

CT SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

DEVICE

CT6503

CTL11

CT6505

CT6511

CT6513

CT6529

CT6539

CT6539-1

CT6542

CT6542-2

CT6760

CT6585

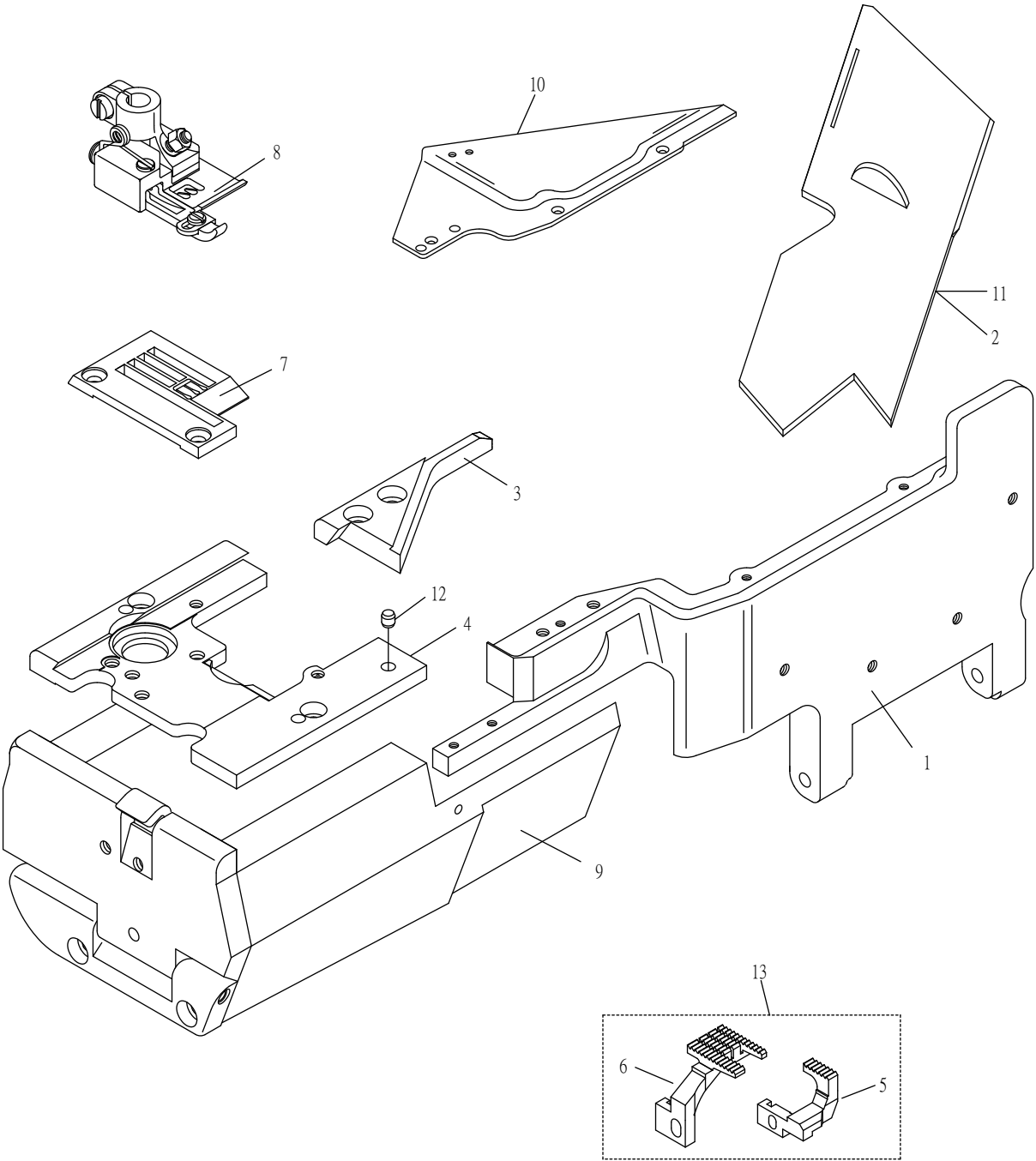
CTG

Parts List



精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtensexwing.com.tw>

1. CT□□03 筒形圓領包邊用零件列表 Parts List For CT□□03 Collarette Knitted Binding



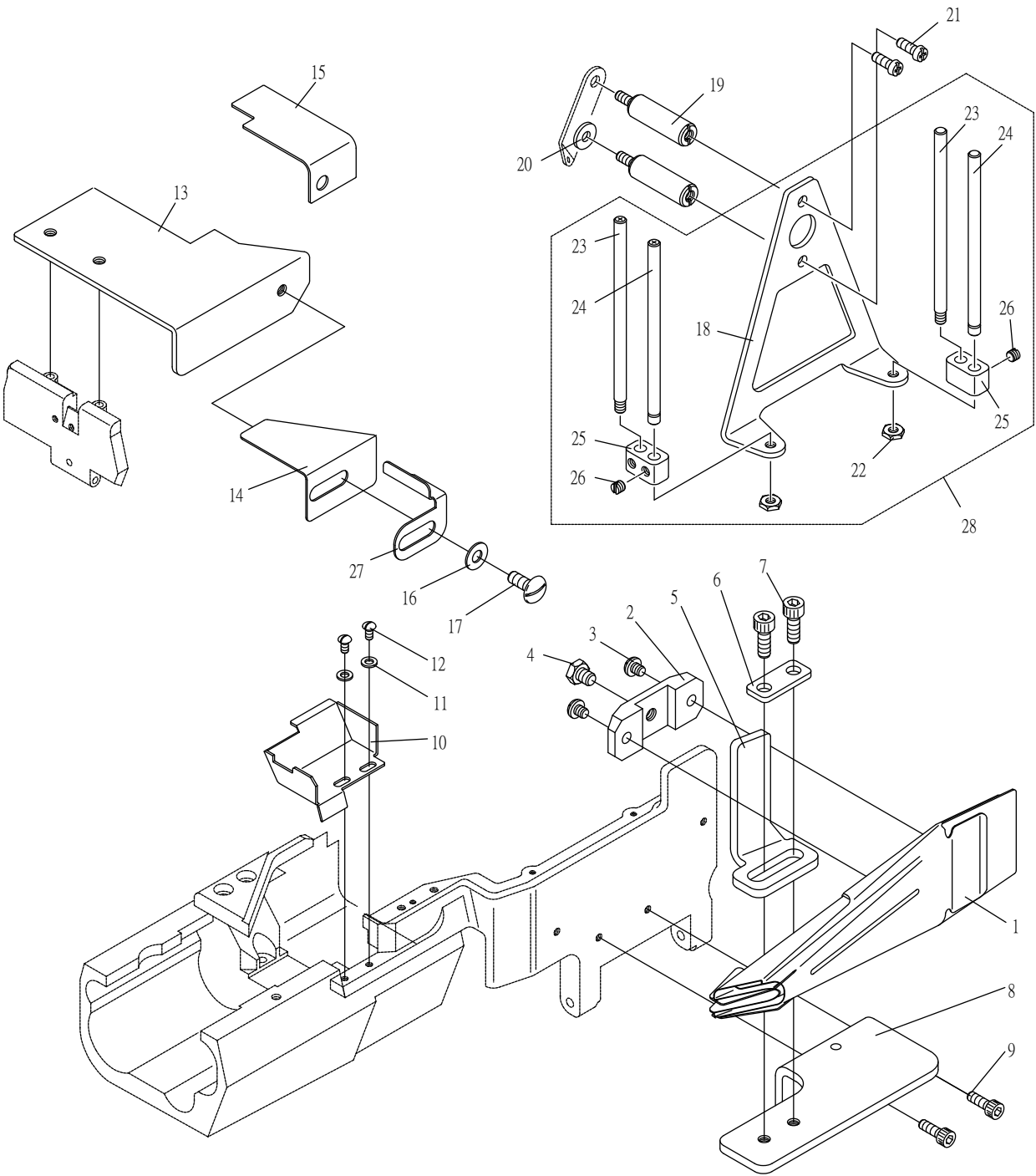
序號 Ref.No.	名稱 Description	針 距 Distance Of Needles			
		4.0	4.8	5.6	6.4
7	針板 Needle Plate	5222TP03401	5222TP03481	5222TP03561	5222TP03641
8	壓腳 Presser Foot	5222PF03401	5222PF03481	5222PF03561	5222PF03641

1. CT□□03 筒形圓領包邊用零件列表 Parts List For CT□□03 Collarette Knitted Binding

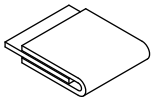
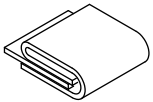
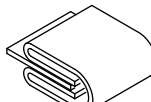
序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200030101	下座前蓋 Front Cover -----	1
2	2200030102	防塵蓋 Dust Cover -----	1
3	2200030103	滑道 Guide -----	1
4	2200030104	針板座 Needle Plate Seat -----	1
5	5222DF03560	副送布齒 Diff Feed Dog -----	1
6	5222FD03560	主送布齒 Main Feed Dog -----	1
7	-----	針板 Needle Plate (See Left Page)-----	1
8	-----	壓腳組 Press Foot Asm. (See Left Page) -----	1
9	2200030109	車頭 Frame Unit -----	1
10	2200030110	護線蓋 Cloth Plate -----	1
*11	2200030111	防塵蓋 Dust Cover -----	1
12	2200030112	緩衝墊 Rubber Plug -----	1
13	5222DG0005	送布齒組 Feed Dog Asm. -----	1

* 切線機構用 For Trimmer Components

2. CT□□03 筒形成形導模用零件表Parts List For CT□□03 Folder and Tape Guide



1 導模型式 Folder Type

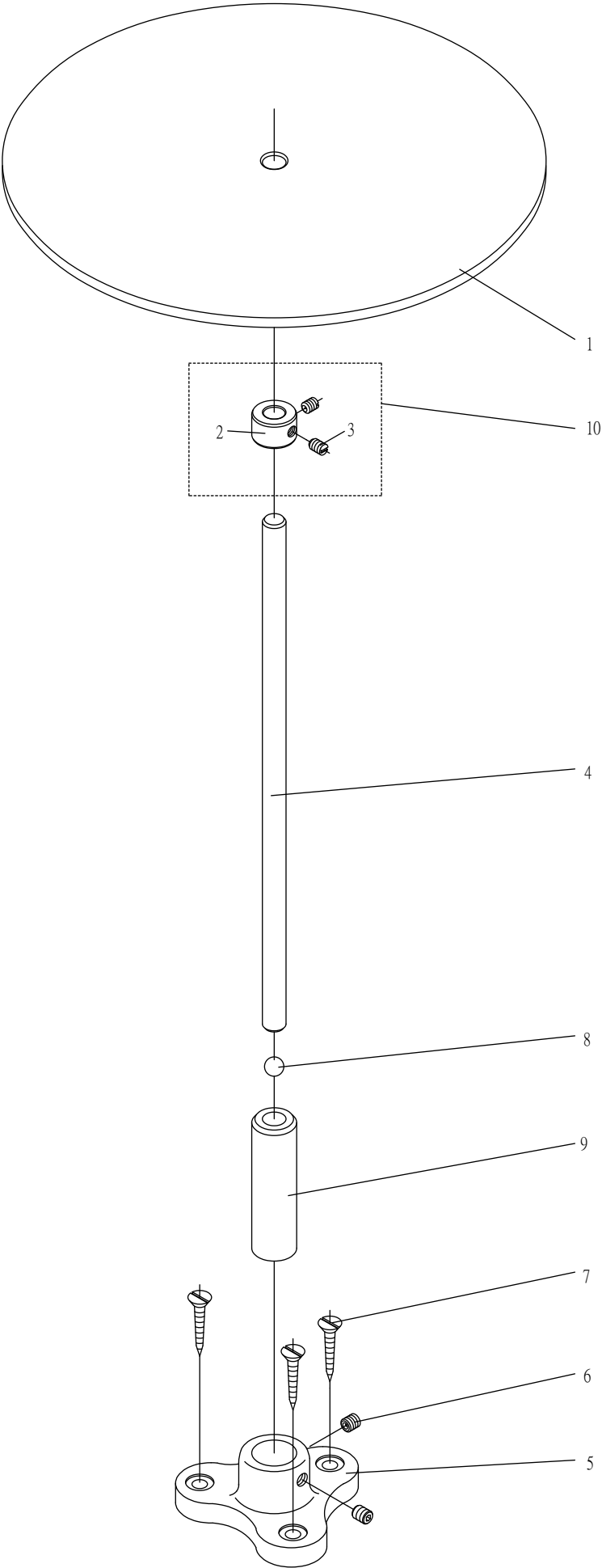
導模型式 Folder Type	 2 折 Two Fold	 3 折 Three Fold	 4 折 Four Fold
圖號 Parts No.	220FR0101 (C030201FD2)	220FR0201 (C030201FD3)	220FR0301 (C030201FD4)

2. CT□□03 筒形成形導模用零件表Parts List For CT□□03 Folder and Tape Guide

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
*1	-----	成形導模 Folder (See Left Page) -----	1
2	2200030202	導模夾板 Folder Clamp -----	1
3	8SB44400407K	螺絲 Screw (CT030203 11/64"-40*4) -----	2
4	8SK56320608A	螺絲 Screw (C030204 7/32"-32*6) -----	1
5	2200030205	導模支撐臂 Folder Support -----	1
6	2200030206	夾板 Fixing Plate -----	1
7	8MM05321409A	螺絲 Screw (CT0632 M5-08*14) -----	2
8	2200030208	導模座 Folder Seat -----	1
9	8MM04281207A	螺絲 Screw (CT0202 M4-07*12) -----	2
10	2200030210	防塵蓋 Dust Cover -----	1
11	90PW030	墊圈 Washer -----	2
12	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
13	2200030213	布板 Cloth Plate -----	1
14	2200030214	導帶布板 Fabric Side Plate -----	1
15	2200030215	輔助布板 Aux. Cloth Plate -----	1
16	90PW050	墊圈 Washer -----	1
17	8MB05320710A	螺絲 Screw (C030217 M5-0.8*7) -----	1
18	2200030218	導帶桿架 Tape Guide Holder -----	1
19	2200030219	螺樁 Stud -----	2
20	2200001025	墊圈 Washer(CT1025)-----	1
21	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
22	8SA44400307A	螺帽 Nut (SH0914 11/64"-40*25) -----	2
23	2200030223	導帶桿 Tape Guide Holder -----	2
24	2200030224	導帶桿 Tape Guide Holder -----	2
25	2200030225	帶位調整塊 Tape Adjusting Holder -----	2
26	8SN44400400E	螺絲 Screw (SH0104 11/64"-40*4) -----	4
27	2210030224	輔助布板 Aux. Cloth Plate -----	1
28	220A0030228	導帶組 Tape Guide Set -----	1

*特註品Custom-made Item

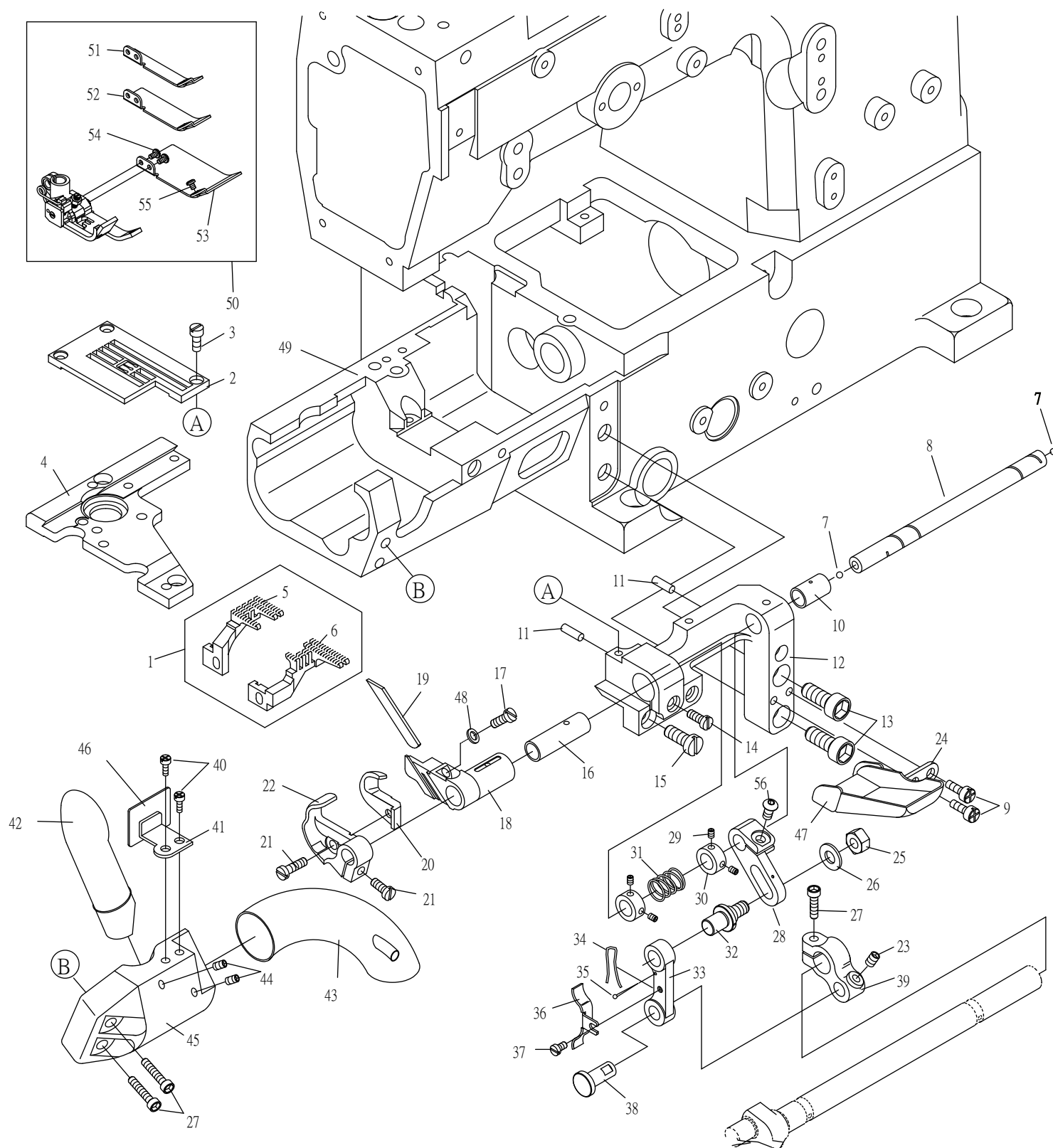
3. TS005 滾條輸送帶列表Parts List For TS005 Tape Stand



3. TS005 滾條輸送帶列表Parts List For TS005 Tape Stand

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TS0050101	承盤 Plastic Plate -----	1
2	4TS0050102	調整環 Ring -----	1
3	8SG56320500A	螺絲 Screw (SH0425 7/32"-32*5) -----	2
4	4TS0050104	立柱 Rod -----	1
5	4TS0050105	座 Stand Base -----	1
6	8SK60281207F	螺絲 Screw -----	2
7	8WF50202210A	螺絲 Screw -----	3
8	90BL100	鋼珠 Ball -----	1
9	4TS0050109	承座 Stand Base -----	1
10	4TS005A0102	調整環組 Ring Asm.-----	1

1. CTL0011 壓腳, 針板, 送布齒, 及上下刀驅動構列表 Press Foot , Needle Plate ,
Feed Dog And Right Hand Upier Driving Mechanise Components For CTL0011

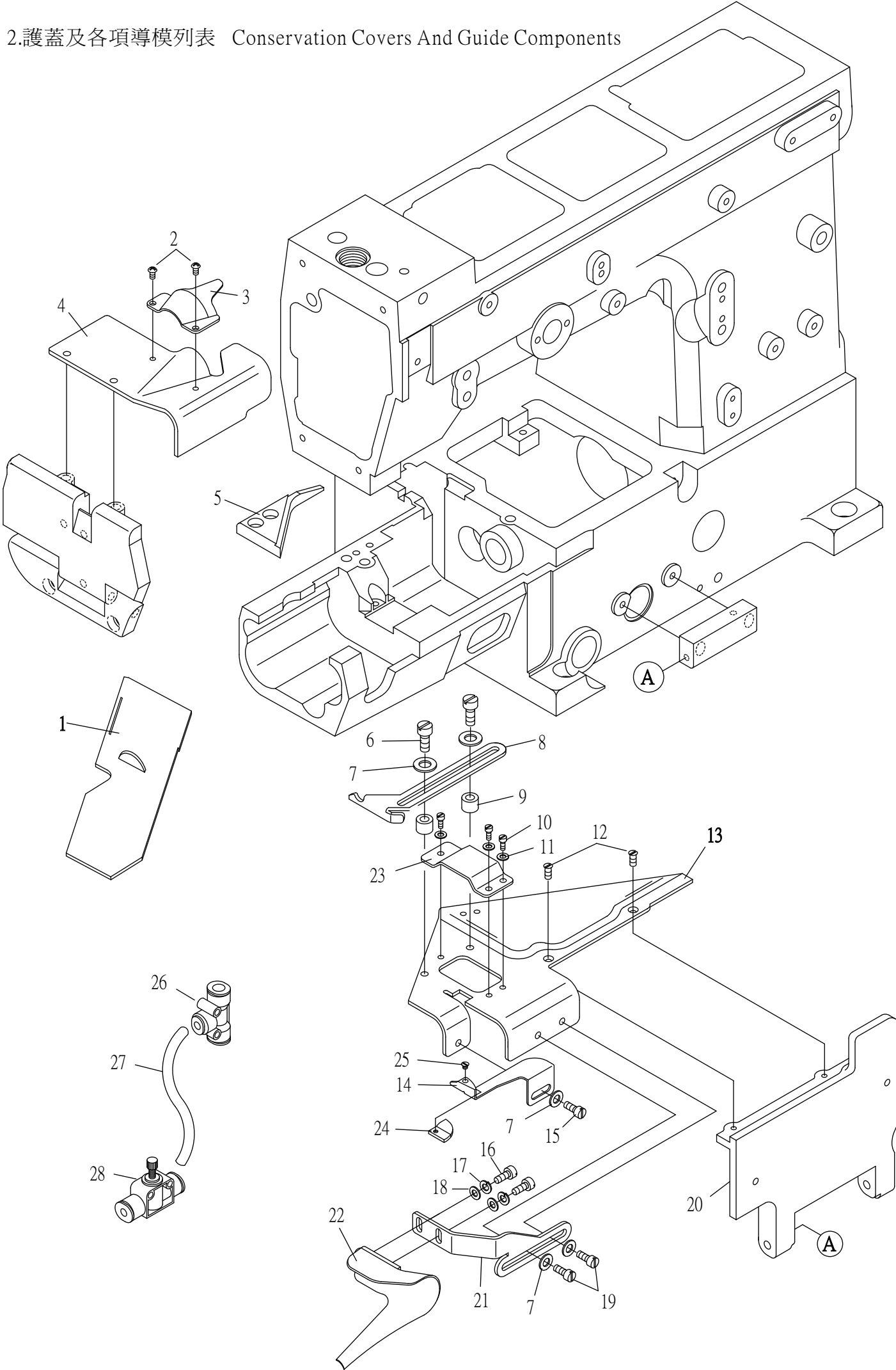


序號 Ref.No.	名稱 Description	機型 Models	針距 Distance Of Needles			
			4.0	4.8	5.6	6.4
1	送布齒組 Feed Dog Asm.	CT9311-M	5220DG0012			
		CT9311-S	5222DG0009			
		CT9311-S1				
2	針板 Needle Plate	CT9311-M	5222TPL1400	5222TPL1480	5222TPL1560	5222TPL1640
		CT9311-S	5222TPL1402	5222TPL1482	5222TPL1562	5222TPL1642
		CT9311-S1	5222TPL1403	5222TPL1483	5222TPL1563	5222TPL1643
50	壓腳 Presser Foot	CT9311-M	5222PFL1400	5222PFL1480	5222PFL1560	5222PFL1640
		CT9311-S				
		CT9311-S1				

1. CTL○○11 壓腳, 針板, 送布齒, 及上下刀驅動構列表 Press Foot , Needle Plate ,
Feed Dog And Right Hand Upier Driving Mechanise Components For CTL○○11

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	-----	送布齒組 Presser Foot Asm -----	1
2	-----	針板 Throat Plate -----	1
3	8MB85240605A	螺絲 Screw (CT1002 M3.5-0.6*6)-----	1
4	2206110104	針板座 Stitch Plate Support -----	1
5	5220FDL1561	主送布齒 Main Feed Dog -----	1
6	5220DFL1561	副送布齒 Diff Feed Dog -----	1
7	2100001404	孔塞 Plug -----	2
8	2206110108	軸 Upper Knife Shaft -----	1
9	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
10	2206110110	軸襯 Upper Knife Shaft Bushing -----	1
11	2200000223	定位銷 Knock Pin -----	2
12	2206110112	刀台 Lower Knife Holder Bracket -----	1
13	8MM06401610A	螺絲 Screw (CT0625 M6-1*16)-----	2
14	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10)-----	1
15	8MC05321209D	螺絲 Screw (C850212 M5-0.8*12)-----	1
16	2206110116	軸襯 Lower Knife Holder Bushing -----	1
17	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12)-----	1
18	2206110118	下刀刀座 Lower Knife Holder -----	1
19	2206110119	下刀 Lower Knife -----	1
20	2206110120	上刀 Upper Knife -----	1
21	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10)-----	2
22	2206110122	上刀座 Upper Knife Holder -----	1
23	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)-----	1
24	2206110124	連桿護蓋 Link Cover(Lower) -----	1
25	8MA06400510A	螺帽 Nut (CT0533 M6-1*5)-----	1
26	2206110126	墊圈 Washer -----	1
27	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12)-----	3
28	2273110128	變距曲柄 Upper Knife Adjusting Lever -----	1
29	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)-----	4
30	2210000534	隔環 Collar -----	2
31	2206110131	彈簧 Spring -----	1
32	2206110132	曲柄銷 Adjusting Lever Pin -----	1
33	2206110133	連桿 Link -----	1
34	66800	油線 Oil Wick -----	1
35	2206110135	銷 Oil Wick Pin -----	1
36	2206110136	壓板 Link Cover -----	1
37	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6)-----	1
38	2206110138	連結銷 Link Pin -----	1
39	2206110139	連桿 Link -----	1
40	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)-----	2
41	2206110141	油封座 Oil Defender seat -----	1
42	2206110142	導屑管 Suction Pipe -----	1
43	2206110143	吸風管 Suction Pipe -----	1
44	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6)-----	2
45	2206110145	吸風管座 Suction Pipe Holder -----	1
46	2206110146	防油擋片 Oil Defender -----	1
47	2206110147	防油擋片 Oil Defender -----	1
48	2206110148	墊圈 Washer -----	1
49	2206110149	車頭 Frame Unit -----	1
50	-----	壓腳組 Presser Foot Asm -----	1
51	5222PFL156J	輔助壓腳底 Hinged Type Presser Foot -----	1
52	5222PFL156K	輔助壓腳底 Hinged Type Presser Foot -----	1
53	5222PFL156L	輔助壓腳底 Hinged Type Presser Foot -----	1
54	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	2
55	8SB24560305A	螺絲 Screw (SH1045 3/32"-56*3) -----	1
56	8MP04280808A	螺絲 Screw (MT0235 M4-0.7*8) -----	1

2.護蓋及各項導模列表 Conservation Covers And Guide Components

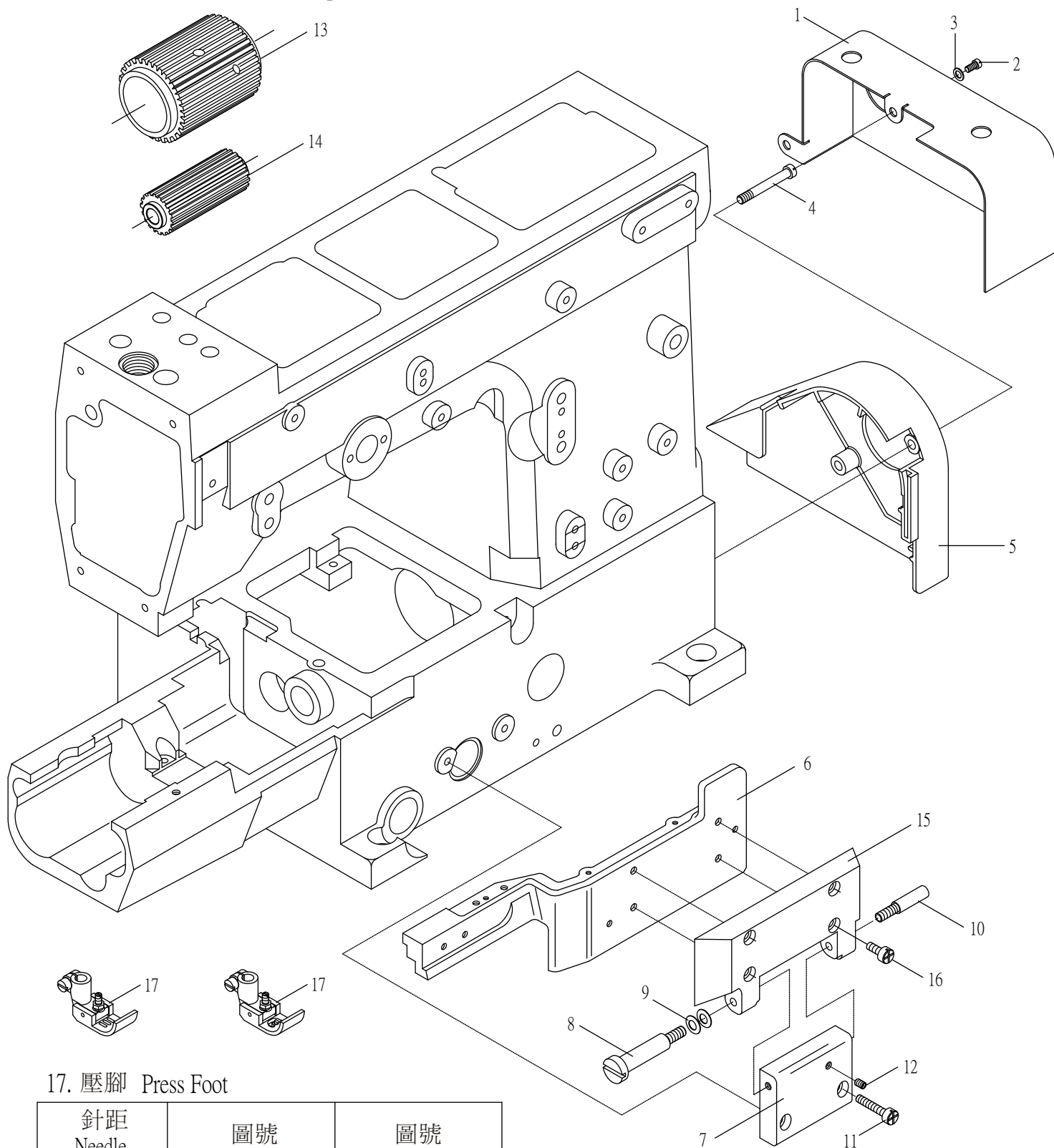


2.護蓋及各項導模列表 Conservation Covers And Guide Components

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2206110201	防塵蓋 Dust Cover -----	1
2	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3)-----	2
3	2206110203	防塵蓋 Dust Cover -----	1
4	2206110204	防塵蓋 Dust Cover -----	1
5	2206110205	滑道 Guide -----	1
6	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12)-----	2
7	2100000223	墊圈 Washer -----	5
8	22061102081	導模 Edge Guide -----	1
9	2206110209	間隔環 Space Washer -----	2
10	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)-----	3
11	2206110211	墊圈 Washer -----	3
12	8ME03200706X	螺絲 Screw (CT02351 M3-0.5*7)-----	2
13	2206110213	護線蓋 Cloth Plate -----	1
14	2206110214	導模 Edge Guide -----	1
15	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5)-----	1
16	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6)-----	2
17	2206110217	彈簧墊圈 Spring Washer -----	2
18	2206110211	墊圈 Washer -----	2
19	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
20	2206110220	下座前蓋 Front Cover -----	1
21	2206110221	導模 Edge Guide -----	1
22	2206110222	導模 Edge Guide -----	1
23	2206110223	防塵蓋 Dust Cover -----	1
24	2206110224	導模 Edge Guide -----	1
25	8SE24560304A	螺絲 Screw (CL110225 3/32"-56*2.5) -----	2
* 26	2206110226	T形管接頭 T Connector -----	1
* 27	2206110227	空氣管 Air Tube -----	1
* 28	2206110228	節流閥 Speed Controller -----	1

*: For Cv007專用

1. 本體與外裝零件Frame Components

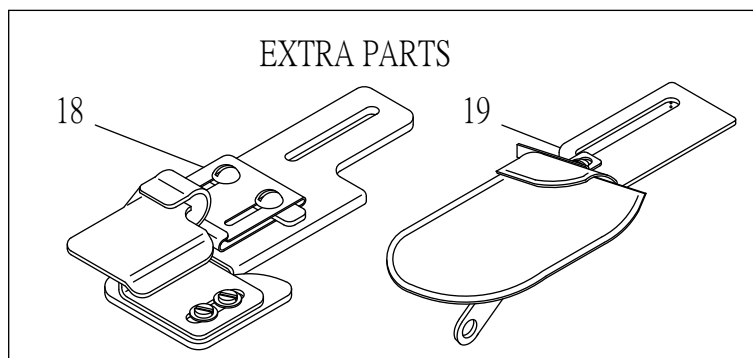


17. 壓腳 Press Foot

針距 Needle Distance	圖號 Parts No	圖號 Parts No
4.0	5220PF05400 (PFC05D01)	5220PF05401 (PFC05D01B)
4.8	5220PF05480 (PFC05E01)	5220PF05481 (PFC05E01B)
5.6	5220PF05560 (PFC05F01)	5220PF05561 (PFC05F01B)
6.4	5220PF05640 (PFC05G01)	5220PF05641 (PFC05G01B)

* 不具有上飾線

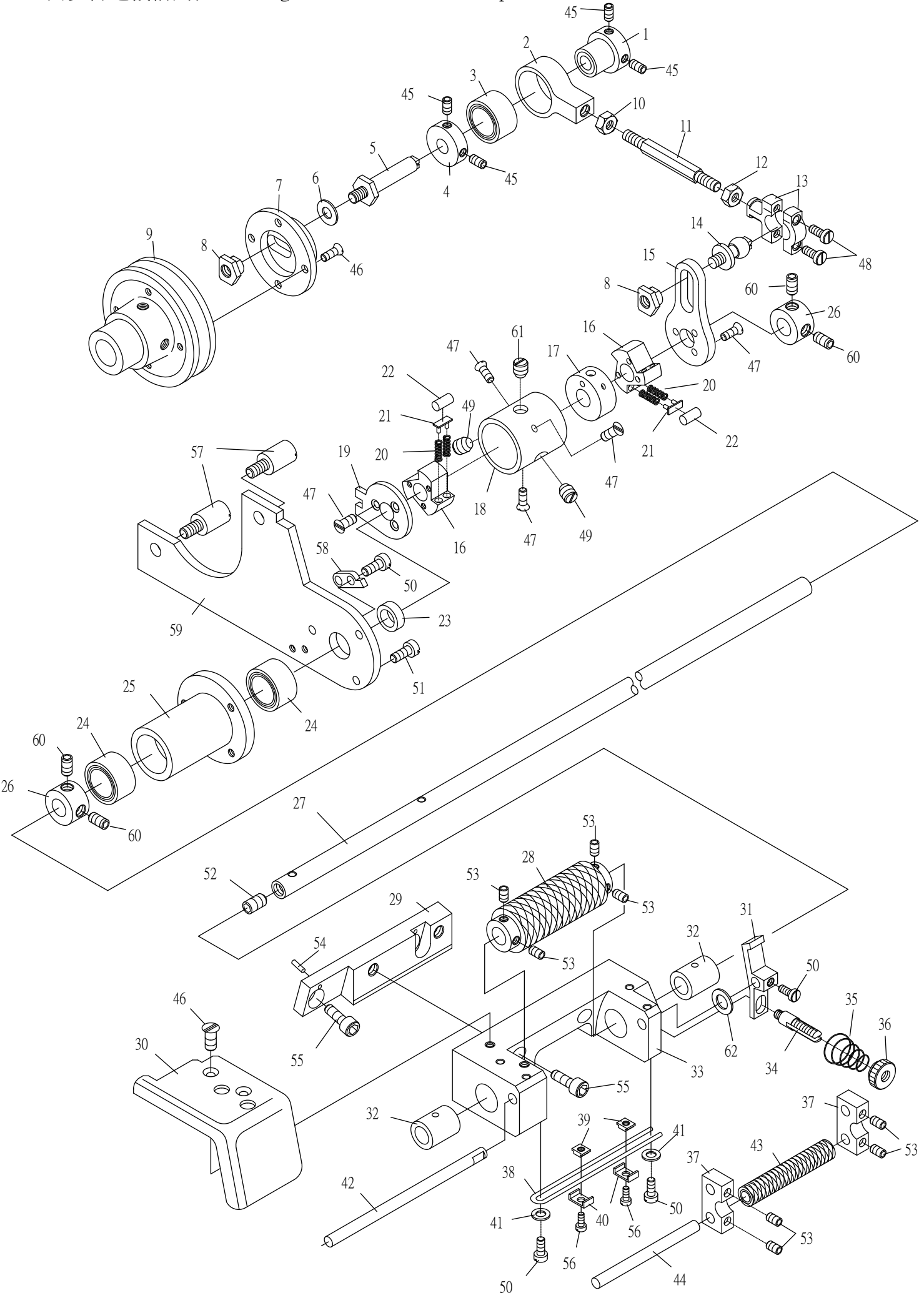
* Without top cover thread



1. 本體與外裝零件Frame Components

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200050101	護蓋 Clutch Driving Rod Cover -----	1
2	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
3	2200050103	墊圈 Washer (W3 φ 4.5* φ 9*1) -----	2
4	2200050104	螺絲 Screw (M6-1*30) -----	2
5	2200050105	皮帶護蓋 Belt Cover -----	1
6	2200050106	下前座蓋 Front Cover -----	1
7	2200050107	鉸鏈 Front Cover Hinge -----	1
8	8MB04283809E	螺絲 Screw (CT0227 M4-0.7*38) -----	1
9	2200000228	墊圈 Washer (CT0228) -----	2
10	8MB04280605M	螺絲 Screw (CT0230 M4-0.7*6) -----	1
11	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
12	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
13	2200050113	上滾輪 Upper Feed Roller (50 teeth) -----	1
14	2200050114	下滾輪 Lower Feed Roller (25 teeth) -----	1
15	2200050115	前蓋鉸鏈 Front Cover Hinge -----	1
16	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8) -----	4
17	-----	壓腳 Presser Foot Complete -----	1
18	220FR0401	導模 Folder Unit (Two-fold) (Extra) -----	1
19	220FR0501	導模 Folder Unit (Two-fold) (Extra) -----	1

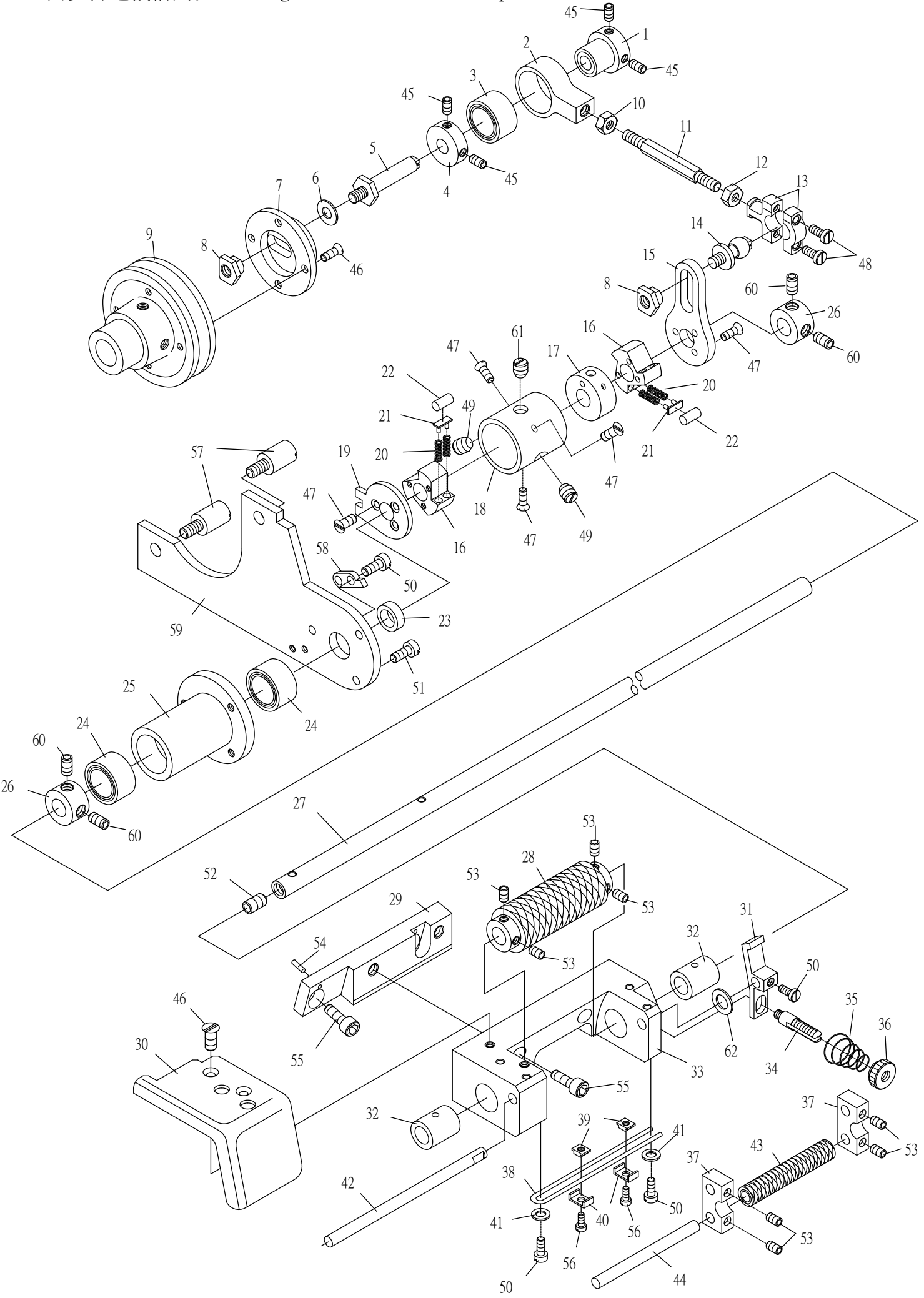
2.同步傳送機構列表Metering Device Mechanism Components



2.同步傳送機構列表Metering Device Mechanism Components

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2200050201	軸承座 Bearing Holder -----	1
2	2200050202	離合器帶動桿 Cluth Driving Rod -----	1
3	90NB162413	軸承 Bearing -----	1
4	2200050204	擋片 Stop Collar -----	1
5	2200050205	驅動軸 Driving Rod Shaft -----	1
6	2200000910	墊片 Washer -----	1
7	2200050207	偏心輪 Clutch Driving Eccentric -----	1
8	2200050208	螺帽 Nut -----	2
9	2200050209	皮帶輪 Pulley -----	1
10	2210090510	左旋螺帽 Nut(Left-handed 7/32"-32)-----	1
11	2200050211	連結桿 Rod Connection -----	1
12	2210090512	螺帽 Nut (7/32"-32) -----	1
13	2200050213	球形連桿 Connecting Rod -----	1
14	2200050214	球形接頭 Adjusting Ball Stud -----	1
15	2200050215	變距連桿 Clutch Levre -----	1
16	4RP0010221	離合器 Clutch -----	2
17	2210090420	內環 Clutch Sleeve Collar -----	1
18	2210090422	外環 Clutch Sleeve -----	1
19	2210090418	離合器制動板 Cluth Check -----	1
20	4RP0010222	彈簧 Spring -----	12
21	4RP0010224	滾輪承座 Clutch Spring Seat -----	6
22	4RP0010225	離合器滾珠 Clutch Roller -----	12
23	2200050223	隔環 Collar -----	1
24	2200050224	軸承 Bearing -----	2
25	2200050225	軸承座 Clutch Shaft Bushing -----	1
26	2200050226	隔環 Collar -----	2
27	2200050227	軸 Roller Shaft -----	1
28	2200050228	主動滾輪 Feeding Roller -----	1
29	2200050229	支架 Roller Holder -----	1
30	2200050230	護蓋 Cover -----	1
31	2200050231	調壓臂 Spring HOider -----	1
32	2200050232	軸襯 Bushing -----	2
33	2200050233	滾輪 支架Roller Holder -----	1
34	2210090308	調節螺樁 Stud -----	1
35	2206110131	彈簧 Spring -----	1
36	2210090310	調壓螺帽 Adjusting Nut -----	1
37	2210090311	從動滾輪臂 Arm -----	2
38	2200050238	導模導桿 Tape Guide Bar -----	1
39	2200050239	導模螺帽 Tape Guide Nut -----	2
40	2200050240	導模 Tape Guide Washer -----	2
41	2100000223	墊圈 Washer C2-32 -----	2
42	2200050242	軸 Tension Link Shaft -----	1
43	2200050243	從動滾輪 Tension Roller -----	1
44	2200050244	軸 Roller Shaft -----	1
45	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6)-----	8
46	8ME04281008A	螺絲 Screw (FT0218 M4-0.7*8)-----	6
47	8SF36400606A	螺絲 Screw (RP0217 9/64"-40*6)-----	9
48	8SC36401006D	螺絲 Screw (SH0416 9/64"-40*10)-----	2
49	8MN06400800C	螺絲 Screw (CT0244 M6-1*6)-----	3
50	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	4

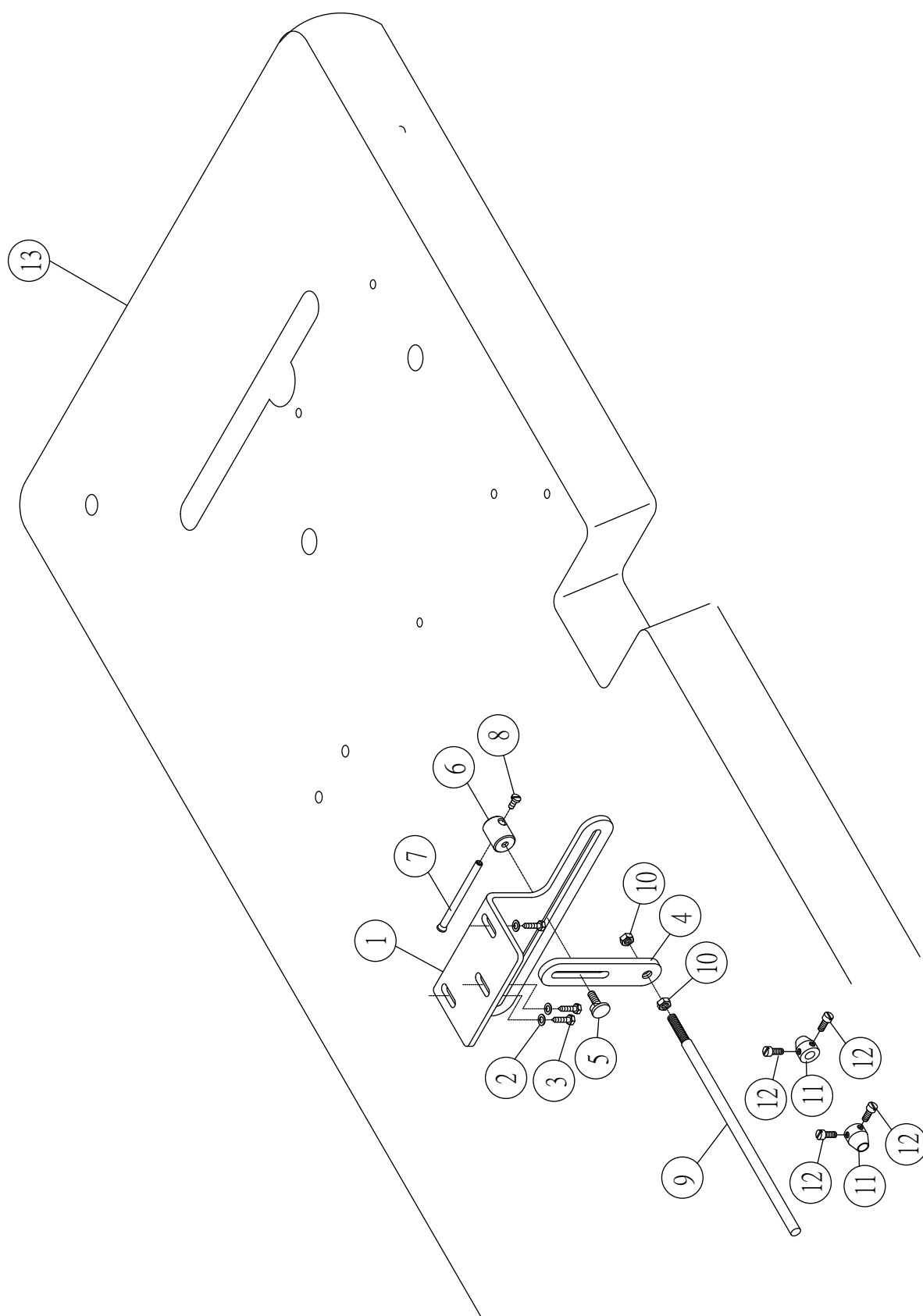
2.同步傳送機構列表Metering Device Mechanism Components



2.同步傳送機構列表Metering Device Mechanism Components

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
51	2200050251	螺絲 Screw (11/64"-40*11) -----	3
52	8MN06400600A	螺絲 Screw (CT0918 M6-1*6)-----	1
53	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)-----	8
54	90ST0308	定位銷 Knock Pin (φ 3*8) -----	2
55	8MM06401210C	螺絲 Screw (FT1103 M6-1*12)-----	4
56	2200050256	螺絲 Screw (1/8"-44*5) -----	2
57	2200050257	螺絲 Screw -----	2
58	2210090413	定位片 Stop Per -----	1
59	2200050259	離合器支架 Cluth Supporting Plate -----	1
60	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	4
61	8MN64400800A	螺絲 Screw (F090443 1/4"-40*8) -----	4
62	2210000533	墊片 Washer -----	1

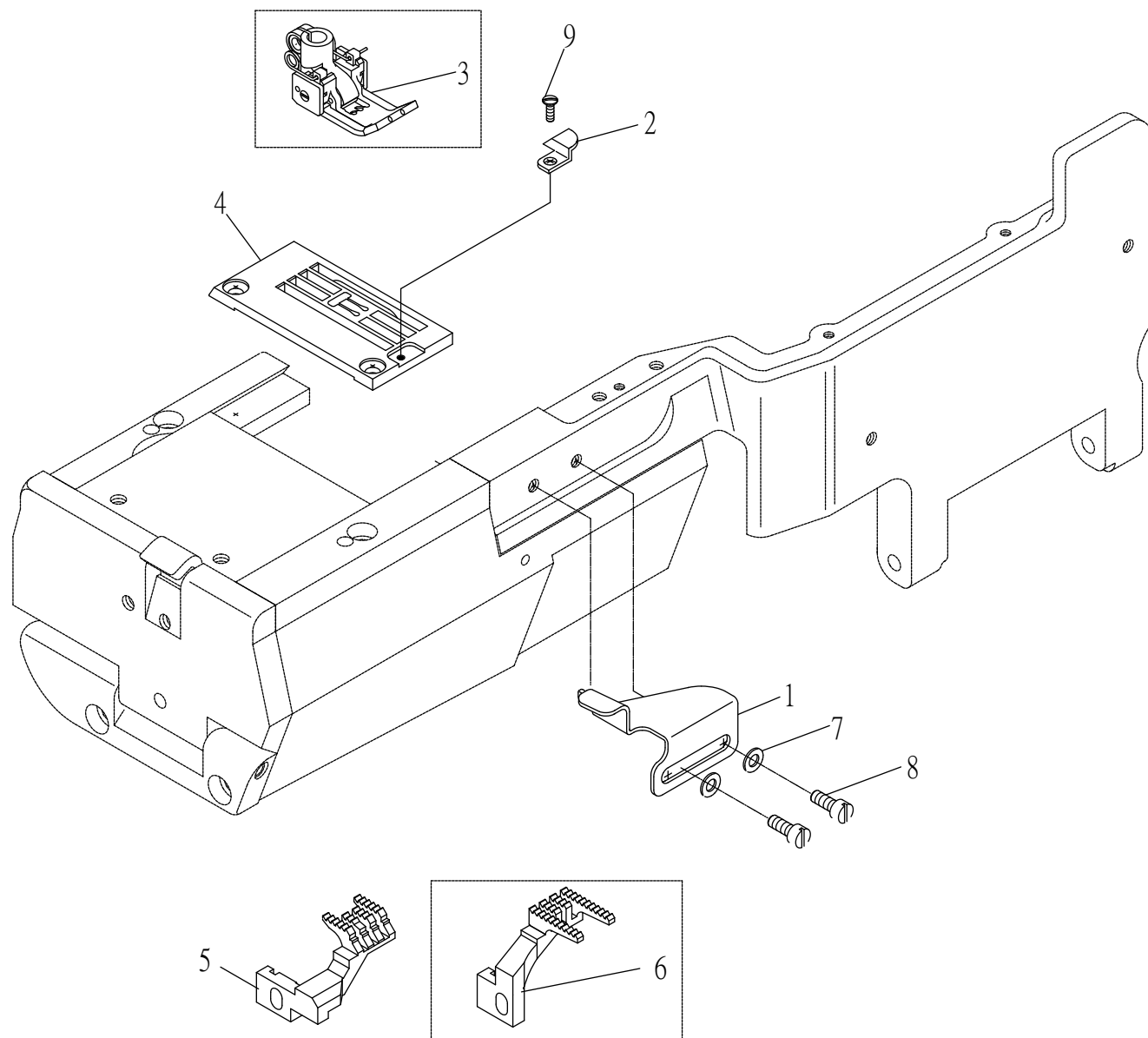
3.下送式送料装置Low Metering Device



3.下送式送料裝置Low Metering Device

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TR0020105	滾輪座 Roller Seat -----	1
2	2100001534	墊圈 Washer -----	3
3	8WK45002900C	木螺絲 Wood Screw (CL450408) -----	3
4	2200050304	滾輪臂 Roller Holder Arm. -----	1
5	4TR0020119	螺椿 Stud -----	1
6	4TR0020129	止動塊 Tension Roller Slider Stop -----	1
7	4TR0020128	柄 Handle -----	1
8	8SC44401008A	螺絲 Screw (SH12-25 11/64"-40*10) -----	1
9	4TS0030101	軸 Shaft -----	1
10	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	2
11	4TS0030112	限動環 Stop Coller -----	2
12	8SH56320500A	螺絲 Screw -----	4
13	66811-3	車板 Flat Table -----	1

1.筒形下擺盲縫用零件列表Parts List For Open Hemming

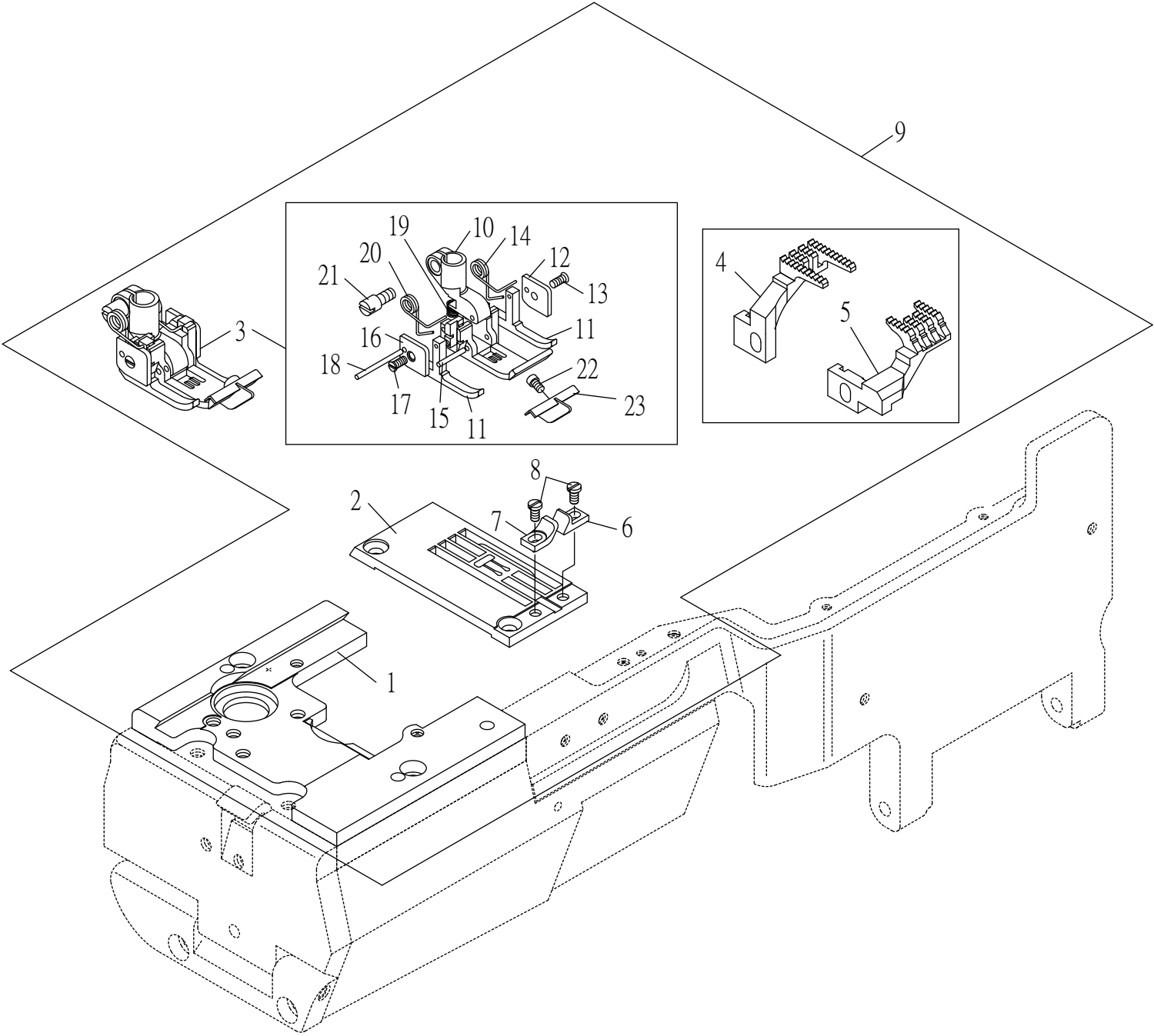


序號 Ref.No.	名稱 Description	針距 Distance of Needles			
		4.0	4.8	5.6	6.4
3	壓腳 Presser Foot	5220PF00400 (PFC00400)	5220PF00480 (PFC00480)	5220PF00561 (PFC00561)	5220PF00641 (PFC00641)
4	針板 Needle Plate	5220TP11403 (TPC11403)	5220TP11483 (TPC11483)	5220TP11563 (TPC11563)	5220TP11643 (TPC11643)
5	副送布齒 Diff Feed Dog	5220DF11560 (DFC11560)	5220DF11560 (DFC11560)	5220DF11560 (DFC11560)	5220DF11640 (DFC11640)
6	主送布齒 Main Feed Dog	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00640 (FDC00640)

1.筒形下擺盲縫用零件列表Parts List For Open Hemming

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200110101	右導模 Fabric Guide (R)-----	1
2	2200110102	左導模 Fabric Guide (L)-----	1
3	-----	壓腳 Press Foot (See Left Page)-----	1
4	-----	針板 Needle Plate (See Left Page)-----	1
5	-----	副送布齒 Diff. Feed Dog (See Left Page)-----	1
6	-----	主送布齒 Main Feed Dog (See Left Page)-----	1
7	2200110107	墊圈 Washer-----	2
8	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
9	8SB24560305A	螺絲 Screw (SH1045 3/32"-56*3)-----	1

1.CT13-0筒形壓拷克用零件列表Parts List For CT13-0

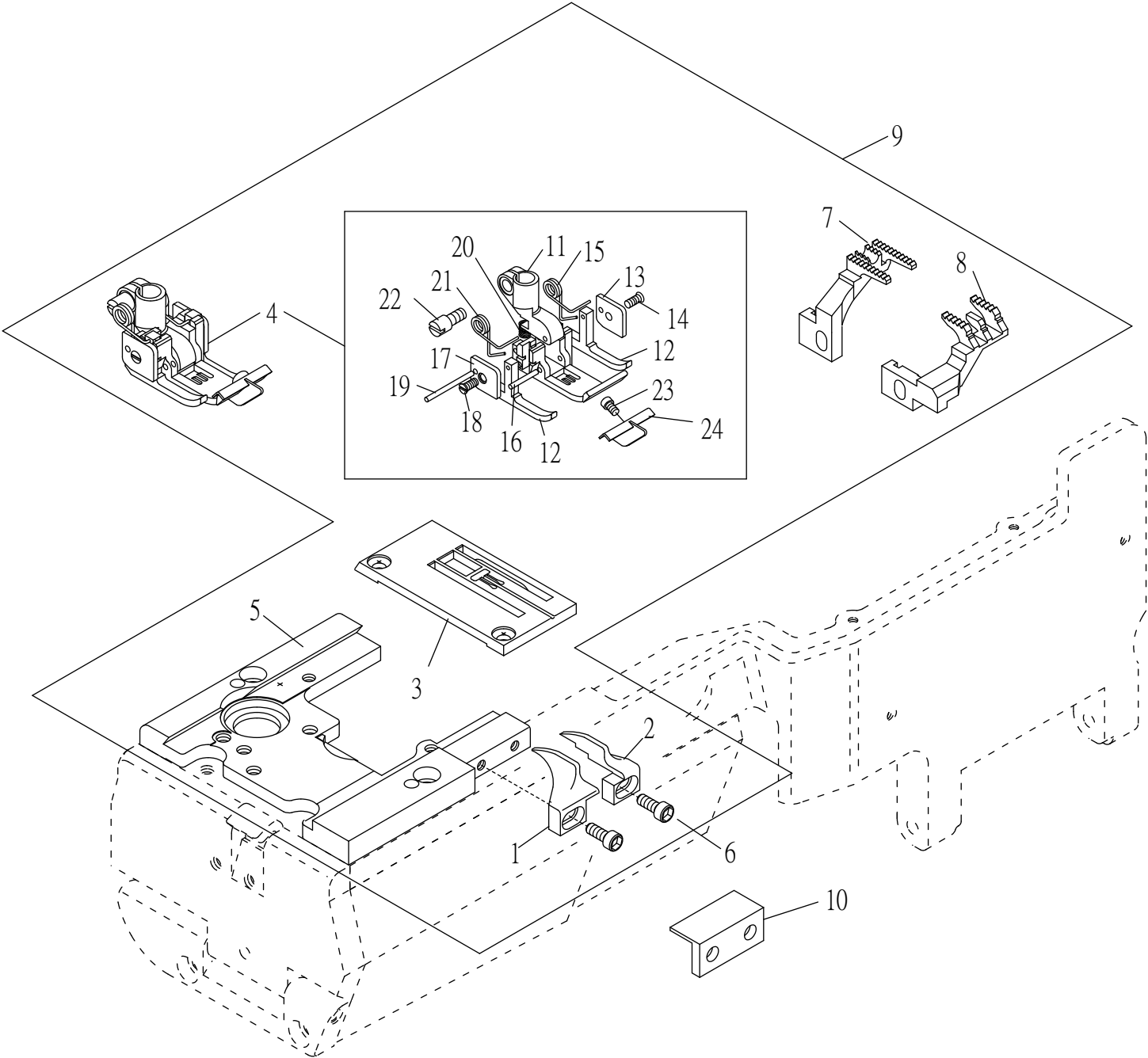


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
2	壓腳 Needle Plate	5220TP13404 (TPC13404)	5220TP13484 (TPC13484)	5220TP13564 (TPC13564)	5220TP13644 (TPC13644)
3	針板 Presser Foot	5220PF00404 (PFC00404)	5220PF00484 (PFC00484)	5220PF00564 (PFC00564)	5220PF00644 (PFC00644)
4	主送布齒 Main Feed Dog	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00640 (FDC00640)
5	副送布齒 Diff Feed Dog	5220DF00560 (DFC00560)	5220DF00560 (DFC00560)	5220DF00560 (DFC00560)	5220DF00640 (DFC00640)

1.CT13-0筒形壓拷克用零件列表Parts List For CT13-0

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200130101	針板座 Needle Plate Seat -----	1
2	-----	針板 Needle Plate (See Left page)-----	1
3	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
4	-----	主送布齒 Main Feed Dog (See Left page) -----	1
5	-----	副送布齒 Diff. Feed Dog (See Left page) -----	1
6	22001301061	右導模 Fabric Guide (R) -----	1
7	22001301071	左導模 Fabric Guide (L) -----	1
8	8MB75180405A	螺絲 Screw (CT0529 M2.5-0.45*3.5)-----	2
9	220A0130109	導模組 Fabric Guide Set -----	1
*10	5220PF0056C	壓腳柄 Press Foot Hinge -----	1
*11	5220PF0056B	輔助壓腳底 Hinged Type Presser Foot -----	2
*12	5220PF0056E	側蓋 Side cover -----	1
*13	5220PF0056H	螺絲 Screw -----	1
*14	5220PF0056G	彈簧 Spring -----	1
*15	5220PF0056J	結合銷 Pin -----	1
*16	5220PF0056D	側蓋 Side cover -----	1
*17	5220PF0056H	螺絲 Screw -----	1
*18	5220PF0056K	軸 Shaft -----	1
*19	5220PF0056I	彈簧 Spring -----	1
*20	5220PF0056F	彈簧 Spring -----	1
*21	5220PF0356M	螺絲 Screw -----	1
*22	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)-----	1
*23	5220PF1356B	切刀 Knife -----	1

2.CT13-1筒形壓拷克用零件列表Parts List For CT13-1



序號 Ref.No.	名稱 Description	針距 Distance of Needle			
		4.0	4.8	5.6	6.4
3	壓腳 Needle Plate	5220TP13400 (TPC13400)	5220TP13480 (TPC13480)	5220TP13565 (TPC13565)	5220TP13643 (TPC13643)
4	針板 Presser Foot	5220PF00404 (PFC00404)	5220PF00484 (PFC00484)	5220PF00564 (PFC00564)	5220PF00644 (PFC00644)
7	主送布齒 Main Feed Dog	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00640 (FDC00640)
8	副送布齒 Diff Feed Dog	5220DF13560 (DFC13560)	5220DF13560 (DFC13560)	5220DF13560 (DFC13560)	5220DF13640 (DFC13640)

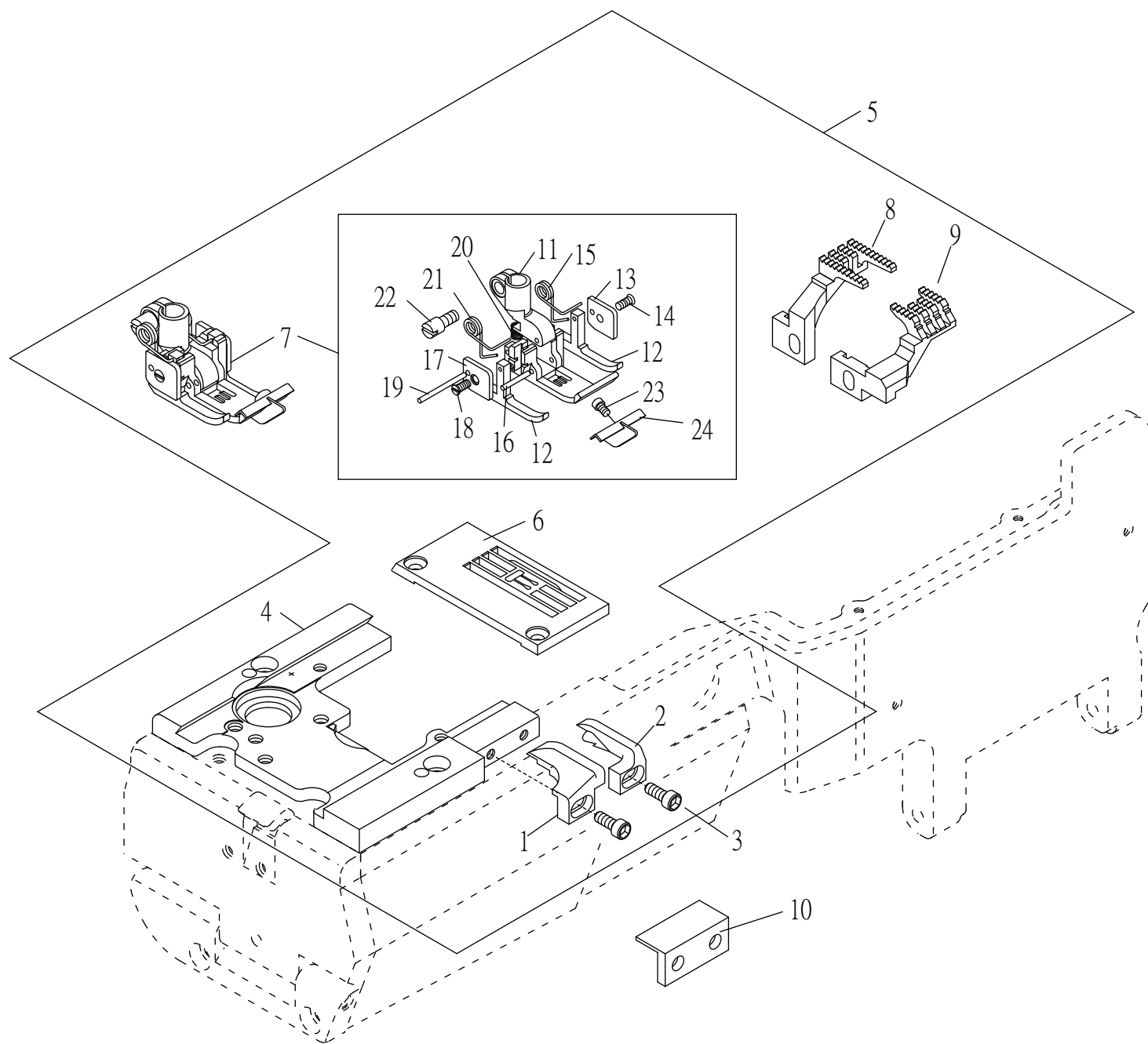
2.CT13-1筒形壓拷克用零件列表Parts List For CT13-1

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200130401	左導模 Fabric Guide (L) -----	1
2	2200130402	右導模 Fabric Guide (R) -----	1
3	-----	針板 Needle Plate (See Left page)-----	1
4	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
5	2200130405	針板座 Needle Plate Seat -----	1
6	8MM03200606A	螺絲 Screw (CT130406 M3-0.5*6)-----	2
7	-----	主送布齒 Main Feed Dog (See Left page) -----	1
8	-----	副送布齒 Diff. Feed Dog (See Left page) -----	1
9	220A0130209	導模組 Fabric Guide Set -----	1
10	2200130410	針板護蓋 Cover -----	1
*11	5220PF0056C	壓腳柄 Press Foot Hinge -----	1
*12	5220PF0056B	輔助壓腳底 Hinged Type Presser Foot -----	2
*13	5220PF0056E	側蓋 Side cover -----	1
*14	5220PF0056H	螺絲 Screw -----	1
*15	5220PF0056G	彈簧 Spring -----	1
*16	5220PF0056J	結合銷 Pin -----	1
*17	5220PF0056D	側蓋 Side cover -----	1
*18	5220PF0056H	螺絲 Screw -----	1
*19	5220PF0056K	軸 Shaft -----	1
*20	5220PF0056I	彈簧 Spring -----	1
*21	5220PF0056F	彈簧 Spring -----	1
*22	5220PF0356M	螺絲 Screw -----	1
*23	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)-----	1
*24	5220PF1356B	切刀 Knife -----	1

註:

* CT13/FT13全機種通用

3.CT13-2筒形壓拷克用零件列表Parts List For CT13-2



序號 Ref.No.	名稱 Description	針距 Distance fo Needle			
		4.0	4.8	5.6	6.4
6	壓腳 Needle Plate	5220TP00400 (TPC00400)	5220TP00480 (TPC00480)	5220TP00561 (TPC00561)	5220TP00641 (TPC00641)
7	針板 Presser Foot	5220PF00404 (PFC00404)	5220PF00484 (PFC00484)	5220PF00564 (PFC00564)	5220PF00644 (PFC00644)
8	主送布齒 Main Feed Dog	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00640 (FDC00640)
9	副送布齒 Diff Feed Dog	5220DF00560 (DFC00560)	5220DF00560 (DFC00560)	5220DF00560 (DFC00560)	5220DF00640 (DFC00640)

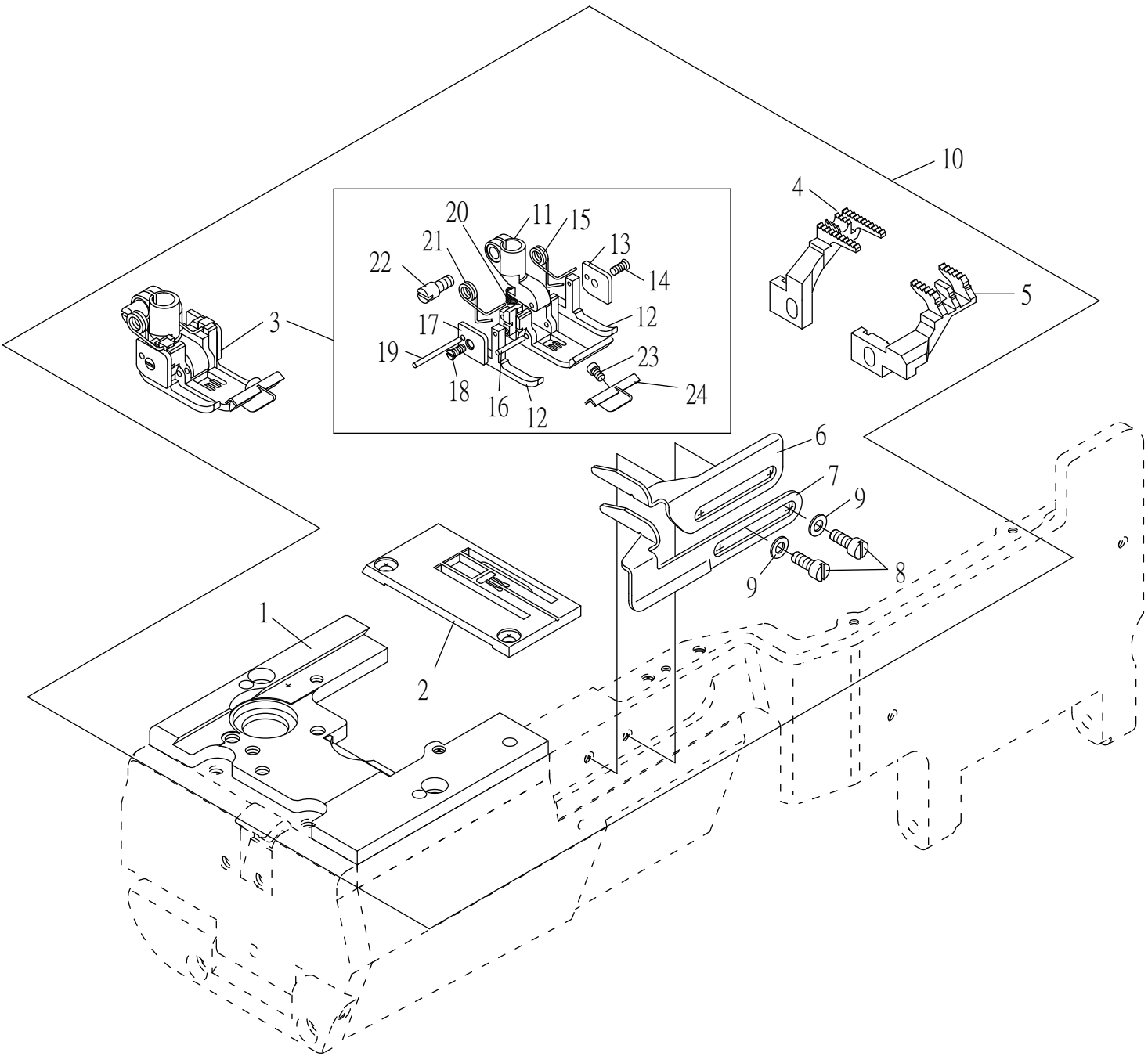
3.CT13-2筒形壓拷克用零件列表Parts List For CT13-2

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200130403	左導模 Fabric Guide (L) -----	1
2	2200130404	右導模 Fabric Guide (R) -----	1
3	8MM03200606A	螺絲 Screw (CT130406 M3-0.5*6)-----	2
4	2200130405	針板座 Needle Plate Seat -----	1
5	220A0130305	導模組 Fabric Guide Set -----	1
6	-----	針板 Needle Plate (See Left page)-----	1
7	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
8	-----	主送布齒 Main Feed Dog (See Left page) -----	1
9	-----	副送布齒 Diff. Feed Dog (See Left page) -----	1
10	2200130410	針板護蓋 Cover -----	1
*11	5220PF0056C	壓腳柄 Press Foot Hinge -----	1
*12	5220PF0056B	輔助壓腳底 Hinged Type Presser Foot -----	2
*13	5220PF0056E	側蓋 Side cover -----	1
*14	5220PF0056H	螺絲 Screw -----	1
*15	5220PF0056G	彈簧 Spring -----	1
*16	5220PF0056J	結合銷 Pin -----	1
*17	5220PF0056D	側蓋 Side cover -----	1
*18	5220PF0056H	螺絲 Screw -----	1
*19	5220PF0056K	軸 Shaft -----	1
*20	5220PF0056I	彈簧 Spring -----	1
*21	5220PF0056F	彈簧 Spring -----	1
*22	5220PF0356M	螺絲 Screw -----	1
*23	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)-----	1
*24	5220PF1356B	切刀 Knife -----	1

註:

* CT13/FT13全機種通用

4.CT13-3筒形壓拷克用零件列表Parts List For CT13-3

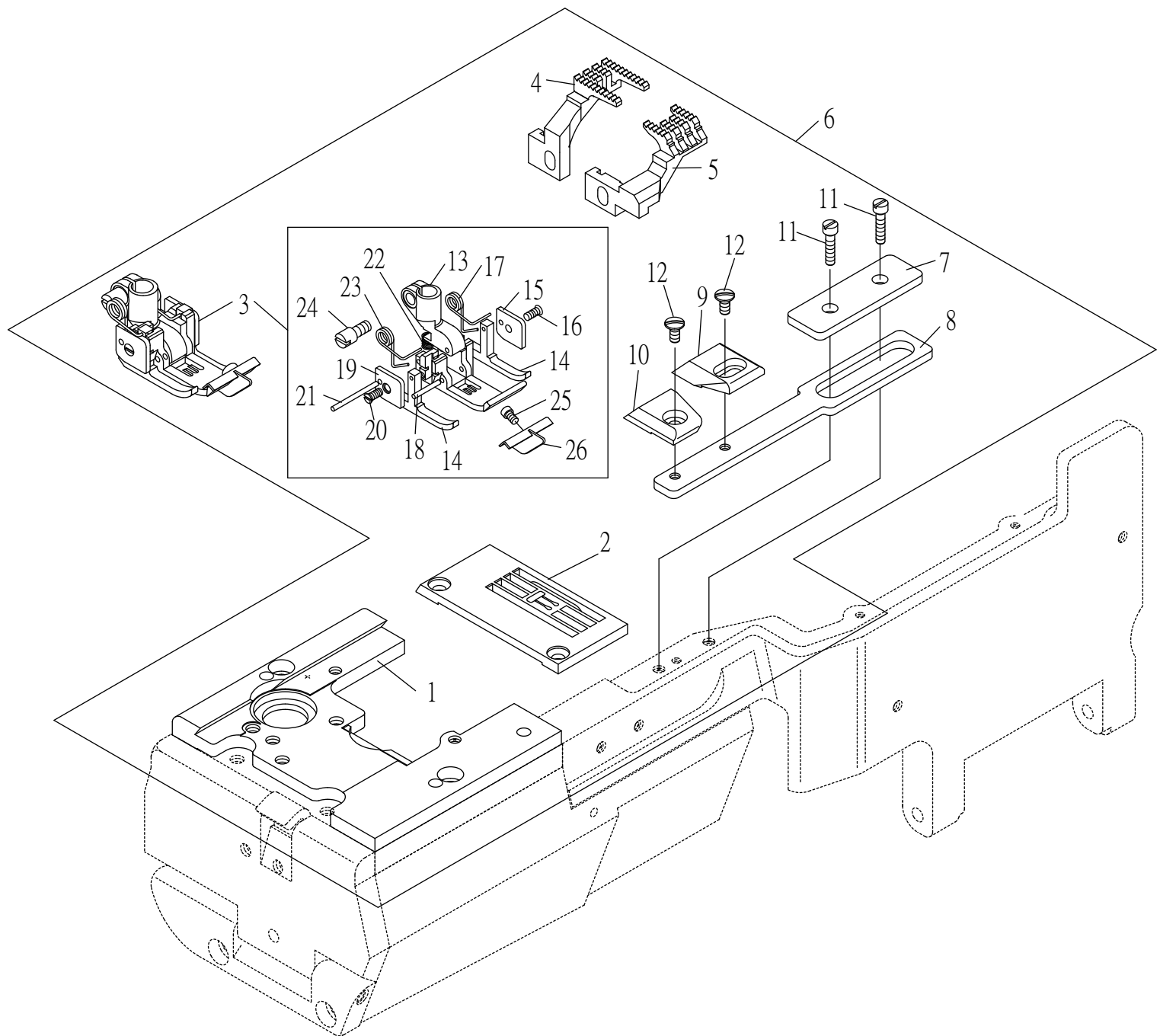


序號 Ref.No.	名稱 Description	針距 Distance of Needle			
		4.0	4.8	5.6	6.4
2	壓腳 Needle Plate	5220TP13400 (TPC13400)	5220TP13480 (TPC13480)	5220TP13561 (TPC13561)	5220TP13641 (TPC13641)
3	針板 Presser Foot	5220PF13400 (PFC13400)	5220PF13480 (PFC13480)	5220PF13561 (PFC13561)	5220PF13641 (PFC13641)
4	主送布齒 Main Feed Dog	5220FD00563 (FDC00563)	5220FD00563 (FDC00563)	5220FD00563 (FDC00563)	5220FD00643 (FDC00643)
5	副送布齒 Diff Feed Dog	5220DF13560 (DFC13560)	5220DF13560 (DFC13560)	5220DF13560 (DFC13560)	5220DF13640 (DFC13640)

4.CT13-3筒形壓拷克用零件列表Parts List For CT13-3

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200130101	針板座 Needle Plate Seat -----	1
2	-----	針板 Needle Plate (See Left page)-----	1
3	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
4	-----	主送布齒 Main Feed Dog (See Left page) -----	1
5	-----	副送布齒 Diff. Feed Dog (See Left page) -----	1
6	2200130206	右導模 Fabric Guide (R) -----	1
7	2200130207	左導模 Fabric Guide (L) -----	1
8	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
9	2200110107	墊圈 Washer -----	2
10	220A0130410	導模組 Fabric Guide Set -----	1
*11	5220PF0056C	壓腳柄 Press Foot Hinge -----	1
*12	5220PF0056B	輔助壓腳底 Hinged Type Presser Foot -----	2
*13	5220PF0056E	側蓋 Side cover -----	1
*14	5220PF0056H	螺絲 Screw -----	1
*15	5220PF0056G	彈簧 Spring -----	1
*16	5220PF0056J	結合銷 Pin -----	1
*17	5220PF0056D	側蓋 Side cover -----	1
*18	5220PF0056H	螺絲 Screw -----	1
*19	5220PF0056K	軸 Shaft -----	1
*20	5220PF0056I	彈簧 Spring -----	1
*21	5220PF0056F	彈簧 Spring -----	1
*22	5220PF0356M	螺絲 Screw -----	1
*23	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)-----	1
*24	5220PF1356B	切刀 Knife -----	1

5.CT13-4筒形壓拷克用零件列表Parts List For CT13-4



序號 Ref.No.	名稱 Description	針距 Distance of Needle			
		4.0	4.8	5.6	6.4
2	壓腳 Needle Plate	5220TP00400 (TPC00400)	5220TP00480 (TPC00480)	5220TP00561 (TPC00561)	5220TP00641 (TPC00641)
3	針板 Presser Foot	5220PF13400 (PFC13400)	5220PF13480 (PFC13480)	5220PF13561 (PFC13561)	5220PF13641 (PFC13641)
4	主送布齒 Main Feed Dog	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00560 (FDC00560)	5220FD00640 (FDC00640)
5	副送布齒 Diff Feed Dog	5220DF00560 (DFC00560)	5220DF00560 (DFC00560)	5220DF00560 (DFC00560)	5220DF00640 (DFC00640)

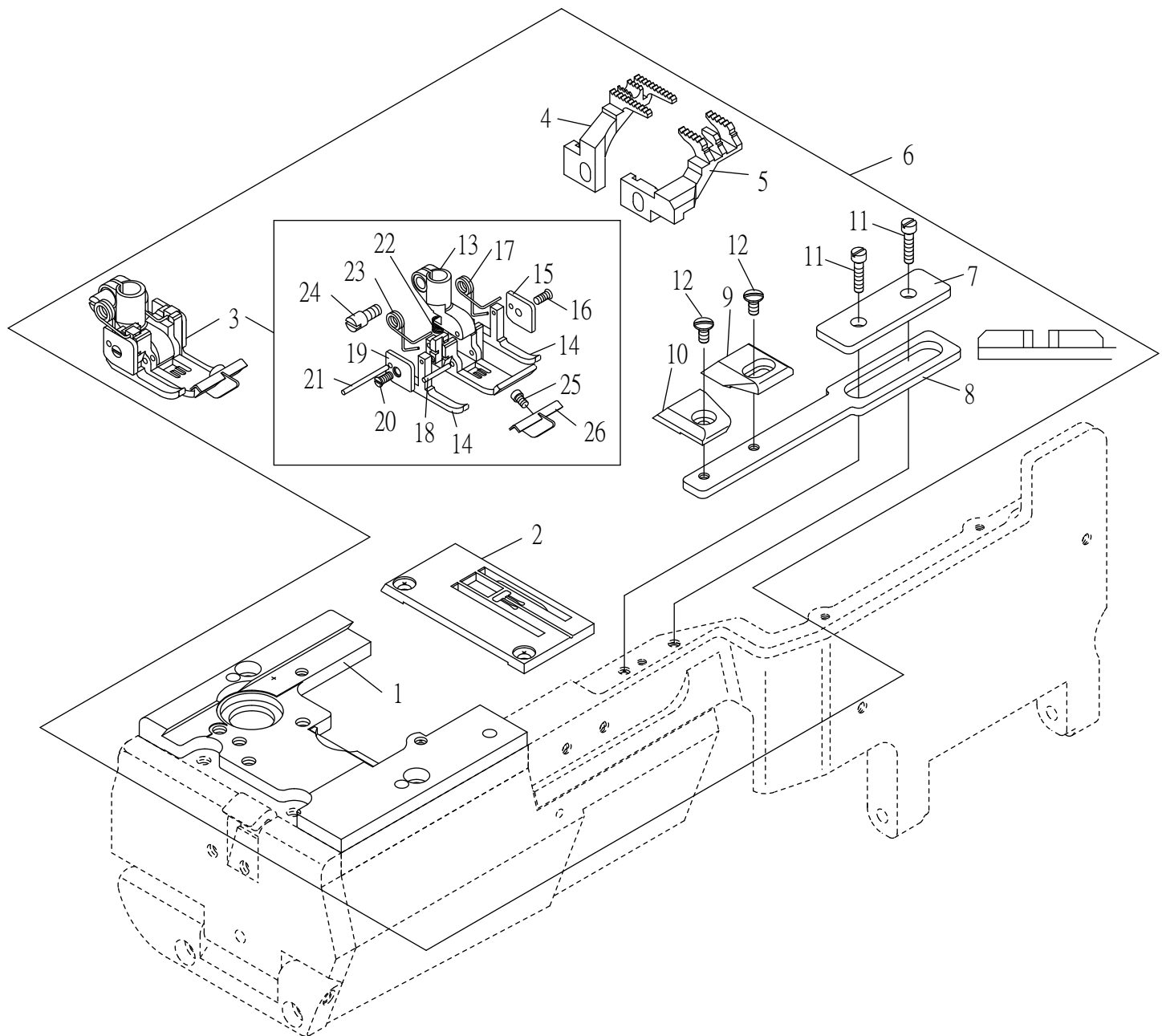
5.CT13-4筒形壓拷克用零件列表Parts List For CT13-4

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200000214	針板座 Needle Plate Seat -----	1
2	-----	針板 Needle Plate (See Left page)-----	1
3	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
4	-----	主送布齒 Main Feed Dog (See Left page) -----	1
5	-----	副送布齒 Diff. Feed Dog (See Left page) -----	1
6	220A0130506	導模組 Fabric Guide Set -----	1
7	2200130307	壓板 Fixed Plate -----	1
8	2200130308	導模座 Fabric Guide Set -----	1
9	2200130309	右導模 Fabric Guide (R) -----	1
10	2200130310	左導模 Fabric Guide (L) -----	2
11	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14)-----	2
12	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)-----	2
*13	5220PF0056C	壓腳柄 Press Foot Hinge -----	1
*14	5220PF0056B	輔助壓腳底 Hinged Type Presser Foot -----	2
*15	5220PF0056E	側蓋 Side cover -----	1
*16	5220PF0056H	螺絲 Screw -----	1
*17	5220PF0056G	彈簧 Spring -----	1
*18	5220PF0056J	結合銷 Pin -----	1
*19	5220PF0056D	側蓋 Side cover -----	1
*20	5220PF0056H	螺絲 Screw -----	1
*21	5220PF0056K	軸 Shaft -----	1
*22	5220PF0056I	彈簧 Spring -----	1
*23	5220PF0056F	彈簧 Spring -----	1
*24	5220PF0356M	螺絲 Screw -----	1
*25	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)-----	1
*26	5220PF1356B	切刀 Knife -----	1

註:

* CT13/FT13全機種通用

6.CT13-5筒形壓拷克用零件列表Parts List For CT13-5



序號 Ref.No.	名稱 Description	針距 Distance of Needle			
		4.0	4.8	5.6	6.4
2	壓腳 Needle Plate	5220TP13400 (TPC13400)	5220TP13480 (TPC13480)	5220TP13561 (TPC13561)	5220TP13641 (TPC13641)
3	針板 Presser Foot	5220PF13400 (PFC13400)	5220PF13480 (PFC13480)	5220PF13561 (PFC13561)	5220PF13641 (PFC13641)
4	主送布齒 Main Feed Dog	5220FD13561 (FDC13561)	5220FD13561 (FDC13561)	5220FD13561 (FDC13561)	5220FD13641 (FDC13641)
5	副送布齒 Diff Feed Dog	5220DF13560 (DFC13560)	5220DF13560 (DFC13560)	5220DF13560 (DFC13560)	5220DF13640 (DFC13640)

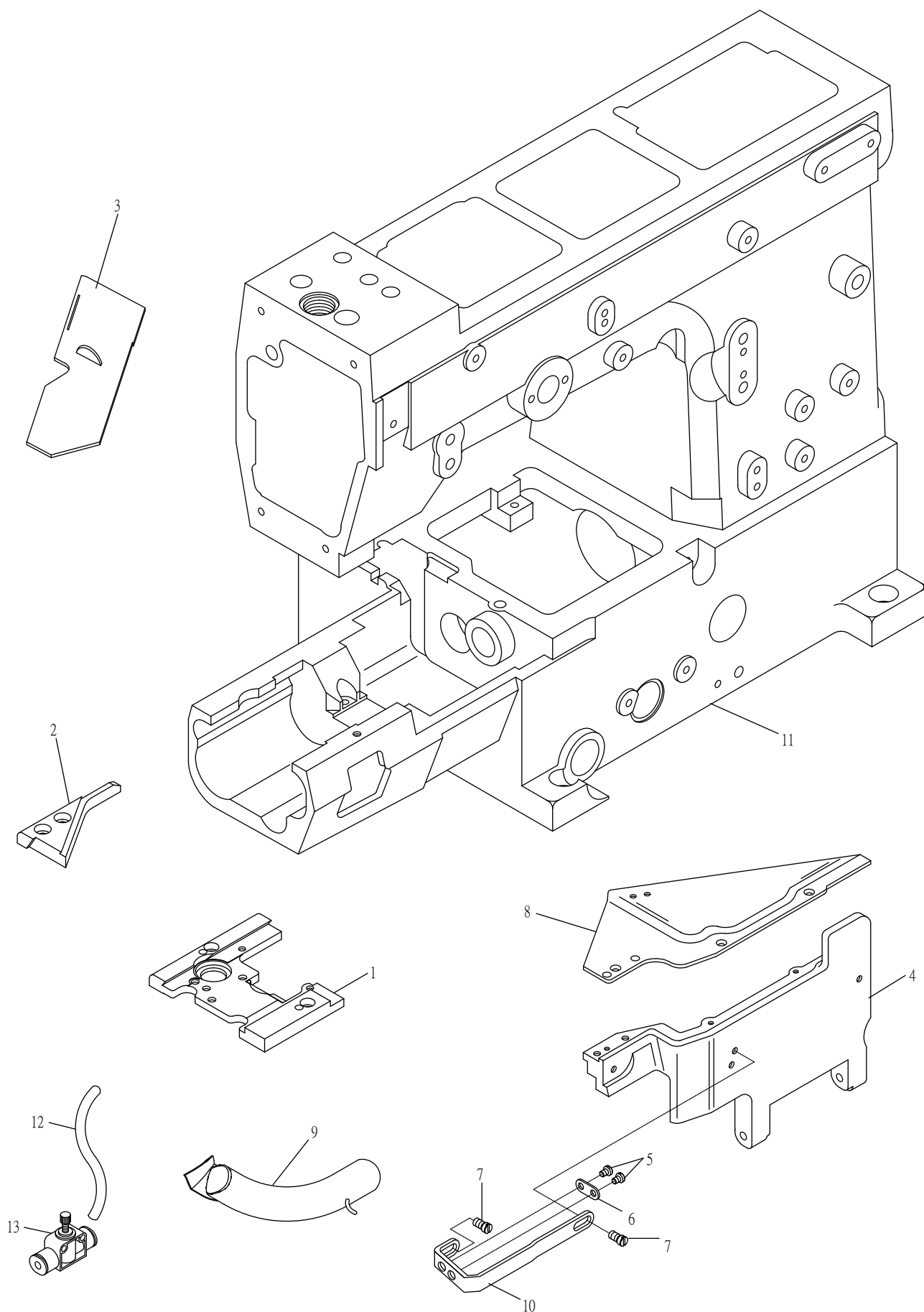
6.CT13-5筒形壓拷克用零件列表Parts List For CT13-5

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200130101	針板座 Needle Plate Seat -----	1
2	-----	針板 Needle Plate (See Left page)-----	1
3	-----	壓腳組 Presser Foot Asm. (See Left page) -----	1
4	-----	主送布齒 Main Feed Dog (See Left page) -----	1
5	-----	副送布齒 Diff. Feed Dog (See Left page) -----	1
6	220A0130606	導模組 Fabric Guide Set -----	1
7	2200130307	壓板 Fixed Plate -----	1
8	2200130308	導模座 Fabric Guide Set -----	1
9	2210130209	右導模 Fabric Guide (R) -----	1
10	2210130208	左導模 Fabric Guide (L) -----	2
11	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14)-----	2
12	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4)-----	2
*13	5220PF0056C	壓腳柄 Press Foot Hinge -----	1
*14	5220PF0056B	輔助壓腳底 Hinged Type Presser Foot -----	2
*15	5220PF0056E	側蓋 Side cover -----	1
*16	5220PF0056H	螺絲 Screw -----	1
*17	5220PF0056G	彈簧 Spring -----	1
*18	5220PF0056J	結合銷 Pin -----	1
*19	5220PF0056D	側蓋 Side cover -----	1
*20	5220PF0056H	螺絲 Screw -----	1
*21	5220PF0056K	軸 Shaft -----	1
*22	5220PF0056I	彈簧 Spring -----	1
*23	5220PF0056F	彈簧 Spring -----	1
*24	5220PF0356M	螺絲 Screw -----	1
*25	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4)-----	1
*26	5220PF1356B	切刀 Knife -----	1

註:

* CT13/FT13全機種通用

1. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 専用零件 (A)
CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 Exclusive Parts (A)

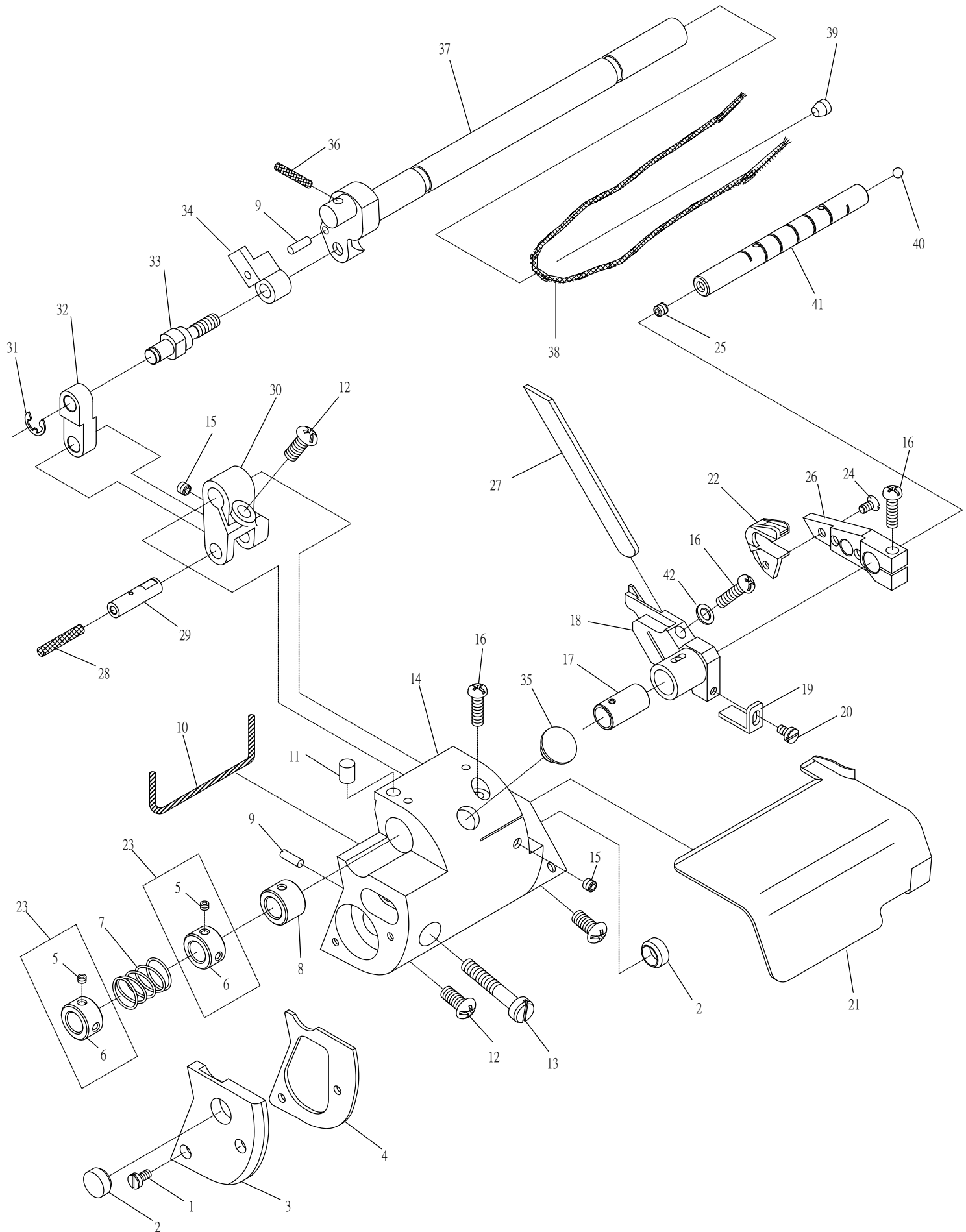


1. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 專用零件 (A)

CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 Exclusive Parts (A)

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200850101	針板座 Stitch Plate Support -----	1
2	2200850102	滑道 Supplementary Slide Cover -----	1
3	2200850103	防塵蓋 Slide Cover -----	1
4	2200850104	下軸前蓋 Front Cover -----	1
5	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
6	2200850106	墊圈 Washer -----	1
7	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
8	2200850108	護線蓋 Cloth Plate -----	1
9	2200850109	吸風管 Suction Pipe -----	1
10	2200850111	支架 Suction Pipe Support -----	1
11	2200390111	車頭 Frame Unit -----	1
12	2206110227	空氣管 Air Tube -----	1
13	2206110228	節流閥 Speed Controller -----	1

2. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539/CT4785
/CT6585專用零件(B) EXCLUSIVE PARTS(B)

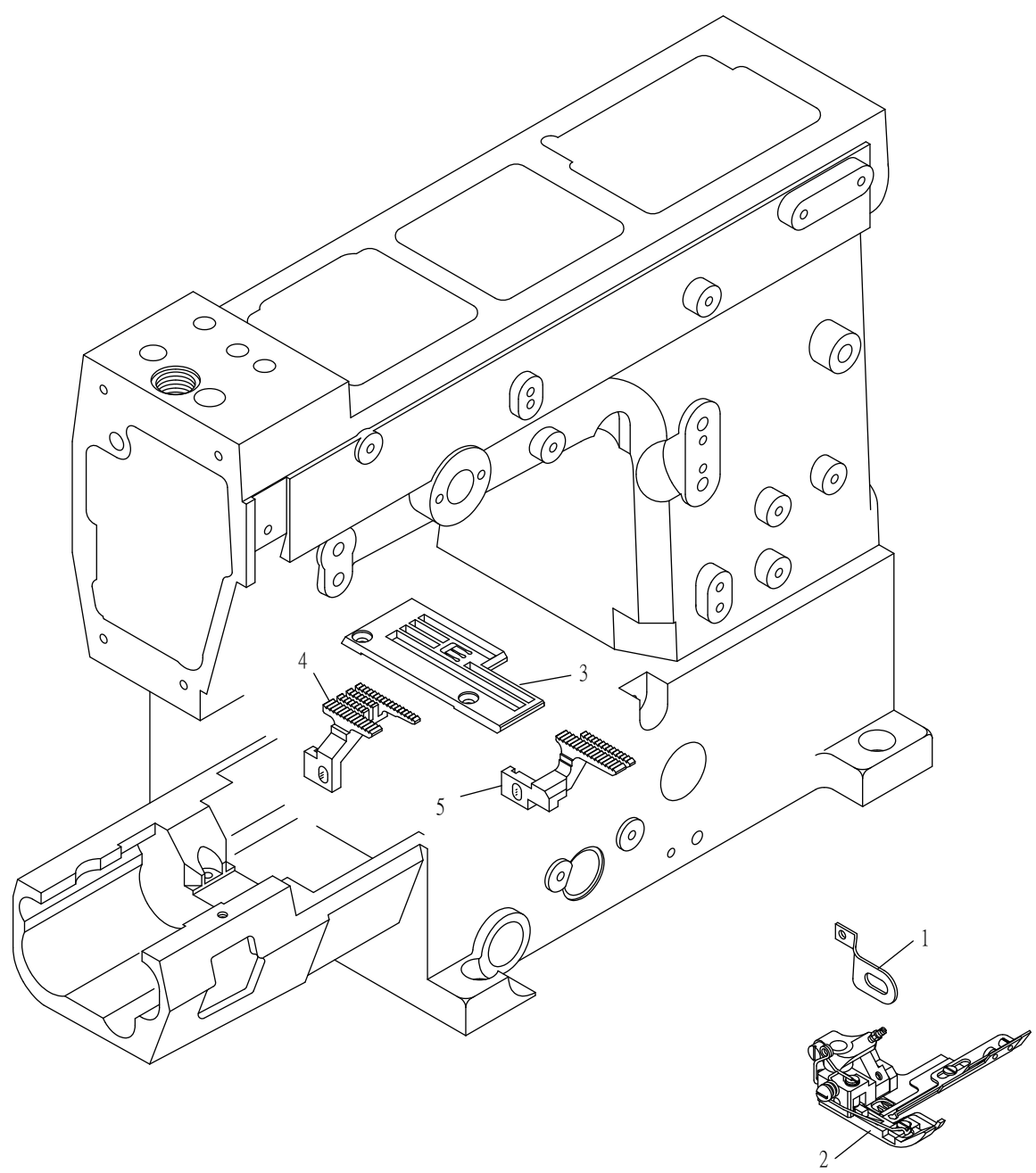


2. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539/CT4785

/CT6585專用零件(B) EXCLUSIVE PARTS(B)

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
2	2200850202	孔塞 Seal Plug -----	2
3	2200850203	下刀座前蓋 Bracket Cover -----	1
4	2200850204	油封 Bracket Cover Gasket -----	1
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	4
6	2210000534	固定環 Collar (8*13*6) -----	2
7	2206110131	彈簧 Spring -----	1
8	2200850208	軸襯 Bushing -----	1
9	90ST0308	定位銷 Knock Pin -----	3
10	2200850210	油封 Bracket Cover Gasket -----	1
11	2200000247	孔塞 Seal Plug -----	1
12	8MB05321008K	螺絲 Screw (CT850212 M5-0.8*12) -----	3
13	8MB05323009B	螺絲 Screw (CT1024 M5-0.8*30) -----	1
14	2200850214	下刀座 Lower Knife Holder Bracket -----	1
15	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
16	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	3
17	2200850217	軸襯 Bushing -----	1
18	2200850218	下刀台 Lower Knife Holder -----	1
19	2200850219	限位片 Guide -----	1
20	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	1
21	2200850221	導模 Guide -----	1
22	2200850222	上刀 Upper Knife -----	1
23	221A0000563	定位環組 Collar Asm. -----	2
24	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*4.5) -----	1
25	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
26	2200850226	上刀座 Upper knife Holder -----	1
27	2200850227	下刀 Lower Knife -----	1
28	66800	油線 Oil Wick -----	1
29	2200850229	銷 Pin -----	1
30	2200850230	連桿 Lever -----	1
31	90ER040	E 形扣環 E Ring (E4) -----	1
32	2200850232	連桿 Lever -----	1
33	2200850233	結合銷 Screwed Pin -----	1
34	2200850234	連桿 Lever -----	1
35	22000001091	孔塞 Plug -----	1
36	66802	油線 Oil Wick -----	1
37	2200850237	軸 Feed Lift Shaft -----	1
38	66800	油線 Oil Wick -----	1
39	2200001243	孔塞 Seal Plug -----	2
40	2100000403	孔塞 Seal Plug -----	1
41	2200850241	軸 Upper Knife Shaft -----	1
42	2206110148	墊圈 Washer -----	1

3.壓腳,針板,送布齒 Press Foot, Needle Plate, Feed Dog



2. 壓腳編號列表
Press Foot

壓腳針距 Press foot	圖號 Parts No.
4.0	5220PF39400 (PFC39400)
4.8	5220PF39480 (PFC39480)
5.6	5220PF39560 (PFC39560)
6.4	5220PF39640 (PFC39640)

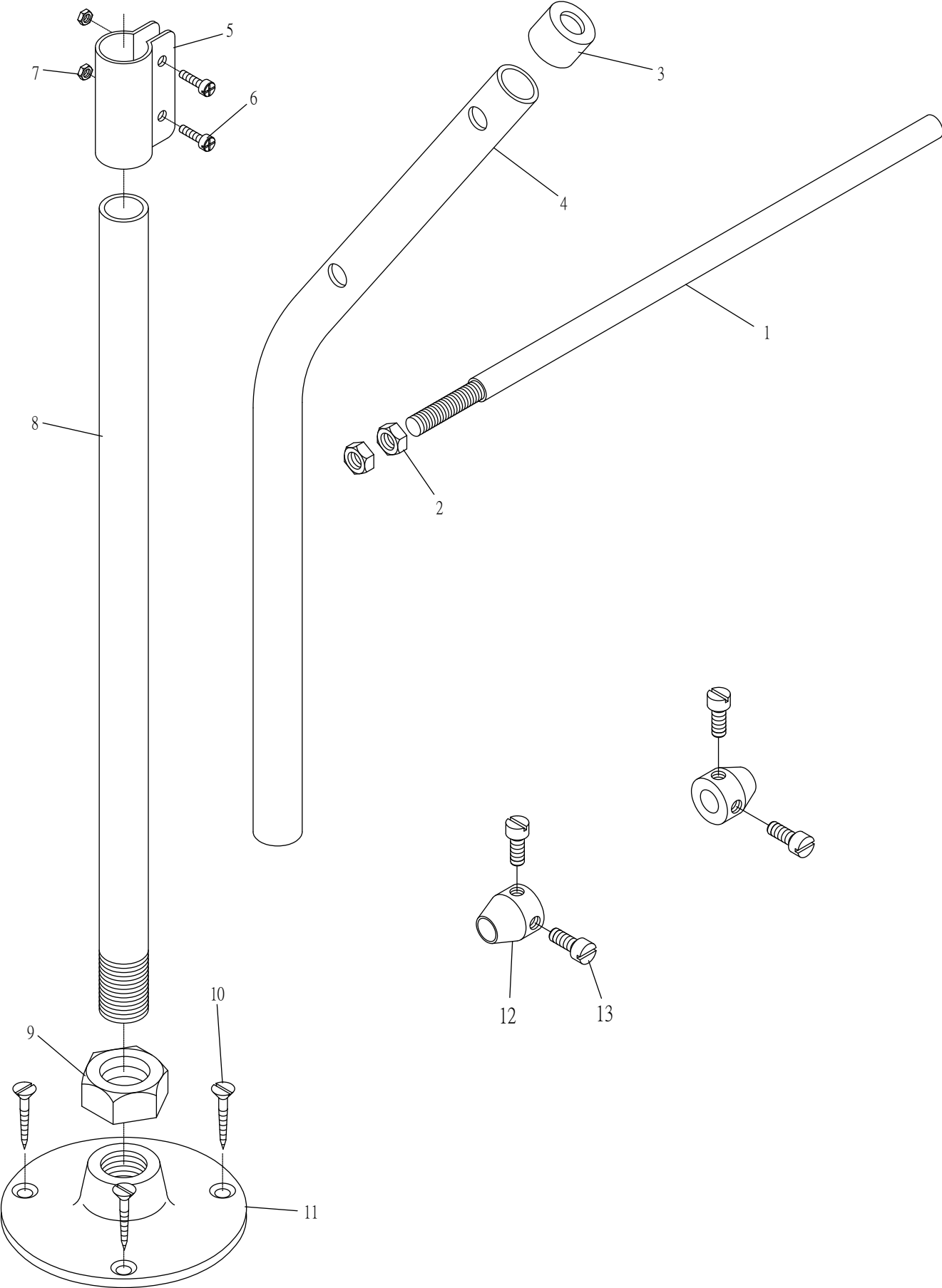
3. 針板編號列表
Needle Plate

針板針距 Thread plate	圖號 Parts No.
4.0	5220TP85400 (TPC85400)
4.8	5220TP85480 (TPC85480)
5.6	5220TP85561 (TPC85561)
6.4	5220TP85641 (TPC85641)

3.壓腳,針板,送布齒 Press Foot, Needle Plate, Feed Dog

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2210390129	護指環 Safety Plate Holder -----	1
2	-----	壓腳 Presser Foot ASM -----	1
3	-----	針板 Throat Plate -----	1
4	5220FD85561	主送布齒 Main Feed Dog -----	1
5	5220DF85561	副送布齒 Diff. Feed Dog -----	1

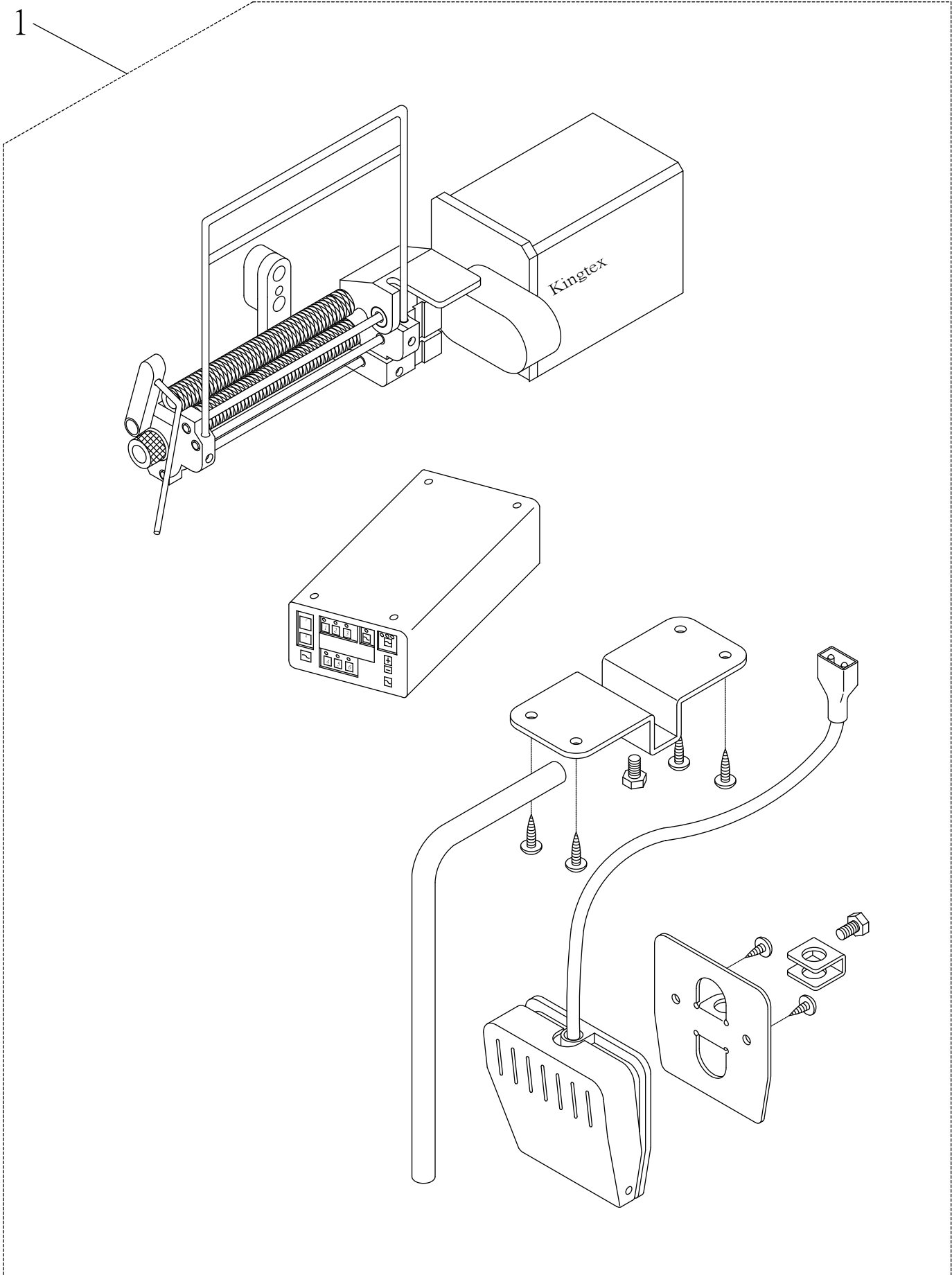
4.TS003滾條架



4.TS003滾條架

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TS0030101	軸 Shaft -----	1
2	8SA79180613A	螺絲 Screw -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS5060104	上柱 Upper Thread Stand Rod -----	1
5	4TS5060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut -----	2
8	4TS0060108	下柱 Lover Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0060112	限動環 Stop Coller -----	2
13	8SH56320500A	螺絲 Screw -----	4

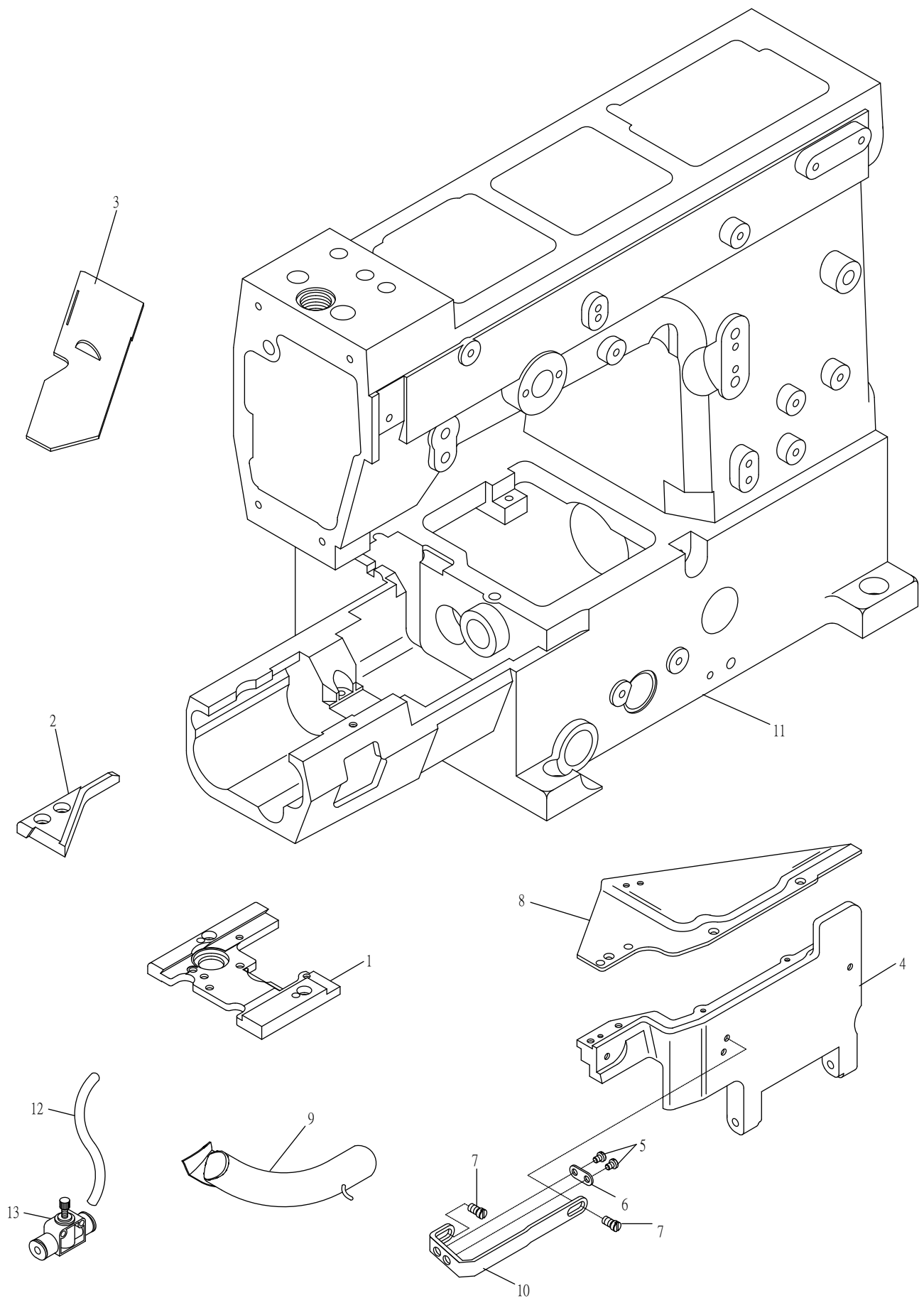
5.多功能電腦式送鬆緊帶裝置 MULTI-FUNTION COMPUTERIZED FEEDING DEVICE



5.多功能電腦式送鬆緊帶裝置 MULTI-FUNTION COMPUTERIZED FEEDING DEVICE

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	221A0290401	電腦式送鬆緊帶裝置 COMPUTERIZED FEEDING DEVICE -----	1

1. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 専用零件 (A)
CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 Exclusive Parts (A)

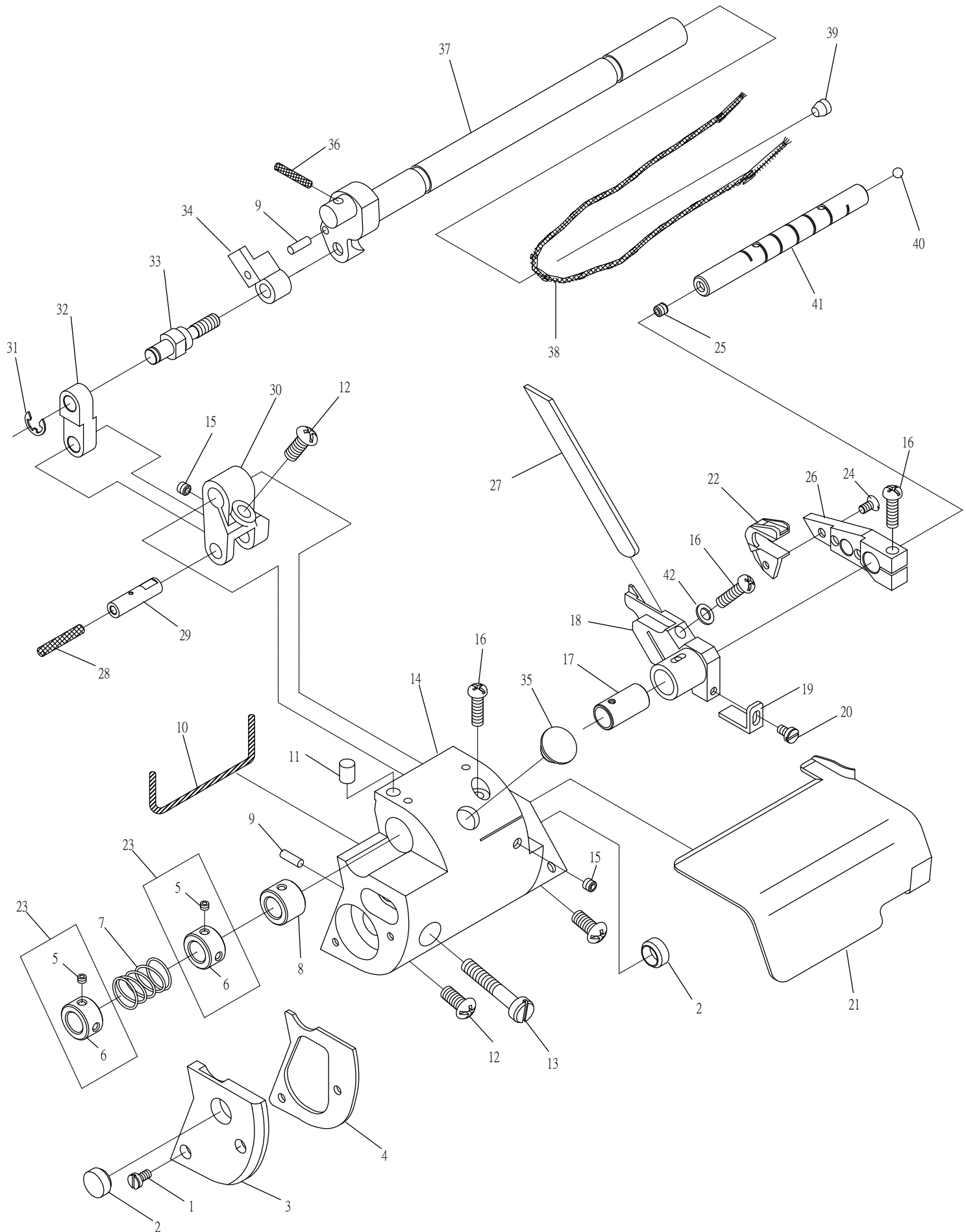


1. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 專用零件 (A)

CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539 Exclusive Parts (A)

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200850101	針板座 Stitch Plate Support -----	1
2	2200850102	滑道 Supplementary Slide Cover -----	1
3	2200850103	防塵蓋 Slide Cover -----	1
4	2200850104	下軸前蓋 Front Cover -----	1
5	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
6	2200850106	墊圈 Washer -----	1
7	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
8	2200850108	護線蓋 Cloth Plate -----	1
9	2200850109	吸風管 Suction Pipe -----	1
10	2200850111	支架 Suction Pipe Support -----	1
11	2200390111	車頭 Frame Unit -----	1
12	2206110227	空氣管 Air Tube -----	1
13	2206110228	節流閥 Speed Controller -----	1

2. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539/CT4785
/CT6585專用零件(B) EXCLUSIVE PARTS(B)

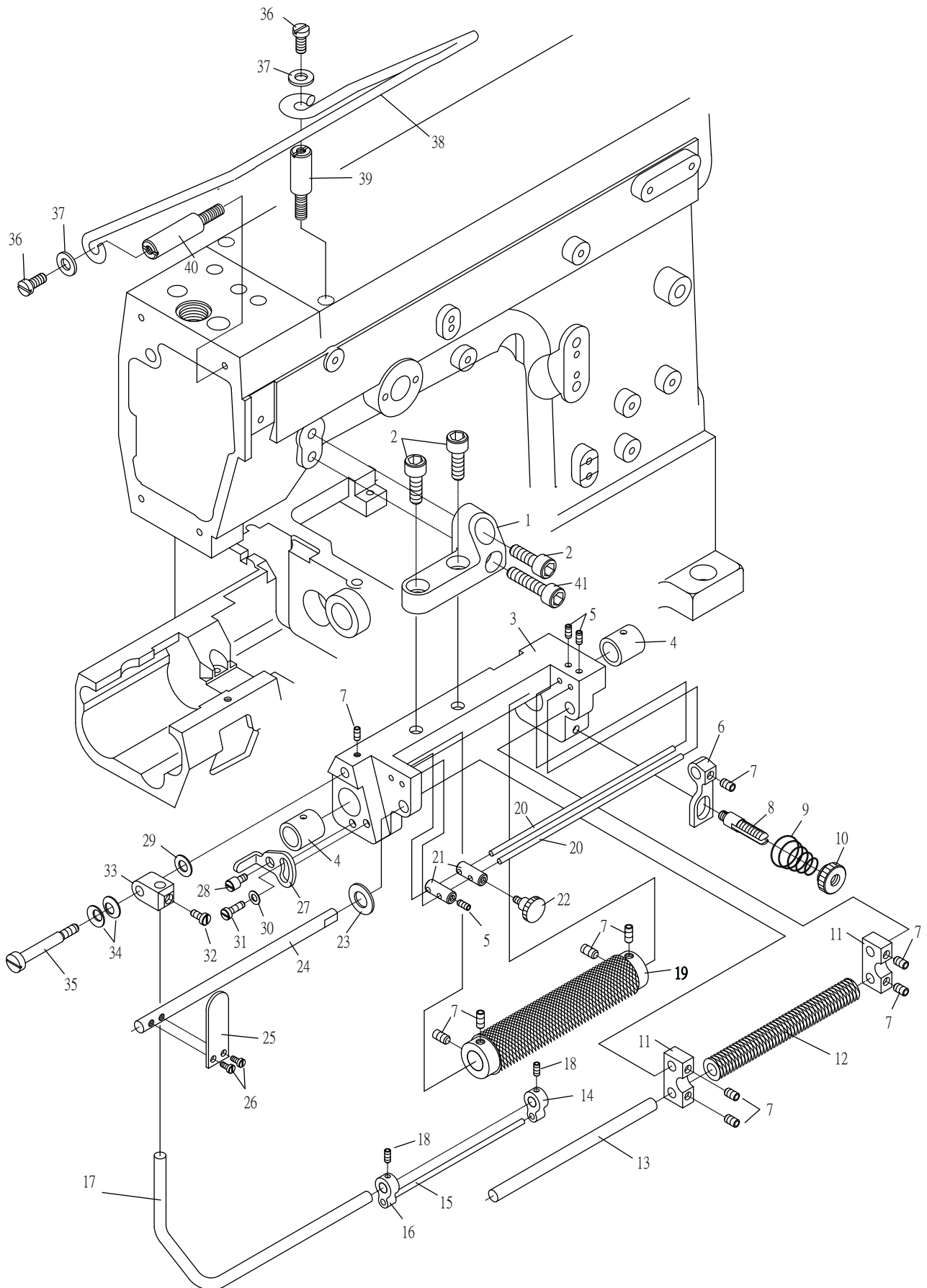


2. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539/CT4785

/CT6585專用零件(B) EXCLUSIVE PARTS(B)

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
2	2200850202	孔塞 Seal Plug -----	2
3	2200850203	下刀座前蓋 Bracket Cover -----	1
4	2200850204	油封 Bracket Cover Gasket -----	1
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	4
6	2210000534	固定環 Collar (8*13*6) -----	2
7	2206110131	彈簧 Spring -----	1
8	2200850208	軸襯 Bushing -----	1
9	90ST0308	定位銷 Knock Pin -----	3
10	2200850210	油封 Gasket -----	1
11	2200000247	孔塞 Seal Plug -----	1
12	8MB05321008K	螺絲 Screw (CT0233 M5-0.8*10) -----	3
13	8MB05323009B	螺絲 Screw (CT1024 M5-0.8*30) -----	1
14	2200850214	下刀座 Lower Knife Holder Bracket -----	1
15	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
16	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	3
17	2200850217	軸襯 Bushing -----	1
18	2200850218	下刀台 Lower Knife Holder -----	1
19	2200850219	限位片 Guide -----	1
20	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	1
21	2200850221	導模 Guide -----	1
22	2200850222	上刀 Upper Knife -----	1
23	221A0000563	定位環組 Collar Asm. -----	2
24	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*4.5) -----	1
25	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
26	2200850226	上刀座 Upper knife Holder -----	1
27	2200850227	下刀 Lower Knife -----	1
28	66800	油線 Oil Wick -----	1
29	2200850229	銷 Pin -----	1
30	2200850230	連桿 Lever -----	1
31	90ER040	E 形扣環 E Ring (E4) -----	1
32	2200850232	連桿 Lever -----	1
33	2200850233	結合銷 Screwed Pin -----	1
34	2200850234	連桿 Lever -----	1
35	22000001091	孔塞 Plug -----	1
36	66802	油線 Oil Wick -----	1
37	2200850237	軸 Feed Lift Shaft -----	1
38	66800	油線 Oil Wick -----	1
39	2200001243	孔塞 Seal Plug -----	2
40	2100000403	孔塞 Seal Plug -----	1
41	2200850241	軸 Upper Knife Shaft -----	1
42	2206110148	墊圈 Washer -----	1

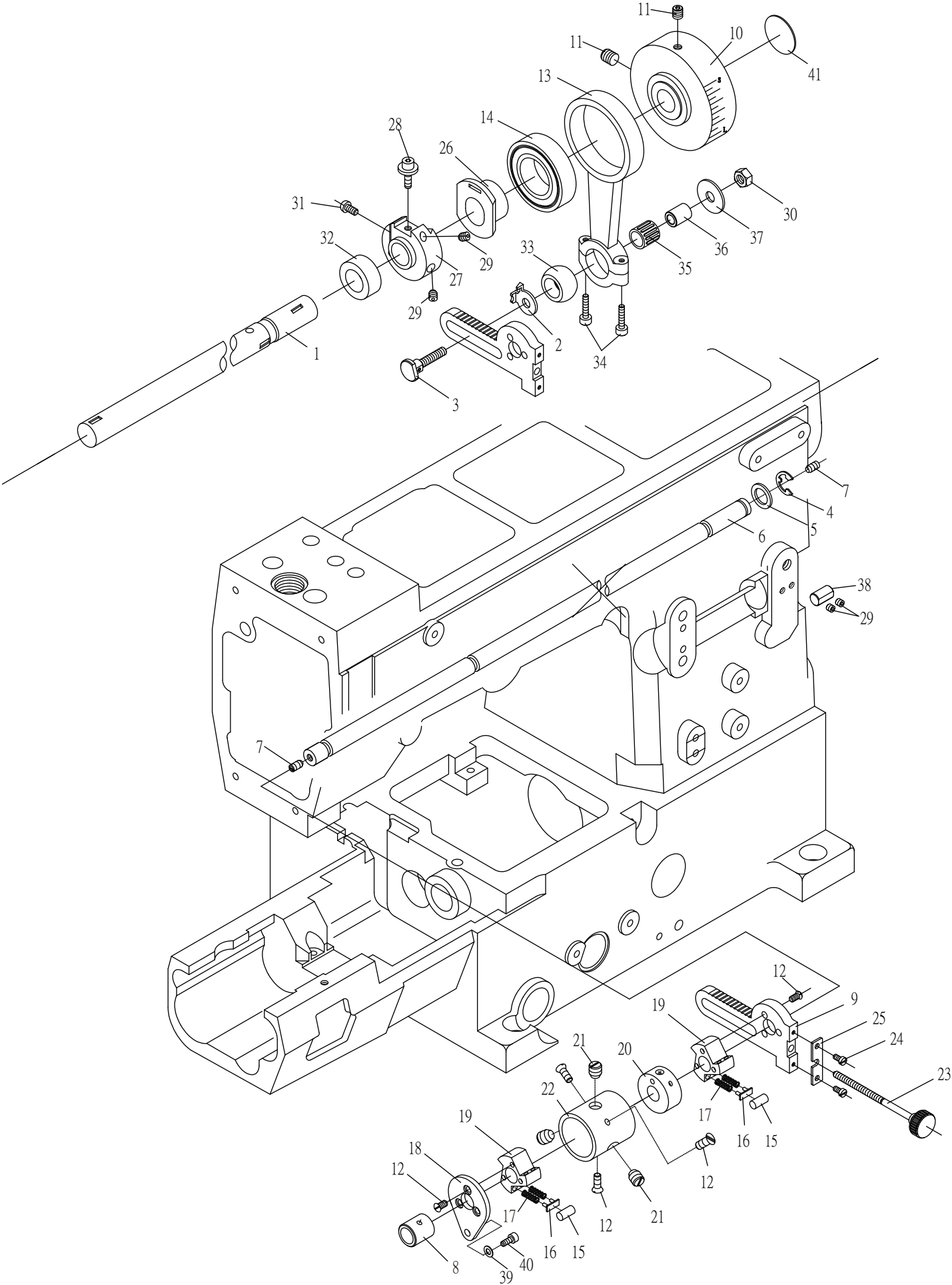
3.送鬆緊帶傳送機構列表(A) Metering Device Mechanism Components (A)



3.送鬆緊帶傳送機構列表(A) Metering Device Mechanism Components (A)

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2210390301	支架 Roller Holder Bracket -----	1
2	8MM06401510A	螺絲 Screw (RP0307 M6-1*35)-----	3
3	2210390303	滾輪 支架 Roller Holder -----	1
4	2210090304	軸襯 Bushing -----	2
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)-----	3
6	2210090306	調壓臂 Spring Hoider -----	1
7	8MN04280500C	螺絲 Screw (MT0616 M4-0.7*5)-----	10
8	2210090308	調節螺樁 Stud -----	1
9	2210090309	彈簧 Spring -----	1
10	2210090310	調整螺帽 Adjusting Nut -----	1
11	2210090311	從動滾輪臂 Arm -----	2
12	2210090312	從動滾輪 Tension Roller -----	1
13	2210090313	軸 Shaft -----	1
14	2210090314	右導模 Tape Guide(R) -----	1
15	2210090315	導模滑桿 Tape Guide Bar -----	1
16	2210090316	左導模 Tape Guide(L) -----	1
17	2210090317	導模承桿 Tape Guide Support Bar -----	1
18	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3)-----	2
19	2210090319	主動滾輪 Feeding Roller -----	1
20	2210090320	導模導桿 Tape Guide Bar -----	2
21	2210090321	導模 Tape Guide -----	2
22	2210090322	固定螺樁 Knob Screw Stud -----	1
23	2210000533	墊圈 Washer -----	1
24	2210090324	軸 Tension Link Shaft -----	1
25	2210090325	釋壓板手 Press Release -----	1
26	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
27	2210090327	限位片 Stopper -----	1
28	2210090328	螺絲 Screw -----	1
29	2100000223	墊圈 Washer -----	1
30	2100000223	墊圈 Washer -----	1
31	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	1
32	8SB44400807A	螺絲 Screw (SH0309 11/64"-40*8) -----	1
33	2200090333	接頭 Joint -----	1
34	2200000228	孟形墊圈 Disk Washer -----	2
35	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
36	8MC04281207D	螺絲 Screw (CT0102 M4-0.7*12) -----	2
37	2100000223	墊圈 Washer -----	2
38	4TB0010101	帶架 Tape Holder -----	1
39	2210600116	螺樁 Stud -----	1
40	4TB0010103	螺樁 Stud -----	1
41	8MM06402010A	螺絲 Screw (SH0444 M6-1*20) -----	1

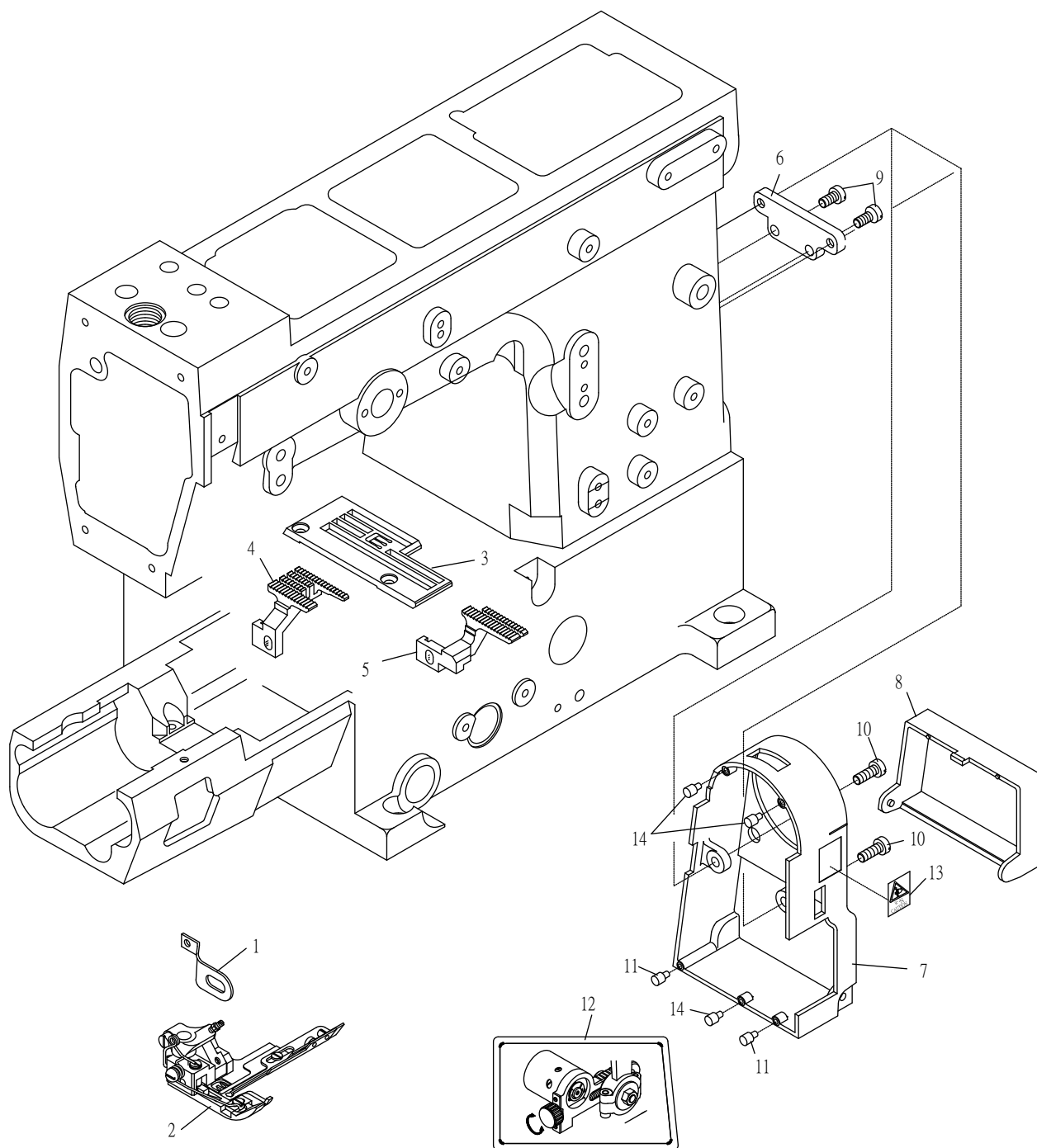
4.送鬆緊帶傳送機構列表(B) Metering Device Mechanism Components (B)



4.送鬆緊帶傳送機構列表(B) Metering Device Mechanism Components (B)

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2210390401	軸 Roller Shaft -----	1
2	2210390402	指標墊圈 Pointer -----	1
3	2210390403	連桿銷Connect Pin -----	1
4	90ER080	E形扣環 E Ring -----	1
5	2210390405	墊圈 Washer -----	1
6	2210390406	軸 Shaft -----	1
7	8MH05320400A	螺絲 Screw CT0523 M5-0.8*4) -----	2
8	2210090408	軸襯 Bushing -----	1
9	2210390409	離合器連桿 Clutch Lever -----	1
10	2210390410	手輪 Handwheel -----	1
11	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	2
12	8SF36400606A	螺絲 Screw RP0217 9/64"-40*7) -----	9
13	2210390413	連桿 Rod -----	1
14	90BB2547127	滾珠軸承 Bearing -----	1
15	4RP0010225	離合器滾柱 Clutch Roller -----	6
16	4RP0010224	滾柱承座 Clutch Roller Base -----	6
17	4RP0010223	彈簧 Clutch Spring -----	12
18	2210390418	離合器制動板 Clutch Plate -----	1
19	4RP0010221	離合器 Clutch -----	2
20	2210090420	內環 Clutch Sleeve Collar -----	1
21	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	3
22	2210090422	外環 Clutch Sleeve -----	1
23	2210090423	調整螺絲 Adjusting Screw -----	1
24	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
25	2210390425	止動片 Stopper -----	1
26	2210390426	滑塊 Upper Feed Roller Eccentric -----	1
27	4RP0010323	滑軌 Upper Feed Roller Regulator -----	1
28	2210390428	調整螺絲 Adjusting Screw -----	1
29	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	4
30	2210390430	螺帽 Nut -----	1
31	8MB04280807K	螺絲 Screw (CTS0215 M4-0.7*8) -----	1
32	2210390432	隔環 Spacer -----	1
33	2210390433	萬向肘 Ball -----	1
34	2210390434	螺絲 Screw -----	1
35	90NB101313	滾針軸承 Needle Bearing -----	1
36	2210390436	襯套 Bushing -----	1
37	2210390437	墊圈 Washer -----	1
38	2210390438	旋臂軸 Shaft -----	1
39	2100000223	墊圈 Washer -----	1
40	8MM04281007A	螺絲 Screw -----	1
41	66480-11	銘板 Plate -----	1

5.壓腳,針板,送布齒及各項護蓋列表 Press Foot, Needle Plate, Feed Dog And Conservation Covers.



2. 壓腳編號列表

Press Foot

壓腳針距 Press foot	圖號 Parts No.
4.0	5220PF39400 (PFC39400)
4.8	5220PF39480 (PFC39480)
5.6	5220PF39560 (PFC39560)
6.4	5220PF39640 (PFC39640)

3. 針板編號列表

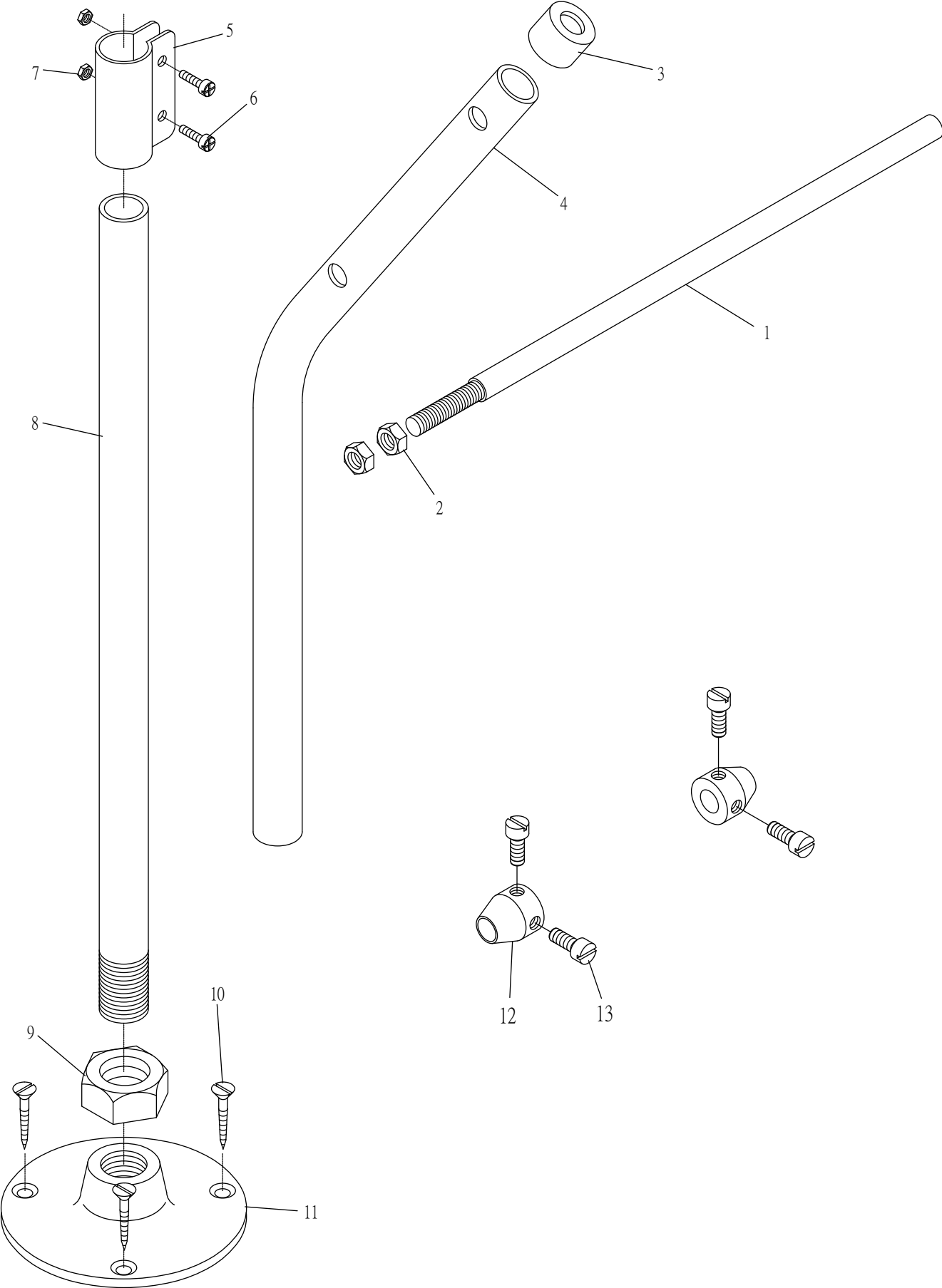
Needle Plate

針板針距 Thread plate	圖號 Parts No.
4.0	5220TP85400 (TPC85400)
4.8	5220TP85480 (TPC85480)
5.6	5220TP85560 (TPC85560)
6.4	5220TP85641 (TPC85641)

5.壓腳,針板,送布齒及各項護蓋列表 Press Foot, Needle Plate, Feed Dog And Conservation Covers.

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2210390129	護指環 Safety Plate Holder -----	1
2	-----	壓腳 Presser Foot ASM -----	1
3	-----	針板 Throat Plate -----	1
4	5220FD85561	主送布齒 Main Feed Dog -----	1
5	5220DF85561	副送布齒 Diff. Feed Dog -----	1
6	2210390120	承座 Seat -----	1
7	2210390121	連桿護罩 Cover -----	1
8	2210390122	護蓋 Cover -----	1
9	2210390123	螺絲 Screw -----	2
10	2210390124	螺絲 Screw -----	2
11	2210390125	減震橡膠 Rubber Cushion -----	2
12	2210390126	貼紙 Label -----	1
13	2210390127	貼紙 Label -----	1
14	2210390139	減震橡膠 Rubber Cushion -----	3

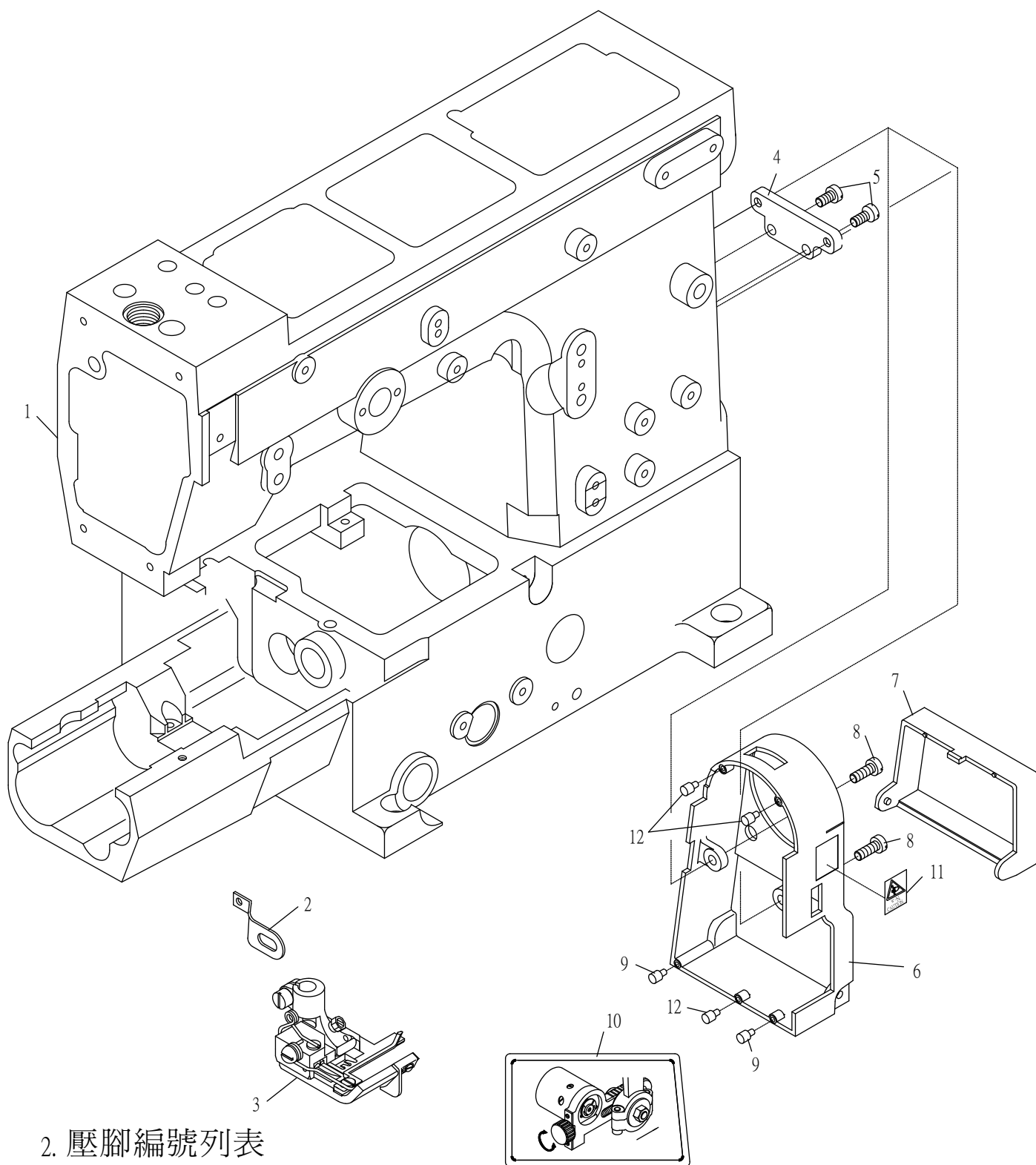
4.TS003滾條架



4.TS003滾條架

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TS0030101	軸 Shaft -----	1
2	8SA79180613A	螺絲 Screw -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS5060104	上柱 Upper Thread Stand Rod -----	1
5	4TS5060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut -----	2
8	4TS0060108	下柱 Lover Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0060112	限動環 Stop Coller -----	2
13	8SH56320500A	螺絲 Screw -----	4

1.本體、壓腳及護蓋 Frame, Press Foot And Conservation Cover



2. 壓腳編號列表

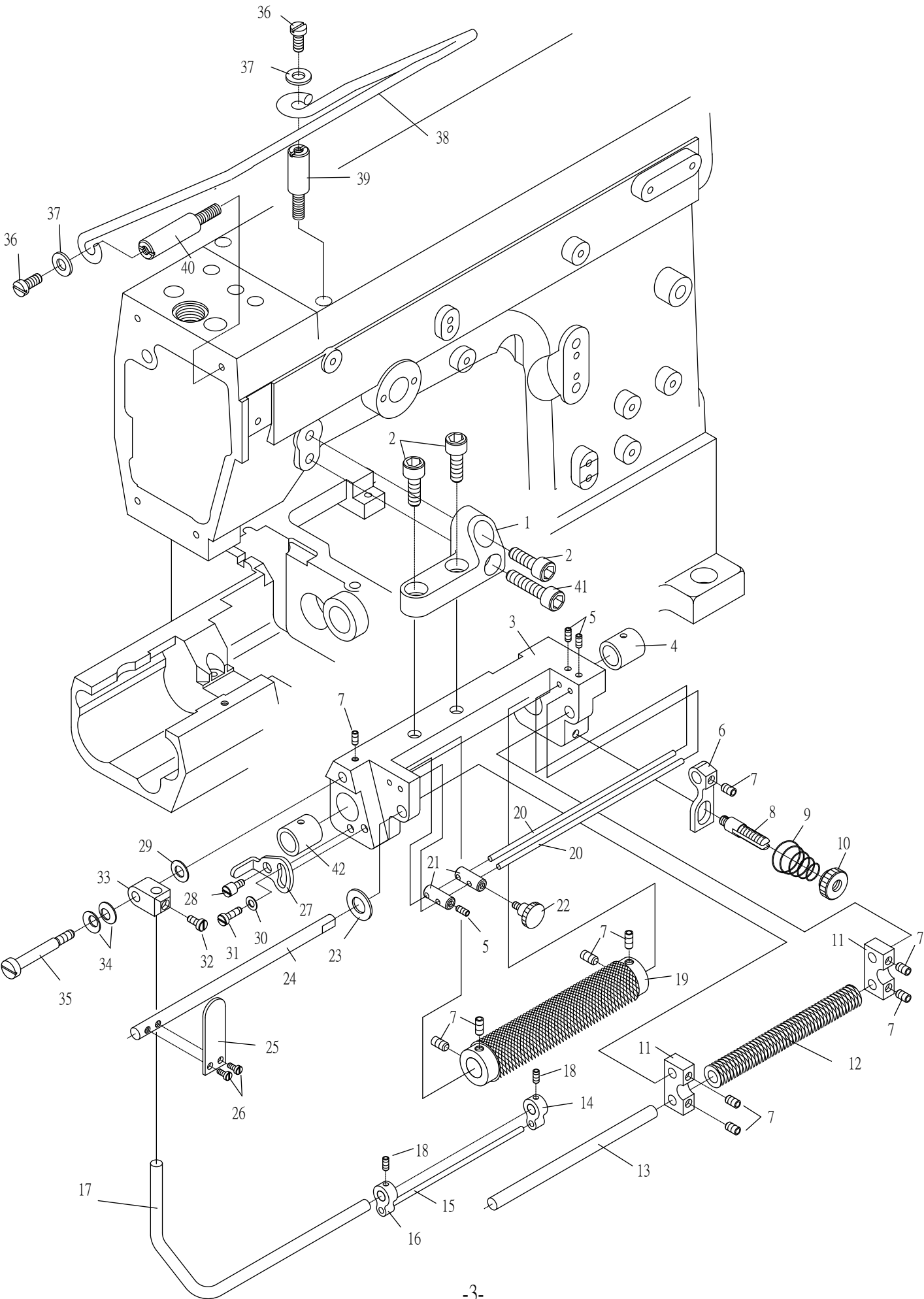
Press Foot

壓腳針距 Press foot	圖號 Parts No.
5.6	5221PF39560 (PFF39560)
6.4	5221PF39640 (PFF39640)

1.本體、壓腳及護蓋 Frame, Press Foot And Conservation Cover

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200390101	車頭 Frame Unit -----	1
2	2210390129	護指環 Safety Plate Holder -----	1
3	-----	壓腳 Presser Foot ASM -----	1
4	2210390120	承座 Seat -----	1
5	2210390123	螺絲 Screw -----	2
6	2210390121	連桿護罩 Cover -----	1
7	2210390122	護蓋 Cover -----	1
8	2210390124	螺絲 Screw -----	2
9	2210390125	減震橡膠 Rubber Cushion -----	2
10	2210390126	貼紙 Label -----	1
11	2210390127	貼紙 Label -----	1
12	2210390139	減震橡膠 Rubber Cushion -----	3

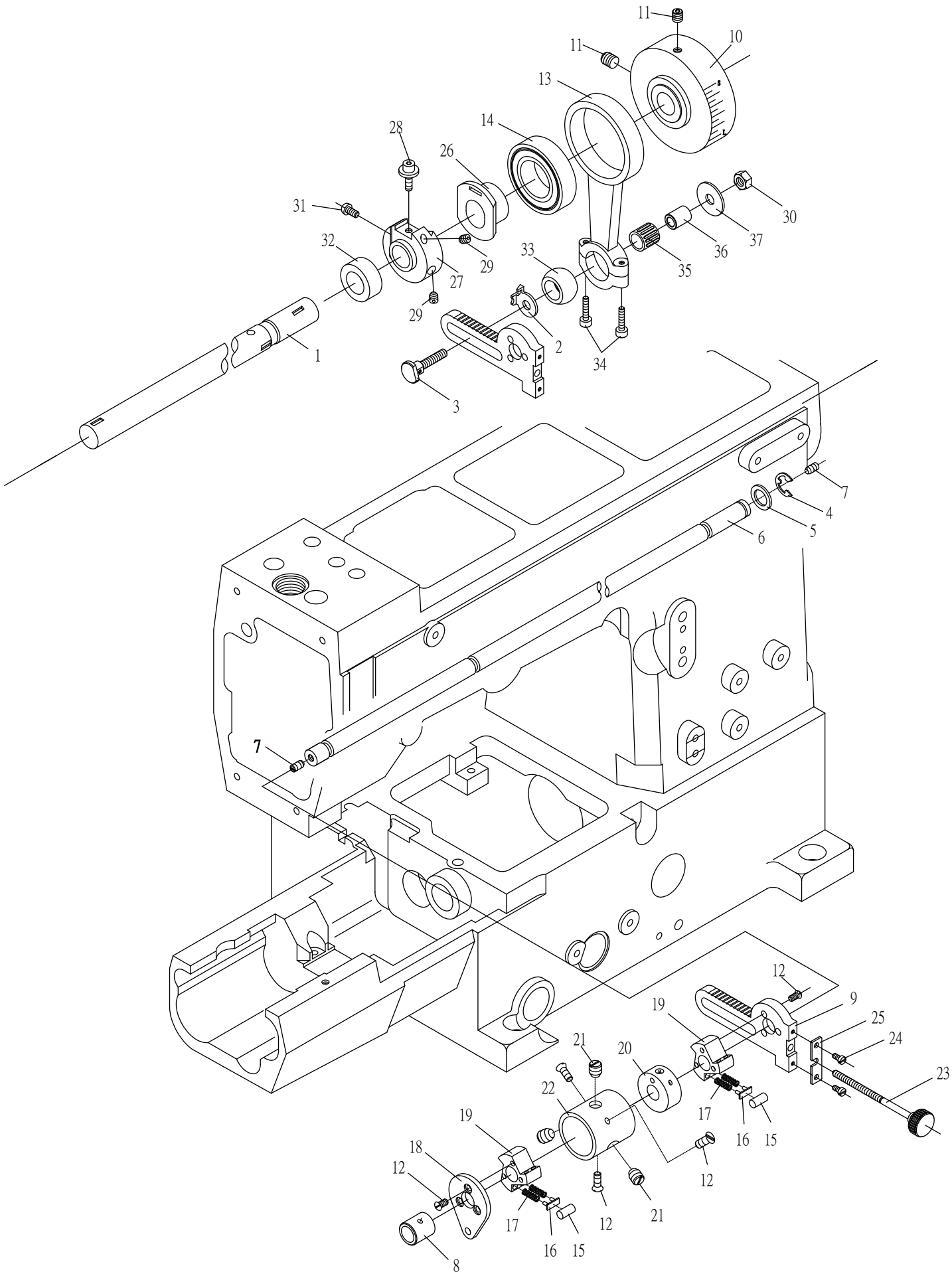
2.送鬆緊帶傳送機構列表(A) Metering Device Mechanism Components (A)



2.送鬆緊帶傳送機構列表(A) Metering Device Mechanism Components (A)

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2210390301	支架 Roller Holder Bracket -----	1
2	8MM06401510A	螺絲 Screw -----	3
3	2210390303	滾輪 支架 Roller Holder -----	1
4	2210090304	軸襯 Bushing -----	1
5	8MN03200300A	螺絲 Screw -----	3
6	2210090306	調壓臂 Spring Hoider -----	1
7	8MN04280500C	螺絲 Screw -----	10
8	2210090308	調節螺樁 Stud -----	1
9	2210090309	彈簧 Spring -----	1
10	2210090310	調整螺帽 Adjusting Nut -----	1
11	2210090311	從動滾輪臂 Arm -----	2
12	2210090312	從動滾輪 Tension Roller -----	1
13	2210090313	軸 Shaft -----	1
14	2210090314	右導模 Tape Guide (R) -----	1
15	2210090315	導模滑桿 Tape Guide Bar -----	1
16	2210090316	左導模 Tape Guide (L) -----	1
17	2210090317	導模承桿 Tape Guide Support Bar -----	1
18	8MN03200300A	螺絲 Screw -----	2
19	2210090319	主動滾輪 Feeding Roller -----	1
20	2210090320	導模導桿 Tape Guide Bar -----	2
21	2210090321	導模 Tape Guide -----	2
22	2210090322	固定螺樁 Knob Screw Stud -----	1
23	2210000533	墊圈 Washer -----	1
24	2210090324	軸 Tension Link Shaft -----	1
25	2210090325	釋壓板手 Press Release -----	1
26	8MB03200606K	螺絲 Screw -----	2
27	2210090327	限位片 Stopper -----	1
28	2210090328	螺絲 Screw -----	1
29	2100000223	墊圈 Washer -----	1
30	2100000223	墊圈 Washer -----	1
31	8MB04281007K	螺絲 Screw -----	1
32	8SB44400807A	螺絲 Screw -----	1
33	2210090333	接頭 Joint -----	1
34	2200000228	彈簧墊圈 Conical Spring Washer -----	2
35	8MB04283809E	螺樁 Stud -----	1
36	8MC04281207D	螺絲 Screw -----	2
37	2100000223	墊圈 Washer -----	2
38	4TB0000101	帶架 Tape Holder -----	1
39	2210600116	螺樁 Stud -----	1
40	4TB0000103	螺樁 Stud -----	1
41	8MM06402010A	螺絲 Screw -----	1
42	2210390342	軸襯 Bushing -----	1

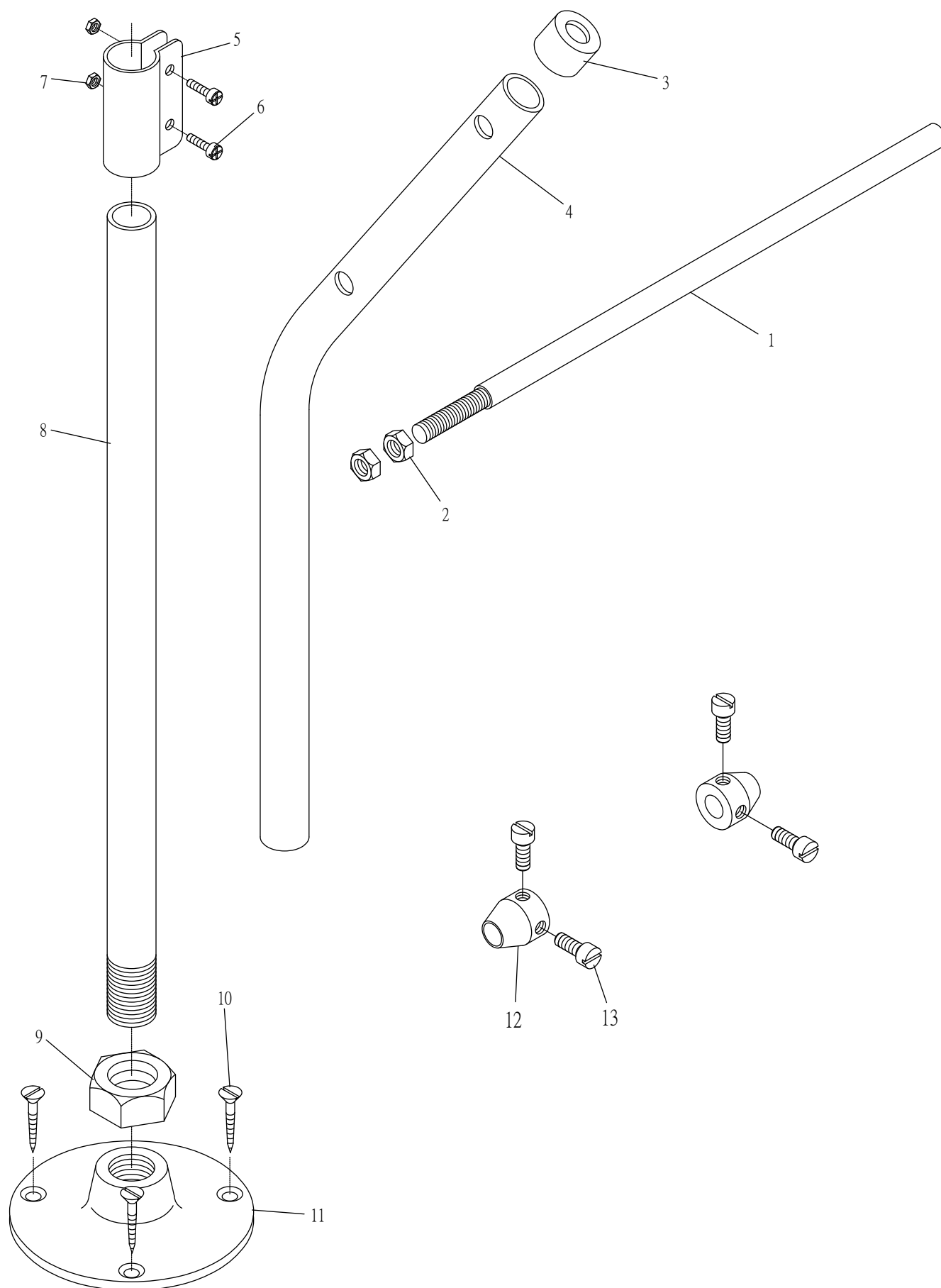
3.送鬆緊帶傳送機構列表(B) Metering Device Mechanism Components (B)



3.送鬆緊帶傳送機構列表(B) Metering Device Mechanism Components (B)

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2210390401	軸 Roller Shaft -----	1
2	2210390402	指標墊圈 Pointer -----	1
3	2210390403	連桿銷 Connect Pin -----	1
4	90ER080	E形扣環 E Ring -----	1
5	2210390405	墊圈 Washer -----	1
6	2210390406	軸 Shaft -----	1
7	8MH05320400A	螺絲 Screw -----	2
8	2210090408	軸襯 Bushing -----	1
9	2210390409	離合器連桿 Clutch Lever -----	1
10	2210390410	手輪 Handwheel -----	1
11	8MN06400800A	螺絲 Screw -----	2
12	8SF36400606A	螺絲 Screw -----	9
13	2210390413	連桿 Rod -----	1
14	90BB2547127	滾珠軸承 Bearing -----	1
15	4RP0010225	離合器滾柱 Clutch Roller -----	6
16	4RP0010224	滾柱承座 Clutch Roller Base -----	6
17	4RP0010223	彈簧 Clutch Spring -----	12
18	2210390418	離合器制動板 Clutch Plate -----	1
19	4RP0010221	離合器 Clutch -----	2
20	2210090420	內環 Clutch Sleeve Collar -----	1
21	8MN06400800A	螺絲 Screw -----	3
22	2210090422	外環 Clutch Sleeve -----	1
23	2210090423	調整螺絲 Adjusting Screw -----	1
24	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
25	2210390425	止動片 Stopper -----	1
26	2210390426	滑塊 Upper Feed Roller Eccentric -----	1
27	4RP0010323	滑軌 Upper Feed Roller Regulator -----	1
28	2210390428	調整螺絲 Adjusting Screw -----	1
29	8MN05320500E	螺絲 Screw -----	2
30	2210390430	螺帽 Nut -----	1
31	8MB04280807K	螺絲 Screw -----	1
32	2210390432	隔環 Spacer -----	1
33	2210390433	萬向肘 Ball -----	1
34	2210390434	螺絲 Screw -----	1
35	90NB101313	滾針軸承 Needle Bearing -----	1
36	2210390436	襯套 bushing -----	1
37	2210390437	墊圈 Washer -----	1

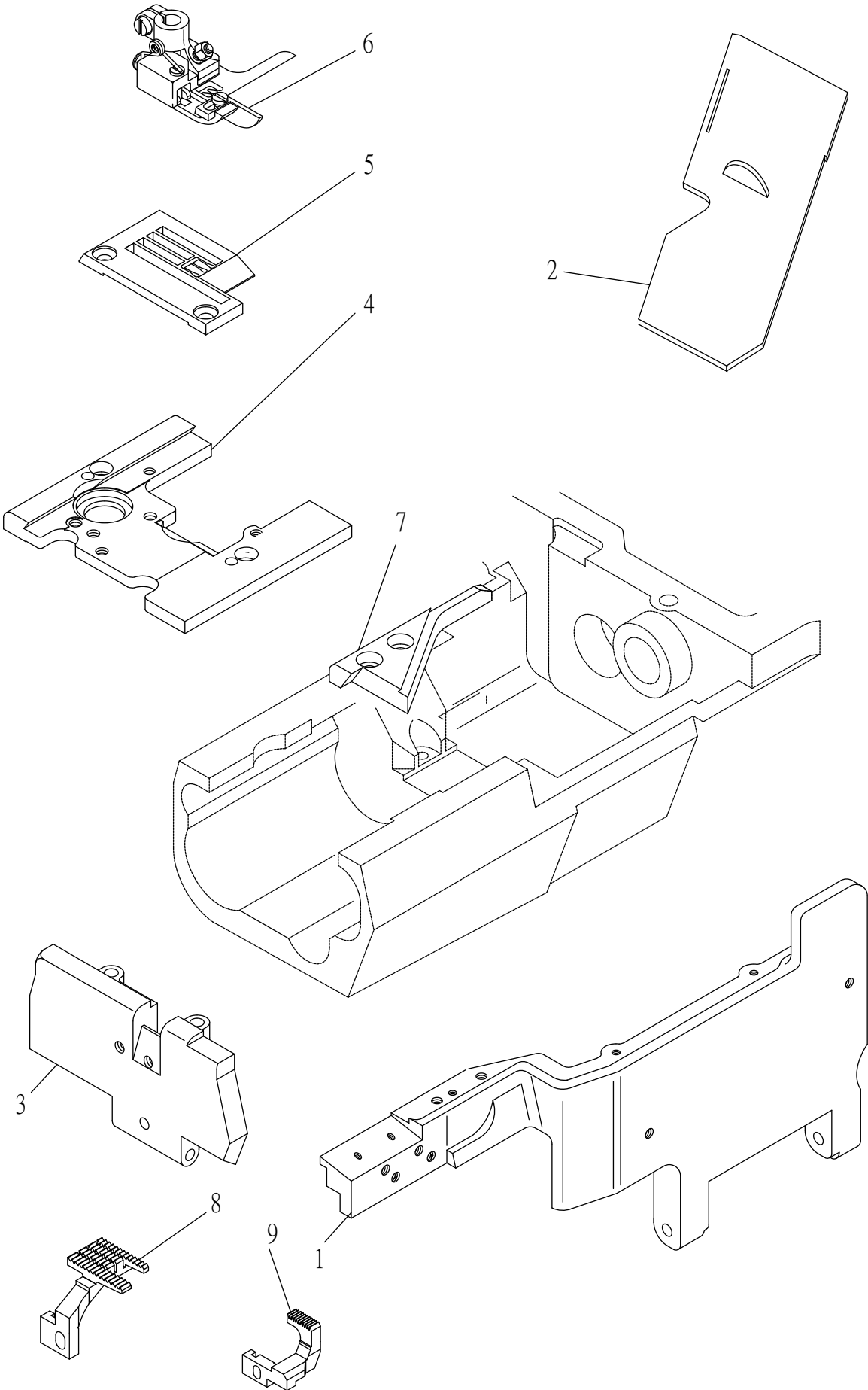
4.TS003滾條架



4.TS003滾條架

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TS0030101	軸 Shaft -----	1
2	8SA79180613A	螺絲 Screw -----	2
3	4TS0060103	柱帽 Rod Cup -----	1
4	4TS5060104	上柱 Upper Thread Stand Rod -----	1
5	4TS5060105	接頭 Bracket -----	1
6	8SC48321708D	螺絲 Screw -----	2
7	8SA48320409B	螺帽 Nut -----	2
8	4TS0060108	下柱 Lover Thread Stand Rod -----	1
9	4TS0060109	螺帽 Nut -----	1
10	8WF50202210A	木螺絲 Wood Screw -----	3
11	4TS0060111	座 Stand Base -----	1
12	4TS0060112	限動環 Stop Coller -----	2
13	8SH56320500A	螺絲 Screw -----	4

1.筒形彈性褲頭用零件列表Parts List For Ring Of Knitted Elastic



1.筒形彈性褲頭用零件列表Parts List For Ring Of Knitted Elastic

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200420101	下座前蓋 Front Cover -----	1
2	2200420102	防塵蓋 Dust Cover -----	1
3	2200420103	下軸側蓋 Side Cover -----	1
4	2200420104	針板座 Needle Plate Seat -----	1
5	-----	針板 Needle Plate -----	1
6	-----	壓腳 Press Foot (See List Below)-----	1
7	2200030103	滑道 Guide -----	1
8	-----	副送布齒 Diff Feed Dog (See List Below)-----	1
9	-----	主送布齒 Main Feed Dog (See List Below)-----	1

5.針板編號列表 Needle Plate

針板針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220TP42562 (TPC42562)	
6.4	5220TP42642 (TPC42642)	

6.壓腳編號列表 Press Foot

壓腳針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220PF42561 (PFC42561)	
6.4	5220PF42641 (PFC42641)	

8.副送布齒編號列表 Diff. Feed Dof

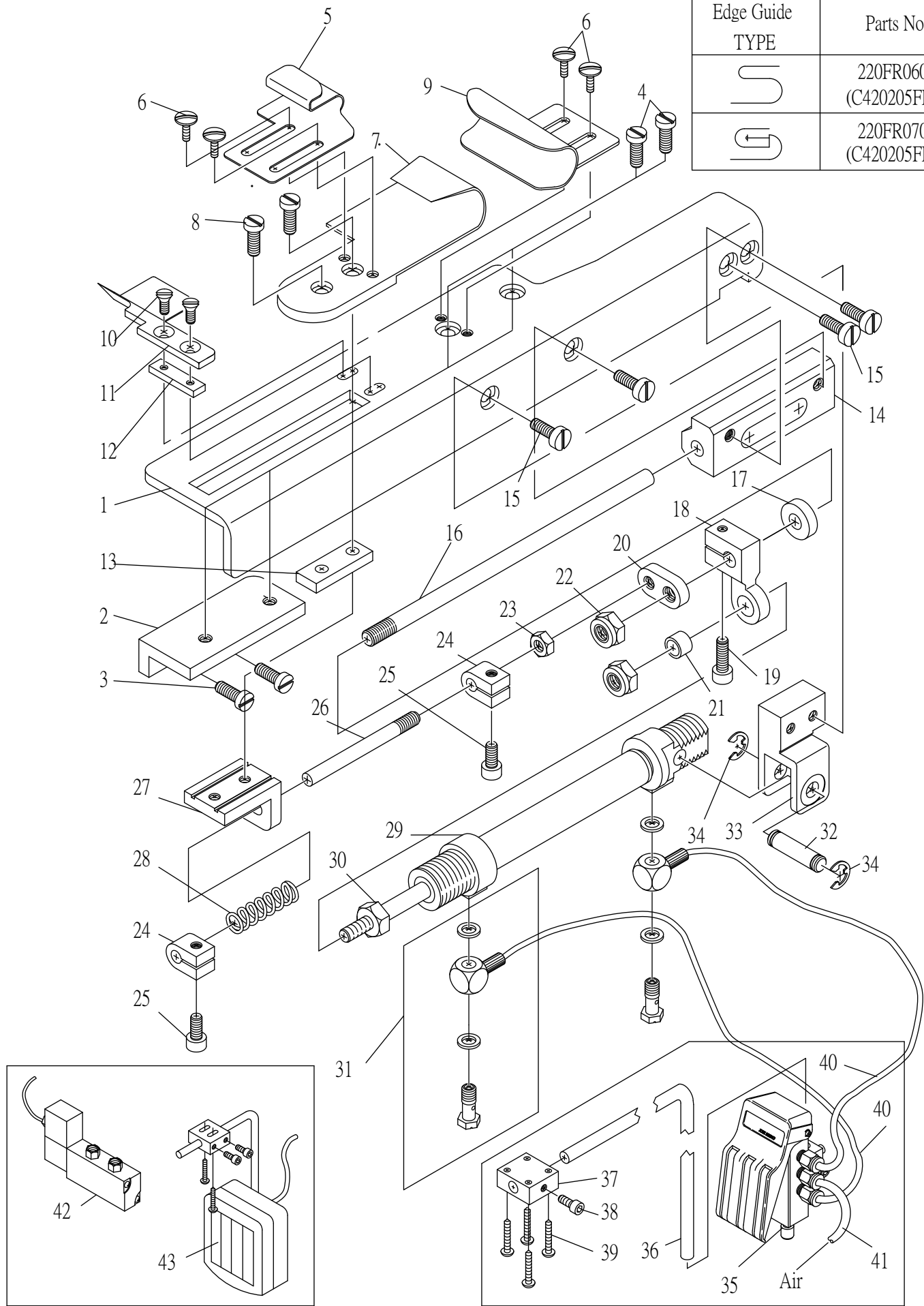
副送布齒針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220DF42562 (DFC42562)	
6.4		

8.主送布齒編號列表 Main Feed Dog

主送布齒針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220FD42562 (FDC42562)	
	5220FD42642 (FDC42642)	
6.4		

5. 定位導模 Edge Guide Type

Edge Guide TYPE	Parts No.
	220FR0601 (C420205FD2)
	220FR0701 (C420205FD3)



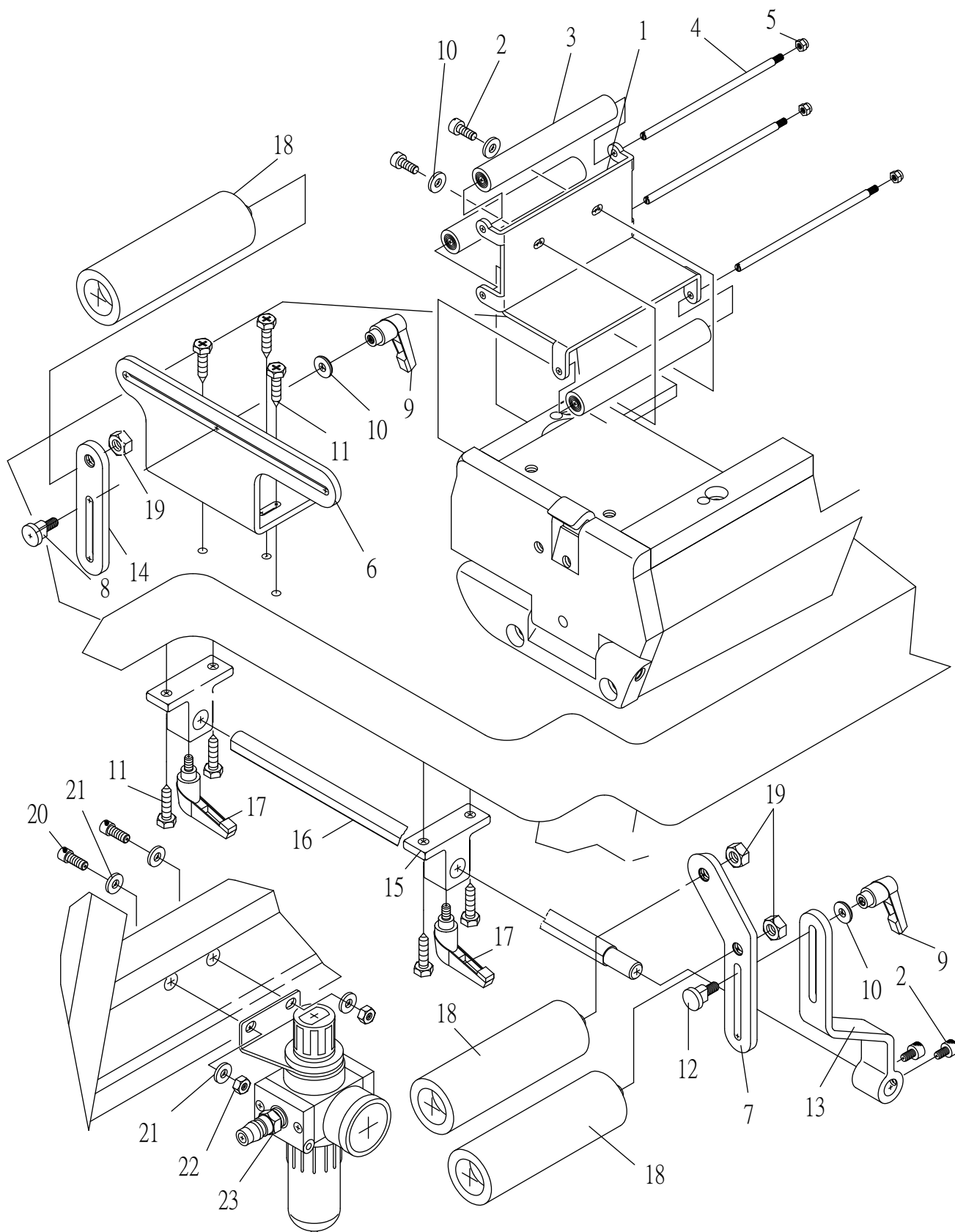
2.氣動導模座零件列表Parts List For Folder Set

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2200420201	導模座 Folder Support -----	1
2	2200420202	支架 Bracket -----	1
3	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
4	8SB44400708A	螺絲 Screw -----	2
5	-----	-----	1
6	8SD36400410C	螺絲 Screw -----	4
7	2200420207	成型導模 Folder (L) -----	1
8	8SB44401207A	螺絲 Screw -----	2
9	2200420209	成型導模 Folder (R) -----	1
10	8MF85240907C	螺絲 Screw -----	2
11	2200420211	定位導模 Edge Guide -----	1
12	2200420212	夾板 Fixing Plate -----	1
13	2200420213	夾板 Fixing Plate -----	1
14	2200420214	導軌 Slide Guide -----	1
15	8SC44401208A	螺絲 Screw -----	4
16	2200420216	導桿 Slide Bar -----	1
17	2200420217	緩衝墊 Anti-Shock Rubber -----	1
18	2200420218	接頭 Joint -----	1
19	8MM04281407A	螺絲 Screw (FT1003 M4-0.7*14) -----	2
20	2200420220	接頭 Joint -----	1
21	2200420221	襯套 Bush -----	1
22	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	2
23	8MA05320408A	螺帽 Nut -----	1
24	2200420224	定位環 Collar -----	2
25	8MM04281007A	螺絲 Screw (FT0203 M4-0.7*10) -----	2
26	2200420226	連結桿 Bar -----	1
27	2200420227	滑塊 Slider -----	1
28	2200420228	彈簧 Spring -----	1
29	2200420229	驅動氣壓缸 Air Cylinder -----	1
30	8MA06400510A	螺帽Nut -----	1
31	2200420231	空氣管接頭 Air Tube Fitting -----	2
32	2200420232	結合銷 Pin -----	1
33	2200420233	接頭 Joint -----	1
34	2200420234	E 形扣環 E-Ring -----	2
*35	2200420235	膝控換向閥 Vlave -----	1
*36	2200420236	支架 Valve Holder -----	1
*37	2200420237	換向閥座 Bracket -----	1
*38	8MM06401510A	螺絲 Screw -----	1
*39	8WK45003210B	木螺絲 Wood Screw -----	4
*40	2200420240	空氣管 Air Tube -----	2
*41	2200420241	空氣管 Air Tube -----	1
**42	2200420242	電控換向閥組 Valve -----	1
**43	2200420243	換向關關 Limit Switch -----	1

* : CT6542-0 用FOR CT6542-0

** : CT6542-1 用FOR CT6542-1

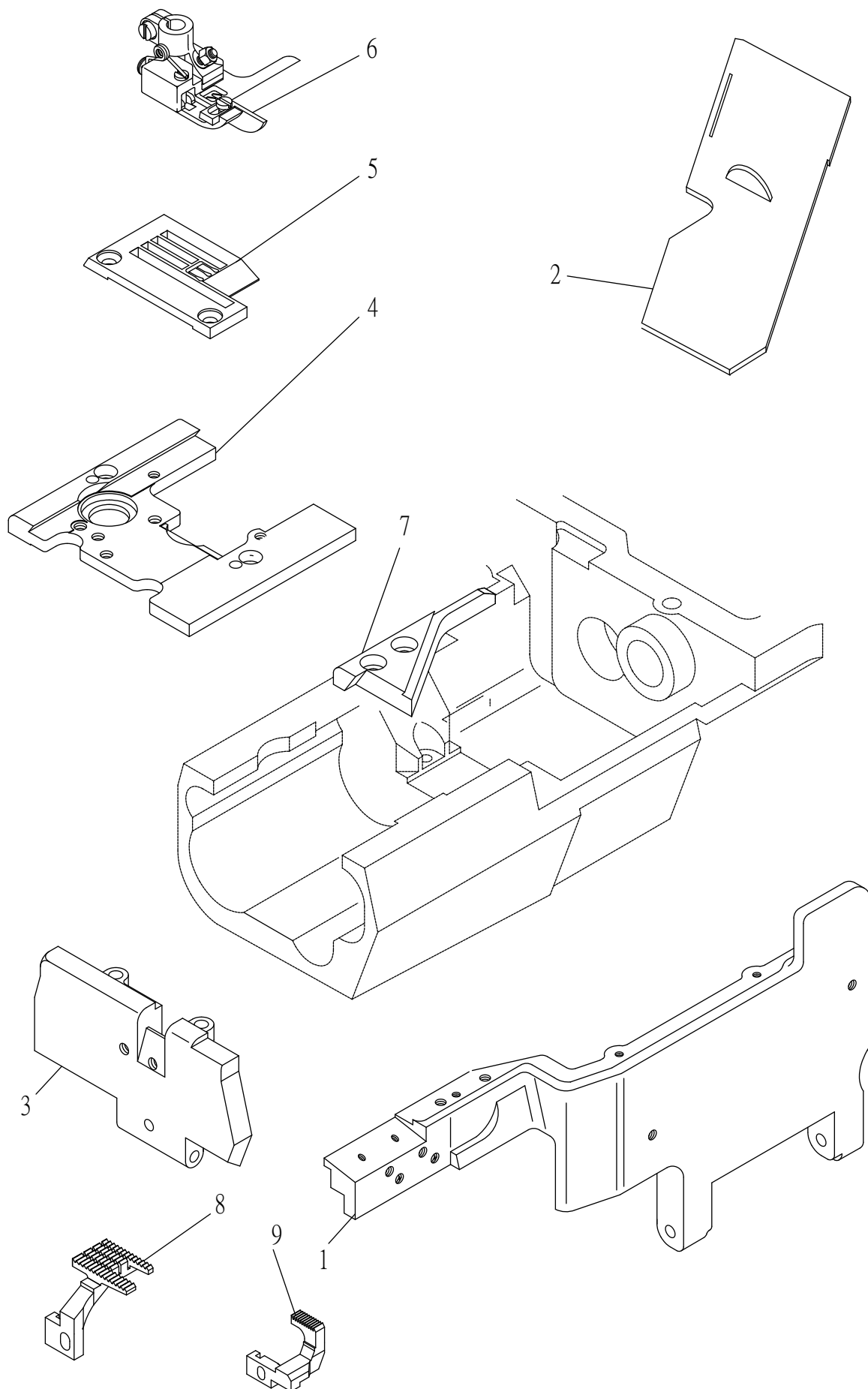
3.擴張滾輪組零件列表Parts List For Roller Set



3.擴張滾輪組零件列表Parts List For Roller Set

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200420301	滾輪座 Roller Seat -----	1
2	8MM06401010A	螺絲 Screw -----	4
3	2200420303	滾輪 Roller -----	3
4	2200420304	滾輪軸 Roller Shaft -----	3
5	8MA04280705A	螺帽 Nut -----	3
6	2200420306	滾輪座 Roller Seat -----	1
7	2200420307	滾輪臂 Roller Holder Arm. -----	1
8	2200420308	螺椿 Stud -----	1
9	2200420309	固定扳手 Lock Lever -----	2
10	2200420310	墊圈 Washer -----	4
11	8WK6000251C	木螺絲 Wood Screw -----	7
12	2200420312	螺椿 Stud -----	1
13	2200420313	滾輪臂 Roller Holder Arm. -----	1
14	2200420314	滾輪臂 Roller Holder Arm. -----	1
15	2200420315	調節桿座 Bracket -----	2
16	2200420316	調節桿 Holder bar -----	1
17	2200420317	固定扳手 Lock Lever -----	2
18	2200420318	滾輪 Roller -----	3
19	8MA10401407A	螺帽 Nut -----	3
20	8MM06401510A	螺絲 Screw -----	2
21	2200000910	墊圈 Washer -----	4
22	8MA06400805A	螺帽 Nut -----	2
23	2200420323	調壓濾水閥 Regulator -----	1

1.筒形彈性褲頭用零件列表Parts List For Ring Of Knitted Elastic



1.筒形彈性褲頭用零件列表Parts List For Ring Of Knitted Elastic

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200420101	下座前蓋 Front Cover -----	1
2	2200420102	防塵蓋 Dust Cover -----	1
3	2200420103	下軸側蓋 Side Cover -----	1
4	2200420104	針板座 Needle Plate Seat -----	1
5	-----	針板 Needle Plate -----	1
6	-----	壓腳 Press Foot (See List Below)-----	1
7	2200030103	滑道 Guide -----	1
8	-----	副送布齒 Diff Feed Dog (See List Below)-----	1
9	-----	主送布齒 Main Feed Dog (See List Below)-----	1

5.針板編號列表 Needle Plate

針板針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220TP42562 (TPC42562)	
6.4	5220TP42642 (TPC42642)	

6.壓腳編號列表 Press Foot

壓腳針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220PF42561 (PFC42561)	
6.4	5220PF42641 (PFC42641)	

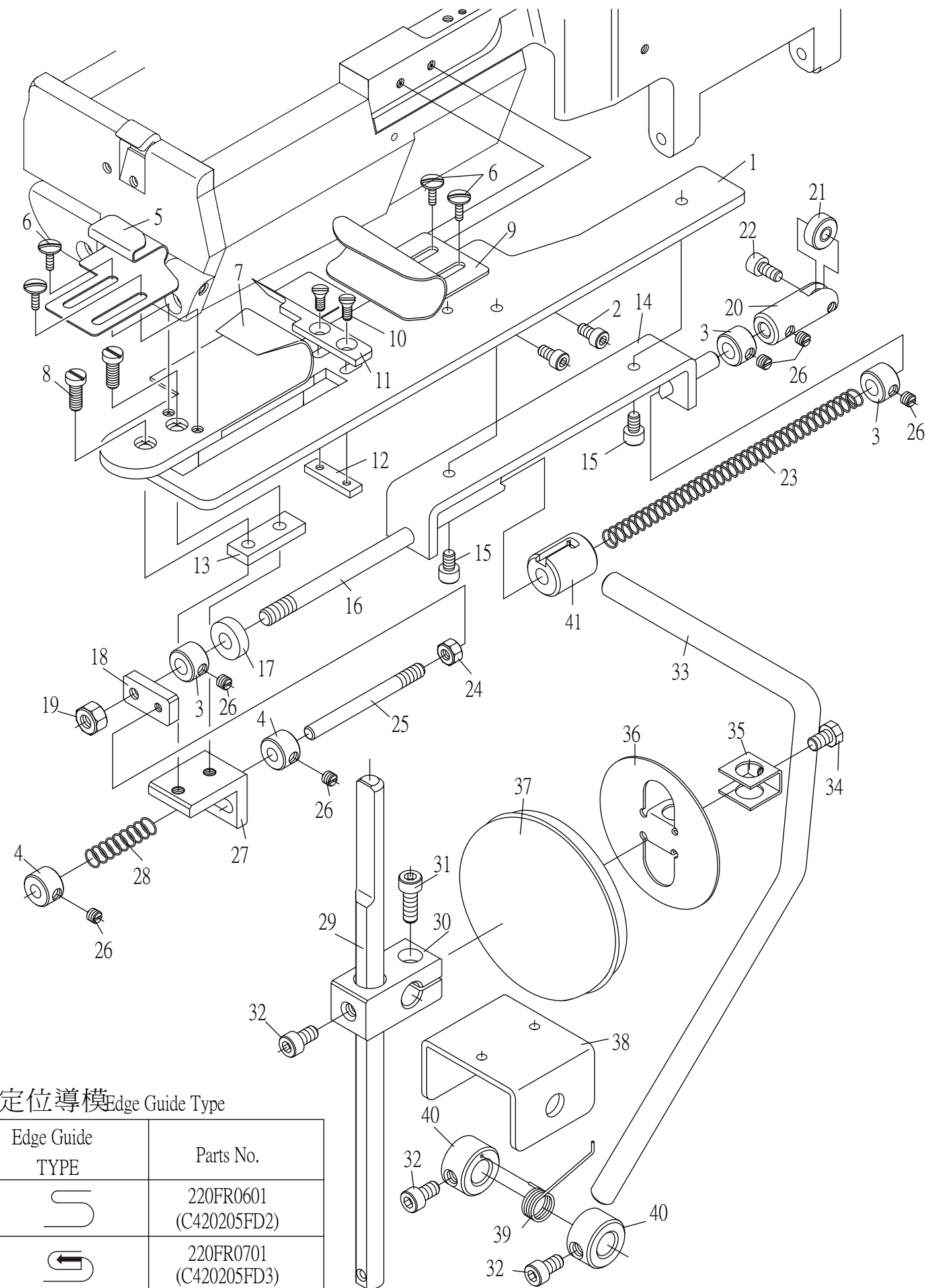
8.副送布齒編號列表 Diff. Feed Dof

副送布齒針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220DF42562 (DFC42562)	
6.4		

8.主送布齒編號列表 Main Feed Dog

主送布齒針距 Distance of Needle	CT6542-0	CT6542-1
5.6	5220FD42562 (FDC42562)	
	5220FD42642 (FDC42642)	
6.4		

2.膝控導模座零件列表 Parts List For Folder Set



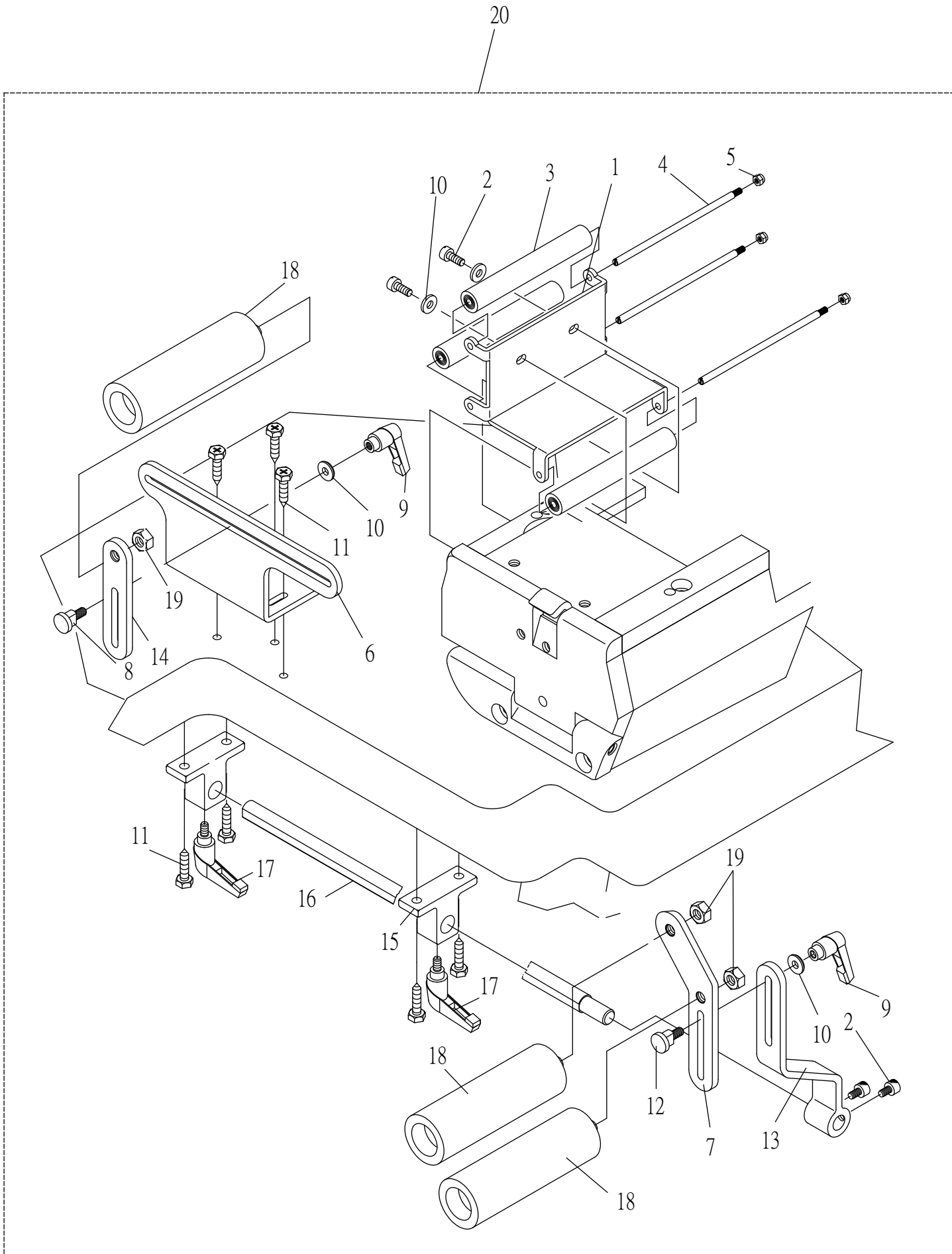
5. 定位導模 Edge Guide Type

Edge Guide TYPE	Parts No.
	220FR0601 (C420205FD2)
	220FR0701 (C420205FD3)

2.膝控導模座零件列表 Parts List For Folder Set

序號 Ref.No.	圖號 Parts No.	名稱 Description	單位用量 Amt .Req.
1	2200420401	導模座 Folder Support -----	1
2	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	2
3	2200420403	定位環 Stopper -----	3
4	2200420404	定位環 Stopper -----	2
5	-----	定位導模 Edge Guide (See Left page) -----	1
6	8SD36400410C	螺絲 Screw -----	4
7	2200420407	成型導模 Folder (L) -----	1
8	8SB44401207A	螺絲 Screw -----	2
9	2200420209	成型導模 Folder (R) -----	1
10	8MF85240907C	螺絲 Screw -----	2
11	2200420211	成型導模 Edge Guide -----	1
12	2200420212	夾板 Fixing Plate -----	1
13	2200420213	夾板 Fixing Plate -----	1
14	2200420214	導軌 Slide Guide -----	1
15	8MM04280607A	螺絲 Screw -----	2
16	2200420416	導桿 Slide Guide -----	1
17	2200420217	緩衝墊 Anti-Shock Rubber -----	1
18	2200420418	接頭 Joint -----	1
19	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
20	2200420420	接頭 Joint -----	1
21	2200420421	滾輪 Roller -----	1
22	8MM04281207A	螺絲 (CT0202 M4-0.7*12) -----	1
23	2200420423	彈簧 Spring -----	1
24	8MA05320408A	螺帽 (CT1028 M5-0.8*4) -----	1
25	2200420226	連結桿 Bar -----	2
26	8SC44400400A	螺絲 Screw -----	5
27	2200420427	滑塊 Slide -----	1
28	2200420428	彈簧 Spring -----	1
29	2200420429	推送桿 Push Arm. -----	1
30	2200420430	接頭 Joint -----	3
31	8MM06401210A	螺絲 Screw (FT1103 M6-1*12) -----	1
32	8MM06401010A	螺絲 Screw -----	1
33	2200420433	擺動臂 Arm -----	1
34	8SK64181210A	螺絲 Screw -----	1
35	2200420435	夾環 Clamp -----	1
36	2200420436	承座 Support -----	1
37	2200420437	膝控墊 Knee Press -----	1
38	2200420438	承座 Support -----	1
39	2200420439	彈簧 Spring -----	1
40	2200420440	定位環 Collar -----	2
41	2200420441	導軌 Slide Guide -----	1

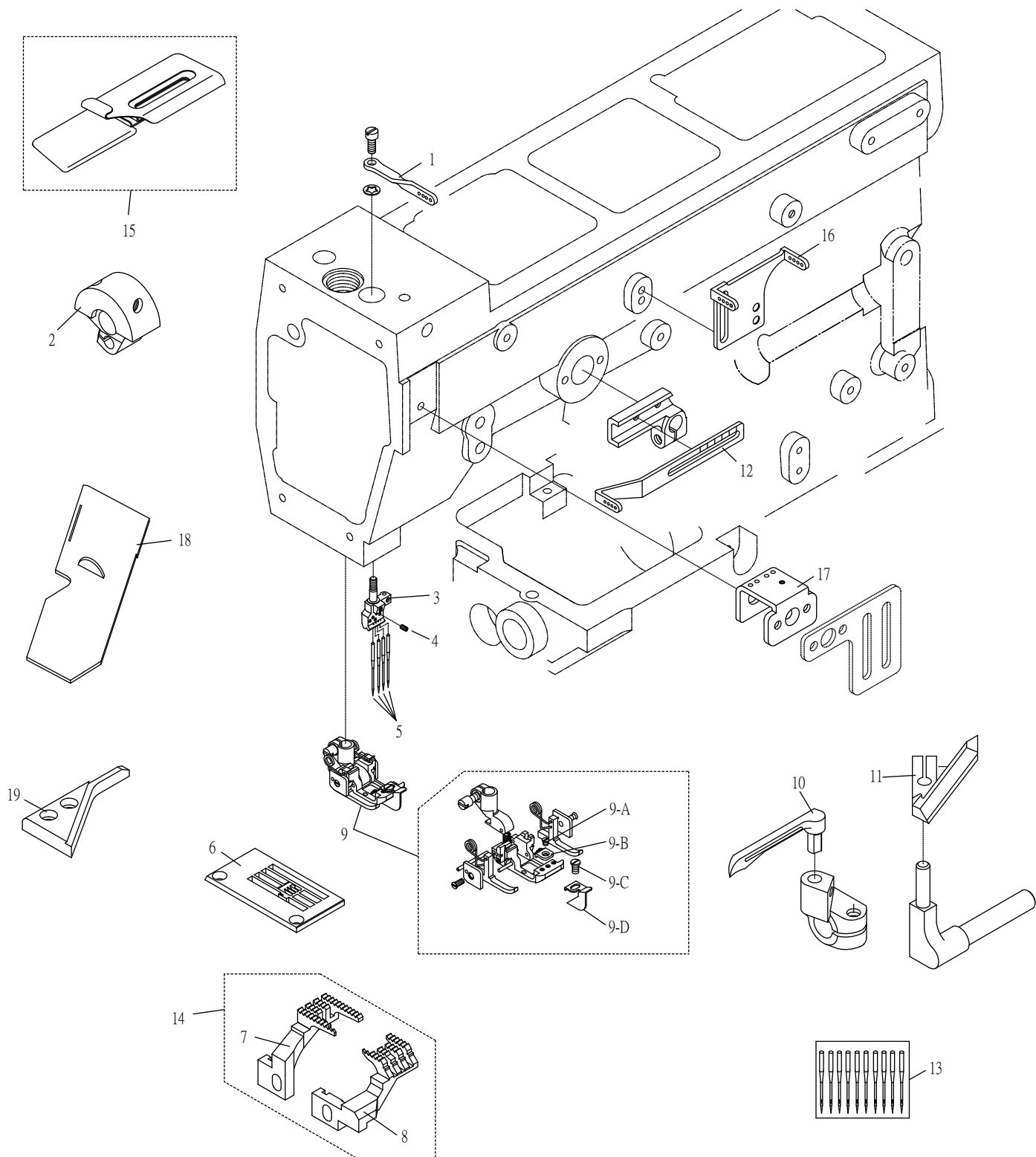
3.擴張滾輪組零件列表Parts List For Roller Set



3.擴張滾輪組零件列表Parts List For Roller Set

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200420301	滾輪座 Roller Seat -----	1
2	8MM06401010A	螺絲 Screw -----	4
3	2200420303	滾輪 Roller -----	3
4	2200420304	滾輪軸 Roller Shaft -----	3
5	8MA04280705A	螺帽 Nut -----	3
6	2200420306	滾輪座 Roller Seat -----	1
7	2200420307	滾輪臂 Roller Holder Arm. -----	1
8	2200420308	螺椿 Stud -----	1
9	2200420309	固定扳手 Lock Lever -----	2
10	2200420310	墊圈 Washer -----	4
11	8WK6000251C	木螺絲 Wood Screw -----	7
12	2200420312	螺椿 Stud -----	1
13	2200420313	滾輪臂 Roller Holder Arm. -----	1
14	2200420314	滾輪臂 Roller Holder Arm. -----	1
15	2200420315	調節桿座 Bracket -----	2
16	2200420316	調節桿 Holder bar -----	1
17	2200420317	固定扳手 Lock Lever -----	2
18	2200420318	滾輪 Roller -----	3
19	8MA10401407A	螺帽 Nut -----	3
20	220A0420320	擴張滾輪組 Roller Set Asm.-----	1

1. CT6760 筒型四針用零件列表
Parts List For CT6760 4-Needle Cylinder Type For Flat-Seaming / Flat-Lock



序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		5.2	5.6	6.0	6.4
3	針留 Needle Clamp	5221NC60520	5221NC60560	5221NC60600	5221NC60640
6	針板 Needle Plate	5221TP60520	5221TP60560	5221TP60600	5221TP60640
9	壓腳 Presser Foot	5221PF60520	5221PF60560	5221PF60600	5221PF60640
9-B	壓腳舌 Presser Foot Tongue	5221PF6052A	5221PF6056A	5221PF6060A	5221PF6064A

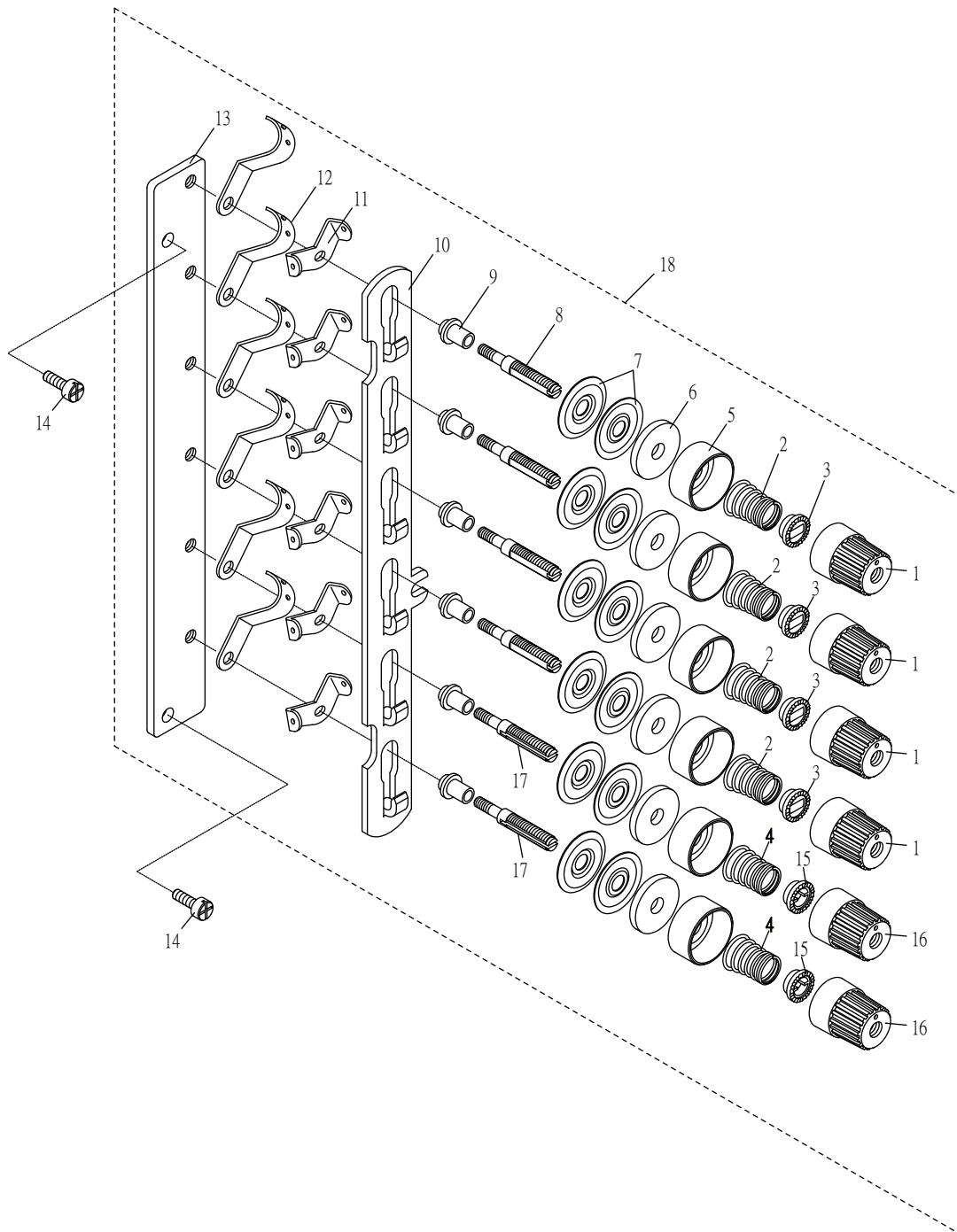
1. CT6760 筒型四針用零件列表

Parts List For CT6760 4-Needle Cylinder Type For Flat-Seaming / Flat-Lock

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2210600118	導線 Thread Guide -----	1
2	2210000716	平衡錘 Balance Weight -----	1
3	-----	針留 Needle Clamp (See Left Page) -----	1
4	8SC24560303B	螺絲 Screw (NT0723 3/32"-56*3)-----	5
5	66734-11	針 Needle (SCHMETZ Canu:34:22 1 NM: 75 #11) -----	4
6	-----	針板 Needle Plate(See Left Page) -----	1
7	5220FD60560	主送布齒 Main Feed Dog(See Left Page) -----	1
8	5220DF60560	副送布齒 Diff Feed Dog(See Left Page) -----	1
9	-----	壓腳組 Press Foot Set(See Left Page) -----	1
9-A	5221PF6056C	螺絲 Screw -----	1
9-B	-----	壓腳舌 Press Foot Tongue(See Left Page) -----	1
9-C	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
9-D	5221PF6056F	導布定規 Presser Foot Guide -----	1
10	5220LL60560	下結線鉤 Low Looper -----	1
11	5220NG60560	後導針器 Needle Guard (Rear) -----	1
12	2210600123	針棒揚線桿 Needle Thread Take-Up -----	1
13	66734-11-10	備用針 Spare Needle (10支裝)-----	1
14	5220DG0023	送布齒組 Feed Dog Asm. -----	1
*15	221FR0101	導模 Folder Unit (Two-fold) (Extra) -----	1
16	2210600122	導線 Thread Guide -----	1
17	2210600124	導線 Thread Guide -----	1
18	2200000248	防塵蓋 Dust Cover -----	1
19	2200000249	滑道 Guide -----	1

* 特註品Custom-made Item

2. 鬆線組CT6760,CT9060,FT6760,FT6760-1 用
Thread Tension Mechanism Asm. For CT6760,CT9060,FT6760,FT6760-1 Use

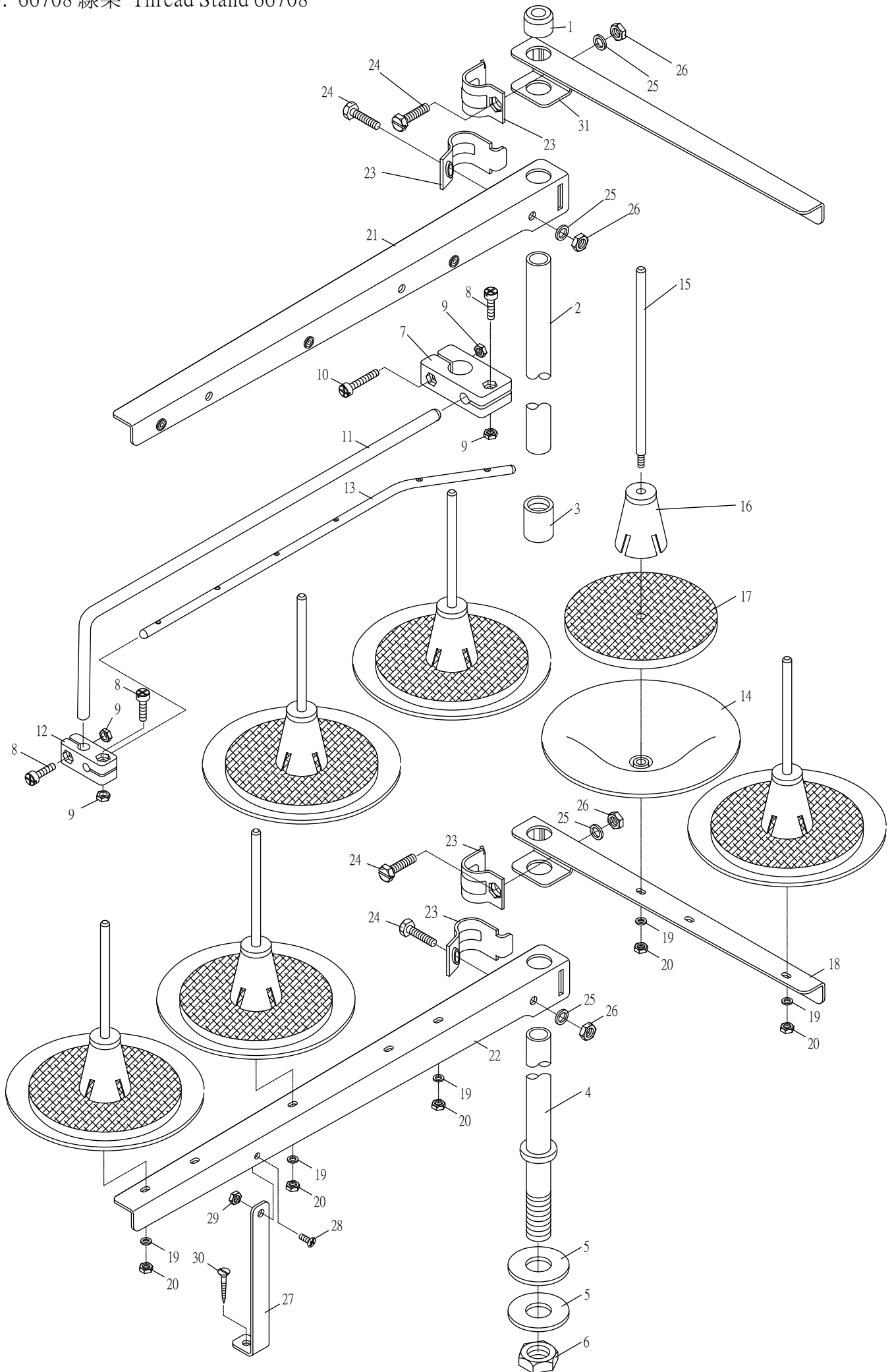


2. 鬆線組CT6760,CT9060,FT6760,FT6760-1 用

Thread Tension Mechanism Asm. For CT6760,CT9060,FT6760,FT6760-1 Use

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)-----	4
2	2100001123	彈簧 Spring (Red) (SH1123)-----	4
3	2200000303	套管 Bushing -----	4
4	2100041131	彈簧 Spring (Yellow) (SH1131)-----	2
5	2200000305	彈簧座 Spring Seat -----	6
6	2100001127	羊毛氈 Felt -----	6
7	2100001126	張力控制盤 Tension Disc -----	12
8	22000003081	螺樁 Stud -----	4
9	22000003091	隔環 Spacer -----	6
10	2200600210	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	6
12	2200000312	導線 Thread Guide -----	6
13	2200600213	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	2
15	2100001122	套管 Bushing -----	2
16	2100001121A	張力調整螺帽 Tension Nut (Yellow) (Sh1121)-----	2
17	22000003611	螺樁 Stud -----	2
18	220A0600218	鬆線組 Thread Tension Set Asm. -----	1

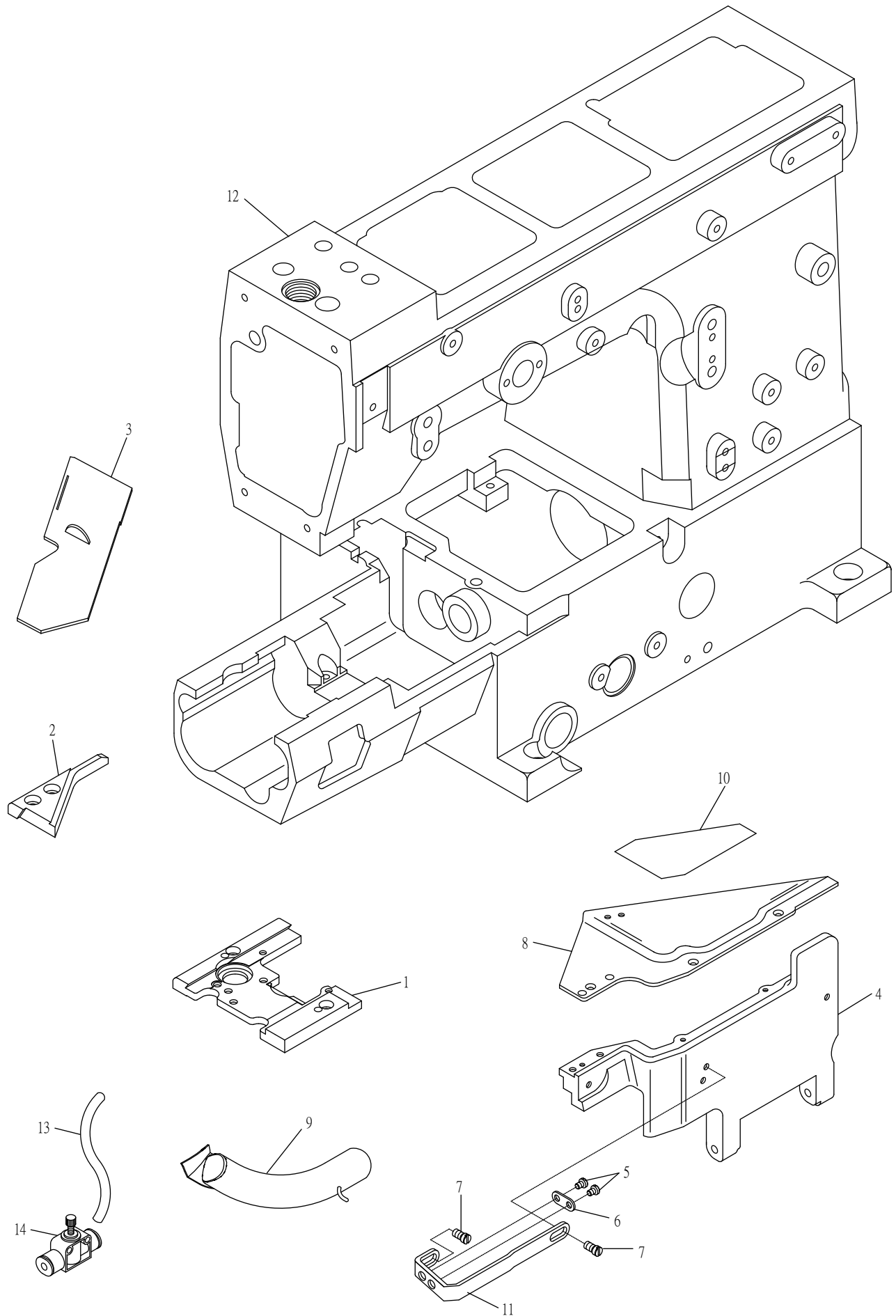
3. 66708 線架 Thread Stand 66708



3. 66708 線架 Thread Stand 66708

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	667051	柱帽 Rod Cover -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	6
15	6670515	線盤軸 Spool Pin -----	6
16	6670516	定心錐 Spool Retaining Lup -----	6
17	6670517	緩衝墊 Seat -----	6
18	6670522	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670521	導線臂 Thread Guide -----	1

1.CT4785/CT6585/CT4735/CT6535 專用零件(A)
CT4785/CT6585/CT4735/CT6535 EXCLUSIVE PARTS(A)

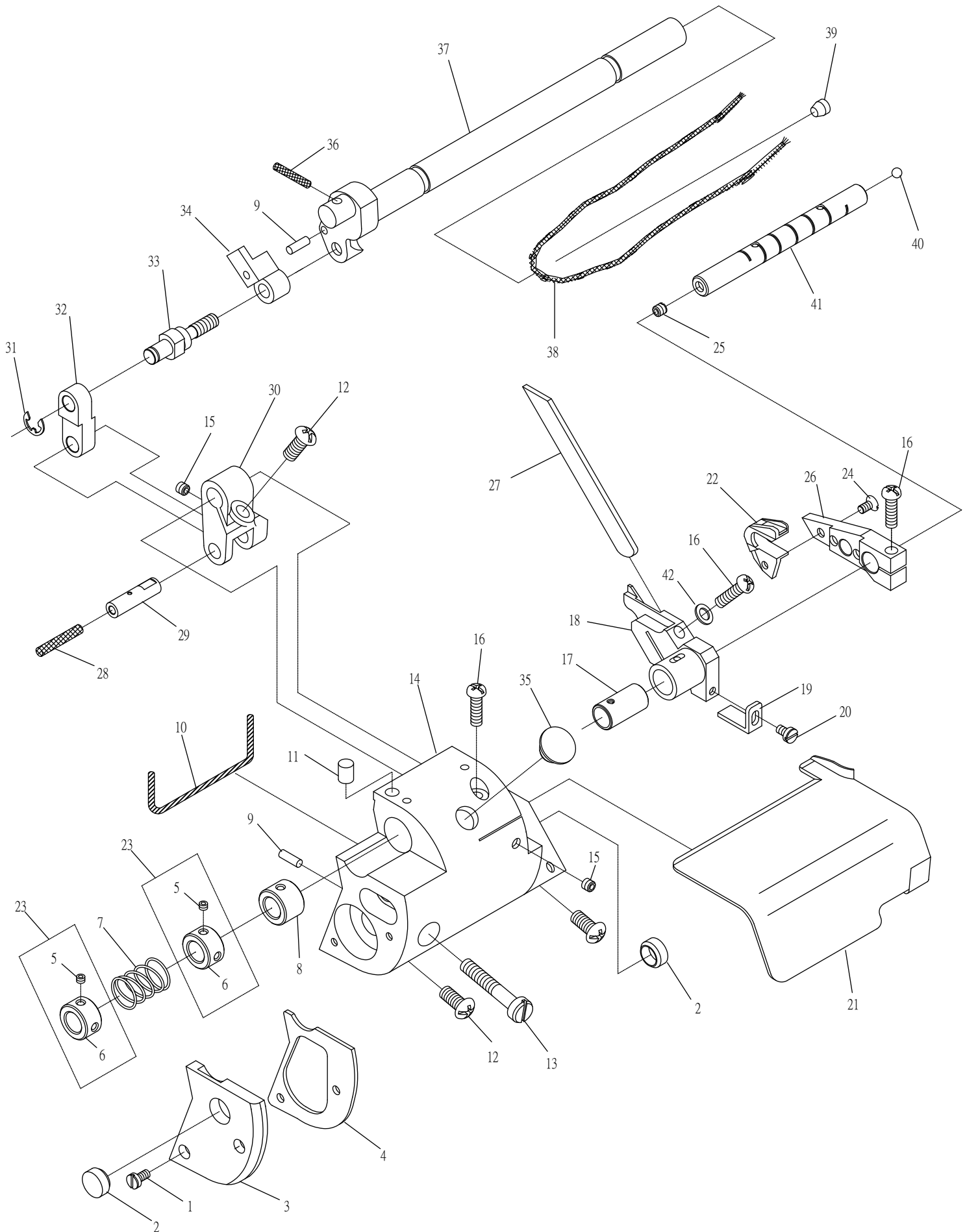


1.CT4785/CT6585/CT4735/CT6535 專用零件(A)

CT4785/CT6585/CT4735/CT6535 EXCLUSIVE PARTS(A)

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	2200850101	針板座 Stitch Plate Support -----	1
2	2200850102	滑道 Supplementary Slide Cover -----	1
3	2200850103	防塵蓋 Slide Cover-----	1
4	2200850104	下軸前蓋 Front Cover -----	1
5	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
6	2200850106	墊圈 Washer -----	1
7	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
8	2200850108	護線蓋 Cloth Plate -----	1
9	2200850109	吸風管 Suction Pipe -----	1
10	2200850110	貼紙 -----	1
11	2200850111	支架 Suction Pipe Support -----	1
12	2200850112	車頭 Frame Unit -----	1
13	2206110227	空氣管 Air Tube -----	1
14	2206110228	節流閥 Speed Controller-----	1

2. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539/CT4785
/Ct6585 専用零件(B) EXCLUSIVE PARTS(B)

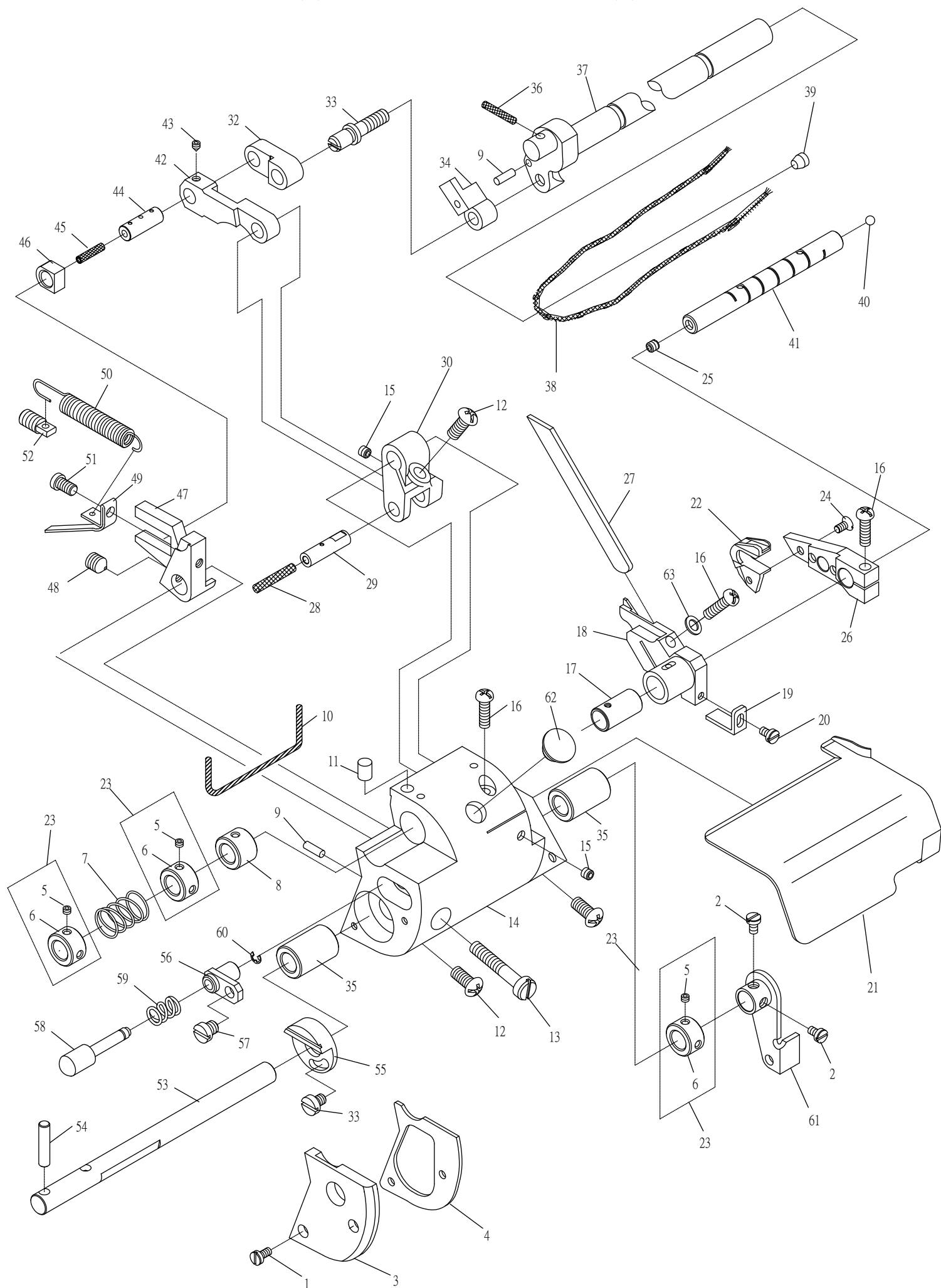


2. CT4629/CT4729/CT6229/CT6529/CT4639/CT4739/CT6239/CT6539/CT4785

/CT6585專用零件(B) EXCLUSIVE PARTS(B)

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
2	2200850202	孔塞 Seal Plug -----	2
3	2200850203	下刀座前蓋 Bracket Cover -----	1
4	2200850204	油封 Bracket Cover Gasket -----	1
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	4
6	2210000534	固定環 Collar (8*13*6) -----	2
7	2206110131	彈簧 Spring -----	1
8	2200850208	軸襯 Bushing -----	1
9	90ST0308	定位銷 Knock Pin -----	3
10	2200850210	油封 Bracket Cover Gasket -----	1
11	2200000247	孔塞 Seal Plug -----	1
12	8MC05321209D	螺絲 Screw (CT850212 M5-0.8*12) -----	3
13	8MB05323009B	螺絲 Screw (CT1024 M5-0.8*30) -----	1
14	2200850214	下刀座 Lower Knife Holder Bracket -----	1
15	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
16	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	3
17	2200850217	軸襯 Bushing -----	1
18	2200850218	下刀台 Lower Knife Holder -----	1
19	2200850219	限位片 Guide -----	1
20	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	1
21	2200850221	導模 Guide -----	1
22	2200850222	上刀 Upper Knife -----	1
23	221A0000563	定位環組 Collar Asm. -----	2
24	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*4.5) -----	1
25	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
26	2200850226	上刀座 Upper knife Holder -----	1
27	2200850227	下刀 Lower Knife -----	1
28	66800	油線 Oil Wick -----	1
29	2200850229	銷 Pin -----	1
30	2200850230	連桿 Lever -----	1
31	90ER040	E 形扣環 E Ring (E4) -----	1
32	2200850232	連桿 Lever -----	1
33	2200850233	結合銷 Screwed Pin -----	1
34	2200850234	連桿 Lever -----	1
35	22000001091	孔塞 Plug -----	1
36	66802	油線 Oil Wick -----	1
37	2200850237	軸 Feed Lift Shaft -----	1
38	66800	油線 Oil Wick -----	1
39	2200001243	孔塞 Seal Plug -----	2
40	2100000403	孔塞 Seal Plug -----	1
41	2200850241	軸 Upper Knife Shaft -----	1
42	2206110148	墊圈 Washer -----	1

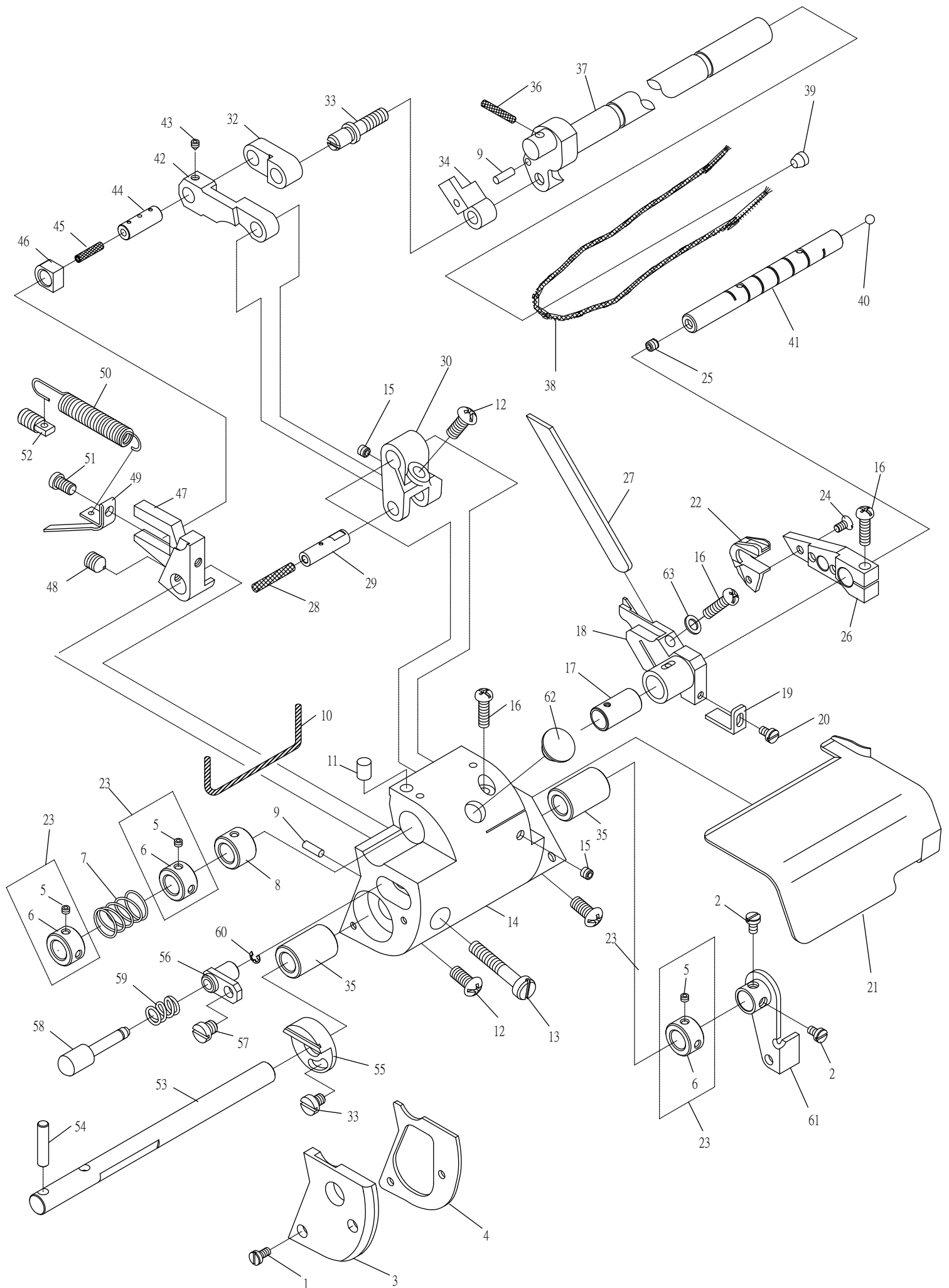
3. CT4735/CT6535 專用零件 (B) CT4735/CT6535 Exclusive Parts (B)



3. CT4735/CT6535 專用零件 (B) CT4735/CT6535 Exclusive Parts (B)

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
2	8MB04280607A	螺絲 Screw (CT350202 M4-0.7*6) -----	2
3	2200850203	下刀座前蓋 Bracket Cover -----	1
4	2200850204	油封 Bracket Cover Gasket -----	1
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	6
6	2210000534	固定環 Collar (8*13*6) -----	3
7	2206110131	彈簧 Spring -----	1
8	2200850208	軸襯 Bushing -----	1
9	90ST0308	定位銷 Knock Pin -----	3
10	2200850210	油封 Bracket Cover Gasket -----	1
11	2200000247	孔塞 Seal Plug -----	1
12	8MC05321209D	螺絲 Screw (CT850212 M5-0.8*12) -----	3
13	8MB05323009B	螺絲 Screw (CT1024 M5-0.8*30) -----	1
14	2200850214	下刀座 Lower Knife Holder Bracket -----	1
15	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
16	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	3
17	2200850217	軸襯 Bushing -----	1
18	2200850218	下刀台 Lower Knife Holder -----	1
19	2200850219	限位片 Guide -----	1
20	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	2
21	2200850221	導模 Guide -----	1
22	2200850222	上刀 Upper Knife -----	1
23	221A0000563	定位環組 Collar Asm. -----	3
24	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*4.5) -----	1
25	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
26	2200850226	上刀座 Upper knife Holder -----	1
27	2200850227	下刀 Lower Knife -----	1
28	66800	油線 Oil Wick -----	1
29	2200850229	銷 Pin -----	1
30	2200850230	連桿 Lever -----	1
31	90ER040	E 形扣環 E Ring (E4) -----	1
32	2200350232	連桿 Lever -----	1
33	2200350233	結合銷 Screwed Pin -----	1
34	2200850234	連桿 Lever -----	1
35	2200350235	軸襯 Bushing -----	2
36	66802	油線 Oil Wick -----	1
37	2200850237	軸 Feed Lift Shaft -----	1
38	66800	油線 Oil Wick -----	1
39	2200001243	孔塞 Seal Plug -----	2
40	2100000403	孔塞 Seal Plug -----	1
41	2200850241	軸 Upper Knife Shaft -----	1
42	2200850242	連桿 Lever -----	1
43	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4) -----	1
44	2200350244	結合銷 Screwed Pin -----	1
45	66806	油線 Oil Wick -----	1
46	2200350246	滑塊 Adjusting Lever Block -----	1
47	2200350247	上刀調整座 Upper Knife Adjusting Lever -----	1
48	8MN05320600C	螺絲 Screw (CT350248 M5-0.8*6) -----	1
49	2200350249	彈簧掛鉤 Spring Hanger -----	1
50	2200350250	彈簧 Spring -----	1

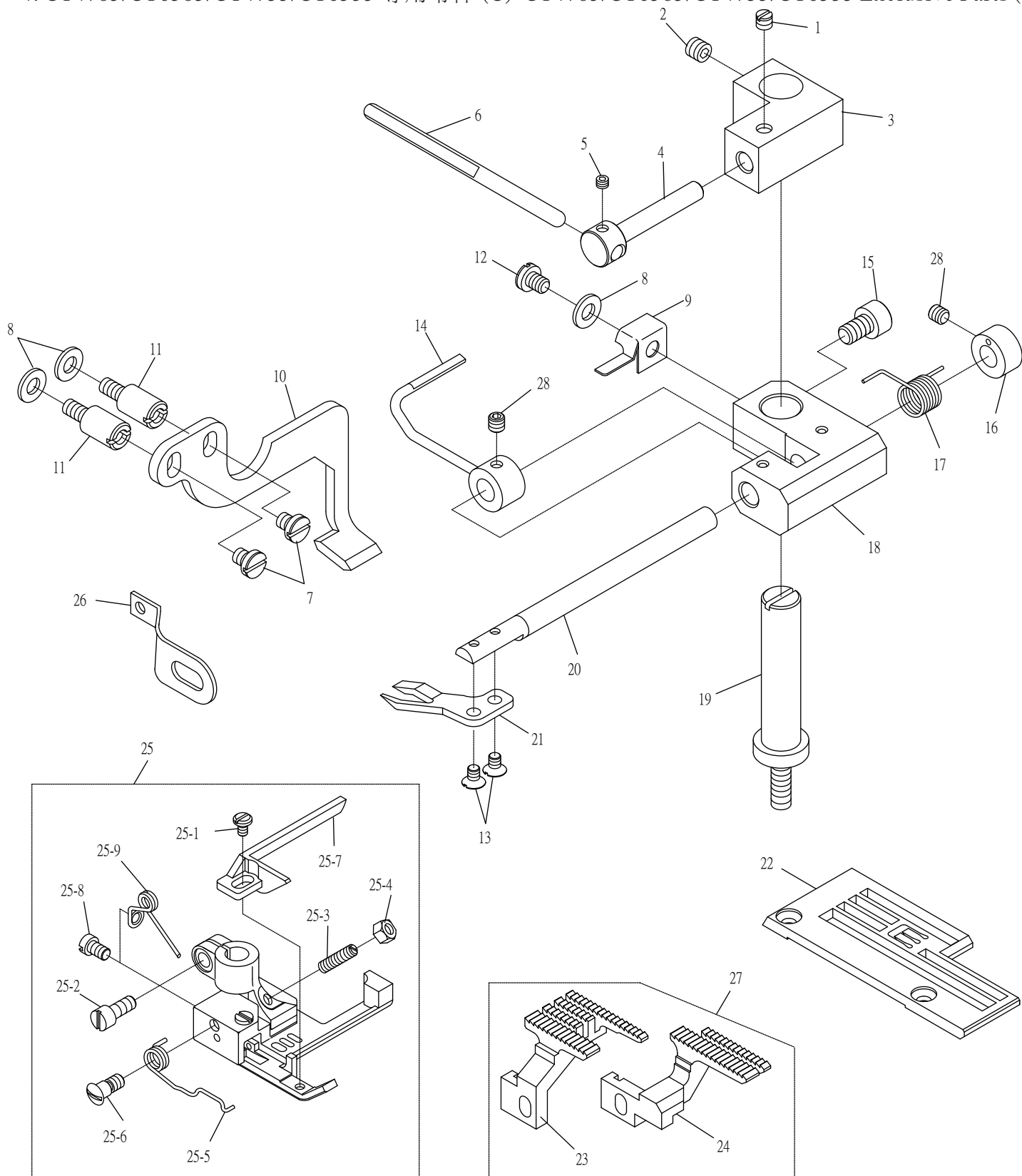
3. CT4735/CT6535 專用零件 (B) CT4735/CT6535 Exclusive Parts (B)



3. CT4735/CT6535 專用零件 (B) CT4735/CT6535 Exclusive Parts (B)

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
51	8MB85240605A	螺絲 Screw (CT1002 M3.5-0.6*6) -----	1
52	2200350252	螺樁 Screw -----	1
53	2200350253	軸 Feed Lift Shaft -----	1
54	2200350254	銷 Pin -----	1
55	2200350255	定位座 Adjusting Lever Shaft Stop -----	1
56	2200350256	固定座 Holder -----	1
57	8MB04280506K	螺絲 Screw (CT350257 M4-0.7*5) -----	1
58	2200350258	按鈕 Pushbutton -----	1
59	2200350259	彈簧 Spring -----	1
60	90ER025	E 形扣環 E Ring (E2.5) -----	1
61	2200350261	驅動桿 Upper Knift Drop Lever -----	1
62	22000001091	孔塞 Plug -----	1
63	2206110148	墊圈 Washer -----	1

4. CT4785/CT6585/CT4735/CT6535 專用零件 (C) CT4785/CT6585/CT4735/CT6535 Exclusive Parts (C)



25. 壓腳編號列表
Press Foot

針 距	圖 號
4.0	5222PF85400
4.8	5222PF85480
5.6	5222PF85560
6.4	5222PF85640

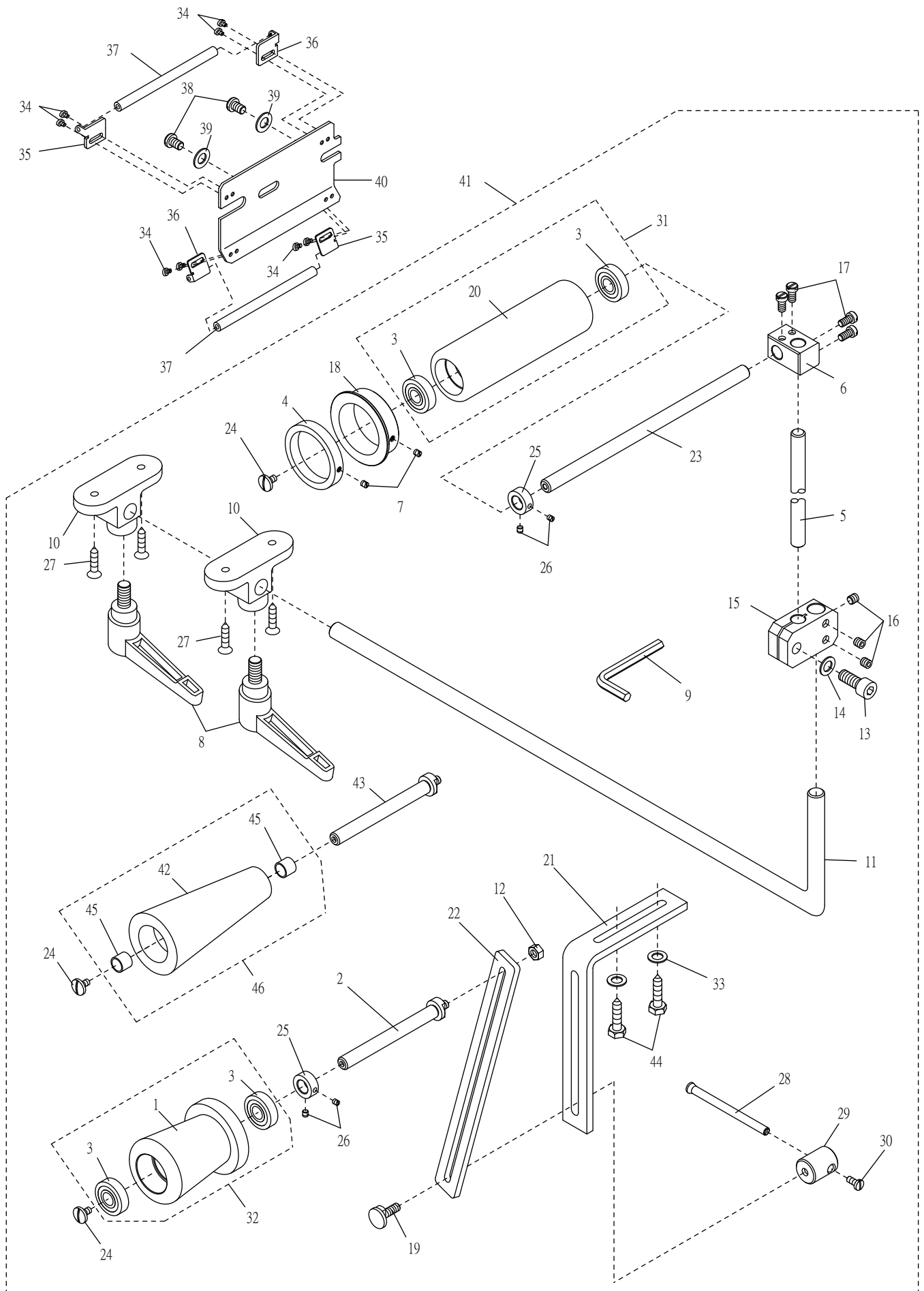
22. 針板編號列表
Needle Plate

針 距	圖 號
4.0	5220TP85400
4.8	5220TP85480
5.6	5220TP85560
6.4	5220TP85641

4. CT4785/CT6585/CT4735/CT6535 專用零件 (C) CT4785/CT6585/CT4735/CT6535 Exclusive Parts (C)

序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
2	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	1
3	2200850303	固定座 Elastic Tape Cuide Bracket -----	1
4	2200850304	導桿 Guide -----	1
5	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
6	2200850306	導模 Gudie -----	1
7	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	2
8	2100000223	墊片 Washer -----	3
9	2200850309	固定片 Stop Plate -----	1
10	2200850310	導桿 Guide Plate -----	1
11	2200850311	螺絲 Screw -----	2
12	8MB04280507K	螺絲 Screw (FT0235 M4-0.7*5) -----	1
13	8ME03200506A	螺絲 Screw (CT0341 M3-0.5*4.5) -----	2
14	2200850314	導桿 Cuider Bar -----	1
15	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	1
16	2200850316	固定環 Collar (6*12*6) -----	1
17	2200850317	彈簧 Spring -----	1
18	2200850318	固定座 Fabric Presser Bracket -----	1
19	2200850319	導桿 Bracket Holder -----	1
20	2200850320	軸 Shaft -----	1
21	2200850321	壓布板 Fabric Presser -----	1
22	-----	針板 Needle Plate -----	1
23	5220FD85561	主送布齒 Main Feed Dog -----	1
24	5220DF85561	副送布齒 Diff Feed Dog -----	1
25	-----	壓腳 Press Foot -----	1
25-1	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
25-2	5220PF0356M	螺絲 Screw -----	1
25-3	5220PF0356G	螺絲 Screw -----	1
25-4	5220PF0356D	螺帽 Nut -----	1
25-5	5220PF8556E	彈簧 Spring -----	1
25-6	5220PF8556F	螺絲 Screw -----	1
25-7	5220PF8556B	導帶桿 Guide -----	1
25-8	5220PF0356K	螺絲 Screw -----	1
25-9	5220PF0356J	彈簧 Spring -----	1
26	2210390129	護指環 Safety Plate Holder -----	1
27	5220DG0010	送布齒組 Feed Dog Asm. -----	1
28	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2

5. CT4785/CT6585/CT4735/CT6535/CT9085 專用零件 (C)
 CT4785/CT6585/CT4735/CT6535/CT9085 Exclusive Parts (C)

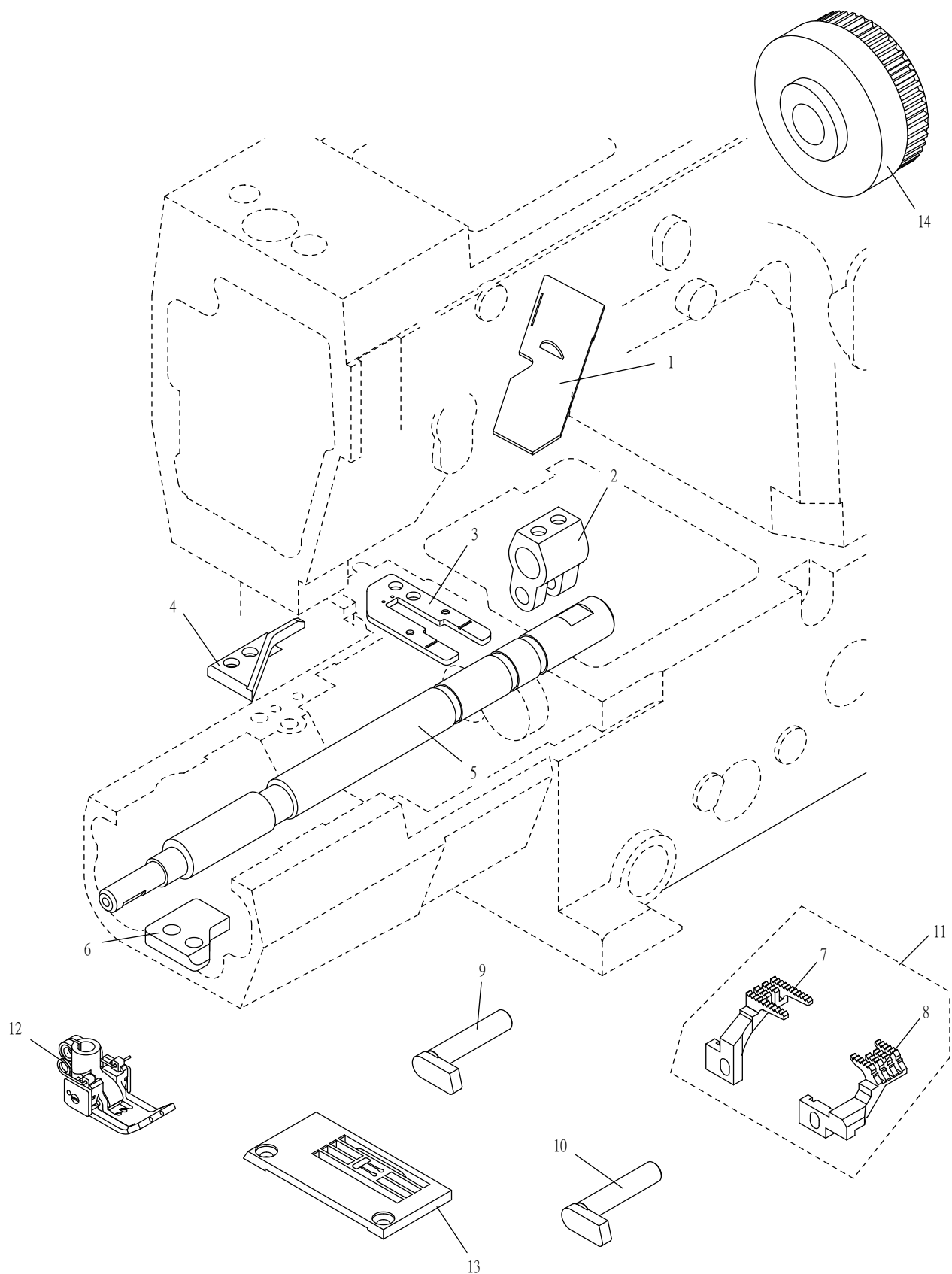


5. CT4785/CT6585/CT4735/CT6535/CT9085 專用零件 (C)

CT4785/CT6585/CT4735/CT6535/CT9085 Exclusive Parts (C)

序號	圖 號	名 稱	單位用量
Ref.No.	Parts No.	Description	Amt .Req.
1	4TR00201011	滾輪 Roller -----	1
2	4TR00201021	軸 Shafe -----	1
3	90BB1026082	滾珠軸承 Ball Bearing -----	4
4	4TR0020104	鬆緊帶導模 Elastic Tape Guide -----	1
5	2200850416	支架 Holder Bracker -----	1
6	2200850421	連接塊 Connecting Block -----	1
7	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	2
8	4TR0020108	固定板手 Lock Lever -----	2
9	66641	六角扳手 Spanner 6MM -----	1
10	4TR0020110	支架座 Holder Bracket Seat -----	2
11	4TR0020111	支架 Holder Bracket -----	1
12	8MA06400510A	螺帽 Nut (CT0533) -----	1
13	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20) -----	1
14	2210000533	墊圈 Washer -----	1
15	4TR0020115	連接塊 Connecting Block -----	1
16	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	3
17	8MB05321008K	螺絲 Screw (CT0233 M5-0.8*10) -----	4
18	2270850418	鬆緊帶導模 Elastic Tape Guide -----	1
19	4TR0020119	螺樁 Stud -----	1
20	2270850420	滾輪 Roller -----	1
21	4TR0020120	滾輪臂 Roller Holder Arm -----	1
22	4TR0020121	滾輪臂 Roller Holder Arm -----	1
23	2270850423	支架 Holder Bracket -----	1
24	8SC44400812A	螺絲 Screw (CL450424 11/64"-40*8) -----	3
25	4TR0020125	定位環 Collar -----	2
26	8MH85240500A	螺絲 Screw (CT0923 M3.5-0.6*5) -----	4
27	8WE37002400A	木螺絲 Wood Screw (CL450427) -----	4
28	4TR0020128	柄 Handle -----	1
29	4TR0020129	止動塊 Tension Roller Slider Stop -----	1
30	8SC44401008A	螺絲 Screw (SH1225 11/64"-40*10) -----	1
31	4TR003A0131	滾輪 Roller Asm.-----	1
32	4TR002A0131	滾輪 Roller Asm.-----	1
33	2200000910	墊圈 Washing -----	2
34	8MB03200306A	螺絲 Screw (UTB0436 M3-0.5*3) -----	8
35	4RP0010238	滾柱架(右) Right Roller Stay -----	2
36	4RP0010237	滾柱架(左) Left Roller Stay -----	2
37	4RP0010236	輔助滾柱 Supplementary Roller -----	2
38	8MC06400910E	螺絲 Screw (C850405 M6-1*9) -----	2
39	2200000716	墊圈 Washer -----	2
40	2200850407	滾柱座 Supplementary Roller Support -----	1
41	TR003	TR003 擴張滾輪組 TR003 Roller Set. -----	1
42	4TR0020101	滾輪 Roller -----	1
43	4TR0020102	軸 Shafe -----	1
44	8WK45002900C	木螺絲 Wood Screw (CL450408) -----	2
45	4TR0020103	軸襯 Lower Roller Bushing -----	2
46	4TR002A0133	滾輪組 Roller Asm.-----	1

1.CTG專用零件Special Parts for CTG



12. 壓腳組 Presser Foot

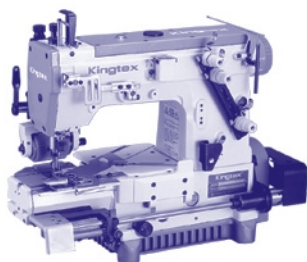
壓腳針距 Presser Foot	圖 號 Parts No.
5.6	5220PF00563
6.4	5220PF00643

13. 針板 Needle Plate

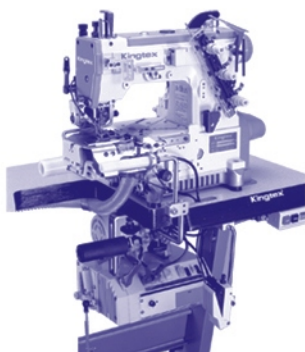
針板針距 Needle Plate	圖 號 Parts No.
5.6	5220TP00567
6.4	5220TP00645

1.CTG專用零件Special Parts for CTG

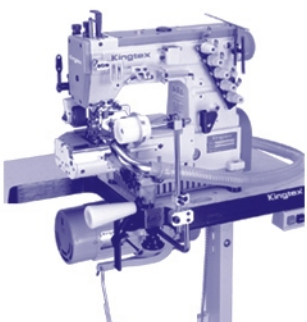
序號 Ref.No.	圖 號 Parts No.	名 稱 Description	單位用量 Amt .Req.
1	2200000248	防塵蓋 Dust Cover -----	1
2	2201001702	曲柄 Lever -----	1
3	2201001703	導線固定板 Thread Guide Seat -----	1
4	2200000249	滑道 Guide -----	1
5	2201001705	軸 Shift -----	1
6	2201001706	送齒座側導塊 Guide Block -----	1
7	5220FD00565	主送布齒 Main Feed Dog -----	1
8	5220DF00561	副送布齒 Diff Feed Dog -----	1
9	2201001709	懸臂式滑軸 Guide (R) -----	1
10	2201001710	懸臂式滑軸 Guide (F) -----	1
11	5220DG0024	送布齒組 Feed Dog fuck. -----	1
12	-----	壓腳組 Presser Foot (See List Below) -----	1
13	-----	針板 Needle Plate (See List Below) -----	1
14	2201001715	手輪 Handle Wheel -----	1



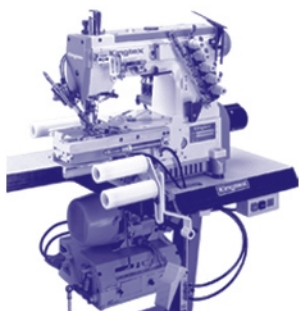
CT4605-0-40M/RP
Elastic Tape Or Lace Attaching, Hemming,
Inserting.
(With Lower Metering Device & Rear Puller)
鬆緊帶或蕾絲帶車縫(具下送式送料裝置及後拖輪)



CTL4645-0-56M/UCP-2
Inserting Pre-Closed Elastic Tape Into
Waists Of Tubular Goods.
(With Left Hand Knife, Pneumatic
Folder Slider & Chips Suction Pipe)
將環狀鬆帶縫入褲腰



CT6585-0-56M/RP
Attaching Pre-Closed Flat Knit Elastic Band
Onto Waists Of Tubular Goods.
(With Right Knife, Rear Puller & Chips Suction Pipe)
車縫環狀平版寬幅鬆緊帶
(具右切刀修布裝置, 後拖輪及吸屑導管)



CT6542-0-56M/UCP-1
Tubular Knit Elastic Waist Band Attaching.
(Pneumatic Type)
環狀針織褲頭鬆緊帶車縫(氣動式)



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