL

UTB03

UTB05

UTC03

UTG03

UTH03

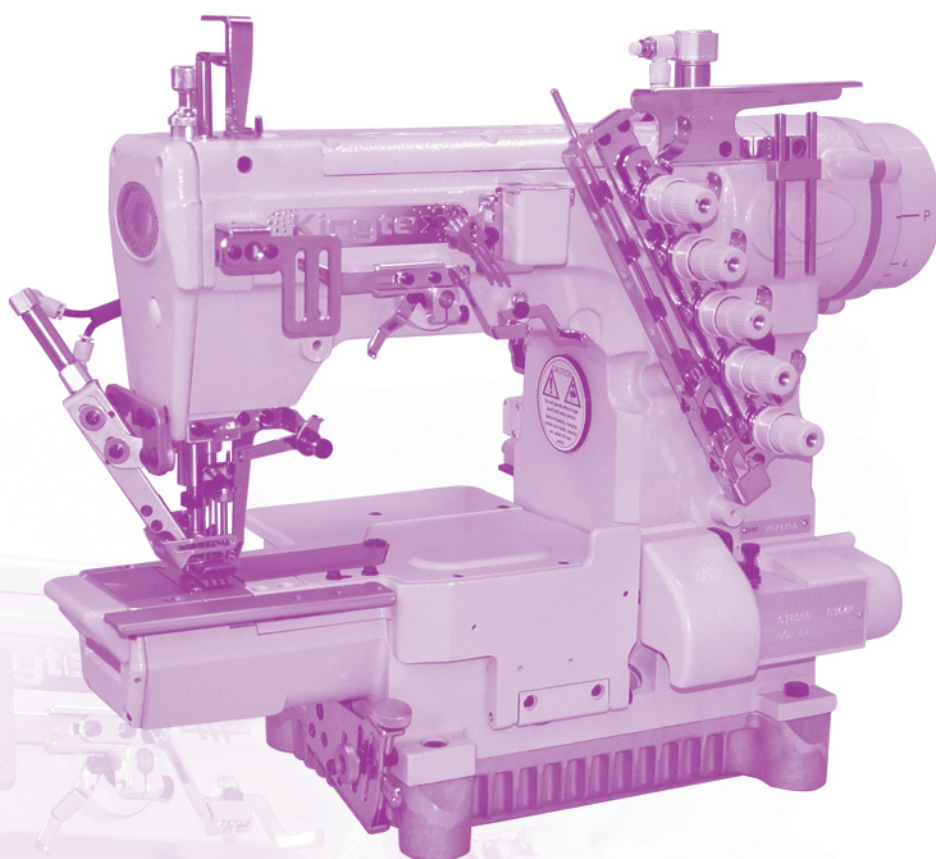
STB03

STC03

WPC02

WPG01

PFE02



THREAD TRIMMING SYSTEM FOR CYLINDER BED INTERLOCK MACHINES

Parts List



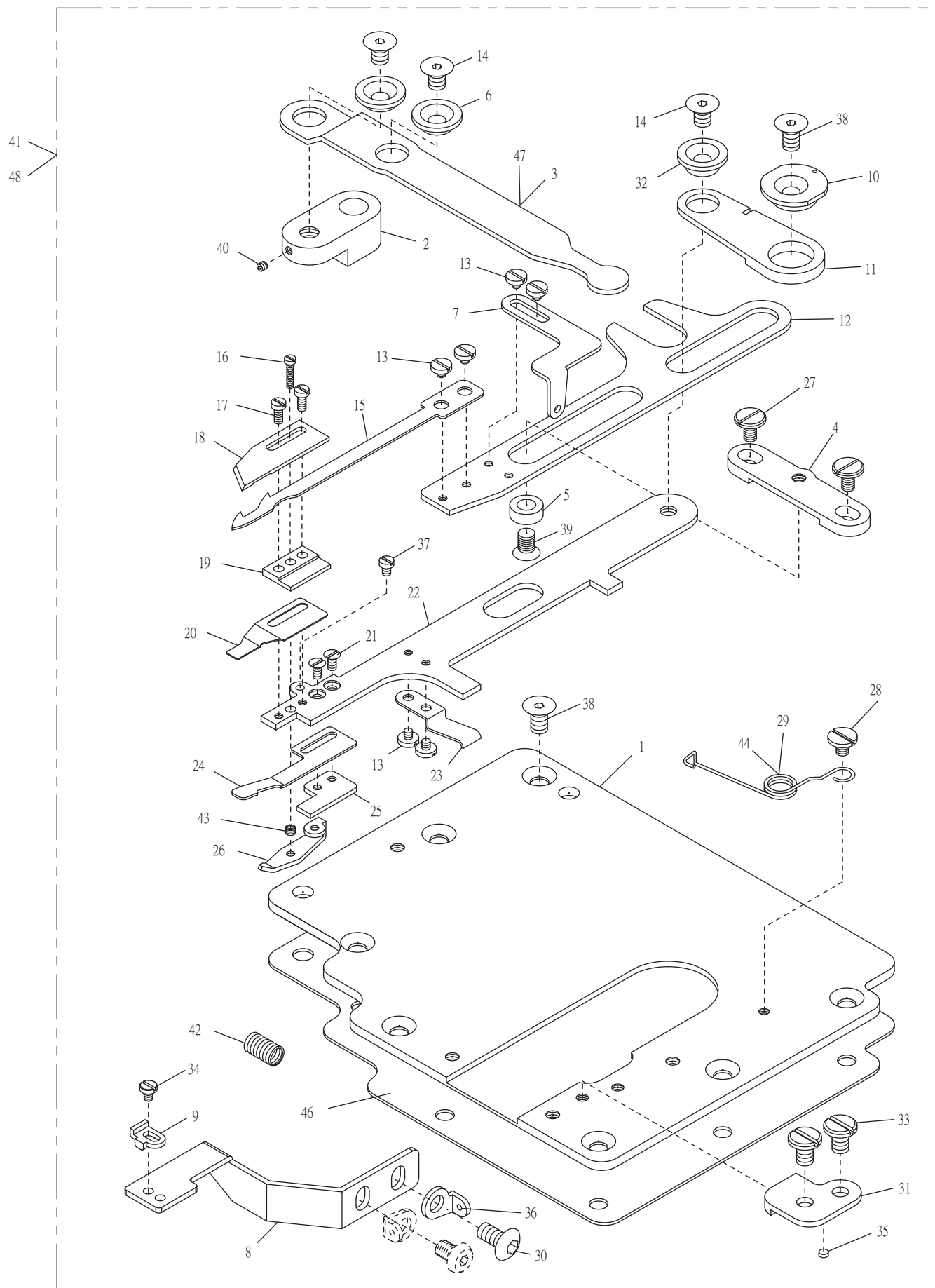
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

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1. UTB02 UTB03 UTB04 UTB05 UTC03 UTC04 UTG02 UTG03 UTH02 UTH03
下切線機構Under Trimmer Components



1. UTB02 UTB03 UTB04 UTB05 UTC03 UTC04 UTG02 UTG03 UTH02 UTH03

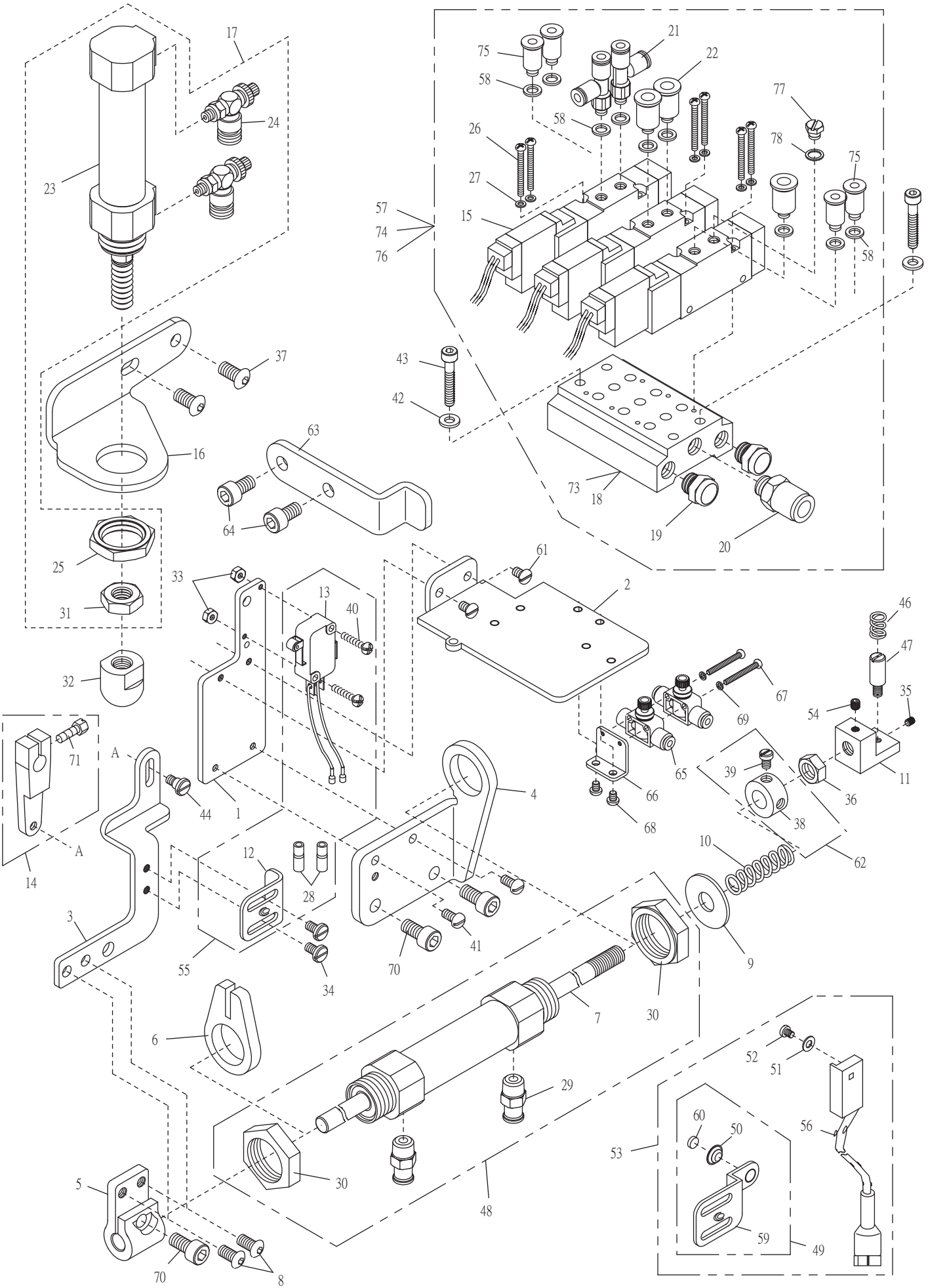
下切線機構Under Trimmer Components

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4UTB0201011	下軸內蓋 Crank Chamber Cover -----	1
2	4UTB020102	連結塊 Connecting Block-----	1
3	4UTB020103	驅動臂 Driving Lever-----	1
4	4UTB020104	固定座 Bracket Holder-----	1
5	4UTB020105	隔環 Spacer -----	1
6	4UTB020106	隔環 Spacer -----	2
7	4UTB0201071	導線 Thread Guide Eyelet -----	1
8	4UTB0201081	下刀托架 Lower Knife Carrier Guide -----	1
9	4UTB020109	下刀定位塊 Knock Block -----	1
10	4UTB000110	調整隔環 Adjusting Ring -----	1
11	4UTB010111	擺動臂 Lever -----	1
12	4UTB010112	活動刀座 Lower Knife Carrier -----	1
13	8MB75180205A	螺絲 Screw (UTB0113 M2.5-0.45*2) -----	6
14	8MQ04280608A	螺絲 Screw (UTB0107 M4-0.7*6) -----	3
15	4UTB000115	活動刀片 Lower Movable Knife -----	1
16	8MB02161004A	螺絲 Screw (UTB0116 M2-0.4*9) -----	1
17	8MB02160505A	螺絲 Screw (UTB0117 M2-0.4*4) -----	2
18	4UTB000118	固定刀片 Lower Fixed Knife -----	1
19	4UTB000119	滑道 Lower Movable Knife Guide -----	1
20	4UTB000120	簧片 Clamp Spring -----	1
21	8ME02160404A	螺絲 Screw (CT12-15 M2-0.4*3) -----	2
22	4UTB010122	固定刀座 Lower Knife Holder -----	1
23	4UTB000123	夾簧 Supplementary Spring -----	1
24	4UTB000124	簧片 Knife Pressure Spring -----	1
25	4UTB000125	墊片 Clamp Spring Pressure Holder -----	1
26	4UTB010126	簧壓調整片 Clamp Spring Adjusting Piece -----	1
27	8MB04280508A	螺絲 Screw (UTB20127 M4-0.7*5.5) -----	2
28	8MB03200407G	螺樁 Stud (UTB0128 M3-0.5*2) -----	1
29	4UTB000129	彈簧 Spring -----	1
30	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8) -----	1
31	4UTB000131	定位塊 Upper Knife Carrier Guide -----	1
32	4UTB000108	隔環 Spacer -----	1
33	8MB85240407A	螺絲 Screw (FT0538 M3.5-0.6*4) -----	2
34	8MB03200306A	螺絲 Screw (UTB0436 M3-0.5*3) -----	1
35	4UTB000135	減震墊 Rubber Cushion -----	1
36	2270000319	導線 Thread Guide -----	1
37	8MB02160304A	螺絲 Screw (UTB0137 M2-0.4*3) -----	1
38	8MQ04280808A	螺絲 Screw (UTB0109 M4-0.7*8) -----	8
39	8ME04280507A	螺絲 Screw (UTB020139 M4-0.7*4) -----	1
40	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
41	4UTB02A0141	下切線組 Under Trimmer Components -----	1
42	4UTB010141	彈簧 Spring -----	1
43	4UTB0101421	彈簧 Spring -----	1
**44	4UTB010143	彈簧 Spring -----	1
45	-----	-----	-
46	4UTB020146	防油墊片 Gasket -----	1
**47	4UTC020117	驅動臂 Driving Lever-----	1
**48	4UTC02A0118	下切線組 Under Trimmer Components -----	1

* 用於氣動式切線裝置 Pneumatic Type

** 用於電動式切線裝置 Electric Type

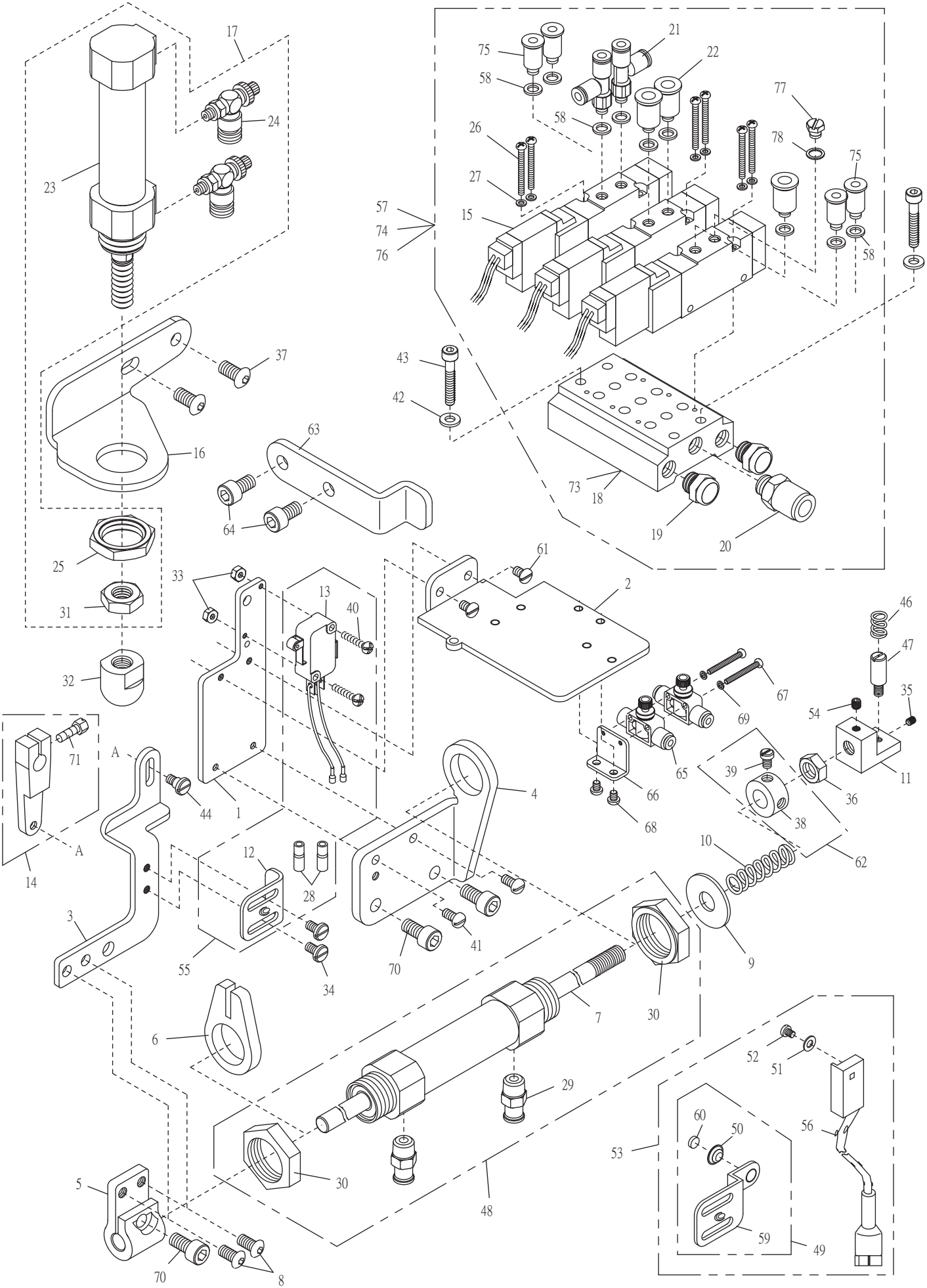
2. UTB03/UTB05/UTG03/UTH03 空壓組件
Compressed Air Components For UTB03/UTB05/UTG03/UTH03



2. UTB03/UTB05/UTG03/UTH03 空壓組件
Compressed Air Components For UTB03/UTB05/UTG03/UTH03

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	4UTB0202012	安全開關座 Safety Switch Bracket -----	1
2	4UTG0201021	基板 Base -----	1
3	4UTB030203	連桿 Connecting Plate -----	1
4	4UTB020204	氣缸座 Cyliner Bracket-----	1
5	4UTB020205	固定座 Bracket Holder-----	1
6	4UTB0202061	導軌 Yoke Guide -----	1
7	4UTB0202071	氣壓缸 Cylinder -----	1
8	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8) -----	2
9	2200001510	墊片 Washer -----	1
10	4UTB020210	彈簧 Spring -----	1
11	4UTB020211	承座 Plunger -----	1
12	4UTB020212	擋片 Stopper -----	1
13	4UTB000336	安全開關 Safety Switch -----	1
14	4UTB010337	曲柄 Tension Release lever -----	1
15	4UTB010315	換向閥 Electromagnetic Valve -----	2
16	4UTB030216	固定座 Bracket Holder-----	1
17	4UTB03A0217	氣壓缸組 Cylinder Asm-----	1
18	4UTB010318	換向閥座 Electromagnetic Valve Base -----	1
19	4UTG010319	消音器 Silencer -----	2
20	4UTB020266	空氣管接頭 Elbow Connector -----	1
21	4UTB010311	空氣管接頭 Connector -----	2
22	4UTB010312	空氣管接頭 Connector -----	2
23	4UTB030223	氣壓缸 Cylinder -----	1
24	4UTB000305	節流閥 Speed Controller -----	2
25	8MA22600627A	螺帽 Nut (UTB30225 M22-1.5*6) -----	1
26	4UTB010313	螺絲 Screw (UTB0313 M2.5-0.45*25)-----	4
27	4UTB010314	彈簧墊圈 Spring Washer -----	4
28	4UTB020228	絕緣套管 Bushing -----	2
29	4UTB020229	空氣管接頭 Elbow Connector -----	2
30	8MA20600627A	螺帽 Nut (UTB20230 M20-1.5*6) -----	2
31	8MA10600617A	螺帽 Nut -----	1
32	4PFE010113	套管 Clutch Sleeve -----	1
33	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	2
34	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	5
35	8MN03200400A	螺絲 Screw (UH0125 M3-0.5*4) -----	1
36	8MA08500513A	螺帽 Nut (FTC10126 M8-1.25*5)-----	1
37	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	2
38	4UTB010245	定位環 Collar -----	1
39	8MC95300606F	螺絲 Screw(CT0823 M4.5-0.75*5) -----	1
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16) -----	2
41	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
42	90SW040	彈簧墊圈 Spring Washer -----	2
43	8MM04282507B	螺絲 Screw (FT0719 M4-0.7*25) -----	2
44	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*4) -----	1
45	-----	-----	-
46	2200000816	彈簧 Spring -----	1
47	8MB04280707M	螺樁 Stud (FT0122 M4-0.7*7) -----	1
48	4UTB02A02011	氣壓缸組 Cylinder Asm. -----	1
49	4UTB02A0249	支架組 Knife Holder Bracket Asm -----	1
50	4UTB020250	銅扣 Brass Button -----	1

2. UTB03/UTB05/UTG03/UTH03 空壓組件
Compressed Air Components For UTB03/UTB05/UTG03/UTH03



2. UTB03/UTB05/UTG03/UTH03 空壓組件
Compressed Air Components For UTB03/UTB05/UTG03/UTH03

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
51	2200001025	墊圈 Washer -----	1
52	8SB44400608K	螺絲 Screw (SH0128 11/64-40*6)-----	1
*53	4UTB02A0253	磁控 支架組 Magnetic Type Safety Switch SET. -----	1
54	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
55	4UTB02A0255	觸控 支架組 One Touch Type Safety Switch SET. -----	1
56	4UTB020256	安全開關 Safety Switch -----	1
57	4UTB01A03491	換向閥組 Electromagnetic Valve Asm-----	1
58	4UTB010353	墊圈 Washer -----	4
59	4UTB020259	支架 Knife Holder Bracket -----	1
60	4UTB000444	磁鐵 Magnet -----	1
61	8MB04280607K	螺絲 Screw (MT0233 M4-0.7*6) -----	2
62	4UTB01A0255	定位環組 Collar Asm-----	1
63	4UTB030263	限位片 Stopper -----	1
64	8MM06401010A	螺絲 Screw (MT0419 M6-1*10) -----	2
65	4WPC000114	節流閥 Speed Controller -----	2
66	4UTB020262	支架 Cylinder Holder Bracket -----	1
67	8MC03203006D	螺絲 Screw (MN0120 M3-0.5*30) -----	2
68	8MB04280507A	螺絲 Screw (UH0917 M4-0.7*4.5) -----	2
69	90SW030	彈簧墊圈 Spring Washer -----	2
70	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	3
71	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1
72	-----	-----	-
73	4UTG0103181	換向閥座 Electromagnetic Valve Base -----	1
74	4UTG01A03491	換向閥組 Electromagnetic Valve Asm-----	1
75	4UTH020121	空氣管接頭 Connector -----	4
76	4UTH02A0157	換向閥組 Electromagnetic Valve Asm-----	1
77	4UTG010355	螺絲 Screw(UTG0355 M5-0.8*4) -----	1
78	4UTG010317	墊圈 Washer -----	1

* 選購To pick and make purchase

機型 Model UTB03 / UTB05 (2顆換向閥 Electromagnetic Valve 2 pcs.)

序號 Ref.No.	15	18	21	22	26	27	57	58
用量 Req.	2	1	2	2	4	4	1	4

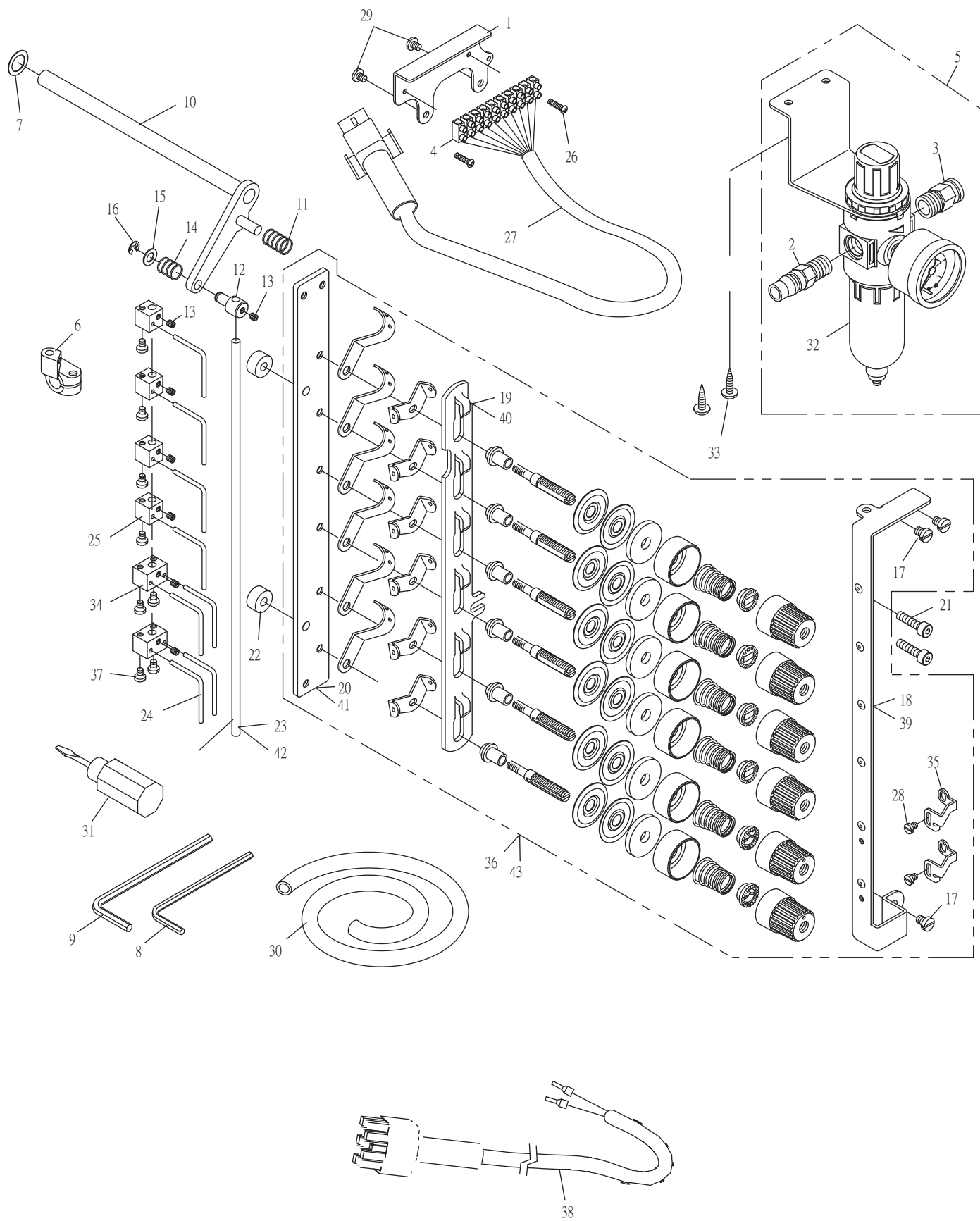
機型 Model UTG03 (3顆換向閥 Electromagnetic Valve 3 pcs.)

序號 Ref.No.	15	73	21	22	26	27	74	58	77	78
用量 Req.	3	1	2	3	6	6	1	5	1	1

機型 Model UTH03 (3顆換向閥 Electromagnetic Valve 3 pcs.)

序號 Ref.No.	15	73	75	22	26	27	76	58
用量 Req.	3	1	4	2	6	6	1	6

3. UTB03/UTB05/UTG03/UTH03 鬆線機構及更換零件
UTB03/UTB05/UTG03/UTH03 Thread Tension Components And Motor Components



3. UTB03/UTB05/UTG03/UTH03 鬆線機構及更換零件

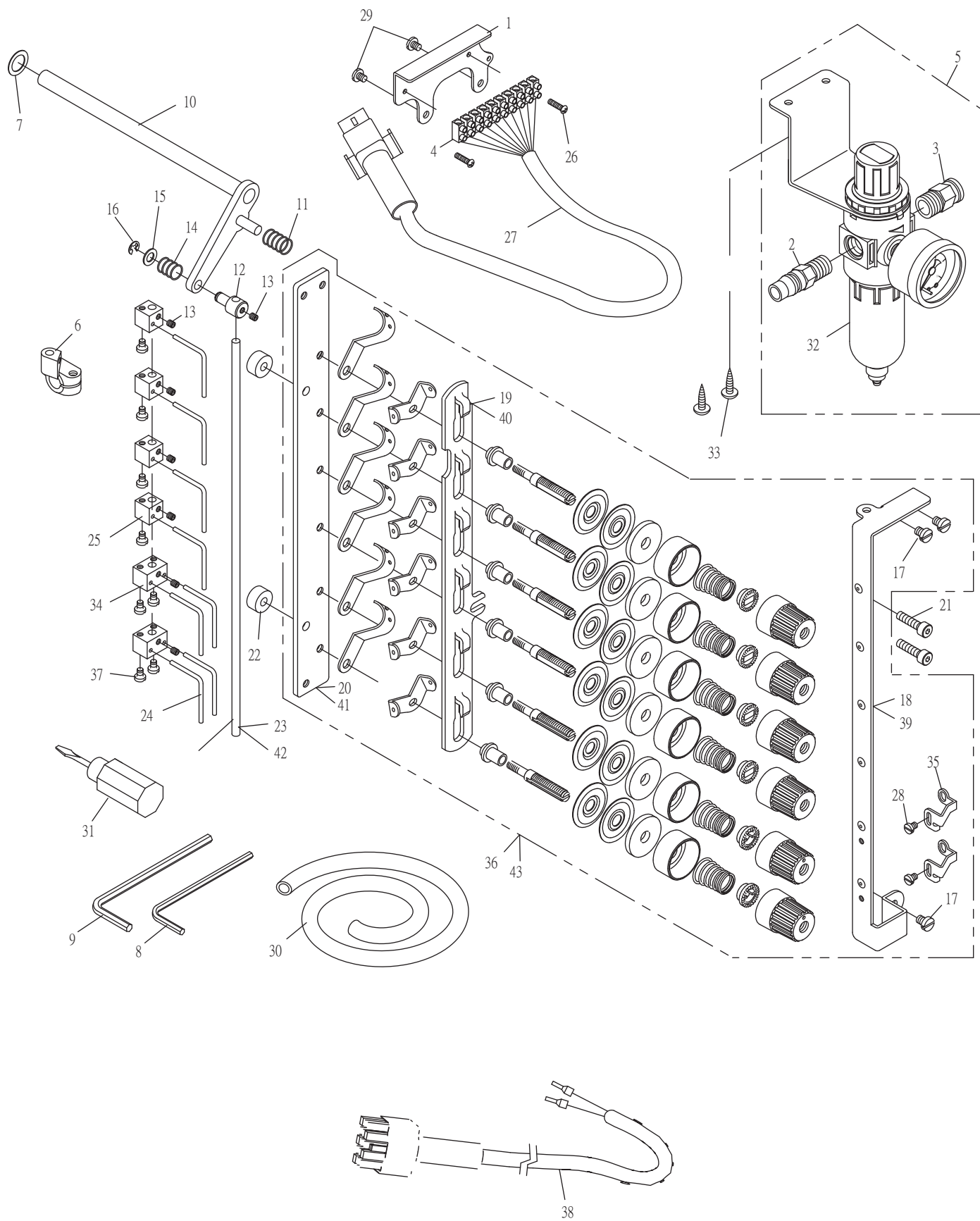
UTB03/UTB05/UTG03/UTH03 Thread Tension Components And Motor Components

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4UTB000428	端子座固定架 Terminal Holder Support -----	1
2	4UTB010455	C型快速接頭 Connector -----	1
3	4UTB010456	8mm空氣管接頭 Connector -----	1
4	4UTB000457	控制線接頭 Connector-----	1
5	4UTB00A04581	調壓濾水閥組 Regulator Asm.-----	1
6	4UTB000451	結線鉤座 Looper Holder -----	1
7	4UTB010459	墊片 Clamp Spring Pressure Holder -----	1
8	66635	六角板手 Allen Key 2MM -----	1
9	66640	六角板手 Allen Key 2.5MM -----	1
10	4UTB000410	曲柄 Tension Release Shaft -----	1
11	4UTB000411	彈簧 Spring -----	1
12	4UTB000412	接頭 Pin -----	1
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	(see the table)
14	4UTB000414	彈簧 Spring -----	1
15	2200001025	墊圈 Washer -----	1
16	90ER030	E 形扣環 E Ring -----	1
17	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
18	4UTB000418	導線 Thread Guide Eyelet -----	1
19	4UTB000419	鬆線滑板 Release Wedge -----	1
20	4UTB000420	導線座 Tension Post Support -----	1
21	8MM04281607A	螺絲 Screw (FT0202 M4-0.7*16) -----	2
22	4UTB000422	隔環 Spacer -----	2
23	4UTB000423	導桿 Guide Bar -----	1
24	4UTB000424	鬆線桿 Release Bar -----	(see the table)
25	4UTB000425	鬆線座 Thread Pull-off Block -----	(see the table)
26	8MC03201006D	螺絲 Screw (UTB0426 M3-0.5*10) -----	2
27	4UTB000427	換向閥用控制線 Terminal Holder -----	1
28	8MB03200306X	螺絲 Screw (UTB0436 M3-0.5*3) -----	2
29	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	2
30	4UTB010430	空氣管 Air Tube -----	1
31	66668	平口起子 Screwdriver -----	1
32	4UTB0004321	調壓濾水閥 Regulator -----	1
33	8WD30000015B	木螺絲Wood Screw -----	2
34	4UTB000434	鬆線座 Thread Pull-off Block -----	(see the table)
35	4UTB000435	導線 Thread Guide Eyelet -----	2
36	4UTB02A0349	鬆線組 Theard Tension Mechanism -----	1
37	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	(see the table)
38	4UTG010462	控制線接頭 Connector-----	1
39	4UTB040318	導線 Thread Guide Eyelet -----	1
40	4UTB040319	鬆線滑板 Release Wedge -----	1
41	4UTB040320	導線座 Tension Post Support -----	1
42	4UTB040323	導桿 Guide Bar -----	1
43	4UTB04A0349	鬆線組 Theard Tension Mechanism -----	1

機型 Model UTB03 / UTH03

針數 \ 序號	13	24	25	34	37	39	40	41	42	43
2 Needle without Spreader	4pcs.	4pcs.	2pcs.	1pcs.	4pcs.	1	1	1	1	1
3 Needle without Spreader	5pcs.	5pcs.	3pcs.	1pcs.	5pcs.					
2 Needle with Spreader	5pcs.	6pcs.	2pcs.	2pcs.	6pcs.					
3 Needle with Spreader	6pcs.	7pcs.	3pcs.	2pcs.	7pcs.					

3. UTB03/UTB05/UTG03/UTH03 鬆線機構及更換零件
UTB03/UTB05/UTG03/UTH03 Thread Tension Components And Motor Components



3. UTB03/UTB05/UTG03/UTH03 鬆線機構及更換零件
UTB03/UTB05/UTG03/UTH03 Thread Tension Components And Motor Components

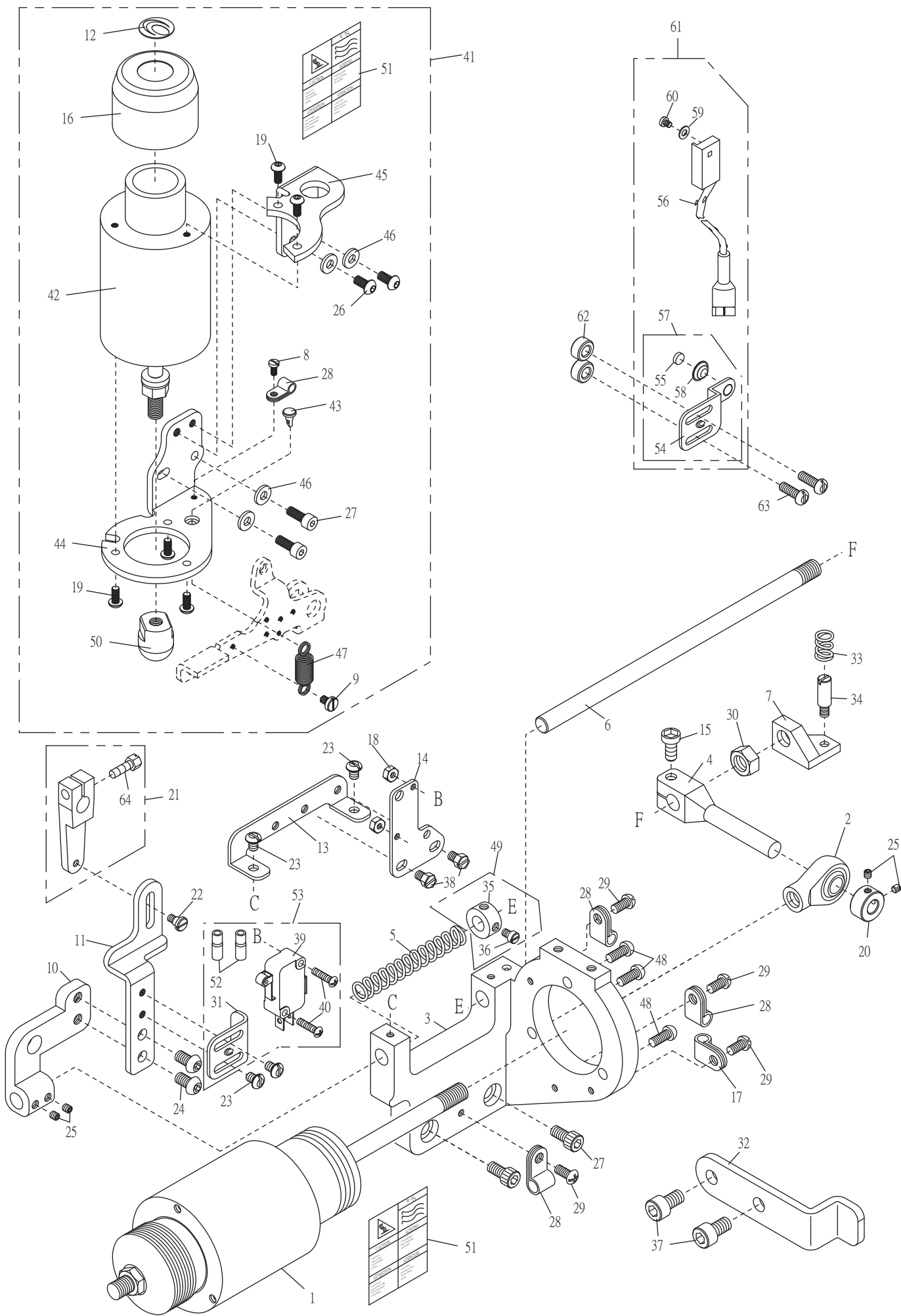
機型 Model UTG03

針數 \ 序號	13	24	25	34	37	39	40	41	42	43	38
2 Needle without Spreader	4pcs.	4pcs.	2pcs.	1pcs.	4pcs.	1	1	1	1	1	1
3 Needle without Spreader	5pcs.	5pcs.	3pcs.	1pcs.	5pcs.						
2 Needle with Spreader	5pcs.	6pcs.	2pcs.	2pcs.	6pcs.						
3 Needle with Spreader	6pcs.	7pcs.	3pcs.	2pcs.	7pcs.						

機型 Model UTG03

針數 \ 序號	13	24	25	34	37	18	19	20	23	36
4 Needle without Spreader	6pcs.	6pcs.	4pcs.	1pcs.	6pcs.	1	1	1	1	1
4 Needle with Spreader	7pcs.	8pcs.	4pcs.	2pcs.	8pcs.					

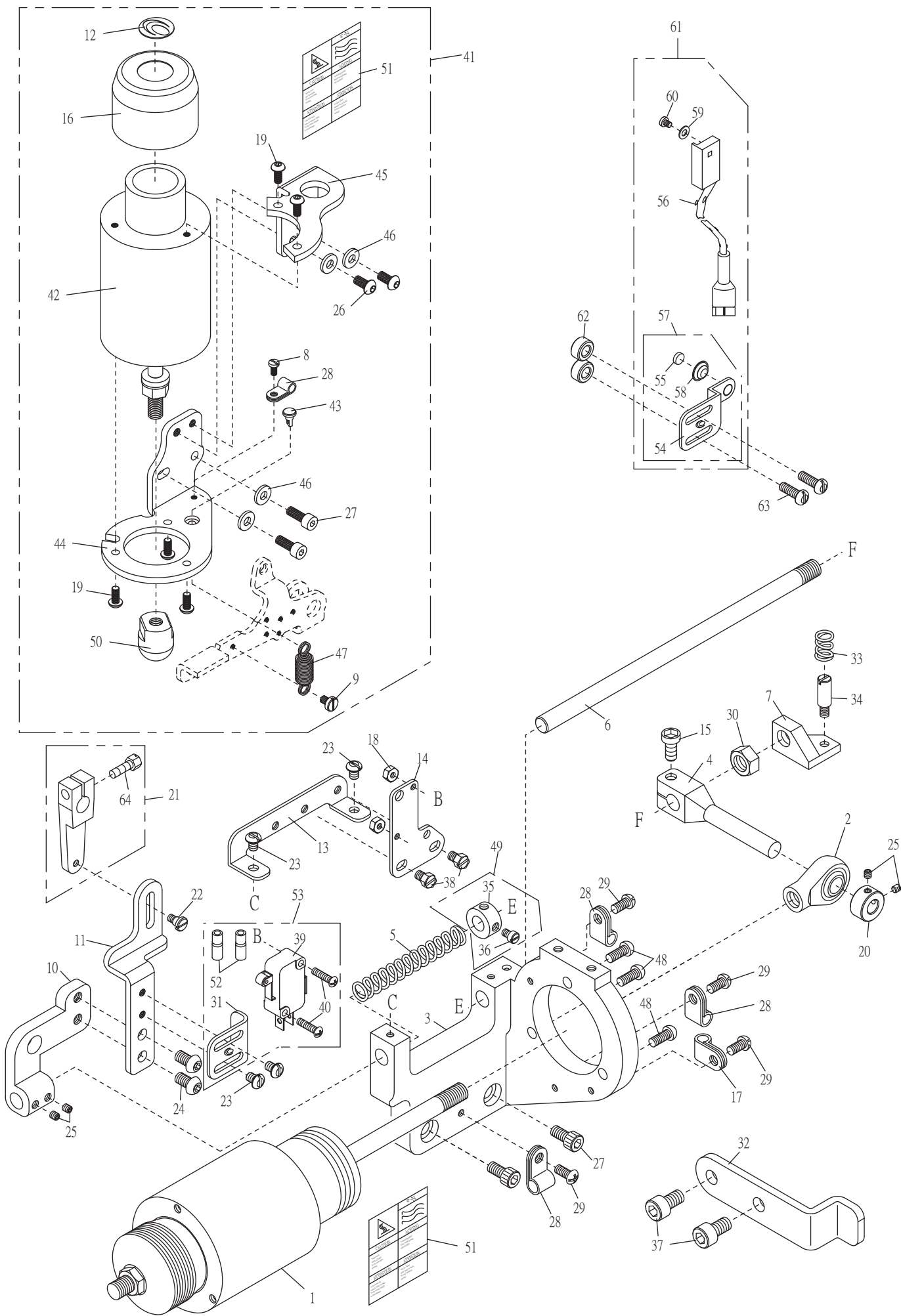
4. UTC03 電控式組件UTC03 Electric Type Components



4. UTC03 電控式組件UTC03 Electric Type Components

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	4UTC040201	磁力線圈 Solenoid -----	1
2	4UTC040202	球軸連桿 Plunger Connecting Rod -----	1
3	4UTC0201031	承座 Plunger -----	1
4	4UTC040204	連桿 Connecting Plate -----	1
5	4UTC0201091	彈簧 Spring -----	1
6	4UTC040206	軸 Shaft -----	1
7	4UTC040207	承座 Plunger -----	1
8	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8) -----	1
9	8MB05320710G	螺絲 Screw (PFE020116 M5-0.8*7) -----	1
10	4UTC0201101	承座 Plunger -----	1
11	4UTC030111	連桿 Connecting Plate -----	1
12	66480-11	銘板 Plate -----	1
13	4UTC0201131	基板 Base -----	1
14	4UTC0201141	安全開關座 Saftey Switch Bracket -----	1
15	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	1
16	4PFE010119	護蓋 Cover -----	1
17	4UTC020171	線夾 Cord Clamp -----	1
18	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	2
19	8MP05321210A	螺絲 Screw (UTB0340 M5-0.8*11.5) -----	5
20	4UTB010152	定位環 Collar -----	1
21	4UTC020121	曲柄 Tension Release Lever -----	1
22	8MB04280908G	螺樁 Stud (UTB0339 M4-0.7*4) -----	1
23	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	4
24	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8) -----	2
25	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	4
26	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	2
27	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	4
28	4UTD000254	線夾 Cord Clamp -----	4
29	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	4
30	8MA08500613A	螺帽 Nut (RP0208 M8-1.25*6) -----	1
31	4UTB020212	擋片 Stopper -----	1
32	4UTB030263	限位片 Stopper -----	1
33	2200000816	彈簧 Spring -----	1
34	8MB04280707M	螺樁 Stud (FT0122 M4-0.7*7) -----	1
35	4UTB010245	定位環 Collar -----	1
36	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5) -----	1
37	8MM06401010A	螺絲 Screw (MT0419 M6-1*10) -----	2
38	8MK04280507A	螺絲 Screw (WPC0106 M4-1.7*5) -----	2
39	4UTB000336	安全開關 Saftey Switch -----	1
40	8MC03201606D	螺絲 Screw (UTB03351 M3-0.5*16) -----	2
41	PFE02	壓腳提昇組 Presser Foot Lifter,C.Set -----	1
42	4PFE010101	磁力線圈 Presser Foot Lifter Solenoid -----	1
43	4PFE020102	接頭 Joint -----	1
44	4PFE020103	固定座 Bracket -----	1
45	4PFE020104	固定座 Bracket -----	1
46	2100000323	墊圈 Washer (SH0323) -----	4
47	4PFE010106	彈簧 Spring -----	1
48	8MP05321610A	螺絲 Screw (UTC02-04-74 M5-0.8*16) -----	3
49	4UTB01A0255	定位環組 Collar Asm-----	1
50	4PFE010113	套管 Clutch Sleeve -----	1

4. UTC03 電控式組件UTC03 Electric Type Components

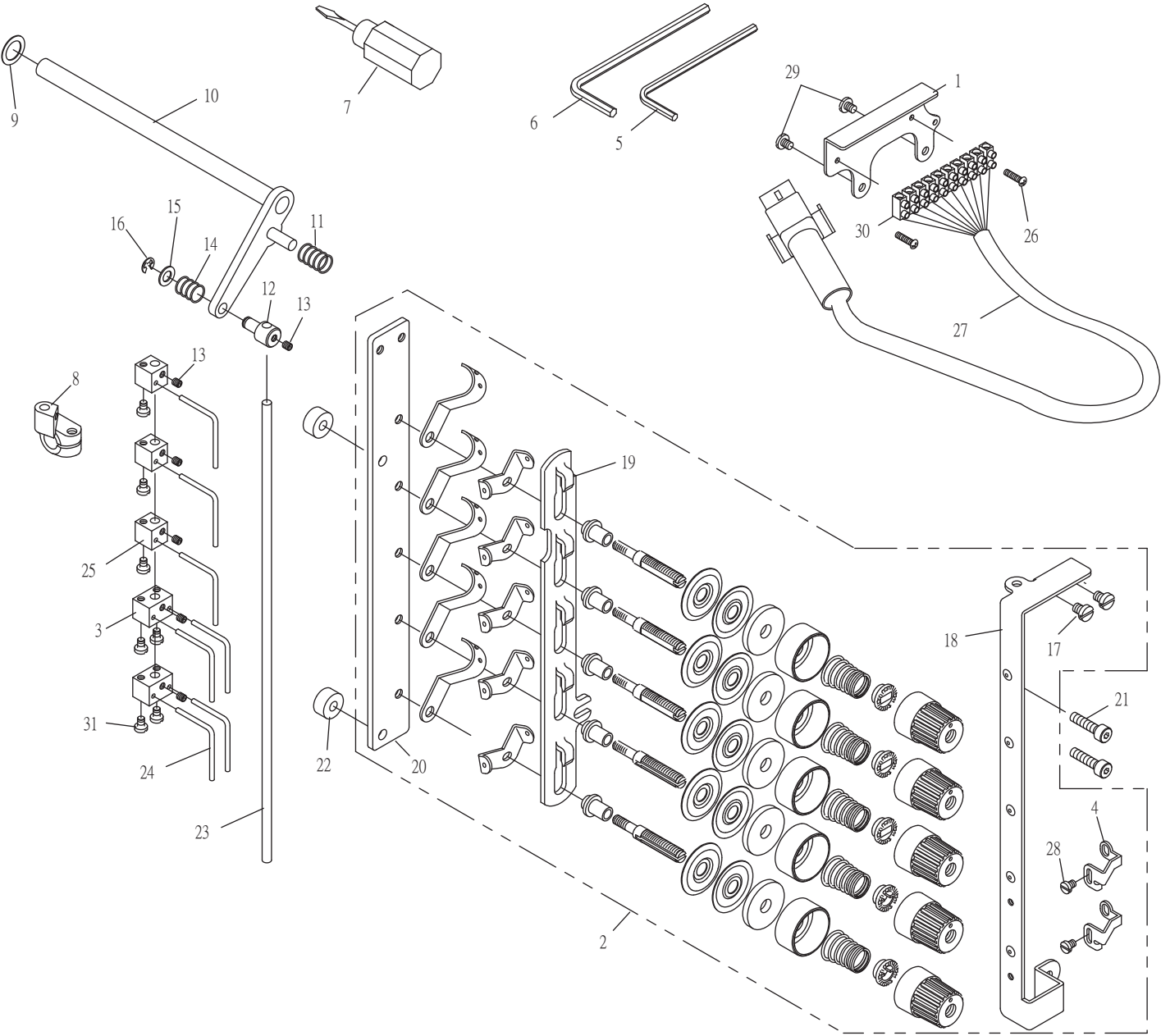


4. UTC03 電控式組件UTC03 Electric Type Components

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
51	4UTC000139	貼紙 Paster -----	2
52	4UTB020228	絕緣套管 Bushing -----	2
53	4UTB02A0255	觸控支架組 One Touch Type Safety Switch SET. -----	1
*54	4UTB020259	支架 Knife Holder Bracket -----	1
*55	4UTB000444	磁鐵 Magnet -----	1
*56	4UTB020256	安全開關 Safety Switch -----	1
*57	4UTB02A0249	支架組 Knife Holder Bracket Asm.-----	1
*58	4UTB020250	銅扣 Brass Button -----	1
*59	2200001025	墊圈 Washer -----	1
*60	8SB44400507A	螺絲 Screw -----	1
*61	4UTB02A0253	磁控支架組 Magnetic Type Safety Switch SET. -----	1
*62	2200001141	隔環 Spacer -----	2
*63	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	2
64	8MK95301407A	螺絲 Screw (CT0837 M4.5-0.75*14) -----	1

* 磁控支架組用 For Magnetic Type Safety Switch SET

5. UTC03 鬆線機構及更換零件 UTC03 Thread Tension Components And Motor Components

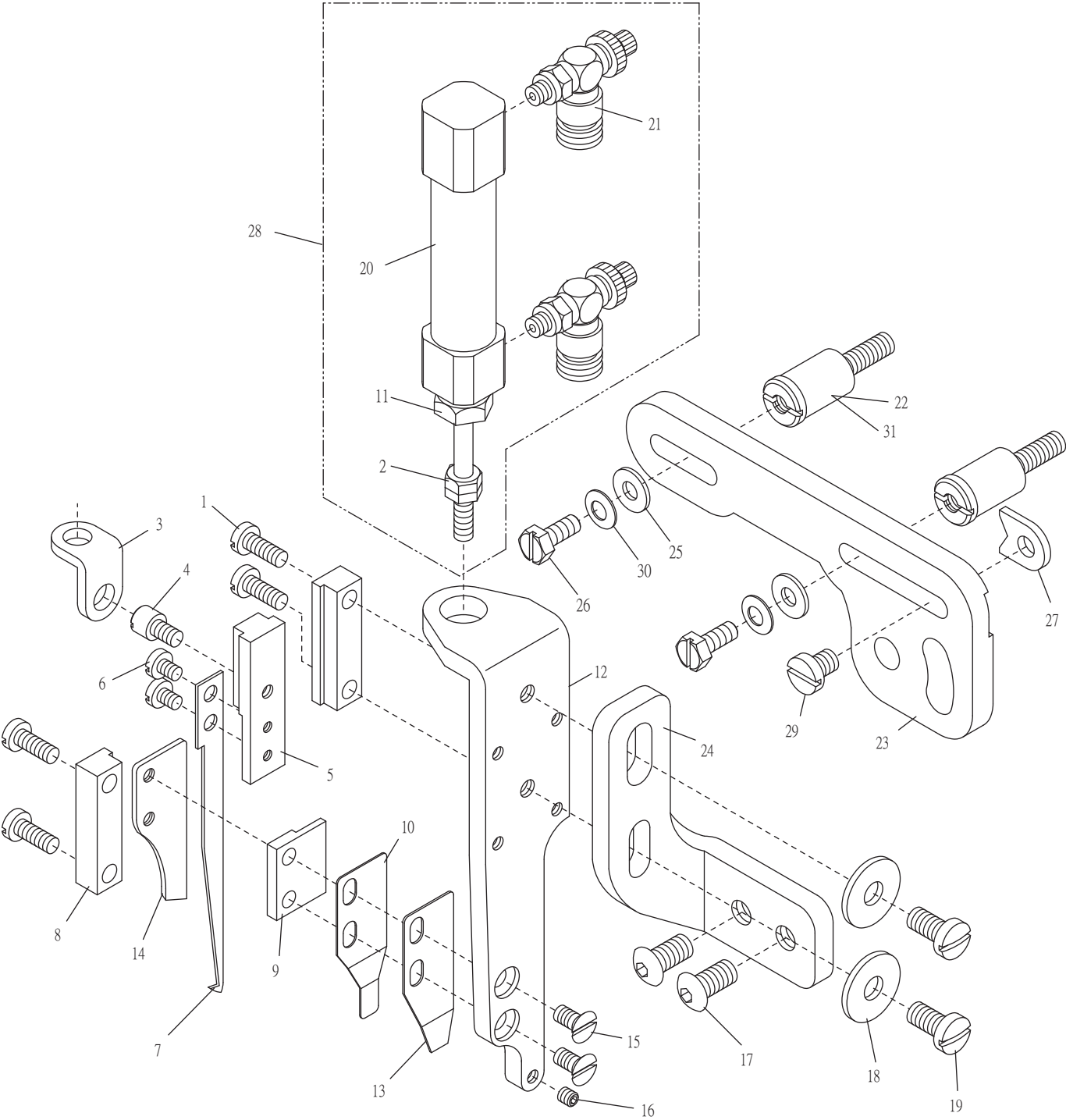


5. UTC03 鬆線機構及更換零件 UTC03 Thread Tension Components And Motor Components

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	4UTB000428	端子座固定架 Terminal Holder Support -----	1
2	4UTB02A0349	鬆線組 Theard Tension Mechanism -----	1
3	4UTB000434	鬆線座 Thread Pull-off Block -----	(see the table)
4	4UTB000435	導線 Thread Guide Eyelet -----	2
5	66635	六角板手 Allen Key 2MM -----	1
6	66640	六角板手 Allen Key 2.5MM -----	1
7	66668	平口起子 Screwdriver -----	1
8	4UTB000451	結線鉤座 Looper Holder -----	1
9	4UTB010459	墊片 Clamp Spring Pressure Holder -----	1
10	4UTB000410	曲柄 Tension Release Shaft -----	1
11	4UTB000411	彈簧 Spring -----	1
12	4UTB000412	接頭 Pin -----	1
13	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	(see the table)
14	4UTB000414	彈簧 Spring -----	1
15	2200001025	墊圈 Washer -----	1
16	90ER030	E 形扣環 E Ring -----	1
17	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
18	4UTB000418	導線 Thread Guide Eyelet -----	1
19	4UTB000419	鬆線滑板 Release Wedge -----	1
20	4UTB000420	導線座 Tension Post Support -----	1
21	8MM04281607A	螺絲 Screw (FT0202 M4-0.7*16) -----	2
22	4UTB000422	隔環 Spacer -----	2
23	4UTB000423	導桿 Guide Bar -----	1
24	4UTB000424	鬆線桿 Release Bar -----	(see the table)
25	4UTB000425	鬆線座 Thread Pull-off Block -----	(see the table)
26	8MC03201006D	螺絲 Screw (UTB0426 M3-0.5*10) -----	2
27	4UTB000427	換向閥用控制線 Terminal Holder -----	1
28	8MB03200306X	螺絲 Screw (UTB0436 M3-0.5*3) -----	2
29	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	2
30	4UTB000457	控制線接頭 Connector-----	1
31	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	(see the table)

Ref. No.	3	13	24	25	31
2 Needle without Spreader	1pcs.	4pcs.	4pcs.	2pcs.	4pcs.
3 Needle without Spreader	1pcs.	5pcs.	5pcs.	3pcs.	5pcs.
2 Needle with Spreader	2pcs.	5pcs.	6pcs.	2pcs.	6pcs.
3 Needle with Spreader	2pcs.	6pcs.	7pcs.	3pcs.	7pcs.

6. STB02/STB03 上切線機構 STB02/STB03 Spreaer Thread Trimmer Components



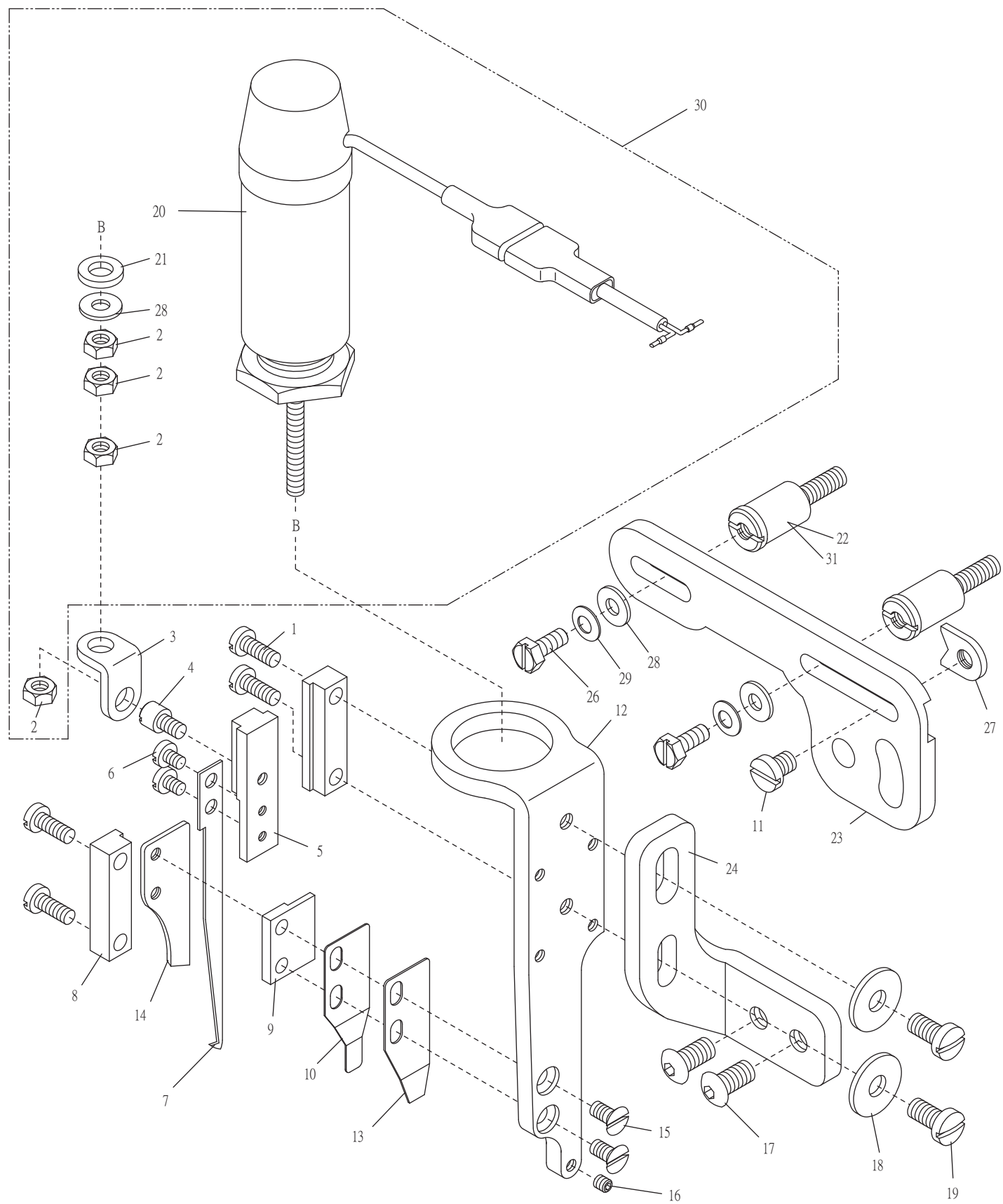
6. STB02/STB03 上切線機構 STB02/STB03 Spreaer Thread Trimmer Components

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	8MB03200806K	螺絲 Screw (CT0623 M3-0.5*8)-----	4
2	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3)-----	2
3	4STB000103	接頭 Joint -----	1
4	8MB03200505A	螺樁 Stud (STB0104 M3-0.5*5)-----	1
5	4STB000105	活動刀座 Upper Movable Knife Base -----	1
6	8MB75180205A	螺絲 Screw (UTB0113 M2.5-0.45*3)-----	2
7	4STB000107	活動刀 Upper Movable Knife -----	1
8	4STB000108	滑道 Slide Block -----	2
9	4STB000109	滑道 Knife Guide -----	1
10	4STB000110	簧片 Thread Clamp Spring-----	1
11	8MA08400311A	螺帽 Nut (UTA0318)-----	1
12	4STB000112	氣缸座 Cylinder Holder -----	1
13	4STB000113	簧片 Knife Pressure Spring -----	1
14	4STB000114	固定刀片 Fixed Knife -----	1
15	8ME03200906A	螺絲 Screw (STB0115 M3-0.5*7)-----	2
16	8MN03200500A	螺絲 Screw (RP10331 M3-0.5*5)-----	1
17	8MP05320810A	螺絲 Screw (STB0117 M5-0.8*8)-----	2
18	2200000908	墊圈 Washer -----	2
19	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8)-----	2
20	4STB000120	氣壓缸 Cylinder-----	1
21	4STB000121	節流閥 Speed Controller -----	2
*22	4STB030122	螺樁 Stud -----	2
23	4STB020123	支架 Knife Holder Bracket -----	1
24	4STB000124	支架 Knife Holder Bracket -----	1
25	90PW040	墊圈 Spring Washer -----	2
26	8MK04281007A	螺絲 Screw (FT0217 M4-0.7*10)-----	2
27	4STB020127	定位塊 Knock Block -----	1
28	4STB00A0127	氣壓缸組 Cylinder Asm.-----	1
29	8MB04280508A	螺絲 Screw (UTB20127 M4-0.7*5.5)-----	1
30	90DW040	碟形墊圈 Disk Washer -----	2
**31	4STB030122	螺樁 Stud -----	2

* 為 STB02 專用 (CT6500 及 CT9000 機型用)

** 為 STB03 專用 (CT8000 機型用)

7. STC02/STC03 上切線機構 STC02/STC03 Spreaer Thread Trimmer Components



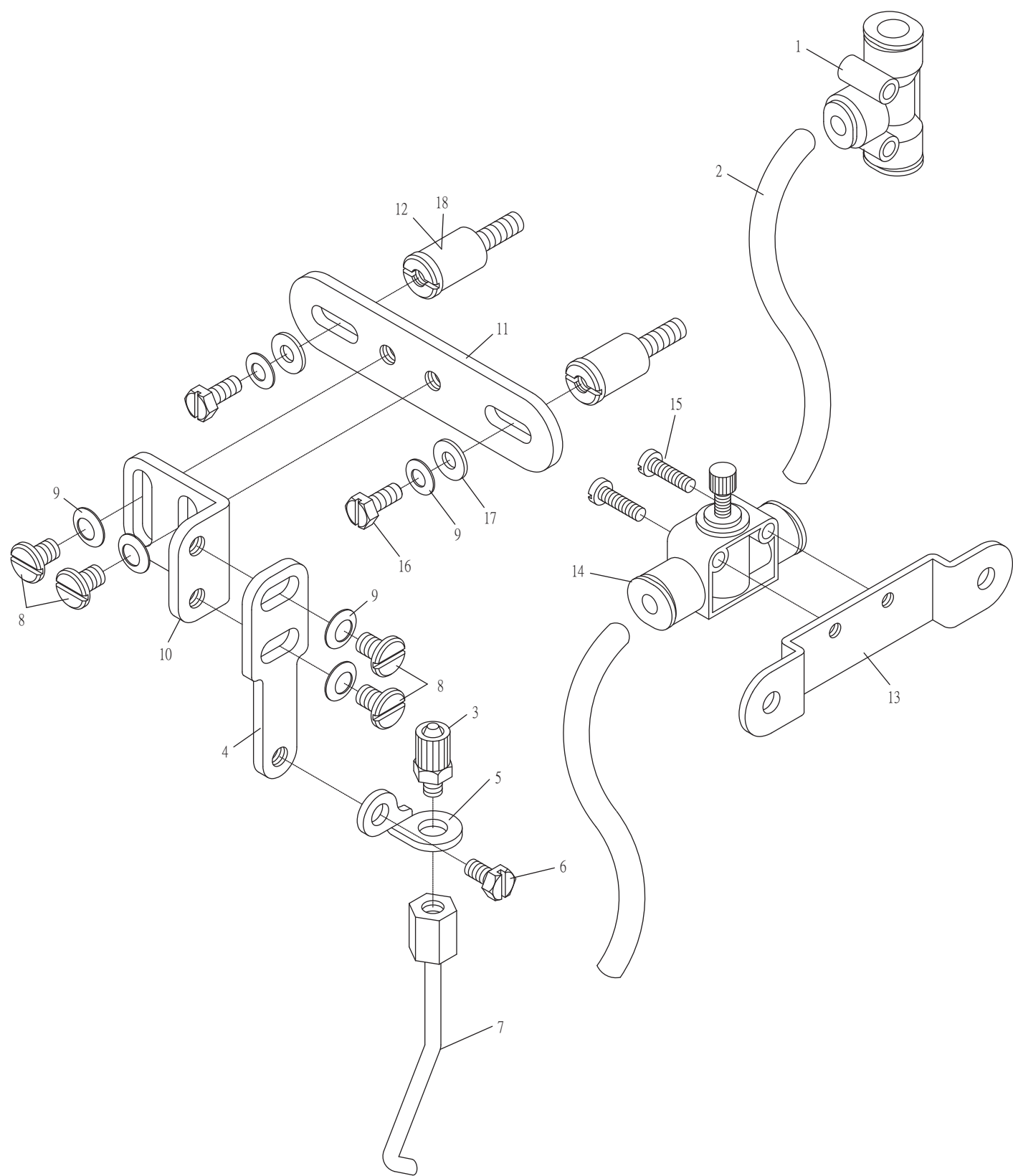
7. STC02/STC03 上切線機構 STC02/STC03 Spreaer Thread Trimmer Components

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	8MB03200806K	螺絲 Screw (CT0623 M3-0.5*8)-----	4
2	8MA04280207A	螺帽 Nut (STC020102 M4-0.7*2.5)-----	4
3	4STB000103	接頭 Joint -----	1
4	8MB03200505A	螺樁 Stud (STB0104 M3-0.5*5) -----	1
5	4STB000105	活動刀座 Upper Movable Knife Base -----	1
6	8MB75180205A	螺絲 Screw (UTB0113 M2.5-0.45*2)-----	2
7	4STB000107	活動刀片 Upper Movable Knife -----	1
8	4STB000108	滑道 Slide Block -----	2
9	4STB000109	滑道 Knife Guide -----	1
10	4STB000110	簧片 Thread Clamp Spring -----	1
11	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)-----	1
12	4STC000112	磁力線圈座 Solenoid Bracket -----	1
13	4STB000113	簧片 Knife Pressure Spring -----	1
14	4STB000114	固定刀片 Fixed Knife -----	1
15	8ME03200906A	螺絲 Screw (STB0115 M3-0.5*7) -----	2
16	8MN03200500A	螺絲 Screw (RP10331 M3-0.5*5)-----	1
17	8MP05321210A	螺絲 Screw (UTB0340 M5-0.8*11) -----	2
18	2200000908	墊圈 Washer -----	2
19	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8)-----	2
20	4STC0201201	磁力線圈 Solenoid -----	1
21	4STC000121	減震墊 Rubber Cushion -----	1
*22	4STB020122	螺樁 Stud -----	2
23	4STB020123	支架 Knife Holder Bracket -----	1
24	4STB000124	支架 Knife Holder Bracket -----	1
25	-----	-----	-
26	8MK04281007A	螺絲 Screw (FT0217 M4-0.7*10) -----	2
27	4STB020127	定位塊 Knock Block -----	1
28	90PW040	墊圈 Spring Washer -----	3
29	90DW040	碟形墊圈 Disk Washer -----	2
30	4STC02A0130	磁力線圈組 Solenoid Asm. -----	1
**31	4STB030122	螺樁 Stud -----	2

* 為 STC02 專用 (CT9000 機型用)

** 為 STC03 專用 (CT8000 機型用)

8. WPC /WPC02 吹氣式撥線裝置 WPC /WPC02 Air-Wipe Components



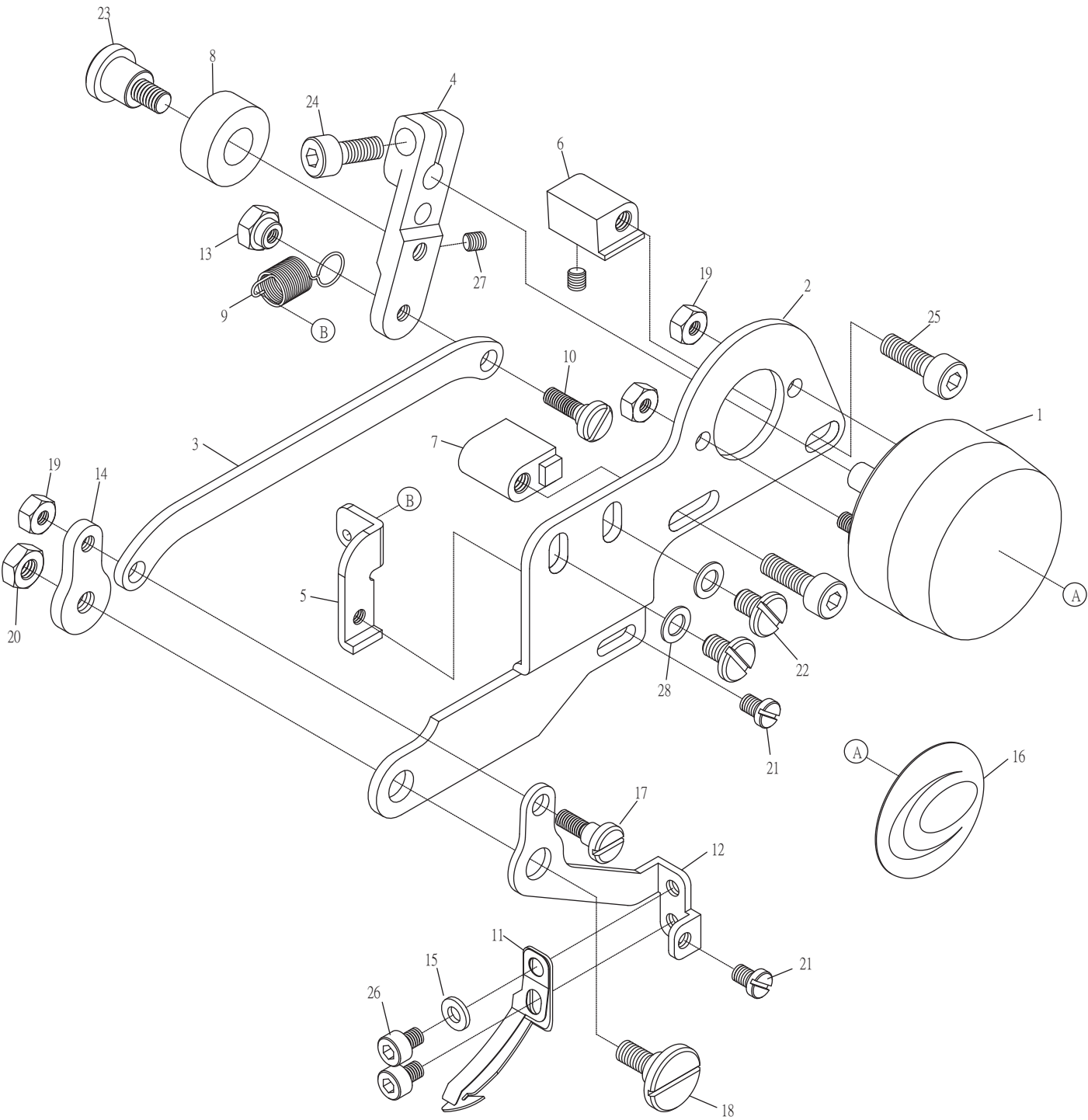
8. WPC /WPC02 吹氣式撥線裝置 WPC /WPC02 Air-Wipe Components

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4WPC000101	T 型管接頭 T Connector -----	1
2	4WPC000102	空氣管 Air Tube -----	2
3	4WPC000103	接頭 Controller -----	1
4	4WPC000104	支持臂 Holder Arm -----	1
5	4WPC000105	支架 Holder Bracket -----	1
6	8MK04280507A	螺絲 Screw (WPC0106 M4-0.7*5) -----	1
7	4WPC000107	吹氣管 Blow Tube -----	1
8	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	4
9	90DW040	孟型墊圈 Dick Washer -----	6
10	4WPC000110	基板座 Connecting Bracket -----	1
11	4WPC000111	支架 Knife Holder Bracket -----	1
*12	4STB020122	螺樁 Stud -----	2
13	4WPC000113	支架 Holder Bracket -----	1
14	4WPC000114	節流閥 Speed Controller -----	1
15	8MC03201306D	螺絲 Screw (UTB0335 M3-0.5*13) -----	2
16	8MK04281007A	螺絲 Screw (FT0217 M4-0.7*10) -----	2
17	90PW040	墊圈 Spring Washer -----	2
**18	4STB030122	螺樁 Stud -----	2

* : WPC 用

** : WPC02 用 (CT8000 機型)

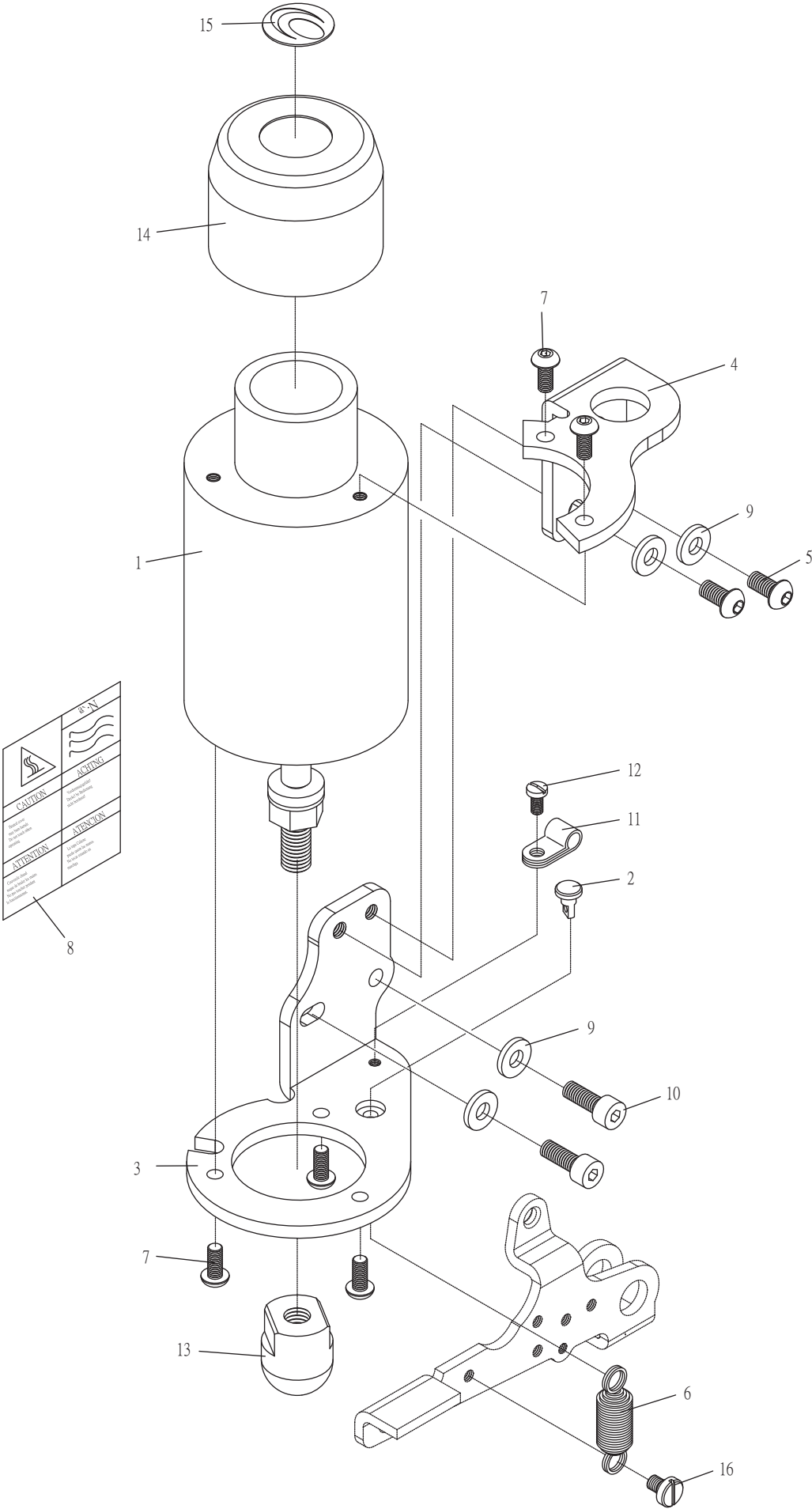
9. WPG01 電控式撥線裝置WPG01 Thread-Wipe Components



9. WPG01 電控式撥線裝置WPG01 Thread-Wipe Components

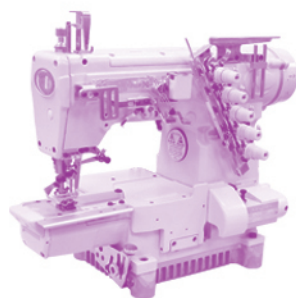
序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4WPG010101	磁力線圈 Wiper Solenoid -----	1
2	4WPG010102	支架 Solenoid Suppert -----	1
3	4WPG010103	連桿 Arm -----	1
4	4WPG010104	驅動臂 Driving Lever -----	1
5	4WPG010105	支架 Solenoid Suppert -----	1
6	4WPG010106	限動塊 Stop Block -----	1
7	4WPG010107	限動塊 Stop Block -----	1
8	4WPG010108	減震墊 Rubber cushion -----	1
9	4WPG010109	彈簧 Spring -----	1
10	4WPG010110	螺樁 Stud (WPG0110) -----	1
11	4WPG010111	抓線鉤組 Hook Asm -----	1
12	4WPG010112	連桿 Arm -----	1
13	4WPG010113	螺帽 Nut -----	1
14	4WPB000107	連桿 Arm (WPB0107) -----	1
15	4WPB000117	墊圈 Washer (WPB0117) -----	1
16	66480-18	銘板 Plate -----	1
17	4WPB000114	螺樁 Stud (WPB0114) -----	1
18	4WPB000115	螺樁 Stud (WPB0115) -----	1
19	8MA03200306A	螺帽 Nut (FTB0111 M3-0.5*3) -----	3
20	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	1
21	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
22	8MB04280608A	螺絲 Screw (UTB0130 M4-0.7*6) -----	2
23	8MB04281210E	螺樁 Stud (WPG0123) -----	1
24	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	1
25	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	2
26	8MM03200406A	螺絲 Screw (WPB0116 M3-0.5*4) -----	2
27	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	2
28	90DW040	彈簧墊圈 Spring Washer (DW04) -----	2

10. PFE02 壓腳提昇裝置PFE02 Presser Foot Lifter



10. PFE02 壓腳提昇裝置PFE02 Presser Foot Lifter

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4PFE010101	磁力線圈 Presser Foot Lifter Solenoid -----	1
2	4PFE020102	接頭 Joint -----	1
3	4PFE020103	固定座 Bracket -----	1
4	4PFE020104	固定座 Bracket -----	1
5	8MP06401211A	螺絲 Screw (UTB0302 M6-1*12) -----	2
6	4PFE010106	彈簧 Spring -----	1
7	8MP05321210A	螺絲 Screw (UTB0340 M5-0.8*11) -----	5
8	4UTC000139	貼紙 Paster -----	1
9	2100000323	墊圈 Washer (SH0323) -----	4
10	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	2
11	4UTD000254	線夾 Cord Clamp -----	1
12	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8) -----	1
13	4PFE010113	套管 Clutch Sleeve -----	1
14	4PFE010119	護蓋 Cover -----	1
15	66480-11	銘板 Name Plate -----	1
16	8MB05320710G	螺絲 Screw (PFE020116 M5-0.8*7) -----	1



CT8000-0-356M
General Plain Seaming



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