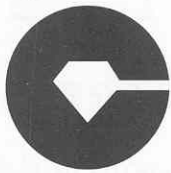


2. AG. GEMSY.

SIMILAR - BROTHER. - 872.



GEMSY



ISO9001



TUV



高速双针平缝机

HIGH SPEED DOUBLE NEEDLE LOCKSTITCH SEWING MACHINE

GEM842S/845S series

零件样本

Parts Book

中国宝石缝纫机有限公司

CHINA INDUSTRIAL GEMSY SEWING MACHINE CO.,LTD.

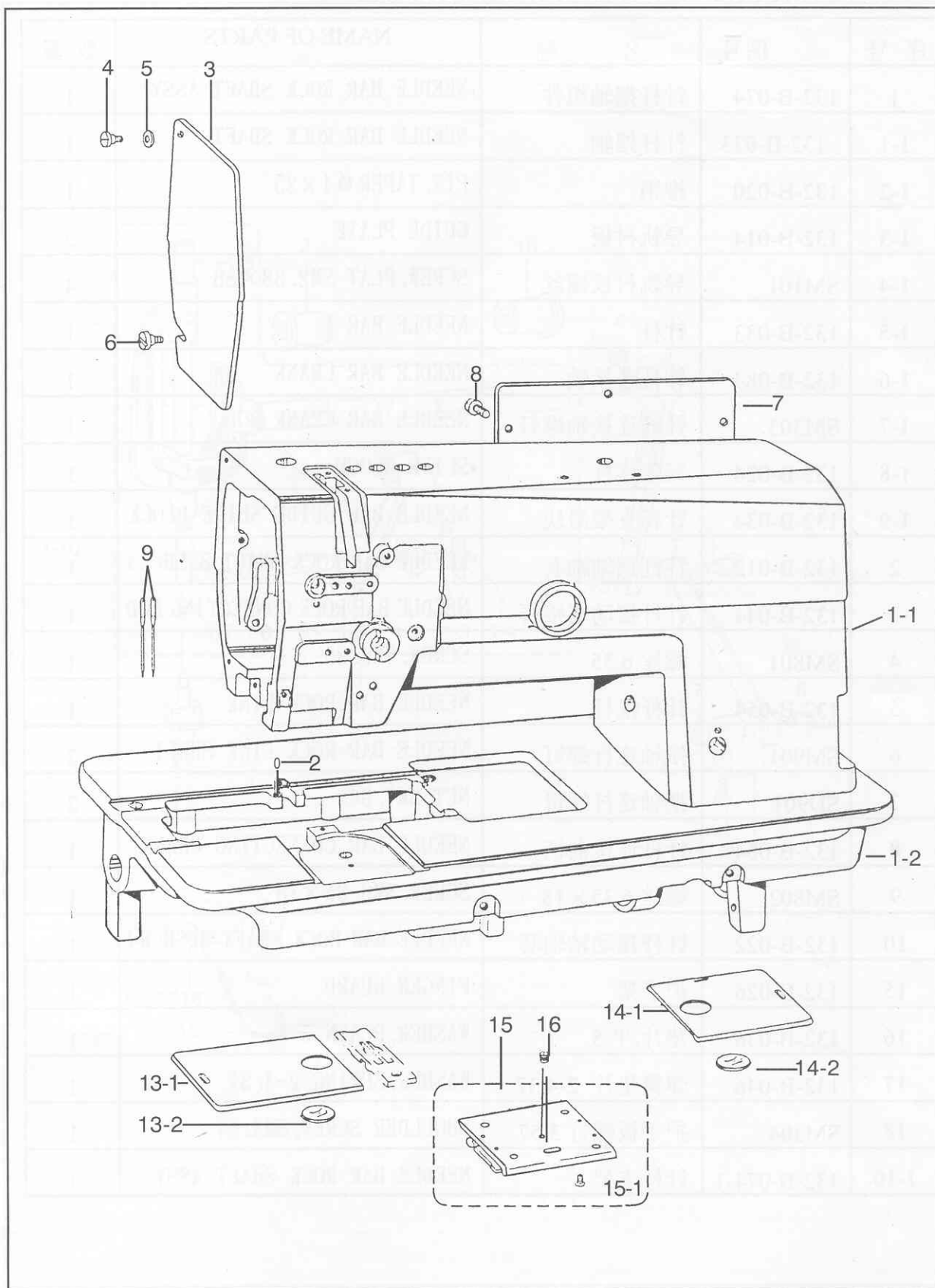
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A 机壳部分/Machine body

序 号	图号	名 称	NAME OF PARTS	数 量
2	132-A-013	定位销	POSITINING PIN	1
3	132-A-021	面板	FACE PLATE	1
4	SM301	钝形螺丝	SCREW	1
5	132-A-016	弹簧垫	SPRING WASHER	1
6	SM302	螺丝	SCREW	1
7	132-A-031	后盖	REAR COVER	1
8	SM201	螺丝	SCREW, PAN SM4. 37-40 $\times$ 10	7
9	132-A-015	14# 机针	NEEDLE DPX5(#14)	2
13	132-A-041	左推板构件	SLIDE PLATE ASSY(L)	1
13-1	132-A-041-1	左推板	SLIDE PLATE ASSY(L)	1
14	132-A-051	右推板构件	SLIDE PLATE ASSY(R)	1
14-1	132-A-051-1	右推板	SLIDE PLATE(R)	1
14-2	132-A-010	透视窗	BOBBIN WINDOW	1
15	132-A-061	横推板构件	SLIDE PLATE ASSY(F)	1
15-1	SM202	螺丝	SCREW, FLAT SM3. 18 $\times$ 4	4
16	SM601	固定螺丝	SET SCREW, SM5. 16	1
900-1		标签(日本版)	LABEL, OPRATION CHINA	1
900-2		标签(英文版)	LABEL, OPRATION ENG	1
901		危险标记	MARK, INJURY	1
903		箭头标记	LABEL, ARROW	1
905		接地标记	LABEL, GROUNDING	1
1	132-A-011	机壳组件	ARM ASSY	1
1-1	132-A-011-1	机壳	ARM	1
1-2	132-A-011-2	底板	BED	1
13-2	132-A-010	透视 0 窗	DOBBIN WINDOW	1

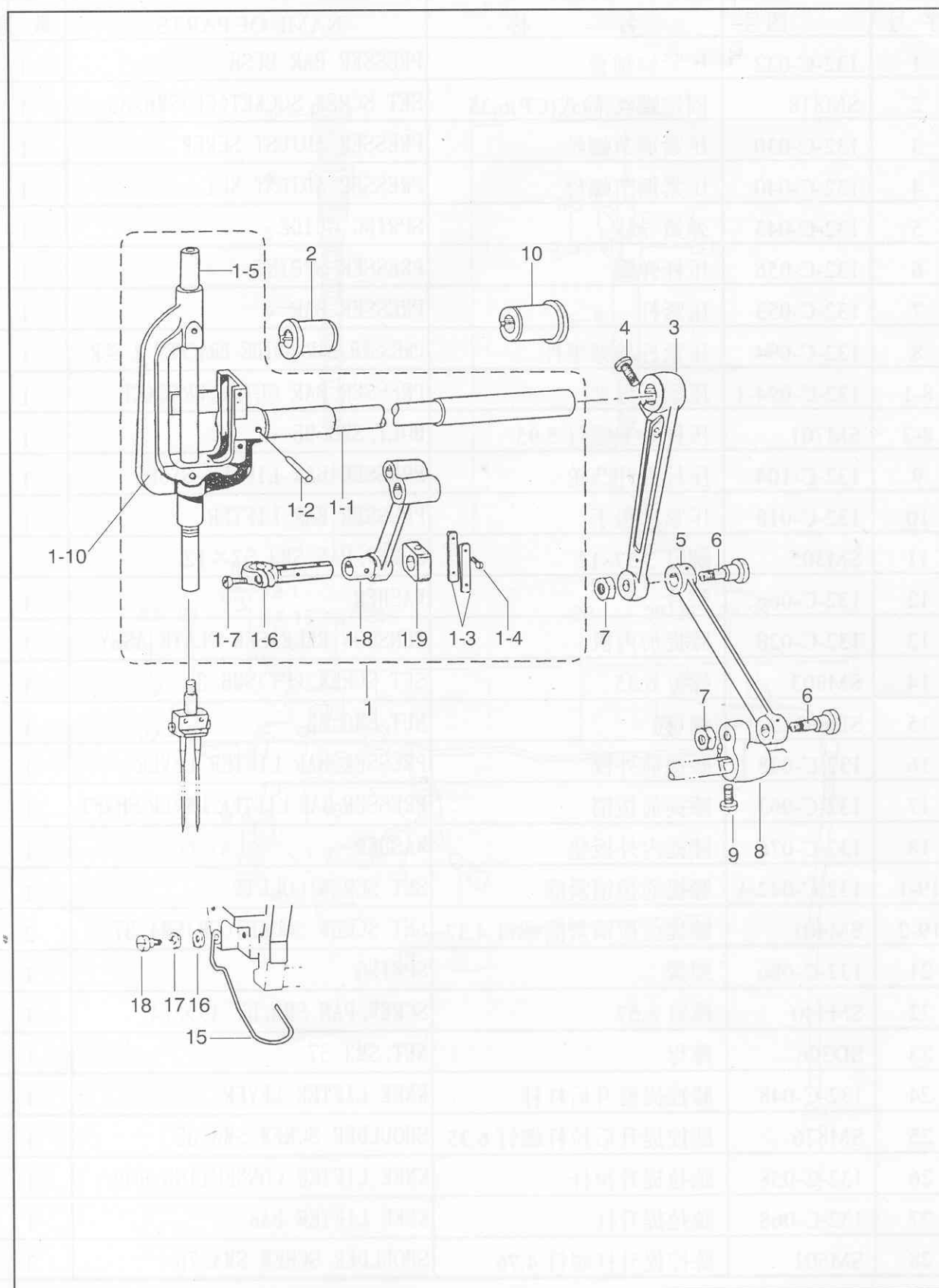
A 机壳部分 / Machine body.



B 针杆机构/Needle bar rocking mechanism

序 号	图号	名 称	NAME OF PARTS	数 量
1	132-B-074	针杆摆轴组件	NEEDLE BAR ROCK SHAFT ASSY	1
1-1	132-B-023	针杆摆轴	NEEDLE BAR ROCK SHAFT	1
1-2	132-B-020	推销	PIN, TAPER $\phi 4 \times 25$	1
1-3	132-B-014	导轨衬板	GUIDE PLATE	2
1-4	SM101	导轨衬板螺丝	SCREW, FLAT SM2. 38×56	4
1-5	132-B-033	针杆	NEEDLE BAR	1
1-6	132-B-084	针杆连接轴	NEEDLE BAR CRANK	1
1-7	SM303	针杆连接轴螺钉	NEEDLE BAR CRANK ROD	1
1-8	132-B-024	三眼连杆	SLIDE BLOCK	1
1-9	132-B-034	针杆支架滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1
2	132-B-012	针杆摆轴轴套	NEEDLE BAR ROCK SHAFT BUSH(L)	1
3	132-B-044	针杆摆动连接杆	NEEDLE BAR ROCK CONNECTING ROD	1
4	SM801	螺丝 6.35	SCREW, SM6. 35	1
5	132-B-054	针杆摆杆	NEEDLE BAR ROCK LINK	1
6	SM901	摆轴连杆螺钉	NEEDLE BAR ROCK LINK SHAFT	2
7	SD901	摆轴连杆螺母	NUT, SM7. 94	2
8	132-B-064	针杆连接曲柄	NEEDLE BAR CONNECTING CRANK	1
9	SM802	螺丝 6.35×18	SCREW, SM6. 35×18	1
10	132-B-022	针杆摆动轴轴套	NEEDLE BAR ROCK SHAFT BUSH(R)	1
15	132-B-026	护手架	FINGER GUARD	1
16	132-B-036	垫片,平 5	WASHER, PLAIN 5	1
17	132-B-046	弹簧垫片 2-4.37	WASHER, SPRING 2-4. 37	1
18	SM304	护手板螺钉 3.57	SHOULDER SCREW, SM3. 57	1
1-10	132-B-074-1	针杆支架	NEEDLE BAR ROCK SHAFT ASSY	1

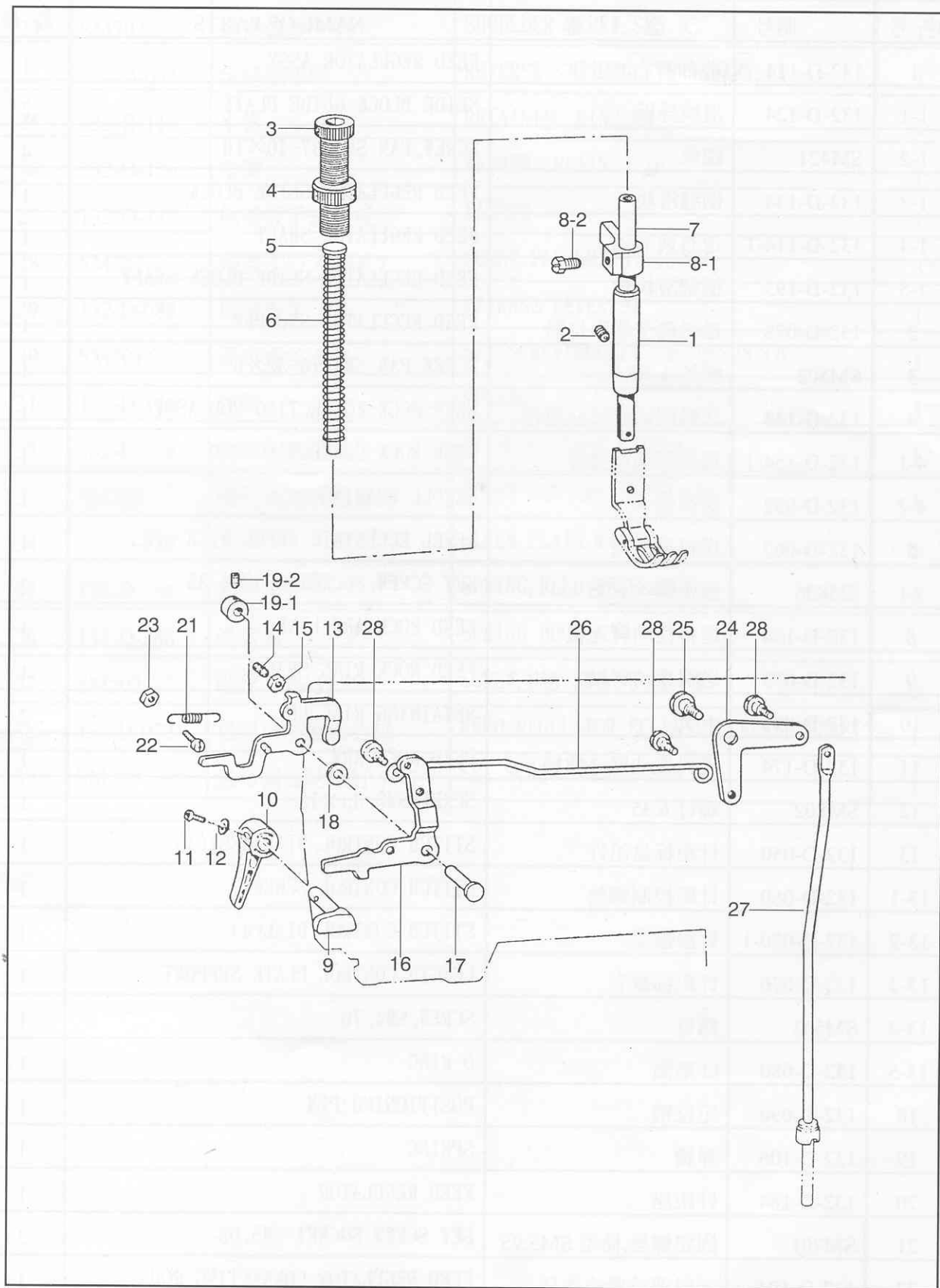
B 针杆机构 / Needle bar rocking mechanism



C 压脚机构/Presser foot mechanism

序 号	图号	名 称	NAME OF PARTS	数 量
1	132-C-032	压紧轴轴套	PRESSER BAR BUSH	1
2	SM818	固定螺丝,筒式(CP)6.35	SET SCREW, SOCKET(CP)SM6. 35	1
3	132-C-030	压紧调节螺丝	PRESSER ADJUST SCREW	1
4	132-C-040	压紧调节螺母	PRESSER ADJUST NUT	1
5	132-C-043	弹簧导柱	SPRING GUIDE	1
6	132-C-056	压杆弹簧	PRESSER SPRING,	1
7	132-C-053	压紧杆	PRESSER BAR	1
8	132-C-094	压紧杆导架组件	PRESSER. BAR GUIDE BRACKET W/SCR	1
8-1	132-C-094-1	压紧杆导架	PRESSER BAR GUIDE BRACKET	1
8-2	SM701	压杆导架螺钉 5.95	BOLT, SM5. 95	1
9	132-C-104	压杆提升凸轮	PRESSER BAR LIFTER STUD	1
10	132-C-018	压紧杆扳手	PRESSER BAR LIFTER	1
11	SM305	螺钉 3.57×12	SCREW, PAN SM3. 57×12	
12	132-C-066	垫片	WASHER	1
13	132-C-028	膝提前内板	TENSION RELEASER PLATE ASSY	1
14	SM803	螺钉 6.35	SET SCREW, (FT)SM6. 35	1
15	SD803	螺母	NUT, SM6. 35	1
16	132-C-038	膝提前外板	PRESSER BAR LIFTER LEVER	1
17	132-C-063	膝提前拨销	PRESSER BAR LIFTER LEVER SHAFT	1
18	132-C-076	膝提内外板垫	WASHER	1
19-1	132-C-042-1	膝提前拨销紧圈	SET SCREW COLLAT	1
19-2	SM401	膝提前拨销紧圈螺钉 4.37	SET SCREW SOCKET(CP)SM4. 37	2
21	132-C-086	弹簧	SPRING	1
22	SM340	螺钉 3.57	SCREW, PAN SM3. 57-40×14	1
23	SD306	螺母	NUT, SM3. 57	1
24	132-C-048	膝控提前升后杠杆	KNEE LIFTER LEVER	1
25	SM826	膝控提升后拉杆螺钉 6.35	SHOULDER SCREW SM6. 35	1
26	132-C-058	膝拉提升拉杆	KNEE LIFTER CONNECTING ROD	1
27	132-C-068	膝拉提升杆	KNEE LIFTER BAR	1
28	SM501	膝控提升杆螺钉 4.76	SHOULDER SCREW SM4. 76	3

C 压脚机构 / Presser foot mechanism

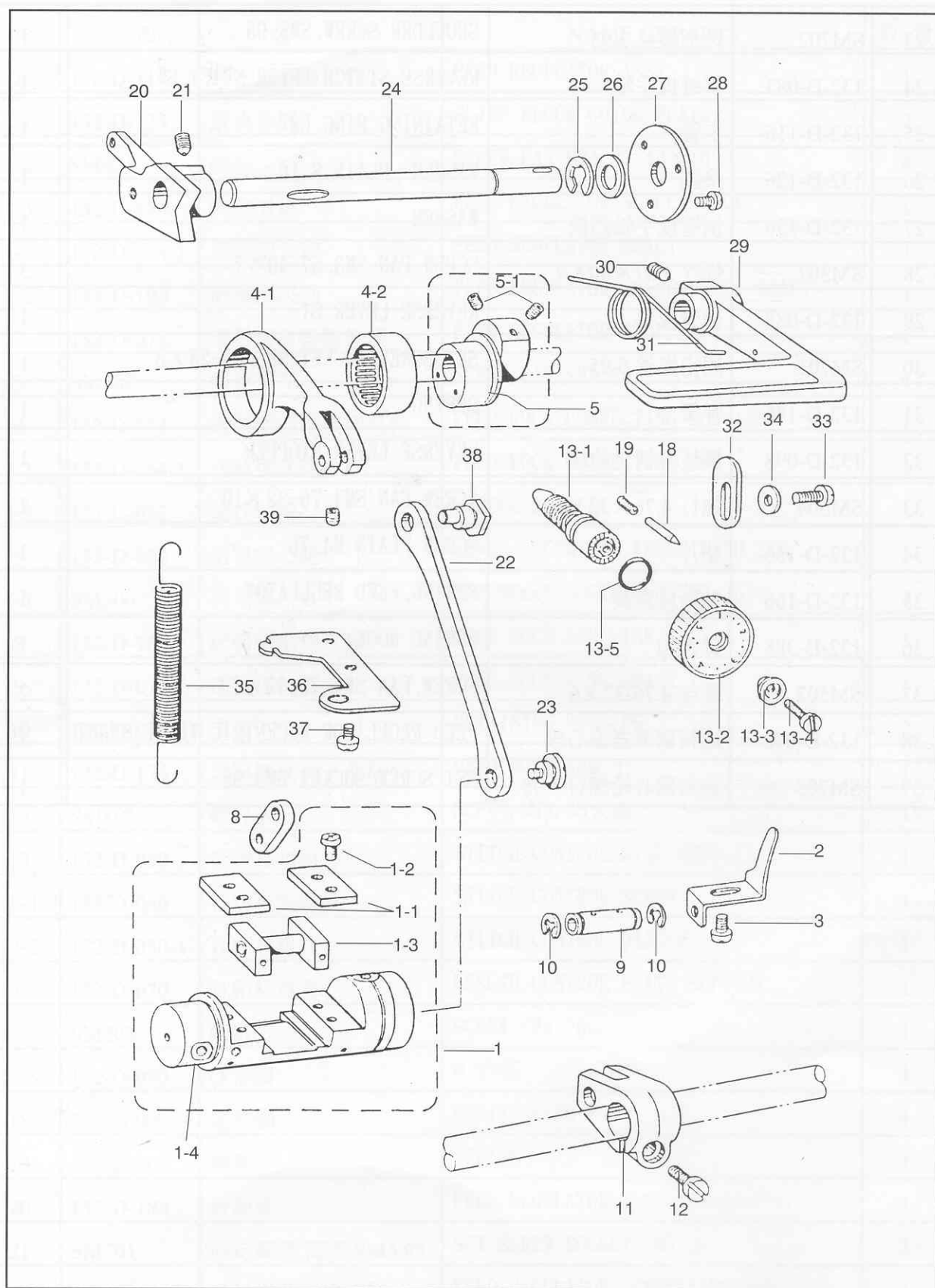


D 送布机构/Feed mechanism

序 号	图号	名 称	NAME OF PARTS	数 量
1	132-D-114	送布调节轴组件	FEED REGULATOR ASSY	1
1-1	132-D-124	滑块导板	SLIDE BLOCK GUIDE PLATE	2
1-2	SM421	螺丝	SCREW, PAN SM4. 37-40×10	4
1-3	132-D-134	倒缝滑块	FEED REGULATOR SLIDE BLOCK	1
1-4	132-D-114-1	送布调节轴	FEED REGULATOR SHAFT	1
1-5	132-D-193	倒缝滑块轴	FEED REGULATOR SLIDE BLOCK SHAFT	1
2	132-D-078	送料调节器限位器	FEED REGULATOR STOPPER	1
3	SM502	螺丝 4.76	SCREW, PAN SM4. 76-32×6	1
4	132-D-144	送料摆动连接杆组件	FEED ROCK CONNECTING ROD ASSY	1
4-1	132-D-154-1	送料摆动连接杆	FEED ROCK CONNECTING ROD	1
4-2	132-D-052	滚针轴承	NEEDLE BEARING	1
5	132-D-062	送料偏心轮	LEVEL ECCENTRIC WHEEL WITH SCR	1
5-1	SM806	固定螺丝 6.35	SET SCREW, SOCKET(CP)SM6. 35	2
8	132-D-164	送料摆动臂连板	FEED ROCK ARM LINK	1
9	132-D-073	送料摆动臂轴	FEED ROCK RING, SHAFT	1
10	132-D-096	卡簧	RETAINING RING, E6	2
11	132-D-174	送料摆动臂 (曲柄)	PEED ROCK ARM	1
12	SM802	螺钉 6.35	SCREW, SM6. 35×18	1
13	132-D-050	针距标盘组件	STITCH CONTROL DIAL ASSY(4)	1
13-1	132-D-060	针距控制螺丝	STITCH CONTROL SCREW	1
13-2	132-D-050-1	针距标盘	STITCH CONTROL DIAL(4)	1
13-3	132-D-070	针距标盘套	LENGTH CONTROL PLATE SUPPORT	1
13-4	SM503	螺钉	SCREW, SM4. 76	1
13-5	132-D-080	O 形圈	O RING	1
18	132-D-090	定位销	POSITIONING PIN	1
19	132-D-106	弹簧	SPRING	1
20	132-D-184	针距座	FEED REGULATOR	1
21	SM701	固定螺丝,筒型 SM5.95	SET SCREW, SOCKET SM5. 95	3
22	132-D-194	送料调节器连接杆	FEED REGULATOR CONNECTING ROD	1

23	SM702	钝形螺丝 5.95	SHOULDER SCREW, SM5. 95	1
24	132-D-083	倒缝扳手轴	REVERSE STITCH LEVER SHAFT, ST	1
25	132-D-116	卡簧	RETAINING RING E8	1
26	132-D-126	垫圈	WASHER ,PLAIN S 10	1
27	132-D-136	倒缝扳手轴挡板	WASHER	1
28	SM307	螺丝 3.57×40×7	SCREW PAN SM3. 57-40×7	3
29	132-D-088	倒缝扳手	REVERSE LEVER ST	1
30	SM701	固定螺丝 5.95	SET SCREW, SOCKET SM5. 95-28×6	1
31	132-D-146	弹簧	SPRING	1
32	132-D-098	倒转手柄止动块	REVERSE LEVER STOPPER	1
33	SM504	螺钉 4.76×32×10	SCREW PAN SM4. 76-32×10	1
34	132-D-156	垫片	SCREW PLAIN M4. 76	1
35	132-D-166	针距座弹簧	SPRING, FEED REGULATOR	1
36	132-D-388	弹簧勾	SPRING HOOK	1
37	SM502	螺丝 4.76-32×6	SCREW, PAN SM4. 76-32×6	2
38	132-D-072	送料调节器偏心轴	FEED REGULATOR ECCENTRIC WHEEL SHAFT	1
39	SM703	送布偏心轮螺钉 5.95	SET SCREW, SOCKET SM5. 95	1

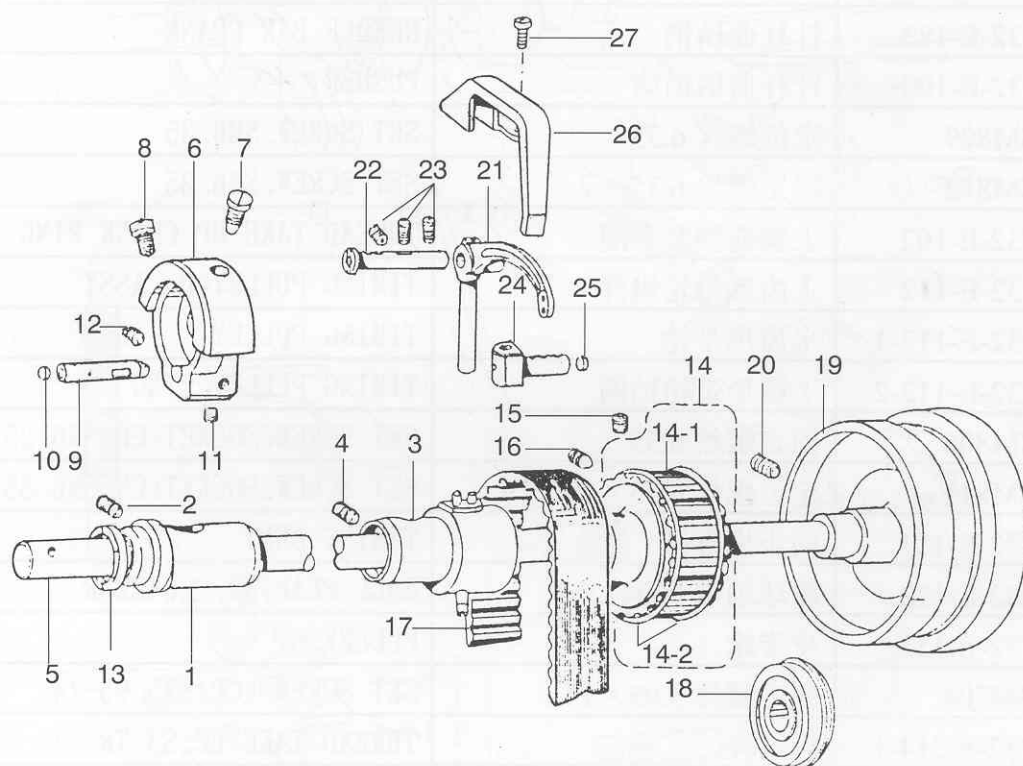
D 送料机构 / Feed mechanism



E 上轴机构/Upper shaft mechanism

序 号	图号	名 称	NAME OF PARTS	数 量
1	132-E-082	上轴前轴套	UPPER SHAFT BUSH	1
2	SM818	固定螺丝 6.35-28×10	SET SCREW, SOCKET(DP)SM6.35	1
3	132-E-092	上轴中轴套	UPPER SHAFT BUSHING ASSY(M)	1
4	SM808	固定螺丝 6.35	SET SCREW, SOCKET(CP)SM6.35	1
5	132-E-093	上轴	UPPER SHAFT	1
6	132-E-204	针杆曲柄	THREAD TAKE-UP CRANK	1
7	SM001	定位螺丝 7.14	SCREW, SM7.14	1
8	SM005	针杆曲柄螺钉 7.14	SET SCREW, SM7.14	1
9	132-E-183	针杆曲柄销	NEEDLE BAR CRANK	1
10	132-E-100	针杆曲柄销堵	PUSHER	1
11	SM809	定位螺丝 6.35	SET SCREW, SM6.35	1
12	SM812	固定螺丝 6.35	SET SCREW, SM6.35	1
13	132-E-102	上轴前轴套套圈	THREAD TAKE-UP CRANK RING	1
14	132-E-112	上齿形带轮组件	TIMING PULLEY(U) ASSY	1
14-1	132-E-112-1	上齿形带轮	TIMING PULLEY	1
14-2	132-E-112-2	上齿形带轮挡圈	TIMING PULLEY RING	1
15	SM806	固定螺丝 6.35	SET SCREW, SOCKET(CP)SM6.35	1
16	SM811	定位螺丝 6.35×10	SET SCREW, SOCKET(CN)SM6.35	1
17	132-E-111	同步齿形带	TIMING BELT	1
18	132-E-122	滚球轴承 620422NR	BALL BEARING, 6204ZZNR	1
19	132-E-132	皮带轮	PULLEY, ST	1
20	SM704	固定螺丝 5.95×14	SET SCREW, (CP)SM5.95-14	2
21	132-E-214-1	挑线杆	THREAD TAKE-UP, S3 TR	1
22	132-E-103-1	挑线杆轴	THREAD TAKE-UP SHAFT	1
23	SM818	筒形固定螺丝 6.35-28×10	SET SCREW, SOCKET(CP)SM6.35	3
24	132-E-224	挑线连接柱	THREAD TAKE-UP CONNECTION	1
25	132-E-110	挑线连接柱堵	PUSHER	1
26	132-E-071	挑线杆护罩	THREAD TAKE-UP COVER	1
27	SM308	固定螺丝 3.57-40×5	SCREW, PAN SM3.57-40×5	2

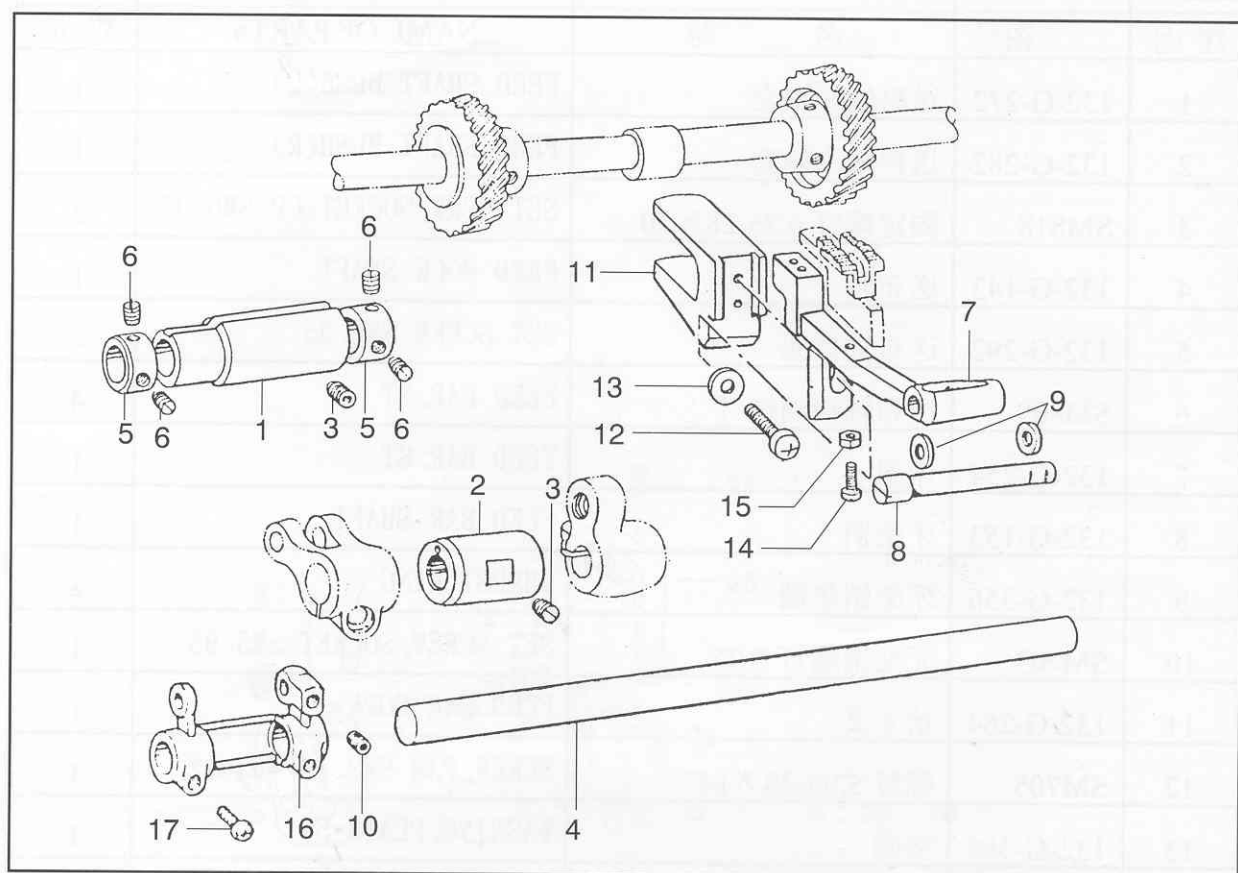
E 压脚机构 / Presser foot mechanism



G 送料机构/Feed shaft mechanism

序 号	图号	名 称	NAME OF PARTS	数 量
1	132-G-272	送料轴左轴套	FEED SHAFT BUSH(L)	1
2	132-G-282	送料轴右轴套	FEED SHAFT BUSH(R)	1
3	SM818	固定螺钉 6.35-28×10	SET SCRWSOCKET(CP)SM6.35	2
4	132-G-143	送布轴	FEED ROCK SHAFT	1
5	132-G-292	送布轴挡圈	SET SCREW, SM6.35	2
6	SM809	送布轴挡圈螺钉	FEED BAR, ST	4
7	132-G-254	牙架	FEED BAR, ST	1
8	132-G-153	牙架销	FEED BAR SHAFT	1
9	132-G-356	牙架销垫圈	RHRUST RING	2
10	SM703	牙架销螺钉 5.95	SET SCREW, SOCKET SM5.95	1
11	132-G-264	抬牙叉	FEED BAR FORK	1
12	SM705	螺钉 5.95-28×14	SCREW, PAN SM3.18-40×12	1
13	132-G-366	垫圈	WASHING, PLAIN S6	1
14	SM203	螺钉 3.18-40×12	SCREW, PAN SM3.18-40×12	1
15	SD203	螺母	NUT, 1 SM3.18	1
16	132-G-274	牙架曲柄	FEED ROCK BASE ARM	1
17	SM402	牙架曲柄螺钉 4.37-40×12	SCREW, PAN SM4.37-40×12	2

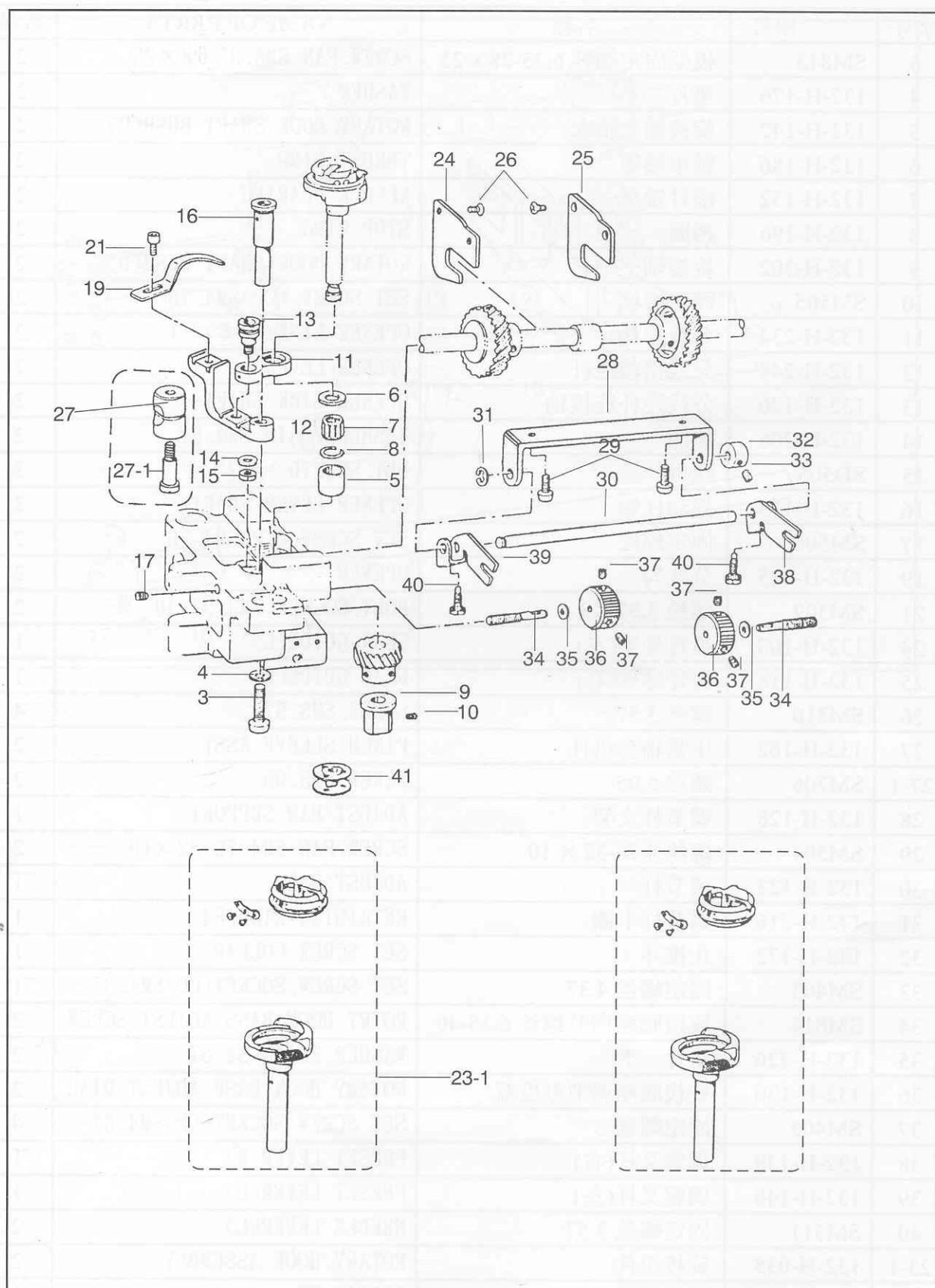
G 送料轴机构 / Feed shaft mechanism



H 旋梭机构/Rotary mechanism

序号	图号	名称	NAME OF PARTS	数量
3	SM813	梭架固定螺钉 6.35-28×25	SCREW, PAN SM6. 35-28×25	2
4	132-H-176	垫片	WASHER	2
5	132-H-142	旋梭轴上轴套	ROTARY HOOK SHAFT BUSH(U)	2
6	132-H-186	轴承端盖	THRUST RING	2
7	132-H-152	滚针轴承	NEEDLE BEARING	2
8	132-H-196	挡圈	STOP RING	2
9	132-H-302	旋梭轴下轴套	ROTARY HOOK SHAFT BUSH(D)	2
10	SM505	固定螺丝	SET SCREW, (CP)SM4. 76	2
11	132-H-234	分线连杆	OPENER LINK	2
12	132-H-244	分线摆动连杆	OPENER LEVER	2
13	132-H-120	分线连杆连接轴	OPENER LINK SHAFT	2
14	132-H-206	垫圈	WASHER, PLAIN SM4. 67	2
15	SD505	螺母	NUT, SM4. 76	2
16	132-H-113	摆动杆轴	OPENER LEVER SHAFT	2
17	SM506	固定螺丝	SET SCREW, (CP)SM4. 76	2
19	132-H-025	分线勾	OPENER	2
21	SM309	螺栓 3.57×8	BOLT, SOCKER SM3. 57-40 8	2
24	132-H-108	齿轮导架(左)	GEAR GUIDE(L)	1
25	132-H-118	齿轮导架(右)	GEAR GUIDE(R)	1
26	SM310	螺丝 3.57	SCREW, SM3. 57	4
27	132-H-162	压紧轴套组件	PINCH SLEEVE ASSY	2
27-1	SM706	螺丝 5.95	SCREW, SM5. 95	2
28	132-H-128	调节杆支架	ADJUST BAR SUPPORT	1
29	SM504	螺丝 4.76-32×10	SCREW, PAN SM4. 76-32×10	2
30	132-H-123	调节杆	ADJUST BAR	1
31	132-H-216	调节杆卡圈	RETAINING RING, E4	1
32	132-H-172	止推环	SET SCREW COLLAR	1
33	SM403	固定螺丝 4.37	SET SCREW, SOCKET(CP)SM4. 37	1
34	SM814	旋梭底座调节螺丝 6.35-40	ROTARY HOOK BASE ADJUST SCREW	2
35	132-H-226	垫片	WASHER, PLAIN S4. 37	2
36	132-H-130	旋梭底座调节刻度盘	ROTARY HOOK BASE ADJUST DIAL	2
37	SM403	固定螺丝	SET SCREW, SOCKET(CP)SM4. 37	4
38	132-H-138	调整叉杆(右)	PRESET LEVER(R)	1
39	132-H-148	调整叉杆(左)	PRESET LEVER(L)	1
40	SM311	固定螺丝 3.57	NEEDLE LEVER(L)	2
23-1	132-H-035	旋梭组件	ROTARY HOOK ASSEMBLY	2
41	132-H-045	梭心	BOBBIN, ST	2

H 旋梭机构 / Rotary mechanism



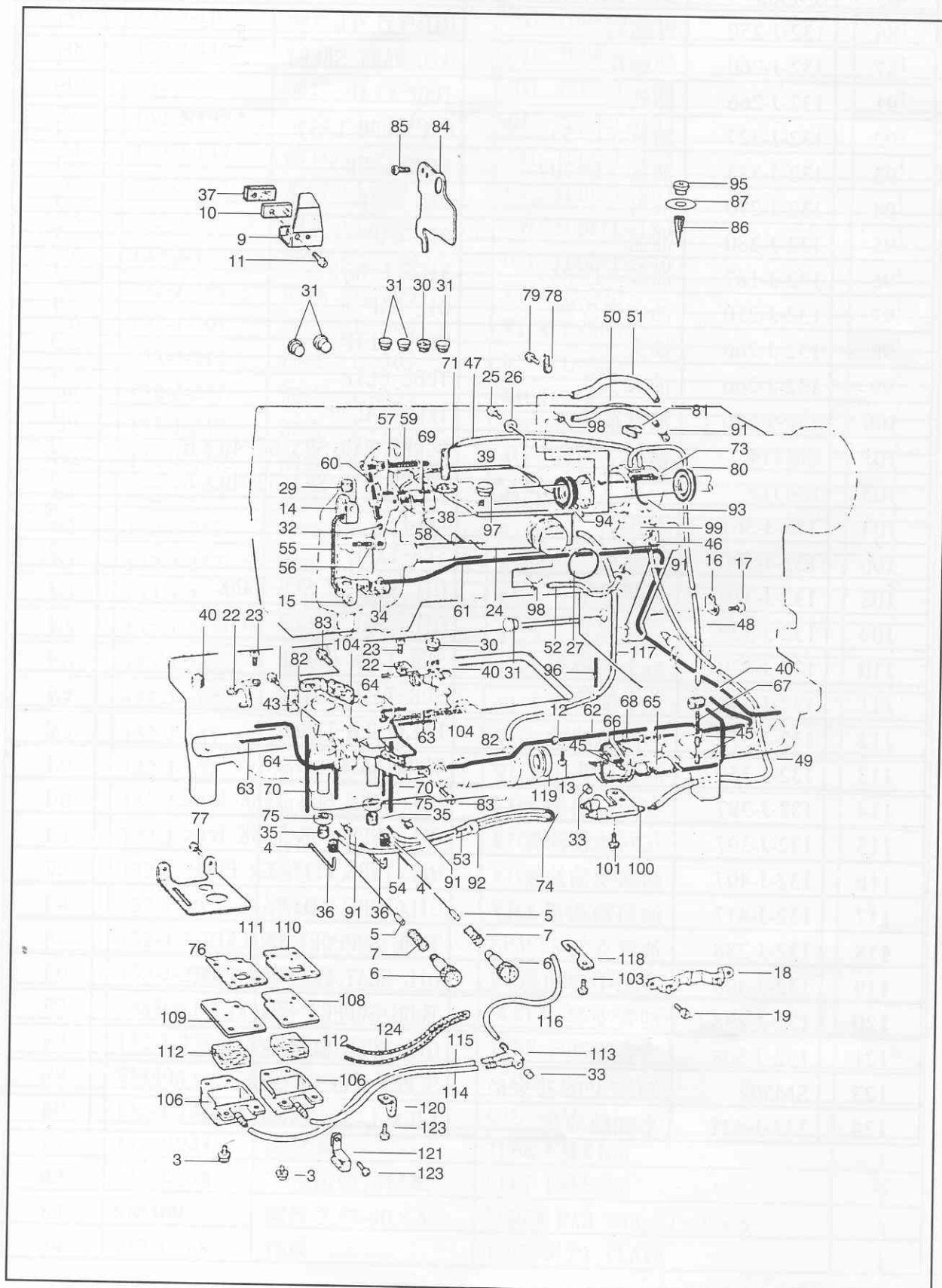
J 润滑机构/Lubrication

序 号	图号	名称	NAME OF PARTS	数 量
3	SM303	螺丝 3.57-40×8	SCREW, PAN SM3. 57-40×8	8
4	132-J-140	油量调节套	RUBBER RING	2
5	132-J-150	油量调节塞	RUBBER ORESSER	2
6	132-J-160	油调节螺丝	OIL ADJUST SCREW	2
7	132-J-236	油调节弹簧	OIL ADJUST SPRING	2
9	132-J-158	油限位板	OIL STOPPER PLATE	1
10	132-J-168	油限位压紧器	OIL STOPPER PLATE PRESSER	1
11	SM507	螺丝 4.76-32×12	SCREW, PAN SM4. 76-32×12	1
12	132-J-278	油蕊支架	WICK SUPPORT	1
13	SM308	螺丝 3.57-40×5	SCREW, BIND SM3. 57-40×5	1
14	132-J-188	针杆支架上油线夹	FELT SUPPORT(U)	1
15	132-J-198	针杆支架下油线夹	FELT SUPPORT(D)	1
16	132-J-208	油线支架	WICK SUPPORT	1
17	SM308	螺丝 3.57-40×5	SCREW, PAN SM3. 57-40×5	1
18	132-J-218	送布调整轴油线夹	WICK SUPPORT	1
19	SM204	螺丝 3.18-40×4	SCREW, PAN SM3. 18-40×4	2
22	132-J-228	下油线夹	WICK HOLDER	2
23	SM308	螺丝 3.57-40×5	SCREW, PAN SM3. 57-40×5	2
24	132-J-170	油盒组件	OIL TANK ASSY	1
25	SM504	螺丝 4.76-40×10	SCREW, PAN SM4. 76-32×10	2
26	132-J-246	垫片	WASHER, PLAIN M4. 76	2
27	132-J-180	O 形环	O RING, P303	1
29	132-J-190	针杆木塞	NEEDLE BAR CAP	1
30	132-J-200	油盖 (塞)	OIL CAP	2
31	132-J-210	油盖 (塞)	OIL CAP	6
32	132-J-220	挑线杆塞	OIL CAP	1
33	132-J-220	油盖	OIL CAP	2
34	132-J-017	毛毡	FELT	1
35	132-J-027	离合器油毡	CLUTCH FELT	2
36	132-J-037	油毡	FELT	2
37	132-J-047	挑线杆挡油毡	FELT, THREAD TAKE-UP	1
38	132-J-057	上轴前轴套油毡	FELT, UPPER SHAFT L	1
39	132-J-067	毛毡	FELT	1
40	132-J-077	毛毡	FELT	3
43	132-J-087	抬牙叉油毡	FELT	1
44	SM313	螺丝 3.57	SCREW, SM3. 57	1
45	132-J-097	油毡	FELT	4

46	132-J-256	中轴套竖钢丝	WIRE	1
47	132-J-107	油管 (L=190)	OIL TUBE(L=190)	1
48	132-J-117	油管	OIL TUBE	1
49	132-J-127	油管 (L=390)	OIL TUBE(L=390)	1
50	132-J-137	油管 (L=160)	OIL TUBE(L=160)	1
51	132-J-147	油管 (L=160)	OIL TUBE(L=160)	1
52	132-J-157	油管 (L=90)	OIL TUBE(L=90)	1
53	132-J-167	油管 (L=180)	OIL TUBE(L=180)	1
54	132-J-177	油管 (L=240)	OIL TUBE(L=240)	1
55	132-J-197	油线 (L=200)	WICK(L=200)	1
56	132-J-207	油线 (L=50)	WICK(L=50)	1
57	132-J-217	油线 (L=30)	WICK(L=30)	1
58	132-J-227	油线 (L=45)	WICK(L=45)	1
59	132-J-237	油线 (L=138)	WICK(L=138)	1
60	132-J-247	油线 4×4 (L=40)	WICK 4×4(L=40)	1
61	132-J-257	油线 (L=440)	WICK (L=440)	1
62	132-J-267	油线 4×4 (L=350)	WICK 4×4(L=350)	1
63	132-J-277	油线 (L=250)	WICK	2
64	132-J-287	油线 4×4 (L=250)	WICK 4×4(L=250)	2
65	132-J-287	油线 4×4 (L=250)	WICK 4×4(L=250)	1
66	132-J-247	油线 4×4 (L=40)	WICK 4×4(L=40)	1
67	132-J-187	油线 (L=35)	WICK 4×4(L=35)	1
68	132-J-347	油线 (L=110)	WICK(L=110)	1
69	132-J-357	油线 (L=25)	WICK(L=25)	1
70	132-J-447	油线 (L=70)	WICK(L=70)	2
71	132-J-297	油线 (L=650)	WICK(L=650)	1
73	132-J-247	油线 4× (L=40) 4	WICK 4×4(L=40)	1
74	132-J-307	油线 (L=530)	WICK(L=530)	1
75	132-J-317	梭头下端毛毡架	SPACER	2
76	132-J-230	护尘罩	DUST PROTECTOR	1
77	SM308	螺丝 3.57-40×5	SCREW, PAN SM3. 57-40×5	2
78	132-J-238	油管支架	TUBE SUPPORT	1
79	SM404	螺丝 4.37-40×8	SCREW, PAN SM4. 37-40×8	1
80	132-J-240	油封	OIL SEAL	1
81	132-J-248	油管夹	TUBE CALKING	1
82	132-J-258	下轴齿轮油毡架	FELT PRESSER	2
83	SM308	螺丝 3.57-40×5	SCREW, PAN SM3. 57-40×5	2
84	132-J-268	挡板	INTERRUPT PLATE	1

85	SM308	螺丝 3.57-40×5	SCREW, PAN SM3. 57-40×5	2
86	132-J-250	过滤器	OIL FILTER	1
87	132-J-260	油标片	OIL MARK SHEET	1
91	132-J-266	油夹	TUBE CLIP	7
92	132-J-327	油管 (L=5)	OIL TUBE(L=5)	1
93	132-J-337	油蕊 (L=70)	WICK(L=70)	1
94	132-J-270	油封	OIL SEAL	1
95	132-J-280	油盖	OIL CAP	1
96	132-J-187	油蕊 (L=35)	WICK(L=35)	1
97	132-J-210	油盒橡皮塞	OIL CAP	1
98	132-J-266	油夹	TUBE CLIP	3
99	132-J-266	油夹	TUBE CLIP	1
100	132-J-290	油管接头	TERMINAL	1
101	SM314	螺丝 3.57-40×6	SCREW, PAN SM3. 57-40×6	2
103	SM314	螺丝 3.57-40×6	SCREW, PAN SM3. 57-40×6	1
104	132-J-367	油毡	FELT	2
106	132-J-300	小油箱	SUB-TANK	2
108	132-J-310	右油封垫	OIL SEAL R, SUB-TANK	1
109	132-J-320	左油封垫	OIL SEAL L. SUB-TANK	1
110	132-J-330	右小油箱盖	SUB-TANK COVER R	1
111	132-J-340	左小油箱盖	SUB-TANK COVER L	1
112	132-J-377	回油盒油毡	FELT SUB-TANK	2
113	132-J-350	油管接头	TERMINALL	1
114	132-J-387	右回油箱油管	OIL TUBE, SUB-TANK R	1
115	132-J-397	左回油箱油管	OIL TUBE, SUB-TANK L	1
116	132-J-407	活塞泵输油管	OIL TUBE, PLUNGER PUMP	1
117	132-J-417	油箱输油管	OIL TUBE, OIL TANK	1
118	132-J-288	油管支架	TUBE SUPPORT BRACKET	1
119	132-J-406	下轴中套油封	OIL SEAT, PLUNGER PUMP	1
120	132-J-298	油管支架	TUBE SUPPRT BRACKET L	1
121	132-J-308	油管支架	OIL TUBE SUPPORT	1
123	SM502	螺丝 4.76-32×6	SCREW, PAN SM4. 76-32×6	2
124	132-J-427	小油箱油蕊	WICK(L=370), SUN-TANK	1

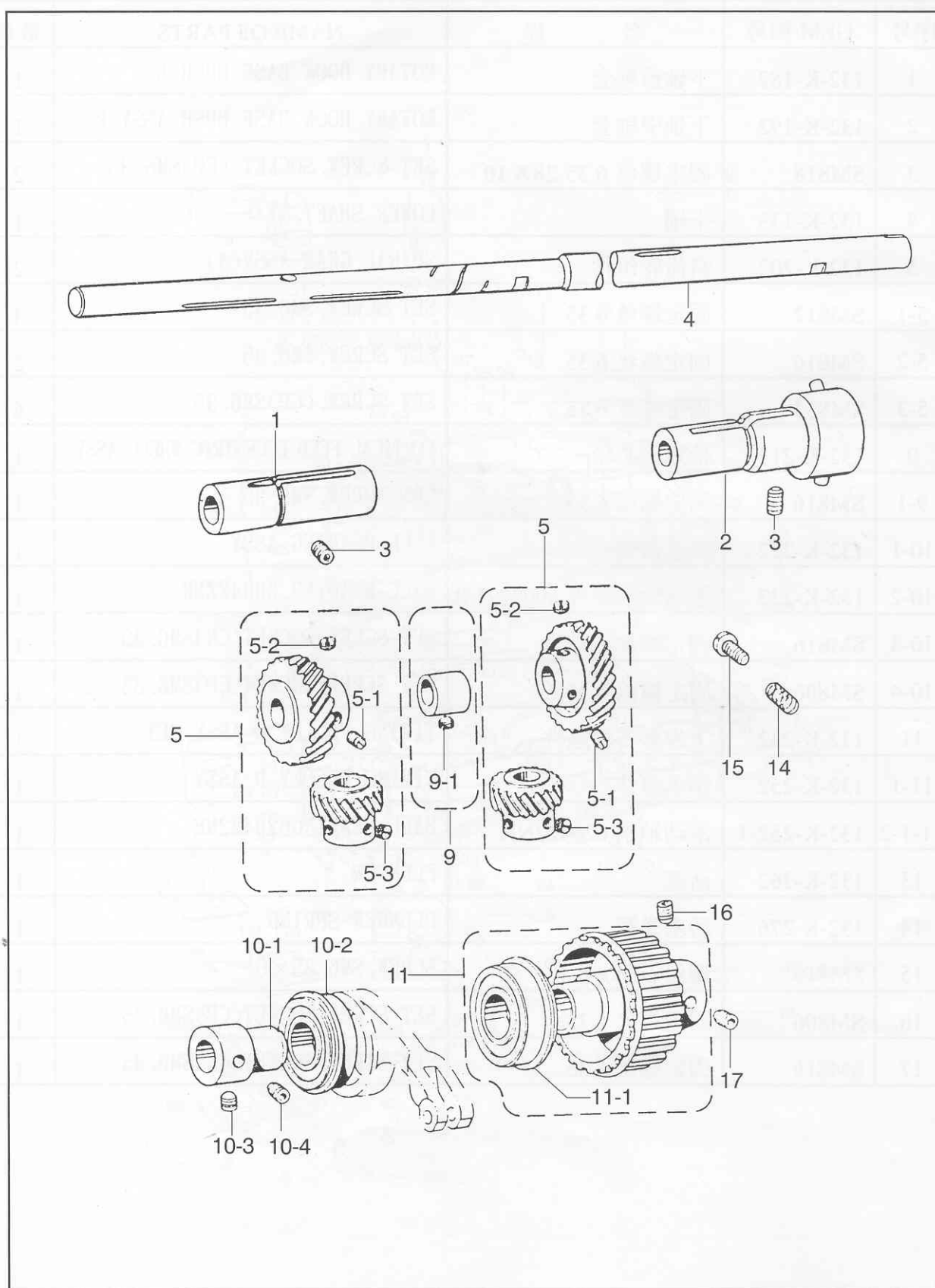
J 润滑部分 / Lubrication



K 下轴机构/Lower shaft mechanism

序号	GEM 图号	名 称	NAME OF PARTS	数量
1	132-K-182	下轴前轴套	ROTARY HOOK BASE BUSH L	1
2	132-K-192	下轴中轴套	ROTARY HOOK BASE BUSH ASSY(R)	1
3	SM818	固定螺丝 6.35-28×10	SET SCREW, SOCKET (CP)SM6.35	2
4	132-K-133	下轴	LOWER SHAFT, ST	1
5	132-K-202	斜齿轮组件	SPIRAL GEAR ASSY(A)	2
5-1	SM812	固定螺丝 6.35	SET SCREW, SM6.35	4
5-2	SM816	固定螺丝 6.35	SET SCREW, SM6.35	2
5-3	SM833	固定螺丝 6.35	SET SCREW, (CP)SM6.35	6
9	132-K-212	抬牙偏心轮	VERTICAL FEED ECCENTRIC WHEEL ASSY	1
9-1	SM816	固定螺丝 6.35	SET SCREW, SM6.35	1
10-1	132-K-222	轴承衬套	BALL BEARING ASSY	1
10-2	132-K-232	滚球轴承组件 600422NR	BALL BEARING, 6004ZZNR	1
10-3	SM816	固定螺丝 6.35	SET SCREW, SOCKET(CN)SM6.35	1
10-4	SM806	固定螺丝 6.35	SET SCREW, SOCKET(CP)SM6.35	1
11	132-K-242	下齿形带轮组件	TIMING PULLEY D ASSY SET	1
11-1	132-K-252	轴承组件	TIMING PULLEY D ASSY	1
11-1-2	132-K-252-1	滚动轴承 620422NR	BALL BEARING620422NR	1
13	132-K-262	活塞	PLUNGER	1
14	132-K-276	活塞弹簧	PLUNGER SPRING	1
15	SM819	螺丝 6.35×5	SCREW, SM6.35×5	1
16	SM806	固定螺丝 6.35	SET SCREW, SOCKET(CP)SM6.35	1
17	SM816	固定螺丝 6.35	SET SCREW, SOCKET(CN)SM6.35	1

K 下轴机构 / Lower shaft mechanism

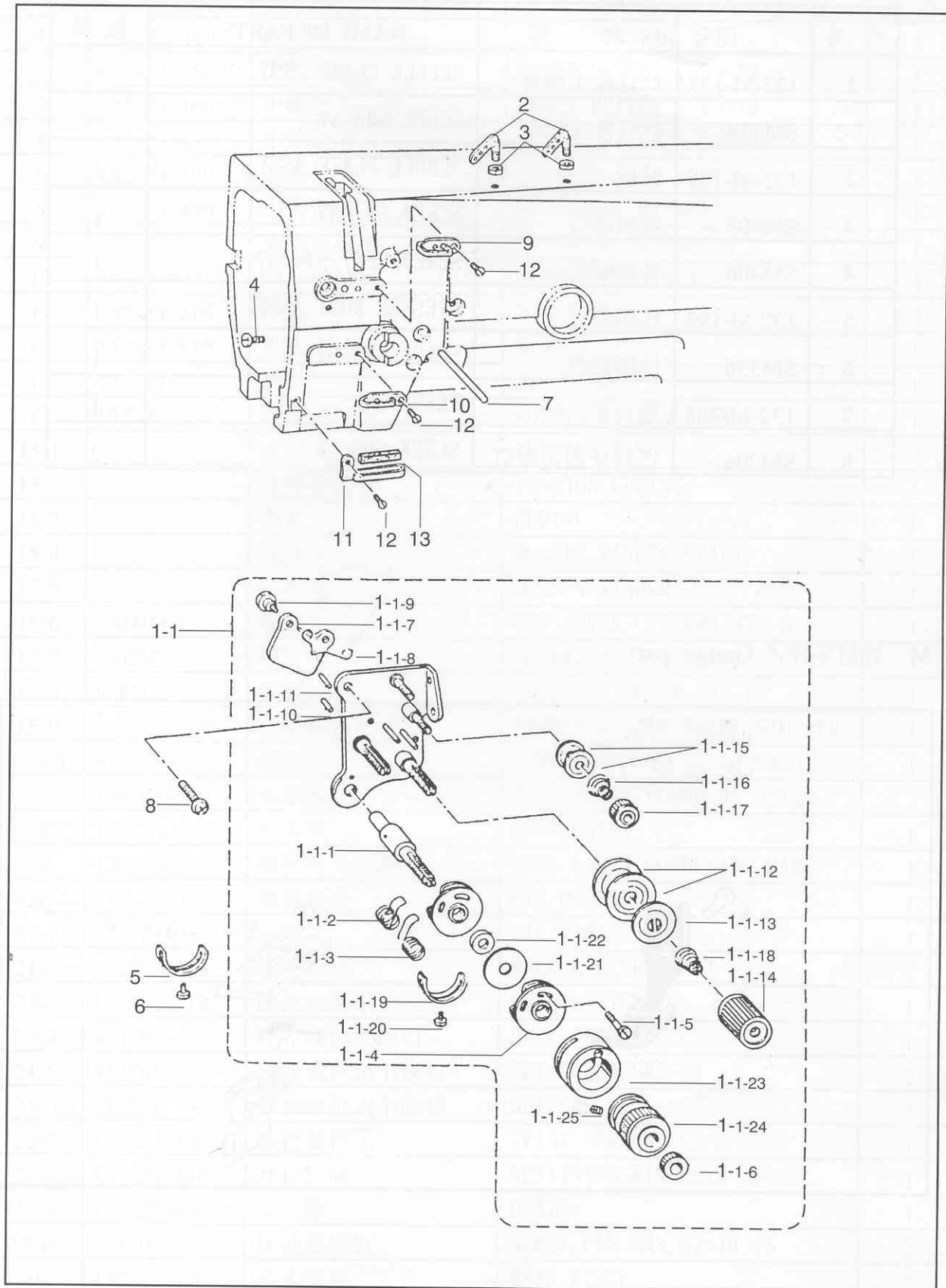


L1 穿线机构/Threading mechanism

序号	GEM 图号	名 称	NAME OF PARTS	数 量
1-1	132-L-055	夹线器组件	UPPER THREAD TENSION ASSY, D	1
1-1-1	132-L-360	挑线簧螺钉	TENSION STUD	1
1-1-2	132-L-296	左挑线簧	THREAD TAKE-UP SPRING L	1
1-1-3	132-L-306	右挑线簧	THREAD TAKE-UP SPRING R	1
1-1-4	132-L-065	挑线导线器组件	THNSION SPRING GUIDE ASSY	2
1-1-5	SM105	导线器螺钉 2.38	SCREW, SM2. 38	1
1-1-6	132-L-370	夹线螺母	TENSION NUT	1
1-1-7	132-L-075	松线板	TENSION RELEASE PLATE	1
1-1-8	132-L-316	松线板簧	SPRING, TENSION RELEASE	1
1-1-9	SM315	松线板螺钉 3.57	SHOULDER SCREW, SM3. 57	2
1-1-10	132-L-380	松线针 (L)	PIN, TENSION ELEASE(L)	1
1-1-11	132-L-390	松线针 (R)	PIN, TENSION RELEASE(R)	1
1-1-12	132-L-085	夹线板	TENSION DISC	4
1-1-13	132-L-095	夹线板座	TENSION DISC PRESSER	2
1-1-14	132-L-400	夹线螺母	TENSION NUT	2
1-1-15	132-L-105	过线夹板	THREAD GUIDE DISC	4
1-1-16	132-L-326	过线簧	SPRING, PRE-TENSION(A)	2
1-1-17	132-L-410	夹线螺母	TENSION NUT	2
1-1-18	132-L-286	夹线簧	SPRING, TENSION ADJUST	2
1-1-19	132-L-115	夹线簧调整板	TENSION SPRING STOPPER	1
1-1-20	SM308	螺钉 3.57-40×5	SCREW, PAN SM3. 57-40×5	1
1-1-21	132-L-336	挑线簧导向板	SPACER	1
1-1-22	132-L-346	套环	COLLAT	1
1-1-23	132-L-125	夹线座	STOPPER SUPPORT	1
1-1-24	132-L-420	夹线套盖	ADJUST THUMB	1
1-1-25	SM221	螺钉 3.18	SET SCREW, (CP)SM3. 18	1
2	132-L-135	三眼线勾	THREAD RETAINER	2

3	SD707	三眼线勾螺母	NUT, SM5. 95	2
4	SM341	螺钉 3.57	SCREW, SM3. 57	1
5	132-L-115	挑线簧调整板	TENSION SPRING STOPPER	1
6	SM308	螺钉 3.57-40×5	SCREW, PAN SM3. 57-40×5	1
7	132-L-430	松线顶杆	TENSION RELEASE BAR	1
8	SM404	螺钉 4.37-40×8	SCREW, PAN SM4. 37-40×8	1
9	132-L-145	上过线勾	ARM THREAD GUIDE(U)	1
10	132-L-155	大过线勾	ARM THREAD GUIDE(M)	1
11	132-L-165	导线夹	ARM THREAD GUIDE(D)	1
12	SM317	线勾螺钉 3.57	SCREW, FLAT SM3. 57	3
13	132-L-437	导线夹毛毡	FELT	1

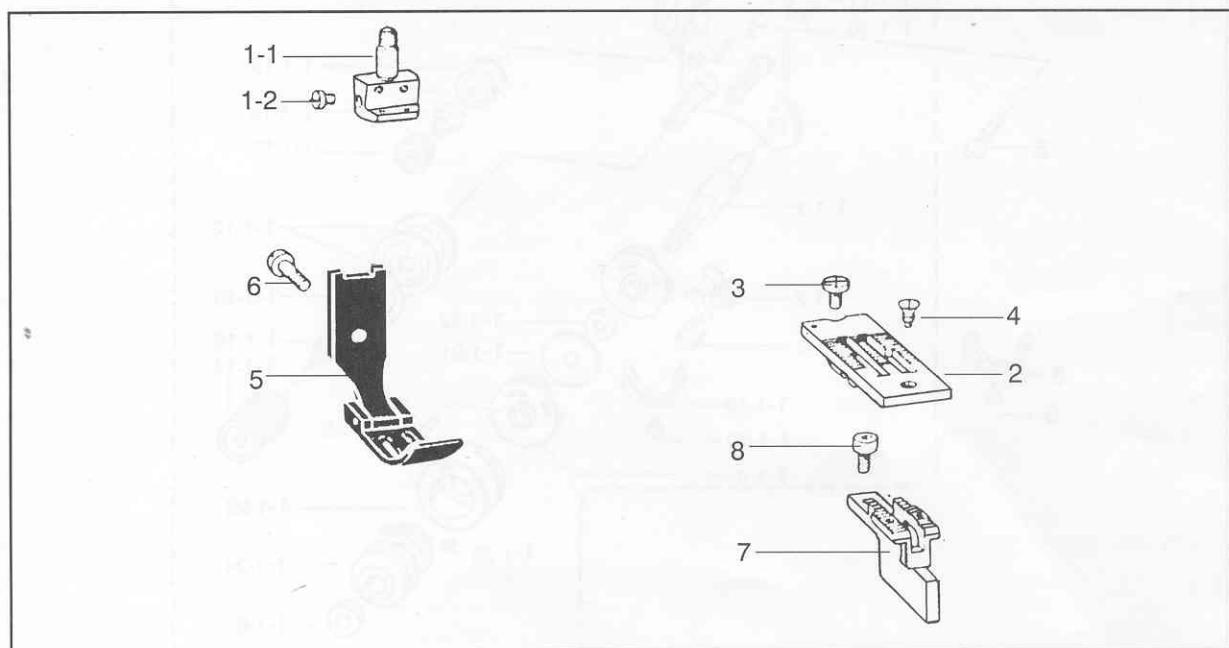
L1 过线压线机构 / Threading mechanism



M 针组零件/Needle part

序 号	图号	名 称	NAME OF PARTS	数 量
1	132-M-175	针杆接头组件	NEEDLE CLAMP ASSY	1
1-2	SM318	针杆接头螺钉	SCREW, SM3. 57	2
2	132-M-185	针板	NEEDLE PLATE(ASSY)	1
3	SM405	针板螺钉	SCREW, SM4. 37	1
4	SM406	针板螺钉	SCREW, FLAT SM4. 37	1
5	132-M-195	压脚组件	PRESSER FOOT ASSY	1
6	SM336	压脚螺钉	SCREW, SM3. 57	1
7	132-M-205	送料牙	FEED DOG	1
8	SM206	送料牙固定螺钉	SCREW, SM3. 18	2

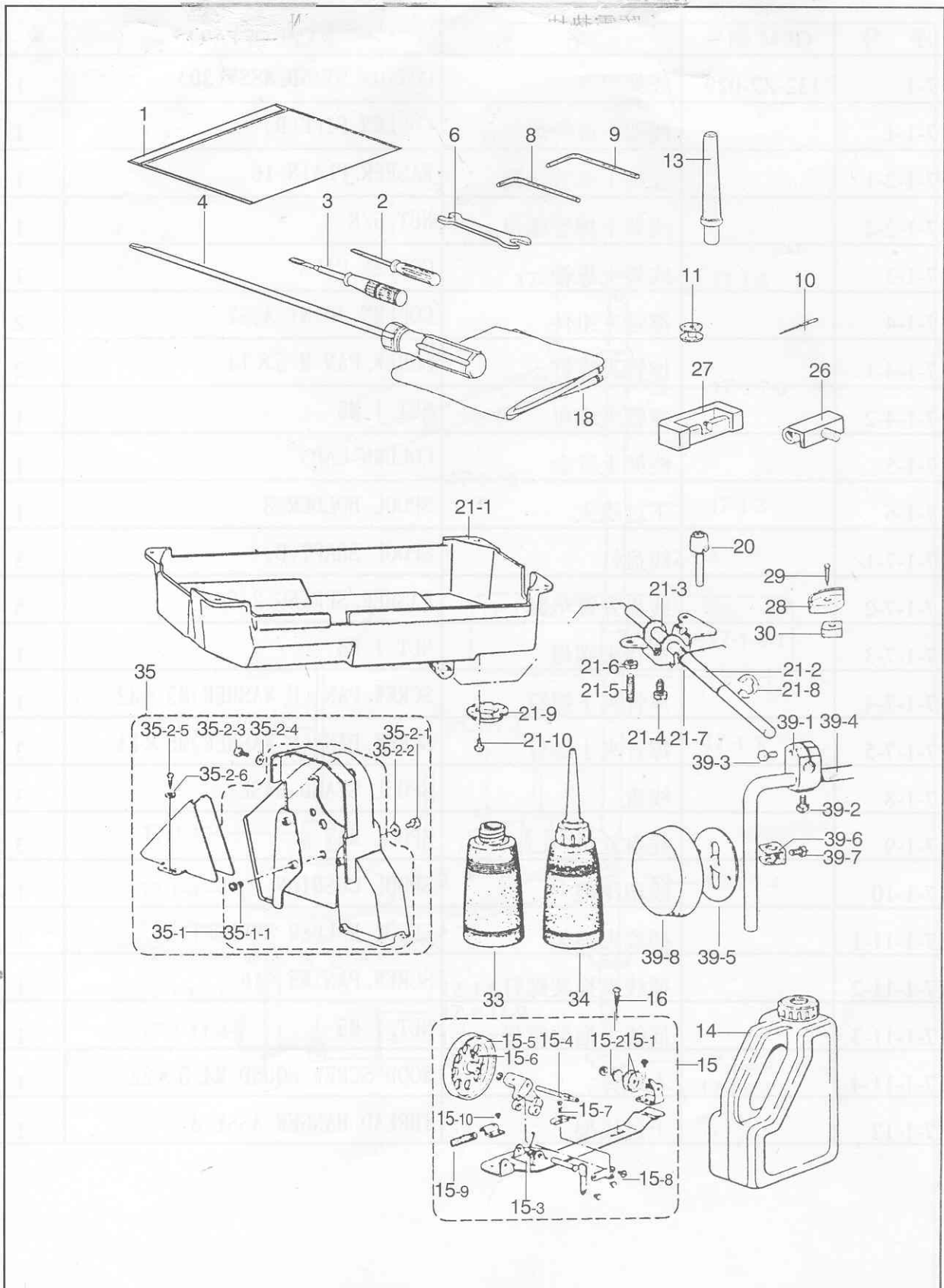
M 针组零件 / Gauge part



Z1 附件类/Accessories

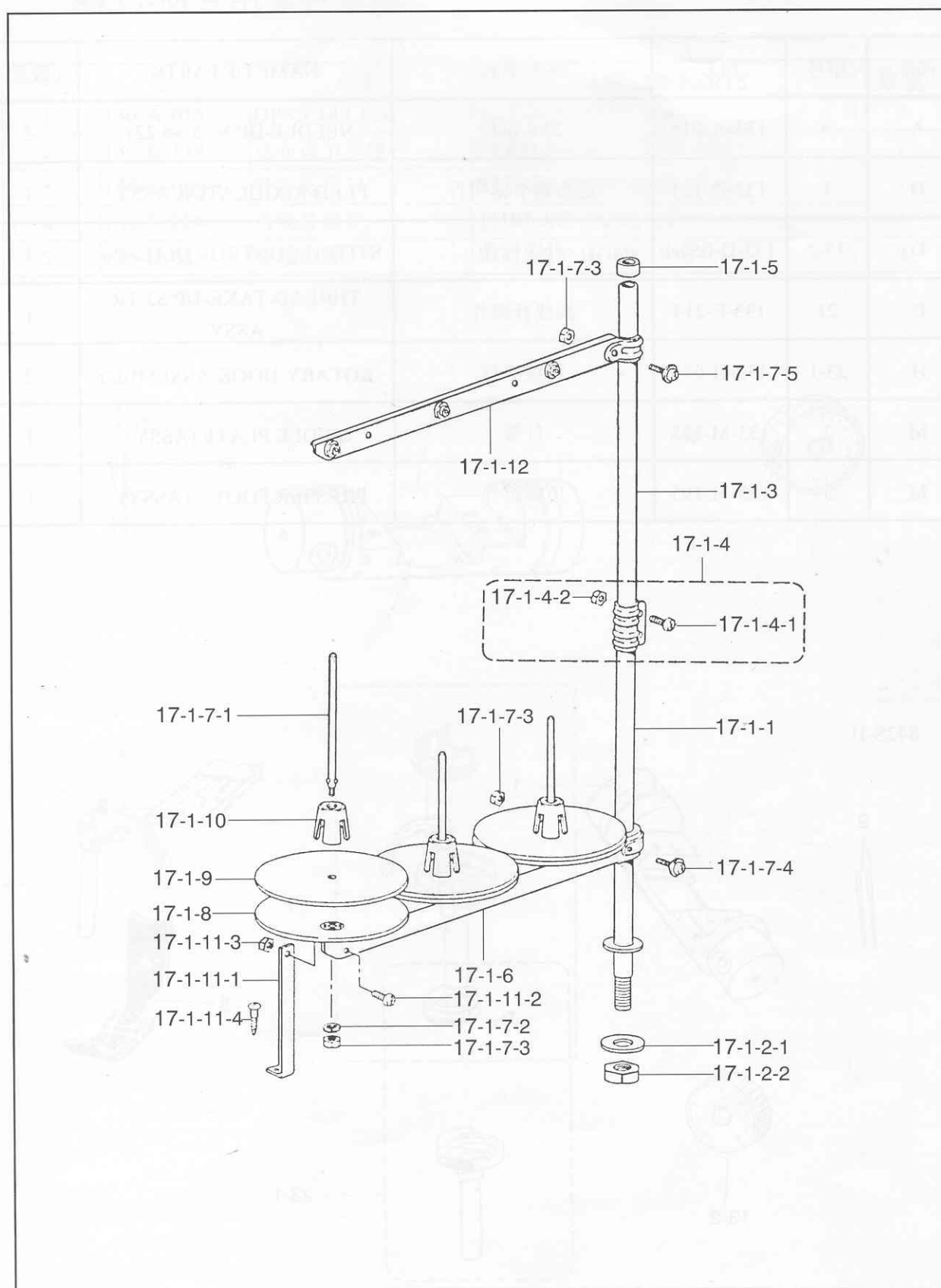
序 号	GEM 图号	名 称	NAME OF PARTS	数 量
1	132-Z1-440	附件包	ACCESSORY BAG	1
2	132-Z1-450	大螺丝刀	SCREW DRIVER, 1.9×52	1
3	132-Z1-460	中螺丝刀	SCREW DRIVER, 3.4×70	1
4	132-Z1-470	小螺丝刀	SCREW DRIVER, 4.7×250	1
6	132-Z1-480	双头扳手	SPANNER	1
8	132-Z1-490	小六角扳手	HEXAGONAL WRENCH 2	1
9	132-Z1-500	大六角扳手	HEXAGONAL WRENCH 3	1
10	132-A-015	14# 机针	NEEDLE DPX5(#14)	4
11	132-Z1-215	梭蕊	BOBBIN, ST	4
13	132-Z1-510	机头支柱	HEAD REST	1
14	132-Z1-520	油壶	OIL TANK	1
15	132-Z1-019	绕线器组件	BOBBIN WINDER ASSY	1
15-1		过线夹线板	TENSION DISC	2
15-2		过线夹线簧	TENSION SPRING	1
15-3		弹簧	SPRING	1
15-4		绕线轴	BOBBIN WINDER SHAFT	1
15-5		绕线轮	BOBBIN WINDER	1
15-6	SM400	螺钉	SET SCREW, (FT)SM4/37 5	1
15-7	SM207	螺钉	SCREW, SM3. 18	1
15-8	SM208	螺钉	SHOULDER SCREW, SM3. 18	1
15-9		止动橡皮	BOBBIN WINDER WHEEL STOPPER	1
15-10	SM319	螺钉	SCREW, PAN SM3. 57-40×3. 5	1
16	132-Z1-530	木制螺钉	WOOD SCREW, ROUND M5. 5×20	2
18	132-Z1-540	机头罩	HEAD COVER	1
20	132-Z1-550	膝控提升顶杆	KNEE LIFER COMPLYING BAR	1
21	132-Z1-081	油盘组件	OIL PAN ASSY	1
21-1	132-Z1-081-1	油盘	OIL PAN	1
21-2	132-Z1-163	膝控铰链	KNEE LIFTER SHAFT	1
21-3	132-Z1-318	膝控线位架	KNEE LIFTER	1
21-4	SM708	膝控线位架螺钉	BOLT, SM5. 95	1
21-5	SM709	膝控线位调节螺钉	SET SCREW, SM5. 95	2
21-6	SD709	膝控线位调节螺母	NUT, SM5. 95	2
21-7	132-Z1-356	膝控复位簧	TWIST SPRING	1
21-8	132-Z1-366	开口挡圈	RETAINING RING, E10	1
21-9	132-Z1-560	排油圈	DRAIN	1
21-10	SM308	排油圈螺钉	SCREW, PAN SM3. 57-40×5	2
26	132-Z1-570	机头勾座	HEAD HINGE	2

27	132-Z1-580		
28	132-Z1-590	机头防震垫块	
29	132-Z1-600	钉子	NAIL
30	132-Z1-610	机头防震钉块	OIL PAN CUSHION
33		小油壶	OILER
34	132-Z1-620	油壶组件	OILER ASSY
35	132-Z1-091	上皮带护罩组件	BELT COVER ASSY
35-1	132-Z1-091-1	上皮带防护罩	BELT COVER COLLAR ASSY
35-1-1	132-Z1-630	橡皮胶圈	RUBBER COLLAR
35-2-1	SM508	固定螺钉	SCREW, PAN SM4. 76-32×20
35-2-2	132-Z1-376	螺针垫圈	WASHER, PLAIN L5
35-2-3	SM404	固定螺钉	SCREW, PAN SM4. 37-40×8
35-2-4	132-Z1-386	螺钉垫圈	WASHER, PLAIN M4. 37
35-2-5	132-Z1-640	木螺钉	WOOD SCREW, ROUND M5. 5×20
35-2-6	132-Z1-396	木螺钉垫圈	WASGER, PLAIN S5. 56
39	132-Z1-284	膝控碰块配件	KNEE LIFTER ASSY
39-1	132-Z1-284-1	碰块弯杆接头	KNEE LIFTER JOINT
39-2	SM902	弯杆接头支头螺钉	BOLT, SM7. 94
39-3	SM710	弯杆接头锁紧螺钉	BOLT, SM5. 95×20
39-4	132-Z1-173	膝控碰块弯杆	KNEE LIFTER BAR
39-5	132-Z1-650	膝控碰块	KNEE LIFTER PLATE
39-6	132-Z1-328	碰块架	KNEE LIFTER PLATE STOPPER
39-7	SM711	碰块垫螺栓	BOLT, SM5. 95
39-8	132-Z1-660	碰块垫	KNEE LIFTER PLATE COVER



Z2 附件部分 (标准件) /Accessories(Standard)

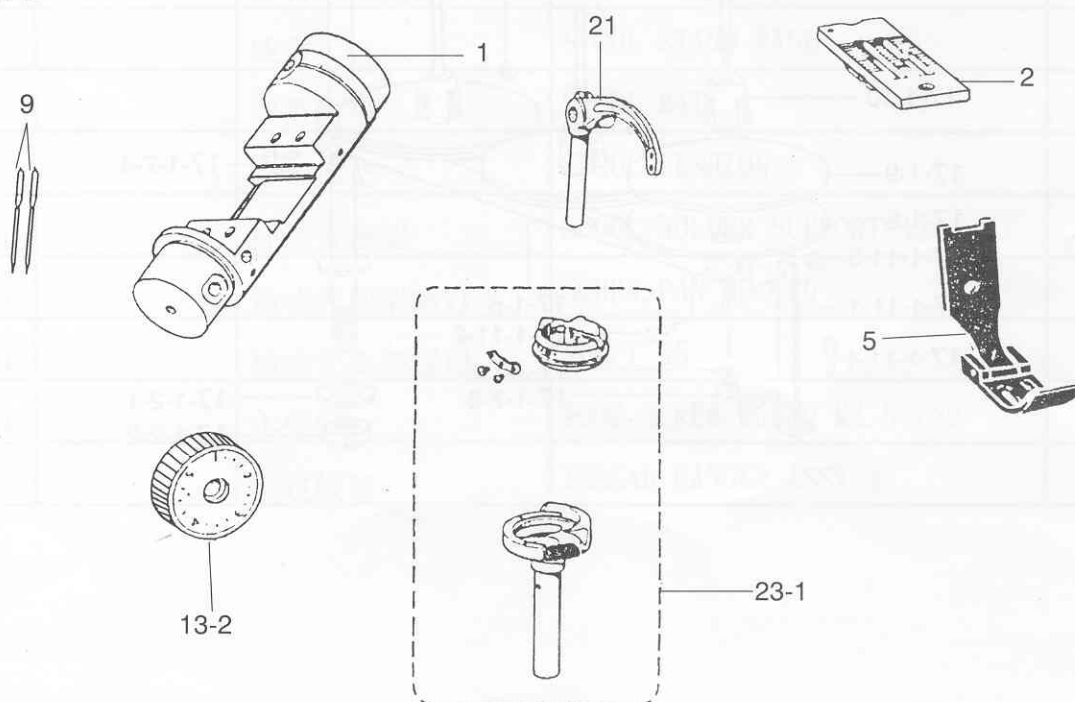
序 号	GEM 图号	名 称	NAME OF PARTS	数 量
17-1	132-Z2-029	线架组件	COTTON STAND ASSY(3D)	1
17-1-1		线架下撑管焊接件	COLUMN PIPE(D)	1
17-1-2-1		线架下撑管垫圈	WASHER, PLAIN 16	1
17-1-2-2		线架下撑管螺母	NUT, 5/8	1
17-1-3		线架上撑管	COLUMN PIPE	1
17-1-4		撑管夹组件	COLUMN JOINT ASSY	2
17-1-4-1		撑管夹螺钉	SCREW, PAN M 5×14	2
17-1-4-2		撑管夹螺母	NUT, 1 M5	1
17-1-5		线架上管套	COLUMN CAP	1
17-1-6		下过线夹	SPOOL HOLDER 3	1
17-1-7-1		线盘钉	SPOOL SHAFT(B)	3
17-1-7-2		线盘弹簧垫圈	WASHER, SPRING 2-5	5
17-1-7-3		撑管夹螺母	NUT, 1 M5	1
17-1-7-4		撑管夹下螺钉	SCREW, PAN (P WASHER)M5×32	1
17-1-7-5		撑管夹上螺钉	SCREW, PAN (P WASHER)M5×14	3
17-1-8		线盘	SPOOL STAND BASE	3
17-1-9		线盘软垫	SPOOL MAT	3
17-1-10		线塑撑架	SPOOL CUSHION	1
17-1-11-1		插线夹拖架	SPOOL HOLDER SUPPORT(A)	1
17-1-11-2		插线夹拖架螺钉	SCREW, PAN M5×10	1
17-1-11-3		插线夹拖架螺母	NUT, 1 M5	1
17-1-11-4		木螺钉	WOOD SCREW, ROUND M4.5×22	1
17-1-12		上过线架	THREAD HANGER ASSY 3	1



842S-H 厚料机目录(LIST)

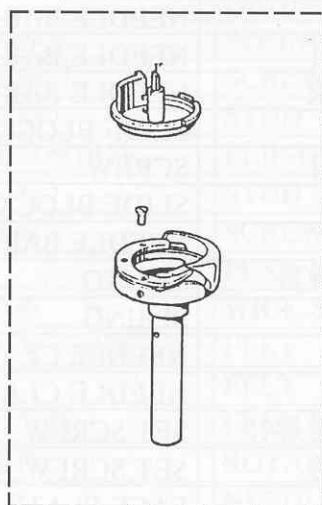
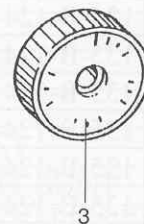
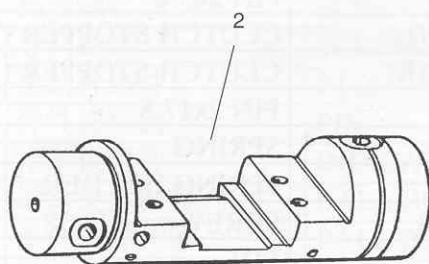
部件	序号	图号	零件名称	NAME OF PARTS	数量
A	9	133-A-015	22 # 机针	NEEDLE DP× 5 (# 22)	2
D	1	133-D-114	送布调节器组件	FEED REGULATOR ASSY	1
D	13-2	133-D-050-1	针距标盘	STITCH CONTROL DIAL (5)	1
E	21	133-E-214	挑线杆组件	THREAD TAKE-UP S3 TR ASSY	1
H	23-1	133-H-035	旋梭组件	ROTARY HOOK ASSEMBLY	2
M	2	133-M-185	针板	NEEDLE PLATE (ASSY)	1
M	5	133-M-195	压脚组件	PRESSER FOOT (ASSY)	1

842S-H



845S-M专用零件目录

序号	图号	名称	NAME OF PARTS	数量
1	136-A-015	DP×5 14# 机针	NEEDLE DP×5 14#	2
2	136-D-114	送布调节器组件	FEED REGULATOR ASSY	1
3	136-D-050-1	针距标盘"4"	STITCH CONTROL DIAL	1
4	136-E-214	挑线杆组件	THREAD TAKE-UP	1
5	136-H-035	旋梭组件	ROTARY HOOK ASSY.	2

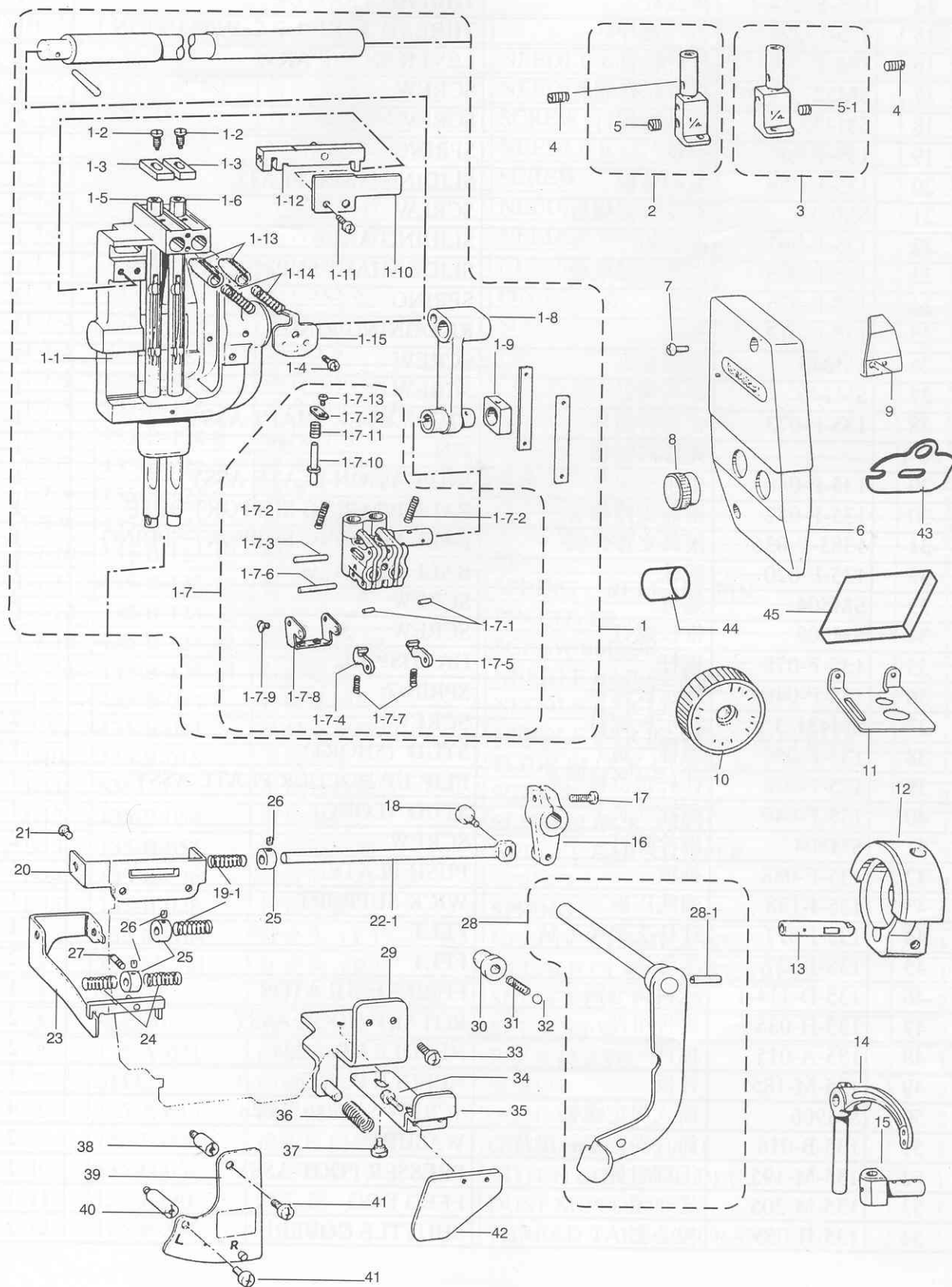


845S-H专用零件目录

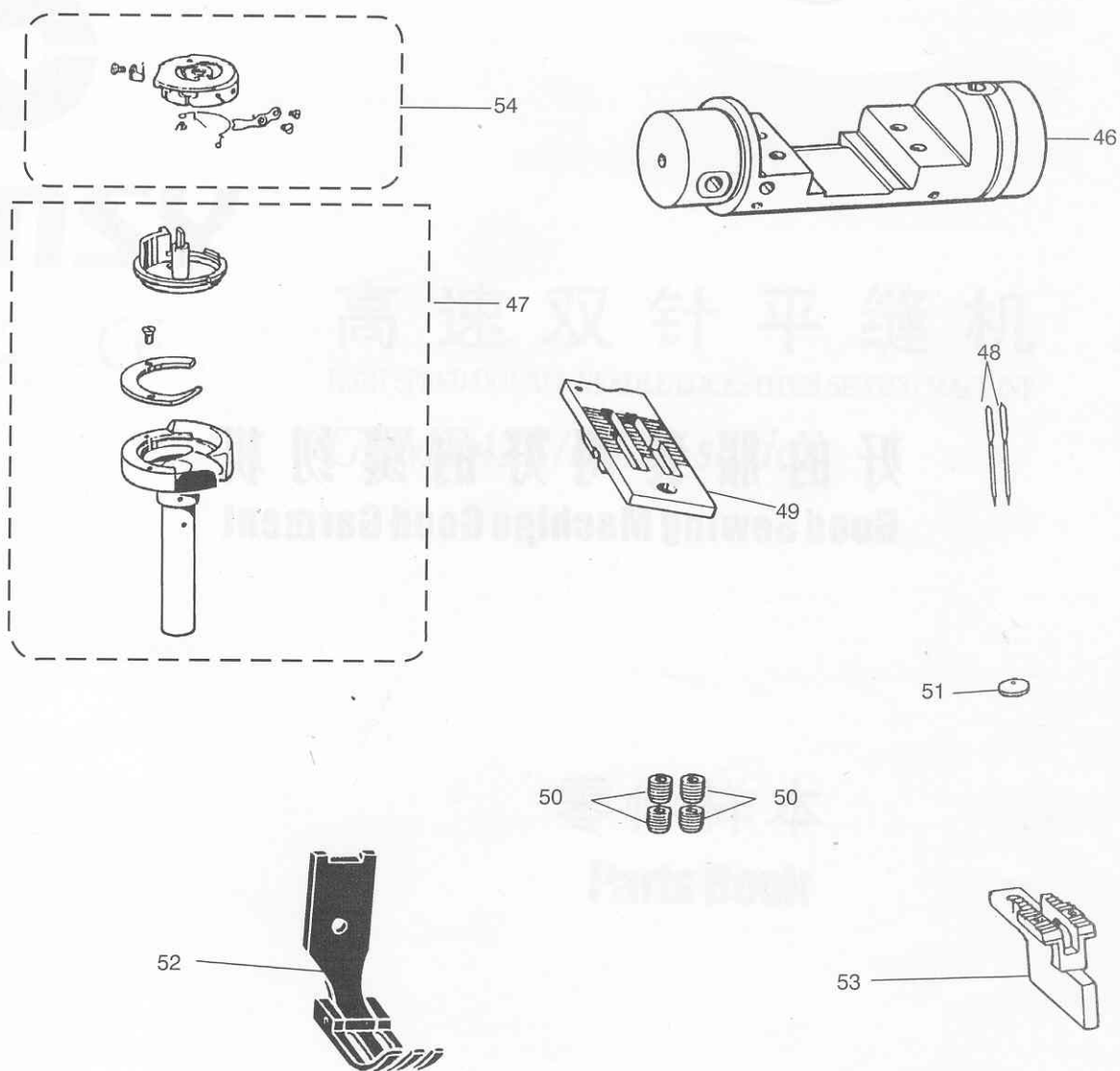
序号	图号	名称	NAME OF PARTS	数量
1	135-B-074	针杆支架组件	NEEDLE BAR ROCK SHAFT ASSY	1
1-1	135-B-074-1	针杆支架	NEEDLE BAR ROCK SHAFT	1
1-2	SM219	针杆旋梭限位器螺钉	SCREW	2
1-3	135-B-064	针杆旋梭限位器	NEEDLE BAR ROTATE STOPPER	2
1-4	SM218	护罩弹簧螺钉	SCREW	1
1-5	135-B-043	左针杆组件	NEEDLE BAR ASSY LEFT	1
1-6	135-B-033	右针杆组件	NEEDLE BAR ASSY RIGHT	1
1-7	135-B-124	针杆连接柱组件	NEEDLE BAR CLAMP ASSY	1
1-7-1	135-B-124-1	销1.5x5.8	PIN 1.5x5.8	2
1-7-2	135-B-124-2	离合器杠杆弹簧	SPRING, CLUTCH LEVER	2
1-7-3	135-B-124-3	销2x5.8	PIN 2x5.8	1
1-7-4	135-B-124-4	离合限位器(L)	CLUTCH STOPPER (L)	1
1-7-5	135-B-124-5	离合限位器(R)	CLUTCH STOPPER (R)	1
1-7-6	135-B-124-6	销2x17.8	PIN 2x17.8	1
1-7-7	135-B-124-7	弹簧	SPRING	2
1-7-8	135-B-124-8	弹簧柄	SPRING HOLDER	1
1-7-9	135-B-124-9	螺钉SM2.38	SCREW, SM2.38	2
1-7-10	135-B-124-10	销	PIN	1
1-7-11	135-B-124-11	松线销弹簧	SPRING, RELEASE PIN	1
1-7-12	135-B-124-12	销盖	PIN COVER	1
1-7-13	135-B-124-13	螺钉SM2.38	SCREW SM2.38	1
1-7-14	135-B-124-14	针杆连接柱	NEEDLE BAR CLAMP	1
1-8	135-B-044	针杆曲柄连杆	NEEDLE BAR LINK	1
1-9	135-B-084	针杆支架滑块	NEEDLE BAR PLANK SLIDE BLOCK	1
1-10	135-B-018	滑块导板	SLIDE BLOCK GUIDE PLATE	1
1-11	SM333	滑块导板螺钉	SCREW	2
1-12	135-B-054	滑块组件	SLIDE BLOCK ASSY.	1
1-13	135-B-053	针杆限位器	NEEDLE BAR STOPPER	2
1-14	135-B-026	针杆限位器弹簧	SPRING	2
1-15	135-B-028	护罩弹簧	SPRING	1
2	135-M-104	针夹头(L)	NEEDLE CLAMP ASSY.(L)	1
3	135-M-114	针夹头(R)	NEEDLE CLAMP ASSY. (R)	1
4	SM221	机针夹头紧定螺钉	SET SCREW	2
5	SM220	机针紧定螺钉	SET SCREW	2
6	135-A-021	面板	FACE PLATE	1
7	SM329	面板螺钉	SCREW	2
8	135-A-010	面板油封	OIL CAP	2
9	135-J-158	挑线杆挡油板	OIL STOPPER PLATE	1
10	135-D-050-1	针距标盘	STITCH CONTROL DIAL(5)	1
11	135-J-230	防尘盖	DUST SUPPORT	1
12	135-E-204	针杆曲柄	THREAD TAKE-UP CRANK	1

13	135-E-183	针杆曲柄销	NEEDLE BAR CRANK	1
14	135-E-214-1	挑线杆	THREAD TAKE-UP	1
15	135-E-224	挑线连杆柱	THREAD TAKE-UP CONNECTION	1
16	135-F-094	杠杆轴臂	LEVER SHAFT ARM	1
17	SM527	杠杆轴臂螺钉	SCREW	1
18	SM435	滑动轴螺钉	SCREW	2
19	135-F-066	弹簧	SPRING	2
20	135-F-058	滑动轴板	SLIDING AXLE PLATE	1
21	SM404	滑动轴板螺钉	SCREW	2
22	135-F-063	滑动轴	SLIDING AXLE	1
23	135-F-068	滑动轴助动板	SLIDE SHAFT SUPPORT PLATE	1
24	135-F-076	弹簧	SPRING	2
25	135-F-012	挡圈	RETAINING RING	3
26	SM345	挡圈螺钉	SCREW	5
27	SM346	导向螺钉	SCREW	1
28	135-F-073	止动杆组件	STOP LEVER SHAFT ASSY	1
28-1		弹性圆柱销	PIN	1
29	135-F-048	指示板组件	INDICATION PLATE ASSY	1
30	135-F-032	滚珠支撑轴套	BALL BEARING SUPPORT BUSH	1
31	1385-F-036	滚珠支撑弹簧	BALL BEARING SUPPORT SPRING	1
32	135-F-020	滚珠	BALL BEARING	1
33	SM504	螺钉	SCREW	2
34	SM308	推板螺钉	SCREW	2
35	135-F-078	推杆	HANDSPIKE	1
36	135-F-046	指示板弹簧	SPRING	1
37	SM431-3	指示板螺钉	SCREW	2
38	135-F-030	螺栓（短）	STUD (SHORT)	1
39	135-F-038	针杆定位板组件	FLIP-UP HOLDER PLATE ASSY	1
40	135-F-040	螺栓（长）	STUD (LONG)	1
41	SM504	螺栓螺钉	SCREW	2
42	135-F-088	推板	PUSH PLATE	1
43	135-J-188	油线压板	WICK SUPPORT	1
44	135-J-017	针杆支架羊毛毡	FELT	1
45	135-J-027	羊毛毡	FELT	2
46	135-D-114-1	送料调节器	FEED REGULATOR	1
47	135-H-035	旋梭组件	ROTARY HOOK ASSY.	2
48	135-A-015	机针	NEEDLE DPx5 22#	2
49	135-M-185	针板	NEEDLE PLATE	1
50	SM906	筒式固定螺钉	SCREW SM5/16" x 28	4
51	135-B-016	筒式固定螺钉垫片	WASHER	2
52	135-M-195	压脚组件	PRESSER FOOT ASSY	1
53	135-M-205	送布牙	FEED DOG	1
54	135-H-055	梭心套	SHUTTLE COVER	2

845S-H专用零件



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